

Form No.
907844

SL5635/6635

Series II

Skid Steer

Loaders



PARTS BOOK

GEHL®

Introduction

For your safety and continued proper operation, use only genuine GEHL® service parts. When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial numbers for this unit are on a decal located inside the right chassis riser, between the lift arm and inner riser. “Right” and “Left” are determined from a position sitting on the seat and facing forward.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *Purchase equivalent, quality tires for your loader. Contact your dealer for replacement tire information.*

NOTE: *Replacement batteries are not provided by the GEHL Company. For battery specifications see “Engine Harness and Battery” chapter. ALL REPLACEMENT BATTERIES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover. **If a part requires lubrication or a nonstandard torque value, it will be specified behind the part number description in parenthesis.**

Items shown in the parts list that do not have part numbers are shown for reference purposes only and are NOT available for purchase.

Dimensions are in inches unless otherwise specified.

NOTE: *The following abbreviations and symbols may be used herein:*

AMP	Ampere
AR	As Required
ASSY	Assembly
CCA	Cold Cranking Amperage
CYL	Cylinder
FRT	Front
FL	Flare
GA	Gauge
HEX	Hexagon
JIC	Joint Industrial Council
kW	Kilowatt
LBS	Pounds
LT	Left
M.	Metric
MM (mm)	Millimeter
NA	Naturally Aspirated
N/A	Not Applicable
NEG	Negative
NILN.	Nylon Insert Lock Nut
NO	Number
NPT	National Pipe Thread
OPER	Operator
POS	Positive
PSI	Pounds per Square Inch
QTY	Quantity
REF	Reference
REQ'D.	Required
ROPS	Roll Over Protective Structure
RPM	Revolutions Per Minute
RT	Right
SAE	Society of Automotive Engineers
SN	Serial Number
SQ	Square
ST	Straight
TURBO	Turbocharger
V	Volt

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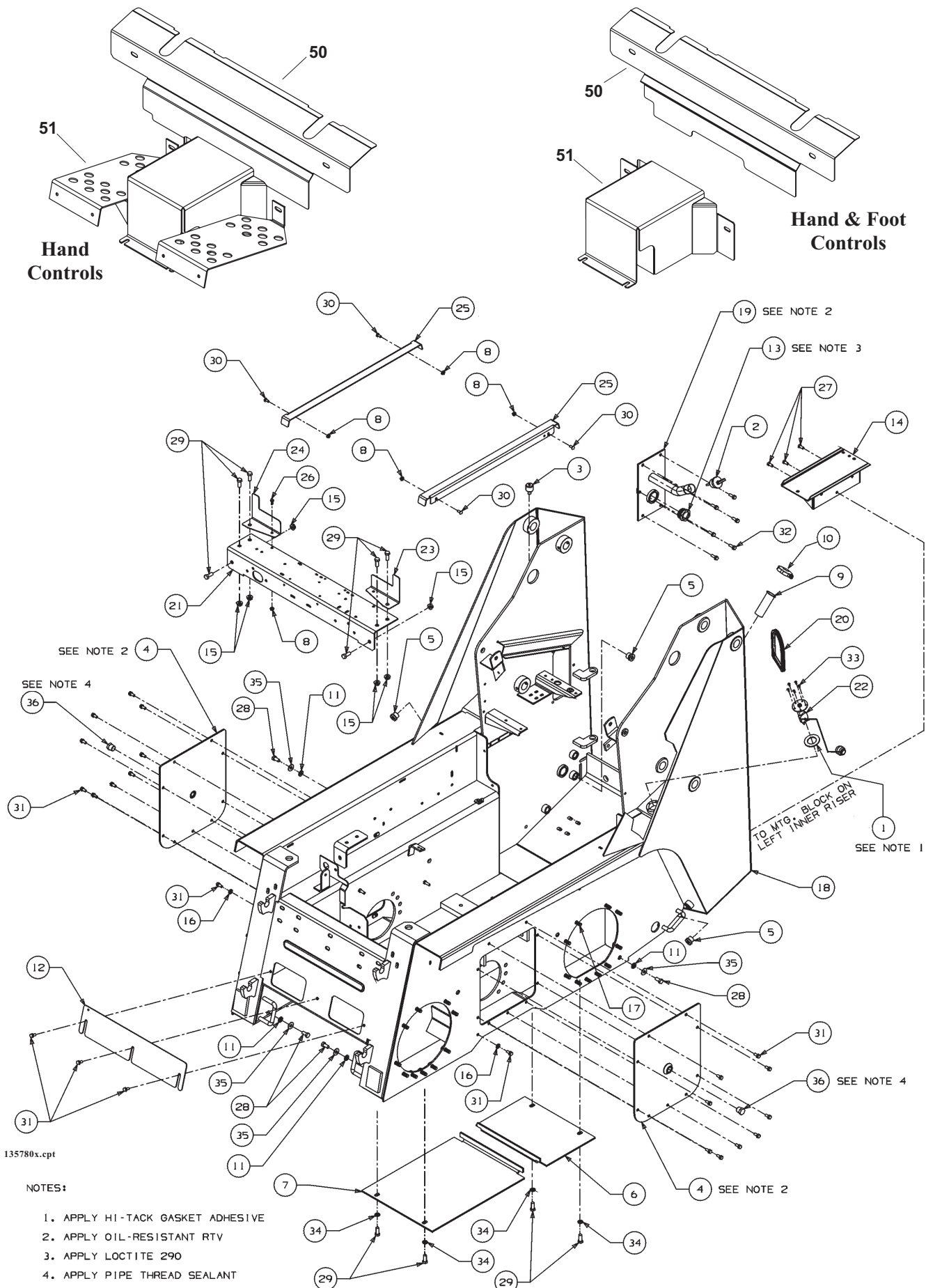
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SECTION A: MAIN LOADER COMPONENTS



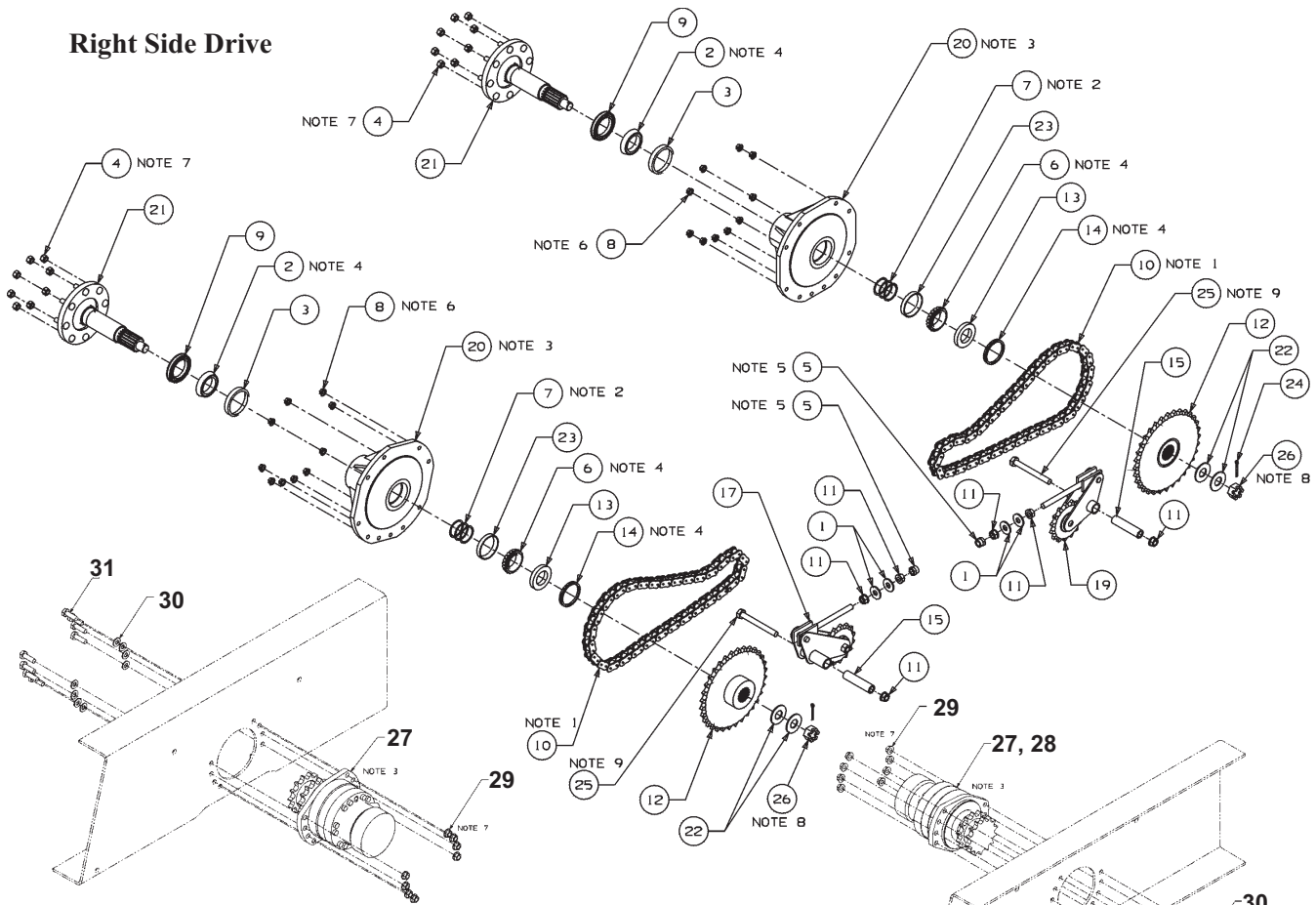
SL56/6635 SERIES II SKID LOADERS - CHASSIS

Ref. No.	Part No.	Description	Quantity 5635	Quantity 6635
1	072343	GASKET/FUEL SENDER	1	1
2	127342	CAP ASSEMBLY/FILLER	1	1
3	128591	BREATHER/RESERVOIR	1	1
4	131461	COVER/CHAINCASE ASSEMBLY	2	2
5	131522	PLUG SAE12	3	3
6	131830	PLATE/FLOOR SHORT	1	1
7	131831	PLATE/FLOOR LONG 5635	1	-
	132002	PLATE/FLOOR LONG 6635	-	1
8	131842	NUT/SPIRALOCK™ 5/16	5	5
9	132050	STRAINER/FUEL FILL	1	1
	650702	SCREW/MACHINE PHILLIPS HEAD #6 X 3/8	2	2
10	132051	CAP/FUEL FILL	1	1
11	132298	WASHER/SEAL	4	4
12	134345	COVER/TOEPLATE	1	1
13	134756	SIGHT PORT/OIL LEVEL	1	1
14	134824	TRAY ASSEMBLY/BATTERY	1	1
15	134853	NUT/SPIRALOCK™	6	6
16	135270	WASHER/SEALING 3/8	2	2
17	135293	BOLT/WHEEL LUG	40	40
18	135669	CHASSIS/5635	1	-
	135725	CHASSIS/6635	-	1
19	135769	COVER ASSEMBLY/HYDRAULIC RESERVOIR	1	1
20	135814	STRIP/TRIM	1	1
21	135838	PLATE/CROSSMEMBER	1	1
22	136013	SENSOR/FUEL	1	1
23	136152	FILLER/LEFT ROPS	1	1
24	136154	FILLER/RIGHT ROPS	1	1
25	136244	FILLER PANEL/FENDER	2	2
26	650486	SCREW/CAP 5/16 X 3/4	1	1
27	650488	SCREW/CAP 3/8 X 3/4	3	3
28	650494	SCREW/CAP 1/2 X 1	4	4
29	650495	SCREW/CAP 1/2 X 1-1/4	10	10
30	650687	BOLT/CARRIAGE 5/16 X 3/4	4	4
31	651041	SCREW/MACHINE HEX FLANGE 3/8 X 3/4	23	23
32	651042	SCREW/MACHINE HEX FLANGE 3/8 x 1	6	6
33	651312	SCREW/MACHINE PHILLIPS HEAD #10 X 1/2	5	5
34	654030	WASHER/LOCK 1/2	4	4
35	654046	WASHER/FLAT 7/16	4	4
36	660080	PLUG/PIPE	2	2

Ref. No.	Part No.	Description	Quantity Dual Hand & T-Bar Controls	Quantity Hand & Foot Controls
50	134694	COVER/CONTROL	1	-
	135247	COVER/CONTROL	-	1
	651041	SCREW/MACHINE HEX WASHER HEAD 3/8 X 3/4	2	2
51	135947	FLOOR ASSEMBLY/FRONT	1	-
	131804	FLOOR ASSEMBLY/FRONT	-	1
	651041	SCREW/MACHINE HEX WASHER HEAD 3/8 X 3/4	2	2
	134852	NUT/SPIRALOCK™ 3/8	2	2

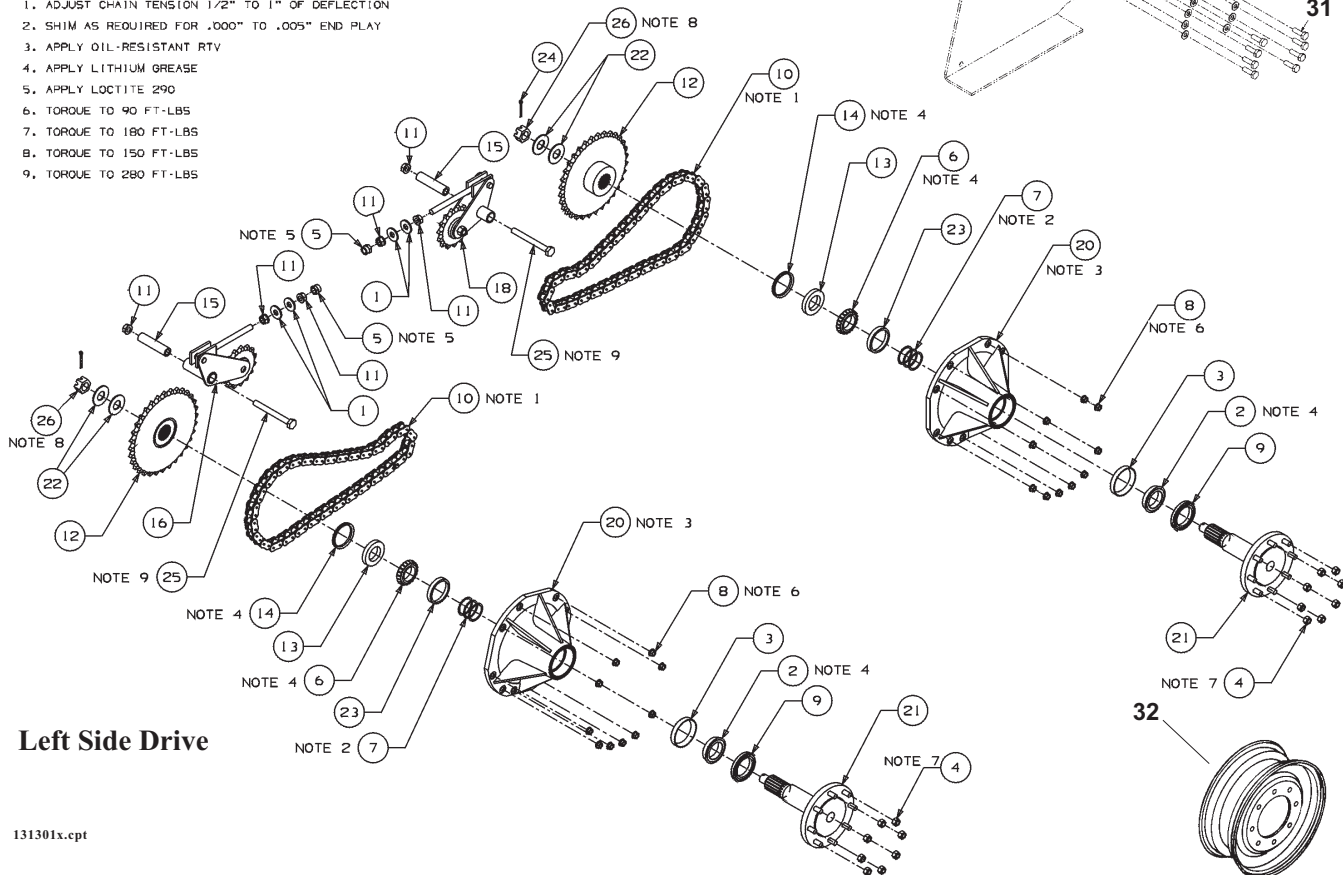
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Right Side Drive



NOTES:

1. ADJUST CHAIN TENSION 1/2" TO 1" OF DEFLECTION
2. SHIM AS REQUIRED FOR .000" TO .005" END PLAY
3. APPLY OIL-RESISTANT RTV
4. APPLY LITHIUM GREASE
5. APPLY LOCTITE 290
6. TORQUE TO 90 FT-LBS
7. TORQUE TO 180 FT-LBS
8. TORQUE TO 150 FT-LBS
9. TORQUE TO 280 FT-LBS



Left Side Drive

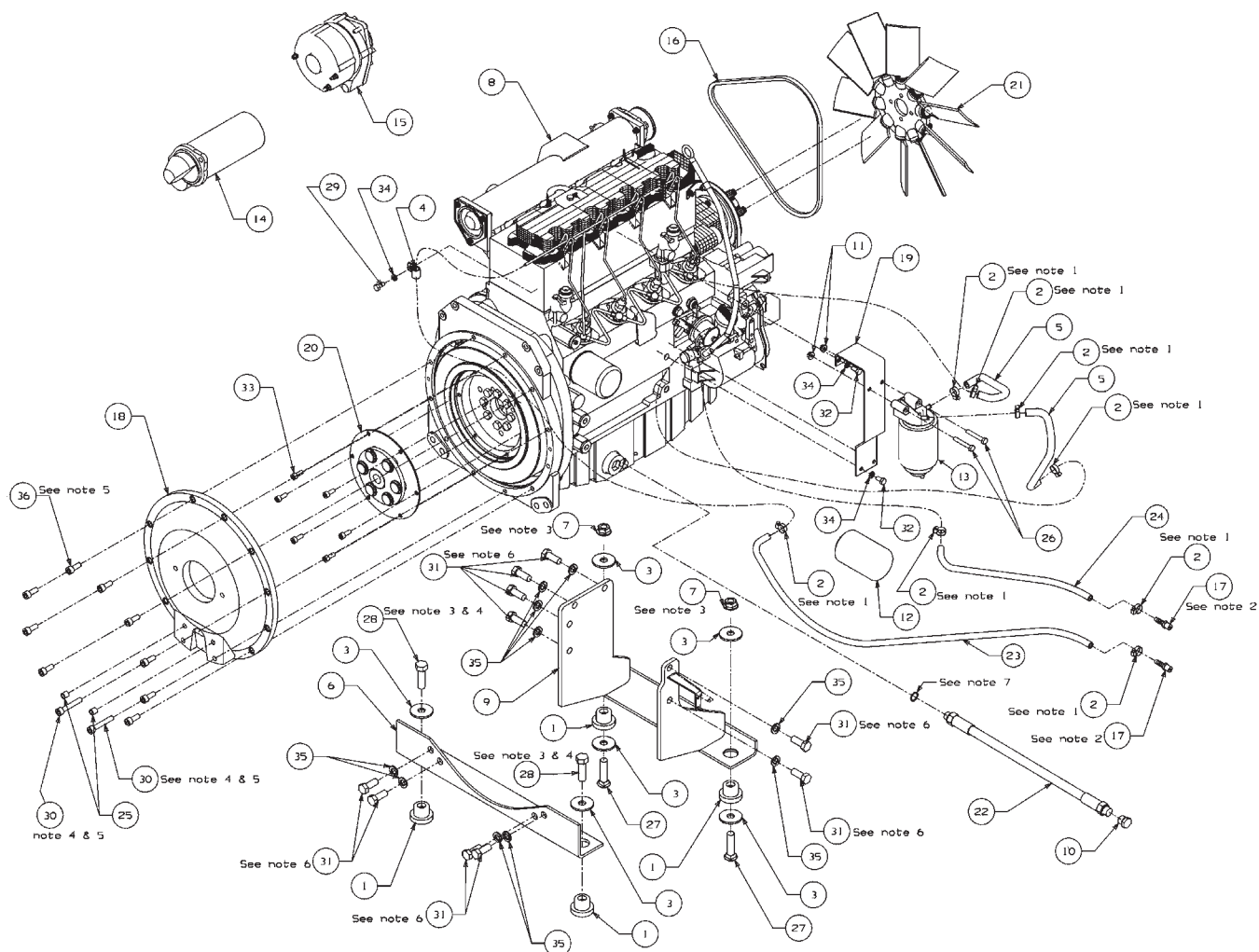
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SL56/6635 SERIES II SKID LOADERS - WHEEL DRIVES

Ref. No.	Part No.	Description	Quantity 5635	Quantity 6635
1	046588	WASHER/FLAT 25/32	8	8
2	078945	BEARING/CONE	4	4
3	078946	BEARING/CUP	4	4
4	079152	NUT/WHEEL 5/8	32	32
5	079209	NUT/LOCK 3/4	4	4
6	083108	BEARING/CONE	4	4
7	087812	BEARING/SHIM	AR	AR
8	129055	NUT/SPIRALOCK™ 1/2	40	40
9	131139	SEAL/AXLE	4	4
10	131606	CHAIN #100 X 58	4	2
	131607	CHAIN #100 X 68	-	2
11	131609	NUT/SPIRALOCK™ 3/4	12	12
12	131662	ASSEMBLY/SPROCKET #100-32T	4	4
13	131663	SPACER/AXLE	4	4
14	131892	SEAL/V-RING	4	4
15	132027	TUBE/PIVOT INNER	4	4
16	135040	IDLER ASSEMBLY/LEFT FRONT	1	1
17	135041	IDLER ASSEMBLY/RIGHT FRONT	1	1
18	135042	IDLER ASSEMBLY/LEFT REAR	1	1
19	135043	IDLER ASSEMBLY/RIGHT REAR	1	1
20	135311	HOUSING/AXLE	4	4
21	136116	AXLE ASSEMBLY/WHEEL	4	4
	133957	BOLT/WHEEL 5/8 X 2	32	32
22	135803	WASHER/FLAT 1-1/4	8	8
23	520013	BEARING/CUP	4	4
24	650554	PIN/COTTER 1/4 X 2-1/4	4	4
25	651526	SCREW/CAP 3/4 X 6-3/4	4	4
26	651381	NUT/ SLOTTED 1-1/4	4	4
32	131083	WHEEL/15 x 6 (YELLOW) (7.5 X 15 TIRE)	4	4
	122976	WHEEL/16.5 X 9.75 (YELLOW) (12 X 16.5 TIRE)	4	4
	079157	WHEEL/16.5 X 9.75 (GREY) (12 X 16.5 TIRE)	4	4
	128508	WHEEL/17.5 X 10.5 (YELLOW) (14 X 17.5 TIRE)	4	4
	122978	WHEEL/15 X 13 (YELLOW) (29 X 12.5 X 15 TIRE)	4	4
	128507	STEM/VALVE	4	4

Ref. No.	Part No.	Description	Quantity Single Speed	Quantity Two Speed
27	131775a	MOTOR/DRIVE SINGLE SPEED W/ PARKING BRAKE	2	-
	134551a	MOTOR/DRIVE TWO SPEED RIGHT W/ PARKING BRAKE	-	1
28	134552a	MOTOR/DRIVE TWO SPEED LEFT W/ PARKING BRAKE	-	1
29	131608	NUT/SPIRALOCK™ 5/8 (180ft-lbs)	16	16
30	135773	WASHER/SPECIAL 5/8	16	16
31	651342	SCREW/CAP 5/8 X 2	16	16

a) For breakdown see "Section B" of this manual.



NOTES

1. DO NOT OVERTIGHTEN
2. PIPE THREAD SEALANT
3. 110 FT-LBS.
4. APPLY LOCTITE 242
5. 28 FT-LBS
6. 108 FT-LBS
7. RE-USE COPPER WASHER SUPPLIED WITH DEUTZ ENGINE OIL DRAIN PLUG

SL56/6635 SERIES II SKID LOADERS - ENGINE

Ref. No.	Part No.	Description	Quantity 5635SX	Quantity 56/6635SXT/DXT
1	060039	MOUNT/ISOLATOR	4	4
2	062023	CLAMP/HOSE M5	8	8
3	065756	WASHER/FLAT 41/64	6	6
4	076147	CLAMP/HOSE (Do Not Over tighten)	1	1
5	081841	HOSE/FUEL 5/16 x 16	2	2
6	129051	PLATE/REAR MOTOR	1	1
7	129056	NUT/HEX FLANGED 5/8	2	2
8	130321	ENGINE/DEUTZ F4M1011F	1	-
	130320	ENGINE/DEUTZ BF4M1011F	-	1
9	131085	MOUNT ASSEMBLY/FRONT MOTOR	1	1
10	131529	PLUG SAE08	1	1
11	131842	NUT/SPIRALLOCK™ 5/16	2	2
12	132023	FILTER/ENGINE OIL	1	1
13	132024	FILTER/FUEL	1	1
14	138859b	STARTER	1	1
	133557a	STARTER/2.3 kW	1	1
15	132300	ALTERNATOR/14 V 55 AMP	1	1
16	132989	BELT/FAN 10 X 1050MM	1	1
17	133074	FITTING/PIPE	2	2
18	136056	HOUSING/FLYWHEEL	1	1
19	135234	BRACKET/FUEL FILTER	1	1
20	136063	COUPLING/FLYWHEEL	1	1
21	136107	FAN/17" BREEZA	1	1
22	136203	HOSE ASSEMBLY/OIL DRAIN	1	1
23	136220	HOSE/FUEL 44"	1	1
24	136222	HOSE/FUEL 29-1/2"	1	1
25	650221	SCREW/SET 1/2 X 1/2	2	2
26	650568	SCREW/CAP 5/16 X 2	2	2
27	650763	BOLT/SQUARE NECK 5/8 X 2-1/2	2	2
28	651367	SCREW/CAP 5/8 X 2-1/4	2	2
29	656001	SCREW/CAP M8 X 20MM	1	1
30	656013	SCREW/CAP M10 X 60MM	2	2
31	656029	SCREW/CAP M14 X 35MM	10	10
32	656093	SCREW/CAP M8 X 16MM	2	2
33	656098	SCREW/CAP M8 X 20MM	6	6
34	656110	WASHER/LOCK M8	3	3
35	656138	WASHER/LOCK M14	10	10
36	656141	SCREW/CAP M10 X 25MM	9	9

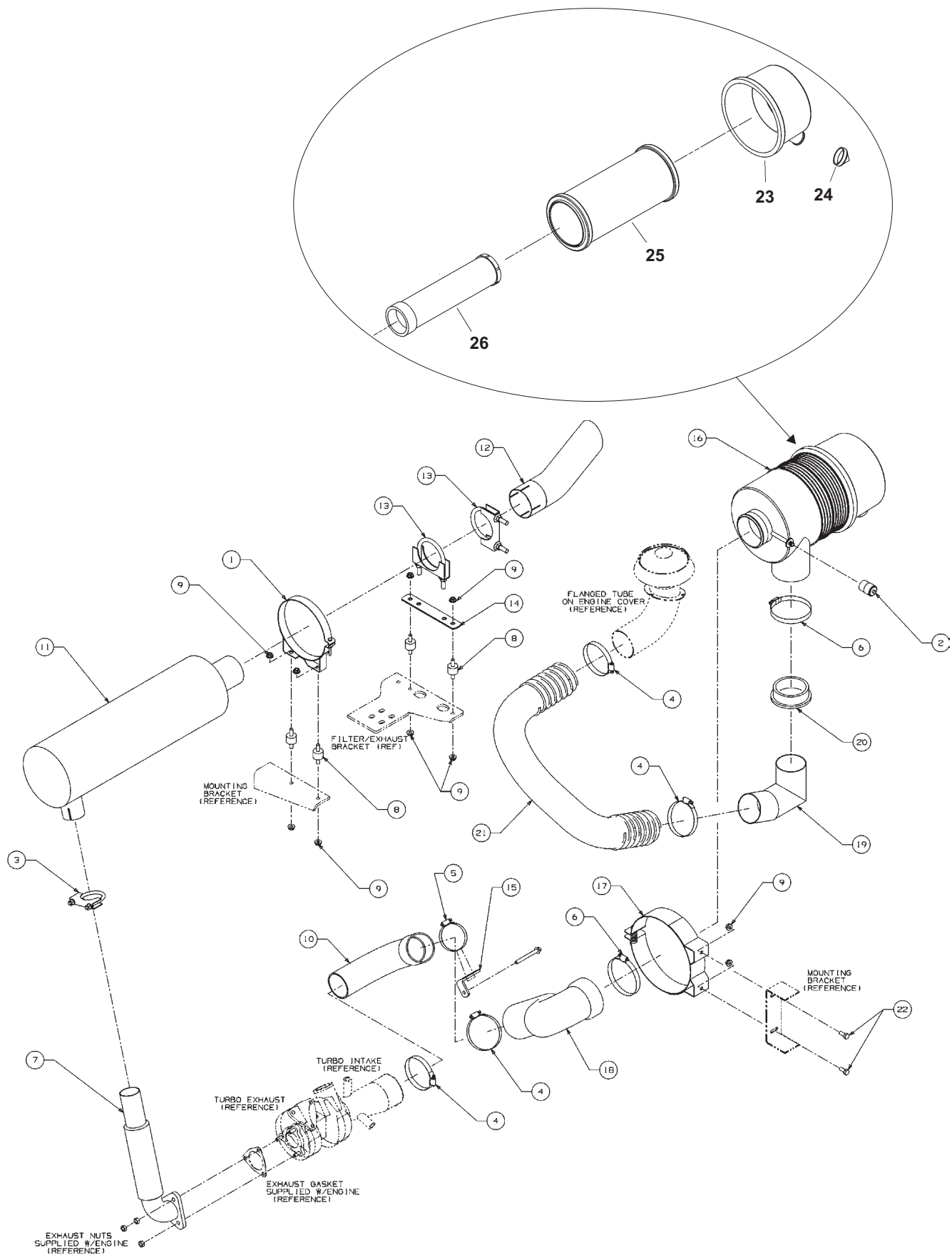
a) Engine serial numbers ~ 618097

b) Engine serial numbers 618098 ~

ENGINE IDLE AND HIGH IDLE RPM CHART		
TYPE OF ENGINE	IDLE (RPM)	HIGH IDLE (RPM)
F4M1011F	1000±50	2700±50
BF4M1011F	1000±50	2700±50

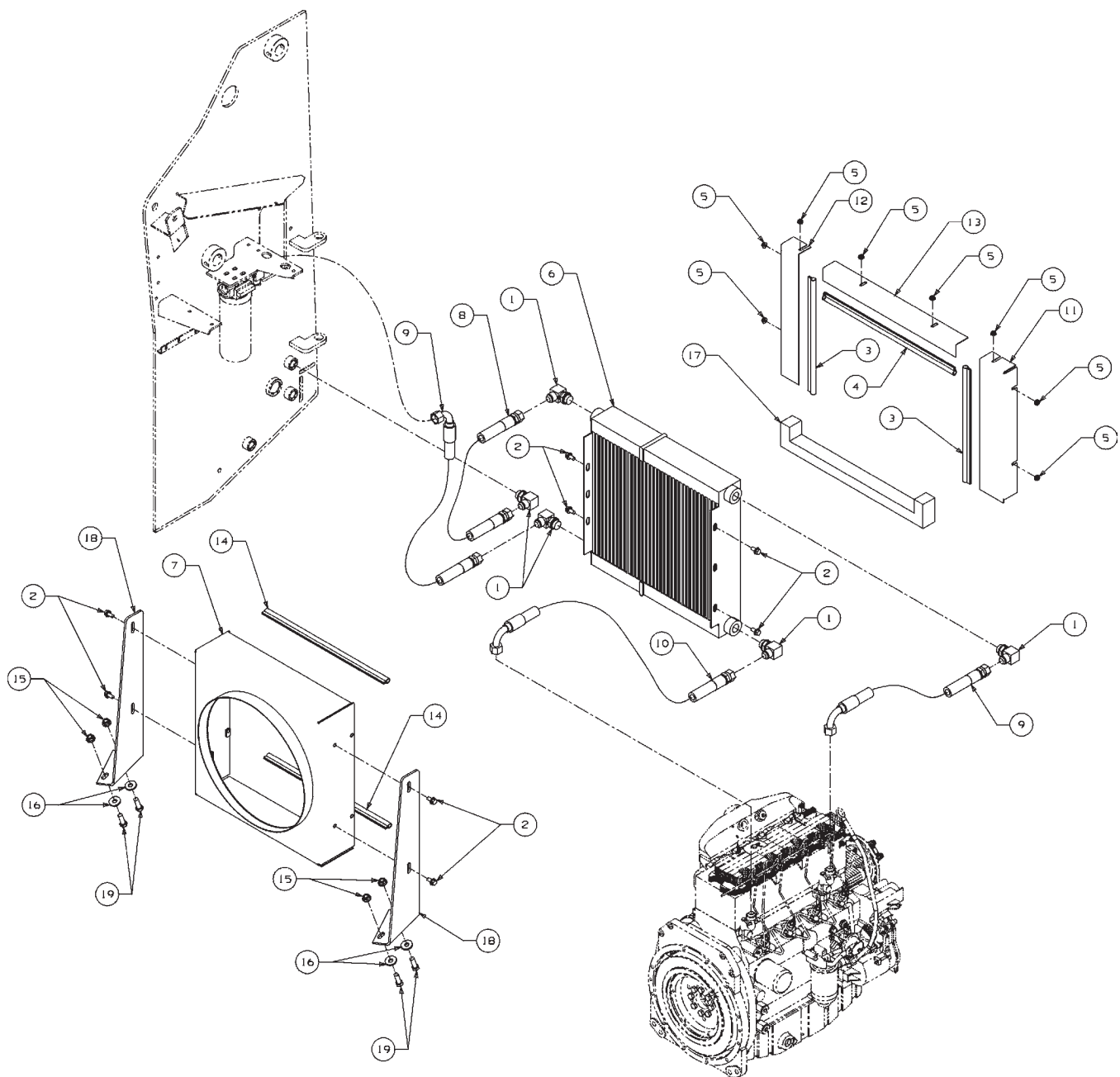
SL56/6635 SERIES II SKID LOADERS - AIR CLEANER AND MUFFLER

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SL56/6635 SERIES II SKID LOADERS - AIR CLEANER AND MUFFLER

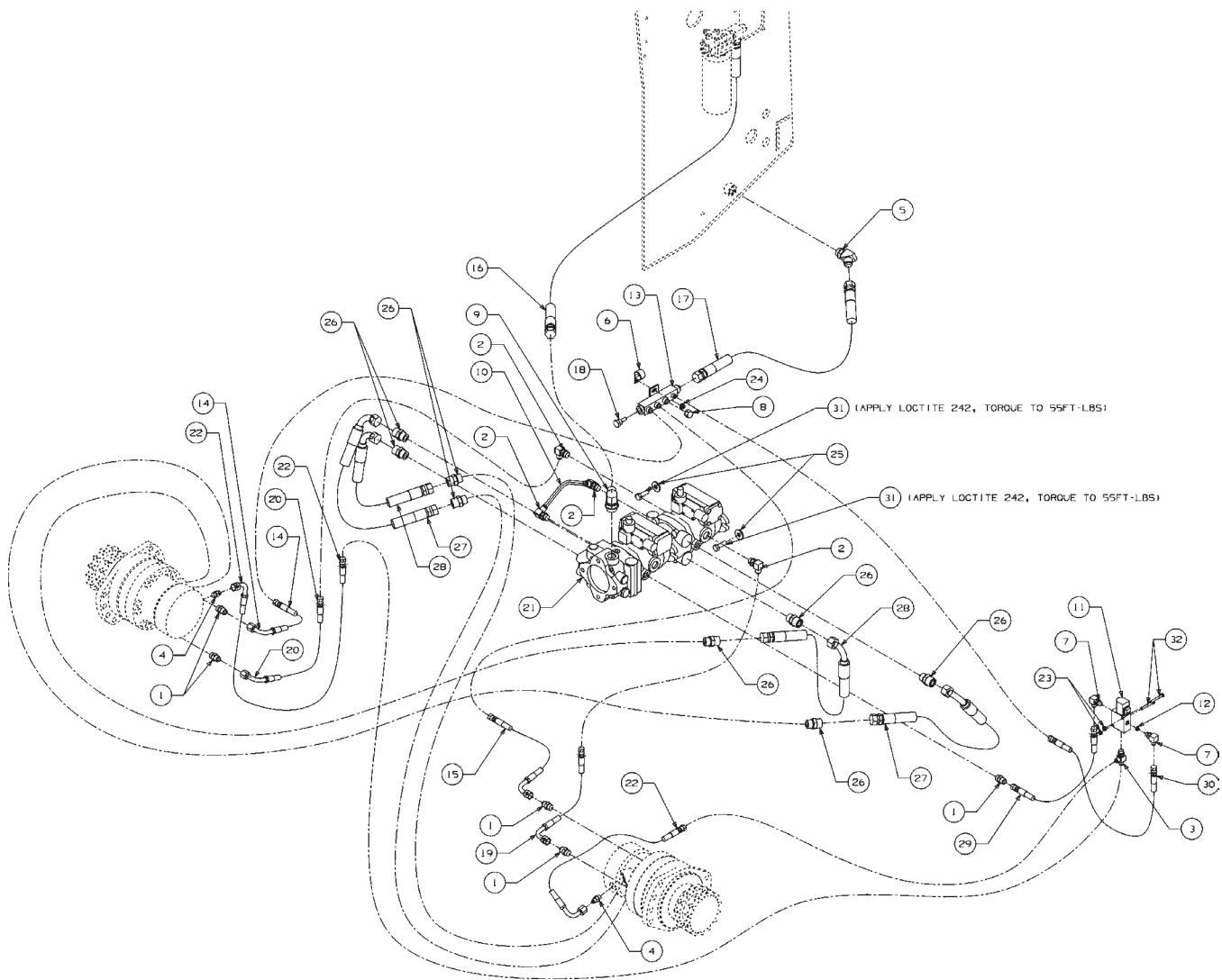
Ref. No.	Part No.	Description	Quantity 5635SX	Quantity 56/6635SXT/DXT
1	078912	BAND/MOUNTING	1	1
2	078914	GAUGE/RESTRICTION	1	1
3	078931	CLAMP/MUFFLER (Do Not Over tighten)	1	1
4	087849	CLAMP/HOSE #52 (Do Not Over tighten)	4	4
5	087850	CLAMP/HOSE #40 (Do Not Over tighten)	-	1
6	088937	CLAMP/HOSE #64 (Do Not Over tighten)	2	2
7	131104	PIPE/FLEXIBLE EXHAUST	1	-
	129921	PIPE/FLEXIBLE EXHAUST	-	1
8	131706	ISOLATOR	4	4
9	131842	NUT/SPIRALOCK™ 5/16	10	10
10	131865	ELBOW/INTAKE	-	1
11	123922	MUFFLER	1	-
	131943	MUFFLER	-	1
12	135821	PIPE/EXHAUST	1	-
	131944	PIPE/EXHAUST	-	1
13	127428	CLAMP/MUFFLER 2-1/2 (Do Not Over tighten)	2	-
	131951	CLAMP/MUFFLER 3" (Do Not Over tighten)	-	2
14	131709	BAR	1	-
	132072	BAR/MUFFLER SUPPORT	-	1
15	132287	BRACKET/SUPPORT	-	1
16	135131	FILTER ASSEMBLY/AIR CLEANER	1	1
17	135157	CLAMP/FILTER	1	1
18	135132	HOSE/INTAKE NA	1	-
	135167	HOSE/INTAKE TURBO	-	1
19	135372	TUBE/AIR CLEANER	1	1
20	135377	SLEEVE/REDUCER	1	1
21	136197	HOSE/AIR INTAKE	1	1
22	650486	SCREW/CAP 5/16 X 3/4	2	2
23	135261	ASSEMBLY/COVER	1	1
24	135263	EJECTOR/DUST	1	1
25	L99453	ELEMENT/AIR	1	1
26	L99967	FILTER/SAFETY	1	1



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Ref. No.	Part No.	Description	Quantity 5635SX	Quantity 56/6635SXT/DXT
1	055005	FITTING/90° SAE 12 X JIC 12	5	5
2	076588	SCREW/FLANGE WHIZ LOCK 3/8 X 3/4	8	8
3	122348	SEAL/SHROUD 16-5/8"	2	2
4	135383	SEAL/SHROUD 19"	1	-
	127556	SEAL/SHROUD 22"	-	1
5	131842	NUT/SPIRALOCK™ 5/16	8	8
6	131059	COOLER/STACKED	1	-
	131863	COOLER/STACKED TURBO	-	1
7	130081	ASSEMBLY/SHROUD	1	-
	131885	ASSEMBLY/SHROUD TURBO	-	1
8	131935	HOSE/MEDIUM PRESSURE 3/4 X 22	1	1
9	131970	HOSE/MEDIUM PRESSURE 3/4 X 22	2	2
10	131971	HOSE/MEDIUM PRESSURE 3/4 X 48	1	1
11	132035	SHROUD/LEFT	1	-
	132038	SHROUD/LEFT TURBO	-	1
12	132036	SHROUD/RIGHT	1	-
	132039	SHROUD/RIGHT TURBO	-	1
13	132037	SHROUD/CENTER	1	-
	132040	SHROUD/CENTER TURBO	-	1
14	132270	SEAL/SHROUD 17-3/4 LONG	2	-
	132271	SEAL/SHROUD 20-1/2 LONG	-	2
15	134853	NUT/SPIRALOCK™ 1/2	4	4
16	134966	WASHER/FLAT HEAT TREATED	4	4
17	135182	PAD/COOLER	1	-
	135183	PAD/COOLER	-	1
18	135993	SUPPORT/SHROUD	2	2
19	650453	SCREW/CAP 1/2 X 1-1/2	4	4

Single Speed

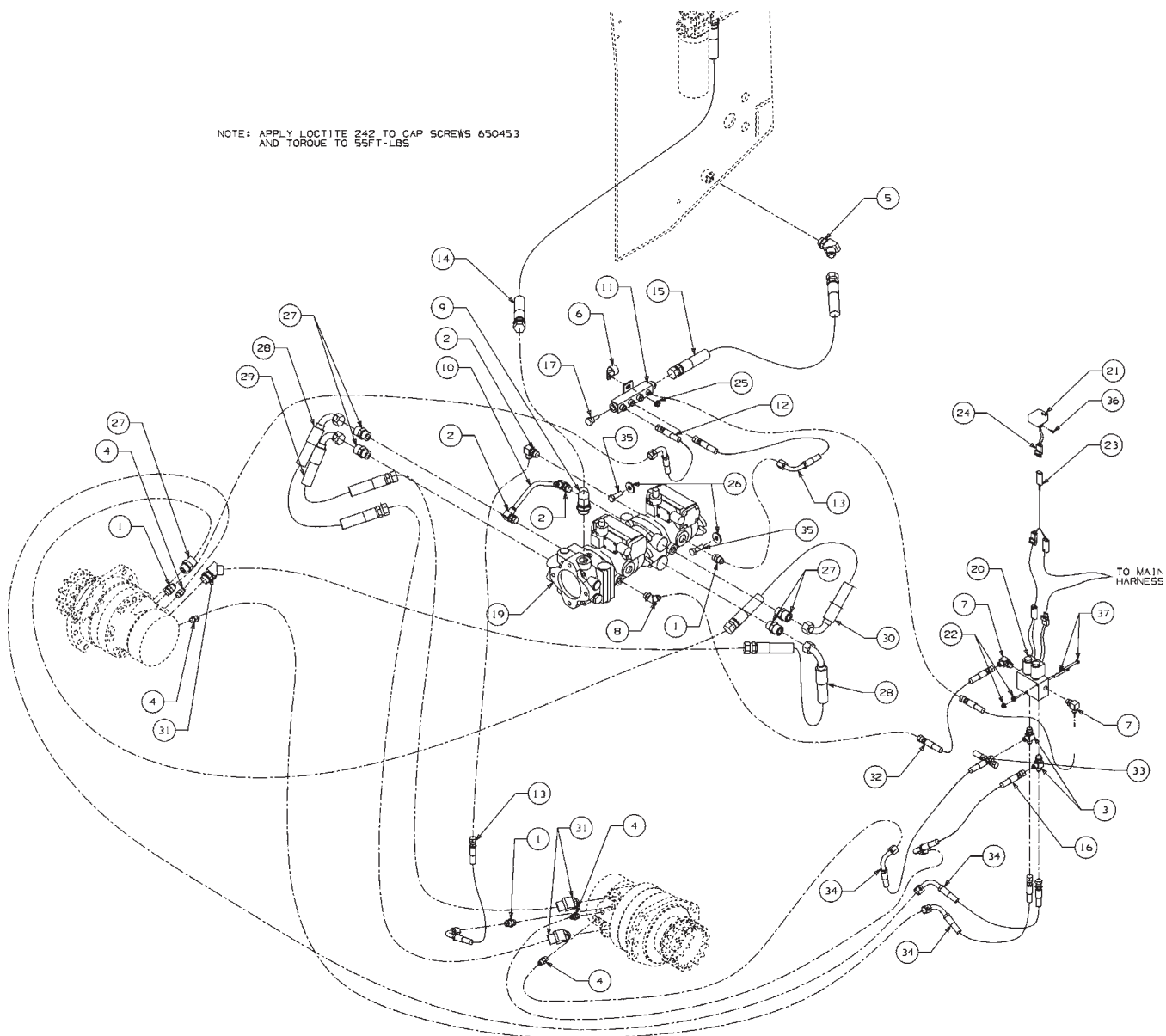


Ref. No.	Part No.	Description	Single Speed Qty. 56/6635
1	054626	FITTING/STRAIGHT SAE08 X JIC08	5
2	054816	FITTING/90° SAE08 X JIC08	4
3	054820	FITTING/TEE SAE06 X JIC06 X JIC06	1
4	054994	FITTING/STRAIGHT SAE06 X JIC06	2
5	055064	FITTING/45° SAE12 X FF12	1
6	058805	CLAMP/HOSE	1
7	068938	FITTING/90° SAE06 X JIC06	2
8	076879	CAP/37° FLARE 3/4	1
9	121684	FITTING/90° SAE16 X JIC16	1
10	122641	TUBE/CHARGE	1
11	129063a	VALVE/SOLENOID	1
12	129301	ORIFICE 5/8 DIAMETER	1
13	131571	MANIFOLD	1
14	131582	HOSE/MEDIUM PRESSURE 1/2 X 14	1
15	131583	HOSE/MEDIUM PRESSURE 1/2 X 25	1
16	131683	HOSE/MEDIUM PRESSURE 3/4 X 68	1
17	131859	HOSE/PRESSURE VERY HIGH 3/4 X 33	1
18	132049	SWITCH/TEMPERATURE	1
19	132053	HOSE/MEDIUM PRESSURE 1/2 X 17	1
20	132054	HOSE/MEDIUM PRESSURE 1/2 X 20	1
21	136390a	PUMP/TANDEM	1
22	134574	HOSE/MEDIUM PRESSURE 3/8 X 23	2
23	134588	NUT/SPIRALOCK™ 1/4	2
24	134852	NUT/SPIRALOCK™ 3/8	1
25	134966	WASHER/HARDENED FLAT 1/2	2
26	135928	FITTING/STRAIGHT SAE12 X FF12	8
27	135931	HOSE/PRESSURE VERY HIGH 3/4 X 26	2
28	135932	HOSE/PRESSURE VERY HIGH 3/4 X 28	2
29	136103	HOSE/MEDIUM PRESSURE 3/8 X 17	1
30	136104	HOSE/MEDIUM PRESSURE 3/8 X 30	1
31	650453	SCREW/CAP 1/2 X 1-1/2	2
32	650706	SCREW/CAP 1/4 X 2	2

a) For breakdown see "Section B" of this manual.

