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LS TRACTOR

OPERATOR'S MANUAL

MT1 - SERIES

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LS TRACTOR OPERATOR'S MANUAL

MT122 • MT125



LS Tractor

YANMAR WARRANTIES

YANMAR LIMITED WARRANTY

What is Covered by this Warranty?

YANMAR warrants to the original retail purchaser that a new YANMAR TNV series industrial engine will be free from defects in material and/or workmanship for the duration of the warranty period.

Note: YANMAR engines may be equipped with external components including, but not limited to: wiring harnesses, electrical devices, control panels, radiators, air filters, fuel filters, and/or exhaust systems that are supplied and/or installed by manufacturers other than YANMAR. For warranty information on such external components, please contact the machine or component manufacturer directly or see your authorized YANMAR dealer or distributor.

This warranty is provided in lieu of all other warranties, express or implied. YANMAR specifically disclaims any implied warranties of merchantability or fitness for a particular purpose, except where such disclaimer is prohibited by law. If such disclaimer is prohibited by law, then implied warranties shall be limited in duration to the life of the express warranty.

How Long is the Warranty Period?

The YANMAR standard limited warranty period runs for a period of **twenty-four (24) months or two-thousand (2000) engine operation hours**, whichever occurs first. An extended limited warranty of thirty-six (36) months or three thousand (3000) engine operating hours, whichever occurs first, is provided for these specific parts only: the cylinder block, cylinder head, crankshaft forging, connecting rods, flywheel, flywheel housing, camshaft, timing gear, and gear case. The warranty period for both the standard limited warranty and the extended limited warranty (by duration or operation hours) begins on the date of delivery to the original retail purchaser and is valid only until the applicable warranted duration has passed or the operation hours are exceeded, whichever comes first.

YANMAR WARRANTIES

YANMAR limited warranty - continued

What the Engine Owner must Do:

If you believe your YANMAR engine has experienced a failure due to a defect in material and/or workmanship, you must contact an authorized YANMAR industrial engine dealer or distributor within thirty (30) days of discovering the failure. You must provide proof of ownership of the engine, proof of the date of the engine purchase and delivery, and documentation of the engine operation hours. Acceptable forms of proof of delivery date include, but are not limited to: the original warranty registration or sales receipts or other documents maintained in the ordinary course of business by YANMAR dealers and/or distributors, indicating the date of delivery of the YANMAR product to the original retail purchaser. This information is necessary to establish whether the YANMAR product is still within the warranty period. Thus, YANMAR strongly recommends you register your engine as soon as possible after purchase in order to facilitate any future warranty matters.

You are responsible for the transportation of the engine to and from the repair location as designated by YANMAR.

To Locate an Authorized YANMAR Industrial Engine Dealer or Distributor:

You can locate your nearest authorized YANMAR industrial engine dealer or distributor by visiting the YANMAR CO., LTD. website at:

<https://www.yanmar.com/global/> (The English language page will be displayed.)

- "Click" on "Dealer Locator" in the website heading to view the "Dealer Locator" menu.
- Choose the Country from the pull down menu.
- Choose the Product Category from the pull down menu.
- "Click" on "Search" to browse YANMAR dealer or distributor.

You may also contact YANMAR by clicking on "Contact" icon in the website heading and typing in your question or comment.

What YANMAR will Do:

YANMAR warrants to the original retail purchaser of a new YANMAR engine that YANMAR will make such repairs and/or replacements at YANMAR's option, of any part(s) of the YANMAR product covered by this warranty found to be defective in material and/or workmanship. Such repairs and/or replacements will be made at a location designated by YANMAR at no cost to the purchaser for parts or labor.

YANMAR WARRANTIES

YANMAR limited warranty - continued

What is not Covered by this Warranty?

This warranty does not cover parts affected by or damaged by any reason other than defective materials or workmanship, including, but not limited to, accident, misuse, abuse, "Acts of God," neglect, improper installation, improper maintenance, improper storage, the use of unsuitable attachments or parts, the use of contaminated fuels, the use of fuels, oils, lubricants, or fluids other than those recommended in your YANMAR Operation Manual, unauthorized alterations or modifications, ordinary wear and tear, and rust or corrosion. This warranty does not cover the cost of parts and/or labor required to perform normal/scheduled maintenance on your YANMAR engine. This warranty does not cover consumable parts such as, but not limited to, filters, belts, hoses, fuel injector nozzles, lubricants and cleaning fluids. This warranty does not cover the cost of shipping the product to or from the warranty repair facility.

Warranty Limitations:

The foregoing is YANMAR's only obligation to you and your exclusive remedy for breach of warranty. Failure to follow the requirements for submitting a claim under this warranty may result in a waiver of all claims for damages and other relief. **In no event shall YANMAR or any authorized industrial engine dealer or distributor be liable for incidental, special or consequential damages.** Such consequential damages may include, but not be limited to, loss of revenue, loan payments, cost of rental of substitute equipment, insurance coverage, storage, lodging, transportation, fuel, mileage, and telephone costs. The limitations in this warranty apply regardless of whether your claims are based on breach of contract, tort (including negligence and strict liability) or any other theory. Any action arising hereunder must be brought within one (1) year after the cause of action accrues or it shall be barred. Some states and countries do not allow certain limitations on warranties or for breach of warranties. **This warranty gives you specific legal rights, and you may also have other rights which vary from state to state and country to country.** Limitations set forth in this paragraph shall not apply to the extent that they are prohibited by law.

Warranty Modifications:

Except as modified in writing and signed by the parties, this warranty is and shall remain the complete and exclusive agreement between the parties with respect to warranties, superseding all prior agreements, written and oral, and all other communications between the parties relating to warranties. **No person or entity is authorized to give any other warranty or to assume any other obligation on behalf of YANMAR, either orally or in writing.**

Questions:

If you have any questions or concerns regarding this warranty, please call or write to the nearest authorized YANMAR industrial engine dealer or distributor or other authorized facility.

YANMAR WARRANTIES

EMISSION SYSTEM WARRANTY

YANMAR CO., LTD. EMISSION CONTROL SYSTEM WARRANTY - USA ONLY

Your Warranty Rights and Obligations:

The California Air Resources Board (CARB), the United State Environmental Protection Agency (EPA) and YANMAR CO., LTD. hereafter referred to as YANMAR, are pleased to explain the **emission control system warranty** on your 2013, 2014, or 2015 model year industrial compression-ignition engine. California-certified, new off-road compression-ignition engines must be designed, built and equipped to meet the State's stringent anti-smog standards. In the remaining forty nine (49) states, new non-road compression-ignition engines must be designed, built and equipped to meet the United States EPA emissions standards. YANMAR must warrant the emission control system on your engine for the periods of time listed below provided there has been no abuse, neglect or improper maintenance of your engine.

Your emission control system may include parts such as the fuel injection system, the air induction system, the electronic control system, EGR (Exhaust Gas Recirculation) system and the diesel particulate filter system. Also included may be hoses, belts, connectors and other emission-related assemblies.

Where a warrantable condition exists, YANMAR will repair your off-road compression-ignition engine at no charge to you including diagnosis, parts and labor.

Manufacturer's Warranty Period:

2013, 2014, or 2015 model year off-road compression-ignition engines are warranted for the periods listed below. If any emission-related part on your engine is found to be defective during the applicable warranty period, the part will be repaired or replaced by YANMAR.

If your engine is certified as	And its maximum power is	And its rated speed is	Then its warranty period is
Variable speed or constant speed	kW < 19	Any speed	1,500 hours or two (2) years whichever comes first. In the absence of a device to measure the hours of use, the engine has a warranty period of two (2) years.
Constant speed	19 ≤ kW < 37	3,000 rpm or higher	1,500 hours or two (2) years whichever comes first. In the absence of a device to measure the hours of use, the engine has a warranty period of two (2) years.
Constant speed	19 ≤ kW < 37	Less than 3,000 rpm	3,000 hours or five (5) years whichever comes first. In the absence of a device to measure the hours of use, the engine has a warranty period of five (5) years.
Variable speed	19 ≤ kW < 37	Any speed	3,000 hours or five (5) years whichever comes first. In the absence of a device to measure the hours of use, the engine has a warranty period of five (5) years.
Variable speed or constant speed	kW ≥ 37	Any speed	3,000 hours or five (5) years whichever comes first. In the absence of a device to measure the hours of use, the engine has a warranty period of five (5) years.

YANMAR WARRANTIES

Emission control system warranty - USA only - continued

Warranty Coverage:

This warranty is transferable to each subsequent purchaser for the duration of the warranty period. Repair or replacement of any warranted part will be performed at an authorized YANMAR dealer.

Warranted parts not scheduled for replacement as required maintenance in the owner's manual shall be warranted for the warranty period. Warranted parts scheduled for replacement as required maintenance in the owner's manual are warranted for the period of time prior to the first scheduled replacement. Any warranted parts scheduled for replacement as required maintenance that are repaired or replaced under warranty shall be warranted for the remaining period of time prior to the first scheduled replacement. Any part not scheduled for replacement that is repaired or replaced under warranty shall be warranted for the remaining warranty period.

During the warranty period, YANMAR is liable for damages to other engine components caused by the failure of any warranted part during the warranty period.

Any replacement part which is functionally identical to the original equipment part in all respects may be used in the maintenance or repair of your engine, and shall not reduce YANMAR's warranty obligations. Add-on or modified parts that are not exempted may not be used. The use of any non-exempted add-on or modified parts shall be grounds for disallowing a warranty.

Warranted Parts:

This warranty covers engine components that are a part of the emission control system of the engine as delivered by YANMAR to the original retail purchaser. Such components may include the following:

- (A) Fuel injection system (including Altitude compensation system)
- (B) Cold start enrichment system
- (C) Intake manifold and Air intake throttle valve
- (D) Turbocharger systems
- (E) Exhaust manifold
- (F) Positive crankcase ventilation system
- (G) Charge Air Cooling systems
- (H) Exhaust Gas Recirculation (EGR) systems
- (I) Electronic Control units, sensors, solenoids and wiring harnesses used in above systems
- (J) Hoses, belts, connectors and assemblies used in above systems
- (K) Emission Control Information Labels

Since emissions related parts may vary slightly between models, certain models may not contain all of these parts and other models may contain the functional equivalents.

YANMAR WARRANTIES

Emission control system warranty - USA only - continued

Exclusions:

Failures other than those arising from defects in material or workmanship are not covered by this warranty. The warranty does not extend to the following: malfunctions caused by abuse, misuse, improper adjustment, modification, alteration, tampering, disconnection, improper or inadequate maintenance, or use of non-recommended fuels and lubricating oils; accident-caused damage and replacement of expendable items made in connection with scheduled maintenance. YANMAR disclaims any responsibility for incidental or consequential such as loss of time, inconvenience, loss of use of equipment/engine or commercial loss.

Owner's Warranty Responsibilities:

As the off-road compression-ignition engine owner, you are responsible for the performance of the required maintenance listed in your owner's manual. YANMAR recommends that you retain all documentation, including receipts, covering maintenance on your off-road compression-ignition engine, but YANMAR cannot deny warranty solely for the lack of receipts, or for your failure to ensure the performance of all scheduled maintenance.

YANMAR may deny your warranty coverage if your off-road compression-ignition engine or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.

Your engine is designed to operate on diesel fuel only. Use of any other fuel may result in your engine no longer operating in compliance with CARB and EPA emissions requirements.

You are responsible for initiating the warranty process. You must present your engine to a YANMAR dealer as soon as a problem exists. The warranty repairs should be completed by the dealer as expeditiously as possible. If you have any questions regarding your warranty rights and responsibilities, or would like information on the nearest YANMAR dealer or authorized service center, you should contact YANMAR America Corporation.

Website: www.yanmar.com

E-mail: CS_support@yanmar.com

Toll free telephone number: 1-800-872-2867, 1-855-416-7091

What the Emergency Stationary Type Engine Owner must Do:

The engines for emergency stationary type generators certified by Federal Law (40 CFR Part60) are limited to emergency use only, and the operation for maintenance checks and verification test for functions is required. The total operating hours for maintenance and verification test for functions should not exceed 100 hours per year. However, there is no limitation on the operating hours for emergency use. Keep a log of the number of hours the engine is operated for both emergency use and non-emergency use. Also, note the reason for the operation.

YANMAR WARRANTIES

EMISSION-RELATED INSTALLATION INSTRUCTIONS (REF)

Failing to follow these instructions when installing a certified engine in a piece of nonroad equipment violates Federal Law (40 CFR1068.105(B)), subject to fines or other penalties as described in the clean air act.

Installation of Nonroad Engines into Equipment

To ensure engines operate under the certified configurations, YANMAR has established defined application requirements when installing any certified engine into a piece of equipment. The instructions outlined below are included in our certification process and any failure to comply will be considered tampering.

YANMAR certifies engines to operate under variable speed or constant speed conditions. Engines certified as constant speed are prohibited from installation into variable speed applications. The emission control information label will identify an engine certified as constant speed.

Allowable Air Intake Restriction and Exhaust Back Pressure

Resistance to intake airflow and exhaust gas flow is generated in the intake and exhaust systems. Exceeding the limitations will affect the operation of an engine and its certified configuration. Refer to the installation requirements and limitations of the TNM and TNV series Application Manual for the engine being equipped with these systems.

Allowable Air Intake Restriction

Engine model	Allowable air intake restriction ≤ kPa (mmAq)	
	Initial upper limit	Upper limit for air cleaner replacement
All TNV models	2.94 (300)	6.23 (635)

Allowable Exhaust Back Pressure

Engine model	Allowable exhaust back pressure ≤ kPa (mmAq)	
	Initial upper limit	Upper limit for exhaust system cleaning
3TNV74F, 3TNV80F, 3TNM74F	9.81 (1000)	11.77 (1200)
3TNV88F-U	12.75 (1300)	15.30 (1560)
3TNV88F-E	9.81 (1000)	10.3 (1050)

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1. General Notices for Safety

1-1. Before using the tractor



✱ **Must read and understand this operator's manual carefully and always refer to information and prescriptions outlined in this manual to prevent all potential health and safety risks.**

◆ General information for intended use

- Your tractor is designed and manufactured to pull, to carry, to supply the power a variety of mounted or towed equipment **for agriculture**. Do not use the product for other purposes than intended by the manufacturer and outlined in this manual. Do not use this tractor for light/heavy forestry applications.
- Do not use the product beyond its **limits of terrain gradient** and stability than outlined in this manual. Using the tractor beyond these limits may cause a overturning accident.
- Do not use the tractor on higher speeds than allowed by the load of the tractor and road condition. Always choose **a suitable driving speed** to maintain the stability of the tractor.
- Do not use the tractor **near or on soft verges** of canals and brooks or banks and verges that are undermined by rodents. The tractor may sink sideways and roll-over.
- Do not use the tractor on brittle bridge heads and poor bridge floors. These constructions may collapse and cause overturning of the tractor. **Always check out the condition and carrying capacity of bridges and ramps** prior to engage.
- **Do not use the tractor without wearing the seat belt and Roll-Over Protective Structure (ROPS)** during operations where roll-over or tip-over hazards exist. The ROPS will only be fully effective when the driver remains attached to his/her seat.
- Do not use equipment mounted on the tractor which is not **correctly matching and firmly fixed**. Such equipment may increase the risk for roll-over and hit the tractor when coming loose.
- Do not use the tractor in combination with equipment arbitrary, without **having consulted the specific operator's manual provided with the equipment**. This manual alone cannot provide you with all the information about safety operation of the combination.
- Do not use the tractor beyond its **limits of dynamic stability**. High speed, abrupt maneuvers, and fast and short cornering will increase the risk of roll-over.
- Do not use the tractor for **overloaded pulling work**, in cases where you don't know if the load will yield, for instance when pulling stumps. The tractor may flip over when the stump is not yielding.
- Be extremely cautious when working with the tractor **on forage silos without lateral concrete walls**. A wide track setting may improve the lateral stability of the tractor.
- Be cautious that the **center of gravity of the tractor may increase** when the front-end loader is loaded or the three-point linkage are raised. In these conditions, the tractor may roll-over earlier than expected.
- **Do not step down from the tractor without shutting down the PTO, shifting the transmission to neutral and applying the parking brake.**
- **Never remove or modify or change** the driver's protection device or safety device arbitrary.

- You must take the necessary precautions to always be **aware of the possible presence of bystanders**, certainly when maneuvering in confined areas. Keep people away from the tractor during work. Pay the necessary attention while operating next to public roads or footpaths. Thrown objects can get projected outside the field and hit unprotected people like bikers or pedestrians. Wait until it is clear of bystanders.
- Do not violate the **local traffic rules** related to public roads and highways.
- **Do not allow riders** on the tractor; do not allow people standing on the access way or step to the cab when the tractor is moving. Your view to the left will be obstructed and a rider risks to fall from the tractor during unforeseen or abrupt movements.
- **This tractor has only one operator station** and is a one man operated vehicle. Other people on or around the tractor during normal operation are not allowed.
- Always stay clear from implements operating area and especially **do not stand between tractor and trailed vehicle either three-point linkage when operating lift controls**; ensure no bystanders are near these operating areas.
- This tractor may be equipped with a number of sensors to control safety functions. **Do not attempt to bypass any function** on the tractor. You will be exposed to serious hazards, and moreover, the behavior of the tractor may become unpredictable.
- The manufacturer will not be responsible for the damage or safety problems caused by maintenance or repair with non-genuine parts. It must be requested to **use the genuine parts**.
- When cleaning the tractor by using high pressurized water, **do not inject water directly to the electronic parts, wiring, air intake pipe, hot engine or muffler** inside the bonnet.
- Maintenance and repair of the tractor is performed by **skilled technical experts with the proper tools** authorized by the manufacturer.
- For damage or accidents caused by misuse or operation in violation of these rules, the manufacturer and its distributors **will not have any responsibility and warranty**.
- **Keep this operator's manual** for future reference at hand (on the tractor).

◆ Safety Mark Description

- In the places where the cautions in usage are required, the marks such as **“DANGER”**, **“WARNING”**, **“CAUTION”** are found.
- You should comply with the description marked on the decals attached on the product or the contents marked with safety mark in this Operator's Manual.



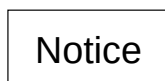
Danger - This indicates a fatal dangerous situation that may cause a serious injury or death if not avoided.



Warning - This indicates a potential dangerous situation that may cause a serious injury or death if not avoided.



Caution - This indicates a potential dangerous situation that may cause a light injury or damage to the properties if not avoided.



Notice - This indicates the instructions for right use for the safety of persons or products.

◆ Product Identification

Your tractor has a exclusive chassis number and engine number marked with product serial number tag to identify the product. (See Fig.1-1)

In case of requesting service or parts from your dealer, dealer will need chassis serial number, engine serial number, TM number and running hours displayed on the instrument panel. (See Fig. 1-3)

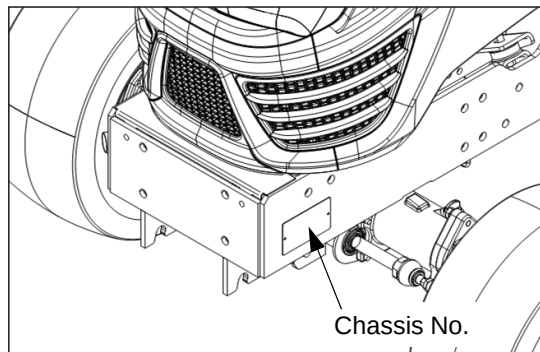


Fig.1-1

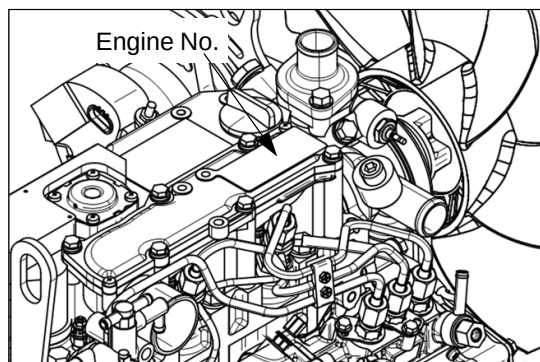


Fig.1-2

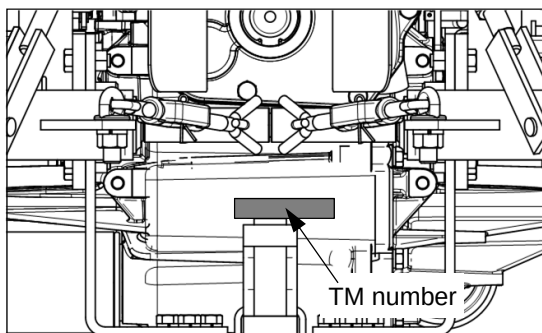


Fig.1-4

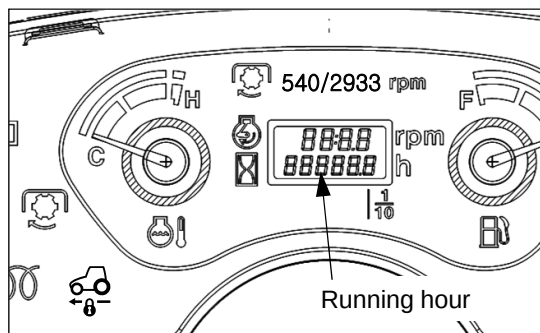
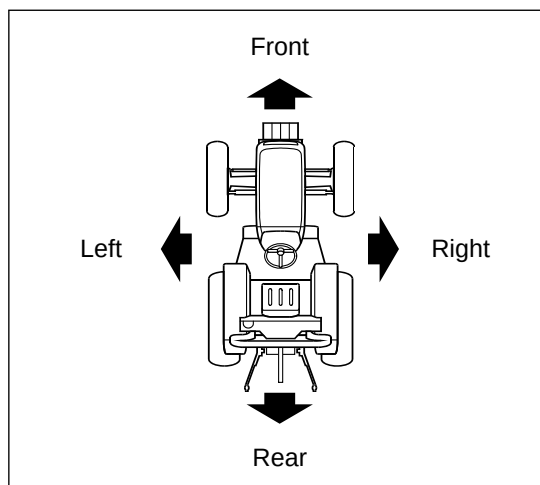


Fig.1-3

◆ Terminology

When reading this Operator's Manual, refer to the right figure for the discrimination of the front/ rear/ left/ right direction.



1-2. Safety Precautions - read this for safety before using.

(1) Notices before using the tractor

- **For Safety operation** : Before using this tractor, read carefully and understand this operator's manual and operator's manual of the mounted or trailed machinery on this tractor, and strictly follow the instructions outlined in the operator's manuals.



Read Operator's Manual carefully.

Especially, special cares must be taken for using the tractor in the places where the safety signs such as Danger, Warning, Caution etc. are marked. (See page 1-2)

- **Safety Decals** : For right use and personal safety of the operator, the safety decals are attached to the parts related with safety operation. Before using the tractor, comply with the safety instructions. (For further information, refer to the section 1-6-(1)(2). "Safety Decals" in this manual.)

- **Operator's condition** : The persons such as patients, drunks, people on drugs, etc. are never allowed to operate this tractor. Only educated operators can use the tractor after learning the usage of controls for moving, stopping, turning and other operating.



- **Suitable Clothes & Protect Entanglement** : When checking or operating the tractor, wear tight fitting clothes and safety equipment instead of loose or long clothes. Also, slippers, high heel shoes are not suitable for operation. Wear the low shoes or work shoes or boots.



▶ Do not approach the rotating shaft such as PTO shaft or cooling fan, especially, with loose clothing and long clothes. The entanglement in rotating shaft can cause serious injury or death.

▶ Stop the engine and be sure PTO shaft is stopped before getting near it.

- **Keep Riders off** : Riders on the tractor or implements obstruct the operator's view and can be thrown off the tractor. It can cause a serious injury or death. Riders should not be carried on the tractor at any time.



▶ Additional seat (where fitted) is used for driver training or instruction. Do not permit anyone to ride on the tractor.

- **Protect Children** : Pay special attention to children (or a child) while using the tractor or during storage.
 - Make sure children keep a safe distance from the tractor and all implements before using the tractor. Be alert to the presence of children.
 - Do not let children or an untrained person operate the tractor.
 - Do not allow children to approach the tractor while the engine is running.
 - When parking the tractor, remove the ignition key and lower implements to the ground for children's safety.

 Warning	▶ As children are very curious, they may do unexpected movements or actions. Special care must be taken when operating tractor or equipment.
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- **Periodical Check** : "Lubrication and Maintenance" must be performed periodically. If necessary, do it immediately and if not, it may cause a failure, reduction of product life or physical injury.

** Periodic Lubrication and Maintenance*

Fuel, Oil, Filter, Air cleaner, Battery, Belt, Cable, Grease, Pedals such as clutch (if fitted) and brake pedal(s), Tire air pressure, Wheel bolts, Toe-in, Electrical wirings, other items related to safety.

- **Genuine Parts** : When replacing parts, you must use "Genuine Parts" of LS tractor. Contact your authorized local dealer. If not, it may cause a failure, reduction of product life or serious injury.
- **Restrict Maintenance** : If repairing or changing some components or settings arbitrary, the performance of the tractor can NOT be guaranteed, and may void the warranty. And also, maintenance of the heavy weighted parts without special tools may cause serious injury. These works have to be treated by well-educated and skilled service experts.
If required to check or repair the tractor due to such a trouble, or having any question about your tractor, contact your authorized local dealer.

** The items that are not allowed to be modified or removed arbitrarily by user are as below :*

- *Protection structures such as PTO cover, Guards, Safety frame(Roll-bar), Cab(if fitted), etc.*
- *Engine components, Fuel injection control and setting, etc.*
- *Automatic control equipment, Lamps, Transmission, Hydraulic valve and pressure settings.*
- *Other parts that detail and where complicated adjustments are needed.*

- **Lamps** : Do not modify the lamps or change the bulb capacity arbitrarily.

 Warning	▶ Modified lamps or change bulb capacity may cause the traffic accident by disturbing approaching driver's views. ▶ If the lamp is blown out, replace it immediately with a genuine part. In case of driving at night, it may cause a traffic accident.
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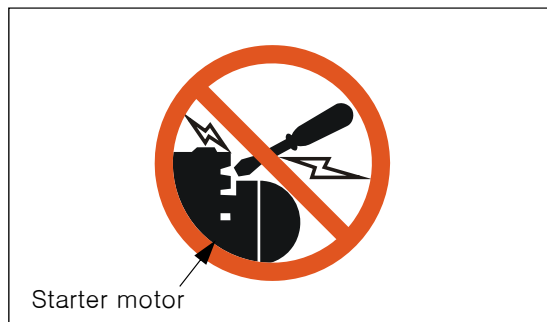
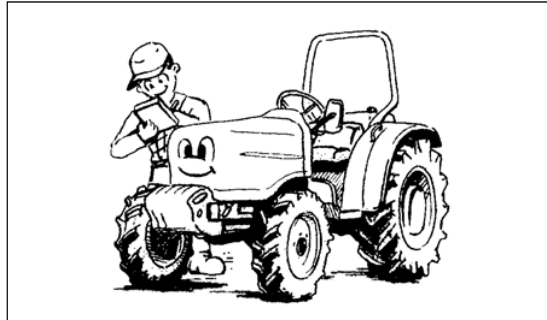
- **Protective Structures** : For the operator's safety, various protective structures, i.e. Bonnet (Hood), Fan cover, PTO safety cover, PTO shaft protection cap, Roll-bar or another Roll-over Protective Structure, etc are attached on the tractor. If these structures are modified or removed by user arbitrarily, it may cause serious accident. Such behaviors are prohibited strictly.

Warning	▶ The Protective Structure and interconnecting components are a certified system. Any damage, fire, corrosion or modification will weaken the structure and reduce your protection. If this occurs, the Protective Structure MUST be replaced with a new one. Contact your authorized local dealer for Protective Structure inspection and replacement. ▶ In case of an accident, fire, tip or roll-over, the following MUST be performed by a qualified technician before operating the tractor again. - The Protective Structure MUST be replaced. - The mounting or suspension for the Protective Structure , operator seat and suspension, seat belt and mounting components and wiring within the operator's protective system MUST be carefully inspected for damage. - All damaged parts MUST be replaced. ▶ DO NOT attach any device to the Protective Structure for pulling purposes. ▶ DO NOT weld, drill holes, attempt to straighten or repair the protective structure. The modification can reduce the structural integrity of the structure which can cause death or serious injury in the event of fire, tip, roll over, collision or accident and void the warranty.
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- **Level of protection of the FOPS (Falling Objects Protective Structure)** : This tractor does **NOT** provide any protection against falling objects according to OECD code 10 standard. It is recommended to use a certified FOPS structure when working with front-end loaders.
- **Level of protection against hazardous substances** : This tractor does **NOT** provide any protection against hazardous substances. Do not use the tractor with crop sprayers in hazardous area.
- **Level of protection of the OPS (Operators Protection Structure)** : This tractor does **NOT** provide any protection against
 - low hanging wires and branches in the forest, orchard or construction area, etc.
 - toppling trees, primarily in case a rear-mounted tree grab-crane is mounted at the rear of the tractor.
 - penetrating objects in the operator's enclosure, primarily in case a winch is mounted at the rear of the tractor.
 - potential risks by using any optional equipment that might be available to deal with those hazards.**NEVER enter or operate these hazardous area without certified Operator Protective Structure installed.**

(2) Notices when starting Engine

- Check each part with reference of “5. Lubrication and Maintenance” in this manual. If necessary, repair or replace it immediately. **Especially, check if safety protection structures or covers are attached originally and the bolts and nuts are tightened well.**
- Before starting, **check again if there are other workers or children around the tractor and implements and keep a safe distance.**
- Start engine and operate the tractor **after sitting on the driver's seat** with a securely fastened seat belt.
- Place the shuttle lever, transmission gear lever in NEUTRAL and especially check if parking brake is applied.
- Lower the implements on the ground.
- Ensure that rear view mirrors and the other mirrors (if fitted) are adjusted correctly, and check the operation of the headlights and other lights.
- For driver's safety, to prevent an unintentional start, movement and operation, several and various start-safety interlock devices may be equipped on your tractor. And, these installation may need to do correct operation and follow the procedure strictly. Read carefully section 4-1, “Engine start and stop” in this manual before trying to start engine.
- Do not short across the starter motor terminals to start engine. It may cause a sudden start and serious injury or death.



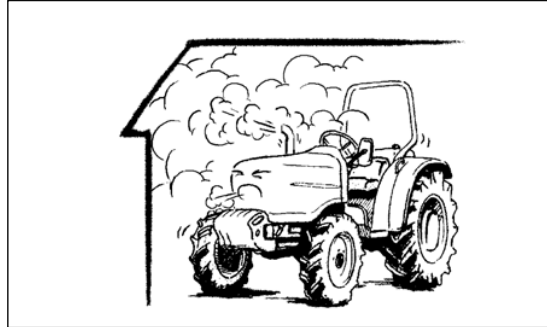
► Do not start the engine in a closed area. The poisonous exhaust gas can cause fatal damage to the driver or persons around.

(3) Notices while operating/using the tractor

● Ventilation

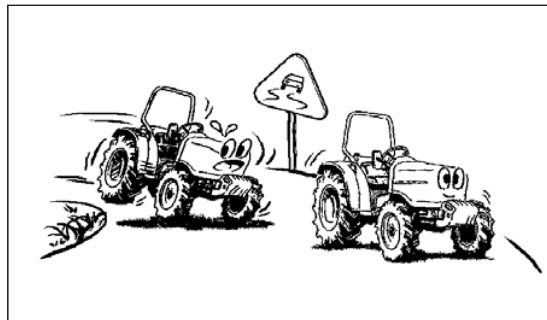
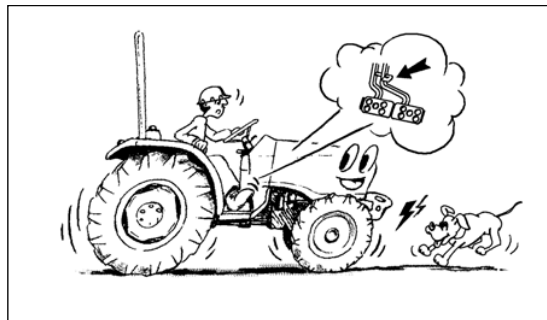


► It is very dangerous to work in a closed area. The poisonous exhaust gas may cause serious damage to the human body. If you should work in this area, make sure to ventilate well and put on the protective mask.

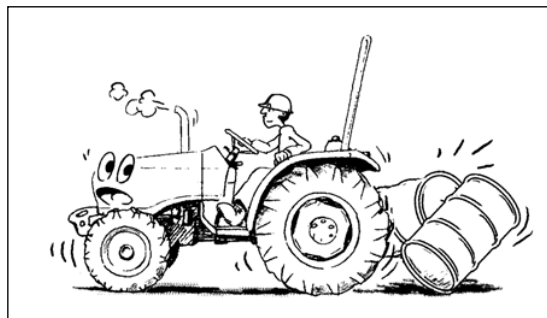


- **Noise and Vibration** : When working between buildings or in confined spaces, the sound pressure level can be increased. Wear suitable ear protectors in high noise level conditions. When working with equipment in the field, vibration intensity from equipment may be increased. To reduce the harm to the body, take a rest periodically.

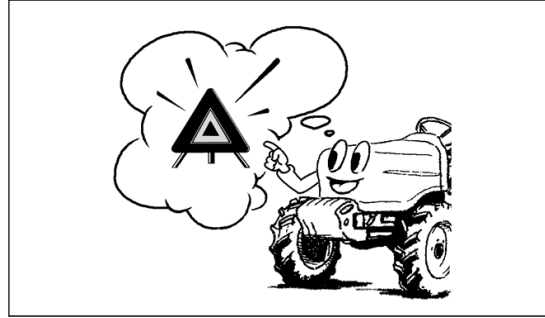
- Connect left and right brake pedal(s) while driving on the road. (if fitted)
- DO NOT use differential lock device while driving on the road or turning in the field.
- DO NOT ride your foot on the brake pedal(s) or clutch pedal.
- Do not jump up/down while tractor is moving. When getting on/off the tractor, use the grab rail and sub step to prevent falls.
- Lower the driving speed enough before turning a sharp curve. Especially, when you drive the tractor with implements, make the turning radius wider.
- DO NOT start or stop the tractor suddenly. Engage the clutch and brake softly. If not, front wheels can be lifted up and it is very dangerous.
- While working, clean regularly mud and debris around the front/rear wheels and axles.



- When driving the tractor in reverse, lower the engine speed. Make sure to check if there is any obstacle or person in the rear.
- DO NOT permit other people and especially children approach within working area while operating tractor and equipment.

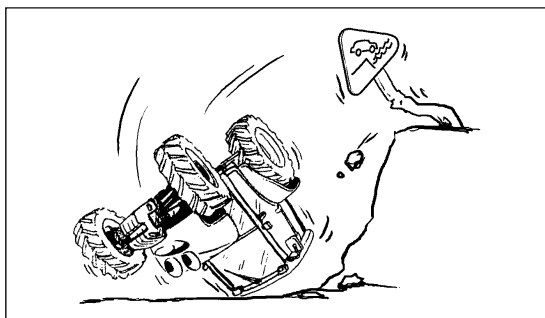
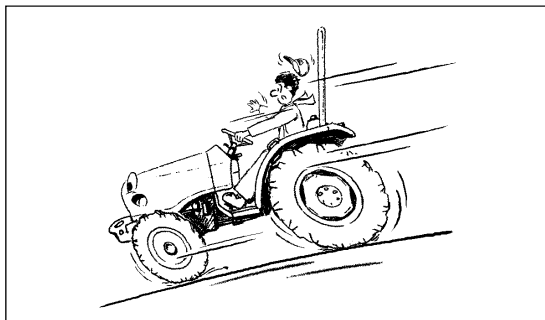
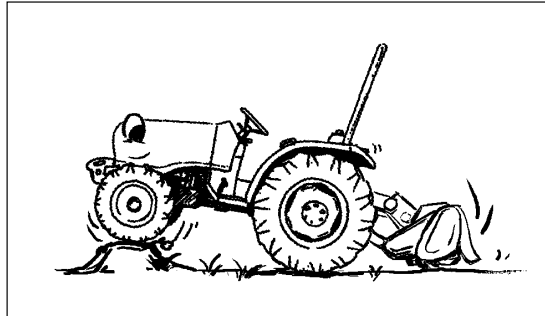


- Obey the traffic rules while driving on public roads. Do not exceed the local legal speed limit. Use a beacon or slow moving vehicle (SMV) to indicate that the vehicle is slow moving.
- If you can not drive the tractor due to a failure, move the tractor to a safe place and install troubled vehicle (safety tripod).
(Day : backward 100m (328 ft)
Night : backward 200m (656 ft))



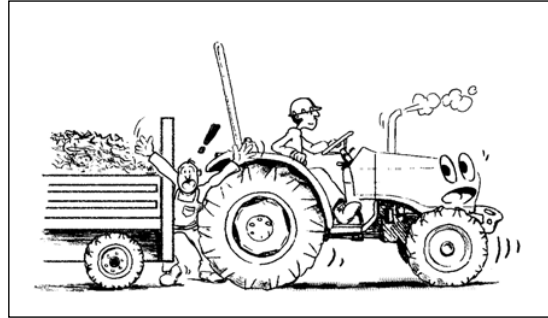
- Do not overuse the fuel, oil, etc and pay attention not to contact the skin directly. Generally, these materials contain harmful materials to the human body. When you work in a area where hazardous chemicals are sprayed, check the cabin filter (if fitted) and replace the filter with suitable one for the purpose being used. To protect the body completely from these harmful materials, wear a safe protection equipment such as mask, and clean the body after working.

