



LS TRACTOR

LS TRACTOR OPERATOR'S MANUAL

MT563 • MT568 • MT573



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OPERATOR'S MANUAL

MT5-SERIES

LS TRACTOR



FEDERAL and CALIFORNIA EMISSION CONTROL SYSTEM WARRANTY STATEMENT

YOUR WARRANTY RIGHTS AND OBLIGATIONS

The California Air Resources Board (CARB), U.S. Environmental Protection Agency (EPA), and LS Mtron Ltd. (LS Mtron) are pleased to explain the emission control system warranty on your 2017-2018 model year engine. New engines must be designed, built and equipped to meet stringent anti-smog standards. LS Mtron must warrant the emission control system on your engine for the periods of time listed below provided there has been no abuse, neglect or improper maintenance or usage of your engine. Additional conditions and responsibilities are further outlined below. Where a warrantable condition exists, LS Mtron will repair your engine at no cost to you including diagnosis, parts and labor.

MANUFACTURER'S LIMITED WARRANTY COVERAGE:

LS Mtron warrants to the original owner, and to each subsequent owner of a new diesel engine, that the emission control system of your engine:

1. Was designed, built and equipped so as to conform at the time of sale with all applicable regulations of CARB and EPA.
2. Is free from defects in material and workmanship which will cause such engine to fail to conform with applicable regulations for the following warranty period:
 - For engines rated at or above 19 kW (25 HP): five (5) years or 3,000 hours of operation, whichever occurs first.

The warranty period shall begin:

- On the date the equipment is first delivered to the first retail purchaser, or;
- If the equipment is placed in service for demonstration purposes prior to sale at retail, on the date the engine is first placed in service.

The emission control systems of your new LS Mtron engine were designed, built and tested using genuine LS Mtron parts, and the engine is certified as being in conformity with CARB and EPA emission control regulations. Accordingly, it is recommended that any replacement parts used for maintenance, repair, or replacement of emission control systems must be LS Mtron parts. Any replacement part may be used in the performance of any maintenance or repairs and will be provided without charge to the owner, although LS Mtron recommends that the owner obtain assurance that such parts are warranted by their manufacturer and LS Mtron to be equivalent to genuine LS Mtron parts. Such use shall not reduce the warranty obligations of LS Mtron, provided they are warranted to be equivalent to genuine LS Mtron parts.

Any warranted part which is not scheduled for replacement as required maintenance shall be warranted for the warranty period defined above. If any such part fails during the period of warranty coverage, and provided that there has been no abuse, neglect or improper maintenance or usage of your engine, it will be repaired or replaced under warranty. Any such part repaired or replaced under the warranty shall be warranted for the remaining warranty period.

Any warranted part which is scheduled only for regular inspection in the written instructions shall be warranted for the warranty period defined above, provided that there has been no abuse, neglect or improper maintenance or usage of your engine. A statement in the written instructions to the effect of "repair or replace as necessary" shall not reduce the period of warranty coverage. Any such part repaired or replaced under warranty shall be warranted for the remaining warranty period.

Any warranted part which is scheduled for replacement as required maintenance shall be warranted for the period of time prior to the first scheduled replacement point for that part. If the part fails prior to the first scheduled replacement, the part shall be repaired or replaced by LS Mtron under warranty, provided that there has been no abuse, neglect or improper maintenance or usage of your engine. Any such part repaired or replaced under warranty shall be warranted for the remainder of the period prior to the first scheduled replacement point for the part.

LS Mtron provides warranty services or repairs at all manufacturer distribution centers (warranty stations) that are franchised to service the subject engines. Please see the Customer Assistance section of this statement for help in locating such service centers. Repair or replacement of any warranted part under warranty shall be performed at no charge to the owner at a warranty station.

The owner will not be charged for diagnostic labor that leads to the determination that a warranted part is in fact defective, provided that such diagnostic work is performed at a warranty station.

LS Mtron is liable for damages to other engine components proximately caused by a failure under warranty of any warranted part.

LS Mtron is required by California regulations to maintain a supply of warranted parts sufficient to meet the expected demand for such parts during the warranty period for the engines covered by this warranty.

OWNER'S WARRANTY RESPONSIBILITIES:

This engine is designed to operate on ultra low sulfur diesel fuel only. Use of any other fuel may result in this engine no longer operating in compliance with CARB or EPA's emissions requirements.

The purchaser is responsible for initiating the warranty process. You must present the engine to a LS Mtron dealer as soon as a problem exists. The warranty repairs should be completed by the dealer as expeditiously as possible.

Use of any add-on or modified parts that are not exempted from anti-tampering laws by CARB or EPA may reduce or eliminate your warranty coverage. The use of any non-exempted add-on or modified parts shall be grounds for disallowing a warranty claim. LS Mtron is not liable for failures of warranted parts caused by the use of a non-exempted add-on or modified part.

The emissions control parts covered by this Limited Emission Control System Warranty are listed under "What is covered by the Limited Emission Control System Warranty." You are

responsible for the performance of all scheduled maintenance or repairs on your new LS Mtron engine. LS Mtron may deny a warranty claim if failure to perform maintenance results in the failure of a warranted part. Receipts covering the performance of regular maintenance should be retained in the event of questions arise concerning maintenance. The receipts should be transferred to each subsequent owner of the equipment with the emission warranted engines.

Customer Assistance

In the event that you do not receive the warranty service to which you believe you are entitled under the Limited Emission Control Systems Warranty, you should contact LS Mtron at the address below for assistance. If you need additional assistance or information concerning the Limited Emission Control System Warranty, contact:

- | | |
|---|---|
| 1. LS Mtron Ltd.
886, Gwahak-Ro, Bongdong-Eup
Wanju-gun, Jeollabuk-Do, Korea
Phone: 82-63-279-5824
Fax: 82-63-279-5933 | 2. LS Tractor USA LLC
Ricky Mark
Service Department
6900 Corporation Parkway
Battleboro, NC 27809
Phone: 1-252-984-0700
Fax: 1-252-984-0701 |
| 3. Big B Sales, Inc.
Travis Bowlin
674 Hwy 8,
Sicily Island, LA 71368
Phone: 1-318-389-5349
Fax: 1-318-389-5181 | 4. Lane Tractor Sales
Michael Lane
7980 Hwy 99 East;
Los Molinos, CA 96055
Phone: 1-530-384-1016
Fax: 1-530-384-0305 |
| 5. Ski Equipment, LLC
Ron Grabowski
1550 West Dubois RD.
Dubois, IL 62831
Phone : 1-618-787-4430
Fax: 1-618-787-4460 | |

What is not covered by the Limited Emission Control System Warranty

This warranty does not cover:

1. Malfunctions in any part caused by any of the following: misuse, abuse, improper adjustments, modifications, alteration, tampering, disconnection, improper or inadequate maintenance, or use of fuels not recommended for the engine as described in the Maintenance Manual.
2. Damage resulting from accident, acts of nature or other events beyond the control of LS Mtron.
3. The replacement of expendable maintenance items such as exhaust system, filters, hoses, belts, oil, thermostat, and coolant made in connection with scheduled maintenance services once these parts have been replaced.
4. Replacement items which are not genuine LS Mtron parts or not authorized by LS Mtron.
5. Loss of time, inconvenience, loss of use of equipment, engine or commercial loss.

What is covered by the Limited Emission Control System Warranty

The following is a list of systems and parts that are considered a part of the Emission Control System and are covered by the Limited Emission Control System Warranty for engines which were built to conform to CARB and EPA regulations:

IMPORTANT! This may not include expendable maintenance items such as nozzle assemblies and rubber flanges. Emission related parts requiring scheduled maintenance are warranted until their first scheduled replacement point only.

This Limited Emission Control System Warranty applies to the following emission control parts:

- (1) Fuel System
 - (A) Fuel injection pump.
 - (B) Fuel Injectors.
- (2) Air Induction System
 - (A) Intake manifold.
 - (B) Turbocharger
 - (C) Air Control Valve
 - (D) Exhaust Manifold
- (3) Exhaust Gas Recirculation (EGR) System
 - (A) EGR valve body
- (4) Aftertreatment Devices
 - (A) DOC
 - (B) DPF
- (5) Positive Crankcase Ventilation (PCV) System.
 - (A) PCV Valve.
 - (B) Oil Filler Cap.
- (6) Miscellaneous items Used in Above Systems
 - (A) Vacuum, temperature, and time sensitive valves and switches.
 - (B) Electronic control units, sensors, solenoids, and wiring harnesses.
 - (C) Hoses, belts, connectors, assemblies, clamps, fittings, tubing, sealing gaskets or devices, and mounting hardware.
 - (D) Pulleys, belts and idlers.
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1. General Notices for Safety

1-1. Before using the tractor



※ **Must read and understand this operator's manual carefully and always refer to information and prescriptions outlined in this manual to prevent all potential health and safety risks.**

◆ General information for intended use

- Your tractor is designed and manufactured to pull, to carry, to supply the power a variety of mounted or towed equipment **for agriculture**. Do not use the product for other purposes than intended by the manufacturer and outlined in this manual. Do not use this tractor for light/heavy forestry applications.
- Do not use the product beyond its **limits of terrain gradient** and stability than outlined in this manual. Using the tractor beyond these limits may cause a overturning accident.
- Do not use the tractor on higher speeds than allowed by the load of the tractor and road condition. **Always choose a suitable driving speed** to maintain the stability of the tractor.
- Do not use the tractor **near or on soft verges** of canals and brooks or banks and verges that are undermined by rodents. The tractor may sink sideways and roll-over.
- Do not use the tractor on brittle bridge heads and poor bridge floors. These constructions may collapse and cause overturning of the tractor. **Always check out the condition and carrying capacity of bridges and ramps** prior to engage.
- **Do not use the tractor without wearing the seat belt and Roll-Over Protective Structure (ROPS)** during operations where roll-over or tip-over hazards exist. The ROPS will only be fully effective when the driver remains attached to his/her seat.
- Do not use equipment mounted on the tractor which is not **correctly matching and firmly fixed**. Such equipment may increase the risk for roll-over and hit the tractor when coming loose.
- Do not use the tractor in combination with equipment arbitrary, without **having consulted the specific operator's manual provided with the equipment**. This manual alone cannot provide you with all the information about safety operation of the combination.
- Do not use the tractor beyond its **limits of dynamic stability**. High speed, abrupt maneuvers, and fast and short cornering will increase the risk of roll-over.
- Do not use the tractor for **overloaded pulling work**, in cases where you don't know if the load will yield, for instance when pulling stumps. The tractor may flip over when the stump is not yielding.
- Be extremely cautious when working with the tractor **on forage silos without lateral concrete walls**. A wide track setting may improve the lateral stability of the tractor.
- Be cautious that the **center of gravity of the tractor may increase** when the front-end loader is loaded or the three-point linkage are raised. In these conditions, the tractor may roll-over earlier than expected.
- **Do not step down from the tractor without shutting down the PTO, shifting the transmission to neutral and applying the parking brake.**

- **Never remove or modify or change** the driver's protection device or safety device arbitrary.
- You must take the necessary precautions to always be **aware of the possible presence of bystanders**, certainly when maneuvering in confined areas. Keep people away from the tractor during work. Pay the necessary attention while operating next to public roads or footpaths. Thrown objects can get projected outside the field and hit unprotected people like bikers or pedestrians. Wait until it is clear of bystanders.
- Do not violate the **local traffic rules** related to public roads and highways.
- **Do not allow riders** on the tractor; do not allow people standing on the access way or step to the cab when the tractor is moving. Your view to the left will be obstructed and a rider risks to fall from the tractor during unforeseen or abrupt movements.
- **This tractor has only one operator station** and is a one man operated vehicle. Other people on or around the tractor during normal operation are not allowed.
- Always stay clear from implements operating area and especially **do not stand between tractor and trailed vehicle either three-point linkage when operating lift controls**; ensure no bystanders are near these operating areas.
- This tractor may be equipped with a number of sensors to control safety functions. **Do not attempt to bypass any function** on the tractor. You will be exposed to serious hazards, and moreover, the behavior of the tractor may become unpredictable.
- The manufacturer will not be responsible for the damage or safety problems caused by maintenance or repair with non-genuine parts. It must be requested to **use the genuine parts**.
- When cleaning the tractor by using high pressurized water, **do not inject water directly to the electronic parts, wiring, air intake pipe, hot engine or muffler** inside the bonnet.
- Maintenance and repair of the tractor is performed by **skilled technical experts with the proper tools** authorized by the manufacturer.
- For damage or accidents caused by misuse or operation in violation of these rules, the manufacturer and its distributors **will not have any responsibility and warranty**.
- **Keep this operator's manual** for future reference at hand (on the tractor).

◆ Safety Mark Description

- In the places where the cautions in usage are required, the marks such as **"DANGER"**, **"WARNING"**, **"CAUTION"** are found.
- You should comply with the description marked on the decals attached on the product or the contents marked with safety mark in this Operator's Manual.



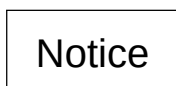
Danger – This indicates a fatal dangerous situation that may cause a serious injury or death if not avoided.



Warning – This indicates a potential dangerous situation that may cause a serious injury or death if not avoided.



Caution – This indicates a potential dangerous situation that may cause a light injury or damage to the properties if not avoided.



Notice – This indicates the instructions for right use for the safety of persons or products.

◆ Product Identification

Your tractor has a exclusive chassis number and engine number marked with product serial number tag to identify the product. (See Fig.1-1)

In case of requesting service or parts from your dealer, dealer will need chassis serial number, engine serial number, TM number and also running hours displayed on the instrument panel. (See Fig. 1-3)

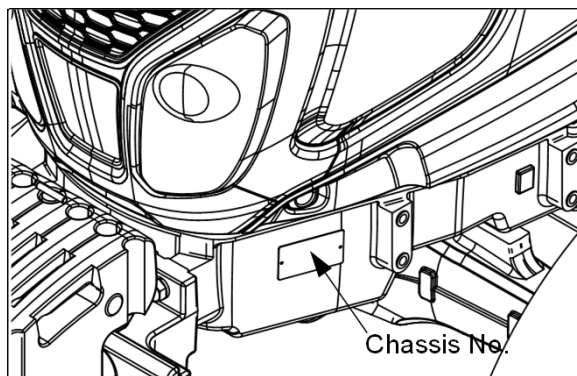


Fig.1-1

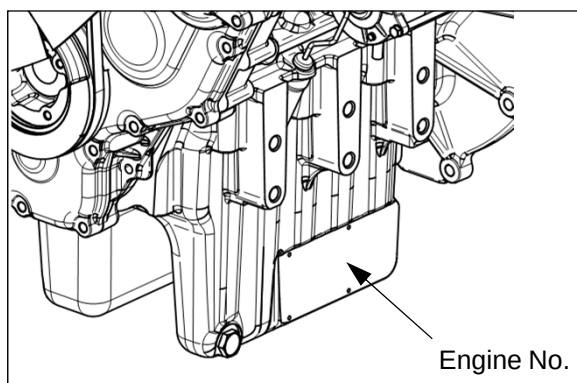


Fig.1-2

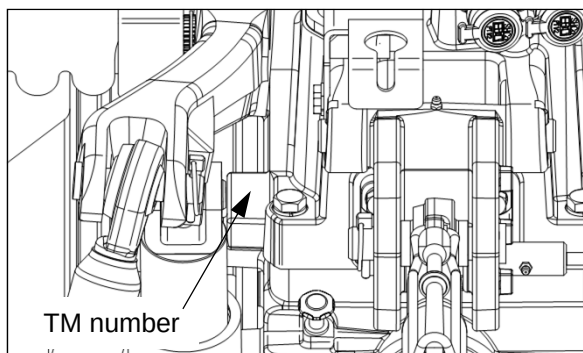


Fig.1-4

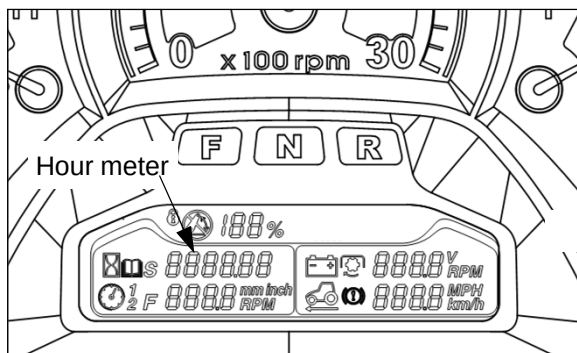
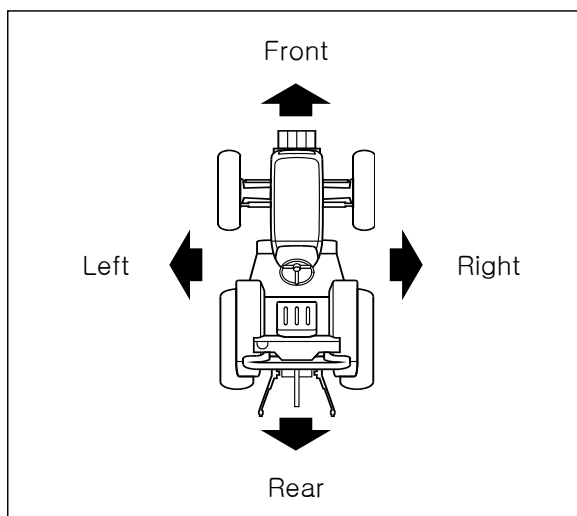


Fig.1-3

◆ Terminology

When reading this Operator's Manual, refer to the right figure for the discrimination of the front/rear/left/right direction.



1-2. Safety Precautions - read this for safety before using.

(1) Notices before using the tractor

- **For Safety operation** : Before using this tractor, read carefully and understand this operator's manual and operator's manual of the mounted or trailed machinery on this tractor, and strictly follow the instructions outlined in the operator's manuals.

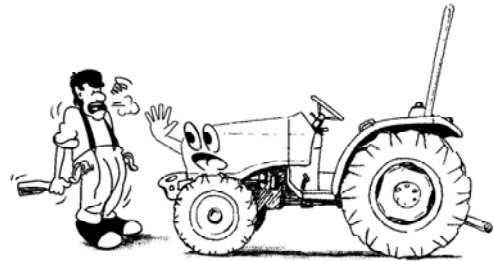


Read Operator's Manual carefully.

Especially, special cares must be taken for using the tractor in the places where the safety signs such as Danger, Warning, Caution etc. are marked. (See page 1-2)

- **Safety Decals** : For right use and personal safety of the operator, the safety decals are attached to the parts related with safety operation. Before using the tractor, comply with the safety instructions. (For further information, refer to the chapter 1-6-(1)(2). "Safety Decals" in this manual.)

- **Operator's condition** : The persons such as patients, drunks, people on drugs, etc. are never allowed to operate this tractor. Only educated operators can use the tractor after learning the usage of controls for moving, stopping, turning and other operating.



- **Suitable Clothes & Protect Entanglement** : When checking or operating the tractor, wear tight fitting clothes and safety equipment instead of loose or long clothes. Also, slippers, high heel shoes are not suitable for operation. Wear the low shoes or work shoes or boots.



► Do not approach the rotating shaft such as PTO shaft or cooling fan, especially, with loose clothing and long clothes. The entanglement in rotating shaft can cause serious injury or death.

► Stop the engine and be sure PTO shaft is stopped before getting near it.

- **Keep Riders off** : Riders on the tractor or implements obstruct the operator's view and can be thrown off the tractor. It can cause a serious injury or death. Riders should not be carried on the tractor at any time.



► Additional seat (where fitted) is used for driver training or instruction. Do not permit anyone to ride on the tractor.

- **Protect Children** : Pay special attention to children (or a child) while using the tractor or during storage.
 - Make sure children keep a safe distance from the tractor and all implements before using the tractor. Be alert to the presence of children.
 - Do not let children or an untrained person operate the tractor.
 - Do not allow children to approach the tractor while the engine is running.
 - When parking the tractor, remove the ignition key and lower implements to the ground for children's safety.



Warning

- ▶ As children are very curious, they may do unexpected movements or actions. Special care must be taken when operating tractor or equipment.

- **Periodical Check** : "Lubrication and Maintenance" must be performed periodically. If necessary, do it immediately and if not, it may cause a failure, reduction of product life or physical injury.

** Periodic Lubrication and Maintenance*

Fuel, Oil, Filter, Air cleaner, Battery, Belt, Cable, Grease, Pedals such as clutch and brake pedal, Tire air pressure, Wheel bolts, Toe-in, Electrical wirings, other items related to safety.

- **Genuine Parts** : When replacing parts, you must use "Genuine Parts" of LS tractor. Contact your authorized local dealer. If not, it may cause a failure, reduction of product life or serious injury.

- **Restrict Maintenance** : If repairing or changing some components or settings arbitrary, the performance of the tractor can NOT be guaranteed, and may void the warranty. And also, maintenance of the heavy weighted parts without special tools may cause serious injury. These works have to be treated by well-educated and skilled service experts.
If required to check or repair the tractor due to such a trouble, or having any question about your tractor, contact your authorized local dealer.

** The items that are not allowed to be modified or removed arbitrarily by user are as below :*

- Protection structures such as PTO cover, Guards, Safety frame(Roll-bar), Cab, etc.
- Engine components, Fuel injection control and setting, etc.
- Automatic control equipment, Lamps, Transmission, Hydraulic valve and pressure settings.
- Other parts that detail and where complicated adjustments are needed.

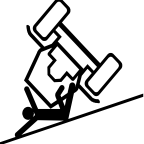
- **Lamps** : Do not modify the lamps or change the bulb capacity arbitrarily.



Warning

- ▶ Modified lamps or change bulb capacity may cause the traffic accident by disturbing approaching driver's views.
- ▶ If the lamp is blown out, replace it immediately with a genuine part. In case of driving at night, it may cause a traffic accident.

- **Protective Structures :** For the operator's safety, various protective structures, i.e. Bonnet (Hood), Fan cover, PTO safety cover, PTO shaft protection cap, Roll-bar or another Roll-over Protective Structure, etc are attached on the tractor. If these structures are modified or removed by user arbitrarily, it may cause serious accident. Such behaviors are prohibited strictly.

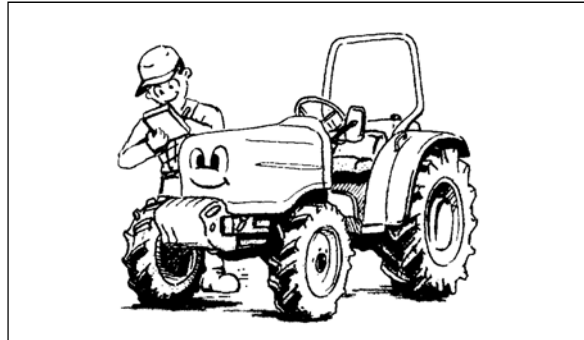
 Warning	► The Protective Structure and interconnecting components are a certified system. Any damage, fire, corrosion or modification will weaken the structure and reduce your protection. If this occurs, the Protective Structure MUST be replaced with a new one. Contact your authorized local dealer for Protective Structure inspection and replacement.
	► In case of an accident, fire, tip or roll-over, the following MUST be performed by a qualified technician before operating the tractor again. - The Protective Structure MUST be replaced. - The mounting or suspension for the Protective Structure , operator seat and suspension, seat belt and mounting components and wiring within the operator's protective system MUST be carefully inspected for damage. - All damaged parts MUST be replaced. ► DO NOT attach any device to the Protective Structure for pulling purposes. ► DO NOT weld, drill holes, attempt to straighten or repair the protective structure. The modification can reduce the structural integrity of the structure which can cause death or serious injury in the event of fire, tip, roll over, collision or accident and void the warranty.

- **Level of protection of the FOPS (Falling Objects Protective Structure) :**
 - **For cabin model**, it provides protection against falling objects **according to OECD code 10 standard**. The energy level of drop test is 1365 J. But it does not mean that the cabin provide full protection against all the falling objects in the work field.
 - **For roll-bar model**, it does **NOT** offer any protection against falling objects. It is recommended to use a certified FOPS structure when working with front-end loaders.
- **Level of protection against hazardous substances :**
 - **For cabin model** of this tractor, it provides protection against hazardous substances **according to EN15695-1:2009 (Category 2)**. But it can provide only dust protection level by pressurizing air in the cabin with air filters. Do not use the tractor with crop sprayers in chemical hazardous area.
 - For roll-bar model, it does NOT provide any protection against hazardous substances.
- **Level of protection of the OPS (Operators Protection Structure) :** This tractor does **NOT** provide protection against
 - low hanging wires and branches in the forest, orchard or construction area, etc.
 - toppling trees, primarily in case a rear-mounted tree grab-crane is mounted at the rear of the tractor.
 - penetrating objects in the operator's enclosure, primarily in case a winch is mounted at the rear of the tractor.
 - potential risks by using any optional equipment that might be available to deal with those hazards.

NEVER enter or operate these hazardous area without certified Operator Protective Structure installed.

(2) Notices when starting Engine

- Check each part with reference of “5. Lubrication and Maintenance” in this manual. If necessary, repair or replace it immediately. **Especially, check if safety protection structures or covers are attached originally and the bolts and nuts are tightened well.**
- Before starting, **check again if there are other workers or children around the tractor and implements and keep a safe distance.**
- Start engine and operate the tractor **after sitting on the driver’s seat** with a securely fastened seat belt.
- Place the shuttle lever, transmission gear lever in NEUTRAL and especially check if parking brake is applied.
- Lower the implements on the ground.
- Ensure that rear view mirrors and the other mirrors (if fitted) are adjusted correctly, and check the operation of the headlights and other lights.
- For driver’s safety, to prevent an unintentional start, movement and operation, several and various start-safety interlock devices may be equipped on your tractor. And, these installation may need to do correct operation and follow the procedure strictly. Read carefully chapter 4-1, “Engine start and stop” in this manual before trying to start engine.
- Do not short across the starter motor terminals to start engine. It may cause a sudden start and serious injury or death.



► Do not start the engine in a closed area. The poisonous exhaust gas can cause fatal damage to the driver or persons around.

(3) Notices while operating/using the tractor

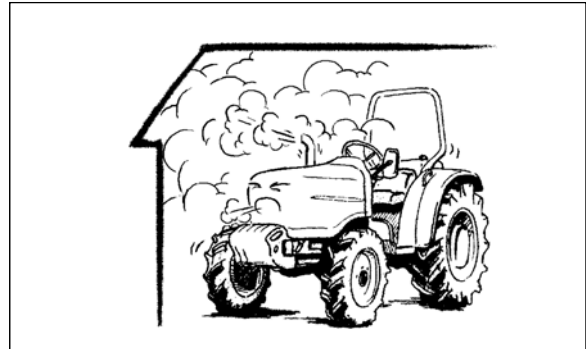
● Ventilation



Warning

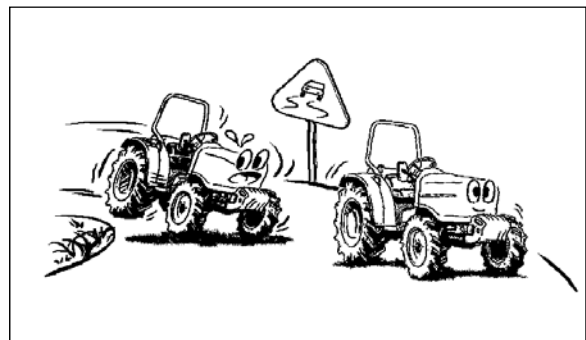
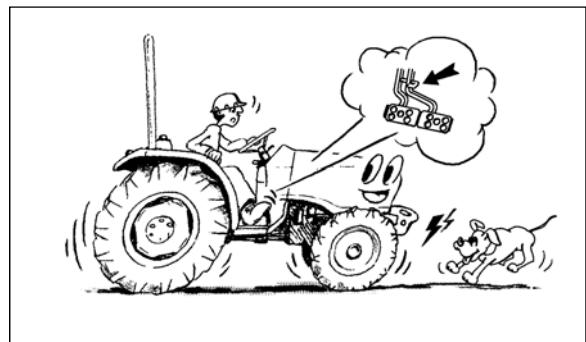


► It is very dangerous to work in a closed area. The poisonous exhaust gas may cause serious damage to the human body. If you should work in this area, make sure to ventilate well and put on the protective mask.

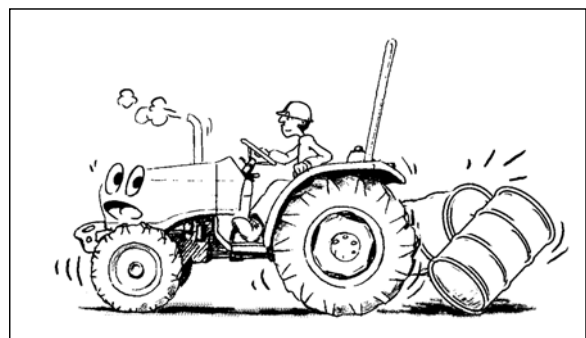


- **Noise and Vibration** : When working between buildings or in confined spaces, the sound pressure level can be increased. Wear suitable ear protectors in high noise level conditions. When working with equipment in the field, vibration intensity from equipment may be increased. To reduce the harm to the body, take a rest periodically.

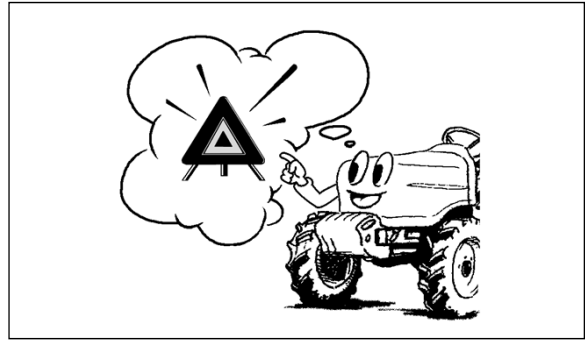
- Connect left and right brake pedal(s) while driving on the road. (if fitted)
- DO NOT use differential lock device while driving on the road or turning in the field.
- DO NOT ride your foot on the brake pedal(s) or clutch pedal.
- Do not jump up/down while tractor is moving. When getting on/off the tractor, use the grab rail and sub step to prevent falls.
- Lower the driving speed enough before turning a sharp curve. Especially, when you drive the tractor with implements, make the turning radius wider.
- DO NOT start or stop the tractor suddenly. Engage the clutch and brake softly. If not, front wheels can be lifted up and it is very dangerous.
- While working, clean regularly mud and debris around the front/rear wheels and axles.



- When driving the tractor in reverse, lower the engine speed. Make sure to check if there is any obstacle or person in the rear.
- DO NOT permit other people and especially children approach within working area while operating tractor and equipment.

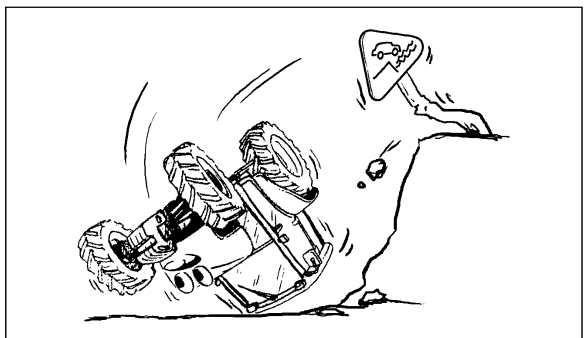
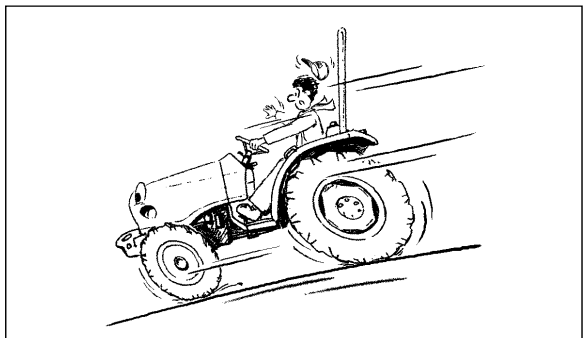
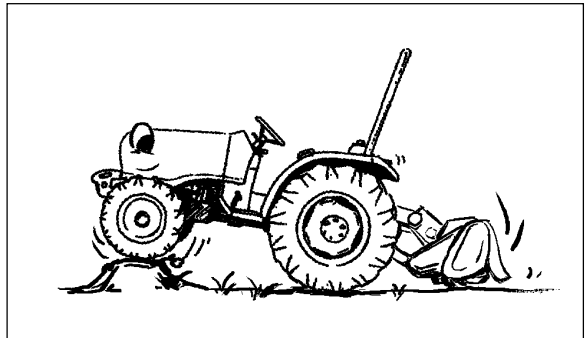


- Obey the traffic rules while driving on public roads. Do not exceed the local legal speed limit. Use a beacon or slow moving vehicle (SMV) to indicate that the vehicle is slow moving.
- If you can not drive the tractor due to a failure, move the tractor to a safe place and install troubled vehicle (safety tripod).
(Day : backward 100m (328 ft)
Night : backward 200m (656 ft))

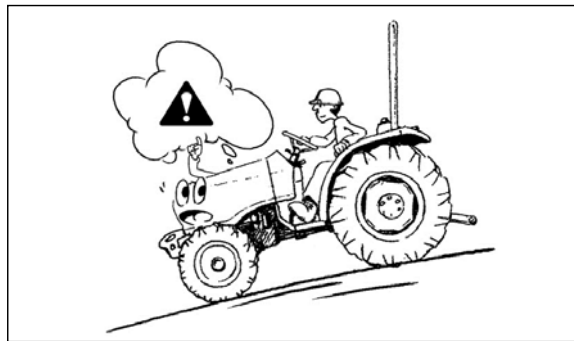


- Do not overuse the fuel, oil, etc and pay attention not to contact the skin directly. Generally, these materials contain harmful materials to the human body. When you work in a area where hazardous chemicals are sprayed, check the cabin filter (if fitted) and replace the filter with suitable one for the purpose being used. To protect the body completely from these harmful materials, wear a safe protection equipment such as mask, and clean the body after working.

- When crossing a high ridge, let down the implement and go straight across the ridge at low speed.
- When connecting the implements to the front/rear of the tractor, install the proper additional weights in the rear/front of the tractor to keep the balance of the tractor.
- On a downhill, operate the throttle pedal and brake pedal slowly and DO NOT drive while the transmission gear is in NEUTRAL.
- When working with a front/rear implement, be careful not to touch the overhead power lines and lightning strikes.
- To climb a steep slope, drive tractor slowly in reverse up the slope rather than forward. It is much safer.
- When turning tractor on a slope, the tractor can be overturned easily. Pay attention to the steering operation.
- When working at the edge of steep slope, especially, when using heavy attached implements, take special care about a turn-over.
- When working, wear the protection equipment and tighten the seat belt.
- If the authorized passenger seat are not installed, keep riders off.



- Do not operate the product beyond its **limits of terrain gradient** and stability than outlined in this manual. Using the tractor beyond these limits may cause a serious accident or death.
- **The steering system of your tractor may be locked at steep slopes of more than 25 ° downhill.** If you need to work on a slope of 25 ° or more, add transmission oil until the oil level is marked over 1~2cm of the upper limit scale of the transmission oil level gauge. And, make sure to check that the steering wheel works smoothly at an inclination of 30 ° or more.



(4) Notices when connecting Implement

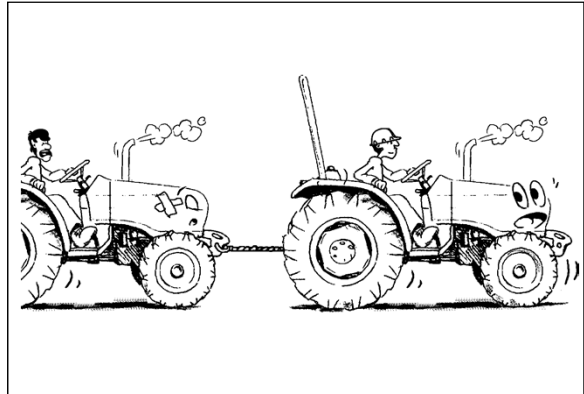
- Attach or detach the implement on wide and level ground.
- Do not use the tractor in combination with equipment arbitrary, without having consulted the specific operator's manual provided with the equipment.
- You have to stay clear from the three-point linkage when controlling it. Do not stay between tractor and implement.
- Do not stay between tractor and trailed vehicle for connecting/disconnecting or checking it. Trailed vehicle may roll down or tractor can move reverse.
- When towing the trailed vehicle, use only hitch or drawbar. Do not tow by connecting with any other structures.
- When connecting heavy implements, apply the parking brake and use the wheel chock.
- Do not attach over-weighted implement.



 Caution	▶ When connecting or disconnecting hydraulic coupler, lower implement on the ground, turn off engine and check if the pressure of hydraulic line is released. ▶ When installing the implement having big hydraulic cylinders or lines, check oil level in tractor transmission housing after installing the implements.
 Warning	▶ Before connecting or checking the implement, put PTO switch to "OFF" and place PTO gear lever in Neutral position. ▶ When attaching or detaching the implement, make sure to fix the implement and tighten the three point hitch pins correctly. If not, the serious troubles and injury can occur during the operation. ▶ If heavy loaded trailer is connected to 3-point linkage or any structure, it can cause turnover or failure and serious injury. Make sure to use towing hitch or authorized draw bar.

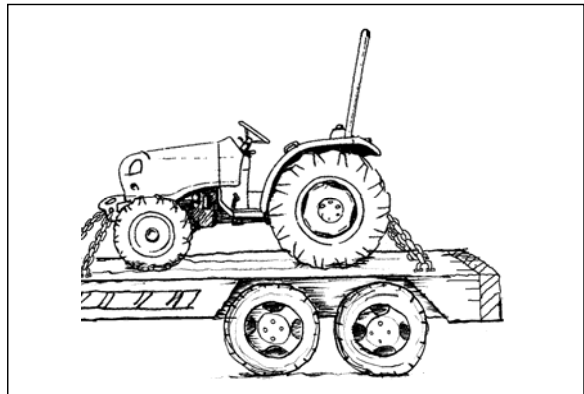
(5) Notices when towing the tractor

- If your tractor needs to be towed for a short distance, use the hitch (or drawbar) or front towing hook. Do not connect to other structures such as rear axle, ROPS, front axle, steering components for towing.
- Tractor can be steered for a short distance without engine running, but it will be hard to turn the steering wheel. If possible, run the engine for steering and lubrication.
- When being towed, disengage the 4WD, differential lock, parking brake and place all gear shift levers in neutral position.
- Check the horizontal and vertical permissible load of the hitch (or drawbar) before towing. The load is different with trailer brake, and stopping distance increases with speed and weight of towed loads and slope. Make sure you consider the total weight of the equipment and its load. (See chapter 4. "Hitch and Drawbar" in this manual.)
- Drive slowly when towing extremely heavy loads.
- Do not tow trailers that are not fitted with an independent braking system.



(6) Notices when transporting the tractor

- When transporting the tractor by truck, trailer, etc, use suitable equipment or facilities to load or unload the tractor.
- Fix the tractor tightly to the vehicle with heavy-duty straps or chains.
- When fixing the rear of the tractor, use the hitch or hitch support.
- When fixing the front of the tractor, use the towing hook.
- When driving on public roads, the transporting vehicle must have signs and lights required by local regulation to avoid collision with a vehicle.

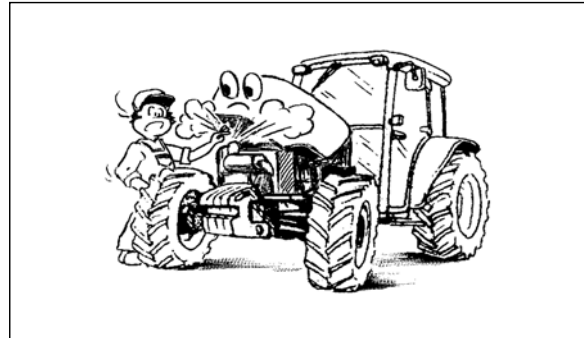


 Caution	▶ When fixing the tractor, do not hook or connect chains to the 4WD shaft, steering cylinder, tie-rod or front axle. These can be damaged by the chain or excessive strain. ▶ In case of turbocharger engine (where fitted), cover the exhaust outlet to protect that the turbocharger does not rotate by air without lubrication.
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(7) Notices when servicing the tractor after work

- Check and maintenance must be performed after **stopping the engine** and **cooling down the engine sufficiently**.
- DO NOT pour water into the radiator or engine when engine is hot. The engine or radiator may crack.

 Warning	▶ When opening radiator cap, hot cooling water or steam may explode. Remove the cap using a thick rag or glove to prevent serious burns.
	



- Remove all mud and debris from the tractor after working. Especially check the engine area and exhaust system.
- Before checking or repairing hydraulic system and fuel system, make sure the **engine is stopped, and all the transmission gears are in neutral, and lower the implements to the ground**. The leaks of pressurized fluid can cause a fatal physical injury. If injured by leaking fluid, get medical attention immediately.

 Warning	▶ Before removing hydraulic pipes or hoses and other parts, make sure to check that hydraulic pressure is relieved completely. The leaks of pressurized oil can cause a fatal physical injury. ▶ Use proper protection equipments, before servicing hydraulic system. ▶ Before connecting or disconnecting the hydraulic quick coupler, lower the implements to the ground, and check that hydraulic pressure is relieved.
	

- **Keep an approved fire extinguisher and First-aid-kit** on your tractor.
- To prevent fire or explosion, keep flames or sparks away from battery. Do not grind, smoke, or weld near a battery. *For further information, see chapter 5-13-(5), "Battery handling and Notices".*

 Warning	▶ Always remove grounded (-) battery clamp first and assemble it last. If not, It can cause an explosion by spark. ▶ The gas generated from the battery is explosive. Keep cigarettes, sparks and flames away from battery. Never check battery charge by placing a metal object across the terminals. ▶ Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, clothing and can cause blindness if splashed into eyes. Do not touch the battery or liquid by bare hand without gloves or any protection. If electrolyte is splashed into eyes, flush immediately with clean water for at least 20 minutes and get medical attention. ▶ Do not short circuit the battery posts with metal items. ▶ Battery post, terminals and related accessories contain lead and lead compounds. MUST WASH YOUR HANDS AFTER HANDLING.
	

- Do not attempt to **remove or unfasten the air conditioning components arbitrary**. There is a possible to be severely frostbitten or injured by escaping refrigerant. Contact your authorized local dealer to work air conditioning systems.
- Before servicing the tractor, attach a **“DO NOT OPERATE”** warning tag to the tractor in an area that will be visible.
- **Keep the area used for servicing the tractor clean and dry**. Wet or oily floors are slippery. It can be dangerous when working with electrical equipment.
- Electric sensors, switches, harness, involving engine control unit(if fitted) is very sensitive and delicate. Strictly **prohibit injecting water, mechanical impulse and any kind of welding on engine**.
- When lifting heavy parts like engine, axle, tire etc., make sure to **check the lifting facilities have enough strength and capacity**.

○ DO NOT OPERATE Reason : _____ Signed by : _____ Tel : _____	○ DO NOT OPERATE See other side
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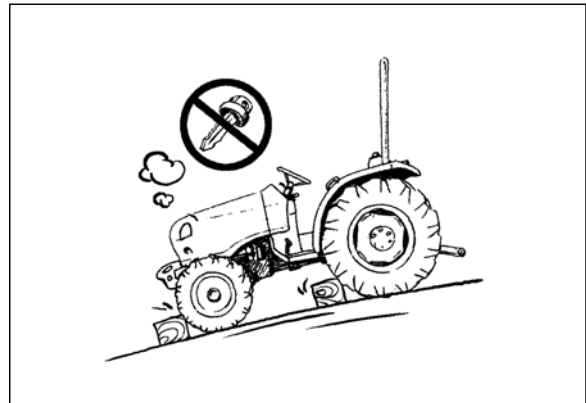
(8) Notices when handling Diesel Fuel

- Do not mix gasoline, alcohol or blended fuels to diesel fuel. These mixtures are explosive in fuel tank.
- Never remove the fuel cap or refuel with the engine running or hot.
- **Do not smoke while refueling the tractor. Keep any type of flame away.**
- Maintain control of the fuel filler nozzle when filling the fuel tank.
- Do not fill the fuel tank to capacity. Fill only to the bottom of the filler neck to allow room for expansion.
- Wipe up spilled fuel immediately and always tighten the fuel tank cap securely.
- If the original fuel tank cap is lost, replace it with an approved one.
- Never use fuel for cleaning purposes.
- Arrange fuel purchases so that summer grade fuels are not held over and used in the winter.
- Before operating with Bio-Diesel, contact your authorized local dealer for information relating to the use and storage of Bio-Diesel.



(9) Notices when leaving the tractor

- Stop the tractor on level ground.
- Place the transmission gear in neutral and put PTO switch to "OFF" position.
- Lower the mounted implements on the ground.
- Apply the parking brake.
- Stop the engine and remove the ignition key.
- Before you leave the operator's station, wait for engine and all moving parts to stop.
- Have to apply the wheel chock when parking the tractor on a slope unavoidably.



 Caution	► When parking the tractor on a slope unavoidably while attaching the loaded equipment, the tractor may move even if the parking brake is applied. Apply the wheel chock and the lowest speed transmission gear as follow. - . Mechanical : downhill ⇒ Reverse 1gear / uphill ⇒ Forward 1gear - . Power shuttle : Engine brake by transmission gear is USELESS.
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(10) Notices relating to Toxic substances

- Exhaust gas and some its constituents of the Diesel engine are known to the State of California to cause cancer, birth defects, and other reproductive harm. (California proposition 65)
- Battery post, terminals and related accessories contain lead and lead compounds. **MUST WASH YOUR HANDS AFTER HANDLING.**
- When handling engine oil, diesel fuel, anti-freeze solution and other chemical substances, wear protective clothes, mask and gloves.

1-3. Long-term storage

(1) Preparation for storage

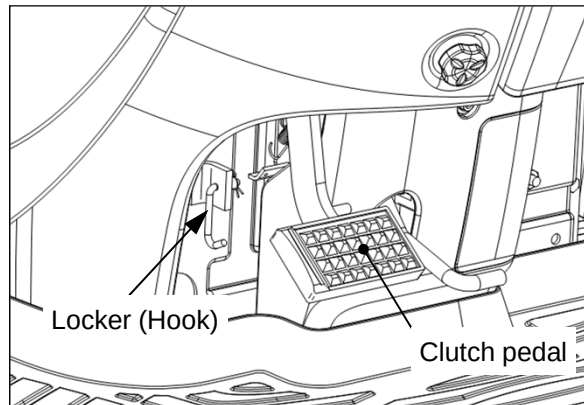
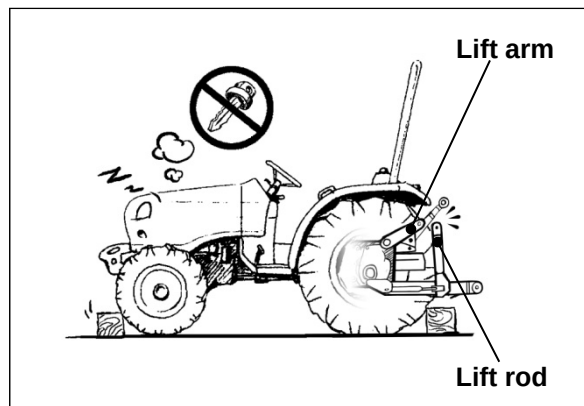
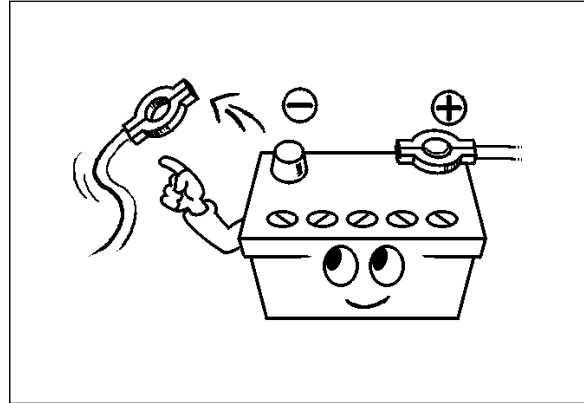
※ Wash the tractor cleanly and follow the procedure as below.

- Apply grease or lubricant oil or spray paint to the non-painted metal to avoid corrosion. Keep the tractor in a covered, dry and well-ventilated place.

Temperature : 10°C ~ 35°C (50°F ~ 95°F)

Humidity : 45% ~ 70%

- Place all controls, including electrical switches, in neutral position and apply the wheel chocks to the tires and disengage the parking brake.
- Check the lubricant level of each parts and if the engine oil has exceeded 100 hours of work, change the oil and run the engine for 5 minutes at idle rpm.
- Drain engine coolant completely. If the engine coolant is anti-freeze solution, it is not necessary to drain but check its density.
- Fill the fuel tank full with fuel.
- Loosen all drive belts and clean the air cleaner.
- Loosen the rubber plug (if fitted) under the clutch chamber to drain water.
- Remove the battery, clean the cover and smear the terminals with grease. Place the battery in a ventilated place not less than 10°C (50°F) and away from direct sunlight.
- Remove the lift-rod and place the lift-arm to the highest position to lubricate the internal cylinder.
- Depress clutch pedal fully and apply the clutch pedal locker. This locker prevent clutch disk from sticking to engine. (Mechanical only)



- If possible, fit stands or other suitable supports under the axles to raise the wheel off the ground. And let the air out of the tires. If not, check the tire pressure from time to time.
- Remove the ignition key.
- Cover the tractor with a non-water-proof cover.
- If the implements are attached, lower the implements on a support off the ground.

 Warning	► When restarting engine at the end of long-term storage, follow the instructions of the “Preparation for Reuse” as below.
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(2) Check & Maintenance during storage

- Apply grease or lubricant oil regularly to the non-painted parts.
- Check the leakage of fuel, oil and coolant. If necessary, repair the damaged part.
- Check if the tire air pressure is normal.
- **Start engine periodically, at least every 6 month** for circulation and lubrication in fuel system.
- The battery should be charged about once a month not to be discharged entirely.

 Caution	► As the electrolyte of battery is sulfuric acid, it emits the explosive and poisonous gas. It is strong enough to burn skin, clothing and can cause blindness if splashed into eyes. - Keep the sparks and flames and cigarettes away from the battery. - When handling the battery, wear safety glasses to protect the eyes. - If the electrolyte contacts the eyes and skin, wash with water immediately and go to see a doctor. ► When removing and storing battery, select dry and cool place out of reach of children.
---	--

(3) Preparation for Reuse

※ When using first after long-term storage, check each part as below.

- Check the damaged part or loosen part.
- Check the leakage of fuel, coolant, engine oil, transmission and front axle oil.
- Check the level and density of the engine coolant.
- Check the level of engine, transmission, rear and front axle oil, and fuel.
(For further information, refer to the chapter 5, “Lubrication and Maintenance” in this manual.)
- Check all drive belts carefully, paying particular attention to the point where the straight run of the belt starts to bend around the pulley. Check the vee groove in the pulley for corrosion.
- Electric system check
 - Is there any open circuit or any other problem in the wiring?
 - Is there any problem of the instruments?
 - Is the charging state of the battery sufficient?
- Start engine, and check the engine oil pressure indicator and battery charging indicator in the instrument panel. These indicators have to be turned off while engine is running.
- Run the engine at a fast idling speed (suggest 1000/1500 rpm) until normal operating temperature is registered, and check the surroundings for oil, fuel and coolant leakage.

1-4. Notices for "Use & Disposal" related to the environment

Soil, air and water are essential elements for human life. To contribute to environment preservation of the Earth, we are trying to minimize the environment pollution necessitated by general business activity such as product design, manufacturing, distribution, etc.

Several substances and products derived from chemical and petrochemical products are major portion of environment pollution and must be disposed of according to environment laws or related regulations, and common sense.

We'd like to notify the following items for "Use & Disposal" related to environment preservation.

1. **Avoid the overloaded work** after reading the operator's manual.

Overloaded work may reduce the life of the product as well as the unburned exhaust gas occurred during overload work becomes the major cause of air pollution.

2. When you replace various oils (engine, transmission, anti-freeze solution) directly, **do not throw the exhausted waste oil to any place.**

This may pollute the soil and water seriously and also is prohibited legally. If violating, you would be responsible for that by civil or criminal case. The waste oil must be disposed according to the environment laws.

3. Use the product according to the operator's manual and if the life of product ended, do not throw away (or dispose) to any place. The rust water or oil coming from the disposed product may cause the pollution of soil or water. Thus, **the wasted product must be disposed lawfully**, contact your authorized local dealer nearby.

4. Modern lubricants contain additives. **Do not burn the disposed oil or fuel** in conventional heating systems.

5. When handling fuel, lubricants oil and coolants, do not left to be absorbed into the ground. They must be collected and disposed in a suitable manner.

6. **Do not adjust the setting of the fuel delivery system.** This will alter the emission of exhaust fumes.

1-5. Symbols

The followings show the symbols and its meaning used for the tractor.

	Refer to operator's Manual.		Gear Neutral		Low speed
	Caution!		Forward/Rearward		High speed
	Battery charging		Forward		Engine speed control (throttle)
	Fuel level		Backward		Engine speed control (throttle)
	Fuel filter		4WD connection		Turn signal light
	Engine coolant temperature		4WD disconnection		Light switch
	Transmission oil pressure		Quick turn (optional)		Side lights
	Engine oil pressure		Cruise drive (optional)		Headlights (downward)
	Diesel engine preheat		Cruise drive release (optional)		Headlights (upward)
	Parking brake		Position control (Up)		Work light
	Emergency lights		Position control (Down)		horn
	Engine start		Draft control (Deep)		Window wiper
	Engine stop		Draft control (Shallow)		Window wiper / Washer (front)
	PTO stop		Cylinder rod (shorten)		Window wiper / Washer (rear)
	PTO in operation		Cylinder rod (extend)		One side brake light (optional)
	Differential lock device		Cylinder rod (floating)		Engine warning
	DPF regeneration		Exhaust gas temperature high		DPF inhibited

1-6. Safety Decals

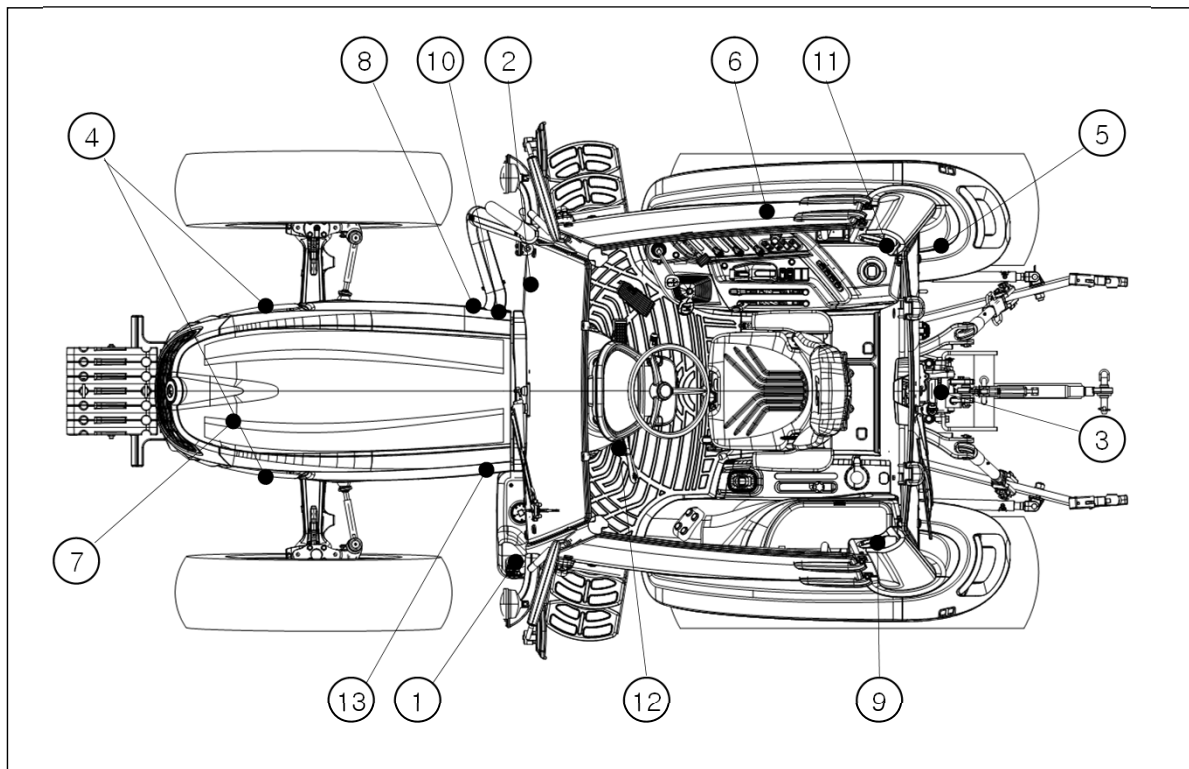
(1) Handling and Maintenance of Safety Decals

- For intended use and personal safety of the operator, the safety decals (labels) are attached to the parts related with safety operation.
- Before operating or maintenance of the tractor, check the position and read the instructions carefully.
- If you find “Read Operator’s Manual” symbol (1) in the decals, refer to the appropriate page of the operator’s manual for further information regarding operation, adjustment and maintenance.



