

PARTS LIST

INSIDE & OUTSIDE PUSH BEAM ANGLE DOZERS

For H 4 & HD 4 Tractors



ALLIS-CHALMERS

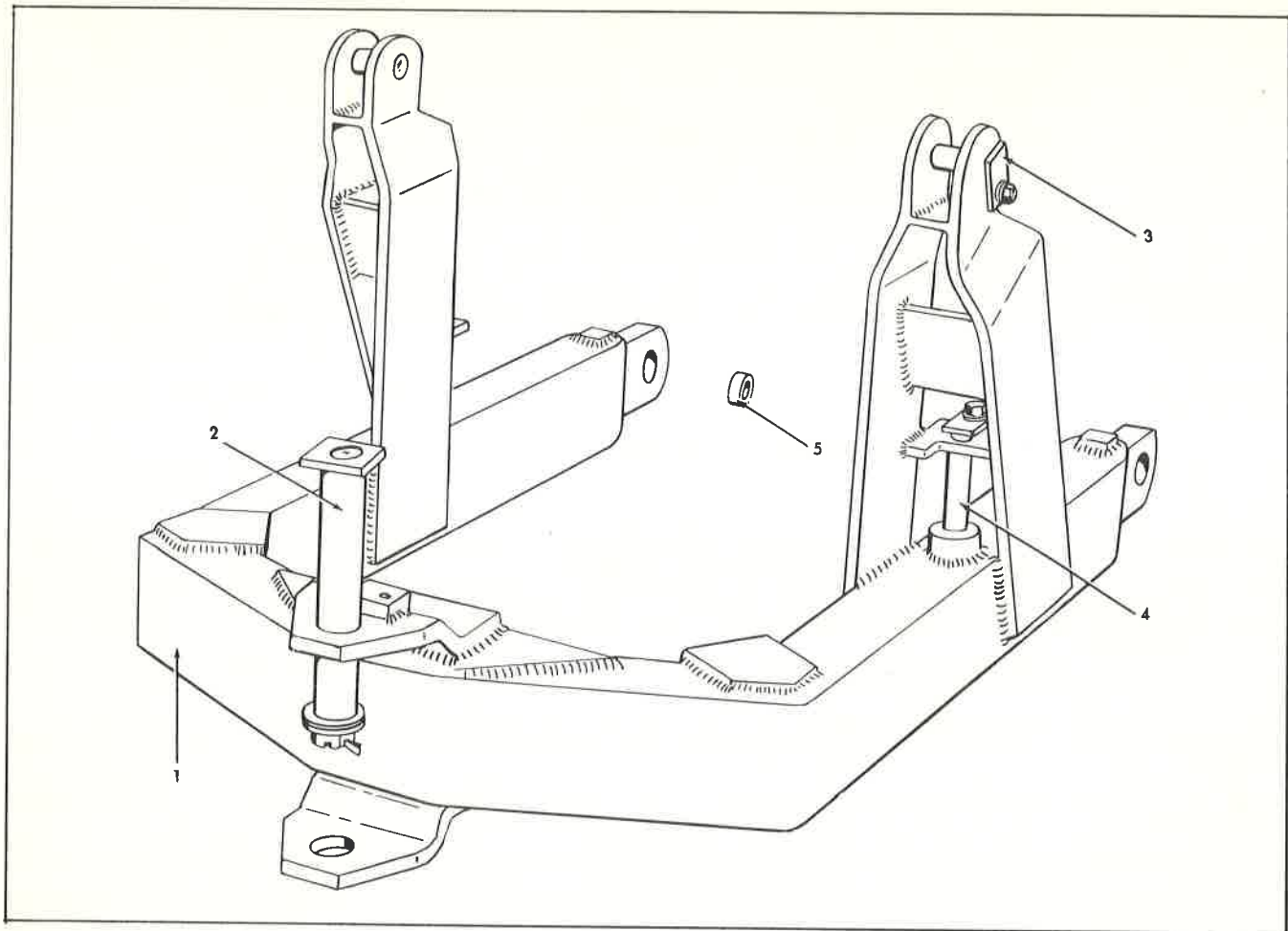
BOX 521 o TOPEKA, KANSAS 66601

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FORM TPL-539B
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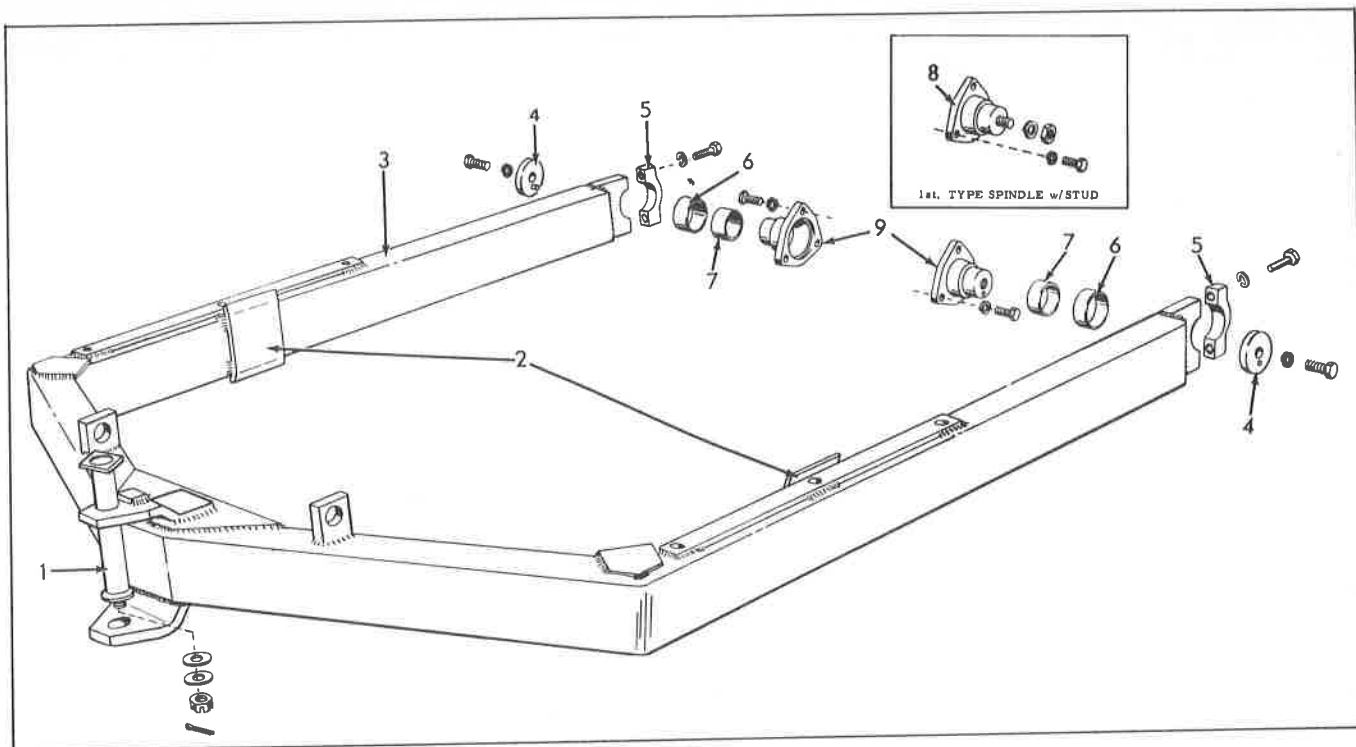
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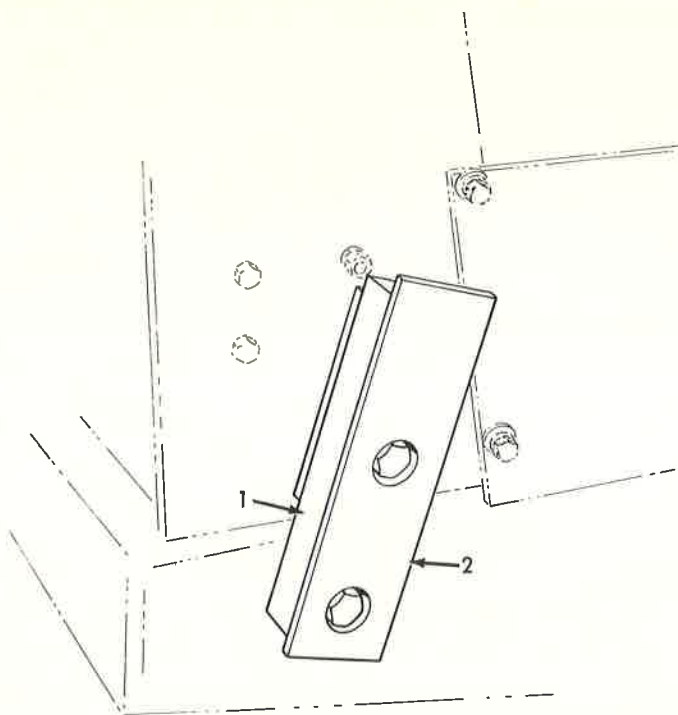
C-FRAME
Inside Push Beam Angle Dozers

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	409718	1	C-FRAME (Incl. Item 5)	
2	408073	1	PIN, pivot	
		1	913108 NUT, slotted, 1NC	
		2	900822 WASHER, plain, 1-1/16 x 2-1/2 x #8	
		1	901344 PIN, cotter, 1/4 x 2	
3	408064	2	PIN	
		1	916310 CAPSCREW, 1/2NC x 1, Gr. 5	
		1	904208 LOCKWASHER, 1/2	
4	408065	2	PIN	
		1	916310 CAPSCREW, 1/2NC x 1, Gr. 5	
		1	904208 LOCKWASHER, 1/2	
5	406501	2	BEARING, insert	



