

PARTS BOOK

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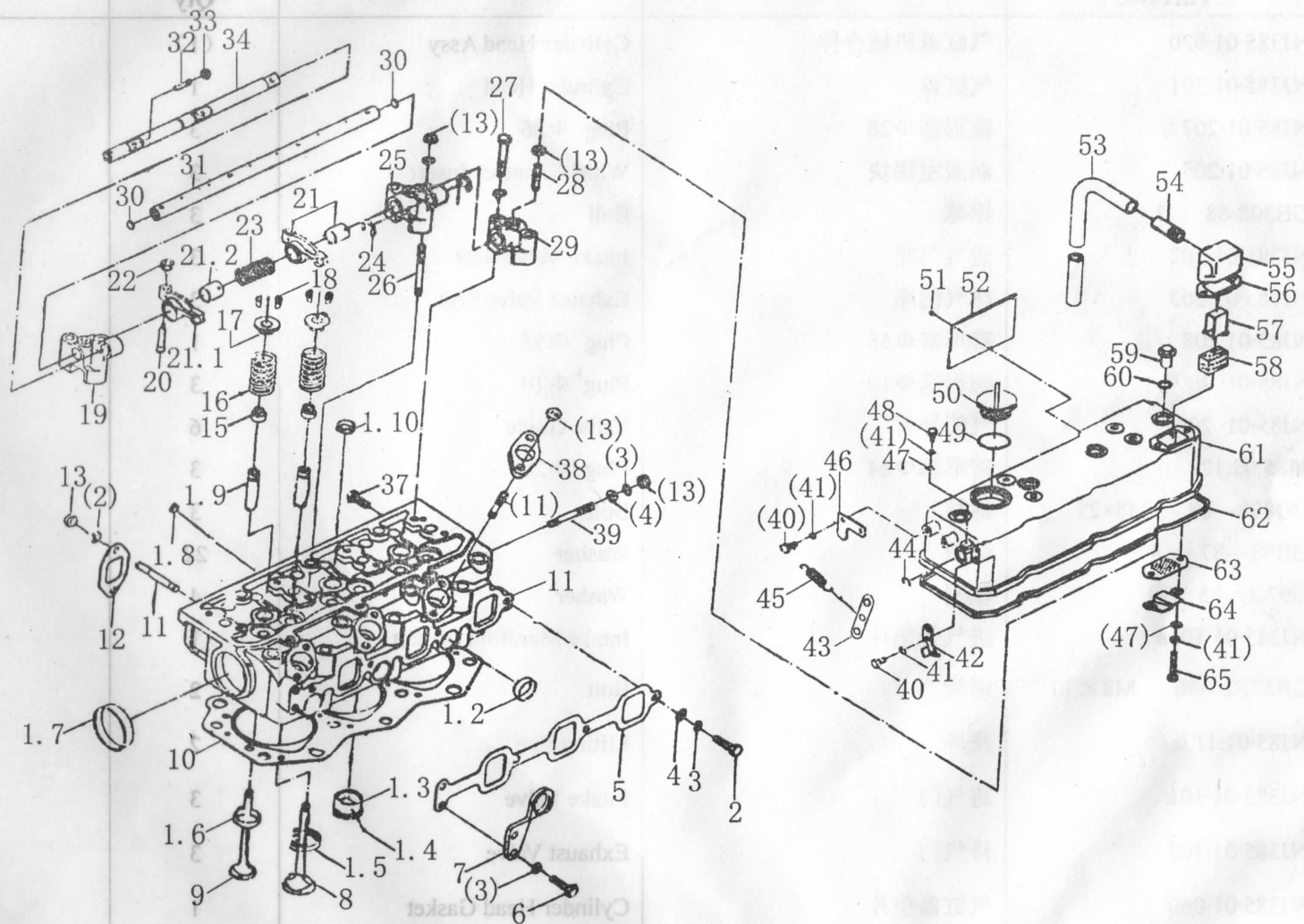
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1. CYLINDER HEAD ASSY



序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark
1	NJ385-01-020	气缸盖机械合件	Cylinder Head Assy	(1)	
1.1	NJ385-01-201	气缸盖	Cylinder Head	1	
1.2	NJ85-01-207	碗形塞Φ26	Plug Φ26	3	
1.3	NJ85-01-205	涡流室镶块	Whirl Chamber Insert	3	
1.4	GB308-88 3	钢球	Ball	3	
1.5	NJ385-01-202	进气门座	Intake Valve Seat	3	
1.6	NJ385-01-203	排气门座	Exhaust Valve Seat	3	
1.7	NJ85-01-208	碗形塞Φ55	Plug Φ55	1	
1.8	NJ85-01-209	碗形塞Φ10	Plug Φ10	3	
1.9	NJ85-01-204	气门导管	Valve Guide	6	
1.10	J485.02.121	碗形塞Φ24	Plug Φ20	3	
2	GB898—88 M8×25	螺柱	Bolt	3	
3	GB93—87 8	垫圈	Washer	22	
4	G97.2—85 8	垫圈	Washer	4	
5	NJ385-01-103a	进气管垫片	Intake Manifold Gasket	1	
6	GB5782—86 M8×30	螺栓	Bolt	2	
7	NJ85-01-113a	吊环	Lifting Eye	2	
8	NJ385-01-101	进气门	Intake Valve	3	
9	NJ385-01-102	排气门	Exhaust Valve	3	
10	NJ385-01-060	气缸盖垫片	Cylinder Head Gasket	1	
11	GB898—88 M8×55	螺柱	Stud	10	
12	NJ85-01-111	排气管垫片	Exhaust Manifold Gasket	3	

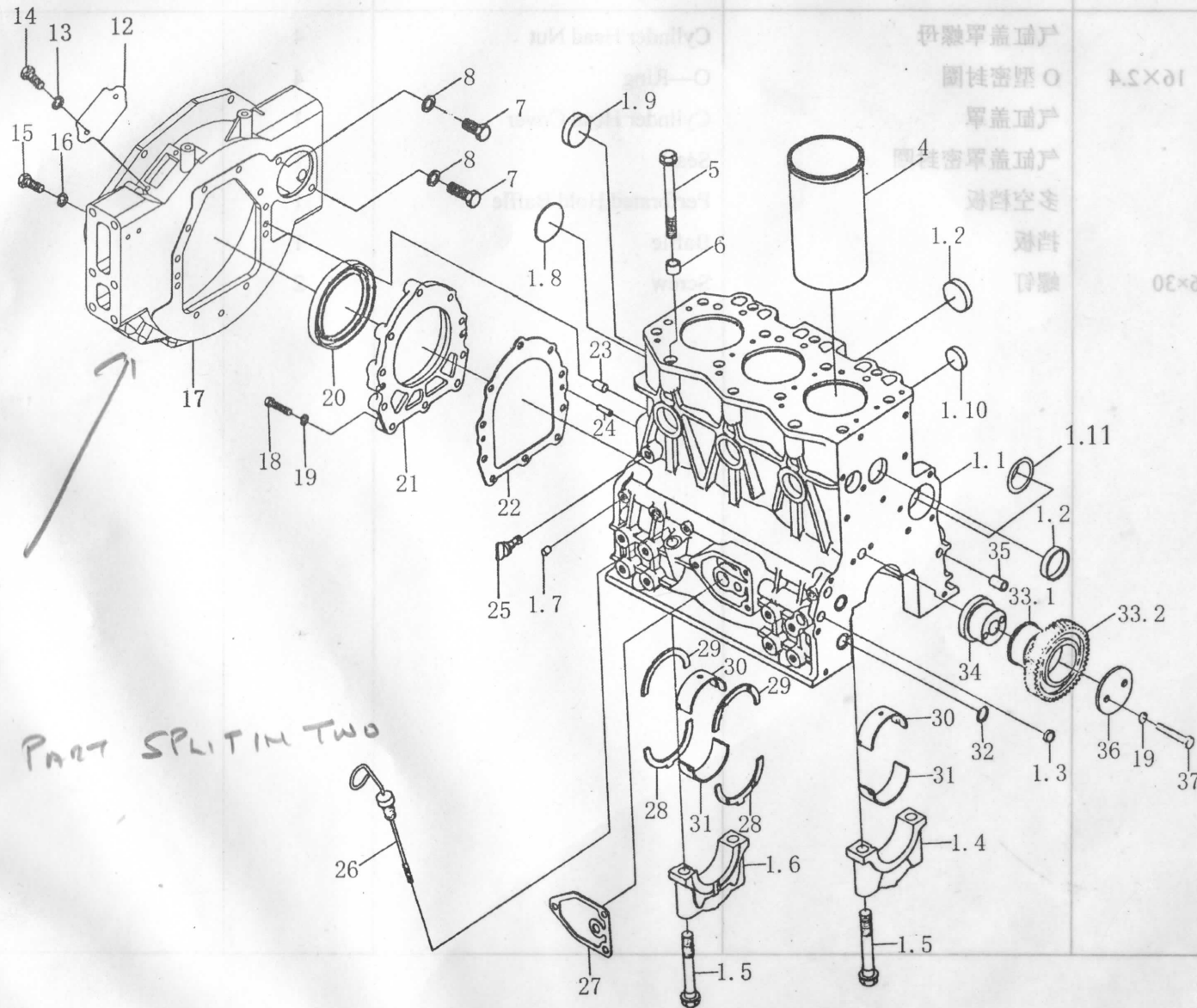
序号 No.	备件 代号 Part No.	数量 Qty	名称 Part Description	Part Description	Quantity	Remark
13	GB6170—86 M8		螺母	Nut	16	
15	NJ85-01-110		阀杆密封件	Valve Stem Seal	6	
16	NJ85-01-106		气门弹簧	Valve Spring	6	
17	NJ85-01-107		气门弹簧上座	Valve Spring Upper Seat	6	
18	J485-01-505		气门锁夹	Valve Collets	12	
19	NJ385-01-305		气门摇臂支座 (后)	Rocker Bracket (Back)	1	
20	NJ85-01-307		气门间隙调整螺钉	Adjusting Screw	6	
21	NJ85-01-031		气门摇臂机械合件	Rocker Assy	(6)	
21.1	NJ85-01-311		气门摇臂	Rocker	6	
21.2	NJ85-01-312		气门摇臂衬套	Rocker Bushing	6	
22	GB6171—86 M8×1		螺母	Nut	6	
23	NJ85-01-309		气门摇臂轴弹簧	Spring	3	
24	GB896—86 12		挡圈	Circlip	2	
25	NJ385-01-304		气门摇臂支座 (中)	Rocker Bracket (Middle)	2	
26	GB898-76 M8×70		螺柱	Stud	3	
27	GB5782 —86 M8×50		螺栓	Bolt	5	
28	NJ385-01-302		摇臂轴固定螺柱	Stud	4	
29	NJ85-01-306		气门摇臂轴支座 (前)	Rocker Bracket (Front)	1	
30	701—008 Φ10		堵片	Plug (Φ10)	2	
31	NJ385-01-301		气门摇臂轴	Rocker Shaft	1	
32	NJ85-01-414		减压螺钉	Decompressing Screw	3	
33	GB6171—86 M6		螺母	Nut	3	
34	NJ385-01-308		减压轴	Decompressing Shaft	1	

序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark	序号 No.
37	GB5783—86 M8×20	螺栓	Bolt	2	GB5783—86 M8	37
38	NJ85-01-112	喷油器压板	Injector Stopper	3	NJ85-01-110	38
39	GB898—88 M8×65	螺柱	Stud	3	NJ85-01-106	39
40	GB5783—86 M6×12	螺栓	Bolt	4	NJ85-01-107	40
41	GB93—87 6	垫圈	Washer	7	NJ85-01-202	41
42	NJ85-01-418	减压手柄挡板	Decompressing Handle Stopper	1	NJ85-01-302	42
43	NJ385-01-041Q	减压驱动轴焊接件	Decompressing Lever	1	NJ85-01-307	43
44	GB1235—76 14×2.4	O 型密封圈	O— Ring	1	NJ85-01-031	44
45	NJ85-01-411	减压弹簧	Retracting Spring	1	NJ85-01-311	45
46	NJ85-01-412Q	减压弹簧吊钩	Hanger	1	NJ85-01-312	46
47	GB97.2—85 6	垫圈	Washer	3	GB6171—86 M8×1	47
48	NJ385-01-406	减压驱动轴定位螺钉	Set Screw	1	NJ85-01-309	48
49	GB1235—76 38×3.1	O 型密封圈	O—Seal Ring	1	GB896—86 12	49
50	NJ85-01-410	加油口盖	Oil Filler Cap	1	NJ385-01-304	50
51	GB827—76 2×5	铆钉	Rivet	4	GB898-76 M8×20	51
52	38501A40A	标牌	Nameplate	1	GB2785—86 M8×20	52
53	NJ85-01-413	长通气管	Long Breathing Pipe	1	NJ385-01-305	53
54	NJ85-01-424	短通气管	Short Breathing Pipe	1	NJ85-01-306	54
55	NJ85-01-420	呼吸器壳体	Breather Housing	1	701—008 Φ 10	55
56	NJ85-01-425	呼吸器密封垫	Breather Seal	1	NJ385-01-301	56
57	NJ85-01-043	挡架组合件	Frame	1	NJ85-01-414	57
58	NJ85-01-423	滤网	Gauze	1	GB6171—86 M6	58
					NJ385-01-308	59

序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark
59	NJ385-01-105	气缸盖罩螺母	Cylinder Head Nut	4	
60	GB1235—76 16×2.4	O 型密封圈	O—Ring	4	
61	NJ385-01-401	气缸盖罩	Cylinder Head Cover	1	
62	NJ385-01-402	气缸盖罩密封圈	Seal	1	
63	NJ85-01-422	多空档板	Perforated Hold Baffle	1	
64	NJ85-01-421	挡板	Baffle	1	
65	GB67—85 M6×30	螺钉	Screw	2	



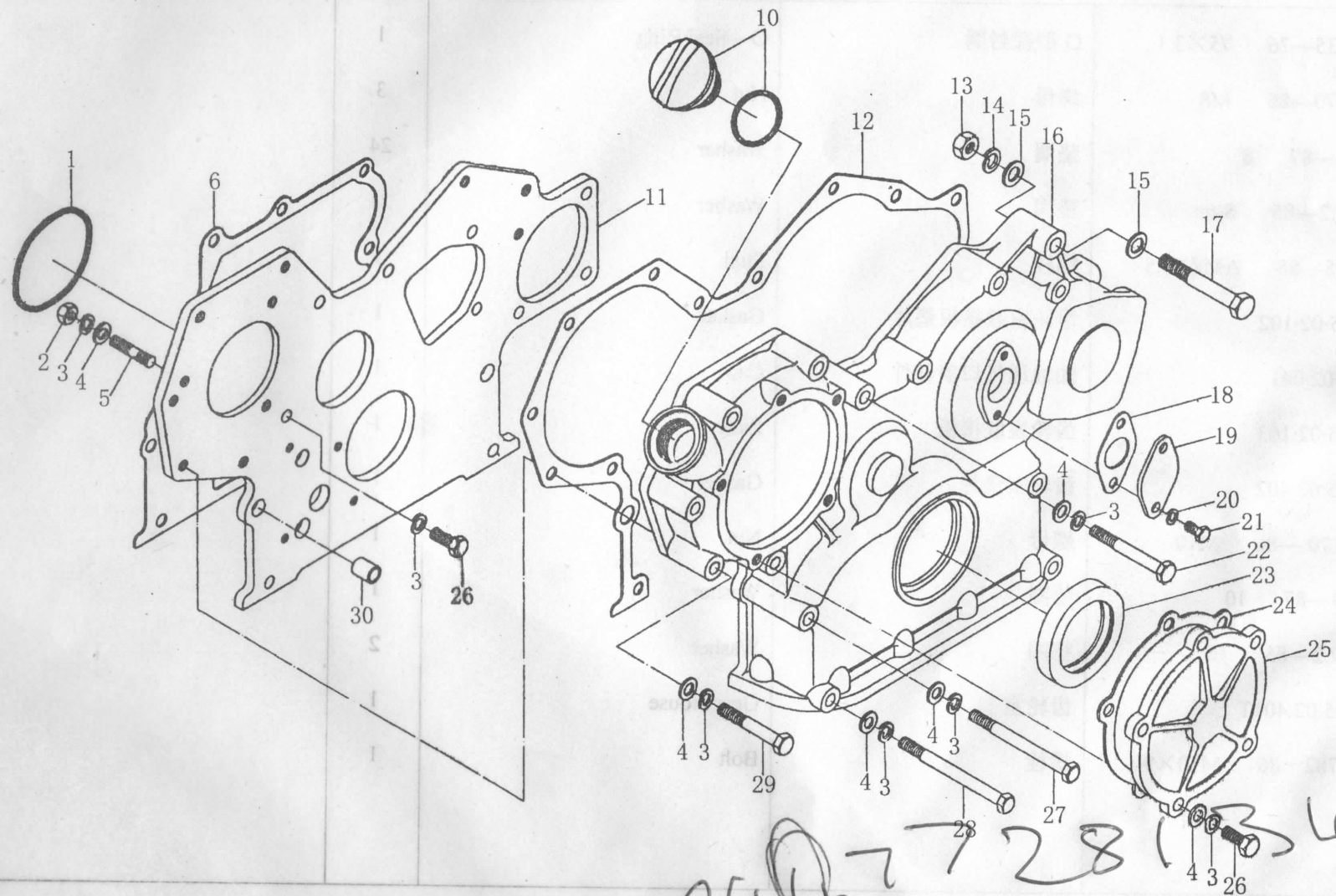
2. CYLINDER BLOCK ASSY(1)



序号 No.	代号 Part No.	数量 Qty	名称 Part Description	Part Description	数量 Qty	备注 Remark
1	NJ385-02-020		机体机械加工合件	Cylinder Block Assy	(1)	
1.1	NJ385-02-201	1	机体	Cylinder Block	1	
1.2	NJ85-02-206	10	碗形塞 Φ35	Plug Φ35	7	
1.3	NJ85-02-207	10	碗形塞 Φ14	Plug Φ14	4	
1.4	NJ85-02-202		主轴承盖	Main Bearing Cap	3	
1.5	NJ85-02-205		主轴承盖螺栓	Main Bearing Cap Bolt	8	
1.6	NJ85-02-203		后主轴承盖	Back Main Bearing Cap	1	
1.7	NJ85-02-211		堵塞	Plug	3	
1.8	710—008 Φ50		堵片	Plug Φ50	1	
1.9	NJ85-02-208		碗形塞 Φ40	Plug Φ40	1	
1.10	NJ85-02-209		碗形塞 Φ28	Plug Φ28	2	
1.11	NJ385.02.212T		凸轮轴衬套	Bushing	1	
4	NJ385-02-101		气缸套	Cylinder Liner	3	
5	NJ85-02-122		气缸盖螺栓	Cylinder Head Bolt	14	
6	NJ85-02-123		气缸盖定位套	Cylinder-head Dowel Bushing	2	
7	GB5783—86 M12×25		螺栓	Bolt	2	
8	GB93—87 12		垫圈	Washer	2	
12	NJ385.02.142K		观察孔盖板	Cover Eyesight	1	
13	GB93-87 8		垫圈	Washer	2	
14	GB5783-86 M8×16		螺栓	Bolt	2	
15	GB5783—86 M10 × 25		螺栓	Bolt	11	
16	GB93—87 10		垫圈	Washer	11	

序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark	序号 No.
17	38502B141D	飞轮壳	Flywheel Housing	1		1
18	GB5782-86 M8×30	螺栓	Bolt	10		1.1
19	GB93-87 8	垫圈	Washer	10		1.2
20	NJ85.02.110	曲轴后油封 SL85×110×12	Crankshaft Seal	1		1.3
21	NJ385.02.105	后油封盖	Crankshaft seal Cover	1		1.4
22	NJ385.02.104	后油封盖密封垫	Gasket	1		1.5
23	GB119—86 A10×16	销	Pin	1		1.6
24	GB119—86 A6×20	销	Pin	1		1.7
25	NJ05.02.060	放水阀部件	Drain valve	1		1.8
26	NJ85.02.050b	机油标尺部件	Dipstick	1		1.9
27	NJ85.02.136a	机油滤清器座垫片	Gasket	1		1.10
28	NJ85.02.125	曲轴止推片（下）	Thrust bearing (Lower)	2		1.11
29	NJ85.02.124	曲轴止推片（上）	Thrust bearing (upper)	2		4
30	NJ385.02.106	主轴瓦（上）	Main Bering (upper)	4		2
31	NJ385.02.107	主轴瓦（下）	Main Bering (lower)	4		6
32	GB1235-76 20×2.4	O 型密封圈	O—Ring	2		7
33	NJ85.02.030	正时惰齿轮合件	Idling Gear Assy	1		8
33.1	NJ85.02.302	正时惰齿轮衬套	Idling Gear Bush	1		12
33.2	NJ85.02.301	正时惰齿轮	Idling Gear	1		13
34	NJ385.02.108	正时惰齿轮轴	Idling Gear shaft	1		14
35	NJ85.02.127	定位套 A	Dowel Bushing	1		12
36	NJ385.02.109	正时惰齿轮压板	Idling Gear Stopper	1		16
37	GB5782—86 M8×50	螺栓	Bolt	2		

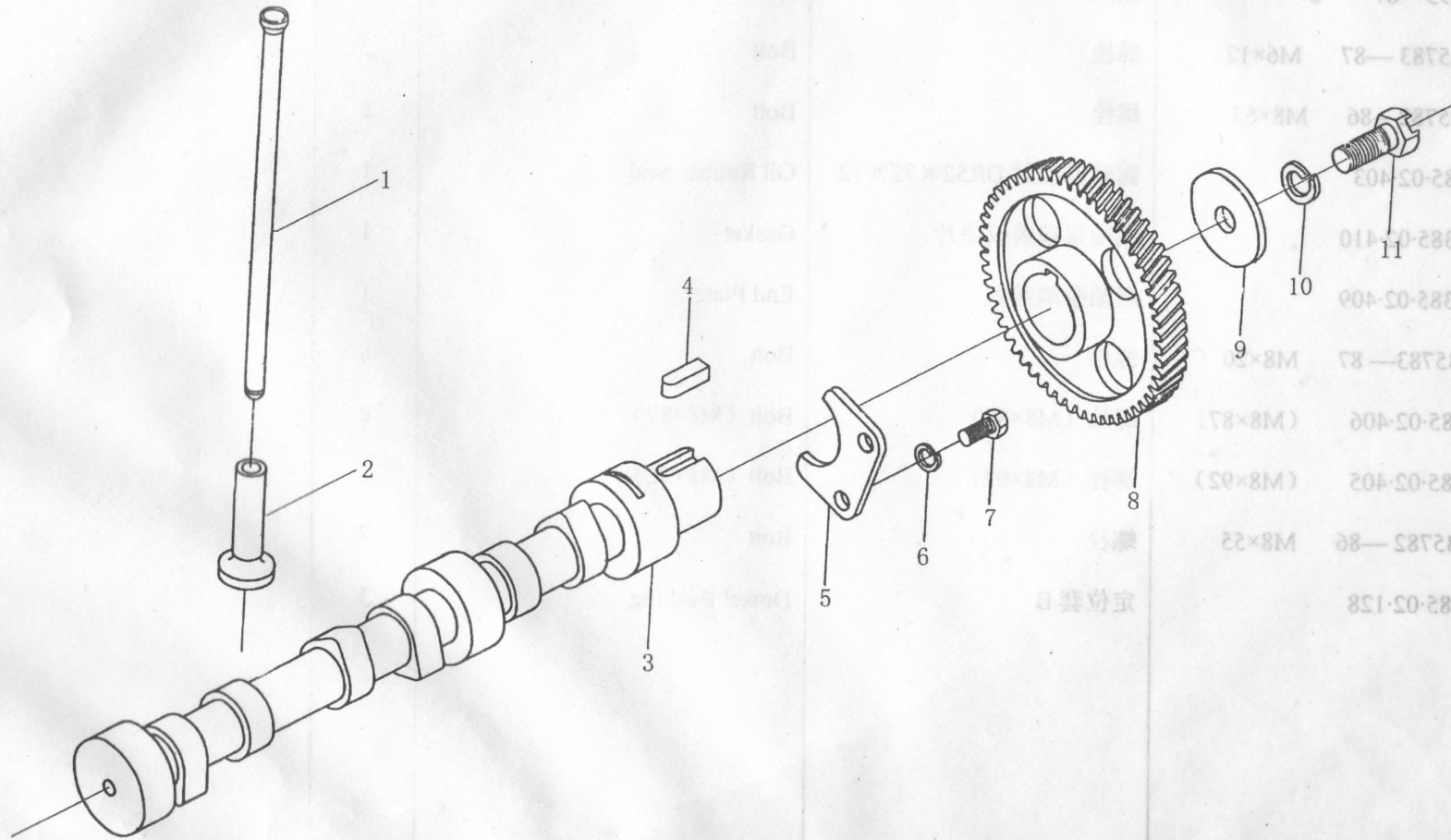
3. CYLINDER BLOCK ASSY(2)



序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark
1	GB1235—76 75×3.1	O 型密封圈	O—Seal Ring	1	
2	GB6170—86 M8	螺母	Nut	3	
3	GB93—87 8	垫圈	Washer	24	
4	GB97.2—85 8	垫圈	Washer	21	
5	GB898—88 AM8×25	螺柱	Stud	3	
6	NJ385-02-102	齿轮室联接板垫片	Gasket	1	
10	NJ85-02-041	加油通气口盖部件	Cap	1	
11	NJ385-02-103	齿轮室联接板	Plate	1	
12	NJ385-02-402	齿轮室垫片	Gasket	1	
13	GB6170 —86 M10	螺母	Nut	1	
14	GB93—87 10	垫圈	Washer	1	
15	GB97.2—85 10	垫圈	Washer	2	
16	NJ385.02.401T	齿轮室	Gear House	1	
17	GB5782—86 M10×90	螺栓	Bolt	1	

序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark
18	NJ385-02-408a	垫片	Gasket	1	
19	NJ85-02-407	盖板	Cover Plate	1	
20	GB93—87 6	垫圈	Washer	2	
21	GB5783 —87 M6×12	螺栓	Bolt	2	
22	GB5782—86 M8×65	螺栓	Bolt	2	
23	NJ85-02-403	曲轴前油封 DR52×72×12	Oil Rubber Seal	1	
24	NJ385-02-410	燃油泵端盖板垫片	Gasket	1	
25	NJ385-02-409	燃油泵端盖板	End Plate	1	
26	GB5783—87 M8×20	螺栓	Bolt	8	
27	NJ85-02-406 (M8×87)	螺栓 (M8×87)	Bolt (M8×87)	2	
28	NJ85-02-405 (M8×92)	螺栓 (M8×92)	Bolt (M8×92)	2	
29	GB5782 —86 M8×55	螺栓	Bolt	7	
30	NJ85-02-128	定位套 B	Dowel Bushing	1	

4. CAMSHAFT



名称

代号
Part No.

序号
No.

垫片

N1382-02-408a

18

盖板

N182-02-407

19

螺栓

GB93—87 6

20

螺栓

GB2783—87 M6×12

21

螺栓

GB2783—87 M8×22

22

螺栓

N182-02-402

23

螺栓

N1382-02-410

24

螺栓

N1382-02-409

25

螺栓

GB2783—87 M8×20

26

螺栓

N182-02-406 (M8×87)

27

螺栓

N182-02-402 (M8×92)

28

螺栓

GB2782—86 M8×22

29

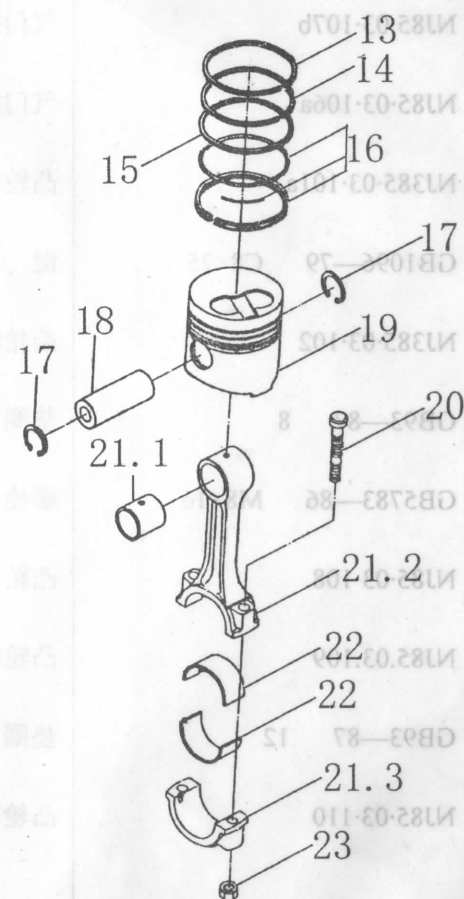
定位套

N182-02-128

30

序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark
1	NJ85-03-107b	气门推杆	Push Rod	6	
2	NJ85-03-106a	气门挺柱	Tappet	6	
3	NJ385-03-101a	凸轮轴	Camshaft	1	
4	GB1096—79 C8×25	键	Key	1	
5	NJ385-03-102	凸轮轴止推片	Camshaft Stopper	1	
6	GB93—87 8	垫圈	Washer	2	
7	GB5783—86 M8×16	螺栓	Bolt	2	
8	NJ85-03-108	凸轮轴正时齿轮	Camshaft Gear	1	
9	NJ85.03.109	凸轮轴正时齿轮压板	Camshaft Gear Washer	1	
10	GB93—87 12	垫圈	Washer	1	
11	NJ85-03-110	凸轮轴正时齿轮压紧螺钉	Camshaft Gear Screw	1	

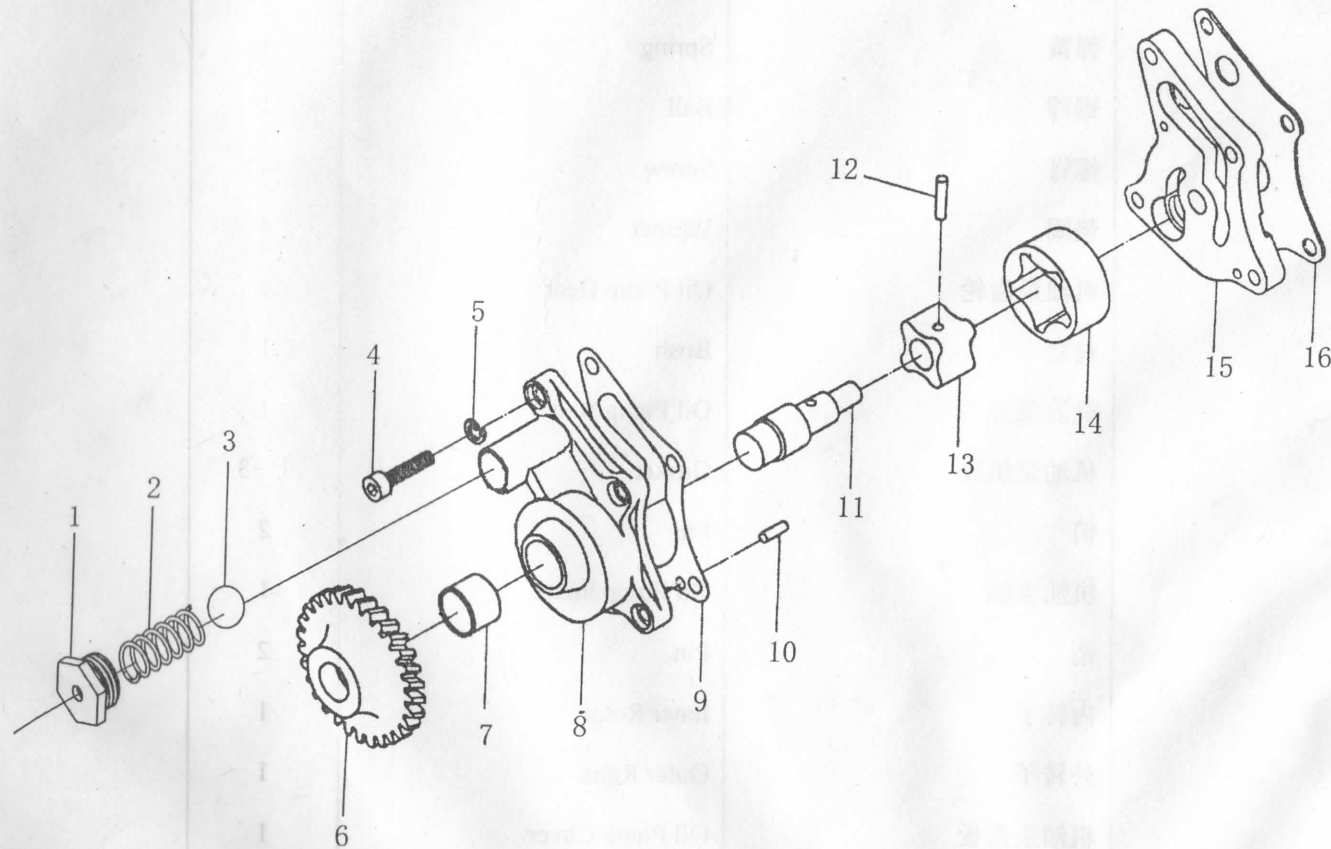
This technical drawing is an exploded view of a mechanical assembly, showing 12 numbered components. The main assembly consists of a large pulley (9) with a V-belt groove (8) on its outer rim. A shaft (6) is shown passing through the center of the pulley. A pin (7) is used to secure the shaft to the pulley hub. A bracket (3) is mounted on the shaft, and a roller (4) is positioned to ride on the V-belt groove. A pin (2) and a nut (1) are shown securing the bracket. A key (5) is shown inserted into the shaft. A washer (10) and a nut (11) are shown securing the pulley to the shaft. A pin (12) is shown passing through the washer and the pulley hub.



