

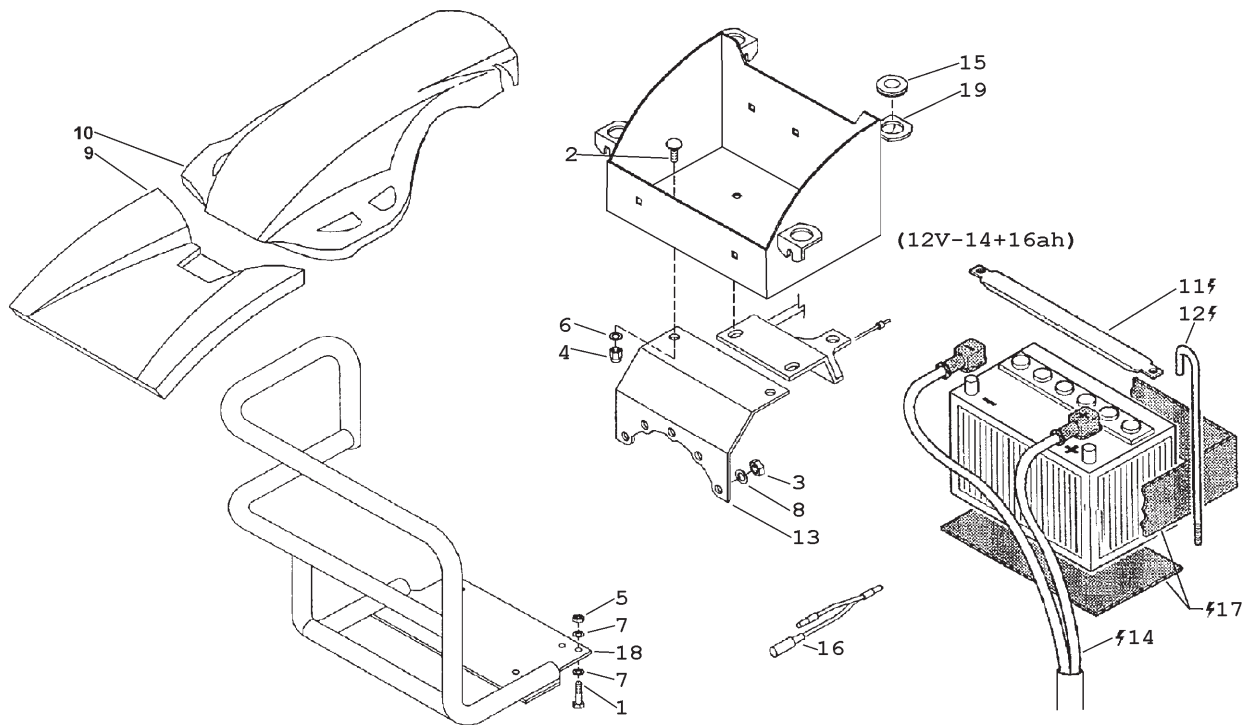


A M E R I C A

**Illustrated
Parts:
Model 853**

853**Bumper
Accessories****Serial Number Range**
----- - 823956**01.00**

Revised 01/20/2012

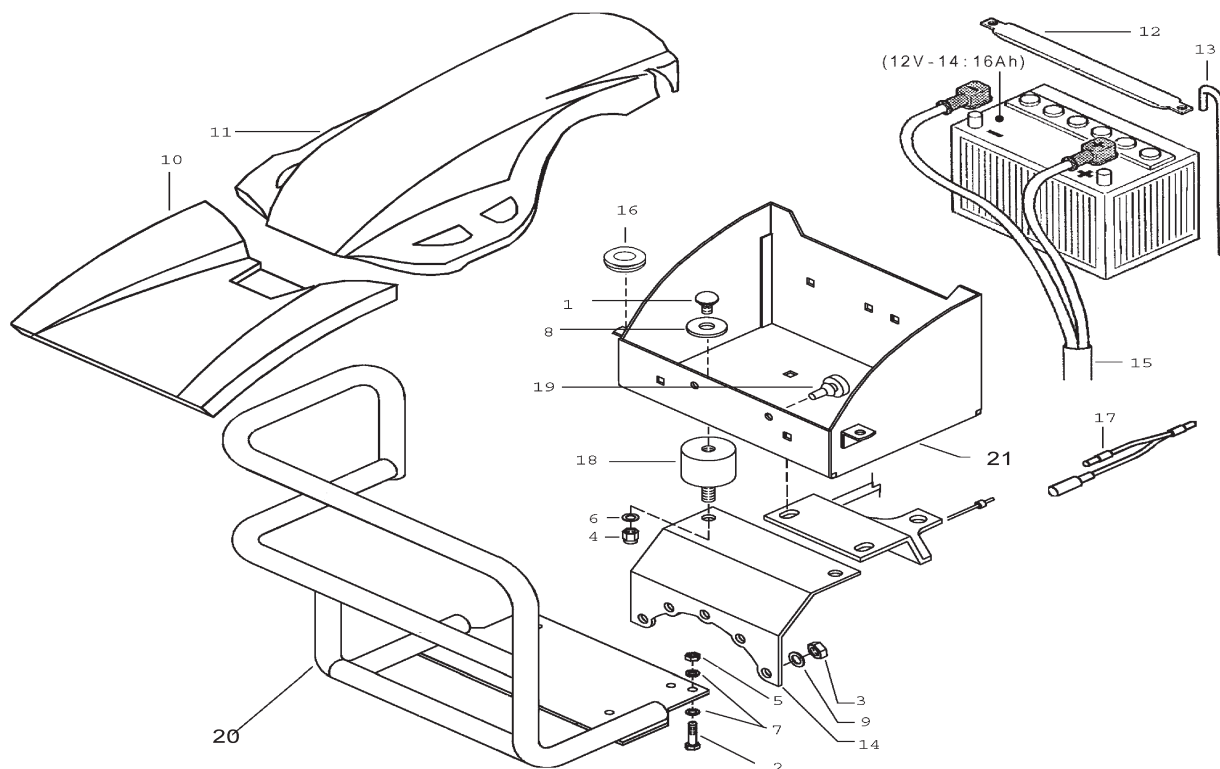


800.010-01.3

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.12154	CAP SCREW, M8X40	11	561.19937	BATTERY BRACKET
2	311.21558	BOLT, M6 X 16	12	561.57387	ROD
3	312.11080	NUT M8	13	561.57603	SUPPORT, BATTERY/ TOOL BOX
4	312.41060	NUT, LOCK, M6	14	580.47460	CABLE, ELECTRIC STARTER
5	312.41080	NUT, LOCK, M8	15	580.56991	SUPPORT, BODY GUARD
6	314.11064	WASHER, FLAT, M6	16	580.57385	WIRE HARNESS
7	314.11084	WASHER, FLAT, M8	17	580.57397	PAD SET, ANTI SHOCK
8	314.23084	WASHER, LOCK, M8.4	18	590.56113	BUMPER, GX390
9	552.57621	GUARD, LOWER	19A	590.57390	BATTERY / TOOL BOX
10	552.57623	GUARD, STEERING COLUMN	19B	561.57399	SUPPORT, LOWER GAURD (NOT SHOWN)

853**Bumper
Accessories****Serial Number Range
823957 - 866562****01.01**

Revised 01/20/2012

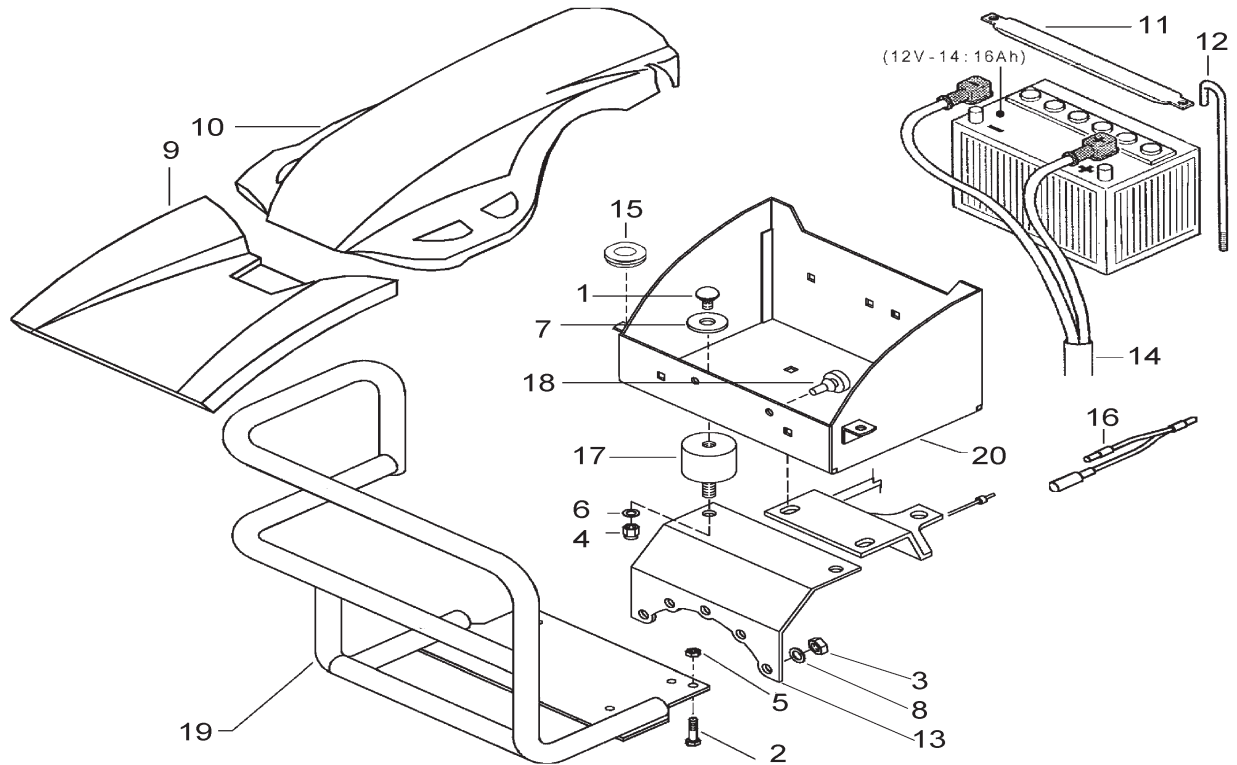


800.01.4

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00201	BOLT, M6X12	16	580.56991	SUPPORT, BODY GUARD
2	311.12154	CAP SCREW, M8X40	17	580.57385	WIRE HARNESS
3	312.11080	NUT M8	18	581.35225	RUBBER MOUNT
4	312.41060	NUT, LOCK, M6	19	581.57405	BUMPER
5	312.41080	NUT, LOCK, M8	20	590.56113	BUMPER, GX390
6	314.11064	WASHER, FLAT, M6	21A	590.57390	BATTERY BOX, ELECTRIC START
7	314.11084	WASHER, FLAT, M8	21B	561.57399	COVER SUPPORT, RECOIL START
8	314.11090	WASHER, FLAT, M9X24			
9	314.23084	WASHER, LOCK, M8.4			
10	552.57621	GUARD, LOWER			
11	552.57623	GUARD, STEERING COLUMN			
12	561.19937	BATTERY BRACKET			
13	561.57387	ROD			
14	561.57603	SUPPORT, BATTERY/ TOOL BOX			
15	580.47460	CABLE, ELECTRIC STARTER			

853**Bumper
Accessories****Serial Number Range
866563 - 981377****01.02**

Revised 08/28/2020



800.01.5

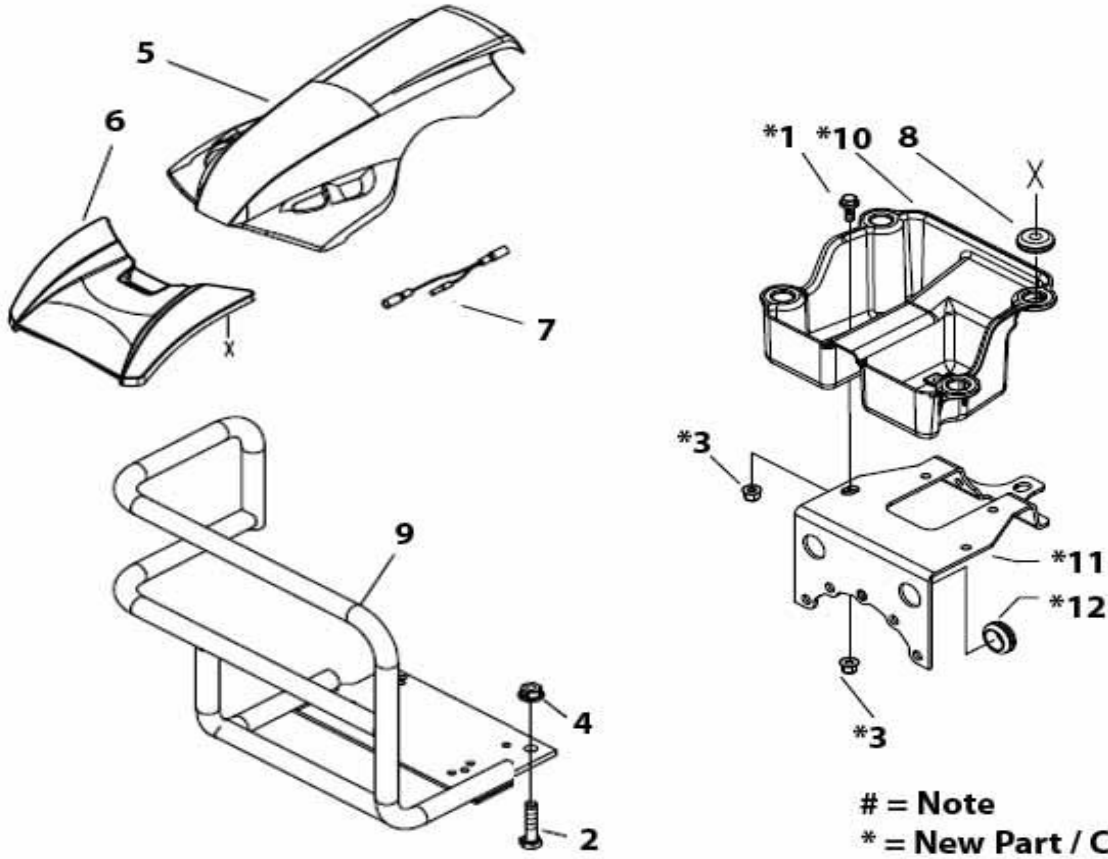
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00201	BOLT, M6X12	16	580.57385	WIRE HARNESS
2	311.12154	CAP SCREW, M8X40	17	581.35225	RUBBER MOUNT
3	312.11080	NUT M8	18	581.57405	BUMPER
4	312.41060	NUT, LOCK, M6	19	590.56113	BUMPER, GX390
5	312.41084	NUT, LOCK, FLANGED, M8			
6	314.11064	WASHER, FLAT, M6	20A	590.57390	BATTERY BOX, ELECTRIC START
7	314.11090	WASHER, FLAT, M9X24	20B	561.57399	COVER SUPPORT, RECOIL START
8	314.23084	WASHER, LOCK, M8.4			
9	552.57621	GUARD, LOWER			
10	552.57623	GUARD, STEERING COLUMN			
11	561.19937	BATTERY BRACKET			
12	561.57387	ROD			
13	561.57603	SUPPORT, BATTERY/ COVER			
14	580.47460	CABLE, ELECTRIC STARTER			
15	580.56991	SUPPORT, BODY GUARD			

853

Bumper Accessories

Serial Number Range
981378 - - - - -

1.03



ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
*1	31112081	SCREW TE C/F M6X20 DIN 6921-8G	7	58057385	OPC WIRE
2	31112154	CAPSCREW M8X40 UNI5739-8G	8	58056991	SUPPORT BODY CAP / GROMMET
*3	31241066	LOCKNUT M6 FLANGED	9	59056113	BUMPER GX340 – GX390
4	31241084	LOCKNUT M8 FLANGED	*10	552C1001	TRAY
5	55257623	STEERING COLUMN COVER	*11	561C1003	SUPPORT BRACKET
6	55257621	LOWER COVER (RECOIL START ONLY)	*12	581C1004	CABLE GLAND/ GROMMET

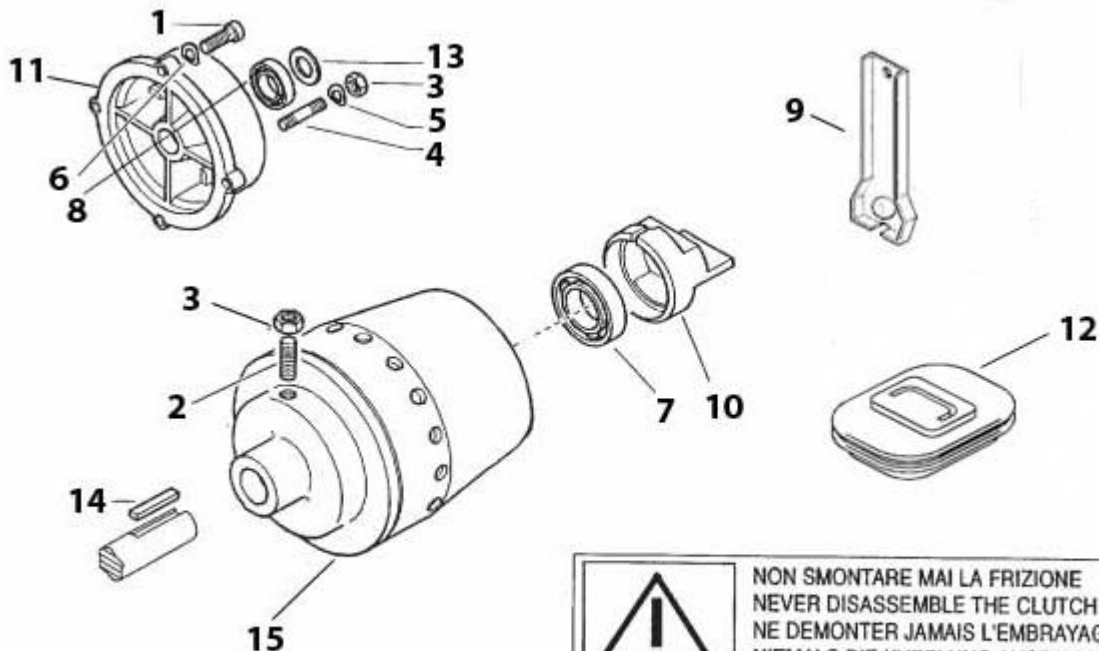
853

Clutch

Serial Number Range

----- - - - 779510

2.00




 NON SMONTARE MAI LA FRIZIONE
 NEVER DISASSEMBLE THE CLUTCH
 NE DEMONTER JAMAIS L'EMBRAYAGE
 NIEMALS DIE KUPPLUNG AUSBAUEN
 NO DESMONTAR JAMAS EL EMBRAGUE

