



NEW HOLLAND

E225BSR

NEW HOLLAND KOBELCO

Workshop
manual

Workshop manual

Printed No. 87709239A
English - Printed in Italy

E225BSR

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 **NEW HOLLAND**

PROVEN PERFORMANCE



E225BSR

WORKSHOP MANUAL ENGLISH

Print No. 87709239A

Edition 09/2007
English - Printed in Italy

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TO THE READER

- This manual has been written for a skilled technician, in order to give him the information necessary to repair this machine.

Read this manual carefully for correct information about repair procedures.

For any question or comment, or in case you notice a mistake in this manual content, please contact:

CNH ITALIA S.p.A.
Viale delle Nazioni, 55
41100 MODENA - Italia

ADDITIONAL REFERENCE MANUALS

- In addition to this Workshop Manual, refer also to the following:

Operation and maintenance instruction manual

Spare parts catalog

DESCRIPTION OF THE WORKSHOP MANUAL

- This repair manual consists of one single volume, identified with:

E235BSR - Workshop Manual “Mini excavator”

- The “Mini excavator” Workshop Manual contains the technical information necessary for machine service and repair, the service equipment, the information on maintenance standards, the removal and installing procedures, and the disassembly and assembly procedures.

- The complete Workshop Manual for the model *E225BSR* consists of the following volume identified by print number as shown herebelow:

VOLUME	MACHINE TYPE	PRINT No.
Workshop Manual - “Hydraulic excavator”	E225BSR	87709239A

INTRODUCTION

AVOID ACCIDENTS

Most accidents, whether they occur in industry, on the farm, at home or on the highway, are caused by the failure of some individuals to follow simple and fundamental safety rules or precautions. For this reason **MOST ACCIDENTS CAN BE PREVENTED** by recognising the real cause and doing something about it before the accident occurs.

Regardless of the care used in the design and construction of any type of equipment there are conditions that cannot be completely safeguarded against without interfering with reasonable accessibility and efficient operation.

Carefully read indications, cautions and safety warning quoted in the "SAFETY RULES" section.

A careful operator is the best insurance against an accident.

The complete observance of one simple rule would prevent many thousand serious injuries each year.

That rule is:

Never attempt to clean, oil or adjust a machine while it is in motion.

ATTENTION

On machines having hydraulically, mechanically and/or cable controlled equipment (such as showels, loaders, dozers, scrapers etc.) be certain the equipment is lowered to the ground before servicing, adjusting and/or repairing.

If it is necessary to have the equipment partially or fully raised to gain access to certain items, be sure the equipment is suitably supported by means other than the hydraulic lift cylinders, cable and/or mechanical device used for controlling the equipment.

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GENERAL SAFETY INFORMATION



Do not operate or perform any maintenance on this machine until all instructions found in the OPERATOR'S MANUAL and this MANUAL have been thoroughly read and understood.

Improper operation or maintenance of this machine may cause accidents and could result in serious injury or death.

Always keep the manual in storage.

If it is missing or damaged, place an order with an authorized our Distributor for a replacement.

If you have any questions, please consult an authorized our Distributor.

- (1) Most accidents, which occur during operation, are due to neglect of precautionary measures and safety rules. Sufficient care should be taken to avoid these accidents. Erroneous operation, lubrication or maintenance services are very dangerous and may cause injury or death of personnel. Therefore all precautionary measures, NOTES, DANGERS, WARNINGS and CAUTIONS contained in the manual and on the machine should be read and understood by all personnel before starting any work with or on the machine.
- (2) Operation, inspection, and maintenance should be carefully carried out, and safety must be given the first priority. Messages of safety are indicated with marks. The safety information contained in the manual is intended only to supplement safety codes, insurance requirements, local laws, rules and regulations.
- (3) Messages of safety appear in the manual and on the machine : All messages of safety are identified by either word of "DANGER", "WARNING" and "CAUTION".

- 1) **DANGER-** Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury and is represented as follows:



- 2) **WARNING-** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury and is represented as follows:



- 3) **CAUTION-** Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against possible damage to the machine and its components and is represented as follows:



- (4) It is very difficult to forecast every danger that may occur during operation. However, safety can be ensured by fully understanding proper operating procedures for this machine according to methods recommended by Manufacturer.
- (5) While operating the machine, be sure to perform work with great care, so as not to damage the machine, or allow accidents to occur.
- (6) Continue studying the manual until all Safety, Operation and Maintenance procedures are completely understood by all persons working with the machine.

SAFETY PRECAUTIONS

WARNING

The proper and safe lubrication and maintenance for this machine, recommended by Manufacturer, are outlined in the OPERATOR'S MANUAL for the machine.

Improper performance of lubrication or maintenance procedures are dangerous and could result in injury or death. Read and understand the MANUAL before performing any lubrication or maintenance.

The serviceman or mechanic may be unfamiliar with many of the systems on this machine. This makes it important to use caution when performing service work. A knowledge of the system and or components is important before the removal or disassembly of any component.

Because of the size of some of the machine components, the serviceman or mechanic should check the weights noted in this manual. Use proper lifting procedures when removing any components. Weight of components table is shown in the section ; SPECIFICATIONS.

The following is a list of basic precautions that must always be observed.

- (1) Read and understand all Warning plates and decal on the machine before Operating, Maintaining or Repairing this machine.
- (2) Always wear protective glasses and protective shoes when working around machines. In particular, wear protective glasses when using hammers, punches or drifts on any part of the machine or attachments. Use welders gloves, hood/goggles, apron and the protective clothing appropriate to the welding job being performed. Do not wear loose fitting or torn clothing. Remove all rings from fingers, loose jewelry, confine long hair and loose clothing before working on this machinery.
- (3) Disconnect the battery and hang a "Do Not Operate" tag in the Operators Compartment. Remove ignition keys.
- (4) If possible, make all repairs with the machine parked on a firm level surface. Block the machine so it does not roll while working on or under the machine. Hang a "Do Not Operate" tag in the Operators Compartment.
- (5) Do not work on any machine that is supported only by lift, jacks or a hoist. Always use blocks or jack

stands, capable of supporting the machine, before performing any disassembly.

WARNING

Do not operate this machine unless you have read and understand the instructions in the OPERATOR'S MANUAL. Improper machine operation is dangerous and could result in injury or death.

- (6) Relieve all pressure in air, oil or water systems before any lines, fittings or related items are disconnected or removed. Always make sure all raised components are blocked correctly and be alert for possible pressure when disconnecting any device from a system that utilizes pressure.
- (7) Lower the bucket, dozer, or other attachments to the ground before performing any work on the machine. If this cannot be done, make sure the bucket, dozer, ripper or other attachment is blocked correctly to prevent it from dropping unexpectedly.
- (8) Use steps and grab handles when mounting or dismounting a machine. Clean any mud or debris from steps, walkways or work platforms before using. Always face to the machine when using steps, ladders and walkways. When it is not possible to use the designed access system, provide ladders, scaffolds, or work platforms to perform safe repair operations.
- (9) To avoid back injury, use a hoist when lifting components which weigh 20kg (45lbs) or more. Make sure all chains, hooks, slings, etc., are in good condition and are the correct capacity. Be sure hooks are positioned correctly. Lifting eyes are not to be side loaded during a lifting operation.
- (10) To avoid burns, be alert for hot parts on machines which have just been stopped and hot fluids in lines, tubes and compartments.
- (11) Be careful when removing cover plates. Gradually back off the last two capscrews or nuts located at opposite ends of the cover or device and carefully pry cover loose to relieve any spring or other pressure, before removing the last two capscrews or nuts completely.
- (12) Be careful when removing filler caps, breathers and plugs on the machine. Hold a rag over the cap or plug to prevent being sprayed or splashed by liquids under pressure. The danger is even greater if the machine has just been stopped because fluids can be hot.

- (13) Always use the proper tools that are in good condition and that are suited for the job at hand. Be sure you understand how to use them before performing any service work.
- (14) Reinstall all fasteners with the same part number. Do not use a lesser quality fastener if replacements are necessary.
- (15) Repairs which require welding should be performed only with the benefit of the appropriate reference information and by personnel adequately trained and knowledgeable in welding procedures. Determine type of metal being welded and select correct welding procedure and electrodes, rods or wire to provide a weld metal strength equivalent at least to that of the parent metal. Make sure to disconnect battery before any welding procedures are attempted.
- (16) Do not damage wiring during removal operations. Reinstall the wiring so it is not damaged nor will be damaged in operation of the machine by contacting sharp corners, or by rubbing against some object or hot surface. Do not connect wiring to a line containing fluid.
- (17) Be sure all protective devices including guards and shields are properly installed and functioning correctly before starting a repair. If a guard or shield must be removed to perform the repair work, use extra caution and replace the guard or shield after repair is completed.
- (18) The maintenance and repair work while holding the bucket raised is dangerous due to the possibility of a falling attachment. Don't fail to lower the attachment and place the bucket to the ground before starting the work.
- (19) Loose or damaged fuel, lubricant and hydraulic lines, tubes and hoses can cause fires. Do not bend or strike high pressure lines or install ones which have been bent or damaged. Inspect lines, tubes and hoses carefully. Do not check for leaks with your hands. Very small (pinhole) leaks can result in a high velocity oil stream that will be invisible close to the hose. This oil can penetrate the skin and cause personal injury. Use card-board or paper to locate pinhole leaks.
- (20) Tighten connections to the correct torque. Make sure that all heat shields, clamps and guards are installed correctly to avoid excessive heat, vibration or rubbing against other parts during operation. Shields that protect against oil spray onto hot exhaust components in event of a line, tube or seal failure must be installed correctly.
- (21) Do not operate a machine if any rotating part is damaged or contacts any other part during operation. Any high speed rotating component that has been damaged or altered should be checked for balance before reusing.
- (22) Be careful when servicing or separating the tracks (crawlers). Chips can fly when removing or installing a track (crawlers) pin. Wear safety glasses and long sleeve protective clothing. Tracks (crawlers) can unroll very quickly when separated. Keep away from front and rear of machine. The machine can move unexpectedly when both tracks (crawlers) are disengaged from the sprockets. Block the machine to prevent it from moving.

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NOTE:

This Manual is prepared as a technical material in which the information necessary for the maintenance and repairing services of our hydraulic excavators are collected, and is categorized into 6 Chapters, Specification, Maintenance, System, Disassembly, Troubleshooting, Engine.

- The Chapter "Specification" describes the specifications for entire machine and material, which are instructive for replacement and repairing of attachments.
- The Chapter "Maintenance" describes the material, which is helpful for maintenance service and adjustments for entire machine.
- The Chapter "System" describes the operating system like hydraulic system, electric system, components, and so on.
- The Chapter "Disassembly" describes the removal and installing of assembly mounted on the upper structure and undercarriage, and the assembling and disassembling of the associated hydraulic equipment.
- The Chapter "Troubleshooting" describes how to find the fault equipment.
- The Chapter "Engine" describes the engines making use of the "Maintenance Manual" provided by the suppliers.

This Manual may be properly revised due to the improvement of products, modification of specifications, etc. And there are cases where the system on actual machine and a part of the contents of this manual may differ due to the variations of specification by countries. For the section in which the description is hardly understood, contact our distributor.

The number is assigned to every part handled in this Manual on account of the description, but the parts, which cannot be supplied as service parts are contained. Therefore, the order must be placed with respective formal number with due confirmation on the Parts Manual for applicable machine.

1. OUTLINE

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1. OUTLINE

1.1 GENERAL PRECAUTIONS FOR MAKING REPAIRS

1.1.1 PREPARATION BEFORE DISASSEMBLING



- (1) Knowledge of operating procedure
Read Operator's Manual carefully to understand the operating procedure.
- (2) Cleaning machines
Clean machines of soil, mud, and dust before carrying into the service shop.
Carrying a soiled machine into the service shop, causes making less efficient work and damage of parts.
- (3) Inspecting machines
Confirm the disassembling section before starting work, determine the disassembly procedure taking the conditions in work shop into account, and request to procure necessary parts in advance.
- (4) Recording
Record the following items to keep contact and prevent malfunction from recurring.
 - 1) Inspecting date, place
 - 2) Model name, Serial number and Record on hour meter
 - 3) Trouble condition, place, cause
 - 4) Visible oil leak, water leak and damage
 - 5) Clogging of filters, oil level, oil quality, oil contamination and looseness.
 - 6) Examine the problems on the basis of monthly operation rate with the last inspection date and records on hour meter.
- (5) Arrangement and cleaning in service shop
 - 1) Tools required for repair work.
 - 2) Prepare the places to put the disassembled parts.
 - 3) Prepare oil pans for leaking oil, etc.