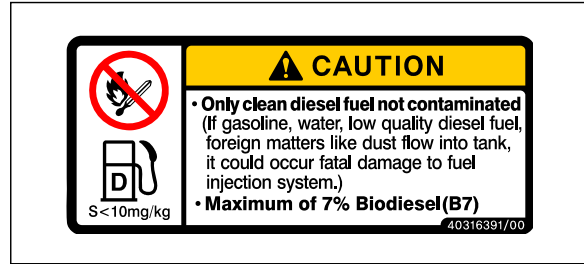
 Caution	▶ The instructions described on the safety decals are very important for the safety of the operator and workers around. If ignored, it may cause the death or serious injury. ▶ If the decals are dirty, wash them with soap water and wipe with soft rags. Do not use the thinner, acetone, or other harsh chemicals as it may erase the instructions. ▶ If the decal is detached or damaged, replace it with a new one on original position. ▶ When cleaning the tractor with pressurized water, the decals can be detached. ▶ If a decal is on a part that is replaced, make sure the decal is attached on the new part.
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(2) Safety Decals and Attaching position



1. Location : On top of the Fuel tank

- Only clean diesel fuel not contaminated
(No gasoline, water, low quality diesel fuel, and foreign matters like dust. It could occur fatal damage to the fuel injection system.)
- Maximum of 7% Biodiesel (B7)
- Part No. : 40316391



2. Location : On the front lower side of the left-hand wind shield.

- RUN OVER HAZARD
- To prevent serious injury or death;
 - Start only from seat with transmission and PTO in neutral.
 - DO NOT short across starter terminals to start engine.
- Part No. : 40195651



3. Location : On top of rear PTO guard.

- Rotating driveline contact may cause serious injury or death.
- Keep all driveline, tractor and equipment shields in place during operation.
- Part No. : 40195650



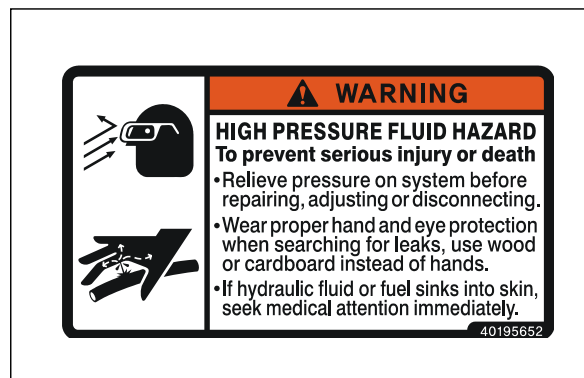
4. Location : On the left/right-hand side of the fan shroud.

- Keep hands clothing away from the rotating fan and belts.
- Contact with moving parts may cause loss of fingers or a hand.
- Failure to comply could result in death or serious injury.
- Part No. : 40239638



5. Location : On top of the right-hand fender for Cabin model.

- HIGH PRESSURE FLUID HAZARD
- To prevent serious injury or death;
 - Relieve pressure on system before repairing, adjusting or disconnecting.
 - Wear proper hand and eye protection when searching for leaks, use wood or cardboard instead of hands.
 - If hydraulic fluid or fuel sinks into skin, seek medical attention immediately.
- Part No. : 40195652



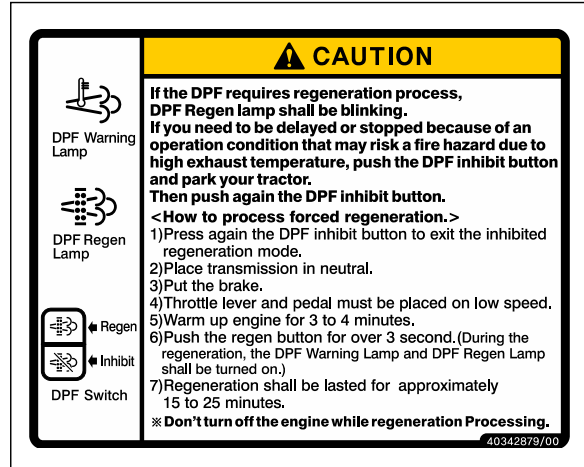
6. Location : On the right-hand door glass for cabin model.

- If the DPF requires regeneration process, DPF Regen lamp shall be blinking.
- If you need to be delayed or stopped because of an operation condition that may risk a fire hazard due to high exhaust temperature, push the DPF inhibit button and park your tractor. Then push again the DPF inhibit button.

<How to process forced regeneration>

- 1) Press again the DPF inhibit button to exit the inhibited regeneration mode.
- 2) Place transmission in neutral.
- 3) Put the brake pedals.
- 4) Throttle lever and pedal must be placed on low speed.
- 5) Warm up engine for 3 to 4 minutes.
- 6) Push the regen button for over 3 second.
During the regeneration, the DPF warning lamp and DPF regen lamp shall be turned on.
- 7) Regeneration shall be lasted for about 15 to 25 minutes.

- Part number : 40342879



7. Location : On top of air cleaner support.

- TO PREVENT DEATH OR SERIOUS INJURY;
High pressure steam and hot water. Remove filler cap with extreme care.
- Failure to comply could result in death or serious injury.
- Part No. : 40239637



8. Location : On the right-hand side of Band-frame.

- TO PREVENT SERIOUS INJURY OR DEATH;
Beware hot part. Keep clear of muffler to avoid injury.
- Failure to comply could result in serious injury.
- Part No. : 40342880



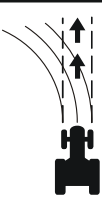
9. Location : On the left-hand pillar for Cabin model.

① CAUTION

- PTO selector & lever must be in "OFF" position to start engine.
- Do not operate on hard surfaces with 4WD engaged.

② WARNING

- TO PREVENT SERIOUS INJURY OR DEATH;
- After first hour of operation and daily thereafter, check front and rear wheel lug nuts and bolts for proper torque.
- PTO - keep hands, feet and clothing away from PTO & other moving parts.
- Disengage PTO and shut off engine before servicing tractor or implements, or attaching / detaching implements.
- Keep all safety shields in place for your protection.
- Pull only from approved drawbar or lower links of 3-point hitch at horizontal position or below.
- Lock tractor brake pedals together for travel on roads or highways.
- Always apply parking brake and shift transmission to neutral before dismounting.
- Always use a seat belt when you operate the tractor.
- Allow no riders on tractor or implements.
- Do not use a seat belt when operating with folding ROPS in lowered position.
- Engine exhaust fumes can cause death or sickness. Always try to work in a ventilated area.
- Disengage the differential lock when turning the tractor. Always disengage the differential lock when driving on roads.
- Depress one or both brake pedals to disengage the differential lock.
- Failure to comply could result in death or serious injury.
- Part No. : 40195656

 CAUTION	
• PTO selector & lever must be in "OFF" position to start engine. • Do not operate on hard surfaces with 4WD engaged.	
 WARNING	
To prevent serious injury or death • After first hour of operation and daily thereafter, check front and rear wheel lug nuts and bolts for proper torque. • PTO – keep hands, feet and clothing away from PTO & other moving parts. • Disengage PTO and shut off engine before servicing tractor or implements or attaching or detaching implements. • Keep all safety shields in place for your protection. • Pull only from approved drawbar or lower links of 3-point hitch at horizontal position or below. • Lock tractor brake pedals together for travel on roads or highways. • Always apply parking brake and shift transmission to neutral before dismounting. • Allow no riders on tractor or implements.	
	To prevent serious injury or death • Always use a seat belt when you operate the tractor. • Do not use a seat belt when operating with folding ROPS in lowered position.
	• Engine exhaust fumes can cause death or sickness. • Always try to work in a well ventilated area.
	• Disengage the differential lock when turning the tractor. • Always disengage the differential lock when driving on roads. • Depress one or both brake pedals to disengage the differential lock.
40195656	

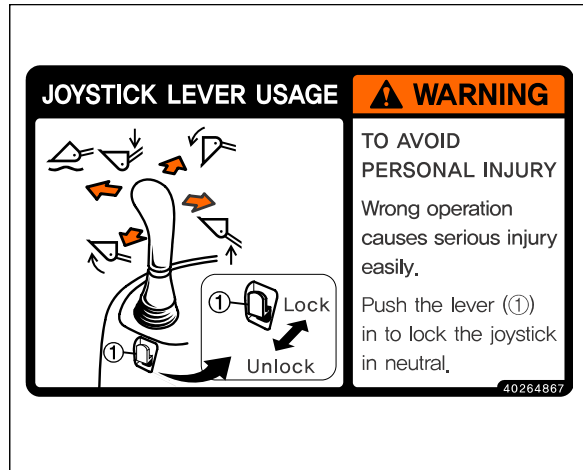
10. Location : On the right-hand side cover

- TO PREVENT DEATH OR SERIOUS INJURY
- During the DPF regeneration process, the exhaust stack and fixed hood area becomes extremely hot.
- Park the tractor away from highly flammable material and person.
- Part No. : 40342880



11. Location : On the right-hand pillar for Cabin model. (optional)

- JOYSTICK LEVER USAGE.
- TO AVOID PERSONAL INJURY; Wrong operation causes serious injury easily. Push the lever(1) into the lock position while not using.
- Failure to comply could result in death or serious injury.
- Part number : 40264867



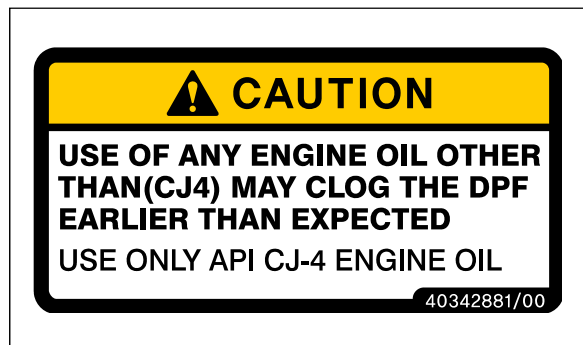
12. Location : On the steel cover under the instrument console. (optional)

- CAUTION.
- To prevent unnecessary wear, never ride the clutch pedal for resting a foot.
- Part number : 40222778



13. Location : On the left-hand side cover

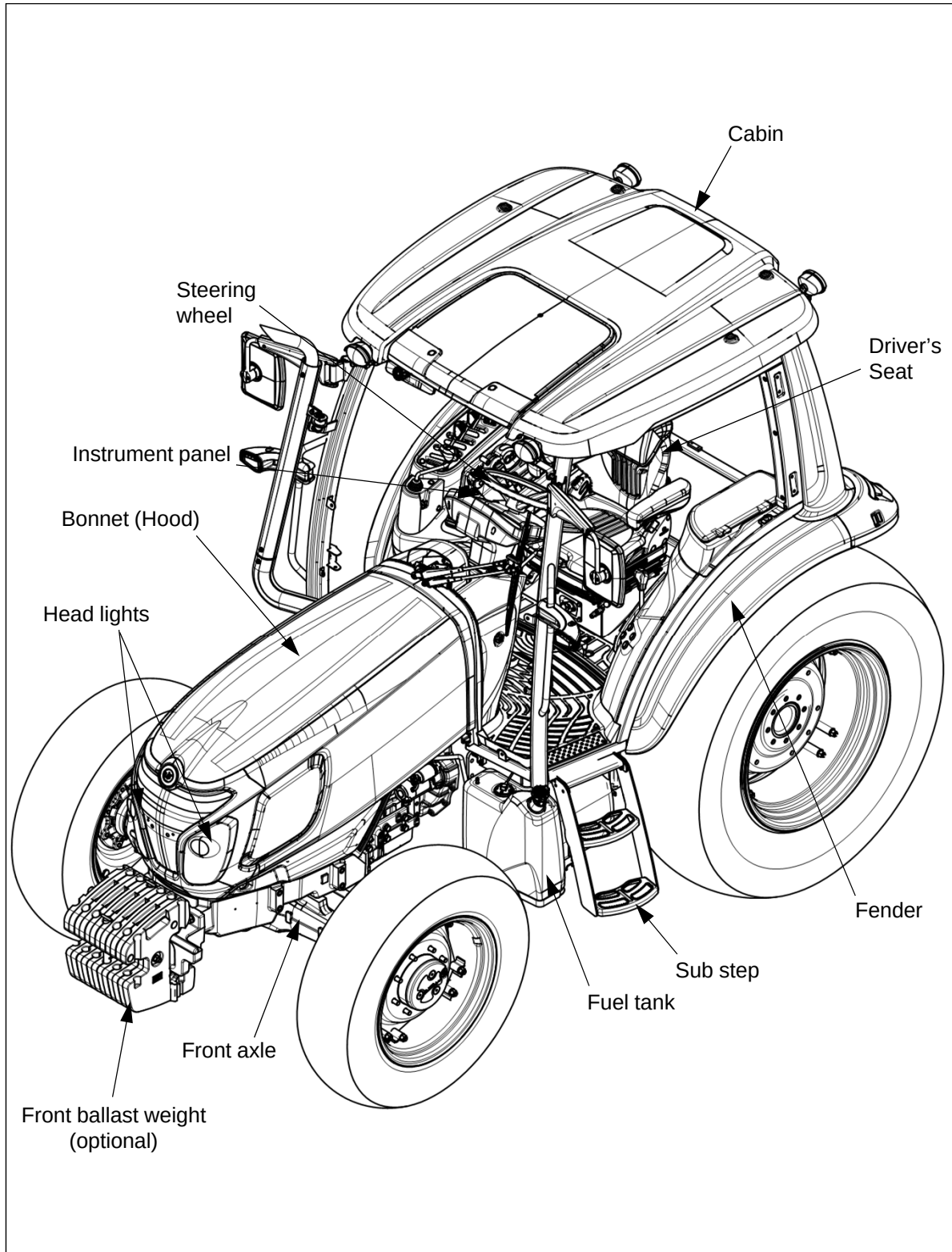
- CAUTION.
- Use of any engine oil other than(CJ-4) may clog the DPF earlier than expected. Use only API CJ-4 engine oil.
- Part number : 40342881



2. Instruction for Safe Operation

(1) The name of each part

① Cabin type

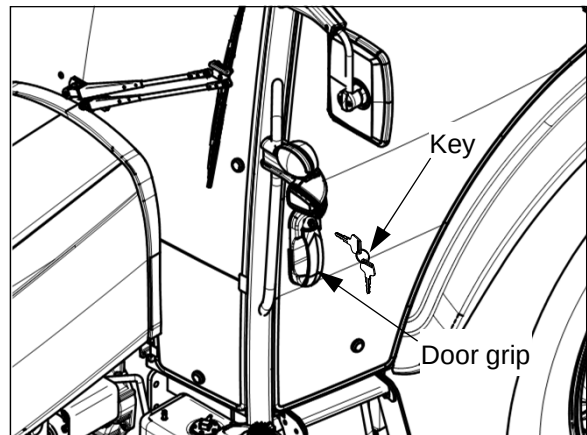
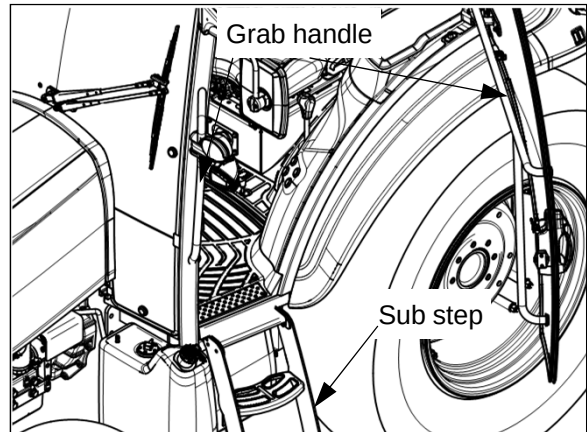


2-1. Boarding and Exiting the tractor

(1) Boarding the tractor

① Cabin type

- Whenever possible, use the left-hand side door for entering.
- Release the cabin door locked with the provided key and open the cabin door after pressing the push-button.
- When boarding the tractor, use the sub-step and grab handles provided on the cabin frame and door.
- Do not jump up/down for your safety.
- When leaving the tractor, lock the cabin door and remove the key.



 Caution	▶ Operator's condition : The persons such as patients, drunks, people on drugs, etc. are never allowed to operate this tractor. Only well educated operators can use the tractor after learning the usage of controls for moving, stopping, turning and other operating. ▶ Do not grasp the gear levers when entering the cabin from the right-hand side.
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(2) Seat adjustment

① Standard type

- Before operating the tractor, adjust the position of driver's seat according to body size and length.

1) Seat F/R adjustment lever

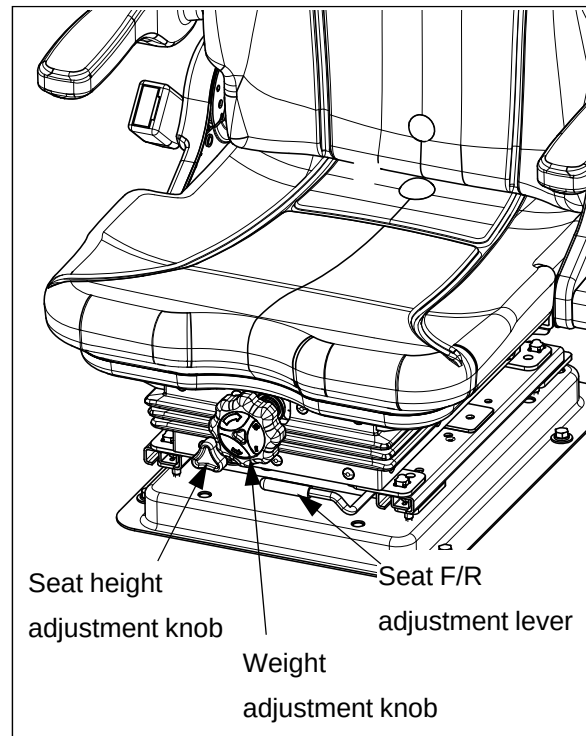
- After sitting on driver's seat, move the seat F/R adjustment lever up to release the lock.
- Move the driver's seat forward or backward depending on driver's body length.
- Release the seat F/R adjustment lever and check the seat is locked.

2) Seat height adjustment knob

- If you turn the seat height adjustment knob clockwise, the seat height shall be lowered.

3) Weight adjustment knob

- Adjust the seat suspension depending on your body weight by using the weight adjustment knob. If you turn the knob clockwise, the suspension stiffness shall be increased.



② Premium type (optional)

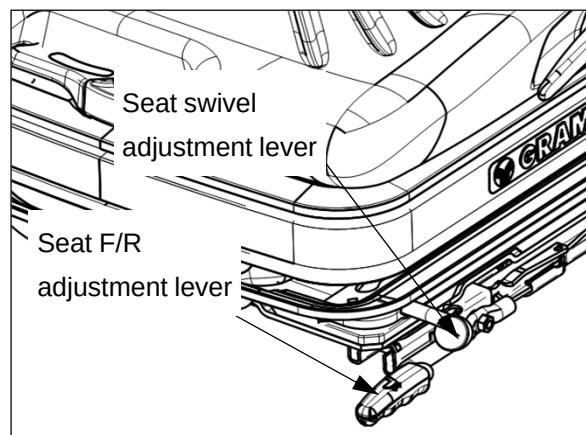
- Before operating the tractor, adjust the position of driver's seat according to body size and length.

1) Seat F/R adjustment lever

- After sitting on driver's seat, move the seat F/R adjustment lever up to release the lock.
- Move the driver's seat forward or backward depending on driver's body length.
- Release the seat F/R adjustment lever and check the seat is locked.

2) Seat swivel adjustment lever

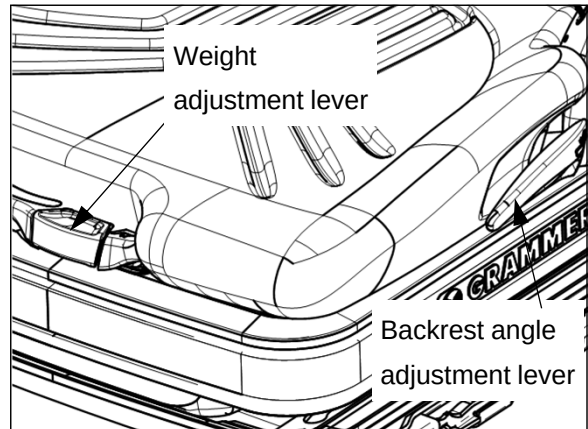
- Pull the seat swivel adjustment lever to release the lock and rotate the seat to the right side.
- Release the lever and check the seat locked in place.
- The swiveled position is allowed only while operating in the field, and so return the seat to the neutral position before driving on load.



② Optional - continued

3) Weight adjustment lever

- PUSH the lever downward for light weight.
- PULL the lever upward for heavy weight after turning key switch to "ON" position.

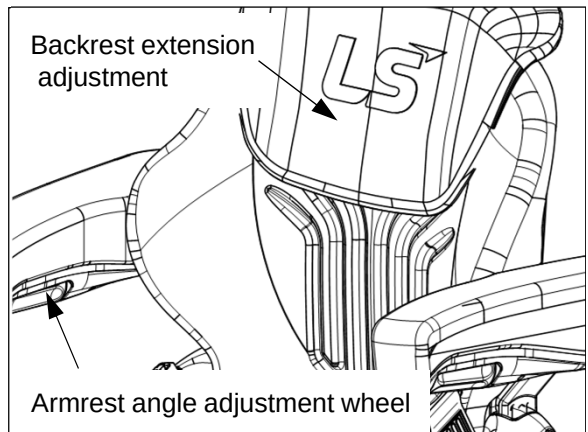


4) Backrest angle adjustment lever

- Lift the lever upward to adjust the backrest angle.
- After adjusting, release the lever and check the backrest locked in place.

5) Armrest angle adjustment wheel

- It is used to lower/lift the armrest.
- Rotate the wheel inside to lower the armrest.
- Rotate the wheel outside to lift the armrest.

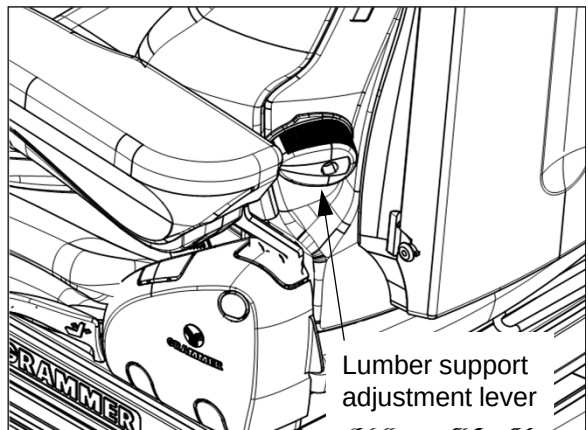


6) Backrest extension adjustment

- Pull or push down the backrest to fit your body.

7) Lumber support adjustment lever

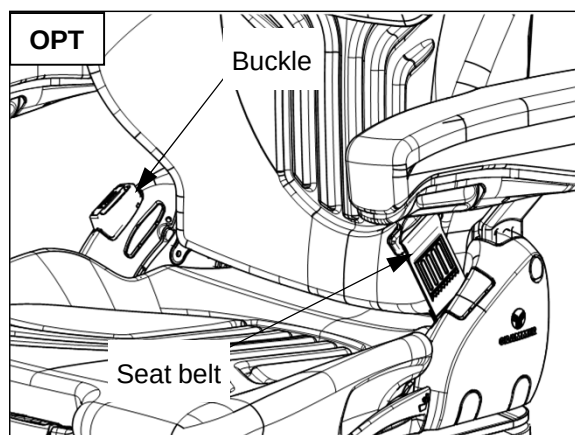
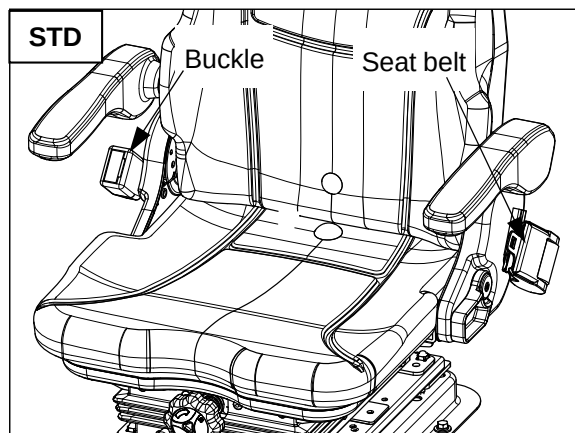
- Turn the lever counter-clockwise to raise the height of the lumbar support.
- Turn the lever clockwise to lower the height of the lumbar support.



- DO NOT put your hand under the seat while sitting. It may cause a injury by seat suspension.
- DO NOT adjust the seat position while driving.

(3) Seat belt

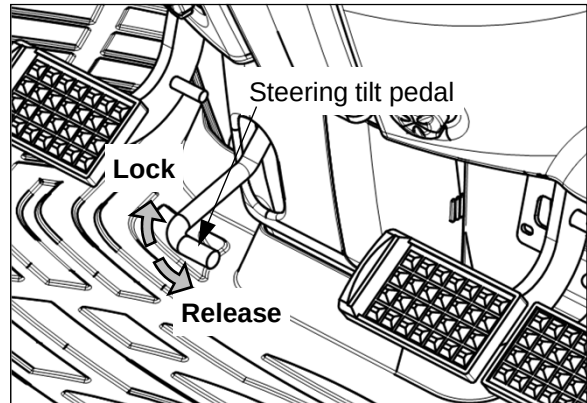
- Always wear the seat belt before operating the tractor and adjust the belt to fit the operator.
 1. Insert the seat belt end into the buckle until a “click” indicates it is properly engaged.
 2. To remove the seat belt from the buckle, press the red release button on the buckle.
- Check the seat belt regularly. If damaged or frayed, replace it with a new one.



 Warning	► If not wearing the seat belt, it may cause serious injury in case of accident.
	- During operation, it must be required to wear seat belt with a cab or safety frame installed. - After wearing the seat belt, adjust the belt to fit the operator. ► If safety frame is folded down for frame model, do not wear the seat belt.

(4) Tilting steering wheel

- Press the steering tilt pedal down to release the steering wheel and tilt the steering wheel to desired position.
- Release the tilt pedal to lock the steering wheel in place, and make sure to check the steering column is locked firmly.
- Adjust the steering wheel only when stopped.

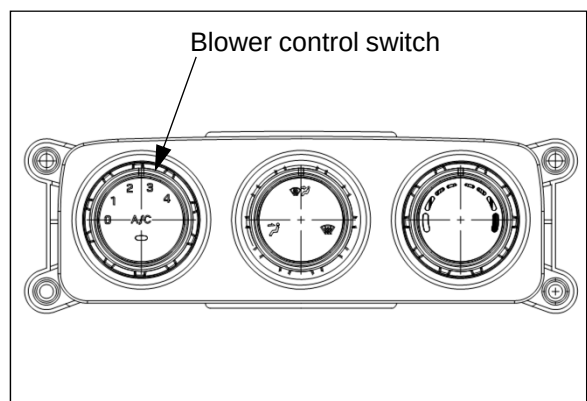
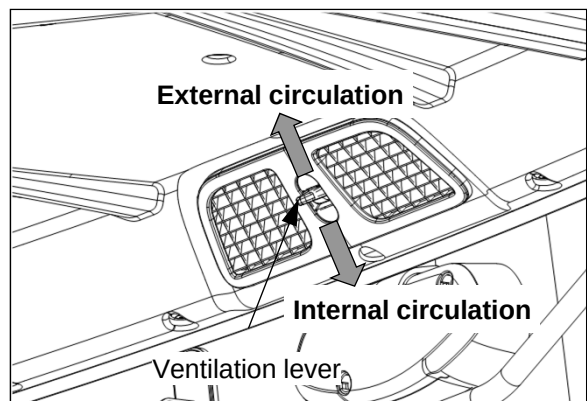


Caution

► DO NOT adjust steering wheel while driving. It may cause a serious accident.

(5) Ventilation (Cabin only)

- Air can be taken from outside or inside of the cabin by adjusting the ventilation lever.
 - **External circulation** : Air comes from outside via cabin air filters.
 - **Internal circulation** : Air can be re-circulated inside the cabin.
- To increase the air pressure inside the cabin, move the ventilation lever to external circulation and turn the blower control switch clockwise fully.



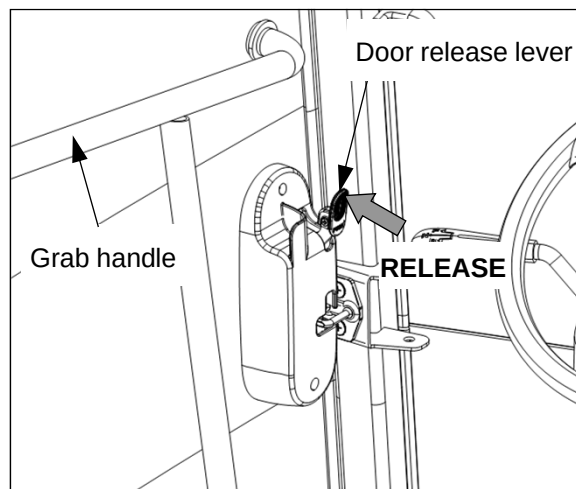
Warning

► DO NOT ventilate the cabin in pesticides or other hazardous spraying area.

(6) Exiting the tractor

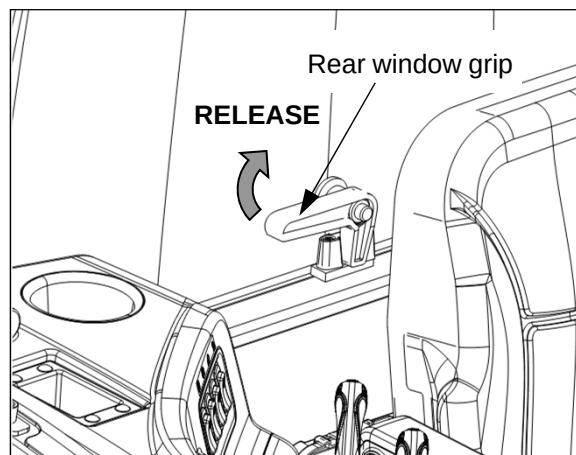
① Door (Left / Right)

- Whenever possible, use the left-hand side door for entering/exiting.
- To open the left/right cabin door, push the door release lever downward, and use the grab handle to push the door outside.
- Lock the cabin doors before leaving the tractor.



② Rear Window (for emergency)

- To open the rear window, turn the rear window grip clockwise with pulling the grip.
- Push the grip outside slightly.
- This rear window can be used for emergency exit or ventilation.



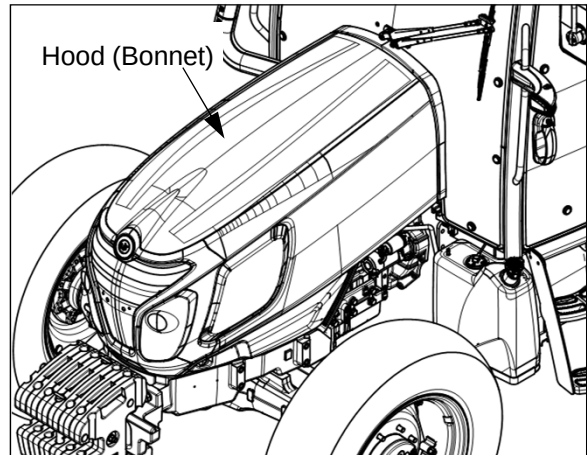
Caution

► Do not grasp the transmission gear levers when entering/exiting the cabin .

2-2. Safety device

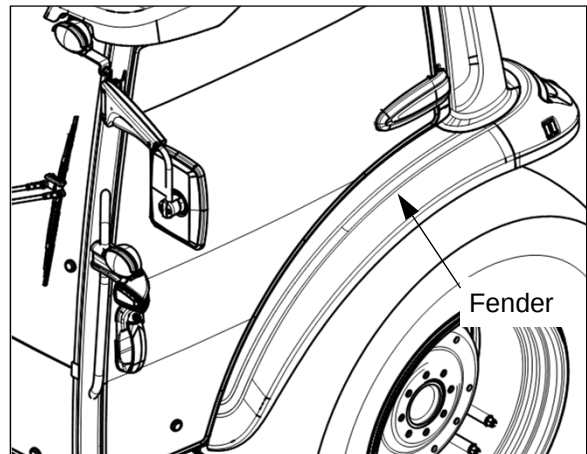
(1) Hood (Bonnet)

- Hood is a protection device to prevent an unintended access to the rotating parts around engine; cooling fan, fan belt and rotating shaft and pulley.
- Do not remove and modify the hood.



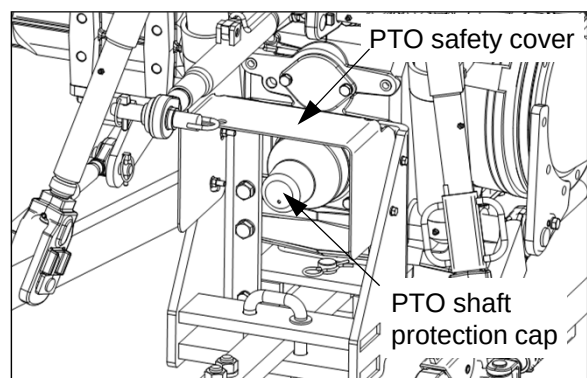
(2) Fender

- Fender is a protection device to prevent an unintended access to the rear tires and to prevent mud from irrupting to the driver.
- Do not remove and modify the fender.



(3) PTO safety cover and protection cap

- PTO safety cover is a protection device to prevent an unintended access to the PTO shaft and to prevent an accident causing by the rotating drive shaft.
- Do not remove the PTO safety cover. If the PTO safety cover or protection cap is damaged or removed, replace it with a genuine part.
- Do not step on the PTO safety cover.
- After using the PTO shaft, apply grease and insert the PTO shaft protection cap.



Warning

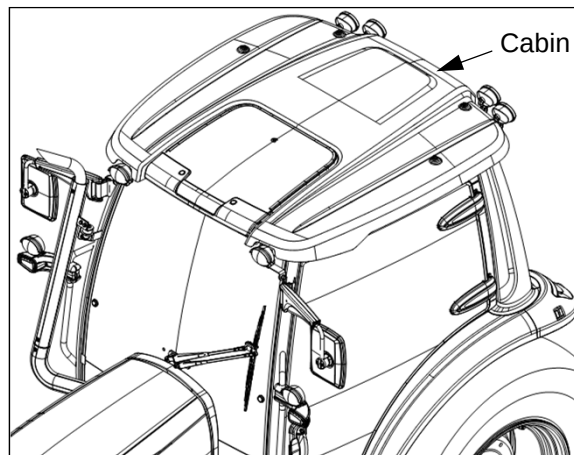


- If you contact the rotating shaft, it may cause a severe injury.
- DO NOT try to touch the rotating shafts.
 - DO NOT remove the protection covers.
 - Avoid loose clothes that can easily be rolled up in the rotating shaft.

(4) Roll-Over Protective Structure (ROPS) (optional)

① Cabin type

- The Protective Structure (Roll-bar or Cabin) and interconnecting components are a certified system. Any damage, fire, corrosion or modification will weaken the structure and reduce your protection. If this occurs, the Protective Structure **MUST** be replaced with a new one. Contact your authorized local dealer for protective structure inspection and replacement.



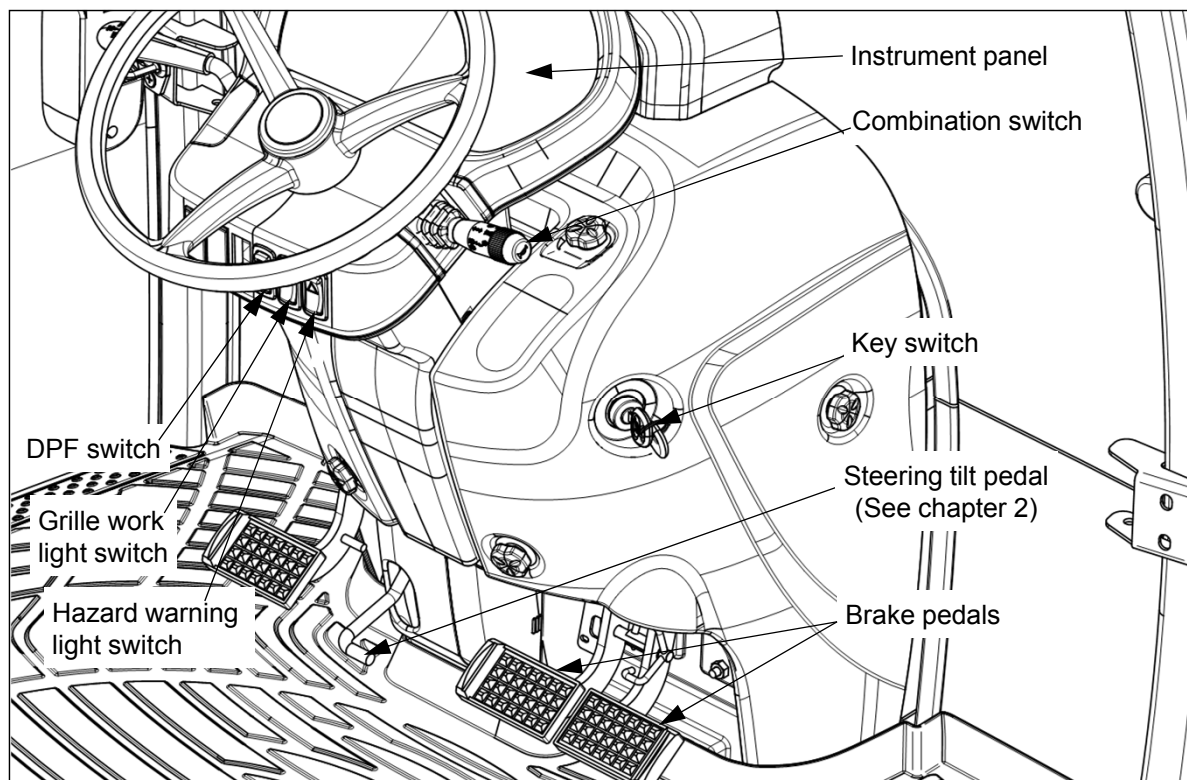
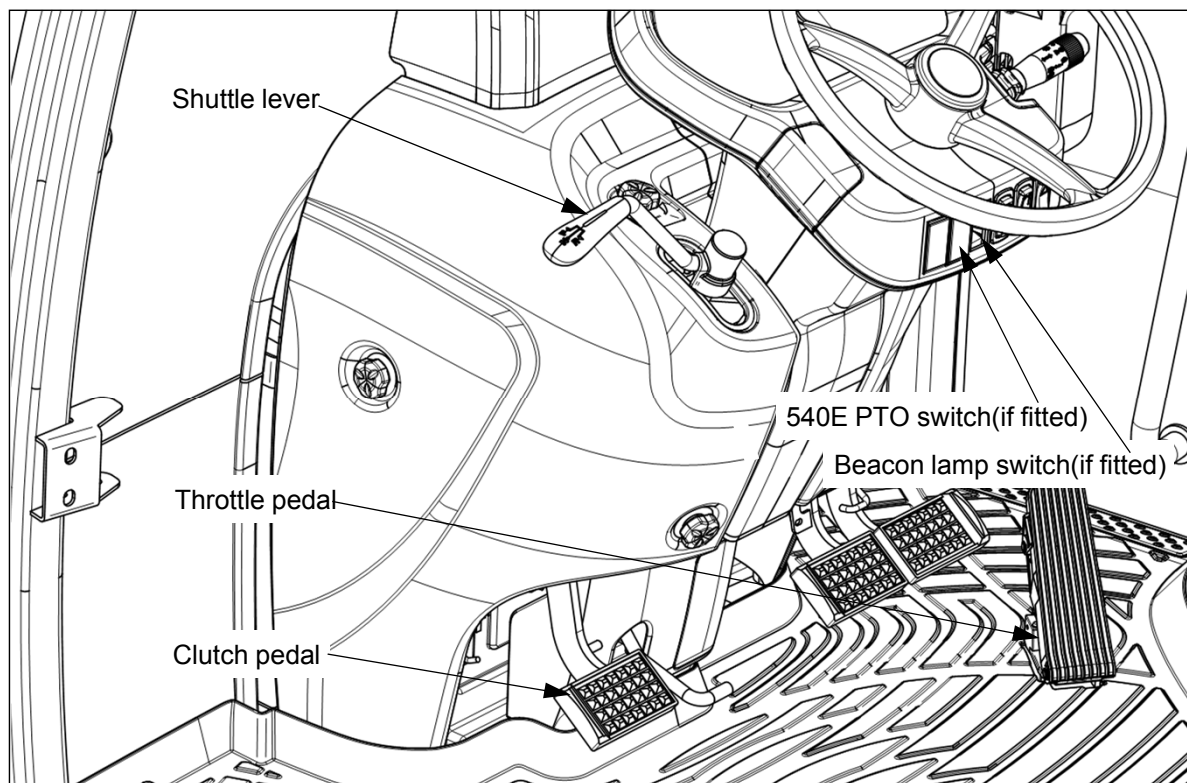
Warning

- ▶ As the cabin is very important structure for driver's safety, **DO NOT** modify (welding, drilling, cutting, etc) or remove it arbitrarily.
- ▶ Do not step on the fender for the maintenance of cabin roof.

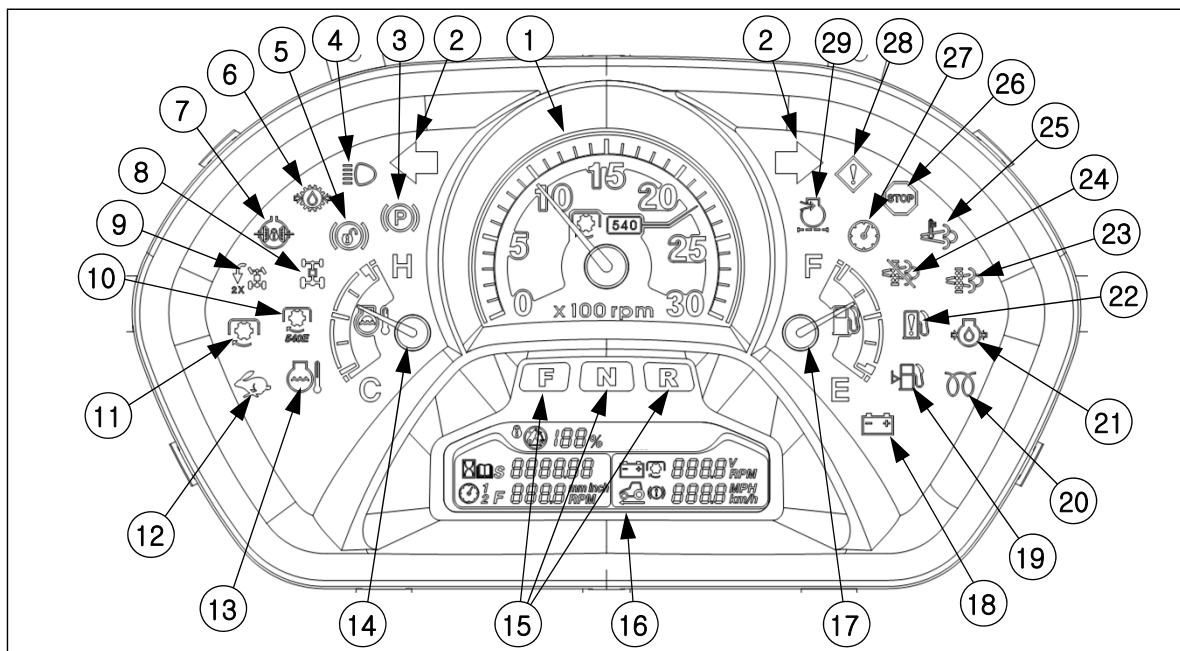
3. Instruments and Controls

3-1. Instrument panel and Front controls

Important to owner, read carefully



(1) Instrument panel



- | | |
|---|--|
| ① Tachometer | ①⑥ LCD display panel |
| ② Turn signal indicator (LH/RH) | ①⑦ Fuel level gauge |
| ③ Parking brake indicator | ①⑧ Battery charging indicator |
| ④ High beam indicator | ①⑨ Low fuel level indicator |
| ⑤ Brake pedals not latched indicator (optional) | ②① Cold start aid indicator |
| ⑥ Hydraulic oil filter pressure indicator | ②② Engine oil pressure indicator |
| ⑦ Differential lock indicator | ②③ Fuel filter warning indicator |
| ⑧ 4WD indicator | ②④ DPF regeneration indicator |
| ⑨ Quick turn indicator(optional) | ②⑤ DPF regeneration inhibited indicator |
| ⑩ 540E PTO operation indicator(optional) | ②⑥ Exhaust gas temperature high indicator |
| ⑪ PTO operation indicator | ②⑦ Stop lamp indicator |
| ⑫ High speed indicator (Not used) | ②⑧ Engine Speed Cruise control indicator |
| ⑬ Coolant over-heat warning indicator | ②⑨ Vehicle control error warning indicator |
| ⑭ Engine coolant temperature gauge | ③① Air cleaner service indicator |
| ⑮ Forward/Neutral/Reverse indicator(optional) | |

① Tachometer

- The tachometer shows the engine revolutions per minute ("30" means 3000rpm).

② Turn signal indicator (Left / Right)

- When turning the turn signal light switch to the left/right direction, the front and rear turn signal lights are blinked. At this time, this indicator shall blink simultaneously.

③ Parking brake indicator

- This indicator shall be ON when applying the parking brake.
- If shifting F/R shuttle lever forward or reverse when the parking brake is engaged, this indicator shall blink with alarming buzzer.

④ High beam indicator

- When turning on high beam of the headlamp, this indicator shall be ON simultaneously.

⑤ Brake pedals not latched indicator (Not used)

- When brake pedals are not connected with pedal latch, the LH/RH pedal is can be operated separately, and this indicator shall be turned. (Korea only)

⑥ Hydraulic oil filter pressure indicator

- If the pressure differential of the hydraulic oil filter is increased over the designated level, this indicator shall be ON. Replace the oil filter with a new one.
- It may be turned on in cold winter. Warm up the transmission oil and recheck the indicator.

⑦ Differential lock indicator

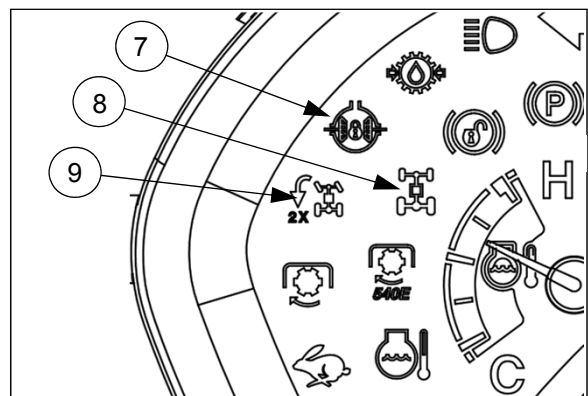
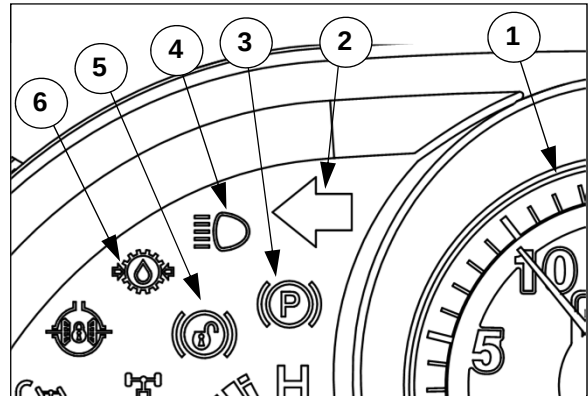
- This indicator shall be ON when operating the differential lock switch.

⑧ 4WD indicator

- When pressing 4WD switch to "4WD" position, this indicator shall be ON.
- When pressing brake pedals, 4WD shall be engaged automatically to brake the front wheels, and this indicator shall be ON.

⑨ Quick turn indicator (optional)

- When pressing the quick turn switch to "ON" position while the key switch is "ON" position, this indicator shall be ON.



⑩ 540E PTO operation indicator (optional)

- When PTO gear lever is 750/540E rpm, and PTO switch and 540E PTO switch is “ON”, this indicator shall be ON, and the engine maximum speed shall be restricted in this mode.

⑪ PTO operation indicator

- When the key switch is “ON” and PTO mode switch is “MANUAL” and PTO switch is “ON”, this indicator shall be ON.
- If the PTO mode switch is “AUTO”, rear PTO and this indicator shall be OFF to protect the PTO drive shaft when clutch pedal is depressed or the implement is lifted up over the specified limit. (For further information, See page 3-24)

⑫ High speed indicator (Not used)

- This indicator is not used in this model.

⑬ Coolant over-heat warning indicator

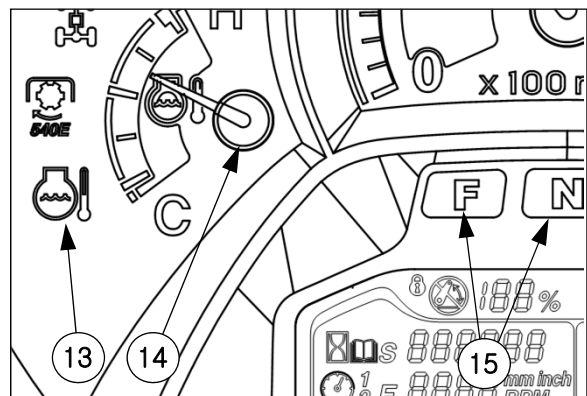
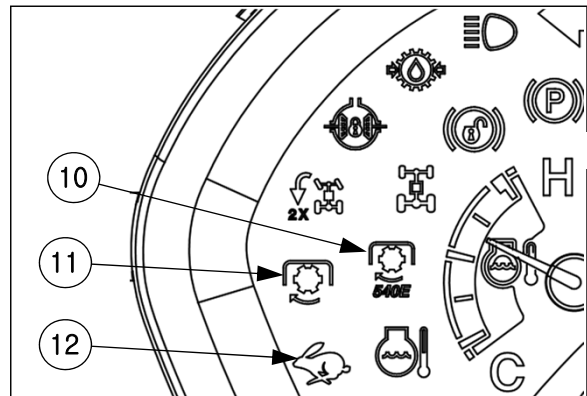
- If the engine coolant temperature goes over the critical level, this indicator shall be on. Stop the engine and cool down the engine.
- If not cleared, contact your authorized local dealer for check.

⑭ Engine coolant temperature gauge

- This gauge indicates the temperature of coolant during operation.
- The closer the needle approaches “H”, the higher the temperature of engine coolant is.
- The coolant is very hot. When checking the coolant, comply with instructions of the chapter 5 “Maintenance and Lubrication” in this manual.

⑮ Forward/Neutral/Reverse indicator(optional)

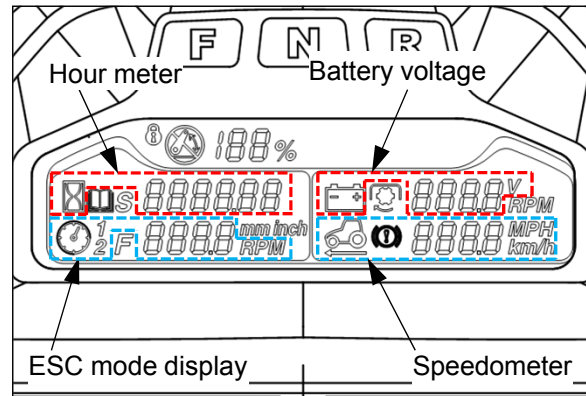
- These indicators shall be ON/OFF when operating power shuttle lever to FORWARD / NEUTRAL / REVERSE in power shuttle transmission.



16 LCD display panel

Ⓐ Hour meter & Engine diagnosis error code

- If any error does not exist on tier-4 engine control, in normal operation condition, accumulated operation hour shall be displayed
- If the display shows "0019.1", it means the tractor has been operated for 19.1 hours so far (19 hours and 6 minutes).
- If any errors related to the Tier-4 engine control happened, Engine diagnosis error codes and hour meter shall be displayed by turns with vehicle control error warning light (28).
- At this time, after escaping from emergency area, contact your authorized local dealer for check.

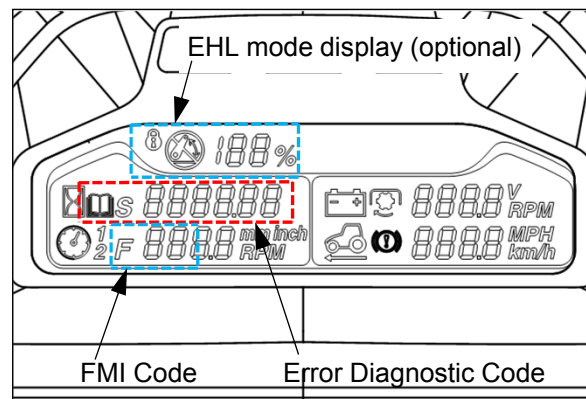


Ⓑ Battery voltage

- Current available battery voltage is displayed.

Ⓒ Engine Speed Cruise control(ESC) and FMI code

- The RPM stored on ECU for Engine Speed Cruise control(ESC) is displayed in normal status.
- If any errors related to the Tier-4 engine control happened, FMI code to be able to know the error type or pattern shall be displayed by turns additionally with engine diagnosis error codes (9).

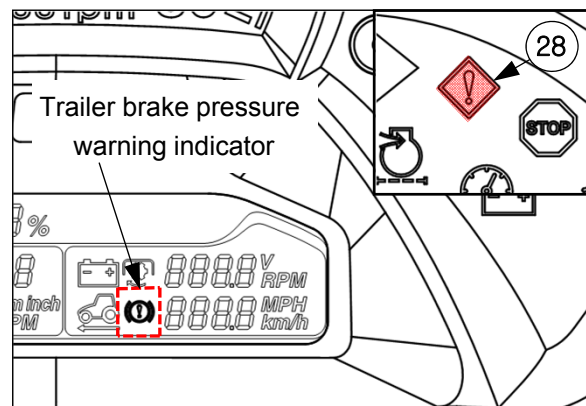


Ⓓ EHL mode display (optional)

- For only Electro-Hydraulic Lift (EHL) models, this display shows the current lifting position per maximum upper limit in percent ratio.

Ⓔ Trailer brake pressure warning indicator

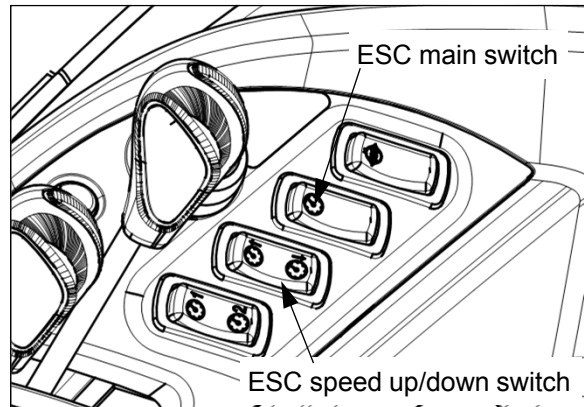
- If the trailer brake air pressure is lower than the designate level, this display shall be turned on with red vehicle control error warning indicator (28).



Ⓕ Tire rolling circumference and Vehicle speed

- The rolling circumference of rear tire and vehicle speed is displayed in mm/inch and km/h/mph.

- **Changing Unit(km/h $\leftrightarrow$ mph, mm $\leftrightarrow$ inch):**
Press the upper side of the ESC main switch shortly(within one second). The unit change is only available before editing the tire rolling circumference.
- **Entering edit mode:** Turn key switch to "ON" position with pressing the upper side of the ESC main switch. At this time, the tire rolling circumference, "CAL", and vehicle speed shall be displayed.



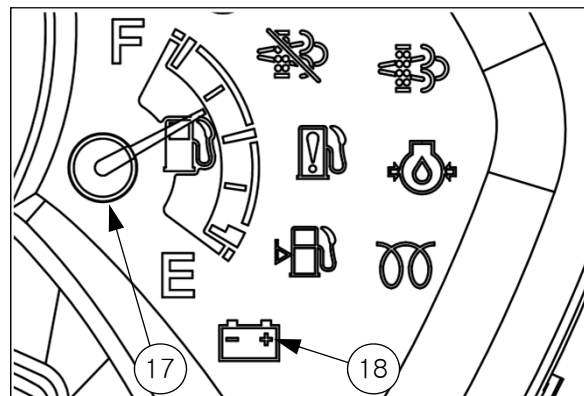
- **Editing tire rolling circumference:** In edit mode, the first digit shall blink at first. If pressing the upper side of the ESC speed up/down switch, the next digit shall blink. If pressing the lower side of the switch, the number is changed from "9" to "0" each time you press.

17 Fuel level gauge

- This gauge shows the fuel level in the fuel tank. If the needle indicates "E", fill the fuel tank immediately.

18 Battery charging indicator

- If this indicator is ON when the key switch is ON before starting engine, this means normal.
- If the indicator is ON while the engine is running, this means there is trouble in charging system. In this case, contact your authorized local dealer for check.



19 Low fuel level warning indicator

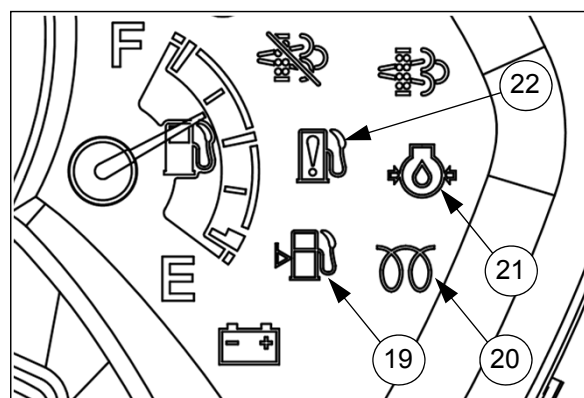
- When the fuel in the fuel tank is under minimum level, this indicator shall be ON.
- If this indicator turns on, fill the fuel tank immediately with fuel.

20 Cold start aid indicator

- If the cold start aid device is working, this indicator shall be ON. After the indicator is OFF, start the engine.

21 Engine oil pressure indicator

- If this indicator is ON when the key switch is ON before starting engine, this means normal.
- If the indicator is ON while the engine is running, stop the engine and check the engine oil level. If the indicator is ON even if the oil level is normal, contact your authorized local dealer for check.

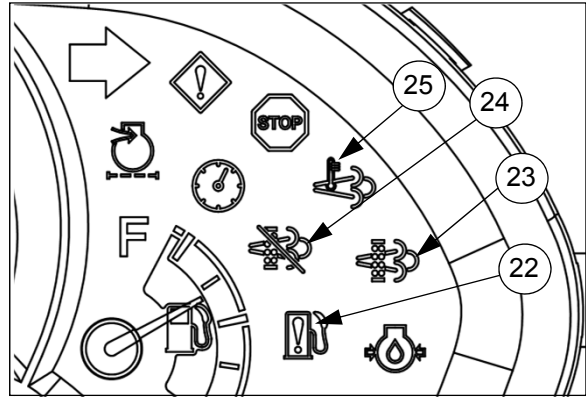


22 Fuel filter warning indicator

- When there is a restriction or excess water in the fuel filter, this indicator shall be ON.
- Remove water in the fuel filter. (See chapter 5-5-(1) in this manual)

23 DPF Regeneration indicator

- When the regeneration process in the DPF is working, this indicator shall be turned on with continuous light. It is not a failure but normal operation.
- **If this indicator is blinking, it means that the soot is over accumulated in the DPF. Comply with the instructions of the chapter 3-1-(8), "DPF switch" .**
- For further information about this indicator, See page 3-13.