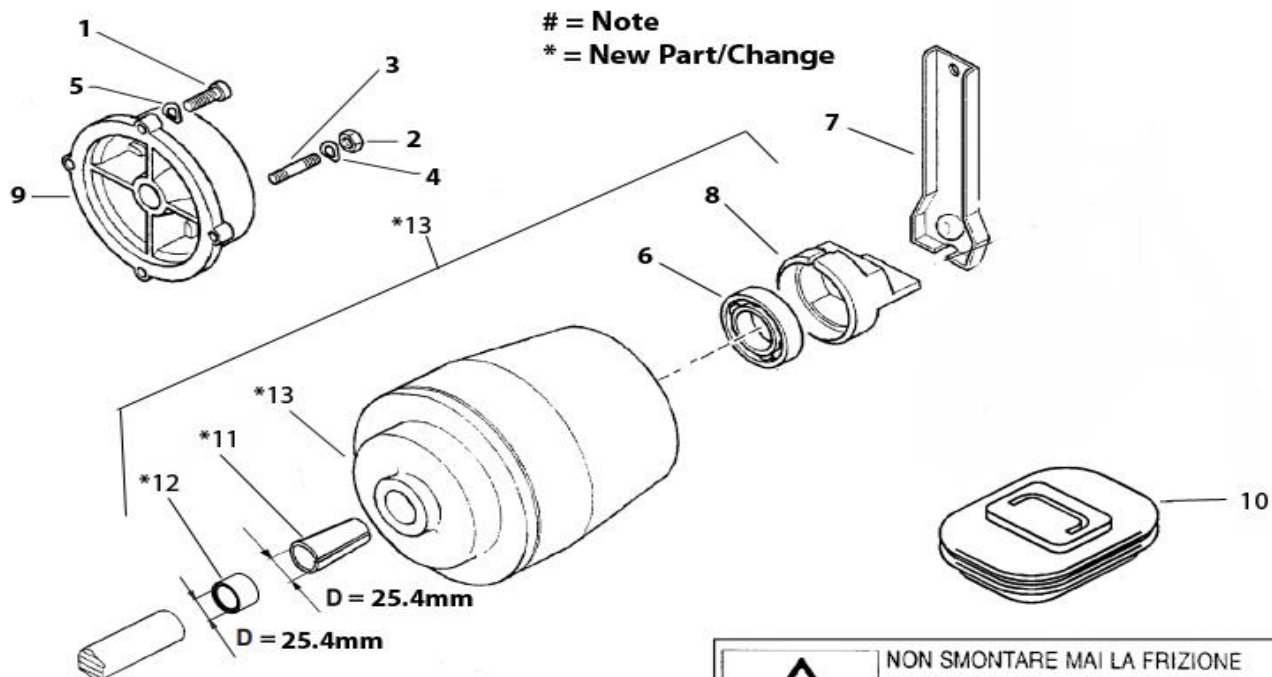
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	31100015	CAPSCREW, 3/8" X 1	10	52447896	CONE PUSHER
2	31100786	CAPSCREW, M8X30	11	53156150	FLANGE, ENGINE
3	31211080	NUT, M8	12	55157609	BOOT/BELLOWS
4	31312088	STUD, M8X40X14X4	13	56347484	WASHER
5	31423084	WASHER, LOCK, M8.4	14	56349782	KEY
6	31423105	WASHER, WAVEY M10.4	15	59256257	CONE CLUTCH (INCLUDES # 2,3,7,10 & 15)
7	37112173	BEARING 6203 2RS 17X40X12			
8	37112233	BEARING 6006 2RS 30X55X13			
9	50956262	CLUTCH LEVER			

853

Clutch

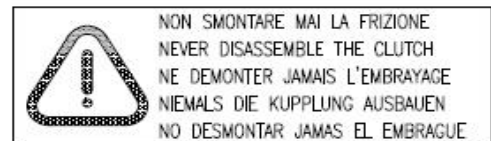
Serial Number Range 779325 - - 981377

2.01

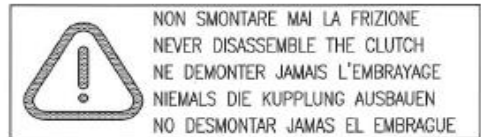
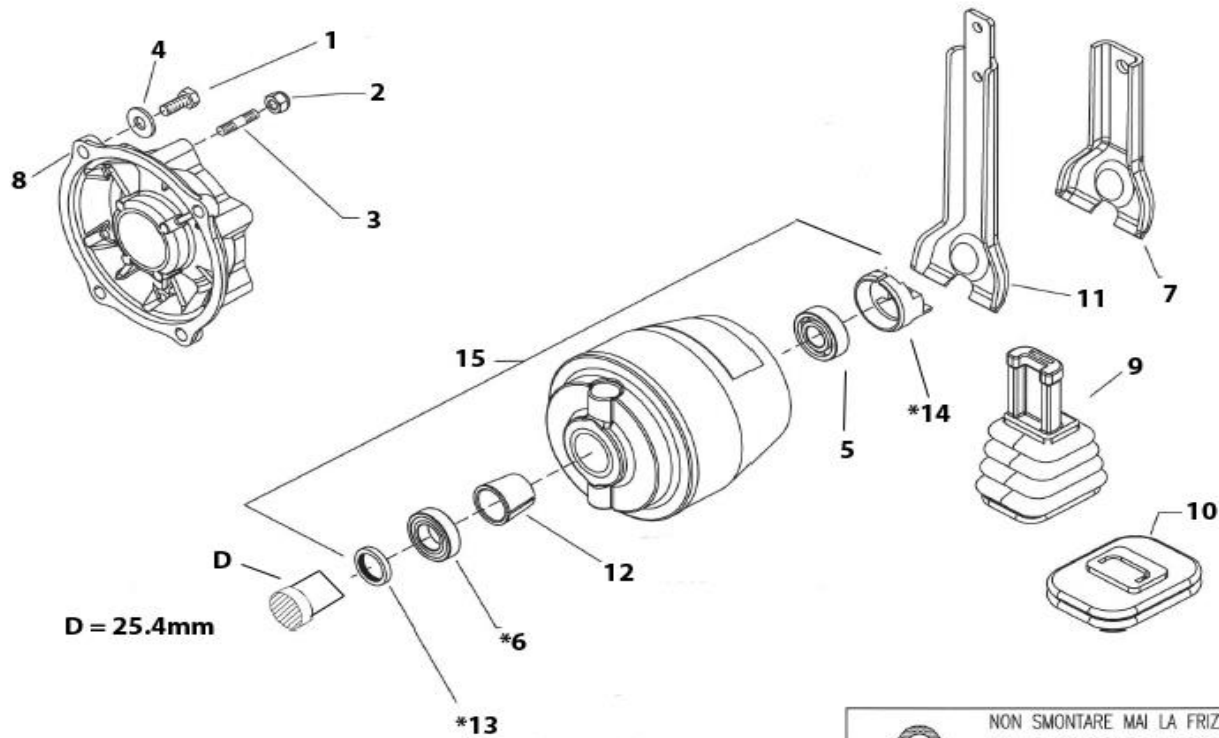


**! NON SMONTARE MAI LA FRIZIONE
NEVER DISASSEMBLE THE CLUTCH
NE DEMONTER JAMAIS L'EMBRAYAGE
NIEMALS DIE KUPPLUNG AUSBAUEN
NO DESMONTAR JAMAS EL EMBRAGUE**

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	31100015	CAPSCREW, 3/8" X 1	9	53156150	FLANGE, ENGINE
2	31211080	NUT, M8	10	55157609	BOOT/BELLOWS
3	31312088	STUD, M8X40X14X4	*11	56156281	TAPERED BUSHING D=25.4mm
4	31423084	WASHER, LOCK, M8.4	*12	56156285	SPACER 18mm D=25.4mm
5	31423105	WASHER, WAVEY M10.4			
6	37112173	BEARING 6203 2RS 17X40X12	*13	59256280	CONE CLUTCH (INCLUDES # 6,8, *11, *12 & *13) HONDA GX390
7	50956262	CLUTCH LEVER			
8	52447896	CONE PUSHER			



853 Clutch Rev3 8-28-2020

853**Clutch****Serial Number Range**
1012467 - - - 1032923**2.03**

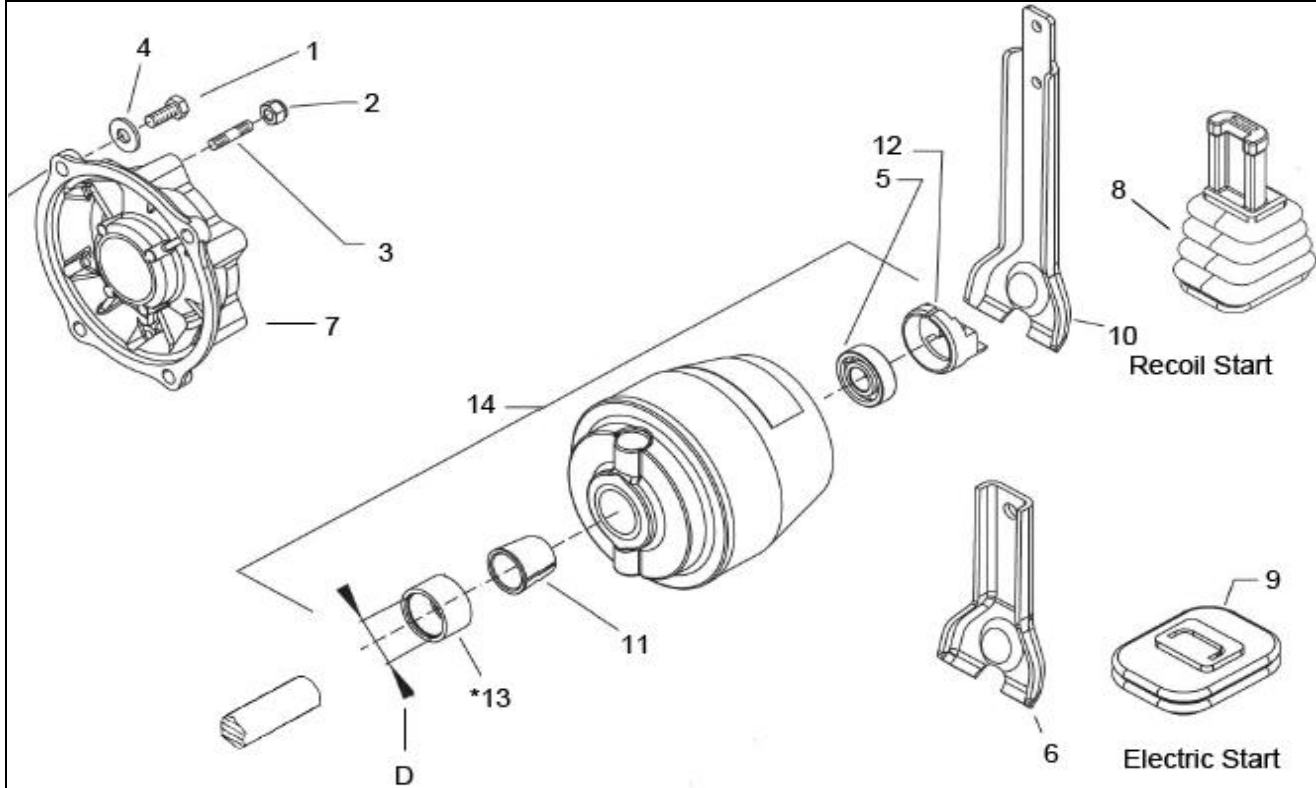
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	31100015	SCREW HH 3/8" X 1	9	55156481	BOOT/BELLOWS (RECOIL START)
2	31241083	LOCKNUT M8 SELF LOCKING	10	55157609	BOOT/BELLOWS (ELECTRIC START)
3	31312083	STUD M8X40X14X14	11	56147845	CLUTCH FORK (RECOIL START)
4	31423105	WASHER LOCK M10.4	12	56156281	TAPERED BUSHING D=25.4mm
5	37112173	BEARING 17x40x12 6203 2RS/C3 SKF	*13	561C1032	SPACER 5 MM D=25.4mm
*6	37112304	BEARING 30X55X13 6006 2RS/C3 SKF	*14	524C1014	PUSHER CONE
7	50956262	CLUTCH FORK (ELECTRIC START)	15	592C1012	CLUTCH (Includes # 5,*6,12,*13 & *14)
8	53156150	FLANGE, ENGINE			

853

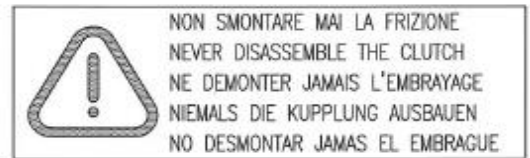
Clutch

Serial Number Range 1032924 - - - - -

2.04



= Note
* = New Part/Change



ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	31100015	CAPSCREW 3/8-16 X1			
2	31241083	LOCKNUT M8 SELF LOCKING			
3	31312083	STUD M8X40X14X14			
4	31423105	WASHER LOCK M10.4			
5	37112173	BEARING 17x40x12 6203 2RS/C3 SKF			
6	50956262	CLUTCH FORK (Electric Start)			
7	53156150	FLANGE, ENGINE			
8	55156481	BOOT/BELLOWS (Recoil Start)			
9	55157609	BOOT/BELLOWS (Electric Start)			
10	56147845	CLUTCH FORK (Recoil Start)			
11	56156281	TAPERED BUSHING D=25.4mm			
12	524C1014	PUSHER CONE			
*13	56156285	SPACER 18mm D=25.4mm			
14	592C1012	CLUTCH (Includes # 5,11,12 & *13)			

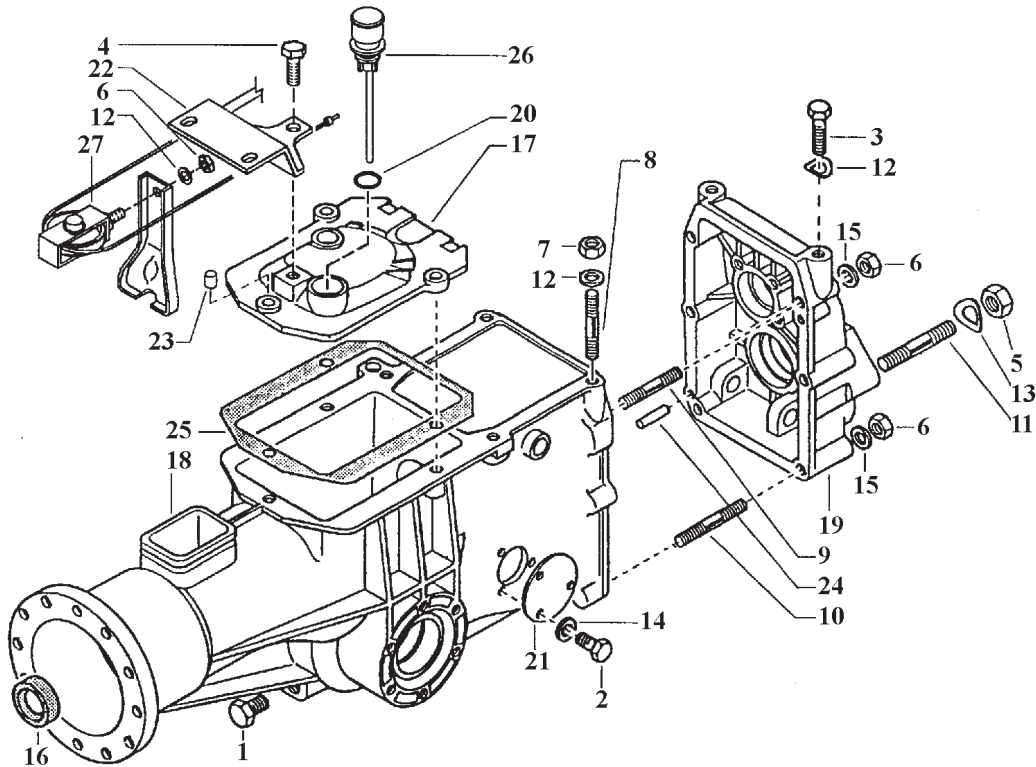
853

Gearbox

Serial Number Range
----- - 859160

03.00

Revised 01/20/2012



300.03.1

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	300.40001	PLUG, 1/4	16	382.11500	OIL SEAL, 15X28X6
2	311.11090	CAP SCREW, M6X10	17	531.43875	COVER, GEARBOX
3	311.12150	CAP SCREW, M8X20	18	531.56326	GEARBOX
4	311.12219	CAP SCREW, M10X25	19	531.56332	REAR COVER
5	312.21121	NUT, M12	20	551.02678	O-RING
6	312.41080	NUT, LOCK, M8	21	561.47520	COVER, SIDE
7	312.41085	NUT, DEFORMED LOCK, M8	22	561.57606	PLATE
8	313.12082	STUD, M8X38X14X20	23	561.57607	SPACER, CLUTCH STOP
9	313.12084	STUD, M8X58X16X16	24	580.43053	PIN
10	313.12094	STUD, M8X68X14X36	25	580.43117	GASKET
11	313.12125	STUD, M64X12X1 25X26X12	26	590.15425	CAP W/ MEASURING ROD
12	314.21083	WASHER, SUPER, M8	27	590.56258	PULLEY ASSEMBLY
13	314.21132	WASHER, TAPERED, M13X24X3			
14	314.22064	WASHER, LOCK, M6.4			
15	314.23084	WASHER, LOCK, M8.4			