1.1.2 SAFETY WHEN DISASSEMBLING AND ASSEMBLING



- (1) Safety
 - 1) Wear appropriate clothing, safety shoes, safety helmet, goggles, and clothes with long sleeves.

- 2) Attach "Don't operate" tag to control lever, and begin a meeting before starting the work.
- 3) Before starting inspection and maintenance stop the engine.
- 4) Confirm the position of first-aid kit and fire extinguisher, and also where to make contact for emergency measure and ambulance to prepare for accidents and fire.
- 5) Choose a hard, level and safe place, and put attachment on the ground without fail.
- 6) Use hoist, etc. to remove parts of heavy weight (23kg [50 lb] or more).
- 7) Use proper tools, and change or repair defective tools.
- 8) Machine and attachment required to work in the lifting condition should be supported with supports or blocks securely.

1.1.3 DISASSEMBLING AND ASSEMBLING HYDRAULIC EQUIPMENT



- (1) Removing hydraulic equipment assy
 - 1) Before removing pipes, release the pressure of hydraulic oil tank, or open the cover on the return side to tank, and take out the filter.
 - 2) Drain the oil in the removed pipes into pan to prevent the oil from spilling on the ground.
 - 3) Pipes with plugs or caps to prevent oil leaking, entry of dust, etc.
 - 4) Clean the outside surface of equipment, etc. before disassembling, and drain hydraulic oil and gear oil before putting them on working bench.
- (2) Disassembling hydraulic equipment
 - 1) Since performance and function of hydraulic equipment after disassembly and assembly results in immunity from responsibility on the manufacture's side, disassembly, assembly and modification without permission are strictly prohibited.
 - 2) If it is unavoidably necessary to disassemble and modify, it should be carried out by experts or personnel qualified through service training.
 - 3) Make match mark on parts for reassembling.
 - 4) Before disassembling, read Disassembling Instruction in advance, and determine if the disassembly and assembly are permitted or not.

1. OUTLINE

- 5) For parts which are required to use jig and tools, don't fail to use the specified jig and tools.
 - 6) For parts which can not be removed in the specified procedure, never force removal. First check for the cause.
 - 7) The removed parts should be put in order and tagged so as to install on proper places without confusion.
 - 8) For common parts, pay attention to the quantity and places.
- (3) Inspecting parts
- 1) Check that the disassembled parts are free from adherence, interference and uneven working face.
 - 2) Measure the wear of parts and clearance, and record the measured values.
 - 3) If an abnormality is detected, repair or replace the parts.
- (4) Reassembling hydraulic equipment
- 1) During the parts cleaning, ventilate the room.
 - 2) Before assembly, clean parts roughly first, and then completely.
 - 3) Remove adhering oil by compressed air, and apply hydraulic oil or gear oil, and then assemble them.
 - 4) Replace the removed O-ring, back-up rings and oil seal with new ones, and apply grease oil on them before assembling.
 - 5) Removes dirt and water on the surface on which liquid sealant are applied, decrease them, and apply liquid sealant on them.
 - 6) Before assembling, remove rust preventives on new parts.
 - 7) Use special tools to fit bearings, bushing and oil seal.
 - 8) Assemble parts matching to the marks.
 - 9) After completion, check that there is no omission of parts.
- (5) Installing hydraulic equipment
- 1) Confirm hydraulic oil and lubrication oil.
 - 2) Air release is required in the following cases ;
 1. Change of hydraulic oil
 2. Replacement of parts on suction pipe side
 3. Removing and attaching hydraulic pump
 4. Removing and attaching swing motor
 5. Removing and attaching travel motor
 6. Removing and attaching hydraulic cylinder



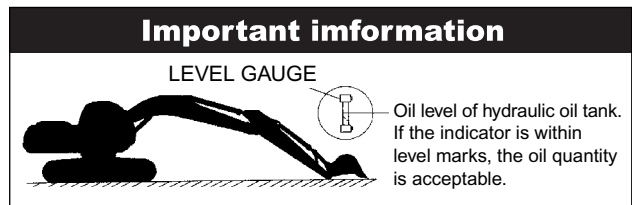
If hydraulic oil and lubricating oil are not filled and also air bleed is not performed, the hydraulic equipment may be damaged.

- 3) For air bleed of hydraulic pump and swing motor, loosen drain plug on the upper part, start engine, and run in low idling, then bleed air until hydraulic oil is comes out. After completion of comes, tighten plug securely.
- 4) For air bleed of travel motor and hydraulic cylinder, starts engine and operate it for 10 minutes or more at no-load and low speed.

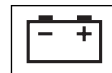


For cylinder, don't move it to the stroke end at beginning.

- 5) Air in pilot circuit can be bleed out by only operating digging, swing and traveling motions thoroughly.
- 6) Check hydraulic oil level.
Move attachments to hydraulic oil check position, and check hydraulic oil level of tank.
Refill oil if the oil level is lower than the specified level.
How to check oil level of hydraulic oil tank



1.1.4 ELECTRICAL EQUIPMENT



- (1) The disassembly of electrical equipment is not allowed.
- (2) Handle equipment with care so as not to drop it or bump it.
- (3) Connector should be removed by unlocking while holding the connector.
Never stress in tension to the caulked section by pulling wire.
- (4) Check that connector is connected and locked completely.
- (5) Engine key off before removing and connecting connector.

- (6) Engine key off before touching terminals of starter and alternator.
- (7) Remove battery grounding terminal before beginning work close to battery and battery relay with tools.
- (8) Wash machine with care so as not to splash water on electrical equipment and connector.
- (9) When water has entered in the waterproofed connector, the removing of water is not easy. So check the removed waterproofed connector with care to protect it from entry of water. If moisture adheres on it, dry it completely before connecting.



Battery fluid is dangerous.

The battery fluid is dilute sulfuric acid, and causes scald and loss of eyesight by adhering on eyes, skin and clothes. When the fluid has adhered on them, take an emergency measure immediately and see a doctor for medical advice.

- **When it has adhered on skin ;
Wash with soap and water.**
- **When it has got in eyes ;
Wash in water for 10 minutes or more immediately.**
- **When it has spilled out in large quantity ;
Use sodium bicarbonate to neutralize, or wash away with water.**
- **When it was swallowed ;
Drink milk or water.**
- **When it has adhered on clothes ;
Wash it immediately.**

1.1.5 HYDRAULIC PARTS



- (1) O-ring
 - Check that O-ring is free from flaw and has elasticity before fitting.
 - Even if the size of O-ring is equal, the usage differs, for example in dynamic and static sections, the rubber hardness also differs according to the pressure force, and also the quality differs depending on the materials to be seated. So, choose proper O-ring.
 - Fit O-ring so as to be free from distortion and bend.
 - Floating seal should be put in pairs.

(2) Flexible hose (F hose)

- Even if the connector and length of hose are the same, the parts differ according to the withstanding pressure. Use proper parts.
- Tighten it to the specified torque, and check that it is free from twist, over tension, interference, and oil leak.

1.1.6 WELD REPAIR

- (1) The weld repair should be carried out by qualified personnel in the specified procedure after disconnecting the grounding cable of battery. If the grounding cable is not disconnected, the electrical equipment may be damaged.
- (2) Remove parts which may cause fire due to the entry of spark beforehand.
- (3) Repair attachments which are damaged, giving particular attention to the plated section of piston rod to protect it from sparks, and don't fail to cover the section with flame-proof clothes.

1.1.7 ENVIRONMENTAL ISSUES

- (1) Engine should be started and operated in the place where air can be sufficiently ventilated.
- (2) Waste disposal
The following parts follows the regulation.
Waste oil, waste container and battery
- (3) Precautions for handling hydraulic oil
Hydraulic oil may cause inflammation of eyes.
Wear goggles to protect eyes on handling it.
 - When it has got in eyes ;
Wash eyes with water until the stimulus is gone.
 - When it was swallowed ;
Don't force him to vomit it, but immediately receive medical treatment.
 - When it has adhered on skin ;
Wash with soap and water.
- (4) Others
For spare parts, grease and oil, use NEW HOLLAND genuine ones.

1. OUTLINE

1.2 INTERNATIONAL UNIT SYSTEM

Introduction

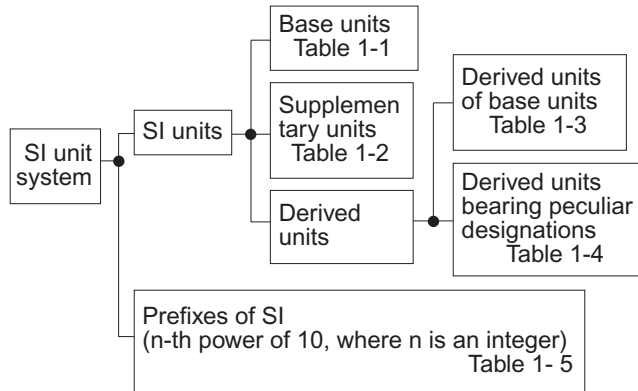
Although this manual uses the SI units system. Outline of SI units system is described here.

Given hereinunder are an excerpt of the units that are related to this manual :

1. Etymology of SI Units

English : International System of units

2. Construction of SI Unit System



(1) Basic Units

Table1-1

QUANTITIES	DESIGNATION	SIGN
Length	Meter	m
Mass	Kilogram	kg
Time	Second	s
Current	Ampere	A
Thermodynamic temperature	Kelvin	K
Gram molecule	Mol	mol
Luminous intensity	Candela	cd

(2) Supplementary Units

Table1-2

QUANTITIES	DESIGNATION	SIGN
Plain angle	Radian	rad
Solid angle	Steradian	sr

(3) Derived Units of Basic Units

Table1-3

QUANTITIES	DESIGNATION	SIGN
Area	Square meter	m ²
Volume	Cubic meter	m ³
Velocity	Meter per second	m/s
Acceleration	Meter per second / second	m/s ²
Density	Kilogram per cubic meter	kg/m ³

(4) Derived Units bearing Peculiar Designations

Table1-4

QUANTITY	UNIT	SYMBOL	FORMULA
Frequency	hertz	Hz	1Hz=1/s
Force	newton	N	kg • m/s ²
Pressure and Stress	pascal	Pa	N/m ²
Energy, Work and Quantity of heat	joule	J	N•m
Power	watt	W	J/s
Quantity of electricity	coulomb	C	A•s
Electric potential difference, Voltage, and Electromotive force	volt	V	W/A
Quantity of static electricity and Electric capacitance	farad	F	C/V
Electric resistance	ohm	Ω	V/A
Celcius temperature	celcius degree or degree	°C	(t+273.15)K
Illuminance	lux	lx	l m/m ²

(5) Prefixes of SI

Table1-5

PREFIX		POWER
DESIGNATION	SIGN	
Giga	G	10 ⁹
Mega	M	10 ⁶
Kilo	k	10 ³
Hecto	h	10 ²
Deca	da	10
Deci	d	10 ⁻¹
Centi	c	10 ⁻²
Milli	m	10 ⁻³
Micro	μ	10 ⁻⁶
Nano	n	10 ⁻⁹
Pico	p	10 ⁻¹²

(6) Unit Conversion Table

QUANTITIES	JIS	SI	REMARKS
Mass	kg	kg	
Force	kgf	N	1kgf=9.807N
Torque	kgf•m	N•m	1kgf•m=9.807N•m
Pressure	kgf/cm ²	MPa	1kgf/cm ² =0.098MPa
Motive power	PS	kW	1PS=0.7355kW
Revolution	r.p.m	min ⁻¹	1r.p.m=1min ⁻¹

1. OUTLINE

[MEMO]