序号	代号	名称	Part Description	数量	备注
No.	Part No.			Qty	Remark
1	NJ380-04-205	曲轴皮带轮螺栓	Crankshaft Pulley Bolt	1	
2	NJ85-04-206	曲轴皮带轮垫圈	Crankshaft Pulley Washer	1	
3	NJ385-04-204	曲轴皮带轮	Crankshaft Pulley	1	
4	NJ85-04-203	曲轴正时齿轮	Crankshaft Timing Gear	1	
5	GB1096-79 C10×65	键	Key	3	
6	NJ385-04-201	曲轴	Crankshaft	1	
7	GB119—86 A10×25	销	Pin	1	
8	NJ85-04-212	飞轮齿圈	Ring Gear	1	
9	38504B211A	飞轮	Flywheel	1	
10	GB278—89 60203	滚珠轴承	Ball Bearing	1	
11	NJ850-4-208	飞轮螺栓垫板	Retainer	1	
12	NJ85-04-207	飞轮螺栓	Flywheel Bolt	1	
13	NJ85-04-302	第一道气环	Top Ring	6	
14	J485-04-208b	第二道气环	Second Ring	3	
15	NJ85-04-303	第三道气环	Third Ring	3	
16	NJ85.04.031	螺旋撑簧油环	Ring, Oil	3	

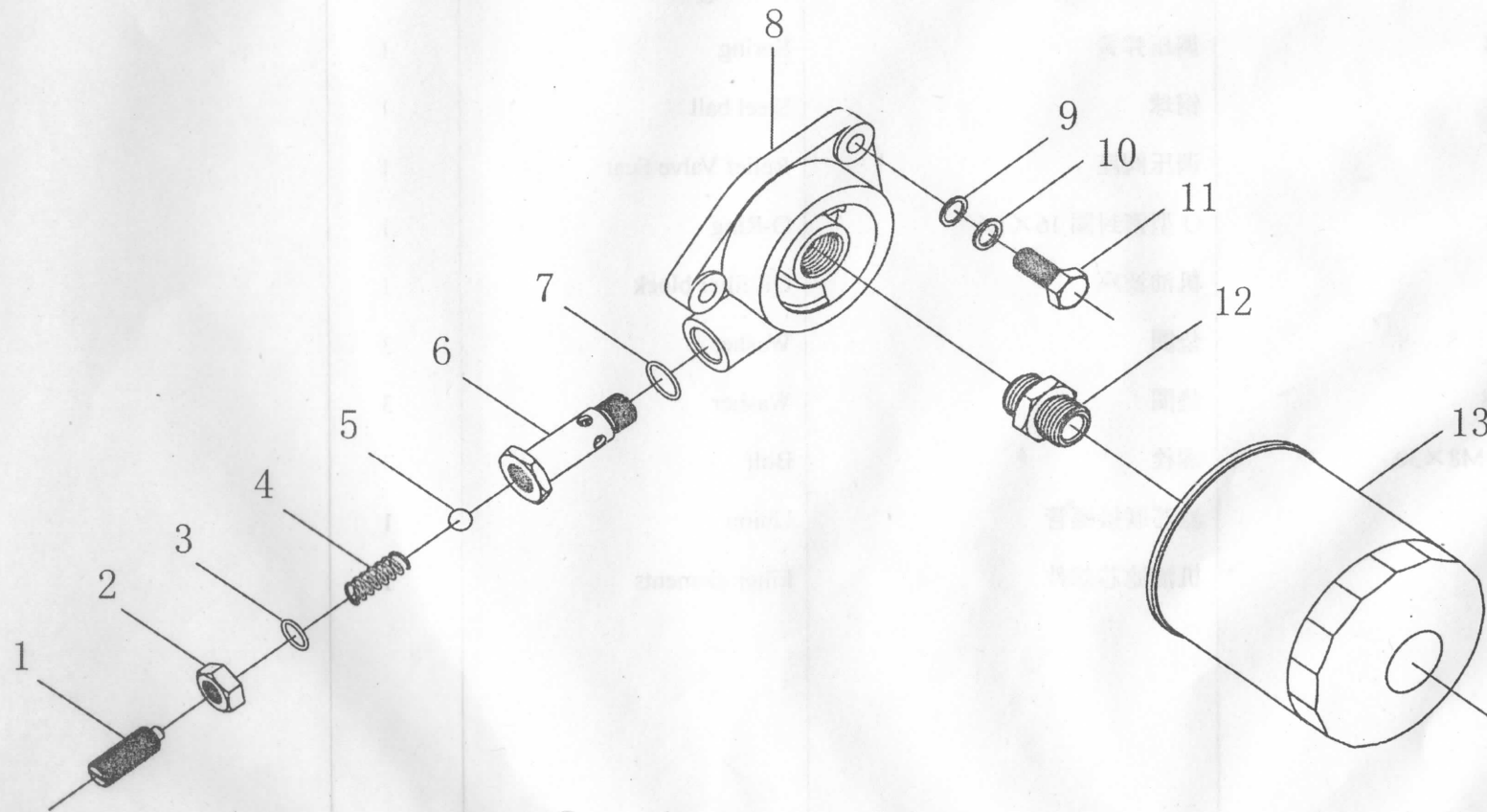
序号	代号	名称	Part Description	数量	备注
No.	Part No.			Qty	Remark
17	GB893.1—86 28	挡圈	Circlip	6	
18	NJ85-04-304	活塞销	Piston Pin	3	
19	NJ485-04-301	活塞	Piston	3	
20	NJ85-04-324a	连杆螺栓	Connecting Rod Bolt	6	
21	NJ85.04.032	连杆部件	Connecting Rod Assy	3	
21.1	NJ85-04-321	连杆衬套	Small End Bushing	3	
21.2	NJ85-04-322	连杆	Connecting Rod	3	
21.3	NJ85-04-323	连杆盖	Connecting Rod Cap	3	
22	NJ85-04-305	连杆轴瓦	Connection Rod Bearing	6	
23	NJ85-04-325	连杆螺母	Connecting Rod Nut	6	

6. LUBRICATING OIL PUMP

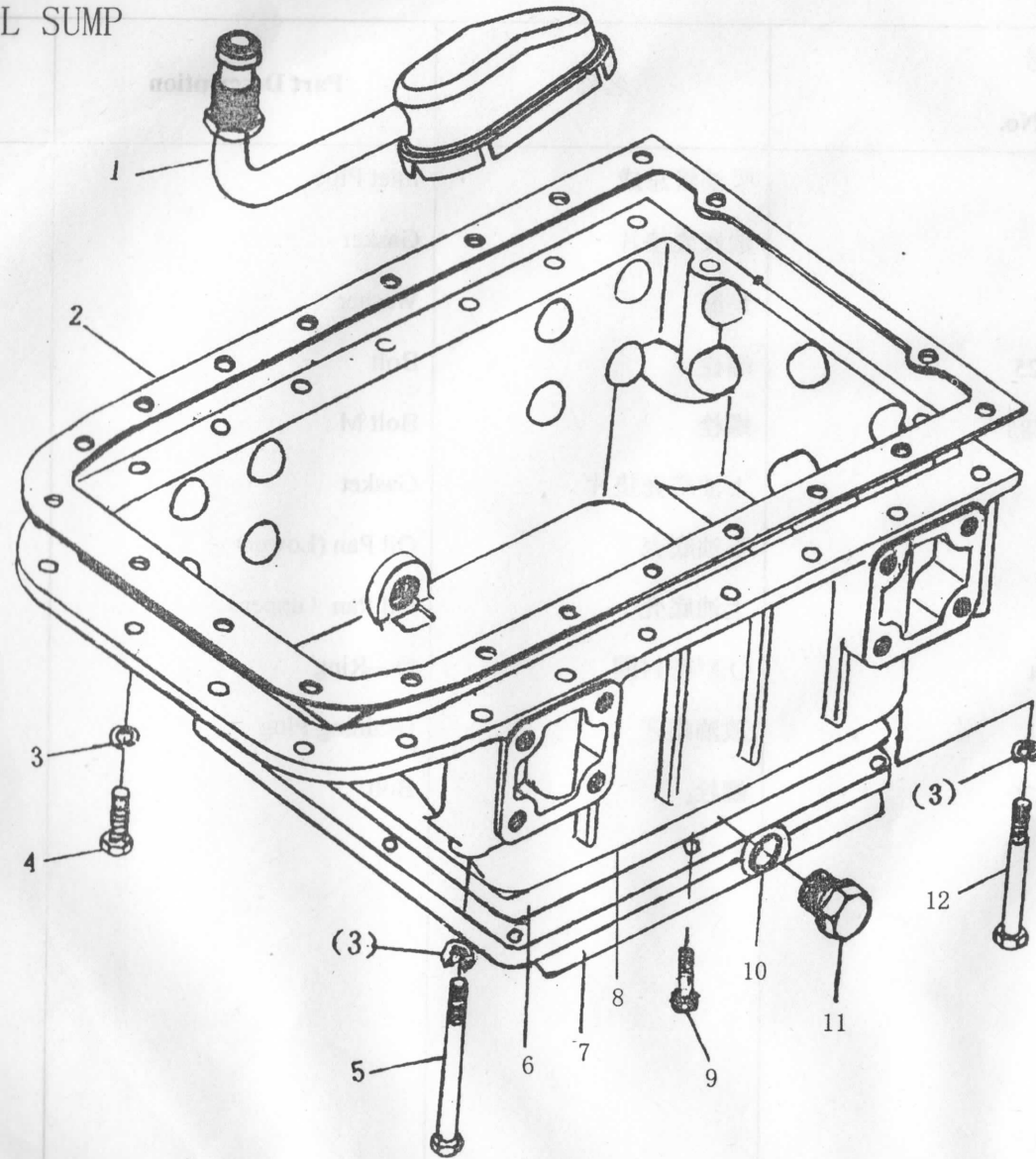


序号 No.	代号 Part No.	名称	Part Description	数量 Qty.	备注 Remark
	NJ385.05.001b	机油泵总成	Oil Pump Assy	1	
1	NJ385.05.107	限压阀	Relief valve	1	
2	NJ385.05.108	弹簧	Spring	1	
3	GB308—86 $\Phi 10$	钢球	Ball	1	
4	NJ85-05-106a	螺钉	Screw	4	
5	GB93-87 6	垫圈	Washer	4	
6	NJ85-05-102a	机油泵齿轮	Oil Pump Gear	1	
7	NJ85-05-302a	衬套	Bush	1	
8	NJ385-05-301b	机油泵壳	Oil Pump Body	1	
9	NJ385-05-104	机油泵垫片	Gasket	1~3	
10	GB119—76 A4×12	销	Pin	2	
11	NJ385-05-201a	机油泵轴	Oil Pump Shaft	1	
12	GB119—76 A5×18	销	Pin	2	
13	NJ385-05-202a	内转子	Inner Rotor	1	
14	NJ385-05-103a	外转子	Outer Rotor	1	
15	NJ385-05-101a	机油泵盖板	Oil Pump Cover	1	
16	NJ385-05-105	机油泵盖板垫片	Gasket	1	

7. LUBRICATING OIL FILTER

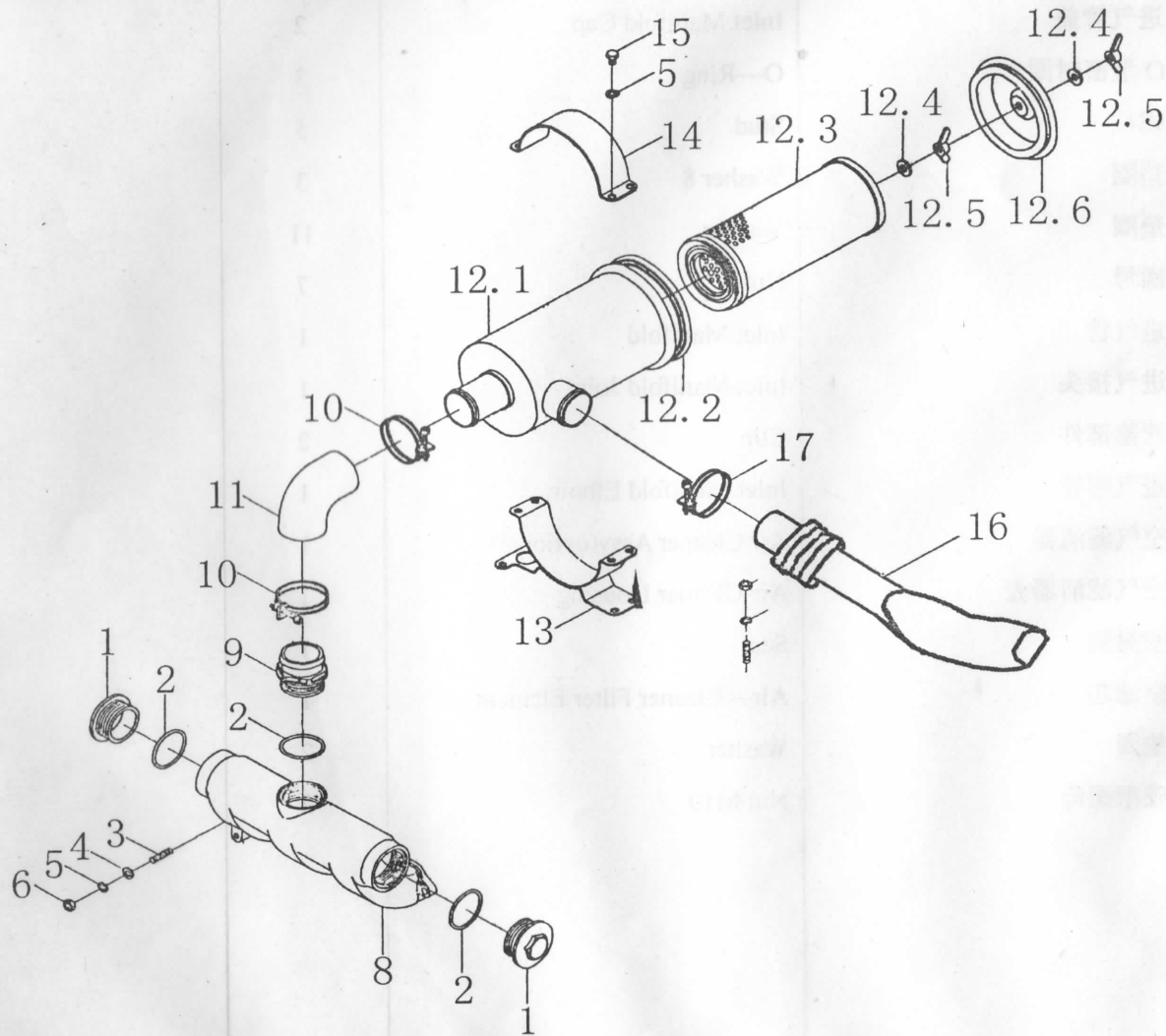


8. LUBRICATING OIL SUMP



序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark
1	NJ385-07-020Q1	吸油管总成	Inlet Pipe	1	
2	NJ385-07-102	油底壳垫片	Gasket	1	
3	GB93—87 8	垫圈	Washer	39	
4	GB5783—86 M8×25	螺栓	Bolt	29	
5	GB5782 —86 M8×85	螺栓	Bolt M	8	
6	NJ380-07-104Ta	下油底壳垫片	Gasket	1	
7	NJ380-07-103Ta	下油底壳	Oil Pan (Lower)	1	
8	NJ380-07-101Ta	上油底壳	Oil Pan (upper)	1	
10	GB1235—76 20×2.4	O 型密封圈	O—Ring	2	
11	NJ85-07-106	放油螺塞	Draining Plug	2	
12	GB5783—86 M8×70	螺栓	Bolt	2	

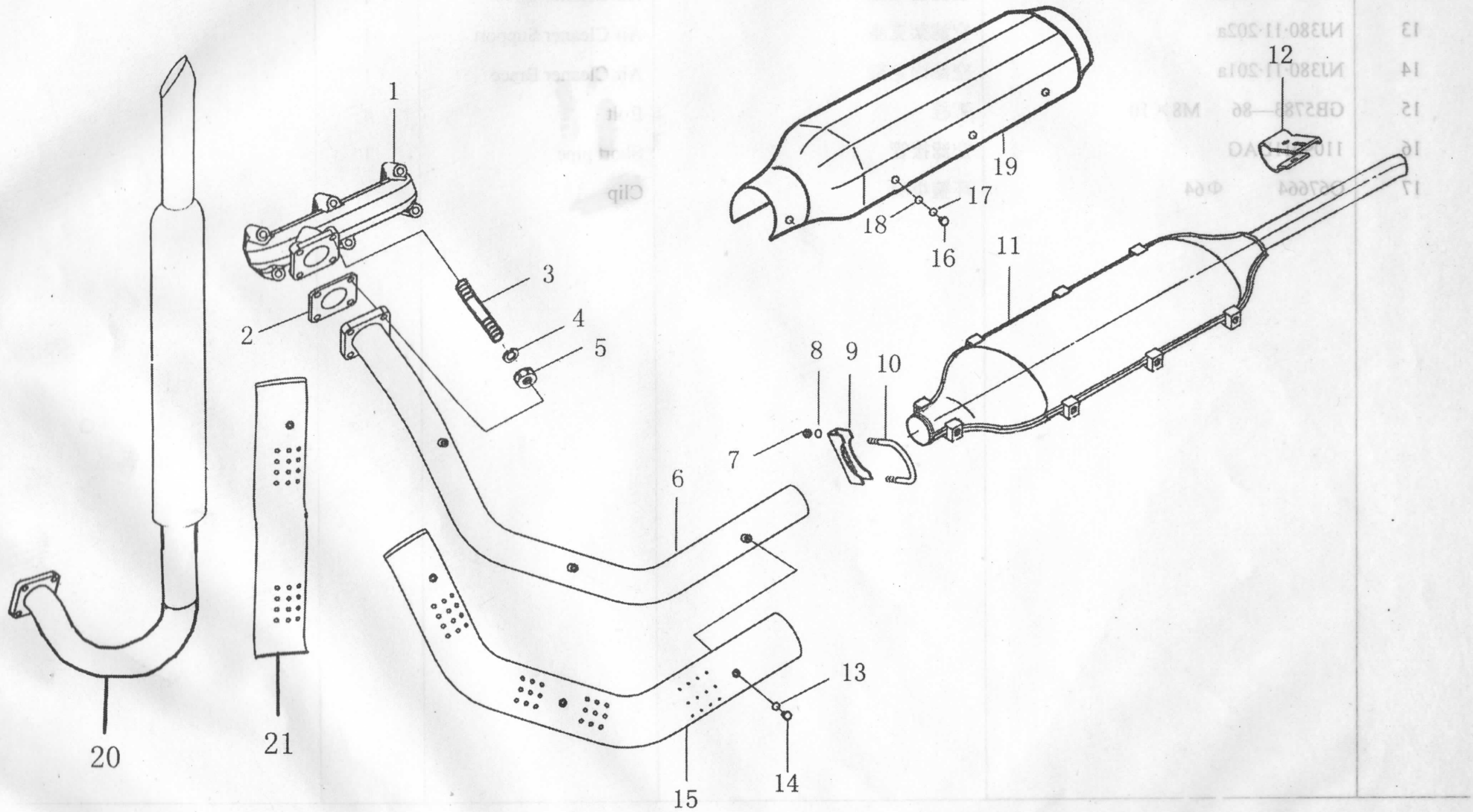
9. INLET MANIFOLD ASSY



序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark
1	NJ385·10·204	进气管盖	Inlet Manifold Cap	2	
2	GB1235—76 55×3.1	O 型密封圈	O—Ring	3	
3	GB898—88 AM8×20	螺柱	Stud	5	
4	GB97.2—85 8	垫圈	Washer 8	3	
5	GB93—87 8	垫圈	Washer	11	
6	GB6170—86 M8	螺母	Nut	7	
8	NJ385·10·201	进气管	Inlet Manifold	1	
9	NJ385·10·203	进气接头	Inlet Manifold Joint	1	
10	NJ85·10·021	管箍部件	Clip	2	
11	NJ380·10·202	进气弯管	Inlet Manifold Elbow	1	
12	NJ380·11·010	空气滤清器	Air Cleaner Assy(optional)	1	
12.1	NJ38011101XS	空气滤清器壳	Air-Cleaner Housing	1	
12.2	NJ38011102XS	密封圈	Seal	1	
12.3	NJ38011103XS	空滤芯	Air—Cleaner Filter Element	1	
12.4	NJ38011104XS	垫圈	Washer	2	
12.5	NJ38011105XS	碟型螺母	Nut M10	2	

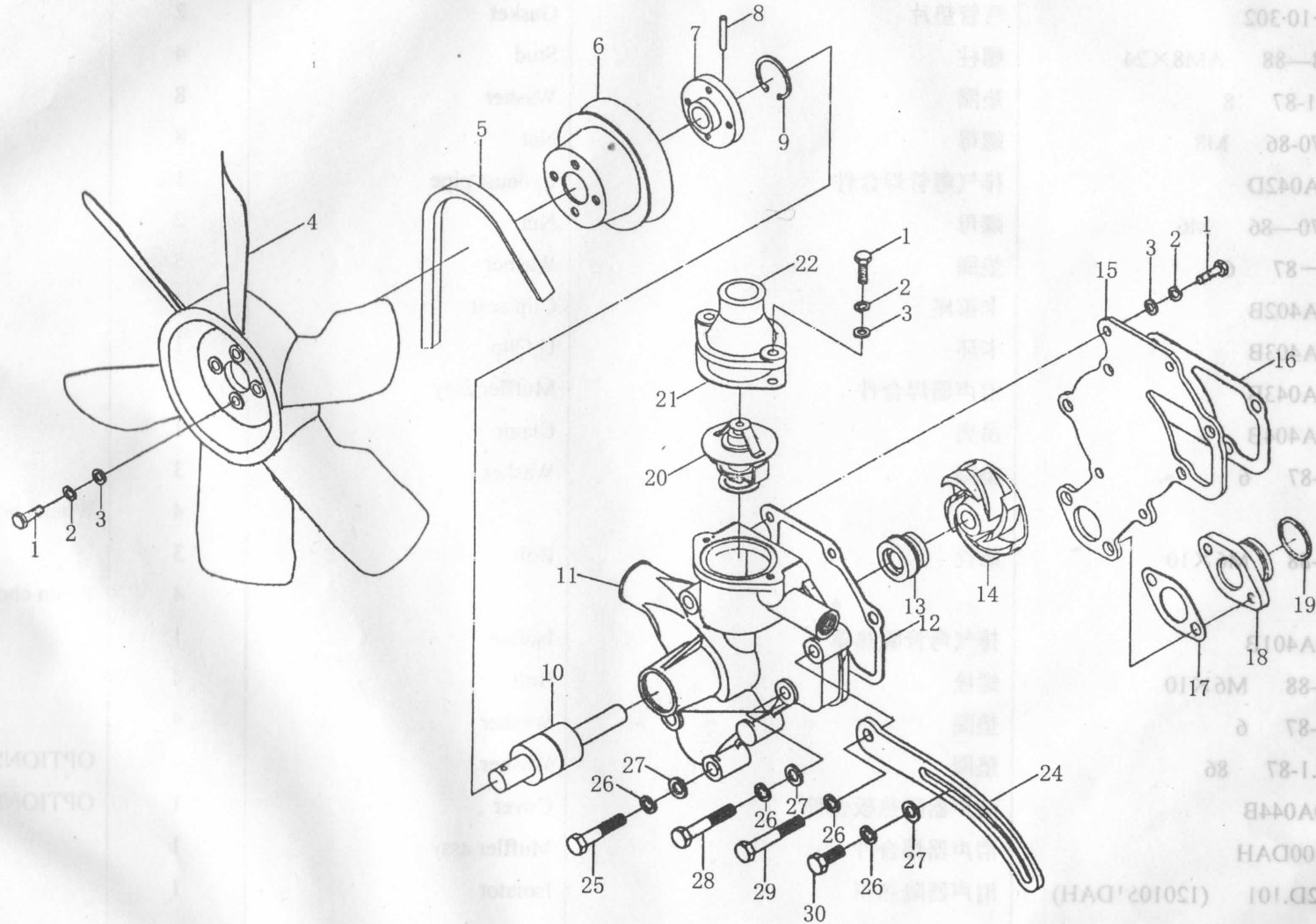
序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark
12.6	NJ38011106XS	空滤器端盖	Air Cleaner Cover	1	
13	NJ380-11-202a	空滤架支座	Air Cleaner Support	1	
14	NJ380-11-201a	空滤固定架	Air Cleaner Brace	1	
15	GB5783—86 M8×10	螺栓	Bolt	4	
16	1109011DAG	空滤接管	Short pipe	1	
17	Q67664 Φ64	环箍Φ64	Clip	1	

10. EXHAUST MANIFOLD ASSY



序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark
1	38510A301B	排气歧管	Exhaust Manifold	4	
2	NJ385·10·302	弯管垫片	Gasket	2	
3	GB898—88 AM8×24	螺柱	Stud	4	
4	GB97.1-87 8	垫圈	Washer	8	
5	GB6170-86 M8	螺母	Nut	8	
6	38510A042D	排气弯管焊合件	Exhaust pipe	1	
7	GB6170—86 M6	螺母	Nut	2	
8	GB93—87 6	垫圈	Washer	5	
9	38510A402B	卡箍座	Clip seat	1	
10	38510A403B	卡环	U Clip	1	
11	38510A043B	消声器焊合件	Muffler assy	1	
12	38510A404B	吊夹	Clamp	1	
13	GB93-87 6	垫圈	Washer	3	
				4	When choose 1201100DAH
14	GB12-88 M6×10	螺栓	Bolt	3	
				4	When choose 1201100DAH
15	38510A401B	排气弯管隔热罩	Isolator	1	
16	GB12-88 M6×10	螺栓	Bolt	4	
17	GB93-87 6	垫圈	Washer	4	
18	GB97.1-87 86	垫圈	Washer	4	OPTIONS
19	38510A044B	消声器隔热板合件	Cover	1	OPTIONS
20	1201100DAH	消声器焊合件	Muffler assy	1	
21	250.22D.101 (120105'DAH)	消声器隔热罩	Isolator	1	

11. COOLINGWATER PUMP&FAN

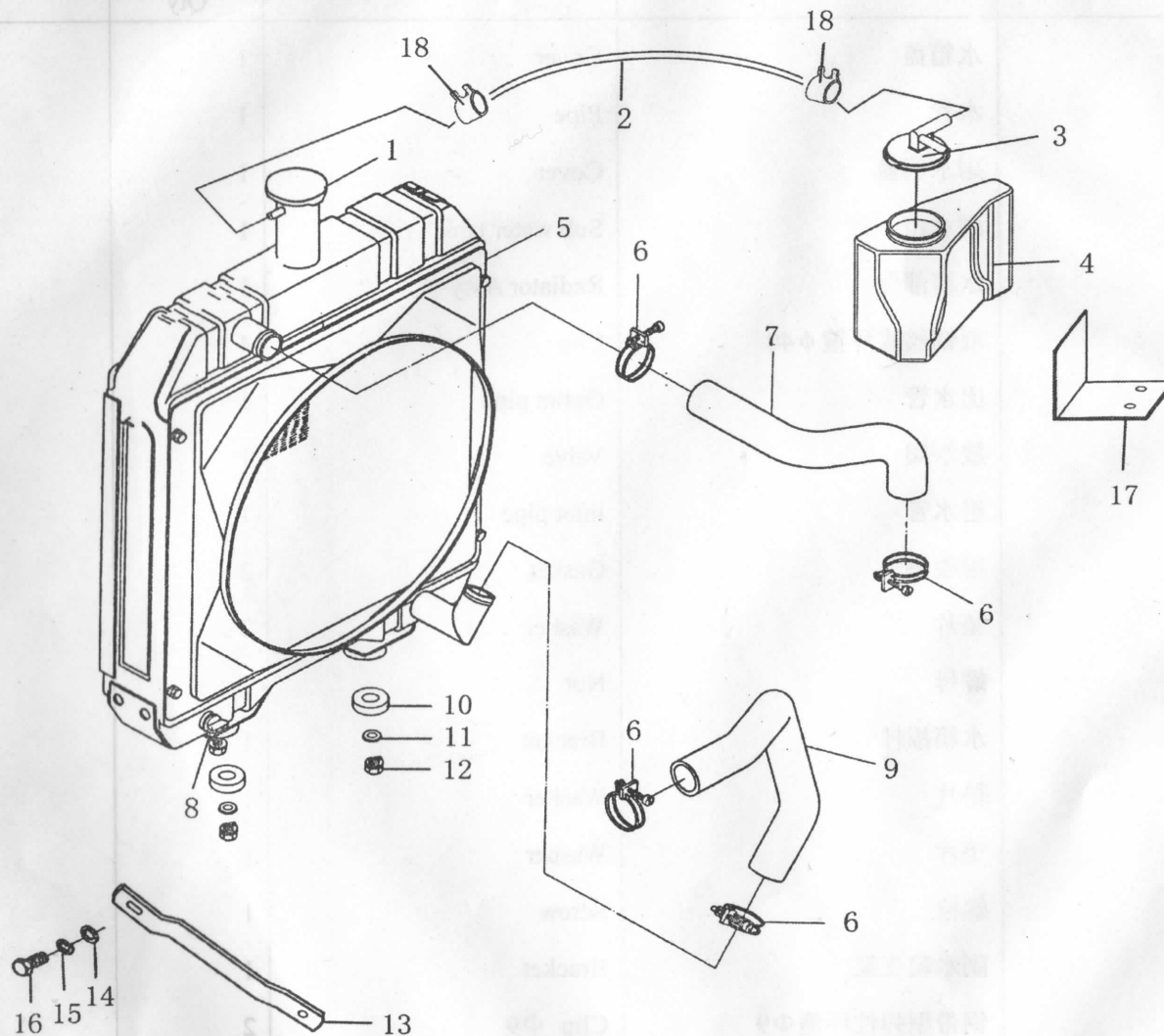


序号	代号
No.	Part No.
1	38210A301B
2	M1382-10-302
3	GB898-88
4	GB97.1-87
5	GB6170-86
6	38210A042D
7	GB6170-86
8	GB93-87
9	38210A402B
10	38210A03B
11	38210A042
12	38210A401
13	GB93-87
14	GB12-88
15	38210A401
16	GB12-88
17	GB93-87
18	GB97.1-87
19	38210A044B
20	1201100DAH
21	250.22D.101 (120102.DAH)

序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark
1	GB5783—86 M6×20	螺栓	Bolt	10	
2	GB93—87 6	垫圈	Washer	10	
3	GB97.2—87 6	垫圈	Washer	10	
4	NJ385·12·C20	风扇	Fan	1	
5	NJ85·12·050	风扇皮带	Fan Belt	1	
6	NJ385·12·313a	水泵皮带轮	Water Pump Belt Pulley	1	
7	NJ85·12·317a	水泵带轮毂	Belt-Pulley Hub	1	
8	GB117—76 4×28	销	Pin	1	
9	GB893.1—86 30	挡圈	Circlip	1	
10	NJ385·12·301a	水泵轴连轴承	Water Pump Shaft and Bearing	1	
11	NJ385·12·302a	水泵壳体	Pump Body	1	
12	NJ385·12·303a	水泵壳体垫片	Gasket	1	
13	NJ85·12·315a	水封IIIF—13	Water Seal IIIF—13	1	
14	NJ385·12·309a	水泵叶轮	Pump Impeller	1	
15	Nj385·12·306a	水泵盖板	Water Pump Cover	1	
16	NJ385·12·101a	水泵盖板垫片	Gasket	1	
17	NJ385·12·308	水泵出水口垫片	Gasket	1	