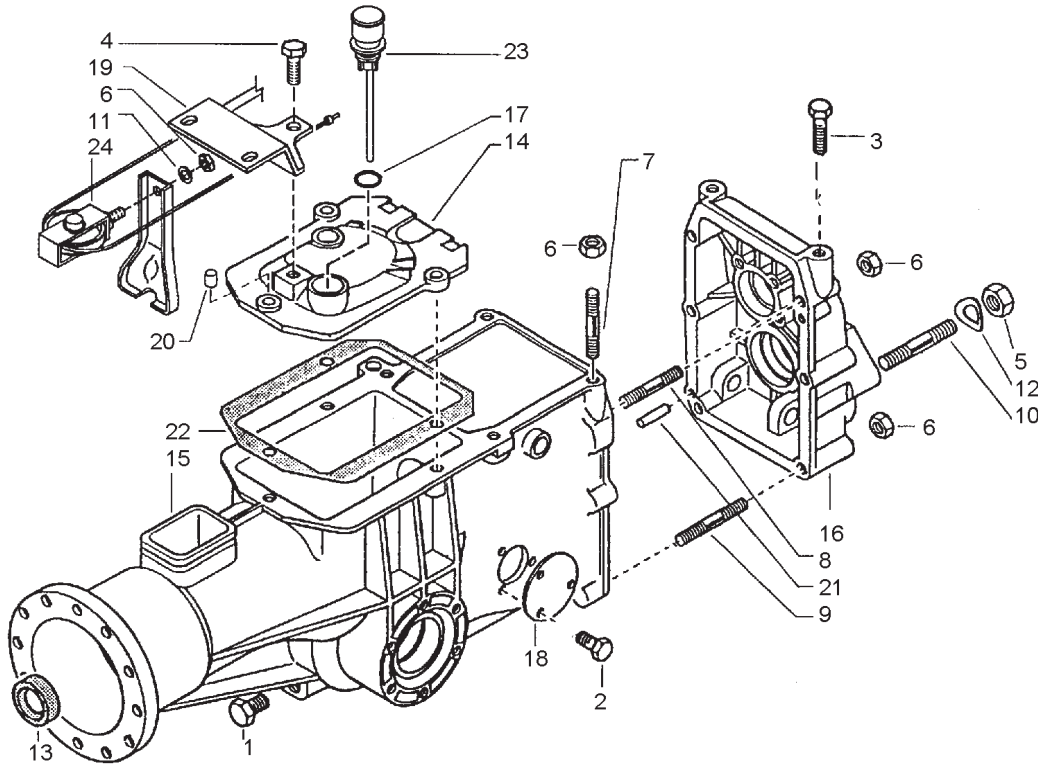
853

Gearbox

Serial Number Range
859161 - 981377

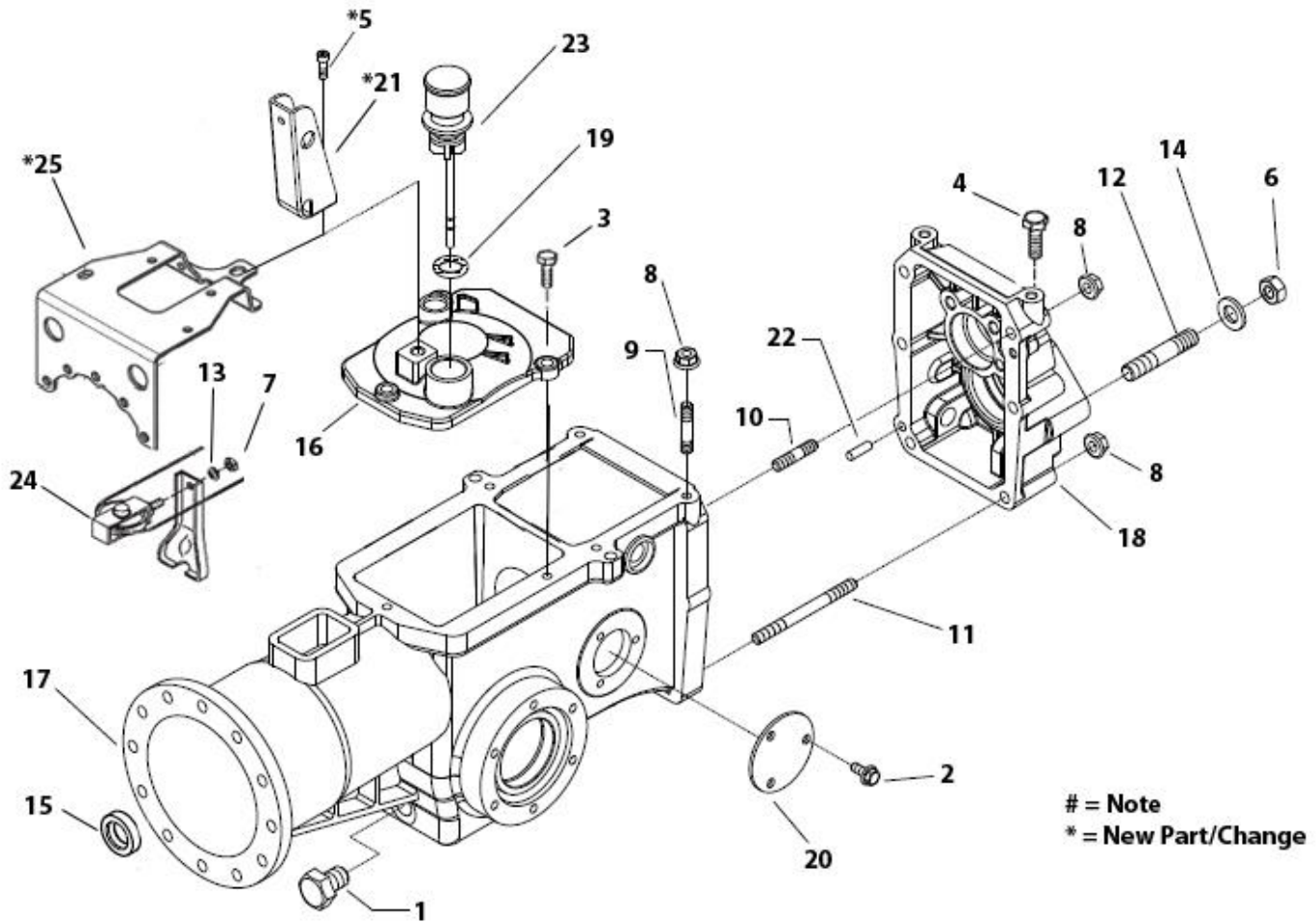
03.01

Revised 08/28/2020

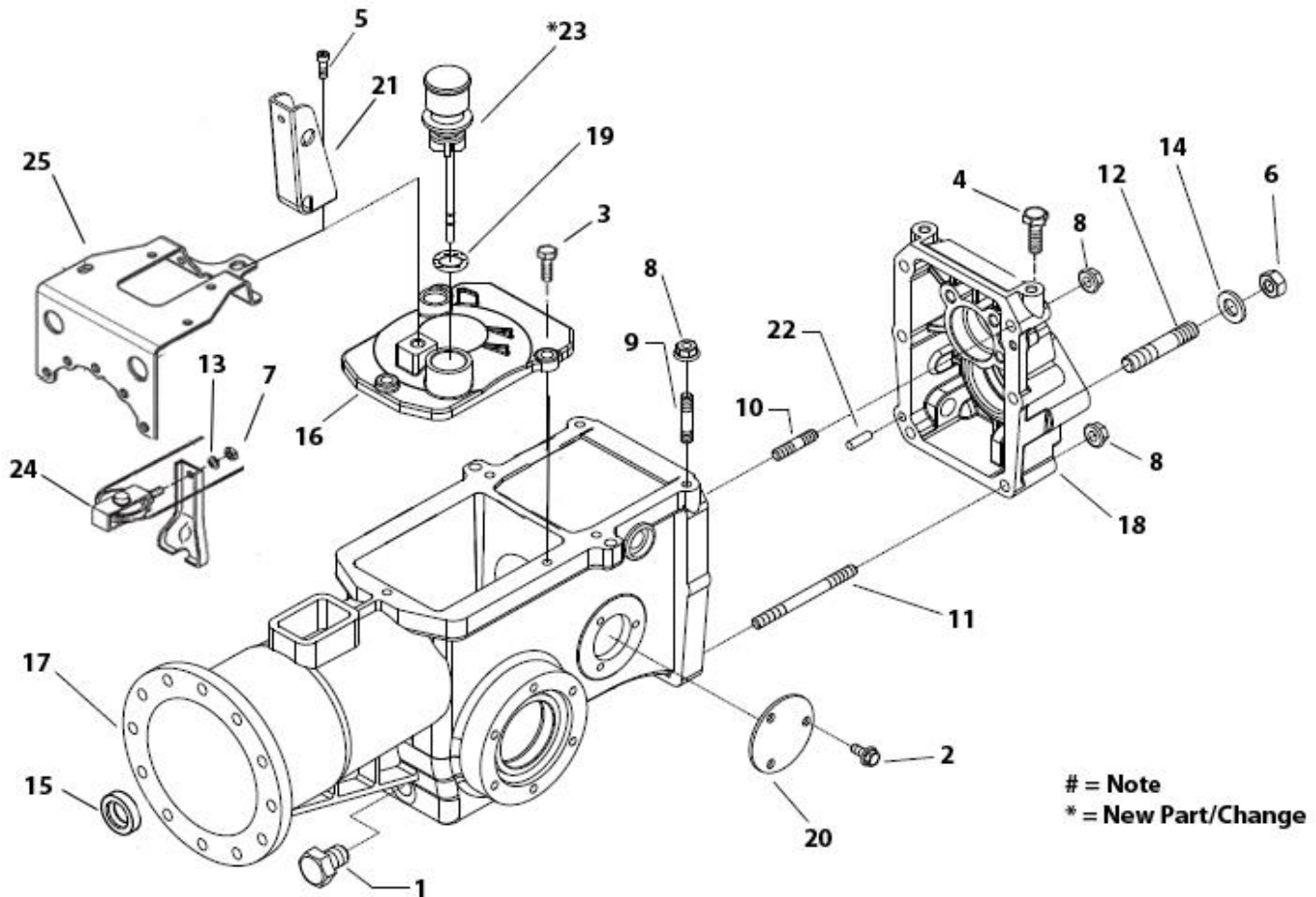


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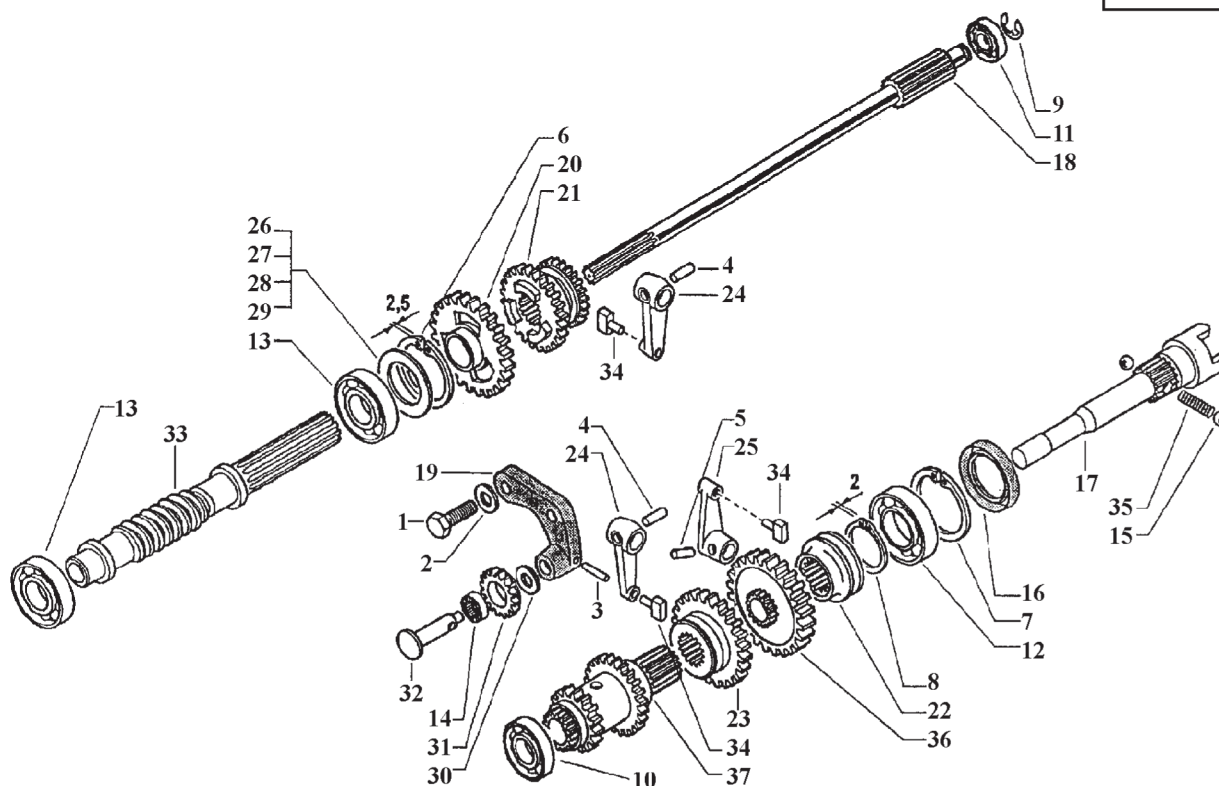
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	300.40001	PLUG, 1/4	16	531.56332	REAR COVER
2	311.12083	CAP SCREW, M6X10	17	551.02678	O-RING
3	311.12170	CAP SCREW	18	561.47520	COVER, SIDE
4	311.12219	CAP SCREW, M10X25	19	561.57606	PLATE
5	312.21121	NUT, M12	20	561.57607	SPACER, CLUTCH STOP
6	312.41084	NUT, LOCK, M8	21	580.43053	PIN
7	313.12082	STUD, M8X38X14X20	22	580.43117	GASKET
8	313.12084	STUD, M8X58X16X16	23	590.15425	CAP W/ MEASURING ROD
9	313.12094	STUD, M8X68X14X36	24	590.56258	PULLEY ASSEMBLY
10	313.12125	STUD, M64X12X1 25X26X12			
11	314.21083	WASHER, SUPER, M8			
12	314.21132	WASHER, TAPERED, M13X24X3			
13	382.11500	OIL SEAL, 15X28X6			
14	531.43875	COVER, GEARBOX			
15	531.56326	GEARBOX			

853**Gear Box****Serial Number Range**
981378 - - - 1035748**3.02**

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	30040001	PLUG, 1/4	14	31421132	WASHER TAPERED M13X24X3
2	31112083	CAP SCREW, M6X12	15	38211500	OIL SEAL 15X28X7
3	31112167	CAP SCREW, M8X30 FLANGED HEAD	16	53143875	GEAR BOX COVER
4	31112170	CAP SCREW, M8X20	17	53156326	GEAR BOX CASE
*5	31152103	CAP SCREW, M10X25	18	53156332	REAR END COVER
6	31221121	NUT, M12 (TIGHTEN TO 60 FT LBS)	19	55102678	O-RING , DIPSTICK
7	31241080	NUT, SELF LOCKING M8	20	56147520	SIDE COVER
8	31241085	NUT, SELF LOCKING DEFORMED M8	*21	56147923	CLUTCH CABLE BRACKET (Recoil Start Only)
9	31312082	STUD M8X38X14X20	22	58043053	PARALLEL PIN
10	31312084	STUD M8X58X16X16	23	59015425	DIP STICK VENTED W/CAP
11	31312094	STUD M8X68	24	59056258	PULLEY ASSEMBLY (Electric Start Only)
12	31312125	PTO STUD M12X1.25X12X64	*25	561C1003	SUPPORT BRACKET
13	31421083	WASHER M8			

853**Gear Box****Serial Number Range**
1035749 - - - - -**3.03**

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	30040001	PLUG, 1/4	14	31421132	WASHER TAPERED M13X24X3
2	31112083	CAP SCREW, M6X12	15	38211500	OIL SEAL 15X28X7
3	31112167	CAP SCREW, M8X30 FLANGED HEAD	16	53143875	GEAR BOX COVER
4	31112170	CAP SCREW, M8X20	17	53156326	GEAR BOX CASE
*5	31152103	CAP SCREW, M10X25	18	53156332	REAR END COVER
6	31221121	NUT, M12 (TIGHTEN TO 60 FT LBS)	19	55102678	O-RING , DIPSTICK
7	31241080	NUT, SELF LOCKING M8	20	56147520	SIDE COVER
8	31241085	NUT, SELF LOCKING DEFORMED M8	21	56147923	CLUTCH CABLE BRACKET (Recoil Start Only)
9	31312082	STUD M8X38X14X20	22	58043053	PARALLEL PIN
10	31312084	STUD M8X58X16X16	*23	592C1825	DIP STICK VENTED W/CAP
11	31312094	STUD M8X68	24	59056258	PULLEY ASSEMBLY (Electric Start Only)
12	31312125	PTO STUD M12X1.25X12X64	25	561C1003	SUPPORT BRACKET
13	31421083	WASHER M8			



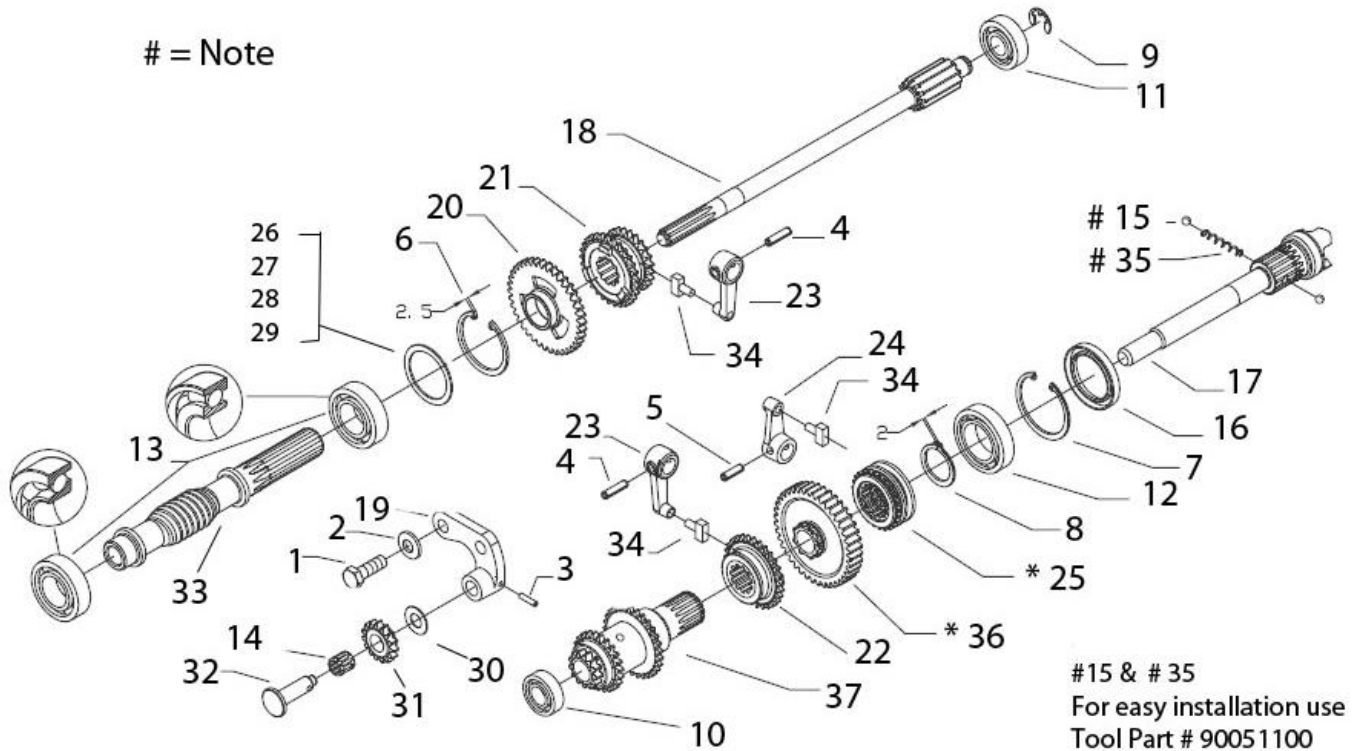
800.04.1

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.12211	CAP SCREW, M10X30	21	524.56360	GEAR, SLIDER 4+3
2	314.21101	WASHER, SUPER M10	22	524.56362	PTO SLIDER
3	342.11042	PIN, SPLIT	23	524.56370	SLIDER, REVERSER
4	342.13060	PIN, SPIROL SPLIT	24	524.56389	LEVER, REVERSER
5	342.13061	PIN, SPIROL SPLIT	25	524.56390	LEVER, PTO ENGAGEMENT
6	351.11053	SNAP RING, D52	26	563.56328	SHIM, 1.5MM
7	351.11055	SNAP RING, D55	27	563.56329	SHIM, 1.6MM
8	351.21031	SNAP RING, D31	28	563.56330	SHIM, 1.7MM
9	352.11120	RING, SPLIT, RS12 DIN 679	29	563.56331	SHIM, 1.8MM
10	371.11150	BEARING, 6202 15X35X11	30	563.56348	WASHER
11	371.11152	BEARING, 6302 15X42X13	31	564.56347	GEAR, REVERSE
12	371.12229	BEARING, 6006 30X55X13	32	564.56351	PIN, REVERSE GEAR
13	371.41250	BEARING, 7205B 25X52X15	33	564.56476	WORM GEAR
14	373.20120	BEARING, 12X15X10	34	580.43086	SHOE
15	379.10832	BALL, 1/4	35	580.56391	SPRING, PTO BALLS
16	382.13800	OIL SEAL, 38X55X7	36	590.56365	GEAR, PTO
17	524.56336	SHAFT, PTO	37	590.56383	GEAR, CLUSTER
18	524.56340	SHAFT, MAIN DRIVE			
19	524.56349	SUPPORT, REVERSE GEAR			
20	524.56354	GEAR, FIRST			