24 DPF regeneration inhibited indicator

- When the DPF switch is pressed to **Inhibited regeneration mode**, this indicator shall be ON and the regeneration of the DPF shall be halted.

25 Exhaust gas temperature high indicator

- When the regeneration process in the DPF is working and the DPF temperature is over the designated temperature, this indicator shall be turned on with continuous light.

26 Stop lamp indicator

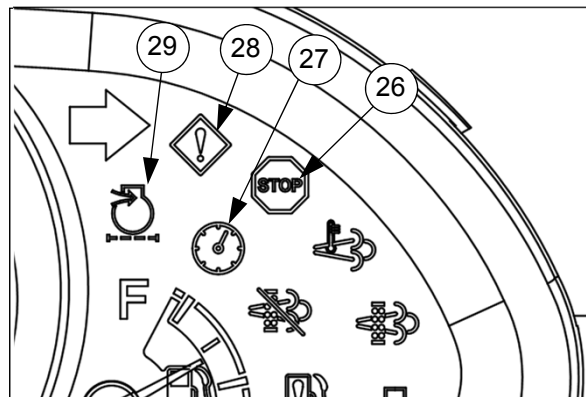
- If there is any significant error on vehicle control, This indicator shall be ON. Contact your authorized local dealer for check.

27 Engine Speed Cruise control(ESC) indicator

- This indicator is turned on when operating ESC main switch to ON position and Engine Speed Cruise control(ESC) is ready.

28 Vehicle control error warning indicator

- If there is any significant error on vehicle control, This indicator shall be ON. Contact your authorized local dealer for check.

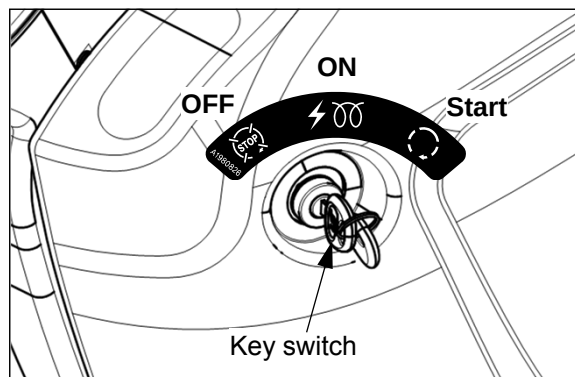


29 Air cleaner service indicator

- If the air cleaner element is clogged, and the differential pressure is increased, this indicator shall be ON.
- After stopping the engine, clean or replace the filter element with a new one.

(2) Key switch

- **OFF** - power off (engine stop)
- **ON** - power on & automatic glow
- **Start** - engine start

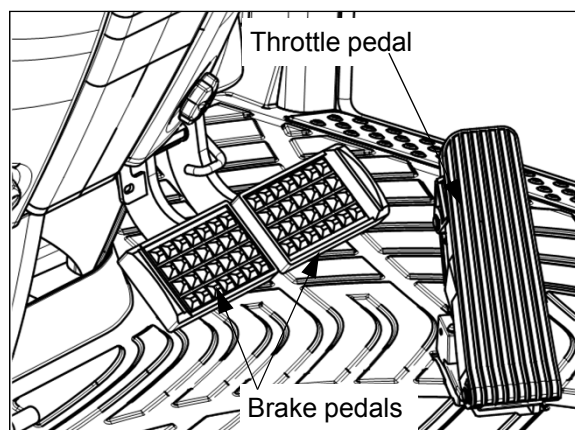


Caution

- ▶ Because the safety switch for start is engaged, start the tractor after pressing clutch pedal.
- ▶ If the tractor is not in use, the ignition key should be removed.

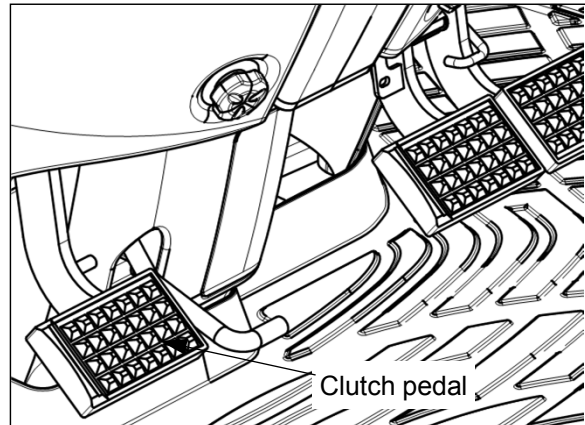
(3) Throttle pedal

- This pedal is used when driving on road.
- When using the throttle pedal, the throttle lever must be placed in “Low speed”.
- When pressing brake pedals with pressing the throttle pedal first, the engine speed shall be changed to low idle.
- When pressing the throttle pedal with pressing brake pedals first, the engine speed shall be controlled by throttle pedal depending on its stroke.
- There is a sensitive electric sensor on the throttle pedal. Do not remove or modify the throttle pedal arbitrarily.



(4) Clutch pedal

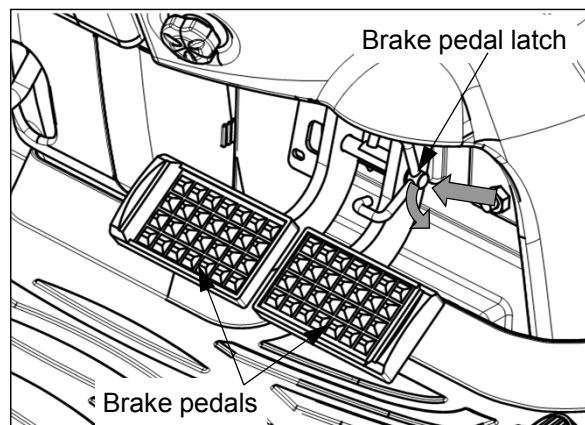
- This is used to engage or disengage the main transmission clutch for starting engine and shifting transmission gear.
- Depress the clutch pedal quickly and fully and release it slowly.
- When depressing the clutch pedal, If PTO mode switch is placed on ;
 - **MANUAL** : the PTO shaft shall **NOT** be stopped,
 - **AUTO** : the PTO shaft shall be stopped.



 Caution	▶ DO NOT ride your foot on the clutch pedal while driving the tractor. ▶ As the start safety switch is installed for the operator's safety, depress the clutch pedal fully for starting engine.
---	--

(5) Brake pedals

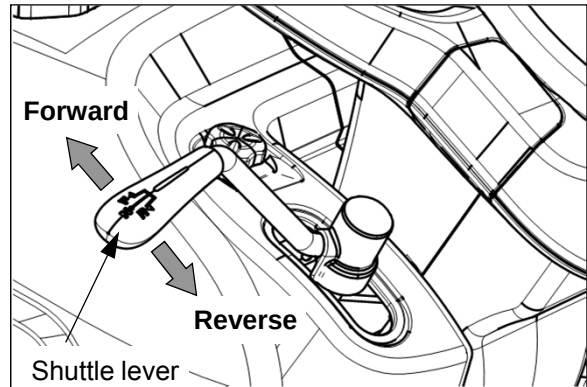
- When stopping the tractor, press both brake pedals together with depressing clutch pedal.
- If the brake pedals are not locked with pedal latch, left or right brake pedal can be operated independently. This one-brake pedal operation is useful to reduce the turning radius in field ground.
- DO NOT press the one-brake pedal while the differential lock is engaged. It may cause damage or failure of the rear axle.
- When brake pedals are pressed, 4WD will be engaged automatically to brake the front wheels.
- When pressing brake pedals with pressing the throttle pedal first, the engine speed shall be changed to low idle.



 Caution	▶ Must lock the brake pedals with the pedal latch while driving. - If pressing the one-brake pedal while driving, the tractor may turnover. ▶ DO NOT ride your foot on the brake pedals while driving. If not, it may cause damage or failure of the brake.
---	---

(6) Shuttle lever (Synchro shuttle)

- This is used to select Forward or Reverse.
- After depressing clutch pedal,
FORWARD : Push the lever forward.
REVERSE : Pull the lever backward.
- Before reversing the tractor, lower the engine speed and check the safety behind the tractor.
- If shifting F/R shuttle lever forward or reverse when the parking brake is engaged, the parking brake indicator shall blink with alarming buzzer. Before shifting the shuttle lever, HAVE TO RELEASE the parking lever.



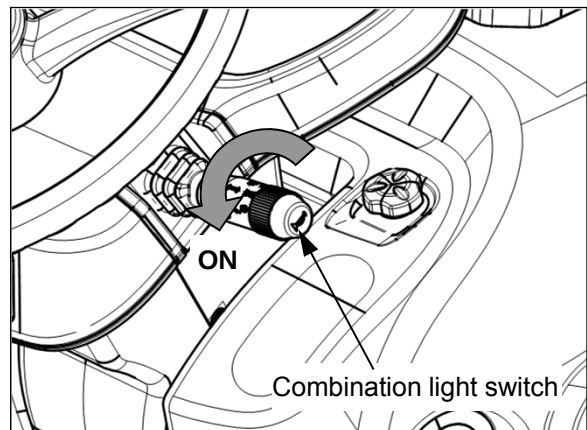
 Caution	► The synchro-shuttle shift lever allows any forward range or reverse to be shifted while the tractor is moving slowly. However, the clutch must be disengaged and the engaged by means of clutch pedal. Make sure to depress clutch pedal fully and release it gradually to take up load smoothly, but sudden gear shifting may cause transmission damage. It is recommended to stop the tractor before operating the shuttle lever.
--	--

(7) Combination light switch

1 Turning ON/OFF the lights

- To turn on/off the lights described as below, turn the switch to the position where the related symbol is marked.

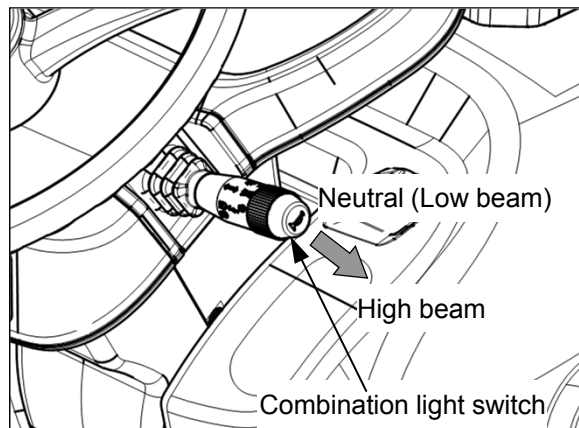
-  - Instrument panel and all lights OFF
-  - Instrument panel and side lights ON
-  - Instrument panel, side lights and headlights (Low beam) ON



 Caution	► When passing with other vehicles in the opposite lane at night, turn the headlights to low beam not to disturb oncoming cars.
--	--

2 Turning ON/OFF High beam

- When pushing the switch downward from neutral position, the switch shall be locked and the high beam shall be ON.
- To turn off the high beam, return the switch to neutral position.



Caution

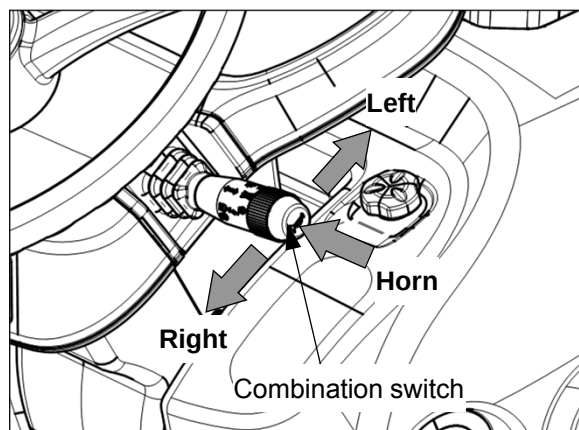
- When passing with other vehicles in the opposite lane at night, turn the headlights to low beam not to disturb oncoming cars.

3 Horn operation

- To sound off the horn, press the switch end to the inside.

4 Operating turn signal lights

- This switch is used to give information to other vehicles when turning to the left or right.
- If turning the switch to clockwise, the right turn signal lights and the indicator are blinking.
 - If turning the switch to counter-clockwise, the left turn signal lights and the indicator are blinking.



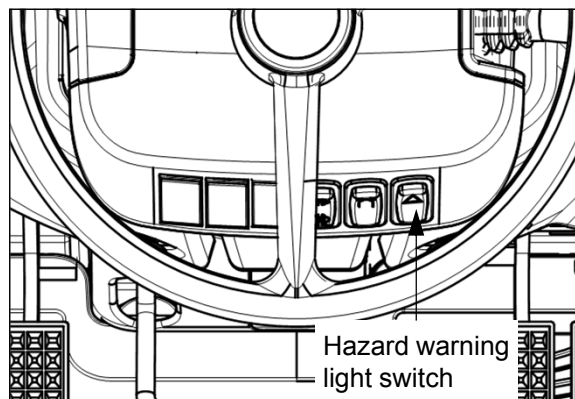
Notice

- When changing direction during driving on the road, operate turn signal light switch to inform other vehicles of your direction.

(8) Hazard warning light switch

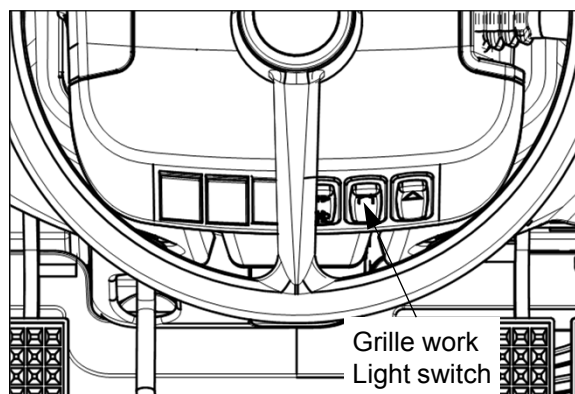
- This is used to warn other vehicles in case of emergency status. If you press the upper side of the triangle switch, all turn signal lights (front/rear, left/right) shall be blinking.

Notice	► If using the hazard warning lights for a long time, it may cause high electrical consumption and battery discharge.
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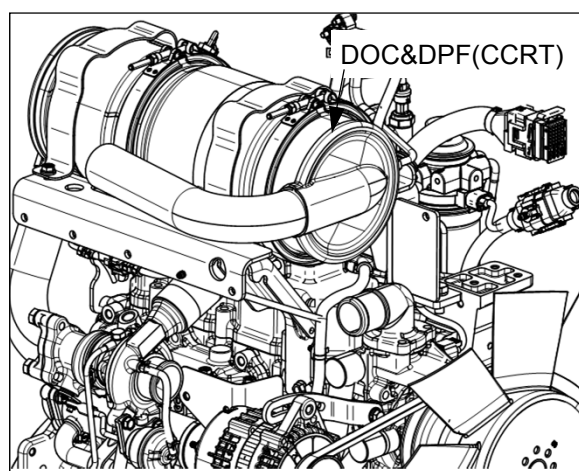
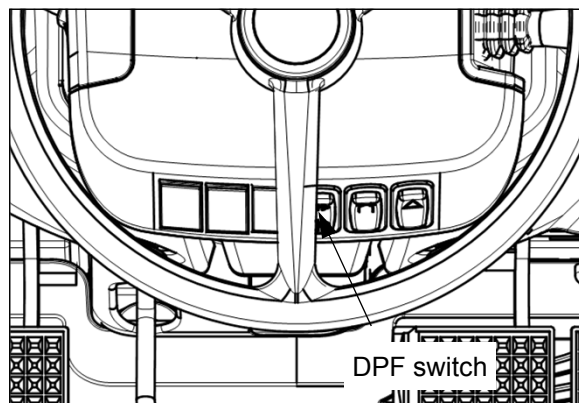
(9) Grille work light switch

- This is used to turn on/off the work light of the front grille.
- **ON** - Press the upper side of the switch.
- **OFF** - Press the lower side of the switch.



(10) DPF switch

- This switch is used to select the Regeneration mode or the Inhibited regeneration mode.
- **Regeneration mode** : If the soot is loaded over the designated level and the engine is warmed up enough, the DPF regeneration shall be processed automatically by ECU.
- **Inhibited regeneration mode** : The regeneration mode is disabled manually until operator inputs the signal for exiting this mode.



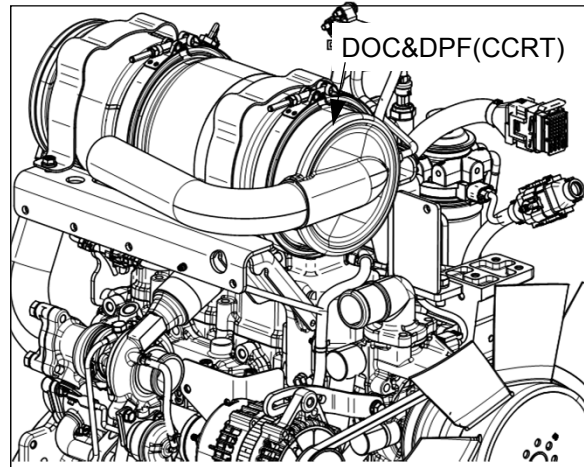
① Definitions of system components and operation

- The following terms will define the system components and operational modes.

System components and operation	Definition
Diesel Oxidation Catalyst (DOC)	a catalytic converter that reduces emission element such as hydrocarbons, carbon monoxide and unburned fuel.
Diesel Particulate Filter (DPF)	a filter that captures soot from the engine exhaust
Regeneration	This is the process of burning/cleaning of the soot that is contained in the DPF.
Inhibited regeneration	The regeneration process is disabled by the use of the DPF switch.

② DOC&DPF(CCRT)

- The Diesel Oxidation Catalyst (DOC) and the Diesel Particulate Filter (DPF) is to reduce engine exhaust hydrocarbons, carbon monoxide and other toxic gases. This system converts exhaust emissions to harmless carbon dioxide and water. The DPF also traps Particular Matter (PM)
- To meet Tier 4 emission regulations, the CCRT(Catalyzed continuous regenerating trap) integrated with DOC and DPF combination is installed on your engine.
- It is very important to read this operator's manual and understand the safe operation of your tractor. If you have any questions in the operation of this emission system, please contact an authorized local LS tractor dealer.



 Caution	► Burn hazard ! During the Diesel Particulate Filter (DPF) regeneration process, the exhaust stack and fixed hood area becomes extremely hot. Allow area to cool before servicing or working near the exhaust system components. Failure to comply could result in minor or moderate injury.
---	--

 Warning	► Fire hazard! During the Diesel Particulate Filter (DPF) regeneration process, the exhaust stack and fixed hood area becomes extremely hot. Park the machine outside and away from combustible or highly flammable material. Failure to comply could result in death or serious injury.
---	--

③ Fuel and engine lubrication oil specification

- Fuel specification
Use only Ultra low sulfur diesel fuel (S15) in your tractor.

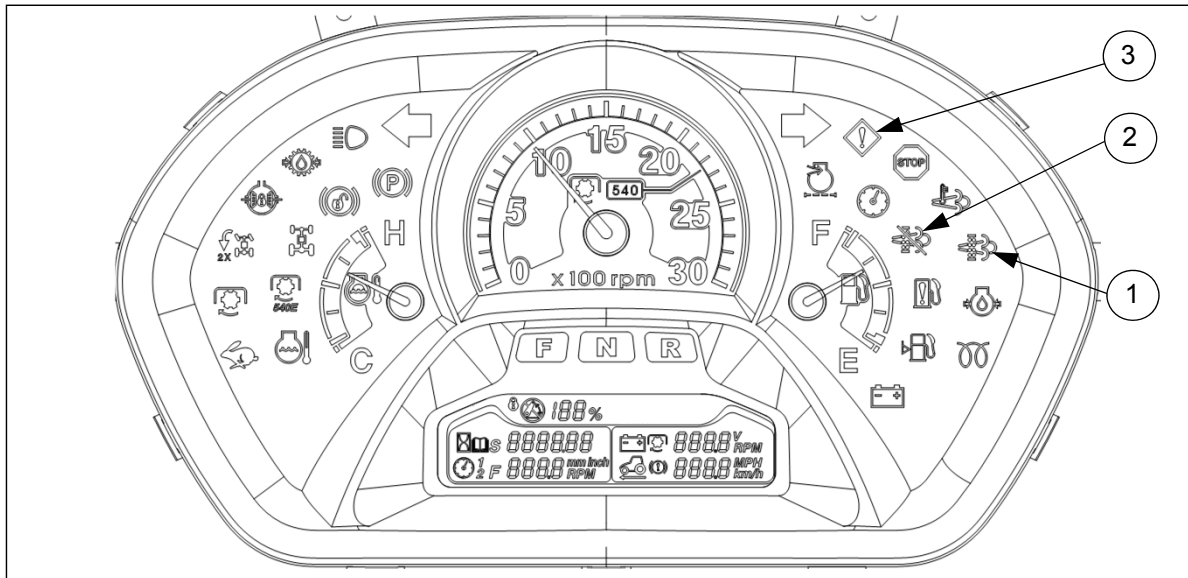
NOTICE	► Use of diesel fuel other than Ultra low sulfur fuel may adversely affect the engine and the DPF performance.
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- Engine oil specification
Use only DPF compatible (CJ-4) oil in your tractor engine.

NOTICE	► Use of any engine oil other than (CJ-4) may clog the DPF earlier than expected and fuel usage may increase.
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④ Indicator illumination on instrument panel

- The indicators related to the DPF regeneration have several illumination figures and its meanings as follows. Read carefully and keep in mind the instructions well.



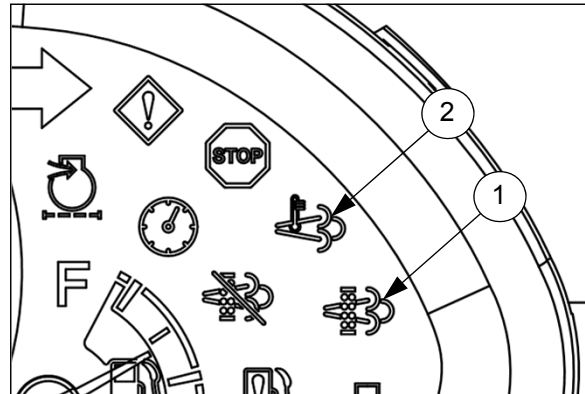
Indicators	figures	Possible cause	Symptom & Actions	Remarks
1. DPF regeneration indicator	Continuous ON	When the regeneration is processing.	- Normal state	 +  ON ON
	BLINK(1sec)	When the soot's rate is over 120%	- Press and hold the upper side of the DPF switch over three second for regeneration.	 BLINK (1sec)
	BLINK(0.5sec) + Engine error warning indicator(3)	When the soot's rate is over 150%	Engine power reduction. HAVE TO contact your authorized local dealer for check.	 +  BLINK (0.5sec) ON
2. DPF regeneration inhibited indicator	Continuous ON	When the Inhibited regeneration mode is working	DPF regeneration is delayed or stopped.	 ON

⑤ Regeneration mode

- In this mode, the operator does not have to take any actions, the system is activated automatically by the engine electronic controller.

NOTE : The regeneration is the normal operating mode.

- The regeneration shall be activated by ECU ;
 - When soot's rate **reaches 100% or more.**
 - When the engine **is warmed up enough.**
 - When **the DPF switch is not pressed to the Inhibited regeneration mode.**



NOTE : Regeneration shall be lasted for approximately 15 to 25 minutes.

- During the regeneration, the DPF regeneration indicator(1) and DPF temperature indicator(2) shall be turned on.
- In case of turning off the engine while the regeneration is processing, the regeneration is to resume again when restarting the engine.

NOTICE	► If engine is turned off during the regeneration, soot will not be completely burned and may increase fuel consumption. KEY-OFF during regeneration mode is not recommendable because too short operation won't finish regeneration mode, So, we recommend to users to operate until all indicator lights are turned off without Key switch OFF.
---------------	--

 Warning	► Fire hazard! During the Diesel Particulate Filter(DPF) regeneration process, the exhaust stack and fixed hood area becomes extremely hot. Park the machine outside and away from combustible or highly flammable material. Failure to comply could result in death or serious injury.
--	---

⑥ Inhibited regeneration mode

NOTICE : Only use this mode when regeneration needs to be delayed or stopped because of an operation condition that may risk a fire hazard due to high exhaust temperatures during regeneration.

NOTE : Even if the DPF regeneration indicator(1) is ON during the regeneration process, the inhibited regeneration mode can be set.

The regeneration mode can be delayed or stopped by the use of the DPF switch(3) that is located on the left-hand side of the dash.

To set the inhibited regeneration mode :

1. Press down the lower side(B) of the DPF switch(3). And then DPF regeneration inhibited indicator(2) shall be turned on.

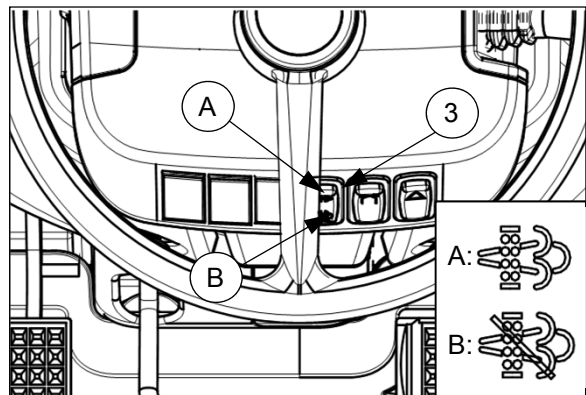
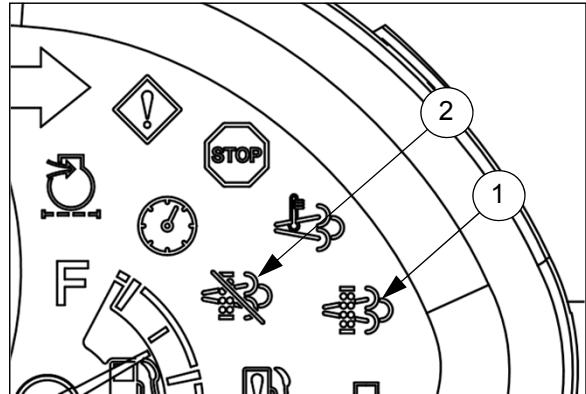
NOTICE : When tractor arrives at a safe regeneration location, press again the lower side(B) of the DPF switch to exit the Inhibited regeneration mode.

If not, excessive soot in the DPF may overload the emission system and result in a reduction of engine power.

To exit the Inhibited regeneration mode (To go to the regeneration mode) :

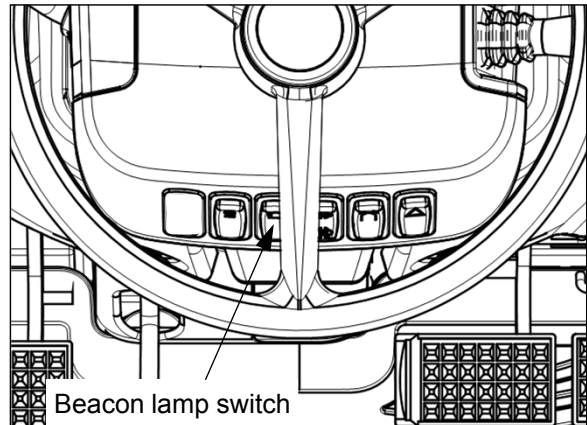
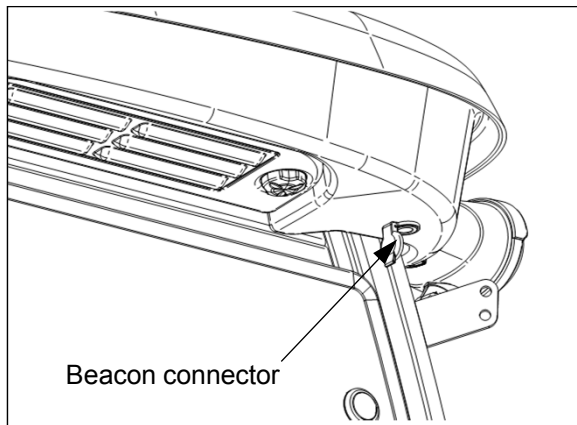
1. Press down the lower side(B) of the DPF switch(3) again for only exiting the inhibited regeneration mode.
2. Press and hold the upper side(A) of the DPF switch(3) for over one second to exit the Inhibited regeneration mode and to execute the regeneration mode.
3. When inhibited regeneration mode has been exited, the DPF regeneration inhibited indicator (4) shall be turned off.

NOTE: If the tractor is shut off during the inhibited mode, when restarting the tractor, the regeneration system will return to the regeneration mode.



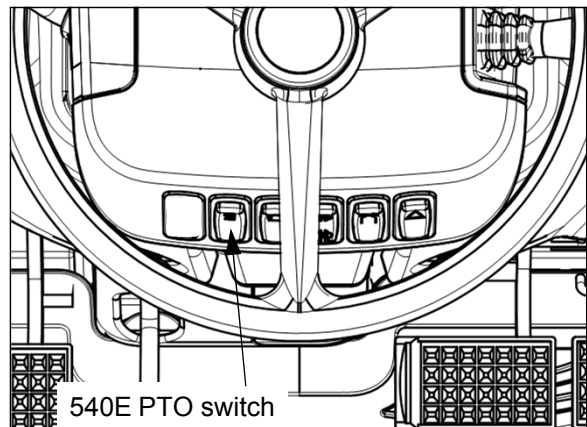
(11) Beacon lamp switch (if fitted)

- It is used to turn on/off the beacon lamp connected to beacon connectors. The beacon connectors are installed on the left and right-hand side under the cabin roof.
- **ON** - press upper side of the switch.
- **OFF** - press lower side of the switch.



(12) 540E PTO switch (if fitted)

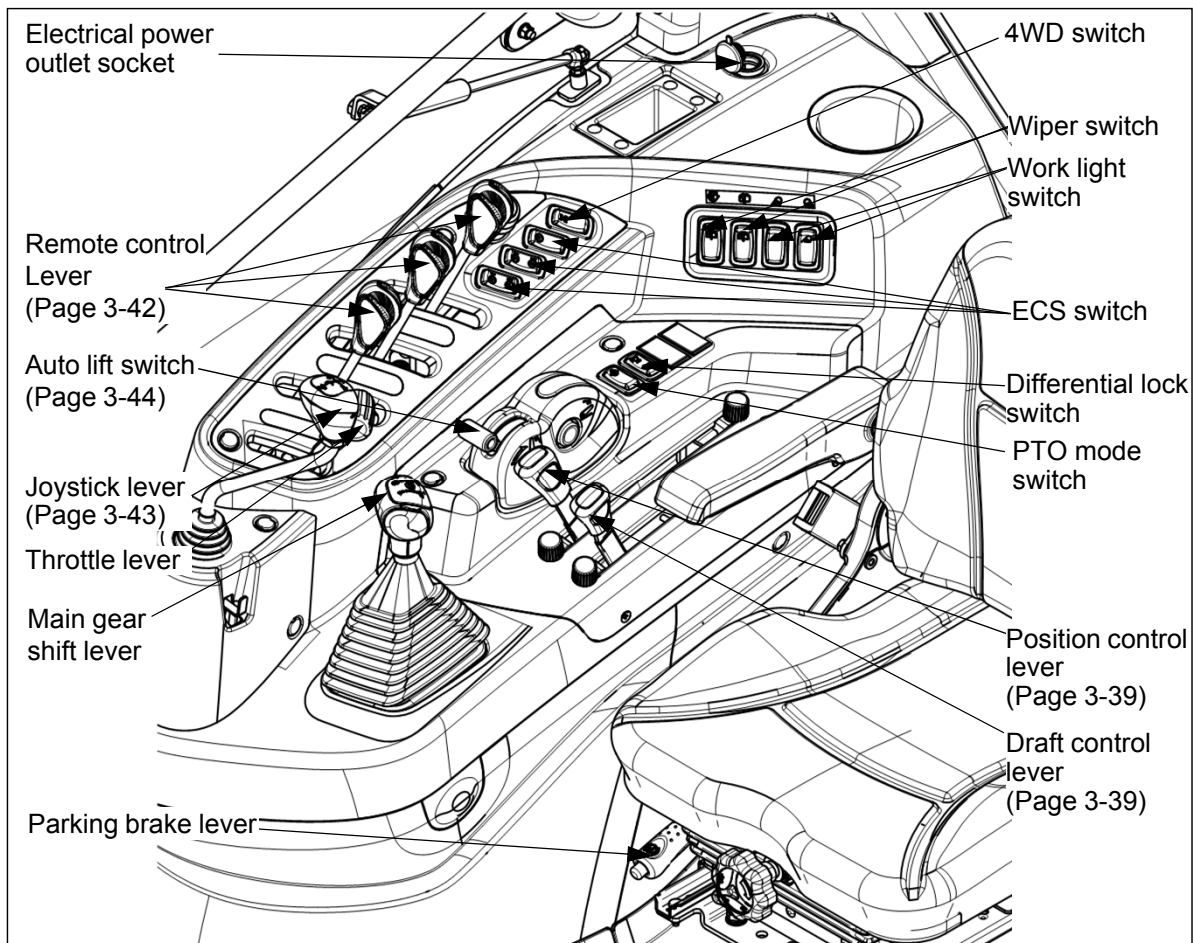
- It is used to turn on/off the 540E PTO operation mode when working in the field.
- In this mode, the engine maximum speed shall be restricted up to the designated engine speed related to the 540 PTO speed for economic PTO operation.
- When the PTO gear lever is in 750/540E rpm position and the PTO switch is turned on, if pressing this switch to "ON" position, the 540E PTO mode is ready.
- **ON** - press the upper side of the switch.
- **OFF** - press the lower side of the switch.



 Caution	► If placing the PTO switch or 540E PTO switch to "OFF" position or placing the PTO gear lever to other position except 750/540E position while the engine maximum speed is restricted, The 540E PTO mode may be exited and the engine speed can be suddenly increased. ► Before exiting the 540E PTO mode, lower the engine speed to idle rpm.
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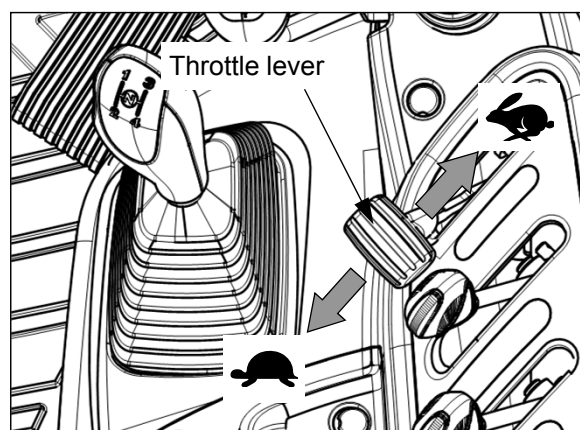
3-2. Right-hand controls and Cabin pillar

Important to owner, read carefully



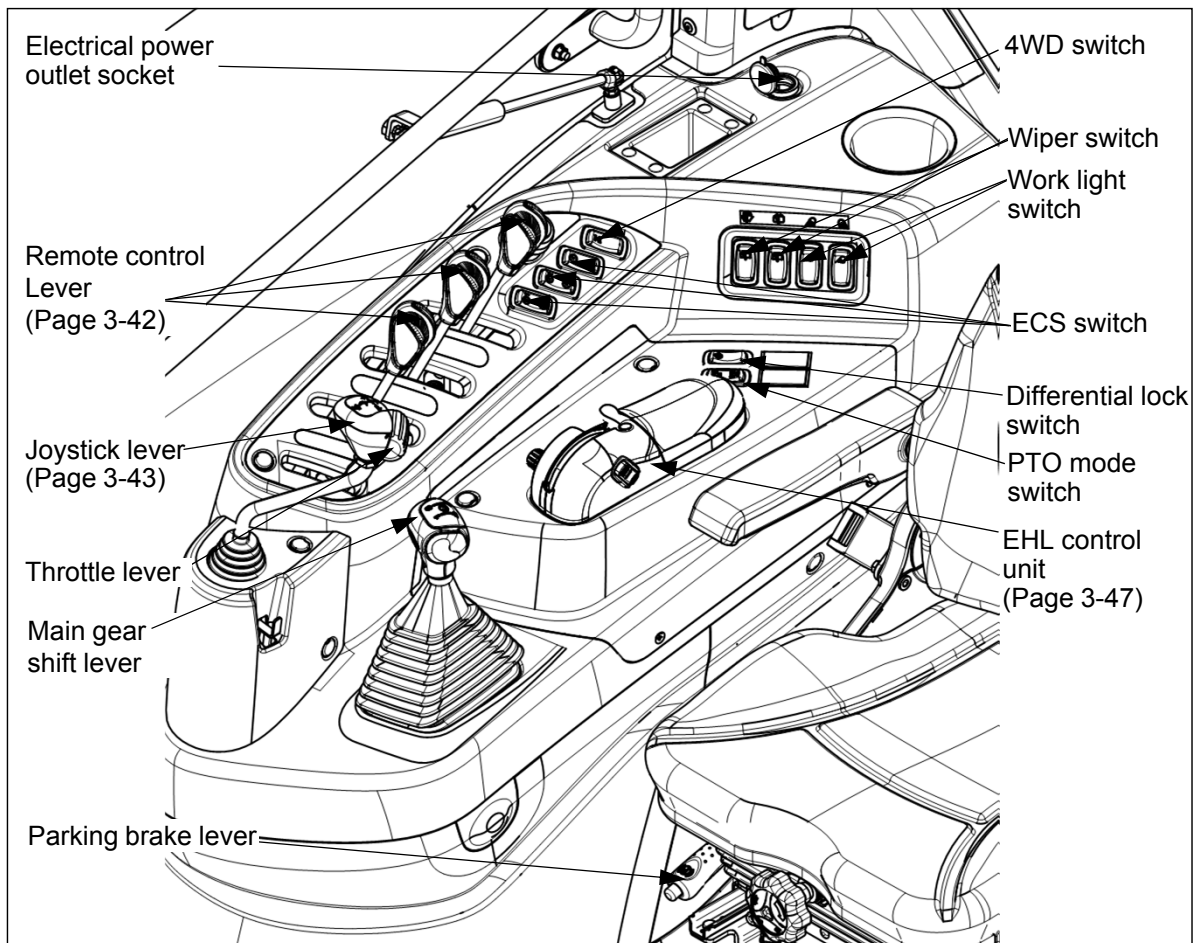
(1) Throttle lever

- It is used to control the engine speed in field operation. DO NOT use while driving on public road. Use the throttle pedal at this time.
 - **Low speed** : Pull the lever backward
 - **High speed** : Push it forward.
- There is a sensitive electric sensor on the throttle lever. Do not remove/modify it arbitrarily.



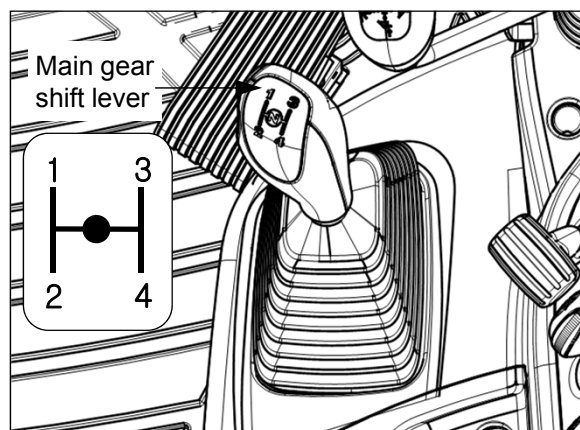
3-2. Right-hand controls and Cabin pillar

Important to owner, read carefully



(2) Main gear shift lever

- Four speed selection is available.
- Main gear shift lever can be operated while driving by depressing clutch pedal without stopping tractor completely due to synchromesh gears.



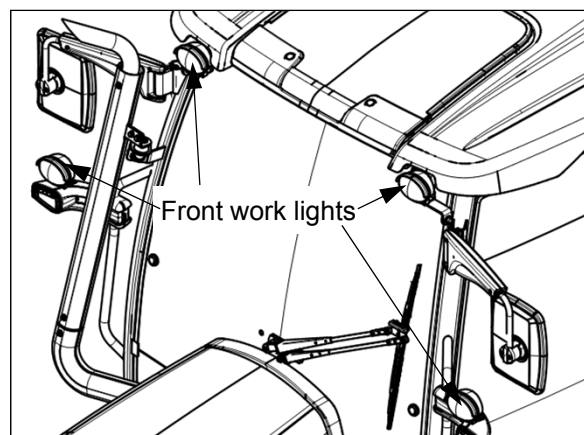
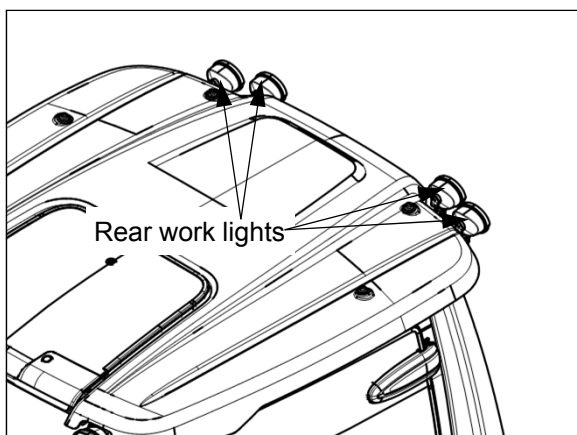
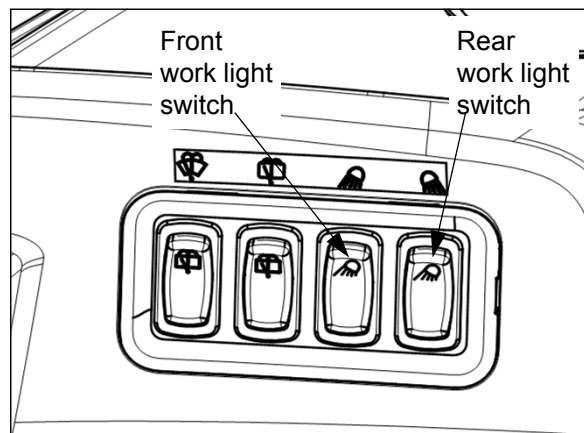
Notice

► Operate main gear shift lever by correct "H" pattern. If operated diagonally, it may cause a failure.

(3) Work light switch

① Cabin type (Front, Rear)

- This is used to turn on the front/rear work lights.
- **ON** - Press the upper side (symbol part) of the switch.
- **OFF** - Press the lower side of the switch

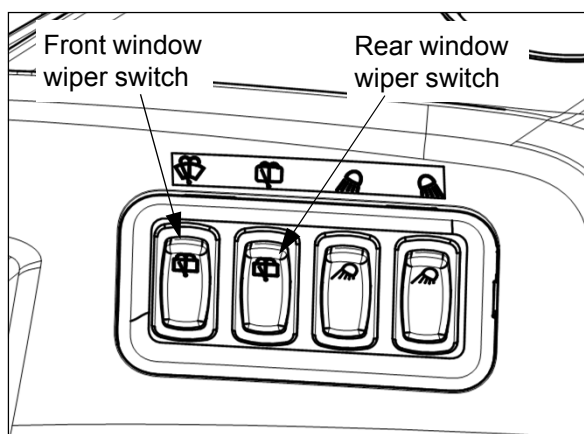


Caution

► When driving on the road at night, do not let the rear work light stay "ON". It may cause a disturbance to the driver of the following car.

(4) Window wiper switch (Front, Rear)

- This switch is used for operating front and rear window wiper.
- Press the upper side of its switch for operating only the front/rear wiper.
- If you press and hold the upper side of the switch again, the washer liquid shall be sprayed out.



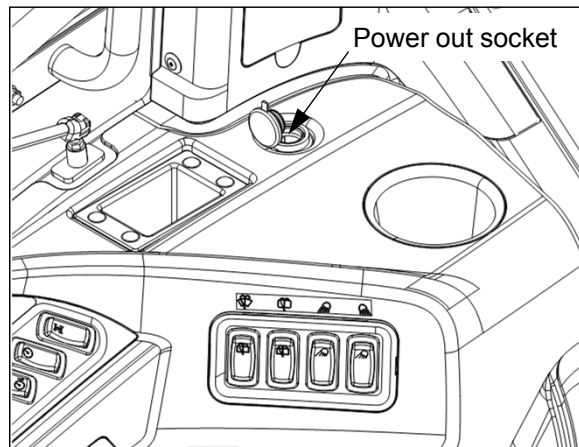
Caution

► Use wind shield washer liquid for automobile in winter time.

► Do not operate the wiper without wind shield washer liquid, it may cause damage to the wiper motor.

(5) Electrical power outlet socket (Cabin only)

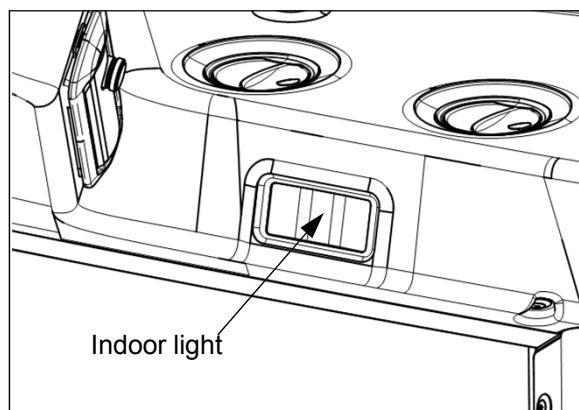
- This is used to withdraw the electric power for charging of the cigarette lighter jack or cellular phone.
- In case of using cigarette lighter jack (optional), If pushing the cigarette lighter jack into the socket, the heated coil can be used as an alternative of lighter.
- In case of using as power supply (12V), use the cellular phone charger less 10A.



- ▶ When using a cigarette lighter jack, cares must be taken not to touch the heated coil. The heated coil is very hot and may cause the danger of a burn.

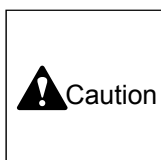
(6) Indoor light (Cabin only)

- Press the lower side of indoor light to turn on the light.
- Press the lower side of indoor light again to turn off the light.



(7) Audio player (Cabin only) (if fitted)

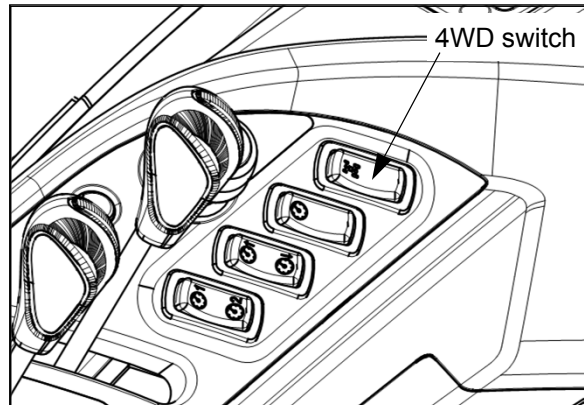
- Refer to the attached user's manual for Audio player.



- ▶ To ensure safe operation, avoid turning up the player volume so high/loud.
- ▶ Do not use a headset while driving tractor.

(8) 4WD switch

- Press the upper side of switch for Four wheel drive.(4WD)
- Press the switch lower side for 2WD.
- Front wheel drive (4WD) is effective for the followings.
 - When traction is needed in plow ground.
 - When working on slippery ground.
 - When working with tiller on hard ground.
 - When crossing a ridge

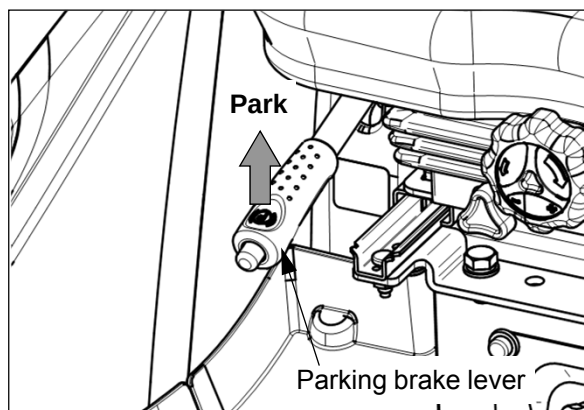


Caution

- ▶ When driving on public road, disengage the 4WD. If not, it may cause damage of drive line and serious accident. After working, before coming out from the field, select 2WD.
- ▶ When driving the tractor at high speed while the 4WD is engaged, sharp steering may cause a accident.

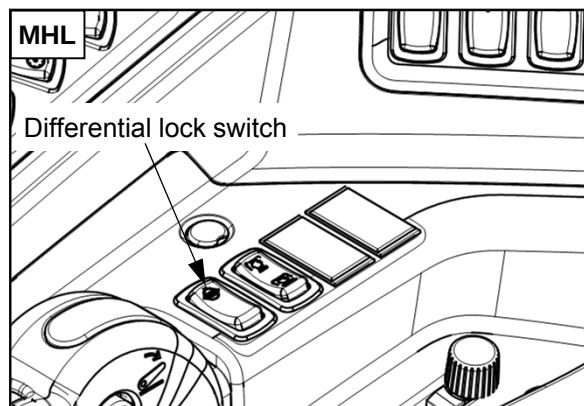
(9) Parking brake lever

- This lever is used to apply the parking brake. Pull it upward with pressing the brake pedals after locking brake pedals each other with brake pedal connecting pin.
- To disengage the parking brake, pressing the brake pedals, and push the lever downward with pressing the button of lever.

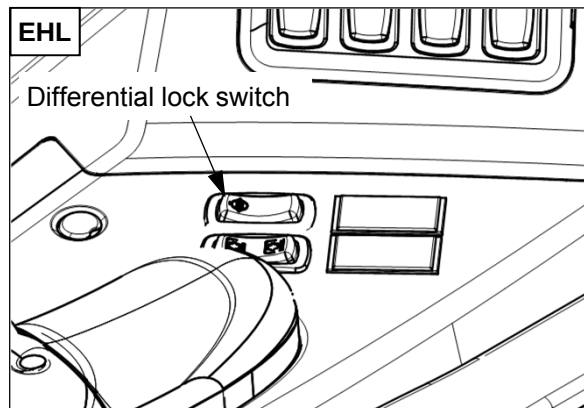


(10) Differential lock switch

- This is effective for working on slippery ground. If the tractor cannot go forward as one side rear wheel is slipping, depress the clutch pedal and press the upper side of the differential lock switch.
- If engaged, both rear wheels will rotate at a same speed and make it possible to move. But, it disturbs steering operation. After escaping from slippery ground, release the differential lock.



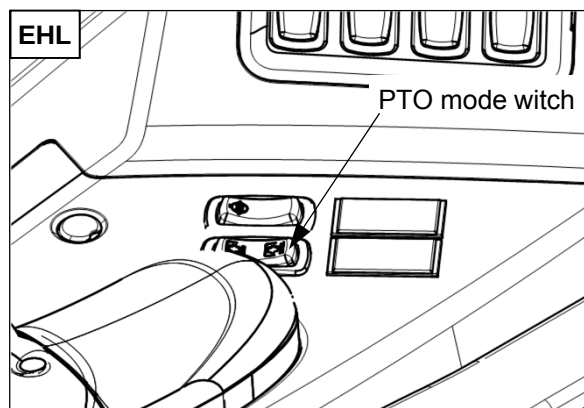
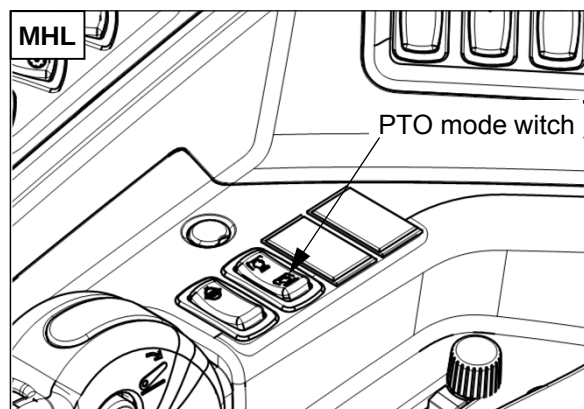
- Push the lower side of the switch or press down the brake pedals once to release the differential lock. If the traction of rear wheels is equalized, the lock is released automatically.
- If the differential lock does not released, i.e. when turning to the right or left, the turning radius is larger than normal operation, depress the clutch pedal once and press one-side brake pedal slightly for a second, and then the other.



 Warning	▶ Do not turn the tractor while the differential lock is engaged. ▶ Do not use the differential lock while driving on the road. ▶ Stop or slow the tractor before engaging the differential lock.
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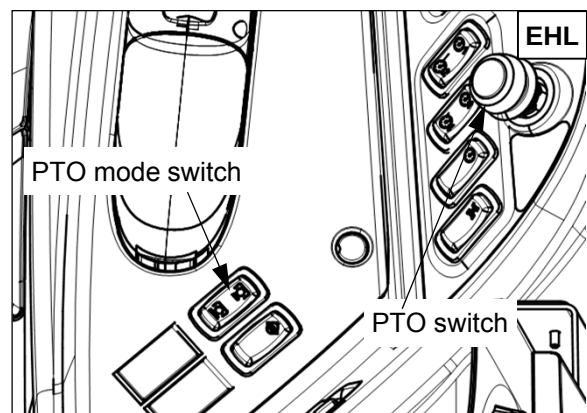
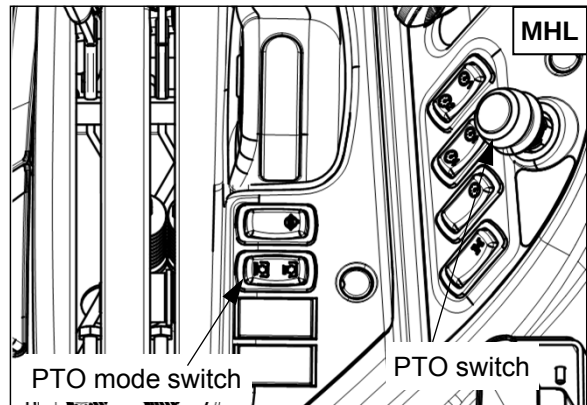
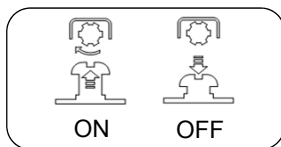
(11) PTO mode switch (optional)

- It is used to select **AUTO** or **MANUAL** mode of PTO operation
- When the PTO mode switch is placed on ;
 - **MANUAL** : PTO shaft will rotate independent on the clutch pedal or position control lever.
 - **AUTO** : If pressing clutch pedal or lifting rear implement over the specified position, the PTO shaft shall be stopped.



(12) PTO switch

- The engine starts only when PTO switch is placed in OFF position for safety.
- After starting the engine, you must comply with the operation procedure of the PTO switch as follow.
 1. Place the PTO gear lever to desired position.
 2. Select the PTO mode switch to “**AUTO**” or “**Manual**” position.
 3. Pull the PTO switch with pressing the lock button of the switch to engage the PTO. The PTO operation indicator shall be ON .
 4. If you want to stop the PTO temporarily while operating, push the PTO switch in OFF position. The PTO shaft shall be stopped.

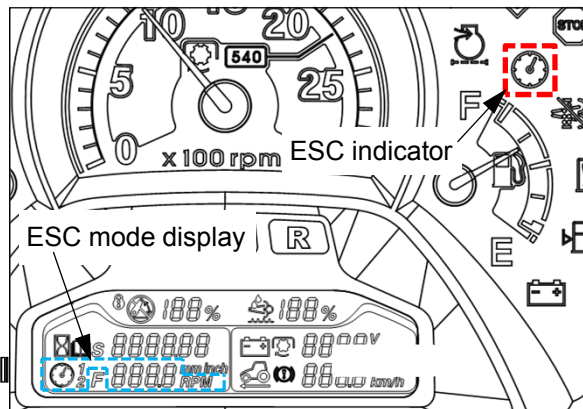
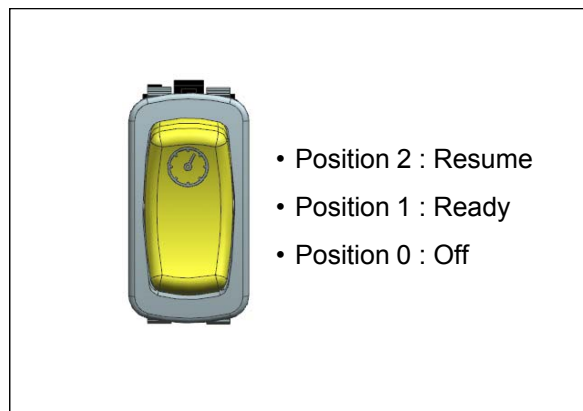
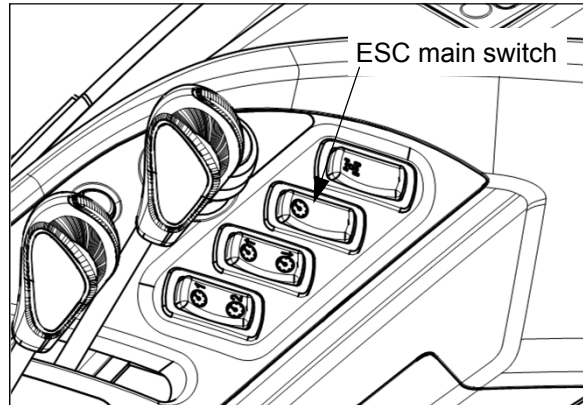


 Warning	▶ Before attaching or checking the PTO driven equipment, - Always place the PTO switch in OFF position, and PTO gear lever in NEUTRAL position. ▶ If the PTO switch is placed in MANUAL position, PTO rotates even if the implement moves up to upper limit. Pay attention to the surroundings to prevent a accident. ▶ Do not engage the PTO at high engine speed. Sudden engagement can cause damage to some implements and PTO clutch. Engage PTO at low RPM, and then raise the engine speed up.
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(13) Engine Speed Cruise control (ESC) switch

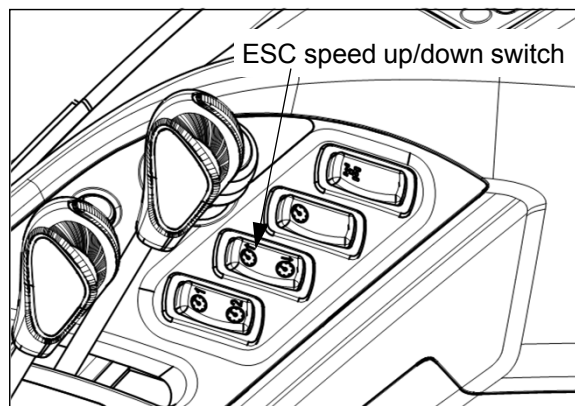
① ESC main switch

- This switch is used to enable Engine Speed Cruise control(ESC) function.
- If pressing the ESC main switch from position 0 to position 1 (**Off → Ready**),
 - ESC indicator on instrument panel shall be blinked.
 - Engine speed stored on ECU shall be displayed on LCD panel.
- If pressing the ESC main switch from position 1 to position 2 (**Ready → Resume**),
 - ① (if pressing below 2 second) – ESC indicator shall be ON and engine speed cruise control (ESC) shall begin.
 - ② (if pressing over 2 second) – current engine speed shall be stored on ECU and the stored engine speed shall be blinked 3 times on LCD panel.
- To exit the ESC control,
 - Press the lower side (“Off position”) of the ESC main switch or press down the brake pedals.



