



Parts Catalogue for Lovol
4LZ-7N Type (GV2W-001K)
Self-propelled Grain Combine Harvester

The People's Republic of China

Foton Lovol International Heavy Industry Co., Ltd.

Introduction

In this catalogue, major parts of the Lovol Model 4LZ-7N Type (GV2W-001K) Self-propelled Rice Combine Harvester are systematically introduced in the form of parts diagrams and lists of detailed information, including parts description, code and quantity used in corresponding assemblies. This catalogue will be a great help for our customers while they maintain, repair this tractor or purchase replacing parts, it can also help customers to get familiar with the tractor and assembly of various components.

Lovol Model 4LZ-7N Type (GV2W-001K) Self-propelled Rice Combine Harvester

Prepared by Foton Lovol International Heavy Industry Co., Ltd.

Internal Materials, Confidential

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Format: 880mmx 1230mm 1/16 Serial No.: GV2W-001K -TC-01

Foreword

This Parts Catalogue for Lovol 4LZ-7N Type (GV2W-001K) Self-propelled Rice Combine Harvester is compiled and designed basing on sample drawings of this series harvester, it can be used as reference while maintaining or repairing the machine, and purchasing parts, it can also help customers get familiar with the structure and assembling relations of this harvester.

All parts of Lovol 4LZ-7N Type (GV2W-001K) Self-propelled Rice Combine Harvester are listed in this catalogue (for the engine parts please refer to the Engine Parts Catalogue delivered with the harvester), while ordering parts, please fill in the following information in detail:

- (1) Code No. of the harvester: (marked on the nameplate at the harvester left driving panel)
- (2) Engine Serial No.: (marked on the engine cylinder body)
- (3) Code No. and specifications of parts: (including the code No. of manufacturer marked on the parts)
- (4) Name of parts:
- (5) Amount ordered:

Application of this parts catalogue:

On the left pages of this catalogue are unfolded drawings of parts assembly, while on the right are detail list of corresponding parts.

- (1) In the first column of the detail list are the sequence numbers of parts, which are one-to-one corresponding to the sequence numbers of the assembly drawing on the left page;
- (2) In the second column of the detail list is the code number and specifications of the parts, which are quite important as they must be provided while ordering parts;
- (3) In the third column of the detail list is the name of corresponding parts;
- (4) In the fourth column of the detail list is the vehicle model and parts quantity, namely, the quantity of parts or assemblies needed for one harvester model.

As technology advances quickly and new varieties of products are developed so fast, drawings in the catalogue may vary from actual products to some extent, in case of this problem, the actual products should be viewed as standard. For any confusion please consult Foton Lovol International Heavy Ineustry Co., Ltd. or the local sales representatives. We declare that any improper claims originating from the parts detail list and drawings in this catalogue from customers are invalid.

Since too many contents are involved in this catalogue, some shortcomings are inevitable. We sincerely hope that our users can help us further improve our work through offering timely feedback about their operation experience and comments to the quality, performance, structure and etc. of our products.

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Foton Lovol International Heavy Ineustry Co., Ltd.

July,2015

Contents			
No.	Parts and components assembly code	Parts assembly name	Pages
1	GN601.1A	Reel assembly-1	1
2	GN601.1A	Reel assembly-2	3
3	GN601.3A	Cutter assembly-1	5
4	GN601.3A	Cutter assembly-2	7
5	GH60A2.4	Reel carrier assembly-1	9
6	GH60A2.4	Reel carrier assembly-2	11
7	GH60A2.5	Feeding auger assembly-1	13
8	GH60A2.5	Feeding auger assembly-2	15
9	GN602.6	Bridge assembly-1	17
10	GN602.6	Bridge assembly-2	19
11	GN602.6	Bridge assembly-3	21
12	GN602.6	Bridge assembly-4	23
13	GN602.6	Bridge assembly-5	25
14	GN602.6	Bridge assembly-6	27
15	GN602.6	Bridge assembly-7	29
16	GN602.6	Bridge assembly-8	31
17	GN601.8	Drum assembly - 1	33
18	GN601.8	Drum assembly - 2	35
19	GN601.8	Drum assembly - 3	37
20	GN601.9	Concave and adjustment assembly-1	39
21	GN601.9	Concave and adjustment assembly-2	41
22	GN601.9	Concave and adjustment assembly-3	43
23	GN601.10	Beating roller and beating roller chamber assembly-1	45
24	GN601.10	Beating roller and beating roller chamber assembly-2	47
25	GN601.10	Beating roller and beating roller chamber assembly-3	49
26	GN601.10	Beating roller and beating roller chamber assembly-4	51
27	GV02102010000	Header assembly-1	53
28	GV02102010000	Header assembly-2	55
29	GV02102010000	Header assembly-3	57

Contents			
No.	Parts and components assembly code	Parts assembly name	Pages
30	GV02102010000	Header assembly-4	59
31	GV02102010000	Header assembly-5	61
32	GV02102010000	Header assembly-6	63
33	GV02102010000	Header assembly-6(Continued)	65
34	GV02102010000	Header assembly-7	67
35	GV02102010000	Header assembly-8	69
36	GV02102010000	Header assembly-9	71
37	GV02102010000	Header assembly-9(Continued)	73
38	GV02102010000	Header assembly-10	75
39	GV02102010000	Header assembly-11	77
40	GV02102010000	Header assembly-12	79
41	GV02102010000	Header assembly-13	81
42	GV02102010000	Header assembly-13(Continued)	83
43	GN601.11	Separation drum assembly-1	85
44	GN601.11	Separation drum assembly-2	87
45	GN601.11	Separation drum assembly-3	89
46	GN601.11	Separation drum assembly-4	91
47	GN601.12A Separation drum	chamber assembly-1	93
48	GN601.12A Separation drum	chamber assembly-2	95
49	GN601.13	Cleaning chamber assembly -1	97
50	GN601.13	Cleaning chamber assembly -2	99
51	GN601.13	Cleaning chamber assembly -3	101
52	GN601.13	Cleaning chamber assembly -4	103
53	GN601.13	Cleaning chamber assembly -5	105
54	GN601.13	Cleaning chamber assembly -6	107
55	GN601.13	Cleaning chamber assembly -7	109
56	GN601.13	Cleaning chamber assembly -8	111
57	GN601.13	Cleaning chamber assembly -9	113
58	GN601.13	Cleaning chamber assembly -10	115

Contents			
No.	Parts and components assembly code	Parts assembly name	Pages
59	GN601.14	Fan Assembly-1	117
60	GN601.14	Fan Assembly-1(Continued)	119
61	GN601.14	Fan Assembly-2	121
62	GN601.14	Fan Assembly-3	123
63	GN601.16	Tailing elevator assembly-1	125
64	GN601.16	Tailing elevator assembly-2	127
65	GN601.16	Tailing elevator assembly-3	129
66	GN601.16	Tailing elevator assembly-3 (Continued)	131
67	GN601.17	Cleaning lower housing assembly-1	133
68	GN601.17	Cleaning lower housing assembly-2	135
69	GV02201010000	Frame assembly -1	137
70	GV02201010000	Frame assembly -2	139
71	GV02201010000	Frame assembly -3	141
72	GV02201010000	Frame assembly -4	143
73	GV02201010000	Frame assembly -5	145
74	GV02201010000	Frame assembly -6	147
75	GN601.20	Drum intermediate shaft assembly-1	149
76	GN601.20	Drum intermediate shaft assembly-2	151
77	GN601.21	Machine left drive	153
78	GN601.22	Machine right drive	155
79	GN602.23	Power output assembly-1	157
80	GN602.23	Power output assembly-2	159
81	GN601.24B	Fuel supply system-1	161
82	GN601.24B	Fuel supply system-2	163
83	GN602.25	Radiator and dedusting system-1	165
84	GN602.25	Radiator and dedusting system-2	167
85	GN602.25	Radiator and dedusting system-3	169
86	GN602.25	Radiator and dedusting system-4	171
87	GN602.27	Engine base assembly	173

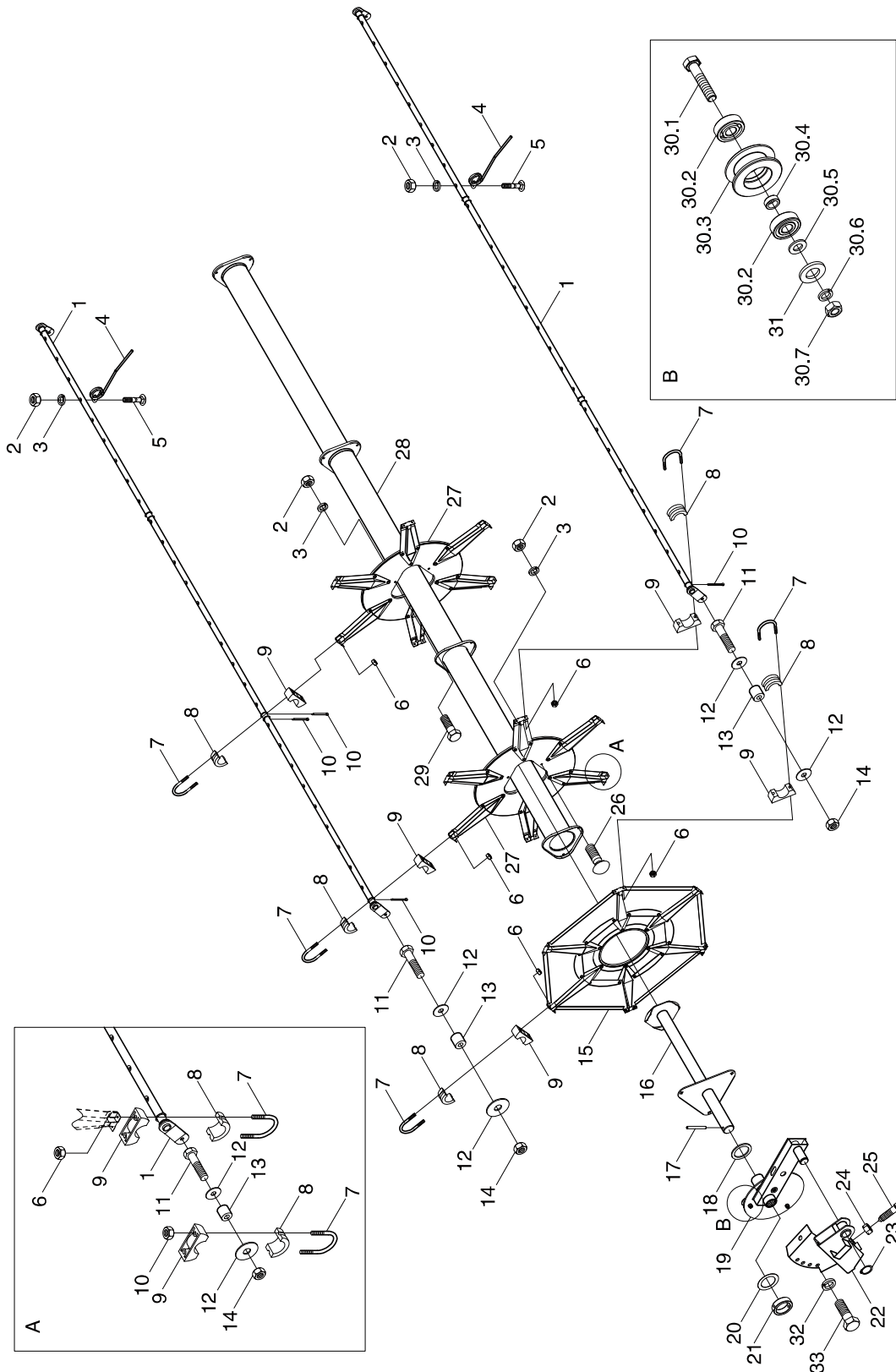
Contents			
No.	Parts and components assembly code	Parts assembly name	Pages
88	GN602.28	Engine system assembly	175
89	GN701.29D	Electric System-1	177
90	GN701.29D	Electric System-2	179
91	GN701.29D	Electric System-3	181
92	GN701.29D	Electric System-4	183
93	GN701.29D	Electric System-5	185
94	GN701.29D	Electric System-6	187
95	GN701.29D	Electric System-7	189
96	GN701.29D	Electric System-8	191
97	GN602.30C	Hydraulic System Assembly-1	193
98	GN602.30C	Hydraulic System Assembly-2	195
99	GN602.30C	Hydraulic System Assembly-3	197
100	GN602.30C	Hydraulic System Assembly-4	199
101	GN602.30C	Hydraulic System Assembly-5	201
102	GN602.30C	Hydraulic System Assembly-6	203
103	GN602.30C	Hydraulic System Assembly-7	205
104	GN602.30C	Hydraulic System Assembly-8	207
105	GN602.30C	Hydraulic System Assembly-9	209
106	GN601.32A	Steering Axle Assembly-1	211
107	GN601.32A	Steering Axle Assembly-2	213
108	GN601.32A	Steering Axle Assembly-3	215
109	GN601.32A	Steering Axle Assembly-4	217
110	GN601.33	Main grain discharge and bridge clutch assembly-1	219
111	GN601.33	Main grain discharge and bridge clutch assembly-2	221
112	GN601.33	Main grain discharge and bridge clutch assembly-3	223
113	GN601.33	Main grain discharge and bridge clutch assembly-3 (Continued)	225
114	GN601.33	Main grain discharge and bridge clutch assembly-4	227
115	GN601.33	Main grain discharge and bridge clutch assembly-5	229
116	GN601.33	Main grain discharge and bridge clutch assembly-6	231

Contents			
No.	Parts and components assembly code	Parts assembly name	Pages
117	GN601.33	Main grain discharge and bridge clutch assembly-7	233
118	GE20H26Y.35	Driver seat assembly	235
119	GN601.36	Stepless speed pulley assembly-1	237
120	GN601.36	Stepless speed pulley assembly-2	239
121	GE401Y.39	Steering gear assembly	241
122	GN601.39	Parking brake and concave adjustment assembly-1	243
123	GN601.39	Parking brake and concave adjustment assembly-1 (Continued)	245
124	GN601.39	Parking brake and concave adjustment assembly-2	247
125	GV02401010000	Grain elevator assembly-1	249
126	GV02401010000	Grain elevator assembly - 1 (Continued)	251
127	GV02401010000	Grain elevator assembly-2	253
128	GV02401010000	Grain elevator assembly - 2 (Continued)	255
129	GV02401010000	Grain elevator assembly-3	257
130	GV02401010000	Grain elevator assembly-4	259
131	GV02403020000	Grain tank assembly-1	261
132	GV02403020000	Grain tank assembly-1 (Continued)	263
133	GV02403020000	Grain tank assembly-2	265
134	GV02403020000	Grain tank assembly-2(Continued)	267
135	GV02403020000	Grain tank assembly-3	269
136	GV02403020000	Grain tank assembly-4	271
137	GV02403020000	Grain tank assembly-5	273
138	GV02403020000	Grain tank assembly-6	275
139	GV02403020000	Grain tank assembly-7	277
140	GV02403020000	Grain tank assembly-7 (Continued)	279
141	GV02404020000	Grain tank bottom auger assembly	281
142	GV02405030000	Hydraulic grain discharge barrel assembly-1	283
143	GV02405030000	Hydraulic grain discharge barrel assembly-2	285
144	GV02405030000	Hydraulic grain discharge barrel assembly-3	287
145	GV02405030000	Hydraulic grain discharge barrel assembly-4	289

Contents			
No.	Parts and components assembly code	Parts assembly name	Pages
146	GN601.42B	Shield assembly-1	291
147	GN601.42B	Shield assembly-1 (Continued)	293
148	GN601.42B	Shield assembly-2	295
149	GN601.42B	Shield assembly-3	297
150	GN602.44	Flameout cable	299
151	GN601.45A	Working ladder assembly	301
152	GN601.47	Ladder assembly	303
153	GV02506010000	Gearshift operating assembly-1	305
154	GV02506010000	Gearshift operating assembly-2	307
155	GV02506010000	Gearshift operating assembly-3	309
156	GN601.50	Fan stepless speed assembly-1	311
157	GN601.50	Fan stepless speed assembly-2	313
158	GN601.50	Fan stepless speed assembly-3	315
159	GN601.50	Fan stepless speed assembly-4	317
160	GV02501010000	Gearbox Assembly-1	319
161	GV02501010000	Gearbox Assembly-2	321
162	GV02501010000	Gearbox Assembly-3	323
163	GV02501010000	Gearbox Assembly-4	325
164	GV02501010000	Gearbox Assembly-5	327
165	GV02501010000	Gearbox Assembly-6	329
166	GV02501010000	Gearbox Assembly-7	331
167	GV02501010000	Gearbox Assembly-8	333
168	GV02501010000	Gearbox Assembly-9	335
169	GV02501010000	Gearbox Assembly-10	337
170	GV02501010000	Gearbox Assembly-11	339
171	GV02501010000	Gearbox Assembly-12	341
172	GV02501010000	Gearbox Assembly-13	343
173	GV02501010000	Gearbox Assembly-14	345
174	GN601.51	Intermediate pulley assembly	347

Contents			
No.	Parts and components assembly code	Parts assembly name	Pages
175	GN601.57	Battery frame assembly	349
176	GN601.58	Secondary seat assembly	351
177	GN601.60	Ventilation fan installation assembly	353
178	GN601.62	Heater assembly	355
179	GN601.63	Fire extinguisher assembly	357
180	GN601.65	Accelerator cable assembly	359
181	GV02901010000	Cab assembly-1	361
182	GV02901010000	Cab assembly-2	363
183	GV02901010000	Cab assembly-3	365
184	GV02901010000	Cab assembly-4	367
185	GV02901010000	Cab assembly-5	369
186	GV02901010000	Cab assembly-6	371
187	GV02902010000	Driver panel assembly-1	373
188	GV02902010000	Driver panel assembly-2	375
189	GV02906010000	Rear shield assembly -1	377
190	GV02906010000	Rear shield assembly -2	379
191	GV02906010000	Rear shield assembly -3	381
192	GV02906010000	Rear shield assembly -4	383
193	GV02909010000	Control box assembly -1	385
194	GV02909010000	Control box assembly -2	387
195	GV02909010000	Control box assembly -3	389

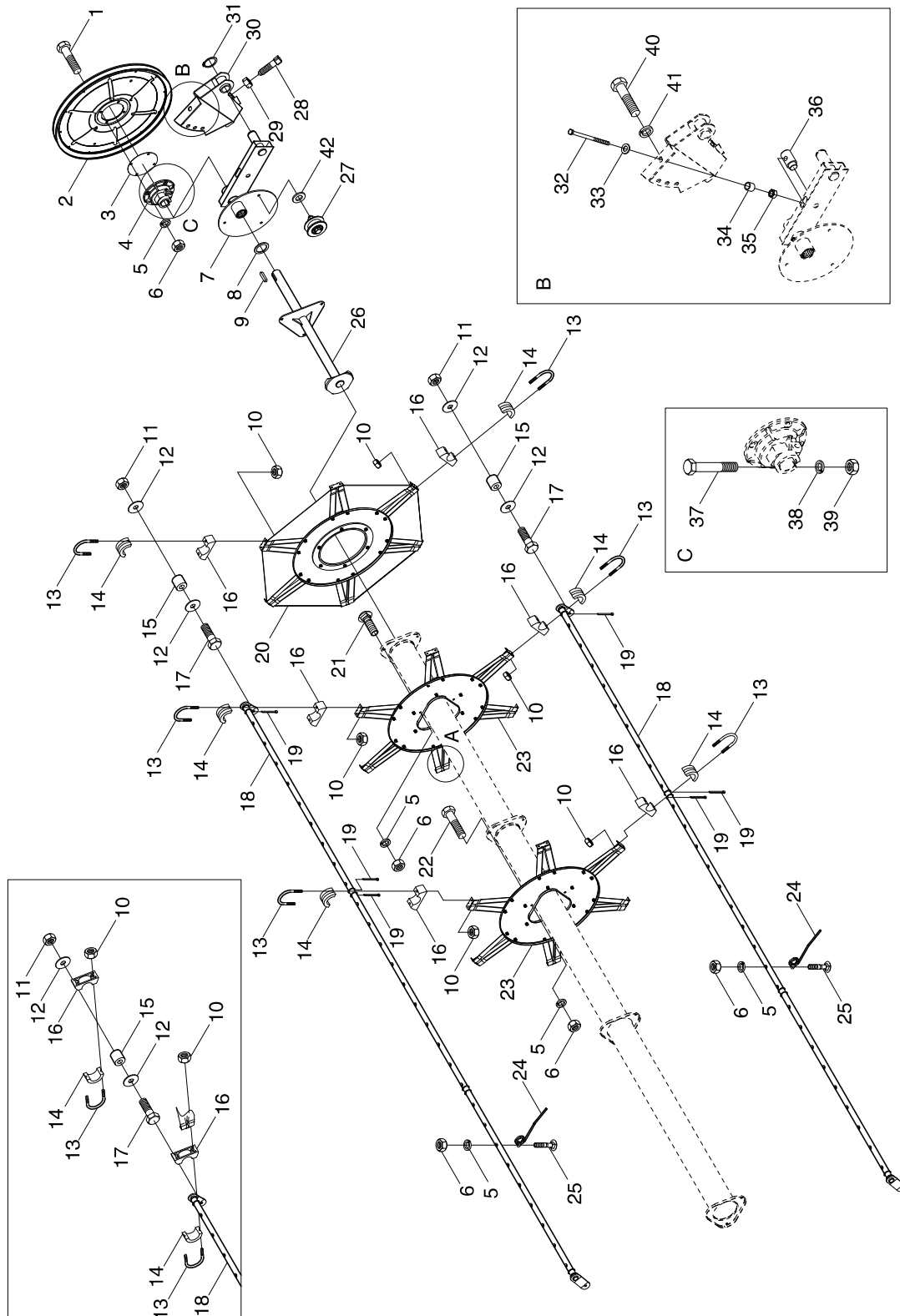
GN601.1A Reel assembly-1



GN601.1A Reel assembly – 1

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.1A	Reel assembly	1	
1	GN601.1A.1	Spring blade pipe weldment	3	
2	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	90	
3	GB/T 93-8-A0P	Standard spring washer	90	
4	W20177	Spring blade	84	
5	GB/T 14-M8 × 40-8.8-O	Large button head square neck bolt	84	
6	GB/T 889.1-M6-8	Type I hexagon lock nut with non-metallic insert	36	
7	GH60A2.1-03	U-bolt	18	
8	GH60A2.1-01	Nylon seat	18	
9	GH60A2.1-02	Nylon seat (II)	18	
10	GB/T 91-4 × 40-A0P	Split pin	18	
11	GB/T 5782-M12 × 55-8.8-A3L	Hexagon head bolt	6	
12	GH60A2.1-12	Reel washer	6	
13	GH60A2.1-04	Bushing	6	
14	GB/T 889.1-M12-8	Type I hexagon lock nut with non-metallic insert	6	
15	GH60A2.1.11	Eccentric reel disc subassembly	1	
16	GH60A2.1.10	Right shaft head weldment	1	
17	GB/T 879.1-6 × 60	Elastic cylindrical pin	1	
18	GH60A2.1-14	Roller washer (II)	As required	
19	GH60A2.1.12	Right bracket subassembly	1	
20	GH60A2.1-13	Roller washer (I)	As required	
21	GH60A2.1-15	Retainer ring	1	
22	GH60A2.1.2	Reel right slide weldment	1	
23	GB/T 894.1-38	External circlip	1	
24	GB/T 6170-M16-10-A3L	Hexagon nut, type 1	1	
25	GB/T 86-M16 × 60-33H	Square head set screw with short dog point and cone end	1	
26	GB/T 801-M8 × 25-8.8-A2L	Small button head low square neck bolt	3	
27	GH60A2.1.6	Intermediate reel disc subassembly	2	
28	GH60A2.1.9	Central tubular shaft weldment	1	
29	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	3	
30	GH60A2.1.5	Roller assembly	3	
30.1	GB/T 5783-M10 × 50-8.8-A3L	Hexagon head bolt	3	
30.2	GB/T 276-6201-RS	Deep groove ball bearing	6	
30.3	GH60A2.1.5-01	Roller	3	
30.4	GH60A2.1.5-02	Inter-pipe	3	
30.5	GB/T 97.1-10-A0P	Plain washer	3	
30.6	GB/T 93-10-A0P	Standard spring washer	3	
30.7	GB/T 889.1-M10-8	Type I hexagon lock nut with non-metallic insert	3	
31	GB/T 97.1-10-A0P	Plain washer	3	
32	GB/T 93-12-A0P	Standard spring washer	1	
33	GB/T 5783-M12 × 35-8.8-A3L	Hexagon head bolt	1	

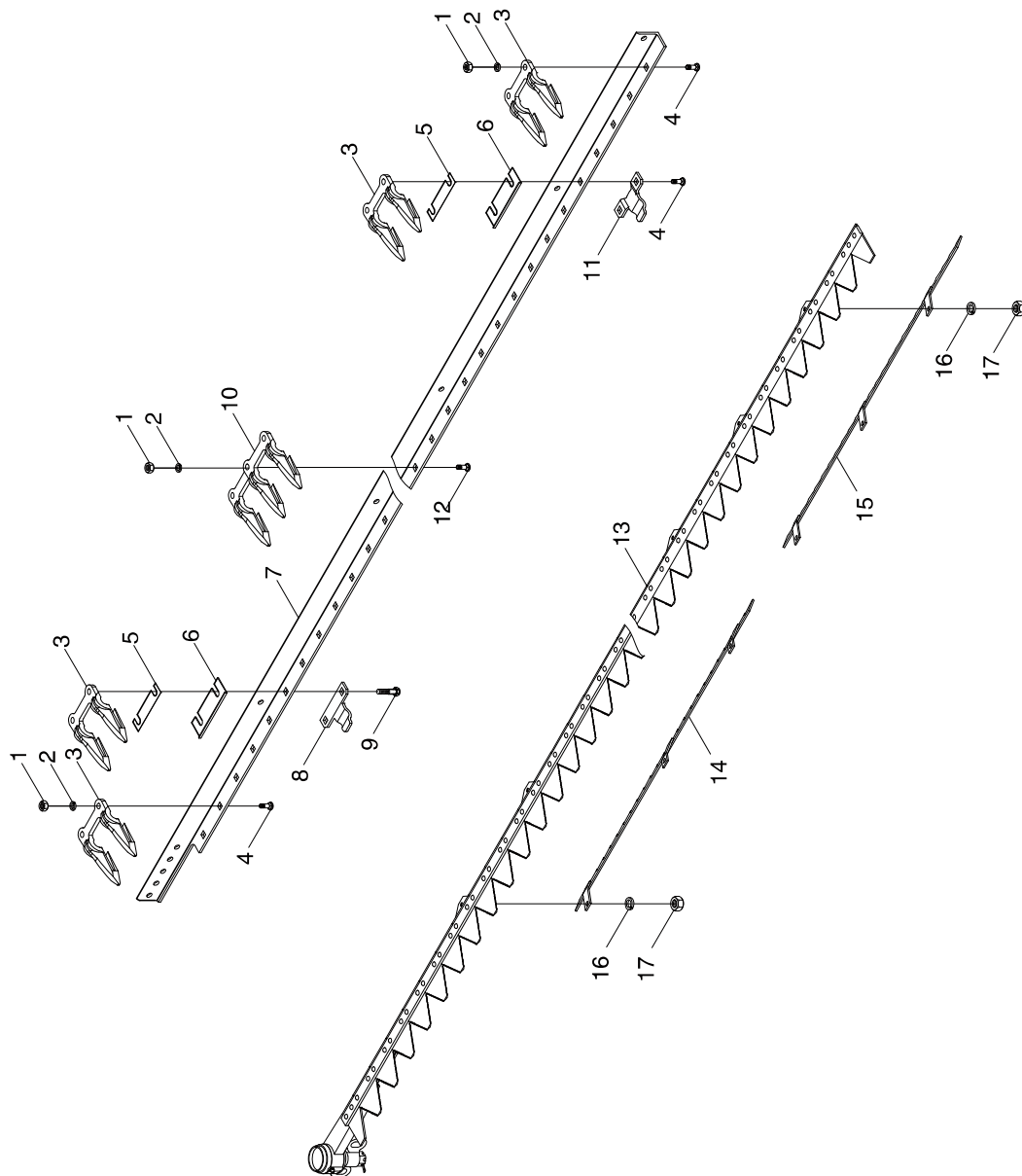
GN601.1A Reel assembly-2



GN601.1A Reel assembly – 2

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.1A	Reel assembly	1	
1	GB/T 5783-M8 × 25-8.8-A2L	Hexagon head bolt	4	
2	GH60A2.1.7	Pulley weldment	1	
3	GH60A2.1-05	Packing plate	1	
4	GH60A2.1-09	Wheel hub	1	
5	GB/T 93-8-A0P	Standard spring washer	94	
6	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	94	
7	GH60A2.1.4	Bracket unit (LH)	1	
8	GH60A2.1-14	Roller washer (II)	As required	
9	GB/T 1096-10 × 8 × 45	Flat key	1	
10	GB/T 889.1-M6-8	Type I hexagon lock nut with non-metallic insert	36	
11	GB/T 889.1-M12-8	Type I hexagon lock nut with non-metallic insert	6	
12	GH60A2.1-12	Reel washer	12	
13	GH60A2.1-03	U-bolt	18	
14	GH60A2.1-01	Nylon seat	18	
15	GH60A2.1-04	Bushing	6	
16	GH60A2.1-02	Nylon seat (II)	18	
17	GB/T 5782-M12 × 55-8.8-A3L	Hexagon head bolt	6	
18	GN601.1A.2	Spring blade pipe weldment II	3	
19	GB/T 91-4 × 40-A0P	Split pin	18	
20	GH60A2.1.11	Eccentric reel disc subassembly	1	
21	GB/T 801-M8 × 25-8.8-A2L	Small button head low square neck bolt	3	
22	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	3	
23	GH60A2.1.6	Intermediate reel disc subassembly	2	
24	W20177	Spring blade	84	
25	GB/T 14-M8 × 40-8.8-O	Large button head square neck bolt	84	
26	GH60A2.1.8	Left shaft head weldment	1	
27	GH60A2.1.5	Roller assembly	3	
28	GB/T 86-M16 × 60-33H	Square head set screw with short dog point and cone end	1	
29	GB/T 6170-M16-10-A3L	Hexagon nut, type 1	1	
30	GH60A2.1.3	Reel left slide weldment	1	
31	GB/T 894.1-38	External circlip	1	
32	GH60A2.1-08	Bolt	1	
33	GB/T 97.1-12-A0P	Plain washer	1	
34	GH60A2.1-06	Shaft sleeve	1	
35	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	1	
36	GH60A2.1-07	Pivot	1	
37	GB/T 5782-M10 × 60-8.8-A2L	Hexagon head bolt	1	
38	GB/T 93-10-A0P	Standard spring washer	1	
39	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	1	
40	GB/T 5783-M12 × 35-8.8-A3L	Hexagon head bolt	1	
41	GB/T 93-12-A0P	Standard spring washer	1	
42	GB/T 97.1-10-A0P	Plain washer	3	

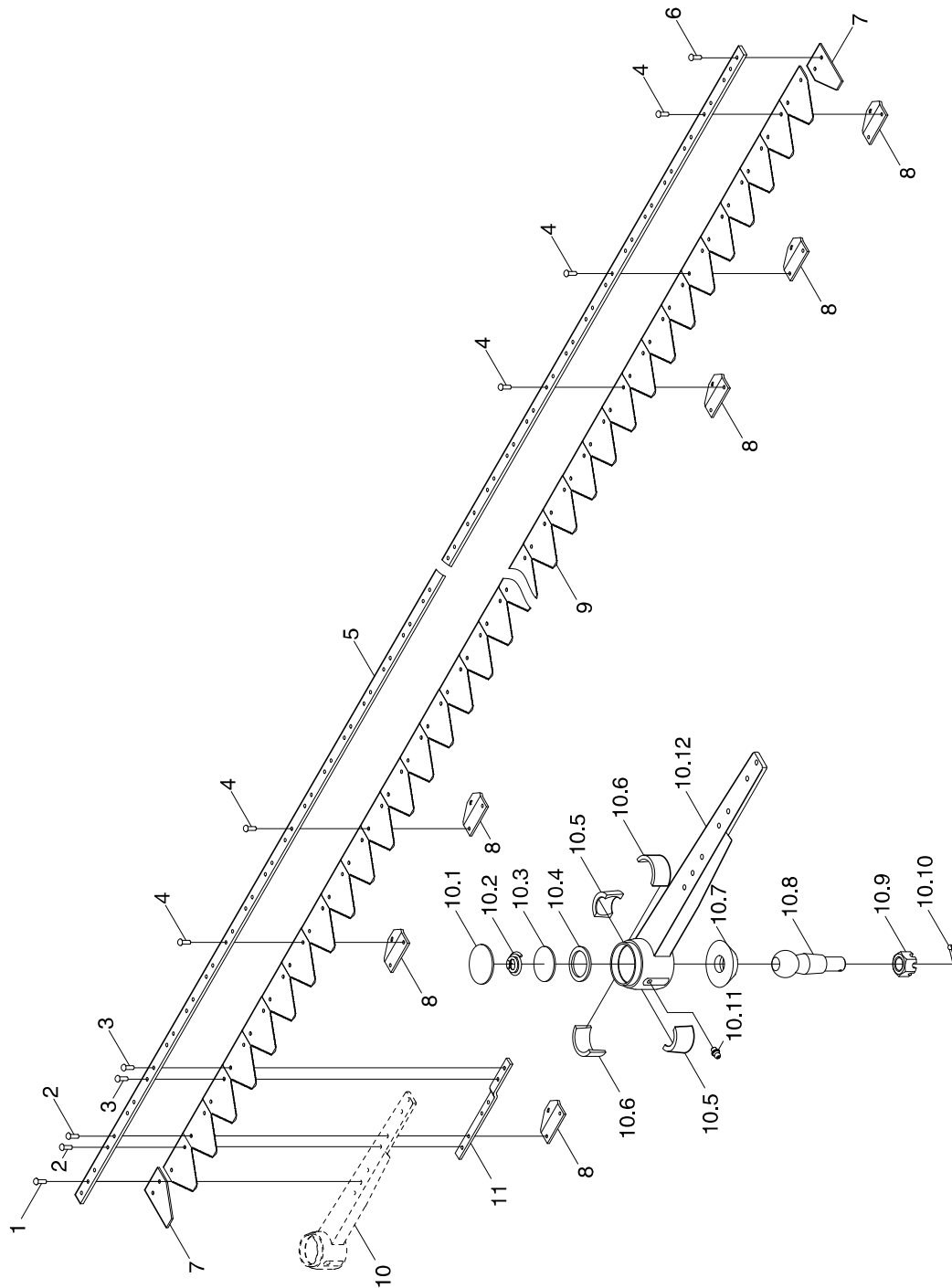
GN601.3A Cutter assembly-1



GN601.3A Cutter assembly – 1

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.3A	Cutter assembly	1	
1	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	61	
2	GB/T 93-10-A0P	Standard spring washer	61	
3	G25A2.3.4-01	Duplex blade guard	29	
4	GB/T 12-M10 × 40-8.8-A3L	Button head square neck bolt	28	
5	GH60A2.3.1-04	Adjusting shim	As required	
6	GH60A2.3.1-03	Lining	15	
7	GN601.3A-01	Cutter blade	1	
8	GH60A2.3.1-05	Left blade pressure block	1	
9	GB/T 5783-M10 × 40-8.8-A3L	Hexagon head bolt	2	
10	G25A2.3.4-03	Triplex blade guard	1	
11	G25A2.3.4-04	Blade pressure block	14	
12	GB/T 12-M10 × 30-8.8-A3L	Button head square neck bolt	31	
13	GH60A2.3.1.1	Movable blade subassembly	1	
14	GH60A2.3.1.3	Left conveyor assisting plate weldment	1	
15	GH60A2.3.1.2	Right conveyor assisting plate weldment	1	
16	GB/T 93-8-A0P	Standard spring washer	4	
17	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	4	

GN601.3A Cutter assembly-2



GN601.3A Cutter assembly – 2

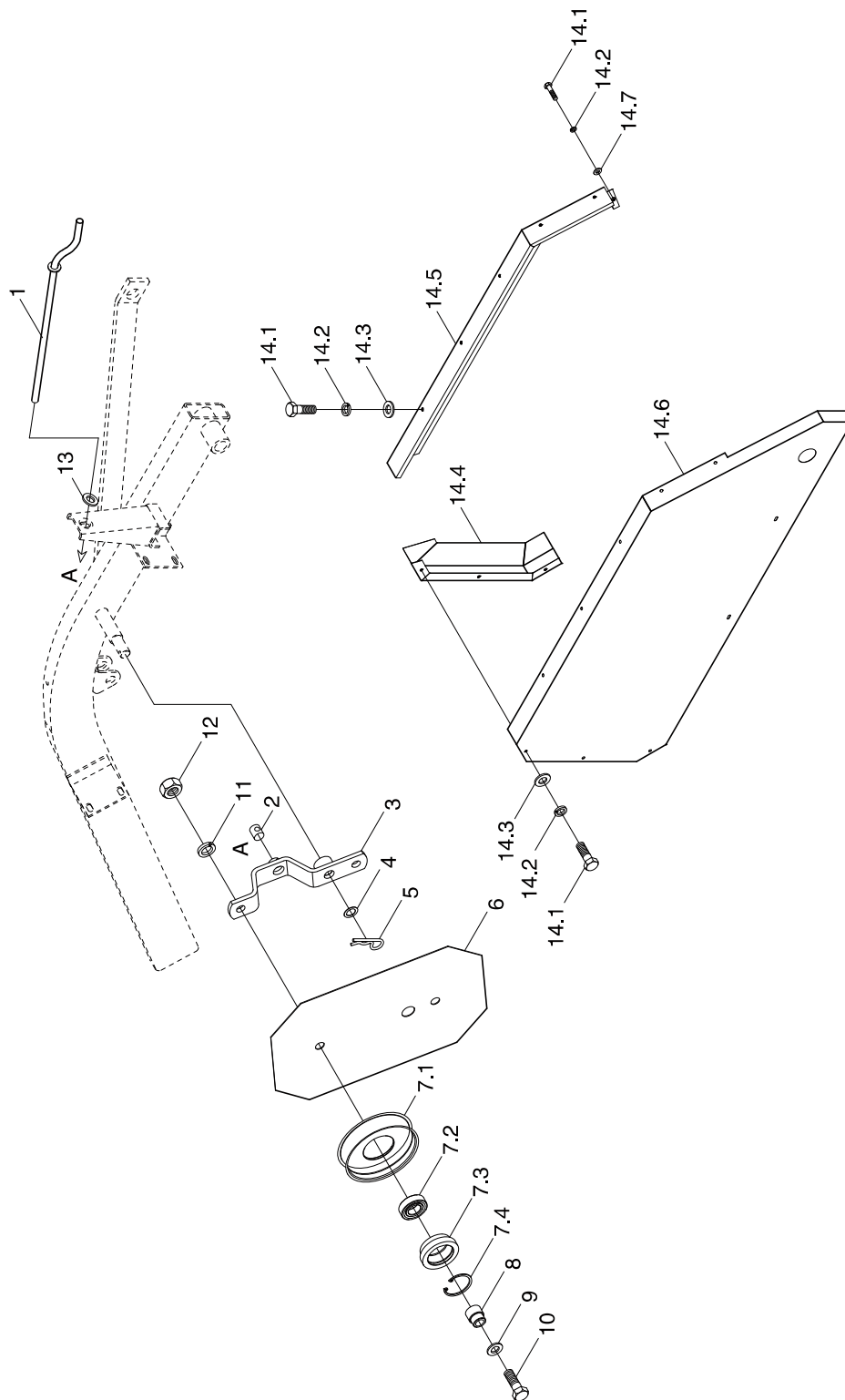
Label	Part code and specifications	Part name	Quantity	Remark
	GN601.3A	Cutter assembly	1	
	GH60A2.3.1.1	Movable blade subassembly	1	
1	GB/T 867-5 × 32	Half round head rivet	3	
2	GB/T 867-5 × 40	Half round head rivet	4	
3	GB/T 867-5 × 28	Half round head rivet	2	
4	GB/T 867-5 × 26	Half round head rivet	10	
5	GH60A2.3.1.1-01	Cutter rod	1	
6	GB/T 867-5 × 18	Half round head rivet	105	
7	GH60A2.3.1.1-02	Half blade	2	
8	GH60A2.3.1.1.1	Conveyor assisting plate base weldment	6	
9	JB/T 7862.2-IV	Type IV movable blade	60	
10	GH60A2.3.1.1.2	Cutter bit subassembly	1	
10.1	GH60A2.3.1.1.2-09	Back plate	1	
10.2	GH60A2.3.1.1.2-07	Pressure spring	1	
10.3	GH60A2.3.1.1.2-08	Carrier	1	
10.4	GH60A2.3.1.1.2-06	Adjusting shim	1	
10.5	GH60A2.3.1.1.2-04	Ball head bushing	2	
10.6	GH60A2.3.1.1.2-03	Ball head bushing base	2	
10.7	GH60A2.3.1.1.2-05	Seal ring	1	
10.8	GH60A2.3.1.1.2-02	Floating ball joint	1	
10.9	GB/T 6181-M16-04-A3L	Thin hexagon slotted nut	1	
10.10	GB/T 91-3.2 × 32-A0P	Split pin	1	
10.11	JB/T 7940.2-90dM6	Thru forced filling oil cup	1	
10.12	GH60A2.3.1.1.2-01	Cutter bit	1	
11	GH606K.3.1-01	Spring plate	1	

This technical drawing is an exploded perspective view of a mechanical assembly. The main components are labeled with numbers 1 through 32. The assembly includes a main frame (1, 2, 3), a curved arm (4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17), a lever (18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32), and a gear mechanism (21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32). A detailed view 'A' is shown in the top right corner, illustrating a specific joint or connection point.

GH60A2.4 Reel carrier assembly – 1

Label	Part code and specifications	Part name	Quantity	Remark
	GH60A2.4	Reel carrier assembly	1	
1	GB/T 91-5 × 28-A0P	Split pin	2	
2	GB/T 97.1-18-A0P	Plain washer	2	
3	GH60A2.4.1	Right support arm weldment	1	
4	GB/T 889.1-M12-8	Type I hexagon lock nut with non-metallic insert	2	
5	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	2	
6	GB/T 5783-M12 × 35-8.8-A3L	Hexagon head bolt	2	
7	GB/T 882-B18 × 60	Pivot	2	
8	GB/T 5783-M20 × 50-10.9-A9L	Hexagon head bolt	1	
9	GB/T 5783-M20 × 100-8.8-O	Hexagon head bolt	1	
10	GH60A2.4-01	Spacer	1	
11	GB/T 93-20-A0P	Standard spring washer	2	
12	GB/T 6170-M20-10-A9L	Hexagon nut, type 1	2	
13	GB/T 848-20-A0P	Small washer	1	
14	GB/T 879.1-8 × 32	Elastic cylindrical pin	1	
15	GH60A2.4-07	Washer (II)	4	
16	GH60A2.4.2	Left support arm weldment	1	
17	GH60A2.4-08	Shaft	1	
18	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	12	
19	GB/T 93-8-A0P	Standard spring washer	12	
20	GH60A2.4-06	Inter-pipe (II)	1	
21	GH60A2.4-03	Chain wheel	1	
22	GB/T 276-6205-RS	Deep groove ball bearing	2	
23	W10048a	Reel drive pulley	1	
24	JB/T 7940.1-M6	Thru forced filling oil cup	1	
25	GH60A2.4-05	Inter-pipe	1	
26	GB/T 879.1-8 × 35	Elastic cylindrical pin	1	
27	GH60A2.4-11	Reel belt HC4064	1	
28	GH60A2.4.4	Shield rear support weldment	1	
29	GB/T 97.1-8-A0P	Plain washer	16	
30	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	8	
31	GH60A2.4-10	Spacer	1	
32	GH60A2.4.3	Shield front support weldment	1	

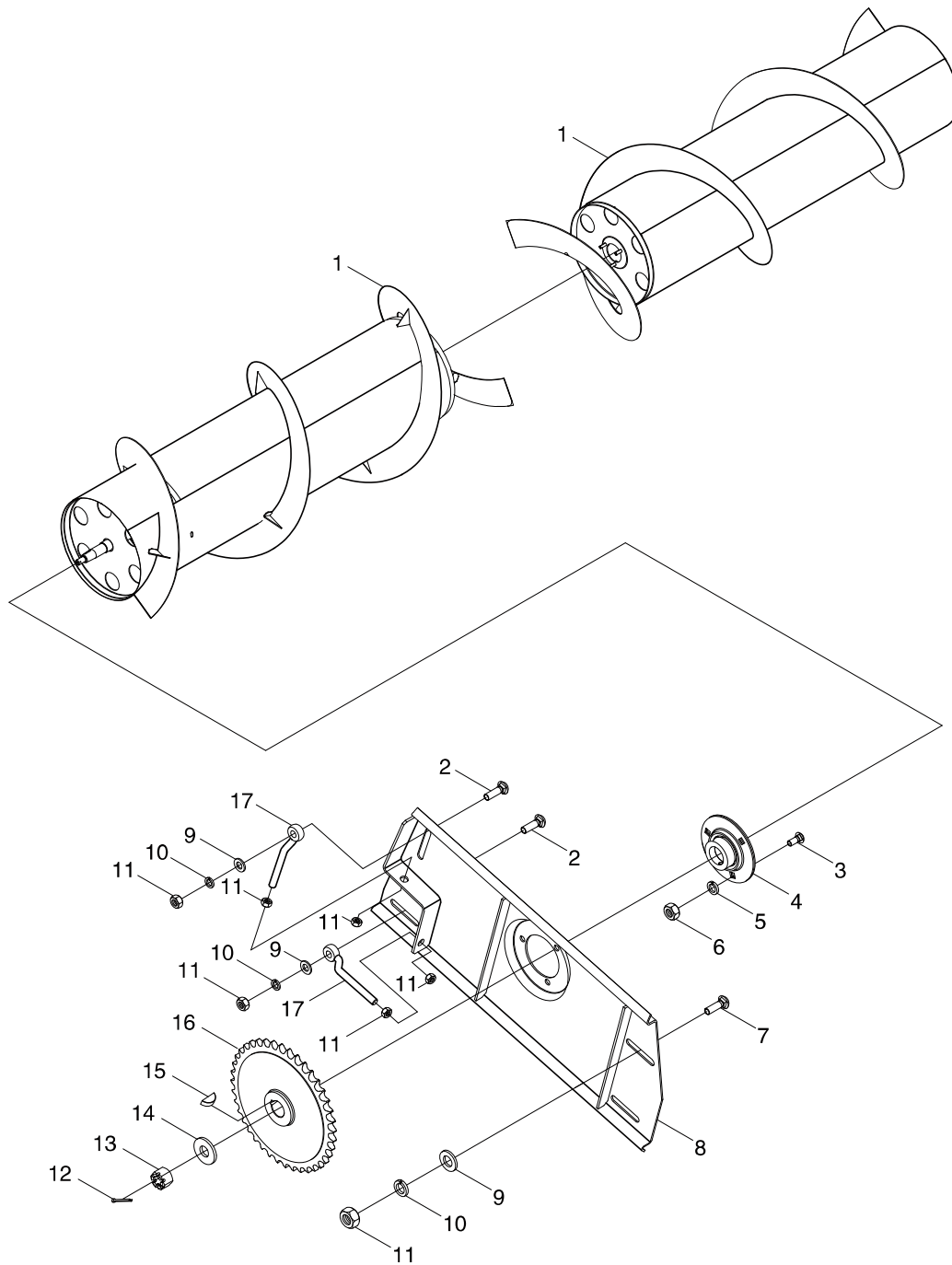
GH60A2.4 Reel carrier assembly-2



GH60A2.4 Reel carrier assembly – 2

Label	Part code and specifications	Part name	Quantity	Remark
	GH60A2.4	Reel carrier assembly	1	
1	AW20578	Tensioning pulley adjustment crank weldment	1	
2	W20601	Nut	1	
3	GH60A2.4.5	Drive wheel carrier weldment	1	
4	GH60A2.4-09	Gasket	As required	
5	W20600a	Spring pin	1	
6	W20590a	Reel tensioning belt guard plate	1	
7	G25A9.7.4	Tensioning pulley subassembly	2	
7.1	G25A9.7.4-01	Pulley	1	
7.2	GB/T 276-6205-2RS	Deep groove ball bearing	1	
7.3	G25A9.7.4-02	Wheel hub	1	
7.4	GB/T 893.1-52	Internal circlip	1	
8	G25.7-14	Shaft sleeve	2	
9	GB/T 97.1-16-A0P	Plain washer	2	
10	GB/T 5782-M16 × 70-8.8-A3	Hexagon head bolt	2	
11	GB/T 6170-M16-8-A3L	Hexagon nut, type 1	2	
12	GB/T 93-16-A0P	Standard spring washer	2	
13	GB/T 849-12	Spherical washer	1	
14	GH60A2.4.6	Shield assembly	1	
14.1	GB/T 5783-M8 × 16-8.8-A2L	Hexagon head bolt	9	
14.2	GB/T 93-8-A0P	Standard spring washer	9	
14.3	GB/T 96.1-8-A0P	Large washer	8	
14.4	GH60A2.4.6.1	Shield weldment	1	
14.5	GH60A2.4.6.2	Shield weldment II	1	
14.6	GH60A2.4.6-01	Shield	1	
14.7	GB/T 97.1-8-A0P	Plain washer	1	

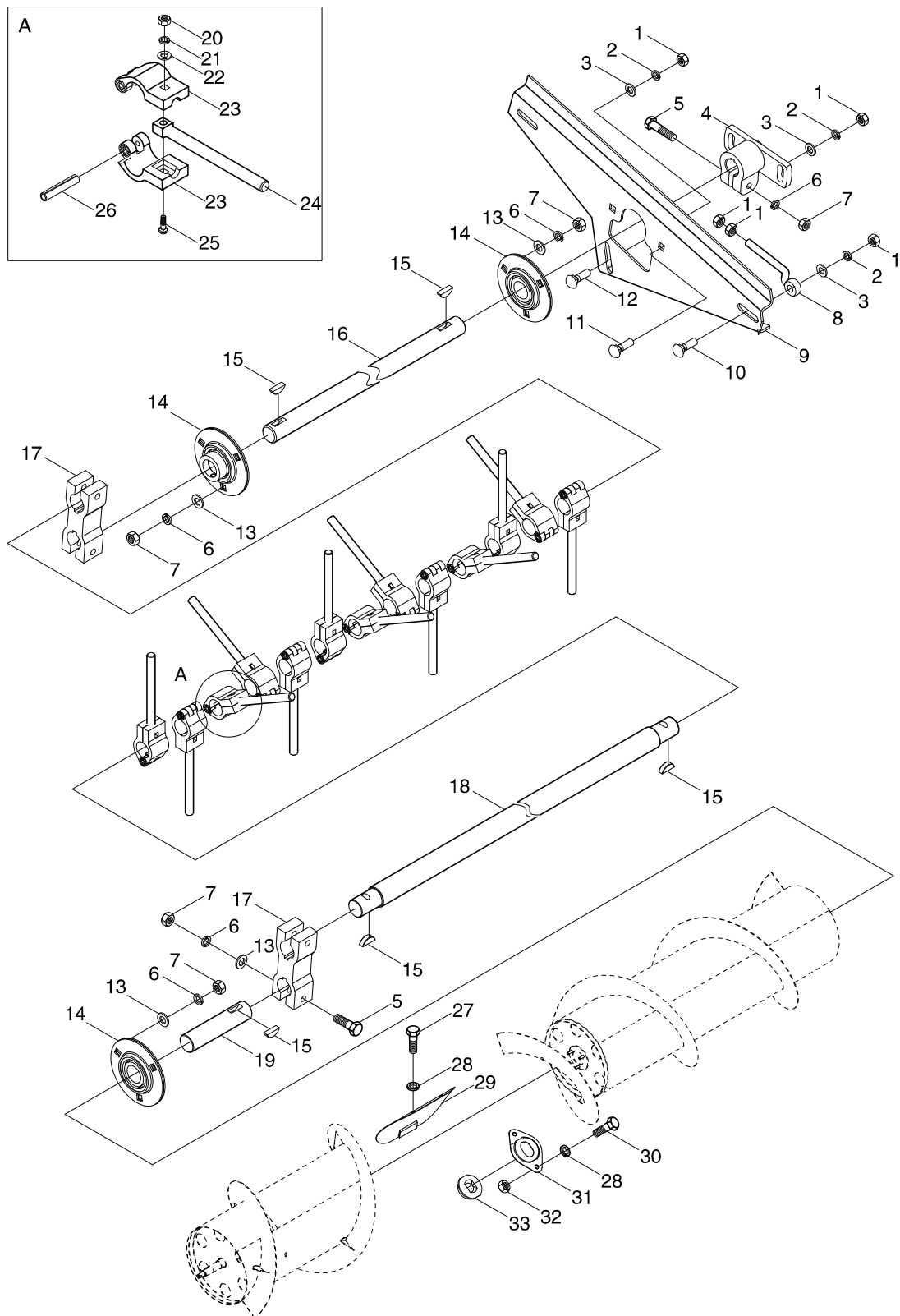
GH60A2.5 Feeding auger assembly-1



GH60A2.5 Feeding auger assembly – 1

Label	Part code and specifications	Part name	Quantity	Remark
	GH60A2.5	Feeding auger assembly	1	
1	GH60A2.5.1	Auger barrel weldment	1	
2	GB/T 801-M12 × 40-8.8-A3L	Small button head low square neck bolt	2	
3	GB/T 801-M10 × 25-8.8-A3L	Small button head low square neck bolt	3	
4	GB/T 7810-UEPF207	Spherical surface ball bearing with block	1	
5	GB/T 93-10-A0P	Standard spring washer	3	
6	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	3	
7	GB/T 801-M12 × 25-8.8-A3L	Small button head low square neck bolt	2	
8	GH60A2.5.3	Right adjustment plate weldment	1	
9	GB/T 97.1-12-A0P	Plain washer	4	
10	GB/T 93-12-A0P	Standard spring washer	4	
11	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	8	
12	GB/T 91-4 × 40-A0P	Split pin	1	
13	GB/T 6178-M20-8	Hexagon slotted nut, style 1	1	
14	GH60A2.5-09	Washer	1	
15	GB/T 1099.1-10 × 13 × 32	Woodruff key	1	
16	GH60A2.5-07	Chain wheel	1	
17	GH60A2.5-06	Eye bolt	2	

GH60A2.5 Feeding auger assembly-2



GH60A2.5 Feeding auger assembly – 2

Label	Part code and specifications	Part name	Quantity	Remark
	GH60A2.5	Feeding auger assembly	1	
1	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	7	
2	GB/T 93-12-A0P	Standard spring washer	5	
3	GB/T 97.1-12-A0P	Plain washer	5	
4	GH60A2.5-08	Bracket (LH)	1	
5	GB/T 5782-M10 × 65-8.8-A2L	Hexagon head bolt	5	
6	GB/T 93-10-A0P	Standard spring washer	14	
7	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	14	
8	GH60A2.5-06	Eye bolt	1	
9	GH60A2.5.2	Left adjustment plate weldment	1	
10	GB/T 801-M12 × 40-8.8-A3L	Small button head low square neck bolt	1	
11	GB/T 12-M12 × 40-8.8-A3L	Button head square neck bolt	2	
12	GB/T 801-M12 × 30-8.8-A3L	Small button head low square neck bolt	2	
13	GB/T 97.1-10-A0P	Plain washer	13	
14	GB/T 7810-UEPF206	Spherical surface ball bearing with block	3	
15	GB/T 1099.1-8 × 11 × 28	Woodruff key	5	
16	GH60A2.5-10	Left shaft	1	
17	GH60A2.5-05	Telescoping tooth crank	2	
18	GH60A2.5-11	Telescoping tooth shaft	1	
19	GH60A2.5-12	Fixing shaft	1	
20	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	23	
21	GB/T 93-8-A0P	Standard spring washer	23	
22	GB/T 97.1-8-A0P	Plain washer	23	
23	W20273a	Telescoping support	46	
24	GH60A2.5-04	Telescoping tooth	23	
25	GB/T 12-M8 × 45-8.8-A2L	Button head square neck bolt	23	
26	GB/T 879.1-6 × 45	Elastic cylindrical pin	23	
27	GB/T 5781-M6 × 16-4.8-A2L	Hexagon head bolt	6	
28	GB/T 93-6-A0P	Standard spring washer	6	
29	GH60A2.5-03	Auger barrel cover plate	3	
30	GB/T 5783-M6 × 12-8.8-A2L	Hexagon head bolt	46	
31	GH60A2.5-02	Telescoping tooth pressure cap	23	
32	GB/T 889.1-M6-8	Type 1 hexagon lock nut with non-metallic insert	46	
33	GH60A2.5-01	Telescoping tooth guide sleeve	23	

This diagram illustrates the assembly of a metal frame structure. The main components are labeled as follows:

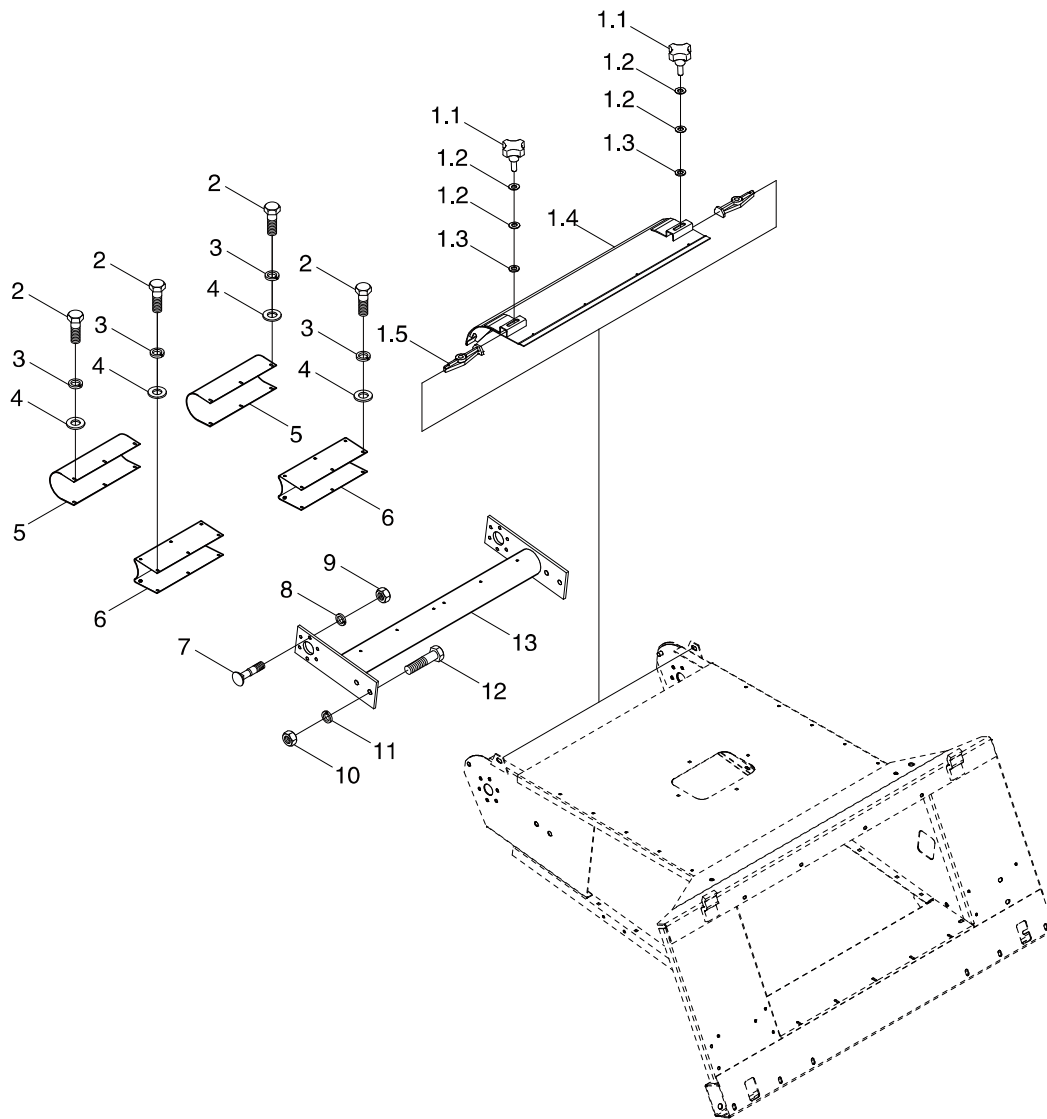
- 1**: A long horizontal beam with mounting brackets at each end.
- 2**: A small circular fastener or cap.
- 3**: A small cylindrical pin or spacer.
- 4**: A small rectangular plate or gasket.
- 5**: A rectangular tray or base plate.
- 6**: A large rectangular metal frame with internal bracing.
- 7**: A long vertical support leg.
- 8**: A circular washer or spacer.
- 9**: A long horizontal support bar.
- 10**: A rectangular metal plate or base.
- 11**: A small triangular bracket or support.
- 12**: A small rectangular plate or gasket.
- 13**: A small cylindrical pin or spacer.

The diagram shows how these parts are assembled into a complete frame structure, with lines indicating the placement of each component.