PRESSURE SETTINGS	AMOUNT OF PRESSURE
CHARGE PRESSURE	250-300 PSI @ Full Throttle (17-21 bar)
TANDEM RELIEF	5500 PSI (379 bar)

Two Speed

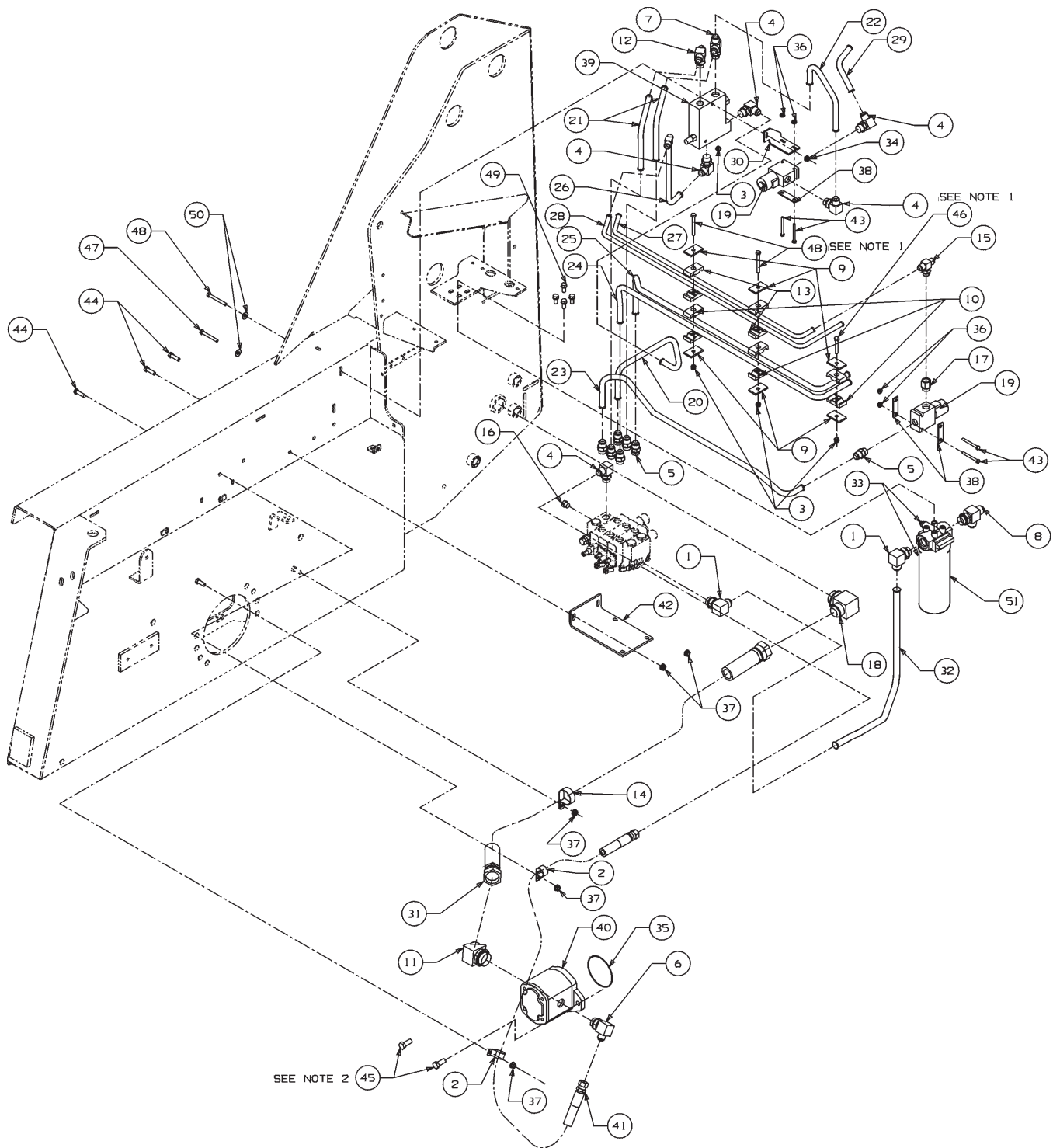


Ref. No.	Part No.	Description	Two Speed Qty. 56/6635
1	054626	FITTING/STRAIGHT SAE08 X JIC08	3
2	054816	FITTING/90° SAE08 X JIC08	3
3	054820	FITTING/TEE SAE06 X JIC06 X JIC06	2
4	054994	FITTING/STRAIGHT SAE06 X JIC06	4
5	055064	FITTING/45° SAE12 X JIC12	1
6	058805	CLAMP/HOSE	1
7	068938	FITTING/90° SAE06 X JIC06	2
8	076880	FITTING/45° SAE08 X JIC08	1
9	121684	FITTING/90° SAE16 X JIC16	1
10	122641	TUBE/CHARGE	1
11	131571	MANIFOLD	1
12	131582	HOSE/MEDIUM PRESSURE 1/2 X 14	1
13	131583	HOSE/MEDIUM PRESSURE 1/2 X 25	2
14	131683	HOSE/MEDIUM PRESSURE 3/4 X 68	1
15	131859	HOSE/VERY HIGH PRESSURE 3/4 X 33	1
16	131969	HOSE/MEDIUM PRESSURE 5/8 X 17	1
17	132049	SWITCH/TEMPERATURE	1
19	136390a	PUMP/TANDEM	1
20	134528a	VALVE/DUAL SOLENOID	1
21	134566	SWITCH ASSEMBLY/ON AND OFF	1
22	134588	NUT/SPIRALOCK™ 1/4	2
23	134598	HARNESS/TWO SPEED	1
24	134601	CONNECTOR/FEMALE	1
25	134852	NUT/SPIRALOCK™ 3/8	1
26	134966	WASHER/FLAT	2
27	135928	FITTING/STRAIGHT SAE12 X FF12	5
28	135931	HOSE/VERY HIGH PRESSURE 3/4 X 26	2
29	135932	HOSE/VERY HIGH PRESSURE 3/4 X 28	1
30	135933	HOSE/VERY HIGH PRESSURE 3/4 X 35	1
31	135940	FITTING/45° SAE12 X JIC12	3
32	136103	HOSE/MEDIUM PRESSURE 3/8 X 17	1
33	136104	HOSE/MEDIUM PRESSURE 3/8 X 30	1
34	136112	HOSE/MEDIUM PRESSURE 3/8 X26	3
35	650453	SCREW/CAP 1/2 X 1-1/2	2
36	650702	SCREW/MACHINE #6 X 3/8	1
37	650839	SCREW/CAP 1/4 X 2-1/4	2

a) For breakdown see "Section B" of this manual.

PRESSURE SETTINGS	AMOUNT OF PRESSURE
CHARGE PRESSURE	250-300 PSI @ Full Throttle (17-21 bar)
TANDEM RELIEF	5500 PSI (379 bar)

SX and SXT Models



NOTES

1. DO NOT OVERTIGHTEN
2. APPLY LOCTITE 242

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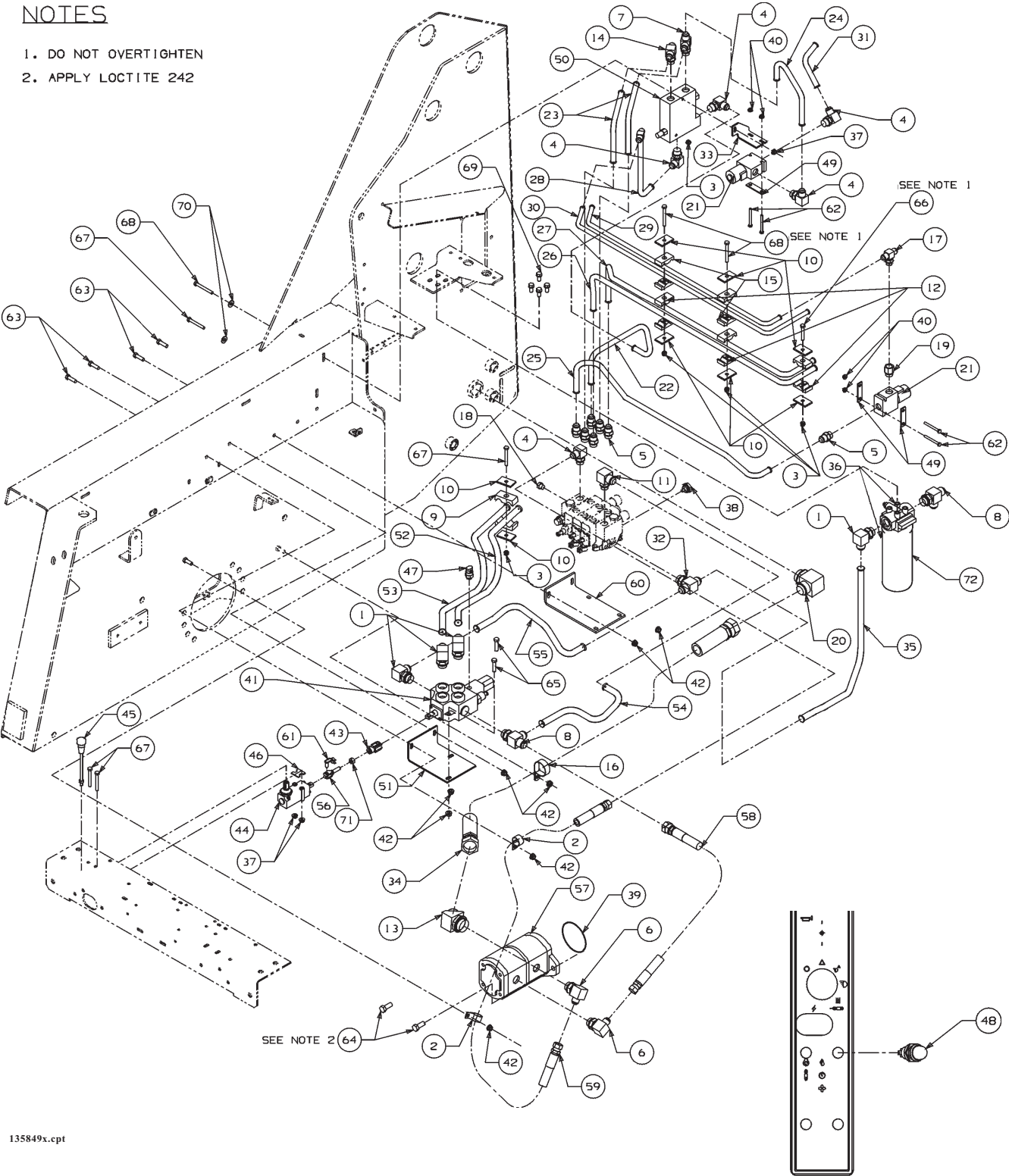
Ref. No.	Part No.	Description	Quantity 5635SX/SXT	Quantity 6635SXT
1	055005	FITTING/90° SAE12 X JIC12	2	2
2	058805	CLAMP/HOSE	2	2
3	064260	NUT/HEX 5/16	4	4
4	067761	FITTING/90° SAE10 X JIC10	5	5
5	072580	FITTING/STRAIGHT SAE10 X JIC10	7	7
6	072615	FITTING/90° SAE12 X JIC10	1	1
7	072807	FITTING/TEE SAE10 X JIC10 X JIC10	1	1
8	079092	FITTING/TEE SAE12 X JIC12 X JIC12	1	1
9	079098	PLATE/TWIN COVER	6	6
10	079126	CLAMP/TUBE 5/8	3	3
11	079288	FITTING/45° SAE20 X JIC20	1	1
12	088044	FITTING/TEE JIC10 X SAE10 X JIC 10	1	1
13	088904	CLAMP/TUBE 1/2	2	2
14	089001	CLAMP/HOSE	1	1
15	122340	FITTING/TEE JIC08 X SAE08 X JIC08	1	1
16	122778	PLUG 9/16	1	1
17	122899	FITTING/STRAIGHT SAE10 X SAF08	1	1
18	127349	FITTING/90° SAE20 X JIC20	1	1
19	129314a	VALVE/SOLENOID	2	2
20	131403	TUBE/LIFT SELF LEVEL	1	1
21	131404	TUBE/VALVE SELF LEVEL	2	2
22	131405	TUBE/VALVE SELF LEVEL	1	1
23	131406	TUBE/LIFT SOLENOID	1	1
24	131407	TUBE/AUXILIARY FRONT PORT	1	1
25	131408	TUBE/ AUXILIARY REAR PORT	1	1
26	131410	TUBE/LIFT SELF LEVEL	1	1
27	131413	TUBE/LIFT REAR	1	1
28	131414	TUBE/LIFT FRONT	1	1
29	131417	TUBE/TILT SOLENOID VALVE	1	1
30	131600	MOUNT/SOLENOID	1	1
31	131764	HOSE/SUCTION 1-1/4 X 63	1	1
32	131792	TUBE/VALVE-FILTER	1	-
	131867	TUBE/VALVE-FILTER	-	1
33	131838	ASSEMBLY/FILTER	1	1
34	131842	NUT/SPIRALOCK™ 5/16	1	1
35	132248	O-RING/45°	1	1
36	134588	NUT/SPIRALOCK™ 1/4	4	4
37	134852	NUT/SPIRALOCK™ 3/8	5	5
38	135331	STRAP	3	3
39	135367a	VALVE/SELF LEVEL	1	1
40	135930a	PUMP/GEAR 2.01	1	1
41	135959	HOSE/MEDIUM PRESSURE 5/8 X 65	1	1
42	135990	PLATE/VALVE	1	1
43	650449	SCREW/CAP 1/4 X 2-1/2	4	4
44	650491	SCREW/CAP 3/8 X 1-1/4	3	3
45	650495	SCREW/CAP 1/2 X 1-1/4	2	2
46	650568	SCREW/CAP 5/16 X 2	1	1
47	650733	SCREW/CAP 5/16 X 2-1/2	1	1
48	650784	SCREW/CAP 5/16 X 2-3/4	3	3
49	651041	SCREW/MACHINE 3/8 X 3/4	4	4
50	654004	WASHER/FLAT 5/16	2	2
51	074830	FILTER/HYDRAULIC	1	1

a) For breakdown see "Section B" of this manual.

DXT Models

NOTES

1. DO NOT OVERTIGHTEN
2. APPLY LOCTITE 242



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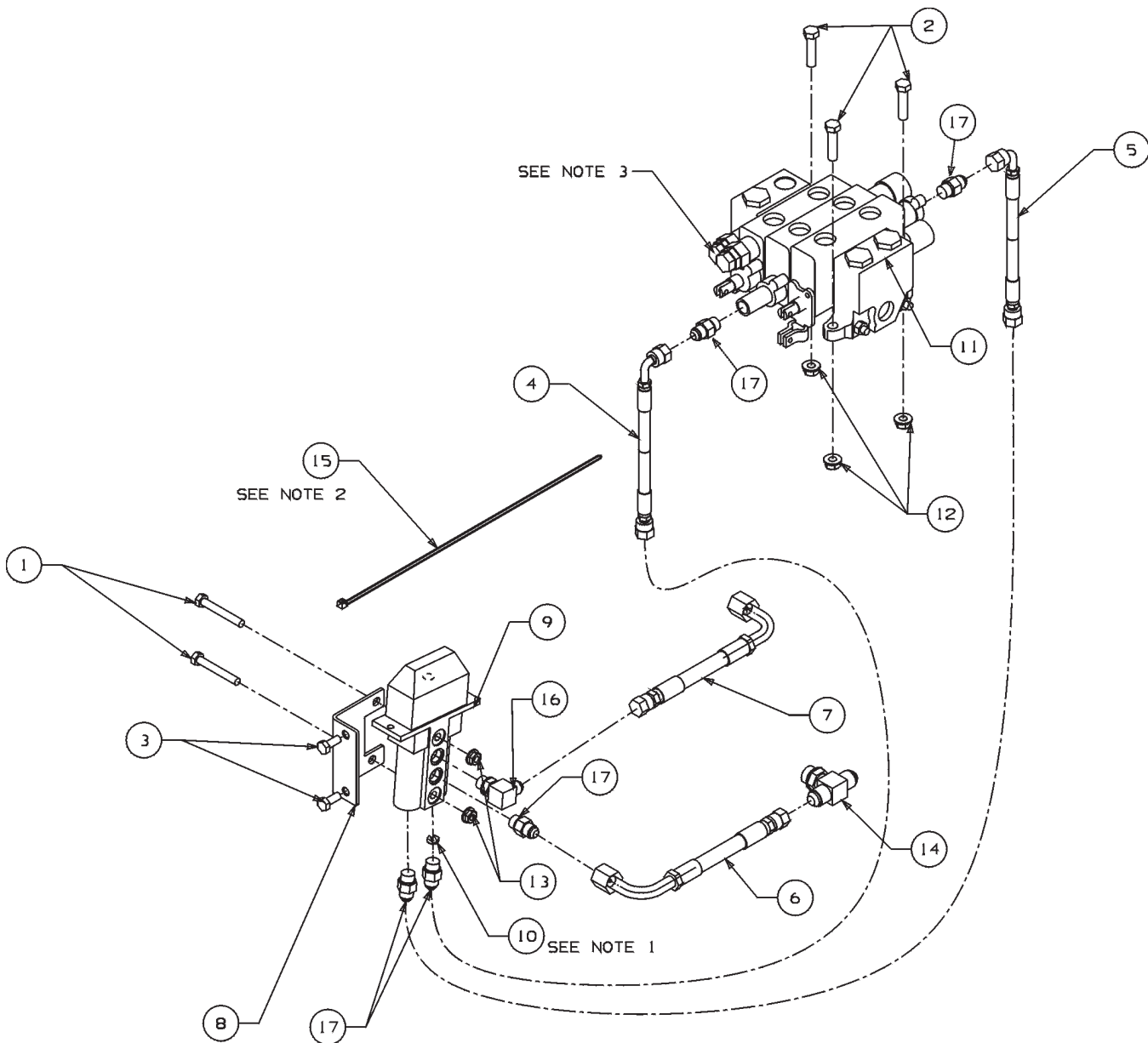
PRESSURE SETTINGS	AMOUNT OF PRESSURE
HIGH FLOW (DX) RELIEF	2900 50 PSI @ Full Throttle (200±4 bar)

SL56/6635 SERIES II SKID LOADERS - HYDRAULICS - CHASSIS

Ref. No.	Part No.	Description	Quantity 5635DXT	Quantity 6635DXT
1	055005	FITTING/90° SAE12 X JIC12	4	4
2	058805	CLAMP/HOSE	2	2
3	064260	NUT/HEX 5/16	5	5
4	067761	FITTING/90° SAE10 X JIC10	5	5
5	072580	FITTING/STRAIGHTSAE10 X JIC10	7	7
6	072615	FITTING/90° SAE12 X JIC10	2	2
7	072807	FITTING/TEE SAE10 X JIC10 X JIC10	1	1
8	079092	FITTING/TEE SAE12 X JIC12 X JIC12	2	2
9	079097	CLAMP/TUBE 3/4	1	1
10	079098	PLATE/TWIN COVER	8	8
11	079108	FITTING/90° SAE10 X JIC12	1	1
12	079126	CLAMP/TUBE 5/8	3	3
13	079288	FITTING/45° SAE20 XJIC20	1	1
14	088044	FITTING/TEE JIC10 X SAE10 X JIC 10	1	1
15	088904	CLAMP/TUBE 1/2	2	2
16	089001	CLAMP/HOSE	1	1
17	122340	FITTING/TEE JIC08 X SAE08 X JIC08	1	1
18	122778	PLUG 9/16	1	1
19	122899	FITTING/STRAIGHT SAE10 X SAF08	1	1
20	127349	FITTING/90° SAE20 X JIC20	1	1
21	129314a	VALVE/SOLENOID	2	2
22	131403	TUBE/LIFT SELF LEVEL	1	1
23	131404	TUBE/VALVE SELF LEVEL	2	2
24	131405	TUBE/VALVE SELF LEVEL	1	1
25	131406	TUBE/LIFT SOLENOID	1	1
26	131407	TUBE/AUXILIARY FRONT PORT	1	1
27	131408	TUBE/ AUXILIARY REAR PORT	1	1
28	131410	TUBE/LIFT SELF LEVEL	1	1
29	131413	TUBE/LIFT REAR	1	1
30	131414	TUBE/LIFT FRONT	1	1
31	131417	TUBE/TILT SOLENOID VALVE	1	1
32	131449	FITTING/TEE JIC12 X SAE12 X JIC12	1	1
33	131600	MOUNT/SOLENOID	1	1
34	131764	HOSE/SUCTION 1-1/4 X 63	1	1
35	131792	TUBE/VALVE-FILTER	1	-
	131867	TUBE/VALVE-FILTER	-	1
36	131838	ASSEMBLY/FILTER	1	1
37	131842	NUT/SPIRALOCK™ 5/16	3	3
38	132213	PLUG/POWER BEYOND	1	1
39	132248	O-RING/45°	1	1
40	134588	NUT/SPIRALOCK™ 1/4	4	4
41	134599a	VALVE/DX	1	1
42	134852	NUT/SPIRALOCK™ 3/8	8	8
43	134879	CLEVIS/M10	1	1
44	134988	BOX/LEVER PIVOT	1	1
45	134991	LEVER/HAND	1	1
46	135007	SPACER	1	1
47	135031	SWITCH/DX	1	1
48	135179	LAMP ASSEMBLY/INDICATOR	1	1
49	135331	STRAP	3	3
50	135367a	VALVE/SELF LEVEL	1	1
51	135771	BRACKET/DX VALVE	1	1
52	135790	TUBE/DX	1	1
53	135791	TUBE/DX	1	1
54	135792	TUBE/DX INLET	1	1
55	135800	TUBE/DX RETURN	1	1
56	135920	CLEVIS/M8 X M10	1	1
57	135929a	PUMP/GEAR 2.01/1.16	1	1
58	135958	HOSE/MEDIUM PRESSURE 5/8 X 65	1	1
59	135959	HOSE/MEDIUM PRESSURE 5/8 X 65	1	1
60	135990	PLATE/VALVE	1	1
61	136060	CLIP/M8	1	1
62	650449	SCREW/CAP 1/4 X 2-1/2	4	4
63	650491	SCREW/CAP 3/8 X 1-1/4	4	4
64	650495	SCREW/CAP 1/2 X 1-1/4	2	2
65	650533	SCREW/CAP 3/8 X 1-1/2	2	2
66	650568	SCREW/CAP 5/16 X 2	1	1
67	650733	SCREW/CAP 5/16 X 2-1/2	4	4
68	650784	SCREW/CAP 5/16 X 2-3/4	3	3
69	651041	SCREW/MACHINE 3/8 X 3/4	4	4
70	654004	WASHER/FLAT 5/16	2	2
71	656049	NUT/HEX M10	1	1
72	074830	FILTER/HYDRAULIC	1	1

a) For breakdown see "Section B" of this manual.

Main Control Valve - Hand and Foot Models



NOTES:

- 1) ORIFICE MUST BE INSTALLED WITH SLOT FACING PILOT VALVE, SMOOTH SIDE FACING FITTING
- 2) APPLY NYLON TIE AROUND BASE OF RUBBER BOOT AFTER LINKAGE IS INSTALLED
- 3) AFTER INSTALLATION, ADJUST MAIN RELIEF VALVE PRESSURE SETTING TO 3000 PSI (+/- 50 PSI) AT FULL ENGINE RPM
- 4) PILOT LINES MUST BE BLED TO ELIMINATE ANY DELAY IN TILT RESPONSE TIME

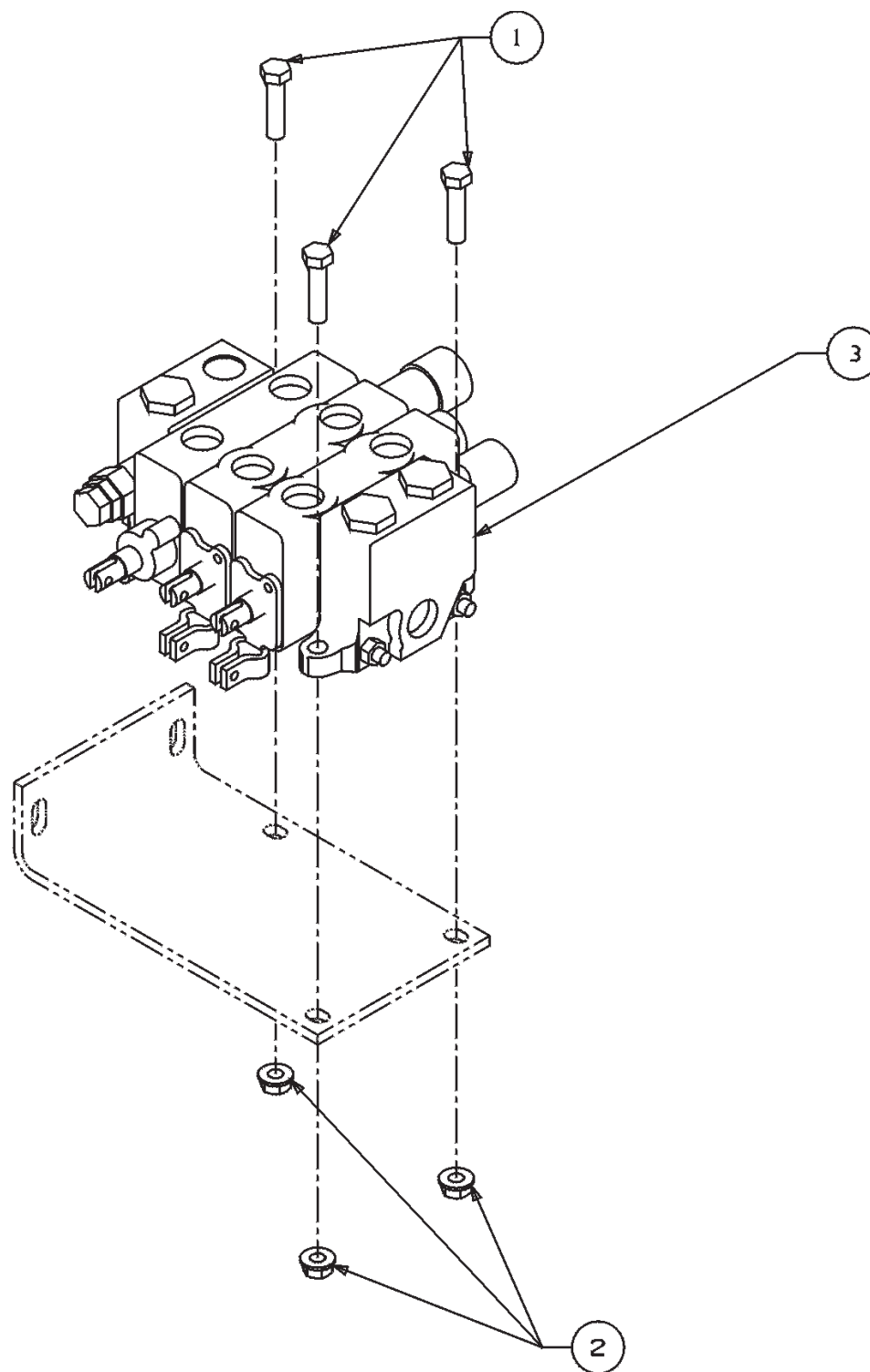
<https://truckmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - HYDRAULICS - CHASSIS

Ref. No.	Part No.	Description	Quantity 56/6635
1	650568	SCREW/CAP 5/16 X 2	2
2	650533	SCREW/CAP 3/8 X 1-1/2	3
3	650486	SCREW/CAP 5/16 X 3/4	2
4	136151	HOSE/MEDIUM PRESSURE 1/4 X 36	1
5	136150	HOSE/MEDIUM PRESSURE 1/4 X 47	1
6	136149	HOSE/MEDIUM PRESSURE 3/8 X 28	1
7	136148	HOSE/MEDIUM PRESSURE 3/8 X 25	1
8	136143	ASSEMBLY/BACKET	1
9	137291	VALVE/PILOT CONTROL	1
10	136072	PLATE/ORIFICE	1
11	136054a	VALVE/CONTROL	1
12	134852	NUT/SPIRALOCK™ 3/8	3
13	131842	NUT/SPIRALOCK™ 5/16	2
14	122340	FITTING/TEE JIC08 X SAE08 X JIC08	1
15	074091	TIE/NYLON	1
16	068938	FITTING/90° SAE06 X JIC06	1
17	054994	FITTING/STRAIGHT SAE06 X JIC06	5

a) For breakdown see "Section B" of this manual.

PRESSURE SETTINGS	AMOUNT OF PRESSURE
CONTROL VALVE RELIEF	3000 50 PSI @ Full Throttle (207±4 bar)

Main Control Valve - T-Bar and Dual Hand Models



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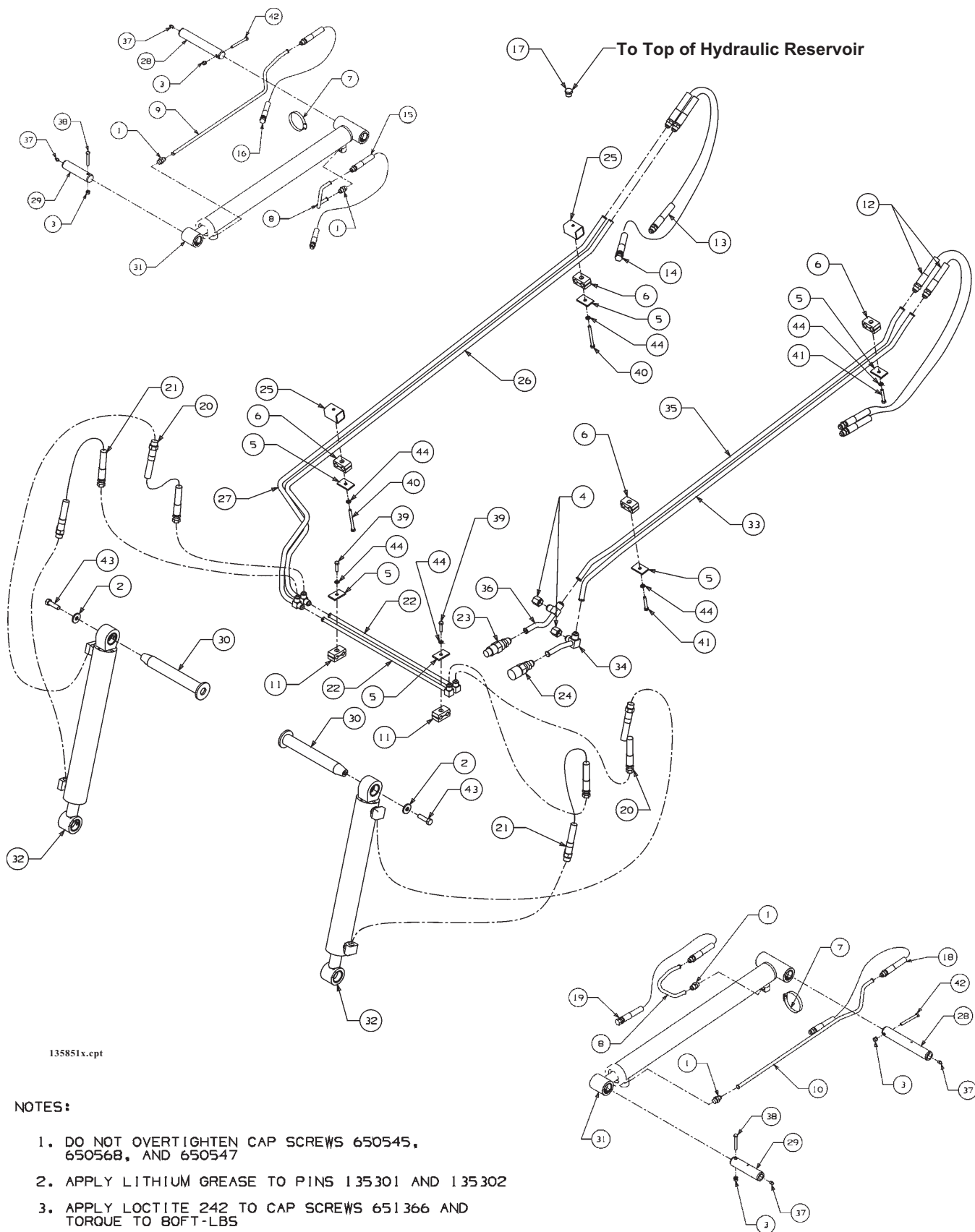
SL56/6635 SERIES II SKID LOADERS - HYDRAULICS - CHASSIS

Ref. No.	Part No.	Description	Quantity	
			T-Bar	Dual Hand
1	650533	SCREW/CAP 3/8 X 1-1/2	3	3
2	134852	NUT/SPIRALOCK™ 3/8	3	3
3	132210a	VALVE/CONTROL	1	-
	132692a	VALVE/CONTROL	-	1

a) For breakdown see "Section B" of this manual.

PRESSURE SETTINGS	AMOUNT OF PRESSURE
CONTROL VALVE RELIEF	3000 50 PSI @ Full Throttle (207±4 bar)

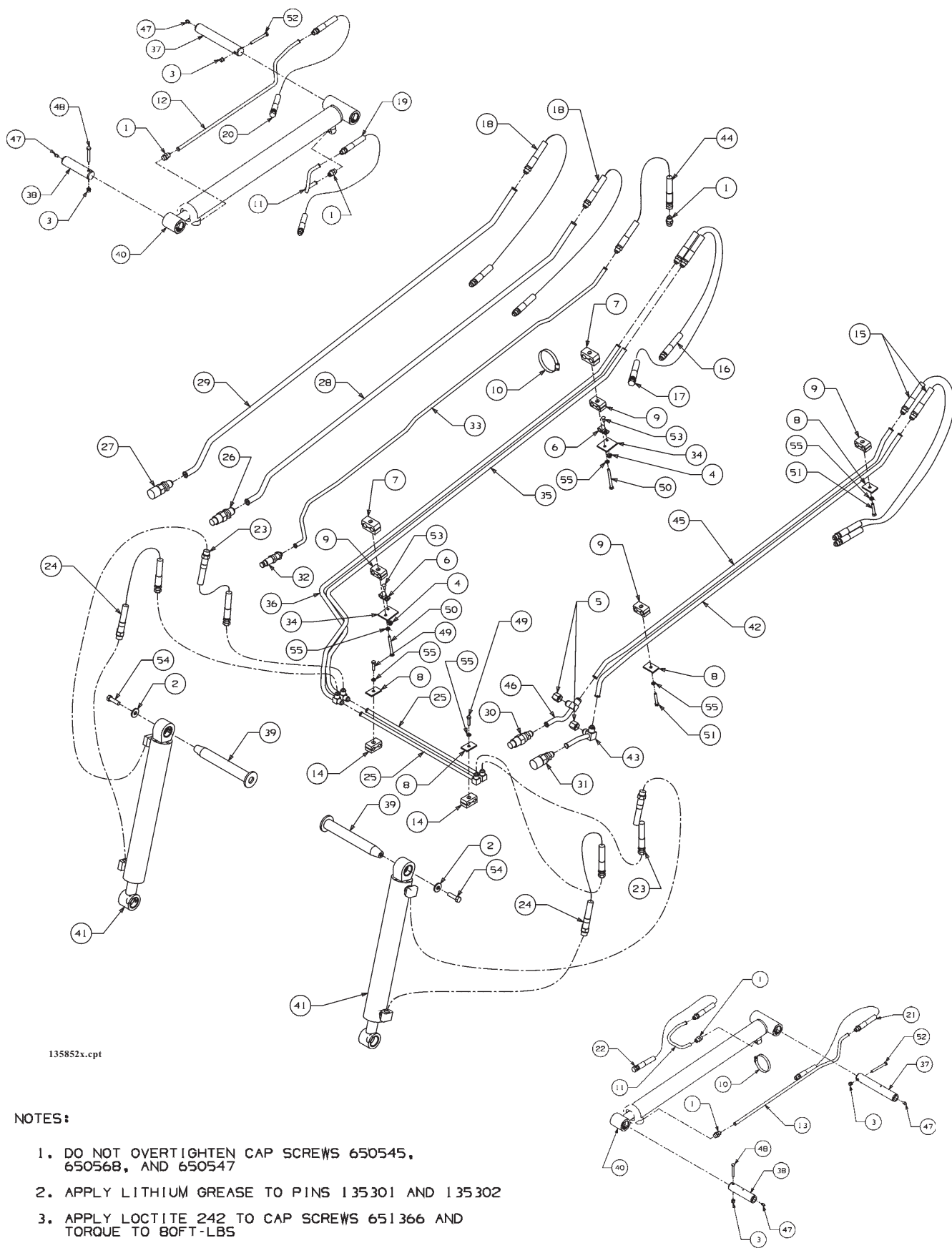
SX and SXT Models



Ref. No.	Part No.	Description	Quantity 5635SX 56/6635SXT
1	054626	FITTING/STRAIGHT SAE08 X JIC08	4
2	134966	WASHER/FLAT 1/2 HEAT TREATED	2
3	067847	NUT/HEX 3/8	4
4	075236	CAP/37° 7/8	2
5	079098	PLATE/TWIN COVER	6
6	079126	CLAMP/TUBE 5/8	4
7	087849	CLAMP/HOSE (Do Not Over tighten)	2
8	088273	TUBE/LIFT CYLINDER BASE	2
9	088274	TUBE/LIFT CYLINDER RIGHT	1
10	088275	TUBE/LIFT CYLINDER LEFT	1
11	088904	CLAMP/TUBE 1/2	2
12	131431	HOSE/MEDIUM PRESSURE 5/8 X 56	2
13	131451	HOSE/MEDIUM PRESSURE 5/8 X 49	1
14	131452	HOSE/MEDIUM PRESSURE 5/8 X 56	1
15	131454	HOSE/MEDIUM PRESSURE 3/8 X 31	1
16	131455	HOSE/MEDIUM PRESSURE 3/8 X 31	1
17	131529	PLUG SAE08	1
18	131556	HOSE/MEDIUM PRESSURE 3/8 X 28	1
19	131557	HOSE/MEDIUM PRESSURE 3/8 X 28	1
20	131573	HOSE/MEDIUM PRESSURE 3/8 X 15 WITH PROTECTIVE SLEEVE	2
21	131574	HOSE/MEDIUM PRESSURE 3/8 X 22 WITH PROTECTIVE SLEEVE	2
22	131689	TUBE/TILT	2
23	131952	COUPLER/MALE	1
24	131953	COUPLER/FEMALE	1
25	132062	SPACER/TILT TUBE	2
26	132251	TUBE/TILT INNER	1
27	132252	TUBE/TILT OUTER	1
28	135301	PIN	2
29	135302	PIN	2
30	135306	PIN/TILT CYLINDER (Grease on taper of pin) (80 ft-lbs)	2
31	135916a	CYLINDER/LIFT 2-3/4	2
32	135917a	CYLINDER/TILT 2-3/4	2
33	135935	TUBE/AUXILIARY OUTER	1
34	136001	TUBE WITH TEE	1
35	136114	TUBE/AUXILIARY INNER	1
36	136115	TUBE WITH TEE	1
37	570002	FITTING/GREASE	4
38	650492	SCREW/CAP 3/8 X 2-1/2	2
39	650545	SCREW/CAP 5/16 X 1-1/4	2
40	650547	SCREW/CAP 5/16 X 3-1/2	2
41	650568	SCREW/CAP 5/16 X 2	2
42	650731	SCREW/CAP 3/8 X 3-1/2	2
43	651366	SCREW/CAP 1/2 X 1-3/4	2
44	654024	WASHER/LOCK 5/16	6

a) For Breakdown see "Section B" of this manual.