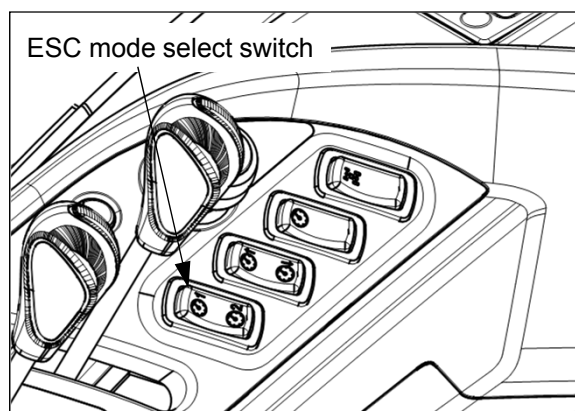
② ESC speed up/down switch

- This switch is used to adjust the engine speed for ESC when the ESC is working.
- If pressing the upper/lower side of the switch, the engine speed shall be ;
 - **Upper side : Increased.**
 - **Lower side : Decreased.**



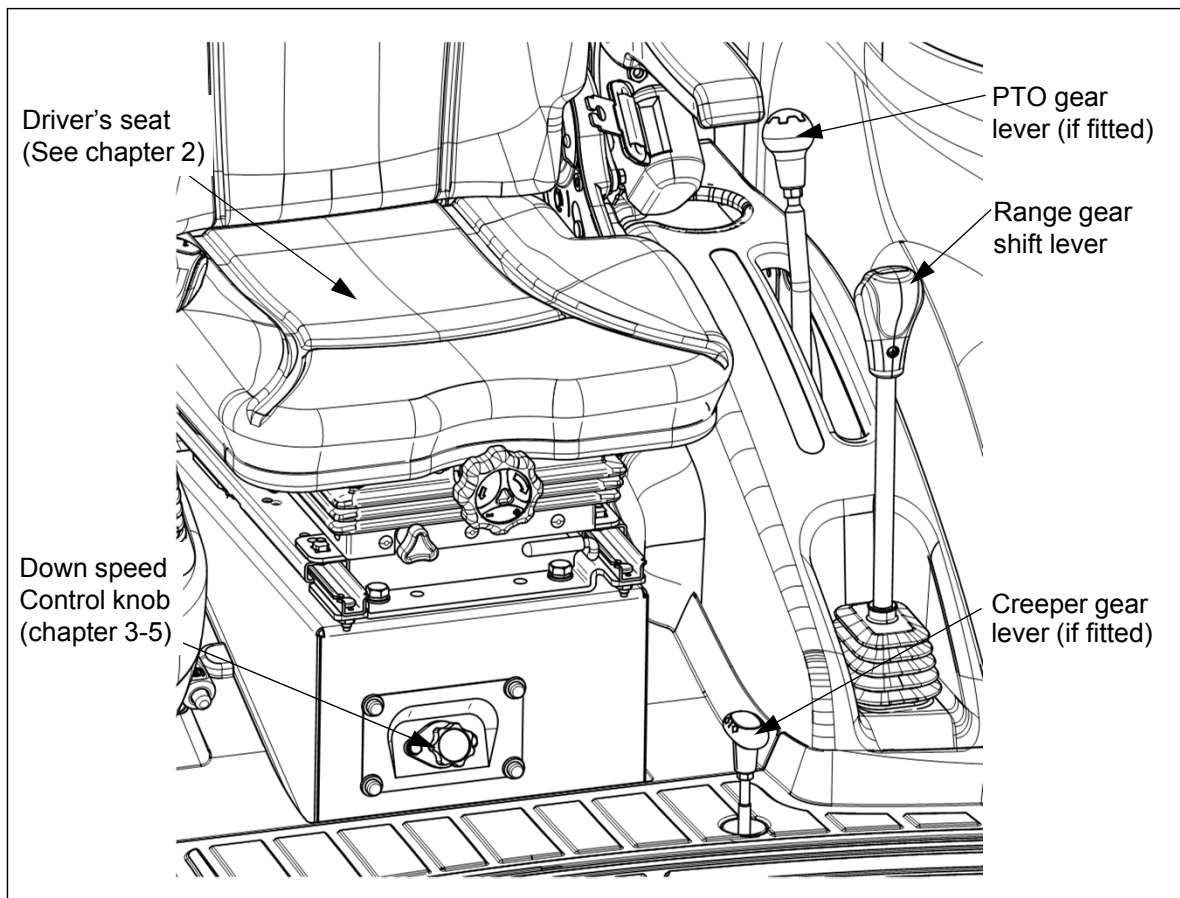
③ ESC mode select switch

- This switch is used to select an engine speed cruise control while the ESC is working.
- Two ESC mode is available.
- Press the upper or lower side of the switch to select an engine cruise control mode.



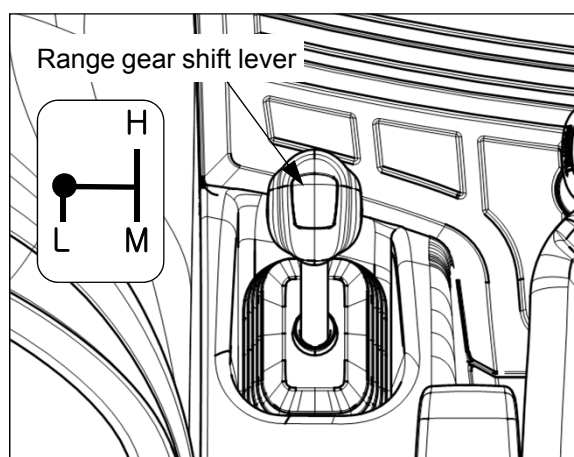
3-3. Left-hand controls

Important to owner, read carefully



(1) Range gear shift lever

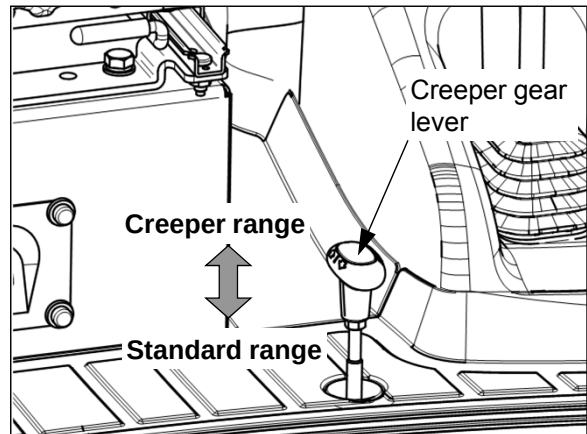
- Three speed gear selection is available.
- Before operating range gear shift lever, HAVE TO STOP the tractor completely.
- When creeper gear is engaged, "H" speed range is not available. Before shifting the range gear shift lever to "H" range, move the creeper gear (if fitted) to standard speed range.



(2) Creeper gear lever (if fitted)

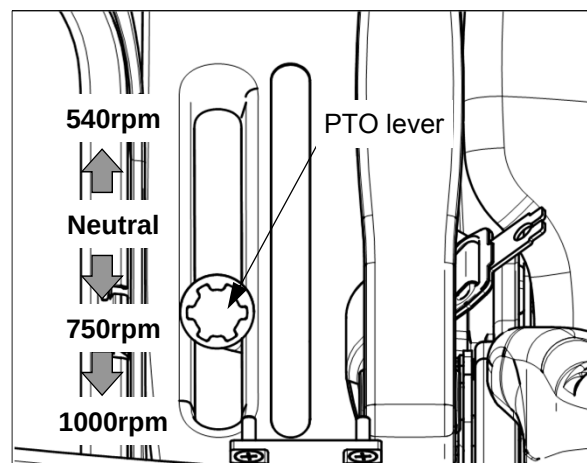
- If pulling this lever upward, the creeper gear is connected (ON), and if pushing it downward, the creeper gear is disengaged. (OFF)

 Caution	► As the driving force of the rear axle is very high when working in creeper speed range, the machine may not stop even if you press the brake pedals. In this case, press the clutch together.
--	---



(3) PTO gear lever

- 540 / 750 / 1000 rev/min and neutral position is available.
- Before operating the lever, press the clutch pedal and put PTO switch to **OFF** position, and stop the PTO shaft completely.

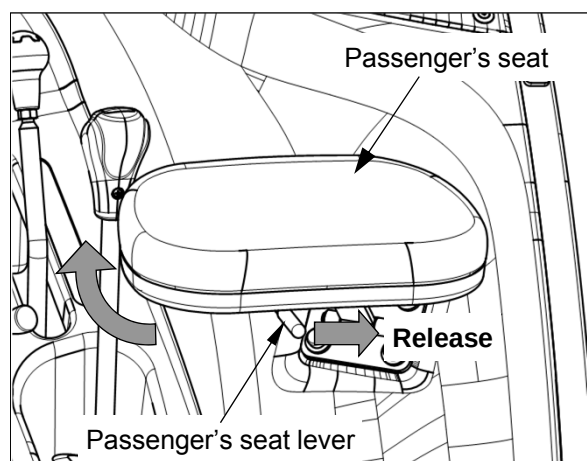


 Caution	► If the PTO gear lever is NOT engaged smoothly, lift up and down on implement to align the drive shaft.
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(4) Passenger's seat (if fitted)

- When using the seat, just lift the seat to the locked position.
- When folding the seat, push the passenger's seat lever to the outside and fold it down.

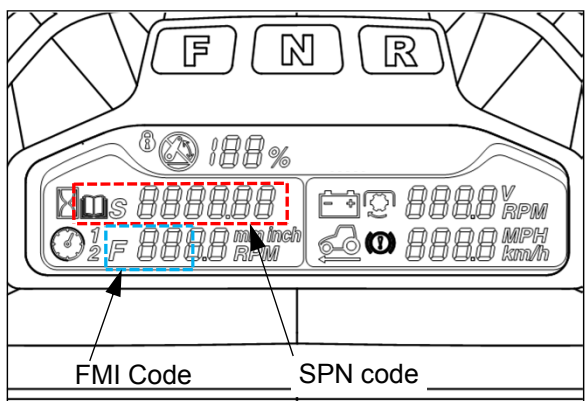
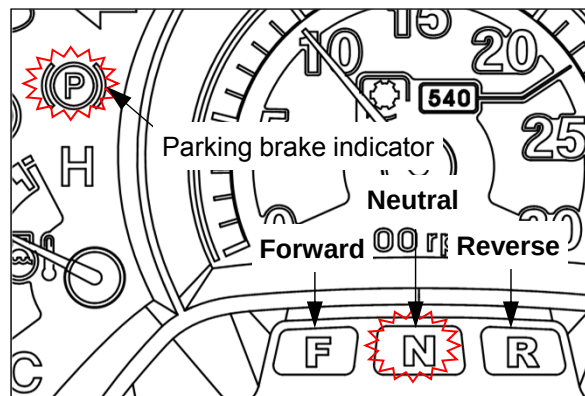
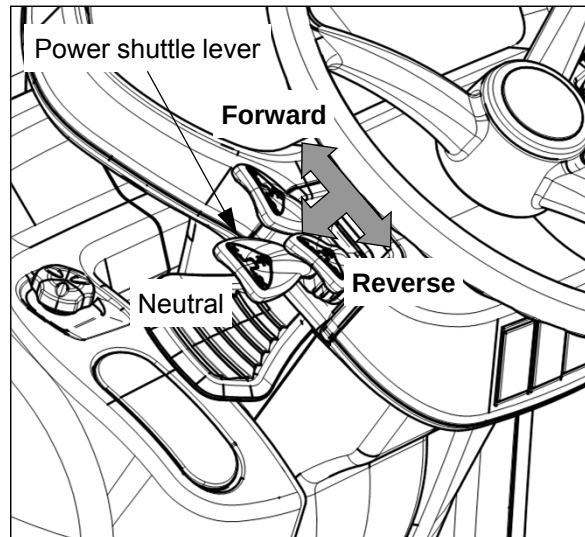
 Warning	► This passenger's seat is an application for training or education about the tractor. DO NOT ride people on the seat while driving on road.
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3-4. Power Shuttle System (PSS) (if fitted)

(1) Power shuttle lever (PSS)

- Your tractor has an advanced electro-hydraulic forward and reverse system which controls the movement (Forward/Reverse/Stop) of the tractor by engaging or disengaging the multi-disk clutches.
- This system shall provide you more convenient forward-reverse operation than mechanical synchro-shuttle system.
- To change the Forward/Reverse, after lifting up the power shuttle lever, just push it forward or pull it back without depressing clutch pedal.
- Before reversing the tractor, lower engine rpm and check behind you.
- If transmission oil temperature is below 10°C (50°F), the neutral (N) indicator on the instrument panel shall blink to inform you that warm-up is needed. If the oil temperature goes higher than 10°C (50°F), the indicator shall be turned off automatically.
- If the oil temperature is considerably lower than proper level, a shock due to sudden engagement of the power shuttle clutch may happen. Before operating the power shuttle lever, be sure to warm-up the engine and transmission oil sufficiently in cold weather.
- If shifting power shuttle lever forward or reverse in the state of vacant driver's seat, the tractor does not move with alarming buzzer. HAVE TO SEAT IN DRIVER'S SEAT.
- If shifting power shuttle lever forward or reverse when the parking brake is engaged, the parking brake indicator shall blink with alarming buzzer. Before shifting the shuttle lever, HAVE TO RELEASE the parking lever.



Warning

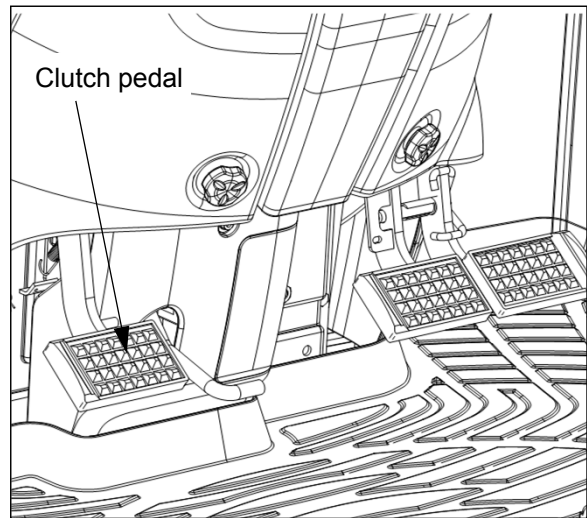
► When starting or shifting the power shuttle lever on a slope, always press down the brake pedals first, and release them at the moment when the vehicle starts. The vehicle can be moved forward or slipped backward during the engaging time of the clutch. It may cause roll-over accident. BE CAREFUL !

- If the hydraulic pressure of the shuttle system goes lower than proper level during operation, corresponding error code (SPN, FMI code) shall be displayed on the instrument panel with continuous alarm. At this time, move the shuttle lever to neutral position first. DO NOT try to operate the tractor any more, because the clutch engagement under a lower pressure can cause damage to the clutch plate even for a few seconds. Contact your authorized local dealer immediately to get some instructions or to check the problem. Even though the alarm sounds, the tractor can be moved restrictively for escaping from an emergency state.

 Caution	▶ Before shifting the main gear shift lever or range gear shift lever, depress the clutch pedal fully to disengage the clutch completely. If not, it may cause damage to the transmission gear. ▶ To start the engine, you have to place the shuttle lever in neutral position and place the PTO switch in OFF position, and then depress the clutch pedal fully. ▶ Before operating the shuttle lever, you should sit correctly in the driver's seat. ▶ Before changing the direction of the tractor by using the shuttle lever, be sure to check the safety condition of your directions, especially in reverse. ▶ It is dangerous to shift the shuttle lever without slowing down in high speed driving. Before changing direction, it is necessary to reduce the driving speed. If not, it may cause damage to the power shuttle clutch and transmission drive line. ▶ Proper transmission oil temperature is necessary to the performance of the power shuttle. Be sure to warm-up the tractor until the blinking of the neutral indicator is stopped and do not operate the tractor hastily, especially in cold weather. ▶ Park the tractor on level ground and apply the parking brake. If you have to park the tractor on a slope, apply the parking brake, and apply the wheel chocks to the wheels. Engaging low speed gear is NOT useful to protect the slippage of the tractor having the power shuttle system.
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(2) Clutch pedal (PSS)

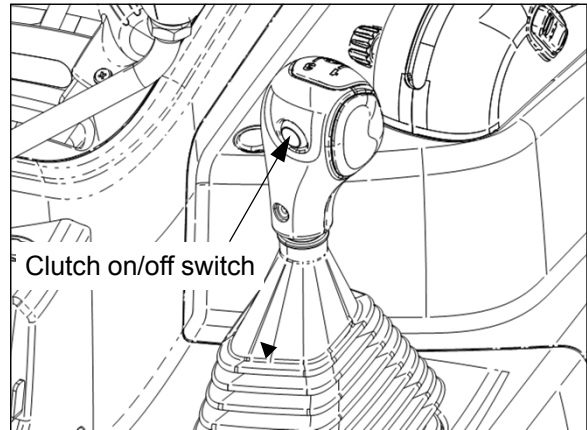
- This pedal is used to engage or disengage the engine power for engine start, transmission shift and stopping tractor.
- To disengage the clutch, depress the clutch pedal fully. If PTO select switch is placed on "AUTO" and clutch pedal is fully depressed, the PTO shaft shall be stopped.
- If the clutch pedal sensor has trouble or an error, the engagement or disengagement of the clutch is NOT smoothly operated and it's corresponding error code is displayed on the instrument panel with intermittent alarm. In this case, the tractor can be moved by using the power shuttle lever. After moving the tractor to safe area, contact your authorized dealer for check.
- To protect the radical wear of the clutch, if the engagement time is prolonged over 6 seconds, an alarm shall happen, and if prolonged over 8 seconds, the clutch shall be disengaged completely. In this case, operate the shuttle lever again from neutral position or depress the clutch pedal fully one time to recover the clutch system.
- When driving the tractor on a slope, especially with heavy loaded implements, select a suitable driving speed to start the tractor. Applying high engine rpm and long-lasting clutch engagement at a high transmission gear ratio can cause serious damage to clutch pack.



 Caution	▶ Depress the clutch pedal quickly and fully, and release it slowly. ▶ When starting the engine, depress the clutch pedal fully. If not, the engine may not start due to interlocking of the start safety switch for user's safety. ▶ Do not ride your foot on the clutch pedal while driving. ▶ If the engagement time is prolonged over 8 seconds on a slope, the engine power shall be cut off by safety interlock system. It means that tractor can slip down and your special care must be taken. At this time, press the brake pedals immediately and recover the power shuttle system by depressing the clutch pedal fully or re-operating the shuttle lever from the neutral position.
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(3) Clutch ON/OFF switch (PSS)

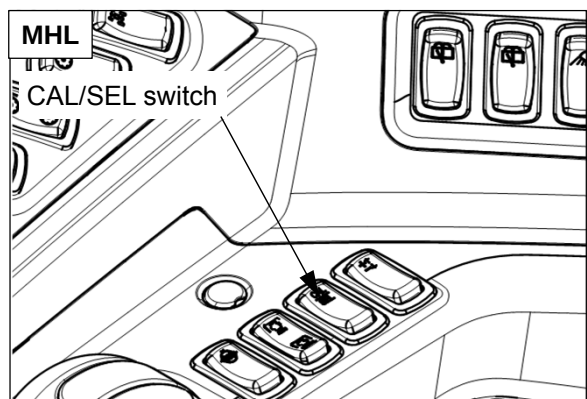
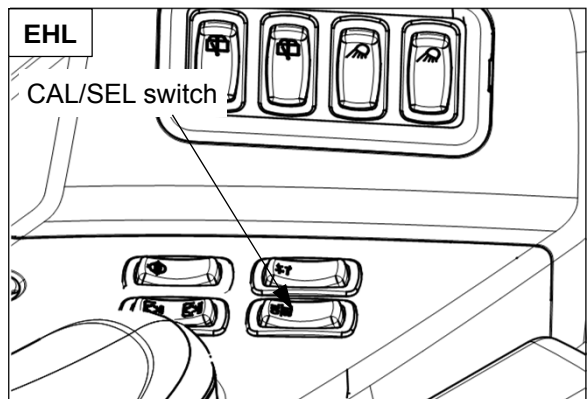
- It is used to engage/disengage the main clutch before shifting the main gear shift lever instead of the clutch pedal.
- If pressing/releasing this switch, the engine power shall be disengaged/engaged.
- If pressing this switch for over 10 seconds, the diagnostic code is displayed on LCD display and this switch is automatically released and the engine power shall be engaged. DO NOT PRESS FOR OVER 10 SECONDS.



 Caution	► Be careful that this switch is NOT pressed by unintended operation. ► If this switch is released automatically, the tractor may be moved forward/reverse suddenly. BE CAREFUL !
--	---

(4) CAL/SEL switch (PSS)

- This switch is used to calibrate automatically of the power shuttle system oil pressure.
- EHL : Electric hydraulic lift models
MHL : Mechanical hydraulic lift models
- Comply with the following instruction;
 1. Start engine and release the parking brake on a level surface.
 2. Place the power shuttle lever, main gear shift lever and range gear shift lever.
 3. Put throttle lever to the "Low" speed.
 4. Press this switch over 3-seconds with depressing clutch pedal fully to start the automatic oil pressure calibration mode.
 5. Place the power shuttle lever to the forward or reverse position. The automatic oil pressure calibration shall start.
 6. After the process is finished, place the power shuttle lever in neutral position.
- To stop the calibration mode during the process, place the power shuttle lever in neutral position.



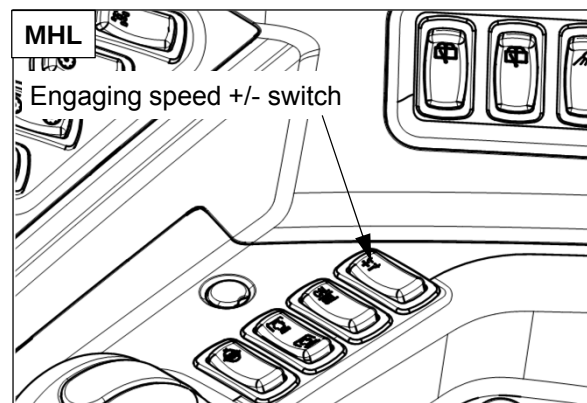
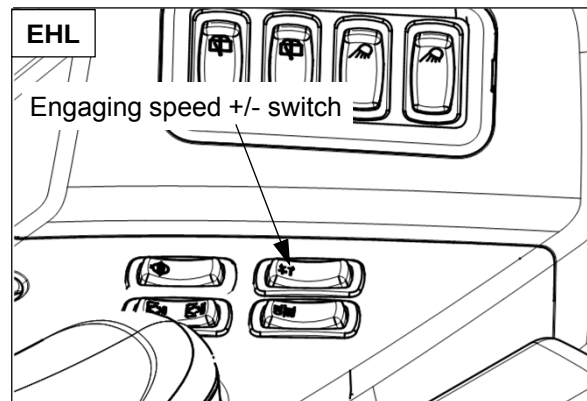
 Caution	► Be careful that this switch is not pressed by unintended operation.
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(5) Engaging speed +/- switch (PSS)

- It is used to adjust the engaging speed of the power shuttle clutch when operating clutch pedal or power shuttle lever.

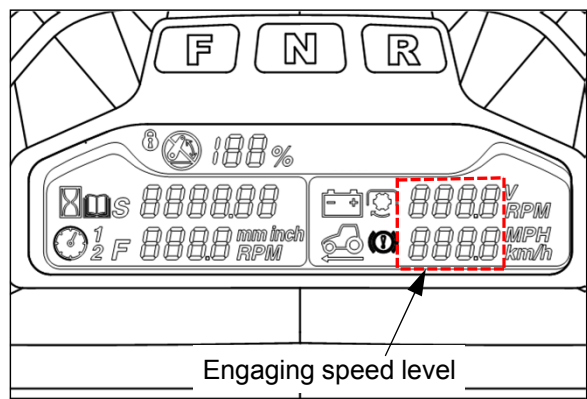
- **Engaging speed adjustment of the clutch pedal;**

1. Press the upper side (symbol part) of the engaging speed +/- switch **with depressing clutch pedal fully**.
2. The engaging speed level shall be displayed on the instrument panel from level 1 to level 3. The higher the number is, the faster the engaging speed is.
3. If pressing the upper side (symbol part) of this switch within 5 seconds, the engaging speed level is increased. Otherwise, the level is decreased.
4. The changed level is saved after blinking 3 times.



- **Engaging speed adjustment of the power shuttle lever;**

1. Comply with the same process of the clutch pedal engaging speed adjustment **without depressing clutch pedal**.
2. The engaging speed level shall be displayed from level 1 to level 9.

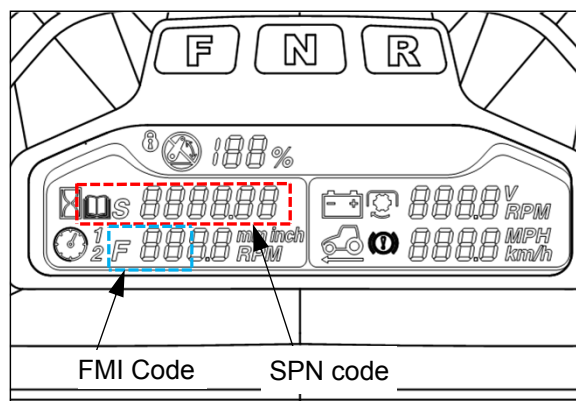


Caution

► If pressing this switch over 10 seconds, it shall be a useless thing and it may cause malfunction. Be careful that this switch is not pressed by unintended operation.

(6) Error Diagnosis Code (PSS)

- If a sensor or a valve related to the power shuttle system has failed, the corresponding error code, SPN code and FMI code shall be displayed on the instrument panel as shown in the figure. *Refer to the next page for SPN code and FMI code.*
- In case of several errors, the errors shall be displayed by turns every 1 second. In this case, record all error codes.
- If any error code is displayed, contact your authorized dealer for check and tell the error code.



(6) Error Diagnosis Code (PSS) - continued

SPN	FMI	Component	Description
100000	03	F/R Lever	Shuttle lever sensor Short to PWR source
	04		Shuttle lever sensor Short to Ground
	02		Shuttle lever sensor & Neutral Switch Error
100100	03	Clutch Pedal	Clutch pedal sensor Short to PWR source
	04		Clutch pedal sensor Short to Ground
100200	02	Clutch Button	Clutch Button Error
100300	02	Rangeshift SW	Rangeshift Switch Error
100400	02	Hi/Lo SW	Hi/Lo Switch Error
100500	02	Calibration SW	Calibration Switch Error
100600	02	Up/Dn SW	Up / Down Switch Error
110000	03	Signal PWR Sensor	Signal PWR sensor Short to PWR source
	04		Signal PWR sensor Short to Ground
	16		Over the normal operating region (Signal PWR)
	18		Below the normal operating region (Signal PWR)
110100	03	Controller Power Sensor	Controller Power sensor Short to PWR source
	04		Controller Power sensor Short to Ground
	01		Below the normal operating region (Controller Power)
110200	03	System Pressure Sensor	System Pressure sensor Short to PWR Source
	04		System Pressure sensor Short to Ground
	18		Below the normal operating region, least severe level (System Pressure)
	00		Below the normal operating region, most severe level (System Pressure)
110300	03	TM Oil Temp. Sensor	TM Oil temperature sensor Short to PWR source
	04		TM Oil temperature sensor Short to Ground
	-		Over the normal operating region (TM Oil temperature)
	-		Below the normal operating region (TM Oil temperature)
110400	08	TM Speed Sensor	TM speed sensor Error
120000	05	Forward Valve	Forward valve short to Ground
	06		Forward valve short to PWR source
	02		Over / Below the normal operating region (FWD valve current)
120100	05	Reverse Valve	Reverse valve short to Ground
	06		Reverse valve short to PWR source
	02		Over / Below the normal operating region (REV valve current)
120200	04	Hi/Lo Valve	Hi/Lo valve short to Ground
	03		Hi/Lo valve short to PWR source
120300	04	Lub Vavle	Lub valve short to Ground
	03		Lub valve short to PWR source
130100	19	No data from ECU	Communication error with Engine Controller

3-5. Hydraulic system

(1) Safety precautions

- Hydraulic oil leaking under pressure can penetrate the skin and cause infection or other injury. To prevent personal injury, comply with as below.
 - Relieve all pressure before disconnecting hydraulic lines.
 - Before applying pressure, make sure all connections are tight and components are in good condition.
 - Never use your hand to check for suspected leaks under pressure.
 - If injured by leaking fluid, get medical attention immediately.
- The hydraulic hoses and fittings on your tractor meet engineering specifications for the particular function. When replacing damaged parts, use only manufacture authorized service parts.
- Care in hydraulic hose installation is a must:
 - Make sure pressure is relieved before starting installation procedure.
 - DO NOT kink or twist a hose, failure may occur. Properly route the hose.
 - Have a certified hydraulic technician install the hose.
 - Remove air from the hydraulic system after installing any hydraulic component.
- Periodically check hydraulic system for leaks or damaged parts - kinked, crushed, flattened, hard blistered, heat cracked, charred, twisted, soft or loose covered hoses and fittings.
- DO NOT pull or apply external forces to the hose. The hose may fail and cause injury.
- Keep all persons away from the working area. If a hose fails, mechanisms controlled by fluid power can become hazardous. Lifted mechanisms can fall to the ground, steering system may fail, etc.
- Stay clear of a pressurized hose assembly that has blown apart. Hose fittings can be thrown off at high speed and a loose hose can whip around with great force.
- Hydraulic oil can reach high temperatures. Allow fluid to cool before servicing the system.
- Vibration can reduce hose service life. Make sure all retaining clamps and/or devices are secured.
- Environmental conditions can cause hose and fittings to deteriorate. Inspect hydraulic hoses periodically. Replace worn or damaged hoses and fittings.
- Before checking or repairing the hydraulic system, make sure the engine is stopped, and all the transmission gears are in neutral, and lower the implements to the ground.

 Warning	▶ Before removing hydraulic pipes or hoses and other parts, make sure to check that hydraulic pressure is relieved completely. The leaks of pressurized oil can cause a fatal physical injury. ▶ Use proper protection equipments, before servicing hydraulic system. ▶ Before connecting or disconnecting the hydraulic quick coupler, lower the implements to the ground, and check that hydraulic pressure is relieved.
	

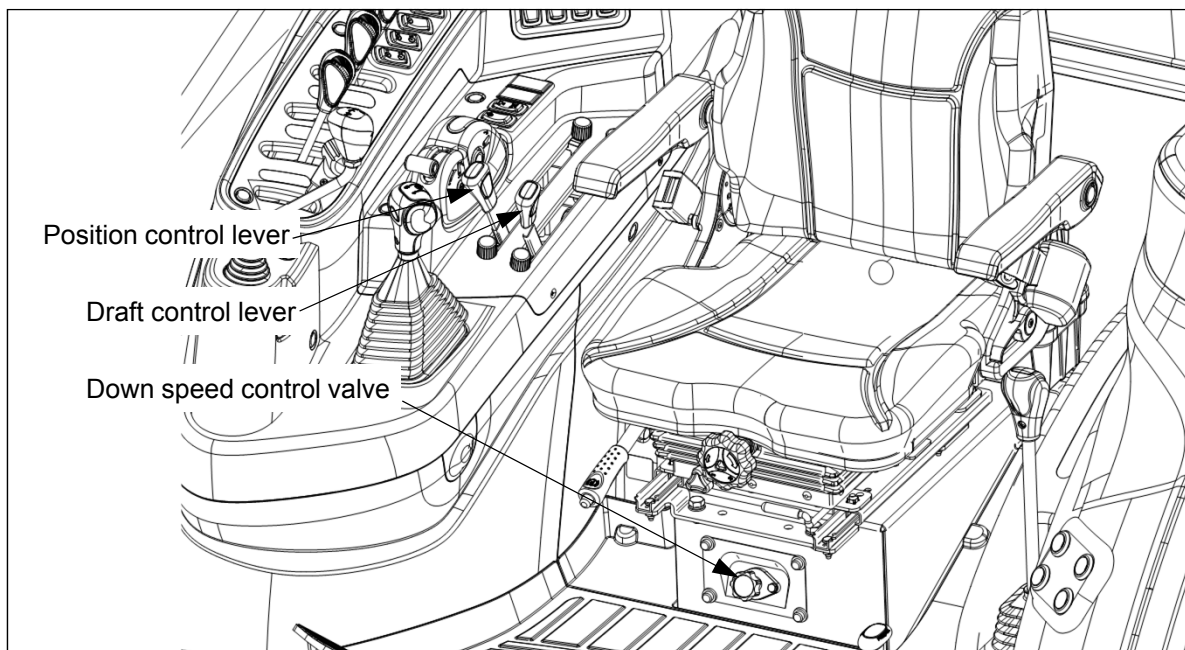
(2) Steering system

- The hydraulic steering system controlled by fluid power provides you more convenience to operate the steering wheel.
- Notices when using the steering system.
 1. If there is too much of a load in front loader bucket, it could be difficult to operate the steering wheel. In this case, reduce the size of the load.
 2. After turning the steering wheel fully, do not turn the steering wheel to the same direction again. As the unnecessary force is applied, this could damage to the steering system. Especially, DO NOT operate the steering wheel by force if the front wheel mired in the ditch. In this case, the rim could be affected and damaged.
 3. If it sounds abnormal when operating the steering wheel, this means that there is some air in the steering components and line. In this case, turn the steering wheel to the left and right fully and hold it for about 5 seconds, and the air shall bleed out and the abnormal noise shall disappear. If it's not cleared, contact your authorized local dealer for repair.
 4. When starting engine in cold weather, a abnormal noise may occur. In this case, warm up the tractor before using to reduce the oil viscosity.
 5. If you use the tractor for a long time while turning the steering wheel fully, the oil temperature will increase which may cause the reduction of the product life or the failure of hydraulic and steering system.

Notice	▶ If the engine stops, the operation of steering wheel becomes hard to turn and causes steering not to work. But this does not mean a failure. ▶ If you turn the steering wheel while driving, the steering wheel does not return back automatically.
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(3) Hydraulic lift Control (Mechanical Hydraulic Lift, MHL)

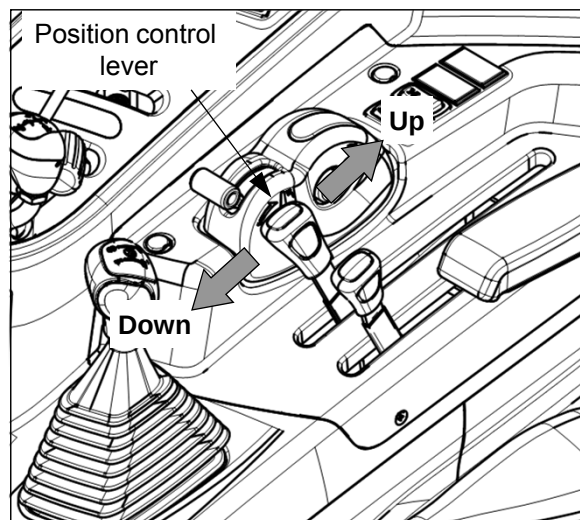
- The hydraulic lift system is operated by the position control and draft control lever.



① Position control

- To set the position (height) of the rear implement, move the position control lever up/down during the engine is running. Generally, this lever is used for tiller, fertilizer distributor, mower, rake and other rear implements.

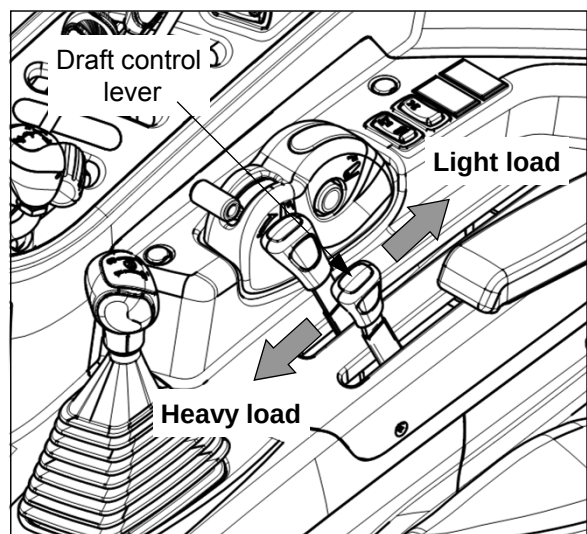
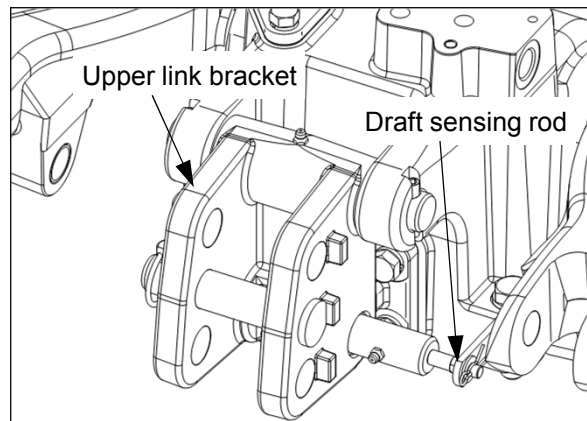
1. Push the position control lever forward and let the implement down by its own weight.
2. Move up the lever to desired position, the rear implement shall be located on the position corresponding to the lever position.
3. To set the lowest position of the lever, turn stopper A counter-clockwise, move and tighten it at the desired position.



② Draft control

- The working depth of the implement under the draft control is controlled automatically by the draft load of the implement that detected from draft load sensor bracket and transmitted to the lift control valve. Generally, this mode is used for the implement which receives the draft load. In this case, operate the lever as follows.

1. Remove the draft sensor stopper of upper link bracket.
2. Move the position control lever forward fully (Down) and let the implement down by its own weight.
3. The draft load to lift control valve shall be determined according to the position of draft control lever. That is, the more the lever moves back (up), the more the implement rises up by light draft load.
4. If you want to lift the rear implement, use the position control lever instead of the draft control lever

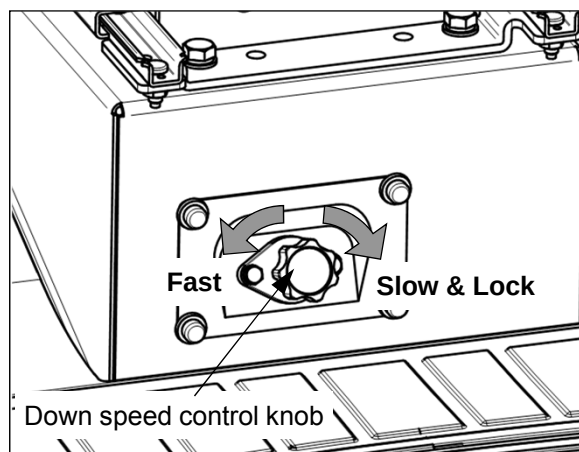


③ Mixed control

- If using above two levers in combination, mixed control is available. Set the position of the implement first, and set the draft control lever depending on the draft load. At this time, working depth can be controlled by draft control lever under position control.

④ Down speed control knob (MHL)

- Turn the valve knob to the right to lower the implement slowly and to the left to rise speed faster. If turning right fully, the implement shall be fixed and even if lowering down the position control lever, the implement does not let down.
- Tiller : Slow in down speed
- Plough : Fast in down speed
- Do not over-tighten the control knob. It may cause damage to the control valve.
- When working in hard ground, slow down the down speed to avoid the bounding of the implements.

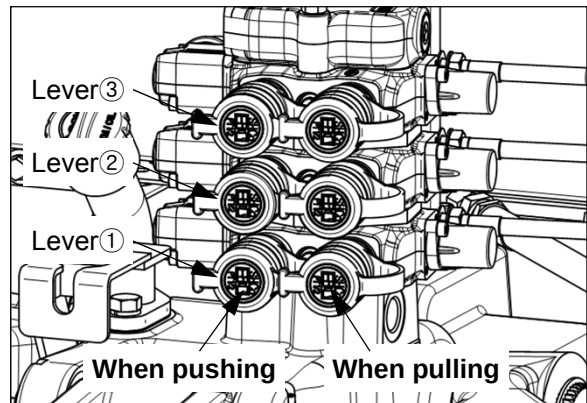
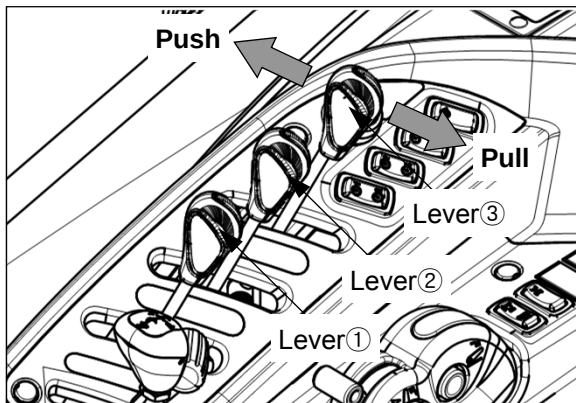


Warning

- ▶ When running on the road, turn right the down speed control knob slightly to lock.
- ▶ When changing the blades of tiller or removing grass, stop the engine and turn the down speed control knob to right slightly to lock.

(4) Remote control lever and Quick coupler (optional)

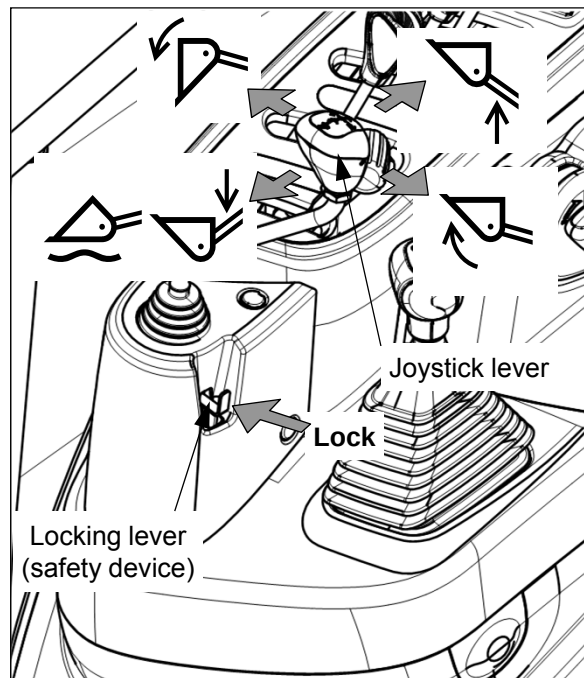
- These levers are used to operate the hydraulic cylinder and/or motor of the implement attached to the tractor.
- Push the remote control lever forward, and the hydraulic pressure can be delivered to the left-hand coupler of the related lever and right-hand coupler shall be connected to the drain.
- Each lever of the remote control valve can be operated respectively, and when operating the levers at the same time, the one received less pressure begins to start first.
- According to the valve type, the remote control lever has different operation type.
 - Spring return type, Detent type and Detent with auto release type.
- After connecting and preliminary operating the hydraulic equipment, check again transmission oil level of the tractor.



 Warning	▶ Before removing hydraulic pipes or hoses and other parts, make sure to check that hydraulic pressure is relieved completely. The leaks of pressurized oil can cause a fatal physical injury. ▶ Use proper protection equipments, before servicing hydraulic system. ▶ Before connecting or disconnecting the hydraulic quick coupler, lower the implements to the ground, and check that hydraulic pressure is relieved.
	

(5) Joystick lever (optional)

- Remote joystick lever helps to operate front loader comfortably.
- Joystick can be operated at 4 directions as shown in the right figure.
- If you move joystick diagonally, loader and bucket shall be operated at the same time. Then, small loads move first.
- When you want to float bucket, lower the loader and push forward the lever at floating position.
- After finishing work, pull the lever and place it in neutral position.
- Locking lever shown in the right figure is used to lock the joystick lever.
 - Pull from the joystick : Unlock
 - Push to the joystick : Lock
- For further information, See chapter 4-4 in this manual.

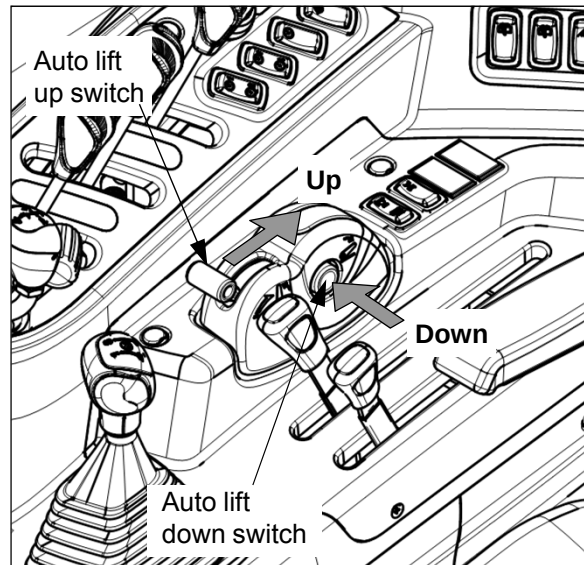


<Meaning of symbols>	
	Loader up
	Loader down
	Bucket floating
	Bucket up
	Bucket dump

	Warning	► To prevent accidents, push and lock the locking lever when you do not use joystick lever.
--	----------------	---

(6) Auto lift control (MHL, if fitted)

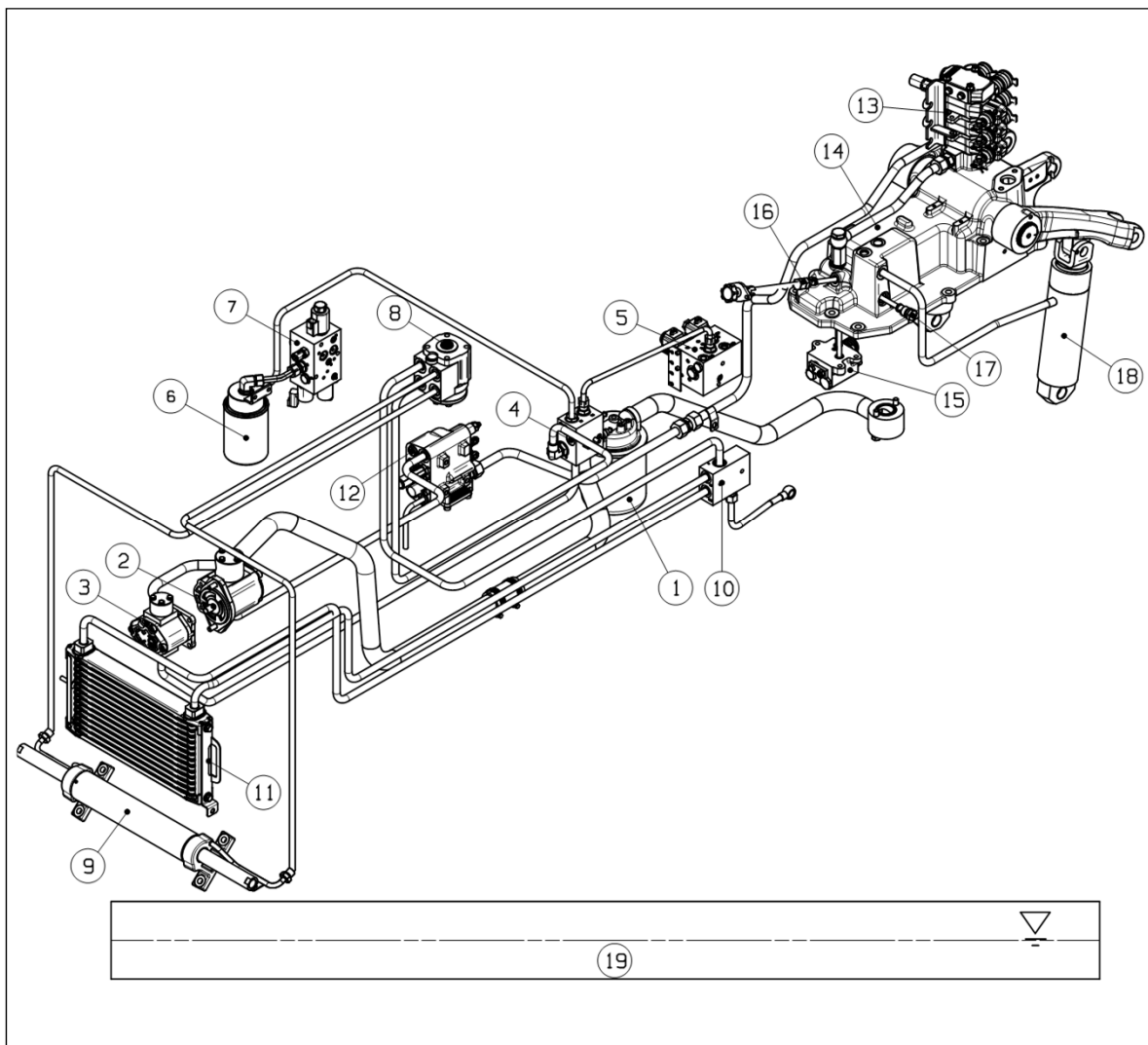
- ※ It is used to lift the implement up to the highest position quickly and lower it down to the position set by position control lever without using position control lever.
- Pull the auto lift-up switch backward to lift up the implement.
- Press the auto lift-down switch to lower down the implement. At this time, the auto lift-up switch returns forward automatically.
- When auto lift-up switch is pulled back, the implement shall NOT be moved by position control lever.
- When lifting up the implement, the PTO shaft shall be stopped in case the PTO mode switch is placed in “**AUTO**” position. (optional)



 Warning	▶ When driving on the road, lift up the implement by using the position control lever. And, lock the down speed control knob. ▶ When lifting up or down the implement by using auto lift control switches, do not approach the implement. And before using the switches, you have to check the safety conditions of the working area.
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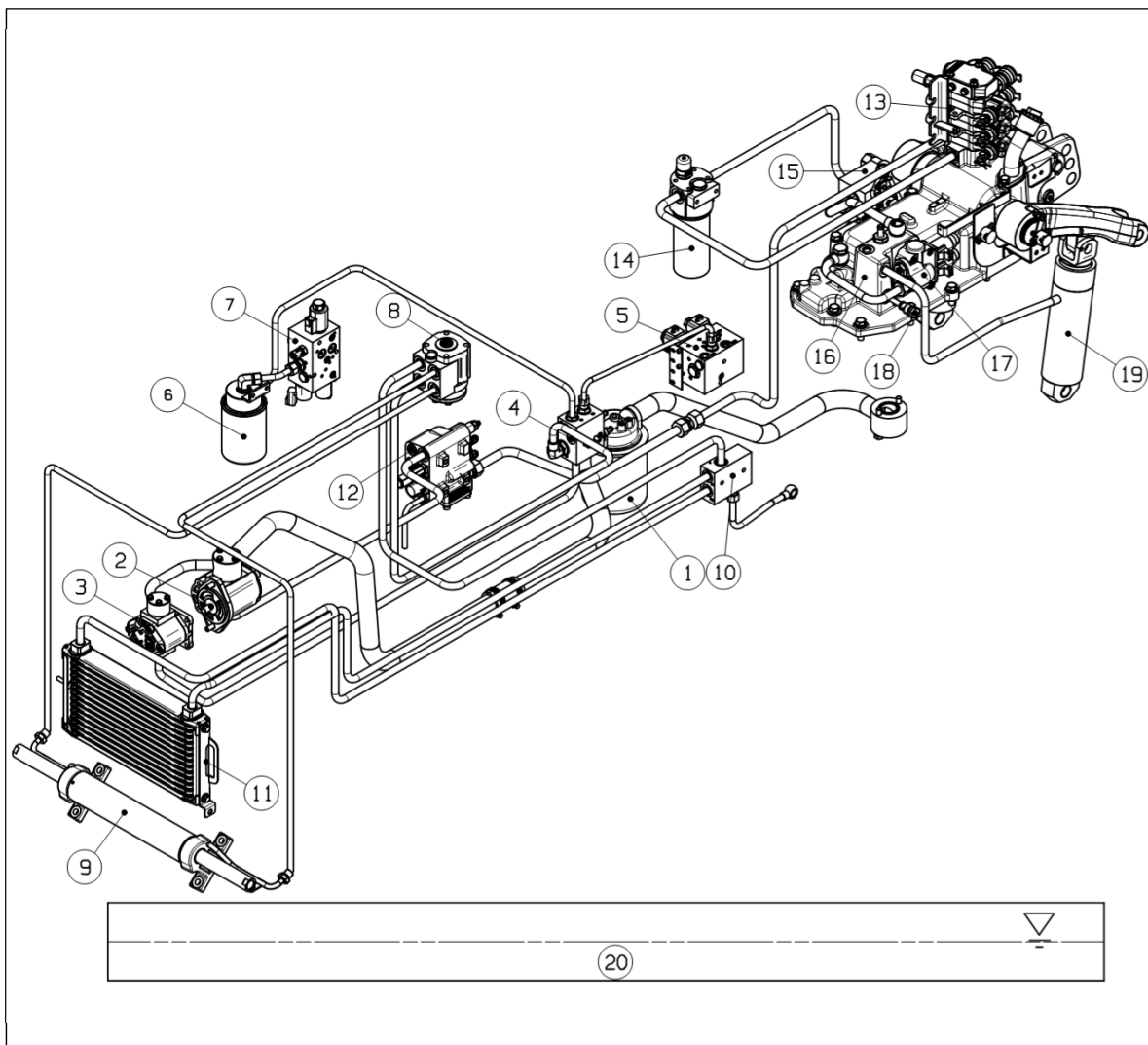
(7) Hydraulic System Diagram

Mechanical Hydraulic Lift (MHL)



- | | | |
|------------------------------------|---|----------------------------------|
| 1. Hydraulic oil filter | 8. Steering unit | 14. Hydraulic lift housing |
| 2. Hydraulic lift pump | 9. Steering cylinder | 15. Hydraulic lift control valve |
| 3. Steering pump | 10. Oil cooler valve | 16. Down speed control valve |
| 4. Sequence valve | 11. Oil cooler | 17. Safety valve |
| 5. TM control valve | 12. Front loader valve /
Front outlet block (optional) | 18. Hydraulic lift cylinder |
| 6. Power shuttle filter (optional) | 13. Remote control valve
(optional) | 19. Oil tank (TM case) |
| 7. Power shuttle valve (optional) | | |

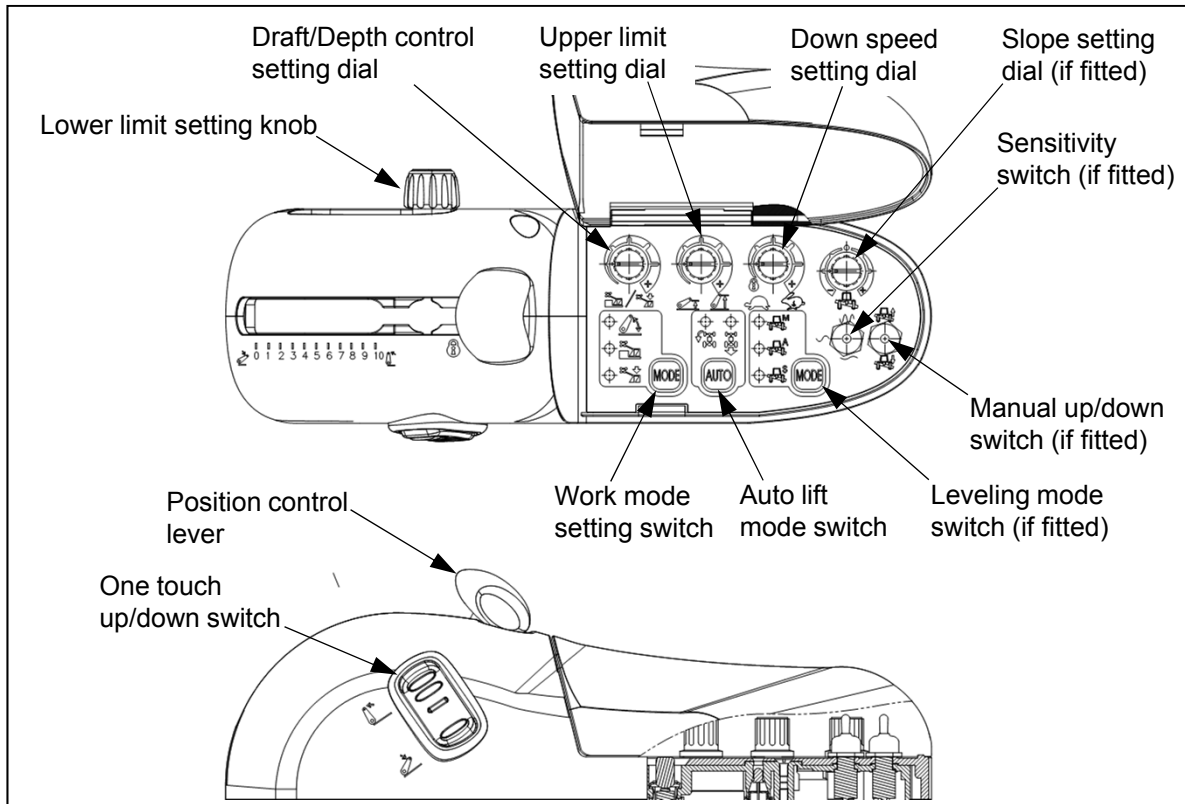
Electro-Hydraulic Lift (EHL)



- | | | |
|------------------------------------|--|--|
| 1. Hydraulic oil filter | 8. Steering unit | 14. In-line pressure filter (optional) |
| 2. Hydraulic lift pump | 9. Steering cylinder | 15. Leveling control valve (optional) |
| 3. Steering pump | 10. Oil cooler valve | 16. Hydraulic lift housing |
| 4. Sequence valve | 11. Oil cooler | 17. EHL valve |
| 5. TM control valve | 12. Front loader valve / Front outlet block (optional) | 18. Safety valve |
| 6. Power shuttle filter (optional) | 13. Remote control valve (optional) | 19. Hydraulic lift cylinder |
| 7. Power shuttle valve (optional) | | 20. Oil tank (TM case) |

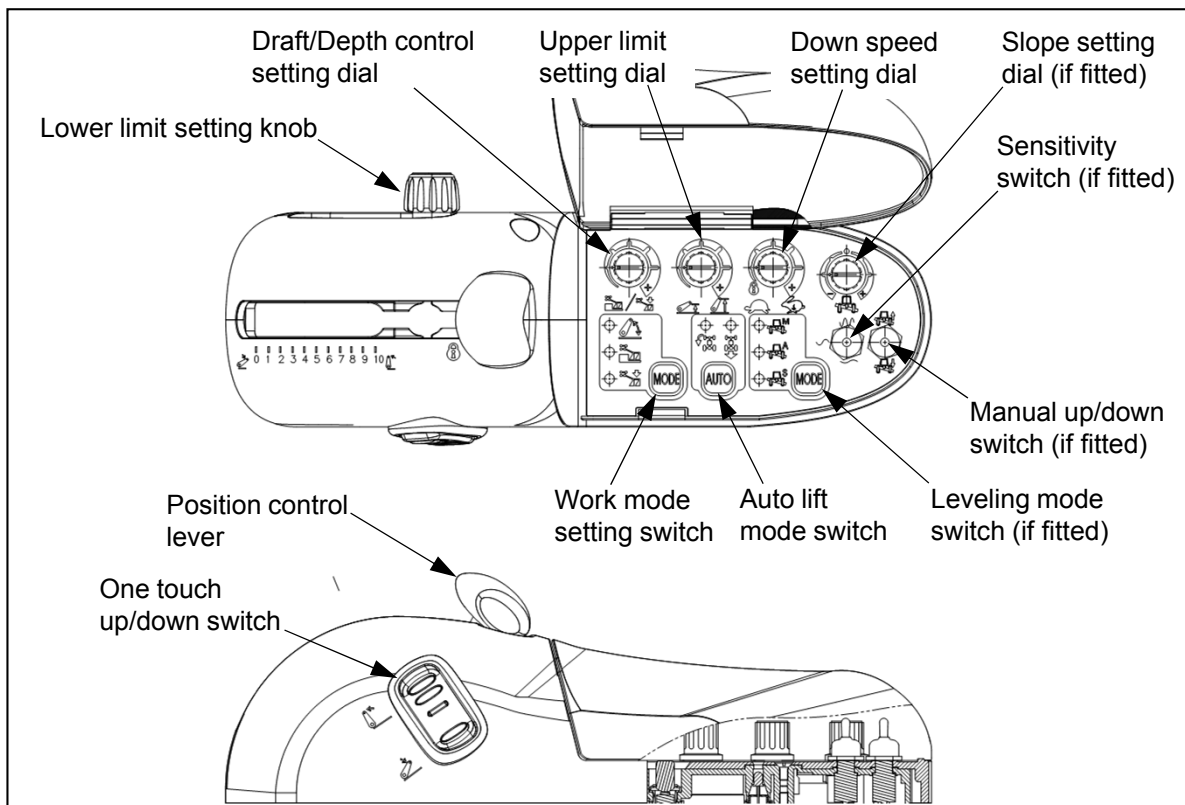
3-6. Electro-Hydraulic Lift (EHL) (if fitted)

(1) Configuration & Description of the EHL Controller



● Operation switch and dial description

Switch	Function
Position control lever	It is used to lift up/down the implement to the desired position.
Lower limit setting knob	It is used to restrict the lower position of the position control lever.
One touch up/down switch	It is used to lift up/down the implement without using position control lever.
Work mode setting switch	It is used to select the Position/Draft/Depth control mode of the implement.
Auto lift mode switch	It is used to select the function to lift the implement automatically when the tractor turns or moves backward.
Draft/Depth control setting dial	It is used to set the ratio of towing force or tillage depth when working in the Draft/Depth control mode.
Upper limit setting dial	It is used to restrict the highest position of the implement when using auto lift mode switch or one touch lift up/down switch.
Down speed setting dial	It is used to set the lowering speed of the implement.



