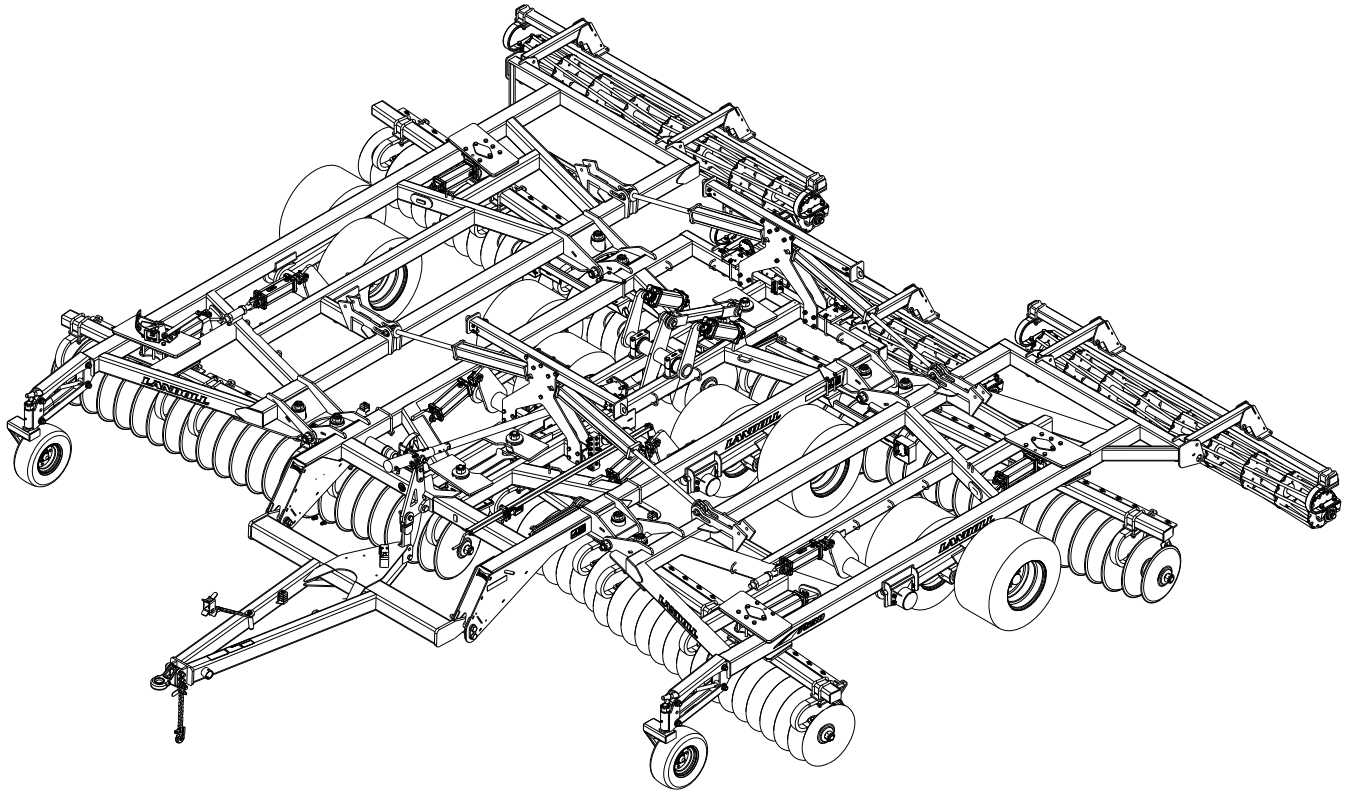
https://truckmanualshub.com/

Model 7530
Adjustable VT Plus
Parts Manual



LANDOLL CORPORATION
1900 North Street
Marysville, Kansas 66508
(785) 562-5381
800-428-5655 ~ WWW.LANDOLL.COM

Manuals for the 7530 VT Plus	
MANUAL NUMBER	**MANUAL NAME**
F-941	7530 VT Plus Operator’s Manual
F-942	7530 VT Plus Parts Manual

https://truckmanualshub.com/

INDEX

Table of Contents

1 Illustrated Parts List

Instructions For Ordering Parts **1-1**

Center Frame Assemblies **1-2**
Frame Assembly Center 23’-26’-29’ 1-3
Frame Assembly Center 32’-35’ 1-5
Frame Assembly Center Lift (Before 02-01-2020) 1-7
Frame Assembly Center Lift (After 02-01-2020) 1-9
Frame Assembly Center Lift Cylinders & Depth Stop 1-11
Radius Rod Lift Assembly 1-12
Depth Stop Assembly 1-13

Hitch Assemblies **1-14**
Hitch Assembly 1-15
Ball & Clevis Hitches 1-16
7,000 Lb. Sidewind Jack Assembly 1-17

Hydraulic Leveler Assemblies **1-18**
Hydraulic Leveler Assembly 1-19
Leveler Tube Spring Assembly 1-20
Leveler Hydraulic Assembly 1-23

Wing Frame Assemblies **1-24**
Frame Assembly Wing (Before 02-01-2020) 1-25
Frame Assembly Wing (After 02-01-2020) 1-29

Hub & Spindles **1-32**
Hub and Spindle Assembly - 156972 1-33
Hub and Spindle Assembly - 223440 1-35

Front Gauge Wheel Assemblies **1-36**
Front Gauge Wheel Assembly 1-37

https://truckmanualshub.com/

Disc Gang Assemblies **1-38**
Disc Gang Assembly 1-39
Gang Adjust Assembly Center 1-43
Gang Assembly Center 1-45
Gang Assembly Wing 23’ 1-47
Gang Assembly Wing 26’ 1-49
Gang Assembly Wing 29’/32’/35’ 1-51
Gang Wing Gauge 7530-23’ 1-53
Gang Wing Gauge 7530-26’ - 35’ 1-55
7530-23’ Disc Gang Placement 1-57
7530-26’ Disc Gang Placement 1-59
7530-29’ Disc Gang Placement 1-61
7530-32’ Disc Gang Placement 1-63
7530-35’ Disc Gang Placement 1-65

Lift Hydraulic Assemblies **1-66**
Lift Hydraulic Assembly 23’/26’/29’ 1-67
Lift Hydraulic Assembly 32’/35’ 1-69

Fold Assemblies **1-70**
Fold Assembly 1-71
Fold Hydraulic Assembly 7530-23’/26’/29’ 1-73
Fold Hydraulic Assembly 7530-32’/35’ 1-75

Hydraulic Gangs Assemblies **1-76**
Hydraulic Gangs Assembly 7530-23’ 1-77
Hydraulic Gangs Assembly 7530-26’/29’ 1-79
Hydraulic Gangs Assembly 7530-32’/35’ 1-81

Cylinder Assemblies **1-82**
Cylinder - Rephase Assembly 3-3/4 X 10 (1” Clevis Pins) 1-82
Cylinder - Rephase Assembly 4 X 10 (1” Clevis Pins) 1-83
Cylinder - Rephase Assembly 4 X 10 (1-1/4” Clevis Pins) 1-84
Cylinder - Rephase Assembly 4-1/2 X 10 1-85
Cylinder - Rephase Assembly 3-3/4 X 8 1-86
Cylinder - Rephase Assembly 4 X 8 1-87
Cylinder - Rephase Assembly 4-1/2 X 8 1-88
Cylinder - 4” X 30” (1-1/2” Dia Rod) 1-89
Cylinder - 3-1/2” X 6” 1-90
Cylinder - 2-1/2” X 1-1/2” 1-91
Cylinder - 2-1/2” X 2-1/2” 1-92

Electrical **1-93**
Electrical Assembly W/ LED Lights 1-95

Decals **1-97**
Decal Locations & Arrangements 1-99

Attachments **1-100**
Single Reel Assembly 7530-23’/26’/29’ 1-101
Single Reel Assembly 7530-32’/35’ 1-103
Conditioner Reel Single Assembly 1-105
Hydraulic Conditioner Reel Single Assembly 1-107
Conditioner Reel/Gangbar Assembly 1-109
Double Round Reel Assembly 23’/26’/29 1-111
Double Flat Reel Assembly 23’/26’/29’ 1-113
Double Reel Assembly 32’ 1-115
Double Reel Assembly 35’ 1-117
Reel Double Spring Assembly 1-119
Reel Double Hydraulic Assembly 23’/26’/29’ 1-121
Reel Double Assembly 32’ 1-123
Reel Double Assembly 35’ 1-125
Double Round Reel Assembly 1-127
Double Flat Reel Assembly 1-129
Double Flat Reel Assembly Center 32’ & 35’ 1-131
Double Flat Reel Assembly Wing 35’ 1-133
Conditioner Reel Hydraulic Assembly 1-135
Reel Hydraulic Manifold-Tee-Clamp Assembly 1-137

Rear Tow Hitch **1-138**
Rear Tow Hitch Assembly (1 of 2) 1-139
Rear Tow Hitch Assembly (2 of 2) 1-141

2 Index

https://truckmanualshub.com/

https://truckmanualshub.com/

Instructions For Ordering Parts

ORDER PARTS FROM LANDOLL PARTS DISTRIBUTION CENTER

**** Repair parts must be ordered through an Authorized Dealer ****

PHONE NO: 1-800-423-4320 OR 1-785-562-5381 **FAX NO: 888-527-3909**
ORDER ONLINE: Dealer.landoll.com

IDENTIFICATION PLATE

The identification plate, which lists the model number and serial number, is located on the front of the frame. **(See Figure 1-1.)**

SERIAL NUMBER NOMENCLATURE

The serial number for the 7530 VT is located on the identification plate.

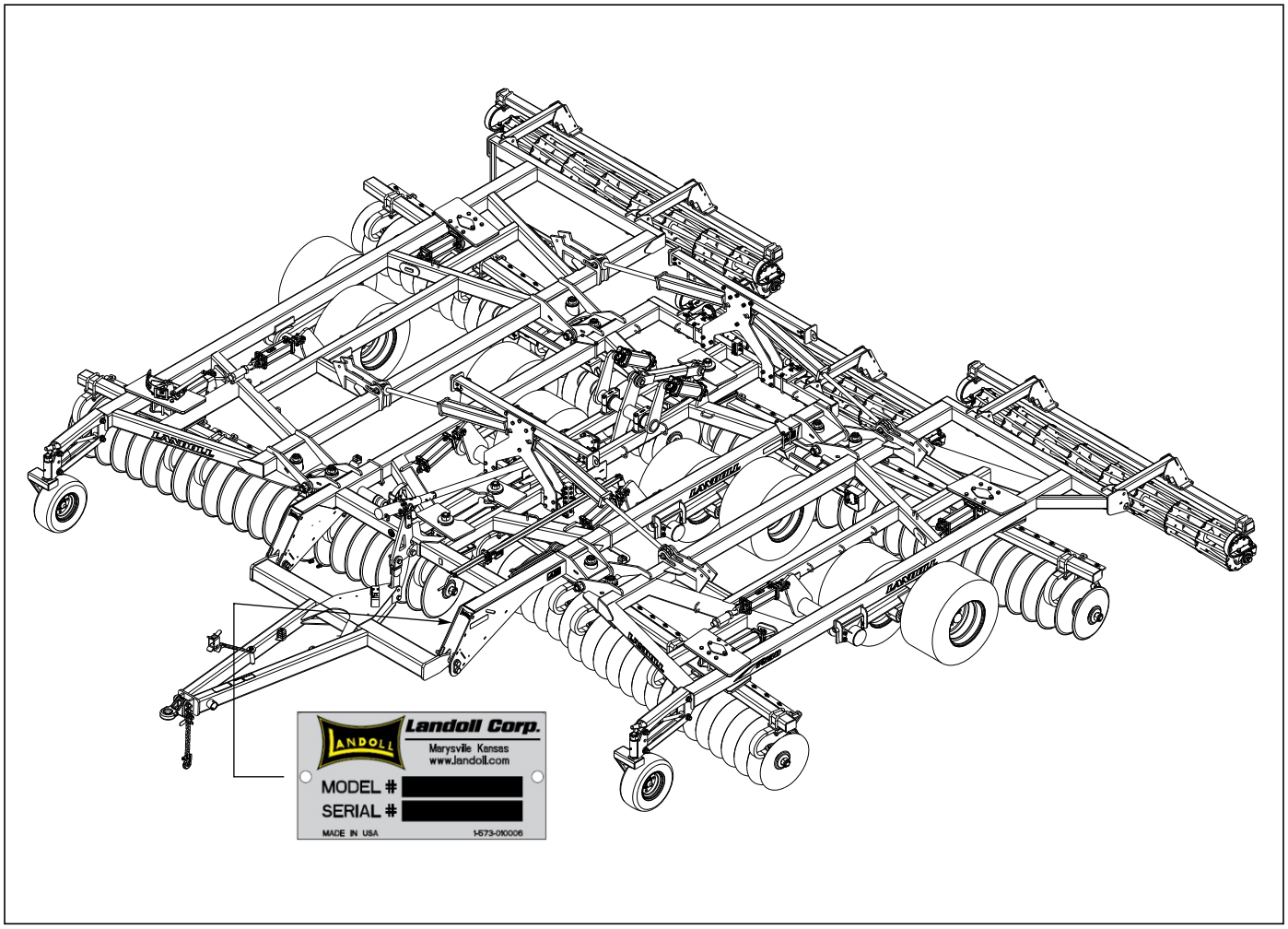


Figure 1-1: Identification Plate and Location

https://truckmanualshub.com/

Center Frame Assemblies

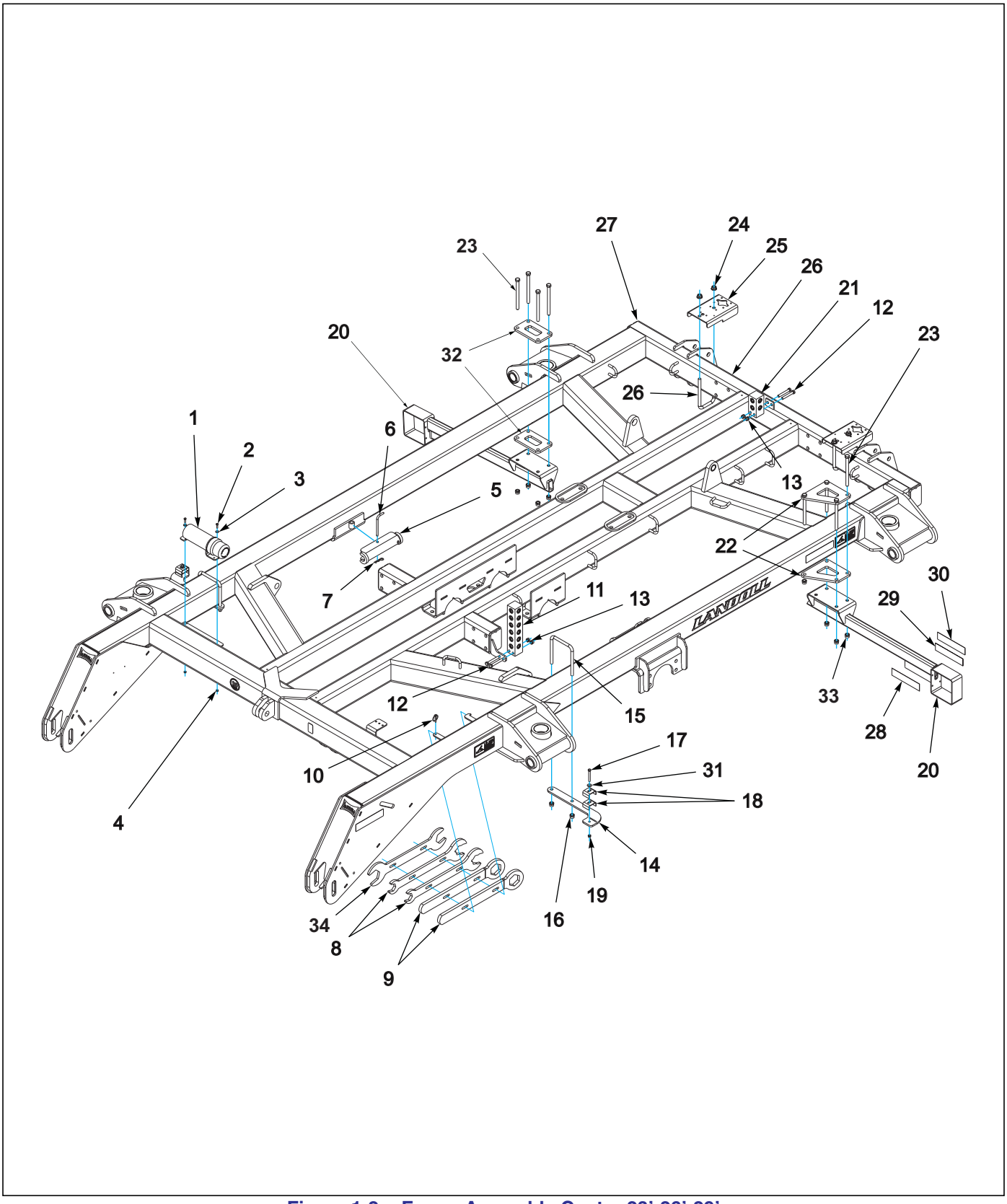


Figure 1-2: Frame Assembly Center 23'-26'-29'

https://truckmanualshub.com/

Frame Assembly Center 23’-26’-29’

ITEM	PART NO.	DESCRIPTION	QTY.
1	142753	MANUAL HOLDER	1
2	1-654-010047-06	SCREW,HX CP 1/4-20UNCX1 GR5	2
3	1-861-010032-07	WASHER,FLAT 1/4 ZP	10
4	1-512-010005-01	NUT,HEX,SLFLKG GRB 1/4-20	2
5	141274	LOCKOUT, 1-3/8 ROD X 10 **(BEFORE S/N-75M1700030)**	2
5	193844	LOCKOUT WLDMT 2" ROD X 10 **(AFTER S/N-75M1700030)**	2
6	104358	L PIN,CYL STOP	2
7	1-557-010403	HAIRPIN 1/8	2
8	141109	WRENCH, ADJUSTMENT	2
9	140533	GANG WRENCH	2
10	70239854	PIN QUICK HITCH	1
11	207952	MANIFOLD FRONT 7530	1
12	1-654-010055-11	SCREW,HX CP 1/2-13UNCX3-1/2	4
13	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	4
14	207873	PLATE, CYL MOUNT	2
15	141269	U-BOLT, WING STABILIZER	2
16	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	4
17	1-654-010051-13	SCREW,HX CP,3/8-16UNCX3,GR5	2
18	2-181-010001	HOSE CLAMP	4
19	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	2
20	207927	BRACKET WLDMT, LIGHT NC	1
21	198355	MANIFOLD, RR 7431-20/23/26/29	2
22	207934	PLATE, LIGHT ARM **(BEFORE 6-20-2018)**	2
22	213828	PLATE, LIGHT ARM LT **(AFTER 6-20-2018)**	2
23	123096	SCREW,HX CP 5/8-11UNCX7.50GR5**(BEFORE 6-20-2018)**	6
23	1-654-010059-21	SCREW,HEX CAP,5/8-11UNCX8 GR5 **(AFTER 6-20-2018)**	8
24	100827	NUT,FLG HD,SERRATED,5/8-11	4
25	164138	MOUNT, LIGHT TAIL	2
26	157648	U-BOLT, HYDRAULIC MNT	2
27	207778	FRAME WLDMT CENTER NARROW	1
28	528934	REFLECTOR - YELLOW	2
29	528933	REFLECTOR - RED	2
30	528938	STRIPE, ORANGE	2
31	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	2
32	213829	PLATE, LIGHT ARM RT **(AFTER 6-20-2018)**	2
33	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11 **(AFTER 6-20-2018)**	8
34	219789	WRENCH, GANG ADJ	1

https://truckmanualshub.com/

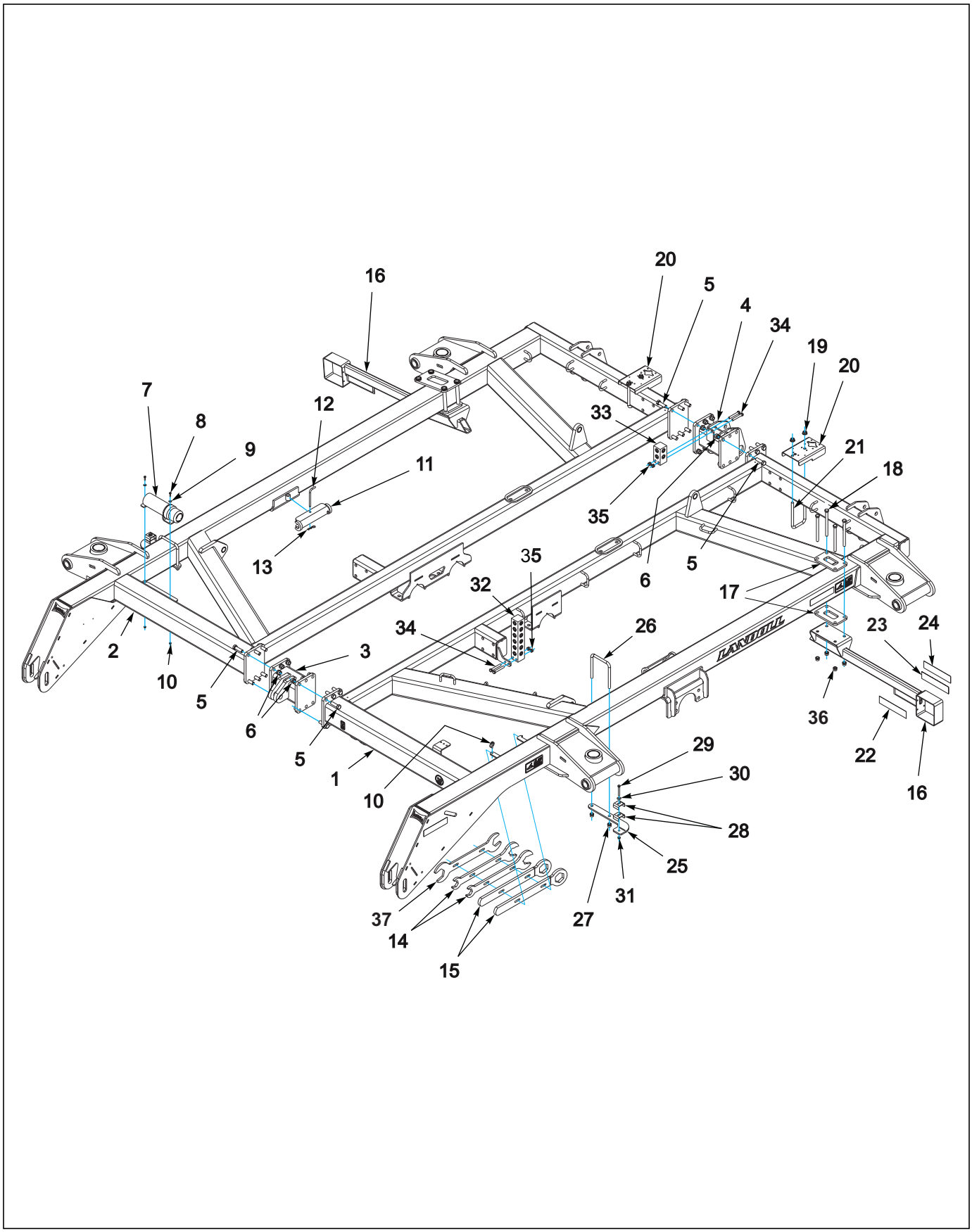


Figure 1-3: Frame Assembly Center 32'-35'

https://truckmanualshub.com/

Frame Assembly Center 32’-35’

ITEM	PART NO.	DESCRIPTION	QTY.
1	210238	CENTER, FRAME LT HALF WLDMT	1
2	210237	CENTER, FRAME RT HALF	1
3	210248	MOUNT, FRONT FRAME WLDMT	1
4	210251	MOUNT, REAR FRAME WLDMT	1
5	1-654-010087-07	HHCS, 3/4-16UNFX2.5-GR8-ZP 5	24
6	1-512-010002-16	NUT,3/4-16 HEX,SLFLKG, GRC	24
7	142753	MANUAL HOLDER	1
8	1-654-010047-06	SCREW,HX CP 1/4-20UNCX1 GR5	2
9	1-861-010032-07	WASHER,FLAT 1/4 ZP	2
10	1-512-010005-01	NUT,HEX,SLFLKG GRB 1/4-20	2
11	193844	LOCKOUT WLDMT 2" ROD X 10	2
12	104358	L PIN,CYL STOP	2
13	1-557-010403	HAIRPIN 1/8	2
14	141109	WRENCH, ADJUSTMENT	2
15	140533	GANG WRENCH	2
16	207927	BRACKET WLDMT, LIGHT, NC	2
17	207934	PLATE, LIGHT ARM **(BEFORE 6-20-2018)**	4
17	213829	PLATE, LIGHT ARM RT **(AFTER 6-20-2018)**	4
18	123096	SCREW,HX CP 5/8-11UNCX7.50GR5**(BEFORE 6-20-2018)**	6
18	1-654-010059-21	SCREW,HEX CAP,5/8-11UNCX8 GR5 **(AFTER 6-20-2018)**	8
19	100827	NUT,FLG HD,SERRATED,5/8-11	4
20	164138	MOUNT, LIGHT TAIL	2
21	157648	U-BOLT, HYDRAULIC MNT	2
22	528934	REFLECTOR - YELLOW	2
23	528933	REFLECTOR - RED	2
24	528938	STRIPE, ORANGE	2
25	207873	PLATE, CYL MOUNT	2
26	141269	U-BOLT, WING STABILIZER	2
27	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	4
28	2-181-010001	HOSE CLAMP	4
29	1-654-010051-16	SCREW HX CP 3/8-16UNCX3-3/4G5	2
30	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	2
31	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	2
32	211959	MANIFOLD, FRONT 7530-32 ASSY	1
33	198355	MANIFOLD, RR 7431-20/23/26/29	1
34	1-654-010055-11	SCREW,HX CP 1/2-13UNCX3-1/2	4
35	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	4
36	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11 **(AFTER 6-20-2018)**	8
37	219789	WRENCH, GANG ADJ	1

https://truckmanualshub.com/

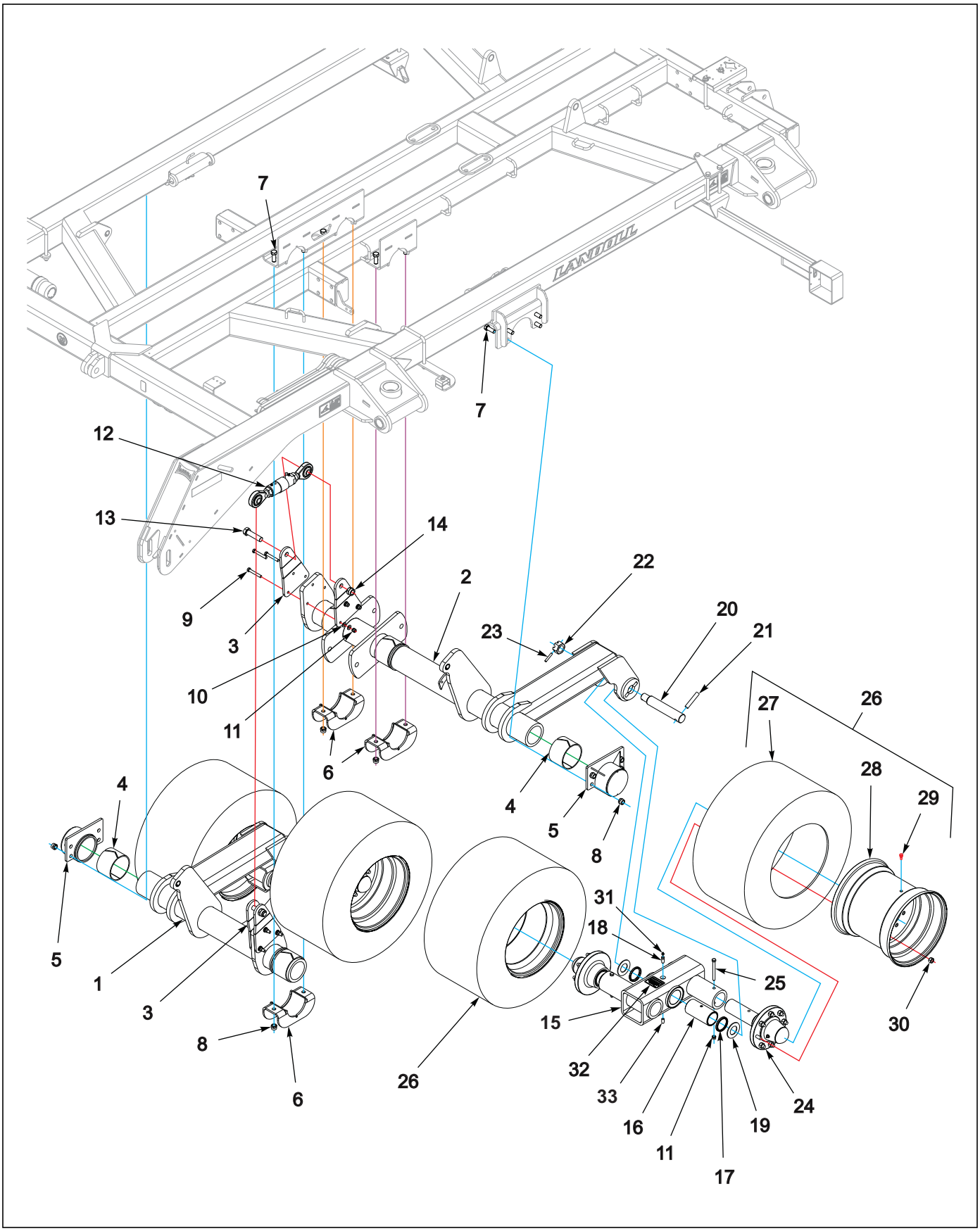


Figure 1-4: Frame Assembly Center Lift (Before 02-01-2020)

https://truckmanualshub.com/

Frame Assembly Center Lift (Before 02-01-2020)

ITEM	PART NO.	DESCRIPTION	QTY.
1	198439	LIFT WLDMT CENTER RIGHT NC **(23'- 29') (BEFORE S/N 75M1700030)**	1
1	210310	LIFT, CENTER RT-NC 1-1/4 PIN **(23'- 29') (AFTER S/N 75M1700030)**	1
1	198443	LIFT, CENTER RIGHT WC WLDMT **(32'-35')**	1
2	198440	LIFT WLDMT CENTER LEFT NC **(23'- 29') (BEFORE S/N 75M1700030)**	1
2	210311	LIFT, CENTER LT-NC 1-1/4 PIN **(23'- 29') (AFTER S/N 75M1700030)**	1
2	198444	LIFT, CENTER LEFT WC WLDMT **(32'-35')**	1
3	171063	PLATE, OFFSET	4
4	140519	BEARING, UHMW 4IN	5
5	141209	BEARING CAP, LIFT	2
6	141234	BEARING CAP, LIFT BLUE	3
7	1-654-010061-05	SCREW,HHC,3/4-10UNCX2,GR5,ZP	14
8	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	15
9	1-654-010055-11	SCREW,HX CP 1/2-13UNCX3-1/2	6
10	1-861-010032-14	WASHER, FLAT 1/2" N ZP/CD	12
11	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	10
12	167568	RAD ROD ASSY, LIFT **(SEE PAGE 1-12)**	1
13	1-654-010065-13	SCREW, HX CP 1-8UNC X 4 GR5	2
14	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	2
15	204544	WALKING BEAM ASSY 3" **(BEFORE S/N 75M1700030) (INCL16-18)**	2
15	198338	WALKING BEAM ASSY 3" **(AFTER S/N 75M1700030) (INCL16-18)**	2
16	204548	TANDEM PIVOT ASSY 2" **(204544, BEFORE S/N 75M1700030)**	2
16	200311	TANDEM PIVOT ASSY 2-1/2" **(198338, AFTER S/N 75M1700030)**	2
17	198322	SEAL, V17, DOUBLE LIP 2" **(204544, BEFORE S/N 75M1700030)**	4
17	198323	SEAL, V17, DOUBLE LIP 2-1/2" **(198338, AFTER S/N 75M1700030)**	4
18	212046	SCREW, SET FOR ZERK **(AFTER 10-1-2018)**	2
19	171070	WASHER, THRUST 2 **(204544, BEFORE S/N 75M1700030)**	4
19	164563	WASHER, THRUST 2-1/2 **(198338, AFTER S/N 75M1700030)**	4
20	207849	SPINDLE WALKING BEAM 2" **(204544, BEFORE S/N 75M1700030)**	2
20	156991	SPINDLE, WALKING BEAM **(198338, AFTER S/N 75M1700030)**	2
21	156992	PIN, WALKING BEAM SPINDLE	2
22	119118	NUT 1-1/2-12UNF HEX SLOTTEDZP	2
23	127712	PIN SPRING SLOTTED 3/8X2-1/4	2
24	156972	HUB & SPINDLE ASSY, 8 BOLT **(SEE PAGE 1-33)**	4
25	1-654-010055-15	SCR, HX CP, 1/2-13UNCX5 GR5	4
26	193130	TIRE&WHEEL ASSY, 480/45R17 AG **(INCL 204386, 193131 & TR575)**	4
26	171010	TIRE & WHEEL ASSY,380/55RX16.5 **(BEFORE JANUARY 2019)**	4
26	215350	TIRE&WHL ASSY, VF410/50R16.5 **(AFTER JANUARY 2019)**	4
27	204386	TIRE, BKT VF 480/45R17	4
27	165236	TIRE 380/55R 16.5 IMP **(BEFORE JANUARY 2019)**	4
27	215352	TIRE, VF410/50R16.5 **(BKT) (AFTER JANUARY 2019)**	4
28	193131	WHEEL, 8 BOLT **(USED ON 204386 TIRE)**	4
28	171011	WHEEL, 8 BOLT **(USED ON 165236 OR 215352 TIRE)**	4
29	TR575	VALVE STEM TUBELESS TIRE	4
30	102600	NUT, WHEEL BOLT, 5/8-18	32
31	1-298-010001-1	ZERK FITTING 1/4 SAE **(AFTER 10-1-2018)**	2
32	215341	DECAL, GREASE WALKER **(AFTER 10-1-2018)**	2
33	200129	SCREW SOCKET HD CAP 5/16-24X1 **(BEFORE S/N 75E1800100)**	4
33	15G816ER	SCREW SET SOC HD CPPT.5-13X1 **(AFTER S/N 75E1800100)**	2

https://truckmanualshub.com/

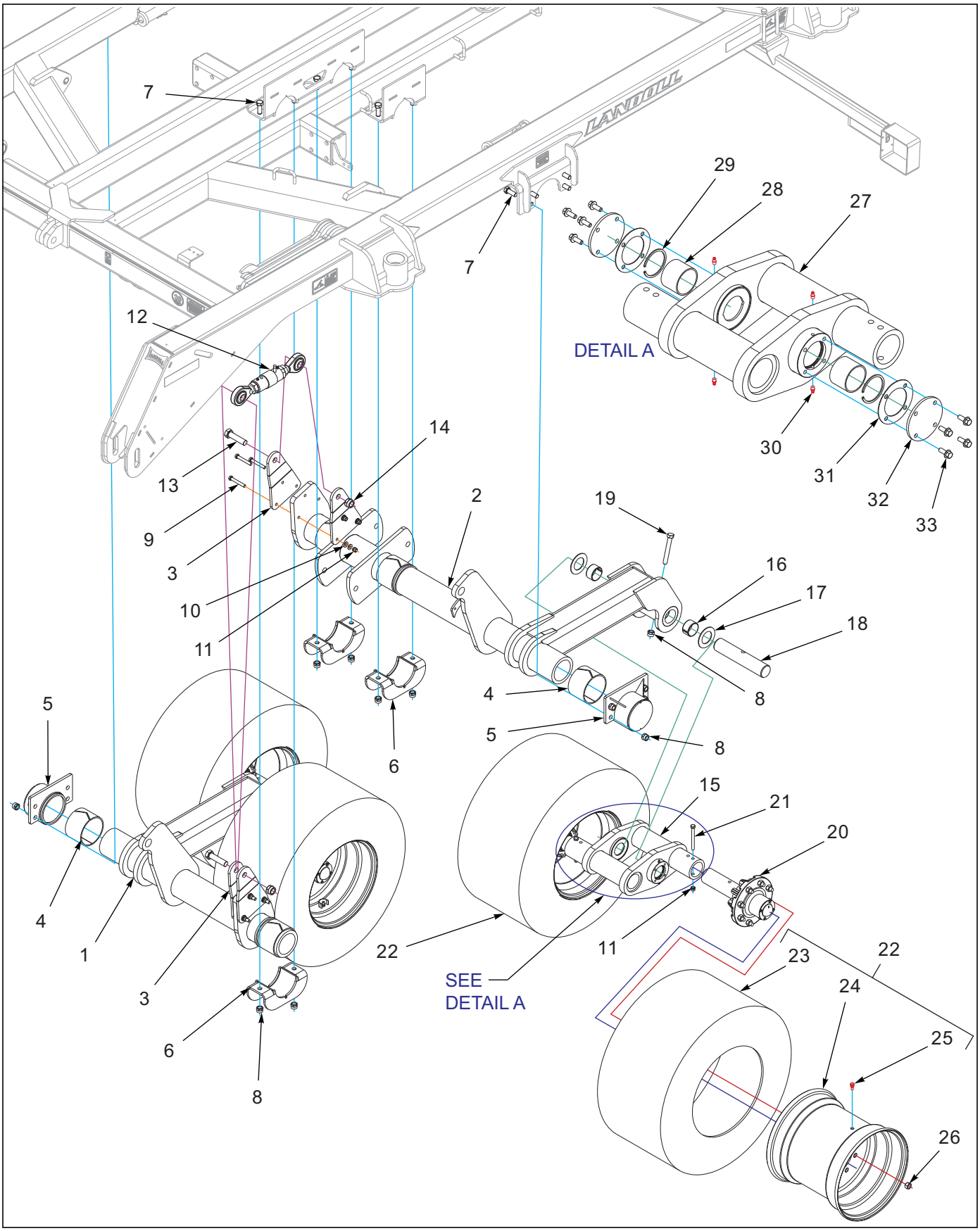


Figure 1-5: Frame Assembly Center Lift (After 02-01-2020)

https://truckmanualshub.com/

Frame Assembly Center Lift (After 02-01-2020)

ITEM	PART NO.	DESCRIPTION	QTY.
1	223510	LIFT, CENTER RT-NC1-1/4PIN WLD **(23'- 29')**	1
1	223512	LIFT, CENTER RIGHT-WC WLDMT **(32'-35')**	1
2	223511	LIFT, CENTER LT-NC1-1/4PIN WLD**(23'- 29')**	1
2	223513	LIFT, CENTER LEFT-WC WLDMT **(32'-35')**	1
3	171063	PLATE, OFFSET	4
4	140519	BEARING, UHMW 4IN	5
5	141209	BEARING CAP, LIFT	2
6	141234	BEARING CAP, LIFT BLUE	3
7	1-654-010061-05	SCREW,HHC,3/4-10UNCX2,GR5,ZP	14
8	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	15
9	1-654-010055-11	SCREW,HX CP 1/2-13UNCX3-1/2	6
10	1-861-010032-14	WASHER, FLAT 1/2" N ZP/CD	12
11	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	10
12	167568	RAD ROD ASSY, LIFT **(SEE PAGE 1-12)**	1
13	1-654-010065-13	SCREW, HX CP 1-8UNC X 4 GR5	2
14	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	2
15	223526	ASSY, WALKER 3SP/2-1/2 PIN **(INCLUDES ITEMS 27-29**	2
16	198351	CONNEX, 2-3/4 X 2-1/2 X 1-1/2L	4
17	164563	WASHER, THRUST 2-1/2	4
18	223528	SPINDLE, WALKBEAM,2-1/2X12-1/2	2
19	1-654-010061-16	SCREW 3/4-10UNCX5-1/2 HXCP G5	2
20	223440	ASSY, 8 BOLT HUB & SPINDLE **(SEE PAGE 1-35)**	4
21	1-654-010055-15	SCR, HX CP, 1/2-13UNCX5 GR5	4
22	193130	TIRE&WHEEL ASSY, 480/45R17 AG **(INCLUDES ITEMS 23-25)**	4
23	204386	TIRE, BKT VF 480/45R17	4
24	193131	WHEEL, 8 BOLT	4
25	TR575	VALVE STEM TUBELESS TIRE	4
26	102600	NUT, WHEEL BOLT, 5/8-18	32
27	223525	WALKING TANDEM2-1/2,3 SP WLDMT **(INCLUDES ITEM 30)**	2
28	187163	BUSHING,2-3/4 X 2-1/2 X 2 LONG	4
29	217560	SNAP RING, INTERNAL 2-3/4	4
30	171024	FITTING, GREASE 5/16-24 STR	4
31	217646	GASKET, ENDCAP	4
32	217568	ENDCAP, WALKER 2-1/2"	4
33	219795	SCREW, HEX FLANGE HD, 3/8 X 1	16

https://truckmanualshub.com/

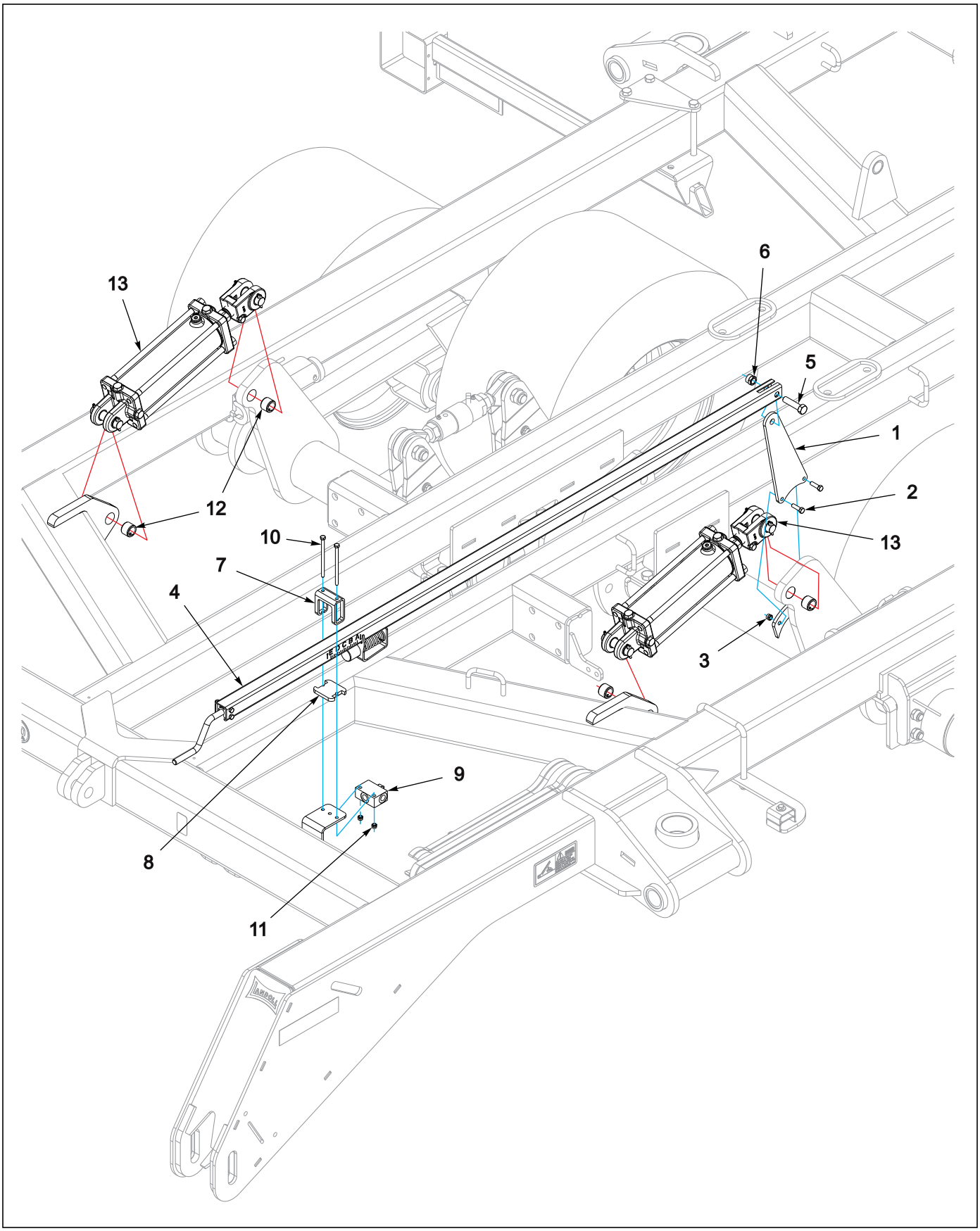


Figure 1-6: Frame Assembly Center Lift Cylinders & Depth Stop

https://truckmanualshub.com/

Frame Assembly Center Lift Cylinders & Depth Stop

ITEM	PART NO.	DESCRIPTION	QTY.
1	164124	MOUNT, DEPTH CONTROL	1
2	1-654-010051-06	SCREW,HEX CAP 3/8-16UNCX1-1/4	2
3	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	4
4	192814	STOP ASSY, DEPTH 84-1/2" **(SEE PAGE 1-13)**	1
5	1-654-010059-07	SCREW HX CP 5/8-11UNCX2-1/2G5	1
6	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	1
7	165265	GUIDE, DEPTH STOP	1
8	165257	PAD, SLIDE	1
9	203467	VALVE-LIMIT, STROKE	1
10	171556	SCREW,HEX CP,5/16-18UNCX5-1/2 GR5	2
11	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	2
12	192890	BUSHING 1-3/8ODX1 IDX1 STEEL **(BEFORE S/N 75M1700030)**	4
12	2-150-010174	BUSHING,1-5/8X1-1/4X1 **(AFTER S/N 75M1700030)**	4
13	140470	CYLINDER 4X10 REPHASE **(BEFORE S/N 75M1700030) (SEE PAGE 1-83)**	2
13	184784	CYLINDER, 4-1/2 X 10, REPHASE **(AFTER S/N 75M1700030) (SEE PAGE 1-85**	2

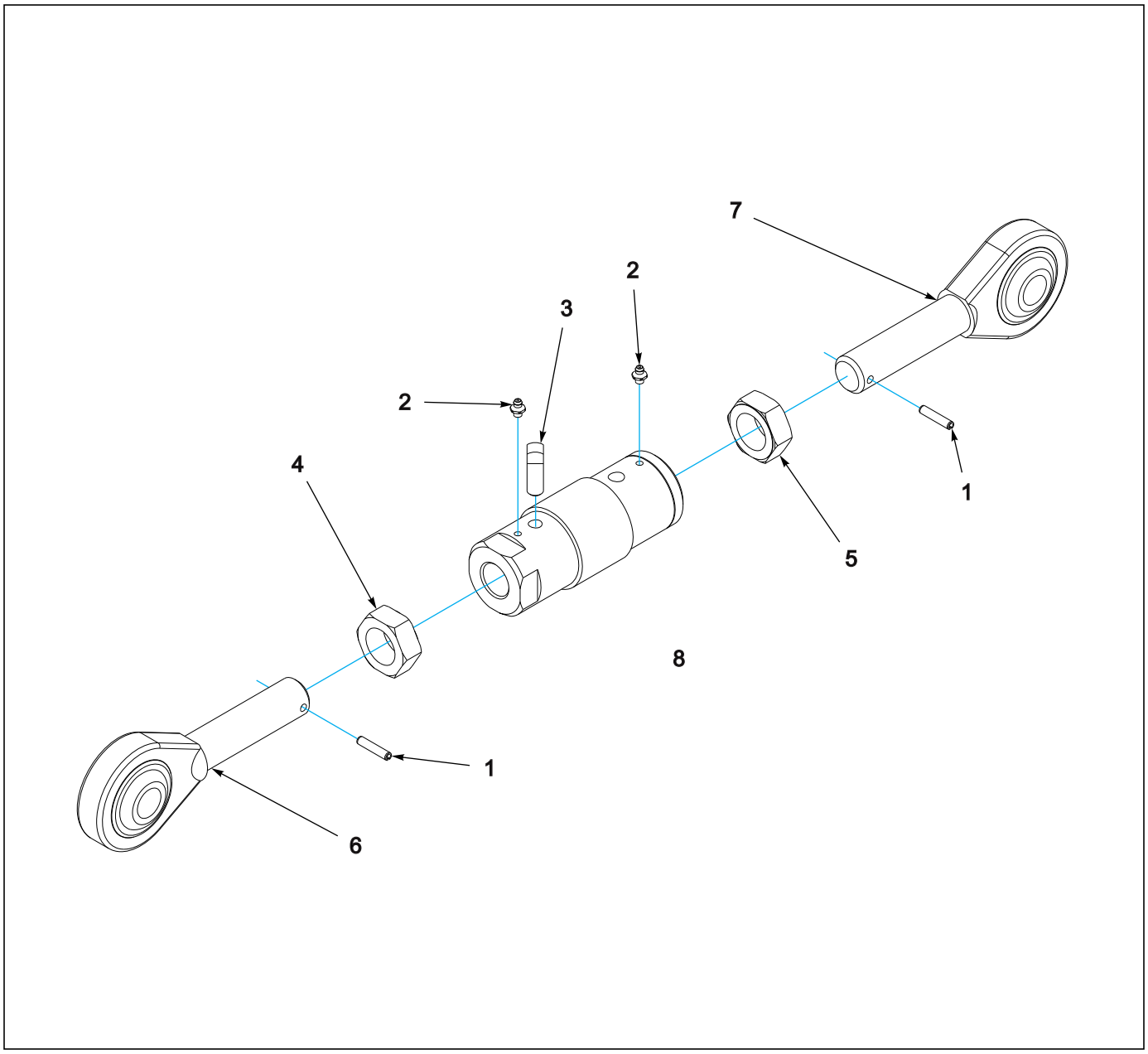


Figure 1-7: Radius Rod Lift Assembly

Radius Rod Lift Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
--	167568	RAD ROD ASSY, LIFT	
1	0600-250-01250	ROLL PIN 1/4X1-1/4 LONG	2
2	1-298-010001-1	ZERK FITTING 1/4 SAE	2
3	1-654-010080-2	SCREW SET1/2X1-1/4 SQHD CP PT	1
4	100823	NUT,HEX JAM,1-1/4-7 GR2	1
5	153803	NUT 1-1/4-7 HX JAM,UNC LH GR2	1
6	159553	SCREW SHORT LH RADIUS ROD	1
7	159557	SCREW, SHORT, RH RADIUS ROD	1
8	167569	RADIUS ROD WELDMENT 7"	1

https://truckmanualshub.com/

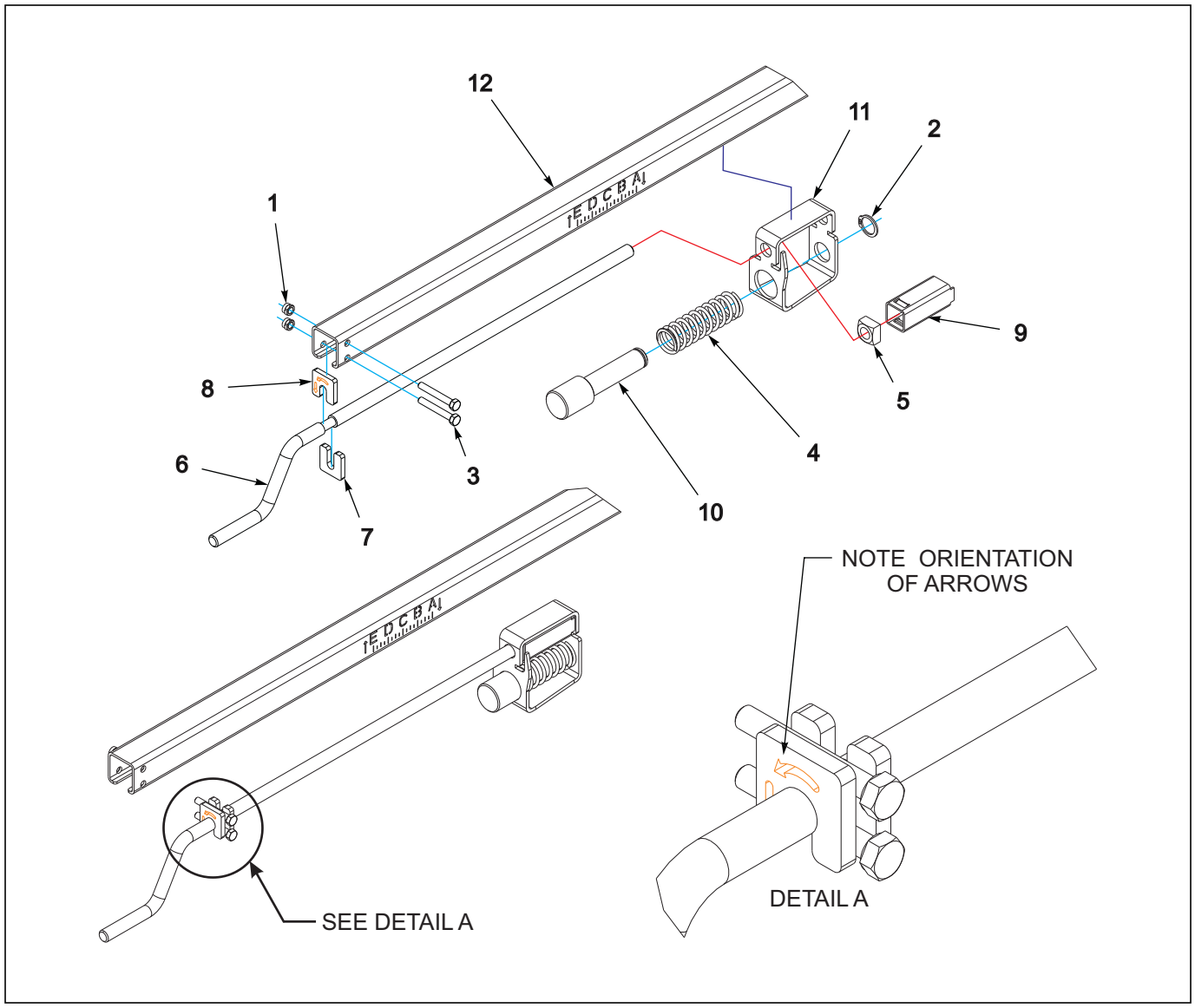


Figure 1-8: Depth Stop Assembly

Depth Stop Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
--	192814	STOP ASSY, DEPTH 84-1/2"	
1	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	2
2	1-630-010021-03	RING, RETAINING 1.0 HD	1
3	108628	SCREW HX CP 5/16-18UNCX2-1/4	2
4	122917	SPRING COMPRESSION,4-1/2 MONO	1
5	144048	NUT, SQ 5/8-11 GR5	1
6	165258	HANDLE, DEPTH STOP	1
7	165259	STOP, HANDLE LONG	1
8	165260	STOP, HANDLE SHORT	1
9	166717	SQ TUBE, FLOATING	1
10	174708	PIN, DEPTH STOP	1
11	174709	SQ TUBE, DEPTH STOP	1
12	192815	SQ TUBE, DEPTH STOP 84-1/2"	1

Hitch Assemblies

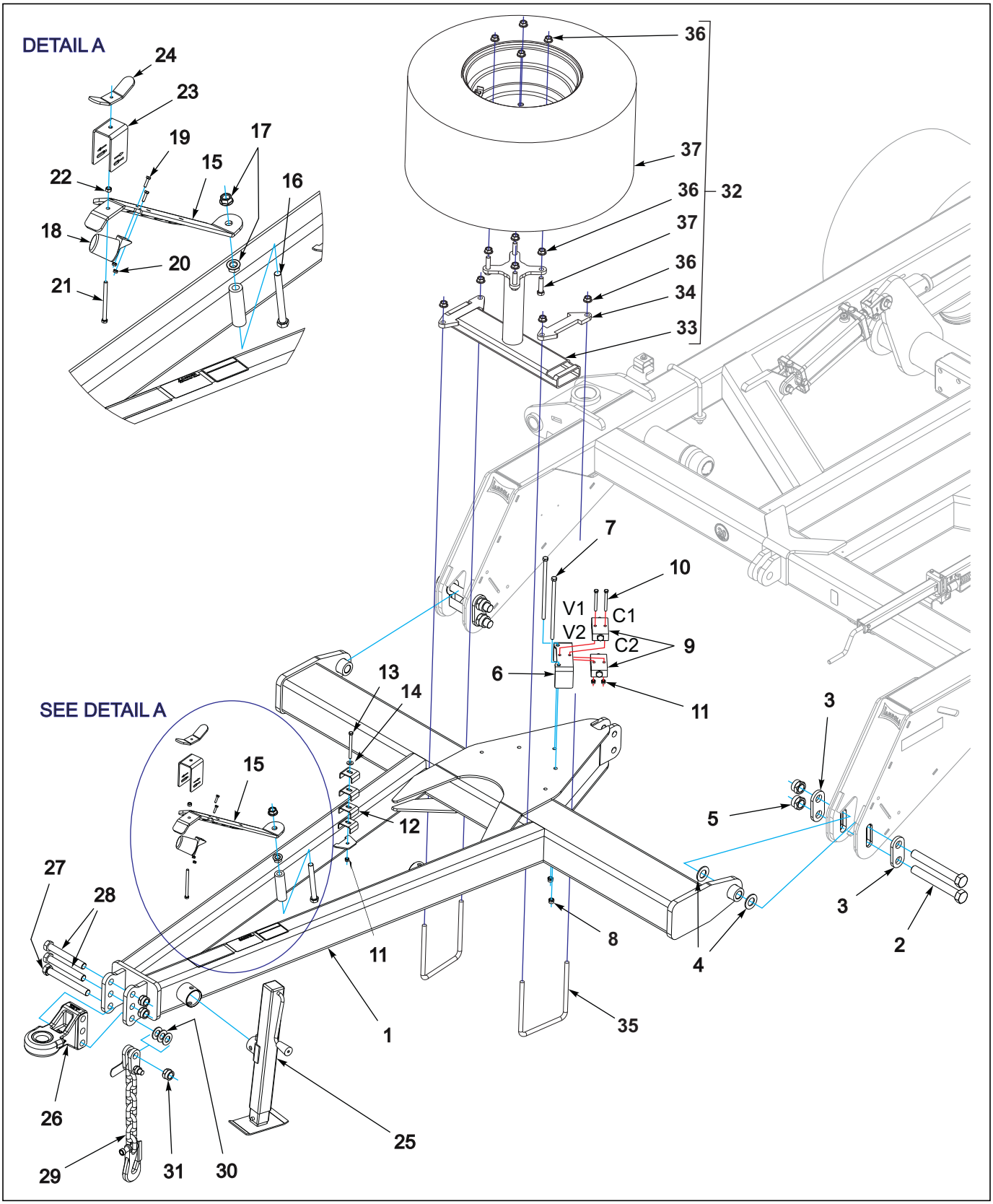


Figure 1-9: Hitch Assembly

https://truckmanualshub.com/

Hitch Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
1	206679	HITCH WLDMT NC **(23-29')**	1
1	210269	HITCH, WC WLDMT **(32'-35')**	1
2	184795	SCREW HX CP 1-1/4-7UNCX10 GR8	4
3	207850	PLATE, HITCH MOUNT 1-1/4	4
4	116100	WASHER 1-1/4 NAR FL ZP/CD	4
5	101385	NUT,HEX SLFLKG,1-1/4-7 GRB	4
6	174695	CLAMP, HOSE HOLDER	1
7	131081	SCREW,HEX CAP 1/2-13X11	2
8	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	2
9	124696	VALVE,CHK DBL PILOT O-RING	2
10	1-654-010051-15	SCREW HXCP 3/8-16UNCX3-1/2 G5	2
11	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	3
12	2-181-010001	HOSE CLAMP	4
13	129698	SCREW,HXCP,3/8-16UNCX4-1/2GR5	1
14	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	1
15	200829	BRACKET, HOSE HOLDER	1
16	1-654-010061-19	SCREW,HX CP 3/4-10UNCX7 GR5	1
17	103841	NUT,FLG,LNK,SERRATED 3/4-10UNC	2
18	2-368-010287	HARNESS, STOR-A-WAY	1
19	1-654-010047-06	SCREW,HX CP 1/4-20UNCX1 GR5	2
20	1-512-010005-01	NUT,HEX,SLFLKG GRB 1/4-20	2
21	196754	SCREW,HH 3/8-16X5,GR5,FUL THRD	1
22	1-512-010007-07	NUT, HEX 3/8-16 ZP	1
23	177398	CLAMP, HOSE HOLDER, LONG	1
24	141249	WING NUT, HOSE HOLDER	1
25	140647	JACK, SIDE WIND 7000/8000 LB **(SEE PAGE 1-17)**	1
26	189451	HITCH, BALL CAT IV 3-HOLE **(SEE PAGE 1-16)**	1
27	1-654-010125-22	SCREW HX CP 1-8UNCX8-1/2G8ZP	1
28	153696	BOLT, HITCH CLEVIS	2
29	156950	SAFETY CHAIN, 41,000 LB	1
30	1-861-010032-24	WASHER FL 1IN NARROW ZP	3
31	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	3
32	211926	ASSY, SPARE TIRE 480/45R17 **(OPTIONAL) (INCLUDES ITEMS 33 THRU 35 AND 480/45R17 WHEEL ASSY)**	1
32	221274	ASSY, SPARE BKT 410/50R16.5 **(OPTIONAL) (INCLUDES ITEMS 33 THRU 35 AND 410/50R16.5 WHEEL ASSY)**	1
33	211928	WLDMT MOUNT, SPARE TIRE	1
34	225087	MOUNT PLATE, OFFSET	2
35	211933	U-BOLT, WING STABILIZER	2
36	29SFFL 5811	NUT,FLANGE HEAD LOCK5/8-11UNC	12
37	193130	TIRE&WHEEL ASSY, 480/45R17 AG	1
37	215350	TIRE&WHL ASSY, VF410/50R16.5	1