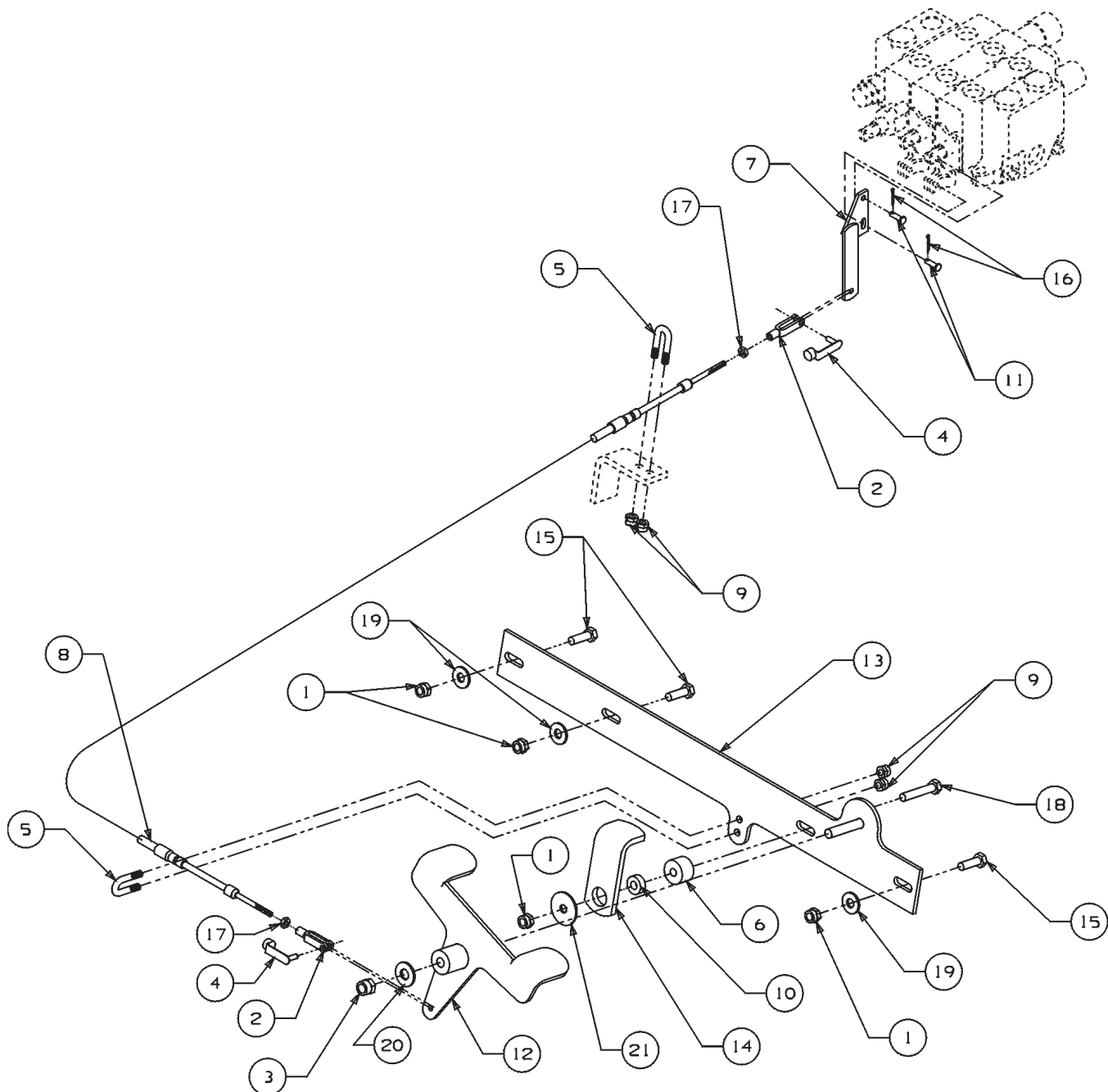
DXT Models



Ref. No.	Part No.	Description	Quantity 56/6635DXT
1	054626	FITTING/STRAIGHT SAE08 X JIC08	5
2	134966	WASHER/FLAT 1/2 HEAT TREATED	2
3	067847	NUT/HEX 3/8	4
4	070634	NUT/SERRATED LOCK 1/4	2
5	075236	CAP/37° FLARE 7/8	2
6	076147	CLAMP/HOSE (Do Not Over tighten)	2
7	079097	CLAMP/TUBE 3/4	2
8	079098	PLATE/TWIN COVER	4
9	079126	CLAMP/TUBE 5/8	4
10	087849	CLAMP/HOSE (Do Not Over tighten)	2
11	088273	TUBE/LIFT CYLINDER BASE	2
12	088274	TUBE/LIFT CYLINDER RIGHT	1
13	088275	TUBE/LIFT CYLINDER LEFT	1
14	088904	CLAMP/TUBE 1/2	2
15	131431	HOSE/MEDIUM PRESSURE 5/8 X 56	2
16	131451	HOSE/MEDIUM PRESSURE 5/8 X 49	1
17	131452	HOSE/MEDIUM PRESSURE 5/8 X 56	1
18	131453	HOSE/MEDIUM PRESSURE 3/4 X 57	2
19	131454	HOSE/MEDIUM PRESSURE 3/8 X 31	1
20	131455	HOSE/MEDIUM PRESSURE 3/8 X 31	1
21	131556	HOSE/MEDIUM PRESSURE 3/8 X 28	1
22	131557	HOSE/MEDIUM PRESSURE 3/8 X 28	1
23	131573	HOSE/MEDIUM PRESSURE 3/8 X 15 WITH PROTECTIVE SLEEVE	2
24	131574	HOSE/MEDIUM PRESSURE 3/8 X 22 WITH PROTECTIVE SLEEVE	2
25	131689	TUBE/TILT	2
26	131771	COUPLER/MALE	1
27	131772	COUPLER/FEMALE	1
28	131938	TUBE/HIGH FLOW INNER	1
29	131939	TUBE/HIGH FLOW OUTER	1
30	131952	COUPLER/MALE	1
31	131953	COUPLER/FEMALE	1
32	131958	COUPLER/MALE	1
33	132133	TUBE/CASE DRAIN	1
34	132148	BAR (Do Not Over tighten)	2
35	132251	TUBE/TILT INNER	1
36	132252	TUBE/TILT OUTER	1
37	135301	PIN	2
38	135302	PIN	2
39	135306	PIN/TILT CYLINDER (Grease on taper of pin) (80 ft-lbs)	2
40	135916a	CYLINDER/LIFT 2-3/4	2
41	135917a	CYLINDER/TILT 2-3/4	2
42	135935	TUBE/AUXILIARY OUTER	1
43	136001	TUBE WITH TEE	1
44	136058	HOSE/MEDIUM PRESSURE 3/8 X 35	1
45	136114	TUBE/AUXILIARY INNER	1
46	136115	TUBE WITH TEE	1
47	570002	FITTING/GREASE	4
48	650492	SCREW/CAP 3/8 X 2-1/2	2
49	650545	SCREW/CAP 5/16 X 1-1/4	2
50	650547	SCREW/CAP 5/16 X 3-1/2	2
51	650568	SCREW/CAP 5/16 X 2	2
52	650731	SCREW/CAP 3/8 X 3-1/2	2
53	650758	BOLT/CARRIAGE 1/4 X 3/4	2
54	651366	SCREW/CAP 1/2 X 1-3/4	2
55	654024	WASHER/LOCK 5/16	6

a) For breakdown see "Section B" of this manual.

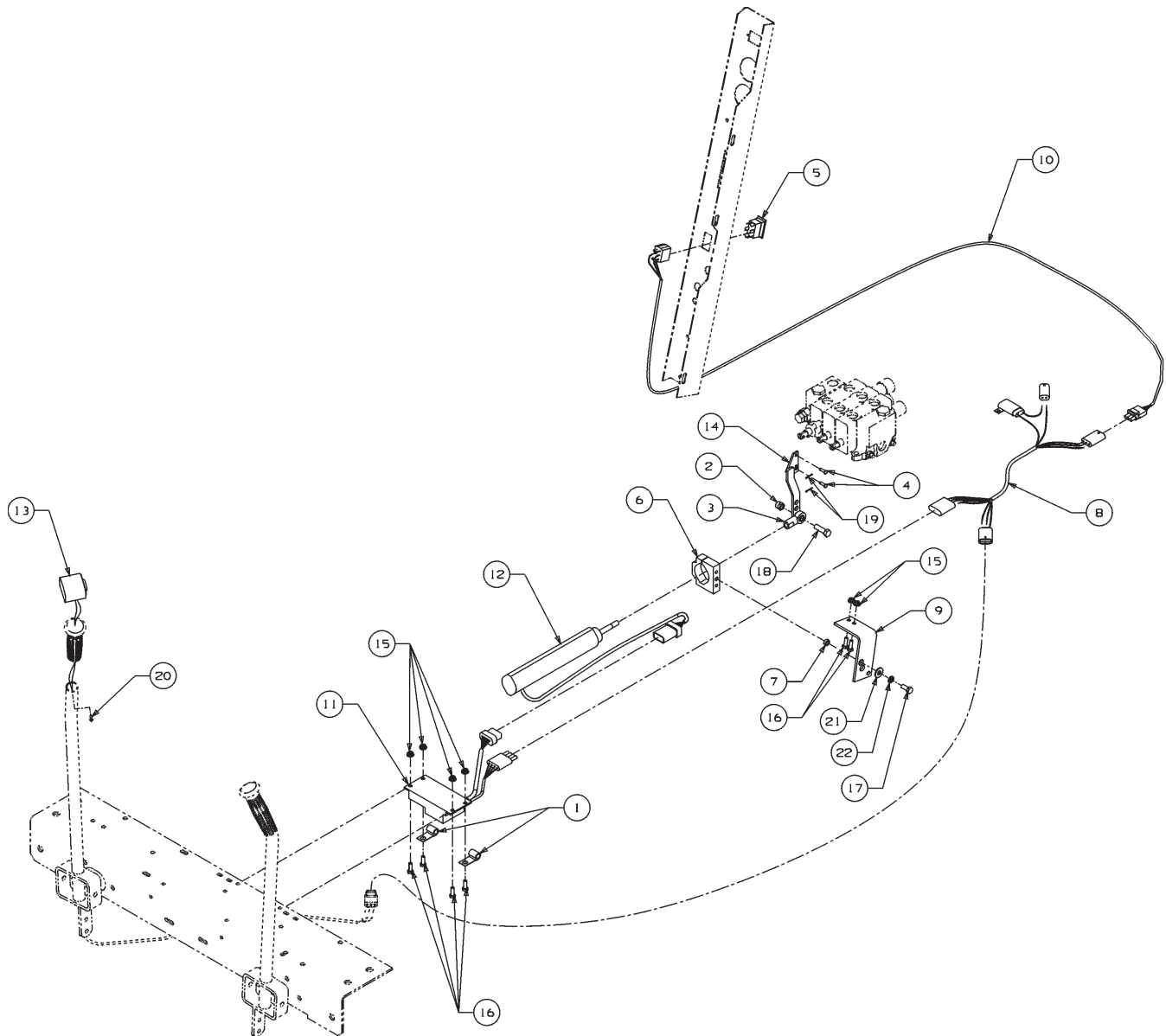
T-Bar and Dual Hand Models



<https://ruelmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - AUXILIARY HYDRAULIC CONTROLS

Ref. No.	Part No.	Description	Quantity T-Bar/Dual Hand
1	064260	NUT/LOCK 5/16	4
2	065164	END/YOKE	2
3	067847	NUT/HEX 3/8	1
4	079213	PIN/SPRING CLEVIS 3/16	2
5	079614	CLAMP/CONDUIT	2
6	087974	JOURNAL/PIVOT	1
7	088254	LEVER/AUXILIARY VALVE	1
8	115039	CABLE/CONTROL	1
9	121002	NUT/LOCK 1/4 (Do Not Over tighten)	4
10	127360	BUSHING/PIVOT	1
11	127488	PIN/CLEVIS 3/16 X 5/8	2
12	135309	ASSEMBLY/PEDAL	1
13	135310	SUPPORT ASSEMBLY/PEDAL	1
14	135312	BAR/PEDAL SUPPORT	1
15	650487	SCREW/CAP 5/16 X 1	3
16	650551	PIN/COTTER 3/32 X 3/4	2
17	650648	NUT/HEX #10	2
18	650692	SCREW/CAP 5/16 X 1-3/4 (Do Not Over tighten)	1
19	654004	WASHER/FLAT 5/16	3
20	654006	WASHER/FLAT 3/8	1
21	B11296	WASHER/FLAT 11/32	1

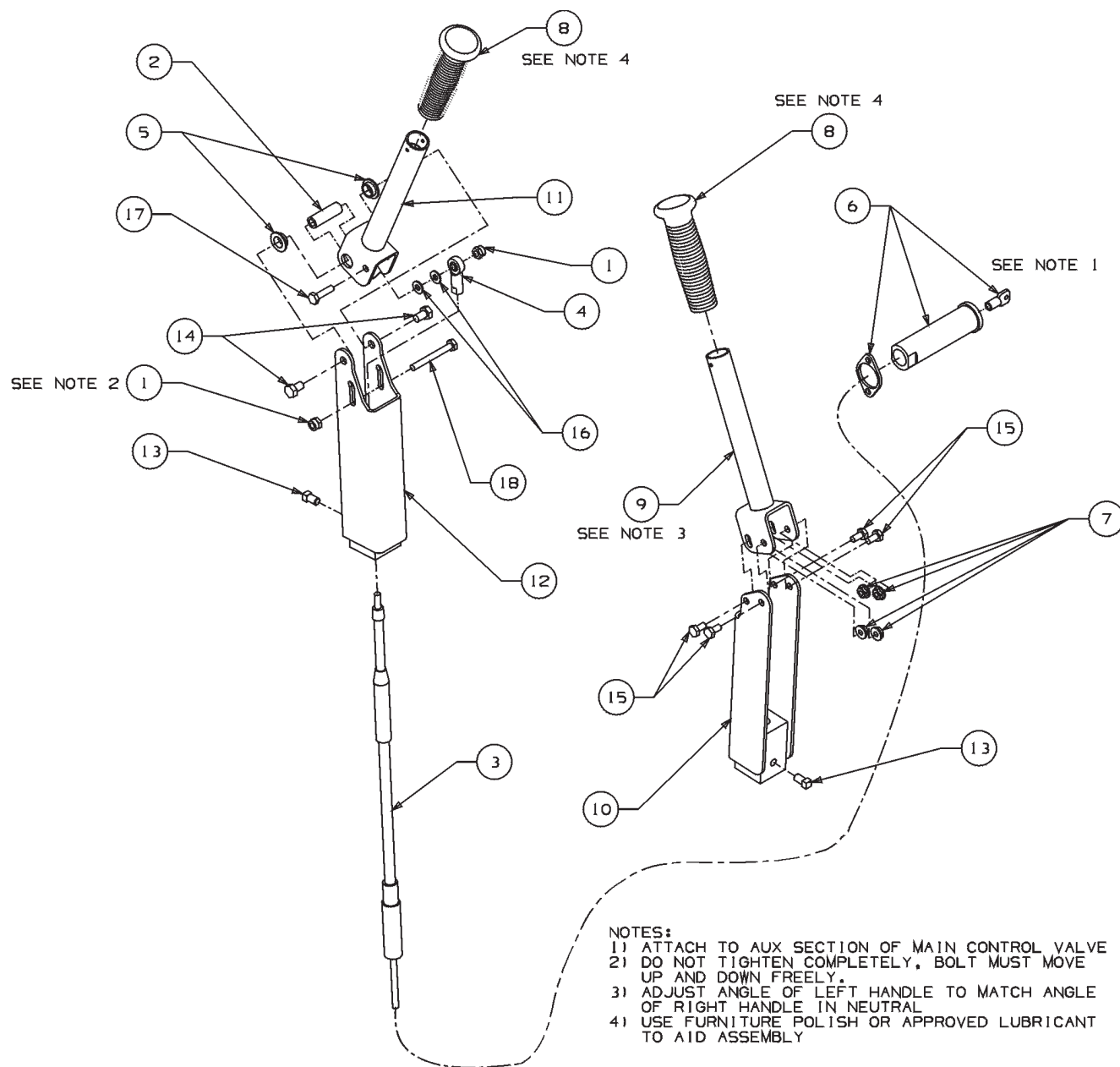
Hand and Foot Models - Electric Auxiliary Control



<https://ruelshub.com/>
SL56/6635 SERIES II SKID LOADERS - AUXILIARY HYDRAULIC CONTROLS

Ref. No.	Part No.	Description	Electric Aux. Qty. Hand/Foot
1	058615	CLAMP/INSULATED	2
2	067847	NUT/HEX 3/8	1
3	079039	ROD END/FEMALE THREAD RIGHT	1
4	127488	PIN/CLEVIS	2
5	131088	SWITCH/ROCKER	1
6	131093	KIT/MOUNT	1
7	131107	SPACER	1
8	132069	HARNESS ASSEMBLY/ELECTRICAL AUXILIARY MAIN	1
9	132070	BRACKET/ACTUATOR MOUNT	1
10	132073	SWITCH ASSEMBLY/ELECTRICAL AUXILIARY PANEL	1
11	132075	CONTROLLER/ELECTRICAL AUXILIARY	1
12	132104	ACTUATOR/LINEAR	1
13	132149	HOUSING ASSEMBLY/SWITCH	1
14	132156	LEVER/VALVE	1
15	134588	NUT/SPIRALOCK™ 1/4	6
16	650448	SCREW/CAP 1/4 X 3/4	6
17	650486	SCREW/CAP 5/16 X 3/4	1
18	650491	SCREW/CAP 3/8 X 1-1/4	1
19	650551	PIN/COTTER	2
20	650702	SCREW/MACHINE #6 X 3/8	1
21	654004	WASHER/FLAT 5/16	1
22	654024	WASHER/LOCK 5/16	1

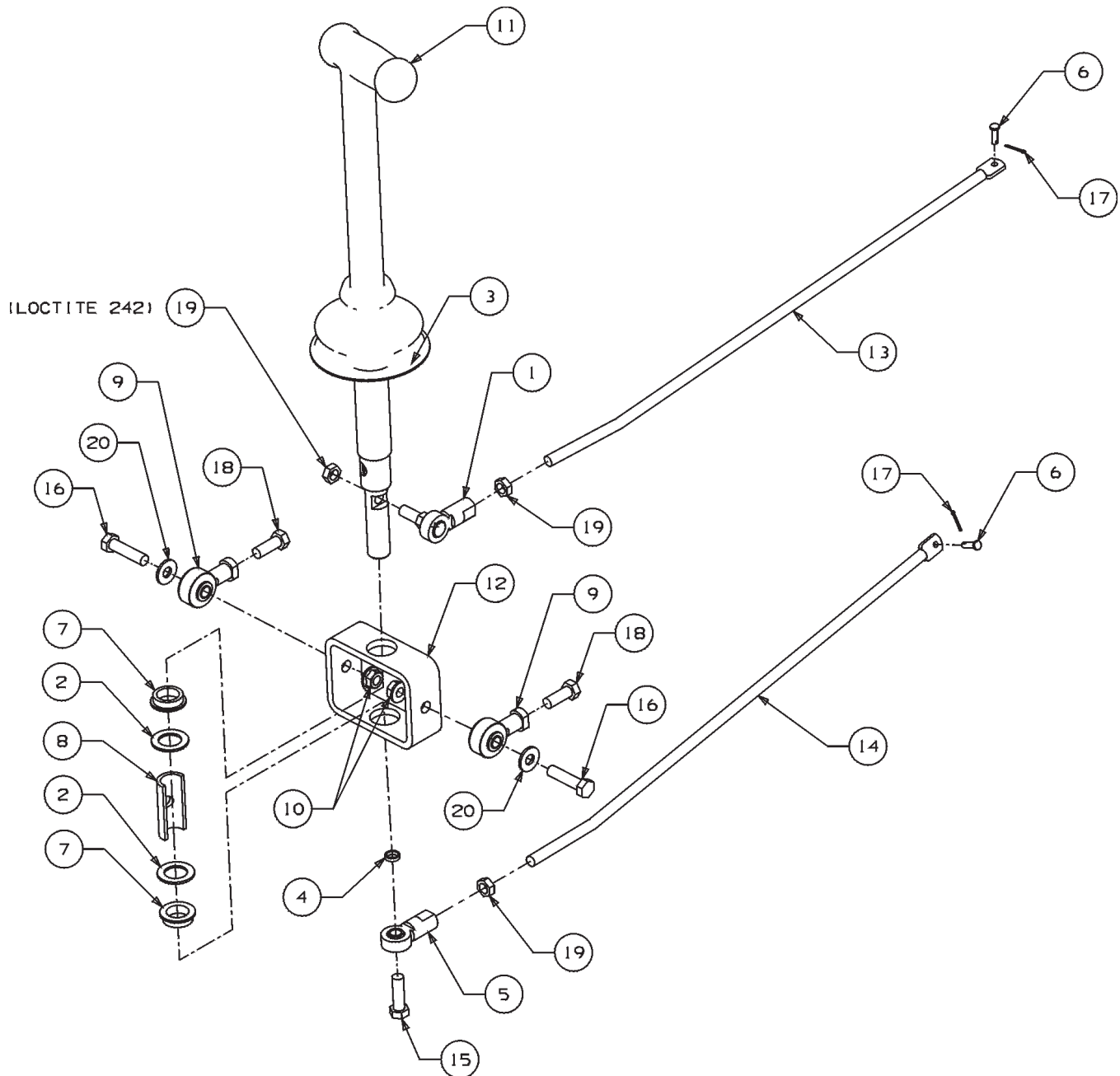
Hand and Foot Models - Mechanical Auxiliary Control



<https://truckmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - AUXILIARY HYDRAULIC CONTROLS

Ref. No.	Part No.	Description	Mechanical Aux. Hand/Foot Qty.
1	071401	NUT/LOCK 1/4	2
2	132346	SPACER/PIVOT	1
3	132370	CABLE 54"	1
4	132372	ROD END/FEMALE 1/4	1
5	132373	BEARING/FLANGED 1/2	2
6	132387	KIT/VALVE	1
7	134588	NUT/SPIRALOCK™ 1/4	4
8	135318	GRIP/RUBBER	2
9	135996	ASSEMBLY/GRIP	1
10	136003	HANDLE/LOWER	1
11	136008	ASSEMBLY/GRIP	1
12	136011	HANDLE/LOWER	1
13	650225	SCREW/SET SQUARE HEAD 5/16 X 1/2	2
14	650484	SCREW/CAP 5/16 X 1/2	2
15	650542	SCREW/CAP 1/4 X 1/2	4
16	650580	WASHER/FLAT 3/16	2
17	650835	SCREW/CAP 1/4 X 1	1
18	650839	SCREW/CAP 1/4 X 2-1/4	1

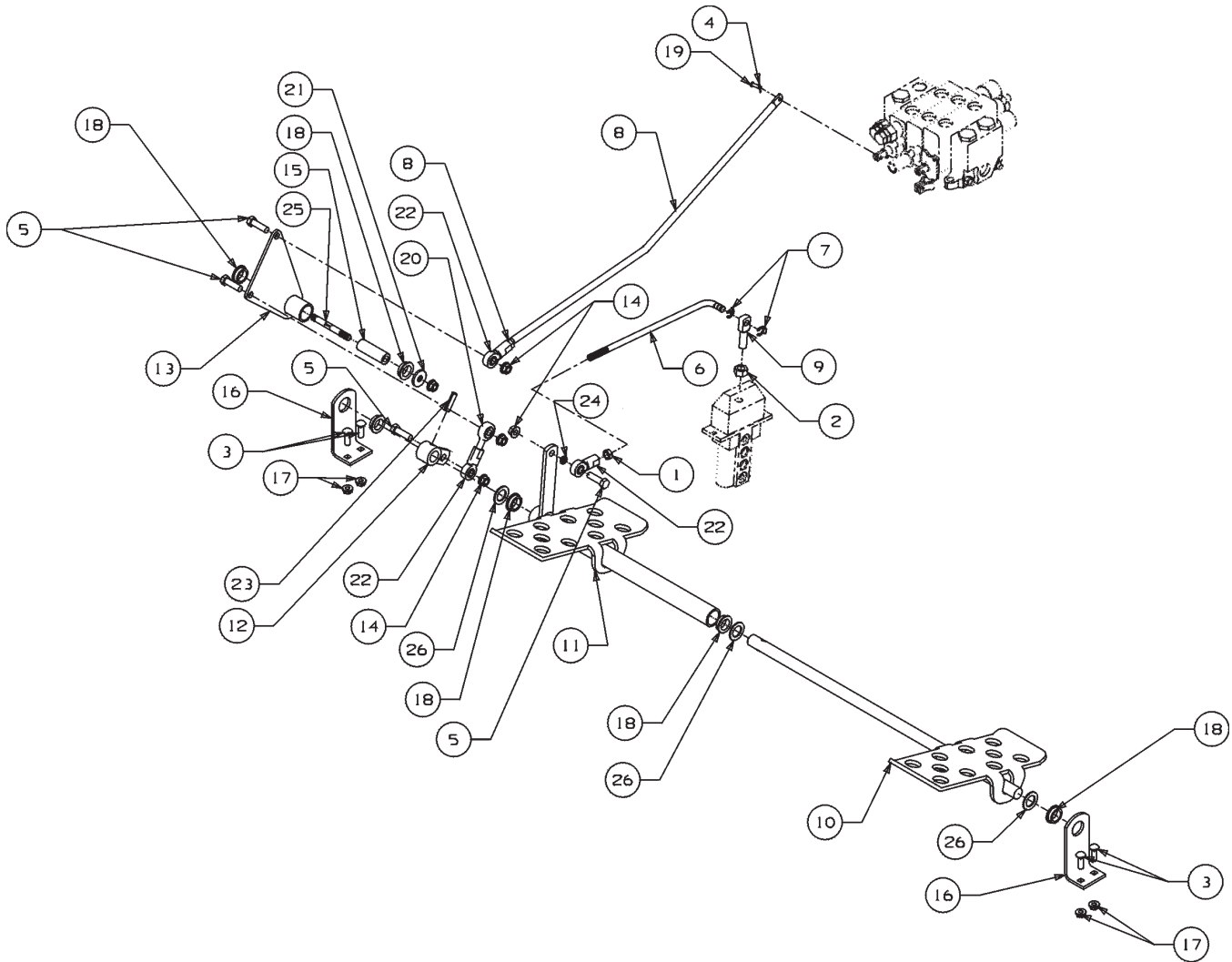
T-Bar Models



<http://truskmanuals.hub.com/>
SL56/6635 SERIES II SKID LOADERS - CONTROLS - LIFT TILT

Ref. No.	Part No.	Description	Quantity T-Bar
1	054202	ROD END/FEMALE STUD 3/8	1
2	056937	WASHER/FLAT 25/32	2
3	074093	BOOT/CONTROL LEVER	1
4	074868	SPACER	1
5	079039	ROD END	1
6	127488	PIN/CLEVIS 3/16 X 5/8	2
7	128316	BUSHING/PIVOT	2
8	134327	T-BAR STOP	1
9	134792	ROD END/ELASTOMERIC 3/8	2
10	134852	NUT/SPIRALOCK™ 3/8	2
11	134889	HANDLE ASSEMBLY/CONTROL	1
12	135393	PIVOT	1
13	135893	ROD/TILT CONTROL	1
14	135894	ROD/LIFT CONTROL	1
15	650491	SCREW/CAP 3/8 X 1/4	1
16	650533	SCREW/CAP 3/8 X 1-1/2	2
17	650551	PIN/COTTER 3/32 X 3/4	2
18	650634	SCREW/CAP 3/8 X 1	2
19	653039	NUT/JAM 3/8	3
20	654004	WASHER/FLAT 5/16	2

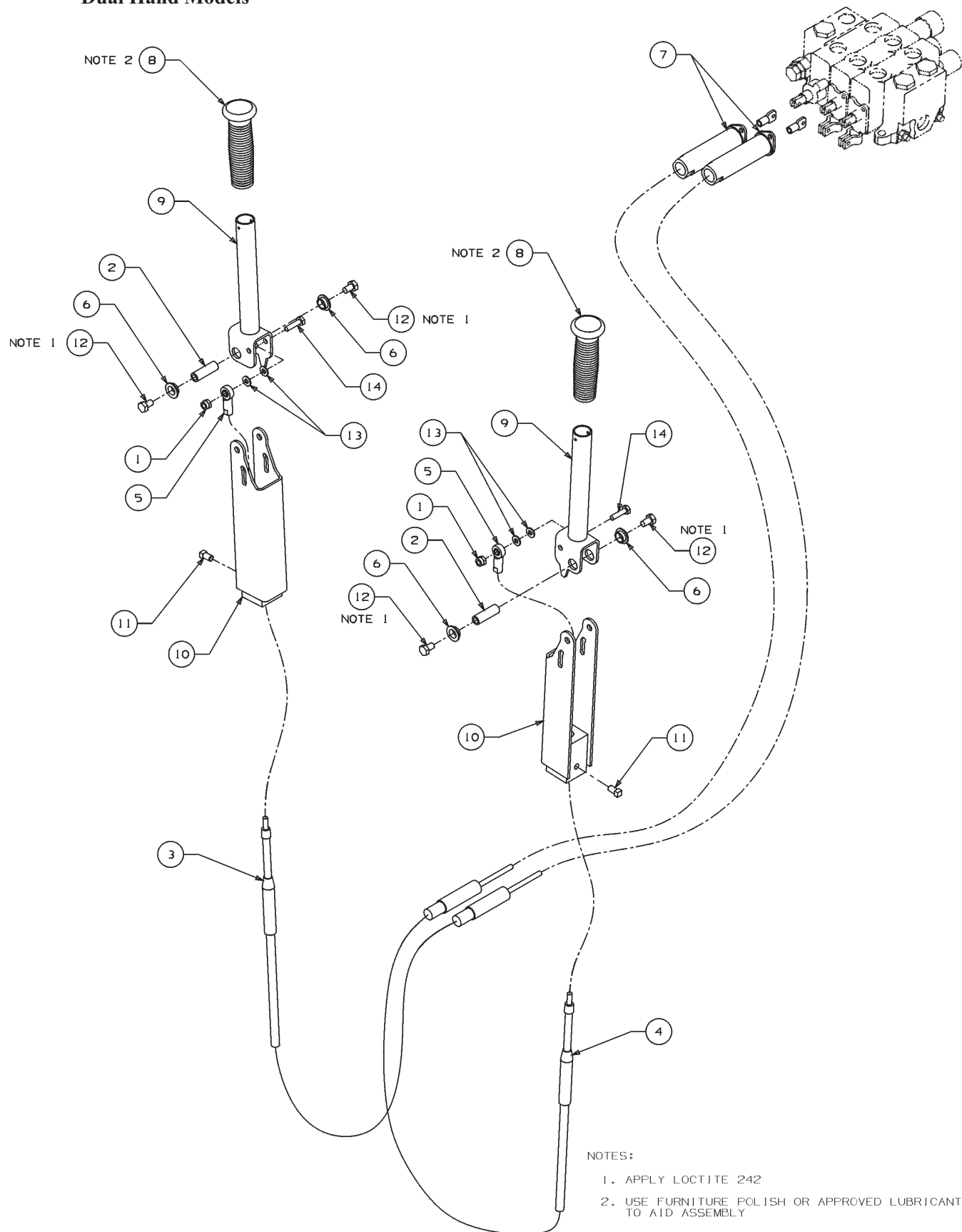
Hand and Foot Models



<http://truskmanuals.hub.com/>
SL56/6635 SERIES II SKID LOADERS - CONTROLS - LIFT TILT

Ref. No.	Part No.	Description	Quantity Hand/Foot
1	653039	NUT/JAM 3/8	2
2	651523	NUT/JAM M12	1
3	650573	BOLT/CARRIAGE 5/16 X 1	4
4	650551	PIN/COTTER	1
5	650491	SCREW/CAP 3/8 X 1-1/4	4
6	136475	ROD/CONTROL	1
7	136251	CLIP/RETAINING	2
8	136191	CONTROL ROD/LIFT	1
9	136190	TAB/THREADED M12 X 1-1/4	1
10	136138	PEDAL ASSEMBLY/LEFT	1
11	136134	PEDAL ASSEMBLY/RIGHT	1
12	135140	ASSEMBLY/LEVER	1
13	135137	ASSEMBLY/PIVOT	1
14	134852	NUT/SPIRALOCK™ 3/8	5
15	134241	SPACER/PIVOT	1
16	132393	BRACKET/BEARING	2
17	131842	NUT/SPIRALOCK™ 5/16	4
18	128316	BUSHING/PIVOT	6
19	127488	PIN/CLEVIS	1
20	123383	ROD END 3/8	1
21	088912	WASHER/FLAT	1
22	079039	ROD END	3
23	075288	PIN/ROLL 5/16 X 1-1/4	1
24	074868	SPACER	1
25	072866	STUD (Loctite® 242)	1
26	056937	WASHER/FLAT 25/32	3

Dual Hand Models

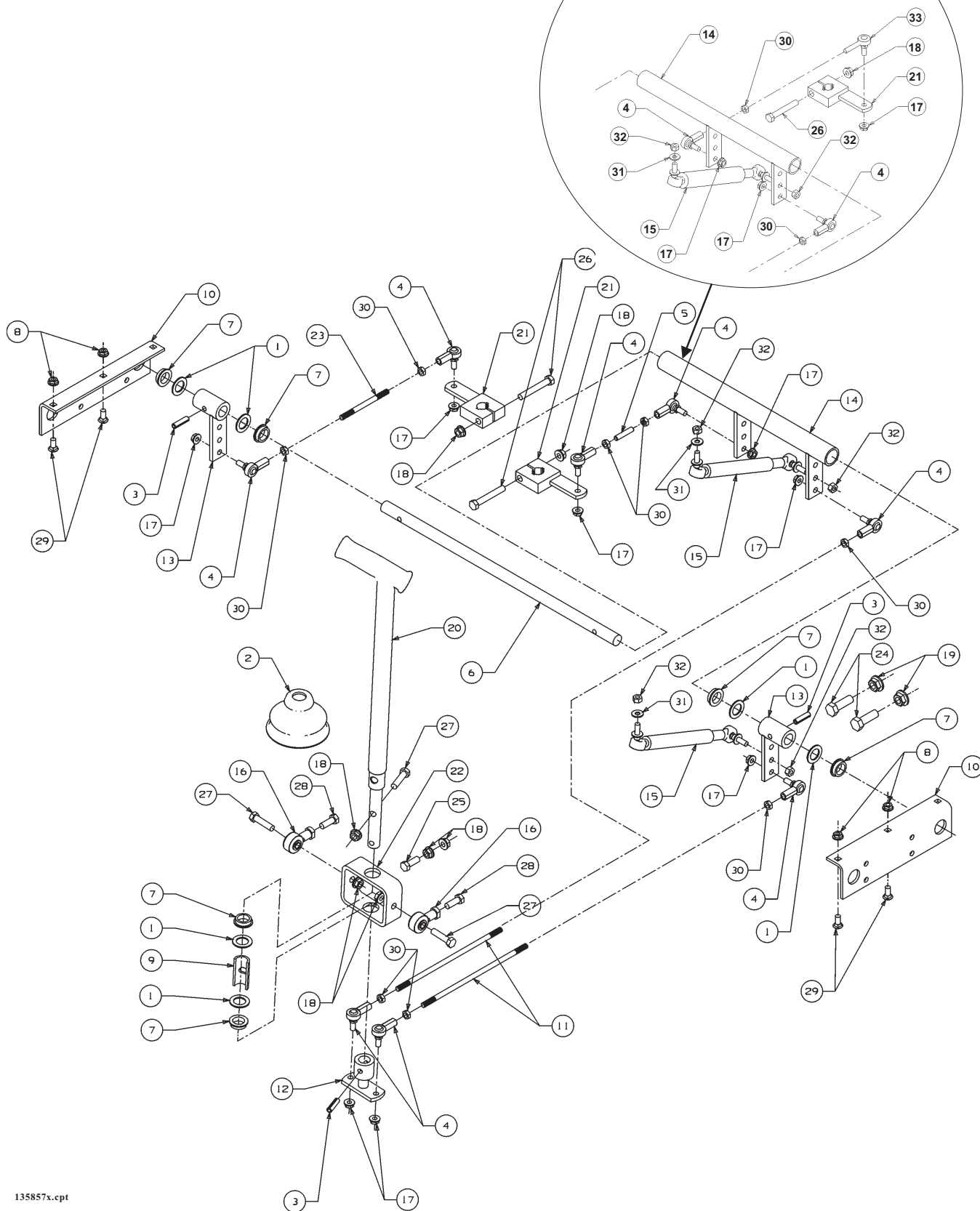


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SL56/6635 SERIES II SKID LOADERS - CONTROLS - LIFT TILT

Ref. No.	Part No.	Description	Quantity Dual Hand
1	071401	NUT/LOCK 1/4	2
2	132346	PIVOT/SPACER	2
3	132370	CABLE 54	1
4	132371	CABLE 72	1
5	132372	ROD END/FEMALE 1/4	2
6	132373	BEARING/FLANGED	4
7	132387	KIT/CABLE MOUNT	2
8	135318	GRIP/RUBBER	2
9	136008	ASSEMBLY/GRIP	2
10	136011	HANDLE/LOWER	2
11	650225	SCREW/SET SQUARE HEAD 5/16 X 1/2	2
12	650484	SCREW/CAP 5/16 X 1/2	4
13	650580	WASHER/FLAT 3/16	4
14	650835	SCREW/CAP 1/4 X 1	2

T-Bar Models

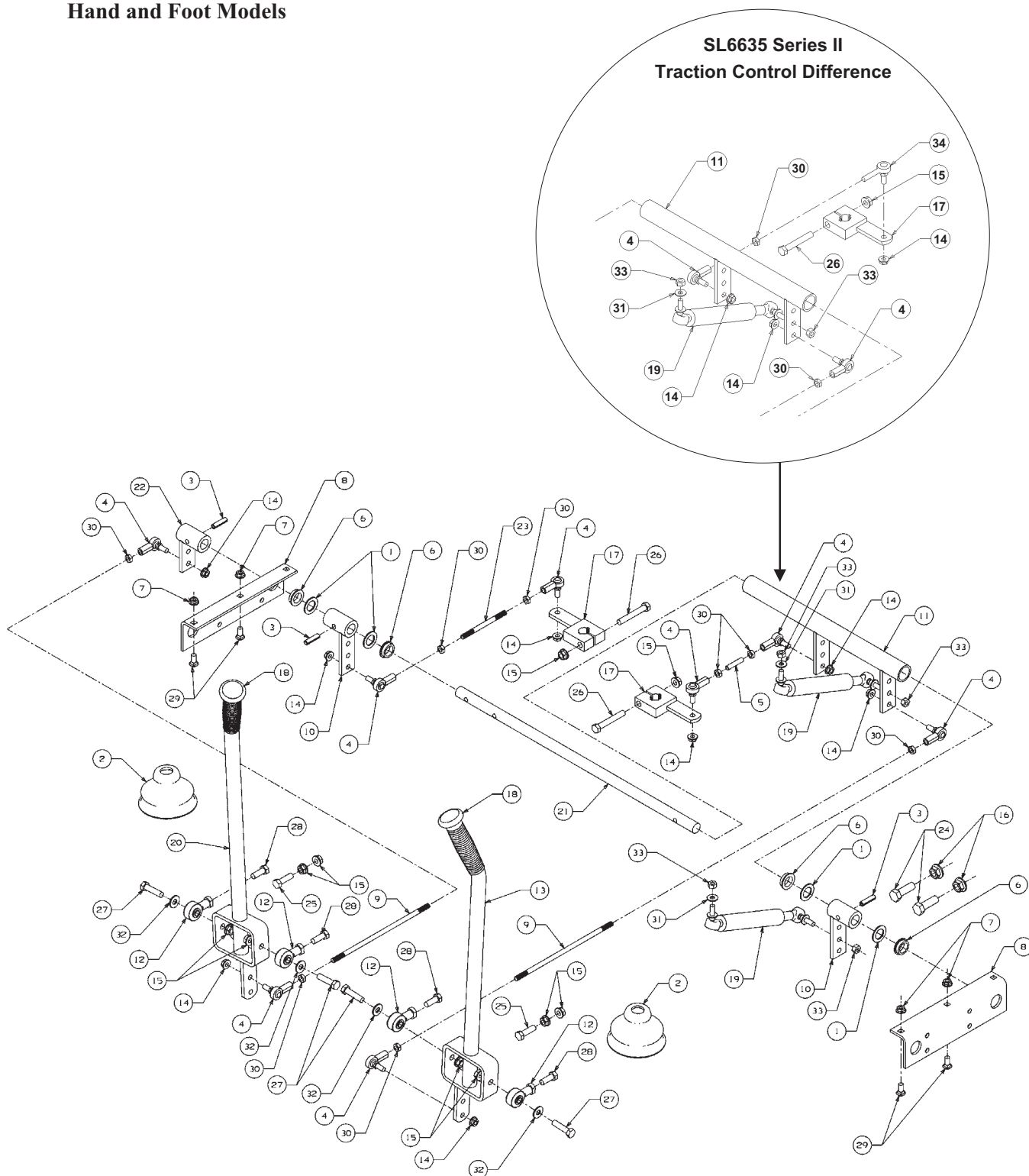
SL6635 Series II Traction Control Difference



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Ref. No.	Part No.	Description	T-Bar Quantity	
			5635	6635
1	056937	WASHER/FLAT 25/32	6	6
2	074093	BOOT/CONTROL LEVER	1	1
3	075288	PIN/ROLL 5/16 X 1-1/4	3	3
4	079216	ROD END/ FEMALE WITH STUD	8	7
5	123722	STUD/CONTROL ROD	1	-
6	127669	SHAFT/PIVOT	1	1
7	128316	BUSHING/PIVOT	6	6
8	131842	NUT/SPIRALOCK™ 5/16	4	4
9	134327	STOP/T-BAR	1	1
10	134400	BRACKET/PIVOT	2	2
11	134436	ROD 9-1/4	2	2
12	134532	ASSEMBLY/PIVOT	1	1
13	134658	ARM/ASSEMBLY	2	2
14	134659	TUBE ASSEMBLY/PIVOT	1	1
15	134757	DEVICE/CENTERING	2	2
16	134792	ROD END/ELASTOMERIC	2	2
17	134851	NUT/SPIRALOCK™ 5/16	8	8
18	134852	NUT/SPIRALOCK™ 3/8	7	7
19	134853	NUT/SPIRALOCK™ 1/2	2	2
20	134888	HANDLE ASSEMBLY/CONTROL	1	1
21	134983	ARM ASSEMBLY/CONTROL	2	2
22	135393	PIVOT	1	1
23	135782	ROD 4-1/8	1	-
	135784	ROD 10-1/8	-	1
24	650453	SCREW/CAP 1/2 X 1-1/2	2	2
25	650490	SCREW/CAP 3/8 X 1	1	1
26	650492	SCREW/CAP 3/8 X 2-1/2	2	2
27	650533	SCREW/CAP 3/8 X 1-1/2	3	3
28	650634	SCREW/CAP 3/8 X 1	2	2
29	650687	BOLT/CARRIAGE 5/16 X 3/4	4	4
30	653036	NUT/JAM 5/16 (Loctite® 242)	8	7
31	654002	WASHER/FLAT 1/4	2	2
32	656048	NUT/HEX M8	4	4
33	135787	ROD END/MALE 5/16	-	1

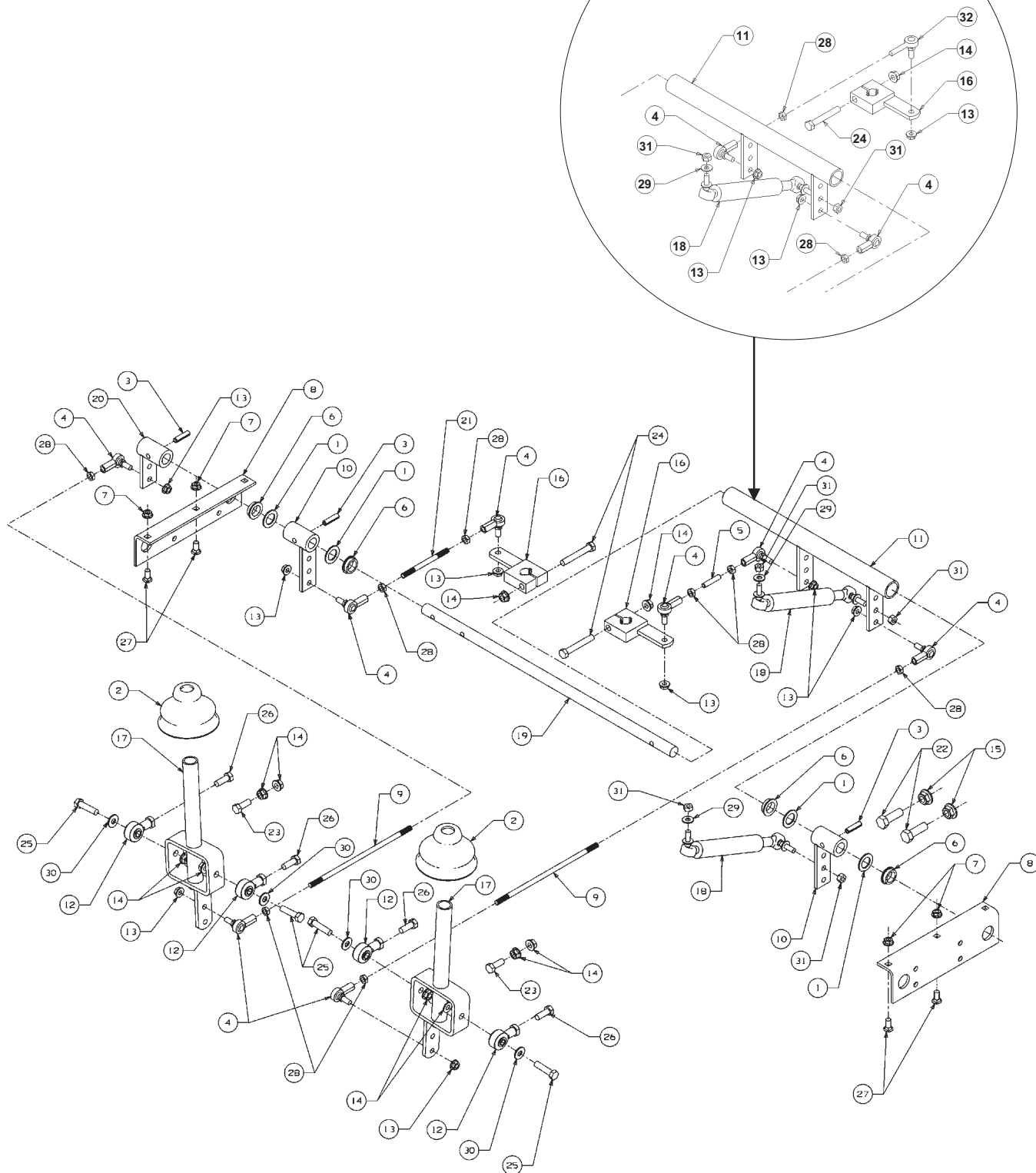
Hand and Foot Models



Ref. No.	Part No.	Description	Hand/Foot Quantity	
			5635	6635
1	056937	WASHER/FLAT 25/32	4	4
2	074093	BOOT/CONTROL LEVER	2	2
3	075288	PIN/ROLL 5/16 X 1-1/4	3	3
4	079216	ROD END/FEMALE	8	7
5	123722	ROD/TAKEUP	1	-
6	128316	BEARING/SINTERED BRONZE	4	4
7	131842	NUT/SPIRALOCK™ 5/16	4	4
8	134400	BAR/BEARING PIVOT	2	2
9	134436	ROD 9-1/4	2	2
10	134658	ASSEMBLY/LEVER	2	2
11	134659	TUBE ASSEMBLY/PIVOT	1	1
12	134792	END/ROD ELASTOMERIC	4	4
13	134814	LEVER/CONTROL LEFT	1	1
14	134851	NUT/SPIRALOCK™ 5/16	8	8
15	134852	NUT/SPIRALOCK™ 3/8	10	10
16	134853	NUT/SPIRALOCK™ 1/2	2	2
17	134983	ARM ASSEMBLY/CONTROL	2	2
18	135318	GRIP/RUBBER (Silicone Lubricant)	2	2
19	135332	DEVICE/CENTERING	2	2
20	135604	LEVER/CONTROL RIGHT	1	1
21	135605	SHAFT/PIVOT	1	1
22	135607	ARM/ASSEMBLY	1	1
23	135782	ROD 4-1/8	1	-
	135784	ROD 10-1/8	-	1
24	650453	SCREW/CAP 1/2 X 1-1/2	2	2
25	650491	SCREW/CAP 3/8 X 1-1/4	2	2
26	650492	SCREW/CAP 3/8 X 2-1/2	2	2
27	650533	SCREW/CAP 3/8 X 1-1/2	4	4
28	650634	SCREW/CAP 3/8 X 1	4	4
29	650687	BOLT/CARRIAGE 5/16 X 3/4	4	4
30	653036	NUT/JAM HEX 5/16 (Loctite® 242)	8	7
31	654002	WASHER/FLAT 1/4	2	2
32	654004	WASHER/FLAT 5/16	4	4
33	656048	NUT/HEX M8 X 1-1/4	4	4
34	135787	ROD END/MALE 5/16	-	1