Switch	Function
Leveling mode switch	It is used to select mode, Manual(M), Automatic(A) and Slope(S) mode of the Auto-leveling control.(optional)
Slope setting dial	It is used to adjust or set the slope of the implement in Automatic(A) or Slope(S) mode of the Auto-leveling control. (optional)
Sensitivity switch	It is used to adjust or set the sensitivity of the Auto-leveling control. (optional)
Manual up/down switch	It is used to operate the leveling control cylinder and set the slope of the rear implement manually. (optional)

Notice	► Do not press and hold all the switches related EHL over 10 seconds. If so, the error diagnostic code shall be displayed on the instrument panel. BE CAREFUL !
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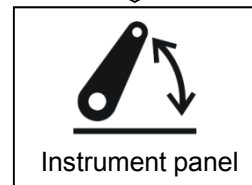
(2) Operating Electro-Hydraulic Lift (EHL)

- If the engine starts, and the position control lever does not synchronized to the 3-point linkage, the EHL display shows symbols in the right figure. In this case, you have to synchronize the position control lever to 3-point linkage before using the Electro-Hydraulic Lift.

☞ How to synchronize the position control lever. You have two choices.

- ① Pull or push the position control lever to the corresponding position of the 3-point linkage. If synchronized, the beep sounds shortly.
- ② By using the one-touch up/down switch, lift the implement up and down one time.

- If the position lever is synchronized, the EHL symbol shall be changed as same as the right figure.



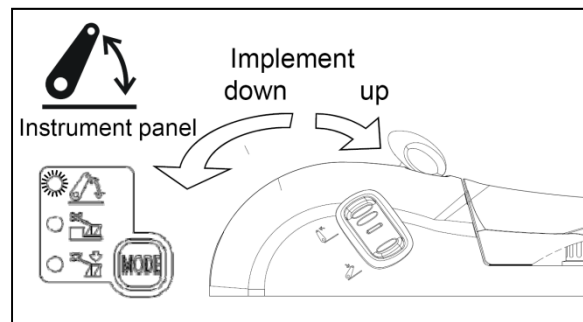
- When the engine starts, the work mode of EHL shall be set to the position control, and as you press the switch repeatedly, the mode can be changed as below, and the corresponding LED on the instrument panel shall be ON.

	Change order	Default value
Work mode	Position->Drafting->Depth control	Position control

① Position control

- EHL controller provides you more convenience to operate the position control lever by using a finger. Follow the instructions as below.

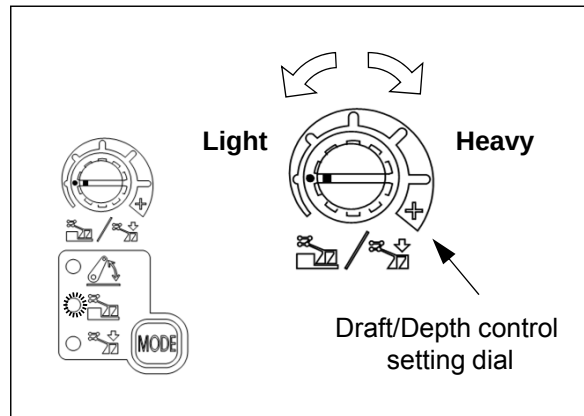
1. Check that EHL display in the instrument panel shows the symbol, same as right figure, and the position control LED is ON. If not, press the work mode setting switch repeatedly.
2. Push position control lever forward and the implement lets down by its own weight.
3. If the position control lever is on the random position, the implement stops at the height corresponding to the lever position.
3. To keep the height of implement in a desired range, restrict the lever to the lowest position with stopper by using the lower limit setting knob.
5. Even if the lower limit of the position control lever is set, if you pull the position control lever up and then push it forward, the implement lets down.



Warning	► Before driving on the road, lift the position control lever up and pull it back to the "padlock" symbol position so that the implement can not let down. ► Before driving on the road, turn the down speed setting dial to the left fully to lock.
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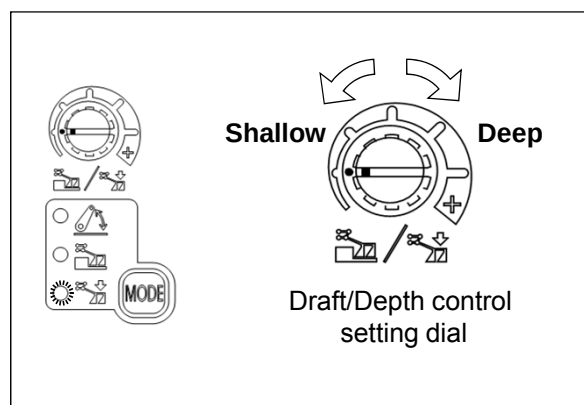
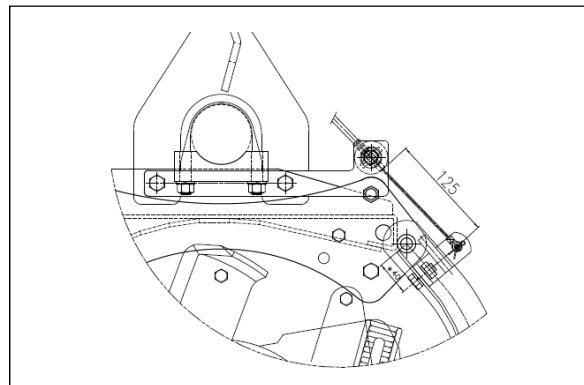
② Draft control

- This mode maintains the draft load from the implement consistently by detecting the load and transmitting it to the hydraulic valve to lift up or down the implement. Generally, this is useful for the implements such as plow.
 1. Press the work mode setting switch with checking that the draft control LED is ON. If the position control lever is synchronized to the 3-point linkage, the draft control starts with beep.
 2. The load that hydraulic valve receives shall be determined according to the setting of Draft/Depth control setting dial. That is, the more the dial turns left ("Light"), the more the implement rises up by a little draft load.
 3. If you need to lift the implement up, use the position control lever or one touch up/down switch.



③ Depth control

- This mode maintains the tillage depth consistently in the even working area such as crop fields by detecting movement of the tiller rear cover.
 1. As shown in the figure, bracket and cable must be installed on the tiller. After installing, check if cable stroke is 125mm. (4.92 in.)
 2. Press the work mode setting switch with checking the depth control LED is ON. If the position control lever is synchronized to the 3-point linkage, the depth control starts after 3 seconds.
 3. The tillage depth is determined according to the setting position of the Drafting/Depth control setting dial. The more setting dial position is 'Deep', the more the tiller maintains deep tillage depth.
 4. When the engine receives excessive load continuously, turn the dial to the left gradually. To release the instantaneous excessive load, pull the position control lever backward a little and push it to the original position.



Notice	► If the draft control mode is set in the state that depth control cable is not attached, this mode is not available, and continuous beep sounds.
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④ Upper limit setting dial

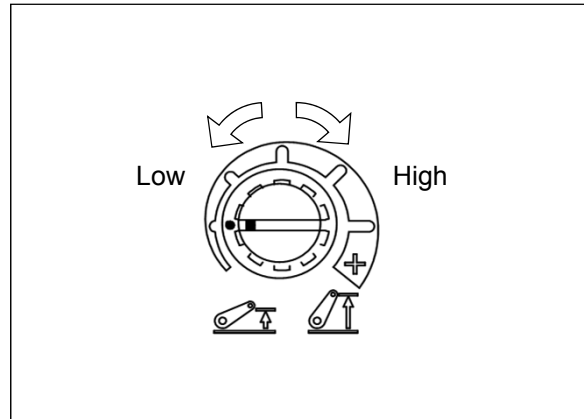
- This is used to set the upper limit of one touch lift and auto lift function.

1. Turn the upper limit setting dial to the desired position. According to the dial position, the height shall be set as below.

Min. : 500mm (19.7 in.) between lower link end and ground

Max. : maximum height of lift arm

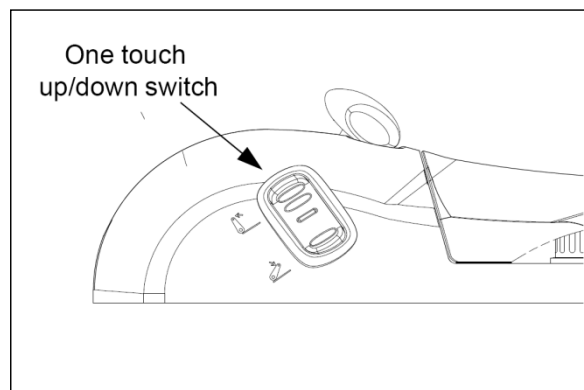
2. When using the position control lever, this set is not available.



⑤ One touch up/down switch

- This is used to lift the implement up/down easily at one time without operating position control lever.

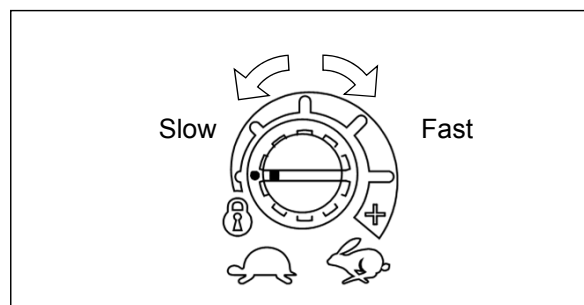
1. Press the upper side of one touch up/down switch to lift up the implement to the upper limit.
2. Press the lower side of the switch to lower the implement to the position set by position control lever.



Notice	► If the position control lever is placed over the upper limit of lift arm, the one touch up/down function is not available.
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⑥ Down speed setting dial

- Turn the down speed setting dial to the left and the down speed is getting slower and if you turn it to the right, the down speed is getting faster.
- Turn the dial to counter-clockwise fully and the hydraulic lift shall be fixed downward and the implement will not let down even if you put the position control lever down.



 Caution	► When driving on the road, turn the down speed setting dial to counter-clockwise slightly to lock. ► When changing the blades of tiller or removing grass, stop the engine and turn the down speed setting dial to counter-clockwise slightly to lock.
--	---

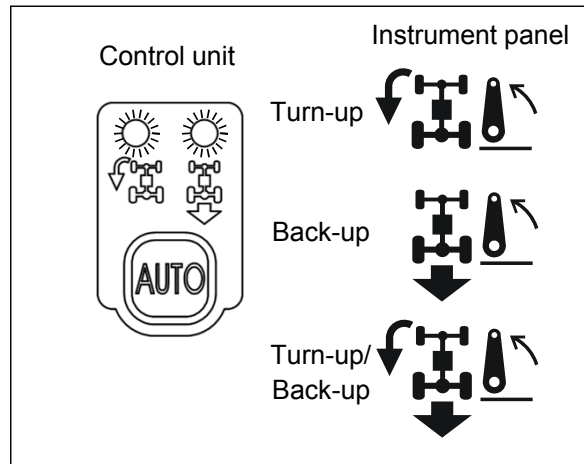
⑦ Auto lift mode switch

- This is used to select the auto lift mode.

1. When the engine starts at first, the auto lift mode is "OFF". If you press the auto lift mode switch repeatedly, the mode shall be changed with the LED light as below.

OFF -> Turn Up -> Back Up -> Turn up and Back Up.

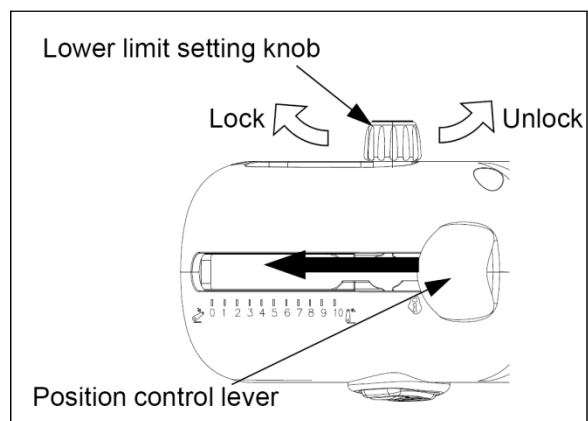
2. Turn-up : If you turn the steering wheel more than half of maximum angle, the implement shall be lifted up automatically to the upper limit. If you turn the steering wheel to the neutral via the angle, and press the lower side of one-touch up/down switch, the implement will be lowered down to the original position.
3. Back-up : If you move the shuttle lever backward (Reverse), the implement shall be lifted up automatically to the upper limit. And if you move the shuttle lever forward or to neutral, and press the lower side of one-touch up/down switch, the implement will be lowered down to the original position.
4. Turn-up and Back-up : Turn-up and Back-up functions are available.



⑧ Lower limit setting knob

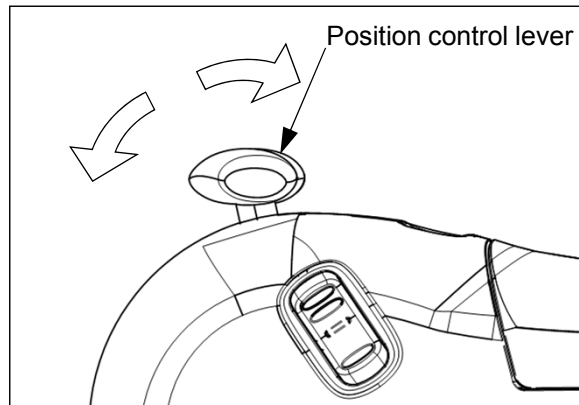
- This is used to set the lower limit of position control lever.

1. Turn the setting knob to the left to loosen the lock and set the position control lever to desired position and then turn the knob to the right to lock.
2. Even if the position control lever lower limit is set, if you lift up the position control lever and push it forward, the lever can be moved under the lower limit position.

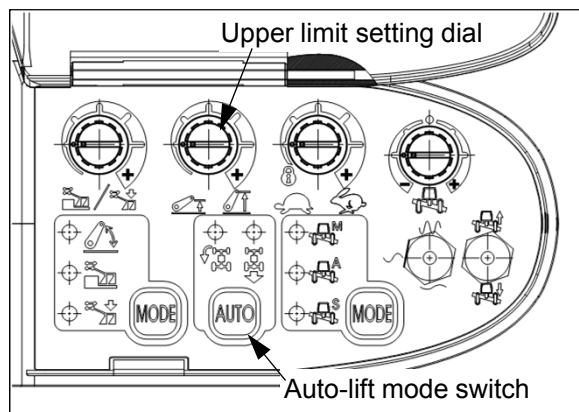


⑨ Automatic PTO ON/OFF adjustment (EHL)

- The position that PTO shaft is stopped can be adjusted by operator depending on the works.
- The adjustment height is restricted within 25% ~75% of the maximum lift stroke. If the set-up is over the designated range, the set-up is modified to 25% or 75% automatically.
- The manufacturer shall set the position to 50% when shipping.
- When adjusting the position, follow the below instruction.



1. Align the front wheels straightly ahead according to the forward direction.
2. Place the rear implement to the suitable position that is within 25%~75% of the maximum lift range.
3. If pressing the auto-lift mode switch over 5 seconds, the setup shall be saved with beep sound.

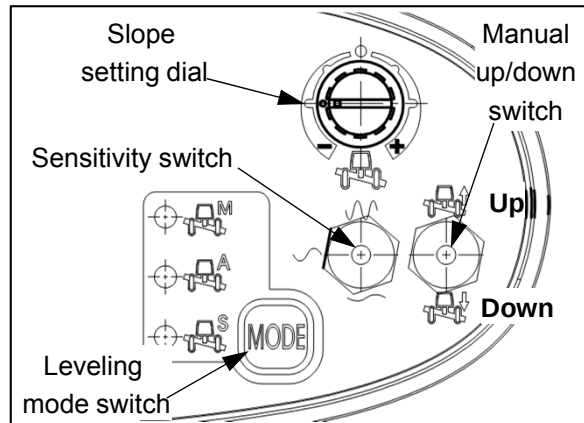


Notice	▶ When adjusting the PTO ON/OFF position, turn the upper-limit setting dial to the maximum position. ▶ The PTO ON/OFF position saved on controller is available until you set up again.
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⑩ Auto-Leveling Control (EHL, optional)

- Auto-Leveling Control is a automatic control device which keep the tilt of the rear implement horizontal electro-hydraulically when the tractor is tilted by uneven ground.
- When turning the key switch ON, **Leveling mode switch** shall be set for Manual model(M). For Automatic (A) mode or Slope (S) mode, press the “MODE” button. If pressing this button repeatedly, the mode shall be changed orderly with LED light.
 - **Manual mode (M)** : The tilt of the rear implement does not controlled automatically.
 - **Automatic mode (A)** : It is useful when working on a even ground.
 - **Slope mode (S)** : It is useful when working on a slope ground.
- **Manual up/down switch** is only for Manual mode(M), use this switch when changing the slope of the implement arbitrary. If pressing and holding the switch to UP position, leveling cylinder of the rear 3-point hitch shall lift the right side of the implement.
- **Slope setting dial** is only for Automatic (A) or Slope (S) mode. If turning this dial to (+) or (-) from “O” position, the implement shall be tilted to corresponding position and auto-leveling controller shall recognize this plane as horizon. If it is necessary to modify or change the tilt of the implement, adjust it with this dial.
- **Sensitivity switch** has three modes, “Sensitive”, “Normal” and “Insensitive”.
 - Sensitive : approximately 0.6 ° dead-band.
 - Normal : approximately 1.2 ° dead-band.
 - Insensitive : approximately 2.4 ° dead-band.

Depending on the ground condition, the implement controlled by auto-leveling control can be shaken by itself in Sensitive mode. At this time, adjust this switch to Normal or Insensitive mode.
- When lifting rear implement with one touch up/down switch or position control lever in Automatic(A) or Slope(S) mode, the implement shall be set automatically parallel with the tilt of the tractor in lifted position. When lowering the implement, the tilt of the implement shall be returned originally.

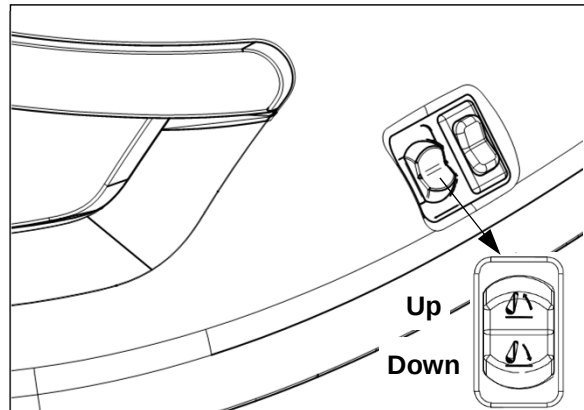


 Caution	▶ When traveling on public road or attaching/detaching rear implement, set auto-leveling control to Manual mode. ▶ If 3-point linkage is modified or changed arbitrary, the auto-leveling control can be operated normally. Do not modify or change the length or connection points of the 3-point linkage
--	--

(3) External up/down switch (EHL)

① External lift up/down switch (EHL)

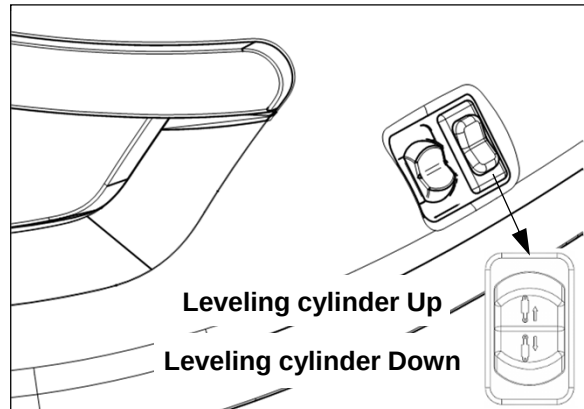
- This switch is attached on the rear mudguard.
- This is used to attach or detach the implement to the 3-point linkage.
 1. If pressing and holding the switch up/down, the implement will lift up/down with beep sounds.
 2. If the implement is not attached, the 3-point linkage lets down very slowly due to oil viscosity resistance. In this case, press the lower link down.



Notice	▶ According to the ambient temperature, the lift up/down speed of the implement may be changed. ▶ Do not press and hold this switch over 20 seconds. If so, the error diagnostic code shall be displayed on the instrument panel. BE CAREFUL !
 Caution	▶ DO NOT operate the switch with standing between tractor and rear implement. The operator must only activate the external switch while standing to the side of the tractor. ▶ Never extend arms, any part of the body or any object into the area near the 3-point linkage while operating the external up/down switch.

② External leveling cylinder up/down switch (EHL, if fitted)

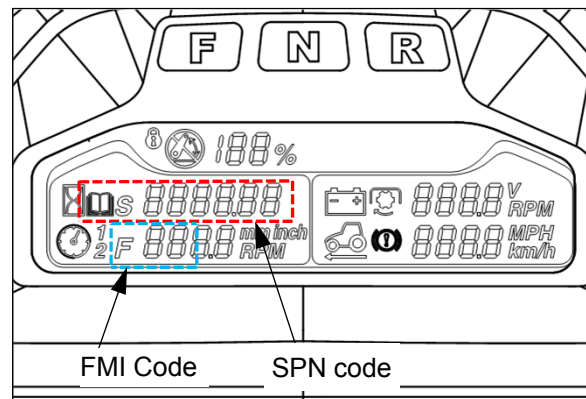
- This switch is attached on the rear mudguards.
- This is used to lift/lower the auto-leveling cylinder for:
 - 1) attaching or detaching the implement to the 3-point linkage.
 - 2) leveling the implement horizontally.
- The auto-leveling cylinder is lifted/lowered while pressing and holding this switch.



Notice	▶ According to the ambient temperature, the lift up/down speed of the implement may be changed. ▶ Do not press and hold this switch over 20 seconds. If so, the error diagnostic code shall be displayed on the instrument panel. BE CAREFUL !
 Caution	▶ Before operating this switch, change the leveling mode switch to the Manual(M) model. ▶ If operating this switch in "Auto(A)" or "Slope(S)" mode, the cylinder shall return to original position automatically. BE CAREFUL !
 Caution	▶ DO NOT operate the switch with standing between tractor and rear implement. The operator must only activate the external switch while standing to the side of the tractor. ▶ Never extend arms, any part of the body or any object into the area near the 3-point linkage while operating the external up/down switch.

(4) Error Diagnosis Code (EHL)

- If the EHL sensor or valve has failed, the error code shall be displayed on the Instrument panel as shown in the figure.
- In case of several errors, the errors shall be displayed repeatedly every 1 second. In this case, record all error codes.
- And, contact your authorized local dealer for check and tell the error code.

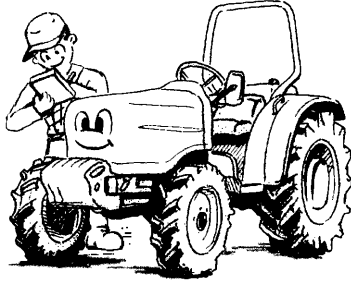


SPN	FMI	Component	Description (ENG)
210100	04	Position Sensor	Position sensor short to ground
	03		Position sensor Short to power source
	01		Over the normal operating region (Position sensor)
	00		Below the normal operating region (Position sensor)
	10		Error for position value variation rate.
	11		Need for calibration
	13		Out of Calibration
210200	04	Draft Sensor	Draft sensor short to ground
	03		Draft sensor short to power source
	01		Over the normal operating region (Draft sensor)
	00		Below the normal operating region (Draft sensor)
	11		Need for calibration
	13		Out of Calibration
210300	04	Depth Sensor	Depth sensor short to ground
	03		Depth sensor short to power source
	01		Over the normal operating region (Depth sensor)
	00		Below the normal operating region (Depth sensor)
	11		Need for calibration
	13		Out of Calibration
210400	04	Slope Sensor	Slope sensor short to ground
	03		Slope sensor short to power
210500	04	Stroke Sensor	Stroke sensor short to ground
	03		Stroke sensor short to power source
	01		Over the normal operating region (Stroke sensor)
	00		Below the normal operating region (Stroke sensor)
	11		Need for calibration
	13		Out of Calibration
	05		Up valve short to ground

SPN	FMI	Component	Description (ENG)
220100	05	Lift Up Valve	Up valve short to ground
	06		Up valve short to power
	07		Up Valve Stick
220200	05	Lift DN Valve	Down valve short to ground
	06		Down valve short to power
220300	05	AL Up Valve	AL Up valve short to ground
	07		AL Up valve stick
	06		AL Up valve short to power
220400	07	AL DN Valve	AL Down valve stick
	05		AL Down valve short to ground
	06		AL Down valve short to power
200100	02	Ex Lift Up/DN SW	External Hydraulic control switch Error
200200	02	Ex AL Up/DN SW	External Auto leveler control switch Error
230100	19	No data from EHL Panel	Communication error with EHL Panel Controller
230200	19	No data from VCM	Communication error with Vehicle Controller
230300	19	No data from TCU	Communication error with Transmission Controller
230400	19	No data from ECU	Communication error with Engine Controller
200300	02	Lever SW (Panel)	Out of Range (Lever Switch)
200400	02	One touch UP switch (Panel)	One touch Up Switch Error
200500	02	One touch DN switch (Panel)	One touch Down Switch Error
200600	02	Work/drive Mode switch (Panel)	Work Mode Select Switch Error
200700	02	Auto Up Mode switch (Panel)	Auto Up Mode Switch Error
200800	02	Auto Leveler Mode switch (Panel)	Auto leveler control mode Switch Error
200900	02	Auto Leveler UP switch (Panel)	Auto Leveler Up Switch Error
201000	02	Auto Leveler DN switch (Panel)	Auto Leveler Down Switch Error

4. Operation and Work

4-1. Engine start and stop



Caution

- ▶ Check each part before starting engine.
- ▶ Check if there is some other people around the tractor before starting.
- ▶ Place the lever and switch in **NEUTRAL** or **OFF** position.

(1) Engine start

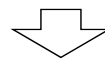
1. Sit in the driver's seat and check if the parking brake is applied.



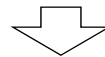
2. Place the main gear shift, range gear shift lever, shuttle lever in **NEUTRAL** and PTO switch in **OFF** position.



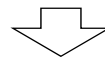
3. Pull the throttle lever to the low speed position.



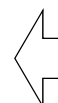
4. Turn the key switch to ON and check if engine oil pressure indicator, battery charging indicator, cold start aid indicator is ON.



5. Wait until the cold start aid indicator is OFF. (about 10 seconds)



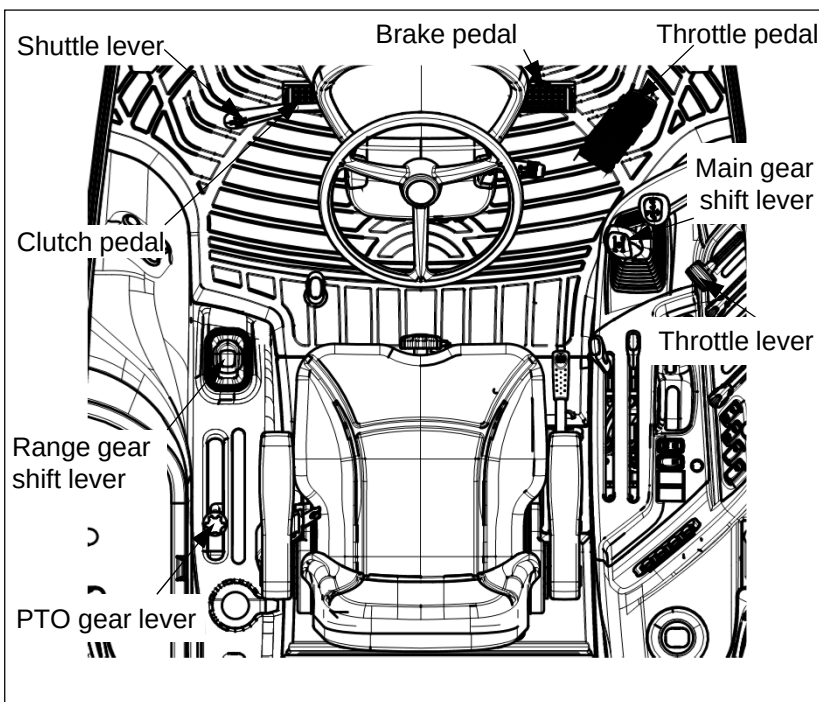
6. Depress clutch pedal fully and turn key switch to **START** position. As soon as the engine has been started, release the key switch to go to the ON position.



7. Check if engine oil pressure indicator, battery charging indicator is OFF. If any of these indicators are ON, stop the engine immediately and check.



8. Run engine for a few minutes to allow engine oil and transmission oil to warm up.



 Warning	► Only start engine outdoors or in a well ventilated place, as the engine exhaust fumes may cause sickness or death.
 	► To avoid an explosion, never use starting fluid to start engine. ► Start the engine ONLY from the driver's seat with depressing clutch pedal fully. ► DO NOT start the engine by shorting across the terminals of start motor. If the engine starts, the tractor can move suddenly.
 Caution	► If clutch pedal does not depressed fully or PTO switch is not 'OFF', the engine does not start even if turning the key switch to "START" position. ► DO NOT operate start motor more than 10 seconds. If engine does not start, wait for 1~2 minutes before restarting. ► When the engine is running, DO NOT turn the key switch to "START" position. It may cause the failure of start motor. ► In the cold weather, carry out the warming up. If you use the tractor in the state that the engine does not reach the normal temperature, the engine life shall be reduced. Especially for power shuttle model, sudden start without warming-up the engine can cause damage to the power shuttle clutch and reduce it's reliability. Have to warm up the engine until the blink of the neutral indicator disappears on the instrument panel.

(2) Start in cold weather

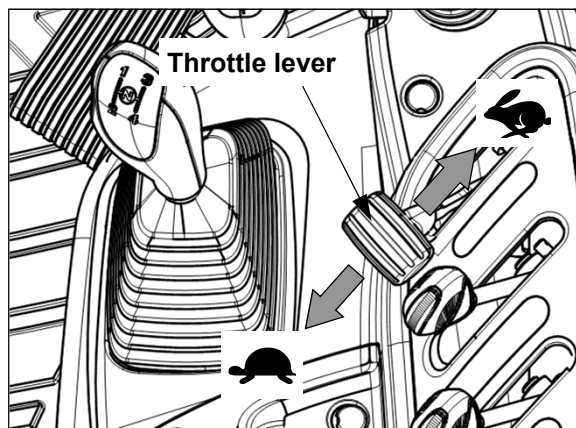
- Push the throttle lever to the low idle position.
- Start the engine after cold start aid indicator goes off according to the right table.
- If engine runs smoothly, carry out warming up for about 5 minutes at 1500 rpm. **Especially for power shuttle model, have to warm up the engine until the blink of the neutral indicator has disappeared on the instrument panel.**
- Use the engine oil for winter in cold weather. Refer to "Lubricants and Capacity" at the end of this manual.
- Use the diesel for winter when it is very cold weather. It is much easier to start engine.

Coolant Temp.	Preheat time(s)
60 °C (140 °F)	0
40 °C (104 °F)	0
30 °C (86 °F)	0
20 °C (68 °F)	8
10 °C (50 °F)	15
0 °C (32 °F)	18
-10 °C (14 °F)	25
-20 °C (-4 °F)	30
-30 °C (-13 °F)	40

Notice	► When storing the tractor in the cold weather, the battery must be removed and stored in a cool and dry place where it is warm and is isolated from the children. ► Allowing engine to idle for a long time will waste fuel and cause a build up of carbon.
---------------	--

(3) Engine stop

- Pull the throttle lever backward to reduce the engine speed and turn the key switch to “OFF” position. The engine shall be stopped.
- Remove the ignition key after stopping engine.



Notice

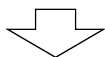
- To stop the engine after finishing heavy work, run engine for 5 minutes in low idle rpm. If you stop the engine suddenly, the engine life could be reduced.

4-2. How to drive and stop

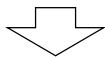
(1) How to drive

① Synchro-shuttle model

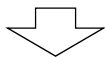
1. Lift up all the implements (front/middle/rear) from the ground after starting engine.



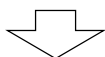
2. Pull throttle lever to low speed position.



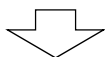
3. Press clutch pedal fully.



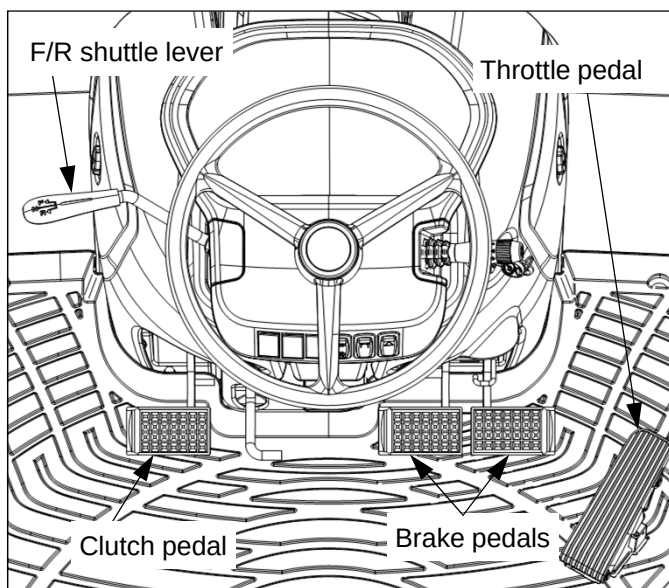
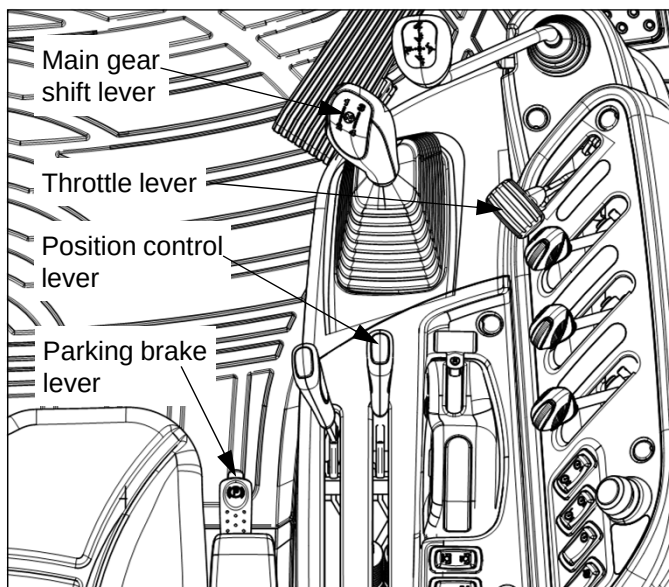
4. Place each transmission gear lever (Main, Range, Creeper, Shuttle lever) on a suitable position.



5. Press brake pedals and release the parking brake lever.



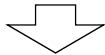
6. Release clutch pedal slowly with pressing throttle pedal slowly.



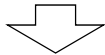
Notice

► Release the clutch pedal slowly. If releasing the clutch pedal suddenly, the gear life shall be reduced and it may cause a sudden start.

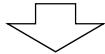
1. Lift up all the implements (front/middle/rear) from the ground after starting engine.



2. Pull throttle lever to low speed position.



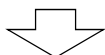
3. Place power-shuttle lever in neutral position.



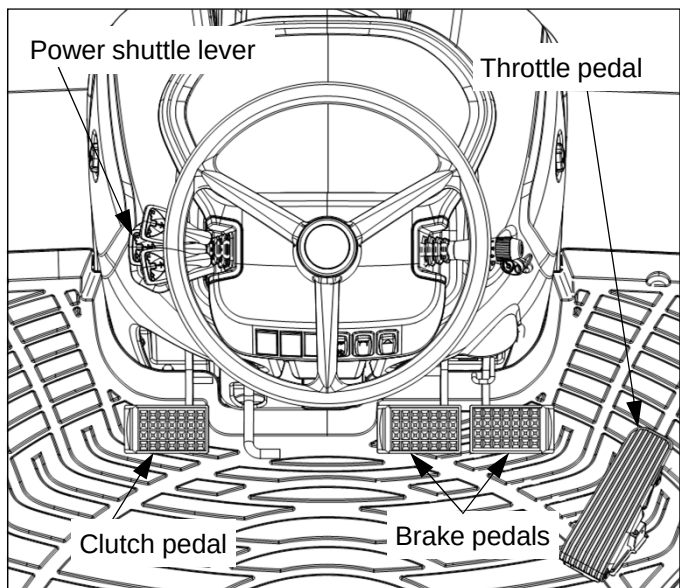
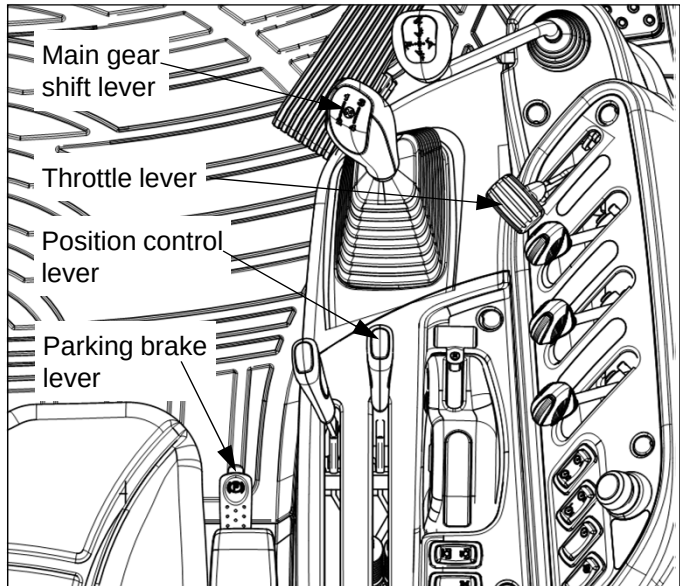
4. Place each transmission gear lever (Main, Range, Creeper lever) on a suitable position.



5. Press brake pedals and release the parking brake lever.



6. Place power-shuttle lever to forward or reverse position, and press throttle pedal slowly when the vehicle begins to start.



Notice

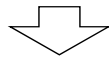
► When starting power-shuttle model normally, use power-shuttle lever without depressing clutch pedal.

(2) Changing speed

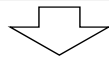
- Depress the clutch pedal fully and operate all the shift levers correctly.
- Before shifting F/R Shuttle lever, Range gear lever, Creeper gear (if fitted), HAVE TO STOP the tractor completely.

(3) Emergency Stop

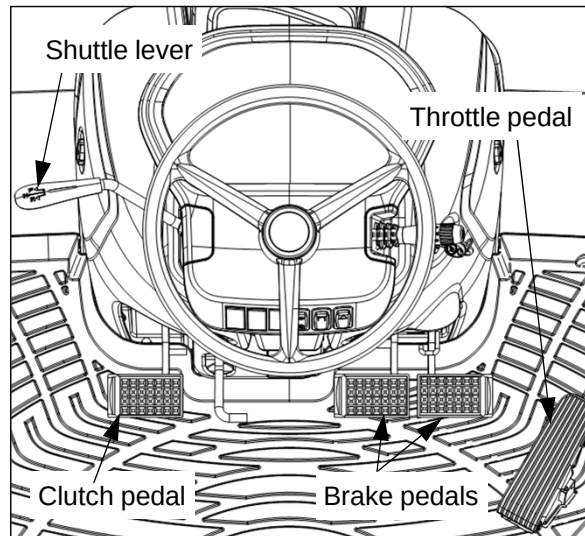
1. Press the clutch pedal and brake pedals at the same time to stop the tractor. Turn OFF the key switch.



2. DO NOT release clutch pedal until all moving parts have been stopped.



3. Apply parking brake.

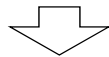


(4) Stopping tractor

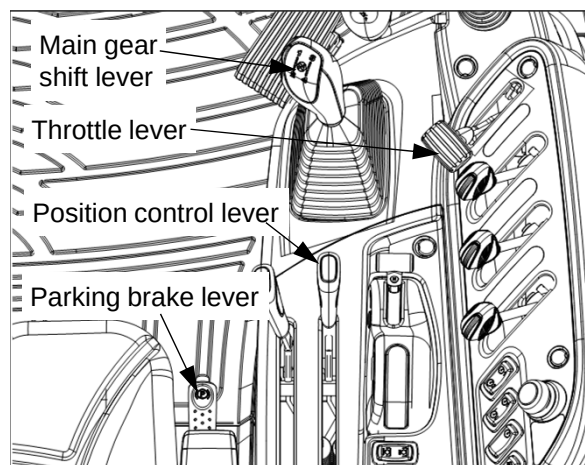
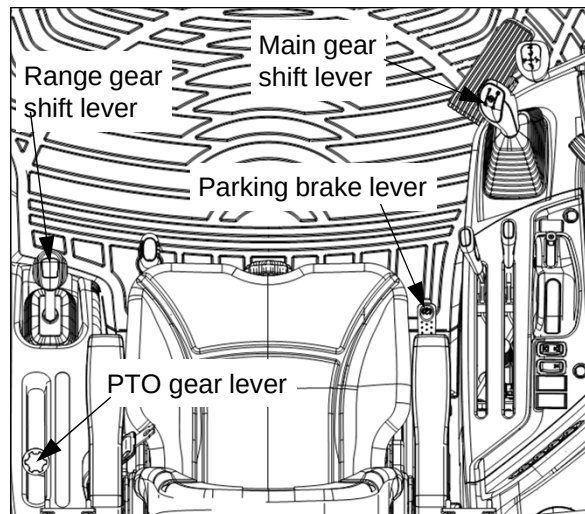
1. Press the clutch and brake pedals. Place the shuttle lever, main gear shift lever in NEUTRAL and PTO switch to OFF and release the clutch pedal.



2. Push the position control lever forward to lower implements to the ground. Turn Key switch to OFF position.



3. Apply parking brake and release the brake pedals slowly.

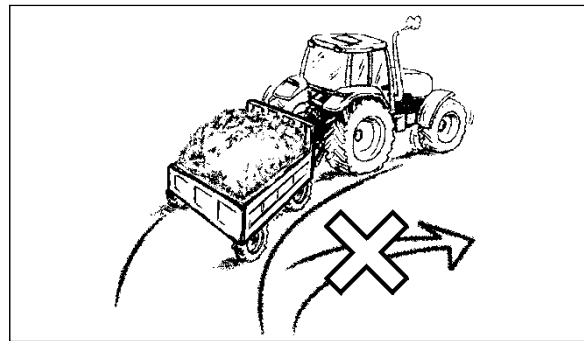
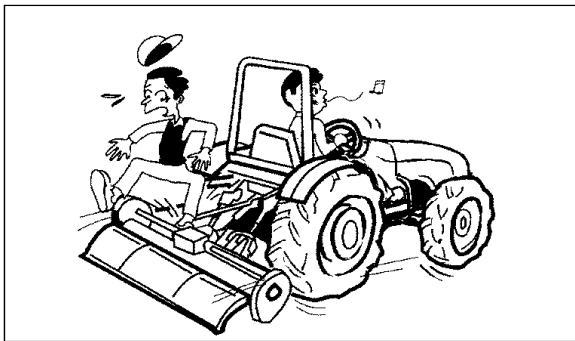
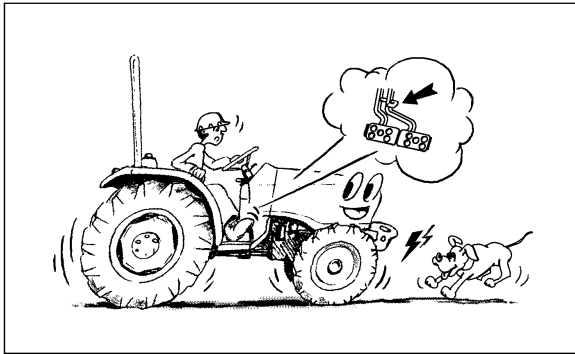


Caution

- ▶ DO NOT depart from the tractor with the transmission gear placed in NEUTRAL and the parking brake is not applied. The tractor may roll. Apply the parking brake at all times before leaving the tractor.
- ▶ Remove the ignition key always after stopping engine.

(5) Driving tractor on the road

- When facing downhill, DO NOT place the gear lever in Neutral position.
- When driving the tractor on a unpaved road by attaching a implement to 3-point linkage, place the gear lever to low speed and DO NOT lift the implement up to the highest position. When driving in the highest position, it may cause the vibration of implement and the failure of hydraulic system. (In this case, place the position control lever on $\frac{3}{4}$ rising position of full stroke for safety.)

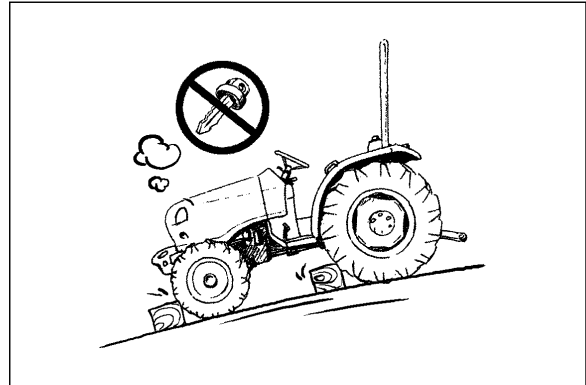


Caution

- ▶ Connect the left/right brake pedal with brake pedal latch before driving.
- ▶ Avoid a sudden start, sudden brake and sudden turning.
- ▶ DO NOT allow people on the tractor or other implements.
- ▶ DO NOT place the baggage on the tractor or implement.
- ▶ Place PTO gear lever in Neutral position and put the PTO switch in "OFF" position.
- ▶ DO NOT use the differential lock pedal and front wheel drive (2WD use only).
- ▶ When traveling with implement on rear 3-point linkage, tighten the stabilizer to avoid lateral movement.
- ▶ When traveling with implements installed, turn slowly by wide turning radius.
- ▶ While traveling, DO NOT ride your foot on the clutch pedal (if fitted) or brake pedal.
- ▶ While traveling, DO NOT operate any implement such as tiller, loader etc.
- ▶ When starting or traveling on a slope, select a suitable speed. **Specially for power shuttle model, the reliability of the power shuttle clutch may be reduced rapidly due to the long engagement time.**

(6) Parking

- Stop the tractor on a level surface, not on a slope.
- Disengage PTO and place all the transmission shift lever in NEUTRAL position.
- Lower the mounted implements on the ground.
- Apply the parking brake.
- Stop engine and remove ignition key.
- Before you leave the operator's station, wait for engine and all moving parts to stop.
- Have to apply the wheel chock when parking the tractor on a slope unavoidably.
- **In case of the power shuttle version, to engage the low gear after the engine is stopped is NOT useful for engine brake. When parking the tractor on a hill, have to apply the parking brake and wheel chocks to the wheel.**



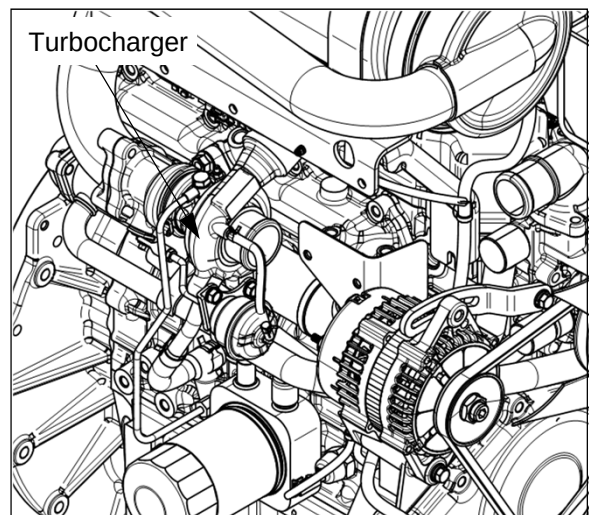
Caution

► If it is necessary to park the tractor on a slope, furthermore with loaded trailer, the tractor may roll down, even though the parking brake is applied. In this case, apply the gear in low speed and apply the chocks or blocks to all the tire.

- Mechanical : downward slope $\Rightarrow$ reverse 1 gear / upward slope $\Rightarrow$ forward 1 gear.
- **Power shuttle : Engine brake by low speed gear is NOT available.**

(7) Handling the Turbocharger (if fitted)

- Before accelerating or working the tractor fitted with the turbocharger, allow the engine to idle at 1000 rpm for about 30 seconds to ensure that the turbocharger is correctly lubricated.
- Before stopping engine fitted with the turbocharger, allow the engine to idle at low rpm for several minutes. This allows the turbocharger and manifold to cool, preventing deformation of the components.
- After stopping engine fitted with the turbocharger, cover the exhaust tail pipe to prevent the turbocharger rotating in the wind, resulting in possible damage to the bearings. The turbocharger turbine must be prevented from rotating freely with the engine off, as the shaft bearings will not be lubricated.

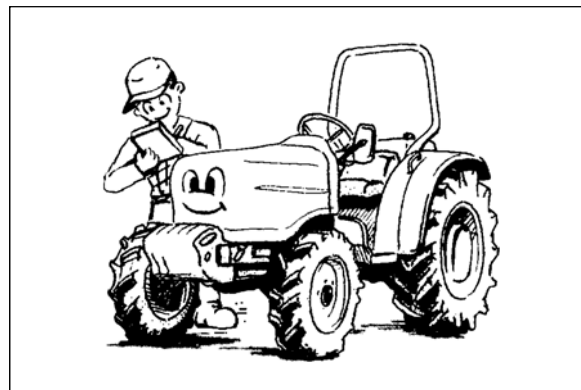


4-3. How to handle new tractor

(1) Check points

※ For new tractor, the following must be checked once again even though there was sufficient quality management, inspection, regulating of each part in the factory.

- Appearance check
 - Is there any damage while transporting?
- Engine cooling system check
 - Is there anti-freeze solution in the radiator?
 - And any leakage?
- Fuel system check
 - Is there any leakage of fuel in the fuel system?
- Oil level check
 - Is there optimal oil amount in each part ?
- Electric system check
 - Is there any cut-off or any other problem in the wiring?
 - Is there any problem to operate the instruments?
 - Is the state of battery charging sufficient?



(2) Notices in handling new tractor

- To get the best performance, comply with the following.

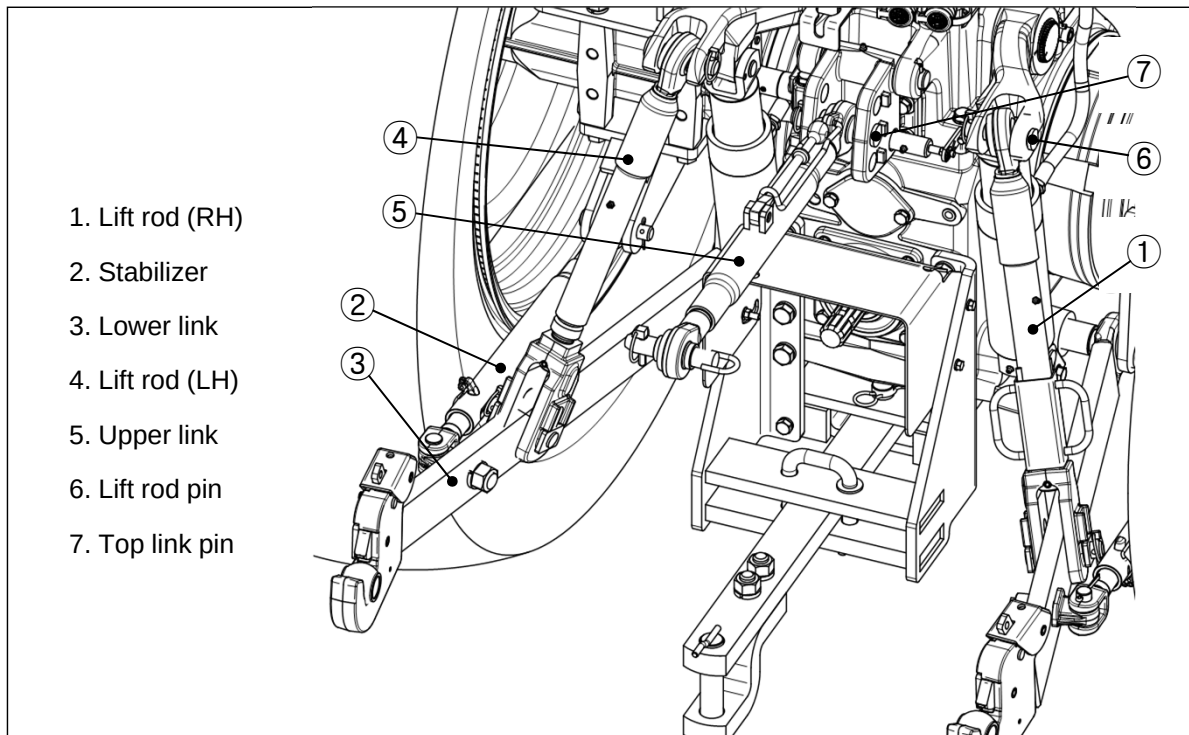
- DO NOT start or stop the tractor suddenly.
- DO NOT carry out heavy loaded work and DO NOT increase the engine rpm to high speed suddenly.
- Despite warm temperature outside, carry out warming up the engine for approximately 5 minutes at 1500 rev/min



- After using first 50 hours,
 - Replace the engine oil filter and hydraulic oil filters after first 50 hours of work, and check each part of your tractor as reference of chapter 5-4, "First 50 hour check" in this manual.
 - If possible, contact your authorized local dealer for "First 50 hour check".