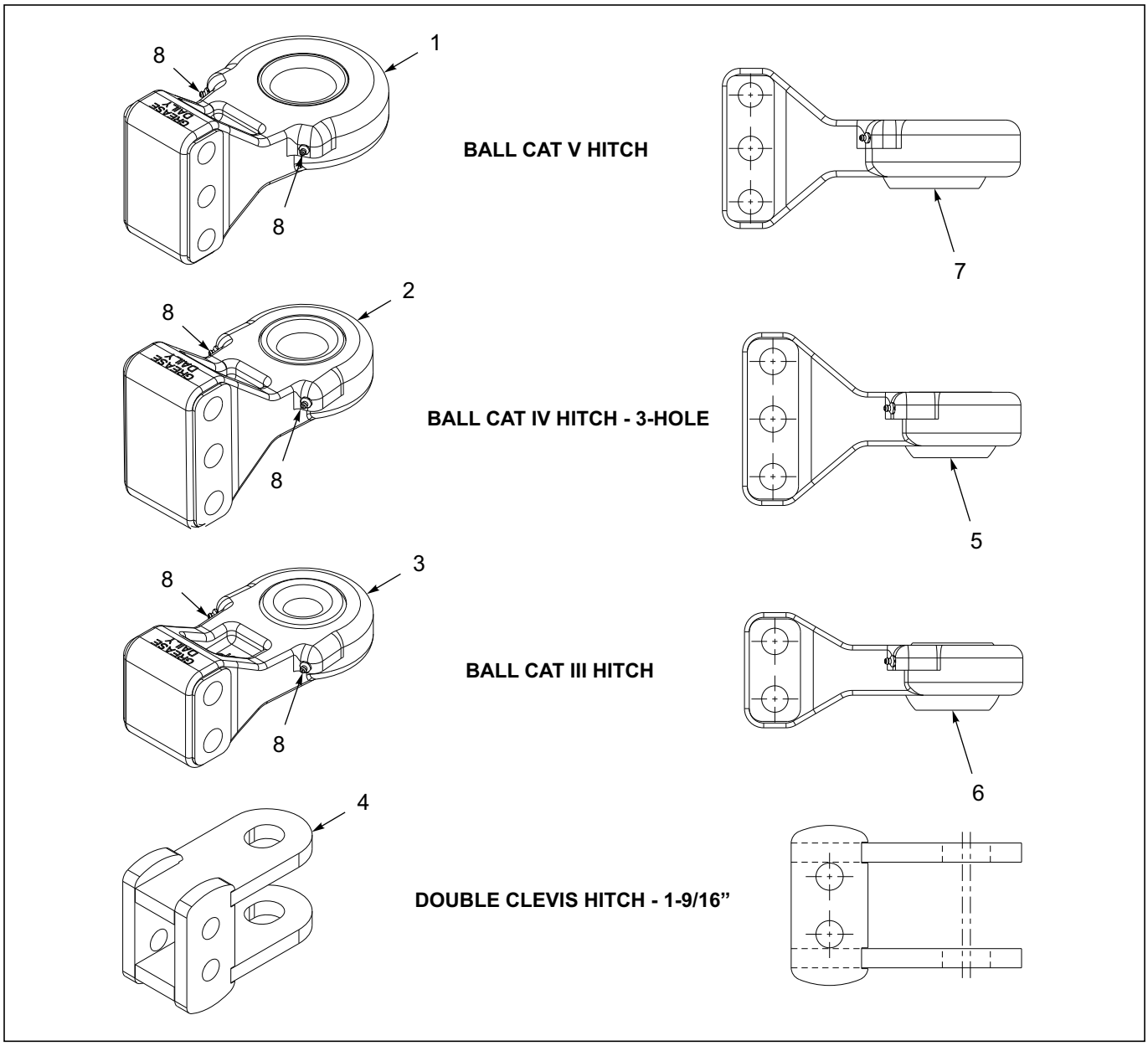


Figure 1-10: Ball & Clevis Hitches

Ball & Clevis Hitches

ITEM	PART NO.	DESCRIPTION	QTY.
1	177032	HITCH, BALL CAT V	1
2	189451	HITCH, BALL CAT IV 3-HOLE	1
3	177030	HITCH, BALL CAT III	1
4	161550	HITCH CLEVIS, DOUBLE 1-9/16"	1
5	189454	BUSHING, SPHERICAL 2 ID	1
5	189453	BUSHING, SPHERICAL 1-1/2 ID	1
6	189453	BUSHING, SPHERICAL 1-1/2 ID	1
6	189454	BUSHING, SPHERICAL 2 ID	1
7	189468	BUSHING, SPHERICAL 2-3/4 ID	1
7	189467	BUSHING, SPHERICAL 2 ID	1
8	1-298-010001-1	ZERK FITTING 1/4 SAE	1

https://truckmanualshub.com/

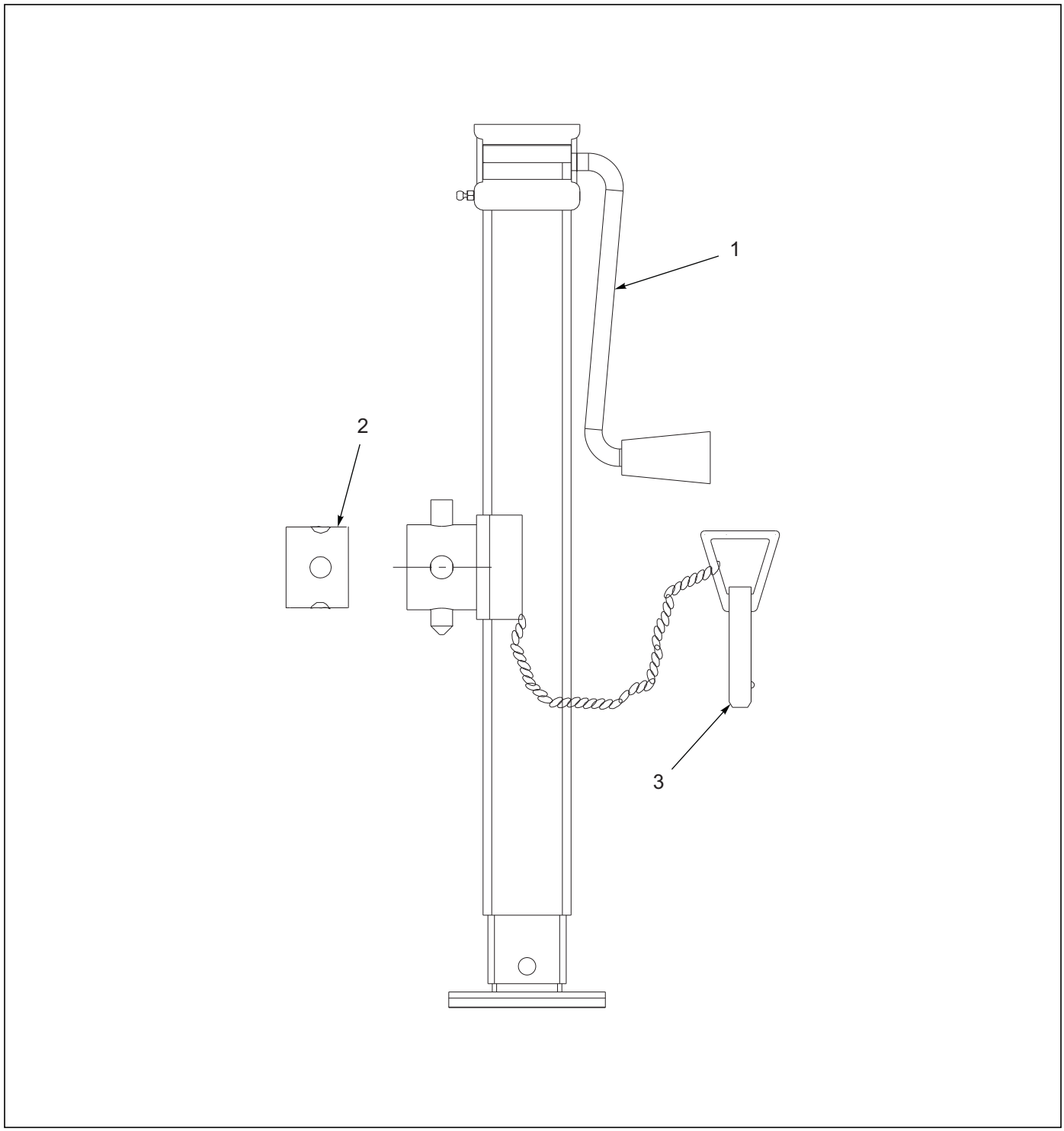


Figure 1-11: 7,000 Lb. Sidewind Jack Assembly

7,000 Lb. Sidewind Jack Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
--	140647	JACK, SIDEWIND 7000LB	
1	500171	HANDLE FOR JACK	1
2	141250	TUBE, RD, JACK MOUNT **(WELD TO IMPLEMENT FRAME)**	1
3	142194	5/8" PIN	1

Hydraulic Leveler Assemblies

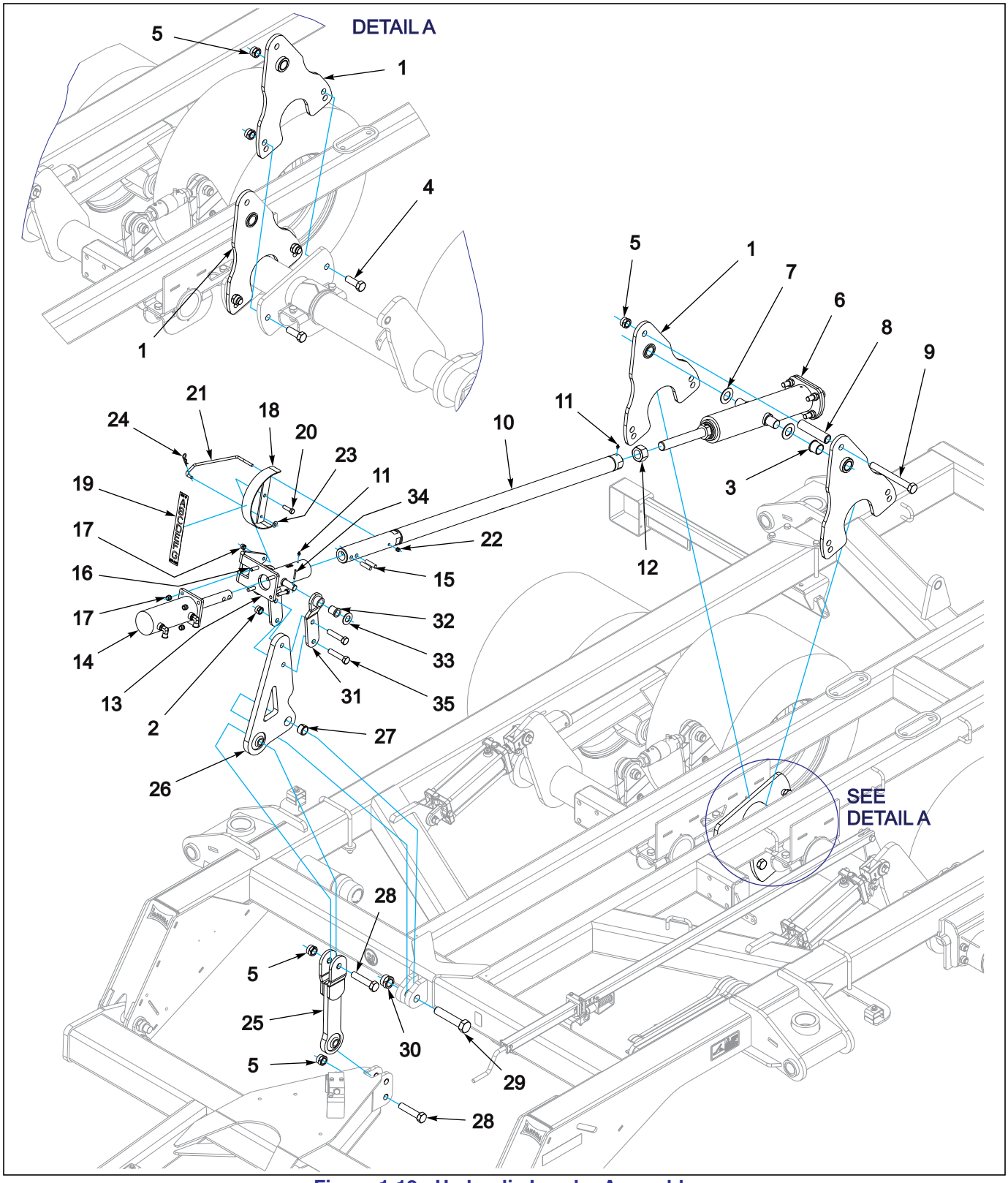


Figure 1-12: Hydraulic Leveler Assembly

https://truckmanualshub.com/

Hydraulic Leveler Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
1	206733	MOUNT WLDMT LEVELER PLATE	2
2	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	2
3	140599	BEARING, FLANGE 1-1/2	2
4	1-654-010125-09	SCREW,HXCP 1-8UNCX3 GR8	4
5	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	5
6	206723	TUBE ASSY LEVELER SPRING **(SEE PAGE 1-20)**	1
7	141266	WASHER, THRUST 1-1/2	2
8	207808	BUSHING, CLAMP	1
9	154888	SCREW HEX CAP, 1-8UNCX9 GR5	1
10	207895	TUBE, LEVELER 65"	1
11	1-298-010001-1	ZERK FITTING 1/4 SAE	2
12	102351	NUT,HEX 1-1/2-6UNC GR2 ZP	1
13	140625	CROSS,LEVELER CYLINDER	1
14	144116	CYL ASM, 3-1/2X6 W/ FITTINGS **(SEE PAGE 1-90)**	1
15	140627	PIN, LEVELER	2
16	1-654-010055-05	SCREW,HEX CAP,1/2-13UNCX2 GR5	4
17	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	5
18	141241	GAUGE,LEVEL INDICATOR	1
19	141263	DECAL, LEVEL INDICATOR	1
20	1-654-010055-04	SCREW,HEX CAP,1/2-13UNCX1-3/4	1
21	141242	ROD, LEVEL INDICATOR	1
22	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	1
23	1-861-010032-11	WASHER, FLAT 3/8 W ZP/CD	1
24	1-557-010403	HAIRPIN 1/8	1
25	192898	LINK, LEVELER BALL JOINT	1
26	206663	LINK WLDMT LEVELER L	1
27	2-150-010174	BUSHING,1-5/8X1-1/4X1	1
28	141777	SCREW HX CP 1-8UNCX4-1/2 GR5	2
29	172823	SCREW HX CAP 1-1/4-7X6 GR8	1
30	101385	NUT,HEX SLFLKG,1-1/4-7 GRB	1
31	142646	BRACKET WLDMT LEVELER CROSS HY **(INCLUDES ITEM 32)**	2
32	2-073-010012	BEARING FLANGE	2
33	1-861-010032-24	WASHER FL 1IN NARROW ZP	2
34	1-647-010004240	PIN,SPRING,SLOTTED,5/16X2-1/2	2
35	141776	SCREW,HEX CAP,3/4-10UNCX3-1/2	2

https://truckmanualshub.com/

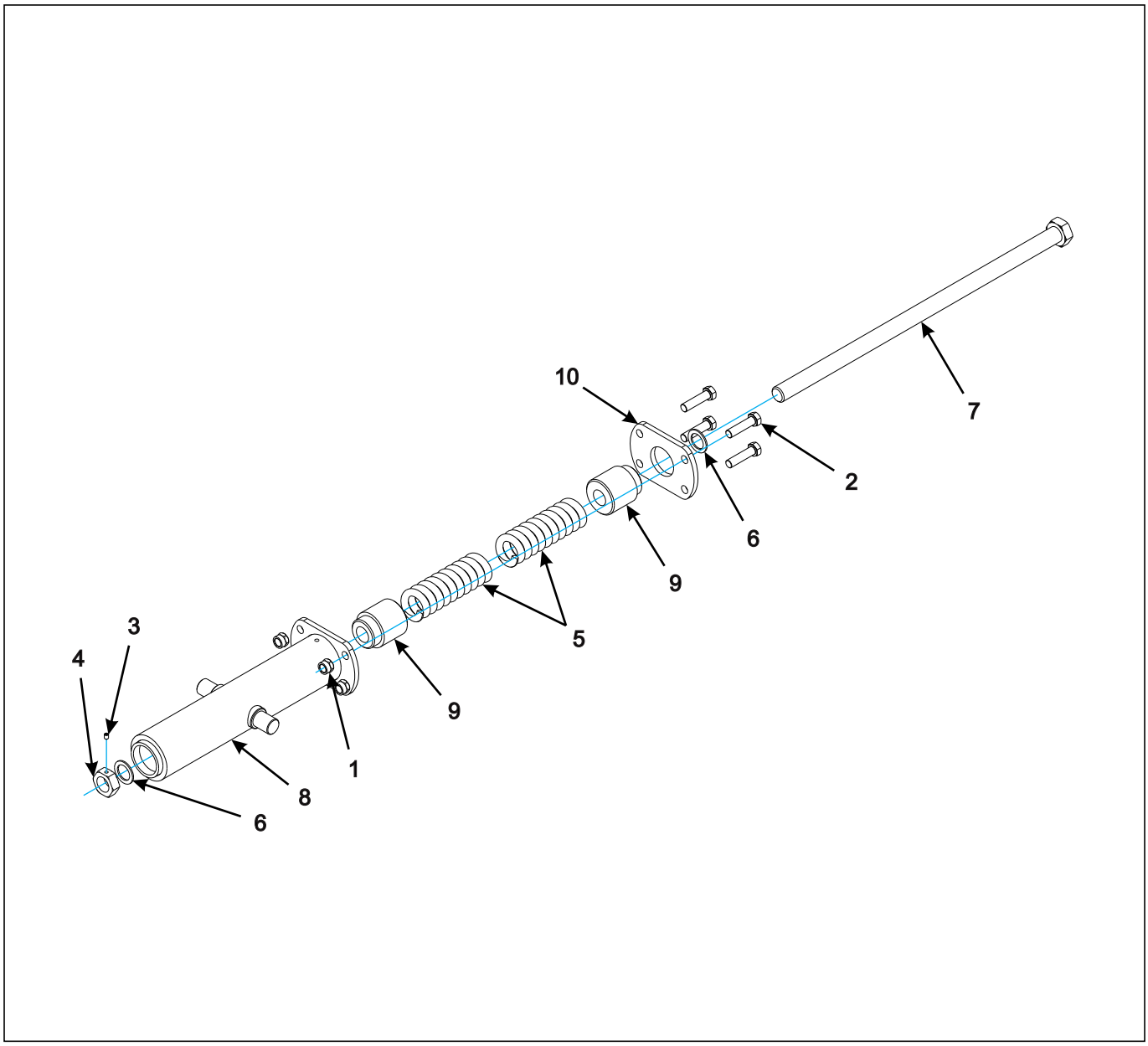


Figure 1-13: Leveler Tube Spring Assembly

Leveler Tube Spring Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
--	206723	TUBE ASSY LEVELER SPRING	
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	4
2	1-654-010061-09	SCREW HX CP 3/4-10UNCX3 GR5	4
3	122709	SCREW,SET,HXSKTCPPT 3/8-16X1/2	1
4	140610	NUT,HEX JAM W/O SET SCREW	1
5	140649	SPRING, LEVELER, BLUE	2
6	170258	BUSHING, MACHINE 1-1/2 X 10 GA	2
7	206724	SCREW WLDMT LEVELER	1
8	206726	TUBE WLDMT LEVELER SPRING	1
9	206730	LEVELER CROSS	2
10	206731	PLATE, LEVELER SPRING TUBE	1

https://truckmanualshub.com/

Table provided for general use.

NOTES:

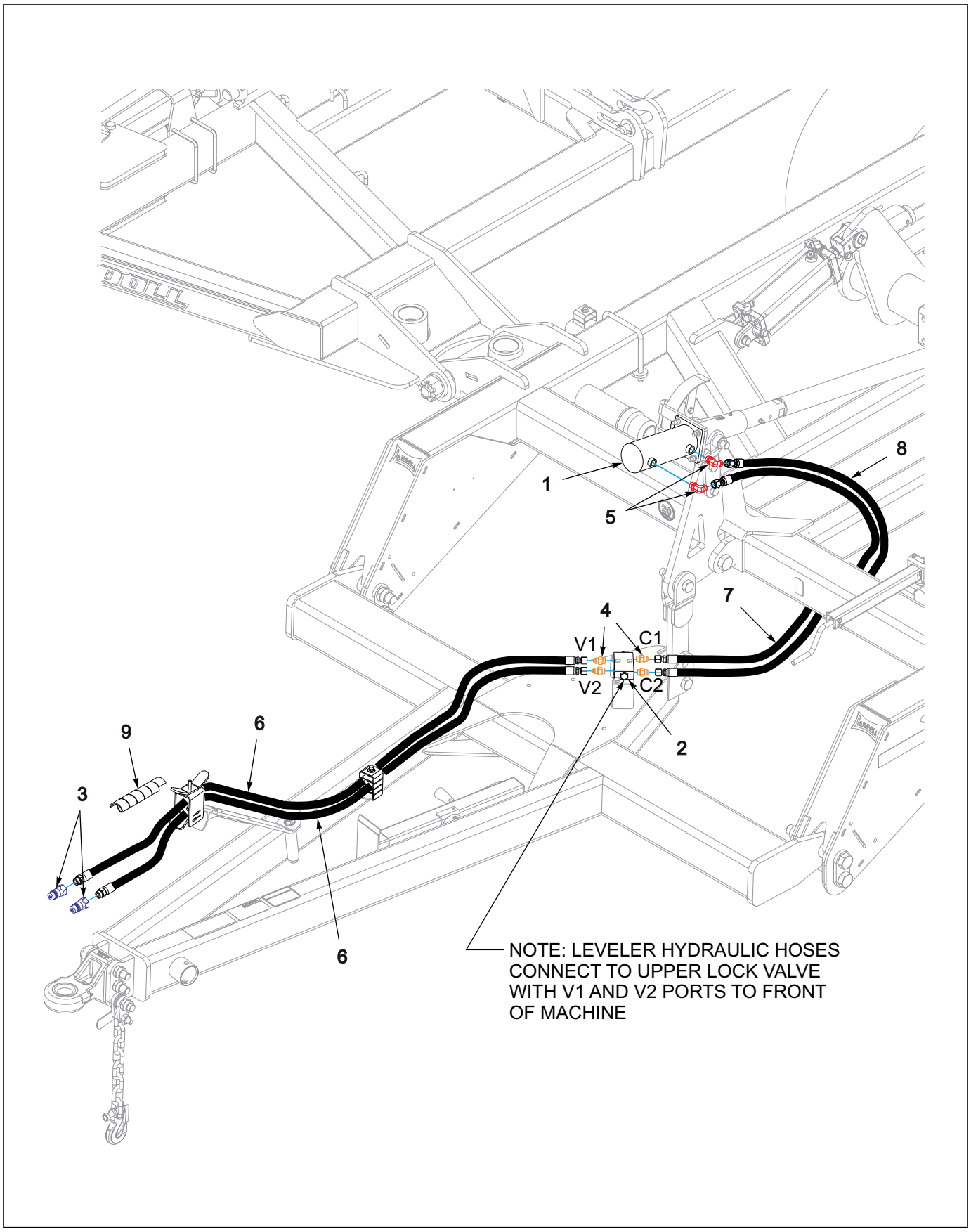


Figure 1-14: Leveler Hydraulic Assembly

https://truckmanualshub.com/

Leveler Hydraulic Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
1	140631	CYLINDER 3-1/2X6 **(SEE PAGE 1-90)**	1
2	124696	VALVE,CHK DBL PILOT O-RING	1
3	141828	COUPLER,MALE 3/4-16 O-RING	2
4	202702-8-8S	ADAPTER, #8 O-RING #8 TUBE	4
5	141827	ELBOW 90 3/4ORB3/4JIC 1/32REST	2
6	174721	HOSE ASSY 3/8,8JICX8O-RINGX140 **(BEFORE 9-15-2018)**	2
6	5001150	HOSE ASSY 3/8X161#8JIC X #8 OR **(AFTER 9-15-2018)**	2
7	181799	HOSE ASSY, 3/8X74, #8 JIC	1
8	208813	HOSE ASSY, 3/8X68,-8FJX,-8FJX	1
9	155530	HOSE WRAP, BLACK 1" ID X 8"	1

https://truckmanualshub.com/

Wing Frame Assemblies

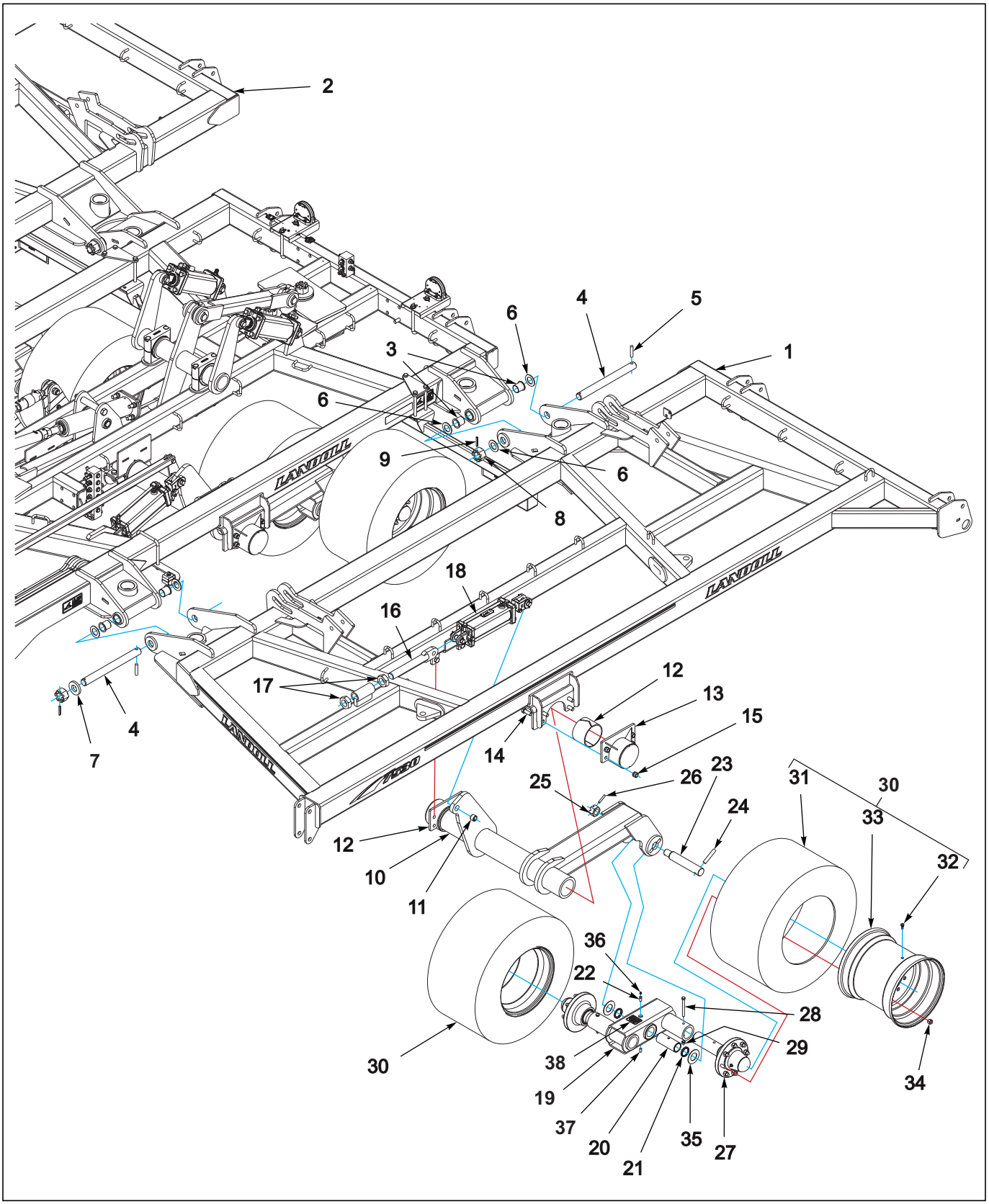


Figure 1-15: Frame Assembly Wing (Before 02-01-2020)

https://truckmanualshub.com/

Frame Assembly Wing (Before 02-01-2020)

ITEM	PART NO.	DESCRIPTION	QTY.
--	207904	ASSY, WING LH 23' **(23')**	
--	207905	ASSY, WING RH 23' **(23')**	
--	207906	ASSY, WING LT 26' **(26')**	
--	207907	ASSY, WING RH 26' **(26')**	
--	207908	FRAME, WING ASSY LEFT 29' **(29', 32' & 35')**	
--	207909	FRAME, WING ASSY RH 29' **(29', 32' & 35')**	
1	207782	WING LT 7530-23 WLDMT	1
1	207783	WING RT 7530-23 WLDMT	1
1	207784	WING LT, 7530-26	1
1	207785	WING RT, 7530-26	1
2	207786	WING LT 7530-29 **(29', 32' & 35')**	1
2	207787	WING RT 7530-29 **(29', 32' & 35')**	1
3	164533	BEARING, FLANGE 1-3/4	8
4	207840	PIN, HINGE 1-3/4	4
5	148382	PIN, WALKING BEAM SPINDLE	4
6	164539	WASHER THRUST 1-3/4	10
7	198406	PLATE, PIN BUSHING 1-3/4	2
8	23085	NUT HEX SLOTTED 1 3/4-5	4
9	1-647-010004257	PIN,SPRING,SLOTTED 3/8X2-1/2	4
10	211921	LIFT, WING LEFT 1-1/4 PIN WLD **(23' ONLY)**	1
10	211920	LIFT, WING RIGHT 1-1/4 PIN WLD **(23' ONLY)**	1
10	198446	LIFT WLDMT WING LEFT **(BEFORE S/N 75M1700030)**	1
10	210313	LIFT, WING LEFT 1-1/4 PIN **(26', 29', 32' & 35') (AFTER S/N 75M1700030)**	1
10	198445	LIFT WLDMT WING RIGHT **(BEFORE S/N 75M1700030)**	1
10	210312	LIFT, WING RIGHT 1-1/4 PIN **(26', 29', 32' & 35') (AFTER S/N 75M1700030)**	1
11	192890	BUSHING 1-3/8ODX1 IDX1 STEEL **(BEFORE S/N 75M1700030)**	2
11	2-150-010174	BUSHING,1-5/8X1-1/4X1 **(AFTER S/N 75M1700030)**	2
12	140519	BEARING, UHMW 4IN	4
13	141209	BEARING CAP, LIFT	4
14	1-654-010061-05	SCREW,HHC,3/4-10UNCX2,GR5,ZP	16
15	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
16	159955	ROD, CYLINDER ANCHOR **(BEFORE S/N 75M1700030)**	2
16	167617	ROD, CYLINDER ANCHOR **(AFTER S/N 75M1700030)**	2
17	155716	NUT HX JAM 1-3/4-5UNC GR2	4
18	140471	CYLINDER 3-3/4X10 REPHASE **(BEFORE S/N 75M1700030) (SEE PAGE 1-82)**	2
18	209728	CYL 4X10 REPHASE 1-1/4 PINS **(AFTER S/N 75M1700030) (SEE PAGE 1-84)**	2
19	204544	WALKING BEAM ASSY 3" **(INCL20-22)**	2
20	204548	TANDEM PIVOT ASSY 2"	2
21	198322	SEAL, V17, DOUBLE LIP 2"	4
22	212046	SCREW, SET FOR ZERK **(AFTER 10-1-2018)**	2
23	207849	SPINDLE WALKING BEAM 2"	2
24	156992	PIN, WALKING BEAM SPINDLE	2
25	119118	NUT 1-1/2-12UNF HEX SLOTTEDZP	2
26	127712	PIN SPRING SLOTTED 3/8X2-1/4	2
27	156972	HUB & SPINDLE ASSY, 8 BOLT **(SEE PAGE 1-33)**	4
28	1-654-010055-15	SCR, HX CP, 1/2-13UNCX5 GR5	4
29	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	4
30	193130	TIRE&WHEEL ASSY, 480/45R17 AG **(INCL 204386, 193131 & TR575)**	4

https://truckmanualshub.com/

Frame Assembly Wing (Before 02-01-2020)

ITEM	PART NO.	DESCRIPTION	QTY.
30	171010	TIRE & WHEEL ASSY,380/55RX16.5 **(INCL 165236, 171011 & TR575) (BEFORE JANUARY 2019)**	4
30	215350	TIRE&WHL ASSY, VF410/50R16.5 **(AFTER JANUARY 2019)**	4
31	204386	TIRE, BKT VF 480/45R17	4
31	165236	TIRE 380/55R 16.5 IMP **(BEFORE JANUARY 2019)**	4
31	215352	TIRE, VF410/50R16.5 **(BKT) (AFTER JANUARY 2019)**	4
32	TR575	VALVE STEM TUBELESS TIRE	4
33	193131	WHEEL, 8 BOLT **(USED ON 204386 TIRE)**	4
33	171011	WHEEL, 8 BOLT **(USED ON 165236 OR 215352 TIRE)**	4
34	102600	NUT,WHEEL BOLT, 5/8	32
35	164563	WASHER, THRUST 2-1/2	4
36	1-298-010001-1	ZERK FITTING 1/4 SAE **(AFTER 10-1-2018)**	2
37	200129	SCREW SOCKET HD CAP 5/16-24X1 **(BEFORE S/N 75E1800100)**	2
37	15G816ER	SCREW SET SOC HD CPPT.5-13X1 **(AFTER S/N 75E1800100)**	2
38	215341	DECAL, GREASE WALKER **(AFTER 10-1-2018)**	2

https://truckmanualshub.com/

Table provided for general use.

NOTES:

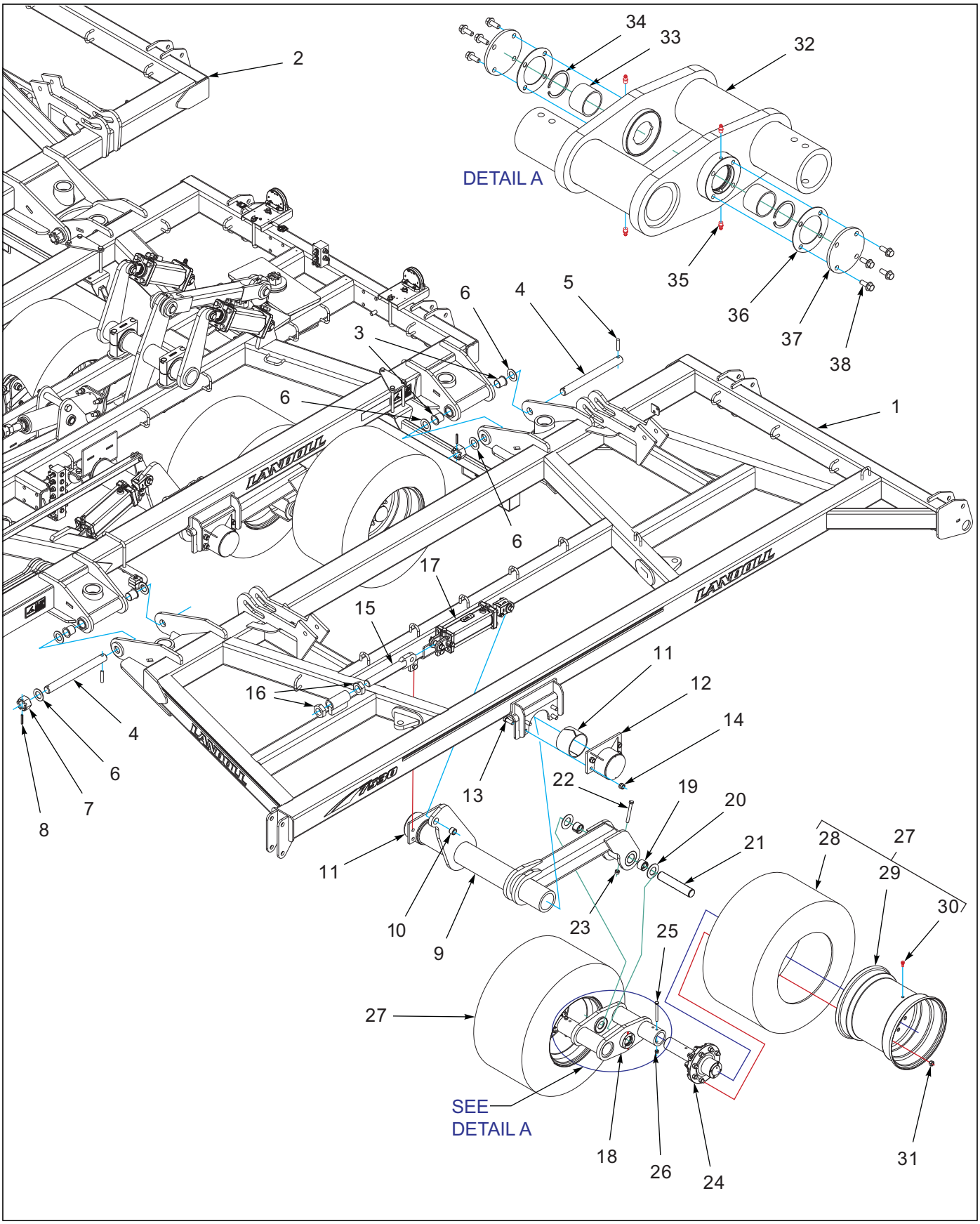


Figure 1-16: Frame Assembly Wing (After 02-01-2020)

https://truckmanualshub.com/

Frame Assembly Wing (After 02-01-2020)

ITEM	PART NO.	DESCRIPTION	QTY.
--	207904	ASSY, WING LH 23' **(23')**	
--	207905	ASSY, WING RH 23' **(23')**	
--	207906	ASSY, WING LT 26' **(26')**	
--	207907	ASSY, WING RH 26' **(26')**	
--	207908	FRAME, WING ASSY LEFT 29' **(29', 32' & 35')**	
--	207909	FRAME, WING ASSY RH 29' **(29', 32' & 35')**	
1	207782	WING LT 7530-23 WLDMT	1
1	207783	WING RT 7530-23 WLDMT	1
1	207784	WING LT, 7530-26	1
1	207785	WING RT, 7530-26	1
2	207786	WING LT 7530-29 **(29', 32' & 35')**	1
2	207787	WING RT 7530-29 **(29', 32' & 35')**	1
3	164533	BEARING, FLANGE 1-3/4	8
4	207840	PIN, HINGE 1-3/4	4
5	148382	PIN, WALKING BEAM SPINDLE	4
6	164539	WASHER THRUST 1-3/4	10
7	23085	NUT HEX SLOTTED 1 3/4-5	4
8	1-647-010004257	PIN,SPRING,SLOTTED 3/8X2-1/2	4
9	223517	LIFT, WING LEFT - 23 WLDMT **(23' ONLY)**	1
9	223516	LIFT, WING RIGHT - 23 WLDMT **(23' ONLY)**	1
9	223515	LIFT, WING LEFT WLDMT **(26', 29', 32' & 35')**	1
9	223514	LIFT, WING RIGHT WLDMT **(26', 29', 32' & 35')**	1
10	2-150-010174	BUSHING,1-5/8X1-1/4X1	2
11	140519	BEARING, UHMW 4IN	4
12	141209	BEARING CAP, LIFT	4
13	1-654-010061-05	SCREW,HHC,3/4-10UNCX2,GR5,ZP	16
14	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	16
15	167617	ROD, CYLINDER ANCHOR	2
16	155716	NUT HX JAM 1-3/4-5UNC GR2	4
17	209728	CYL 4X10 REPHASE 1-1/4 PINS **(SEE PAGE 1-84)**	2
18	217591	ASSY, WALKER 3" **(INCLUDES ITEMS 34-35)**	2
19	130052	BUSHING,SPRING 2-1/4X2X1-1/2	4
20	171070	WASHER, THRUST 2	4
21	217593	SPINDLE, WALK BEAM 2"	2
22	1-654-010059-15	SCREW,HEX CAP,5/8-11UNCX5 GR5	2
23	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	2
24	223440	ASSY, 8 BOLT HUB & SPINDLE **(SEE PAGE 1-35)**	4
25	1-654-010055-15	SCR, HX CP, 1/2-13UNCX5 GR5	4
26	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	4
27	193130	TIRE&WHEEL ASSY, 480/45R17 AG **(INCLUDES ITEMS 29-31)**	4
28	204386	TIRE, BKT VF 480/45R17	4
29	193131	WHEEL, 8 BOLT	4
30	TR575	VALVE STEM TUBELESS TIRE	4
31	102600	NUT,WHEEL BOLT, 5/8	32
32	217547	WALKING TANDEM-3" SP WLDMT **(INCLUDES ITEM 36)**	2
33	187162	BUSHING, 2-1/4 X 2 X 1-1/2 L	4
34	217559	SNAP RING, INTERNAL-2-1/4	4
35	171024	FITTING, GREASE 5/16-24 STR	8
36	217627	GASKET, ENDCAP	4

https://truckmanualshub.com/

Frame Assembly Wing (After 02-01-2020)

ITEM	PART NO.	DESCRIPTION	QTY.
37	217626	ENDCAP, WALKER	4
38	219795	SCREW, HEX FLANGE HD, 3/8 X 1	16

https://truckmanualshub.com/

Table provided for general use.

NOTES:

https://truckmanualshub.com/

Hub & Spindles

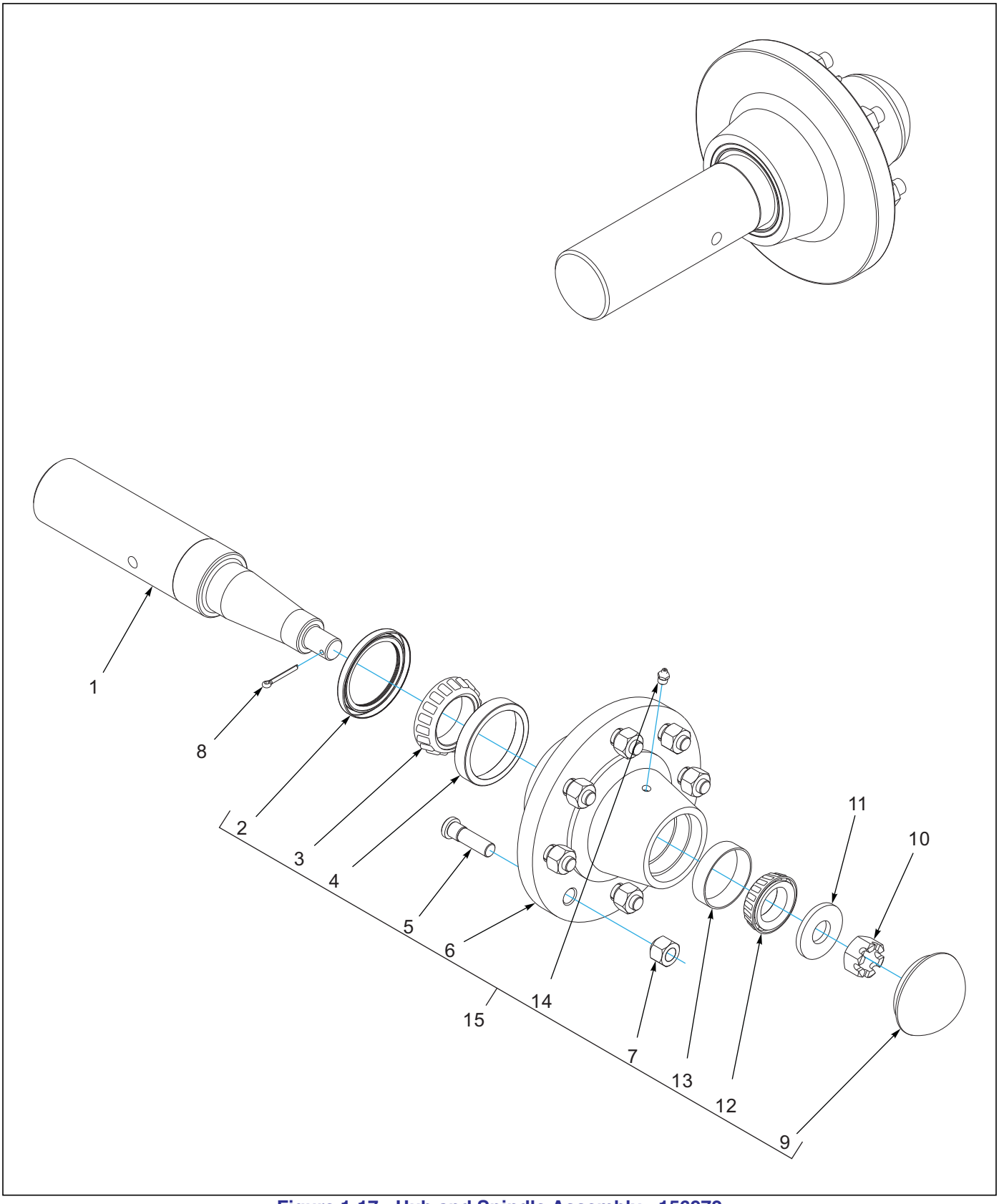


Figure 1-17: Hub and Spindle Assembly - 156972

https://truckmanualshub.com/

Hub and Spindle Assembly - 156972

ITEM	PART NO.	DESCRIPTION	QTY.
--	156972	HUB & SPINDLE ASSY, 8 BOLT **(BEFORE 2-1-2020)**	
1	156973	SPINDLE 3 X 16-1/2	1
2	159970	SEAL,TRIPLE LIP 4 ODX3 IDX3/8	1
3	156979	CONE BEARING - 387AS	1
4	111962	OUTER BEARING CUP L20HD#382A	1
5	4001060	HUB 75-8 BOLTS 5/8-18 STUD	1
6	156974	HUB W/CUPS, 8 BOLT, 7500LBS **(INCLUDES ITEMS 4, 5, 7, 13, 14)**	1
7	102600	NUT,WHEEL BOLT, 5/8	8
8	1-557-010362-51	PIN, COTTER 3/16X1-1/2	1
9	102601	HUB CAP, 8-BOLT HUB	1
10	1-516-010001-20	NUT, HX SLOT 1-14	1
11	1-861-010005	WASHER, SPINDLE 1	1
12	102498	BEARING CONE,OUTER, 1.625	1
13	102604	BEARING CUP, OUTER	1
14	5000	ZERK FITTING 1/8NPT	1
15	168859	HUB ASSY, EIGHT BOLT **(SERVICE KIT ONLY)**	

https://truckmanualshub.com/

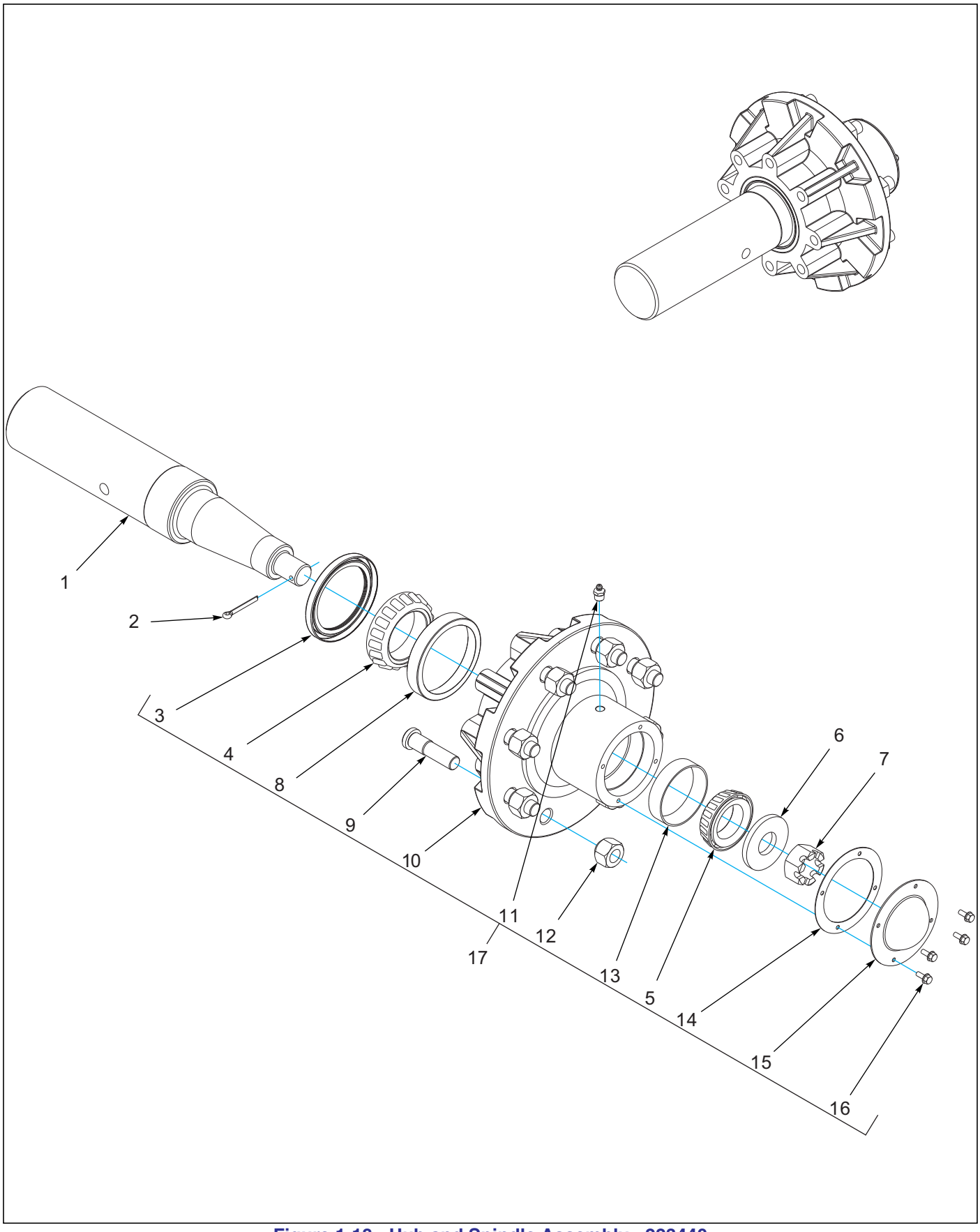


Figure 1-18: Hub and Spindle Assembly - 223440

https://truckmanualshub.com/

Hub and Spindle Assembly - 223440

ITEM	PART NO.	DESCRIPTION	QTY.
--	223440	ASSY, 8 BOLT HUB & SPINDLE **(AFTER 2-1-2020)** (NOTE: P/N 223440 HUB & SPINDLE WILL REPLACE ALL EXISTING 156972 HUB & SPINDLE ASSEMBLIES)	
1	156973	SPINDLE 3 X 16-1/2	1
2	1-557-010362-51	PIN, COTTER 3/16X1-1/2	1
3	159970	SEAL,TRIPLE LIP 4 ODX3 IDX3/8	1
4	156979	CONE BEARING - 387AS	1
5	102498	BEARING CONE,OUTER, 1.625	1
6	1-861-010005	WASHER, SPINDLE 1	1
7	1-516-010001-20	NUT, HX SLOT 1-14	1
8	111962	OUTER BEARING CUP L20HD#382A	1
9	4001060	HUB 75-8 BOLTS 5/8-18 STUD	8
10	223435	HUB ASSY W/ CUPS,GASKET,CAP **(INCLUDES ITEMS 8, 9, 11-16)**	1
11	5000	ZERK FITTING 1/8NPT	1
12	102600	NUT,WHEEL BOLT, 5/8	8
13	102604	BEARING CUP, OUTER	1
14	223439	GASKET, DUST CAP	1
15	223437	DUST CAP, BOLT ON	1
16	223438	SCREW, 10-32X1/2 HEX FLANGE	4
17	168859	HUB ASSY, EIGHT BOLT **(SERVICE KIT ONLY)**	

Front Gauge Wheel Assemblies

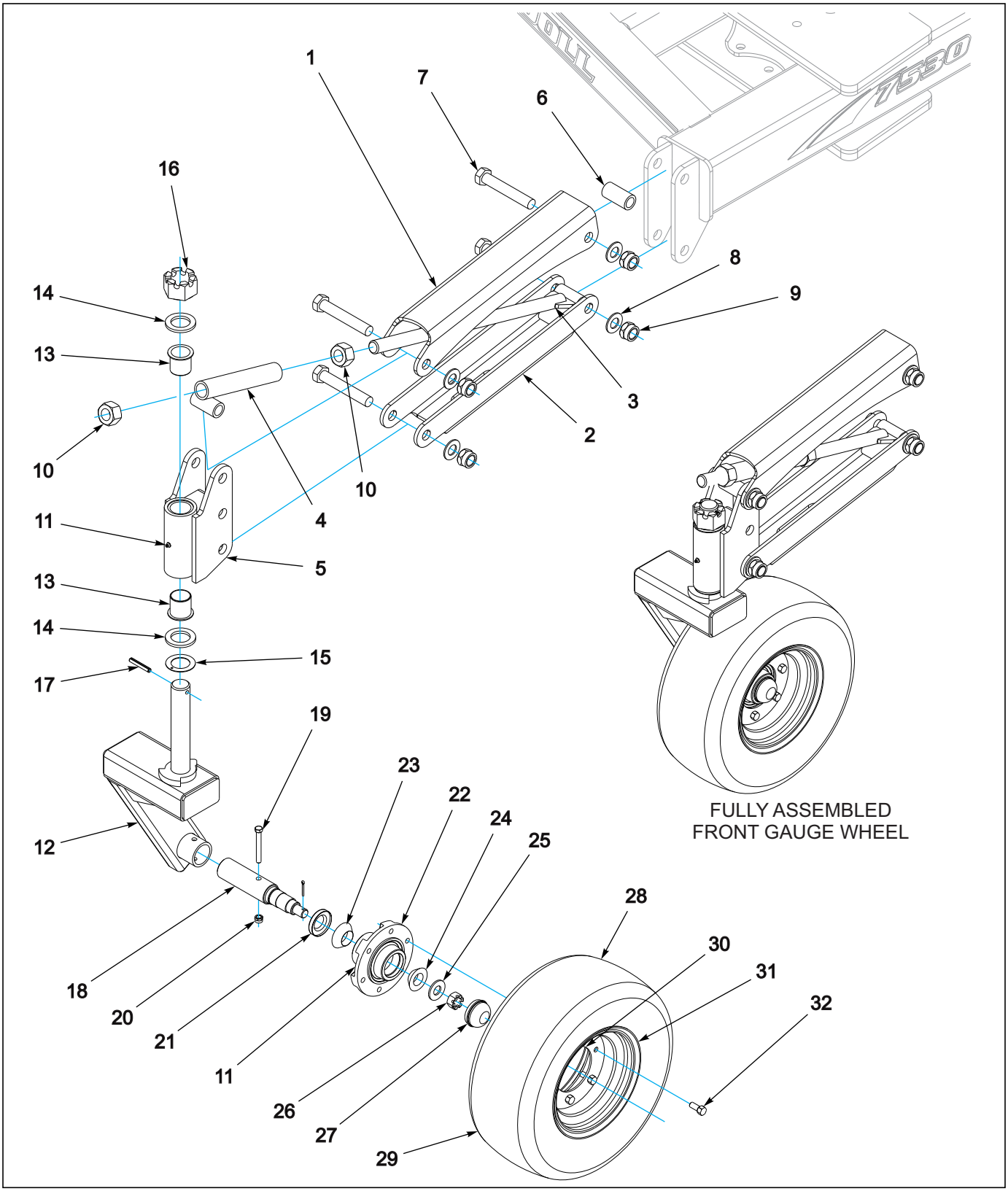


Figure 1-19: Front Gauge Wheel Assembly

https://truckmanualshub.com/

Front Gauge Wheel Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
--	144200	GAUGE WHEEL ASSY	
1	183910	LINK, GAUGE WHEEL TOP	1
2	140658	LINK, GAUGE WHEEL	1
3	140667	ROD WLDMT, GAUGE WHEEL	1
4	144199	CROSS, GAUGE WHEEL	1
5	140663	HUB, GAUGE WHEEL	1
6	144198	SPACER, GAUGE WHEEL	1
7	8-105-010003	HINGE PIVOT BOLT	4
8	1-861-010032-24	WASHER FL 1IN NARROW ZP	4
9	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	4
10	1-512-010007-16	NUT,HEX 1-1/4-7, ZP	2
11	1-298-010001-1	ZERK FITTING 1/4 SAE	2
12	140672	AXLE WLDMT GAUGE WHEEL	1
13	164533	BEARING, FLANGE 1-3/4	2
14	141154	WASHER GANG SHAFT	2
15	141258	WASHER, THRUST 1-3/4	1
16	23085	NUT HEX SLOTTED 1 3/4-5	1
17	1-647-010004257	PIN,SPRING,SLOTTED 3/8X2-1/2	1
18	141245	SPINDLE, GAUGE WHEEL	1
19	141808	SCREW HX CP7/16-14UNCX3-1/2G5	1
20	101988	NUT,HEXSLF-LKG 7/16-14 GRB	1
21	1-659-010004	1-5/8 ID GREASE SEAL	1
22	1-406-010012	HUB 6 BOLT W/CUPS **(INCLUDES ITEMS 11, 24-25)**	1
23	1-076-010012	CUP OUTER	1
24	1-076-010010	CUP INNER	1
25	1-861-010004	WASHER SPINDLE 7/8	1
26	100966	NUT, HEX SLOTTED 7/8-14	1
27	1-161-010003	CAP 6BOLT HUB	1
28	141271	TIRE AND WHEEL ASSY,FRT YELLOW **(INCLUDES ITEMS 30-32)**	1
29	160151	TIRE 20.5X8 10/8 PLY	1
30	TR416	VALVE STEM TUBELESS TIRE	1
31	160155	WHEEL 10X6 6 BOLT	1
32	1-104-010002	WHEEL BOLT1/2X1-3/8	6

Disc Gang Assemblies

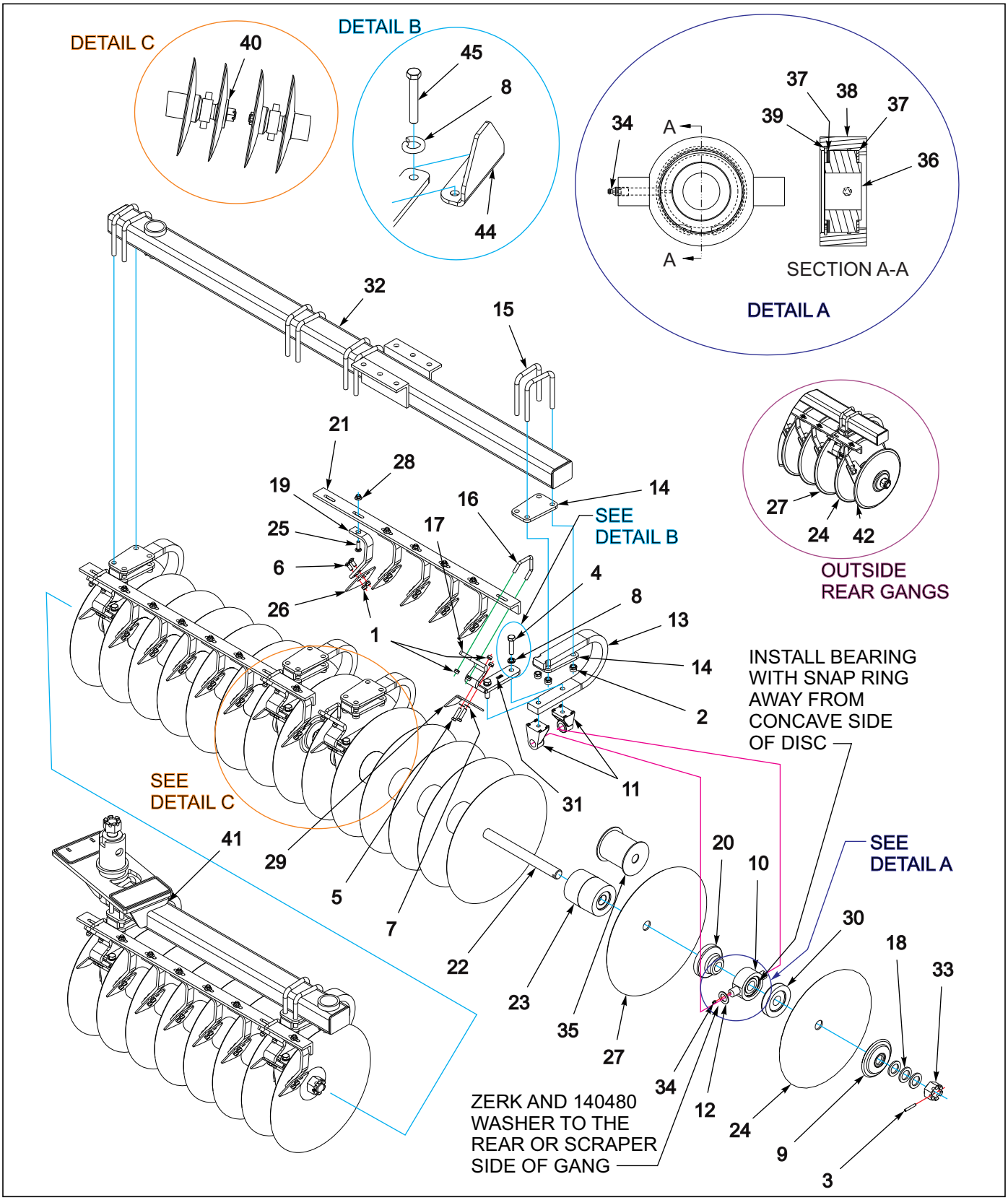


Figure 1-20: Disc Gang Assembly

Disc Gang Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
1	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	
2	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	
3	1-647-010004257	PIN,SPRING,SLOTTED 3/8X2-1/2	
4	1-654-010032-09	SCREW HEX CAP 3/4-10X3 GR8	
5	1-654-010055-05	SCREW,HEX CAP,1/2-13UNCX2 GR5	
6	1-654-010070-02	SCREW 1/2-13X1-1/4 RD HD SQNK	
7	1-861-010032-14	WASHER, FLAT 1/2" N ZP/CD	
8	1-861-010034-17	WASHER,LKG,HLCL SPR,3/4	
9	140469	END COLLAR	
10	140475	CASTING, TRUNNION	
11	140479	MOUNT, TRUNNION	
12	140480	WASHER, TRUNNION	
13	140481	SHANK, DISC BEARING, RIGHT	
14	140482	SHANK, DISC BEARING, LEFT	
14	140483	PLATE, DISC SHANK MOUNT	
15	140484	U-BOLT, 3/4 X 5	
16	140487	UBOLT, SCRAPER BAR MOUNT	
17	140490	MOUNT, SCRAPER BAR RIGHT	
17	140491	MOUNT, SCRAPER BAR LEFT	
18	141154	WASHER GANG SHAFT	
19	172724	ARM, SCRAPER	
20	153651	HALF SPOOL, CONVEX 7 SP	
20	153652	SPOOL WELDMENT, 7 SP	
21	-----	SCRAPER BAR **(SEE PAGE 1-59 to SEE PAGE 1-63)**	
22	-----	GANG SHAFT **(SEE PAGE 1-59 to SEE PAGE 1-63)**	
23	154668	SPOOL, CAST 7 SP	
24	155617	DISC BLADE,22"X1/4" 1-3/4 ID **(STANDARD)**	
25	155618	DISC BLADE,22"X1/4" 1-3/4 ID **(ROLLABLE)**	
25	160161	SHAKER BOLT1/2-13X1-3/4 GR8ZP	
26	166718	SCRAPER, 5-1/2"	
27	161530	DISC BLADE, 24"X1/4", 1-3/4"ID **(STANDARD)**	
27	172076	DISC BLADE,24" X 1/4" 1-3/4ID **(ROLLABLE)**	
28	172509	NUT,1/2-13 WIDE FLNG TOP LCK F	
29	180141	SCRAPER, DUAL LT, 7-24" LC	
29	180140	SCRAPER, DUAL RT, 7-24" LC	
30	140485	HALF SPOOL, CONCAVE	
31	2-573-010330-02	DECAL, LUBRICATION 10 HOURS	
32	-----	GANG BAR **(OUTER) (SEE PAGE 1-59 to SEE PAGE 1-63)**	
33	23085	NUT HEX SLOTTED 1 3/4-5	
34	5000	ZERK FITTING 1/8NPT	
35	153652	SPOOL WELDMENT, 7 SP	
36	140464	BEARING, DISC 1.775 ID	
37	140473	WASHER, BEARING	
38	140475	CASTING, TRUNNION	
39	140476	INTERNAL RETAINING RING	
40	153709	WASHER, DISC GANG END	
41	-----	GANG BAR **(INNER) (SEE PAGE 1-59 to SEE PAGE 1-63)**	
42	186100	DISC BLADE, 20" X 1/4" 1-3/4ID **(STANDARD)**	
43	155619	DISC BLADE, 20" X 1/4" 1-3/4ID **(ROLLABLE)**	

https://truckmanualshub.com/

Disc Gang Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
44	143988	STOP, DISC SHANK	
45	114029	SCREW HX CAP 3/4-10X4 GR8	

https://truckmanualshub.com/

Table provided for general use.

