

SERVICE MANUAL

T7.220 / T7.235 / T7.250 / T7.260 / T7.270 Auto Command
T7.220 / T7.235 / T7.250 / T7.260 Power Command
Tractor

Part number 4752433I

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SERVICE MANUAL



**T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand ,
T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command ,
T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand**

Link Product / Engine

Product	Market Product	Engine
T7.220 Power Command	Europe	F4DFE613L*A
T7.220 Power Command	North America	F4DFE613L*A
T7.220 Power Command	International Region	F4DFE613L*A
T7.235 Power Command	Europe	F4DFE613K*A
T7.235 Power Command	International Region	F4DFE613K*A
T7.235 Power Command	North America	F4DFE613K*A
T7.250 Power Command	North America	F4DFE613J*A
T7.250 Power Command	International Region	F4DFE613J*A
T7.250 Power Command	Europe	F4DFE613J*A
T7.260 Power Command	North America	F4DFE613H*A
T7.260 Power Command	Europe	F4DFE613H*A
T7.260 Power Command	International Region	F4DFE613H*A
T7.220 AutoCommand	Europe	F4DFE613L*A
T7.220 AutoCommand	International Region	F4DFE613L*A
T7.235 AutoCommand	International Region	F4DFE613K*A
T7.235 AutoCommand	Europe	F4DFE613K*A
T7.235 AutoCommand	North America	F4DFE613K*A
T7.250 AutoCommand	North America	F4DFE613J*A
T7.250 AutoCommand	Europe	F4DFE613J*A
T7.250 AutoCommand	International Region	F4DFE613J*A
T7.260 AutoCommand	Europe	F4DFE613H*A
T7.260 AutoCommand	North America	F4DFE613H*A
T7.260 AutoCommand	International Region	F4DFE613H*A
T7.270 AutoCommand	North America	F4DFE613G*A
T7.270 AutoCommand	International Region	F4DFE613G*A
T7.270 AutoCommand	Europe	F4DFE613G*A

Contents

INTRODUCTION

Engine.....	10
[10.001] Engine and crankcase	10.1
[10.102] Pan and covers	10.2
[10.216] Fuel tanks	10.3
[10.210] Lift pump and lines	10.4
[10.218] Fuel injection system.....	10.5
[10.250] Turbocharger and lines.....	10.6
[10.254] Intake and exhaust manifolds and muffler	10.7
[10.500] Selective Catalytic Reduction (SCR) exhaust treatment.....	10.8
[10.400] Engine cooling system	10.9
[10.414] Fan and drive	10.10
[10.408] Oil cooler and lines.....	10.11
Transmission.....	21
[21.113] Powershift transmission	21.1
[21.155] Powershift transmission internal components.....	21.2
[21.160] Creeper	21.3
[21.166] Overdrive.....	21.4
[21.504] Continuously Variable Transmission (CVT)	21.5
[21.505] Continuously Variable Transmission (CVT) external controls.....	21.6
[21.506] Continuously Variable Transmission (CVT) lubrication system	21.7
[21.507] Continuously Variable Transmission (CVT) internal components.....	21.8
[21.109] Transmission cooler and lines.....	21.9
Four-Wheel Drive (4WD) system	23
[23.202] Electro-hydraulic control	23.1
[23.314] Drive shaft.....	23.2
Front axle system	25

[25.100] Powered front axle	25.1
[25.102] Front bevel gear set and differential	25.2
[25.108] Final drive hub, steering knuckles, and shafts	25.3
[25.122] Axle suspension control	25.4
Rear axle system	27
[27.100] Powered rear axle	27.1
[27.106] Rear bevel gear set and differential	27.2
[27.120] Planetary and final drives	27.3
Power Take-Off (PTO)	31
[31.101] Rear mechanical control	31.1
[31.104] Rear electro-hydraulic control	31.2
[31.114] Two-speed rear Power Take-Off (PTO)	31.3
[31.116] Three-speed rear Power Take-Off (PTO)	31.4
[31.119] Four-speed rear Power Take-Off (PTO)	31.5
[31.146] Front Power Take-Off (PTO)	31.6
Brakes and controls	33
[33.202] Hydraulic service brakes	33.1
[33.110] Parking brake or parking lock	33.2
[33.220] Trailer brake hydraulic control	33.3
[33.224] Trailer brake pneumatic control	33.4
[33.350] Anti-lock Brake System (ABS)	33.5
Hydraulic systems	35
[35.000] Hydraulic systems	35.1
[35.300] Reservoir, cooler, and filters	35.2
[35.106] Variable displacement pump	35.3
[35.102] Pump control valves	35.4
[35.105] Charge pump	35.5
[35.322] Regulated/Low pressure system	35.6

[35.204] Remote control valves	35.7
[35.220] Auxiliary hydraulic pump and lines	35.8
[35.114] Three-point hitch control valve	35.9
[35.160] Front hitch controls and lines	35.10
[35.162] Front hitch cylinders and lines	35.11
Pneumatic system	36
[36.100] Pneumatic system.....	36.1
Hitches, drawbars, and implement couplings.....	37
[37.120] Rear three-point hitch linkage.....	37.1
[37.162] Front hitch.....	37.2
[37.110] Rear three-point hitch	37.3
[37.106] Automatic pickup hitch	37.4
Frames and ballasting	39
[39.100] Frame	39.1
Steering.....	41
[41.101] Steering control	41.1
[41.106] Tie rods.....	41.2
[41.200] Hydraulic control components.....	41.3
[41.216] Cylinders	41.4
[41.432] Autoguidance steering	41.5
Wheels.....	44
[44.511] Front wheels.....	44.1
[44.520] Rear wheels.....	44.2
Cab climate control	50
[50.100] Heating	50.1
[50.104] Ventilation	50.2
[50.200] Air conditioning.....	50.3
Electrical systems.....	55

[55.610] Ground speed control	55.1
[55.000] Electrical system	55.2
[55.100] Harnesses and connectors.....	55.3
[55.015] Engine control system.....	55.4
[55.301] Alternator.....	55.5
[55.302] Battery.....	55.6
[55.988] Selective Catalytic Reduction (SCR) electrical system	55.7
[55.640] Electronic modules	55.8
[55.513] Cab transmission controls.....	55.9
[55.024] Transmission control system	55.10
[55.020] Transmission speed sensors.....	55.11
[55.021] Transmission pressure sensors	55.12
[55.022] Transmission temperature sensors	55.13
[55.045] Front axle control system	55.14
[55.048] Rear Power Take-Off (PTO) control system	55.15
[55.049] Front Power Take-Off (PTO) control system	55.16
[55.031] Parking brake electrical system	55.17
[55.035] Remote control valve electric control	55.18
[55.051] Cab Heating, Ventilation, and Air-Conditioning (HVAC) controls.....	55.19
[55.050] Heating, Ventilation, and Air-Conditioning (HVAC) control system.....	55.20
[55.047] Steering control system	55.21
[55.523] Cab hitch controls	55.22
[55.130] Rear three-point hitch electronic control system	55.23
[55.911] Global Positioning System (GPS)	55.24
[55.680] Autopilot/Autoguidance	55.25
[55.408] Warning indicators, alarms, and instruments	55.26
[55.350] Anti-lock Brake System (ABS) electrical system.....	55.27
[55.032] Trailer brake electrical system	55.28
[55.030] Service brake electrical system	55.29

[55.DTC] FAULT CODES.....	55.30
Platform, cab, bodywork, and decals.....	90
[90.100] Engine hood and panels	90.1
[90.150] Cab.....	90.2



INTRODUCTION

Contents

INTRODUCTION

Advice - Important notice regarding equipment servicing	3
Foreword - How to use and navigate through this manual	4
Safety rules	9
Safety rules	10
Torque - Minimum tightening torques for normal assembly	12
Torque - Standard torque data for hydraulics	17
General specification - Biodiesel Fuels	19
Capacities	20
T7.220-270 AutoCommand, T7.220-260 Power Command	
Consumables Lubrications and Coolants	21

Advice - Important notice regarding equipment servicing

All repair and maintenance work listed in this manual must be carried out only by qualified dealership personnel, strictly complying with the instructions given, and using, whenever possible, the special tools.

Anyone who performs repair and maintenance operations without complying with the procedures provided herein shall be responsible for any subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional, or local dealers, reject any responsibility for damages caused by parts and/or components not approved by the manufacturer, including those used for the servicing or repair of the product manufactured or marketed by the manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the manufacturer in case of damages caused by parts and/or components not approved by the manufacturer.

The information in this manual is up-to-date at the date of the publication. It is the policy of the manufacturer for continuous improvement. Some information could not be updated due to modifications of a technical or commercial type, or changes to the laws and regulations of different countries.

In case of questions, refer to your Sales and Service Networks.

Foreword - How to use and navigate through this manual

This manual has been produced by a new technical information system. This new system is designed to deliver technical information electronically through web delivery (eTIM), DVD, and paper manuals. A coding system called SAP has been developed to link the technical information to other Product Support functions, e.g., Warranty.

Technical information is written to support the maintenance and service of the functions or systems on a customer's machine. When a customer has a concern on their machine it is usually because a function or system on their machine is not working at all, is not working efficiently, or is not responding correctly to their commands. When you refer to the technical information in this manual to resolve that customer's concern, you will find all the information classified using the SAP coding, according to the functions or systems on that machine. Once you have located the technical information for that function or system, you will then find all the mechanical, electrical or hydraulic devices, components, assemblies, and sub assemblies for that function or system. You will also find all the types of information that have been written for that function or system: the technical data (specifications), the functional data (how it works), the diagnostic data (fault codes and troubleshooting), and the service data (remove, install adjust, etc.).

By integrating SAP coding into technical information, you will be able to search and retrieve just the right piece of technical information you need to resolve that customer's concern on his machine. This is made possible by attaching 3 categories to each piece of technical information during the authoring process.

The first category is the Location, the second category is the Information Type and the third category is the Product:

- LOCATION - the component or function on the machine, that the piece of technical information is going to describe (e.g., Fuel tank).
- INFORMATION TYPE - the piece of technical information that has been written for a particular component or function on the machine (e.g., Capacity would be a type of Technical Data describing the amount of fuel held by the fuel tank).
- PRODUCT - the model for which the piece of technical information is written.

Every piece of technical information will have those three categories attached to it. You will be able to use any combination of those categories to find the right piece of technical information you need to resolve that customer's concern on their machine.

That information could be:

- the procedure for how to remove the cylinder head
- a table of specifications for a hydraulic pump
- a fault code
- a troubleshooting table
- a special tool

Manual content

This manual is divided into Sections. Each Section is then divided into Chapters. Contents pages are included at the beginning of the manual, then inside every Section and inside every Chapter. An alphabetical Index is included at the end of each Chapter. Page number references are included for every piece of technical information listed in the Chapter Contents or Chapter Index.

Each Chapter is divided into four Information types:

- Technical Data (specifications) for all the mechanical, electrical or hydraulic devices, components, assemblies or sub-assemblies.
- Functional Data (how it works) for all the mechanical, electrical or hydraulic devices, components, assemblies or sub-assemblies.
- Diagnostic Data (fault codes, electrical and hydraulic troubleshooting) for all the mechanical, electrical or hydraulic devices, components, assemblies or sub-assemblies.
- Service Data (remove disassemble, assemble, install) for all the mechanical, electrical or hydraulic devices, components, assemblies or sub-assemblies.

Sections

Sections are grouped according to the main functions or a systems on the machine. Each Section is identified by a number (00, 35, 55, etc.). The Sections included in the manual will depend on the type and function of the machine that the manual is written for. Each Section has a Contents page listed in alphabetic/numeric order. This table illustrates which Sections could be included in a manual for a particular product.