- When crossing a high ridge, let down the implement and go straight across the ridge at low speed.
- When connecting the implements to the front/rear of the tractor, install the proper additional weights in the rear/front of the tractor to keep the balance of the tractor.
- On a downhill, operate the throttle pedal and brake pedal slowly and DO NOT drive while the transmission gear is in NEUTRAL.
- When working with a front/rear implement, be careful not to touch the overhead power lines and lightning strikes.
- To climb a steep slope, drive tractor slowly in reverse up the slope rather than forward. It is much safer.
- When turning tractor on a slope, the tractor can be overturned easily. Pay attention to the steering operation.
- When working at the edge of steep slope, especially, when using heavy attached implements, take special care about a turn-over.
- When working, wear the protection equipment and tighten the seat belt.
- If the authorized passenger seat are not installed, keep riders off.



(4) Notices when connecting Implement

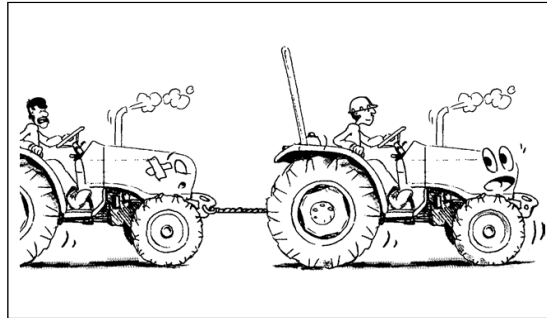
- Attach or detach the implement on wide and level ground.
- Do not use the tractor in combination with equipment arbitrary, without having consulted the specific operator's manual provided with the equipment.
- You have to stay clear from the three-point linkage when controlling it. Do not stay between tractor and implement.
- Do not stay between tractor and trailed vehicle for connecting/disconnecting or checking it. Trailed vehicle may roll down or tractor can move reverse.
- When towing the trailed vehicle, use only hitch or drawbar. Do not tow by connecting with any other structures.
- When connecting heavy implements, apply the parking brake and use the wheel chock.
- Do not attach over-weighted implement.



 Caution	▶ When connecting or disconnecting hydraulic coupler, lower implement on the ground, turn off engine and check if the pressure of hydraulic line is released. ▶ When installing the implement having big hydraulic cylinders or lines, check oil level in tractor transmission housing after installing the implements.
 Warning  	▶ Before connecting or checking the implement, put PTO switch to "OFF" and place PTO gear lever(if fitted) in neutral position. ▶ When attaching or detaching the implement, make sure to fix the implement and tighten the three point hitch pins correctly. If not, the serious troubles and injury can occur during the operation. ▶ If heavy loaded trailer is connected to 3-point linkage or any structure, it can cause turnover or failure and serious injury. Make sure to use towing hitch or authorized draw bar.

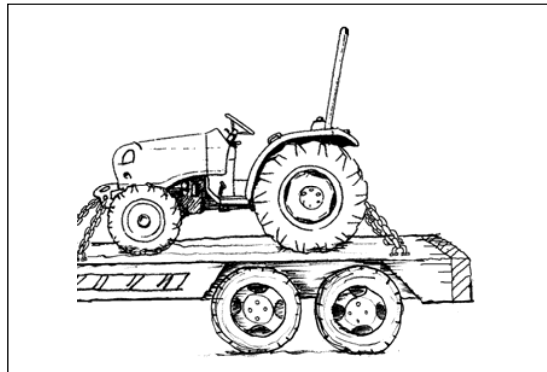
(5) Notices when towing the tractor

- If your tractor needs to be towed for a short distance, use the hitch (or drawbar) or front towing hook. Do not connect to other structures such as rear axle, ROPS, front axle, steering components for towing.
- Tractor can be steered for a short distance without engine running, but it will be hard to turn the steering wheel. If possible, run the engine for steering and lubrication.
- When being towed, disengage the 4WD, differential lock, parking brake and place all gear shift levers in neutral position.
- Check the horizontal and vertical permissible load of the hitch (or drawbar) before towing. The load is different with trailer brake, and stopping distance increases with speed and weight of towed loads and slope. Make sure you consider the total weight of the equipment and its load. (See section 4. "Hitch and Drawbar")
- Drive slowly when towing extremely heavy loads.
- Do not tow trailers that are not fitted with an independent braking system.



(6) Notices when transporting the tractor

- When transporting the tractor by truck, trailer, etc, use suitable equipment or facilities to load or unload the tractor.
- Fix the tractor tightly to the vehicle with heavy-duty straps or chains.
- When fixing the rear of the tractor, use the hitch or hitch support.
- When fixing the front of the tractor, use the towing hook.
- When driving on public roads, the transporting vehicle must have signs and lights required by local regulation to avoid collision with a vehicle.



 Caution	▶ When fixing the tractor, do not hook or connect chains to the 4WD shaft, steering cylinder, tie-rod or front axle. These can be damaged by the chain or excessive strain. ▶ In case of turbocharger engine (where fitted), cover the exhaust outlet to protect that the turbocharger does not rotate by air without lubrication.
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(7) Notices when servicing the tractor after work

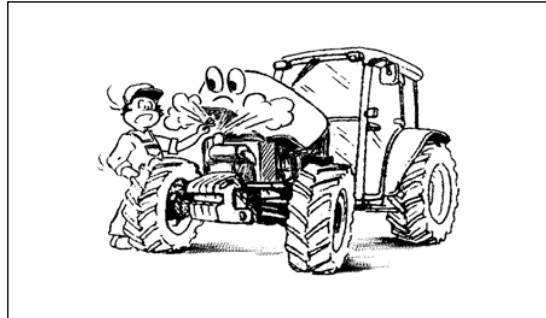
- Check and maintenance must be performed after **stopping the engine** and **cooling down the engine sufficiently**.
- DO NOT pour water into the radiator or engine when engine is hot. The engine or radiator may crack.



Warning



▶ When opening radiator cap, hot cooling water or steam may explode. Remove the cap using a thick rag or glove to prevent serious burns.



- Remove all mud and debris from the tractor after working. Especially check the engine area and exhaust system.
- Before checking or repairing hydraulic system and fuel system, make sure the **engine is stopped, and all the transmission gears are in neutral, and lower the implements to the ground**. The leaks of pressurized fluid can cause a fatal physical injury. If injured by leaking fluid, get medical attention immediately.



Warning



▶ Before removing hydraulic pipes or hoses and other parts, make sure to check that hydraulic pressure is relieved completely. The leaks of pressurized oil can cause a fatal physical injury.

▶ Use proper protection equipments, before servicing hydraulic system.

▶ Before connecting or disconnecting the hydraulic quick coupler, lower the implements to the ground, and check that hydraulic pressure is relieved.

- **Keep an approved fire extinguisher and First-aid-kit** on your tractor.
- To prevent fire or explosion, keep flames or sparks away from battery. Do not grind, smoke, or weld near a battery. *For further information, see section 5-10-(3), "Battery handling and Notices".*



Warning



▶ **Always remove grounded (-) battery clamp first and assemble it last.** If not, It can cause an explosion by spark.

▶ The gas generated from the battery is explosive. Keep cigarettes, sparks and flames away from battery. Never check battery charge by placing a metal object across the terminals.

▶ **Sulfuric acid in battery electrolyte is poisonous.** It is strong enough to burn skin, clothing and can cause blindness if splashed into eyes. Do not touch the battery or liquid by bare hand without gloves or any protection. If electrolyte is splashed into eyes, flush immediately with clean water for at least 20 minutes and get medical attention.

▶ Do not short circuit the battery posts with metal items.

▶ Battery post, terminals and related accessories contain **lead and lead compounds. MUST WASH YOUR HANDS AFTER HANDLING.**

- Do not attempt to **remove or unfasten the air conditioning components arbitrary**. There is a possible to be severely frostbitten or injured by escaping refrigerant. Contact your authorized local dealer to work air conditioning systems.
- Before servicing the tractor, attach a “**DO NOT OPERATE**” warning tag to the tractor in an area that will be visible.
- **Keep the area used for servicing the tractor clean and dry**. Wet or oily floors are slippery. It can be dangerous when working with electrical equipment.
- Electric sensors, switches, harness, involving engine control unit(if fitted) is very sensitive and delicate. Strictly **prohibit injecting water, mechanical impulse and any kind of welding on engine**.
- When lifting heavy parts like engine, axle, tire etc., make sure to **check the lifting facilities have enough strength and capacity**.

○ DO NOT OPERATE Reason : _____ Signed by : _____ Tel : _____	○ DO NOT OPERATE See other side
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(8) Notices when handling Diesel Fuel

- Do not mix gasoline, alcohol or blended fuels to diesel fuel. These mixtures are explosive in fuel tank.
- Never remove the fuel cap or refuel with the engine running or hot.
- **Do not smoke while refueling the tractor. Keep any type of flame away.**
- Maintain control of the fuel filler nozzle when filling the fuel tank.
- Do not fill the fuel tank to capacity. Fill only to the bottom of the filler neck to allow room for expansion.
- Wipe up spilled fuel immediately and always tighten the fuel tank cap securely.
- If the original fuel tank cap is lost, replace it with an approved one.
- Never use fuel for cleaning purposes.
- Arrange fuel purchases so that summer grade fuels are not held over and used in the winter.
- Before operating with Bio-Diesel, contact your authorized local dealer for information relating to the use and storage of Bio-Diesel.



(9) Notices when leaving the tractor

- Stop the tractor on level ground.
- Place the transmission gear in neutral and put PTO switch to "OFF" position.
- Lower the mounted implements on the ground.
- Apply the parking brake.
- Stop the engine and remove the ignition key.
- Before you leave the operator's station, wait for engine and all moving parts to stop.
- Have to apply the wheel chock when parking the tractor on a slope unavoidably.



 Caution	► When parking the tractor on a slope unavoidably while attaching the loaded equipment, the tractor may move even if the parking brake is applied. Apply the wheel chock and low speed transmission gear as follow. (if fitted) - . Mechanical : downhill ⇒ Reverse 1gear / uphill ⇒ Forward 1gear - . HST type : Lowest gear
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(10) Notices relating to Toxic substances

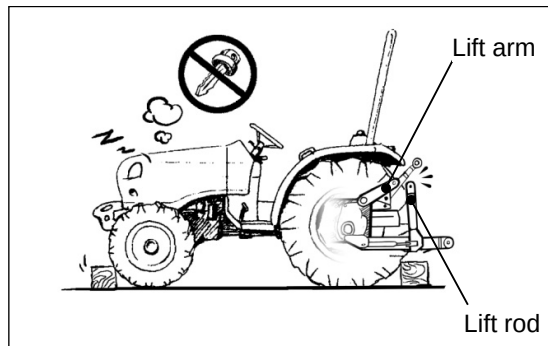
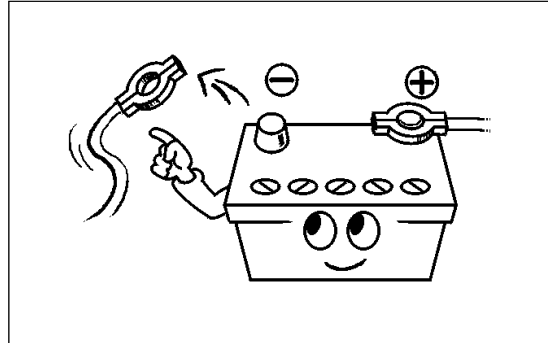
- Exhaust gas and some its constituents of the Diesel engine are known to the State of California to cause cancer, birth defects, and other reproductive harm. (California proposition 65)
- Battery post, terminals and related accessories contain lead and lead compounds. **MUST WASH YOUR HANDS AFTER HANDLING.**

1-3. Long-term storage

(1) Preparation for storage

※ Wash the tractor cleanly and follow the procedure as below.

- Apply grease or lubricant oil or spray paint to the non-painted metal to avoid corrosion. Keep the tractor in a covered, dry and well-ventilated place.
Temperature : 10°C ~ 35°C (50°F ~ 95°F)
Humidity : 45% ~ 70%
- Place all controls, including electrical switches, in neutral position and apply the wheel chocks to the tires and disengage the parking brake.
- Check the lubricant level of each parts and if the engine oil has exceeded 100 hours of work, change the oil and run the engine for 5 minutes at idle rpm.
- Drain engine coolant completely. If the engine coolant is anti-freeze solution, it is not necessary to drain but check its density.
- Fill the fuel tank full with fuel.
- Loosen all drive belts and clean the air cleaner.
- Loosen the rubber plug (if fitted) under the clutch chamber to drain water.
- Remove the battery, clean the cover and smear the terminals with grease. Place the battery in a ventilated place not less than 10°C (50°F) and away from direct sunlight.
- Remove the lift-rod and place the lift-arm to the highest position to lubricate the internal cylinder.
- If possible, fit stands or other suitable supports under the axles to raise the wheel off the ground. And let the air out of the tires. If not, check the tire pressure from time to time.
- Remove the lift rod and place the lift arm to the highest position to protect the cylinder.
- Remove the ignition key.
- Cover the tractor with a non-water-proof cover.
- If the implements are attached, lower the implements on a support off the ground.



 Warning	▶ When restarting engine at the end of long-term storage, follow the instructions of the "Preparation for Reuse" as below.
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(2) Check & Maintenance during storage

- Apply grease or lubricant oil regularly to the non-painted parts.
- Check the leakage of fuel, oil and coolant. If necessary, repair the damaged part.
- Check if the tire air pressure is normal.
- **Start engine periodically, at least every 6 month** for circulation and lubrication in fuel system.
- The battery should be charged about once a month not to be discharged entirely.

 Caution	▶ As the electrolyte of battery is sulfuric acid, it emits the explosive and poisonous gas. It is strong enough to burn skin, clothing and can cause blindness if splashed into eyes. - Keep the sparks and flames and cigarettes away from the battery. - When handling the battery, wear safety glasses to protect the eyes. - If the electrolyte contacts the eyes and skin, wash with water immediately and go to see a doctor. ▶ When removing and storing battery, select dry and cool place out of reach of children.
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(3) Preparation for Reuse

※ When using first after long-term storage, check each part as below.

- Check the damaged part or loosen part.
- Check the leakage of fuel, coolant, engine oil, transmission and front axle oil.
- Check the level and density of the engine coolant.
- Check the level of engine, transmission, rear and front axle oil, and fuel.
(For further information, refer to the section 5, "Lubrication and Maintenance" in this manual.)
- Check all drive belts carefully, paying particular attention to the point where the straight run of the belt starts to bend around the pulley. Check the vee groove in the pulley for corrosion.
- Electric system check
 - Is there any open circuit or any other problem in the wiring?
 - Is there any problem of the instruments?
 - Is the charging state of the battery sufficient?
- Start engine, and check the engine oil pressure indicator and battery charging indicator in the instrument panel. These indicators have to be turned off while engine is running.
- Run the engine at a fast idling speed (suggest 1000/1500 rpm) until normal operating temperature is registered, and check the surroundings for oil, fuel and coolant leakage.

1-4. Notices for "Use & Disposal" related to the environment

Soil, air and water are essential elements for human life. To contribute to environment preservation of the Earth, we are trying to minimize the environment pollution necessitated by general business activity such as product design, manufacturing, distribution, etc.

Several substances and products derived from chemical and petrochemical products are major portion of environment pollution and must be disposed of according to environment laws or related regulations, and common sense.

We'd like to notify the following items for "Use & Disposal" related to environment preservation.

1. **Avoid the overloaded work** after reading the operator's manual.

Overloaded work may reduce the life of the product as well as the unburned exhaust gas occurred during overload work becomes the major cause of air pollution.

2. When you replace various oils (engine, transmission, anti-freeze solution) directly, **do not throw the exhausted waste oil to any place.**

This may pollute the soil and water seriously and also is prohibited legally. If violating, you would be responsible for that by civil or criminal case. The waste oil must be disposed according to the environment laws.

3. Use the product according to the operator's manual and if the life of product ended, do not throw away (or dispose) to any place. The rust water or oil coming from the disposed product may cause the pollution of soil or water. Thus, **the wasted product must be disposed lawfully**, contact your authorized local dealer nearby.

4. Modern lubricants contain additives. **Do not burn the disposed oil or fuel** in conventional heating systems.

5. When handling fuel, lubricants oil and coolants, do not left to be absorbed into the ground. They must be collected and disposed in a suitable manner.

6. **Do not adjust the setting of the fuel delivery system.** This will alter the emission of exhaust fumes.

1-5. Symbols

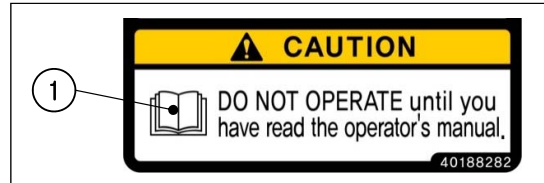
The followings show the symbols and its meaning used for the tractor.

	Refer to User's Manual.		Gear Neutral		Low speed
	Caution!		Forward/Rearward		High speed
	Battery charging		Forward		Engine speed control (throttle)
	Fuel level		Backward		Engine speed control (throttle)
	Fuel filter		4WD connection		Turn signal light
	Engine coolant temperature		4WD disconnection		Direction indicating light
	Transmission oil pressure		Quick turn (Optional)		Light switch
	Engine oil pressure		Cruise drive (Optional)		Side lights
	Diesel engine preheat		Cruise drive release (Optional)		Headlights (downward)
	Parking brake		Position control (Up)		Headlights (upward)
	Emergency lights		Position control (Down)		Work light
	Engine start		Draft control (Deep)		horn
	Engine stop		Draft control (Shallow)		Window wiper
	PTO stop		Cylinder rod (shorten)		Window wiper / Washer (front)
	PTO in operation		Cylinder rod (extend)		Window wiper / Washer (rear)
	Differential lock device		Cylinder rod (floating)		Unlatched brake pedal

1-6. Safety Decals

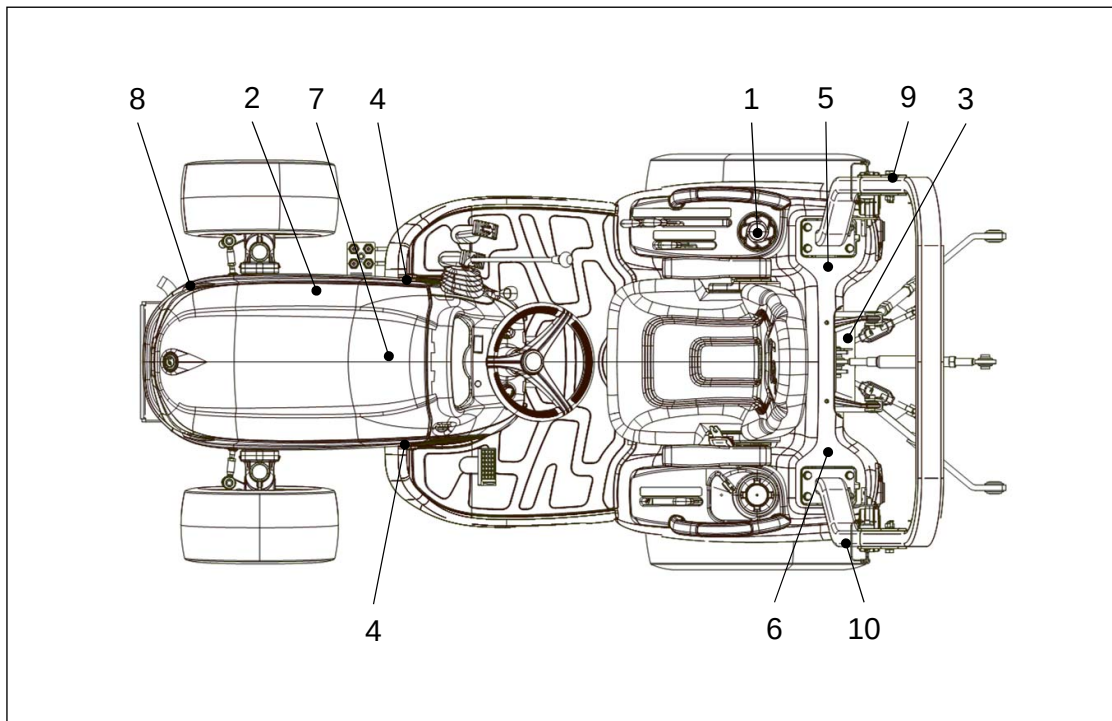
(1) Handling and Maintenance of Safety Decals

- For intended use and personal safety of the operator, the safety decals (labels) are attached to the parts related with safety operation.
- Before operating or maintenance of the tractor, check the position and read the instructions carefully.
- If you find "Read Operator's Manual" symbol (1) in the decals, refer to the appropriate page of the operator's manual for further information regarding operation, adjustment and maintenance.



 Caution	▶ The instructions described on the safety decals are very important for the safety of the operator and workers around. If ignored, it may cause the death or serious injury. ▶ If the decals are dirty, wash them with soap water and wipe with soft rags. Do not use the thinner, acetone, or other harsh chemicals as it may erase the instructions. ▶ If the decal is detached or damaged, replace it with a new one on original position. ▶ When cleaning the tractor with pressurized water, the decals can be detached. ▶ If a decal is on a part that is replaced, make sure the decal is attached on the new part.
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(2) Safety Decals and Attaching position



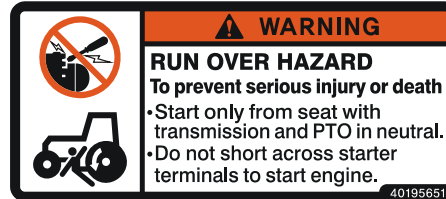
1. Location : On top of the Fuel Cap

- Low sulfur diesel fuel only.
- Do not smoke while refueling and keep any type of flame away.
- Part No. : 40241059



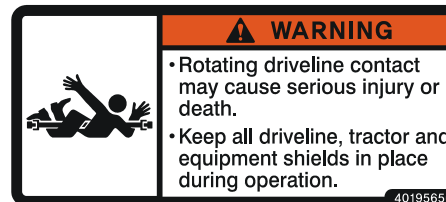
2. Location : On the right-hand rear side of the bonnet side cover.

- RUN OVER HAZARD
- To prevent serious injury or death;
 - Start only from seat with transmission and PTO in neutral.
 - DO NOT short across starter terminals to start engine.
- Part No. : 40195651



3. Location : On top of rear PTO guard.

- Rotating driveline contact may cause serious injury or death.
- Keep all driveline, tractor and equipment shields in place during operation.
- Part No. : 40195650



4. Location : On the left/right-hand side of the fan shroud.

- Keep hands clothing away from the rotating fan and belts.
- Contact with moving parts may cause loss of fingers or a hand.
- Failure to comply could result in death or serious injury.
- Part No. : 40239638



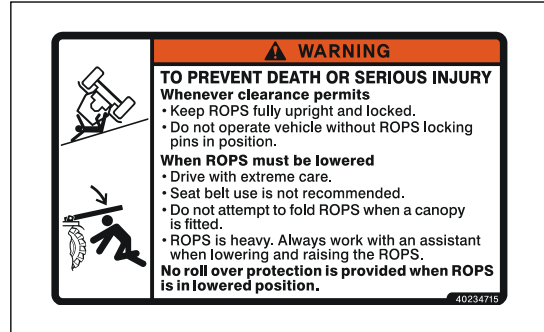
5. Location : On top of right-hand fender.

- HIGH PRESSURE FLUID HAZARD
- To prevent serious injury or death;
 - Relieve pressure on system before repairing, adjusting or disconnecting.
 - Wear proper hand and eye protection when searching for leaks, use wood or cardboard instead of hands.
 - If hydraulic fluid or fuel sinks into skin, seek medical attention immediately.
- Part No. : 40195652



6. Location : On top of the left-hand fender

- TO PREVENT DEATH OR SERIOUS INJURY;
- Keep Roll-over Protective Structure fully upright and locked.
- Do not operate vehicle without ROPS locking pins in position.
- When ROPS must be lowered:
 - Drive with extreme care.
 - Seat belt use is not recommended.
 - Do not attempt to fold ROPS when a canopy is fitted.
 - ROPS is heavy. Always work with an assistant when lowering or raising the ROPS.
- No roll-over protection is provided when ROPS is in lowered position.
- Part No. : 40008817



7. Location : On top of radiator, at the front of the radiator cap.

- TO PREVENT DEATH OR SERIOUS INJURY;
- High pressure steam and hot water. Remove filler cap with extreme care.
- Failure to comply could result in death or serious injury.
- Part No. : 40297729



8. Location : On the right-hand front side of the bonnet side cover.

- TO PREVENT SERIOUS INJURY OR DEATH;
- Beware hot part. Keep clear of muffler to avoid injury.
- Failure to comply could result in serious injury.
- Part No. : 40239636



9. Location : On the right-hand side of the roll-bar.

① CAUTION

- PTO selector & lever must be in "OFF" position to start engine.
- Do not operate on hard surfaces with 4WD engaged.

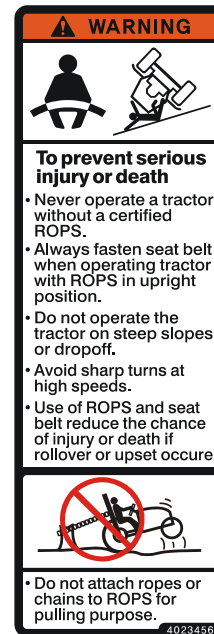
② WARNING

- TO PREVENT SERIOUS INJURY OR DEATH;
- After first hour of operation and daily thereafter, check front and rear wheel lug nuts and bolts for proper torque.
- PTO - keep hands, feet and clothing away from PTO & other moving parts.
- Disengage PTO and shut off engine before servicing tractor or implements, or attaching / detaching implements.
- Keep all safety shields in place for your protection.
- Pull only from approved drawbar or lower links of 3-point hitch at horizontal position or below.
- Lock tractor brake pedals together for travel on roads or highways.
- Always apply parking brake and shift transmission to neutral before dismounting.
- Always use a seat belt when you operate the tractor.
- Allow no riders on tractor or implements.
- Do not use a seat belt when operating with folding ROPS in lowered position.
- Engine exhaust fumes can cause death or sickness. Always try to work in a ventilated area.
- Disengage the differential lock when turning the tractor. Always disengage the differential lock when driving on roads.
- Depress one or both brake pedals to disengage the differential lock.
- Failure to comply could result in death or serious injury.
- Part No. : 40195656

⚠ CAUTION	
• PTO selector & lever must be in "OFF" position to start engine. • Do not operate on hard surfaces with 4WD engaged.	
⚠ WARNING	
To prevent serious injury or death	
• After first hour of operation and daily thereafter, check front and rear wheel lug nuts and bolts for proper torque. • PTO - keep hands, feet and clothing away from PTO & other moving parts. • Disengage PTO and shut off engine before servicing tractor or implements or attaching or detaching implements. • Keep all safety shields in place for your protection. • Pull only from approved drawbar or lower links of 3-point hitch at horizontal position or below. • Lock tractor brake pedals together for travel on roads or highways. • Always apply parking brake and shift transmission to neutral before dismounting. • Allow no riders on tractor or implements.	
	To prevent serious injury or death • Always use a seat belt when you operate the tractor. • Do not use a seat belt when operating with folding ROPS in lowered position.
	
	• Engine exhaust fumes can cause death or sickness. • Always try to work in a well ventilated area.
	• Disengage the differential lock when turning the tractor. • Always disengage the differential lock when driving on roads. • Depress one or both brake pedals to disengage the differential lock.
	
40195656	

10. Location : On the left-hand side of the roll-bar.

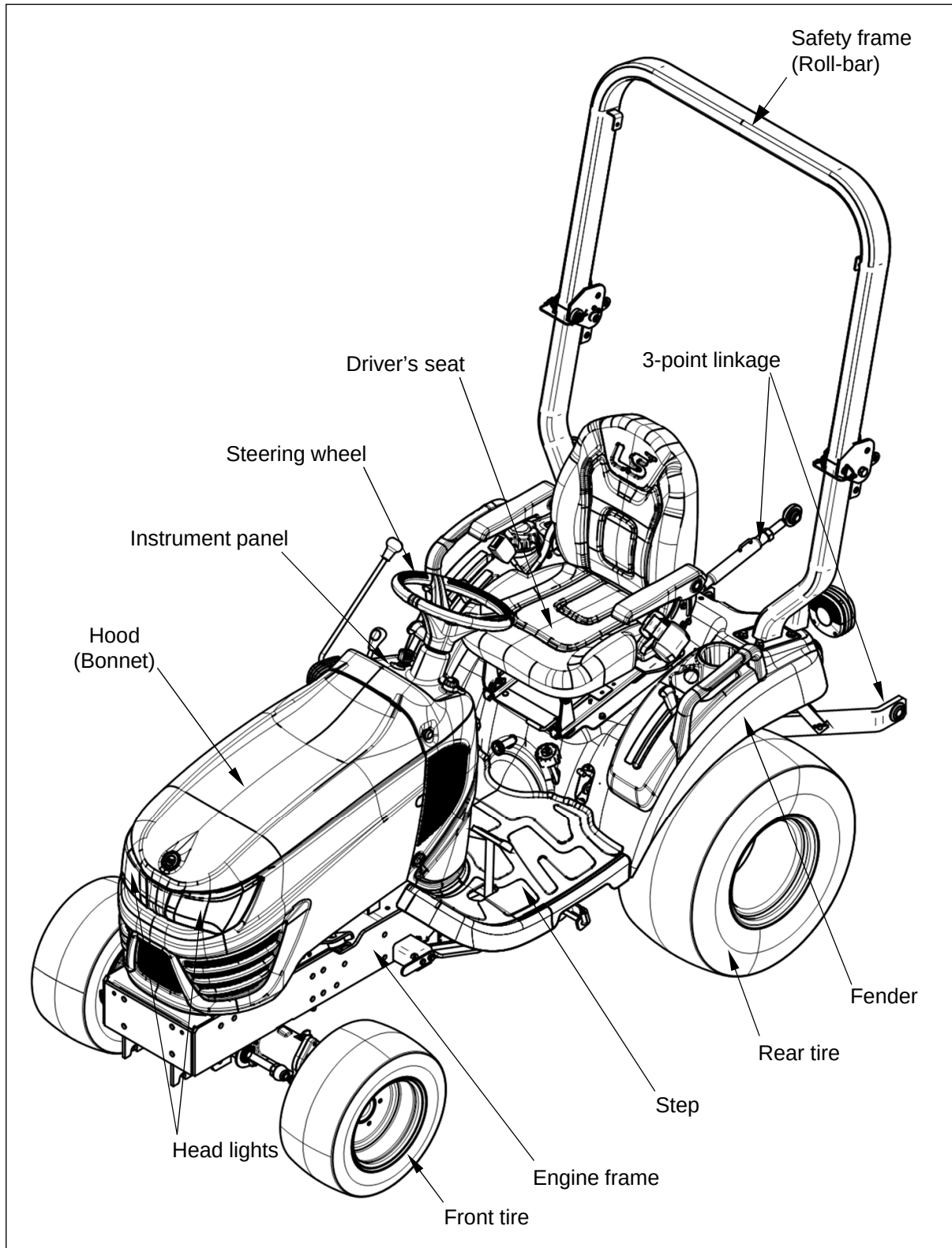
- TO PREVENT SERIOUS INJURY OR DEATH;
- Never operate a tractor without a certified ROPS.
- Always fasten seat belt when operating tractor with ROPS in upright position.
- Do not operate the tractor on steep slopes or drop-off.
- Avoid sharp turns at high speeds.
- Use of ROPS and seat belt reduce the chance of injury or death in roll-over or upset occur.
- Do not attach ropes or chains to ROPS for pulling purpose.
- Failure to comply could result in death or serious injury.
- Part No. : 40234561



2. Instruction for Safe Operation

(1) The name of each part

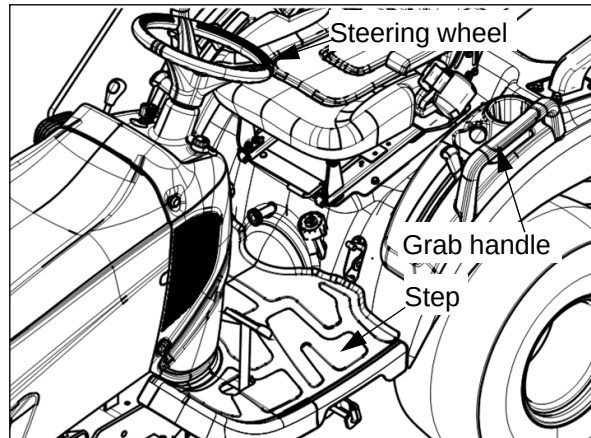
① HST type



2-1. Boarding and Exiting the tractor

(1) Boarding the tractor

- Whenever possible, use the left-hand side step for entering.
- When boarding the tractor, use the steering wheel and grab handle on the left/right fender.
- Do not jump up/down for your safety.

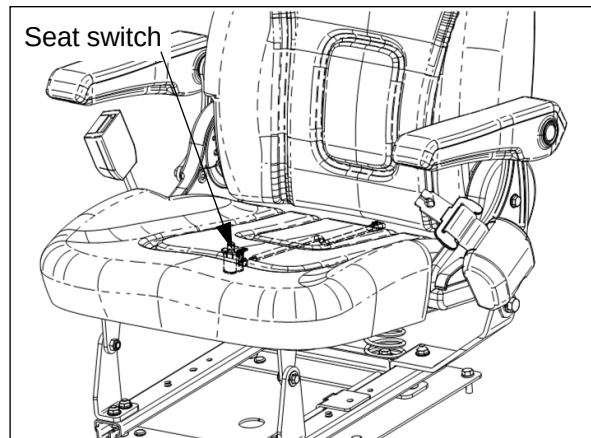


Caution

- ▶ **Operator's condition** : The persons such as patients, drunks, people on drugs, etc. are never allowed to operate this tractor.
Only well educated operators can use the tractor after learning the usage of controls for moving, stopping, turning and other operating.
- ▶ Do not grasp the gear levers when entering the cabin from the right-hand side.

(2) Driver's seat switch

- At the lower end of the seat, there is a switch to detect that operator is sitting in seat.
- If the operator gets up from the seat while engine is running, the engine will stop automatically for safety in case of ;
 - getting up from the seat for more than 2 seconds when HST pedals (HST type) are NOT in neutral position.
 - the HST pedals are in NEUTRAL and rear PTO is engaged without applying the parking brake.
 - the PTO select lever is on "MID" or "REAR/MID" position.
- Before leaving the driver's seat, turn the PTO switch "OFF" and place the PTO select lever on "REAR" position, and apply the parking brake.



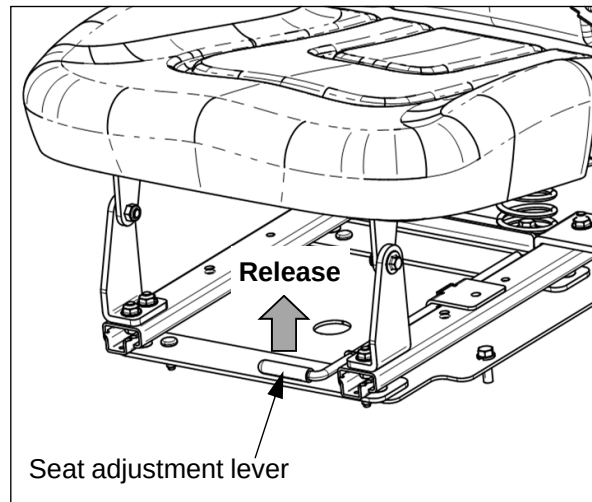
Warning

- ▶ DO NOT arbitrarily remove the seat switch. If it is necessary to replace the seat the seat switch has to be replaced together. If not, the engine does not start.

(3) Seat adjustment

① Seat (Standard)

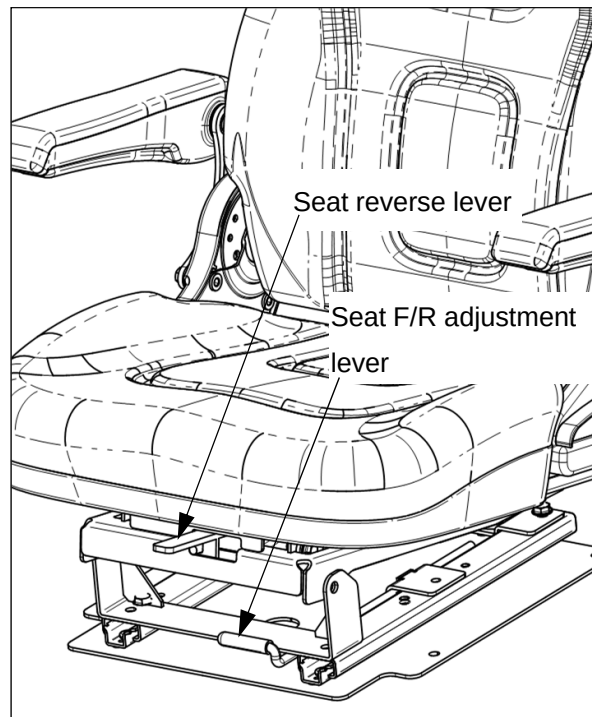
- Before operating the tractor, adjust the driver's seat position according to body size and length.
 - 1) After sitting on driver's seat, move the seat adjustment lever upward to release the lock.
 - 2) Move the driver's seat forward or backward depending on driver's body length.
 - 3) Release the seat adjustment lever and check the seat is locked.
- Adjust the seat suspension to fit the weight of operator (if fitted).



► DO NOT put your hand under the seat while sitting. It may cause a serious injury by seat suspension.

② Seat (Reversible)

- Before operating the tractor, adjust the position of driver's seat according to body size and length.
- Seat F/R adjustment lever
 - 1) After sitting on driver's seat, move the seat F/R adjustment lever upward to release the lock.
 - 2) Move the driver's seat forward or backward depending on driver's body length.
 - 3) Release the seat F/R adjustment lever and check if the seat is correctly locked.
- Seat reverse lever
 - 1) Move the driver's seat to the last position after lifting the seat F/R adjustment lever.
 - 2) Move seat reverse lever to the left.
 - 3) Turn the seat 180° with lifting seat cushion a little.
 - 4) Check if the seat is correctly locked.