NOTES:

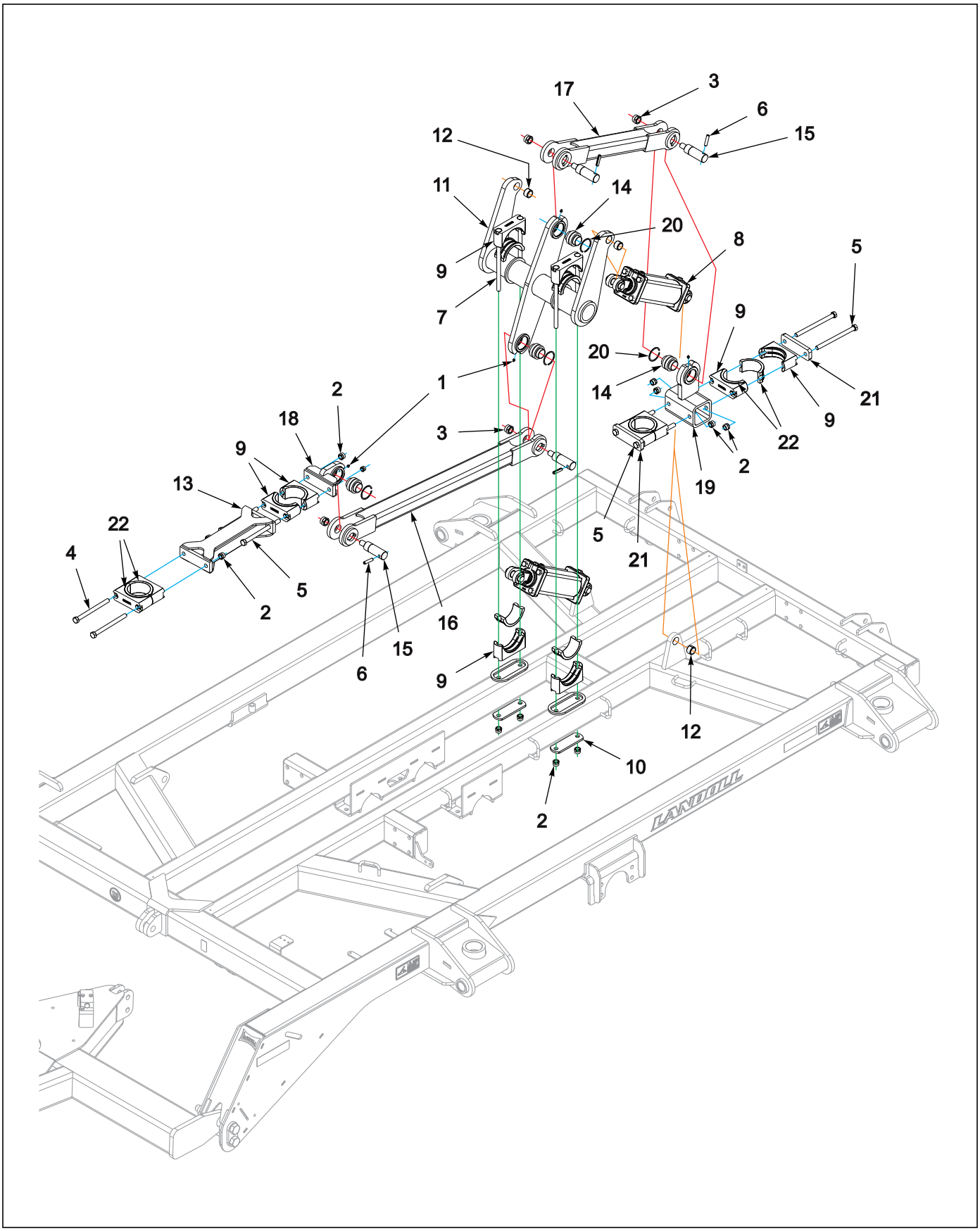


Figure 1-21: Gang Adjust Assembly Center

https://truckmanualshub.com/

Gang Adjust Assembly Center

ITEM	PART NO.	DESCRIPTION	QTY.
1	1-298-010001-1	ZERK FITTING 1/4 SAE	4
2	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	12
3	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	4
4	1-654-010032-23	SCREW HXCP 3/4-10X9 GR8	2
5	1-654-010032-25	SCREW HX CP 3/4-10X10 GR8	6
6	141251	SPRING PIN,SLOTTED 1/2X2-1/4	4
7	155965	SCREW HX CP 3/4-10UNCX14 GR5B	4
8	145200	CYLINDER, 4-1/2 X 8, REPHASE **(7530-23'/26') (SEE PAGE 1-88)**	2
8	184784	CYLINDER, 4-1/2 X 10, REPHASE **(7530-29"/32'/35') (SEE PAGE 1-85)**	2
9	188038	BRG HALF, 4-1/2 INSERT	12
10	188649	PLATE, CLAMP-6"	2
11	209644	LIFT WLDMT GANG ADJ-8" **(7530-23'/26')**	1
11	193146	LIFT WLDMT GANG ADJ **(7530-29')**	1
11	210218	LIFT, GANG ADJ-32 **(7530-32'/35')**	1
12	2-150-010174	BUSHING,1-5/8X1-1/4X1	4
13	204533	CONNECTOR WLDMT FRONT GANGS	1
14	206605	BEARING, SPH EXT 1-3/4 DIA	4
15	206661	PIN, GANG ADJ	4
16	207801	LINK WLDMT FRONT GANGS **(7530-23', 26' & 29')**	1
16	210255	LINK, FRONT GANGS-32 **(7530-32'/35')**	1
17	207802	LINK WLDMT REAR GANGS **(7530-23', 26' & 29')**	1
17	210256	LINK, REAR GANGS-32 **(7530-32'/35')**	1
18	207854	LINK WLDMT FRONT GANGS **(INCLUDES ITEMS 1,14, 20)**	1
19	207859	MOUNT WLDMT REAR GANGS **(INCLUDES ITEMS 1,14, 20)**	1
20	207885	SNAP RING, INTERNAL-2.81	4
21	207918	PLATE, CLAMP	2
22	2P793	BRG INSERT, 4 1/2 INSERT	12

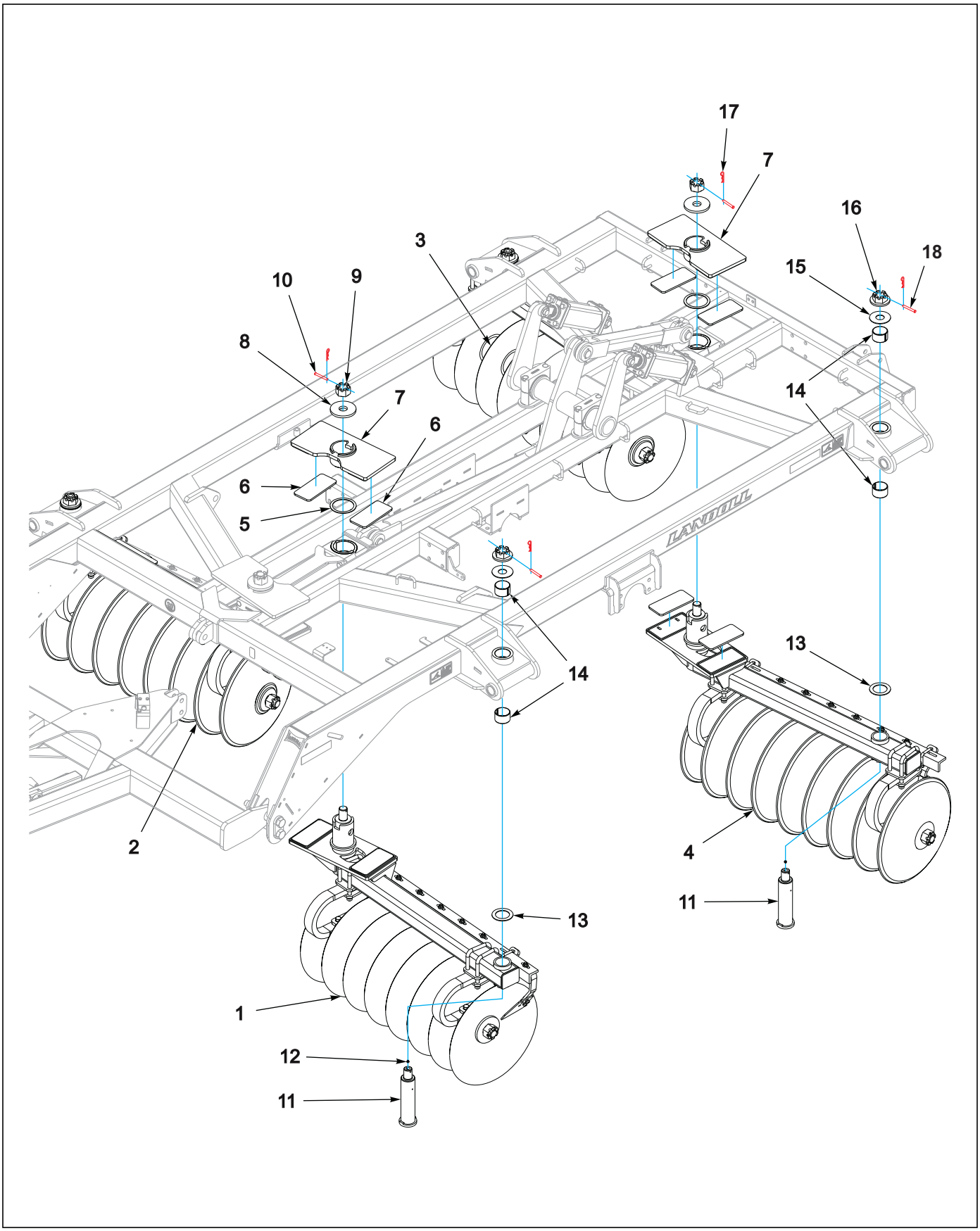


Figure 1-22: Gang Assembly Center

https://truckmanualshub.com/

Gang Assembly Center

ITEM	PART NO.	DESCRIPTION	QTY.
1	-----	LCF GANGBAR W/BLADES **(SEE PAGE 1-39 FOR GANG ASSEMBLY) & (SEE PAGE 1-57 7530-23') (SEE PAGE 1-59 7530-26') (SEE PAGE 1-61 7530-29') (SEE PAGE 1-63 7530-32'/35') for GANG PLACEMENT**	1
2	-----	RCF GANGBAR W/BLADES **(SEE PAGE 1-39 FOR GANG ASSEMBLY) & (SEE PAGE 1-57 7530-23') (SEE PAGE 1-59 7530-26') (SEE PAGE 1-61 7530-29') (SEE PAGE 1-63 7530-32'/35') for GANG PLACEMENT**	1
3	-----	RCR GANGBAR W/BLADES **(SEE PAGE 1-39 FOR GANG ASSEMBLY) & (SEE PAGE 1-57 7530-23') (SEE PAGE 1-59 7530-26') (SEE PAGE 1-61 7530-29') (SEE PAGE 1-63 7530-32'/35') for GANG PLACEMENT**	1
4	-----	LCR GANGBAR W/BLADES **(SEE PAGE 1-39 FOR GANG ASSEMBLY) & (SEE PAGE 1-57 7530-23') (SEE PAGE 1-59 7530-26') (SEE PAGE 1-61 7530-29') (SEE PAGE 1-63 7530-32'/35') for GANG PLACEMENT**	1
5	195066	WASHER SHIM ROCKSHAFT	4
6	207863	SLIDE, CENTER GANGS	16
7	206689	SLIDE WLDMT GANG BAR	4
8	206718	PLATE, WASHER	4
9	23085	NUT HEX SLOTTED 1 3/4-5	4
10	2-557-010262	PIN, CLEVIS, ASSY 3/8X3	4
11	207762	PIN WLDMT GANG PIVOT **(1-3/4" THREADS) (BEFORE 02-01-2020)**	4
11	225064	ASSY, GANG PIVOT PIN **(2" THREADS) (AFTER 02-01-2020)**	4
12	1-298-010001-1	ZERK FITTING 1/4 SAE	4
13	206709	WASHER, THRUST - 3"	4
14	144341	BUSHING, SPRING 3-1/4X3X2	8
15	207875	WASHER, THRUST-1-13/16 **(BEFORE 02-01-2020)**	4
15	225096	WASHER, THRUST -2" **(AFTER 02-01-2020)**	4
16	207853	NUT WLDMT GANG PIVOT **(1-3/4" THREADS) (BEFORE 02-01-2020)**	4
16	225062	NUT, GANG PIVOT 2 IN WLDMT **(AFTER 02-01-2020)**	4
17	1-557-010403	HAIRPIN 1/8	8
18	225097	PIN, CLEVIS 7/16 X 3-1/2 **(AFTER 02-01-2020)**	4

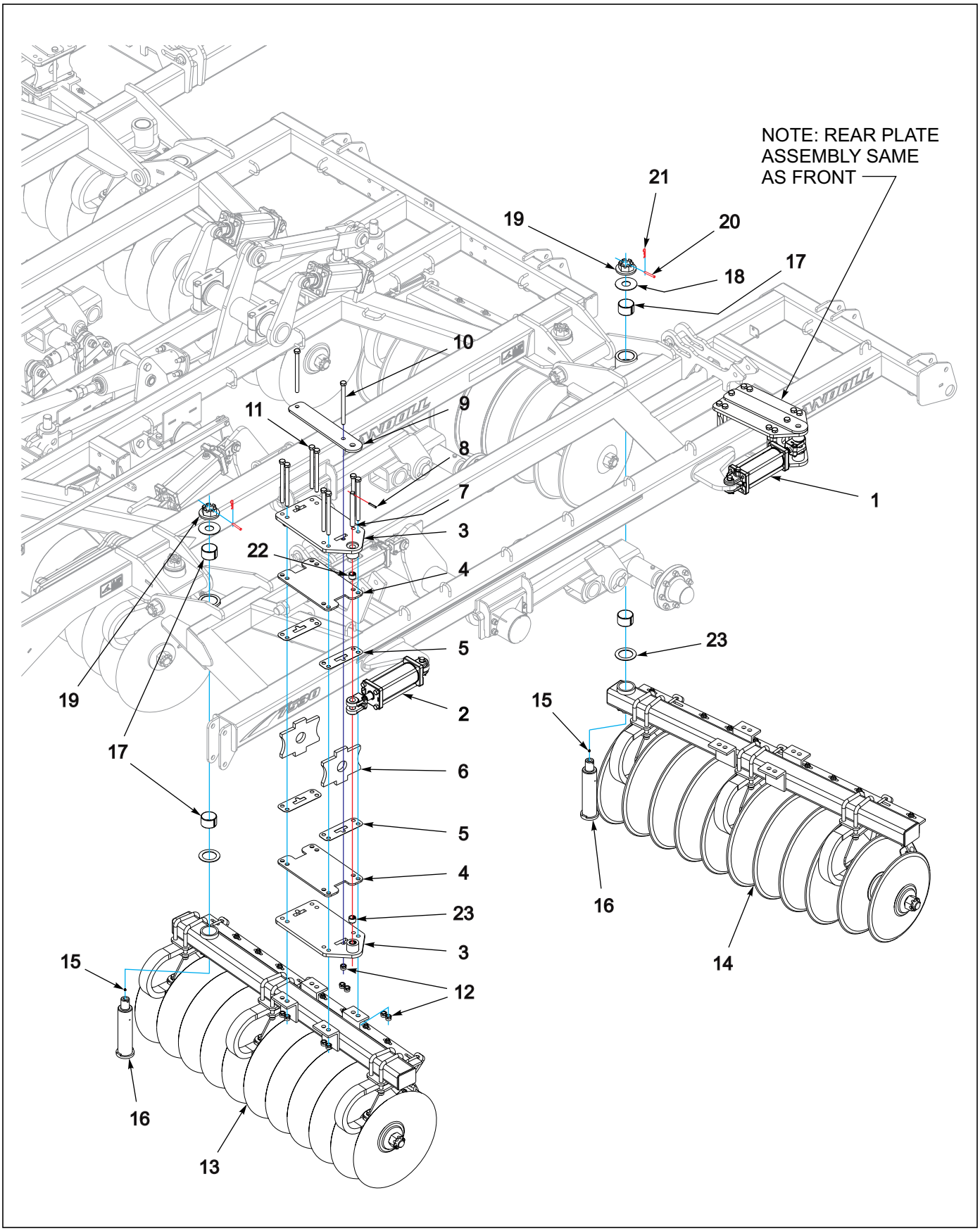


Figure 1-23: Gang Assembly Wing 23'

https://truckmanualshub.com/

Gang Assembly Wing 23’

ITEM	PART NO.	DESCRIPTION	QTY.
1	145202	CYLINDER 3-3/4 X 8 REPHASE **(SEE PAGE 1-86)**	2
2	145201	CYLINDER 4 X 8 REPHASE **(SEE PAGE 1-87)**	2
3	211896	ASSY, WING GANG MOUNT	8
4	211906	SHEET, GANG SLIDE	8
5	211907	SHEET, SHIM NARROW	8
6	211903	PLATE, SLIDE SPACER	8
7	207860	PIN, 1 X 8-1/2	4
8	147072	PIN, SPRING SLOTTED 5/16 X 2	4
9	211908	PLATE, CAP	4
10	1-654-010061-25	SCREW,HX CP 3/4-10UNCX10 GR5	8
11	1-654-010032-25	SCREW HX CP 3/4-10X10 GR8	32
12	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	40
13	-----	LCF GANGBAR W/BLADES **(SEE PAGE 1-39)AND SEE PAGE 1-57)**	1
13	-----	RCF GANGBAR W/BLADES **(SEE PAGE 1-39 AND SEE PAGE 1-57)**	1
14	-----	LCR GANGBAR W/BLADES **(SEE PAGE 1-39 AND (SEE PAGE 1-57)**	1
14	-----	RCR GANGBAR W/BLADES **(SEE PAGE 1-39 AND SEE PAGE 1-57)**	1
15	1-298-010001-1	ZERK FITTING 1/4 SAE	4
16	207762	PIN WLDMT GANG PIVOT **(1-3/4” THREADS) (BEFORE 02-01-2020)**	4
16	225064	ASSY, GANG PIVOT PIN **(2” THREADS) (AFTER 02-01-2020)**	4
17	144341	BUSHING, SPRING 3-1/4X3X2	8
18	207875	WASHER, THRUST-1-13/16 **(BEFORE 02-01-2020)**	4
18	225096	WASHER, THRUST -2" **(AFTER 02-01-2020)**	4
19	207853	NUT WLDMT GANG PIVOT **(1-3/4” THREADS) (BEFORE 02-01-2020)**	4
19	225062	NUT, GANG PIVOT 2 IN WLDMT **(AFTER 02-01-2020)**	4
20	2-557-010262	PIN, CLEVIS, ASSY 3/8X3 **(BEFORE 02-01-2020)**	4
20	225097	PIN, CLEVIS 7/16 X 3-1/2 **(AFTER 02-01-2020)**	4
21	1-557-010403	HAIRPIN 1/8	4
22	192890	BUSHING 1-3/8ODX1 IDX1 STEEL	8
23	206709	WASHER, THRUST - 3"	4

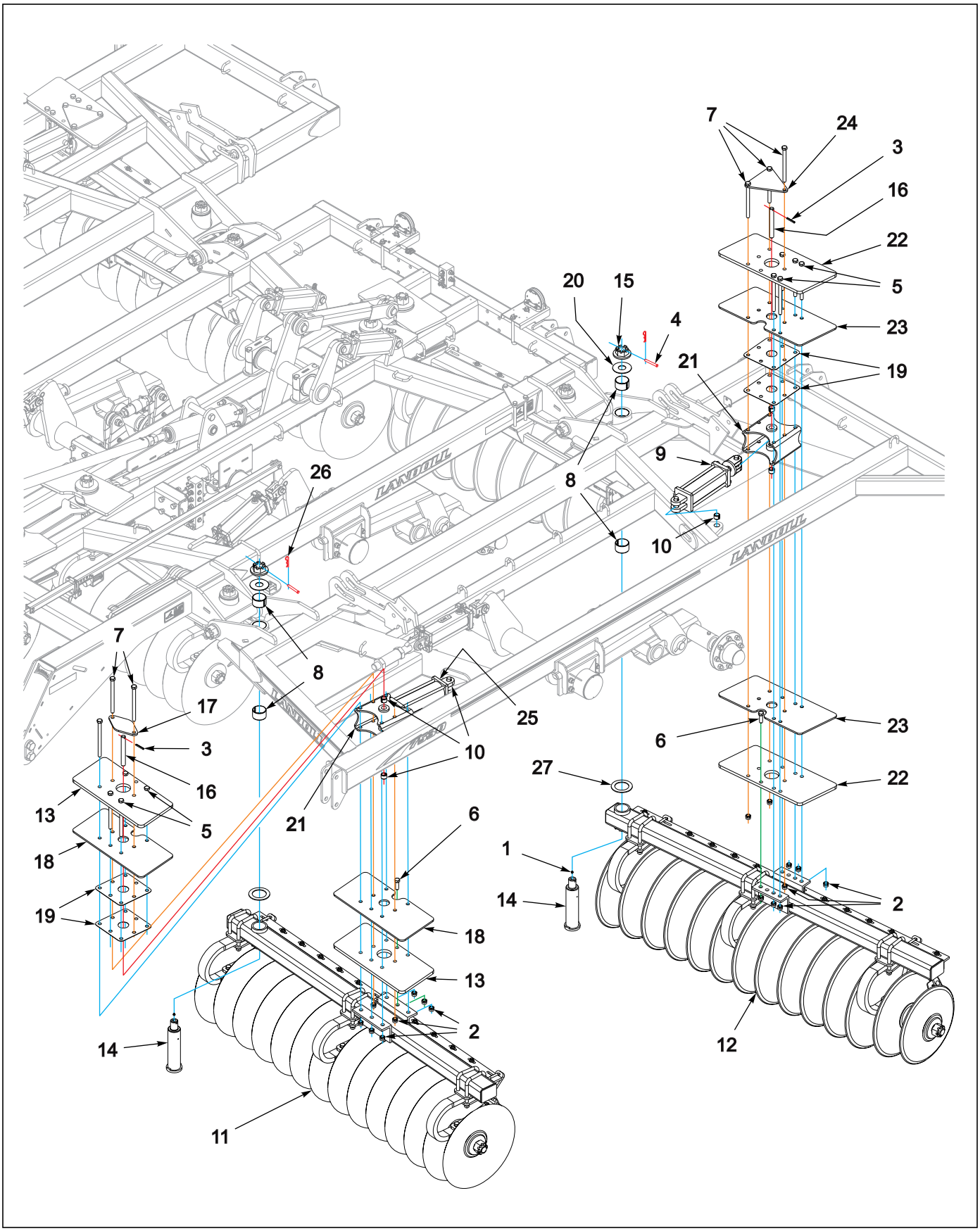


Figure 1-24: Gang Assembly Wing 26'

https://truckmanualshub.com/

Gang Assembly Wing 26’

ITEM	PART NO.	DESCRIPTION	QTY.
1	1-298-010001-1	ZERK FITTING 1/4 SAE	4
2	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	32
3	1-647-010004240	PIN,SPRING,SLOTTED,5/16X2-1/2	4
4	2-557-010262	PIN, CLEVIS, ASSY 3/8X3 **(BEFORE 02-01-2020)**	4
4	225097	PIN, CLEVIS 7/16 X 3-1/2 **(AFTER 02-01-2020)**	4
5	1-654-010032-25	SCREW HX CP 3/4-10X10 GR8	18
6	100941	SCREW,HEXCAP,3/4-10X2-1/4G8ZP	4
7	1-654-010061-25	SCREW,HX CP 3/4-10UNCX10 GR5	10
8	144341	BUSHING, SPRING 3-1/4X3X2	8
9	145202	CYLINDER 3-3/4 X 8 REPHASE **(SEE PAGE 1-86)**	2
10	192890	BUSHING 1-3/8ODX1 IDX1 STEEL	6
11	-----	LCF GANGBAR W/BLADES **(SEE PAGE 1-39) AND (SEE PAGE 1-59 THRU SEE PAGE 1-61)**	1
11	-----	RCF GANGBAR W/BLADES **(SEE PAGE 1-39) AND (SEE PAGE 1-59 THRU SEE PAGE 1-61**	1
12	-----	LCR GANGBAR W/BLADES **(SEE PAGE 1-39) AND (SEE PAGE 1-59 THRU SEE PAGE 1-61**	1
12	-----	RCR GANGBAR W/BLADES **(SEE PAGE 1-39) AND (SEE PAGE 1-59 THRU SEE PAGE 1-61**	1
13	206736	PLATE, GANG SLIDE	4
14	207762	PIN WLDMT GANG PIVOT **(1-3/4” THREADS) (BEFORE 02-01-2020)**	4
14	225064	ASSY, GANG PIVOT PIN **(2” THREADS) (AFTER 02-01-2020)**	4
15	207853	NUT WLDMT GANG PIVOT **(1-3/4” THREADS) (BEFORE 02-01-2020)**	4
15	225062	NUT, GANG PIVOT 2 IN WLDMT **(AFTER 02-01-2020)**	4
16	207860	PIN, 1 X 8-1/2	4
17	207861	PLATE, COVER	2
18	207862	SLIDE, WING GANGS	4
19	207874	SHEET, SHIM	12
20	207875	WASHER, THRUST-1-13/16 **(BEFORE 02-01-2020)**	4
20	225096	WASHER, THRUST -2" **(AFTER 02-01-2020)**	4
21	207919	ASSY, WING GANG MOUNT	4
22	209713	PLATE, GANG SLIDE	4
23	209714	SLIDE, WING GANGS	4
24	209715	PLATE, COVER, 3 HOLE	2
25	145201	CYLINDER 4 X 8 REPHASE **(SEE PAGE 1-87)**	2
26	1-557-010403	HAIRPIN 1/8	4
27	206709	WASHER, THRUST - 3"	4

https://truckmanualshub.com/

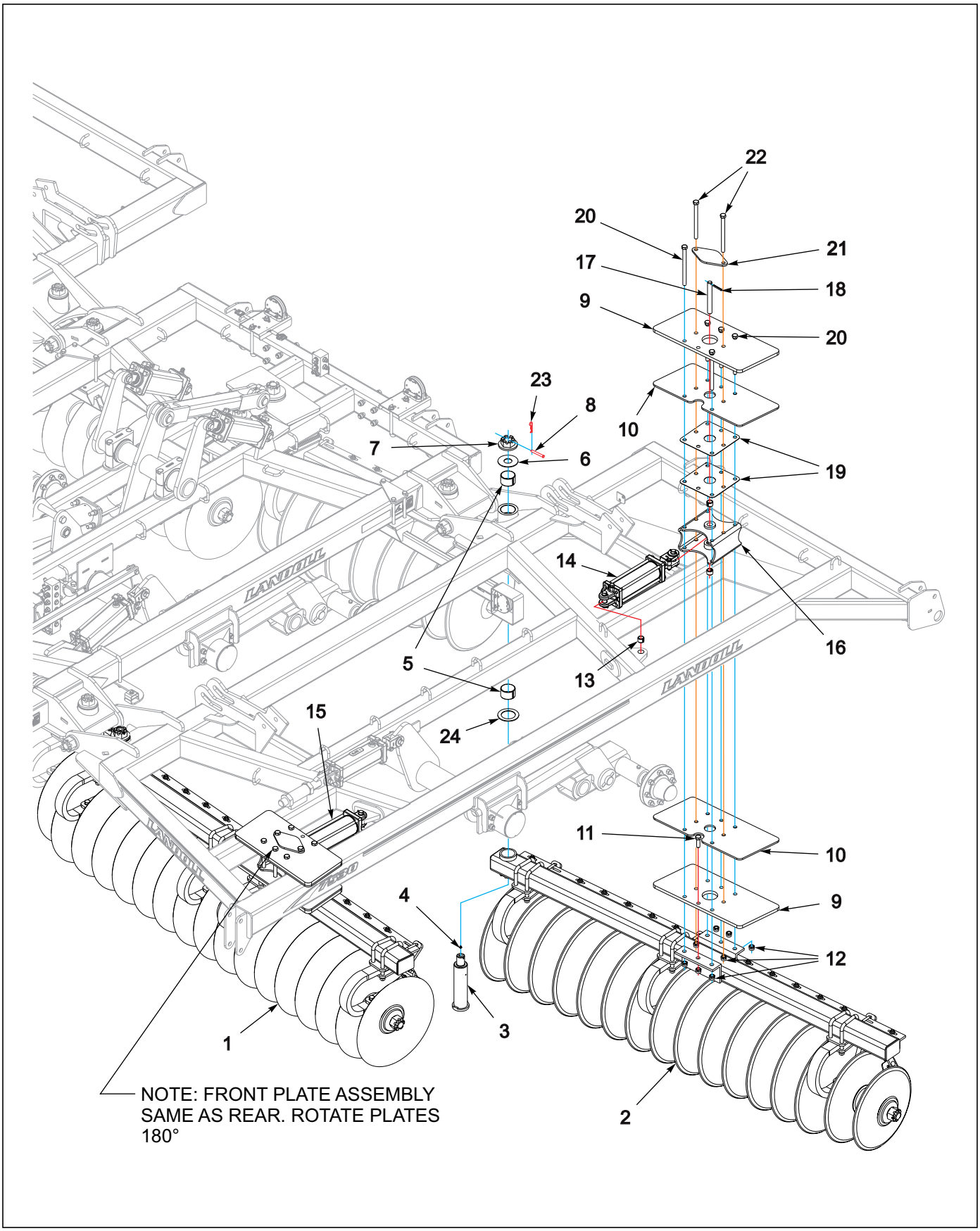


Figure 1-25: Gang Assembly Wing 29'/32'/35'

https://truckmanualshub.com/

Gang Assembly Wing 29'/32'/35'

ITEM	PART NO.	DESCRIPTION	QTY.
1	--	LCF GANGBAR W/BLADES **(SEE PAGE 1-39) AND (SEE PAGE 1-59 THRU SEE PAGE 1-61)**	1
1	--	RCF GANGBAR W/BLADES **(SEE PAGE 1-39) AND (SEE PAGE 1-59 THRU SEE PAGE 1-61**	1
2	--	LCR GANGBAR W/BLADES **(SEE PAGE 1-39) AND (SEE PAGE 1-59 THRU SEE PAGE 1-61**	1
2	--	RCR GANGBAR W/BLADES **(SEE PAGE 1-39) AND (SEE PAGE 1-59 THRU SEE PAGE 1-61**	1
3	207762	PIN WLDMT GANG PIVOT **(1-3/4" THREADS) (BEFORE 02-01-2020)**	4
3	225064	ASSY, GANG PIVOT PIN **(2" THREADS) (AFTER 02-01-2020)**	4
4	1-298-010001-1	ZERK FITTING 1/4 SAE	4
5	144341	BUSHING, SPRING 3-1/4X3X2	4
6	207875	WASHER, THRUST-1-13/16 **(BEFORE 02-01-2020)**	4
6	225096	WASHER, THRUST -2" **(AFTER 02-01-2020)**	4
7	207853	NUT WLDMT GANG PIVOT **(1-3/4" THREADS) (BEFORE 02-01-2020)**	4
7	225062	NUT, GANG PIVOT 2 IN WLDMT **(AFTER 02-01-2020)**	4
8	2-557-010262	PIN, CLEVIS, ASSY 3/8X3 **(BEFORE 02-01-2020)**	4
8	225097	PIN, CLEVIS 7/16 X 3-1/2 **(AFTER 02-01-2020)**	4
9	206736	PLATE, GANG SLIDE	8
10	207862	SLIDE, WING GANGS	8
11	100941	SCREW,HEXCAP,3/4-10X2-1/4G8ZP	4
12	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	32
13	192890	BUSHING 1-3/8ODX1 IDX1 STEEL	8
14	140471	CYLINDER 3-3/4X10 REPHASE **(SEE PAGE 1-82)**	2
15	140470	CYLINDER 4X10 REPHASE **(SEE PAGE 1-83)**	2
16	207919	ASSY, WING GANG MOUNT	4
17	207860	PIN, 1 X 8-1/2	4
18	1-647-010004240	PIN,SPRING,SLOTTED,5/16X2-1/2	4
19	207874	SHEET, SHIM	12
20	1-654-010032-25	SCREW HX CP 3/4-10X10 GR8	20
21	207861	PLATE, COVER	4
22	1-654-010032-25	SCREW HX CP 3/4-10X10 GR8	8
23	1-557-010403	HAIRPIN 1/8	4
24	206709	WASHER, THRUST - 3"	4

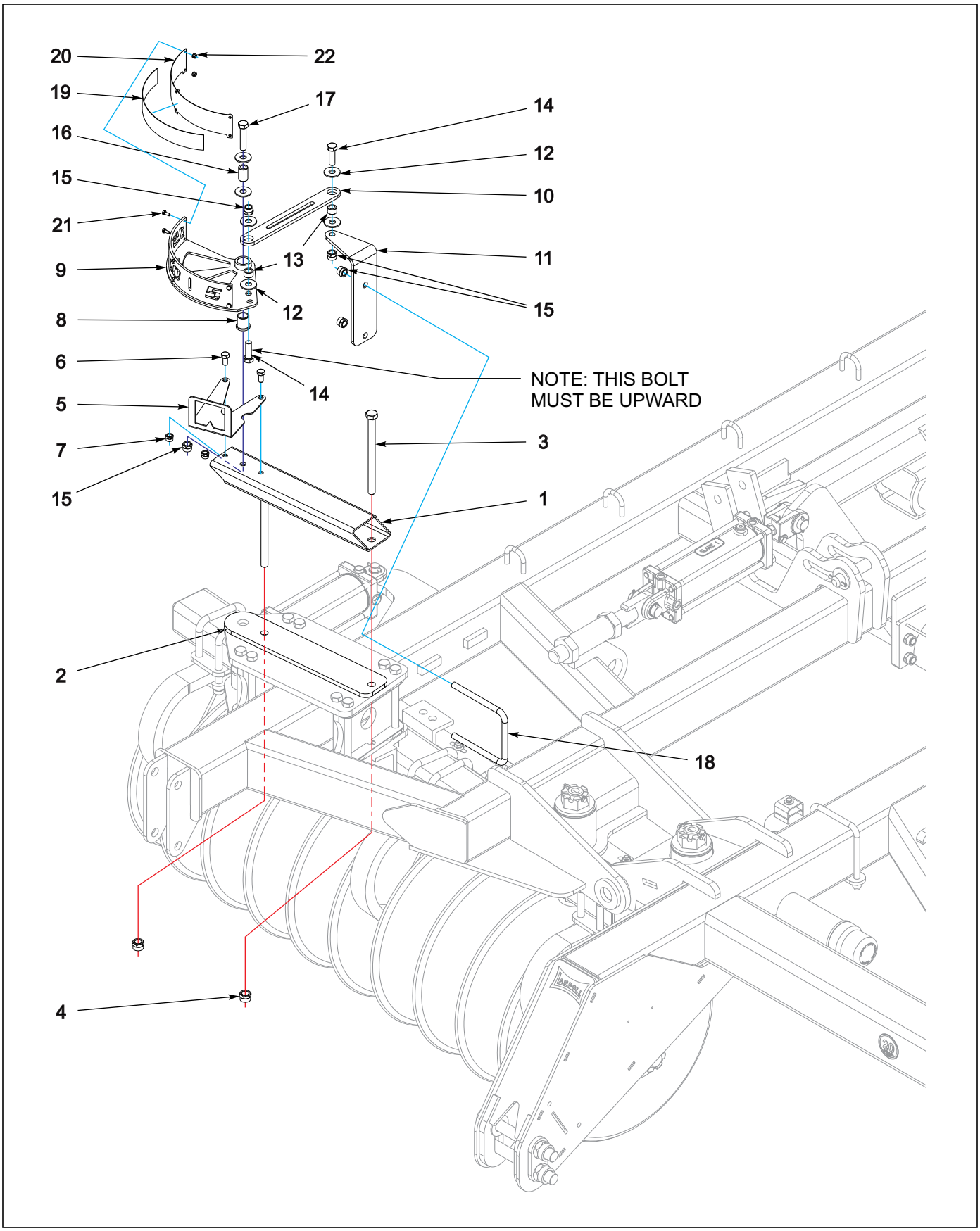


Figure 1-26: Gang Wing Gauge 7530-23'

https://truckmanualshub.com/

Gang Wing Gauge 7530-23’

ITEM	PART NO.	DESCRIPTION	QTY.
1	211958	TUBE, GAUGE	1
2	211908	PLATE, CAP	1
3	1-654-010061-25	SCREW,HX CP 3/4-10UNCX10 GR5	2
4	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	2
5	207939	GAUGE, INDICATOR	1
6	1-654-010055-01	SCR,HX CP 1/2-13UNCX1 GR5	2
7	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	2
8	144264	BEARING FLANGE **(1”)**	1
9	209620	DIAL, GANG ADJUST WLDMT	1
10	211963	LINK, GAUGE	1
11	211962	PLATE, GAUGE ARM	1
12	1-861-010032-19	WASHER, FLAT 5/8 W ZP/CD	6
13	168762	BUSHING, 1 X .640 X 5/8	2
14	1-654-010059-05	SCREW,HEX CAP,5/8-11UNCX2 GR5	2
15	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	5
16	209621	BUSHING, GAUGE CLAMP	1
17	1-654-010059-09	SCREW 5/8-11UNCX3 HX CP GR5	1
18	141269	U-BOLT, WING STABILIZER	1
19	209623	TAPE WHITE REFLECTIVE	1
20	209622	GAUGE, BACK PLATE	1
21	1-654-010047-03	SCREW, HEX 1/4-20UNCX5/8	6
22	1-512-010005-01	NUT,HEX,SLFLKG GRB 1/4-20	6

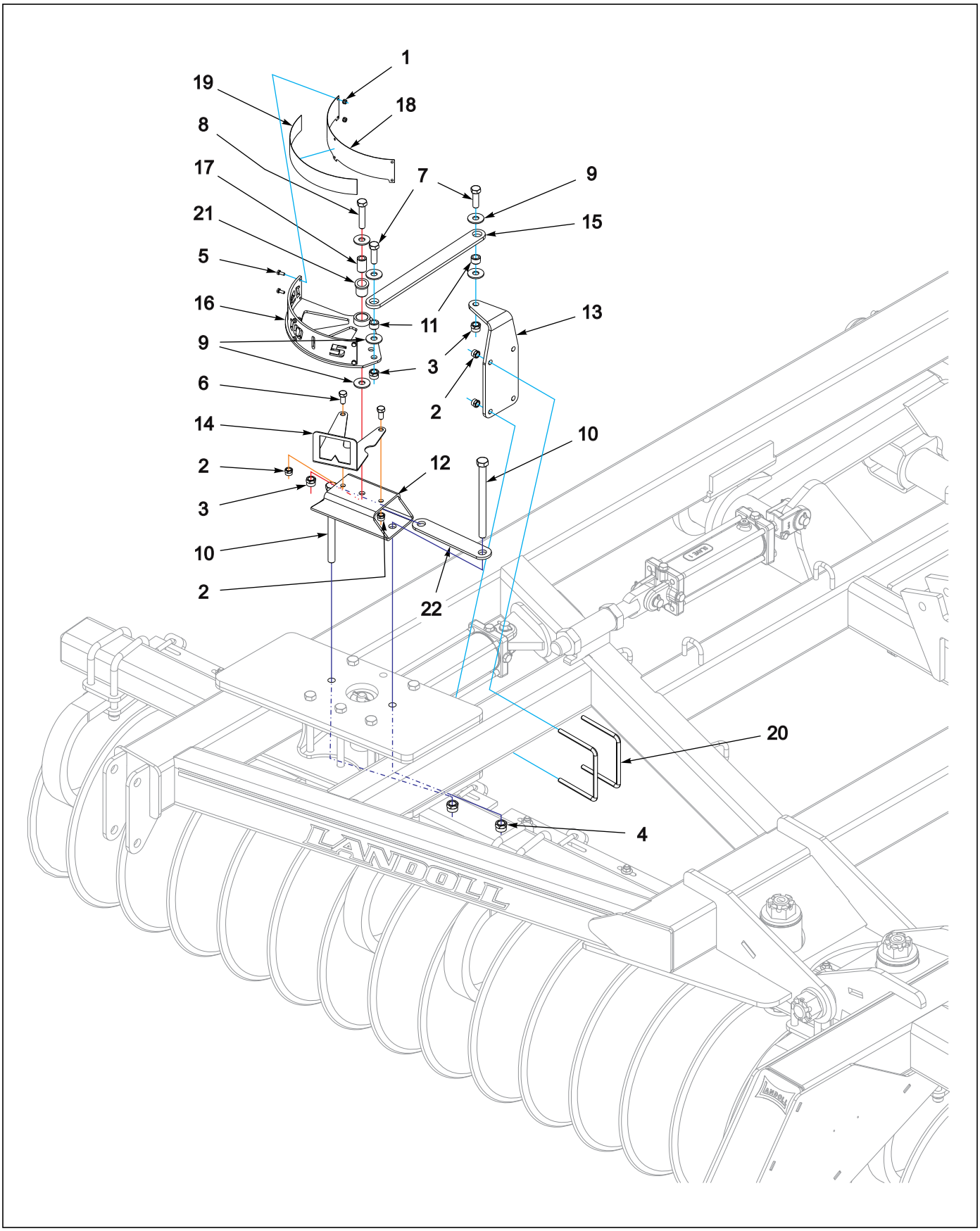


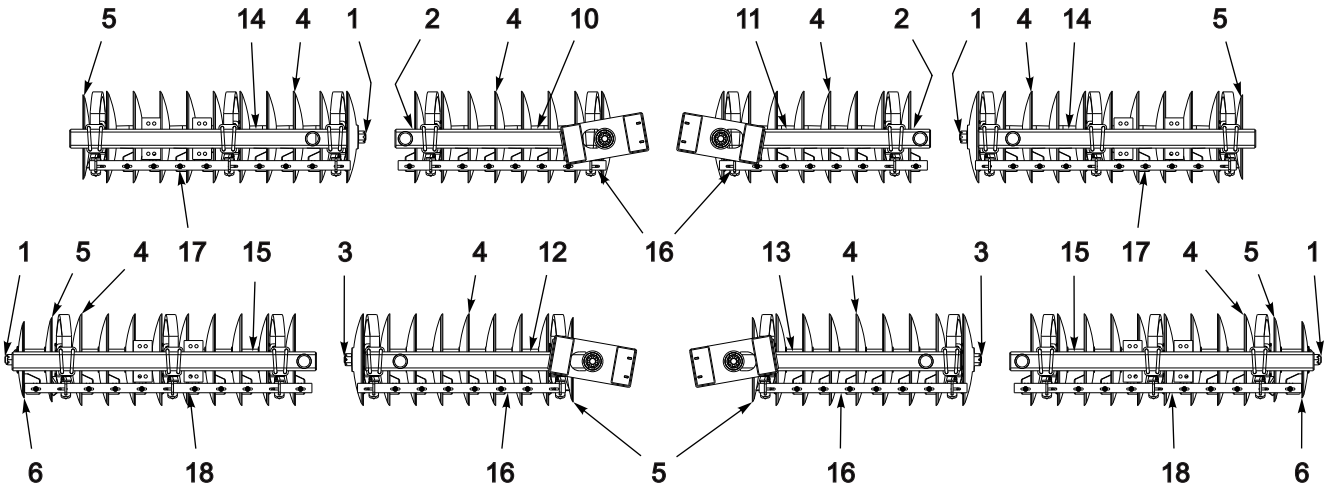
Figure 1-27: Gang Wing Gauge 7530-26' - 35'

https://truckmanualshub.com/

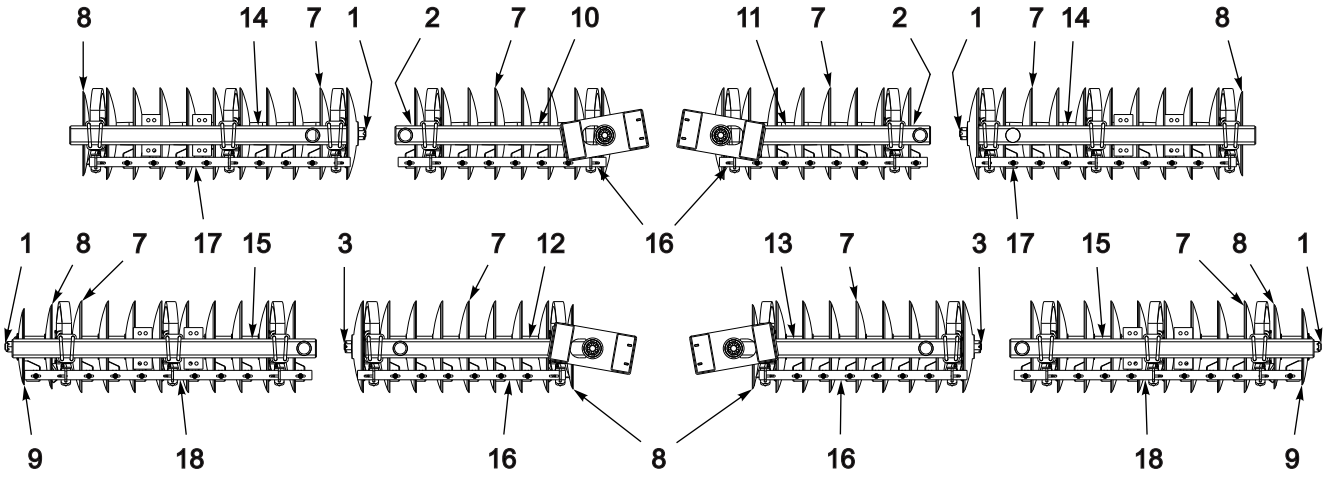
Gang Wing Gauge 7530-26’ - 35’

ITEM	PART NO.	DESCRIPTION	QTY.
1	1-512-010005-01	NUT,HEX,SLFLKG GRB 1/4-20	6
2	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	6
3	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	3
4	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	2
5	1-654-010047-03	SCREW, HEX 1/4-20UNCX5/8	6
6	1-654-010055-01	SCR,HX CP 1/2-13UNCX1 GR5	2
7	1-654-010059-05	SCREW,HEX CAP,5/8-11UNCX2 GR5	2
8	1-654-010059-09	SCREW 5/8-11UNCX3 HX CP GR5	1
9	1-861-010032-19	WASHER, FLAT 5/8 W ZP/CD	6
10	1-654-010032-25	SCREW HX CP 3/4-10X10 GR8	2
11	168762	BUSHING, 1 X .640 X 5/8	2
12	207935	TUBE, GAUGE	1
13	207937	PLATE, GAUGE ARM	1
14	207939	GAUGE, INDICATOR	1
15	209618	LINK, GAUGE	1
16	209620	DIAL, GANG ADJUST	1
17	209621	BUSHING, GAUGE CLAMP	1
18	209622	GAUGE, BACK PLATE	1
19	209623	TAPE WHITE REFLECTIVE	1
20	4J918	U-BOLT 1/2 X 5-1/4 X 6-1/16	2
21	144264	BEARING FLANGE **(1”)**	1
22	210354	PLATE, DOUBLE	1

https://truckmanualshub.com/



7530-23’ 24” 4GA LC STD GANG



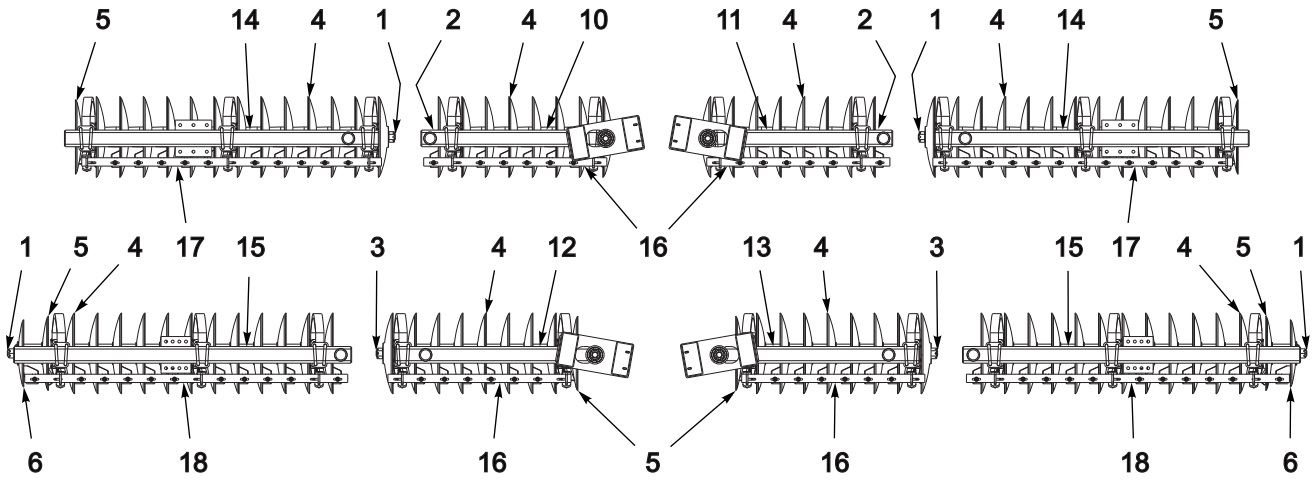
7530-23’ 24” 4GA LC ROLL GANG

Figure 1-28: 7530-23’ Disc Gang Placement

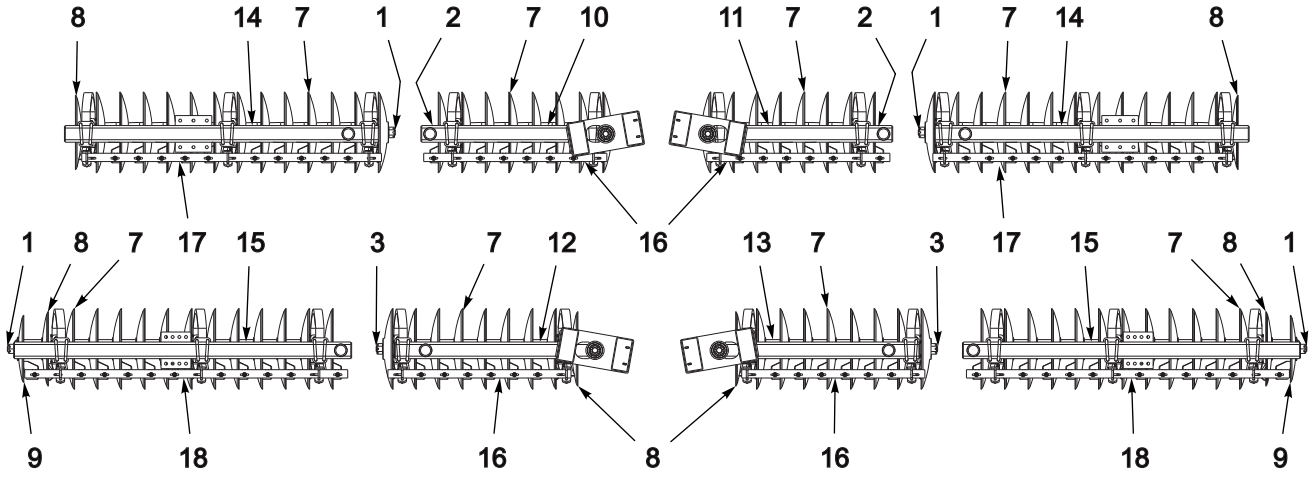
https://truckmanualshub.com/

7530-23’ Disc Gang Placement

ITEM	PART NO.	DESCRIPTION	QTY.	
--	209582	7"-24" 4 GA LC STD GANG 23	*	
--	207869	7"-24" 4GA LC ROLL GANG 23		*
1	142581	SHAFT, GANG 77 L	4	4
2	153713	SHAFT, GANG 55-1/2 L	2	2
3	154663	SHAFT, GANG 62-1/2 L	2	2
4	161530	DISC BLADE,24" X 1/4" 1-3/4ID **(STANDARD)**	70	--
5	155617	DISC BLADE,22"X1/4" 1-3/4 ID **(STANDARD)**	6	--
6	186100	DISC BLADE, 20" X 1/4" 1-3/4ID **(STANDARD)**	2	--
7	172076	DISC BLADE, 24"X1/4", 1-3/4"ID **(ROLLABLE)**	--	70
8	155618	DISC BLADE,22"X1/4" 1-3/4 ID **(ROLLABLE)**	--	6
9	155619	DISC BLADE,20"X1/4" 1-3/4 ID **(ROLLABLE)**	--	2
10	206565	GANGBAR WLDMT LCF 20-29 7530	1	1
11	206564	GANGBAR WLDMT RCF 20-29 7530	1	1
12	206567	GANGBAR WLDMT LCR 20-29 7530	1	1
13	206566	GANGBAR WLDMT RCR 20-29 7530	1	1
14	206617	GANGBAR WLDMT WING FRONT 23	2	2
15	206619	GANGBAR WLDMT WING REAR 23	2	2
16	153699	SCRAPER BAR, 7 SP 8 HOLE	4	4
17	153701	SCRAPER BAR, 7 SP 10HOLE	2	2
18	153702	SCRAPER BAR, 7 SP 11 HOLE	2	2