853**Transmission****Serial Number Range
937702 - - - 1022832****4.01**

* = New Part or Change

= Note

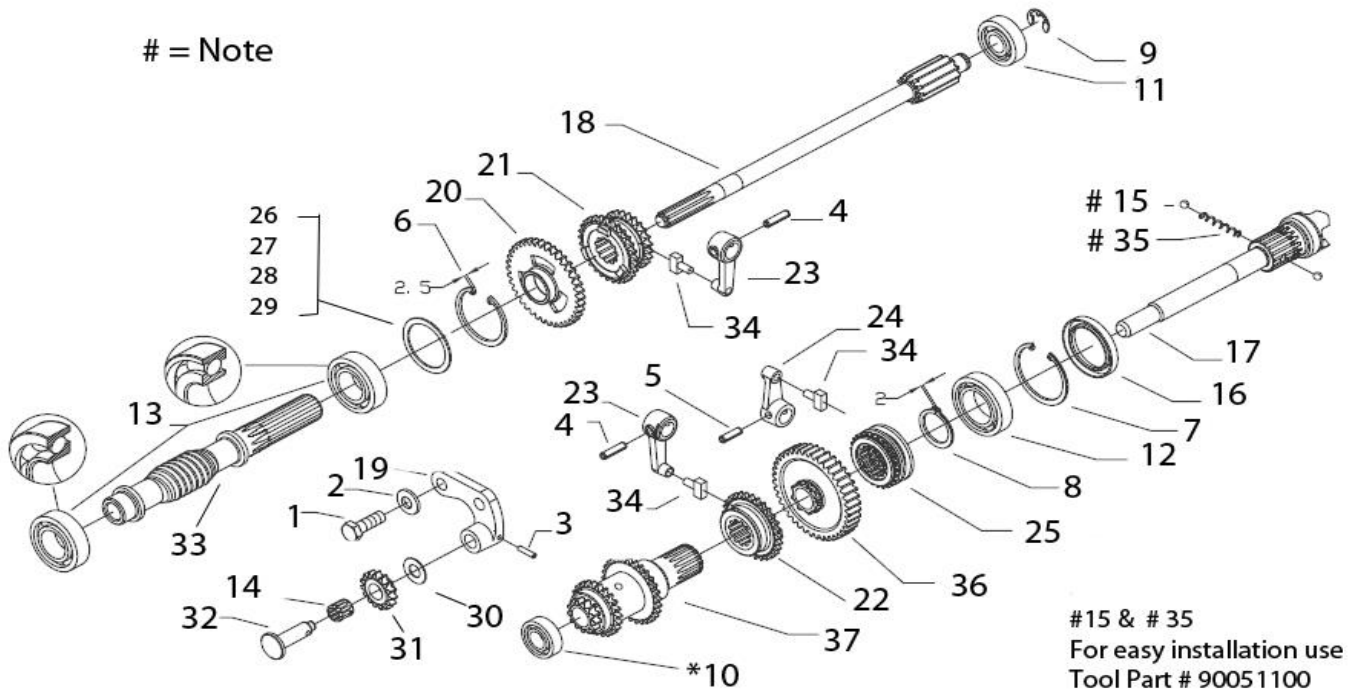


ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	31112211	CAP SCREW M10X30	21	52456360	GEAR, SLIDER
2	31421101	WASHER, SUPER M10	22	52456370	SLIDER REVERSER
3	34211042	PIN, SPLIT	23	52456389	LEVER REVERSER
4	34213060	PIN SPIRAL SPLIT	24	52456390	LEVER PTO ENGAGEMENT
5	34213061	PIN SPIRAL SPLIT	*25	52456706	PTO SLIDER
6	35111053	SNAP RING D52	26	56356328	SHIM 1.5 MM
7	35111055	SNAP RING D55	27	56356329	SHIM 1.6 MM
8	35121031	SNAP RING D31	28	56356330	SHIM 1.7 MM
9	35211120	RING, SPLIT	29	56356331	SHIM 1.8 MM
10	37111150	BEARING 15X35X11	30	56356348	WASHER
11	37111152	BEARING 15X42X13	31	56456347	REVERSER GEAR
12	37112229	BEARING 30X55X13	32	56456351	PIN REVERSE GEAR
13	37141250	BEARING 25X52X15	33	56456478	WORM GEAR
14	37320120	BEARING 12X15X10	34	58043086	SHOE
#15	37910832	BALL 1/4"	#35	58056391	SPRING FOR PTO BALLS
16	38213800	OIL SEAL 38X55X7	*36	59056707	PTO GEAR
17	52456336	SHAFT, PTO		59968940	PTO GEAR KIT CONSISTS OF *25 & *36
18	52456340	MAIN INPUT SHAFT		59056383	GEAR CLUSTER
19	52456349	SUPPORT REVERSE GEAR			
20	52456354	GEAR, FIRST			

853**Transmission****Serial Number Range**
1022833 - - - - -**4.02**

* = New Part or Change

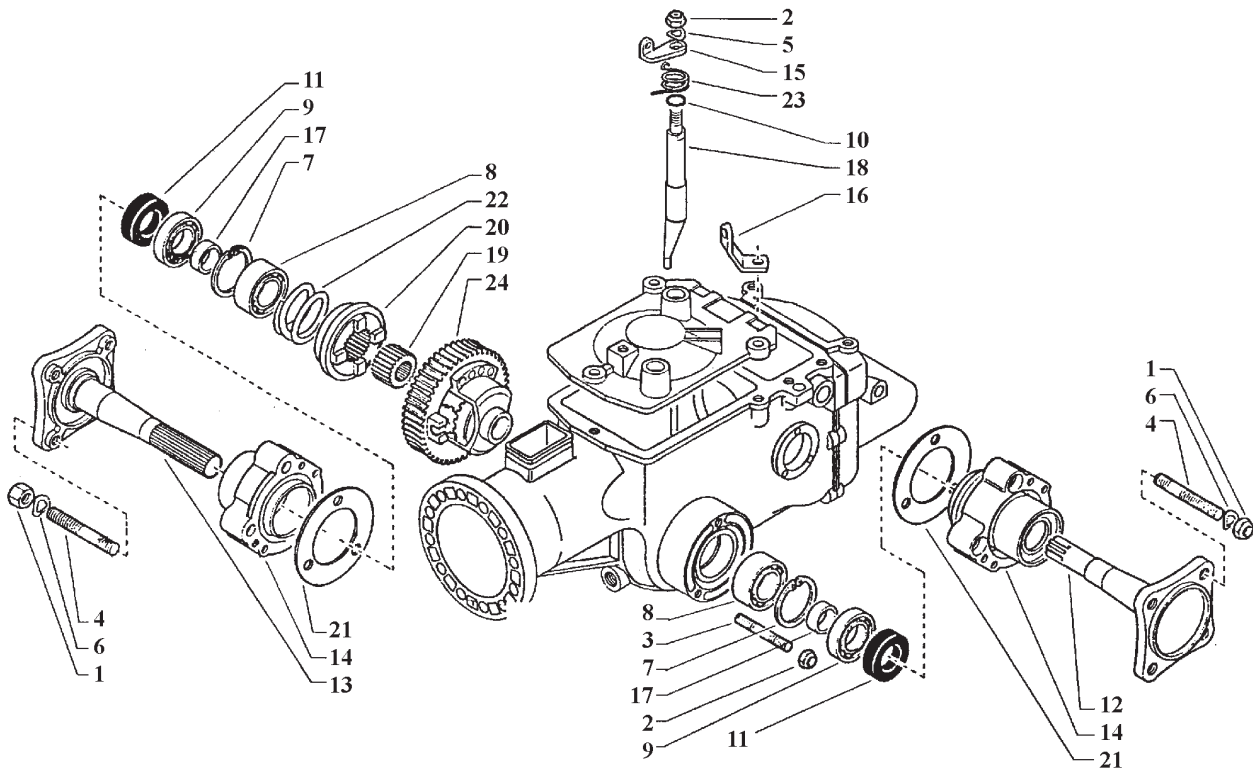
= Note



ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	31112211	CAP SCREW M10X30	21	52456360	GEAR , SLIDER
2	31421101	WASHER, SUPER M10	22	52456370	SLIDER REVERSER
3	34211042	PIN, SPLIT	23	52456389	LEVER REVERSER
4	34213060	PIN SPIRAL SPLIT	24	52456390	LEVER PTO ENGAEMENT
5	34213061	PIN SPIRAL SPLIT	25	52456706	PTO SLIDER
6	35111053	SNAP RING D52	26	56356328	SHIM 1.5 MM
7	35111055	SNAP RING D55	27	56356329	SHIM 1.6 MM
8	35121031	SNAP RING D31	28	56356330	SHIM 1.7 MM
9	35211120	RING SPLIT	29	56356331	SHIM 1.8 MM
*10	37111151	BEARING 15X35X11	30	56356348	WASHER
11	37111152	BEARING 15X42X13	31	56456347	REVERSER GEAR
12	37112229	BEARING 30X55X13	32	56456351	PIN REVERSE GEAR
13	37141250	BEARING 25X52X15	33	56456478	WORM GEAR
14	37320120	BEARING 12X15X10	34	58043086	SHOE
#15	37910832	BALL 1/4"	#35	58056391	SPRING FOR PTO BALLS
16	38213800	OIL SEAL 38X55X7	36	59056707	PTO GEAR
17	52456336	SHAFT, PTO		59968940	PTO GEAR KIT CONSISTS OF *25 & *36
18	52456340	MAIN INPUT SHAFT		59056383	GEAR CLUSTER
19	52456349	SUPPORT REVERSE GEAR			
20	52456354	GEAR, FIRST			

853**Differential****Serial Number Range
ALL****05.00**

Revised 01/20/2012

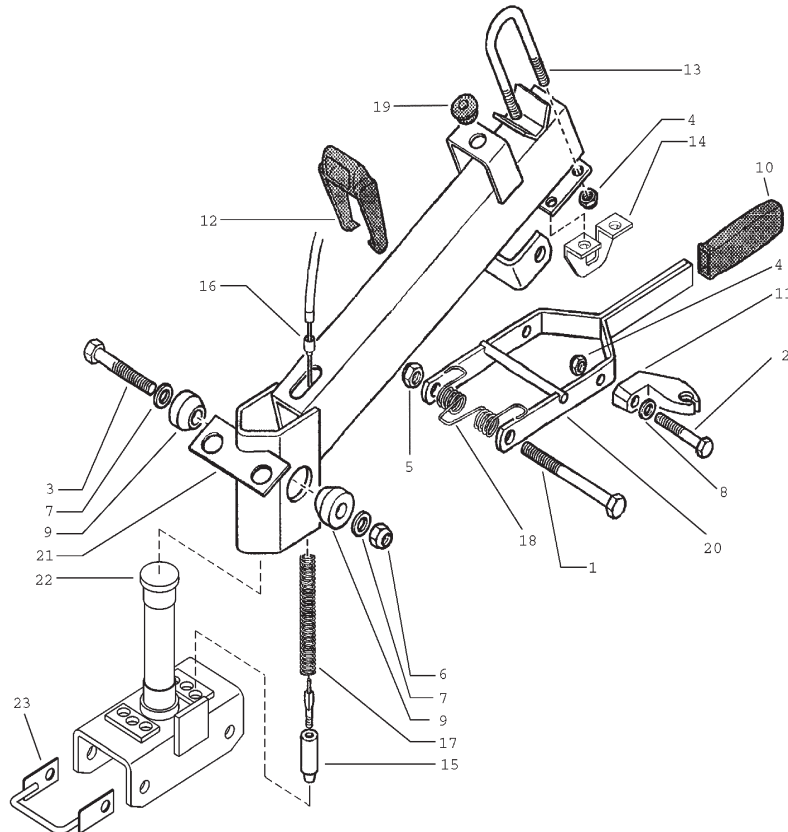


800.05.1 - 5.2

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	312.11100	NUT, M10	16	561.43883	DIFFERENTIAL SHEATH STOP
2	312.41080 *	NUT, SELF LOCKING, M8	17	561.48184	RING, HALF AXLE
3	313.12080	STUD, M8X46X20X12 GRADE 8	18	564.43871	ROD
4	313.12102	STUD, M10X40X24X12 GRADE 8	19	564.48183	SPACER GEAR
5	314.11084 *	WASHER, FLAT, M8.4X17	20	564.48196	COUPLING, FRONT
6	314.23105	WASHER, WAVEY, M10.5	21	580.43855	GASKET
7	351.11047	SNAP RING, M47	22	580.43874	SPRING
8	371.11250	BEARING, 6205 25X15X15	23	580.43881	SPRING
9	371.11253	BEARING, 6005 25X47X12	24	590.48199	DIFFERENTIAL
10	381.11400	O-RING			* = Please note s/n 859161 and above there is a change to these parts. The washer (ref 5) has been ommitted and the lock nut (ref 2) was changed to a Flanged Lock Nut Item# 312.41084
11	382.13002	OIL SEAL, 30X40X7			
12	524.48187	AXLE, SHORT HALF			
13	524.48188	AXLE, LONG HALF			
14	532.43851	HUB FOR AXLE			
15	561.43880	LEVER, RELEASE			

853**Steering Column****Serial Number Range**
----- - 783461**06.00**

Revised 01/20/2012

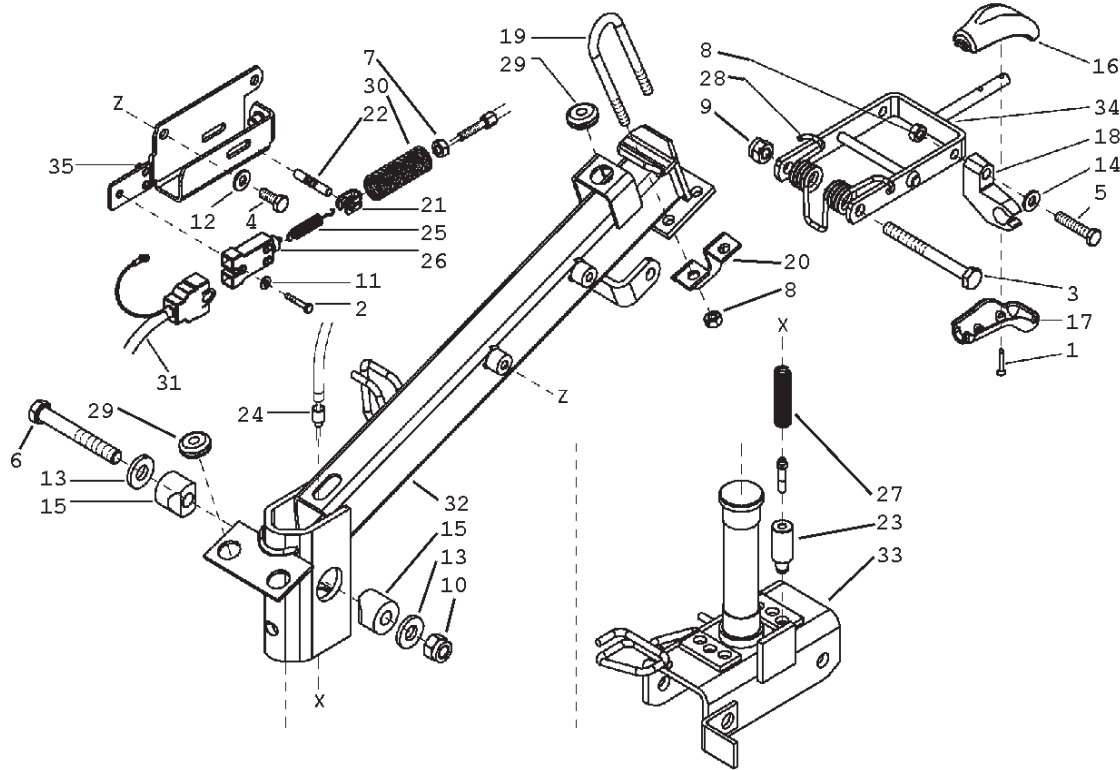


800.06.0-06.2

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.11229	CAP SCREW, M10X110	16	580.42167	SHEATH END
2	311.12154	CAP SCREW, M8X40	17	580.56918	SPRING, STEERING COLUMN
3	311.12293	CAP SCREW, M12X80	18	580.56942	SPRING, HANDLEBAR RELEASE
4	312.41080	NUT, SELF LOCKING, M8	19	580.56991	SUPPORT, CAP
5	312.41100	NUT, SELF LOCKING, M10	20	590.56935	LEVER, HANDLEBAR SELECTION
6	312.41126	NUT, LOCK DEFORMED, M12	21	590.57025	STEERING COLUMN
7	314.21100	SPRING	22	590.57033	COUPLER, STEERING COLUMN
8	314.23084	WASHER, LOCK, M8.4	23	590.57048	LOOP
9	521.56917	WEDGE			
10	551.02714	KNOB			
11	552.43340	SUPPORT, CONTROL ROD			
12	552.49668	GUIDE, CABLE			
13	561.56940	U-BOLT			
14	561.56948	BRACKET			
15	563.56924	CAP			