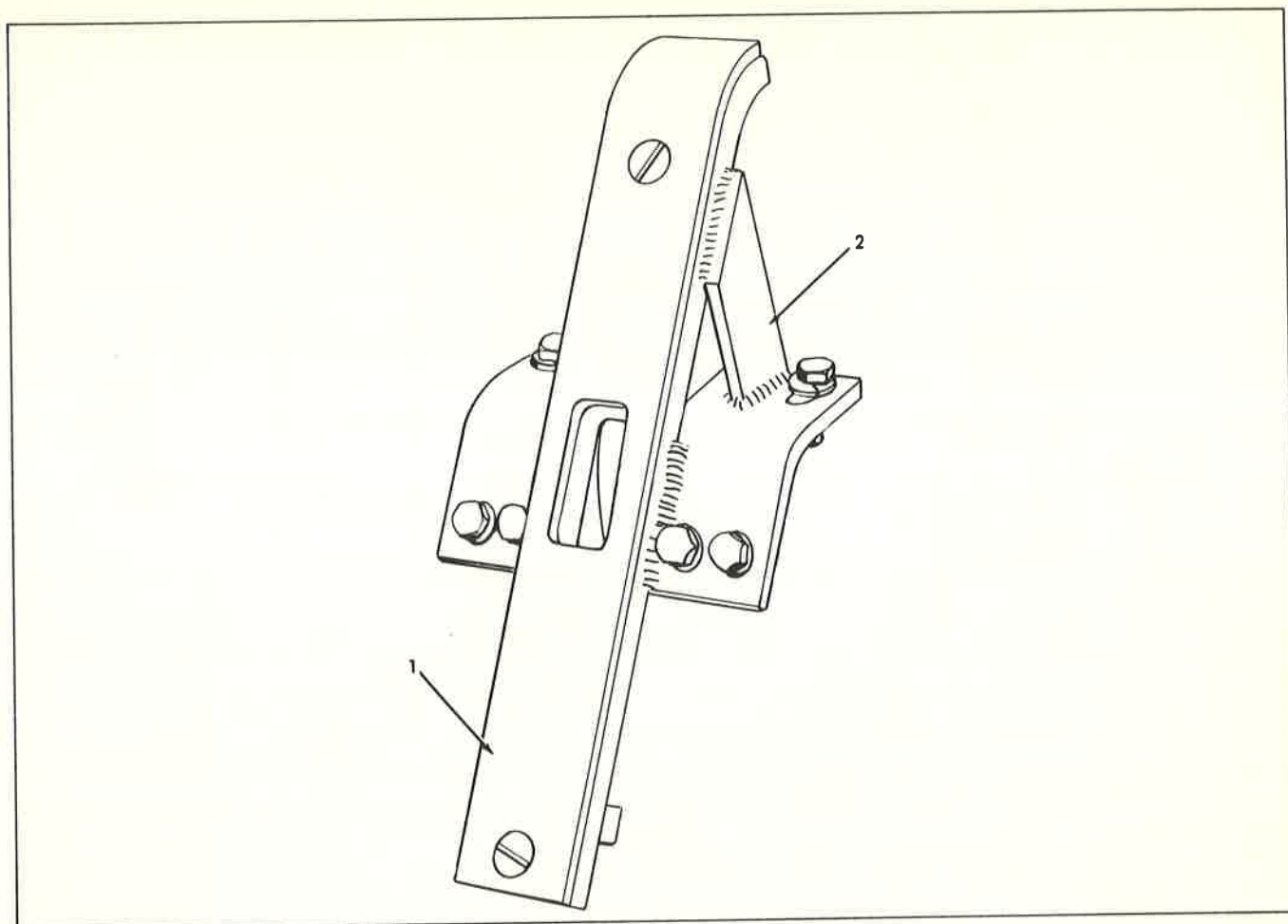
C-FRAME
Outside Pushbeam Angle Dozer

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	408073	1	PIN, pivot 1 913108 NUT, slotted, 1NC 2 900822 WASHER, plain, 1-1/16 x 2-1/2 x #8 1 901344 PIN, cotter, 1/4 x 2	
2	408027	2	PLATE, wear	
3	409690	1	C-FRAME (Incl. Item 2)	
4	408041	2	WASHER ASSY., (Incl. PIN)	
5	408025	2	CAP, bearing 2 915968 CAPSCREW, 3/4NC x 3 2 904369 LOCKWASHER, 3/4	
6	408040	2	BUSHING, spindle, outer	
7	406814	2	BUSHING, spindle, inner	
8	-----	2	SPINDLE ASSY., 1st type (Order 408036 Spindle & 916259 Capscrew) 3 915439 CAPSCREW, 5/8NC x 2, Gr. 5 1 912616 NUT, 7/8NC, Gr. 5 3 904209 LOCKWASHER, 5/8 1 905347 LOCKWASHER, 7/8	
9	408036	2	SPINDLE ASSY., 2nd type (Incl. Item 7) 3 915439 CAPSCREW, 5/8NC x 2, Gr. 5 1 916259 CAPSCREW, 7/8NC x 2, Gr. 5 3 904209 LOCKWASHER, 5/8 1 905347 LOCKWASHER, 7/8	



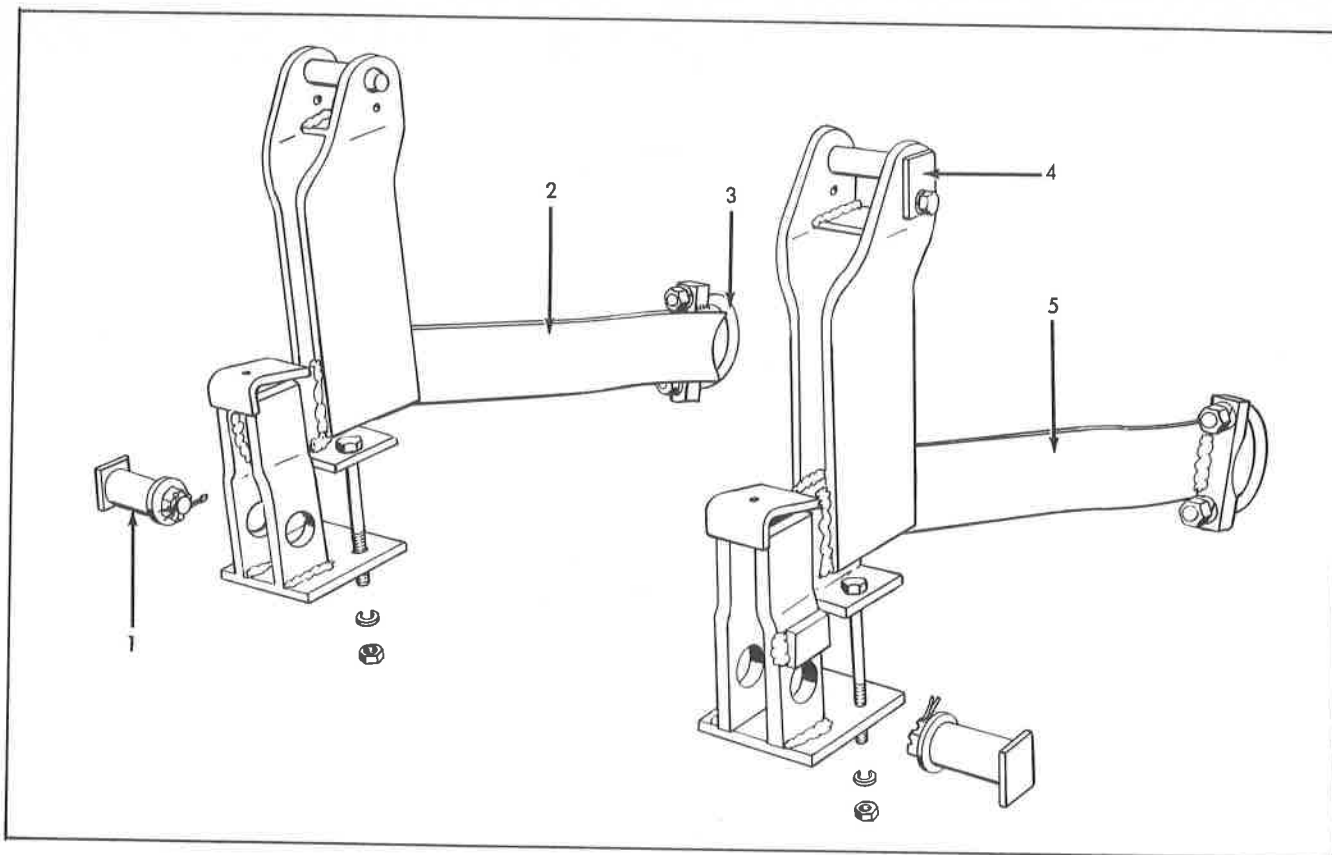
BUMPER
Inside Pushbeam Angle Dozers

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	409754	2	BUMPER, weld assy (Incl. Item 2)	
		2	915968 - CAPSCREW, 3/4NC x 2-3/4, Gr. 5	
		2	910923 NUT, 3/4NC	
		2	904369 LOCKWASHER, 3/4	
		1	910255 WASHER, plain, 13/16 x 1-1/2 x 1/8	
2	409753	2	PLATE, wear	