7530-26’ 24” 4GA LC STD GANG



7530-26’ 24” 4GA LC ROLL GANG

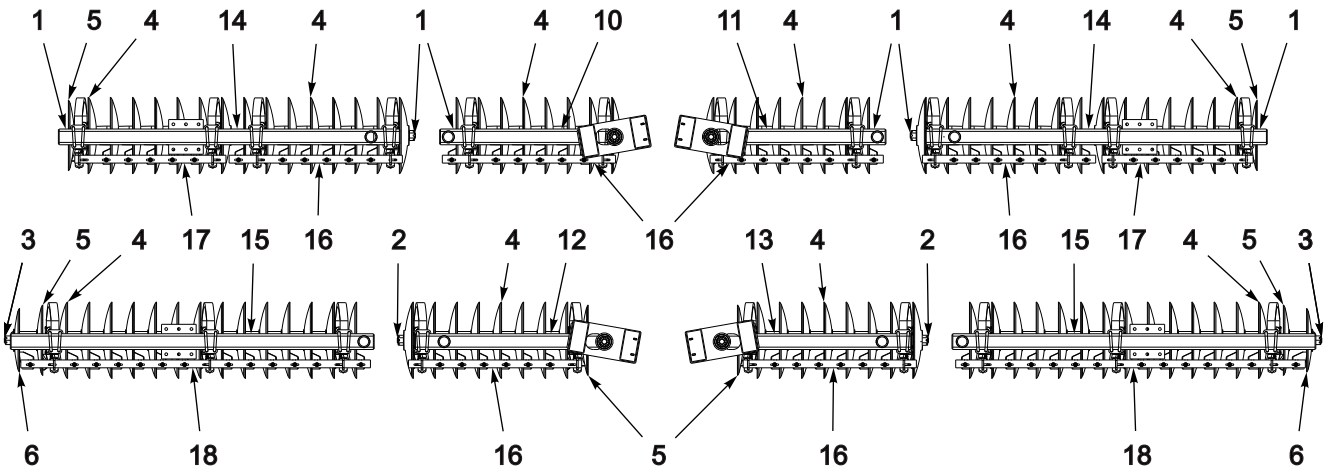
Figure 1-29: 7530-26’ Disc Gang Placement

https://truckmanualshub.com/

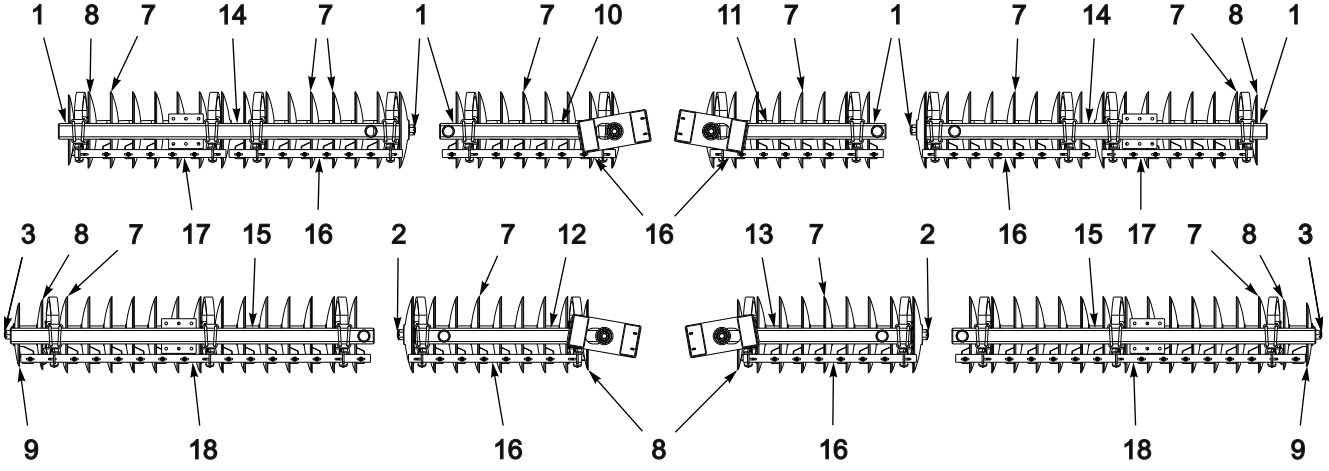
7530-26’ Disc Gang Placement

ITEM	PART NO.	DESCRIPTION	QTY.	
--	209583	7"-24" 4 GA LC STD GANG 26	*	
--	207870	7"-24" 4GA LC ROLL GANG 26		*
1	156082	SHAFT, GANG 98 L	4	4
2	153713	SHAFT, GANG 55-1/2 L	2	2
3	154663	SHAFT, GANG 62-1/2 L	2	2
4	161530	DISC BLADE,24" X 1/4" 1-3/4ID **(STANDARD)**	82	--
5	155617	DISC BLADE,22"X1/4" 1-3/4 ID **(STANDARD)**	6	--
6	186100	DISC BLADE, 20" X 1/4" 1-3/4ID **(STANDARD)**	2	--
7	172076	DISC BLADE, 24"X1/4", 1-3/4"ID **(ROLLABLE)**	--	82
8	155618	DISC BLADE,22"X1/4" 1-3/4 ID **(ROLLABLE)**	--	6
9	155619	DISC BLADE,20"X1/4" 1-3/4 ID **(ROLLABLE)**	--	2
10	206565	GANGBAR WLDMT LCF 20-29 7530	1	1
11	206564	GANGBAR WLDMT RCF 20-29 7530	1	1
12	206567	GANGBAR WLDMT LCR 20-29 7530	1	1
13	206566	GANGBAR WLDMT RCR 20-29 7530	1	1
14	206625	GANGBAR WLDMT WING FRONT 29	2	2
15	206627	GANGBAR WLDMT WING REAR 29	2	2
16	153699	SCRAPER BAR, 7 SP 8 HOLE	4	4
17	153698	SCRAPER BAR, 7 SP 7 HOLE	2	2
18	180088	SCRAPER BAR, 7 SP 16 HOLE	2	2

https://truckmanualshub.com/



7530-29’ 24” 4GA LC STD GANG



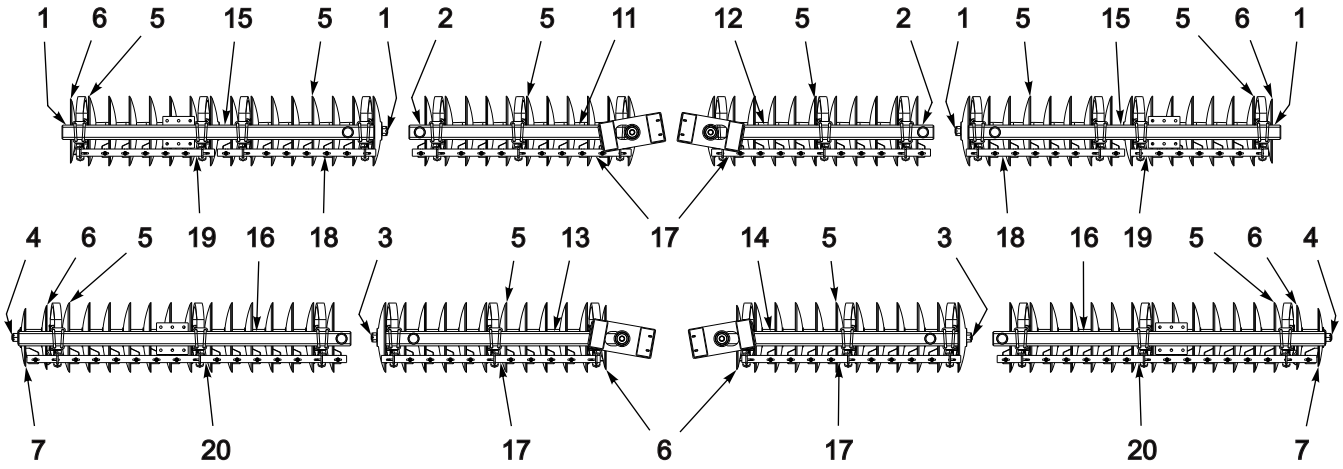
7530-29’ 24” 4GA LC ROLL GANG

Figure 1-30: 7530-29’ Disc Gang Placement

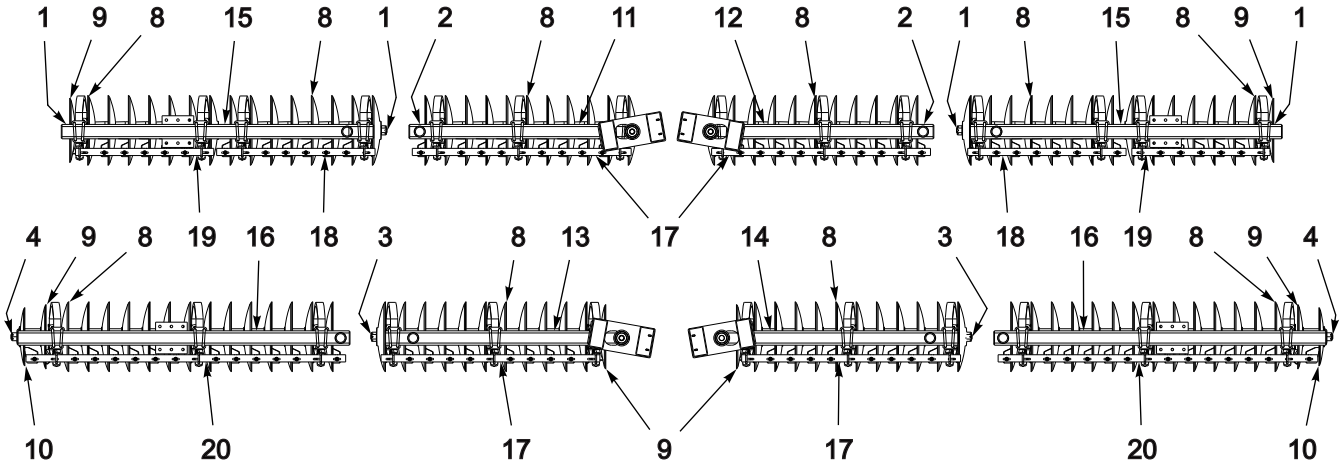
https://truckmanualshub.com/

7530-29’ Disc Gang Placement

ITEM	PART NO.	DESCRIPTION	QTY.	
--	209584	7"-24" 4 GA LC STD GANG 29	*	
--	207871	7"-24" 4GA LC ROLL GANG 29		*
1	153713	SHAFT, GANG 55-1/2 L	6	6
2	154663	SHAFT, GANG 62-1/2 L	2	2
3	149594	SHAFT, GANG 112	2	2
4	161530	DISC BLADE,24" X 1/4" 1-3/4ID **(STANDARD)**	90	--
5	155617	DISC BLADE,22"X1/4" 1-3/4 ID **(STANDARD)**	6	--
6	186100	DISC BLADE, 20" X 1/4" 1-3/4ID **(STANDARD)**	2	--
7	172076	DISC BLADE, 24"X1/4", 1-3/4"ID **(ROLLABLE)**	--	90
8	155618	DISC BLADE,22"X1/4" 1-3/4 ID **(ROLLABLE)**	--	6
9	155619	DISC BLADE,20"X1/4" 1-3/4 ID **(ROLLABLE)**	--	2
10	206565	GANGBAR WLDMT LCF 20-29 7530	1	1
11	206564	GANGBAR WLDMT RCF 20-29 7530	1	1
12	206567	GANGBAR WLDMT LCR 20-29 7530	1	1
13	206566	GANGBAR WLDMT RCR 20-29 7530	1	1
14	206625	GANGBAR WLDMT WING FRONT 29	2	2
15	206627	GANGBAR WLDMT WING REAR 29	2	2
16	153699	SCRAPER BAR, 7 SP 8 HOLE	6	6
17	153698	SCRAPER BAR, 7 SP 7 HOLE	2	2
18	180088	SCRAPER BAR, 7 SP 16 HOLE	2	2



7530-32’ 24” 4GA LC STD GANG



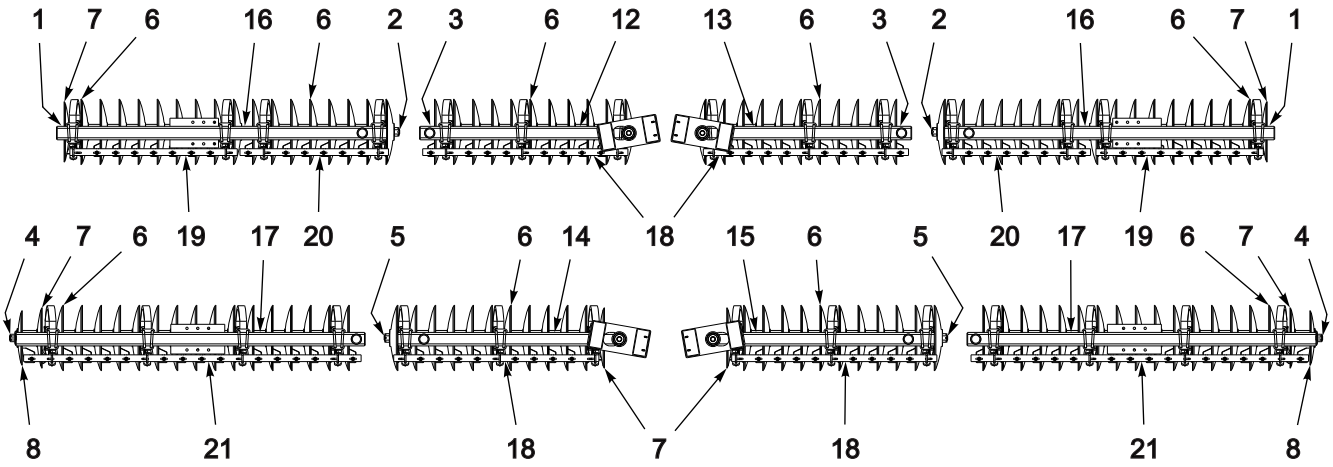
7530-32’ 24” 4GA LC ROLL GANG

Figure 1-31: 7530-32’ Disc Gang Placement

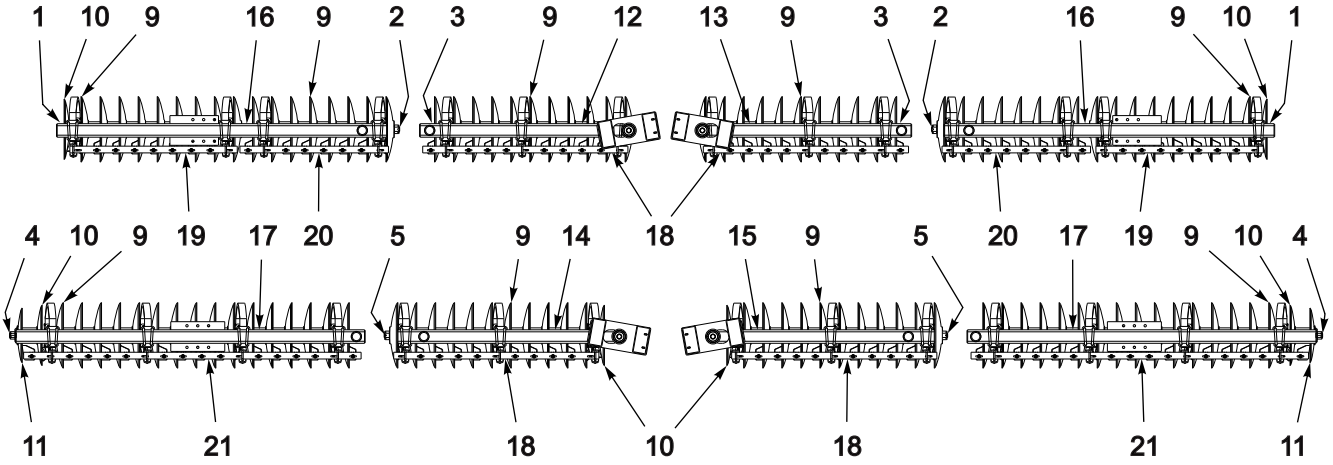
https://truckmanualshub.com/

7530-32’ Disc Gang Placement

ITEM	PART NO.	DESCRIPTION	QTY.	
--	209585	7"-24" 4 GA LC STD GANG32 ASSY	*	
--	207872	7"-24" 4GA LC ROLL GANG32 ASSY		*
1	153713	SHAFT, GANG 55-1/2 L	4	4
2	141165	SHAFT, GANG 76 1/2 L	2	2
3	156921	SHAFT, GANG 83-1/2 L	2	2
4	149594	SHAFT, GANG 112	2	2
5	161530	DISC BLADE,24" X 1/4" 1-3/4ID **(STANDARD)**	102	--
6	155617	DISC BLADE,22"X1/4" 1-3/4 ID **(STANDARD)**	6	--
7	186100	DISC BLADE, 20" X 1/4" 1-3/4ID **(STANDARD)**	2	--
8	172076	DISC BLADE, 24"X1/4", 1-3/4"ID **(ROLLABLE)**	--	102
9	155618	DISC BLADE,22"X1/4" 1-3/4 ID **(ROLLABLE)**	--	6
10	155619	DISC BLADE,20"X1/4" 1-3/4 ID **(ROLLABLE)**	--	2
11	210201	GANG BAR, LCF 7530-33	1	1
12	210200	GANG BAR, RCF 7530-33	1	1
13	210203	GANG BAR, LCR 7530-33	1	1
14	210202	GANG BAR, RCR 7530-33	1	1
15	206625	GANGBAR WLDMT WING FRONT 29	2	2
16	206627	GANGBAR WLDMT WING REAR 29	2	2
17	153702	SCRAPER BAR, 7 SP 11 HOLE	4	4
18	153699	SCRAPER BAR, 7 SP 8 HOLE	2	2
19	153698	SCRAPER BAR, 7 SP 7 HOLE	2	2
20	180088	SCRAPER BAR, 7 SP 16 HOLE	2	2



7530-35’ 24” 4GA LC STD GANG



7530-35’ 24” 4GA LC ROLL GANG

Figure 1-32: 7530-35’ Disc Gang Placement

https://truckmanualshub.com/

7530-35’ Disc Gang Placement

ITEM	PART NO.	DESCRIPTION	QTY.	
--	212037	7"-24" 4 GA LC STD GANG 35	*	
--	212038	7"-24" 4GA LC ROLL GANG 35		*
1	180147	SHAFT, GANG 69-1/2 L	2	2
2	153713	SHAFT, GANG 55-1/2 L	2	2
3	141165	SHAFT, GANG 76 1/2 L	2	2
4	212801	SHAFT, GANG 126	2	2
5	156921	SHAFT, GANG 83-1/2 L	2	2
6	161530	DISC BLADE,24" X 1/4" 1-3/4ID **(STANDARD)**	110	--
7	155617	DISC BLADE,22"X1/4" 1-3/4 ID **(STANDARD)**	6	--
8	186100	DISC BLADE, 20" X 1/4" 1-3/4ID **(STANDARD)**	2	--
9	172076	DISC BLADE, 24"X1/4", 1-3/4"ID **(ROLLABLE)**	--	110
10	155618	DISC BLADE,22"X1/4" 1-3/4 ID **(ROLLABLE)**	--	6
11	155619	DISC BLADE,20"X1/4" 1-3/4 ID **(ROLLABLE)**	--	2
12	210201	GANG BAR, LCF 7530-33	1	1
13	210200	GANG BAR, RCF 7530-33	1	1
14	210203	GANG BAR, LCR 7530-33	1	1
15	210202	GANG BAR, RCR 7530-33	1	1
16	212032	GANGBAR WLDMT WING FRONT 35	2	2
17	212033	GANGBAR WLDMT WING REAR 35	2	2
18	153702	SCRAPER BAR, 7 SP 11 HOLE	4	4
19	153700	SCRAPER BAR, 7 SP 9 HOLE	2	2
20	153699	SCRAPER BAR, 7 SP 8 HOLE	2	2
21	212800	SCRAPER BAR, 7 SP 18 HOLE	2	2

Lift Hydraulic Assemblies

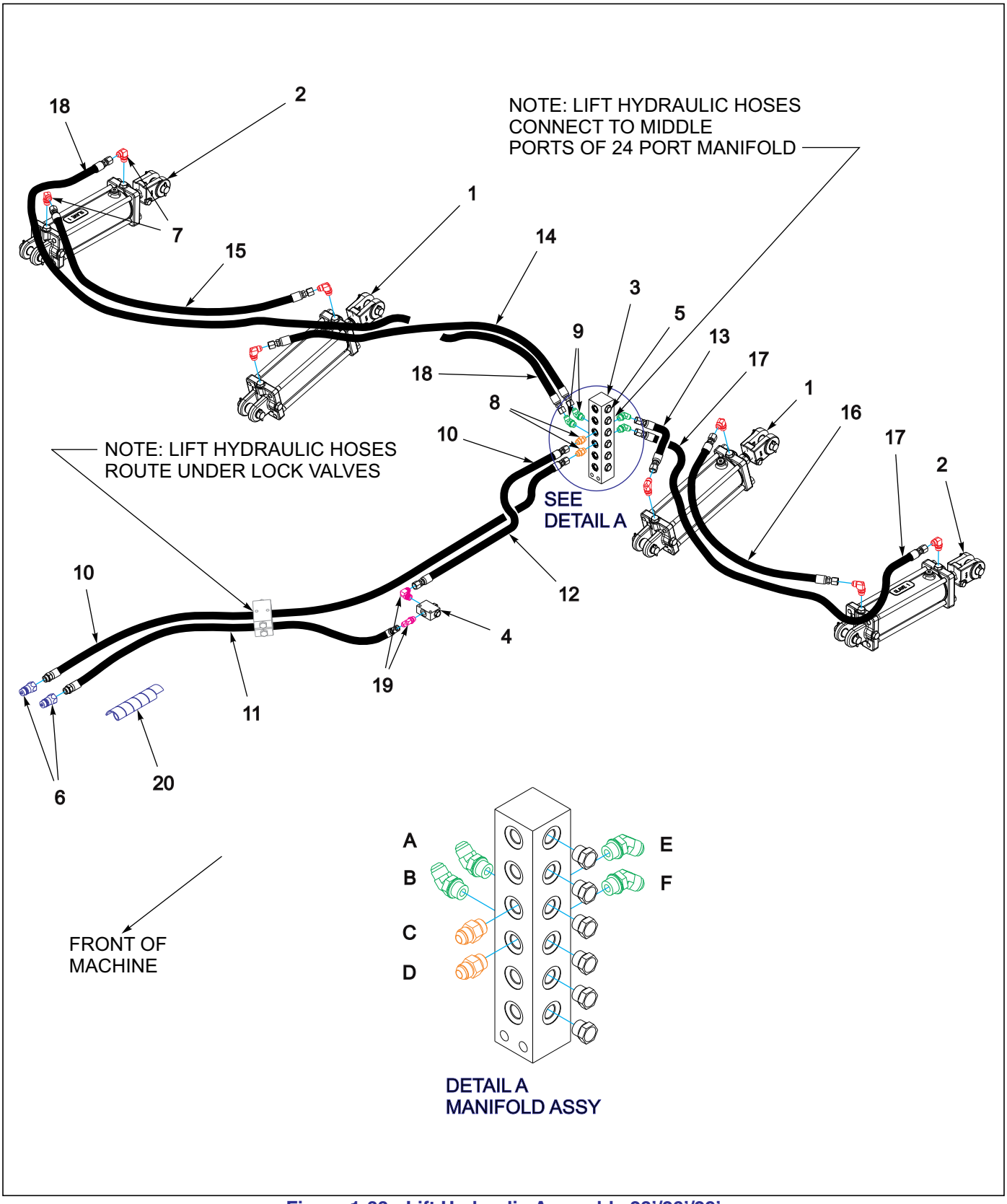


Figure 1-33: Lift Hydraulic Assembly 23'/26'/29'

https://truckmanualshub.com/

Lift Hydraulic Assembly 23'/26'/29'

ITEM	PART NO.	DESCRIPTION	QTY.
1	140470	CYLINDER 4X10 REPHASE **(BEFORE S/N 75M1700030)** **(SEE PAGE 1-83)**	2
1	184784	CYLINDER, 4-1/2 X 10, REPHASE **(AFTER S/N 75M1700030)** **(SEE PAGE 1-85)**	2
2	140471	CYLINDER 3-3/4X10 REPHASE **(BEFORE S/N 75M1700030)** **(SEE PAGE 1-82**	2
2	209728	CYL 4X10 REPHASE 1-1/4 PINS **(AFTER S/N 75M1700030)** **(SEE PAGE 1-84)**	2
3	191923	MANIFOLD HYDRAULIC 24 PORT	1
4	203467	VALVE-LIMIT, STROKE	1
5	1-007-010025	PLUG, 3/4-16 O-RING BOSS	6
6	141828	COUPLER,MALE 3/4-16 O-RING	2
7	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	10
8	202702-8-8S	ADAPTER, #8O-RING #8 TUBE	2
9	2061-8-8S	ADAPTER, 45, #8 O-RING-TUBE	4
10	168891	HOSE 1/2X37JICX3/4-16ORINGX225 **(BEFORE 9-15-2018)**	1
10	186238	HOSE 1/2X246 #8JIC X #8OR **(AFTER 9-15-2018)**	1
11	5001192	HOSE 1/2X183 37JICX3/4-16ORING **(BEFORE 9-15-2018)**	1
11	156964	HOSE ASM1/2X204 SAE37X3/4-16OR **(AFTER 9-15-2018)**	1
12	124130	MHE HOSE HYD 1/2X44	1
13	153841	HOSE ASSY 3/8X18 #8 JIC SWIV	1
14	208813	HOSE ASSY, 3/8X68,-8FJX,-8FJX	1
15	116433	HOSE ASSY 3/8X90 #8 JIC SWV **(7530-23')**	1
15	1413183	HOSE ASSY #6 .38X103.25HIPRES **(7530-26')**	1
15	166171	HOSE ASSY 3/8X114 #8JIC SWIV **(7530-29')**	1
16	209436	HOSE ASSY, 3/8X76,-8FJX,-8FJX **(7530-23')**	1
16	195647	HOSE ASSY, 3/8X93 #8 JIC SWIV **(7530-26')**	1
16	156945	HOSE ASSY 3/8X100 #8JIC SWIV **(7530-29')**	1
17	1413183	HOSE ASSY #6 .38X103.25HIPRES **(7530-23')**	1
17	1422177	HOSE ASM, 3/8 X 118.25 **(7530-26')**	1
17	137599	HOSE ASSY 3/8X126.25 #8JIC SWV **(7530-29')**	1
18	159569	HOSE ASSY 3/8X161,#8JIC SWVL **(7530-23')**	1
18	210265	HOSE ASSY,3/8,#8JIC SWIVELX178 **(7530-26')**	1
18	71508983	HOSE-HYD 38X182 **(7530-29')**	1
19	2062-10-8S	ADAPTER,90, #10 O-RING-TUBE	2
20	155528	HOSE WRAP, BLUE 1" ID X 8"	1

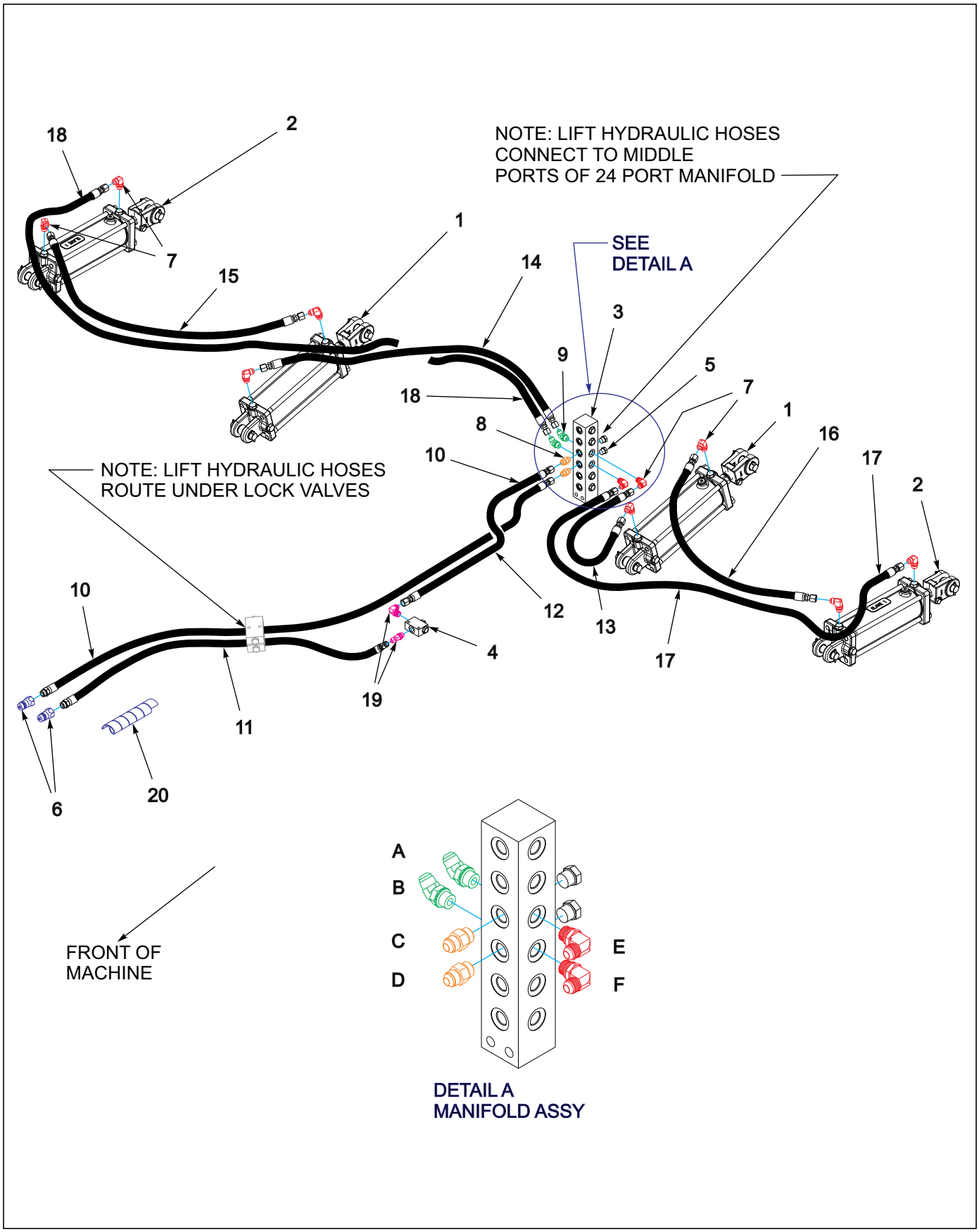


Figure 1-34: Lift Hydraulic Assembly 32'/35'

https://truckmanualshub.com/

Lift Hydraulic Assembly 32'/35'

ITEM	PART NO.	DESCRIPTION	QTY.
1	184784	CYLINDER 4-1/2X10 REPHASE **(SEE PAGE 1-85)**	2
2	209728	CYLINDER 4X10 REPHASE 1-1/4 PINS **(SEE PAGE 1-84**	2
3	191923	MANIFOLD HYDRAULIC 24 PORT	1
4	203467	VALVE-LIMIT, STROKE	1
5	1-007-010025	PLUG, 3/4-16 O-RING BOSS	6
6	141828	COUPLER,MALE 3/4-16 O-RING	2
7	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	10
8	202702-8-8S	ADAPTER, #8O-RING #8 TUBE	2
9	2061-8-8S	ADAPTER, 45, #8 O-RING-TUBE	2
10	168891	HOSE 1/2X37JICX3/4-16ORINGX225 **(BEFORE 9-15-2018)**	1
10	186238	HOSE 1/2X246 #8JIC X #8OR **(AFTER 9-15-2018)**	1
11	156964	HOSE ASM1/2X204 SAE37X3/4-16OR **(BEFORE 9-15-2018)**	1
11	168891	HOSE 1/2X37JICX3/4-16ORINGX225 **(AFTER 9-15-2018)**	1
12	1-397-010301064	HOSE ASSY,1/2X64,SAE 37 STR	1
13	192068	HOSE ASM, 3/8 X 46	1
14	71508987	HOSE ASSY 3/8 X 86	1
15	137598	HOSE ASSY #6 .38X123.25HIPRES	1
16	1413572	HOSE ASSY #6 .38ID 107.25 L	1
17	194115	HOSE ASM,3/8 X 154,#8FJS	1
18	153621	HOSE ASSY 3/8X212 #8 JIC SWIV	1
19	2062-10-8S	ADAPTER,90, #10 O-RING-TUBE	2
20	155528	HOSE WRAP, BLUE 1" ID X 8"	1

https://truckmanualshub.com/

Fold Assemblies

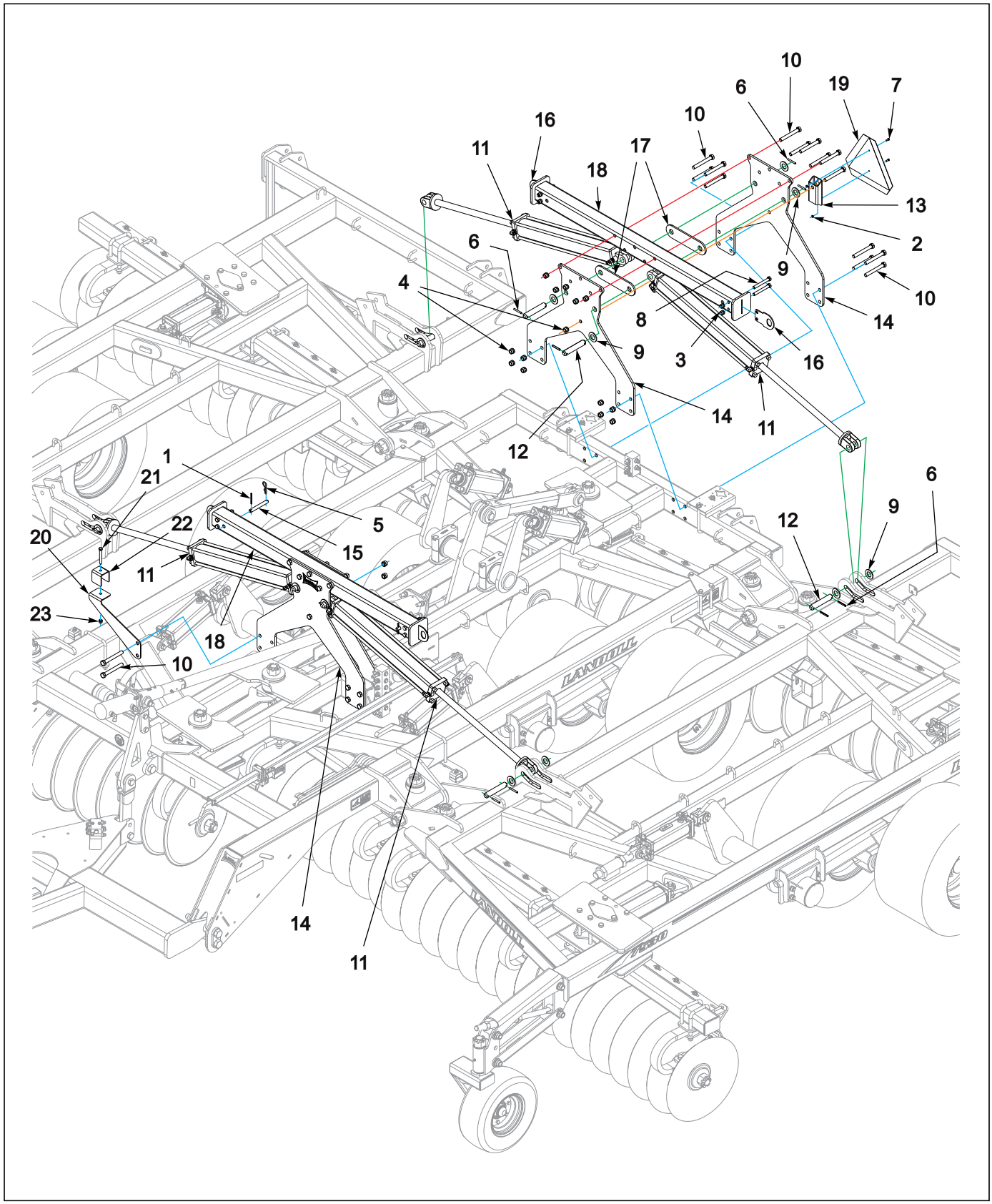


Figure 1-35: Fold Assembly

https://truckmanualshub.com/

Fold Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
1	0600-250-03000	1/4X3 ROLL PIN ZP	2
2	1-512-010005-01	NUT,HEX,SLFLKG GRB 1/4-20	2
3	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	4
4	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	28
5	1-557-010013	PIN, HAIR 3/16 DIA	2
6	1-647-010004240	PIN,SPRING,SLOTTED,5/16X2-1/2	16
7	1-654-010047-04	SCREW,HEX CAP,1/4-20X3/4 GR5	2
8	1-654-010059-15	SCREW,HEX CAP,5/8-11UNCX5 GR5	8
9	116100	WASHER 1-1/4 NAR FL ZP/CD	16
10	W908409-4	SCR 3/4-10X6 HEX HD CAP	28
11	140472	CYLINDER 4X30 1-1/2 ROD **(SEE PAGE 1-89)**	4
12	170291	PIN, 1-1/4 X 7	8
13	191984	MOUNT, SMV	1
14	198422	PLATE, FOLD CYL MOUNT **(7530-23'/26'/29')**	4
14	210191	PLATE, FOLD CYL MOUNT WC **(7530-32'/35')**	4
15	2-557-010409	PIN, WING LOCK	2
16	206639	PLATE, FOLD PIN	4
17	207851	PLATE, CYL MNT **(7530-23'/26'/29')**	4
17	210294	PLATE, CYL MNT WC **(7530-32'/35')**	4
18	207894	WING STABILIZER **(7530-23'/26'/29')**	2
18	210195	WING STABILIZER WC **(7530-32'/35')**	2
19	70260977	SMV EMBLEM	1
20	211960	MOUNT, HOSE **(7530-32'-35')**	1
21	1-654-010055-09	SCREW,HX CP,1/2-13UNCX3 GR5 **(7530-32'-35')**	1
22	165266	CLAMP, HOSE HOLDER **(7530-32'-35')**	1
23	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB **(7530-32'-35')**	1

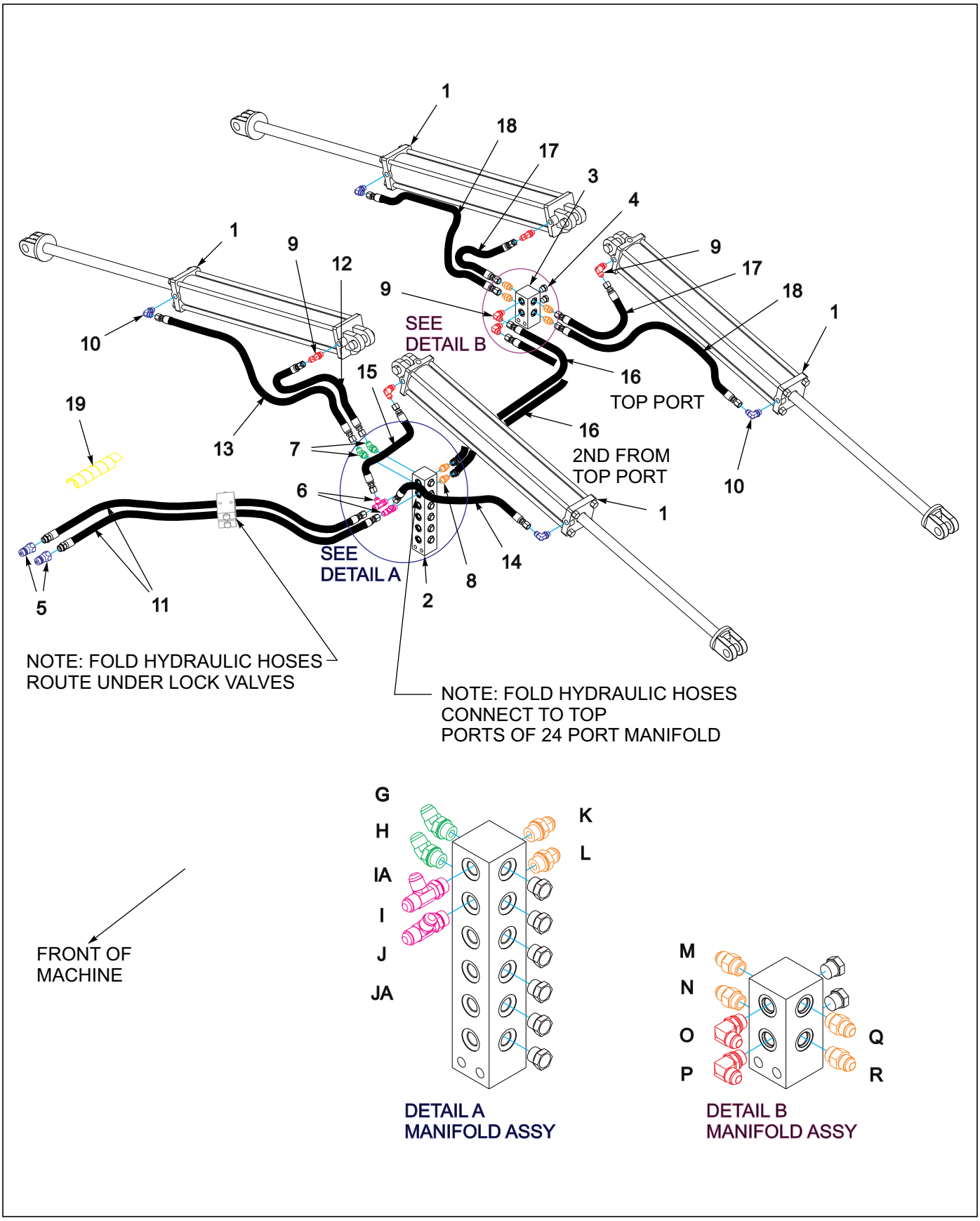


Figure 1-36: Fold Hydraulic Assembly 7530-23'/26'/29'

https://truckmanualshub.com/

Fold Hydraulic Assembly 7530-23’/26’/29’

ITEM	PART NO.	DESCRIPTION	QTY.
1	140472	CYLINDER 4X30 1-1/2 ROD **(SEE PAGE 1-89)**	4
2	191923	MANIFOLD HYDRAULIC 24 PORT	1
3	2-474-010022	MANIFOLD ASSY, HYDR 8 HOSE	1
4	1-007-010025	PLUG, 3/4-16 O-RING BOSS	8
5	141828	COUPLER,MALE 3/4-16 O-RING	2
6	203005-8-8S	ADAPTER,TEE,#8 O-RING-TUBE	2
7	2061-8-8S	ADAPTER, 45, #8 O-RING-TUBE	2
8	202702-8-8S	ADAPTER, #8 O-RING #8 TUBE	6
9	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	6
10	141826	ELBOW 90 1/16 RES **(ROD END ONLY)**	4
11	194696	HOSE ASSY, 3/8X222 #8JICX#8OR	2
11	176997	HOSE 3/8 X 240, #8JIC X #8OR **(BEFORE 9-15-2018)**	2
12	117259	HOSE ASSY 3/8X48 #8JIC **(AFTER 9-15-2018)**	2
13	116489	HOSE ASSY 3/8X64 #8 JIC SW	1
14	147582	HOSE ASSY 3/8X24 #8 JIC SWIV	1
15	153841	HOSE ASSY 3/8X18 #8 JIC SWIV	1
16	116492	HOSE ASSY 3/8X128 #8 JIC SW	2
17	147582	HOSE ASSY 3/8X24 #8 JIC SWIV	2
18	186903	HOSE ASM,3/8 X 44,8FJS ENDS	2
19	155529	HOSE WRAP, YELLOW 1" ID X 8"	1

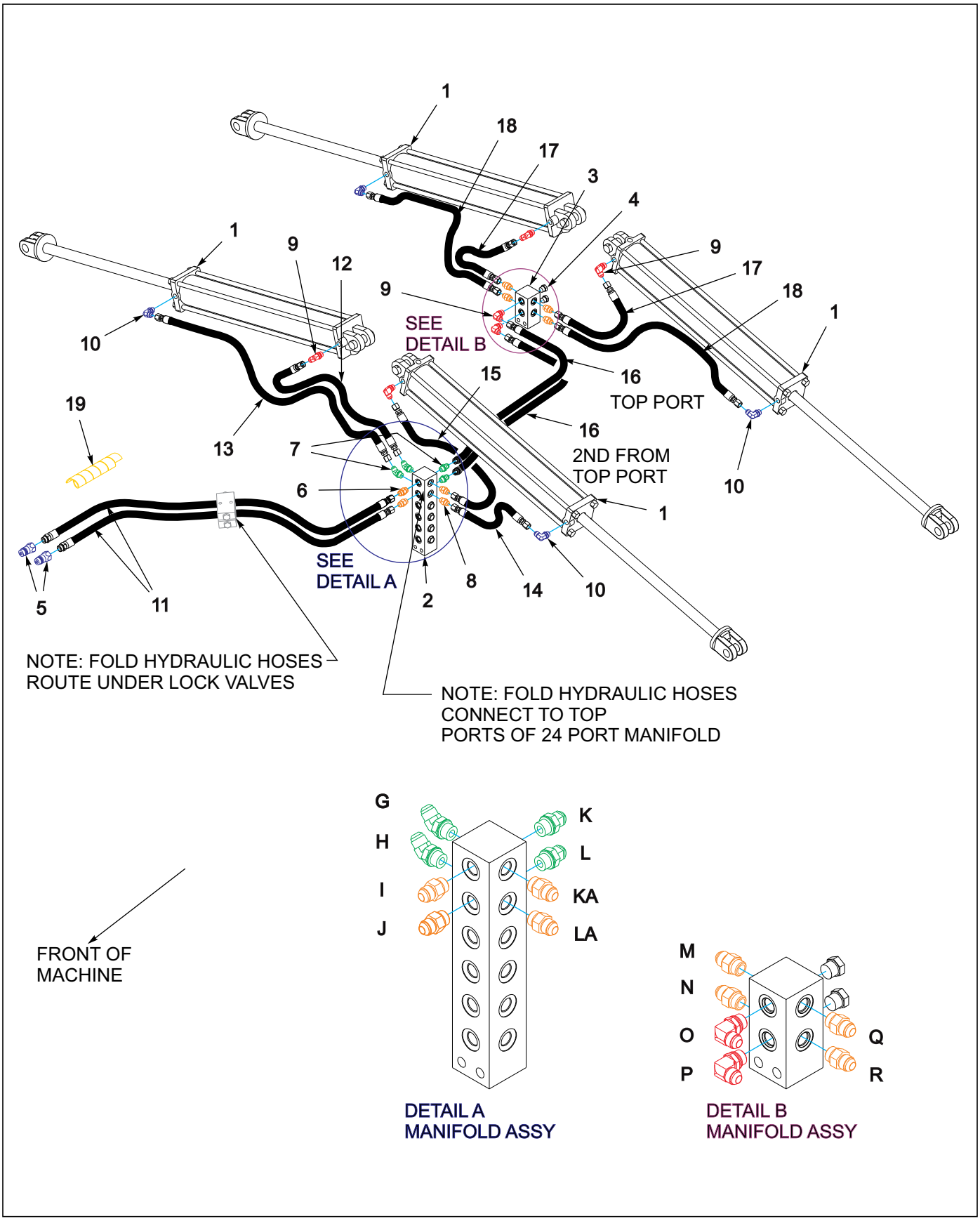


Figure 1-37: Fold Hydraulic Assembly 7530-32/35'

https://truckmanualshub.com/

Fold Hydraulic Assembly 7530-32’/35’

ITEM	PART NO.	DESCRIPTION	QTY.
1	140472	CYLINDER 4X30 1-1/2 ROD **(SEE PAGE 1-89)**	4
2	191923	MANIFOLD HYDRAULIC 24 PORT	1
3	2-474-010022	MANIFOLD ASSY, HYDR 8 HOSE	1
4	1-007-010025	PLUG, 3/4-16 O-RING BOSS	8
5	141828	COUPLER,MALE 3/4-16 O-RING	2
6	203005-8-8S	ADAPTER,TEE,#8 O-RING-TUBE	2
7	2061-8-8S	ADAPTER, 45, #8 O-RING-TUBE	2
8	202702-8-8S	ADAPTER, #8 O-RING #8 TUBE	6
9	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	6
10	141826	ELBOW 90 1/16 RES **(ROD END ONLY)**	4
11	176997	HOSE 3/8 X 240, #8JIC X #8OR **(BEFORE 9-15-2018)**	2
11	117259	HOSE ASSY 3/8X48 #8JIC **(AFTER 9-15-2018)**	2
12	71508988	HOSE ASSY 3/8 X 80	1
13	192481	HOSE ASSY 3/8 X 88	1
14	192068	HOSE ASM, 3/8 X 46	1
15	71508982	HOSE ASSY 3/8 X 36	1
16	116492	HOSE ASSY 3/8X128 #8 JIC SW	2
17	186903	HOSE ASM,3/8 X 44,8FJS ENDS	2
18	208813	HOSE ASSY, 3/8X68,-8FJX,-8FJX	2
19	155529	HOSE WRAP, YELLOW 1" ID X 8"	1

Hydraulic Gangs Assemblies

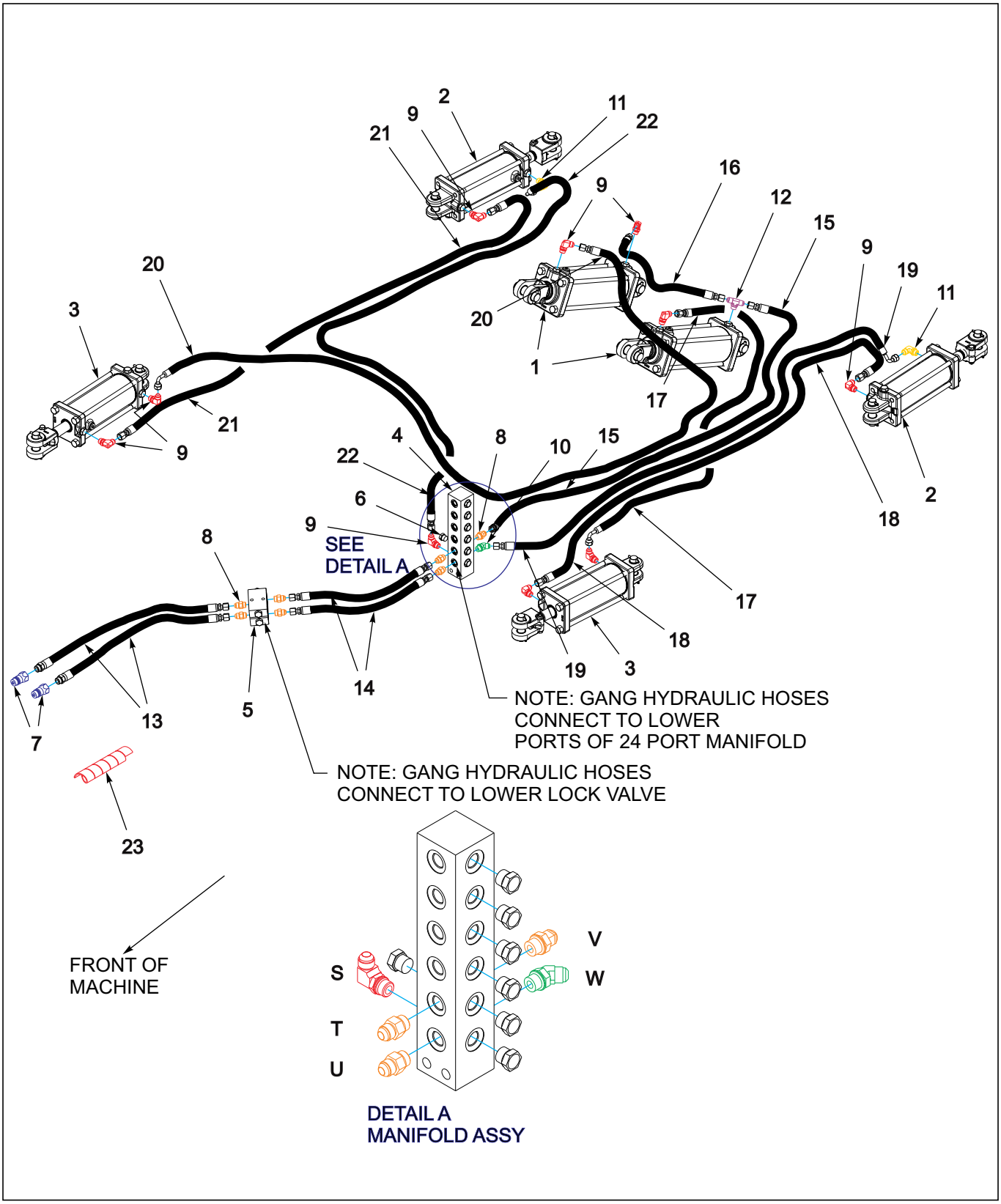


Figure 1-38: Hydraulic Gangs Assembly 7530-23'

https://truckmanualshub.com/

Hydraulic Gangs Assembly 7530-23’

ITEM	PART NO.	DESCRIPTION	QTY.
1	145200	CYLINDER 4-1/2 X 8 REPHASE **(SEE PAGE 1-88)**	2
2	145202	CYLINDER 3-3/4 X 8 REPHASE**(SEE PAGE 1-86)**	2
3	145201	CYLINDER 4 X 8 REPHASE **(SEE PAGE 1-87)**	2
4	191923	MANIFOLD HYDRAULIC 24 PORT	1
5	124696	VALVE,CHK DBL PILOT O-RING	1
6	1-007-010025	PLUG, 3/4-16 O-RING BOSS	8
7	141828	COUPLER,MALE 3/4-16 O-RING	2
8	202702-8-8S	ADAPTER, #8 O-RING #8 TUBE	7
9	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	10
10	2061-8-8S	ADAPTER, 45, #8 O-RING-TUBE	1
11	141826	ELBOW 90 1/16 RES	2
12	203003-8-8S	ADAPTER,TEE,#8 O-RING-TUBE	1
13	174721	HOSE ASSY 3/8,8JICX8O-RINGX140 **(BEFORE 9-15-2018)**	2
13	5001150	HOSE ASSY 3/8X161#8JIC X #8 OR **(AFTER 9-15-2018)**	2
14	122909	HOSE ASSY 3/8X82,#8 JIC SWVL	2
15	156945	HOSE ASSY 3/8X100 #8JIC SWIV	1
16	147123	HOSE ASSY, 3/8X31 #8 JIC SWV	1
17	212018	HOSE ASSY 3/8X232 #8STR-#8-90	1
18	141881	HOSE ASSY 3/8X136 #8 JIC SWIV	1
19	212019	HOSE ASSY 3/8X209 #8STR-#8-90	1
20	154905	HOSE ASSY 3/8X300 #8STR-#8-90	1
21	144342	HOSE ASSY 3/8X150 #8 JIC SWIV	1
22	212020	HOSE ASSY 3/8X268 #8STR-#8-90	1
23	172973	HOSE WRAP, RED	1

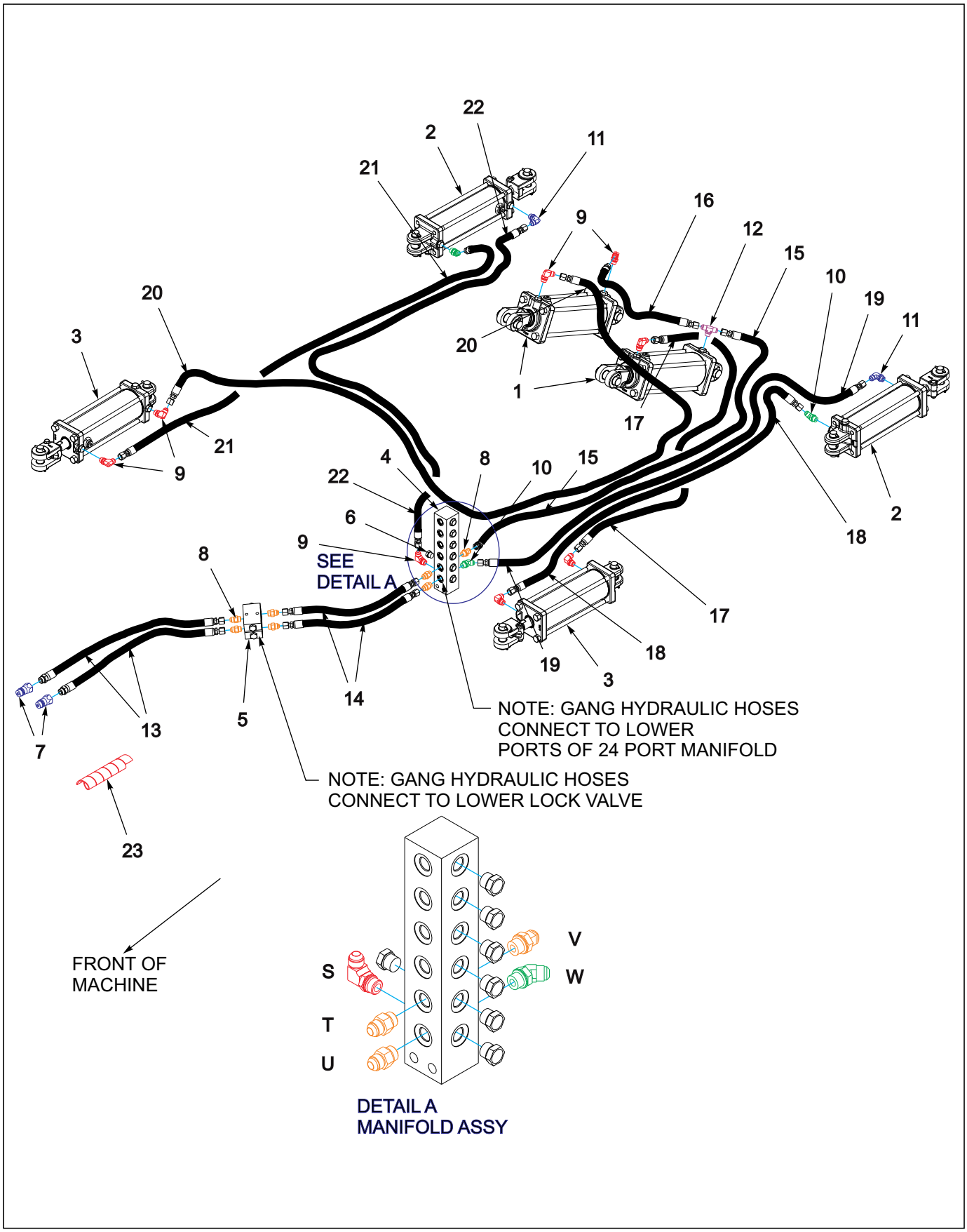


Figure 1-39: Hydraulic Gangs Assembly 7530-26'/29'

https://truckmanualshub.com/

Hydraulic Gangs Assembly 7530-26'/29'