853**Steering Column****Serial Number Range
783462 - 794195****06.01**

Revised 01/20/2012

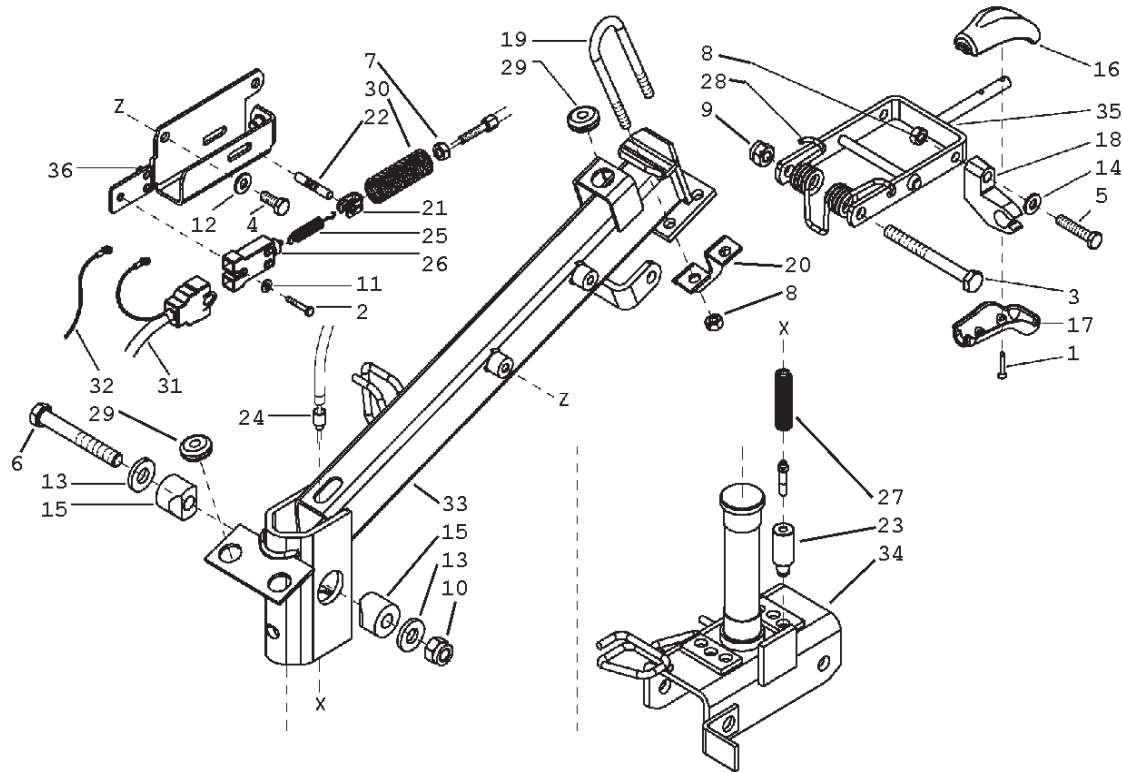


800.06.3

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00451	SCREW, M5X25	21	561.57411	MOTOR STOP FORK
2	311.11086	CAP SCREW, M4.7X25	22	561.57412	M/S SPRING CHECK PIN
3	311.11229	CAP SCREW, M10X110 UNI 5737-8G	23	563.56924	CAP
4	311.12150	CAP SCREW, M8X20 UNI 5739-8G	24	580.42167	SHEATH END
5	311.12154	CAP SCREW, M8X40	25	580.47712	SPRING
6	311.12293	CAP SCREW, M12X80	26	580.48009	INTERLOCK SAFETY
7	312.11080	NUT, M8	27	580.56918	SPRING, STEERING COLUMN
8	312.41080	NUT, SELF LOCKING, M8	28	580.56942	SPRING, HANDLEBAR RELEASE
9	312.41100	NUT, LOCK STANDARD, M10	29	580.56991	SUPPORT, CAP
10	312.41126	NUT, LOCK DEFORMED, M12	30	580.57413	CHECK SPRING, MOTOR STOP
11	314.11043	WASHER, FLAT, M4.3X19	31	580.57417	WIRE HARNESS, MOTOR STOP
12	314.21083	WASHER, SUPER, M8	32	590.57000	STEERING COLUMN
13	314.21100	WASHER, SPRING	33	590.57006	STEERING COUPLER
14	314.23084	WASHER, LOCK, M8.4	34	590.57010	LEVER, HANDLE BAR
15	521.56917	WEDGE	35	592.57409	SUPPORT, ENGINE STOP
16	551.57212	KNOB, UPPER HANDLE RELEASE			
17	551.57213	KNOB, LOWER HANDLE RELEASE			
18	552.43340	SUPPORT, CONTROL ROD			
19	561.56940	U-BOLT			
20	561.56948	BRACKET			

853**Steering Column****Serial Number Range**
794196 - 859160**06.02**

Revised 01/20/2012

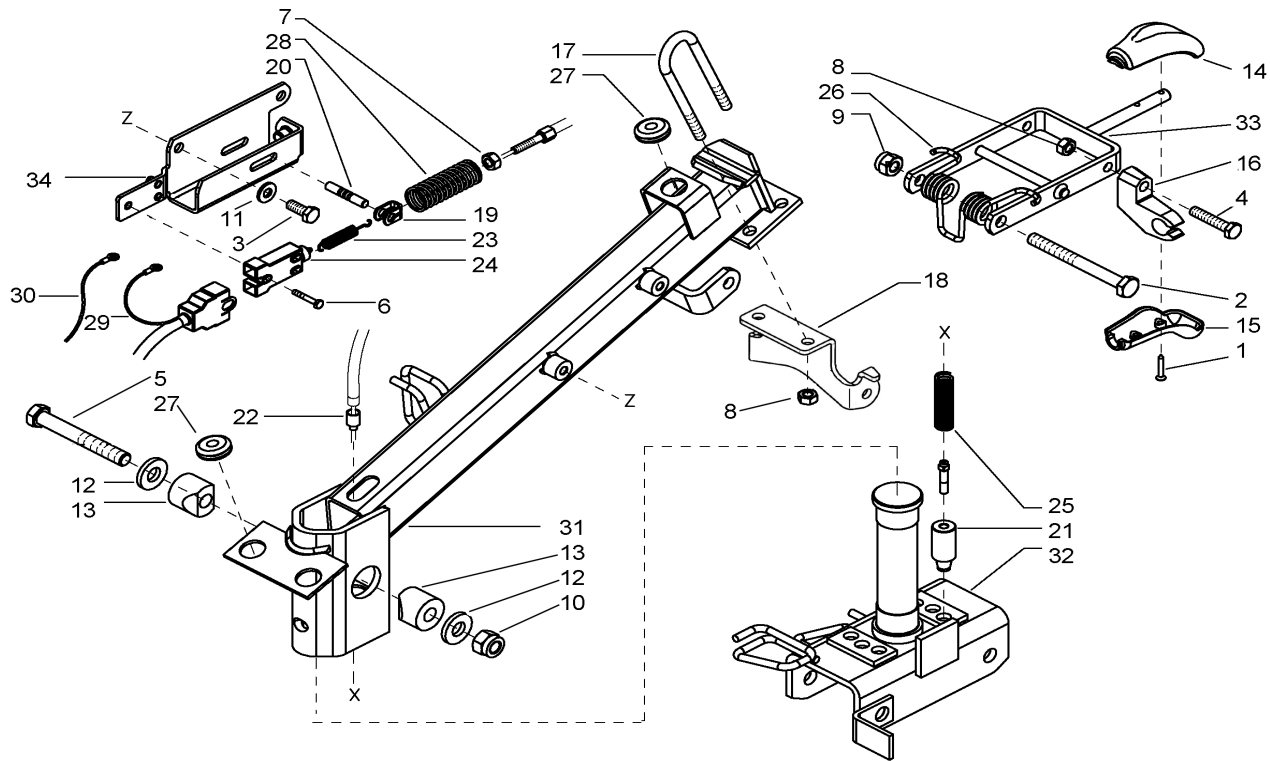


800.06.4

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00451	SCREW, M5X25	21	561.57411	MOTOR STOP FORK
2	311.11086	CAP SCREW, M4.7X25	22	561.57412	M/S SPRING CHECK PIN
3	311.11229	CAP SCREW, M10X110 UNI 5737-8G	23	563.56924	CAP
4	311.12150	CAP SCREW, M8X20 UNI 5739-8G	24	580.42167	SHEATH END
5	311.12154	CAP SCREW, M8X40	25	580.47712	SPRING
6	311.12293	CAP SCREW, M12X80	26	580.48009	INTERLOCK SAFETY
7	312.11080	NUT, M8	27	580.56918	SPRING, STEERING COLUMN
8	312.41080	NUT, SELF LOCKING, M8	28	580.56942	SPRING, HANDLEBAR RELEASE
9	312.41100	NUT, LOCK STANDARD, M10	29	580.56991	SUPPORT, CAP
10	312.41126	NUT, LOCK DEFORMED, M12	30	580.57413	CHECK SPRING, MOTOR STOP
11	314.11043	WASHER, FLAT, M4.3X19	31	580.57417	WIRE HARNESS, MOTOR STOP
12	314.21083	WASHER, SUPER, M8	32	580.57419	GROUND WIRE
13	314.21100	WASHER, SPRING	33	590.57000	STEERING COLUMN
14	314.23084	WASHER, LOCK, M8.4	34	590.57006	STEERING COUPLER
15	521.56917	WEDGE	35	590.57010	LEVER, HANDLE BAR
16	551.57212	KNOB, UPPER HANDLE RELEASE	36	592.57409	SUPPORT, ENGINE STOP
17	551.57213	KNOB, LOWER HANDLE RELEASE			
18	552.43340	SUPPORT, CONTROL ROD			
19	561.56940	U-BOLT			
20	561.56948	BRACKET			

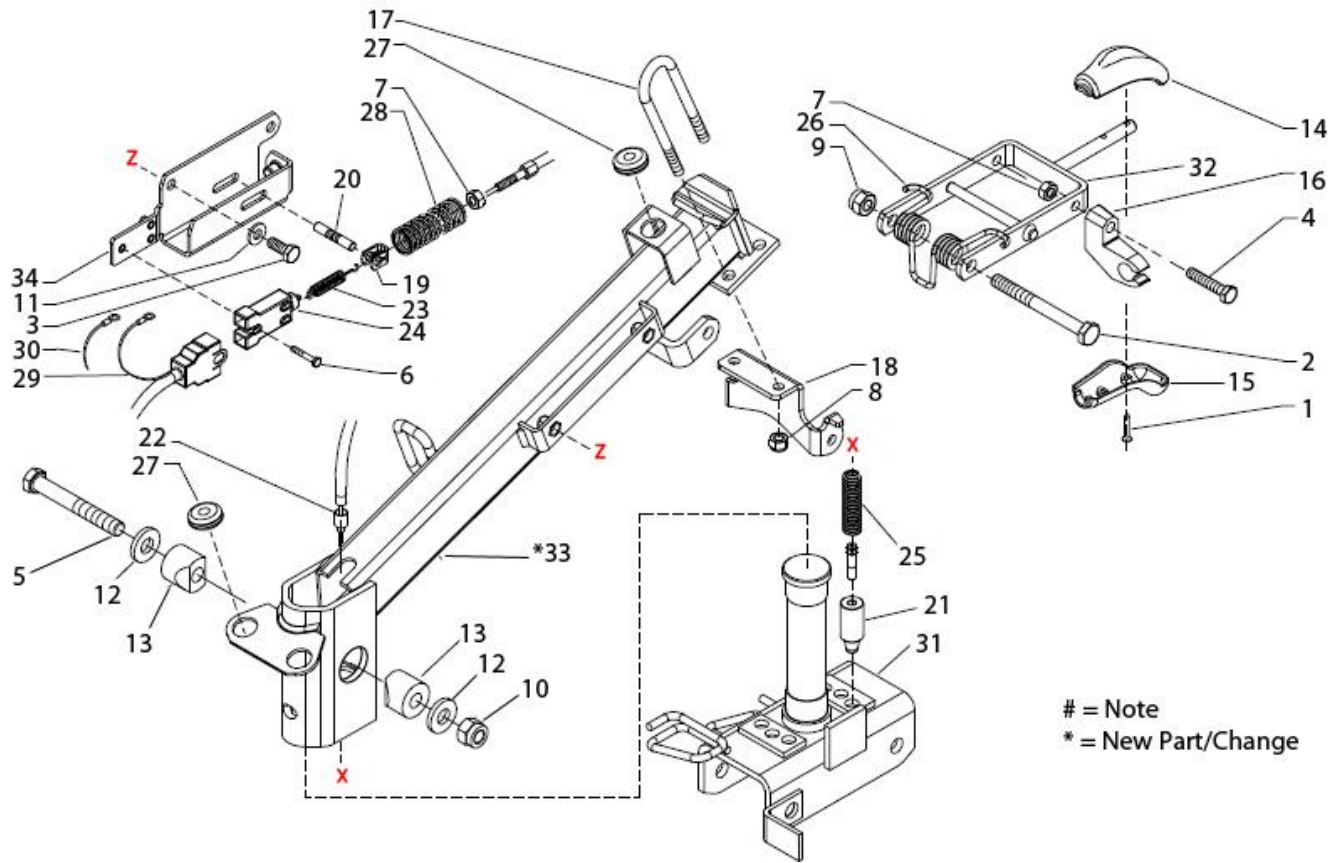
853**Steering Column****Serial Number Range**
859161 - 892207**06.03**

Revised 08/28/2020



800.06.5

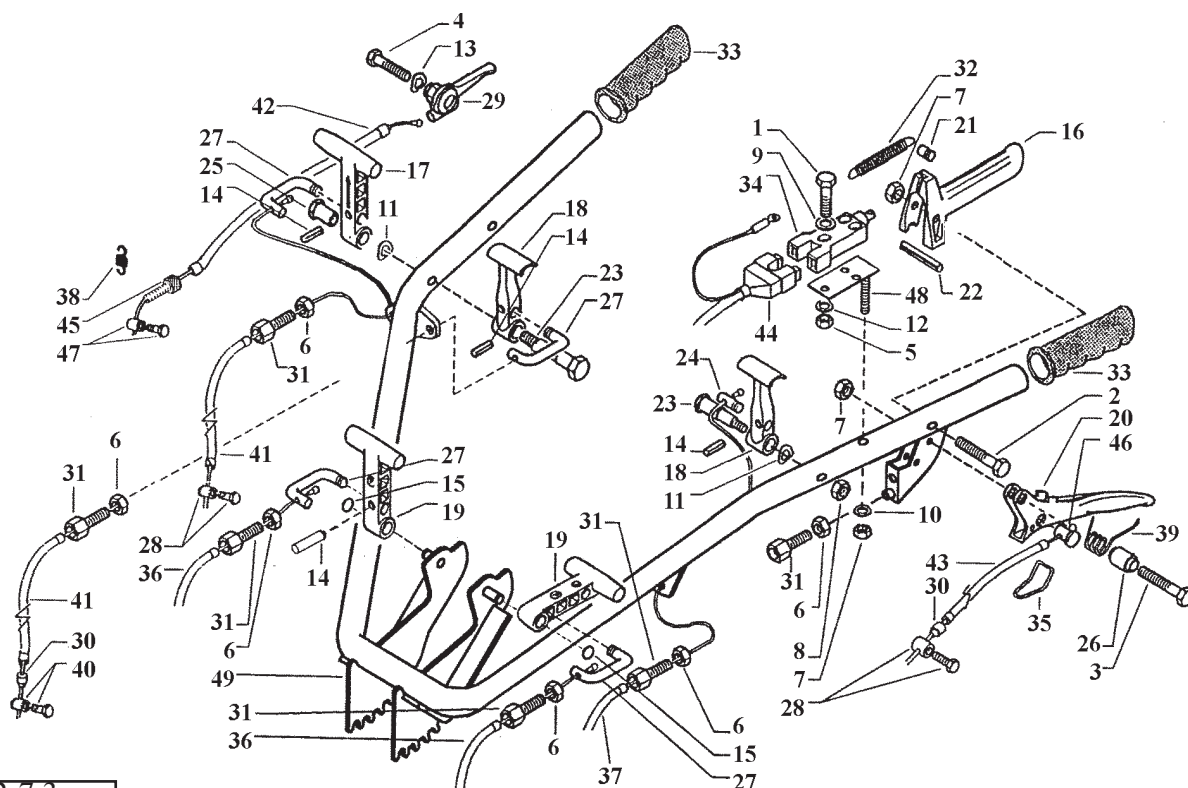
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00451	SCREW, M5X25	21	563.56924	CAP
2	311.11229	CAP SCREW, M10X110 UNI 5737-8G	22	580.42167	SHEATH END
3	311.12150	CAP SCREW, M8X20 UNI 5739-8G	23	580.47712	SPRING
4	311.12165	CAP SCREW,	24	580.48009	INTERLOCK SAFETY
5	311.12293	CAP SCREW, M12X80	25	580.56918	SPRING, STEERING COLUMN
6	311.21024	CAP SCREW	26	580.56942	SPRING, HANDLEBAR RELEASE
7	312.11080	NUT, M8	27	580.56991	SUPPORT, CAP
8	312.41080	NUT, SELF LOCKING, M8	28	580.57413	CHECK SPRING, MOTOR STOP
9	312.41100	NUT, LOCK STANDARD, M10	29	580.57417	WIRE HARNESS, MOTOR STOP
10	312.41126	NUT, LOCK DEFORMED, M12	30	580.57419	GROUND WIRE
11	314.21083	WASHER, SUPER, M8	31	590.57000	STEERING COLUMN
12	314.21100	WASHER, SPRING	32	590.57006	STEERING COUPLER
13	521.56917	WEDGE	33	590.57010	LEVER, HANDLE BAR
14	551.57212	KNOB, UPPER HANDLE RELEASE	34	592.57409	SUPPORT, ENGINE STOP
15	551.57213	KNOB, LOWER HANDLE RELEASE			
16	552.43340	SUPPORT, CONTROL ROD			
17	561.56940	U-BOLT			
18	561.56974	BRACKET			
19	561.57411	MOTOR STOP FORK			
20	561.57412	M/S SPRING CHECK PIN			

853**Steering Column****Serial Number Range**
892208 - - - - -**6.04**

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	31100451	SCREW, M5X25	18	56156974	SUPPORT BRACKET, CONTROL ROD
2	31111229	CAP SCREW, M10X110 UNI 5737-8G	19	56157411	MOTOR STOP FORK
3	31112150	CAP SCREW, M8 X20 UNI 5739-8G	20	56157412	MOTOR STOP PIN
4	31112165	CAP SCREW, M8X35 DIN 6921	21	56356924	CAP
5	31112293	CAP SCREW, M12X80 UNI5737-8G	22	58042167	SHEATH END
6	31121024	SCREW, M4X25	23	58047712	SPRING, INTERLOCK SWITCH
7	31211080	NUT, M8	24	58048009	INTERLOCK SAFETY SWITCH
8	31241080	NUT, SELFLOCKING, M8	25	58056918	SPRING, STEERING COLUMN
9	31241100	NUT, LOCK STANDARD, M10	26	58056942	SPRING, HANDLEBAR RELEASE
10	31241126	NUT, LOCK DEFORMED, M12	27	58056991	SUPPORT, BODY CAP
11	31421083	WASHER, SUPER, M8	28	58057413	CHECK SPRING, MOTOR STOP
12	31421100	WASHER, SUPER, M12	29	58057417	WIRE HARNESS, MOTOR STOP
13	52156917	WEDGE	30	58057419	GROUND WIRE
14	55157212	HANDLE UPPER (BLACK)	31	59057006	STEERING COUPLER
15	55157213	HANDLE LOWER (BLACK)	32	59057010	LEVER, HANDLEBAR
16	55243340	SUPPORT, CONTROL ROD	*33	59257015	STEERING COLUMN
17	56156940	U-BOLT	34	59257409	SUPPORT, ENGINE STOP