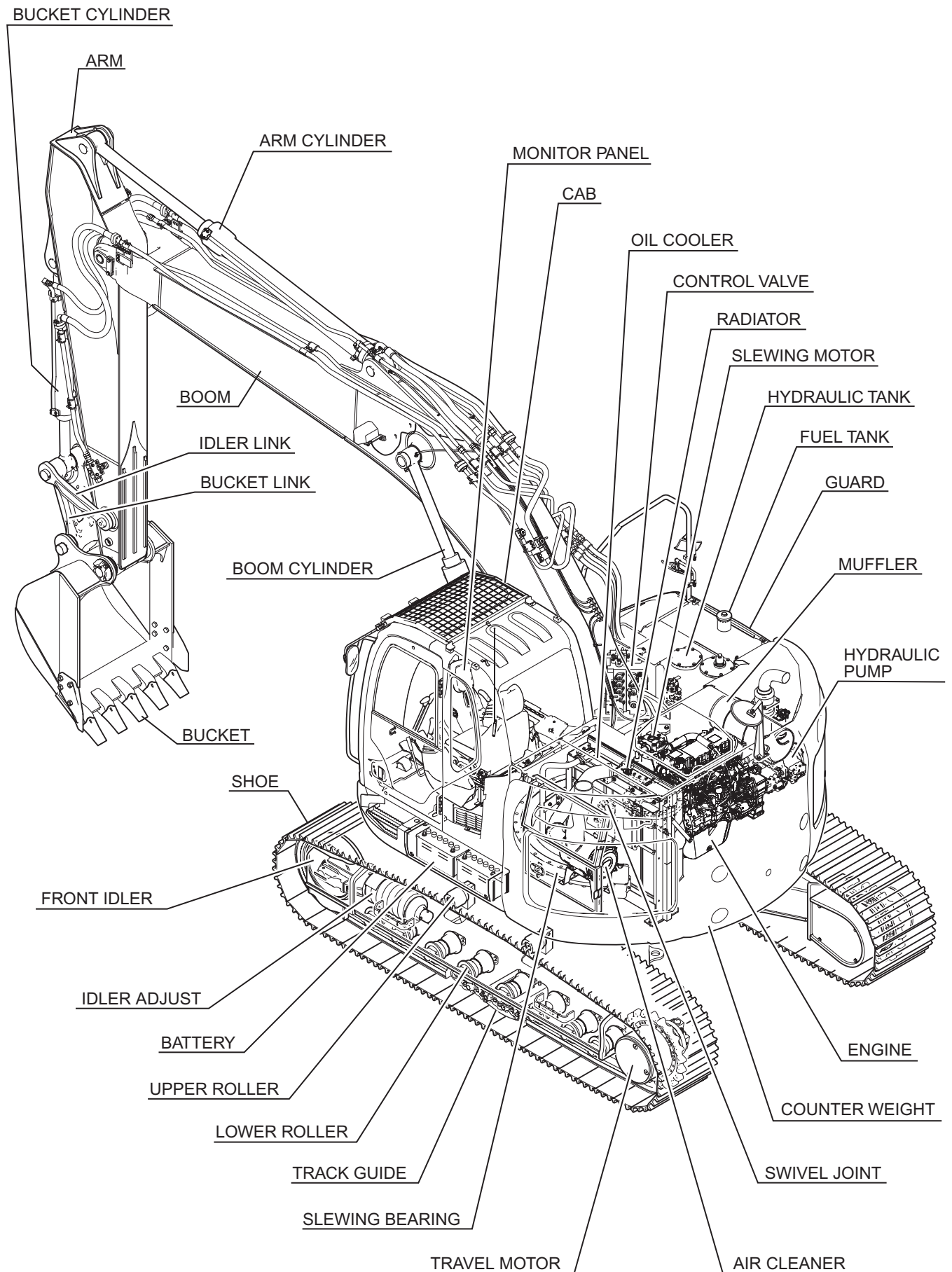
2. SPECIFICATIONS

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2. SPECIFICATIONS

2.1 NAME OF COMPONENTS



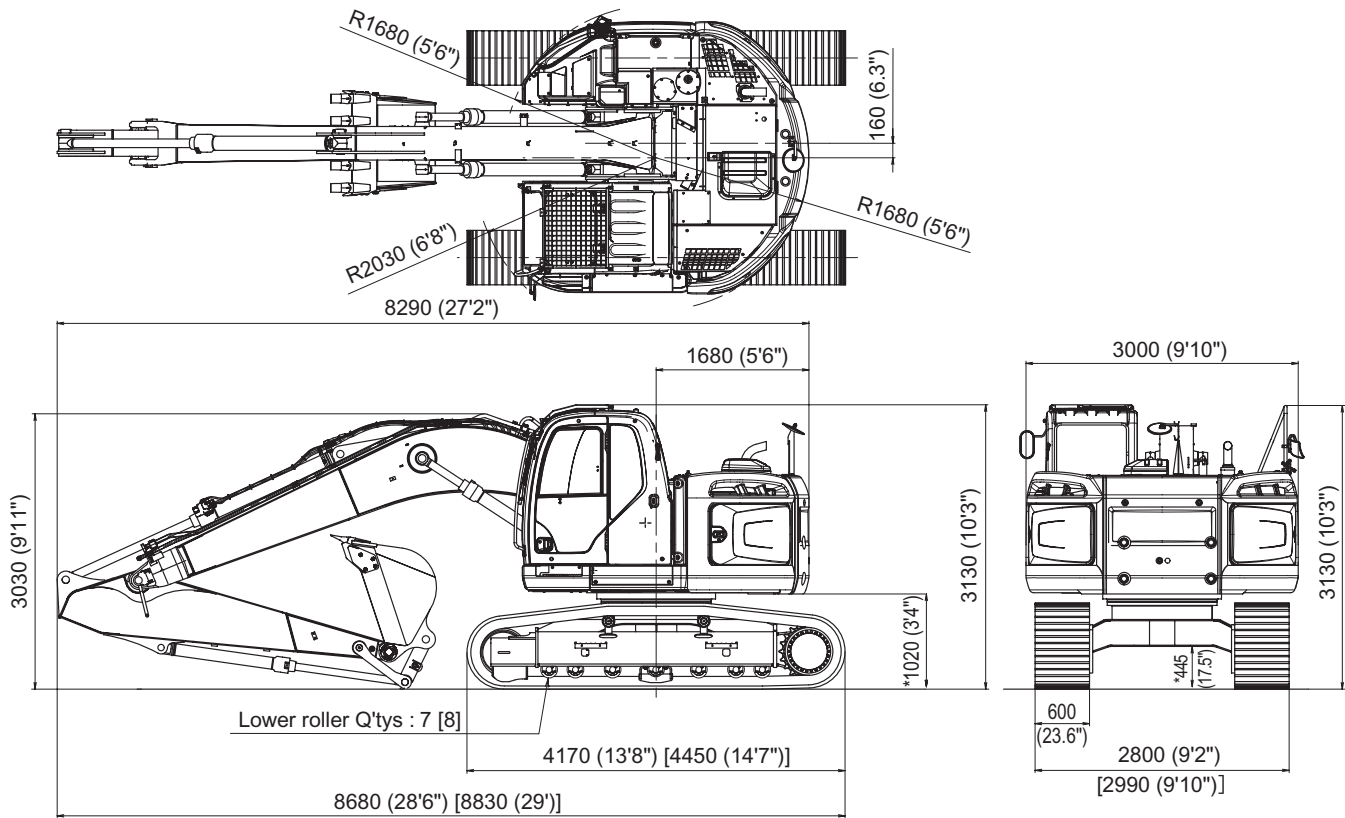
2. SPECIFICATIONS

2.2 GENERAL DIMENSIONS

2.2.1 E225BSR/E225BSRLC

[5.62m (18ft-5in) Boom+2.87m (9ft-5in) Standard Arm+0.80m³ (1.05cu-yd) Bucket]

Unit : mm (ft-in)



Note

Dimensions marked * do not include the height of the shoe lug.

[] include LC specifications.

2.3 WEIGHT OF COMPONENTS

Unit ; kg (lb)

Item	Model	E225BSR	E225BSRLC
Fully equipped weight		22,300 (49,200)	22,700 (50,100)
1. Upper frame assy (Assembly of following :)		11,900 (26,240)	←
1.1 Upper frame		2,200 (4,850)	←
1.2 Counterweight		6,240 (13,760)	←
Counterweight (Semi-weighted)		—	—
Counterweight (weighted)		—	—
1.3 Cab		270 (595)	←
1.4 Engine		*560 (1,235)	←
1.5 Hydraulic oil tank		*150 (330)	←
1.6 Fuel tank		*140 (310)	←
1.7 Slewing motor (including reduction unit)		*210 (460)	←
1.8 Control valve		*250 (550)	←
1.9 Boom cylinder		*170 (375)×2	←
1.10 Pin (for mounting boom)		100 (220)	←
1.11 Pump		*140 (310)	←
1.12 Radiator (including intercooler)		*130 (287)	←
2. Lower frame assy (Assembly of following :)		6,730 (14,840)	7,150 (15,770)
2.1 Lower frame		2,260 (4,985)	2,440 (5,830)
2.2 Slewing bearing		260 (575)	←
2.3 Travel motor (including reduction unit)		260 (575)× 2	←
2.4 Upper roller		20 (44) × 4	←
2.5 Lower roller		30 (66) × 14	30 (66) × 16
2.6 Front idler		110 (240) × 2	←
2.7 Idler adjuster		100 (220) × 2	←
2.8 Sprocket		50 (110) × 2	←
2.9 Swivel joint		*30 (66)	←
2.10 Track link with 600mm (23.6in) shoes assy		1,250 (2,760) × 2	1,330 (2,930) × 2
Track link with 700mm (27.6in) shoes assy		1,450 (3,200) × 2	1,550 (3,420) × 2
Track link with 800mm (31.5in) shoes assy		1,580 (3,485) × 2	1,690 (3,725) × 2
Track link with 600mm (23.6in) flat shoes assy		1,500 (3,310) × 2	1,600 (3,530) × 2
2.10.1 Track link assy		510 (1,125) × 2	540 (1,190) × 2
3. Attachment (Assembly of following / STD :)		3,190 (7,030)	←
{5.62m (18ft-5in) Boom + 2.87m (9ft-5in) Arm + 0.80m³ (1cu·yd) Bucket}			
3.1 Bucket assy (STD)		640 (1,410)	←
3.2 STD Arm assy (Assembly of following :)		950 (2,090)	←
3.2.1 STD Arm		600 (1,320)	←
3.2.2 Bucket cylinder		*140 (310)	←
3.2.3 Idler link		20 (44)×2	←
3.2.4 Bucket link		70 (150)	←
3.2.5 Pin		70 (150)	←
(2pcs. for mounting bucket cylinder / 2pcs. for mounting bucket)			
3.3 Boom assy (Assembly of following :)		1,600 (3,530)	←
3.3.1 Boom		1,320 (2,910)	←
3.3.2 Arm cylinder		*220 (485)	←
3.3.3 Pin (Mounting arm • Mounting arm cylinder)		30 (66)	←

2. SPECIFICATIONS

Unit ; kg (lb)

Item	Model	E225BSR	E225BSRLC
4. Lubricant and water (Assembly of following :)		490 (1,080)	←
4.1 Hydraulic oil		200 (440)	←
4.2 Engine oil		20 (44)	←
4.3 Fuel		250 (550)	←
4.4 Water		20 (44)	←

Note

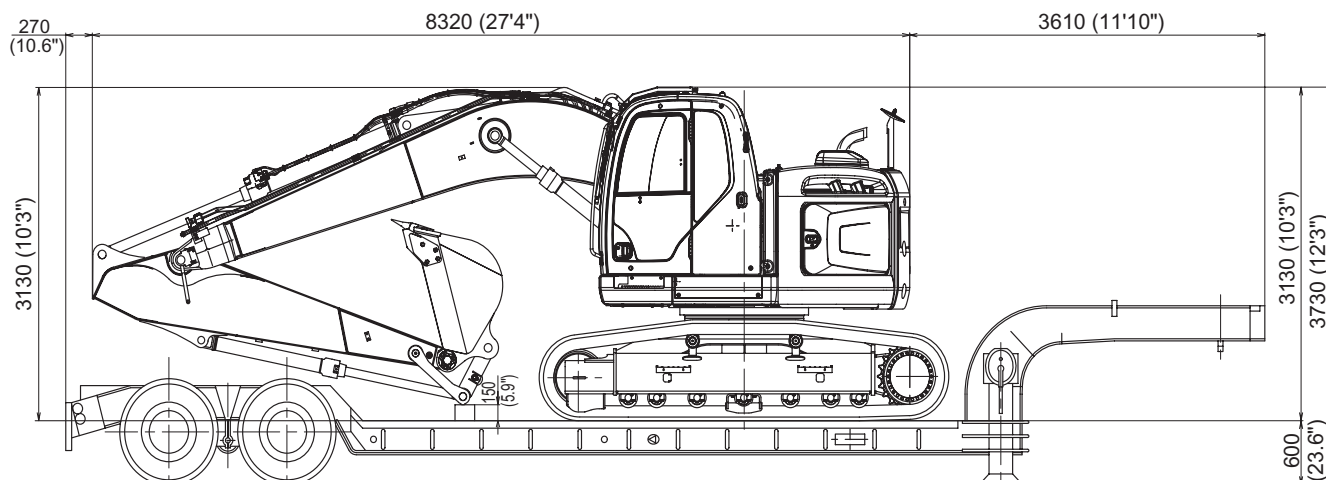
Marks * show dry weight.