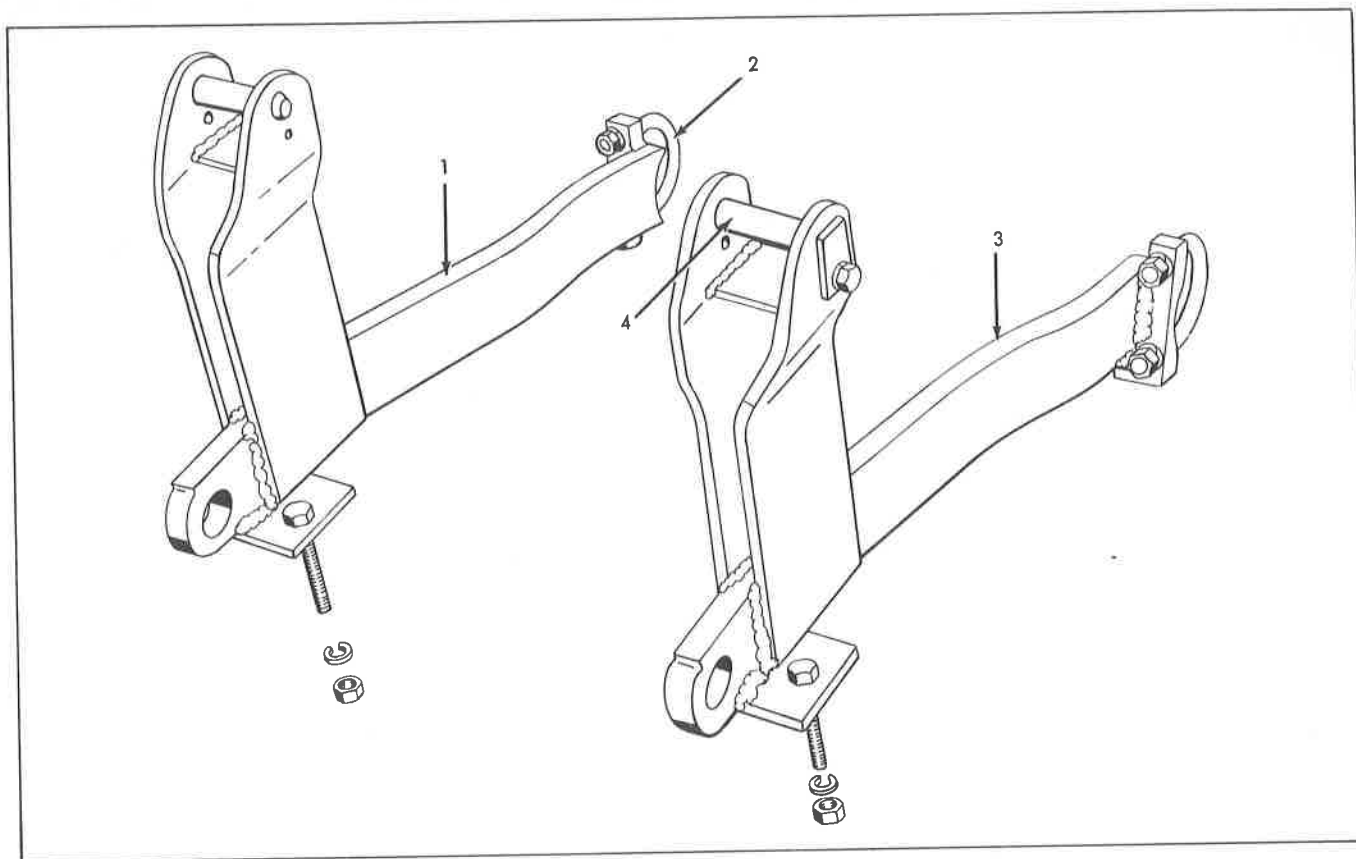
BUMPER
Outside Pushbeam Angle Dozer

ITEM	PART		DESCRIPTION	ASSEMBLY OR PACKAGE NO.
	NUMBER	QTY.		
1	408145	2	PLATE, wear	
			2 900840 CAPSCREW, flat head, 1/2NC x 2	
			2 910325 NUT, 1/2NC	
			2 904208 LOCKWASHER, 1/2	
			2 900818 WASHER, plain, 9/16 x 1-3/8 x #12	
2	408137	2	BUMPER	
			6 915987 CAPSCREW, 1/2NC x 1-1/2, Gr. 5	
			6 904208 LOCKWASHER, 1/2	
			6 910325 NUT, 1/2NC	



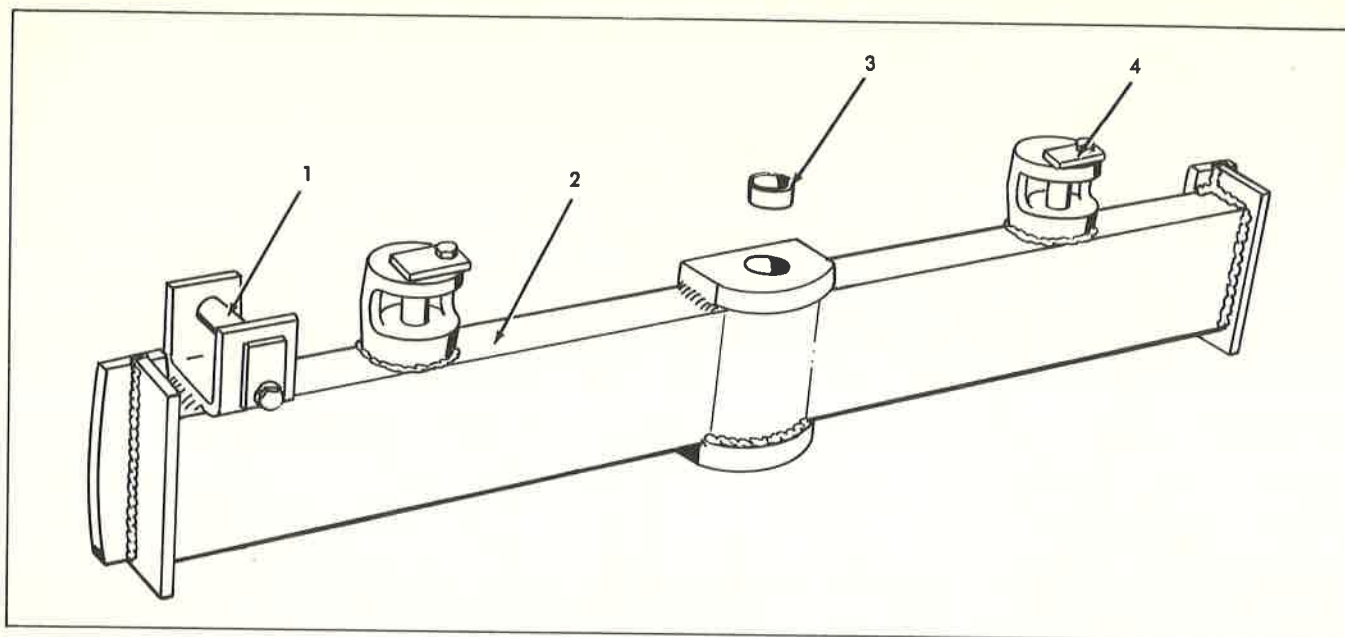
ANCHORS
Inside Pushbeam Angle Dozers

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	408074	2	PIN, pivot	
			1 913108 NUT, slotted, 1/NC	
			2 900822 WASHER, plain, 1-1/16 x 2-1/2 x #8	
			1 901344 PIN, cotter, 1/4 x 2	
2	409728	1	ANCHOR, R.H.	
			2 922280 BOLT, pltd, 1NC x 8, Gr. 5	
			2 912908 NUT, 1NC	
			2 910916 LOCKWASHER, 1	
3	408011	2	U-BOLT	
			2 910923 NUT, 3/4NC	
			2 904369 LOCKWASHER, 3/4	
4	409760	2	PIN	
			1 916310 CAPSCREW, 1/2NC x 1, Gr. 5	
			1 904208 LOCKWASHER, 1/2	
5	409727	1	ANCHOR, L.H.	
			2 922280 BOLT, pltd., 1NC x 8, Gr. 5	
			2 912908 NUT, 1NC	
			2 910916 LOCKWASHER, 1	



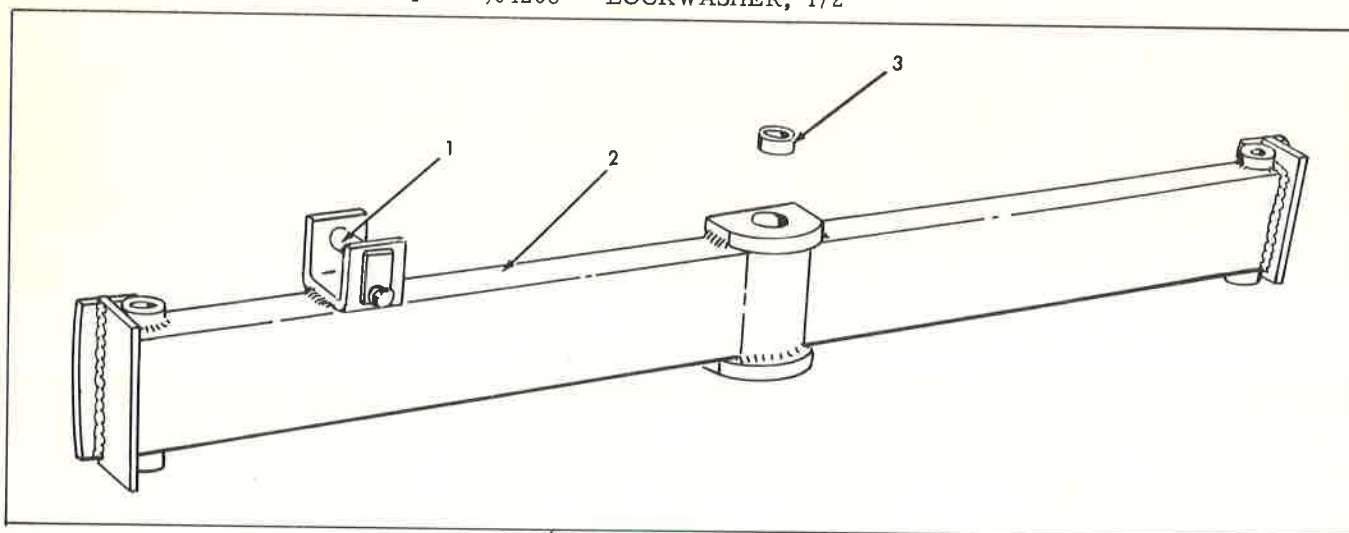
ANCHORS
Outside Pushbeam Angle Dozer

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	409730	1	ANCHOR, R.H.	
		2	922280 BOLT, pltd, 1NC x 8, Gr. 5	
		2	912908 NUT, 1NC	
		2	910916 LOCKWASHER, 1	
2	408011	2	U-BOLT	
		2	910923 NUT, 3/4NC	
		2	904369 LOCKWASHER, 3/4	
3	409729	1	ANCHOR, L.H	
		2	922280 BOLT, pltd., 1NC x 8, Gr. 5	
		2	912908 NUT, 1NC	
		2	910916 LOCKWASHER, 1	
4	409760	2	PIN	
		1	916310 CAPSCREW, 1/2NC x 1, Gr. 5	
		1	904208 LOCKWASHER, 1/2	



