

SHANGLI

零件目录 PARTS MANUAL

内燃平衡重式叉车
Balance Weight Type
Forklift Truck With Engine

MODEL CPC (D) 40-SA-X4
X4: 新昌A498BPG-8

上海上力叉车有限公司
SHANGHAI SHANGLI FORKLIFT CO., LTD.

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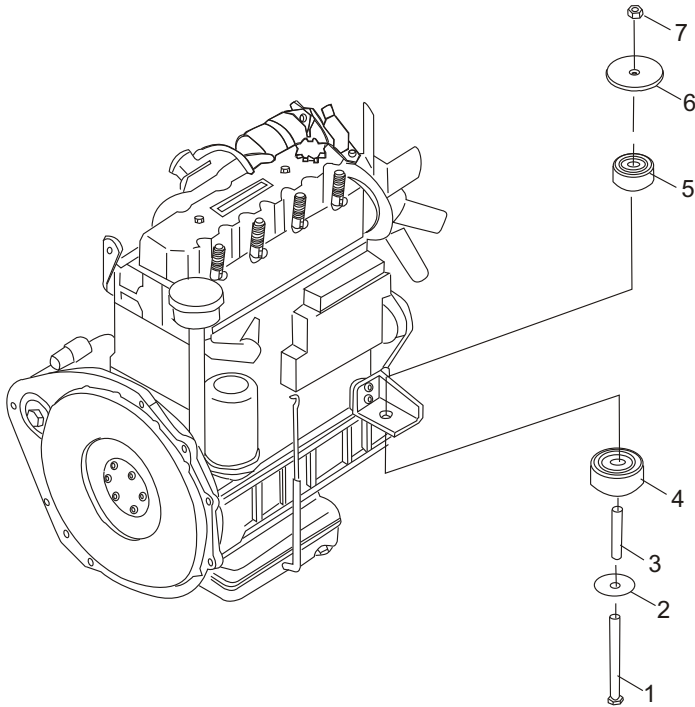
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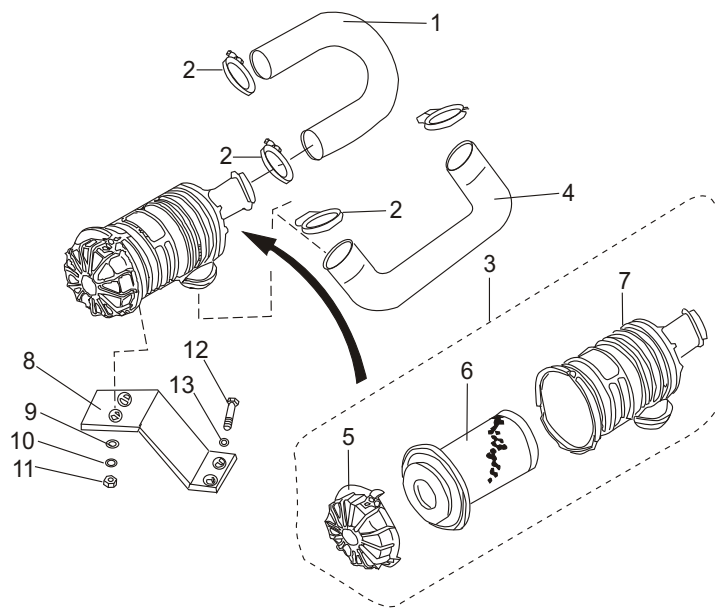
发动机安装 Engine mount

图 1-1 FIG NO 1-1

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进气系统 Air intake system

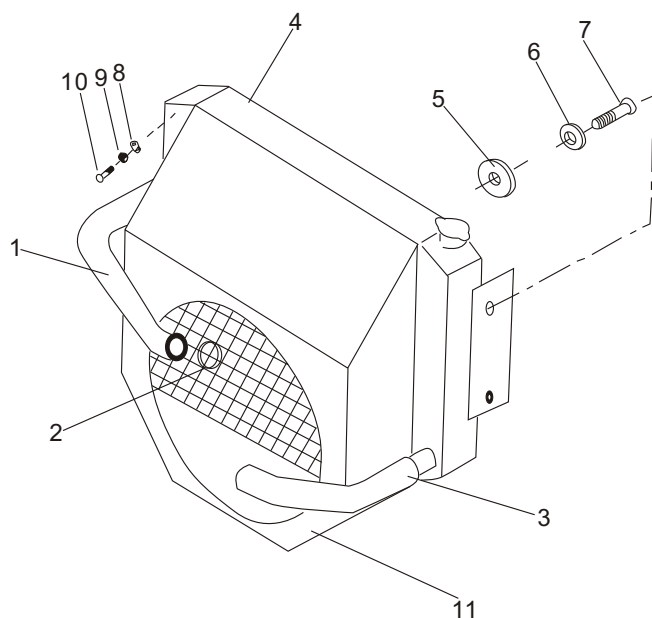
图 1-2 FIG NO 1-2



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0C30-20001	进气软管 Hose, intake air	1
	2	52~76	卡箍 Clip	4
	3	C0C30-20100	空气滤清器 Air cleaner	1
	4	C0C40-20002	进气软管 Hose, intake air	1
	5	C0C30-20101	后盖 Rear cover	1
	6	C0C30-20102	空滤芯 Element	1
	7	C0C30-20103	滤清器壳 Shell cleaner	1
	8	C0C30-20200	空滤器支架 Bracker	1
	9	GB/T97. 1-85	垫圈8 Washer	2
	10	GB/T93-87	垫圈8 Washer	2
	11	GB/T6171-2000	螺母M8 Nut	2
	12	GB/T5783-2000	螺栓M10×20 Washer	2
	13	GB/T93-87	垫圈10 Washer	2

冷却系统 Cooling system

图 1-3 FIG NO 1-3

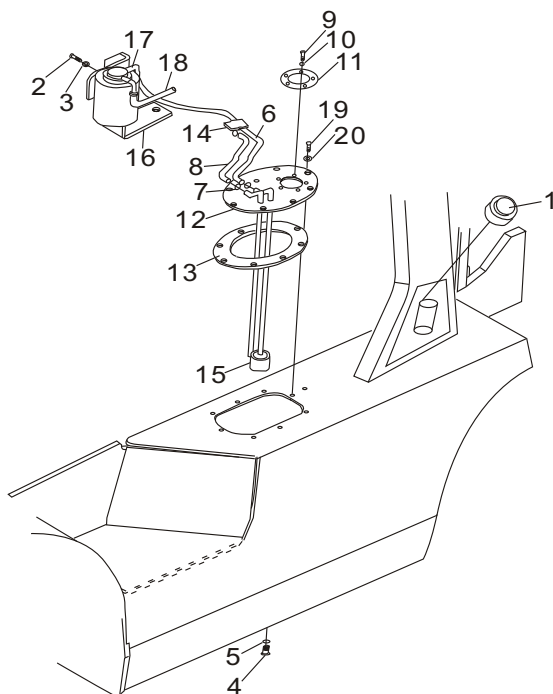


提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0C40-40002	水箱软管 Hose rubber	1
	2	27~51	卡箍 Clip	4
	3	C0C40-40001	水箱胶管 Hose rubber	1
Y	4	CYC30-40100	水箱总成 Radiator	1
J		CJC30-40100	水箱总成 Radiator	1
	5	C0C30-40004	橡胶垫 Rubber	6
	6	C0C30-40005	橡胶垫 Rubber	2
	7	GB/T5783-2000	螺栓M8×25 Bolt	4
	8	GB/T97. 1-85	垫圈8 Washer	4
	9	GB/T93-87	垫圈8 Washer	8
	10	GB/T5783-2000	螺栓M8×16 Bolt	4
	11	C0C40-40003A	护风罩 Cover	1

Y: 内燃液力 J: 内燃机械

燃油系统 Fuel system

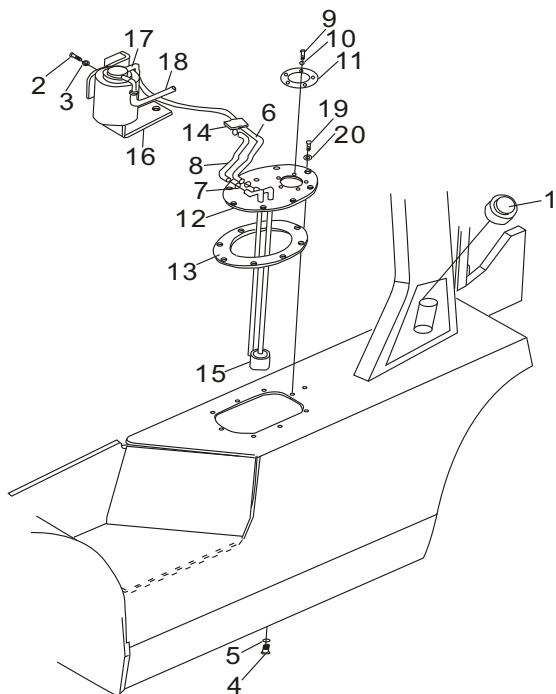
图 1-4 FIG NO 1-4



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0C30-50100	加油盖 Cap	1
	2	GB/T5783-2000	螺栓M8×20 Bolt	2
	3	GB/T93-87	垫圈8 Washer	2
	4	C0C30-50400	放油螺塞 Plug, drain	1
	5	JB982-77	组合垫圈33 Washer	1
	6	HG4-548-1967	燃油管 $\phi 10 \times 17 \times 1400$ Tube	1
	7	10~16	卡箍 Clip	6
	8	HG4-548-1967	燃油管 $\phi 10 \times 17 \times 900$ Tube	1
	9	GB/T5783-2000	螺栓M5×12 Bolt	5
	10	GB/T97. 1-85	垫圈5 Washer	5
	11	C0C30-50002	垫 Rubber	1
	12	C0C30-50200	燃油箱盖 Plat	1
	13	C0C30-50001	密封垫 Packing	1
	14	C0C30-50300	卡子 Clip	2
	15	C0C30-50206	滤油器 Sedimentor	1
	16	C0C30-50500	支架 Bracket	1
	17	DX200MT	油水分离器 Sedimentor	1

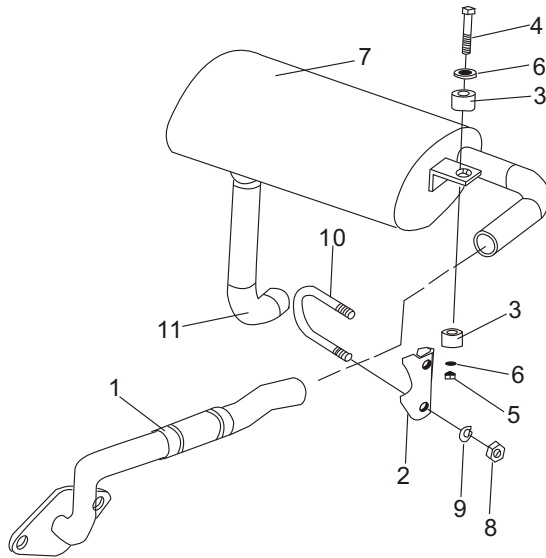
燃油系统 Fuel system

图 1-4 FIG NO 1-4

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排气系统 Exhaust system

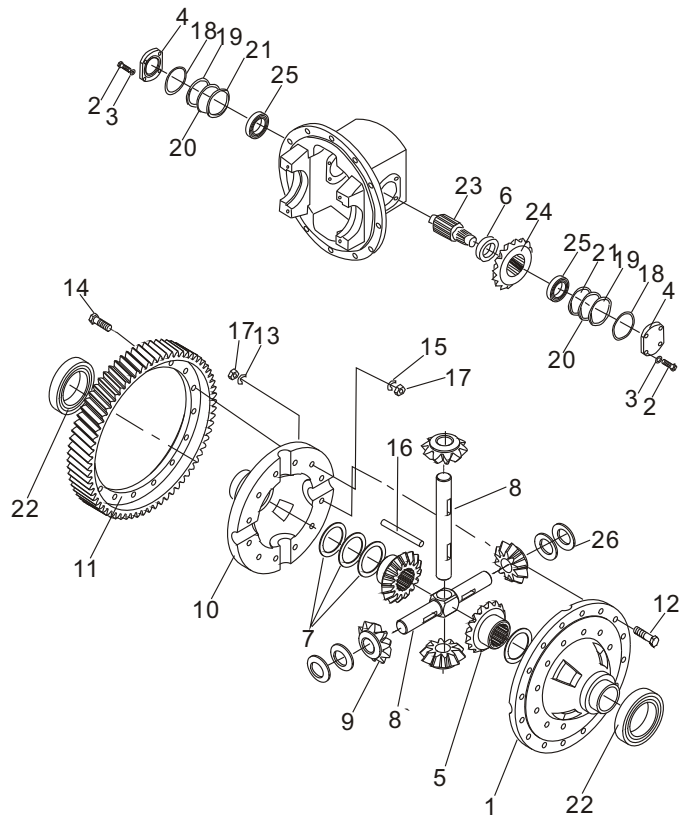
图 1-5 FIG NO 1-5



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0C40-30100	排气管 Pipe	1
	2	C0C30-30202	卡板 Stopper	2
	3	C0C30-30002	橡胶垫 Rubber	4
	4	GB/T5785-2000	螺栓M10×1.25×80 Bolt	2
	5	GB/T889.2-2000	螺母M10×1.25 Nut	2
	6	GB/T96-85	垫圈10 Washer	4
	7	C0C30-30300	消音器 Muffler	1
	8	GB6170-1986	螺母M8 Nut	2
	9	GB93-87	垫圈8 Washer	4
	10	C0C30-30201	U型螺栓 U-Bolt	4
	11	C0C35-30001	尾排气管 Pipe	1

差速器总成 Differential

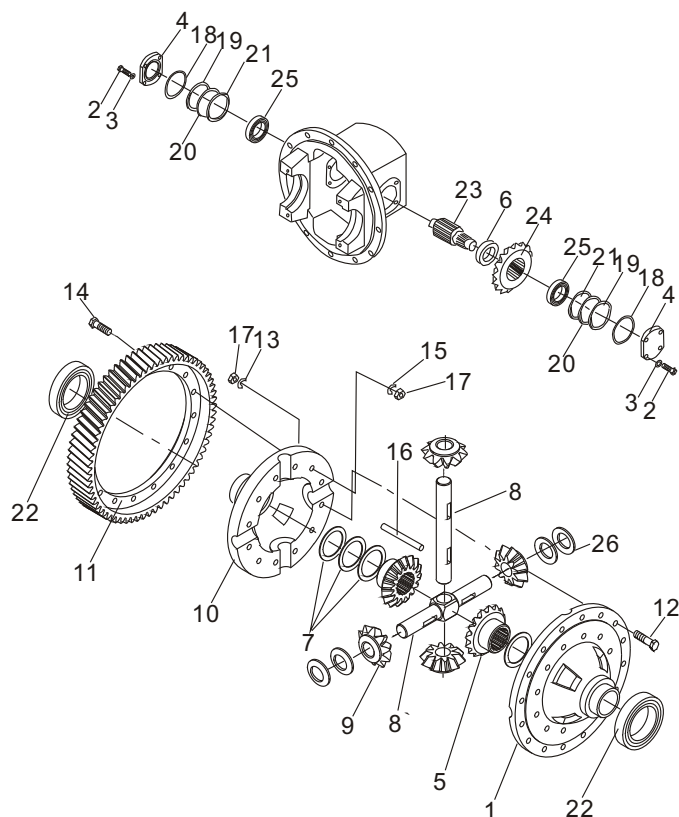
图 2-1 FIG NO 2-1



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	YQX30A-2102	左差速器壳体 Case, cross L.H	1
	2	GB5783-86	螺栓M10×25 Bolt	8
	3	GB93-87-10	垫圈 Washer	8
	4	YQX30-0021	轴承盖 Cover, bearing	2
	5	YQX30-2009	半轴齿轮 Gear, side	2
	6	YQX30-0019	衬套 Spacer	1
	7	YQX30-2007	垫圈 (δ=2. 2/2. 4/2. 5) Washer	2
	8	YQX30-2008	齿轮轴(I) Shaft, pinion	1
		YQX30-2005	齿轮轴(II) Shaft, pinion	1
	9	YQX30-2006	行星齿轮 Gear, Pinion	4
	10	YQX30A-2101	右差速器壳体 Case, cross R.H	1
	11	YQX30-2003	齿圈 Gear, ring	1
	12	YQX30-2104	螺栓 Bolt	12
	13	YQX30-2103	锁片 Washer, lock	6
	14	YQX30-2002	螺栓 Bolt	16
	15	YQX30-2001	锁片 Plate, lock	8
	16	GB119-86	圆柱销B6×30 Pin parallel	1

差速器总成 Differential

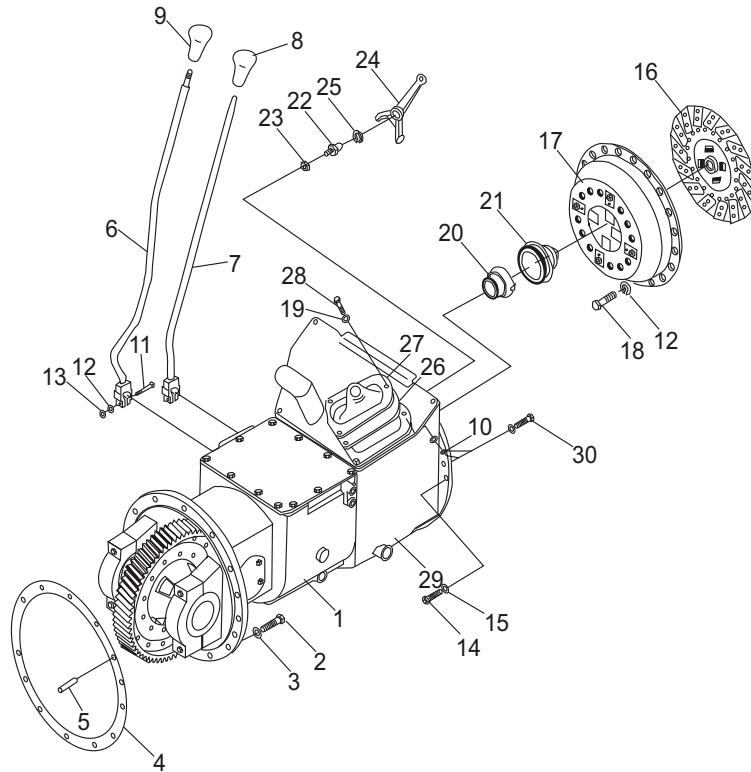
图 2-1 FIG NO 2-1



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	17	GB6176-86	螺母M10×1.25-12 Nut	12
	18	GB1235-76	O型圈75×3.1 O-Ring	2
	19	YQX30-0017	垫片 δ=0.1 Shim	
	20	YQX30-0017	垫片 δ=0.2 Shim	
	21	YQX30-0017	垫片 δ=0.5 Shim	
	22	GB/T276-94	深沟球轴承6213 Bearing	2
	23	YQX30-0018	齿轴 Shaft,final pinion gear	1
	24	YQX30-0020	螺旋伞齿轮 Gear,spiral vevel	1
	25	GB/T297-94	圆锥滚子轴承32207 Bearing	2
	26	YQX30-2004	止推垫圈 Washer,thrust	4

传动装置安装(机械) Drive unit mount(cluntch type)

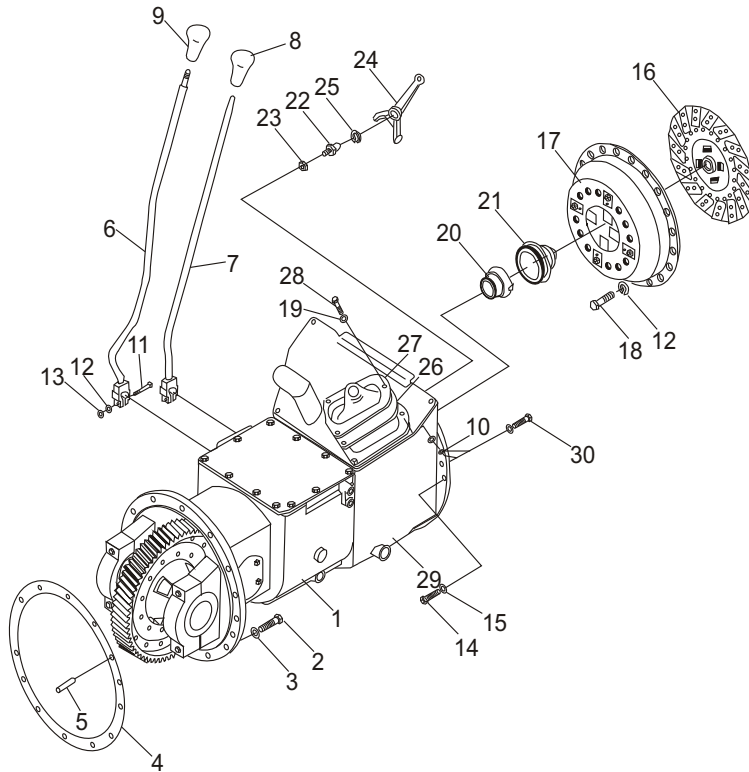
图 2-2 FIG NO 2-2



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	JDS30 II	机械变速箱总成 Drive unit	1
	2	GB5783-86	螺栓M10×30 Bolt	12
	3	GB93-87-10	垫圈 Washer,lock	12
	4	CJF30-20001	密封垫 Packing	1
	5	GB119. 2-2000	销B10×30 Pin,parallel	1
	6	CJF30-20300	变速操纵杆 Lever,speed change	1
	7	CJF30-20400	换向操纵杆 Lever,direction change	1
	8	CJF30-20600	换向手柄 Knob,direction	1
	9	CJF30-20700	变速手柄 Knob,speed	1
	10	GB/T41-2000	螺母M8 Nut 1	1
	11	GB/T5782-2000	螺栓M8×35-6g Bolt	2
	12	GB/T93-87	垫圈8 Washer,lock	10
	13	GB/T6170-2000	螺母M8-6H Nut	2
	14	GB/T5782-2000	螺栓M10×40 Bolt	9
	15	GB/T93-87	垫圈10 Washer,lock	9
	16	JDS30 II-2000	离合器磨擦片总成 Clutch disc Ass'y	1
	17	JDS30 II-1000	离合器压盘及盖总成 Clutch cover	1

传动装置安装(机械) Drive unit mount(cluntch type)

图 2-2 FIG NO 2-2



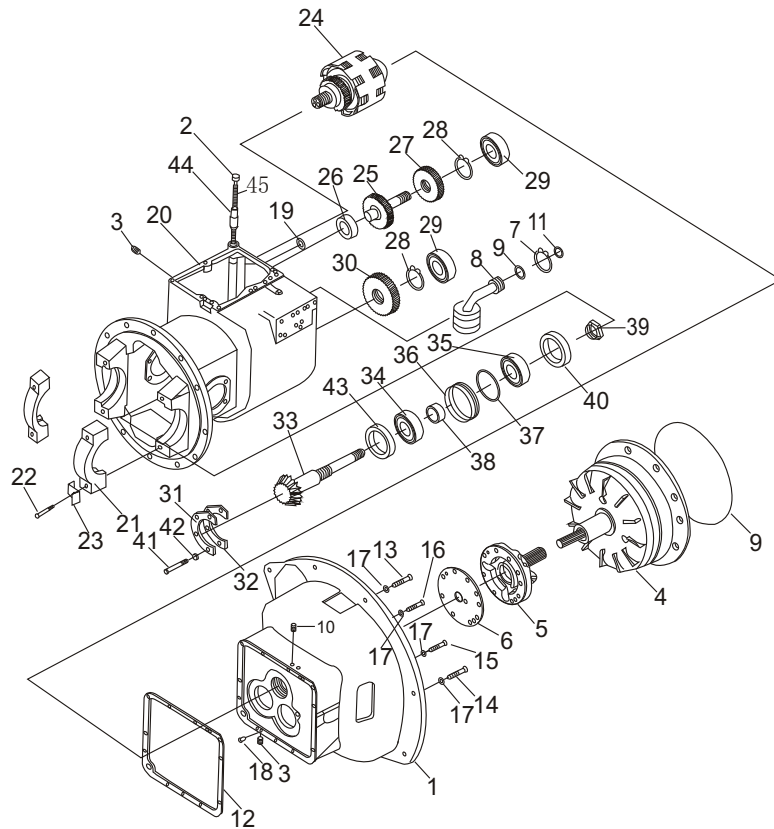
提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	18	GB/T5783-86	螺栓M8×20 Bolt	6
	19	GB/T97. 1-85	垫圈8 Washer	2
	20	JDS30 II-0006	分离轴承套筒 Retainer,bearing	12
	21	JDS30 II-0007	分离轴承 Bearing,thrust	1
	22	JDS30 II-0010	支撑螺栓 Pivot,clutch yoke	1
	23	JDS30 II-0011	调整螺母 Nut	1
	24	JDS30 II-0008	分离叉 Yoke,clutch	1
	25	JDS30 II-0009	弹性挡圈 Snap ring	1
	26	JDS30 II-0003	分离叉护罩 Cover dust	1
	27	JDS30 II-0005	缓冲垫 Shim	1
	28	GB5783-86	螺栓M8×16 Bolt	2
	29	JDS30 II-0004	离合器壳 Clutch housing	1
	30	GB5783-86	螺栓M10×30 Bolt	1

This diagram shows an exploded view of a mechanical assembly. The main body is labeled 1. A large circular cover is shown to the right, with a handle cutout. A bolt labeled 4 is shown passing through the cover and the main body. A smaller bolt labeled 5 is shown passing through the cover. A gear assembly is shown on the left, with a bolt labeled 3 passing through it. A bolt labeled 2 is shown passing through the main body. A bolt labeled 5 is shown passing through the main body. A bolt labeled 4 is shown passing through the main body.