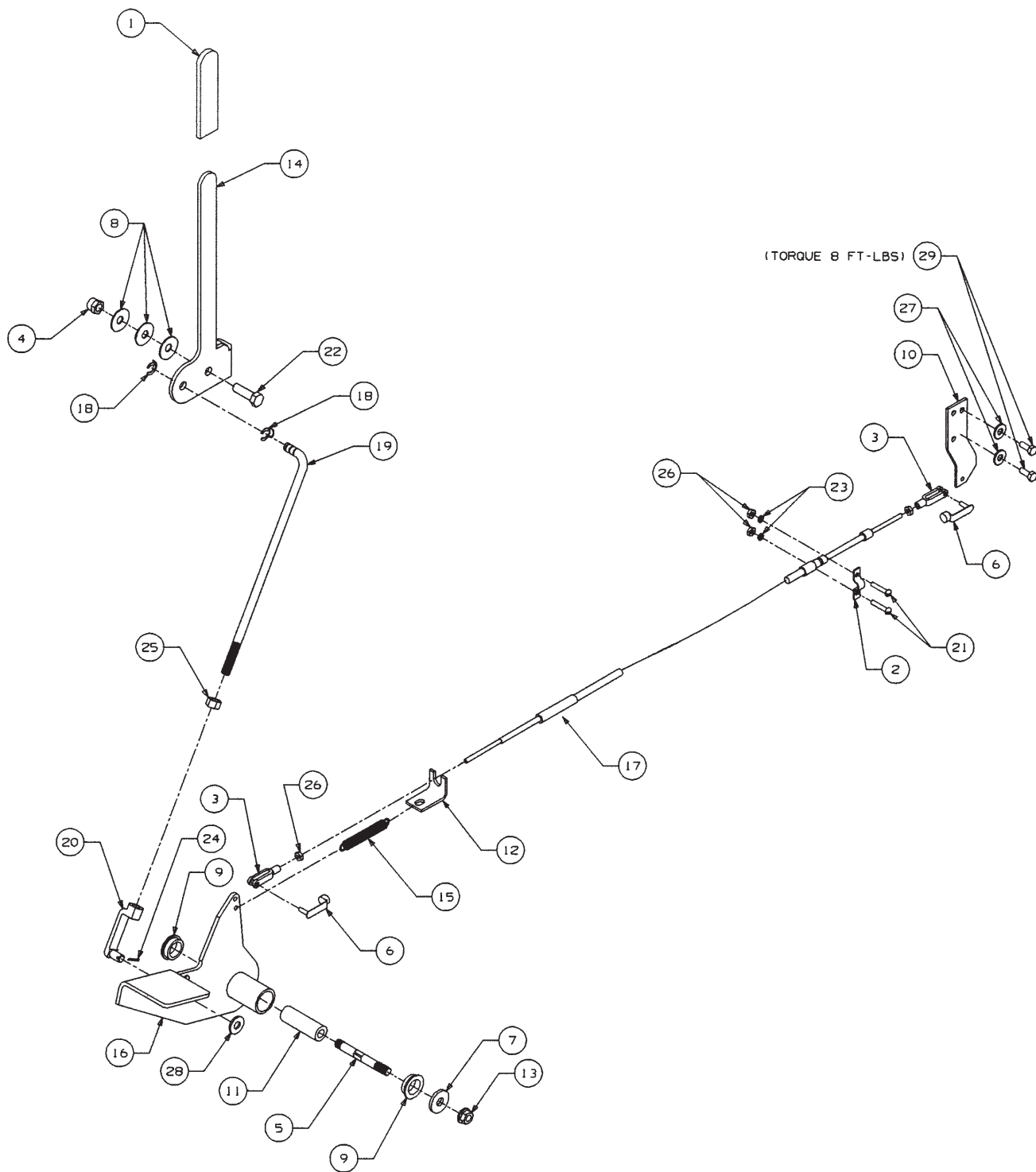
Dual Hand Models

SL6635 Series II Traction Control Difference



Ref. No.	Part No.	Description	Dual Hand Quantity	
			5635	6635
1	056937	WASHER/FLAT 25/32	4	4
2	074093	BOOT/CONTROL LEVER	2	2
3	075288	PIN/ROLL 5/16 X 1-1/4	3	3
4	079216	ROD END/FEMALE	8	7
5	123722	STUD/CONTROL ROD	1	1
6	128316	BUSHING/PIVOT	4	4
7	131842	NUT/SPIRALOCK™ 5/16	4	4
8	134400	BRACKET/PIVOT	2	2
9	134436	ROD 9-1/4	2	2
10	134658	ARM/ASSEMBLY	2	2
11	134659	TUBE ASSEMBLY/PIVOT	1	1
12	134792	ROD END/ELASTOMERIC	4	4
13	134851	NUT/SPIRALOCK™ 5/16	8	8
14	134852	NUT/SPIRALOCK™ 3/8	10	10
15	134853	NUT/SPIRALOCK™ 1/2	2	2
16	134983	ARM ASSEMBLY/CONTROL	2	2
17	135069	ASSEMBLY/LEVER	2	2
18	135332	DEVICE/CENTERING	2	2
19	135605	SHAFT/PIVOT	1	1
20	135607	ARM/ASSEMBLY	1	1
21	135782	ROD 4-1/8	1	-
	135784	ROD 10-1/8	-	1
22	650453	SCREW/CAP 1/2 X 1-1/2	2	2
23	650490	SCREW/CAP 3/8 X 1	2	2
24	650492	SCREW/CAP 3/8 X 2-1/2	2	2
25	650533	SCREW/CAP 3/8 X 1-1/2	4	4
26	650634	SCREW/CAP 3/8 X 1	4	4
27	650687	BOLT/CARRIAGE 5/16 X 3/4	4	4
28	653036	NUT/JAM 5/16 (Loctite® 242)	8	7
29	654002	WASHER/FLAT 1/4	2	2
30	654004	WASHER/FLAT 5/16	4	4
31	656048	NUT/HEX M8	4	4
32	135787	ROD END/MALE 5/16	-	1

T-Bar and Dual Hand Models

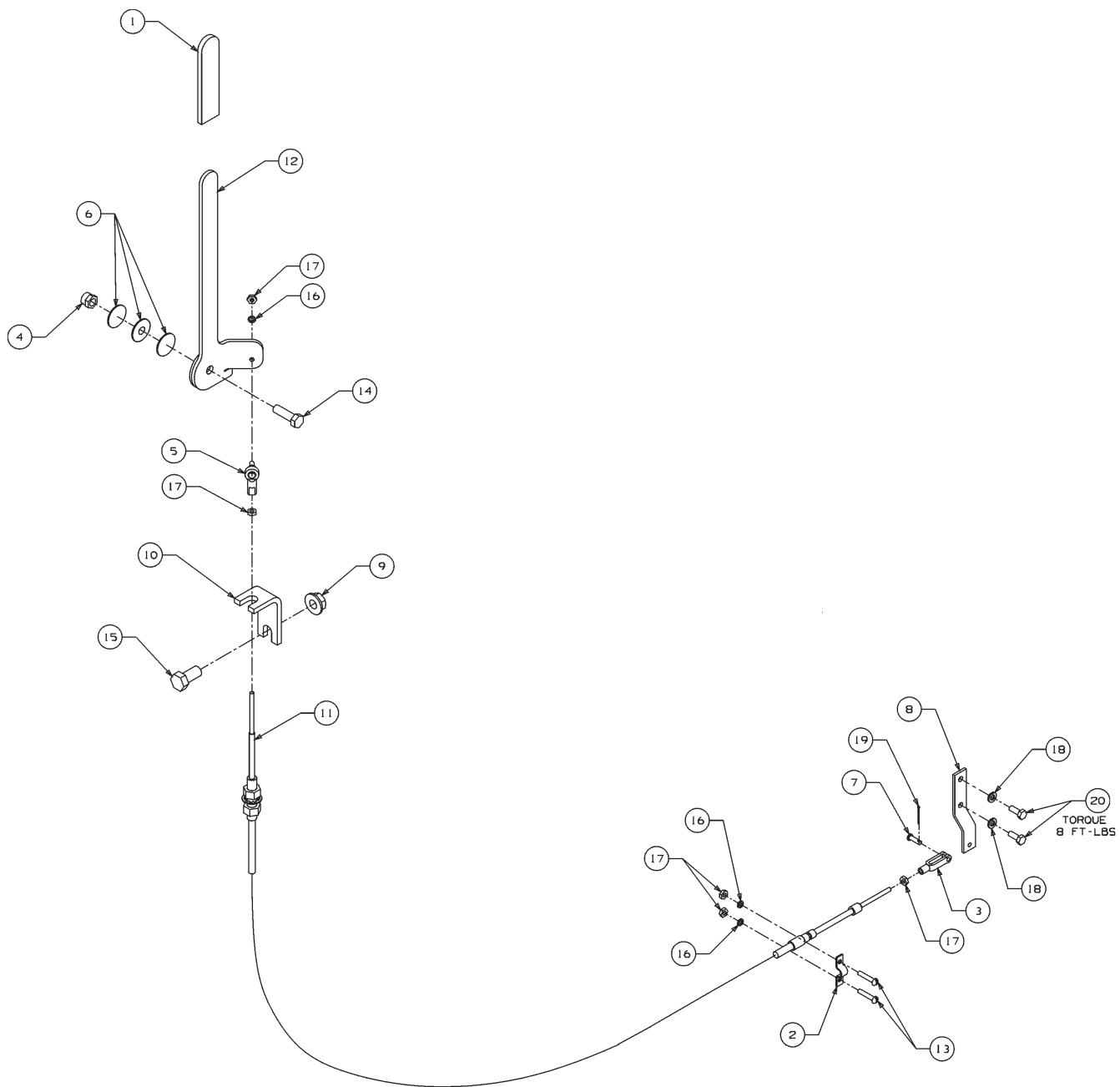


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<http://truckmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - CONTROLS - ENGINE

Ref. No.	Part No.	Description	Quantity T-Bar/Dual Hand
1	062282	GRIP/FLAT HANDLE	1
2	065163	CLAMP/CABLE	1
3	065164	CLEVIS/ROD END	2
4	067847	NUT/HEX 3/8	1
5	072866	STUD	1
6	079213	PIN/CLEVIS SPRING	1
7	088912	WASHER/FLAT 13/32	1
8	124078	WASHER/BELLEVILLE	3
9	128316	BUSHING/PIVOT	2
10	131110	LEVER/THROTTLE	1
11	134241	SPACER/PIVOT	1
12	134447	CLIP/SPRING	1
13	134852	NUT/SPIRALOCK™ 3/8	1
14	134914	ASSEMBLY/HANDLE	1
15	135772	SPRING	1
16	135841	PEDAL ASSEMBLY/FOOT	1
17	135966	CABLE/THROTTLE	1
18	136251	CLIP/RETAINING	2
19	136475	ROD/CONTROL	1
20	139108	CLEVIS/HALF 3/8	1
21	650387	SCREW/MACHINE ROUND HEAD #10 X 1/2	2
22	650491	SCREW/CAP 3/8 X 1-1/4	1
23	650549	WASHER/LOCK #10	2
24	650551	PIN/COTTER	1
25	650552	NUT/HEX 3/8	1
26	650648	NUT/HEX #10	4
27	654002	WASHER/FLAT 1/4	2
28	654004	WASHER/FLAT 5/16	1
29	656149	SCREW/CAP M6 X 16MM	2

Hand and Foot Models



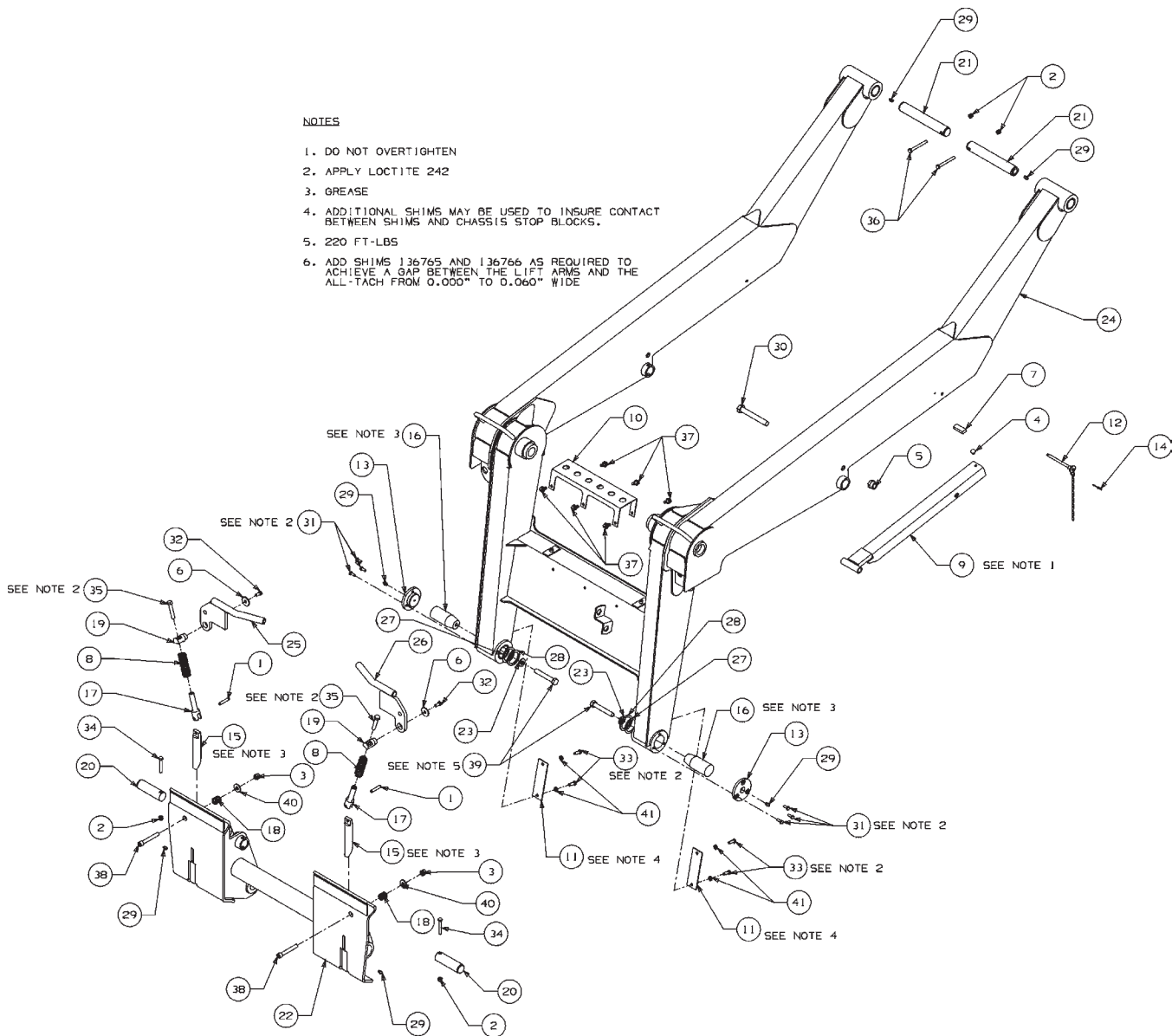
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<http://truckmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - CONTROLS - ENGINE

Ref. No.	Part No.	Description	Quantity Hand/Foot
1	062282	GRIP/FLAT HANDLE	1
2	065163	CLAMP/CABLE	1
3	065164	CLEVIS/ROD END #10	1
4	067847	NUT/HEX 3/8	1
5	114449	ROD END/FEMALE	1
6	124078	WASHER/BELLEVILLE	3
7	127488	PIN/CLEVIS	1
8	131110	LEVER/THROTTLE	1
9	134853	NUT/SPIRALOCK™ 1/2	1
10	135819	BRACKET/CABLE SUPPORT	1
11	135966	CABLE/THROTTLE	1
12	136239	HANDLE ASSEMBLY/HAND AND FOOT	1
13	650387	SCREW/MACHINE ROUNDHEAD #10 X 1	2
14	650491	SCREW/CAP 3/8 X 1-1/4	1
15	650494	SCREW/CAP 1/2 X 1	1
16	650549	WASHER/LOCK #10	3
17	650648	NUT/HEX MACHINE SCREW #10	5
18	654022	WASHER/LOCK 1/4	2
19	655001	PIN/COTTER	1
20	656149	SCREW/CAP M6 X 16MM	2

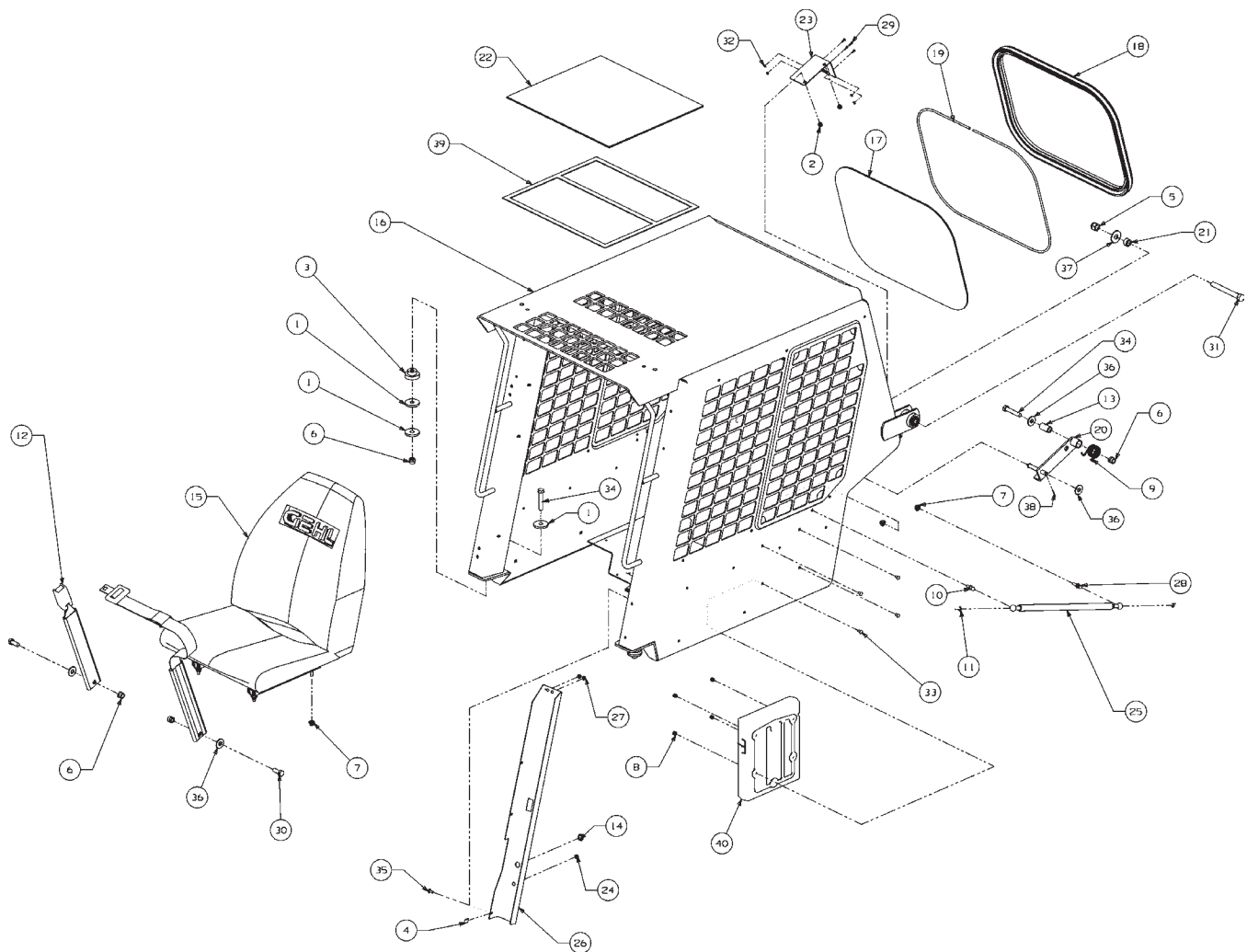
NOTES

1. DO NOT OVERTIGHTEN
2. APPLY LOCTITE 242
3. GREASE
4. ADDITIONAL SHIMS MAY BE USED TO INSURE CONTACT BETWEEN SHIMS AND CHASSIS STOP BLOCKS.
5. 220 FT-LBS
6. ADD SHIMS 136765 AND 136766 AS REQUIRED TO ACHIEVE A GAP BETWEEN THE LIFT ARMS AND THE ATTACH FROM 0.000" TO 0.060" WIDE



SL56/6635 SERIES II SKID LOADERS - LIFTARM & ATTACHMENT SYSTEM

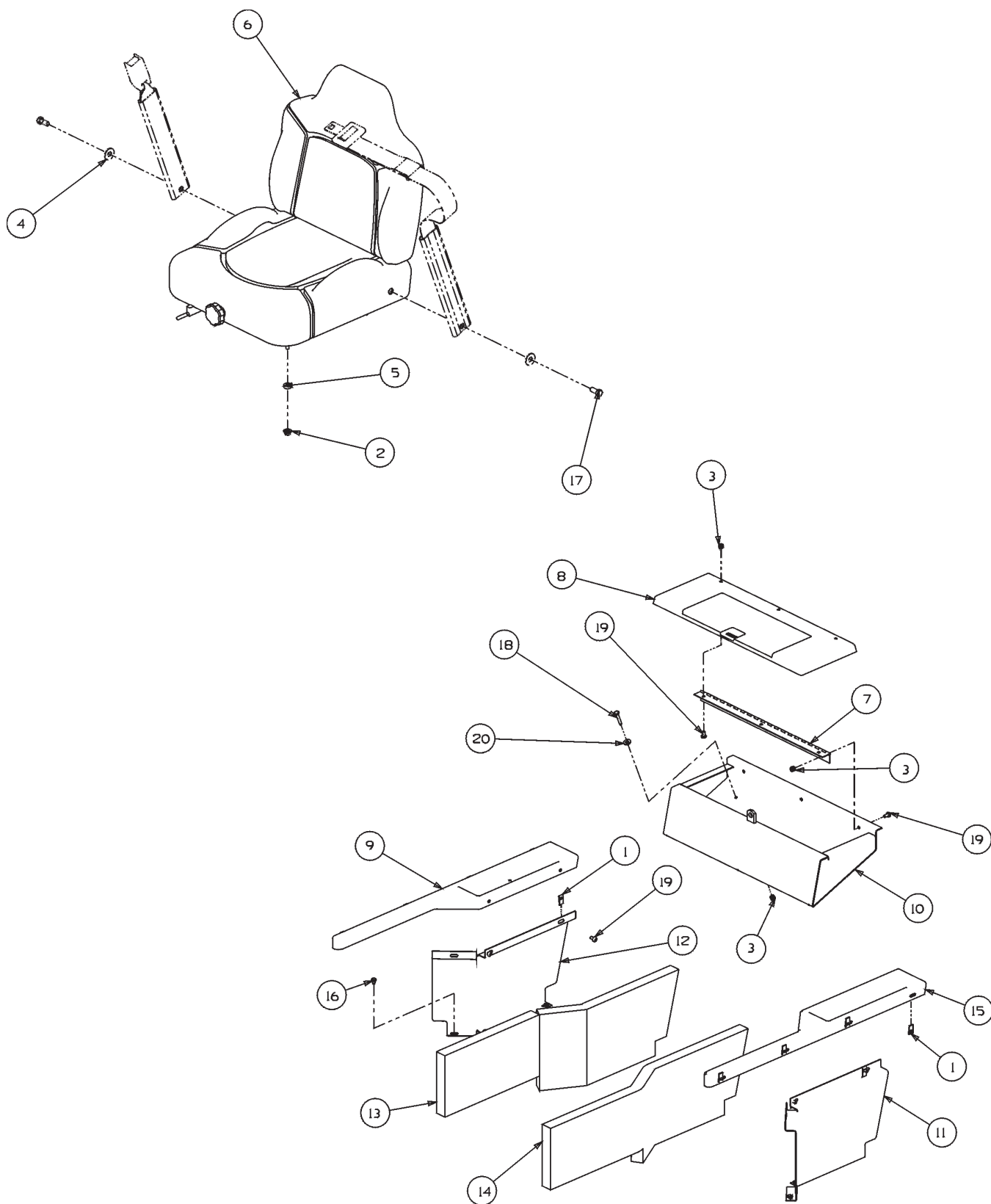
Ref. No.	Part No.	Description	Quantity All-Tach™ Attachment
1	062756	PIN/SPRING	2
2	067847	NUT/HEX 3/8	4
3	068034	NUT/HEX 1/2	2
4	074860	STEM/RUBBER	1
5	079209	NUT/HEX 3/4	1
6	137214	WASHER/THRUST	2
7	087854	PAD/ARM BRACE	1
8	123554	SPRING/COMPRESSION 4-1/2	2
9	131176	ARM/SAFETY	1
10	131201	STEP	1
11	131443	SHIM	2
12	131785	PIN/QUICK RELEASE	1
13	132088	CAP/GREASE	2
14	132289	RIVET/BLIND	1
15	134219	PIN	2
16	134579	PIN	2
17	134594	ROD/PUSH	2
18	134707	SPRING/COMPRESSION	2
19	134874	ADAPTOR/PUSH ROD	2
20	135300	PIN	2
21	135301	PIN	2
22	135566	WELDMENT/ALL-TACH™ (Lithium Grease)	1
23	135773	WASHER/HARDENED FLAT 5/8	2
24	135945	LIFTARM	1
	088101	BUSHING/SPRING	2
	131266	BUSHING/LIFTARM (Loctite® 680)	4
25	136036	HANDLE/RIGHT	1
26	136037	HANDLE/LEFT	1
27	136765	SHIM	AR
28	136766	SHIM	AR
29	570002	FITTING/GREASE	6
30	650483	SCREW/CAP 3/4 X 5-1/2	1
31	650486	SCREW/CAP 5/16 X 3/4	6
32	651297	SCREW/CAP 3/8 X 1	2
33	650490	SCREW/CAP 3/8 X 1	4
34	650492	SCREW/CAP 3/8 X 2-1/2	2
35	651542	SCREW/CAP 1/2 X 2-3/4	2
36	650731	SCREW/CAP 3/8 X 3-1/2	2
37	651168	SCREW/CAP SELF-TAPPING 3/8 X 3/4	6
38	651364	SCREW/CAP SOCKET HEAD 1/2 X 4-1/2	2
39	651372	SCREW/CAP 5/8 X 4	2
40	654009	WASHER/FLAT 1/2	2
41	654026	WASHER/LOCK 3/8	4



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Ref. No.	Part No.	Description	Quantity 56/6635
1	057557	WASHER/FLAT 17/32	6
2	064260	NUT/LOCK 5/16	2
3	064543	MOUNTING/ISOLATION	2
4	067750	NUT/SPEED	3
5	067823	NUT/LOCK 5/8	2
6	068034	NUT/LOCK 1/2	5
7	070648	NUT/FLANGED LOCK	8
8	071401	NUT/LOCK 1/4	4
9	077794	SPRING/TORSION	1
10	089010	STUD/BALL	2
11	089012	CLIP/SPRING	4
12	121412	BELT/SEAT	1
13	122828	SLEEVE	1
14	129420	PLUG/PLASTIC 3/4	1
15	130085	SEAT	1
	131691	SLIDE/SEAT (SET)	1
16	131060	ROPS	1
17	131766	WINDOW/ROPS	1
18	131767	WEATHERSTRIP/WINDOW	1
19	131768	RIP CORD/WEATHERSTRIP	1
20	131805	ASSEMBLY/LIMITER	1
21	131945	BUSHING	2
22	132089	WINDOW/ENCLOSURE	1
23	132179	BULKHEAD/HARNESS	1
24	134681	PLUG/PLASTIC 15/32	1
25	135177	SPRING/GAS	2
26	135240	FILLER/ROPS	1
27	135252	PLUG/PLASTIC 3/8	2
28	136077	STUD/BALL	2
29	650394	SCREW/MACHINE ROUND HEAD #6 X 1/2	4
30	650495	SCREW/CAP 1/2 X1-1/4	2
31	650499	SCREW/CAP 5/8 x 5-1/2	2
32	650658	NUT/HEX #6	4
33	650771	BOLT/CARRIAGE 1/4 X 1/2	4
34	650850	SCREW/CAP 1/2 X 2-3/4	3
35	651307	SCREW/PHILLIPS ROUND HEAD 1/4 X 1/2	3
36	654009	WASHER/FLAT 1/2	4
37	654012	WASHER/FLAT 5/8	2
38	655006	PIN/COTTER 1/8 X 1	1
39	703692	TAPE/TWO-WAY 3/4 (Attach window to top of ROPS)	1
40	L62459	CASE/OPERATOR'S MANUAL	1

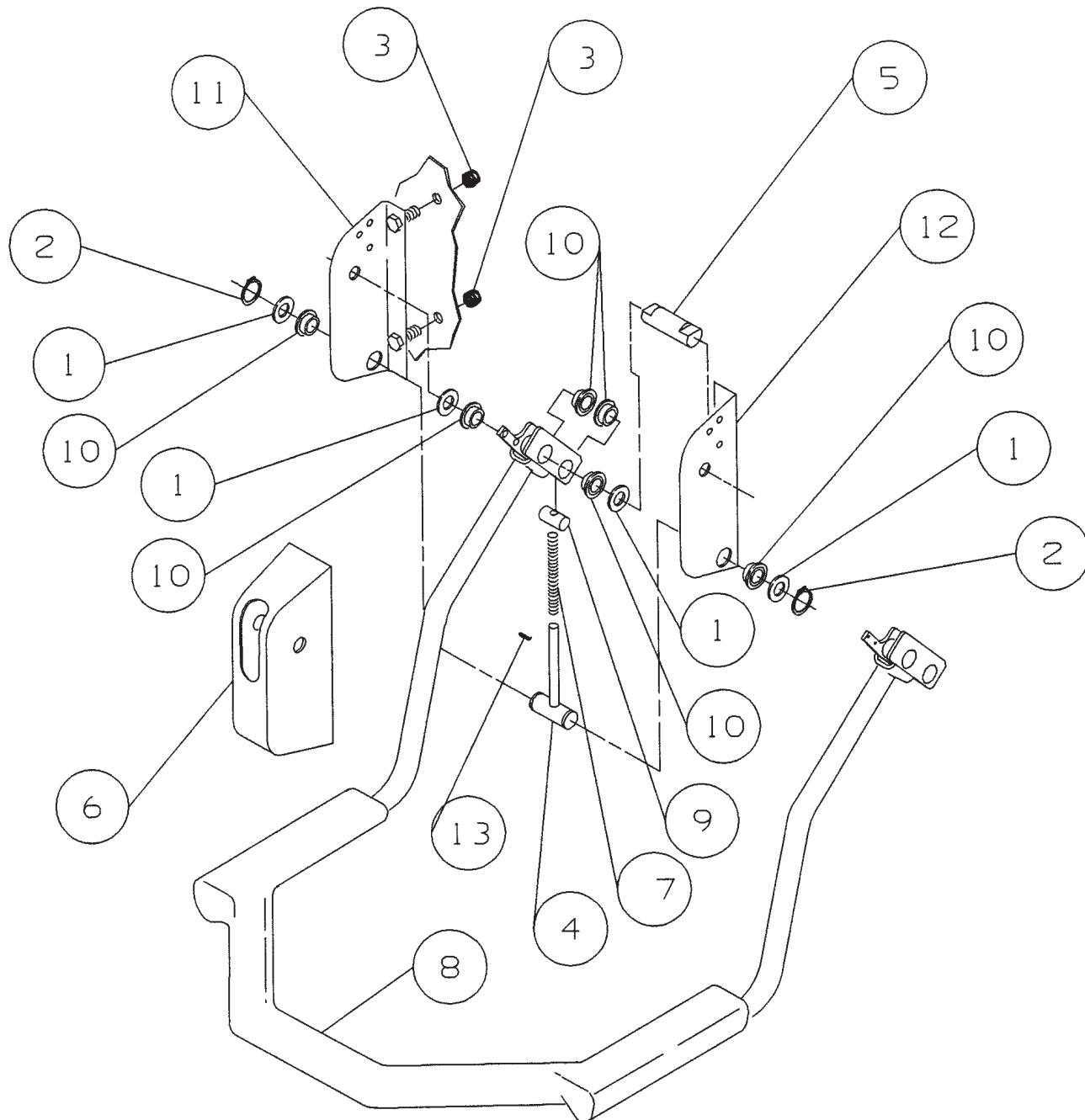
Deluxe Options



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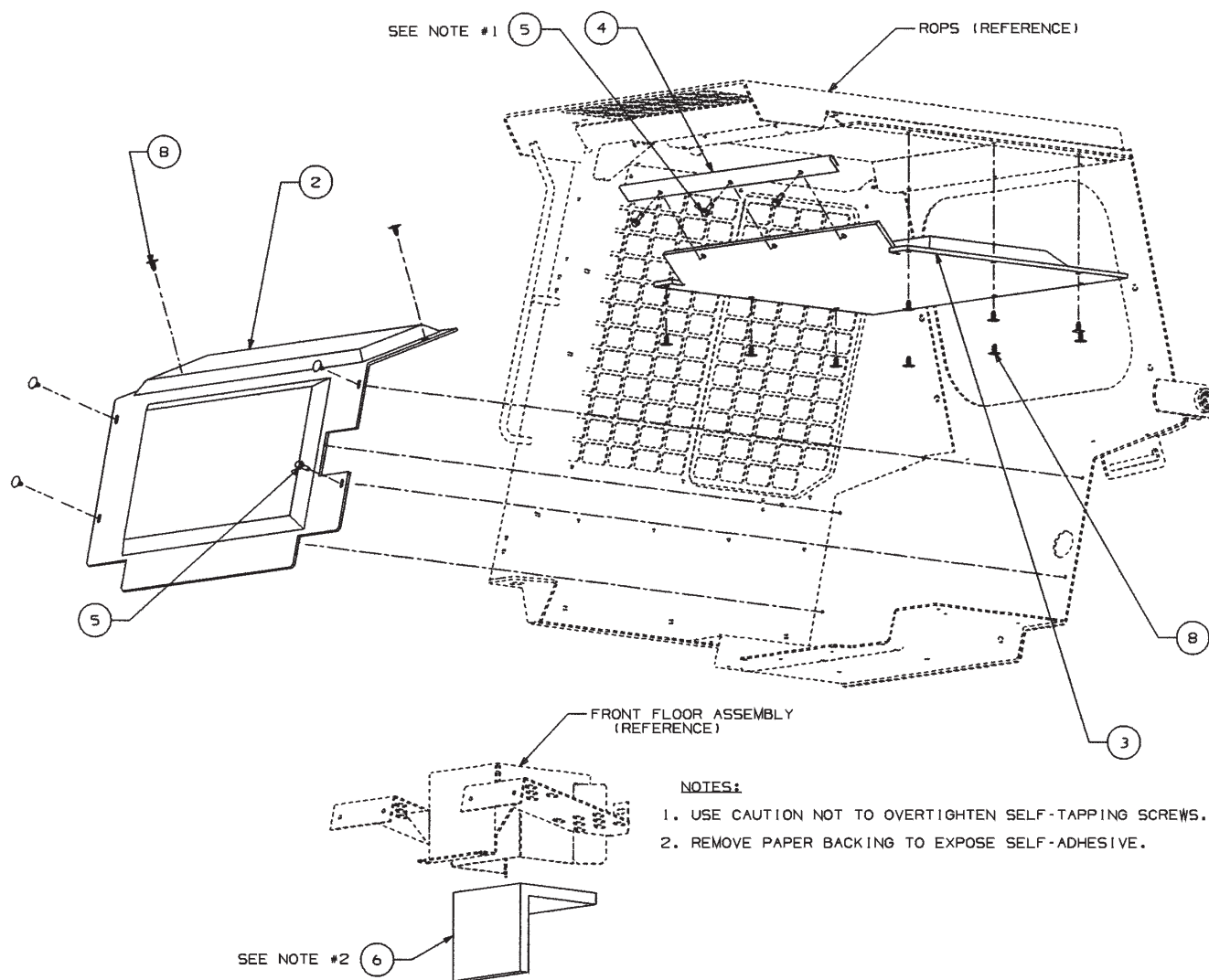
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SL56/6635 SERIES II SKID LOADERS - ROPS AND SEAT

Ref. No.	Part No.	Description	Quantity Deluxe Options
1	067750	NUT/SPEED	6
2	070648	NUT/FLANGED LOCK	4
3	071401	NUT/LOCK 1/4	2
4	654046	WASHER/PLAIN 7/16	2
5	127360	BUSHING/PIVOT	4
6	132161	SEAT/SUSPENSION	1
7	132244	HINGE	1
8	132341	COVER/TOOLBOX	1
9	132348	CONSOLE/RIGHT	1
10	132367	ASSEMBLY/TOOLBOX	1
11	132368	SUPPORT/CONSOLE	1
12	132369	SUPPORT/CONSOLE	1
13	132429	FOAM/RIGHT ROPS	1
14	135361	FOAM/LEFT ROPS	1
15	135362	CONSOLE/LEFT	1
16	650294	SCREW/CAP SELF-TAPPING 1/4 x 3/8	3
17	650630	SCREW/CAP 7/16 X 1	2
18	650959	SCREW/CAP SELF-TAPPING 1/4 X 1-1/2	2
19	651307	SCREW/PHILLIPS PAN HEAD 1/4 X 1/2	6
20	654002	WASHER/FLAT 1/4	2



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SL56/6635 SERIES II SKID LOADERS - RESTRAINT BAR

Ref. No.	Part No.	Description	Quantity 56/6635
1	056937	WASHER/FLAT 25/32	8
2	067950	RING/EXTERNAL RETAINING	4
3	068034	NUT/LOCK NYLON INSERT 1/2	4
4	078723	SPRING ASSEMBLY/ACTUATOR	2
5	078730	SHAFT/PIVOT	2
6	078734	COVER/PIVOT	2
7	078942	SPRING/COMPRESSION	2
8	121582	BAR/RESTRAINT	1
9	121610	PIVOT/UPPER	2
10	128316	BEARING/BRONZE	12
11	128979	BRACKET ASSEMBLY/RIGHT	2
12	128984	BRACKET ASSEMBLY/LEFT	2
13	650551	PIN/COTTER 3/32 X 3/4	2



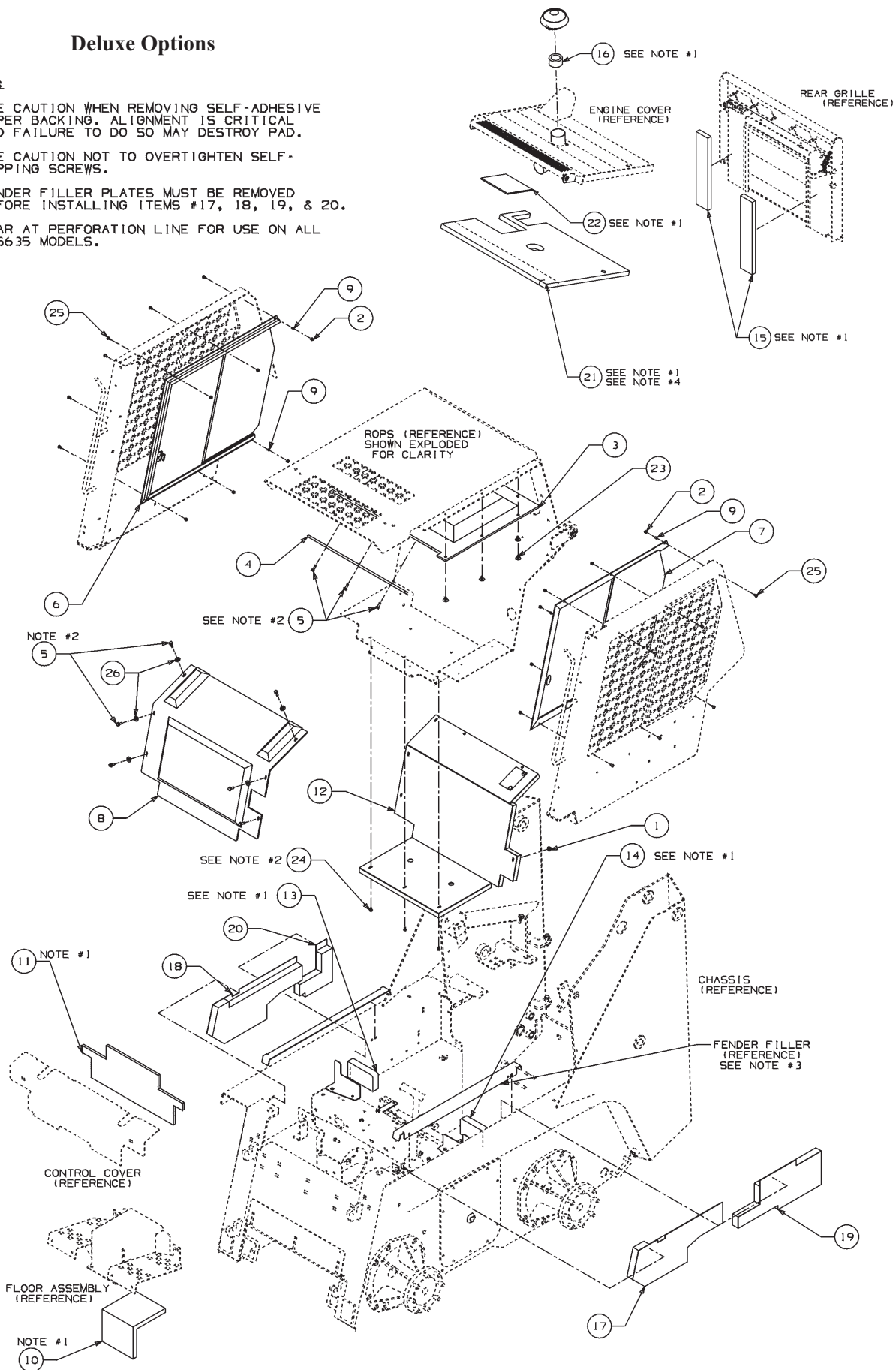
<http://truckmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - SOUND SUPPRESSION

Ref. No.	Part No.	Description	Quantity 56/6635
2	131769	PAD/SEAT BACK	1
3	132078	HEADLINER	1
4	132167	CLIP/HEADLINER	1
5	132288	SCREW/CAP HEX WASHER HEAD SELF-TAPPING 5/16 X 1	9
6	135374	PAD	1
8	136128	PANEL FASTENER/SNAP-IN	9

Deluxe Options

NOTES:

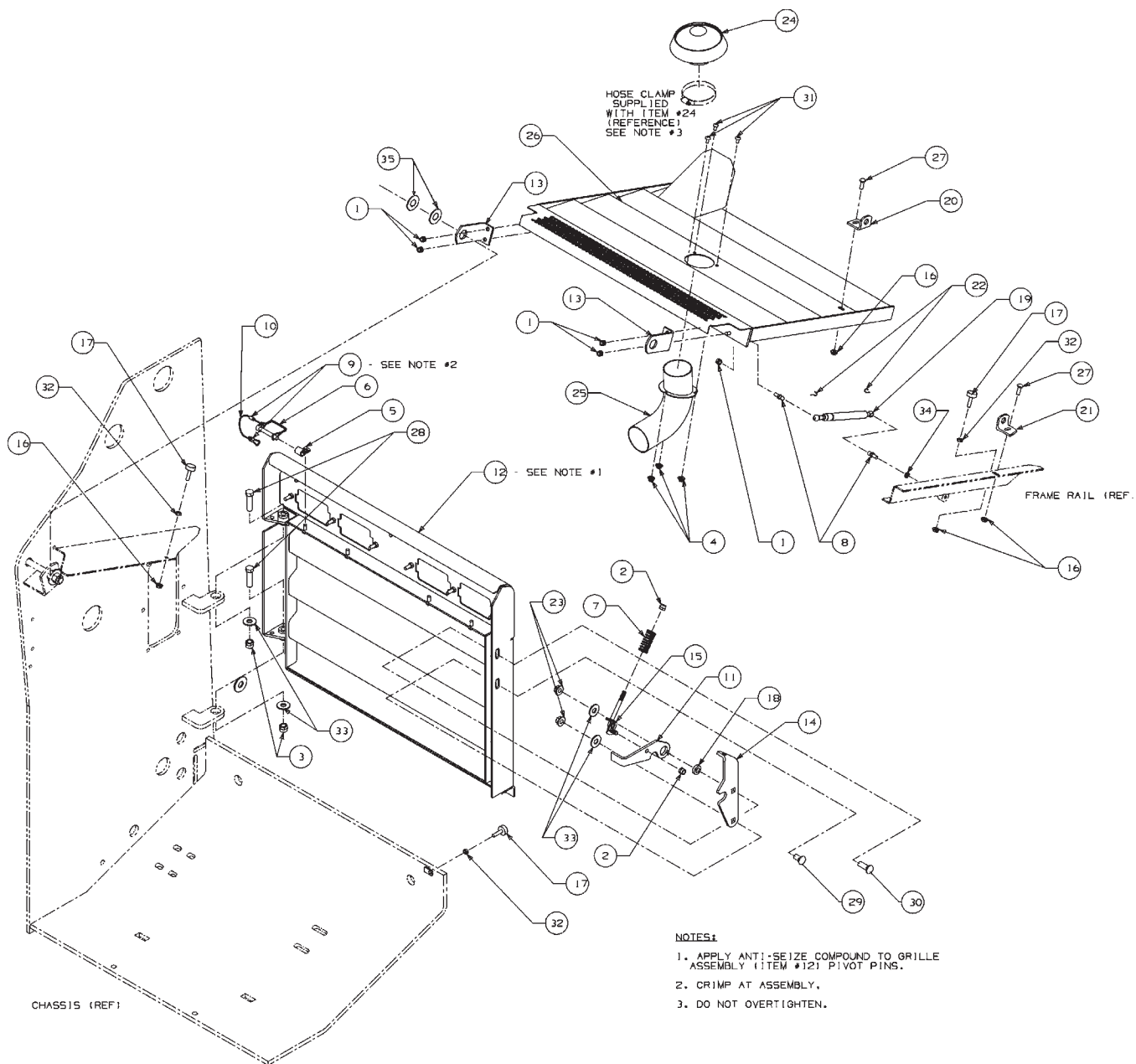
1. USE CAUTION WHEN REMOVING SELF-ADHESIVE PAPER BACKING. ALIGNMENT IS CRITICAL AND FAILURE TO DO SO MAY DESTROY PAD.
2. USE CAUTION NOT TO OVERTIGHTEN SELF-TAPPING SCREWS.
3. FENDER FILLER PLATES MUST BE REMOVED BEFORE INSTALLING ITEMS #17, 18, 19, & 20.
4. TEAR AT PERFORATION LINE FOR USE ON ALL SL56/35 MODELS.