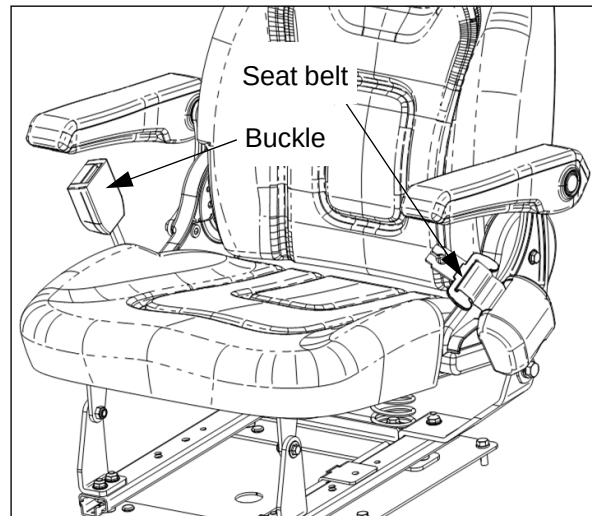


► DO NOT put your hand under the seat while sitting. It may cause a injury by seat suspension.

► DO NOT adjust the seat position while driving.

(4) Seat belt

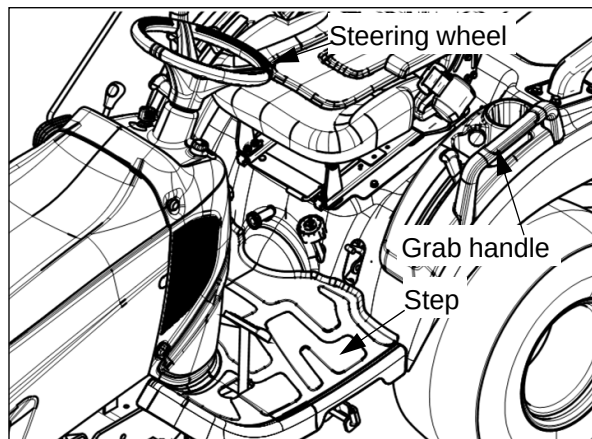
- Always wear the seat belt before operating the tractor and adjust the belt to fit the operator.
 1. Insert the seat belt end into the buckle until a 'click' indicates it is properly engaged.
 2. To remove the seat belt from the buckle, press the red release button on the buckle.
- Check the seat belt regularly. If damaged or frayed, replace it with a new one.



 Warning	▶ If not wearing the seat belt, it may cause serious injury in case of accident. During operation, it must be required to wear seat belt with a cab or safety frame installed. After wearing the seat belt, adjust the belt to fit the operator. ▶ If safety frame is folded down for frame model, do not wear the seat belt.
	

(5) Exiting the tractor

- Whenever possible, use the left-hand side step for entering/exiting.
- When exiting the tractor, use the step, steering wheel and grab handle on the left fender.
- In an emergency state, you can use the right-hand side step for exiting.
- Do not jump up/down for your safety.
- Stop the engine and remove the ignition key before leaving tractor.

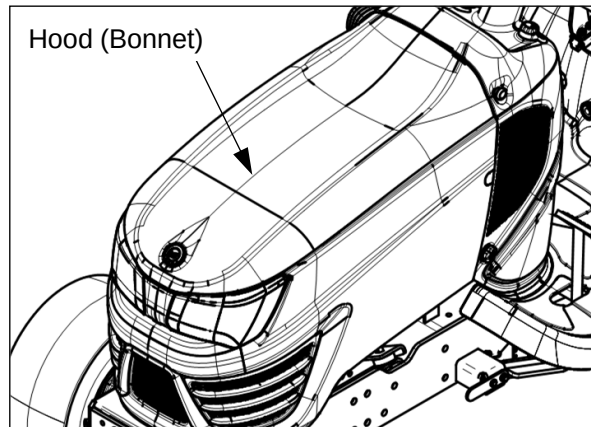


 Caution	▶ Do not press the control pedals when entering/exiting the driver's seat. ▶ Do not grasp the gear levers when entering/exiting the driver's seat.
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2-2. Safety Device

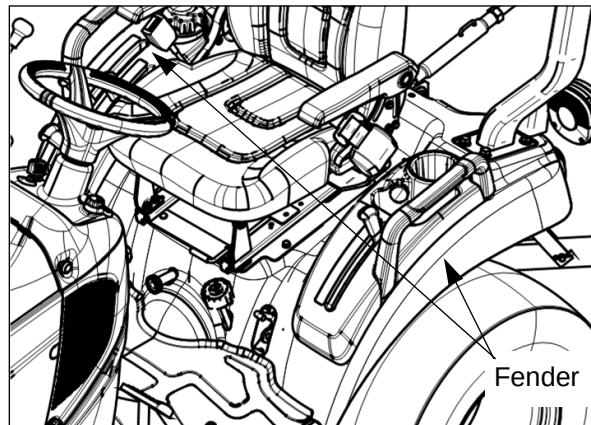
(1) Hood (Bonnet)

- Hood is a protection device to prevent an unintended access to the rotating parts around engine; cooling fan, fan belt and rotating shaft and pulley.
- Do not remove and modify the hood.



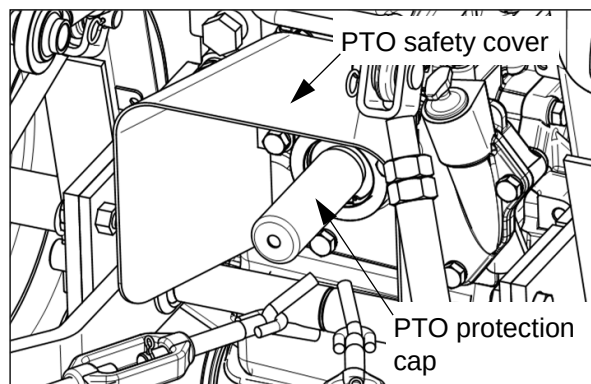
(2) Fender

- Fender is a protection device to prevent an unintended access to the rear tires and to prevent mud from irrupting to the driver.
- Do not remove and modify the fender.



(3) PTO safety cover and protection cap

- PTO safety cover is a protection device to prevent an unintended access to the PTO shaft and to prevent an accident causing by the rotating drive shaft.
- Do not remove the PTO safety cover. If the PTO safety cover or protection cap is damaged or removed, replace it with a genuine part.
- Do not step on the PTO safety cover.
- After using the PTO shaft, apply grease and insert the PTO shaft protection cap.



Warning



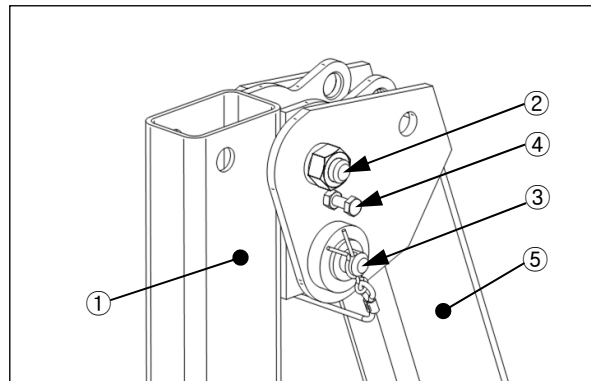
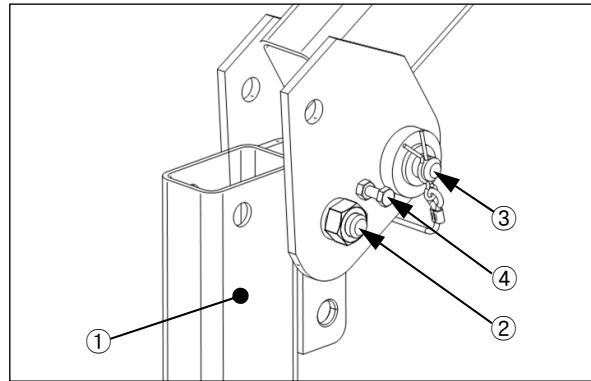
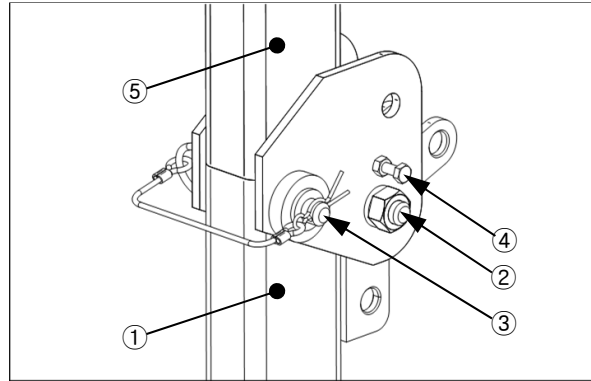
- ▶ If you contact the rotating shaft, it may cause a serious injury.
 - DO NOT touch shaft which is rotating.
 - DO NOT remove the safety cover.
 - Avoid loose clothes that can easily be rolled up in the revolving shaft.

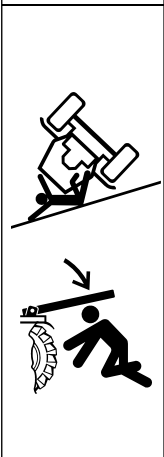
(4) Roll-Over Protective Structure (ROPS)

① Foldable Safety frame (Roll-bar type)

- How to fold the safety frame.

1. Loosen the safety frame bolts ② ④ and nuts (both sides) loosely. (Do not unscrew them completely)
 2. Remove the pins ③ on the both side and fold down the safety frame backward.
 - Be careful of the possibility that your head, hand and shoulder might be hurt by sudden folding result from the weight of the safety frame.
 3. Depending the position of the upper frame ⑤, two positions are available on the lower frame ①. When folding the upper frame ⑤ fully, use the lower side hole of the lower frame ①.
 4. Set the holes of the frame ① and ⑤ in line, and put the pins ③ into the hole to fix the safety frame and apply the snap pin.
 5. Fasten the bolts ② ④ and nuts (both sides) tightly.
- When standing the safety frame up, follow the same procedure.
 - When the upper safety frame ⑤ is fully folded, check the upper limit of 3-point linkage.



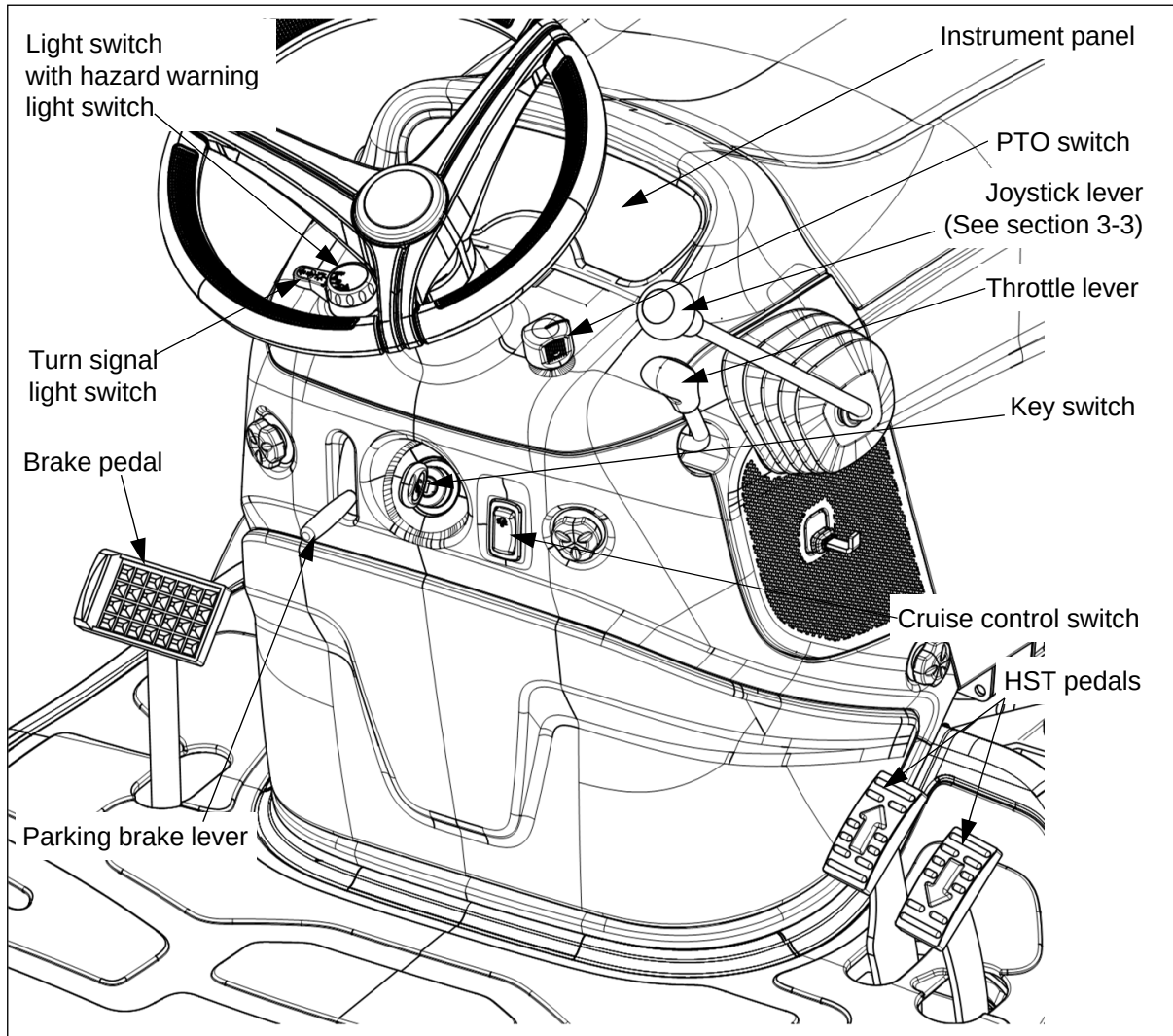
 Warning 	▶ Do not change or disassemble the safety frame arbitrarily for safety. ▶ Unless the safety frame is applied correctly, it may cause a serious accident on tractor when being overturned. - Be sure to stand the safety frame up completely and assemble the bolts, pins and nuts in correctly. ▶ In case of folding the safety frame. - Do cooperate with more than 2 people when folding or standing up the safety frame as it's heavy. - Be careful not to be injured by sudden folding, which might occur when folding or standing up the safety frame, results from its weight. - Do not wear seatbelt when the safety frame is folded down. - Do stand the safety frame up again as soon as the work is finished.
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3. Instruments and Controls

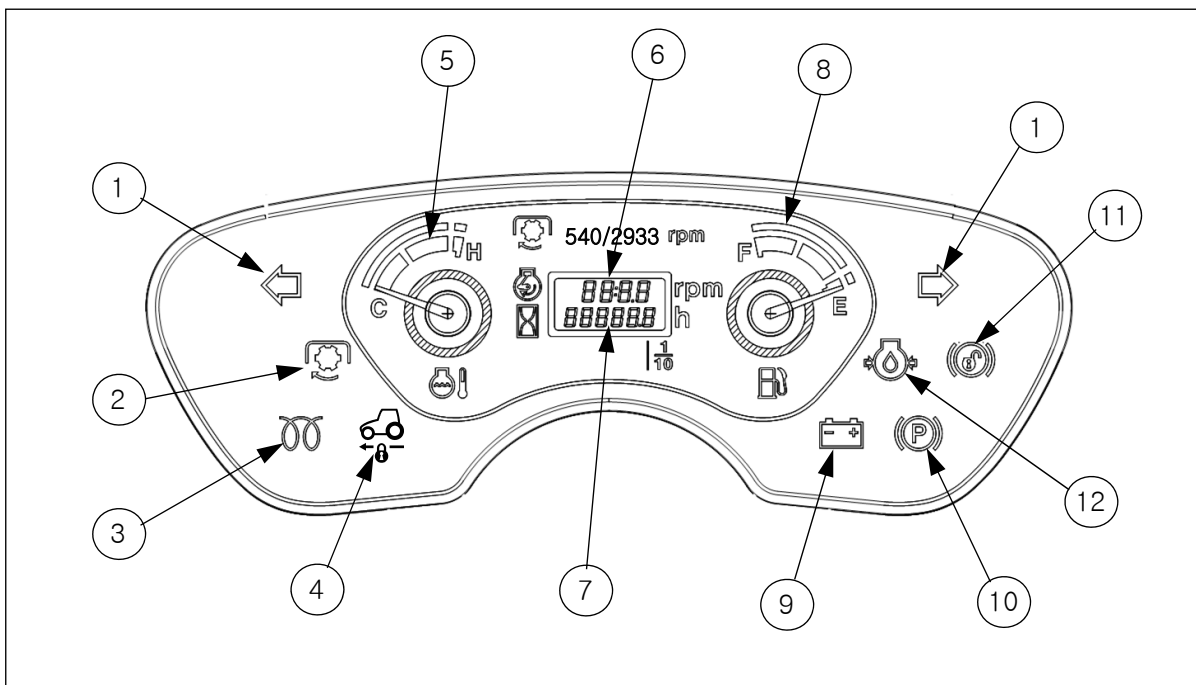
3-1. Instrument panel and Front controls

Important to owner, read carefully

HST type



(1) Instrument panel



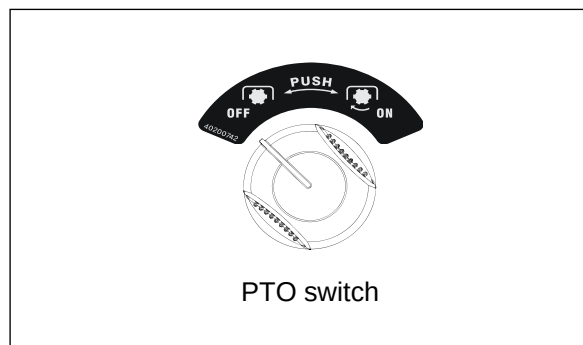
- | | |
|--|--|
| 1 Turn signal indicator (Left / Right) | 7 Hour meter |
| 2 PTO operation indicator | 8 Fuel level gauge |
| 3 Cold start aid indicator | 9 Battery charging indicator |
| 4 Cruise drive indicator | 10 Parking brake indicator |
| 5 Engine coolant temperature gauge | 11 Brake pedals not latched indicator (Not used) |
| 6 Tachometer | 12 Engine oil pressure indicator |

- 1 Turn signal indicator (Left / Right)

- When turning the turn signal light switch to the left/right direction, the front/rear turn signal lights are blinked. At this time, this indicator shall blink simultaneously.

- 2 PTO operation indicator

- When turning PTO switch ON while the engine is running and PTO lever (if fitted) is engaged, the PTO shaft shall rotate and this indicator shall be turned on.



3 Cold start aid indicator

- When turning start-key switch to “**Preheat**” position, this indicator shall be ON.
- When turning start-key switch to “**Start**” position, this indicator shall be ON as well.

4 Cruise drive indicator

- This indicator shall be ON when pressing the cruise control switch for applying cruise drive.

5 Engine coolant temperature gauge

- This gauge indicates the temperature of engine coolant.
- The closer the needle approaches “**H**”, the higher the temperature of engine coolant is.
- If the needle of engine coolant temperature gauge indicates red zone, Stop the engine immediately and check the engine cooling system. (coolant, radiator screen, fan belt, ...)
- The radiator and coolant is very hot. When checking the coolant level, comply with instructions of the section 5 “Maintenance and Lubrication” in this manual.

6 Tachometer

- Tachometer shows running engine speed. (revolutions per minute)

7 Hour meter

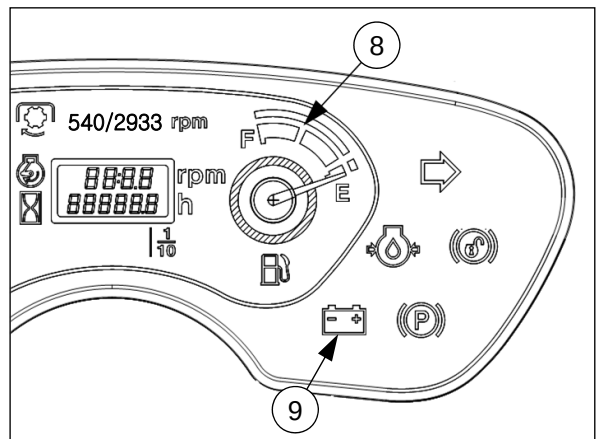
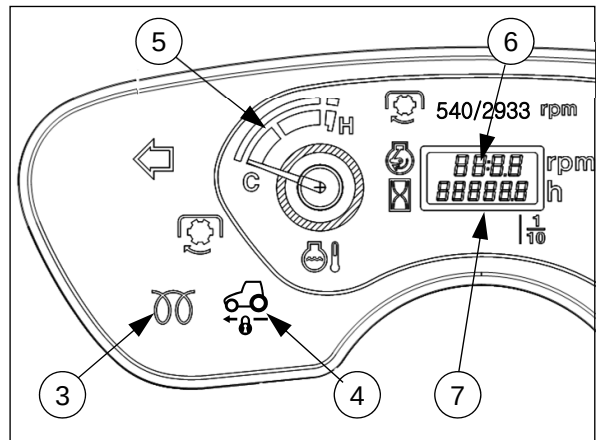
- The number 0005.3 in hour meter shows that the tractor has been used for 5.3hours. (5hours and 18minutes).

8 Fuel level gauge

- This gauge indicates the remaining amount of fuel. If the needle indicates “**E**”, fill the fuel tank immediately

9 Battery charging indicator

- This indicator shall be ON when turning the key switch to ON position, and shall be OFF after starting engine.
- If not, contact your authorized dealer for checking electrical charging system.



⑩ Parking brake indicator

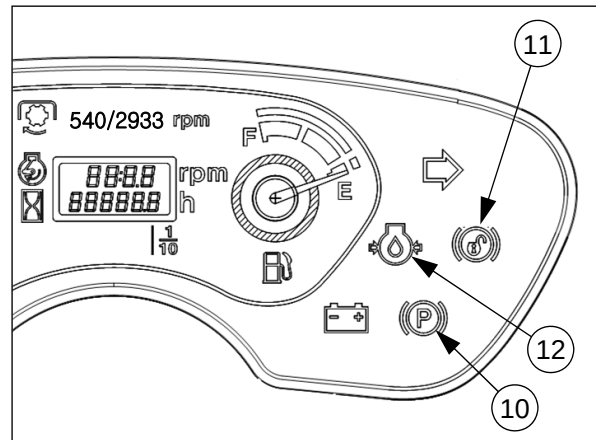
- This indicator shall be ON when pressing brake pedal.

⑪ Brake pedals not latched indicator

- This indicator is not used.

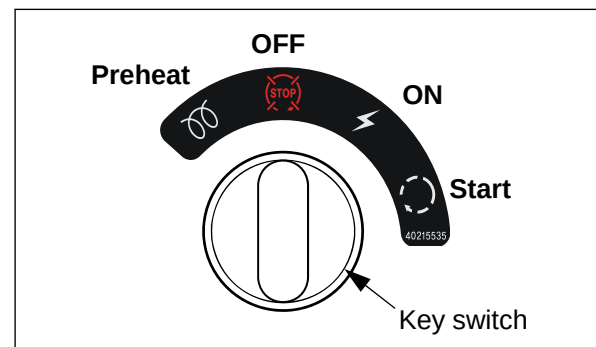
⑫ Engine oil pressure indicator

- This indicator shall be ON when turning the key switch to ON position, and shall be OFF after starting engine.
- If not, contact your authorized local dealer for checking the engine lubrication system.



(2) Key switch

- “Preheat” – Preheat (Cold start aid)
- “OFF” – Engine stops, Power off
- “ON” – Power on
- “Start” – Engine start up



Caution

- ▶ As soon as engine starts, turn the ignition key to “ON” position immediately. If not, it may cause damage to starter motor.
- ▶ If the tractor is not in use, the ignition key should be removed.

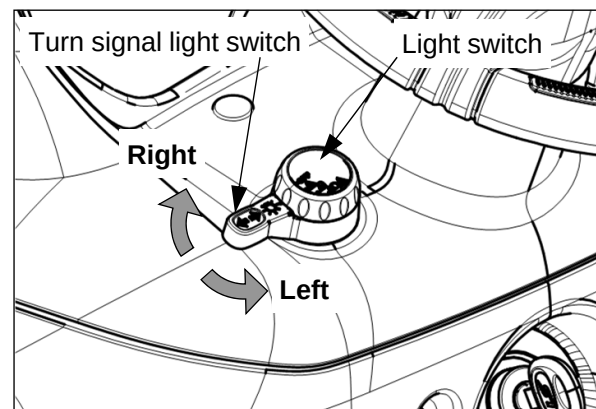
(3) Turn signal light switch

- This switch is used to give information to other vehicles when turning to the left or right.
 - If turning the switch to clockwise, the right turn signal lights are blinking.
- If turning the switch to counter-clockwise, the left turn signal lights are blinking.



Caution

- ▶ When changing the lane or direction on the road, operate the turn signal lights to inform other vehicles of your direction.



(4) Light switch

- U.S.A version

- **OFF** – Instrument panel and all lights are OFF.



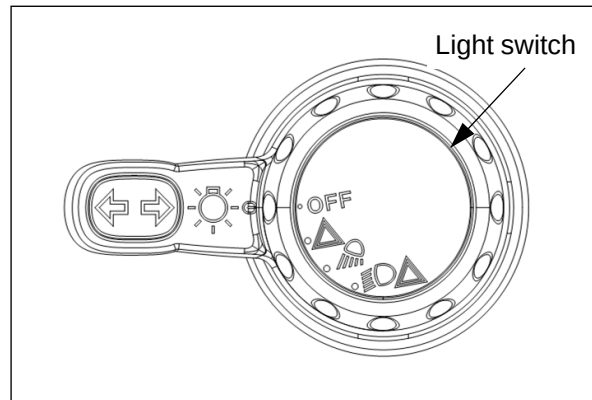
- Instrument panel, sidelights and hazard warning lights are ON.



- Instrument panel, sidelights and headlights are ON.
(use when working)



- Instrument panel, sidelights, headlights and hazard warning lights are ON.
(use when driving)



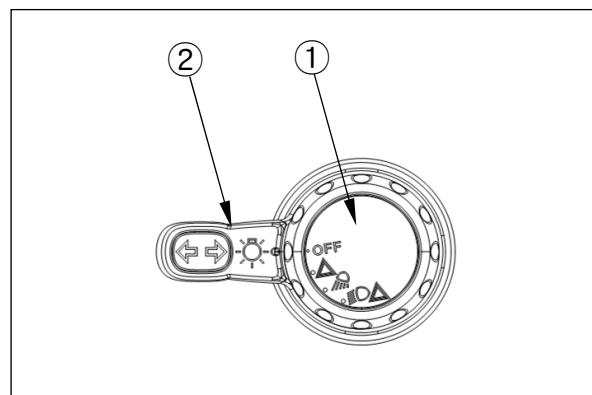
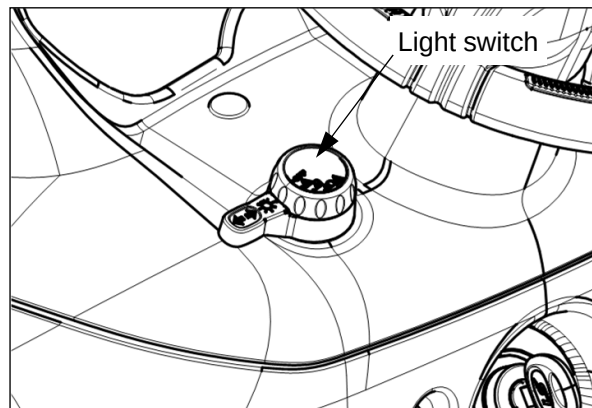
Caution

- When passing with other vehicles in the opposite lane at night, turn the headlights to low beam not to disturb oncoming cars.

(5) Hazard warning light switch

- U.S.A version

- If turning the light switch ① by one step to the clockwise, all hazard warning lights are blinked.
- When turning the light switch to “**Low beam**” position, the hazard warning light is automatically turned on.

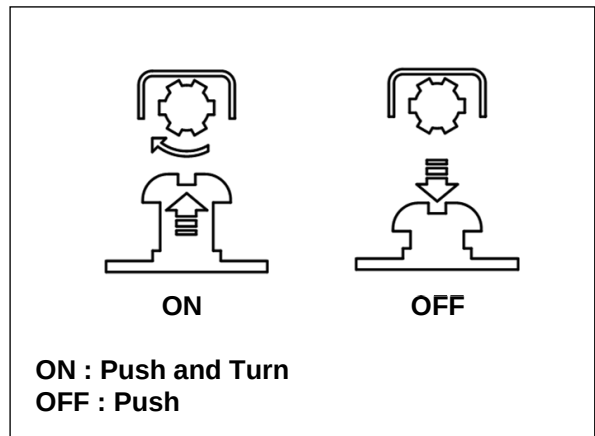
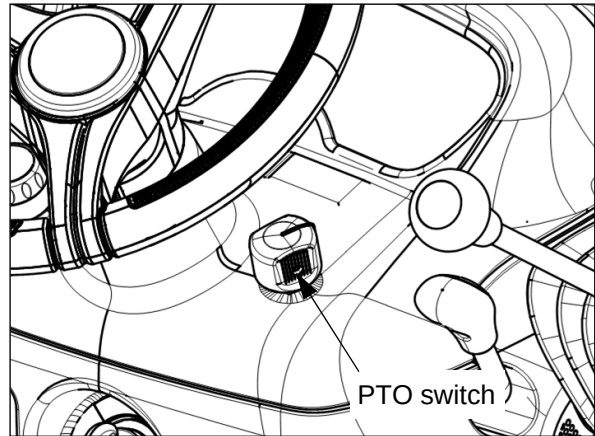


Notice

- If you use the hazard warning lights for a long time, it may cause a increase of electrical consumption. Do not use the hazard warning lights for a long time.

(6) PTO switch

- To operate the independent PTO, comply with the instruction as below.
 1. Start engine and place the PTO select lever to desired position.
 2. Put the PTO switch to ON position.
 3. To stop the PTO temporarily, push down the PTO switch to OFF position.
 4. To change the PTO gear lever (if fitted), make sure to push down PTO switch to OFF position.

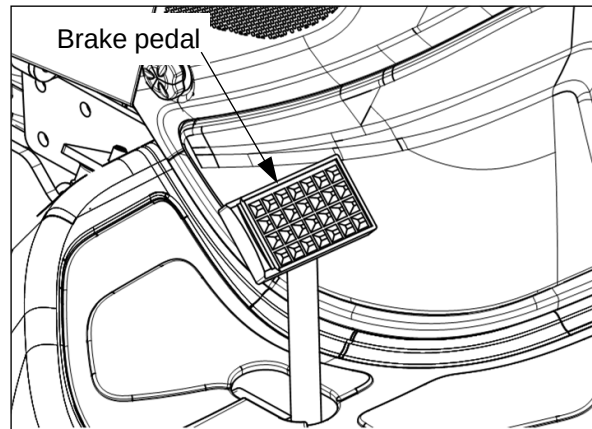


Warning

- ▶ To start engine, the PTO switch must be placed to “**OFF**” position.
- ▶ Before connecting or checking the implement, place PTO switch to “**OFF**” position.
- ▶ PTO shaft rotates even if the tractor moves backward. Pay attention to the surroundings to prevent an accident.
- ▶ Do not engage the PTO with the engine running at high speed. Sudden engagement can cause damage to some implement and tractor. Engage the PTO at low rpm, and then raise engine speed to rated rpm.

(7) Brake pedal

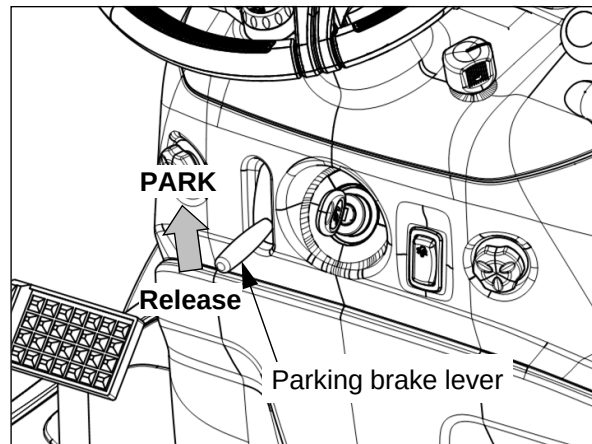
- The brake pedal for HST models is located at the left-hand side of the front console.
- To stop the tractor, release the HST pedals. As the HST pedals are returned to neutral position, the tractor shall be stopped.
- *This brake system is designed for parking brake or emergency stop only. Do not use this brake pedal for service brake.*
- If 4WD is engaged, the braking force is applied on front and rear wheels.



- For HST models, when releasing HST pedals, the pedals shall be return to neutral position and HST brake begins to work. But, you have to press this brake pedal additionally in an emergency state.
- DO NOT ride your foot on the brake pedal while driving. If so, it may cause failure of the brake device.

(8) Parking brake lever

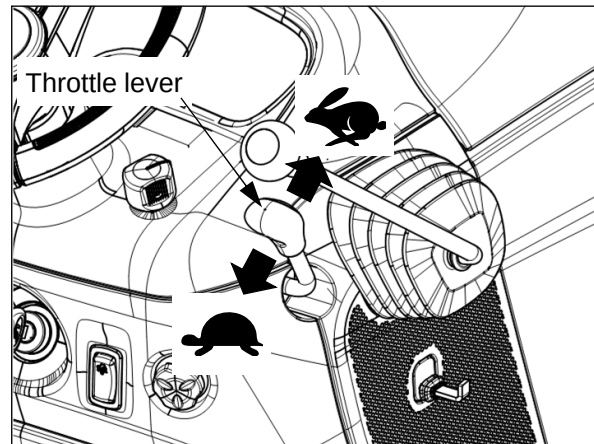
- To apply parking brake, press the brake pedal, and lift the parking brake lever upward to engage the parking brake ratchet.
- Release the brake pedal slowly with checking the slippage of the tractor.
- To release the parking brake, press the brake pedal little bit harder, and then the parking brake lever shall be released by spring.



- DO NOT drive the tractor while the parking brake is engaged. It may cause damage to the brake or parking brake device.

(9) Throttle lever

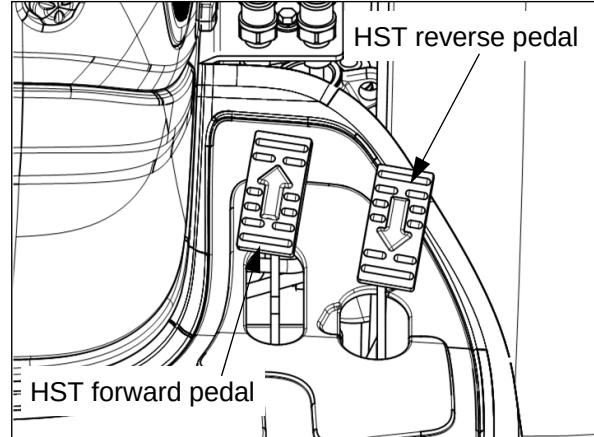
- It is used to set or change the engine speed.
Low speed : Pull It backward
High speed : Push it forward.
- When using the throttle pedal, the throttle lever must be placed on LOW speed.



Notice	► Set the engine speed over 1500 rev/min for stability of hydraulic system while driving or working.
--------	---

(10) HST forward / reverse pedal (HST type)

- Press the HST pedal forward to drive tractor forward.
- Remove foot from the pedal to stop the tractor. As the pedal returns to neutral, the tractor shall be stopped.
- The tractor speed is depending on the HST pedal displacement.
- When reversing the tractor, press the HST reverse pedal.

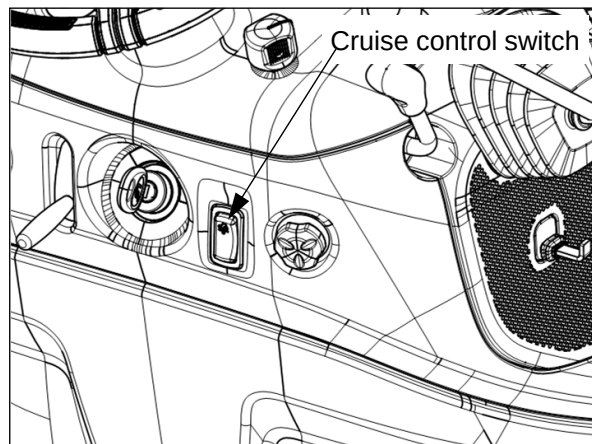


 warning	► Press the brake pedal to stop the tractor at high speed. Even if the HST pedal(s) become to be neutral, it takes long distance to stop the tractor at high speed. ► Do not suddenly press/release the HST pedal(s) to avoid the impact of the start/stop.
---	---

 Caution	► To prevent serious damage to the HST unit, do not arbitrary adjust the stopper bolts related to the HST pedal stroke and linkage system.
---	---

(11) Cruise control switch (HST type)

- It is used to maintain the forward speed constantly in case of HST models.
- For cruise drive, press down the symbol part of the cruise control switch in the state of pressing the HST forward pedal. And then, the HST pedal shall be fixed and the tractor can drive forward with constant speed.
- To quit the cruise drive ;
 - 1) Press the brake pedal down or
 - 2) Press down the non-symbol part of the cruise control switch. And then, The HST pedal returns to the neutral position and the cruise drive shall be quitted.