4-4. Attaching Equipment

(1) 3-point linkage

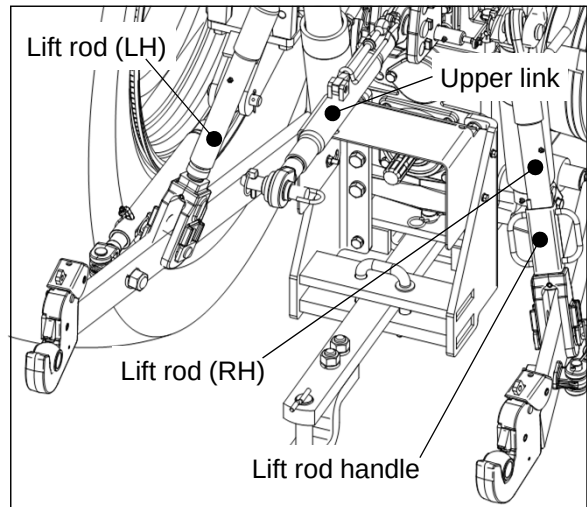


- When attaching the implement, comply with the followings.
 1. Set the implement upright on a level surface and approach the implement in reverse.
 2. Stop the tractor on attaching position and apply the parking brake.
 3. Connect the lower link(3) to implement and insert firmly the lock pin. (left, right)
 4. Connect the upper link(5) to implement and insert firmly the lock pin. Wide adjustable range of the upper link provides you easier attachment.
 5. Fix the implement firmly with stabilizer(2).(left, right).

Warning	► Before attaching/detaching implement, place PTO switch in OFF position and PTO gear lever in neutral position, and apply the parking brake.
	► When attaching/detaching implement, make sure to assemble and tighten the connecting parts correctly. ► If the tractor is used to tow heavy loads, always use the approved drawbar or hitch to avoid injury. Never connect to lower link or upper link of 3-point linkage. If not, it may cause tipping or turnover. ► DO NOT connect the implements that require more power than can be generated by your tractor. ► Never stand between implement and tractor when connecting implement. ► DO NOT change the setting pressure of the relief valve arbitrarily to increase the lift capacity of the 3-point linkage. It can cause fatal damage to the hydraulic system.

① Adjustment of Lift rod and Upper link

- Do not adjust the lift rod and upper link over the described range as below.
- Lift rod (RH)
 - Lift up the lift rod handle and turn left or right to adjust the length.
 - Lock the lift rod handle to the lower part after adjusting.
- Lift rod (LH)
 - Remove the upper lift rod pin and turn the upper part of the lift rod.
- Upper link
 - Lift up the lock spring to release the handle and turn the upper link by using the handle.
 - Apply the lock spring after adjusting.

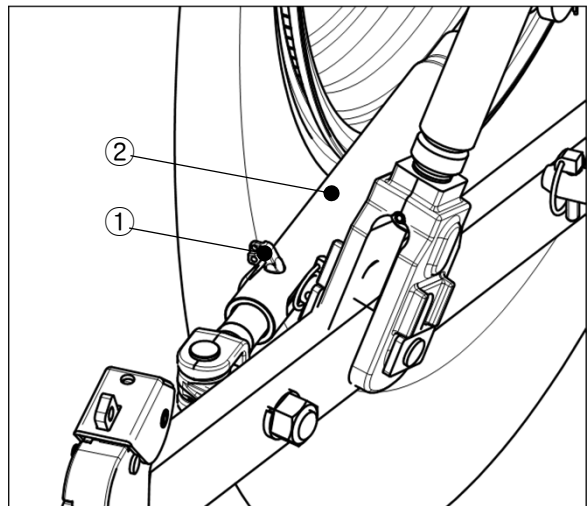


	Classification	Lift rod	Upper link
Adjustment range	left	495~635 mm (19.5 ~ 25.0 in.)	550 ~ 855 mm (21.7 ~ 33.7 in.)
	right	495~635 mm (19.5 ~ 25.0 in.)	

② Adjustment of stabilizer (optional)

- Check link type

- Pull up the link pin(1) and turn the sleeve (2) of the check link.
- Insert the link pin(1) into the hole and let it tightened firmly by locking spring.



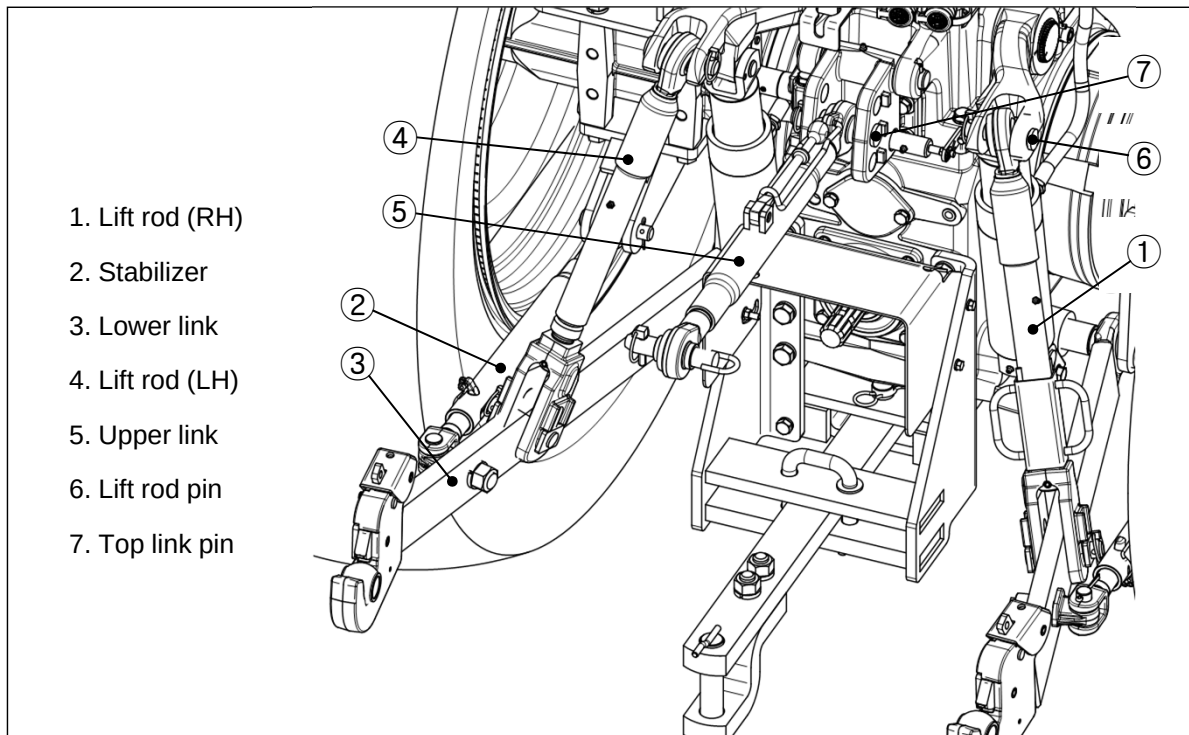
Notice	► When adjusting the stabilizer's length, adjust the implement's swinging clearance to be 20~40mm (0.8~1.6 in.) left and right.
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③ Reference of implement installation part

	A	B	C (Max.)	D (Min.)	E (Max.)	F (Min.)	G	H	J	K	L	N
CAT.1	19 (0.74)	19.3 (0.75)	44 (1.73)	76 (2.99)	69 (2.71)	44.5 (1.75)	22 (0.86)	22.4 (0.88)	35 (1.53)	39 (1.53)	12 (0.47)	683 (26.8)
CAT.2	25.4 (1.00)	25.7 (1.01)	51 (2.00)	93 (3.66)	86 (3.38)	52 (2.04)	28 (1.10)	28.7 (1.12)	45 (1.77)	49 (1.92)	12 (0.47)	825 (32.4)

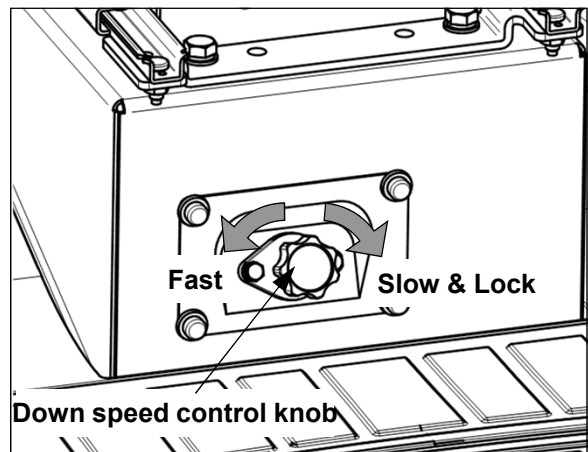
Unit : mm
(unit : inch)

④ Handling of the 3-point linkage



- When driving without attaching implement, comply with the followings.
 1. Fix upper link(5) with the fixing hook.
 2. Connect stabilizer(2) to the lower link(3) to avoid the lateral movement of the lower link.
- If 3-point linkage is not necessary, remove it as follow.
 1. Remove upper link pin(7) and upper link(5).
 2. Detach rear side of the stabilizer(2) from the lower link(3) while holding lower link tightly not to fall down.
 3. Remove lift rod (LH), lift rod (RH) and stabilizer(2) step by step.
 4. Remove lower link(3) carefully not to get hurt due to its weight.
- When using hitch/drawbar, or driving on road, lift up the 3-point linkage and fix it by turning the down speed control knob to lock position.

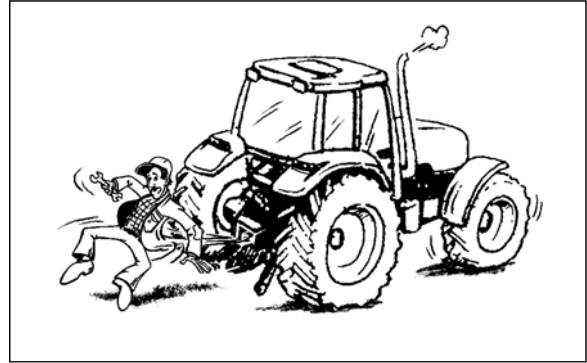
 Caution	► The parts of 3-point linkage are very heavy. When attaching/detaching them, take care not to get injury. BE CAREFULL !
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(2) Power take-off (PTO) shaft

① Safety precautions

- When PTO shaft is rotating, NEVER APPROACH the shaft.
- Check if PTO shield is attached correctly. If the shield is removed or damaged, replace it with a new one.
- **Suitable Clothes & Protect Entanglement :**
When checking or attaching implement to the PTO shaft, wear tight fitting clothes and safety equipment instead of loose or long clothes. Also, slippers, high heel shoes are not suitable. Wear the suitable clothes.

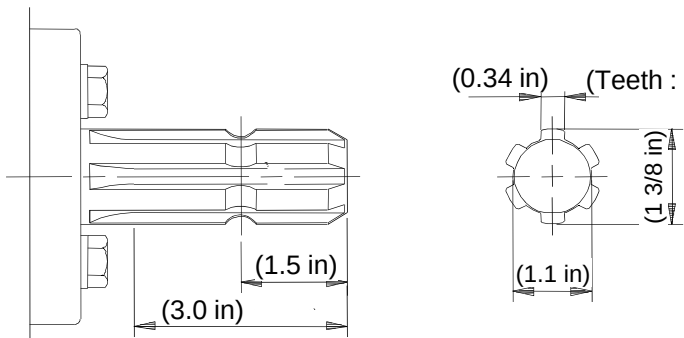


 Warning	▶ Do not approach the rotating shaft such as PTO shaft or cooling fan, especially, with loose clothing and long clothes. The entanglement in rotating shaft can cause serious injury or death.
	▶ Stop the engine and be sure PTO shaft is stopped before getting near it.

② Specification and Dimension of Rear PTO shaft

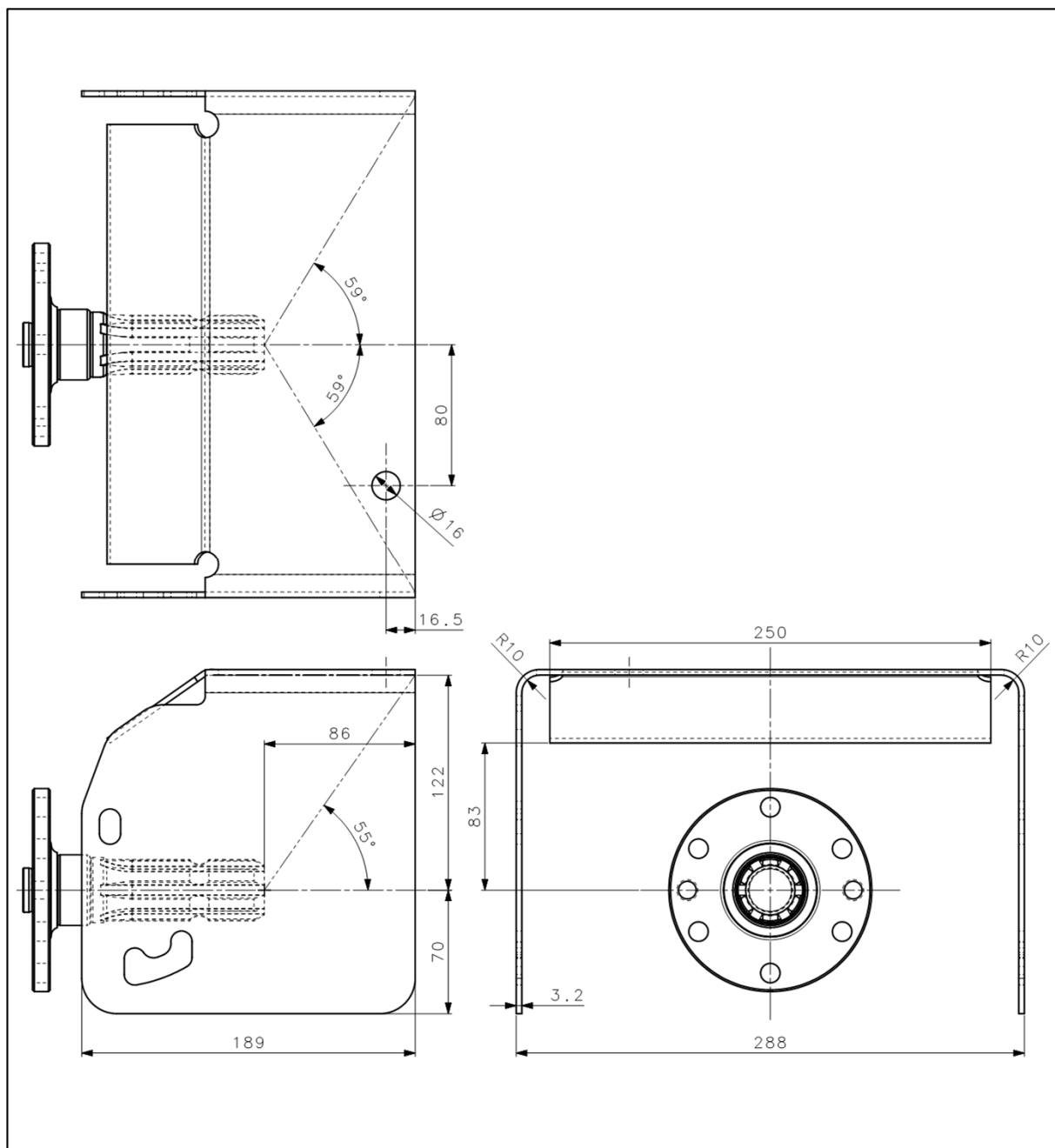
- Check the specification of the rear PTO shaft before attaching implement. The spline teeth may be different depending on the market as followings.

- Spline Teeth : 6T (Where fitted)

PTO gear(s)	1	2	3
PTO / Engine speed	540 / 2237 rpm	750 / 2471 rpm	1000 / 2318 rpm
Rotation direction	Clockwise (When looking at PTO shaft end)		
Shaft dimension (Unit : inch)	 The drawing shows a side view of the shaft with a total length of 3.0 inches and a section of 1.5 inches. The end view shows a circular shaft with 6 teeth. The outer diameter is 1.1 inches, the inner diameter is 0.34 inches, and the height of the teeth is 1 3/8 inches. The text '(Teeth : 6T)' is also present.		

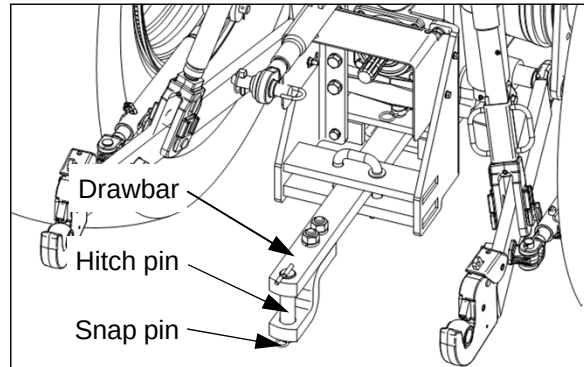
③ Attaching PTO drive shaft

- When connecting PTO drive shaft to the PTO shaft and implement, make sure to check the fixing status of the locking pins.
- When attaching implements with power take-off drive shafts, refer to the drawings as below.
- After installing implements,
 - check the inclination of the PTO drive shaft,
 - check the interference with PTO safety cover and other structure,
 - check the effective engaging length of the PTO drive shaft according to the position of the 3-point linkage.
- The stiff inclination of the drive shaft makes a loud noise and may cause a failure of the driveline.



(3) Hitch and Drawbar (optional)

- When attaching towing equipments, use the hitch or drawbar. DO NOT use the 3-point linkage or other parts. If so, the tractor could turnover.
- Insert the hitch pin and snap pin correctly after attaching/detaching equipment.
- DO NOT exceed the maximum permissible vertical and horizontal load as below.



① Drawbar (with clevis)

- It is used to tow the 2-axle equipment.
- It is available to adjust the position of the draw bar after removing lock-pin in the right figure. After adjusting, assemble the pins firmly.
- Type & EC component type-approval mark :
TU-DBT / TBD
- Vertical load : 650kg (1433 lb)
- Horizontal load : 6000kg (13228 lb)

③ Technically permissible towable mass(es)

	Hitch	Drawbar w/clevis
Unbraked towable mass	N/A	3000 kg (6614 lb)
Inertia-braked towable mass	N/A	6000 kg (13228 lb)
Hydraulic braked towable mass	N/A	N/A
Pneumatic braked towable mass	N/A	N/A

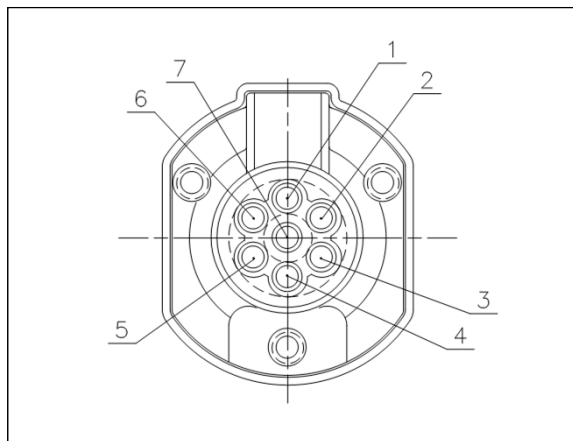
 Caution	► Use always the drawbar or hitch for pulling work. DO NOT use the 3-point linkage, rear axle or other parts. If so, the tractor could be overturned. ► When locking the hitch or drawbar with pin after aligning to the towing equipment, apply the parking brake and stop the engine. ► Before transporting equipment on public roads, make sure you comply with your local traffic regulations.
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(4) 7-Pole connector (optional)

- The one of the standard 7-pole trailer connectors is provided and is mounted at the rear of the tractor. The connections of the 7-pole connector (viewed from the rear of the tractor) are as follows;

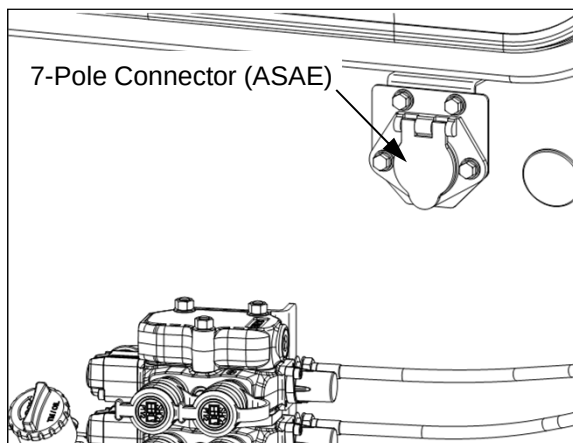
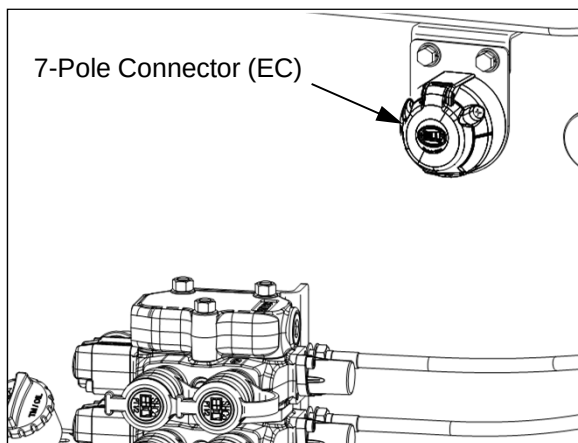
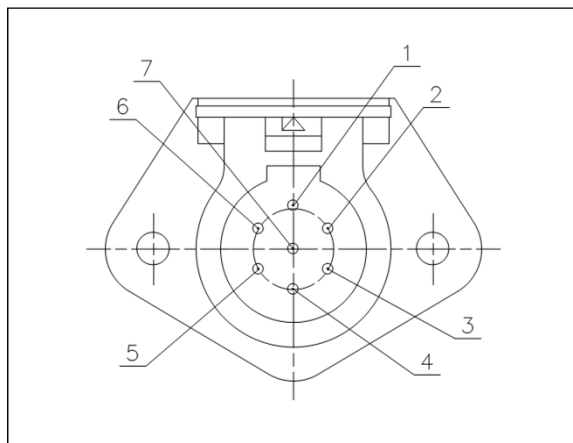
● EC Version

Pin No.	Function
1	Left turn signal light
2	NA
3	Ground (Earth)
4	Right turn signal light
5	Side light
6	Brake light
7	Side light



● ASAE Version

Pin No.	Function
1	Ground (Earth)
2	Working light
3	Left turn signal light
4	Brake light
5	Right turn signal light
6	License number plate light
7	Auxiliary



(5) Technically maximum permissible mass

- When working with front loader or rear heavy loaded attachments installed to the 3-point linkage, install ballast weights on the counter-part axle to maintain the front and rear weight balance of the tractor. If not, front or rear axle can be strained by the overloaded weight.
- When working with the front loader, place the attached rear weight to the highest position and turn the down speed control knob to the **LOCK** position.
- **DO NOT exceed the total maximum permissible mass and/or permissible maximum mass on each axle** declared by manufacturer as below, **even if the load capacity of the tire is sufficient**.
- **If the load capacity of the tires is lower than maximum permissible mass on each axle**, the maximum mass on each axle must be loaded **under the load capacity of the tire**.
Check the load capacity of the tires.

	All models	Remarks
Technically total maximum permissible mass	5400kg (11905 lb)	It may depend on the load capacity of the tires. (See next page)
Front axle (*)	2200kg (4850 lb)	
Rear axle	3300kg (7275 lb)	

* includes front mounted equipment or loader in the raised position but without load in the bucket.

- **Restrict operation** : In case of driving speed does not exceed 8km/h (5 mph) and standard front/rear wheel track(refer to the chapter 4-4-(7), "Adjusting wheel track and tire replacement" in this manual), intermittent maximum permissible load of the front axle can be ;
3300kg (7275 lb) for all models ; Have to check the load capacity of the tires. (See next page).

 Caution	▶ Maximum permissible mass is measured with only the front or rear wheels on the scales inclusive of ballasts and with mounted equipments in the raised position. ▶ Do not exceed the maximum permissible mass above and/or the load capacity of the tires. Overloaded operation may invalidate the warranty. ▶ DO NOT change the setting pressure of the relief valve arbitrarily to increase the lift capacity of the front loader or 3-point linkage. It can cause fatal damage to the hydraulic system and front axle.
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(6) Tires and Load capacity

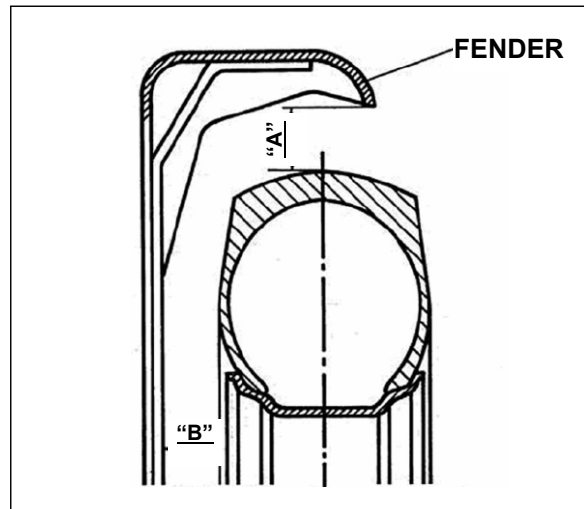
Axle No. (*)	Tires	Standard tire air pressure (kg/cm ²)	Load capacity (x2) (kg)	Maximum mass(es) (kg)
1	11.2-24 8PR	2.4 (240 KPa, 34 psi)	1940 (4277 lb)	5240(11552 lb)
2	16.9-30 8PR	1.6 (160 KPa, 23 psi)	3300 (7275 lb)	
1	9.5-24 6PR	2.2 (220 KPa, 32 psi)	1500 (3307 lb)	4540(10009 lb)
2	14.9-30 8PR	1.8 (180 KPa, 25 psi)	3040 (6702 lb)	

(*) 1 : Front axle, 2 : Rear axle

(7) Adjusting wheel track and tire replacement

- If the front wheel track is adjusted, check the clearance between tires and tractor body case by case. If necessary, the steering angle must be adjusted.
(refer to the chapter 4-4-(9) "Adjusting steering angle" in this manual.)

- When adjusting rear wheel track, check the radial and lateral clearance between rear tire and tractor chassis as below.
 - **A : 60mm (2.4 in) (Minimum)**
 - **B : 40mm (1.6 in) (Minimum)**
- Depending on rim or disk type, the front and rear wheel tracks may vary.



① Front wheel track

- 9.5-24 6PR with rim & disk (W8x24)
- 11.2-24 8PR with rim & disk (W10x24)

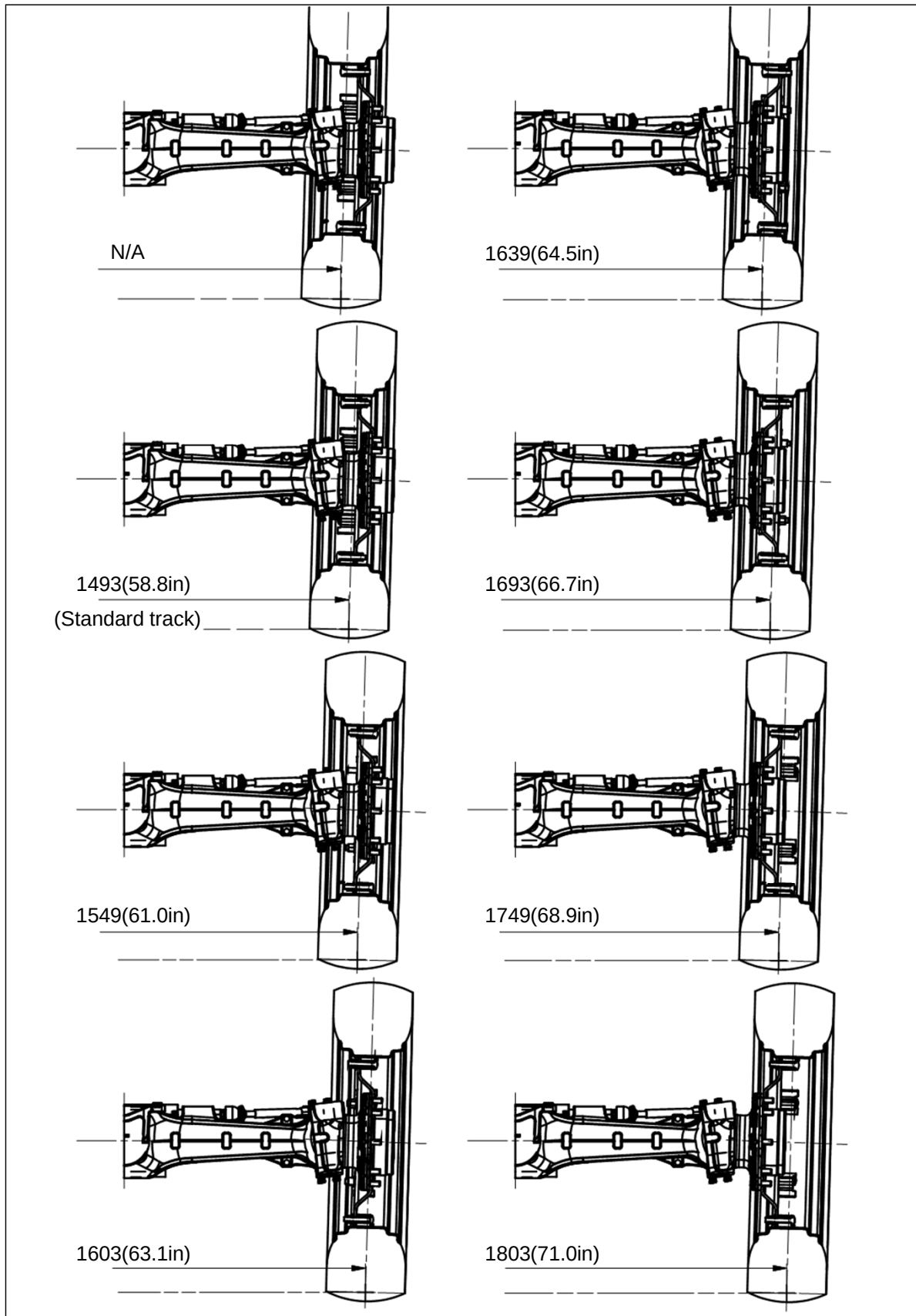
② Rear wheel track

- 14.9-30 8PR with rim & disk (W12x30)
- 16.9-30 8PR with rim & disk (W15x30)

 Warning	▶ The tractor wheels are very heavy. PLEASE BE CAREFUL. ▶ When removing the wheels, proceed with extreme caution, use a suitable hoist and specific equipment to move heavy parts.
Notice	▶ When adjusting the wheel track, pay attention to the direction of tire lugs. If it shows "Λ" shape when looked behind, it is correct. ▶ Actual settings may vary depending on the brand of the rim and type of tire.

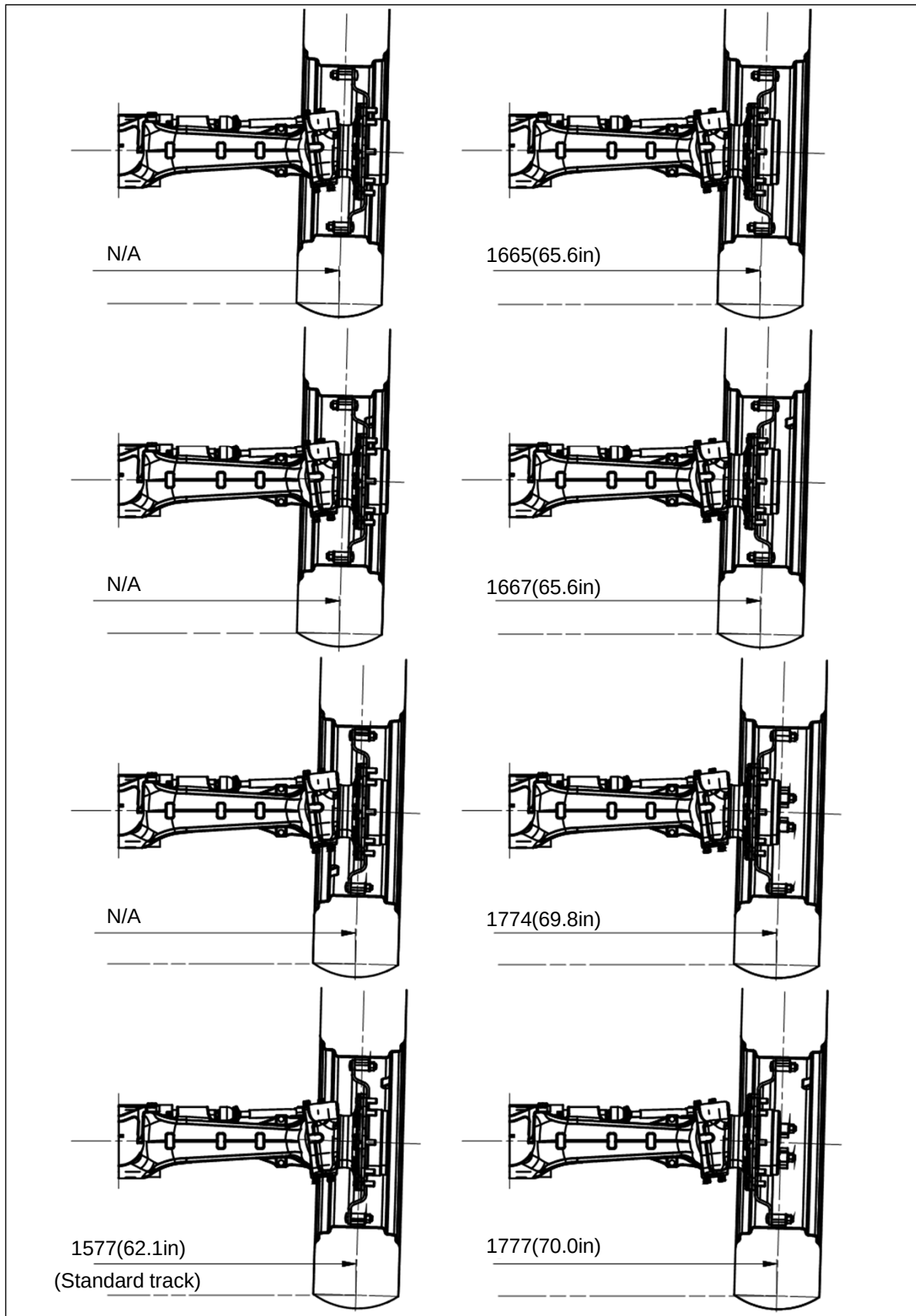
① Front wheel track – 9.5-24 6PR with rim & disk (W8x24)

Unit : mm (inch)



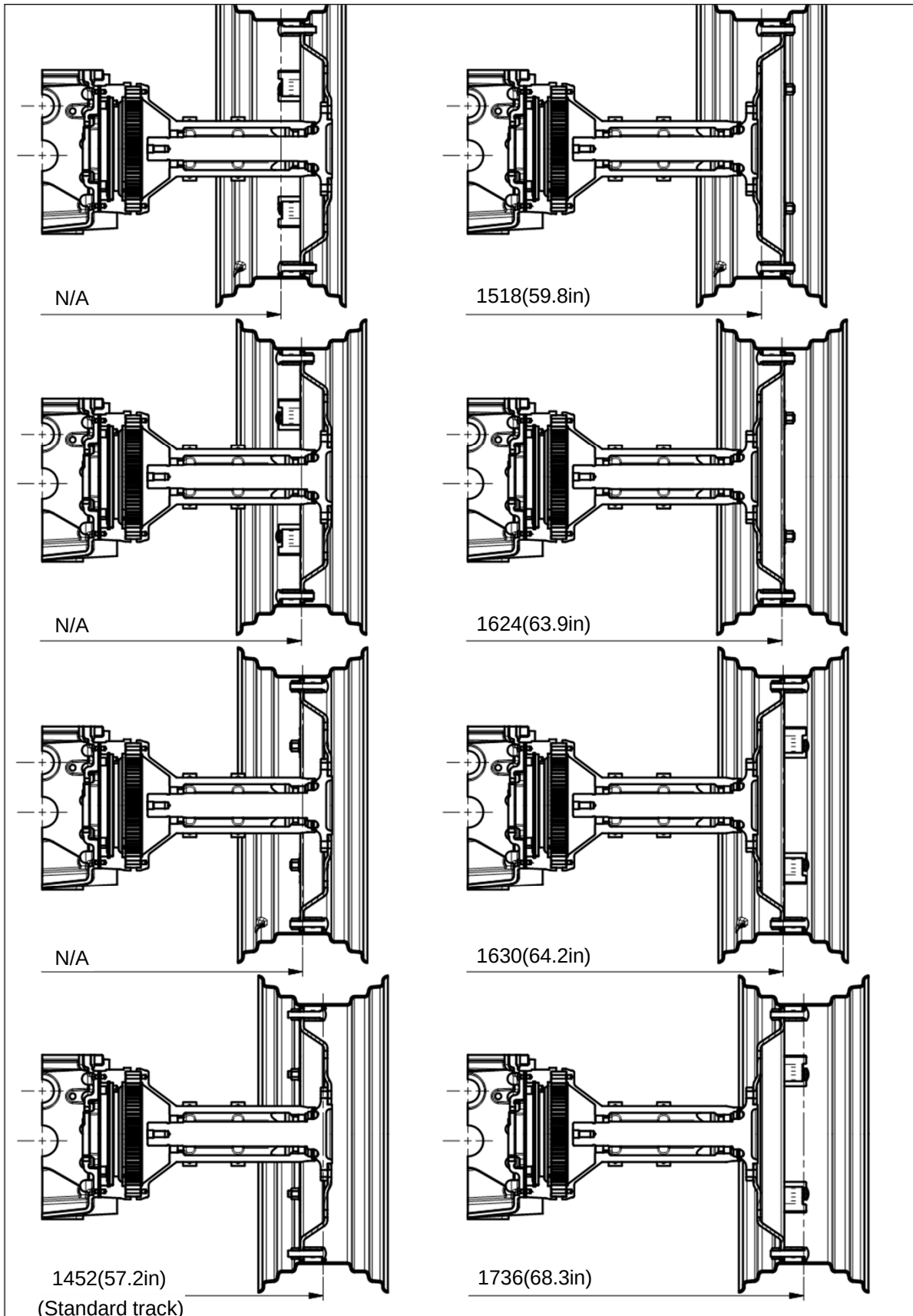
② Front wheel track – 11.2-24 8PR with rim & disk (W10x24)

Unit : mm (inch)



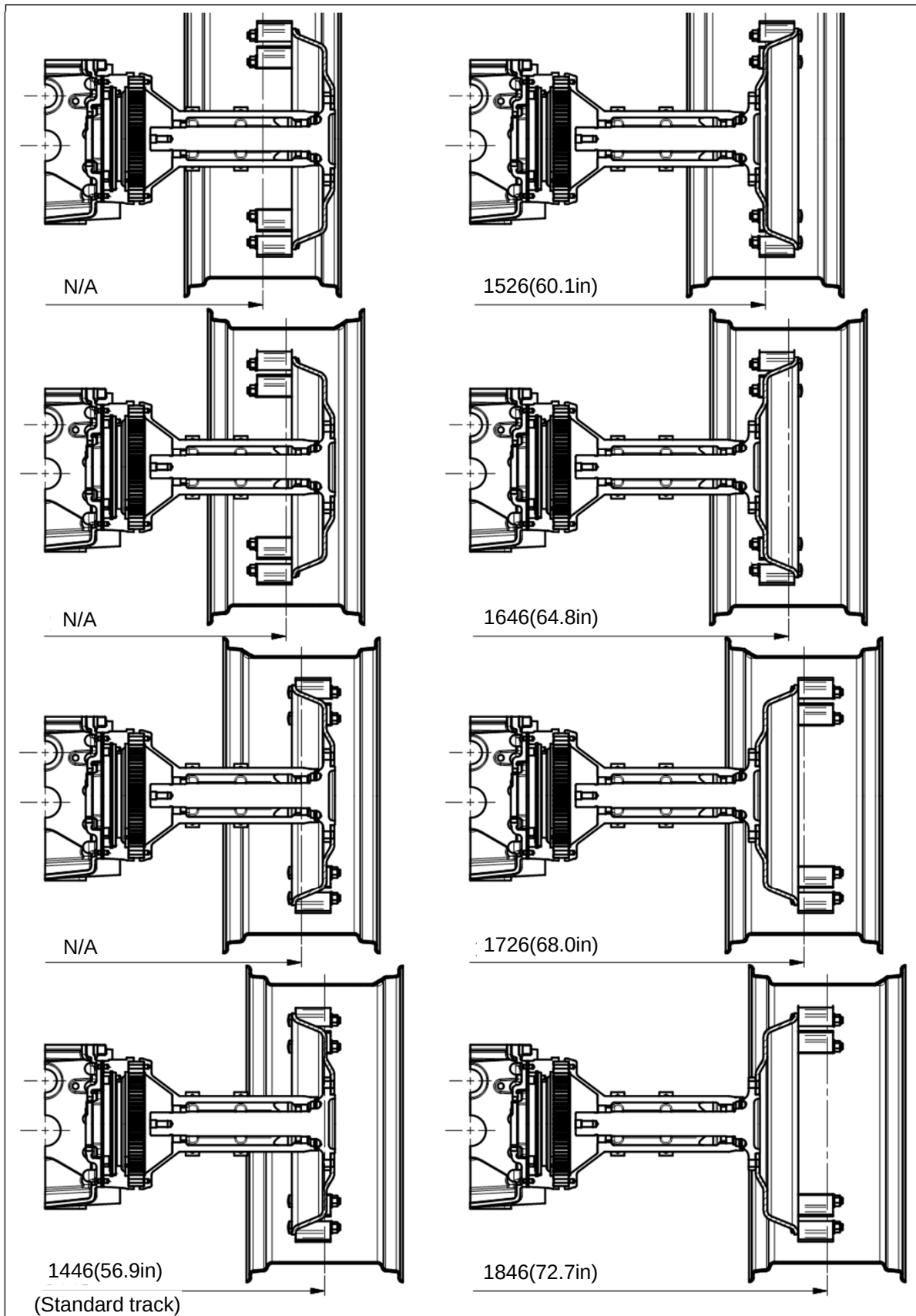
③ Rear wheel track – 14.9-30 8PR with rim & disk(W12x30)

Unit : mm (inch)



④ Rear wheel track – 16.9-30 8PR with rim & disk(W15x30)

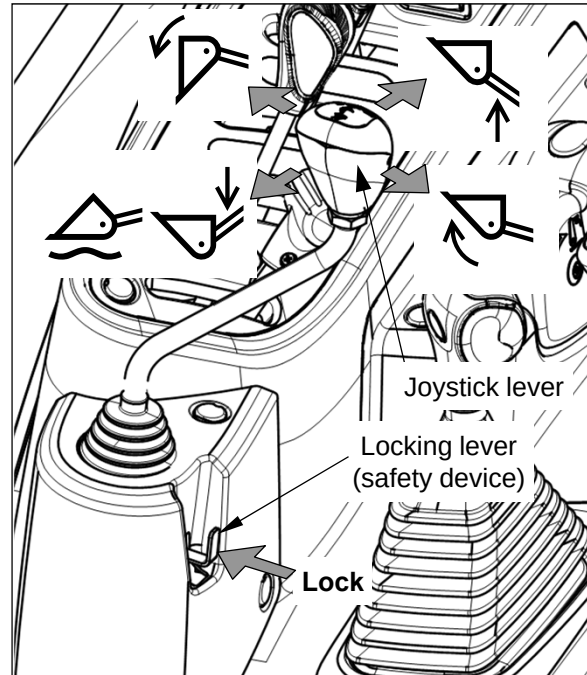
Unit : mm (inch)



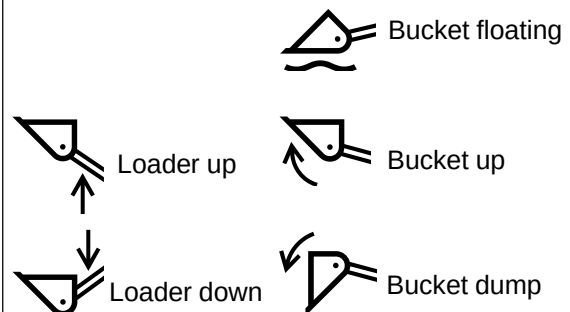
(8) Using Front-end loader (if fitted)

① Safety precautions

- If attaching a non-approved front-end loader or heavy front-mounted implement, engine block or front axle can be damaged or broken. Contact your authorized local dealer.
- DO NOT attach any non-approved front-mounted implement by manufacturer. If it is ignored, and any warranty is not effective no longer.
- If an approved front-end loader is attached, multi-functional joystick lever in the right figure can provide you more convenient operation.
- When operating the tractor with front-end loader, The center of gravity of the tractor may be higher, and the stability of the vehicle may be worse than unattached vehicle.
 - DO NOT drive fast on a traffic load. The rolling or tipping of the tractor can be happened easily.
 - When loading/unloading the bucket on a slope, move the tractor straight against the slope.
 - DO NOT try to approach a stiff slope.
 - Attach the rear ballast on the 3-point linkage or rear wheels(if applicable) to prevent overload of the front axle and to improve the stability of the vehicle.
- When working with front-end loader, the front visibility of the tractor may be worse than unattached vehicle. Have to observe people and other vehicles around the tractor.
- DO NOT allow people under the front-end loader while lifted.
- DO NOT allow people on the bucket.



<Meaning of Symbols>

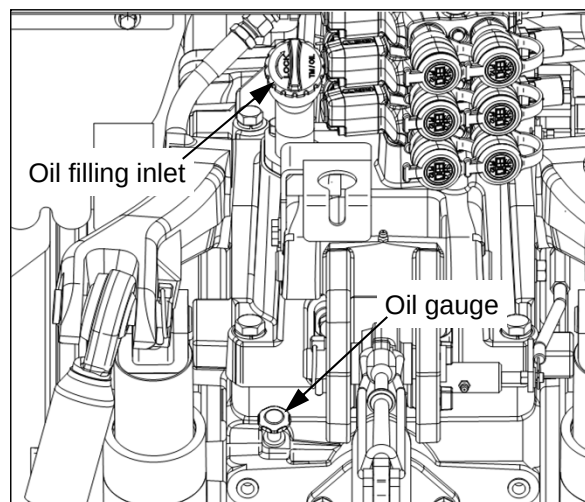
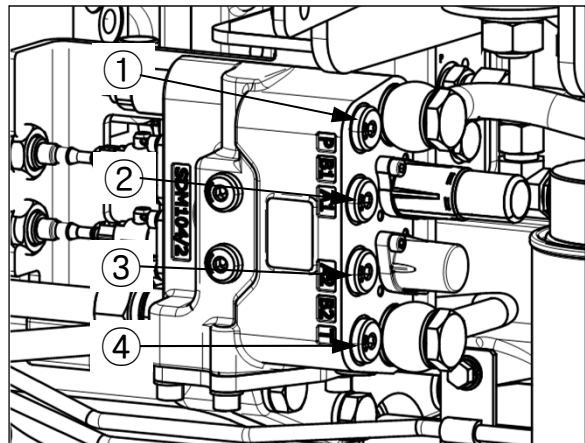


 Warning	TO AVOID PERSONAL INJURY ! ▶ After using the front-end loader, push the locking lever to the lock position. ▶ When leaving the tractor, lower down the front-end loader on the ground. ▶ Do not lift the front-end loader to a height from which objects may fall or roll onto the driver. ▶ Use always the correct attachment (grab forks, buckets.. etc.) for the specific task to perform and ensure that the load is securely kept in place.
--	---

 Caution	PRE-OPERATION CHECK, REAR BALLAST ! ► For tractor stability and operator's safety, rear ballast should be added to the rear of the tractor in the form of implements as counter weight like Back Hoe, Rotary Tiller, etc. The amount of rear ballast will be depend on the application.
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② Connection of hydraulic hoses

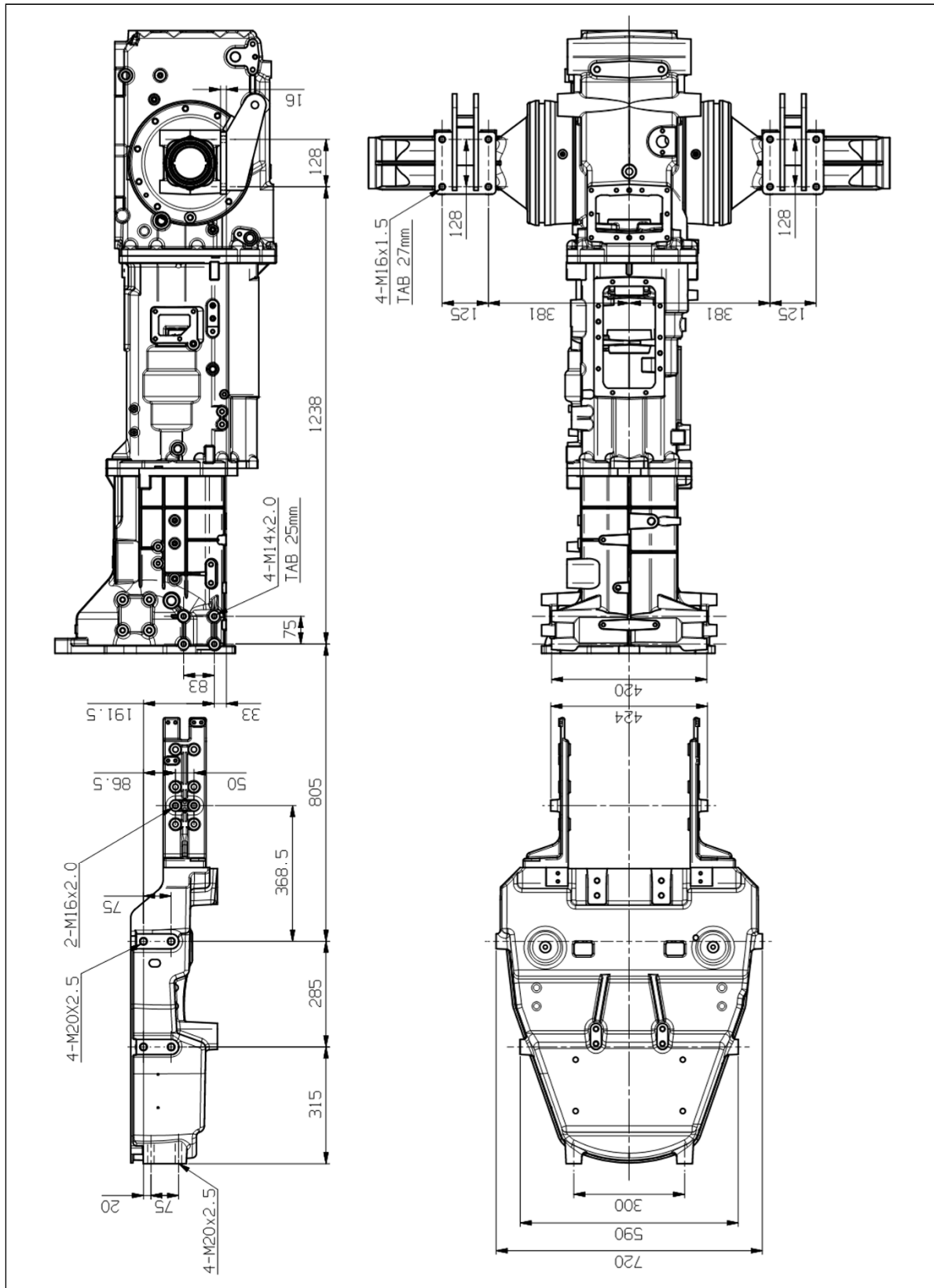
- Refer to the following instruction for hydraulic hoses connection.
- Boom lowering – outlet 1
Boom lifting ----- outlet 2
Bucket lifting ----- outlet 3
Bucket dump ----- outlet 4
- The thread specification of outlet ports is PF 3/8. Use suitable quick couplers for hose connection. If possible, contact your authorized local dealer.
- After connecting the hoses, start the engine and check the leakage of the hydraulic lines.
- After lowering the front implement, check if the transmission oil level is marked between “Min” and “Max” scale on the oil gauge. If necessary, add new oil.



③ Attaching points for Front-end loader

- When attaching the front-end loader, refer to the drawings as below.

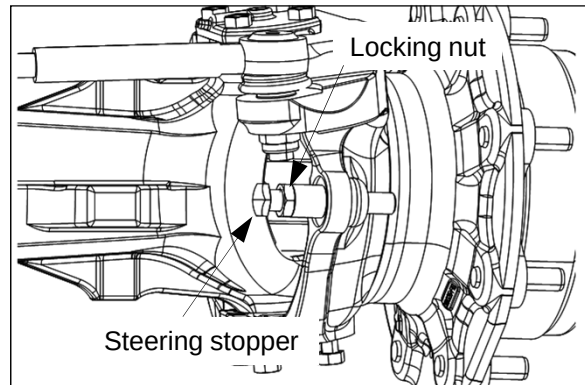
(Unit : mm)



(9) Adjusting Steering Angle

- If the front wheel track is adjusted or front tires are replaced with new tires having bigger diameter or width, or one of the front equipment is attached, the steering angle must be adjusted as below.

- 1) Loosen the locking nut on both sides.
- 2) Connect the front hook of the tractor to the crane by using specified wire. And, lift up the front axle off the ground sufficiently.
- 3) Lift up one side of the front axle fully and turn the steering wheel to the left and right with checking that the clearances between tire and other parts are **over 20mm (0.8 in.) at least.**
- 4) At this time, set each steering stopper of the both sides to be contacted with the cast. Check all the possible interferences by combinations of the steering and oscillation of the front axle.
- 5) Tighten the locking nuts of the each side.



Notice	► DO NOT shorten the length of the steering stopper rather than factory condition. If the stopper does not contact at maximum steering condition, it can damage the steering cylinder or tie-rod.
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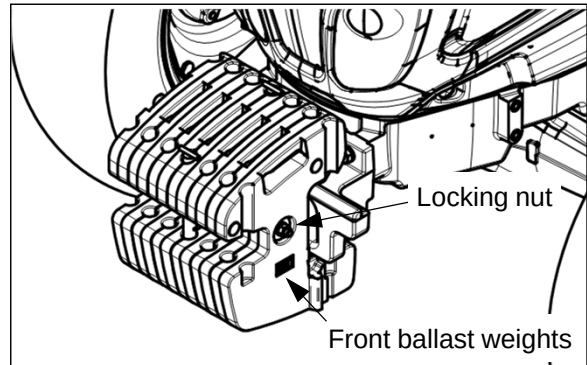
(10) Recommended maximum Specification of Implements

- When attaching implements to the tractor, refer to the followings recommended as maximum specification of each implement. DO NOT attach bigger implements than this specification. For other implements, contact your authorized local dealer.

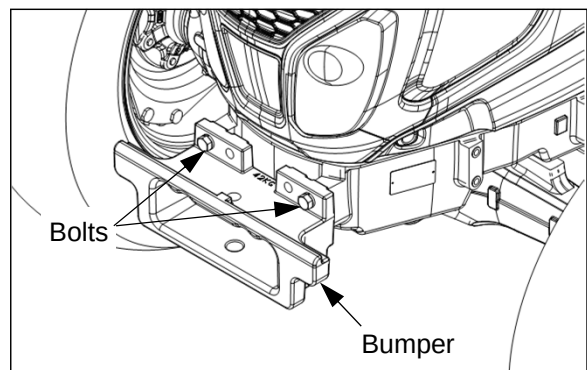
No.	Implements	Specification	MT563	MT568	MT573
1	Trailer	Max. vertical load (kg)	See chapter 4-4-(3) in this manual		
2	Mid mower	Max. working width (mm)	-	-	-
3	Rear mount mower	Max. working width (mm)	2438 (96 in)	2438 (96 in)	2438 (96 in)
4	Rear mount sprayer	Max. mass (kg)	1000 (2205 lb)	1000 (2205 lb)	1000 (2205 lb)
5	Rotavator	Max. working width (mm)	2050 (81 in)	2050 (81 in)	2100 (83 in)
6	Bottom plow	Max. working width (mm)	1600 (63 in)	1600 (63 in)	1600 (63 in)
7	Rear blade	Max. working width (mm)	2134 (84 in)	2134 (84 in)	2134 (84 in)
8	Front loader	Max. lift capacity (kg)	1607 (3543 lb)	1607 (3543 lb)	1607 (3543 lb)
9	Landscape rake	Max. working width (mm)	2134 (84 in)	2134 (84 in)	2134 (84 in)
10	Box blade	Max. working width (mm)	2100 (83 in)	2100 (83 in)	2100 (83 in)
11	Backhoe	Max. mass (kg)	-	-	-

(11) Ballast Weights (optional)

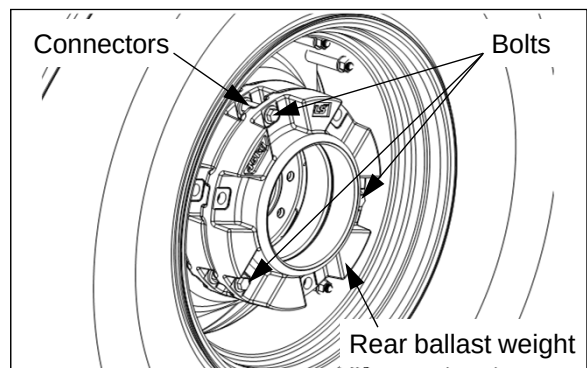
- It is used to balance the front/rear weight of the tractor.
- To remove the front ballast weights, unscrew the locking nut of the front ballast weights and disassemble the weight plate one by one.
Front ballast weight (kg) :
 $40\text{kg} \times 4\text{ea} = 160\text{kg}$ or $40\text{kg} \times 6\text{ea} = 240\text{kg}$



- To remove the bumper, connect the bumper to hoist and unscrew the bolts in the right figure.
Bumper weight (kg) : 42kg



- To remove the rear ballast weights, connect the bumper to hoist, and unscrew the bolts in the right figure and disassemble the weight plate one by one if necessary.
Rear weight (kg) : $45\text{kg} \times 2\text{ea} = 90\text{kg}$ or
 $45\text{kg} \times 4\text{ea} = 180\text{kg}$
- For additional ballast weights and adjustment methods, contact your authorized local dealer.