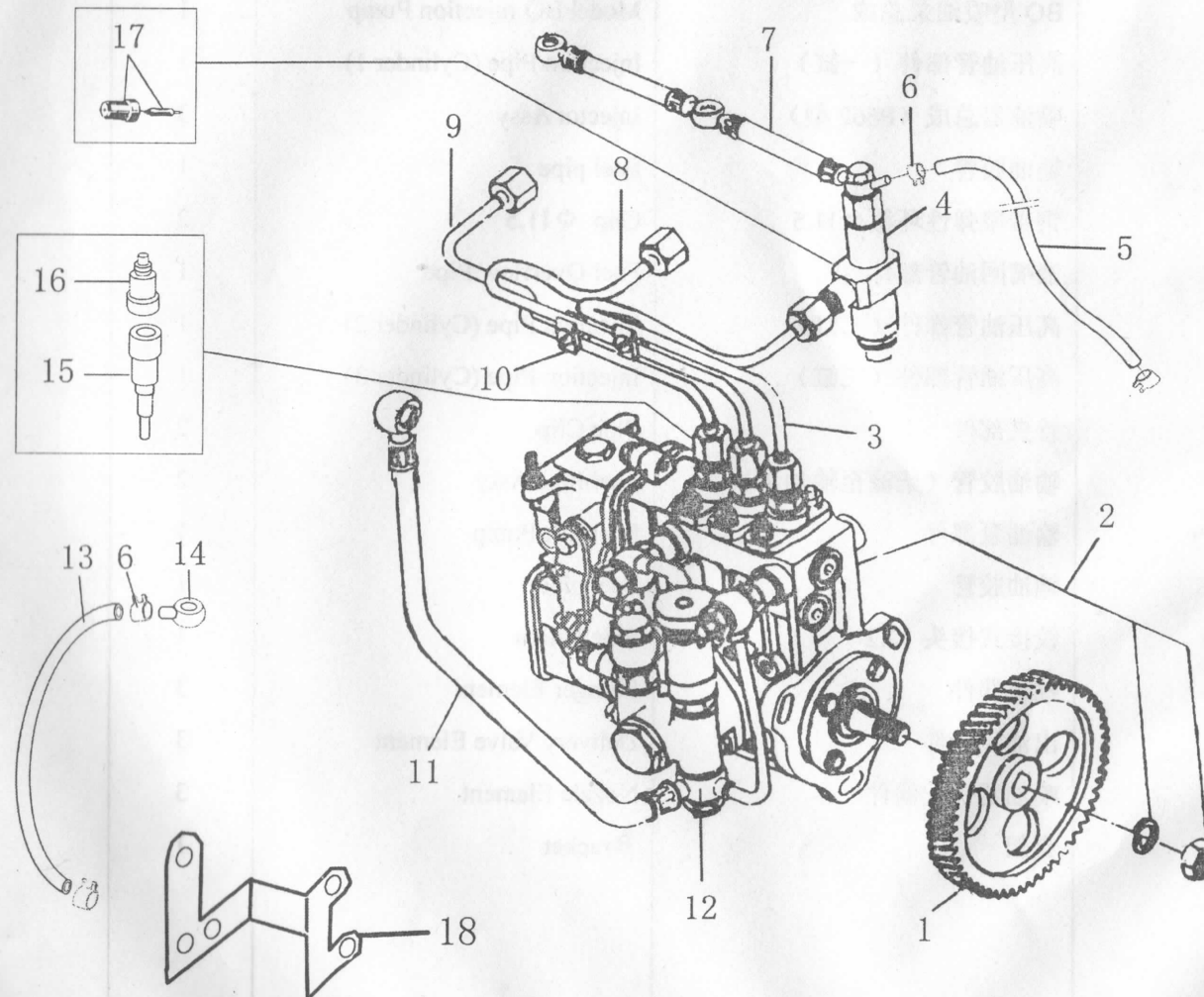
序号	代号	名称	Part Description	数量	备注
No.	Part No.			Qty	Remark
18	NJ385-12-307	水泵出水口	Outlet Flange	1	
19	GB1235—76 32×3.1	O 型密封圈	O—Ring	1	
20	NJ85-12-314	蜡式调温器 155B	Thermostat 155B	1	
21	NJ385-12-304	节温器盖垫片	Gasket	1	
22	NJ385-12-305a	节温器盖	Thermostat Cover	1	
24	NJ85-12-103	撑杆	Brace	1	
25	GB5782—86 M8×40	螺栓	Bolt	2	
26	GB93—87 8	垫圈	Washer	6	
27	GB97.2—87 8	垫圈	Washer	5	
28	GB5782—86 M8×45	螺栓	Bolt	2	
29	GB5782—86 M8×50	螺栓	Bolt	1	
30	GB5783—86 M8×20	螺栓	Bolt	1	

12. RADIATOR & HOSES



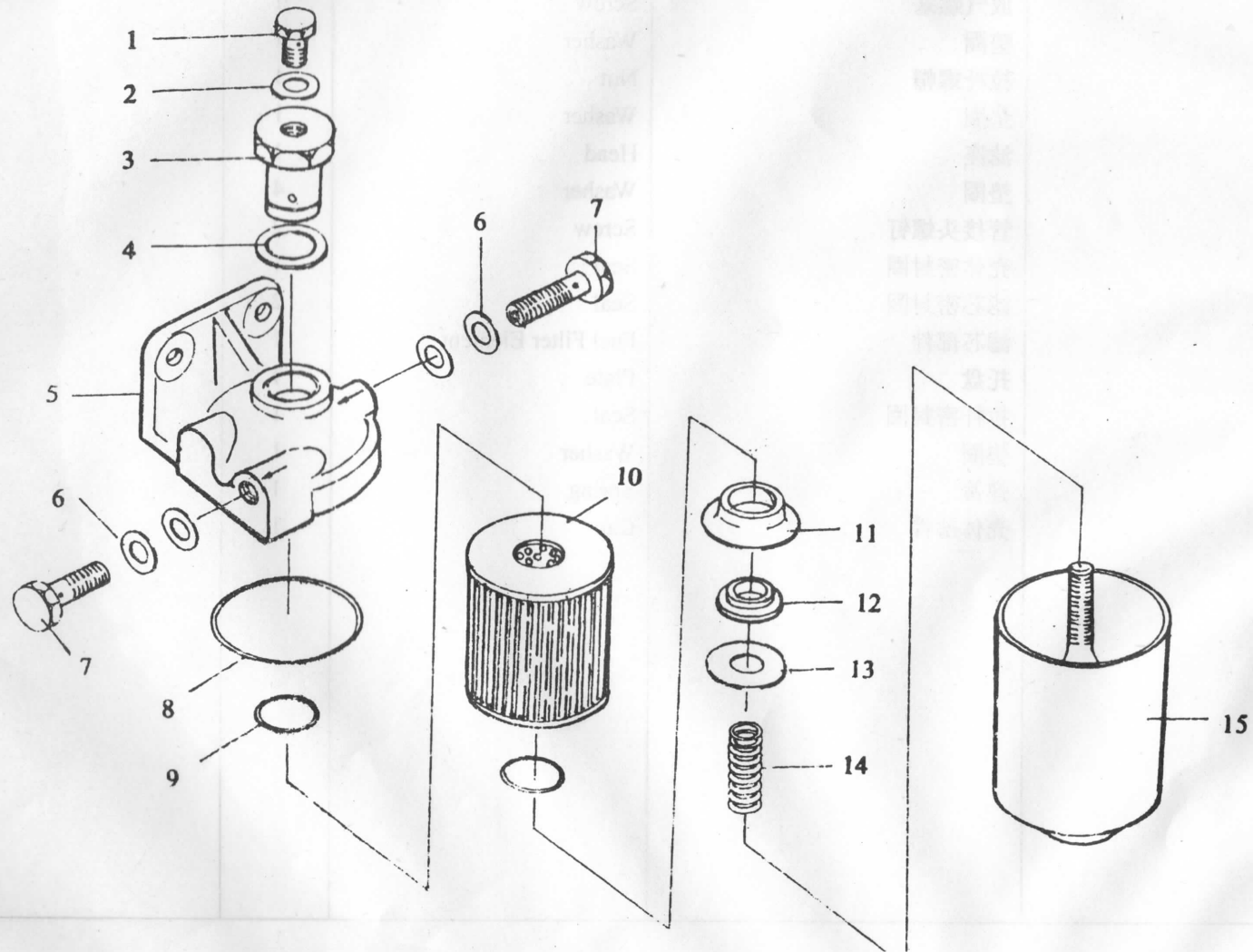
序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	NJ38513031XS	水箱盖	Cover	1	
2	NJ38513015XS	水管	Pipe	1	
3	NJ38513016XS	副水箱盖	Cover	1	
4	38513A014A	副水箱	Sub water tank	1	
5	38513A010B	水箱部件	Radiator Assy	1	
6	ZBT32005.1-88	双钢丝式环箍 $\Phi 40$	Clip	4	
7	NJ385.13.101a	出水管	Outlet pipe	1	
8	NJ38513032XS	放水阀	Valve	1	
9	38513A102A	进水管	Inlet pipe	1	
10	38513A115A	橡胶垫	Gasket	2	
11	GB97.1-85 12	垫片	Washer	2	
12	GB6170-86 M12	螺母	Nut	2	
13	1301012DAG	水箱撑杆	Bracket	1	
14	GB97.1-85 8	垫片	Washer	1	
15	GB93-87 8	垫片	Washer	1	
16	GB5783-86 M12	螺栓	Screw	1	
17	1301013DAH	副水箱支架	Bracket	1	
18	Q673B09 $\Phi 9$	钢带型弹性环箍 $\Phi 9$	Clip $\Phi 9$	2	

13. FUEL INJECTION PUMP, INJECTOR & FUEL SYSTEM



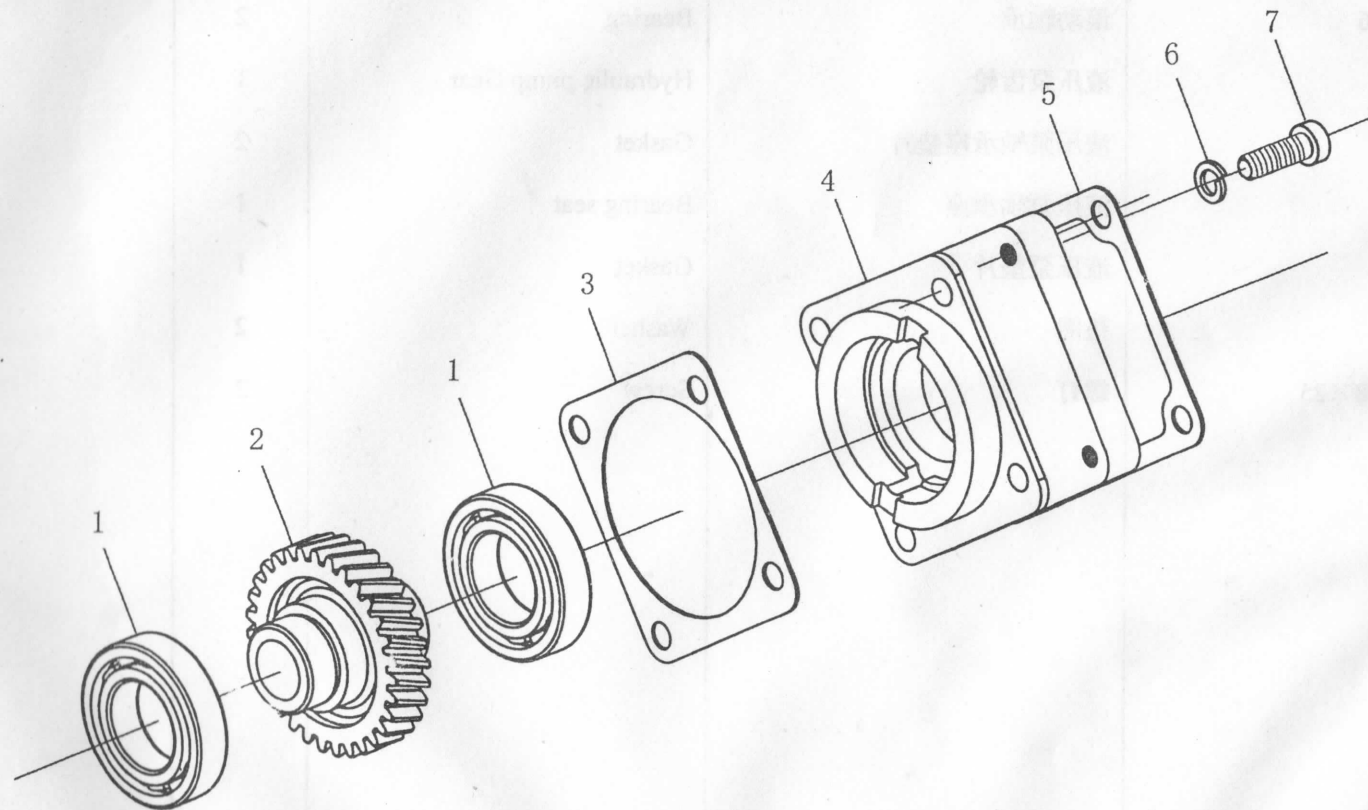
序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark
1	NJ385-02-131	燃油泵正时齿轮	Injection Timing Gear	1	
2	1111100DAH01	BQ 型喷油泵总成	Model BQ Injection Pump	1	
3	NJ385-15-021	高压油管部件 (一缸)	Injection Pipe (Cylinder 1)	1	
4	NJ385-19-001	喷油器总成 (P662 型)	Injector Assy	3	
5	38515A413A	输油胶管	Fuel pipe	1	
6	Q673B115	钢带型弹性环箍 $\Phi 11.5$	Clip $\Phi 11.5$	2	
7	38515A041C	油嘴回油管部件	Fuel Overflow Pipe	1	
8	NJ385-15-022	高压油管部件 (二缸)	Injection Pipe (Cylinder 2)	1	
9	NJ385-15-023	高压油管部件 (三缸)	Injection Pipe (Cylinder 3)	1	
10	NJ85-15-025	管夹部件	Pipe Clip	2	
11	38515A032B	输油胶管 (柴滤至输油泵)	Fuel Pipe Assy	2	
12	NJ38516040XS	输油泵部件	Fuel Lift Pump	1	
13	38515A313A	输油胶管	Fuel pipe	1	
14	38515A312A	铰接式接头 12.2	Pipe Union	1	
15	NJ38516021XS	柱塞偶件	Plunger Element	3	
16	NJ38516022XS	出油阀偶件	Delivery Valve Element	3	
17	1112050DAA	喷油器针阀偶件	Nozzle Element	3	
18		支架	Bracket	1	

14. FUEL FILTER



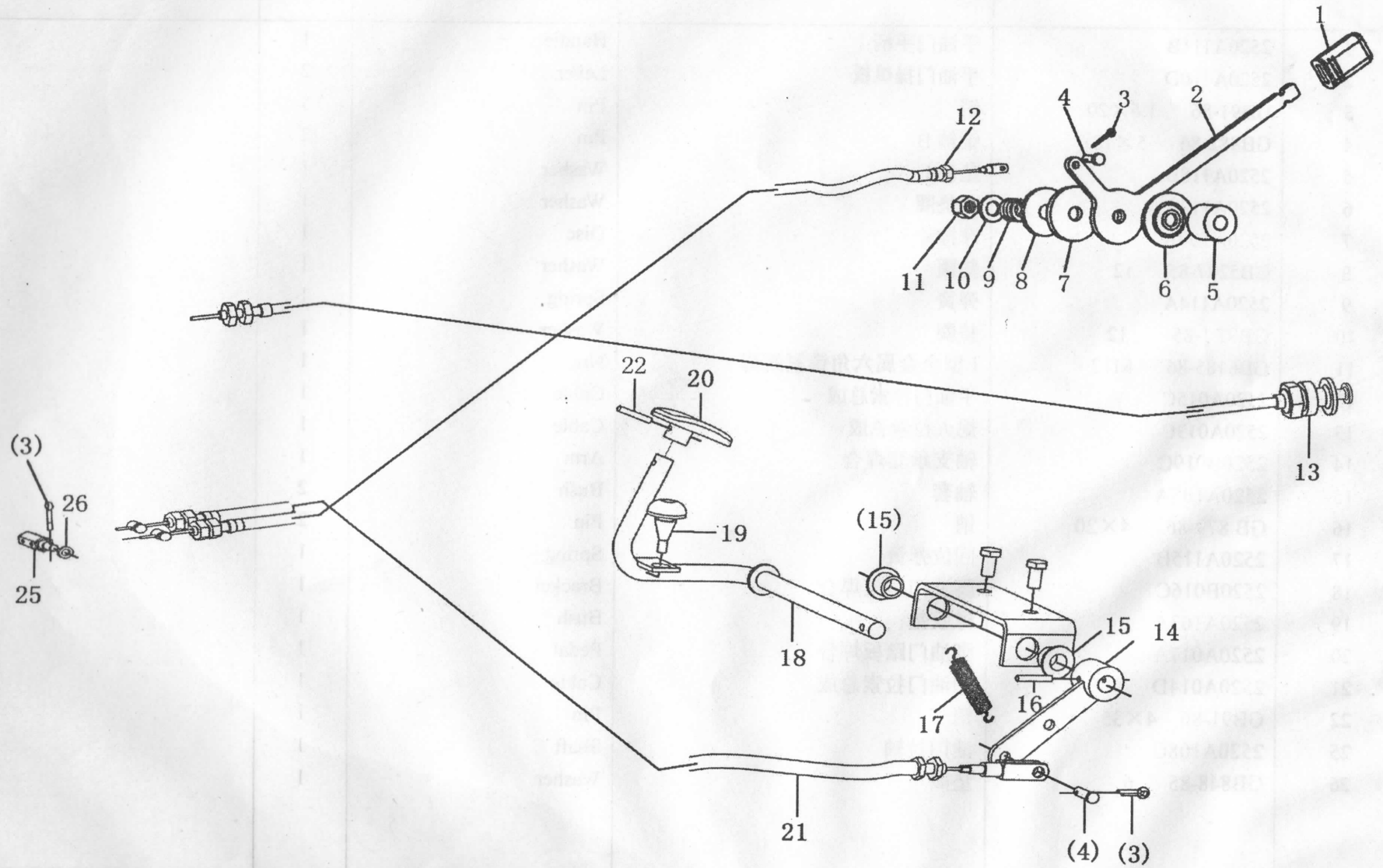
序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
	NJ385.18.001	柴油滤清器总成 (C0506)	Fuel Filter	1	
1	NJ38518101XS	放气螺塞	Screw	1	
2	NJ38518102XS	垫圈	Washer	1	
3	NJ38518103XS	拉杆螺帽	Nut	1	
4	NJ38518104XS	垫圈	Washer	1	
5	NJ38518105XS	滤座	Head	1	
6	NJ38518106XS	垫圈	Washer	4	
7	NJ38518107XS	管接头螺钉	Screw	2	
8	NJ38518108XS	壳体密封圈	Seal	1	
9	NJ38518109XS	滤芯密封圈	Seal	2	
10	NJ38518110XS	滤芯部件	Fuel Filter Element	1	
11	NJ38518111XS	托盘	Plate	1	
12	NJ38518112XS	拉杆密封圈	Seal	1	
13	NJ38518113XS	垫圈	Washer	1	
14	NJ38518114XS	弹簧	Spring	1	
15	NJ38518115XS	壳体部件	Cap	1	

15. HYDRAULIC PUMP BRACKET



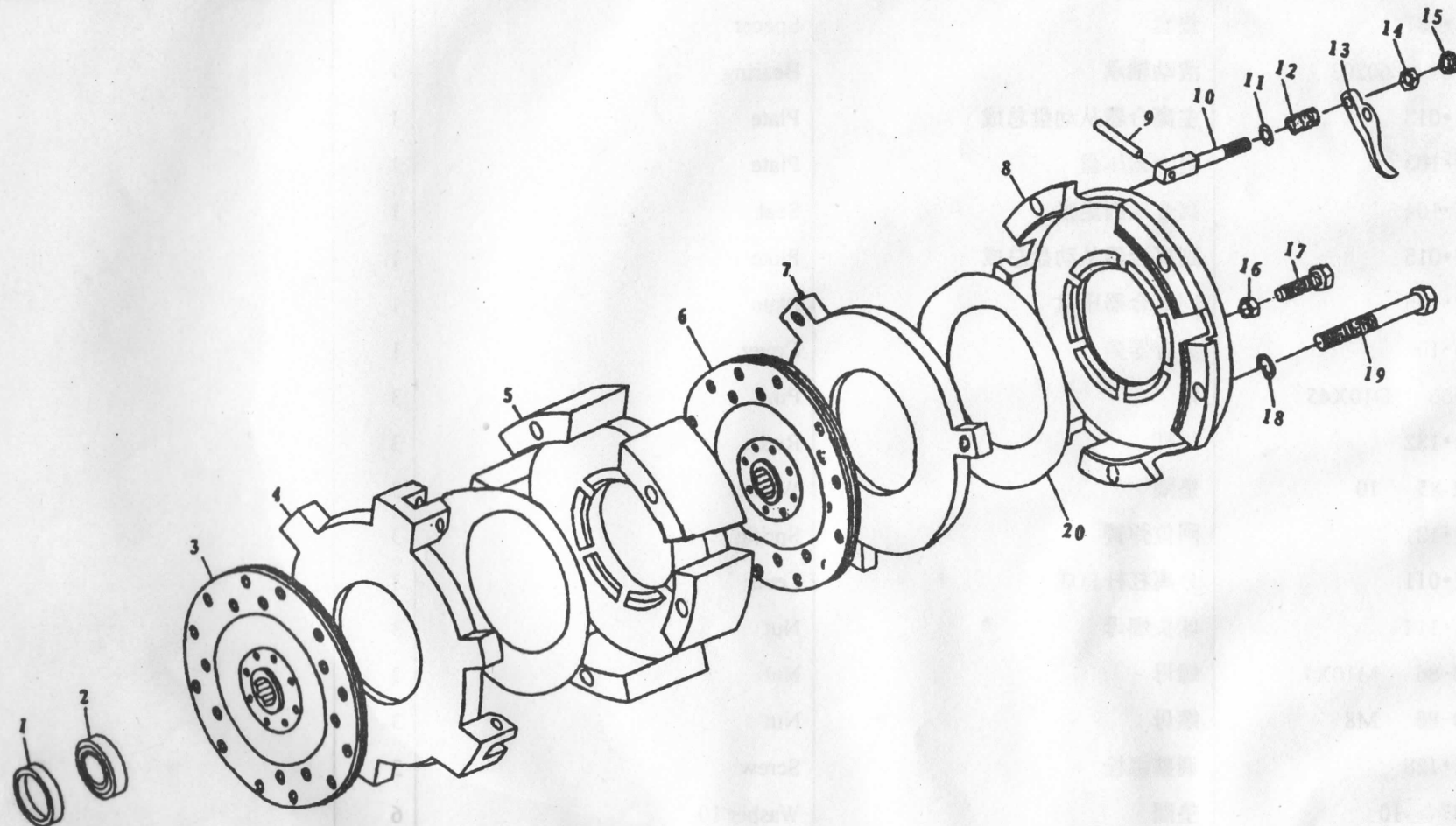
序号 No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remark
1	GB276-89 106	滚动轴承	Bearing	2	
2	NJ385.20.101T	液压泵齿轮	Hydraulic pump Gear	1	
3	NJ385.02.104T	液压泵轴承座垫片	Gasket	2	
4	NJ385.20.102T	液压泵轴承座	Bearing seat	1	
5	NJ385.02.105T	液压泵垫片	Gasket	1	
6	GB93-87 8	垫圈	Washer	2	
7	GB70—85 M8×25	螺钉	Screw	2	

16. THROTTLE CONTROLS



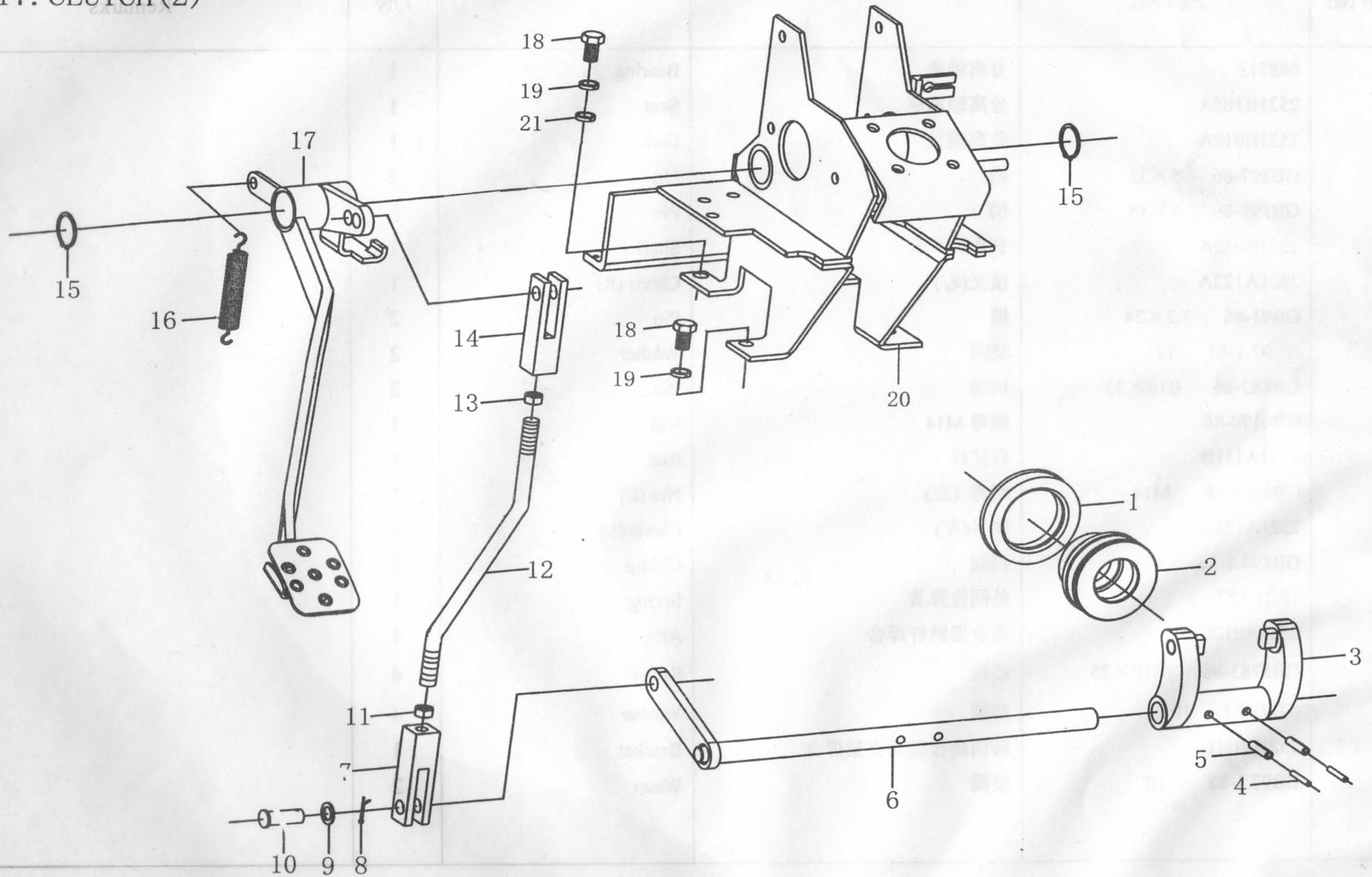
序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	2520A111B	手油门手柄	Handle	1	
2	2520A110D	手油门操纵板	Lever	2	
3	GB91-86 1.6×20	销	Pin	3	
4	GB882-86 5×18	销轴 B	Pin	2	
5	2520A118B	垫块 I	Washer	1	
6	2520A112A	大垫圈	Washer	1	
7	2520A109A	摩擦片	Disc	1	
8	GB5287-85 12	垫圈	Washer	1	
9	2520A114A	弹簧	Spring	1	
10	GB97.1-85 12	垫圈	Washer	1	
11	GB6185-86 M12	I 型全金属六角锁紧螺母	Nut	1	
12	2520A015C	手油门拉索总成	Cable	1	
13	2520A013C	熄火拉索总成	Cable	1	
14	2520B019C	轴支承套焊合	Arm	1	
15	2520A105A	轴套	Bush	2	
16	GB 879-86 4×20	销	Pin	2	
17	2520A115B	回位弹簧	Spring	1	
18	2520B016C	脚油门支架焊合	Bracket	1	
19	2520A103A	橡胶垫	Bush	1	
20	2520A017A	脚油门踏板焊合	Pedal	1	
21	2520A014D	脚油门拉索总成	Cable	1	
22	GB91-86 4×35	销	Pin	1	
25	2520A108C	油门拉轴	Shaft	1	
26	GB848-85 6	垫圈	Washer	1	

17. CLUTCH (1)



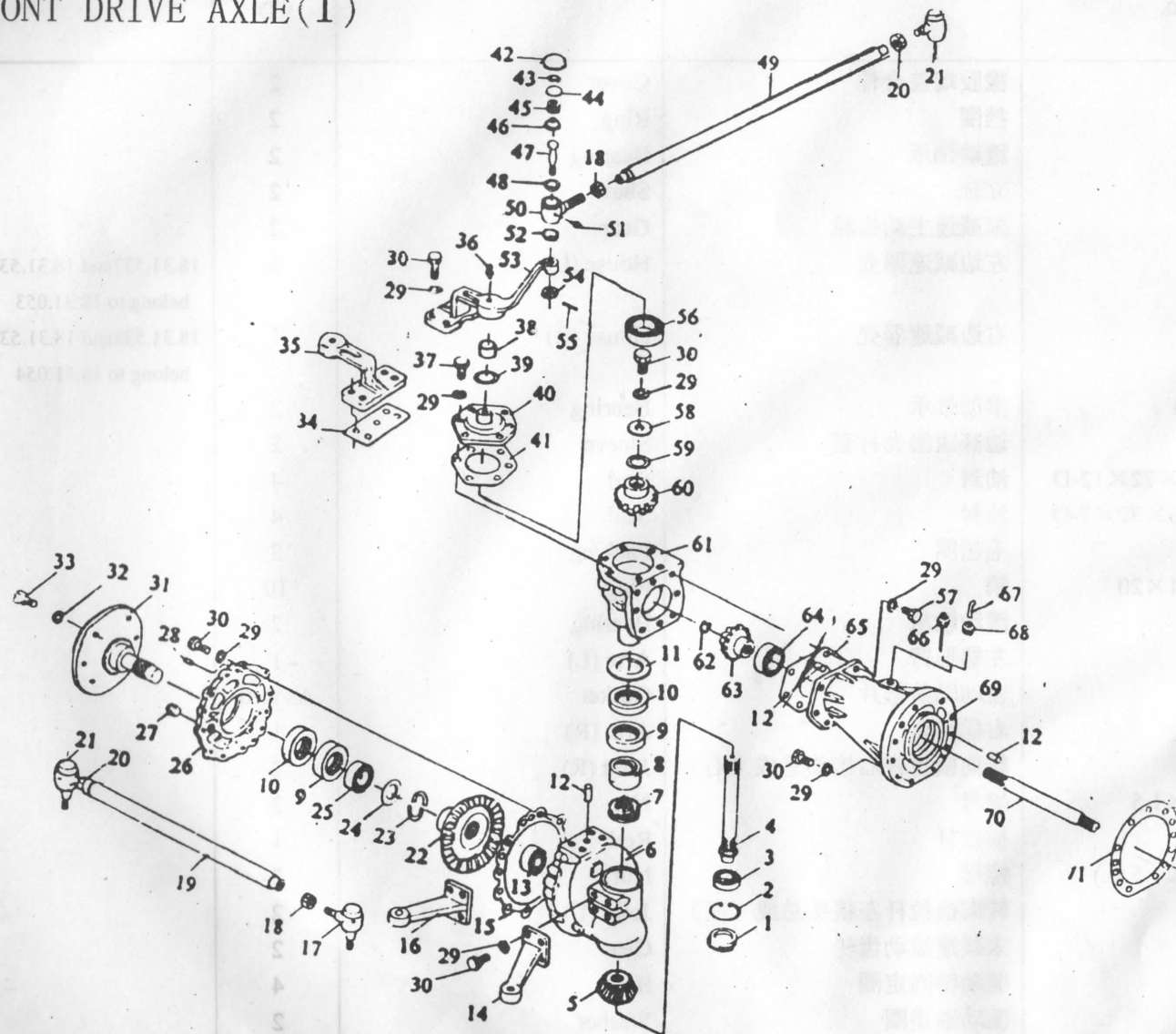
序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	250•21•137	垫套	Spacer	1	
2	GB278-89 60203	滚动轴承	Bearing	1	
3	250•21•013	主离合器从动盘总成	Plate	1	
4	250•21•103	离合器压盘	Plate	1	
5	250•21•104	离合器固定盘	Seat	1	
6	250•21•015	副离合器从动盘总成	Plate	1	
7	250•21•105	副离合器压盘	Plate	1	
8	250•21•106	离合器盖	Cover	1	
9	GB119-86 D10X45	销	Pin	3	
10	250•21•132	拉杆	Rod	3	
11	GB97.1-85 10	垫圈	Washer	3	
12	250•21•121	回位弹簧	Spring	3	
13	250•21•011	分离杠杆总成	Lever	3	
14	250•21•114	球头螺母	Nut	3	
15	GB6173-86 M10X1	螺母	Nut	3	
16	GB6170-86 M8	螺母	Nut	3	
17	250•21•128	调整螺栓	Screw	3	
18	GB93-87 10	垫圈	Washer 10	6	
19	GB5782-86 M10X110	螺栓	Bolt M10X110	6	
20	250•21•102	蝶形弹簧	Spring	1	

17. CLUTCH (2)



序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	688713	分离轴承	Bearing	1	
2	2521B105A	分离轴承座	Seat	1	
3	2521B013A	分离拨叉	Fork	1	
4	GB897-86 5×35	销	Pin	2	
5	GB897-86 8×35	销	Pin	2	
6	2521B012A	分离轴焊合	Shaft	1	
7	2521A122A	接叉(右)	Clevis (R)	1	
8	GB91-86 3.2×24	销	Pin	2	
9	GB97.1-85 14	垫圈	Washer	2	
10	GB882-86 B14×35	销轴	Pin	2	
11	GB6170-86	螺母 M14	Nut	1	
12	2521A111B	联接杆	Rod	1	
13	GB6170-86 M14	螺母 (左)	Nut (L)	1	
14	2521A121A	接叉(左)	Clevis (L)	1	
15	GB894.1-86 30	挡圈	Circlip	2	
16	18.21.127	外回位弹簧	Spring	1	
17	2521A012C	离合器踏杆焊合	Arm	1	
18	GB5783-86 M10×25	螺栓	Screw	4	
19	GB93-87 10	垫圈	Washer	4	
20	2521B011G	转向离合制动支架焊合	Bracket	1	
21	GB97.1-85 10	垫圈	Waser	2	

18.FRONT DRIVE AXLE(1)