SECTION	PRODUCT					
	Tractors					
	Vehicles with working arms: backhoes, excavators, skid steers,					
	Combines, forage harvesters, balers,					
	Seeding, planting, floating, spraying equipment,					
	Mounted equipment and tools,					
00 - Maintenance	X	X	X	X	X	
05 - Machine completion and equipment	X	X	X	X	X	
10 - Engine	X	X	X	X		
14 - Main gearbox and drive	X	X	X	X		
18 - Clutch	X	X	X			
21 - Transmission	X	X	X	X		
23 - Four wheel drive (4WD) system	X	X	X	X		
25 - Front axle system	X	X	X	X		
27 - Rear axle system	X	X	X	X		
29 - Hydrostatic drive	X	X	X	X		
31 - Power Take-Off (PTO)	X		X			
33 - Brakes and controls	X	X	X	X		
35 - Hydraulic systems	X	X	X	X		
36 - Pneumatic system	X	X	X	X		
37 - Hitches, drawbars and implement couplings	X		X	X		
39 - Frames and ballasting	X	X	X	X	X	
41 - Steering	X	X	X	X		
44 - Wheels	X	X	X	X		
46 - Steering clutches						
48 - Tracks and track suspension	X	X	X			
50 - Cab climate control	X	X	X	X		
55 - Electrical systems	X	X	X	X	X	
56 - Grape harvester shaking						
58 - Attachments/headers			X			
60 - Product feeding			X			

61 - Metering system				X	
62 - Pressing - Bale formation			X		
63 - Chemical applicators				X	
64 - Chopping			X		
66 - Threshing			X		
68 - Tying/Wrapping/Twisting			X		
69 - Bale wagons					
70 - Ejection			X		
71 - Lubrication system	X	X	X	X	X
72 - Separation			X		
73 - Residue handling			X		
74 - Cleaning			X		
75 - Soil preparation/Finishing					
76 - Secondary cleaning / Destemmer					
77 - Seeding				X	
78 - Spraying				X	
79 - Planting				X	
80 - Crop storage / Unloading			X		
82 - Front loader and bucket	X	X			
83 - Telescopic single arm	X	X			
84 - Booms, dippers and buckets	X	X			
86 - Dozer blade and arm	X	X			
88 - Accessories	X	X	X	X	X
89 - Tools	X	X	X	X	X
90 - Platform, cab, bodywork and decals	X	X	X	X	

Chapters

Each Chapter is identified by a number e.g. Engine - Engine and crankcase - 10.001. The first number is identical to the Section number i.e. Chapter 10.001 is inside Section 10, Engine. The second number is representative of the Chapter contained within the Section.

CONTENTS

The Chapter Contents lists all the technical data (specifications), functional data (how it works), diagnostic data (fault codes and troubleshooting), and service data (remove, install, adjust, etc.), that have been written in that Chapter for that function or system on the machine.

Contents

	ENGINE	
	ENGINE - Engine and crankcase – 10.001	
TECHNICAL DATA		
ENGINE - Engine and crankcase - General specification (10.001 - D.40.A.10)		4
FUNCTIONAL DATA		
ENGINE - Engine and crankcase - Dynamic description (10.001 - C.30.A.10)		6
SERVICE		
ENGINE - Engine and crankcase - Remove (10.001 -F.10.A.10)		8
DIAGNOSTIC		
ENGINE - Engine and crankcase - Troubleshooting (10.001 - G.40.A.10)		10

INDEX

The Chapter Index lists in alphabetical order all the types of information (called information units) that have been written in that Chapter for that function or system on the machine.

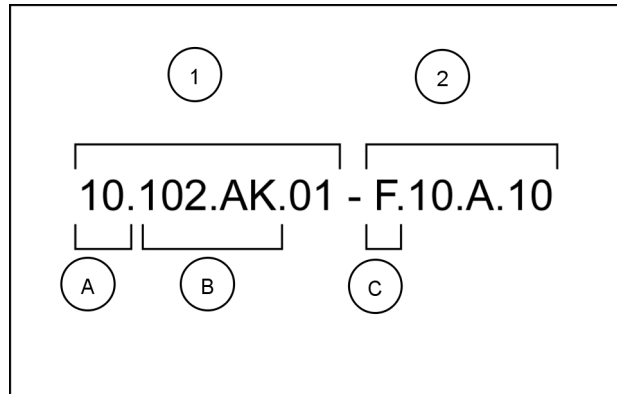
Index

	ENGINE - 10	
	ENGINE	
ENGINE - Engine and crankcase - Dynamic description (10.001 - C.30.A.10)		6
ENGINE - Engine and crankcase - General specification (10.001 - D.40.A.10)		4
ENGINE - Engine and crankcase - Remove (10.001 -F.10.A.10)		8
ENGINE - Engine and crankcase - Troubleshooting (10.001 - G.40.A.10)		10

Information units and information search

Each chapter is composed of information units. Each information unit has the SAP code shown in parentheses. This indicates the function and type of information in that information unit. Each information unit has a page reference within that Chapter. The information units provide a quick and easy way to find just the right piece of technical information you are looking for.

Example information unit	Engine block cover - Front – Remove (10.102.AP.01 - F.10.A.10)					
Information Unit SAP code	10	102	AK	01	F	10.A.10
SAP code classification	Engine	Pan and covers	Engine block cover	Front	Service data	Remove



NHIL12GEN0070A 1

Navigate to the correct information unit you are searching for by identifying the function and information type from the SAP code.

- **(1)** Location and **(2)** Information type.
- **(A)** corresponds to the sections of the service manual.
(B) corresponds to the chapters of the service manual. After **(B)** there may be some additional information. In this case it shows “.01”, which represents the “Front” block cover. These options may be front/rear, left/right, hydraulic/mechanical etc.
- **(C)** corresponds to the type of information listed in the chapter contents: Technical Data, Functional Data, Diagnostic, or Service.
- **(A)** and **(B)** are also shown in the page numbering on the page footer.
THE REST OF THE CODING IS NOT LISTED IN ALPHANUMERIC ORDER IN THIS MANUAL.
- You will find a table of contents at the beginning and end of each section and chapter.
You will find an alphabetical index at the end of each chapter.
- By referring to **(A)**, **(B)** and **(C)** of the coding, you can follow the contents or index (page numbers) and quickly find the information you are looking for.

Page header and footer

The page header will contain the following references:

- Section and Chapter description

The page footer will contain the following references:

- Publication number for that Manual.
- Version reference for that publication.
- Publication date
- Section, chapter, and page reference e.g. 10.102 / 9

Safety rules

Personal safety



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual and on machine decals, you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

 **DANGER** indicates a hazardous situation which, if not avoided, will result in death or serious injury. The color associated with DANGER is RED.

 **WARNING** indicates a hazardous situation which, if not avoided, could result in death or serious injury. The color associated with WARNING is ORANGE.

 **CAUTION**, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury. The color associated with CAUTION is YELLOW.

FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

Machine safety

NOTICE: Notice indicates a situation which, if not avoided, could result in machine or property damage. The color associated with Notice is BLUE.

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

Information

NOTE: Note indicates additional information which clarifies steps, procedures, or other information in this manual.

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

Safety rules

WARNING

Equipment rolling hazard!

Firmly apply the handbrake and place the shuttle lever in the park brake position. Stop the engine before leaving the machine. The transmission will not prevent the machine from rolling when the engine is shut off.

Failure to comply could result in death or serious injury.

W0378A

WARNING

Improper operation or service of this machine can result in an accident.

Before working on any part of the electrical system, disconnect the battery ground cable. Complete all electrical work before connecting the cable.

Failure to comply could result in death or serious injury.

W0137A

WARNING

Crushing hazard!

The wheels on this vehicle are very heavy. Always use a wheel remover or chain hoists to remove and install the wheels. Use an assistant as required.

Failure to comply could result in death or serious injury.

W0149A

WARNING

Jack stands can slip or fall over. Dropping, tipping, or slipping of machine or its components is possible.

DO NOT work under a vehicle supported by jack stands only. Park machine on a level surface. Block wheels. Support machine with safety stands.

Failure to comply could result in death or serious injury.

W0069A

WARNING

Fire hazard!

When handling diesel fuel, observe the following precautions:

1. Do not smoke.
2. Never fill the tank when the engine is running.
3. Wipe up spilled fuel immediately.

Failure to comply could result in death or serious injury.

W0099A

WARNING

Escaping fluid!

Hydraulic fluid or diesel fuel leaking under pressure can penetrate the skin and cause infection or other injury. To prevent personal injury: Relieve all pressure before disconnecting fluid lines or performing work on the hydraulic system. Before applying pressure, make sure all connections are tight and all components are in good condition. Never use your hand to check for suspected leaks under pressure. Use a piece of cardboard or wood for this purpose. If injured by leaking fluid, see your doctor immediately.

Failure to comply could result in death or serious injury.

W0178A

WARNING

Fire hazard!

Do not add gasoline, alcohol, or blended fuels to diesel fuel, except as recommended in this manual. Fuel combinations may increase fire and explosion hazards.

Failure to comply could result in death or serious injury.

W0401A

⚠ WARNING

Personal Protective Equipment (PPE) required.

When assembling, operating, or servicing the machine, wear protective clothing and PPE necessary for the particular procedure. Some PPE that may be necessary includes protective shoes, eye and/or face protection, hard hat, heavy gloves, filter mask, and hearing protection.

Failure to comply could result in death or serious injury.

W0353A

Torque - Minimum tightening torques for normal assembly

METRIC NON-FLANGED HARDWARE

NOM. SIZE	CLASS 8.8 BOLT and CLASS 8 NUT		CLASS 10.9 BOLT and CLASS 10 NUT		LOCKNUT CL.8 W/CL8.8 BOLT	LOCKNUT CL.10 W/CL10.9 BOLT
	UNPLATED	PLATED W/ZnCr	UNPLATED	PLATED W/ZnCr		
M4	2.2 N·m (19 lb in)	2.9 N·m (26 lb in)	3.2 N·m (28 lb in)	4.2 N·m (37 lb in)	2 N·m (18 lb in)	2.9 N·m (26 lb in)
M5	4.5 N·m (40 lb in)	5.9 N·m (52 lb in)	6.4 N·m (57 lb in)	8.5 N·m (75 lb in)	4 N·m (36 lb in)	5.8 N·m (51 lb in)
M6	7.5 N·m (66 lb in)	10 N·m (89 lb in)	11 N·m (96 lb in)	15 N·m (128 lb in)	6.8 N·m (60 lb in)	10 N·m (89 lb in)
M8	18 N·m (163 lb in)	25 N·m (217 lb in)	26 N·m (234 lb in)	35 N·m (311 lb in)	17 N·m (151 lb in)	24 N·m (212 lb in)
M10	37 N·m (27 lb ft)	49 N·m (36 lb ft)	52 N·m (38 lb ft)	70 N·m (51 lb ft)	33 N·m (25 lb ft)	48 N·m (35 lb ft)
M12	64 N·m (47 lb ft)	85 N·m (63 lb ft)	91 N·m (67 lb ft)	121 N·m (90 lb ft)	58 N·m (43 lb ft)	83 N·m (61 lb ft)
M16	158 N·m (116 lb ft)	210 N·m (155 lb ft)	225 N·m (166 lb ft)	301 N·m (222 lb ft)	143 N·m (106 lb ft)	205 N·m (151 lb ft)
M20	319 N·m (235 lb ft)	425 N·m (313 lb ft)	440 N·m (325 lb ft)	587 N·m (433 lb ft)	290 N·m (214 lb ft)	400 N·m (295 lb ft)
M24	551 N·m (410 lb ft)	735 N·m (500 lb ft)	762 N·m (560 lb ft)	1016 N·m (750 lb ft)	501 N·m (370 lb ft)	693 N·m (510 lb ft)

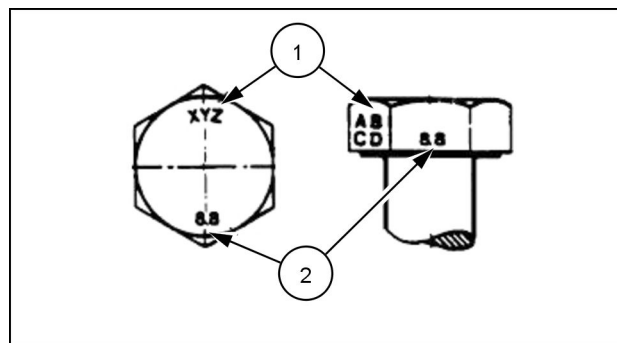
NOTE: M4 through M8 hardware torque specifications are shown in pound-inches. M10 through M24 hardware torque specifications are shown in pound-feet.