 Warning	▶ The ballast weights are very heavy. PLEASE BE CAREFUL. ▶ When removing/attaching the ballast weights, proceed with extreme caution, use a suitable hoist and specific equipment to move the heavy parts.
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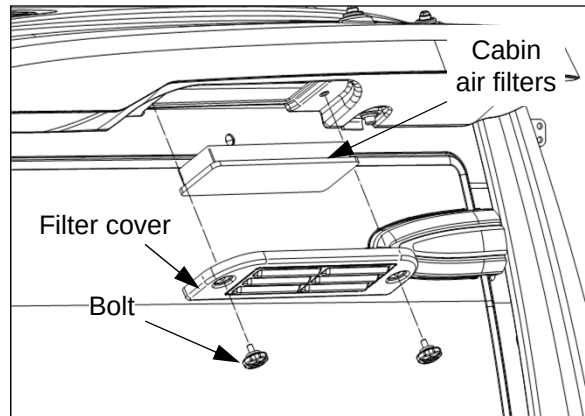
4-5. Working in hazardous area

● Level of protection against hazardous substances

For cabin model, it provides protection against hazardous substances **according to EN15695-1:2009 (Category 2)**. But it can provide only dust protection level by pressurizing air in the cabin with air filters. Do not use the tractor with crop sprayers in hazardous area. If unavoidable, comply with the following instruction.

① Cabin air filters (LH/RH)

- When operating with pesticides, cabin air filters should be replaced with specific charcoal filters. Contact your authorized local dealer.
- In additional, you should wear the protective clothing, globes, mask, etc before operating in such a hazardous spraying area.
- These filters must only be fitted when working with pesticides and replaced with the normal paper filters at the end of work.



 Caution	▶ Do not use these filters during other work, as they will quickly become clogged with dust. When replacing the charcoal filters at the end of spraying work, return them to the original packaging and make sure that they are carefully sealed. ▶ The charcoal filters last for approximately 50 hours of work. They must, however, be replaced each year. If, when working with pesticides, toxic odors are noted, stop the work immediately and replace the filters with new one. ▶ These filters must never be washed or cleaned with compressed air. Discarded filters must not be thrown away. Take disposed filters to authorized collection points.
 Warning	▶ The charcoal filters do not guarantee full protection against all pesticides. ▶ These specific filters only reduce the harmful effects of these products. As a result, operator has to comply with the safety rules recommended for using each single product. Wear the protection clothing, globes, mask, etc before operating in that area. ▶ DO NOT operate the tractor in heavy pesticides or other hazardous spraying area.
Notice	▶ The filters are made of specially treated media with a rubber sealing strip bonded around the sides. Take care not to damage the element during installation.

② Cleaning the cabin inside

- Protective clothing worn when handling the sprayer with pesticides or when carrying out external works, must be removed and stored away carefully before re-entering the cabin.
- After working with pesticides, ventilate the cabin and clean the inside parts (interior trim, panels, step, etc) of the cabin with clean damp cloth to remove the chemical residue.

4-6. Driving speed

- The driving speed of tractor or the revolution speed of PTO depends on the work and ground condition. For safety, operate the tractor at suitable speed.
- **Driving speed (unit: Km/h → Mile/h) - Standard**

① Synchro-shuttle models (Global market) _____

● Standard transmission (F12xR12)

Main gear		1				2				3			
Range gear		1	2	3	4	1	2	3	4	1	2	3	4
14.9-30	F	1.83 (1.14)	2.46 (1.53)	3.30 (2.05)	4.26 (2.65)	4.99 (3.10)	6.72 (4.18)	9.01 (5.60)	11.63 (7.23)	13.83 (8.59)	18.61 (11.56)	24.96 (15.51)	32.21 (20.01)
	R	1.92 (1.19)	2.59 (1.61)	3.47 (2.16)	4.48 (2.78)	5.25 (3.26)	7.07 (4.39)	9.48 (5.89)	12.23 (7.60)	14.54 (9.03)	19.57 (12.16)	26.24 (16.31)	33.86 (21.04)
16.9-30	F	1.88 (1.17)	2.53 (1.57)	3.40 (2.11)	4.38 (2.72)	5.13 (3.19)	6.91 (4.29)	9.27 (5.76)	11.96 (7.43)	14.22 (8.83)	19.13 (11.89)	25.67 (15.95)	33.12 (20.58)
	R	1.98 (1.23)	2.66 (1.65)	3.57 (2.22)	4.61 (2.86)	5.40 (3.35)	7.26 (4.51)	9.74 (6.05)	12.57 (7.81)	14.95 (9.29)	20.12 (12.50)	26.98 (16.77)	34.82 (21.63)

Note) Engine rated speed : 2500rev/min, 14.9-30: Rc=692mm, 16.9-30: Rc=708mm

● Creeper transmission (F20xR20, optional)

Main gear		1				2			
Range gear		1	2	3	4	1	2	3	4
14.9-30	F	0.20 (0.12)	0.26 (0.16)	0.35 (0.22)	0.46 (0.28)	0.53 (0.33)	0.72 (0.45)	0.96 (0.60)	1.24 (0.77)
	R	0.21 (0.13)	0.28 (0.17)	0.37 (0.23)	0.48 (0.30)	0.56 (0.35)	0.76 (0.47)	1.01 (0.63)	1.31 (0.81)
16.9-30	F	0.20 (0.12)	0.27 (0.17)	0.36 (0.23)	0.47 (0.29)	0.55 (0.34)	0.74 (0.46)	0.99 (0.62)	1.28 (0.79)
	R	0.21 (0.13)	0.28 (0.18)	0.38 (0.24)	0.49 (0.31)	0.58 (0.36)	0.78 (0.48)	1.04 (0.65)	1.34 (0.83)

Note) Engine rated speed : 2500rev/min, 14.9-30: Rc=692mm, 16.9-30: Rc=708mm

- Driving speed (unit : Km/h -> Mile/h)

② Power shuttle models (optional, Global market) _____

● Standard transmission (F12xR12)

Main gear		1				2				3			
Range gear		1	2	3	4	1	2	3	4	1	2	3	4
14.9-30	F	1.83 (1.14)	2.46 (1.53)	3.30 (2.05)	4.26 (2.65)	4.99 (3.10)	6.72 (4.18)	9.01 (5.60)	11.63 (7.23)	13.83 (8.59)	18.61 (11.56)	24.96 (15.51)	32.21 (20.01)
	R	1.86 (1.16)	2.50 (1.56)	3.36 (2.09)	4.33 (2.69)	5.08 (3.15)	6.83 (4.25)	9.16 (5.69)	11.82 (7.35)	14.06 (8.73)	18.92 (11.76)	25.38 (15.77)	32.74 (20.35)
16.9-30	F	1.88 (1.17)	2.53 (1.57)	3.40 (2.11)	4.38 (2.72)	5.13 (3.19)	6.91 (4.29)	9.27 (5.76)	11.96 (7.43)	14.22 (8.83)	19.13 (11.89)	25.67 (15.95)	33.12 (20.58)
	R	1.91 (1.19)	2.57 (1.60)	3.45 (2.14)	4.45 (2.77)	5.22 (3.24)	7.02 (4.36)	9.42 (5.85)	12.16 (7.55)	14.45 (8.98)	19.45 (12.09)	26.09 (16.21)	33.67 (20.92)

Note) Engine rated speed : 2500rev/min, 14.9-30: Rc=692mm, 16.9-30: Rc=708mm

● Creeper transmission (F20xR20, optional)

Main gear		1				2			
Range gear		1	2	3	4	1	2	3	4
14.9-30	F	0.20 (0.12)	0.26 (0.16)	0.35 (0.22)	0.46 (0.28)	0.53 (0.33)	0.72 (0.45)	0.96 (0.60)	1.24 (0.77)
	R	0.20 (0.12)	0.27 (0.17)	0.36 (0.22)	0.46 (0.29)	0.54 (0.34)	0.73 (0.45)	0.98 (0.61)	1.26 (0.79)
16.9-30	F	0.20 (0.12)	0.27 (0.17)	0.36 (0.23)	0.47 (0.29)	0.55 (0.34)	0.74 (0.46)	0.99 (0.62)	1.28 (0.79)
	R	0.20 (0.13)	0.28 (0.17)	0.37 (0.23)	0.48 (0.30)	0.56 (0.35)	0.75 (0.47)	1.01 (0.63)	1.30 (0.81)

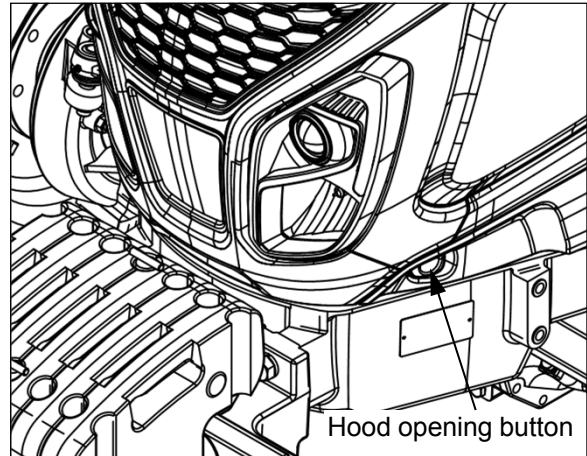
Note) Engine rated speed : 2500rev/min, 14.9-30: Rc=692mm, 16.9-30: Rc=708mm

5. Lubrication and Maintenance

5-1. Access for maintenance

① Opening Hood

- For safety, the hood must be closed and correctly latched before operating the tractor.
- The hood is hinged at the rear and a gas cylinder is attached to provide easy access to the engine for check and maintenance.
- To open the hood, push the hood opening button and lift the hood up.
- To close the hood, pull the hood and push it down to locking position slightly.

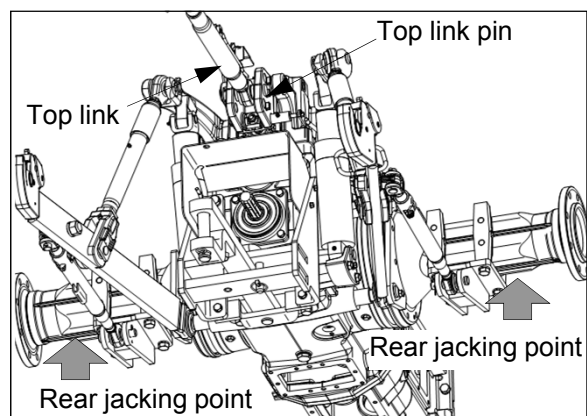
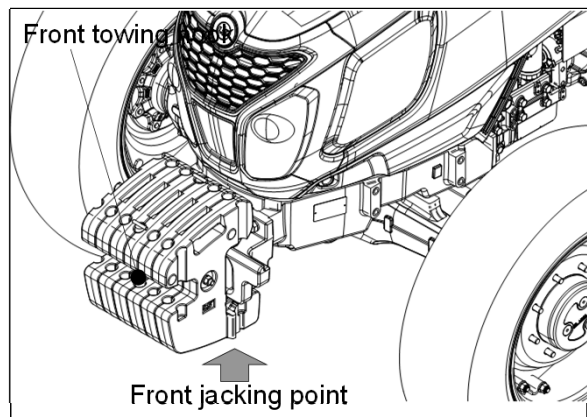


Caution

- ▶ After the engine has stopped completely, you have to open the hood for checking.
- ▶ If you open the hood while the engine is running, it can cause serious damage by the intended or unintended access to the rotating shaft, pulley, V-belt, cooling fan of the engine or engine application parts. PLEASE BE CAREFUL.

② Jacking points

- The jacking points for maintenance is depending on serviced parts case by case. Do not hesitate to contact your authorized dealer for asking.
- Do not use the front axle assembly or steering linkage and cylinder for jacking point. These components have some rotating pivots and/or does not have enough structural strength.
- For general maintenance, use flat surface under the engine frame end or bumper for jacking point, and connect additionally hoist to the front towing hook for safety.
- For rear jacking points, flat surface under the rear axle housing is recommended, and additionally use the top-link bracket and its pin for lifting point after removing the top-link.

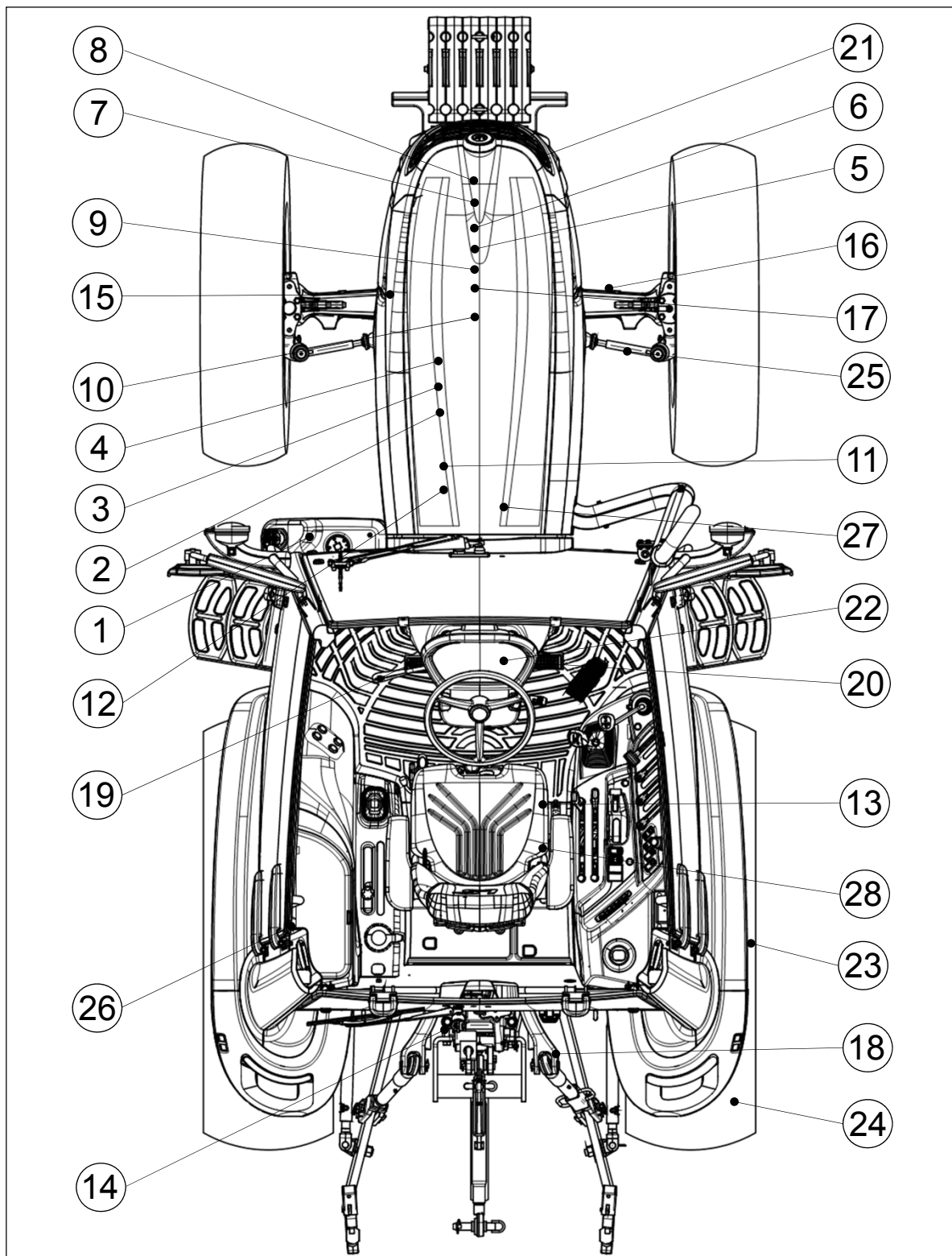


Caution

- ▶ When lifting the rear of the tractor, apply chocks to the slots between front axle and engine frame symmetrically to prevent the rolling of the front axle.

5-2. Maintenance chart

- Periodic maintenance not only extends the service life of the tractor but also serves to ensure safe operation. **The maintenance chart shows the standard service intervals. If you notice any abnormal symptoms, make sure to carry out the inspection and maintenance work, regardless of recommended service intervals in this maintenance chart.**
- Appropriate service intervals vary depending on the usage and operating conditions. In extreme dusty/dirty environments, the service intervals have to be shorter than normal condition.



No.	Checking Parts	Page No.	Check period (hr)						
			Daily	50	300	500	1000 or 1-yr	1500 or 2-yr	3000
1	Fuel tank	5-8, 5-21	▲		■				
2	Fuel filter	5-6, 5-24		■		●			
3	Engine oil	5-5, 5-7, 5-17	▲	★	●				
4	Engine oil filter	5-5, 5-17		★	●				
5	Engine coolant	5-9, 5-27	▲					●	
6	Radiator screen	5-11, 5-14	▲	■					
7	Air cleaner	5-10, 5-15, 5-26	▲	■			●		
8	Battery	5-15, 5-36		▲					
9	Fan belt tension	5-20		▲ (First)	▲				
10	Valve clearance	5-26					▲		
11	EGR Cooler, PCV, Injector Tips	5-28						■	
12	Fuel injector, DOC&DPF, Turbocharger, ECU, etc	5-29							■
13	Hydraulic oil filter	5-5, 5-18		★	●				
14	Transmission oil	5-15, 5-23		▲		●			
15	Front axle oil	5-15, 5-22		▲		●			
16	Steering cylinder	5-14		▲					
17	Front axle holder & Steering arm	5-14		▲					
18	3-Point linkage	5-14		▲					
19	Clutch pedal play	5-12	▲						
20	Brake pedal play	5-13	▲						
21	Turn signal lights, Lights, Horn	5-9	▲						
22	Instrument panel & Indicators	5-8	▲						
23	Bolts and Nuts retighten	5-12	▲						
24	Tire air pressure	5-11	▲						
25	Toe-in	5-20			▲				
26	Cabin air filter	5-16, 5-25		■		●			
27	Hydraulic hoses	5-16		▲					
28	In-line pressure filter	5-20	▲		●				

★ First Replacement ● Replacement ▲ Check, Adjustment and Supply ■ Clean up

5-3. Lubricants and Capacity

LUBRICANTS	CAPACITY	INTERNATIONAL STANDARD	RECOMMENDED ITEMS
Engine coolant (Radiator)	10 ℓ (2.6U.S.gals)	ASTM D5216	Soft water (50%)+ Anti-freeze (50%)
Fuel	100 ℓ (26.4U.S.gals)	ASTM D975 No.2	Ultra low sulfur diesel fuel
Engine oil (crankcase)	7.0 ℓ (1.8U.S.gals)	API CJ-4, ACEA E3	KIXX DL (Maker : GS Caltex)
Transmission oil (common use for Hydraulic lift, hydraulic steering device)	55 ℓ (14.5U.S.gals)	API-GL4 ISO VG 32/46	LSTH400G (Maker : GS Caltex)
Front axle oil	4.4 L (1.2 U.S.gals) for center housing 0.6 L (0.2 U.S.gals) for each final housing =5.6 L (1.5 U.S.gals)	API-GL4 SAE 80W	EPK 80W90 (Maker : S-OIL TOTAL Co. Ltd.)
Grease (Front axle arm holder, Steering cylinder pin, 3-point linkage)	Proper amount	NLGI 2	MAHWAK Multi purpose or MAHWAK All purpose (Caltex)
Clutch & Brake oil	0.5 ℓ (0.1U.S.gals)	Mineral based oil (ISO 7308)	LSTH400 (S-OIL TOTAL) LHM PLUS (TOTAL) LHM (Mobil) LHM-S (Shell)

RECOMMENDED OIL VISCOSITIES

The correct engine oil viscosity grade is dependent upon ambient temperature. Refer to the chart below when selecting oil for your tractor engine.

In areas where prolonged periods of extreme temperatures are encountered, local lubricant practices are acceptable. Contact your authorized dealer.

Starting Temperature ℃(°F)	-30 (-22)	-25 (-13)	-20 (-4)	-15 (-5)	-10 (14)	-5 (23)	0 (32)	10 (50)	20 (68)	30 (86)	40 (104)
Oil Viscosity											

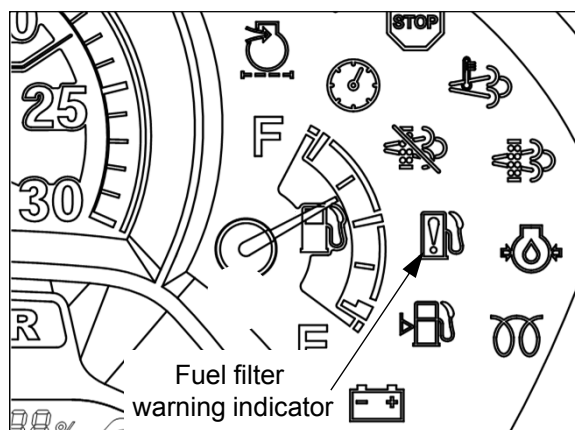
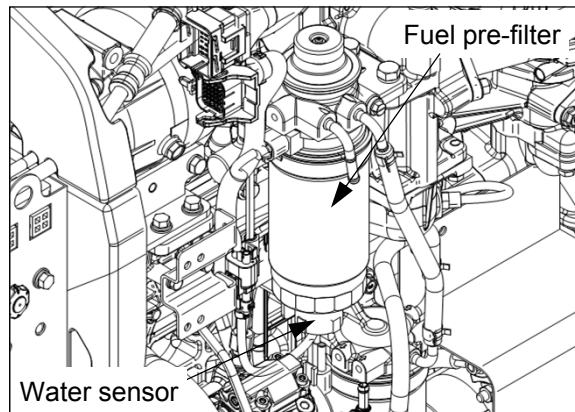
5-4. First 50 hour check

- After using first 50 hours, contact your authorized dealer for maintenance if possible.
 - Replace engine oil & engine oil filter. (⇒ Refer to Every 300 hour check. *See page 5-17*)
 - Replace hydraulic oil filter. (⇒ Refer to Every 300 hour check. *See page 5-18*)
 - Replace power shuttle oil filter. (if fitted) (⇒ Refer to Every 300 hour check. *See page 5-18*)
 - Check transmission / rear axle / hydraulics oil level
 - Check front axle oil level
 - Check and adjust parking brake
 - Check torque of exhaust manifold bolts
 - Check and adjust V-belts and tension
 - Tighten all cooling system hose connections
 - Check torque of safety cab or frame mounting bolts
 - Check torque of front end weight clamp bolts (Where fitted)
 - Check torque of wheel bolts and nuts
 - Check tire pressures and condition
 - Clean radiator, oil cooler and A/C condenser cores (Where fitted)
 - Check radiator coolant level and specific gravity
 - Check clutch pedal free play (Mechanical synchro-shuttle models)
 - Check brake adjustment and pedal equalization
 - Lubricate all grease fittings
 - Neutral start switches operative (Where fitted)

5-5. When the warning indicator lights

(1) Drain water from Fuel filter

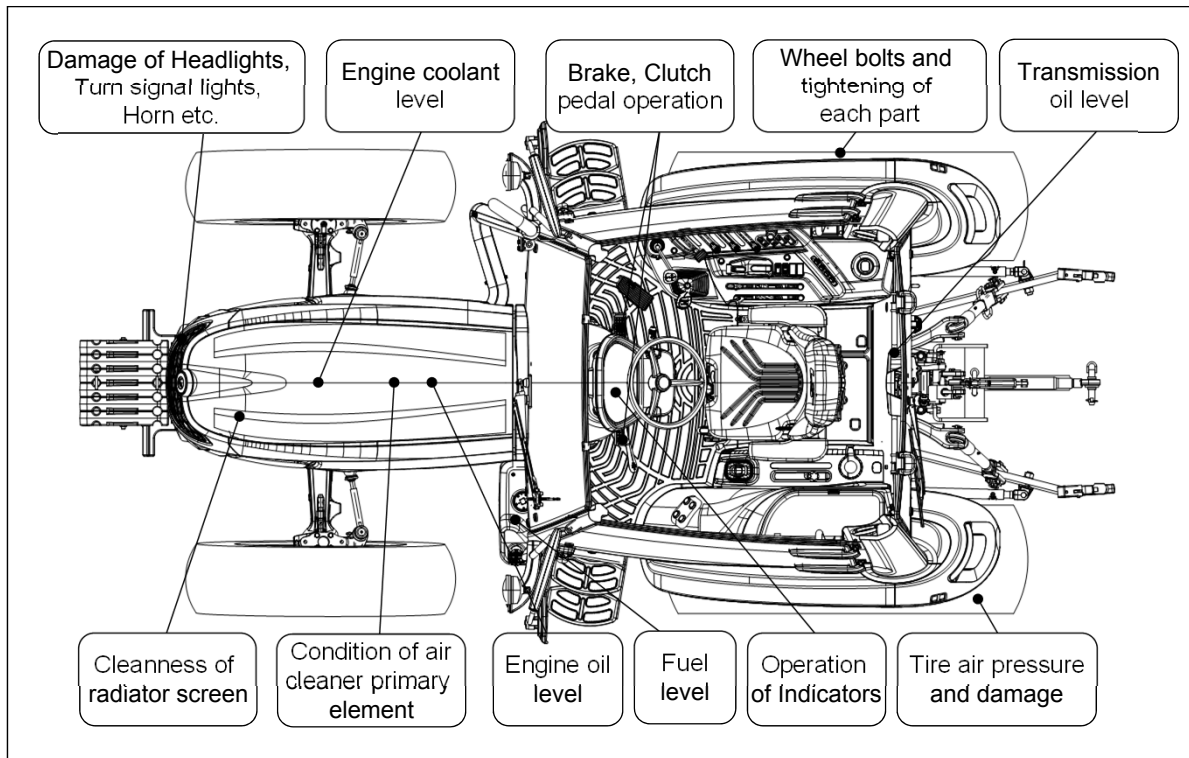
1. Loosen the drain plug and drain water inside of the filter. (Approx. 150cc(9.1 in³))
2. Tighten the drain plug and bleed the air from the fuel filter. (See page 5-30)



 Caution	► Do not throw the exhausted waste fuel to any place. This may pollute the soil and water seriously and also is prohibited legally. If violating, you would be responsible for that by civil or criminal case. The waste oil must be disposed according to the environment laws.
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5-6. Check before starting (Daily check)

- Before starting engine, check the followings carefully to avoid any failure or damage.



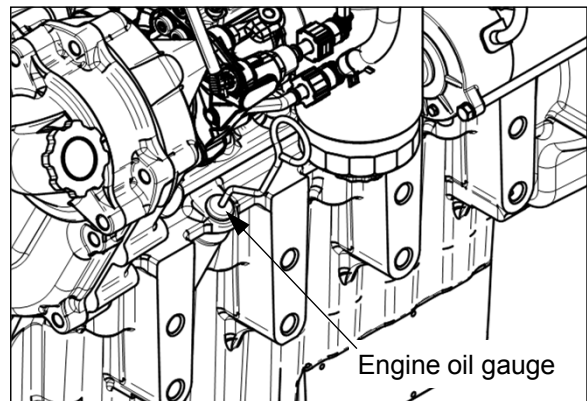
(1) Engine oil

- **Oil specification and capacity :**

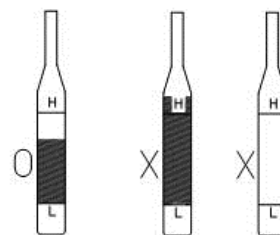
See chapter 5-3, "Lubricants and Capacity" or the last page in this manual.

- **Checking engine oil level**

- Check engine oil level before starting engine or at 5 minutes later after stopping engine.
- Check if the oil level is between MAX and MIN mark of the oil gauge. If necessary, add new oil.
- It must only be checked while the engine is stopped.
- If your engine is operated in dusty/dirty condition, the service interval must be shorter than normal condition.
- Must replace the engine oil and engine oil filter after the first 50 hours of use.



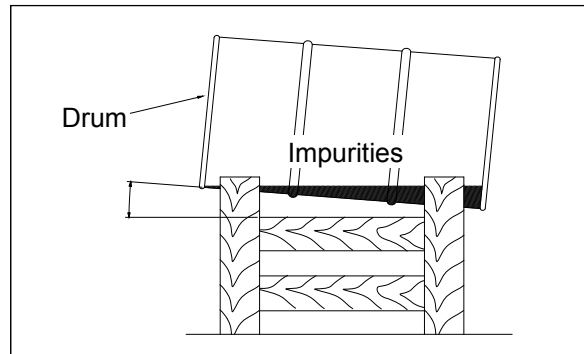
Engine oil gauge



(2) Fuel tank

① Using Diesel fuel

- **Use Ultra low sulfur diesel, below 15 ppm.**
 - ASTM D975-08a Grade 2
 - EN590 : 2009 Diesel fuel
 - BS2869 : 2006 Class A2
 - You can use the Bio diesel fuel up to 7% (EN590 2009, ASTM D975)
- If contaminants like water or dusts are mixed in the fuel, it may cause a severe damage to the engine. The fuel storage facility must be equipped as shown in the figure. If possible, fill the tank at the gas station.



② Using Diesel for winter

- General diesel fuel tends to generate paraffin dregs in winter time which may cause a bad engine start. Thus, it is recommended to use diesel for winter in winter time.
- If the ambient temperature is below -15°C (5°F), it is advised to mix diesel with kerosene as shown on the right.

Temp.	$\geq -15^{\circ}\text{C}$ (5°F)	$\leq -15^{\circ}\text{C}$ (5°F)
Fuel	100% Diesel fuel for winter	20% kerosene added

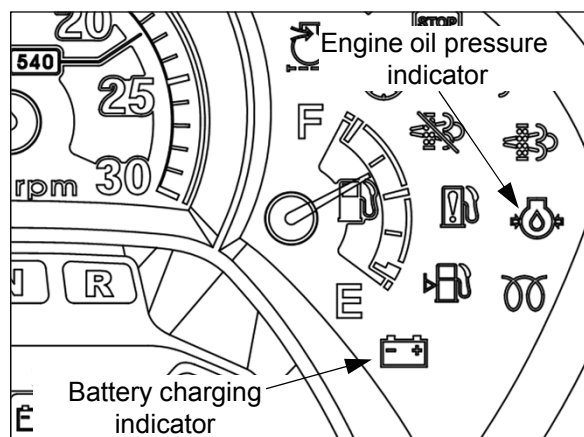
③ Checking Fuel level

- Check the fuel gauge and if it's not sufficient, fill the fuel tank with fuel.
- **Capacity** : See chapter 5-3 in this manual

Notice	► If the engine stops after finishing work, fill the tank fully. As the temperature drops down, the humidity in the fuel tank is condensed and may mix with the fuel.
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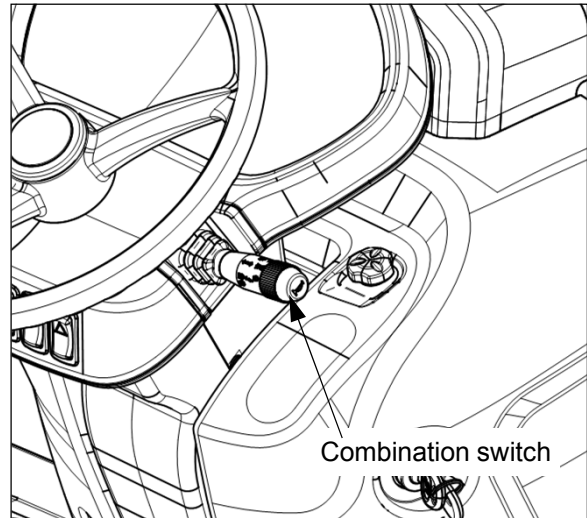
(3) Instrument panel & Indicators

- Check if the indicators are normally turned on/off before starting engine or while operating frequently and periodically.
- If the **engine oil pressure indicator** and **battery charging indicator** are turned on while the engine is running, stop the engine immediately and check the engine lubrication system and battery charging system. If possible, contact your authorized local dealer for check.
- For further information about indicators, refer to the chapter 3 in this manual.



(4) Turn signal lights, Lights, Horn

- Check the operation status of light, turn signal lights, horn etc.
- If the light is OFF despite of operation of switch of head light or indicating light,
 1. Check the corresponding fuse in the fuse box.
 2. If there is no problem in the fuse, check the bulb of the corresponding light or change it.



Illuminating Lights	Light bulb specification
Headlights (low beam / high beam)	12V 55W / 60W
turn signal lights (front)	12V 16W
Side lights (front)	12V LED
turn signal lights (rear)	12V 21W
Brake lights / tail lights (rear)	12V LED / LED
Work lights	12V 27W(Grille) / 37.5W(Cabin)
Indoor light	12V 10W(Cabin only)
Instrument panel light & indicators	LED

Notice	▶ Use the bulb of rated capacity. ▶ In case of using the improper bulb, it may cause a failure of electric system.
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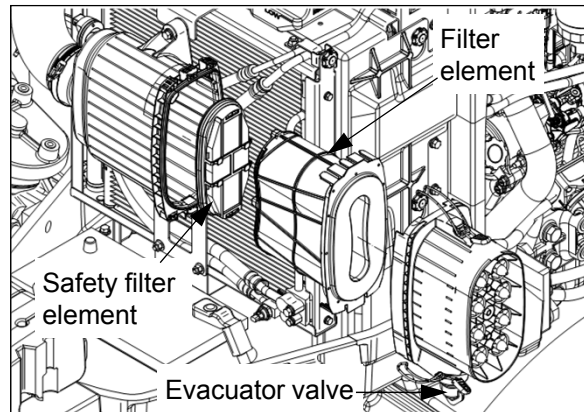
(5) Engine coolant

- Refer to the chapter 5-11-(1), “ Replacement of engine coolant “ (See page 5-27)

(6) Air cleaner (Dry type)

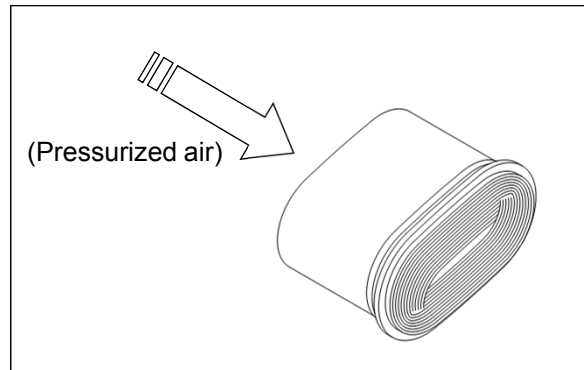
① Cleaning filter element

- If the air-cleaner service indicator in the instrument panel is turned on, make sure to check and/or clean the filter element regardless of recommended service intervals in this maintenance chart.
- Remove the cover and pull the primary element straight out, ensuring the safety filter element remains in place.
- When cleaning the element in the working field, tap the element by hand to remove the dust.



Notice	▶ Do not tap the element on a hard place when cleaning. ▶ If the element is cracked, change it with new one.
--------	---

- If the dust is not removed by tapping, use compressed air (less than 500kPa (5bar; 72psi)) from inside to outside as shown in the right figure to remove the dust and foreign materials. And clean inside the filter element with a clean damp cloth.



Notice	▶ Do not assemble a wet filter element. ▶ Do not dry the wet filter element by using the compressed air. ▶ Do not start the engine if air filter element is not assembled.
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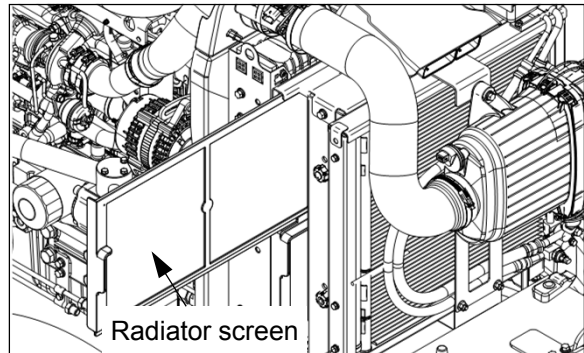
② Assembling filter element

- Clean the inside of the air cleaner housing using a clean damp cloth, taking care not to damage the safety element.
- Check if there is damage inside filter element by using a light. If there is tiny crack or small hole in the filter element or the gasket is damaged, replace it with a new one.
- Insert the filter element by pushing it deeply into the filter housing.
- Remove the dust of the evacuator valve and clean the inside of the cover.
- Assemble the cover with the evacuator valve placed downward.

Notice	▶ Do not start the engine or close the hood if the filter element is not assembled.
--------	---

(7) Cleaning of Radiator and Radiator screen

- Remove dust or dry grass stuck to the radiator or radiator screen on a daily basis.
- To easy access, unscrew the knob on the right-hand side cover of the radiator and pull the radiator screen to the outside.
- When cleaning the radiator with compressed air, let the air flow from engine side to the fan side.

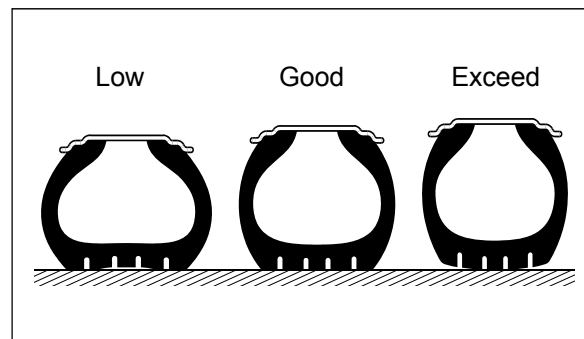


 Caution	▶ If there are lots of foreign materials such as dry grass stuck to the radiator screen, the cooling efficiency will be reduced and the engine can be overheated. ▶ Clean the radiator only while the engine is stopped. ▶ If cleaning with water, have to take care not to spray water to the Tier-4 engine enhanced with electric and electronic parts. If possible, DO NOT USE WATER.
--	--

(8) Tire air pressure and damage

① Check

- Check the air pressure or the damage of the tires daily. Always use the correct pressure for each axle, and if the tire is damaged, change it with a new one.
- Ensure tire pressures are not lower than the correct values, to prevent ;
 - blown tires;
 - bead wear;
 - internal damage;
 - irregular wear and short service life.
- Do not over-inflate the tires, as this may lead to damage in the event of impact and, in extreme conditions, the tire rim may be deformed or the tire may burst.



 Caution	▶ It is not allowed to remove/attach or change the tire arbitrarily. Carry out the work in the tire repair center equipped with a expert and special safety tools. ▶ When checking tire pressures, keep the body away from the valve mechanism or cap. ▶ The tire pressures vary depending on the load weighing on the axles.
--	---

② Standard air pressure - See chapter 4-4-(6), "Tires and Load capacity" in this manual.

(9) Tightening state of bolts and nuts of each part

- Check if the bolts or nuts of each part are loosened. If necessary, tighten it again as referring to the following table.
- Especially, check the bolts and nuts of the tires before starting engine, if necessary, tighten them.

※ Tightening torques for general maintenance

	Strength classification								
	4T			8T			10.9T		
									
	N.m	kgf.m	lbf.ft	N.m	kgf.m	lbf.ft	N.m	kgf.m	lbf.ft
M6	4.9~6.9	0.5~0.7	3.6~5.1	11.8~13.7	1.2~1.4	8.7~10.1	14.7~16.7	1.5~1.7	10.8~12.3
M8	11.8~16.7	1.2~1.7	8.7~12.3	29.4~34.3	3.0~3.5	21.7~25.3	36.3~41.2	3.7~4.2	26.8~30.4
M10	20.6~29.4	2.1~3.0	15.2~21.7	49.0~53.9	5.0~5.5	36.2~39.8	72.6~82.4	7.4~8.4	53.5~60.8
M12	44.1~53.9	4.5~5.5	32.5~39.8	93.2~108	9.5~11.0	68.7~79.6	123~137	12.5~14.0	90.4~101
M14	63.7~78.5	6.5~8.0	47.0~57.9	132~147	13.5~15.0	97.6~108	206~226	21.0~23.0	152~166
M16	88.3~108	9.0~11.0	65.1~79.6	177~196	18.0~20.0	130~145	314~343	32.0~35.0	231~253
M18	118~137	12.0~14.0	86.8~101	245~275	25.0~28.0	180~203	441~471	45.0~48.0	325~347

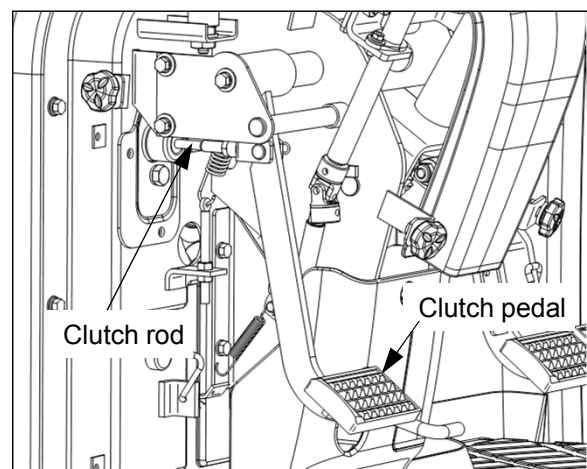
(10) Adjustment of Clutch pedal play

① Synchro-shuttle (Mechanical)

● Normal distance : 20~40mm (0.8~1.6 in.)

If the distance is over 40mm (1.6 in.),
adjust it as below.

1. Loosen locking nut and turn adjuster to adjust.
2. If tightening the adjuster, the pedal play shall be decreased, and if loosening, it shall be increased.
3. Pay attention that clutch rod does NOT push the piston of clutch master cylinder when clutch pedal is released.
4. After adjusting the pedal play, tighten the locking nut.
5. Check if the clutch is disengaged completely.



- If you need more adjustment for clutch pedal play, check the oil level and bleed air from the clutch pedal oil line. (See page 5-32)

② Power shuttle (PSS)

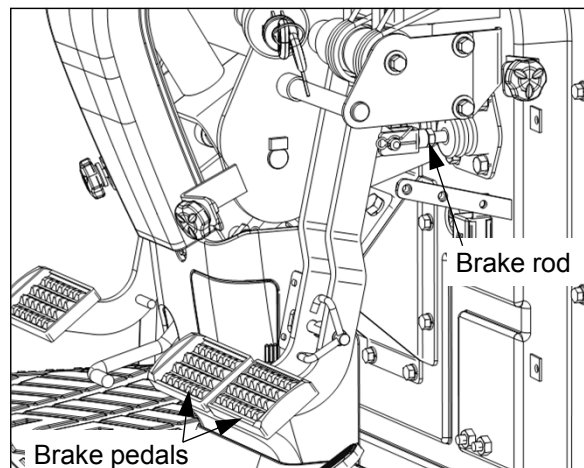
- In case of power shuttle models, an electric sensor to control the power shuttle clutch pack is attached and tuned specially on the clutch pedal linkage system.
If this linkage system is changed or modified arbitrary, it may cause a serious fault or malfunction to the power shuttle clutch pack.
- The air-bleeding of the power shuttle clutch pedal system is NOT needed.
- If you need any service for power shuttle system, do not hesitate to contact your authorized local dealer for check.

(11) Adjustment of Brake pedal play

- **Normal distance : 20~40mm. (0.7~1.6 in.)**

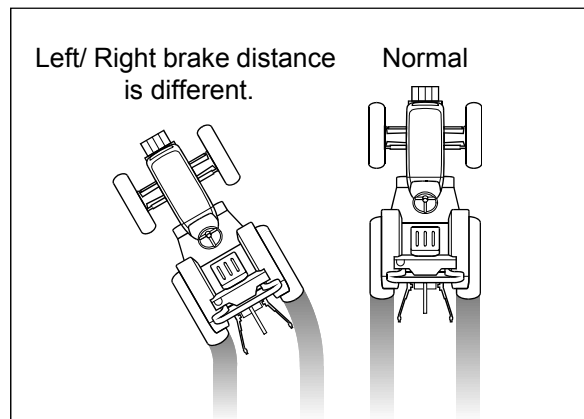
If the pedal play distance is over **40mm (1.6 in.)**, adjust it as below.

1. Loosen the locking nut and turn brake rod to adjust.
2. If tightening the brake rod, the pedal play shall be increased, and if loosening, it shall be reduced.
3. Pay attention that brake rod does NOT push the piston of brake master cylinder when brake pedal is released.
4. After adjusting the pedal play, tighten the locking nut.
5. Check if the brake distance of the left and right brake is same as below.



- **Checking the brake distance**

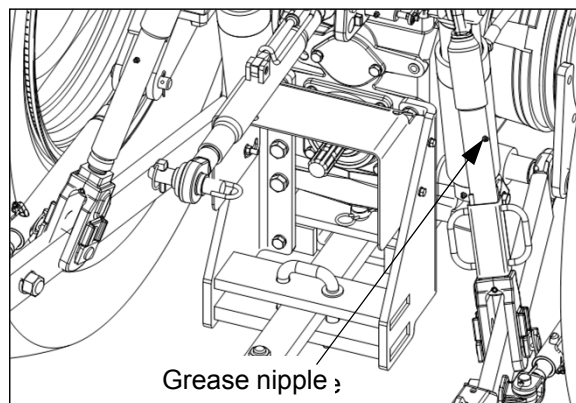
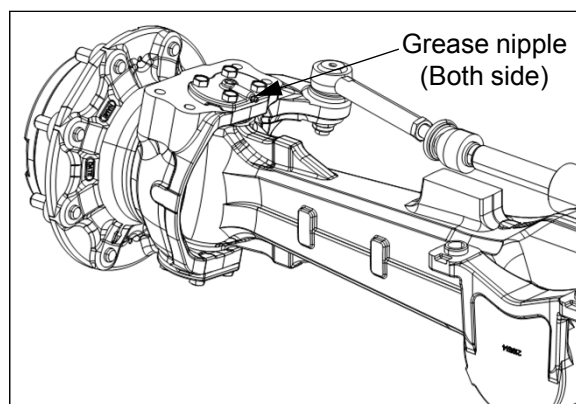
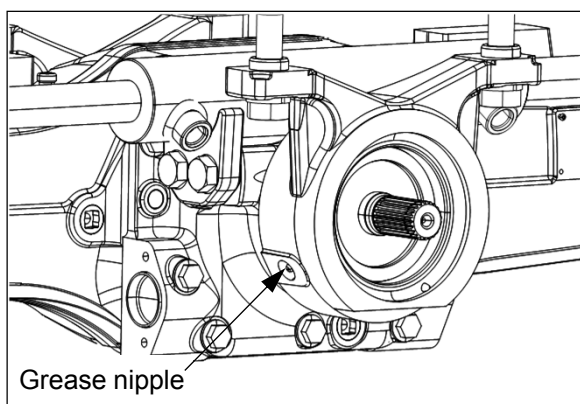
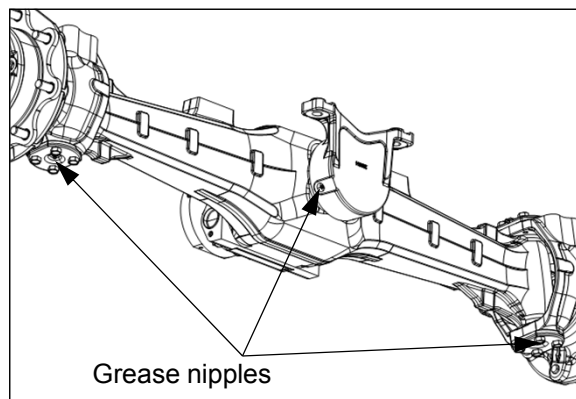
1. Connect left and right brake pedal using connecting pin.
2. Check the skid mark of the tire or stability of the tractor while driving at a suitable speed.
3. If the brake distance is different as shown in the right figure, adjust the pedal play again.



5-7. Every 50 hour check

(1) Lubricating grease nipple

- Steering cylinder pins (LH/RH)
- Front axle holder & Steering arm (LH/RH)
- 3-point linkage

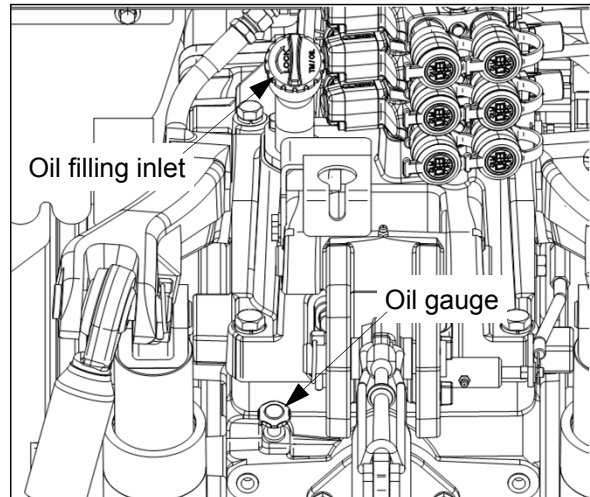


(2) Cleaning Radiator and Radiator screen

- (See page 5-11)

(3) Checking Transmission oil

- Stop the tractor on level surface and apply the parking brake and lower implements to the ground.
- Clean around oil filling inlet and pull the gauge straight out.
- Check If the oil level is between MIN and MAX mark of oil gauge. If not, add new oil.
- For oil specification, see chapter 5-3, "Lubricants and Capacity" or the last page in this manual.



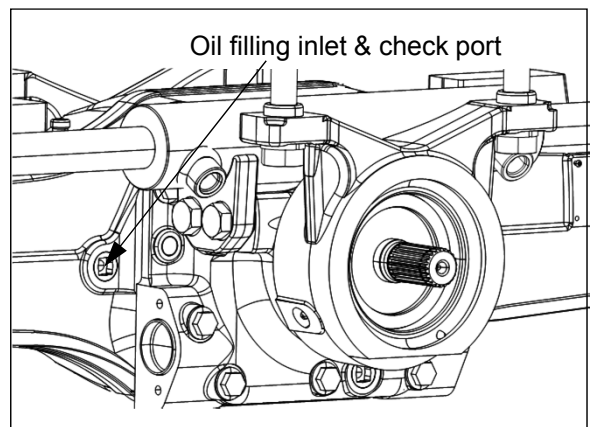
Caution

► The contaminated oil may reduce the durability of transmission and cause the failure of hydraulic system. Clean around oil filling inlet and then open the cap.

(4) Checking Front axle oil

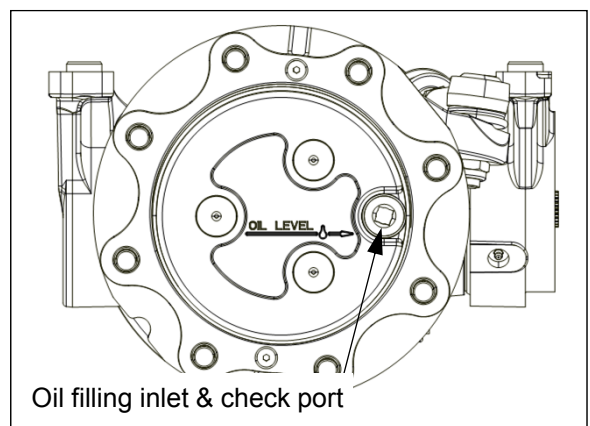
① Center housing

- Park the tractor on a level surface.
- Open the oil check port plug and be sure to check if the oil level is full.
- If necessary, add new oil into the oil filling inlet. (after 5~10 minutes later, check the oil level again)
- Tighten the oil check port plug.
- For oil specification, see chapter 5-3, "Lubricants and Capacity" or the last page in this manual.



② Final gear case

- Place the oil check port horizontally.
- Open the oil check port plug and be sure to check if the oil level is full. If necessary, add new oil into the oil filling inlet.
- Tighten the oil check port plug, and check the oil level on the other side.
- For oil specification, see chapter 5-3, "Lubricants and Capacity" or the last page in this manual.



(5) Battery check

- Refer to “Batter handling and Notices” (See page 5-36)

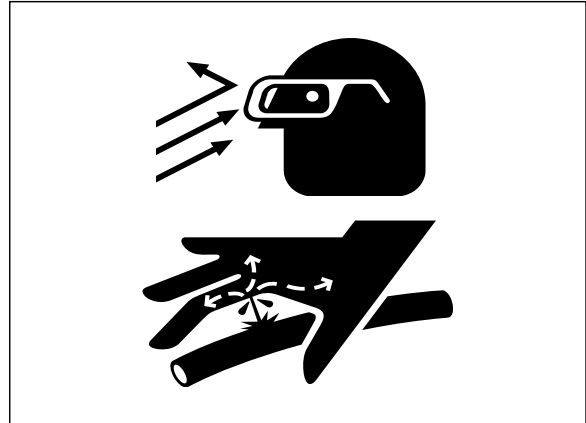
(6) Air cleaner (Dry type)

- (See page 5-10)

(7) Hydraulic hoses and Leakage

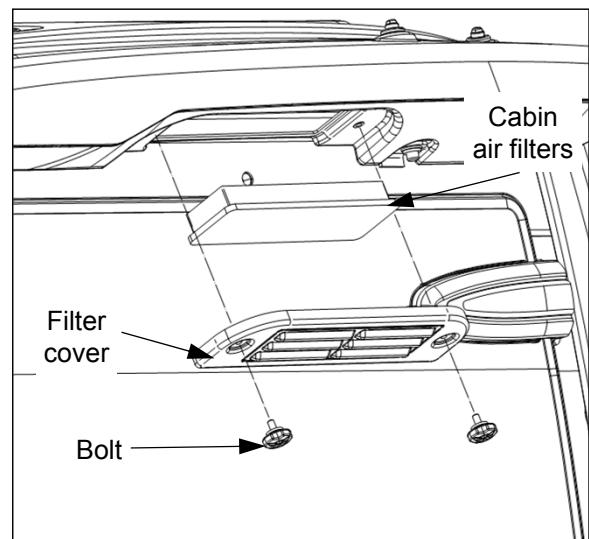
- Stop the engine and place all the transmission gears in neutral and lower down the implement to the ground.
- Periodically check hydraulic system for leaks or damaged parts - kinked, crushed, flattened, hard blistered, heat cracked, charred, twisted, soft or loose covered hoses and fittings.
- Before removing hydraulic components, make sure to check that hydraulic pressure is relieved completely. The leaks of pressurized oil can cause a fatal physical injury.

For further information, see chapter, “3-5. Hydraulic system” in this manual.



(8) Cleaning Cabin air filters

- Before servicing the filters, switch off the blower and close all cabin doors and windows.
- Unscrew the bolts under the roof and remove the cover and filter element as shown in the right figure.
- Clean the elements by blowing with compressed air not exceeding 30psi (2bar). Blow the dust from the upper surface through the element to the underside. Hold the nozzle at least 12 in. (300mm) from the element to prevent damage to the filter media.
- Clean all filter chambers with a damp, lint-free cloth. Re-install the filter elements.
- Re-install the filter cover and tighten the bolts.



Notice

- The filters are made of specially treated media with a rubber sealing strip bonded around the sides. Take care not to damage the element during installation.

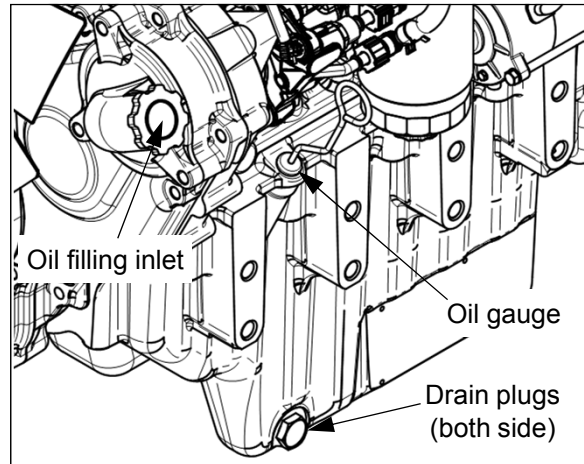
5-8. Every 300 hour check

(1) Replacing Engine oil and Filter

① Drain Engine oil

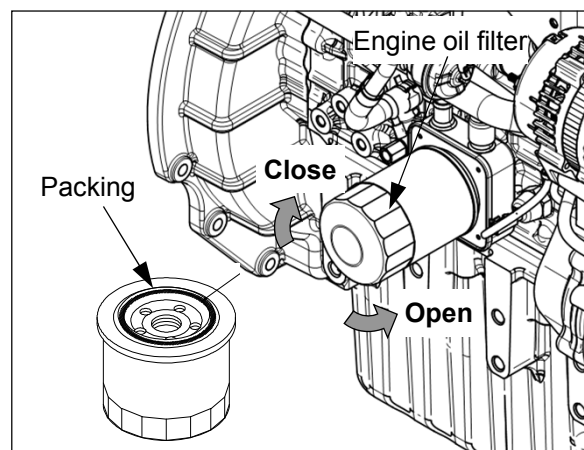
- Run engine for a few minutes to warm oil.
- Park the tractor on a level surface.
- Remove both LH and RH drain plugs of oil pan and drain the oil completely.

Notice	► When engine oil is warm, the impurities can be drained completely.
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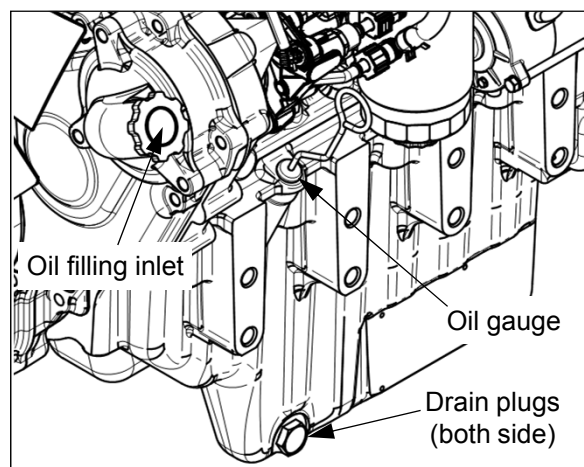
② Replace Engine oil filter

- Clean carefully around the filter.
- Coat clean engine oil on the packing of new filter and check the packing is placed well in the groove.
- Turn the oil filter counter-clockwise to remove with filter wrench.
- Turn the new filter clockwise to assemble until the packing makes contact with the mounting surface. Tighten $\frac{3}{4}$ to 1 turn more after packing contact.
- If the metal is attached to the element of oil filter to be disassembled, contact your authorized dealer.



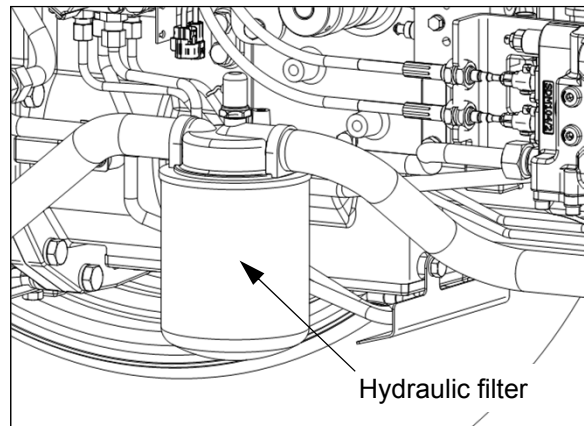
③ Fill Engine oil

- Tighten all the drain plugs. (Tightening torque : 40 ± 5 N.m) (29.5 ± 5 lbs-ft)
- Add engine oil as its capacity and check the oil level is between MIN and MAX mark on gauge.
- For oil specification, see chapter 5-3, "Lubricants and Capacity" or the last page in this manual.
- Check any leakage of the engine while running the engine for several minutes at idle rpm.
- Stop the engine. After about 5~10 minutes later, check again if the oil level is between MIN and MAX mark.
- Install the oil gauge.