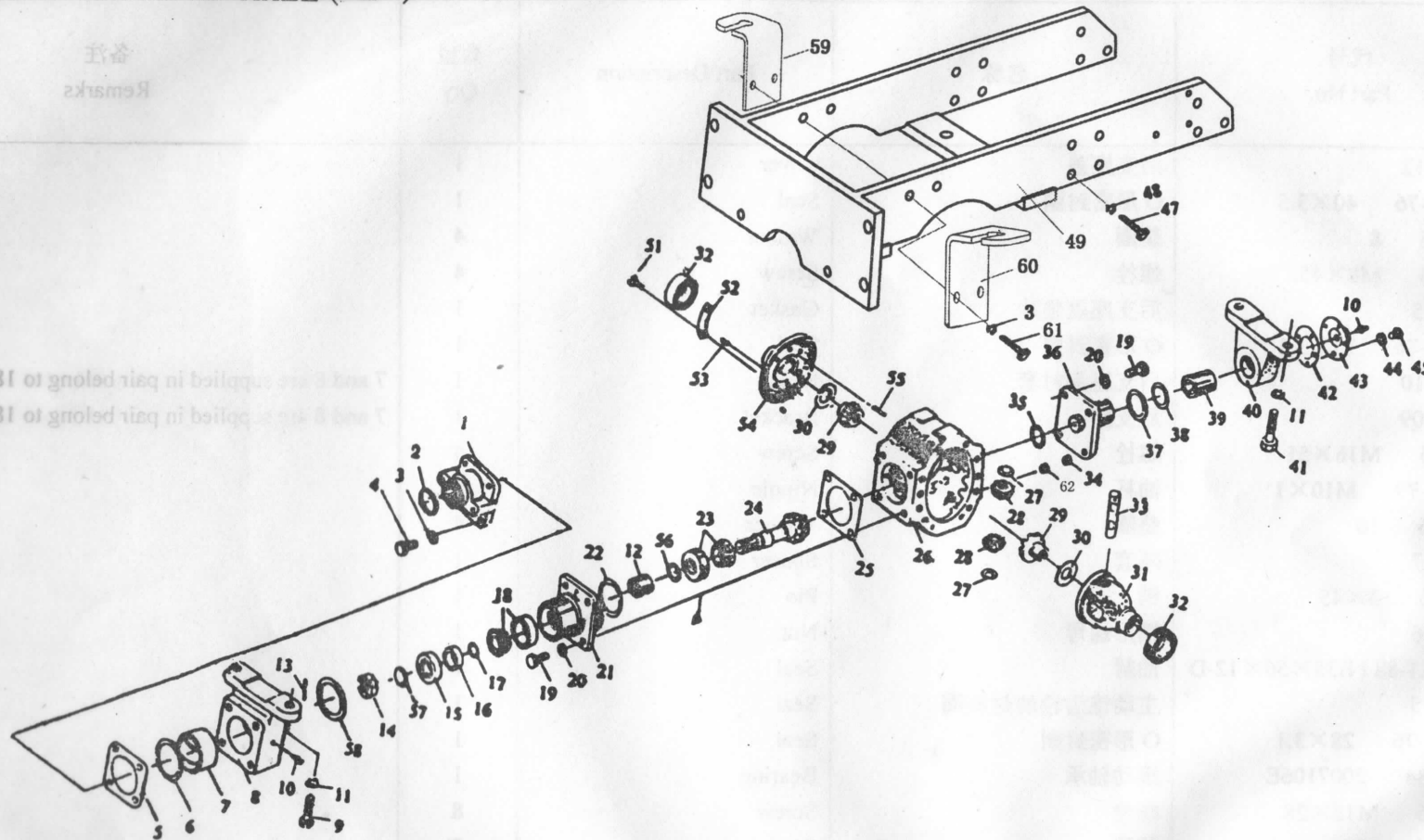


序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	18.31.059	橡胶端盖合件	Cover	2	
2	GB893-76 62	挡圈	Ring	2	
3	GB276-82 305	滚动轴承	Bearing	2	
4	18.31.507	立轴	Shaft	2	
5	18.31.512	末减速主动齿轮	Gear	2	
6	18.31.537	左边减速器壳	House (L)	1	18.31.537and 18.31.539 are supplied in pair belong to 18.31.053
	18.31.538	右边减速器壳	House (R)	1	18.31.538and 18.31.539 are supplied in pair belong to 18.31.054
7	GB301-84 8106	滚动轴承	Bearing	2	
8	18.31.539	边减速器壳衬套	Sleeve	2	
9	GB9877.1-88 B50×72×12-D	油封	Seal	4	
10	GB9877.1-88 FB50×72×7-D	油封	Seal	4	
11	18.31.515	毛毡圈	Packing	2	
12	GB119-76 10jc4×20	销	Ping	10	
13	GB276-82 206	滚动轴承	Bearing	2	
14	18.31.519	左梯形臂	Arm (L)	1	
15	18.31.516	驱动轴盖垫片	Gasket	As Req	
16	18.31.520	右梯形臂	Arm (R)	1	
17	18.31.020	转向横拉杆右接头总成 (右)	Joint (R)	2	
18	GB53-76 M16×1.5	螺母	Nut	2	
19	18.31.543	横拉杆	Rod	1	
20	GB53-76 M16×1.5 (L)	螺母	Nut	2	
21	18.31.021	转向横拉杆左接头总成 (左)	Joint (L)	2	
22	18.31.506	末减速被动齿轮	Gear	2	
23	18.31.515	驱动轴固定圈	Bush	4	
24	18.31.513	驱动轴垫圈	Washer	2	
25	GB276-82 307	滚动轴承	Bearing	2	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
26	18.31.504	驱动轴盖	Cover	2	
27	164.31.115	螺塞	Plug	2	
28	GB119-76 8jc4×20	销	Pin	4	
29	GB93-76 10	垫圈	Washer	86	
30	GB21-76 M10×28	螺栓	Screw	60	
31	18.31.801	驱动轴	Shaft	2	
32	GB93-76 14	垫圈	Washer	12	
33	GB21-76 M14×30	螺栓	Screw	12	
34	18.31.565	调整垫片	Gasket	As Req	
35	18.31.056A	右联接臂合件	Arm (R)	1	
36	GB1152-79 M10×1	油杯	Nipple	2	
37	GB21-76 M10×25	螺栓	Screw	12	
38	18.31.540	联接转向臂衬套	Bush	2	53 and 38 are supplied in pair belong to 18.31.055
39	GB1235-76 41×3.5	O 形密封圈	Seal	2	
40	18.31.511	上轴承盖	Cover	2	
41	18.31.517	上轴承盖垫片	Gasket	2	
42	18.31.138	转向拉杆接头弹簧座	Cover	4	
43	GB893-76 26	挡圈	Ring	4	
44	18.31.133	转向拉杆接头垫圈	Cover	4	
45	18.31.132	转向拉杆接头弹簧	Sping	4	
46	18.31.131	转向拉杆球销上套	Seat (upper)	4	
47	18.31.127	转向拉杆球销	Pin	4	
48	18.31.130	转向拉杆球销下套	Seat (lower)	4	
49	18.31.202	纵拉杆	Link	1	
50	18.31.128	转向横拉杆右接头	Socket	2	
	18.31.129	转向横拉杆左接头	Socket	2	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
51	GB1152-79 M6	油杯	Nipple M6	4	
52	18.31.134	转向拉杆接头防尘垫	Cap	4	
53	18.31.541A	左转向臂	Arm (L)	1	53 and 38 are supplied in pair belong to 18.31.055
54	GB59-76 M12×1.25	螺母	Nut	4	
55	GB91-76 3×25	销	Pin	4	
56	GB276-82 110	滚动轴承	Bearing	2	
57	GB21-76 M10×30	螺栓	Screw	2	
58	18.31.518	立轴挡圈	Ring	2	
59	18.31.566	立轴调整垫片	Gasket	As Req	
60	18.31.508	中间传动主动齿轮	Gear	2	
61	18.31.503	立轴套管	Tube	2	
62	GB893-76 21	挡圈	Ring	2	
63	18.31.509	中间传动主动齿轮	Gear	2	
64	GB276-82 207	滚动轴承	Bearing	2	
65	18.31.524	立轴套管垫圈	Washer	2	
66	18.31.063	量油尺合件	Dipstick	1	
67	18.31.521	通气管	Tube	1	
68	18.31.557	通气塞	Plug	1	
69	18.31.502A	半轴套管	Housing	2	
70	18.31.510	半轴	Shaft	2	
71	18.31.523	主传动壳体垫片	Gasket	2	

18. FRONT DRIVE AXLE (2)



Front
Axle

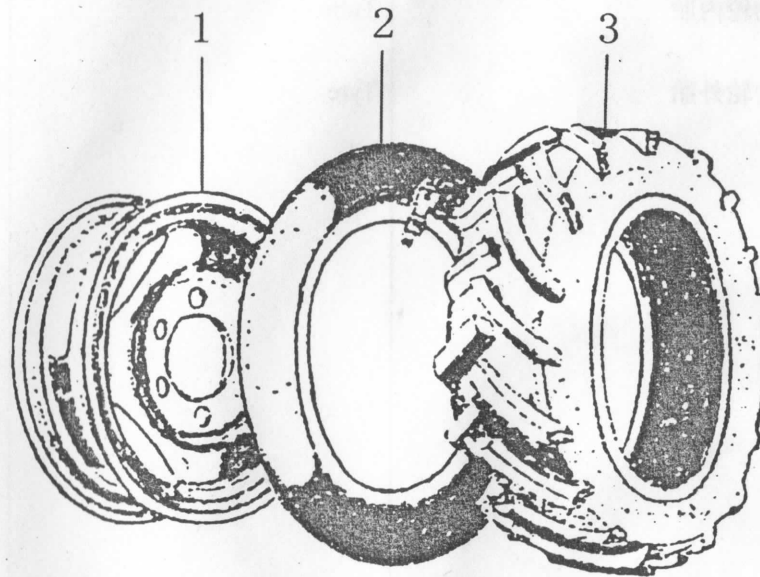
18 FRONT DRIVE AXLE (S)

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	164.31.112	后支座盖	Cover	1	
2	GB1235-76 40×3.5	O形密封圈	Seal	1	
3	GB93-76 8	垫圈	Washer	4	
4	GB21-76 M8×45	螺栓	Screw	4	
5	18.31.555	后支座盖垫片	Gasket	1	
6	GB1235-76 75×3.1	O形密封圈	Seal	1	
7	164.31.110	后支座盖衬套	Bush	1	7 and 8 are supplied in pair belong to 18.31.062
8	164.31.109	后支座	Bracket	1	7 and 8 are supplied in pair belong to 18.31.062
9	GB21-76 M16×55	螺栓	Screw	4	
10	GB1152-79 M10×1	油杯	Nipple	2	
11	GB93-76 16	垫圈	Washer	4	
12	18.31.567	隔套	Spacer	1	
13	GB91-76 3×45	销	Pin	1	
14	18.31.536	槽形螺母	Nut	1	
15	GB9877.1-88 FB35×56×12-D	油封	Seal	1	
16	18.31.535	主动锥齿轮油封座圈	Seat	1	
17	GB1235-76 28×3.1	O形密封圈	Seal	1	
18	GB297-84 2007106E	滚动轴承	Bearing	1	
19	GB21-76 M12×28	螺栓	Screw	8	
20	GB93-76 12	垫圈	Washer	8	
21	18.31.533	主动锥齿轮轴承座	Retainer	1	
22	GB1235-76 85×3.1	O形密封圈	Seal	1	
23	GB297-84 27306	滚动轴承	Bearing 27306E	1	
24	18.31.534	主动锥齿轮	Gear	1	24 and 54 are supplied in pair
25	18.31.522	轴承座齿轮	Shims	As Req	
26	18.31.501	主传动壳体	House	1	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
27	18.31.527	行星齿轮垫圈	Washer	2	
28	18.31.528	差速器行星齿轮	Gear	2	
29	18.31.532	差速器半轴齿轮	Gear	2	
30	18.31.526	半轴齿轮垫圈	Washer	2	
31	18.31.525	差速器壳体	House	1	
32	GB276-64 109	滚动轴承	Bearing	2	
33	18.31.529	行星齿轮轴	Shaft	1	
34	18.55.113	螺塞	Plug	1	
35	GB1235-76 35×3.1	O 形密封圈	Seal	1	
36	18.31.549	前摆轴	Shaft	1	
37	18.31.550	前摆轴垫片	Shims	As Req	
38	GB1235-76 70×3.1	O 形密封圈	Seal	1	
39	164.31.108	前支座衬套	Bush	1	39 and 40 are supplied in pair belong to 18.31.060
40	164.31.107	前支座	Bracket	1	39 and 40 are supplied in pair belong to 18.31.060
41	GB21-76 M16×65	螺栓	Screw	2	
42	18.31.551	端盖垫片	Washer	1	
43	18.31.061	前支座端盖合件	Cover	1	
44	GB93-76 6	垫圈	Washer	4	
45	GB30-76 M6×12	螺栓	Screw	4	
47	GB21-76 M8×38	螺栓	Screw	14	
48	GB93-76 12	垫圈	Washer	14	
49	2531A011B	前桥支架焊合	Bracket	1	
51	GB21-76 M8×25	螺栓	Screw	4	
52	18.31.531	被动圆锥齿轮锁紧片	Lock Washer	2	
53	GB119-76 8ga×14	销	Pin	1	
54	18.31.530	被动圆锥齿轮	Gear	1	24 and 54 are supplied in pair

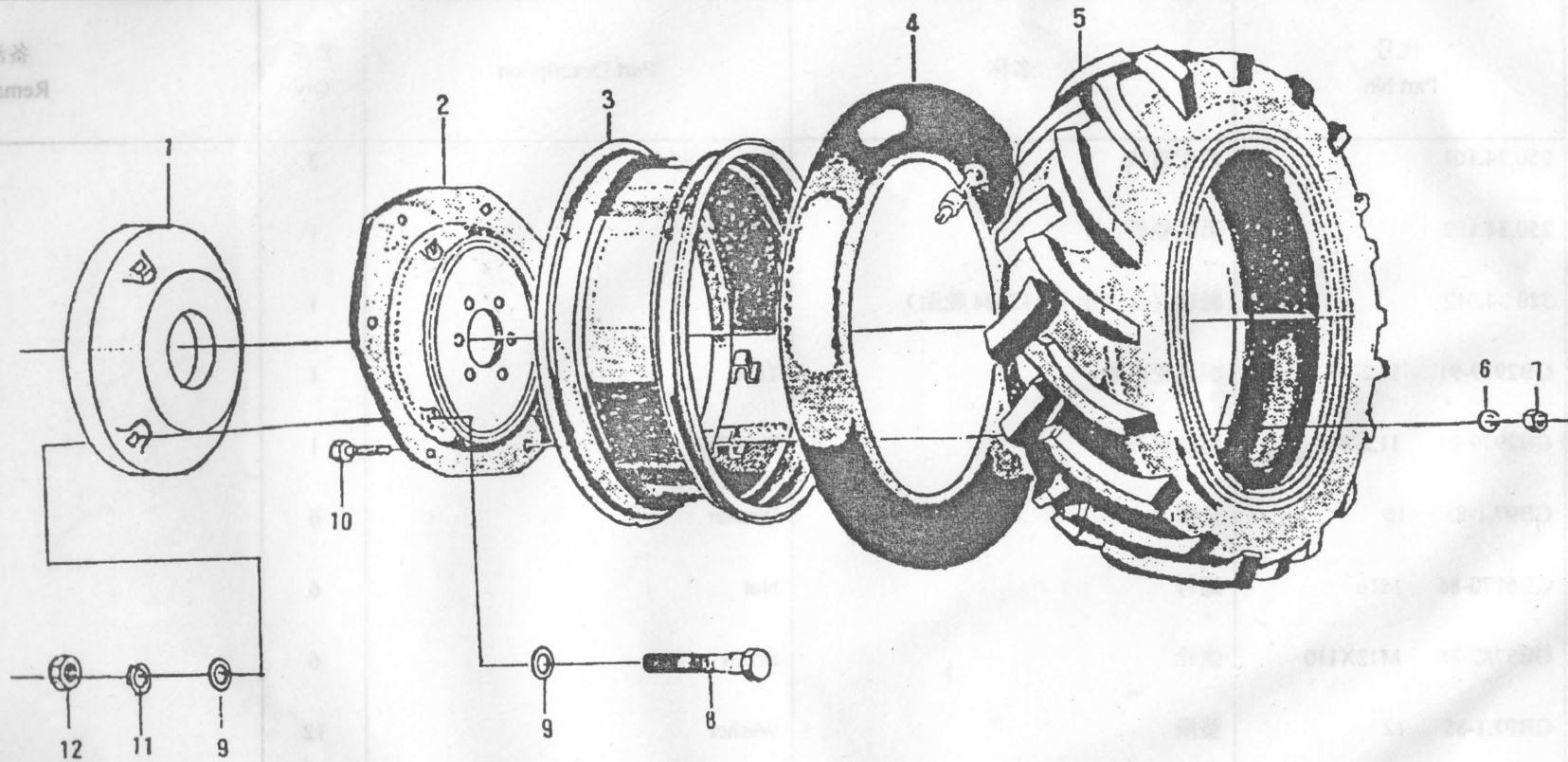
序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
55	GB119-76 8ga×35	销	Pin	1	
56	18.31.568	调整垫片	Shims	As Req	
57	18.31.569	调整垫片	Shims	As Req	
58	GB1235-76 90×3.1	O 形密封圈	Seal	1	
59	2531A108A	水箱支架 (右)	Bracket (R)	1	
60	2531A107A	水箱支架 (左)	Bracket (L)	1	
61	GB5783-86 M8×30	螺栓	Screw	4	
62	710-011 14.2	聚四氟乙烯垫圈 14.2	Plug	1	

19. WHEELS AND TYRES

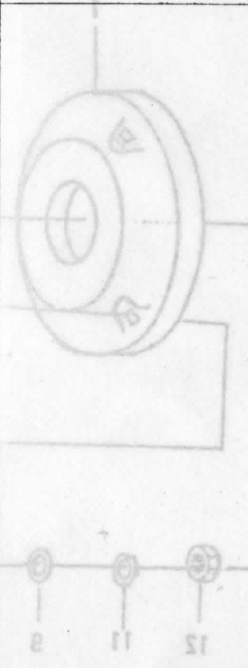


序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	254.32.011	前驱动轮轮辋合件	Rim assembly	1	
2	GB2979-91 6.50-16	驱动轮内胎	Tube	1	
3	GB2979-97 6.50-16	驱动轮外胎	Tyre	1	

20. WHEELS, TYRES AND REAR WEIGHTS



SO. WHEELS, TYRES AND REAR WEIGHTS

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	250.74.101	后配重块	Rear Weights	3	
2	250.34.102	后轮幅板	Disc	1	
3	320.34.012	轮辋焊合 (用于 11.2-24 轮胎)	Rim	1	
4	GB2979-91 11.2-24	驱动轮内胎	Tube	1	
5	GB2979-91 11.2-24	驱动轮外胎	Rear Tyre	1	
6	GB97.1-85 16	垫圈	Washer	6	
7	GB6170-86 M16	螺母	Nut	6	
8	GB5782-86 M12X110	螺栓	Screw	6	
9	GB97.1-85 12	垫圈	Washer	12	
10	58-200207	轮端螺钉	Screw	6	
11	GB93-87 12	垫圈	Washer	6	
12	GB6170-86 M12	螺母	Nut	6	

21. DRAWBAR

Remarks

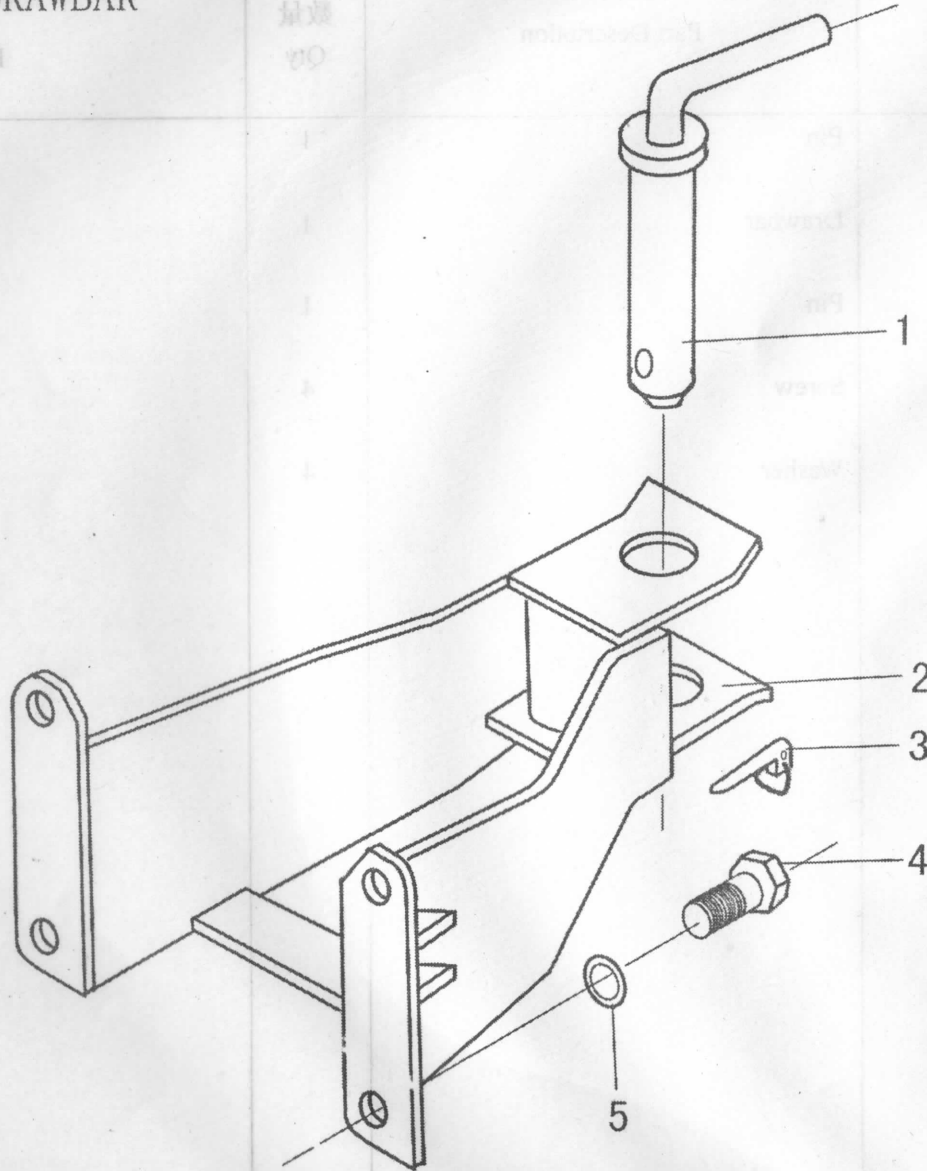
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Part Description

Part No.

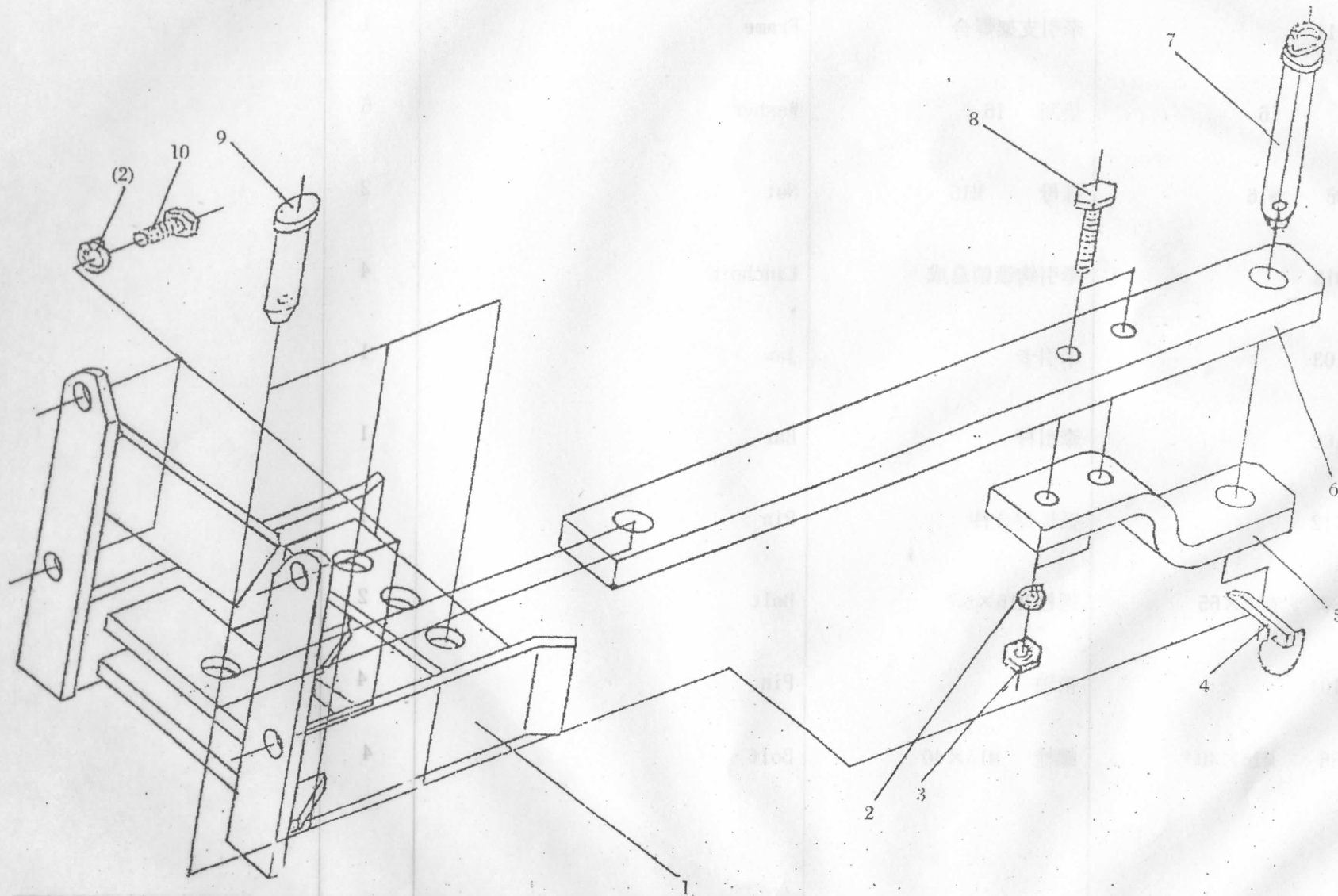
Part No.

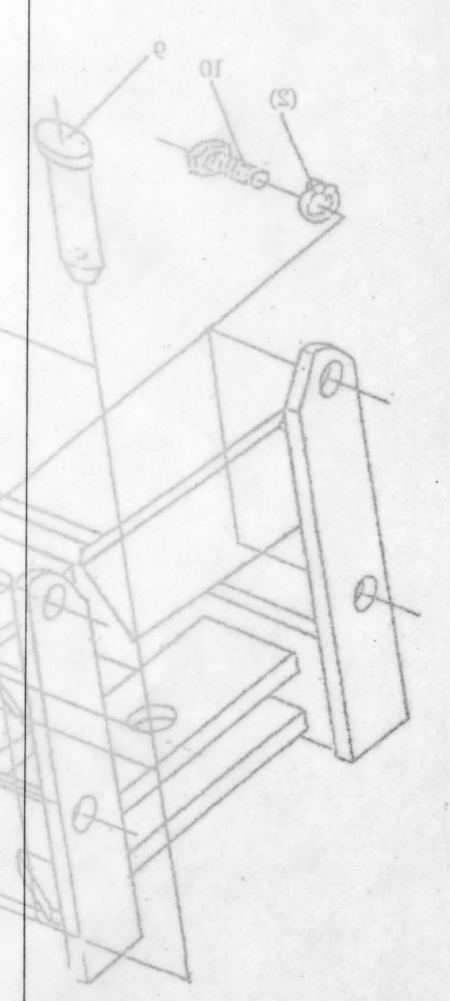
Part No.



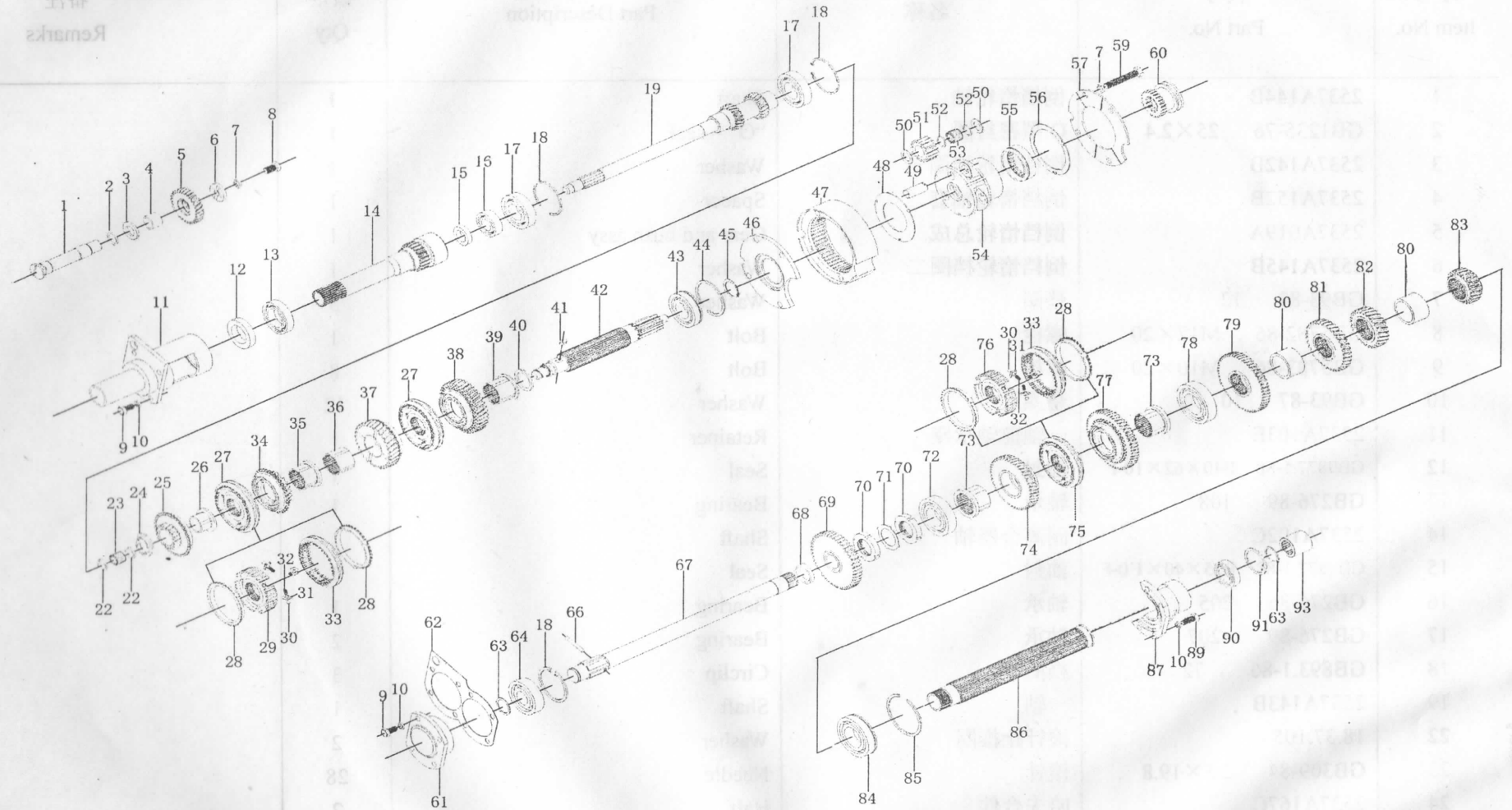
序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	36.35.012A	插销焊合件	Pin	1	
2	320.35.011	牵引钩合件	Drawbar	1	
3	27A.35.013	锁销总成	Pin	1	
4	GB21-76 M16×40	螺栓	Screw	4	
5	GB93-76 16	垫圈	Washer	4	

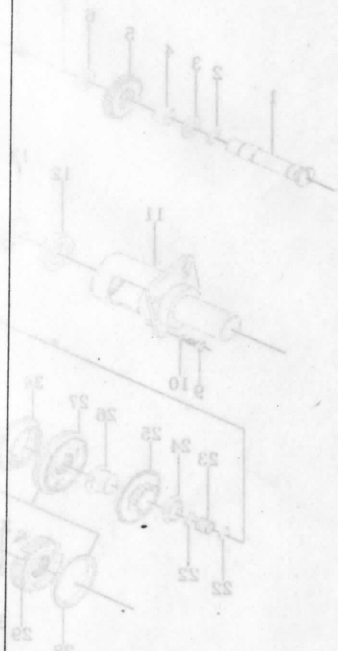
21. SWINGING DRAE BAR



序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	250.35.011	牵引支架焊合	Frame	1	
2	GB93-87 16	垫圈 16	Washer	6	
3	GB6170-86 M16	螺母 M16	Nut	2	
4	27A.35.013	牵引钩锁销总成	Linchpin	4	
5	250.35.103	牵引卡	Jaw	1	
6	250.35.102	牵引杆	Bar	1	
7	250.35.012	插销焊合件	Pin	1	
8	GB5782-86 M16×65	螺栓 M16×65	Bolt	2	
9	250.35.101	销轴	Pin	4	
10	GB5783-86 M16×40	螺栓 M16×40	Bolt	4	