ITEM	PART NO.	DESCRIPTION	QTY.
1	145200	CYLINDER 4-1/2 X 8 REPHASE **(7530-26') (SEE PAGE 1-88)**	2
1	184784	CYLINDER, 4-1/2 X 10, REPHASE **(7530-29') (SEE PAGE 1-85)**	2
2	145202	CYLINDER 3-3/4 X 8 REPHASE **(7530-26') (SEE PAGE 1-86)**	2
2	140471	CYLINDER 3-3/4X10 REPHASE **(7530-29') (SEE PAGE 1-82)**	2
3	145201	CYLINDER 4 X 8 REPHASE **(7530-26') (SEE PAGE 1-87)**	2
3	140470	CYLINDER 4X10 REPHASE **(7530-29') (SEE PAGE 1-83)**	2
4	191923	MANIFOLD HYDRAULIC 24 PORT	1
5	124696	VALVE,CHK DBL PILOT O-RING	1
6	1-007-010025	PLUG, 3/4-16 O-RING BOSS	8
7	141828	COUPLER,MALE 3/4-16 O-RING	2
8	202702-8-8S	ADAPTER, #8 O-RING #8 TUBE	7
9	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	8
10	2061-8-8S	ADAPTER, 45, #8 O-RING-TUBE	3
11	141826	ELBOW 90 1/16 RES	2
12	203003-8-8S	ADAPTER,TEE,#8 O-RING-TUBE	1
13	174721	HOSE ASSY 3/8,8JICX8O-RINGX140 **(BEFORE 9-15-2018)**	2
13	5001150	HOSE ASSY 3/8X161#8JIC X #8 OR **(AFTER 9-15-2018)**	2
14	122909	HOSE ASSY 3/8X82,#8 JIC SWVL	2
15	156945	HOSE ASSY 3/8X100 #8JIC SWIV	1
16	147123	HOSE ASSY, 3/8X31 #8 JIC SWV	1
17	210266	HOSE ASSY,3/8,#8JIC SWIVELX224 **(7530-26')**	1
17	71510821	HOSE,.38 X 244 IN. **(7530-29')**	1
18	210264	HOSE ASSY,3/8,#8JIC SWIVELX138 **(7530-26')**	1
18	116492	HOSE ASSY 3/8X128 #8 JIC SW **(7530-29')**	1
19	141882	HOSE ASSY 3/8X206 #8 JIC SWIV **(7530-26')**	1
19	153621	HOSE ASSY 3/8X212 #8 JIC SWIV **(7530-29')**	1
20	210267	HOSE ASSY,3/8,#8JIC SWIVELX305 **(7530-26')**	1
20	164309	HOSE ASSY 3/8X300 #8JIC SWIV **(7530-29')**	1
21	116435	HOSE ASSY, 3/8X146 #8 JIC SW **(7530-26')**	1
21	198296	HOSE ASSY, 3/8X144 #8JIC SWIV **(7530-29')**	1
22	180117	HOSE ASSY, 3/8X275, #8JIC SWIV	1
23	172973	HOSE WRAP, RED	1

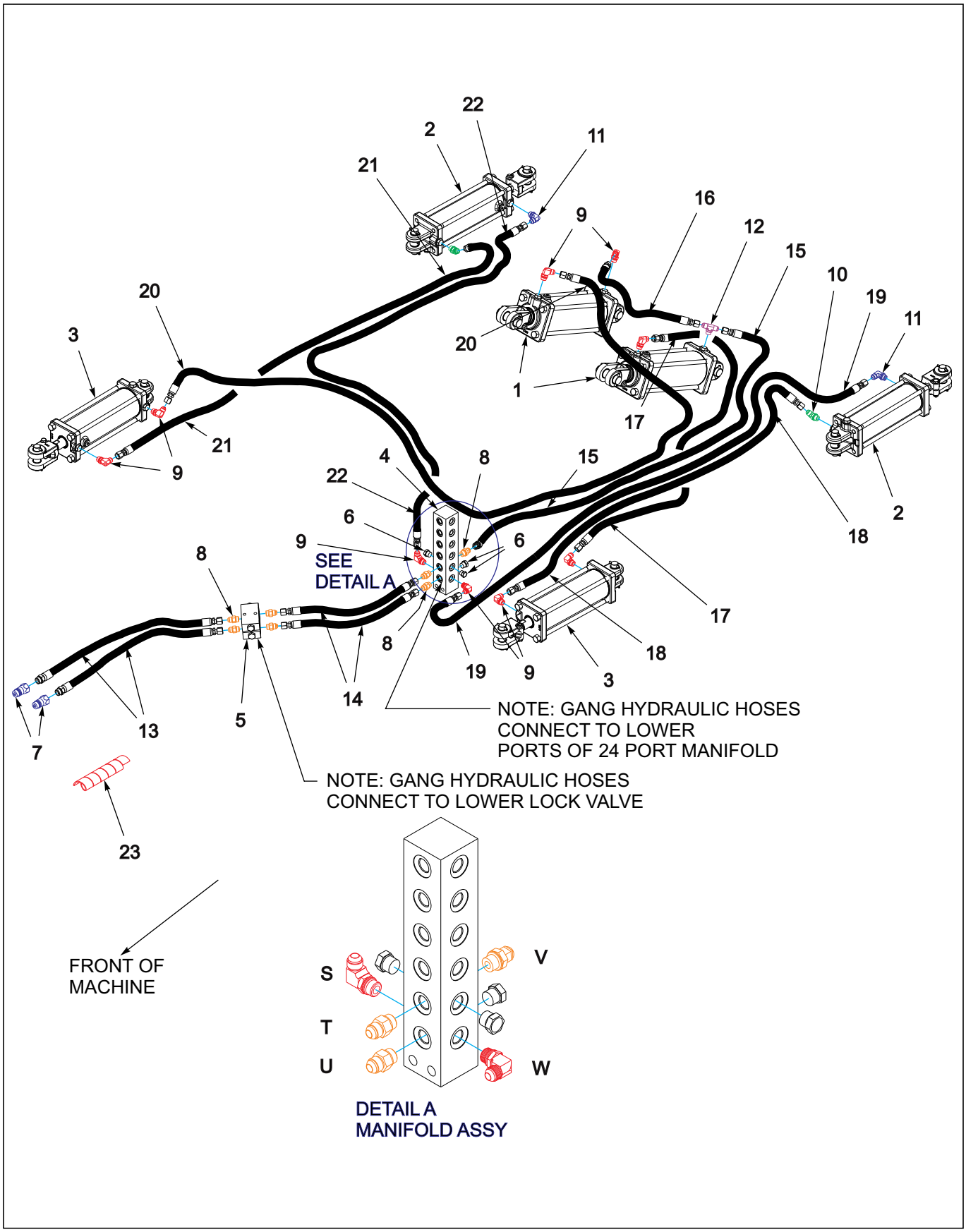


Figure 1-40: Hydraulic Gangs Assembly 7530-32'/35'

https://truckmanualshub.com/

Hydraulic Gangs Assembly 7530-32’/35’

ITEM	PART NO.	DESCRIPTION	QTY.
1	184784	CYLINDER, 4-1/2 X 10, REPHASE **(SEE PAGE 1-85)**	2
2	140471	CYLINDER 3-3/4X10 REPHASE **(SEE PAGE 1-82)**	2
3	140470	CYLINDER 4X10 REPHASE **(SEE PAGE 1-83)**	2
4	191923	MANIFOLD HYDRAULIC 24 PORT	1
5	124696	VALVE,CHK DBL PILOT O-RING	1
6	1-007-010025	PLUG, 3/4-16 O-RING BOSS	8
7	141828	COUPLER,MALE 3/4-16 O-RING	2
8	202702-8-8S	ADAPTER, #8 O-RING #8 TUBE	7
9	2062-8-8S	ADAPTER, 90, #8 O-RING-TUBE	9
10	2061-8-8S	ADAPTER, 45, #8 O-RING-TUBE	2
11	141826	ELBOW 90 1/16 RES	2
12	203003-8-8S	ADAPTER,TEE,#8 O-RING-TUBE	1
13	174721	HOSE ASSY 3/8,8JICX8O-RINGX140 **(BEFORE 9-15-2018)**	2
13	5001150	HOSE ASSY 3/8X161#8JIC X #8 OR **(AFTER 9-15-2018)**	2
14	122909	HOSE ASSY 3/8X82,#8 JIC SWVL	2
15	156945	HOSE ASSY 3/8X100 #8JIC SWIV	1
16	147123	HOSE ASSY, 3/8X31 #8 JIC SWV	1
17	164308	HOSE ASSY,3/8X285 #8JIC SWIV	1
18	116492	HOSE ASSY 3/8X128 #8 JIC SW	1
19	71510821	HOSE, .38 X 244 IN.	1
20	201311	HOSE ASSY 3/8X350,-8FJX,-8FJX	1
21	198296	HOSE ASSY, 3/8X144 #8JIC SWIV	1
22	116493	HOSE ASSY 3/8X312 #8 JIC SW	1
23	172973	HOSE WRAP, RED	1

Cylinder Assemblies

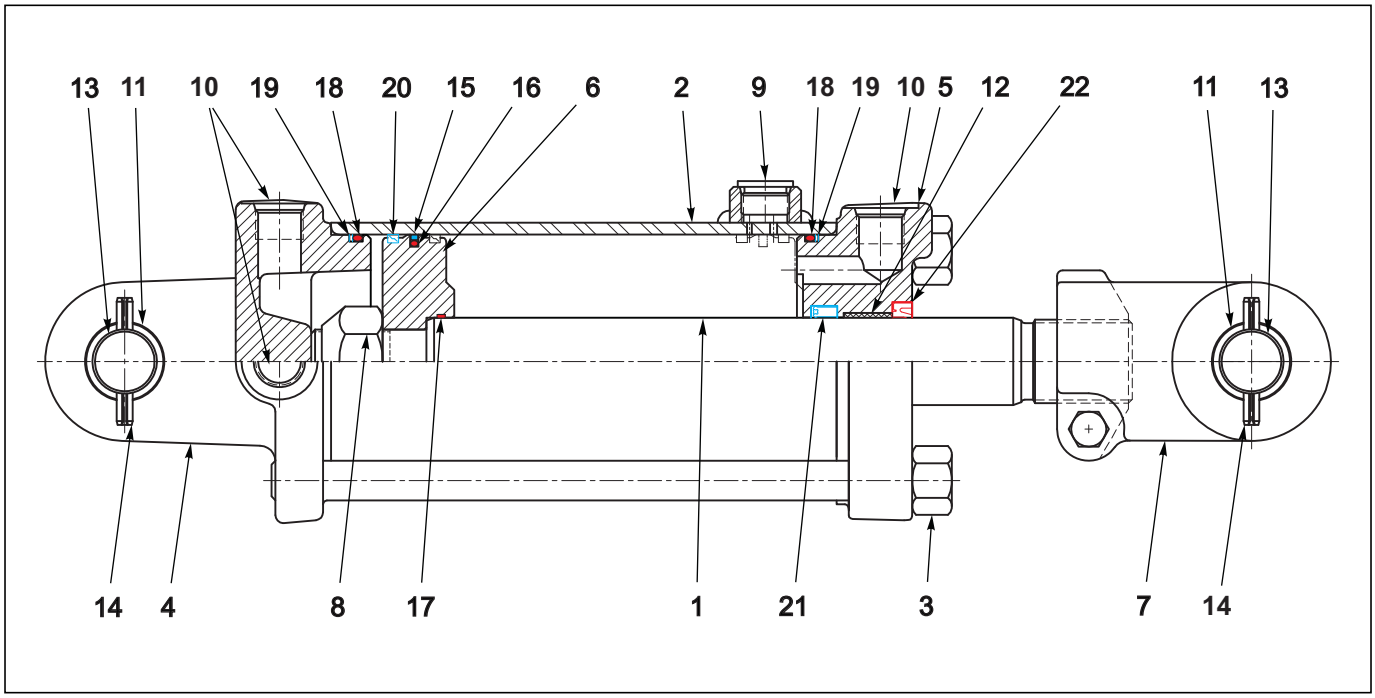


Figure 1-41: Cylinder - Rephase Assembly 3-3/4 X 10 (1” Clevis Pins)

Cylinder - Rephase Assembly 3-3/4 X 10 (1” Clevis Pins)

ITEM	PART NO.	DESCRIPTION	QTY.
--	140471	CYLINDER, 3-3/4 X 10, REPHASE **(1” PINS)**	
1	-----	PISTON, ROD	1
2	-----	TUBE ASSY	1
3	-----	TIEROD ASSY	1
4	142116	BUTT CLEVIS ASSY	1
5	111871	GLAND ASSY	1
6	-----	PISTON	1
7	142110	CLEVIS ASSY	1
8	-----	LOCKNUT	1
9	-----	SHIPPING PLUG	1
10	-----	SHIPPING PLUG	3
11	142112	BUSHING	4
12	141301	BUSHING	1
13	143994	CLEVIS PIN	2
14	111789	ROLL PIN	4
15	-----	TEFLON SEAL	1
16	-----	O- RING	1
17	-----	O- RING	1
18	-----	O- RING	2
19	-----	BU- WASHER	2
20	-----	BEARING RING	1
21	-----	U- CUP	1
22	-----	CANNED WIPER	1
23	142103	PACKING KIT **(NOT SHOWN) (INCLUDES ITEMS 15-22)**	

https://truckmanualshub.com/

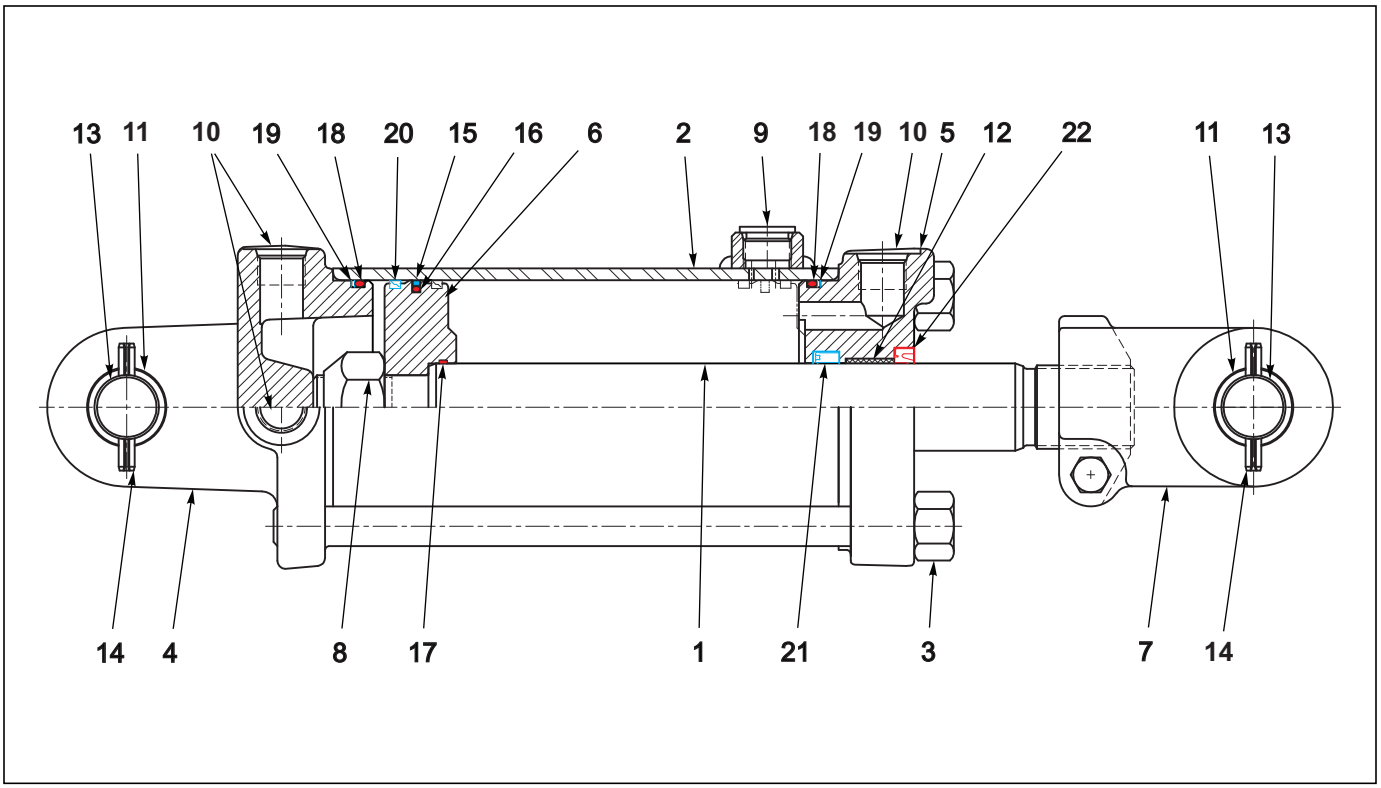


Figure 1-42: Cylinder - Rephase Assembly 4 X 10 (1” Clevis Pins)

Cylinder - Rephase Assembly 4 X 10 (1” Clevis Pins)

ITEM	PART NO.	DESCRIPTION	QTY.
--	140470	CYLINDER 4X10 REPHASE **(1” PINS)**	
1	-----	PISTON, ROD	1
2	-----	TUBE ASSY	1
3	-----	TIEROD ASSY	1
4	142114	BUTT CLEVIS ASSY	1
5	142109	GLAND ASSY	1
6	-----	PISTON	1
7	142110	CLEVIS ASSY	1
8	-----	LOCKNUT	1
9	-----	SHIPPING PLUG	1
10	-----	SHIPPING PLUG	3
11	142112	BUSHING	4
12	141301	BUSHING	1
13	143994	CLEVIS PIN	2
14	111789	ROLL PIN	4
15	-----	TEFLON SEAL	1
16	-----	O- RING	1
17	-----	O- RING	1
18	-----	O- RING	2
19	-----	BU- WASHER	2
20	-----	BEARING RING	1
21	-----	U- CUP	1
22	-----	CANNED WIPER	1
23	142111	PACKING KIT **(NOT SHOWN) (INCLUDES ITEMS 15-22)**	

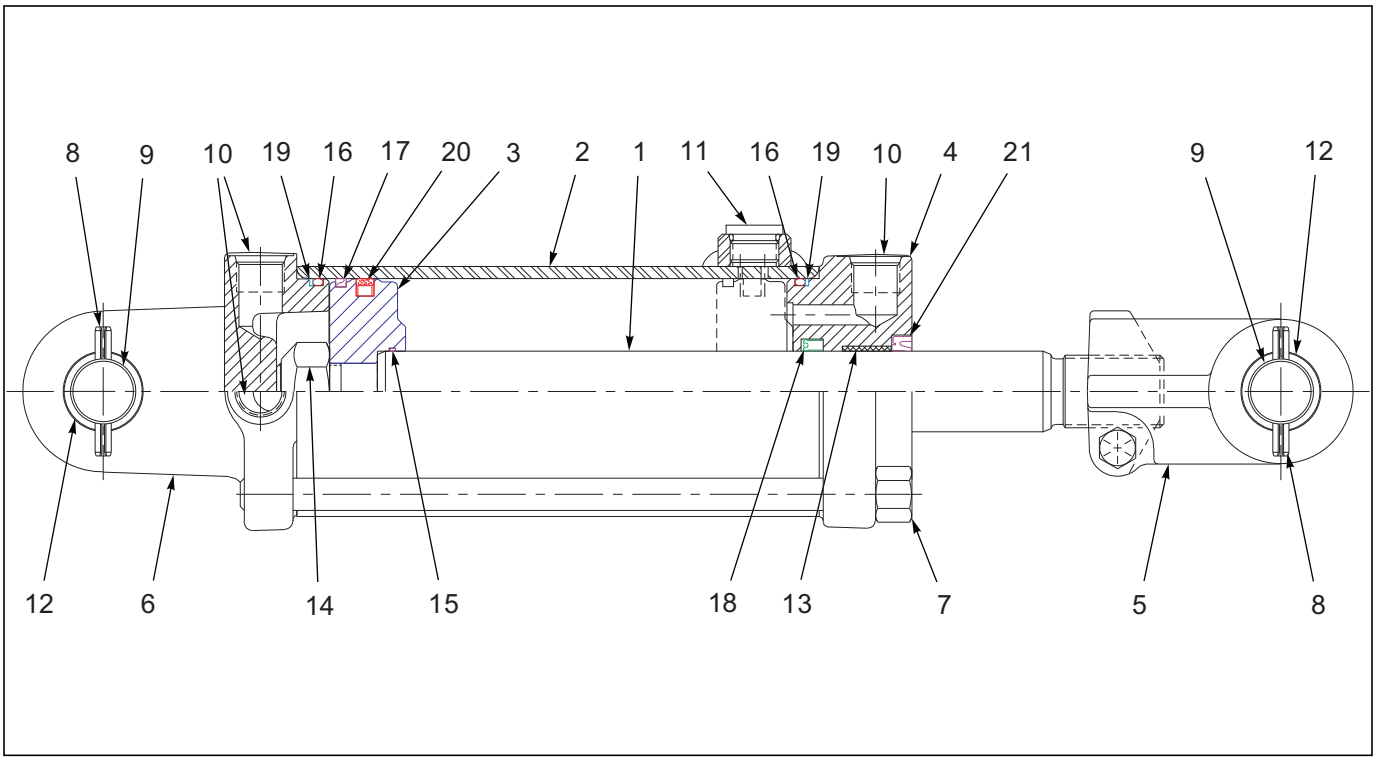


Figure 1-43: Cylinder - Rephase Assembly 4 X 10 (1-1/4” Clevis Pins)

Cylinder - Rephase Assembly 4 X 10 (1-1/4” Clevis Pins)

ITEM	PART NO.	DESCRIPTION	QTY.
--	209728	CYL 4X10 REPHASE 1-1/4 PINS	
1	-----	PISTON ROD	1
2	-----	TUBE ASSEMBLY	1
3	-----	PISTON	1
4	142109	GLAND ASSEMBLY	1
5	148097	CLEVIS ASSEMBLY	1
6	218639	BUTT CLEVIS ASSEMBLY	1
7	-----	TIEROD STUD W/ HEX NUT	4
8	111789	ROLL PIN	4
9	218640	CLEVIS PIN	2
10	-----	#8 SAE HEX HEAD PLUG PLUG	3
11	-----	#8 SAE HEX HOLLOW HEAD PLUG PLUG	1
12	135912	TENSION BUSHING	4
13	141301	DU BUSHING	1
14	-----	LOCKNUT	1
15	-----	O- RING	1
16	-----	O- RING	2
17	-----	PISTON BEARING RING	1
18	-----	U- CUP	1
19	-----	BU- WASHER	2
20	-----	TEFLON SEAL	1
21	-----	CANNED WIPER	1
22	218638	PACKING KIT **(NOT SHOWN) (INCLUDES ITEMS 15-21)**	

https://truckmanualshub.com/

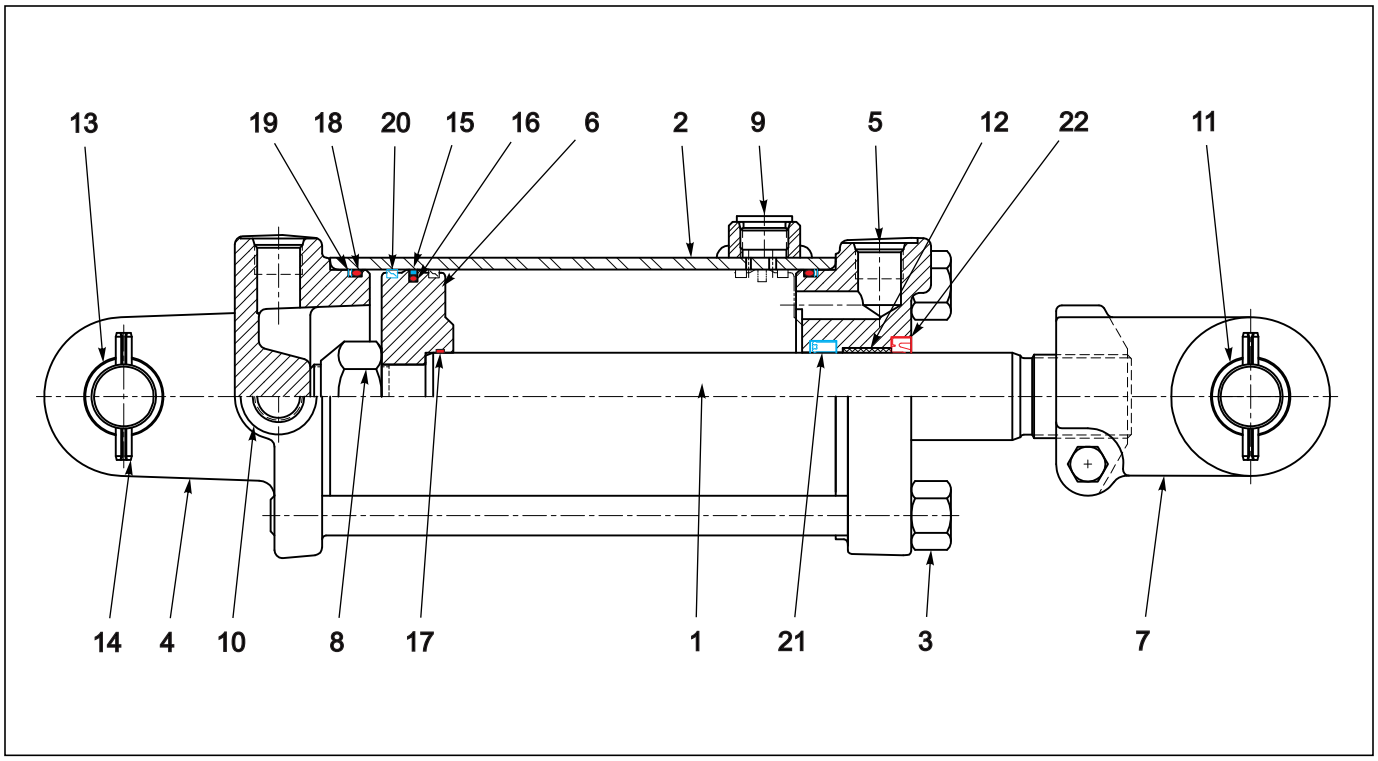


Figure 1-44: Cylinder - Rephase Assembly 4-1/2 X 10

Cylinder - Rephase Assembly 4-1/2 X 10

ITEM	PART NO.	DESCRIPTION	QTY.
--	184784	CYLINDER, 4-1/2 X 10, REPHASE	
1	-----	,PISTON ROD	1
2	-----	TUBE	1
3	-----	TIE ROD ASSY	1
4	218641	BUTT CLEVIS ASSY	1
5	103153	GLAND ASSY	1
6	-----	PISTON	1
7	137304	CLEVIS ASSY	1
8	-----	NUT, LOCK	1
9	-----	PLUG, PORT	1
10	-----	PLUG, PORT	3
11	135912	BUSHING	4
12	137702	BUSHING	1
13	147755	CLEVIS PIN	2
14	111789	ROLL PIN	4
15	-----	TEFLON SEAL	1
16	-----	O- RING	1
17	-----	O- RING	1
18	-----	O- RING	2
19	-----	BU- WASHER	2
20	-----	BEARING RING	2
21	-----	U- CUP	1
22	-----	CANNED WIPER	1
23	208435	PACKING KIT **(NOT SHOWN) (INCLUDES ITEMS 15-22)**	

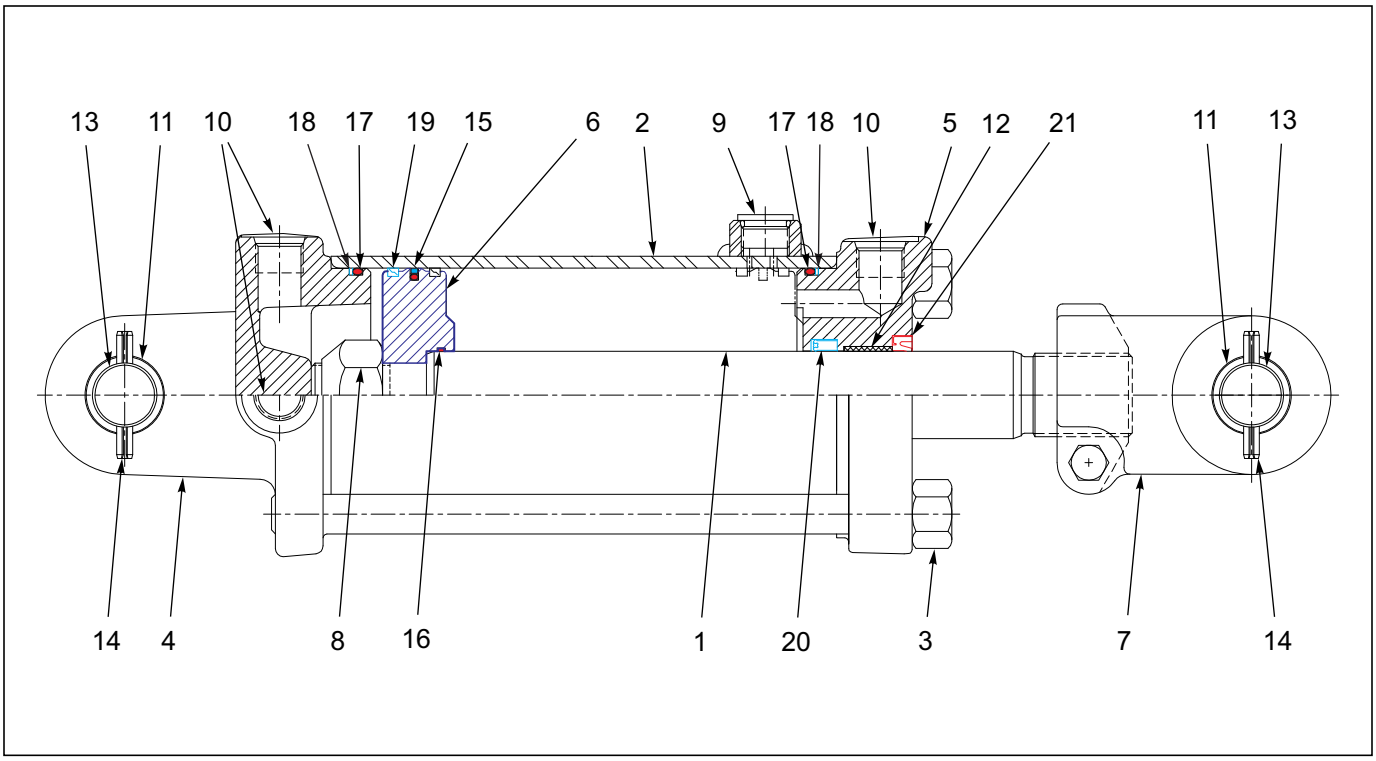


Figure 1-45: Cylinder - Rephase Assembly 3-3/4 X 8

Cylinder - Rephase Assembly 3-3/4 X 8

ITEM	PART NO.	DESCRIPTION	QTY.
--	145202	CYLINDER 3-1/2 X 8 REPHASE	
1	-----	ROD, PISTON	1
2	-----	TUBE ASSY	1
3	-----	TIEROD ASSY	4
4	142116	BUTT CLEVIS ASSY	1
5	111871	GLAND ASSEMBLY	1
6	-----	PISTON	1
7	142110	CLEVIS ASSY	1
8	-----	LOCKNUT	1
9	-----	SHIPPING PLUG	1
10	-----	SHIPPING PLUG	3
11	142112	BUSHING	4
12	141301	BUSHING	1
13	143994	CLEVIS PIN	2
14	111789	ROLL PIN	4
15	-----	TEFLON SEAL	1
16	-----	O- RING	1
17	-----	O- RING	2
18	-----	BU- WASHER	2
19	-----	BEARING RING	1
20	-----	U- CUP	1
21	-----	CANNED WIPER	1
22	147748	PACKING KIT **(NOT SHOWN) (INCLUDES ITEMS 15-21)**	

https://truckmanualshub.com/

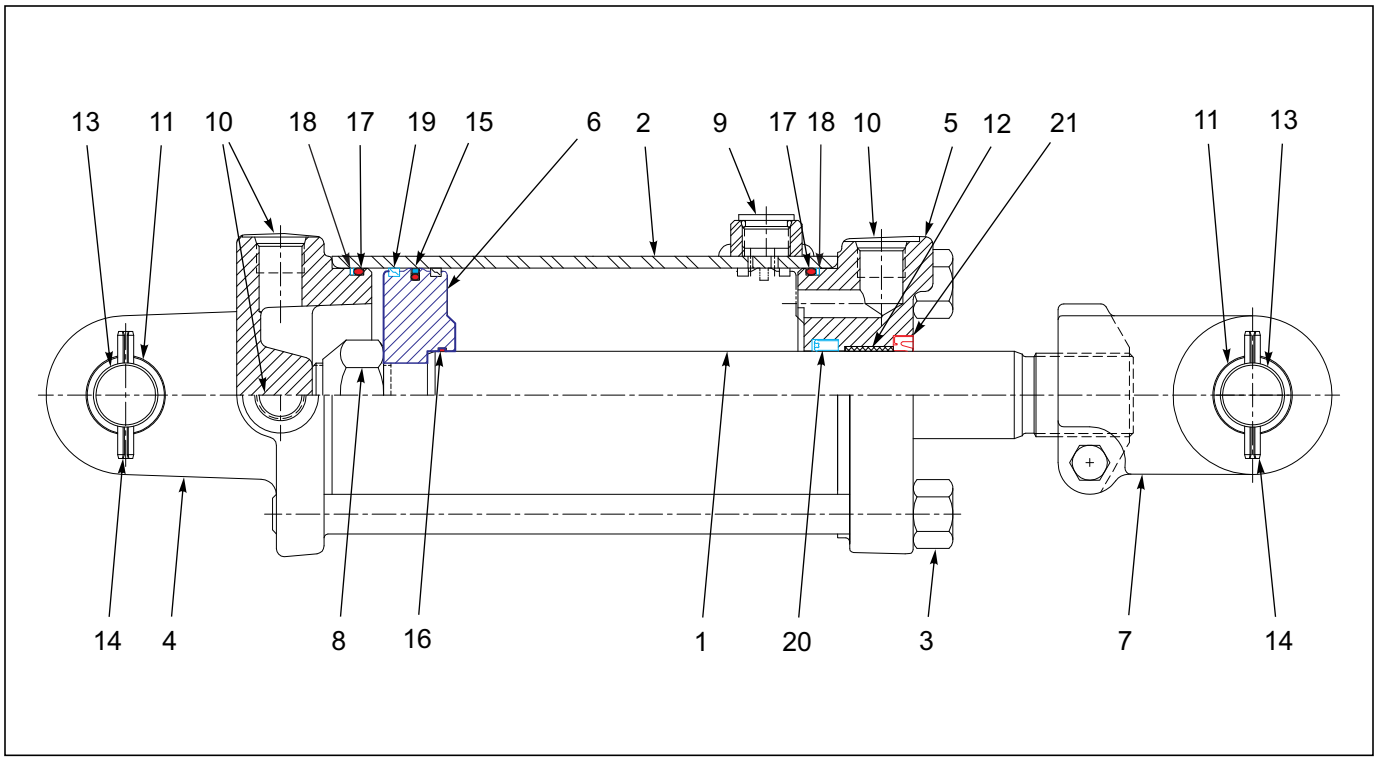


Figure 1-46: Cylinder - Rephase Assembly 4 X 8

Cylinder - Rephase Assembly 4 X 8

ITEM	PART NO.	DESCRIPTION	QTY.
--	145201	CYLINDER 4 X 8 REPHASE	
1	-----	ROD, PISTON	1
2	-----	TUBE ASSY	1
3	-----	TIEROD ASSY	4
4	142114	BUTT CLEVIS ASSY	1
5	142109	GLAND ASSEMBLY	1
6	-----	PISTON	1
7	142110	CLEVIS ASSY	1
8	-----	LOCKNUT	1
9	-----	SHIPPING PLUG	1
10	-----	SHIPPING PLUG	3
11	142112	BUSHING	4
12	141301	BUSHING	1
13	143994	CLEVIS PIN	2
14	111789	ROLL PIN	4
15	-----	TEFLON SEAL	1
16	-----	O- RING	1
17	-----	O- RING	2
18	-----	BU- WASHER	2
19	-----	BEARING RING	1
20	-----	U- CUP	1
21	-----	CANNED WIPER	1
22	147745	PACKING KIT **(NOT SHOWN) (INCLUDES ITEMS 15-21)**	

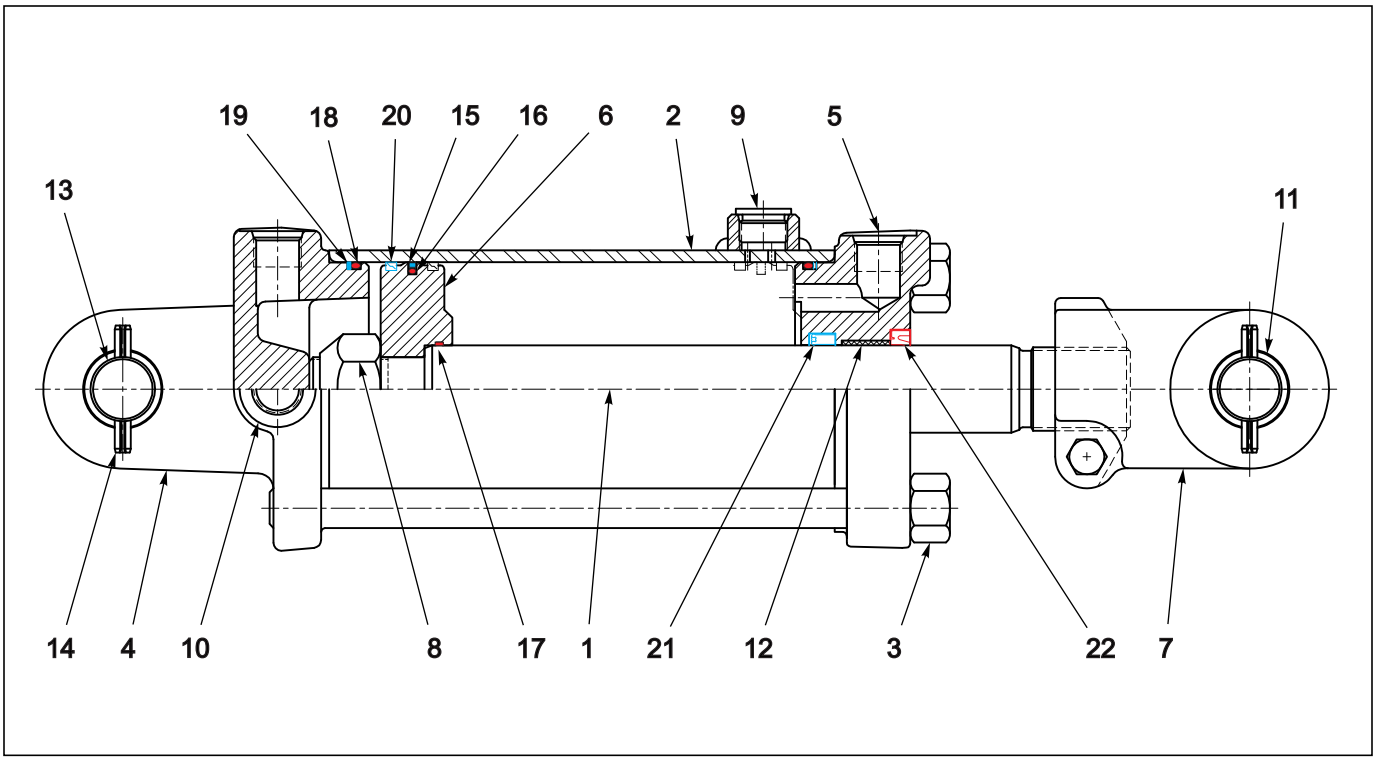


Figure 1-47: Cylinder - Rephase Assembly 4-1/2 X 8

Cylinder - Rephase Assembly 4-1/2 X 8

ITEM	PART NO.	DESCRIPTION	QTY.
--	145200	CYLINDER, 4-1/2 X 8, REPHASE	
1	-----	ROD, PISTON	1
2	-----	TUBE	1
3	-----	TIEROD ASSY	1
4	218641	BUTT CLEVIS ASSY	1
5	103153	GLAND ASSY	1
6	-----	PISTON	1
7	137304	CLEVIS ASSY	1
8	-----	NUT, LOCK	1
9	-----	PLUG, PORT	1
10	-----	PLUG, PORT	3
11	135912	BUSHING	4
12	137702	BUSHING	1
13	142122	CLEVIS PIN	2
14	111789	ROLL PIN	4
15	-----	TEFLON SEAL	1
16	-----	O- RING	1
17	-----	O- RING	1
18	-----	O- RING	2
19	-----	BU- WASHER	2
20	-----	BEARING RING	2
21	-----	U- CUP	1
22	-----	CANNED WIPER	1
23	208435	PACKING KIT **(NOT SHOWN) (INCLUDES ITEMS 15-22)**	

https://truckmanualshub.com/

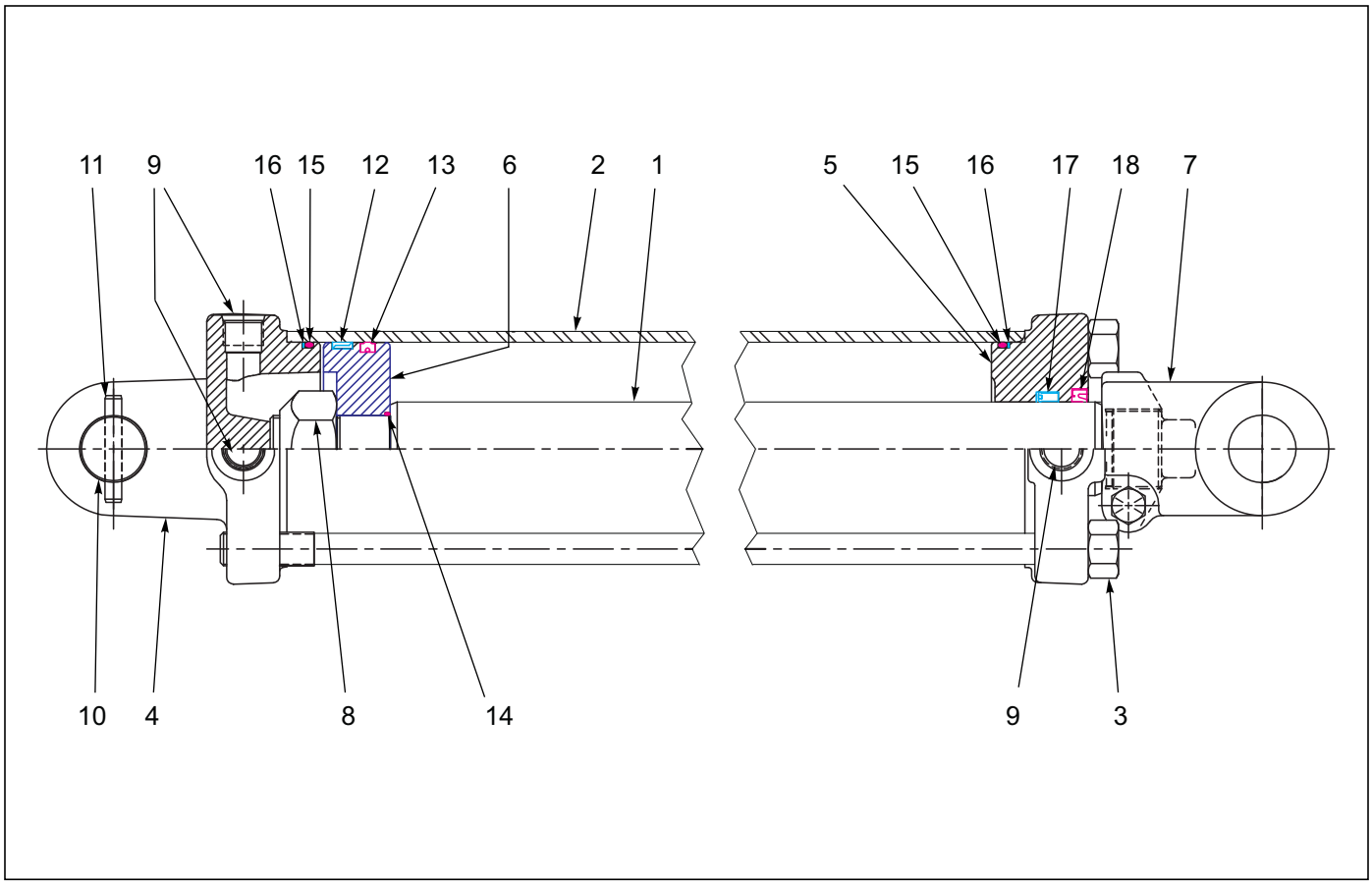


Figure 1-48: Cylinder - 4” X 30” (1-1/2” Dia Rod)

Cylinder - 4” X 30” (1-1/2” Dia Rod)

ITEM	PART NO.	DESCRIPTION	QTY.
--	140472	CYLINDER 4X30 1-1/2 ROD	
1	-----	PISTON ROD	1
2	-----	TUBE	1
3	-----	TIEROD ASSY	4
4	142119	BUTT CLEVIS ASSY	1
5	142120	GLAND	1
6	-----	PISTON	1
7	100000328	CLEVIS ASSY	1
8	-----	LOCKNUT	1
9	-----	SHIPPING PLUG	3
10	111880	CLEVIS PIN	1
11	111789	ROLL PIN	2
12	-----	BEARING RING	1
13	-----	CROWN SEAL	1
14	-----	O- RING	1
15	-----	O- RING	2
16	-----	BU- WASHER	2
17	-----	U- CUP	1
18	-----	CANNED WIPER	1
19	142113	PACKING KIT **(NOT SHOWN) (INCLUDES ITEMS 12-18)**	

https://truckmanualshub.com/

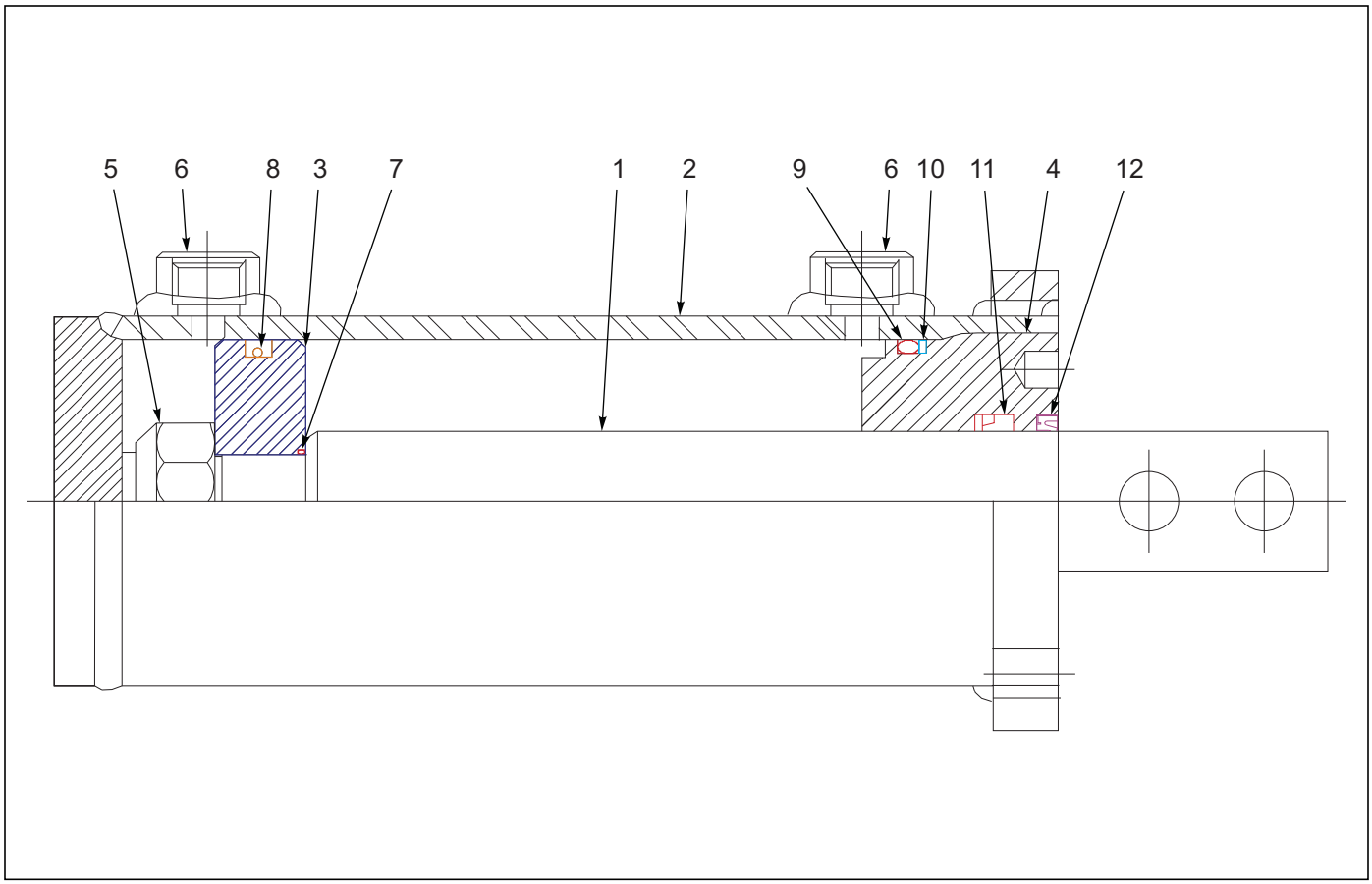


Figure 1-49: Cylinder - 3-1/2” X 6”

Cylinder - 3-1/2” X 6”

ITEM	PART NO.	DESCRIPTION	QTY.
--	140631	CYLINDER 3-1/2X6	
1	142803	PISTON ROD	1
2	-----	BUTT AND TUBE ASSEMBLY	1
3	-----	PISTON	1
4	142806	GLAND ASSY	1
5	-----	LOCKNUT	1
6	-----	PORT PLUG	2
7	-----	O-RING	1
8	-----	CROWN SEAL	1
9	-----	O-RING	1
10	-----	BU-WASHER	1
11	-----	U-CUP	1
12	-----	CANNED WIPER	1
13	142807	PACKING KIT **(NOT SHOWN) (INCLUDES ITEM 7-12)**	

https://truckmanualshub.com/

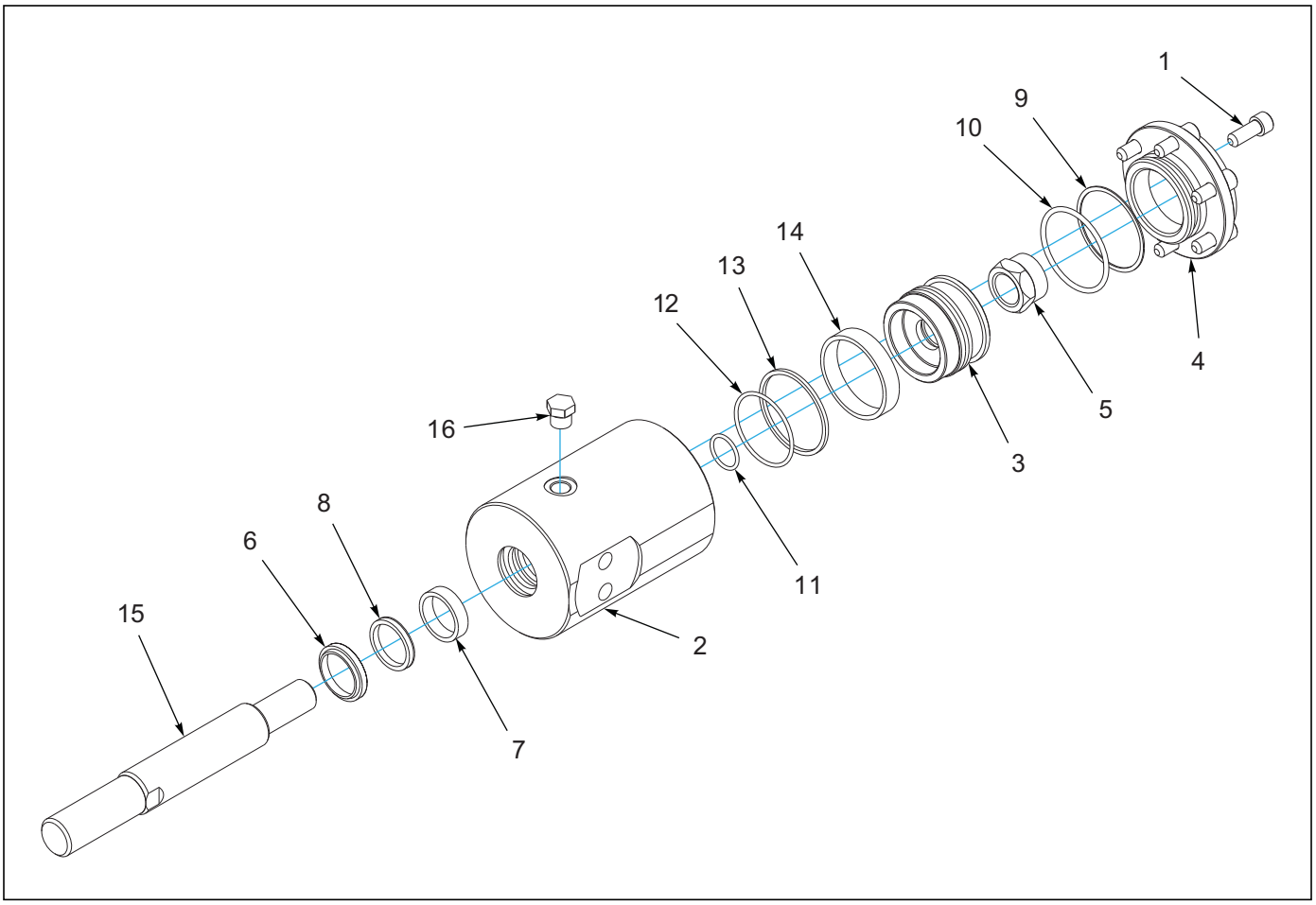


Figure 1-50: Cylinder - 2-1/2” X 1-1/2”

Cylinder - 2-1/2” X 1-1/2”

ITEM	PART NO.	DESCRIPTION	QTY.
--	206598	CYL ASM 2-1/2X1-1/2 ST1-1/8THD **(AFTER 6-8-2017)**	
1	-----	SCREW, HEX SOCKET 3/8-16 X 1	6
2	-----	CYLINDER, BARREL	1
3	-----	PISTON, 2-1/2 BORE	1
4	171080	2-1/2" BASE CAP	1
5	-----	NUT, HEX, SLFLKG, 7/8-14 GRC	1
6	-----	WIPER, 1-1/4 ROD	1
7	-----	WEAR RING, 1-1/4 ROD	1
8	-----	U-CUP, 1-1/4 ROD	1
9	-----	BACKUP RING - CAP	1
10	-----	O-RING - CAP	1
11	-----	O-RING - PISTON	1
12	-----	O-RING - PISTON	1
13	-----	SEAL, 2-1/2 PISTON	1
14	-----	WEAR RING, 2-1/2 PISTON	1
15	206599	ROD 1-1/4 DIA	1
16	-----	PLUG,O-RING 9/16-18 AEROQUIP	2
17	171081	SEAL KIT, 2-1/2" BORE CYL **(INCL. ITEMS 7 - 15)**	

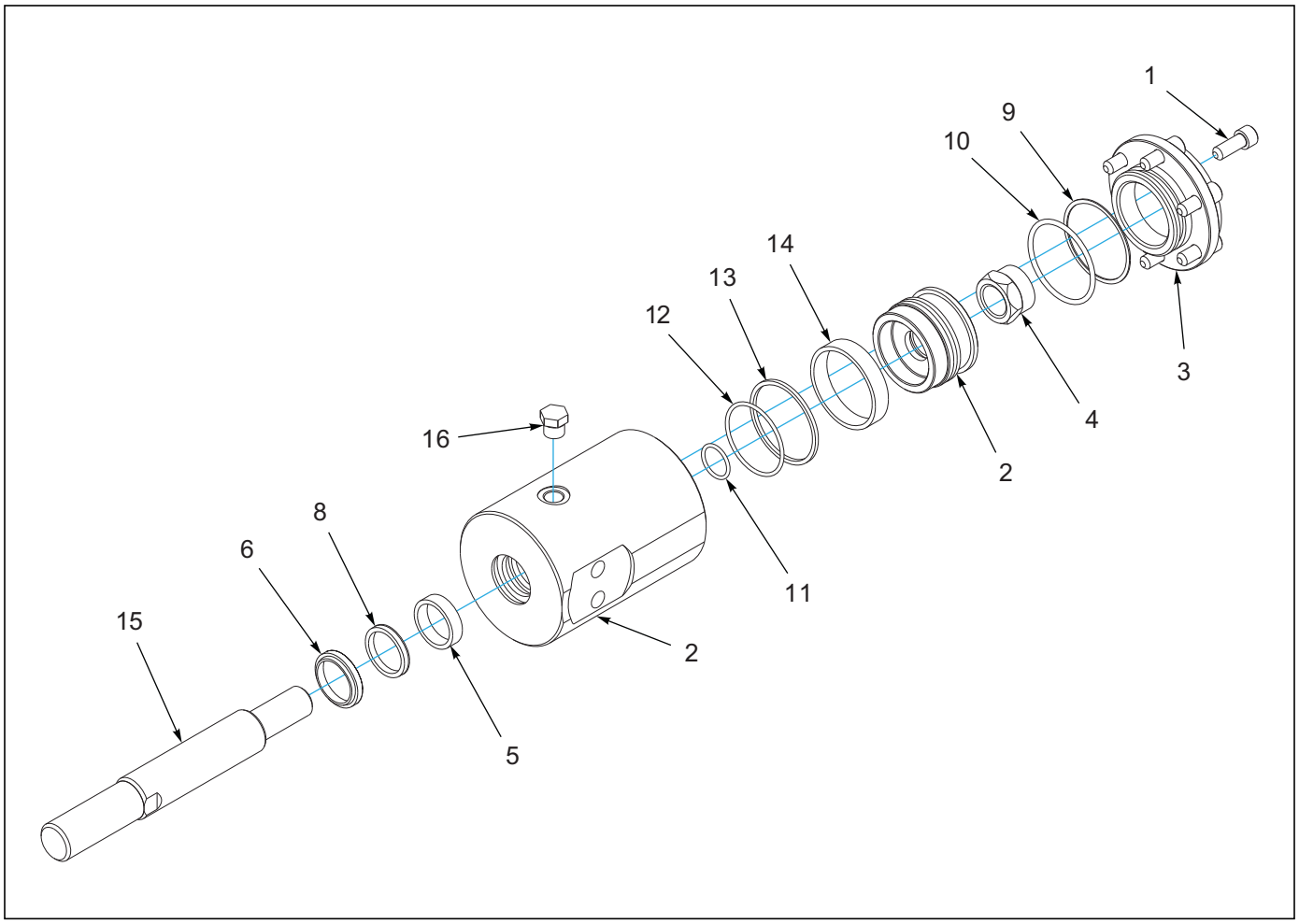


Figure 1-51: Cylinder - 2-1/2” X 2-1/2”

Cylinder - 2-1/2” X 2-1/2”

ITEM	PART NO.	DESCRIPTION	QTY.
--	206671	CYL ASM 2-1/2X2-1/2ST1-1/8THDS	
1	-----	SCREW, HEX SOCKET 3/8-16 X 1	6
2	-----	PISTON, 2-1/2 BORE	1
3	171080	2-1/2" BASE CAP	1
4	-----	NUT, HEX SLFLKG 7/8-14 GRC	1
5	-----	CYLINDER, BARREL 2-1/2” STROKE	1
6	-----	WIPER, 1-1/4 ROD	1
7	-----	WEAR RING, 1-1/4 ROD	1
8	-----	U-CUP, 1-1/4 ROD	1
9	-----	BACK-UP RING, CAP	1
10	-----	O-RING, CAP	1
11	-----	O-RING, PISTON	1
12	-----	O-RING, PISTON	1
13	-----	SEAL, 2-1/2 PISTON	1
14	-----	WEAR RING, 2-1/2 PISTON	1
15	206673	ROD 1-1/4 DIA	1
16	-----	PLUG, O-RING 9/16-18	2
17	171081	SEAL KIT, 2-1/2" BORE CYL **(NOT SHOWN) (INCL. ITEMS 7 - 15)**	

Electrical

7-PIN CONN.	4-PIN TOWER	CIRCUIT	WIRE COLOR
1	D	GROUND	WHITE
2	–	WORK LAMPS	BLACK
3	B	LEFT FLASHING & TURN	YELLOW
4	–	STOP LAMPS	RED
5	A	RIGHT FLASHING & TURN	GREEN
6	C	TAIL LAMPS	BROWN
7	–	SWITCHED POWER (12 V)	BLUE

MAIN WARNING LIGHT HARNESS - WIRING CHART

	1	2	3	4	5
	2-PIN TOWER	3-PIN TOWER	6-PIN SHROUD	3-PIN TOWER	2-PIN TOWER
BLACK LEFT TURN			A	C	
WHITE GROUND	A	A	B	A	A
BROWN TAIL LIGHT		B	C	B	
YELLOW LEFT TURN			D		B
GREEN RIGHT TURN	B		E		
RED RIGHT TURN		C	F		

REAR WARNING LIGHT HARNESS - WIRING CHART

Figure 1-52: Electrical Assembly W/ LED Lights (1 of 2)

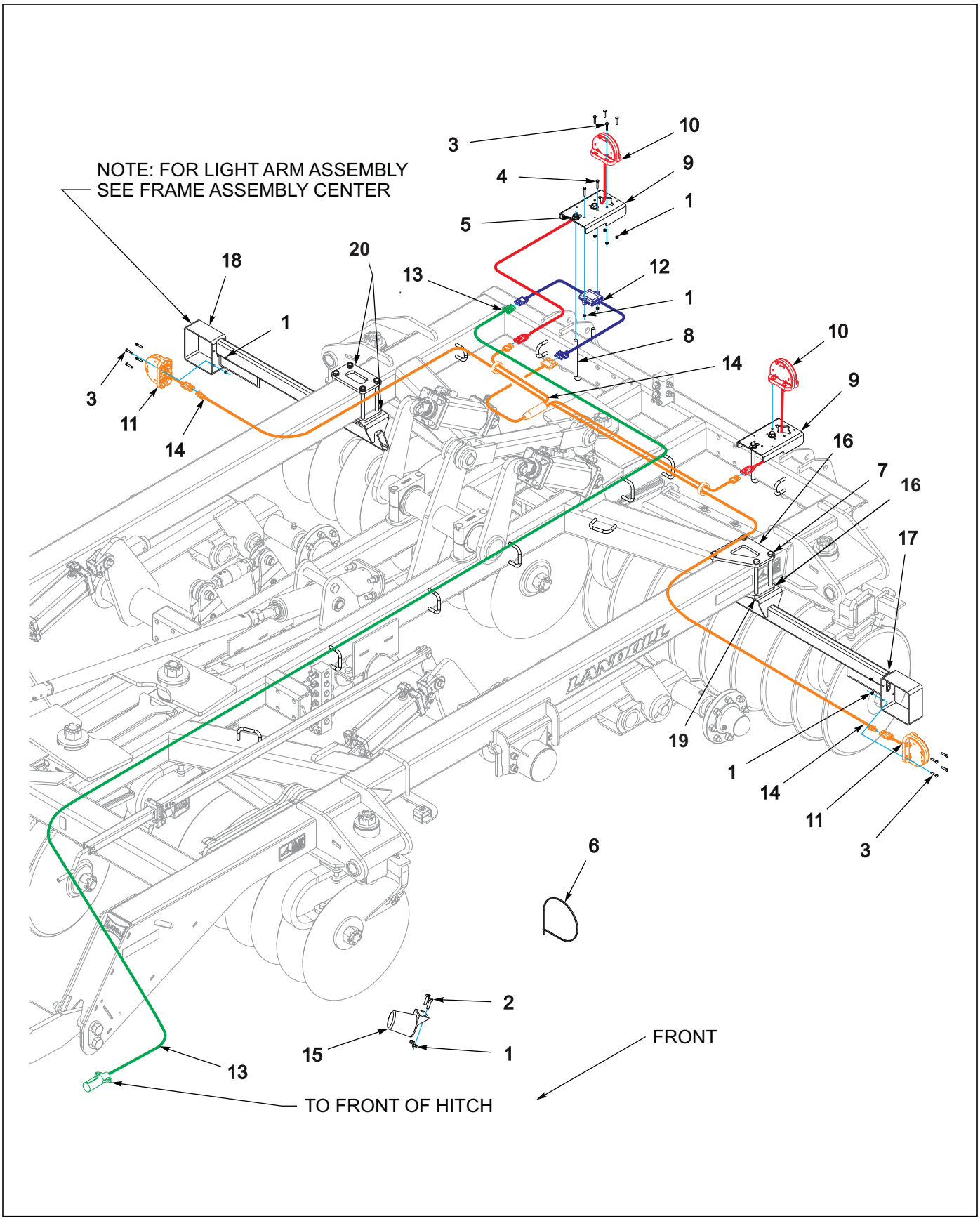


Figure 1-53: Electrical Assembly W/ LED Lights (2 of 2)

https://truckmanualshub.com/

Electrical Assembly W/ LED Lights

ITEM	PART NO.	DESCRIPTION		QTY.
--	207940	LIGHT KIT, 7530 **(7530-23'-29')**	*	
--	215320	LIGHT KIT, 7530-32/35		*
1	1-512-010005-01	NUT,HEX,SLFLKG GRB 1/4-20	20	20
2	1-654-010047-04	SCREW,HEX CAP,1/4-20X3/4 GR5	2	2
3	1-654-010047-07	SCREW,HX CP 1/4-20UNCX1-1/4G5	16	16
4	1-654-010047-08	SCREW HX CP,1/4-20UNCX1-1/2G5	2	2
5	100827	NUT,FLG HD,SERRATED,5/8-11	4	4
6	105874	TIE,STRAP PLSTC 21.5-24X.301	15	15
7	123096	SCREW,HX CP 5/8-11UNCX7.50GR5	6	6
8	157648	U-BOLT, HYDRAULIC MNT	2	2
9	164138	MOUNT, LIGHT TAIL	2	2
10	174435	LAMP, AG RED SINGLE LED	2	2
11	174436	LAMP, AG AMBER SINGLE LED	2	2
12	174437	MODULE, AG FLASHER CONTROL	1	1
13	174438	HARNESS, MAIN WARNING LIGHTS	1	1
14	174439	HARNESS, REAR WARNING LIGHTS	1	1
15	2-368-010287	HARNESS, STOR-A-WAY	1	1
16	207934	PLATE, LIGHT ARM **(BEFORE 6-20-2018)**	2	2
16	213828	PLATE, LIGHT ARM LT **(AFTER 6-20-2018)**	2	--
17	207929	BRACKET, LIGHT LH NC W/ REF	1	1
18	207928	BRACKET, LIGHT RH NC W/ REF	1	1
19	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11 **(AFTER 6-20-2018)**	8	8
20	213829	PLATE, LIGHT ARM RT **(AFTER 6-20-2018)**	2	4

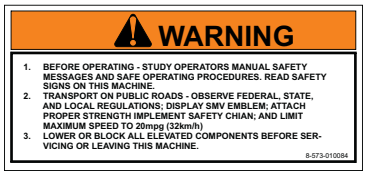
https://truckmanualshub.com/

Table provided for general use.