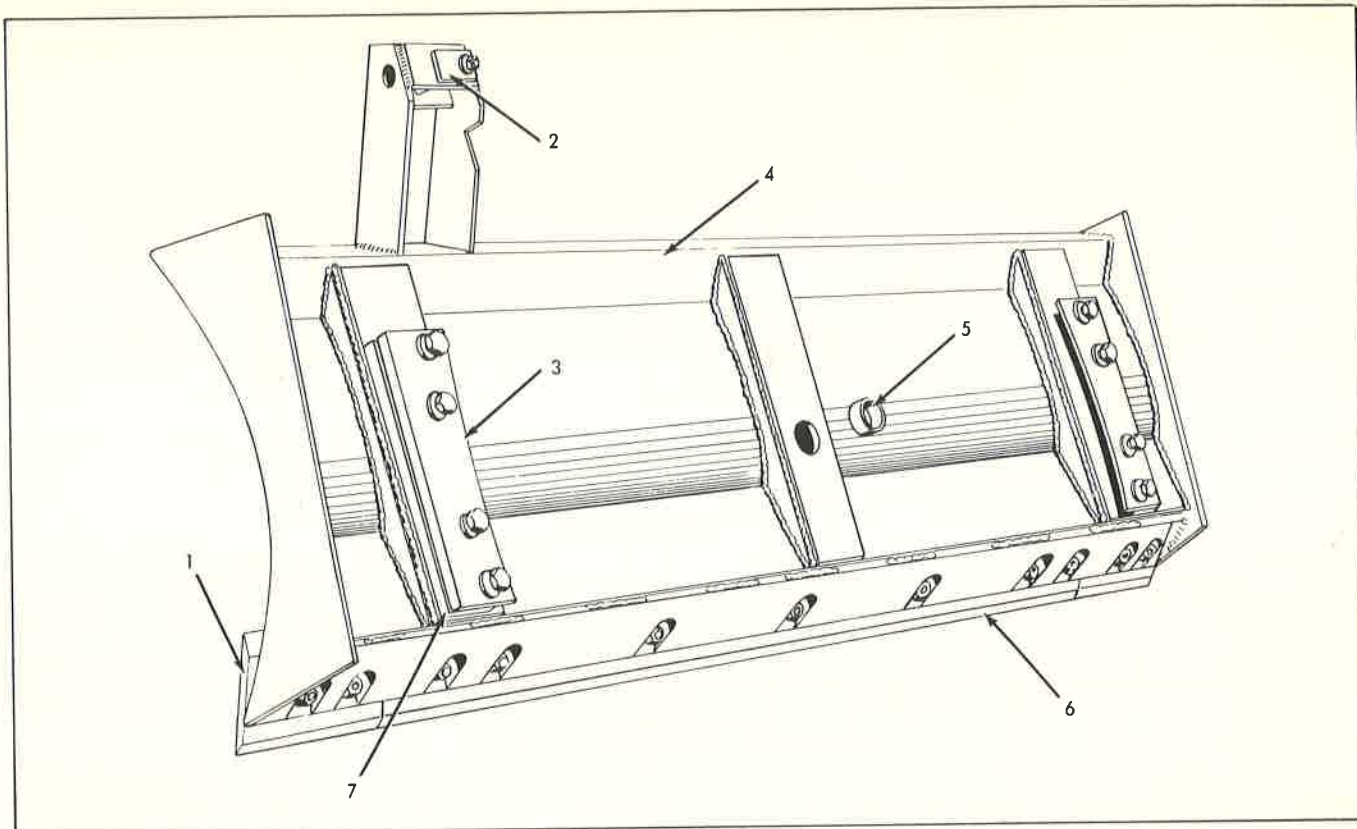
MOLDBOARD MOUNTING FRAME
Inside Pushbeam Angle Dozers

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	408065	1	PIN	
			1 916310 CAPSCREW, 1/2NC x 1, Gr. 5	
			1 904208 LOCKWASHER, 1/2	
2	408124	1	FRAME, moldboard mounting (Incl. Item 3)	
3	406501	2	BEARING, insert	
4	408064	2	PIN	
			1 916310 CAPSCREW, 1/2NC x 1, Gr. 5	
			1 904208 LOCKWASHER, 1/2	



MOLDBOARD MOUNTING FRAME
Outside Pushbeam Angle Dozer

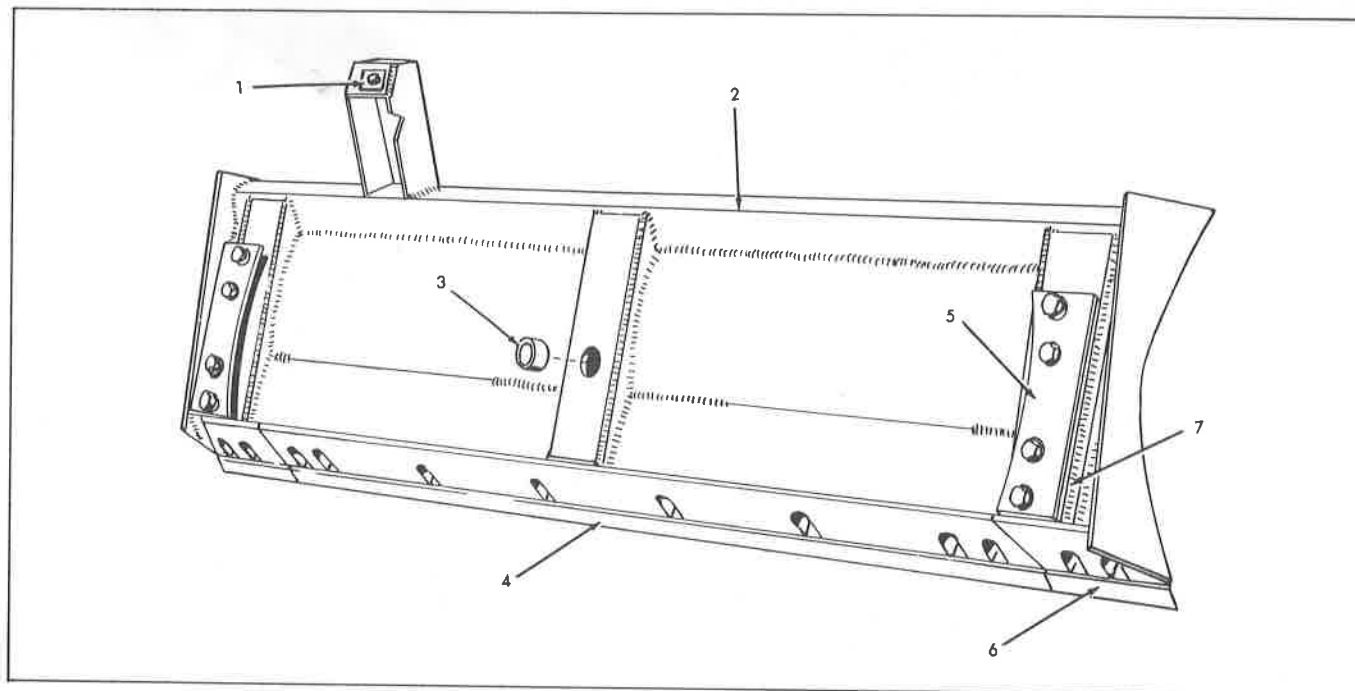
ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	408065	1	PIN	
			1 916310 CAPSCREW, 1/2NC x 1, Gr. 5	
			1 904208 LOCKWASHER, 1/2	
2	409736	1	FRAME, moldboard mounting (Incl. Item 3)	
3	406501	2	BEARING, insert	



MOLDBOARD
Inside Pushbeam Angle Dozer

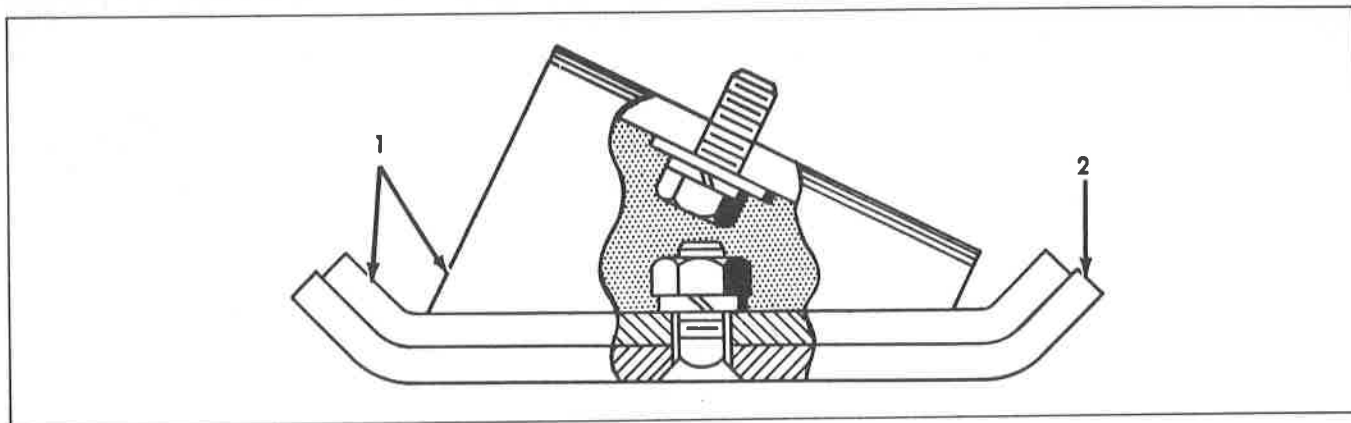
ITEM	PART NUMBER	QTY.	DESCRIPTION
1	407045	2	EDGE, cutting (End Sections)
	2		914484 BOLT, plow, #3hd, 5/8NC x 2
	2		910308 NUT, 5/8NC
	2		904209 LOCKWASHER, 5/8
2	408064	1	PIN
	1		916310 CAPSCREW, 1/2NC x 1, Gr. 5
	1		904208 LOCKWASHER, 1/2
3	408110	2	PLATE, cover
	2		408111 SHIM
	4		912896 CAPSCREW, 3/4NC x 2-1/4, Gr. 5
	4		904369 LOCKWASHER, 3/4
4	408120	1	MOLDBOARD (Incl. Item 5)
5	408093	1	BUSHING, insert
6	407044	1	EDGE, cutting (Center section)
	7		914484 BOLT, plow, #3hd, 5/8NC x 2
	7		910308 NUT, 5/8NC
	7		904209 LOCKWASHER, 5/8
7	408109	2	BLOCK
-	924249	1	DECAL (Allis-Chalmers)

ASSEMBLY OR
PACKAGE NO.