853**Handlebars****Serial Number Range
Up to 783461****07.00**

Revised 01/20/2012

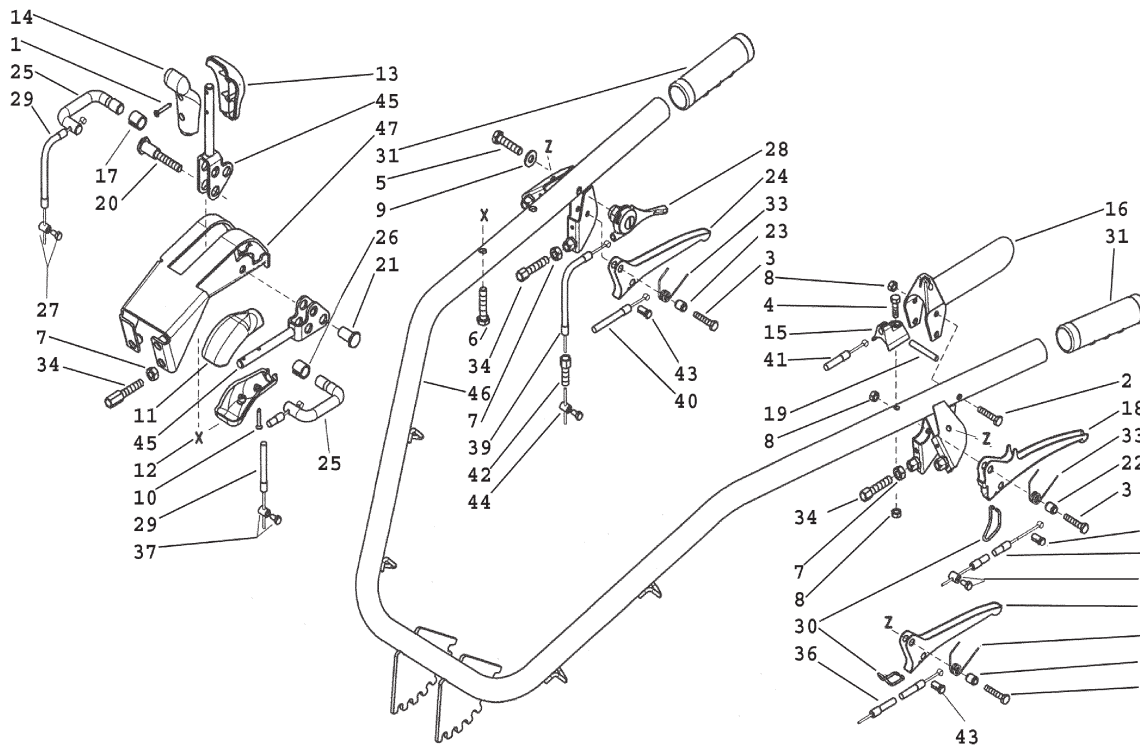


800.07.2-7.3

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.11086	CAP SCREW, M4X25	26	561.50361	SPACER, LEVER
2	311.11097	CAP SCREW, M6X45	27	561.57332	PIN, REVERSE CABLE
3	311.12089	CAP SCREW, M6X25	28	580.02429	CLAMP, CABLE
4	311.12153	CAP SCREW, M8X35	29	580.02538	LEVER, ACCELERATOR
5	312.11040	NUT, M4	30	580.42167	SHEATH END
6	312.11080	NUT, M8	31	580.42202	SCREW, ADJUSTING, M8
7	312.41060	NUT, SELF LOCKING, M6	32	580.47712	SPRING
8	312.41080	NUT, SELF LOCKING, M8	33	580.48000	GRIP
9	314.11043	WASHER, FLAT, M4.3	34	580.48009	SAFETY INTERLOCK
10	314.11064	WASHER, FLAT, M6.4	35	580.51670	STOP WIRE
11	314.11084	WASHER, FLAT, M8.4	36	580.43253	CABLE & SHEATH, BRAKE
12	314.23043	WASHER, LOCK, M4.3	37	580.53049	CABLE & SHEATH
13	314.23084	WASHER, LOCK, M8.4	38	580.56155	SPRING
14	342.13020	PIN, SPLIT SPIROL, M4X20	39	580.56593	SPRING
15	351.21012	SNAP RING, D12	40	580.57263	CLAMP, CABLE
16	552.48041	LEVER, MOTOR STOP	41	580.57289	CABLE & SHEATH, REVERSE & DIFF
17	552.48283	LEVER, REVERSER	42	580.57336	CABLE, ACCELERATOR
18	552.48284	LEVER, DIFF/ STEERING RELEASE	43	580.57343	CABLE & SHEATH, CLUTCH
19	552.57042	LEVER, BRAKE	44	580.57401	WIRE, MOTOR STOP
20	561.47655	LEVER, CLUTCH	45	581.47704	SCREW, ADJUSTING M6
21	561.47711	PIN, LATCH	46	581.50313	BARRELL
22	561.48037	PIN	47	581.56156	CLAMP, THROTTLE
23	561.48285	PIN	48	590.47709	PLATE, INTERLOCK
24	561.48286	PIN, DRILLED	49	592.57157	HANDLE BAR
25	561.48287	BUSHING, REVERSE LEVER			

853**Handlebars****Serial Number Range
783462 - 874156****07.01**

Revised 08/29/2017

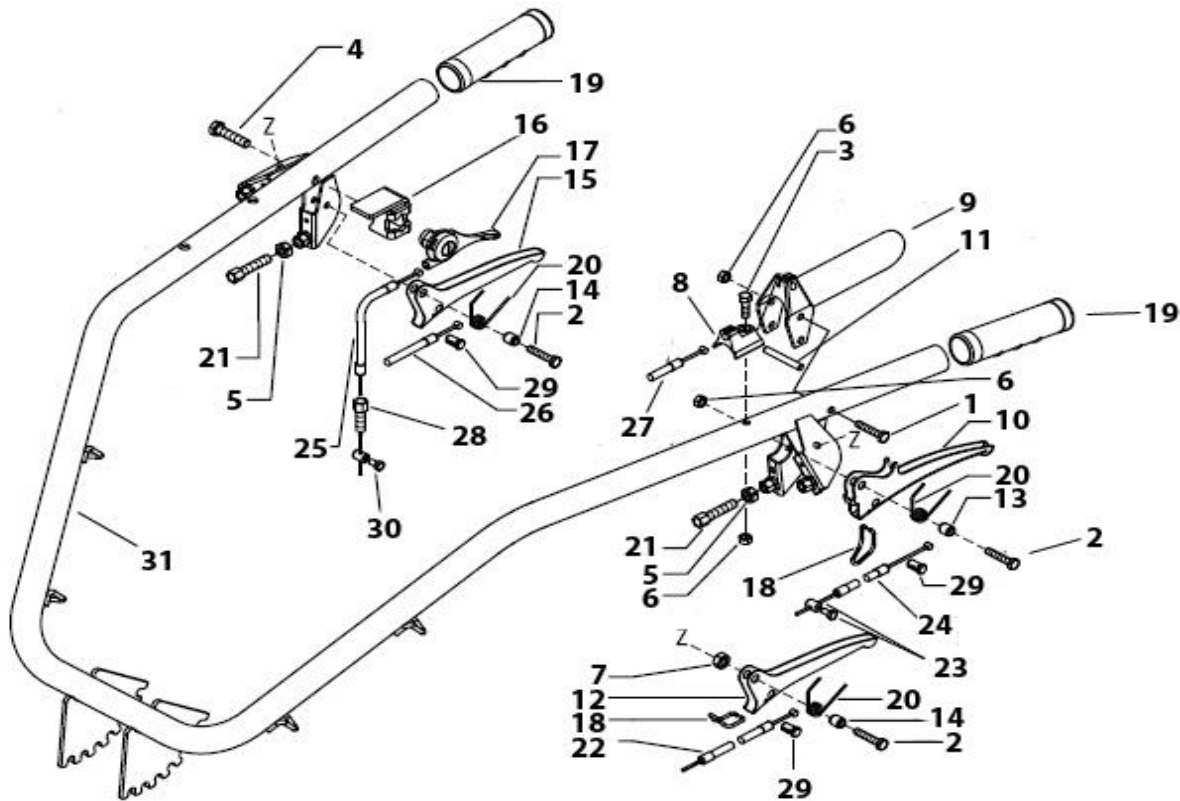


800.07.4-7.5

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.00451	SCREW, M5X25	26	552.57209	U-BOLT BUSHING
2	311.11097	CAP SCREW, M6X45	27	580.02429	CLAMP, CABLE
3	311.12089	CAP SCREW, M6X25	28	580.02538	LEVER, ACCELERATOR
4	311.12092	CAP SCREW, M6X35	29	580.43216	CABLE & SHEATH, REVERSE & DIFF
5	311.12153	CAP SCREW, M8X35	30	580.47649	CLIP
6	311.12154	CAP SCREW, M8X40	31	580.48000	GRIP
7	312.11080	NUT, M8	32	580.50345	SPRING
8	312.41060	NUT, SELF LOCKING, M6	33	580.56593	SPRING
9	314.23084	WASHER, LOCK, M8.4	34	580.56595	SCREW, ADJUSTING
10	311.00451	SCREW, M5X25	35	561.56604	LEVER
11	551.57212	UPPER HANDLE HALF, BLACK	36	580.57205	CABLE, BRAKES
12	551.57213	LOWER HANDLE HALF, BLACK	37	580.57263	CLAMP, CABLE
13	551.57214	UPPER HANDLE, RED	38	580.57354	CABLE, CLUTCH
14	551.57215	LOWER HANDLE, RED	39	580.57355	CABLE, THROTTLE
15	552.48038	CABLE GUIDE	40	580.57369	CABLE, HANDLEBAR RELEASE
16	552.48041	LEVER, MOTOR STOP	41	580.57418	CABLE, MOTOR STOP
17	552.57209	U-BOLT BUSHING	42	581.47704	SCREW, ADJUSTING, M6
18	561.47655	LEVER, CLUTCH	43	581.50313	BARREL
19	561.48037	PIN, MOTOR STOP LEVER	44	581.56156	CLAMP, THROTTLE
20	561.48285	PIN	45	590.57210	CONTROL LEVER
21	561.48287	BUSHING, REVERSE LEVER	46	592.57140	HANDLE BAR
22	561.50361	SPACER, LEVER	47	592.57200	STOP LEVER SUPPORT
23	561.56603	SPACER, LEVER			
24	561.56604	LEVER			
25	561.57208	HANDLEBAR RELEASE			

853

Handlebars

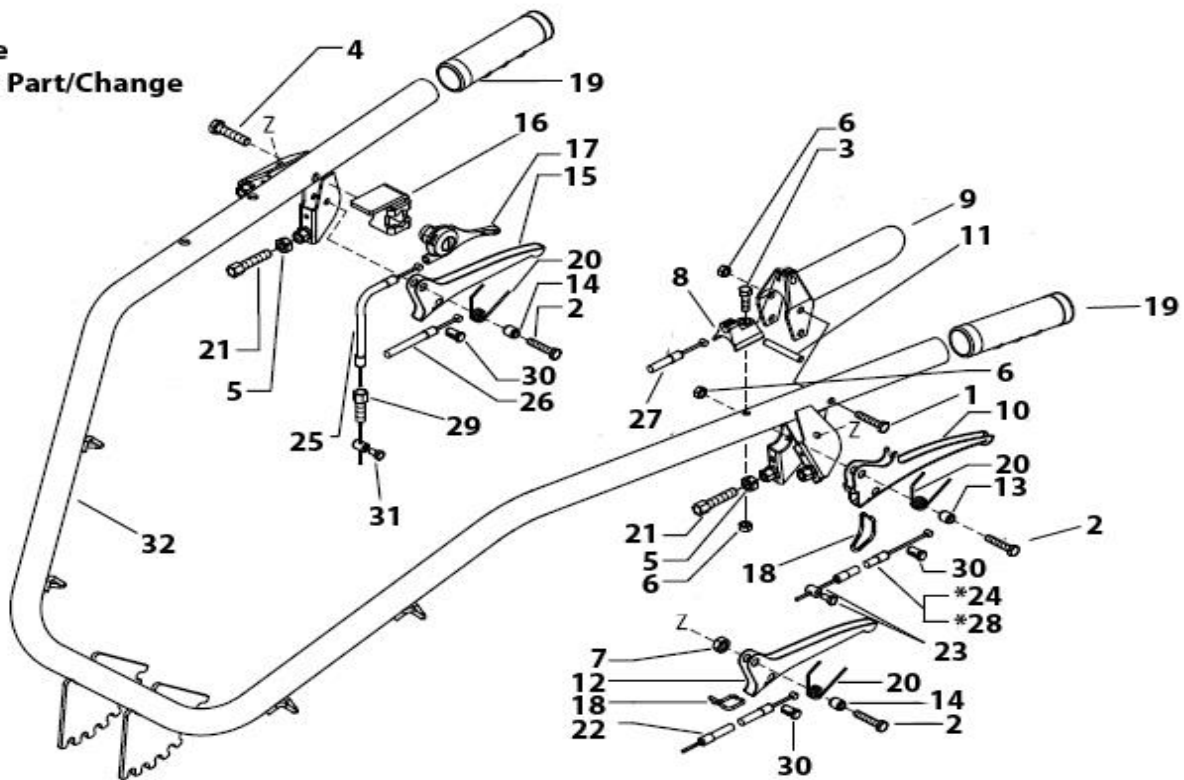
Serial Number Range
874157 - - 981377
7.02


ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	31111097	CAP SCREW, M6X45	17	58002538	LEVER, THROTTLE
2	31112089	CAP SCREW, M6X25	18	58047649	CLIP, WIRE STOP
3	31112092	CAP SCREW, M6X35	19	58048000	GRIP (LEFT OR RIGHT)
4	31121020	SCREW	20	58056393	SPRING, LEVER
5	31211080	NUT, M8	21	58056595	SCREW, ADJUSTING M8
6	31241060	NUT, SELF LOCK M6	22	58057205	CABLE & SHEATH BRAKE (L OR R)
7	31241080	NUT, SELF LOCKING M8	23	58057263	CLAMP, CABLE
8	55248038	CABLE GUIDE	24	58057354	CLUTCH CABLE
9	55248041	LEVER, MOTOR STOP (OPC)	25	58057355	CABLE, THROTTLE
10	56147655	LEVER, CLUTCH	26	58057369	CABLE, STEERING RELEASE
11	56148037	PIN, MOTOR STOP LEVER	27	58057418	CABLE, LEVER MOTOR STOP (OPC)
12	56148470	LEVER, BRAKE (LEFT OR RIGHT)	28	58147704	SCREW, ADJUSTING M6
13	56150361	SPACER, LEVER	29	58150313	BARREL
14	56156603	SPACER, LEVER	30	58156156	CLAMP, THROTTLE
15	56156604	LEVER, STEERING RELEASE	31	59257164	HANDLEBAR
16	56156874	PANEL			

853**Handlebars****Serial Number Range**
981378 - - - - -**7.03**

= Note

* = New Part/Change



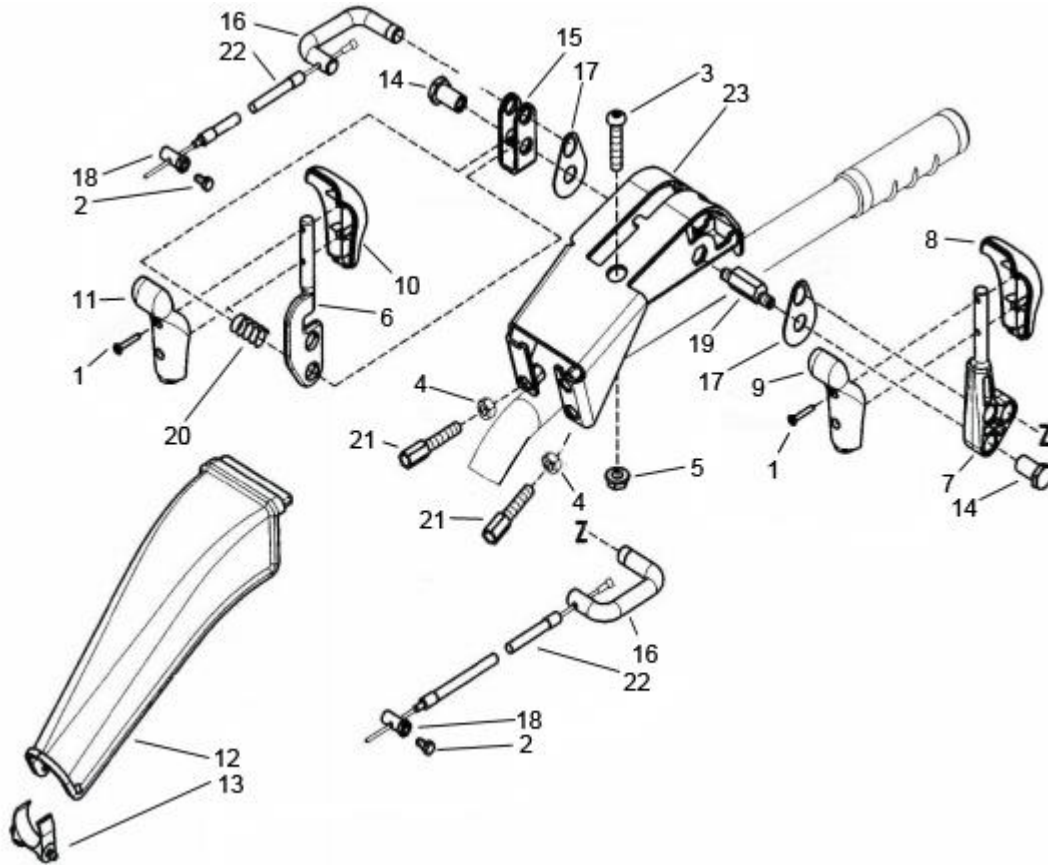
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	31111097	CAP SCREW, M6X45	17	58002538	LEVER, THROTTLE
2	31112089	CAP SCREW, M6X25	18	58047649	CLIP, WIRE STOP
3	31112092	CAP SCREW, M6X35	19	58048000	GRIP (LEFT OR RIGHT)
4	31121020	SCREW	20	58056393	SPRING, LEVER
5	31211080	NUT, M8	21	58056595	SCREW, ADJUSTING M8
6	31241060	NUT, SELF LOCK M6	22	58057205	CABLE & SHEATH BRAKE (L OR R)
7	31241080	NUT, SELF LOCKING M8	23	58057263	CLAMP, CABLE
8	55248038	CABLE GUIDE	*24	58057354	CLUTCH CABLE (RECOIL START)
9	55248041	LEVER, MOTOR STOP (OPC)	25	58057355	CABLE, THROTTLE
10	56147655	LEVER, CLUTCH	26	58057369	CABLE, STEERING RELEASE
11	56148037	PIN, MOTOR STOP LEVER	27	58057418	CABLE, LEVER MOTOR STOP (OPC)
12	56148470	LEVER, BRAKE (LEFT OR RIGHT)	*28	580C1018	CLUTCH CABLE (ELECTRIC START)
13	56150361	SPACER, LEVER	29	58147704	SCREW, ADJUSTING M6
14	56156603	SPACER, LEVER	30	58150313	BARREL
15	56156604	LEVER, STEERING RELEASE	31	58156156	CLAMP, THROTTLE
16	56156874	PANEL	32	59257164	HANDLEBAR