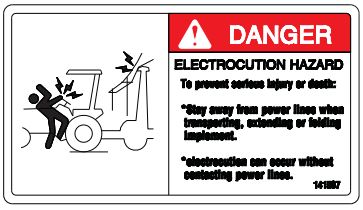
NOTES:

https://truckmanualshub.com/

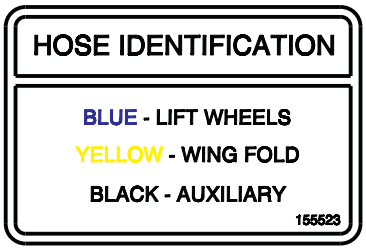
Decals



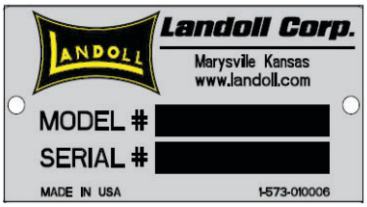
1



2



3



4



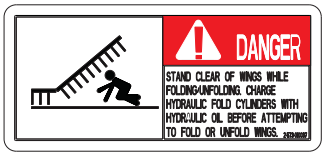
6



7



8



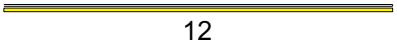
9



10

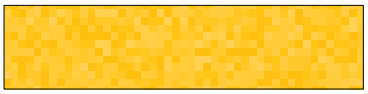


11



12

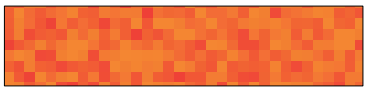
13



14



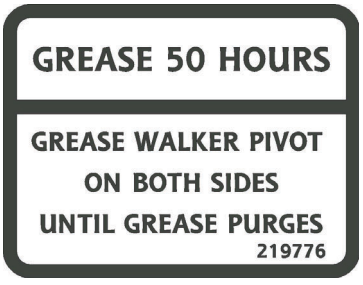
15



16



17



18

Figure 1-54: Decal Arrangement (1 of 2)

https://truckmanualshub.com/

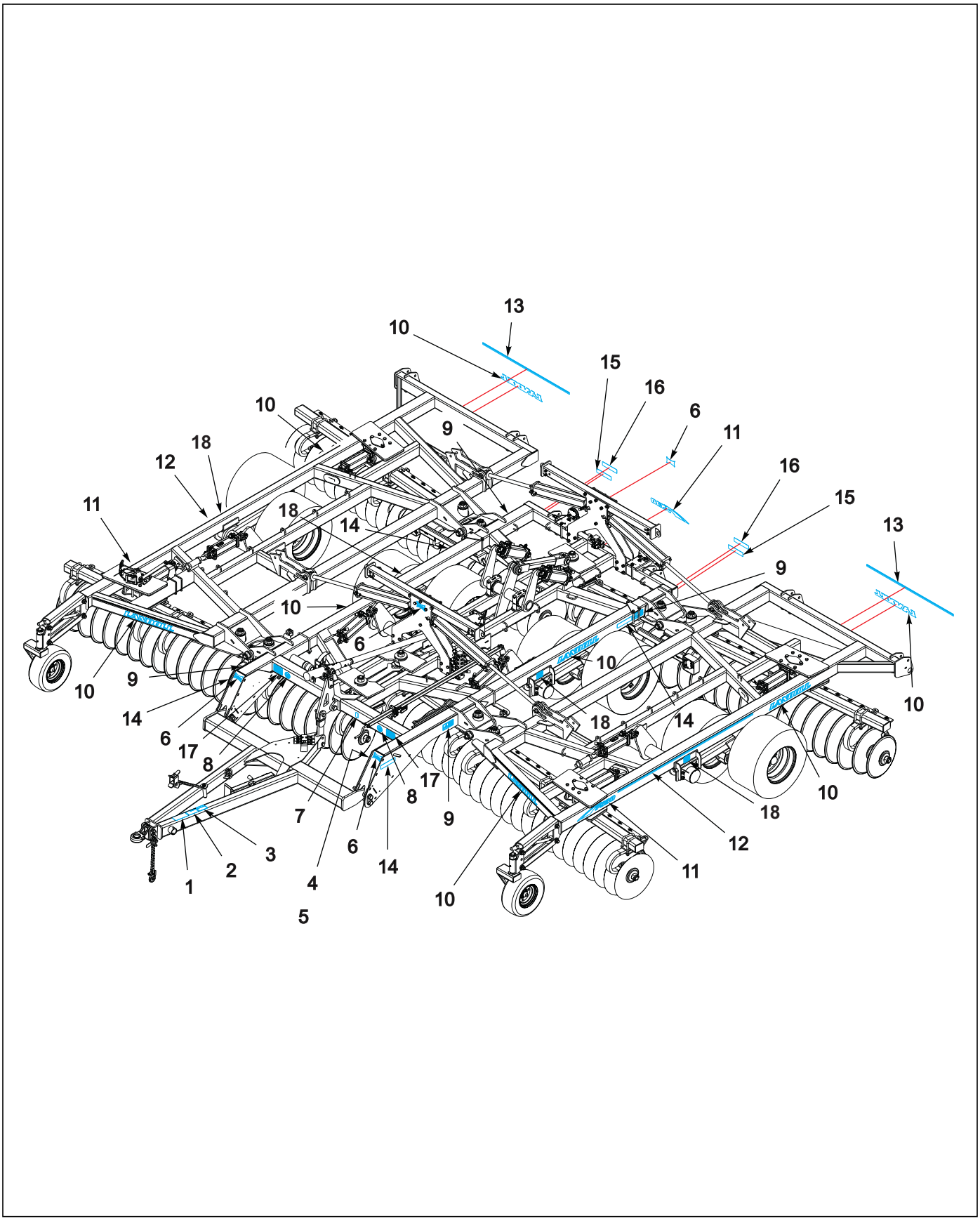


Figure 1-55: Decal Locations(2 of 2)

https://truckmanualshub.com/

Decal Locations & Arrangements

ITEM	PART NO.	DESCRIPTION	QTY.
1	8-573-010084	DECAL WARNING BEFORE OPERATG	1
2	141597	DECAL, DANGER ELECTROCUTION	1
3	155523	DECAL, HOSE IDENTIFICATION	1
4	1-573-010006	PLACARD, NAME	1
5	156010	RIVET, BLIND .156X1/2 GRIP	2
6	141259	DECAL, LANDOLL, YELLOW	6
7	2-573-010198	DECAL, MEMBER FEMA	1
8	144193	DECAL, SIS 20 MPH	2
9	2-573-010037	DECAL, DANGER, WING	4
10	141260	DECAL, LANDOLL,	6
11	207920	DECAL, MODEL 7530	3
12	161515	DECAL, STRIPE 1" X 84"	2
13	151539	DECAL, STRIPE 1" X 54"	2
14	528934	REFLECTOR - YELLOW	4
15	528933	REFLECTOR - RED	4
16	528938	STRIPE, ORANGE	4
17	212828	DECAL, SERVICE GANG PIVOT	2
18	219776	DECAL, GREASE WALKER	4

Attachments

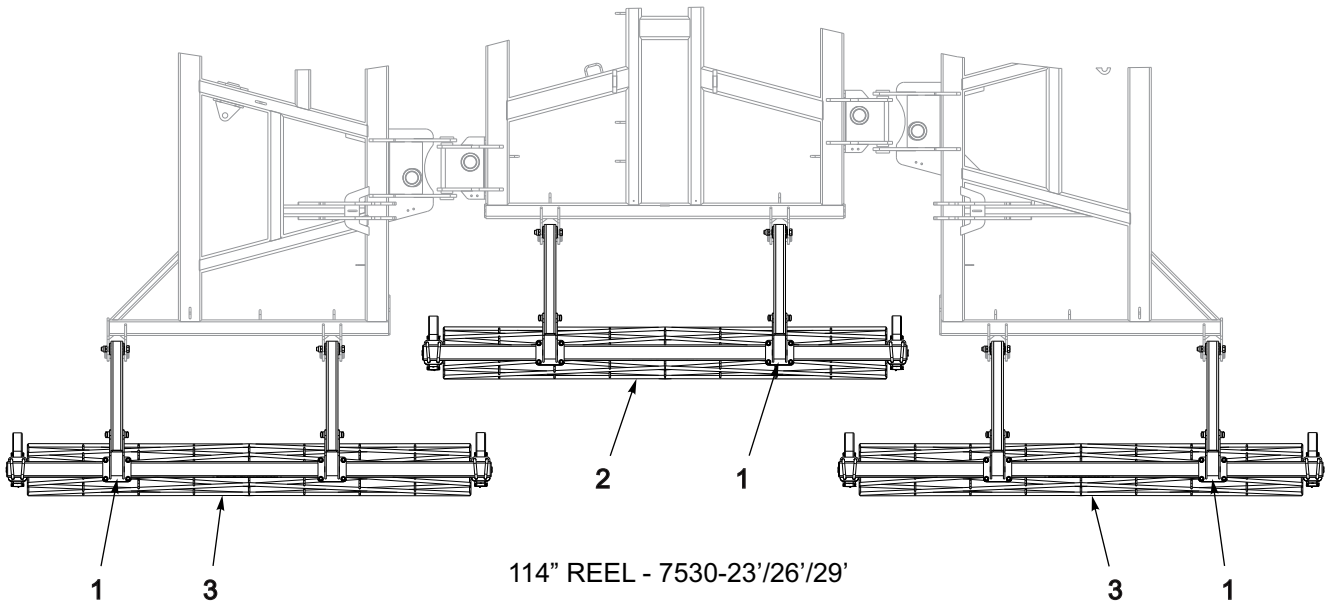


Figure 1-56: Single Reel Assembly 7530-23’/26’/29’

https://truckmanualshub.com/

Single Reel Assembly 7530-23'/26'/29'

ITEM	PART NO.	DESCRIPTION	QTY.					
--	209648	7530-23 CONDITIONER REEL	*					
--	209649	7530-26 CONDITIONER REEL		*				
--	209650	7530-29 CONDITIONER REEL			*			
--	209653	HYD COND REEL ASSY, 7530-23				*		
--	209654	HYD COND REEL ASSY, 7530-26					*	
--	209655	HYD COND REEL ASSY, 7530-29						*
1	-----	REEL ARM ASSEMBLY-SPRING **(SEE PAGE 1-105)**	6	6	6	6	6	6
1	-----	REEL ARM ASSEMBLY-HYDRAULIC **(SEE PAGE 1-107)**	6	6	6	6	6	6
2	154687	COND-REEL/GANGBAR ASSY 114" **(SEE PAGE 1-109)**	1	1	1	1	1	1
3	154686	COND-REEL/GANGBAR ASSY 91" **(SEE PAGE 1-109)**	2	--	--	2	--	--
3	154687	COND-REEL/GANGBAR ASSY 114" **(SEE PAGE 1-109)**	--	2	--	--	2	--
3	156125	COND-REEL/GANGBAR ASSY 129" **(SEE PAGE 1-109)**	--	--	2	--	--	2

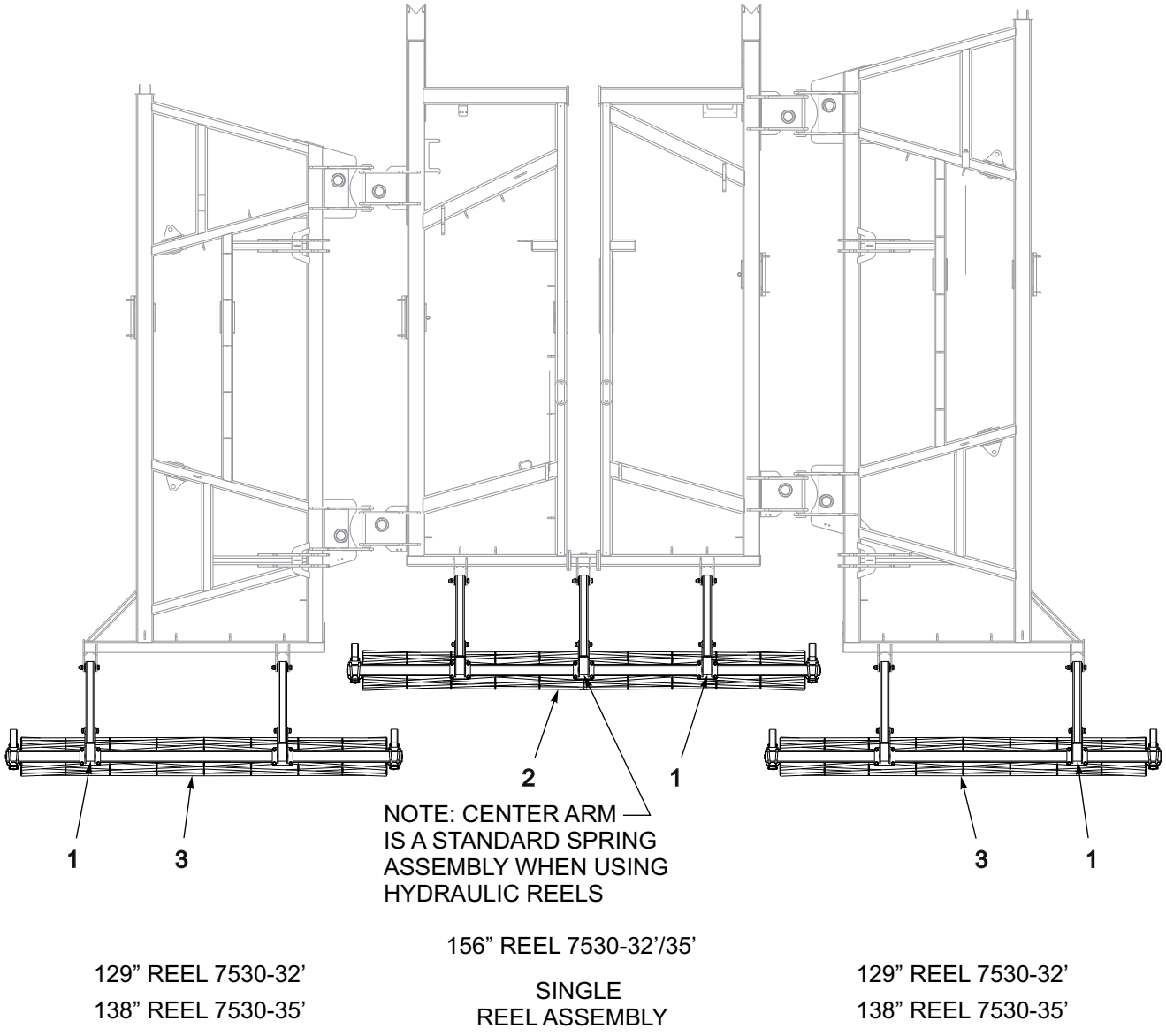


Figure 1-57: Single Reel Assembly 7530-32’/35’

https://truckmanualshub.com/

Single Reel Assembly 7530-32'/35'

ITEM	PART NO.	DESCRIPTION	QTY.			
--	209651	7530-32 CONDITIONER REEL	*			
--	212040	7530-35 CONDITIONER REEL ASSY		*		
--	209656	HYD COND REEL ASSY, 7530-32			*	
--	212041	HYD COND REEL ASSY, 7530-35				*
1	-----	REEL ARM ASSEMBLY-SPRING **(SEE PAGE 1-105)**	7	7	1	1
1	-----	REEL ARM ASSEMBLY-HYDRAULIC **(SEE PAGE 1-107)**	--	--	6	6
2	165127	COND-REEL/GANGBAR ASSY 156" **(SEE PAGE 1-109)**	1	1	1	1
3	156125	COND-REEL/GANGBAR ASSY 129" **(SEE PAGE 1-109)**	2	--	2	--
3	201765	COND-REEL/GANGBAR ASSY 138" **(SEE PAGE 1-109)**	--	2	--	2

https://truckmanualshub.com/

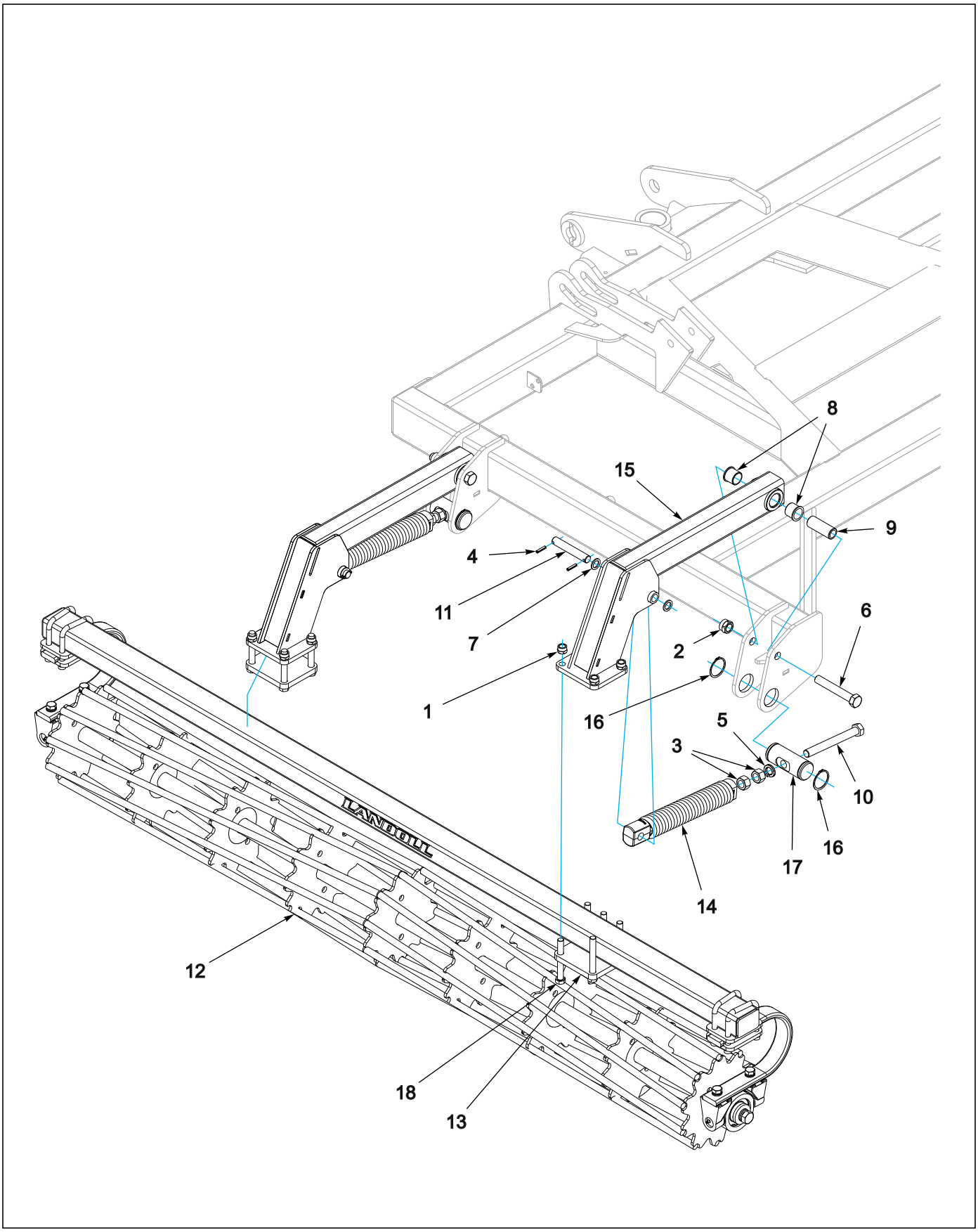


Figure 1-58: Conditioner Reel Single Assembly

https://truckmanualshub.com/

Conditioner Reel Single Assembly

ITEM	PART NO.	DESCRIPTION	QTY.				
--	209648	7530-23 CONDITIONER REEL	*				
--	209649	7530-26 CONDITIONER REEL		*			
--	209650	7530-29 CONDITIONER REEL			*		
--	209651	7530-32 CONDITIONER REEL				*	
--	212040	7530-35 CONDITIONER REEL ASSY					*
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10 **(2 USED WITH 172884) (BEFORE 2-13-2018)**	60	60	60	70	--
1	1-512-010002-16	NUT,3/4-16 UNF HEX,SLFLKG, GRCNUT,HEX,SLFLKG GRB 3/4-10 **(1 USED WITH 1-654-010087-16) (AFTER 2-13-2018)**	30	30	30	35	35
2	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	6	6	6	7	7
3	1-512-010007-14	NUT, HEX 1-8 GR2 ZP	12	12	12	14	14
4	1-647-010004236	SPRING PIN,SLOTTED 5/16X1-1/2	12	12	12	14	14
5	1-861-010034-21	WASHER, LKG HEL SPRG 1IN	6	6	6	7	7
6	100829	SCREW,HEX CAP,1-8X6-1/2,GR5	6	6	6	7	7
7	117957	MACHINERY BUSHING,ZINC PLATED	12	12	12	14	14
8	140599	BEARING, FLANGE 1-1/122	12	12	12	14	14
9	152209	BUSHING, PIVOT 1-1/2	6	6	6	7	7
10	152210	BOLT, ADJ, 1 X 9	6	6	6	7	7
11	154392	PIN,PIVOT	6	6	6	7	7
12	154687	COND-REEL/GANGBAR ASSY 114" **(SEE PAGE 1-109)**	1	3	1	--	--
12	154686	COND-REEL/GANGBAR ASSY 91" **(SEE PAGE 1-109)**	2	--	--	--	--
12	156125	COND-REEL/GANGBAR ASSY 129" **(SEE PAGE 1-109)**	--	--	2	2	--
12	201765	COND-REEL/GANGBAR ASSY 138" **(SEE PAGE 1-109)**	--	--	--	--	2
12	165127	COND-REEL/GANGBAR ASSY 156" **(SEE PAGE 1-109)**	--	--	--	1	1
13	154748P	PLATE, GANGBAR MOUNT BLUE	6	6	6	7	7
14	158795	SPRING ASSY, 17"	6	6	6	7	7
15	158847	ARM WLDMT REEL	6	6	6	7	7
16	158896	SNAP RING, 2-1/2 SHAFT	12	12	12	14	14
17	158897	PIN, ADJUSTMENT	6	6	6	7	7
18	172884	SCREW HX CP,3/4-10X6 GR8ZP **(BEFORE 2-13-2018)**	30	30	30	35	--
18	1-654-010087-16	SCREW,HEX CAP,3/4-16 UNF X5.50 GR8 **(AFTER 2-13-2018)**	30	30	30	35	35

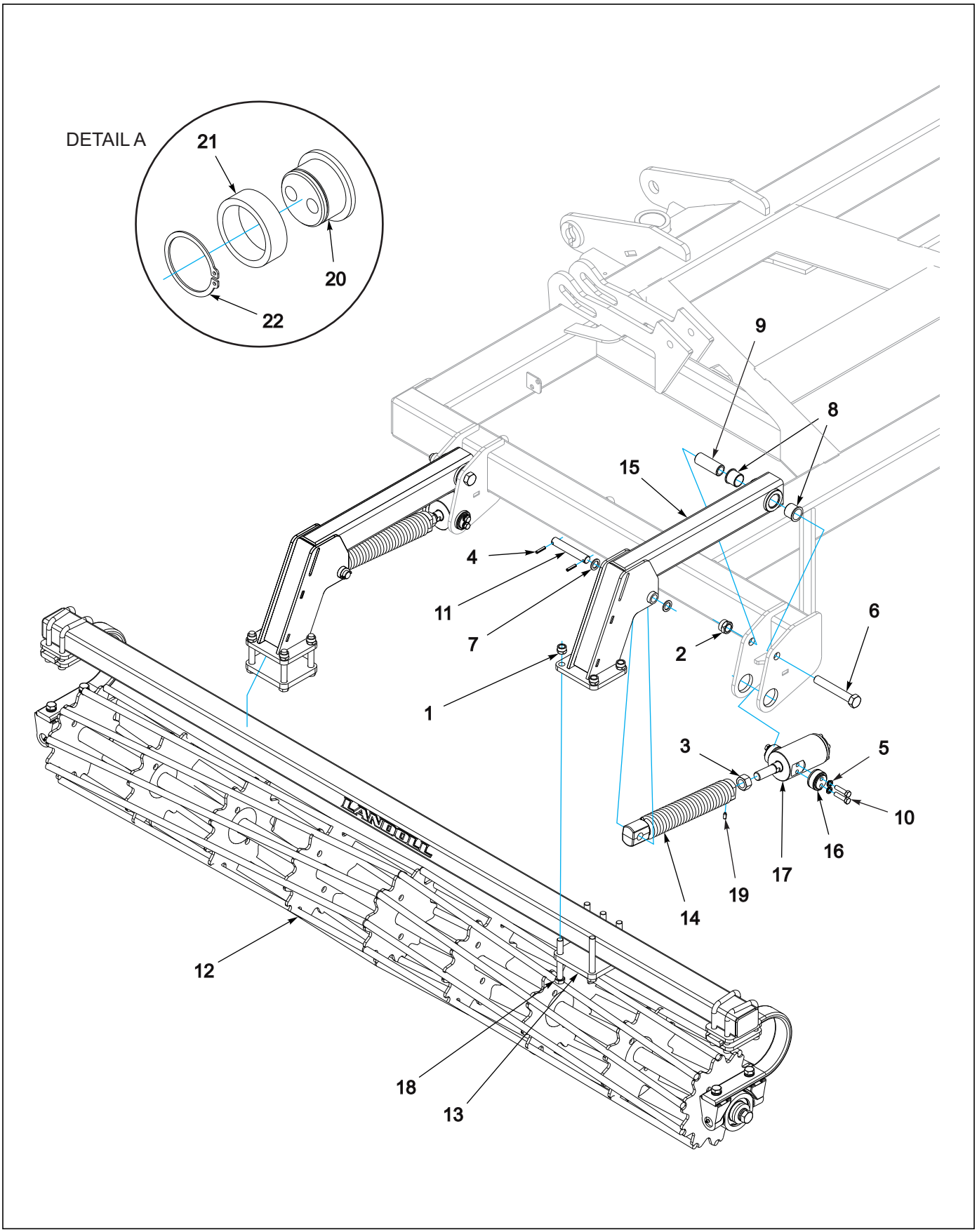


Figure 1-59: Hydraulic Conditioner Reel Single Assembly

https://truckmanualshub.com/

Hydraulic Conditioner Reel Single Assembly

ITEM	PART NO.	DESCRIPTION	QTY.				
--	209653	HYD COND REEL ASSY, 7530-23	*				
--	209654	HYD COND REEL ASSY, 7530-26		*			
--	209655	HYD COND REEL ASSY, 7530-29			*		
--	209656	HYD COND REEL ASSY, 7530-32				*	
--	212041	HYD COND REEL ASSY, 7530-35					*
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10 **(2 USED WITH 172884) (BEFORE 2-13-2018)**	60	60	60	70	--
1	1-512-010002-16	NUT,3/4-16 UNF HEX,SLFLKG, GRC **(1 USED WITH 172884) (AFTER 2-13-2018)**	30	30	30	35	35
2	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	6	6	6	6	6
3	1-511-010002-11	NUT,HEX JAM,1-1/8-12 UNF,GR2	6	6	6	6	6
4	1-647-010004236	SPRING PIN,SLOTTED 5/16X1-1/2	12	12	12	14	14
5	1-861-010034-13	WASHER, LKG HLCL SPRG 1/2IN	24	24	24	24	24
6	100829	SCREW,HEX CAP,1-8X6-1/2,GR5	6	6	6	6	6
7	117957	MACHINERY BUSHING,ZINC PLATED	12	12	12	14	14
8	140599	BEARING, FLANGE 1-1/2	12	12	12	14	14
9	152209	BUSHING, PIVOT 1-1/2	6	6	6	6	6
10	1-654-010055-05	SCREW,HEX CAP,1/2-13X2,GR5	24	24	24	28	28
11	154392	PIN,PIVOT	6	6	6	7	7
12	154687	COND-REEL/GANGBAR ASSY 114" **(SEE PAGE 1-109)**	3	3	1	--	--
12	154686	COND-REEL/GANGBAR ASSY 91" **(SEE PAGE 1-109)**	--	--	--	--	--
12	156125	COND-REEL/GANGBAR ASSY 129" **(SEE PAGE 1-109)**	--	--	2	--	--
12	201765	COND-REEL/GANGBAR ASSY 138" **(SEE PAGE 1-109)**	--	--	--	--	2
12	165127	COND-REEL/GANGBAR ASSY 156" **(SEE PAGE 1-109)**	--	--	--	1	1
13	154748P	PLATE, GANGBAR MOUNT BLUE	6	6	6	7	7
14	206652	SPRING ASSY 17" 1-1/8 THD	6	6	6	6	6
15	158847	ARM WLDMT REEL	6	6	6	7	7
16	198320	ASSY, TRUNION MOUNT 1-1/4"	12	12	12	12	12
17	206598	CYL ASM 2-1/2X1-1/2 ST1-1/8THD **(SEE PAGE 1-91)**	6	6	6	6	6
18	172884	SCREW HX CP,3/4-10X6 GR8ZP **(BEFORE 2-13-2018)**	30	30	30	35	--
18	1-654-010087-16	SCREW,HEX CAP,3/4-16 UNF X5.50 GR8 **(AFTER 2-13-2018)**	30	30	30	35	35
19	1P444	SET SCREW, 3/8-16 X 3/4 NYLON	6	6	6	6	6
20	191924	TRUNION, CYLINDER	12	12	12	12	12
21	191925	TRUNION, BEARING	12	12	12	12	12
22	188530	SNAP RING, 2 SHAFT	12	12	12	12	12

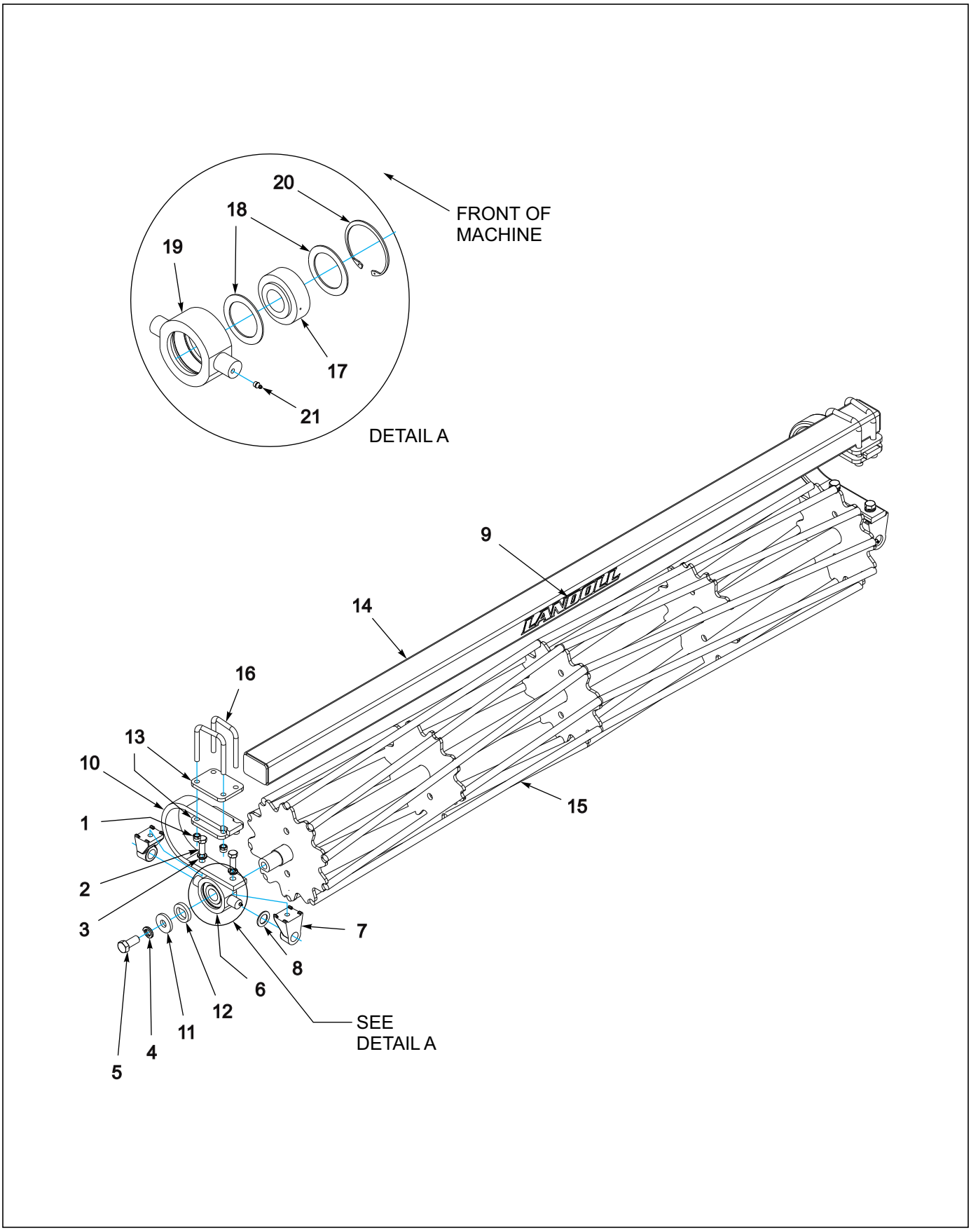


Figure 1-60: Conditioner Ree//Gangbar Assembly

https://truckmanualshub.com/

Conditioner Reel/Gangbar Assembly

ITEM	PART NO.	DESCRIPTION	QTY.				
--	154686	COND-REEL/GANGBAR ASSY 91"	*				
--	154687	COND-REEL/GANGBAR ASSY 114"		*			
--	156125	COND-REEL/GANGBAR ASSY 129"			*		
--	201765	COND-REEL/GANGBAR ASSY 138"				*	
--	165127	COND-REEL/GANGBAR ASSY 156"					*
1	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	8	8	8	8	8
2	1-654-010032-05	SCREW HEX CAP 3/4-10X2 GR8	4	4	4	4	4
3	1-861-010034-17	WASHER,LKG,HLCL SPR,3/4	4	4	4	4	4
4	1-861-010034-21	WASHER, LKG HEL SPRG 1IN	2	2	2	2	2
5	137943	SCREW,HEX CAP 1-8UNCX2-1/4GR5	2	2	2	2	2
6	140477	BEARING, DISC 1.775 ID ASSY102	2	2	2	2	2
7	140479	MOUNT, TRUNNION	4	4	4	4	4
8	140480	WASHER, TRUNNION	2	2	2	2	2
9	148337	ATTACHMENT DECAL, LANDOLL	1	1	1	1	2
10	153716	SHANK, STRAIGHT 3/4 X 2-1/2	2	2	2	2	2
11	154185	WASHER 3/8 THICK 1" ID	2	2	2	2	2
12	154186	WASHER FLAT TOP	2	2	2	2	2
13	154393	PLATE SHANK MOUNT	4	4	4	4	4
14	154658	GANGBAR, 1101" - REEL 91"	1	--	--	--	--
14	154659	GANGBAR, 124" - REEL 114"	--	1	--	--	--
14	155594	GANGBAR, 139" - REEL 129"	--	--	1	--	--
14	201768	GANGBAR WLDMT, 148"-REEL-138"	--	--	--	1	--
14	165226	GANGBAR, 166" - REEL 156"	--	--	--	--	1
15	154691	CONDITIONER REEL WLDMT 91"	1	--	--	--	--
15	154692	CONDITIONER REEL WLDMT 114"	--	1	--	--	--
15	156124	CONDITIONER REEL WLDMT 129"	--	--	1	--	--
15	201766	CONDITIONER REEL WLDMT 138"	--	--	--	1	--
15	164378	CONDITIONER REEL WLDMT 156"	--	--	--	--	1
16	6-102-010009	U-BOLT RIGID GA WHEEL	4	4	4	4	4
17	140464	BEARING, DISC 1.775 ID	1	1	1	1	1
18	140473	WASHER, BEARING	2	2	2	2	2
19	140475	CASTING, TRUNNION	1	1	1	1	1
20	140476	INTERNAL RETAINING RING	1	1	1	1	1
21	5000	ZERK FITTING 1/8NPT	1	1	1	1	1

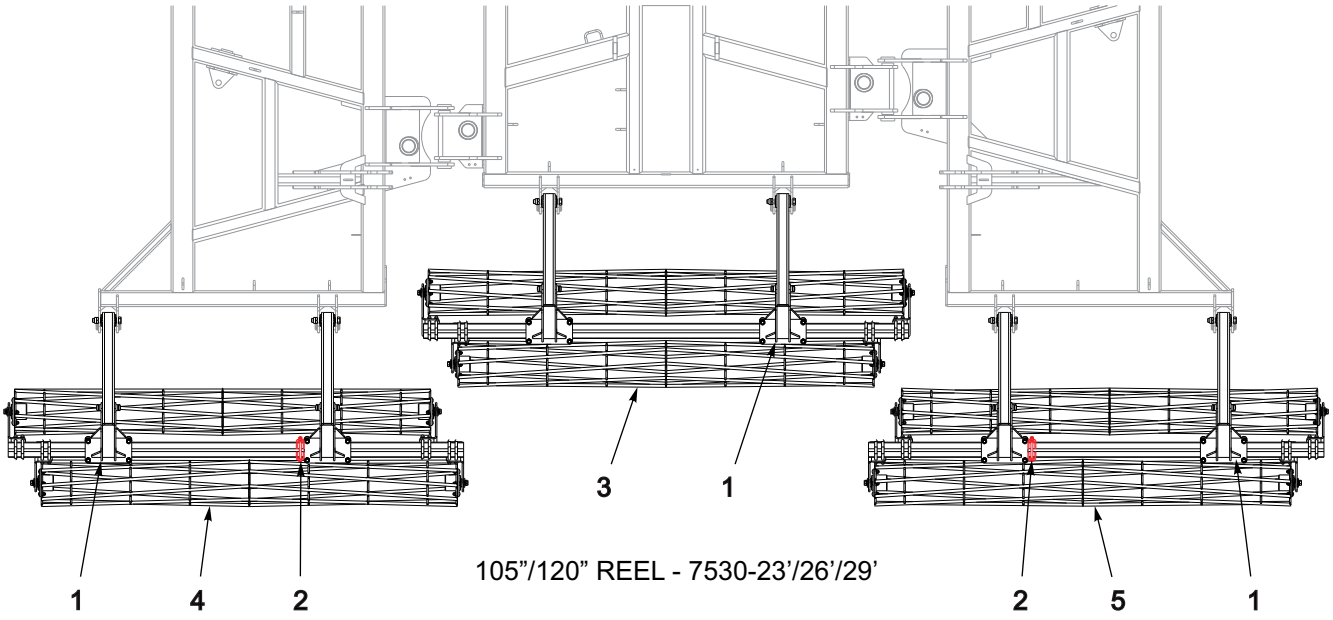


Figure 1-61: Double Round Reel Assembly 23’/26’/29’

https://truckmanualshub.com/

Double Round Reel Assembly 23'/26'/29

ITEM	PART NO.	DESCRIPTION	QTY.					
--	209658	DOUBLE ROUND REEL ASSY 7530-23	*					
--	209659	DOUBLE ROUND REEL ASSY 7530-26		*				
--	209660	DOUBLE ROUND REEL ASSY 7530-29			*			
--	209663	HYD DOUBLE RD REEL 7530-23				*		
--	209664	HYD DOUBLE RD REEL 7530-26					*	
--	209665	HYD DOUBLE RD REEL, 7530-29						*
1	-----	REEL ARM ASSEMBLY-SPRING **(SEE PAGE 1-119)**	6	6	6	6	6	6
1	-----	REEL ARM ASSEMBLY-HYDRAULIC **(SEE PAGE 1-121)**	6	6	6	6	6	6
2	-----	CLAMP TUBE STOP ASSEMBLY **(INCL 21-23 SEE PAGE 1-119 SPRING or SEE PAGE 1-121 HYDRAULIC)**	2	2	2	2	2	2
3	204413	DOUBLE REEL ASSY, 105/120 **(SEE PAGE 1-127)**	1	1	1	1	1	1
4	204417	DOUBLE REEL ASSY, 90/90 **(SEE PAGE 1-127)**	1	--	--	1	--	--
4	204418	DOUBLE REEL ASSY, 105/105 **(SEE PAGE 1-127)**	--	1	--	--	1	--
4	204419	DOUBLE REEL ASSY, 120/120 **(SEE PAGE 1-127)**	--	--	1	--	--	1
5	204423	DOUBLE REEL ASSY, 90/90 **(SEE PAGE 1-127)**	1	--	--	1	--	--
5	204424	DOUBLE REEL ASSY, 105/105 **(SEE PAGE 1-127)**	--	1	--	--	1	--
5	204425	DOUBLE REEL ASSY, 120/120 **(SEE PAGE 1-127)**	--	--	1	--	--	1

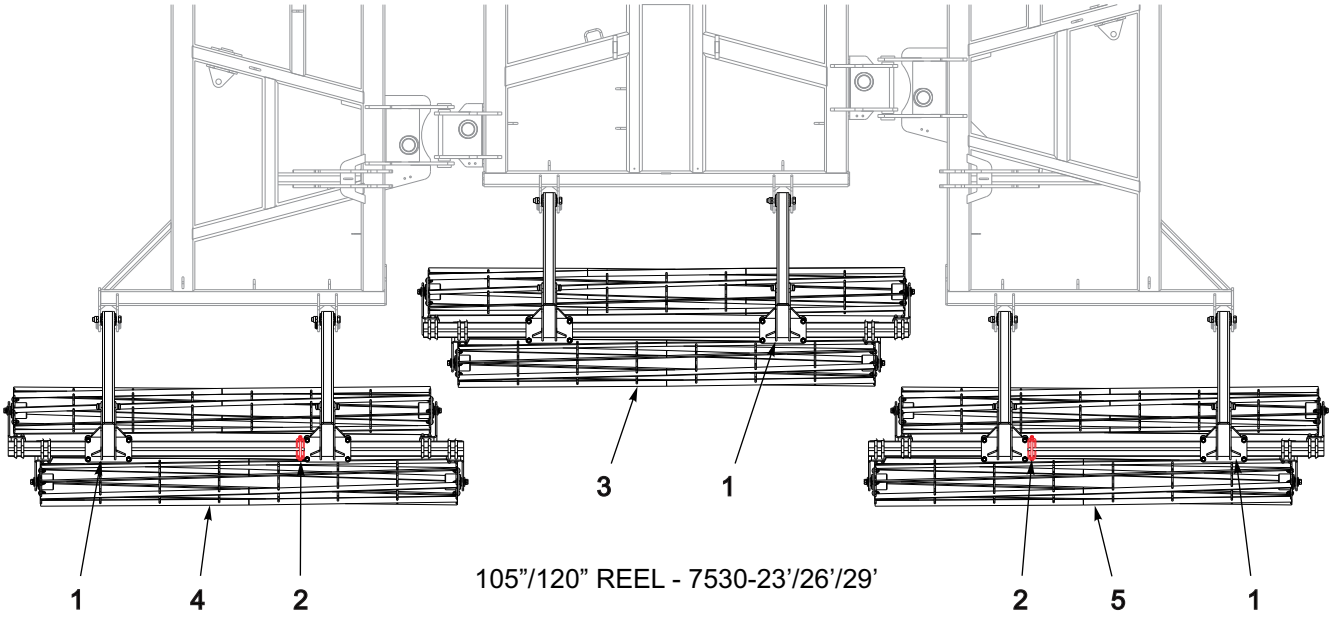
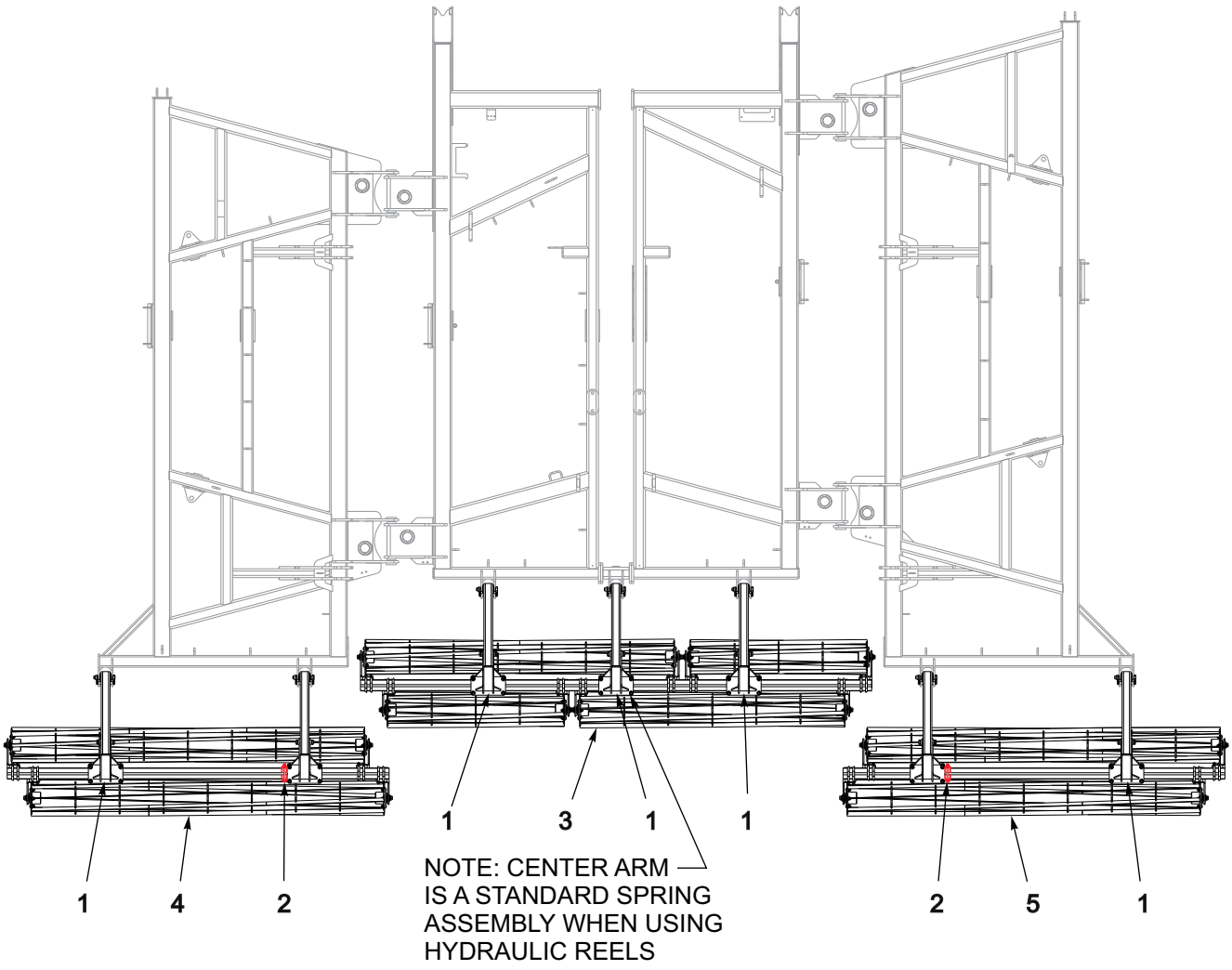


Figure 1-62: Double Flat Reel Assembly 23’/26’/29’

https://truckmanualshub.com/

Double Flat Reel Assembly 23'/26'/29'

ITEM	PART NO.	DESCRIPTION	QTY.					
--	209668	DOUBLE FLAT REEL ASSY 7530-23	*					
--	209669	DOUBLE FLAT REEL ASSY 7530-26		*				
--	209670	DOUBLE FLAT REEL ASSY 7530-29			*			
--	209673	HYD DOUBLE FLAT REEL 7530-23				*		
--	209674	HYD DOUBLE FLAT REEL 7530-26					*	
--	209675	HYD DOUBLE FLAT REEL 7530-29						*
1	-----	REEL ARM ASSEMBLY-SPRING **(SEE PAGE 1-119)**	6	6	6	6	6	6
1	-----	REEL ARM ASSEMBLY-HYDRAULIC **(SEE PAGE 1-121)**	6	6	6	6	6	6
2	-----	CLAMP TUBE STOP ASSEMBLY **(INCL 21-23 SEE PAGE 1-119 SPRING OR SEE PAGE 1-121 HYDRAULIC)**	2	2	2	2	2	2
3	209626	DOUBLE REEL ASSY, 105/120 **(SEE PAGE 1-127)**	1	1	1	1	1	1
4	209630	DOUBLE REEL ASSY, 90/90 **(SEE PAGE 1-127)**	1	--	--	1	--	--
4	209631	DOUBLE REEL ASSY, 105/105 **(SEE PAGE 1-127)**	--	1	--	--	1	--
4	209632	DOUBLE REEL ASSY, 120/120 **(SEE PAGE 1-127)**	--	--	1	--	--	1
5	209636	DOUBLE REEL ASSY, 90/90 **(SEE PAGE 1-127)**	1	--	--	1	--	--
5	209637	DOUBLE REEL ASSY, 105/105 **(SEE PAGE 1-127)**	--	1	--	--	-	--
5	209638	DOUBLE REEL ASSY, 120/120 **(SEE PAGE 1-127)**	--	--	1	--	--	1



204419-ROUND DOUBLE REEL ASSEMBLY

209632-FLAT DOUBLE REEL ASSEMBLY

204427- ROUND DOUBLE REEL ASSEMBLY

209639- FLAT DOUBLE REEL ASSEMBLY

204425-ROUND DOUBLE REEL ASSEMBLY

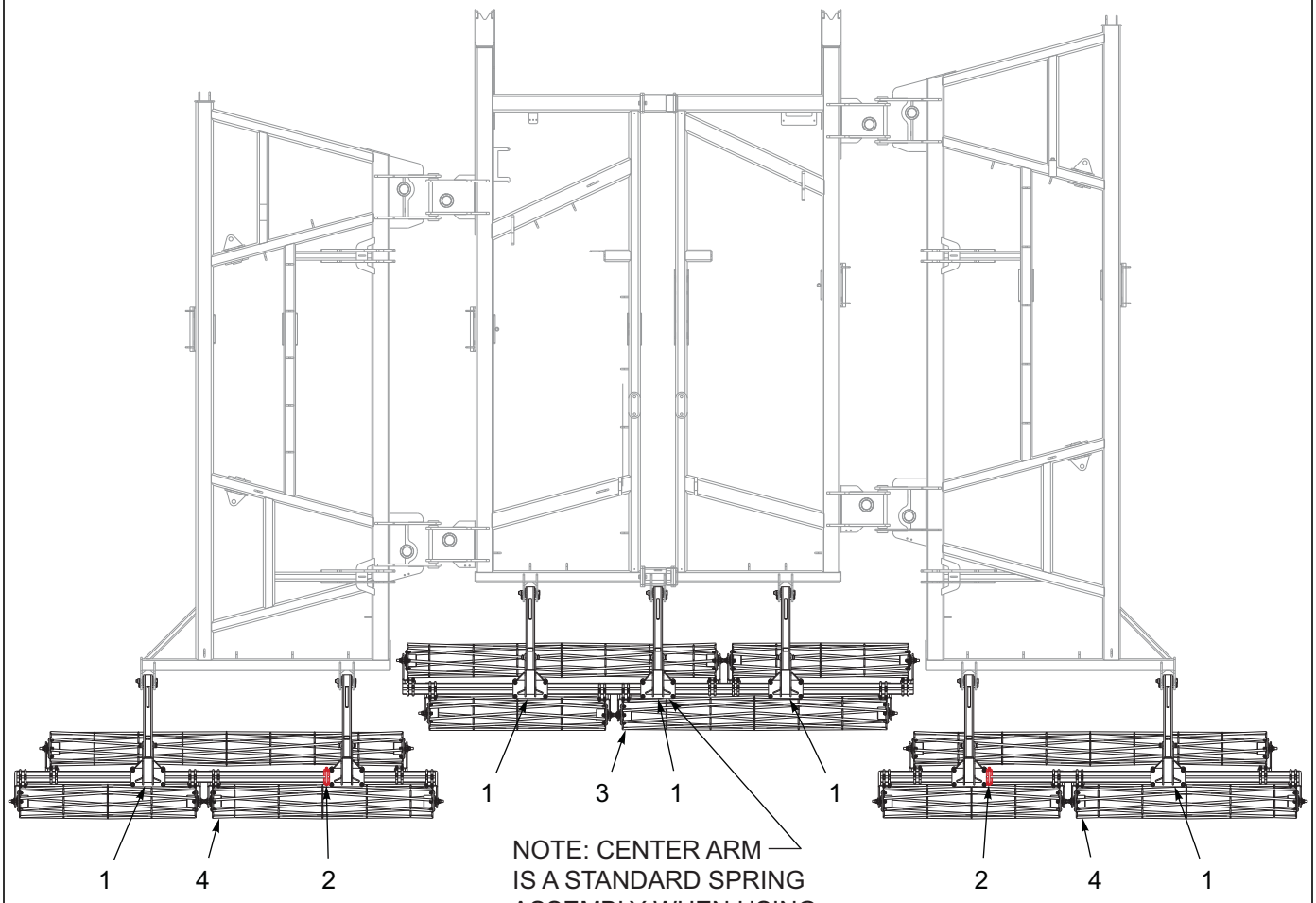
209638-FLAT DOUBLE REEL ASSEMBLY

Figure 1-63: Double Reel Assembly 32'

https://truckmanualshub.com/

Double Reel Assembly 32’