GN602.6 Bridge assembly – 1

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.6	Bridge assembly	1	
1	GN601.6.14	Connecting rod weldment	1	
2	GB/T 62–M8–A2L	Butterfly nut	4	
3	GB/T 93–8–A0P	Standard spring washer	16	
4	GN601.7–09	Clip	4	
5	GN601.6–03	Observation port cover plate	1	
6	GN602.6.1	Bridge body weldment	1	
7	GB/T 5783–M8 × 20–8.8–A2L	Hexagon head bolt	12	
8	GB/T 97.1–8–A0P	Plain washer	16	
9	GN601.6–14	Straw adjustment flange	2	
10	GN601.6.16	Feeding port flange weldment	1	
11	GN601.6–13	Straw flange (right)	1	
12	GN601.6–09	Straw flange (left)	1	
13	GB/T 6170–M8–8–A2L	Hexagon nut, type 1	8	

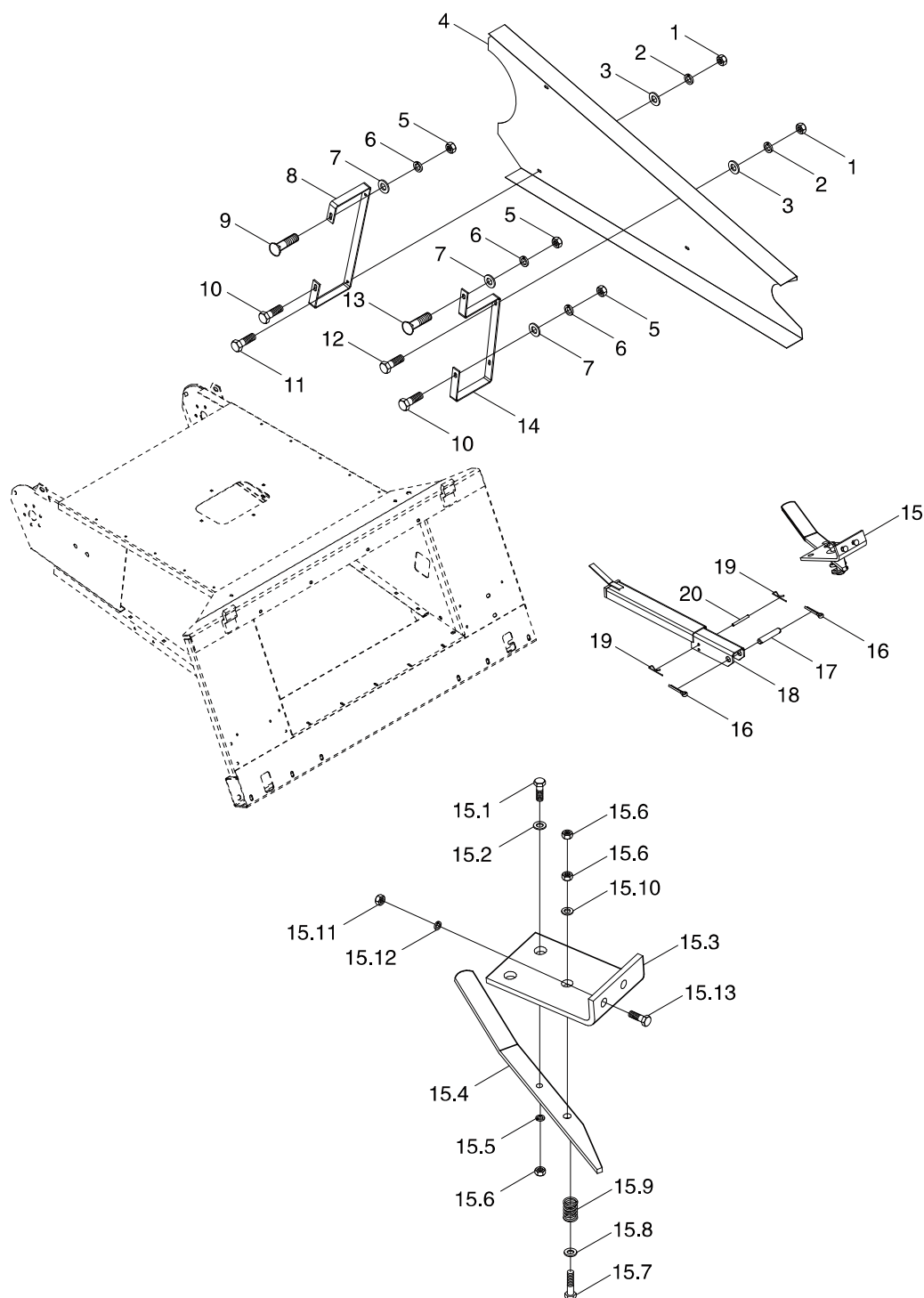
GN602.6 Bridge assembly-2



GN602.6 Bridge assembly – 2

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.6	Bridge assembly	1	
1	GN601.6.2	Cover plate assembly	1	
1.1	GN601.6.2.2	Bolt	2	
1.2	GB/T 1972-25 × 12.2 × 1.5 × 2.05	Disc spring	4	
1.3	GB/T 97.1-12-A0P	Plain washer	2	
1.4	GN601.6.2.1	Welded cover	1	
1.5	GN601.6.2-01	Lock pin	2	
2	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	24	
3	GB/T 93-8-A0P	Standard spring washer	24	
4	GB/T 97.1-8-A0P	Plain washer	24	
5	GV03106010026	Anti-winding shield	2	
6	GV03106010028	Anti-winding plate weldment	2	
7	GB/T 10-M10 × 45-8.8-O	Countersunk head square head bolt	12	
8	GB/T 93-10-A0P	Standard spring washer	12	
9	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	12	
10	GB/T 6170-M16-8-A3L	Hexagon nut, type 1	4	
11	GB/T 93-16-A0P	Standard spring washer	4	
12	GB/T 5783-M16 × 40-8.8-A3L	Hexagon head bolt	4	
13	GN601.6.6	Reinforcement pipe weldment	1	

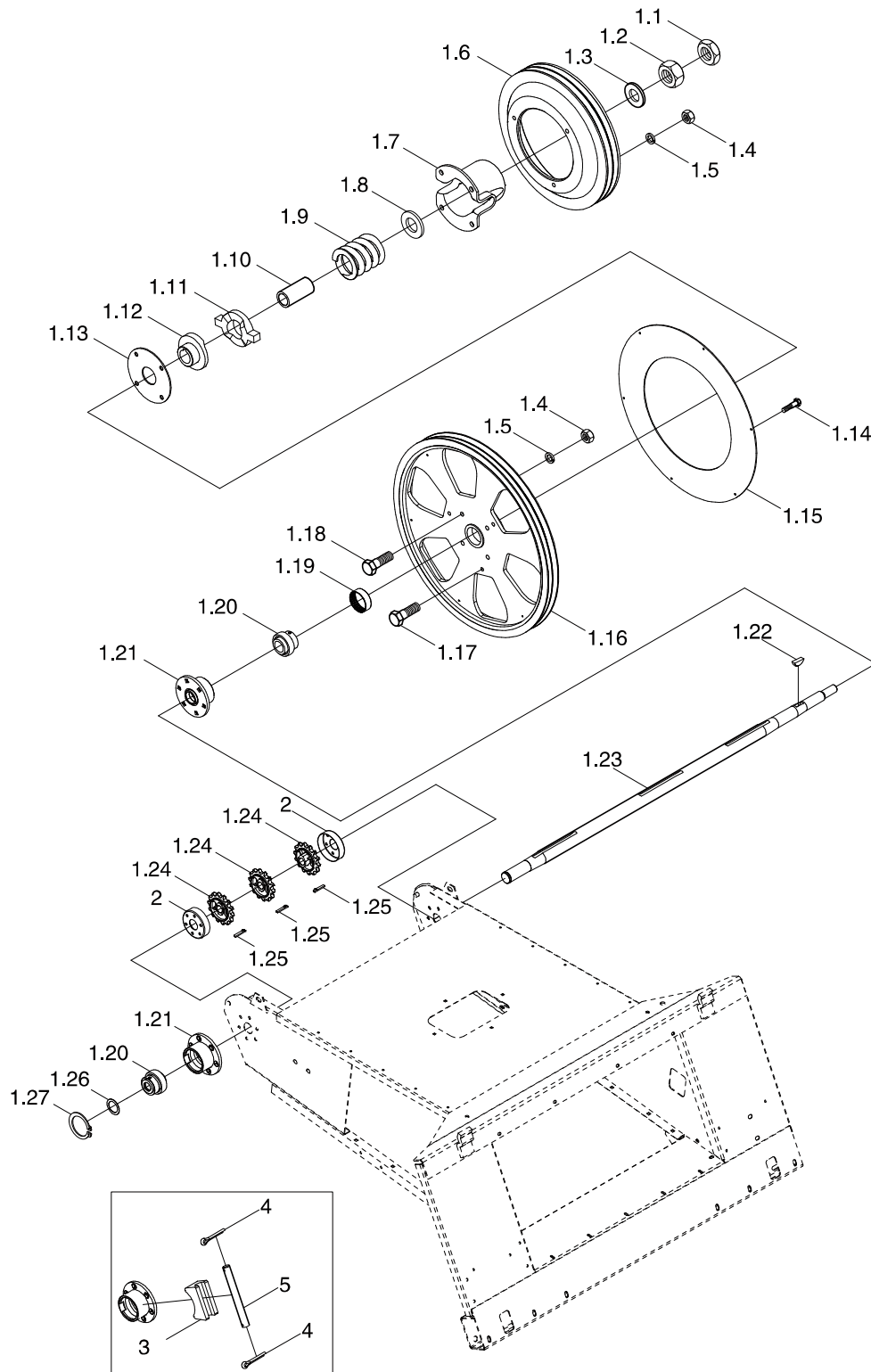
GN602.6 Bridge assembly-3



GN602.6 Bridge assembly – 3

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.6	Bridge assembly	1	
1	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	4	
2	GB/T 97.1-8-A0P	Plain washer	4	
3	GB/T 93-8-A0P	Standard spring washer	4	
4	GN602.6-02	Bridge shield	1	
5	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	4	
6	GB/T 93-10-A0P	Standard spring washer	4	
7	GB/T 97.1-10-A0P	Plain washer	4	
8	GN601.6.17	Shield rear support weldment	1	
9	GB/T 801-M10 × 35-8.8-A3L	Small button head low square neck bolt	1	
10	GB/T 5783-M10 × 25-8.8-A3L	Hexagon head bolt	2	
11	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	2	
12	GB/T 5783-M8 × 25-8.8-A2L	Hexagon head bolt	2	
13	GB/T 801-M10 × 25-8.8-A3L	Small button head low square neck bolt	1	
14	GN601.6-08	Shield support	1	
15	GN601.6.13	Locking assembly	1	
15.1	GB/T 5783-M10 × 30-8.8-A3L	Hexagon head bolt	1	
15.2	GB/T 97.1-10-A0P	Plain washer	1	
15.3	GN601.6.13-01	Bracket	1	
15.4	GN601.6.13-02	Joystick	1	
15.5	GB/T 93-10-A0P	Standard spring washer	1	
15.6	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	3	
15.7	GB/T 5782-M10 × 65-8.8-A2L	Hexagon head bolt	1	
15.8	GN601.6.13-04	Washer	1	
15.9	GN601.6.13-03	Spring	1	
15.10	GB/T 96.1-10-A0P	Large washer	1	
15.11	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	2	
15.12	GB/T 93-8-A0P	Standard spring washer	2	
15.13	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	2	
16	GB/T 91-5 × 32-A0P	Split pin	2	
17	GB/T 880-18 × 120	Pin with hole	1	
18	GN601.6.9	Cylinder shield weldment	1	
19	Q50108	Lock pin	2	
20	GB/T 880-8 × 80	Pin with hole	1	

GN602.6 Bridge assembly-4



GN602.6 Bridge assembly – 4

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.6	Bridge assembly	1	
1	GN601.6.18	Bridge drive shaft assembly	1	
1.1	GB/T 6173–M24 × 2–05–A3L	Hexagon thin nut	1	
1.2	GB/T 6171–M24 × 2–8–A3L	Hexagon nut, type 1	1	
1.3	GN601.6.18–14	Washer (50 × 69 × 1.5)	1	
1.4	GB/T 6170–M12–8–A3L	Hexagon nut, type 1	7	
1.5	GB/T 93–12–A0P	Standard spring washer	7	
1.6	GN601.6.18–05	Small pulley	1	
1.7	GN601.6.18–08	Clutch shield	1	
1.8	GN601.6.18–13	Washer (26 × 44 × 6)	1	
1.9	GN601.6.18–09	Spring, clutch	1	
1.10	GN601.6.18–12	Sleeve	1	
1.11	GN601.6.18–10	Toothed washer	1	
1.12	GN601.6.18–11	Wheel hub	1	
1.13	GN601.6.18–07	Retainer	1	
1.14	GB/T 5783–M6 × 12–8.8–A2L	Hexagon head bolt	6	
1.15	GN601.6.18–06	Retainer	1	
1.16	GN601.6.18–04	Large pulley	1	
1.17	GB/T 5783–M10 × 40–8.8–A3L	Hexagon head bolt	3	
1.18	GB/T 5783–M12 × 45–8.8–A3L	Hexagon head bolt	4	
1.19	GN601.6.18–15	Alloy sleeve	1	
1.20	GB/T 3882–UEL207	Outer spherical ball bearing and eccentric sleeve	2	
1.21	GN601.6.18–03	Mounting base	2	
1.22	GB/T 1099.1–10 × 13 × 32	Woodruff key	1	
1.23	GN601.6.18–01	Shaft	1	
1.24	GN601.6.18–02	Chain wheel	2	
1.25	GB/T 1565–12 × 63	Gib–head taper key	2	
1.26	GN601.6.18–16	Adjusting shim (36 × 50 × 1.0)	7	
1.27	GB/T 894.1–35	External circlip	1	
2	GN601.6–15	Anti–winding shield	2	
3	GN601.6–06	Stopper	2	
4	GB/T 91–6.3 × 36–A0P	Split pin	4	
5	GN601.6–07	Pivot	2	

This diagram is an exploded view of a mechanical assembly, showing various components and their assembly sequence. The parts are numbered as follows:

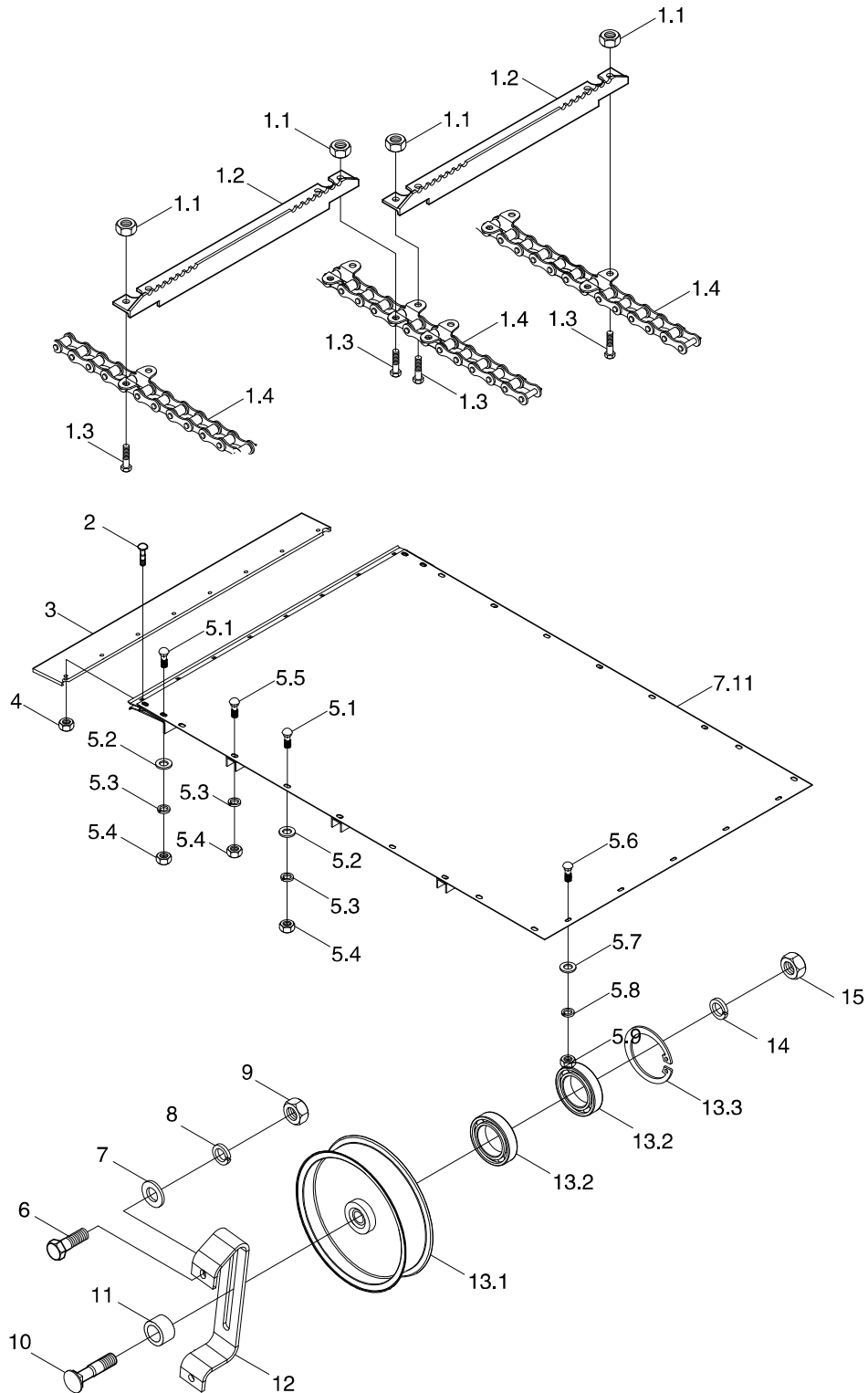
- 1.1** to **1.15**: Main structural components, including a base plate (1.1), a central shaft (1.14), and a large cylindrical housing (1.15).
- 2** to **6**: Small fasteners and components, including a pin (2), a washer (3), a bush (4), a spacer (5), and a spring (6).
- 7**: A small rectangular plate or bracket.
- 8** to **10**: Small circular components, possibly washers or spacers.
- 11** to **13**: Flange-like components and a pin.
- 14** to **16**: Small circular components, possibly washers or spacers.
- 17** to **19**: A pin (17), a washer (18), and a bush (19).

Callout **A** shows a detail of a component (1.1) with a small rectangular plate (7) attached. Callout **B** shows a detail of a component (1.1) with a small circular component (8) attached. The diagram also includes a perspective view of the assembled unit, showing the internal components and the external housing.

GN602.6 Bridge assembly – 5

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.6	Bridge assembly	1	
1	GN601.6.4	Bridge lower roller assembly	1	
1.1	GB/T 91-6.3 × 36-A0P	Split pin	2	
1.2	W21555	Washer	As required	
1.3	GB/T 6187.1-M16-8	Hexagon flange locking-nut, full metal	2	
1.4	GB/T 96.1-16-A0P	Large washer	4	
1.5	GN601.6.4-02	Inter-pipe	2	
1.6	GN601.6.4.2	Rocker weldment	2	
1.7	GB/T 5783-M16 × 55-8.8-A3L	Hexagon head bolt	2	
1.8	GB/T 5783-M10 × 35-8.8-A3L	Hexagon head bolt	12	
1.9	GB/T 93-10-A0P	Standard spring washer	12	
1.10	GB/T 97.1-10-A0P	Plain washer	12	
1.11	W20015	Bearing seat	4	
1.12	GN601.6.4-03	Bearing UEL207	2	
1.13	GB/T 894.1-35	External circlip	2	
1.14	GN601.6.4-01	Shaft	1	
1.15	GV03106010022	Bridge lower roller weldment	1	
2	GB/T 889.1-M16-8	Type I hexagon lock nut with non-metallic insert	2	
3	GB/T 97.1-16-A0P	Plain washer	4	
4	W20463	Rubber sleeve	2	
5	GN601.6-11	Packing plate	2	
6	GN601.6-10	Spring	2	
7	GN601.6.11	Adjustment lever weldment	1	
8	GB/T 5783-M12 × 100-8.8-A2L	Hexagon head bolt	2	
9	GN601.6-05	Tensioning rear bracket	2	
10	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	6	
11	GN601.6.12	Adjustment lever weldment (left)	1	
12	GB/T 97.1-16-A0P	Plain washer	1	

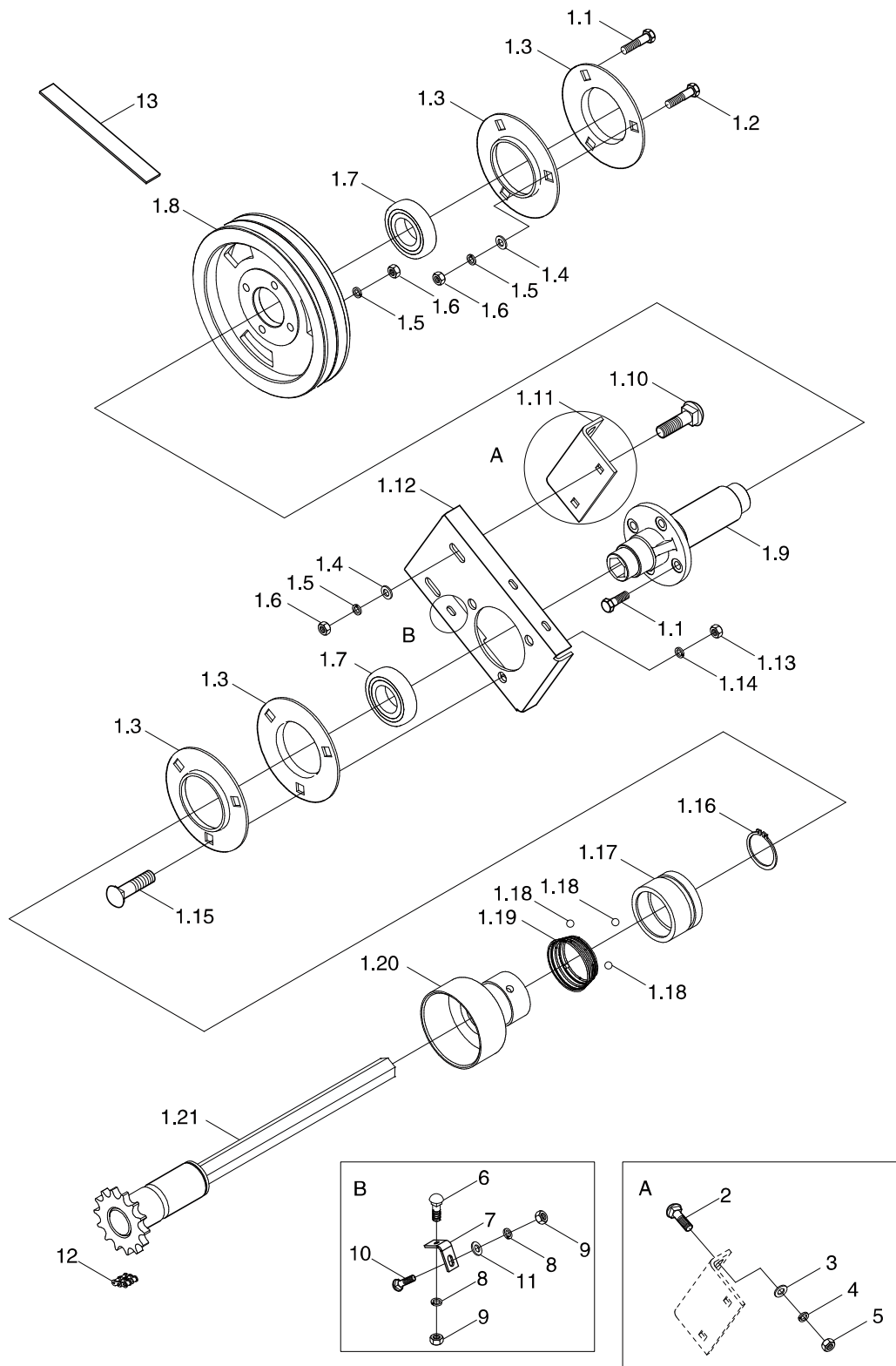
GN602.6 Bridge assembly-6



GN602.6 Bridge assembly – 6

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.6	Bridge assembly	1	
1	GV03106010020	Conveyor assembly	1	
1.1	GBT889.1–M10–8	Type I hexagon lock nut with non-metallic insert	128	
1.2	GV03106010019	Chain harrow	32	
1.3	GBT5783–M10 × 20–8.8–A3L	Hexagon head bolt	128	
1.4	GN602.6.3.1	Type P38 II A conveyor chain	2	
2	GB/T 801–M8 × 25–8.8–A2L	Small button head low square neck bolt	8	
3	GN601.6–33	Sealing rubber plate	1	
4	GB/T 6183.1–M8–8	Non-metallic insert hexagon flange lock nut	8	
5	GN602.6.2	Baseplate subassembly	1	
5.1	GB/T 801–M10 × 25–8.8–A3L	Small button head low square neck bolt	18	
5.2	GB/T 97.1–10–A0P	Plain washer	12	
5.3	GB/T 93–10–A0P	Standard spring washer	20	
5.4	GB/T 6170–M10–8–A3L	Hexagon nut, type 1	20	
5.5	GB/T 801–M10 × 30–8.8–A3L	Small button head low square neck bolt	2	
5.6	GB/T 12–M8 × 20–8.8–A2L	Button head square neck bolt	5	
5.7	GB/T 97.1–8–A0P	Plain washer	5	
5.8	GB/T 93–8–A0P	Standard spring washer	5	
5.9	GB/T 6170–M8–8–A2L	Hexagon nut, type 1	5	
5.10	GN602.6.2.1	Baseplate weldment	1	
6	GB/T 5783–M12 × 35–8.8–A3L	Hexagon head bolt	2	
7	GB/T 97.1–12–A0P	Plain washer	2	
8	GB/T 93–12–A0P	Standard spring washer	2	
9	GB/T 6170–M12–8–A3L	Hexagon nut, type 1	2	
10	GB/T 801–M16 × 90–8.8–A2L	Small button head low square neck bolt	1	
11	GN601.51–02	Bushing	1	
12	GN601.6.15	Tensioning bracket weldment	1	
13	GN601.33.3.4	Tensioning pulley subassembly	1	
13.1	GN601.33.3.4.1a	Tensioning pulley weldment	1	
13.2	GB/T 276–6203–RS	Deep groove ball bearing	2	
13.3	GB/T 893.1–40	Internal circlip	1	
14	GB/T 93–16–A0P	Standard spring washer	1	
15	GB/T 6170–M16–8–A3L	Hexagon nut, type 1	1	

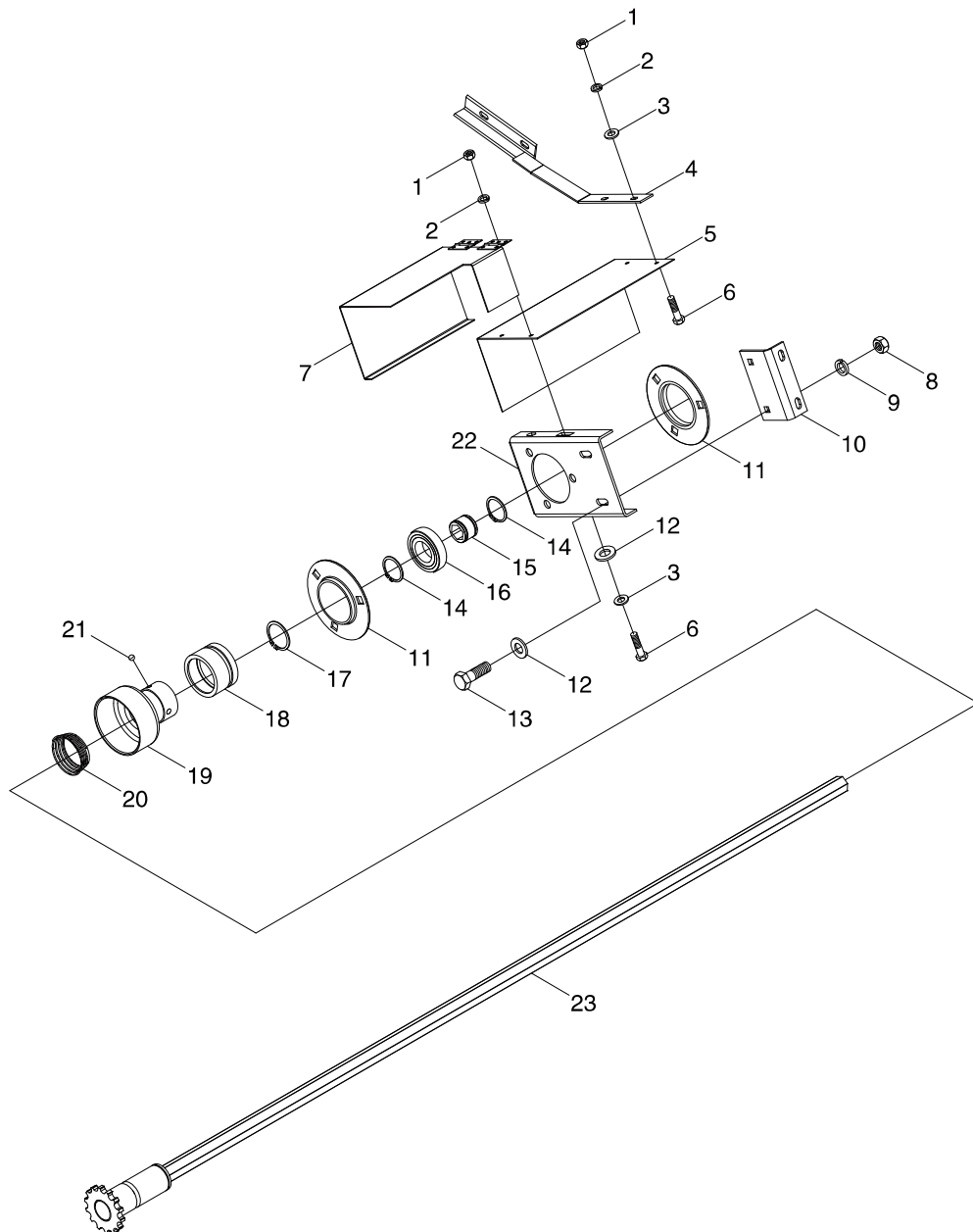
GN602.6 Bridge assembly-7



GN602.6 Bridge assembly – 7

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.6	Bridge assembly	1	
1	GN601.6.8	Header drive shaft assembly	1	
1.1	GB/T 5783-M10 × 40-8.8-A3L	Hexagon head bolt	5	
1.2	GB/T 5783-M10 × 35-8.8-A3L	Hexagon head bolt	2	
1.3	GN601.6.8-04	Bearing seat	4	
1.4	GB/T 97.1-10-A0P	Plain washer	5	
1.5	GB/T 93-10-A0P	Standard spring washer	9	
1.6	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	9	
1.7	GN601.6.8-05	Bearing UD208	2	
1.8	GN601.6.8-01	Pulley	1	
1.9	GN601.6.8-03	Hexagon sleeve	1	
1.10	GB/T 801-M10 × 25-8.8-A3L	Small button head low square neck bolt	2	
1.11	GN601.6.8-07	Support plate	1	
1.12	GN601.6.8-02	Bearing block plate	1	
1.13	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	3	
1.14	GB/T 93-12-A0P	Standard spring washer	3	
1.15	GB/T 801-M12 × 30-8.8-A3L	Small button head low square neck bolt	3	
1.16	GB/T 894.1-50	External circlip	1	
1.17	GH601.6.3-02	Slide sleeve	1	
1.18	GB/T 308-9.5-G100-b	Steel ball	3	
1.19	GH601.6.3-03	Spring	1	
1.20	GH601.6.3-01	Shield	1	
1.21	GN601.6.8.1	Drive shaft weldment	1	
2	GB/T 801-M10 × 25-8.8-A3L	Small button head low square neck bolt	2	
3	GB/T 97.1-10-A0P	Plain washer	2	
4	GB/T 93-10-A0P	Standard spring washer	2	
5	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	2	
6	GB/T 801-M12 × 30-8.8-A3L	Small button head low square neck bolt	1	
7	GN601.6-04	Support plate	1	
8	GB/T 93-12-A0P	Standard spring washer	2	
9	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	2	
10	GB/T 801-M12 × 35-8.8-A3L	Small button head low square neck bolt	1	
11	GB/T 97.1-12-A0P	Plain washer	1	
12	GB/T 1243-12A-2-14	Precision roller chain for short-pitch drive	1	
13	GN602.6-01	Bridge belt 2HB4527	1	

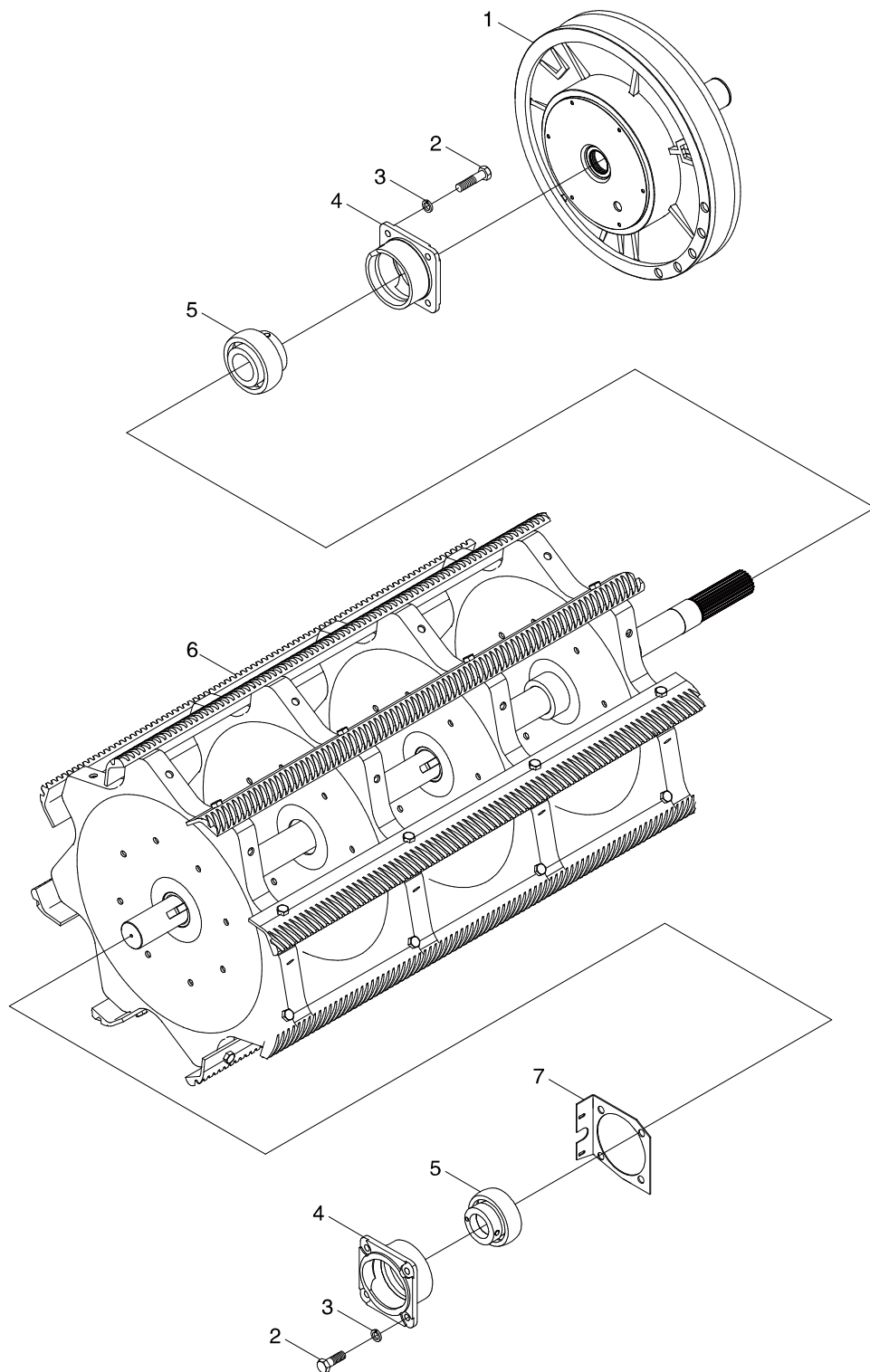
GN602.6 Bridge assembly-8



GN602.6 Bridge assembly – 8

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.6	Bridge assembly	1	
1	GB/T 6170-M6-8-A2L	Hexagon nut, type 1	4	
2	GB/T 93-6-A0P	Standard spring washer	4	
3	GB/T 97.1-6-A0P	Plain washer	4	
4	GH60A2.2.5.5	Support weldment	1	
5	GH60A2.2.5-11	Shield	1	
6	GB/T 5783-M6 × 16-8.8-A2L	Hexagon head bolt	2	
7	GH60A2.2.5.6	Shield weldment	1	
8	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	2	
9	GB/T 93-10-A0P	Standard spring washer	2	
10	GN601.6.8-07	Support plate	1	
11	GN601.6.8-04	Bearing seat	2	
12	GB/T 97.1-10-A0P	Plain washer	4	
13	GB/T 5783-M10 × 25-8.8-A3L	Hexagon head bolt	2	
14	GB/T 894.2-40	External circlip	2	
15	GH60A2.2.5-10	Hexagon sleeve	1	
16	GN601.6.8-05	Bearing UD208	1	
17	GB/T 894.1-50	External circlip	1	
18	GH601.6.3-02	Slide sleeve	2	
19	GH601.6.3-01	Shield	1	
20	GH601.6.3-03	Spring	1	
21	GB/T 308-9.5-G100-b	Steel ball	3	
22	GN601.6.8-02	Bearing block plate	1	
23	GH60A2.2.5.4	Driven shaft weldment	1	

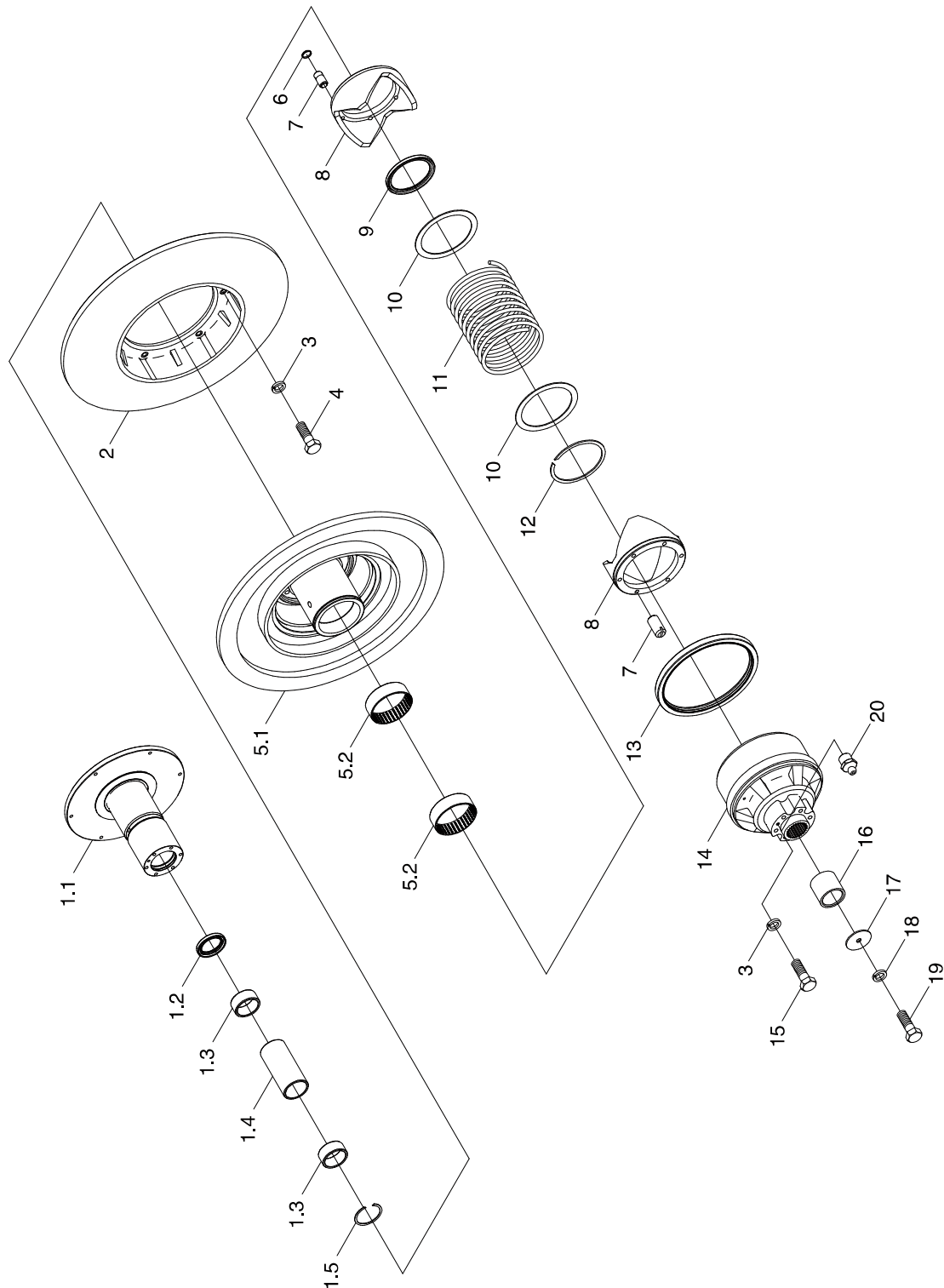
GN601.8 Drum assembly – 1



GN601.8 Drum assembly – 1

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.8	Drum assembly	1	
1	GN601.8A.2	Drum drive disc assembly	1	
2	GB/T 5783–M12 × 30–8.8–A3L	Hexagon head bolt	8	
3	GB/T 93–12–A0P	Standard spring washer	8	
4	GN601.8A–01	Bearing seat	2	
5	GN601.8A–03	Bearing	2	
6	GN601.8.1	Screw drum subassembly	1	
7	GN601.8A–02	Connecting plate	1	

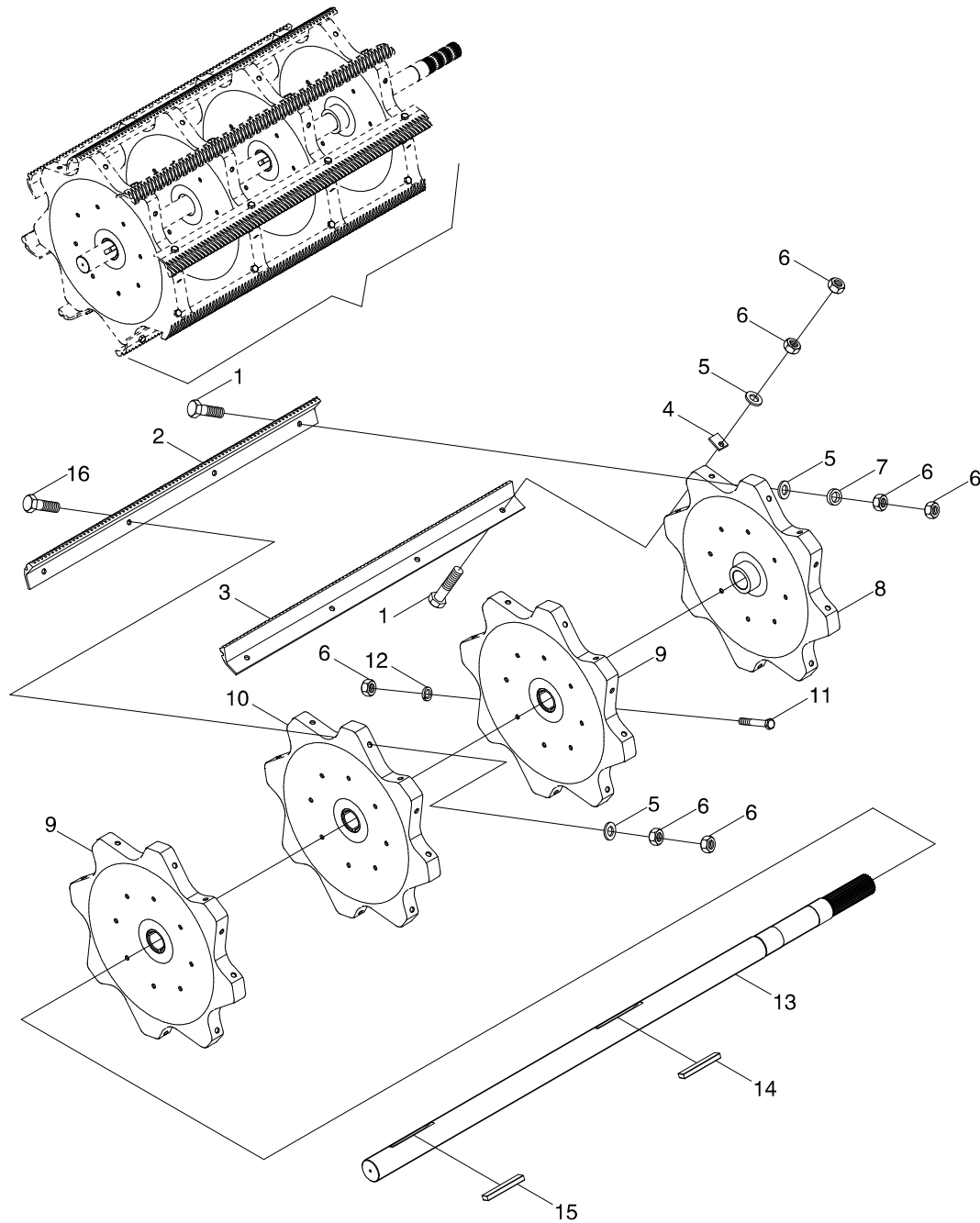
GN601.8 Drum assembly – 2



GN601.8 Drum assembly – 2

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.8	Drum assembly	1	
	GN601.8A.2	Drum drive disc assembly	1	
1	GN601.8A.2.2	Wheel hub subassembly	1	
1.1	GN601.8A.2.2-01	Wheel hub	1	
1.2	GN601.8A.2.2-04	Oil seal (FB47.5x65x8)	1	
1.3	GN601.8A.2.2-02	Wheel hub shaft sleeve	2	
1.4	GN601.8A.2.2-03	Wheel hub spacer sleeve	1	
1.5	Q43458	Fattened wire circlip for hole	1	
2	GN601.8A.2-04	Fixed pulley	1	
3	GB/T 93-8-A0P	Standard spring washer	12	
4	GB/T 5783-M8 × 25-8.8-A2L	Hexagon head bolt	6	
5	GN601.8A.2.1	Moveable disc subassembly	1	
5.1	GN601.8A.2.1-01	Fixed pulley	1	
5.2	GN601.8A.2.1-02	Slide sleeve	2	
6	GN601.8A.2-10	Sealing gland	6	
7	GB/T 878-M10 × 20	Slotted headless screw	12	
8	GN601.8A.2-06	Cam	2	
9	GN601.8A.2-09	Oil seal (FB90 × 110 × 8)	1	
10	GN601.8A.2-07	Washer	2	
11	GN601.8A.2-08	Spring	1	
12	Q433115	Steel wire circlip, shaft	1	
13	GN601.8A.2-03	Oil seal (FB200 × 230 × 15)	1	
14	GN601.8A.2-01a	End cover	1	
15	GB/T 5782-M8 × 65-8.8-A2L	Hexagon head bolt	6	
16	GN601.8A.2-02	Sleeve	1	
17	GN601.8A.2-05	Washer	1	
18	GB/T 93-10-A0P	Standard spring washer	1	
19	GB/T 5783-M10 × 20-8.8-A3L	Hexagon head bolt	1	
20	JB/T 7940.1-M6	Thru forced filling oil cup	1	

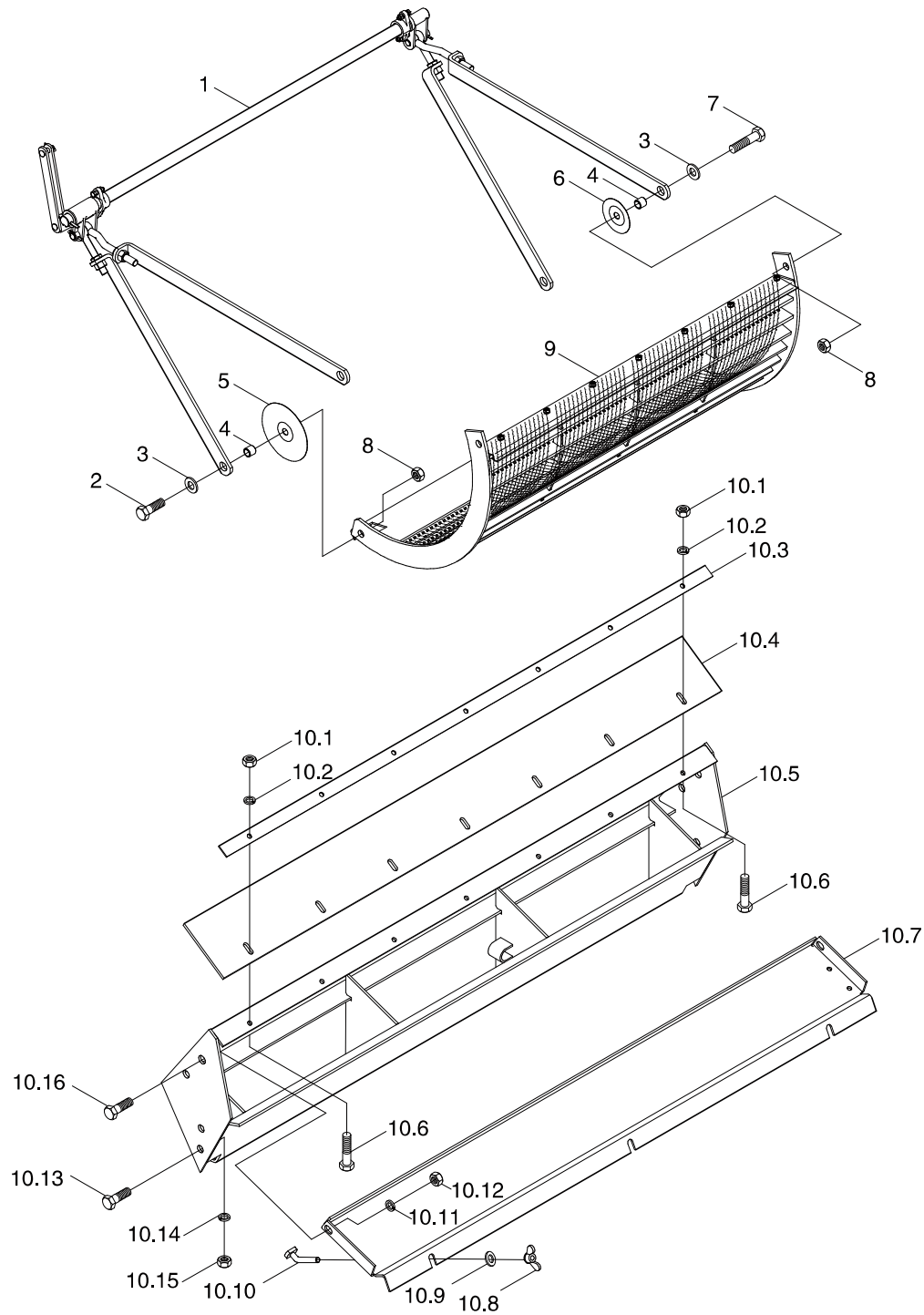
GN601.8 Drum assembly – 3



GN601.8 Drum assembly – 3

Label	Part code and specifications	Part name	Quantity	Remark
1	GN601.8	Drum assembly	1	
	GN601.8.1	Screw drum subassembly	1	
	GB/T 5783-M12 × 45-A3L	Hexagon head bolt	As required	
2	GN601.8.1-02	Right threaded rod	4	
3	GN601.8.1-03	Left threaded rod	4	
4	F304974	Counterweight	As required	
5	GB/T 97.1-12-A0P	Plain washer	32	
6	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	66	
7	G25.8-06	Counterweight	As required	
8	GN601.8.1.1	Reel disc I weldment	1	
9	GN601.8.1.2	Reel disc II weldment	2	
10	GN601.8.1-01	Reel disc	1	
11	GB/T 5782-M12 × 100-A2L	Hexagon head bolt	2	
12	GB/T 93-12-A0P	Standard spring washer	2	
13	GN601.8A.1-06a	Drum shaft	1	
14	GB/T 1096-B12 × 8 × 90	Flat key	1	
15	GB/T 1096-B12 × 8 × 80	Flat key	1	
16	GB/T 5783-M12 × 35-A3L	Hexagon head bolt	As required	

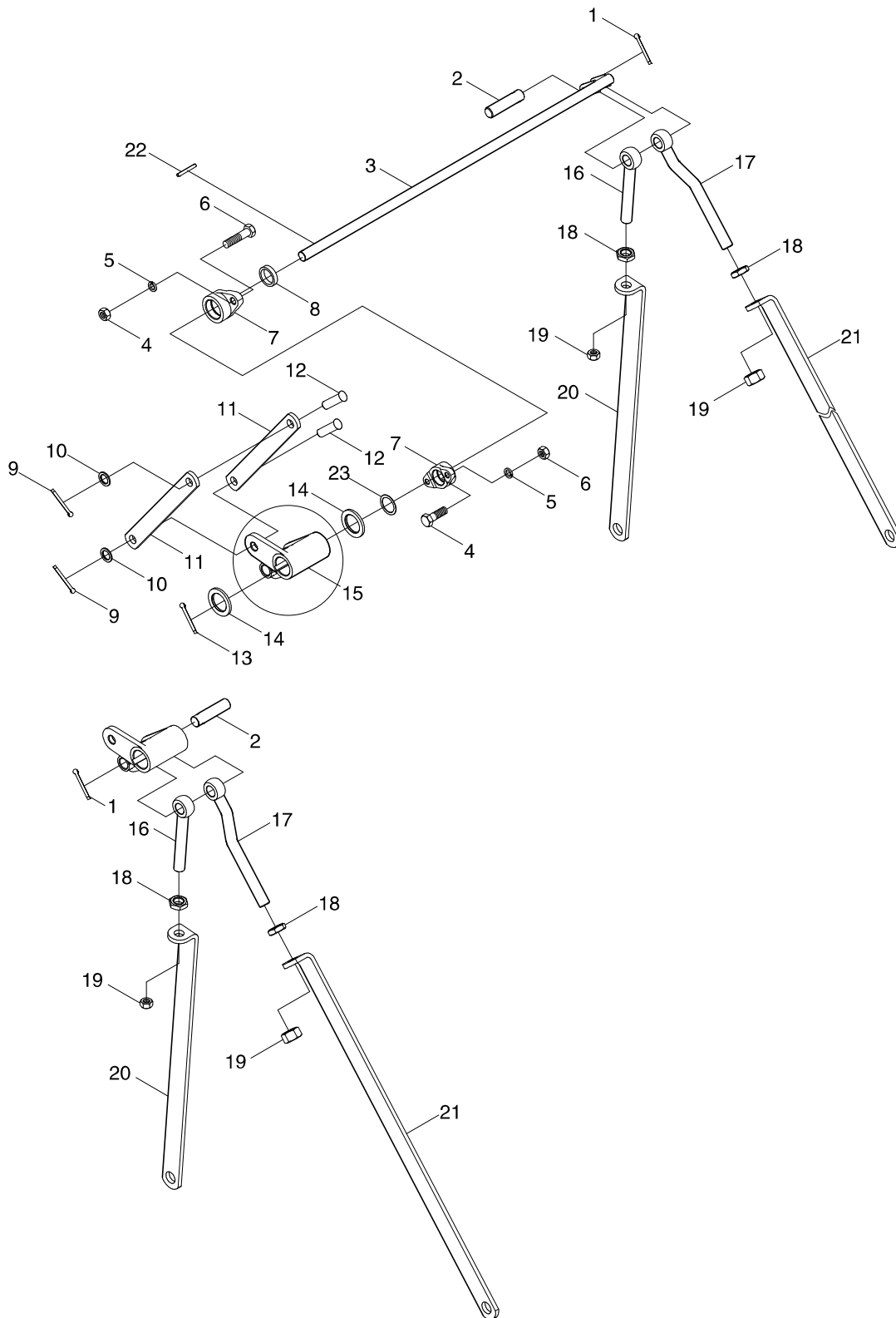
GN601.9 Concave and adjustment assembly-1



GN601.9 Concave and adjustment assembly – 1

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.9	Concave and adjustment assembly	1	
1	GN601.9A.2	Concave adjustment part	1	
2	GB/T 5782-M16 × 60-8.8-A3L	Hexagon head bolt	2	
3	GB/T 848-16-A0P	Small washer	4	
4	GN601.9A-01	Spacer sleeve	4	
5	GN601.9A-03	Cover plate	2	
6	GN601.9A-02	Cover plate	2	
7	GB/T 5783-M16 × 50-8.8-A3L	Hexagon head bolt	2	
8	GB/T 889.1-M16-8	Type I hexagon lock nut with non-metallic insert	4	
9	GN601.9.3	Concave assembly	1	
10	GN601.9A.3	Stone collecting trough assembly	1	
10.1	GB/T 41-M6-5-A2L	Hexagon nut	7	
10.2	GB/T 93-6-A0P	Standard spring washer	7	
10.3	GN601.9A.3-03	Molding	1	
10.4	GN601.9A.3-04	Sealing plate	1	
10.5	GN601.9A.3.1	Stone collecting trough weldment	1	
10.6	GB/T 5781-M6 × 20-8.8-A2L	Hexagon head bolt	7	
10.7	GN601.9A.3-06	Valve	1	
10.8	GB/T 62-M8-A2L	Butterfly nut	3	
10.9	GB/T 96.1-8-A0P	Plain washer	3	
10.10	GN601.9A.3-05	Locking screw	3	
10.11	GB/T 93-12-A0P	Standard spring washer	2	
10.12	GB/T 6170-M12-10-A3L	Hexagon nut, type 1	2	
10.13	GB/T 5783-M10 × 25-8.8-A3L	Hexagon head bolt	6	
10.14	GB/T 93-10-A0P	Standard spring washer	4	
10.15	GB/T 6170-M10-10-A3L	Hexagon nut, type 1	6	
10.16	GB/T 5783-M12 × 30-8.8-A3L	Hexagon head bolt	2	

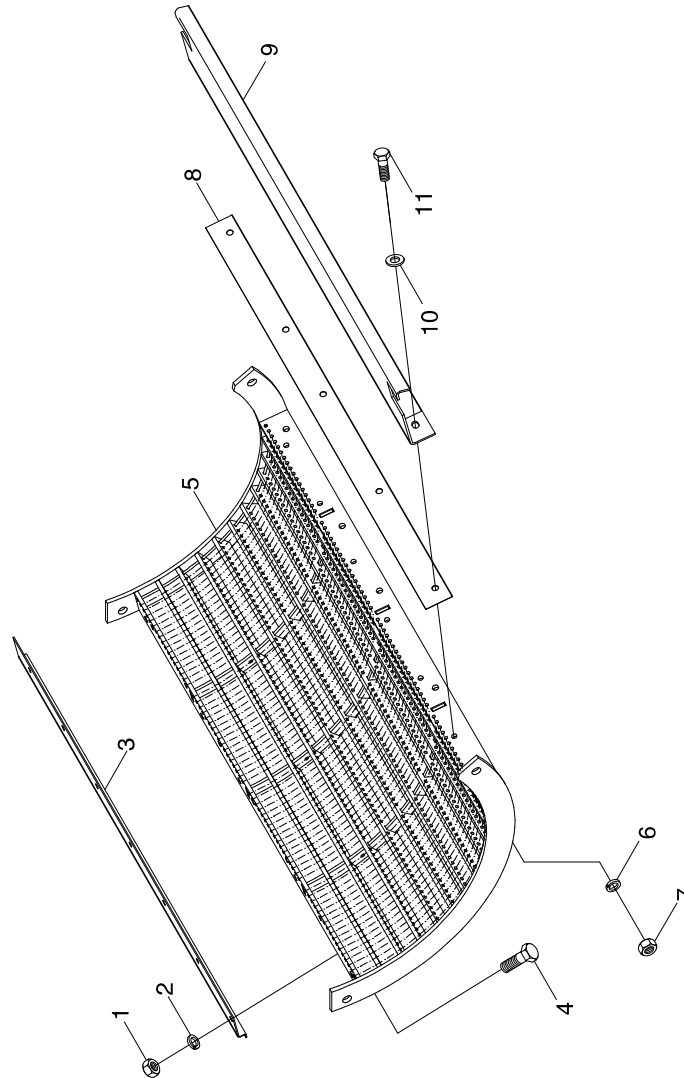
GN601.9 Concave and adjustment assembly-2



GN601.9 Concave and adjustment assembly – 2

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.9	Concave and adjustment assembly	1	
	GN601.9A.2	Concave adjustment part	1	
1	GB/T 91-4 × 36-A0P	Split pin	2	
2	GN601.9A.2-08	Pivot	2	
3	GN601.9A.2.1	Adjustment shaft weldment	1	
4	GB/T 6170-M8-A2L	Hexagon nut, type 1	4	
5	GB/T 93-8-A0P	Standard spring washer	4	
6	GB/T 5783-M8 × 30-A2L	Hexagon head bolt	4	
7	GN601.9A.2-03	Base	2	
8	GN601.9A.2-10	Spacer sleeve	1	
9	GB/T 91-4 × 25-A0P	Split pin	2	
10	GB/T 97.3-12-A0P	Plain washer for pin	2	
11	GN601.9A.2-01	Pull rod	2	
12	GB/T 882-B12 × 35	Pivot	2	
13	GB/T 91-6.3 × 45-A0P	Split pin	1	
14	GN601.9A.2-09	Packing plate	2	
15	GN601.9A.2-02	Rotary shaft bushing	1	
16	GN601.9A.2-06	Swing bolt	2	
17	GN601.9A.2-07	Swing bolt	2	
18	GB/T 6172.1-M16-A3L	Hexagon thin nut	4	
19	GB/T 889.1-M16	Type I hexagon lock nut with non-metallic insert	4	
20	GN601.9A.2-05	Strut	2	
21	GN601.9A.2-04	Strut	2	
22	GB/T 1096-8 × 7 × 70	Flat key	1	
23	GN601.51-05	Washer	As required	

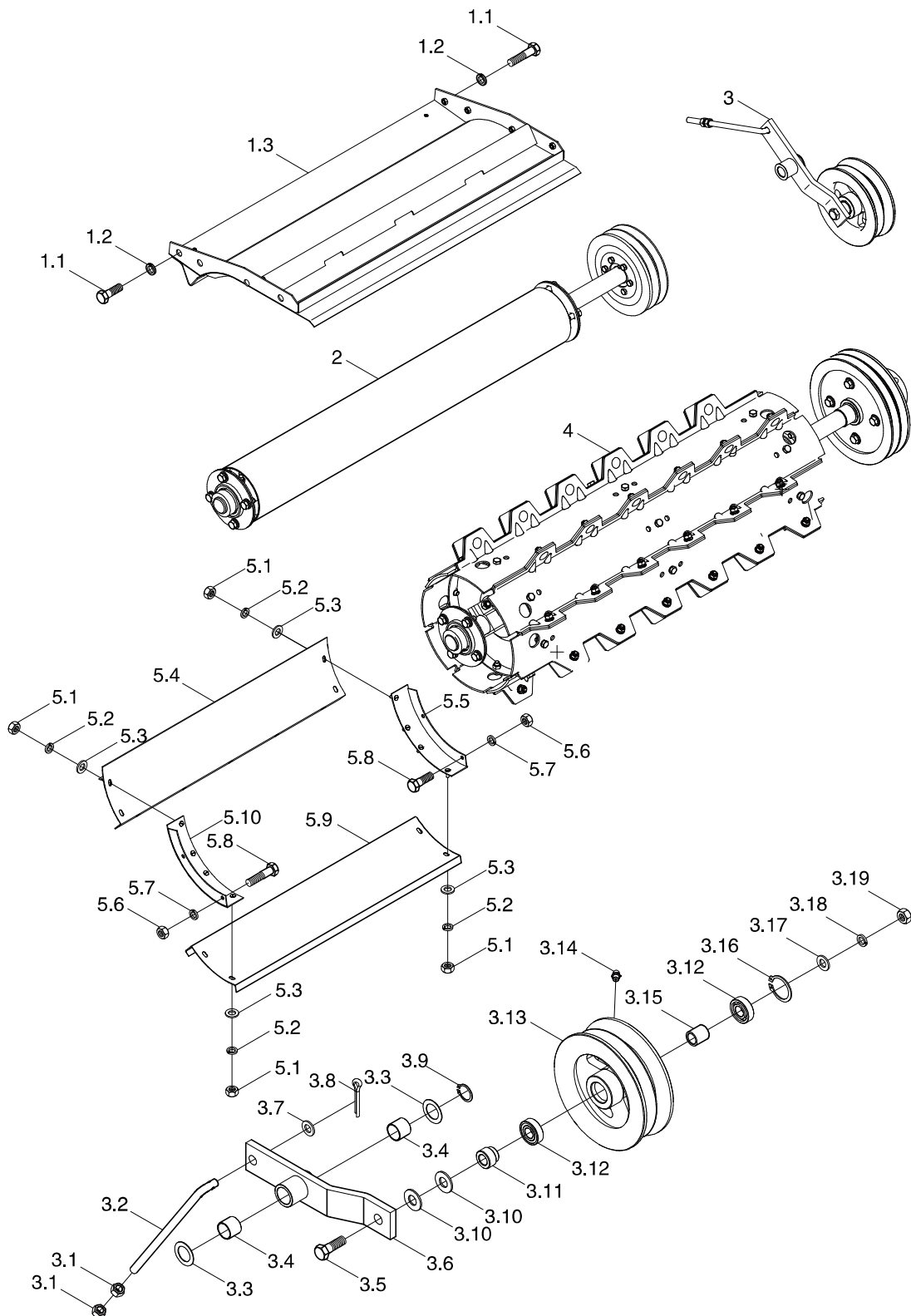
GN601.9 Concave and adjustment assembly-3



GN601.9 Concave and adjustment assembly – 3

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.9	Concave and adjustment assembly	1	
	GN601.9.3	Concave assembly	1	
1	GB/T 6170-M8-A2L	Hexagon nut, type 1	7	
2	GB/T 93-8-A0P	Standard spring washer	7	
3	GN601.9.3-05	Folding plate	1	
4	GB/T 5783-M8 × 20-A2L	Hexagon head bolt	7	
5	GN601.9.3.1	Concave weldment	1	
6	GB/T 93-10-A0P	Standard spring washer	5	
7	GB/T 6170-M10-A3L	Hexagon nut, type 1	5	
8	GN601.9.3-04	Plate	1	
9	GN601.9.3.2	Transition plate weldment	1	
10	GB/T 97.1-10-A0P	Plain washer	5	
11	GB/T 5783-M10 × 30-A3L	Hexagon head bolt	5	