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<https://truckmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - SOUND SUPPRESSION

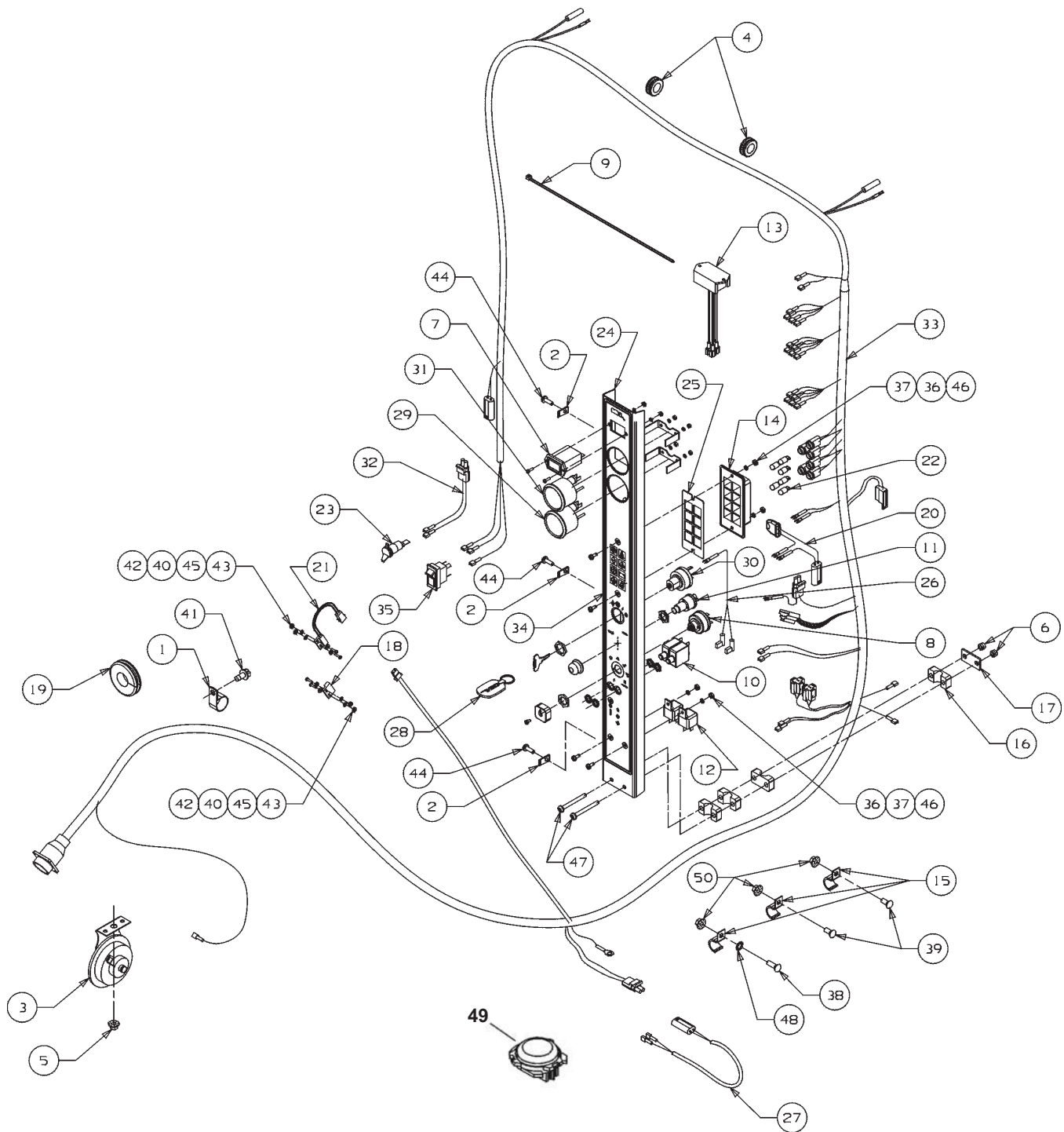
Ref. No.	Part No.	Description	Quantity	
			5635SX	56/6635SXT/DXT
1	070648	NUT/FLANGED LOCK	4	4
2	071401	NUT/LOCK 1/4	12	12
3	132078	HEADLINER	1	1
4	132167	CLIP/HEADLINER	1	1
5	132288	SCREW/CAP SELF-TAPPING 5/16 X 1	9	9
6	132295	WINDOW/SIDE LEFT	1	1
7	132296	WINDOW/SIDE RIGHT	1	1
8	132335	PAD/SEATBACK (INSIDE)	1	1
9	133030	BUSHING	4	4
10	135374	PAD	1	1
11	135375	PAD/T-BAR COVER	1	1
12	135394	PAD/LOWER REMOVABLE ROPS	1	1
13	135572	PAD/CROSSMEMBER RIGHT	1	1
14	135573	PAD/CROSSMEMBER LEFT	1	1
15	135617	PAD/GRILLE TO COOLER	2	2
16	135649	PAD/FOAM DONUT	1	-
17	136061	PAD/FRONT LEFT	1	1
18	136062	PAD/FRONT RIGHT	1	1
19	136064	PAD/LEFT REAR	1	1
20	136065	PAD/RIGHT REAR	1	1
21	136067	PAD/ENGINE COVER	1	1
22	136125	PAD/HEAT REFLECTIVE	1	1
23	136128	PANEL FASTENER/SNAP-IN	9	9
24	650315	SCREW/CAP SELF-TAPPING 1/4 X 1/2	3	3
25	651307	SCREW/PHILLIPS PAN HEAD 1/4 X 1/2	12	12
26	651363	WASHER/BLACK PLATING 3/8	5	5



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SL56/6635 SERIES II SKID LOADERS - GRILLE AND ENGINE COVER

Ref. No.	Part No.	Description	Quantity 5635	Quantity 6635
1	064260	NUT/LOCK 5/16	5	5
2	067847	NUT/LOCK 3/8	2	2
3	068034	NUT/LOCK 1/2	2	2
4	070634	NUT/SERRATED LOCK, W/ FLANGE 1/4	3	3
5	076147	CLAMP/HOSE	1	1
6	091421	PIN/LOCK	1	1
7	114665	SPRING/COMPRESSION	1	1
8	122485	STUD/BALL	2	2
9	122633	SLEEVE/CRIMP	2	2
10	123501	WIRE	1	1
11	131248	LATCH	1	1
12	131278	ASSEMBLY/GRILLE	1	1
13	131717	HINGE	2	2
14	131797	MOUNT/LATCH	1	1
15	131799	ROD ASSEMBLY/LATCH	1	1
16	131842	NUT/SPIRALOCK™ 5/16	4	4
17	131913	BUMPER	3	3
18	131940	BUSHING	1	1
19	132293	SPRING/GAS	1	1
20	132306	BRACKET/LOCK	1	1
21	132366	BRACKET/LOCK	1	1
22	132493	CLIP/GAS SPRING	2	2
23	134853	NUT/SPIRALOCK™ 1/2	2	2
24	135381	HOOD/AIR INTAKE	1	1
25	135600	TUBE/FLANGED	1	1
26	135779	COVER/ENGINE	1	-
	135895	COVER/ENGINE	-	1
27	650573	BOLT/CARRIAGE 5/16 X 1	2	2
28	650585	SCREW/CAP 1/2 X 2	2	2
29	650811	BOLT/CARRIAGE 1/2 X 1	1	1
30	650834	BOLT/CARRIAGE 1/2 X 1-1/2	1	1
31	651307	SCREW/MACHINE PHILLIPS PAN HEAD 1/4 X 1/2	3	3
32	653034	NUT/JAM HEX 5/16	3	3
33	654009	WASHER/FLAT 1/2	4	4
34	654024	WASHER/LOCK 5/16	1	1
35	128015	WASHER/FLAT 1-1/32	-	2

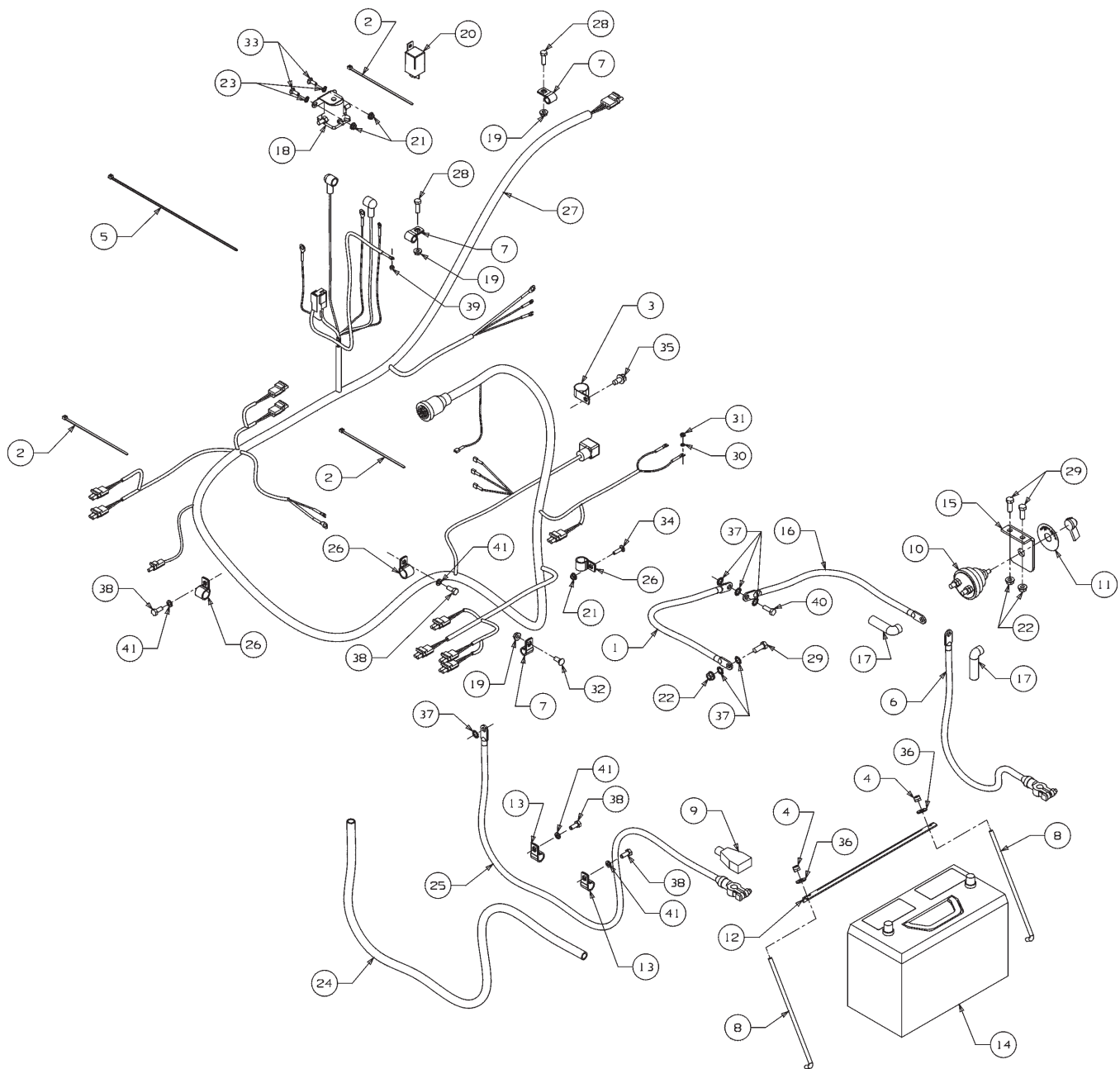


SL56/6635 SERIES II SKID LOADERS - ELECTRICAL - INSTRUMENT PANEL

Ref. No.	Part No.	Description	Quantity 56/6635	Quantity Options
1	058805	CLAMP/HOSE	1	1
2	067750	NUT/CLIP	3	3
3	067785	HORN	-	1
4	067888	GROMMET	2	2
5	070648	NUT/FLANGED LOCK	-	1
6	071401	NUT/LOCK	2	2
7	072340	HOUR METER	1	1
	650394	SCREW/MACHINE ROUND HEAD #6 X 1/2	1	1
	654044	WASHER/LOCK #6	2	2
	650658	NUT/HEX #6	2	2
8	073036	SWITCH/LIGHT	1	1
9	074091	TIE/NYLON	1	1
10	074579	BREAKER/CIRCUIT	2	2
11	075104	SWITCH/PUSH BUTTON	-	1
	123817	FUSE/15 AMP	-	1
12	076058	RELAY	2	2
13	138177	ALARM/SEAT BELT LIGHT	1	1
14	088040	HOUSING/DISPLAY	1	1
15	089071	CLAMP/HALF	3	3
16	089082	CUSHION	4	4
17	089083	PLATE/TOP	1	1
18	121587	ACTUATOR	1	1
19	124089	GROMMET	1	1
20	127455	WIRE/HORN	-	1
21	127963	SWITCH/RESTRAINT BAR	1	1
22	128738	BULB/LAMP	6	6
23	129310	SOCKET/ELECTRIC	-	1
24	130032	PANEL/INSTRUMENTATION	1	1
25	130064	GASKET/LAMP HOUSING	1	1
26	130342	WIRE ASSEMBLY/POWER	1	1
27	131018	HARNESS ASSEMBLY/SEAT SWITCH	1	1
28	131050	KEY TAG	1	1
29	131159a	GAUGE/TEMPERATURE (OIL)	1	1
30	131688	SWITCH/IGNITION	1	1
	131748	KEY/IGNITION SWITCH (SET OF 2)	1	1
31	132200a	GAUGE/FUEL LEVEL	1	1
32	132364	HARNESS/ACCESSORY	-	1
33	134977	HARNESS ASSEMBLY/PANEL	1	1
34	135008	DECAL/CONTROL PANEL	1	1
35	135241	SWITCH/PARK BRAKE	1	1
36	650549	WASHER/LOCK #10	4	4
37	650550	NUT/HEX MACHINE SCREW #10	4	4
38	650573	BOLT/CARRIAGE 5/16 X 1	1	1
39	650687	BOLT/CARRIAGE 5/16 X 3/4	2	2
40	650848	WASHER/FLAT #6	4	4
41	651168	SCREW/CAP SELF-TAPPING 3/8 X 3/4	1	1
42	651212	SCREW/MACHINE #5 X 1/2	4	4
43	651213	NUT/HEX MACHINE SCREW #5	4	4
44	651308	SCREW/PHILLIPS ROUND HEAD 1/4 X 3/4	3	3
45	651314	WASHER/STAR #6	4	4
46	651343	SCREW/MACHINE ROUND HEAD #10 X 1/2	4	4
47	651344	SCREW/MACHINE ROUND HEAD 1/4 X 2-1/2	2	2
48	654042	WASHER/STAR 3/8	1	1
49	130354	SWITCH/SEAT (FOR USE WITH STANDARD SEAT)	1	-
	132162	SWITCH/SEAT (FOR USE WITH DELUXE SEAT)	-	1
50	131842	NUT/SPIRALOCK™ 5/16	3	3

a) Order replacement bulb - part number 135761.

SL56/6635 SERIES II SKID LOADERS - ENGINE HARNESS AND BATTERY

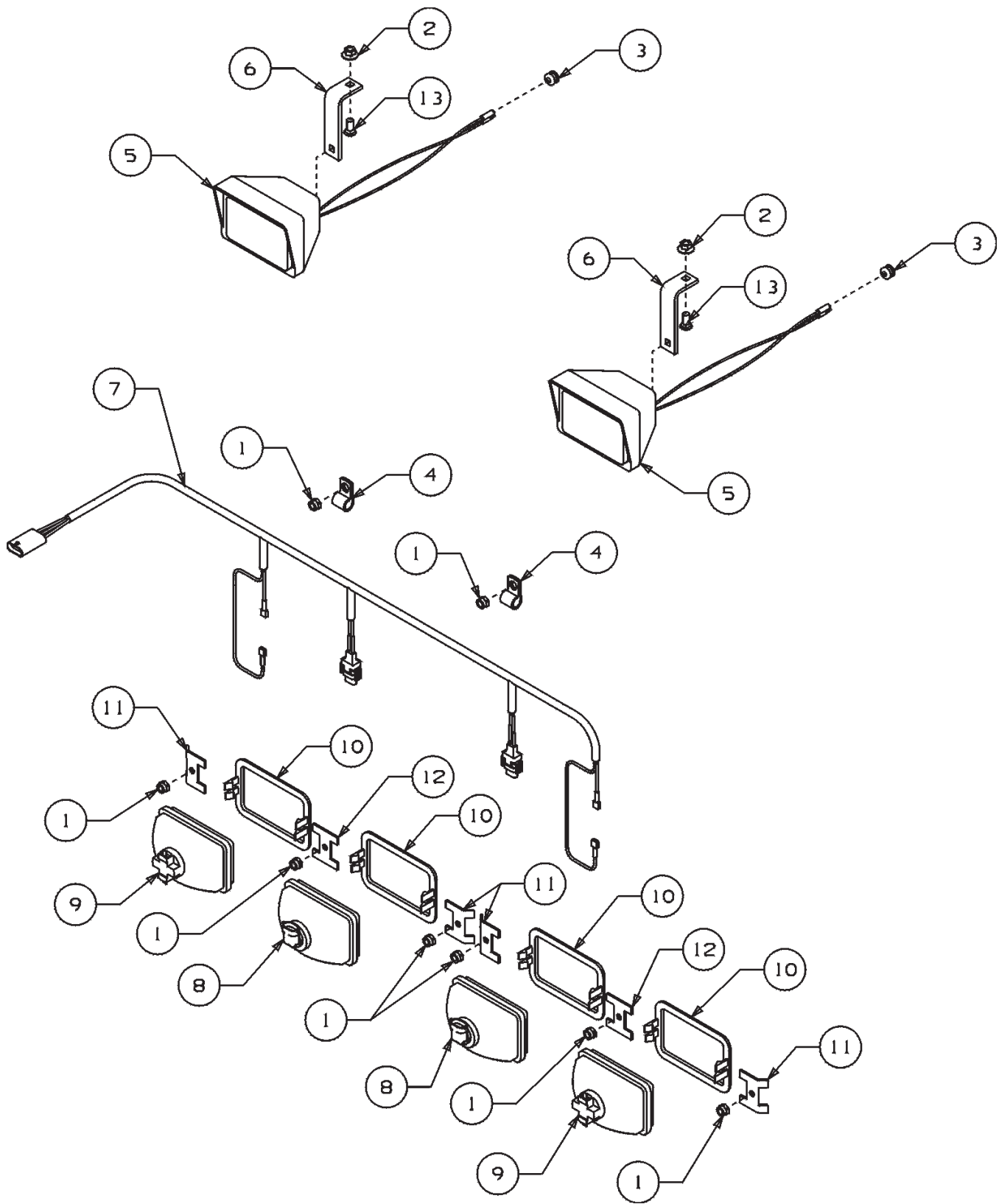


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SL56/6635 SERIES II SKID LOADERS - ENGINE HARNESS AND BATTERY

<https://truckmanualshub.com/>

Ref. No.	Part No.	Description	Quantity 56/6635	Quantity Options
1	054985	CABLE/SOLENOID	1	1
2	055648	TIE/WIRE	3	3
3	058805	CLAMP/HOSE	1	1
4	064260	NUT/LOCK 5/16	2	2
5	074091	TIE/NYLON	1	1
6	075028	CABLE/BATTERY NEGATIVE	1	1
7	076147	CLAMP/HOSE	3	3
8	077685	ROD/BATTERY HOLDDOWN	2	2
9	081433	COVER/TERMINAL	1	1
10	091666	SWITCH/DISCONNECT	-	1
11	091667	PLATE/FACE	-	1
12	122447	ANGLE/BATTERY HOLDDOWN	1	1
13	128007	CLAMP/TUBE	2	2
14	REF	BATTERY/12V WITH HANDLE 950 CCA	1	1
15	129363	PLATE/SWITCH MOUNT	-	1
16	129385	CABLE/BATTERY	-	1
17	129419	BOOT/INSULATOR	-	2
18	131460	SOLENOID/START	1	1
19	131842	NUT/SPIRALOCK™ 5/16	3	3
20	132063	MODULE/GLOW	1	1
21	134588	NUT/SPIRALOCK™ 1/4	3	3
22	134852	NUT/SPIRALOCK™ 3/8	1	3
23	135432	WASHER/STAR 1/4	2	2
24	136204	LOOM/BATTERY CABLE	1	1
25	136205	CABLE/BATTERY POSITIVE	1	1
26	136226	CLAMP/TUBE	3	3
27	136235	HARNESS ASSEMBLY/ENGINE	1	1
28	650487	SCREW/CAP 5/16 X 1	2	2
29	650490	SCREW/CAP 3/8 X 1	1	3
30	650549	WASHER/LOCK #10	1	1
31	650648	NUT/HEX MACHINE SCREW #10	1	1
32	650687	BOLT/CARRIAGE 5/16 X 3/4	1	1
33	650758	BOLT/CARRIAGE 1/4 X 3/4	2	2
34	651086	BOLT/CARRIAGE 1/4 X 1	1	1
35	651168	SCREW/CAP SELF-TAPPING 3/8 X 3/4	1	1
36	654004	WASHER/FLAT 5/16	2	2
37	654042	WASHER/STAR 3/8	6	6
38	656001	SCREW/CAP M8 X 20MM	4	4
39	656100	NUT/HEX M5	1	1
40	656105	SCREW/CAP M8 X 25MM	1	1
41	656110	WASHER/LOCK M8	4	4



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<https://truckmanuals.shop.com/>
SL56/6635 SERIES II SKID LOADERS - ELECTRICAL - LIGHTS

Ref. No.	Part No.	Description	Quantity 56/6635
1	064260	NUT/LOCK 5/16 (Do Not Over tighten)	8
2	070648	NUT/FLANGED LOCK	2
3	073687	GROMMET	2
4	076147	CLAMP/HOSE (Do Not Over tighten)	2
5	122011	LIGHT/WORK	2
6	122847	BRACKET/LIGHT	2
7	131941	HARNESS/REAR GRILLE	1
8	132046	LAMP/WORK	2
9	132047	LAMP/TAIL	2
10	132048	BEZEL	4
11	132285	CLIP/SINGLE	4
12	132286	CLIP/DOUBLE	2
13	650687	BOLT/CARRIAGE 5/16 X 3/4	2

Ref #8 - order replacement bulb part number 122488.

Ref #9 - purchase replacement bulb #1156 locally.

SECTION NOTES

GENERAL INFORMATION



CAUTION

ALWAYS follow safety precautions on decals. Replace decals if they become damaged or if the unit is repainted. If repainting, **BE SURE** that all applicable decals are affixed in their proper locations.

Decal location information assists in the selection and application of new decals, in the event the original decals become damaged or the machine is repainted.

For decal replacement compare the location photographs to your machine **BEFORE** starting to refinish. Check off each required decal using the

illustrated reference number. Find the part number, description and quantity. Refer to the illustration for replacement locations. Refer to Safety chapter of the Operator's Manual for information on the safety decals.

NEW DECAL APPLICATION

Surfaces **MUST** be free of dirt, dust, grease and foreign material before applying the decal. Remove smaller portion of decal backing paper and apply the exposed adhesive to the clean surface, maintaining proper position and alignment. Peel off remaining backing paper and apply hand pressure to smooth out the decal surface.

DECAL KITS

Language specific decal repaint kits may be ordered using the following part numbers:

135714	English
135715	German
135716	French
135717	Spanish
135718	Italian
135719	Portuguese

Specific decal part numbers for type of model, control option and the Gehl logo must be ordered separately from page 72.

PAINT FINISH

Use list below to order paint:

906213	One Gallon Yellow
906315	One Gallon Red (Optional Color)
906317	One Gallon Charcoal Grey
906214	6 (12 oz. Spray Cans) Yellow
906316	6 (12 oz. Spray Cans) Red (Optional)
906318	6 (12 oz. Spray Cans) Grey
906323	One Quart Charcoal Grey

Ref. No.	Part No.	Description	Quantity		
			5635SX	56/6635 Turbo	Optional
1	L65922	DECAL/OPERATORS MANUAL	1	1	-
2	L65928	DECAL/PERSON LIFT	1	1	-
3	137545	REFLECTOR/RED	2	2	2
4	072794	DECAL/HYDRAULIC OIL	1	1	-
5	072797	DECAL/DIESEL FUEL	1	1	-
6	073075	DECAL/TURTLE-RABBIT	1	1	1
7	073458	STRIP/NON-SKID SURFACE	1	1	1
8	091035	DECAL/DANGER LIFT ARM	1	1	-
9	091050	DECAL/DANGER-ROTATING COMPONENT	1	1	-
10	093202	DECAL/ELECTRICAL CONTACT	1	1	-
11	093367	DECAL/WARNING MANUAL	1	1	-
12	093474	DECAL/WARNING-GENERAL	1	1	-
13	093475	DECAL/WARNING-CARRY LOAD LOW	1	1	-
14	093477	DECAL/WARNING-SAFETY PIN	1	1	-
15	093479	DECAL/WARNING-CARRY LOW	1	1	-
16	094951	DECAL/MADE IN USA	1	1	1
17	137660	DECAL/IMPORTANT, ETHER	1	1	-
18	121030	STRIP/NON-SKID SURFACE	3	3	3
19	122718	DECAL/WARNING-ATTACH PINS	1	1	-
20	122745	DECAL/WARNING-GAS CYLINDERS	1	1	-
21	129130	DECAL/CAUTION-DO NOT OPEN	1	1	-
22	129132	DECAL/LIFTARM SUPPORT	1	1	-
23	129258	DECAL/WARNINGS	1	1	-
24	130297	DECAL/HYDRALOC™	1	1	1
25	132018	DECAL/SERVICE	1	1	1
26	132139	DECAL/TIE DOWN	4	4	4
27	132166	TAG/RIP CORD	1	1	1
28	132294	RING	1	1	1
29	135184	DECAL/FILTER SELECTION	1	1	1

Use the parts lists on page 71 and page 72 to order decals for your model of Skid Loader. Pages 73-75 show decal locations on the loaders.

Hydraloc is a trademark of the Gehl Company.

Series II SX Model Designation Decals

Ref. No.	Part No.	Description	5635SX	Quantity 5635SXT	6635SXT
30	135974	DECAL/5635 SX	2	-	-
	135975	DECAL/5635 SXT	-	2	-
	135980	DECAL/6635 SXT	-	-	2
	135977	DECAL/5635 SX (OPTIONAL LIGHT GREY)	2	-	-
	135978	DECAL/5635 SXT (OPTIONAL LIGHT GREY)	-	2	-
	135982	DECAL/6635 SXT (OPTIONAL LIGHT GREY)	-	-	2

Series II DX Model Designation Decals

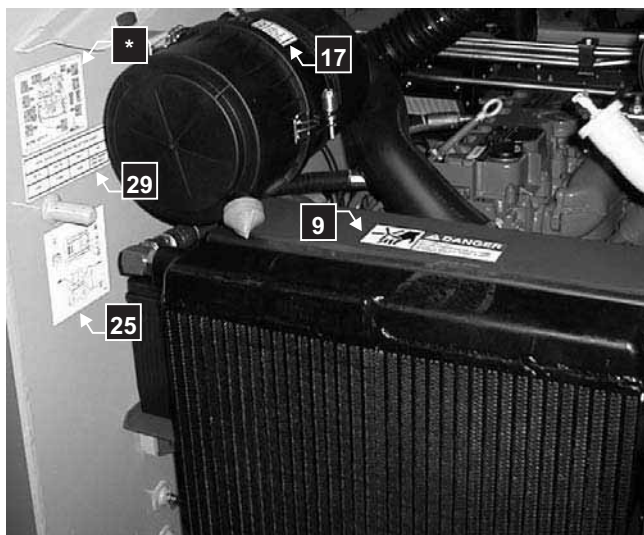
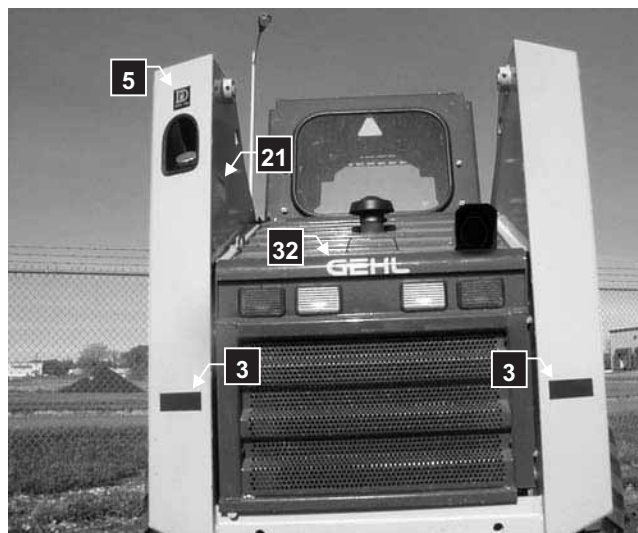
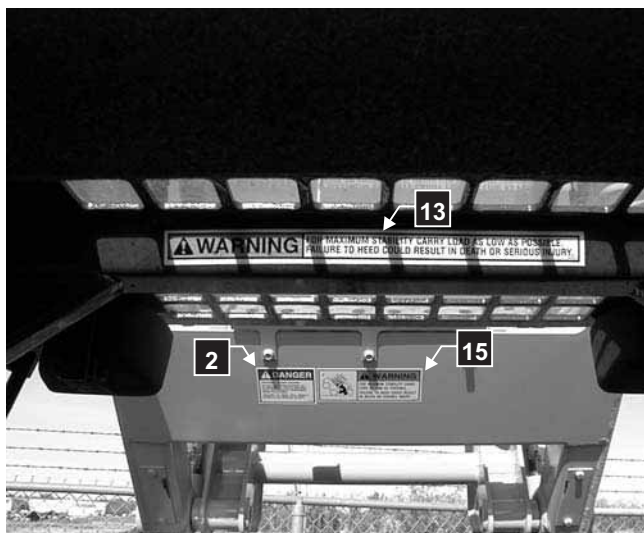
Ref. No.	Part No.	Description	5635DXT	Quantity	6635DXT
30	135976	DECAL/5635 DXT	2	-	-
	135981	DECAL/6635 DXT	-	-	2
	135979	DECAL/5635 DXT (OPTIONAL LIGHT GREY)	2	-	-
	135983	DECAL/6635 DXT (OPTIONAL LIGHT GREY)	-	-	2

Gehl Decals

Ref. No.	Part No.	Description	5635SX	Quantity 56/6635SXT	56/6635DXT
31	122616	DECAL/GEHL	2	2	2
	122617	DECAL/GEHL (OPTIONAL LIGHT GREY)	2	2	2
32	122432	DECAL/GEHL	1	1	1
	122290	DECAL/GEHL (OPTIONAL LIGHT GREY)	1	1	1
33	132016	DECAL/TURBO	-	2	2
	132187	DECAL/TURBO (OPTIONAL LIGHT GREY)	-	2	2
34	134587	DECAL/TWO SPEED RABBIT	2	2	2
	134905	DECAL/TWO SPEED RABBIT (OPTIONAL YELLOW)	2	2	2
35	122296	DECAL/GEHL MAX (OPTIONAL LIGHT GREY)	2	2	2

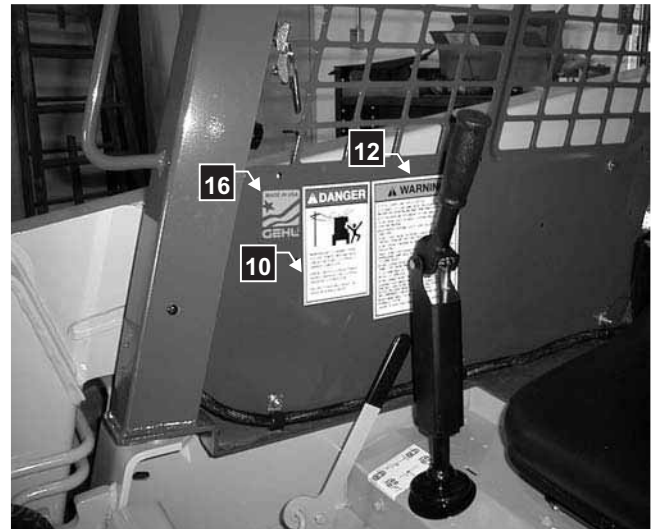
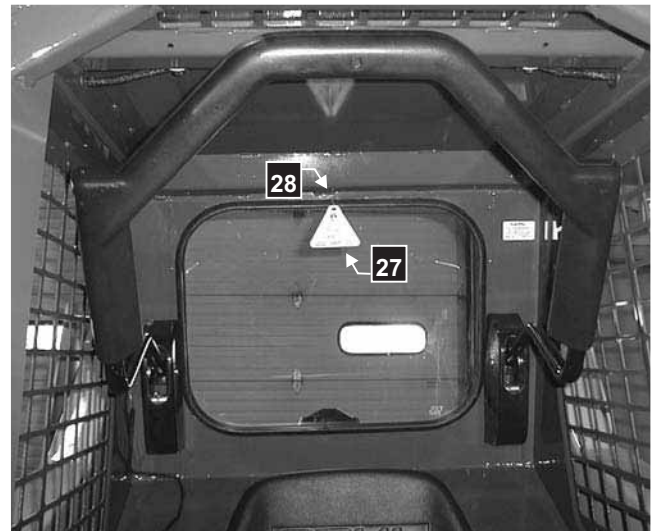
Control Decals

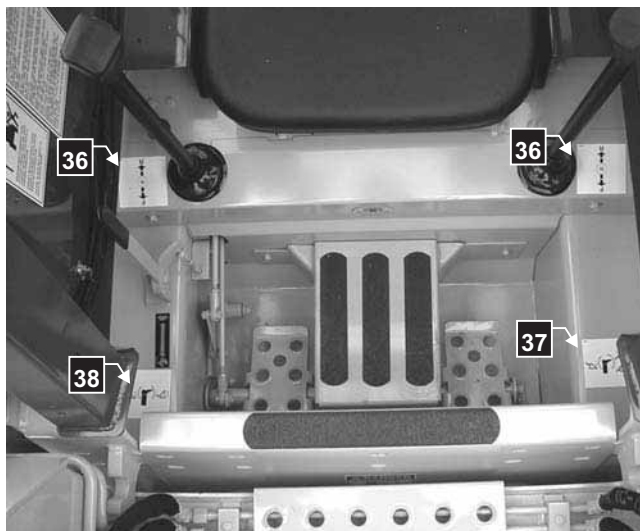
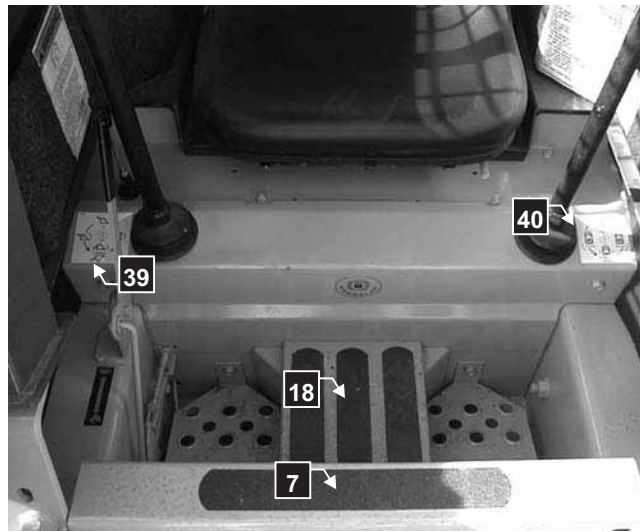
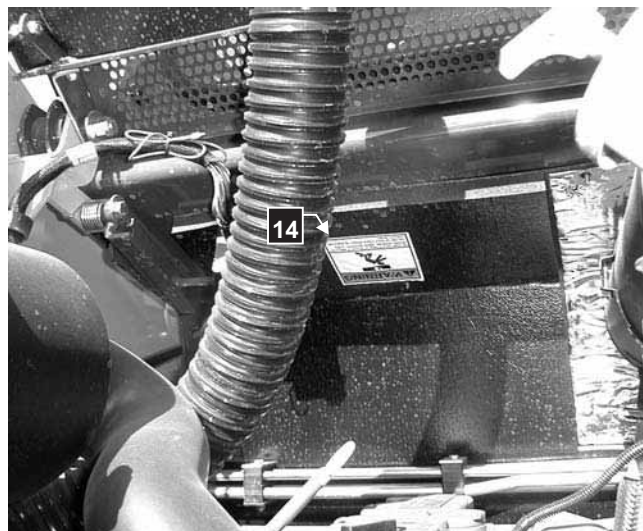
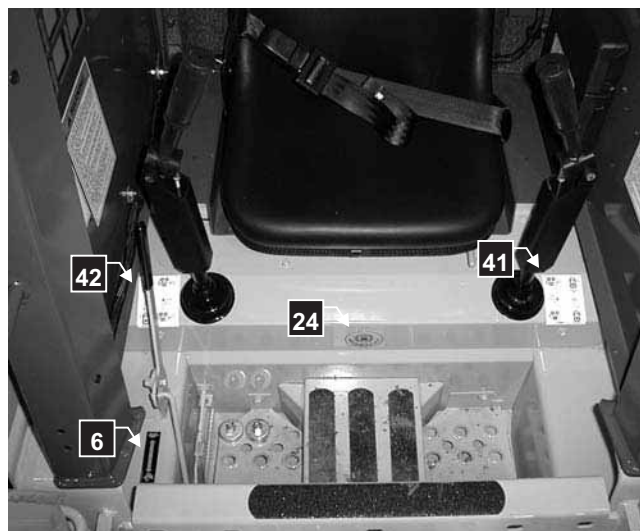
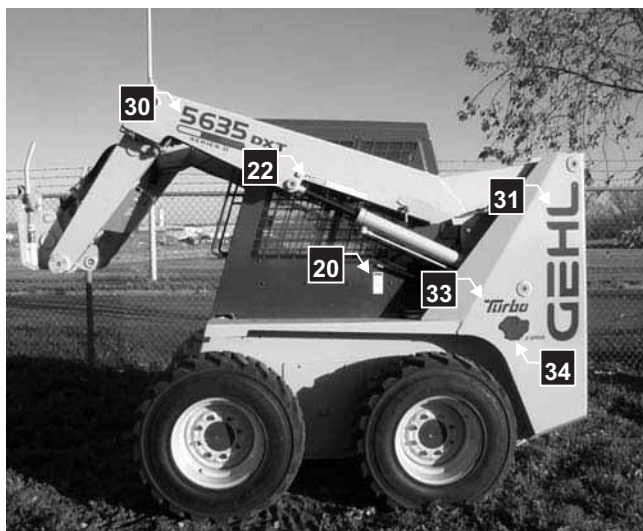
Ref. No.	Part No.	Description	T-Bar	Quantity Hand/Foot	Dual Hand
36	134060	DECAL/FORWARD	-	2	-
37	123380	DECAL/LIFT	-	1	-
38	123381	DECAL/TILT	-	1	-
39	072853	DECAL/LIFT TILT	1	-	-
40	072854	DECAL/TRACTION	1	-	-
41	132395	DECAL/LEFT CONTROL	-	-	1
42	132396	DECAL/RIGHT CONTROL	-	-	1



* Location of Deutz supplied Engine Service Decal.
Decal does not have a Gehl Part Number.