METRIC FLANGED HARDWARE

NOM. SIZE	CLASS 8.8 BOLT and CLASS 8 NUT		CLASS 10.9 BOLT and CLASS 10 NUT		LOCKNUT CL.8 W/CL8.8 BOLT	LOCKNUT CL.10 W/CL10.9 BOLT
	UNPLATED	PLATED W/ZnCr	UNPLATED	PLATED W/ZnCr		
M4	2.4 N·m (21 lb in)	3.2 N·m (28 lb in)	3.5 N·m (31 lb in)	4.6 N·m (41 lb in)	2.2 N·m (19 lb in)	3.1 N·m (27 lb in)
M5	4.9 N·m (43 lb in)	6.5 N·m (58 lb in)	7.0 N·m (62 lb in)	9.4 N·m (83 lb in)	4.4 N·m (39 lb in)	6.4 N·m (57 lb in)
M6	8.3 N·m (73 lb in)	11 N·m (96 lb in)	12 N·m (105 lb in)	16 N·m (141 lb in)	7.5 N·m (66 lb in)	11 N·m (96 lb in)
M8	20 N·m (179 lb in)	27 N·m (240 lb in)	29 N·m (257 lb in)	39 N·m (343 lb in)	18 N·m (163 lb in)	27 N·m (240 lb in)
M10	40 N·m (30 lb ft)	54 N·m (40 lb ft)	57 N·m (42 lb ft)	77 N·m (56 lb ft)	37 N·m (27 lb ft)	53 N·m (39 lb ft)
M12	70 N·m (52 lb ft)	93 N·m (69 lb ft)	100 N·m (74 lb ft)	134 N·m (98 lb ft)	63 N·m (47 lb ft)	91 N·m (67 lb ft)
M16	174 N·m (128 lb ft)	231 N·m (171 lb ft)	248 N·m (183 lb ft)	331 N·m (244 lb ft)	158 N·m (116 lb ft)	226 N·m (167 lb ft)
M20	350 N·m (259 lb ft)	467 N·m (345 lb ft)	484 N·m (357 lb ft)	645 N·m (476 lb ft)	318 N·m (235 lb ft)	440 N·m (325 lb ft)
M24	607 N·m (447 lb ft)	809 N·m (597 lb ft)	838 N·m (618 lb ft)	1118 N·m (824 lb ft)	552 N·m (407 lb ft)	

IDENTIFICATION

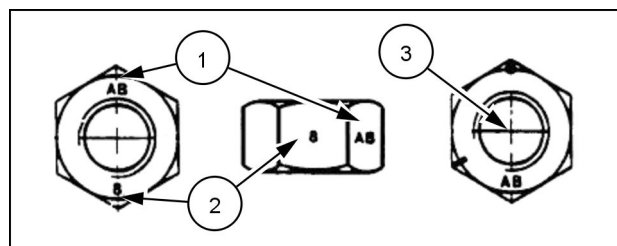
Metric Hex head and carriage bolts, classes 5.6 and up



20083680 1

1. Manufacturer's Identification
2. Property Class

Metric Hex nuts and locknuts, classes 05 and up



20083681 2

1. Manufacturer's Identification
2. Property Class
3. Clock Marking of Property Class and Manufacturer's Identification (Optional), i.e. marks **60 °** apart indicate Class 10 properties, and marks **120 °** apart indicate Class 8.

INCH NON-FLANGED HARDWARE

NOMINAL SIZE	SAE GRADE 5 BOLT and NUT		SAE GRADE 8 BOLT and NUT		LOCKNUT GrB W/ Gr5 BOLT	LOCKNUT GrC W/ Gr8 BOLT
	UN- PLATED or PLATED SILVER	PLATED W/ZnCr GOLD	UN- PLATED or PLATED SILVER	PLATED W/ZnCr GOLD		
1/4	8 N·m (71 lb in)	11 N·m (97 lb in)	12 N·m (106 lb in)	16 N·m (142 lb in)	8.5 N·m (75 lb in)	12.2 N·m (109 lb in)
5/16	17 N·m (150 lb in)	23 N·m (204 lb in)	24 N·m (212 lb in)	32 N·m (283 lb in)	17.5 N·m (155 lb in)	25 N·m (220 lb in)
3/8	30 N·m (22 lb ft)	40 N·m (30 lb ft)	43 N·m (31 lb ft)	57 N·m (42 lb ft)	31 N·m (23 lb ft)	44 N·m (33 lb ft)
7/16	48 N·m (36 lb ft)	65 N·m (48 lb ft)	68 N·m (50 lb ft)	91 N·m (67 lb ft)	50 N·m (37 lb ft)	71 N·m (53 lb ft)
1/2	74 N·m (54 lb ft)	98 N·m (73 lb ft)	104 N·m (77 lb ft)	139 N·m (103 lb ft)	76 N·m (56 lb ft)	108 N·m (80 lb ft)
9/16	107 N·m (79 lb ft)	142 N·m (105 lb ft)	150 N·m (111 lb ft)	201 N·m (148 lb ft)	111 N·m (82 lb ft)	156 N·m (115 lb ft)
5/8	147 N·m (108 lb ft)	196 N·m (145 lb ft)	208 N·m (153 lb ft)	277 N·m (204 lb ft)	153 N·m (113 lb ft)	215 N·m (159 lb ft)
3/4	261 N·m (193 lb ft)	348 N·m (257 lb ft)	369 N·m (272 lb ft)	491 N·m (362 lb ft)	271 N·m (200 lb ft)	383 N·m (282 lb ft)
7/8	420 N·m (310 lb ft)	561 N·m (413 lb ft)	594 N·m (438 lb ft)	791 N·m (584 lb ft)	437 N·m (323 lb ft)	617 N·m (455 lb ft)
1	630 N·m (465 lb ft)	841 N·m (620 lb ft)	890 N·m (656 lb ft)	1187 N·m (875 lb ft)	654 N·m (483 lb ft)	924 N·m (681 lb ft)

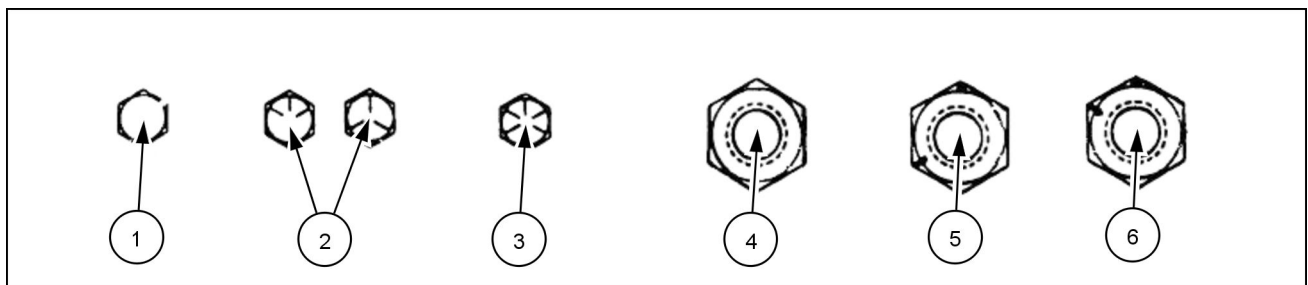
NOTE: For Imperial Units, **1/4 in** and **5/16 in** hardware torque specifications are shown in pound-inches. **3/8 in** through **1 in** hardware torque specifications are shown in pound-feet.

INCH FLANGED HARDWARE

NOM- INAL SIZE	SAE GRADE 5 BOLT and NUT		SAE GRADE 8 BOLT and NUT		LOCKNUT GrF W/ Gr5 BOLT	LOCKNUT GrG W/ Gr8 BOLT
	UNPLATED or PLATED SILVER	PLATED W/ZnCr GOLD	UNPLATED or PLATED SILVER	PLATED W/ZnCr GOLD		
1/4	9 N·m (80 lb in)	12 N·m (106 lb in)	13 N·m (115 lb in)	17 N·m (150 lb in)	8 N·m (71 lb in)	12 N·m (106 lb in)
5/16	19 N·m (168 lb in)	25 N·m (221 lb in)	26 N·m (230 lb in)	35 N·m (310 lb in)	17 N·m (150 lb in)	24 N·m (212 lb in)
3/8	33 N·m (25 lb ft)	44 N·m (33 lb ft)	47 N·m (35 lb ft)	63 N·m (46 lb ft)	30 N·m (22 lb ft)	43 N·m (32 lb ft)
7/16	53 N·m (39 lb ft)	71 N·m (52 lb ft)	75 N·m (55 lb ft)	100 N·m (74 lb ft)	48 N·m (35 lb ft)	68 N·m (50 lb ft)
1/2	81 N·m (60 lb ft)	108 N·m (80 lb ft)	115 N·m (85 lb ft)	153 N·m (113 lb ft)	74 N·m (55 lb ft)	104 N·m (77 lb ft)
9/16	117 N·m (86 lb ft)	156 N·m (115 lb ft)	165 N·m (122 lb ft)	221 N·m (163 lb ft)	106 N·m (78 lb ft)	157 N·m (116 lb ft)
5/8	162 N·m (119 lb ft)	216 N·m (159 lb ft)	228 N·m (168 lb ft)	304 N·m (225 lb ft)	147 N·m (108 lb ft)	207 N·m (153 lb ft)
3/4	287 N·m (212 lb ft)	383 N·m (282 lb ft)	405 N·m (299 lb ft)	541 N·m (399 lb ft)	261 N·m (193 lb ft)	369 N·m (272 lb ft)
7/8	462 N·m (341 lb ft)	617 N·m (455 lb ft)	653 N·m (482 lb ft)	871 N·m (642 lb ft)	421 N·m (311 lb ft)	594 N·m (438 lb ft)
1	693 N·m (512 lb ft)	925 N·m (682 lb ft)	979 N·m (722 lb ft)	1305 N·m (963 lb ft)	631 N·m (465 lb ft)	890 N·m (656 lb ft)

IDENTIFICATION

Inch Bolts and free-spinning nuts

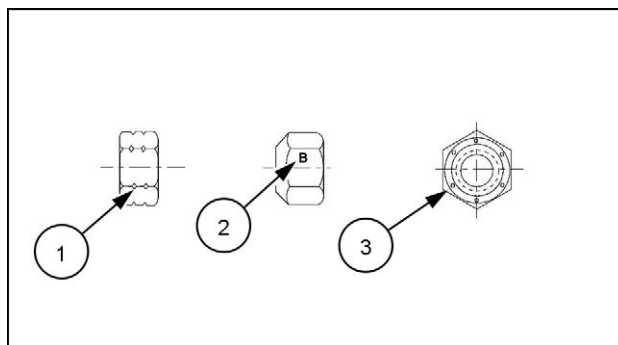


20083682 3

Grade Marking Examples

SAE Grade Identification			
1	Grade 2 - No Marks	4	Grade 2 Nut - No Marks
2	Grade 5 - Three Marks	5	Grade 5 Nut - Marks 120 ° Apart
3	Grade 8 - Five Marks	6	Grade 8 Nut - Marks 60 ° Apart

Inch Lock Nuts, All Metal (Three optional methods)



20090268 4

Grade Identification

Grade	Corner Marking Method (1)	Flats Marking Method (2)	Clock Marking Method (3)
Grade A	No Notches	No Mark	No Marks
Grade B	One Circumferential Notch	Letter B	Three Marks
Grade C	Two Circumferential Notches	Letter C	Six Marks

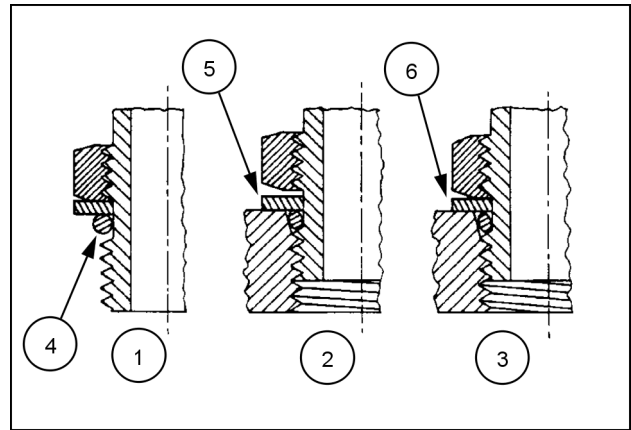
Torque - Standard torque data for hydraulics

INSTALLATION OF ADJUSTABLE FITTINGS IN STRAIGHT THREAD O RING BOSSES

1. Lubricate the O-ring by coating it with a light oil or petroleum. Install the O-ring in the groove adjacent to the metal backup washer which is assembled at the extreme end of the groove **(4)**.
2. Install the fitting into the SAE straight thread boss until the metal backup washer contacts the face of the boss **(5)**.