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传动装置(液力) Drive unit(tor-con type)

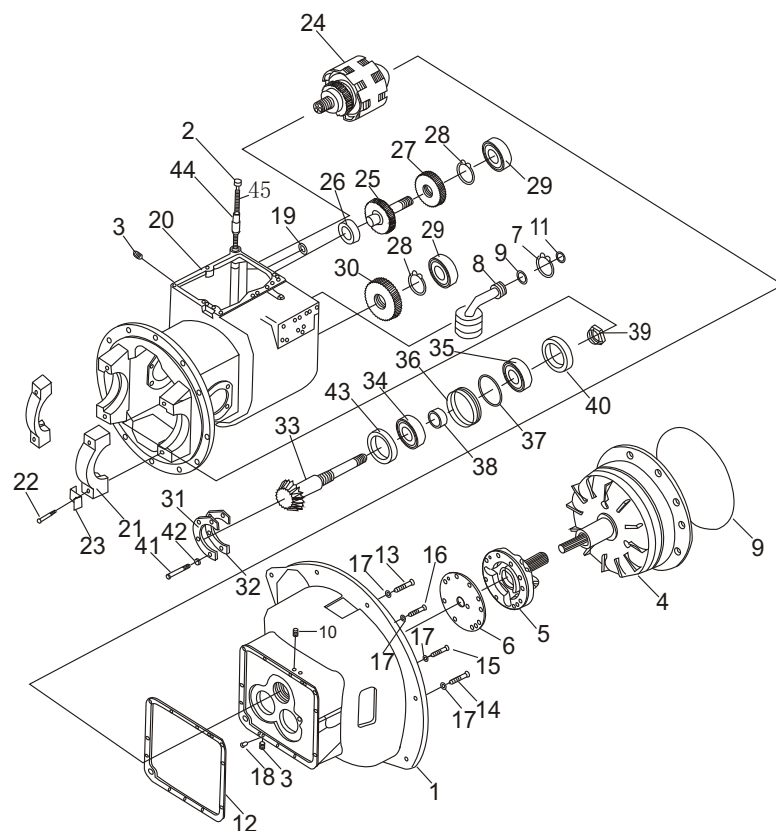
图 2-4 FIG NO 2-4



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	YQX30A-0201	变速箱壳体 Case,tor-con	1
	2	YQX30-0400	加油口盖 Cap	1
	3	JB/ZQ4446-86	螺塞R1/4 Plug	3
	4	YJH265	变矩器总成 Tor-xon ass' y	1
	5	YQX30-3000	供油泵总成 Charging pump ass' y	1
	6	YQX30-0010	衬垫 Gasket	1
	7	GB894. 1-86-35	轴用弹性挡圈 Snap ring	1
	8	YQX30-0500	滤油器(I) Strainer	1
	9	GB1235-76	O形圈35×3.1 O-ring	1
	10	JB/ZQ4446-86	内六角螺塞R1/2 Plug	4
	11	GB1235-76	O形圈28×3.5 O-ring	1
	12	YQX30-0009	垫片 Gasket	1
	13	GB5783-86	螺栓M10×30 Bolt	4
	14	GB5783-86	螺栓M10×50 Bolt	1
	15	GB5783-86	螺栓M10×55 Bolt	3
	16	GB5783-86	螺栓M10×75 Bolt	1
	17	GB93-87	垫圈10 Washer,lock	9

传动装置(液力) Drive unit(tor-con type)

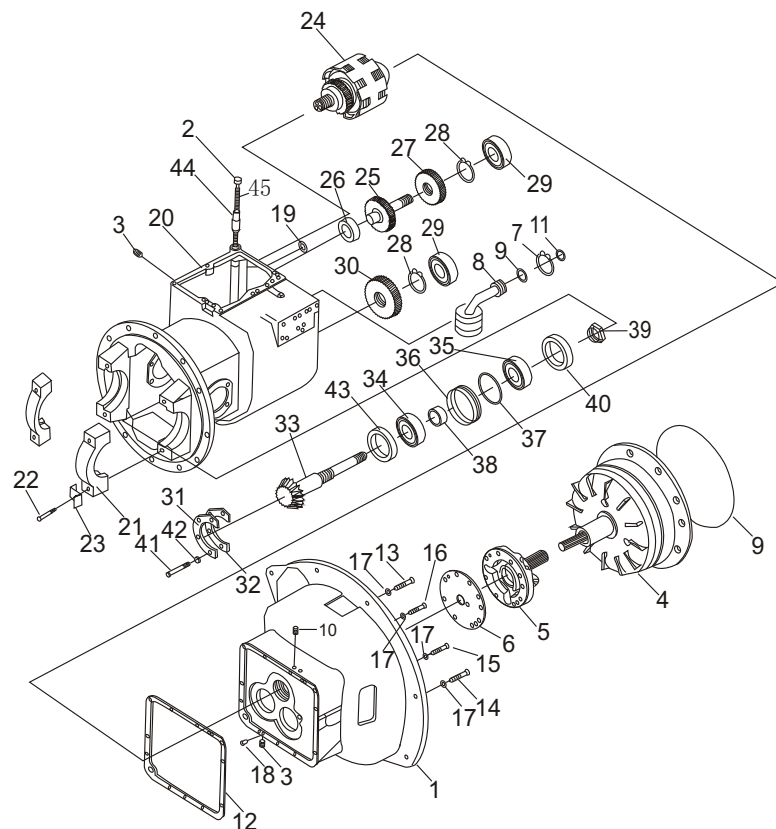
图 2-4 FIG NO 2-4



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	18	GB119-86	销 B12×20 Pin	2
	19	GB1235-76	O形圈15×2.4 O-ring	2
	20	YQX30-0103	壳体 Case,mission	1
	21	YQX30-0102	轴承座 Cap,bearing	2
	22	YQX30-0101	螺栓 Bolt	4
	23	YQX30-0023	锁 片 Plate,lock	4
	24	YQX30-1000	离合器总成 Clutch,hydraulic	1
	25	YQX30-0015	惰轮轴 Shaft,idler	1
	26	GB/T276-94	深沟球轴承6206 Bearing	1
	27	YQX30-0013	惰轮 Gear,idler	1
	28	GB893. 1-86-24	孔用弹性挡圈 Snap ring	1
	29	GB/T276-94	轴承6207 Bearing	1
	30	YQX30-0012	输出齿轮 Gear,output	4
	31	YQX30-0004	支承片 Plate,bearing support	1
	32	YQX30-0002	垫 片 Shim	
	33	YQX25-0011	输出轴 Shaft,output	1
	34	GB/T297-94	轴承32208 Bearing	1

传动装置(液力) Drive unit(tor-con type)

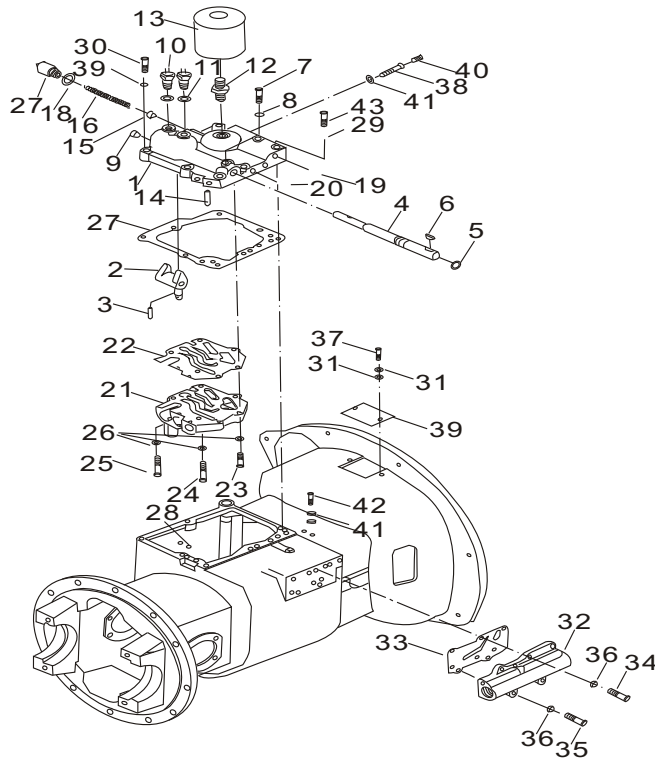
图 2-4 FIG NO 2-4



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	35	GB/T297-94	轴承32208 Bearing	1
	36	YQX30-0001	油封保持架 10 Retainer,oil seal	1
	37	GB1235-76	O形圈80×3.1 O-ring	1
	38	YQX30-0005	油封 Seal,oil	1
	39	YQX30-0014	螺母 Nut	1
	40	YQX30-0016	垫 $\delta =0.1$ Shim	1
	41	GB5783-86	螺栓M8×20 Bolt	1
	42	GB93-87-8	垫圈 Washer	1
	43	YQX30-0003	轴环 Collar	1
	44	YQX30-0007	加油管 Pipe oil fill	1
	45	CYF30-10029	衬垫 Gasket	1

盖和微动阀 Cover&Inching valve

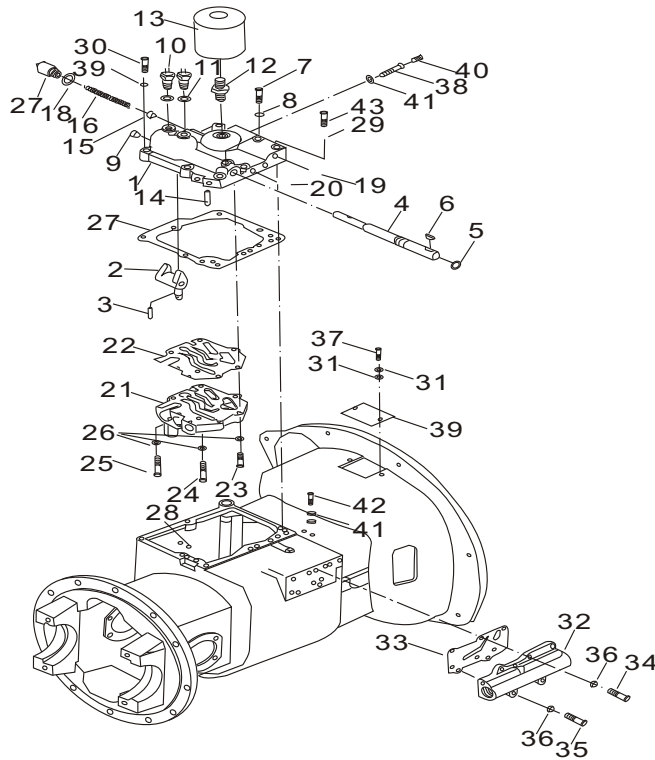
图 2-5 FIG NO 2-5



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	YQX30-4010	壳体盖 Cover,case	1
	2	YQX30-4008	变速臂 Arm,shift	1
	3	GB879-86	销6×32 Pin,lock	1
	4	YQX30-4006	变速臂轴 Shaft,shift arm	1
	5	GB1235-76	O形圈20×2.4 O-ring	1
	6	GB1099-79	半圆键5×19 key,woodruf	1
	7	YQX30-4007	螺栓 Bolt	1
	8	Q/301B202-86	衬垫8×14×1.5 Shim	7
	9	YQX30-4009	塞子 Plug	1
	10	Jk208	倒车灯开关 Switch	2
	11	14×24×2	垫片 Shim	2
	12	YQX30-4005	管接头 Nipple	1
	13	YQX30-0300	滤清器(Ⅱ) Filter,oil	1
	14	GB879-86	弹性圆柱销 4×25 Pin,lock	1
	15	YQX30-4004	活塞 Piston	1
	16	YQX30-4003	弹簧 Spring	1
	17	YQX30-4002	安全阀盖 Cup	1

盖和微动阀 Cover&Inching valve

图 2-5 FIG NO 2-5



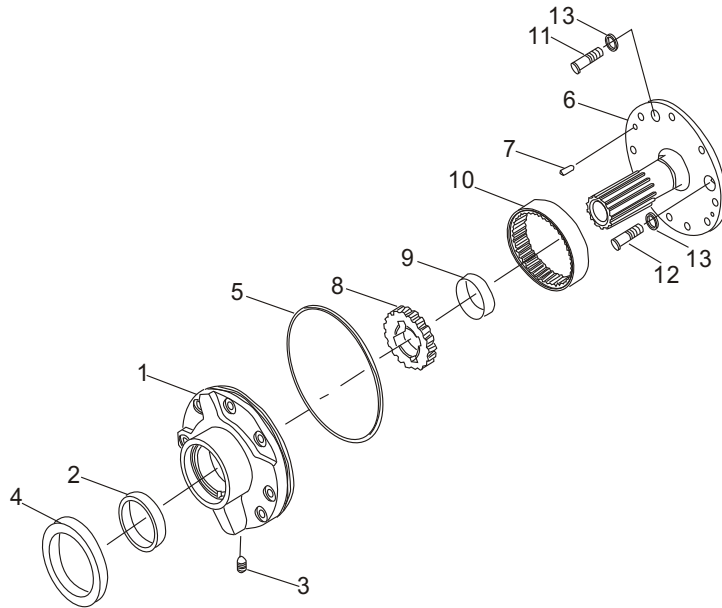
提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	18	Q/301B 202-86	密封垫圈20*18*1.5 Packing,copper	1
	19	YQX30-3002	螺塞 Plug	6
	20	JB/ZQ4446-86	螺塞R1/4 Plug	4
	21	YQX30-4100	控制阀总成 Control valve ass' y	1
	22	YQX30-4001	垫片 Gasket	1
	23	GB5783-86	螺栓M18*35 Bolt	2
	24	GB5783-86	螺栓M6*50 Bolt	2
	25	GB5783-86	螺栓M8*55 Bolt	2
	26	GB93-87	垫圈 Shim	6
	27	YQX30-0008	垫片 Gasket	1
	28	GB1235-76	O形圈11*1.9 O-ring	2
	29	GB5783-86	垫圈10 Shim	8
	30	GB5783-86	螺栓M10×55 Bolt	1
	31	GB/T97. 1-85	垫圈 8 Shim	5
	32	YQX30-5000	微动阀总成 Inching valve ass' y	1
	33	YQX30-0022	衬垫 Shim	1
	34	GB5783-86	螺栓M8*25 Bolt	3

This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor housing. The main body is shown in the lower left, with various internal and external parts being positioned around it. The components are identified by the following callout numbers:

- 1: Main housing body
- 2: Bolt
- 3: Washer
- 4: Long shaft or pin
- 5: Nut
- 6: Washer
- 7: Bolt
- 8: Washer
- 9: Bolt
- 10: Bolt
- 11: Bolt
- 12: Bolt
- 13: Cap nut
- 14: Bolt
- 15: Bolt
- 16: Bolt
- 17: Bolt
- 18: Bolt
- 19: Bolt
- 20: Bolt
- 21: Gasket or seal
- 22: Gasket or seal
- 23: Bolt
- 24: Bolt
- 25: Bolt
- 26: Bolt
- 27: Bolt
- 28: Bolt
- 29: Bolt
- 30: Bolt
- 31: Bolt
- 32: Bolt
- 33: Bolt
- 34: Bolt
- 35: Bolt
- 36: Bolt
- 37: Bolt
- 38: Bolt
- 39: Bolt
- 40: Bolt
- 41: Bolt
- 42: Bolt
- 43: Bolt

供油泵(液力) Charging pump (tor-con type)

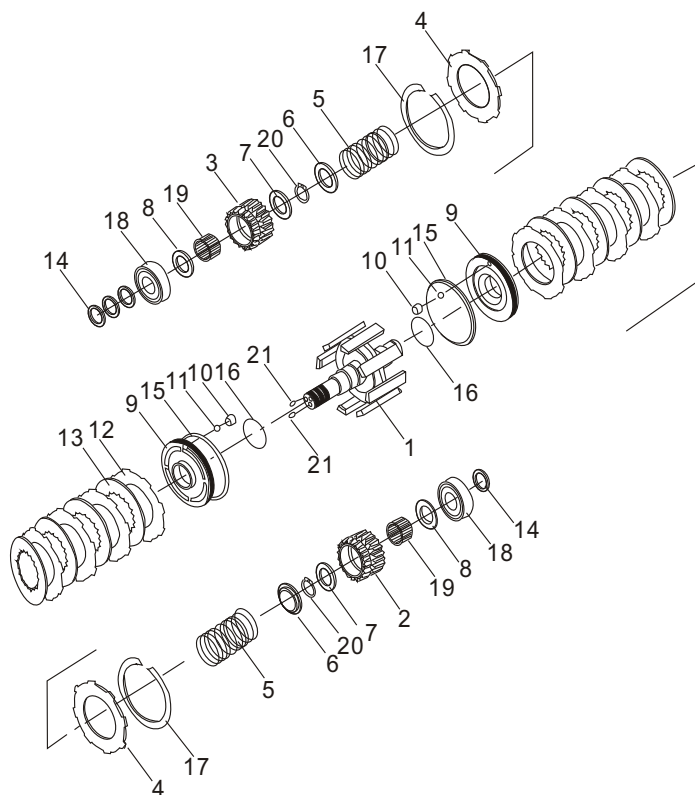
图 2-6 FIG NO 2-6



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	YQX30-3007	泵体 Case,Pump	1
	2	YQX30-3001	衬套 Bushing	1
	3	YQX30-3002	螺塞 ZG1/8 "	1
	4	GB9877. 1-88	油封(F)B50×68×8 Seal,oil	1
	5	GB3452. 1-92	O形圈145×3.55G O-ring	1
	6	YQX30-3006	导轮座 Support,starter	1
	7	GB119-86	圆柱销B8×16 Pin	2
	8	YQX30-3003	主动齿轮 Gear,drive	1
	9	YQX30-3004	衬套 Bushing	1
	10	YQX30-3005	被动齿轮 Gear,driven	1
	11	GB5783-86	螺栓M8×25 Bolt	4
	12	GB5783-86	螺栓M8×35 Bolt	1
	13	8JB982-77	衬垫 Washer	2

液力离合器(液力) Hydraulic clutch (tor-con type)

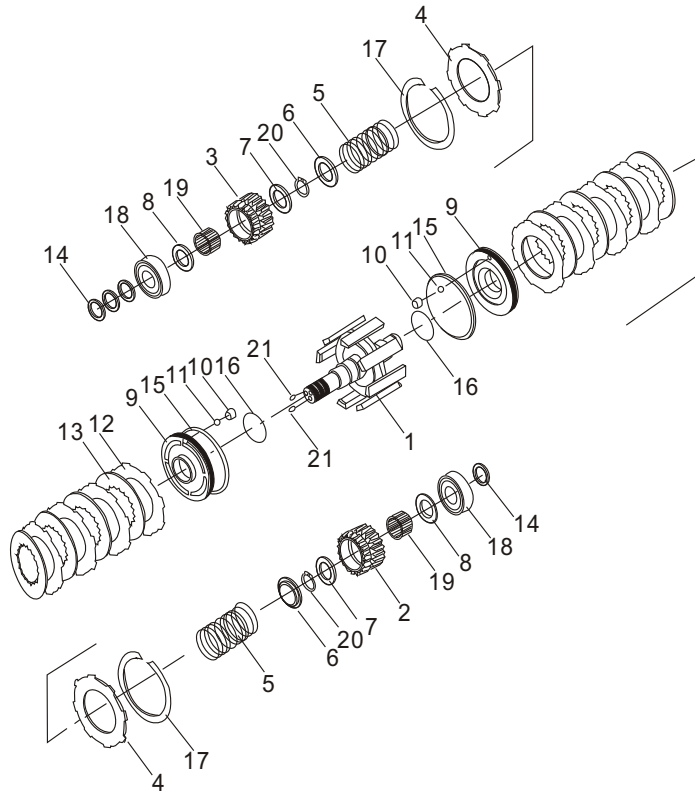
图 2-7 FIG NO 2-7



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	YQX30-1100	输入轴总成 Shift,input	1
	2	YQX30-1003	倒车档齿轮 Gear,reverse	1
	3	YQX30-1005	前进档齿轮 Gear,forward	1
	4	YQX30-1001	端板 Plate,end	2
	5	YQX30-1004	回程弹簧 spring,return	2
	6	YQX30-1009	弹簧座 Seat,spring	2
	7	YQX30-1008	止推环 A Ring,thrust	2
	8	YQX30-1007	止推环 B Ring,thrust	2
	9	YQX30-1002	活塞 Piston	1
	10	YQX30-1010	塞 Plug	1
	11	GB308-89	钢球 1/8 " Ball,steel	1
	12	YQX30-1013	磨擦片 Plate,friction	8
	13	YQX30-1012	隔片 Plate,separator	8
	14	YQX30-1006	密封环 A Ring ,seal	4
	15	YQX30-1011	密封环 B Ring ,seal	2
	16	GB1235-76	O形圈 33.7×3.5 O-ring	2
	17	YQX30-1014	卡环 Snap,ring	2

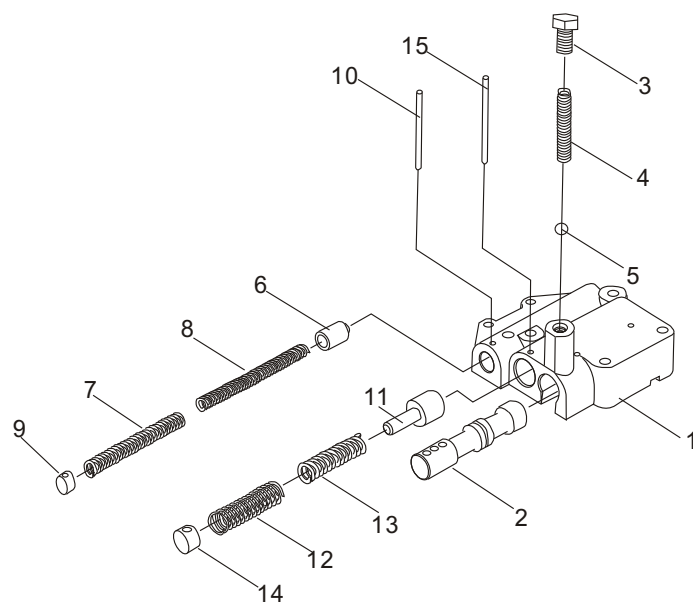
液力离合器(液力) Hydraulic clutch (tor-con type)

图 2-7 FIG NO 2-7

[illegible]

控制阀(液力) Control valve (tor-con type)

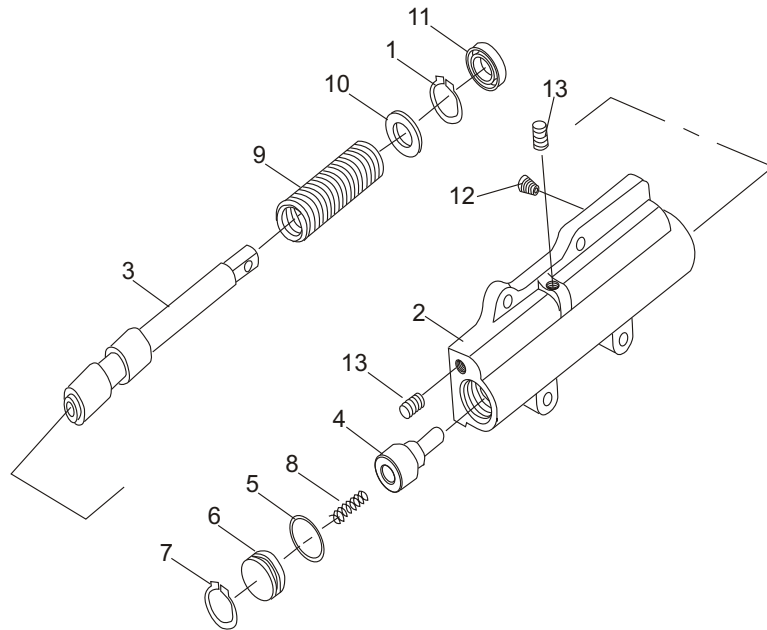
图 2-8 FIG NO 2-8



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	YQX30-4102	阀体 Body, valve	1
	2	YQX30-4101	滑阀 Selector	1
	3	YQX30-4109	油塞 Plate, end	1
	4	YQX30-4110	弹簧 Spring	1
	5	GB308-89	钢球 13/32 " Ball	1
	6	YQX30-4108	活塞 Piston	1
	7	YQX30-4107	弹簧 Spring	1
	8	YQX30-4106	弹簧 Spring	1
	9	YQX30-4105	塞 Plug	1
	10	GB879-86	弹性圆柱销4×35 Pin, lock	1
	11	YQX30-4112	卷轴 Spool	1
	12	YQX30-4111	弹簧 Spring	1
	13	YQX30-4104	弹簧 Spring	1
	14	YQX30-4103	塞 Plug	1
	15	GB879-86	弹性圆柱销4×40 Pin, lock	1

微动阀(液力) Inching valve (tor-con type)

图 2-9 FIG NO 2-9

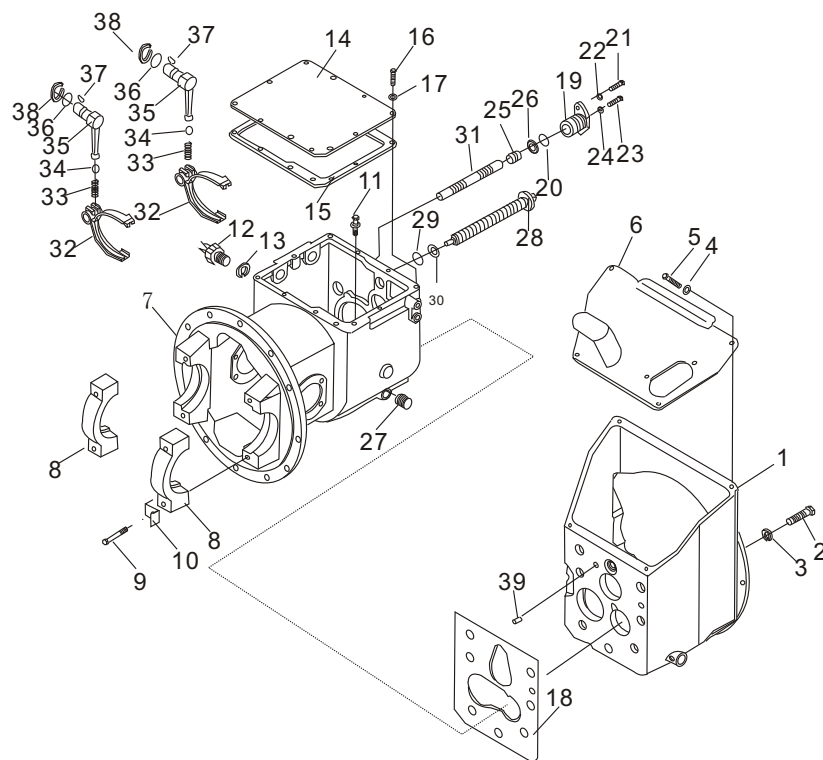


提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	GB893. 1-86-30	孔用弹性挡圈 Snap ring	1
	2	YQX30-5007	微动阀体 Body, valve	1
	3	YQX30-5004	微动阀杆 Spool	1
	4	YQX30-5008	微动滑阀 Plunger	1
	5	YQX30-5003	堵塞 Plug	1
	6	GB3452. 1-92	油堵 Seal, oil	1
	7	GB893. 1-86	孔用弹性挡圈 Snap ring	1
	8	YQX30-5002	微动弹簧 Spring	1
	9	YQX30-5006	微动弹簧 Spring	1
	10	YQX30-5005	垫块 Spacer	1
	11	GB9877. 2-88	油封 Seal, oil	1
	12	YQX30-5100	螺塞 Plug, choke	1
	13	YQX30-3002	螺塞 Z1/8 "	1

[illegible]

变速箱(机械)(1/2) Transmission (clutch type)

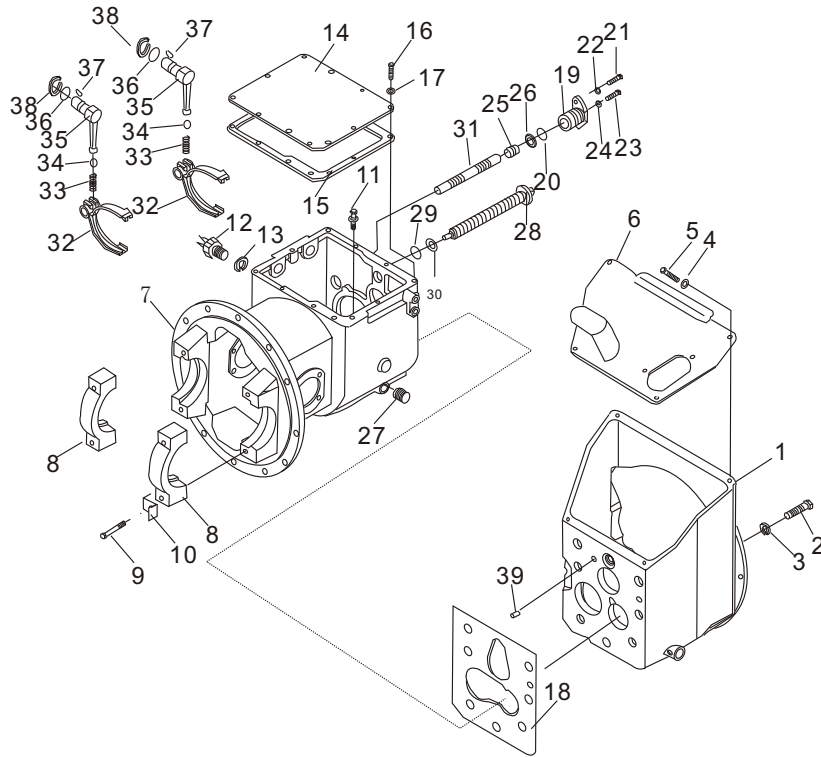
图 2-11.1 FIG NO 2-11.1



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	JDS30 II-0002	离合器壳 Clutch housing	1
	2	GB5783-86	螺栓M10×30 Bolt	1
	3	GB93-87-10	垫圈10 Washer,lock	7
	4	GB93-87-6	垫圈6 Washer,lock	7
	5	GB5783-86	螺栓 M6×16 Bolt	4
	6	JDS30 II-0004	离合器盖 Cover,case	4
	7	JDS30-0101	机械变速箱壳 Case,transmission	1
	8	YQX30-0102	轴承座 Cap,bearing	1
	9	YQX30-0101	螺栓 Bolt	2
	10	YQX30-0023	锁片 Plate,lock	4
	11	JDS30-0001	塞体 Plug	1
		JDS30-0002	盖 Cover	1
	12	Jk208	倒车灯开关 Switch,back-lamp	1
	13	14×24×2	纸圈垫 Washer	1
	14	JDS30-0007	箱盖 Case,cover	1
	15	JDS30-0008	箱盖垫片 Gasket, Case cover	1
	16	GB5783-86	螺栓-M10×20 Bolt	10

变速箱 (机械) (1/2) Transmission (clutch type)

图 2-11.1 FIG NO 2-11.1



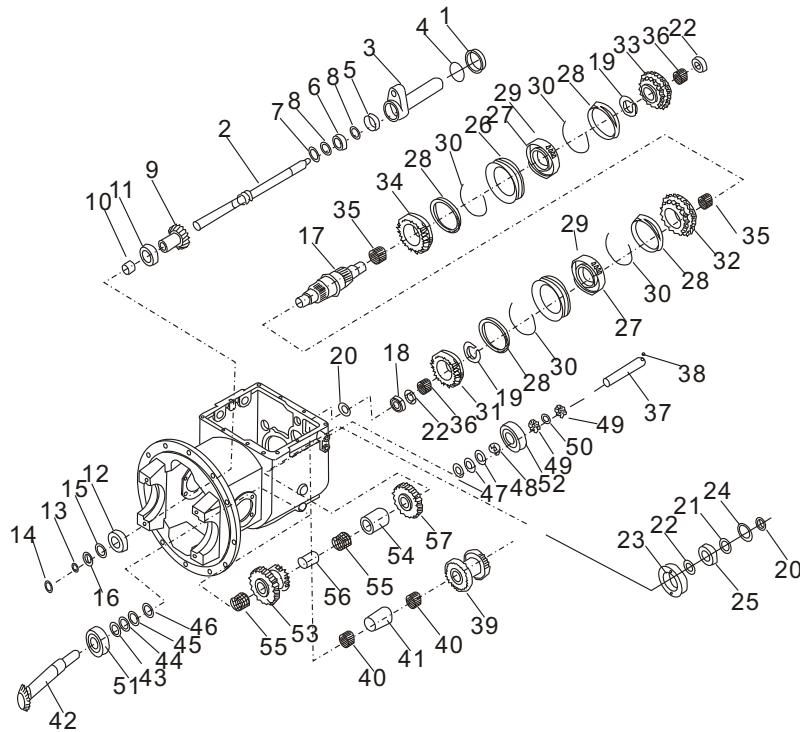
提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	17	GB93-87	垫圈10 Washer,lock	17
	18	JDS30 II-0001	纸垫 Gasket,clutch housing	1
	19	JDS30-0041	轴臂 Supporter,arm shaft	1
	20	GB1235-76	O形圈35×3.1 O-ring	1
	21	GB5783-86	螺栓M8×20 Bolt	1
	22	GB93-87	垫圈8 Washer,lock	2
	23	GB5783-86	螺栓M10×45 Bolt	1
	24	GB6170-86	螺母M10 Nut	1
	25	JDS30-0043	塞 Plug	1
	26	GB1235-76	O形圈20×2.4 O-ring	1
	27	JB/ZQ4447-86	内六角螺塞 ZG1/2" Plug	1
	28	JDS30-0010	滑动螺栓 Bolt,side	1
	29	GB1235-76	O形圈24×3.5 O-ring	1
	30	JDS30-0017	外齿弹性垫圈 Washer	1
	31	JDS30-0005	换档杆 Rod,shift	1
	32	JDS30-0003	换档拨叉 Fork,shift	2
	33	JDS30-0004	弹簧 Spring	2

This exploded view diagram illustrates the assembly of a mechanical unit, likely a pump or motor housing. The components are numbered 1 through 39. The main housing (1) features a base plate (18) and a top cover (6). The base plate has mounting holes (39) and a central opening. The top cover has a handle (5) and a latch (4). The internal assembly includes a central shaft (20) with a spring (28) and a piston rod (25). The piston rod is connected to a piston (31) and a connecting rod (32). The connecting rod is linked to a crankshaft (33) and a flywheel (7). The flywheel has a handle (8) and a mounting bracket (9). The entire assembly is mounted on a base plate (18) with mounting holes (39). The diagram shows the relative positions and assembly sequence of the parts.