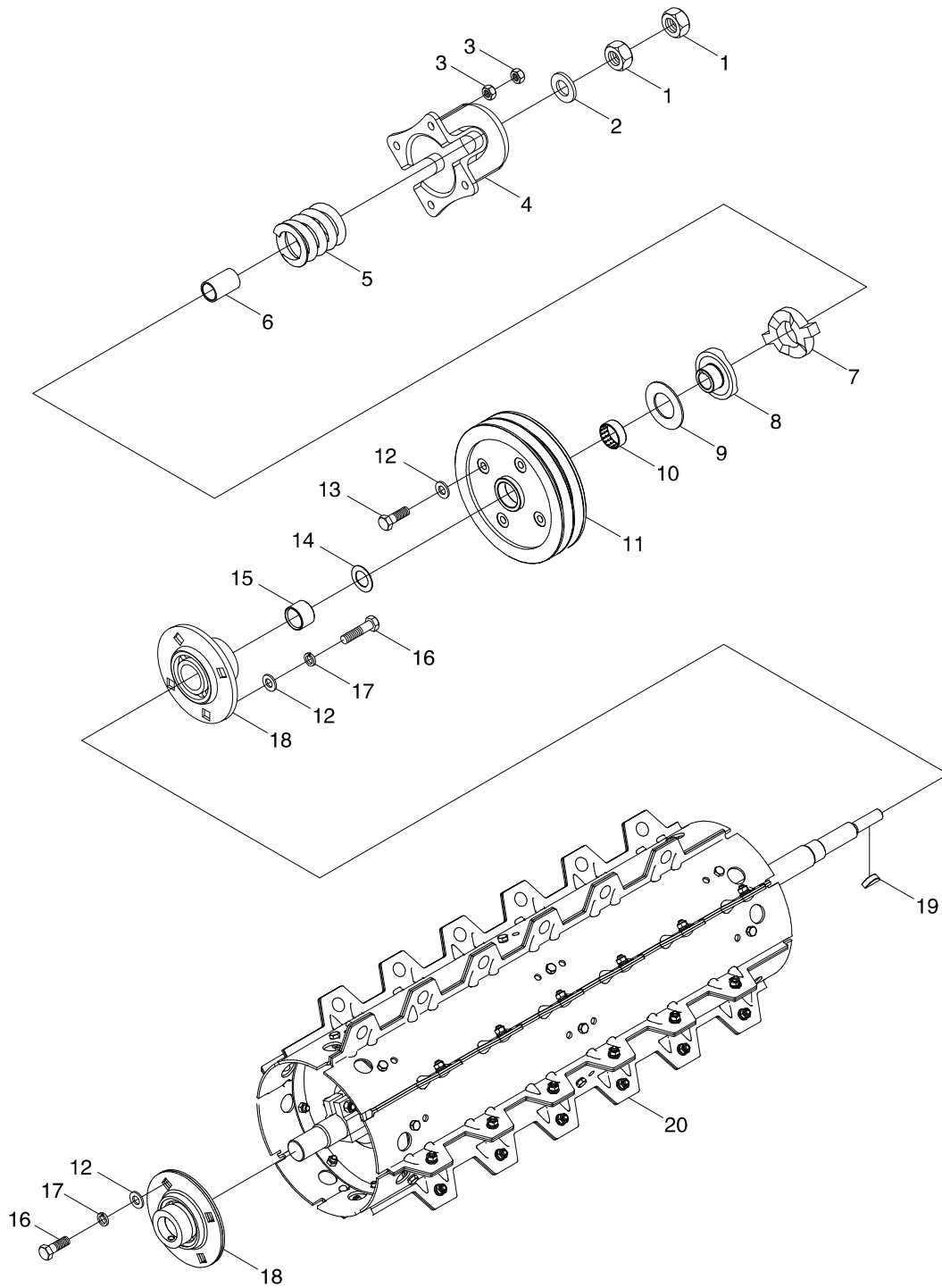
GN601.10 Beating roller and beating roller chamber assembly-1



GN601.10 Beating roller and beating roller chamber assembly – 1

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.10	Beating roller and beating roller chamber assembly	1	
1	GN601.10.4	Beating roller upper cover plate part	1	
1.1	GB/T 5783-M10 × 25-A3L	Hexagon head bolt	8	
1.2	GB/T 93-10-A0P	Standard spring washer	8	
1.3	GN601.10.4.1	Upper cover plate weldment	1	
2	GN601.10.2	Lower beating roller part	1	
3	GN601.10.5	Tensioning pulley assembly	1	
3.1	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	2	
3.2	GN601.50.1.1-03	Pull rod	1	
3.3	GN601.50.1.1-06	Adjusting shim (II)	2	
3.4	GN601.50.1.1-02	Shaft sleeve	2	
3.5	GB/T 5782-M16 × 120-10.9-A2L	Hexagon head bolt	1	
3.6	GN601.10.5.1	Tensioning pulley bracket weldment	1	
3.7	GB/T 97.1-12-A0P	Plain washer	1	
3.8	GB/T 91-4 × 45-A0P	Split pin	1	
3.9	GB/T 894.1--25	External circlip	1	
3.10	GN601.9A.1-05	Washer	As required	
3.11	GN601.10.5-02	Shaft sleeve	1	
3.12	GB/T 276-6203-RS	Deep groove ball bearing	2	
3.13	GN601.10.5-01	Tensioner	1	
3.14	JB/T 7940.1-M6	Thru forced filling oil cup	1	
3.15	GN601.10.5-03	Shaft sleeve	1	
3.16	GB/T 893.1-40	Internal circlip	1	
3.17	GB/T 97.1-16-A0P	Plain washer	1	
3.18	GB/T 93-16-A0P	Standard spring washer	1	
3.19	GB/T 6170-M16-A3L	Hexagon nut, type 1	1	
4	GN601.10.1	Upper beating roller part	1	
5	GN601.10.3	Beating roller lower cover plate part	1	
5.1	GB/T 6170-M8-A2L	Hexagon nut, type 1	8	
5.2	GB/T 93-8-A0P	Standard spring washer	8	
5.3	GB/T 96.1-8-A0P	Large washer	8	
5.4	GN601.10.3.3	Lower cover plate weldment	1	
5.5	GN601.10.3.1	Bracket welded 1	1	
5.6	GB/T 6170-M10-A3L	Hexagon nut, type 1	4	
5.7	GB/T 93-10-A0P	Standard spring washer	9	
5.8	GB/T 5783-M10 × 25-A3L	Hexagon head bolt	9	
5.9	GN601.10.3-01	Cover plate	1	
5.10	GN601.10.3.2	Bracket welded 2	1	

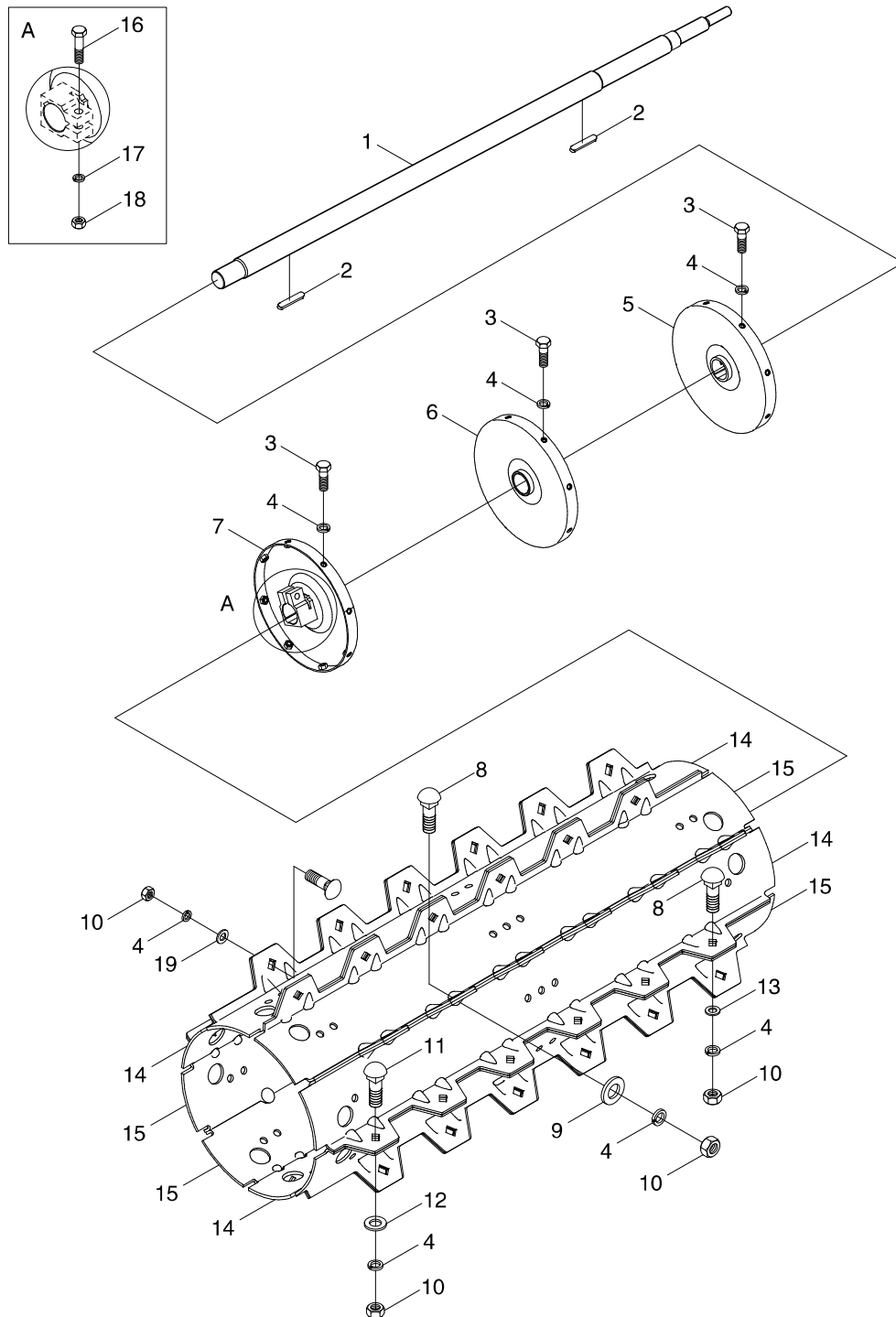
GN601.10 Beating roller and beating roller chamber assembly-2



GN601.10 Beating roller and beating roller chamber assembly – 2

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.10	Beating roller and beating roller chamber assembly	1	
	GN601.10.1	Upper beating roller part	1	
1	GB/T 6170-M20-8-A9L	Hexagon nut, type 1	2	
2	GB/T 97.1-20-A0P	Plain washer	1	
3	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	8	
4	GN601.6.18-08	Clutch shield	1	
5	GN601.6.18-09	Spring, clutch	1	
6	GN601.10.1-01	Sleeve	1	
7	GN601.6.18-10	Toothed washer	1	
8	GN601.10.1-11	Wheel hub	1	
9	GN601.10.1-07	Washer	1	
10	GN601.10.1-08	Composite sleeve	1	
11	GN601.10.1-03	Upper beating roller pulley	1	
12	GB/T 97.1-12-A0P	Plain washer	12	
13	GB/T 5783-M12 × 50-8.8-A3L	Hexagon head bolt	4	
14	GN601.10.1-04	Washer	As required	
15	GN601.10.1-02	Cushion cover	1	
16	GB/T 5783-M12 × 25-8.8-A3L	Hexagon head bolt	8	
17	GB/T 93-12-A0P	Standard spring washer	8	
18	GB/T 7810-UEPF208	Spherical surface ball bearing with block	2	
19	GB/T 1099.1-8 × 11 × 28	Woodruff key	1	
20	GN601.10.1.1	Upper beating roller subassembly	1	

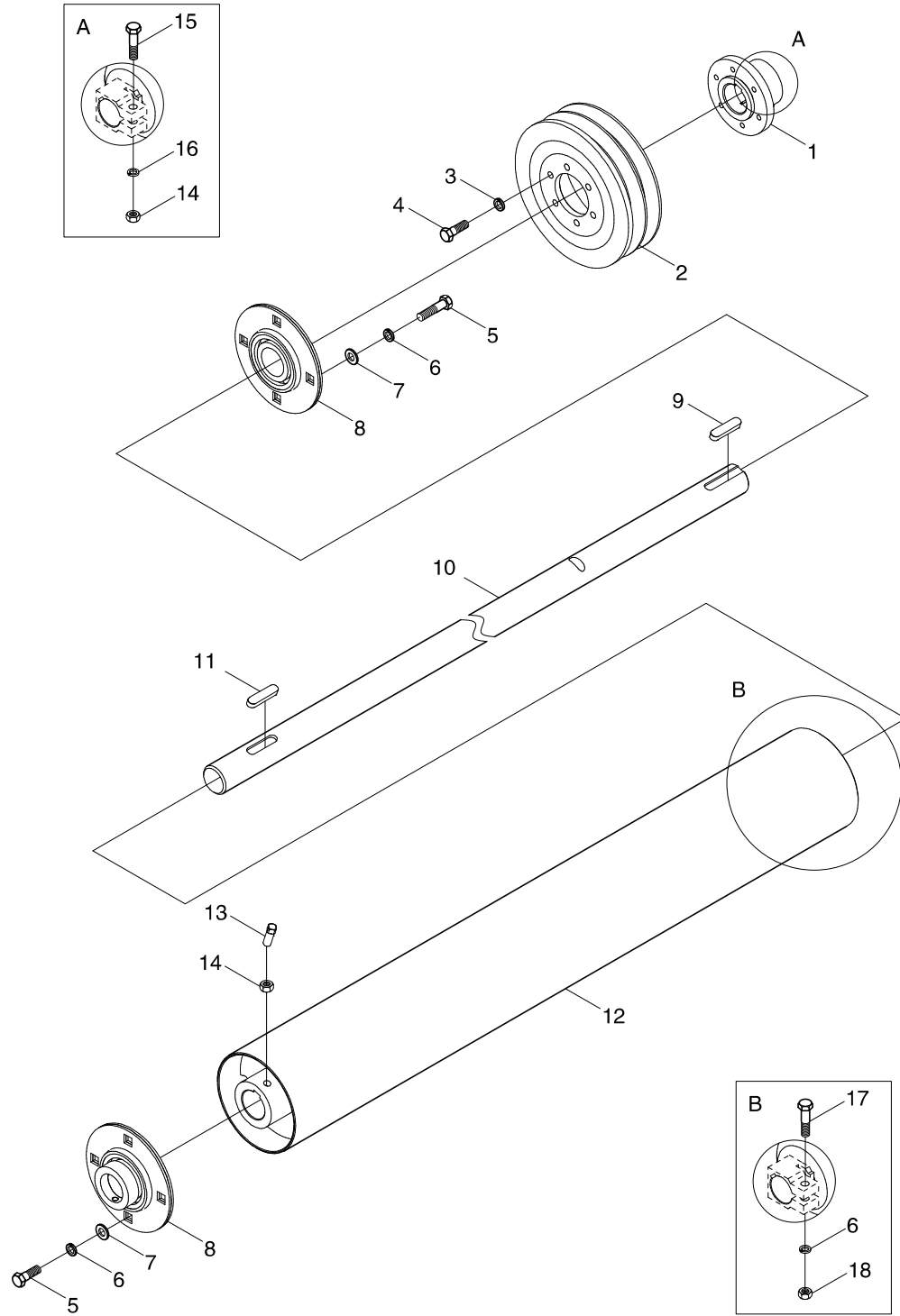
GN601.10 Beating roller and beating roller chamber assembly-3



GN601.10 Beating roller and beating roller chamber assembly – 3

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.10	Beating roller and beating roller chamber assembly	1	
	GN601.10.1	Upper beating roller part	1	
	GN601.10.1.1	Upper beating roller subassembly	1	
1	GN601.10.1.1-05	Upper beating roller shaft	1	
2	GB/T 1096-12 × 8 × 70	Flat key	2	
3	GB/T 5783-M10 × 25-8.8-A3L	Hexagon head bolt	24	
4	GB/T 93-10-A0P	Standard spring washer	72	
5	GN601.10.1.1.3	Reel disc weldment 2	1	
6	GN601.10.1.1.2	Intermediate reel disc weldment	1	
7	GN601.10.1.1.1	Reel disc weldment 1	1	
8	GN601.10.1.1-10	Bolt	47	
9	GN601.10.1.1-08	Counterweight	As required	
10	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	48	
11	GB/T 14-M10 × 35-4.8-A2L	Large button head square neck bolt	As required	
12	GN601.10.1.1-07	Counterweight	As required	
13	GB/T 97.1-10-A0P	Plain washer	45	
14	GN601.10.1.1-04	Threshing plate 1	4	
15	GN601.10.1.1-06	Threshing plate 2	4	
16	GB/T 5783-M12 × 60-8.8-A3L	Hexagon head bolt	2	
17	GB/T 93-12-A0P	Standard spring washer	2	
18	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	2	
19	GB/T 96.1-10-A0P	Large washer	As required	

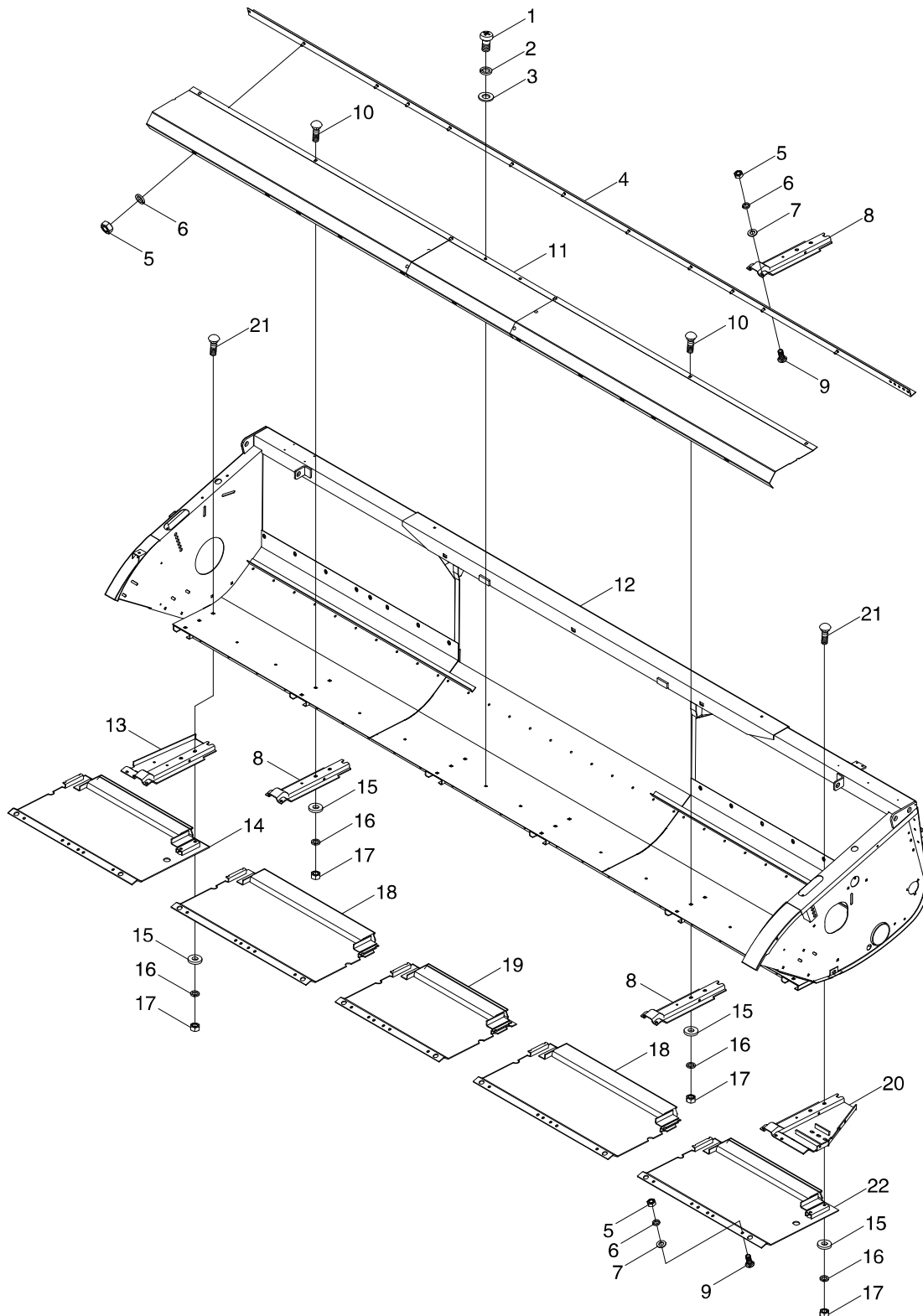
GN601.10 Beating roller and beating roller chamber assembly-4



GN601.10 Beating roller and beating roller chamber assembly – 4

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.10	Beating roller and beating roller chamber assembly	1	
	GN601.10.2	Lower beating roller part	1	
	GN601.10.2	Lower beating roller part	1	
1	GN601.10.2-02	Wheel hub	1	
2	GN601.10.2-03	Lower beating roller pulley	1	
3	GB/T 5783-M8 × 25-A2L	Hexagon head bolt	6	
4	GB/T 93-8-A0P	Standard spring washer	6	
5	GB/T 5783-M12 × 25-8.8-A3L	Hexagon head bolt	8	
6	GB/T 93-12-A0P	Standard spring washer	9	
7	GB/T 97.1-12-A0P	Plain washer	8	
8	GB/T 7810-UEPF208	Spherical surface ball bearing with block	2	
9	GB/T 1096-12 × 8 × 63	Flat key	1	
10	GN601.10.2-01	Lower beating roller shaft	1	
11	GB/T 1096-12 × 8 × 50	Flat key	1	
12	GN601.10.2.1	Lower beating roller weldment	1	
13	GB/T 84-M10 × 25	Square head set screw with cup point	1	
14	GB/T 6170-M10-A3L	Hexagon nut, type 1	2	
15	GB/T 5783-M10 × 65-A2L	Hexagon head bolt	1	
16	GB/T 93-10-A0P	Standard spring washer	1	
17	GB/T 5782-M12 × 65-A2L	Hexagon head bolt	1	
18	GB/T 6170-M12-A3L	Hexagon nut, type 1	1	

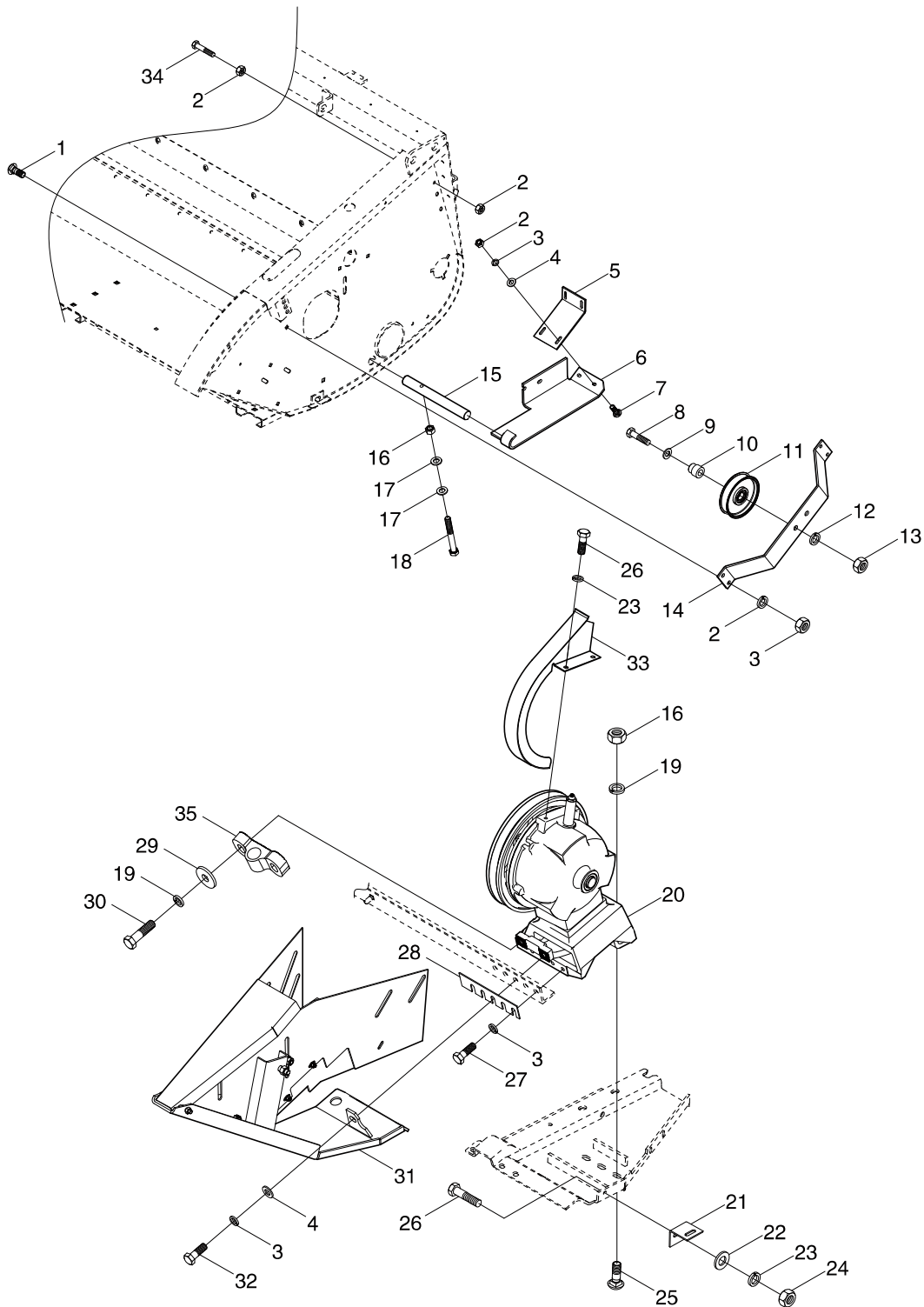
GV02102010000 Header assembly-1



GV02102010000 Header assembly-1

Label	Part code and specifications	Part name	Quantity	Remark
	GV02102010000	Header assembly	1	
1	GBT823-M8X16-4.8-A2L	Cross recessed small pan head screw	2	
2	GBT93-8-A0P	Standard spring washer	2	
3	GBT97.1-8-A0P	Plain washer	2	
4	GN601.2A.7	Cutter fixing seat weldment	1	
5	GBT6170-M10-8-A3L	Hexagon nut, style 1	27	
6	GBT93-10-A0P	Standard spring washer	27	
7	GBT97.1-10-A0P	Plain washer	27	
8	GN601.2A-02	Convex plate	4	
9	GBT801-M10X25-8.8-A3L	Cup head square neck bolt with small head and short neck	27	
10	GBT12-M12X35-8.8-A3L	Cup head square neck bolt	6	
11	GN601.2A.17	Slide assembly	1	
12	GN601.2A.1	Header body weldment	1	
13	GN601.2A-01	Convex plate	1	
14	GN601.2A.8	Right slide weldment	1	
15	GN601.2A-03	Circlip	12	
16	GBT93-12-A0P	Standard spring washer	12	
17	GBT6170-M12-8-A3L	Hexagon nut, style 1	12	
18	GN601.2A.10	Middle slide weldment 1	2	
19	GN601.2A.11	Middle slide weldment 2	1	
20	GN601.2A.4	Pendulum ring seat weldment	1	
21	GBT12-M12X40-8.8-A3L	Cup head square neck bolt	6	
22	GN601.2A.9	Left slide weldment	1	

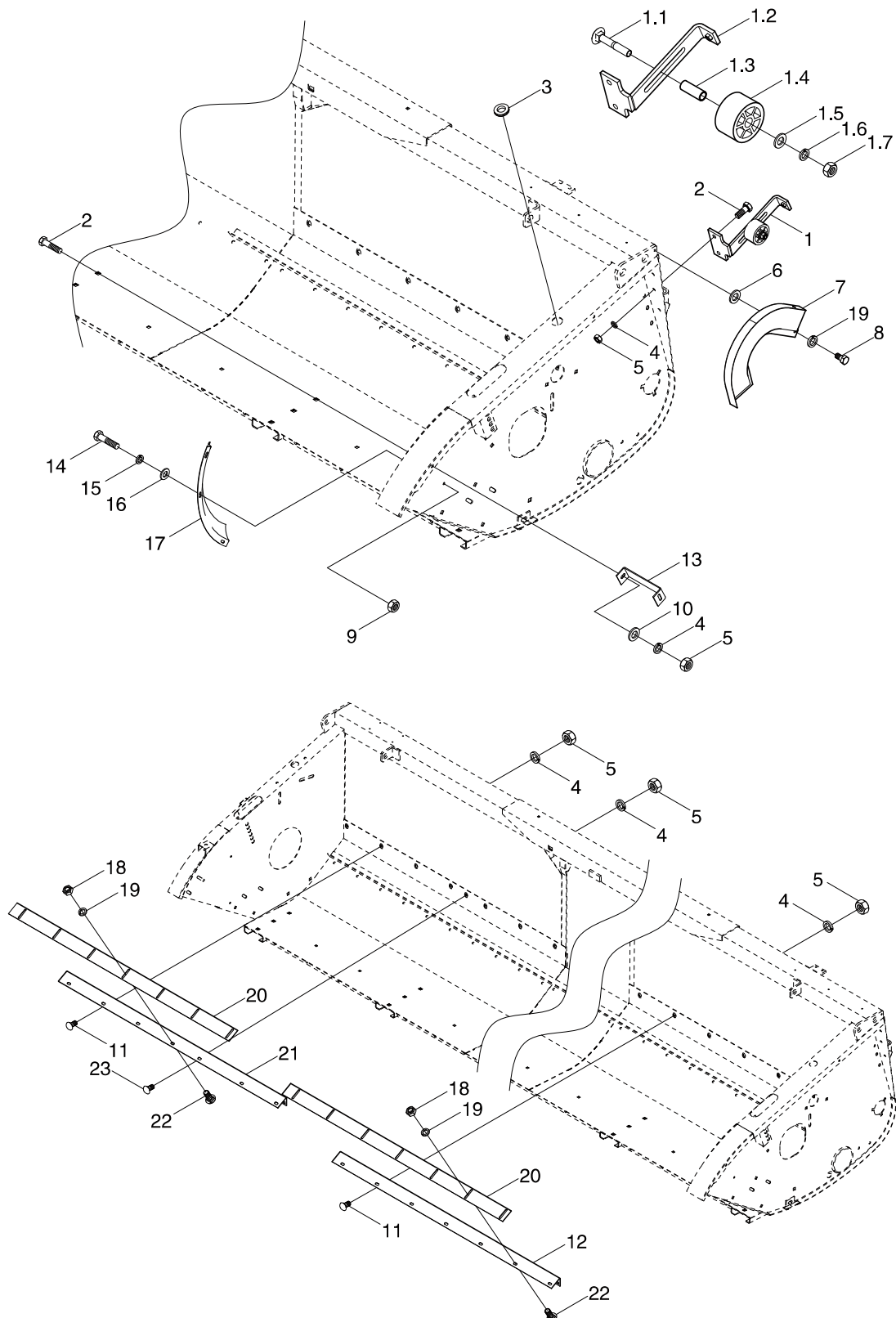
GV02102010000 Header assembly-2



GV02102010000 Header assembly-2

Label	Part code and specifications	Part name	Quantity	Remark
	GV02102010000	Header assembly	1	
1	GBT801-M10X25-8.8-A3L	Cup head square neck bolt with small head and short neck	4	
2	GBT6170-M10-8-A3L	Hexagon nut, style 1	8	
3	GBT93-10-A0P	Standard spring washer	11	
4	GBT97.1-10-A0P	Plain washer	3	
5	GH60A2.2-10	Bracket	1	
6	GH60A2.2-09	Slip angle	1	
7	GBT801-M10X30-8.8-A3L	Cup head square neck bolt with small head and short neck	2	
8	GBT5782-M16X65-8.8-A3L	Hexagon head bolt	1	
9	GBT97.1-16-A0P	Plain washer	1	
10	G25.7-14	Shaft bush	1	
11	G25A9.7.4	Tension pulley subassembly	1	
12	GBT93-16-A0P	Standard spring washer	1	
13	GBT6170-M16-10-A3L	Hexagon nut, style 1	1	
14	GH60A2.2-03	Tension pulley bracket	1	
15	GH60A2.2-11	Adjusting shaft	1	
16	GBT6170-M12-8-A3L	Hexagon nut, style 1	4	
17	GBT97.1-12-A0P	Plain washer	2	
18	GBT5783-M12X100-8.8-A2L	Hexagon head bolt	1	
19	GBT93-12-A0P	Standard spring washer	3	
20	GN601.2A.14	Swing ring box assembly	1	
21	GN601.2A-04	Left shield bracket 1 of header	1	
22	GBT97.1-8-A0P	Plain washer	5	
23	GBT93-8-A0P	Standard spring washer	8	
24	GBT6170-M8-8-A2L	Hexagon nut, style 1	5	
25	GBT801-M12X35-8.8-A3L	Cup head square neck bolt with small head and short neck	3	
26	GBT5783-M8X25-8.8-A2L	Hexagon head bolt	3	
27	GBT5783-M10X25-8.8-A3L	Hexagon head bolt	8	
28	GN601.2A-07	Backing board 2	1	
29	GN601.2A-09	Washer	2	
30	GBT5783-M12X45-8.8-A3L	Hexagon head bolt	2	
31	GN601.2A.5	Left divider assembly	1	
32	GBT5783-M10X30-8.8-A3L	Hexagon head bolt	1	
33	GN601.2A.15	Swing ring shield weldment	1	
34	GBT5783-M10X60-8.8-A2L	Hexagon head bolt	1	
35	GH60A2.3.1.1-03	Cutter bit connecting seat	1	

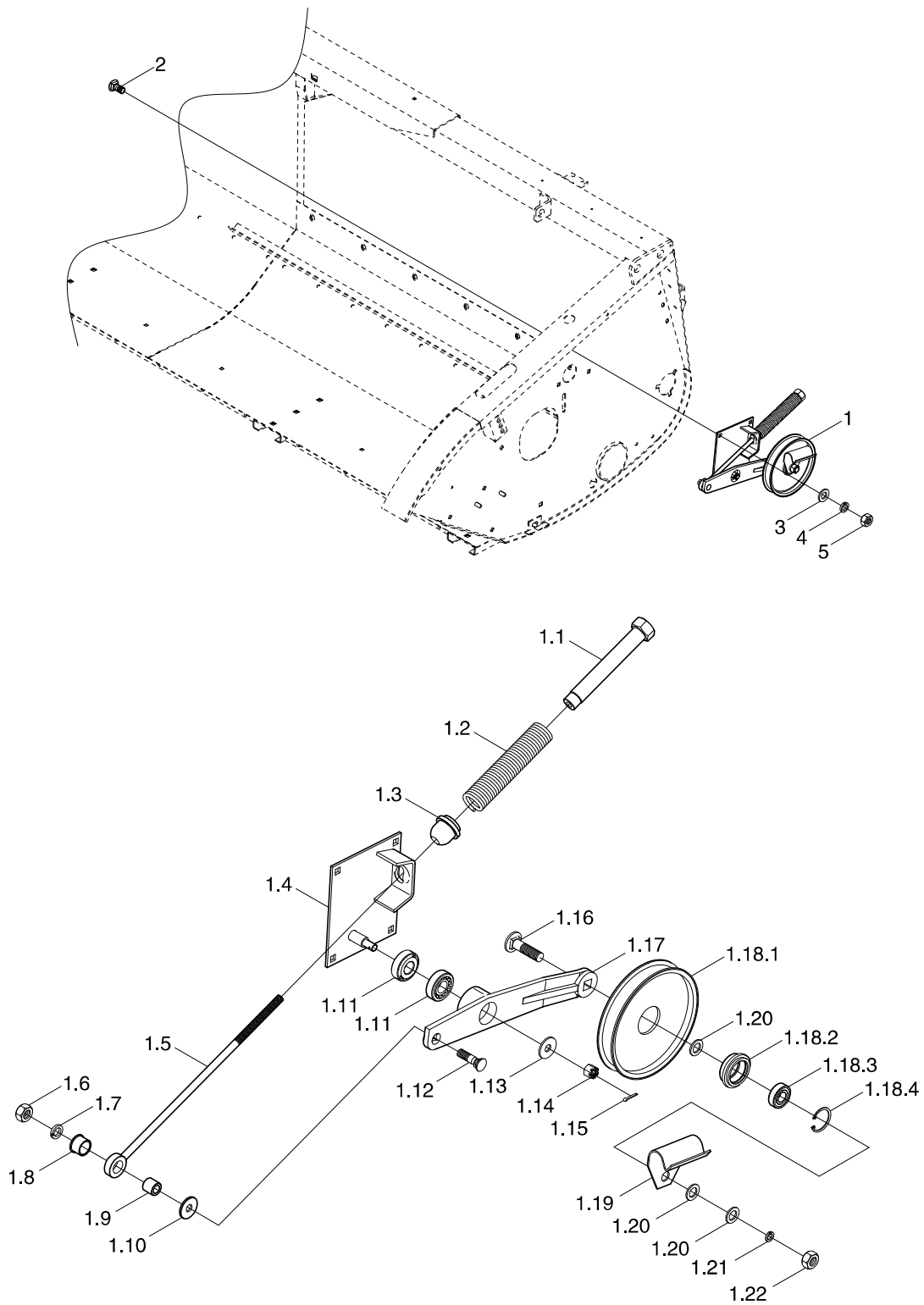
GV02102010000 Header assembly-3



GV02102010000 Header assembly-3

Label	Part code and specifications	Part name	Quantity	Remark
	GV02102010000	Header assembly	1	
1	GH60A2.2.8	Tension pulley assembly	1	
1.1	GBT14-M10X60-4.8-A2L	Cup head square neck bolt with large head	1	
1.2	GH60A2.2.8.1	Mounting seat weldment	1	
1.3	GN601.15.9-02	Tension pulley shaft bush	1	
1.4	GN601.15.9-01	Nylon tension pulley	1	
1.5	GBT97.1-10-A0P	Plain washer	1	
1.6	GBT93-10-A0P	Standard spring washer	1	
1.7	GBT6170-M10-8-A3L	Hexagon nut, style 1	1	
2	GBT5783-M10X25-8.8-A3L	Hexagon head bolt	3	
3	GH60A2.2-28	Coil	2	
4	GBT93-10-A0P	Standard spring washer	18	
5	GBT6170-M10-8-A3L	Hexagon nut, style 1	18	
6	GBT97.1-16-A0P	Plain washer	1	
7	GH60A2.2.17	Chain wheel shield weldment	1	
8	GBT5783-M8X16-8.8-A2L	Hexagon head bolt	2	
9	GBT6170-M6-8-A2L	Hexagon nut, style 1	3	
10	GBT97.1-10-A0P	Plain washer	1	
11	GBT801-M10X20-8.8-A3L	Cup head square neck bolt with small head and short neck	10	
12	GH60A2.2-26	Anti-winding plate (left)	1	
13	GH60A2.2-05	Shield support I	1	
14	GBT5783-M6X16-8.8-A2L	Hexagon head bolt	3	
15	GBT93-6-A0P	Standard spring washer	3	
16	GBT97.1-6-A0P	Plain washer	3	
17	G20B.2-05	Grass board	1	
18	GBT6170-M8-8-A2L	Hexagon nut, style 1	14	
19	GBT93-8-A0P	Standard spring washer	15	
20	GH60A2.2-01	Adjusting plate	2	
21	GH60A2.2-02	Anti-winding plate (right)	1	
22	GBT801-M8X20-8.8-A2L	Cup head square neck bolt with small head and short neck	14	
23	GBT801-M10X25-8.8-A3L	Cup head square neck bolt with small head and short neck	4	

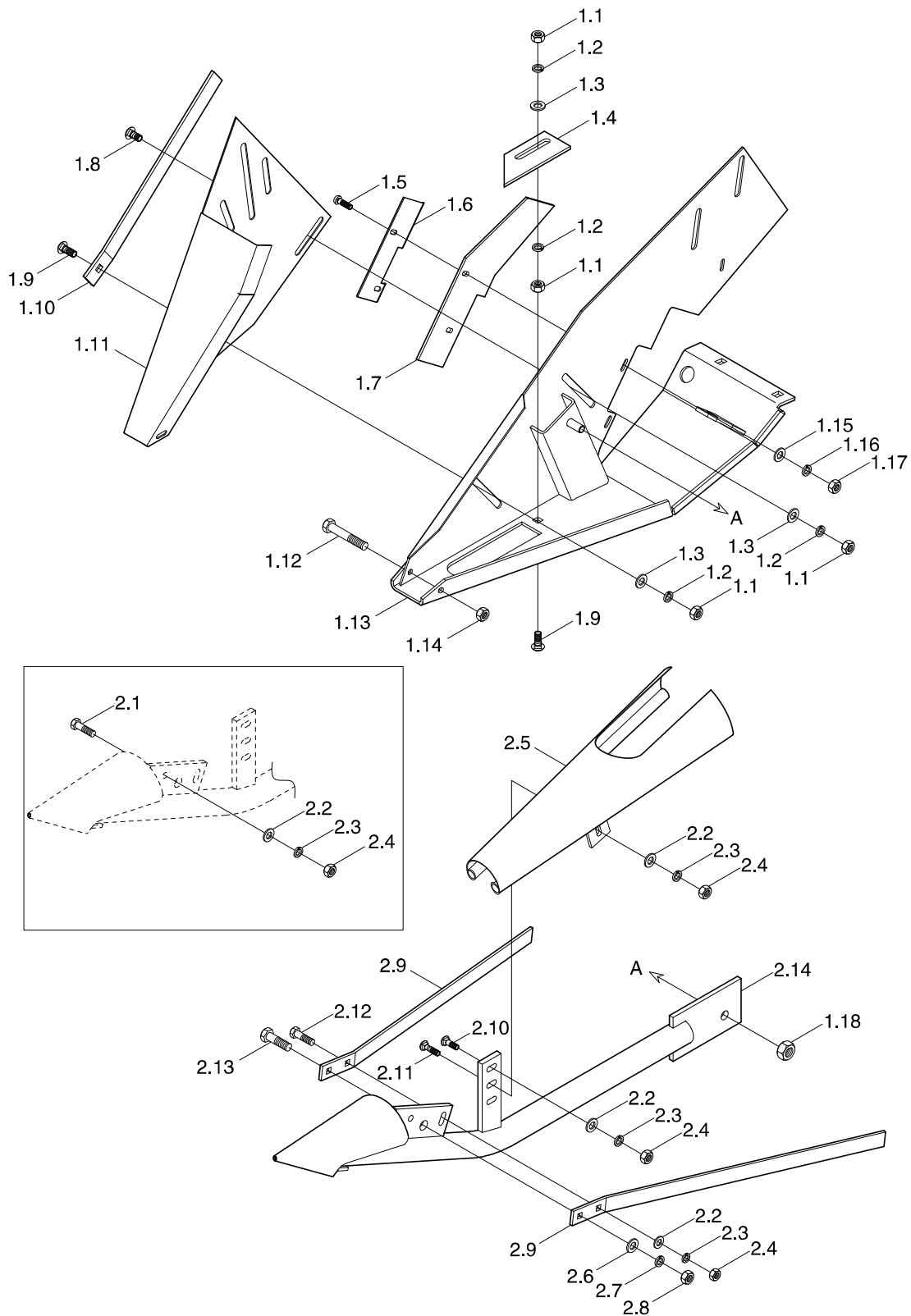
GV02102010000 Header assembly-4



GV02102010000 Header assembly-4

Label	Part code and specifications	Part name	Quantity	Remark
	GV02102010000	Header assembly	1	
	GV02102010000	Header assembly	1	
1	GH60A2.2.3	Tension assembly	1	
1.1	GH60A2.2.3.2	Pipe weldment	1	
1.2	GH60A2.2.3-04	Compression spring	1	
1.3	GH60A2.2.3-03	Ball joint	1	
1.4	GH60A2.2.3.1	Tension wheel bracket weldment	1	
1.5	GH60A2.2.3-02	Lug bolt	1	
1.6	GBT6170-M10-10-A3L	Hexagon nut, style 1	1	
1.7	GBT93-10-A0P	Standard spring washer	1	
1.8	GH60A2.2.3-05	Sleeve (I)	1	
1.9	GH60A2.2.3-06	Sleeve (II)	1	
1.10	GBT96.1-10-A0P	Large washer	1	
1.11	GBT297-30203	Tapered roller bearing	2	
1.12	GBT10-M10X40-8.8-O	Flat countersunk square neck bolt	1	
1.13	GBT96.1-12-A0P	Large washer	1	
1.14	GBT6179-M12-5-A3L	Hexagon slotted nut, style 1	1	
1.15	GBT91-3.2X20-A0P	Split pin	1	
1.16	GBT801-M16X60-8.8-A3L	Cup head square neck bolt with small head and short neck	1	
1.17	GH60A2.2.3-01	Tension wheel arm	1	
1.18	GH60A2.2.3.3	Tension wheel subassembly	1	
1.18.1	GH60A2.2.3.3-01	Belt pulley	1	
1.18.2	GH60A2.2.3.3-02	Wheel hub	1	
1.18.3	GBT276-6203-2RS	Deep grooved ball bearing	1	
1.18.4	GBT893.1-40	Circlip for hole	1	
1.19	GH60A2.2.3-07	Handle	1	
1.20	GBT848-16-A0P	Small washer	3	
1.21	GBT93-16-A0P	Standard spring washer	1	
1.22	GBT6170-M16-10-A3L	Hexagon nut, style 1	1	
2	GBT801-M10X20-8.8-A3L	Cup head square neck bolt with small head and short neck	4	
3	GBT97.1-10-A0P	Plain washer	4	
4	GBT93-10-A0P	Standard spring washer	4	
5	GBT6170-M10-8-A3L	Hexagon nut, style 1	4	

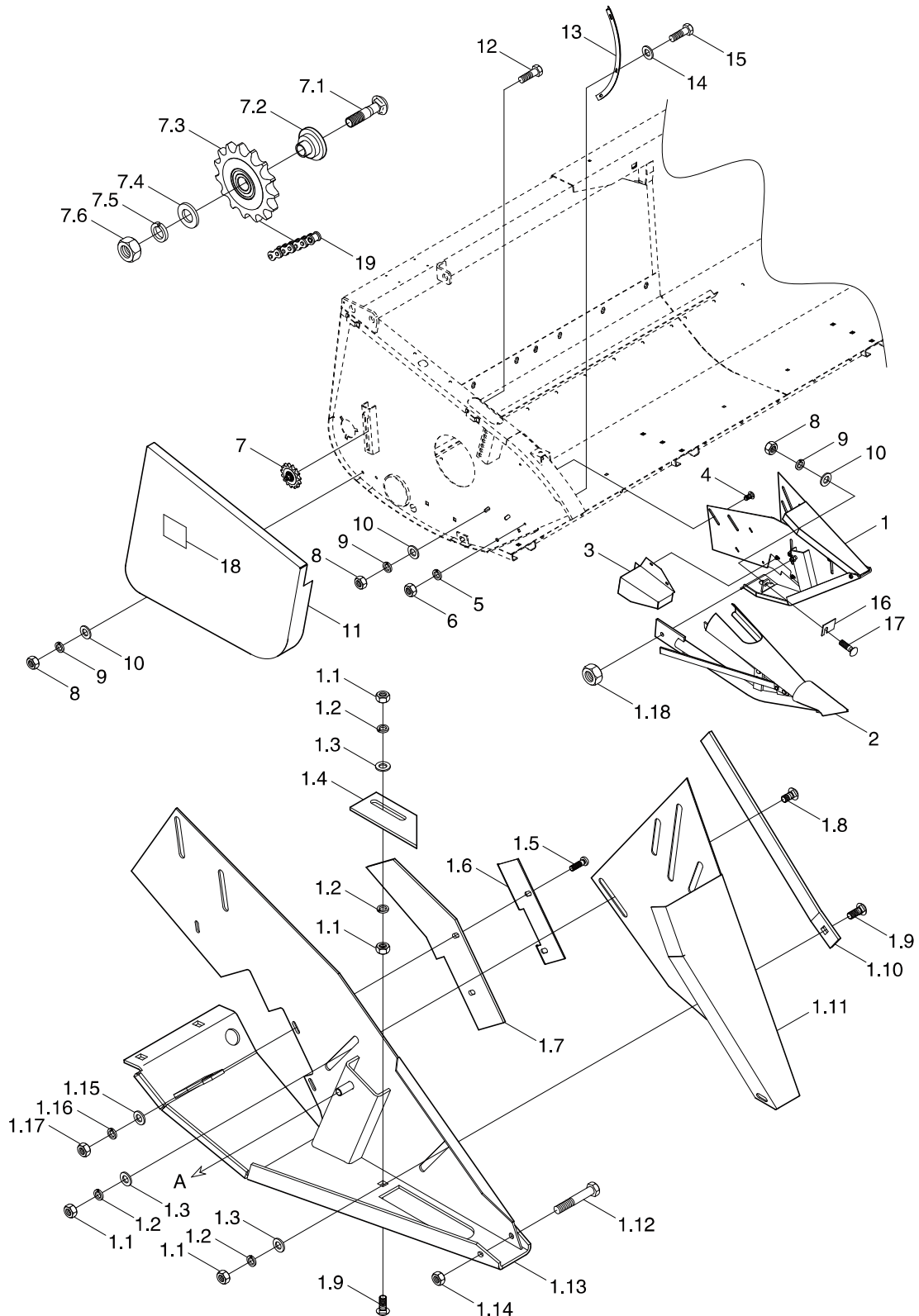
GV02102010000 Header assembly-5



GV02102010000 Header assembly-5

Label	Part code and specifications	Part name	Quantity	Remark
	GV02102010000	Header assembly	1	
1	GN601.2A.5	Left divider assembly	1	
1.1	GBT6170-M10-8-A3L	Hexagon nut, style 1	4	
1.2	GBT93-10-A0P	Standard spring washer	4	
1.3	GBT97.1-10-A0P	Plain washer	3	
1.4	GN601.2A.2-03	Divider adjusting plate	1	
1.5	GBT823-M6X20-4.8-A2L	Cross recessed small pan head screw	2	
1.6	GN601.2A.5-01	Pressure plate	1	
1.7	GN601.2A.5-03	Seal plate	1	
1.8	GBT801-M10X20-8.8-A3L	Cup head square neck bolt with small head and short neck	1	
1.9	GBT801-M10X25-8.8-A3L	Cup head square neck bolt with small head and short neck	2	
1.10	GN601.2A.2-01	Dividing board	1	
1.11	GN601.2A.5-02	Upper flange slab of left divider	1	
1.12	GBT5782-M8X90-8.8-A1L	Hexagon head bolt	1	
1.13	GN601.2A.5.1	Left divider bracket weldment	1	
1.14	GBT889.1-M8-8	Prevailing torque type hexagon nut (with non-metallic insert), style 1	1	
1.15	GBT97.1-6-A0P	Plain washer	2	
1.16	GBT93-6-A0P	Standard spring washer	2	
1.17	GBT6170-M6-8-A2L	Hexagon nut, style 1	2	
1.18	GBT889.1-M12-8	Prevailing torque type hexagon nut (with non-metallic insert), style 1	1	
2	GN601.2A.3	Lengthened divider	1	
2.1	GBT5783-M8X25-8.8-A2L	Hexagon head bolt	1	
2.2	GBT97.1-8-A0P	Plain washer	3	
2.3	GBT93-8-A0P	Standard spring washer	4	
2.4	GBT6170-M8-8-A2L	Hexagon nut, style 1	4	
2.5	GN601.2A.3.2	Divider weldment	1	
2.6	GBT97.1-10-A0P	Plain washer	1	
2.7	GBT93-10-A0P	Standard spring washer	1	
2.8	GBT6170-M10-8-A3L	Hexagon nut, style 1	1	
2.9	GF381.3.6-02	Dividing rod	2	
2.10	GBT12-M8X25-8.8-A2L	Cup head square neck bolt	1	
2.11	GBT12-M8X30-8.8-A2L	Cup head square neck bolt	1	
2.12	GBT5783-M8X35-8.8-A2L	Hexagon head bolt	1	
2.13	GBT5783-M10X35-8.8-A3L	Hexagon head bolt	1	
2.14	GN601.2A.3.1	Divider tip weldment	1	

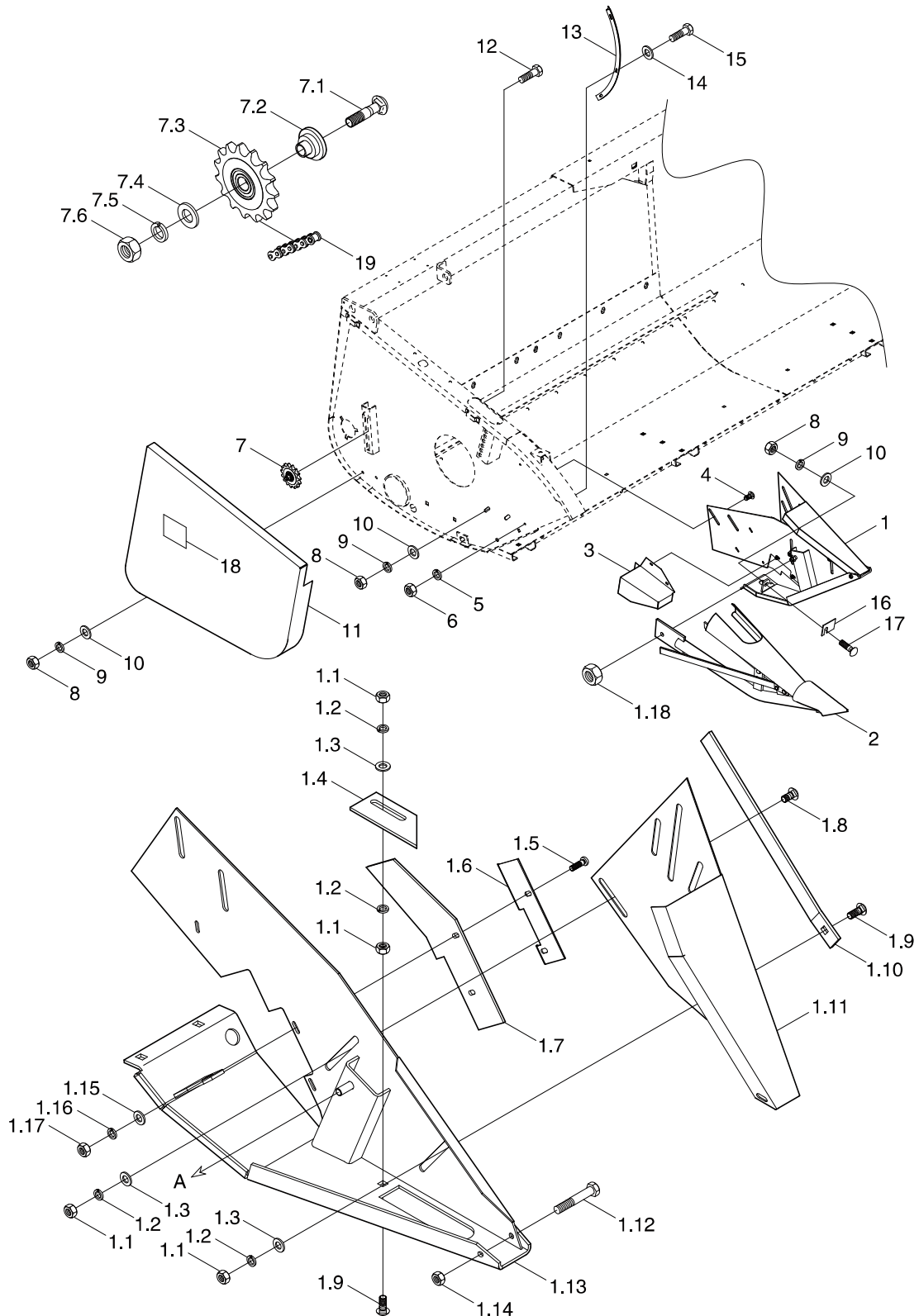
GV02102010000 Header assembly-6



GV02102010000 Header assembly-6

Label	Part code and specifications	Part name	Quantity	Remark
	GV02102010000	Header assembly	1	
1	GN601.2A.2	Right divider assembly	1	
1.1	GBT6170-M10-8-A3L	Hexagon nut, style 1	3	
1.2	GBT93-10-A0P	Standard spring washer	3	
1.3	GBT97.1-10-A0P	Plain washer	3	
1.4	GN601.2A.2-03	Divider adjusting plate	1	
1.5	GBT823-M6X20-4.8-A2L	Cross recessed small pan head screw	2	
1.6	GN601.2A.2-04	Pressure plate	1	
1.7	GN601.2A.2-05	Seal plate	1	
1.8	GBT801-M10X20-8.8-A3L	Cup head square neck bolt with small head and short neck	1	
1.9	GBT801-M10X25-8.8-A3L	Cup head square neck bolt with small head and short neck	2	
1.10	GN601.2A.2-01	Dividing board	1	
1.11	GN601.2A.2-02	Upper flange slab of left divider	1	
1.12	GBT5782-M8X80-8.8-A2L	Hexagon head bolt	1	
1.13	GN601.2A.2.1	Right divider bracket weldment	1	
1.14	GBT889.1-M8-8	Prevailing torque type hexagon nut (with non-metallic insert), style 1	1	
1.15	GBT97.1-6-A0P	Plain washer	4	
1.16	GBT93-6-A0P	Standard spring washer	2	
1.17	GBT6170-M6-8-A2L	Hexagon nut, style 1	2	
1.18	GBT889.1-M12-8	Prevailing torque type hexagon nut (with non-metallic insert), style 1	1	
2	GN601.2A.3	Lengthened divider	1	
3	GN601.2A-08	Cutter tip shield	1	
4	GBT801-M10X20-8.8-A3L	Cup head square neck bolt with small head and short neck	4	
5	GBT93-6-A0P	Standard spring washer	3	
6	GBT6170-M6-8-A2L	Hexagon nut, style 1	3	
7	GH60A2.2.6	Right tension wheel assembly	1	
7.1	GBT801-M12X50-8.8-A3L	Cup head square neck bolt with small head and short neck	1	
7.2	GH60A2.2.6-01	Shaft bush	1	
7.3	GH60A2.2.6.1	Tension wheel rivet	1	
7.4	GBT97.1-12-A0P	Plain washer	1	
7.5	GBT93-12-A0P	Standard spring washer	1	
7.6	GBT6170-M12-8-A3L	Hexagon nut, style 1	1	

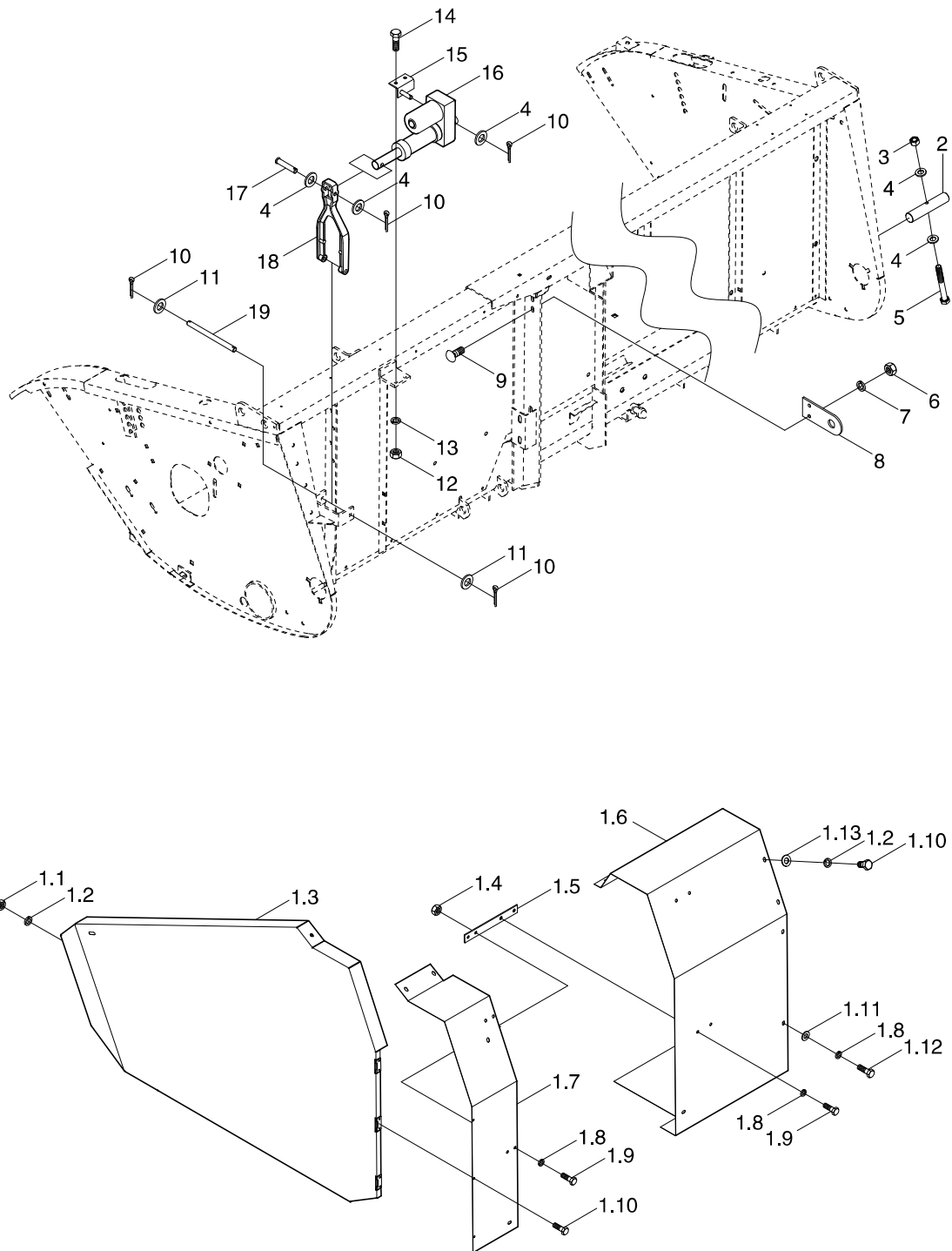
GV02102010000 Header assembly-6(Continued)



GV02102010000 Header assembly-6(Continued)

Label	Part code and specifications	Part name	Quantity	Remark
8	GBT6170-M10-8-A3L	Hexagon nut, style 1	6	
9	GBT93-10-A0P	Standard spring washer	6	
10	GBT97.1-10-A0P	Plain washer	6	
11	GH60A2.2.14	Right shield weldment	1	
12	GBT5783-M10X20-8.8-A3L	Hexagon head bolt	1	
13	G20B.2-05	Grass board	1	
14	GBT97.1-6-A0P	Plain washer	3	
15	GBT5783-M6X16-8.8-A2L	Hexagon head bolt	3	
16	GN601.2A-06	Backing board 1	1	
17	GBT801-M10X35-8.8-A3L	Cup head square neck bolt with small head and short neck	1	
18	GV02102010001	Cutter identification	1	
19	GBT1243-12A-1-87	Short pitch transmission precision roller chain	1	