NOTE: Do not over tighten and distort the metal backup washer.

3. Position the fitting by turning out (counterclockwise) up to a maximum of one turn. Holding the pad of the fitting with a wrench, tighten the locknut and washer against the face of the boss **(6)**.



23085659 1

STANDARD TORQUE DATA FOR HYDRAULIC TUBES AND FITTINGS

TUBE NUTS FOR 37° FLARED FITTINGS				O-RING BOSS PLUGS ADJUSTABLE FITTING LOCKNUTS, SWIVEL JIC- 37° SEATS
SIZE	TUBING OD	THREAD SIZE	TORQUE	TORQUE
4	6.4 mm (1/4 in)	7/16-20	12 - 16 N·m (9 - 12 lb ft)	8 - 14 N·m (6 - 10 lb ft)
5	7.9 mm (5/16 in)	1/2-20	16 - 20 N·m (12 - 15 lb ft)	14 - 20 N·m (10 - 15 lb ft)
6	9.5 mm (3/8 in)	9/16-18	29 - 33 N·m (21 - 24 lb ft)	20 - 27 N·m (15 - 20 lb ft)
8	12.7 mm (1/2 in)	3/4-16	47 - 54 N·m (35 - 40 lb ft)	34 - 41 N·m (25 - 30 lb ft)
10	15.9 mm (5/8 in)	7/8-14	72 - 79 N·m (53 - 58 lb ft)	47 - 54 N·m (35 - 40 lb ft)
12	19.1 mm (3/4 in)	1-1/16-12	104 - 111 N·m (77 - 82 lb ft)	81 - 95 N·m (60 - 70 lb ft)
14	22.2 mm (7/8 in)	1-3/16-12	122 - 136 N·m (90 - 100 lb ft)	95 - 109 N·m (70 - 80 lb ft)
16	25.4 mm (1 in)	1-5/16-12	149 - 163 N·m (110 - 120 lb ft)	108 - 122 N·m (80 - 90 lb ft)
20	31.8 mm (1-1/4 in)	1-5/8-12	190 - 204 N·m (140 - 150 lb ft)	129 - 158 N·m (95 - 115 lb ft)
24	38.1 mm (1-1/2 in)	1-7/8-12	217 - 237 N·m (160 - 175 lb ft)	163 - 190 N·m (120 - 140 lb ft)
32	50.8 mm (2 in)	2-1/2-12	305 - 325 N·m (225 - 240 lb ft)	339 - 407 N·m (250 - 300 lb ft)

These torques are not recommended for tubes of 12.7 mm (1/2 in) OD and larger with wall thickness of 0.889 mm (0.035 in) or less. The torque is specified for 0.889 mm (0.035 in) wall tubes on each application individually.

Before installing and torquing 37 ° flared fittings, clean the face of the flare and threads with a clean solvent or Loctite cleaner and apply hydraulic sealant **LOCTITE® 569** to the 37 ° flare and the threads.

Install fitting and torque to specified torque, loosen fitting and retorque to specifications.

PIPE THREAD FITTING TORQUE

Before installing and tightening pipe fittings, clean the threads with a clean solvent or Loctite cleaner and apply sealant **LOCTITE® 567 PST PIPE SEALANT** for all fittings including stainless steel or **LOCTITE® 565 PST** for most metal fittings. For high filtration/zero contamination systems use **LOCTITE® 545**.

PIPE THREAD FITTING	
Thread Size	Torque (Maximum)
1/8-27	13 N·m (10 lb ft)
1/4-18	16 N·m (12 lb ft)
3/8-18	22 N·m (16 lb ft)
1/2-14	41 N·m (30 lb ft)
3/4-14	54 N·m (40 lb ft)

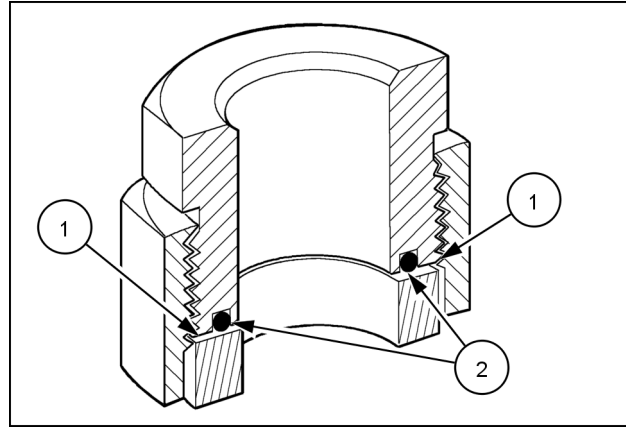
INSTALLATION OF ORFS (O-RING FLAT FACED) FITTINGS

When installing ORFS fittings thoroughly clean both flat surfaces of the fittings **(1)** and lubricate the O-ring **(2)** with light oil. Make sure both surfaces are aligned properly. Torque the fitting to specified torque listed throughout the repair manual.

NOTICE: If the fitting surfaces are not properly cleaned, the O-ring will not seal properly. If the fitting surfaces are not properly aligned, the fittings may be damaged and will not seal properly.

NOTICE: Always use genuine factory replacement oils and filters to ensure proper lubrication and filtration of engine and hydraulic system oils.

The use of proper oils, grease, and keeping the hydraulic system clean will extend machine and component life.



50011183 2

General specification - Biodiesel Fuels

Fatty Acid Methyl Ester Biodiesel (Biodiesel Fuel) consists of a family of fuels derived from vegetable oils treated with methyl esters.

NOTICE: Biodiesel Fuel blends are approved for your engine only if they comply with **EN14214** Specification Standards or **ASTM D6751**.

NOTICE: It is imperative that you check which blend is approved for your engine with your New Holland dealer. Be aware that the use of Biodiesel Fuel that does not comply with the Standards mentioned above could lead to severe damage to the engine and fuel system of your machine. The use of fuels that are not approved may void NEW HOLLAND AGRICULTURE Warranty coverage.

Biodiesel Fuel Usage Conditions

NOTICE: The Biodiesel Fuel must meet the fuel Specification mentioned above.

Biodiesel Fuel must be purchased from a trusted supplier that understands the product and maintains good fuel quality. Biodiesel Fuel must be pre-blended by the supplier. Mixing Biodiesel Fuels on-site can result incorrect mixture that can lead to problems with both engine and fuel system.

Engine performance is affected by the use of Biodiesel Fuel. There may be up to **12 %** reduction in power or torque depending on the blend used.

NOTICE: DO NOT modify the engine and/or injection pump settings to recover the reduced performance.

The reduced power must be accepted if using any Biodiesel Fuel blend.

Some modification may be required to allow your engine to run Biodiesel Fuel. Consult you dealer for complete information on these modifications.

Biodiesel Fuel has a higher cloud point than Diesel Fuel.

NOTICE: The use of high Biodiesel Fuel blends are not recommended in cold weather conditions.

With Biodiesel Fuels, it may be necessary to change the engine oil, engine oil filter and fuel filter elements more frequently than with Diesel Fuels. Biodiesel Fuel can remove rust and particles from the inside of on-site fuel storage tanks that would normally adhere to the sides of the tank. Like particle deposits that commonly occur with Diesel Fuel, these particles can become trapped by the machine fuel filters, causing blockage and shortening filter life. In cold weather, this is more likely to happen. Consult your New Holland dealer for information on cold weather operation and proper maintenance intervals when using any Biodiesel Fuel blend.

When handling Biodiesel Fuel, care must be taken not to allow water into the fuel supply. Biodiesel Fuel will actually attract moisture from the atmosphere.

Fuel tanks must be kept as full as possible to limit the amount of air and water vapors in them. It may be necessary to drain the fuel filter water tap more frequently.

Potential oxidation and stability could be a problem with the fuel stored in the machine.

NOTICE: Machines must not be stored for more than three months with Biodiesel Fuel blends in the fuel system.

If long storage periods are necessary, the engine must run on Diesel Fuel for 20 hours to flush the Biodiesel Fuel out of the engine fuel system prior to storage.

NOTICE: Biodiesel Fuel must not be stored in on-site storage tanks for more than three months.

Any spillage of Biodiesel Fuel must be cleaned up immediately before it can cause damage to the environment and the paint finish of the machine.

Before using Biodiesel Fuel blends you should consult with your dealer to receive full information about the approved blend for your machine and any detailed conditions of its usage.

NOTICE: Be aware that not fulfilling the requirements and conditions of Biodiesel Fuel usage will void your machine's New Holland Warranty coverage.

Capacities

T7.220-270 AutoCommand, T7.220-260 Power Command

T7.220, T7.235, T7.250, T7.260

FUEL TANK (Less ABS models)	395 l (104.3 US gal)
DEF/ AdBlue® TANK (Less ABS models)	48 l (12.7 US gal)
FUEL TANK (With ABS models)	365 l (96.4 US gal)
DEF/ AdBlue® TANK (With ABS models)	53 l (14.0 US gal)
COOLING SYSTEM	22.5 l (5.9 US gal)
ENGINE (including filter)	15 l (3.96 US gal)
TRANSMISSION / REAR AXLE / HYDRAULICS Power Command	82 l (21.7 US gal)
4WD FRONT AXLE - DIFFERENTIAL	11 l (11.6 US qt)
4WD FRONT HUBS (Class 4 Axle - less brakes)	2.3 l (2.4 US qt)
4WD FRONT HUBS (Class 4 Axle - with brakes)	3.8 l (4.0 US qt)
FRONT P.T.O.	3.05 l (3.2 US qt)

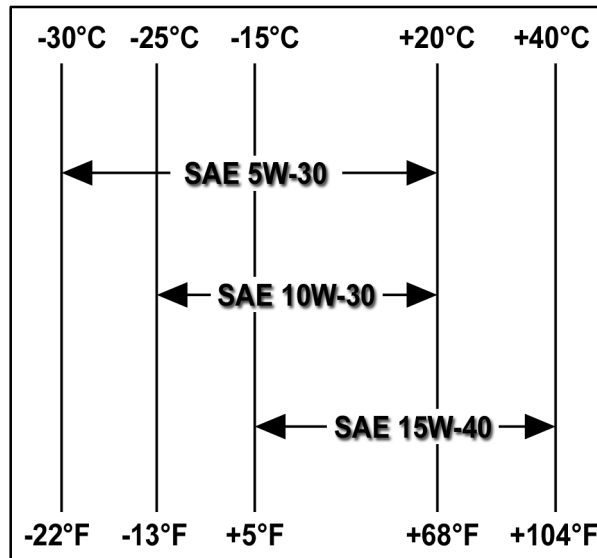
T7.220, T7.235, T7.250, T7.260, T7.270

FUEL TANK (Less ABS models)	395 l (104.3 US gal)
DEF/ AdBlue® TANK (Less ABS models)	48 l (12.7 US gal)
FUEL TANK (With ABS models)	354 l (93.5 US gal)
DEF/ AdBlue® TANK (With ABS models)	53 l (14.0 US gal)
COOLING SYSTEM	22.5 l (5.9 US gal)
ENGINE (including filter)	15 l (3.96 US gal)
TRANSMISSION / REAR AXLE / HYDRAULICS CVT Transmission	84 l (22.2 US gal)
4WD FRONT AXLE - DIFFERENTIAL	11 l (11.6 US qt)
4WD FRONT HUBS (Class 4 Axle - less brakes)	2.3 l (2.4 US qt)
4WD FRONT HUBS (Class 4 Axle - with brakes)	3.8 l (4.0 US qt)
FRONT P.T.O.	3.05 l (3.2 US qt)

Consumables Lubrications and Coolants

Lubrications

The correct engine oil viscosity grade is dependent upon ambient temperature. Refer to the chart when selecting oil for your tractor engine.



SS09J076 1

NOTE: In areas where prolonged periods of extreme temperatures are encountered, local lubricant practices are acceptable; such as the use of **SAE 5W-30** in extreme low temperatures or **SAE 50** in extreme high temperatures.