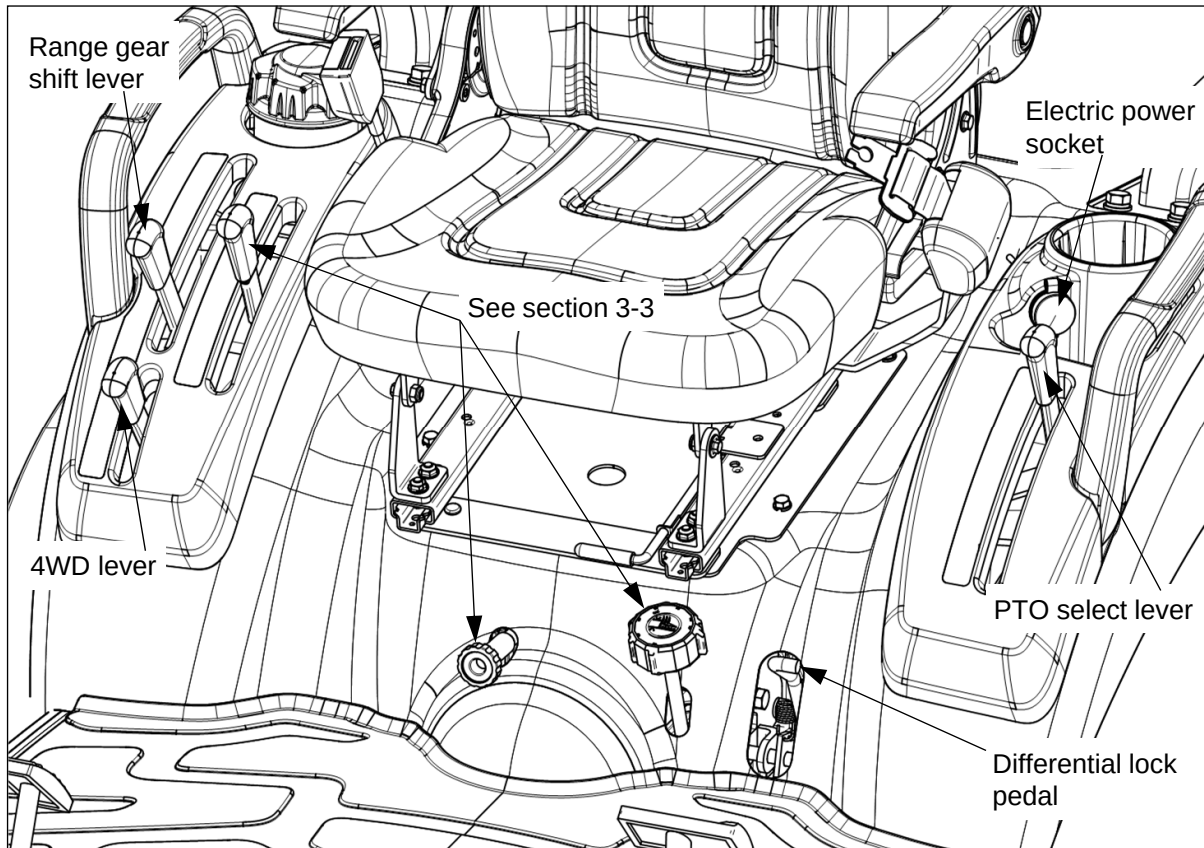
warning

- During the cruise drive, do not press down the HST reverse pedal to release the cruise drive or to reverse the tractor. After quitting the cruise drive as above described, press the HST reverse pedal.

3-2. Left / Right-hand side Levers and Pedals

Important to owner, read carefully.

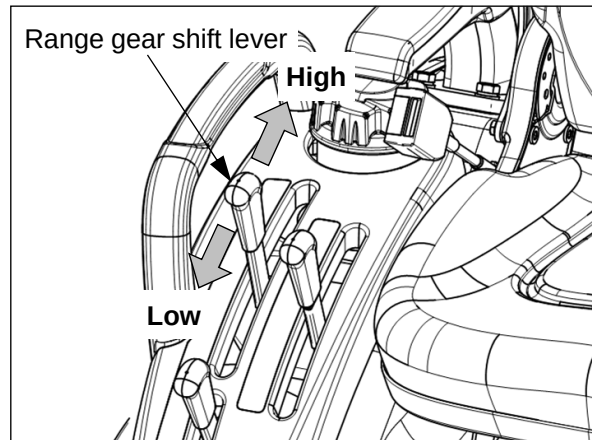
HST type



(1) Range gear shift lever

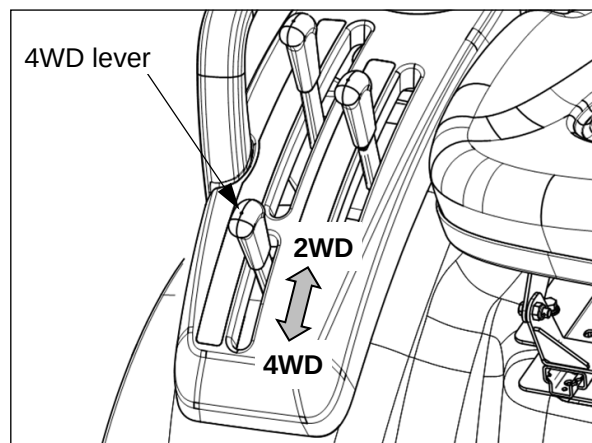
- Low speed, neutral and high speed is available.

 Caution	► Before operating range gear shift lever, HAVE TO STOP the tractor completely.
--	--



(2) 4WD lever

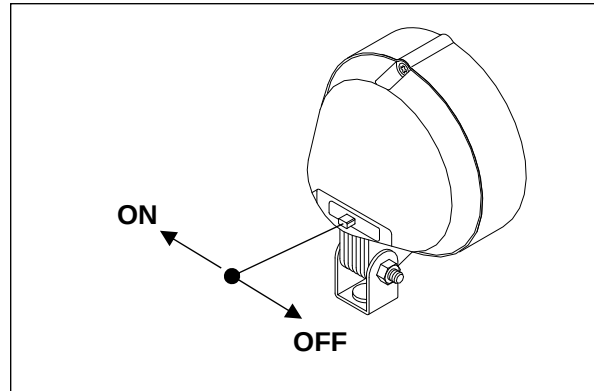
- Stop the tractor completely before operating the 4WD lever.
- Push the lever forward to engage the four wheel drive(4WD).
- Pull the lever backward to disengage 4WD.
- Four wheel drive (4WD) is effective for the followings.
 - When traction is needed in plow ground.
 - When working on slippery ground.
 - When working with tiller on hard ground.
 - When crossing a ridge



 Caution	► When driving on the road, disengage the 4WD. If not, it may cause damage of drive line and serious accident. After working, before coming out from the field, select 2WD. ► When driving the tractor at high speed while the 4WD is engaged, sharp steering may cause a accident.
--	---

(3) Work light (optional)

- There is a switch to turn on the rear work light.
- **ON** - place the switch to the right direction and the work light shall be ON.
- **OFF** - place the switch to the left direction and the work light shall be OFF.

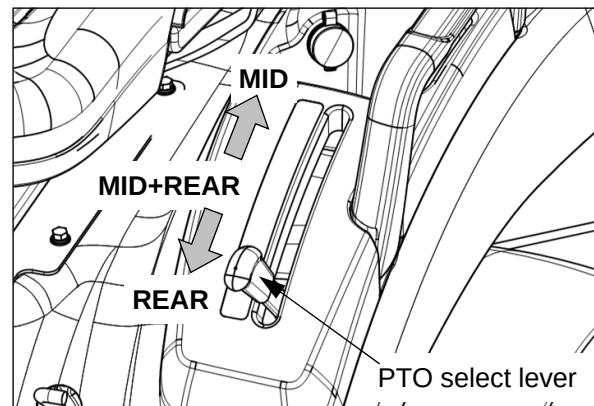


Caution

- ▶ When driving on the road at night, do not let the rear work light stay ON position. It may cause a disturbance to the driver of the following car.

(4) PTO select lever

- It is used to select the Middle PTO and/or REAR PTO. If placing the lever as below;
REAR : Rear PTO shall only rotate.
MID+REAR : Middle PTO and rear PTO shaft shall rotate together.
MID : Middle PTO shaft shall only rotate.
- For PTO shaft speed, refer to the section 6, "Dimension and specification" in this manual.
- Before starting engine, place the PTO select lever on "**REAR**" position. If the lever is placed on the other position, you can not start the engine, due to safety interlock system.

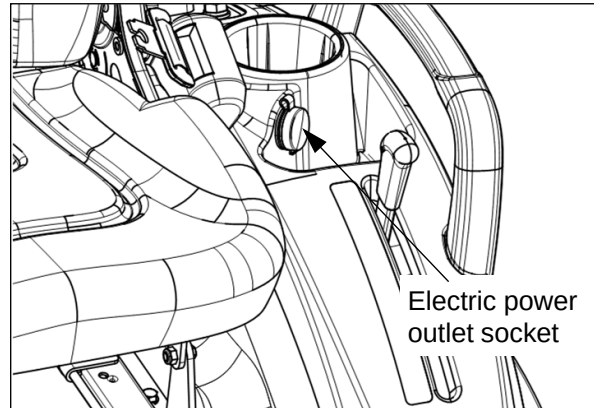


Caution

- ▶ After placing PTO switch in **OFF** and PTO shaft has been stopped completely, shift the PTO select lever.
- ▶ If the PTO select lever is NOT engaged smoothly, lift up and down the rear implement to align the drive shaft.

(5) Electrical power outlet socket

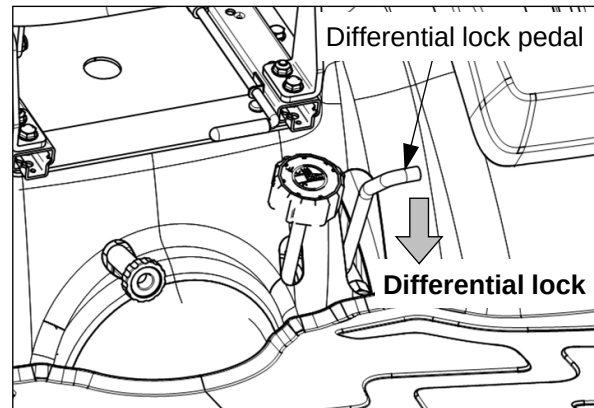
- This is used to withdraw the electric power for charging of the cigarette lighter jack or cellular phone.
- In case of using cigarette lighter jack (optional)
 - If you push the cigarette lighter jack, the heating coil generates heat and shall be used as alternative of lighter.
- In case of using as power supply (12V)
 - Use the cellular phone charger less 10A.



- ▶ When using a cigarette lighter jack, care must be taken not to touch the heating coil. The heat generated coil is very hot and may cause the danger of a burn.

(6) Differential lock pedal

- If the tractor cannot go forward as one side rear wheels are slipping, depress the clutch pedal then press the differential lock pedal.
- Differential lock is effective for working on slippery ground.
- If engaged, both rear wheels will rotate at equal speed. So, It disturbs steering operation and you cannot turn.
- Take your foot off the pedal to release the differential lock. If the traction gap of the rear wheels is reduced almost, the differential lock is released automatically.
- If the differential lock does not disengaged automatically, depress one-side brake pedal (if fitted) slightly for a second, and/or turn the steering wheel left and right after stopping tractor .



- ▶ Do not turn the tractor while the differential lock is engaged.
- ▶ Do not use the differential lock while driving on the road.
- ▶ Stop or drive slow the tractor before engaging the differential lock.

3-3. Hydraulic system

(1) Safety precautions

- Hydraulic oil leaking under pressure can penetrate the skin and cause infection or other injury. To prevent personal injury, comply with as below.
 - . Relieve all pressure before disconnecting hydraulic lines.
 - . Before applying pressure, make sure all connections are tight and components are in good condition.
 - . Never use your hand to check for suspected leaks under pressure.
 - . If injured by leaking fluid, get medical attention immediately.
- The hydraulic hoses and fittings on your tractor meet engineering specifications for the particular function. When replacing damaged parts, use only manufacture authorized service parts.
- Care in hydraulic hose installation is a must:
 - . Make sure pressure is relieved before starting installation procedure.
 - . DO NOT kink or twist a hose, failure may occur. Properly route the hose.
 - . Have a certified hydraulic technician install the hose.
 - . Remove air from the hydraulic system after installing any hydraulic component.
- Periodically check hydraulic system for leaks or damaged parts - kinked, crushed, flattened, hard blistered, heat cracked, charred, twisted, soft or loose covered hoses and fittings.
- DO NOT pull or apply external forces to the hose. The hose may fail and cause injury.
- Keep all persons away from the working area. If a hose fails, mechanisms controlled by fluid power can become hazardous. Lifted mechanisms can fall to the ground, steering system may fail, etc.
- Stay clear of a pressurized hose assembly that has blown apart. Hose fittings can be thrown off at high speed and a loose hose can whip around with great force.
- Hydraulic oil can reach high temperatures. Allow fluid to cool before servicing the system.
- Vibration can reduce hose service life. Make sure all retaining clamps and/or devices are secured.
- Environmental conditions can cause hose and fittings to deteriorate. Inspect hydraulic hoses periodically. Replace worn or damaged hoses and fittings.
- Before checking or repairing the hydraulic system, make sure the engine is stopped, and all the transmission gears are in neutral, and lower the implements to the ground.

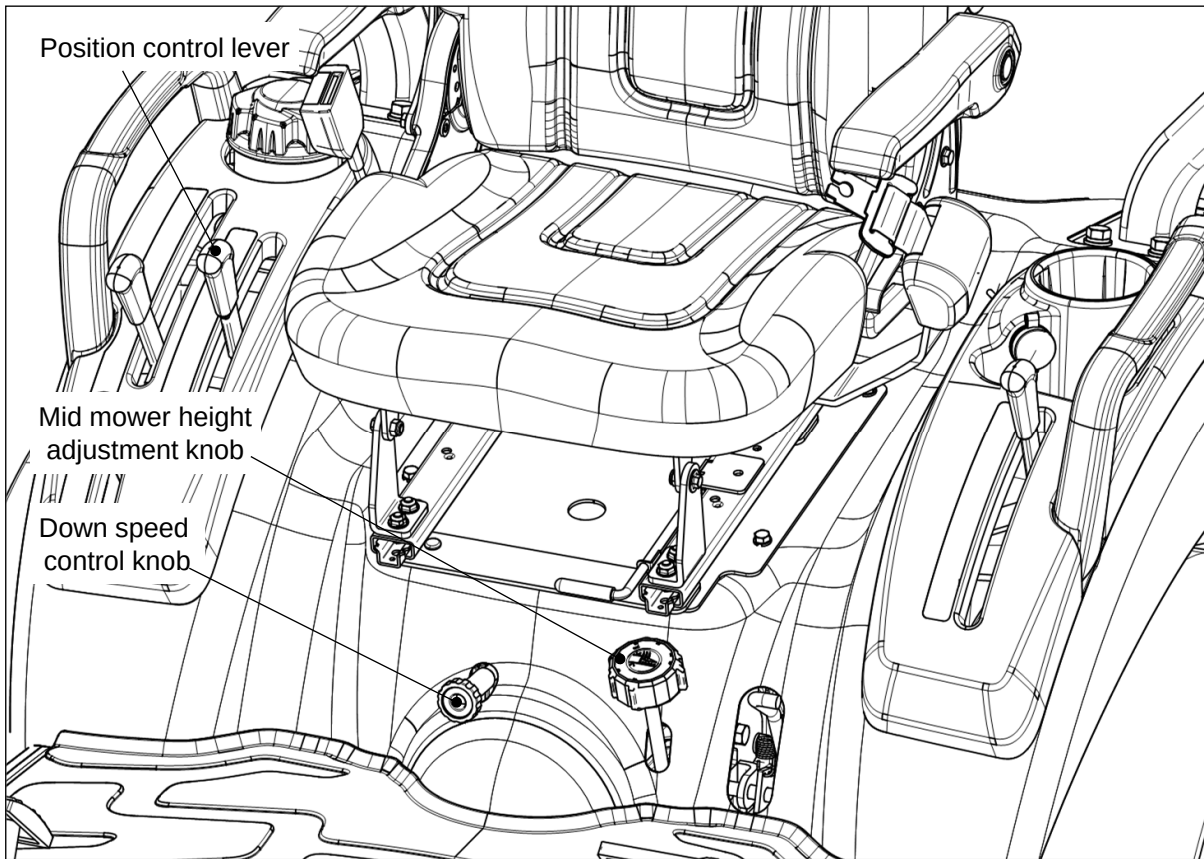
 Warning	▶ Before removing hydraulic pipes or hoses and other parts, make sure to check that hydraulic pressure is relieved completely. The leaks of pressurized oil can cause a fatal physical injury.
	▶ Use proper protection equipments, before servicing hydraulic system. ▶ Before connecting or disconnecting the hydraulic quick coupler, lower the implements to the ground, and check that hydraulic pressure is relieved.

(2) Steering system

- The hydraulic steering system controlled by fluid power provides you more convenience to operate the steering wheel.
- Notices when using the steering system.
 1. If there is too much of a load in front loader bucket, it could be difficult to operate the steering wheel. In this case, reduce the size of the load.
 2. After turning the steering wheel fully, do not turn the steering wheel to the same direction again. As the unnecessary force is applied, this could damage to the steering system. Especially, DO NOT operate the steering wheel excessively. If the front wheel mired in a ditch. In this case, the rim could be affected and damaged.
 3. If it sounds abnormal when operating the steering wheel, this means that there is some air in the steering components and line. In this case, turn the steering wheel to the left and right fully and hold it for about 5 seconds, and the air shall bleed out and the abnormal noise shall disappear. If it's not cleared, contact your authorized local dealer for repair.
 4. When starting engine in cold weather, an abnormal noise may occur. In this case, warm up the tractor before using to reduce the oil viscosity.
 5. If you use the tractor for a long time while turning the steering wheel fully, the oil temperature will increase which may cause the reduction of the product life or the failure of hydraulic and steering system.

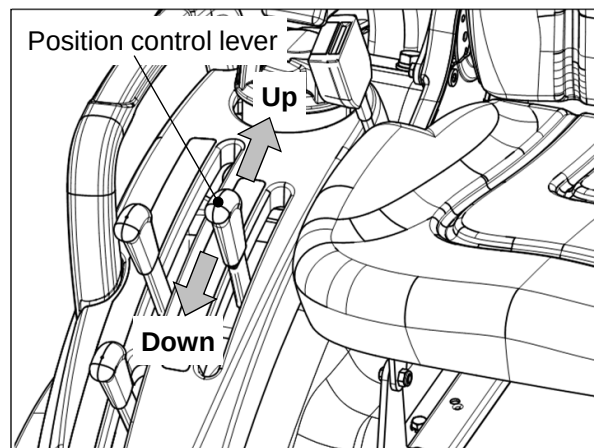
Notice	▶ If the engine stops, the operation of steering wheel becomes hard to turn and causes steering not to work. But this does not mean a failure. ▶ If you turn the steering wheel while driving, the steering wheel does not return back automatically.
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(3) Hydraulic lift control



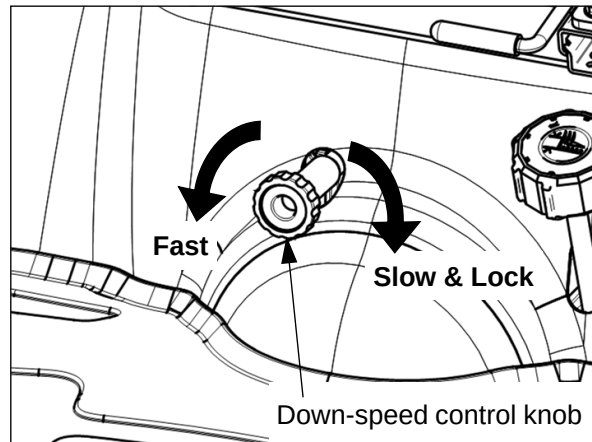
① Position control

- The 3-point linkage can go up/down by using the position control lever as below.
1. Push the position control lever forward, the 3-point linkage goes down.
 2. Pull the position control lever backward, the 3-point linkage goes up. The raising speed is depend on the engine speed. If it does not raised at the low rpm, increase the engine speed.
 3. If releasing position control lever, the lever goes to neutral automatically and the 3-point linkage shall be stopped.



② Down speed control knob

- Turn the knob to the clockwise to lower the implement slowly and to the counter-clockwise to rise speed faster. If turning the knob clockwise to lock, the implement is fixed and even if lowering down the position control lever, the implement can not be lowered down.
 - Tiller : Slow in down speed.
 - Plough : Fast in down speed.
- When working in hard ground, lower down the implement slowly to avoid the rebound of the implement.

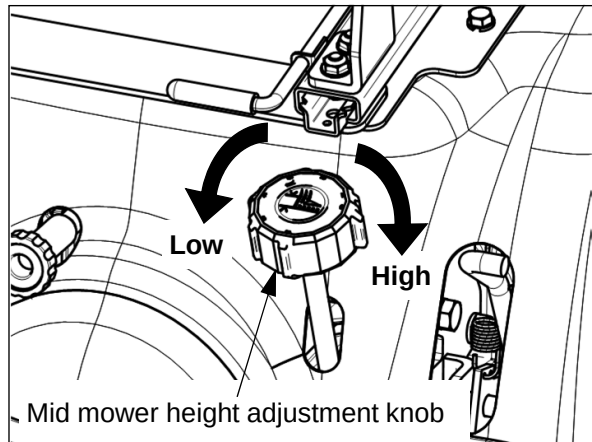


Warning

- ▶ When driving on the road, replacing tiller blades or removing grass around the tiller blades, turn the down-speed control knob clockwise slightly to lock.
- ▶ DO NOT OVER TIGHTEN (Control knob could lock valve in up position.)

(4) Mid mower height adjustment knob

- This is used to adjust the height of the mid mower while working.
- At first, lift up the 3-point linkage and mid mower.
- If rotating the knob counter-clockwise, the height of the mid mower shall be lowered, and otherwise the height shall be lifted.
- Lower down the 3-point linkage and mid mower.

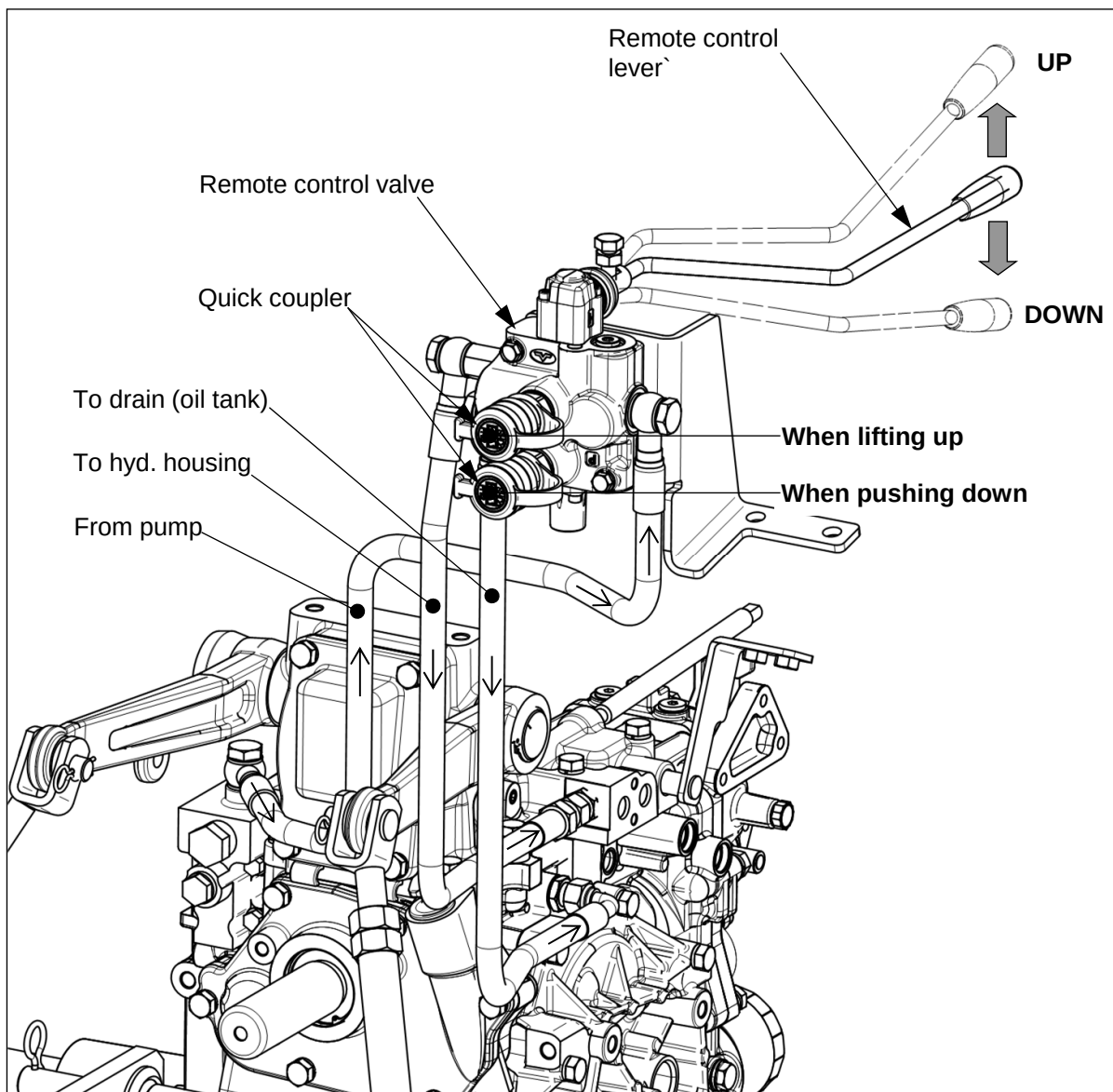


Notice

- ▶ Do not try to turn the mid mower height adjustment knob clockwise without lifting the position control lever.

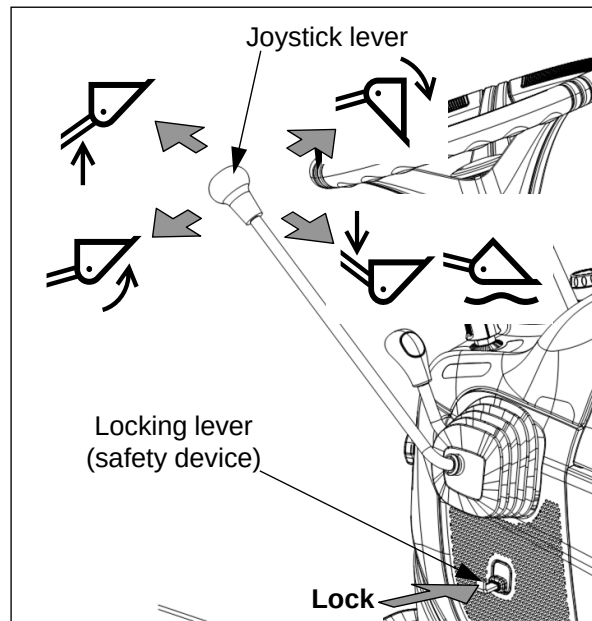
(5) Remote control lever and Quick coupler (optional)

- This is used to operate the hydraulic cylinder and/or motor of the implement attached to the tractor by the hydraulic oil pressure.
- If you lift up the remote control lever, the hydraulic pressure works to the upper coupler, and the lower coupler is connected to the drain.
- When releasing the lever, the remote control valve is returned to neutral position.
- After connecting and preliminary operating the hydraulic equipment, check again transmission oil level of the tractor.



(6) Joystick lever (if fitted)

- Remote joystick lever helps to operate front-end loader comfortably.
- Joystick can be operated at 4 directions as shown in the right figure.
- If you move joystick diagonally, boom and bucket may be operated at the same time. In this case, less loaded cylinder may be moved first.
- When you want to float bucket, lower the loader and push forward the lever at floating position. After finishing work, pull the lever and place it in neutral position.
- Locking lever shown in the right figure is used to lock the joystick lever.
 - Pull from the joystick : Unlock
 - Push to the joystick : Lock
- For further information, See section 4-4-(8), "Using Front-end loader" in this manual.



<Meaning of symbols>	
	Loader up
	Loader down
	Bucket floating
	Bucket up
	Bucket dump

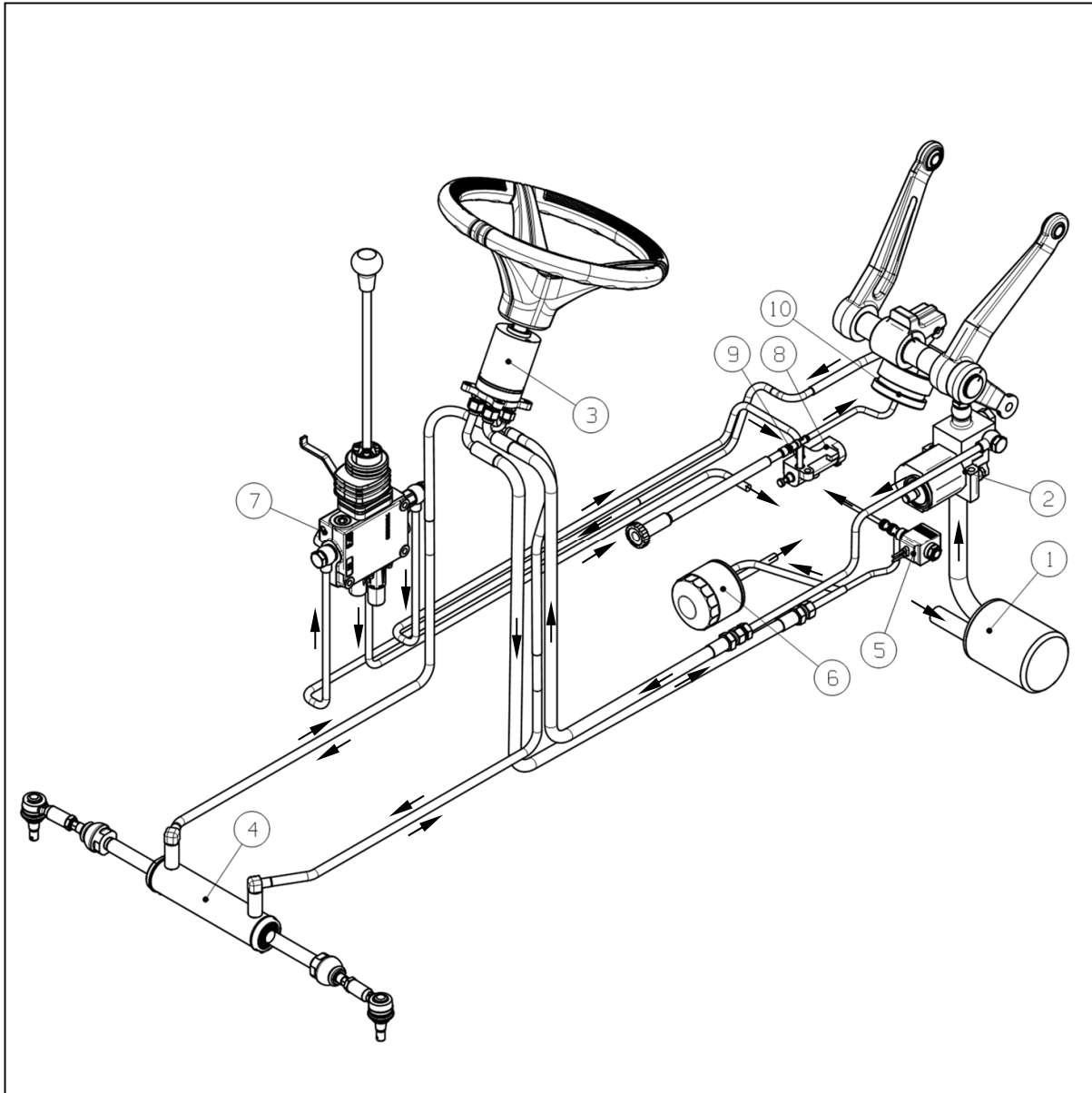


Warning

► To prevent accidents, push and lock the locking lever when you do not use joystick lever.

(7) Hydraulic System Diagram

HST type

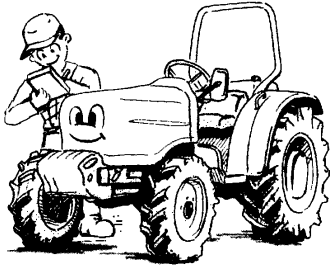


1. Hydraulic oil filter
2. Hyd. Pump & valve assembly
3. Steering unit
4. Steering cylinder
5. Independent PTO valve

6. HST filter
7. Front loader valve (optional)
8. Hydraulic lift control valve
9. Down speed control valve
10. Lift cylinder in hydraulic housing

4. Operation and Work

4-1. Engine start and stop



Caution

- ▶ Check each part before starting the engine.
- ▶ Check if there's anyone close to the tractor before starting.
- ▶ Place all the levers and switches in "**NEUTRAL**" or "**OFF**" position.

(1) Engine start

HST type

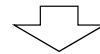
1. Sit in the driver's seat and apply the parking brake lever.



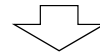
2. Place the range gear shift lever in **NEUTRAL**, and PTO switch in **OFF**.



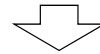
3. Place the PTO select lever on "**Rear PTO**" position and HST pedal in **NEUTRAL** position.



4. Turn key switch to **ON** and check if the battery charging indicator and engine oil pressure indicator are ON.



5. Turn the key switch to "**Preheat**" for **about 4 seconds** with checking if the pre-heating indicator is ON.



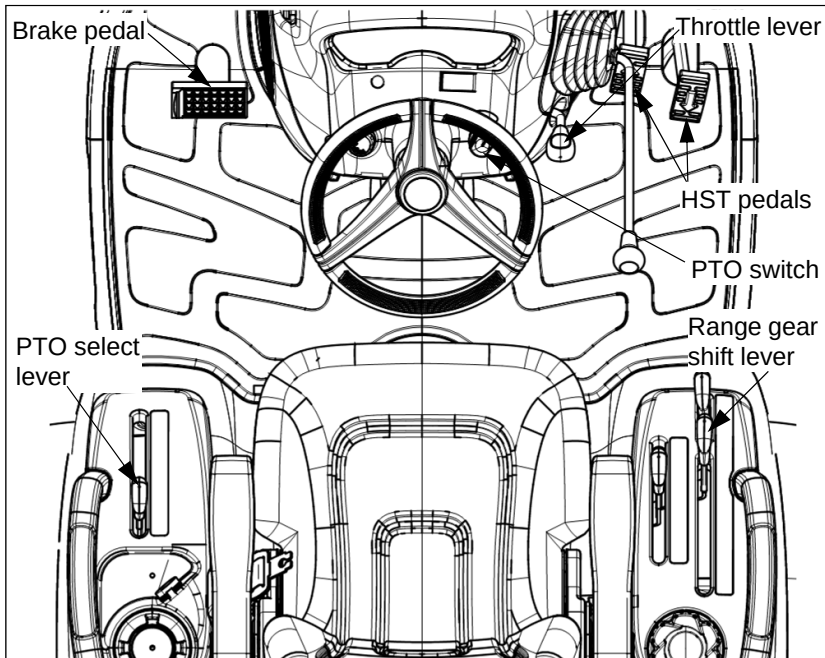
6. Turn key switch to start position. As soon as the engine starts, release key switch to ON position.



7. Check if engine oil pressure indicator and battery charging indicator are OFF. If not go OFF, stop the engine and check the problem.



8. Run engine a few minutes to allow engine oil and transmission oil to warm up.



 Warning	▶ Only start engine outdoors or in a well ventilated place, as the engine exhaust fumes may cause sickness or death.
 	▶ To avoid an explosion, never use starting fluid to start engine. ▶ Start the engine ONLY from the driver's seat with placing all the transmission gear shift levers in neutral. ▶ DO NOT start the engine by shorting across the terminals of start motor. If the engine starts and the tractor moves suddenly, it may cause a serious injury or death.
 Caution	▶ If HST pedal is not in neutral or PTO switch is not "OFF", the engine does not start even if turning the key switch to start position. ▶ Do not operate start motor more than 10 seconds. If engine does not start, wait for 1~2 minutes before restarting. ▶ When the engine is running, DO NOT turn the key switch to "Start" position. It may cause the failure of start motor. ▶ In the cold weather, carry out the warming up. If you use the tractor in the state that the engine does not reach the normal temperature, the engine life shall be reduced.

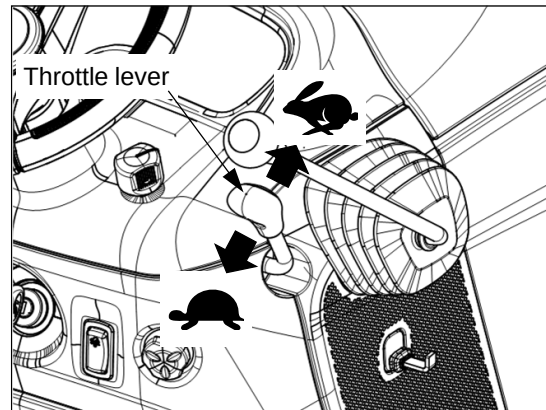
(2) Start in cold weather

- Push the throttle lever to the middle position of full throttle.
- Start the engine after operating the cold start aid for about 4 seconds.
- If engine begins to run, carry out warming up for 5~10 minutes at 1500 rpm.
- Use the engine oil for winter in cold weather. Refer to "Lubricants and Capacity" at the end of this manual.
- Use the diesel for winter when it is very cold weather. It is much easier to start engine.

 Caution	▶ When storing the tractor in the cold weather, the battery must be removed and stored in a cool and dry place where it is warm and is isolated from the children. ▶ Allowing engine to idle for a long time will waste fuel and cause a build up of carbon.
--	---

(3) Engine stop

- Pull the throttle lever backward to reduce the engine speed and turn the key switch to “OFF” position. The engine shall be stopped.
- Remove the ignition key after stopping engine.



► When stopping the engine after heavy work, run the engine for 1~2 minutes at low speed. If you stop the engine suddenly, the engine life could be shortened.