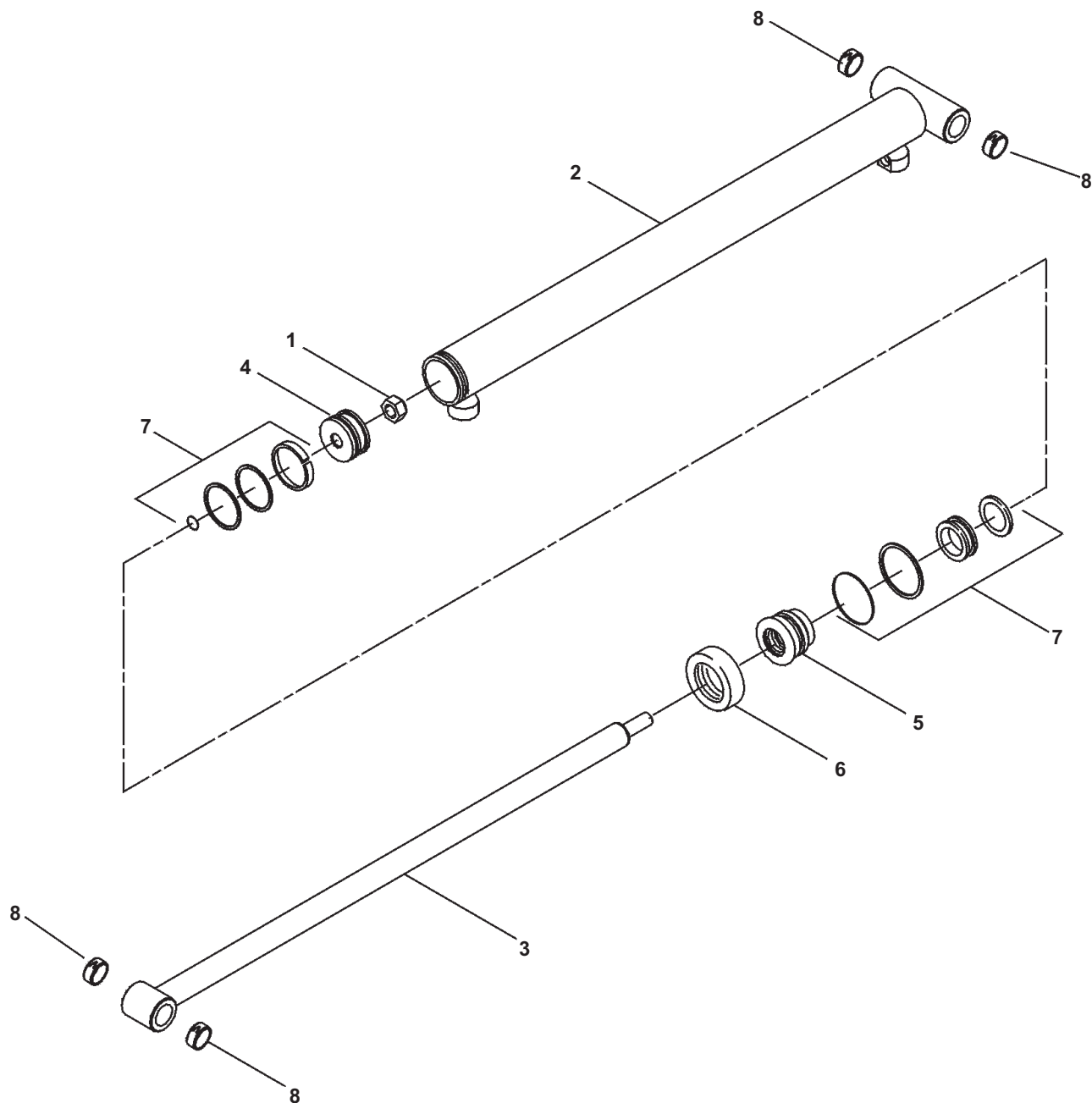


Decal Location on Deluxe Interior Loaders.

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Lift Cylinder	77
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Drive Motor and Parking Brake - Single and Two Speed	81
Tandem Pump	85
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Gear Pump - High-Flow	91
Main Control Valve	93
Self-Leveling Valve	95
Solenoid Valves - Lift and Tilt	97
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SECTION B: HYDRAULIC COMPONENTS

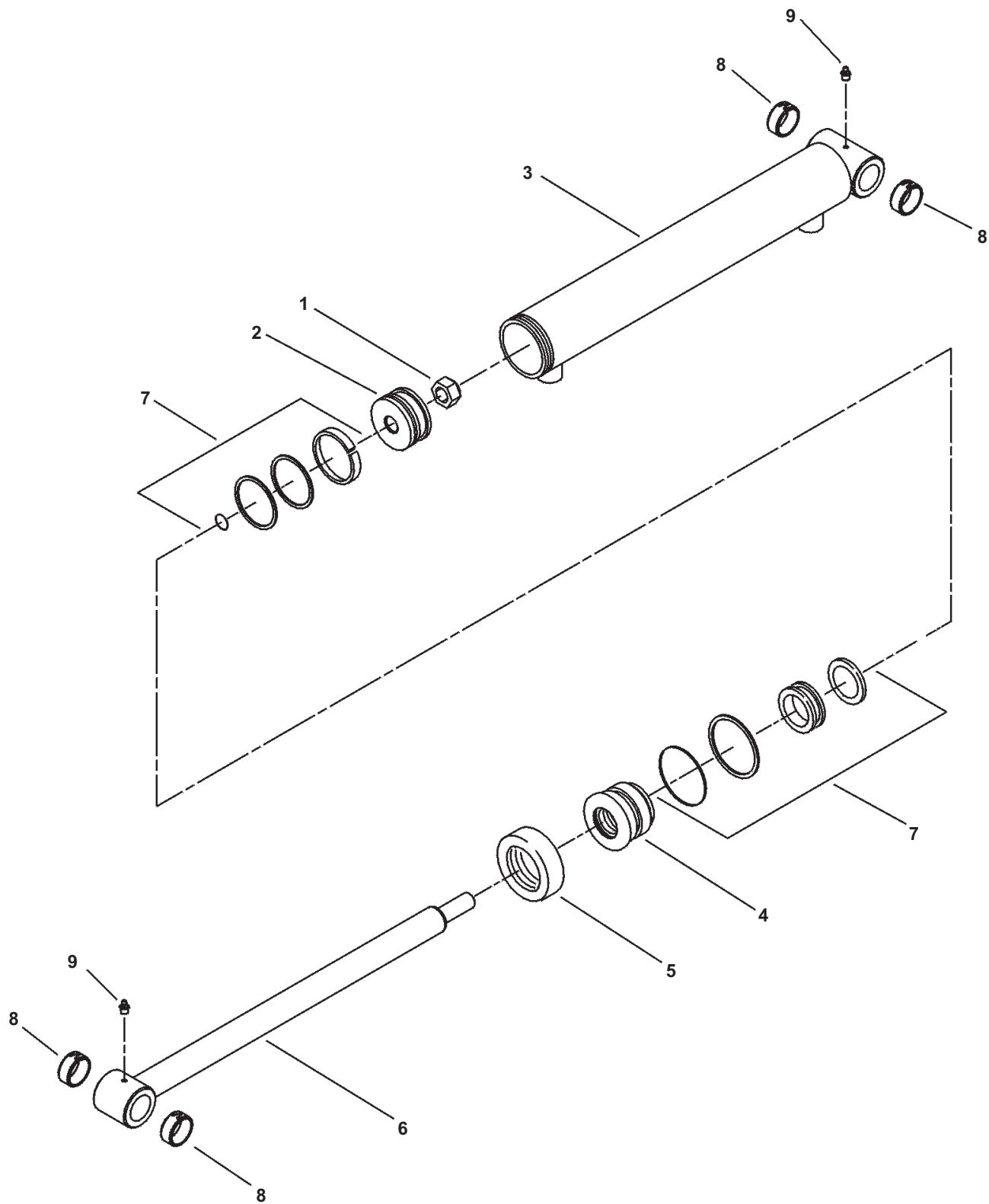


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<https://trackmanusa.com/>
SL56/6635 SERIES II SKID LOADERS - LIFT CYLINDER

Ref. No.	Part No.	Description	Quantity 56/6635
	135916	CYLINDER /LIFT 2-3/4	1
1	080313	NUT/LOCK 1.00	1
2	130273a	TUBE/LIFT CYLINDER	1
3	136095a	ROD/LIFT CYLINDER	1
4	130276	PISTON 2-3/4	1
5	124072	GLAND/HEAD 2-3/4 BORE	1
6	124074	CAP/GLAND 2-3/4 BORE	1
7	131299	KIT/SEAL 2-3/4 CYLINDER	1
8	131488	BUSHING/CONNEX	4

a) Includes (2) Ref. #8 - 131488 -Bushing/Connex.

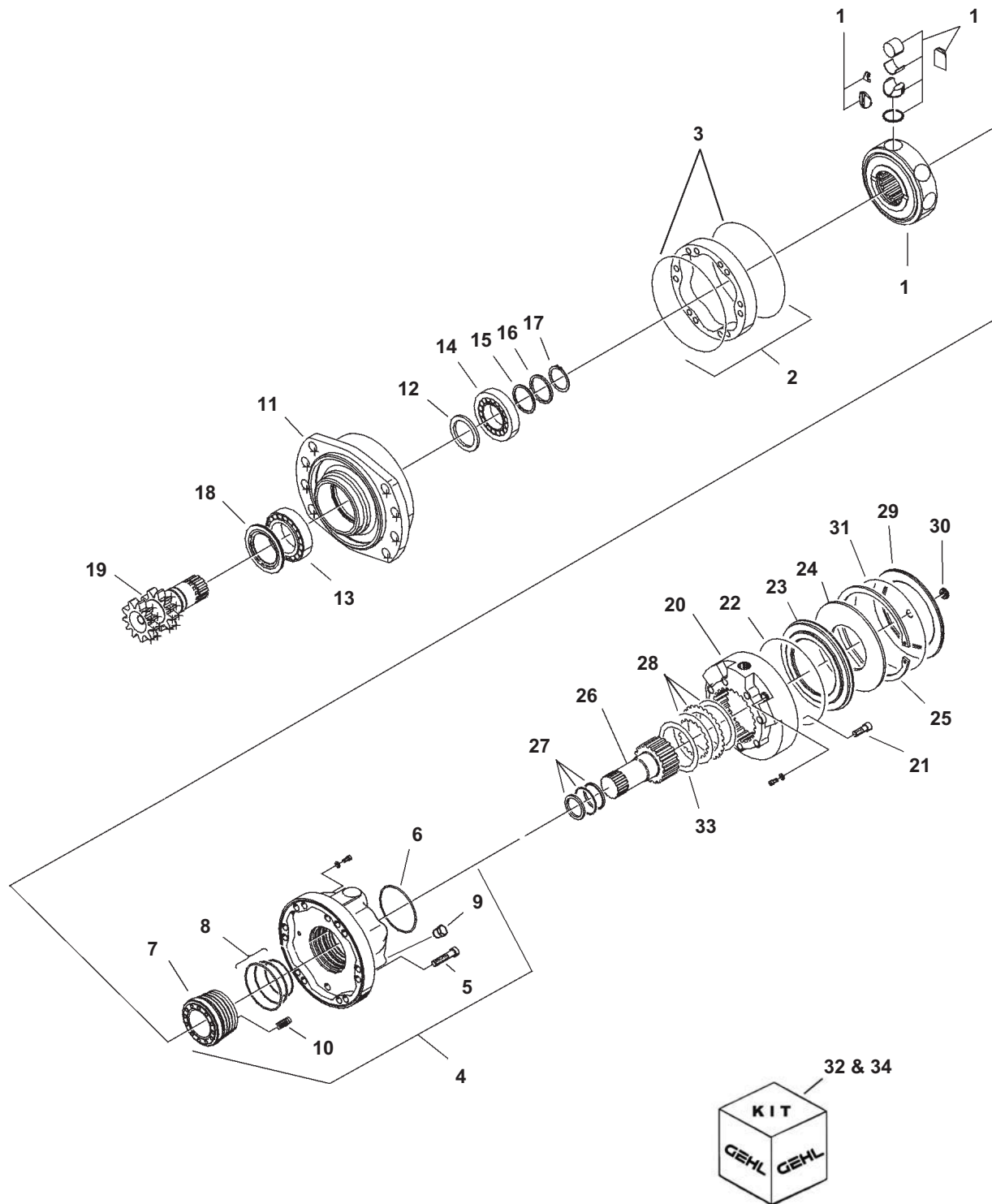


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SL56/6635 SERIES II SKID LOADERS - TILT CYLINDER

Ref. No.	Part No.	Description	Quantity 56/6635
	135917	CYLINDER/TILT 2-3/4	1
1	080313	NUT/LOCK 1.00	1
2	130276	PISTON 2-3/4	1
3	130275a	TUBE/TILT CYLINDER	1
4	124072	GLAND/HEAD 2-3/4 BORE	1
5	124074	CAP/GLAND 2-3/4 BORE	1
6	136096a	ROD/TILT CYLINDER	1
7	131299	KIT/SEAL 2-3/4 CYLINDER	1
8	131488	BUSHING/CONNEX	4
9	570002	FITTING/GREASE	2

a) Includes (2) Ref. #8 - 131488 -Bushing/Connex.

Single Speed



131775x.cpt

<https://tuskmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - DRIVE MOTOR & PARKING BRAKE

Ref. No.	Part No.	Description	Quantity Single Speed
	131775	MOTOR/DRIVE WITH PARKING BRAKE	1
1	132609	BLOCK/CYLINDER	1
2	132612	RING/CAM	1
3	131022	O-RING #172	2
4	132613	COVER ASSEMBLY/VALVE	1
5	132615	SCREW/CAP HEX SOCKET M12 X 75MM	12
6	132617	O-RING	1
7	132618	VALVING/DISTRIBUTOR	1
8	132619	SEAL KIT/VALVING	1
9	132620	PLUG/SAE METRIC	1
10	132621	SPRING/COMPRESSION	6
11	132622	SUPPORT/BEARING	1
12	132623	SEAL/INNER	1
13	132624	BEARING/OUTER	1
14	132625	BEARING/INNER	1
15	131020	KIT/SHIM	1
16	131021	RING/SPACER	1
17	131019	RING/ SNAP	1
18	132626	SEAL/OUTER	1
19	132627	SHAFT/OUTPUT	1
20	132628	HOUSING/BRAKE	1
21	656046	SCREW/CAP HEX SOCKET M10 X 45MM	8
22	132629	O-RING	1
23	132630	PISTON/BRAKE	1
24	132631	WASHER/SPRING	1
25	132632	RING/ SNAP	1
26	132633	SHAFT/BRAKE	1
27	132634	SEAL/INNER BRAKE	1
28	132636	KIT/DISC BRAKE (INCLUDES SHIMS, COVER AND O-RING)	1
29	132637	COVER/BRAKE	1
30	132638	PLUG/RUBBER	1
31	132639	O-RING	1
32	132655	KIT/SEAL COMPLETE	1
33	132656	KIT/ SHIM	1
34	135574	KIT/TOOL MS05	1

Two Speed

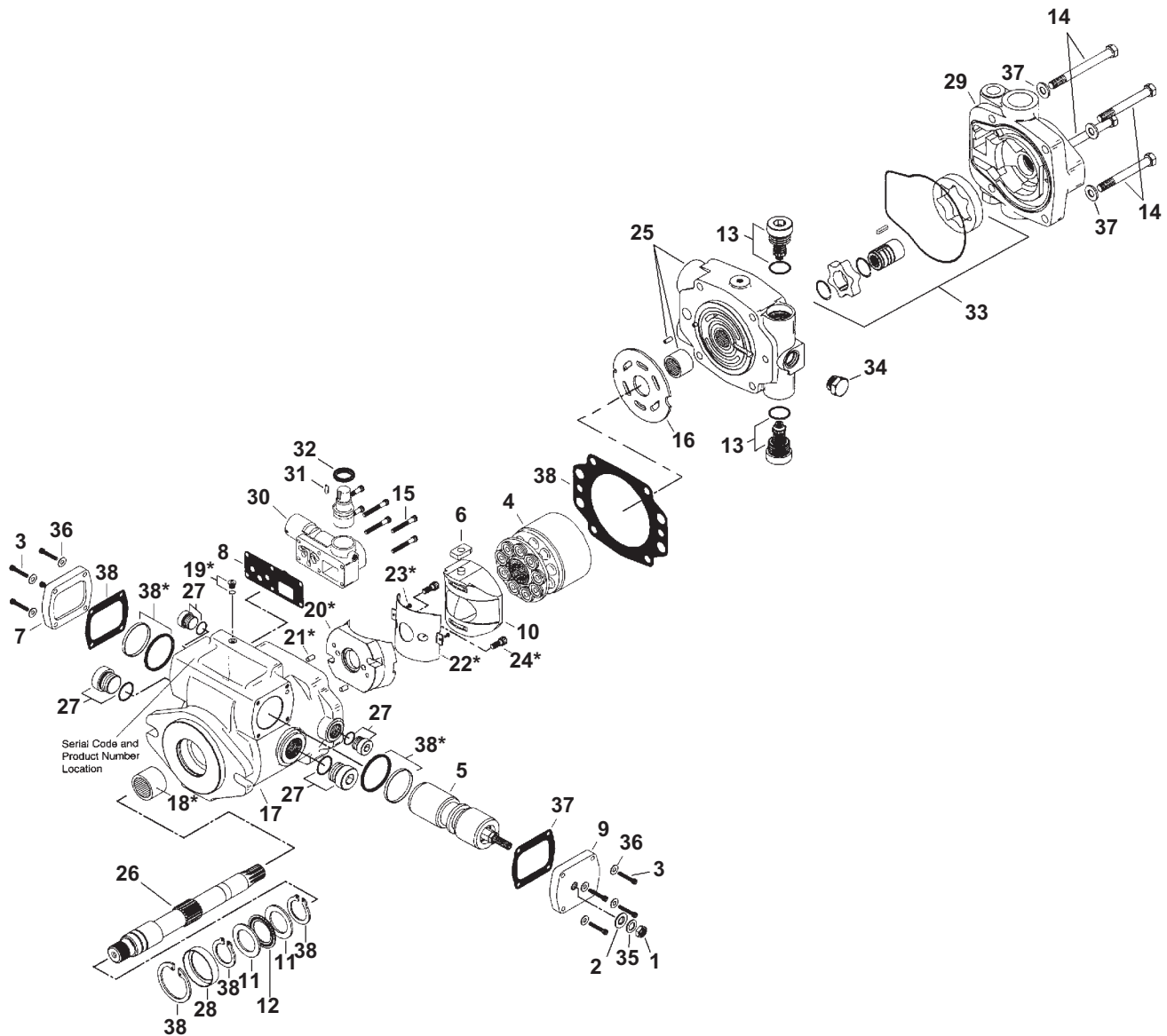


SL56/6635 SERIES II SKID LOADERS - DRIVE MOTOR & PARKING BRAKE

<https://tracmanualshub.com/>

Ref. No.	Part No.	Description	Quantity Two Speed
	134551	MOTOR/DRIVE RIGHT W/ PARKING BRAKE	1
	134552	MOTOR/DRIVE LEFT W/ PARKING BRAKE	1
1	134948	BLOCK/CYLINDER	1
2	134949	RING/CAM	1
3	131022	O-RING/#172	2
4	134950	COVER ASSEMBLY/VALVE	1
5	132615	SCREW/CAP HEX SOCKET M12 X 75MM	12
6	132617	O-RING	1
7	134951	VALVING/DISTRIBUTOR	1
8	134952	SEAL KIT/VALVING	1
9	132621	SPRING/COMPRESSION	6
10	134953	SPOOL/VALVE	1
11	134954	WASHER	1
12	134955	RING/SNAP	1
13	134956	SPRING	1
14	134957	SEAL	1
15	134958	PIN/SAFETY	1
16	134959	VALVE	1
17	134960	VALVE/EXCHANGE	1
18	132622	SUPPORT/BEARING	1
19	132623	SEAL/INNER	1
20	132624	BEARING/OUTER	1
21	132625	BEARING/INNER	1
22	131020	KIT/SHIM	1
23	131021	RING/SPACER	1
24	131019	RING/SNAP	1
25	132626	SEAL/OUTER	1
26	132627	SHAFT/OUTPUT	1
27	132628	HOUSING/BRAKE	1
28	656046	SCREW/CAP HEX SOCKET M10 X 45MM	8
29	132629	O-RING	1
30	132630	PISTON/BRAKE	1
31	132631	WASHER/SPRING	1
32	132632	RING/SNAP	1
33	132633	SHAFT/BRAKE	1
34	132634	SEAL/INNER BRAKE	1
35	132636	KIT/DISC BRAKE (INCLUDES SHIMS, COVER AND O-RING)	1
36	132637	COVER/BRAKE	1
37	132638	PLUG/RUBBER	1
38	132639	O-RING	1
39	132655	KIT/SEAL COMPLETE	1
40	132656	KIT/SHIM	1
41	135574	KIT/TOOL MS05	1

TANDEM PUMP/GEAR PUMP END



Asterisk (*) reference numbers are included in reference number (17) housing assembly.

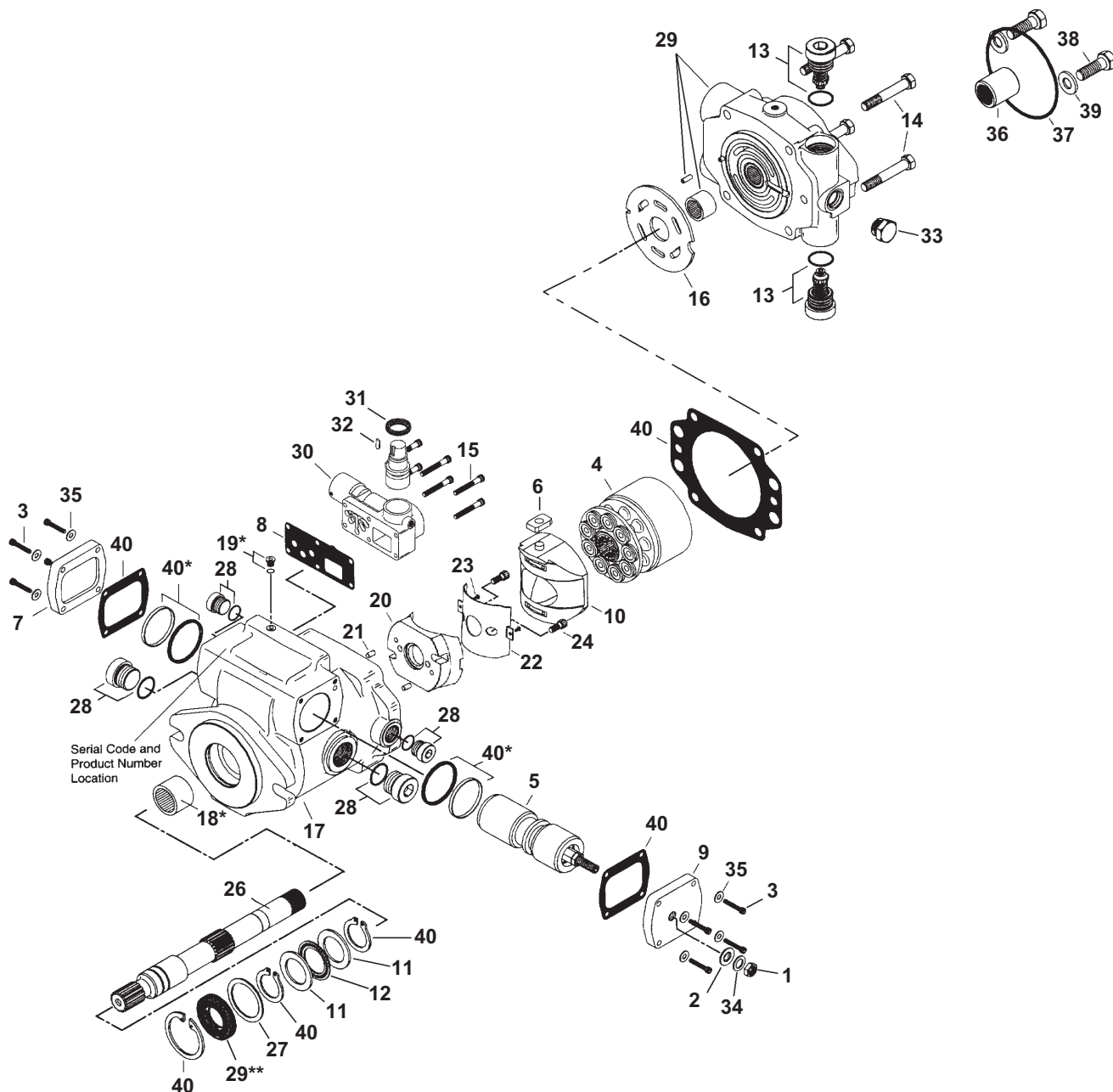
SL56/6635 SERIES II SKID LOADERS - TANDEM PUMP

Ref. No.	Part No.	Description	Quantity 56/6635
	136391 ^a	PUMP/TANDEM GEAR PUMP END	1
	134287 ^b	PUMP/TANDEM GEAR PUMP END	1
1	123067	NUT/JAM	1
2	123069	WASHER/SEAL	1
3	123122	SCREW/CAP HEX SOCKET HEAD #12 X 1	8
4	123070	KIT/ROTATING	1
5	136978 ^a	PISTON/SERVO	1
	128105 ^b	PISTON/SERVO	1
6	128106	FOLLOWER/PISTON	1
7	123073	PLATE/COVER	1
8	127989	GASKET	1
9	123079	PLATE/COVER	1
10	123080	PLATE/CAM	1
11	060745	BEARING/RACE THRUST	2
12	060746	BEARING/THRUST	1
13	132647	VALVE/RELIEF 5500 PSI	2
14	650742	SCREW/CAP HEX HEAD 3/8 X 4	4
15	123123	SCREW/CAP HEX SOCKET HEAD #12 X 1-1/2	6
16	123084	PLATE/VALVE	1
17	136979 ^a	ASSEMBLY/HOUSING	1
	128112 ^b	ASSEMBLY/HOUSING	1
18	055306	BEARING	1
19	136985	PLUG/SAE04	1
20	136980 ^a	CRADLE	1
	128166 ^b	CRADLE	1
21	127679 ^a	PIN/DOWEL	2
	128130 ^b	PIN/DOWEL	2
22	136981 ^a	BUSHING/CAM	1
	132646 ^b	BUSHING/CAM	1
23	136994	SCREW/CAP BUTTON HEAD	2
24	136982 ^a	SCREW/CAP	2
	136984 ^b	SCREW/CAP	2
25	136983 ^a	ASSEMBLY/BACKPLATE	1
	132653 ^b	ASSEMBLY/BACKPLATE	1
26	132654	SHAFT/DRIVE	1
27	131529	PLUG/SAE08	4
28	123094	SPACER	1
29	132651	ADAPTER ASSEMBLY/CHARGE	1
30	132649	ASSEMBLY/CONTROLLER	1
31	127990	KEY	1
32	136986	SEAL/WIPER	1
33	132652	KIT/GEROTOR	1
34	136995 ^a	PLUG/SAE08	1
	132650 ^b	PLUG/SAE08	1
35	123110	WASHER	1
36	650854	WASHER/FLAT #12	8
37	136988	WASHER	4
38	128108	KIT/SEAL	1

a) SN500258 & later - SL5635; SN600179 & later - SL6635

b) Before SN500258 - SL5635; Before SN600179 - SL6635

TANDEM PUMP/ENGINE END



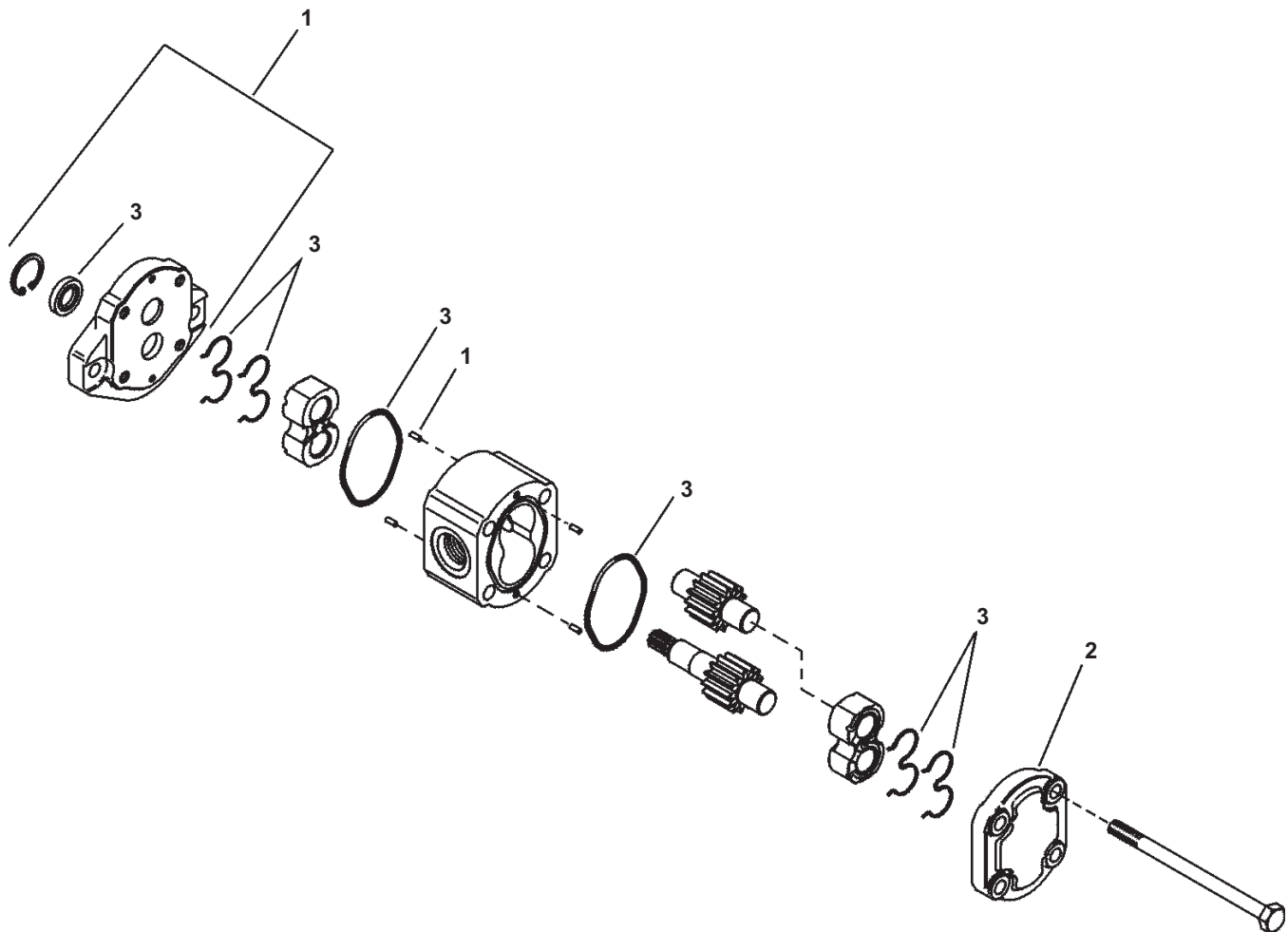
Asterisk (*) reference numbers are included in reference number (17) housing assembly. Double asterisk (**) reference number is included in seal kit reference number (40).

SL56/6635 SERIES II SKID LOADERS - TANDEM PUMP

Ref. No.	Part No.	Description	Quantity 56/6635
	136388 ^a	PUMP/TANDEM GEAR ENGINE END	1
	134286 ^b	PUMP/TANDEM GEAR ENGINE END	1
1	123067	NUT/JAM	1
2	123069	WASHER/SEAL	1
3	123122	SCREW/CAP HEX SOCKET HEAD #12 X 1	8
4	123070	KIT/ROTATING	1
5	136978 ^a	PISTON/SERVO	1
	128105 ^b	PISTON/SERVO	1
6	128106	FOLLOWER/PISTON	1
7	123073	PLATE/COVER	1
8	127989	GASKET	1
9	123079	PLATE/COVER	1
10	123080	PLATE/CAM	1
11	060745	BEARING/RACE THRUST	2
12	060746	BEARING/THRUST	1
13	132647	VALVE/RELIEF 5500 PSI	2
14	650535	SCREW/CAP HEX HEAD 3/8 X 2-1/4	4
15	123123	SCREW/CAP HEX SOCKET HEAD #12 X 1-1/2	6
16	123084	PLATE/VALVE	1
17	137017 ^a	ASSEMBLY/HOUSING	1
	132648 ^b	ASSEMBLY/HOUSING	1
18	055306	BEARING	1
19	136985	PLUG/SAE04	1
20	136980 ^a	CRADLE	1
	128166 ^b	CRADLE	1
21	127679 ^a	PIN/DOWEL	2
	128130 ^b	PIN/DOWEL	2
22	136981 ^a	BUSHING/CAM	1
	132646 ^b	BUSHING/CAM	1
23	136994	SCREW/CAP BUTTON HEAD	2
24	136982 ^a	SCREW/CAP	2
	136984 ^b	SCREW/CAP	2
25	137016 ^a	ASSEMBLY/BACKPLATE	1
	137015 ^b	ASSEMBLY/BACKPLATE	1
26	123087	SHAFT/DRIVE	1
27	060748	WASHER	1
28	131529	PLUG/SAE08	4
29	123093	SEAL/SHAFT	1
30	132649	ASSEMBLY/CONTROLLER (Includes #31 and #32)	1
31	127990	KEY	1
32	136986	SEAL/WIPER	1
33	136995 ^a	PLUG/SAE08	1
	132650 ^b	PLUG/SAE08	1
34	123110	WASHER	1
35	650854	WASHER/FLAT #12	8
36	123114	COUPLER	1
37	132248	O-RING	1
38	650433	SCREW/CAP 1/2 X 1-1/4	2
39	654009	WASHER/FLAT 1/2	2
40	128108	KIT/SEAL	1

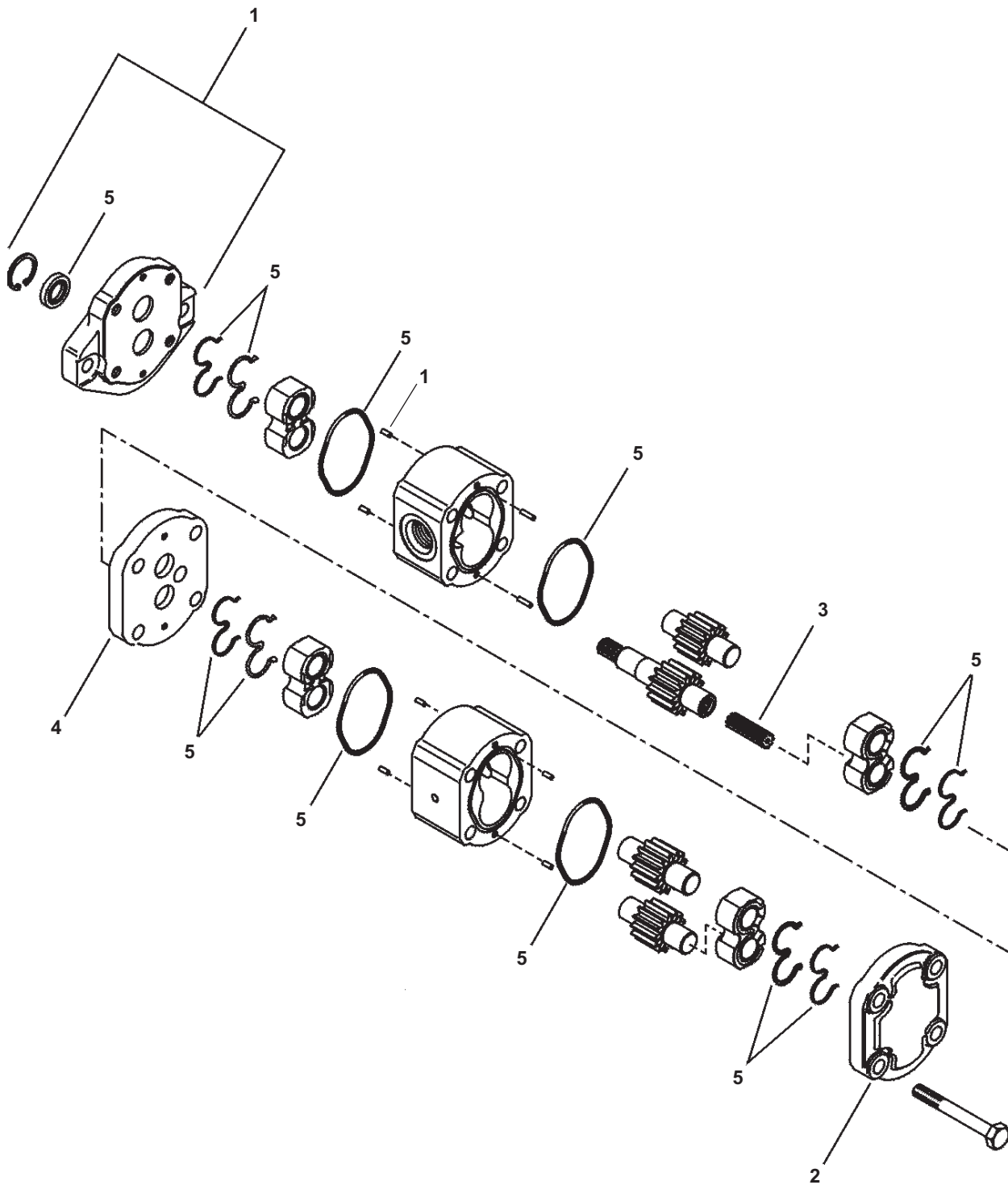
a) SN500258 & later - SL5635; SN600179 & later - SL6635

b) Before SN500258 - SL5635; Before SN600179 - SL6635



<https://truckmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - GEAR PUMP - STANDARD

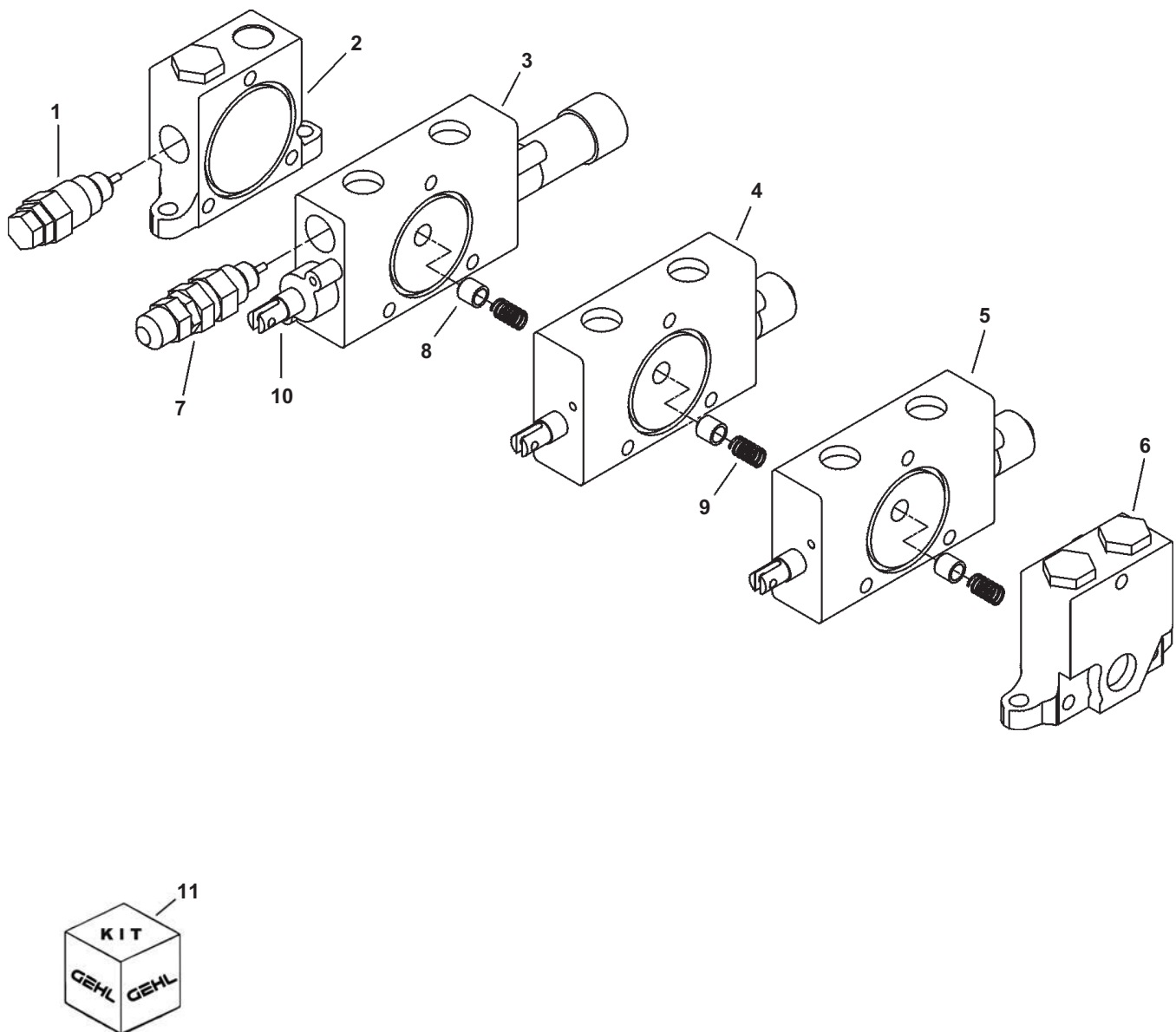
Ref. No.	Part No.	Description	Quantity 56/6635
1	135930	PUMP/GEAR 2.01 SINGLE	1
	132546	KIT/FLANGE - CONSISTS OF:	1
		FLANGE	1
		SEAL/SHAFT	1
		RING/SNAP	1
2		PIN/DOWEL	2
	132547	ENDCOVER	1
3	132541	KIT/SEAL - CONSISTS OF:	1
		SEAL/SHAFT	1
		RING/BACKUP	2
		E-SEAL	2
		O-RING	2



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<https://trucksmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - GEAR PUMP - HIGH-FLOW

Ref. No.	Part No.	Description	Quantity 56/6635
1	135929	PUMP/GEAR 2.01/1.16 DOUBLE	1
	132546	KIT/FLANGE - CONSISTS OF:	1
		FLANGE	1
		SEAL/SHAFT	1
		RING/SNAP	1
		PIN/DOWEL	2
2	132547	ENDCOVER	1
3	132554	COUPLING	1
4	132555	PLATE/DISTANCE	1
5	132542	KIT/SEAL - CONSISTS OF:	1
		SEAL/SHAFT	1
		RING/BACKUP	4
		E-SEAL	4
		O-RING	4

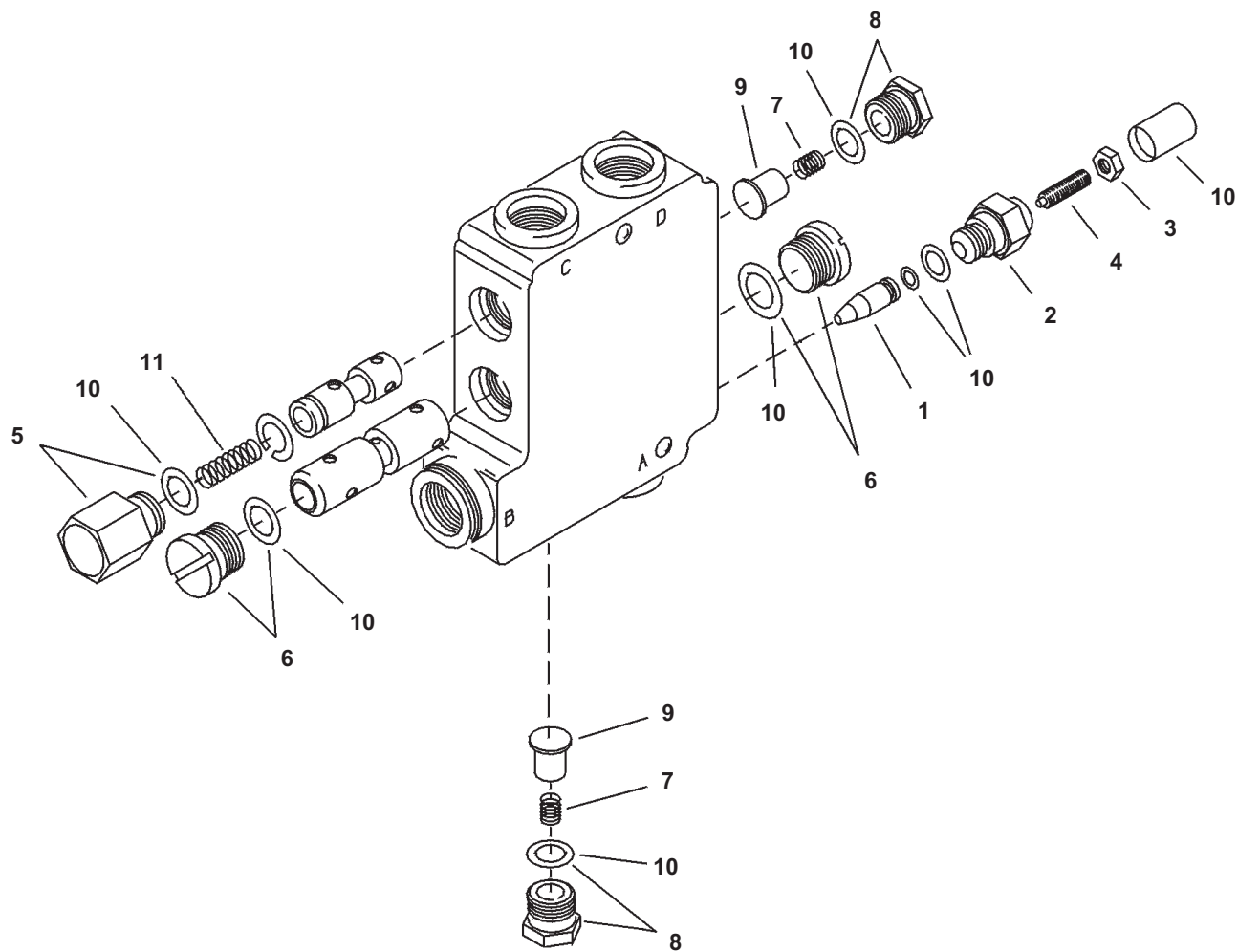


<http://trackmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - MAIN CONTROL VALVE