22. TRANSMISSION (1)



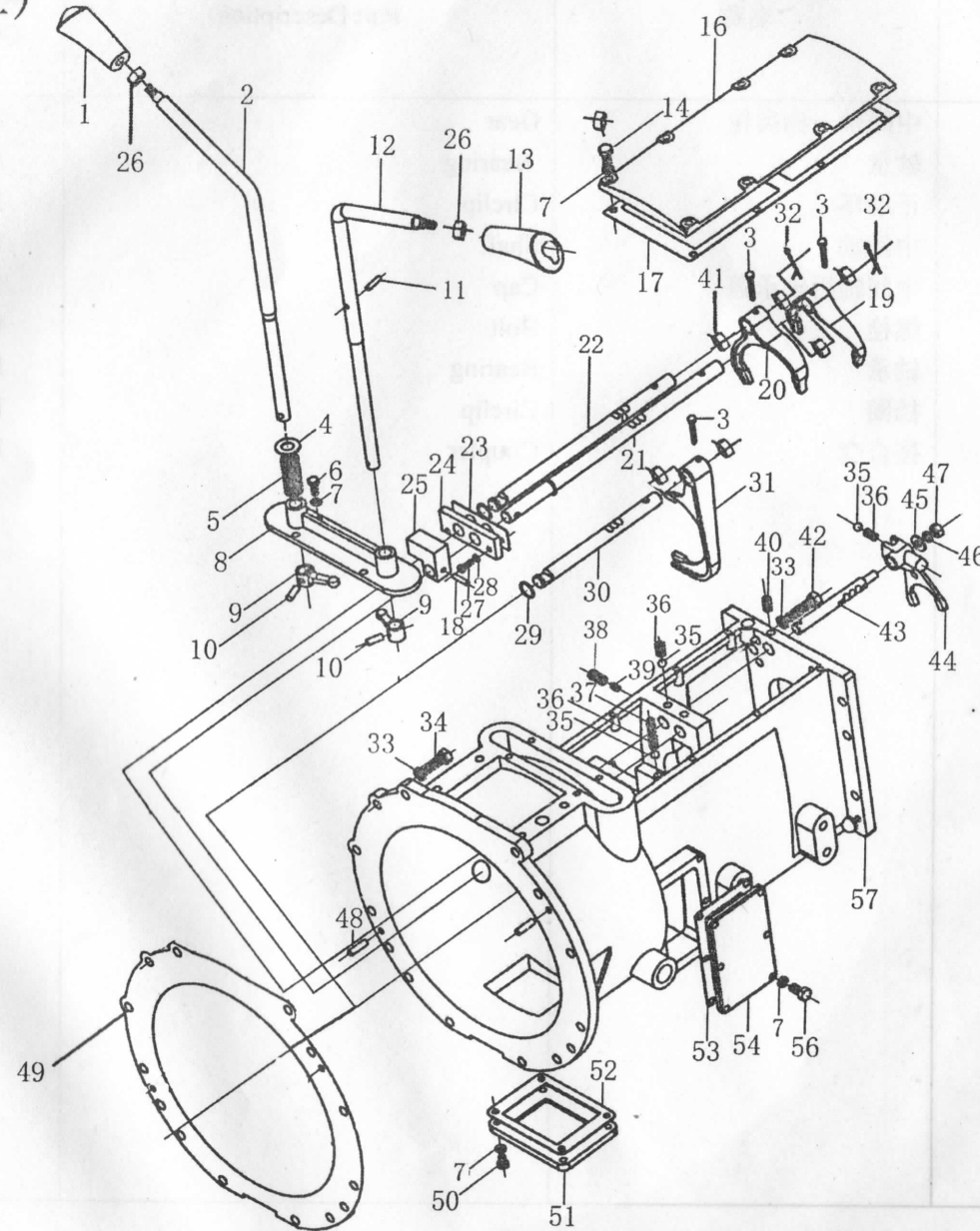
序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	2537A144B	倒档惰轮轴	Shaft	1	
2	GB1235-76 25×2.4	O 型密封圈	“O” – seal	1	
3	2537A142B	倒档惰轮挡圈一	Washer	1	
4	2537A152B	倒档惰轮轴套	Spacer	1	
5	2537A019A	倒档惰轮总成	Gear and bush assy	1	
6	2537A145B	倒档惰轮挡圈二	Washer	1	
7	GB93-87 12	垫圈	Washer	5	
8	GB5782-86 M12×20	螺栓	Bolt	1	
9	GB5783-86 M10×20	螺栓	Bolt	8	
10	GB93-87 10	垫圈	Washer	12	
11	2537A103E	一轴前轴承座	Retainer	1	
12	GB9877.1-88 B40×62×10-F	油封	Seal	1	
13	GB276-89 108	轴承	Bearing	1	
14	2537A102C	副离合器轴	Shaft	1	
15	GB9877.1-88 B25×40×10-F	油封	Seal	1	
16	GB276-86 205	轴承	Bearing	1	
17	GB276-89 207	轴承	Bearing	2	
18	GB893.1-86 72	档圈	Circlip	3	
19	2537A143B	一轴	Shaft	1	
22	18.37.105	滚针止推圈	Washer	2	
23	GB309-84 2.5×19.8	滚针	Needle	28	
24	2537A167C	哈夫合件	Half	2	
25	2537A014C	二轴四档齿轮焊接总成	Gear	1	
26	2537A128B	二轴四档齿轮轴套	Shaft Sleeve	1	
27	2537A015B	同步器总成	Synchronizer	2	
28	2537A129A	同步环	Synchronizer Ring	6	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
29	2537A130B	一三四档同步器齿毂	Hub	6	
30	GB308-77	15/64 " 钢球	ball	9	
31	2537A131A	导块	Guide Block	2	
32	2537A132A	弹簧	Spring	9	
33	2537A133A	同步器齿套	Coupler	9	
34	2537A013C	二轴三档齿轮焊接总成	Gear	1	
35	2537A127B	二轴三档齿轮轴套	Shaft sleeve	1	
36	2537A126B	二轴二档齿轮轴套	Shaft sleeve	1	
37	2537A012D	二轴二档齿轮焊接总成	Gear	1	
38	2537A011C	二轴一档齿轮焊接总成	Gear	1	
39	2537A125B	二轴一档齿轮轴套	Shaft Sleeve	1	
40	2537A180A	垫圈	Washer	1	
41	2537A175B	键	Key	1	
42	2537A134D	二轴	Shaft	1	
43	GB277-89	50207 轴承	Bearing	1	
44	GB305-64	72 止动环	Ring	1	
45	GB894.1-86	35 挡圈	Circlip	1	
46	2537A182A	二轴后轴承盖	Cap	1	
47	2537A183A	齿圈	Gear	1	
48	18.37.201	行星架前垫片	Plate	1	
49	18.37.202	行星轮轴	Shaft	3	
50	18.37.204	行星轮垫片	Plate	6	
51	18.37.207	行星齿轮	Gear	3	
52	18.37.203	行星轮滚针隔圈	Spacer	6	
53	GB309-77	3×19.8 滚针	Needle	66	
54	18.37.209	行星齿轮架	Carrier	1	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
55	2537A105A	行星轮架花键圈	Coupler	1	
56	18.37.205	行星架后垫片	Plate	1	
57	18.37.206	行星轮架后盖	Cover	1	
59	GB5782-86 M12×70	螺栓	Bolt	4	
60	2537A106A	结合齿套	Coupler	1	
61	250.37.103	功率输出轴前轴承盖	Cap	1	
62	2537A170A	前轴承盖纸垫	Gasket	1	
63	GB894.1-86 30	档圈	Circlip	2	
64	GB276-89 306	轴承	Bearing	1	
66	GB/T879.2 6×45	销	Pin	1	
67	2537A146C	功率输出轴	shaft	1	
68	250.37.126	轴肩	Collar	1	
69	250.37.118	功率输出轴常啮合齿轮	gear	1	
70	GB812-76 M39×1.5	圆螺母	nut	2	
71	GB858-76 39	止动垫圈	Washer	1	
72	GB276-89 208	轴承	Bearing	1	
73	2537A136B	中间轴齿轮轴套	Shaft sleeve	2	
74	2537A017D	中间轴倒档齿轮焊接总成	gear	1	
75	2537A016B	前进、倒退档同步器总成	Synchronizer	1	
76	2537A135A	前进、倒退档同步器齿毂	Hub	1	
77	2537A018C	中间轴前进档齿轮焊接总成	Gear	1	
78	GB276-89 209	轴承	Bearing	1	
79	2537A112C	中间轴四档齿轮	Gear	1	
80	2537A108B	中间轴齿轮隔套	Shaft sleeve	2	
81	2537A111C	中间轴三档齿轮	Gear	1	
82	2537A110C	中间轴二档齿轮	Gear	1	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
83	2537A109B	中间轴一档齿轮	Gear	1	
84	GB277-89 50209	轴承	Bearing	1	
85	GB305-64 85	止动环	Circlip	1	
86	2537A147C	中间轴	Shaft	1	
87	2537A162C	中间轴后轴承盖	Cap	1	
89	GB5783-86 M10×25	螺栓	Bolt	4	
90	GB276-89 106	轴承	Bearing	1	
91	GB893.1-86 55	挡圈	Circlip	1	
93	250.37.110-1	接合套	Coupler	1	

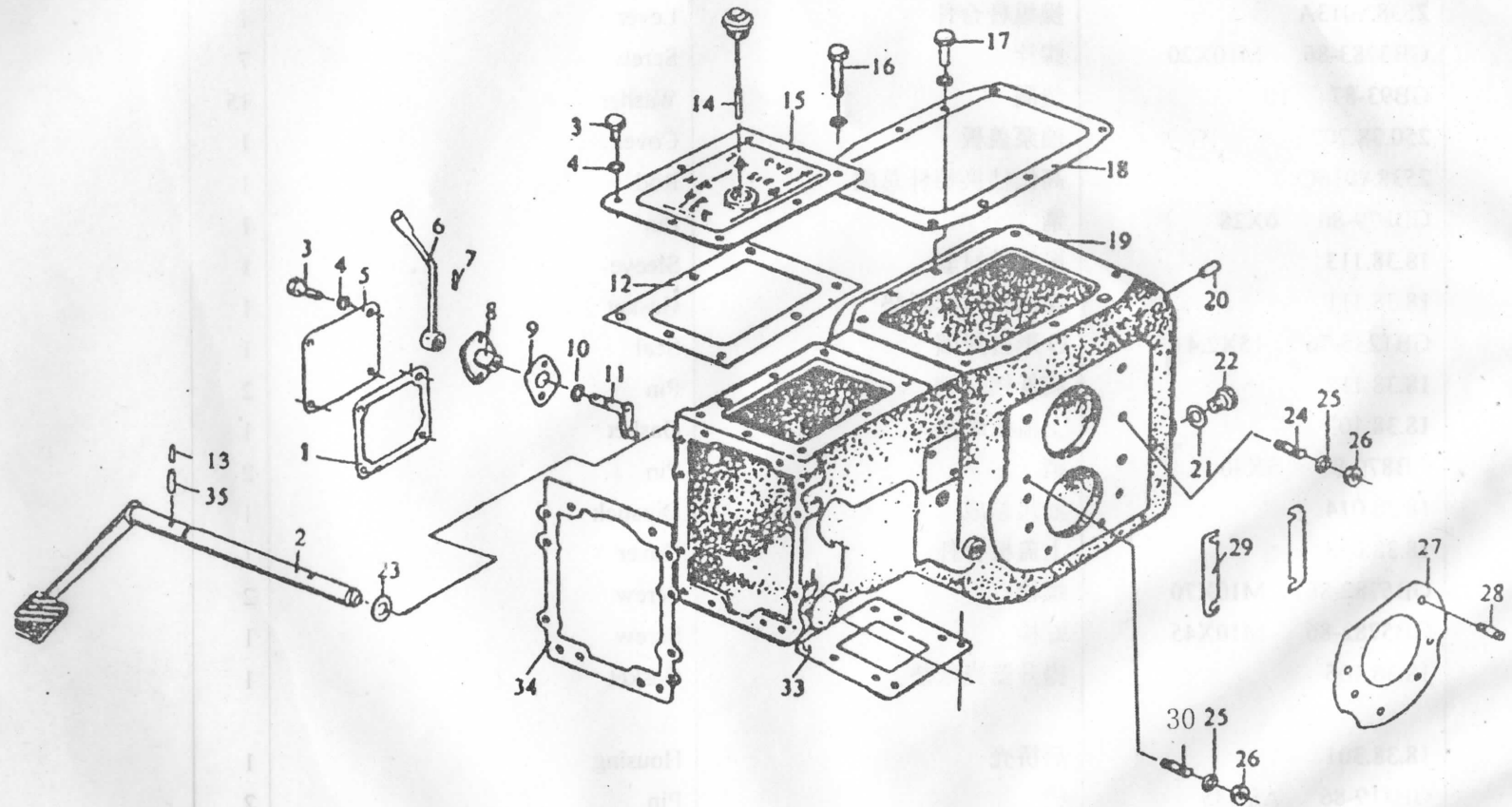
7. TRANSMISSION (二)



Item No.	Part No.
83	2537A109B
84	GB377-89
85	GB305-84
86	2537A147C
87	2537A163C
89	GB2783-86
90	GB276-89
91	GB893.1-86
93	25037.110-1

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	2537A149A	换档杆手柄	Handle	1	
2	2537A176F	一二三四档换档杆	Lever	1	
3	2537A187A	紧定螺钉	Bolt	3	
4	GB95-85 16	垫圈 16	Washer	2	
5	2537A173A	弹簧	Spring	2	
6	GB5783-86 M8×20	螺栓 M8×20	Bolt	4	
7	GB93-87 8	垫圈 8	Washer	22	
8	2537A156B	离合器壳上盖	Cover	1	
9	2537A159B	拨头	Shift pin	2	
10	GB/T879.5 8×22	销 8×22	Pin	2	
11	GB/T879.5 10×28	销 10×28	Pin	1	
12	2537A177E	前进倒退档换档杆	Lever	1	
13	2537A148A	前后档手柄	Handle	1	
14	GB5783-86 M8×35	螺栓 M8×35	Bolt	8	
16	2537A160B	变速箱盖	Cover	1	
17	2537A172B	变速箱纸垫	Gasket	1	
18	GB/T879.5 6×25	销 6×25	Pin	1	
19	2537A157D	一、二档拨叉	Fork	1	
20	2537A158E	三、四档拨叉	Fork	1	
21	2537A150D	一、二档拨叉轴	Rail	1	
22	2537A151D	三、四档拨叉轴	Rail	1	
23	2537A171A	拨叉轴盖板纸垫	Gasket	1	
24	2537A169D	拨叉轴盖板	Cover	1	
25	2537A168C	一二档拨叉轴拨块	Shift block	1	
26	GB6172-86 M14	螺母 M14	Nut	2	
27	GB5783-86 M6×20	螺栓 M6×20	Bolt	2	
28	GB93-87 6	垫圈 6	Washer	2	

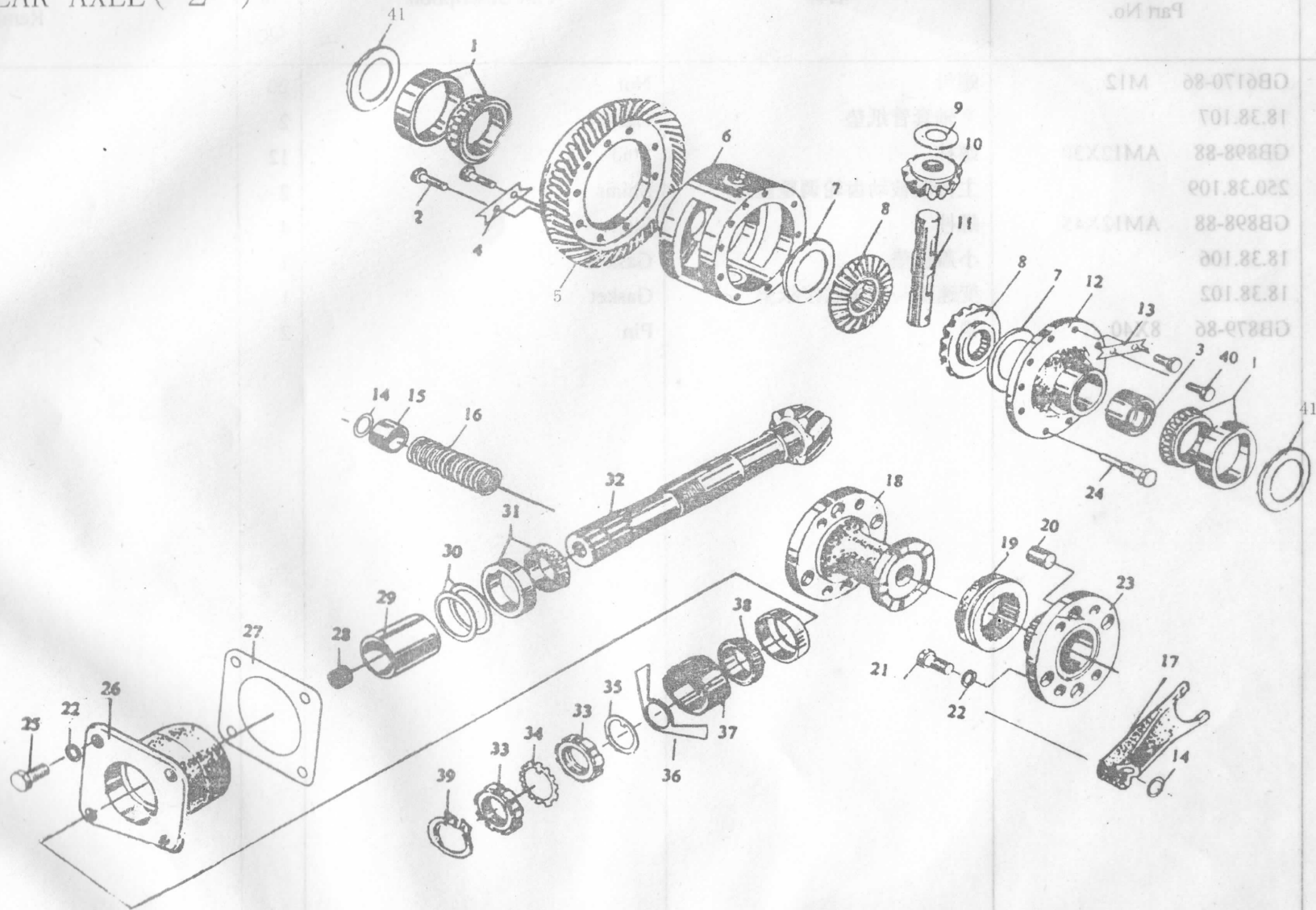
序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
29	GB1235-76 22×2.4	O 型密封圈 22×2.4	“O” -Ring	3	
30	2537A161F	前进、倒退档拨叉轴	Rail	1	
31	2537A174E	前进倒退挡拨叉	Fork	1	
32	GB91-86 4*30	开口销 4*30	Pin	2	
33	GB93-87 12	垫圈 12	Washer	16	
34	GB5783-86 M12×35	螺栓 M12×35	Bolt	14	
35	GB308-89 3/8"	钢球 3/8"	Ball	4	
36	18.37.127	拨叉定位弹簧	Spring	4	
37	2537A184A	圆销	Pin	1	
38	GB80-85 M12×15	内六角紧钉螺钉 M12×15	Screw	1	
39	GB308-89 φ7.5	钢球 φ7.5	Ball	2	
40	GB75-85 M8×30	螺钉 M8×30	Screw	1	
41	GB/T810-1988 M18	小圆螺母 M18	Nut	6	
42	GB5782-86 M12×45	螺栓 M12×45	Bolt	2	
43	2537A163A	高低挡拨叉轴	Rail	1	
44	18.37.211	高低挡拨叉	Fork	1	
45	GB97.1-85 10	垫圈 10	Washer	1	
46	GB93-87 10	垫圈 10	Washer	1	
47	GB6170-86 M10	螺母 M10	Nut	1	
48	GB119-86 A8×30	销 A8×30	Pin	2	
49	2537A186A	离合器壳纸垫	Gasket	1	
50	GB5783-86 M8×12	螺栓 M8×12	Bolt	4	
51	250.21.139	盖板	Cover	1	
52	250.21.140	纸垫	Gasket	1	
53	2537A154A	变速箱侧盖纸垫	Gasket	1	
54	2537A153A	变速箱侧盖	Cover	1	
56	GB5783-86 M8×25	螺栓 M8×25	Bolt	6	
57	2537A101J	变速箱壳体	Housing	1	



序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	18.38.110	油泵纸垫	Gasket	1	
2	2538A013A	操纵杆合件	Lever	1	
3	GB5783-86 M10X20	螺栓	Screw	7	
4	GB93-87 10	垫圈	Washer	15	
5	250.38.202	油泵盖板	Cover	1	
6	2538A016C	高低档换挡杆总成	Rod	1	
7	GB879-86 6X28	销	Pin	1	
8	18.38.113	操纵轴衬套	Sleeve	1	
9	18.38.111	操纵轴衬套纸垫	Gasket	1	
10	GB1235-76 15X2.4	O形密封圈	Seal	1	
11	18.38.112	高低档拨销	Pin	2	
12	18.38.103	上盖板纸垫	Gasket	1	
13	GB879-86 5X40	销	Pin	2	
14	18.38.014	油尺总成	Dipstick	1	
15	18.38.013	上盖板合件	Cover	1	
16	GB5782-86 M10X70	螺栓	Screw	2	
17	GB5782-86 M10X45	螺栓	Screw	1	
18	18.38.105	提升器壳纸垫	Gasket	1	
19	18.38.301	后桥壳	Housing	1	
20	GB119-86 A8X35	销	Pin	2	
21	710-011	聚四氟乙烯垫圈	Washer	1	
22	710-006 M20X1.5	螺塞	Screw	1	
23	GB97.1-85 20	垫圈	Washer	1	
24	GB898-88 AM12X40	螺柱	Stud	4	
25	GB93-87 12	垫圈	Washer	20	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
26	GB6170-86 M12	螺母	Nut	20	
27	18.38.107	半轴套管纸垫	Gasket	2	
28	GB898-88 AM12X30	螺柱	Stud	12	
29	250.38.109	主传动被动齿轮调整垫片	Shims	2	
30	GB898-88 AM12X45	螺柱	Stud	4	
33	18.38.106	小盖板垫	Gasket	1	
34	18.38.102	变速箱与后桥联接纸垫	Gasket	1.	
35	GB879-86 8X40	销	Pin	2	

23. REAR AXLE (2)

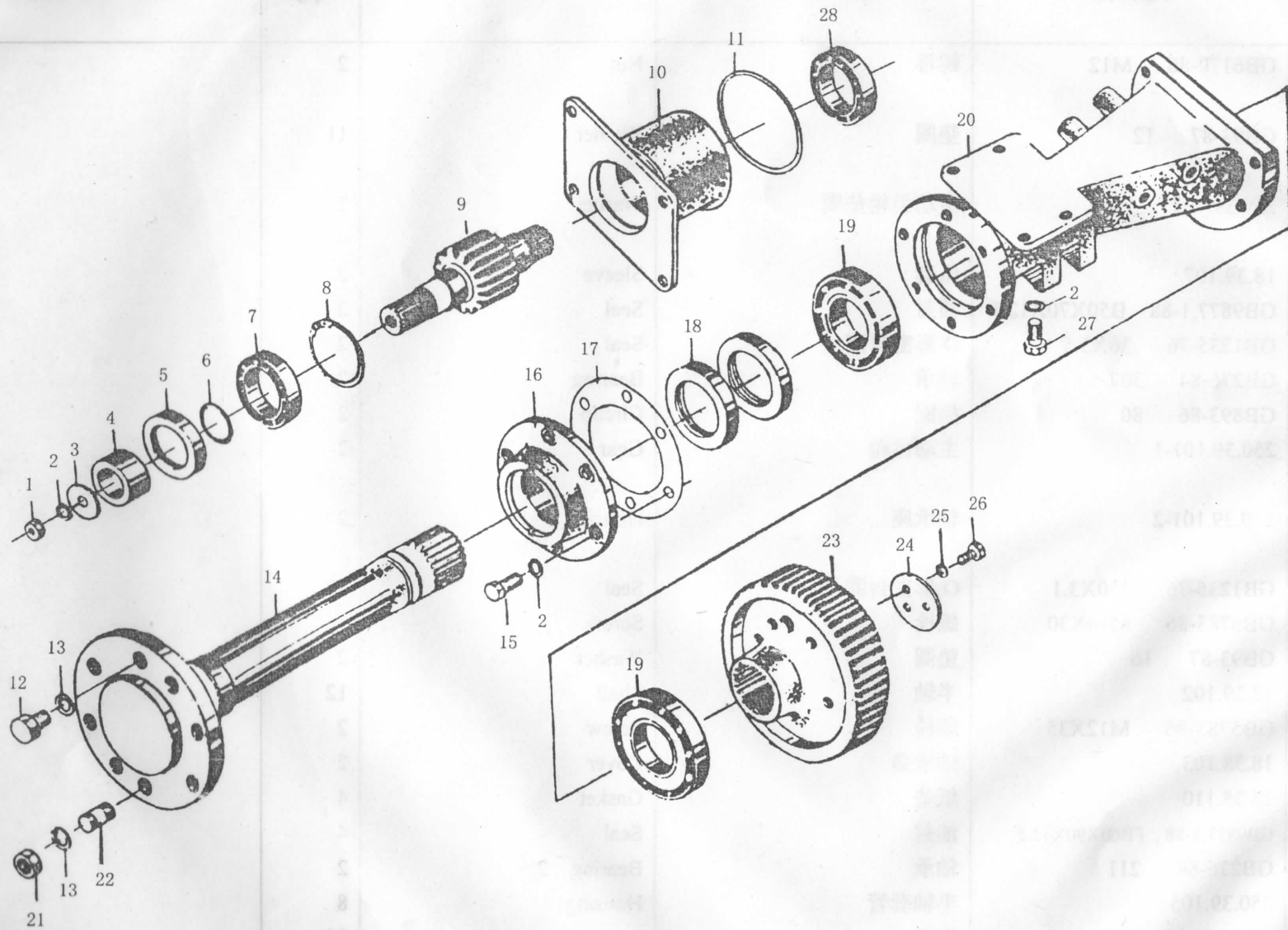


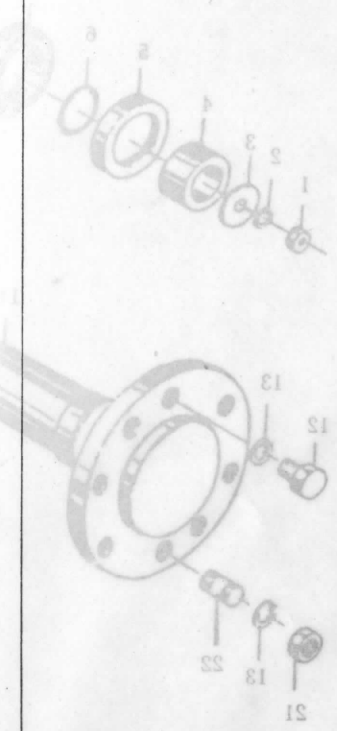
Item No.	Part No.
26	GB6170-86 M12
27	18.38.107
28	GB808-88 AM10X3
29	320.38.109
30	GB808-88 AM10X3
33	18.38.106
34	18.38.105
35	GB808-86 8/10

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	GB297-84 2007111	轴承	Bearing	2	
2	GB5783-86 M12X1.5X25-2(40Cr)-10.9	螺栓	Screw	10	
4	18.38.149	锁紧垫片	Washer	5	
5	250.38.103	主传动被动齿轮	Gear	1	5 and 32 are supplied in pair
6	250.38.115	差速器壳	Housing	1	
7	18.38.123	半轴齿轮垫片	Washer	2	
8	18.38.120	半轴齿轮	Gear	2	
9	18.38.122	行星齿轮垫片	Washer	2	
10	18.38.119	行星齿轮	Gear	2	
11	18.38.121	行星轴	Shaft	1	
12	250.38.114	差速器盖	Cover	1	
13	18.38.125	锁紧垫片	Washer	5	
14	GB1235-76 20X2.4	O 形密封圈	Seal	2	
15	18.38.302	弹簧座	Seat	1	
16	18.38.303	弹簧	Spring	1	
17	18.38.304	差速锁拨叉	Fork	1	
18	18.38.310	右联接盘	Plate	1	
19	18.38.309	滑动牙嵌	Coupler	1	
20	GB119-86 16X20	销	Pin	4	
21	GB5783-86 M12X25	螺栓	Screw	6	
22	GB93-87 12	垫圈	Washer	16	
23	18.38.032	左联接盘合件	Flange	1	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
24	18.38.126	行星固定螺钉	Screw	1	
25	GB5783-86 M12X35	螺栓	Screw	4	
26	250.38.104	轴承座	Carrier	1	
27	18.38.104	主传动主动齿轮调整垫片	Washer	1	
28	GB5801-86 9243/14	滚针轴承	Bearing	1	
29	250.38.105	长隔套	Spacer	1	
30	18.38.132	调整垫片	Shims	As rep.	
31	GB297-86 27307E	轴承	Bearing	1	
32	250.38.102	主传动主动圆锥齿轮	Gear	1	32 and 5 are supplied in pair
33	18.38.130	锁紧螺母	Nut	2	
34	18.38.131	锁紧垫片	Washer	1	
35	18.38.134	锁片	Washer	1	
36	18.38.145	甩油片	Slinger	1	
37	160.41.306	短隔套	Spacer	1	
38	GB297-86 7507E	轴承	Bearing	1	
39	GB894-76 32	挡圈	Circlip	1	
40	GB5783-86 M10X25(40Cr)-10.9	螺栓	Screw	9	
41	250.38.113	垫圈	Washer	2	

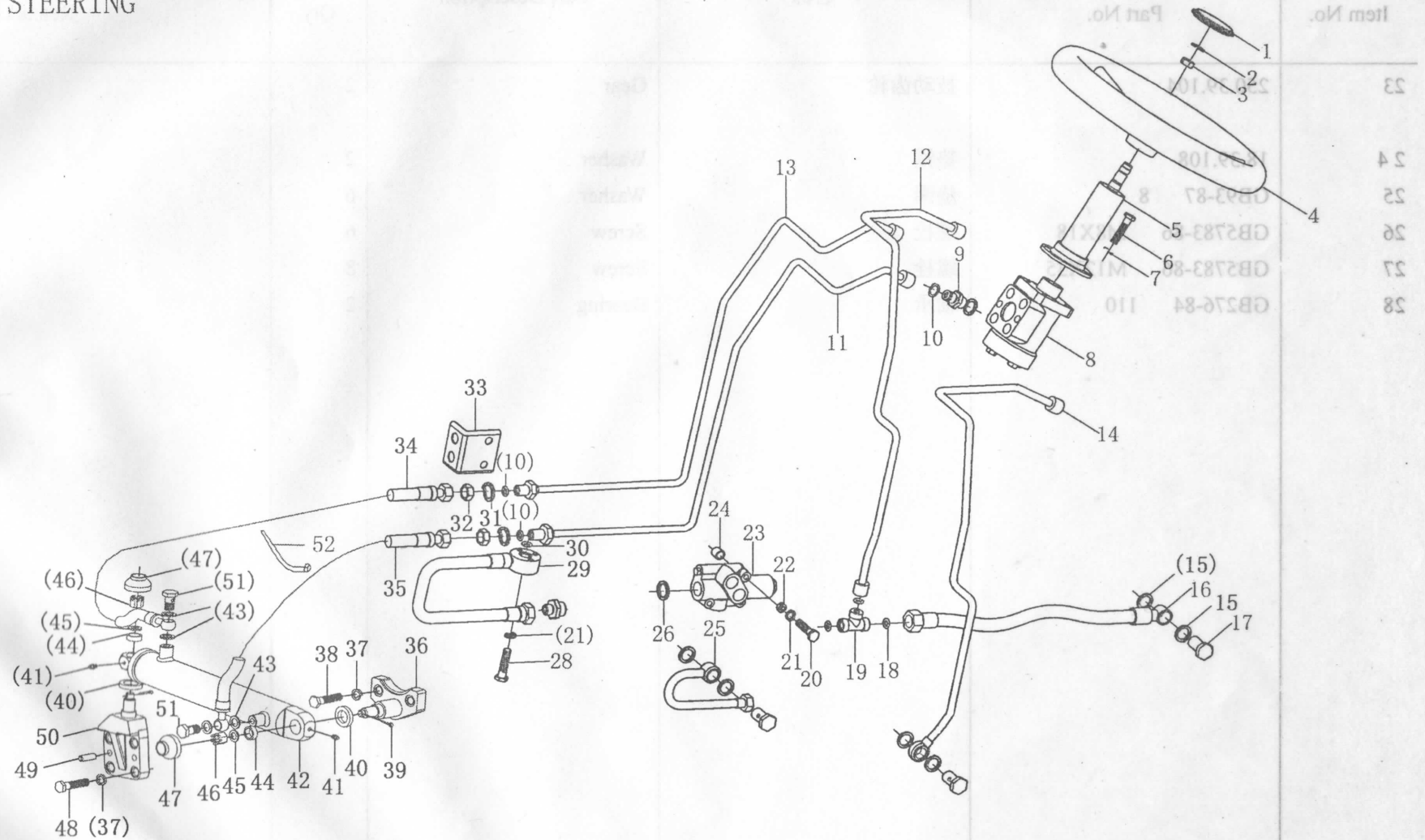
24. FINAL DRIVE



序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	GB6170-86 M12	螺母	Nut	2	
2	GB93-87 12	垫圈	Washer	11	
3	250.39.103	主动齿轮垫圈	Washer	2	
4	18.39.107	压套	Sleeve	2	
5	GB9877.1-88 B50X70X12-F	油封	Seal	2	
6	GB1235-76 36X3.5	O 形密封圈	Seal	2	
7	GB276-84 307	轴承	Bearing	2	
8	GB893-86 80	挡圈	Circlip	2	
9	250.39.101-1	主动齿轮	Gear	2	
10	250.39.101-2	轴承座	Housing	2	
11	GB1235-76 110X3.1	O 形密封圈	Seal	12	
12	GB5783-86 M16X30	螺栓	Screw	16	
13	GB93-87 16	垫圈	Washer	2	
14	18.39.102	半轴	Shaft	12	
15	GB5783-86 M12X35	螺栓	Screw	2	
16	18.38.103	轴承盖	Cover	2	
17	18.38.110	纸垫	Gasket	4	
18	GB9877.1-88 FB60X90X12-F	油封	Seal	4	
19	GB276-84 211	轴承	Bearing 2	2	
20	250.39.105	半轴套管	Housing	8	
21	GB6170-86 M16	螺母	Stud	20	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
23	250.39.104	被动齿轮	Gear	2	
24	18.39.108	垫圈	Washer	2	
25	GB93-87 8	垫圈	Washer	6	
26	GB5783-86 M8X18	螺栓	Screw	6	
27	GB5783-86 M12X35	螺栓	Screw	8	
28	GB276-84 110	轴承	Bearing	2	