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变速箱(机械)(2/2) Transmission (clutch type)

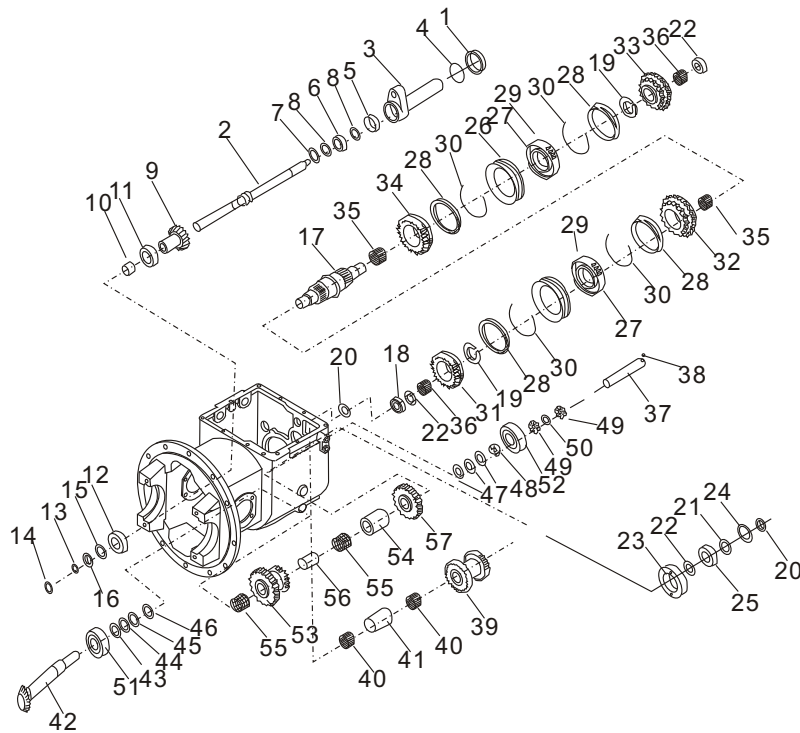
图 2-11.2 FIG NO 2-11.2



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	JDS30-0018	轴环 Collar	1
	2	JDS30-0301	主动轴 Shaft,main drive	1
	3	JDS30-0016	轴承架 Retainer,bearing	1
	4	GB1235-76	O形圈42×3.5 O-ring	1
	5	AC1315EO	油封 Seal,oil	1
	6	GB/T276-94	单列向心球轴承6005 Bearing,ball	1
	7	GB893. 2-86	孔用弹性挡圈47 Snap ring	1
	8	GB894. 4-86	轴用弹性挡圈25 Snap ring	2
	9	JDS30-0201	输入齿轮 Gear,input	1
	10	JDS30-0203	隔套 Spacer	1
	11	GB/T276-94	深沟球轴承6027 Bearing,ball	1
	12	GB/T276-94	有止动槽的深沟轴承 Bearing,ball	1
	13	JDS30-0202	隔圈 Spacer	1
	14	GB894. 1-86	轴用弹性挡圈35 Snap ring	1
	15	GB305-89	止动环72/78. 6 Ring,thrust	1
	16	JDS30-0009	轴承垫圈 Spacer	1
	17	JDS30-0039	主轴 Shaft,main	1

变速箱(机械) (2/2) Transmission (clutch type)

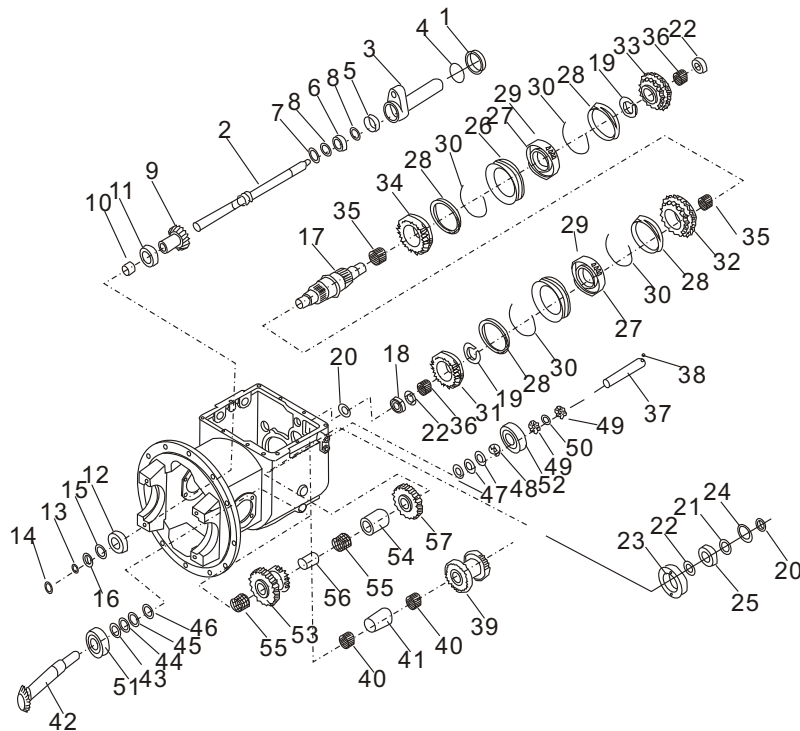
图 2-11.2 FIG NO 2-11.2



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q'TY
	18	GB/T283-94	圆柱滚子轴承 Bearing,ball	1
	19	GB894. 1-86	轴用弹性挡圈48 Snap ring	1
	20	GB894. 1-86	轴用弹性挡圈30 Snap ring	1
	21	JDS30-0027	隔圈 Spacert	1
	22	JDS30-0026	止推磨擦片 Plate,thrust	2
	23	JDS30-0029	轴承保持架 Retainer,bearing	1
	24	GB893. 2-86	孔用弹性挡圈72 Snap ring	1
	25	GB/T7276-94	深沟球轴承63. 6 Bearing,ball	1
	26	JDS30-0033	同步器齿套 Gear,sleeve	2
	27	JDS30-0028	同步器齿毂 Gear,hub	2
	28	JDS30-0030	同步器齿环 Ring	4
	29	JDS30-0032	同步器滑块 Insert	6
	30	JDS30-0031	同步器弹簧 Spring	4
	31	JDS30-0038	高速齿轮 Gear,high speed	1
	32	JDS30-0037	低速齿轮 Gear,low speed	1
	33	JDS30-0025	前进档齿轮 Gear,forward	1
	34	JDS30-0024	倒档齿轮 Gear,reverse	1

变速箱(机械)(2/2) Transmission (clutch type)

图 2-11.2 FIG NO 2-11.2



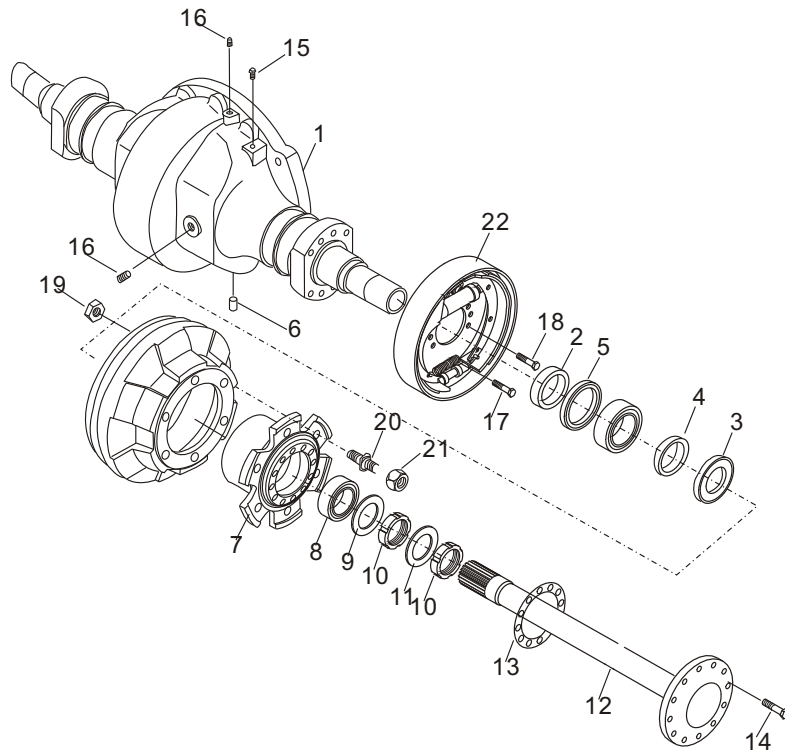
提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	35	56×61×30	滚针轴承 Bearing,needle	2
	36	35×40×27S	滚针轴承 Bearing,needle	2
	37	JDS30-0034	惰轮轴 Shaft,reverse idler	1
	38	GB308-89	钢球1/4" Ball,steel	1
	39	JDS30-0035	惰轮 Gear,reverse idler	1
	40	25×33×24	滚针轴承 Bearing,needle	2
	41	JDS30-0036	衬套 Spacer	1
	42	JDS30-0040	输出轴 Shaft,output	1
	43	JDS30-0011	垫片 $\delta=0.1$ Shim	
	44	JDS30-0011	垫片 $\delta=0.1$ Shim	
	45	JDS30-0011	垫片 $\delta=0.1$ Shim	
	46	JDS30-0012	止推垫圈 Plate,thrust	1
	47	JDS30-0021	止推板 Plate,thrust	1
	48	JDS30-0022	隔环 Ring	1
	49	JDS30-0023	螺母 Nut	2
	50	JDS30-0032	圆螺母止动垫圈 Washer thrust	1
	51	GB/T297-94	轴承32208 Bearing taper roller	1

This diagram shows an exploded view of a mechanical assembly, likely a pump or motor component. The parts are numbered 1 through 57. The assembly includes a main housing (12), a shaft (2), a pin (10), a gear (11), a bearing (13), a seal (14), a nut (15), a washer (16), a bolt (17), a pin (18), a nut (19), a washer (20), a pin (21), a nut (22), a washer (23), a pin (24), a nut (25), a pin (26), a nut (27), a washer (28), a pin (29), a nut (30), a washer (31), a pin (32), a nut (33), a washer (34), a pin (35), a nut (36), a washer (37), a pin (38), a nut (39), a washer (40), a pin (41), a nut (42), a washer (43), a pin (44), a nut (45), a washer (46), a pin (47), a nut (48), a washer (49), a pin (50), a nut (51), a washer (52), a pin (53), a nut (54), a washer (55), a pin (56), a nut (57), a washer (58), a pin (59), a nut (60), a washer (61), a pin (62), a nut (63), a washer (64), a pin (65), a nut (66), a washer (67), a pin (68), a nut (69), a washer (70), a pin (71), a nut (72), a washer (73), a pin (74), a nut (75), a washer (76), a pin (77), a nut (78), a washer (79), a pin (80), a nut (81), a washer (82), a pin (83), a nut (84), a washer (85), a pin (86), a nut (87), a washer (88), a pin (89), a nut (90), a washer (91), a pin (92), a nut (93), a washer (94), a pin (95), a nut (96), a washer (97), a pin (98), a nut (99), a washer (100).

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驱动桥 Drive axle

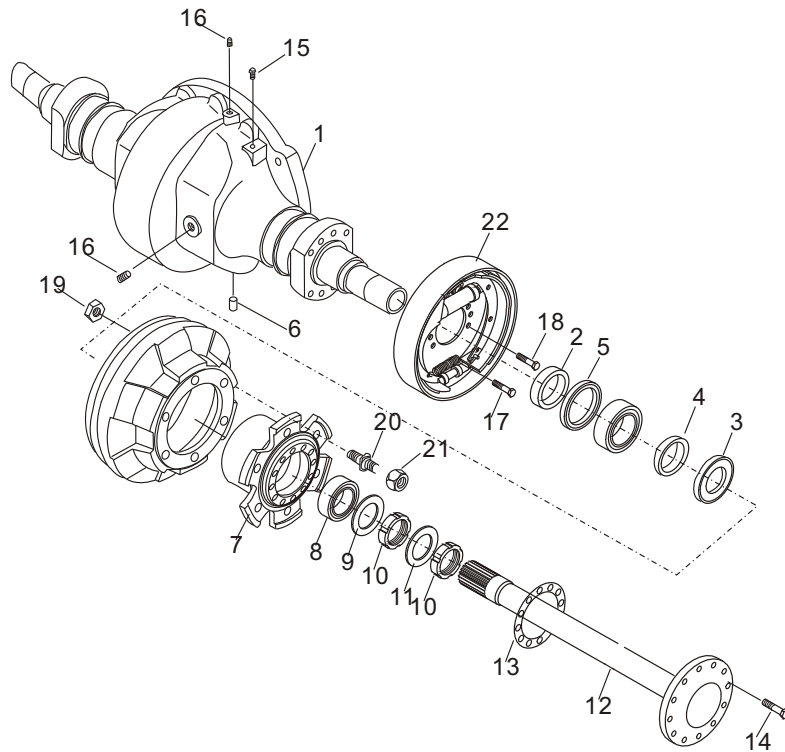
图 2-12 FIG NO 2-12



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q'TY
	1	04H2100	桥壳 Housing,axle	1
	2	GB9877. 1-88	油封挡圈FB130x160x15 Retainer,oil seal	2
	3	22493-00030G	档油圈 Retainer	2
	4	22493-00020G	备用垫 Washer	2
	5	GB297-84	轴承30217 Bearing	2
	6	GB119-86	销 D10×30 Pin	1
	7	04H3011	轮毂 Hub,front	2
	8	GB9877. 1-88	轴承油封总成FB50x72x12 Seal,oil ass' y	2
	9	GB858-80	止动垫 Packing	2
	10	GB/T810-88	螺母M80×1.5 Nut	4
	11	GB/T858-88	止动垫圈 d=60 Washer	2
	12	04H0001	半轴 M12×1.5×40 Shaft,drive	2
	13		半轴垫 Packing	2
	14	GB5785-86 9.8级	螺栓 Bolt	24
	15	Z1/8	通气塞总成 Breather,air	1
	16	2G1/2	堵塞 M14×1.5×35 Plug	3
	17	GB5785-86	螺栓10.9级 Bolt	12

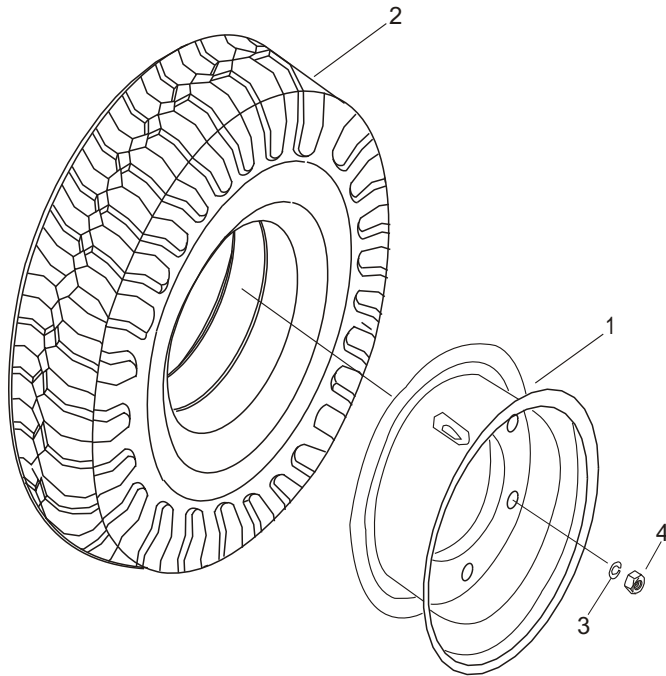
驱动桥 Drive axle

图 2-12 FIG NO 2-12

[illegible]

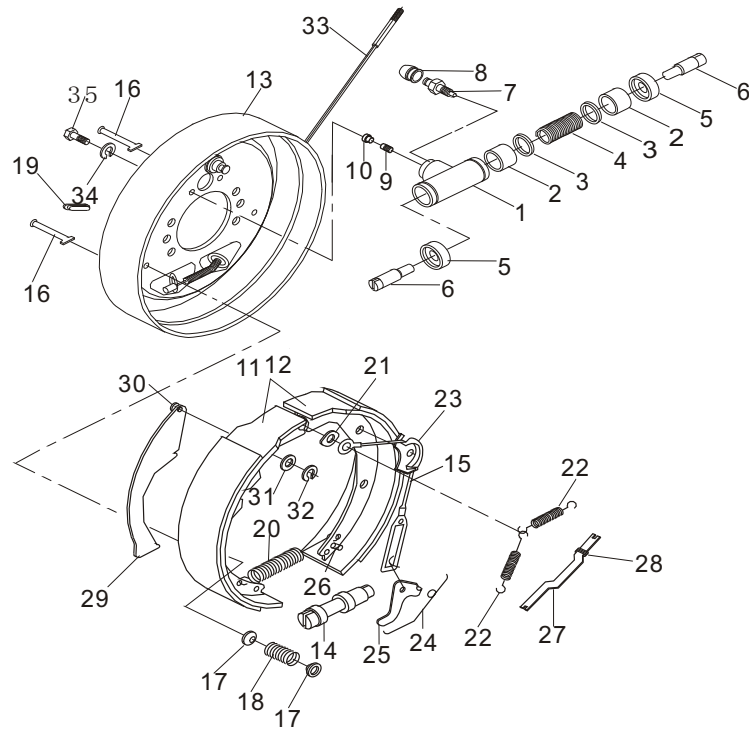
驱动轮总成 Driving wheel assembly

图 2-13 FIG NO 2-13

[illegible]

轮式制动器 Wheel brake

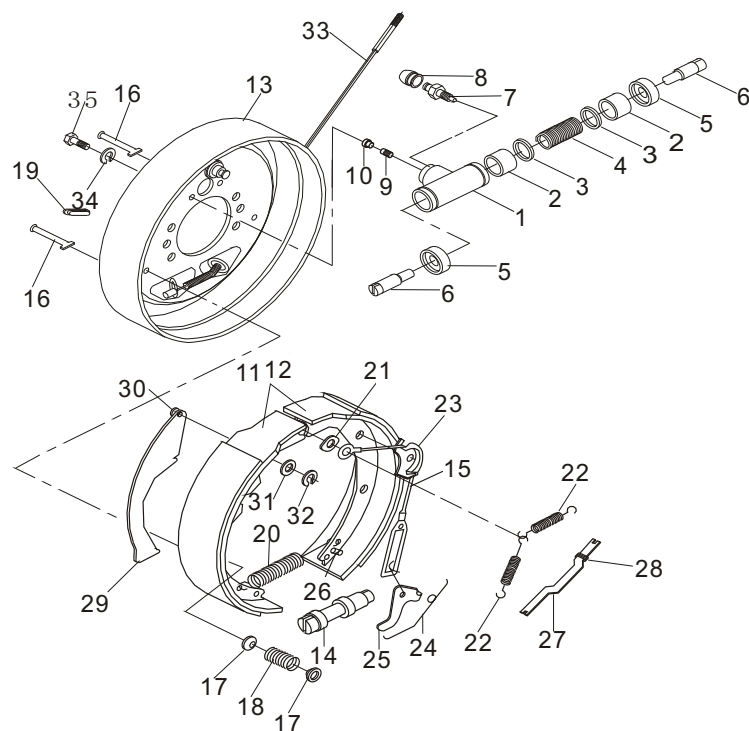
图 2-14 FIG NO 2-14



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q'TY
	1	74433-0001	制动分泵缸 Cylinder	1
	2	74433-0002	分泵活塞 Piston	1
	3	74433-0003	分泵皮碗 Cup,piston	2
	4	74433-0004	分泵弹簧 Spring	2
	5	74433-0005	分泵护罩 Cover,dust	1
	6	74433-0006	分泵活塞顶杆 Rod,piston	2
	7	74433-0007	分泵放气螺钉 Screw, bleader	1
	8	74433-0008	分泵放气螺钉帽 Cap bleader	1
	9	74433-0009	制动分泵油塞 Seat,tube	1
	10	74433-0010	分泵放气螺钉帽 Cap bleader	1
	11	74433-0011	制动蹄带磨擦片(前) pin, shoe &	1
	12	74433-0012	制动蹄带磨擦片(后) lining ass' y	1
	13	74433-0013	底版总成 Back plate	1
	14	74433-0014	间隙调整器总成 Adjuster	1
	15	74433-0015	弹簧拉线 Spring & Fitting ass' y	1
	16	74433-0016	压簧拉杆 Pin, shoe hold down	2
	17	74433-0017	压簧盖 Washer, cup	4

轮式制动器 Wheel brake

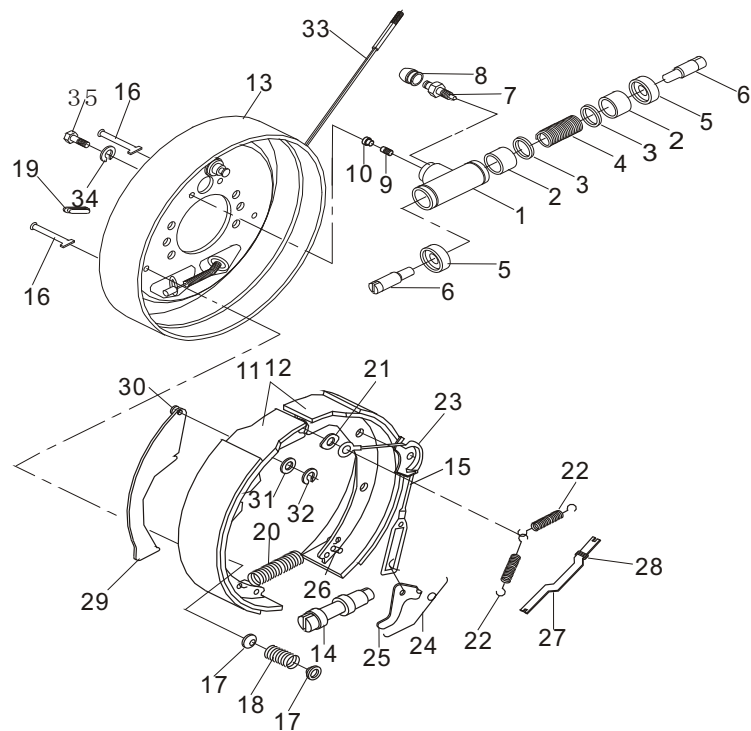
图 2-14 FIG NO 2-14



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q'TY
	18	74433-0018	压簧 Spring, shoe hold down	2
	19	74433-0019	胶堵 Cover, adjudsting hole	1
	20	74433-0020	回位弹簧 Spring shoe	1
	21	74433-0021	导向块 Guide, plate	1
	22	74433-0022	弹簧 Spring	2
	23	74433-0023	导向块 Guide, cable	1
	24	74433-0024	弹簧 Spring	1
	25	74433-0025	棘爪 Level	1
	26	74433-0026	销钉 pin	1
	27	74433-0027	手制动推杆 Strut L. H	1
	28	74433-0028	弹簧 Spring	1
	29	74433-0029	手制动拉杆 Lever parking	1
	30	74433-0030	支撑销 Pin, lever	1
	31	74433-0031	弹性垫片 Washer, spring	1
	32	74433-0032	杆销挡圈 Retainer	1
	33	74433-0033	制动钢索总成 Cable L. H	2
	34	GB/T93-87	垫圈8 Washer	2

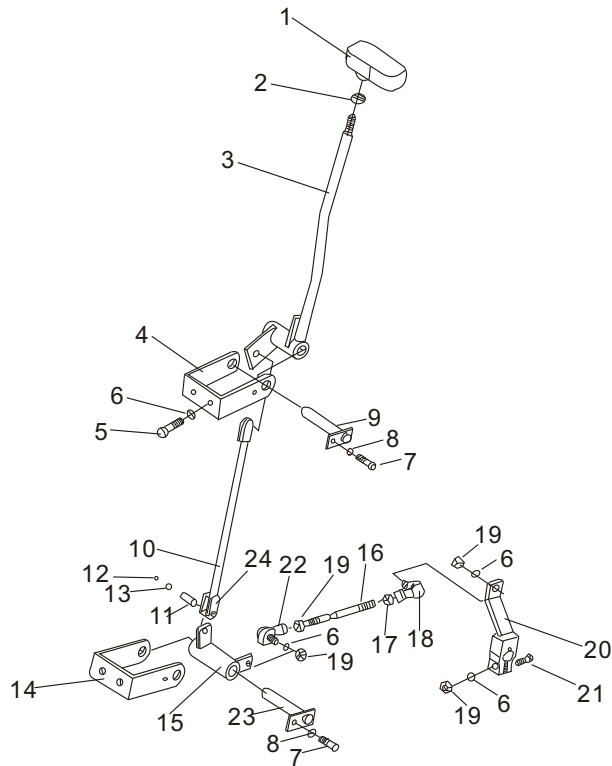
轮式制动器 Wheel brake

图 2-14 FIG NO 2-14

[illegible]

变速箱变速操纵 Transmission control linkage

图 2-15 FIG NO 2-15



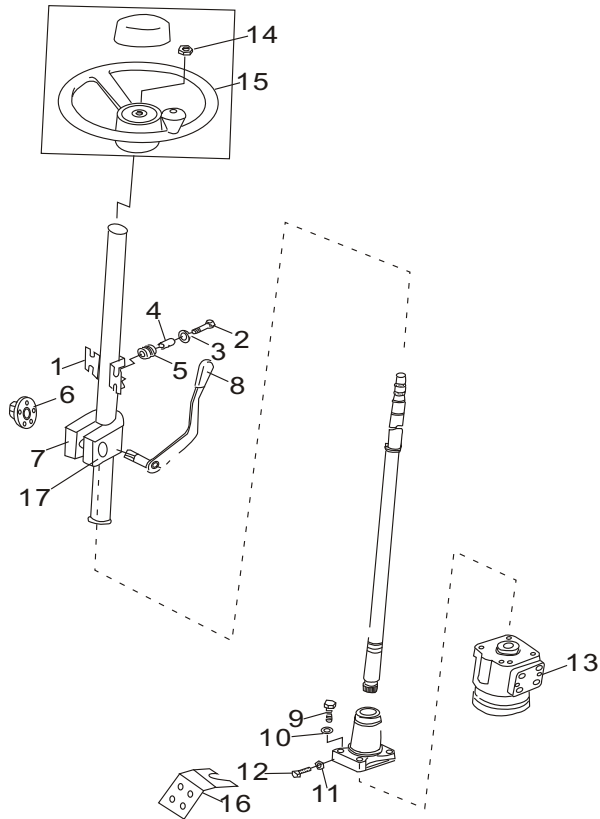
提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q'TY
	1	CYF30-20100	手柄 Knob	1
	2	GB/T6172-2000	螺母 M10 Nut	1
	3	CYF30-20200	操纵杆总成 Lever	1
	4	CYF30-20300	支架（上） Brake(height)	1
	5	GB/T5783-2000	螺栓M8×25 Bolt	4
	6	GB/T93-87	垫圈8 Washer	7
	7	GB/T5783-2000	螺栓M16×12 Bolt	2
	8	GB/T93-87	垫圈6 Washer	2
	9	CYF30-20400	销轴总成 Shaft	2
	10	CYF30-20500	连杆 Link	1
	11	GB882-86	销轴 8×18 Pin	2
	12	GB91-86	开口销 3.2×20 Pins	2
	13	GB/T97.1-85	垫圈8 Washer	2
	14	CYF30-20600	支架（下） Bracket(lower)	1
	15	CYF30-20700	摇臂总成 Boss	1
	16	CYF30-20002	连杆 Link	1
	17	GB/T6172-2000	螺母M8（左） Nut(left)	1

This exploded perspective view illustrates the assembly of a mechanical device. The components are numbered as follows:

- 1**: A rectangular housing or cap.
- 2**: A small pin or screw.
- 3**: A long, curved arm or lever.
- 4**: A rectangular bracket or support.
- 5**: A pin or screw.
- 6**: A small pin or screw.
- 7**: A pin or screw.
- 8**: A small pin or screw.
- 9**: A small pin or screw.
- 10**: A long, straight arm or lever.
- 11**: A small pin or screw.
- 12**: A small pin or screw.
- 13**: A small pin or screw.
- 14**: A rectangular bracket or support.
- 15**: A small pin or screw.
- 16**: A small pin or screw.
- 17**: A small pin or screw.
- 18**: A small pin or screw.
- 19**: A small pin or screw.
- 20**: A small pin or screw.
- 21**: A small pin or screw.
- 22**: A small pin or screw.
- 23**: A small pin or screw.
- 24**: A small pin or screw.