Ref. No.	Part No.	Description	T-Bar	Quantity Hand/Foot	Dual Hand
	132210	VALVE/CONTROL	1	-	-
	136054	VALVE/CONTROL	-	1	-
	132692	VALVE/CONTROL	-	-	1
1	132211	VALVE/RELIEF	1	1	1
2	080331	SECTION/INLET	1	1	1
3	132694	SECTION/LIFT	1	1	1
4	132695	SECTION/TILT	1	-	-
	136318	SECTION/TILT	-	1	-
	133064	SECTION/TILT	-	-	1
5	080333	SECTION/AUXILIARY	1	1	1
6	080330	SECTION/OUTLET	1	1	1
7	135371	VALVE/RELIEF	1	1	1
8	135368	POPPET/LOAD CHECK	3	3	3
9	135369	SPRING	3	3	3
10	127629	KIT/DETENT	1	1	1
11	080327	KIT/SEAL	1	1	1

SL56/6635 SERIES II SKID LOADERS - SELF-LEVELING VALVE

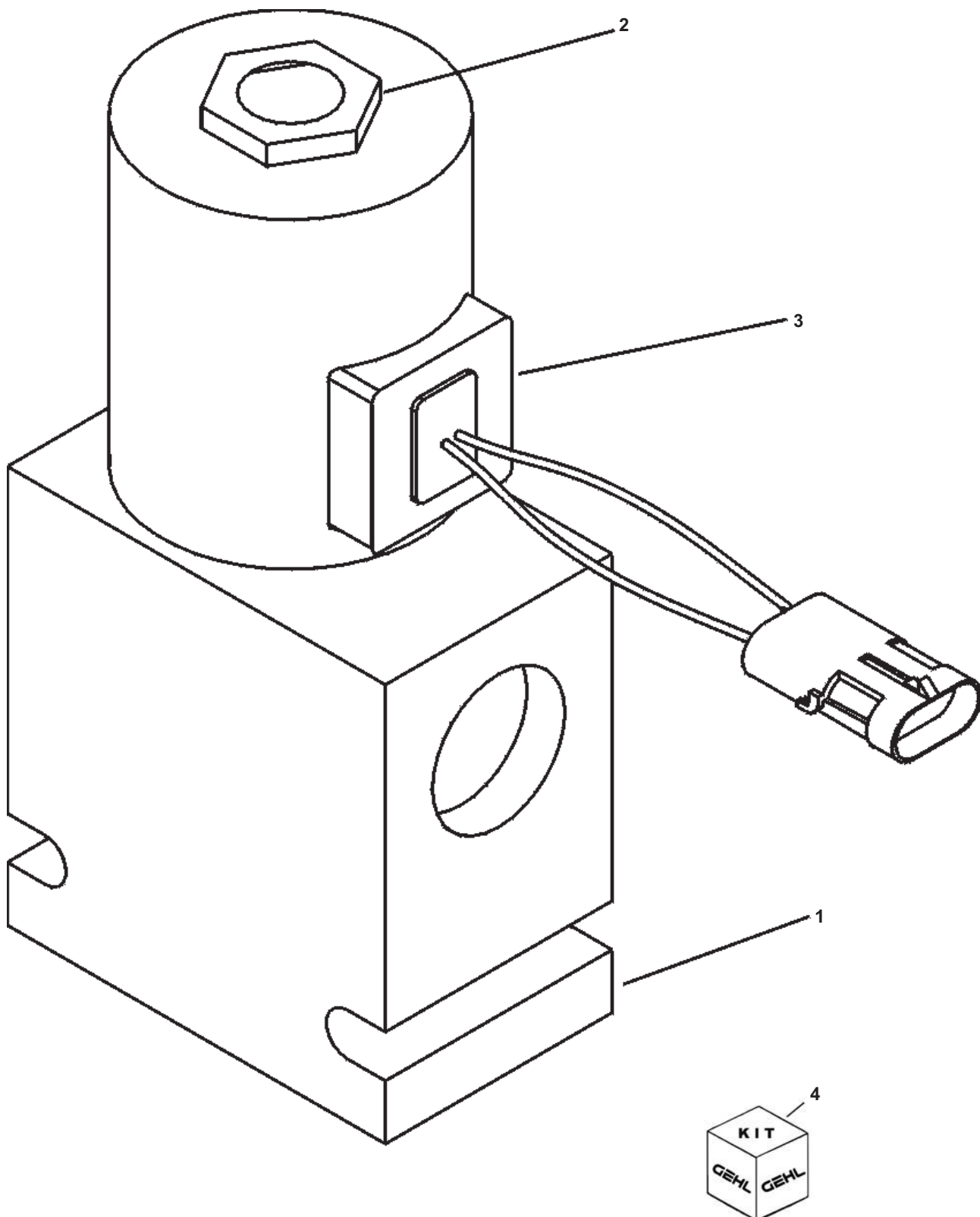
<http://truckmanualshub.com/>



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<https://truckmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - SELF-LEVELING VALVE

Ref. No.	Part No.	Description	Quantity 56/6635
	135367	VALVE/SELF-LEVELING	1
1	080808	PIN	1
2	080809	CAP/ADJUSTMENT	1
3	080810	NUT	1
4	080811	SCREW/SET	1
5	129004	PLUG	1
6	080813	PLUG	2
7	088471	SPRING	2
8	088472	PLUG	2
9	088473	CHECK/LOAD	1
10	129066	KIT/SEAL	1
11	089961	SPRING	1

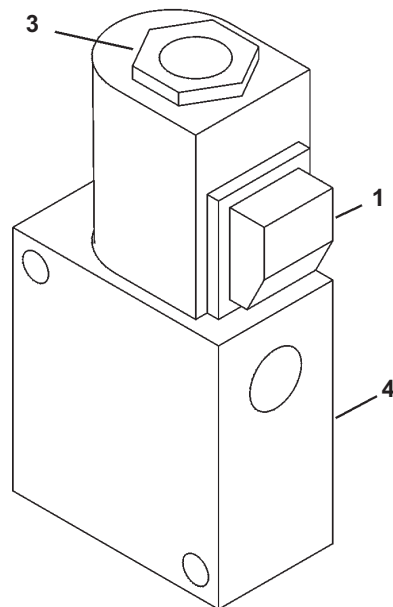


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<https://truckmanuals.com/>
SL56/6635 SERIES II SKID LOADERS - SOLENOID VALVE - LIFT & TILT

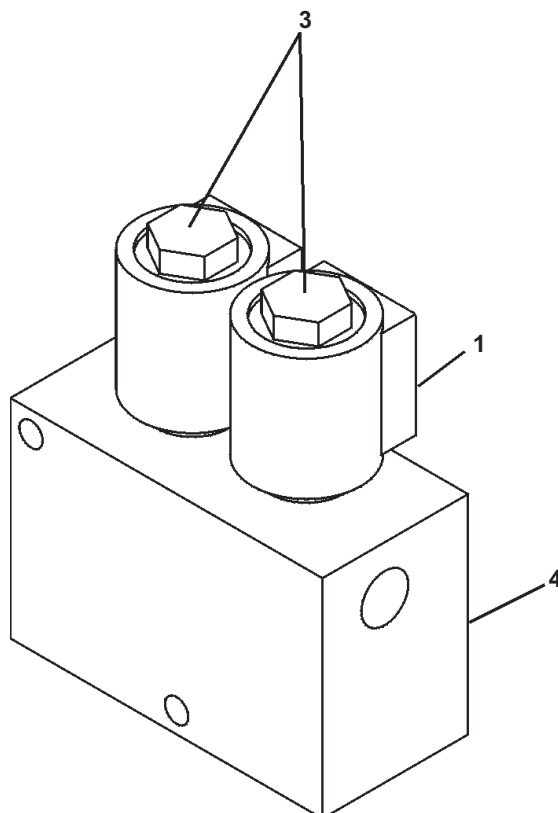
Ref. No.	Part No.	Description	Quantity 56/6635
	129314	VALVE/SOLENOID	1
1	138344	VALVE BODY/STEEL	1
2	122840	CARTRIDGE	1
3	129326	COIL	1
4	121897	KIT/SEAL	1

Single Speed Solenoid



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Two Speed Solenoid



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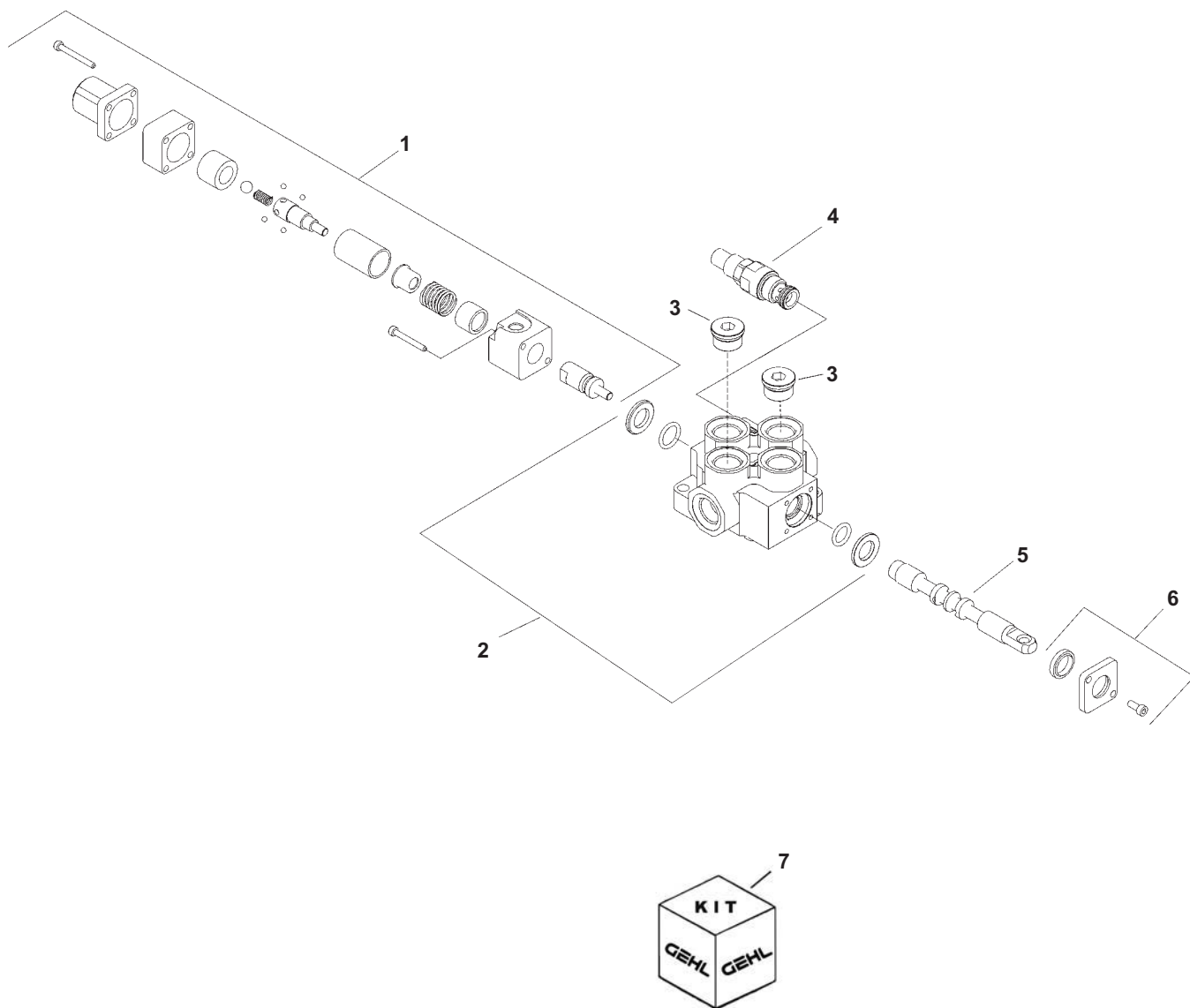


<http://truckmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - SOLENOID VALVE - BRAKE

Ref. No.	Part No.	Description	Quantity	
			Single Speed	Two Speed
	129063	VALVE/SOLENOID	1	-
	134528	VALVE/DUAL SOLENOID	-	1
1	130167b	COIL	1	2
2	132199	KIT/SEAL	1	2
3	130166b	CARTRIDGE	1	2
4	REFa	BODY	1	1

a) Valve body not serviced separately.

b) Parts 130167 and 130166 must be serviced together on the dual solenoid valve.



<http://truckmanualshub.com/>
SL56/6635 SERIES II SKID LOADERS - MANIFOLD - HIGH-FLOW

Ref. No.	Part No.	Description	Quantity 56/6635
	134599	VALVE/DX	1
1	135457	ASSEMBLY/DETENT	1
2	135458	BODY/VALVE	1
3	131522	PLUG/SAE12	2
4	135459	VALVE/RELIEF	1
5	135460	SPOOL	1
6	135461	ASSEMBLY/FLANGE	1
7	135462	KIT/SEAL (Includes all seals for valve assembly and relief)	1

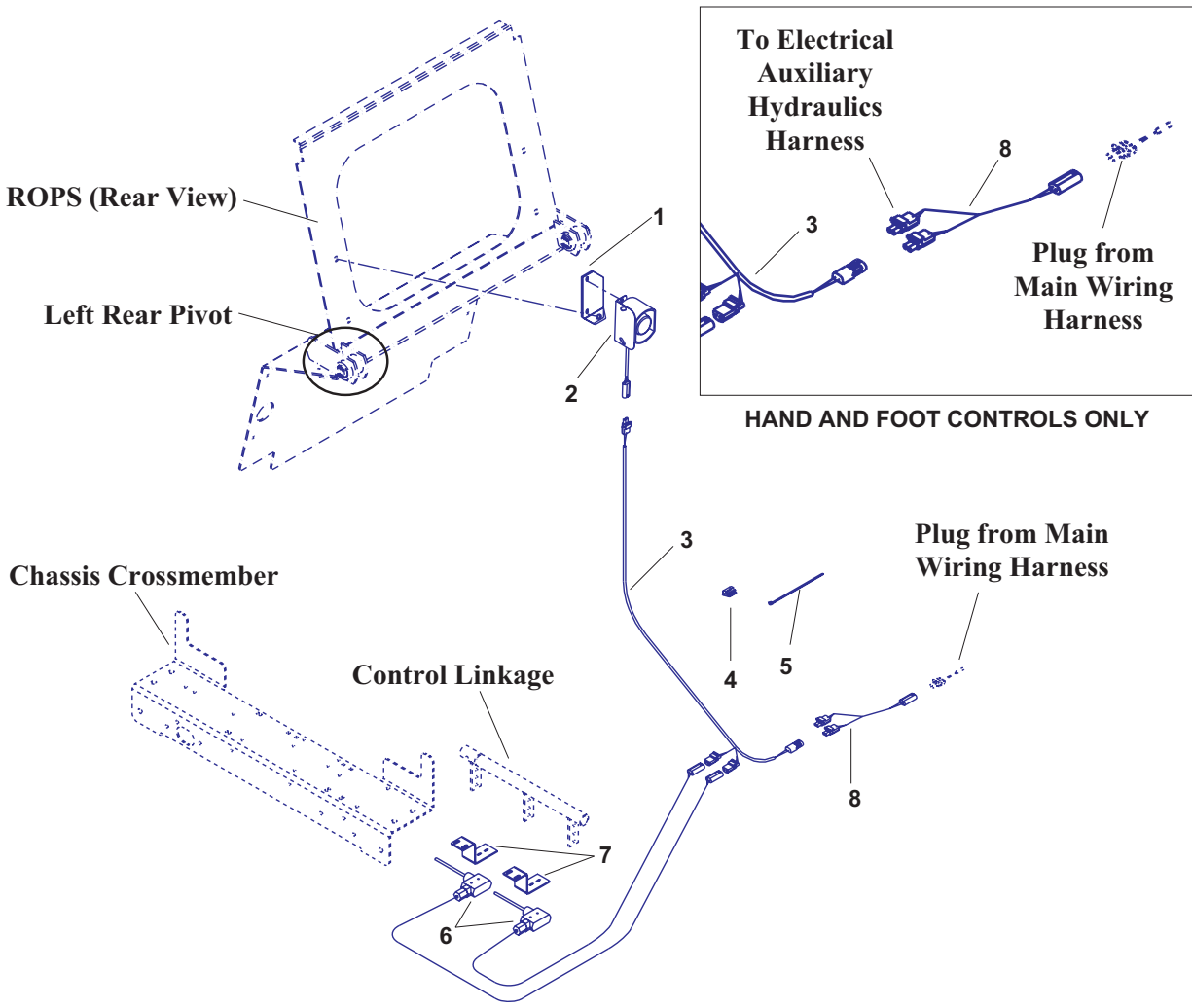
SECTION NOTES

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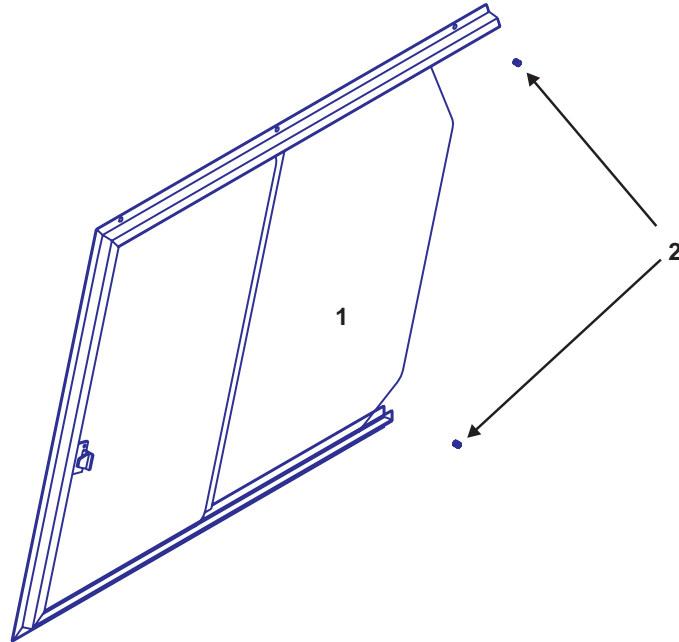
SECTION C: ACCESSORIES

BACK-UP ALARM KIT 807190



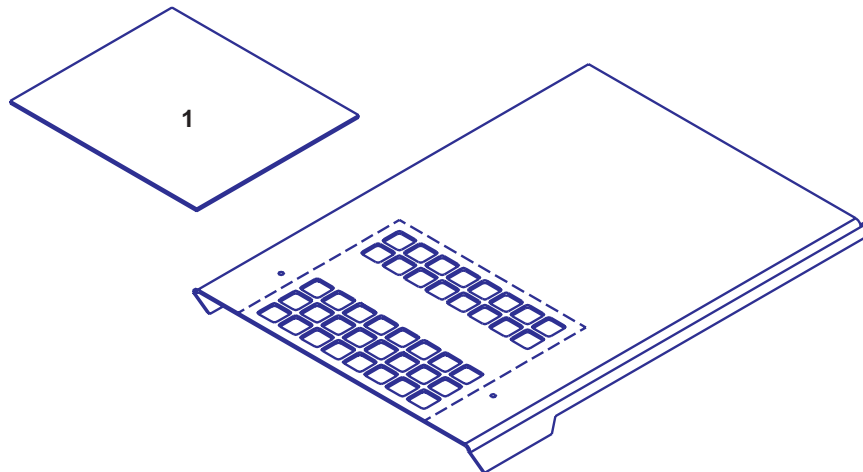
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
REF	807190	KIT/BACKUP ALARM	1	5	055648	TIE/WIRE	5
1	135818	BRACKET/ALARM.....	1	6	135726	SWITCH/ALARM	2
	071706	NUT/LOCK 1/2.....	1		650848	WASHER/FLAT #6	4
2	135727	ALARM/BACKUP.....	1	7	134763	BRACKET.....	2
	650758	BOLT/CARRIAGE 1/4 X 3/4	2		650758	BOLT/CARRIAGE 1/4 X 3/4	4
	134588	NUT/FLANGE 1/4	2		134588	NUT/FLANGE 1/4	4
3	135722	HARNESS/BACKUP	1	8	132274	HARNESS/POWER TAP	1
4	063064	CLIP.....	2				

SIDE WINDOW KIT 806914



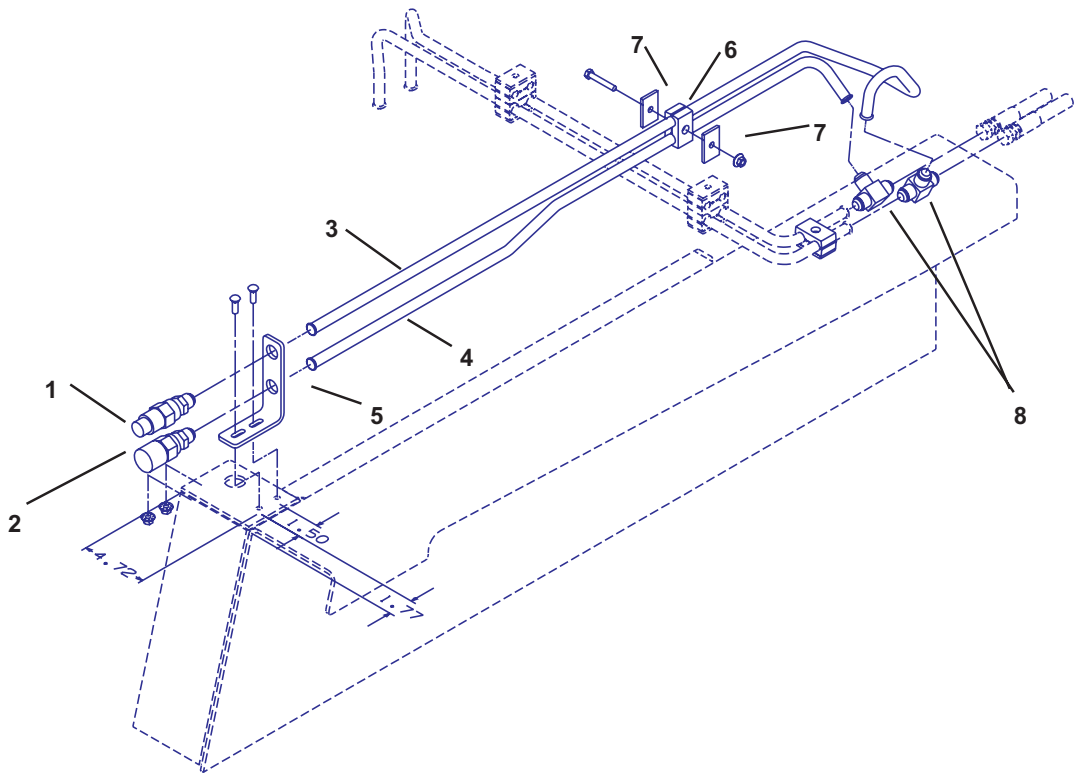
Ref. No.	Part No.	Description	Qty. Req.
1	806914	KIT/SIDE WINDOW.....	1
	132296	WINDOW ASSEMBLY/RIGHT.....	1
	132295	WINDOW ASSEMBLY/LEFT.....	1
	651308	PHIL/PAN 1/4 X 3/4.....	12
	071401	NUT/LOCK 1/4.....	12
2	133030	BUSHING.....	4

TOP WINDOW KIT 806843



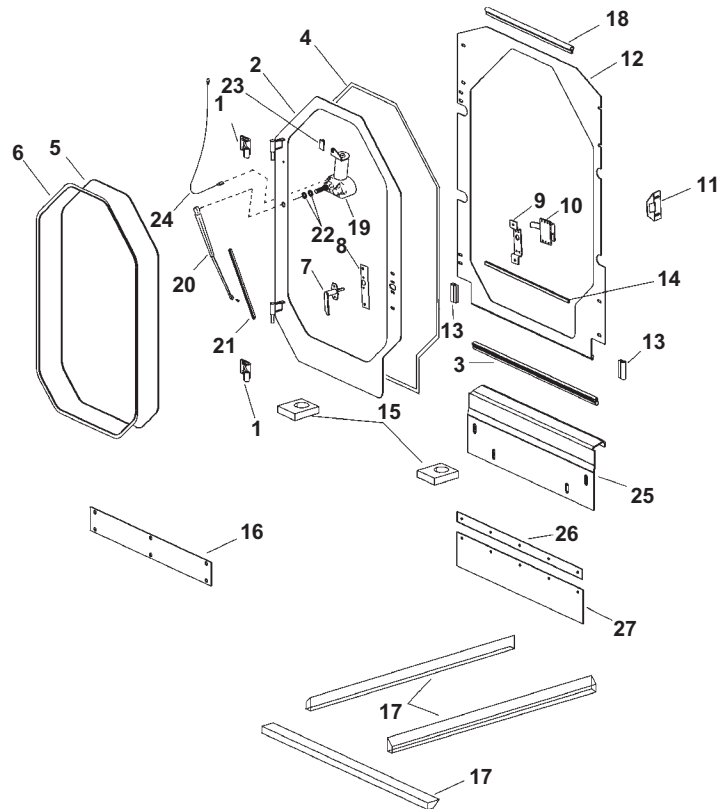
Ref. No.	Part No.	Description	Qty. Req.
1	806843	KIT/TOP WINDOW.....	1
	132089	WINDOW/ENCLOSURE.....	1
	703692	TAPE/TWO WAY (8 FT.).....	1

BACKHOE HYDRAULIC KIT 806913 (USE ONLY WITH FRAME MOUNT BACKHOE)



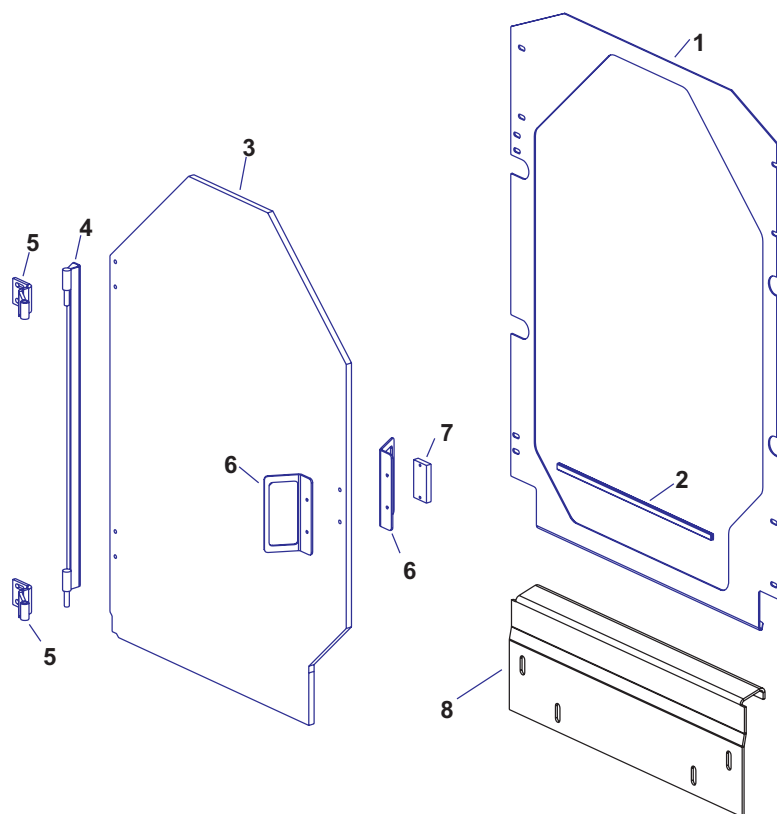
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	806913	KIT/BACKHOE HYDRAULIC	1	6	079126	CLAMP/TUBE	1
1	131952	COUPLER/MALE (FLAT-FACED)	1	7	079098	PLATE/TWIN COVER.....	2
2	131953	COUPLER/FEMALE (FLAT-FACED)....	1		650568	SCREW/HEX HEAD 5/16 X 2	1
3	133075	TUBE/AUXILIARY	1		131842	NUT/SPIRALOCK™ 5/16.....	1
4	133076	TUBE/AUXILIARY	1	8	058610	FITTING/TEE	2
5	133077	BRACKET/AUXILIARY TUBE	1				
	650573	BOLT/CARRIAGE 5/16 X 1	2				
	131842	NUT/SPIRALOCK™ 5/16.....	2				

CAB - FRONT DOOR KIT 807292

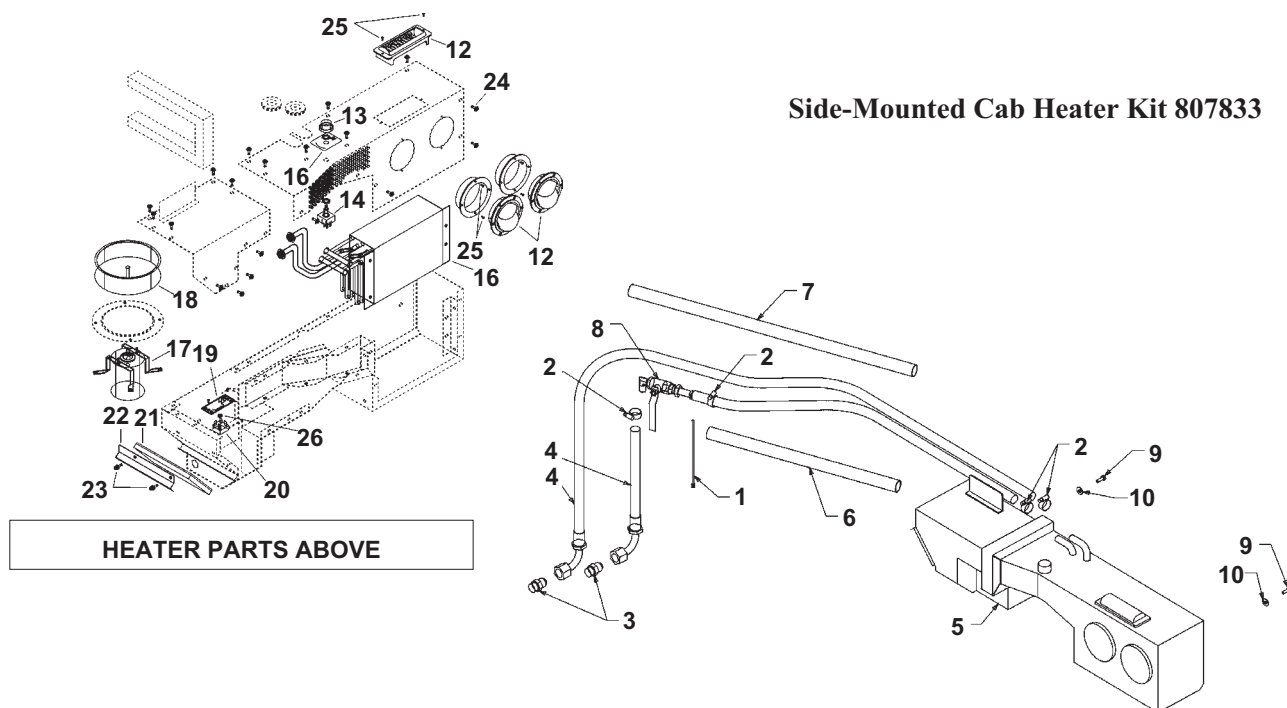


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
REF	807292	KIT/FRONT DOOR	1	13	135455	SEAL/BULB	2
1	132713	ASSY/HINGE	2	14	135456	STRIP/TRIM	1
	650487	SCREW/CAP 5/16 X 1.00	4	15	095281	FOAM/EXTENSION	2
	654004	WASHER/FLAT	4	16	135446	PLATE/FILLER.	1
	064260	NUT/LOCK 5/16	4		650811	BOLT/CARRIAGE 1/2 X 1.00	14
2	135437	ASSY/DOOR.	1		653018	NUT/HEX.	14
3	135454	SEAL/BULB	1		654009	WASHER/PLAIN 1/2	14
4	135453	SEAL/BULB	1	17	129543	FOAM/SEAL	3
5	132682	GLASS/DOOR	1	18	113839	SEAL/BULB	1
6	132715	WEATHERSTRIP/WINDOW	1	19	078200	MOTOR/DOOR WIPER	1
7	078168	HANDLE/DOOR LATCH.	1		650815	SCREW/MACHINE #10 X 3/4	1
	650815	SCREW/MACHINE	2		650584	WASHER/FLAT #10	6
	650584	WASHER/FLAT #10	2		650549	WASHER/LOCK #10	1
	650549	WASHER/LOCK #10	2		650550	NUT/HEX	1
	650550	NUT/HEX MACHINE #10	2	20	078248	ARM/ADJUSTABLE	1
8	095263	COVER/PLATE	1	21	078249	BLADE	1
9	078170	BRACKET/LATCH	1	22	114263	WASHER	2
	650448	SCREW/CAP 1/4 X 3/4	2	23	055919	CLIP/WIRE.	3
	071401	NUT/LOCK 1/4	2	24	132736	WIRE/WIPER	1
10	078171	LOCK/CAB.	1	25	135575	FILLER/DOOR.	1
	650548	SCREW/MACHINE 10 X 1/2	4		650811	BOLT/CARRIAGE 1/2 X 1.	4
	650549	WASHER/LOCK #10	4		653018	NUT/HEX 1/2	4
	650550	NUT/HEX MACHINE #10	4		654009	WASHER/FLAT 1/2	8
11	135442	PLATE/LOCK	1	26	075308	STRIP/BOLT.	1
	650663	SCREW/CAP 1/4 X 5/8	2		650448	SCREW/CAP 1/4 X 3/4	5
	654002	WASHER/FLAT 1/4	2		071401	NUT/LOCK 1/4.	5
	071401	NUT/LOCK 1/4	2	27	080072	FLAP/RUBBER	1
12	135435	FRAME/DOOR.	1				
	650510	SCREW/CAP THREAD CUT 5/16.	6				

CAB - IMPACT RESISTANT FRONT DOOR KIT 807330

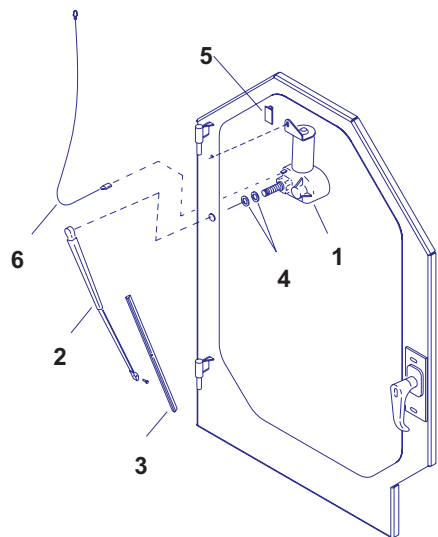


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
REF	807330	KIT/IMPACT RESISTANT DOOR	1	6	130341	HANDLE/DOOR	2
1	135435	FRAME/DOOR	1	7	067040	MAGNET	1
	650510	SCREW/CAP THREAD CUT 5/16	6		651084	SCREW/MACHINE ROUND HEAD	2
2	135456	STRIP/TRIM	1		650550	NUT/ HEX #10 X 1	2
3	132214	DOOR/POLYCARBONATE	1	8	135575	FILLER/DOOR	1
4	133933	ASSEMBLY/HINGE	1		650811	BOLT/CARRIAGE 1/2 X 1	4
	650835	SCREW/CAP 1/4 X 1	4		654009	WASHER/FLAT	8
	654002	WASHER/FLAT 1/4	4		653018	NUT/HEX 1/2	4
	071401	NUT/LOCK 1/4	4				
5	132713	ASSEMBLY/HINGE	1				
	650487	SCREW/CAP 5/16 X 1	4				
	654004	WASHER/FLAT 5/16	4				
	064260	NUT/LOCK	4				



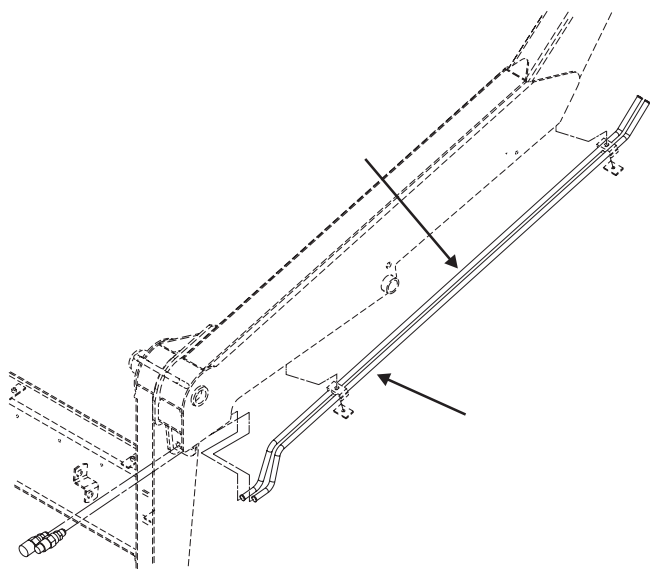
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
REF	807833	KIT/CAB HEATER SIDE MOUNT		14	136305	SWITCH/HEATER.....	1
1	055648	TIE/WIRE	1	15	136306	DECAL/HEATER SWITCH.....	1
2	095955	CLAMP/HOSE	4	16	136307	CORE/HEATER	1
3	132362	FITTING/STRAIGHT M18 X 1.50	2	17	136308	FAN MOTOR/HEATER.....	1
4	132503	HOSE/LOW PRESSURE 5/8 X 54	2	18	136309	FAN BLADE/HEATER.....	1
5	136196	HEATER/SIDE MOUNT	1	19	136310	RESISTOR BLOCK/HEATER	1
6	136242	SLEEVE/NYLON PROTECTIVE	1	20	136311	RECTIFIER/HEATER	1
7	136243	SLEEVE/NYLON PROTECTIVE	1	21	136312	FILTER/FRESH AIR	1
8	136292	VALVE ASSEMBLY/BALL	1	22	136313	RETAINER CLIP/FILTER	1
9	650448	SCREW/CAP 1/4 X 3/4.....	2	23	136314	SCREW/THUMB	2
10	654002	WASHER/FLAT 1/4.....	2	24	136316	SCREW/SEMS.....	29
11	136302	LOUVER/RECTANGULAR.....	1	25	136321	SCREW #6 X 3/4.....	6
12	136303	LOUVER/3" ROUND W/ FLANGE.....	2	26	650550	NUT/HEX #10	1
13	136304	KNOB/HEATER SWITCH.....	1		136315	WIRE HARNESS/HEATER (Not Shown)	

CAB - WIPER KIT (FOR USE WITH RIGID CAB ENCLOSURE ONLY) 806917



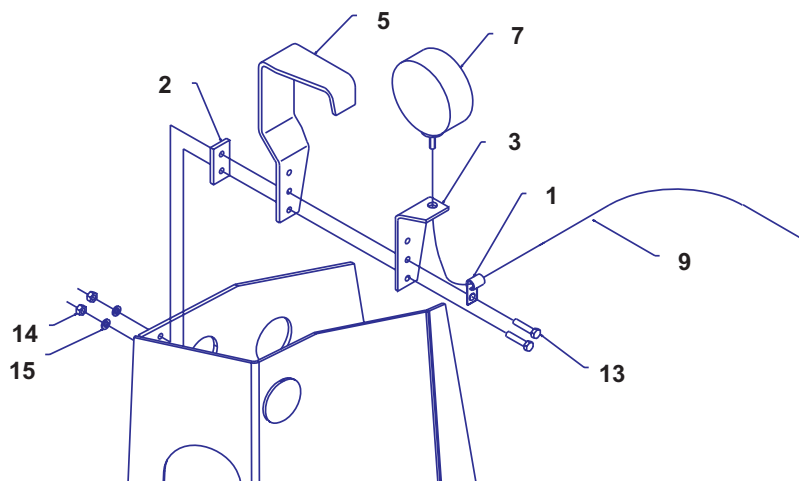
Ref. No.	Part No.	Description	Qty. Req.
	806917	KIT/DOOR WIPER.....	1
1	078200	MOTOR/DOOR WIPER	1
	650815	SCREW/MACHINE #10 X 3/4	1
	650584	WASHER/FLAT #10	6
	650549	WASHER/LOCK #10.....	1
	650550	NUT/HEX MACHINE #10.....	1
2	078248	ARM/ADJUSTABLE.....	1
3	078249	BLADE.....	1
4	114263	WASHER	2
5	055919	CLIP/WIRE	3
6	132736	WIRE/WIPER.....	1

UPPER AUXILIARY TUBE KIT 807075



Ref. No.	Part No.	Description	Qty. Req.
	807075	KIT/UPPER AUXILIARY TUBE	1
1	133961	TUBE/AUXILIARY OUTER.....	1
2	133962	TUBE/AUXILIARY INNER	1

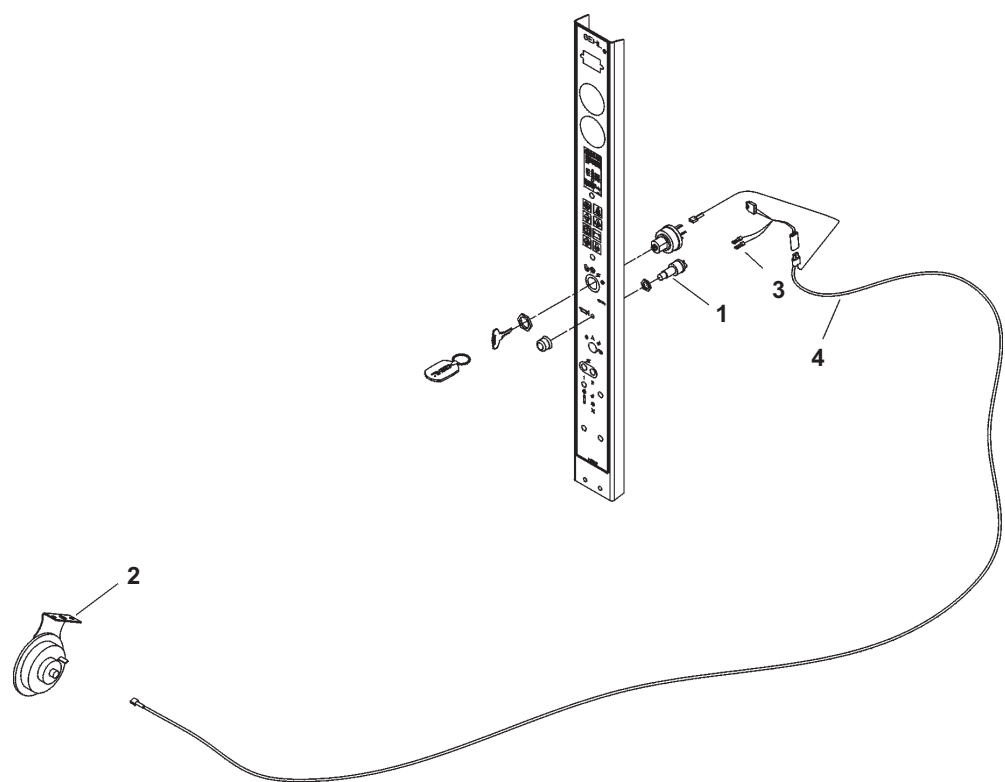
DUAL FLASHER KIT 806920



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	806920	KIT/DUAL FLASHER.....	1	9	133070	WIRE/FLASHER DUAL.....	1
1	058615	CLAMP/INSULATED.....	2	10	055925	FLASHER <i>(not shown)</i>	1
2	064145	SPACER	2	11	089543	MOUNT/BRACKET FLASHER <i>(not shown)</i>	1
3	075217	BRACKET/FLASHER RIGHT.....	1		651360	SCREW/MACHINE #6 X 1/4	1
4	075218	BRACKET/FLASHER LEFT <i>(not shown)</i>	1		654044	WASHER/LOCK #6.....	1
5	075219	GUARD/FLASHER RIGHT.....	1		650658	NUT/HEX #6	1
6	075220	GUARD/FLASHER LEFT <i>(not shown)</i> ...	1	12	055648	TIES/WIRE <i>(not shown)</i>	24
7	087234a	LIGHT/WARNING ASSY	2	13	650577	SCREW/CAP 5/16 X 1-1/2.....	4
8	133069	WIRE/FLASHER MAIN <i>(not shown)</i>	1	14	653007	NUT/HEX 5/16.....	4
				15	654024	WASHER/LOCK 5/16	4

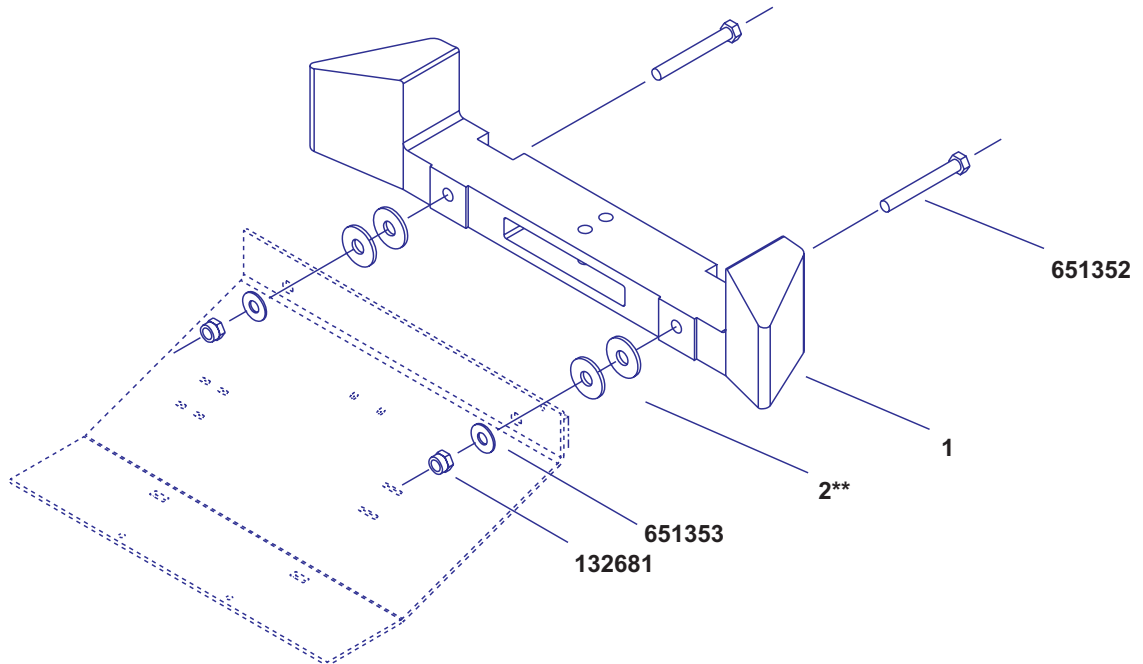
a) For replacement Lens order 087247. For replacement Bulb local purchase #1166 or equivalent.