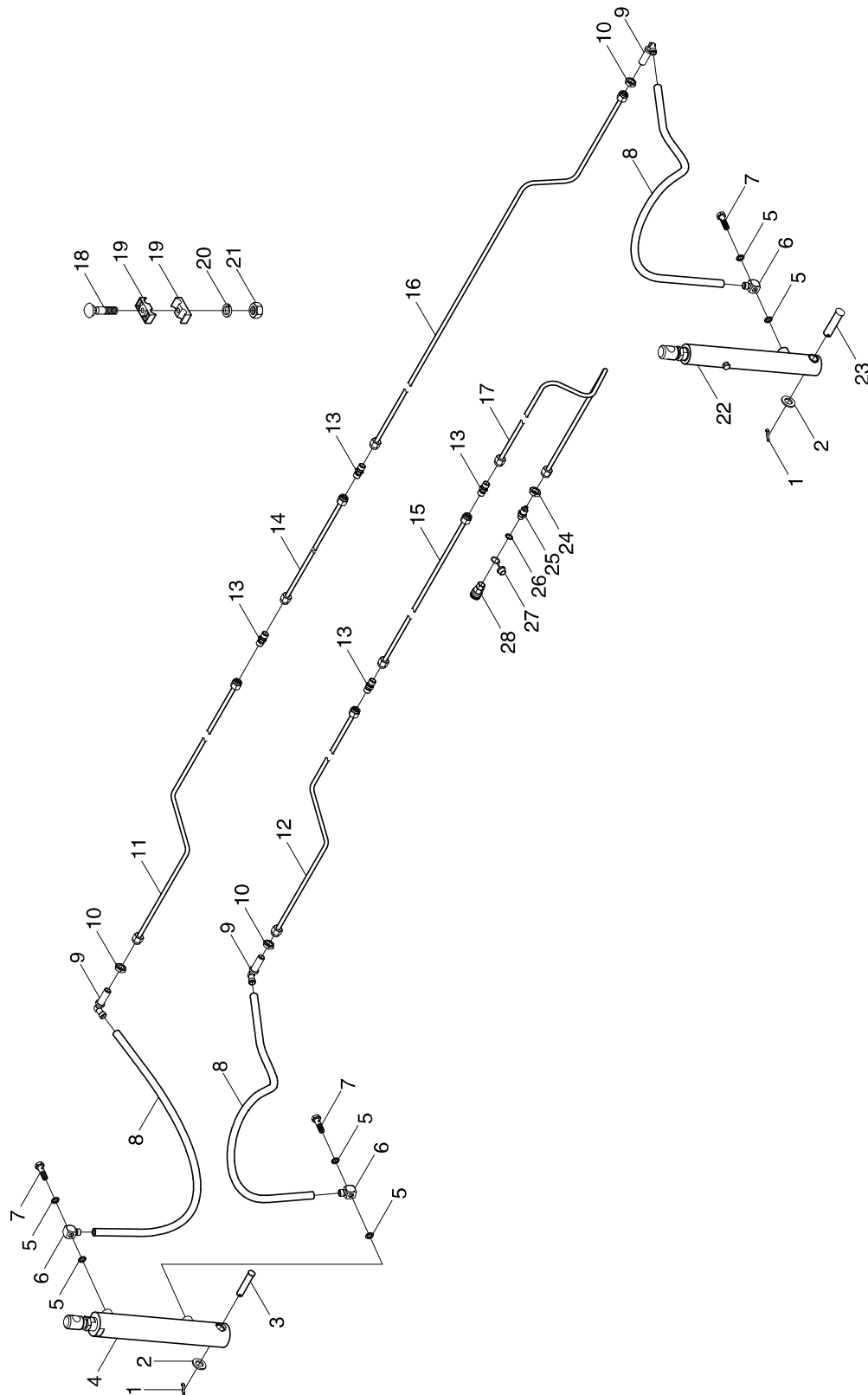
GV02102010000 Header assembly-7



GV02102010000 Header assembly-7

Label	Part code and specifications	Part name	Quantity	Remark
	GV02102010000	Header assembly	1	
1	GN601.2A.16	Left shield subassembly	1	
1.1	GBT6170-M6-8-A2L	Hexagon nut, style 1	3	
1.2	GBT93-6-A0P	Standard spring washer	7	
1.3	GN601.2A.16.1	Shield weldment	1	
1.4	GBT6170-M8-8-A2L	Hexagon nut, style 1	7	
1.5	GH60A2.2.11.2	Strengthened weldment	2	
1.6	GH60A2.2.11-02	Shield II	1	
1.7	GH60A2.2.11-03	Shield I	1	
1.8	GBT93-8-A0P	Standard spring washer	21	
1.9	GBT5783-M8X16-8.8-A2L	Hexagon head bolt	18	
1.10	GBT5783-M6X12-8.8-A2L	Hexagon head bolt	6	
1.11	GBT97.1-8-A0P	Plain washer	16	
1.12	GBT5783-M8X20-8.8-A2L	Hexagon head bolt	3	
1.13	GBT97.1-6-A0P	Plain washer	3	
2	GH60A2.2-16	Adjusting shaft	5	
3	GBT6170-M12-8-A3L	Hexagon nut, style 1	5	
4	GBT97.1-12-A0P	Plain washer	13	
5	GBT5783-M12X100-8.8-A2L	Hexagon head bolt	5	
6	GBT6170-M10-8-A3L	Hexagon nut, style 1	2	
7	GBT93-10-A0P	Standard spring washer	2	
8	GH60A2.2-30	Oil pipe bracket	1	
9	GBT801-M10X25-8.8-A3L	Cup head square neck bolt with small head and short neck	2	
10	GBT91-4X20-A0P	Split pin	4	
11	GBT97.1-10-A0P	Plain washer	2	
12	GBT6170-M8-8-A2L	Hexagon nut, style 1	2	
13	GBT93-8-A0P	Standard spring washer	2	
14	GBT5783-M8X25-8.8-A2L	Hexagon head bolt	2	
15	GH60A2.2.7	Bracket weldment	1	
16	GF38C4.2.1.1	Electric push rod	1	
17	GBT882-B12X60	Pin shaft	1	
18	GH60A2.2-18	Yuke frame	1	
19	GH60A2.2-17	Pin shaft	1	

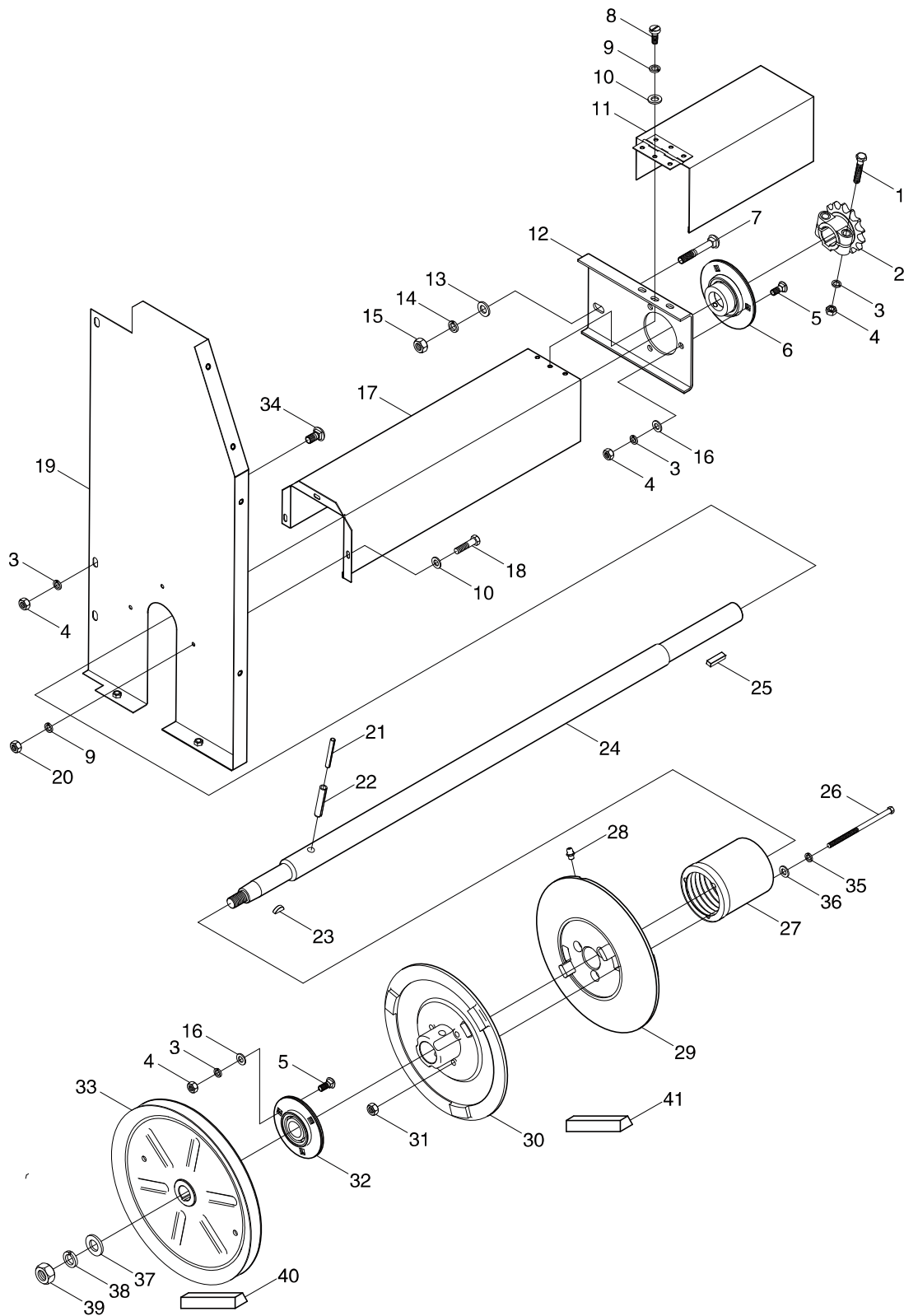
GV02102010000 Header assembly-8



GV02102010000 Header assembly-8

Label	Part code and specifications	Part name	Quantity	Remark
	GV02102010000	Header assembly	1	
	GH60A2.2.16	Header hydraulic assembly	1	
1	GBT91-4X25-A0P	Split pin	2	
2	GBT97.1-16-A0P	Plain washer	2	
3	GBT882-B16X80	Pin shaft	1	
4	GH60A2.2.16.1	Reel driving cylinder	1	
5	JBT982-10	Compound seal washer	6	
6	GH60A2.2.16-01	Angle swivel screw, body D8-D10	3	
7	GH60A2.2.16-02	Hollow bolt M10X1	3	
8	GH60A2.2.16.3	Reel rubber pipe	3	
9	GBT3749.2-G8	Bulkhead union elbow, body	3	
10	GBT6173-M14X1.5-05-A3L	Hexagon thin nut	3	
11	GH60A2.2.16.7	Driven cylinder oil pipe 1	1	
12	GH60A2.2.16.6	Driven cylinder oil pipe 3	1	
13	GBT3737.2-G8	Straight thread connector, body	4	
14	GH60A2.2.16.8	Driven cylinder oil pipe 2	1	
15	GH60A2.2.16.5	Driving cylinder oil pipe 2	1	
16	GH60A2.2.16.9	Driven cylinder oil pipe 3	1	
17	GH60A2.2.16.4	Oil inlet pipe 1 of driving cylinder	1	
18	GBT801-M8X40-8.8-A2L	Cup head square neck bolt with small head and short neck	2	
19	F600229	Double-hole pipe clip (3)	4	
20	GBT93-8-A0P	Standard spring washer	2	
21	GBT6170-M8-8-A2L	Hexagon nut, style 1	2	
22	GH60A2.2.16.2	Reel driven cylinder	1	
23	GBT882-B16X65	Pin shaft	1	
24	GBT6173-M27X2-05-A3L	Hexagon thin nut	1	
25	GH602.30-04	Transit joint	1	
26	JBT982-22	Compound seal washer	1	
27	FT654.58.101	Dustproof cover of female connector	1	
28	FT654.58.017	Female connector	1	

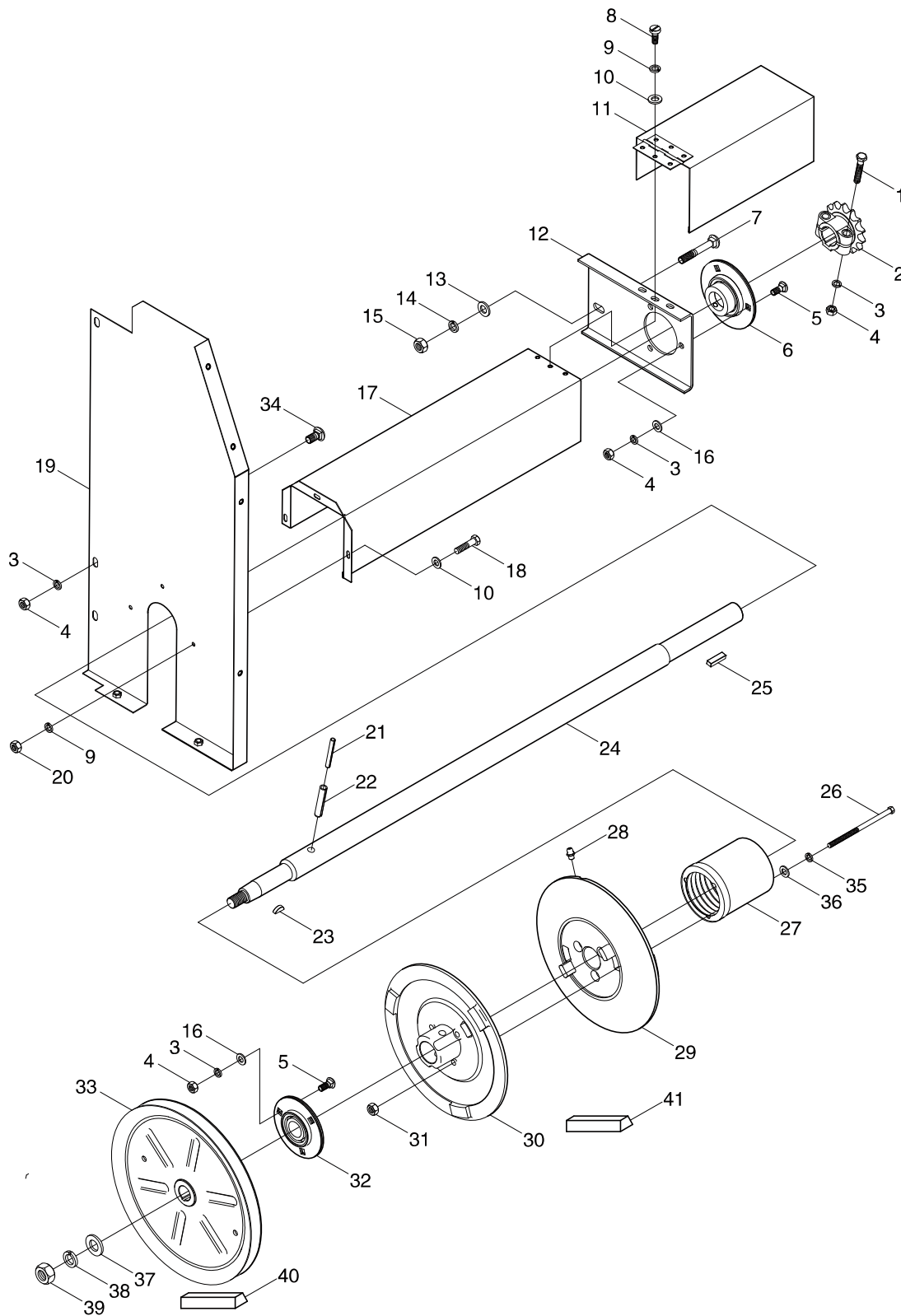
GV02102010000 Header assembly-9



GV02102010000 Header assembly-9

Label	Part code and specifications	Part name	Quantity	Remark
	GV02102010000	Header assembly	1	
	GH60A2.2.2	Continuously variable transmission assembly	1	
1	GBT5782-M10X55-8.8-A2L	Hexagon head bolt	2	
2	GH60A2.2.2-03	Drive sprocket	1	
3	GBT93-10-A0P	Standard spring washer	11	
4	GBT6170-M10-8-A3L	Hexagon nut, style 1	11	
5	GBT12-M10X25-8.8-A3L	Cup head square neck bolt with large head	6	
6	GBT7810-UEPF207	Insert bearing with housing	1	
7	GBT12-M12X80-8.8-A3L	Cup head square neck bolt with large head	2	
8	GBT67-M6X16-4.8-A2L	Slotted pan head tapping screw	3	
9	GBT93-6-A0P	Standard spring washer	6	
10	GBT97.1-6-A0P	Plain washer	6	
11	GH60A2.2.2.3	Chain wheel shield weldment	1	
12	GH60A2.2.2-02	Transmission support plate	1	
13	GBT97.1-12-A0P	Plain washer	2	
14	GBT93-12-A0P	Standard spring washer	2	
15	GBT6170-M12-8-A3L	Hexagon nut, style 1	2	
16	GBT97.1-10-A0P	Plain washer	6	
17	GH60A2.2.2.4	Transmission shaft shield weldment	1	
18	GBT5783-M6X16-8.8-A2L	Hexagon head bolt	3	
19	GH60A2.2.2.5	Connecting plate weldment	1	
20	GBT6170-M6-8-A2L	Hexagon nut, style 1	3	
21	GBT879.1-8X65	Spring-type straight pin	1	
22	GBT879.1-12X65	Spring-type straight pin	1	
23	GBT1099.1-6X9X22	Woodruff key	1	
24	GH60A2.2.2-01	Transmission shaft	1	
25	GBT1096-B10X8X36	Flat key	1	
26	GH60A2.2.2-06	Bolt	3	
27	GK30A5.2.2.1	Spring box assembly	1	
28	JBT7940.1-M6	Straight hydraulic grease nozzle	1	
29	GH60A2.2.2-05	Inner belt pulley	1	
30	GH60A2.2.2-04	Outer belt pulley	1	

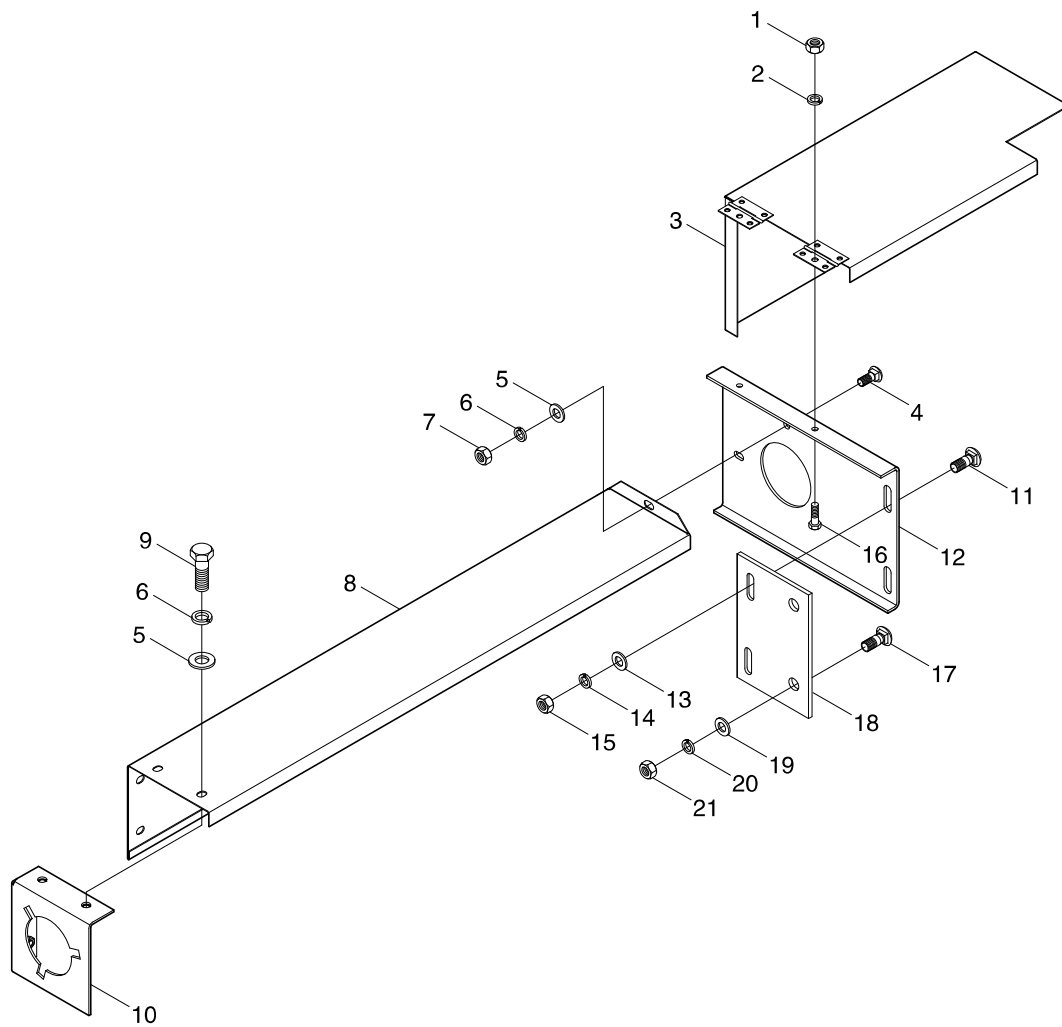
GV02102010000 Header assembly-9(Continued)



GV02102010000 Header assembly-9(Continued)

Label	Part code and specifications	Part name	Quantity	Remark
31	GBT889.1-M8-8	Prevailing torque type hexagon nut (with non-metallic insert), style 1	3	
32	GBT7810-UEPF206	Insert bearing with housing	1	
33	GH60A2.2.2.1	Belt pulley weldment	1	
34	GBT801-M10X20-8.8-A3L	Cup head square neck bolt with small head and short neck	3	
35	GBT93-8-A0P	Standard spring washer	3	
36	GBT97.1-8-A0P	Plain washer	3	
37	GBT97.1-20-A0P	Plain washer	1	
38	GBT93-20-A0P	Standard spring washer	1	
39	GBT6170-M20-8-A9L	Hexagon nut, style 1	1	
40	GN601.2A-11	Pendulum ring box belt HC3214	1	
41	GN601.2A-10	Reel stepless speed belt HJ1480	1	

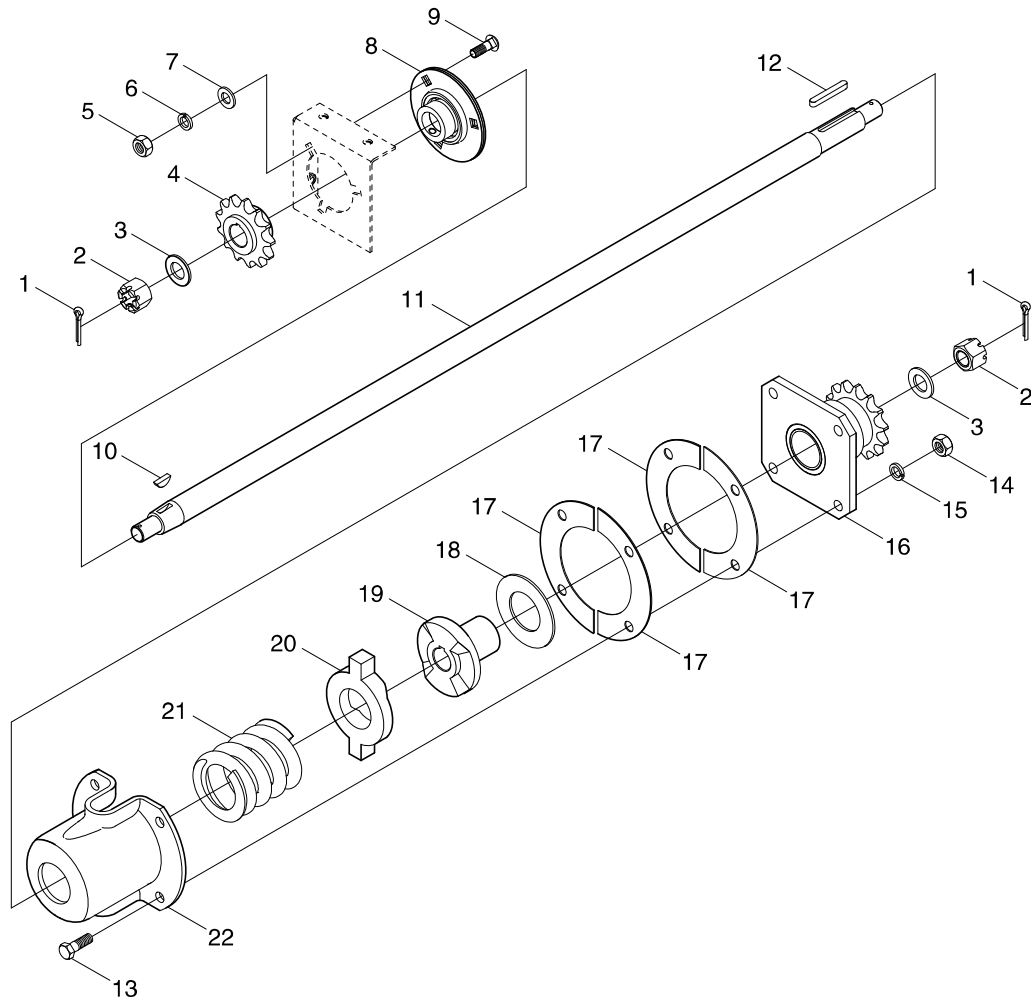
GV02102010000 Header assembly-10



GV02102010000 Header assembly-10

Label	Part code and specifications	Part name	Quantity	Remark
	GV02102010000	Header assembly	1	
	GH60A2.2.5	Right transmission shaft assembly	1	
1	GBT6170-M6-8-A2L	Hexagon nut, style 1	6	
2	GBT93-6-A0P	Standard spring washer	6	
3	GH60A2.2.5.3	Shroud weldment	1	
4	GBT12-M8X20-8.8-A2L	Cup head square neck bolt	2	
5	GBT97.1-8-A0P	Plain washer	8	
6	GBT93-8-A0P	Standard spring washer	8	
7	GBT6170-M8-8-A2L	Hexagon nut, style 1	4	
8	GH60A2.2.5-08	Transmission shaft shield	1	
9	GBT5783-M8X20-8.8-A2L	Hexagon head bolt	6	
10	GH60A2.2.5.2	Right mounting plate weldment	1	
11	GBT801-M12X30-8.8-A3L	Cup head square neck bolt with small head andshort neck	2	
12	GH60A2.2.5-07	Bracket	1	
13	GBT97.1-12-A0P	Plain washer	2	
14	GBT93-12-A0P	Standard spring washer	2	
15	GBT6170-M12-8-A3L	Hexagon nut, style 1	2	
16	GBT5783-M6X12-8.8-A2L	Hexagon head bolt	2	
17	GBT801-M10X30-8.8-A3L	Cup head square neck bolt with small head andshort neck	2	
18	GH60A2.2.5-12	Connecting plate	1	
19	GBT97.1-10-A0P	Plain washer	8	
20	GBT93-10-A0P	Standard spring washer	6	
21	GBT6170-M10-8-A3L	Hexagon nut, style 1	6	

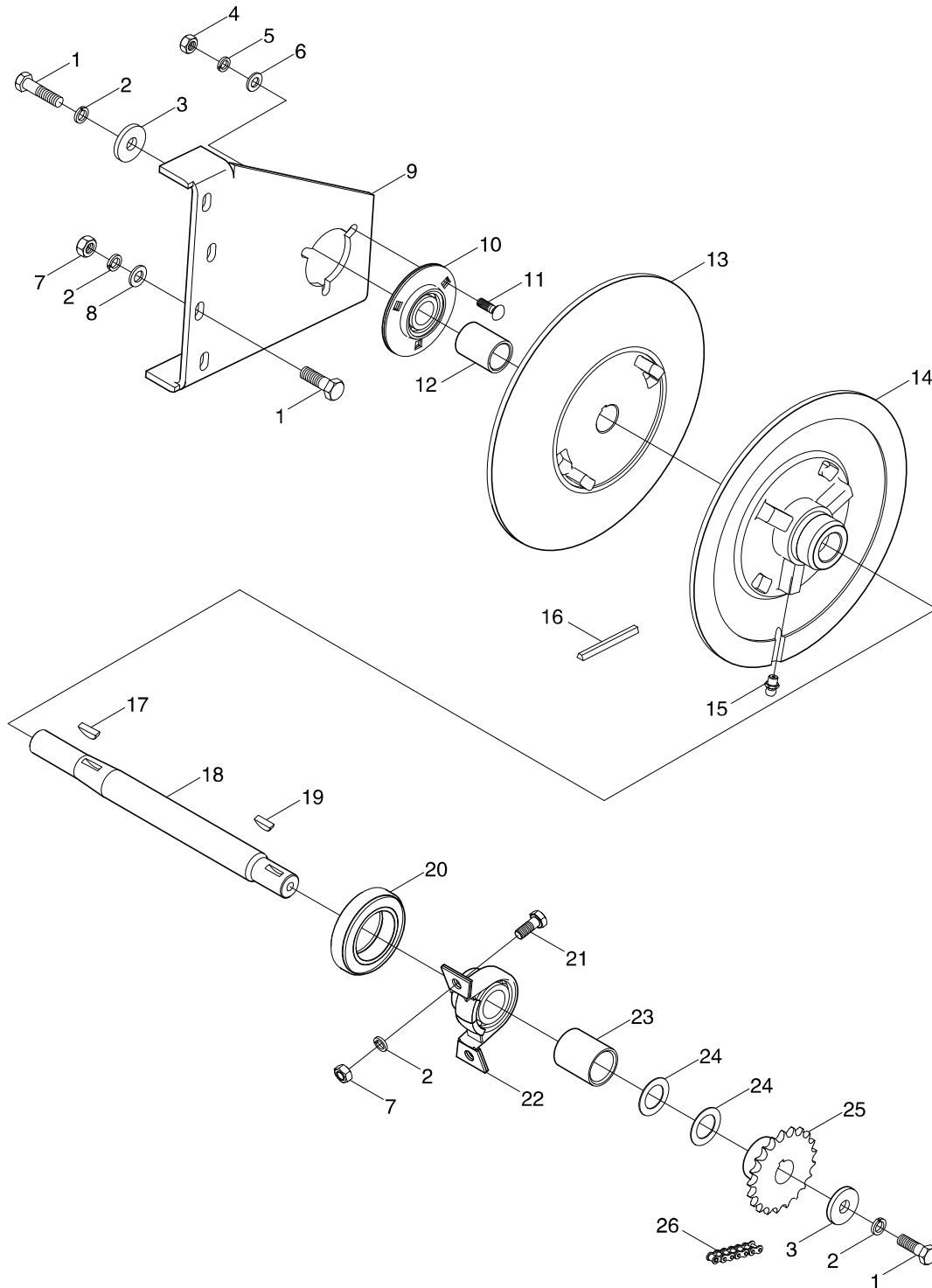
GV02102010000 Header assembly-11



GV02102010000 Header assembly-11

Label	Part code and specifications	Part name	Quantity	Remark
	GV02102010000	Header assembly	1	
	GH60A2.2.5	Right transmission shaft assembly	1	
1	GBT 91-4X40-A0P	Split pin	2	
2	GBT 6178-M20-8	Slotted nut	2	
3	GBT 97.1-20-A0P	Plain washer	2	
4	GH60A2.2.5-06	13 gear sprocket wheel	1	
5	GBT 6170-M10-8-A3L	Hexagon nut, style 1	3	
6	GBT 93-10-A0P	Standard spring washer	3	
7	GBT 97.1-10-A0P	Plain washer	3	
8	GBT 7810-UEPF206	Insert bearing with housing	1	
9	GBT 12-M10X30-8.8-A3L	Cup head square neck bolt	3	
10	GBT 1099.1-6X9X22	Woodruff key	1	
11	GH60A2.2.5-01	Right transmission shaft	1	
12	GBT 1096-8X7X56	Flat key	1	
13	GBT 5783-M12X40-8.8-A3L	Hexagon head bolt	4	
14	GBT 6170-M12-8-A3L	Hexagon nut, style 1	7	
15	GBT 93-12-A0P	Standard spring washer	7	
16	GH60A2.2.5.1	Coupling pressing	1	
17	GH60A2.2.5-03	Guard ring (1)	4	
18	GN601.10.1-07	Washer	1	
19	GH60A2.2.5-02	Wheel hub	1	
20	GN601.6.18-10	Gear gasket	1	
21	GN601.6.18-09	Clutch spring	1	
22	GN601.6.18-08	Clutch shield	1	

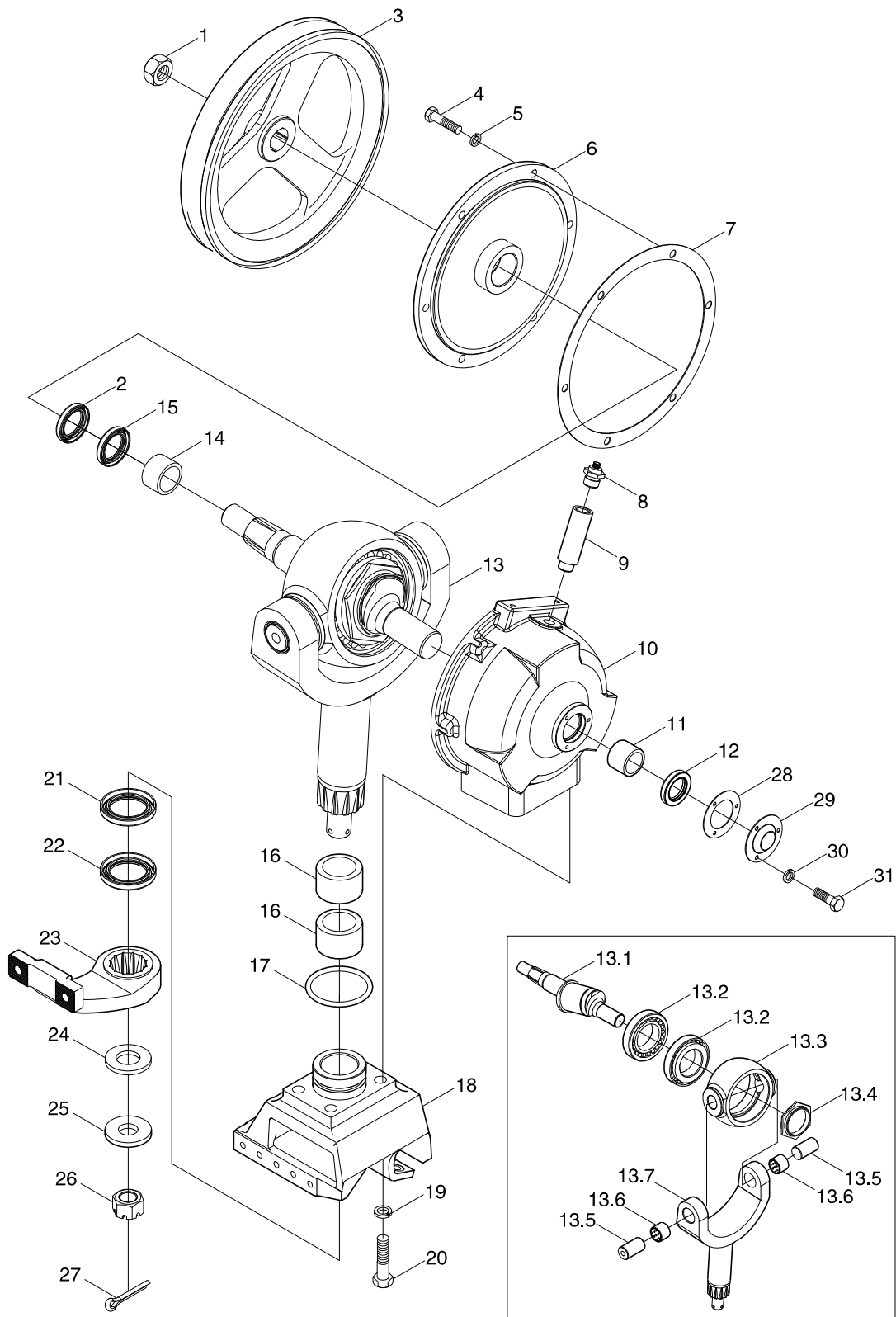
GV02102010000 Header assembly-12



GV02102010000 Header assembly-12

Label	Part code and specifications	Part name	Quantity	Remark
	GV02102010000	Header assembly	1	
	GH60A2.2.9	Variable speed device assembly	1	
1	GBT5783-M10X30-8.8-A3L	Hexagon head bolt	6	
2	GBT93-10-A0P	Standard spring washer	8	
3	GH60A2.2.9-03	Washer I	2	
4	GBT6170-M8-8-A2L	Hexagon nut, style 1	3	
5	GBT93-8-A0P	Standard spring washer	3	
6	GBT97.1-8-A0P	Plain washer	3	
7	GBT6170-M10-8-A3L	Hexagon nut, style 1	6	
8	GBT97.1-10-A0P	Plain washer	4	
9	GH60A2.2.9-02	Flat plate	1	
10	GBT7810-UEPF205	Insert bearing with housing	1	
11	GBT801-M8X25-8.8-A2L	Cup head square neck bolt with small head and short neck	3	
12	GH60A2.2.9-05	Pipe I	1	
13	GH60A2.2.9-07	Inner belt pulley	1	
14	GH60A2.2.9-08	Outer belt pulley	1	
15	JB/T 7940.1-M6	Straight hydraulic grease nozzle	1	
16	GBT10821-HJ1480	Common V-belt for agricultural machinery	1	
17	GBT1099.1-6X10X25	Woodruff key	1	
18	GH60A2.2.9-01	Shaft	1	
19	GBT1099.1-6X9X22	Woodruff key	1	
20	G25A3.2.2-16	Release bearing	1	
21	GBT5783-M10X25-8.8-A3L	Hexagon head bolt	2	
22	GBT7810-UEPP206	Insert bearing with housing	1	
23	GH60A2.2.9-06	Pipe II	1	
24	GH60A2.2.9-04	Washer II	2	
25	GH60A2.2.9-09	Drive sprocket	1	
26	GBT1243-08B-1-105	Short pitch transmission precision roller chain	1	

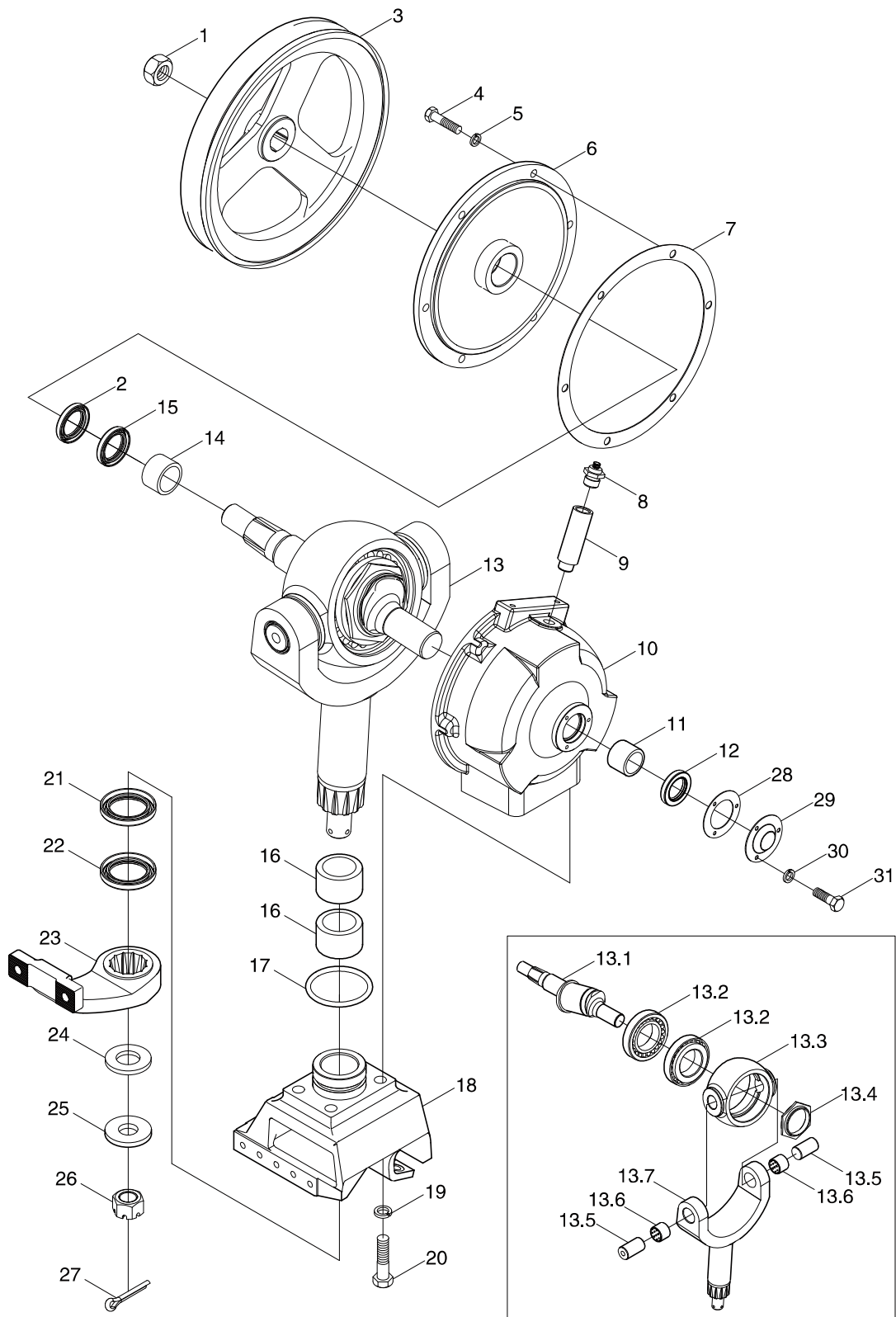
GV02102010000 Header assembly-13



GV02102010000 Header assembly-13

Label	Part code and specifications	Part name	Quantity	Remark
	GV02102010000	Header assembly	1	
	GN601.2A.14	Swing ring box assembly	1	
1	SPL6177.1-M20-F3	Hexagon flange nut	1	
2	GBT9877.1-B30X47X7B	Rubber covered rotary shaft lip seal	1	
3	GN601.2A.14-03	Belt pulley	1	
4	GBT5783-M8X25-10.9-A2L	Hexagon head bolt	6	
5	GBT93-8-A0P	Standard spring washer	7	
6	GN601.2A.14-07	Swing ring box cover	1	
7	GN601.2A.14-06	Paper gasket	1	
8	GN601.2A.14.1	Relief plug of pendulum ring box	1	
9	GN601.2A.14-08	Connecting pipe	1	
10	GN601.2A.14-05	Swing ring box housing	1	
11	GN601.2A.14-10	Bearing (F-25X32X25)	1	
12	GBT9877.1-FB25X40X7B	Rubber covered rotary shaft lip seal	1	
13	GN601.2A.14.2	Swing fork assembly	1	
13.1	GN601.2A.14.2-05	Swing ring shaft	1	
13.2	GBT297-30210	Tapered roller bearing	2	
13.3	GN601.2A.14.2-03	Swing ring body	1	
13.4	GN601.2A.14.2-06	Lock nut	1	
13.5	GN601.2A.14.2-01	Pin shaft	2	
13.6	GN601.2A.14.2-02	Bushing	2	
13.7	GN601.2A.14.2-04	Swing ring fork	1	
14	GN601.2A.14-09	Bearing (F-30X38X24)	1	
15	GBT9877.1-FB30X47X7B	Rubber covered rotary shaft lip seal	1	
16	GN601.2A.14-11	Bearing (FH4032)	2	
17	GBT3452.1-61.5X5.30G	O-ring sealant used for hydraulic or pneumatic parts	1	
18	GN601.2A.14-01	Swing ring box base	1	
19	GBT93-16-A0P	Standard spring washer	4	
20	GBT5783-M16X50-10.9-A3L	Hexagon head bolt	4	
21	GBT9877.1-B40X60X8B	Rubber covered rotary shaft lip seal	1	
22	GBT9877.1-FB40X60X8B	Rubber covered rotary shaft lip seal	1	
23	GN601.2A.14-04	Cutter swing arm	1	

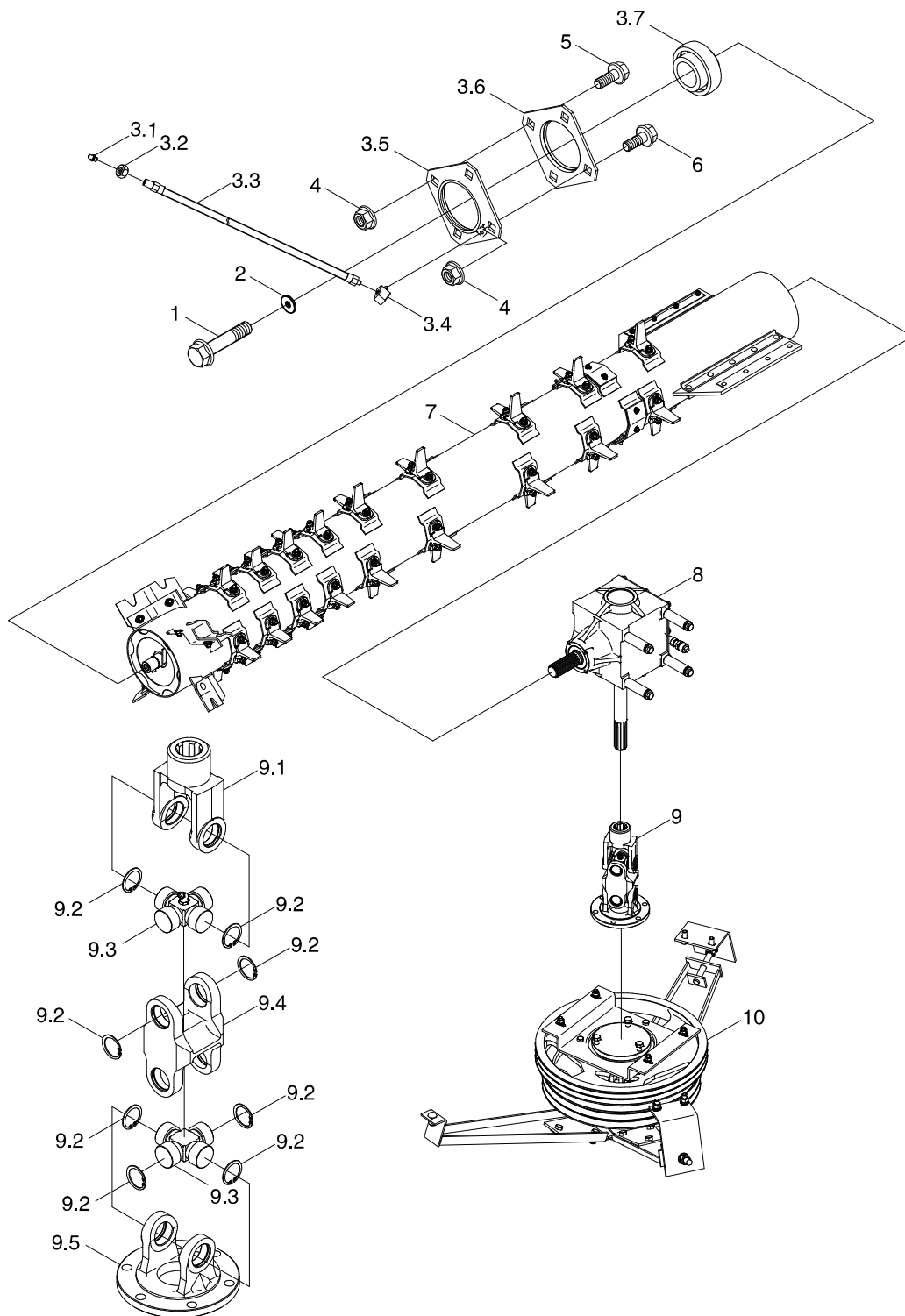
GV02102010000 Header assembly-13(Continued)



GV02102010000 Header assembly-13(Continued)

Label	Part code and specifications	Part name	Quantity	Remark
24	GN601.2A.14-16	Washer	On demand	
25	GN601.2A.14-02	Washer	1	
26	GBT9459-M20X1.5-04-A3L	Hexagon slotted thin nut	1	
27	GBT91-4X40-A0P	Split pin	1	
28	GN601.2A.14-15	Paper gasket	1	
29	GN601.2A.14-13	End cover	1	
30	GBT93-5-A0P	Standard spring washer	3	
31	GBT5783-M5X12-8.8-A2L	Hexagon head bolt	3	

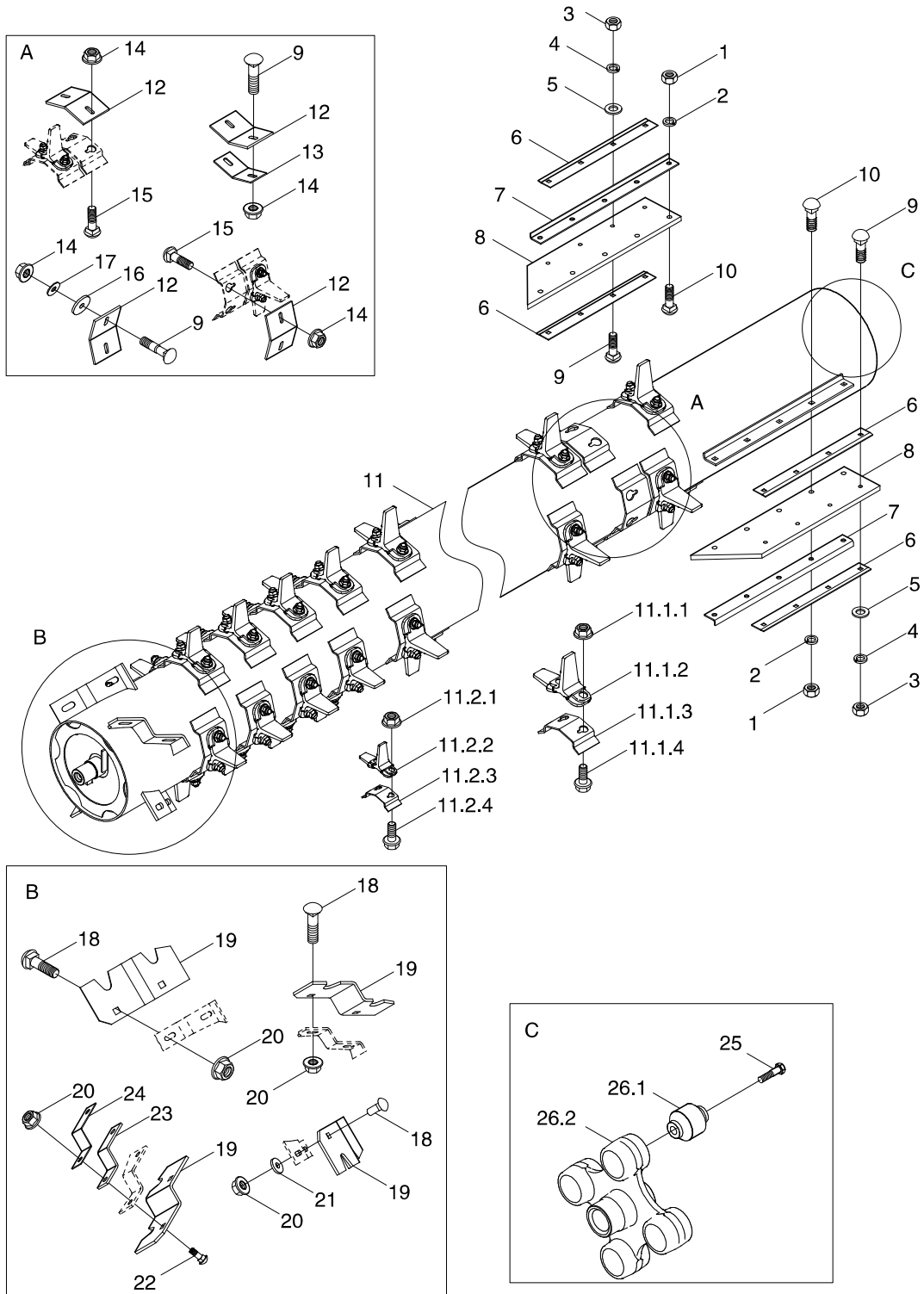
GN601.11 Separation drum assembly-1



GN601.11 Separation drum assembly – 1

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.11	Separation drum assembly	1	
1	GB/T 5789-M16 × 50-8.8-A4L	Hexagon flange nut	1	
2	GN601.11-01	Shaft end circlip	1	
3	GN601.11.4	Bearing assembly	1	
3.1	JB/T 7940.1-M6	Thru forced filling oil cup	1	
3.2	GB/T 6170-M10-A3L	Hexagon nut, type 1	1	
3.3	GN601.11.4.1	Hose assembly	1	
3.4	GN601.11.4-04	Oil pipe joint	1	
3.5	GN601.11.4-03	Bearing block with hole	1	
3.6	GN601.11.4-02	Bearing seat	1	
3.7	GN601.11.4-01	Separation drum bearing	1	
4	SPL6177.1-M12-10-F3	Hexagon flange nut	4	
5	GB/T 12-M12 × 45-8.8-A3L	Button head square neck bolt	2	
6	GB/T 12-M12 × 30-8.8-A3L	Button head square neck bolt	2	
7	GN601.11.1	Separation drum assembly	1	
8	GN601.11.2a	Gearbox assembly	1	
9	GN601.11.5	Universal joint assembly	1	
9.1	GN601.11.5-01	Universal joint fork	1	
9.2	GB/T 893.1-32	Internal circlip	8	
9.3	GN601.11.5.1	Spider assembly	2	
9.4	GN601.11.5-02	Universal joint fork	1	
9.5	GN601.11.5-03	Coupling	1	
10	GN601.11.3	Input shaft assembly	1	

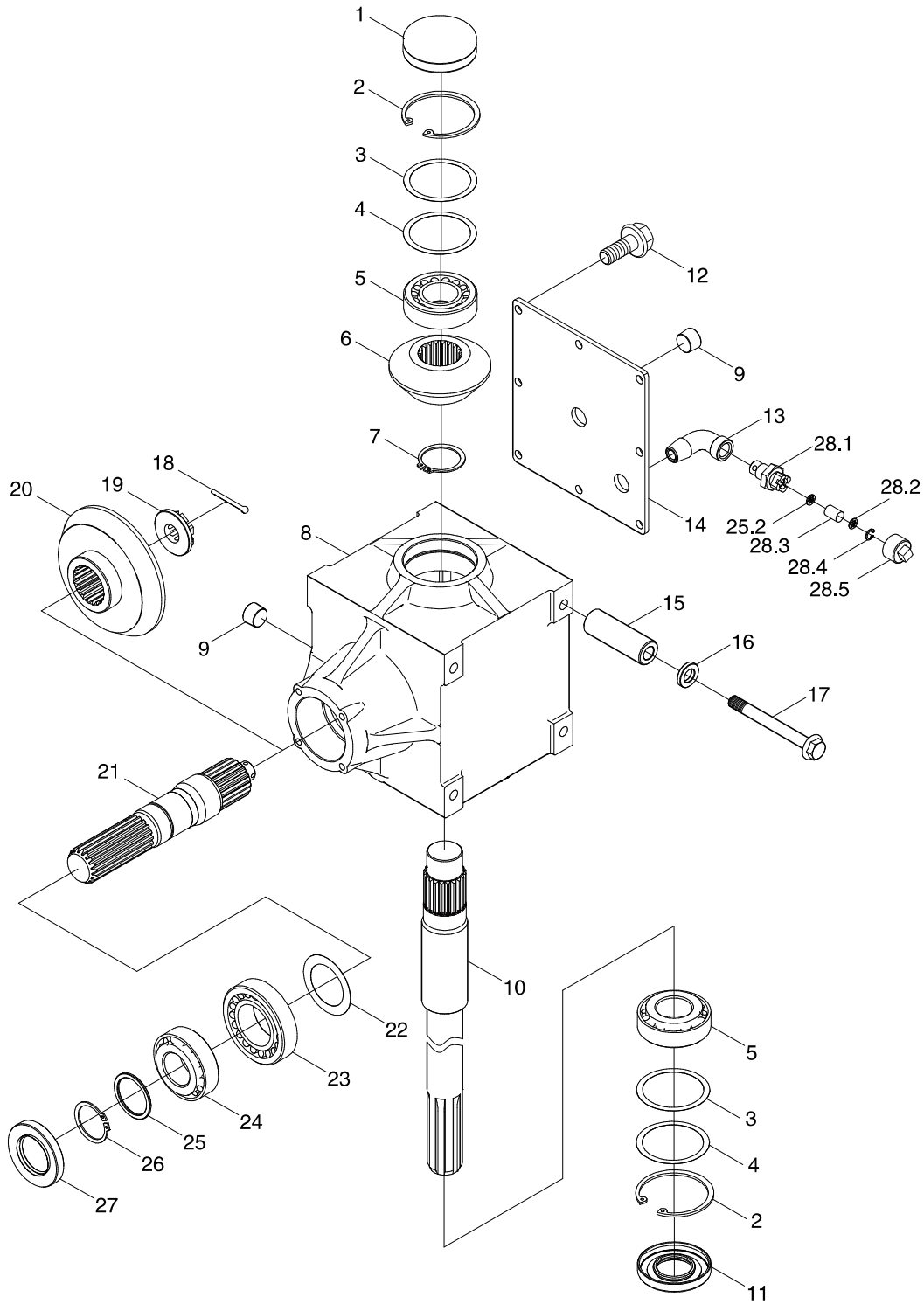
GN601.11 Separation drum assembly-2



GN601.11 Separation drum assembly – 2

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.11	Separation drum assembly	1	
	GN601.11.1	Separation drum assembly	1	
1	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	10	
2	GB/T 93-10	Standard spring washer	10	
3	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	8	
4	GB/T 93-8	Standard spring washer	8	
5	GB/T 97.1-8-A0P	Plain washer	4	
6	GN601.11.1-06	Pressure plate	4	
7	GN601.11.1-05	Steel angle	2	
8	GN601.11.1-04	Wing plate	2	
9	GB/T 12-M8 × 30-8.8-A2L	Button head square neck bolt	11	
10	GB/T 12-M10 × 35-8.8-A3L	Button head square neck bolt	10	
11	GN601.11.1.1	Separation drum weldment	1	
11.1	GN601.11.1.1.2	Long separated tooth assembly	28	
11.1.1	SPL6177.1-M12-10-F3	Hexagon flange nut	2	
11.1.2	GN601.11.1.1.2-01	Long separated tooth	1	
11.1.3	GN601.11.1.1.1-02	Separated tooth holder	1	
11.1.4	GB/T 5789-M12 × 35-10.9-A2L	Hexagon flange nut	2	
11.2	GN601.11.1.1.1	Short separated tooth assembly	16	
11.2.1	SPL6177.1-M12-10-F3	Hexagon flange nut	2	
11.2.2	GN601.11.1.1.1-01	Short separated tooth	1	
11.2.3	GN601.11.1.1.1-02	Separated tooth holder	1	
11.2.4	GB/T 5789-M12 × 35-10.9-A2L	Hexagon flange nut	2	
12	GN601.11.1-03	Counterweight plate	As required	
13	GN601.11.1-09	Counterweight plate	As required	
14	SPL6177.1-M8-F3	Hexagon flange nut	8	
15	GB/T 12-M8 × 20-8.8-A2L	Button head square neck bolt	5	
16	GN601.11.1-08	Counterweight	As required	
17	GN601.11.1-11	Counterweight	As required	
18	GB/T 12-M12 × 30-8.8-A3L	Button head square neck bolt	6	
19	GN601.11.1-01	Air deflector	4	
20	SPL6177.1-M12-F3	Hexagon flange nut	8	
21	GN601.11.1-07	Counterweight	As required	
22	GB/T 12-M12 × 35-8.8-A3L	Button head square neck bolt	As required	
23	GN601.11.1-02	Counterweight plate	As required	
24	GN601.11.1-10	Counterweight plate	As required	
25	GB/T 5789-M12 × 90-10.9	Hexagon flange nut	4	
26	GN601.11.1.2a	Coupler assembly	1	
26.1	GN601.13.13.3.2	Front rubber sleeve subassembly	4	
26.2	GN601.11.1.2a-01	Coupler	1	

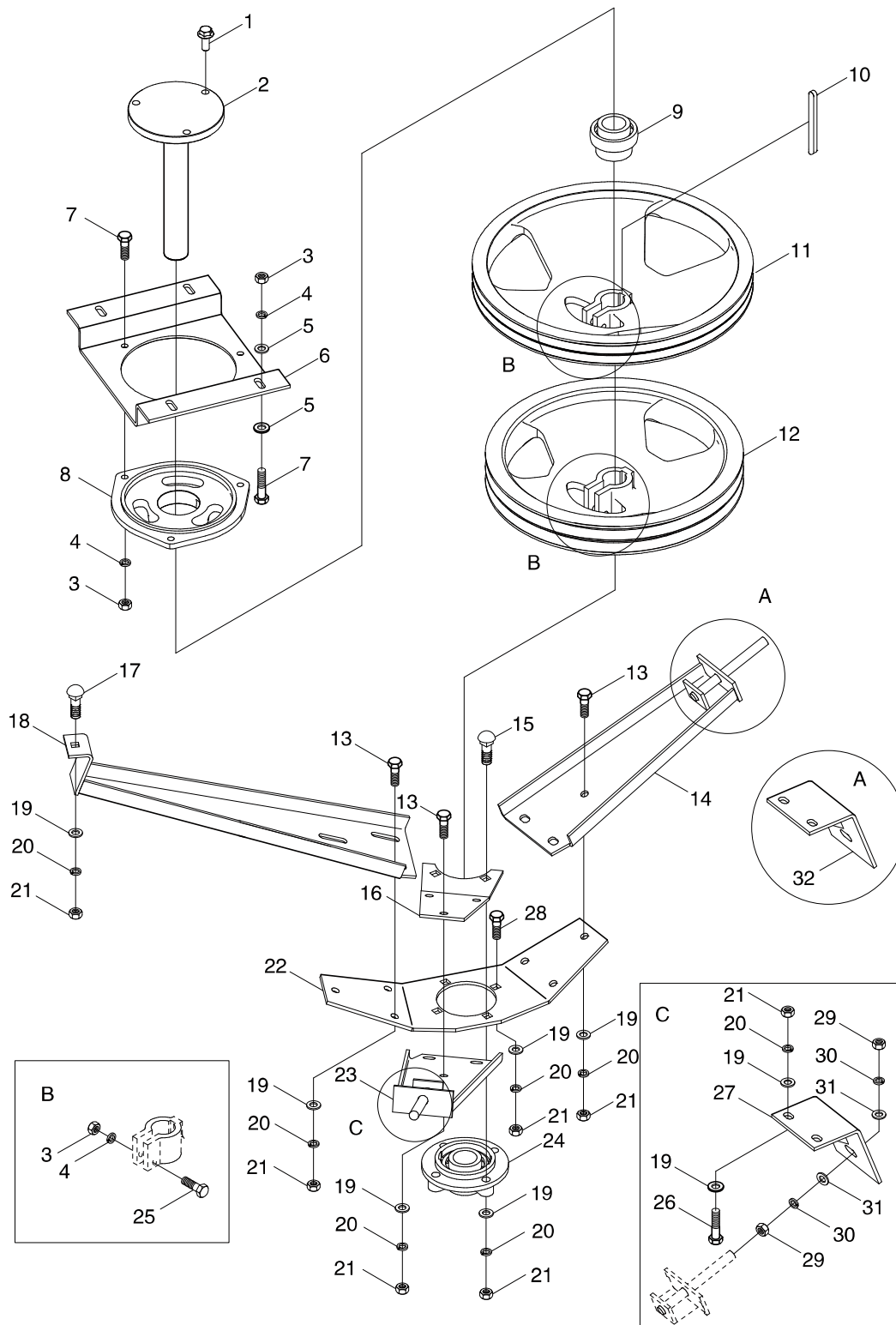
GN601.11 Separation drum assembly-3



GN601.11 Separation drum assembly – 3

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.11	Separation drum assembly	1	
	GN601.11.2a	Gearbox assembly	1	
1	GN601.11.2-09	Sealing gland	1	
2	GB/T 893.1-72	Internal circlip	2	
3	GN601.11.2-13	Adjusting washer 2	As required	
4	GN601.11.2-12	Adjusting washer 1	As required	
5	GB/T 297-32207	Tapered roller bearing	2	
6	GN601.11.2-05	Small bevel gear	1	
7	GB/T 894.1-42	External circlip	1	
8	GN601.11.2-01	Casing	1	
9	Q61904	Hexagon socket cone screw plug	2	
10	GN601.11.2a-03	Input shaft	1	
11	GN601.11.2-07	Output shaft seal ring	1	
12	GB/T 5789-M8 × 30-8.8-A2L	Hexagon flange nut	8	
13	GN601.11.2-11	Elbow	1	
14	GN601.11.2-02	Cover, housing	1	
15	GN601.11.2-14	Bolt bushing	4	
16	GN601.11.2-17	Bolt washer	4	
17	GB/T 5789-M12 × 110-8.8-A3L	Hexagon flange nut	4	
18	GB/T 91-4 × 36-A0P	Split pin	1	
19	GN601.11.2-10	Knurled nut	1	
20	GN601.11.2-06	Large bevel gear	1	
21	GN601.11.2a-04	Output shaft	1	
22	GN601.11.2-15	Adjusting washer 3	As required	
23	GB/T 297-32209	Tapered roller bearing	1	
24	GB/T 297-32008	Tapered roller bearing	1	
25	GN601.11.2-16	Spacer	1	
26	GB/T 894.1-40	External circlip	1	
27	GN601.11.2-08	Input shaft seal ring	1	
28	YC4.8.1.2	Ventilation plug assembly	1	
28.1	YC4.8.1.2-01	Ventilation plug body	1	
28.2	YC4.8.1.2-04	Base plate	2	
28.3	YC4.8.1.2-03	Element	1	
28.4	GB/T 893.1-11	Internal circlip	1	
28.5	YC4.8.1.2-02	Ventilation plug cover	1	