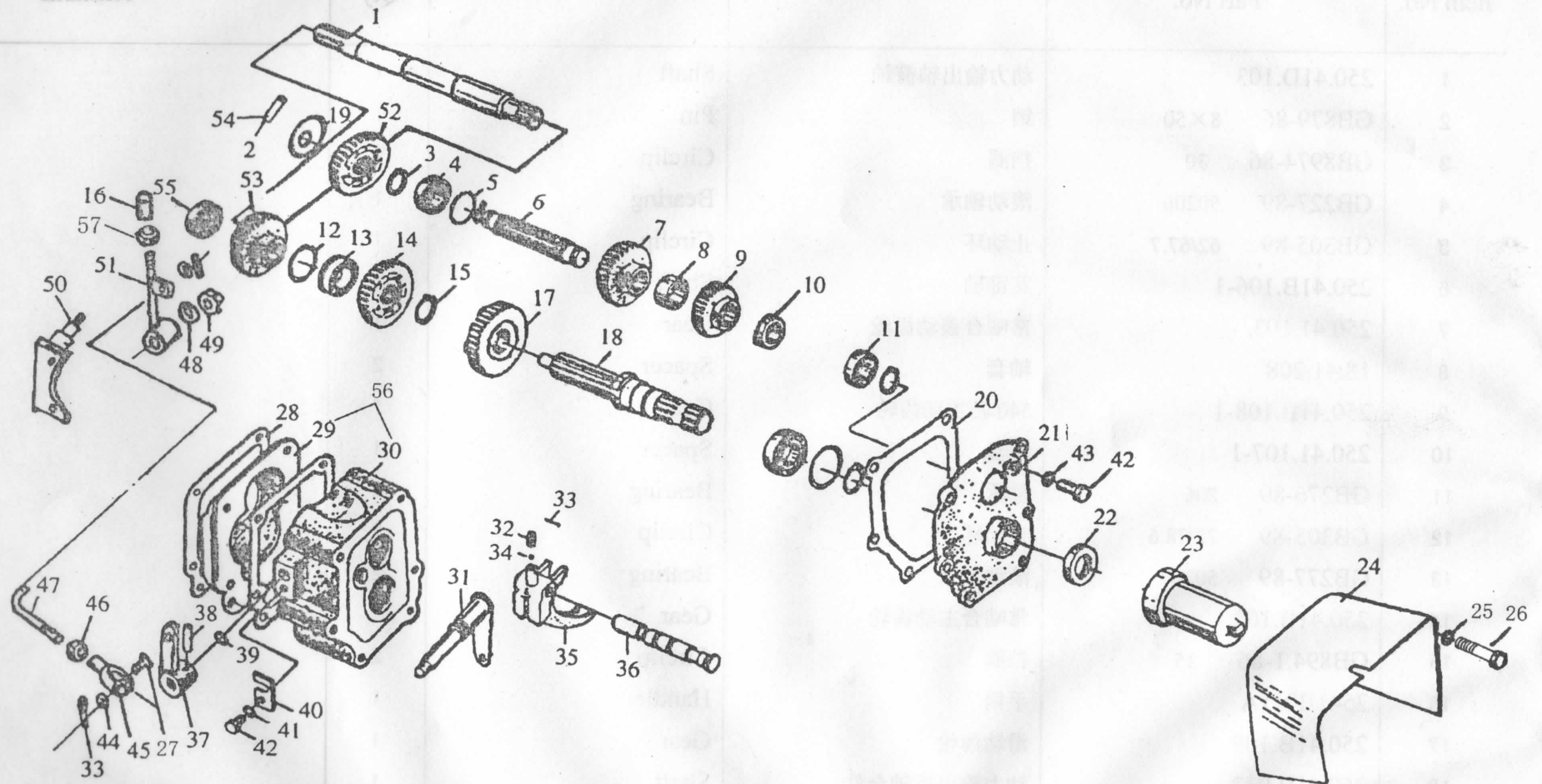
25. STEERING

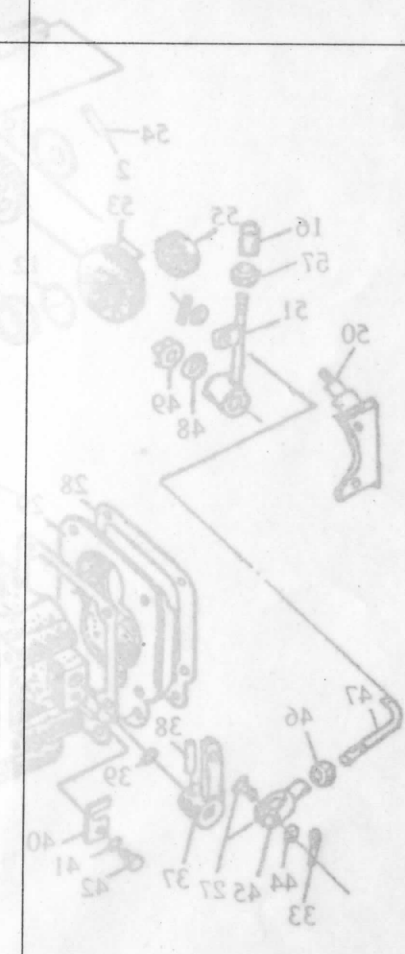


序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1		方向盘盖	Cover	1	Belong to 250.40.013
2		卡簧	Circlip	1	Belong to 250.40.013
3	GB6173-86 M16×1.5	螺母	Nut	1	
4	250.40.013	方向盘总成	Wheel	1	
5	2540A014B	液压转向器管柱合作总成	Column	1	
6	GB5783-86 M10×25	螺栓	Screw	4	
7	GB93-87 10	垫圈	Washer	4	
8	BZZ I -50	全液压转向器	Box	1	
9	2540A101C	转向器油管接头	Connector	4	
10	GB1235-76 14X1.9	O 形圈 14X1.9	Seal	6	
11	2540A018E	高压油管焊合 II	Pipe	1	
12	2540A015E	转向器回油管总成	Pipe	1	
13	2540A017E	高压油管焊合 I	Pipe	1	
14	2540A012F	转向器进油管	Pipe	1	
15	JB982-77 20	组合垫圈	Washer	10	
16	2540A016B	回油管总成	Hose	1	
17	250.55.115	管接头用铰接螺柱	Bolt	3	
18	GB1235-76 16X2.4	O 形密封圈	Seal	3	
19	JB990-77 14	焊接式三通管接头体	Connector	1	
20	GB5780-86 M8×70	螺栓	Screw	3	
21	GB93-87 8	垫圈	Washer	6	
22	254.40.111	垫圈	Washer	3	
23	FLD-D6	单稳阀	Valve	1	
24	254.40.110	垫块	Pad	3	
25	2540A011B	单稳阀回油管	Pipe	1	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
26	JB982-77 24	组合垫圈	Washer	1	
28	GB5783-86 M8×35	螺栓	Screw	3	
29	USA254.40B.011A	高压软管总成	Hose I	1	
30	GB1235-77 22×2.4	O 形圈	Seal	1	
31	GB93-87 18	垫圈	Washer	2	
32	GB6172-86 M18×1.5	螺母	Nut	2	
33	254.40.112	油管支座	Support	1	
34	2540A020B	高压软管IV	Hose II	1	
35	2540A019B	高压软管III	Hose III	1	
36	254.40.107	转向油缸后支座	Support	1	
37	GB93-87 12	垫圈	Washer	6	
38	254.40.108	螺钉	Screw	2	
39	GB91-86 3.2×22	开口销	Pin	2	
40	254.40.106	防尘圈	Packing	2	
41	GB1153-85 45°M6	油杯	Nipple	2	
42	254.40.021	转向油缸	Cylinder	1	
43	JB1002-77 14	垫圈	Washer	4	
44	254.40.105	轴套	Bush	2	
45	GB848-85 12	垫圈	Washer	2	
46	GB9459 M12×1.5	螺母	Nut	2	
47	18.31.134	防尘罩	Boot	2	
48	GB5783-86 M12×35	螺栓	Screw	4	
49	GB119-86 A10×30	销	Pin	2	
50	X194.40.101-1	转向油缸前支座	Support	1	
51	JB999-77 M14×1.5×32	绞接螺栓	Bolt	2	
52	2815.48.313	尼龙扎带(I)	Strap	1	

26. PTO SHAFT

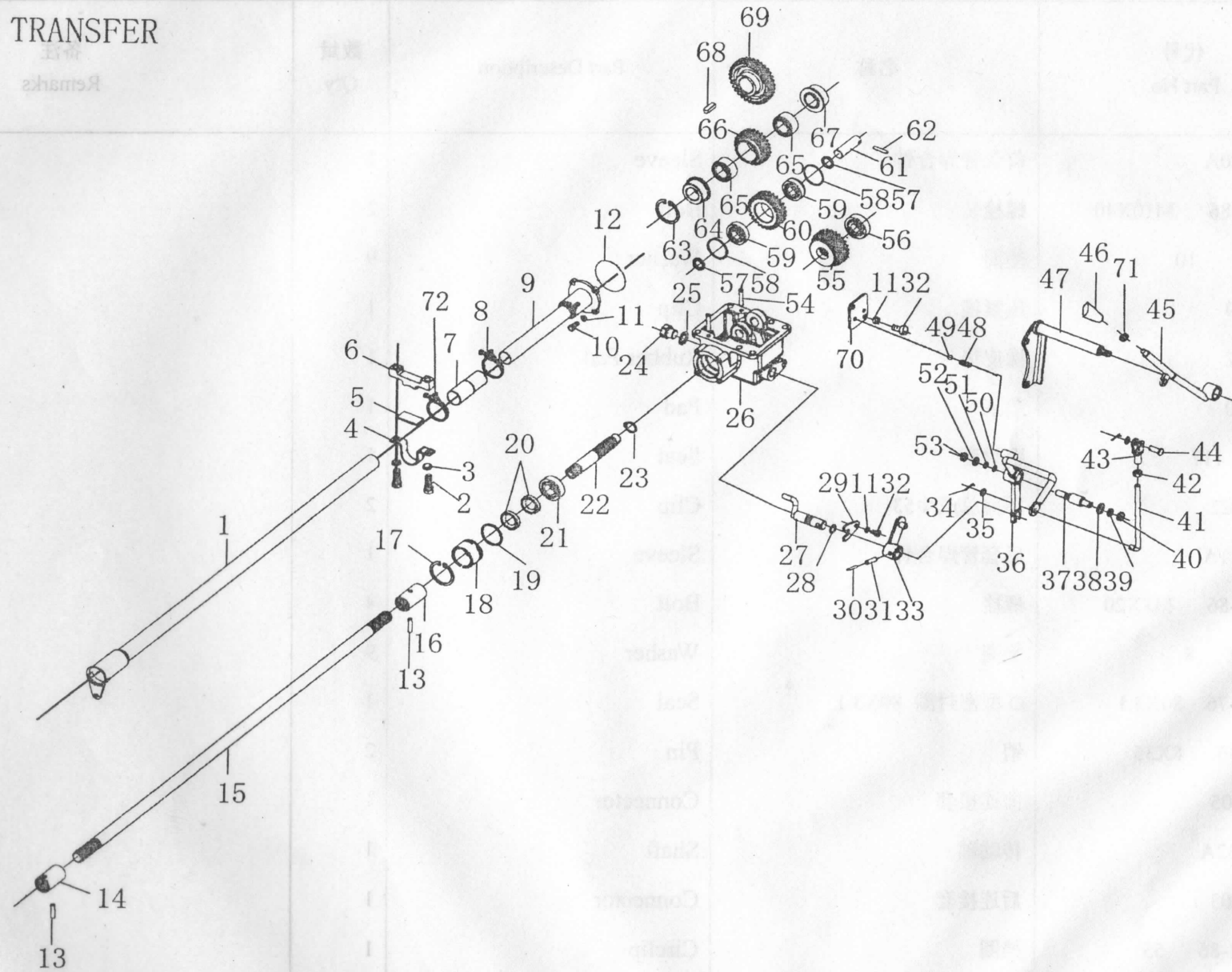


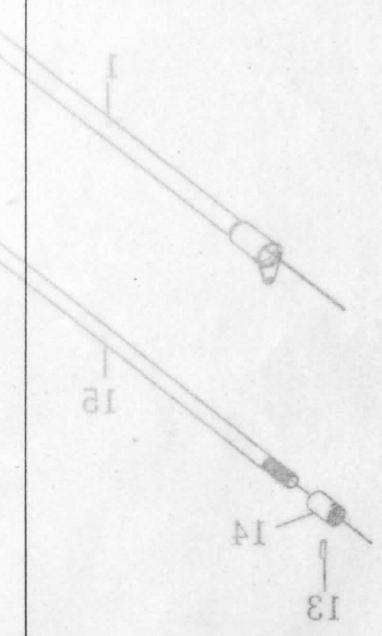
序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	250.41D.103	动力输出轴前轴	Shaft	1	
2	GB879-86 8×50	销	Pin	1	
3	GB8974-86 30	挡圈	Circlip	2	
4	GB227-89 50206	滚动轴承	Bearing	1	
5	GB305-89 62/67.7	止动环	Circlip	1	
6	250.41B.106-1	花键轴	Shaft	1	
7	250.41.103	常啮合被动齿轮	Gear	1	
8	18.41.208	轴套	Spacer	2	
9	250.41B.108-1	540 转主动齿轮	Gear	1	
10	250.41.107-1	轴套	Spacer	1	
11	GB276-89 206	轴承	Bearing	2	
12	GB305-89 72/78.6	止动环	Circlip	2	
13	GB277-89 50207	滚动轴承	Bearing	2	
14	250.41B.103	常啮合主动齿轮	Gear	1	
15	GB894.1-86 35	挡圈	Circlip	2	
16	2541B011A	手柄	Handle	1	
17	250.41B.109	滑动齿轮	Gear	1	
18	250.41B.012	动力输出后轴合件	Shaft	1	
19	GB97.1-85 24	垫圈	Washer	1	
20	18.41.211	盖板垫片	Gasket	6	
21	18.41.212	盖板	Cover	6	
22	GB9877.1-88 FB35×56×12-F	油封	Seal	1	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
23	18.41.104	动力输出轴防尘罩	Cover	1	
24	18.41.024	防护罩焊合	Guard	1	
25	GB93-87 12	垫圈	Washer	6	
26	GB5782-86 M12×150	螺栓	Bolt	6	
27	GB882-86 B10×30	销	Pin	1	
28	18.41.103	动力输出轴承座垫片	Gasket	2	
29	250.41D.101	动力输出轴前盖板	Cover	2	
30	250.41D.102	动力输出轴后壳体	Housing	1	
31	18.41.022	换档轴焊合件	Shift	1	
32	18.41.218	拨叉定位弹簧	Spring	1	
33	GB91-86 3×26	销	Pin	3	
34	GB308-89 8.0000G100b	钢球	Ball	1	
35	18.41.204	拨叉	Fork	1	
36	250.41.105-1	拨叉轴	Rail	1	
37	254.41.013	摇臂焊合	Rocker	1	
38	GB879-86 8×35	销	Pin	1	
39	GB1235-76 2.5×2.4	O 形密封圈	Seal	1	
40	18.41.203	轴挡	Stop	1	
41	GB93-86 10	垫圈	Washer	5	
42	GB5783-86 M10×12	螺栓	Bolt	1	
43	710-011 10.2	聚四氟乙烯垫圈	Washer	1	
44	GB97.1-85 10	垫圈	Washer	2	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks	序号 Item No.
45	130-1602552B	离合器总泵活塞推杆叉	Fork	1		45
46	GB6171-86 M10×1	螺母	Nut	1		46
47	250.41.108	拉杆	Link	1		47
48	GB96-85 12	垫圈	Washer	1		48
49	GB6170-86 M12	螺母	Nut	1		49
50	2541A013A	操纵支座焊合	Bracket	1		50
51	2541A012C	换档杆焊合	Lever	1		51
52	250.41.103	常啮合被动齿轮	Gear	1		52
53	250.41B.103	常啮合主动齿轮	Gear	1		53
54	GB879-86 5×50	销	Pin	1		54
55	GB276-89 106	滚动轴承	Bearing	1		55
56	250.41D.011	动力输出轴壳体总成	Housing Assembly	1		56
57	GB6172-86 M14	螺母	Nut	1		57

27. TRANSFER



序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	2542A080A	前套管焊合作	Sleeve	1	
2	GB5782-86 M10X40	螺栓	Bolt	2	
3	GB93-87 10	垫圈	Washer	9	
4	18.42.149	压紧箍	Clip	1	
5	18.42.152	橡皮垫	Rubber Pad	1	
6	18.42.150	垫条	Pad	1	
7	18. 42. 117	密封套	Seal	1	
8	18. 42. 022	环箍总成Φ53	Clip	2	
9	2542A081A	后套管焊合作	Sleeve	1	
10	GB5783-86 M8X20	螺栓	Bolt	4	
11	GB93-87 8	垫圈	Washer	9	
12	GB1235-76 80X3.1	O 型密封圈 80X3.1	Seal	1	
13	GB879-86 8X35	销	Pin	2	
14	164.42.105	前连接套	Connector	1	
15	2542A132A	传动轴	Shaft	1	
16	164.42.103	后连接套	Connector	1	
17	GB893.1-86 55	挡圈	Circlip	1	

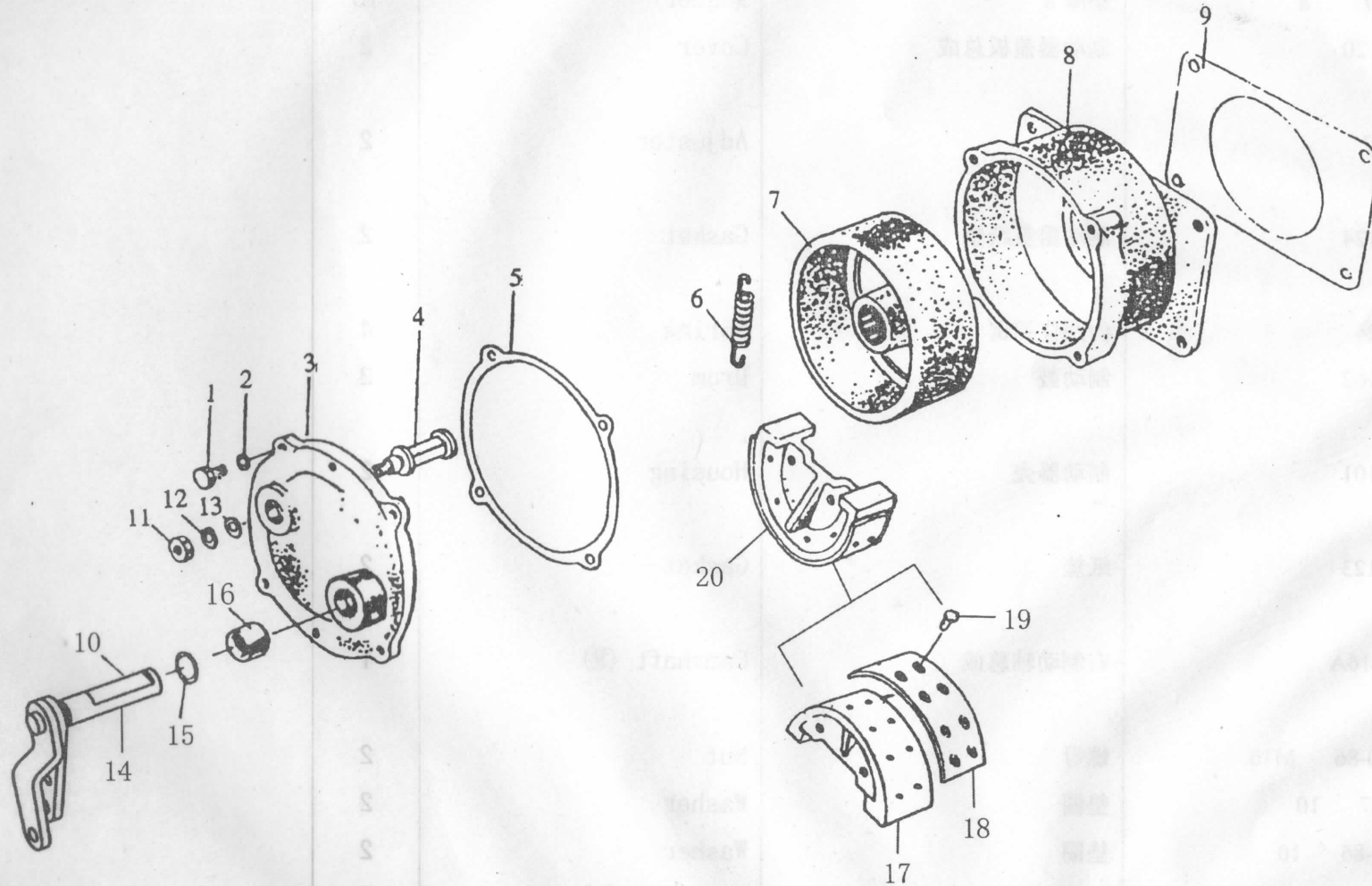
序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
18	18.42.112	油封座	Retainer	1	
19	18.42.148 52X3.5	密封圈	Seal	1	
20	HG4-692-67 PG25X42X10	油封	Seal	3	
21	GB276-89 205	滚动轴承	Bearing	1	
22	18.42.106	分动箱轴	Shaft	1	
23	GB894.1-86	挡圈 25	Circlip	1	
24	710-006 M20X1.5	六角头螺塞 M20X1.5	Plug	1	
25	710-011 20	聚四氟乙稀垫圈 20	Washer	1	
26	164.42.101	分动箱体	Housing	1	
27	18.42.016	拨杆焊合	Rod	1	
28	GB1235-76 20X2.4	O 型密封圈	Seal	1	
29	18.42.118	定位板	Plate	1	
30	GB879-86 5X32	销	Pin	1	
31	GB879-86 8X32	销	Pin	1	
32	GB5783-86 M8X16	螺栓	Bolt	3	
33	18.42.017	摇臂焊合	Arm	1	
34	GB91-86 3.2X26	销	Pin	2	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
35	GB97.1-85 10	垫圈	Washer	2	
36	2542A012A	操纵杆焊合	Lever	1	
37	18.42.119	支承轴	Shaft	1	
38	GB97.1-85 12	垫圈	Washer	1	
39	GB93-87 12	垫圈	Washer	1	
40	GB6170-86 M12	螺母	Nut	1	
41	254.42.107	拉杆	Link	1	
42	GB6170-86 M10X1	螺母	Nut	1	
43	130.1602552B	离合总泵活塞推杆叉	Fork	1	
44	GB882-86 B10X30	销轴	Pin	2	
45	2542A013A	换档杆焊合	Lever	1	
46	2542A011B	手柄	Handle	1	
47	2541A013A	操纵支座焊合	Bracket	1	
48	18.37.127	弹簧	Spring	1	
49	GB308-89 10.0000G100b	钢球	Ball	1	
50	GB1235-76 14X2.4	O 型密封圈	Seal	1	
51	GB97.1-85 12	垫圈	Washer	1	

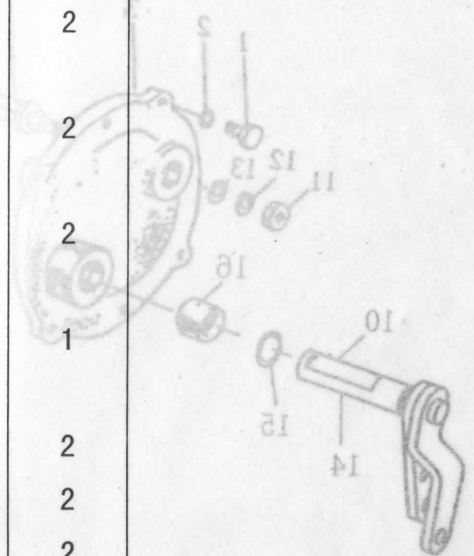
序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
52	GB93-87 12	垫圈	Washer	2	
53	GB6170-86 12	螺母	Nut	2	
54	58.150365	定位销	Pin	2	
55	18.42.105	分动箱齿轮	Gear	1	
56	GB276-89 304	滚动轴承	Bearing	1	
57	18.42.122	隔圈	Spacer	1	
58	GB305-89 47/52.7	止动环	Circlip	2	
59	GB277-89 50204	滚动轴承	Bearing	2	
60	18.42.104	分动下过轮	Gear	1	
61	18.42.111	小轴	Shaft	1	
62	GB879-86 6X35	销	Pin	1	
63	GB894.1-86 30	挡圈	Spacer	1	
64	164.42.111	前隔套	Circlip	1	
65	4524906	滚针轴承	Bearing	2	
66	18.42.103	分动上过轮	Gear	1	
67	18.42.109	后隔套	Spacer	1	
68	GB1096-7 C10X32	平键	Key	1	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
69	18.42.102	中央传动分动齿轮	Gear	1	
70	18.42.030	垫板	Plate	1	
71	GB6172-86 M14X1	螺母 M14X1	Nut	1	
72	18.42.018	环箍总成Φ45	Clip	1	

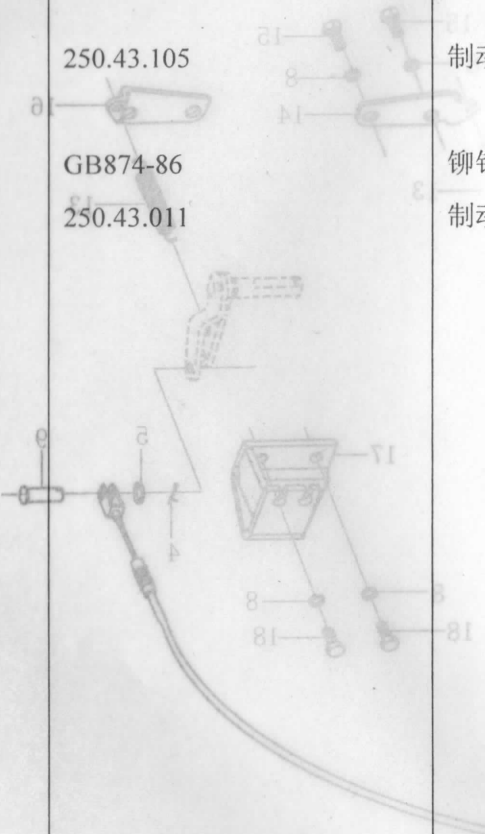
28. BRAKE (1)



序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	GB5783-86 M8X25	螺栓	Bolt	8	
2	GB93-87 8	垫圈 8	Washer	10	
3	250.43.020	制动器盖板总成	Cover	2	
4	250.43.107	销轴	Adjuster	2	
5	250.43.124	制动器盖纸垫	Gasket	2	
6	18.43.124	内回位弹簧	Spring	4	
7	250.43.102	制动鼓	Drum	2	
8	250.43.101	制动器壳	Housing	2	
9	250.43.123	纸垫	Gasket	2	
10	2543A016A	右制动轴总成	Camshaft (R)	1	
11	GB6170-86 M10	螺母	Nut	2	
12	GB93-87 10	垫圈	Washer	2	
13	GB97.1-86 10	垫圈	Washer	2	
14	2543A015A	左制动轴总成	Camshaft (L)	1	

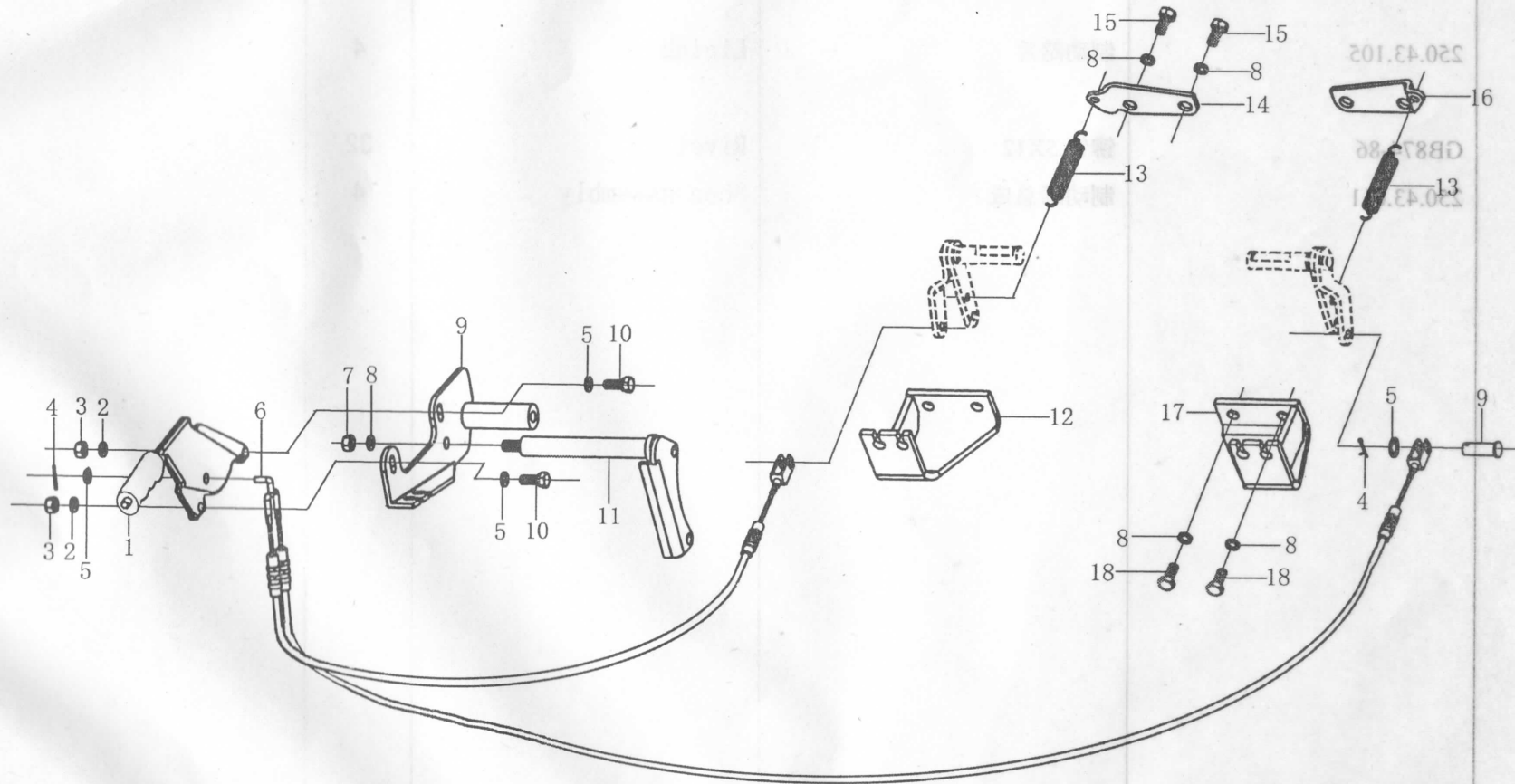


15	GB1235-76 20X2.4	O 形密封圈	O-ring	2
16	250.43.122	衬套	Bush	2
17	250.43.104	制动蹄	Shoe	4
18	250.43.105	制动蹄片	Lining	4
19	GB874-86	铆钉 5X12	Rivet	32
20	250.43.011	制动蹄总成	Shoe assembly	4



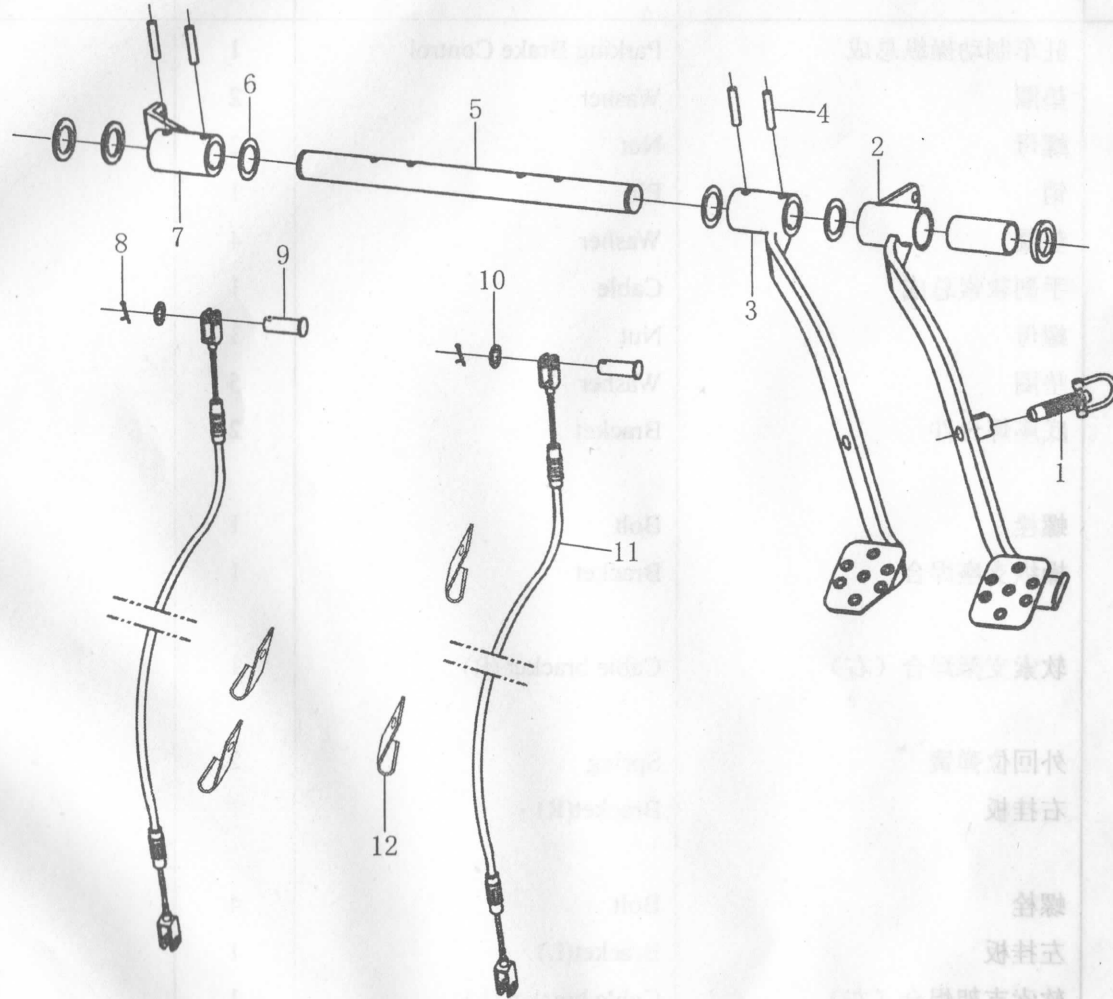
The technical drawing illustrates the assembly of a brake shoe. It shows a curved shoe with four friction linings (18) attached to its ends. The linings are secured with rivets (19). The shoe is mounted on a bracket (20) which is part of a larger assembly. Various components are labeled with numbers: 1 (O-ring), 2 (bush), 4 (shoe), 8 (rivet), 11 (bracket), 12 (bush), 13 (O-ring), 14 (bracket), 15 (O-ring), 16 (bush), 17 (shoe), 18 (lining), 19 (rivet), and 20 (shoe assembly). The drawing is a side view showing the internal components and the overall shape of the shoe.