HORN KIT 806923



Ref. No.	Part No.	Description	Qty. Req.
	806923	KIT/HORN.....	1
1	075104	SWITCH/PUSH BUTTON.....	1
2	067785	HORN	1
	070648	NUT/HEX FLANGE 5/16	1
3	127455	WIRE/HORN.....	1
4	132334	WIRE/HORN	1

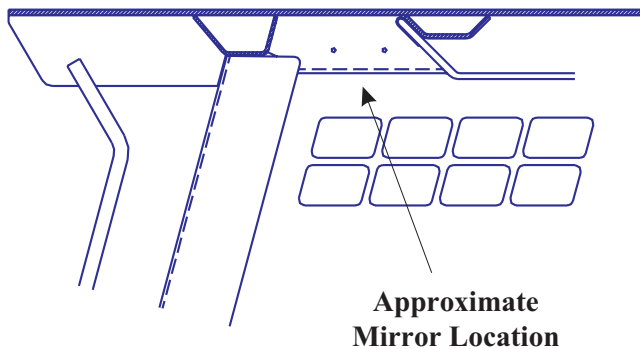
REAR COUNTERWEIGHT KIT 806919



Ref No.	Part No.	Description	Qty. Req.	Ref No.	Part No.	Description	Qty. Req.
	806919	KIT/REAR WEIGHT.....	1	2**	078949	SPACER.....	4
1	132445	COUNTERWEIGHT.....	1	3	130309	DECAL (NOT SHOWN)	2
	651352	SCREW/CAP 1 X 8-1/2	2	4	068034	NUT/LOCK 1/2.....	2
	654016	WASHER/FLAT 1".....	2			(USED ON REAR GRILLE PIVOTS)	
	132681	NUT/HEX.....	2				

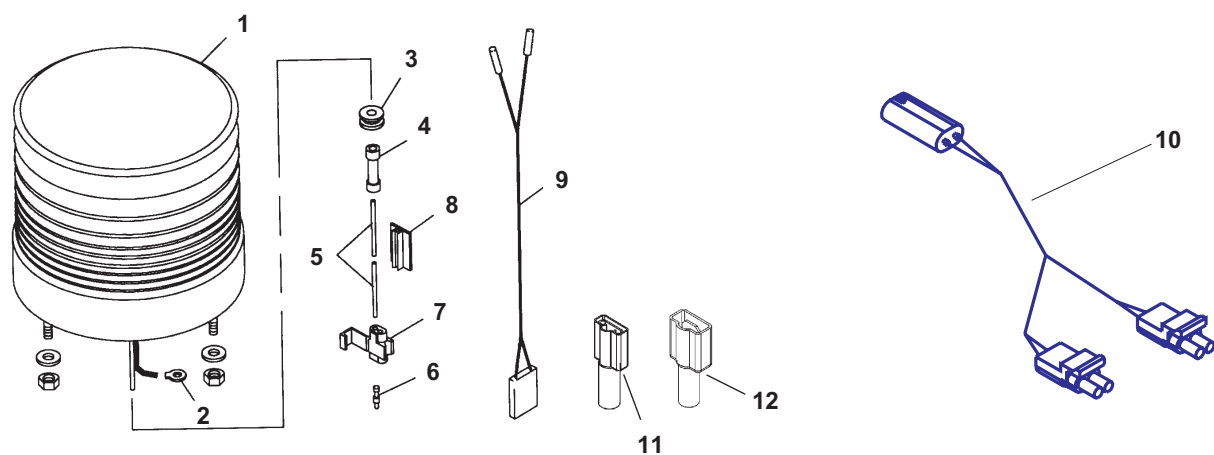
** Used on Models 5635 only.

REAR VIEW MIRROR KIT 806894



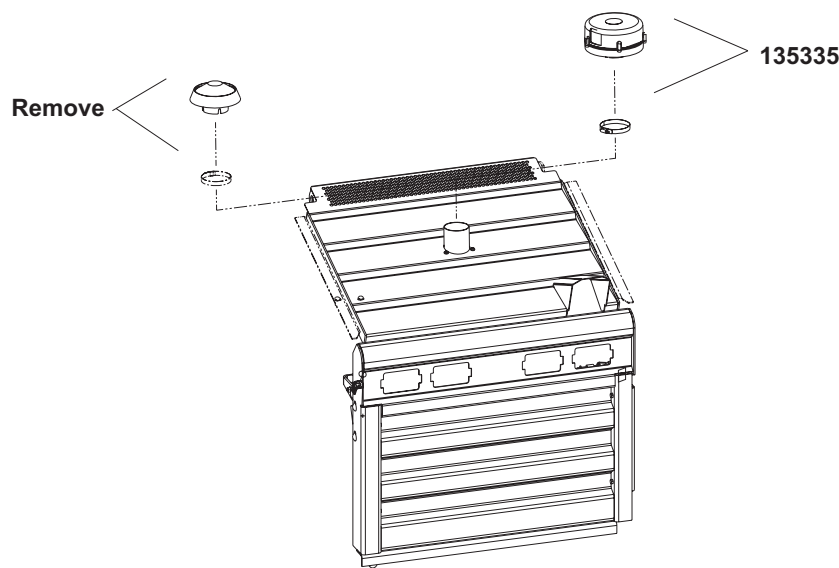
Ref. No.	Part No.	Description	Qty. Req.
	806894	KIT/REAR VIEW MIRROR.....	1
1	132353	MIRROR.....	1
2	651259	SCREW/CAP THREAD CUTTING #10 X 7/8	2

STROBE LIGHT KIT 805803

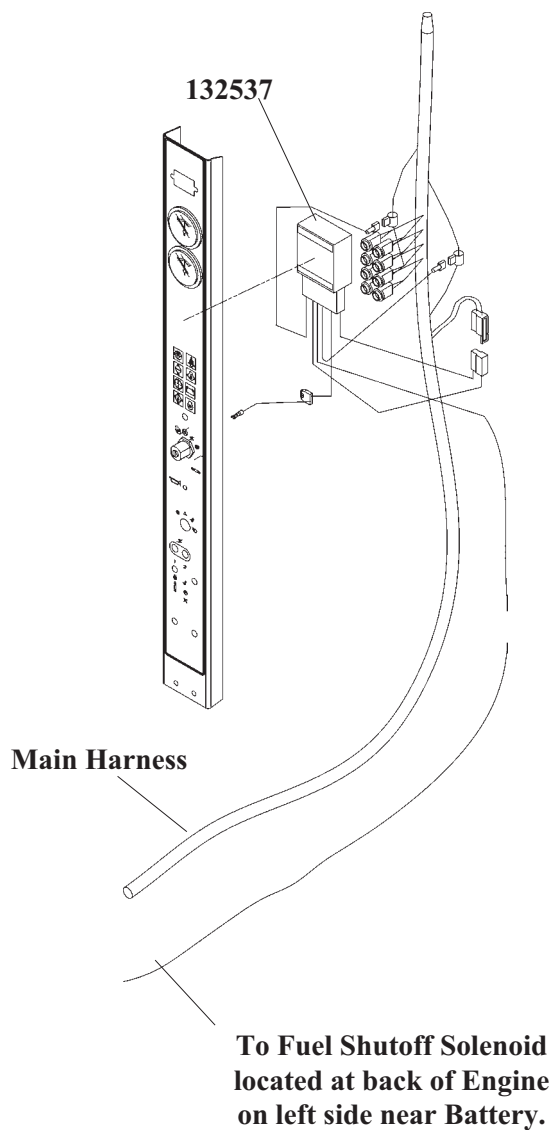


Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	805803	KIT/STROBE LIGHT	1	7	078151	CONNECTOR/TAP	1
1	088296	STROBE	1	8	055919	CLIP/WIRE	3
2	088297	TERMINAL/RING.....	1	9	122483	HARNESS/STROBE	1
3	073687	GROMMET.....	1	10	132274	Y-T.....	1
4	071105	CONNECTOR/LINE.....	1	11	138310	TERMINAL/INS FEMALE 1/4.....	1
5	078150	WIRE/BEACON	1	12	138313	TERMINAL/INS MALE 1/4	1
6	073200	TERMINAL/MALE BULLET	1				

Centrifugal Pre-Cleaner Kit 808204

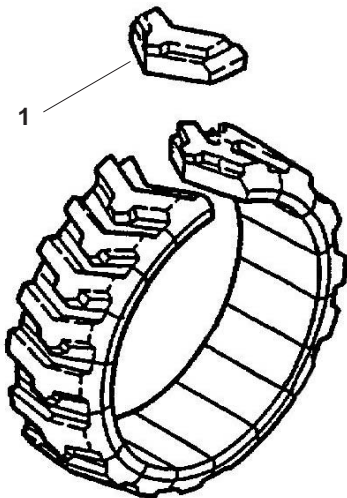


ENGINE AUTO-SHUTDOWN SYSTEM KIT 806918



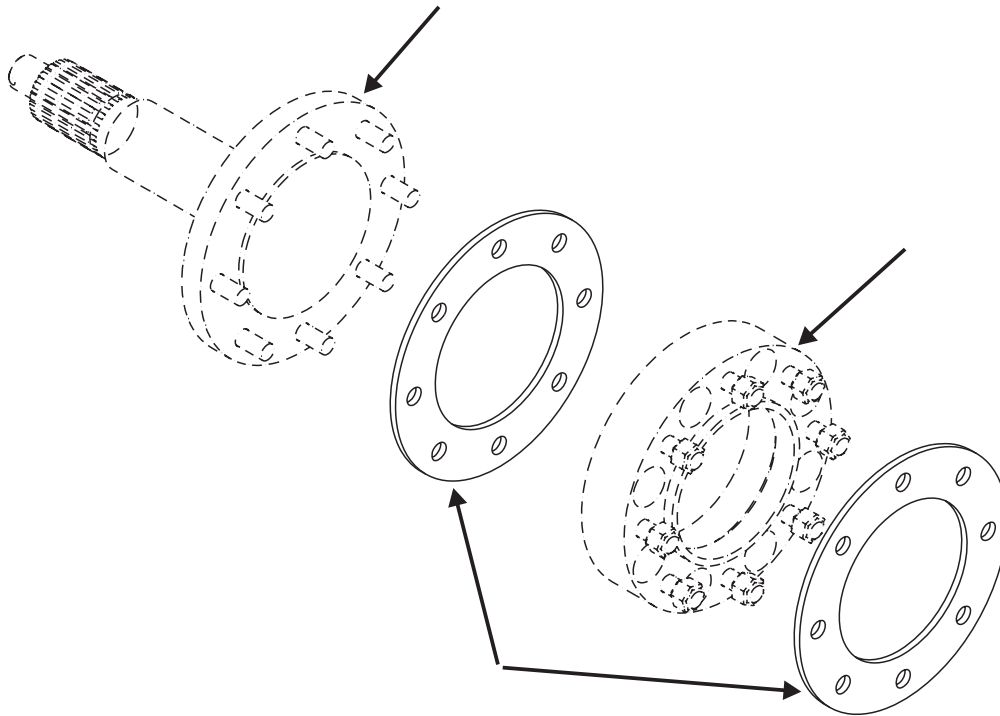
AIRBOSS SOLID SEGMENTED TIRE REPAIR PARTS

(TO REPAIR THE FOLLOWING TIRE ASSEMBLIES: 807425, 807426, 807387, & 807388)



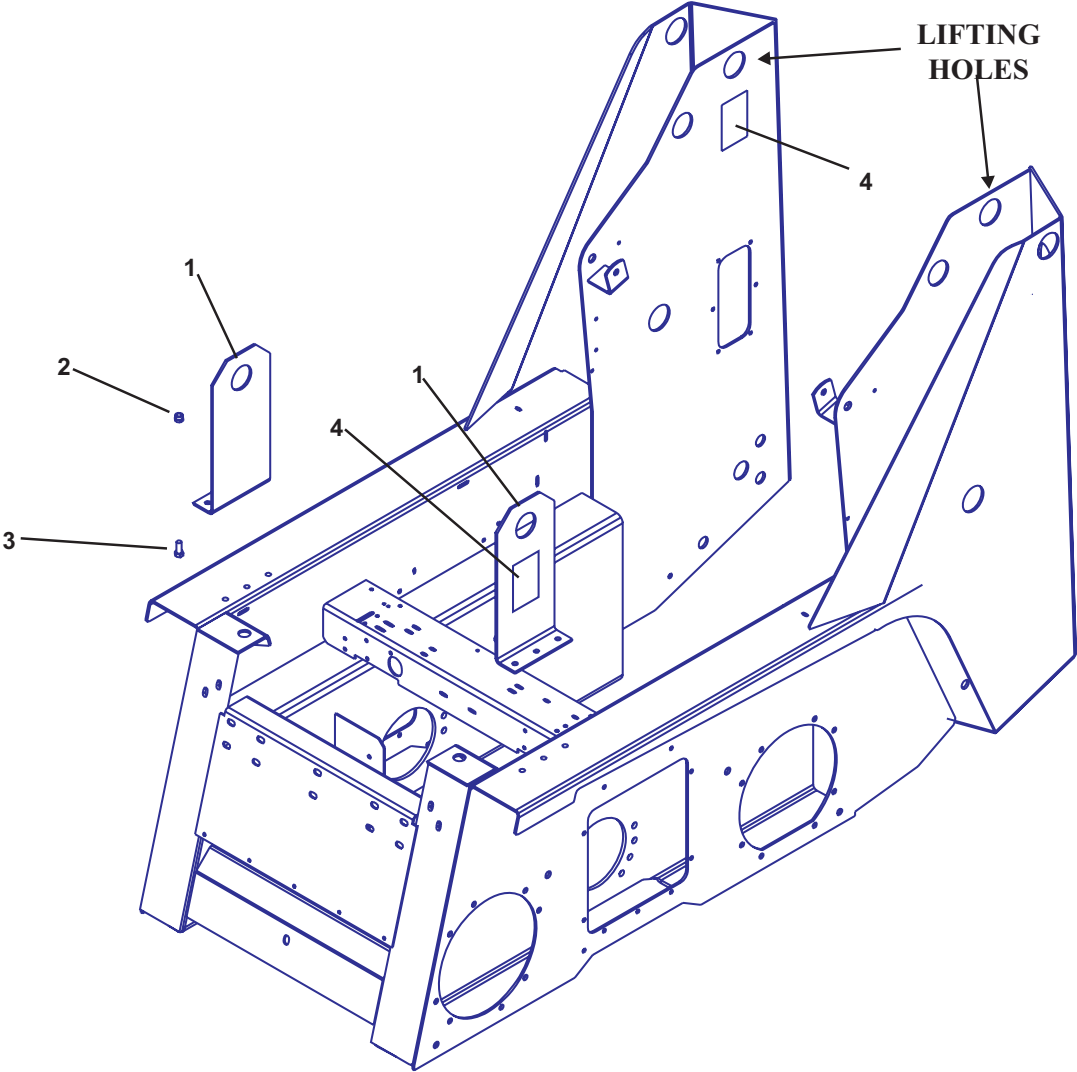
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	807425	TIRE ASSEMBLY/RIGHT			807387	TIRE ASSEMBLY/RIGHT	
	807426	TIRE ASSEMBLY/LEFT			807388	TIRE ASSEMBLY/LEFT	
	REPAIR PARTS:				REPAIR PARTS:		
1	135709	SEGMENT/TIRE	1	1	135658	SEGMENT/ALTRAKKA III	1
	129039	SCREW/HEX HEAD M10 X 30MM	1		129038	SCREW/HEX HEAD M8 X 26MM	1
	071246	NUT/NYLON M10-1.5.....	1		071245	NUT/NYLON M8	1
	656113	WASHER/FLAT M10.....	1		656111	WASHER/FLAT M8.....	1

LOEGERING TRAILBLAZER TRACKS SPACER KIT 134209



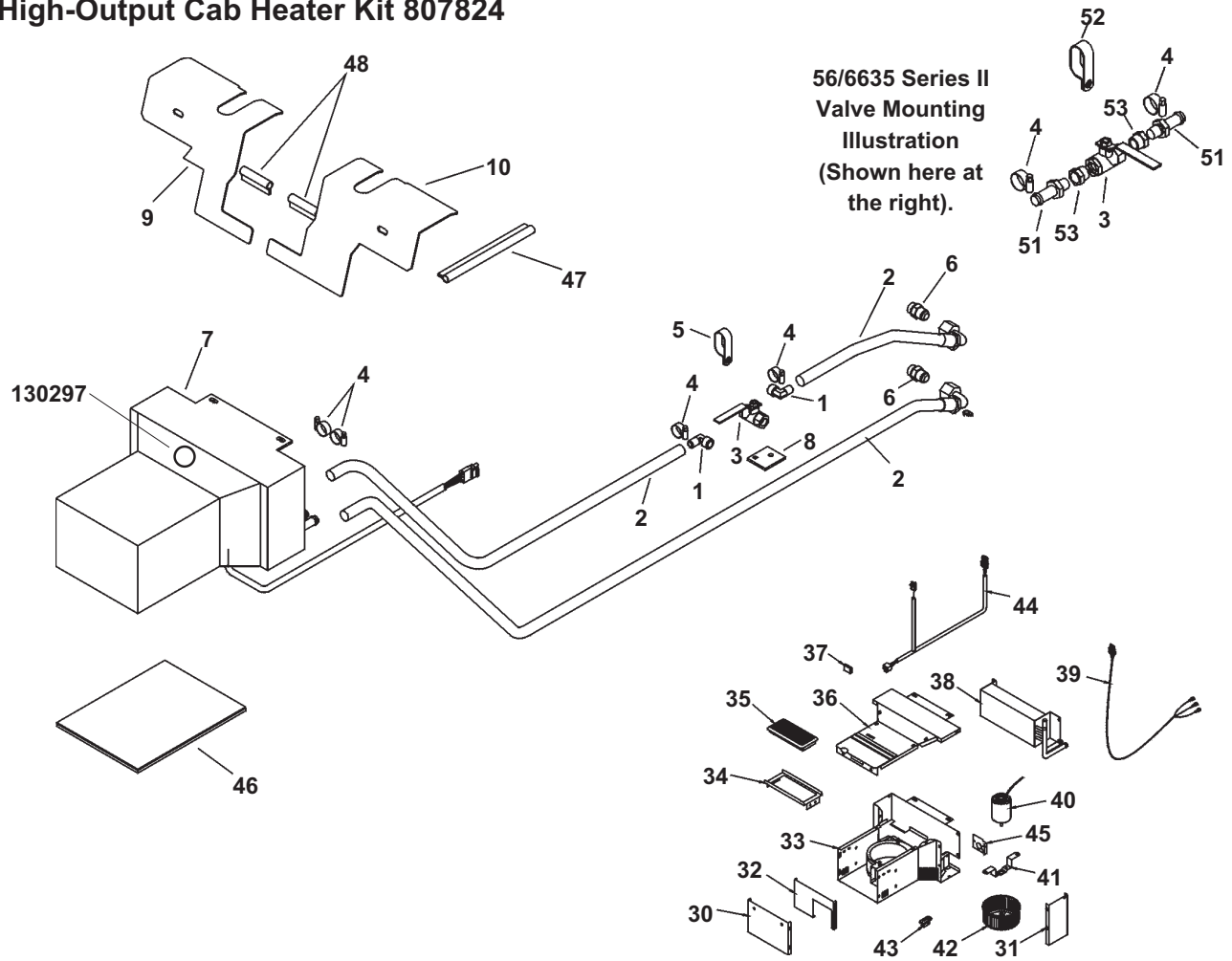
Ref. No.	Part No.	Description	Qty. Req.
	134209	KIT/SPACER	1
1	134118	SPACER/WHEEL.....	8

LIFTING LUG KIT 807083



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	807083	KIT/LIFTING LUG	1	3	650433	SCREW/HEX HEAD 1/2 X 1-1/4	6
1	134231	LIFT LUG	2	4	129139	DECAL/LIFT HOOK.....	4
2	068034	NUT/ 1/2	6				

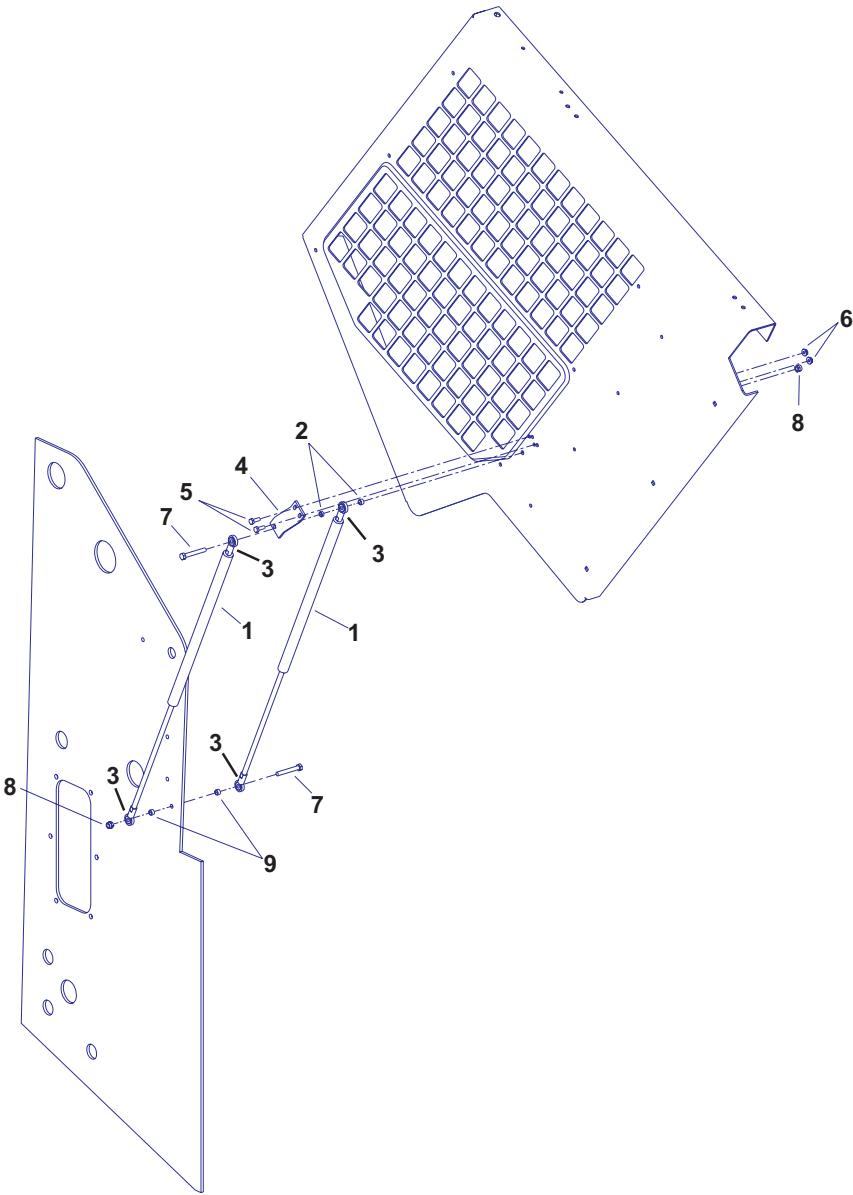
High-Output Cab Heater Kit 807824



HEATER REPAIR PARTS

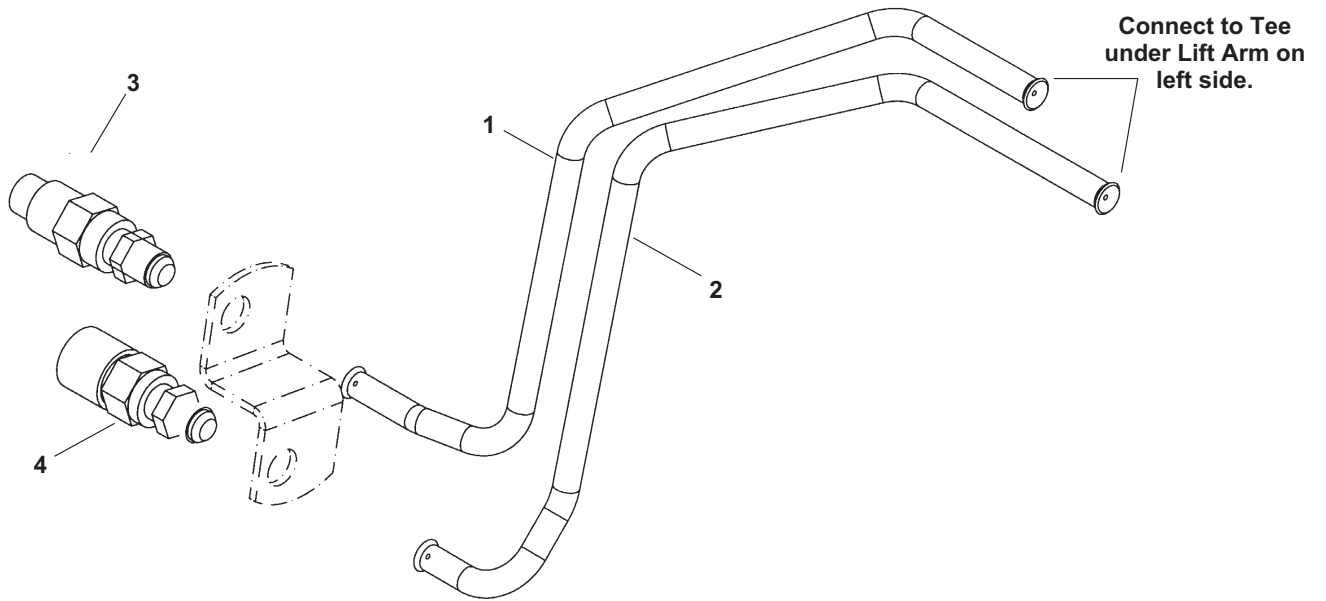
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
REF	807824	KIT/HEATER CAB SL56/6635 II.....	1	40	134675	MOTOR	1
1	135379	ADAPTER/90°	2	41	135281	MOUNT/MOTOR	1
2	132503	HOSE/LOW PRESSURE 5/8 X 54	2	42	134677	WHEEL/BLOWER	1
3	132504	VALVE/BALL	1	43	134678	RESISTOR/3-SPEED	1
4	095955	CLAMP/HOSE #10	4	44	134679	HARNES/SWITCH	1
5	058805	CLAMP/HOSE	1	45	135286	BRACKET/TUBE	1
	650758	BOLT/CARRIAGE 1/4 X 3/4	1		133062	SWITCH/FAN (not shown - ns)	1
	134588	NUT/SPIRALOCK™ 1/4	1		072854	DECAL/TRACTION (ns)	1
	654002	WASHER/FLAT	1		078853	DECAL/LIFT TILT (ns)	1
6	132362	FITTING/STRAIGHT M18 X 1.5 FL10	2		134060	DECAL/FORWARD-R (ns)	2
7	136195	HEATER	1		123380	DECAL/LIFT (ns)	1
	650510	SCREW/THREAD CUTTING 5/16	2		123381	DECAL/TILT (ns)	1
8	132148	BAR	1		132395	DECAL/LEFT CONTROL (ns)	1
	650758	BOLT/CARRIAGE 1/4 X 3/4	1		132396	DECAL/RIGHT CONTROL (ns)	1
	134588	NUT/SPIRALOCK™ 1/4	1		130297	DECAL/HYDRALOC™ (ns)	1
9	135275	COVER/CONTROL RIGHT	1	46	135382	MAT/FLOOR	1
	135376	COVER/CONTROL RIGHT T-BAR	1	47	135399	SEAL/SHROUD	2
10	135283	COVER/CONTROL LEFT	1	48	135378	SEAL/COVER	2
30	135276	PANEL/FRONT	1		135774	HALF CLAMP/HOSE (ns)	2
31	135282	PANEL/END	1		650771	BOLT/CARRIAGE 1/4 X 1/2 (ns)	2
32	135277	BLOCK/AIR	1		134588	NUT/SPIRALOCK™ 1/4 (ns)	2
33	135278	ASSEMBLY/BODY	1		055648	TIE/WIRE (ns)	4
34	135279	BRACKET/LOUVRE MOUNT	1	51	123352	ADAPTER/STRAIGHT (Series II)	2
35	134670	LOUVRE	1	52	067849	CLAMP/HOSE (Series II)	1
36	134671	ASSEMBLY/COVER	1		650487	SCREW/CAP 5/16 X 1	1
37	134672	MAGNET	2		064260	NUT/LOCK 5/16	1
38	135280	COIL/HEATER	1		654004	WASHER/FLAT 5/16	1
39	134674	HARNES/HEATER	1	53	128311	BUSHING/REDUCER 1/2 (Series II)	2

DOUBLE GAS SPRING KIT 807376



Ref No.	Part No.	Description	Qty. Req.
REF	807376	KIT/DOUBLE GAS SPRING.	1
1	135178	SPRING/GAS.	2
2	135661	SPACER.	4
3	135620	END/ROD.	4
4	135186	BRACKET.	1
5	650448	SCREW/CAP 1/4 X 3/4.	2
6	134588	NUT/SPIRALOCK™ 1/4.	2
7	650725	SCREW/CAP 5/16 X 2-1/4.	2
8	064260	NUT/LOCK.	2
9	123672	SPACER.	2

CROSSMEMBER AUXILIARY TUBE KIT 807814



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	807814	KIT/HYDRAULIC DISCONNECT.....	1	3	131952	COUPLER/MALE.....	1
1	136032	TUBE/CROSSMEMBER TOP	1	4	131953	COUPLER/FEMALE	1
2	136033	TUBE/CROSSMEMBER BOTTOM	1				

OTHER AVAILABLE ACCESSORIES

Description	Stock #
• Wet Filter Kit (Hydraulic, Oil and Fuel Filters)	136232
• Dome Lamp Kit	807278
• Cab Enclosure - Vinyl Sides & Door	806893
• Vinyl Door Replacement Kit	807826
• Couplers 3/4" Flat-Faced Type	806431
• Couplers 3/4" Parker Brand Standard Type.	806891
• Dirt and Rock Teeth.	807378
• Engine Oil Pan Heater - 120 Volt	806835
Replacement Heater Cord, Order through Gehl Parts: Part #133932	
• Engine Oil Pan Heater - 120 Volt (newer oil pans having a M22 x 1-1/2" threaded port) . .	808203
Replacement Heater Cord, Order through Gehl Parts: Part #133932	
• Power Cable with Switch for "DX" Model Units - Additional Kit to Power Cold Planer, Rock Wheel and Stump Grinder, Order through Gehl Parts: Part #129854	
• Power Cable with Switch Handle for Units Utilizing Palm HD Grader	806561
• Bolt-On Cutting Edge 63" for RG63 Recycling/Industrial Bucket, Order through Gehl Parts: Part #131901	
• Bolt-On Cutting Edge 72" for RG72 Recycling/Industrial Bucket, Order through Gehl Parts: Part #131902	
• Bolt-On Cutting Edge Kit for 60" Bucket.	133904
• Bolt-On Cutting Edge Kit for 65" Bucket.	133903
• Bolt-On Cutting Edge Kit for 68" Bucket.	132399
• Bolt-On Cutting Edge Kit for 72" Bucket.	132400
• Bolt-On Cutting Edge Kit for 90" Bucket.	134430
• Seat Belt - 3" - Where Required by Law	805879
• Suspension Seat	806829
• Attachment All-Tach™ Mount Kit (Weld-on to convert attachments to All-Tach™ Style).	806862
• Gehl-style Quick-Tach™ Kit - convert All-Tach™ to Quick-Tach™	806869
• Deluxe Interior Kit	807822

Specify Left or Right Side Mounting on Tire and Wheel Sets when ordering:

• Tire on Wheel 8.25 x 15 Chevron 6-Ply 1 Only	805870
• Tire on Wheel 12 x 16.5 Flotation 6-Ply - 1 Only	805868
• Tire on Wheel 12 x 16.5 Galaxy 10-Ply HD - 1 Only	806381
• Tire on Wheel 33/15.5/16.5 Wide Galaxy 12-Ply HD - 1 Only	806921
• Tire on Wheel 14 x 17.5 High Clearance 10-Ply HD- 1 Only	806393
• Tire on Wheel 8.00x 16 Solid - 1 Only	805872
• Tire on Wheel 31.5/13.00/16.5 Galaxy 10-Ply HD - 1 Only	807159
• Tire on Wheel 10 x 31 Solid Rubber - 1 Only	807827
• Tire on Wheel 10 x 33 Solid Rubber - 1 Only	807828
• Tire on Wheel 8 x 31 Solid Rubber - 1 Only	807829
• Tire on Wheel 7 x 26 Solid Rubber - 1 Only	807830
• Tire on Wheel 12 x 16.5 Foamfill - 1 Only	808199
• Tire on Wheel 10 x 16.5 Foamfill - 1 Only	808200

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SL56/6635 SERIES II SKID LOADERS - INDEX

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054626	12	1	064260	68	1	072615	18	6	078931	8	3
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054816	14	2	065164	46	3	072853	72	39	079039	34	5
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055005	16	1	067785	64	3	074091	20	15	079098	24	5
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055064	12	5	067847	24	3	074091	66	5	079108	18	11
055064	14	5	067847	26	3	074093	34	3	079126	16	10
055306	86	18	067847	28	3	074093	40	2	079126	18	12
055306	88	18	067847	30	2	074093	42	2	079126	24	6
055648	66	2	067847	46	4	074093	44	2	079126	26	9
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056937	36	26	067847	50	2	074830	16	51	079157	4	32
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056937	42	1	067888	64	4	074860	50	4	079209	50	5
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057557	52	1	068034	52	6	075028	66	6	079216	40	4
058615	30	1	068034	56	3	075104	64	11	079216	42	4
058805	12	6	068034	62	3	075236	24	4	079216	44	4
058805	14	6	068938	12	7	075236	26	5	079288	16	11
058805	16	2	068938	14	7	075288	36	23	079288	18	13
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058805	64	1	070634	26	4	075288	42	3	080313	78	1
058805	66	3	070634	62	4	075288	44	3	080313	80	1
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060746	86	12	070648	64	5	076147	62	5	080333	94	5
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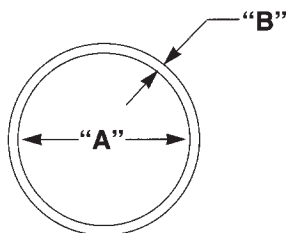
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136060	18	61	136390	12	21	650394	52	29	650533	22	1
136061	60	17	136390	14	19	650394	64	7	650533	34	16
136062	60	18	136391	86		650433	88	38	650533	40	27
136063	6	20	136475	36	6	650448	30	16	650533	42	27
136064	60	19	136475	46	19	650449	16	43	650533	44	25
136065	60	20	136765	50	27	650449	18	62	650535	88	14
136067	60	21	136766	50	28	650453	10	19	650542	32	15
136072	20	10	136978	86	5	650453	12	31	650545	24	39
136077	52	28	136978	88	5	650453	14	35	650545	26	49
136095	78	3	136979	86	17	650453	40	24	650547	24	40
136096	80	6	136980	86	20	650453	42	24	650547	26	50
136103	12	29	136980	88	20	650453	44	22	650549	46	23
136103	14	32	136981	86	22	650483	50	30	650549	48	16
136104	12	30	136981	88	22	650484	32	14	650549	64	36
136104	14	33	136982	86	24	650484	38	12	650549	66	30
136107	6	21	136982	88	24	650486	2	26	650550	64	37

Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.	Part No.	Page No.	Ref. No.
650551	28	16	650758	66	33	653036	40	30	656098	6	33
650551	30	19	650763	6	27	653036	42	30	656100	66	39
650551	34	17	650771	52	33	653036	44	28	656105	66	40
650551	36	4	650784	16	48	653039	34	19	656110	6	34
650551	46	24	650784	18	68	653039	36	1	656110	66	41
650551	56	13	650811	62	29	654002	40	31	656138	6	35
650552	46	25	650834	62	30	654002	42	31	656141	6	36
650554	4	24	650835	32	17	654002	44	29	656149	46	29
650568	6	26	650835	38	14	654002	46	27	656149	48	20
650568	16	46	650839	14	37	654002	54	20	660080	2	36
650568	18	66	650839	32	18	654004	16	50	703692	52	39
650568	20	1	650848	64	40	654004	18	70	B11296	28	21
650568	24	41	650850	52	34	654004	28	19	L62459	52	40
650568	26	51	650854	86	36	654004	30	21	L65922	71	1
650573	36	3	650854	88	35	654004	34	20	L65928	71	2
650573	62	27	650959	54	18	654004	42	32	L99453	8	25
650573	64	38	651041	2	31	654004	44	30	L99967	8	26
650580	32	16	651041	2	50	654004	46	28			
650580	38	13	651041	2	51	654004	66	36			
650585	62	28	651041	16	49	654006	28	20			
650630	54	17	651041	18	69	654009	50	40			
650634	34	18	651042	2	32	654009	52	36			
650634	40	28	651086	66	34	654009	62	33			
650634	42	28	651168	50	37	654009	88	39			
650634	44	26	651168	64	41	654012	52	37			
650648	28	17	651168	66	35	654022	48	18			
650648	46	26	651212	64	42	654024	24	44			
650648	48	17	651213	64	43	654024	26	55			
650648	66	31	651297	50	32	654024	30	22			
650658	52	32	651307	52	35	654024	62	34			
650658	64	7	651307	54	19	654026	50	41			
650687	2	30	651307	60	25	654030	2	34			
650687	40	29	651307	62	31	654042	64	48			
650687	42	29	651308	64	44	654042	66	37			
650687	44	27	651312	2	33	654044	64	7			
650687	64	39	651314	64	45	654046	2	35			
650687	66	32	651342	4	31	654046	54	4			
650687	68	13	651343	64	46	655001	48	19			
650692	28	18	651344	64	47	655006	52	38			
650702	2	9	651363	60	26	656001	6	29			
650702	14	36	651364	50	38	656001	66	38			
650702	30	20	651366	24	43	656013	6	30			
650706	12	32	651366	26	54	656029	6	31			
650731	24	42	651367	6	28	656046	82	21			
650731	26	52	651372	50	39	656046	84	28			
650731	50	36	651381	4	26	656048	40	32			
650733	16	47	651523	36	2	656048	42	33			
650733	18	67	651526	4	25	656048	44	31			
650742	86	14	651542	50	35	656049	18	71			
650758	26	53	653034	62	32	656093	6	32			

O-RING TABLE



FITTING THREAD SIZE	DIAMETER "A"	DIAMETER "B"	GEHL PART NUMBER
9/16 - 18	0.468	0.078	055897
3/4 - 16	0.644	0.087	055896
7/8 - 14	0.755	0.097	055898
1-1/16 - 12	0.924	0.116	048953
1-5/16 - 12	1.171	0.116	058674
1-5/8 - 12	1.475	0.118	077970

Recommended Coupling & Adapter Installation Torque Specifications

For SAE "0" Ring Boss (Steel)

Size		Ft-Lbs	
Dash	Fractional (In.)	Minimum	Maximum
-3	3/16	8	10
-4	1/4	14	16
-5	5/16	18	20
-6	3/8	24	26
-8	1/2	50	60
-10	5/8	72	80
-12	3/4	125	135
-14	7/8	160	180
-16	1	200	220
-20	1-1/4	210	280
-24	1-1/2	270	360

For JIC 37° and 45° (Machined or Flared)

Steel			
Size		Ft-Lbs	
Dash	Fractional (In.)	Minimum	Maximum
-4	1/4	10	11
-5	5/16	13	15
-6	3/8	17	19
-8	1/2	34	38
-10	5/8	50	56
-12	3/4	70	78
-16	1	94	104
-20	1-1/4	124	138
-24	1-1/2	156	173
-32	2	219	243

Torque Specifications

Use these torque values when tightening GEHL hardware (excluding: Lock Nuts, and Self-tapping, Thread Forming, and Sheet Metal Screws) unless otherwise specified.

Unified National Thread	Grade 2 		Grade 5 		Grade 8 	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32	19*	14*	30*	22*	41*	31*
8-36	20*	15*	31*	23*	43*	32*
10-24	27*	21*	43*	32*	60*	45*
10-32	31*	23*	49*	36*	68*	51*
1/4-20	66*	50*	9	75*	12	9
1/4-28	76*	56*	10	86*	14	10
5/16-18	11	9	17	13	25	18
5/16-24	12	9	19	14	25	20
3/8-16	20	15	30	23	45	35
3/8-24	23	17	35	25	50	35
7/16-14	32	24	35	35	70	55
7/16-20	36	27	40	40	80	60
1/2-13	50	35	75	55	110	80
1/2-20	55	40	90	65	120	90
9/16-12	70	55	110	80	150	110
9/16-18	80	60	120	90	170	130
5/8-11	100	75	150	110	220	170
5/8-18	110	85	180	130	240	180
3/4-10	175	130	260	200	380	280
3/4-16	200	150	300	220	420	320
7/8-9	170	125	430	320	600	460
7/8-14	180	140	470	360	660	500
1-8	250	190	640	480	900	680
1-12	270	210	710	530	1000	740

Metric Coarse Thread	Grade 8.8 		Grade 10.9 		Grade 12.9 	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
M6-1	8	6	11	8	13.5	10
M8-1.25	19	14	27	20	32.5	24
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200

*All Torque Values are in ft-lbs except those marked with an * which are in in-lbs.

For metric torque value (N·m) multiply ft-lbs value by 1.355 or the in-lbs value by 0.113.



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