2.4 TRANSPORTATION

2.4.1 OVERALL DIMENSIONS OF MACHINE ON A TRAILER

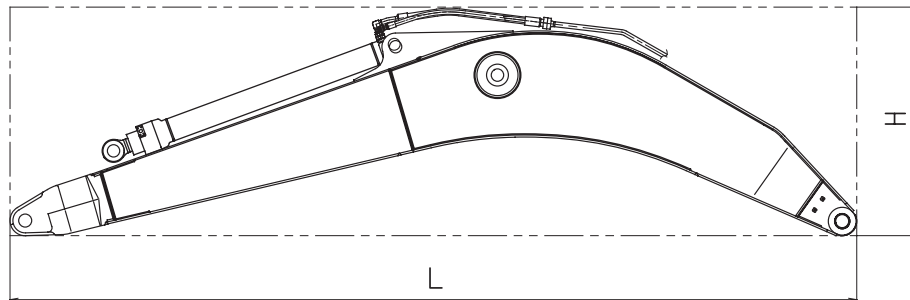
(1) 5.62m (18ft-5in) Boom+2.87m (9ft-5in) Arm+0.80m³ (1.05cu•yd) Bucket

Item	Shoe type	600mm (23.6in)	600mm (23.6in) LC
Width	mm (ft-in)	2,800 (9'2")	2,990 (9'10")
Weight	kg (lbs)	22,300kg (49,200 lbs)	22,700kg (50,100 lbs)

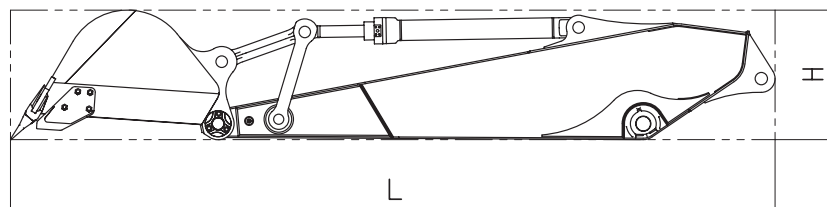


2.4.2 DIMENSIONS OF ATTACHMENT
(1) BOOM

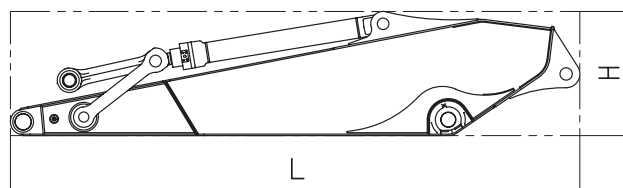
Item	Type	5.62m (18ft-5in) Boom
Length×Height×Width L×H×W	m (ft-in)	5.82 × 1.50 × 0.67 (19'1"× 4'11"× 2'2")
Weight	kg (lbs)	1,600 (3,530)


(2) ARM AND BUCKET

Item	Type	2.87m (9ft-5in) Arm + 0.80m ³ (1.05cu•yd) Bucket
Length×Height×Width L×H×W	m (ft-in)	5.17 × 0.9 × 1.16 (17'×2'11"×4')
Weight	kg (lbs)	1,590 (3,510)


(3) Arm

Item	Type	2.87 m (9ft-5in) Arm
Length×Height×Width L×H×W	m (ft-in)	3.83 × 0.82 × 0.56 (12'7"×2'8"×1'10")
Weight	kg (lbs)	950 (2,090)

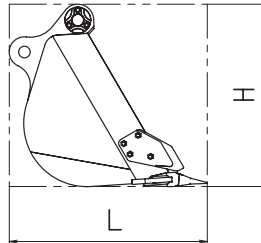


2. SPECIFICATIONS

(4) Bucket

Type		Hoe bucket			
Length×Height×Width L×H×W	m (ft-in)	1.37 × 1.26× 0.87 (4'6"×4'2"×2'10")	1.37 × 1.26× 1.07 (4'6"×4'2"×3'6")	1.37 × 1.26× 1.16 (4'6"×4'2"×3'10")	1.37 × 1.26× 1.33 (4'6"×4'2"×4'4")
Weight	kg (lbs)	520 (1,150)	630 (1,390)	640 (1,410)	710 (1,560)
Bucket capacity	m ³ (cu·yd)	0.51 (0.67)	0.70 (0.92)	STD 0.80 (1.05)	0.93 (1.22)

● Hoe bucket



2.5 SPECIFICATIONS AND PERFORMANCE

2.5.1 SPEED AND CLIMBING CAPABILITY

Item	Model	E225BSR	E225BSRLC
Swing speed	min ⁻¹ {rpm}	13.3 {13.3}	
Travel speed (1-speed/2-speed)	km/h (mile/h)	3.6 / 6.0 (2.2 / 3.7)	
Gradeability	% (degree)	70 (35)	

2.5.2 ENGINE

Engine model	HINO J05E-TA
Type	Water-cooled, 4 cycle 4 cylinder direct injection type diesel engine with inter cooler turbo-charger
Number of cylinders—Bore×Stroke	4 -ø112 mm × 130 mm (4.41 in × 5.12 in)
Total displacement	5.123 L (312.61 cu•in)
Rated output / Engine speed	114 kW (155 PS) / 2,000 min ⁻¹
Maximum torque / Engine speed	572 N•m (422 lbf•ft) / 1,600 min ⁻¹
Starter	24 V / 5.0kW
Alternator	24 V / 1.2kW

2.5.3 HYDRAULIC COMPONENTS

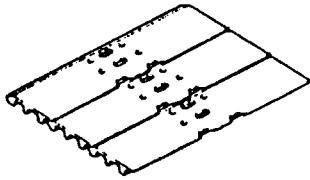
Hydraulic pump	Variable displacement axial piston pump × 2 + gear pump × 1
Hydraulic motor (swing)	Axial piston motor × 1
Hydraulic motor (travel)	Variable displacement axial piston motor × 2 (with counterbalance valve)
Control valve	8-spool control valve × 1
Cylinder (Boom, Arm, Bucket)	Double action cylinder
Oil cooler	Air-cooled type

2.5.4 WEIGHT

	Unit : kg (lbs)	
Fully equipped weight	22,300 (49,200)	22,700 (50,100)
Upper structure	11,900 (26,240)	←
Lower machinery (600mm grouser shoe)	6,730 (14,840)	7,150 (15,770)
Attachment 5.65m (18 ft-6in) Boom+2.94m (9ft-8in) Arm +0.80m ³ (1.05cu•yd) Bucket	3,190 (7,030)	←

2. SPECIFICATIONS

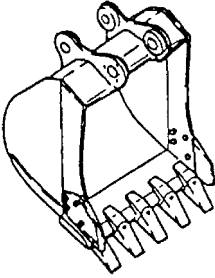
2.6 TYPE OF CRAWLER

Shape	Shoe width mm (in)	Overall width of crawler mm (ft-in)		Ground pressure kPa (psi)
Grouser shoe 	600 (23.6)	STD	2,800 (9'2")	50 (7.25)
		LC	2,990 (9'10")	47 (6.82)
	700 (27.6)	STD	2,900 (9'6")	44 (6.38)
		LC	3,090 (10'2")	41 (5.95)
	800 (31.5)	STD	3,000 (9'10")	39 (5.66)
		LC	3,190 (10'6")	36 (5.22)

Note

Use 600mm (23.6") grouser shoes on rough ground (areas covered with rocks and gravel). If you drive or excavate with other shoes, this may cause shoe bending, shoe bolt looseness, and track assembly (link, roller, etc.)

2.7 TYPE OF BUCKET

Hoe bucket 	Heaped capacity m³(cu•yd)	Struck m³(cu•yd)	Outer width mm (ft-in)		Number of tooth	W or W/O side cutter	Availability of face shovel	Weight kg (lbs)
			With side cutter	Without side cutter				
	0.51 (0.67)	0.39 (0.51)	870 (2'10")	770 (2'6")	3	W	YES	520 (1,150)
	0.70 (0.92)	0.52 (0.68)	1,080 (3'6")	980 (3'3")	5	W	YES	630 (1,390)
	[STD] 0.80 (1.05)	0.59 (0.77)	1,160 (3'10")	1,060 (3'6")	5	W	YES	640 (1,410)
	0.93 (1.2)	0.67 (0.88)	1,330 (4'4")	1,230 (4')	5	W	YES	710 (1,560)

2.8 COMBINATIONS OF ATTACHMENT

Type	Bucket		Available Arm	
	Heaped capacity m ³ (cu•yd)	Struck m ³ (cu•yd)	2.87m (9ft-5in) Arm (STD)	2.87m (9ft-5in)+1.52m (5ft) Extension Arm
Hoe bucket	0.51 (0.67)	0.39 (0.51)	○	◎
	0.70 (0.92)	0.52 (0.68)	○	×
	STD 0.80 (1.05)	0.59 (0.77)	◎	×
	0.93 (1.2)	0.67 (0.88)	△	×
Breaker	—	—	○	×
Nibbler	—	—	○	×

Note

◎ Standard combination

○ General operation : Excavation or loading of sand, gravel, and clay

△ Light operation : Mainly loading or loose gravel (e.g., cultivation or loading of sand or gravel)

× Prohibited combination : There are problems from the view points of strength and stability.

- Use the attachments recommended by manufacturer.
The trouble due to the use in the condition "Use not allowed" described in the above table is not included in our responsibility

CAUTION

Do not turn the bucket back to front to use as a shovel.

If the bucket other than backhoe bucket is used in reversed position, it causes damage of arm and bucket.