4-2. How to drive and stop

(1) How to drive

HST type

1. Pull the position control lever to lift the implement up after starting engine



2. Set engine speed at 1500 rev/min.



3. Place the range shift lever to the suitable position.



4. Press the brake pedal and release the parking brake.



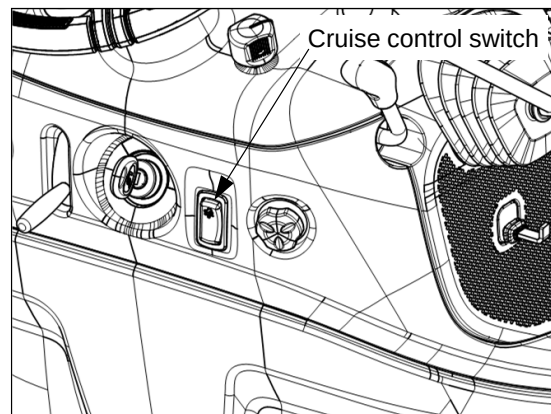
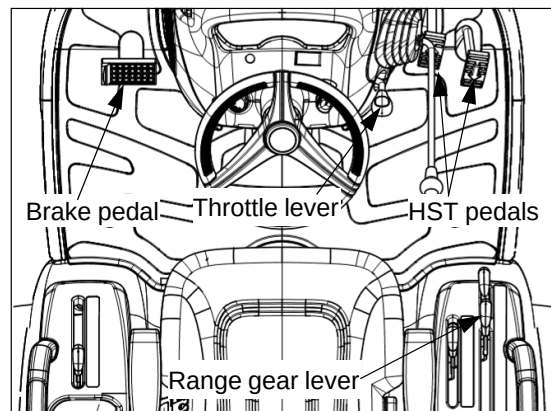
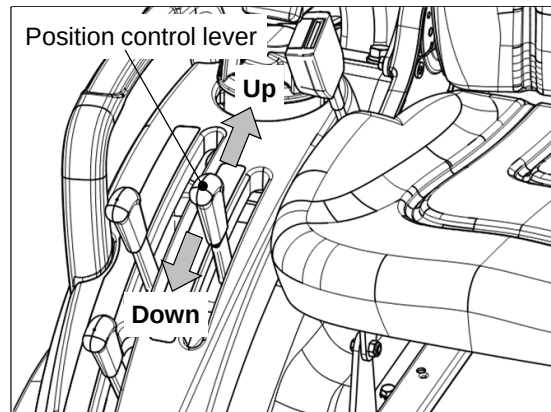
5. Press the HST pedal slowly forward or backward to move the tractor.



6. If necessary, press down the symbol part of the cruise control switch fix the driving speed constantly.



7. If pressing the brake pedal or turning off the cruise control switch, the cruise control mode shall be quitted.



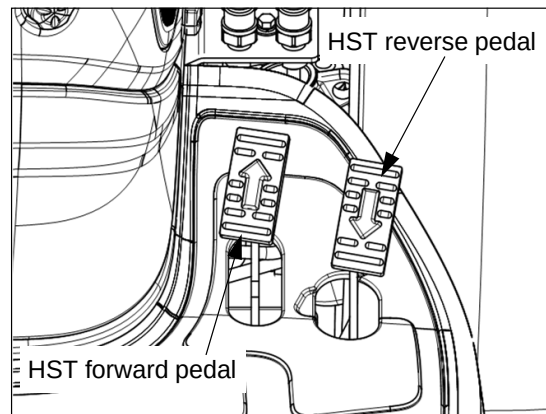
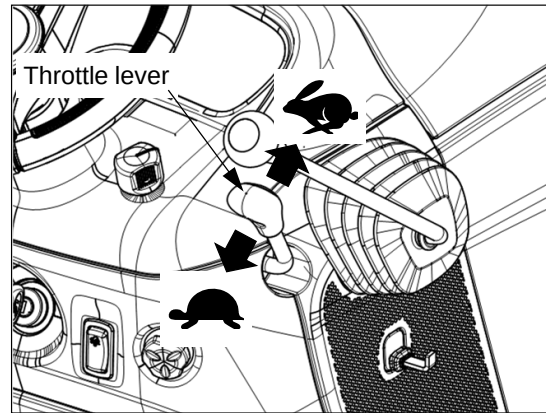
Notice

- ▶ For HST model, there is a switch to control engine cut-off for driver's safety. If the operator leaves the driver's seat without proper action for safety, the engine shall be stop automatically. (For further information about seat, see *page 2-2*)
- ▶ When you drive HST type tractor, run the engine speed more than 1500 rev/min for stability of hydraulic system.
- ▶ Press down the HST pedals slowly to prevent the sudden start of the tractor.

(2) Changing speed

HST type

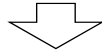
- Move throttle lever forward to increase the driving speed.
- Press down the HST pedals slightly or fully to control the driving speed.
- Set driving speed properly depending on the road condition with range gear lever.
- The range gear shift lever must be operated in the neutral state of HST pedals, and after tractor has stopped completely.



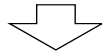
(3) Emergency Stop

HST type

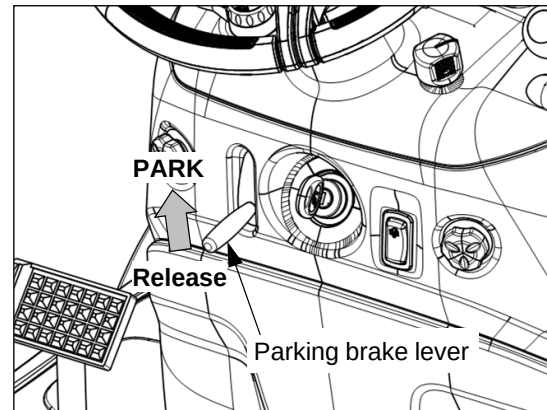
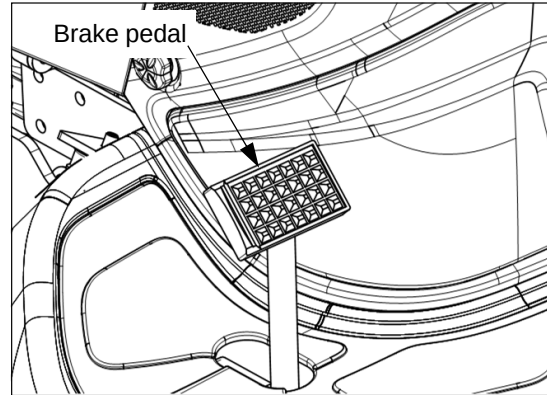
1. Take a foot off from the HST pedals and press the brake pedal at the same time.



2. Turn the key switch to "OFF" position.
Do not press the HST pedals before the engine stops completely.



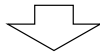
3. Apply the parking brake after pressing the brake pedal.



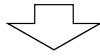
(4) Stopping tractor

HST Type

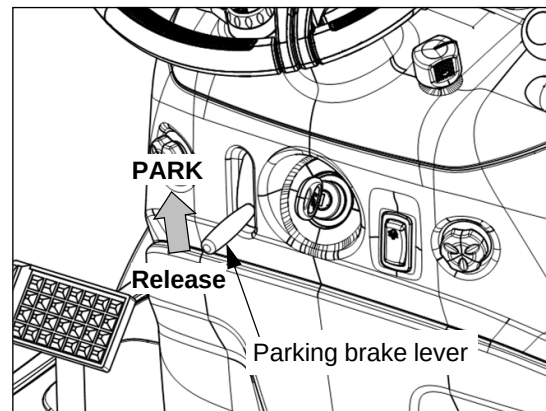
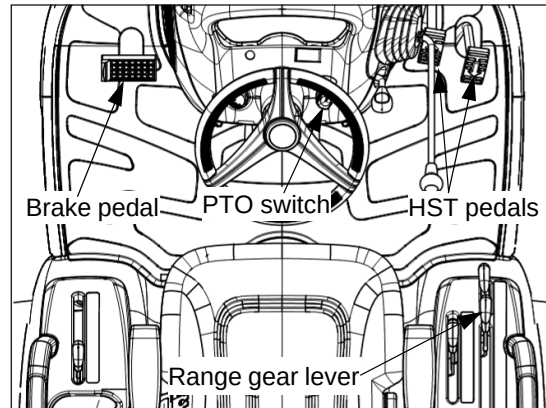
1. Take a foot off from the HST pedal, and press down the brake pedal. Place the range gear shift lever in NEUTRAL and PTO switch to OFF position.



2. Pull throttle lever backward to lower the engine speed.
Turn the key switch to "OFF" position.

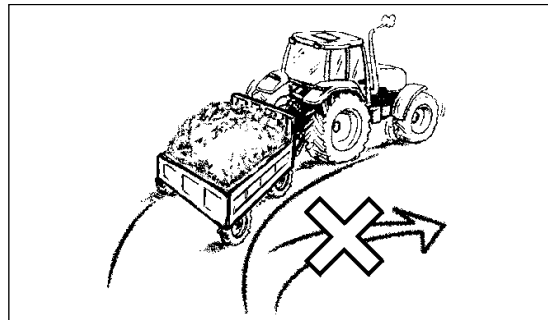
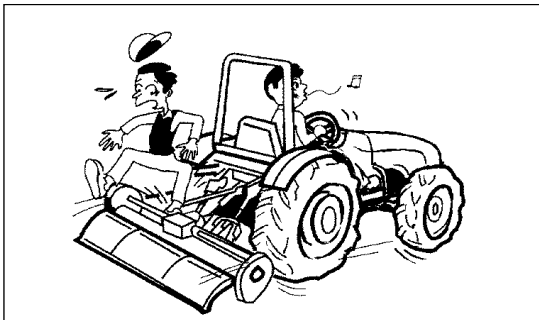
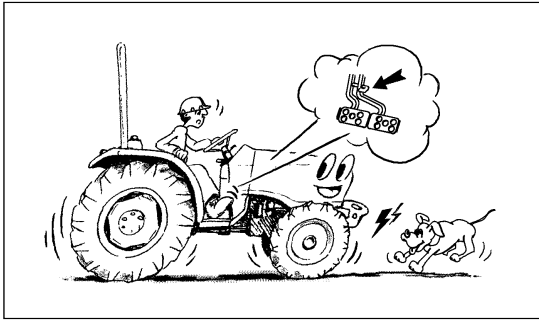


3. Engage the parking brake lever after pressing brake pedal, and take foot off from the brake pedal slowly.



(5) Driving tractor on the road

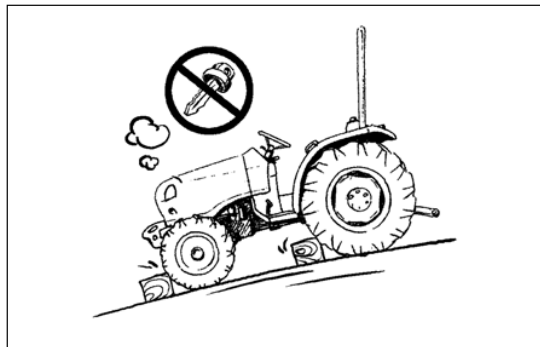
- When facing downhill, DO NOT place the gear lever in "Neutral" position.
- When driving the tractor on a unpaved road by attaching an implement to 3-point linkage, place the gear lever to low speed and DO NOT lift the implement up to the highest position. When the tractor bumps an obstacle, it may cause the jolting of implement and the failure of hydraulic system. (In this case, place the position control lever on $\frac{3}{4}$ rising position of full stroke for safety.)



⚠ Caution	▶ Avoid a sudden start, sudden brake and sharp turn. ▶ DO NOT allow people on the tractor or on other implements. ▶ DO NOT place the baggage on the tractor or implement. ▶ Place PTO select lever in NEUTRAL (if fitted) and put the PTO switch in OFF position. ▶ DO NOT use the differential lock and four wheel drive (2WD use only). ▶ When traveling with implement on rear 3-point linkage, tighten the stabilizer to avoid lateral movement. ▶ When traveling with implements installed, turn slowly by wide turning radius. ▶ While traveling, DO NOT ride your foot on the clutch pedal (if fitted) or brake pedal(s). ▶ While traveling, DO NOT operate any implement such as tiller, loader etc.
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(6) Parking

- Stop the tractor on a level surface, not on a slope.
- Disengage PTO and place all the transmission gear levers in NEUTRAL position and apply the parking brake.
- Lower down the implements on the ground.
- Stop the engine and remove ignition key.
- Before you leave the operator's station, wait for engine and all the moving parts to stop.



 Caution	► If it is necessary to park the tractor on a slope, furthermore with loaded trailer, the tractor may roll down, even though the parking brake is applied. In this case, apply the gear in low speed and apply the chocks or blocks to all the tire. - HST Type : place the range gear shift lever to the lowest speed.
 Caution	► DO NOT depart from the tractor with the transmission gear placed in neutral and the parking brake is not applied. In neutral position, the tractor may roll. Apply the parking brake at all times before leaving the tractor.

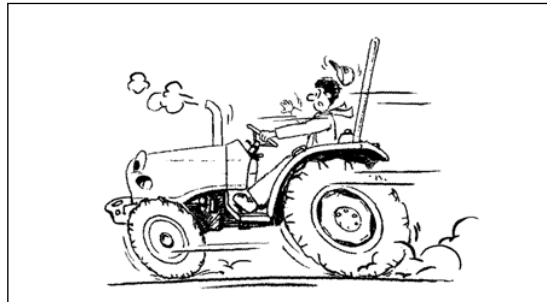
4-3. How to handle new tractor

(1) Check points

- ※ For new tractor, the followings must be checked once again even though there was sufficient quality management, inspection, regulating of each part in the factory.
- Appearance check
 - Is there any damage while transporting?
 - Engine cooling system check
 - Is there anti-freeze solution in the radiator? And any leakage?
 - Fuel system check
 - Is there any leakage of fuel in the fuel system?
 - Oil level check
 - Is there optimal oil amount in each part ?
 - Electric system check
 - Is there any cut-off or any other problem in the wiring?
 - Is there any problem to operate the instruments?
 - Is the state of battery charging sufficient?

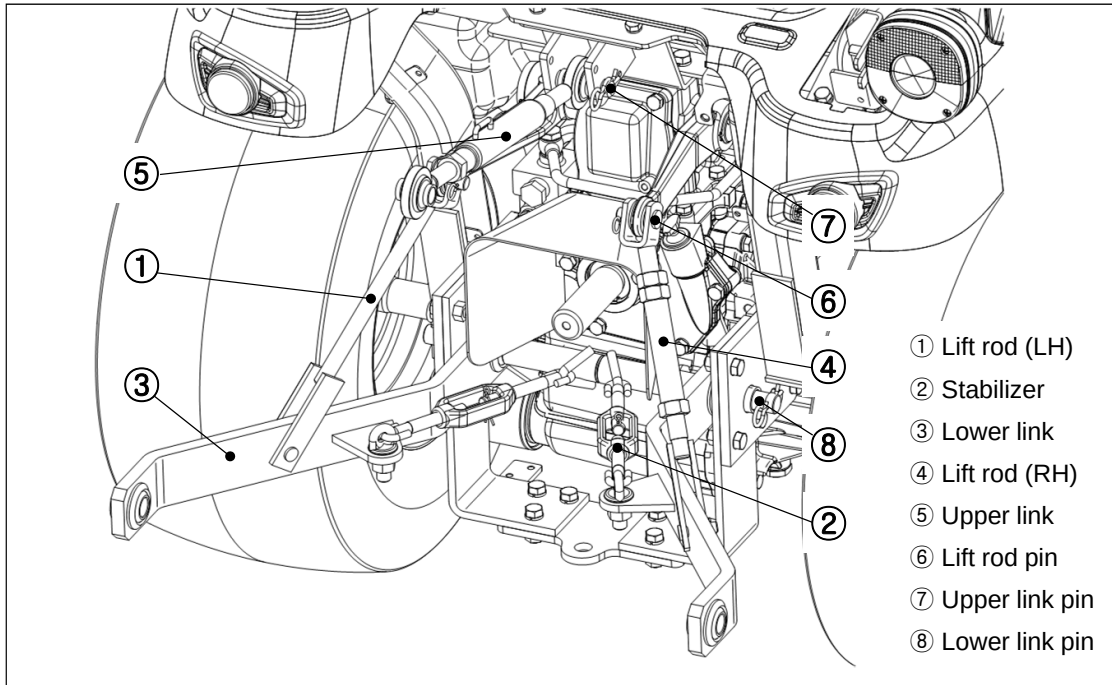
(2) Notices in handling new tractor

- To get the best performance, comply with the following instructions.
 - DO NOT start or stop the tractor suddenly.
 - DO NOT carry out heavy loaded work and DO NOT increase the engine rpm to high speed suddenly.
 - Despite warm temperature outside, carry out warming up the engine for approximately 5 minutes at 1500 rev/min
- After using first 50 hours,
 - Replace the engine oil filter and hydraulic oil filters after first 50 hours of work, and check each part of your tractor as reference of chapter 5-4. "First 50 hour check" in this manual.
 - If possible, contact your authorized local dealer for "First 50 hour check".



4-4. Attaching Implement

(1) 3-point linkage

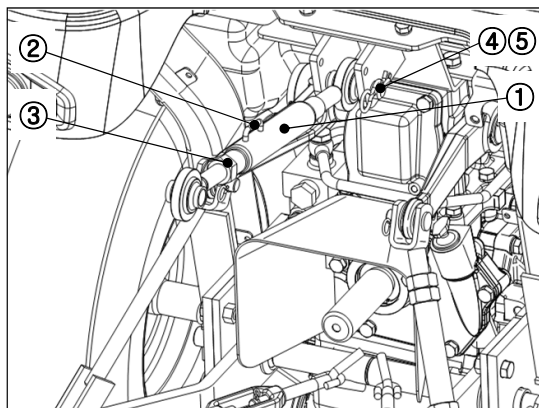


- When attaching the implement, comply with the followings.
 1. Set the implement upright on a level surface and approach the implement in reverse.
 2. Stop the tractor on attaching position and apply the parking brake.
 3. Connect the lower link(3) to implement and insert firmly the lock pin. (left, right)
 4. Connect the upper link(5) to implement and insert firmly the lock pin. Wide adjustable range of the upper link provides you easier attachment.
 5. Fix the implement firmly with stabilizer(2).(left, right).

	► Before attaching/detaching implement, place PTO switch in OFF position and PTO gear lever in neutral position, and apply the parking brake.
	► When attaching/detaching implement, make sure to assemble and tighten the connecting parts correctly. ► If the tractor is used to tow heavy loads, always use the approved drawbar or hitch to avoid injury. Never connect to lower link or upper link of 3-point linkage. If not, it may cause tipping or turnover. ► DO NOT connect the implements that require more power than can be generated by your tractor. ► Never stand between implement and tractor when connecting implement. ► DO NOT change the setting pressure of the relief valve arbitrarily to increase the lift capacity of the 3-point linkage. It can cause fatal damage to the hydraulic system.

① Upper link installation and adjustment

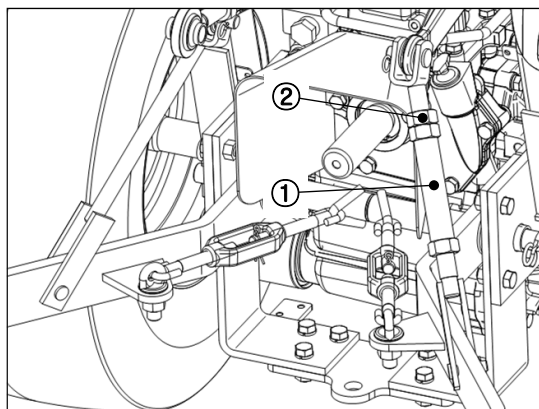
- Adjust the upper link ① depending on the implements.
- Length of the upper link ① can be adjusted by turning the grip ②.
- Fasten the lock nut ③.
- Adjusting range : 15.7 ~ 29.5 inch.



Notice	► Insert the snap-pin ⑤ firmly to prevent the upper link pin ④ from being escaped.
---------------	--

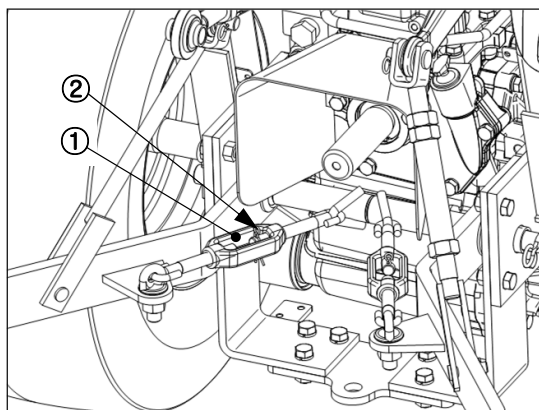
② Adjustment of the lift rod's length

- Lift rod (RH) can be adjusted by loosening the lock-nut ②, and turning the body ①.
- After adjusting, tighten the lock-nut ② again.



③ Adjustment of stabilizer's length

- The length of the stabilizer can be adjusted by turning the handle ②, after removing the fixing-pin ①.
- After adjusting, insert the fixing-pin ① again.



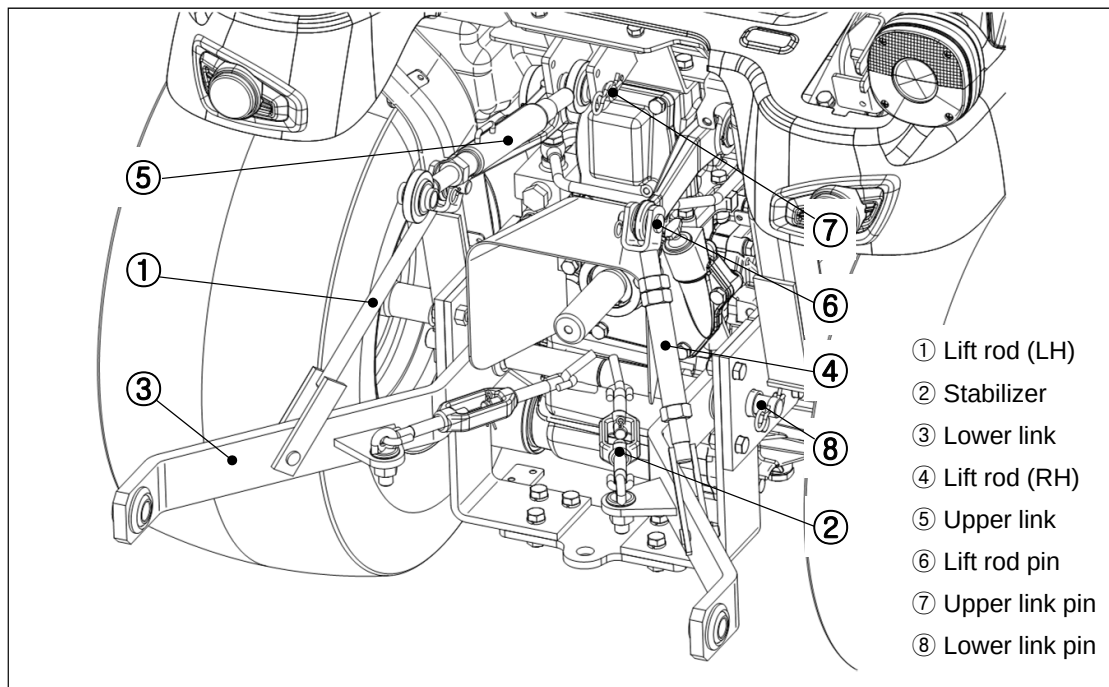
Notice	► Adjust the lateral swinging clearance of the implement to be within 20~40mm (0.8~1.6 in).
---------------	---

④ Reference of Implement installation part

	A	B	C (Max)	D (Min)	E (Max)	F (Min)	G	H	J	K	L	N
CAT.1	19 (0.74)	19.3 (0.75)	44 (1.73)	76 (2.99)	69 (2.71)	44.5 (1.75)	22 (0.86)	22.4 (0.88)	35 (1.53)	39 (1.53)	4.5 (0.18)	683 (26.8)

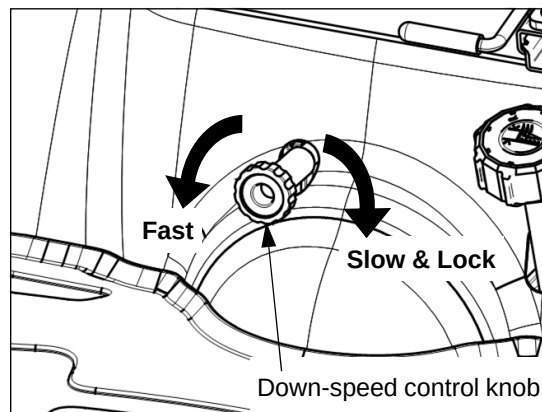
Unit : mm
(unit : inch)

⑤ Handling of the 3-point linkage



- When driving the tractor without attaching implement, comply with the followings.
 1. Fix upper link ⑤ or remove it.
 2. Connect stabilizer ② to the lower link ③ to avoid lateral movement of the lower link.
- If the 3-point linkage is not necessary, remove it as follows.
 1. Remove upper link pin ⑦, and detach the upper link ⑤.
 2. Detach fixing parts between lift rod ①, ④ and lower link ③ while holding lower link tightly.
And, put down the lower link.
 3. Remove the lift rod pin ⑥ and detach lift rod (LH) and lift rod (RH).
 4. Detach the lower link ③ and stabilizer ② after removing the lower link pin ⑧.

- When using hitch/drawbar, or driving on road, lift up the 3-point linkage and fix it by turning the down speed control knob to lock position.



(2) Power take-off (PTO) shaft

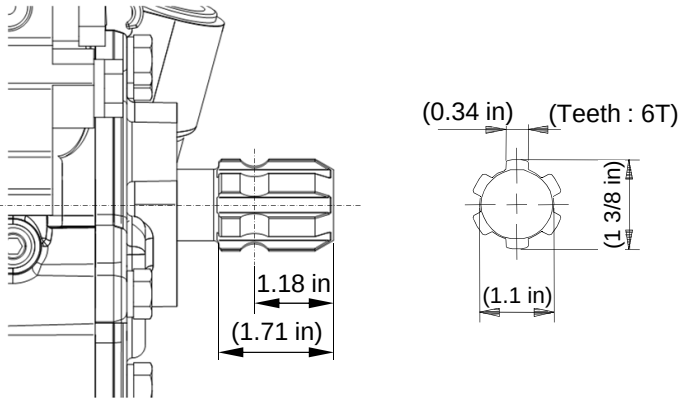
① Safety precautions

- When PTO shaft is rotating, NEVER APPROACH the shaft.
- Check if PTO shield is attached correctly. If the shield is removed or damaged, replace it with a new one.
- **Suitable Clothes & Protect Entanglement :**
When checking or attaching implement to the PTO shaft, wear tight fitting clothes and safety equipment instead of loose or long clothes. Also, slippers, high heel shoes are not suitable. Wear the suitable clothes.

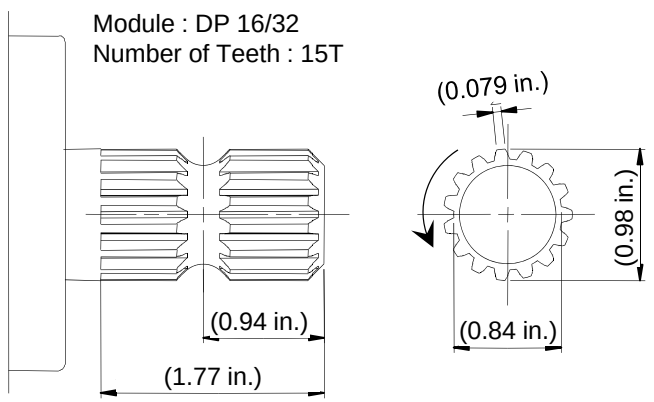


 Warning	► Do not approach the rotating shaft such as PTO shaft or cooling fan, especially, with loose clothing and long clothes. The entanglement in rotating shaft can cause serious injury or death.
	► Stop the engine and be sure PTO shaft is stopped before getting near it.

② Specification and Dimension of Rear PTO shaft

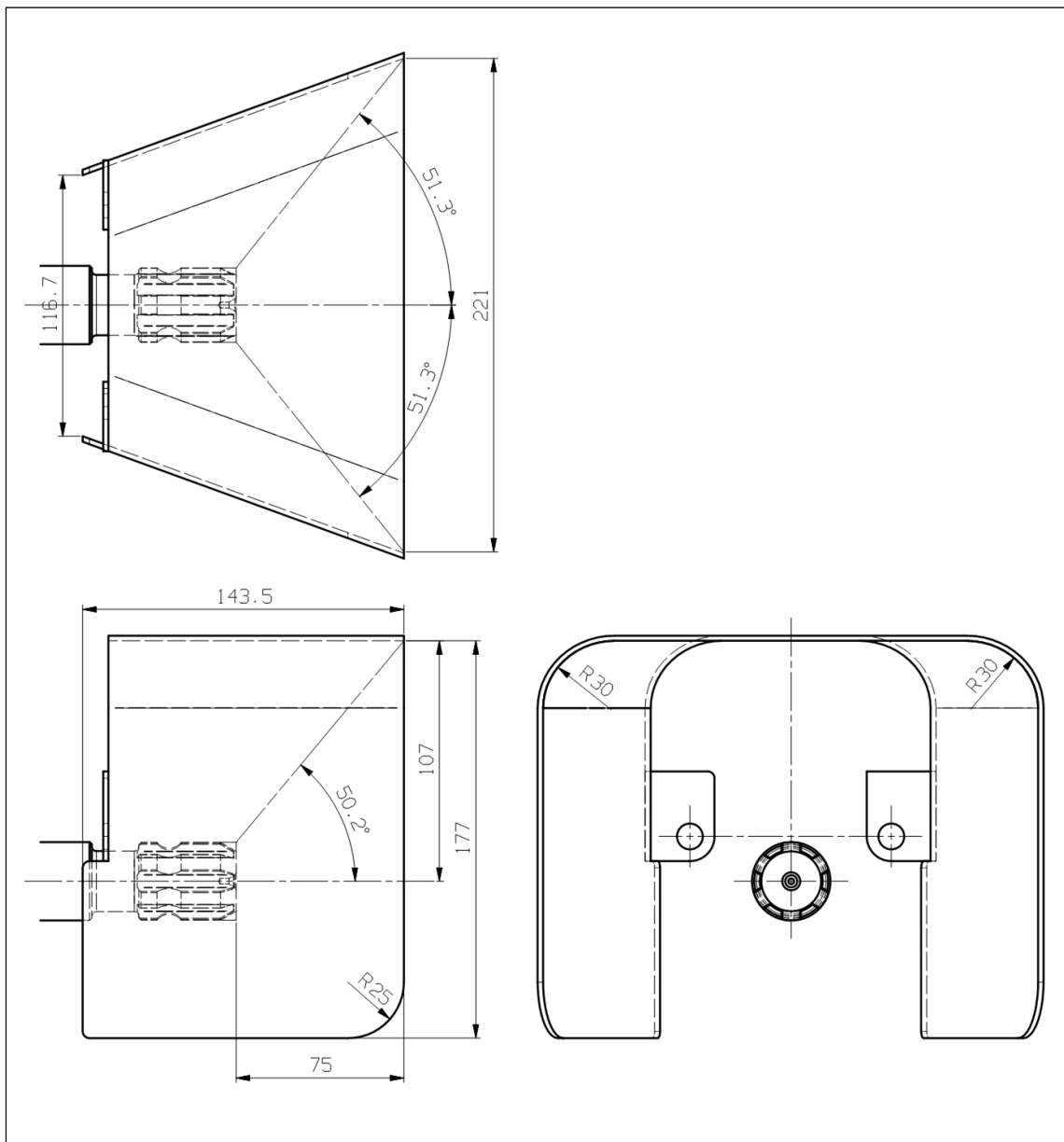
Rear PTO	1 speed gear (6T)
PTO / Engine speed	540 / 2933 rpm
Rotation direction	Clockwise (When looking at PTO shaft end)
Shaft dimension (Unit : inch)	

③ Specification and Dimension of Middle PTO shaft

MID PTO	1 speed gear (15T)
PTO / Engine speed	2500 / 2841 rpm
Rotation direction	Counter clockwise (When looking at PTO shaft end)
Shaft dimension (Unit : inch)	Module : DP 16/32 Number of Teeth : 15T 

④ Attaching PTO drive shaft

- When connecting PTO drive shaft to the PTO shaft and implement, make sure to check the fixing status of the locking pins.
- When attaching implements with power take-off drive shafts, refer to the drawings as below.
- After installing implements,
 - check the inclination of the PTO drive shaft,
 - check the interference with PTO safety cover and other structure,
 - check the effective engaging length of the PTO drive shaft according to the position of the 3-point linkage.
- The stiff inclination of the drive shaft makes a loud noise and may cause a failure of the driveline.



(3) Hitch and Drawbar (optional)

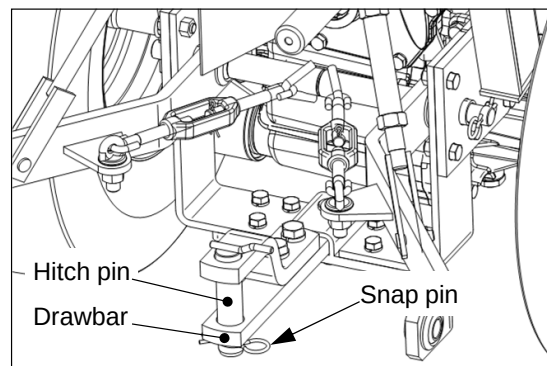
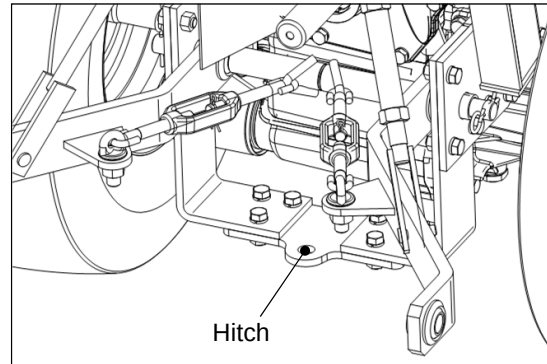
- When attaching towing equipments, use the hitch or drawbar. DO NOT use the 3-point linkage or other parts. If so, the tractor could turnover.
- When attaching towing equipments, do not exceed the maximum permissible vertical and horizontal loads.

① Hitch

- Vertical load : 400kg (882lbs)
- Horizontal load : 1600kg (3527lbs)

② Drawbar (w/clevis)

- It is used to tow the equipment having 2 axles.
- It is available to adjust the length of draw bar (telescopic type) after removing snap pin and lock pin in the right figure. After adjusting the length, assemble the pins correctly.
- Insert the hitch pin and snap pin correctly after attaching/detaching the equipment.
- Vertical load : 400kg (882lbs)
- Horizontal load : 1600kg (3527lbs)



	Hitch	Drawbar (w/clevis)
Unbraked towable mass	800kg (1764 lb)	800kg (1764 lb)
Independently braked towable mass	1600kg (3527 lb)	1600kg (3527 lb)
Inertia-braked towable mass	1600kg (3527 lb)	1600kg (3527 lb)
Hydraulic or pneumatic braked towable mass	N/A	N/A

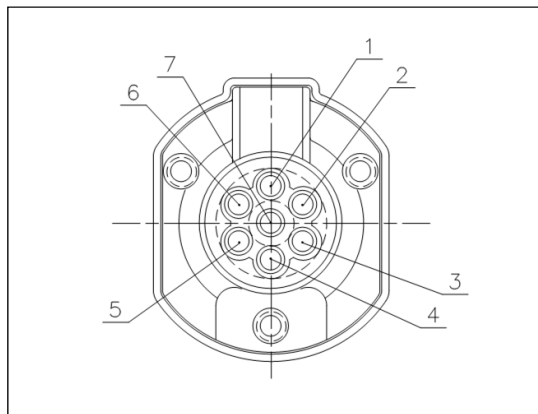
Caution	▶ Pulling from the tractor rear axle or any point above the axle may cause the tractor to overturn. Use always the drawbar or hitch for pulling work. ▶ Do not tow equipment without brakes, weighing more than twice the tractor weight. ▶ When locking the hitch or drawbar with pin after aligning to the towing equipment, apply the parking brake and stop the engine. ▶ Before transporting equipment on public roads, make sure you comply with your local traffic regulation.
----------------	--

(4) 7-Pole connector (if fitted)

- The one of the standard 7-pole trailer connectors is provided and is mounted at the rear of the tractor. The connections of the 7-pole connector (viewed from the rear of the tractor) are as follows;

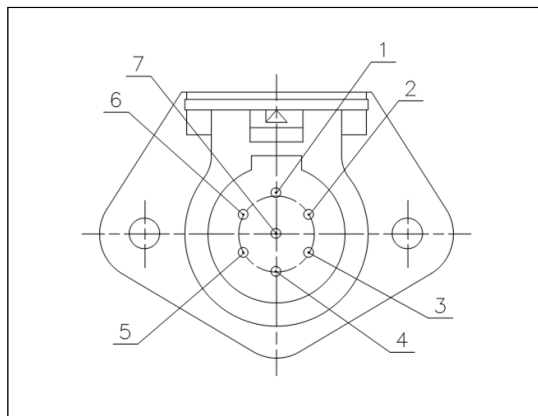
● EC Version

Pin No.	Function
1	Left turn signal light
2	NA
3	Ground (Earth)
4	Right turn signal light
5	Side light
6	Brake light
7	Side light



● ASAE Version

Pin No.	Function
1	Ground (Earth)
2	Working light
3	Left turn signal light
4	Brake light
5	Right turn signal light
6	License number plate light
7	Auxiliary



(5) Technically maximum permissible mass

- When working with front loader or rear heavy loaded attachments installed to the 3-point linkage, install ballast weights on the counter-part axle to maintain the front and rear weight balance of the tractor. If not, front or rear axle can be strained by the overloaded weight.
- When working with the front loader, place the attached rear weight to the highest position and turn the down speed control knob to the "lock" position.
- **DO NOT exceed the total maximum permissible mass and/or permissible maximum mass on each axle** declared by manufacturer as below, **even if the load capacity of the tire is sufficient.**
- **If the load capacity of the tires is lower than maximum permissible mass on each axle, the maximum mass on each axle must be loaded under the load capacity of the tire.**
Check the load capacity of the tires.

	All models	Remarks
Technically total maximum permissible mass	1200kg (2646 lb)	It may depend on the load capacity of the tires. (See next page)
Front axle (*)	650kg (1433 lb)	
Rear axle	840kg (1852 lb)	

* includes front mounted equipment or loader in the raised position but without load in the bucket.