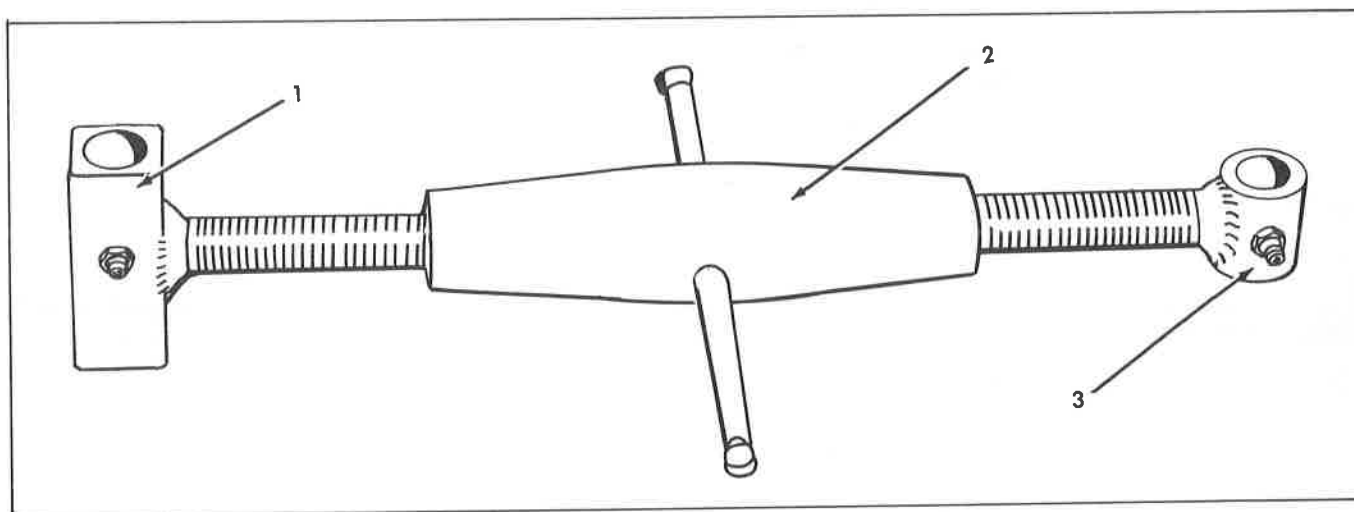
MOLDBOARD
Outside Pushbeam Angle Dozer

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	408064	1	PIN	
			1 916310 CAPSCREW, 1/2NC x 1, Gr. 5	
			1 904208 LOCKWASHER, 1/2	
2	409741	1	MOLDBOARD (Incl. Item 3)	
3	408093	1	BUSHING, insert	
4	407023	1	EDGE, cutting (Center section)	
			8 914484 BOLT, plow, #3HD., 5/8NC x 2	
			8 910308 NUT, 5/8NC	
			8 904209 LOCKWASHER, 5/8	
5	408110	2	PLATE, cover	
			2 408111 SHIM	
			4 912896 CAPSCREW, 3/4NC x 2-1/4, Gr. 5)	
			4 904369 LOCKWASHER, 3/4	
6	409732	2	EDGE, cutting (End sections)	
			2 914484 BOLT, plow, #3hd, 5/8NC x 2	
			2 910308 NUT, 5/8NC	
			2 904209 LOCKWASHER, 5/8	
7	408109	2	BLOCK	
-	924249	1	DECAL, (Allis-Chalmers)	



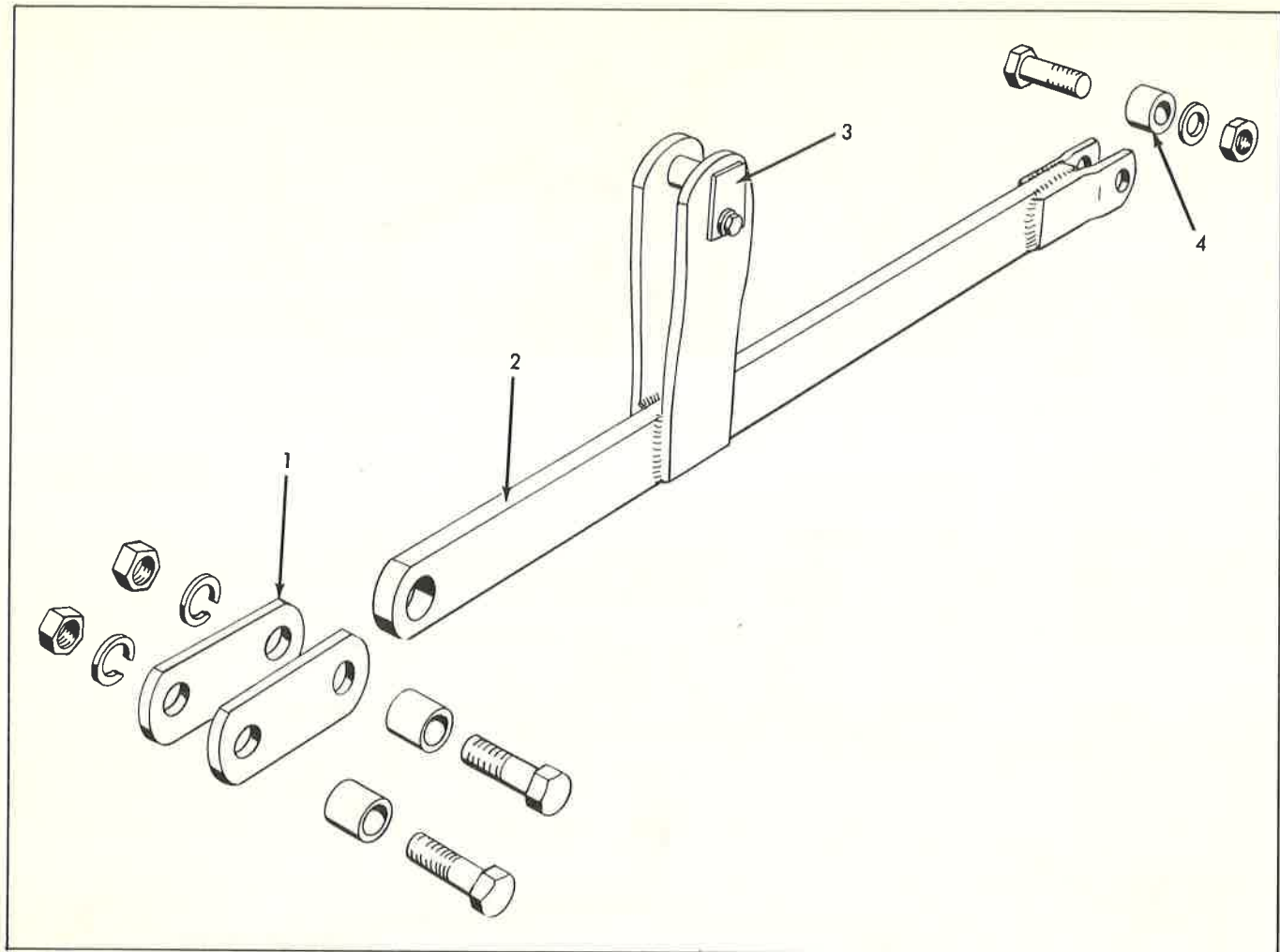
GRADING SHOE

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	408854	2	SHOE, grading	
		2	916311 CAPSCREW, 1/2NC x 1-1/4, Gr. 5	
		2	900818 WASHER, plain, 9/16 x 1-3/8 x #12	
		2	904208 LOCKWASHER, 1/2	
2	408851	2	SOLE, grading shoe	
		2	913950 BOLT, plow, #3hd, 1/2NC x 1-1/4	
		2	910325 NUT, 1/2NC	
		2	904208 LOCKWASHER, 1/2	
-	408850	2	BLOCK, mounting - Req'd. for field installation of shoes on moldboards without mounting blocks	



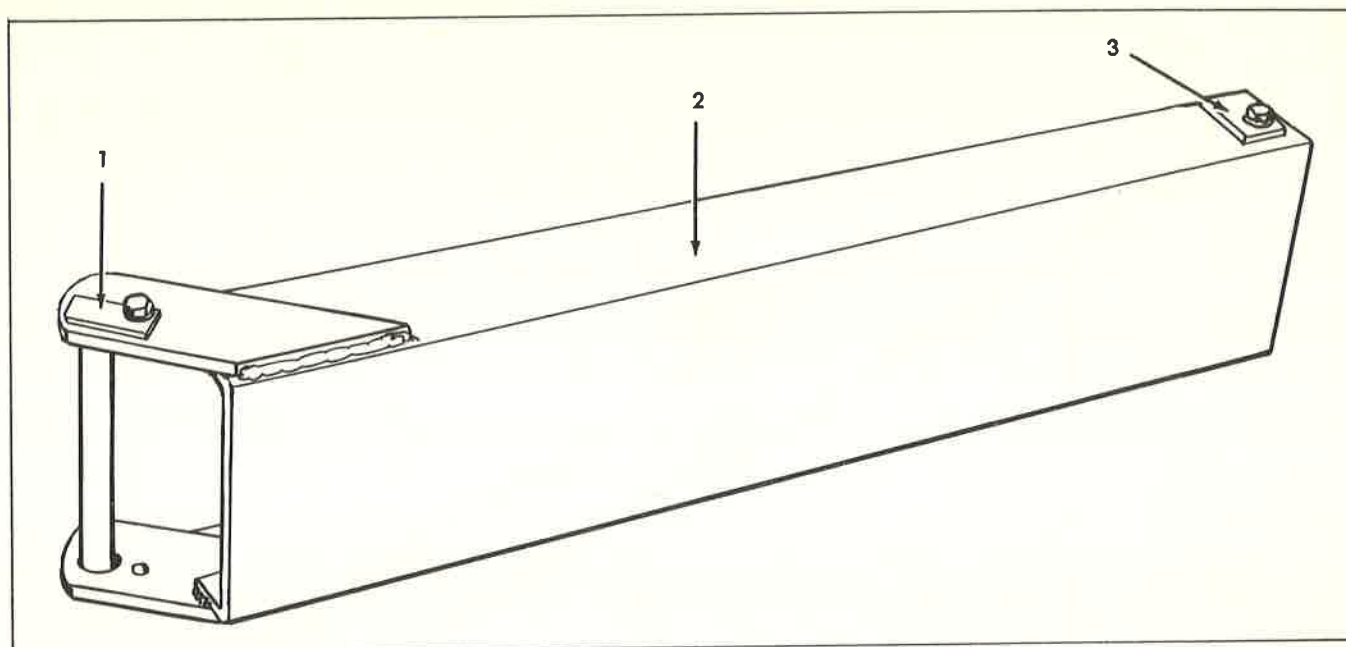
TURNBUCKLE
Inside & Outside Pushbeam Angle Dozer

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	408114	1	END, turnbuckle, L.H.	
		1	914465 FITTING, lube, short, 1/8	
2	406669	1	NUT, sleeve	
3	408115	1	END, turnbuckle, R.H.	
		1	914465 FITTING, lube, short, 1/8	