转向操纵 Steering control

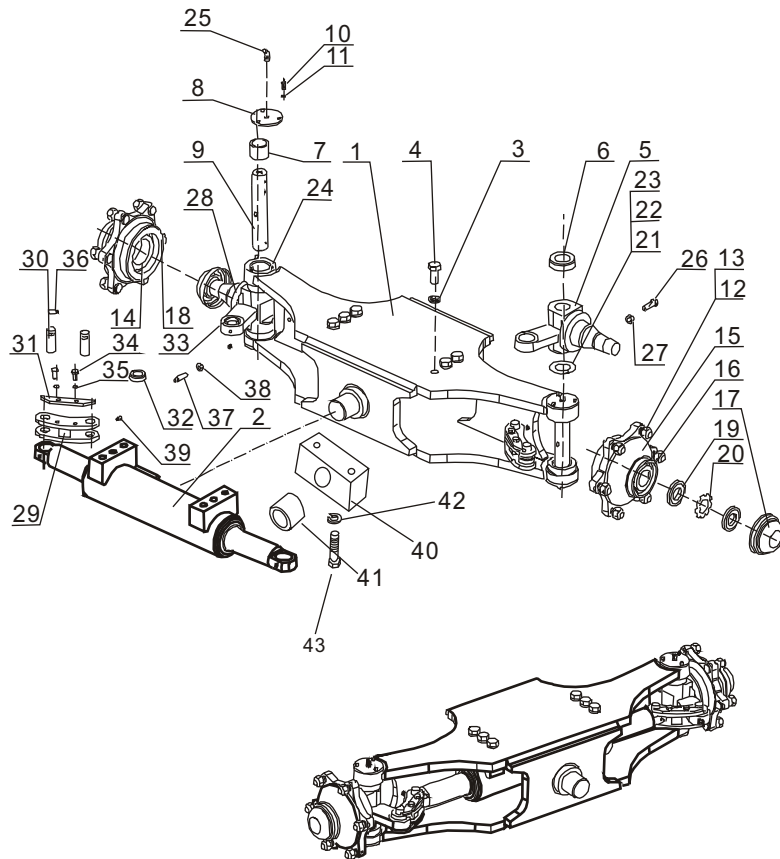
图 3-1 FIG NO 3-1



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0H30-00100	转向管柱总成 Steering column	1
	2	GB5782-86	螺栓M6×35 Bolt	4
	3	GB5287-85	垫圈6 Washer	4
	4	C0H30-00004	套管 Spacer	4
	5	C0H30-00005	橡胶垫 Cushion	4
	6	C0H30-00001	锁紧螺母 Nut	1
	7	C0H30-00002	橡胶垫 Cushion	1
	8	C0H30-00200	锁紧手柄 Handle	1
	9	GB/T70.1-2000	螺钉M10×12 Crew	4
	10	GB93-86	垫圈10 Washer	4
	11	GB/T6172.1	螺母M16 Nut	2
	12	C0H30-00006	紧钉螺栓 Screw	2
	13	C0H30-10000	转向器总成 Steering unit	1
	14	GB6173-86	螺母M16×1.5 Nut	1
	15	C0H30-20000	方向盘总成 Wheel,Steering ass'y	1
	16	C0H30-00300	支架 Bracket	1
	17	C0H30-00003	卡板 Baffle	1

转向桥 Steering axle

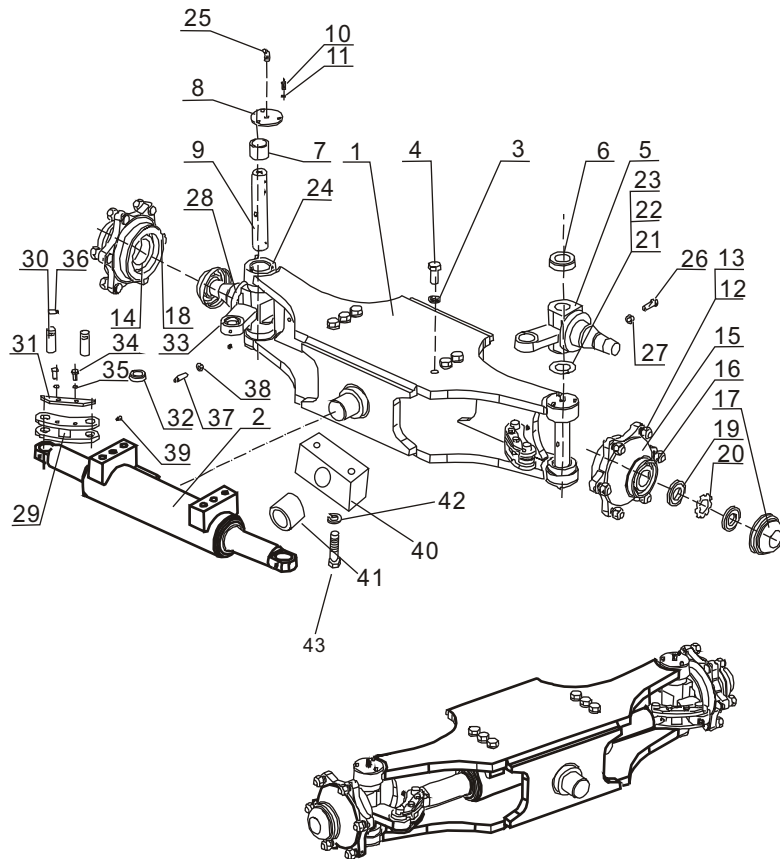
图 3-2 FIG NO 3-2



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q'TY
	1	30CJA31-20000A	转向桥体 Axle ass' y	1
	2	30CJA31-10000A	转向油缸 Power cylinder ass' y	1
	3	GB93-87	垫圈16 Washer	6
	4	GB5783-86	螺栓M16×35 Bolt	6
	5	30CJA31-00011	右转向节 Knuckle R.H.ass' y	1
	6	198906	推力轴承 Bearing	2
	7	GB290-82	滚针轴承943/32 Bearing	4
	8	30CJA31-00014A	转向节主销 Pin,king	2
	9	30CJA31-00018A	主销端盖 Cap, pin	4
	10	GB5783-86	螺栓M6×12 Bolt	12
	11	GB93-87	垫圈6 Washer	12
	12	30CJA31-00004	轮毂螺栓 Bolt, hub	12
	13	30CJA31-00003	轮毂螺母 Nut, hub	12
	14	GB297-84	轴承7511E Bearing	2
	15	30CJA31-00005	轮毂 Hub	2
	16	GB297-84	轴承7507E Bearing	2
	17	30CJA31-00006	轮毂盖 Cap	2

转向桥 Steering axle

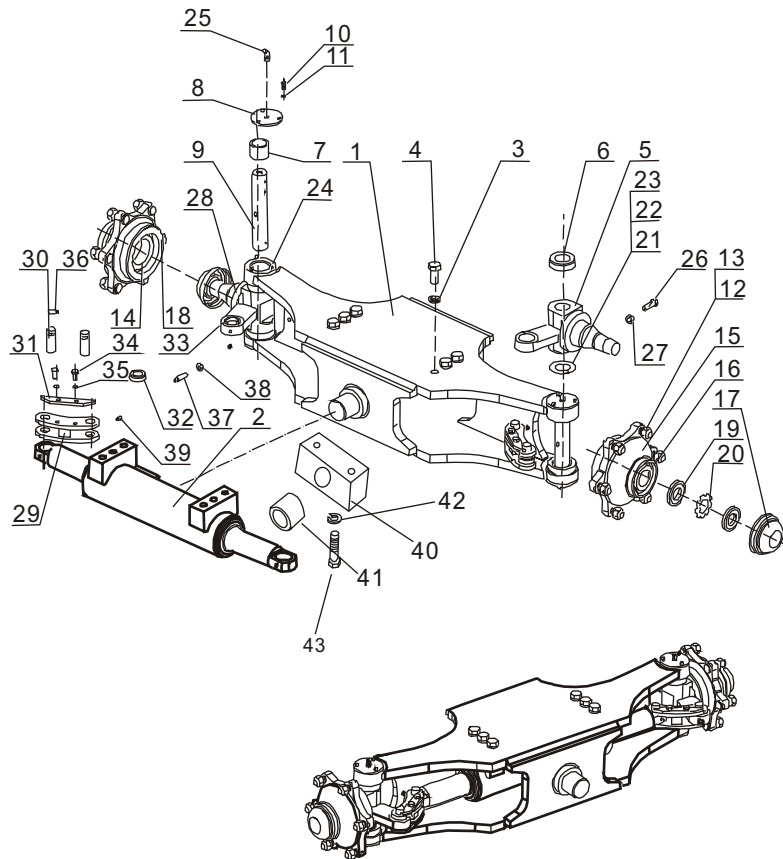
图 3-2 FIG NO 3-2



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION		数量 Q' TY
	18	HG-692-67	油封PO90×115×12	Seal, oil	2
	19	30CJA31-00008	圆螺母	Nut	4
	20	30CJA31-00007	止动垫圈	Washer	2
	21	30CJA31-00016	转向节调整垫 δ 1.2	Shim	2
	22	30CJA31-00016	转向节调整垫 δ 0.4	Shim	2
	23	30CJA31-00016	转向节调整垫 δ 0.2	Shim	2
	24	30CJA31-00019A	垫	Packing	4
	25	Q701B90	弯颈滑脂嘴	Nipple, grease	4
	26	30CJA31-00009	紧定螺钉	Pin	2
	27	GB6171-86	螺母M10×1.25	Nut	2
	28	30CJA31-00015	左转向节总成	Knuckle L. H. ass' y	1
	29	30CJA31-00010	连杆	Link	2
	30	30CJA31-00012B	销轴	Pin	4
	31	A21B4-32300	档板	Plate	2
	32	GB3045-81	关节轴承	GE20ES	4
	33	30CJA31-00020	衬垫	Shim	6
	34	GB5781-86	螺栓M8×16	Bolt	4

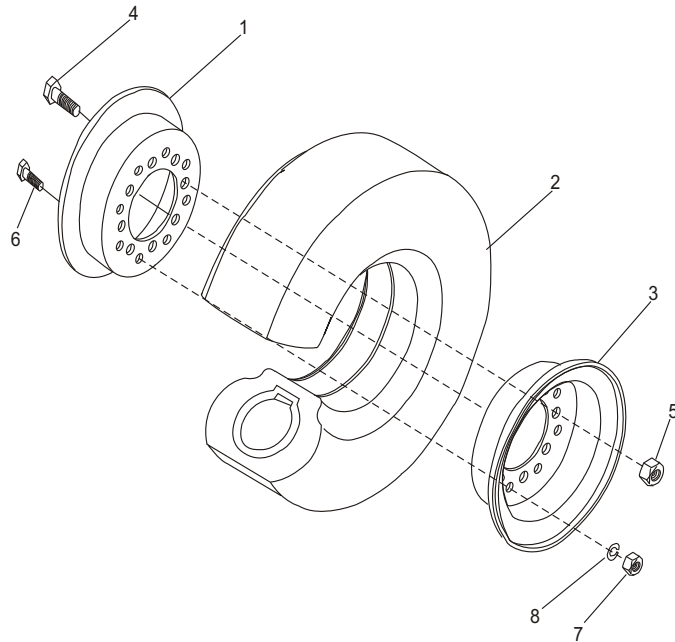
转向桥 Steering axle

图 3-2 FIG NO 3-2

[illegible]

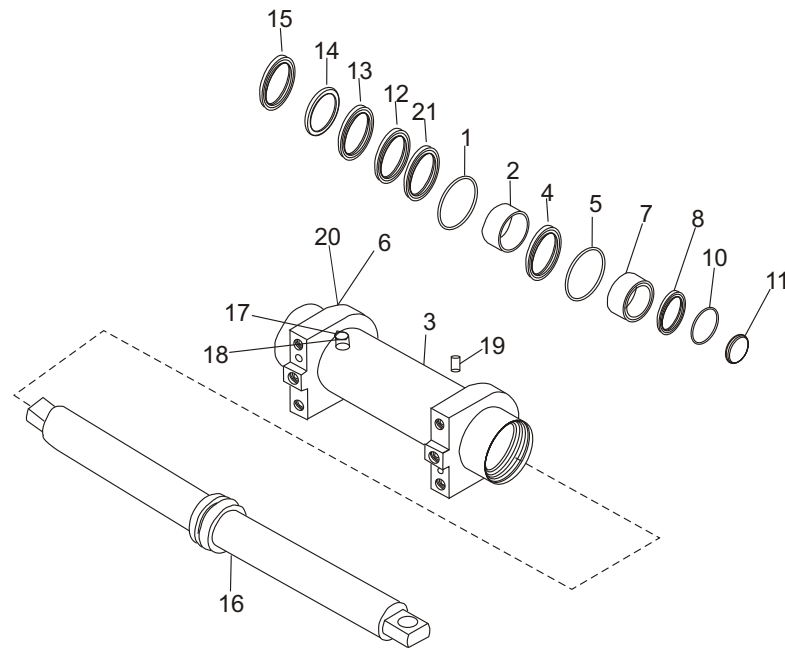
转向轮 Steering wheel

图 3-3 FIG NO 3-3

[illegible]

转向油缸 Steering cylinder

图 3-4 FIG NO 3-4



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	GB3452. 1-82	O形圈35505000-J1 O-ring	3
	2	30CJA31-10004	导向套 Guide bushing	2
	3	30CJA31-10100A	缸体 Body, cylinder	1
	4	FU0619KO	ISI型密封圈 Snap Ring	2
	5	GB3452. 1-82	O型圈35507300-J1 O-ring	2
	6		标牌 Plate, name	1
	7	30CJA31-10005	活塞杆总成 Piston rod ass' y	1
	8	CZG80/50	支撑圈100×2-02 Backup ring	1
	9	GB308-84	钢球60000G100B Ball, steel	18
	10	30CJA31-10006	格莱圈 Ring	1
	11	30CJA31-10003	限位套 Boot	2
	12	GB895. 1-86	挡圈80 Bearing,ball	2
	13	Q/11AJ03039-92	挡圈80 Bearing,ball	2
	14	GB894. 1-86	弹性挡圈75 Bearing,ball	2
	15	CL0087C3	LBH型防尘圈 Dust-proof ring	2
	16	30CJA31-10001	活塞杆 Piston rod	1
	17	16A4-175	O型圈20×2.5 O-ring	1

图 3-4

FIG NO 3-4

15 14 13 12 21 1 2 4 5 7 8 10 11

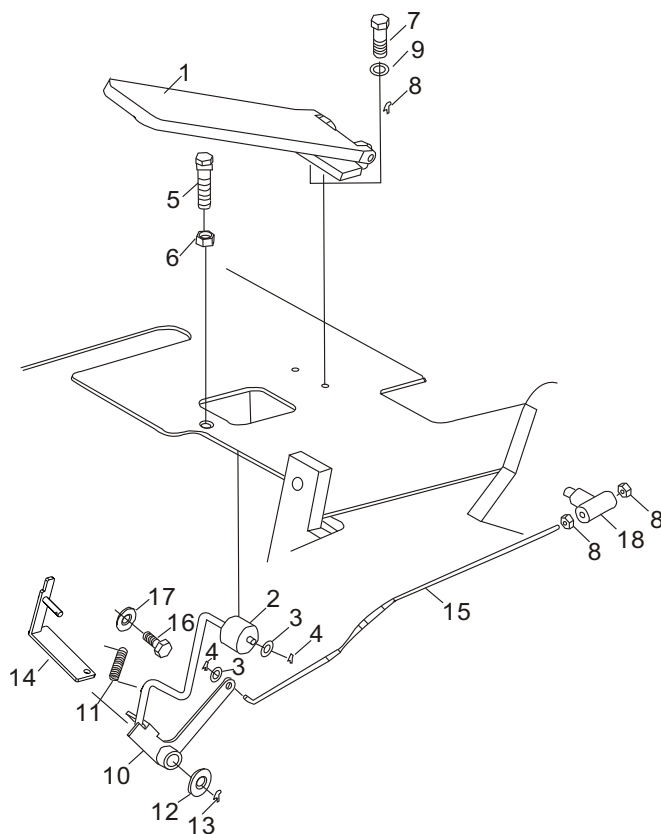
20 6 17 18 3 19

16

[illegible]

油门操纵 Accelerator pedal

图 4-1 FIG NO 4-1

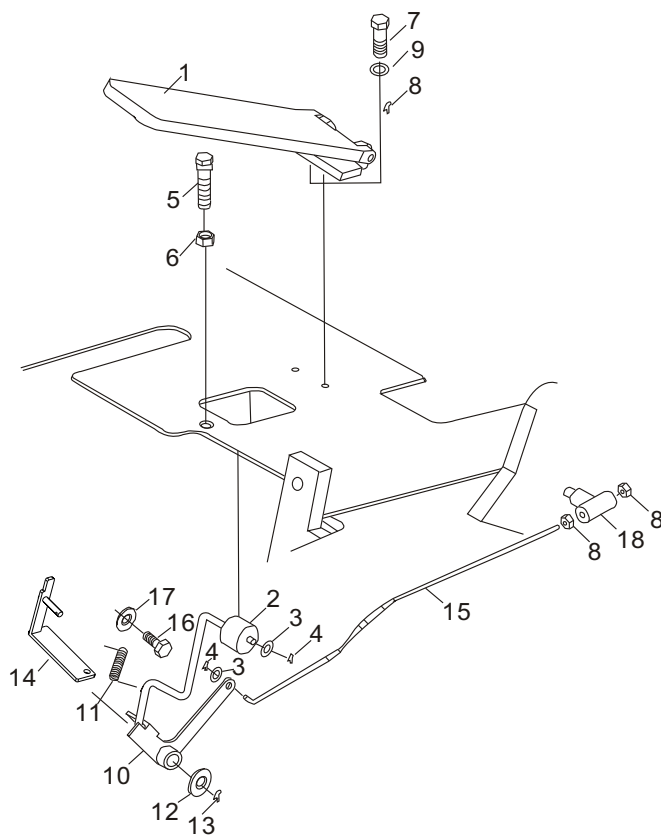


提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0S30-00100	踏板总成 Accelerator pedal ass'y	1
	2	C0S30-00001	滚轮 Sheave	1
	3	GB/T97.1-85	垫圈6 Washer	3
	4	GB91-86	开口销2×20 Pin	3
	5	C0S30-00002	螺栓 Bolt	1
	6	GB/T6171-2000	螺母M12×1.25 Nut	1
	7	GB/T5783-2000	螺栓M6×20 Bolt	2
	8	GB/T6170-2000	螺母M6 Nut	4
	9	GB/T93-87	垫圈6 Washer	2
	10	C0S30-10000	连接轴总成 Link,ass'y	1
	11	C0S30-00003	弹簧 Spring	1
	12	GB/T97.1-85	垫圈10 Washer	1
	13	GB91-86	开口销 3×20 Pin	1
Y	14	CYS30-00200	支架 Bracket	1
J		CJS30-00200	支架 Bracket	1
	15	C0S30-00004	油门拉杆 Shaft	1
	16	GB/T5783-2000	螺栓M10×20 Bolt	2

Y:液力 J:机械

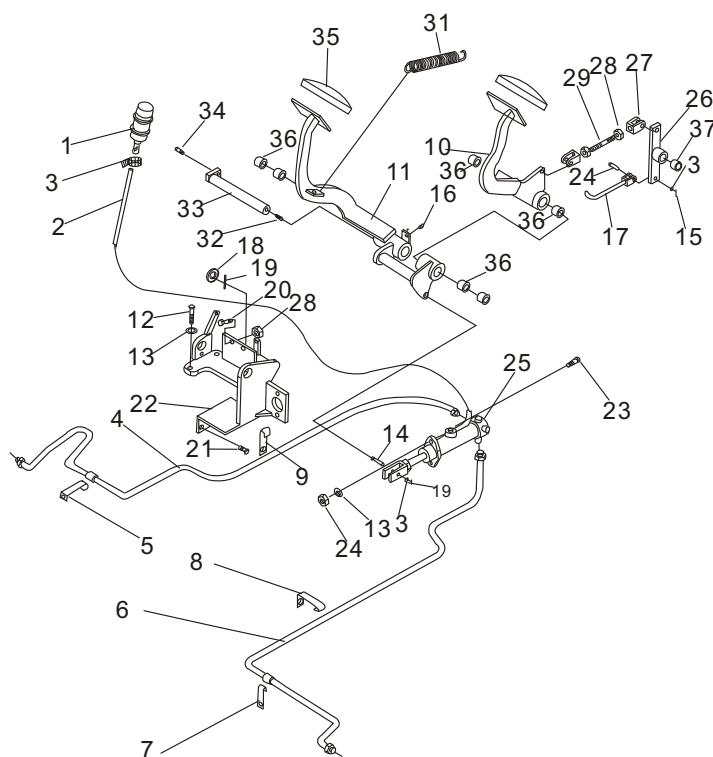
油门操纵 Accelerator pedal

图 4-1 FIG NO 4-1

[illegible]

行车制动与微动操纵 Brake&inching control

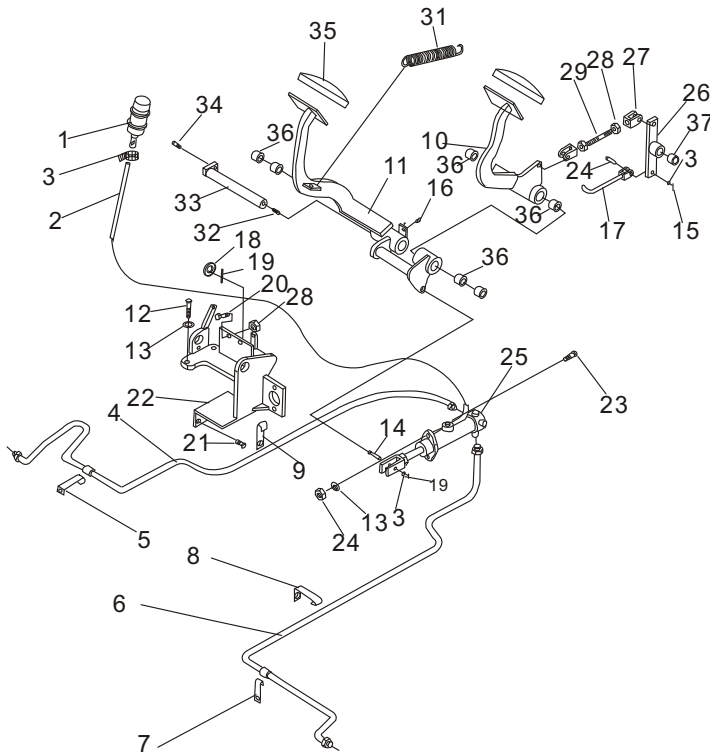
图 5-1 FIG NO 5-1



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0T30-00100	储油罐 Tank, reserve	1
	2		胶管 $\phi 9.5$ L=1500 Hose	1
	3		双钢丝卡箍 $\phi 16$ Clip	2
	4	CYT30-00300	制动油管 (右) Hose	1
	5	C0T30-00400	管夹 Clip	1
	6	CYT30-00200	制动油管 (左) Hose	1
	7	C0M30-30200	管夹 Clip	1
	8	C0M30-30300	管夹 Clip	1
	9	C0M30-30400	管夹 Clip	1
	10	CYT30-20100	微动踏板 Clutch pedal	1
	11	CYT30-20200	制动踏板 Clutch pedal	1
	12	GB/T5783-2000	螺栓M10 $\times$ 25 Bolt	2
	13	GB/T93-87	垫圈10 Washer, lock	2
	14	GB882-86	销轴 3 $\times$ 30 Pin, clevis	3
	15	GB91-86	开口销3 $\times$ 15 Pin	5
	16	CYT30-20001	橡皮顶轴 Rubber	1
	17	CYT30-20300	连接杆 Link	1

行车制动与微动操纵 Brake&inching control

图 5-1 FIG NO 5-1



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q'TY
	18	GB/T97.1-2000	垫圈16 Washer	1
	19	GB91-86	开口销4×25 Pin	1
	20	GB882-86	销轴 8×30 Pin,clevis	1
	21	GB/T5783-2000	螺栓M10×20 Bolt	2
	22	CYT30-20400	支架 Bracket	1
	23	GB/T5782-2000	螺栓M10×35 Bolt	2
	24	GB/T6170-2000	螺母M10 Nut	4
	25	C0T30-21000	制动总泵 Master cylinder	1
	26	CYT30-20500	摇臂 Link	1
	27	CYT30-20002	支耳M10 (左旋) Clevis	1
		CYT30-20002-1	支耳M10 (右旋) Clevis	1
	28	GB/T6170-2000	螺母M10 (左) Nut	1
	29	CYT30-20003	螺杆 Rod	1
	30	GB/T5783-2000	螺栓M10×30 Bolt	1
	31	CYT30-20004	拉簧 Spring	2
	32	GB1153-74	油杯90M10×1 Fitting	1
	33	CYT30-20005	油轴 Shaft	1

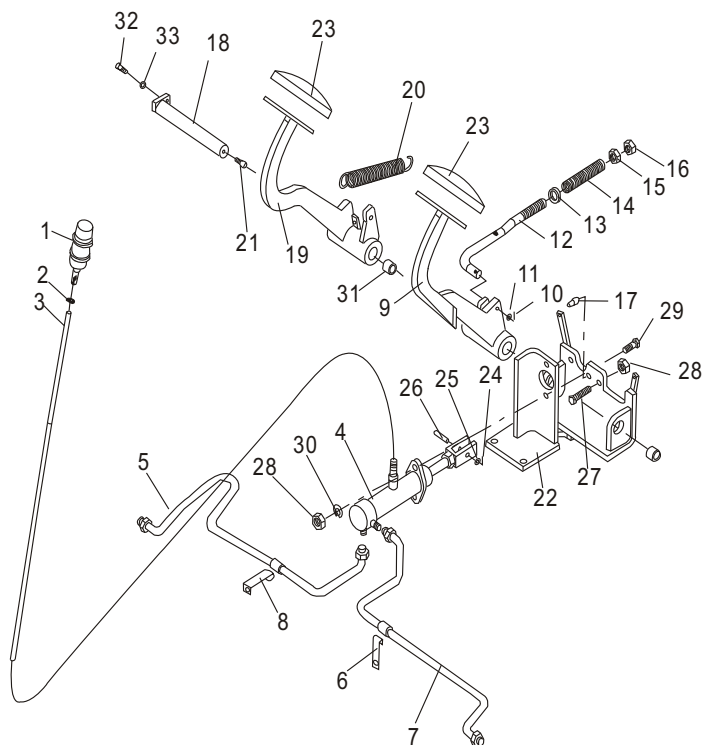
This exploded view diagram illustrates the assembly of a vehicle's rear suspension system. The components are numbered as follows:

- 1:** Shock absorber
- 2:** Shock absorber mounting bracket
- 3:** Shock absorber mounting pin
- 4:** Rear control arm
- 5:** Rear control arm bush
- 6:** Rear control arm bush
- 7:** Rear control arm bush
- 8:** Rear control arm bush
- 9:** Rear control arm bush
- 10:** Rear control arm bush
- 11:** Rear control arm bush
- 12:** Rear control arm bush
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- 28:** Rear control arm bush
- 29:** Rear control arm bush
- 30:** Rear control arm bush
- 31:** Rear control arm bush
- 32:** Rear control arm bush
- 33:** Rear control arm bush
- 34:** Rear control arm bush
- 35:** Rear control arm bush
- 36:** Rear control arm bush
- 37:** Rear control arm bush

[illegible]

行车制动与离合操纵 Brake&inching control

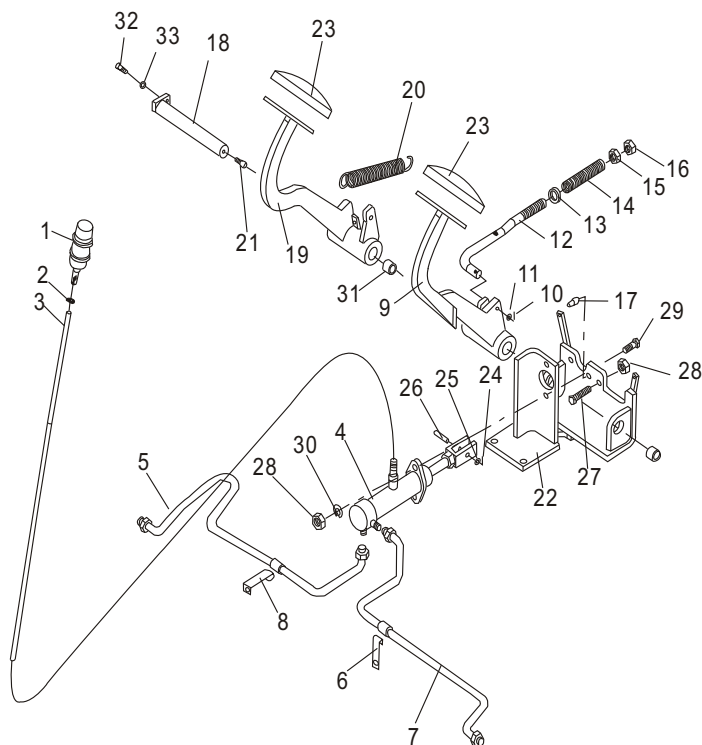
图 5-2 FIG NO 5-2



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	COT30-00100	储油罐 Tank, reserve	1
	2		双钢丝卡箍 $\phi 16$ Clip	4
	3	HG4-548-67	胶管 $\phi 9.5 \times 900$ Hose	1
	4	COT30-21000	制动总泵 Master cylinder	1
	5	CJT30-00300	制动油管 (右) Hose(right)	1
	6	COT30-00400	管夹 Clip	1
	7	CJT30-00200	制动油管 (左) Hose(left)	1
	8	COT30-00400	管夹 Clip	1
	9	CJT30-20100	离合踏板 Clutch pedal	1
	10	GB91-86	开口销 3×25 Pin	1
	11	GB/T97.1-85	垫圈10 Washer	1
	12	CJT30-20001	分离杆 Rod	1
	13	CJT30-20002	垫圈 Washer	1
	14	CJT30-20003	压簧 Spring	1
	15	CJT30-20004	螺母 Nut	1
	16	GB/T6170-2000	螺母M12 Nut	1
	17	CJT30-20005	橡皮顶轴 Rubber	1

行车制动与离合操纵 Brake&inching control

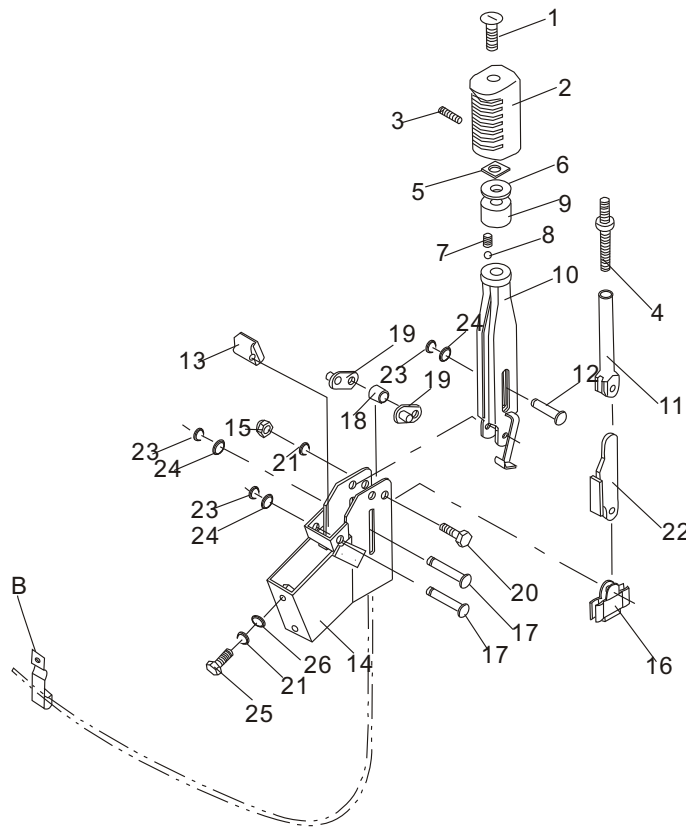
图 5-2 FIG NO 5-2



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	18	CJT30-20200	销轴 Pin,clevis	1
	19	CJT30-20300	制动踏板 Brake pedal	1
	20	CJT30-20005	拉簧 Spring	2
	21	GB1153-74	油杯90 M10×1 Fitting	1
	22	CJT30-20400	支架 Bracket	1
	23	CYT30-20006	踏板垫 Head cover	2
	24	GB91-86	开口销3×15 Pin	1
	25	GB/T97.1-85	垫圈8 Washer	1
	26	GB882-86	销轴10×25 Pin,clevis	1
	27	GB/T5783-2000	螺栓M10×30 Bolt	2
	28	GB/T6170-2000	螺母M10 Nut	4
	29	GB/T5782-2000	螺栓M10×35 Bolt	2
	30	GB/T93-87	螺栓M10×35 Bolt	2
	31	GB297-84	钢背轴承2525 Bushing	2
	32	GB/T5781-2000	螺栓M8×20 Bolt	2
	33	GB/T97.1-85	垫圈8 Washer	1

停车制动 Brake lever

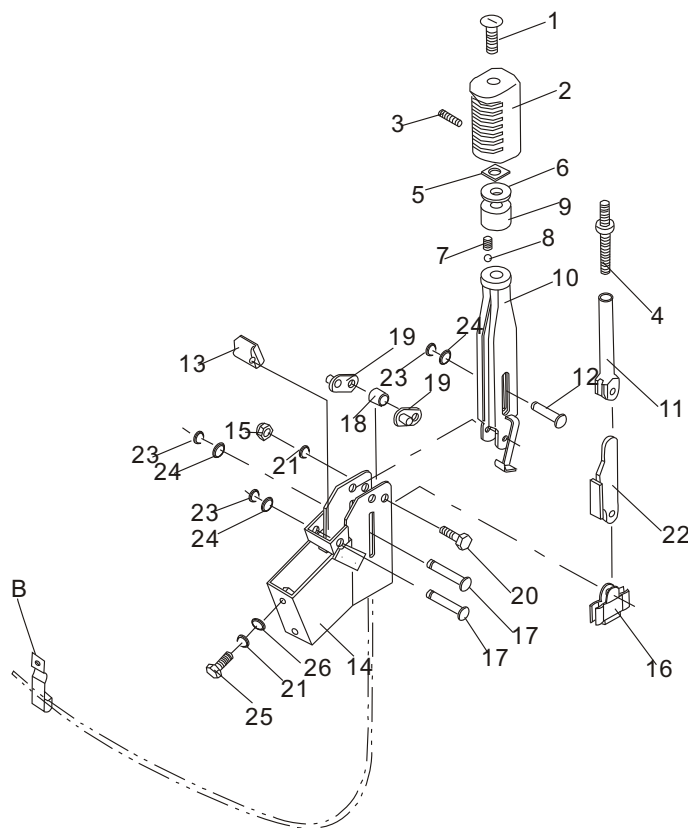
图 5-3 FIG NO 5-3



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
		C0T30-10000	停车制动装置 Brake lever	1
	1	C0T30-10001	调节杆 Over head	1
	2	C0T30-10002	手柄头 Grip	1
	3	GB/T80	内六角凹端紧定螺栓M4×3.7 Screw	1
	4	C0T30-10003	螺杆 Screw rod	1
	5	GB/T39-2000	方螺母M8 Nut	1
	6	GB/T96-2000	大垫圈8 Washer	1
	7	C0T30-10003	弹簧1×5.5×10.8 Spring	1
	8	C0T30-10004	钢球 φ 6 Ball	1
	9	C0T30-10005	手柄座 Seat	1
	10	C0T30-10006	闸把体 Lever	1
	11	C0T30-10007	拉杆体 Rod	1
	12	C0T30-10008	平头销 d8×35 Pin	1
	13	C0T30-10009	限位块 Stopper	1
	14	C0T30-10010	支架总成 Bracket	1
	15	GB/T802-2000	组合式盖形螺母M10 Nut	1
	16	C0T30-10011	挂线架 Bracket	1

停车制动 Brake lever

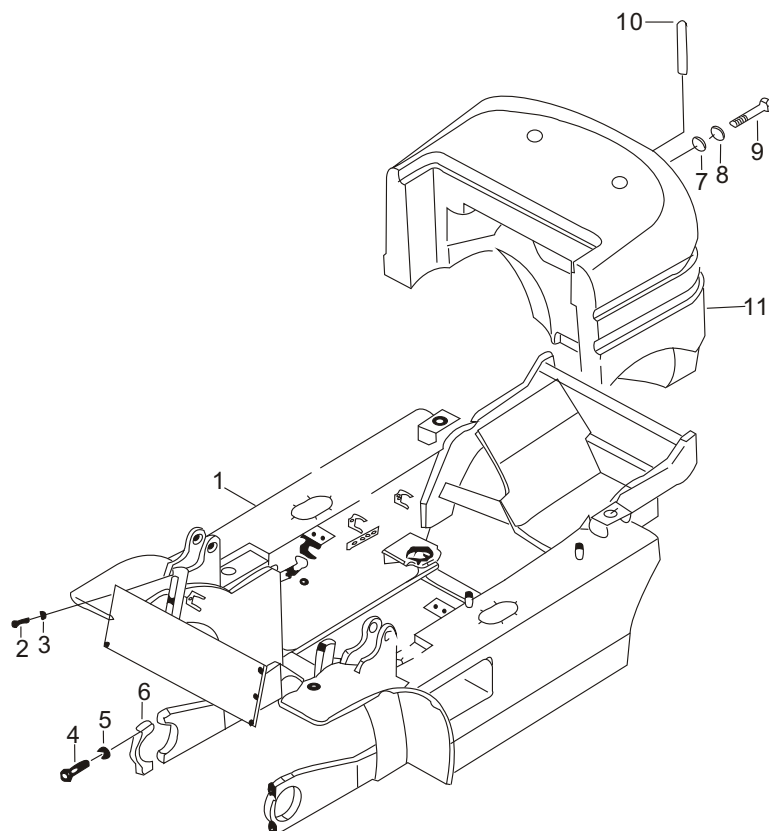
图 5-3 FIG NO 5-3



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION		数量 Q' TY
	17	C0T30-10012	平头销 d8×45	Pin	1
	18	C0T30-10013	垫圈II	Washer	1
	19	C0T30-10014	支撑板总成	Plate	2
	20	G82-20B/T5700	螺栓M10×45	Bolt	1
	21	GB/T93-87	垫圈10	Washer,lock	3
	22	C0T30-10015	拉板总成	Link	1
	23	GB/T896-2000	垫圈8	Washer	3
	24	GB/T97.1-2000	垫圈8	Washer	6
	25	GB/T5782-2000	螺栓M10×40	Bolt	2
	26	GB/T97.1-2000	垫圈10	Washer	2
	27	C0T30-10016	拉索吊钩	Pothook	1

车架与平衡重 Frame & counter weight

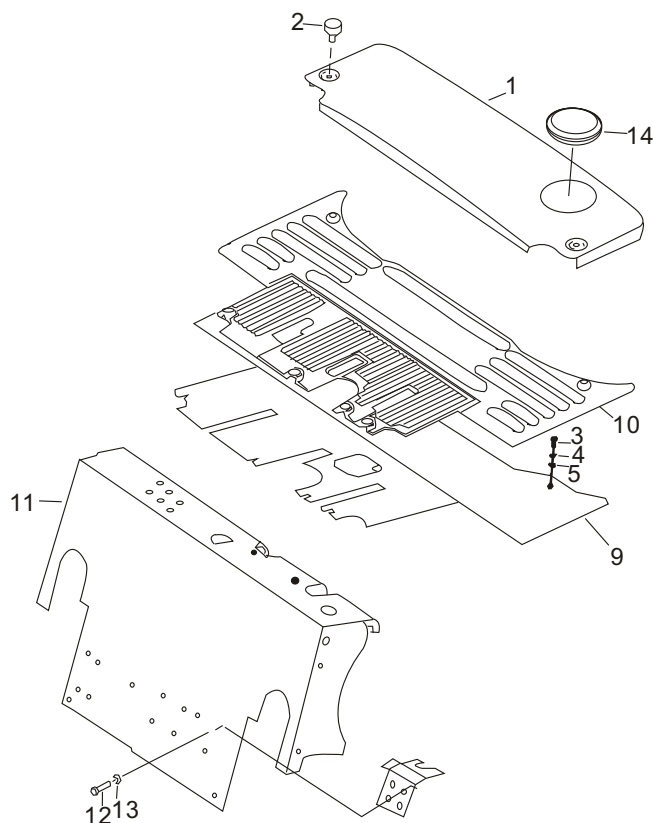
图 6-1 FIG NO 6-1



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0B40-00000	车架 Frame	1
	2	GB/T5783-2000	螺栓M12×40 Bolt	6
	3	GB/T93-87	垫圈12 Washer	6
	4	GB/T5785-2000	螺栓M16×1.5×75 Bolt	4
	5	GB/T93-87	垫圈16 Washer	4
	6	C0B30-10103	盖 Cap	2
	7	C0X30-00003	垫圈 Washer	1
	8	GB/T93-87	垫圈30 Washer	1
	9	GB/T5782-2000	螺栓M30×200 Bolt	1
	10	C0X30-00015	装饰盖 Weight cover	1
	11	C0X35-00002	平衡重 Balance	1

车身 Body

图 6-2 FIG NO 6-2

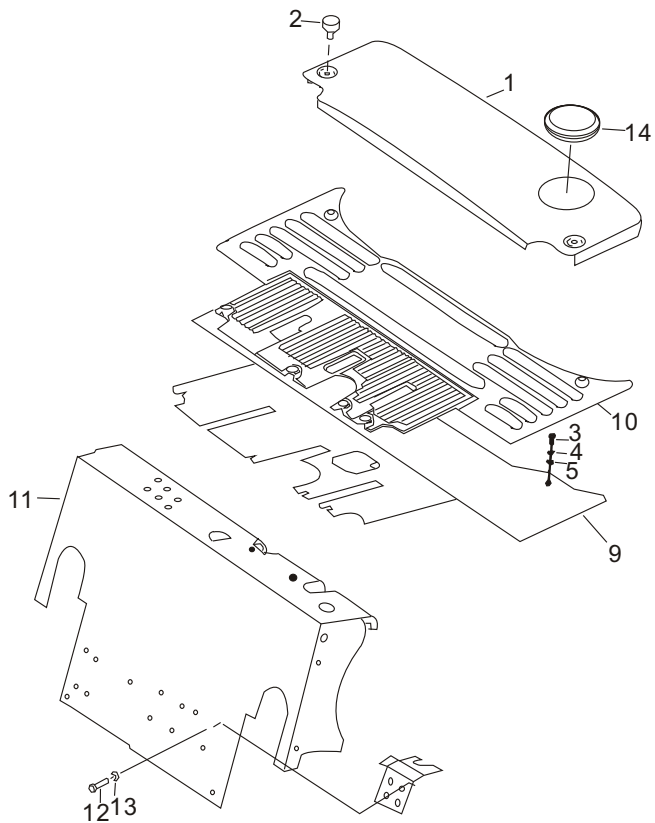


提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0X30-00008	水箱盖板 Radiator cover	1
	2	C0X30-00300	紧固旋钮 Fastening knob	2
	3	GB/T5783-2000	螺栓M8×20 Bolt	2
	4	GB/T97.1-82	垫圈8 Washer	2
	5	GB/T93-87	垫圈8 Washer	2
	6	GB/T5783-2000	螺栓M10×20 Bolt	2
	7	GB/T93-87	垫圈10 Washer	2
	8	GB/T97.1-85	垫圈10 Washer	2
J	9	CJX30-00200	踏板 Treadl board	1
J		CJX30-00010	踏板 Treadl board	1
Y		CYX30-00200	踏板 Treadl board	1
Y		CYX30-00010	踏板 Treadl board	1
J	10	CJX30-00001	踏板垫 Mat-floor	1
Y		CYX30-00001	踏板垫 Mat-floor	1
Y	11	CYZ30-00000	前围板 Dash board	1
J		CJZ30-00000	前围板 Dash board	1
	12	GB/T5783-2000	螺栓M10×20 Bolt	4

Y:液力 J:机械

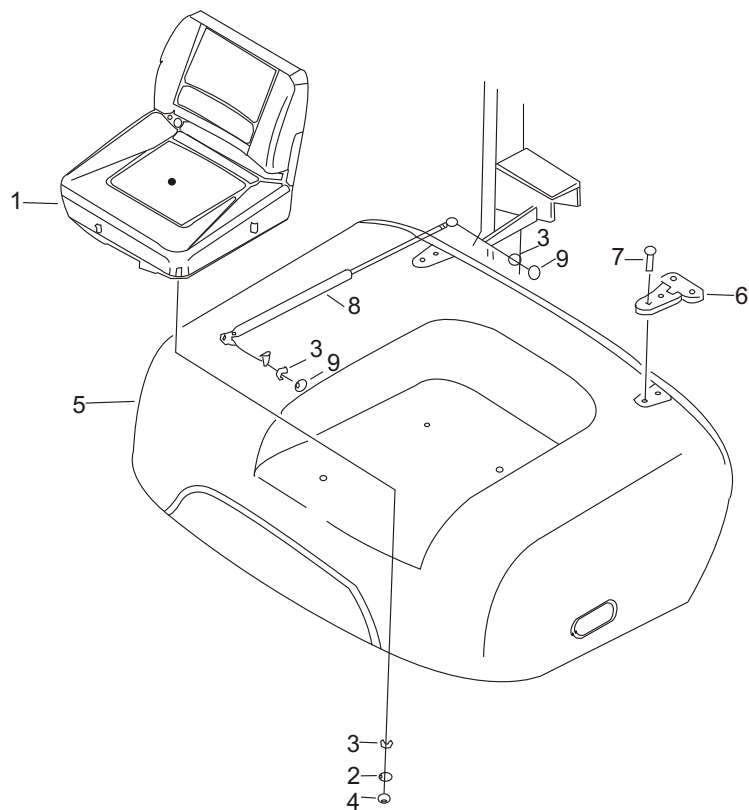
车身 Body

图 6-2 FIG NO 6-2

[illegible]

座椅 Seat

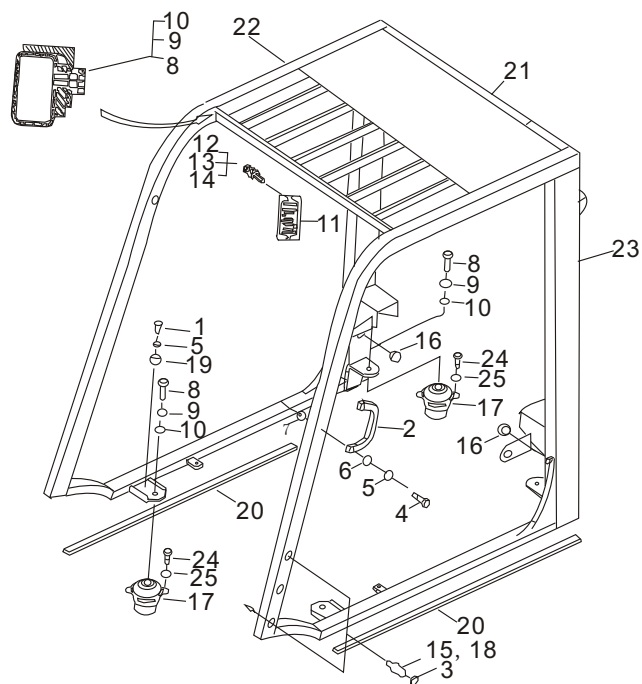
图 6-3 FIG NO 6-3



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0X30-20000	座椅 Seat	1
	2	GB/T97.1-25	垫圈8 Washer	4
	3	GB/T93-87	垫圈8 Washer	6
	4	GB/T6170-2000	螺母M8 Nut	4
	5	C0X40-10000	机盖板总成 Engine cover	1
	6	C0X30-01001	合页 Hinge	2
	7	GB/T819.1-2000	螺钉M8×20 Screw	4
	8	C0X30-30000	气弹簧 Spring air	1
	9	GB/T6170-2000	螺母M8 Nut	2

护顶架 Head guard

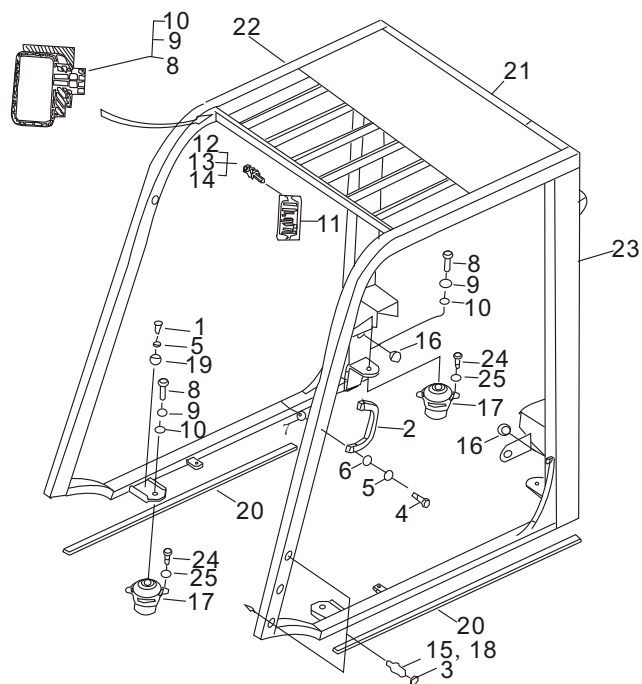
图 6-4 FIG NO 6-4



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION		数量 Q' TY
	1	GB/T818-2000	螺钉 M6×18	Screw	2
	2	C0W30-00100	拉手	Handle	2
	3	C0W30-00007	堵	Plug	4
	4	GB/T5783-2000	螺栓M6×60	Bolt	2
	5	GB/T93-87	垫圈6	Washer	4
	6	GB/T97.1-85	垫圈6	Washer	2
	7	GB/T802	螺母M6	Nut	2
	8	GB/T5783-2000	螺栓M12×25	Bolt	12
	9	GB/T93-87	垫圈12	Washer	12
	10	GB/T97.1-85	垫圈12	Washer	12
	11	C0W30-00002	进气罩	Cover	1
	12	GB/T818-2000	螺钉M5×12	Screw	2
	13	GB/T93-87	垫圈5	Washer	2
	14	GB/T97.1-85	垫圈5	Washer	2
	15	GB/T5783-86	螺栓M8×20	Bolt	4
	16	C0W30-00005	堵	Plug	2
	17	C0W30-00600	减震器	Cushion stopper	4

护顶架 Head guard

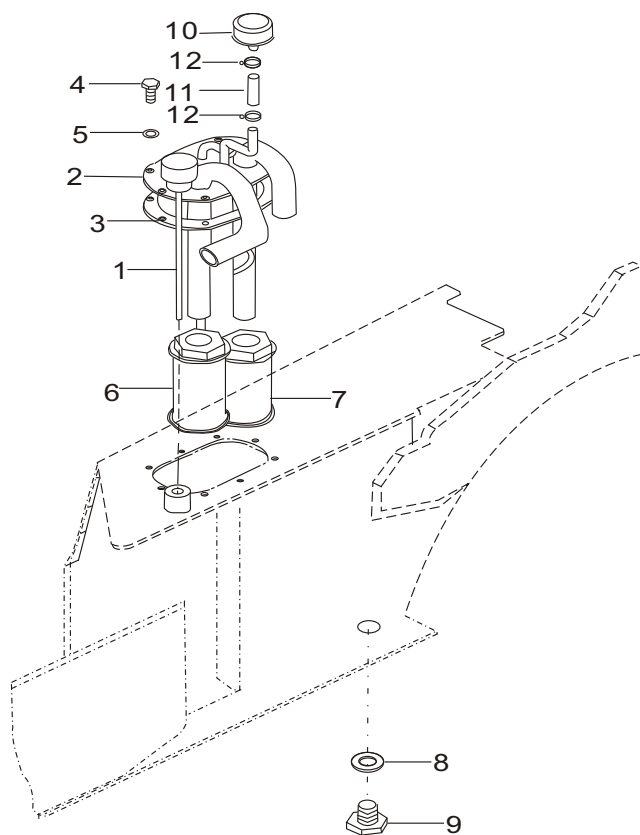
图 6-4 FIG NO 6-4



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	18	GB/T97.1-85	垫圈8 Washer	4
	19	C0W30-00008	垫 Shim	2
	20	C0W30-00006	密封条 Washer thrust	2
	21	C0W40-20000	顶 Head guard	1
	22	C0W40-30000	右支撑 Bracket,right	1
	23	C0W40-10000	左支撑 Bracket,left	1
	24	GB/T5783-2000	螺栓M10×25 Bolt	8
	25	GB/T93-87	垫圈10 Washer,spring	8

液压油箱 Oil tank

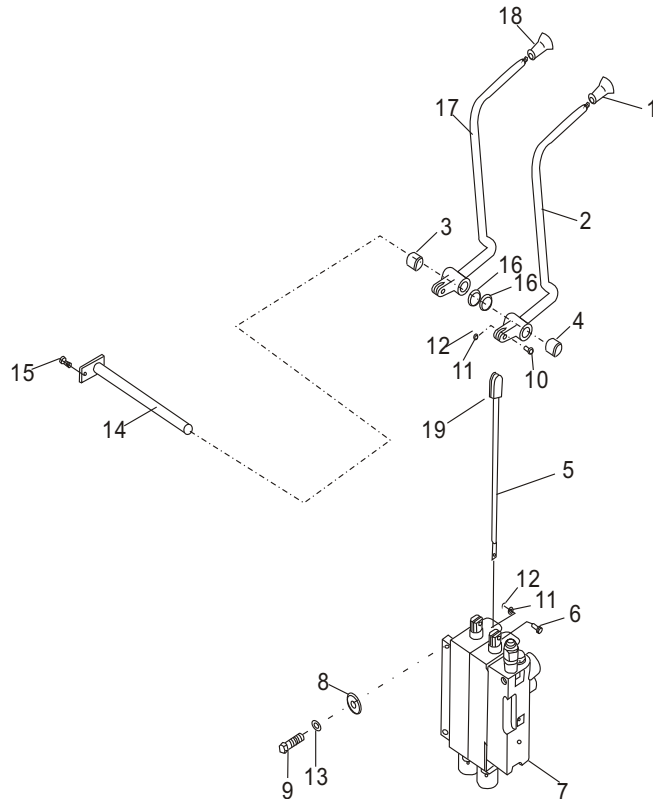
图 7-1 FIG NO 7-1



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0M30-10100	液压油尺 Gauge, oil level	1
	2	C0M30-10200	液压油箱盖 Coverplate, ass'y	1
	3	C0C30-50001	密封垫 Cover, gasket	1
	4	GB/T5783-2000	螺栓M6×16 Bolt	8
	5	GB/T93-87	垫圈6 Washer, lock	8
	6	C0M30-10001	回油滤油器 Strainer	1
	7	C0M30-10002	吸油滤油器 Strainer	1
	8	JB982-77	垫圈33 Washer	1
	9	C0C30-50400	放油螺塞 Plug, drain	1
	10	C0M30-10003	呼吸器 Breather	1
	11	C0M30-00010	胶管 Hose	1
	12		双钢丝卡箍 Clip	2