ITEM	PART NO.	DESCRIPTION	QTY.			
--	209661	DOUBLE ROUND REEL ASSY 7530-32	*			
--	209671	DOUBLE FLAT REEL ASSY 7530-32		*		
--	209666	HYD DOUBLE RD REEL 7530-32			*	
--	209676	HYD DOUBLE FLAT REEL 7530-32				*
1	-----	REEL ARM ASSEMBLY-SPRING **(SEE PAGE 1-119)**	7	7	1	1
1	-----	REEL ARM ASSEMBLY-HYDRAULIC **(SEE PAGE 1-121)**	--	--	6	6
2	-----	CLAMP TUBE STOP ASSEMBLY **(INCL 21-23 SEE PAGE 1-119 SPRING OR SEE PAGE 1-121 HYDRAULIC)**	2	2	2	2
3	204427	DOUBLE REEL ASSY **(SEE PAGE 1-131)**	1	--	1	--
3	209639	DOUBLE FLAT REEL ASSY 105/165 **(SEE PAGE 1-131)**	--	1	--	1
4	204419	DOUBLE REEL ASSY, 120/120 **(SEE PAGE 1-129)**	2	--	2	--
4	209632	DOUBLE REEL ASSY, 120/120 FLAT **(SEE PAGE 1-129)**	--	2	--	2
5	204425	DOUBLE REEL ASSY, 120/120 **(SEE PAGE 1-129)**	2	--	2	--
5	209638	DOUBLE REEL ASSY, 120/120 FLAT **(SEE PAGE 1-129)**	--	2	--	2



204520-ROUND DOUBLE REEL ASSEMBLY	204427-ROUND DOUBLE REEL ASSEMBLY	204520-ROUND DOUBLE REEL ASSEMBLY
213756-FLAT DOUBLE REEL ASSEMBLY	209639-FLAT DOUBLE REEL ASSEMBLY	213756-FLAT DOUBLE REEL ASSEMBLY

Figure 1-64: Double Reel Assembly 35'

https://truckmanualshub.com/

Double Reel Assembly 35’

ITEM	PART NO.	DESCRIPTION	QTY.			
--	212042	DOUBLE ROUND REEL ASSY 7530-35	*			
--	212043	HYD DOUBLE RD REEL 7530-35		*		
--	212044	DOUBLE FLAT REEL ASSY 7530-35			*	
--	212045	HYD DOUBLE FLAT REEL 7530-35				*
1	-----	REEL ARM ASSEMBLY-SPRING **(SEE PAGE 1-119)**	7	7	1	1
1	-----	REEL ARM ASSEMBLY-HYDRAULIC **(SEE PAGE 1-121)**	--	--	6	6
2	-----	CLAMP TUBE STOP ASSEMBLY **(INCL 21-23 SEE PAGE 1-119 SPRING OR SEE PAGE 1-121 HYDRAULIC)**	2	2	2	2
3	204427	DOUBLE REEL ASSY **(SEE PAGE 1-131)**	1	--	1	--
3	209639	DOUBLE FLAT REEL ASSY 105/165 **(SEE PAGE 1-131)**	--	1	--	1
4	204520	DOUBLE REEL ASSY, 120/135 **(SEE PAGE 1-129)**	2	--	2	--
4	209639	DOUBLE FLAT REEL ASSY 105/165 **(SEE PAGE 1-129)**	--	2	--	2

https://truckmanualshub.com/

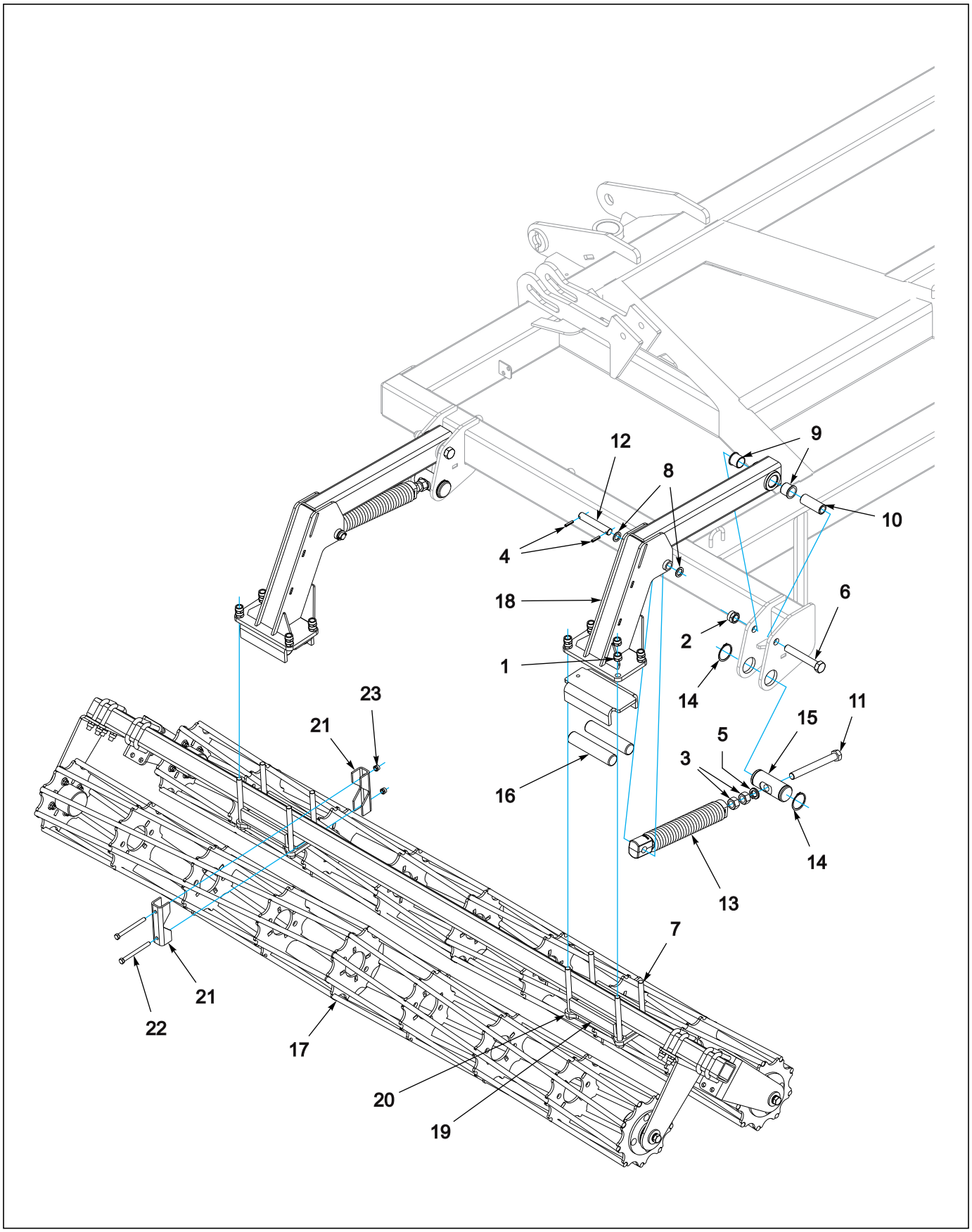


Figure 1-65: Reel Double Spring Assembly

https://truckmanualshub.com/

Reel Double Spring Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
--	209658	DOUBLE ROUND REEL ASSY 7530-23	
--	209659	DOUBLE ROUND REEL ASSY 7530-26	
--	209660	DOUBLE ROUND REEL ASSY 7530-29	
--	209673	DOUBLE FLAT REEL ASSY 7530-23	
--	209669	DOUBLE FLAT REEL ASSY 7530-26	
--	209670	DOUBLE FLAT REEL ASSY 7530-29	
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	48
2	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	6
3	1-512-010007-14	NUT, HEX 1-8 GR2 ZP	12
4	1-647-010004236	SPRING PIN,SLOTTED 5/16X1-1/2	12
5	1-861-010034-21	WASHER, LKG HEL SPRG 1IN	6
6	100829	SCREW,HEX CAP,1-8X6-1/2,GR5	6
7	107491	SCREW,HEX CAP,3/4-10X8-1/2,GR8	24
8	117957	MACHINERY BUSHING,ZINC PLATED	12
9	140599	BEARING, FLANGE 1-1/2	12
10	152209	BUSHING, PIVOT 1-1/2	6
11	152210	BOLT, ADJ, 1 X 9	6
12	154392	PIN,PIVOT	6
13	158795	SPRING ASSY, 17"	6
14	158896	SNAP RING, 2-1/2 SHAFT	12
15	158897	PIN, ADJUSTMENT	6
16	203525	SPRING-TORSION, RUBBER, 1-3/4	24
17	-----	DOUBLE REEL ASSY **(SEE PAGE 1-127 ROUND OR SEE PAGE 1-129 FLAT)**	
18	204505	ARM WLDMT DOUBLE REEL	6
19	204510	PLATE GANGBAR MOUNT	6
20	204511	TUBE, CLAMP	12
21	191487	CLAMP, TUBE 3X3	4
22	1-654-010055-16	SCREW HEX CAP 1/2-13X5-1/2GR5	4
23	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	4

https://truckmanualshub.com/

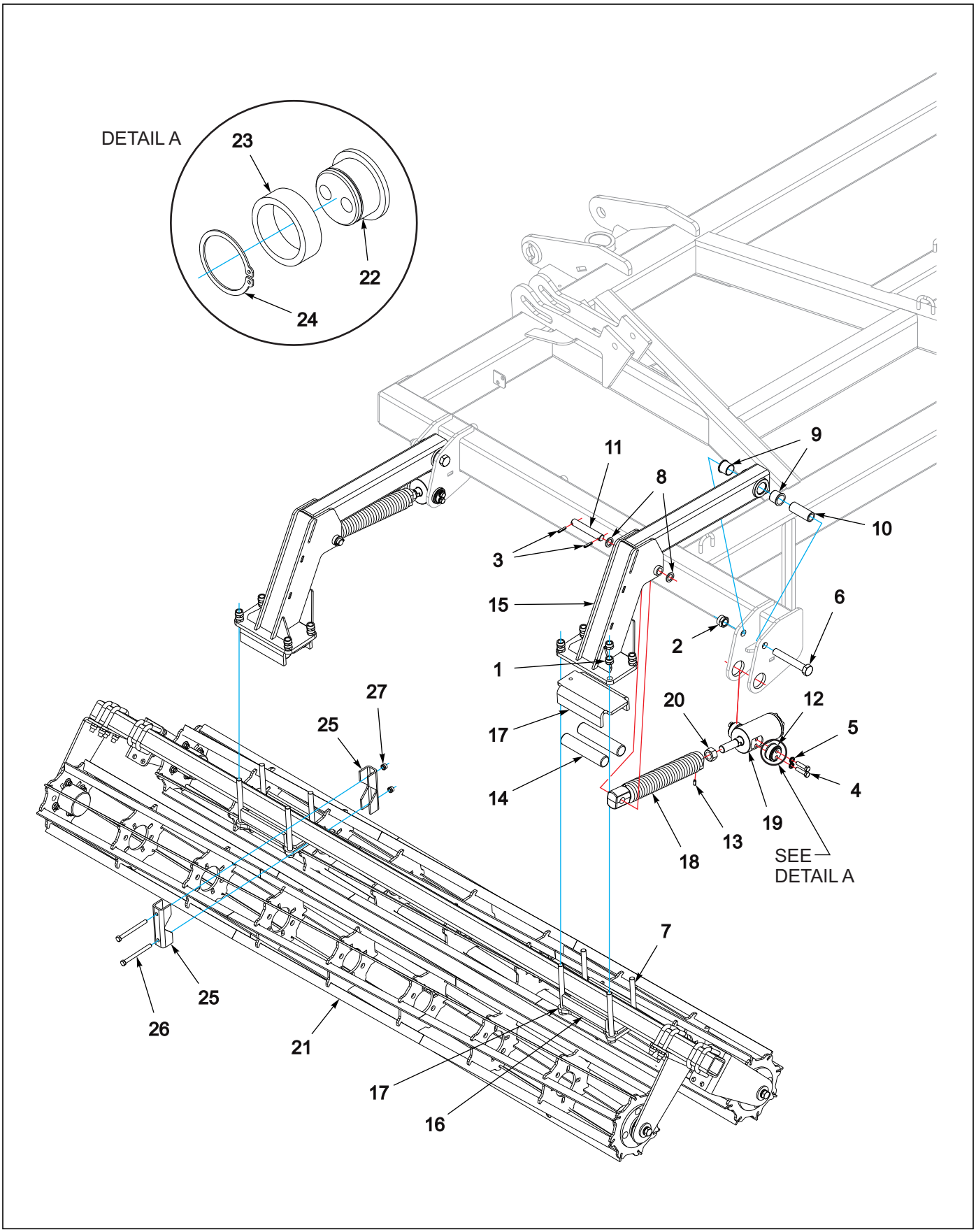


Figure 1-66: Reel Double Hydraulic Assembly 23'/26'/29'

https://truckmanualshub.com/

Reel Double Hydraulic Assembly 23'/26'/29'

ITEM	PART NO.	DESCRIPTION	QTY.
--	209663	HYD DOUBLE RD REEL ASSY 7530-23	
--	209664	HYD DOUBLE RD REEL ASSY 7530-26	
--	209665	HYD DOUBLE RD REEL ASSY 7530-29	
--	209668	HYD DOUBLE FLAT REEL ASSY 7530-23	
--	209674	HYD DOUBLE FLAT REEL ASSY 7530-26	
--	209675	HYD DOUBLE FLAT REEL ASSY 7530-29	
1	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	48
2	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	6
3	1-647-010004236	SPRING PIN,SLOTTED 5/16X1-1/2	12
4	1-654-010055-05	SCREW,HEX CAP,1/2-13UNCX2 GR5	24
5	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	24
6	100829	SCREW,HEX CAP,1-8X6-1/2,GR5	6
7	107491	SCREW HX CP 3/4-10X8-1/2 GR8	24
8	117957	MACHINERY BUSHING,ZINC PLATED	12
9	140599	BEARING, FLANGE 1-1/2	12
10	152209	BUSHING, PIVOT 1-1/2	6
11	154392	PIN,PIVOT	6
12	198320	ASSY, TRUNION MOUNT 1-1/4"	12
13	1P444	SET SCREW, 3/8-16 X 3/4 NYLON	6
14	203525	SPRING-TORSION, RUBBER, 1-3/4	24
15	204505	ARM WLDMT DOUBLE REEL	6
16	204510	PLATE GANGBAR MOUNT	6
17	204511	TUBE, CLAMP	12
18	206652	SPRING ASSY 17" 1-1/8 THD	6
19	206671	CYL ASM 2-1/2X2-1/2ST1-1/8THDS **(SEE PAGE 1-92)**	6
20	1-511-010002-11	NUT,HEX JAM,1-1/8-12 UNF,GR2	6
21	----	DOUBLE REEL ASSY **(SEE PAGE 1-127 ROUND OR SEE PAGE 1-129 FLAT)**	1
22	191924	TRUNION, CYLINDER	12
23	191925	TRUNION, BEARING	12
24	188530	SNAP RING, 2 SHAFT	12

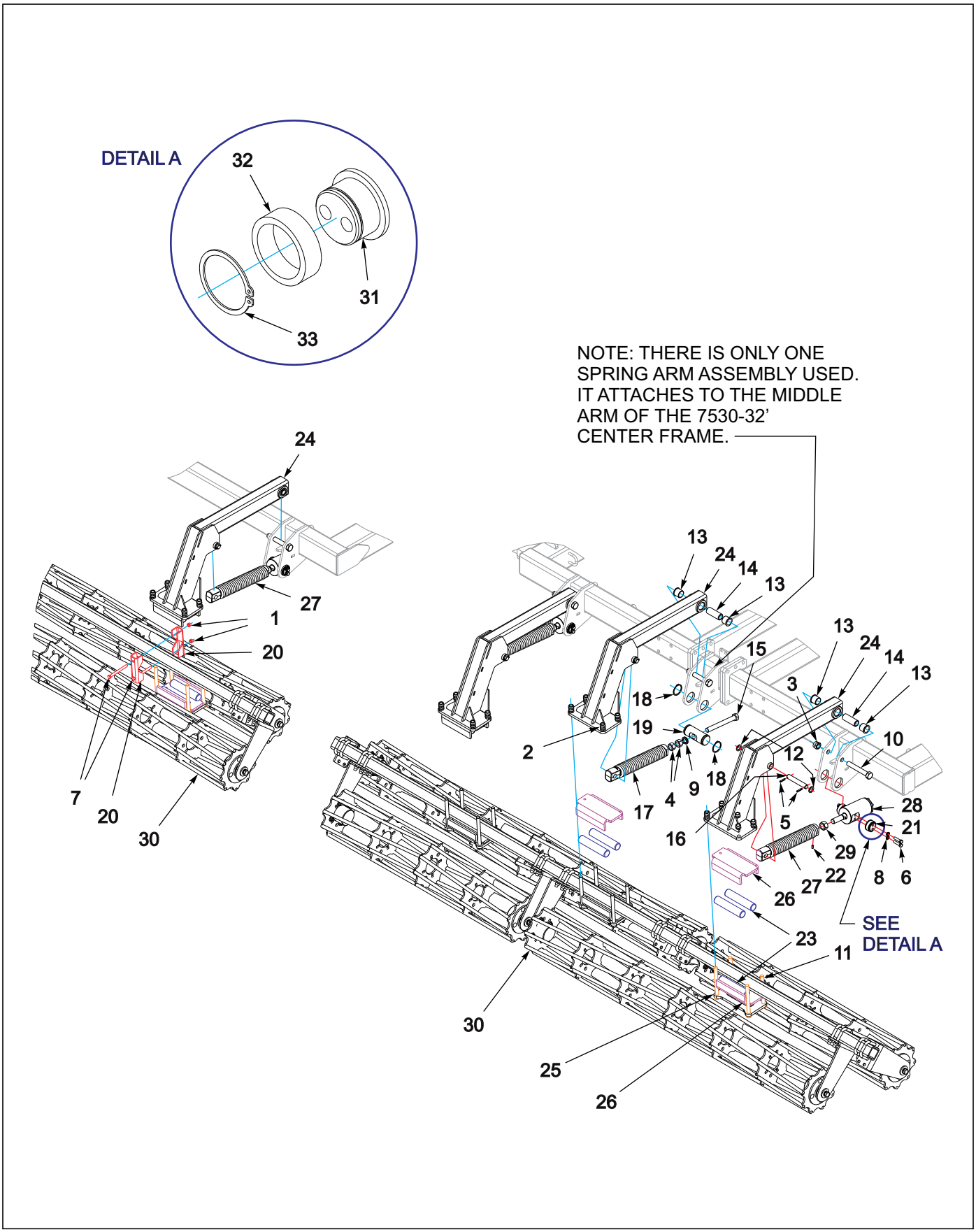


Figure 1-67: Reel Double Assembly 32'

Reel Double Assembly 32’

ITEM	PART NO.	DESCRIPTION	QTY.			
--	209661	DOUBLE ROUND REEL ASSY 7530-32	*			
--	209671	DOUBLE FLAT REEL ASSY 7530-32		*		
--	209666	HYD DOUBLE RD REEL 7530-32			*	
--	209676	HYD DOUBLE FLAT REEL 7530-32				*
1	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	4	4	4	4
2	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	56	56	56	56
3	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	7	7	7	7
4	1-512-010007-14	NUT, HEX 1-8 GR2 ZP	14	14	2	2
5	1-647-010004236	SPRING PIN,SLOTTED 5/16X1-1/2	14	14	14	14
6	1-654-010055-05	SCREW,HEX CAP,1/2-13UNCX2 GR5	--	--	24	24
7	1-654-010055-16	SCREW HEX CAP 1/2-13X5-1/2GR5	4	4	4	4
8	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	--	--	24	24
9	1-861-010034-21	WASHER, LKG HEL SPRG 1IN	7	7	1	1
10	100829	SCREW,HEX CAP,1-8X6-1/2,GR5	7	7	7	7
11	107491	SCREW HX CP 3/4-10X8-1/2 GR8	28	28	28	28
12	117957	MACHINERY BUSHING,ZINC PLATED	14	14	14	14
13	140599	BEARING, FLANGE 1-1/2	14	14	14	14
14	152209	BUSHING, PIVOT 1-1/2	7	7	7	7
15	152210	BOLT, ADJ, 1 X 9	7	7	1	1
16	154392	PIN,PIVOT	7	7	7	7
17	158795	SPRING ASSY, 17"	7	7	1	1
18	158896	SNAP RING, 2-1/2 SHAFT	14	14	2	2
19	158897	PIN, ADJUSTMENT	7	7	1	1
20	191487	CLAMP, TUBE 3X3	4	4	4	4
21	198320	ASSY, TRUNION MOUNT 1-1/4"	--	--	12	12
22	1P444	SET SCREW, 3/8-16 X 3/4 NYLON	--	--	6	6
23	203525	SPRING-TORSION, RUBBER, 1-3/4	28	28	28	28
24	204505	ARM WLDMT DOUBLE REEL	7	7	7	7
25	204510	PLATE GANGBAR MOUNT	7	7	7	7
26	204511	TUBE, CLAMP	14	14	14	14
27	206652	SPRING ASSY 17" 1-1/8 THD	--	--	6	6
28	206671	CYL ASM 2-1/2X2-1/2ST1-1/8THDS **(SEE PAGE 1-92)**	--	--	6	6
29	1-511-010002-11	NUT,HEX JAM,1-1/8-12 UNF,GR2	--	--	6	6
30	204427	DOUBLE REEL ASSY **(SEE PAGE 1-127)**	1	--	1	--
30	209639	DOUBLE FLAT REEL ASSY 105/165 **(SEE PAGE 1-129)**	--	1	--	1
30	204419	DOUBLE REEL ASSY, 120/120 **(SEE PAGE 1-127)**	1	--	1	--
30	209632	DOUBLE REEL ASSY, 120/120 FLAT **(SEE PAGE 1-129)**	--	1	--	1
30	204425	DOUBLE REEL ASSY, 120/120 **(SEE PAGE 1-127)**	1	--	1	--
30	209638	DOUBLE REEL ASSY, 120/120 FLAT **(SEE PAGE 1-129)**	--	1	--	1
31	191924	TRUNION, CYLINDER	--	--	12	12
32	191925	TRUNION, BEARING	--	--	12	12
33	188530	SNAP RING, 2 SHAFT	--	--	12	12

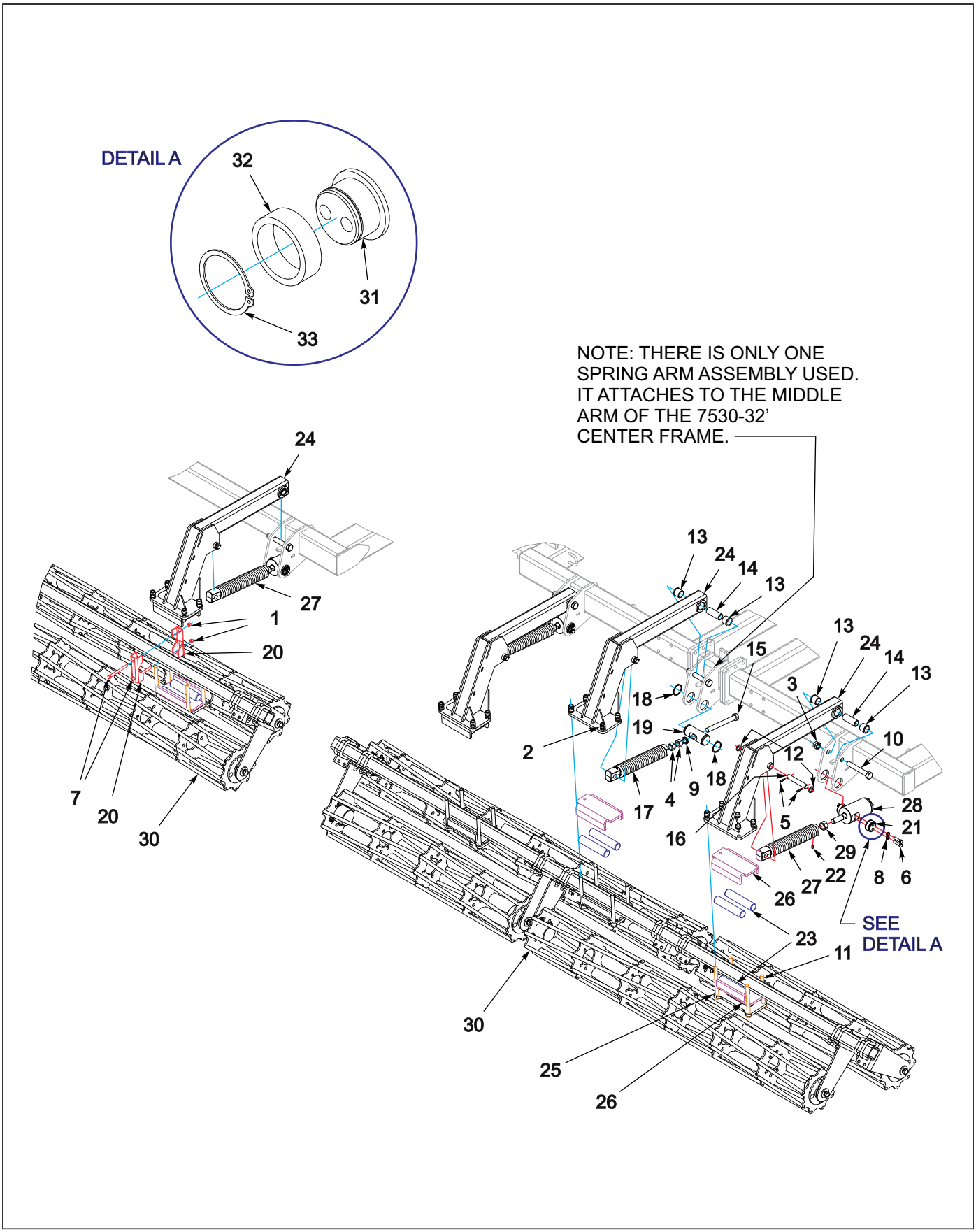


Figure 1-68: Reel Double Assembly 35'

Reel Double Assembly 35’

ITEM	PART NO.	DESCRIPTION	QTY.			
--	212042	DOUBLE ROUND REEL ASSY 7530-35	*			
--	212044	DOUBLE FLAT REEL ASSY 7530-35		*		
--	212043	HYD DOUBLE RD REEL 7530-35			*	
--	212045	HYD DOUBLE FLAT REEL 7530-35				*
1	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	4	4	4	4
2	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	56	56	56	56
3	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	7	7	7	7
4	1-512-010007-14	NUT, HEX 1-8 GR2 ZP	14	14	2	2
5	1-647-010004236	SPRING PIN,SLOTTED 5/16X1-1/2	14	14	14	14
6	1-654-010055-05	SCREW,HEX CAP,1/2-13UNCX2 GR5	--	--	24	24
7	1-654-010055-16	SCREW HEX CAP 1/2-13X5-1/2GR5	4	4	4	4
8	1-861-010034-13	WASHER, LKG HLCL SPR, 1/2	--	--	24	24
9	1-861-010034-21	WASHER, LKG HEL SPRG 1IN	7	7	1	1
10	100829	SCREW,HEX CAP,1-8X6-1/2,GR5	7	7	7	7
11	107491	SCREW HX CP 3/4-10X8-1/2 GR8	28	28	28	28
12	117957	MACHINERY BUSHING,ZINC PLATED	14	14	14	14
13	140599	BEARING, FLANGE 1-1/2	14	14	14	14
14	152209	BUSHING, PIVOT 1-1/2	7	7	7	7
15	152210	BOLT, ADJ, 1 X 9	7	7	1	1
16	154392	PIN,PIVOT	7	7	7	7
17	158795	SPRING ASSY, 17"	7	7	1	1
18	158896	SNAP RING, 2-1/2 SHAFT	14	14	2	2
19	158897	PIN, ADJUSTMENT	7	7	1	1
20	191487	CLAMP, TUBE 3X3	4	4	4	4
21	198320	ASSY, TRUNION MOUNT 1-1/4"	--	--	12	12
22	1P444	SET SCREW, 3/8-16 X 3/4 NYLON	--	--	6	6
23	203525	SPRING-TORSION, RUBBER, 1-3/4	28	28	28	28
24	204505	ARM WLDMT DOUBLE REEL	7	7	7	7
25	204510	PLATE GANGBAR MOUNT	7	7	7	7
26	204511	TUBE, CLAMP	14	14	14	14
27	206652	SPRING ASSY 17" 1-1/8 THD	--	--	6	6
28	206671	CYL ASM 2-1/2X2-1/2ST1-1/8THDS **(SEE PAGE 1-92)**	--	--	6	6
29	1-511-010002-11	NUT,HEX JAM,1-1/8-12 UNF,GR2	--	--	6	6
30	204427	DOUBLE REEL ASSY **(SEE PAGE 1-131)**	1	--	1	--
30	209639	DOUBLE FLAT REEL ASSY 105/165 **(SEE PAGE 1-133)**	--	1	--	1
30	204520	DOUBLE REEL ASSY, 120/135 **(SEE PAGE 1-131)**	2	--	2	--
30	213756	DBL FLAT REEL ASSY, 120/135 **(SEE PAGE 1-133)**	--	2	--	2
31	191924	TRUNION, CYLINDER	--	--	12	12
32	191925	TRUNION, BEARING	--	--	12	12
33	188530	SNAP RING, 2 SHAFT	--	--	12	12

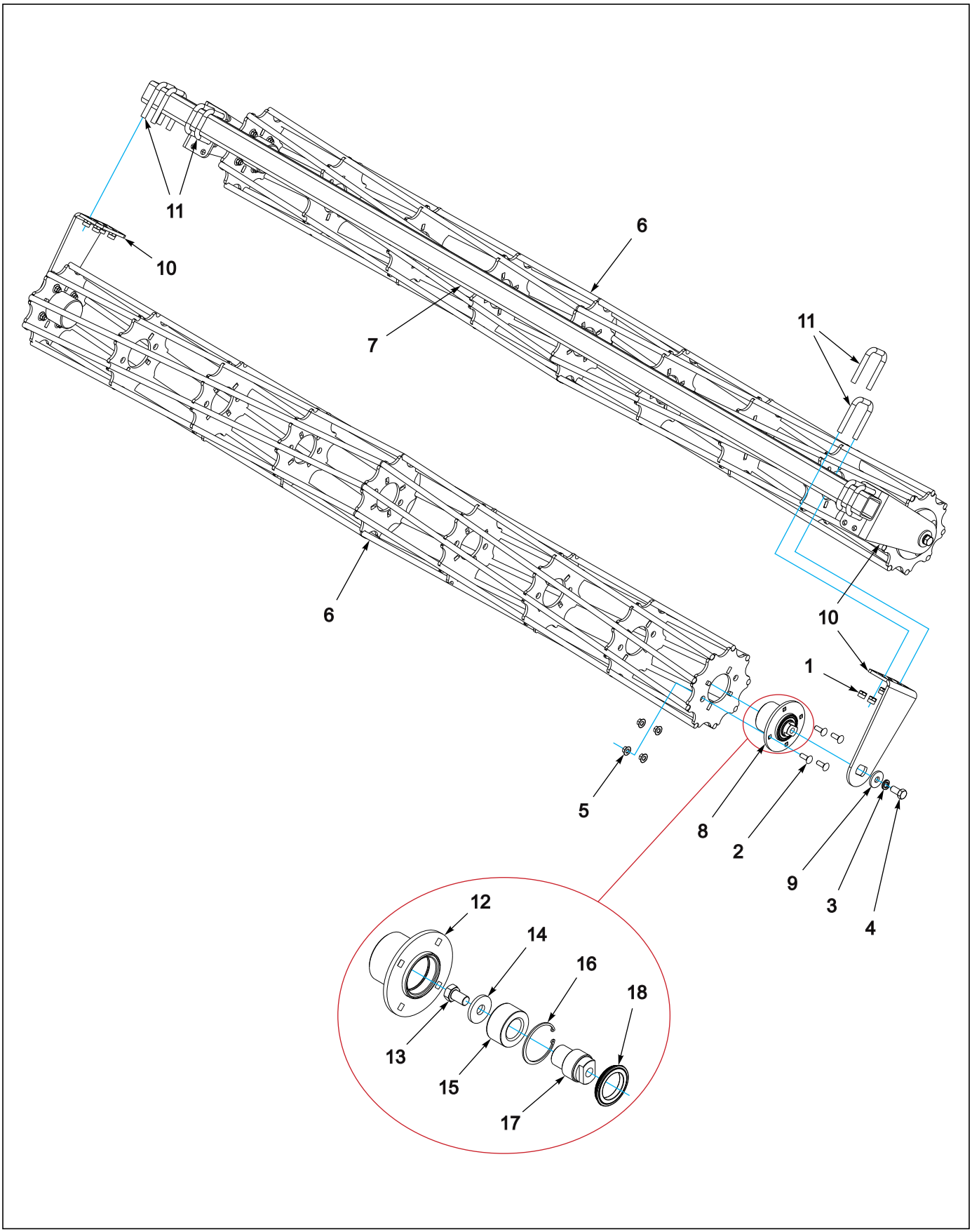


Figure 1-69: Double Round Reel Assembly

https://truckmanualshub.com/

Double Round Reel Assembly

ITEM	PART NO.	DESCRIPTION	QTY.						
--	204413	DOUBLE REEL ASSY, 105/120 **(CENTER)**	*						
--	204417	DOUBLE REEL ASSY, 90/90 **(LEFT WING)**		*					
--	204418	DOUBLE REEL ASSY, 105/105 **(LEFT WING)**			*				
--	204419	DOUBLE REEL ASSY, 120/120 **(LEFT WING)**				*			
--	204423	DOUBLE REEL ASSY, 90/90 **(RIGHT WING)**					*		
--	204424	DOUBLE REEL ASSY, 105/105 **(RIGHT WING)**						*	
--	204425	DOUBLE REEL ASSY, 120/120 **(RIGHT WING)**							*
1	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	16	16	16	16	16	16	16
2	1-654-010070-03	SCREW RDHD SQNK1/2-13X1-1/2	16	16	16	16	16	16	16
3	1-861-010034-17	WASHER,LKG,HLCL SPR,3/4	4	4	4	4	4	4	4
4	108705	SCREW,HEXCAP,3/4-10X1-1/2 GR8	4	4	4	4	4	4	4
5	172509	NUT,1/2-13 WIDE FLNG TOP LCK F	16	16	16	16	16	16	16
6	176636	REEL WLDMT 12 DIA X 90	--	2	--	--	2	--	--
6	176637	REEL WLDMT 12 DIA X 105	1	--	2	--	--	2	--
6	176638	REEL WLDMT 12 DIA X 120	1	--	--	2	--	--	2
7	190956	GANG BAR, DOUBLE REEL 100 L	--	1	--	--	1	--	--
7	190957	GANG BAR, DOUBLE REEL 115 L	--	--	1	--	--	1	--
7	190960	GANG BAR, DOUBLE REEL 122-1/2 L	1	--	--	--	--	--	--
7	190958	GANG BAR, DOUBLE REEL 130 L	--	--	--	1	--	--	1
8	200222	HUB ASSY REEL	4	4	4	4	4	4	4
9	200259	WASHER, 3/4 HEAVY - 2-1/4	4	4	4	4	4	4	4
10	204400	BEARING MOUNT, REEL	4	4	4	4	4	4	4
11	8-102-010012	U BOLT	8	8	8	8	8	8	8
12	200221	HUB WLDMT REEL	4	4	4	4	4	4	4
13	129263	SCREW HEX CAP 3/4-10 X 1-1/4	4	4	4	4	4	4	4
14	200259	WASHER, 3/4 HEAVY - 2-1/4	4	4	4	4	4	4	4
15	174526	BEARING, DOUBLE TAPER RLLR	4	4	4	4	4	4	4
16	174532	INTERNAL SNAP RING	4	4	4	4	4	4	4
17	200218	SPINDLE REEL BEARING	4	4	4	4	4	4	4
18	185757	SEAL, MAINT FREE HUB HSL	4	4	4	4	4	4	4

https://truckmanualshub.com/

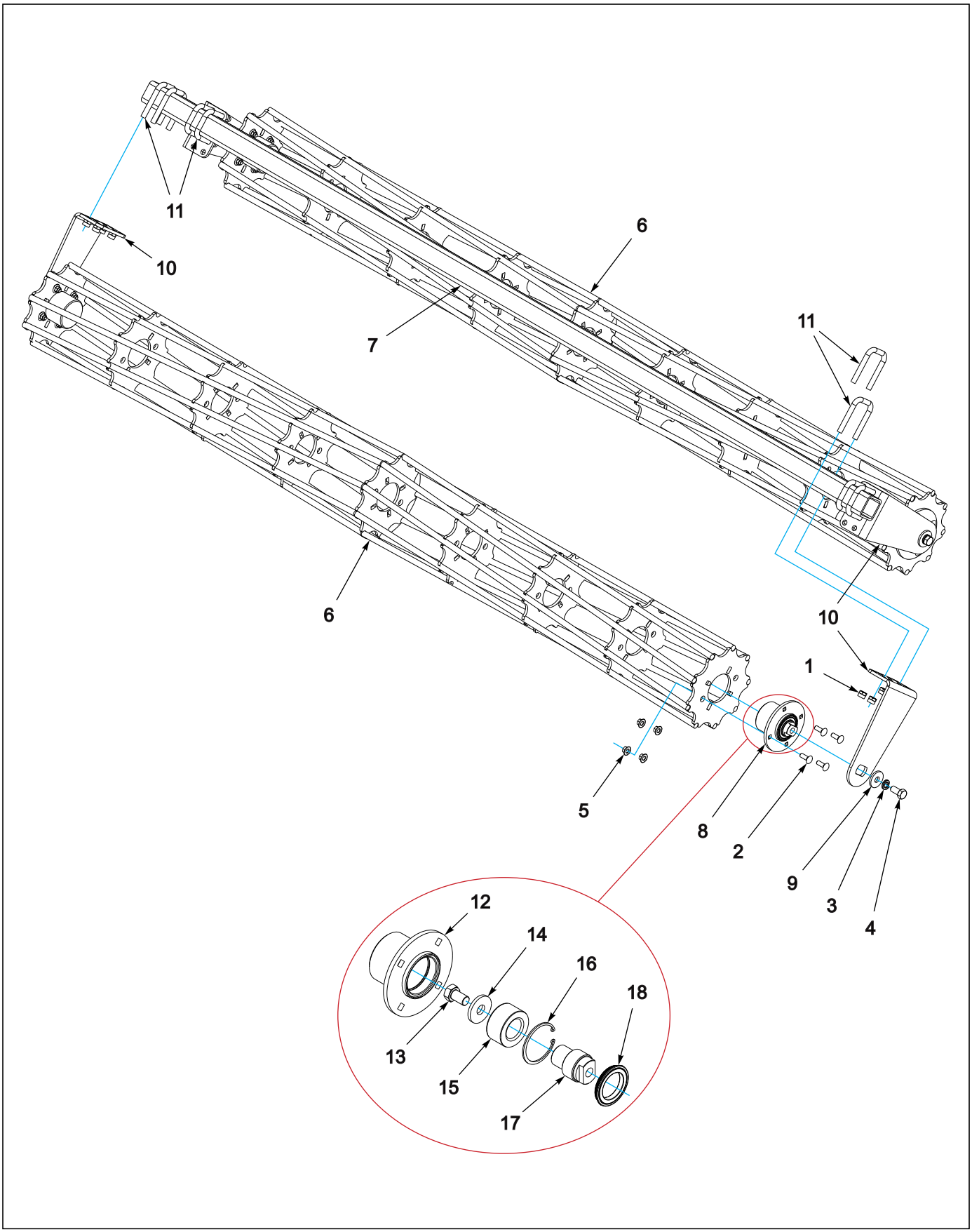


Figure 1-70: Double Flat Reel Assembly

https://truckmanualshub.com/

Double Flat Reel Assembly

ITEM	PART NO.	DESCRIPTION	QTY.						
--	209626	DOUBLE REEL ASSY, 105/120 **(CENTER)**	*						
--	209630	DOUBLE REEL ASSY, 90/90 **(LEFT WING)**		*					
--	209631	DOUBLE REEL ASSY, 105/105 **(LEFT WING)**			*				
--	209632	DOUBLE REEL ASSY, 120/120 **(LEFT WING)**				*			
--	209636	DOUBLE REEL ASSY, 90/90 **(RIGHT WING)**					*		
--	209637	DOUBLE REEL ASSY, 105/105 **(RIGHT WING)**						*	
--	209638	DOUBLE REEL ASSY, 120/120 **(RIGHT WING)**							*
1	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	16	16	16	16	16	16	16
2	1-654-010070-03	SCREW RDHD SQNK1/2-13X1-1/2	16	16	16	16	16	16	16
3	1-861-010034-17	WASHER,LKG,HLCL SPR,3/4	4	4	4	4	4	4	4
4	108705	SCREW,HEXCAP,3/4-10X1-1/2 GR8	4	4	4	4	4	4	4
5	172509	NUT,1/2-13 WIDE FLNG TOP LCK F	16	16	16	16	16	16	16
6	200298	REEL WLDMT 12 DIA X 90 FLAT	--	2	--	--	2	--	--
6	200299	REEL WLDMT 12 DIA X 105 FLAT	1	--	2	--	--	2	--
6	209641	REEL WLDMT 12 DIA X 120 FLAT	1	--	--	2	--	--	2
7	190956	GANG BAR, DOUBLE REEL 100 L	--	1	--	--	1	--	--
7	190957	GANG BAR, DOUBLE REEL 115 L	--	--	1	--	--	1	--
7	190960	GANG BAR, DOUBLE REEL 122-1/2 L	1	--	--	--	--	--	--
7	190958	GANG BAR, DOUBLE REEL 130 L	--	--	--	1	--	--	1
8	200222	HUB ASSY REEL	4	4	4	4	4	4	4
9	200259	WASHER, 3/4 HEAVY - 2-1/4	4	4	4	4	4	4	4
10	204400	BEARING MOUNT, REEL	4	4	4	4	4	4	4
11	8-102-010012	U BOLT	8	8	8	8	8	8	8
12	200221	HUB WLDMT REEL	4	4	4	4	4	4	4
13	129263	SCREW HEX CAP 3/4-10 X 1-1/4	4	4	4	4	4	4	4
14	200259	WASHER, 3/4 HEAVY - 2-1/4	4	4	4	4	4	4	4
15	174526	BEARING, DOUBLE TAPER RLLR	4	4	4	4	4	4	4
16	174532	INTERNAL SNAP RING	4	4	4	4	4	4	4
17	200218	SPINDLE REEL BEARING	4	4	4	4	4	4	4
18	185757	SEAL, MAINT FREE HUB HSL	4	4	4	4	4	4	4

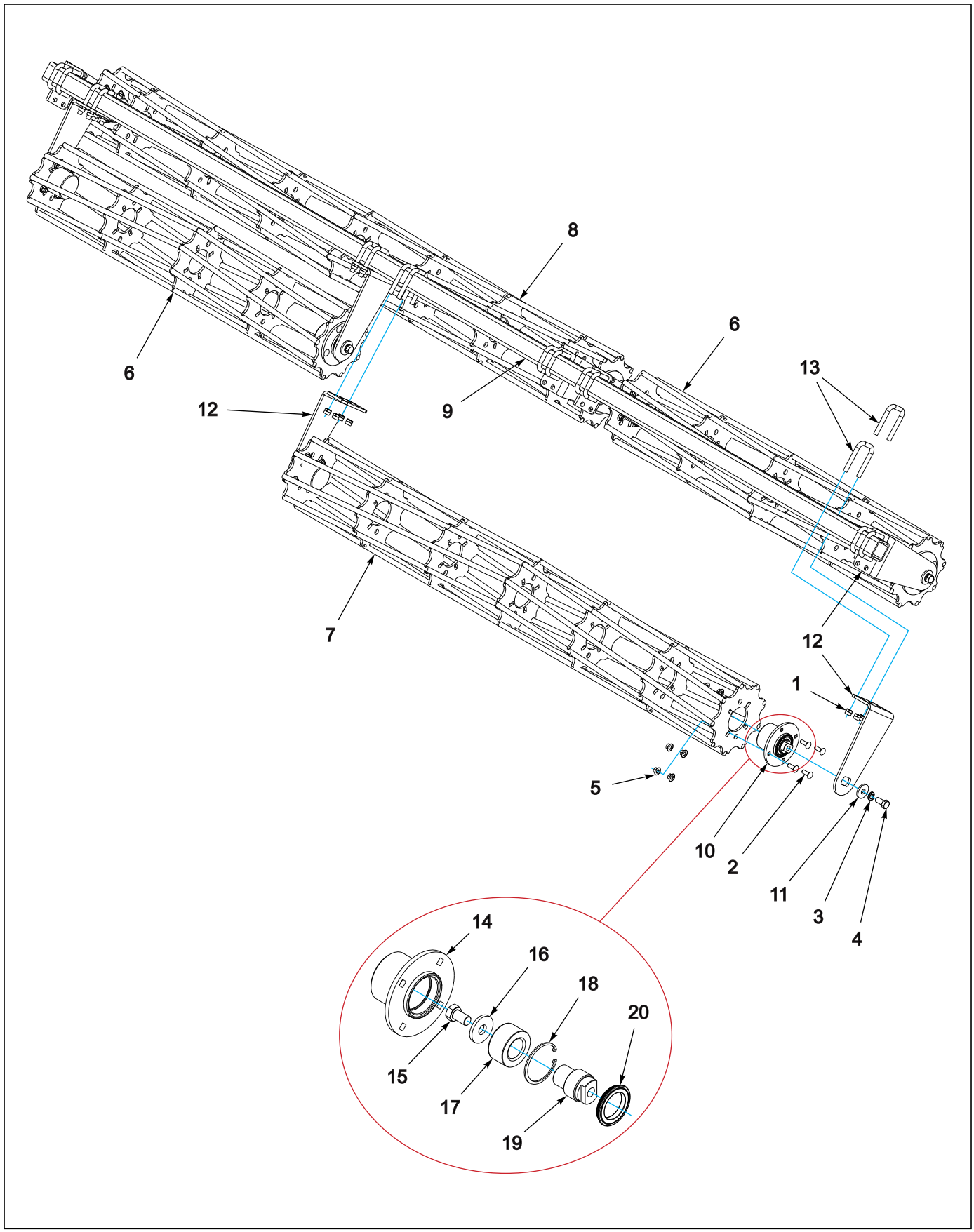


Figure 1-71: Double Reel Assembly Center 32' & 35'

https://truckmanualshub.com/

Double Flat Reel Assembly Center 32’ & 35’

ITEM	PART NO.	DESCRIPTION	QTY.	
--	204427	DOUBLE REEL ASSY ROUND	*	
--	209639	DOUBLE FLAT REEL ASSY 105/165		*
1	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	32	32
2	1-654-010070-03	SCREW RDHD SQNK1/2-13X1-1/2	32	32
3	1-861-010034-17	WASHER,LKG,HLCL SPR,3/4	8	8
4	108705	SCREW,HEXCAP,3/4-10X1-1/2 GR8	8	8
5	172509	NUT,1/2-13 WIDE FLNG TOP LCK F	32	32
6	176634	REEL WLDMT 12 DIA X 60 ROUND	2	--
6	200296	REEL WLDMT 12" DIA X 60" FLAT	--	2
7	176636	REEL WLDMT 12 DIA X 90 ROUND	1	--
7	200298	REEL WLDMT 12" DIA X 90" FLAT	--	1
8	176637	REEL WLDMT 12 DIA X 105 ROUND	1	--
8	200299	REEL WLDMT 12" DIA X 105" FLAT	--	1
9	191998	GANG BAR, DOUBLE REEL 174L	1	1
10	200222	HUB ASSY REEL	8	8
11	200259	WASHER, 3/4 HEAVY - 2-1/4	8	8
12	204400	BEARING MOUNT, REEL	8	8
13	8-102-010012	U BOLT	16	16
14	200221	HUB WLDMT REEL	4	4
15	129263	SCREW HEX CAP 3/4-10 X 1-1/4	4	4
16	200259	WASHER, 3/4 HEAVY - 2-1/4	4	4
17	174526	BEARING, DOUBLE TAPER RLLR	4	4
18	174532	INTERNAL SNAP RING	4	4
19	200218	SPINDLE REEL BEARING	4	4
20	185757	SEAL, MAINT FREE HUB HSL	4	4

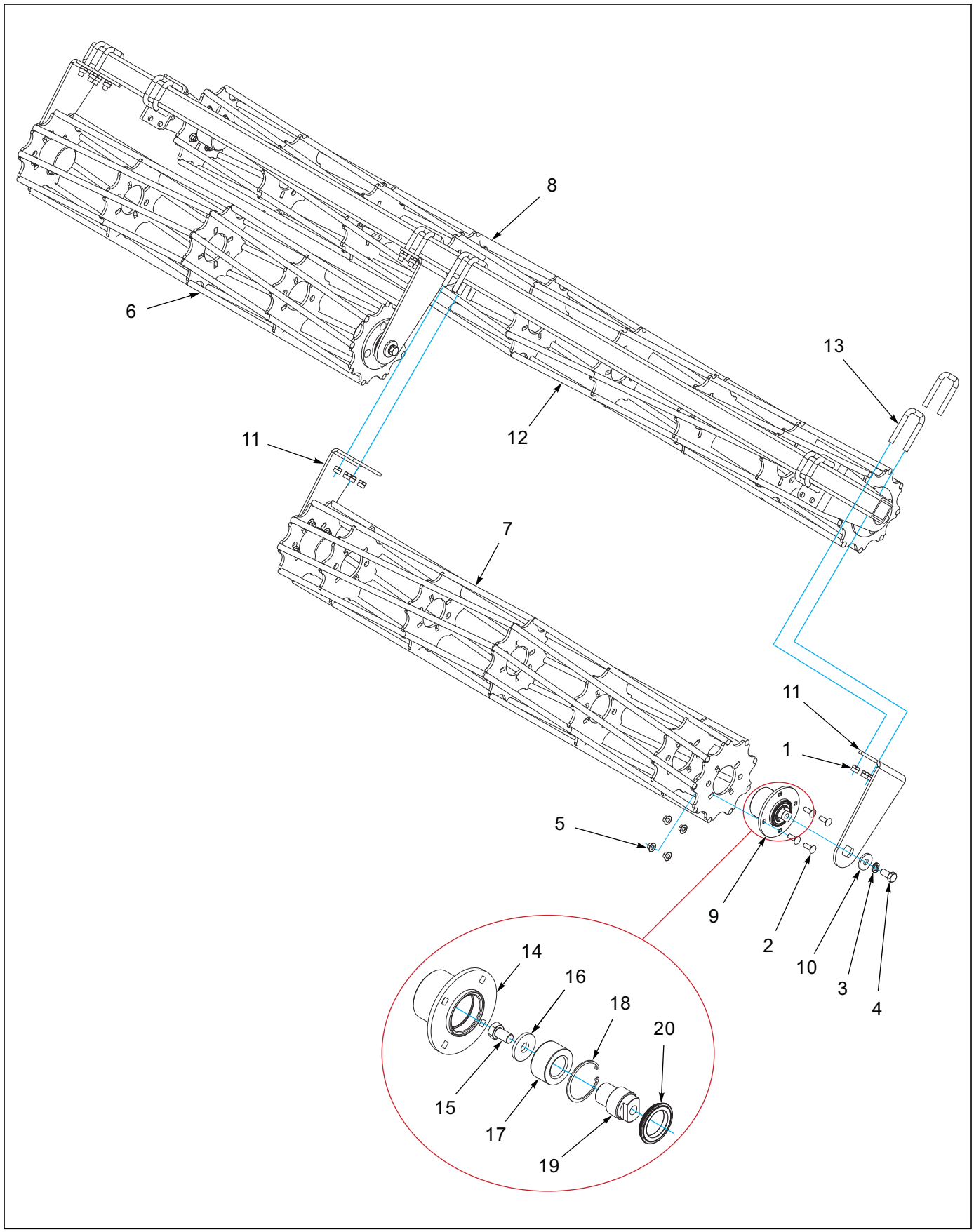


Figure 1-72: Double Reel Assembly Wing 35'

https://truckmanualshub.com/

Double Flat Reel Assembly Wing 35’

ITEM	PART NO.	DESCRIPTION	QTY.	
--	204520	DOUBLE REEL ASSY, 120/135	*	
--	213756	DBL FLAT REEL ASSY, 120/135		*
1	1-512-010005-13	NUT,HEX SLFLKG GRB 5/8-11	24	24
2	1-654-010070-03	SCREW RDHD SQNK1/2-13X1-1/2	24	24
3	1-861-010034-17	WASHER,LKG,HLCL SPR,3/4	6	6
4	108705	SCREW,HEXCAP,3/4-10X1-1/2 GR8	8	8
5	172509	NUT,1/2-13 WIDE FLNG TOP LCK F	24	24
6	176634	REEL WLDMT 12 DIA X 60 ROUND	2	--
6	200296	REEL WLDMT 12" DIA X 60" FLAT	--	2
7	176635	REEL WLDMT 12 DIA X 75	1	--
7	200297	REEL WLDMT 12" DIA X 75" FLAT	--	1
8	176638	REEL WLDMT 12 DIA X 120	1	--
8	209641	REEL, 12 DIA X 120" FLAT WLDMT	--	1
9	200222	HUB ASSY REEL	6	6
10	200259	WASHER, 3/4 HEAVY - 2-1/4	6	6
11	204400	BEARING MOUNT, REEL	6	6
12	191998	GANG BAR, DOUBLE REEL 174L	1	1
13	8-102-010012	U BOLT	12	12
14	200221	HUB WLDMT REEL	6	6
15	129263	SCREW HEX CAP 3/4-10 X 1-1/4	6	6
16	200259	WASHER, 3/4 HEAVY - 2-1/4	6	6
17	174526	BEARING, DOUBLE TAPER RLLR	6	6
18	174532	INTERNAL SNAP RING	6	6
19	200218	SPINDLE REEL BEARING	6	6
20	185757	SEAL, MAINT FREE HUB HSL	6	6

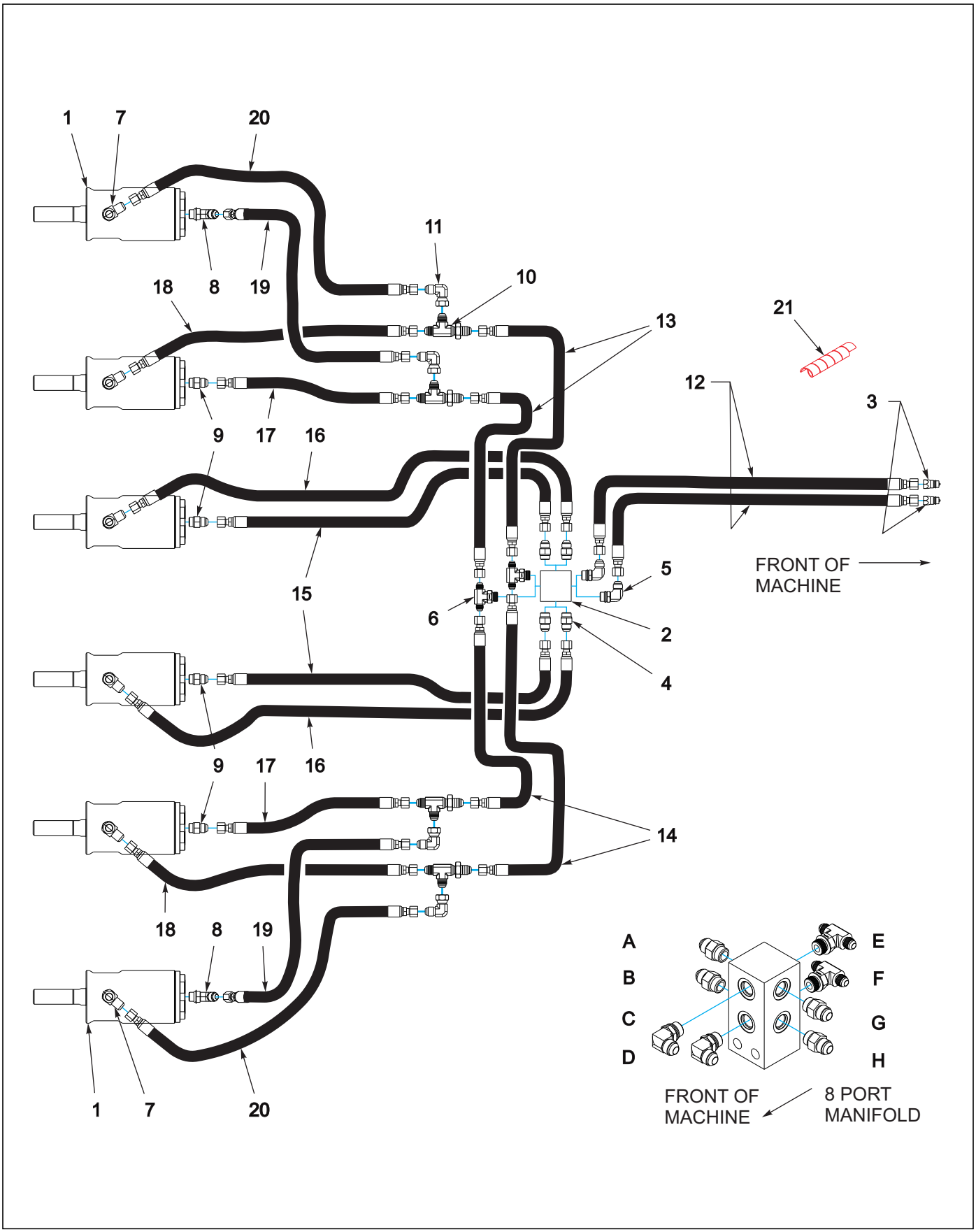
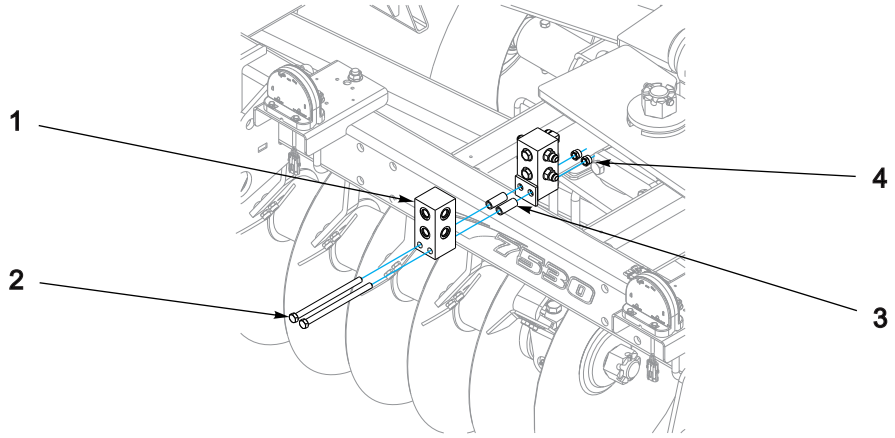