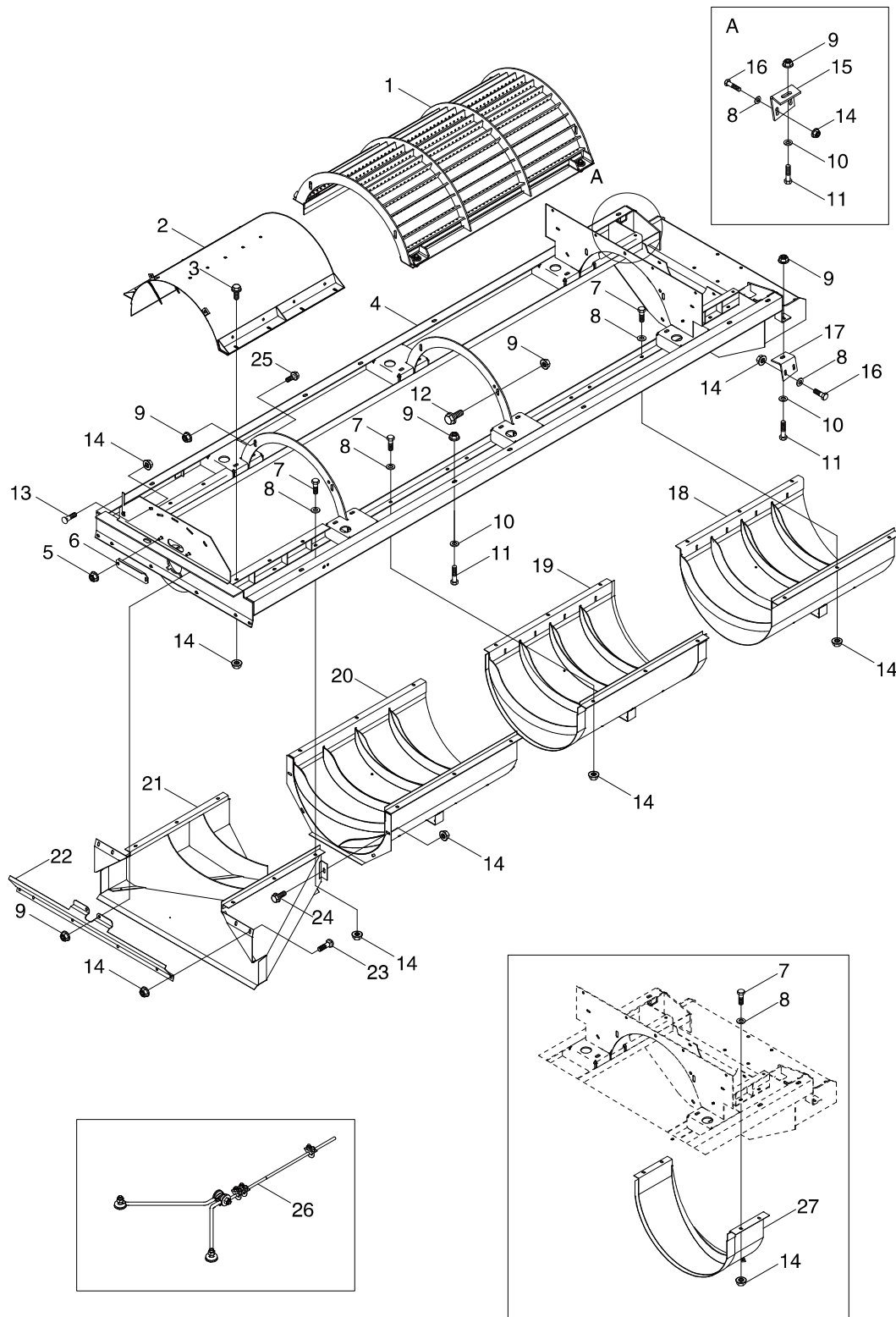
GN601.11 Separation drum assembly-4



GN601.11 Separation drum assembly – 4

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.11	Separation drum assembly	1	
	GN601.11.3	Input shaft assembly	1	
1	GB/T 5789-M12 × 30-8.8-A2L	Hexagon flange nut	3	
2	GN601.11.3-01	Input shaft	1	
3	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	9	
4	GB/T 93-10	Standard spring washer	9	
5	GB/T 95-10-A0P	Plain washer	8	
6	GN601.11.3-04	Support plate	1	
7	GB/T 5783-M10 × 30-8.8-A3L	Hexagon head bolt	7	
8	GN601.11.3-07	Bearing seat	1	
9	GB/T 3882-UEL208	Outer spherical ball bearing	1	
10	GB/T 1096-12 × 8 × 125	Flat key	1	
11	GN601.11.3-03	Pulley (II)	1	
12	GN601.11.3-02	Pulley (I)	1	
13	GB/T 5783-M12 × 30-8.8-A3L	Hexagon head bolt	11	
14	GN601.11.3.1	Bracket welded (I)	1	
15	GB/T 12-M12 × 55-8.8-A3L	Button head square neck bolt	2	
16	GN601.11.3-05	Bracket	1	
17	GB/T 12-M12 × 30-8.8-A3L	Button head square neck bolt	1	
18	GN601.11.3.5	Bracket welded (V)	1	
19	GB/T 95-12-A0P	Plain washer	20	
20	GB/T 93-12	Standard spring washer	18	
21	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	16	
22	GN601.11.3-06	Plate base	1	
23	GN601.11.3.3	Bracket welded (III)	1	
24	GB/T 7810-UELFC208	Spherical surface ball bearing with block	1	
25	GB/T 5783-M10 × 50-8.8-A3L	Hexagon head bolt	2	
26	GB/T 5783-M12 × 40-8.8-A3L	Hexagon head bolt	2	
27	GN601.11.3.4	Bracket welded (IV)	1	
28	GB/T 5783-M12 × 55-8.8-A3L	Hexagon head bolt	2	
29	GB/T 6170-M16-8-A3L	Hexagon nut, type 1	4	
30	GB/T 93-16	Standard spring washer	4	
31	GB/T 95-16-A0P	Plain washer	4	
32	GN601.11.3.2	Bracket welded (II)	1	

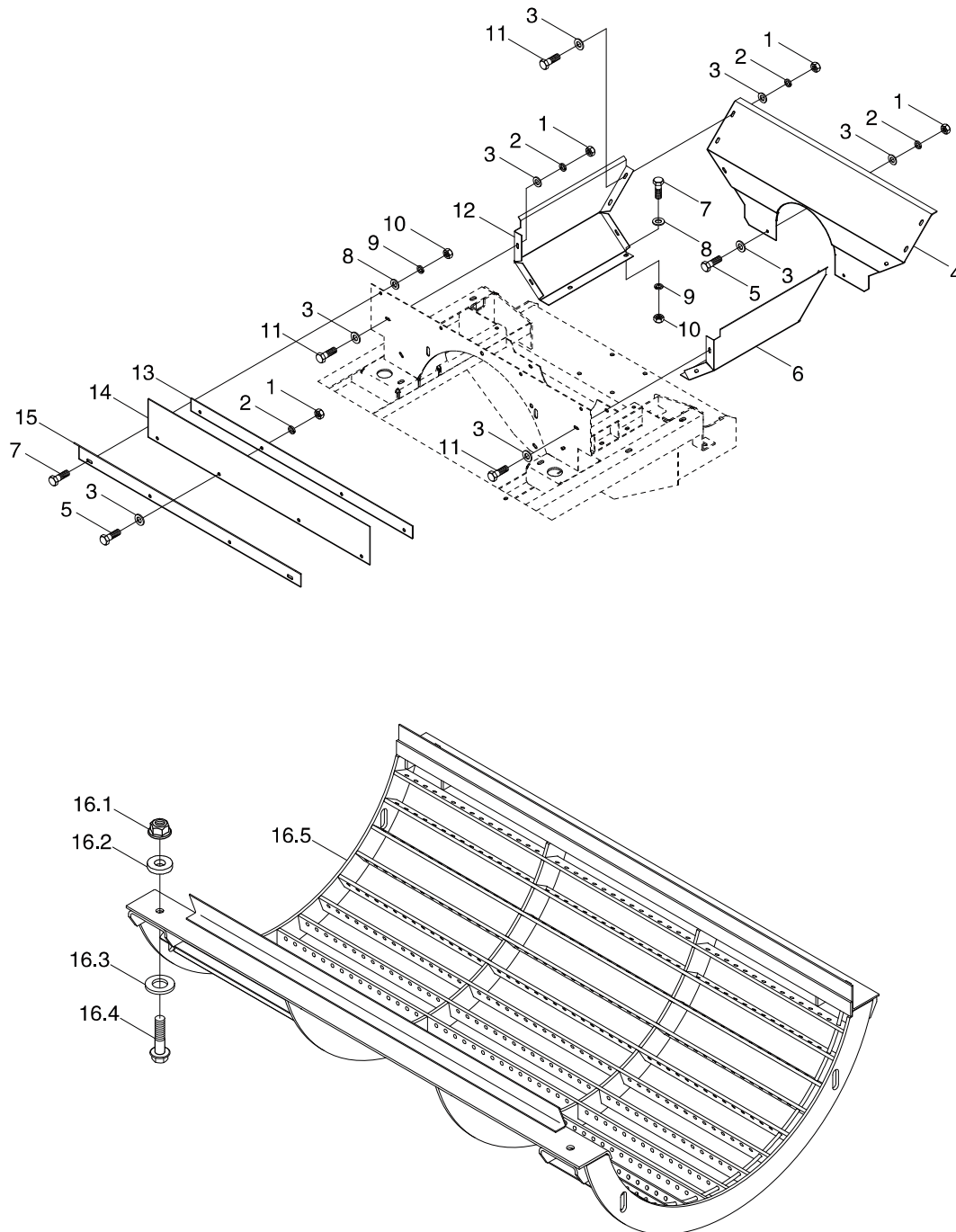
GN601.12A Separation drum chamber assembly-1



GN601.12A Separation drum chamber assembly – 1

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.12A	Separation drum chamber assembly	1	
1	GN601.12A.1	Concave assembly	2	
2	GN601.12.7	Feeding housing weldment	1	
3	GB/T 16674.1-M10 × 25-8.8-A2L	Hexagon flange nut	8	
4	GN601.12.1	Welded frame mount	1	
5	SPL6177.1-M8-F3	Hexagon flange nut	2	
6	GN601.12.10	Front guard plate weldment	1	
7	GB/T 5783-M10 × 25-8.8-A3L	Hexagon head bolt	30	
8	GB/T 97.1-10-A0P	Plain washer	37	
9	SPL6177.1-M12-F3	Hexagon flange nut	22	
10	GB/T 97.1-12-A0P	Plain washer	14	
11	GB/T 5783-M12 × 30-8.8-A3L	Hexagon head bolt	14	
12	GB/T 16674.1-M12 × 35-8.8-A2L	Hexagon flange nut	2	
13	GB/T 12-M10 × 20-8.8-A3L	Button head square neck bolt	4	
14	SPL6177.1-M10-F3	Hexagon flange nut	53	
15	GN601.12-06	Left connecting lug	1	
16	GB/T 5783-M10 × 30-8.8-A3L	Hexagon head bolt	4	
17	GN601.12-07	Right connecting lug	1	
18	GN601.12.5	Rear cover plate weldment	1	
19	GN601.12.4	Intermediate cover plate weldment	1	
20	GN601.12.3	Front cover plate weldment	1	
21	GN601.12.2	Feeding port weldment	1	
22	GN601.12-05	Baffle (FR)	1	
23	GB/T 12-M10 × 25-8.8-A3L	Button head square neck bolt	4	
24	GB/T 16674.1-M10 × 20-8.8-A2L	Hexagon flange nut	4	
25	GB/T 16674.1-M12 × 30-8.8-A2L	Hexagon flange nut	4	
26	GN601.12.9	Separation drum rigging	1	
27	GN601.12.6	Rear cover plate weldment	1	

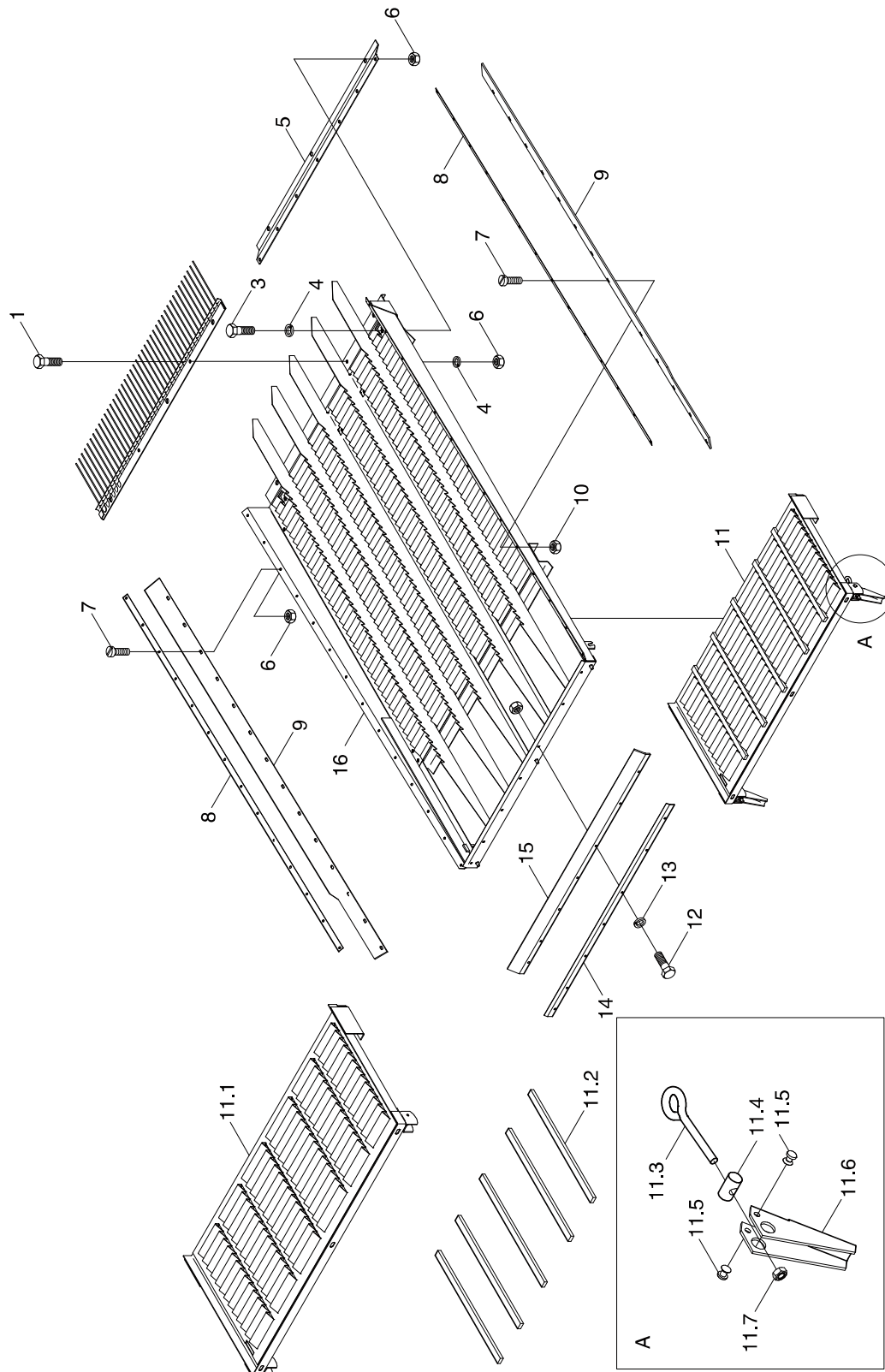
GN601.12A Separation drum chamber assembly-2



GN601.12A Separation drum chamber assembly – 2

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.12A	Separation drum chamber assembly	1	
1	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	19	
2	GB/T 93-8-A0P	Standard spring washer	27	
3	GB/T 97.1-8-A0P	Plain washer	31	
4	GN601.12-04	Rear slide plate	1	
5	GB/T 5783-M8 × 25-8.8-A2L	Hexagon head bolt	9	
6	GN601.12-03	Right slide plate	1	
7	GB/T 5783-M10 × 25-8.8-A3L	Hexagon head bolt	8	
8	GB/T 97.1-10-A0P	Plain washer	8	
9	GB/T 93-10-A0P	Standard spring washer	8	
10	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	10	
11	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	10	
12	GN601.12-02	Left slide plate	1	
13	GN601.12-10	Pressure plate	1	
14	GN601.12-09	Fender	1	
15	GN601.12-08	Connecting plate	1	
16	GN601.12A.1	Concave assembly	2	
16.1	SPL6177.1-M12-F3	Hexagon flange nut	4	
16.2	GN601.12.8-05	Adjusting shim	4	
16.3	GB/T 96.1-12-A0P	Large washer	4	
16.4	GB/T 5783-M10 × 35-A3L	Hexagon flange nut	4	
16.5	GN601.12A.1.1	Concave weldment	1	

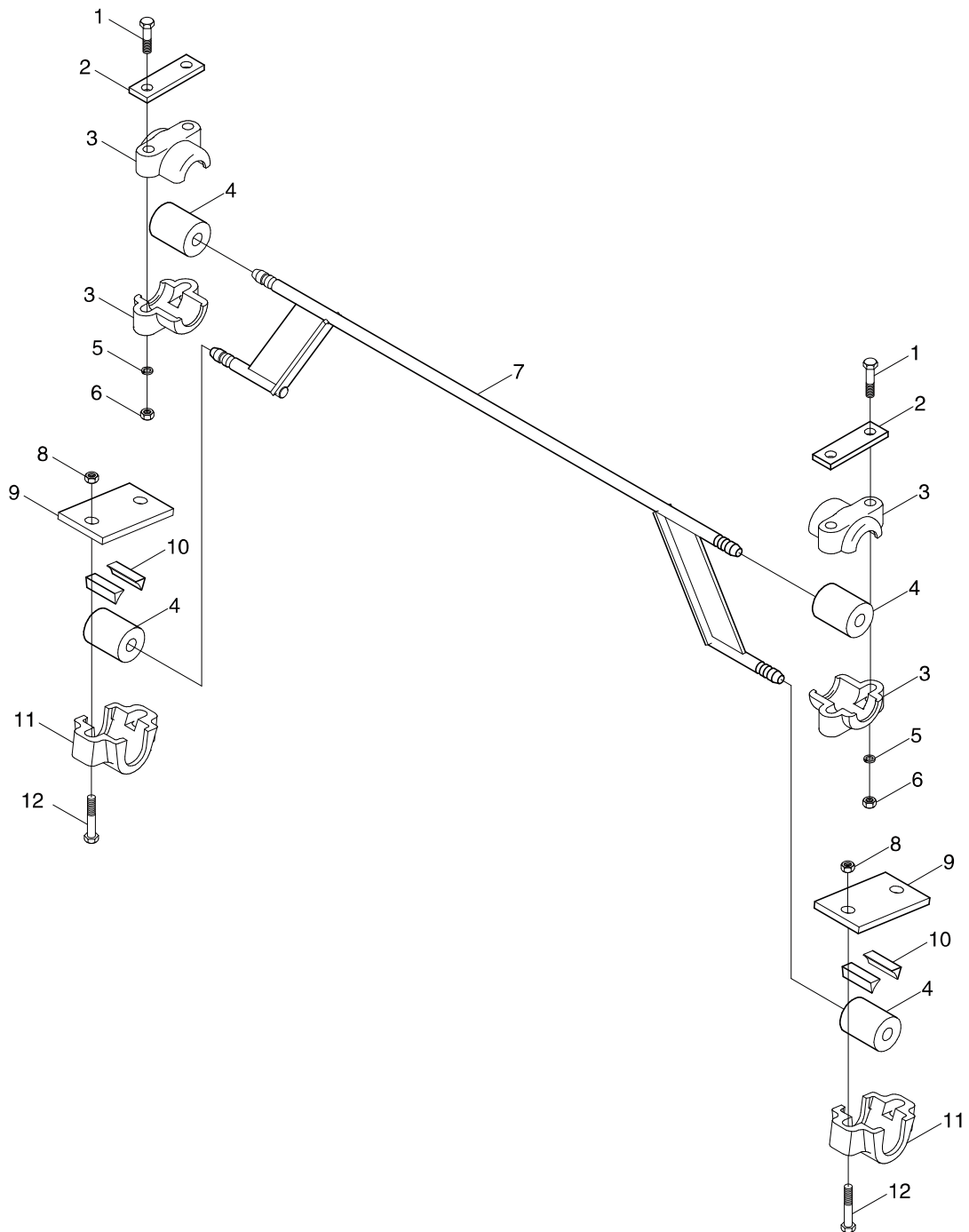
GN601.13 Cleaning chamber assembly –1



GN601.13 Cleaning chamber assembly –1

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.13	Cleaning chamber assembly	1	
	GN601.13.1	Oscillating pan assembly	1	
1	GB/T 5783–M8 × 20–8.8–A2L	Hexagon head bolt	2	
2	GN601.13.1.3	Claw sieve subassembly	1	
3	GB/T 5783–M8 × 25–8.8–A2L	Hexagon head bolt	7	
4	GB/T 93–8–A0P	Standard spring washer	9	
5	GN601.13.1–05	Stiffener	1	
6	GB/T 6170–M8–8–A2L	Hexagon nut, type 1	9	
7	GB/T 67–M6 × 20–4.8–A2L	Slotted pan head screw	28	
8	GN601.13.1–04	Side pressure plate	2	
9	GN601.13.1–03	Side sealing plate	2	
10	GB/T 6170–M6–8–A2L	Hexagon nut, type 1	35	
11	GN601.13.1.1	Grain tray part	1	
11.1	GN601.13.1.1.1	Grain tray weldment	1	
11.2	GN601.13.1.1–04	Sponge pad	5	
11.3	GN601.13.1.1–03	Pull shaft	2	
11.4	GN601.13.1.1–02	Fulcrum	2	
11.5	GB/T 869--6 × 12	Countersunk head rivet	4	
11.6	GN601.13.1.1–01	Handle	2	
11.7	GB/T 889.1–M8	Type I hexagon lock nut with non-metallic insert	2	
12	GB/T 5783–M6 × 25–8.8–A2L	Hexagon head bolt	7	
13	GB/T 93–6–A0P	Standard spring washer	48	
14	GN601.13.1–02	Front pressure plate	1	
15	GN601.13.1–01	Front sealing plate	1	
16	GN601.13.1.2	Oscillating pan weldment	1	

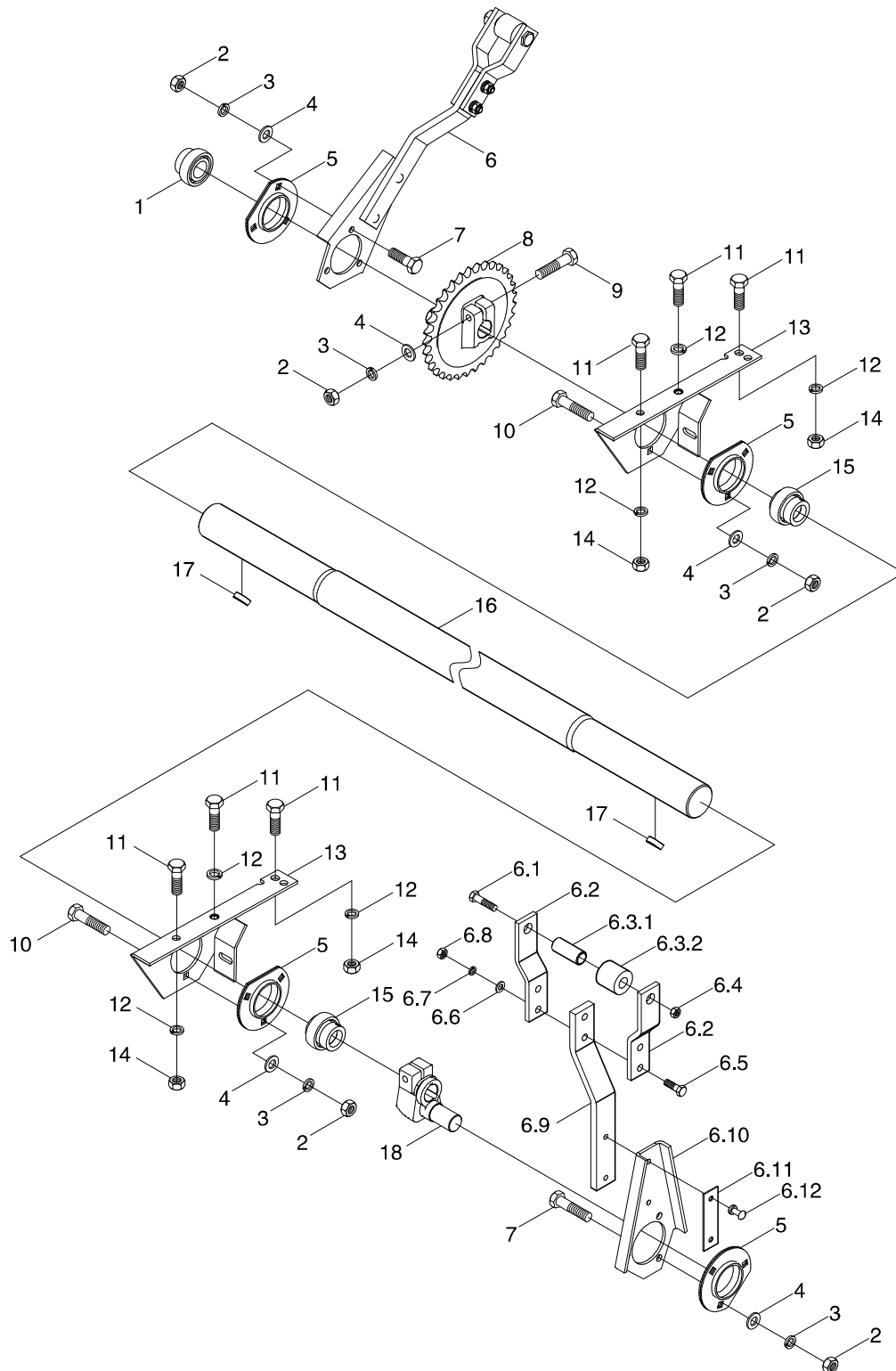
GN601.13 Cleaning chamber assembly -2



GN601.13 Cleaning chamber assembly –2

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.13	Cleaning chamber assembly	1	
	GN601.13.8	Oscillating pan front bracket	1	
1	GB/T 5782–M8 × 70–8.8–A2L	Hexagon head bolt	4	
2	GN601.13.8–04	Packing plate	2	
3	W10019	Bearing pressure cap	4	
4	W20459	Rubber sleeve	4	
5	GB/T 93–8–A0P	Standard spring washer	4	
6	GB/T 6170–M8–8–A2L	Hexagon nut, type 1	4	
7	GN601.13.8.1	Support shaft subassembly	1	
8	GB/T 889.1–M10–8	Type I hexagon lock nut with non-metallic insert	4	
9	GN601.13.8–02	Packing plate	2	
10	GN601.13.8–03	Pivot shaft pad	4	
11	GN601.13.8–01	Shaft base with rubber sleeve	2	
12	GB/T 5783–M10 × 50–8.8–A3L	Hexagon head bolt	4	

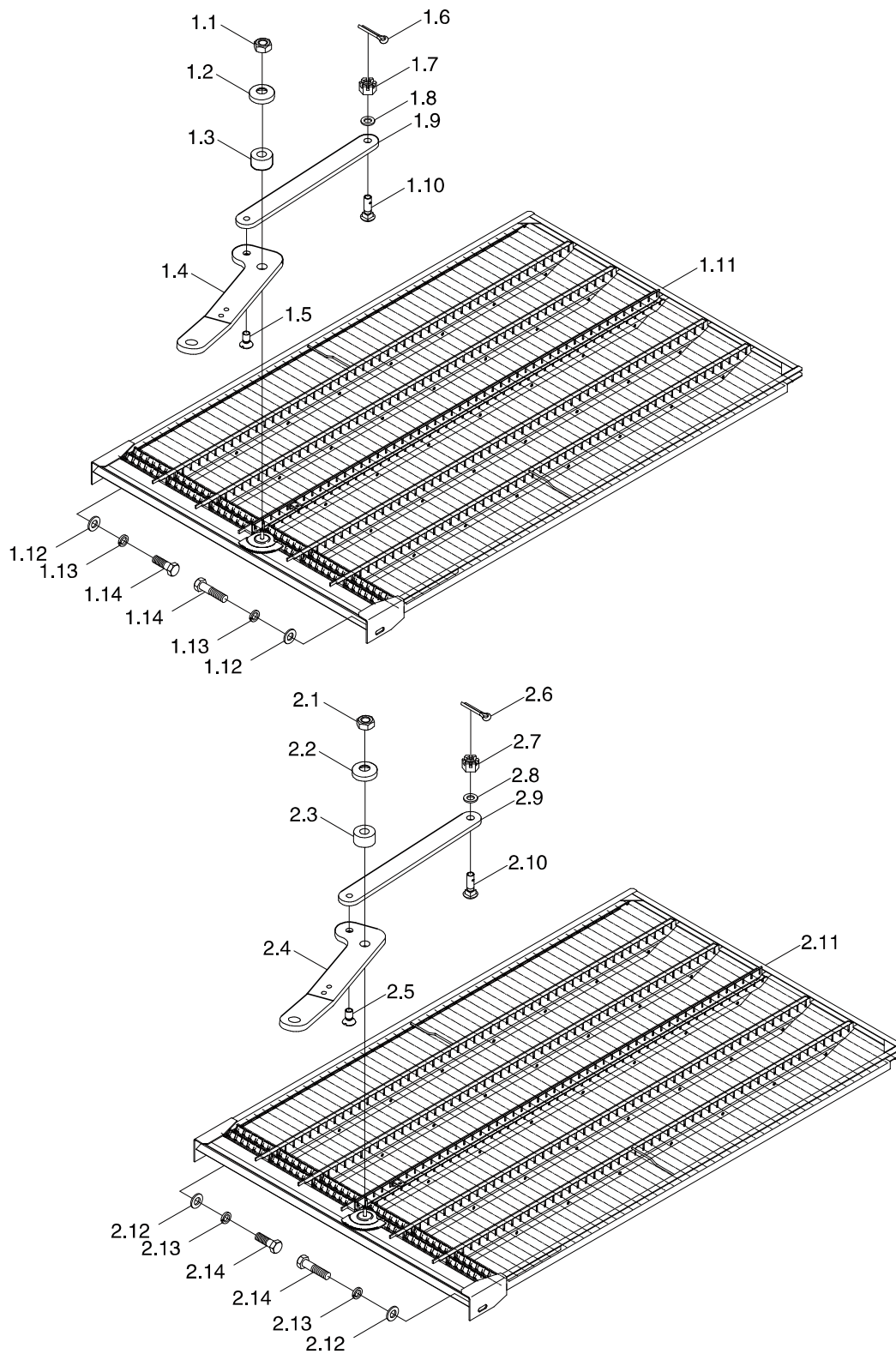
GN601.13 Cleaning chamber assembly -3



GN601.13 Cleaning chamber assembly –3

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.13	Cleaning chamber assembly	1	
	GN601.13.9	Drive shaft component	1	
1	GB/T 3882-UE206	Outer spherical ball bearing	2	
2	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	14	
3	GB/T 93-10-A0P	Standard spring washer	14	
4	GB/T 97.1-10-A0P	Plain washer	14	
5	GN601.13.9-02	Bearing seat	4	
6	GN601.13.9.1	Sieve drive connecting rod part	2	
6.1	GN601.13.9.1-05	Bolt	2	
6.2	GN601.13.9.1-04	Bracket	4	
6.3	GN601.13.9.1.1	Rubber sleeve assembly	2	
6.3.1	GN601.13.9.1.1-01	Shaft pipe with rubber sleeve	2	
6.3.2	W20463	Rubber sleeve	2	
6.4	GB/T 889.1-M16	Type I hexagon lock nut with non-metallic insert	2	
6.5	GB/T 5782-M10 × 45-A3L	Hexagon head bolt	4	
6.6	GB/T 97.1-10-A0P	Plain washer	4	
6.7	GB/T 93-10-A0P	Standard spring washer	4	
6.8	GB/T 6170-M10-A3L	Hexagon nut, type 1	4	
6.9	GN601.13.9.1-01	Connecting link	2	
6.10	GN601.13.9.1-03	Support	2	
6.11	GN601.13.9.1-02	Packing plate	2	
6.12	GB/T 867--8 × 32	Half round head rivet	4	
7	GB/T 5783-M10 × 30-8.8-A3L	Hexagon head bolt	6	
8	GN601.13.9-04	Chain wheel	1	
9	GB/T 5782-M10 × 65-8.8-A2L	Hexagon head bolt	2	
10	GB/T 12-M10 × 30-8.8-A3L	Button head square neck bolt	6	
11	GB/T 5783-M12 × 30-8.8-A3L	Hexagon head bolt	6	
12	GB/T 93-12-A0P	Standard spring washer	6	
13	GN601.13.9.2	Bearing block bracket weldment	2	
14	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	4	
15	GB/T 3882-UEL206	Outer spherical ball bearing	2	
16	GN601.13.9-01	Sieve box drive shaft	1	
17	GB/T 1099.1-8 × 11 × 28	Woodruff key	2	
18	GN601.13.9-03	Left crank	1	

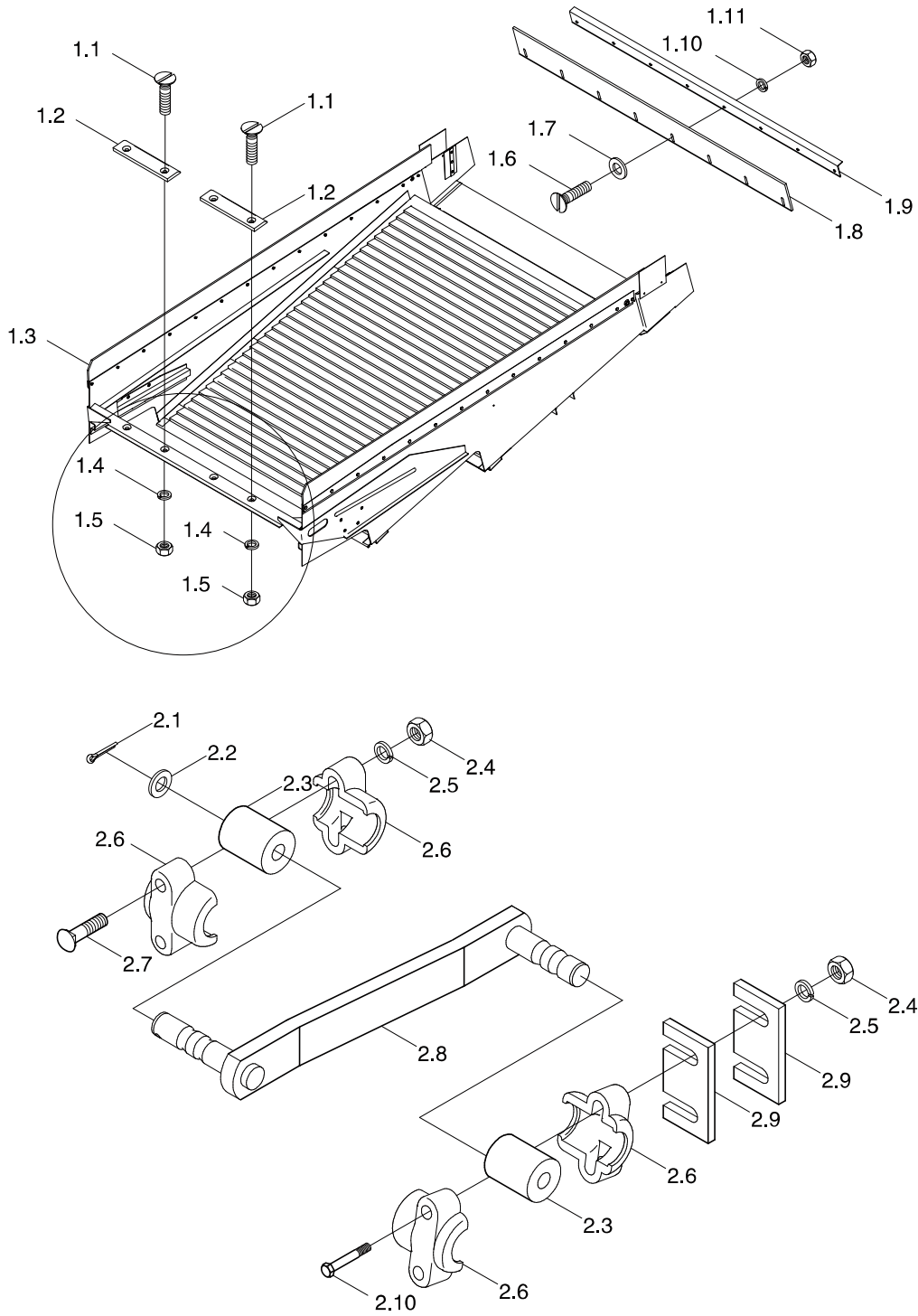
GN601.13 Cleaning chamber assembly –4



GN601.13 Cleaning chamber assembly –4

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.13	Cleaning chamber assembly	1	
1	GN601.13.3	Upper sieve assembly	1	
1.1	GB/T 6179-M8-A2L	Type I hexagon lock nut with non-metallic insert	1	
1.2	F495083	Retainer ring	1	
1.3	GN601.13.3-01	Compression pad	1	
1.4	GN601.13.3.2	Adjustment lever weldment	1	
1.5	GB/T 68-M6 × 12-A2L	Slotted countersunk flat head screw	1	
1.6	GB/T 91-1.6 × 14-A0P	Split pin	1	
1.7	GB/T 6179-M6-A2L	Hexagon slotted nut, style 1	1	
1.8	GB/T 97.1-6-A0P	Plain washer	1	
1.9	G20B.15.3-03	Connecting link	1	
1.10	F495095	Bolt	1	
1.11	GN601.13.3.1	Upper sieve weldment	1	
1.12	GB/T 97.1-10-A0P	Plain washer	2	
1.13	GB/T 93-10-A0P	Standard spring washer	2	
1.14	GB/T 5783-M10 × 25-A3L	Hexagon head bolt	2	
2	GN601.13.5	Lower sieve assembly	1	
2.1	GB/T 889.1-M8-8	Type I hexagon lock nut with non-metallic insert	1	
2.2	F495083	Retainer ring	1	
2.3	GN601.13.3-01	Compression pad	1	
2.4	GN601.13.3.2	Adjustment lever weldment	1	
2.5	GB/T 68-M6 × 12-A2L	Slotted countersunk flat head screw	1	
2.6	GB/T 91-1.6 × 14-A0P	Split pin	1	
2.7	GB/T 6179-M6-A2L	Hexagon slotted nut, style 1	1	
2.8	GB/T 97.1-6-A0P	Plain washer	1	
2.9	G20B.15.3-03	Connecting link	1	
2.10	F495095	Bolt	1	
2.11	GN601.13.5.1	Lower sieve weldment	1	
2.12	GB/T 97.1-10-A0P	Plain washer	2	
2.13	GB/T 93-10-A0P	Standard spring washer	2	
2.14	GB/T 5783-M10 × 25-A3L	Hexagon head bolt	2	

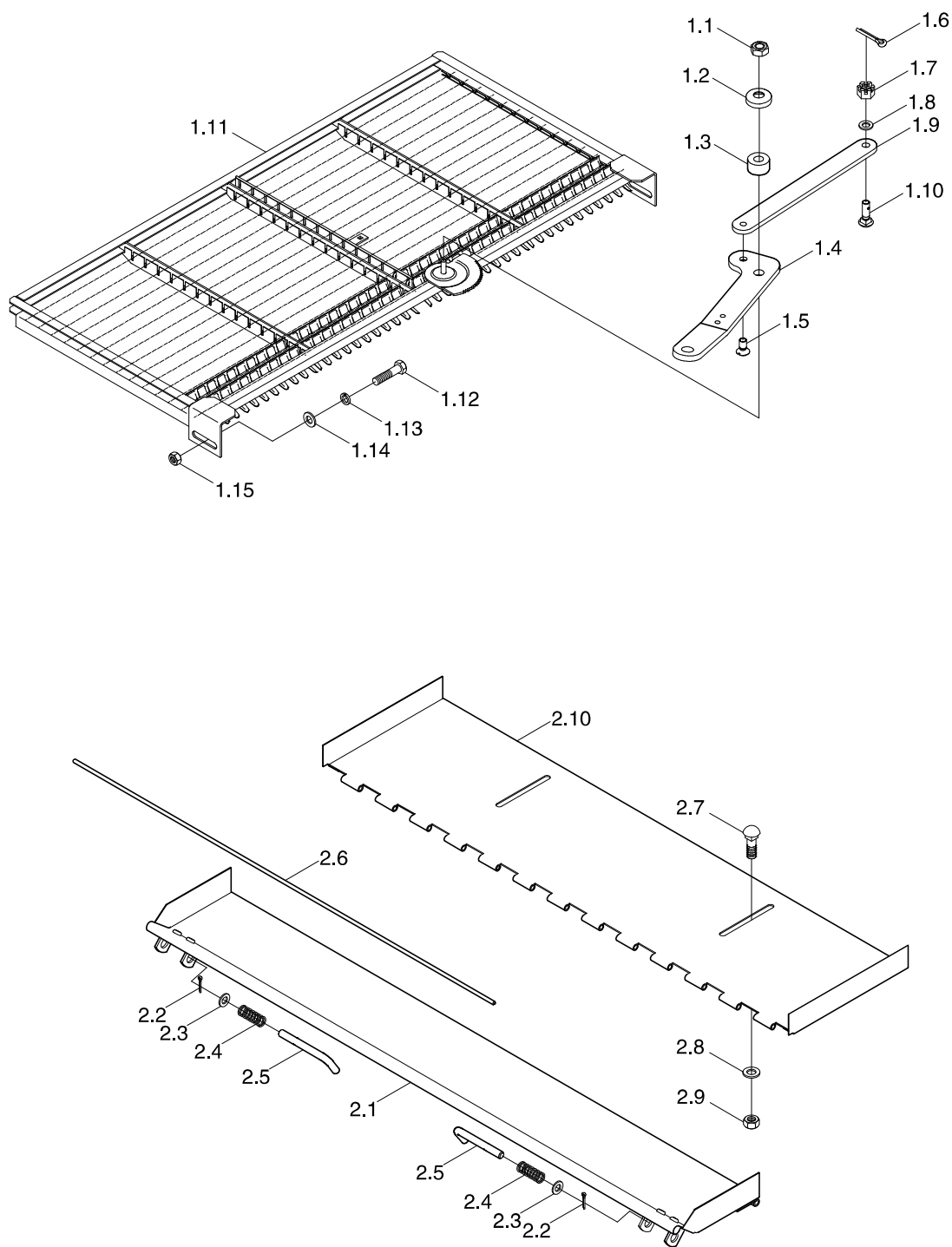
GN601.13 Cleaning chamber assembly –5



GN601.13 Cleaning chamber assembly –5

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.13	Cleaning chamber assembly	1	
1	GN601.13.4	Lower sieve tank assembly	1	
1.1	GB/T 68–M5 × 16–A2L	Slotted countersunk flat head screw	4	
1.2	W20409	Nylon plate	2	
1.3	GN601.13.4.1	Lower sieve tank weldment	1	
1.4	GB/T 93–5–A0P	Standard spring washer	4	
1.5	GB/T 6170–M5–A2L	Hexagon nut, type 1	4	
1.6	GB/T 67–M6 × 20–A2L	Slotted pan head screw	8	
1.7	GB/T 97.1–6–A0P	Plain washer	8	
1.8	GN601.13.4–01	Rear sealing plate	1	
1.9	GN601.13.4–02	Rear pressure plate	1	
1.10	GB/T 93–6–A0P	Standard spring washer	8	
1.11	GB/T 41–M6–A2L	Hexagon nut	8	
2	GN601.13.11	Boom assembly	2	
2.1	GB/T 91–4 × 28–A0P	Split pin	2	
2.2	GB/T 97.1–16–A0P	Plain washer	2	
2.3	W20459	Rubber sleeve	4	
2.4	GB/T 6170–M8–A2L	Hexagon nut, type 1	8	
2.5	GB/T 93–8–A0P	Standard spring washer	8	
2.6	W10019	Bearing pressure cap	8	
2.7	GB/T 14–M8 × 65–A2L	Large button head square neck bolt	4	
2.8	GN601.13.11.1	Boom weldment	2	
2.9	GN601.13.11–01	Packing plate	4	
2.10	GB/T 5782–M8 × 80–A2L	Hexagon head bolt	4	

GN601.13 Cleaning chamber assembly –6



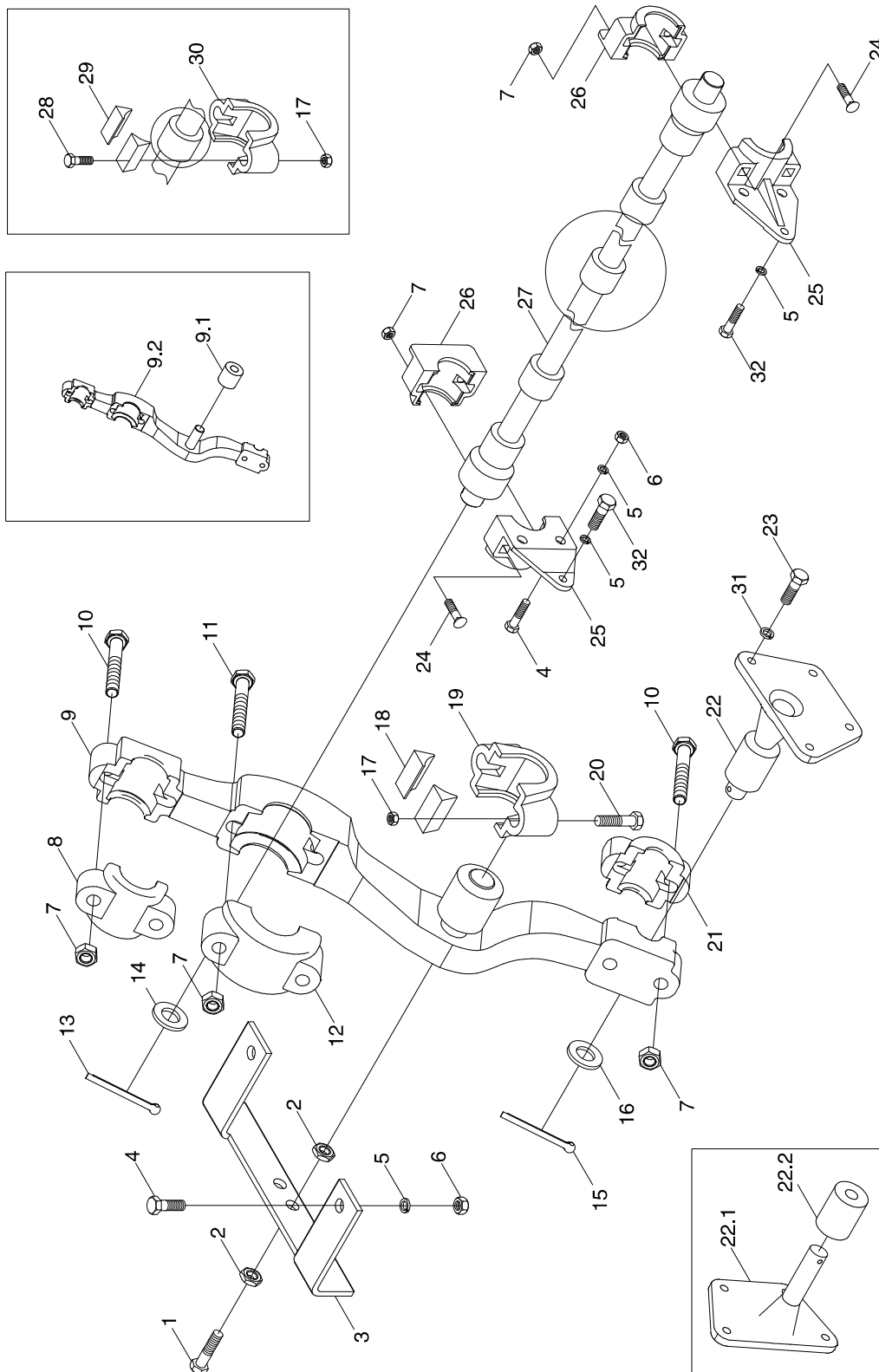
GN601.13 Cleaning chamber assembly –6

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.13	Cleaning chamber assembly	1	
1	GN601.13.6	Rear sieve assembly	1	
1.1	GB/T 889.1–M8–8	Type I hexagon lock nut with non-metallic insert	1	
1.2	F495083	Retainer ring	1	
1.3	GN601.13.3–01	Compression pad	1	
1.4	GN601.13.3.2	Adjustment lever weldment	1	
1.5	GB/T 68–M6 × 12–A2L	Slotted countersunk flat head screw	1	
1.6	GB/T 91–1.6 × 14–A0P	Split pin	1	
1.7	GB/T 6179–M6–A2L	Hexagon slotted nut, style 1	1	
1.8	GB/T 97.1–6–A0P	Plain washer	1	
1.9	G20B.15.3–03	Connecting link	1	
1.10	F495095	Bolt	1	
1.11	GN601.13.6.1	Rear sieve weldment	1	
1.12	GB/T 5783–M10 × 25–A3L	Hexagon head bolt	2	
1.13	GB/T 93–10–A0P	Standard spring washer	2	
1.14	GB/T 97.1–10–A0P	Plain washer	2	
1.15	GB/T 6170–M10–A3L	Hexagon nut, type 1	2	
2	GN601.13.7	Rear guard plate part	1	
2.1	GN601.13.7.2	Movable guard plate subassembly	1	
2.2	GB/T 91–3.2 × 28–A0P	Split pin	2	
2.3	GB/T 848–12–A0P	Small washer	2	
2.4	W20360	Tailing extension locking handle spring	2	
2.5	W20359	Plug pin	2	
2.6	GN601.13.7–01	Slide plate valve shaft	1	
2.7	GB/T 14–M8 × 40–A2L	Large button head square neck bolt	2	
2.8	GB/T 97.1–8–A0P	Plain washer	2	
2.9	GB/T 889.1–M8	Type I hexagon lock nut with non-metallic insert	2	
2.10	GN601.13.7.1	Slide plate subassembly	1	

GN601.13 Cleaning chamber assembly –7

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.13	Cleaning chamber assembly	1	
	GN601.13.13	Return disc assembly	1	
1	GN601.13.13.1	Return disc weldment	1	
2	GN601.13.13-01	Sealing plate	2	
3	GB/T 62-M8-A2L	Butterfly nut	8	
4	GB/T 93-8-A0P	Standard spring washer	14	
5	GB/T 96.1-8-A0P	Large washer	8	
6	GN601.13.13-05	Door	2	
7	GB/T 6170-M6-8-A2L	Hexagon nut, type 1	36	
8	GB/T 93-6-A0P	Standard spring washer	36	
9	GB/T 97.1-6-A0P	Plain washer	36	
10	GB/T 67-M8 × 25-4.8-A2L	Slotted pan head screw	6	
11	GN601.13.13-03	Molding	2	
12	GB/T 67-M6 × 16-4.8-A2L	Slotted pan head screw	36	
13	GN601.13.13-06	Plate	1	
14	GN601.13.13-02	Sealing plate	1	
15	GN601.13.13-04	Molding	1	
16	GB/T 97.1-8-A0P	Plain washer	6	
17	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	6	
18	GB/T 12-M16 × 160-8.8-A2L	Button head square neck bolt	2	
19	GB/T 97.1-16-A0P	Plain washer	6	
20	GB/T 889.1-M16-8	Type I hexagon lock nut with non-metallic insert	12	
21	GB/T 12-M16 × 150-8.8-A2L	Button head square neck bolt	2	
22	GB/T 97.1-24-A0P	Plain washer	2	
23	GN601.13.13-08	Washer	2	
24	GN601.13.13.5	Bolt weldment	2	
25	GN601.13.13.4	Right swing arm assembly	1	
26	GN601.13.13.2	Left swing arm assembly	1	
27	GB/T 5782-M12 × 120-8.8-A2L	Hexagon head bolt	2	
28	GN601.13.13-07	Inter-pipe	2	
29	GN601.13.13.3	Front boom assembly	2	
30	GB/T 97.1-12-A0P	Plain washer	4	
31	GB/T 889.1-M12-8	Type I hexagon lock nut with non-metallic insert	8	
32	GB/T 801-M12 × 90-8.8-A2L	Small button head low square neck bolt	2	

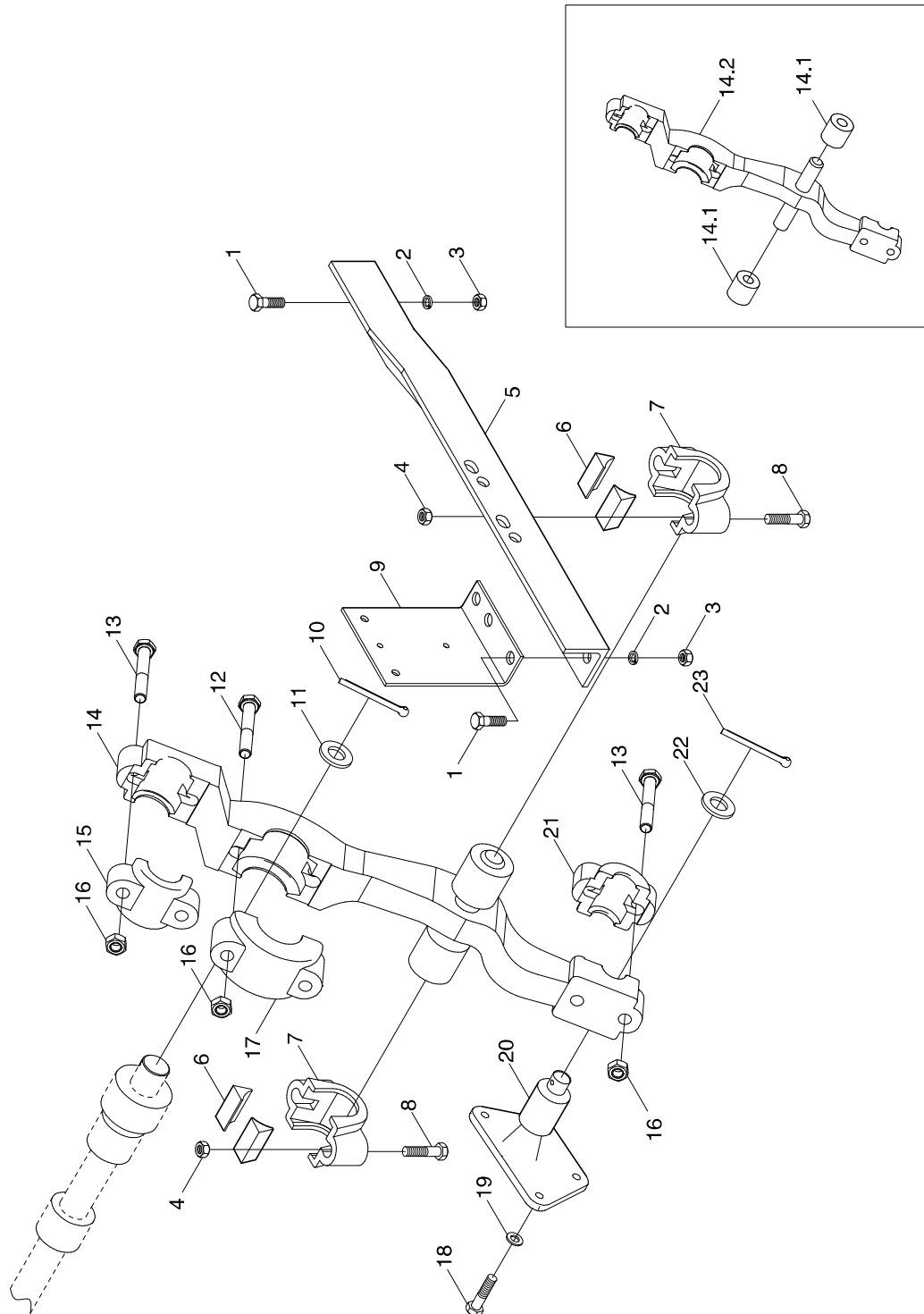
GN601.13 Cleaning chamber assembly –8



GN601.13 Cleaning chamber assembly –8

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.13	Cleaning chamber assembly	1	
	GN601.13.10	Sieve tank drive part	1	
1	GB/T 5783-M10 × 40-8.8-A3L	Hexagon head bolt	1	
2	GB/T 6172.1-M10-04-A3L	Hexagon thin nut	2	
3	GN601.13.10-07	Bracket	1	
4	GB/T 5783-M10 × 30-8.8-A3L	Hexagon head bolt	6	
5	GB/T 93-10-A0P	Standard spring washer	12	
6	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	10	
7	GB/T 889.1-M10-8	Type I hexagon lock nut with non-metallic insert	10	
8	GN601.13.10-03	Shaft base with rubber sleeve	1	
9	GN601.13.10.2	Left fork arm part	1	
9.1	W20463	Rubber sleeve	2	
9.2	GN601.13.10.2-01	Left fork arm	1	
10	GB/T 5782-M10 × 65-8.8-A2L	Hexagon head bolt	4	
11	GB/T 5782-M10 × 90-8.8-A2L	Hexagon head bolt	2	
12	GN601.13.10-04	Shaft base with rubber sleeve	1	
13	GB/T 91-5 × 50-A0P	Split pin	1	
14	GB/T 848-30-A0P	Small washer	1	
15	GB/T 91-4 × 25-A0P	Split pin	1	
16	GB/T 97.1-16-A0P	Plain washer	1	
17	GB/T 889.1-M12-8	Type I hexagon lock nut with non-metallic insert	8	
18	W10021	Pivot shaft pad	2	
19	W10018	Fork arm pivot	1	
20	GB/T 5782-M12 × 55-8.8-A3L	Hexagon head bolt	2	
21	W10022	Bearing cap	1	
22	AW20363	Sieve tank boom shaft assembly	1	
22.1	W20459	Rubber sleeve	1	
22.2	W10044	Sieve tank boom shaft	1	
23	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	4	
24	GB/T 12-M10 × 70-8.8-A2L	Button head square neck bolt	4	
25	GN601.13.10-02	Sieve tank drive shaft bushing base	2	
26	GN601.13.10-01	Sieve tank drive shaft bushing base	2	
27	GN601.13.10.3	Hanger shaft part	1	
28	GB/T 5782-M12 × 65-8.8-A2L	Hexagon head bolt	6	
29	G30A.13.10-04	Pivot shaft pad	6	
30	G30A.13.10-08	Shaft base with rubber sleeve	3	
31	GB/T 93-8-A0P	Standard spring washer	4	
32	GB/T 5783-M10 × 20-8.8-A3L	Hexagon head bolt	2	

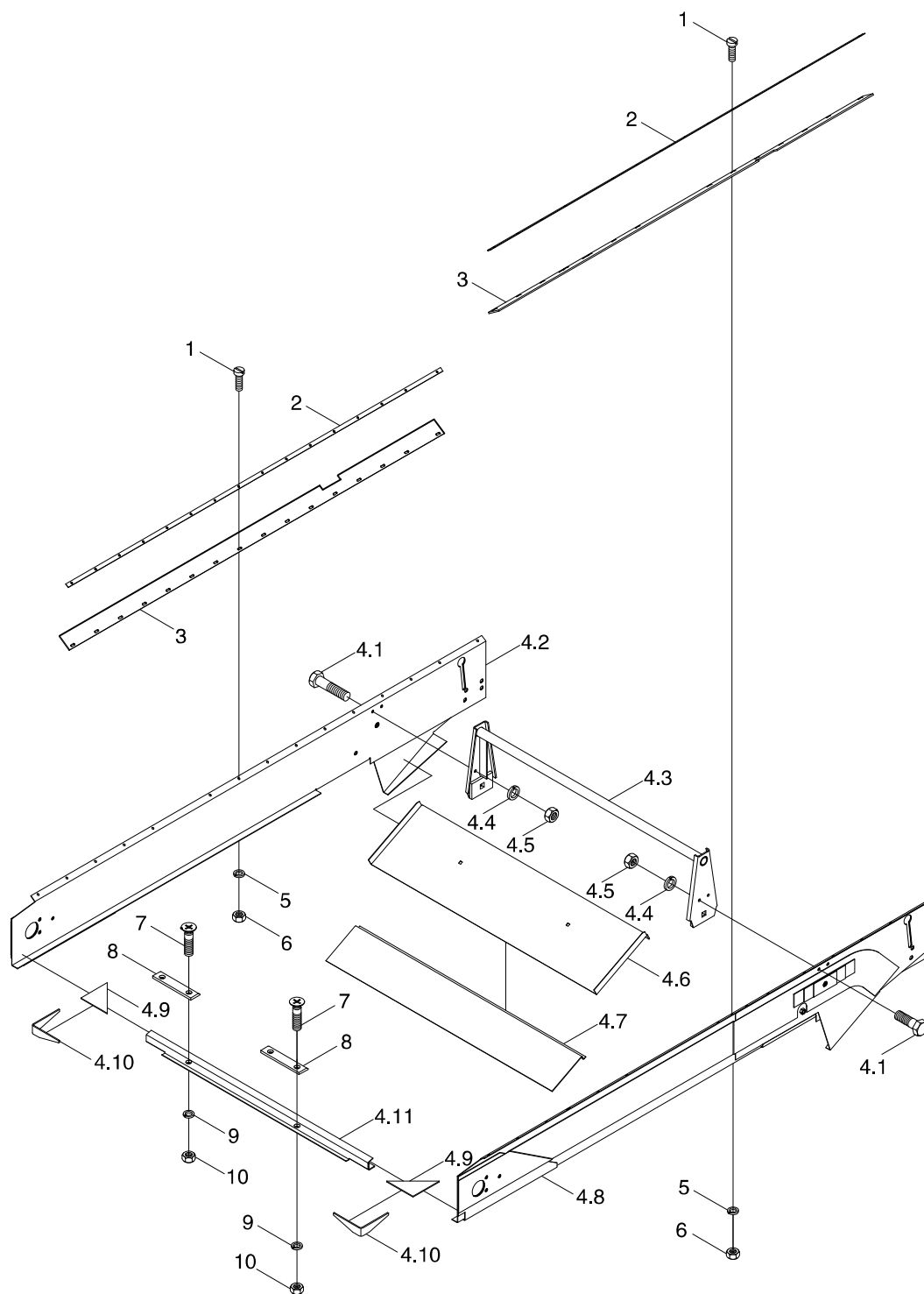
GN601.13 Cleaning chamber assembly –9



GN601.13 Cleaning chamber assembly –9

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.13	Cleaning chamber assembly	1	
	GN601.13.10	Sieve tank drive part	1	
1	GB/T 5783-M10 × 30-8.8-A3L	Hexagon head bolt	4	
2	GB/T 93-10-A0P	Standard spring washer	4	
3	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	4	
4	GB/T 889.1-M12-8	Type I hexagon lock nut with non-metallic insert	4	
5	GN601.13.10-08	Bracket	1	
6	W10021	Pivot shaft pad	4	
7	W10018	Fork arm pivot	2	
8	GB/T 5782-M12 × 55-8.8-A3L	Hexagon head bolt	4	
9	GN601.13.10-09	Electromagnetic pump mounting plate	1	
10	GB/T 91-5 × 50-A0P	Split pin	1	
11	GB/T 848-30-A0P	Small washer	1	
12	GB/T 5782-M10 × 90-8.8-A2L	Hexagon head bolt	2	
13	GB/T 5782-M10 × 65-8.8-A2L	Hexagon head bolt	4	
14	GN601.13.10.1	Right fork arm part	1	
14.1	W20463	Rubber sleeve	2	
14.2	GN601.13.10.1-01	Right fork arm	1	
15	GN601.13.10-03	Shaft base with rubber sleeve	1	
16	GB/T 889.1-M10-8	Type I hexagon lock nut with non-metallic insert	6	
17	GN601.13.10-04	Shaft base with rubber sleeve	1	
18	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	4	
19	GB/T 93-8-A0P	Standard spring washer	4	
20	AW20363	Sieve tank boom shaft assembly	1	
21	W10022	Bearing cap	1	
22	GB/T 97.1-16-A0P	Plain washer	1	
23	GB/T 91-4 × 25-A0P	Split pin	1	