2. SPECIFICATIONS

2.9 ENGINE SPECIFICATIONS

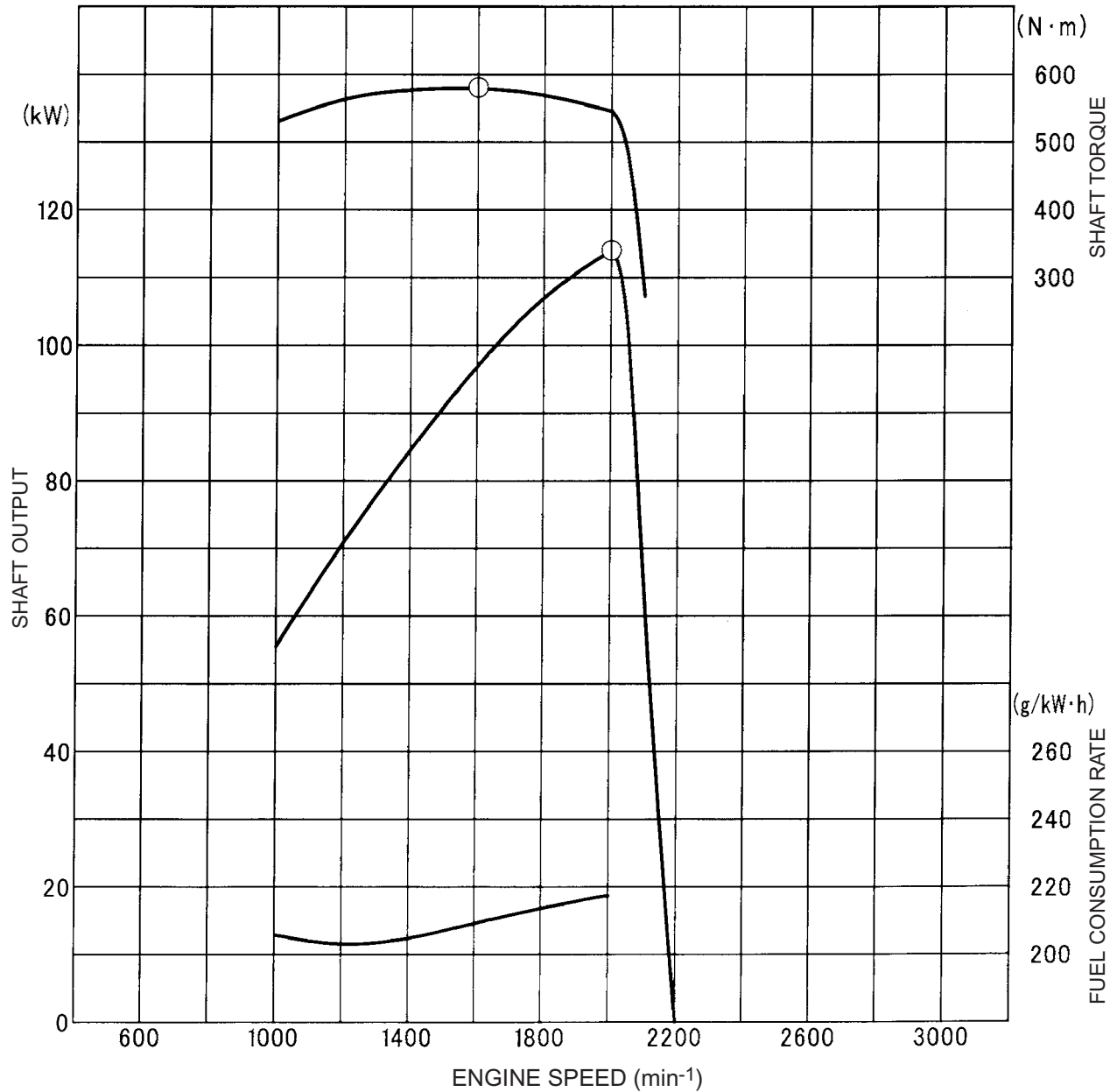
2.9.1 SPECIFICATIONS

Applicable machine	E225BSR, E225BSRLC			
Engine model	HINO J05E-TA			
Type	Water-cooled, 4 cycle 4 cylinder direct injection type diesel engine with inter cooler turbo-charger			
Number of cylinder×Bore×Stroke	mm (in)	4 × 112 × 130 (4.41 × 5.12)		
Total displacement	cc (cu·in)	5,123 (313)		
Compression ratio		18.0		
Rated output	kW (PS) at min ⁻¹	114 (155) at 2,000		
Maximum torque	N·m (lb·ft) at min ⁻¹	572 (422) at 1,600		
High idling	min ⁻¹	2,000 ± 30		
Low idling	min ⁻¹	1,000 ± 30		
Injection starting pressure	MPa (psi)	3.2 (464)		
Thermostat action	Start/Full open K (°F)	350 (170) / 363 (194)		
Firing order		1 - 3 - 4 - 2		
Compression pressure	MPa (psi) at min ⁻¹	3.4~3.7 (493~537) at 280		
Fuel injection timing	Degree (°)	BTDC 0°		
Valve clearance		Valve clearance	Open	Close
	Intake valve	0.3 mm at cool	14°before top dead center	30°after bottom dead center
	Exhaust valve	0.45 mm at cool	54°before bottom dead center	13°after top dead center
Starter capacity	V × kW	24 × 5.0		
Generator capacity (Alternator)	V × A	24 × 50		
Cooling fan drive method		ø650 (25.6") × suction type 7 fans, V-belt drive, pulley ratio Crank / Fan= 0.89		
Engine oil quantity	L (gal)	Full level 18.0 (4.76) Low level 15.0 (3.96) Total 20.5 (5.42)		
Dry weight	kg (lbs)	580 (1,280)		
Fuel consumption ratio (At rated output)	g/kW·h (g/ps·h)	217 (160)		
Allowable inclination	Degree (°)	Front / Rear and Right / Left : 35°		
Dimension (L×W×H)	mm (in)	1,063 × 725 × 995 (3ft-5.86in × 28.5in × 39.2in)		
Rotating direction		Counterclockwise seeing from flywheel side		

2.9.2 ENGINE CHARACTERISTIC CURVE (HINO J05E-TA)

Condition to be measured: The net value is indicated, measuring with ø650 suction type cooling fan, and rotation ratio is 0.89.

○ marks show the rated point



Fuel consumption volume

$$= \frac{\text{Fuel consumption rate} \times \text{kW} \times \text{Load factor } (\alpha)}{0.835 \times 1000}$$

$$= \frac{217 \text{ g/kW} \cdot \text{h}}{0.835 \times 1000} \times 114 \text{ kW} \times \alpha$$

$$= 29.6 \alpha \cdot \text{L/h}$$

α : Standard load factor
(0.70~0.80)

Fuel consumption in regular operation
(load factor 0.70~0.80)

20.7 L/h~23.7 L/h

2. SPECIFICATIONS

[MEMO]

3. ATTACHMENT DIMENSIONS

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3. ATTACHMENT DIMENSIONS

3.1 BOOM

3.1.1 BOOM DIMENSIONAL DRAWING

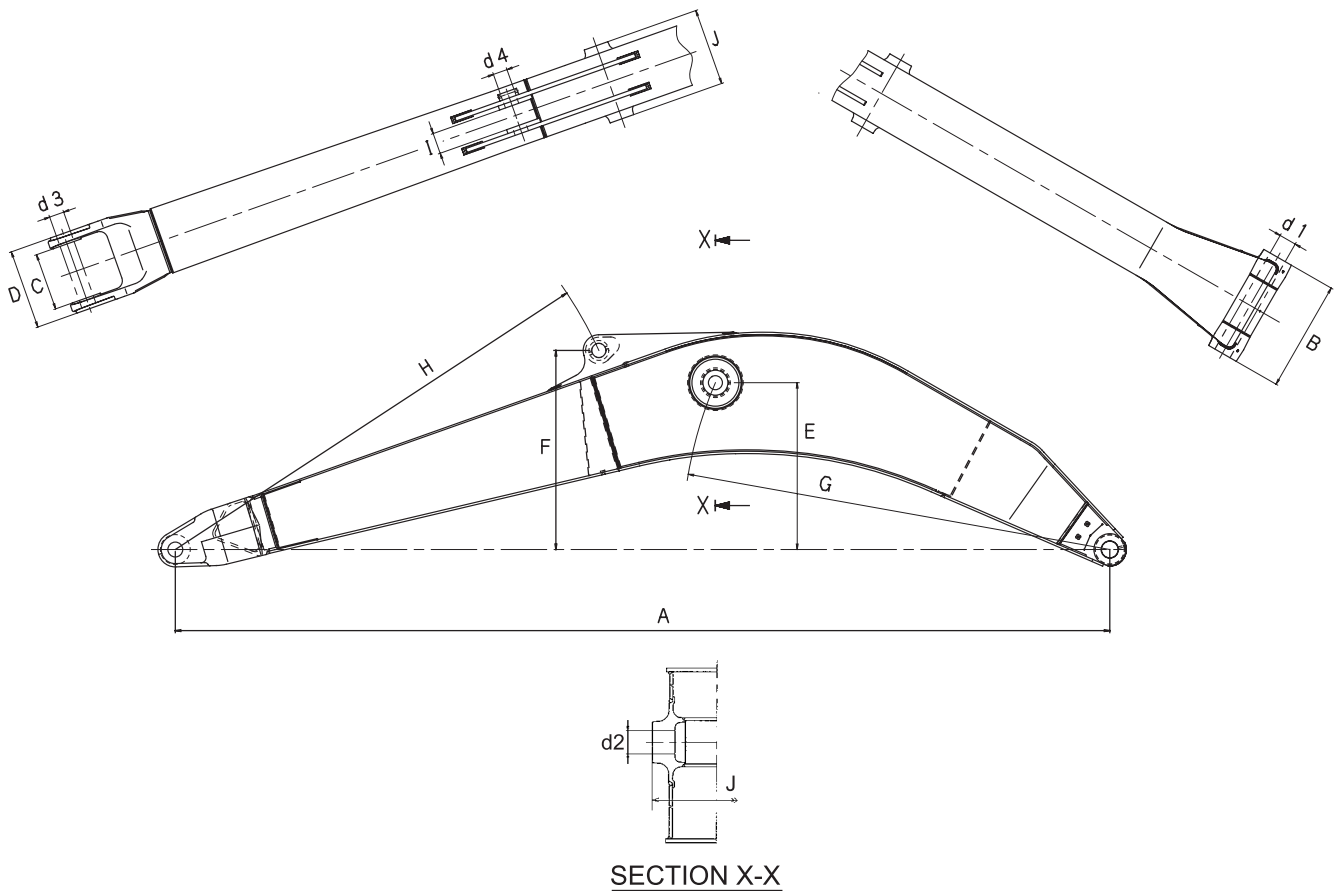


Fig. 3-1 Boom dimensional drawing

		Unit : mm (ft-in)	
5.62M (18ft-5in) BOOM		STD	—
		YB02B00066F1	—
No	NAME	DIMENSION	
A	Boom length	5,620 (18'5")	—
B	Boom foot width	670 (26.4")	—
C	Boom end inner width	347 (13.7")	—
D	Boom end outer width	482 (19")	—
E	Height of boom cylinder rod pin	984 (3'3")	—
F	Height of arm cylinder (head side) pin	1,133 (3'9")	—
G	Distance between pins of boss	R2,560 (8'5")	—
H	Distance between pins of bracket	R2,633 (8'8")	—
I	Arm cylinder (head side) inner width	126 (4.96")	—
J	Outer width of bracket on the arm cylinder (rod side) mounting	468 (18.4")	—
d1	Boom foot pin dia.	ø 90 (3.54")	—
d2	Boom cylinder (rod side) pin dia.	ø 85 (3.35")	—
d3	Pin dia. of boom end.	ø 80 (3.15")	—
d4	Arm cylinder (head side) pin dia.	ø 80 (3.15")	—

3. ATTACHMENT DIMENSIONS

3.1.2 BOOM MAINTENANCE STANDARD

(1) Clearance of pin and bushing on boom section

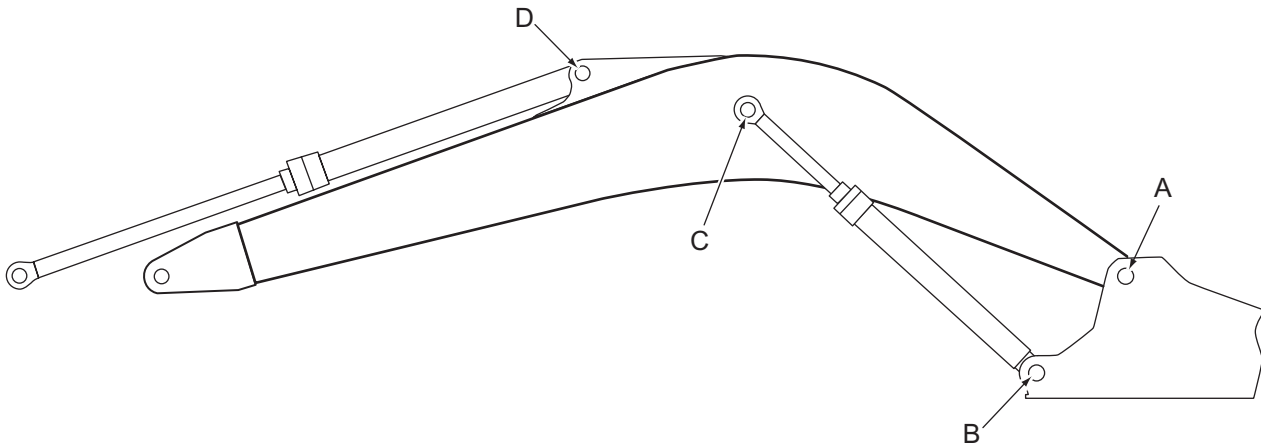


Fig. 3-2 Clearance of pin and bushing on boom section

Unit : mm (in)

Symbol	Item	Standard value			Clearance			Remedy
		Pin dia.	Pin dia. tolerance	Bushing i.d. tolerance	Standard value	Repairable level	Service limit	
A	Boom foot	ø 90 (3.5433)	+ 0.020 (+0.0008) - 0.020 (-0.0008)	+ 0.217 (+0.0085) + 0.071 (+0.0028)	+ 0.237 (+0.0093) + 0.051 (+0.0020)	More than 2.0 (0.08)	2.5 (0.1)	Replace bushing or pin
B	Boom cylinder (Head side)	ø 85 (3.3465)	0 - 0.040 (-0.0016)	+ 0.250 (+0.010)	+ 0.290 (+0.0114) + 0.050 (+0.0020)			
C	Boom cylinder (Rod side)		+ 0.020 (+0.0008)	+ 0.050 (+0.0020)	+ 0.270 (+0.0106) + 0.030 (+0.0010)			
D	Arm cylinder (Head side)	ø 80 (3.1496)	- 0.020 (-0.0008)	+ 0.238 (+0.0090) + 0.079 (+0.0030)	+ 0.258 (+0.0100) + 0.059 (+0.0020)			