阀操纵总成(二片) Valve control (two-throw)

图 7-2 FIG NO 7-2



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0M30-20700	起升手柄 Knob, lift	1
	2	C0M30-20300	起升操纵杆 Level, lift	1
	3	C0M30-20003	调节套 Coller	1
	4	C0M30-20004	衬套 Bushing	2
	5	C0M30-20002	连接杆 Joint	2
	6	C0M30-20001	销钉 Pin	2
	7	CBD-F15-02	多路阀 Valve, control	1
	8	C0M30-20005	减震垫 Rubber	3
	9	GB/T5786-2000	螺栓M10×1.25×30 Bolt	3
	10	GB/T882-86	销轴8×26 Pin	2
	11	GB/T97.1-85	垫圈8 Washer	4
	12	GB/T91-2000	开口销 φ 3×20 Pin, cotter	4
	13	GB/T93-87	垫圈10 Washer	3
	14	C0M30-20100	销轴 Shaft, valve	1
	15	GB/T5783-2000	螺栓M6×12 Bolt	1
	16	GB/T96-2000	垫圈16 Washer	2
	17	C0M30-20400	倾斜操纵杆 Lever, tilt	1

This diagram shows an exploded view of a mechanical assembly. The components are numbered as follows:

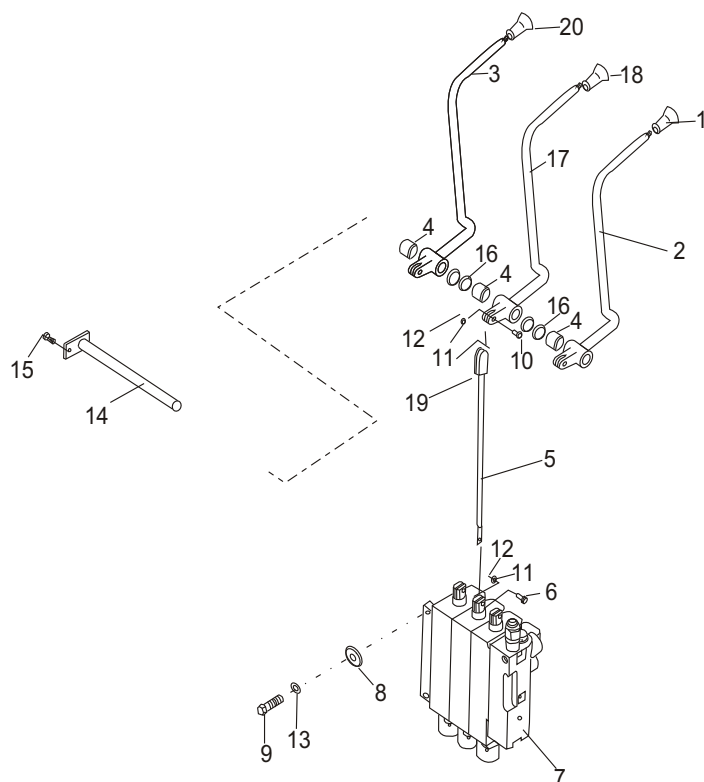
- 1**: A small cylindrical cap or plug at the top of a vertical tube.
- 2**: A long, curved vertical tube or pipe.
- 3**: A small cylindrical component, possibly a bush or plug, located near the top of the tube.
- 4**: A small cylindrical component, possibly a bush or plug, located near the bottom of the tube.
- 5**: A long, thin vertical rod or pin.
- 6**: A small cylindrical component, possibly a bush or plug, located near the bottom of the tube.
- 7**: A rectangular block or housing at the base of the assembly.
- 8**: A small cylindrical component, possibly a bush or plug, located near the bottom of the tube.
- 9**: A small cylindrical component, possibly a bush or plug, located near the bottom of the tube.
- 10**: A small cylindrical component, possibly a bush or plug, located near the bottom of the tube.
- 11**: A small cylindrical component, possibly a bush or plug, located near the bottom of the tube.
- 12**: A small cylindrical component, possibly a bush or plug, located near the bottom of the tube.
- 13**: A small cylindrical component, possibly a bush or plug, located near the bottom of the tube.
- 14**: A long, thin horizontal rod or pin.
- 15**: A small cylindrical component, possibly a bush or plug, located near the top of the horizontal rod.
- 16**: A small cylindrical component, possibly a bush or plug, located near the bottom of the tube.
- 17**: A long, curved vertical tube or pipe, similar to part 2.
- 18**: A small cylindrical cap or plug at the top of a vertical tube.
- 19**: A long, thin vertical rod or pin, similar to part 5.

The diagram includes dashed lines indicating the assembly path and alignment of the components. A rectangular dashed box highlights a specific area of the assembly.

[illegible]

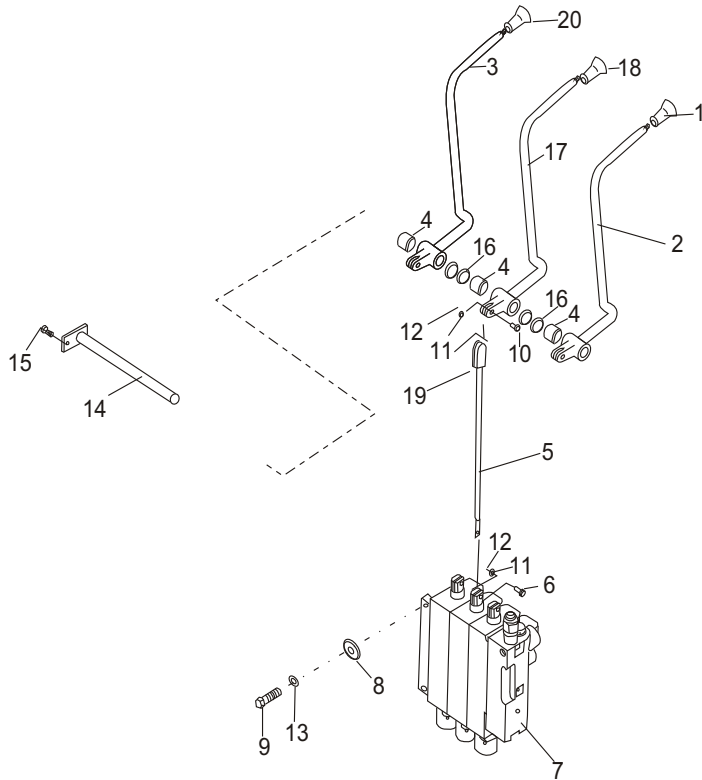
阀操纵总成(三片) Valve control (three-throw)

图 7-3 FIG NO 7-3



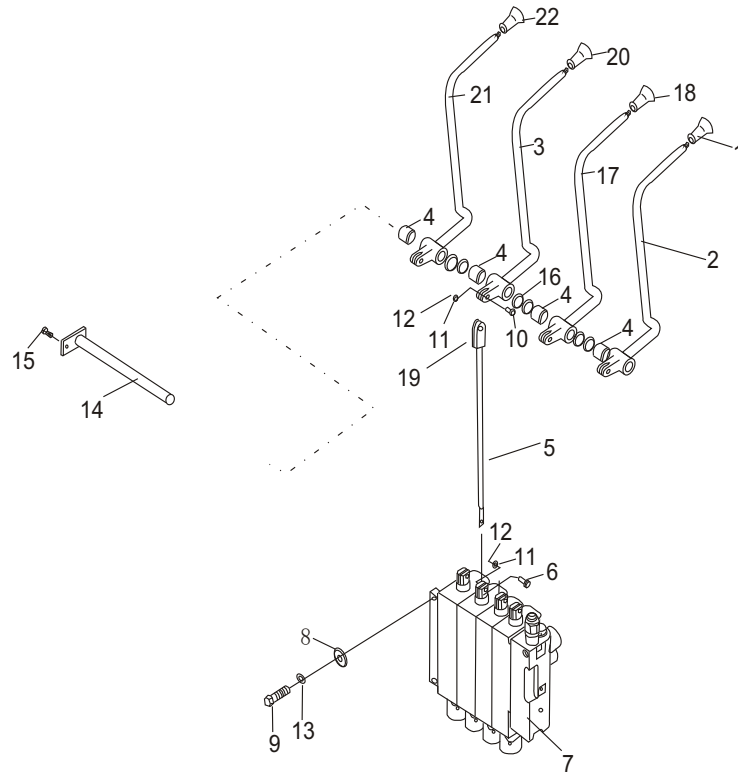
提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0M30-20700	起升手柄 Knob, lift	1
	2	C0M30-20300	起升操纵杆 Level, lift	1
	3	C0M30-20500	属具操纵杆 Level, third	1
	4	C0M30-20004	衬套 Bushing	3
	5	C0M30-20002	连接杆 Joint	3
	6	C0M30-20001	销钉 Pin	3
	7	CBD-F15-03	多路阀 Valve, control	1
	8	C0M30-20005	减震垫 Rubber	3
	9	GB/T5786-2000	螺栓M10×1.25×30 Bolt	3
	10	GB/T882-86	销轴8×26 Pin	3
	11	GB/T97.1-85	垫圈8 Washer	6
	12	GB/T91-2000	开口销 ϕ 3×20 Pin, cotter	6
	13	GB/T93-87	垫圈10 Washer	3
	14	C0M30-20100	销轴 Shaft, valve	1
	15	GB/T5783-2000	螺栓M6×12 Bolt	1
	16	GB/T96-2000	垫圈16 Washer	2
	17	C0M30-20400	倾斜操纵杆 Lever, tilt	1

图 7-3 FIG NO 7-3

[illegible]

阀操纵总成(四片) Valve control (four-throw)

图 7-4 FIG NO 7-4



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	C0M30-20700	起升手柄 Knob, lift	1
	2	C0M30-20300	起升操纵杆 Level, lift	1
	3	C0M30-20500	属具操纵杆 Level, third	1
	4	C0M30-20004	衬套 Bushing	4
	5	C0M30-20002	连接杆 Joint	4
	6	C0M30-20001	销钉 Pin	4
	7	CBD-F15-04	多路阀 Valve, control	1
	8	C0M30-20005	减震垫 Rubber	3
	9	GB/T5786-2000	螺栓M10×1.25×30 Bolt	3
	10	GB/T882-86	销轴8×26 Pin	4
	11	GB/T97.1-85	垫圈8 Washer	8
	12	GB/T91-2000	开口销 $\phi 3 \times 20$ Pin, cotter	8
	13	GB/T93-87	垫圈10 Washer	3
	14	C0M30-20200	销轴 Shaft, valve	1
	15	GB/T5783-2000	螺栓M6×12 Bolt	1
	16	GB/T96-2000	垫圈16 Washer	2
	17	C0M30-20400	倾斜操纵杆 Lever, tilt	1

This diagram illustrates the assembly of a hydraulic system. The main components are numbered as follows:

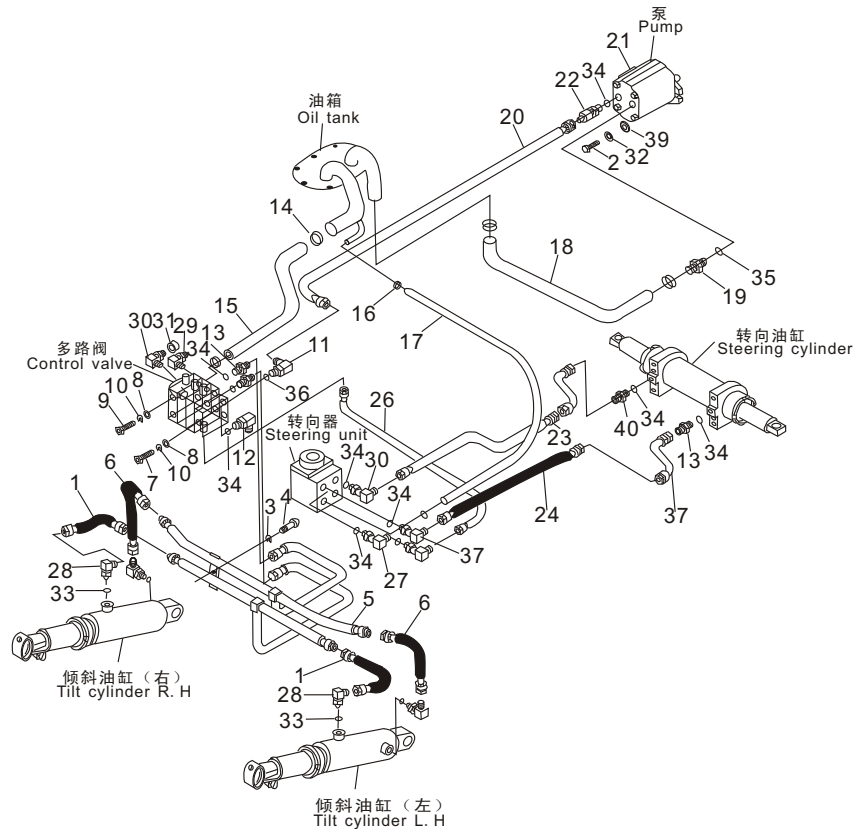
- 1**: Hydraulic cylinder
- 2**: Hydraulic hose
- 3**: Hydraulic hose
- 4**: Hydraulic hose
- 5**: Hydraulic hose
- 6**: Hydraulic hose
- 7**: Hydraulic hose
- 8**: Hydraulic hose
- 9**: Hydraulic hose
- 10**: Hydraulic hose
- 11**: Hydraulic hose
- 12**: Hydraulic hose
- 13**: Hydraulic hose
- 14**: Hydraulic hose
- 15**: Hydraulic hose
- 16**: Hydraulic hose
- 17**: Hydraulic hose
- 18**: Hydraulic hose
- 19**: Hydraulic hose
- 20**: Hydraulic hose
- 21**: Hydraulic hose
- 22**: Hydraulic hose

The diagram shows the assembly of the hydraulic system, including the hydraulic cylinder (1), hydraulic hoses (2-22), and various fittings and connectors (3-22). The assembly is shown in an exploded view, indicating the relative positions and connections of the components.

[illegible]

液压管路 Hydraulic pipeline

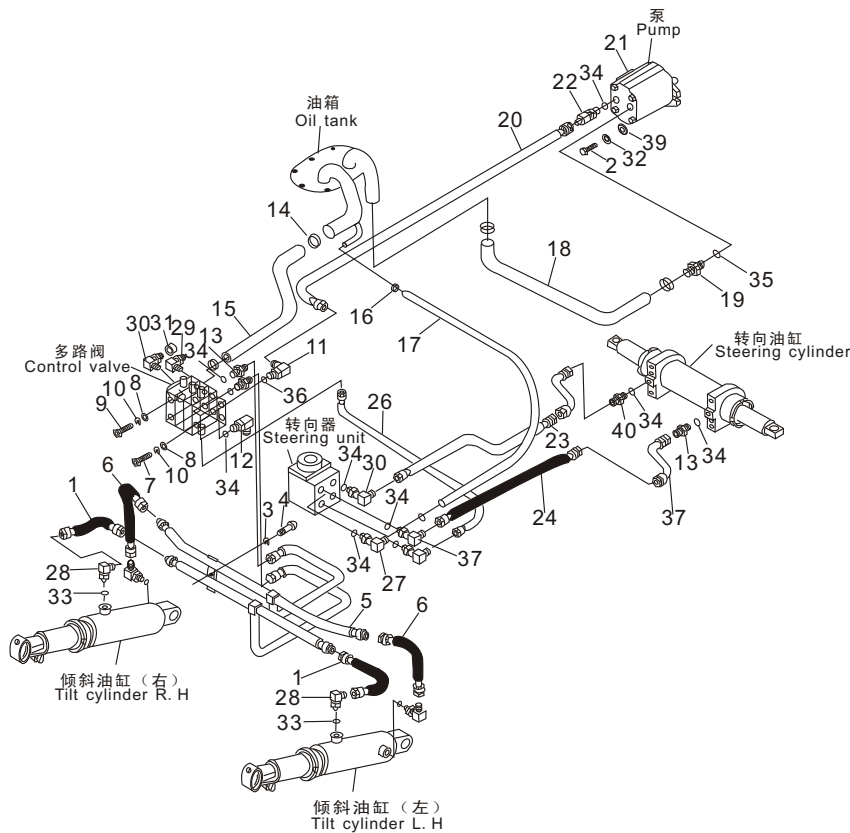
图 7-5 FIG NO 7-5



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	GM14×1.5-6I-280J	高压胶管 Hose H.P	2
	2	GB/T5783-2000	螺栓M10×30 Bolt	2
	3	GB/T93-87	垫圈6 Washer	9
	4	GB/T5783-2000	螺栓M6×25 Bolt	2
	5	C0M30-30100	倾斜缸钢管总成 Steel pipe ass'y	1
	6	GM14×1.5-6I-300J	高压胶管 Hose H.P	2
	7	GB/T5786-2000	螺栓M12×1.25×25 Bolt	1
	8	GB/T97.1	垫圈10 Washer	3
	9	GB/T5786-2000	螺栓M12×1.25×30 Bolt	2
	10	GB/T93-87	垫圈10 Washer	3
	11	C0M30-30005	直角接头 (阀-齿轮泵) Elbow	1
	12	C0M30-30006	直角接头 (阀-起升油缸) Elbow	1
	13	C0M30-30007	直角接头 (阀-倾斜缸) Elbow	3
	14	φ 45	双钢丝卡箍 Clip	6
	15	C0M30-30001	多路阀回油管 Hose	1
	16	27~51	卡箍 Clip	2
	17	C0M30-30008	低压胶管 φ 13 ×1500 Hose L.P.	1

液压管路 Hydraulic pipeline

图 7-5 FIG NO 7-5

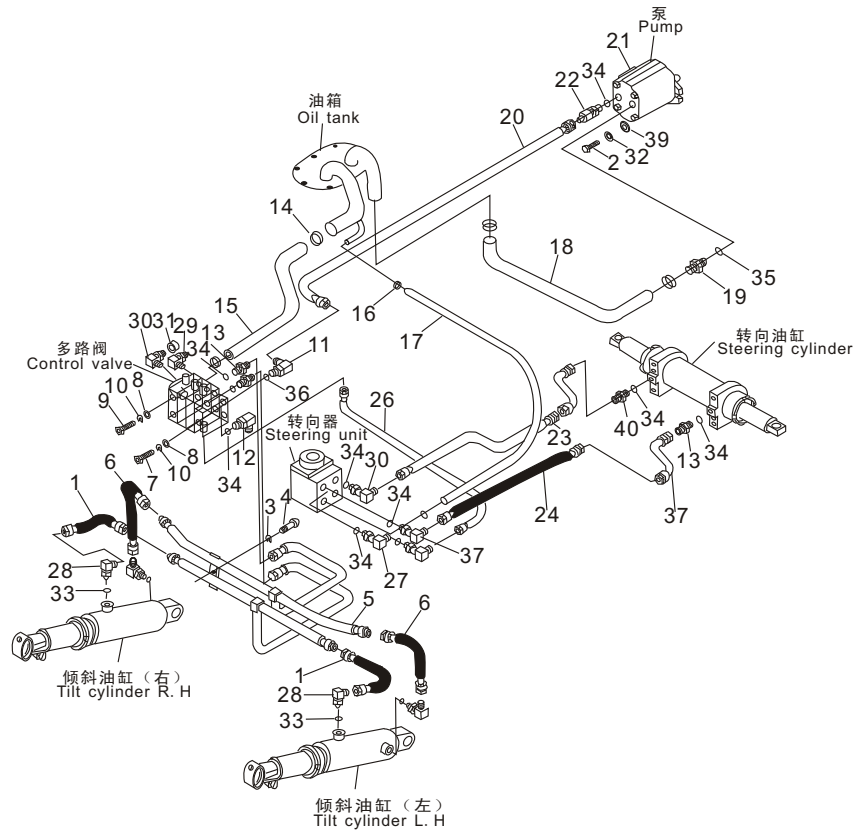


提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	18	C0M30-30002	吸油管 Hose L.P.	1
	19	C0M30-30009	油泵进油接头 Nipple	1
	20	GM22×1.5	高压胶管13II-1170 Hose H.P	1
	21	CBD-F32FH6L	泵 Gear pump	1
	22	C0M30-30011	油泵接头 Elbow	1
	23	GM16×1.5;G90°	高压胶管8I-2180 Hose H.P	1
	24	GM16×1.5	高压胶管8I-2080 Hose H.P	1
	25	GB1235-76	O形密封圈16×2.4 O-ring	4
	26	GM16×1.5;G90°	高压胶管8I-360 Hose H.P	1
	27	C0M30-30014	接头 (转向器回油) Elbow	1
I	28	C0M30-30015	倾斜缸接头 Elbow	4
I	29	COM30-30016	直角接头 Elbow	
I	30	COM30-30017	直角接头 Elbow	
	31	C0M30-30018	堵头 Plug	4
	32	GB/T93-87	垫圈10 Washer,lock	2
I	33	GB1235-76	O形密封圈15×2.4 O-ring	4
	34	GB1235-76	O形密封圈22×2.4 O-ring	6

I:属具用 (Third,FOURTH)

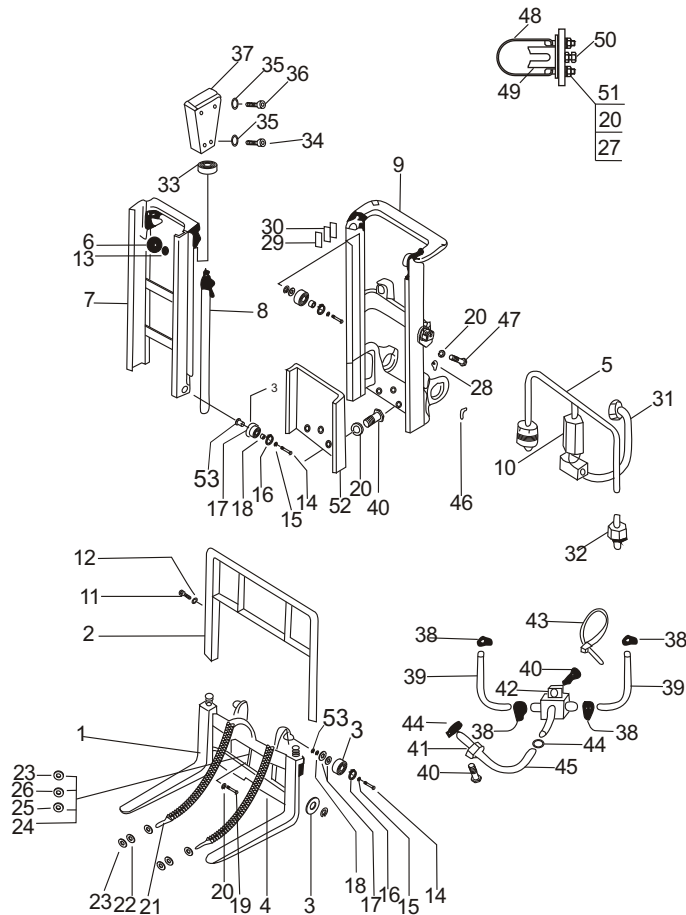
液壓管路 Hydraulic pipeline

图 7-5 FIG NO 7-5

[illegible]

二级标准门架 High-visibility mast (3M)

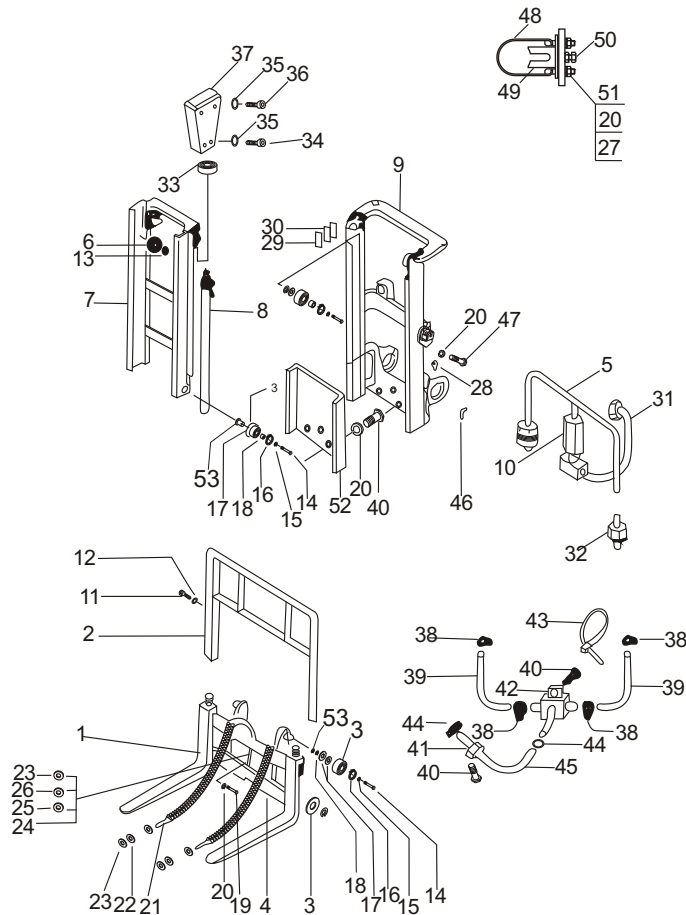
图 8-1 FIG NO 8-1



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	35K75-90000	货叉总成 Fork assy	2
	2	30K75-50000	挡货架 Backerst	1
	3	10811M	滚轮 Roller main	10
	4	30K75-40000	滑架 Backer	1
	5	GM22x1.5	高压胶管13II-550GS Oil tube	1
	6	A60309	链轮 Chain wheel	2
	7	35K75-30000	内门架 Mast, inner	1
	8	GcX065S-00	起升油缸总成 Lift cylinder assy	2
	9	30K75-20000	外门架 Mast, outer	1
	10	30K75-70200	下降限速阀 Speed limit value	1
	11	GB5783-86	螺栓M14×35 Bolt	8
	12	GB93-87	垫圈14 Washer,spring	8
	13	GB894.1-86	垫圈45 Snap, ring	4
	14	GB5783-86	螺栓M8×20 Bolt	8
	15	GB93-87	垫圈8 Washer, spring	8
	16	30K75-60003	挡圈 Snap, ring	10
	17	30K75-60002	垫片 Shim	5

二级标准门架 High-visibility mast (3M)

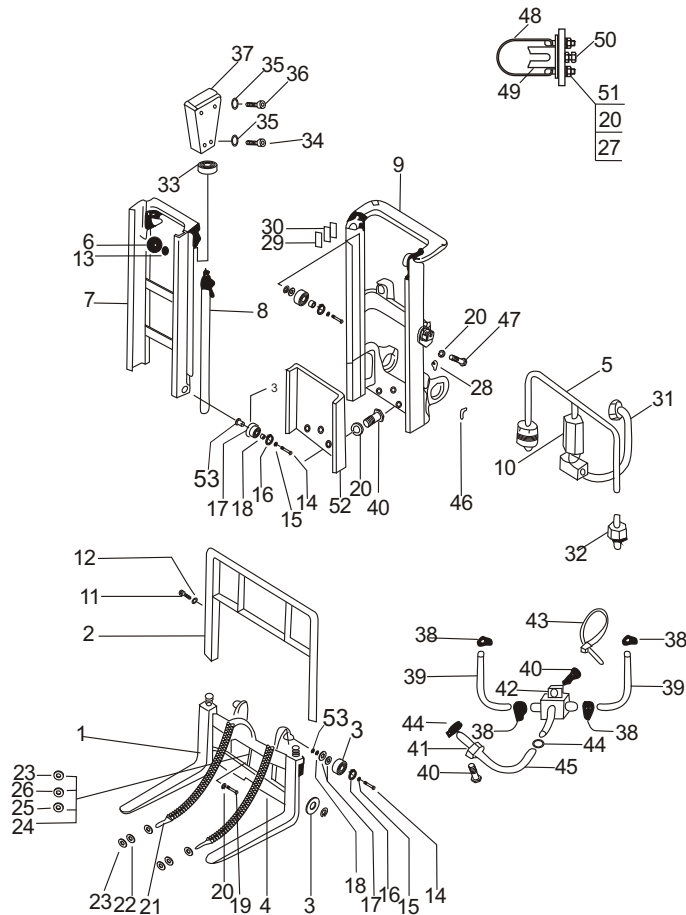
图 8-1 FIG NO 8-1



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	18	30K75-60006	垫片 Shim	16
	19	GB5782-86	螺栓M10×60 Bolt	4
	20	GB93-87	垫圈10 Washer, spring	15
	21	SLH1634-75	链条总成 Chain	2
	22	20K75-00016	锚式螺母 Nut	2
	23	GB6171-86	螺母M6×1.5 Nut	4
	24	GB91-86	销4×40 Pin	2
	25	GB9457-88	螺母M6×1.5 Nut	2
	26	GB862.1-87	垫圈18 Washer	2
	27	GB6170-86	螺母M10 Nut	4
	28	Q70145	弯颈滑脂嘴Z1/8 " Grease nipple	2
	29	30K75-60004	滑板 Sliding plate	2
	30	30K75-60005	垫片 Shim	20
	31	GM22x1.5	高压胶管 13II-270 Hose H.P	1
	32	30K75-70400	切断阀 Joint	1
	33	30K75-80002	垫片 Shim	8
	34	30K75-80001	螺栓 Bolt	2