- **Restrict operation** : In case of driving speed does not exceed 8km/h (5 mph) and standard front/rear wheel track (See *page 6-1*), intermittent maximum permissible load of the front axle can be ;
810kg (1786 lb) for all models ; Have to check the load capacity of the tires. (See next page).

 Caution	▶ Maximum permissible mass is measured with only the front or rear wheels on the scales inclusive of ballasts and with mounted equipment in the raised position. ▶ Do not exceed the maximum permissible mass above and/or the load capacity of the tires. Overloaded operation may invalidate the warranty. ▶ DO NOT change the setting pressure of the relief valve arbitrarily to increase the lift capacity of the front loader or 3-point linkage. It can cause fatal damage to the hydraulic system and front axle.
---	---

(6) Tires and Load capacity

Axle No. (*)	Tires	Standard tire air pressure (kg/cm ²)	Load capacity (x2) (kg)	Maximum mass(es)
1	18x8.50-10 4PR (Industrial)	1.5 (150 KPa, 22 psi)	750 (1653 lb)	1200kg (2646 lb)
2	26x12.0-12 4PR (Industrial)	1.4 (140 KPa, 20 psi)	1620 (3571 lb)	
1	18x8.50-10 4PR (Turf)	1.5 (150 KPa, 22 psi)	750 (1653 lb)	1200kg (2646 lb)
2	26x12.0-12 4PR (Turf)	1.4 (140 KPa, 20 psi)	1614 (3558 lb)	

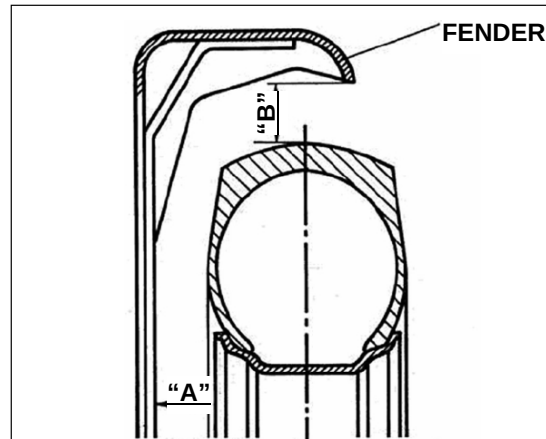
(*) 1 : Front axle, 2 : Rear axle

(7) Adjusting Wheel tracks and tire replacement

- If the front wheel track is adjusted, check the clearance between tires and tractor body case by case. If necessary, the steering angle must be adjusted.
(See page 4-25 in this manual)

- When adjusting rear wheel track, check the radial and lateral clearance between rear tire and tractor chassis as below.

- A : 15mm (0.6 in) (Minimum)
- B : 30mm (1.2 in) (Minimum)

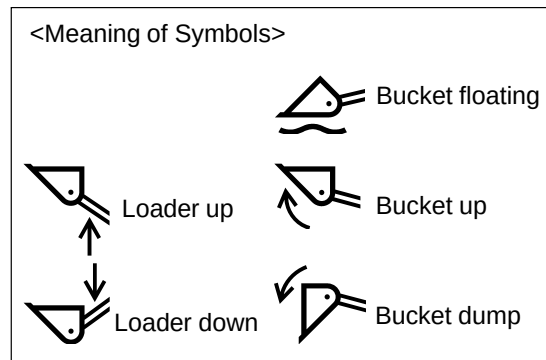
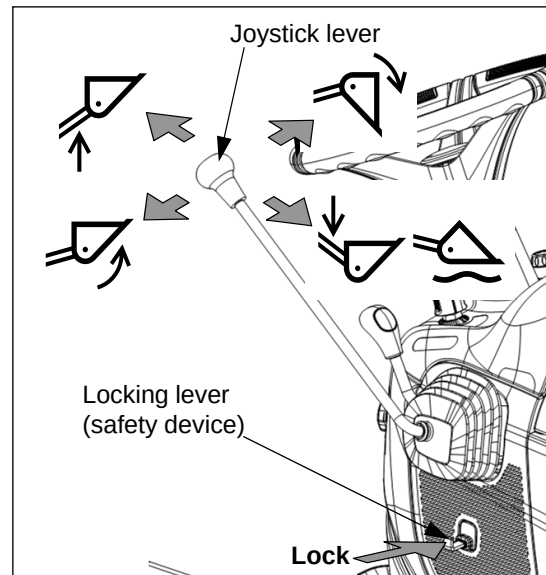


 Warning	▶ The tractor wheels are very heavy. PLEASE BE CAREFUL. ▶ When removing the wheels, proceed with extreme caution, use a suitable hoist and specific equipment to move heavy parts.
Notice	▶ When adjusting the wheel track, pay attention to the direction of tire lugs. If it shows "Λ" shape when looked behind, it is correct. ▶ Actual settings may vary depending on the brand of the rim and type of tire.

(8) Using Front-end loader (optional)

① Safety precautions

- Multi-functional joystick lever provides you more convenient operation for front-end loader.
- When operating the tractor with front-end loader, the center of gravity of the tractor may be higher, and the stability of the vehicle may be worse than unattached vehicle.
 - DO NOT drive fast on a traffic load. The rolling or tipping of the tractor can be happened easily.
 - When loading/unloading the bucket on a slope, move the tractor straight against the slope.
 - DO NOT try to approach a stiff slope.
 - Attach the ballast weight on the 3-point linkage to prevent the overload of the front axle, and to improve the stability of the vehicle.
- When working with front-end loader, the front visibility of the tractor may be worse than unattached vehicle. Have to observe people and other vehicles around the tractor.
- DO NOT allow people to pass under the front-end loader.
- DO NOT allow people to ride on the bucket.

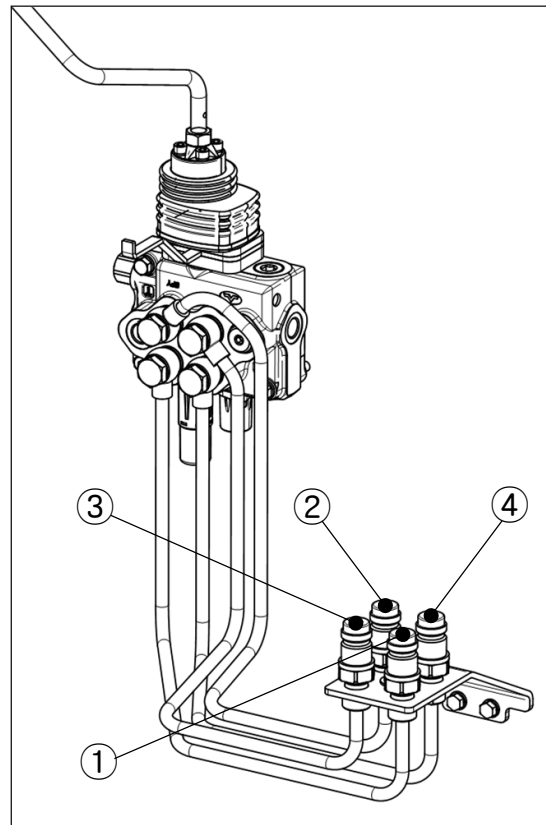


 Warning	▶ After using the front-end loader, lock the joystick lever to prevent the accident. (if fitted) ▶ When leaving the tractor, lower down the front-end loader on the ground.
--	--

 Warning	▶ Have to strictly observe the following precautions; - Do not lift the front-end loader to a height from which objects may fall or roll onto the driver. - Use always the correct attachment (grab forks, buckets.. etc) for the specific task to perform and ensure that the load is securely kept in place.
--	--

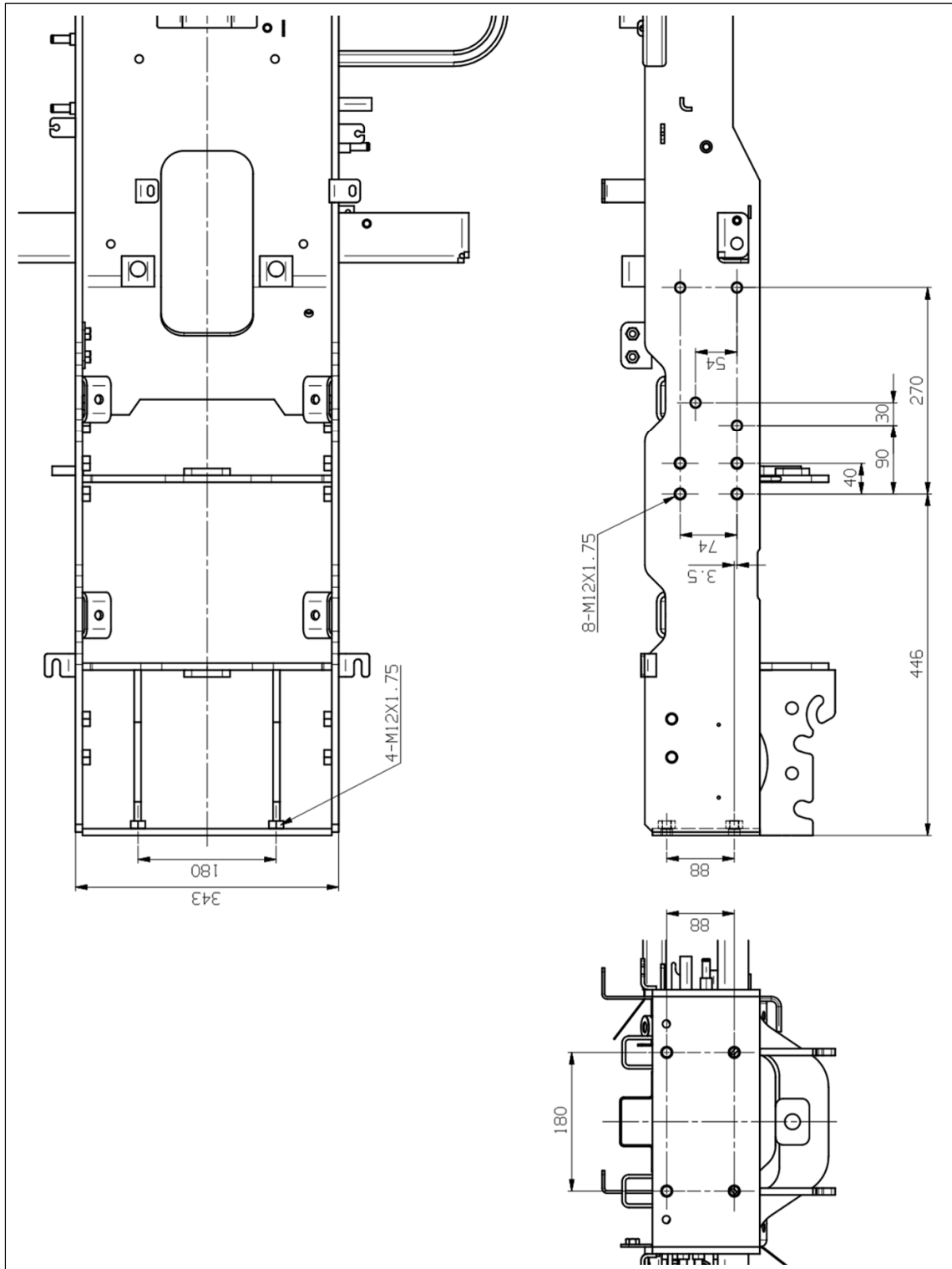
② Connection of hydraulic hoses

- Refer to the following instruction for hydraulic hoses connection.
- Boom lowering – coupler ①
Boom lifting ----- coupler ②
Bucket lifting ----- coupler ③
Bucket dump ----- coupler ④
- The thread specification of valve outlet ports, pipe end adapter and quick coupler;
 - valve outlet ports : PF 3/8
 - pipe end adapters : PT 3/8
 - quick couplers : ISO 5675 3/8"
- . Use suitable quick couplers for hose connection. If possible, contact your authorized local dealer.
- After connecting the hoses, start the engine and check the leakage of the hydraulic lines.
- Check the transmission oil level after installing of the front loader.



③ Attaching points for Front-end loader

- When attaching the front-end loader for all models, refer to the drawings as below.



(9) Adjusting Steering Angle

- The adjustment of steering angle for this models is not available. Your tractor has fixed maximum steering angle.
- Maximum steering angle : *See section 6, "Dimension and Specification".*

(10) Recommended Maximum Specification of Implements

- When attaching implements to the tractor, refer to the followings recommended as maximum specification of each implement. DO NOT attach bigger implements than this specification. For other implements, contact your authorized local dealer.

No.	Implements	Specification	MT122, MT125
1	Trailer	Maximum vertical load	See section 4-4-(3) in this manual
2	Mid mower	Max working width	1524 mm (60 in)
3	Rear mounted mower	Max working width	1524 mm (60 in)
4	Rear mounted sprayer	Maximum weight	150 kg (331 lb)
5	Pulling type sprayer	Maximum weight	800 kg (1600 lb)
6	Rotary Tiller	Max tilling width	1280 mm (50 in)
7	Bottom plow	Maximum width	1100 mm (43 in)
8	Manure Spreader	Maximum volume	800 kg (1600 lb)
9	Front grader	Max working width	1400 mm (55 in)
10	Rear blade	Max working width	1370 mm (54 in)
11	Front loader	Max lift capacity (Bucket pivot point)	402 kg (886 lb)
12	Box blade	Max working width	1280 mm (50 in)
13	Backhoe	Max digging depth	1978 mm (78 in)
14	Snow Blade	Max working width	1370 mm (54 in)
15	Snow Blower	Max working width	1370 mm (54 in)

4-5. Driving speed

- The driving speed of tractor or the revolution speed of PTO depends on the work, tire and ground condition. For safety, operate the tractor at suitable speed.
- Table of driving speed (unit : Km/h -> Mile/h)

HST Type		
Range gear	LOW	HIGH
Forward	0 ~ 6.13 Km/h (0 ~ 3.81mph)	0 ~ 14.65 Km/h (0 ~ 9.10 mph)
Reverse	0 ~ 3.70 Km/h (0 ~ 2.30 mph)	0 ~ 8.80 Km/h (0 ~ 5.47 mph)

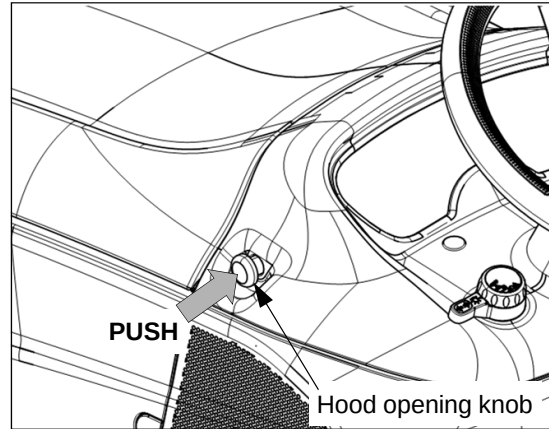
Note) Engine speed : 3000 rev/min, Dynamic load radius : 295mm (11.6 in).

5. Lubrication and Maintenance

5-1. Access for maintenance

① Opening Hood

- For safety, the hood must be closed and correctly latched before operating the tractor.
- The hood is hinged at the front. A gas cylinder is attached inside to support the hood for easy access to the engine.
- To open the hood, push the hood opening knob and lift up the hood.
- To close the hood, lay down the hood and push it down slightly to lock position.

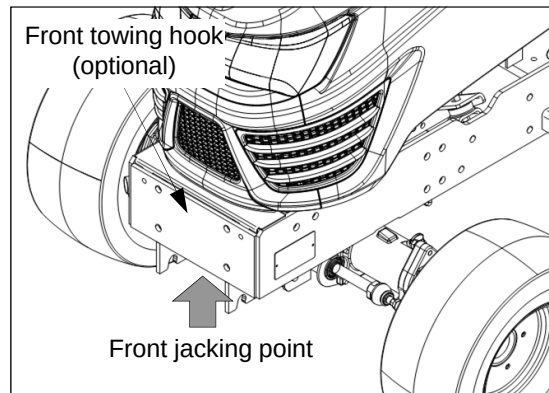


Caution

- ▶ After the engine has stopped completely, you have to open the hood for check.
- ▶ If you open the hood while the engine is running, it can cause serious damage by the intended or unintended access to rotating shaft, pulley, V-belt, cooling fan of the engine or engine application parts. PLEASE BE CAREFUL.

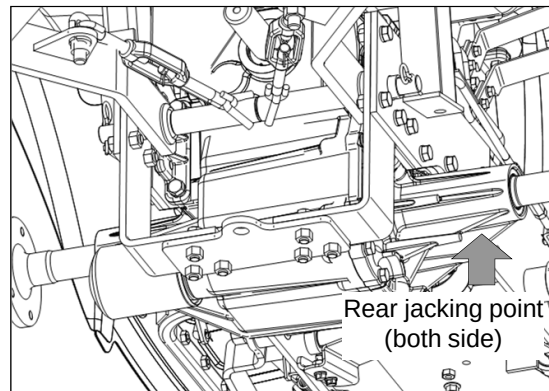
② Jacking points

- The jacking points for maintenance is depending on serviced parts case by case. Do not hesitate to contact your authorized local dealer for asking.
- Do not use the front axle assembly or steering linkage and cylinder for jacking point. These components have some rotating pivots and/or does not have enough structural strength.
- For general maintenance, use flat surface under the engine frame end for jacking point, and connect additionally hoist to the front towing hook (if fitted) for safety.
- For rear jacking points, flat surface under the rear axle housing is recommended, and additionally use the top-link bracket and its pin for lifting point after removing the top-link.



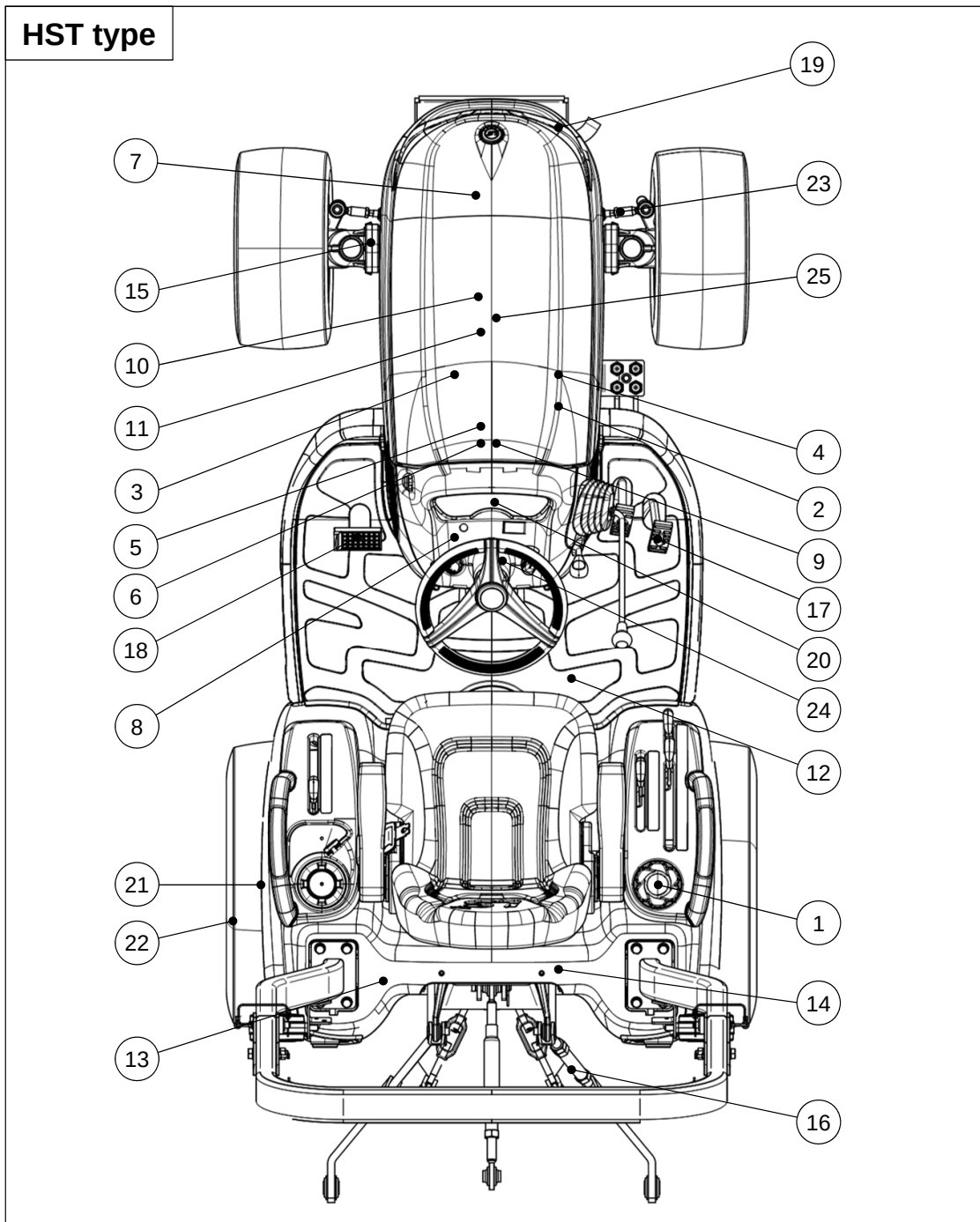
Caution

- ▶ When lifting the rear of the tractor, apply chocks to the slots between front axle and engine frame symmetrically to prevent the rolling of the front axle.



5-2. Maintenance Chart

- Periodic maintenance not only extends the service life of the tractor but also serves to ensure safe operation. **The maintenance chart shows the standard service intervals. If you notice any abnormal symptoms, make sure to carry out the inspection and maintenance work, regardless of recommended service intervals** in this maintenance chart.
- Appropriate service intervals vary depending on the usage and operating conditions. Contact your authorized dealer for the most appropriate service intervals of your local work conditions.



HST type

No.	Checking Parts	Page No.	Check period (hr)						
			Daily	50	250	500	1000	1500	2-yr
1	Fuel tank	5-7	▲						
2	Fuel filter	5-21	▲			●			
3	Engine oil	5-6, 5-16	▲	★	●				
4	Engine oil filter	5-5, 5-16		★	●				
5	Engine coolant	5-9, 5-24	▲						●
6	Radiator screen	5-10, 5-14	▲	■					
7	Air cleaner	5-9, 5-15, 5-22	▲	■	●				
8	Battery	5-15		▲					
9	Fan belt tension	5-18			▲				
10	Valve clearance	5-23					▲		
11	Fuel injection nozzle	5-23						▲	
12	Hydraulic oil filter	5-5, 5-17		★	●				
13	HST filter	5-5, 5-17		★	●				
14	Transmission oil	5-14, 5-20		▲		●			
15	Front axle oil	5-15, 5-20		▲		●			
16	3-Point linkage	5-14		▲					
17	HST pedal neutral	5-13	▲						
18	Brake pedal play	5-12	▲						
19	Turn signal lights, Lights, Horn	5-8	▲						
20	Instrument panel & Indicators	5-7	▲						
21	Bolts and Nuts	5-11	▲						
22	Tire air pressure	5-10	▲						
23	Toe-in	5-19			▲				
24	Hydraulic hoses	5-15		▲					
25	Crankcase breather	5-23						▲	

★ First Replacement ● Replacement ▲ Check, Adjustment and Supply ■ Clean up

5-3. Lubricants and Capacity

Lubricants	Capacity	International standard	Recommended products
Engine coolant	3.3L (0.9U.S.gals)	ASTM D6210, D4985	Soft water (50%) + Anti-freeze (50%)
Fuel	25L (6.6U.S.gals)	ASTM D975 No.2	Low sulfur diesel fuel
Engine oil (crank case)	2.9L (0.8U.S.gals)	API CF-4 or CI-4	KIXX DL (Maker : GS Caltex)
Transmission oil (for hydraulic lift and steering system)	12.5L (3.3U.S.gals)	API GL4 ISO VG 32/46	LSTH400 (Maker : GS Caltex or S-OIL TOTAL co. Ltd.)
Front axle oil	2.0L (0.5U.S.gals)	API GL4 SAE 80W	EPK 80W90 (Maker : S-OIL TOTAL co. Ltd.)
Grease (Front axle holder, 3-point linkage, etc)	Proper amount	NLGI 2	

RECOMMENDED OIL VISCOSITIES

The correct engine oil viscosity grade is dependent upon ambient temperature. Refer to the chart below when selecting oil for your tractor engine.

In areas where prolonged periods of extreme temperatures are encountered, local lubricant practices are acceptable ; such as the use of SAE 5W 30 in extreme low temperatures or SAE 50 in extreme high temperatures.

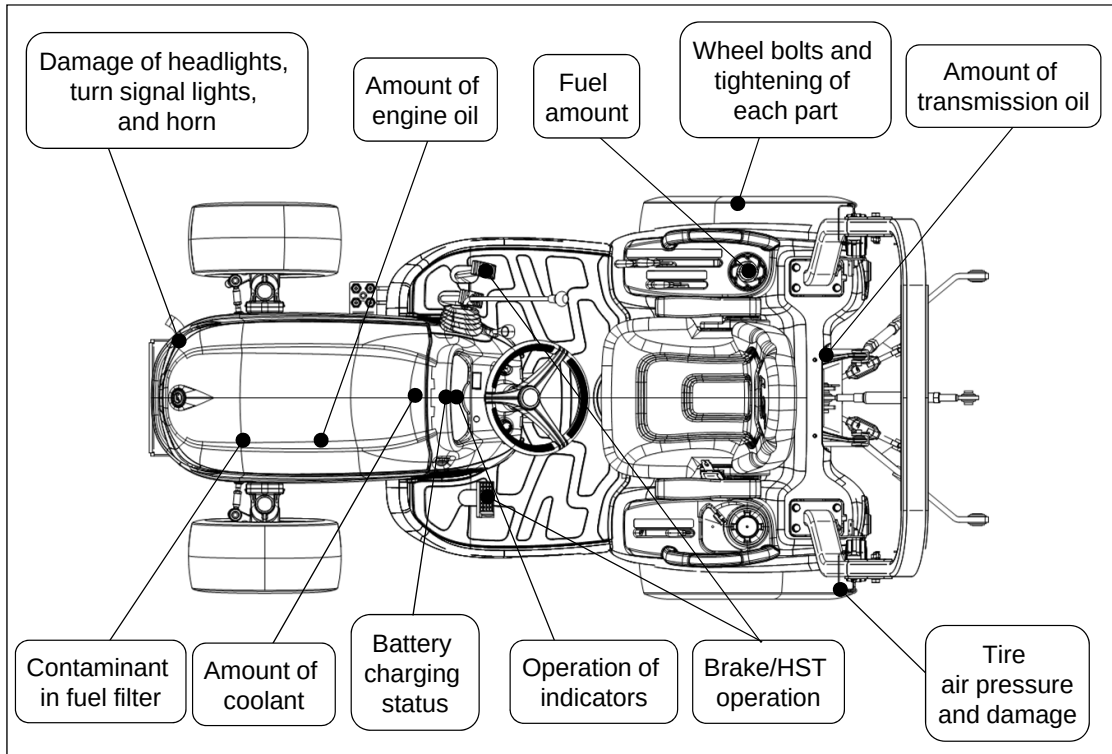
Starting Temperature °C(°F)	-30 (-22)	-25 (-13)	-20 (-4)	-15 (-5)	-10 14	-5 (23)	0 (32)	-10 (50)	20 (68)	30 (86)	40 (104)
Oil Viscosity											

5-4. First 50 hour check

- After using first 50 hours, contact your authorized local dealer for maintenance if possible.
 - Replace engine oil and engine oil filter. (⇒ Refer to Every 250 hour check. See *page 5-16*)
 - Replace hydraulic oil filter. (⇒ Refer to Every 500 hour check. See *page 5-17*)
 - Check transmission / rear axle / hydraulics oil level
 - Check front axle oil level
 - Check and adjust parking brake
 - Check torque of exhaust manifold bolts
 - Check and adjust V-belts and tension
 - Tighten all cooling system hose connections
 - Check torque of safety frame mounting bolts
 - Check torque of front end weight clamp bolts (if fitted)
 - Check torque of wheel bolts and nuts
 - Check tire pressures and condition
 - Clean radiator cores
 - Check radiator coolant level and specific gravity
 - Check brake adjustment and pedal stroke
 - Lubricate all grease fittings
 - Neutral start switches operative

5-5. Checking before Starting (Daily check)

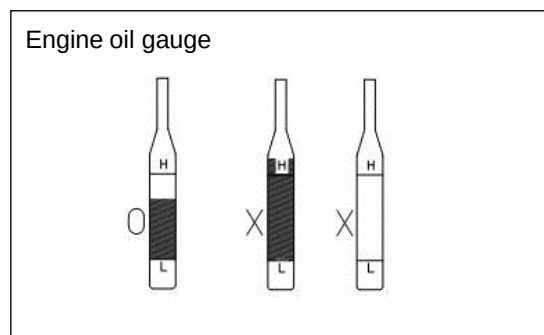
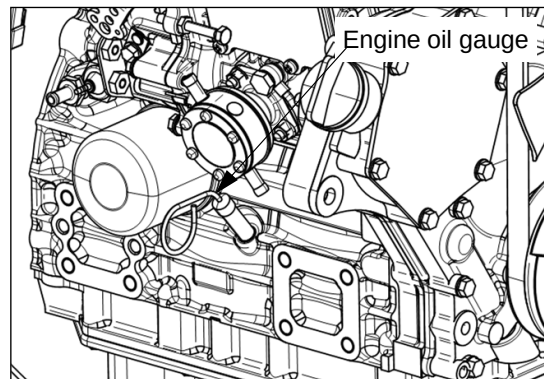
- Before starting engine, check the followings carefully to avoid any failure or damage.



(1) Engine oil

- **Oil specification and capacity :**
See section 5-3, "Lubricants and Capacity" or the last page in this manual.

- **Checking engine oil level**
 - Check engine oil level before starting engine or at 5 minutes later after stopping engine.
 - Check if the oil level is between MAX and MIN mark of the oil gauge. If necessary, add new oil.
 - It must only be checked while the engine is stopped.
 - If your engine is operated in dusty/dirty condition, the service interval must be shorter than normal condition.
 - Must replace the engine oil and engine oil filter after the first 50 hours of use.

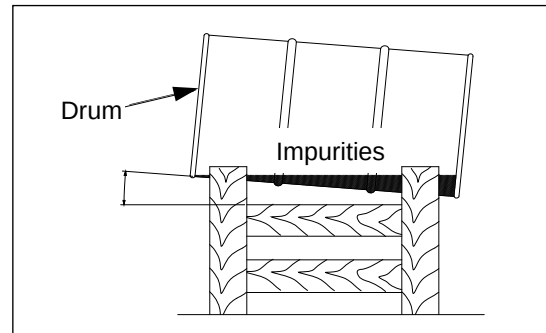


(2) Fuel tank

- ① **Tank Capacity** : See section 5-3, "Lubricants and Capacity" or the last page in this manual.

② Using Fuel

- Use low sulfuric diesel.
- If contaminants like water or dusts are mixed in the fuel, it may cause a severe damage to the engine. To fill the tank, the fuel storage facility must be equipped as shown in the figure. If possible, fill the tank at the gas station.



③ Using Diesel for winter

- General diesel fuel tends to generate paraffin dregs in winter time which may cause a bad engine start. Thus, it is recommended to use diesel for winter in winter time.
- If the ambient temperature is below -15°C (5°F), it is advised to mix diesel with kerosene as shown in the right table.

Temp.	Above -15°C (5°F)	Below -15°C (5°F)
Fuel	100% Wintertime-Diesel	Add 20% Kerosene

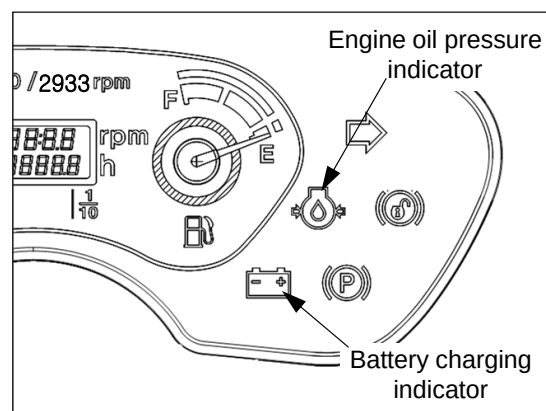
④ Checking Fuel level

- Check the fuel gauge and if it's not sufficient, fill the fuel tank with fuel.

Notice	► If the engine stops after finishing work, fill the tank fully. As the temperature drops down, the humidity in the fuel tank is condensed and may mix with the fuel.
--------	---

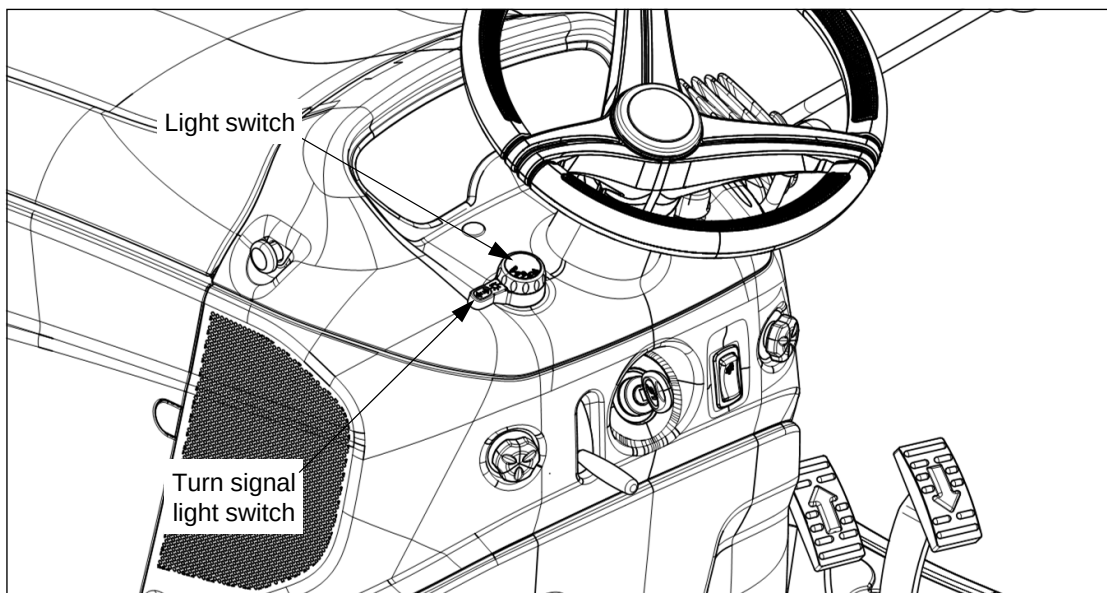
(3) Instrument panel & Indicators

- Check if the indicators are normally turned on/off before starting engine or while operating frequently and periodically.
- If the **engine oil pressure indicator** and **battery charging indicator** are turned on while the engine is running, stop the engine immediately and check the engine lubrication system and battery charging system. If possible, contact your authorized local dealer for check.



(4) Turn signal lights, Lights and Horn

- Check the operation of lights, turn signal lights and horn



- If the light is OFF suddenly when operating the switch, check the problems as followings.

1. Check the relating fuse in the fuse box.
2. Check the light bulb. If necessary, replace it by a new one as referring to below.

Illuminating Lights	Light bulb specification
Headlights (Low beam / High beam)	12V 35W-H8 / N/A
Turn signal lights (front / rear)	12V 21W
Side lights (front / rear)	LED
Stop lights / Taillights (rear)	LED / LED
Work light(s) (optional)	12V 27W (Roll-bar)
Instrument panel lights and indicators	LED

Notice	▶ Use the bulb of rated capacity. ▶ In case of using the improper bulb, it may cause a failure of electric system.
--------	---

(5) Engine coolant

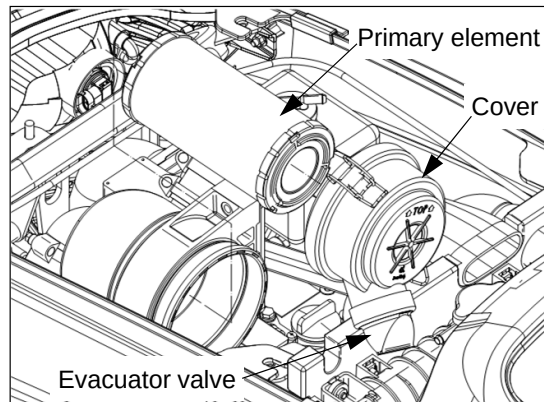
- Refer to "Replacement of Engine coolant" (See page 5-24)

(6) Air cleaner (Dry type)

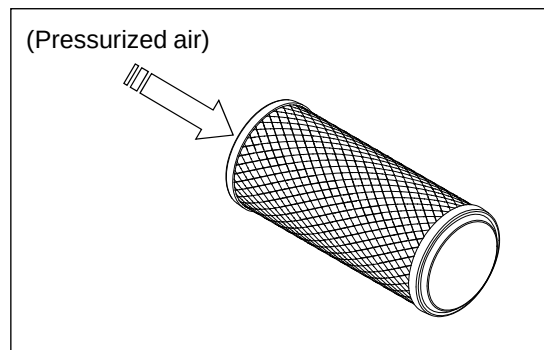
① Check and clean filter element

- Remove the cover and pull out the primary filter element straight out in the right figure.
- When cleaning the element in the working field, tap the element by hand to remove the dust.

Notice	▶ Do not tap the element on a hard place when cleaning it. ▶ if the element is cracked, change it with a new one.
--------	--



- If the dust is not removed by tapping, use compressed air {less than 500kPa (5bar ; 72psi)} from inside to outside as shown in the right figure "Fig. 2" to remove the dust and foreign materials. And clean inside the filter element with a clean damp cloth.