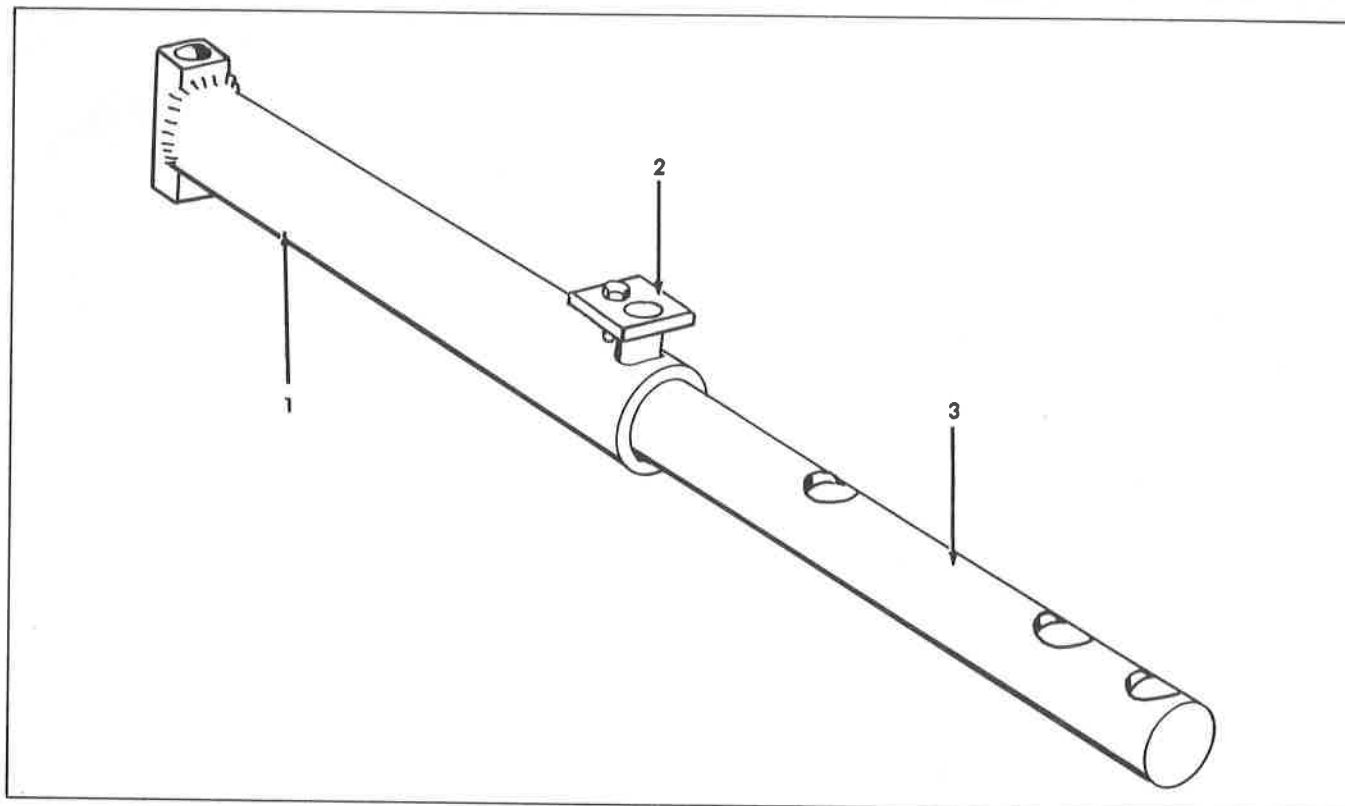
LIFT ARM
Outside Pushbeam Angle Dozer

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	408136	4	LINK	
			1 406473 BUSHING	
			1 916302 BOLT, 1NC x 3-1/2, Gr. 5	
			1 912908 NUT, 1NC	
			1 910916 LOCKWASHER, 1	
2	409742	2	ARM, lift	
3	408064	2	PIN	
			1 916310 CAPSCREW, 1/2NC x 1, Gr. 5	
			1 904208 LOCKWASHER, 1/2	
4	408086	2	BUSHING	
			1 916302 BOLT, 1NC x 3-1/2, Gr. 5	
			1 912908 NUT, 1NC	
			1 910916 LOCKWASHER, 1	



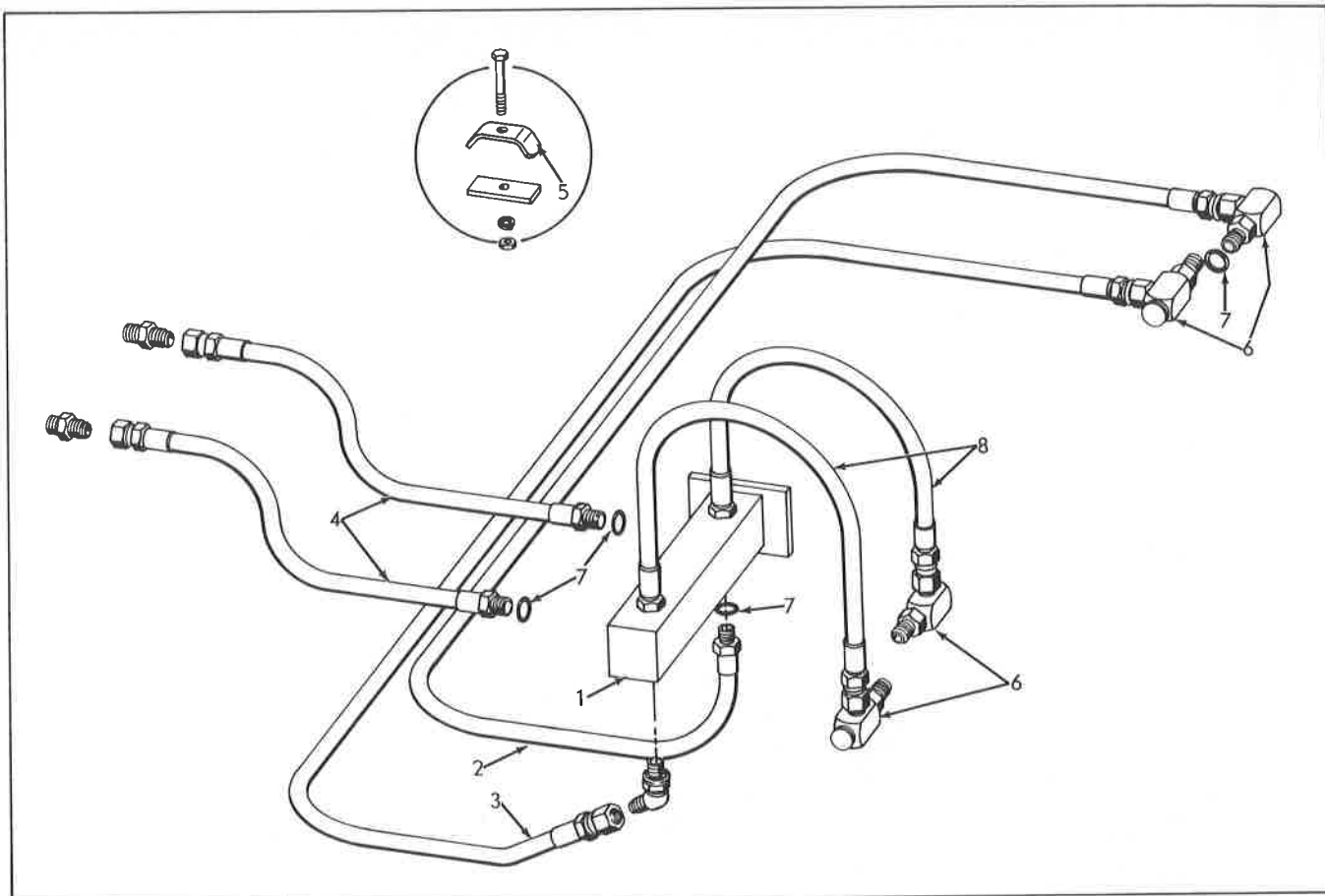
ANGLING ARM
Outside Pushbeam Angle Dozer

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	408067	2	PIN	
			1 916310 CAPSCREW, 1/2NC x 1, Gr. 5	
			1 904208 LOCKWASHER, 1/2	
2	409709	2	ARM, angling	
3	408066	2	PIN	
			1 916310 CAPSCREW, 1/2NC x 1, Gr. 5	
			1 904208 LOCKWASHER, 1/2	



MECHANICAL ANGLING CONTROL
Inside Pushbeam Angle Dozer

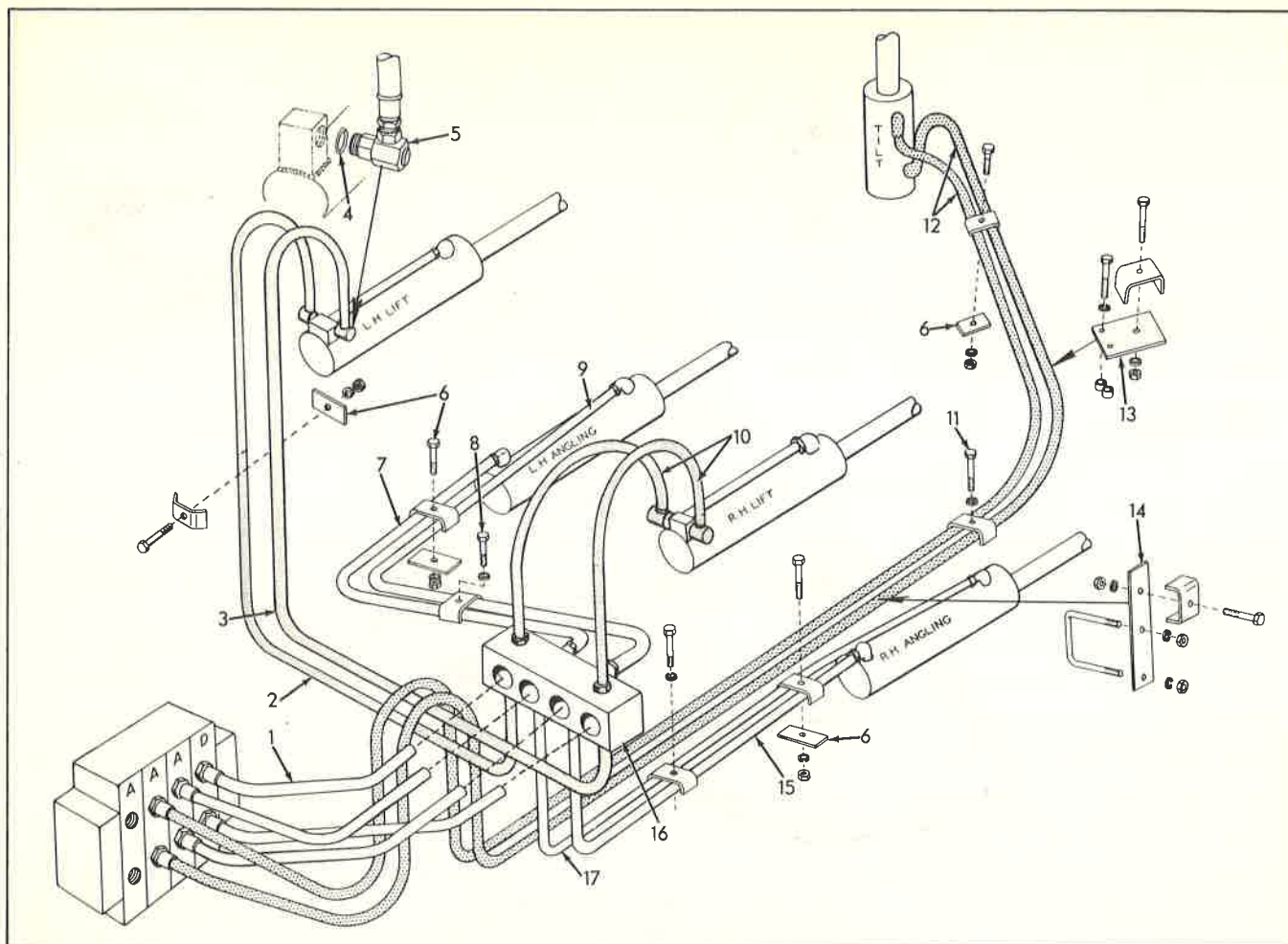
ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	409757	2	TUBE	
2	408064	2	PIN	
		1	905274 CAPSCREW, 1/2NC x 3/4	
		1	904208 LOCKWASHER, 1/2	
3	409755	2	ROD	



HYDRAULIC HOSES & MANIFOLD
Inside & Outside Pushbeam Angle Dozers

ASSEMBLY OR
PACKAGE NO.