二级标准门架 High-visibility mast (3M)

图 8-1 FIG NO 8-1



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	35	GB93-87	垫圈12 Washer, spring	8
	36	GB5783-86	螺栓M12×40 Bolt	6
	37	30K75-30101	链轮支座(左) Chain wheel holde(L)	1
		30K75-30104	链轮支座(右) Chain wheel holde(R)	1
	38	Q66018	喉箍 Clamp	4
	39	HG4-405-75	棉线编织胶管d12×L Tube	2
	40	GB5783-86	螺栓M10×20 Bolt	5
	41	30K75-70001	卡子 Clip	4
	42	30K75-70100	接头 Joint	1
	43	L=300	尼龙拉扣 Button nylon	4/8
	44	Q66024	喉箍 Clamp	2
	45	HG4-701-74	夹布轮油管d16×1000 Rubber rube	1
	46	30K75-00002	衬套 Bushing	2
	47	GB5783-86	螺栓M10×16 Bolt	2
	48	30K75-80200	夹板 Plate	2
	49	30K75-80100	托架 Bracket	2
	50	GB5782-1986	螺栓M10×30 Bolt	2

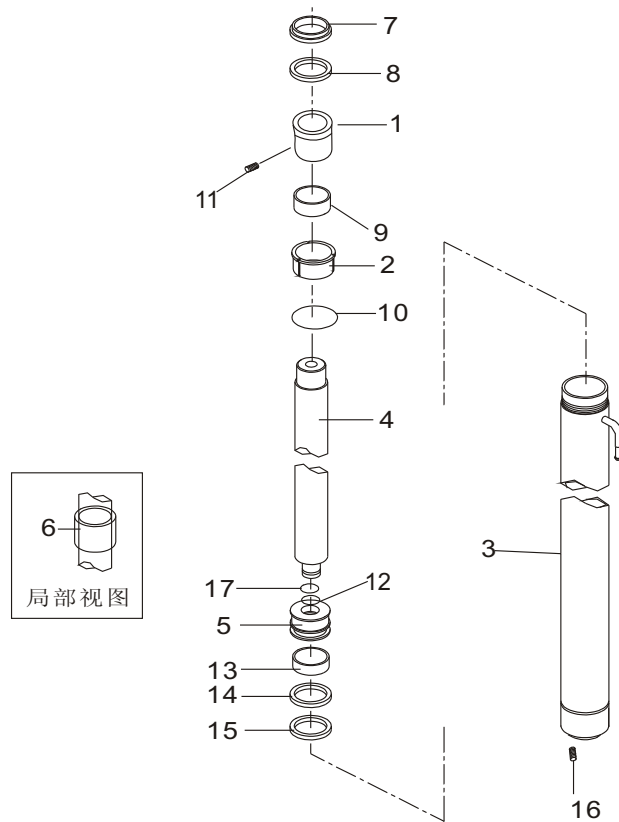
This exploded view diagram illustrates the assembly of a bed frame. The components are numbered as follows:

- 1**: Main bed frame structure.
- 2**: Headboard.
- 3**: Side rail.
- 4**: Footboard.
- 5**: Casters.
- 6**: Headboard support pin.
- 7**: Headboard support plate.
- 8**: Headboard support bracket.
- 9**: Headboard support pin.
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- 53**: Headboard support pin.

[illegible]

标准起升油缸总成 Lift cylinder (3M)

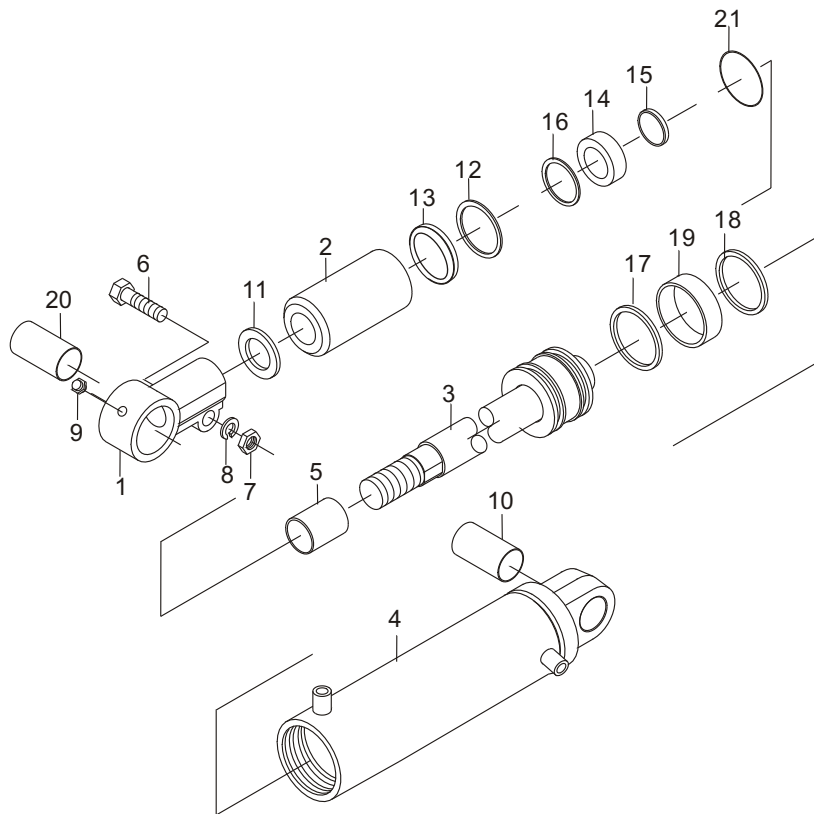
图 8-2 FIG NO 8-2



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	CKM03-SH010-1	导向套 Cap	1
	2	CKM03-SH010-2	衬套 Guide bushing	1
	3	SL-3TS-3	缸体 Cylinder, spacer	1
	4	SL-3TS-4	活塞杆 Piston rod	1
	5	CKM03-SH010-5	活塞 Piston	1
	6	SL-3TS-4-6	套 Guide bushing	1
	7	DKB45×57×7/10	防尘圈 Dust-proof ring	1
	8	ISI 45×55×6	轴封 Snap ring	1
	9	SF-1 / 4530	钢背轴承 Bearing	1
	10	GB1235-76	O型密封圈68×3.1 O-ring	1
	11	GB73-85	紧定螺钉M8x10 screw	1
	12	Φ6x3	尼龙垫 Shim, nylon	1
	13	D 56×20×2.5	支承环 Backup ring	1
	14	Φ45×Φ56×3	挡圈 Stopper	1
	15	OSI 56×45×7	孔封 Snap ring	1
	16	GB119	圆柱销A10x20 Column pin	1
	17	BZ-01	钢丝挡圈Φ24xΦ2 Snap ring	1

倾斜油缸总成 Tilt cylinder

图 8-3 FIG NO 8-3

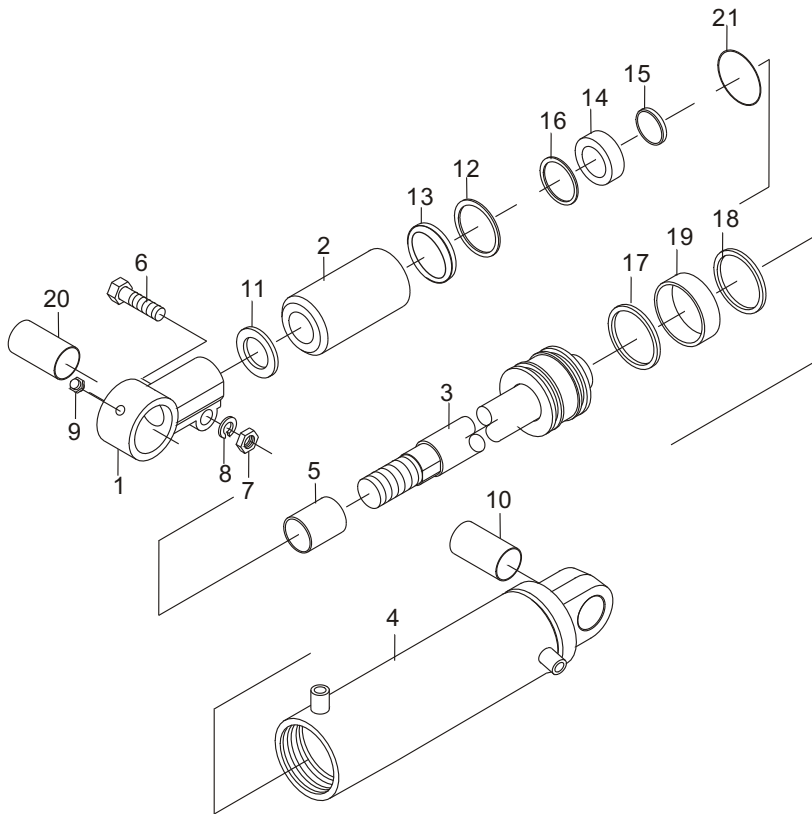


提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	35K75-10000-1	耳环 Eyebar	1
	2	35K75-10000-2	缸盖 Cylinder cover	1
	3	35K75-10000-3	活塞杆 Piston	1
	4	35K75-10000-4	缸体 Body cylinder	1
I	5	30S73-00004	内孔限位套 Guide bushing	1
	6	GB5785-86	螺栓M14x1.5x55 Bolt	1
	7	GB6171-86	螺母M14x1.5 Nut	1
	8	GB93-76	弹垫14 Waher plain	1
	9	GB1152-79	直角油咀M10x1 Plug	2
	10	SF-1/Φ36xΦ32x40	钢背轴承 Bearing	1
	11	DKB 35x47x7/10	骨架防尘圈 Dust-prof sleeve	1
	12	Φ35xΦ45x2	挡圈 Snap ring	1
	13	ISI 35x45x6	轴封 Yx-ring	1
	14	SF-1/Φ39xΦ35x30	钢背轴承 Bearing	1
	15	Φ75.2xΦ80x1.5	挡圈 Snap ring	1
	16	GB1235-76	O形圈80x3.1 O-ring	1
	17	OSI 80x70x6	孔封 Yx-ring	1

I:5.5米以上使用（包含5.5M）

倾斜油缸总成 Tilt cylinder

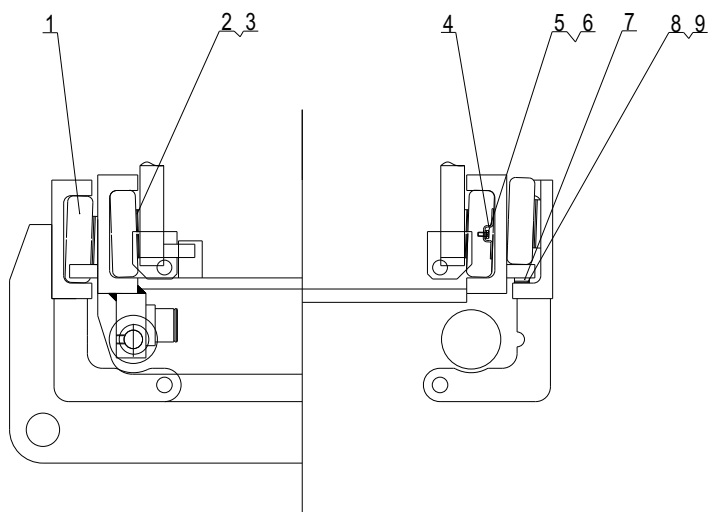
图 8-3 FIG NO 8-3

[illegible]

[illegible]

滚轮安装图 The installation drawing roller

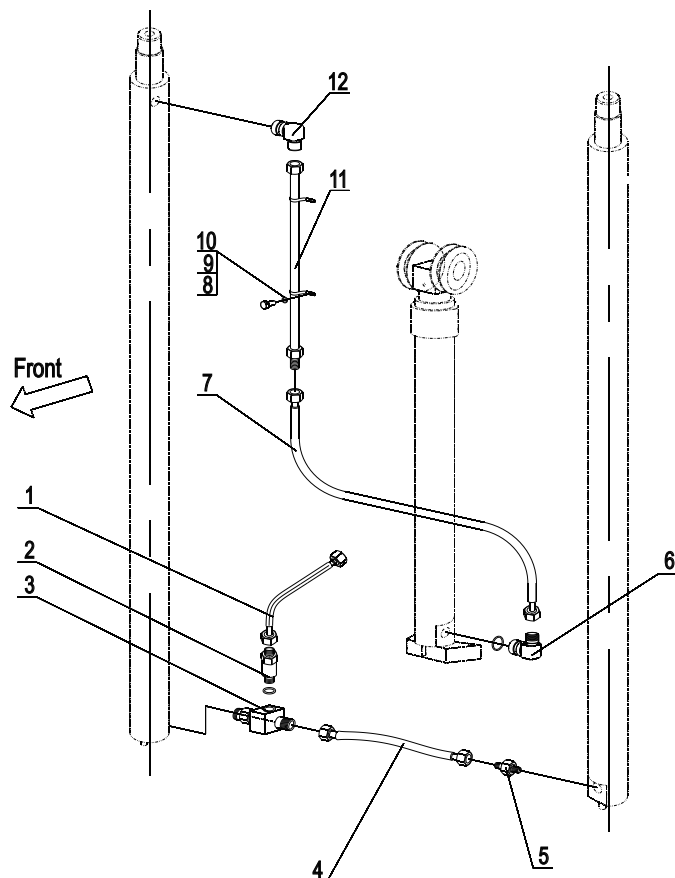
图 8-5 FIG NO 8-5



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	10811M	滚轮 Idler wheel	10
	2	30K75-60001	垫圈 Ccheck ring	10
	3	30K75-60002	垫圈 Check ring	5
	4	30K75-60003	挡圈 Check ring	10
	5	GB5783-1986	螺栓M8x20 Bolt	10
	6	GB93-87	垫圈8 Washer	10
	7	30K75-60004	限位滑块 Position limiting slide block	2
	8	30K75-60005	调整垫片 Adjusting shim	20
	9	30K75-60006	调整垫片 Adjusting shim	10

门架管路系统 Hydraulic system mas

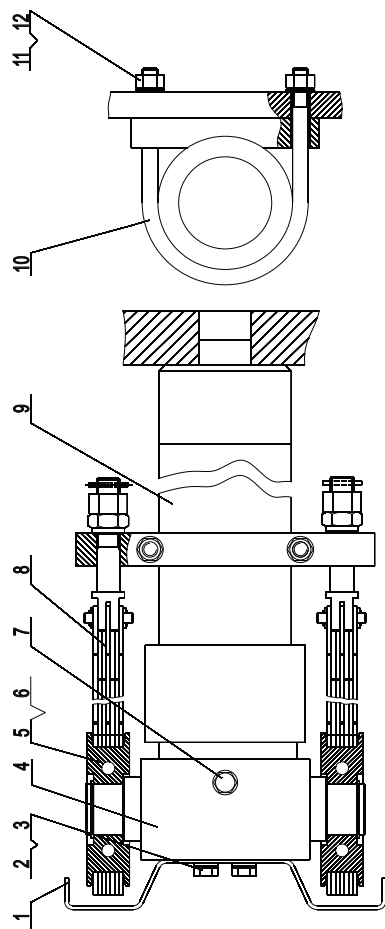
图 8-6 FIG NO 8-6



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	GM22*1.5	高压胶管 13IIx620GS Hose H. P	1
	2	30K75-70200	限速阀 Speed limit value	1
	3	30K75-70300	三通接头总成 Tree-way joint	1
	4	GM22*1.5	高压胶管 13IIx270 Hose H. P	1
	5	30K75-70400	切断阀 Valve	1
	6	20Z77-70200	直角接头 Connector	1
	7	GM22*1.5	高压胶管 13IIx600GS Hose H. P	1
	8	20Z77-70001	夹子 Clamp	2
	9	GB5780-86	螺栓M10x20 Bolt	2
	10	GB93-87	垫圈10 Washer	2
	11	20Z77-70300	钢管总成 Hose	1
	12	20Z77-70400	直角接头 Connector	1

前起升油缸安装 Lift cylinder mount

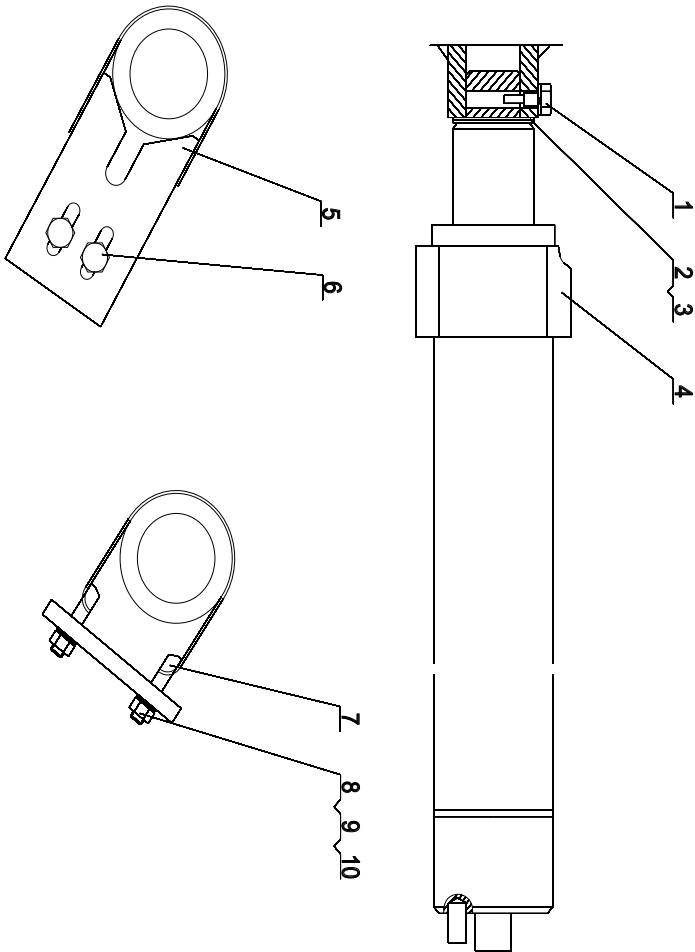
图 8-7 FIG NO 8-7



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	20Z77-50001	弯板 Plate	1
	2	GB5782-1986	螺栓M12×20 Bolt	2
	3	GB93-1987	垫圈12 Washer	5
	4	35Z77-50100	链轮轴 Chain wgeel pivot	1
	5	A60309	链轮 Chain sheave	2
	6	GB894. 1-1986	弹性挡圈45 Stopper	2
	7	30K75-80001	螺栓 Bolt	1
	8	SLH1634-73	链条总成 Chain	2
	9	30Z77-51000	前起升油缸总成 Loft cylinder	1
	10	20Z77-50002	U形螺栓 Bolt "U"	1
	11	GB6170-1986	螺母12 Nut	2
	12	GB97. 1-1985	垫12 Shim	5

后起升油缸安装 Lift cylinder mount

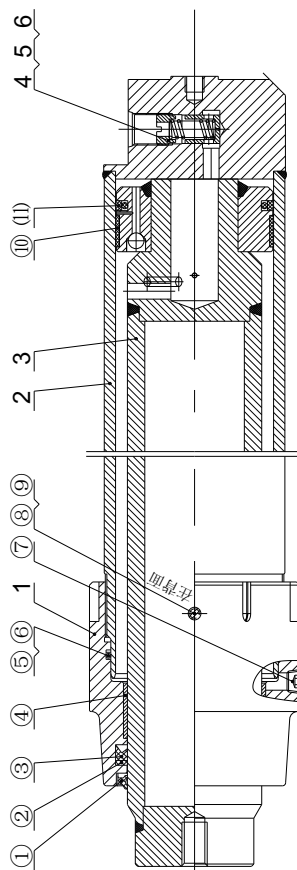
图 8-7 FIG NO 8-7



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	30K75-80001	螺栓 Bolt	2
	2	30K75-80002	垫 Shim	2
	3	30K75-80003	垫 Shim	2
	4	30Z77-61000	后起升油缸总成 Loft cylinder	2
	5	20Z77-60001	油缸支撑块 Seat	2
	6	GB5782-1986	螺栓M10×25 Bolt	4
	7	20K75-80200	夹板 Retain plate	2
	8	GB6173-1986	螺母M10 Nut	4
	9	GB97. 1-1985	垫圈10 Washer	8
	10	GB93-1987	弹簧垫圈10 Washer	8

前起升油缸 Lift cylinder

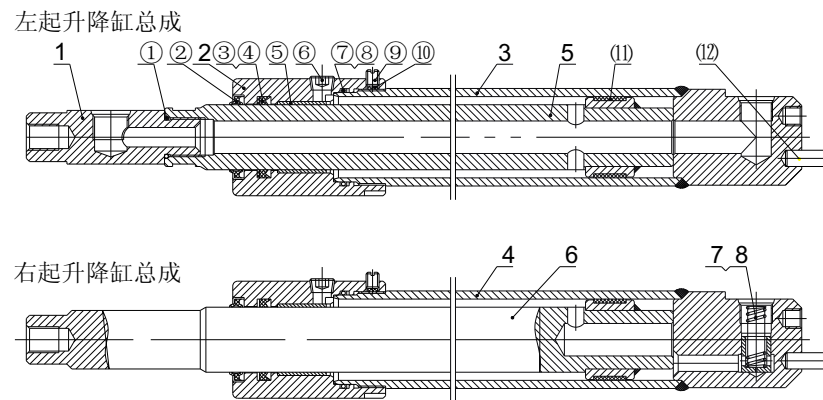
图 8-8 FIG NO 8-8



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	GCQ100SL. 0	前缸盖 Cylinder cover	1
	2	GCQ100SL. 1	缸体 Cylinder body	1
	3	GCQ100SL. 2	活塞杆总成 Piston rod	1
	4	GCQ100SL. 3	弹簧座 Springcup	1
	5	GCQ100SL. 4	弹簧 Spring	1
	6	GCQ100SL. 5	阀芯 case	1
	①	DKB85x99x8x10	防尘圈 Dust ring	1
	②	Φ 85x100x3	挡圈 Stopper	1
	③	D ₂ 85x100x3	轴封 Snap ring	1
	④	SF-1/Φ 85xΦ 90x35	钢背轴承 Bearing	1
	⑤	GB3452. 1-82	O形圈106x3. 55 O-ring	1
	⑥	Φ 106x112x1. 5	挡圈 Stopper	1
	⑦	Q/ZB285-77	螺塞ZG1/4" Plug screw	1
	⑧	GB73-85	紧定螺钉M8x10 screw	1
	⑨	Φ 6x3	尼龙垫 Shim, nylon	1
	⑩	D 100×25×2. 5	孔用支撑环 Backup ring	1
	(11)	CKW-100	格来圈 SPGO	1

后起升油缸 Lift cylinder

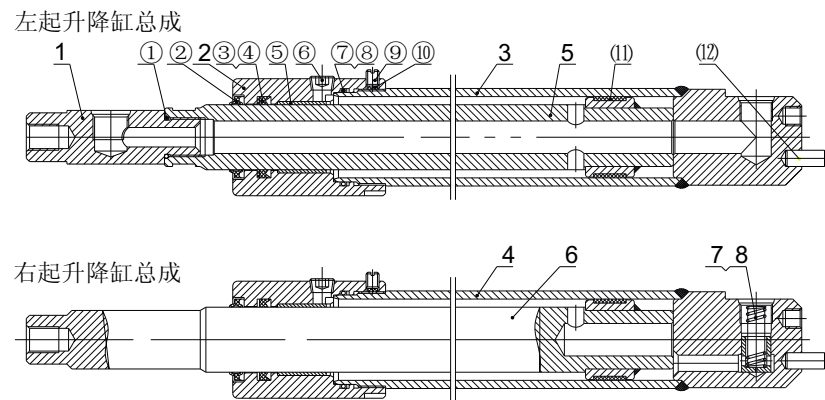
图 8-8 FIG NO 8-8



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	CZM03-SH022-1	左缸接头 Left cylinder joints	1
	2	CZM03-SH022-2	缸盖 Cylinder cover	2
	3	CZM03-SH022-3	左缸体 Left cylinder	1
	4	CZM03-SH022-4	右缸体 Right cylinder	1
	5	CZM03-SH022-5	左活塞杆 Piston rod "L"	1
	6	CZM03-SH022-6	右活塞杆 Piston rod "R"	1
	7	CZM03-SH022-7	后缸阀芯 After the cylinder valve core	1
	8	CZM03-SH022-8	后缸弹簧 After the cylinder spring	1
	①	GB1235-76	O形圈26x2.4 O-ring	1
	②	DKB40×52×7/10	防尘圈 Dust ring	2
	③	Φ40×Φ50×1.5	挡圈 Stopper	2
	④	D ₂ 40x50x6	轴封 Snap ring	2
	⑤	SF-1/Φ40xΦ44x30	钢背轴承 Bearing seat	2
	⑥	Q/ZB285-77	螺塞ZG1/4" Plug screw	2
	⑦	GB1235-76	O形圈60x3.1 O-ring	2
	⑧	Φ55×59.8×1.5	挡圈 Stopper	2
	⑨	GB73-86	紧定螺钉M8x10 Screw	2

后起升油缸 Lift cylinder

图 8-8 FIG NO 8-8

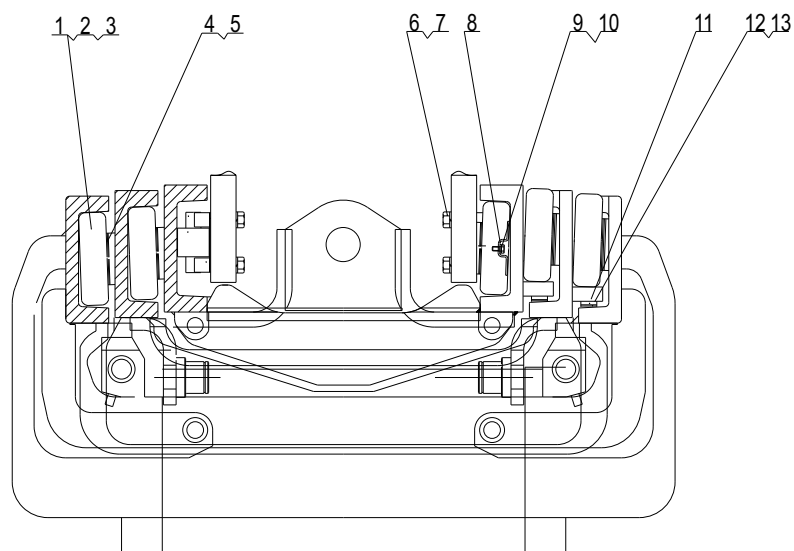
[illegible]

Technical drawing of a forklift mast assembly. The drawing includes a side view on the left and a front view on the right. Callout 1 points to the mast body in the front view, and callout 2 points to the mast body in the side view. A separate detail of a pin and bush assembly is shown in the upper left corner.