853

Handlebar RH Controls

Serial Number Range
874157 - - - 963589

7.02A



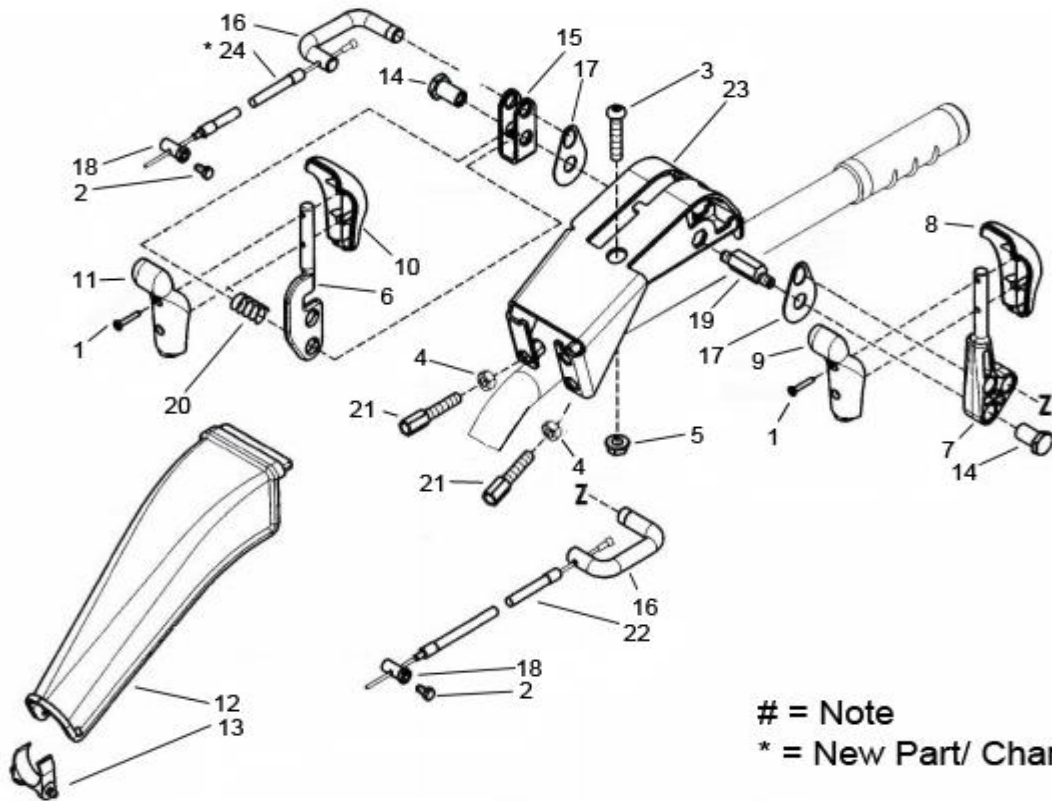
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	31100451	SCREW M5X6	13	55256836	CROSS PIECE
2	31112090	CAP SCREW, M6X16	14	56148287	BUSHING, REVERSE LEVER
3	31121020	SCREW	15	56156859	FORK
4	31211080	NUT, M8	16	56156832	ANCHOR PIN
5	31241084	NUT, SELF LOCKING M8	17	56356833	PLATE, SMALL
6	52156810	LEVER REVERSE	18	56356840	CLAMP, CABLE (Cap Screw not included)
7	53156860	LEVER DIFFERENTIAL	19	56356858	PIN
8	55157212	GRIP UPPER BLACK	20	58049830	SPRING
9	55157213	GRIP LOWER BLACK	21	58056595	CABLE ADJUSTER
10	55157214	GRIP UPPER RED	22	58043216	CABLE (REVERSE / DIFFERENTIAL)
11	55157215	GRIP LOWER RED	23	59256850	SUPPORT BRACKET
12	55256835	COVER			

853

Handlebar RH Controls

Serial Number Range 963590 - - - - -

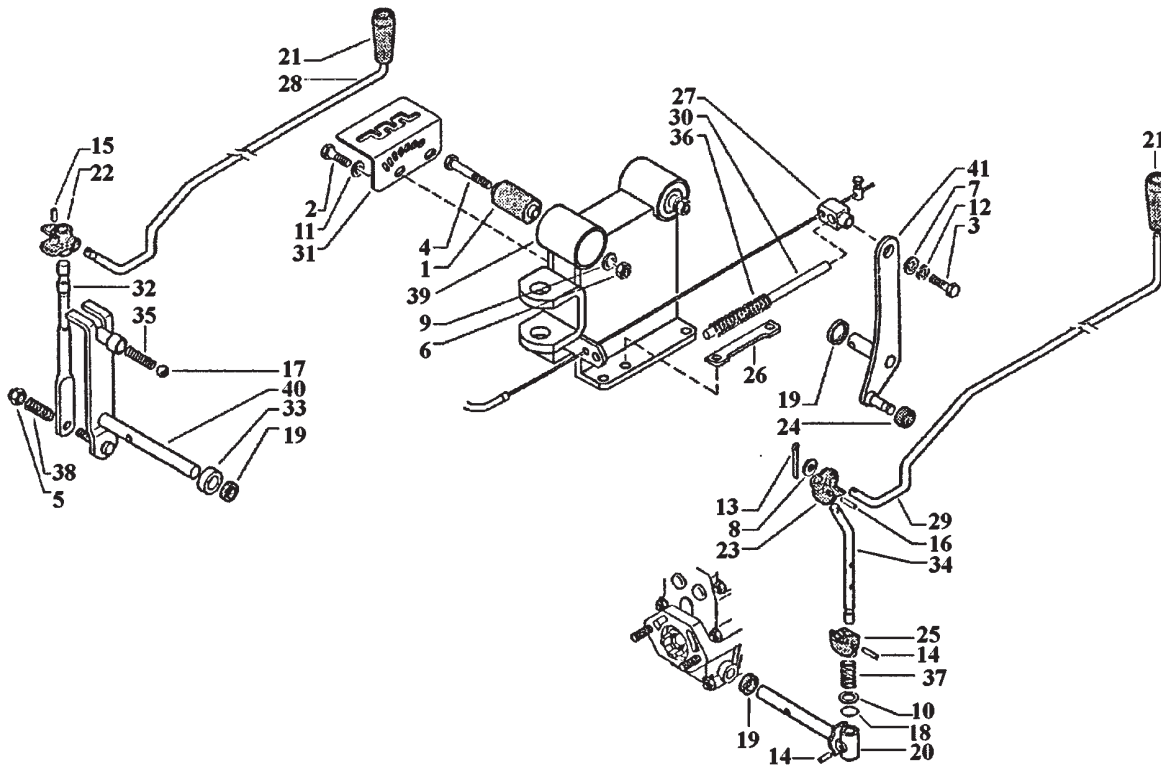
7.02B



ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	31100451	SCREW M5X6	13	55256836	CROSS PIECE
2	31112090	CAP SCREW, M6X16	14	56148287	BUSHING, REVERSE LEVER
3	31121020	SCREW	15	56156859	FORK
4	31211080	NUT, M8	16	56156832	ANCHOR PIN
5	31241084	NUT, SELF LOCKING M8	17	56356833	PLATE, SMALL
6	52156810	LEVER REVERSE	18	56356840	CLAMP, CABLE (Cap Screw not included)
7	53156860	LEVER DIFFERENTIAL	19	56356858	PIN
8	55157212	GRIP UPPER BLACK	20	58049830	SPRING
9	55157213	GRIP LOWER BLACK	21	58056595	CABLE ADJUSTER
10	55157214	GRIP UPPER RED	22	58043216	CABLE (DIFFERENTIAL)
11	55157215	GRIP LOWER RED	23	59256850	SUPPORT BRACKET
12	55256835	COVER	*24	58056846	CABLE (FORWARD / REVERSE)

853**Controls****Serial Number Range**
----- - 783461**08.00**

Revised 01/20/2012

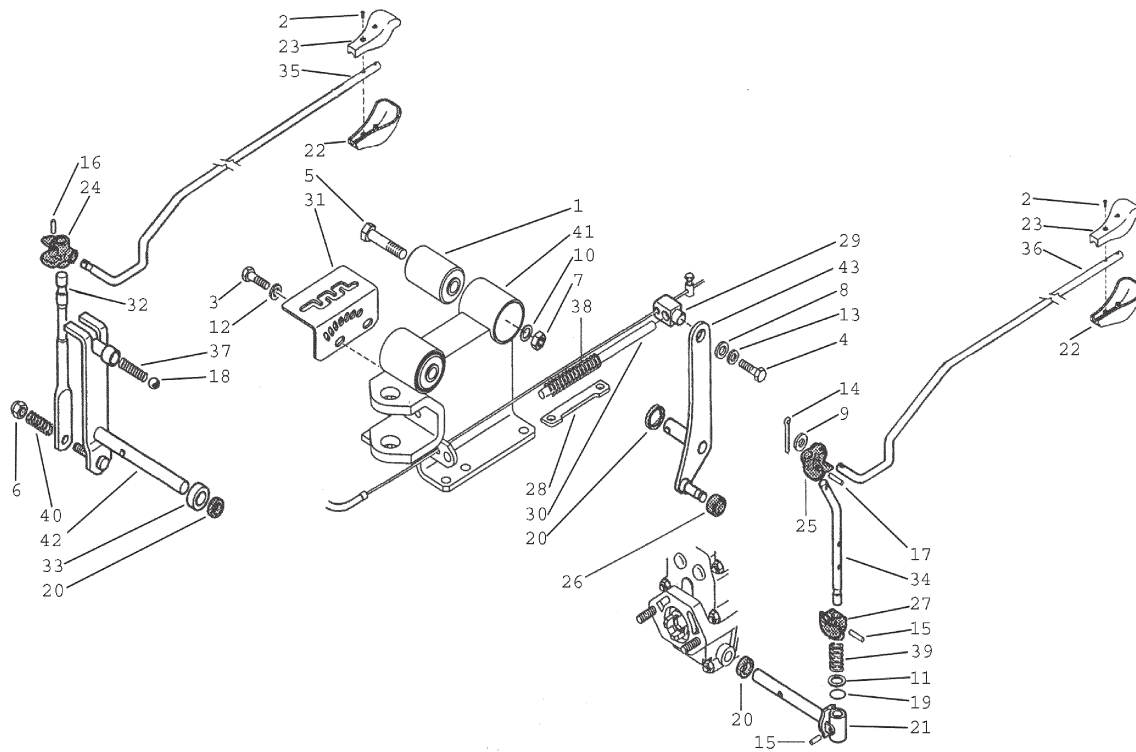


800.08.1

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	300.10120	SILENT BLOCK, 12X40X58X66-	26	561.47560	LEVER, REVERSE SPEED
2	311.12148	CAP SCREW, M8X14	27	561.47574	BLOCK, REVERSER
3	311.12149	CAP SCREW, M8X12	28	561.47646	CONTROL ROD, GEAR SELECT
4	311.12701	CAP SCREW, M12X100	29	561.47648	CONTROL ROD, PTO
5	312.41080	NUT, SELF LOCKING, M8	30	561.47672	PIN, GUIDE
6	312.41120	NUT, SELF LOCKING, M12	31	561.57239	GEAR QUADRANT
7	314.11084	WASHER, FLAT, M8.4	32	561.57271	LEVER, GEAR
8	314.11104	WASHER, FLAT, M10.5	33	561.57303	SPACER
9	314.11130	WASHER, FLAT, M13X25	34	561.57324	SHIFT ARM, PTO
10	314.14130	WASHER, FLAT, M13	35	580.43176	SPRING
11	314.21083	WASHER, SUPER, M8	36	580.47671	SPRING, REVERSER
12	314.23084	WASHER, LOCK, M8.4	37	580.49830	SPRING
13	341.10028	PIN, COTTER, M2X15	38	580.57232	SPRING
14	342.13020	PIN, SPIROL, M4X20	39	590.57027	SUPPORT, STEERING COLUMN
15	342.13022	PIN, SPIROL, M3X22	40	590.57300	LEVER, SPEED SELECTOR
16	342.13024	PIN, SPIROL, M4X24	41	590.57317	LEVER, PTO LOCKOUT
17	379.11532	BALL, 15/32			
18	381.11191	O-RING			
19	382.11400	OIL SEAL, M14X22X4			
20	523.57250	SHAFT, PTO			
21	551.42076	KNOB			
22	552.47644	JOINT			
23	552.48379	ARTICULATION, PTO			
24	552.57313	PIN, PTO LOCKOUT			
25	552.57322	ARTICULATION, PTO			

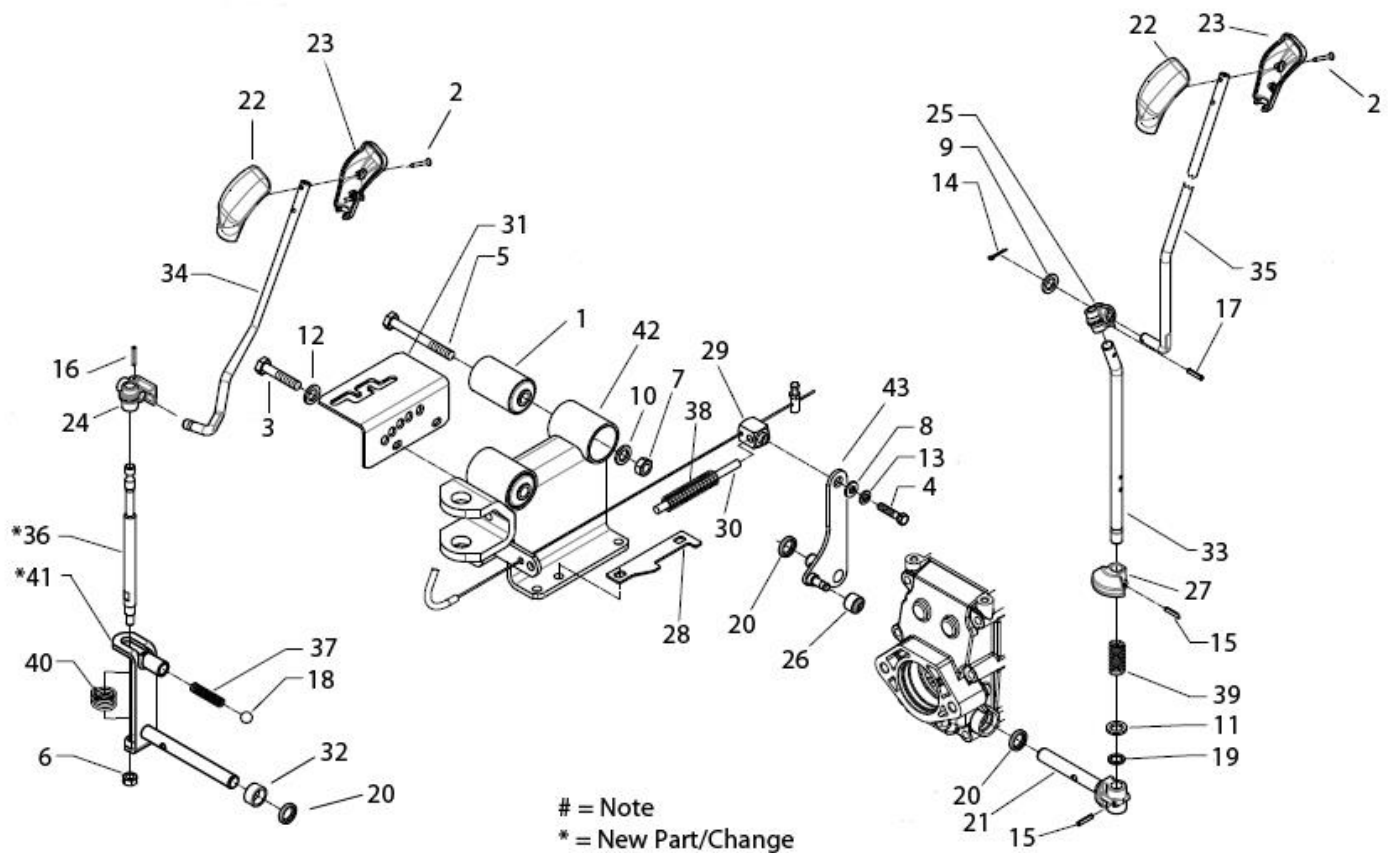
853**Controls****Serial Number Range
783462 - 981377****08.01**