Biodegradable Transmission and Hydraulic Oil

⚠ WARNING

Burn hazard!

Be very careful to avoid contact with hot fluids. If fluid is extremely hot, allow it to cool to a moderately warm temperature before proceeding.

Failure to comply could result in death or serious injury.

W0362A

A biodegradable oil has been approved for use in the transmission, 4WD front axle and hubs, and the hydraulic system of your tractor. Although the oil is **90 %** biodegradable, it is important to follow safe handling and disposal practices.

The **NEW HOLLAND AMBRA MULTI BIO** oil is available from your authorised dealer.

Biodegradable oil should not be used in conjunction with other oils. Use the following procedure to replace standard oil with biodegradable lubricant.

1. Operate the tractor until the oil that is being changed reaches a temperature greater than **60 °C (140 °F)**.
2. Stop the engine and immediately drain the oil.
3. Replace all transmission and hydraulic filters.
4. Add the biodegradable oil to the correct level and run the tractor to circulate the oil.
5. Check for oil leaks and recheck the oil level.

Sulphur in Fuel

The engine oil and filter change period are shown in the Lubrication and Maintenance in the operators manual. However, locally available fuel may have a high sulphur content, in which case the engine oil and filter change period should be adjusted as follows:

Sulphur Content	Oil Change Period
Below 0.5 %	Normal
From 0.5 - 1.0 %	Half the normal
Above 1.0 %	One quarter normal

NOTE: The use of fuel with a sulphur content above **1.3 %** is not recommended.

Coolants

WARNING

Hazardous chemicals!

Chemical agent may be harmful.

-Avoid contact with eyes, and prolonged/repeated skin contact.

-Wear protective goggles when handling.

-Eye contact: Flush with water for 15 minutes. Seek immediate medical assistance.

-Wash skin with soap and water after handling.

-Keep out of reach of children.

Failure to comply could result in death or serious injury.

W0370A

To reduce the amount of deposits and corrosion, the water used in the cooling system must comply with the following values.

Total Hardness	Chloride	Sulphate
300 parts per million	100 parts per million	100 parts per million

Using Plain water

If you reside in a country where antifreeze is not available, use clean water premixed with **5 %** chemical inhibitor. The inhibitor is available from your authorised dealer.

Lubrications and Coolant Specifications

RECOMMENDED FLUIDS AND APPLICATIONS	NH SPECIFICATION	INTERNATIONAL SPECIFICATION
RECOMMENDED ENGINE OIL NEW HOLLAND AMBRA UNITEK CJ-4 ENGINE OIL SAE 10W-40 NEW HOLLAND AMBRA UNITEK CJ-4 ENGINE OIL SAE 15W-40 NEW HOLLAND AMBRA UNITEK CJ-4 ENGINE OIL SAE 0W-40	MS 3521	API CJ-4
ALTERNATIVE ENGINE OIL NEW HOLLAND AMBRA MASTERGOLD™ HSP ENGINE OIL SAE 15W-40 NEW HOLLAND AMBRA MASTERGOLD™ HSP ENGINE OIL SAE 10W-30	NH 330 H; NH 324 H	API CI-4, ACEA E7
TRANSMISSION, REAR AXLE AND HYDRAULIC SYSTEM OIL NEW HOLLAND AMBRA MULTI G™ HYDRAULIC TRANSMISSION OIL	NH 410 B	API GL4 (SAE 10W-30) (ISO VG32/46)
FRONT AXLE (Axle and Hubs) NEW HOLLAND AMBRA MULTI G™ HYDRAULIC TRANSMISSION OIL		
FRONT P.T.O GEARBOX OIL NEW HOLLAND AMBRA MULTI G™ HYDRAULIC TRANSMISSION OIL		
ENGINE RADIATOR COOLANT NEW HOLLAND AMBRA AGRIFLU (mixed with 50% of water)	NH 900 A	Ethylene Glycol

RECOMMENDED FLUIDS AND APPLICATIONS	NH SPECIFICATION	INTERNATIONAL SPECIFICATION
BRAKE OIL NEW HOLLAND AMBRA BRAKE LHM	NH 610 A	ISO 7308
AIR CONDITIONING COMPRESSOR OIL Low Viscosity Oil SP10	n/a	PAG-E13 ISO100 Viscosity
GREASE FITTINGS AND BEARINGS NEW HOLLAND AMBRA GR-9 MULTI-PURPOSE GREASE	NH 710 A	NLGI 2

Regarding filling quantity - see **Capacities ()** .

CONSUMABLES INDEX

Consumable	Reference	PAGE
Loctite® 569	Torque - Standard torque data for hydraulics	17
Loctite® 567 PST Pipe Sealant	Torque - Standard torque data for hydraulics	18
Loctite® 565 PST	Torque - Standard torque data for hydraulics	18
Loctite® 545	Torque - Standard torque data for hydraulics	18
NEW HOLLAND Ambra MULTI BIO	Consumables Lubrications and Coolants	21
NEW HOLLAND Ambra Unitek CJ-4 engine oil SAE 10W-40	Consumables Lubrications and Coolants	22
NEW HOLLAND Ambra Unitek CJ-4 engine oil SAE 15W-40	Consumables Lubrications and Coolants	22
NEW HOLLAND Ambra Unitek CJ-4 engine oil SAE 0W-40	Consumables Lubrications and Coolants	22
NEW HOLLAND Ambra Mastergold™ HSP Engine oil SAE 15W-40	Consumables Lubrications and Coolants	22
NEW HOLLAND Ambra Mastergold™ HSP Engine oil SAE 10W-30	Consumables Lubrications and Coolants	22
NEW HOLLAND Ambra MULTI G™ hydraulic transmission oil	Consumables Lubrications and Coolants	22
NEW HOLLAND Ambra MULTI G™ hydraulic transmission oil	Consumables Lubrications and Coolants	22
NEW HOLLAND Ambra MULTI G™ hydraulic transmission oil	Consumables Lubrications and Coolants	22
NEW HOLLAND Ambra Agriflu	Consumables Lubrications and Coolants	22
NEW HOLLAND Ambra Brake LHM	Consumables Lubrications and Coolants	23
NEW HOLLAND Ambra GR-9 Multi-purpose grease	Consumables Lubrications and Coolants	23



SERVICE MANUAL

Engine



**T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand ,
T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command ,
T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand**

Contents

Engine - 10

[10.001] Engine and crankcase	10.1
T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand , T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command , T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand	
[10.102] Pan and covers	10.2
T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand , T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command , T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand	
[10.216] Fuel tanks	10.3
T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand , T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command , T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand	
[10.210] Lift pump and lines	10.4
T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand , T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command , T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand	
[10.218] Fuel injection system.....	10.5
T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand , T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command , T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand	
[10.250] Turbocharger and lines.....	10.6
T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand , T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command , T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand	
[10.254] Intake and exhaust manifolds and muffler	10.7
T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand , T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command , T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand	
[10.500] Selective Catalytic Reduction (SCR) exhaust treatment.....	10.8
T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand , T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command , T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand	
[10.400] Engine cooling system	10.9
T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand , T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command , T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand	
[10.414] Fan and drive	10.10
T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand , T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command , T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand	
[10.408] Oil cooler and lines.....	10.11
T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand , T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command , T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand	

CONSUMABLES INDEX

Consumable	Reference	PAGE
DEF/AdBlue®	Fuel tank - Remove	10.3 / 20
AMBRA AGRIFLU	Engine cooling system - Filling	10.9 / 4



Engine - 10

Engine and crankcase - 001

**T7.220 AutoCommand , T7.220 Power Command , T7.235 AutoCommand ,
T7.235 Power Command , T7.250 AutoCommand , T7.250 Power Command ,
T7.260 AutoCommand , T7.260 Power Command , T7.270 AutoCommand**

Contents

Engine - 10

Engine and crankcase - 001

TECHNICAL DATA

Engine

General specification	3
Special tools	3

SERVICE

Engine

Electrical test using DATAR equipment	4
Disconnect	7
Connect	22
Remove	36
Install	51

DIAGNOSTIC

Engine

Troubleshooting	66
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Engine - General specification

ATTENTION: For complete service information of engine block and components refer to the relevant Engine repair manual

F4DFE613L*A
F4DFE613K*A
F4DFE613J*A
F4DFE613H*A
F4DFE613G*A

Engine - Special tools

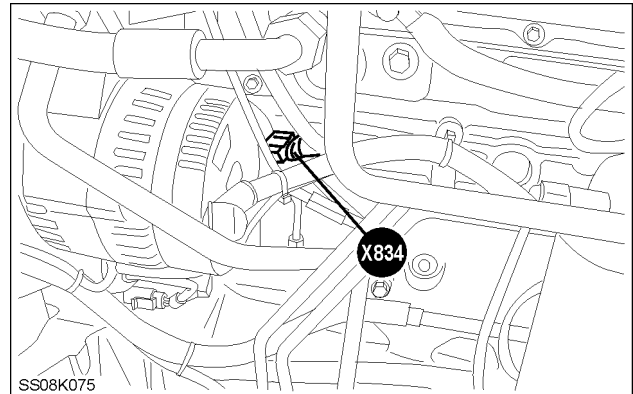
No. TOOL	NAME
380000979	Puller for engine injection pump union gear
380000665	Tool to extract crankshaft front seal
380000663	Tool to extract crankshaft rear seal
380001099	Injector extractor
380000666	Crankshaft front seal installer
380000664	Crankshaft rear seal installer
380000988	Flywheel locking adaptor plate (to be used with 380000732)
380000732	Engine turning tool (to be used with 380000988)
380000667	Drift for camshaft bushing disassembly and reassembly
380000158	Torque screwdriver for injector solenoid valve connector nut setting
99395363	Connecting rod bush squaring kit
380000301	Engine stand (revolving)
380001073	Engine lifting brackets
380040228	Large frame tractor splitting stand

Engine - Electrical test using DATAR equipment

The engine controller uses the cam and crank sensor information to control the fuelling and injection timing. At initial engine start, the sensor information is used to inform the controller when to initiate first injection. The sensor information is also used by the controller to measure the actual engine speed. The crankshaft and camshaft sensors are both inductive sensors which detect the rotation of the tone wheel. The signal produced must be a clean sine-wave signal without any noise, disturbance or interferences.

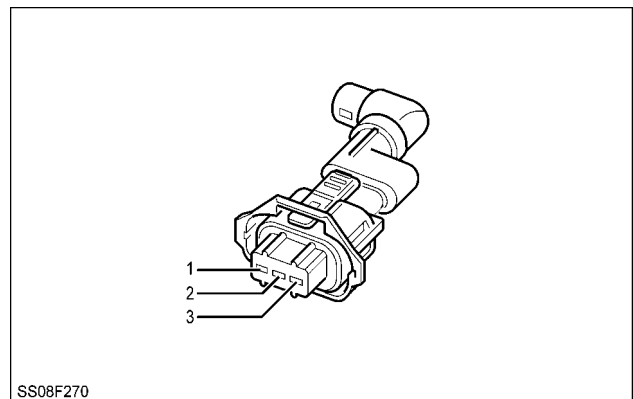
• Channel A (Blue)	Crankshaft, produces a sine-wave signal ranging ± 20 V. The amplitude (voltage) will change depending on the engine speed.
• Channel B (Red)	Camshaft, produces a sine-wave signal.