(2) Clearance in thrust direction on the boom cylinder installation section

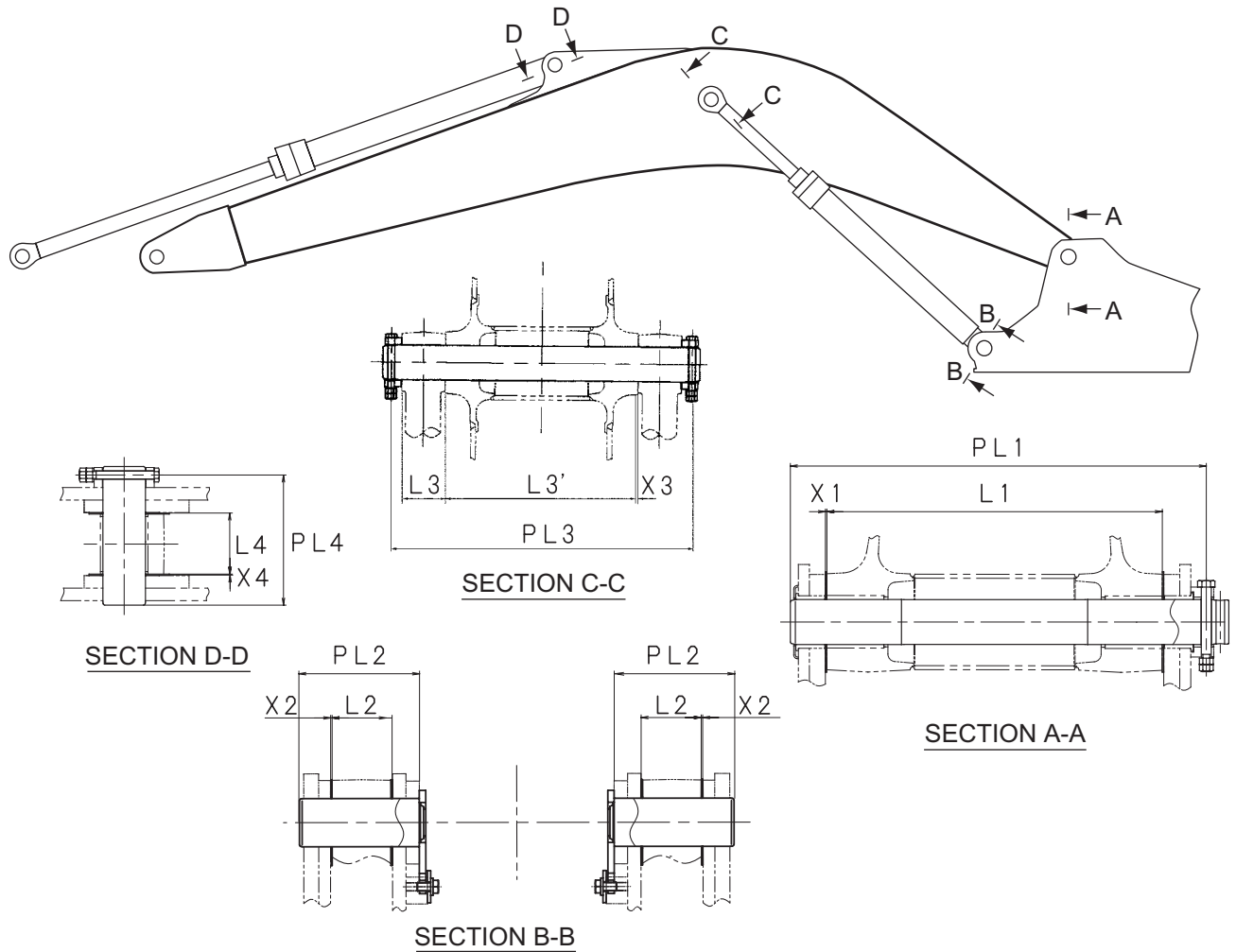


Fig. 3-3 Clearance in thrust direction on the boom cylinder installation section

Unit : mm (in)

Sec.	Item		Basic size		Clearance X adjusted with shim (total of both sides)			Pin length		Remedy
			No.	Size	Standard value	Repairable level	Service limit	No.	Length	
A-A	Boom foot	Boom	L1	670 (26.4)	0.5 (0.02) or less	2.0 (0.08)	2.5 (0.10)	PL1	843 (33.2)	Shim adjust ment
		Upper frame		676 (26.6)						
B-B	Boom cylinder (Head side)	Boom cylinder	L2	105 (4.13)	0.6~1.0 (0.02~0.04)			PL2	222 (8.74)	
		Upper frame		111 (4.37)						
C-C	Boom cylinder (Rod side)	Boom cylinder	L3	105 (4.13)	0.6~2.0 (0.02~0.08)	3.0 (0.12)	4.0 (0.16)	PL3	736 (29.0)	
		Boom	L3'	468 (18.4)						
D-D	Arm cylinder (Head side)	Arm cylinder	L4	120 (4.72)	0.6~1.0 (0.02~0.04)	2.0 (0.08)	2.5 (0.10)	PL4	260 (10.2)	
		Boom		126 (4.96)						

3. ATTACHMENT DIMENSIONS

3.2 ARM

3.2.1 ARM DIMENSIONAL DRAWING

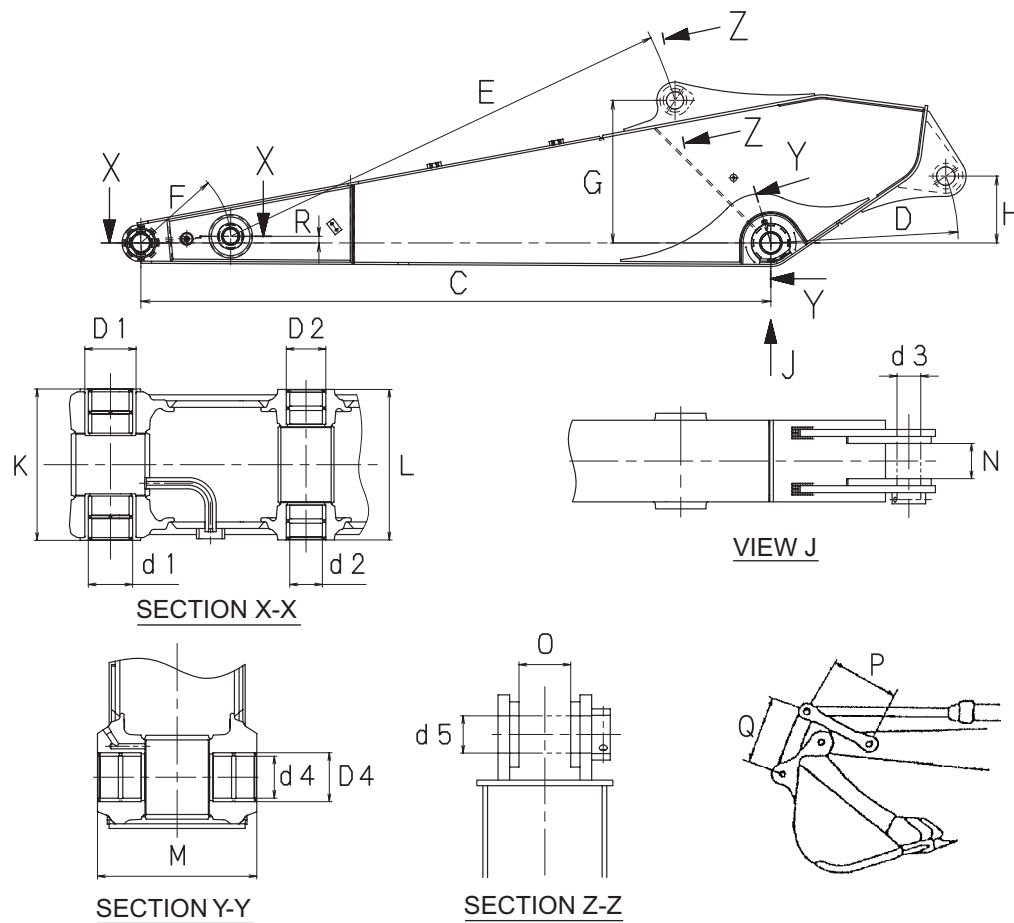


Fig. 3-4 ARM DIMENSIONAL DRAWING

2.87m (9ft-5in) ARM			YN12B00094F1			Unit : mm (ft-in)		
Code	NAME	DIMENSION	Code	NAME	DIMENSION			
C	Arm length	2,870 (9'5")	N	Bracket inner width	126 (4.96")			
D	Distance between pins of boss and bracket	R803 (31.6")	O	Bracket inner width	106 (4.17")			
D1	I.D of boss	ø110 (4.33")	P	Idler link dimension	630 (24.8")			
D2	I.D of boss	ø80 (3.15")	Q	Bucket link dimension	525 (20.7")			
D4	I.D of boss	ø95 (3.74")	R	Height between pins of boss and center	45 (1.77")			
E	Distance between pins of boss and bracket	R2,185 (7'2")	d1	Pin dia.	ø80 (3.15")			
F	Distance between pins of boss and boss	R330 (13.0")	d2	Pin dia.	ø65 (2.56")			
G	Height between pins of boss and bracket	644 (25.4")	d3	Pin dia.	ø80 (3.15")			
H	Height between pins of boss and bracket	214 (8.4")	d4	Pin dia.	ø80 (3.15")			
K	Arm top end boss width	325 (12.8")	d5	Pin dia.	ø70 (2.76")			
L	Arm link section boss width	318 (12.5")						
M	Boss width	342 (13.5")						

3.2.2 ARM MAINTENANCE STANDARD

(1) Clearance of pin and bushing

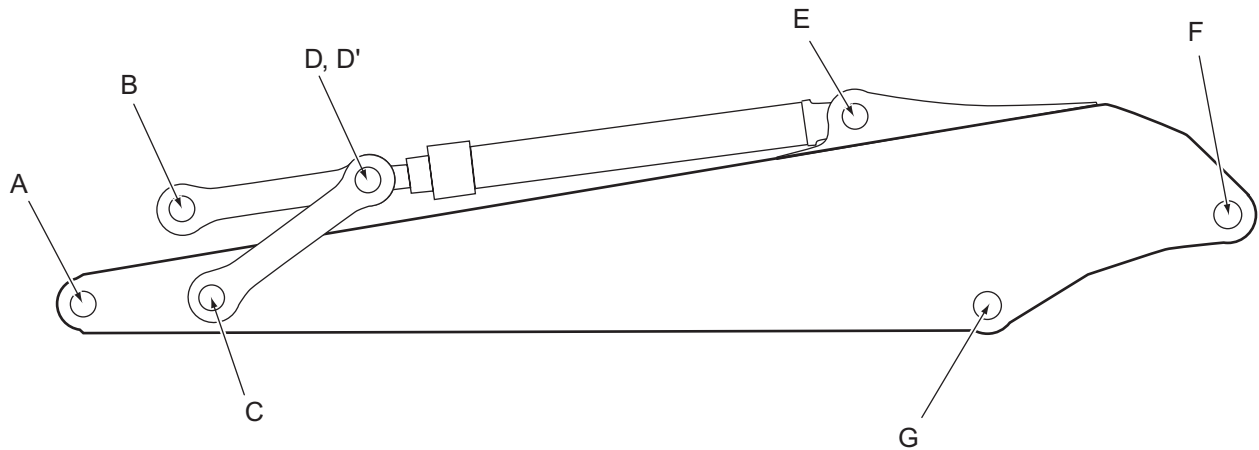


Fig. 3-5 Clearance of pin and bushing on arm section

Unit : mm (in)

No.	Item	Standard dimensions			Clearance			Remedy
		Pin dia.	Pin dia. tolerance	Bushing i.d. tolerance	Standard value	Repairable level	Service limit	
A	Arm point	ø80 (3.1496)	-0.020 (-0.0008) -0.060 (-0.0024)	+0.253 (+0.0100) +0.080 (+0.0031)	+0.313 (+0.0123) +0.100 (+0.0039)	2.0 (0.08)	2.5 (0.01)	Replace bushing or pin
B	Bucket link (Bucket side)			+0.220 (+0.009) +0.076 (+0.0030)	+0.280 (+0.0110) +0.096 (+0.0038)			
C	Idler link (Connected part of arm)	ø65 (2.5591)	0 (0) -0.040 (-0.0016)	+0.234 (+0.0092) +0.097 (+0.0038)	+0.274 (+0.0108) +0.097 (+0.0038)			
D	Bucket link (Idler link side)	ø70 (2.7559)		+0.231 (+0.0091) +0.091 (+0.0036)	+0.271 (+0.0107) +0.091 (+0.0036)			
D'	Bucket cylinder (Rod side)			+0.243 (+0.0096) +0.085 (+0.0033)	+0.283 (+0.0112) +0.085 (+0.0033)			
E	Bucket cylinder (Head side)			+0.263 (+0.0103) +0.065 (+0.0026)				
F	Arm cylinder (Rod side)	ø80 (3.1496)	+0.020 (+0.0008) -0.020 (-0.0008)	+0.238 (+0.0094) +0.079 (+0.0031)	+0.258 (+0.0102) +0.059 (+0.0023)			
G	Arm foot (Connected part of boom)		+0.218 (+0.0086) +0.073 (+0.0029)	+0.238 (+0.0094) +0.053 (+0.0021)				