[illegible]

滚轮安装图 The installation drawing roller

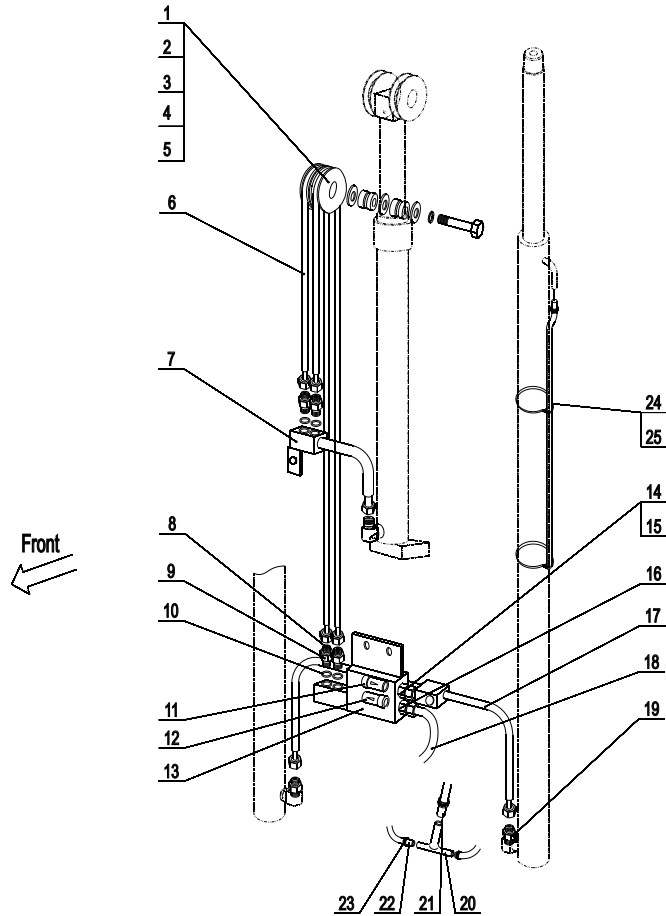
图 8-10 FIG NO 8-10



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	10811M	滚轮 Idler wheel	14
	2	30K75-60001	垫圈 Ccheck ring	10
	3	30K75-60002	垫圈 Check ring	5
	4	GB5783-1986	螺栓M10x45 Bolt	10
	5	GB93-87	垫圈10 Washer	8
	4	30K75-60003	挡圈 Check ring	8
	5	GB5783-1986	螺栓M8x20 Bolt	14
	6	GB93-87	垫圈8 Washer	14
	7	30K75-60004	限位滑块 Position limiting slide block	4
	8	30K75-60005	调整垫片 Adjusting shim	20
	9	30K75-60006	调整垫片 Adjusting shim	10

门架管路系统 Hydraulic system mast

图 8-11 FIG NO 8-11



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	GB5783-1986	螺栓 M16×1.5×75 Bolt	1
	2	GB93-87	垫圈 16 Washer	1
	3	20K71-30003	滑轮 Roller	2
	4	20K71-30004	轴套 Copper bushing	2
	5	20K71-30005	环 Bushing	3
	6	AM16*1.5	高压胶管8I×2750 Hose H. P.	2
	7	20S73-60100	接头体 Way joint	1
	8	GB1235-76	O形圈 11×1.9 O-ring	4
	9	20Z71-30002	直通管接头 Connector	4
	10	GB1235-76	组合垫 16 Shim	4
	11	30S73-40100	限速阀 Speed limit instrument	1
	12	30S73-40200	限速阀 Speed limit instrument	1
	13	20S73-60300	接头体 Way joint	1
	14	20S73-60002	接头 Connector	2
	15	GB1235-76	O形圈 31×3.1 O-ring	2
	16	20S73-60003	接头 Connector	2
	17	20S73-60400	接头体 Way joint	1

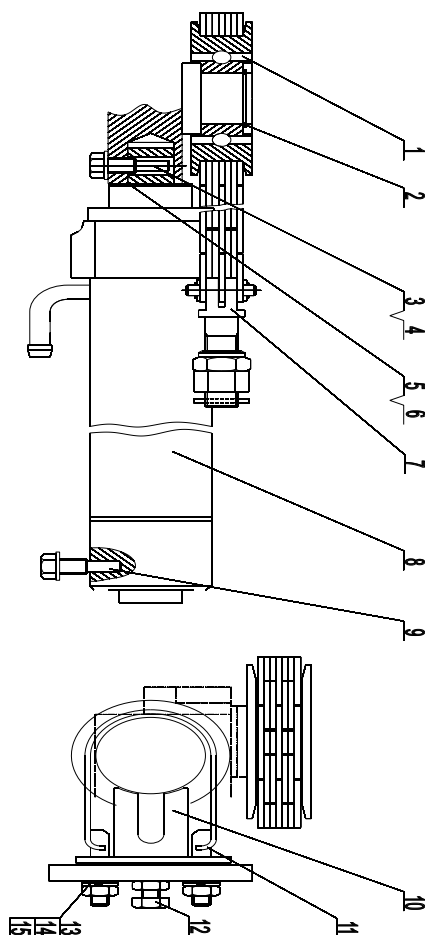
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后起升油缸安装 Lift cylinder mount

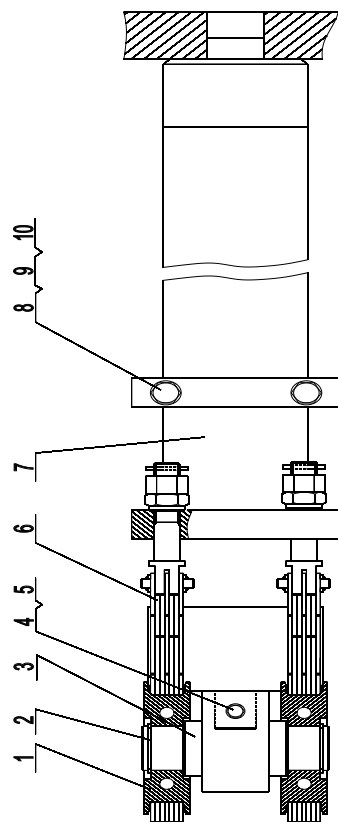
图 8-12 FIG NO 8-12



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	A60309	链轮 Chain sheave	2
	2	GB894. 1-1986	弹性挡圈45 Snap ring	2
	3	30K75-80001	螺栓 Bolt	2
	4	GB93-1987	垫圈 12 Washer	2
	5	30K75-80002	垫片 Shim	4
	6	30K75-80003	垫片 Shim	2
	7	SLH1634-71	链条总成 Chain	2
	8	30S73-51000	后起升油缸 Lift jack	2
	9	20S73-80001	螺栓 Bolt	2
	10	30K75-80100	托架 Carriage	2
	11	30K75-80200	夹板 Plate	2
	12	GB5782-1986	螺栓 M10×30 Bolt	2
	13	GB6170-1986	螺母M10 Nut	6
	14	GB97. 1-1985	垫圈10 Washer	4
	15	GB93-1987	弹簧垫圈10 Washer	4

前起升油缸安装 Lift cylinder mount

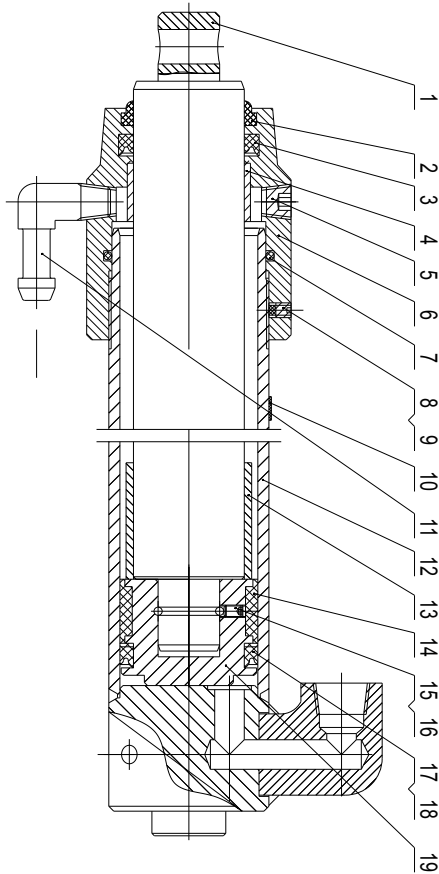
图 8-12 FIG NO 8-12



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	A60309	链轮 Chain sheave	2
	2	GB894. 1-1986	弹性挡圈45 Snap ring	2
	3	35S73-60001	链轮支座 Chain sheave seat	1
	4	20S73-80001	螺栓 Bolt	1
	5	GB93-1987	垫圈12 Washer	1
	6	SLH1634-53	链条总成 Chain	2
	7	30S73-61000	前起升油缸 Lift jack	1
	8	GB5782-1986	螺栓 M14×35 Bolt	2
	9	GB97. 1-1985	垫14 Shim	2
	10	GB93-1987	垫14 Shim	2

后起升油缸 Lift cylinder

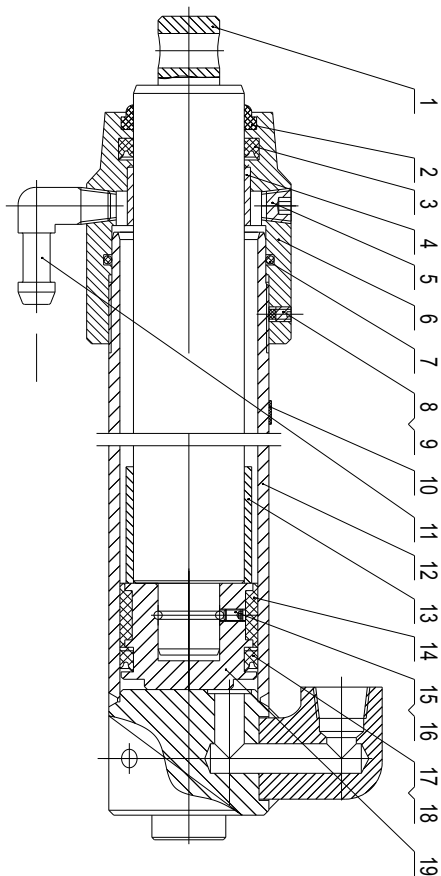
图 8-13 FIG NO 8-13



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	30CY73A-20000-S-01	活塞杆 Piston rod	1
	2	LBI (FQ0039C1)	防尘圈45x53x5/6.5 Dust ring	1
	3	IXI (FU0567K0)	轴用Y型圈45×55×6 Snap ring	1
	4	SF-1	钢背轴承45×50×25 Bearing	1
	5	30CY73A-20000-S-02	堵塞 Stoppage	1
	6	30CY73A-20000-S-03	缸盖 Cylinder head	1
	7	GB1235-76	O型圈68x3.1 O-ring	1
	8	GB80-85	螺钉M6x8 Bolt	1
	9		垫子 Cushion	1
	10		标牌 Trademark	1
	11	30CY73A-20000-S-04	管咀R1/4" Tube tsui	1
	12	30CY73A-20000-S-05	油缸体 Oil cylinder body	1
	13	30CY73A-20000-S-06	限位套 Stop collar	1
	14	30CY73A-20000-S-07	支撑环55x51/47x26/16 Support ring	1
	15	GB80-85	螺钉M6x8 Bolt	1
	16		钢球φ3 Steel ball	1
	17	OSI (FU0692L0)	孔用Y圈55x45x6 Hole Y ring	1

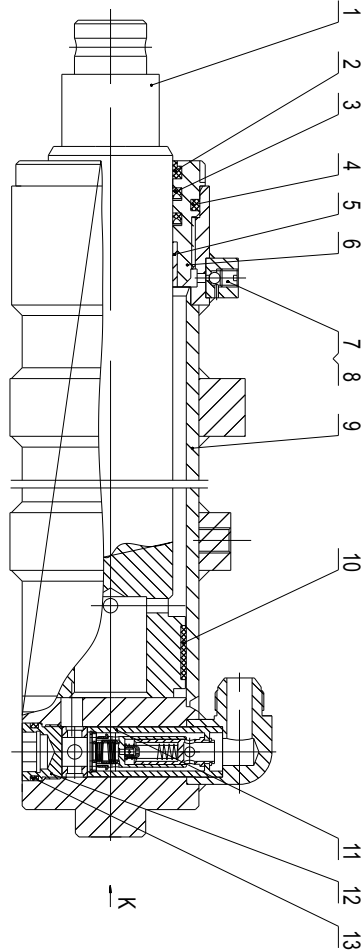
后起升油缸 Lift cylinder

图 8-13 FIG NO 8-13

[illegible]

前起升油缸 Lift cylinder

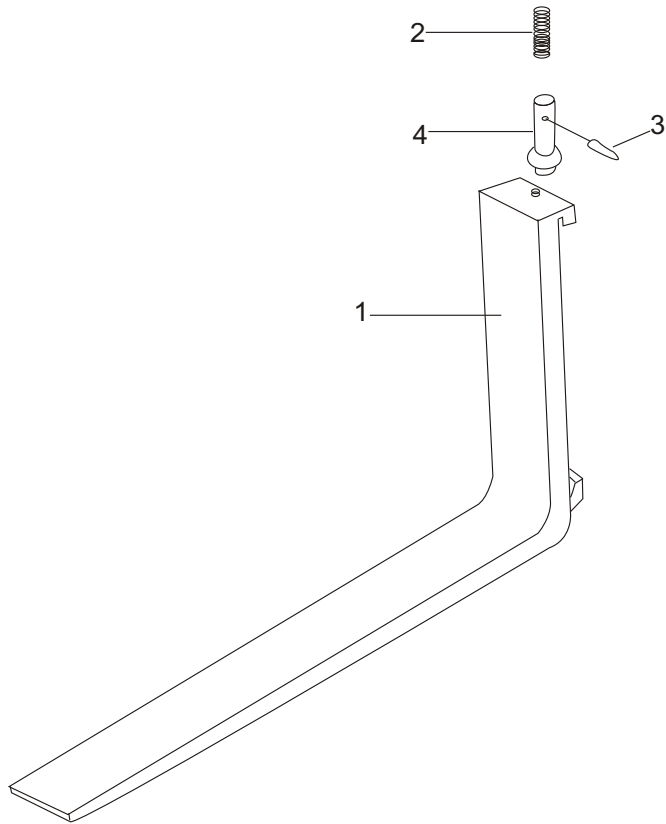
图 8-13 FIG NO 8-13



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	30CY73A-30000A-S-01	活塞杆 Piston rod	1
	2	LBH(CL0138C1)	防尘圈80x90x6/8 Dust ring	1
	3	ISI(FU0939K0)	轴用Y型圈80×90×6 Yx-ring	2
	4	GB1235-76	O型圈110×5.7 O-ring	1
	5	SF-1	钢背轴承80×85×25 Bearing	1
	6	30CY73A-30000A-S-02	导向套 Guide bushing	1
	7	GB80-85	螺钉M10×8 Screw	1
	8	GB308-89	钢球 Φ7 steel spgere	1
	9	30CY73A-30000A-S-03	缸体 Cylinder body	1
	10	CY166-94	支承环90×84×30 Backup ring	1
	11		防爆阀 Explosion-proof valve	1
	12	30CY73A-30000A-S-04	螺塞 Plug screw	1
	13	GB1235-76	O型圈32×3.5 O-ring	1

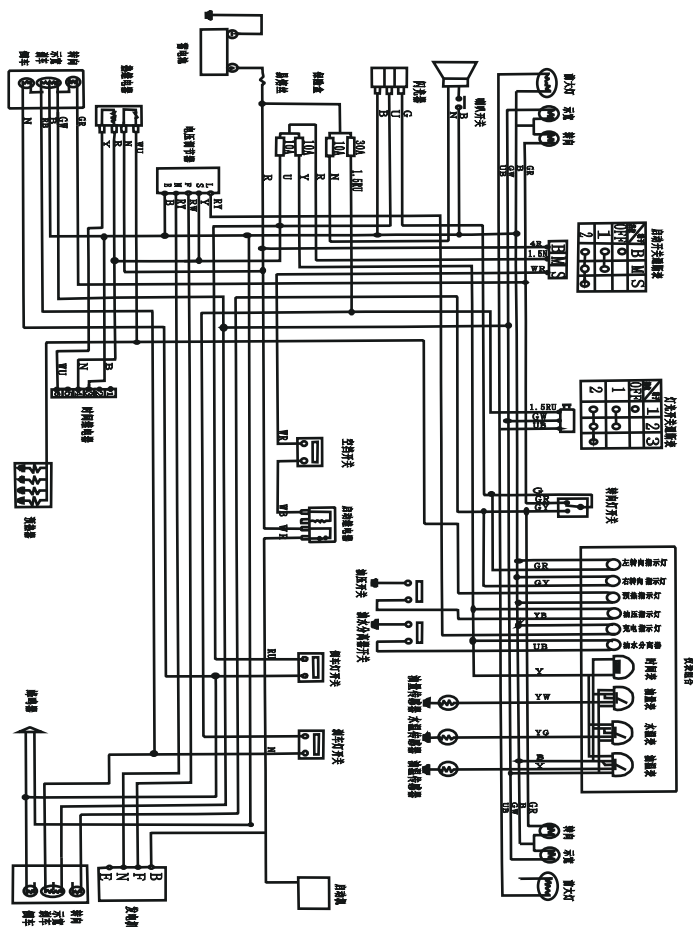
货叉 Fork

图 8-14 FIG NO 8-14

[illegible]

电气系统 Electric system

图 9-1 FIG NO 9-1



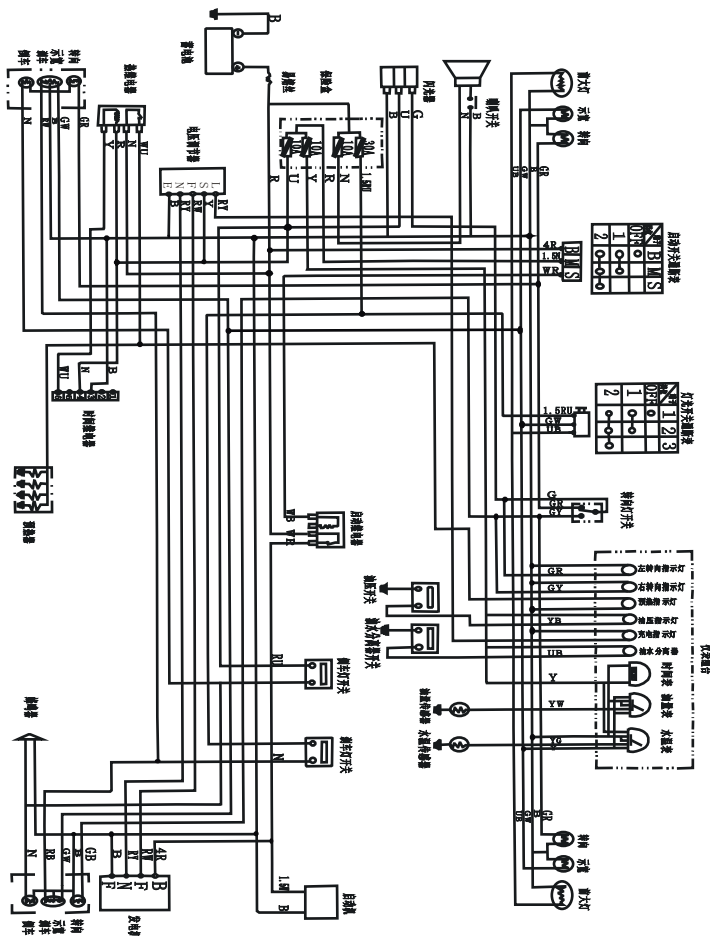
液力车原理图

提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q'TY
	1	C0Q30-02000	仪表架线束 Cabinet harness	1
Y	2	CYQ30-01000	发动机线束 Engine harness	1
J		CJQ30-01000	发动机线束 Engine harness	1
J	3	SQLJ2000	组合仪表 Combination M/T	1
Y	4	SQLY2000	组合仪表 Combination M/T	1
	5	JQ1030/04	启动继电器 Relay	2
	6	Bx2081X	保险丝盒 Fuse box	1
	7		捆扎带4×100 Belt clip	12
	8		捆扎带4×200 Belt clip	8
	9		捆扎带4.8×350 Belt clip	2
	10		固定可开锁式捆扎带 Belt clip	14
F	11		水温传感器 Water temp sending unit	1
	12	DJB12B-12V	倒车蜂鸣器 Back buzzer	1
I	13	GB65-85	螺钉M6×16 Bolt	1
I	14	GB93-87	垫圈6 Washer	2
F	15		易熔丝 Fuse	1
	16	TBRG457A	油量传感器 Fule level sending unit	1

Y:液力 F:发动机带 J:机械 I:选用

电气系统 Electric system

图 9-2 FIG NO 9-2

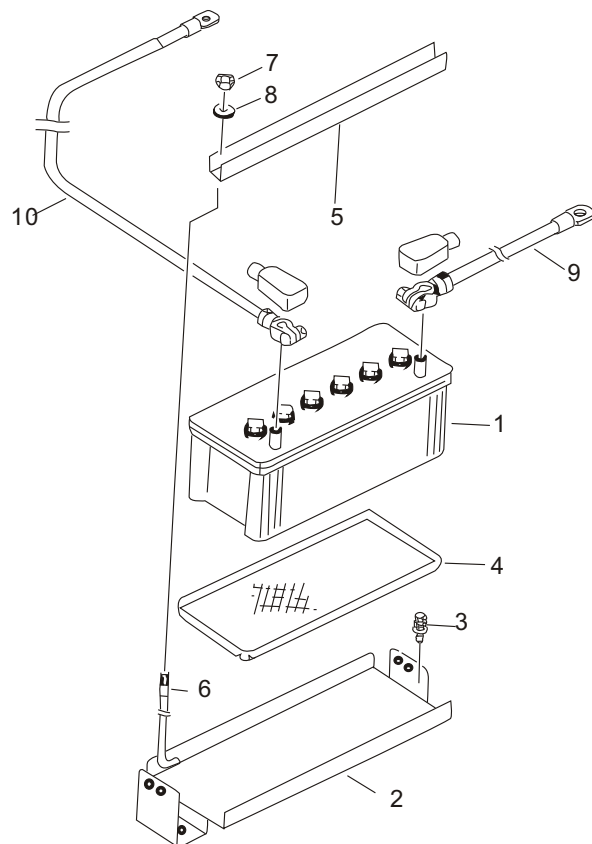


机械车原理图

提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	17	JQK1 CWE	继电器 Relay	1
	18	DL124ED	喇叭 Horn	1
	19	GB5780-86	螺栓M18×16 Bolt	1
	20	GB93-87	垫圈8 Washer	1
	21	Jk801	转向灯开关 Switch,turn signal	1
	22	DW120*120-1	前大灯 Head lamp ass'y	2
	23	Z-QX85*85	前组合灯 Fornt combination lamp	2
	24	XH8-1	后组合灯 Rear combination lamp	2
	25	C0Q01-03501	后组合灯垫 Mat	2
	26	Jk205	脚制动开关 Brake switcho	1
	27	D07S152	闪光器 Flasher unit	1
	28	GB65-85	螺栓 M6×10 Bolt	1
	29	Jk411	启动开关 Switch	1
	30	Jk107	灯开关 Switch	1
	31	C0Q30-05000	接地引线 Downlead	1
	32	2100系列	发电机连接线Generator connecting line	2

蓄电池 Battery

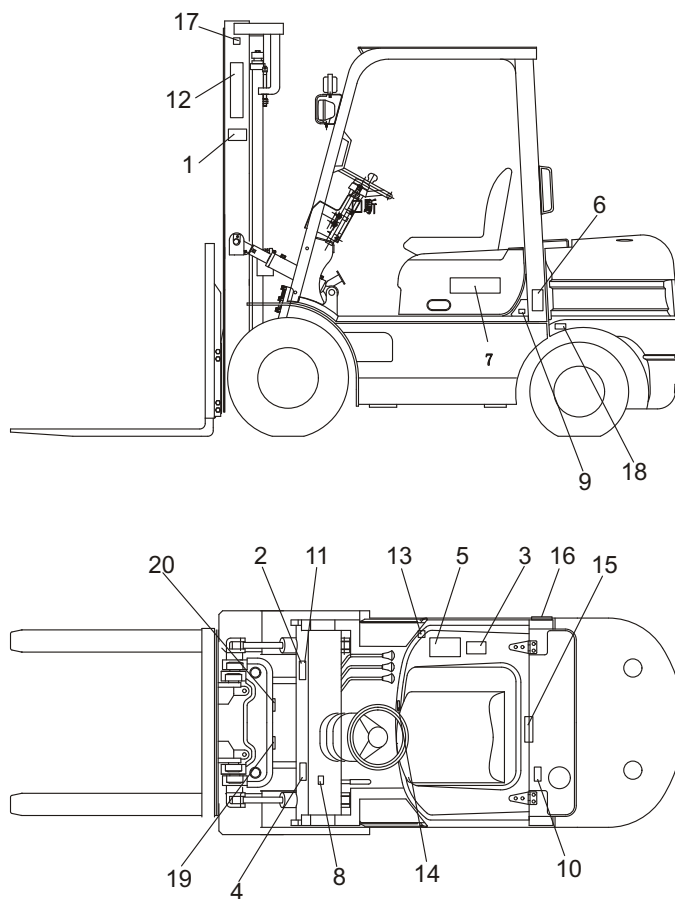
图 9-3 FIG NO 9-3



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	6-QA-135S	蓄电池 Battery	1
	2	C0Q30-00100	蓄电池箱 Holder,battery	1
	3	GB/T5783-2000	螺栓M10×25 Bolt	4
		GB/T93-87	垫圈10 Washer,spring	4
		GB/T97.1-87	垫圈10 Washer,spring	4
	4	C0Q30-00003	电瓶底座 Casket	1
	5	C0Q30-00001	电瓶夹板 Clamp,battery	1
	6	C0Q30-00002	电瓶固定棒 Club,battery	2
	7	GB/T6170-2000	螺母M8 Nut	2
	8	GB/T93-87	垫圈8 Washer	2
	9	C0Q30-04000	蓄电池负极引线 Earth	1
	10	C0Q30-03000	蓄电池正极引线 Cable	1

标牌 Decal

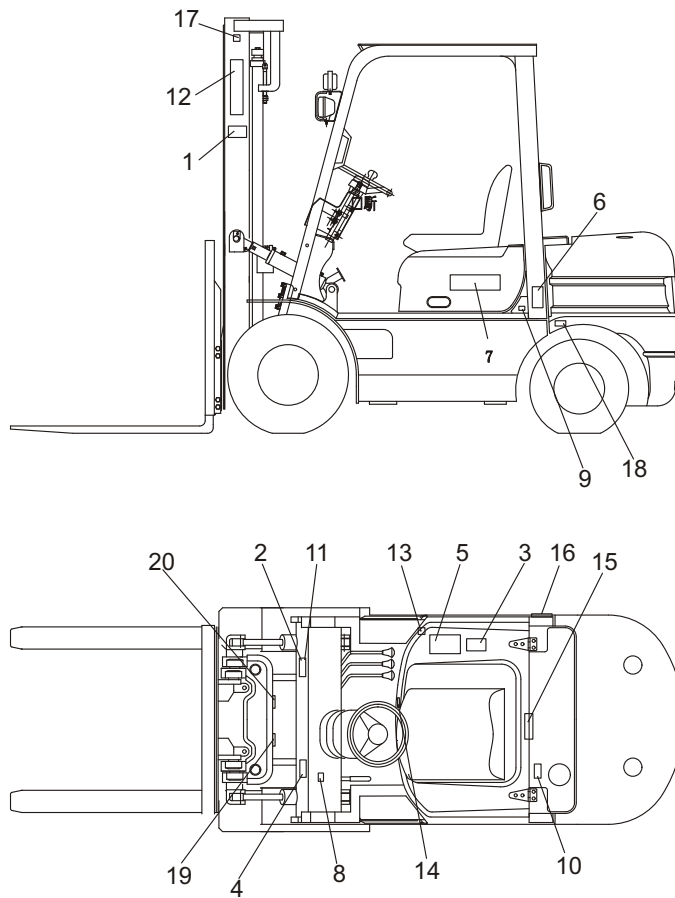
图 10-1 FIG NO 10-1



提示 ITEM	序号 NOTE	图 号 PART NO.	零部件名称 DESCRIPTION	数量 Q' TY
	1	SCI-001	安全标志标牌 Decal,safety	2
	2	SCI-002	叉式装卸车铭牌 Name plate	1
	3	SCI-003	润滑系统图标牌 lubrication chart	1
	4	SCI-004	负荷曲线图标牌 capacity char	1
	5	SCI-005	使用须知标牌 Decal	1
	6	SCI-006	启动前检查要领 Decal,caution	1
	7	SCI-007	叉车型号标牌 Decal,model	2
	8	SCI-008	停车制动调整 Praking brake adjust	1
	9	SCI-009	加燃油标牌 Decal,fuel	1
	10	SCI-010	加防冻液标牌 Antifreeze liquid	1
	11	GB27-76	铆钉 3×6 Riet	4
	12	SCI-011	SHANGLI标牌 Decal	2
	13	SCI-012	加液压油标牌 Adding hydraulic oil	1
	14	SCI-013	容量标牌 Decal,capacity	1
	15	SCI-014	风扇安全标牌 Decal,fan safety	1
	16	SCI-015	轮胎安全标牌 Decal,tyre safety	1
	17	SCI-016	起吊标牌 Decal,sling	2

标牌 Decal

图 10-1 FIG NO 10-1

[illegible]

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