Revised 08/28/2020



800.08.02

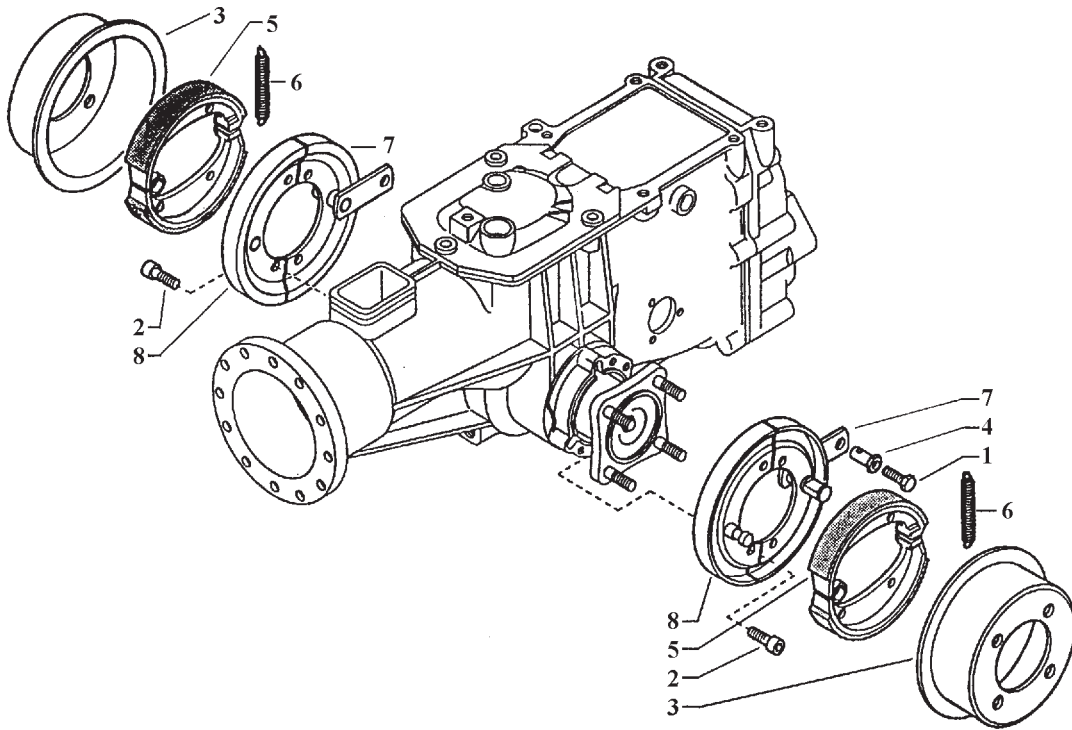
ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	300.10120	SILENT BLOCK, 12X40X58X66-	26	552.57313	PIN, PTO LOCKOUT
2	311.00451	SCREW	27	552.57321	ARTICULATION, PTO
3	311.12148	CAP SCREW, M8X14	28	561.47560	LEVER, REVERSE SPEED
4	311.12149	CAP SCREW, M8X12	29	561.47574	BLOCK, REVERSER
5	311.12701	CAP SCREW, M12X100	30	561.47672	PIN, GUIDE
6	312.41080	NUT, SELF LOCKING, M8	31	561.57239	GEAR QUADRANT
7	312.41120	NUT, SELF LOCKING, M12	32	561.57271	LEVER, GEAR
8	314.11084	WASHER, FLAT, M8.4	33	561.57303	SPACER
9	314.11104	WASHER, FLAT, M10.5	34	561.57324	SHIFT ARM, PTO
10	314.11130	WASHER, FLAT, M13X25	35	561.57363	CONTROL ROD, GEAR SELECT
11	314.14130	WASHER, FLAT, M13	36	561.57364	CONTROL ROD, PTO
12	314.21083	WASHER, SUPER, M8	37	580.43176	SPRING
13	314.23084	WASHER, LOCK, M8.4	38	580.47671	SPRING, REVERSER
14	341.10028	PIN, COTTER, M2X15	39	580.49830	SPRING
15	342.13020	PIN, SPIROL, M4X20	40	580.57232	SPRING
16	342.13022	PIN, SPIROL, M3X22	41	590.57008	SUPPORT, STEERING COLUMN
17	342.13024	PIN, SPIROL, M4X24	42	590.57300	LEVER, SPEED SELECTOR
18	379.11532	BALL, 15/32	43	590.57317	LEVER, PTO LOCKOUT
19	381.11191	O-RING			
20	382.11400	OIL SEAL, M14X22X4			
21	523.57250	SHAFT, PTO			
22	551.57212	KNOB, LOWER HANDLE RELEASE			
23	551.57213	KNOB, UPPER HANDLE RELEASE			
24	552.47644	JOINT			
25	552.48379	ARTICULATION, PTO			

853**Controls****Serial Number Range**
981378 - - - -----**8.02**

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	30010120	SILENT BLOCK, 12X40X58X66	24	55247644	JOINT
2	31100451	SCREW M5X25	25	55248379	ARTICULATION, PTO
3	31112148	CAPSCREW, M8X14	26	55257313	PTO LOCKOUT ROLLER
4	31112149	CAPSCREW, M8X12	27	55257321	PTO LOCK OUT
5	31112701	CAPSCREW, M12X100	28	56147560	LEVER, REVERSE SPEED
6	31241080	NUT, SELFLOCKING, M8	29	56147574	BLOCK, REVERSER
7	31241120	NUT, SELFLOCKING, M12	30	56147672	PIN, GUIDE
8	31411084	WASHER FLAT M8.4	31	56157239	GEAR QUADRANT
9	31411104	WASHER FLAT M10.4	32	56157303	SPACER
10	31411130	WASHER FLAT, M13X25	33	56157324	SHIFT ARM, PTO
11	31414130	WASHER FLAT M13	34	56157363	CONTROL ROD, SPEED
12	31421083	WASHER, SUPER M8	35	56157364	CONTROL ROD, PTO
13	31423084	WASHER, LOCK M8.4	*36	56356738	LEVER, ARM SPEED
14	34110028	COTTER PIN M2X15	37	58043176	SPRING, QUADRANT DETENT
15	34213020	PIN SPIROL M4X20	38	58047671	SPRING, REVERSER
16	34213022	PIN SPIROL M3X22	39	58049830	SPRING, PTO SHIFT ARM
17	34213024	PIN SPIROL M4X24	40	58057232	SPRING, LEVER ARM SPEED
18	37911532	BALL 15/32	*41	59056740	LEVER, SPEED SELECTOR
19	38111191	O-RING	42	59057008	SUPPORT, STEERING COLUMN
20	38211400	OIL SEAL M14X22X4	43	59057317	LEVER, REVERSER, PTO LOCK OUT
21	52357250	SHAFT, PTO			
22	55157212	HANDLE LOWER (BLACK)			
23	55157213	HANDLE UPPER (BLACK)			

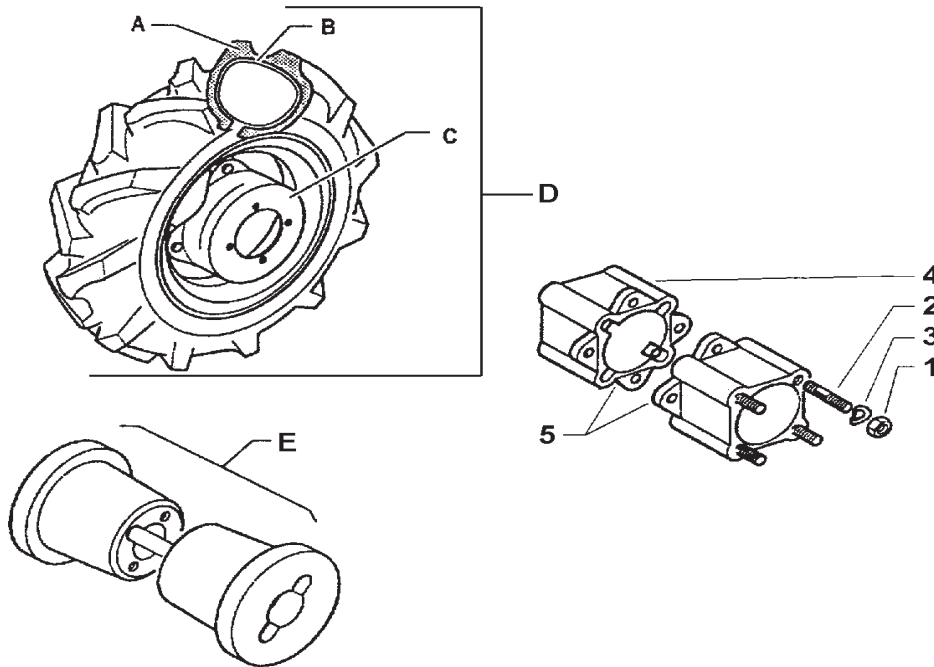
853**Brakes****Serial Number Range
ALL****09.00**

Revised 01/20/2012



800.09.1

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	311.11091	CAP SCREW, M6X14	6	580.48215	SPRING
2	311.52085	CAP SCREW, M8X25	7	590.48200	LEVER
3	561.48218	BRAKE DRUM	8	590.48208	PIN, HALF DISC
4	580.42200	PIN, CABLE CLAMP			
5	580.48214	BRAKE SHOE			



800.10.0

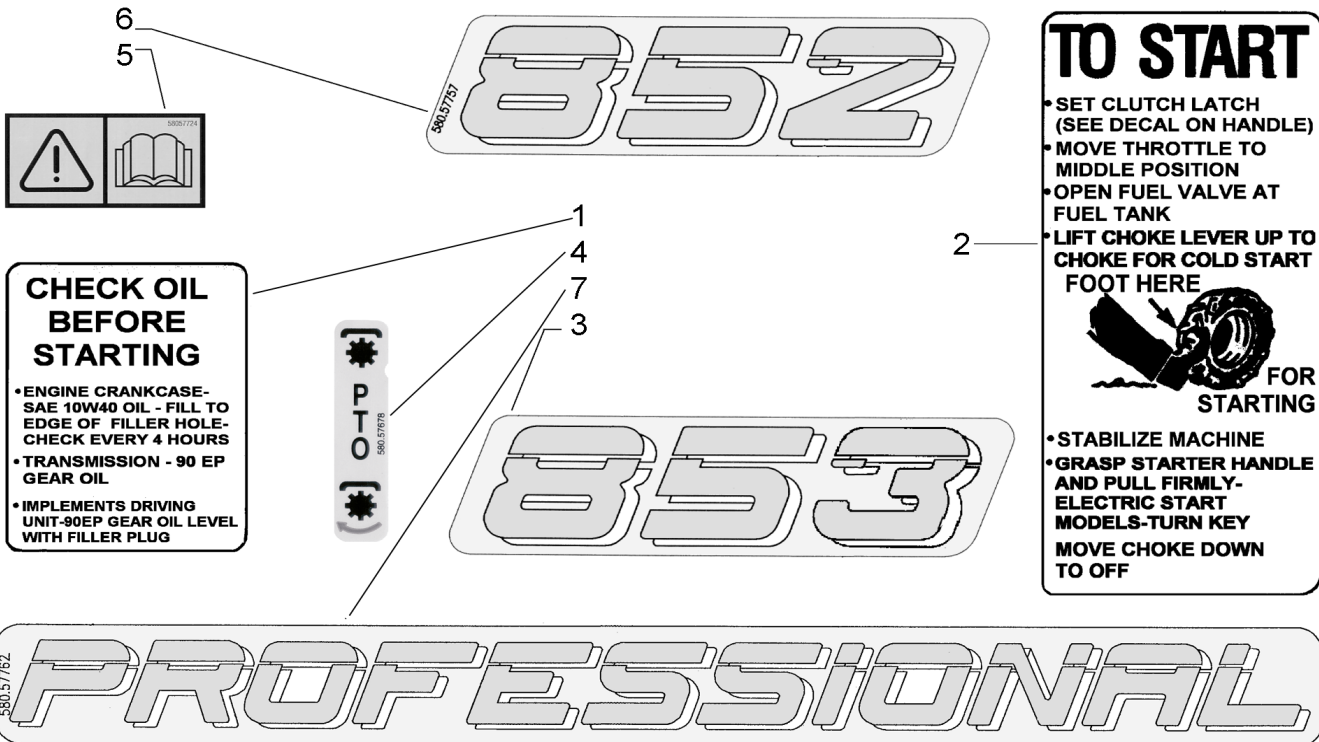
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853**Decals****Serial Number Range**

----- - 783461

11.00

Revised 01/20/2012



800.11.1

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	580.47959	DECAL, CHECK OIL			
2	580.47960	DECAL, TO START			
3	580.57644	DECAL, 853			
4	580.57678	DECAL, PTO			
5	580.57724	DECAL, READ OP MANUAL			
6	580.57757	DECAL, 852			
7	580.57762	DECAL, PROFESSIONAL			

853**Decals****Serial Number Range**
727074 - 866562**11.01**

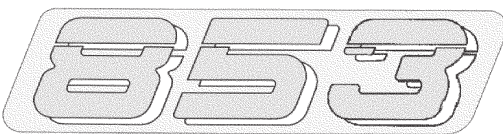
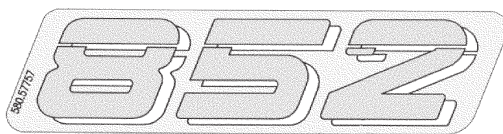
Revised 01/20/2012

TO START

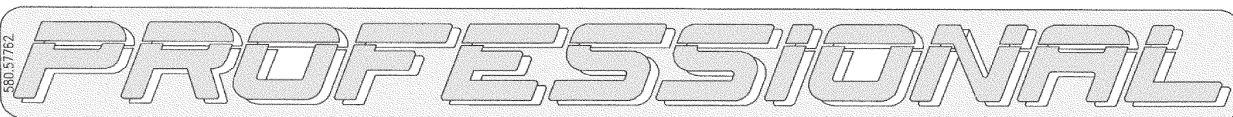
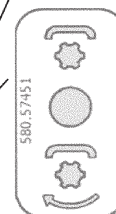
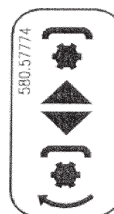
- SET CLUTCH LATCH (SEE DECAL ON HANDLE)
- MOVE THROTTLE TO MIDDLE POSITION
- OPEN FUEL VALVE AT FUEL TANK
- LIFT CHOKE LEVER UP TO CHOKE FOR COLD START FOOT HERE

**FOR STARTING**

- STABILIZE MACHINE
- GRASP STARTER HANDLE AND PULL FIRMLY. ELECTRIC START MODELS-TURN KEY
- MOVE CHOKE DOWN TO OFF

**CHECK OIL BEFORE STARTING**

- ENGINE CRANKCASE- SAE 10W40 OIL - FILL TO EDGE OF FILLER HOLE- CHECK EVERY 4 HOURS
- TRANSMISSION - 90 EP GEAR OIL
- IMPLEMENTS DRIVING UNIT-90EP GEAR OIL LEVEL WITH FILLER PLUG



800.11.2-11.3

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	580.47959	DECAL, CHECK OIL			
2	580.47960	DECAL, TO START			
3	580.57451	DECAL, PTO VERSION 2			
4	580.57644	DECAL, 853			
5	580.57724	DECAL, READ OP MANUAL			
6	580.57757	DECAL, 852			
7	580.57762	DECAL, PROFESSIONAL			
8	580.57774	DECAL, PTO VERSION 1			

853**Decals****Serial Number Range**
866563 - -----**11.02**

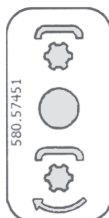
Revised 01/20/2012

TO START

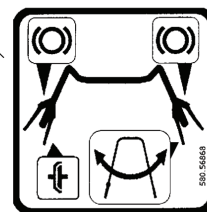
- SET CLUTCH LATCH (SEE DECAL ON HANDLE)
- MOVE THROTTLE TO MIDDLE POSITION
- OPEN FUEL VALVE AT FUEL TANK
- LIFT CHOKE LEVER UP TO CHOKE FOR COLD START FOOT HERE

**FOR STARTING**

- STABILIZE MACHINE
- GRASP STARTER HANDLE AND PULL FIRMLY- ELECTRIC START MODELS-TURN KEY
- MOVE CHOKE DOWN TO OFF

**852****853****CHECK OIL BEFORE STARTING**

- ENGINE CRANKCASE- SAE 10W40 OIL - FILL TO EDGE OF FILLER HOLE- CHECK EVERY 4 HOURS
- TRANSMISSION - 90 EP GEAR OIL
- IMPLEMENTS DRIVING UNIT-90EP GEAR OIL LEVEL WITH FILLER PLUG

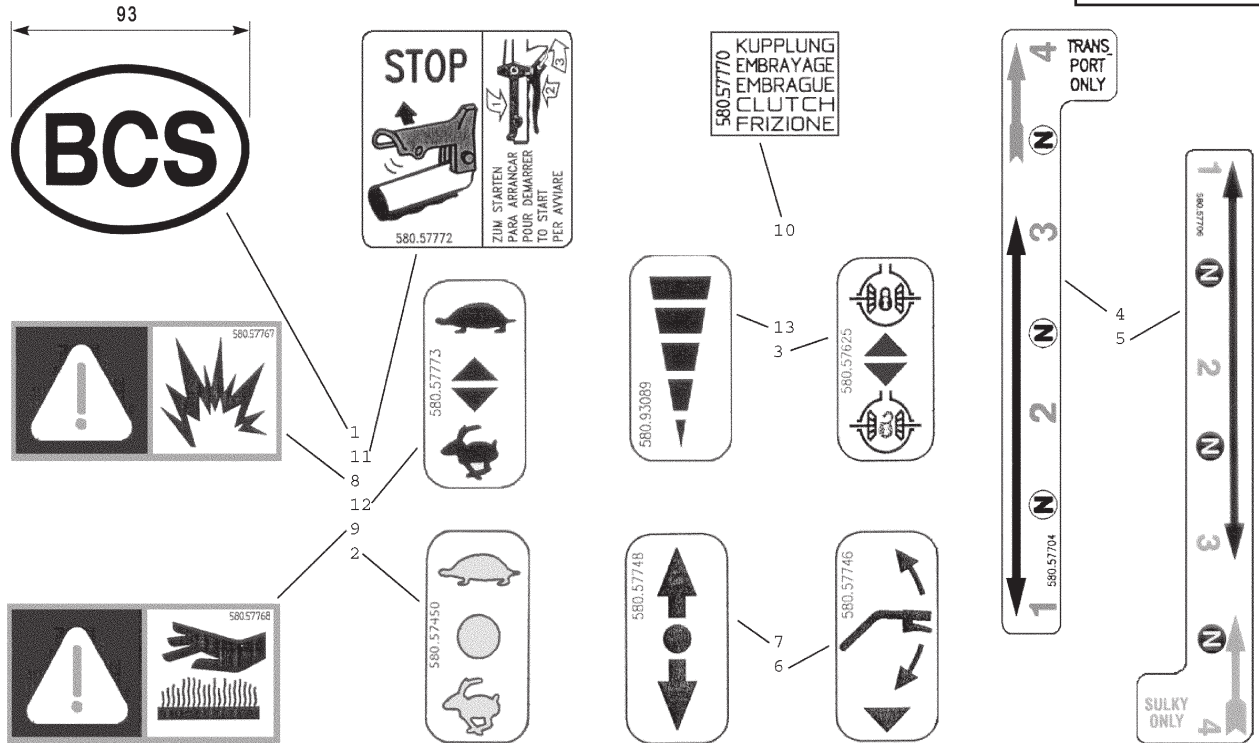
**PROFESSIONAL**

800.11.2-11.3

ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	580.47959	DECAL, CHECK OIL			
2	580.47960	DECAL, TO START			
3	580.56868	DECAL, HANDLE SWING			
4	580.57451	DECAL, PTO VERSION 2			
5	580.57724	DECAL, READ OP MANUAL			
6	580.58476	DECAL, 852			
7	580.58477	DECAL, 853			
8	580.58482	DECAL, PROFESSIONAL			

853**Decals****Serial Number Range**
783461 -**12.00**

Revised 01/20/2012



ID	PART NO	DESCRIPTION	ID	PART NO	DESCRIPTION
1	530.93088	DECAL, BCS	11	580.57772	DECAL, STOP LEVER
2	580.57450	DECAL, THROTTLE (VERSION 1)	12	580.57773	DECAL, THROTTLE
3	580.57625	DECAL, DIFFERENTIAL	13	580.93089	DECAL
4	580.57704	DECAL, SHIFT SELECT (853 ONLY)			
5	580.57706	DECAL, GEAR SELECT (852 ONLY)			
6	580.57746	DECAL, HANDLE HEIGHT ADJUST			
7	580.57748	DECAL, FORWARD / REVERSE			
8	580.57767	DECAL, CAUTION EXPLOSIVE			
9	580.57768	DECAL, CAUTION HOT			
10	580.57770	DECAL, CLUTCH			