28. BRAKE CONTROLS (2)



序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	250.43.022	驻车制动操纵总成	Parking Brake Control	1	
2	GB93-87 10	垫圈	Washer	2	
3	GB6171-86 M10	螺母	Nut	2	
4	GB91-86 3X30	销	Pin	1	
5	GB97.1-85 10	垫圈	Washer	4	
6	2543A029B	手刹软索总成	Cable	1	
7	GB6171-86 M12	螺母	Nut	1	
8	GB93-87 12	垫圈	Washer	5	
9	2543A018D	底座焊合件	Bracket	2	
10	GB5783-86 M10X25	螺栓	Bolt	1	
11	2543A019C	操纵支座焊合	Bracket	1	
12	2543A028B	软索支架焊合（右）	Cable bracket (R)	1	
13	18.43.125	外回位弹簧	Spring	2	
14	250.43.125-1	右挂板	Bracket(R)	1	
15	GB5783-86 M12X20	螺栓	Bolt	4	
16	250.43.131-1	左挂板	Bracket(L)	1	
17	2543A027B	软索支架焊合（左）	Cable bracket (L)	1	
18	GB5783-86 M12X25	螺栓	Bolt	4	

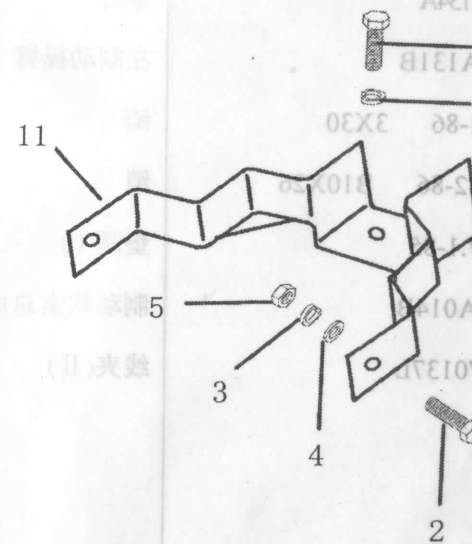
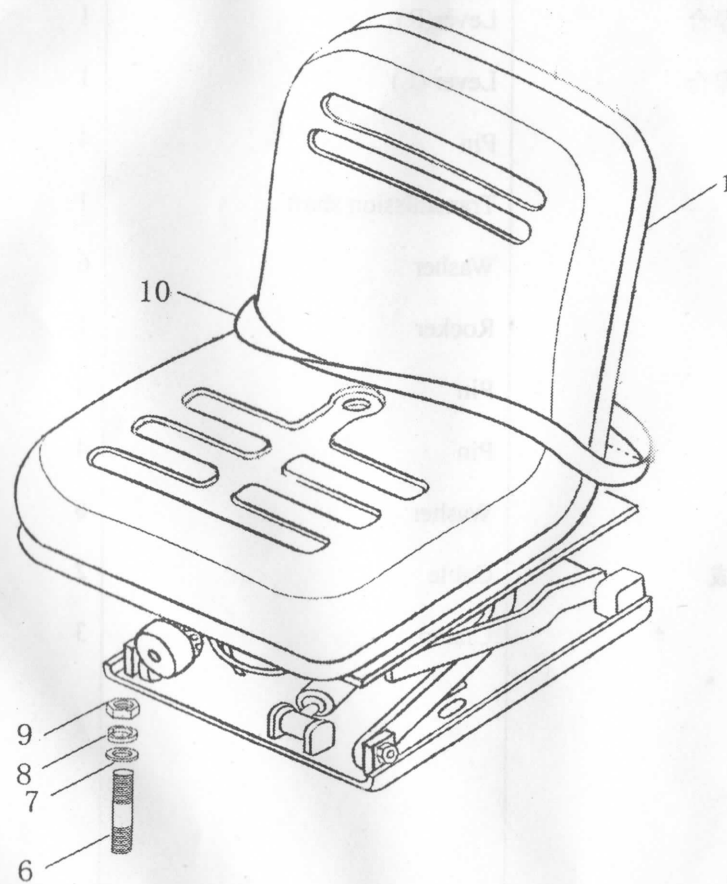
28. BRAKE CONTROLS (3)



Item No.	Part No.
1	25043.022
2	GB93-87 10
3	GB6171-86 M10
4	GB91-86 3X30
5	GB971-82 10
6	2543A052B
7	GB6171-86 M12
8	GB93-87 15
9	2543A018D
10	GB2783-86 M10X22
11	2543A019C
12	2543A052B
13	18.43.122
14	25043.12-1
15	GB2783-86 M12X20
16	25043.131-1
17	2543A052B
18	GB2783-86 M12X22

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	2543A021A	互锁机构合件	Lock organ	1	
2	2543A022C	右制动踏杆焊合	Lever(R)	1	
3	2543A023B	左制动踏杆焊合	Lever (L)	1	
4	GB879-86 8X45	销	Pin	4	
5	2543A130A	制动传动轴	Transmission shaft	1	
6	2543A134A	垫片	Washer	6	
7	2543A131B	左制动摇臂	Rocker	1	
8	GB91-86 3X30	销	Pin	4	
9	GB882-86 B10X26	销	Pin	4	
10	GB97.1-85	垫圈 10	Washer	6	
11	2543A014B	制动软索总成	Cable	2	
12	58-270137L	线夹(II)	Clamp	3	

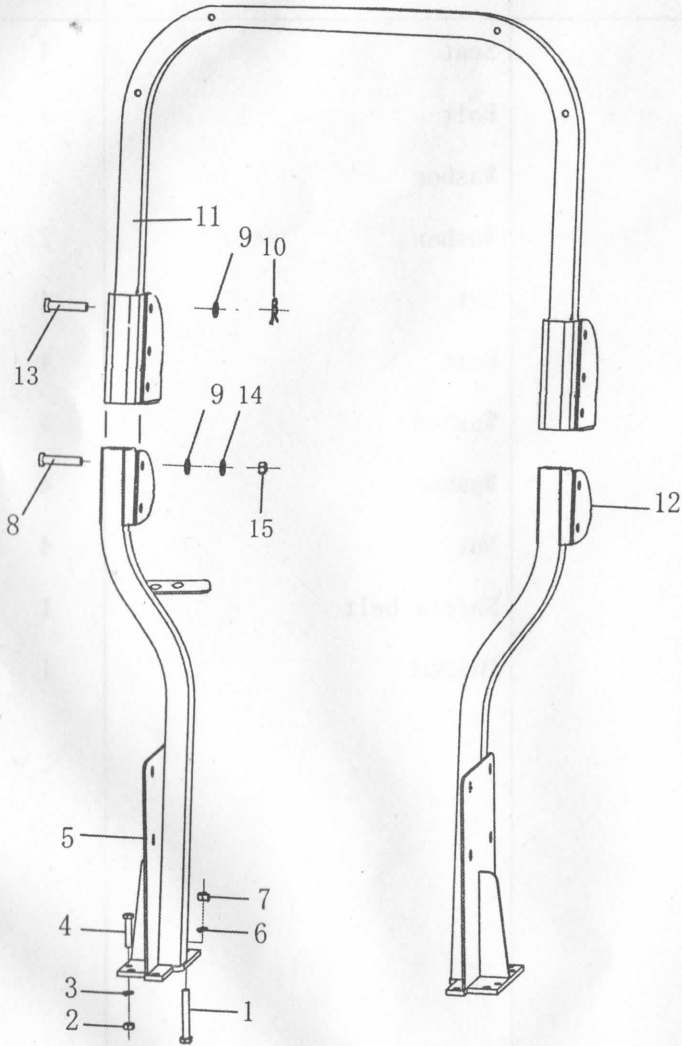
29. SEAT



Item No.	Part No.
1	2543A021A
2	2543A025C
3	2543A023B
4	GB879-86 8X42
5	2543A130A
6	2543A134A
7	2543A131B
8	GB91-86 3X30
9	GB825-86 10X20
10	GB91-86 10X20
11	2543A014
12	28-520132

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	2544A011A	座椅合件	Seat	1	
2	GB5783-86 M8X20	螺栓 M8X20	Bolt	4	
3	GB93-87 8	垫圈 8	Washer	4	
4	GB97.1-85 8	垫圈 8	Washer	2	
5	GB6170-86 M8	螺母	Nut	4	
6	GB898-88	螺柱 M10X25	Bolt	4	
7	GB97.1-85 10	垫圈	Washer	4	
8	GB93-87 10	垫圈	Washer	4	
9	GB6170-86 M10	螺母	Nut	4	
10	2544A012A	安全带	Safety belt	1	
11	2544A013B	安全带安装支架焊合	Bracket	1	

30. SAFETY FRAME (OPTIONAL)

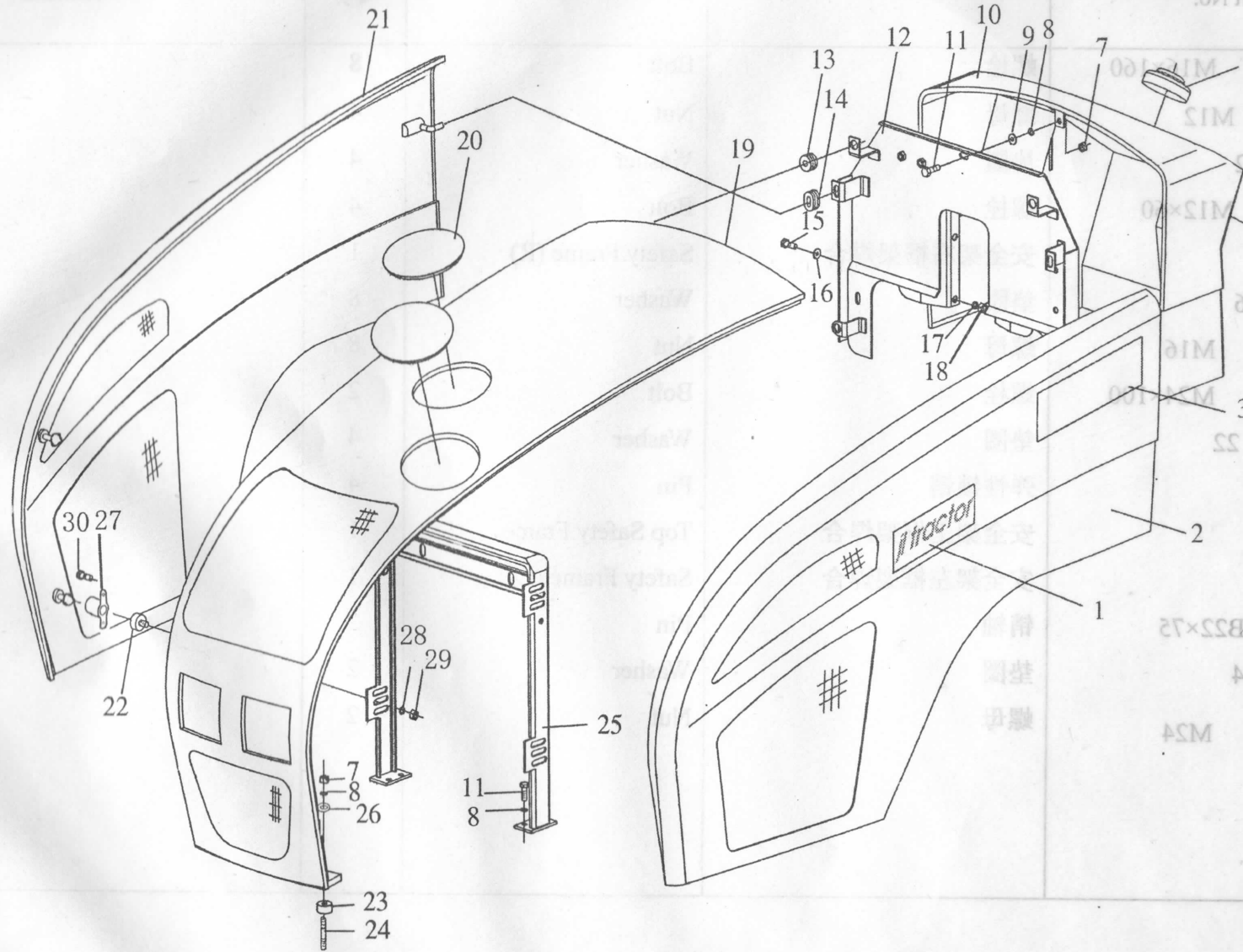


Item No.	Part No.	Part Name
1	2544A011A	Seat belt
2	GB2783-86 M8X20	Bolt
3	GB93-87 8	Bracket
4	GB97.1-82 8	Bracket
5	GB6170-86 M8	Nut
6	GB898-88	Bracket
7	GB97.1-82 10	Bracket
8	GB93-87 10	Bracket
9	GB6170-86 M10	Nut
10	2544A012A	Seat belt
11	2544A013B	Seat belt

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	GB5782-86 M16×160	螺栓	Bolt	8	
2	GB6170-86 M12	螺母	Nut	4	
3	GB93-87 12	垫圈	Washer	4	
4	GB5782-86 M12×60	螺栓	Bolt	4	
5	2546B011A	安全架右框架焊合	Safety Frame (R)	1	
6	GB93-87 16	垫圈	Washer	8	
7	GB6170-86 M16	螺母	Nut	8	
8	GB5782-86 M24×100	螺栓	Bolt	2	
9	GB97.1-85 22	垫圈	Washer	4	
10	27A.55.122	弹性锁销	Pin	4	
11	2546B013A	安全架上框架焊合	Top Safety Frame	1	
12	2546B012A	安全架左框架焊合	Safety Frame (L)	1	
13	GB882-86 B22×75	销轴	Pin	2	
14	GB93-87 24	垫圈	Washer	2	
15	GB6170-86 M24	螺母	Nut	2	

2546A001A

31. HOOD

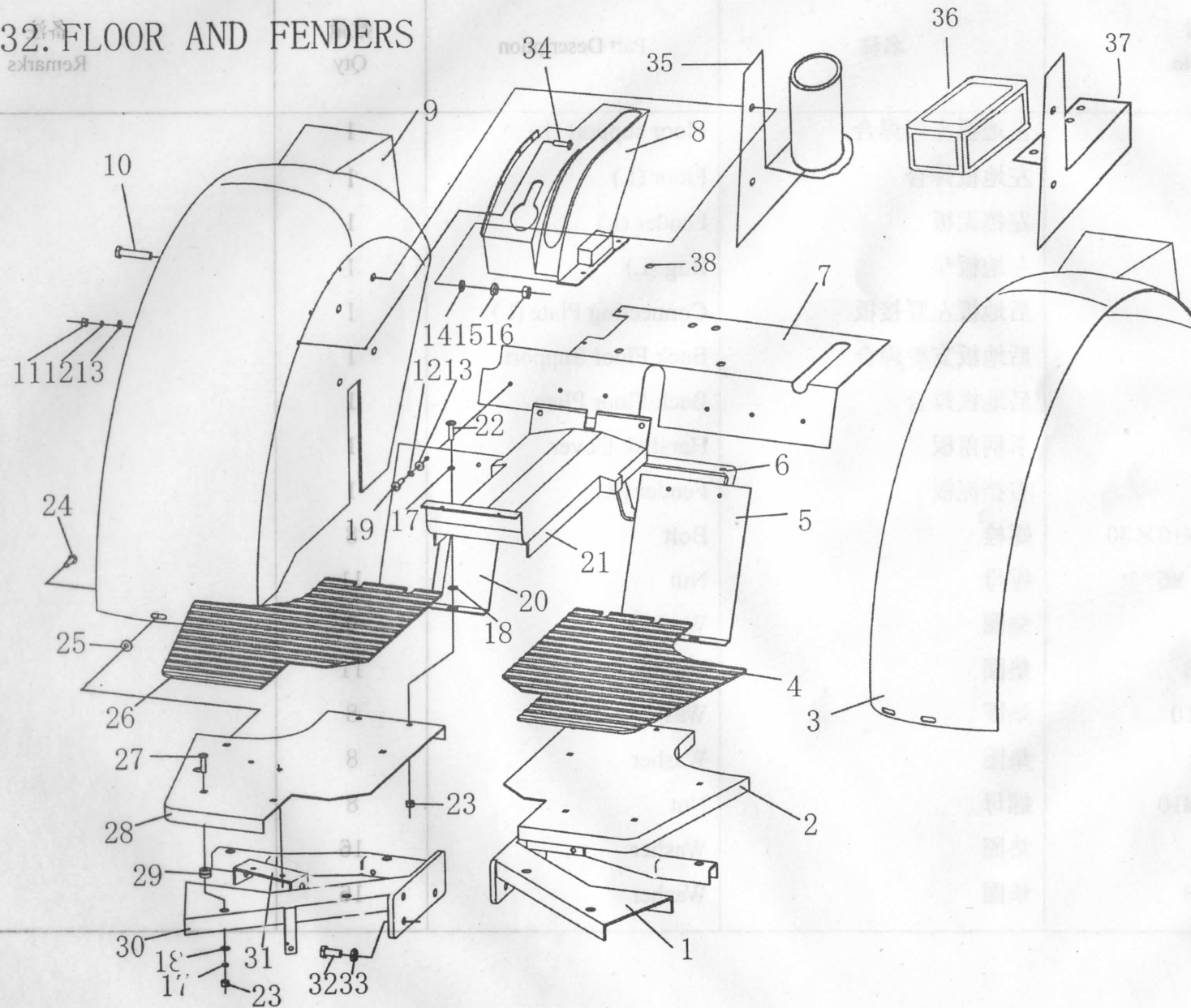


Item No.	Part No.
1	GB2782-86 M12x160
2	GB6170-86 M12
3	GB93-87 12
4	GB2782-86 M12x160
5	2546B01A
6	GB93-87 16
7	GB6170-86 M16
8	GB2782-86 M12x160
9	GB97.1-82 22
10	27A.22.122
11	2546B013A
12	2546B015A
13	GB882-86 B22x22
14	GB93-87 24
15	GB6170-86 M24

2546A001A

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	2547A142A	贴签 I	Decal (I)	2	
2	2547A017A	左侧板合件	Side Face (L)	1	
3	2547A143A	贴签 II	Decal (II)	2	
4	GB827-86 3X12	铆钉	Rivet	4	
5	18.50E.101-1	标牌	Nameplate	1	
6	2547A163A	橡胶罩	Rubber Jacket	1	
7	GB6170-86 M8	螺母	Nut	13	
8	GB93-87 8	垫圈	Washer	9	
9	GB97.1-85 8	垫圈	Washer	6	
10	2547A015A	仪表盒合件	Instrumental Panel	1	
11	GB5781-86 M8X25	螺栓	Screw	7	
12	2547A013C	机罩撑板焊合	Bracket	1	
13	2547A313A	橡胶垫	Rubber Washer	4	
14	2547A141B	橡胶护套	Rubber Jacket	2	
15	GB5781-86 M10X30	螺栓	Screw	4	
16	GB97.1-85 10	垫圈	Washer	4	
17	GB93-87 10	垫圈	Washer	4	
18	GB6170-86 M10	螺母	Nut	4	
19	2547A012A	上罩合件	Hood (top)	1	
20	USA250.47.121	加油口盖	Cop	2	
21	2547A016A	右侧板合件	Side Face (R)	1	
22	2547A014A	侧板安装橡胶合件	Rubber Washer	4	
23	2547A318A	橡皮垫圈	Rubber Washer	2	
24	GB898-88 M8X45	双头螺栓	Stud	2	
25	2547A011D	油箱支架焊合	Fuel Tank Bracket	1	
26	GB96-86 8	垫圈 8	Washer	2	

32. FLOOR AND FENDERS



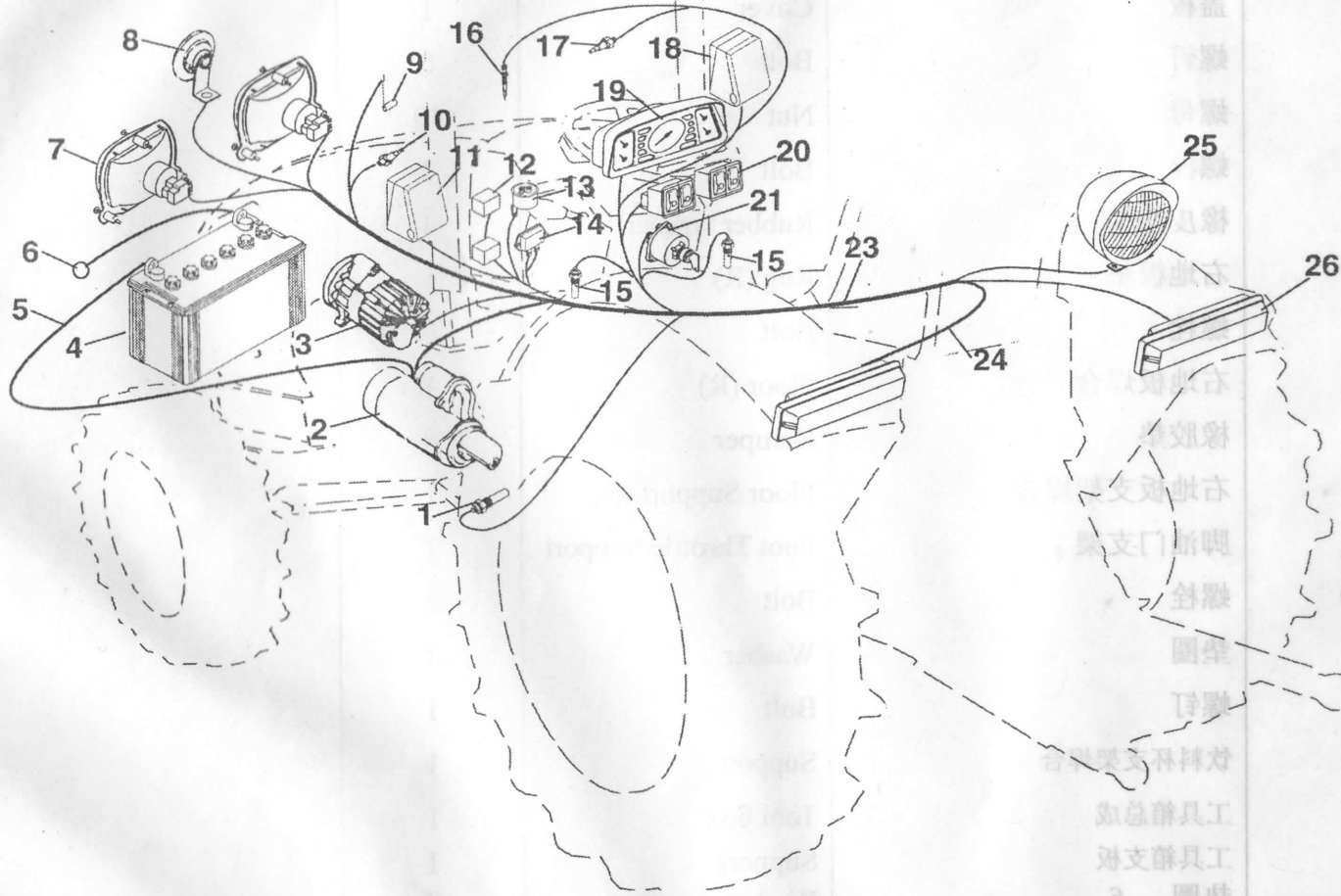
序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	2547C032C	左地板支架焊合	Floor support (L)	1	
2	2547C034D	左地板焊合	Floor (L)	1	
3	2547A302C	左挡泥板	Fender (L)	1	
4	2547C303C	左地板垫	Rug (L)	1	
5	2547A331C	后地板左联接板	Connecting Plate (L)	1	
6	2547A038B	后地板支架焊合	Back Floor Support	1	
7	2547A035D	后地板焊合	Back Floor Plate	1	
8	2547A332C	手柄盖板	Handleb Cover	1	
9	2547A301C	右挡泥板	Fender (R)	1	
10	GB5782-86 M10×30	螺栓	Bolt	8	
11	GB6170-86 M6	螺母	Nut	11	
12	GB93-87 6	垫圈	Washer	9	
13	GB97.1-85 6	垫圈	Washer	11	
14	GB97.1-85 10	垫圈	Washer	8	
15	GB93-87 10	垫圈	Washer	8	
16	GB6170-86 M10	螺母	Nut	8	
17	GB93-87 8	垫圈	Washer	16	
18	GB97.1-85 8	垫圈	Washer	16	

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序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
19	GB818-85 M6×20	螺钉	Bolt	10	
20	2547A330C	后地板右联接板	Connecting plate (R)	1	
21	2547C308C	盖板	Cover	1	
22	GB818-85 M8×20	螺钉	Bolt	6	
23	GB6170-86 M8	螺母	Nut	10	
24	GB5783-86 M8×25	螺栓	Bolt	4	
25	2547A318A	橡皮垫圈	Rubber washer	4	
26	2547C304B	右地板垫	Rug (R)	1	
27	GB/T14-88 M8×30	螺栓	Bolt	8	
28	2547C033C	右地板焊合	Floor (R)	1	
29	2547A313A	橡胶垫	Damper	8	
30	2547C031D	右地板支架焊合	Floor Support (R)	1	
31	2547A319C	脚油门支架	Foot Throttle Support	1	
32	GB5782-86 M12×30	螺栓	Bolt	4	
33	GB93-87 12	垫圈	Washer	4	
34	GB818-85 M6×30	螺钉	Bolt	1	
35	2547A040A	饮料杯支架焊合	Support	1	
36	2547A041A	工具箱总成	Tool box	1	
37	2547A360A	工具箱支板	Support	1	
38	GB96-85 6	垫圈 6	Washer	2	

2547D003A

33. ELECTRIL SYSTEM



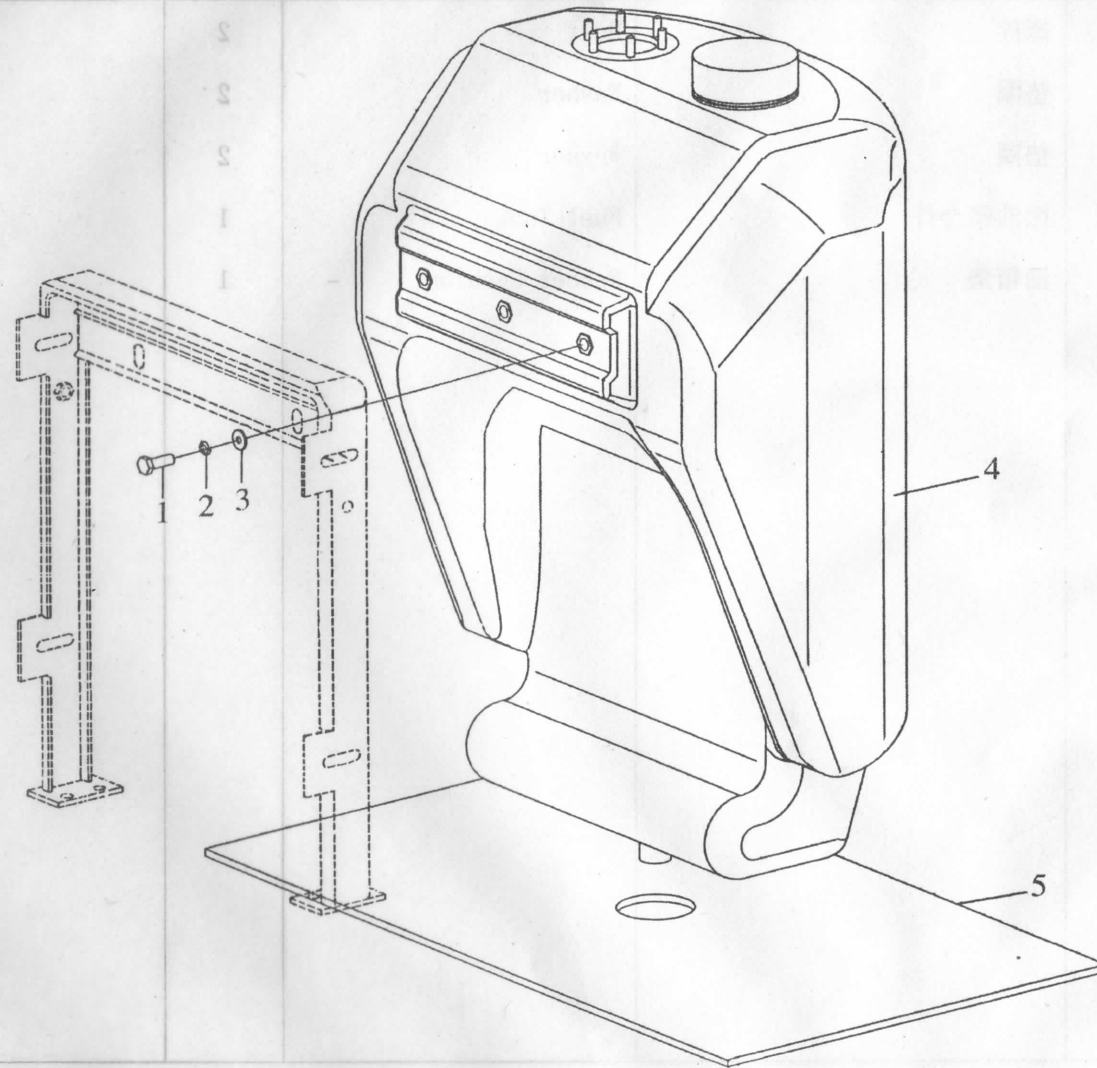
Item No.	Part No.	Part Description
19	GB818-82 M6×20	螺栓
20	5247A330C	后地板固定螺栓
21	5247C308C	盖板
22	GB818-82 M8×20	螺栓
23	GB6170-86 M8	螺母
24	GB2783-86 M8×25	橡胶垫圈
25	5247A318A	橡胶垫圈
26	5247C304B	橡胶垫圈
27	GB/T14-88 M8×30	橡胶垫圈
28	5247C033C	橡胶垫圈
29	5247A313A	橡胶垫圈
30	5247C031D	橡胶垫圈
31	5247A319C	橡胶垫圈
32	GB2785-86 M12×30	螺栓
33	GB93-87 15	螺母
34	GB818-82 M6×30	螺栓
35	5247A040A	材料林支架
36	5247A041A	工具箱总成
37	5247A360A	工具箱支板
38	GB66-82 6	垫圈