1. There are three wires to the crankshaft sensor X834 (located at the front left hand side of the engine)



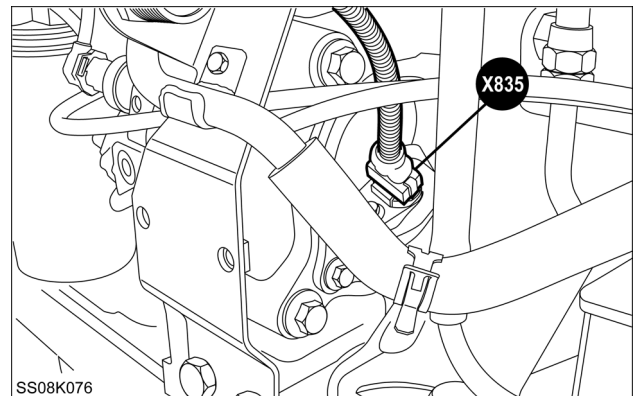
SS08K075 1

1. Pin 1 : Earth
2. Pin 2 : Signal
3. Pin 3 : Power



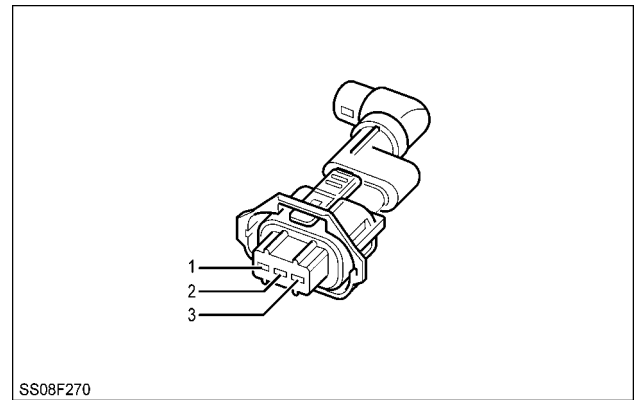
SS08F270 2

2. The camshaft sensor is connected at X835 with three wires (located at the rear left hand side of the engine).



SS08K076 3

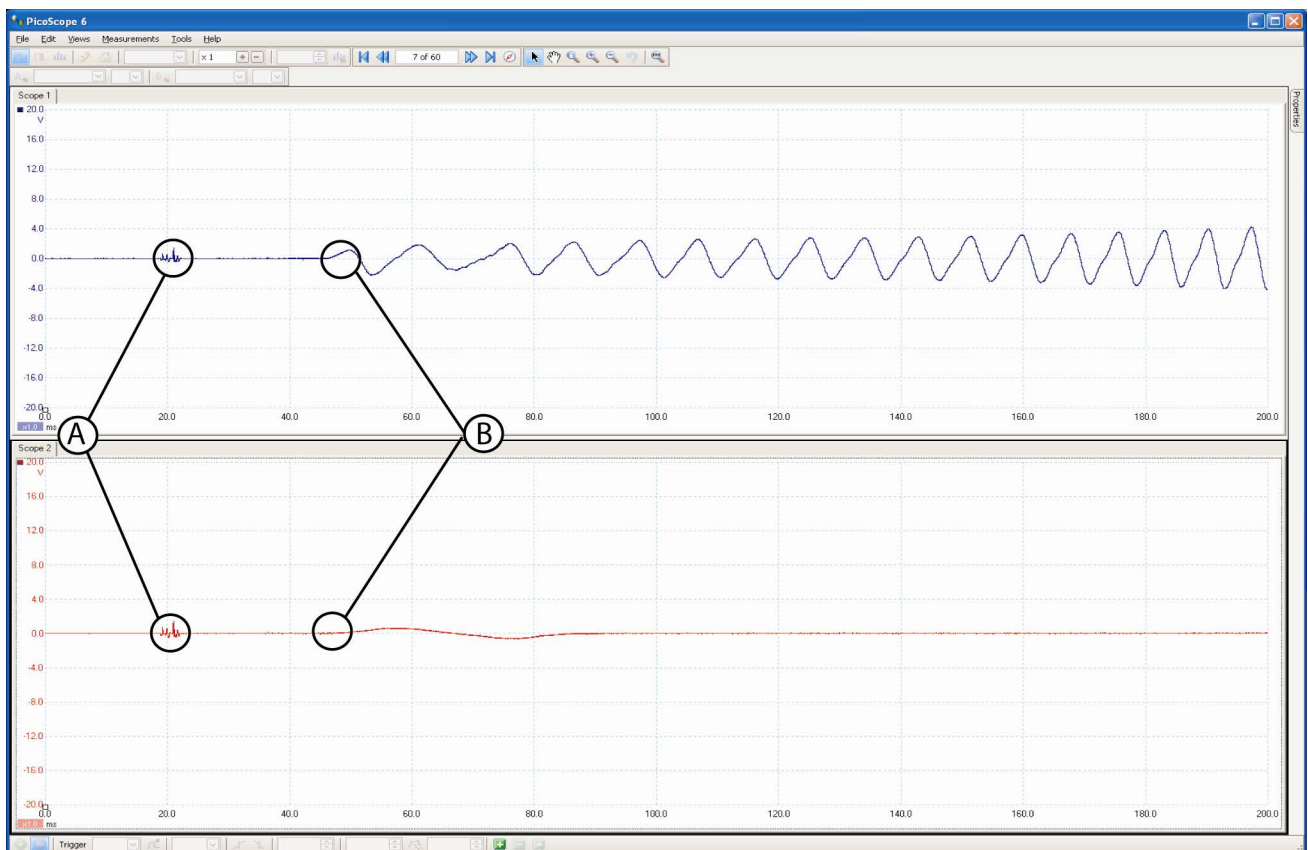
1. Pin 1 : Earth
2. Pin 2 : Signal
3. Pin 3 : Power



SS08F270 4

3. Slide the back-pin down into the connector PIN 2 signal line so that the signal can be tested.
4. Connect the DATAR Scope using the test leads by inserting the red lead into the back-pin and connecting the black lead onto the Earth.
the Channel A (Blue) to test the crank to $\times 1 @ \pm 20 \text{ V}$
Set the Channel B (Red) to test the cam to $\times 1 @ \pm 20 \text{ V}$
Collection time = **20 ms** per division.

Results

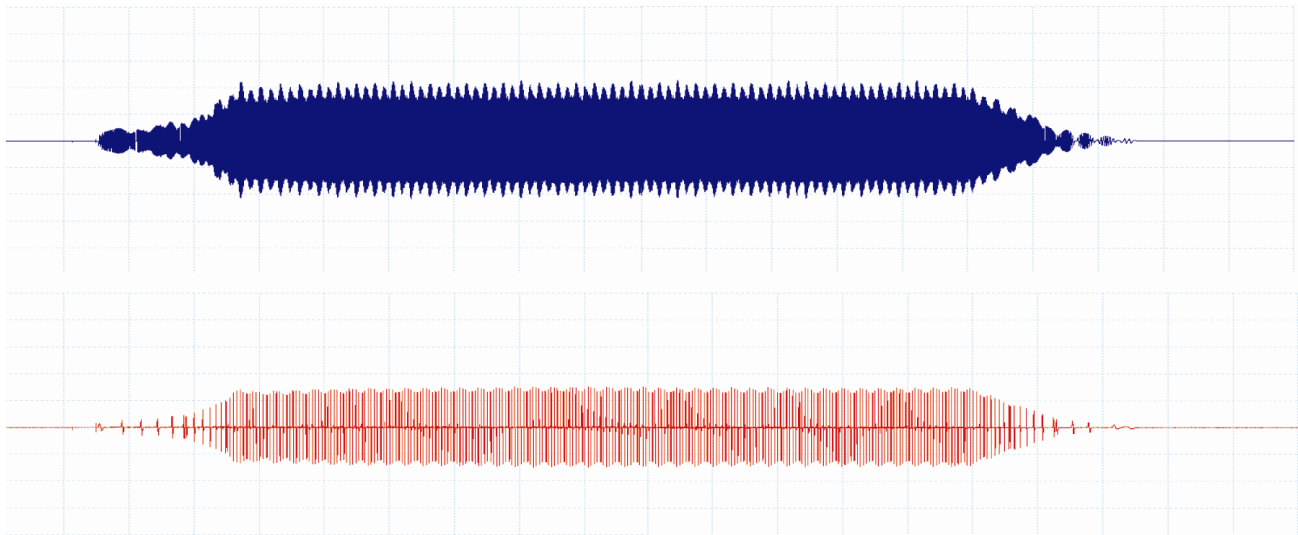


Engine start up

Figure 5

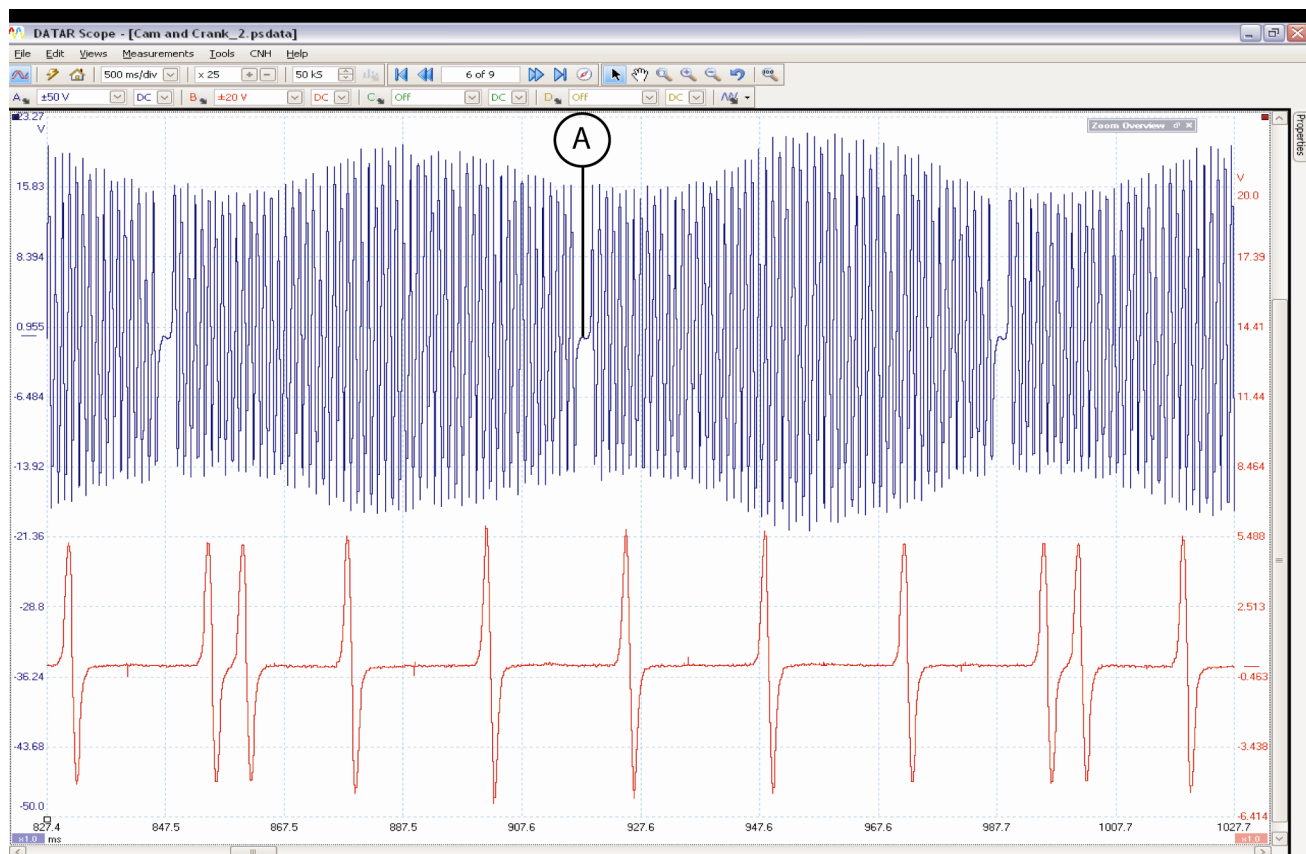
(A) = Ignition start up

(B) = Engine begins to turn



BAIL10CVT054FMB 6

5. Figure 6 shows the ideal full signal of the crank and cam position from the point of when the engine is turned on, and until it is turned off.



BAIL11CVT087FMA 7

(A) = Sync Trigger

6. Figure 7 shows the expected clean signal captured by the **DATAR** scope, each sync trigger in Channel A (Blue) is one crank rotation and each double fluctuation in the channel B (red), is one cam rotation. With two full crank rotations there is one full cam rotation. The amplitude will increase with the engine speed. This means the voltage can increase from $\pm 20 - 30$ V

Engine - Disconnect

Prior operation:

Remove the battery, for further information refer to **Battery - Remove (55.302)**

Prior operation:

Drain the engine coolant, for further information refer to **Engine cooling system - Drain fluid (10.400)**

Prior operation:

Discharge the air conditioning system, for further information refer to **Air conditioning - Discharging (50.200)**

Prior operation:

Remove the selective catalytic reduction (SCR) exhaust line, for further information refer to **Exhaust pipes - Remove (10.254)**

Prior operation:

Remove the front AoH converter, for further information refer to **Air-over-Hydraulic (AoH) converter - Remove (33.350)**

Prior operation:

Remove the front wheels, for further information refer to **Front wheels - Remove (44.511)**

⚠ WARNING

Heavy objects!