3. ATTACHMENT DIMENSIONS

(2) Clearance of arm and cylinder installing sections in thrust direction

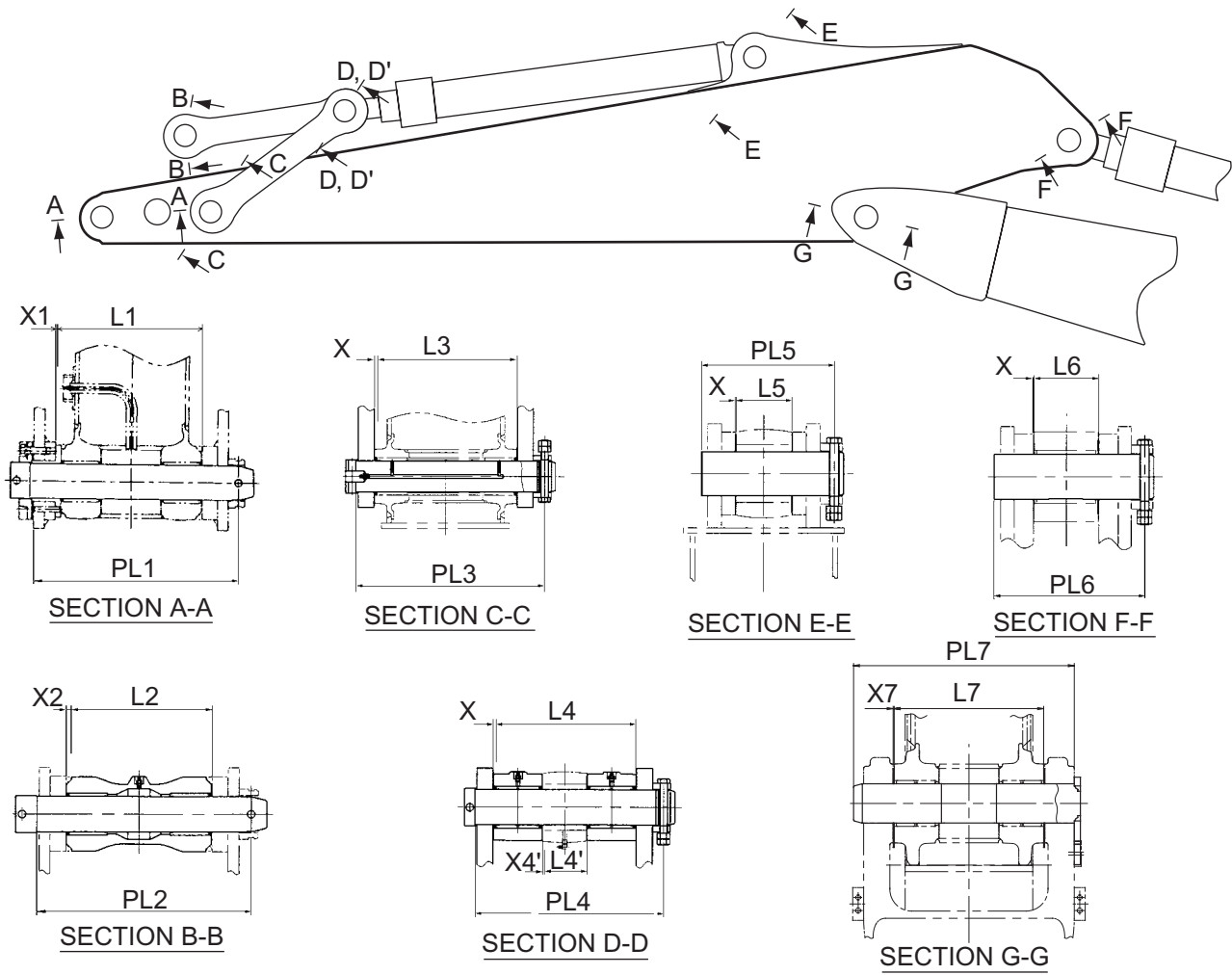


Fig. 3-6 Clearance of arm and cylinder installing sections in thrust direction

Unit : mm (in)

Sec.	Item		Basic size		Clearance X adjusted with shim (total of both sides)			Pin length		Remedy							
			No.	Size	Standard value	Repairable level	Service limit	No.	Length								
A-A	Arm point	Arm	L1	325 (12.79)	1.0 (0.04) or less	2.0 (0.08)	2.5 (0.10)	PL1	481 (18.9)	Shim adjust -ment							
		Bucket		326 (12.83)													
B-B	Bucket link	Link side	L2	325 (12.79)	—	—		PL2									
		Bucket		327 (12.87)													
C-C	Idler link (Arm connection)	Arm	L3	318 (12.52)	0.5 (0.02)	1.0 (0.04)		PL3	413 (16.3)								
		Link side		-													
D-D	Bucket link (Idler link connection)	Rod side	L4	-	0.6~1.0 (0.024~0.04)	2.0 (0.08)	PL4										
		Link side		318 (12.52)													
D'-D'	Bucket link (Rod side)	Rod side	L4'	100 (3.94)				0.6~2.0 (0.024~0.08)			3.0 (0.12)	4.0 (0.16)	PL5				
		Link side		106 (4.17)													
E-E	Bucket cylinder (Head side)	Head side	L5	100 (3.94)					0.6~2.0 (0.024~0.08)					3.0 (0.12)	4.0 (0.16)	PL6	
		Arm		106 (4.17)													
F-F	Arm cylinder (Rod side)	Rod side	L6	120 (9.72)	0.5 (0.02)	1.0 (0.04)	2.5 (0.10)										PL7
		Arm		126 (4.96)													
G-G	Arm foot	Arm	L7	342 (13.46)				0.5 (0.02)			1.0 (0.04)	2.5 (0.10)	PL7				
		Boom		347 (13.66)													

3. ATTACHMENT DIMENSIONS

3.3 BUCKET

3.3.1 BUCKET DIMENSIONAL DRAWING

(1) Hoe bucket

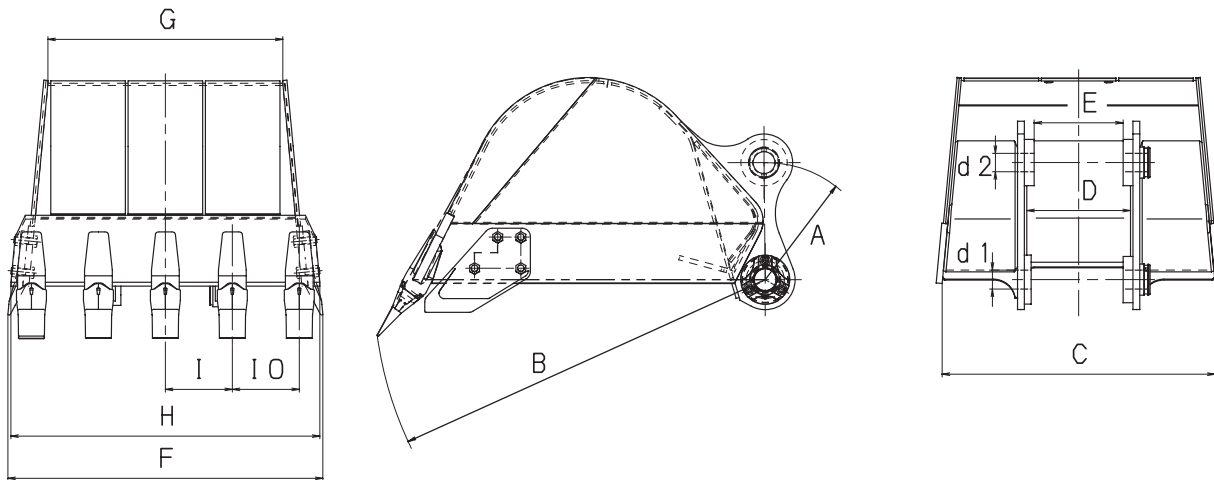


Fig. 3-7 Bucket dimensional drawing

No.	NAME	No.	NAME
A	Distance between pin and bracket	G	Outer width of bucket bottom plate
B	Distance between bucket pin and tooth end	H	Bucket outer width of front side
C	Inner width of bucket top end	I	Pitch between teeth
D	Inner width of bracket	IO	Pitch between teeth
E	Inner width of lug	d1	Outer dia. of bushing
F	Outer width of side cutter	d2	Pin dia.

3.3.2 BUCKET DIMENSIONAL TABLE

Unit : mm (ft-in)

Type	Normal digging				
Capacity	[STD] 0.80 (0.70)m ³	0.51 (0.45)m ³	0.70 (0.61)m ³	0.93 (0.80)m ³	1.05 (0.90)m ³
A	R430 (16.9")	←	←	←	←
B	R1,440 (4'9")	←	←	←	←
C	1,003 (3'3")	711 (28.0")	922 (36.3")	1,173 (3'10")	1,303 (4'3.3")
D	399 (15.7")	←	←	←	←
E	327 (12.9")	←	←	←	←
F	1,157 (4')	870 (34.3")	1,080 (3'6.5")	1,330 (4'4.4")	1,460 (4'9.5")
G	863 (34")	572 (22.5")	785 (30.9")	1,036 (3'4.8")	1,166 (3'9.9")
H	1,057 (3'6")	766 (30.2")	979 (38.5")	1,230 (4'0.43")	1,360 (4'5.5")
I	224 (8.82")	300 (11.8")	203 (8.0")	266 (10.5")	240 (9.45")
IO	224 (8.82")	300 (11.8")	203 (8.0")	266 (10.5")	238 (9.37")
d1	ø 95 (3.74")	←	←	←	←
d2	ø 80 (3.15")	←	←	←	←

Bucket capacity : SAE heaped (Stuck)