Figure 1-73: Conditioner Reel Hydraulic Assembly

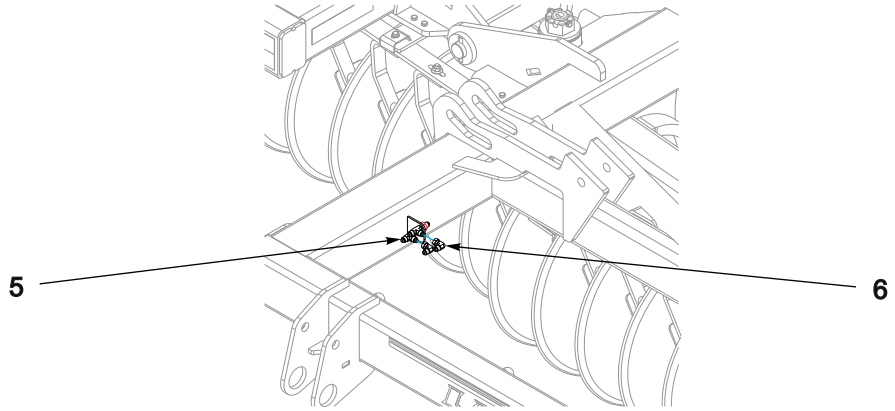
https://truckmanualshub.com/

Conditioner Reel Hydraulic Assembly

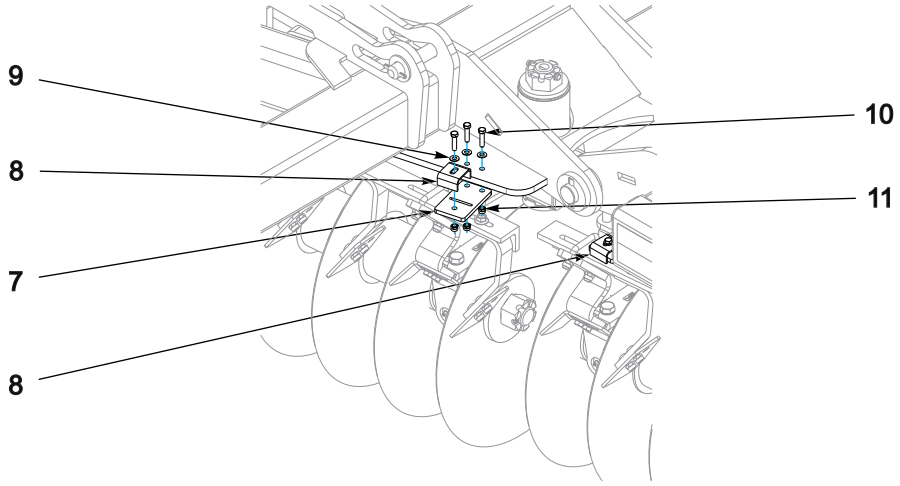
ITEM	PART NO.	DESCRIPTION	QTY.			
--	-----	HYDRAULIC ASSEMBLY 23’	*			
--	-----	HYDRAULIC ASSEMBLY 26’		*		
--	-----	HYDRAULIC ASSEMBLY 29’			*	
--	-----	HYDRAULIC ASSEMBLY 32’/35’				*
1	206598	CYL ASM 2-1/2X1-1/2 ST1-1/8THD **(USED WITH SINGLE REEL) (SEE PAGE 1-91)**	6	6	6	6
1	206671	CYL ASM 2-1/2X2-1/2ST1-1/8THDS **(USED WITH DOUBLE REEL) (SEE PAGE 1-92)**	6	6	6	6
2	2-474-010022	MANIFOLD ASSY, HYDR 8 HOSE **(SEE PAGE 1-137)**	1	1	1	1
3	141828	COUPLER,MALE 3/4-16 O-RING	2	2	2	2
4	202702-8-6S	ADAPTER #8 O-RING TO #6 TUBE	4	4	4	4
5	2062-8-6S	ELBOW,90,#8 SAE X #6 JIC	2	2	2	2
6	139347	ADT TEE #6 JIC X #8 O-RING	2	2	2	2
7	2062-6-6S	ADAPTER, 90, #6SAE X #6 JIC	6	6	6	6
8	2061-6-6S	ADAPTER, 45, #6 O-RING-TUBE	2	2	2	2
9	202702-6-6S	ADAPTER, STR,#6 SAEX#6 JIC	4	4	4	4
10	162569	TEE,#6 JIC BULKHD RUN, W/NUT **(SEE PAGE 1-137)**	4	4	4	4
11	102-0031	ADAPTER,90 JIC SWIVEL #6 **(SEE PAGE 1-137)**	4	4	4	4
12	209730	HOSE ASSY,3/8,#6JICX#8ORX354 **(BEFORE 9-15-2018)**	2	2	2	2
12	215457	HOSE ASSY,3/8 #6JICX#8ORX375 **(AFTER 9-15-2018)**	2	2	2	2
13	172978	HOSE ASSY, 1/4 X 94 #6 JIC STR	2	2	2	--
13	71509124	HOSE ASSY 1/4 #6 JIC (2X) 116"	--	--	--	2
14	7779-102	HOSE HYD 1/4 X 102	2	2	2	--
14	172980	HOSE ASSY, 1/4X125 #6 JIC STR	--	--	--	2
15	172999	HOSE ASSY, 1/4 X 42 #6 JIC STR **(26’-29’)**	2	2	2	--
15	7779-54	HOSE HYD 1/4 X 54	--	--	--	2
16	7779-48	HOSE HYD 1/4 X 48	2	2	2	--
16	172979	HOSE ASSY, 1/4 X 60 #6 JIC STR	--	--	--	2
17	71509125	HOSE ASSY, 1/4, #6 JIC 30"	2	2	2	2
18	71509009	HOSE .25 X 36	2	2	2	2
19	7779-54	HOSE HYD 1/4 X 54	2	--	--	--
19	172568	HOSE ASSY 1/4 #6JIC FEM(2X) 86"	--	2	--	--
19	172978	HOSE ASSY, 1/4 X 94 #6 JIC STR	--	--	2	2
20	172979	HOSE ASSY, 1/4 X 60 #6 JIC STR	2	--	--	--
20	7779-90	HOSE HYD 1/4 X 90	--	2	--	--
20	7779-102	HOSE HYD 1/4 X 102	--	--	2	2
21	172973	HOSE WRAP, RED	2	2	2	2



8 PORT MANIFOLD ASSEMBLY



BULKHEAD TEE W/NUT ASSEMBLY



HOSE CLAMP ASSEMBLY-4X

Figure 1-74: Reel Hydraulic Manifold-Tee-Clamp-Assembly

https://truckmanualshub.com/

Reel Hydraulic Manifold-Tee-Clamp Assembly

ITEM	PART NO.	DESCRIPTION	QTY.
1	2-474-010022	MANIFOLD ASSY, HYDR 8 HOSE	1
2	172898	SCREW HX CP 1/2-13X8 GR5	2
3	172519	TUBE RD .75 X .532 X 1.875 ZP	2
4	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB	2
5	162569	TEE,#6 JIC BULKHD RUN, W/NUT	4
6	102-0031	ADAPTER,90 JIC SWIVEL #6	4
7	209726	PLATE, HOSE MOUNT	4
8	2-181-010001	HOSE CLAMP	5
9	1-861-010032-10	WASHER, FLAT 3/8" N ZP/CD	12
10	1-654-010051-07	SCREW,HEX CAP,3/8-16UNCX1-1/2	12
11	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	12

Rear Tow Hitch

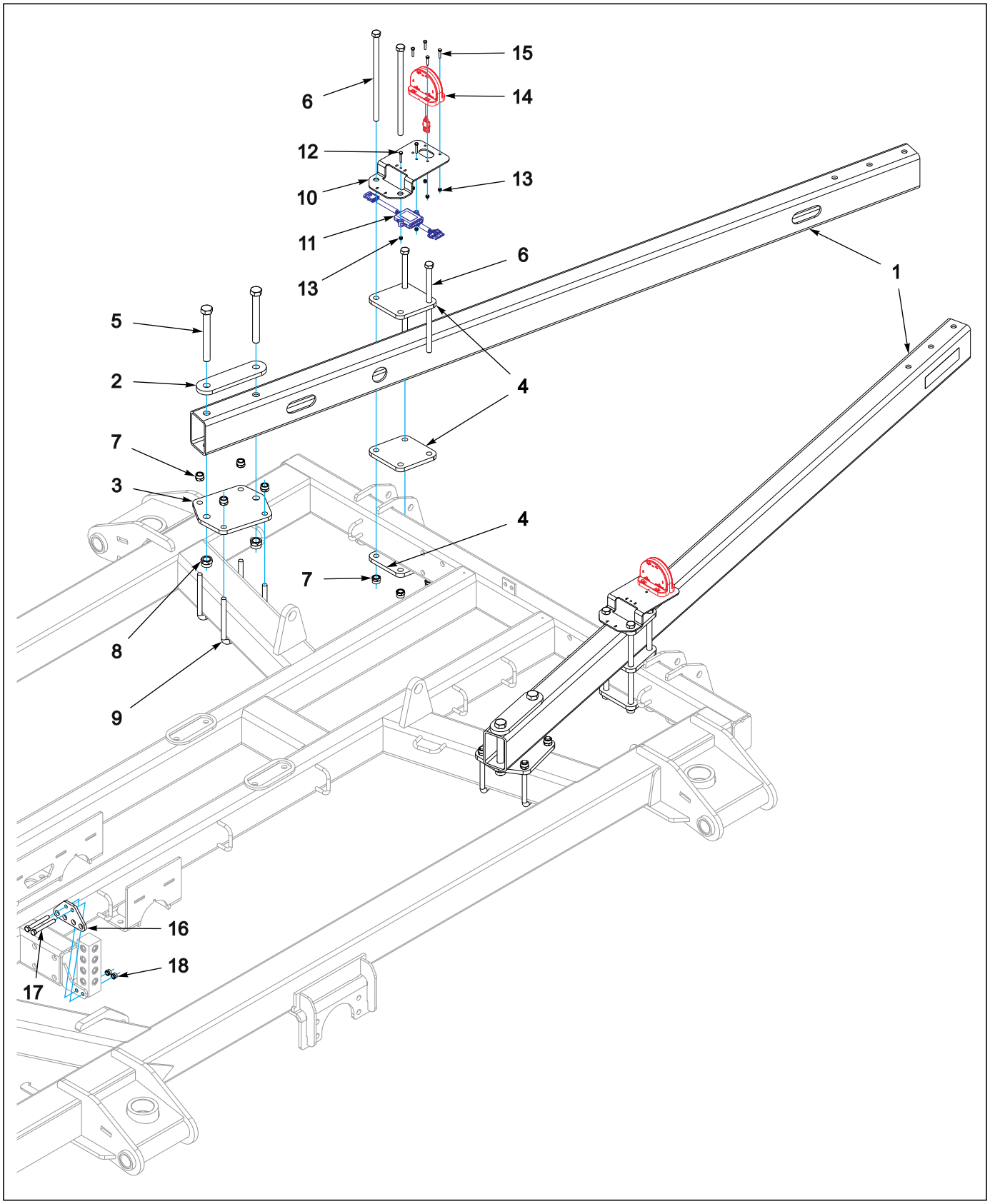


Figure 1-75: Rear Tow Hitch Assembly (1 of 2)

https://truckmanualshub.com/

Rear Tow Hitch Assembly (1 of 2)

ITEM	PART NO.	DESCRIPTION	QTY.
--	212815	REAR TOW HITCH ASSY, 7530	
1	212806	TUBE, REAR TOW HITCH	2
2	212808	CLAMP, PLATE	2
3	212809	CLAMP, PLATE	2
4	212807	CLAMP, PLATE	6
5	114616	SCREW,HHC,1-8UNCX8-1/2,GR5	4
6	149193	SCREW HX CP 3/4-10UNCX15 GR5	8
7	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	18
8	1-512-010005-19	NUT 1-8 HEX SLF-LOCKING GRB	4
9	7K723	U-BOLT 3/4-10X6-13/16X7-3/4	4
10	212814	MOUNT, TAIL LIGHT	2
11	174437	MODULE, AG FLASHER CONTROL **(NOTE: ITEMS 11-15 INCLUDED IN 207940 LIGHT KIT SEE PAGE 1-95)**	1
12	1-654-010047-08	SCREW HX CP,1/4-20UNCX1-1/2G5	2
13	1-512-010005-01	NUT,HEX,SLFLKG GRB 1/4-20	10
14	174435	LAMP, AG RED SINGLE LED	2
15	1-654-010047-07	SCREW,HX CP 1/4-20UNCX1-1/4G5	8
16	212844	PLATE, HOSE MOUNT	2
17	1-654-010055-13	SCREW,HEX CAP,1/2-13UNCX4 GR5	2
18	1-512-010005-09	NUT,HEX,SLFLKG, 1/2-13 GRB **(NOTE: ITEM 18 NUTS INCLUDED FROM FRAME ASSEMBLY CENTER SEE PAGE 1-3 OR SEE PAGE 1-5 PAGES)**	2

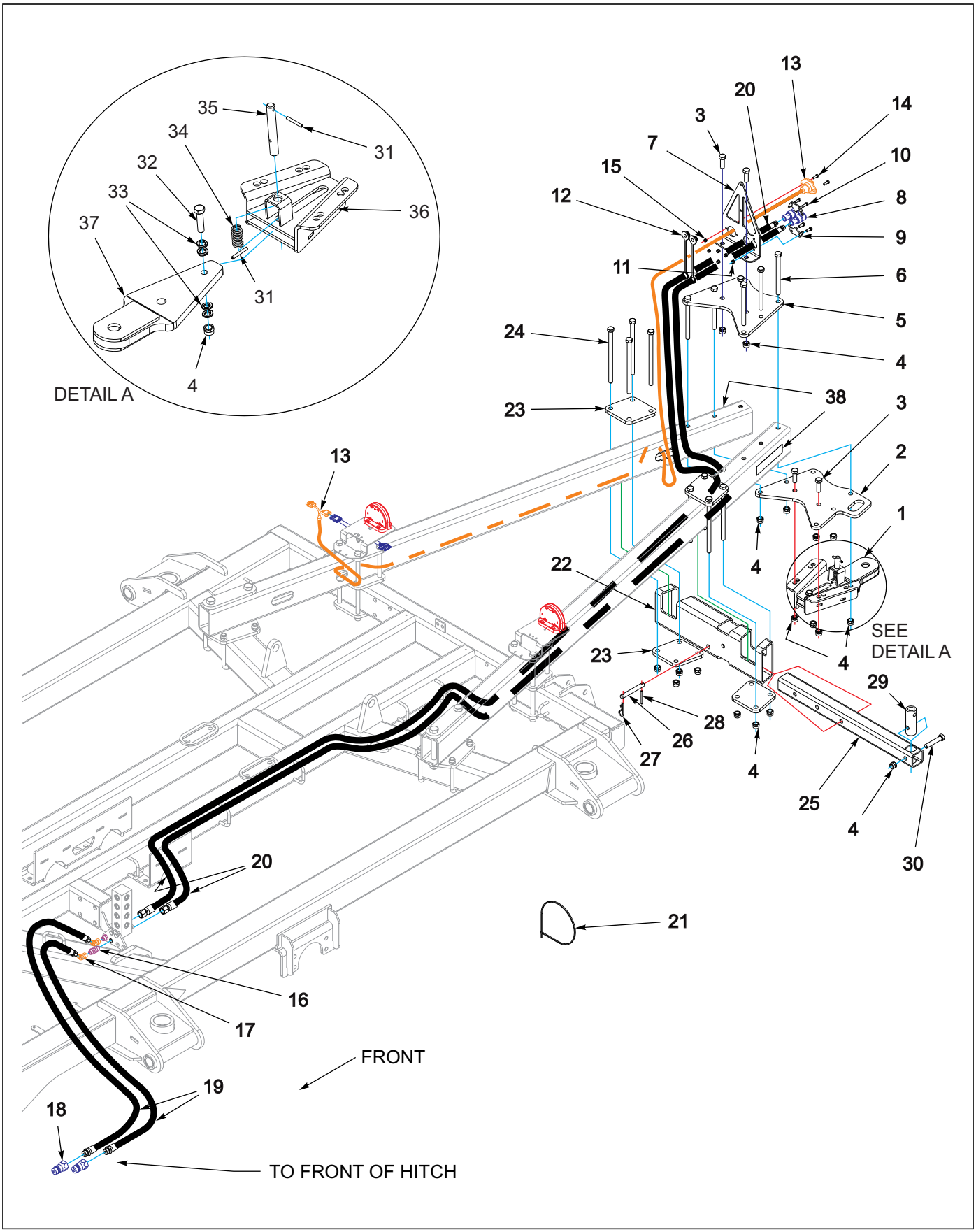


Figure 1-76: Rear Tow Hitch Assembly (2 of 2)

https://truckmanualshub.com/

Rear Tow Hitch Assembly (2 of 2)

ITEM	PART NO.	DESCRIPTION	QTY.
1	197742	HITCH ASSY, REAR TOW **(INCLUDES ITEMS 4, 31-37)**	1
2	212811	MOUNTING PLATE, HITCH W/LOOP	1
3	100941	SCREW,HEXCAP,3/4-10X2-1/4G8ZP	4
4	1-512-010005-15	NUT,HEX,SLFLKG GRB 3/4-10	19
5	212810	MOUNTING PLATE, HITCH	1
6	1-654-010032-23	SCREW HXCP 3/4-10X9 GR8	6
7	212825	MOUNT, HITCH HYD	1
8	142668	COUPLER FEMALE 3/4-16 O-RING	2
9	212826	MOUNT, COUPLERS	2
10	1-654-010051-05	SCREW,HEX CAP 3/8-16UNCX1 GR5	4
11	1-512-010005-05	NUT, HEX, SLFLKG GRB 3/8-16	4
12	142669	PLUG, COUPLER DUST	2
13	143871	HARNESS, TANDEM ADAPTER	1
14	1-654-010049-05	SCREW HX CP 5/16-18UNCX1 GR5	2
15	1-512-010005-03	NUT HEX SLFLKG GRB 5/16-18	2
16	102-0322	37 FLARE BULKHEAD/37 FLARE	2
17	121031	FITTING,45EL #8M X #8F 37SWVL	2
18	141828	COUPLER,MALE 3/4-16 O-RING	2
19	194696	HOSE ASSY, 3/8X222 #8JICX#8OR **(BEFORE 9-15-2018)**	2
19	176997	HOSE 3/8 X 240, #8JIC X #8OR **(AFTER 9-15-2018)**	2
20	145130	HOSE ASSY 3/8X214 #8 JICX#80R	2
21	105874	TIE,STRAP PLSTC 21.5-24X.301	15
22	212824	MOUNT, HITCH JACK	1
23	212807	CLAMP, PLATE	4
24	155345	SCREW HX CP 3/4-10UNCX12 GR5	8
25	212827	TUBE, REAR JACK	1
26	2-557-010409	PIN, WING LOCK	1
27	1-557-010013	PIN, HAIR 3/16 DIA	1
28	0600-250-03000	1/4X3 ROLL PIN ZP	1
29	156957	TUBE JACK MOUNT	1
30	1-654-010061-13	SCREW,HX CP 3/4-10UNCX4 GR5	1
31	1-647-010004240	PIN,SPRING,SLOTTED,5/16X2-1/2	2
32	1-654-010061-09	SCREW HX CP 3/4-10UNCX3 GR5	1
33	1-861-010034-17	WASHER,LKG,HLCL SPR,3/4	4
34	162191	SPRING, COMP 1.218 X 2.5	1
35	168773	PIN REAR TOW HITCH	1
36	197743	MOUNT WLDMT REAR TOW HITCH	1
37	197746	HITCH WLDMT, REAR TOW RIGID	1
38	528934	REFLECTOR - YELLOW	2

https://truckmanualshub.com/

Table provided for general use.

NOTES:

https://truckmanualshub.com/

TABLE OF CONTENTS

Index

Numerics

0600-250-01250 . . . . . *1-12*
0600-250-03000 . . . . . *1-71*, *1-141*
100000328 . . . . . *1-89*
1-007-010025 *1-67*, *1-69*, *1-73*, *1-75*, *1-77*, *1-79*, *1-81*
100823 . . . . . *1-12*
100827 . . . . . *1-3*, *1-5*, *1-95*
100829 . . . *1-105*, *1-107*, *1-119*, *1-121*, *1-123*, *1-125*
100941 . . . . . *1-49*, *1-51*, *1-141*
100966 . . . . . *1-37*
101385 . . . . . *1-15*, *1-19*
101988 . . . . . *1-37*
102-0031 . . . . . *1-135*, *1-137*
102-0322 . . . . . *1-141*
102351 . . . . . *1-19*
102498 . . . . . *1-33*, *1-35*
102600 . . . . . *1-7*, *1-9*, *1-26*, *1-29*, *1-33*, *1-35*
102601 . . . . . *1-33*
102604 . . . . . *1-33*, *1-35*
103153 . . . . . *1-85*, *1-88*
103841 . . . . . *1-15*
104358 . . . . . *1-3*, *1-5*
105874 . . . . . *1-95*, *1-141*
107491 . . . . . *1-119*, *1-121*, *1-123*, *1-125*
1-076-010010 . . . . . *1-37*
1-076-010012 . . . . . *1-37*
108628 . . . . . *1-13*
108705 . . . . . *1-127*, *1-129*, *1-131*, *1-133*
1-104-010002 . . . . . *1-37*
111789 *1-82*, *1-83*, *1-84*, *1-85*, *1-86*, *1-87*, *1-88*, *1-89*
111871 . . . . . *1-82*, *1-86*
111880 . . . . . *1-89*
111962 . . . . . *1-33*, *1-35*
114029 . . . . . *1-40*
114616 . . . . . *1-139*
116100 . . . . . *1-15*, *1-71*
1-161-010003 . . . . . *1-37*
116433 . . . . . *1-67*
116435 . . . . . *1-79*
116489 . . . . . *1-73*
116492 . . . . . *1-73*, *1-75*, *1-79*, *1-81*
116493 . . . . . *1-81*
117259 . . . . . *1-73*, *1-75*
117957 . . *1-105*, *1-107*, *1-119*, *1-121*, *1-123*, *1-125*
119118 . . . . . *1-7*, *1-25*
121031 . . . . . *1-141*
122709 . . . . . *1-20*
122909 . . . . . *1-77*, *1-79*, *1-81*
122917 . . . . . *1-13*
123096 . . . . . *1-3*, *1-5*, *1-95*
124130 . . . . . *1-67*
124696 . . . . . *1-15*, *1-23*, *1-77*, *1-79*, *1-81*
127712 . . . . . *1-7*, *1-25*
129263 . . . . . *1-127*, *1-129*, *1-131*, *1-133*
129698 . . . . . *1-15*
1-298-010001-1 . . . *1-7*, *1-12*, *1-16*, *1-19*, *1-26*, *1-37*, *1-43*, *1-45*, *1-47*, *1-49*, *1-51*
130052 . . . . . *1-29*
131081 . . . . . *1-15*
135912 . . . . . *1-84*, *1-85*, *1-88*
137304 . . . . . *1-85*, *1-88*
137598 . . . . . *1-69*
137599 . . . . . *1-67*
137702 . . . . . *1-85*, *1-88*
137943 . . . . . *1-109*

https://truckmanualshub.com/

139347 . . . . . *1-135*
1-397-010301064 . . . . . *1-69*
140464 . . . . . *1-39*, *1-109*
140469 . . . . . *1-39*
140470 . . . . . *1-11*, *1-51*, *1-67*, *1-79*, *1-81*, *1-83*
140471 . . . . . *1-25*, *1-51*, *1-67*, *1-79*, *1-81*, *1-82*
140472 . . . . . *1-71*, *1-73*, *1-75*, *1-89*
140473 . . . . . *1-39*, *1-109*
140475 . . . . . *1-39*, *1-109*
140476 . . . . . *1-39*, *1-109*
140477 . . . . . *1-109*
140479 . . . . . *1-39*, *1-109*
140480 . . . . . *1-39*, *1-109*
140481 . . . . . *1-39*
140482 . . . . . *1-39*
140483 . . . . . *1-39*
140484 . . . . . *1-39*
140485 . . . . . *1-39*
140487 . . . . . *1-39*
140490 . . . . . *1-39*
140491 . . . . . *1-39*
140519 . . . . . *1-7*, *1-9*, *1-25*, *1-29*
140533 . . . . . *1-3*, *1-5*
140599 . . . *1-19*, *1-105*, *1-107*, *1-119*, *1-121*, *1-123*, *1-125*
1-406-010012 . . . . . *1-37*
140610 . . . . . *1-20*
140625 . . . . . *1-19*
140627 . . . . . *1-19*
140631 . . . . . *1-23*, *1-90*
140647 . . . . . *1-15*, *1-17*
140649 . . . . . *1-20*
140658 . . . . . *1-37*
140663 . . . . . *1-37*
140667 . . . . . *1-37*
140672 . . . . . *1-37*
141109 . . . . . *1-3*, *1-5*
141154 . . . . . *1-37*, *1-39*
141165 . . . . . *1-63*, *1-65*
141209 . . . . . *1-7*, *1-9*, *1-25*, *1-29*
141234 . . . . . *1-7*, *1-9*
141241 . . . . . *1-19*
141242 . . . . . *1-19*
141245 . . . . . *1-37*
141249 . . . . . *1-15*
141250 . . . . . *1-17*
141251 . . . . . *1-43*
141258 . . . . . *1-37*
141259 . . . . . *1-99*
141260 . . . . . *1-99*
141263 . . . . . *1-19*
141266 . . . . . *1-19*
141269 . . . . . *1-3*, *1-5*, *1-53*
141271 . . . . . *1-37*
141274 . . . . . *1-3*
141301 . . . . . *1-82*, *1-83*, *1-84*, *1-86*, *1-87*
1413183 . . . . . *1-67*
1413572 . . . . . *1-69*
141597 . . . . . *1-99*
141776 . . . . . *1-19*
141777 . . . . . *1-19*
141808 . . . . . *1-37*
141826 . . . . . *1-73*, *1-75*, *1-77*, *1-79*, *1-81*
141827 . . . . . *1-23*
141828 *1-23*, *1-67*, *1-69*, *1-73*, *1-75*, *1-77*, *1-79*, *1-81*, *1-135*, *1-141*
141881 . . . . . *1-77*
141882 . . . . . *1-79*
142103 . . . . . *1-82*
142109 . . . . . *1-83*, *1-84*, *1-87*
142110 . . . . . *1-82*, *1-83*, *1-86*, *1-87*
142111 . . . . . *1-83*
142112 . . . . . *1-82*, *1-83*, *1-86*, *1-87*
142113 . . . . . *1-89*
142114 . . . . . *1-83*, *1-87*
142116 . . . . . *1-82*, *1-86*

142119 . . . . . *1-89*
142120 . . . . . *1-89*
142122 . . . . . *1-88*
142194 . . . . . *1-17*
1422177 . . . . . *1-67*
142581 . . . . . *1-57*
142646 . . . . . *1-19*
142668 . . . . . *1-141*
142669 . . . . . *1-141*
142753 . . . . . *1-3*, *1-5*
142803 . . . . . *1-90*
142806 . . . . . *1-90*
142807 . . . . . *1-90*
143871 . . . . . *1-141*
143988 . . . . . *1-40*
143994 . . . . . *1-82*, *1-83*, *1-86*, *1-87*
144048 . . . . . *1-13*
144116 . . . . . *1-19*
144193 . . . . . *1-99*
144198 . . . . . *1-37*
144199 . . . . . *1-37*
144200 . . . . . *1-37*
144264 . . . . . *1-53*, *1-55*
144341 . . . . . *1-45*, *1-47*, *1-49*, *1-51*
144342 . . . . . *1-77*
145130 . . . . . *1-141*
145200 . . . . . *1-43*, *1-77*, *1-79*, *1-88*
145201 . . . . . *1-47*, *1-49*, *1-77*, *1-79*, *1-87*
145202 . . . . . *1-47*, *1-49*, *1-77*, *1-79*, *1-86*
147072 . . . . . *1-47*
147123 . . . . . *1-77*, *1-79*, *1-81*
147582 . . . . . *1-73*
147745 . . . . . *1-87*
147748 . . . . . *1-86*
147755 . . . . . *1-85*
148097 . . . . . *1-84*
148337 . . . . . *1-109*
148382 . . . . . *1-25*, *1-29*
149193 . . . . . *1-139*
149594 . . . . . *1-61*, *1-63*
1-511-010002-11 . . . . . *1-107*, *1-121*, *1-123*, *1-125*
1-512-010002-16 . . . . . *1-5*, *1-105*, *1-107*
1-512-010005-01 . . . *1-3*, *1-5*, *1-15*, *1-53*, *1-55*, *1-71*, *1-95*, *1-139*
1-512-010005-03 . . . . . *1-11*, *1-13*, *1-141*
1-512-010005-05 . . *1-3*, *1-5*, *1-11*, *1-15*, *1-19*, *1-137*, *1-141*
1-512-010005-09 *1-3*, *1-5*, *1-7*, *1-9*, *1-15*, *1-19*, *1-25*, *1-29*, *1-39*, *1-53*, *1-55*, *1-71*, *1-119*, *1-123*, *1-125*, *1-137*, *1-139*
1-512-010005-13 . . . *1-3*, *1-5*, *1-11*, *1-29*, *1-53*, *1-55*, *1-71*, *1-95*, *1-109*, *1-127*, *1-129*, *1-131*, *1-133*
1-512-010005-15 . . . *1-7*, *1-9*, *1-19*, *1-20*, *1-25*, *1-29*, *1-39*, *1-43*, *1-47*, *1-49*, *1-51*, *1-53*, *1-55*, *1-71*, *1-107*, *1-119*, *1-121*, *1-123*, *1-125*, *1-139*, *1-141*
1-512-010005-19 . . . *1-7*, *1-9*, *1-15*, *1-19*, *1-37*, *1-43*, *1-105*, *1-107*, *1-119*, *1-121*, *1-123*, *1-125*, *1-139*
1-512-010007-07 . . . . . *1-15*
1-512-010007-14 . . . . . *1-105*, *1-119*, *1-123*, *1-125*
1-512-010007-16 . . . . . *1-37*
151539 . . . . . *1-99*
1-516-010001-20 . . . . . *1-33*, *1-35*
152209 . . *1-105*, *1-107*, *1-119*, *1-121*, *1-123*, *1-125*
152210 . . . . . *1-105*, *1-119*, *1-123*, *1-125*
153621 . . . . . *1-69*, *1-79*
153651 . . . . . *1-39*
153652 . . . . . *1-39*
153696 . . . . . *1-15*
153698 . . . . . *1-59*, *1-61*, *1-63*
153699 . . . . . *1-57*, *1-59*, *1-61*, *1-63*, *1-65*
153700 . . . . . *1-65*
153701 . . . . . *1-57*
153702 . . . . . *1-57*, *1-63*, *1-65*
153709 . . . . . *1-39*
153713 . . . . . *1-57*, *1-59*, *1-61*, *1-63*, *1-65*
153716 . . . . . *1-109*
153803 . . . . . *1-12*
153841 . . . . . *1-67*, *1-73*

154185 . . . . . *1-109*
154186 . . . . . *1-109*
154392 . . . *1-105*, *1-107*, *1-119*, *1-121*, *1-123*, *1-125*
154393 . . . . . *1-109*
154658 . . . . . *1-109*
154659 . . . . . *1-109*
154663 . . . . . *1-57*, *1-59*, *1-61*
154668 . . . . . *1-39*
154686 . . . . . *1-101*, *1-105*, *1-107*, *1-109*
154687 . . . . . *1-101*, *1-105*, *1-107*, *1-109*
154691 . . . . . *1-109*
154692 . . . . . *1-109*
154748P *1-105*, *1-107*
154888 . . . . . *1-19*
154905 . . . . . *1-77*
155345 . . . . . *1-141*
155523 . . . . . *1-99*
155528 . . . . . *1-67*, *1-69*
155529 . . . . . *1-73*, *1-75*
155530 . . . . . *1-23*
155594 . . . . . *1-109*
155617 . . . . . *1-39*, *1-57*, *1-59*, *1-61*, *1-63*, *1-65*
155618 . . . . . *1-39*, *1-57*, *1-59*, *1-61*, *1-63*, *1-65*
155619 . . . . . *1-39*, *1-57*, *1-59*, *1-61*, *1-63*, *1-65*
1-557-010013 . . . . . *1-71*, *1-141*
1-557-010362-51 . . . . . *1-33*, *1-35*
1-557-010403 . *1-3*, *1-5*, *1-19*, *1-45*, *1-47*, *1-49*, *1-51*
155716 . . . . . *1-25*, *1-29*
155965 . . . . . *1-43*
156010 . . . . . *1-99*
156082 . . . . . *1-59*
156124 . . . . . *1-109*
156125 . . . . . *1-101*, *1-103*, *1-105*, *1-107*, *1-109*
156921 . . . . . *1-63*, *1-65*
156945 . . . . . *1-67*, *1-77*, *1-79*, *1-81*
156950 . . . . . *1-15*
156957 . . . . . *1-141*
156964 . . . . . *1-67*, *1-69*
156972 . . . . . *1-7*, *1-25*, *1-33*
156973 . . . . . *1-33*, *1-35*
156974 . . . . . *1-33*
156979 . . . . . *1-33*, *1-35*
156991 . . . . . *1-7*
156992 . . . . . *1-7*, *1-25*
1-573-010006 . . . . . *1-99*
157648 . . . . . *1-3*, *1-5*, *1-95*
158795 . . . . . *1-105*, *1-119*, *1-123*, *1-125*
158847 . . . . . *1-105*, *1-107*
158896 . . . . . *1-105*, *1-119*, *1-123*, *1-125*
158897 . . . . . *1-105*, *1-119*, *1-123*, *1-125*
159553 . . . . . *1-12*
159557 . . . . . *1-12*
159569 . . . . . *1-67*
159955 . . . . . *1-25*
159970 . . . . . *1-33*, *1-35*
15G816ER *1-7*, *1-26*
160151 . . . . . *1-37*
160155 . . . . . *1-37*
160161 . . . . . *1-39*
161515 . . . . . *1-99*
161530 . . . . . *1-39*, *1-57*, *1-59*, *1-61*, *1-63*, *1-65*
161550 . . . . . *1-16*
162191 . . . . . *1-141*
162569 . . . . . *1-135*, *1-137*
1-630-010021-03 . . . . . *1-13*
164124 . . . . . *1-11*
164138 . . . . . *1-3*, *1-5*, *1-95*
164308 . . . . . *1-81*
164309 . . . . . *1-79*
164378 . . . . . *1-109*
164533 . . . . . *1-25*, *1-29*, *1-37*
164539 . . . . . *1-25*, *1-29*
164563 . . . . . *1-7*, *1-9*, *1-26*
1-647-010004236 *1-105*, *1-107*, *1-119*, *1-121*, *1-123*, *1-125*

1-647-010004240 . . . . *1-19*, *1-49*, *1-51*, *1-71*, *1-141*
1-647-010004257 . . . . . *1-25*, *1-29*, *1-37*, *1-39*
165127 . . . . . *1-103*, *1-105*, *1-107*, *1-109*
165226 . . . . . *1-109*
165236 . . . . . *1-7*, *1-26*
165257 . . . . . *1-11*
165258 . . . . . *1-13*
165259 . . . . . *1-13*
165260 . . . . . *1-13*
165265 . . . . . *1-11*
165266 . . . . . *1-71*
1-654-010032-05 . . . . . *1-109*
1-654-010032-09 . . . . . *1-39*
1-654-010032-23 . . . . . *1-43*, *1-141*
1-654-010032-25 . . . . . *1-43*, *1-47*, *1-49*, *1-51*, *1-55*
1-654-010047-03 . . . . . *1-53*, *1-55*
1-654-010047-04 . . . . . *1-71*, *1-95*
1-654-010047-06 . . . . . *1-3*, *1-5*, *1-15*
1-654-010047-07 . . . . . *1-95*, *1-139*
1-654-010047-08 . . . . . *1-95*, *1-139*
1-654-010049-05 . . . . . *1-141*
1-654-010051-05 . . . . . *1-141*
1-654-010051-06 . . . . . *1-11*
1-654-010051-07 . . . . . *1-137*
1-654-010051-13 . . . . . *1-3*
1-654-010051-15 . . . . . *1-15*
1-654-010051-16 . . . . . *1-5*
1-654-010055-01 . . . . . *1-53*, *1-55*
1-654-010055-04 . . . . . *1-19*
1-654-010055-05 . . *1-19*, *1-39*, *1-107*, *1-121*, *1-123*, *1-125*
1-654-010055-09 . . . . . *1-71*
1-654-010055-11 . . . . . *1-3*, *1-5*, *1-7*, *1-9*
1-654-010055-13 . . . . . *1-139*
1-654-010055-15 . . . . . *1-7*, *1-9*, *1-25*, *1-29*
1-654-010055-16 . . . . . *1-119*, *1-123*, *1-125*
1-654-010059-05 . . . . . *1-53*, *1-55*
1-654-010059-07 . . . . . *1-11*
1-654-010059-09 . . . . . *1-53*, *1-55*
1-654-010059-15 . . . . . *1-29*, *1-71*
1-654-010059-21 . . . . . *1-3*, *1-5*
1-654-010061-05 . . . . . *1-7*, *1-9*, *1-25*, *1-29*
1-654-010061-09 . . . . . *1-20*, *1-141*
1-654-010061-13 . . . . . *1-141*
1-654-010061-16 . . . . . *1-9*
1-654-010061-19 . . . . . *1-15*
1-654-010061-25 . . . . . *1-47*, *1-49*, *1-53*
1-654-010065-13 . . . . . *1-7*, *1-9*
1-654-010070-02 . . . . . *1-39*
1-654-010070-03 . . . . . *1-127*, *1-129*, *1-131*, *1-133*
1-654-010080-2 . . . . . *1-12*
1-654-010087-07 . . . . . *1-5*
1-654-010087-16 . . . . . *1-105*, *1-107*
1-654-010125-09 . . . . . *1-19*
1-654-010125-22 . . . . . *1-15*
1-659-010004 . . . . . *1-37*
166171 . . . . . *1-67*
166717 . . . . . *1-13*
166718 . . . . . *1-39*
167568 . . . . . *1-7*, *1-9*, *1-12*
167569 . . . . . *1-12*
167617 . . . . . *1-25*, *1-29*
168762 . . . . . *1-53*, *1-55*
168773 . . . . . *1-141*
168859 . . . . . *1-33*, *1-35*
168891 . . . . . *1-67*, *1-69*
170258 . . . . . *1-20*
170291 . . . . . *1-71*
171010 . . . . . *1-7*, *1-26*
171011 . . . . . *1-7*, *1-26*
171024 . . . . . *1-9*, *1-29*
171063 . . . . . *1-7*, *1-9*
171070 . . . . . *1-7*, *1-29*
171080 . . . . . *1-91*, *1-92*
171081 . . . . . *1-91*, *1-92*
171556 . . . . . *1-11*

172076 ..... *1-39*, *1-57*, *1-59*, *1-61*, *1-63*, *1-65*
172509 ..... *1-39*, *1-127*, *1-129*, *1-131*, *1-133*
172519 ..... *1-137*
172568 ..... *1-135*
172724 ..... *1-39*
172823 ..... *1-19*
172884 ..... *1-105*, *1-107*
172898 ..... *1-137*
172973 ..... *1-77*, *1-79*, *1-81*, *1-135*
172978 ..... *1-135*
172979 ..... *1-135*
172980 ..... *1-135*
172999 ..... *1-135*
174435 ..... *1-95*, *1-139*
174436 ..... *1-95*
174437 ..... *1-95*, *1-139*
174438 ..... *1-95*
174439 ..... *1-95*
174526 ..... *1-127*, *1-129*, *1-131*, *1-133*
174532 ..... *1-127*, *1-129*, *1-131*, *1-133*
174695 ..... *1-15*
174708 ..... *1-13*
174709 ..... *1-13*
174721 ..... *1-23*, *1-77*, *1-79*, *1-81*
176634 ..... *1-131*, *1-133*
176635 ..... *1-133*
176636 ..... *1-127*, *1-131*
176637 ..... *1-127*, *1-131*
176638 ..... *1-127*, *1-133*
176997 ..... *1-73*, *1-75*, *1-141*
177030 ..... *1-16*
177032 ..... *1-16*
177398 ..... *1-15*
180088 ..... *1-59*, *1-61*, *1-63*
180117 ..... *1-79*
180140 ..... *1-39*
180141 ..... *1-39*
180147 ..... *1-65*
181799 ..... *1-23*
183910 ..... *1-37*
184784 ..... *1-11*, *1-43*, *1-67*, *1-69*, *1-79*, *1-81*, *1-85*
184795 ..... *1-15*
185757 ..... *1-127*, *1-129*, *1-131*, *1-133*
186100 ..... *1-39*, *1-57*, *1-59*, *1-61*, *1-63*, *1-65*
1-861-010004 ..... *1-37*
1-861-010005 ..... *1-33*, *1-35*
1-861-010032-07 ..... *1-3*, *1-5*
1-861-010032-10 ..... *1-137*
1-861-010032-11 ..... *1-3*, *1-5*, *1-15*, *1-19*
1-861-010032-14 ..... *1-7*, *1-9*, *1-39*
1-861-010032-19 ..... *1-53*, *1-55*
1-861-010032-24 ..... *1-15*, *1-19*, *1-37*
1-861-010034-13 ..... *1-107*, *1-121*, *1-123*, *1-125*
1-861-010034-17 . *1-39*, *1-109*, *1-127*, *1-129*, *1-131*, *1-133*, *1-141*
1-861-010034-21 . *1-105*, *1-109*, *1-119*, *1-123*, *1-125*
186238 ..... *1-67*, *1-69*
186903 ..... *1-73*, *1-75*
187162 ..... *1-29*
187163 ..... *1-9*
188038 ..... *1-43*
188530 ..... *1-107*, *1-121*, *1-123*, *1-125*
188649 ..... *1-43*
189451 ..... *1-15*, *1-16*
189453 ..... *1-16*
189454 ..... *1-16*
189467 ..... *1-16*
189468 ..... *1-16*
190956 ..... *1-127*, *1-129*
190957 ..... *1-127*, *1-129*
190958 ..... *1-127*, *1-129*
190960 ..... *1-127*, *1-129*
191487 ..... *1-119*, *1-123*, *1-125*
191923 ..... *1-67*, *1-69*, *1-73*, *1-75*, *1-77*, *1-79*, *1-81*
191924 ..... *1-107*, *1-121*, *1-123*, *1-125*

191925 . . . . . *1-107*, *1-121*, *1-123*, *1-125*
191984 . . . . . *1-71*
191998 . . . . . *1-131*, *1-133*
192068 . . . . . *1-69*, *1-75*
192481 . . . . . *1-75*
192814 . . . . . *1-11*, *1-13*
192815 . . . . . *1-13*
192890 . . . . . *1-11*, *1-25*, *1-47*, *1-49*, *1-51*
192898 . . . . . *1-19*
193130 . . . . . *1-7*, *1-9*, *1-15*, *1-25*, *1-29*
193131 . . . . . *1-7*, *1-9*, *1-26*, *1-29*
193146 . . . . . *1-43*
193844 . . . . . *1-3*, *1-5*
194115 . . . . . *1-69*
194696 . . . . . *1-73*, *1-141*
195066 . . . . . *1-45*
195647 . . . . . *1-67*
196754 . . . . . *1-15*
197742 . . . . . *1-141*
197743 . . . . . *1-141*
197746 . . . . . *1-141*
198296 . . . . . *1-79*, *1-81*
198320 . . . . . *1-107*, *1-121*, *1-123*, *1-125*
198322 . . . . . *1-7*, *1-25*
198323 . . . . . *1-7*
198338 . . . . . *1-7*
198351 . . . . . *1-9*
198355 . . . . . *1-3*, *1-5*
198406 . . . . . *1-25*
198422 . . . . . *1-71*
198439 . . . . . *1-7*
198440 . . . . . *1-7*
198443 . . . . . *1-7*
198444 . . . . . *1-7*
198445 . . . . . *1-25*
198446 . . . . . *1-25*
1P444 . . . . . *1-107*, *1-121*, *1-123*, *1-125*
200129 . . . . . *1-7*, *1-26*
200218 . . . . . *1-127*, *1-129*, *1-131*, *1-133*
200221 . . . . . *1-127*, *1-129*, *1-131*, *1-133*
200222 . . . . . *1-127*, *1-129*, *1-131*, *1-133*
200259 . . . . . *1-127*, *1-129*, *1-131*, *1-133*
200296 . . . . . *1-131*, *1-133*
200297 . . . . . *1-133*
200298 . . . . . *1-129*, *1-131*
200299 . . . . . *1-129*, *1-131*
200311 . . . . . *1-7*
200829 . . . . . *1-15*
201311 . . . . . *1-81*
201765 . . . . . *1-103*, *1-105*, *1-107*, *1-109*
201766 . . . . . *1-109*
201768 . . . . . *1-109*
202702-6-6S *1-135*
202702-8-6S *1-135*
202702-8-8S *1-23*, *1-67*, *1-69*, *1-73*, *1-75*, *1-77*, *1-79*, *1-81*
203003-8-8S *1-77*, *1-79*, *1-81*
203005-8-8S *1-73*, *1-75*
203467 . . . . . *1-11*, *1-67*, *1-69*
203525 . . . . . *1-119*, *1-121*, *1-123*, *1-125*
204386 . . . . . *1-7*, *1-9*, *1-26*, *1-29*
204400 . . . . . *1-127*, *1-129*, *1-131*, *1-133*
204413 . . . . . *1-111*, *1-127*
204417 . . . . . *1-111*, *1-127*
204418 . . . . . *1-111*, *1-127*
204419 . . . . . *1-111*, *1-115*, *1-123*, *1-127*
204423 . . . . . *1-111*, *1-127*
204424 . . . . . *1-111*, *1-127*
204425 . . . . . *1-111*, *1-115*, *1-123*, *1-127*
204427 . . . . . *1-115*, *1-117*, *1-123*, *1-125*, *1-131*
204505 . . . . . *1-119*, *1-121*, *1-123*, *1-125*
204510 . . . . . *1-119*, *1-121*, *1-123*, *1-125*
204511 . . . . . *1-119*, *1-121*, *1-123*, *1-125*
204520 . . . . . *1-117*, *1-125*, *1-133*
204533 . . . . . *1-43*
204544 . . . . . *1-7*, *1-25*

204548 . . . . . *1-7*, *1-25*
2061-6-6S *1-135*
2061-8-8S . . *1-67*, *1-69*, *1-73*, *1-75*, *1-77*, *1-79*, *1-81*
2062-10-8S *1-67*, *1-69*
2062-6-6S *1-135*
2062-8-6S *1-135*
2062-8-8S . . *1-67*, *1-69*, *1-73*, *1-75*, *1-77*, *1-79*, *1-81*
206564 . . . . . *1-57*, *1-59*, *1-61*
206565 . . . . . *1-57*, *1-59*, *1-61*
206566 . . . . . *1-57*, *1-59*, *1-61*
206567 . . . . . *1-57*, *1-59*, *1-61*
206598 . . . . . *1-91*, *1-107*, *1-135*
206599 . . . . . *1-91*
206605 . . . . . *1-43*
206617 . . . . . *1-57*
206619 . . . . . *1-57*
206625 . . . . . *1-59*, *1-61*, *1-63*
206627 . . . . . *1-59*, *1-61*, *1-63*
206639 . . . . . *1-71*
206652 . . . . . *1-107*, *1-121*, *1-123*, *1-125*
206661 . . . . . *1-43*
206663 . . . . . *1-19*
206671 . . . . . *1-92*, *1-121*, *1-123*, *1-125*, *1-135*
206673 . . . . . *1-92*
206679 . . . . . *1-15*
206689 . . . . . *1-45*
206709 . . . . . *1-45*, *1-47*, *1-49*, *1-51*
206718 . . . . . *1-45*
206723 . . . . . *1-19*, *1-20*
206724 . . . . . *1-20*
206726 . . . . . *1-20*
206730 . . . . . *1-20*
206731 . . . . . *1-20*
206733 . . . . . *1-19*
206736 . . . . . *1-49*, *1-51*
2-073-010012 . . . . . *1-19*
207762 . . . . . *1-45*, *1-47*, *1-49*, *1-51*
207778 . . . . . *1-3*
207782 . . . . . *1-25*, *1-29*
207783 . . . . . *1-25*, *1-29*
207784 . . . . . *1-25*, *1-29*
207785 . . . . . *1-25*, *1-29*
207786 . . . . . *1-25*, *1-29*
207787 . . . . . *1-25*, *1-29*
207801 . . . . . *1-43*
207802 . . . . . *1-43*
207808 . . . . . *1-19*
207840 . . . . . *1-25*, *1-29*
207849 . . . . . *1-7*, *1-25*
207850 . . . . . *1-15*
207851 . . . . . *1-71*
207853 . . . . . *1-45*, *1-47*, *1-49*, *1-51*
207854 . . . . . *1-43*
207859 . . . . . *1-43*
207860 . . . . . *1-47*, *1-49*, *1-51*
207861 . . . . . *1-49*, *1-51*
207862 . . . . . *1-49*, *1-51*
207863 . . . . . *1-45*
207869 . . . . . *1-57*
207870 . . . . . *1-59*
207871 . . . . . *1-61*
207872 . . . . . *1-63*
207873 . . . . . *1-3*, *1-5*
207874 . . . . . *1-49*, *1-51*
207875 . . . . . *1-45*, *1-47*, *1-49*, *1-51*
207885 . . . . . *1-43*
207894 . . . . . *1-71*
207895 . . . . . *1-19*
207904 . . . . . *1-25*, *1-29*
207905 . . . . . *1-25*, *1-29*
207906 . . . . . *1-25*, *1-29*
207907 . . . . . *1-25*, *1-29*
207908 . . . . . *1-25*, *1-29*
207909 . . . . . *1-25*, *1-29*

https://truckmanualshub.com/

207918 . . . . . *1-43*
207919 . . . . . *1-49*, *1-51*
207920 . . . . . *1-99*
207927 . . . . . *1-3*, *1-5*
207928 . . . . . *1-95*
207929 . . . . . *1-95*
207934 . . . . . *1-3*, *1-5*, *1-95*
207935 . . . . . *1-55*
207937 . . . . . *1-55*
207939 . . . . . *1-53*, *1-55*
207940 . . . . . *1-95*
207952 . . . . . *1-3*
208435 . . . . . *1-85*, *1-88*
208813 . . . . . *1-23*, *1-67*, *1-75*
209436 . . . . . *1-67*
209582 . . . . . *1-57*
209583 . . . . . *1-59*
209584 . . . . . *1-61*
209585 . . . . . *1-63*
209618 . . . . . *1-55*
209620 . . . . . *1-53*, *1-55*
209621 . . . . . *1-53*, *1-55*
209622 . . . . . *1-53*, *1-55*
209623 . . . . . *1-53*, *1-55*
209626 . . . . . *1-113*, *1-129*
209630 . . . . . *1-113*, *1-129*
209631 . . . . . *1-113*, *1-129*
209632 . . . . . *1-113*, *1-115*, *1-123*, *1-129*
209636 . . . . . *1-113*, *1-129*
209637 . . . . . *1-113*, *1-129*
209638 . . . . . *1-113*, *1-115*, *1-123*, *1-129*
209639 . . . . . *1-115*, *1-117*, *1-123*, *1-125*, *1-131*
209641 . . . . . *1-129*, *1-133*
209644 . . . . . *1-43*
209648 . . . . . *1-101*, *1-105*
209649 . . . . . *1-101*, *1-105*
209650 . . . . . *1-101*, *1-105*
209651 . . . . . *1-103*, *1-105*
209653 . . . . . *1-101*, *1-107*
209654 . . . . . *1-101*, *1-107*
209655 . . . . . *1-101*, *1-107*
209656 . . . . . *1-103*, *1-107*
209658 . . . . . *1-111*, *1-119*
209659 . . . . . *1-111*, *1-119*
209660 . . . . . *1-111*, *1-119*
209661 . . . . . *1-115*, *1-123*
209663 . . . . . *1-111*, *1-121*
209664 . . . . . *1-111*, *1-121*
209665 . . . . . *1-111*, *1-121*
209666 . . . . . *1-115*, *1-123*
209668 . . . . . *1-113*, *1-121*
209669 . . . . . *1-113*, *1-119*
209670 . . . . . *1-113*, *1-119*
209671 . . . . . *1-115*, *1-123*
209673 . . . . . *1-113*, *1-119*
209674 . . . . . *1-113*, *1-121*
209675 . . . . . *1-113*, *1-121*
209676 . . . . . *1-115*, *1-123*
209713 . . . . . *1-49*
209714 . . . . . *1-49*
209715 . . . . . *1-49*
209726 . . . . . *1-137*
209728 . . . . . *1-25*, *1-29*, *1-67*, *1-69*, *1-84*
209730 . . . . . *1-135*
210191 . . . . . *1-71*
210195 . . . . . *1-71*
210200 . . . . . *1-63*, *1-65*
210201 . . . . . *1-63*, *1-65*
210202 . . . . . *1-63*, *1-65*
210203 . . . . . *1-63*, *1-65*
210218 . . . . . *1-43*
210237 . . . . . *1-5*
210238 . . . . . *1-5*
210248 . . . . . *1-5*
210251 . . . . . *1-5*
210255 . . . . . *1-43*

210256 . . . . . *1-43*
210264 . . . . . *1-79*
210265 . . . . . *1-67*
210266 . . . . . *1-79*
210267 . . . . . *1-79*
210269 . . . . . *1-15*
210294 . . . . . *1-71*
210310 . . . . . *1-7*
210311 . . . . . *1-7*
210312 . . . . . *1-25*
210313 . . . . . *1-25*
210354 . . . . . *1-55*
211896 . . . . . *1-47*
211903 . . . . . *1-47*
211906 . . . . . *1-47*
211907 . . . . . *1-47*
211908 . . . . . *1-47*, *1-53*
211920 . . . . . *1-25*
211921 . . . . . *1-25*
211926 . . . . . *1-15*
211928 . . . . . *1-15*
211933 . . . . . *1-15*
211958 . . . . . *1-53*
211959 . . . . . *1-5*
211960 . . . . . *1-71*
211962 . . . . . *1-53*
211963 . . . . . *1-53*
212018 . . . . . *1-77*
212019 . . . . . *1-77*
212020 . . . . . *1-77*
212032 . . . . . *1-65*
212033 . . . . . *1-65*
212037 . . . . . *1-65*
212038 . . . . . *1-65*
212040 . . . . . *1-103*, *1-105*
212041 . . . . . *1-103*, *1-107*
212042 . . . . . *1-117*, *1-125*
212043 . . . . . *1-117*, *1-125*
212044 . . . . . *1-117*, *1-125*
212045 . . . . . *1-117*, *1-125*
212046 . . . . . *1-7*, *1-25*
212800 . . . . . *1-65*
212801 . . . . . *1-65*
212806 . . . . . *1-139*
212807 . . . . . *1-139*, *1-141*
212808 . . . . . *1-139*
212809 . . . . . *1-139*
212810 . . . . . *1-141*
212811 . . . . . *1-141*
212814 . . . . . *1-139*
212815 . . . . . *1-139*
212824 . . . . . *1-141*
212825 . . . . . *1-141*
212826 . . . . . *1-141*
212827 . . . . . *1-141*
212828 . . . . . *1-99*
212844 . . . . . *1-139*
213756 . . . . . *1-125*, *1-133*
213828 . . . . . *1-3*, *1-95*
213829 . . . . . *1-3*, *1-5*, *1-95*
2-150-010174 . . . . . *1-11*, *1-19*, *1-25*, *1-29*, *1-43*
215320 . . . . . *1-95*
215341 . . . . . *1-7*, *1-26*
215350 . . . . . *1-7*, *1-15*, *1-26*
215352 . . . . . *1-7*, *1-26*
215457 . . . . . *1-135*
217547 . . . . . *1-29*
217559 . . . . . *1-29*
217560 . . . . . *1-9*
217568 . . . . . *1-9*
217591 . . . . . *1-29*
217593 . . . . . *1-29*
217626 . . . . . *1-30*
217627 . . . . . *1-29*

217646 ..... *1-9*
2-181-010001 ..... *1-3*, *1-5*, *1-15*, *1-137*
218638 ..... *1-84*
218639 ..... *1-84*
218640 ..... *1-84*
218641 ..... *1-85*, *1-88*
219776 ..... *1-99*
219789 ..... *1-3*, *1-5*
219795 ..... *1-9*, *1-30*
221274 ..... *1-15*
223435 ..... *1-35*
223437 ..... *1-35*
223438 ..... *1-35*
223439 ..... *1-35*
223440 ..... *1-9*, *1-29*, *1-35*
223510 ..... *1-9*
223511 ..... *1-9*
223512 ..... *1-9*
223513 ..... *1-9*
223514 ..... *1-29*
223515 ..... *1-29*
223516 ..... *1-29*
223517 ..... *1-29*
223525 ..... *1-9*
223526 ..... *1-9*
223528 ..... *1-9*
225062 ..... *1-45*, *1-47*, *1-49*, *1-51*
225064 ..... *1-45*, *1-47*, *1-49*, *1-51*
225087 ..... *1-15*
225096 ..... *1-45*, *1-47*, *1-49*, *1-51*
225097 ..... *1-45*, *1-47*, *1-49*, *1-51*
23085 ..... *1-25*, *1-29*, *1-37*, *1-39*, *1-45*
2-368-010287 ..... *1-15*, *1-95*
2-474-010022 ..... *1-73*, *1-75*, *1-135*, *1-137*
2-557-010262 ..... *1-45*, *1-47*, *1-49*, *1-51*
2-557-010409 ..... *1-71*, *1-141*
2-573-010037 ..... *1-99*
2-573-010198 ..... *1-99*
2-573-010330-02 ..... *1-39*
29SFFL 5811 ..... *1-15*
2P793 ..... *1-43*
4001060 ..... *1-33*, *1-35*
4J918 ..... *1-55*
5000 ..... *1-33*, *1-35*, *1-39*, *1-109*
5001150 ..... *1-23*, *1-77*, *1-79*, *1-81*
5001192 ..... *1-67*
500171 ..... *1-17*
528933 ..... *1-3*, *1-5*, *1-99*
528934 ..... *1-3*, *1-5*, *1-99*, *1-141*
528938 ..... *1-3*, *1-5*, *1-99*
6-102-010009 ..... *1-109*
70239854 ..... *1-3*
70260977 ..... *1-71*
71508982 ..... *1-75*
71508983 ..... *1-67*
71508987 ..... *1-69*
71508988 ..... *1-75*
71509009 ..... *1-135*
71509124 ..... *1-135*
71509125 ..... *1-135*
71510821 ..... *1-79*, *1-81*
7779-102 ..... *1-135*
7779-48 ..... *1-135*
7779-54 ..... *1-135*
7779-90 ..... *1-135*
7K723 ..... *1-139*
8-102-010012 ..... *1-127*, *1-129*, *1-131*, *1-133*
8-105-010003 ..... *1-37*
8-573-010084 ..... *1-99*

T

TR416 ..... *1-37*
TR575 ..... *1-7*, *1-9*, *1-26*, *1-29*

W

W908409-4 . . . . . ***1-71***

Document Control Revision Log:

Date	Form #	New/Updated	Improvement(s): Description and Comments
10/01/2017	F-942-1017	New	Initial Release
11/21/2018	F-942-1118	Update	Walking beam, Hose revisions, cylinder & Dealer Portal updates
02/08/2019	F-942-0219	Update	Tire/wheel revision
04/01/2020	F-942-0420	Update	Updated walking beam, hub/spindle assembly, gang pivot castle nut & pins. Added optional spare tire assembly, gang adjustment wrench.

https://truckmanualshub.com/

Equipment from Landoll Corporation is built to exacting standards ensured by ISO 9001 registration at all Landoll manufacturing facilities.

Model 7530

Adjustable VT
Parts Manual

Re-Order Part Number F-942-0420

LANDOLL CORPORATION
1900 North Street
Marysville, Kansas 66508
(785) 562-5381
800-428-5655 ~ WWW.LANDOLL.COM

Copyright 2017. Landoll Corporation
"All rights reserved, including the right to reproduce this material or portions thereof in any form."

Scan to go to www.landoll.com