Lift and handle all heavy components using lifting equipment with adequate capacity. Always support units or parts with suitable slings or hooks. Make sure the work area is clear of all bystanders.

Failure to comply could result in death or serious injury.

W0398A

⚠ WARNING

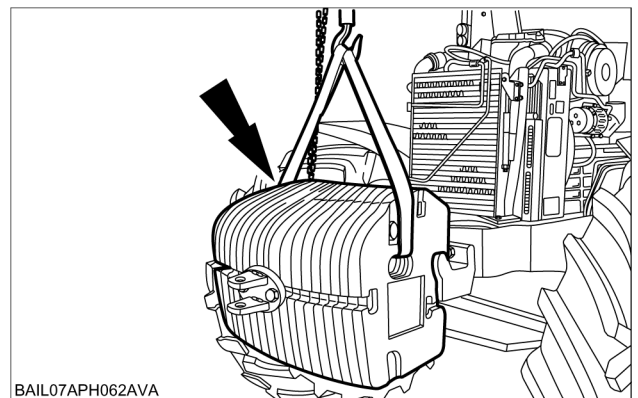
Avoid injury!

Handle all parts carefully. Do not place your hands or fingers between parts. Use Personal Protective Equipment (PPE) as indicated in this manual, including protective goggles, gloves, and safety footwear.

Failure to comply could result in death or serious injury.

W0208A

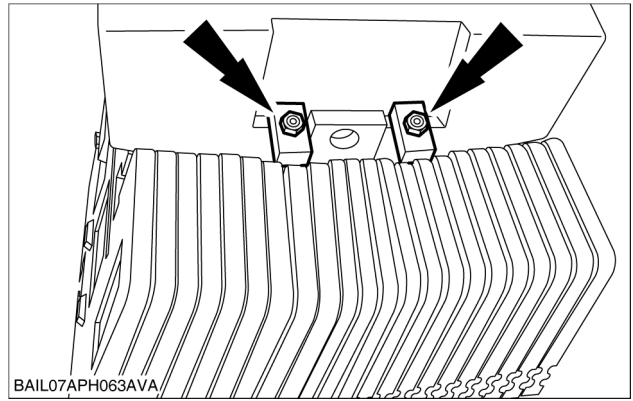
1. Using suitable lifting equipment support the front weights.



BAIL07APH062AVA

BAIL07APH062AVA 1

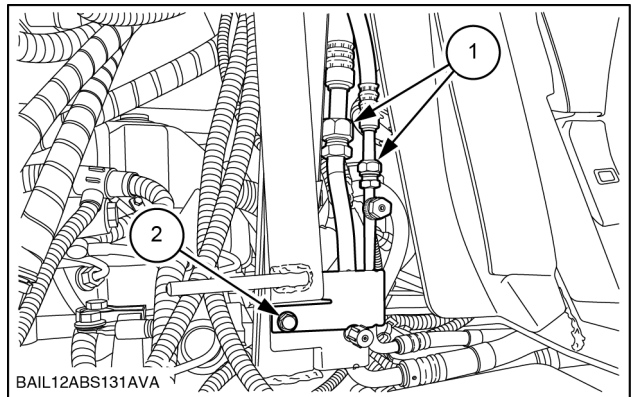
2. Disconnect and remove the front weights from the weight carrier.



BAIL07APH063AVA 2

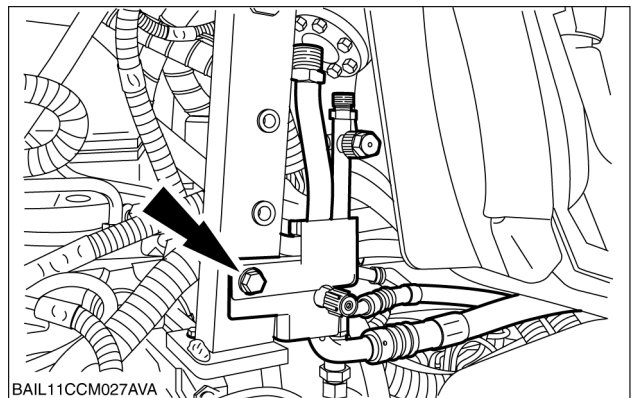
3. Disconnect the air conditioning hoses (1) and detach the bracket (2).

NOTE: Cap all open connections to prevent contamination of the system.



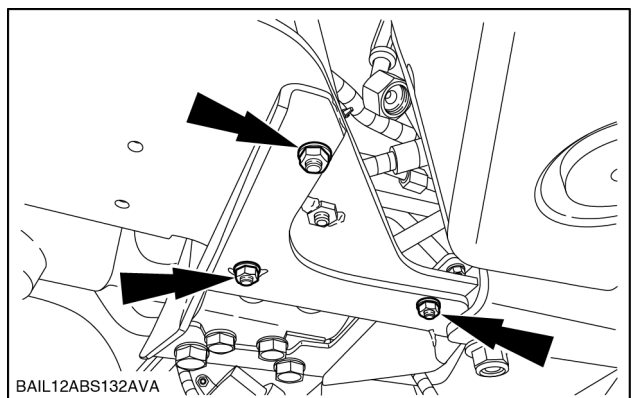
BAIL12ABS131AVA 3

4. Detach the air conditioning pipe bracket from the engine frame.



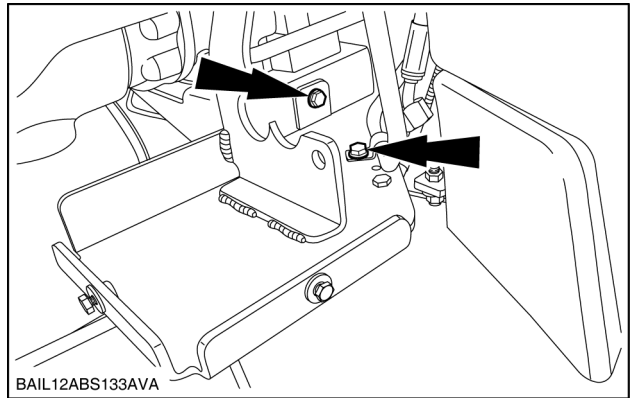
BAIL11CCM027AVA 4

5. Remove the front AoH bracket lower bolts.



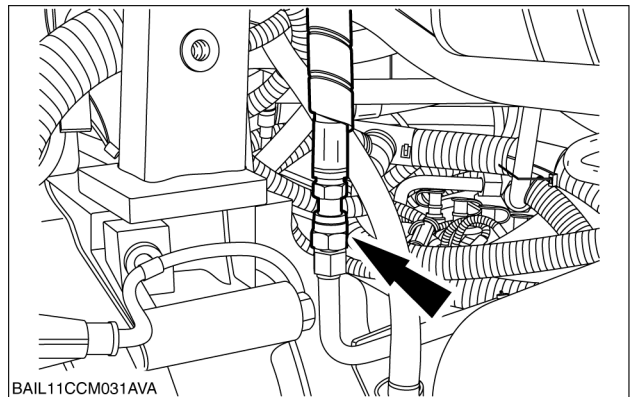
BAIL12ABS132AVA 5

6. Detach the pipe bracket and remove the AoH bracket.



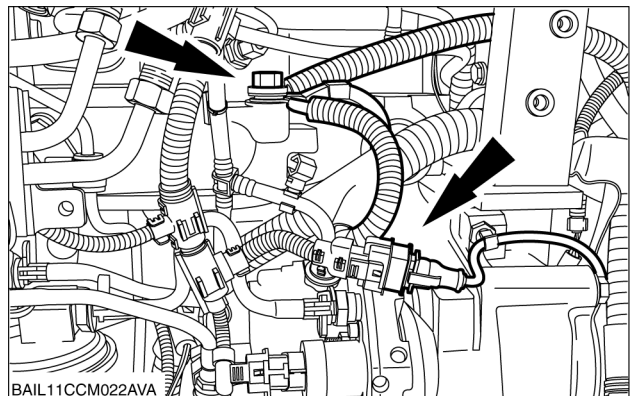
BAIL12ABS133AVA 6

7. Disconnect the brake valve supply hose (if fitted).



BAIL11CCM031AVA 7

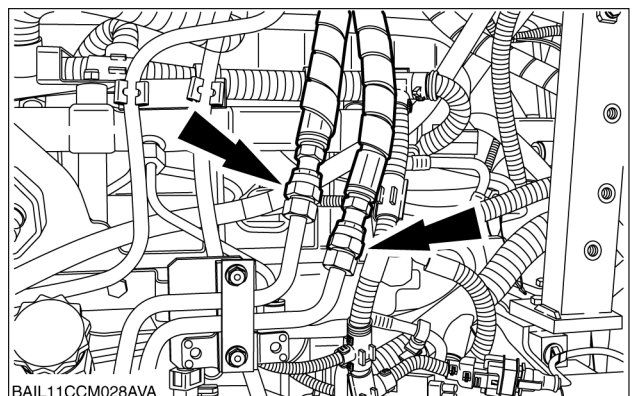
8. Disconnect the flywheel position sensor electrical connector.



BAIL11CCM022AVA 8

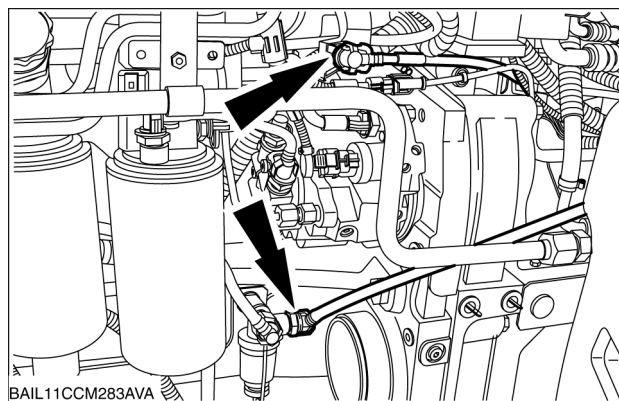
9. Disconnect the steering hoses.

NOTE: Make a note of the position of the hoses to aid in installation.