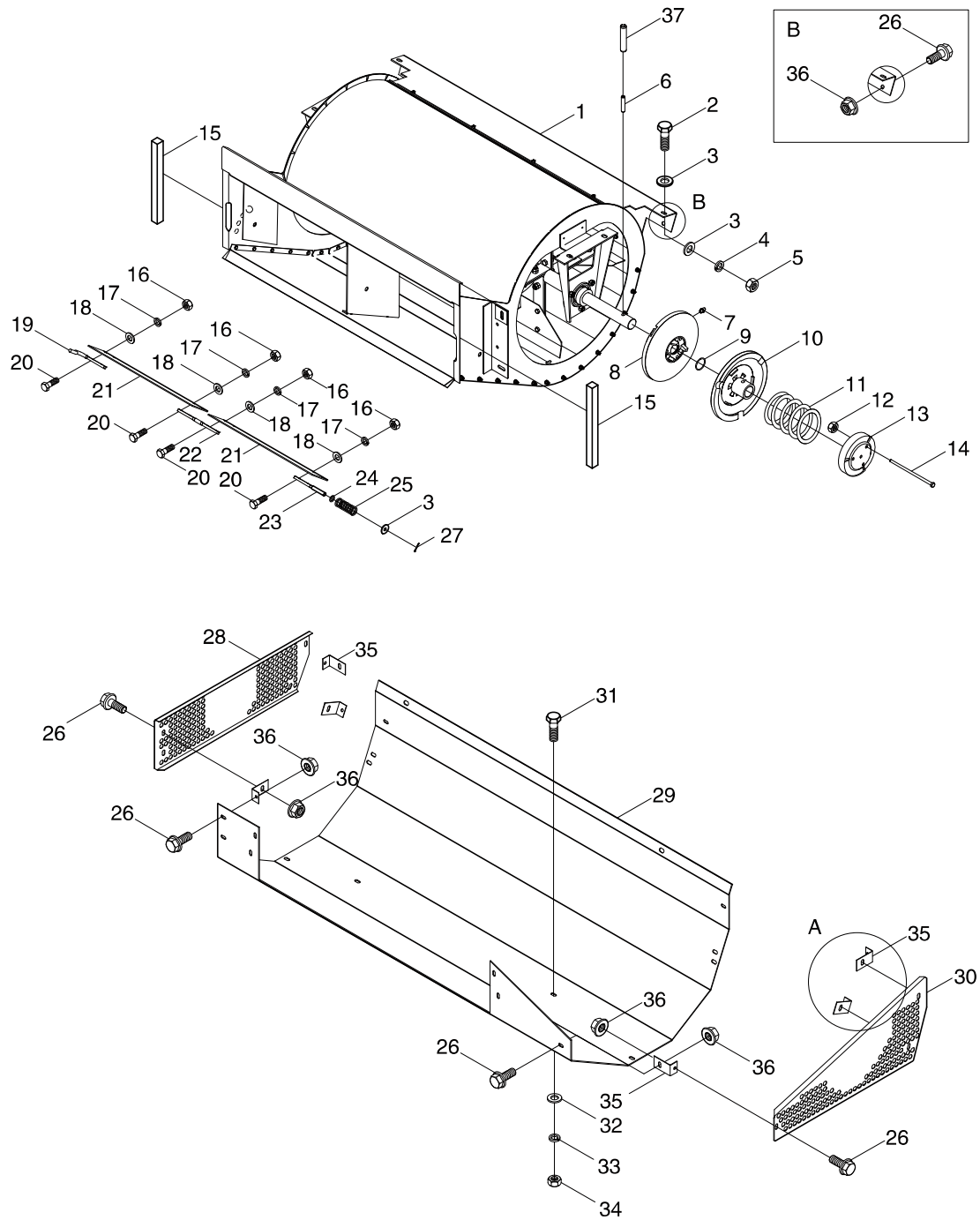
GN601.13 Cleaning chamber assembly –10



GN601.13 Cleaning chamber assembly –10

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.13	Cleaning chamber assembly	1	
	GN601.13.2	Upper sieve tank part	1	
1	GB/T 67–M6 × 20–4.8–A2L	Slotted pan head screw	32	
2	GN601.13.2–01	Upper sieve tank pressure bar	2	
3	GN601.13.2–02	Upper sieve tank sealing plate	2	
4	GN601.13.2.1	Upper sieve tank subassembly	1	
4.1	GB/T 5783–M8 × 25–A2L	Hexagon head bolt	4	
4.2	GN601.13.2.1.3	Right wall subassembly	1	
4.3	GN601.13.2.2	Upper sieve support subassembly	1	
4.4	GB/T 93–8–A0P	Standard spring washer	4	
4.5	GB/T 6170–M8–8–A2L	Hexagon nut, type 1	4	
4.6	GN601.13.2.1–11	Upper sieve tank baseplate	1	
4.7	GN601.13.2.1–12	Upper sieve tank baseplate reinforcement plate	1	
4.8	GN601.13.2.1.2	Left window subassembly	1	
4.9	GN601.13.2.1.1–04	Front support reinforcement plate	2	
4.10	GN601.13.2.1.1–03	Front support reinforcement angle bar	2	
4.11	GN601.13.2.1.1	Front bracket subassembly	1	
5	GB/T 93–6–A0P	Standard spring washer	32	
6	GB/T 6170–M6–8–A2L	Hexagon nut, type 1	32	
7	GB/T 68–M5 × 16–4.8–A2L	Slotted countersunk flat head screw	4	
8	W20409	Nylon plate	2	
9	GB/T 93–5–A0P	Standard spring washer	4	
10	GB/T 6170–M5–8–A2L	Hexagon nut, type 1	4	

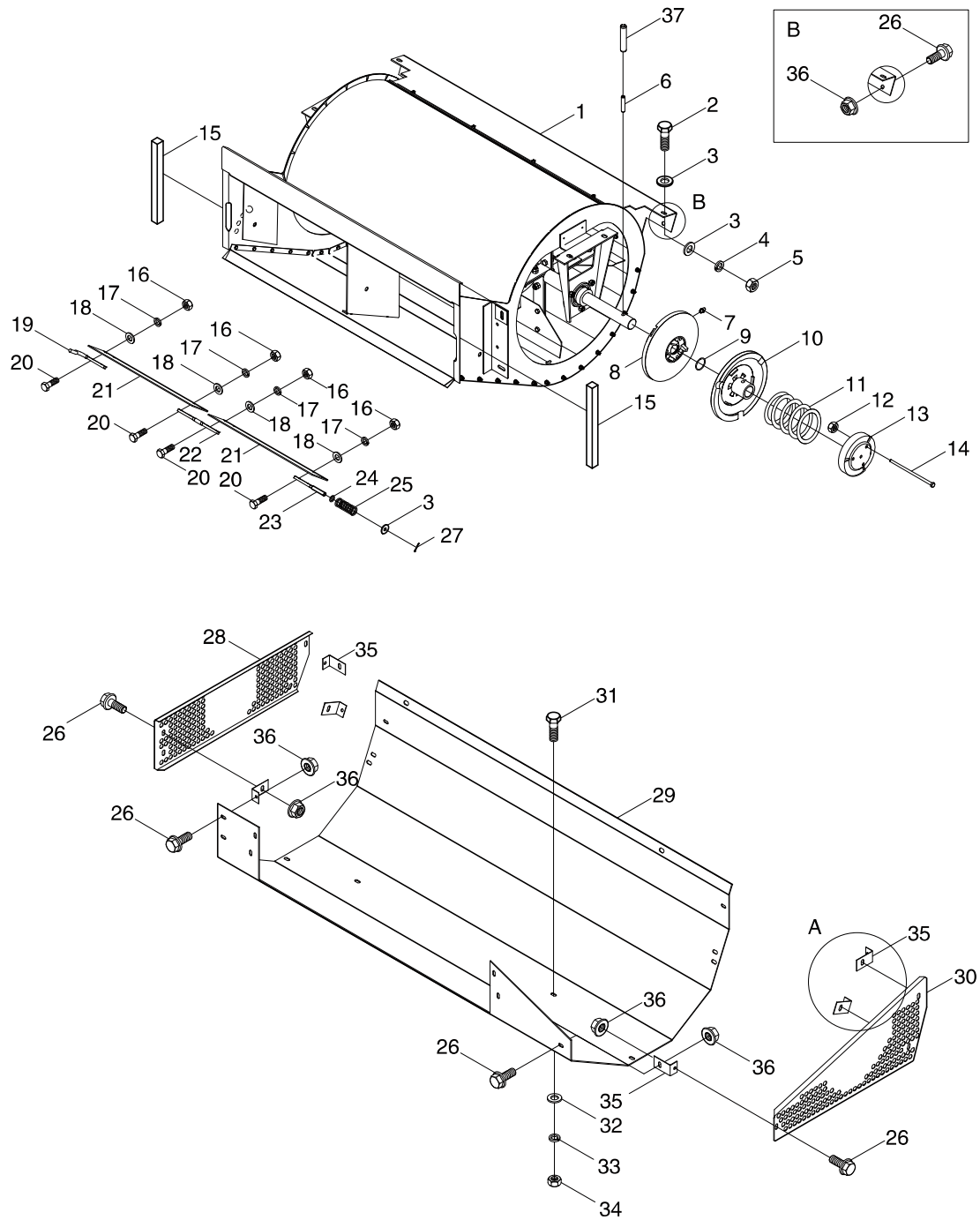
GN601.14 Fan Assembly-1



GN601.14 Fan Assembly-1

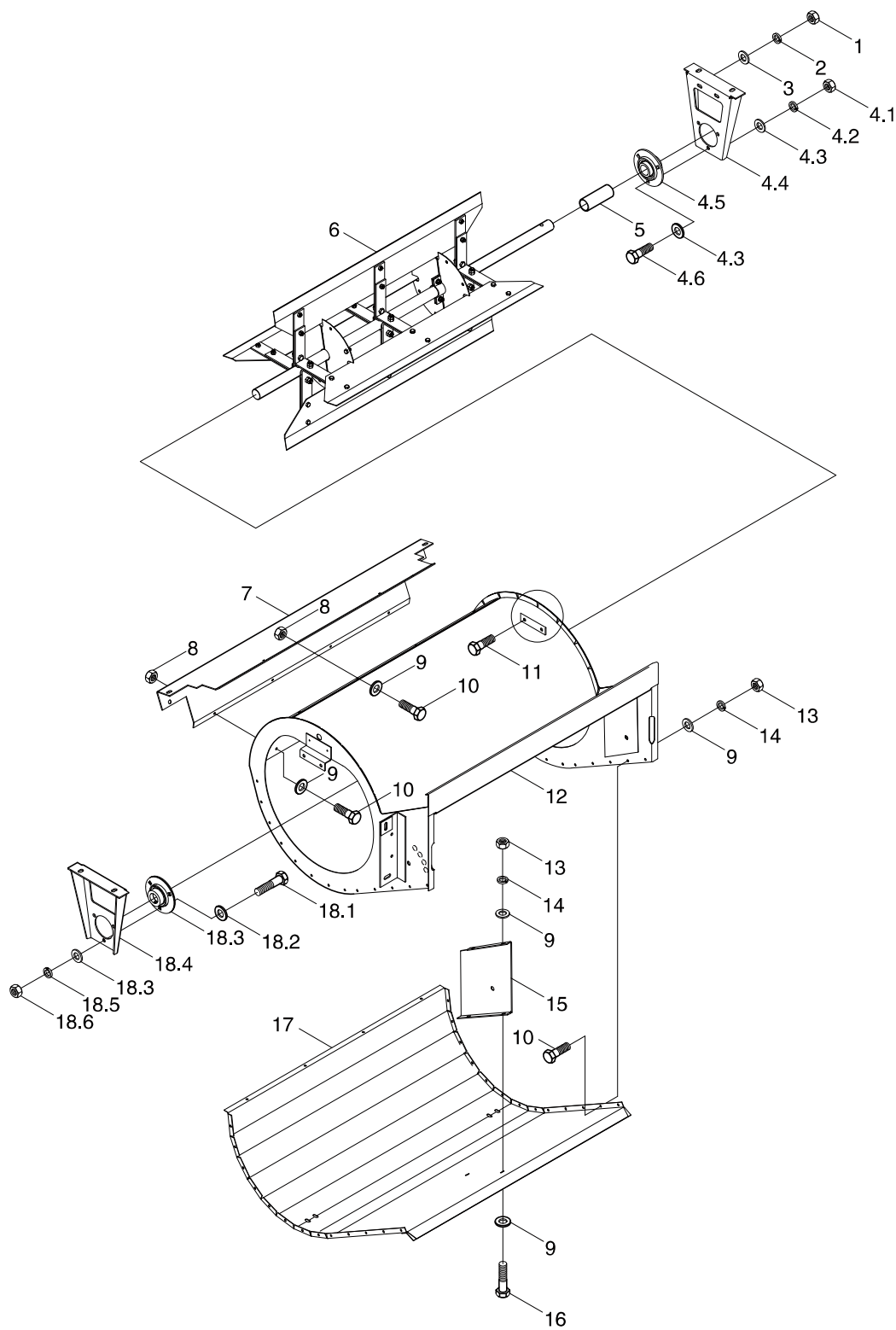
Label	Part code and specifications	Part name	Quantity	Remark
	GN601.14	Fan assembly	1	
1	GN601.14.7	Fan component	1	
2	GBT5783-M10X30-8.8-A3L	Hexagon head bolt	6	
3	GBT96.1-10-A0P	Large washer	13	
4	GBT93-10-A0P	Standard spring washer	6	
5	GBT6170-M10-8-A3L	Hexagon nut, style 1	6	
6	GBT879.1-6X50	Spring-type straight pin	1	
7	JBT7940.1-M6	Oil cup	1	
8	GN601.14-06	Movable disc	1	
9	GBT3452.1-35.5X2.65G	O-ring sealant used for hydraulic or pneumatic parts	1	
10	GN601.14-07	Static disc	1	
11	GN601.14-08	Spring	1	
12	GBT889.1-M8-8	Prevailing torque type hexagon nut (with non-metallic insert), style 1	3	
13	GN601.14-11	End cover	1	
14	GN601.14-09	Bolt	3	
15	GN601.14-10	Sealing sponge	2	
16	GBT6170-M6-8-A2L	Hexagon nut, style 1	8	
17	GBT93-6-A0P	Standard spring washer	8	
18	GBT97.1-6-A0P	Plain washer	8	
19	GN601.14-15	Connecting lever (left)	1	
20	GBT5783-M6X20-8.8-A2L	Hexagon head bolt	8	
21	GN601.14-12	Air deflector	2	
22	GN601.14-13	Connecting lever (middle)	1	
23	GN601.14-16	Connecting lever (right)	1	
24	GBT848-12-A0P	Small washer	1	
25	GN601.14-17	Spring	1	
26	GBT5789-M8X20-8.8-A2L	Hexagon flange bolt	20	
27	GBT91-2.5X22-A0P	Split pin	1	
28	GN601.14-18	Left shield	1	
29	GN601.14-20	Lower shield	1	
30	GN601.14-19	Right shield	1	
31	GBT5783-M8X20-8.8-A2L	Hexagon head bolt	2	

GN601.14 Fan Assembly-1(Continued)



Label	Part code and specifications	Part name	Quantity	Remark
32	GBT97.1-8-A0P	Plain washer	4	
33	GBT93-8-A0P	Standard spring washer	2	
34	GBT6170-M8-8-A2L	Hexagon nut, style 1	2	
35	GN601.14-21	Connecting plate	7	
36	GBT6177.1-M8-8-A2L	Hexagon flange bolt	20	
37	GBT879.1-10X50	Spring-type straight pin	1	

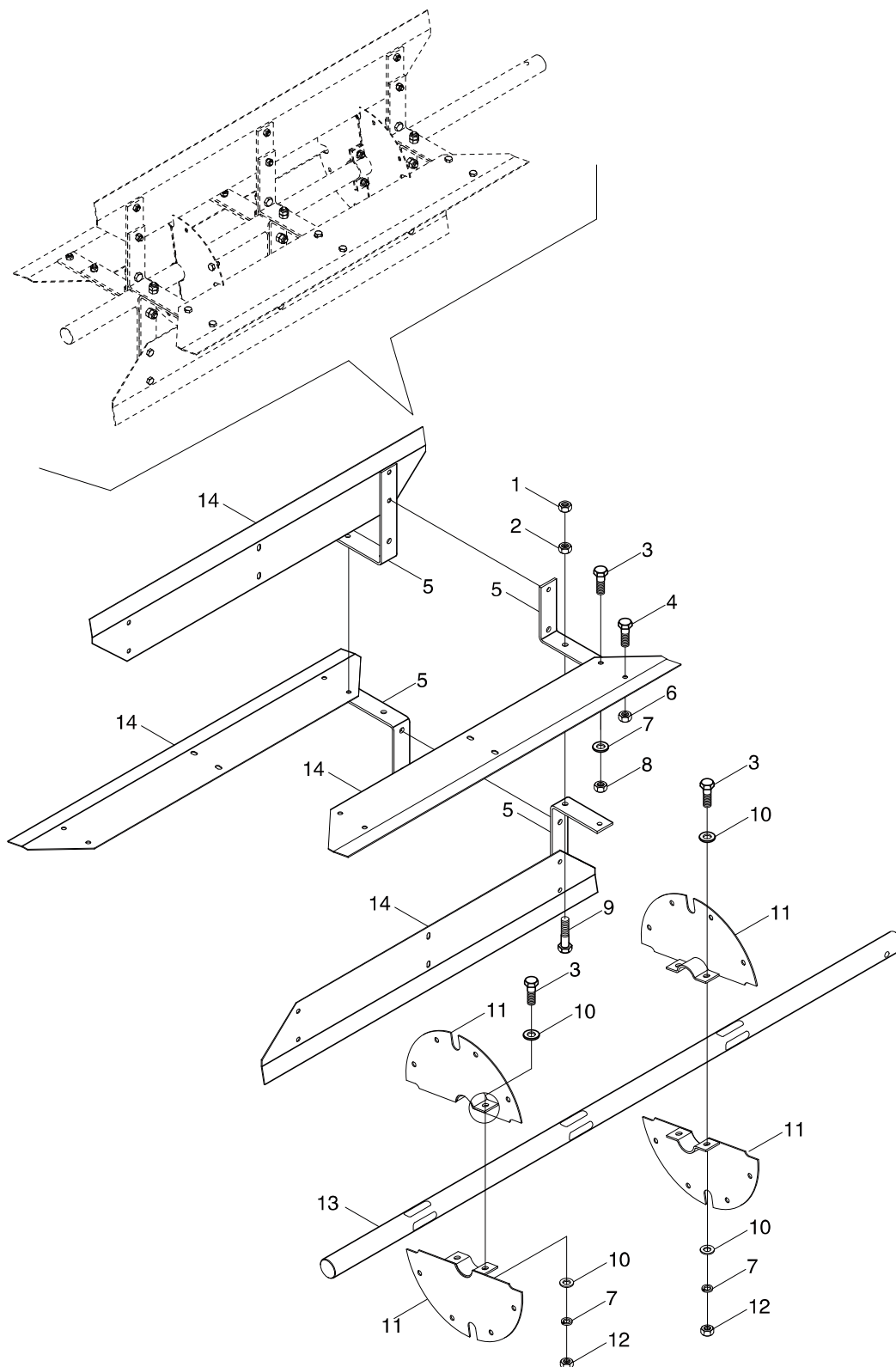
GN601.14 Fan Assembly-2



GN601.14 Fan Assembly-2

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.14	Fan assembly	1	
	GN601.14.7	Fan component	1	
1	GBT6170-M10-8-A3L	Hexagon nut, style 1	4	
2	GBT93-10-A0P	Standard spring washer	4	
3	GBT97.1-10-A0P	Plain washer	4	
4	GN601.14.7.3	Hanging seat assembly	1	
4.1	GBT6170-M10-A3L	Hexagon nut, style 1	3	
4.2	GBT93-10-A0P	Standard spring washer	3	
4.3	GBT97.1-10-A0P	Plain washer	6	
4.4	GN601.14.7.3-01	Hanging seat	1	
4.5	G40.14.6	Bearing with block 207	1	
4.6	GBT5783-M10X25-A3L	Hexagon head bolt	3	
5	GN601.14.7-03	Sleeve	1	
6	GN601.14.7.2	Fan shaft assembly	1	
7	GN601.14.7-01	Hanging plate	1	
8	GBT889.1-M6-8	Prevailing torque type hexagon nut (with non-metallic insert), style 1	8	
9	GBT97.1-6-A0P	Plain washer	46	
10	GBT5783-M6X16-8.8-A2L	Hexagon head bolt	38	
11	GBT5783-M10X25-8.8-A3L	Hexagon head bolt	4	
12	GN601.14.7.1	Fan upper housing weldment	1	
13	GBT6170-M6-8-A2L	Hexagon nut, style 1	34	
14	GBT93-6-A0P	Standard spring washer	34	
15	GN601.14.7-02	Spacing plate	1	
16	GBT5783-M6X20-8.8-A2L	Hexagon head bolt	4	
17	GN601.14.7.4	Fan lower housing weldment	1	
18	GN601.14.7.5	Hanging seat assembly (left)	1	
18.1	GBT5783-M10X25-A3L	Hexagon head bolt	3	
18.2	GBT97.1-10-A0P	Plain washer	3	
18.3	GBT7810-UEPF207	Insert bearing with housing	1	
18.4	GN601.14.7.3-01	Hanging seat	1	
18.5	GBT93-10-A0P	Standard spring washer	3	
18.6	GBT6170-M10-A3L	Hexagon nut, style 1	3	

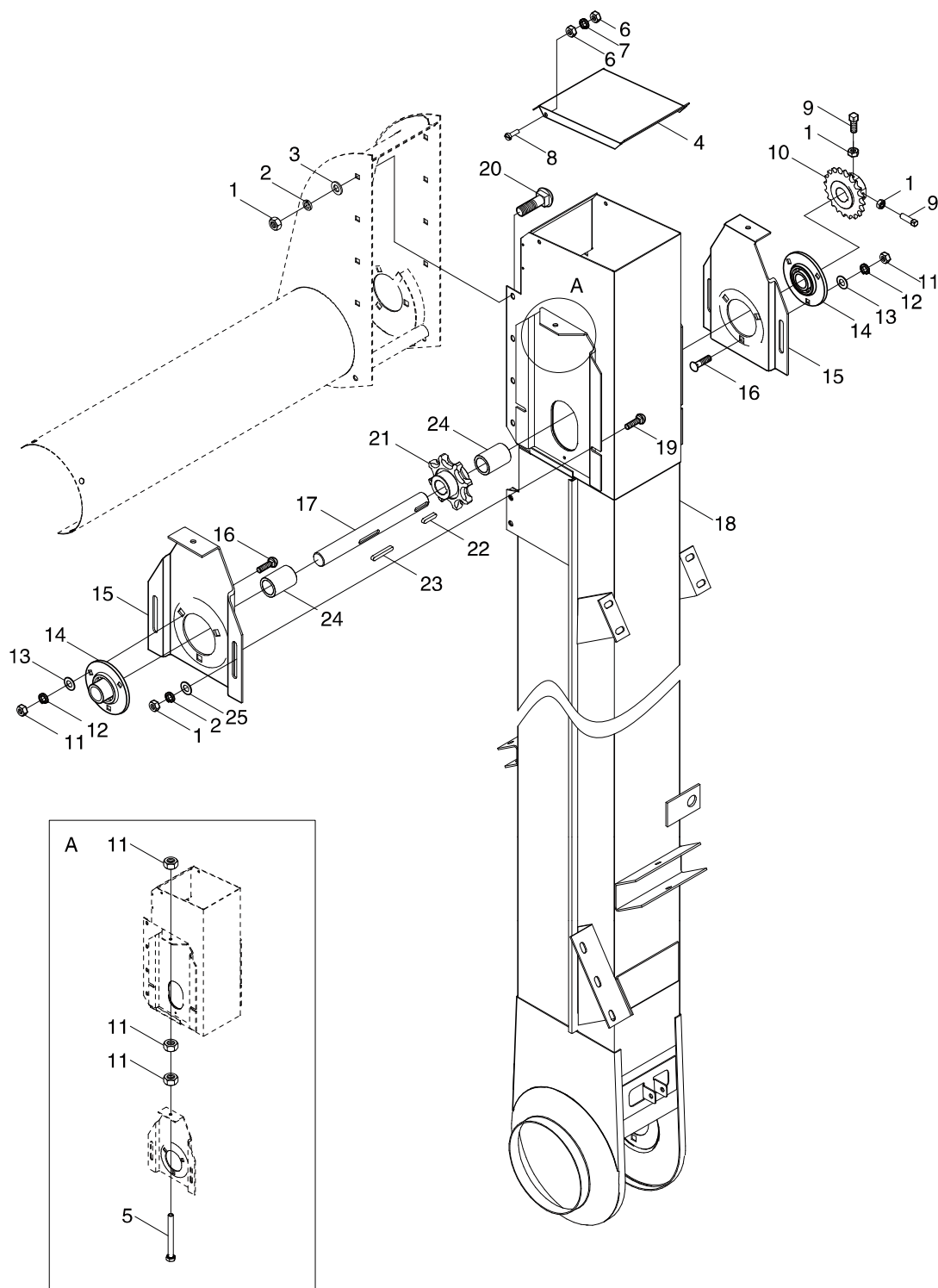
GN601.14 Fan Assembly-3



GN601.14 Fan Assembly-3

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.14	Fan assembly	1	
	GN601.14.7.2	Fan shaft assembly	1	
1	GBT889.1-M10-8	Prevailing torque type hexagon nut (with non-metallic insert), style 1	12	
2	GBT6170-M10-8-A3L	Hexagon nut, style 1	12	
3	GBT5783-M8X25-8.8-A2L	Hexagon head bolt	16	
4	GBT5783-M8X16-8.8-A2L	Hexagon head bolt	13	
5	GN601.14.7.2-02	Spoke	12	
6	GBT889.1-M8-8	Prevailing torque type hexagon nut (with non-metallic insert), style 1	12	
7	GBT93-8-A0P	Standard spring washer	16	
8	GBT96.1-8-A0P	Large washer	On demand	
9	GBT5783-M10X30-8.8-A3L	Hexagon head bolt	12	
10	GBT97.1-8-A0P	Plain washer	12	
11	GN601.14.7.2.1	Rib plate weldment	4	
12	GBT6170-M8-8-A2L	Hexagon nut, style 1	17	
13	GN601.14.7.2-01	Shaft	1	
14	GN601.14.7.2-03	Vane	4	

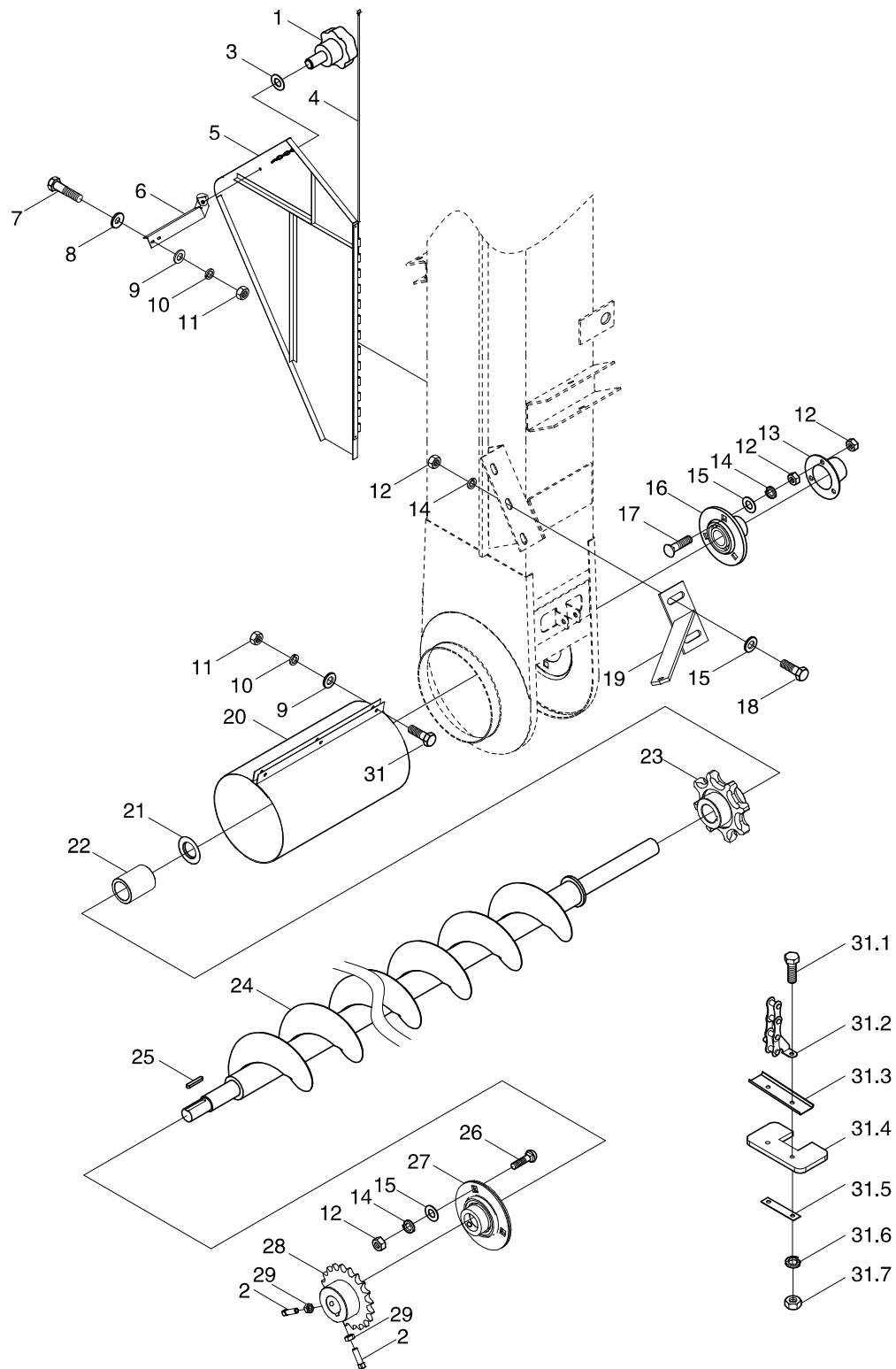
GN601.16 Tailing elevator assembly-1



GN601.16 Tailing elevator assembly – 1

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.16	Tailing elevator assembly	1	
1	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	10	
2	GB/T 93-8-A0P	Standard spring washer	12	
3	GB/T 97.1-8-A0P	Plain washer	8	
4	GN601.16-06	Top cover	1	
5	GB/T 5783-M8 × 80-8.8-A2L	Hexagon head bolt	2	
6	GB/T 6170-M6-8-A2L	Hexagon nut, type 1	4	
7	GB/T 93-6-A0P	Standard spring washer	2	
8	GB/T 67-M6 × 20-4.8-A2L	Slotted pan head screw	2	
9	GB/T 84-M8 × 25-33H	Square head set screw with cup point	2	
10	GN601.15-03	Small sprocket	1	
11	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	9	
12	GB/T 93-10-A0P	Standard spring washer	6	
13	GB/T 97.1-10-A0P	Plain washer	6	
14	GB/T 7810-UEPF206	Spherical surface ball bearing with block	2	
15	GN601.16-07	Adjustment plate	2	
16	GB/T 12-M10 × 25-8.8-A3L	Button head square neck bolt	6	
17	GN601.16-09	Elevator chain top shaft	1	
18	GN601.16.1	Tailing elevator housing weldment	1	
19	GB/T 12-M8 × 20-8.8-A2L	Button head square neck bolt	4	
20	GB/T 801-M8 × 20-8.8-A2L	Small button head low square neck bolt	6	
21	GN601.16-08	8-tooth elevator sprocket	1	
22	GB/T 1096-8 × 7 × 36	Flat key	1	
23	GB/T 1096-8 × 7 × 56	Flat key	2	
24	GN601.16-10	Top shaft spacer sleeve	2	
25	GB/T 96.1-8-A0P	Large washer	4	

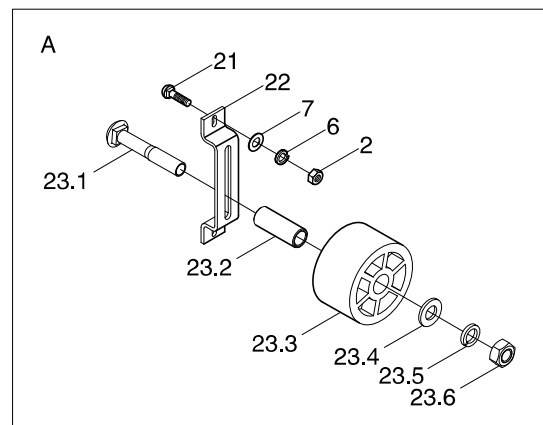
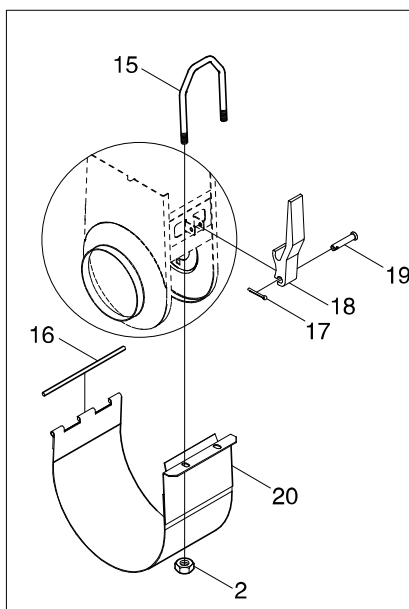
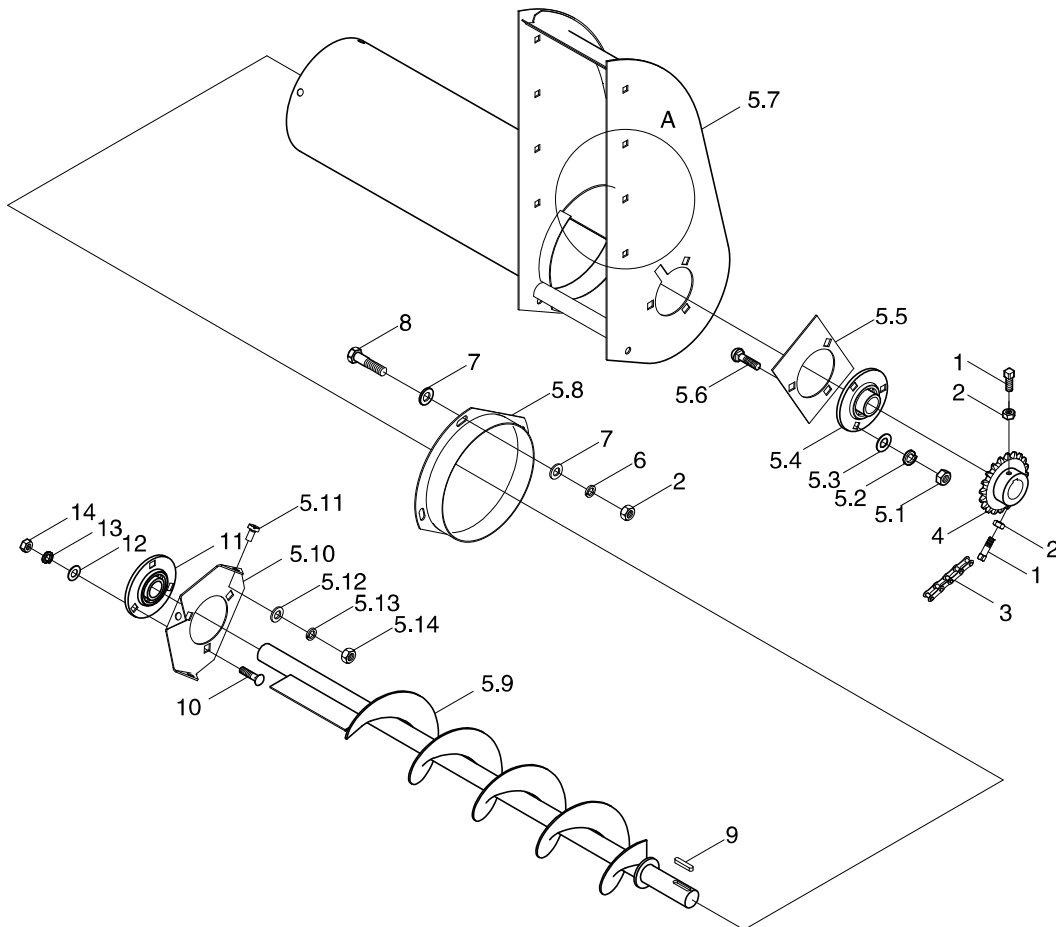
GN601.16 Tailing elevator assembly-2



GN601.16 Tailing elevator assembly – 2

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.16	Tailing elevator assembly	1	
1	GT01403020011	Handle subassembly	3	
2	GB/T 84-M8 × 25-33H	Square head set screw with cup point	1	
3	GB/T 97.1-8-A0P	Plain washer	1	
4	GN601.16-11	Pivot	1	
5	GN601.16.7	Shield weldment	1	
6	GN601.16.9	Support frame subassembly	1	
7	GB/T 5783-M6 × 20-8.8-A2L	Hexagon head bolt	5	
8	GB/T 96.1-6-A0P	Large washer	2	
9	GB/T 97.1-6-A0P	Plain washer	5	
10	GB/T 93-6-A0P	Standard spring washer	5	
11	GB/T 6170-M6-8-A2L	Hexagon nut, type 1	5	
12	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	10	
13	F304773	End cover	1	
14	GB/T 93-10-A0P	Standard spring washer	6	
15	GB/T 97.1-10-A0P	Plain washer	6	
16	GB/T 7810-UEPF206	Spherical surface ball bearing with block	1	
17	GB/T 12-M10 × 35-8.8-A3L	Button head square neck bolt	3	
18	GB/T 5783-M8 × 30-8.8-A2L	Hexagon head bolt	2	
19	GN601.16.6	Hanger plate weldment	1	
20	GN601.16.8	Connecting pipe weldment	1	
21	GN601.15-01	Bearing shield	1	
22	GN601.16-01	Tailing auger spacer sleeve	1	
23	GN601.16-08	8-tooth elevator sprocket	1	
24	GN601.16.4a	Tailing auger weldment	1	
25	GB/T 1096-8 × 7 × 40	Flat key	1	
26	GB/T 12-M10 × 25-8.8-A3L	Button head square neck bolt	3	
27	G2013.14.1	Bearing with block 206	1	
28	GN601.15-03	Small sprocket	1	
29	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	2	
30	GN601.16.5	Tailing elevator chain subassembly	1	
30.1	GB/T 5783-M6 × 25-A2L	Hexagon head bolt	40	
30.2	GN601.16.5.1	Conveyor chain	1	
30.3	F403423	Stiffener	20	
30.4	GH40A1.15.5-01	Scraper	20	
30.5	F403403	Locking plate	20	
30.6	GB/T 93-6-A0P	Standard spring washer	40	
30.7	GB/T 6170-M6-A2L	Hexagon nut, type 1	40	
31	GB/T 5783-M6 × 25-8.8-A2L	Hexagon head bolt	3	

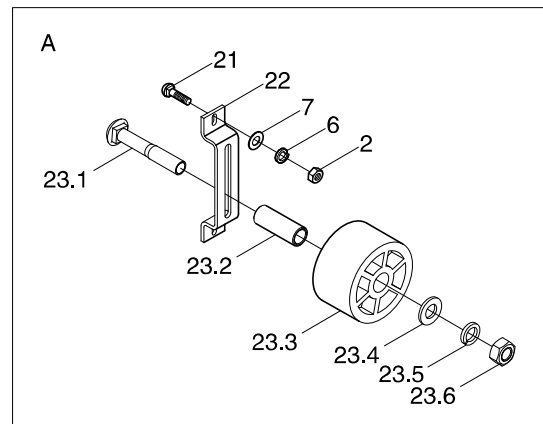
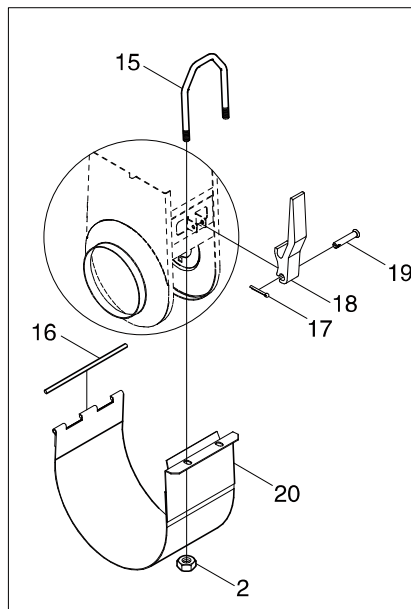
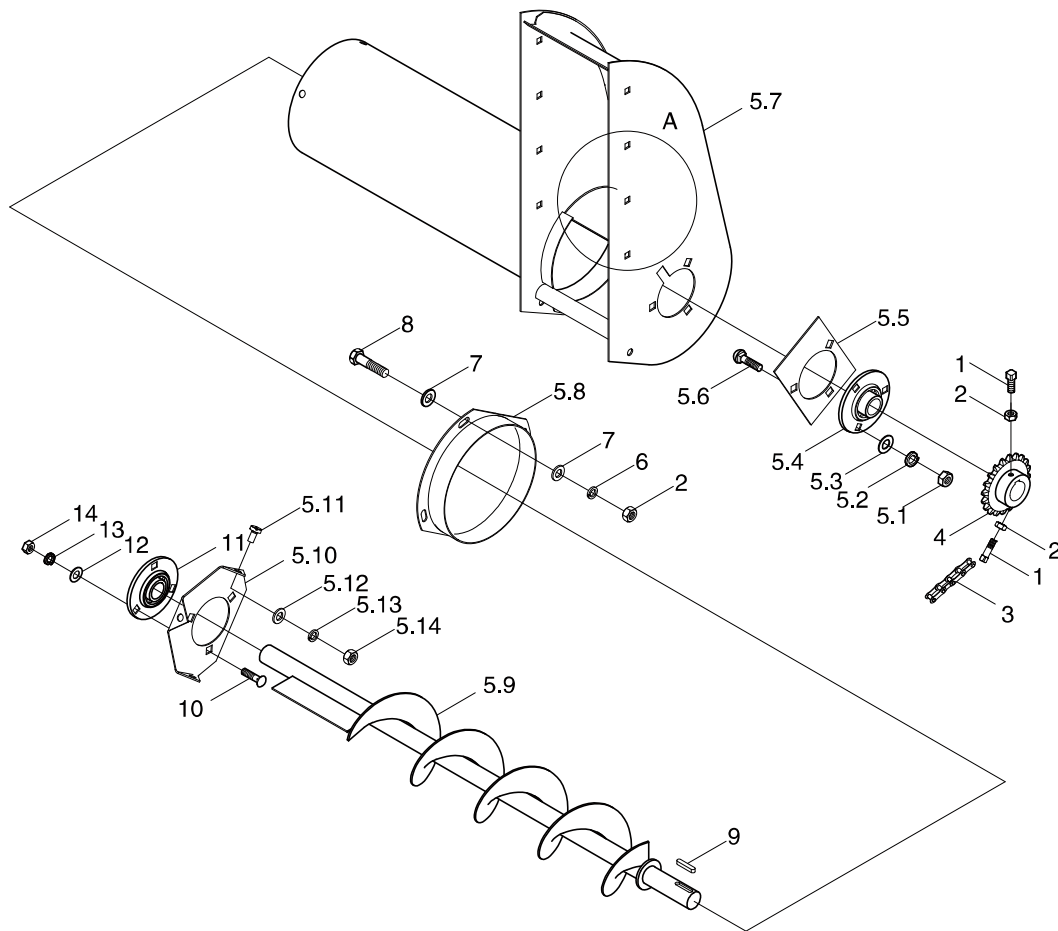
GN601.16 Tailing elevator assembly-3



GN601.16 Tailing elevator assembly – 3

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.16	Tailing elevator assembly	1	
1	GB/T 84-M8 × 25-33H	Square head set screw with cup point	1	
2	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	2	
3	GB/T 1243-10A-1-58	Precision roller chain for short-pitch drive	25	
4	GN601.15-03	Small sprocket	1	
5	GN601.16.11	Tailing elevator top auger subassembly	1	
5.1	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	6	
5.2	GB/T 93-10-A0P	Standard spring washer	6	
5.3	GB/T 97.1-10-A0P	Plain washer	6	
5.4	GB/T 7810-UEPF206	Spherical surface ball bearing with block	2	
5.5	GN601.16-03	Bearing block plate	1	
5.6	GB/T 12-M10 × 25-8.8-A3L	Button head square neck bolt	6	
5.7	GN601.16.3	Tailing top auger barrel weldment	1	
5.8	GN601.16-02	Flange	1	
5.9	GN601.16.2	Top auger weldment	1	
5.10	GN601.16-05	Auger barrel end cap	1	
5.11	GB/T 67-M8 × 16-4.8-A2L	Slotted pan head screw	3	
5.12	GB/T 97.1-8-A0P	Plain washer	3	
5.13	GB/T 93-8-A0P	Standard spring washer	3	
5.14	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	3	
6	GB/T 93-8-A0P	Standard spring washer	10	
7	GB/T 97.1-8-A0P	Plain washer	18	
8	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	8	
9	GB/T 1096-8 × 7 × 40	Flat key	1	
10	GB/T 12-M10 × 25-8.8-A3L	Button head square neck bolt	3	
11	GB/T 7810-UEPF206	Spherical surface ball bearing with block	2	
12	GB/T 97.1-10-A0P	Plain washer	5	
13	GB/T 93-10-A0P	Standard spring washer	5	
14	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	1	
15	GH40A1.15-04	U-bolt	1	
16	GH40A1.15-06	Rotating shaft	1	
17	GB/T 91-3.2 × 25-A0P	Split pin	1	
18	GH40A1.15-05	Handle	1	
19	GB/T 882-B8 × 40	Pivot	1	
20	GH40A1.15.7	Lower cover plate subassembly	1	
21	GB/T 801-M8 × 25-8.8-A2L	Small button head low square neck bolt	2	
22	GN601.16-04	Tensioning pulley base	1	

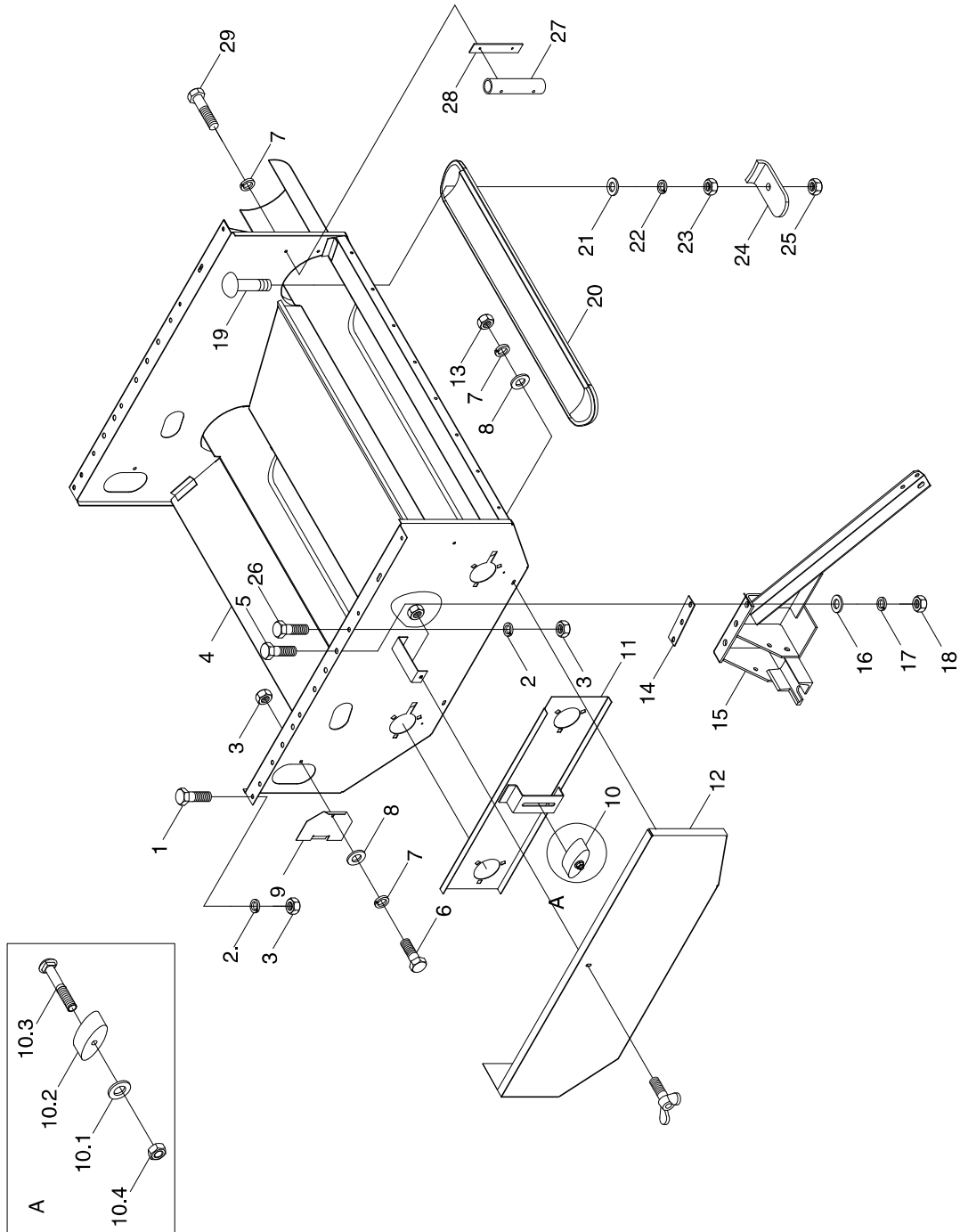
GN601.16 Tailing elevator assembly-3 (Continued)



GN601.16 Tailing elevator assembly – 3 (Continued)

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.16	Tailing elevator assembly		
23	GN601.15.9	Nylon wheel assembly	1	
23.1	GB/T 801–M10 × 60–8.8–A2L	Small button head low square neck bolt	1	
23.2	GN601.15.9–02	Bush, tensioner	1	
23.3	GN601.15.9–01	Nylon tensioner	1	
			1	
23.4	GB/T 97.1–10–A0P	Plain washer		
23.5	GB/T 93–10–A0P	Standard spring washer	1	
23.6	GB/T 6170–M10–8–A3L	Hexagon nut, type 1	1	

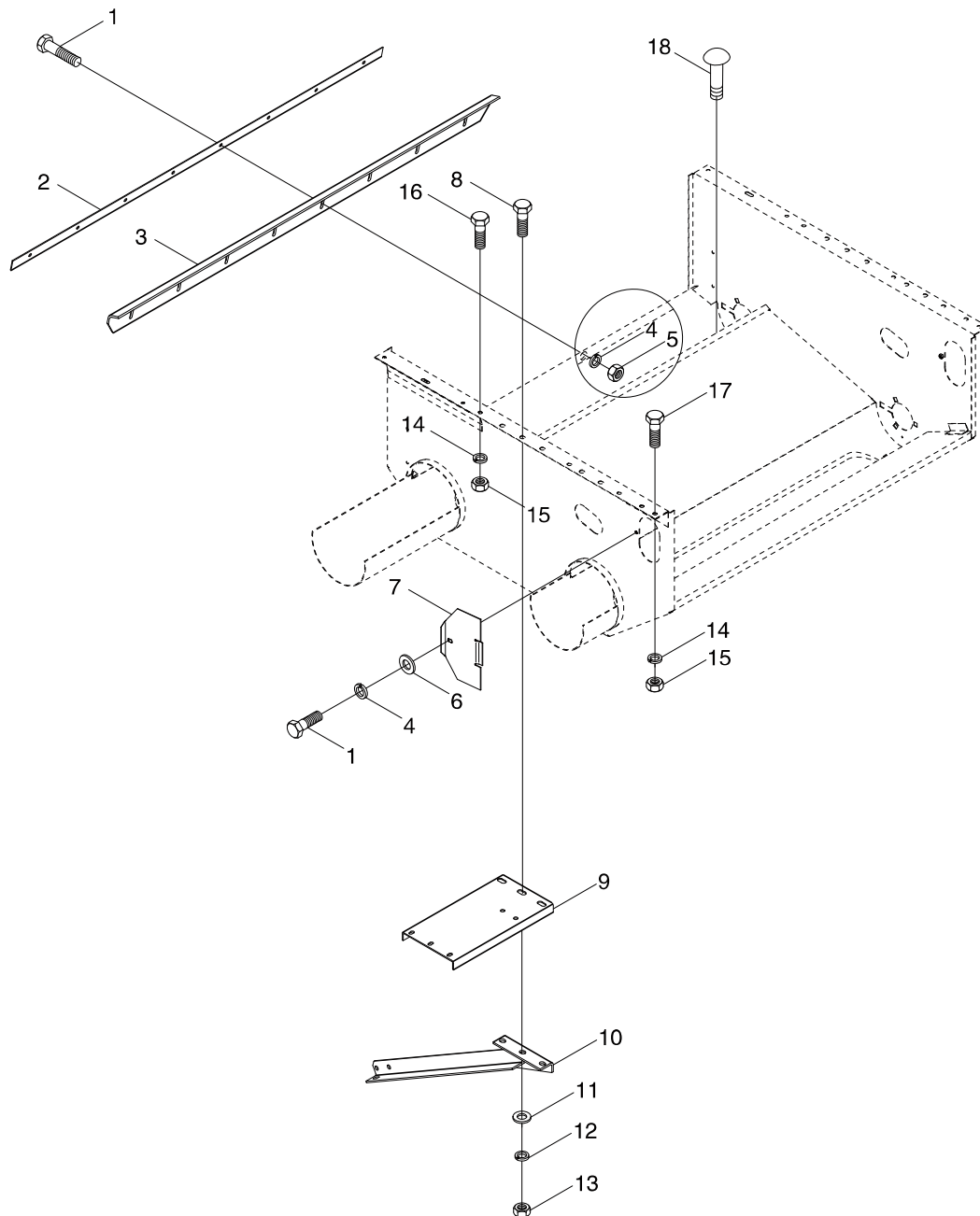
GN601.17 Cleaning lower housing assembly-1



GN601.17 Cleaning lower housing assembly – 1

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.17	Cleaning lower housing assembly	1	
1	GB/T 5783-M10 × 35-8.8-A3L	Hexagon head bolt	2	
2	GB/T 93-10-A0P	Standard spring washer	3	
3	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	3	
4	GN601.17.1	Cleaning lower housing weldment	1	
5	GB/T 5783-M12 × 35-8.8-A3L	Hexagon head bolt	3	
6	GB/T 5783-M6 × 16-8.8-A2L	Hexagon head bolt	1	
7	GB/T 93-6-A0P	Standard spring washer	7	
8	GB/T 97.1-6-A0P	Plain washer	3	
9	GN601.17-03	Cover plate	1	
10	GN601.17.6	Tensioning pulley assembly	1	
10.1	GB/T 97.1-12-A0P	Plain washer	1	
10.2	GN601.17.6-01	Tensioner	1	
10.3	GB/T 801-M10 × 60-8.8-A2L	Small button head low square neck bolt	1	
10.4	GB/T 889.1-M10-8	Type I hexagon lock nut with non-metallic insert	1	
11	GN601.17.2	Guard plate weldment	1	
12	GN601.17-10	Shield	1	
13	GB/T 6170-M6-8-A2L	Hexagon nut, type 1	2	
14	GN601.17-06	Packing plate	1	
15	GN601.17.4	Left support weldment	1	
16	GB/T 97.1-12-A0P	Plain washer	3	
17	GB/T 93-12-A0P	Standard spring washer	3	
18	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	3	
19	GB/T 801-M8 × 30-8.8-A2L	Small button head low square neck bolt	2	
20	GN601.17-09	Cover plate	2	
21	GB/T 96.1-8-A0P	Large washer	4	
22	GB/T 93-8-A0P	Standard spring washer	7	
23	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	7	
24	GN601.17-08	Pressure plate 2	4	
25	GB/T 889.1-M8-8	Type I hexagon lock nut with non-metallic insert	4	
26	GB/T 5783-M10 × 25-8.8-A3L	Hexagon head bolt	4	
27	GN601.17-02	Hose	2	
28	GN601.17-01	Pressure plate 1	2	
29	GB/T 5783-M6 × 12-8.8-A2L	Hexagon head bolt	4	
30	G25A8.16-02	Butterfly bolt	1	

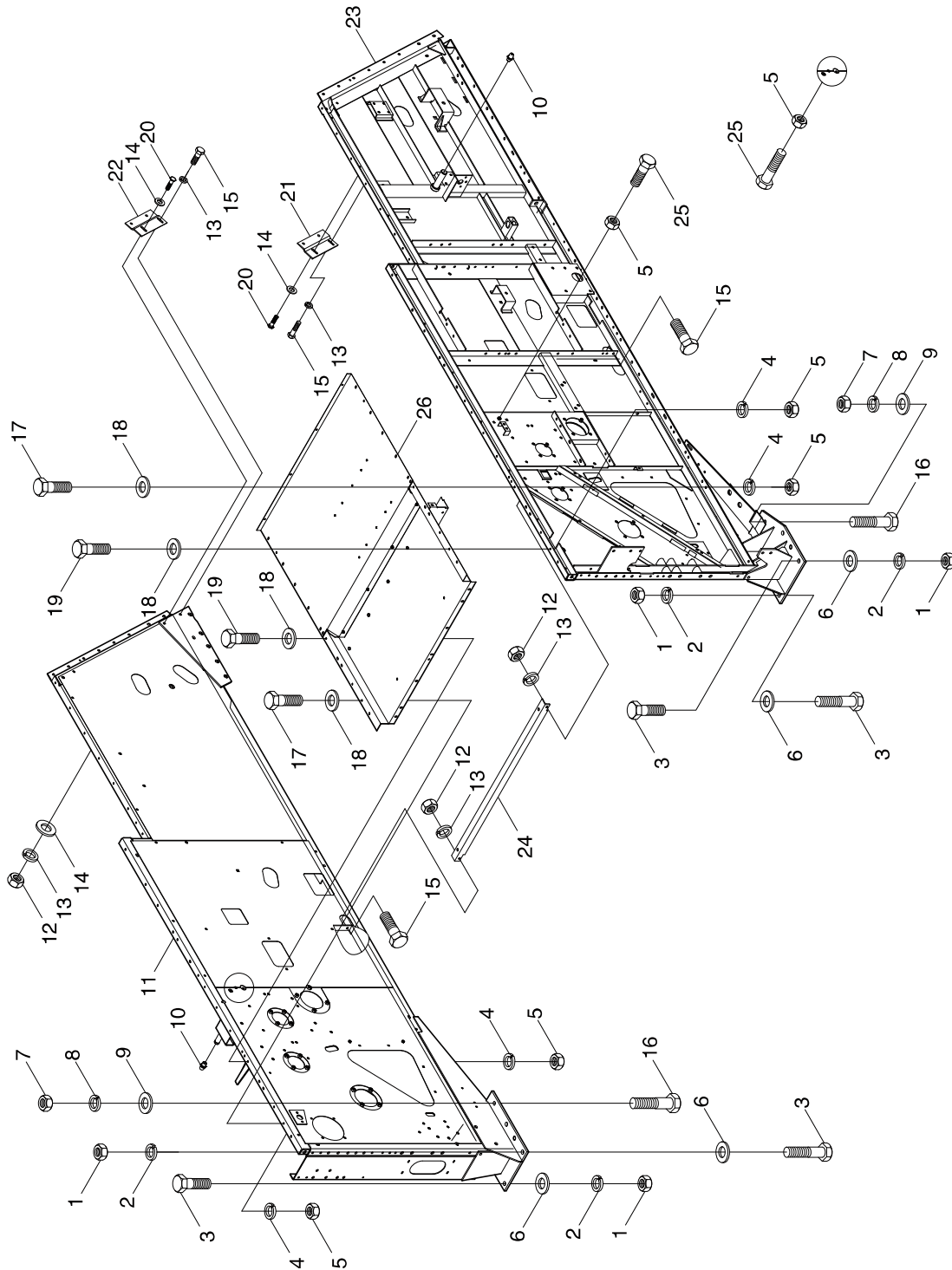
GN601.17 Cleaning lower housing assembly-2



GN601.17 Cleaning lower housing assembly – 2

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.17	Cleaning lower housing assembly	1	
1	GB/T 5783-M6 × 16-8.8-A2L	Hexagon head bolt	9	
2	GN601.17-04	Molding	1	
3	GN601.17-05	Seal	1	
4	GB/T 93-6-A0P	Standard spring washer	9	
5	GB/T 6170-M6-8-A2L	Hexagon nut, type 1	8	
6	GB/T 97.1-6-A0P	Plain washer	1	
7	GN601.17-03	Cover plate	1	
8	GB/T 5783-M12 × 35-8.8-A3L	Hexagon head bolt	3	
9	GN601.17-07	Tailing elevator fixing base	1	
10	GN601.17.5	Right support weldment	1	
11	GB/T 97.1-12-A0P	Plain washer	3	
12	GB/T 93-12-A0P	Standard spring washer	3	
13	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	3	
14	GB/T 93-10-A0P	Standard spring washer	3	
15	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	3	
16	GB/T 5783-M10 × 25-8.8-A3L	Hexagon head bolt	1	
17	GB/T 5783-M10 × 35-8.8-A3L	Hexagon head bolt	2	
18	GB/T 801-M8 × 40-8.8-A2L	Small button head low square neck bolt	2	