Notice	▶ Do not assemble a wet filter element. ▶ Do not dry the wet filter element by using the compressed air. ▶ Do not start the engine if air filter element is not assembled.
--------	--

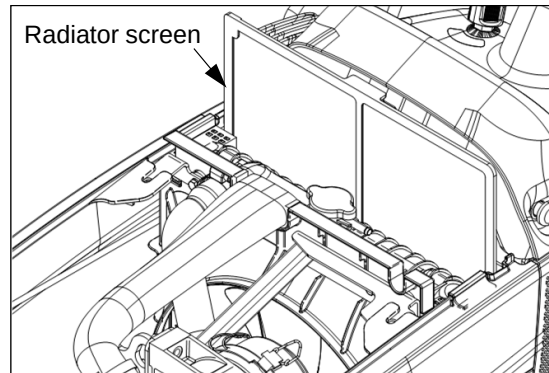
② Assembling filter element

- Clean the inside of the air cleaner housing using a clean damp cloth.
- Check if there is damage inside filter element by using a light. If there is tiny crack or small hole in the filter element or the gasket is damaged, replace it with a new one.
- Insert the filter element by pushing it deeply into the filter housing.
- Remove the dust of the evacuator valve and clean the inside of the cover.
- Assemble the cover with the evacuator valve placed downward.

Notice	▶ DO NOT start the engine or close the hood if the filter element is not assembled.
--------	---

(7) Checking of Radiator and Radiator screen

- Check the radiator fins and radiator screen daily.
- If finding out dust and dry grass stuck to the radiator or radiator screen, clean them.
- When cleaning the radiator with water, let water flow from the fan side.

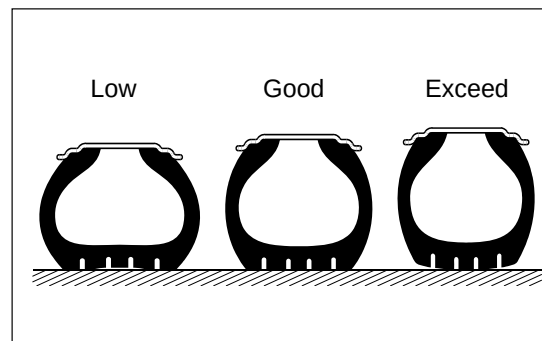


 Caution	▶ If there are lots of dust and dry grass stuck to the radiator screen, the cooling efficiency will be reduced and the engine can be overheated. ▶ Clean the radiator only while the engine is stopped.
--	--

(8) Tire air pressure and damage

① Check

- Check the air pressure or the damage of the tires daily. Always use the correct pressure for each axle, and if the tire is damaged, change it with a new one.
- Ensure tire pressures are not lower than the correct values, to prevent;
 - blown tires;
 - bead wear;
 - internal damage;
 - irregular wear and short service life
- Do not over-inflate the tires, as this may lead to damage in the event of impact and, in extreme conditions, the tire rim may be deformed or the tire may burst.



 Caution	▶ It is not allowed to remove/attach or change the tire arbitrarily. Carry out the work in the tire repair center equipped with a expert and special safety tools. ▶ When checking tire pressures, keep the body away from the valve mechanism or cap. ▶ The tire pressures vary depending on the load weighing on the axles.
--	---

② Standard air pressure - See section 4-4-(6), "Tires and Load capacity" in this manual.

(9) Tightening state of bolts and nuts of each part

- Check if the bolts or nuts of each part are loosened. If necessary, tighten it again as referring to the following table.
- Especially, check the bolts and nuts of the tires before starting engine, if necessary, tighten them.

※ Tightening torques for general maintenance

	Strength classification								
	4T			8T			10.9T		
									
	N.m	kgf.m	lbf.ft	N.m	kgf.m	lbf.ft	N.m	kgf.m	lbf.ft
M6	4.9~6.9	0.5~0.7	3.6~5.1	11.8~13.7	1.2~1.4	8.7~10.1	14.7~16.7	1.5~1.7	10.8~12.3
M8	11.8~16.7	1.2~1.7	8.7~12.3	29.4~34.3	3.0~3.5	21.7~25.3	36.3~41.2	3.7~4.2	26.8~30.4
M10	20.6~29.4	2.1~3.0	15.2~21.7	49.0~53.9	5.0~5.5	36.2~39.8	72.6~82.4	7.4~8.4	53.5~60.8
M12	44.1~53.9	4.5~5.5	32.5~39.8	93.2~108	9.5~11.0	68.7~79.6	123~137	12.5~14.0	90.4~101
M14	63.7~78.5	6.5~8.0	47.0~57.9	132~147	13.5~15.0	97.6~108	206~226	21.0~23.0	152~166
M16	88.3~108	9.0~11.0	65.1~79.6	177~196	18.0~20.0	130~145	314~343	32.0~35.0	231~253
M18	118~137	12.0~14.0	86.8~101	245~275	25.0~28.0	180~203	441~471	45.0~48.0	325~347

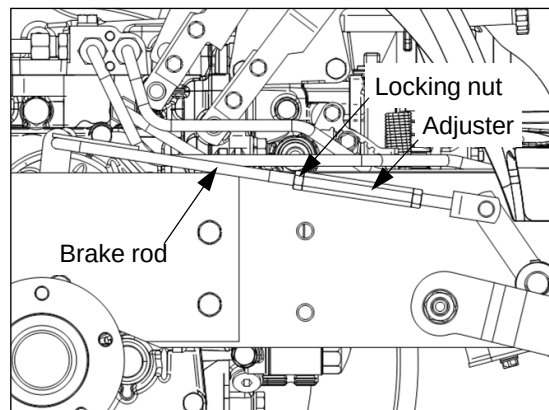
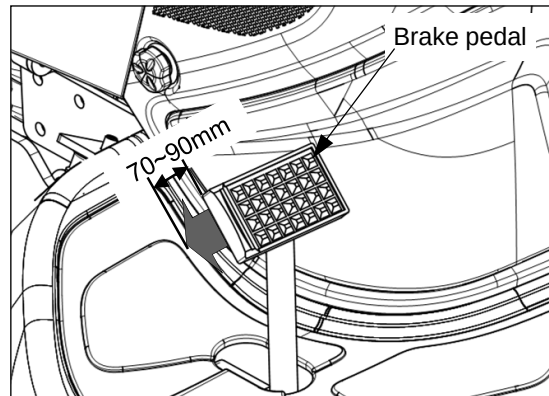
(10) Adjustment of Brake pedal play

- Check the distance of the brake pedal play.

- **Normal distance : 70~90mm (2.8~3.5 in)**

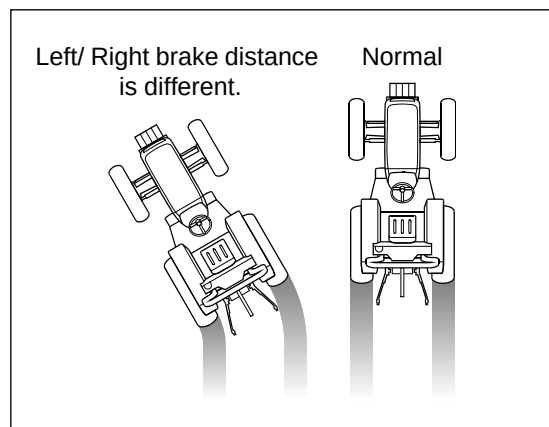
If the distance is more than above value, adjust it as below.

1. Loosen locking nut of the left side first and turn brake rod to adjust.
2. If brake rod is tightened, the pedal play shall be reduced, and if loosened, the pedal play shall be increased.
3. After adjusting the rod, tighten the locking nut.
4. Adjust the brake rod of the right side as the same way.
5. Check if the brake distance is normal as below.



- Checking brake distance.

1. For mechanical type, Connect the brake pedals each other with brake-pedal connection pin.
2. Check the skid mark of tire or balance of the tractor while driving at a normal speed.
3. If the brake distance is different as shown in right figure, adjust the brake rods again.
4. Tighten the brake rod of the opposite side against the inclination a little until the brake distance is normal.

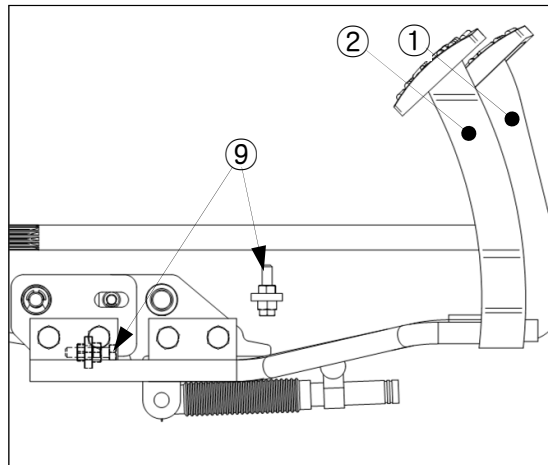
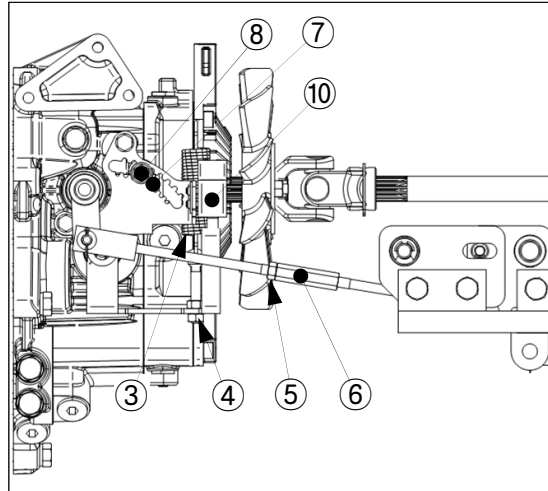


(11) Adjusting HST control linkage (HST type)

- Run engine and place the range gear shift lever in “Low” position.
- Check if the HST tractor stops by taking the foot off from the pedal while driving.
If the tractor does not stop, stop the tractor immediately by using the brake pedal. And, adjust the neutral position as below.

● Adjustment of “NEUTRAL” position of the HST control.

1. Stop tractor on a flat ground and stop the engine.
2. Lift the rear wheel of the tractor off the ground sufficiently by using a hoist. If there is no hoist, use the suitable lifting equipment. For the tractor weight, refer to the section “6. Dimension and Specification” in this manual.
3. Place the 4WD lever to “2WD” and apply wheel chock to the front wheels. It is necessary for the tractor not to move when engine starts.
4. Set the HST pedals①② horizontally by adjusting the rod⑥ after loosening the lock nut⑤.
5. Loosen the locking bolt⑧ and turn left/right neutral lever⑦ connected with the locking bolt to find out neutral position. If the neutral position is ok, tighten the locking bolt⑧.
6. After checking that neutral switch⑩ is pressed enough, start engine. If not, loosen the screw, and reset the position of the neutral switch ⑩.
7. To adjust the returning speed of the HST pedals, loosen locking bolt④, and adjust the stiffness of the spring③
8. After restarting engine, check the neutral position again.
9. The stroke of the HST forward pedal① is about 15° when pressing the HST forward pedal. The retracted stroke of the HST forward pedal is about 10° when pressing HST reverse pedal. If is not normal, adjust the stopper bolts⑨.

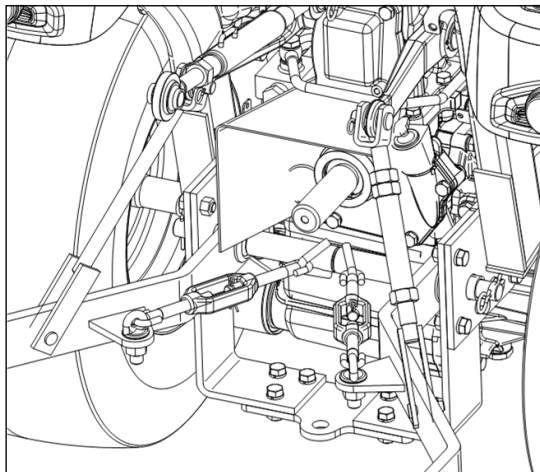


 Caution	▶ When adjusting, DO NOT get close to the cooling fan. It may cause the serious injury. ▶ When lifting the rear of the tractor, the tractor may incline to the left or right by oscillating angle of the front axle. Insert the chock between front axle and engine frame tightly.
--	--

5-6. Every 50 hour check

(1) Lubricating grease

- Threads, pin-connection parts and other sliding or moving parts.

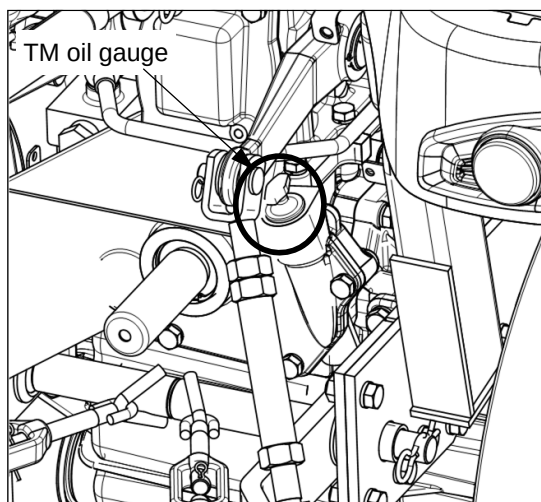


(2) Cleaning of Radiator and Radiator screen

- (See page 5-10)

(3) Checking Transmission oil

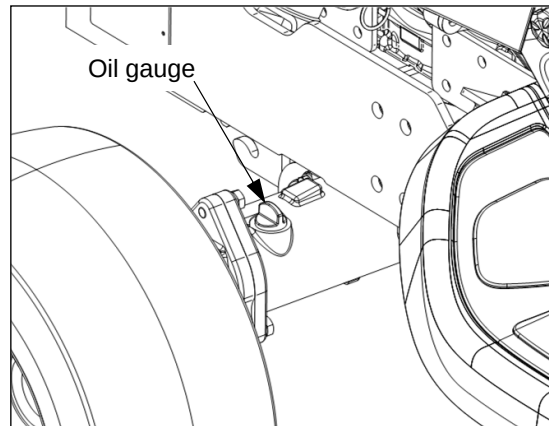
- Stop the tractor on level surface and apply the parking brake and lower implements to the ground.
- Clean around oil filling inlet and pull the gauge straight out.
- Check If the oil level is between MAX and MIN of oil gauge. If necessary, add new oil.
- For oil specification, see section 5-3, "Lubricants and Capacity" or the last page in this manual.



► The contaminated oil may reduce the durability of transmission and cause the failure of hydraulic system. Clean around oil filling port and then open the cap.

(4) Checking Front axle oil

- Turn the oil gauge counter-clockwise and pull it up.
- Check If the oil level in the gauge scale is in between the maximum and minimum mark.
- If necessary, add new oil into the oil filling port. (after 5~10 minutes later, check the oil level again)
- *For oil specification, see section 5-3, "Lubricants and Capacity" or the last page in this manual.*



(5) Battery check

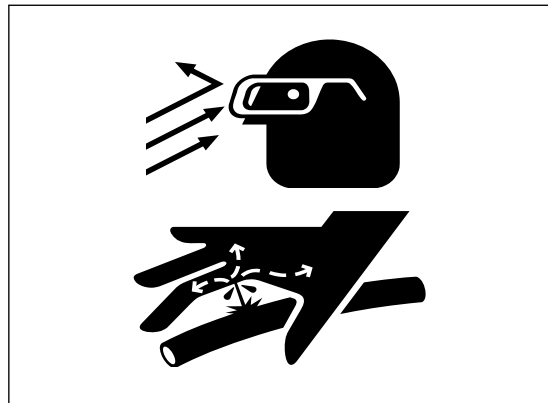
- Refer to the section 5-12-(3), "Battery handling and Notices" in this manual. (See page 5-29)

(6) Air cleaner (Dry type)

- (See page 5-9)

(7) Hydraulic hoses and Leakage

- Stop the engine and place all the transmission gears in neutral and lower down the implement to the ground.
- Periodically check hydraulic system for leaks or damaged parts - kinked, crushed, flattened, hard blistered, heat cracked, charred, twisted, soft or loose covered hoses and fittings.
- Before removing hydraulic components, make sure to check that hydraulic pressure is relieved completely. The leaks of pressurized oil can cause a fatal physical injury. For further information, refer to the section, "3-3. Hydraulic system" in this manual.



5-7. Every 250 hour check

(1) Replacing Engine oil and Filter

① Drain Engine oil

- Run engine for a few minutes to warm oil.
- Park the tractor on a level surface.
- Remove drain plug of oil pan and drain the oil completely.

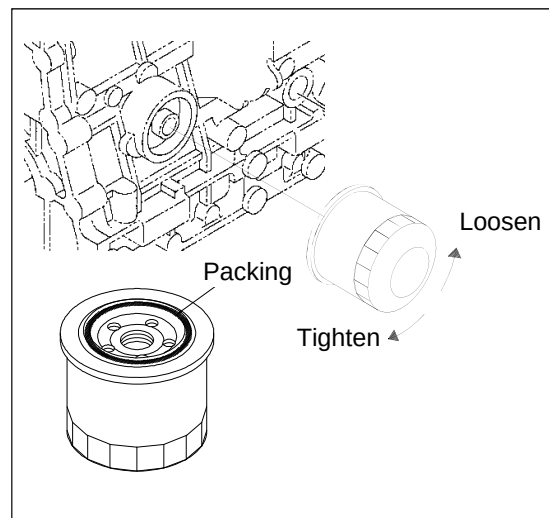
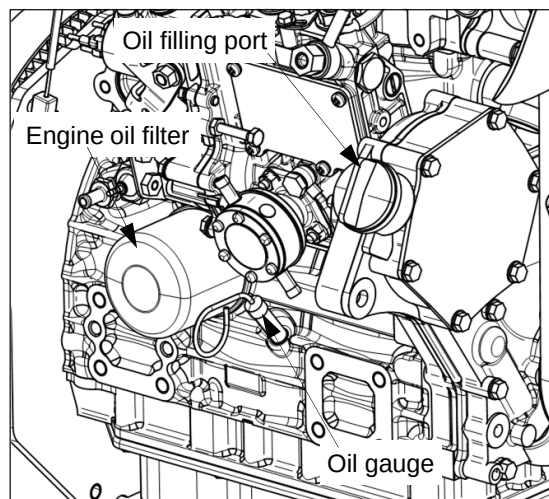
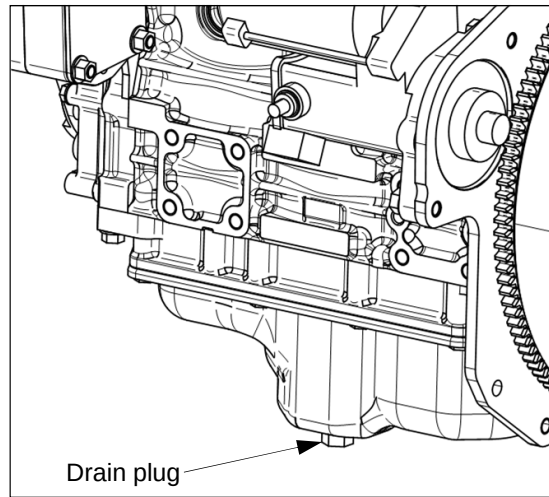
Notice	► When engine oil is warm, the impurities can be drained completely.
--------	--

② Replace Engine oil filter

- Clean carefully around the filter.
- Coat clean engine oil on the packing of new filter and check the packing is placed well in the groove.
- Turn the oil filter counter-clockwise to remove with filter wrench.
- Turn the new filter clockwise to assemble until the packing makes contact with the mounting surface. Tighten $\frac{3}{4}$ to 1 turn more after packing contact.
- If the metal is attached to the element of oil filter to be disassembled, contact your authorized dealer.

③ Fill Engine oil

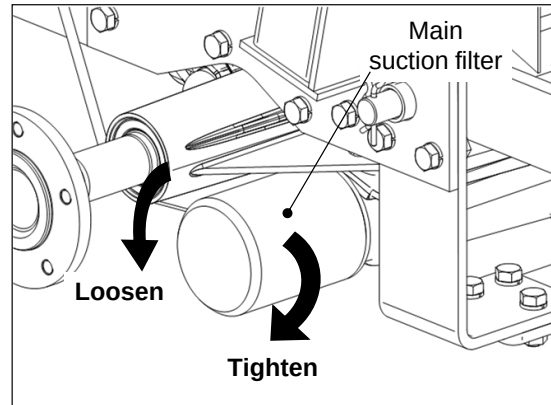
- Tighten the drain plugs. (Tightening torque : 40 ± 5 N.m) (29.5 ± 5 lbs-ft)
- Add engine oil as its capacity, and check the oil level is between MIN and MAX mark.
- For oil specification, see section 5-3, "Lubricants and Capacity" or the last page in this manual.
- Check any leakage of the engine while running the engine for several minutes at idle rpm.
- Stop the engine. After several minutes later, check again the oil level is between MIN and MAX mark.
- Install the oil gauge.



(2) Replacing Hydraulic Oil Filter

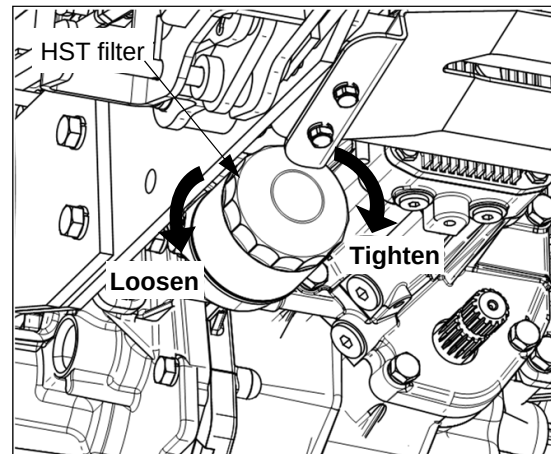
① Main suction filter

- Park tractor on level surface and engage parking brake and lower implements and stop the engine and cool down the tractor sufficiently.
- Loosen the drainage plug, and drain the transmission oil. (See page 5-20)
- Carefully clean around the filter and set a clean container under the filter.
- Coat clean hydraulic oil on the packing of new filter and check the packing is placed well in the groove.
- Turn the oil filter counter-clockwise to remove with filter wrench.
- Turn the new filter clockwise to assemble until the packing makes contact with the mounting surface. Tighten $\frac{3}{4}$ to 1 turn more after packing contact.
- Add transmission oil, and run the engine at idle rpm and check any leakage.
- Check the oil level. If necessary, add new oil.



② HST filter (HST Type only)

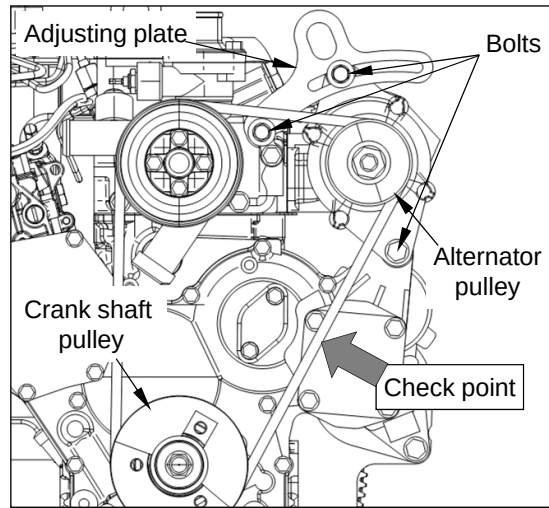
- Replace the HST filter according to the same procedure of the hydraulic oil filter.



 Warning	▶ Make sure to stop the engine before loosening the oil filter. ▶ If the filter or oil is very hot, it may cause serious burns. After cooling down the tractor sufficiently, replace the filter.
	

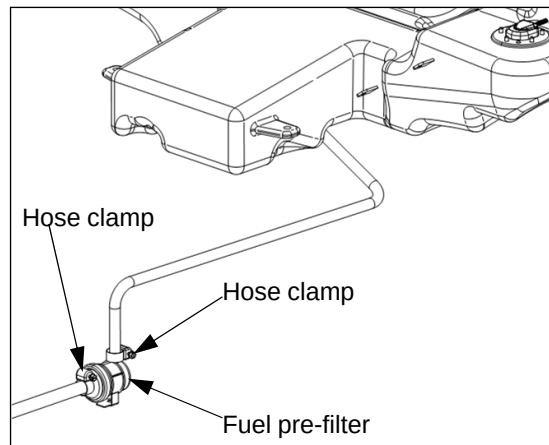
(3) Tension adjustment of Fan belt

- If the tension of fan belt exceeds the normal value, loosen the bolts and adjust the tension.
 - Belt tension : crank shaft pulley ~ alternator pulley
 - **Normal : approx. 10~14mm (0.4~0.6 in.)**
(When pressed by 98N (22 lb))
- When adjusting the tension,
 1. Loosen two bolts of alternator and bolt of adjusting plate slightly.
 2. Insert a bar between crank case and alternator, and pull the bar to apply tension to the belt.
 3. With proper tension, tighten the upper bolt of the alternator.
 4. If the tension of belt becomes normal value, tighten the other bolts.



(4) Drain fuel tank

- After using almost the fuel, stop the engine and apply parking brake.
- Set a container under the fuel feed pump and open the fuel tank cap.
- Loosen the rear hose clamp and disconnect the fuel hose.
- Drain contaminated and moisturized residual fuel completely.
- Insert fuel hose to fuel feed pump and tighten the hose clamp.
- Fill the fuel tank with diesel fuel.



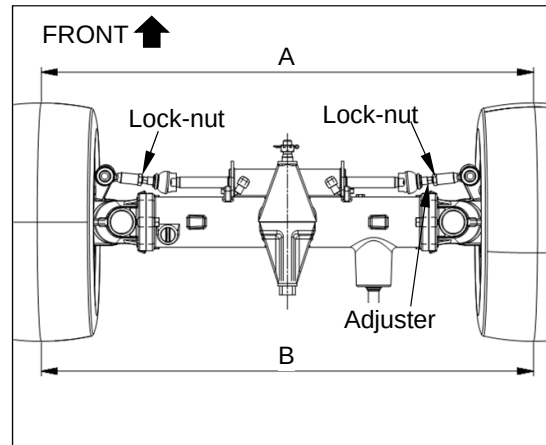
 Caution	► Do not throw the exhausted waste diesel fuel to any place. This may pollute the soil and water seriously and also is prohibited legally. If violating, you would be responsible for that by civil or criminal case. The waste oil must be disposed according to the environment laws.
--	--

(5) Toe-in

- Check Toe-in of the front wheel and if needed, adjust it as below.

Normal value : $B - A = 0 \sim 8 \text{ mm (0} \sim 0.3 \text{ in.)}$

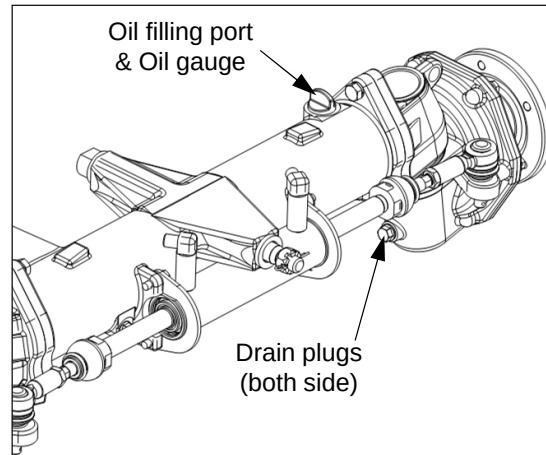
- Loosen lock-nuts of the tie-rod (both side).
- Fix steering cylinder and turn adjuster counter-clockwise, the toe-in ("B-A") shall be increased.
- Turn adjuster of the other side to the same displacement.
- After adjusting Toe-in, tighten the lock-nuts.
- If possible, Contact your authorized local dealer.



5-8. Every 500 hour check

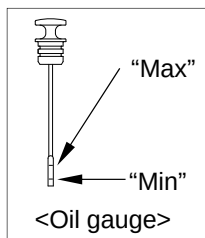
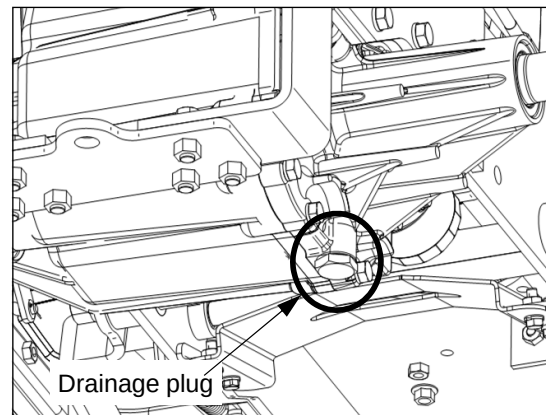
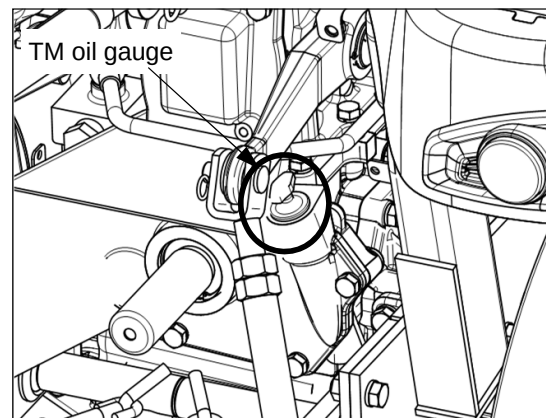
(1) Changing Front axle oil

- Remove left/right drain plug and drain oil completely.
- Assemble the plug again.
- Add new oil into the oil filling port with checking the oil level.
- After 5~10 minutes later, check the oil level again and tighten the oil gauge.
- *For oil specification, see section 5-3, "Lubricants and Capacity" or the last page in this manual.*



(2) Changing Transmission oil

- Park tractor on level surface and apply parking brake.
Run engine for several minutes to warm oil and lower implements and stop the engine.
- Set container under the drain plug and remove drain plug under the transmission and drain oil completely.
- Clean iron chip stuck to the drain plug and tighten drain plug again.
- Add new oil until the oil level is between "Min" and "Max" of the oil gauge.
- *For oil specification, see section 5-3, "Lubricants and Capacity" or the last page in this manual.*

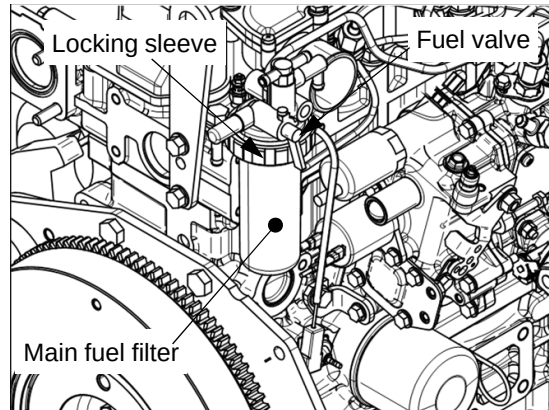


 Caution	► The contaminated oil may reduce the durability of transmission and cause the failure of hydraulic system. Clean around oil filling port, and then pull the oil gauge.
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(3) Replacing Fuel filter cartridge

① Main fuel filter

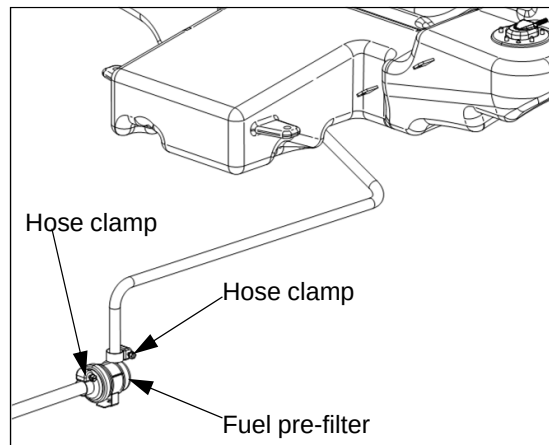
1. Stop engine and allow it to cool, and apply parking brake.
2. Close the fuel valve and set a container under the fuel filter.
3. Turn the retaining ring to the left.
4. Carefully remove the cup and pour the fuel into an approved container and dispose of waste properly. Hold the bottom of the cup with a shop towel to prevent the fuel from dripping. Wipe up any spills immediately.
5. Replace the filter element with a new one.
6. Check the condition of the O-ring and install the cup to the mounting flange.
7. Tighten the retaining ring and open the fuel valve.
8. Exhaust air in fuel filter. See section 5-12-(1), "Air bleeding from Fuel system" in this manual.
9. Check for fuel leakage.



► Do not fill the new filter with fuel. The invisible fine foreign materials enter the injection pump and it may cause damage to the fuel injection system.

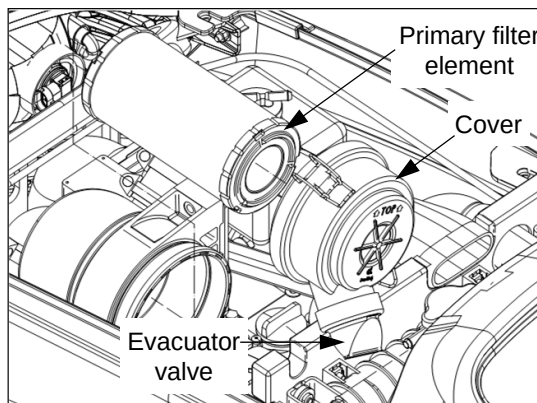
② Fuel pre-filter

1. Stop engine and allow it to cool, and apply parking brake.
2. Set a container under the fuel pre-filter.
3. Loosen the hose clamps and disconnect the fuel hoses, and plug the fuel hoses.
4. Remove the fuel pre-filter and replace it with a new one.
5. Assemble the fuel hoses and tighten the hose clamps.
6. Check for fuel leakage.



(4) Replacing Air cleaner element (Dry type)

- Remove the cover and pull out the primary filter element straight out.
- Clean the inside of the air cleaner housing using a clean damp cloth.
- Check if there is damage inside filter element by using a light. If there is tiny crack or small hole in the filter element or the gasket is damaged, replace it with a new one.
- Insert the filter element by pushing it deeply into the filter housing.
- Remove the dust of the evacuator valve and clean the inside of the cover.
- Assemble the cover with the evacuator valve placed downward.



Notice	► Do not start the engine or close the hood if the filter element is not assembled..
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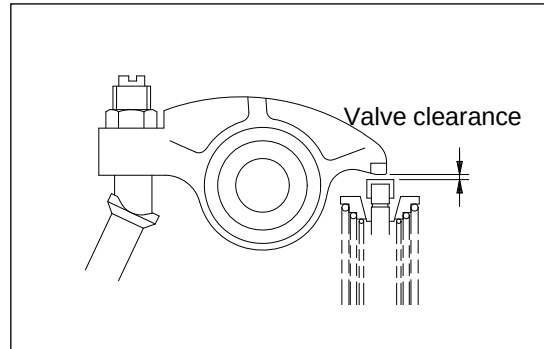
5-9. Every 1000 hour check

(1) Adjusting Engine Valve clearance

- Contact your authorized dealer to check the valve clearance.

**Valve clearance : 0.15~0.25mm
(0.006 ~0.010 in)**

If the gap is big, the noise increase and if the gap is small, the engine power can be low.



5-10. Every 1500 hour check

(1) Inspect, clean and test fuel injection nozzle, if necessary

- Contact your authorized local dealer to check the fuel system.

	Warning	High-pressure Hazard !
		▶ Make sure to stop the engine before checking the fuel system. ▶ Avoid skin contact with the high-pressure diesel fuel spray caused by a fuel system leak such as a broken fuel injection line. ▶ High-pressure fuel can penetrate your skin and result in serious injury. If you are exposed to high-pressure fuel spray, get medical treatment immediately.

(2) Inspect crankcase breather system

- Contact your authorized local dealer to check it.

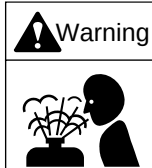
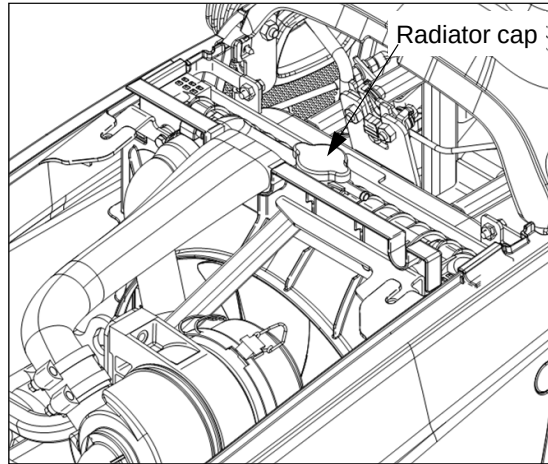
5-11. Every 2000 hour or 2-year check

(1) Replacement of Engine Coolant

① **Capacity** : See section 5-3, "Lubricants and Capacity" or the last page in this manual.

② **Check**

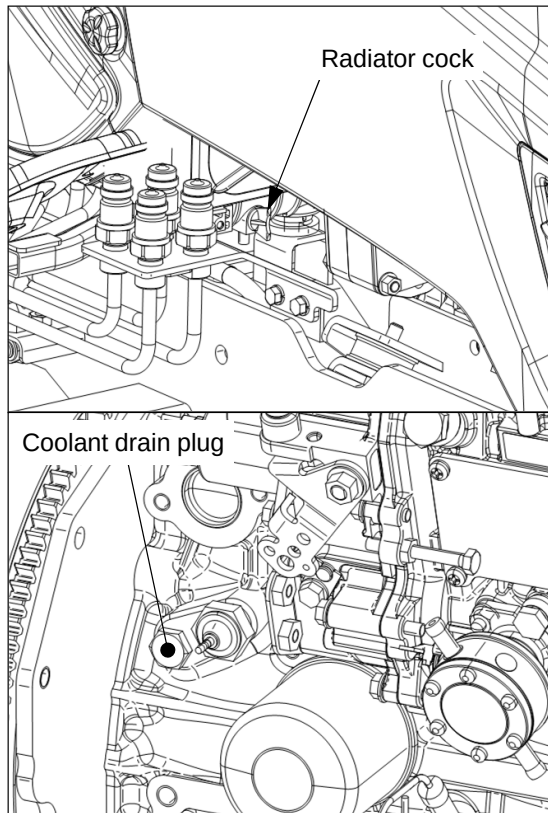
- Check the coolant of radiator and expansion tank whether it is insufficient or not.
- Do not open the radiator cap except to check or change it.
- Supply the clean soft water to the coolant. If not, the radiator shall be corroded or rust shall be generated.