ITEM	PART NUMBER	QTY.	DESCRIPTION	
1	409758	1	BLOCK, manifold	
			1 916273 CAPSCREW, 3/8 x 1-3/4	
			1 916271 CAPSCREW, 3/8NC x 1, Gr. 5	
			2 910324 NUT, 3/8NC	
			2 904206 LOCKWASHER, 3/8	
2	409744	1	HOSE ASSY., 85" (Manifold to L.H. Lift Cyl.)	
3	408314	1	HOSE ASSY., 80" (Manifold to L.H. Lift Cyl.)	
			1 921328 ELBOW 45° adj.	
4	409743	2	HOSE ASSY., 25" (Manifold to Control Valve)	
			2 921326 CONNECTOR, pltd, 37° flared, 3/4 x 16	
5	408039	2	CLAMP, hose	
			1 408038 PLATE, base	
			1 903635 CAPSCREW, 3/8NC x 1-7/8	
			1 910324 NUT, 3/8NC	
			1 904206 LOCKWASHER, 3/8	
6	408123	4	CONNECTOR ASSY., swivel (Incl. Item 7)	
			NOTE: Two different makes are used. For field replacement of the Sealing Element only order as follows;	
			WEATHERHEAD (Square Body) Swivel uses:	
			1 408431 RING, snap	
			2 408432 O-RING	
			2 408433 WASHER, back-up	
			EASTMAN (Hex. body) Swivel uses:	
			1 408434 RING, retaining	
			2 408435 SEAL, dust	
			2 408436 RING, quad.	
			2 408437 RING, back-up	
7	921205	*	O-RING, 5/8 (* Use as required)	
8	408310	2	HOSE ASSY., 23" (Manifold to R.H. Lift Cylinder)	



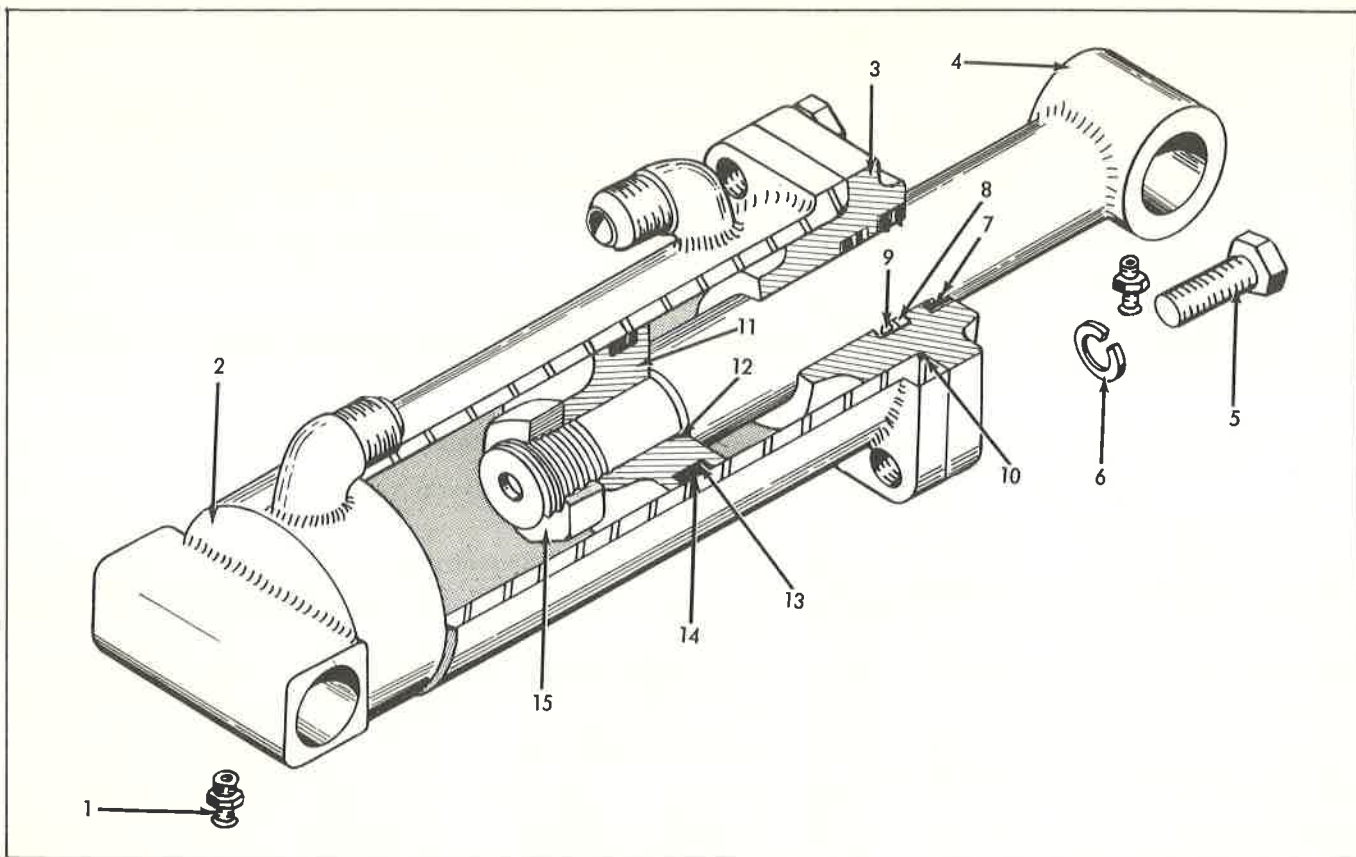
HYDRAULIC HOSES & MANIFOLD
Inside Pushbeam Angle Dozers
w/Hydraulic Lift, Angle & Tilt

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	409743	4	HOSE ASSY., 25" (Manifold to Control Valve)(Incl. Item 4)	
			1 921326 CONNECTOR, pltd., 37° flared, 3/4 x 16	
2	409744	1	HOSE ASSY., 85" (Manifold to Lift Cylinder)(Incl. Item 4)	
			1 921328 ELBOW, 45°	
3	408314	1	HOSE ASSY., 80" (Manifold to Lift Cylinder - Incl. Item 4)	
			1 921328 ELBOW, 45°	
4	921205	-	O-RING, 5/8 (Use as required)	
5	408123	4	CONNECTOR ASSY., swivel (Incl. Item 4)	
			NOTE: Two different makes are used. For field replacement of the Sealing Element only order as follows:	
			WEATHERHEAD (Square Body) Swivel uses:	
			1 408431 RING, snap	
			2 408432 O-RING	
			2 408433 WASHER, back-up	
			EASTMAN (Hex. body) Swivel uses:	
			1 408434 RING, retaining	
			2 408435 SEAL, dust	
			2 408436 RING, quad.	
			2 408437 RING, back-up	
6	408028	4	PLATE, base	
			1 408039 CLAMP	
			1 903635 CAPSCREW (L.H. Lift Hose Clamp), 3/8NC x 1-7/8	
			1 910948 CAPSCREW, 3/8NC x 2, Gr. 5	
			1 910324 NUT, 3/8NC	
			1 904206 LOCKWASHER, 3/8	

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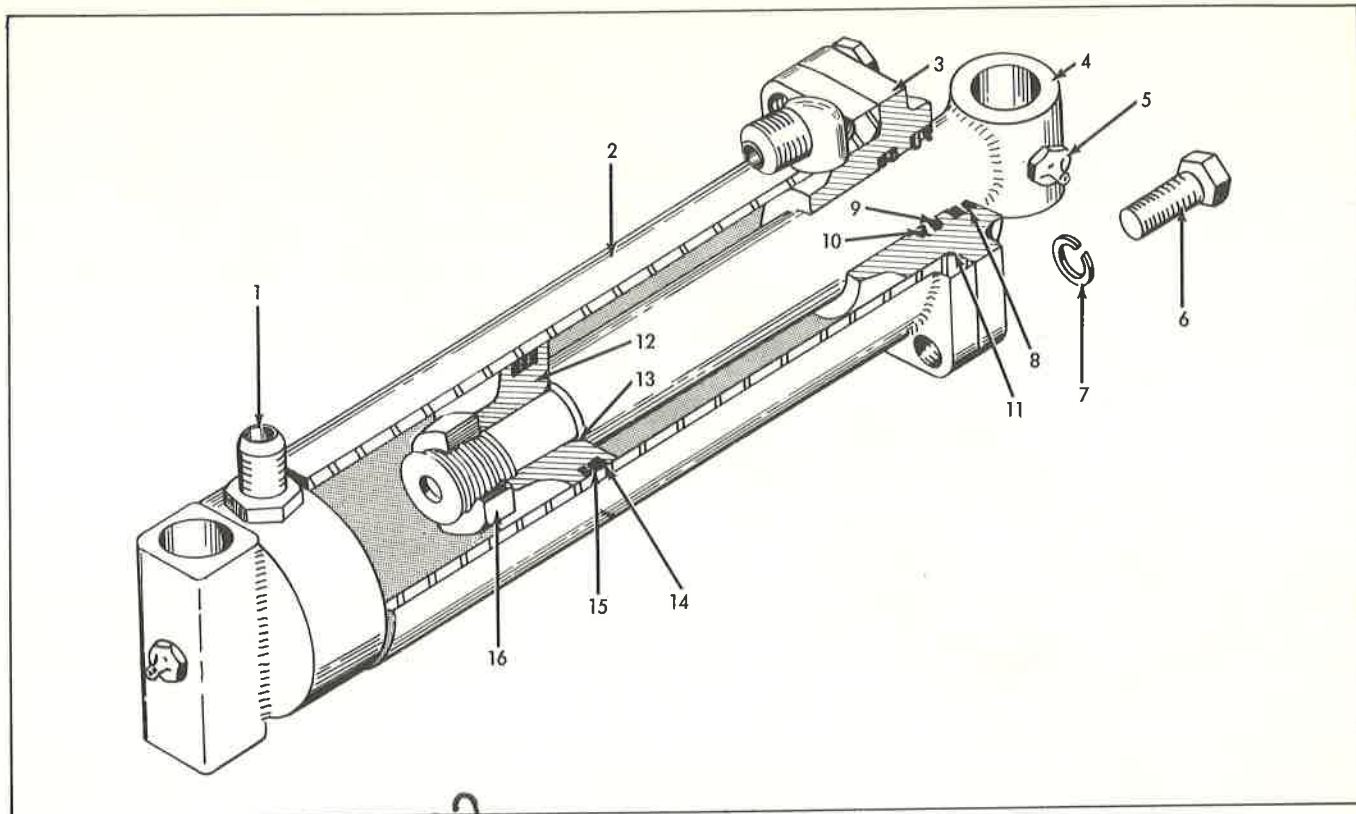
HYDRAULIC HOSES & MANIFOLD (Cont'd.)
 Inside Pushbeam Angle Dozers
 w/Hydraulic Lift, Angle & Tilt