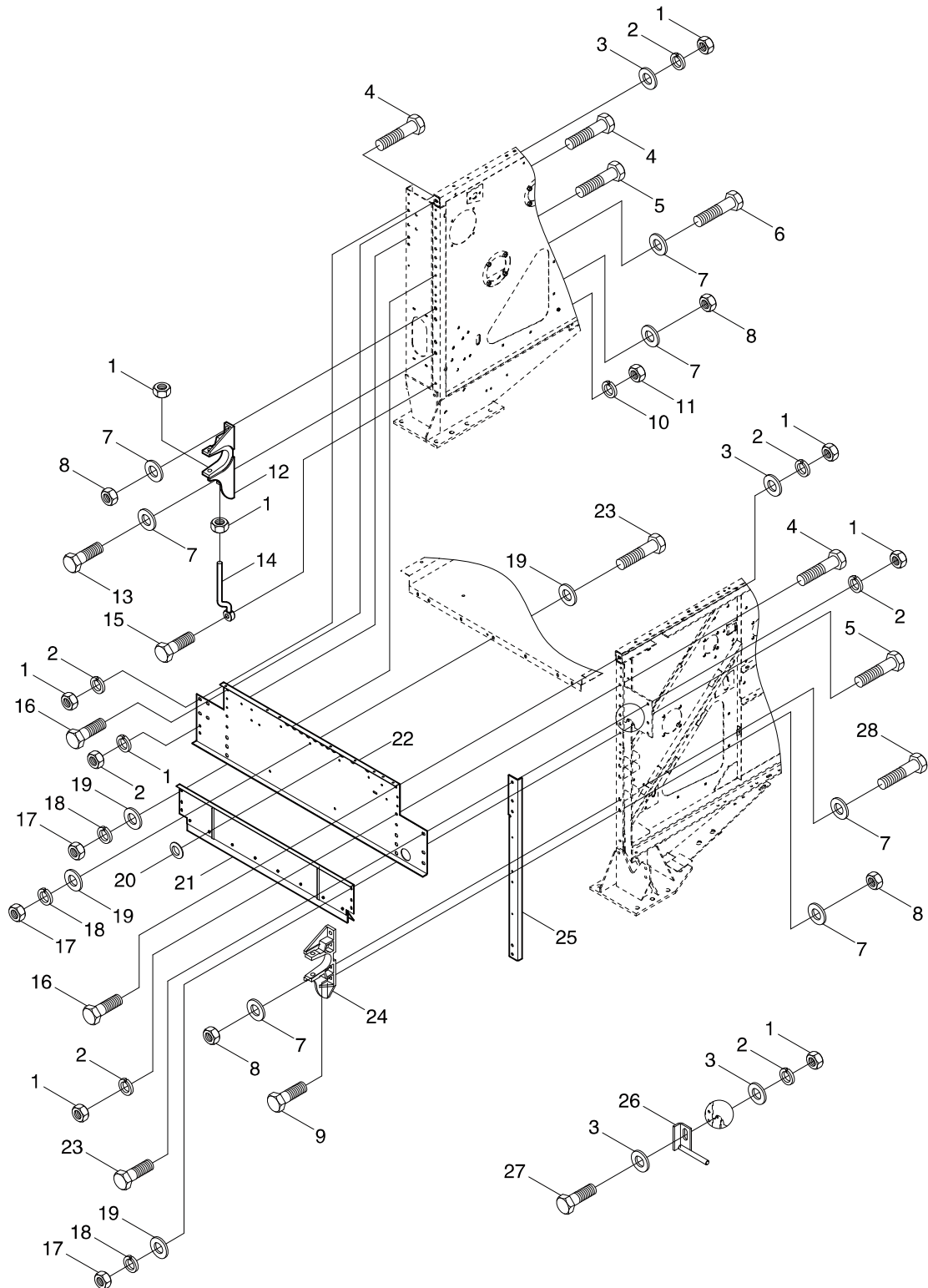
GV02201010000 Frame assembly –1



GV02201010000 Frame assembly-1

Label	Part code and specifications	Part name	Quantity	Remark
	GV02201010000	Frame assembly	1	
1	GB/T 6170-M20-8-A9L	Hexagon nut, type 1	8	
2	GB/T 93-20-A0P	Standard spring washer	8	
3	GB/T 5782-M20 × 200-10.9-A3L	Hexagon head bolt	8	
4	GB/T 93-8-A0P	Standard spring washer	15	
5	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	17	
6	GB/T 97.1-20-A0P	Plain washer	8	
7	GB/T 6170-M18-8-A9L	Hexagon nut, type 1	4	
8	GB/T 93-18-A0P	Standard spring washer	4	
9	GB/T 97.1-18-A0P	Plain washer	4	
10	JB/T 7940.1-M6	Oil cup	2	
11	GV02201010001	Right wall subassembly	1	
12	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	5	
13	GB/T 93-10-A0P	Standard spring washer	4	
14	GB/T 97.1-10-A0P	Plain washer	2	
15	GB/T 5783-M10 × 25-8.8-A3L	Hexagon head bolt	4	
16	GB/T 5783-M18 × 50-10.9-A9L	Hexagon head bolt	4	
17	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	8	
18	GB/T 97.1-8-A0P	Plain washer	15	
19	GB/T 5783-M8 × 25-8.8-A2L	Hexagon head bolt	7	
20	GN601.7-34	Bolt M10 × 35	2	
21	GN601.7-19	Rear shield right mounting plate	1	
22	GN601.7-20	Rear shield left mounting plate	1	
23	GN601.7.2	Left window subassembly	1	
24	GN601.7-05	Reinforcement crossbeam	1	
25	GB/T 5783-M10 × 45-8.8-A3L	Hexagon head bolt	2	
26	GN601.7.1	Frame cover plate part	1	

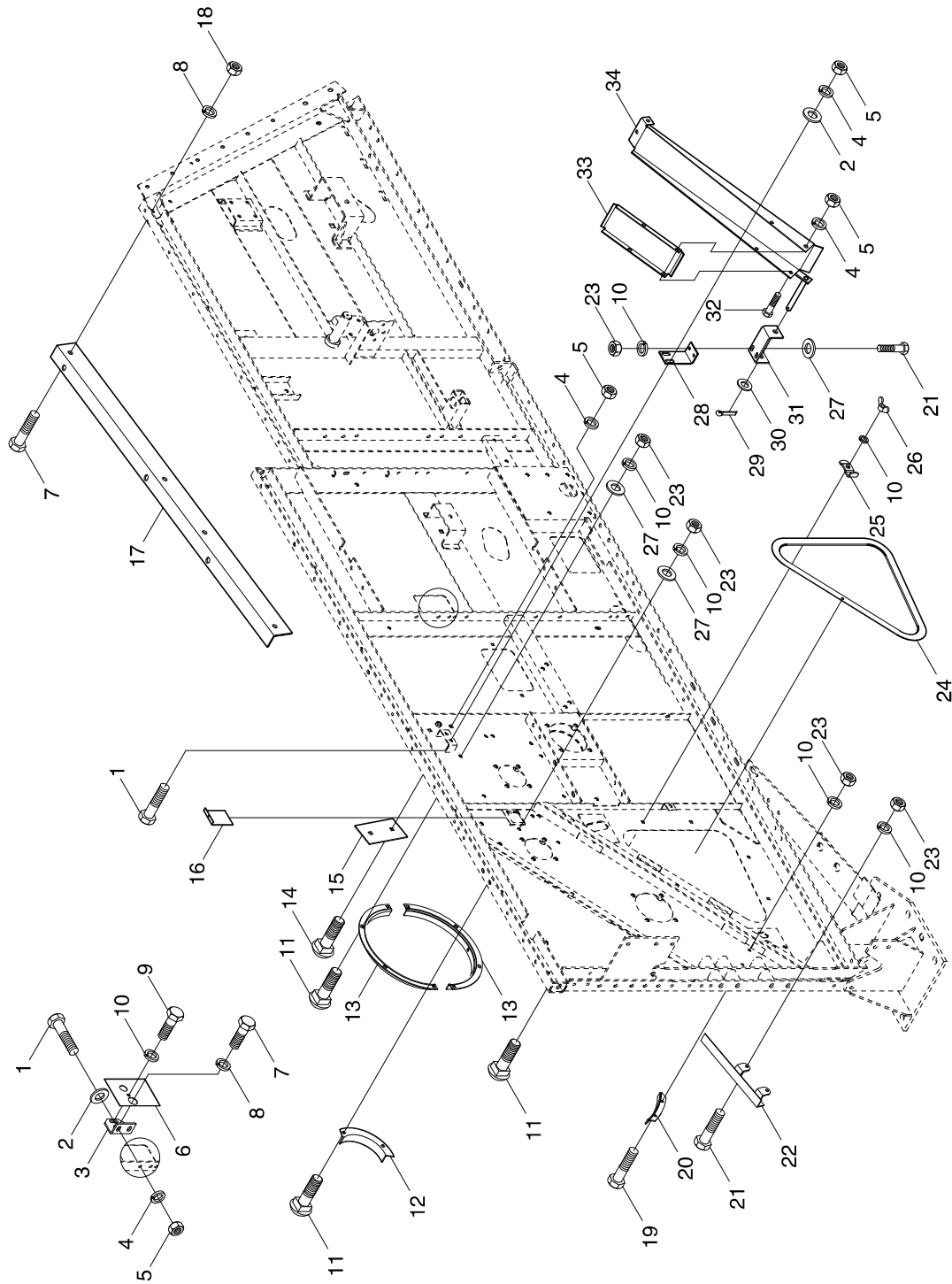
GV02201010000 Frame assembly -2



GV02201010000 Frame assembly-2

Label	Part code and specifications	Part name	Quantity	Remark
	GV02201010000	Frame assembly	1	
1	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	15	
2	GB/T 93-12-A0P	Standard spring washer	15	
3	GB/T 97.1-12-A0P	Plain washer	3	
4	GB/T 5783-M12 × 25-8.8-A3L	Hexagon head bolt	7	
5	GB/T 5783-M8 × 25-8.8-A2L	Hexagon head bolt	6	
6	GB/T 5782-M16 × 160-8.8-A2L	Hexagon head bolt	4	
7	GB/T 1230-16	High strength washer for steel structure	15	
8	GB/T 6182-M16	Type 2 hexagon lock nut with non-metallic insert	8	
9	GB/T 5783-M16 × 45-8.8-A3L	Hexagon head bolt	1	
10	GB/T 93-10-A0P	Standard spring washer	1	
11	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	1	
12	GN601.7-15	Bridge right support	1	
13	GB/T 5783-M16 × 50-8.8-A3L	Hexagon head bolt	1	
14	GN601.7.20	Adjustment screw subassembly	1	
15	GB/T 5783-M10 × 40-8.8-A3L	Hexagon head bolt	1	
16	GB/T 5783-M12 × 30-8.8-A3L	Hexagon head bolt	4	
17	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	14	
18	GB/T 93-8-A0P	Standard spring washer	13	
19	GB/T 97.1-8-A0P	Plain washer	13	
20	G20B.2-07	Header wire grommet	10	
21	GN601.7.4	Drum front cover plate part	1	
22	GN601.7-01	Front closure plate	1	
23	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	7	
24	GN601.7-14	Bridge left support	1	
25	GN601.7-03	Bracket	1	
26	GN601.7.21	Bridge clutch gear lever subassembly	1	
27	GB/T 5783-M12 × 35-8.8-A3L	Hexagon head bolt	5	
28	GB/T 5782-M16 × 150-8.8-A2L	Hexagon head bolt	2	

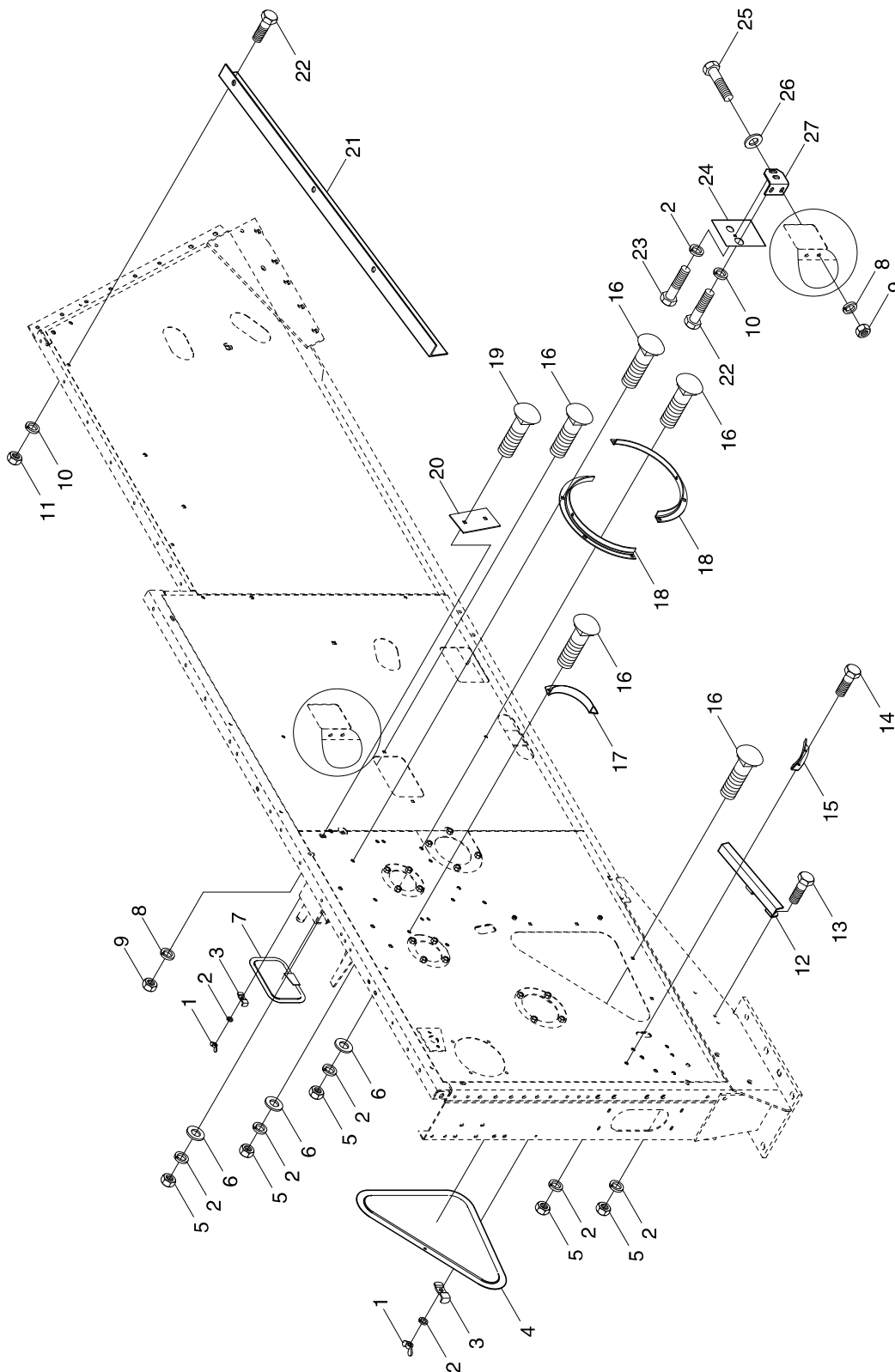
GV02201010000 Frame assembly -3



GV02201010000 Frame assembly-3

Label	Part code and specifications	Part name	Quantity	Remark
	GV02201010000	Frame assembly	1	
1	GB/T 5783-M10 × 25-8.8-A3L	Hexagon head bolt	4	
2	GB/T 97.1-10-A0P	Plain washer	4	
3	GN601.7-24	Bracket	1	
4	GB/T 93-10-A0P	Standard spring washer	6	
5	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	7	
6	GN601.7-25	Plate	1	
7	GB/T 5783-M12 × 30-8.8-A3L	Hexagon head bolt	5	
8	GB/T 93-12-A0P	Standard spring washer	5	
9	GB/T 5783-M8 × 30-8.8-A2L	Hexagon head bolt	1	
10	GB/T 93-8-A0P	Standard spring washer	21	
11	GB/T 12-M8 × 20-8.8-A2L	Button head square neck bolt	14	
12	GN601.7-13	Left anti-winding ring	1	
13	GN601.7-10	Anti-winding ring 1	2	
14	GB/T 12-M10 × 20-8.8-A3L	Button head square neck bolt	2	
15	GN601.7-26	Drum guard plate	1	
16	F300923	Observation port cap	1	
17	GN601.7-07	Drum left slide	1	
18	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	4	
19	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	2	
20	GN601.7-11	Anti-winding ring 2	1	
21	GB/T 5783-M8 × 25-8.8-A2L	Hexagon head bolt	4	
22	GN601.7.11	Grain tray left bracket weldment	1	
23	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	16	
24	GN601.7-08	Cover plate	1	
25	GN601.7-09	Clip	4	
26	GB/T 62-M8-A2L	Butterfly nut	4	
27	GB/T 97.1-8-A0P	Plain washer	12	
28	GN601.7-18	Support plate bracket 2	1	
29	GB/T 91-4 × 28-A0P	Split pin	1	
30	GB/T 97.1-16-A0P	Plain washer	1	
31	GN601.7-17	Support plate bracket 1	1	
32	GB/T 5782-M10 × 130-8.8-A1L	Hexagon head bolt	2	
33	GN601.7-21	Belt pressure plate	1	
34	GN601.7.17	Small belt support plate subassembly	1	

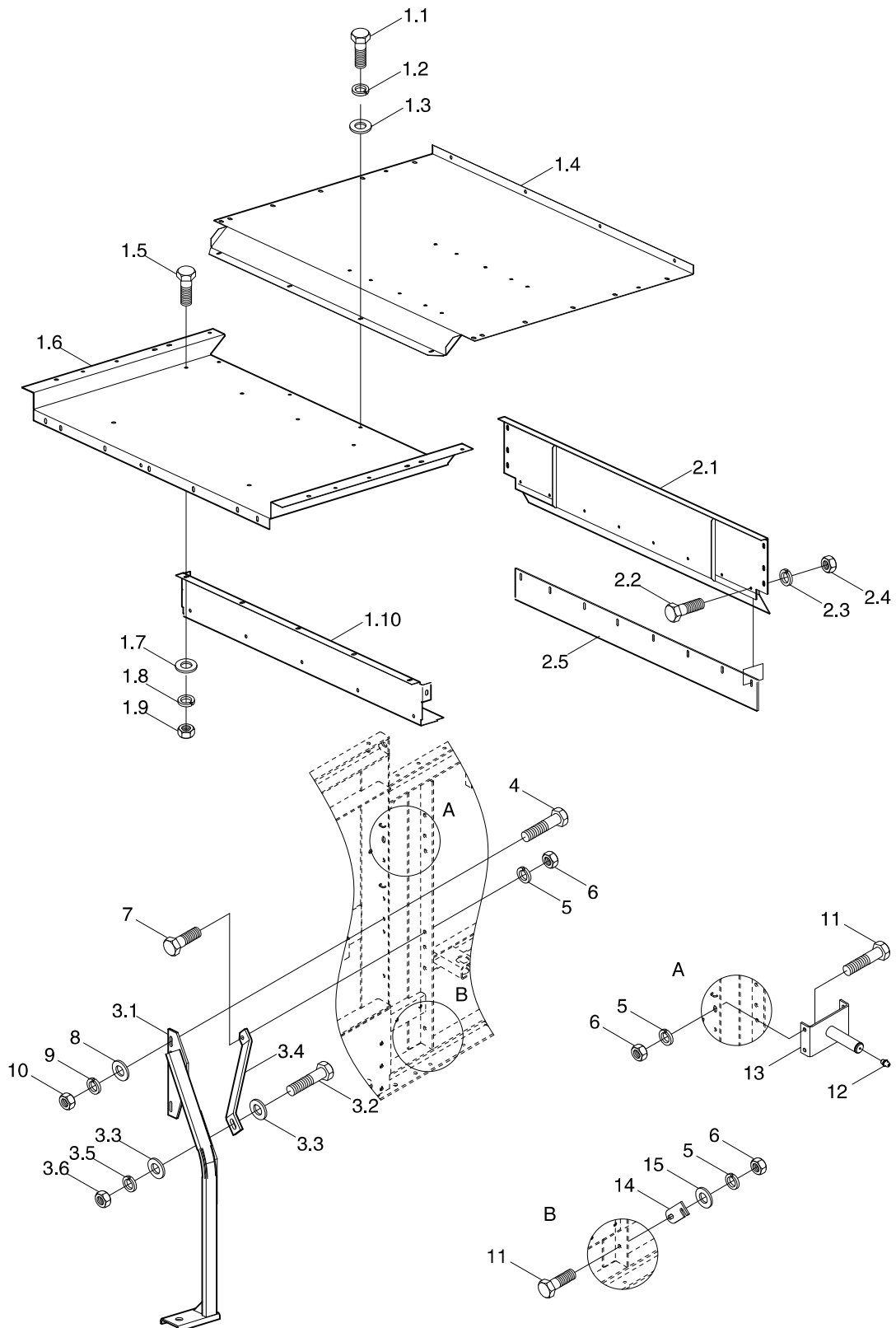
GV02201010000 Frame assembly-4



GV02201010000 Frame assembly-4

Label	Part code and specifications	Part name	Quantity	Remark
	GV02201010000	Frame assembly	1	
1	GB/T 62-M8-A2L	Butterfly nut	6	
2	GB/T 93-8-A0P	Standard spring washer	21	
3	GN601.7-09	Clip	6	
4	GN601.7-08	Cover plate	1	
5	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	14	
6	GB/T 97.1-8-A0P	Plain washer	10	
7	GN601.7.5	Observation port cover plate weldment	1	
8	GB/T 93-10-A0P	Standard spring washer	4	
9	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	4	
10	GB/T 93-12-A0P	Standard spring washer	5	
11	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	4	
12	GN601.7.12	Grain tray right bracket weldment	1	
13	GB/T 5783-M8 × 25-8.8-A2L	Hexagon head bolt	2	
14	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	2	
15	GN601.7-11	Anti-winding ring 2	1	
16	GB/T 12-M8 × 20-8.8-A2L	Button head square neck bolt	14	
17	GN601.7-12	Right anti-winding ring	1	
18	GN601.7-10	Anti-winding ring 1	2	
19	GB/T 12-M10 × 20-8.8-A3L	Button head square neck bolt	2	
20	GN601.7-26	Drum guard plate	1	
21	GN601.7-06	Drum right slide	1	
22	GB/T 5783-M12 × 30-8.8-A3L	Hexagon head bolt	5	
23	GB/T 5783-M8 × 30-8.8-A2L	Hexagon head bolt	1	
24	GN601.7-25	Plate	1	
25	GB/T 5783-M10 × 25-8.8-A3L	Hexagon head bolt	2	
26	GB/T 97.1-10-A0P	Plain washer	2	
27	GN601.7-24	Bracket	1	

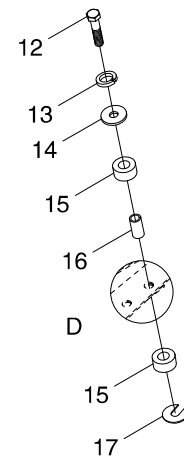
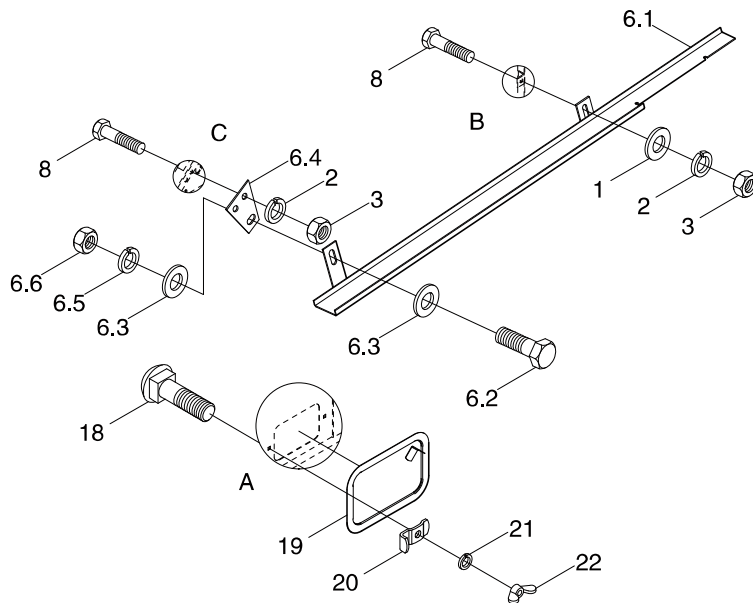
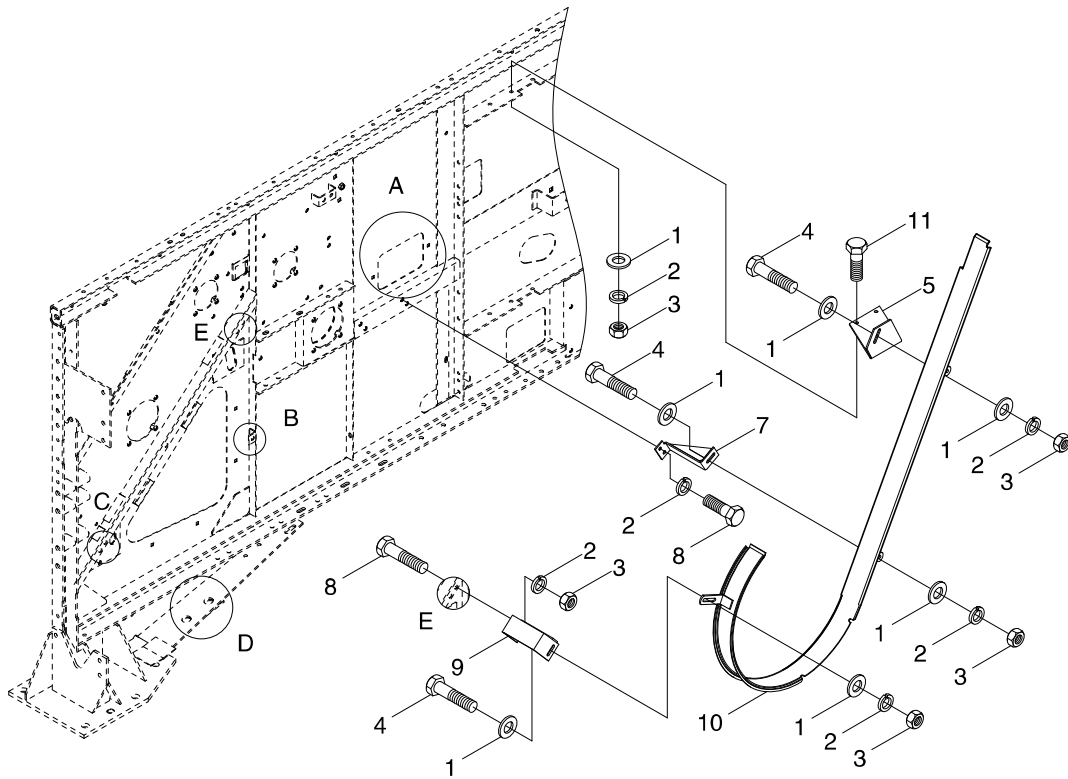
GV02201010000 Frame assembly –5



GV02201010000 Frame assembly-5

Label	Part code and specifications	Part name	Quantity	Remark
	GV02201010000	Frame assembly	1	
1	GN601.7.1	Frame cover plate part	1	
1.1	GB/T 5783-M6 × 16-8.8-A2L	Hexagon head bolt	4	
1.2	GB/T 93-6-A0P	Standard spring washer	4	
1.3	GB/T 97.1-6-A0P	Plain washer	4	
1.4	GN601.7.1.2	Rear cover plate weldment	1	
1.5	GB/T 5783-M8 × 20-8.8-A2L	Hexagon head bolt	5	
1.6	GN601.7.1.1	Front cover plate weldment	1	
1.7	GB/T 97.1-8-A0P	Plain washer	5	
1.8	GB/T 93-8-A0P	Standard spring washer	5	
1.9	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	5	
1.10	GN601.7.1-01	Connecting plate	1	
2	GN601.7.4	Drum front cover plate part	1	
2.1	GN601.7.4.1	Drum front cover plate weldment	1	
2.2	GB/T 5783-M6 × 20-8.8-A2L	Hexagon head bolt	8	
2.3	GB/T 93-6-A0P	Standard spring washer	8	
2.4	GB/T 6170-M6-8-A2L	Hexagon nut, type 1	8	
2.5	GN601.7.4-01	Sealing rubber plate	1	
3	GN601.7.7	Bracket assembly	1	
3.1	GN601.7.7.1	Bracket welded	1	
3.2	GB/T 5783-M12 × 35-8.8-A3L	Hexagon head bolt	1	
3.3	GB/T 97.1-12-A0P	Plain washer	2	
3.4	GN601.7.7-01	Connecting plate	1	
3.5	GB/T 93-12-A0P	Standard spring washer	1	
3.6	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	1	
4	GB/T 5783-M8 × 25-8.8-A2L	Hexagon head bolt	3	
5	GB/T 93-10-A0P	Standard spring washer	6	
6	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	6	
7	GB/T 5783-M10 × 40-8.8-A3L	Hexagon head bolt	1	
8	GB/T 96.1-8-A0P	Large washer	3	
9	GB/T 93-8-A0P	Standard spring washer	3	
10	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	2	
11	GB/T 5783-M10 × 25-8.8-A3L	Hexagon head bolt	4	
12	JB/T 7940.1-M6	Oil cup	1	
13	GN601.7.22	Tensioning pulley bracket weldment	1	
14	GN601.7-27	Pressure plate	1	
15	GB/T 97.1-10-A0P	Plain washer	1	

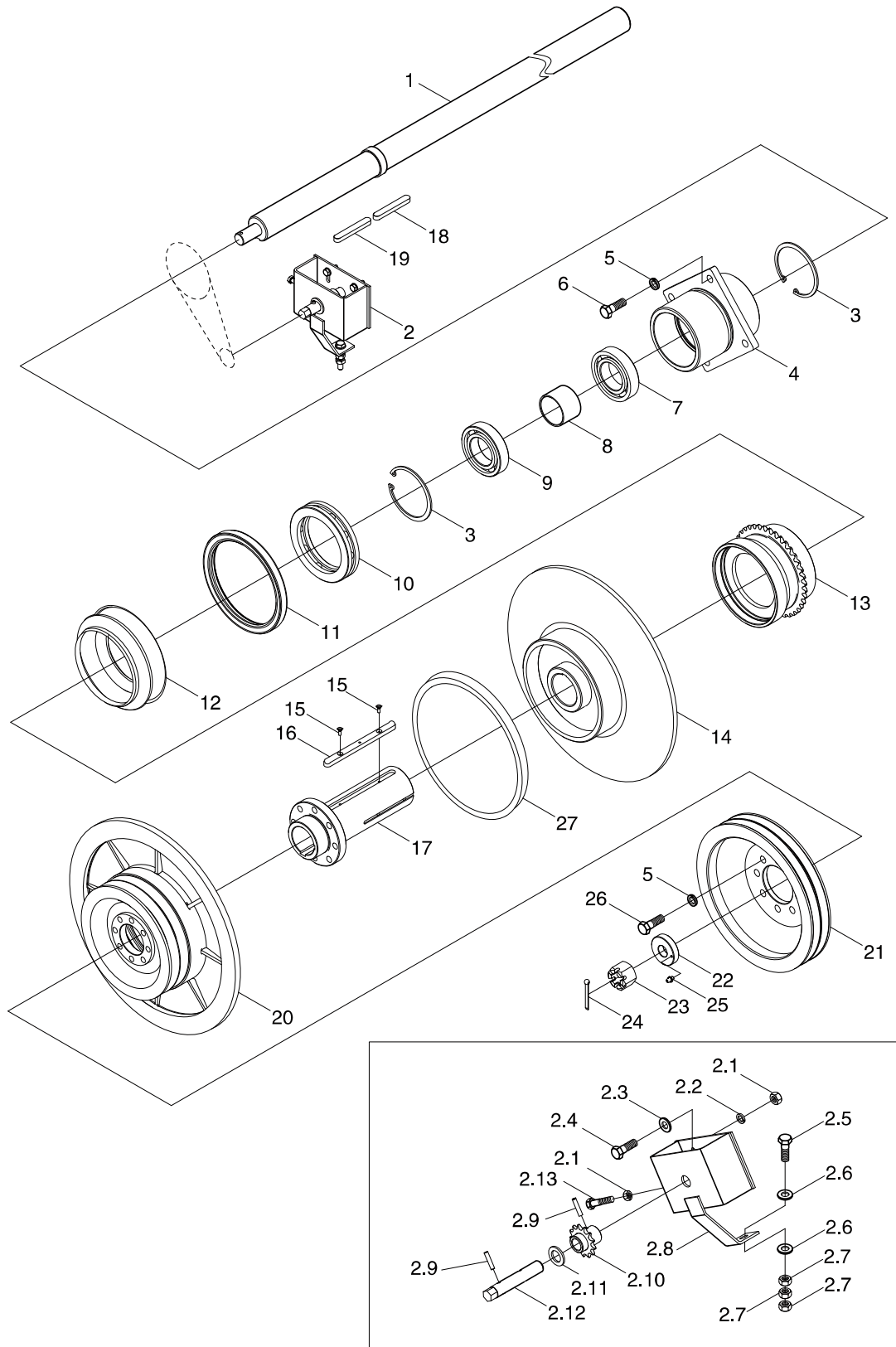
GV02201010000 Frame assembly -6



GV02201010000 Frame assembly-6

Label	Part code and specifications	Part name	Quantity	Remark
	GV02201010000	Frame assembly	1	
1	GB/T 97.1-10-A0P	Plain washer	11	
2	GB/T 93-10-A0P	Standard spring washer	15	
3	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	14	
4	GB/T 5783-M10 × 30-8.8-A3L	Hexagon head bolt	3	
5	GN601.7-04	Support plate mounting base 3	1	
6	GN601.7.10	Belt support plate subassembly	1	
6.1	GN601.7.10.1	Support plate weldment	1	
6.2	GB/T 5783-M10 × 25-A3L	Hexagon head bolt	1	
6.3	GB/T 97.1-10-A0P	Plain washer	2	
6.4	GN601.7.10-01	Connecting plate	1	
6.5	GB/T 93-10-A0P	Standard spring washer	1	
6.6	GB/T 6170-M10-A3L	Hexagon nut, type 1	1	
7	GN601.7.15	Support plate mounting base 2	1	
8	GB/T 5783-M10 × 20-8.8-A3L	Hexagon head bolt	7	
9	GN601.7.14	Support plate mounting base weldment	1	
10	GN601.7.13	Large belt support plate weldment	1	
11	GB/T 5783-M10 × 25-8.8-A3L	Hexagon head bolt	3	
12	GB/T 5783-M14 × 65-8.8-A3L	Hexagon head bolt	2	
13	GB/T 93-14-A0P	Standard spring washer	2	
14	GN601.7-32	Large washer 1	2	
15	GH40A1.42-05	Rubber damping washer	4	
16	GH40A1.42-04	Inter-pipe	2	
17	GN601.7-33	Large washer 2	As required	
18	GB/T 12-M8 × 20-8.8-A2L	Button head square neck bolt	2	
19	GN601.7.5	Observation port cover plate weldment	1	
20	GN601.7-09	Clip	2	
21	GB/T 93-8-A0P	Standard spring washer	2	
22	GB/T 62-M8-A2L	Butterfly nut	2	

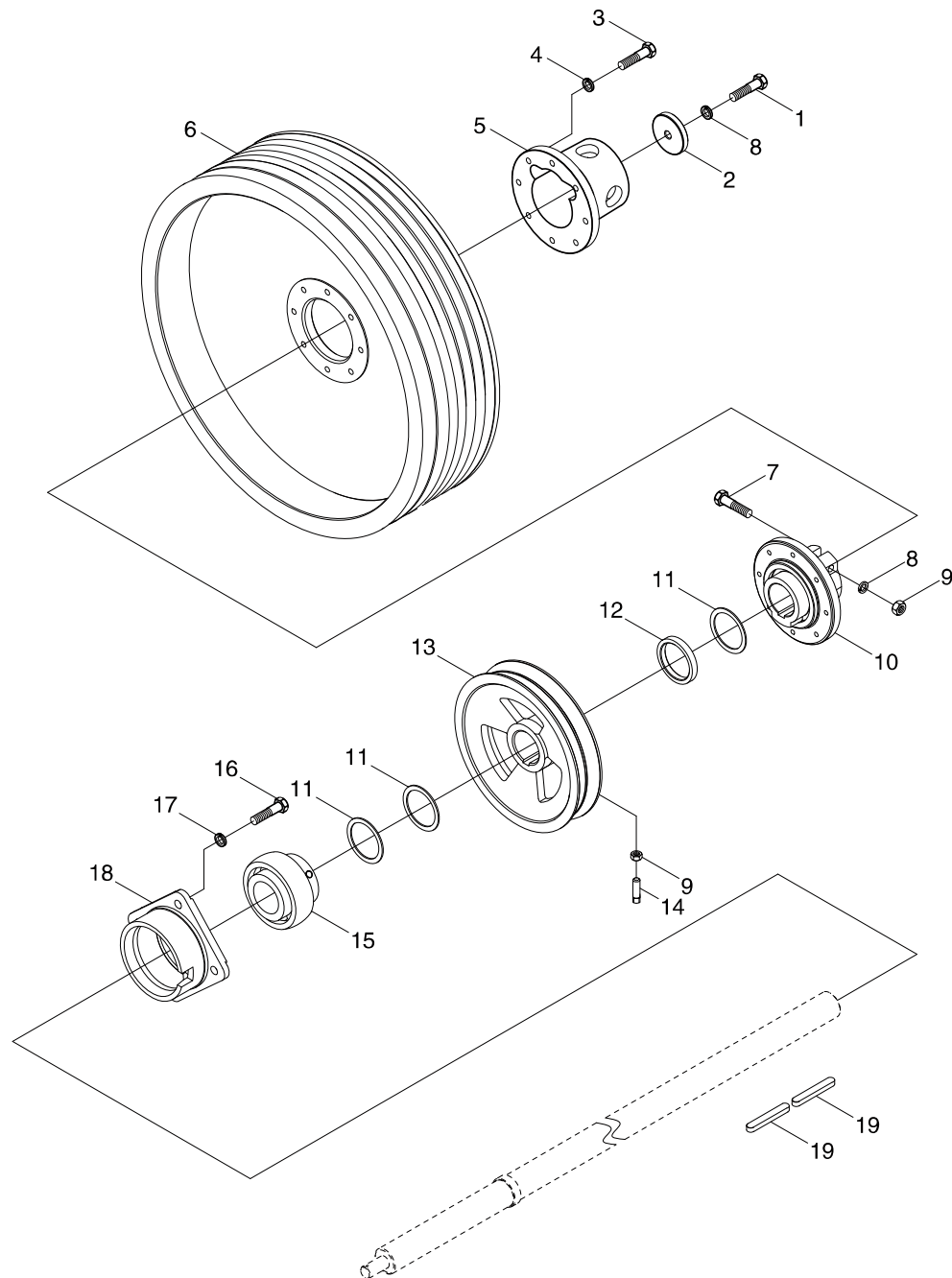
GN601.20 Drum intermediate shaft assembly-1



GN601.20 Drum intermediate shaft assembly-1

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.20	Drum intermediate shaft assembly	1	
1	GN601.20-14	Counter shaft	1	
2	GN601.20.1	Adjustment sprocket assembly	1	
2.1	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	3	
2.2	GB/T 93-8-A0P	Standard spring washer	2	
2.3	GB/T 97.1-8-A0P	Plain washer	2	
2.4	GB/T 5783-M8 × 25-8.8-A2L	Hexagon head bolt	2	
2.5	GB/T 5783-M10 × 55-8.8-A2L	Hexagon head bolt	1	
2.6	GB/T 97.1-10-A0P	Plain washer	2	
2.7	GB/T 6170-M10-A2L	Hexagon nut, type 1	3	
2.8	GN601.20.1.1	Welded installation base	1	
2.9	GB/T 879.1-6 × 30	Elastic cylindrical pin	2	
2.10	GN601.20.1.2	Sprocket weldment	1	
2.11	GB/T 848-20-A0P	Small washer	1	
2.12	GN601.20.1-01	Rotating shaft	1	
2.13	GB/T 5783-M8 × 60-8.8-A2L	Hexagon head bolt	1	
3	GB/T 893.1-92	Internal circlip	2	
4	GN601.20-12	Bearing seat	1	
5	GB/T 93-12-A0P	Standard spring washer	12	
6	GB/T 5783-M12 × 30-8.8-A3L	Hexagon head bolt	4	
7	GB/T 276-6210-RS	Deep groove ball bearing	1	
8	GN601.20-13	Spacer 2	1	
9	GB/T 276-6210	Deep groove ball bearing	1	
10	GB/T 301-51120	Thrust ball bearing	1	
11	GB/T 9877.1-FB150 × 180 × 15	Inner skeleton rotary shaft lip seal	1	
12	GN601.20-16	Sleeve	1	
13	GN601.20-11	Sprocket sleeve	1	
14	GN601.20-08	Movable disc	1	
15	GB/T 68-M4 × 12-4.8-A2L	Slotted countersunk flat head screw	2	
16	GN601.20-15	Guide flat key	1	
17	GN601.20-10	Wheel hub 2	1	
18	GB/T 1096-12 × 8 × 100	Flat key	1	
19	GB/T 1096-12 × 8 × 110	Flat key	1	
20	GN601.20-07	Fixed disc	1	
21	GN601.20-06	Pulley	1	
22	GN601.20-09	Retainer ring	1	
23	GB/T 6178-M24-8	Hexagon slotted nut, style 1	1	
24	GB/T 91-5 × 45-A0P	Split pin	1	
25	JB/T 7940.2-M6	Thru forced filling oil cup	1	
26	GB/T 5783-M12 × 50-8.8-A3L	Hexagon head bolt	8	
27	GN601.20-19	Felt oil seal	1	

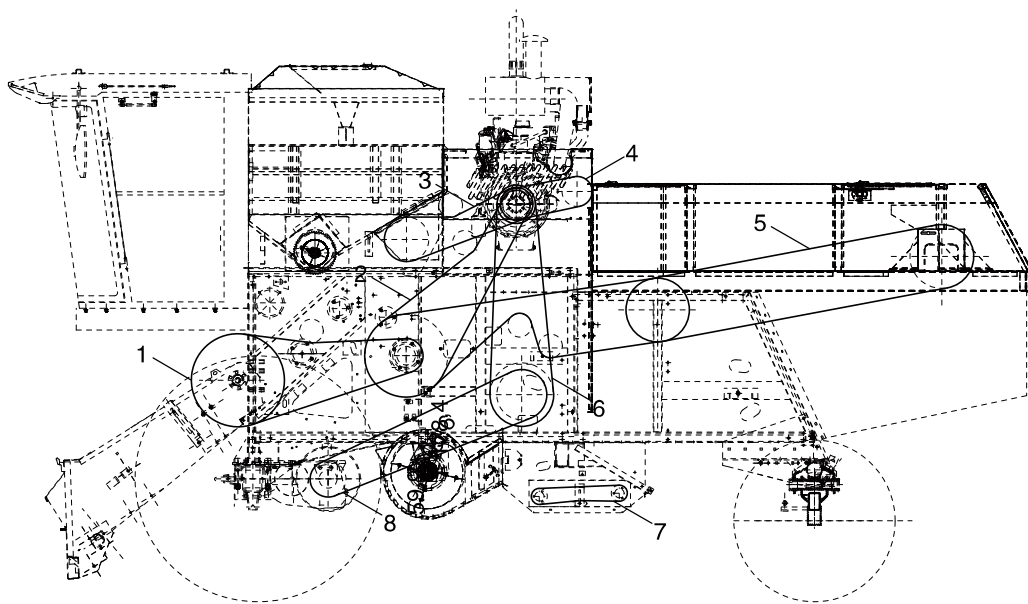
GN601.20 Drum intermediate shaft assembly-2



GN601.20 Drum intermediate shaft assembly-2

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.20	Drum intermediate shaft assembly	1	
1	GB/T 5783-M10 × 35-8.8-A3L	Hexagon head bolt	1	
2	GN601.20-17	Retainer ring	1	
3	GB/T 5782-M8 × 50-8.8-A2L	Hexagon head bolt	8	
4	GB/T 93-8-A0P	Standard spring washer	8	
5	GN601.20-18	Drive disc	1	
6	GN601.20-01	Master clutch pulley	1	
7	GB/T 5782-M10 × 70-8.8-A2L	Hexagon head bolt	1	
8	GB/T 93-10-A0P	Standard spring washer	2	
9	GB/T 6170-M10-10-A3L	Hexagon nut, type 1	2	
10	GN601.20-02	Wheel hub 1	1	
11	GN601.20-04	Adjusting shim	As required	
12	GN601.20-03	Spacer 1	1	
13	GN601.20-05	Bridge drive pulley	1	
14	GB/T 821-M10 × 30-33H	Square head set screw with flat point	1	
15	GB/T 3882-UEL310	Outer spherical ball bearing	1	
16	GB/T 5783-M12 × 30-8.8-A3L	Hexagon head bolt	4	
17	GB/T 93-12-A0P	Standard spring washer	4	
18	GN601.8A-01	Bearing seat	1	
19	GB/T 1096-12 × 8 × 80	Flat key	2	

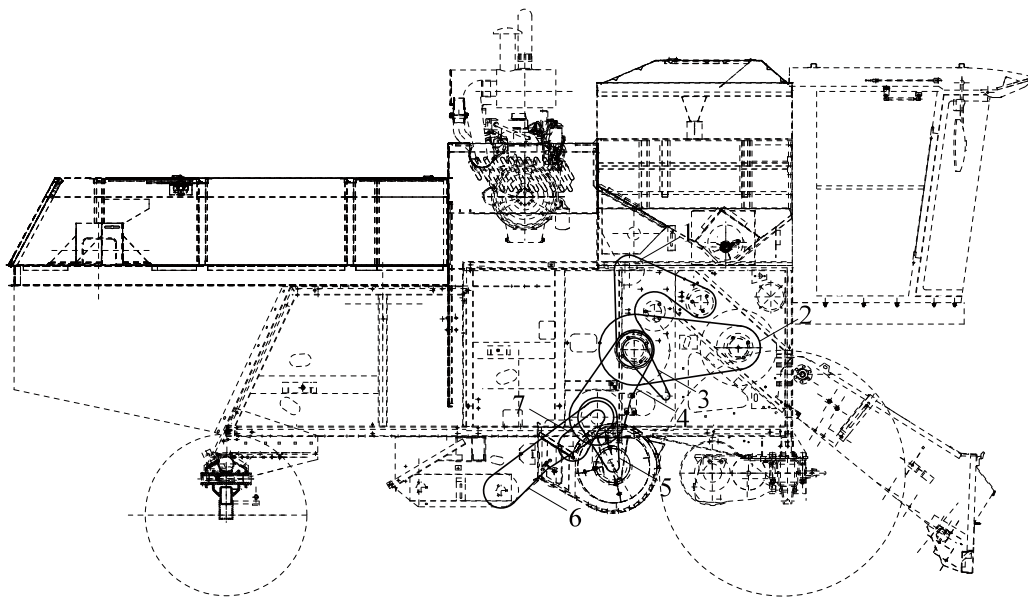
GN601.21 Machine left drive



GN601.21 Machine left drive

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.21	Machine left drive	1	
1	GN601.21-01	Bridge clutch belt 2HB3813	1	
2	GN601.21-02	Master clutch belt 4HB3800	1	
3	GN601.21-03	Grain discharge belt HC2653	1	
4	GN601.21-07	Oil pump belt HB1422	1	
5	GN601.21-04	Axial drum belt 2HC5231	2	
6	GN601.21-05	Drive track HD3600	2	
7	GB/T 1243-10A-1-89	Precision roller chain for short-pitch drive	1	
8	GN601.21-06	Track HM3850	1	

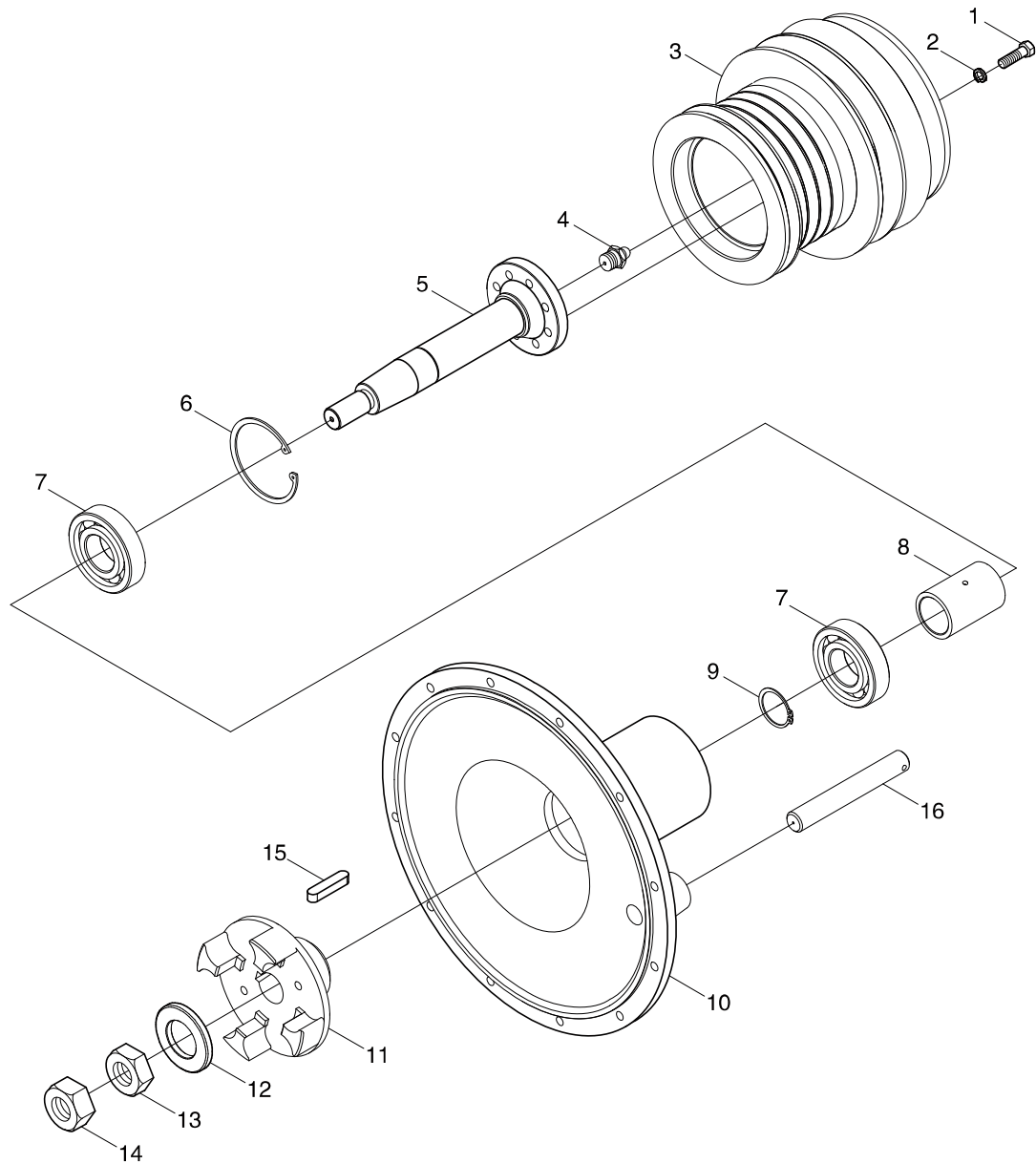
GN601.22 Machine right drive



GN601.22 Machine right drive

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.22	Machine right drive	1	
1	GN601.22-01	Upper and lower beating roller belt HCC2670	2	
2	GN601.22-02	Drum variable speed belt HM2684	1	
3	GB/T 1243-08B-1 × 83	Chain	1	
4	GN601.22-03	Drive elevator belt 2HB2120	1	
5	GN601.22-04	Cleaning fan belt HJ1280	1	
6	GN601.22-05	Elevator belt 2HB2375	2	
7	GB/T 1243-12A-1 × 53	Chain	1	

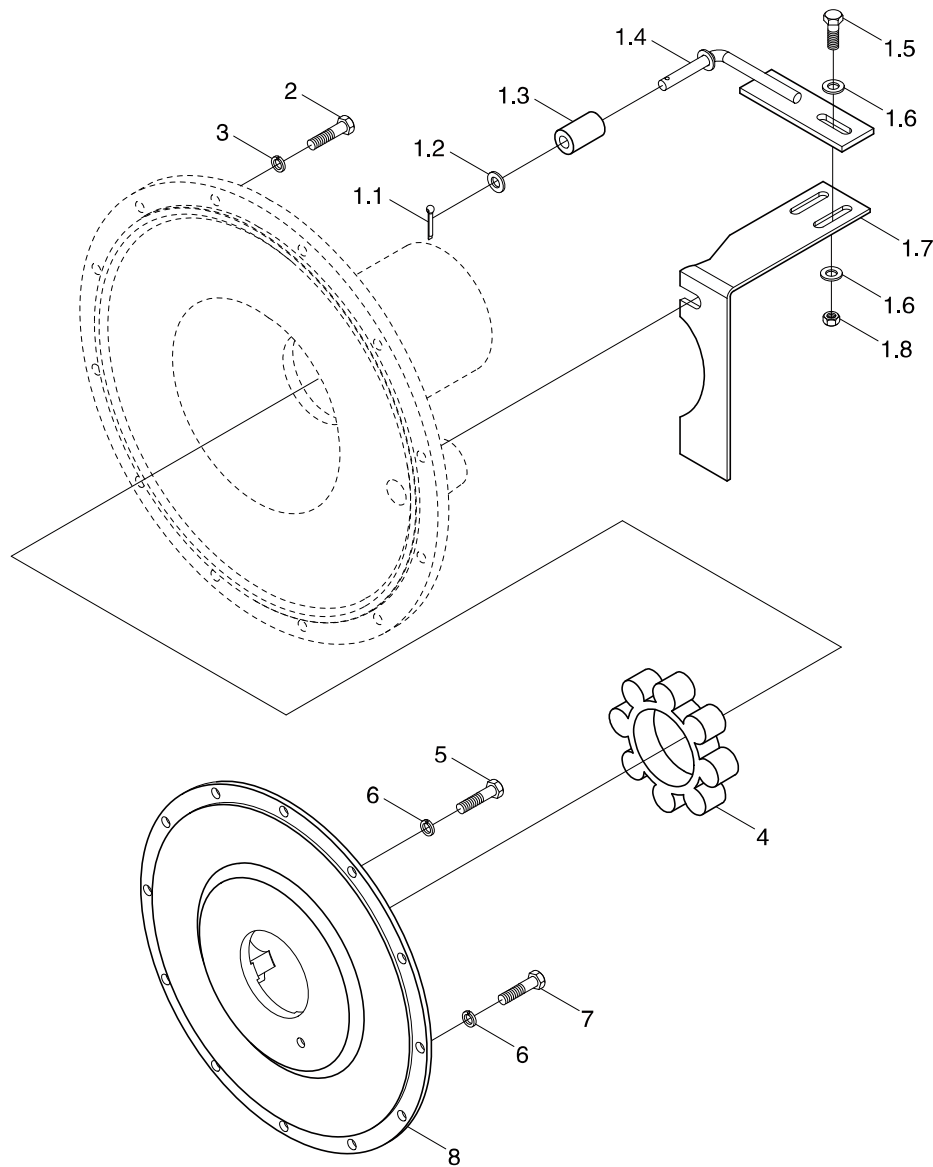
GN602.23 Power output assembly-1



GN602.23 Power output assembly – 1

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.23	PTO assembly	1	
	GN602.23.1	Drive and driven disc assembly	1	
1	GB/T 5783-M12 × 50-8.8-A3L	Hexagon head bolt	8	
2	GB/T 93-12-A0P	Standard spring washer	8	
3	GN601.23B-01	Power output pulley	1	
4	JB/T 7940.1-M10 × 1	Thru forced filling oil cup	1	
5	GN601.23B-03	PTO shaft	1	
6	GB/T 893.1-100	Internal circlip	1	
7	GB/T 276-6309-RS	Deep groove ball bearing	2	
8	GN601.23B-05	Inter-sleeve	1	
9	GB/T 894.1-45	External circlip	1	
10	GN602.23.1-01	Housing, PTO	1	
11	GN601.23B-07	Coupler driven disc	1	
12	GN601.23B-08	Retainer ring	1	
13	GB/T 6173-M27 × 2-05-A3L	Hexagon thin nut	1	
14	GB/T 6171-M27 × 2-8-A3L	Hexagon nut, type 1	1	
15	GB/T 1096-12 × 8 × 56	Flat key	1	
16	GN601.23B-06	Master clutch support shaft	1	

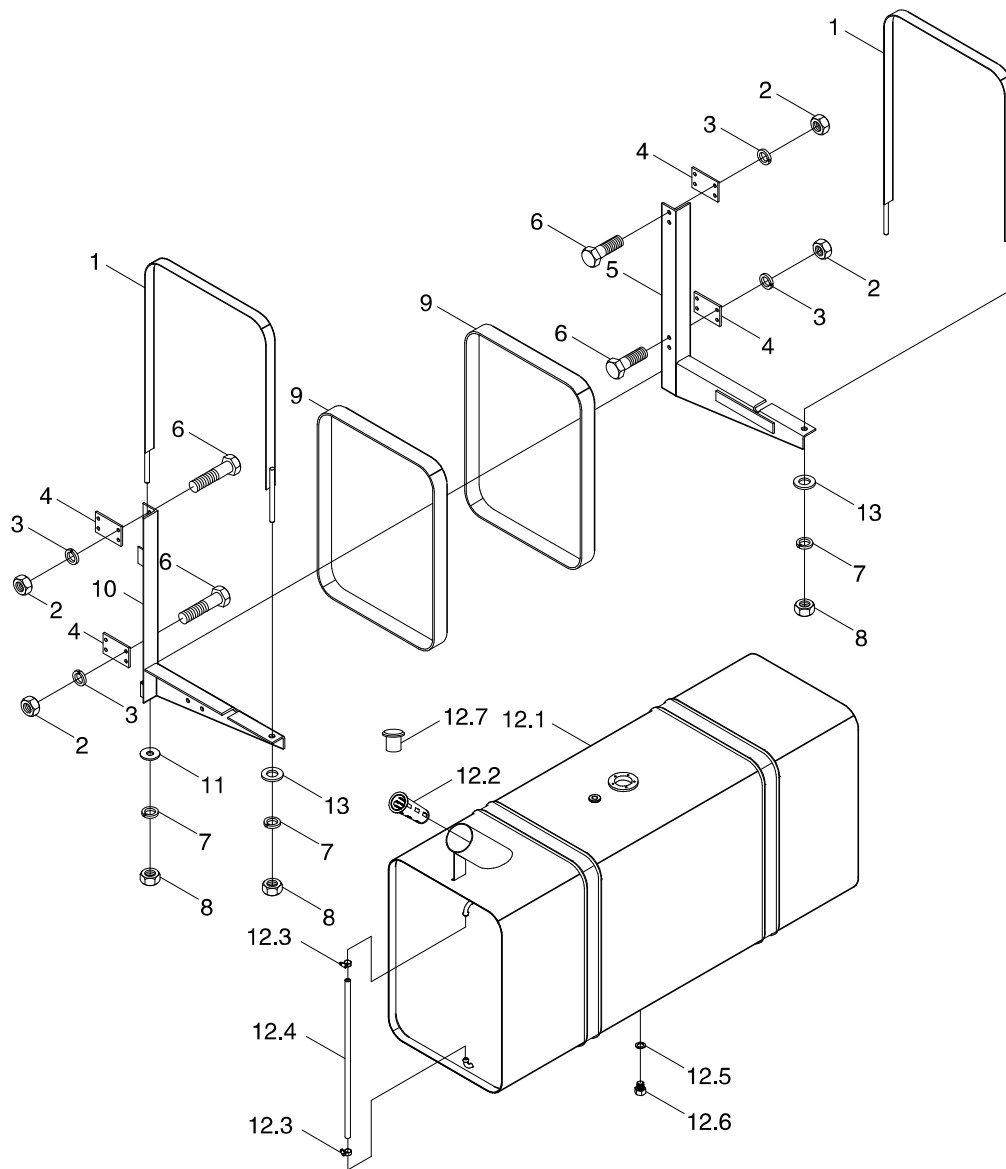
GN602.23 Power output assembly-2



GN602.23 Power output assembly – 2

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.23	PTO assembly	1	
1	GN602.23.2	Belt pressure claw assembly	1	
1.1	GBT91-4 × 25-A0P	Split pin	1	
1.2	GBT97.1-10-A0P	Plain washer	1	
1.3	GN602.23.2.1	Belt pressure claw	1	
1.4	GN601.33.6.1	Belt pressure arm weldment	1	
1.5	GBT5783-M8 × 25-8.8-A2L	Hexagon head bolt	1	
1.6	GBT97.1-8-A0P	Plain washer	2	
1.7	GN602.23.2-01	Mounting plate	1	
1.8	GBT6170-M8-8-A2L	Hexagon nut, type 1	1	
2	GB/T 5783-M12 × 25-8.8-A3L	Hexagon head bolt	9	
3	GB/T 93-12-A0P	Standard spring washer	9	
4	G302.25-03	Elastic element	1	
5	GB/T 5783-M10 × 35-8.8-A3L	Hexagon head bolt	10	
6	GB/T 93-10-A0P	Standard spring washer	12	
7	GB/T 5783-M10 × 40-8.8-A3L	Hexagon head bolt	2	
8	G25A13.23-02	Coupler drive disc	1	

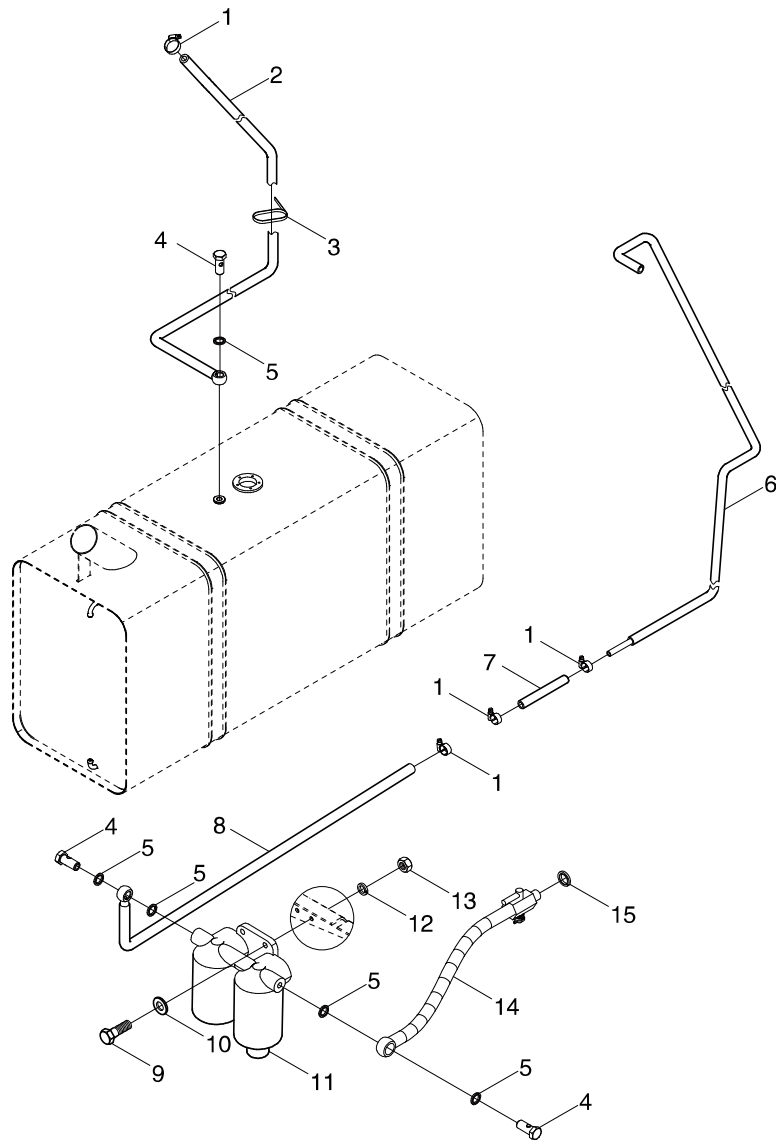
GN601.24B Fuel supply system-1



GN601.24B Fuel supply system-1

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.24B	Fuel Supply System	1	
1	GN601.24B.4	Strap weldment	2	
2	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	16	
3	GB/T 93-8-A0P	Standard spring washer	16	
4	GN601.24B-02	Fuel tank bracket connecting plate	4	
5	GN601.24B.2	Fuel tank front bracket weldment	1	
6	GB/T 5783-M8 × 25-8.8-A2L	Hexagon head bolt	16	
7	GB/T 93-12-A0P	Standard spring washer	4	
8	GB/T 889.1-M12-8	Type I hexagon lock nut with non-metallic insert	4	
9	GN601.24B-03	Rubber pad	2	
10	GN601.24B.3	Welded stand (RR), fuel tank	1	
11	GB/T 96.1-12-A0P	Large washer	2	
12	GN601.24B.1	Fuel tank assembly	1	
12.1	GN601.24B.1.1	Fuel tank weldment	1	
12.2	GN601.24B.1.3	Filter strainer assembly	1	
12.3	Q676B16	Worm drive hose clamp, style C	2	
12.4	GN601.24B.1-01	Oil indicator	1	
12.5	F500909	Sealing washer	1	
12.6	F500895	Oil drainage plug	1	
12.7	GN601.24B.1.4	Fuel tank cap	1	
13	GB/T 97.1-12-A0P	Plain washer	2	