- ▶ When opening the radiator cap, be careful of the escaping hot water or steam.
- ▶ Cool down the coolant sufficiently before opening.

③ **Replacing coolant**

- The drain cock must be loosened only when the engine is cooled down.
- Loosen the radiator cock under the radiator and drain plug installed on engine block to drain the coolant in the engine and radiator.
- Before supplying the coolant, wash out the radiator with clean water 2~3 times.
- Apply the overflow tube and supply the coolant up to the inlet of radiator. Fill up the expansion tank with coolant above the MIN mark. Change the coolant with anti-freeze solution in cold weather.
- Anti-freeze solution is filled up from the factory. After first winter, change the coolant to remove the foreign materials.



④ Anti-freeze solution

- The amount of anti-freeze in the coolant must be determined according to the ambient temperature. If the amount of anti-freeze in the coolant is low, the coolant can be frozen and the engine and radiator may be damaged.
- Use anti-freeze solution always. if not, change the coolant with anti-freeze solution before winter time.
(Drain port : Radiator - drain cock, Engine - engine coolant drain plug)
- Run the engine for about 5 minutes to mix the anti-freeze with water well.

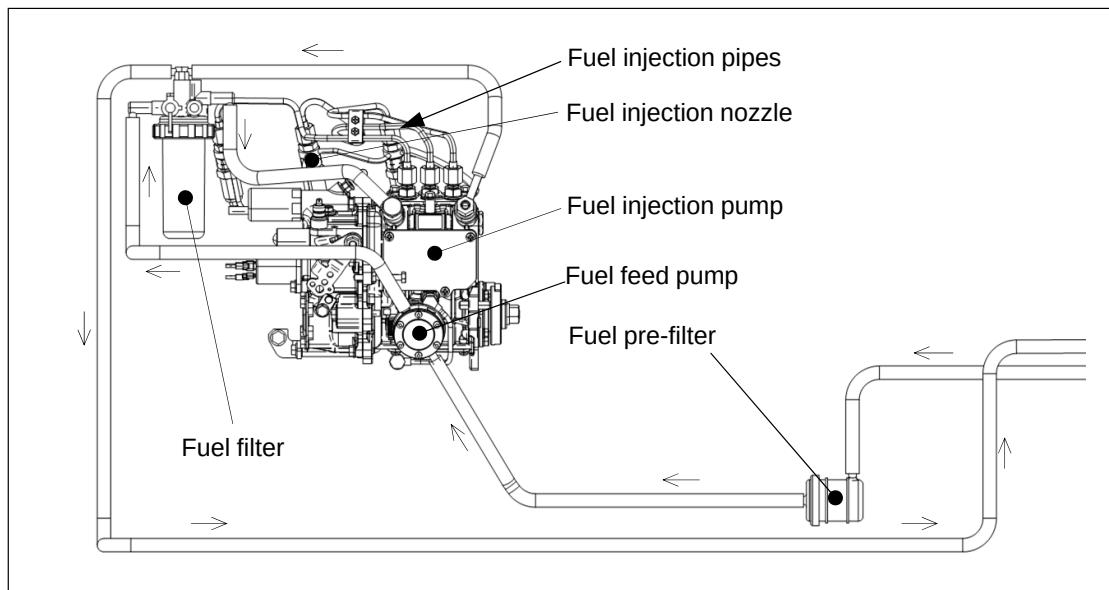
(2) Check and replace fuel hoses and coolant hoses

- Check the leakage, crack , damage and deterioration condition of the fuel hoses and engine coolant hoses.
- If necessary, replace it with a new one.

5-12. General maintenance (When required)

(1) Air-bleeding from Fuel system

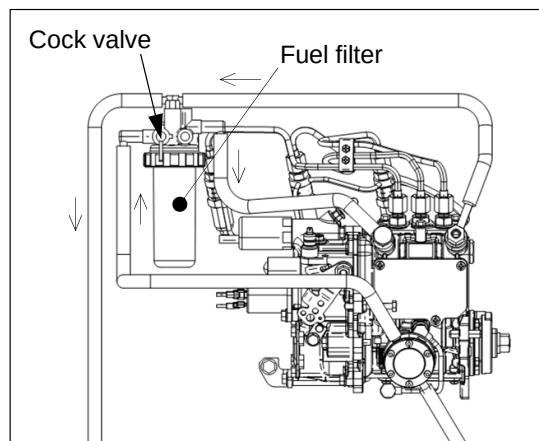
- The air in the fuel system may cause weak injection and the failure of engine start or stop. To prevent such failures, bleed the air from the fuel system.



Notice	▶ When changing the fuel filter only, it is not necessary to bleed air from the fuel injection pipes.
 Warning	▶ HIGH PRESSURE FUEL. When the engine is running, do not loosen the fuel injection pipes to bleed air from the fuel system.

① Air-bleeding from Fuel Filter

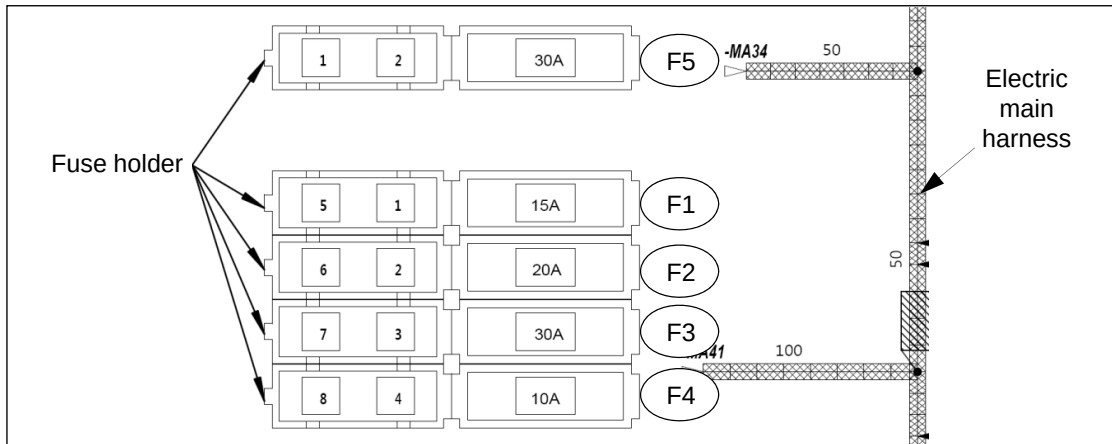
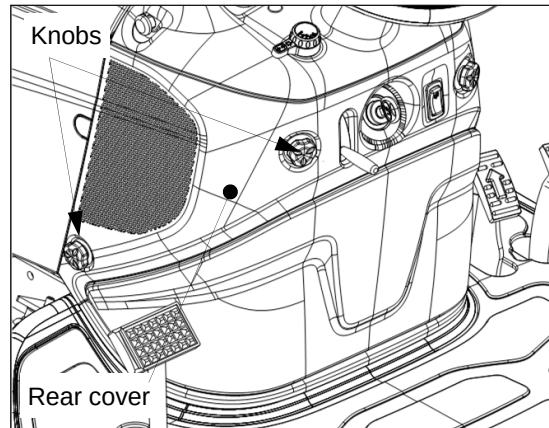
1. When replacing the fuel filter element, open the cock valve and turn key switch to ON position.
2. Wait for about 10~15 seconds, and then the air-bleeding shall be completed.



(2) Fuse & Main fuse

① Fuse check and replacement

- How to replace the fuse
 1. Unscrew the knobs in the right figure and remove the rear cover for maintenance.
 2. The fuse box is installed on the main wiring harness and located in the left side of the steering support.
 2. Check each fuse and remove the damaged fuse.
 3. Replace the new one same as damaged one.
- Capacity and function of each fuse is described on the fuse box cover.

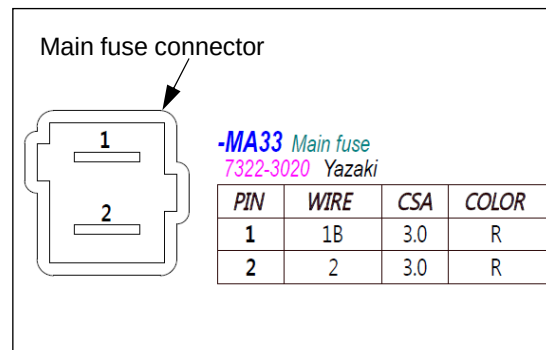
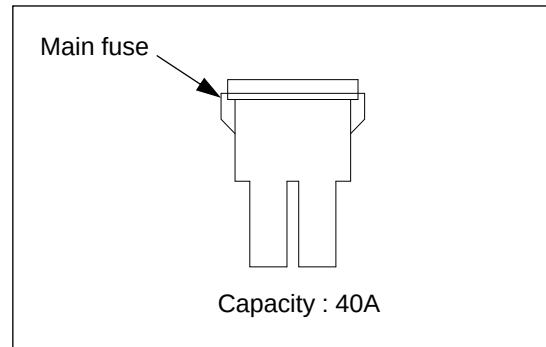


Fuse Location		Fuse Capacity	Circuit
HST	F1	15A	Head lamps
	F2	20A	Work lamp(opt.) / Combination lamp
	F3	30A	PTO solenoid valve
	F4	10A	Hazard warning lights
	F5	30A	Driver Solenoid

Notice	▶ If the same function fuse is damaged repeatedly, contact your authorized dealer for check. Do not use any alternatives such as wire or aluminum foil. ▶ If using an alternative instead of the rated capacity fuse, it may cause fire which results in the damage of tractor or injury.
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② Main fuse (SLOW BLOW FUSE) check and replacement

- The main fuse is attached to the electric wiring of left side of the engine.
- If the main fuse is damaged, remove it from the wiring and replace with a genuine part.
- As the main fuse is a device to protect the electric system and wiring, check if there is trouble in the electric system. Contact your authorized dealer for check.



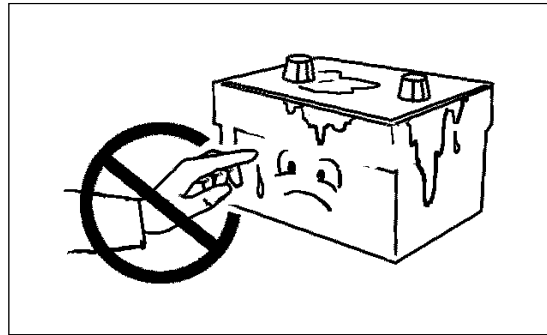
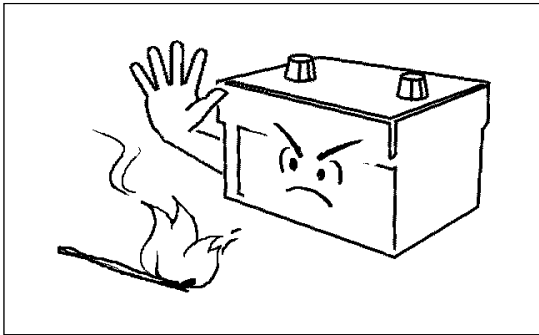
Notice	▶ If the main fuse is cut off repeatedly, contact your authorized dealer to check the problem. ▶ If using the alternatives instead of the rated capacity fuse, it may cause fire which results in the damage of tractor or injury. ▶ Do not connect the electric wire to terminals of battery directly. It may cause a fire by spark.
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(3) Battery handling and Notices

※ **Battery fluid (Electrolyte) is a solution of water and sulfuric acid. It makes poisonous gas which is very harmful to eyes, skin and clothing. And also this gas is explosive. Read the following instructions thoroughly before handling the battery.**

① Battery check

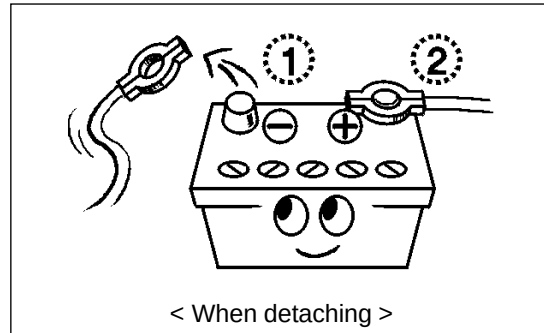
- Indicator(if fitted) on the top of the battery displays the battery state. If the indicator color is
 - **GREEN** : Normal state.
If the engine does not started despite of green color, contact your authorized dealer.
 - **CLEAN** : Low charging state – charge the battery.
 - **WHITE or RED** : Replace the battery with a new one after checking the vehicle.
- If the terminals of battery harness are loosened, tighten it completely.
If the terminals of battery are corroded, clean it with warm water apply grease.



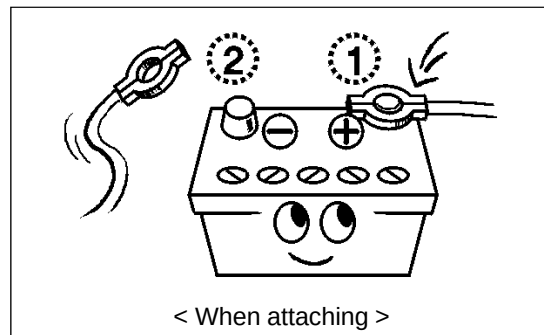
⚠ Caution   	▶ The gas generated from the battery is explosive. Comply with following instructions. - Keep cigarettes, sparks and flames away from the battery. Use a flashlight to check battery electrolyte level or indicator. - Never check battery charge by placing a metal object across the terminals. Use a voltmeter or hydrometer. - Always remove grounded (-) battery clamp first and assemble it last. If not, it can cause explosion by spark. ▶ Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, clothing and can cause blindness if splashed into the eyes. - Never disassemble the battery. - Do not touch the battery or liquid by bare hand without gloves or any protection. - Flush eyes with clean water for about 20 minutes, if the electrolyte is splashed into the eyes, and get medical attention immediately. ▶ Charge the battery in an area with good ventilation and DO NOT charge a frozen battery. ▶ Replace it with LS tractor genuine products or the battery with the same capacity.
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② Notices in attaching/detaching the battery

- When detaching battery, remove the negative(-) terminal from the battery first.
If not, when metal object is contacted between positive(+) terminal and the body, it may cause the dangerous spark.



- When attaching the battery, the positive (+) terminal must be attached first and the negative (-) terminal must be connected last.

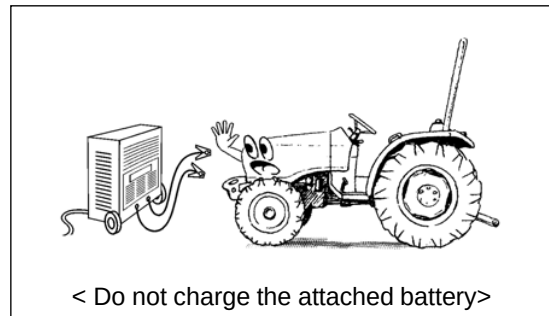
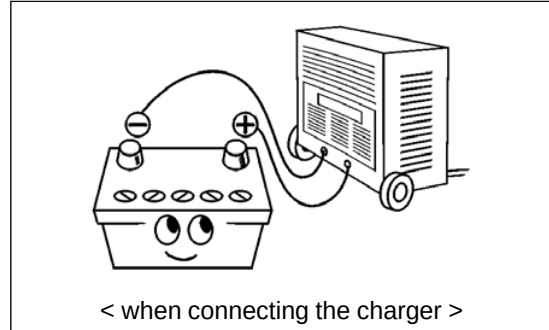


 Caution	▶ Stop engine and apply parking brake and remove the ignition key before replacing the battery.
	▶ Put on eye protection and globes to protect human body from poisonous sulfuric acid before handling the battery.
	▶ Always remove grounded (-) battery clamp first and assemble it last. If not, it can cause an explosion by spark. ▶ Keep all flames and sparks away and DO NOT smoke while charging the battery.
	▶ Replaced old battery must be disposed of in a suitable manner, according to the national legislation or local regulations. Contact your authorized dealer. ▶ Replace it with LS tractor genuine products or the battery with the same capacity.

③ Notices in charging the battery using separate charger

- As the battery fluid makes poisonous gas which can explode during the charging, comply with the following instructions.

1. Detach battery from the tractor.
2. Wait until the battery is warmed to room temperature.
3. Connect the cable of charger to the (+), (-) terminal of the battery correctly.
 - Connect (+) charger cable to (+) battery terminal. : Red color
 - Connect (-) charger cable to (-) battery terminal. : Black color
4. Plug in charger cord.
5. Charge battery with a "SLOW CHARGE".
6. Check the charging current and temperature of electrolyte during the charging.
7. Unplug charge cord and remove charger cables.
8. Attach battery to the tractor.



	▶ Put on eye protection and gloves to protect human body from poisonous sulfuric acid before handling the battery .
	▶ Always remove grounded (-) battery clamp first and assemble it last. If not, it can cause explosion by spark.
	▶ Keep all flames and sparks away and DO NOT smoke while charging the battery.
	▶ Detach battery from the tractor before charging. DO NOT charge directly while the battery is attached to the tractor.
	▶ Turn off or unplug the charger cord, before connecting or disconnecting the charger cable to or from the battery.
	▶ Charge the battery in an area with good ventilation.
	▶ Do not charge the frozen battery.
	▶ Use the rated 12V-5A charger.
	▶ Never check battery charge by placing a metal object across the terminals.

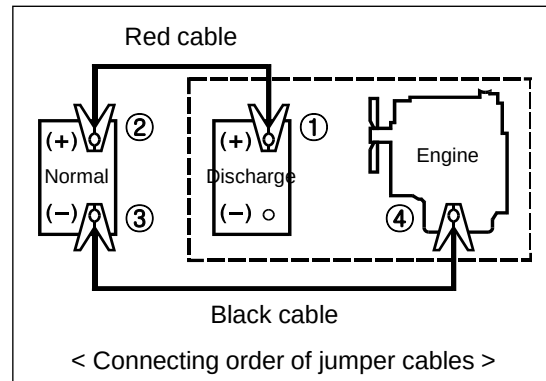
④ How to use jumper cables

※ If the battery which is attached to the tractor is discharged and needs to connect a auxiliary battery, follow the instructions as below.

① Connecting Jumper cables

- Check followings before connecting the cables.
 - Is the spring of clamp normal?
 - Is the cable and clamp cut-off?

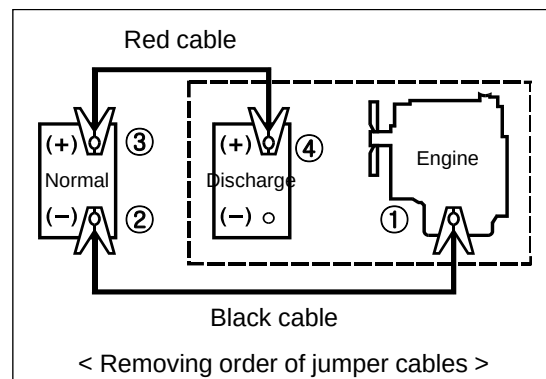
1. Stop engine, apply parking brake and remove the ignition key.
2. Connect two (+) terminals of both batteries with red cable.
(tractor battery-①, auxiliary battery-②)
3. Connect one end of black cable to (-) terminal(③) of auxiliary battery and the other end to engine block desired to start (④).
4. Start engine. If the engine does not start, check the electrolyte level of each battery.



	Caution ▶ The gas generated from the battery can be exploded by spark. DO NOT connect the negative(-) cable of auxiliary battery to the negative (-) terminal of tractor battery. Make sure to connect to the engine block.
	▶ Keep all flames and sparks away and DO NOT smoke while charging the battery.

② Removing Jumper cables

- Remove jumper cables as right figure, "Removing order of jumper cables".



Notice	▶ Pay attention not to change the (+) and (-) pole. If not, it may cause a failure of electric circuit or the damage of wire and even the polarity of battery can be changed at over-discharged state.
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5-13. Troubleshooting

 Warning	► To avoid injury due to sudden start, apply parking brake and place the transmission gear in "Neutral".
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System	Faults	Possible causes	Solutions
Engine	The start motor does not turn when turning the key switch.	▲ Start safety switch is not contacted ▲ PTO switch is not in "OFF" position ▲ Discharge of battery ▲ Terminal loosened ▲ Key switch failure ▲ Start motor failure	▲ Depress clutch pedal fully ▲ Place PTO switch in "OFF" position ▲ Charge or replace ▲ Tighten the terminal ▲ Repair or replace ▲ Repair or replace
	The start motor turns but the engine does not start.	▲ The battery is weak. ▲ Bad grounding ▲ Improper viscosity of engine oil ▲ Air in fuel system ▲ Fuel filter clogged ▲ Error in engine body ▲ Fuel cock closed	▲ Charge or replace ▲ Tighten the ground ▲ Replace the oil with proper viscosity ▲ Bleed the air ▲ Clean or replace the filter ▲ Repair ▲ Open the cock
	Engine revolution is irregular.	▲ Air in fuel system ▲ Fuel filter clogged ▲ Injection nozzle clogged ▲ Fuel leakage ▲ Irregular fuel injection	▲ Bleed air ▲ Clean or replace the filter ▲ Repair or replace ▲ Repair ▲ Repair
	Engine turns more than maximum speed.	▲ impurities in governor	▲ Repair
	Engine stops suddenly during operation.	▲ Fuel shortage ▲ Fault of nozzle ▲ moving parts failure due to bad lubrication	▲ Add fuel and bleed air ▲ Repair or replace ▲ Repair

System	Faults	Possible causes	Solutions
Engine	Engine stops at low speed revolution.	▲ Fault of injection pump ▲ Valve gap is not correct ▲ Poor nozzle pressure	▲ Repair ▲ Adjust the gap ▲ Repair
	Engine overheat	▲ Lack of coolant ▲ Bad fan belt tension or broken ▲ Dirt attached to the radiator	▲ Supplement ▲ Adjust belt tension or replace ▲ Wash
	The color of exhausted smoke is white.	▲ Air cleaner clogged ▲ Engine oil exceeded ▲ Lack of fuel supply	▲ Clean element or replace ▲ Adjust in proper level ▲ Repair
	The color of exhausted smoke is black.	▲ Bad quality of fuel ▲ Over fuel supply ▲ Fault of nozzle	▲ Use good quality fuel ▲ Repair ▲ Repair
	Engine power is low.	▲ Injection nozzle clogged ▲ Carbon piled to valve seat ▲ Bad adjustment of valve gap ▲ Bad injection timing ▲ Lack of fuel supply ▲ Air cleaner clogged	▲ Repair ▲ Repair ▲ Repair ▲ Repair ▲ Check fuel system ▲ Clean or replace
	Engine oil pressure indicator is ON during operation.	▲ Lack of engine oil ▲ Low viscosity of engine oil ▲ Pressure switch error ▲ Fault of oil pump ▲ Engine oil filter clogged	▲ Supplement ▲ Replace the proper oil viscosity ▲ Replace ▲ Repair ▲ Replace the filter
	Battery charging indicator is ON during operation	▲ Bad electrical connection ▲ Fault of alternator ▲ Fault of battery ▲ Bad fan belt tension or broken	▲ Check battery terminals, ground, and repair ▲ Repair or replace ▲ Replace ▲ Adjust belt tension or replace

System	Faults	Possible causes	Solutions
Brake	Brake does not work or only one side works.	▲ Wrong brake pedal play ▲ Lining worn or broken ▲ Left/right pedal play is different	▲ Adjust ▲ Replace ▲ Adjust
	After brake pedal working, it does not return.	▲ Return spring damaged ▲ Lack of grease in shaft parts	▲ Replace the spring ▲ Remove the rust, apply grease
Hydraulic lift system	The linkage does not move up.	▲ Lack of transmission oil ▲ Air in the suction pipe ▲ Hydraulic filter clogged ▲ Hydraulic pump failure ▲ Control valve failure ▲ Cylinder or cylinder related parts broken	▲ Aid oil ▲ Tighten the filter or replace seal of connecting part ▲ Clean the filter or replace ▲ Repair or replace ▲ Repair or replace ▲ Repair or replace
	Oil leakage	▲ Connecting part loosened ▲ Oil seal damaged ▲ Pipe cracked	▲ Tighten ▲ Replace ▲ Replace
	If lever is placed on the raising position, relief valve sounds off.	▲ Upper limit of position control lever is changed	▲ Adjust the upper limit
	The linkage does not move down.	▲ Down speed control valve locked ▲ Control valve failure ▲ Cylinder damaged ▲ Lift shaft moving part damaged	▲ Turn the knob counter-clockwise ▲ Repair or replace ▲ Replace ▲ Repair or replace

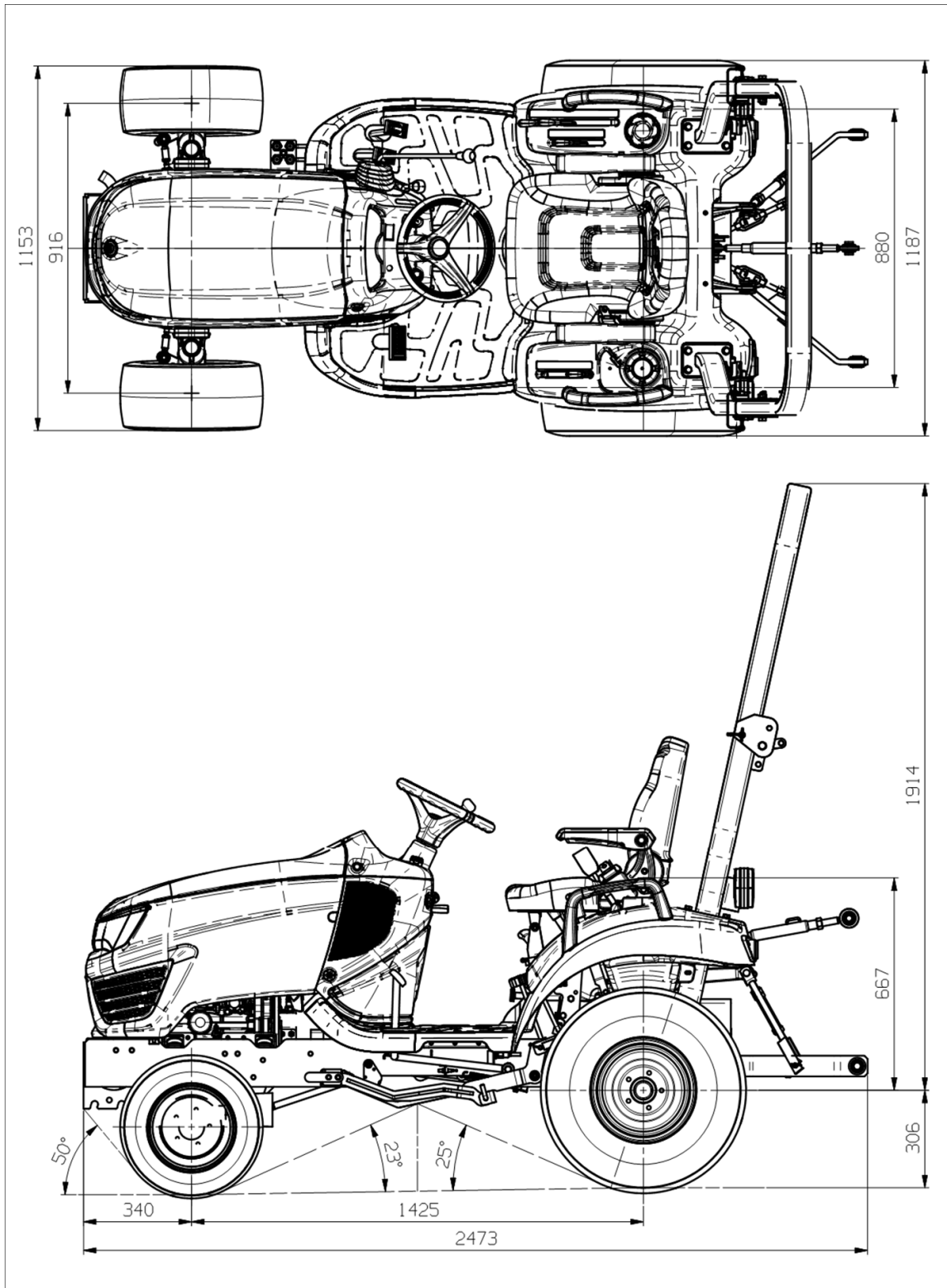
System	Faults	Possible causes	Solutions
Steering System	Hydraulic steering system does not work.	▲ Pump worn or part damaged ▲ Steering unit damaged or worn ▲ Oil leakage by steering cylinder piston seal damaged or worn ▲ Oil leakage by pipe damage	▲ Repair or replace ▲ Repair or replace ▲ Repair ▲ Repair or replace
	Hard to operate the steering wheel.	▲ Steering unit - Steering unit spline and column spline does not aligned - Spool and sleeve damaged by foreign material - Excessive tightening torque of end cap bolt ▲ Pump - Low speed - Wearing, failure ▲ Relief valve - Valve spool clogged - Setting pressure too low	▲ - Check mounted condition of steering unit and column - Replace - Apply regular torque ▲ - Adjust RPM or Repair - Repair or replace ▲ - Repair or replace - Reset or adjust
	Cylinder does not work smoothly as steering wheel movement	▲ Air in steering line if not used for a long time ▲ Air in suction pipe ▲ Piston seal damaged	▲ Bleed air ▲ Repair ▲ Replace
	Steering wheel turns to the opposite direction.	▲ Bad assembly of steering gear ▲ Bad assembly of steering hose	▲ Repair ▲ Repair
	Oil leakage of steering pump, steering unit, cylinder and fittings	▲ Seal damaged	▲ Replace seal
	Abnormal noise	▲ Lack of oil ▲ Exceeding resistance of suction line ▲ Air in system	▲ Aid oil ▲ Replace filter ▲ Bleed air

System	Faults	Possible causes	Solutions
HST	When operating HST pedal, tractor dose not start.	▲ Low pressure relief set is too low ▲ High pressure relief set is too low ▲ HST charger valve fault ▲ Filter clogged ▲ Pump worn or part damaged ▲ HST moving part worn or damaged	▲ Check and repair ▲ Check and repair ▲ Replace ▲ Replace filter ▲ Repair or replace ▲ Repair or replace after check the circuit
	Tractor is still moving despite pedal bring in neutral position on HST pedal.	▲ Neutral position of HST pedal is changed. ▲ HST pedal linkage damaged ▲ HST arm bolt loosened	▲ Adjust neutral position ▲ Replace damaged part ▲ Fasten the bolt with adhesive
	HST power is too low	▲ Oil shortage ▲ Air in HST circuit ▲ Transmission oil temperature is too high. ▲ HST moving part worn ▲ HST filter clogged	▲ Add oil ▲ Check and repair the hydraulic suction line. ▲ Stop engine to cool the oil, and restart ▲ Repair or replace ▲ Replace the filter
	Abnormal noise	▲ Engine speed is too low ▲ Oil temperature is too low ▲ Hydraulic oil filter clogged ▲ Oil shortage	▲ Set engine rpm over 1500 rev/min ▲ Run engine to warm up the oil. ▲ Replace the filter ▲ Add oil

System	Faults	Possible causes	Solutions
Electric System	Battery does not charge	▲ Abnormal wiring ▲ Alternator failure ▲ Lack of fan belt tension or broken ▲ Abnormal battery	▲ Check the tightening state of terminals and ground ▲ Repair or replace ▲ Adjust fan belt tension or replace ▲ Replace
	Headlight is dark.	▲ Battery capacity is low ▲ Bad wiring and contact	▲ Charge or replace ▲ Check and repair
	Headlight is not ON.	▲ Light bulb cut-off ▲ Fuse blown	▲ Replace ▲ Check the cause, and replace it
	Horn(if fitted) does not sound.	▲ Switch failure ▲ Abnormal wiring ▲ Horn failure	▲ Replace ▲ Repair ▲ Replace
	Turn signal light does not work.	▲ Light bulb cut-off ▲ Bad connection ▲ Fuse blown	▲ Replace ▲ Tighten terminals ▲ Check the cause, and replace it
	Cold start aid indicator is not ON.	▲ Bad connection of preheat plug wiring	▲ Check and tighten
	Other illuminating light or indicator is not ON.	▲ Fuse blown ▲ Light bulb cut-off	▲ Check the cause, and replace it ▲ Replace

6. Dimension and Specification

① HST Type



		MT122	MT125
WEIGHT	Mechanical Type	N/A	
	HST Type	655kg (1444 lb)	
	Bumper	N/A	
	Front weight	N/A	
ENGINE	Model	3TNV76F	3TNV80F
	Type	Indirect, Swirl Chamber	Indirect, Swirl Chamber
	No. of cylinder	3	3
	Diameter x stroke	76 x 82mm (2.99x3.23 in.)	80x84mm (3.15x3.30 in.)
	Displacement	1115cc (68.0 in ³)	1267cc (77.32 in ³)
	Engine speed	1350 rev/min ~ 3235 rev/min	1350 rev/min ~ 3235 rev/min
	Maximum torque	57N.m / 2000rev/min	69N.m / 2100rev/min
	Engine rated power	16.0kW / 3000 rev/min	18.4kW / 3000 rev/min
FUEL INJECTION PUMP	Type	IN-LINE pump	
	Speed regulation	Centrifugal	
	Fuel filter	Replaceable cartridge type	
	Injection order	1-3-2	
LUBRICATION SYSTEM	Type	Forced lubrication type	
	Pump	Trochoid gear pump	
	Filter	Replaceable cartridge type	
COOLING SYSTEM	Pump	Centrifugal Type	
	Temperature control	Thermostat	
	Air cleaner	Dry	
TRANSMISSION	Type	HST with 2-speed range gear	
	Main clutch	N/A	
	Forward / Reverse	HST pedals	
	Differential lock	Mechanical pedal type	

			MT122	MT125
PTO	Type		Independent rear PTO / MID PTO	
	No. of speed		1- speed gear	
	PTO / Engine		540 rev/min / 2933 rev/min (Rear PTO) 2500 rev/min / 2841 rev/min (MID. PTO)	
HYDRAULICLIFT	3 Point linkage		CAT1	
	Draft load detection		N/A	
	Lowering speed control & fixing device		Down speed control valve	
	Pump		Gear pump type, Transmission drive	
	Rated flow		25LPM (6.6 GPM)	
	System pressure		13.0~13.5 MPa (1885~1958 psi)	
	Lift capacity	Lower link end	450 kgf (992 lbf)	
		24" behind lift point	330 kgf (728 lbf)	
REMOTE CONTROL	Type		Double acting (Spring return type)	
	No. of Q/coupler		2EA (optional)	
	F/Loader coupler		Front loader valve, 4EA (optional)	
STEERING SYSTEM	Type		Hydrostatic	
	Oil		Transmission oil (common use)	
	Min. turning radius (without brake)		2400 mm (7.87 ft)	
	Max. steering angle		54.5°	
	No. of steering turns		3.3 turns (lock to lock)	
	Rated flow		8LPM (1.1 GPM)	
	System pressure		8.5~9.0 MPa (1233~1305 psi)	

			MT122	MT125
ALTERNATOR	Rated output		12V-40A	
	Voltage control		Built-in alternator (IC-type)	
BATTERY	Voltage		12V	
	Capacity		45AH	
START MOTOR	Output power		12V - 1.2KW	
	Operation		Electric solenoid Type	
LIGHTS	Headlights (Low / High beam)		12V 35W-H8 / N/A	
	Turn signal lights (front / rear)		12V 21W	
	Side lights (front / rear)		LED	
	Stop lights / Taillights (rear)		LED / LED	
	Work light (optional)		12V 27W (Roll-bar)	
OTHERS	Instrument lights		LED	
	Indoor light (CAB)		N/A	
	Instrument indicator		LED	
	Cold start aid		Glow Plug	
STANDARD TIRE	Front		18x8.50-10 (4PR)	
	Rear		26x12.00-12 (4PR)	
WHEEL TRACK ADJUSTMENT	Front	Tracks	N/A	
		Dimension	N/A	
	Rear	Tracks	N/A	
		Dimension	N/A	
** These specifications are only general product information about standard model. Actual data may vary depending on the various optional product, and also can be changed at any time to improve the product qualification without any prior notification **				

Lubricants and Capacity

Lubricants	Capacity	International standard	Recommended products
Engine coolant	3.3L (0.9U.S.gals)	ASTM D6210, D4985	Soft water (50%) + Anti-freeze (50%)
Fuel	25L (6.6U.S.gals)	ASTM D975 No.2	Low sulfur diesel fuel
Engine oil (crank case)	2.9L (0.8U.S.gals)	API CF-4 or CI-4	KIXX DL (Maker : GS Caltex)
Transmission oil (for hydraulic lift and steering system)	12.5L (3.3U.S.gals)	API GL4 ISO VG 32/46	LSTH400 (Maker : GS Caltex or S-OIL TOTAL co. Ltd.)
Front axle oil	2.0L (0.5U.S.gals)	API GL4 SAE 80W	EPK 80W90 (Maker : S-OIL TOTAL co. Ltd.)
Grease (Front axle holder, 3-point linkage, etc)	Proper amount	NLGI 2	

RECOMMENDED OIL VISCOSITIES

The correct engine oil viscosity grade is dependent upon ambient temperature. Refer to the chart below when selecting oil for your tractor engine.

In areas where prolonged periods of extreme temperatures are encountered, local lubricant practices are acceptable ; such as the use of SAE 5W 30 in extreme low temperatures or SAE 50 in extreme high temperatures.

Starting Temperature °C(°F)	-30 (-22)	-25 (-13)	-20 (-4)	-15 (-5)	-10 14	-5 (23)	0 (32)	-10 (50)	20 (68)	30 (86)	40 (104)
Oil Viscosity											