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
7	409747	1	HOSE ASSY., 104" (Manifold to L.H. Angling Cylinder Base) (Incl. Item 3) 2 921325 ELBOW, 90°, 37° flared, 5/8 1 921326 CONNECTOR, pltd., 37° flared, 3/4 x 1/16	
8	408039	2	CLAMP 1 910948 CAPSCREW, 3/8NC x 2, Gr. 5 1 904206 LOCKWASHER, 3/8	
9	409273	1	HOSE ASSY., (Manifold to L.H. Angling Cylinder Rod End) (120") (Incl. Item 3) 1 921327 ELBOW, 90° adj., 5/8 1 921326 CONNECTOR, pltd., 37° flared, 3/4 x 1/16	
10	408310	2	HOSE ASSY., 23" (Manifold to R.H. Lift Cylinder)(Incl. Item 4)	
11	408039	1	CLAMP 1 914847 CAPSCREW, 3/8NC x 1-1/2, Gr. 5 1 904206 LOCKWASHER, 3/8	
12	408316	2	HOSE, 130" (Tilt Ram to Control Valve) 1 921328 ELBOW, 45° (at Manifold), adj., 5/8	
13	407975	1	BRACKET, hose 1 408039 CLAMP 2 400812 BUSHING 2 916313 CAPSCREW, 1/2NC x 1-3/4, Gr. 5 1 910948 CAPSCREW, 3/8NC x 2, Gr. 5 1 910324 NUT, 3/8 2 904208 LOCKWASHER, 1/2 1 904206 LOCKWASHER, 3/8	
14	407828	1	STAND, hose 1 407827 U-BOLT 1 408039 CLAMP 1 914847 CAPSCREW, 3/8NC x 1-1/2, Gr. 5 2 910308 NUT, 5/8NC 1 910324 NUT, 3/8NC 2 904209 LOCKWASHER, 5/8 1 904206 LOCKWASHER, 3/8	
15	409746	1	HOSE ASSY., 55" (Manifold to R.H. Angling Cylinder Base)(Incl. Item 4) 1 921325 ELBOW, 90°, 37° flared, 5/8	
16	409750	1	MANIFOLD 2 916271 CAPSCREW, 3/8NC x 1, Gr. 5 2 910324 NUT, 3/8NC 2 904206 LOCKWASHER, 3/8	
17	409745	1	HOSE ASSY., 70" (Manifold to R.H. Angling Cylinder Rod end)(Incl. Item 4)	



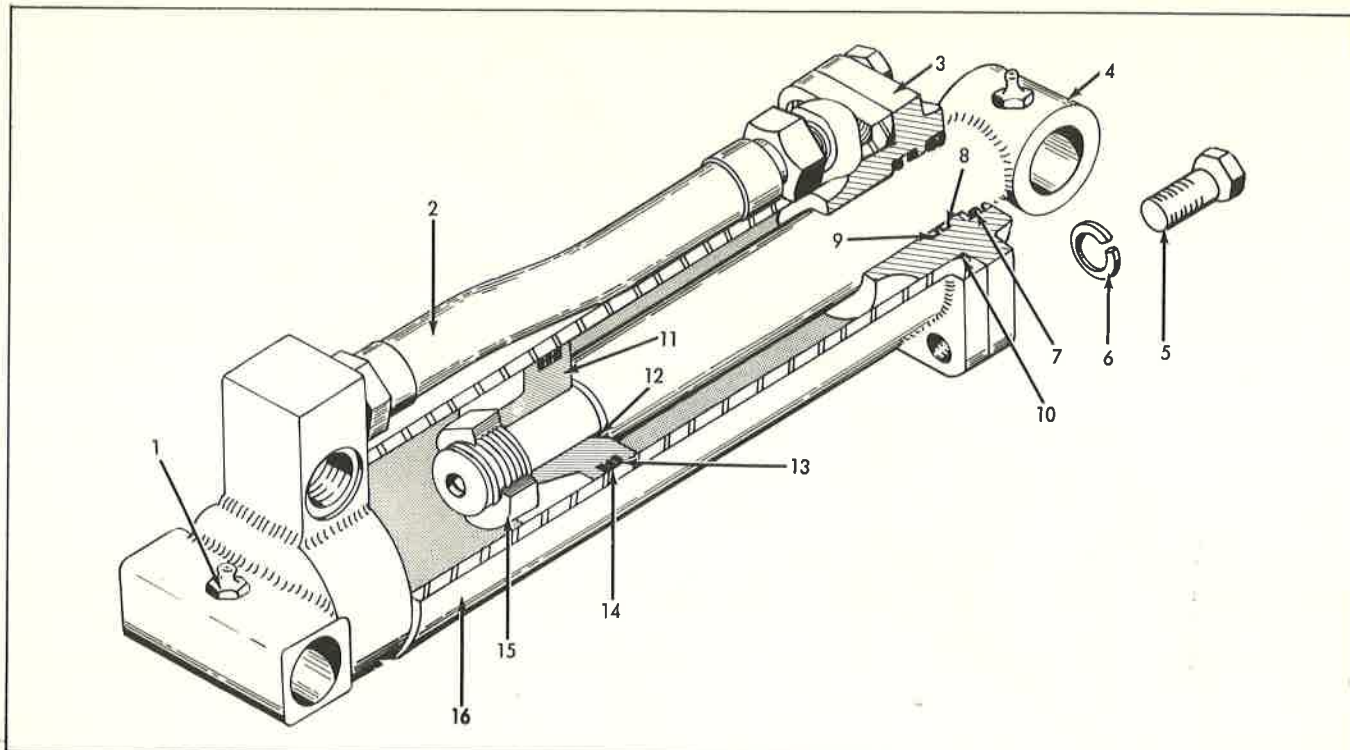
TILT CYLINDER
Inside Pushbeams Angle Dozer
5" Stroke

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	408699	1	CYLINDER ASSY., tilt (3" bore, 5" stroke)(Incl. Items 1 thru 15)	
1	914465	2	FITTING, lube, short, 1/8	
2	408335	1	CYLINDER	
3	408362	1	CAP, cylinder end	
4	408354	1	ROD, piston	
5	916311	4	CAPSCREW, 1/2NC x 1-1/4, Gr. 5	
6	904208	4	LOCKWASHER, 1/2	
7	401196	1	WIPER, piston rod	409539
8	411083	1	WASHER, back-up	409539
9	923650	1	O-RING	409539
10	924135	1	O-RING	409539
11	408361	1	PISTON	
12	923719	1	O-RING	409539
13	411087	2	WASHER, back-up	409539
14	923829	1	O-RING	409539
15	922917	1	NUT, lock, 1-1/8NF	



ANGLING CYLINDER
Inside Pushbeam Angle Dozer
14" Stroke

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
	408700	2	CYLINDER ASSY., angling (3" bore, 14" stroke) (Incl. Items 1 thru 16)	
1	921326	1	CONNECTOR, pltd, 37° flared, 3/4 x 1/16	
2	408336	1	CYLINDER	
3	408362	1	CAP, cylinder end	
4	408355	1	ROD, piston	
5	914465	2	FITTING, lube, short, 1/8	
6	916311	4	CAPSCREW, 1/2NC x 1-1/4, Gr. 5	
7	904208	4	LOCKWASHER, 1/2	
8	401196	1	WIPER, piston rod	409539
9	411083	1	WASHER, back-up	409539
10	923650	1	O-RING	409539
11	924135	1	O-RING	409539
12	408361	1	PISTON	
13	923719	1	O-RING	409539
14	411087	2	WASHER, back-up	409539
15	923829	1	O-RING	409539
16	922917	1	NUT, lock, 1-1/8NF	



LIFT CYLINDER
Inside & Outside Pushbeam Angle Dozers
16" Stroke

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	408701	2	CYLINDER ASSY., lift (3" bore, 16" stroke)(Incl. Items 1 thru 16)	
1	914465	2	FITTING, lube, short, 1/8	
2	408317	1	HOSE	
3	408362	1	CAP, end	
4	408356	1	ROD, piston	
5	916311	4	CAPSCREW, 1/2NC x 1-1/4, Gr. 5	
6	904208	4	LOCKWASHER, 1/2	
7	401196	1	WIPER, piston rod	.409539
8	411083	1	WASHER, back-up	.409539
9	923650	1	O-RING	.409539
10	924135	1	O-RING	.409539
11	408361	1	PISTON	
12	923719	1	O-RING	.409539
13	411087	2	WASHER, back-up	.409539
14	923829	1	O-RING	.409539
15	922917	1	NUT, lock, 1-1/8NF	
16	408337	1	CYLINDER	

ASSEMBLIES & PACKAGED PARTS

ASSEMBLIES OR PACKAGE NO.

DESCRIPTION

409539

SEAL KIT, cylinder repair

1	402696	O-RING
1	401073	O-RING
1	401466	WASHER, back-up
1	401196	SEAL, piston rod wiper
1	408363	O-RING
2	408364	WASHER, back-up
1	408365	O-RING

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