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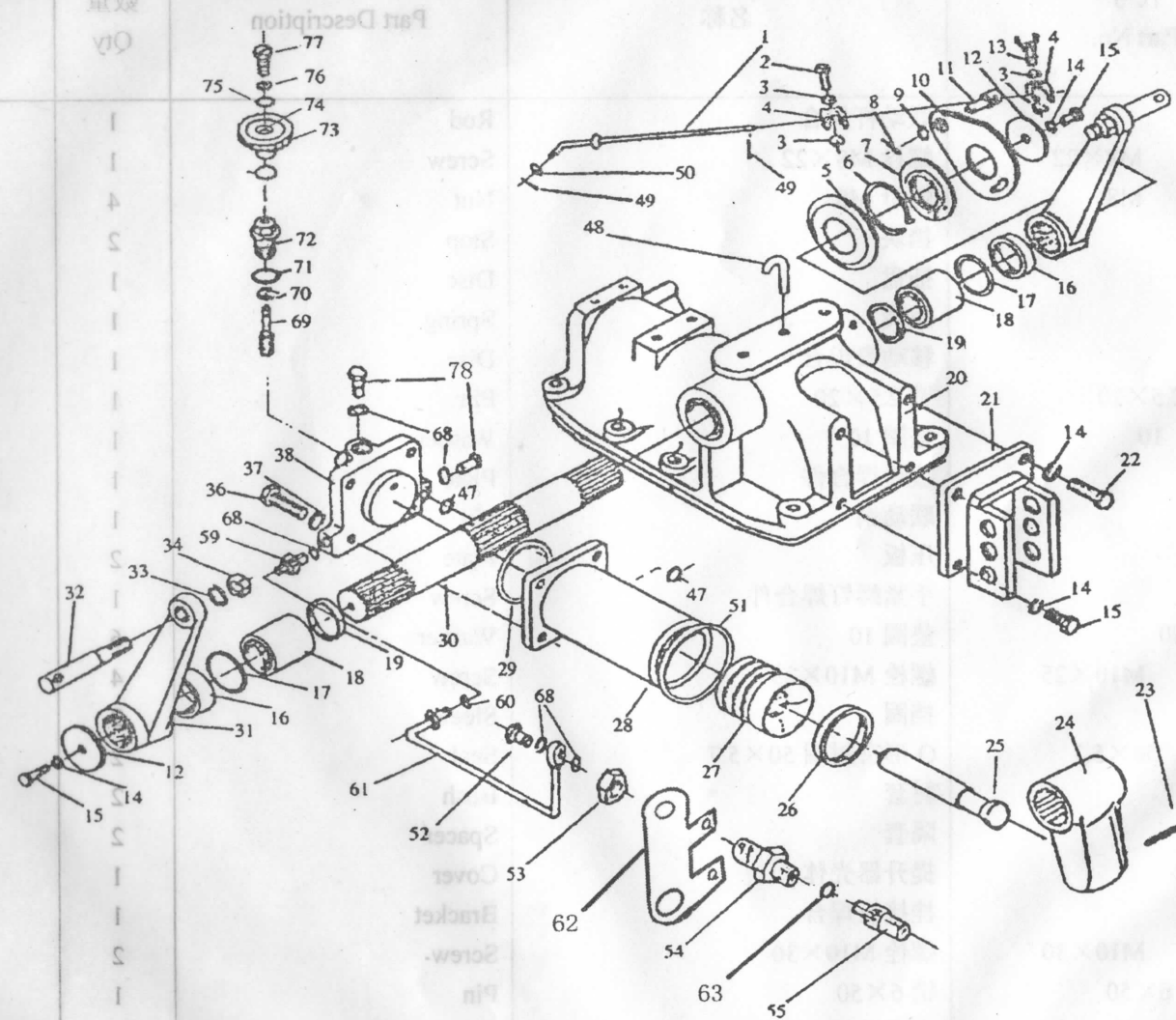
序号 Item No.	代号 Part No.	数量 Qty	名称 Part Description	Part Description	数量 Qty	备注 Remarks
1	250.48.151	1	转速传感器	Tachometer Sensor	1	
2	NJ385.24.000	1	起动机	Starter	1	
3	NJ385.25.000A	1	发电机	Generator	1	
4	18.48.235B	1	蓄电池	Battery	1	
5	2548A026A	1	起动电缆总成	Cable-starter	1	
6	18.48.030	1	接地电缆总成	Cable-earth	1	
7	18.48.801	2	前照明灯	Head Light	2	
8	18.48.214-1	1	电喇叭	Horn	1	
9	2548A030B	1	油量传感器	Fuel level Sensor	1	
10	250.48.152	1	温度传感器	Water Temperature Sensor	1	
11	2548A102B	1	左前小灯	Front Blinker (L)	1	
12	2548A135A	2	保险丝盒	Fuse Box	2	
13	27A.48.174	1	闪光器	Flasher	1	
14	160.48.110	1	电压调节器	Regulator	1	
15	250.48.104	2	起动保护开关	Start Safety Switch	2	
16	NJ85.01.050	1	电热塞	Glow Plug	1	
17	250.48.153	1	机油压力传感器	Oil Pressure Sensor	1	
18	2548A103B	1	右前小灯	Front Blinker (R)	1	
19	250.48.102A	1	组合仪表	Combiners Instrument	1	
20	2548A201A	1	灯开关	Light Switch	1	
	2548A202A	1	转向灯开关	Direction Light Switch	1	
	2548A203A	1	变光开关	Light Shift Switch	1	
	2548A204A	1	喇叭按钮	Horn Button	1	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
21	18.48.436	预热起动开关	Starter Switch	1	
23	2548A011B	主电线束总成	Front Cable	1	
24	2548A021B	后电线束总成	Back Cable	1	
25	250.48.106	工作灯	Working Light	1	
26	18.48.272	后信号灯	Rear Blinker	2	

备注
34. FUEL TANK



35. HYDRAULIC LIFT COVER (PRE-SELECTED DEPTH CONTROL)



序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	18.55.013	联动杆焊合	Rod	1	
2	GB5783-86 M8×22	螺栓 M8×22	Screw	1	
3	GB6172-86 M8	螺母 M8	Nut	4	
4	18.55.119	挡块	Stop	2	
5	18.55.122	插盘	Disc	1	
6	18.55.121	扭簧	Spring	1	
7	18.55.016	移动盘焊合	Disc	1	
8	GB91-86 2.5×20	销 2.5×20	Pin	1	
9	GB97.1-85 10	垫圈 10	Washer	1	
10	18.55.014	拨盘焊合件	Plate	1	
11	18.55.120	联动销	Pin	1	
12	18.55.107	压板	Plate	2	
13	18.55.015	手紧螺钉焊合件	Screw	1	
14	GB93-87 10	垫圈 10	Washer	6	
15	GB5783-86 M10×25	螺栓 M10×25	Screw	4	
16	18.55.104	挡圈	Sleeve	2	
17	GB1235-76 50×5.7	O 形密封圈 50×5.7	Seal	2	
18	18.55.103	衬套	Bush	2	
19	18.55.102	隔套	Spacer	2	
20	250.55C.102	提升器壳体	Cover	1	
21	18.55.017-1	挂接板焊合	Bracket	1	
22	GB5783-86 M10×30	螺栓 M10×30	Screw	2	
23	GB879-86 6×50	销 6×50	Pin	1	
24	18.55.108	内提升臂	Arm	1	
25	18.55.109	活塞顶杆	Rod	1	
26	36.55.121A	YX 型密封圈	Seal D75	1	

序号 Item No.	代号 Part No.	数量 Qty	名称 Part Description	Part Description	数量 Qty	备注 Remarks
27	18.55.301	1	活塞	Piston	1	
28	18.55.050	1	油缸焊合件	Cylinder	1	
29	GB1235-76 80×3.1	1	O 形密封圈 80×3.1	Seal	1	
30	250.55.101	1	提升轴	Shaft	1	
31	18.55.106	2	外提升臂	Arm	2	
32	18.55.105	2	提升臂销	Pin	2	
33	GB93-87 16	2	垫圈 16	Washer	2	
34	GB6170-86 M16	2	螺母 M16	Nut	2	
35						
36	GB5782-86 M14×55	4	螺栓 M14×55	Screw	4	
37	GB93-87 14	4	垫圈 14	Washer	4	
38	250.55.102	1	油缸盖	Cover	1	
39						
40						
41						
42		2	垫圈	Washer		
43		1	阀	Valve		
44		2	密封	Seal		
45		1	垫圈	Washer		
46		1	螺母	Nut		
47	GB1235-76 14×1.9	1	O 形密封圈 14×1.9	Seal	1	
48	250.55.117	1	通气管	Breather	1	
49	GB91-86 2×16	2	销 2×16	Pin	2	
50	GB97.1-85 8	1	垫圈 8	Washer	1	
51	GB1235-76 95×3.1	1	O 形密封圈 95×3.1	Seal	1	
52	JB999-77 M14×1.5×32	4	螺栓 M14×1.5×32	Screw	4	

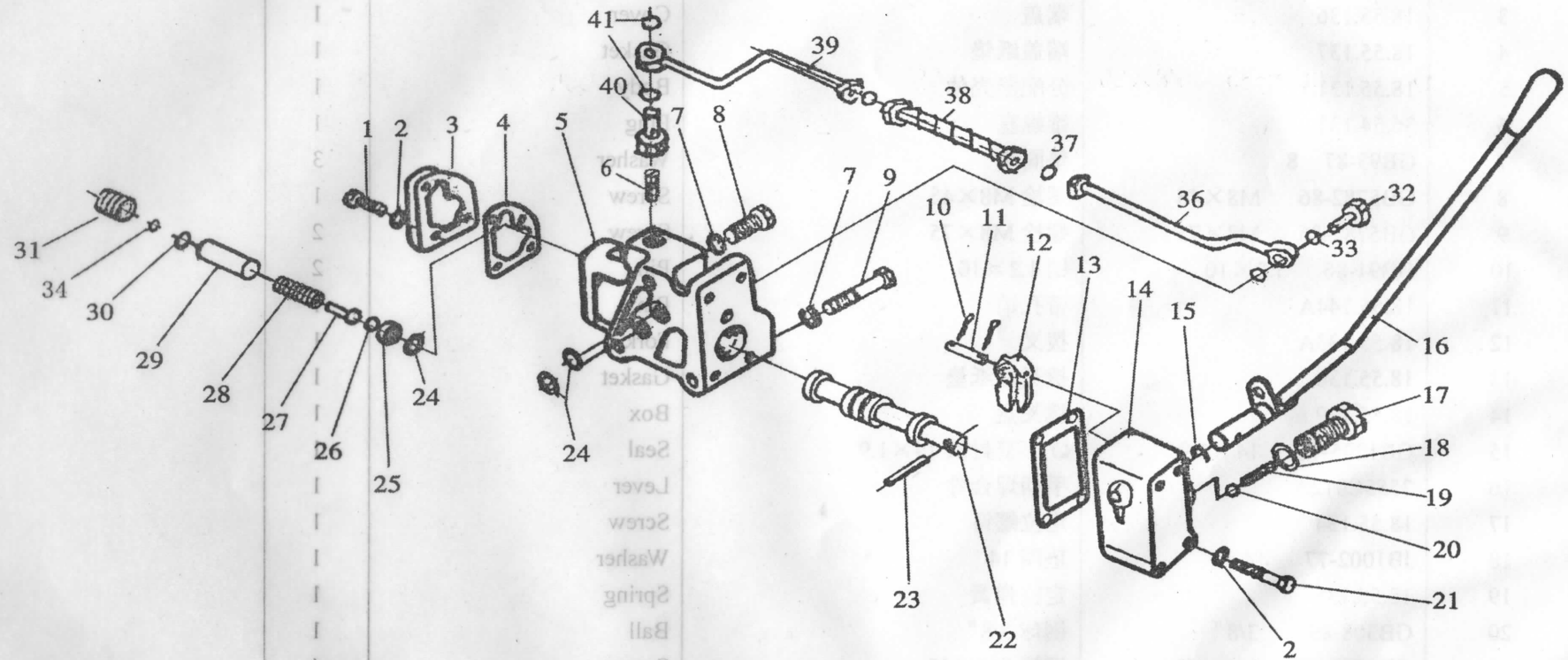
序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
53	GB6172-86 M20×1.5	螺母 M20×1.5	Nut	1	18.22.301
54	250.55.111	快换接头座	Seat	1	18.22.020
55	S06-00-10-H	快换接头	Connector	1	GB1532-76 80×3.1
56					250.22.101
57					18.22.106
58					18.22.102
59	GB984-77 14/M14×1.5	接头体 14/M14×1.5	Connector	1	GB93-87 16
60	GB1235-76 16×2.4	O 形密封圈 16×2.4	Seal	1	GB6170-86 M16
61	250.61.011	液压输出油管焊合	Tube	1	
62	POL160.61A.102	七芯插座支板	Support	1	GB2785-86 M14×22
63	JB982-77	垫圈 18	Washer	1	GB93-87 14
64					250.22.102
65					
66					
67					
68	JB1002-77 14	垫圈 14	Washer	5	
69	2555C104A	液压锁紧阀	Valve	1	
70	GB1235-76 10×1.9	O 形密封圈 10×1.9	Seal	2	
71	JB1002-77 22	垫圈 22	Washer	1	
72	18.55.112	阀杆螺母	Nut	1	
73	18.55.044-1	手轮	Handwheel	1	GB1532-76 14×1.9
74	250.55G.101	标牌	Mark	1	250.22.117
75	GB96-86	大垫圈 4 C 级	Washer	1	GB91-86 25×16
76	GB93-87	垫圈 4	Washer	1	GB91-86 8
77	GB67-85	螺钉 M4×8	Screw	1	GB1532-76 92×3.1
78	18.55.113	螺塞	Screw	2	GB91-86 14×1.2

36.DISTRIBUTOR (PRE-SELECTED DEPTH CONTROL)

Remarks

Qty

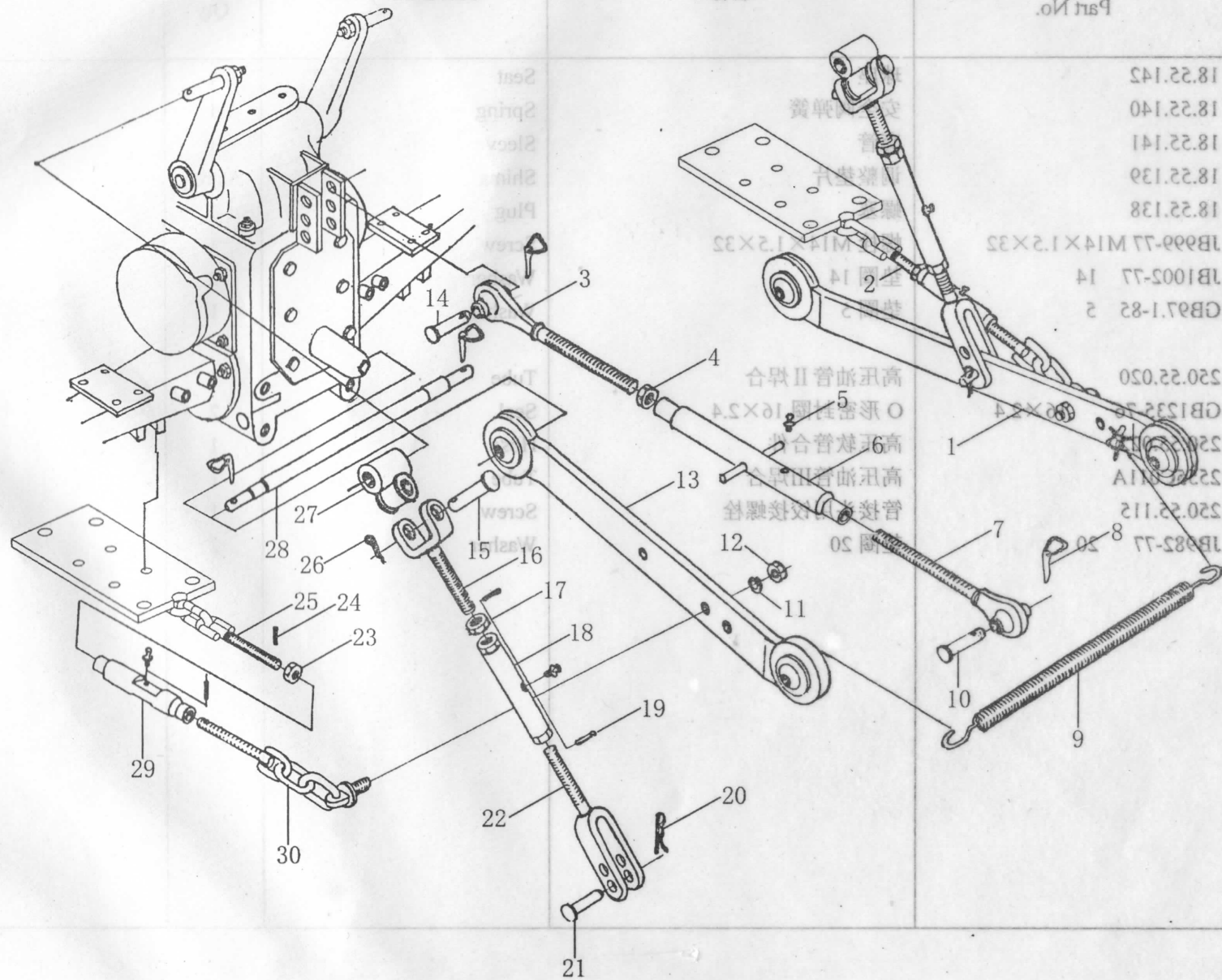
Part Description



序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	GB5782-86 M6×20	螺栓 M6×20	Screw	4	
2	GB97.1-85 6	垫圈 6	Washer	8	
3	18.55.136	端盖	Cover	1	
4	18.55.137	端盖纸垫	Gasket	1	
5	18.55.131A	分配器壳体	Body	1	
6	36.54.131	锥螺塞	Plug	1	
7	GB93-87 8	垫圈 8	Washer	3	
8	GB5782-86 M8×45	螺栓 M8×45	Screw	1	
9	GB5782-86 M8×75	螺栓 M8×75	Screw	2	
10	GB91-86 1.2×10	销 1.2×10	Pin	2	
11	18.55.144A	带孔销	Pin	1	
12	18.55.133A	拨叉	Fork	1	
13	18.55.130	拨叉盒纸垫	Gasket	1	
14	18.55.129A	拨叉盒	Box	1	
15	GB1235-76 14×1.9	O 形密封圈 14×1.9	Seal	1	
16	2555C012A	手柄焊合件	Lever	1	
17	18.55.134	定位螺钉	Screw	1	
18	JB1002-77 14	垫圈 14	Washer	1	
19	18.55.135	定位弹簧	Spring	1	
20	GB308-89 3/8"	钢球 3/8"	Ball	1	
21	GB5782-86 M6×60	螺栓 M6×60	Screw	4	
22	18.55.132A	操纵阀	Spool	1	
23	GB879-86 6×20	销 6×20	Pin	1	
24	GB1235-76 16×2.4	O 形密封圈 16×2.4	Seal	3	
25	18.55.143	垫块	Spacer	1	
26	GB308-89 11/32"	钢球 11/32"	Ball	1	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
27	18.55.142	球座	Seat	1	
28	18.55.140	安全阀弹簧	Spring	1	
29	18.55.141	套管	Sleeve	1	
30	18.55.139	调整垫片	Shims	As req	
31	18.55.138	螺塞	Plug	1	
32	JB999-77 M14×1.5×32	螺栓 M14×1.5×32	Screw	1	
33	JB1002-77 14	垫圈 14	Washer	2	
34	GB97.1-85 5	垫圈 5	Washer	1	
35					
36	250.55.020	高压油管 II 焊合	Tube	1	
37	GB1235-76 16×2.4	O 形密封圈 16×2.4	Seal	2	
38	250.55.022	高压软管合件	Hose	1	
39	2555C011A	高压油管 III 焊合	Tube	1	
40	250.55.115	管接头用铰接螺栓	Screw	1	
41	JB982-77 20	垫圈 20	Washer	2	

37. LINKAGE

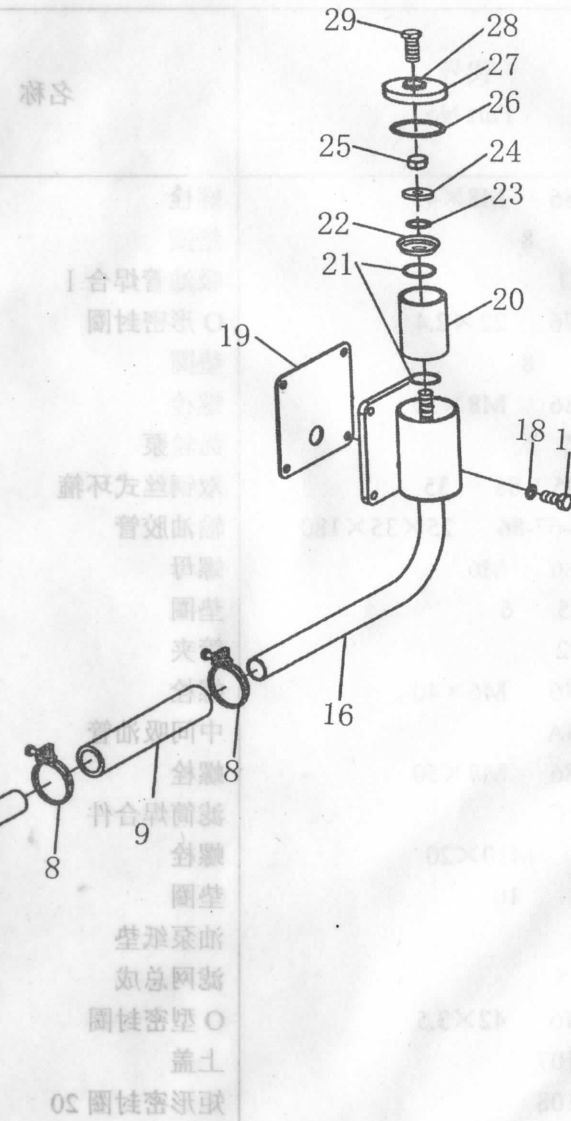


序号 Item No.	代号 Part No.	名称 Name	Part Description	数量 Qty	备注 Remarks
1	250.56.010	右下拉杆焊合件	Link	1	
2	2556A012C	右前限位链合件	Chain	1	
3	18.56.011-1	上拉杆前螺杆合件	Toggle	1	
4	GB6172-86 M22	螺母	Nut	1	
5	GB1152-89 M6	油杯	Nipple	5	
6	18.56.012-1	上拉杆调节套管合件	Tube	1	
7	18.56.013-1	上拉杆后螺杆合件	Toggle	1	
8	27A.35.013	牵引钩锁销总成	Pin	8	
9	18.56.103A	限位弹簧	Spring	1	
10	18.56.102	插销	Pin	2	
11	GB93-87 16	垫圈	Washer	2	
12	GB6170-86 M16	螺母	Nut M	2	
13	250.56.011	左下拉杆焊合件	Link	1	
14	320.55A.110	上拉杆前连接销	Pin	2	
15	GB882-86 B16×75	销轴	Pin	2	
16	18.56.014-1	提升杆上叉合件	Yoke	2	
17	GB6172-86 M20	六角扁螺母	Nut	2	
18	18.56.015-1	提升螺管合件	Tube	2	
19	GB879-86 3×22	销	Pin	4	
20	27A.55.122	弹性锁销	Pin	2	
21	GB882-86 B16×45	销轴	Pin	2	
22	18.56.016-1	提升杆下叉合件	Fork	2	
23	GB6173-86 M14×1.5	螺母	Nut	2	
24	GB879-86 3×16	销	Pin	4	
25	2556A011C	左前限位链合件	Chain	1	
26	GB91-86 1×30	销	Pin	2	

序号 Item No.	代号 Part No.	名称 Name	Part Description	数量 Qty	号升 Part No.	备注 Remarks
27	18.56.101-1	十字叉套	Knuckle	2	250.26.010	1
28	18.56.104	下拉杆连接轴	Shaft	1	3526A015C	2
29	18.56.118	调节螺管	Tube	2	18.26.011-1	3
30	18.56.020	后限位链合件	Chain	2	GB6173-86 M25	4
					GB1125-89 M6	5
					18.26.012-1	6
					18.26.013-1	7
					25A.32.013	8
					18.26.103A	9
					18.26.105	10
					GB93-87 16	11
					GB6170-86 M16	12
					250.26.011	13
					350.22A.110	14
					GB885-86 B16×22	15
					18.26.014-1	16
					GB6173-86 M20	17
					18.26.012-1	18
					GB879-86 3×22	19
					25A.32.122	20
					GB885-86 B16×42	21
					18.26.016-1	22
					GB6173-86 M14×12	23
					GB879-86 3×16	24
					3526A011C	25
					GB91-86 1×30	26

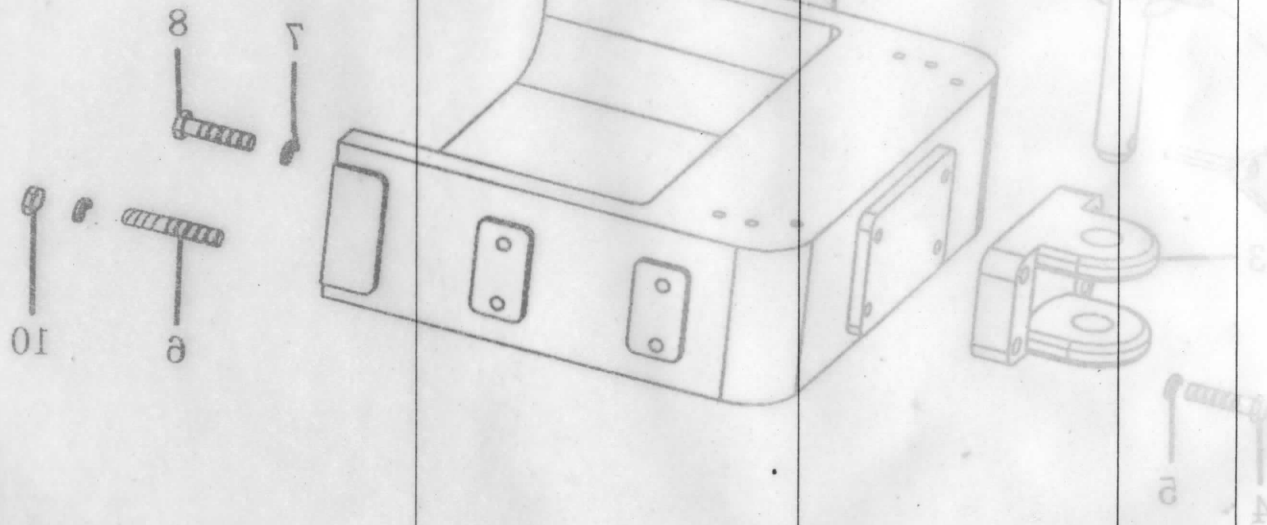
This diagram shows the exploded view of the pump assembly. The components are numbered as follows: 1. Hex head bolt; 2. Washer; 3. Upper pump housing; 4. Lower pump housing; 5. Hex head bolt; 6. Hex head bolt; 7. Hex head bolt; 8. O-ring; 9. Hose; 10. Hose; 11. Hose; 12. Hose; 13. Hose; 14. Hose; 15. Hose.

Part Description	Qty	Remarks
Screw	3	
Washer	3	
Pipe	1	
Seal	1	
Washer	4	
Screw	2	
Pump	1	
Clip	4	
Pipe	2	
Nut	1	
Washer	1	
Clip	1	
Screw	1	
Pipe	1	
Screw	2	
Filter	1	
Screw	3	
Washer	1	
Washer	1	
Element	1	
Seal	1	
Cover	1	
Seal	1	

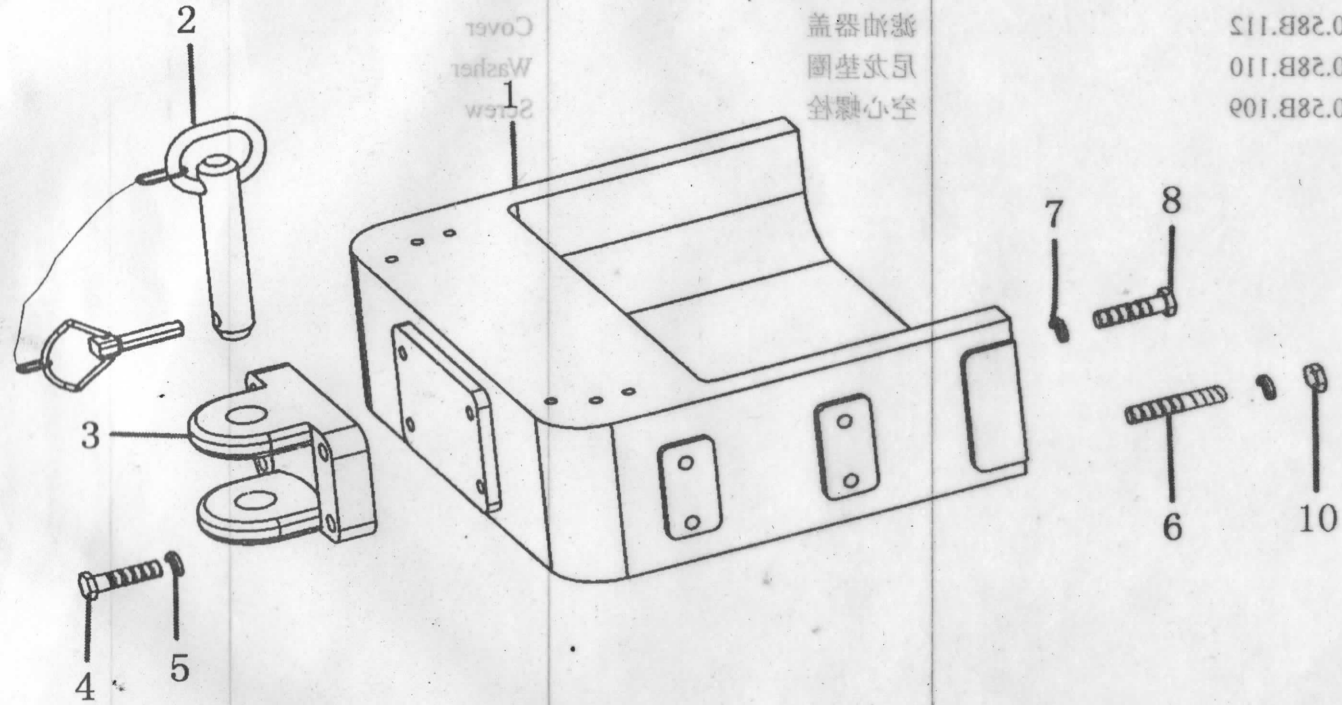


序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	GB5782-86 M8×45	螺栓	Screw	3	
2	GB93-87 8	垫圈	Washer	3	
3	250.58.011	吸油管焊合 I	Pipe	1	
4	GB1235-76 22×2.4	O 形密封圈	Seal	1	
5	GB93-87 8	垫圈	Washer	4	
6	GB5783-86 M8×35	螺栓	Screw	2	
7	CB314HZ	齿轮泵	Pump	1	
8	ZBT32.005.1-88 35	双钢丝式环箍	Clip	4	
9	HG4-54B-67-86 25×35×180	输油胶管	Pipe	2	
10	GB6170-86 M6	螺母	Nut	1	
11	GB97.1-85 6	垫圈	Washer	1	
12	250.58.102	管夹	Clip	1	
13	GB5783-86 M6×40	螺栓	Screw	1	
14	2558B104A	中间吸油管	Pipe	1	
15	GB5782-86 M8×50	螺栓	Screw	2	
16	2558B011C	滤筒焊合件	Filter	1	
17	GB93-87 M10×20	螺栓	Screw	4	
18	GB93-87 10	垫圈	Washer	4	
19	18.38.110	油泵纸垫	Washer	1	
20	300.58.015	滤网总成	Element	1	
21	GB1235-76 42×3.5	O 型密封圈	Seal	2	
22	250.58B.107	上盖	Cover	1	
23	250.58B.108	矩形密封圈 20	Seal	1	

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
24	250.58B.111	矩形密封圈座		1	
25	GB6171-86 M10×1	螺母	Nut	1	
26	250.58B.106	矩形密封圈 84×6×2.5	Seal	1	
27	250.58B.112	滤油器盖	Cover	1	
28	250.58B.110	尼龙垫圈	Washer	1	
29	250.58B.109	空心螺栓	Screw	1	



39. BUMPER



Part Description

名称

Part No.

Item No.

空心螺栓
固定垫圈
盖油器盖
密封垫圈 84×6×2.2
螺母
密封垫圈

250.28B.109
250.28B.110
250.28B.112
250.28B.106
GB6171-86 M10×1
250.28B.111

29
28
27
26
25
24

序号 Item No.	代号 Part No.	名称	Part Description	数量 Qty	备注 Remarks
1	2574A101D	前配重	Weight	1	
2	2574A012B	插销总成	Pin	1	
3	2574A102A	牵引钩	Drawbar	1	
4	GB93-87 12	垫圈	Washer	4	
5	GB5780-86 M12×60	螺栓	Screw	4	
6	GB898-88 AM16×30	螺柱	Stud	2	
7	GB93-87 16	垫圈	Washer	4	
8	GB5780-86 16×40	螺栓	Screw	2	
10	GB6170-86 M16	螺母	Nut	2	