3.3.3 LUG SECTION DIMENSIONAL DRAWING

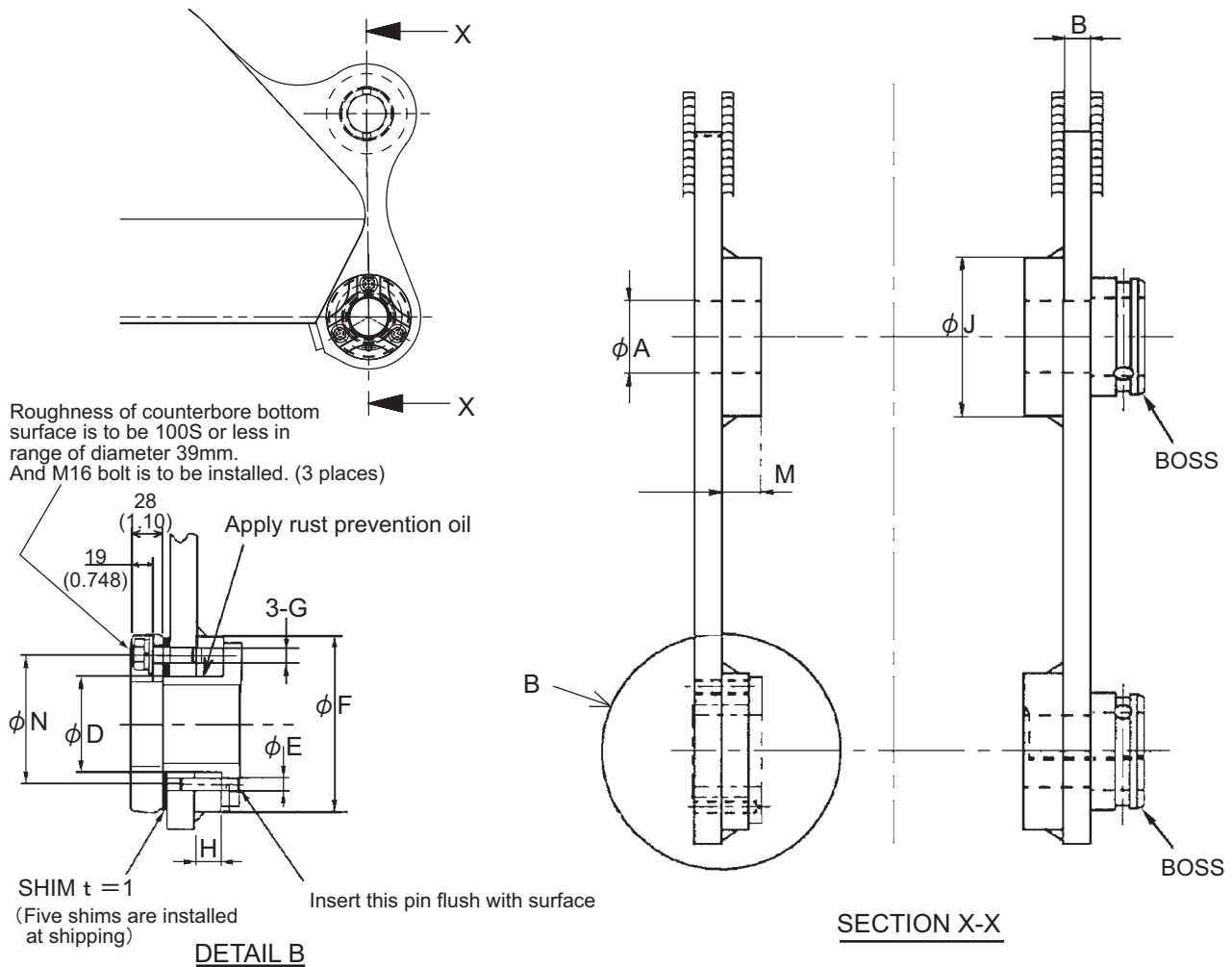


Fig. 3-8 Dimension of lug section

		Unit : mm (ft-in)									
Type of bucket	Capacity of bucket (SAE heaped) m ³ (cu-yd)	Pin hole dia.	Lug plate thickness	Hole dia.	Spring pin dia.	Boss outer dia.	Screw dia.	Boss width.	Boss outer dia.	Boss width.	Screw hole P.C.D
		A	B	D	E	F	G	H	J	M	N
Normal digging	[STD]										
	0.80 (0.70)										
	0.51 (0.45)										
	0.70 (0.61)	φ80 (3.15")	25 (0.984")	φ95 (3.74")	φ13 (0.512")	φ180 (7.09")	M16	25 (0.984")	φ170 (6.69")	36 (1.42")	140 (5.51")
	0.93 (0.80)										
	1.05 (0.90)										

Bucket capacity : SAE heaped (Struck)

3. ATTACHMENT DIMENSIONS

3.3.4 BOSS SECTION DIMENSIONAL DRAWING

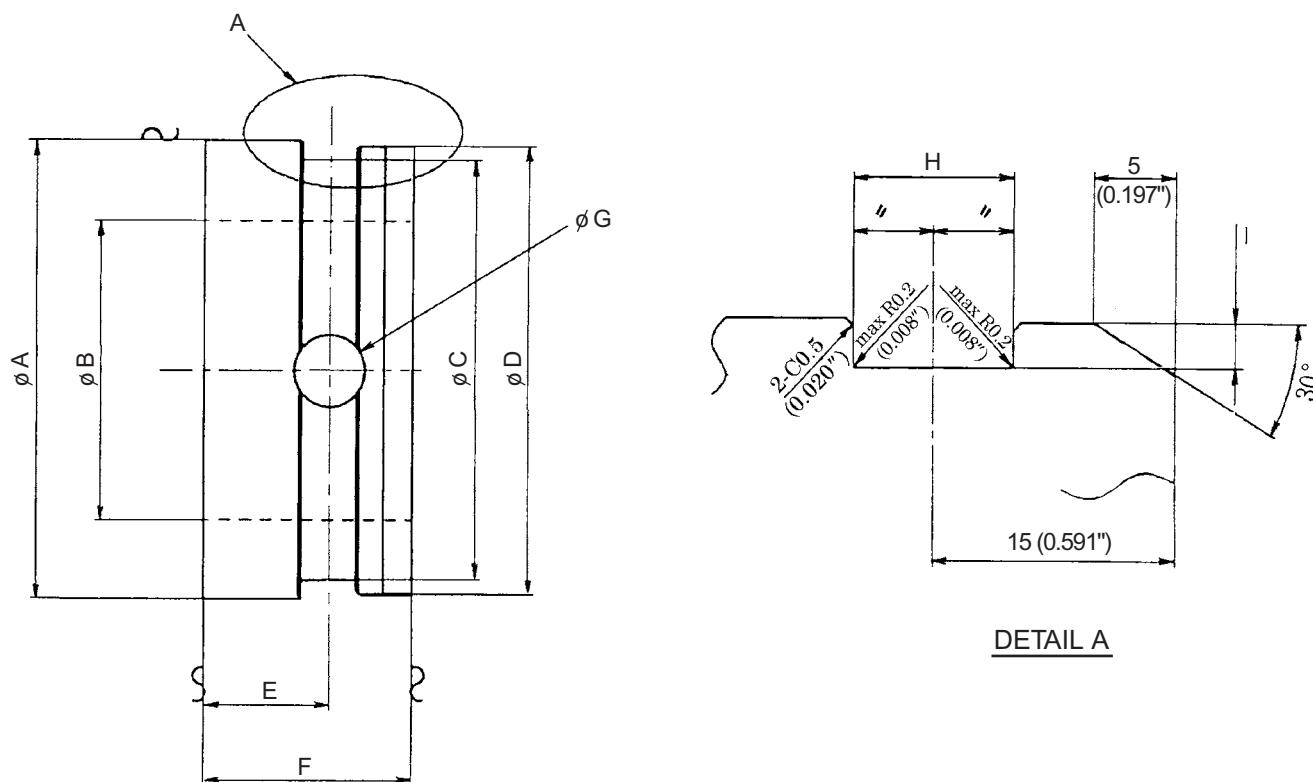


Fig. 3-9 Dimension of boss section

Unit : mm (ft-in)

Type of bucket	Capacity of bucket m ³ (cu•yd)	ϕA	ϕB	ϕC	ϕD	E	F	ϕG	H	I
Normal digging	[STD]									
	0.80 (0.70)									
	0.51 (0.45)	114.3	84	105.5	111.5	23	38	17	13	2.5
	0.70 (0.61)	(4.50")	(3.31")	(4.15")	(4.39")	(0.91")	(1.50")	(0.669")	(0.512")	(0.098")
	0.93 (0.80)									
	1.05 (0.90)									

Bucket capacity : SAE heaped (Struck)

11. TOOLS

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11. TOOLS

11.1 TIGHTENING TORQUES FOR CAPSCREWS AND NUTS

Table11-1 and Table11-2 indicate tightening torques applicable to cases where no special note is given.

Overtightening of bolts may result in a twist-off and a fracture under load.

Insufficient tightening may lead to a loosening or loss of bolts. Always tighten bolts to proper torques.

Table11-1 Tightening torque for metric coarse threads (not plated)

		Unit : N•m (lbf•ft)					
Classification		4.8T		7T		10.9T	
Nominal size		No lubrication	Oil lubrication	No lubrication	Oil lubrication	No lubrication	Oil lubrication
M6	P=1	4.4±0.5 (3.2±0.4)	3.7±0.4 (2.7±0.3)	9.6±1.0 (7.1±0.7)	8.1±0.8 (6.0±0.6)	17.4±1.8 (12.8±1.3)	14.7±1.5 (10.8±1.1)
M8	P=1.25	10.7±1.1 (7.9±0.8)	9.0±0.9 (6.6±0.7)	23.5±2.0 (17.3±1.5)	19.6±2.0 (14.5±1.5)	42.2±3.9 (31.1±2.9)	35.3±3.9 (26.0±2.9)
M10	P=1.5	21.6±2.0 (15.9±1.4)	17.9±1.8 (13.2±1.3)	46.1±4.9 (34.0±3.6)	39.2±3.9 (28.9±2.9)	83.4±8.8 (61.5±6.5)	70.6±6.9 (52.1±5.1)
M12	P=1.75	36.3±3.9 (26.8±2.9)	31.4±2.9 (23.2±2.1)	79.4±7.8 (58.6±5.8)	66.7±6.9 (49.2±5.1)	143±15 (105±11)	121±12 (89.2±8.9)
M14	P=2	57.9±5.9 (42.7±4.4)	49.0±4.9 (36.1±3.6)	126±13 (92.9±9.6)	106±10 (78.2±7.4)	226±20 (167±15)	191±19 (141±14)
M16	P=2	88.3±8.8 (65.1±6.5)	74.5±6.9 (55.0±5.1)	191±20 (141±15)	161±16 (119±12)	343±39 (253±29)	284±29 (209±21)
M18	P=2.5	122±12 (90.0±8.9)	103±10 (75.8±7.2)	265±29 (195±21)	226±20 (167±15)	481±49 (355±36)	402±39 (297±29)
M20	P=2.5	172±17 (127±13)	144±14 (106±10)	373±39 (275±29)	314±29 (232±21)	667±69 (492±51)	559±59 (412±44)
M22	P=2.5	226±20 (167±15)	192±20 (142±15)	500±49 (369±36)	422±39 (311±29)	902±88 (665±65)	755±78 (557±58)
M24	P=3	294±29 (217±21)	235±29 (173±21)	637±69 (470±51)	520±49 (383±36)	1160±118 (856±87)	941±98 (694±72)
M27	P=3	431±39 (318±29)	353±39 (260±29)	941±98 (694±72)	765±78 (564±58)	1700±167 (1250±123)	1370±137 (1010±101)
M30	P=3.5	588±59 (434±44)	490±49 (361±36)	1285±127 (948±94)	1079±108 (796±80)	2300±235 (1700±173)	1940±196 (1430±145)
M33	P=3.5	794±78 (586±58)	667±69 (492±51)	1726±177 (1270±131)	1451±147 (1070±108)	3110±314 (2290±232)	2610±265 (1930±195)
M36	P=4	1030±98 (760±72)	863±88 (637±65)	2226±226 (1640±167)	1863±186 (1370±137)	4010±402 (2960±297)	3360±333 (2480±246)

11. TOOLS

Table11-2 Tightening torques for metric fine threads (not plated)

		Torque value Unit : N•m (lbf•ft)					
Classification		4.8T		7T		10.9T	
Nominal size		No lubrication	Oil lubrication	No lubrication	Oil lubrication	No lubrication	Oil lubrication
M8	P=1.0	11.3±1.1 (8.3±0.8)	9.5±1.0 (7.0±0.7)	24.5±2.0 (18.1±1.5)	20.6±2.0 (15.2±1.5)	44.1±3.9 (32.5±2.9)	37.3±3.9 (27.5±2.9)
M10	P=1.25	22.6±2.0 (16.7±1.5)	18.7±1.9 (13.8±1.4)	48.1±4.9 (35.5±3.6)	41.2±3.9 (30.3±2.9)	87.3±8.8 (64.4±6.5)	73.5±6.9 (54.2±5.1)
M12	P=1.25	39.2±3.9 (28.9±2.9)	33.3±2.9 (24.6±2.1)	85.3±8.8 (62.9±6.5)	71.6±6.9 (52.8±5.1)	154±16 (114±12)	129±13 (95.2±9.6)
M16	P=1.5	92.2±8.8 (68.0±6.5)	77.5±7.8 (57.2±5.8)	196±20 (145±15)	169±17 (125±13)	363±39 (268±29)	304±29 (224±21)
M20	P=1.5	186±19 (137±14)	155±16 (114±12)	402±39 (297±29)	333±29 (246±21)	726±69 (535±51)	608±59 (448±44)
M24	P=2	314±29 (232±21)	265±29 (195±21)	686±69 (506±51)	569±59 (420±44)	1240±118 (915±87)	1030±98 (760±72)
M30	P=2	637±59 (470±44)	530±49 (391±36)	1390±137 (1030±101)	1157±118 (853±87)	2500±255 (1840±188)	2080±206 (1530±152)
M33	P=2	853±88 (629±65)	706±70 (521±52)	1860±186 (1370±137)	1550±155 (1140±114)	3350±334 (2470±246)	2790±275 (2060±203)
M36	P=3	1070±108 (789±80)	892±88 (658±65)	2330±226 (1720±167)	1940±196 (1430±145)	4200±422 (3100±311)	3500±353 (2580±260)

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