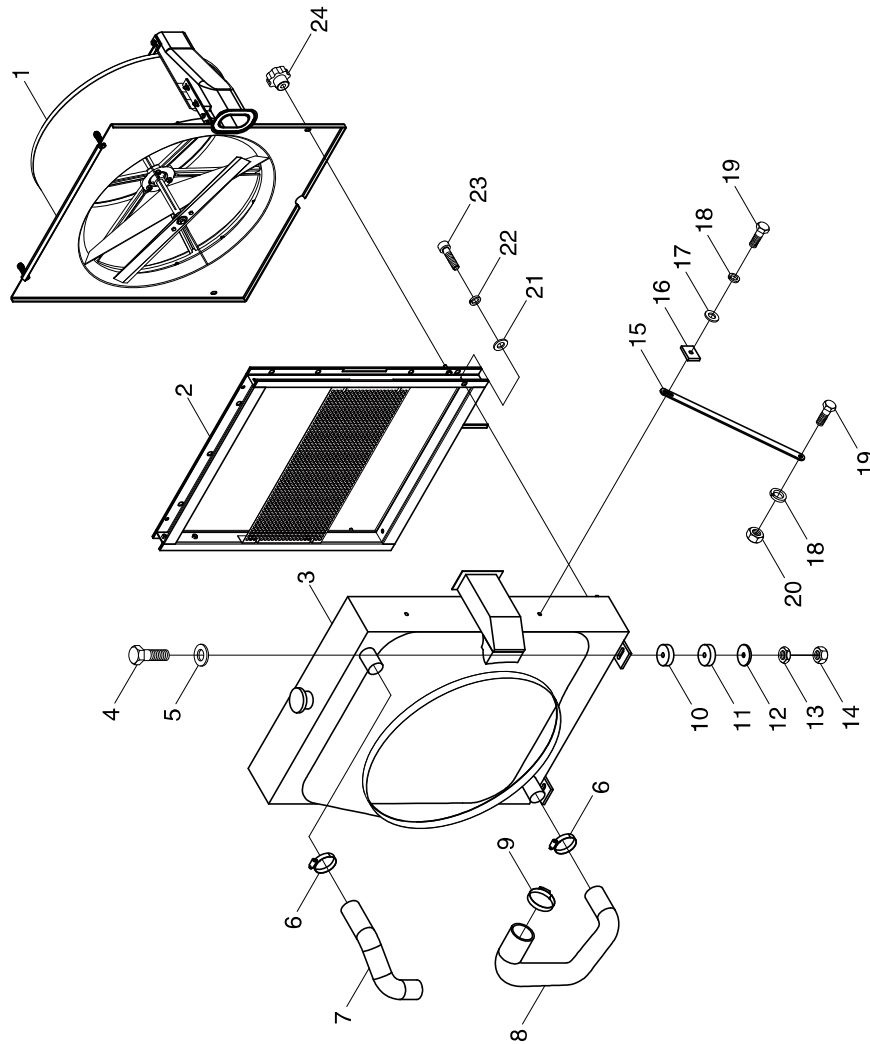
GN601.24B Fuel supply system-2



GN601.24B Fuel supply system-2

Label	Part code and specifications	Part name	Quantity	Remark
	GN601.24B	Fuel Supply System	1	
1	Q67516	Worm drive hose clamp, style A	4	
2	GN601.24B-04	Oil return pipe	1	
3	Q67405200	Plastic strap	4	
4	JB/T 999-M14 × 1.5 × 32	Pipe connector hinged bolt	3	
5	JB/T 982-14	Composite seal washer	6	
6	GN601.24B-01	Oil inlet pipe	1	
7	GN601.24B-07	Connecting oil pipe	1	
8	GN601.24B-05	Oil inlet pump pipe	1	
9	GB/T 5783-M10 × 40-8.8-A3L	Hexagon head bolt	2	
10	GB/T 97.1-10-A0P	Plain washer	2	
11	GN601.24B-06	Fuel filter assembly	1	
12	GB/T 93-10-A0P	Standard spring washer	2	
13	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	2	
14	GN601.24B.9	Oil outlet pipe assembly	1	
15	JB/T 982-12	Composite seal washer	1	

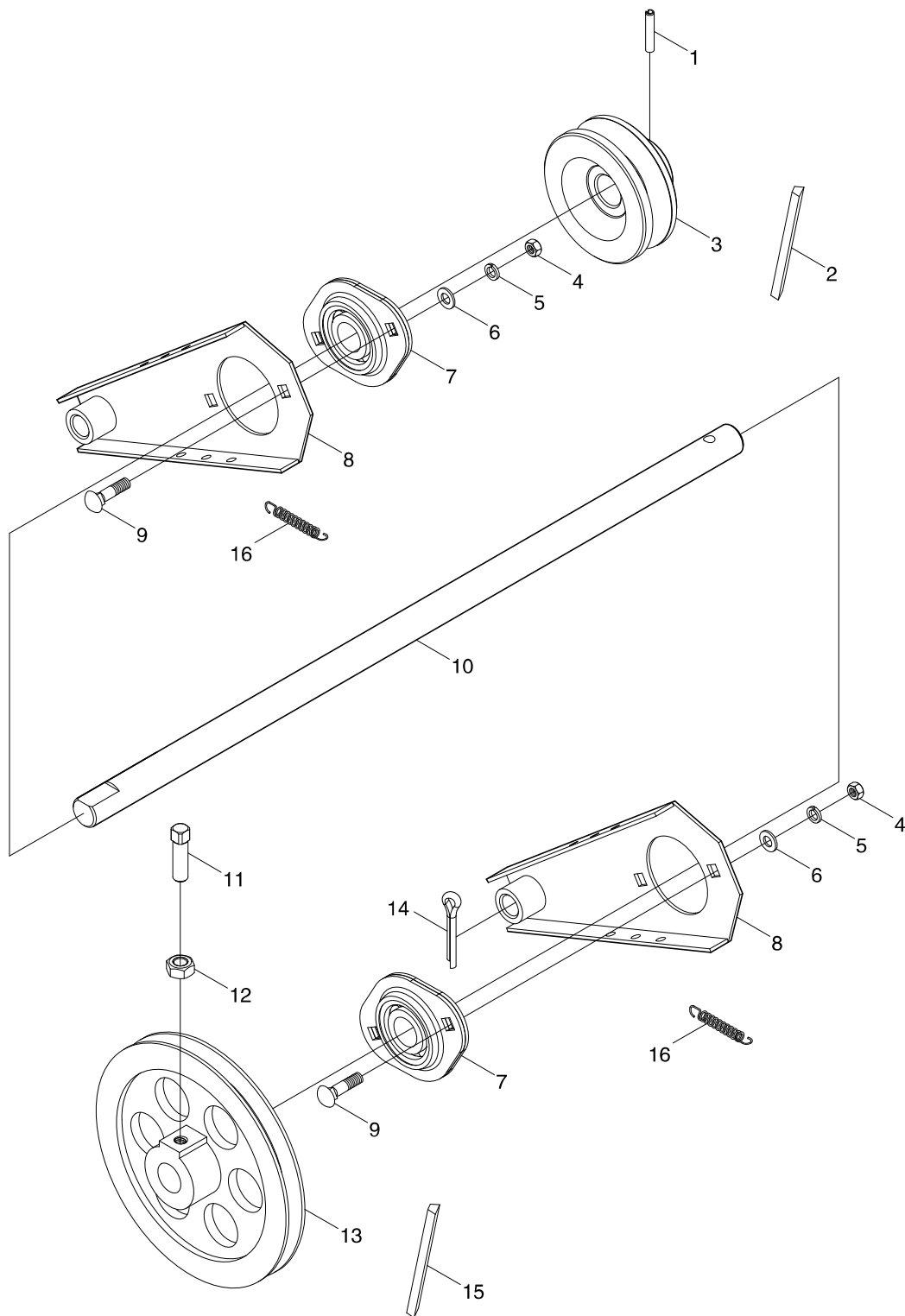
GN602.25 Radiator and dedusting system-1



GN602.25 Radiator and dedusting system-1

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.25	Radiator and dedusting system	1	
1	GN601.25B.1	Rotary sieve subassembly	1	
2	GN601.25B.4	Framework subassembly	1	
3	GN602.25.2	Water radiator assembly	1	
4	GB/T 5783-M12 × 80-8.8-A2L	Hexagon head bolt	4	
5	GB/T 97.1-12-A0P	Plain washer	4	
6	GN602.25-01	Water inlet pipe, radiator	1	
7	Q67664	Worm drive hose clamp, style B	3	
8	GN602.25-02	Water outlet pipe, radiator	1	
9	Q67676	Worm drive hose clamp, style B	1	
10	G20B21.27-03	Upper damping pad	4	
11	G20B21.27-04	Lower damping pad	4	
12	G20B21.27-05	Gasket	4	
13	GB/T 6172.1-M12-04-A3L	Hexagon thin nut	4	
14	GB/T 6170-M12-8-A3L	Hexagon nut, type 1	4	
15	GN602.25-04	Water tank cable	2	
16	GF286.25-05	Cushion	2	
17	GB/T 97.1-10-A0P	Plain washer	2	
18	GB/T 93-10-A0P	Standard spring washer	4	
19	GB/T 5783-M10 × 20-8.8-A3L	Hexagon head bolt	4	
20	GB/T 6170-M10-8-A3L	Hexagon nut, type 1	2	
21	GB/T 96.1-6-A0P	Large washer	15	
22	GB/T 93-6-A0P	Standard spring washer	15	
23	GB/T 70.1-M6 × 16-8.8-A2L	Hexagon socket head cap screw	15	
24	JB/T 7274.4-BM8 × 32	Star grip knob	2	

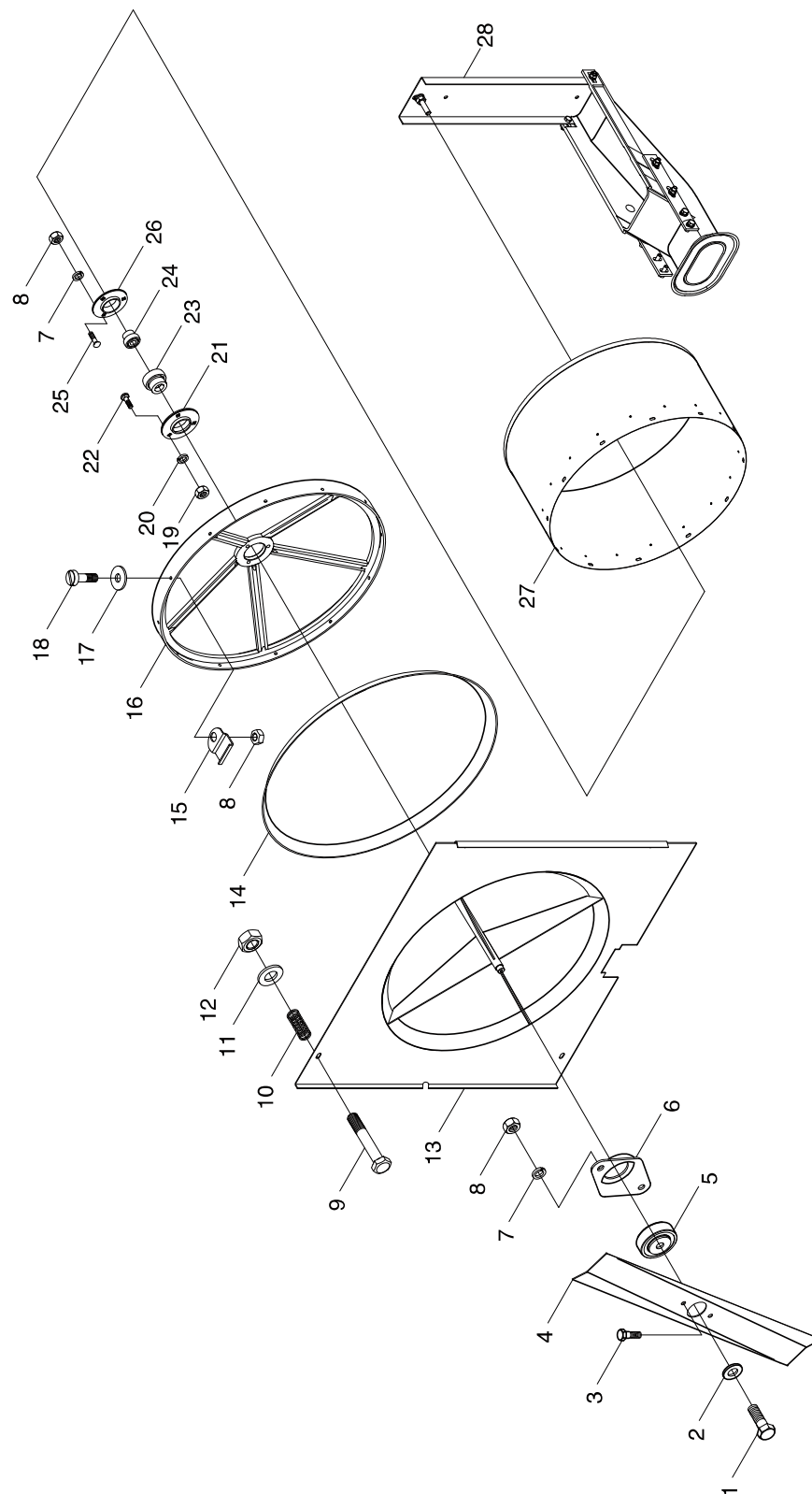
GN602.25 Radiator and dedusting system-2



GN602.25 Radiator and dedusting system-2

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.25	Radiator and dedusting system	1	
1	GB/T 879.1-6 × 35	Elastic cylindrical pin	1	
2	GE20H1.27-03	Small pulley	1	
3	GB/T 10821-HA2315	Conventional V-belt for agricultural machinery	1	
4	GB/T 6170-M6-8-A2L	Hexagon nut, type 1	4	
5	GB/T 93-6-A0P	Standard spring washer	4	
6	GB/T 97.1-6-A0P	Plain washer	4	
7	GB/T 7810-UBPFL203	Spherical surface ball bearing with block	2	
8	GE20H1.27.4	Bearing block weldment	2	
9	GB/T 12-M6 × 16-4.8-A2L	Button head square neck bolt	4	
10	GN602.25-03	Propeller shaft	1	
11	GB/T 84-M8 × 25-33H	Square head set screw with cup point	1	
12	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	1	
13	GE20H1.27-01	Large pulley	1	
14	GB/T 91-4 × 25-A0P	Split pin	2	
15	GB/T 10821-HZ710	Conventional V-belt for agricultural machinery	1	
16	GN601.25B-10	Tension spring	2	

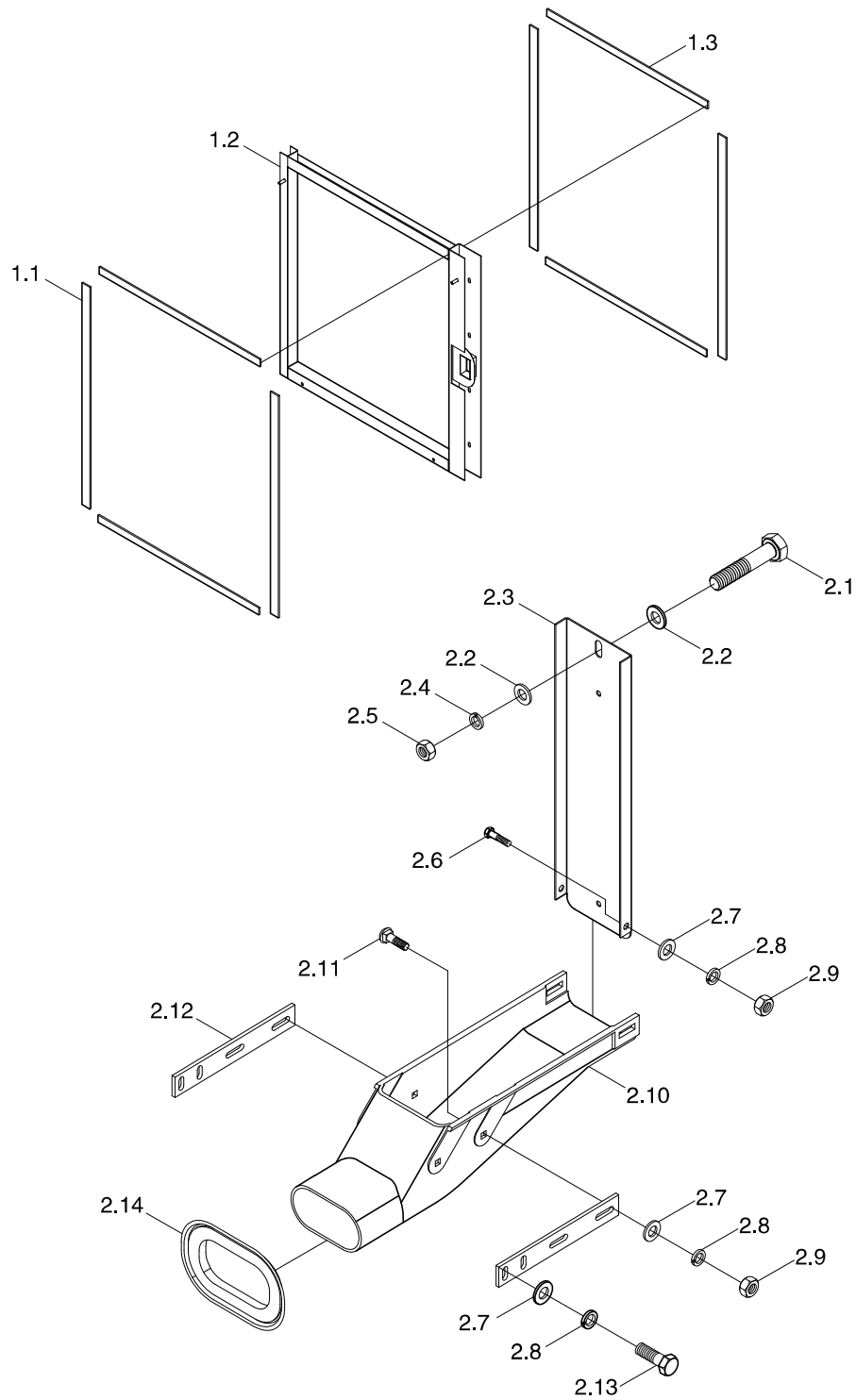
GN602.25 Radiator and dedusting system-3



GN602.25 Radiator and dedusting system-3

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.25	Radiator and dedusting system	1	
	GN601.25B.1	Rotary sieve subassembly	1	
1	GB/T 5783-M8 × 25-8.8-A2L	Hexagon head bolt	1	
2	GB/T 96.1-8-A0P	Large washer	1	
3	GB/T 5781-M6 × 16-4.8-A2L	Hexagon head bolt	2	
4	GN601.25B.1-02	Vane	1	
5	GB/T 276-6203-2RS	Deep groove ball bearing	1	
6	GN601.25B.1-04	Stamped bearing block	1	
7	GB/T 93-6-A0P	Standard spring washer	5	
8	GB/T 6170-M6-8-A2L	Hexagon nut, type 1	17	
9	GB/T 5782-M8 × 50-8.8-A2L	Hexagon head bolt	2	
10	GN601.25B.1-03	Spring	2	
11	GB/T 97.1-8-A0P	Plain washer	2	
12	GB/T 889.1-M8-8	Type I hexagon lock nut with non-metallic insert	2	
13	GN601.25B.1.2	Screen shaft bracket weldment	1	
14	GN601.25B.1.4	Sieve subassembly	1	
15	GF286.25.1.4-01	Pressure plate	12	
16	GN601.25B.1-01	Screen support wheel hub	1	
17	GB/T 96.1-6-A0P	Large washer	12	
18	GB/T 67-M6 × 20-4.8-A2L	Slotted pan head screw	12	
19	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	3	
20	GB/T 93-8-A0P	Standard spring washer	4	
21	GB/T 7809-PF204	Outer spherical ball bearing block	1	
22	GB/T 12-M8 × 25-8.8-A2L	Button head square neck bolt	3	
23	GB/T 3882-UE204	Outer spherical ball bearing	1	
24	GB/T 3882-UE202	Outer spherical ball bearing	1	
25	GB/T 12-M6 × 20-8.8-A2L	Button head square neck bolt	3	
26	GB/T 7809-PF203	Outer spherical ball bearing block	1	
27	GN601.25B.1.1	Rotary screen weldment	1	
28	GN601.25B.1.3	Dust collecting pipe subassembly	1	

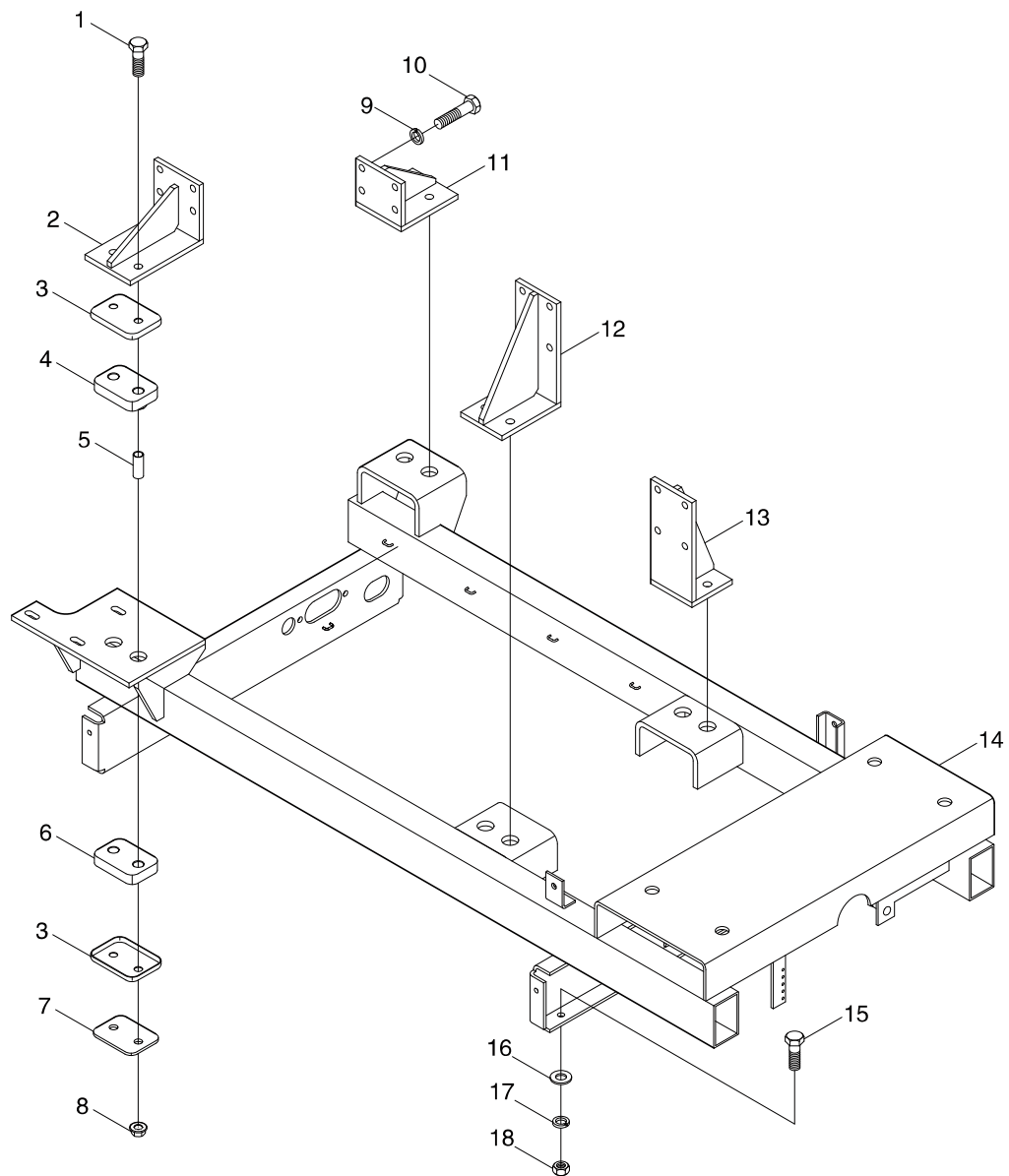
GN602.25 Radiator and dedusting system-4



GN602.25 Radiator and dedusting system-4

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.25	Radiator and dedusting system	1	
1	GN601.25B.4	Framework subassembly	1	
1.1	GN601.25B.4-02	Seal II	4	
1.2	GN601.25B.4.1	Welded frame mount	1	
1.3	GN601.25B.4-01	Seal I	4	
2	GN601.25B.1.3	Dust collecting pipe subassembly	1	
2.1	GB/T 5783-M8 × 40-8.8-A2L	Hexagon head bolt	1	
2.2	GB/T 97.1-8-A0P	Plain washer	2	
2.3	GN601.25B.1.3-02	Air suction plate	1	
2.4	GB/T 93-8-A0P	Standard spring washer	1	
2.5	GB/T 6170-M8-8-A2L	Hexagon nut, type 1	1	
2.6	GB/T 5783-M6 × 20-8.8-A2L	Hexagon head bolt	2	
2.7	GB/T 97.1-6-A0P	Plain washer	10	
2.8	GB/T 93-6-A0P	Standard spring washer	10	
2.9	GB/T 6170-M6-8-A2L	Hexagon nut, type 1	6	
2.10	GN601.25B.1.3-01	Dust collecting pipe	1	
2.11	GB/T 14-M6 × 20-8.8-O	Large button head square neck bolt	4	
2.12	GN601.25B.1.3-03	Connecting plate	2	
2.13	GB/T 5781-M6 × 16-4.8-A2L	Hexagon head bolt	4	
2.14	GN601.25B.1.3-04	Seal ring	1	

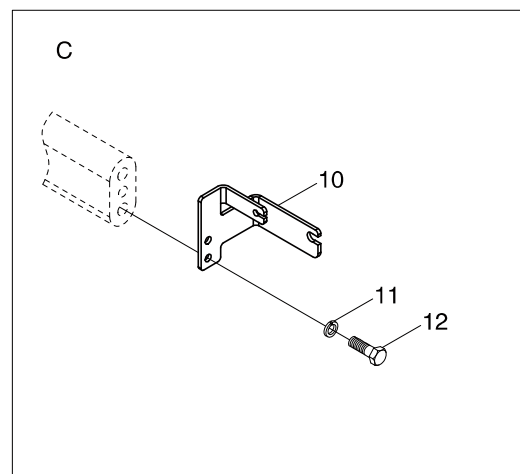
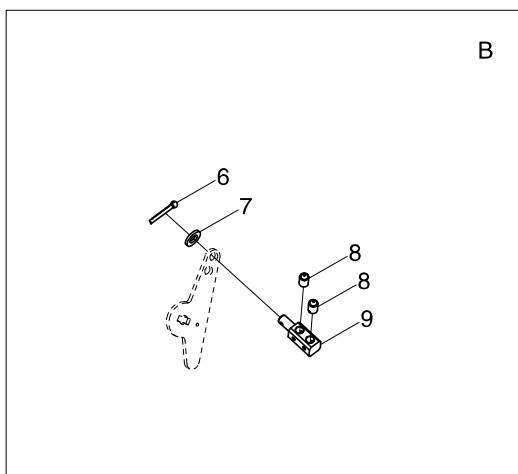
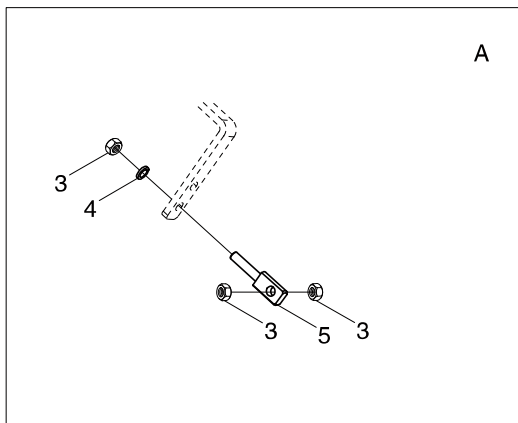
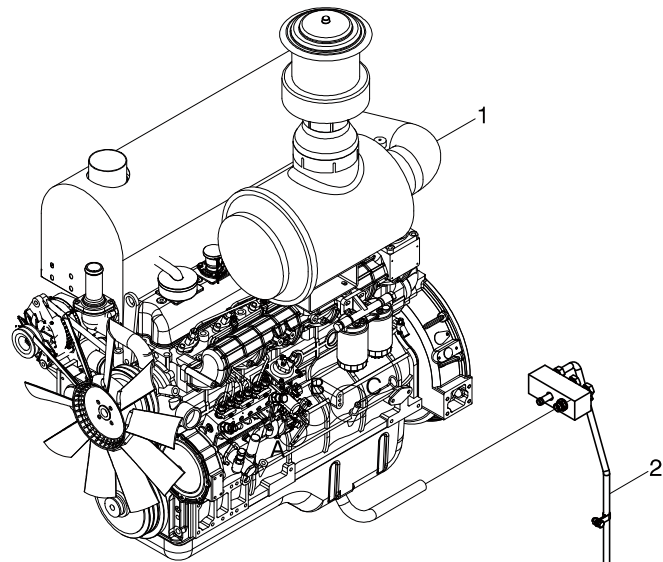
GN602.27 Engine base assembly



GN602.27 Engine base assembly

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.27	Engine base assembly	1	
1	GB/T 5782-M14 × 90-8.8-A2L	Hexagon head bolt	8	
2	GN602.27.2	Left rear support weldment	1	
3	G40.27-03	Damping pad base	8	
4	G40.27-01	Upper damping pad	4	
5	G40.27-04	Inter-pipe	8	
6	G40.27-02	Lower damping pad	4	
7	G40.27-05	Gasket	4	
8	GB/T 6177.1-M14-10-A3L	Hexagon flange nut	8	
9	GB/T 93-12	Standard spring washer	16	
10	GB/T 5783-M12 × 30-8.8-A3L	Hexagon head bolt	16	
11	GN602.27.4	Right rear support weldment	1	
12	GN602.27.3	Left front support weldment	1	
13	GN602.27.5	Right front support weldment	1	
14	GN602.27.1	Engine base weldment	1	
15	GB/T 5783-M10 × 30-10.9-A3L	Hexagon head bolt	10	
16	GB/T 97.1-10-A0P	Plain washer	10	
17	GB/T 93-10	Standard spring washer	10	
18	GB/T 6170-M10-10-A3L	Hexagon nut, type 1	10	

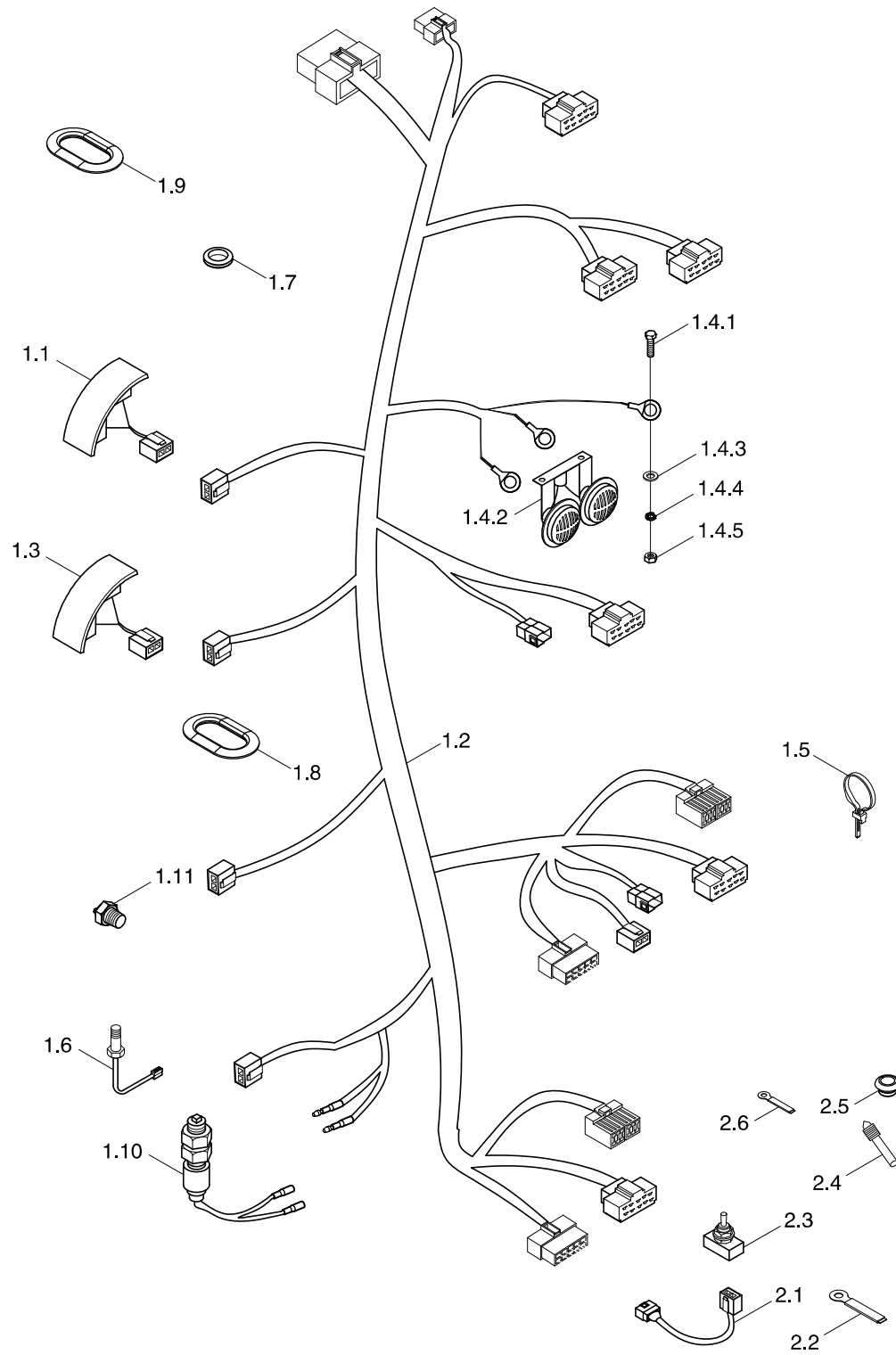
GN602.28 Engine system assembly



GN602.28 Engine system assembly

Label	Part code and specifications	Part name	Quantity	Remark
	GN602.28	Engine system assembly	1	
1	GN602.28.1	Engine assembly YC6B170Z-T20 (B7SS1)	1	
2	GN601.28B.5	Oil drainage valve subassembly	1	
3	GB/T 6170-M6-8-A2L	Hexagon nut, type 1	3	
4	GB/T 93-6-A0P	Standard spring washer	1	
5	GN601.28B-05	Accelerator screw	1	
6	GB/T 91-2.5 × 16-A0P	Split pin	1	
7	GB/T 97.1-6-A0P	Plain washer	1	
8	GB/T 71-M6 × 10-14H	Slotted set screw with cone point	2	
9	GN601.28B-03	Flameout screw	1	
10	GN602.28-01	Accelerator flameout base	1	
11	GB/T 93-10-A0P	Standard spring washer	2	
12	GB/T 5783-M10 × 20-8.8-A3L	Hexagon head bolt	2	

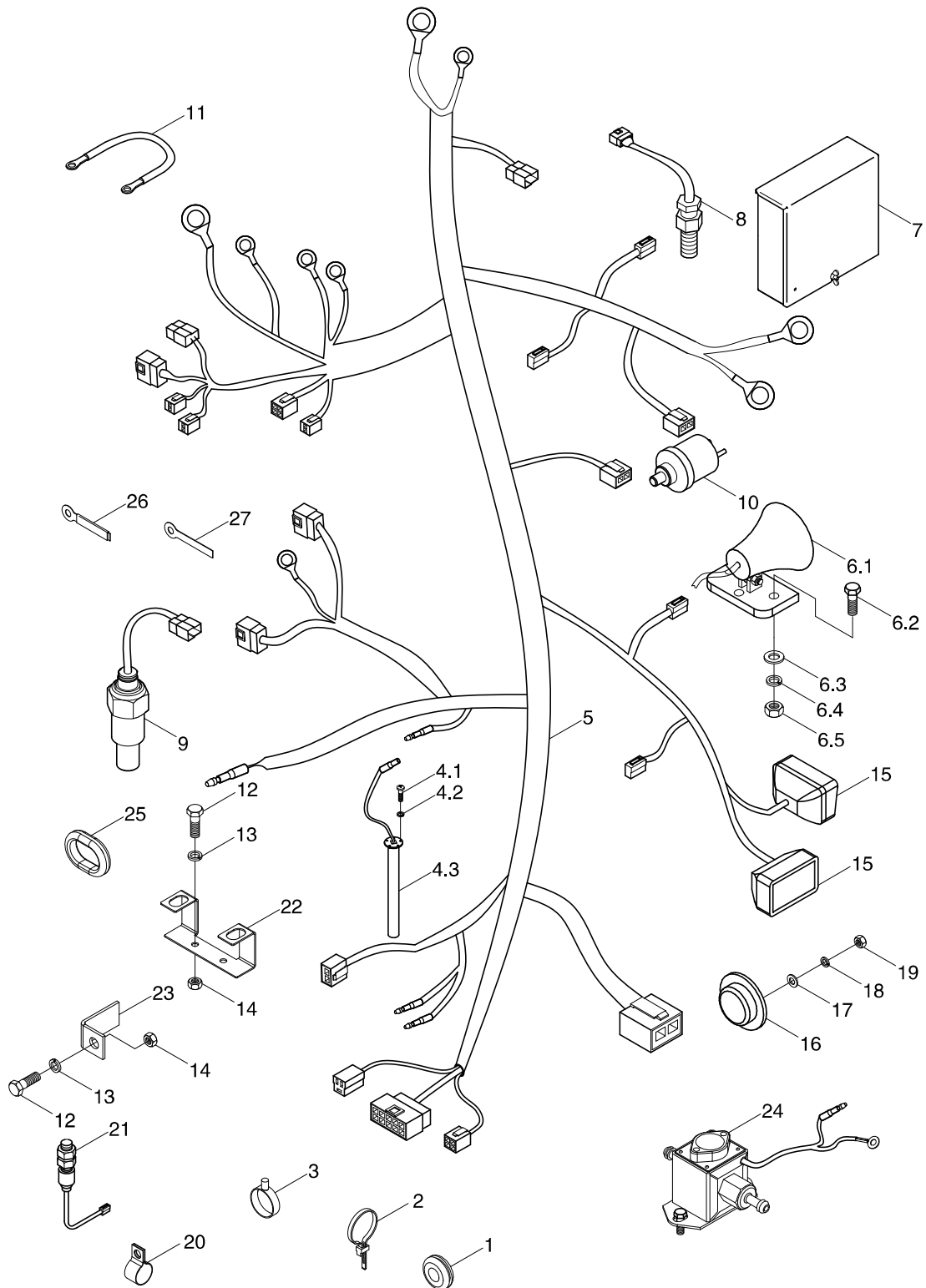
GN701.29D Electric System-1



GN701.29D Electric System-1

Label	Part code and specifications	Part name	Quantity	Remark
	GN701.29D	Electrical system	1	
1	GN601.29F.2	Bridge harness assembly	1	
1.1	GF38B1.29.2.2	Right front parking lamp	1	
1.2	GN601.29F.2.1	Bridge harness assembly	1	
1.3	GF38B1.29.2.3	Left front parking lamp	1	
1.4	G40.29.20	Horn assembly	1	
1.4.1	GBT5783-M8X20-8.8-A2L	Hexagon head bolt	2	
1.4.2	TG1204.483.3	Horn assembly	1	
1.4.3	GBT95-8-A0P	Plain washer	2	
1.4.4	GBT93-8-A0P	Standard spring washer	2	
1.4.5	GBT6170-M8-8-A2L	Hexagonal nut style 1	2	
1.5	Q67405200	Plastic fastening strap	10	
1.6	GN601.29F.2.2	Proximity sensor	1	
1.7	FT65.48.092	Wire through ring (3)	1	
1.8	GE20H16Y.34.5-03	Wire ring	1	
1.9	G20B20.46-04	Harness seal strip	2	
1.10	G20D1.34-06	Hand brake switch	1	
1.11	GH40A1.29-01	Brake lamp switch	1	
2	GN601.29C.6	Power push rod harness assembly	1	
2.1	GN601.29C.6.1a	Power push rod harness assembly	1	
2.2	YB36.31A.3-01	Wire clip	1	
2.3	G25A3.29.1-02	Power push rod switch	1	
2.4	3203505D9-L	Lock cable ties	10	
2.5	YB3A.31a.1-01	Wire ring	1	
2.6	G20B20.34.9-01	Wire clip	1	

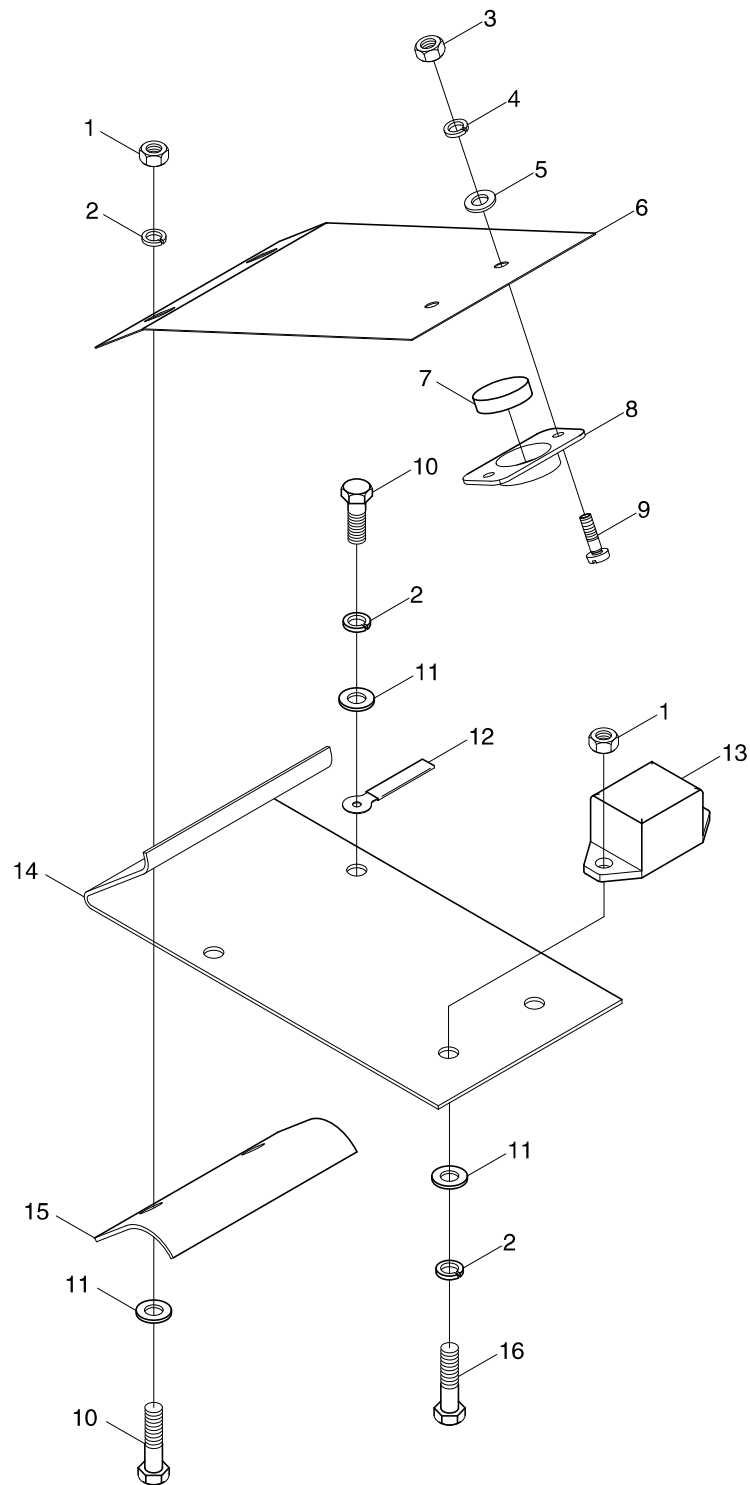
GN701.29D Electric System-2



GN701.29D Electric System-2

Label	Part code and specifications	Part name	Quantity	Remark
	GN701.29D	Electrical system	1	
	GN701.29D.3	Rear harness assembly	1	
1	GN601.29C.3-01	Wire through ring	2	
2	Q67405200	Plastic fastening strap	35	
3	3203505D9-L	Lock cable ties	3	
4	GN601.29C.3.6	Oil sensor assembly	1	
4.1	GBT818-M5X12-4.8-A2L	Cross recessed pan head screw	5	
4.2	GBT93-5-A0P	Standard spring washer	5	
4.3	G40.29.17	Oil amount sensor	1	
5	GN701.29D.3.1	Rear harness	1	
6	GH603K.29.19	Astern alarm assembly	1	
6.1	GH603K.29.19.1	Voice alarm	1	
6.2	GBT5783-M5X25-8.8-A2L	Hexagon head bolt	3	
6.3	GBT95-5-A0P	Plain washer	3	
6.4	GBT93-5-A0P	Standard spring washer	3	
6.5	GBT6170-M5-8-A2L	Hexagon nut, style 1	3	
7	GN602.29.3.5	Relay box assembly	1	
8	GF38B1.29.3-01	Rotating speed sensor	1	
9	GK30A6.29.3-01	Water temperature sensor	1	
10	GK30A6.29.3-02	Oil pressure sensor	1	
11	GN601.29C.3.9	Starter bonding	1	
12	GBT5783-M8X20-8.8-A2L	Hexagon head bolt	3	
13	GBT93-8-A0P	Standard spring washer	3	
14	GBT6170-M8-8-A2L	Hexagonal nut, style 1	3	
15	GN601.29C.3.11	Rear taillamp assembly	2	
16	GH602.44-04	Reflector	2	
17	GBT95-6-A0P	Plain washer	2	
18	GBT93-6-A0P	Standard spring washer	2	
19	GBT6170-M6-8-A2L	Hexagon nut, style 1	2	
20	G20D1.34.17-01	Rubber wire clip	1	
21	GF40C1.29.3-02	Proximity sensor	2	
22	GN601.29F.3-01	Safety starting switch installation seat	1	
23	GN601.29F.3-02	Safety starting switch baffle	2	
24	GN701.29D.3.2	Electromagnetic pump assembly	1	
25	G20B51.23a-01	Wire ring	1	
26	GF38B1.29.5-05	Wire clip	2	
27	GF25B1.29.1-01	Wire clip	5	

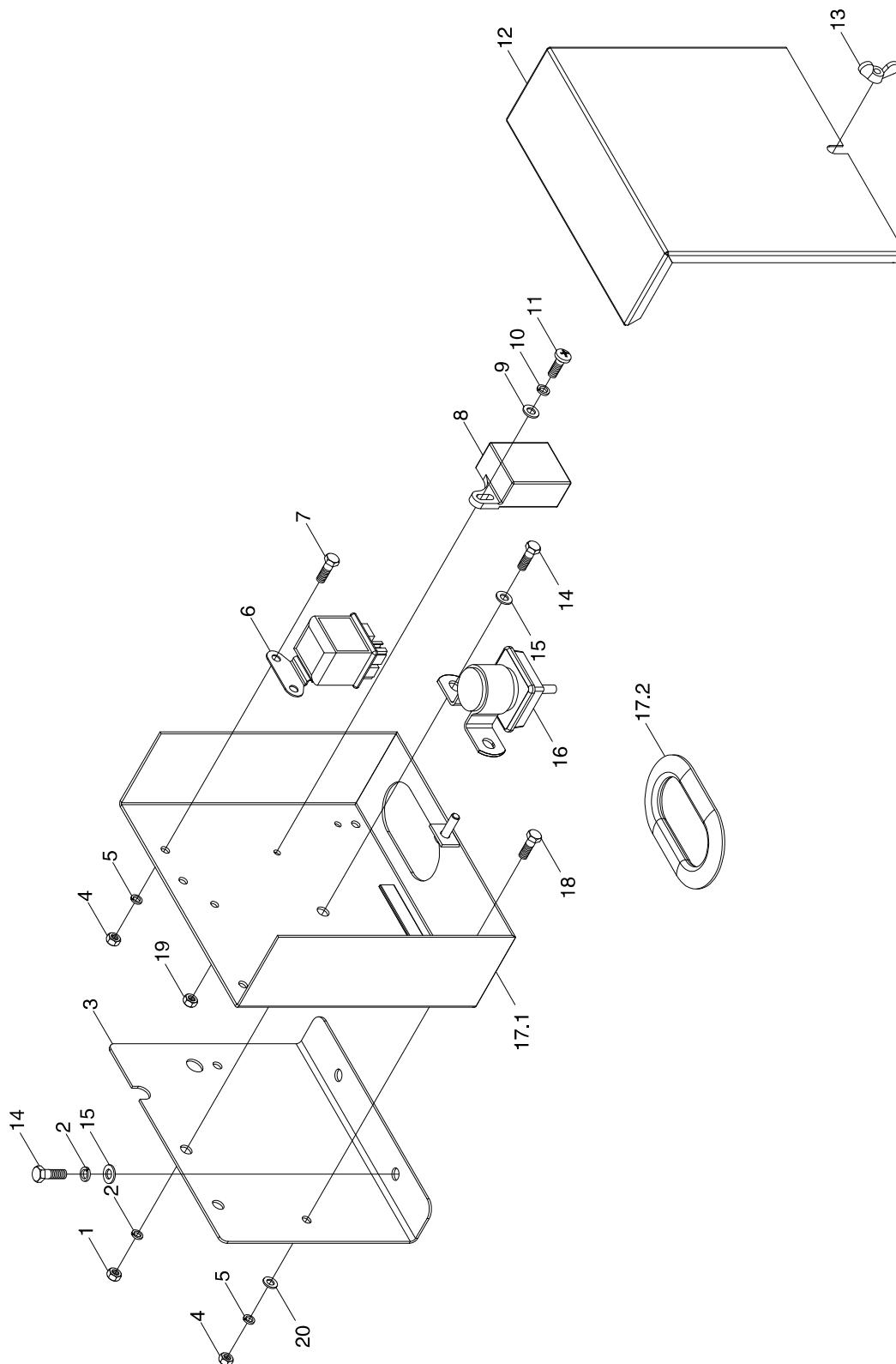
GN701.29D Electric System-3



GN701.29D Electric System-3

Label	Part code and specifications	Part name	Quantity	Remark
	GN701.29D	Electric system	1	
	GN701.29D.3	Rear harness assembly	1	
	GN601.29C.3.8	Grass blocking alarm assembly	1	
1	GBT6170-M6-8-A2L	Hexagon nut, style 1	4	
2	GBT93-6-A0P	Standard spring washer	6	
3	GBT6170-M4-8-A2L	Hexagon nut, style 1	2	
4	GBT93-4-A0P	Standard spring washer	2	
5	GBT95-4-A0P	Plain washer	2	
6	GN601.29C.3.8-03	Magnet installation plate	1	
7	YC4.43.2.3-02	Magnetic steel	1	
8	GN601.29C.3.8-04	Magnetic steel fixing clip	1	
9	GBT67-M4X14-4.8-A2L	Slotted pan head screw	2	
10	GBT5783-M6X16-8.8-A2L	Hexagon head bolt	4	
11	GBT95-6-A0P	Plain washer	6	
12	G25A3.29.1-01	Wire clip	1	
13	GN601.29C.3.8.1	Grass blocking alarm switch	1	
14	GN601.29C.3.8-01	Grass blocking alarm switch installation plate	1	
15	GN601.29C.3.8-02	Transit plate	1	
16	GBT5783-M6X20-8.8-A2L	Hexagon head bolt	2	

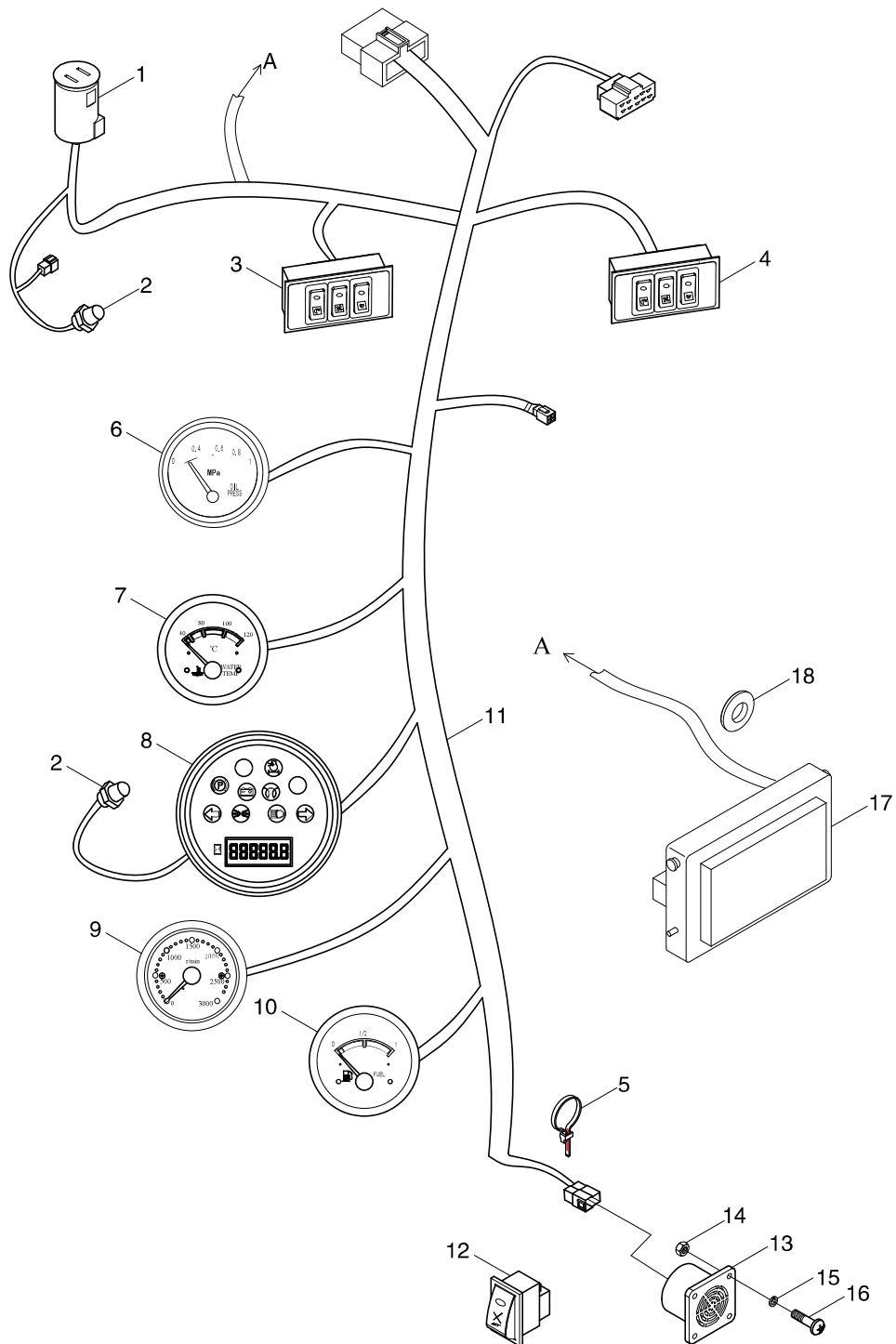
GN701.29D Electric System-4



GN701.29D Electric System-4

Label	Part code and specifications	Part name	Quantity	Remark
	GN701.29D	Electric system	1	
	GN701.29D.3	Rear harness assembly	1	
	GN602.29.3.5	Relay box assembly	1	
1	GBT6170-M8-8-A2L	Hexagon nut, style 1	2	
2	GBT93-8-A0P	Standard spring washer	4	
3	GN602.29.3.5-01	Relay box installation plate	1	
4	GBT6170-M6-8-A2L	Hexagon nut, style 1	4	
5	GBT93-6-A0P	Standard spring washer	4	
6	G40.29.12-05	Preheating relay	1	
7	GBT5783-M6X16-8.8-A2L	Hexagon head bolt	2	
8	GE20H16Y.34.5.2	Fuse box assembly	1	
9	GBT95-4-A0P	Plain washer	3	
10	GBT93-4-A0P	Standard spring washer	2	
11	GBT818-M4X12-4.8-A2L	Cross recessed pan head screw	4	
12	YC4.43A.5.2	Control box cover plate	1	
13	GBT62-M6-A2L	Wing nut	1	
14	GBT5783-M8X20-8.8-A2L	Hexagon head bolt	4	
15	GBT95-8-A0P	Plain washer	4	
16	GN601.29C.3.5.1	Starting relay	1	
17	GN602.29.3.5.1	Control box assembly	1	
17.1	GN602.29.3.5.1.1	Control box weldment	1	
17.2	GE20H16Y.34.5-03	Wire ring	1	
18	GBT5783-M6X20-8.8-A2L	Hexagon head bolt	2	
19	GBT6170-M4-8-A2L	Hexagon nut, style 1	4	
20	GBT95-6-A0P	Plain washer	2	

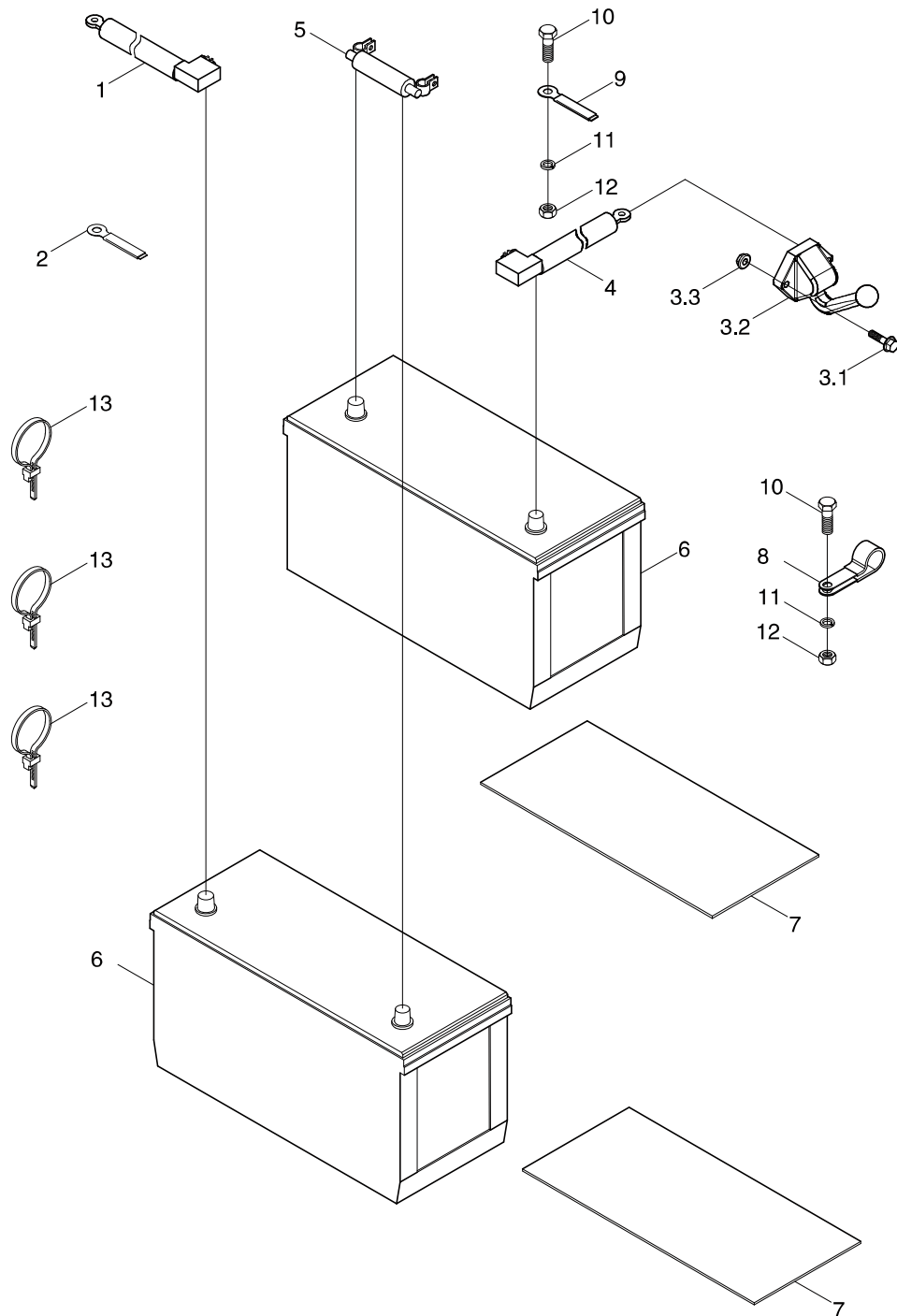
GN701.29D Electric System-5



GN701.29D Electric System-5

Label	Part code and specifications	Part name	Quantity	Remark
	GN701.29D	Electric system	1	
	GN701.29D.5	Instrument panel harness assembly	1	
1	G25A9.29.5-01	Mobile phone charger socket	1	
2	GN601.29C.5.11	Alarm indication lamp	2	
3	GN601.29C.5.8	Three-function rocker switch 1	1	
4	GN601.29C.5.9	Three-function rocker switch 2	1	
5	Q67405200	Plastic fastening strap	3	
6	GN601.29C.5.4	Oil pressure gauge	1	
7	GN601.29C.5.6	Water thermometer	1	
8	GN601.29C.5.5	Hourmeter	1	
9	GV04804010005	Tachometer	1	
10	GN601.29C.5.7	Fuel gauge	1	
11	GN601.29C.5.1a	Instrument panel harness assembly	1	
12	GN601.29C.5.10	Warm air switch	1	
13	GN601.29C.5.12	Electronic buzzer	1	
14	GBT6170-M4-8-A2L	Hexagon nut, style 1	4	
15	GBT93-4-A0P	Standard spring washer	4	
16	GBT818-M4X16-4.8-A2L	Cross recessed pan head screw	4	
17	GN701.29D.5.2	Central electric box assembly	1	
18	GV03804010011	Wire through ring	1	

GN701.29D Electric System-6



GN701.29D Electric System-6

Label	Part code and specifications	Part name	Quantity	Remark
	GN701.29D	Electric system	1	
	GV03808020000	Battery assembly	1	
1	YC4.43A.6.1	Starting cable	1	
2	GF38B1.29.5-05	Wire clip	2	
3	G20D1.34.12	Power master switch assembly	1	
3.1	GBT5789-M8X30-10.9-A2L	Hexagon flange bolt	2	
3.2	F700020	Power source master switch	1	
3.3	GBT6177.1-M8-8-A2L	Hexagon flange nut	2	
4	YC4.43A.6.3	Battery bonding	1	
5	GN601.29C.7.2	Battering connecting wire assembly	1	
6	TG1204.485.1	Battery assembly	2	
7	GF38B1.29.5-04	Battery base	2	
8	GE402.34A.3-01	Harness bracket	1	
9	GF25B1.29.1-01	Wire clip	2	
10	GBT5783-M10X20-8.8-A3L	Hexagon head bolt	3	
11	GBT93-10-A0P	Standard spring washer	3	
12	GBT6170-M10-10-A3L	Hexagon nut, style 1	3	
13	Q67405200	Plastic fastening strap	3	

GN701.29D Electric System-7