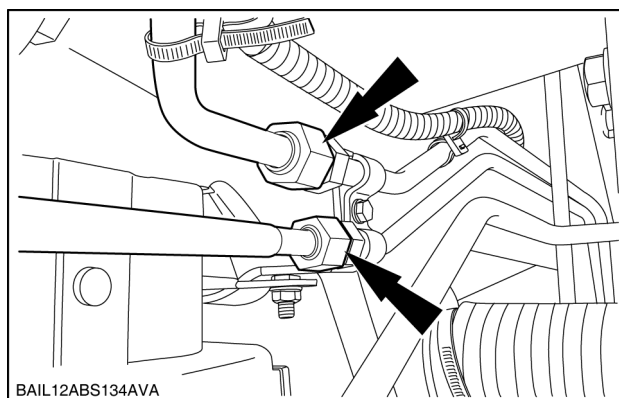
BAIL11CCM028AVA 9

10. Disconnect the fuel supply and return lines.



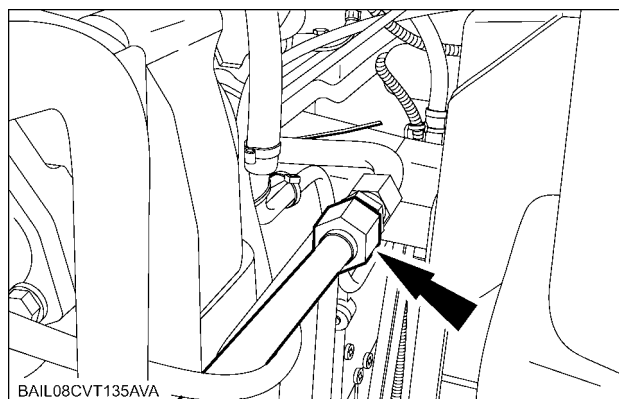
BAIL11CCM283AVA 10

11. Disconnect the diff lock and suspension pipes.



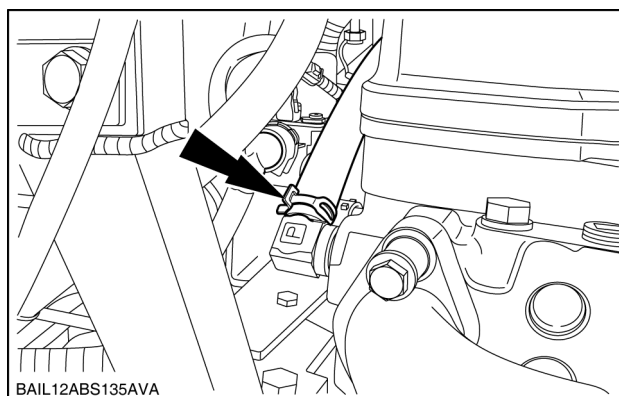
BAIL12ABS134AVA 11

12. Disconnect the trailer brake air supply pipe.



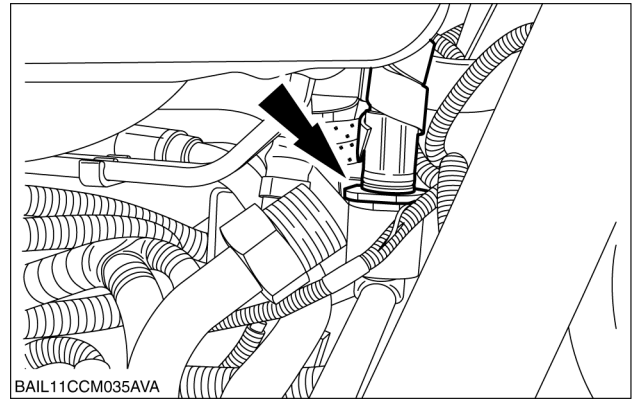
BAIL08CVT135AVA 12

13. Disconnect the heater supply hose from the rear of the engine cylinder head.



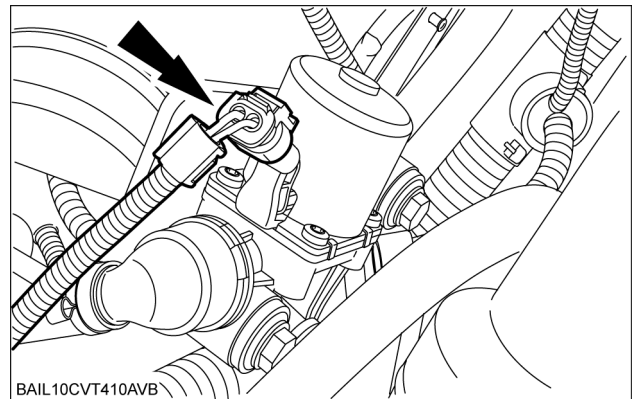
BAIL12ABS135AVA 13

14. Disconnect the steering hydraulic oil supply pipe.



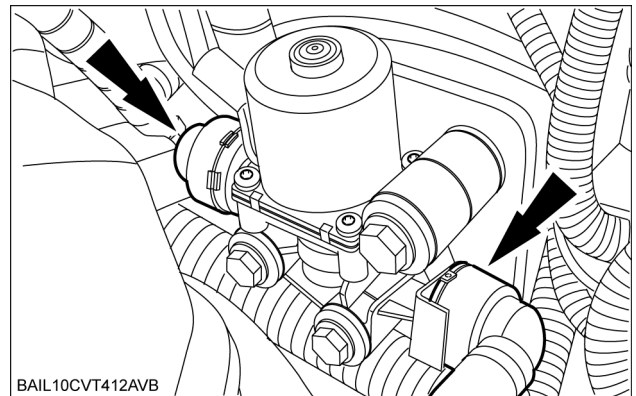
BAIL11CCM035AVA 14

15. Disconnect the SCR coolant control valve electrical connector.



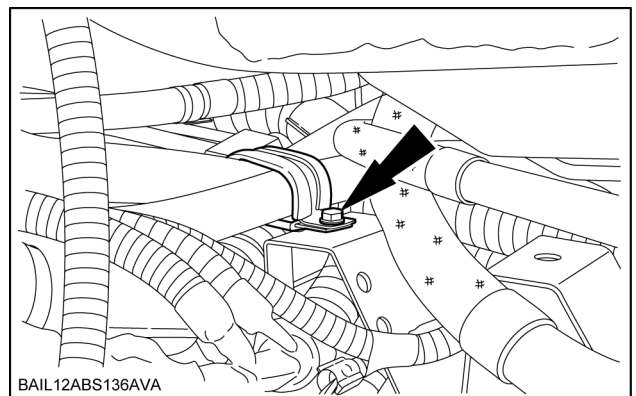
BAIL10CVT410AVB 15

16. Disconnect the coolant line connectors from the SCR coolant control valve.



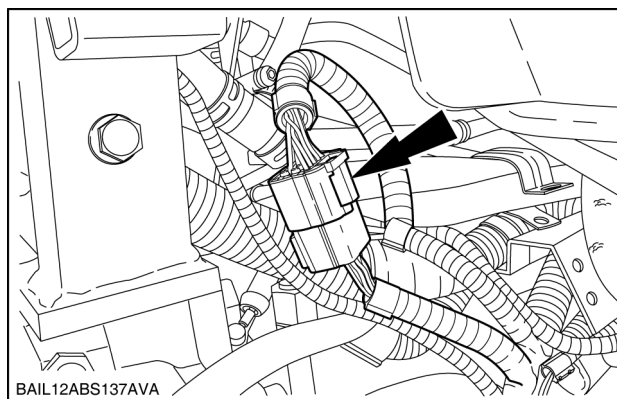
BAIL10CVT412AVB 16

17. Detach the cab heater hose retaining bracket.



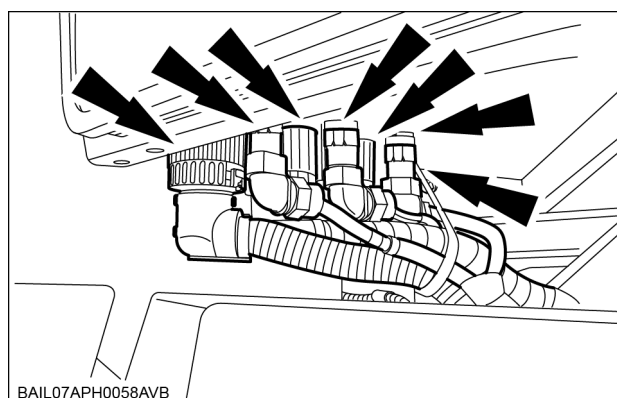
BAIL12ABS136AVA 17

18. Disconnect the engine harness electrical connector.



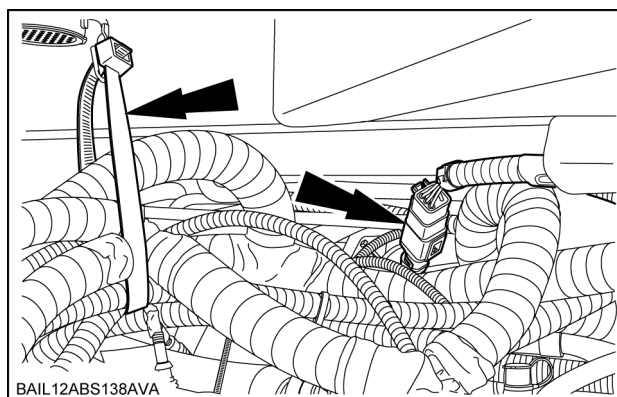
BAIL12ABS137AVA 18

19. Disconnect the cab electrical connectors.



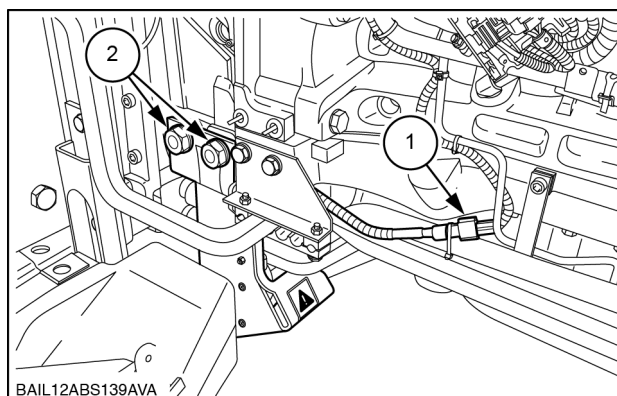
BAIL07APH0058AVB 19

20. Disconnect the electrical connector and cut the cable tie.



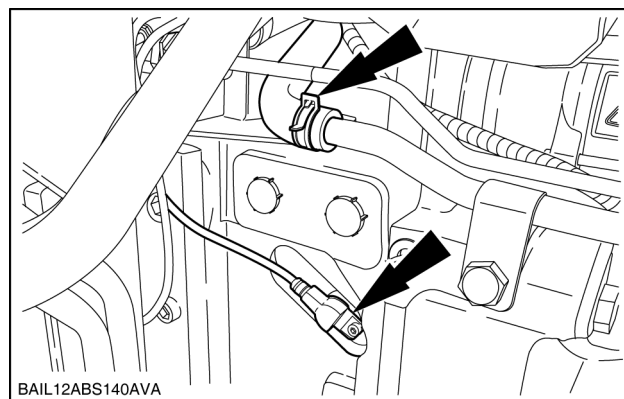
BAIL12ABS138AVA 20

21. Disconnect the radar electrical connector (1) and remove the radar (2).



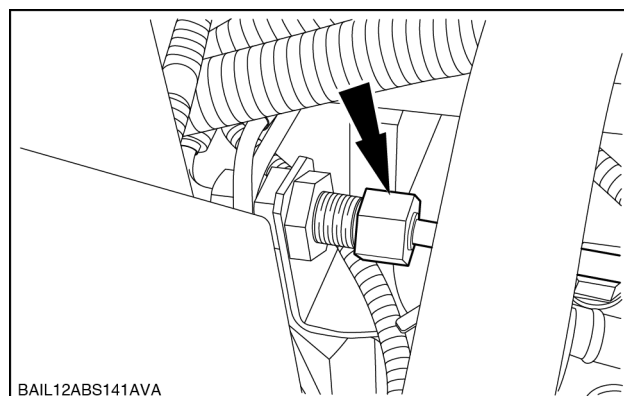
BAIL12ABS139AVA 21

22. Remove the flywheel speed sensor and disconnect the heater return hose.



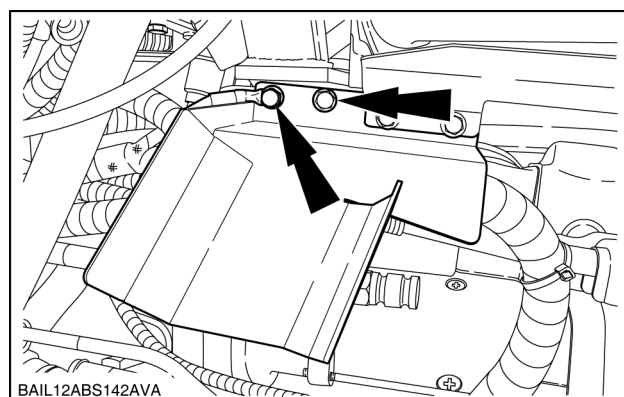
BAIL12ABS140AVA 22

23. Disconnect the brake pipe.



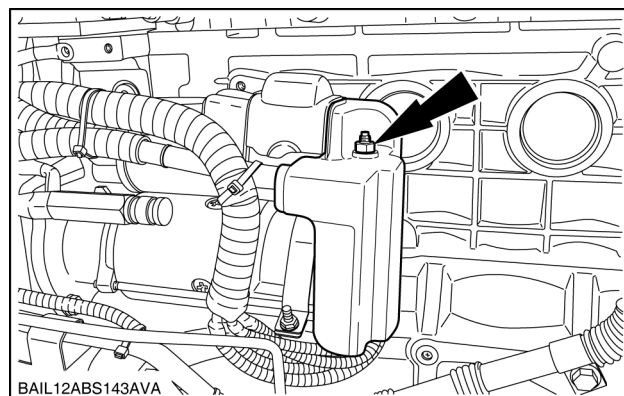
BAIL12ABS141AVA 23

24. Remove the starter motor heat shield and earth.



BAIL12ABS142AVA 24

25. Remove the starter motor cover.



BAIL12ABS143AVA 25

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