(2) Replacing Hydraulic Oil Filter

- Park tractor on level surface and apply parking brake and lower implements and stop the engine.
- Carefully clean around the filter and set a clean container under the filter.
- Coat clean hydraulic oil on the packing of new filter and check the packing is placed well in the groove.
- Turn the oil filter CCW to remove with filter wrench.



- Turn the new filter CW to assemble until the packing makes contact with the mounting surface. Tighten $\frac{3}{4}$ to 1 turn more after packing contact.
- Run the engine at idle and check any leakage.
- Check the oil level. If necessary, add new oil. *For oil specification, see chapter 5-3, "Lubricants and Capacity" or the last page in this manual.*

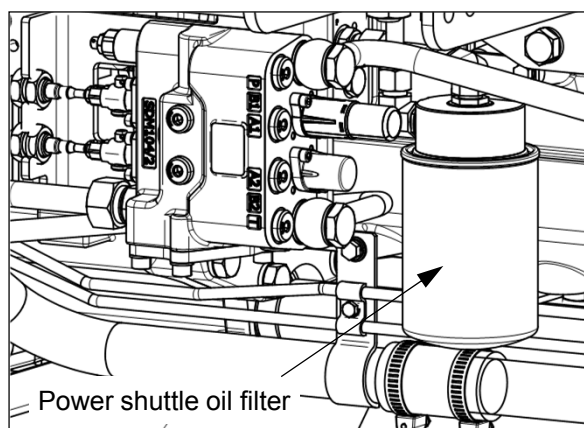
Warning



- ▶ Be sure to stop the engine before loosening the oil filter.
- ▶ If the filter or oil is very hot, it may cause serious burns. After cooling down the tractor sufficiently, replace the filters.

(3) Replacing Power shuttle oil filter (if fitted)

- This filter is attached under the right-hand platform of the power shuttle models.
- Replace this filter with a new one to the same as procedure of the hydraulic oil filter.



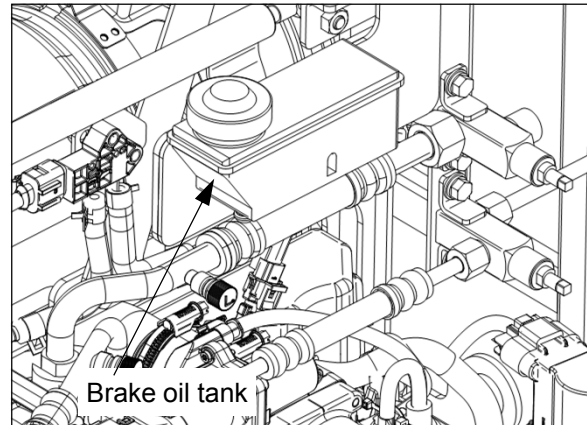
Warning

- ▶ If the filter or oil is very hot, it may cause serious burns. After cooling down the tractor sufficiently, replace the filter. Do not loosen the filter while engine is running.

(4) Checking Brake oil

- Open the Bonnet and check the brake oil level. If the oil level is between “MAX” and “MIN”, it means “Proper amount”. If necessary, add the brake oil.
- Make sure to check the specification, before adding oil.
For oil specification, see chapter 5-3, “Lubricants and Capacity” or the last page in this manual.
- If the oil is discolored or foreign materials are mixed, replace the oil with a new one.
- After changing oil, bleed the air from the brake and clutch line. If possible, contact your authorized local dealer.

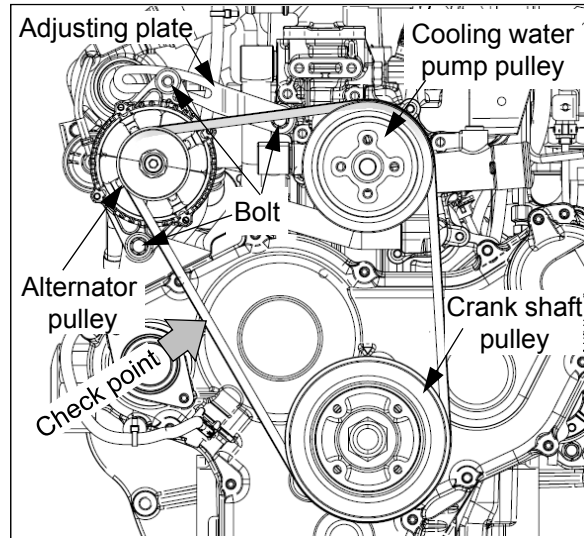
(For further information, see page 5-32.)



- ▶ If any part of clutch or brake line is replaced or the oil is changed, execute air-bleeding. Air in the brake and clutch line can cause to serious faults of brake and clutch operation and fatal physical injury.
- ▶ If the specific oil is not used, even though a little amount, it can cause serious faults of clutch and brake devices. In this case, all of brake and clutch device must be serviced. Contact your authorized local dealer.
- ▶ If engine is very hot, it may cause serious burns. After the engine is cooled down sufficiently, check the brake oil level.

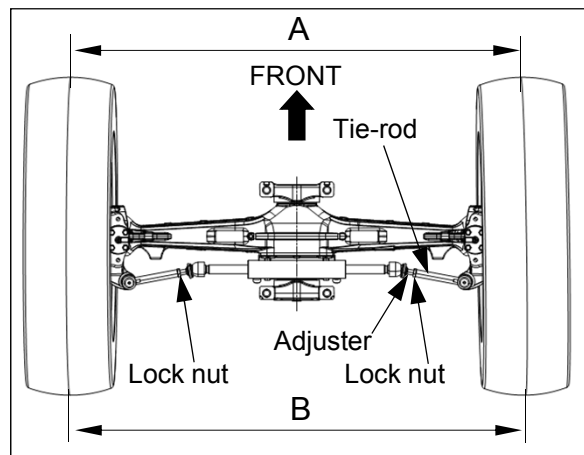
(5) Tension adjustment of Fan belt

- If the tension of fan belt exceeds the normal value, loosen the bolts and adjust the tension.
 - Belt tension : crank shaft pulley ~ alternator pulley
 - **Normal : approx. 10~12mm (0.4~0.5 in.)**
(When pressed by 98N (22 lb))
- When adjusting the tension,
 1. Loosen two bolts of alternator and bolt of adjusting plate slightly.
 2. Insert the bar between crank case and pull the bar to apply tension to the belt.
 3. With proper tension, tighten the upper bolt of the alternator, and tighten the other bolts.



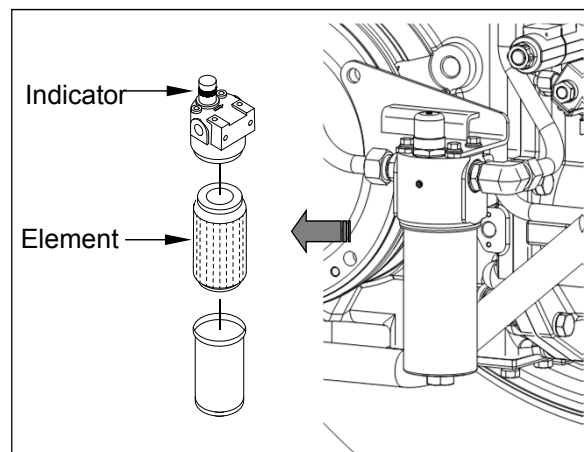
(6) Toe-in

- Check Toe-in of the front wheel and if needed, adjust it as below.
Normal value : $B - A = 0 \sim 5 \text{ mm (0} \sim 0.2 \text{ in.)}$
- Loosen lock nut of the tie-rod (both side).
- Fix steering cylinder and turn adjuster counter-clockwise, the toe-in (" $B-A$ ") shall be increased.
- Turn adjuster of the other side to the same displacement.
- After adjusting Toe-in, tighten the lock-nuts.
- If possible, contact your authorized local dealer.



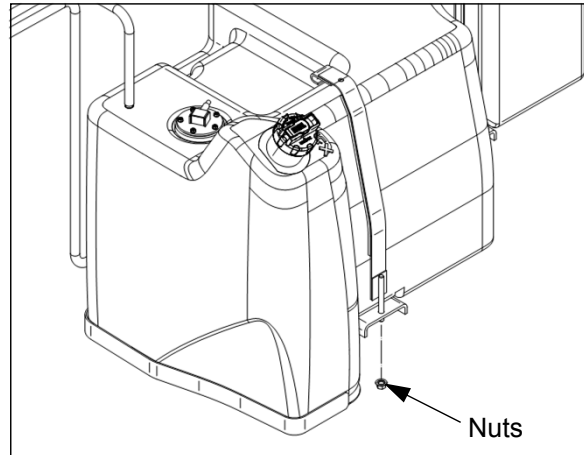
(7) In-line pressure filter (if fitted)

- If this in-line pressure filter is clogged, the automatic leveling control or electro-hydraulic lift (EHL) may not be operated smoothly.
- This filter is located in front of the right rear axle housing.
- If the indicator installed on the filter housing is changed from green color to red color, replace the element with a new one.



(8) Cleaning fuel tank

- The contaminants like dusts, water and sediments in fuel tank shall cause malfunction of the fuel injection system.
- Clean fuel tank periodically.
- The fuel tank is very heavy. Cooperate with other people to lift up/down the fuel tank after loosening nuts in the right figure.
- Use clean diesel or approved detergent by manufacturer to clean inside the fuel tank.

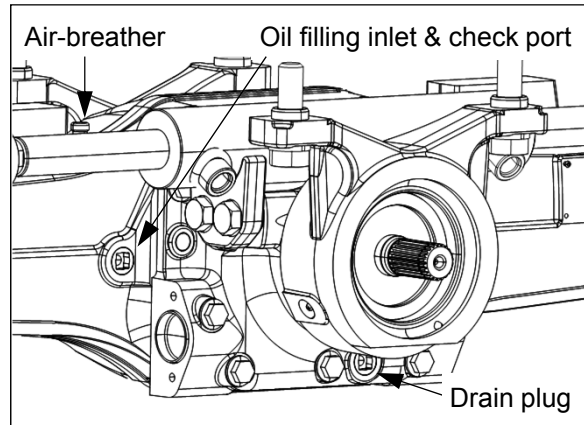


5-9. Every 500 hour check

(1) Changing Front axle oil

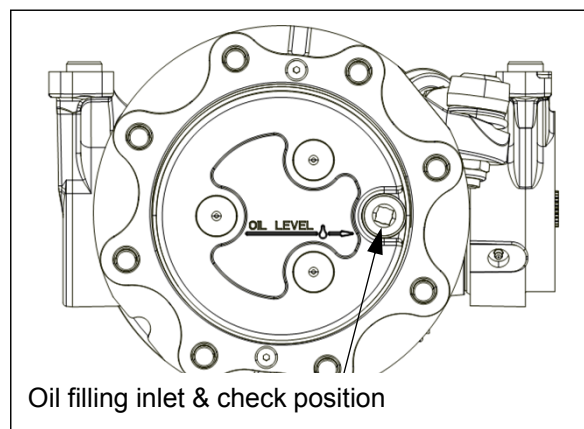
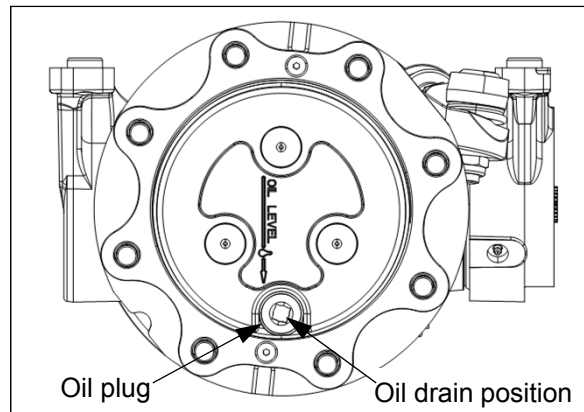
① Center housing

- Stop the tractor on a level surface and apply parking brake.
- Clean air-breather and the surrounding area.
- Set a container under the drain plug.
- Remove oil filling inlet plug first, and drain plug.
- Drain oil completely, and clean with care and tighten the drain plug.
- Add new oil into the oil filling inlet with checking if the oil flows out through the oil check port.
- Clean with care and tighten the oil check port plug.
- For oil specification, see chapter 5-3, "Lubricants and Capacity" or the last page in this manual.



② Final gear cases

- Stop the tractor on a level surface and apply parking brake.
- Set a container under the oil plug of the final gear case.
- Before draining oil, rotate the wheel end so that the oil plug is at the highest position.
- Partially unscrew the oil plug to release possible pressure.
- Place the oil plug downward and remove the oil plug. Drain oil completely.
- Add new oil into the oil filling inlet with checking if the oil flows out through the oil check port.
- If necessary, wrap the sealing tape on the oil plug, and tighten the oil plug.
- For oil specification, see chapter 5-3, "Lubricants and Capacity" or the last page in this manual.

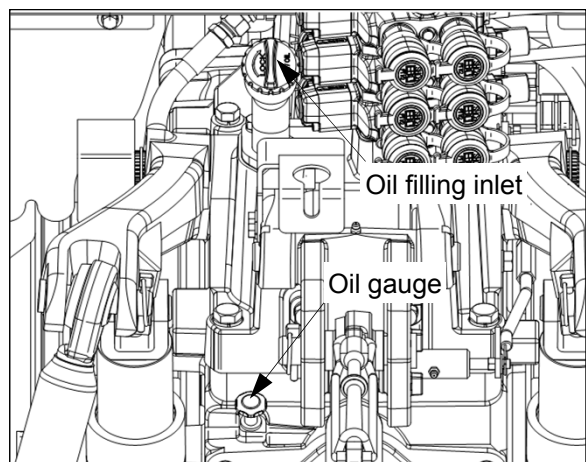
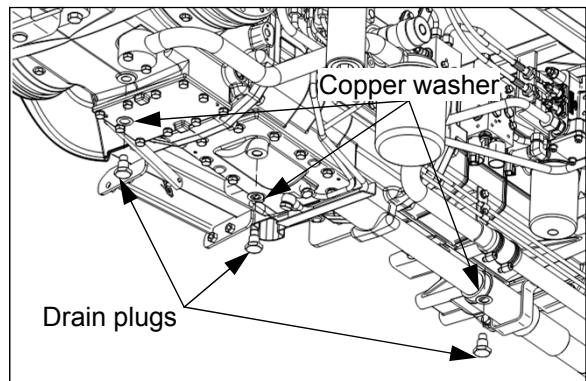


Caution

► Before draining oil, partially unscrew the oil plug to release possible pressure at the highest position of the oil plug.

(2) Changing Transmission oil

- Stop tractor on a level surface and apply parking brake. Run engine for several minutes to warm oil and lower implements and stop the engine.
- Set container under drain plugs and remove the drain plugs under the transmission and drain oil completely.
- Remove metal sludge stuck to drain plugs and tighten the drain plugs again with copper washer.
- Add new oil until the oil level is between MIN and MAX of the oil gauge.
- *For oil specification, see chapter 5-3, "Lubricants and Capacity" or the last page in this manual.*



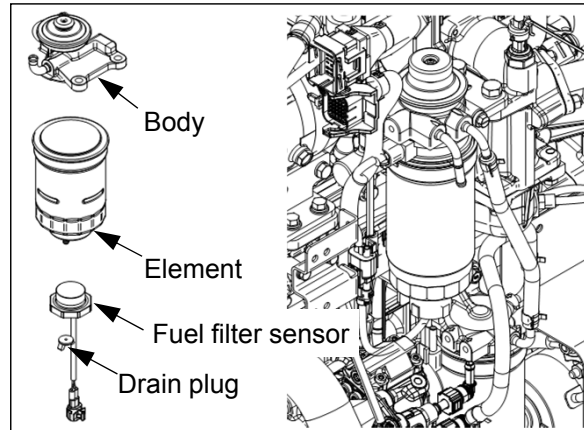
Caution

- The contaminated oil may reduce the durability of transmission and cause the failure of hydraulic system. Clean around oil filling inlet and oil gauge before opening.

(3) Replacing Fuel filter cartridge

① Fuel pre-fuel filter

- Loosen the drain plug and drain fuel in the filter.
- Disconnect electric wire of the fuel filter sensor.
- Remove element from the body.
- Remove fuel filter sensor from the element and assemble it to the new element.
- Attach new element to the body.
- Connect electric wire of the fuel filter sensor.
- Tighten the drain plug and bleed the air from the fuel filter. (See page 5-30)

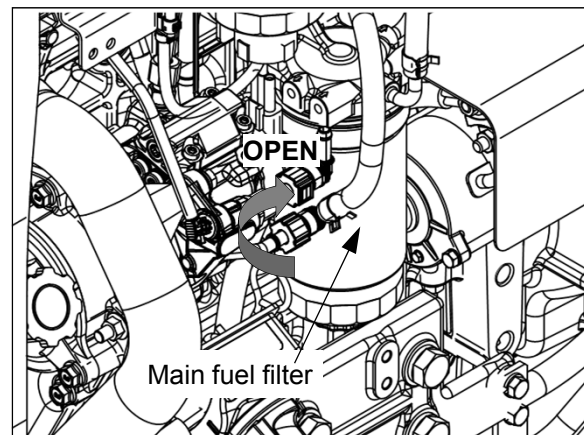


Caution

► Do not fill the new element with fuel. It may cause damage to the injection system by the invisible filthy materials.

② Main fuel filter

- Apply parking brake and set a container under the main fuel filter.
- Turn the filter counter-clockwise to remove with using a filter wrench.
- Coat the seal of new filter with a little fuel.
- Assemble new filter.
- Bleed the air from the main fuel filter. (Refer to the chapter 5-13, "General maintenance")

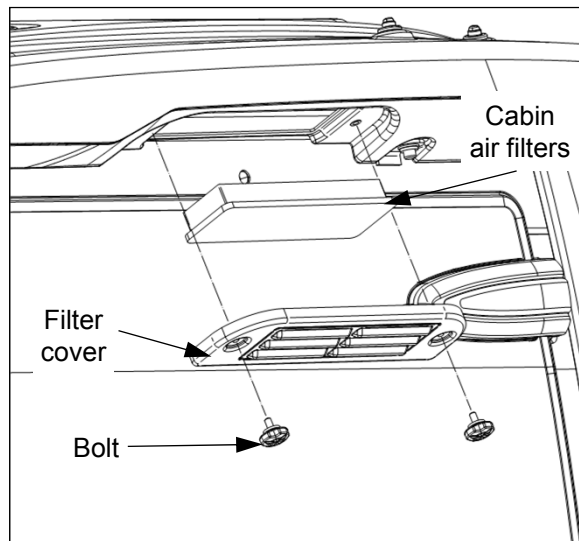


Caution

► Do not fill the new element with fuel. It may cause damage to the injection system by the invisible filthy materials.

(4) Replacing Cabin air filters

- Before servicing the filters, switch off the blower and close all cabin doors and windows.
- Unscrew the bolts under the roof and remove the cover and filter element as shown in the right figure.
- Clean both filter chambers with a damp, lint-free cloth.
- Replace the cabin air filters with a new one.
- Re-install the filter cover and tighten the bolts.



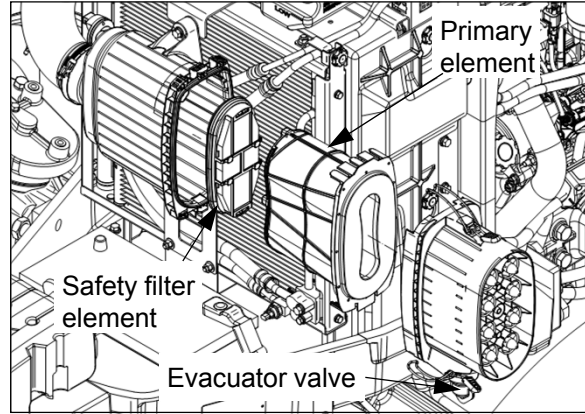
Notice

- The filters are made of specially treated media with a rubber sealing strip bonded around the sides. Take care not to damage the element during installation.

5-10. Every 1000hr or 1-year check

(1) Replacing Air cleaner element (Dry type)

- If the air-cleaner service indicator in the instrument panel is turned on, make sure to check and/or replace the filter element regardless of recommended service intervals in this maintenance chart.
- Remove the cover and pull the primary element straight out, ensuring the safety filter element remains in place.
- Clean the inside of the air cleaner housing using a clean damp cloth, taking care not to damage the safety element.
- Check if there is damage inside filter element by using a light. If finding tiny crack or small holes in the filter element or the gasket is damaged, change it with a new one.
- Insert the filter element by pushing it deeply into the filter housing.
- Remove the dust of the evacuator valve and clean the inside of the cover.
- Assemble the cover with the evacuator valve placed downward.



Notice

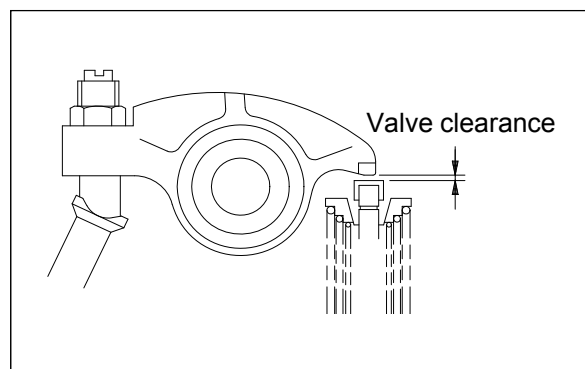
► Do not start the engine or close the hood if the filter element is not assembled..

(2) Checking Nozzle injection pressure

- Contact your authorized local dealer for check.
Normal injection pressure (Common rail) : 180MPa (26100 psi)

(3) Adjusting Engine valve clearance

- Ask your authorized dealer to check the valve clearance.
Normal : 0.25mm (0.0098 in)
If the gap is large, valves makes a loud tapping noise and if the gap is too small, it is hard to compress by which the engine output falls down or burns a valve.

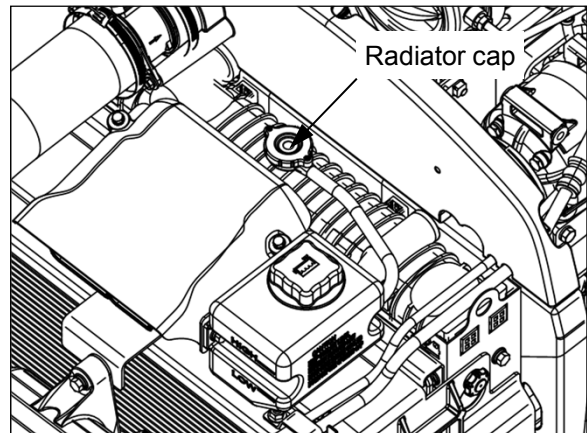


5-11. Every 1500hr or 2-year check

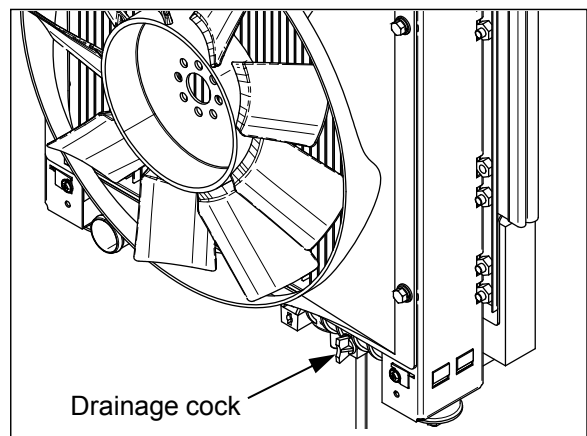
(1) Replacing radiator coolant

- After cooling down the engine enough, open the radiator cap slowly.
- Set a clean container under radiator drainage cock.

 Warning	▶ When opening the radiator cap, be careful of the escaping hot water or steam.
	▶ Cool down the coolant sufficiently before opening.



- Loosen radiator drainage cock and drain engine coolant completely.
- Before adding new coolant, wash out the radiator with clean water 2~3 times.
- Apply the overflow tube and add new coolant up to the filler neck. Fill up the expansion tank with coolant above the MIN.
- **For coolant specification**, see chapter 5-3, "Lubricants and Capacity" or the last page in this manual.
- Add clean soft water as the coolant, not hard water like well water. If not, the radiator shall be corroded or rusted.
- Change the coolant with anti-freeze solution in cold weather.
- Anti-freeze solution is filled up from the factory. After first winter, change the coolant to remove foreign materials.



※ Anti-freeze

- The amount of anti-freeze in the coolant must be determined on the ambient temperature. If the amount of anti-freeze in the coolant is low, the coolant can be frozen and the engine and radiator may be damaged.
- Mix the water and anti-freeze with 40%~60% according to operating condition as below table and fill radiator and engine the mixture after checking the volume and capacity.

Anti-freeze (%)	Freezing point °C (°F)	Boiling point °C (°F)	Remark
40	-24 (-11)	106 (223)	
50	-37 (-35)	108 (226)	
60	-52 (-62)	111 (232)	

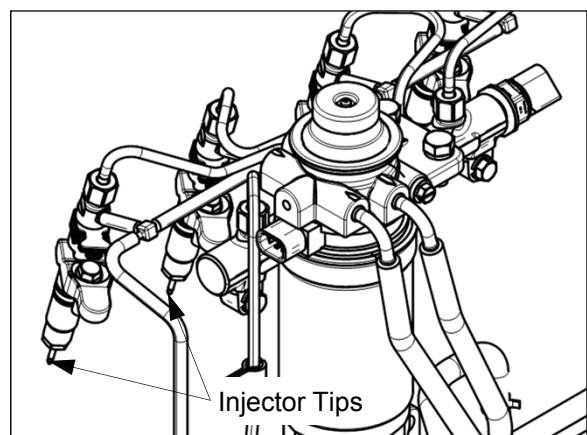
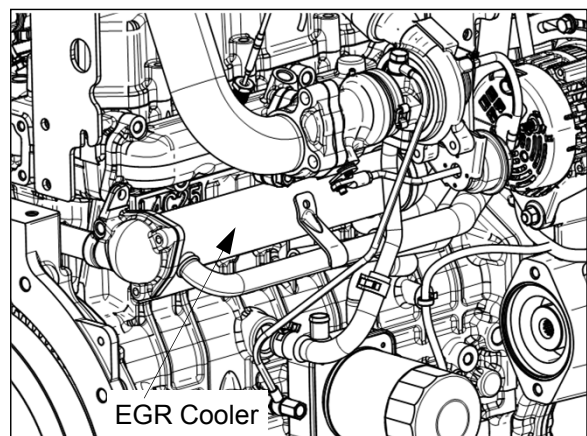
- If possible, use the anti-freeze solution always. If not, change the coolant with anti-freeze solution before winter time. (Drain port : Radiator - drain cock, Engine - engine coolant drain plug)
- Run engine for 5 minutes after filling the anti-freeze to mix it with water well.

(2) Cleaning Emission related parts

- The following items are major engine emission related parts. These items are checked and cleaned periodically. But it is performed by special engine service experts. Contact your authorized local dealer for check.

- . EGR Cooler

- . Injector Tips

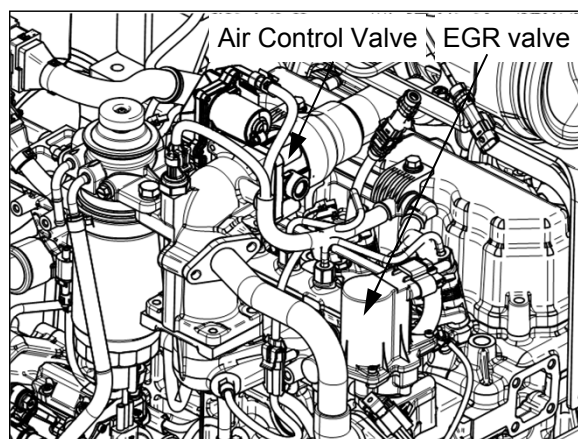
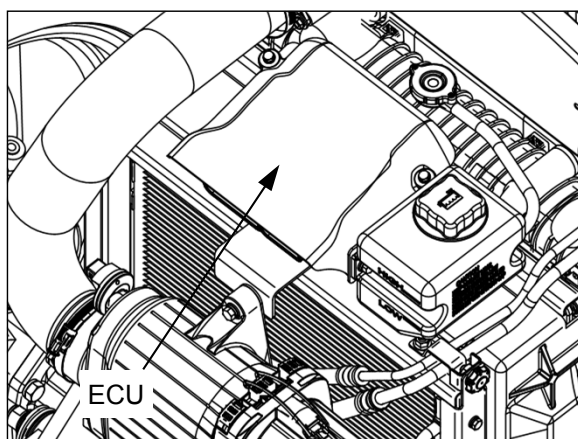
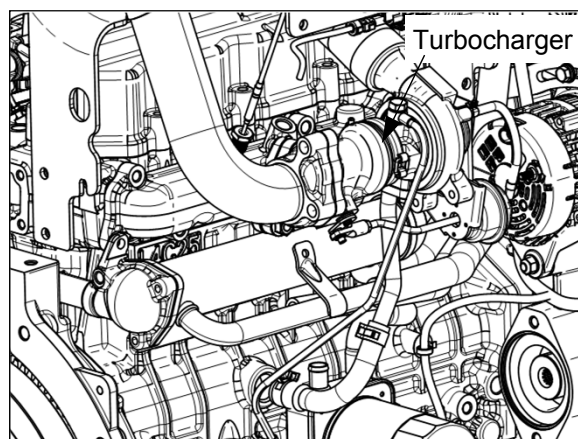
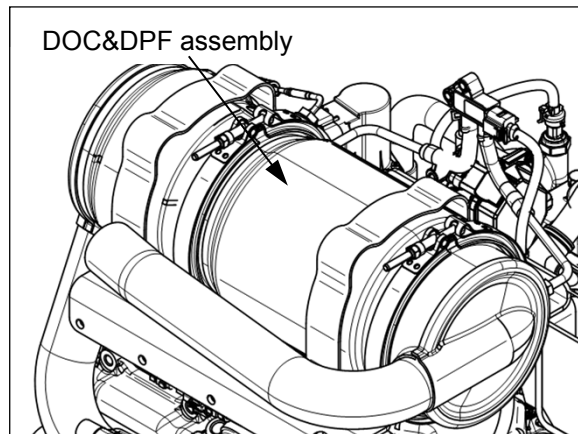


5-12. Every 3000hr check

(1) Cleaning Emission related parts

- The following items are major engine emission related parts. These items are checked and cleaned periodically. But it is performed by special engine service experts. Contact your authorized local dealer for check.

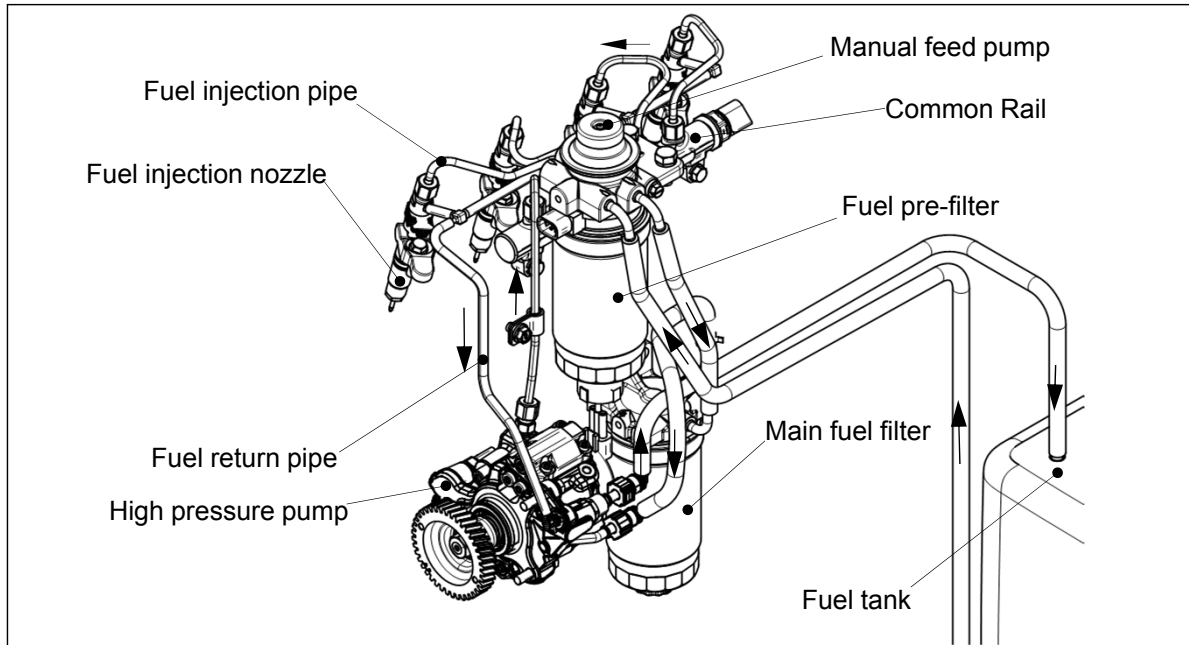
- Fuel injector
- DOC&DPF assembly
- Turbocharger
- ECU
- EGR valve
- Sensors
- Air Control Valve (ACV)



5-13. General maintenance (When required)

(1) Air-bleeding from Fuel system

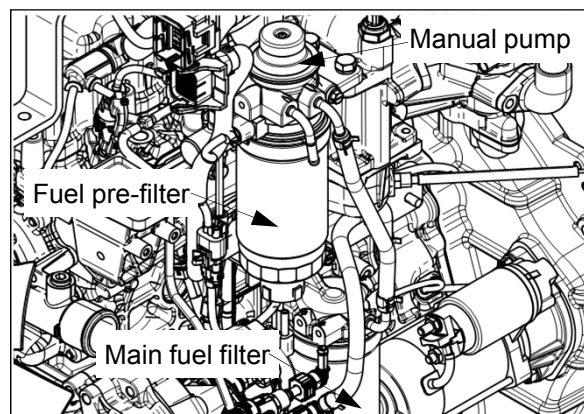
- The air in the fuel system may cause weak injection or the failure of engine start or stop.
To prevent such failure, bleed the air from fuel system.



Notice	▶ When changing the fuel filter only, it is not necessary to bleed air from the fuel injection pipes.
 Danger	▶ HIGH PRESSURE FUEL. When the engine is running, do not loosen the fuel injection pipes to bleed air from the fuel system.

- After replacing fuel filter, bleed air in the fuel system.
 - 1) Turn key switch to "ON" position.
 - 2) DO NOT open fuel lines to bleed air from the fuel system.
 - 3) Press down the manual feed pump several times in the right figure to fill the fuel system with fuel.

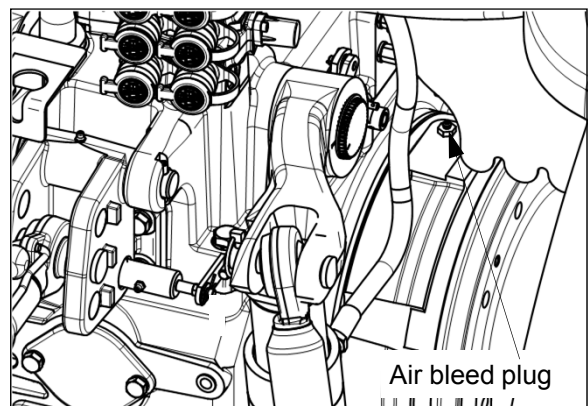
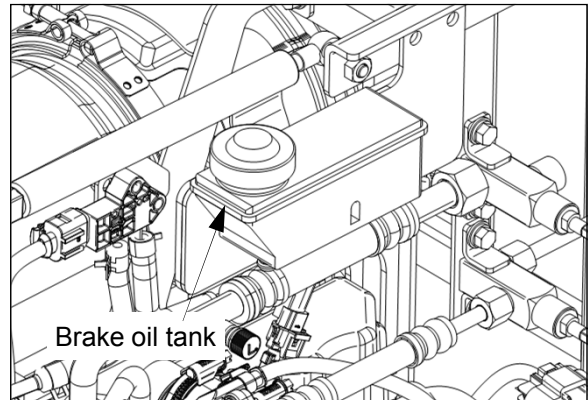
The air shall be bled out from the fuel system.



Notice	▶ If the foreign materials are stuck to the air bleed plug, it may prevent the air-bleeding. In this case, unscrew the air bleed plug and remove foreign materials by blowing.
 Caution	▶ Cover the bleeding fuel with a rag so that it does not flow to other components. ▶ Do not throw the exhausted waste fuel to any place. This may pollute the soil and water seriously and also is prohibited legally. If violating, you would be responsible for that by civil or criminal case. The waste oil must be disposed according to the environment laws.

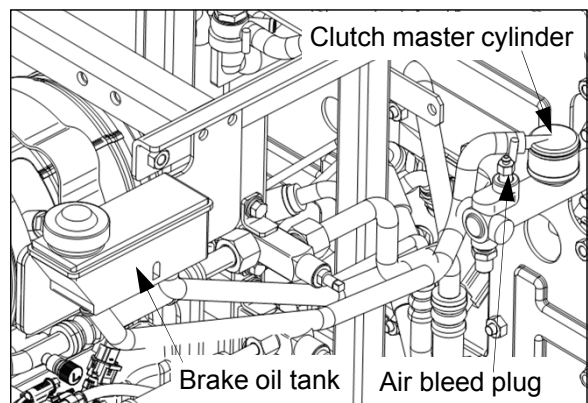
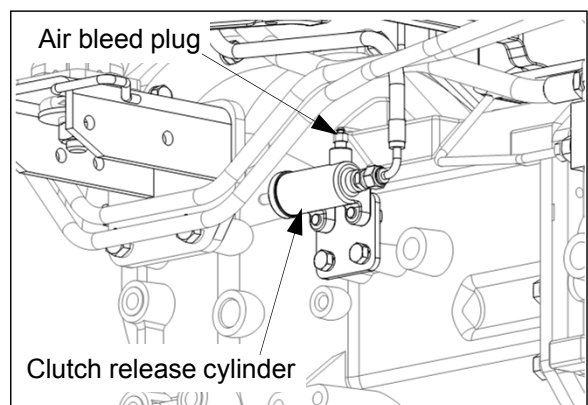
(2) Air-bleeding from brake lines

1. As the brake system of this tractor is separated into left and right brake, the air bleeding must be carried out separately.
2. Stop engine and apply parking brake. Open the bonnet and fill the brake oil tank with new oil sufficiently. *For oil specification, see page 5-4.*
3. Release the left/right connecting pin of the brake pedals.
4. Loosen the air-bleed plug, and press and hold a brake pedal down slowly up to full stroke.
5. Fasten the plug slightly, and then release the brake pedal. Repeat procedure 4~5 for several times.
6. Check the brake oil level frequently during the air bleeding work.
7. If there is no bubbles coming out through the air bleed plug, check if the brake pedal pressure and equalization is normal. Check the tightening torque of the air-bleed plug.



(3) Air-bleeding from clutch line (Synchro-shuttle models only)

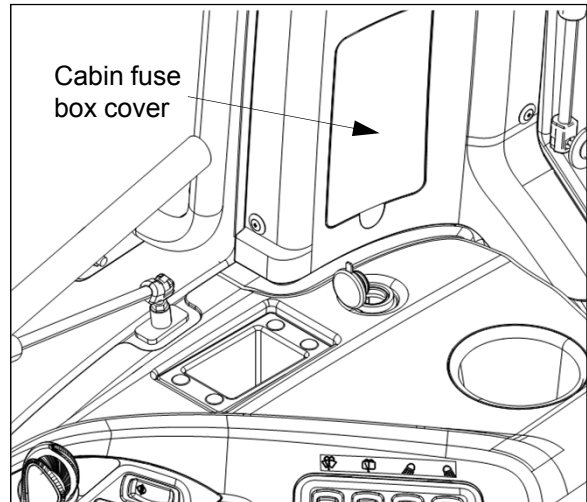
- If there are air bubbles in the hydraulic clutch line, the main clutch may not be released completely.
1. Stop engine and apply parking brake. Fill the brake oil tank with new oil sufficiently. *For oil specification, see page 5-4.*
 2. Carry out air-bleeding work from clutch release cylinder first and clutch master cylinder later.
 3. Loosen the air-bleed plug and press and hold the clutch pedal down slowly up to full stroke.
 4. Fasten the plug slightly and then release the clutch pedal. Repeat procedure 3~4 for several times.
 5. If there is no bubbles coming out through the air bleed plug, check if the main clutch is completely disengaged. Check the tightening torque of the air-bleed plug.



(4) Fuse & Main fuse

① Cabin fuse box

- Cabin fuse box is installed on the right cabin filler.
- How to replace the fuse
 1. Remove the cover of fuse box.
 2. Check each fuse and remove the damaged fuse.
 3. Replace the new one same as damaged one.
- Capacity and function of each fuse is described in the cover of fuse box.



10A	BEACON LAMP		15A	30A		10A	15A	10A		10A	10A
			후방작업등 REAR WORKING LAMP	에어컨 AIR CON.	실내등 외부전원 ROOM LAMP 15A POWER 10A	오디오 AUDIO	전방작업등 FRONT WORKING LAMP	후방 와이퍼/펌프 REAR WIPER / PUMP	전방 와이퍼/펌프 FRONT WIPER / PUMP	에어컨 콤프레서 AIRCON 10A COMPRESSOR	

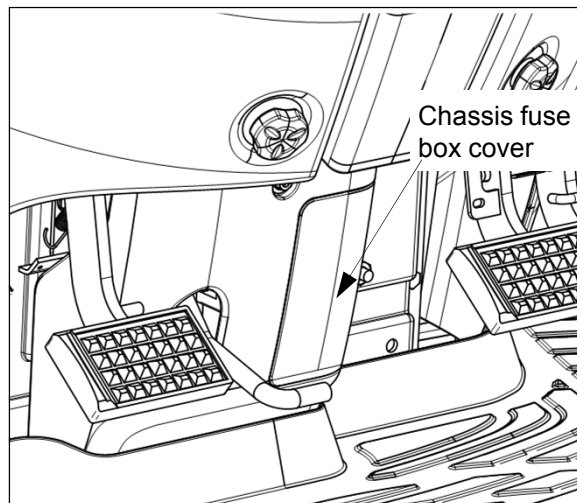
< Fuse box in the cabin (Cabin type) >

Notice

- ▶ If the same function fuse is damaged repeatedly, contact your authorized local dealer for check instead of using the alternatives such as wire or aluminum foil.
- ▶ If using the alternatives instead of the rated capacity fuse, it may cause fire which results in the damage of tractor or injury.

② Chassis fuse box

- Chassis fuse box is installed under the front console cover.
- How to replace the fuse
 1. Remove the cover of fuse box.
 2. Check each fuse and remove the damaged fuse.
 3. Replace the new one same as damaged one.



- Capacity and function of each fuse is described on the cover of the fuse box. Refer to the following page.

Chassis fuse box cover decal

10A SPARE	
15A SPARE	
15A CONTROL SWITCH	10A RELAY
20A AIR SUSPENSION	20A HEAD LAMP
20A SPARE	15A TURN LAMP
10A HAZARD	15A HYD VALVE
10A VEHICLE CONTROLLER(B+)	15A WORK LAMP /HORN
10A CONTROLLER EDPST(B+)	10A VEHICLE CONTROLLER
30A FUEL HEATER	15A CONTROLLER_ED
5A ENGINE CONTROL	15A CONTROLLER_PST
10A ENGINE SENSOR	15A VALVE_PST
40A ECU POWER	15A VALVE_ED

③ Main fuse

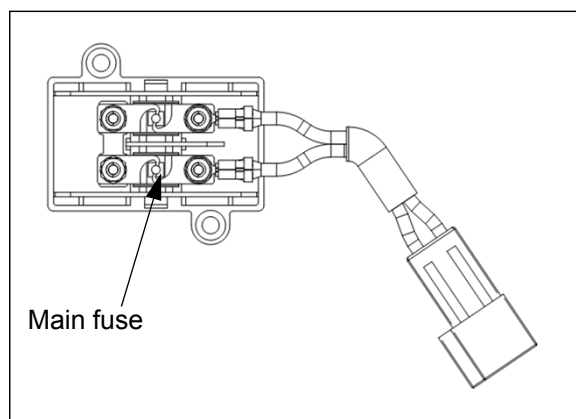
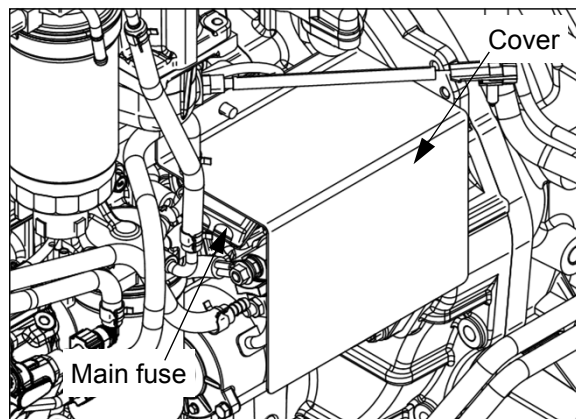
- Main fuse is attached inside start motor cover in the left side of the engine for protection the electrical circuit and components.

- Disassemble the start motor cover.

- Remove the fuse box cover, If necessary, replace it with a genuine part.

Rated capacity : 60 A

- The main fuse is an important part to protect the total electric system of the tractor, if damaged, check if there is a trouble in the electric system. Contact your authorized local dealer for check.



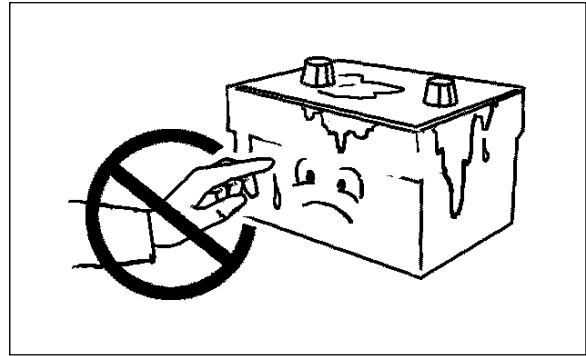
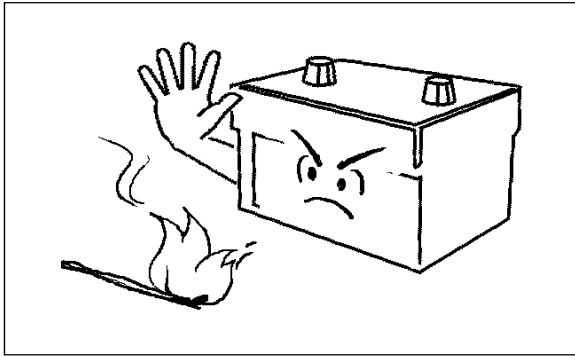
Notice	▶ If the main fuse is burn out often, contact your authorized local dealer to check the problem. ▶ Do not use alternatives instead of the genuine fuse. And, do not connect electric wire to the battery terminals directly. It may cause of the fire and serious injury.
--------	---

(5) Battery handling and Notices

- ※ **Battery fluid (Electrolyte) is a solution of water and sulfuric acid. It makes poisonous gas which is very harmful to eyes, skin and clothing. And also this gas is explosive. Read the following instructions thoroughly before handling the battery.**

① Battery check

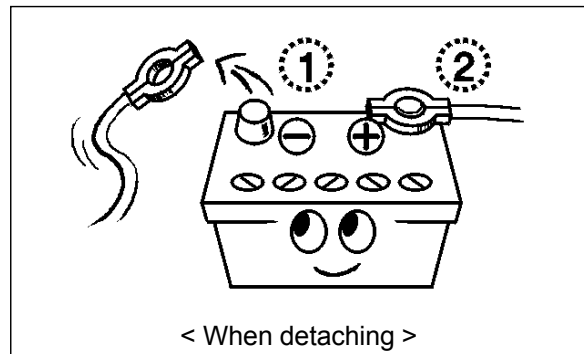
- Indicator(if fitted) on the top of the battery displays the battery state. If the indicator color is
 - **GREEN** : Normal state.
If the engine does not started despite of green color, contact your authorized dealer.
 - **CLEAN** : Low charging state – charge the battery.
 - **WHITE or RED** : Replace the battery with a new one after checking the vehicle.
- If the terminals of battery harness are loosened, tighten it completely.
If the terminals of battery are corroded, clean it with warm water apply grease.



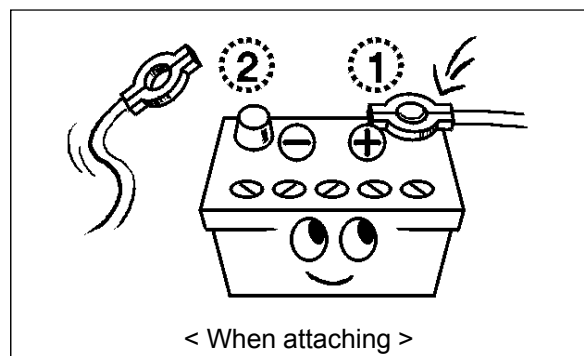
 Caution	
	▶ The gas generated from the battery is explosive. Comply with following instructions. - Keep cigarettes, sparks and flames away from the battery. Use a flashlight to check battery electrolyte level or indicator. - Never check battery charge by placing a metal object across the terminals. Use a voltmeter or hydrometer. - Always remove grounded (-) battery clamp first and assemble it last. If not, it can cause explosion by spark.
	▶ Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, clothing and can cause blindness if splashed into the eyes. - Never disassemble the battery. - Do not touch the battery or liquid by bare hand without gloves or any protection. - Flush eyes with clean water for about 20 minutes, if the electrolyte is splashed into the eyes, and get medical attention immediately.
	▶ Charge the battery in an area with good ventilation and DO NOT charge a frozen battery. ▶ Replace it with LS tractor genuine products or the battery with the same capacity.

② Notices in attaching/detaching the battery

- When detaching battery, remove the negative(-) terminal from the battery first.
If not, when metal object is contacted between positive(+) terminal and the body, it may cause the dangerous spark.



- When attaching the battery, the positive (+) terminal must be attached first and the negative (-) terminal must be connected last.

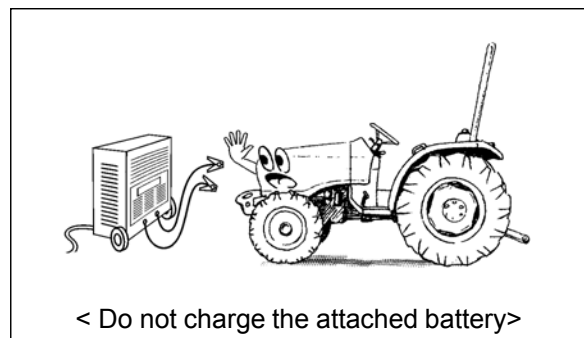
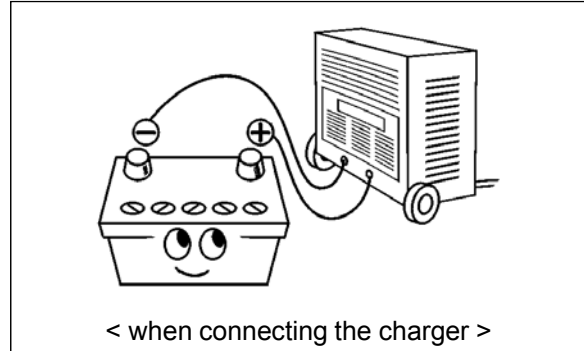


 Caution	▶ Stop engine and apply parking brake and remove the ignition key before replacing the battery.
	▶ Put on eye protection and globes to protect human body from poisonous sulfuric acid before handling the battery.
	▶ Always remove grounded (-) battery clamp first and assemble it last. If not, it can cause an explosion by spark. ▶ Keep all flames and sparks away and DO NOT smoke while charging the battery.
	▶ Replaced old battery must be disposed of in a suitable manner, according to the national legislation or local regulations. Contact your authorized dealer. ▶ Replace it with LS tractor genuine products or the battery with the same capacity.

③ Notices in charging the battery using separate charger

- As the battery fluid makes poisonous gas which can explode during the charging, comply with the following instructions.

1. Detach battery from the tractor.
2. Wait until the battery is warmed to room temperature.
3. Connect the cable of charger to the (+), (-) terminal of the battery correctly.
 - Connect (+) charger cable to (+) battery terminal. : Red color
 - Connect (-) charger cable to (-) battery terminal. : Black color
4. Plug in charger cord.
5. Charge battery with a "SLOW CHARGE".
6. Check the charging current and temperature of electrolyte during the charging.
7. Unplug charge cord and remove charger cables.
8. Attach battery to the tractor.



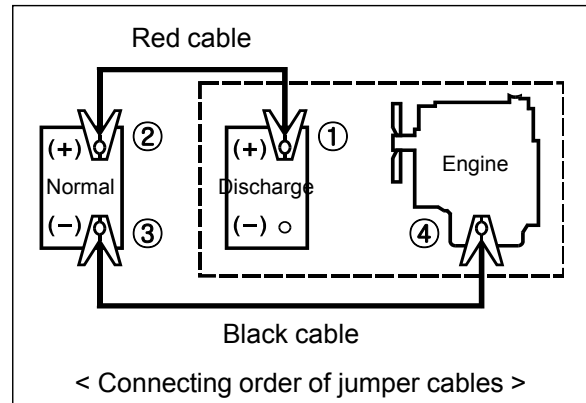
 Caution	► Put on eye protection and gloves to protect human body from poisonous sulfuric acid before handling the battery .
	► Always remove grounded (-) battery clamp first and assemble it last. If not, it can cause explosion by spark. ► Keep all flames and sparks away and DO NOT smoke while charging the battery.
	► Detach battery from the tractor before charging. DO NOT charge directly while the battery is attached to the tractor. ► Turn off or unplug the charger cord, before connecting or disconnecting the charger cable to or from the battery.
	► Charge the battery in an area with good ventilation. ► Do not charge the frozen battery. ► Use the rated 12V-5A charger. ► Never check battery charge by placing a metal object across the terminals.

④ How to use jumper cables

※ If the battery which is attached to the tractor is discharged and needs to connect a auxiliary battery, follow the instructions as below.

③ Connecting Jumper cables

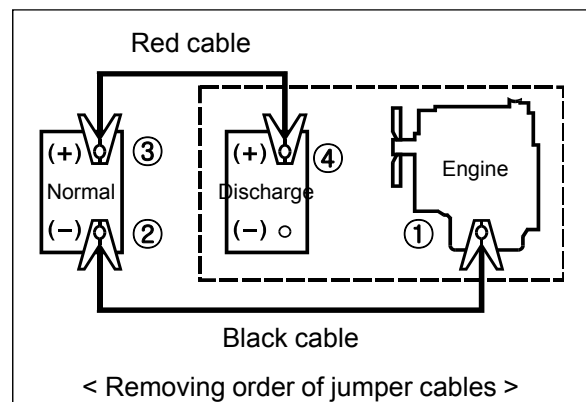
- Check followings before connecting the cables.
 - Is the spring of clamp normal?
 - Is the cable and clamp cut-off?
- 1. Stop engine, apply parking brake and remove the ignition key.
- 2. Connect two (+) terminals of both batteries with red cable.
(tractor battery-①, auxiliary battery-②)
- 3. Connect one end of black cable to (-) terminal(③) of auxiliary battery and the other end to engine block desired to start (④).
- 4. Start engine. If the engine does not start, check the electrolyte level of each battery.



 Caution	▶ The gas generated from the battery can be exploded by spark. DO NOT connect the negative(-) cable of auxiliary battery to the negative (-) terminal of tractor battery. Make sure to connect to the engine block.
	▶ Keep all flames and sparks away and DO NOT smoke while charging the battery.

③ Removing Jumper cables

- Remove jumper cables as right figure, “Removing order of jumper cables”.



Notice	▶ Pay attention not to change the (+) and (-) pole. If not, it may cause a failure of electric circuit or the damage of wire and even the polarity of battery can be changed at over-discharged state.
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5-14. Troubleshooting

 Warning	► To avoid injury due to sudden start, apply parking brake and place the transmission gear in NEUTRAL position before checking and repairing.
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System	Faults	Possible causes	Solutions
Engine	The start motor does not turn when turning the key switch.	▲ Start safety switch is not contacted ▲ PTO switch is not on "OFF" position ▲ Discharge of battery ▲ Terminal loosened ▲ Key switch failure ▲ Start motor failure	▲ Depress the clutch pedal fully ▲ Place PTO switch on "OFF" position ▲ Charge or replace ▲ Tighten ▲ Repair or replace ▲ Repair or replace
	The start motor turns but the engine does not start.	▲ The battery is weak ▲ bad ground ▲ Improper viscosity of engine oil ▲ Air in fuel system ▲ Fuel filter clogged ▲ Error in engine body ▲ Fuel cock closed	▲ Charge or replace ▲ Tighten the ground ▲ Replace the oil with proper viscosity ▲ Bleed the air ▲ Wash or replace the filter ▲ Repair ▲ Open the cock
	Engine revolution is irregular.	▲ Air in fuel system ▲ Fuel filter clogged ▲ Injection nozzle clogged ▲ Fuel leakage ▲ Irregular fuel injection	▲ Bleed air ▲ Clean or replace the filter ▲ Repair or replace ▲ Repair ▲ Repair
	Engine turns more than maximum speed.	▲ Impurities in governor	▲ Repair
	Engine stops suddenly during operation.	▲ Fuel shortage ▲ Fault of nozzle ▲ moving parts failure due to bad lubrication	▲ Add fuel and bleed air ▲ Repair or replace ▲ Repair
	Engine stops at low rpm.	▲ Fault of High pressure pump ▲ Valve gap is not correct ▲ Poor nozzle pressure	▲ Repair ▲ Adjust the gap ▲ Repair

System	Faults	Possible causes	Solutions
Engine	Engine overheat	▲ Lack of engine coolant ▲ Bad fan belt tension or broken ▲ Dirt attached to the radiator	▲ Supplement ▲ Adjust belt tension or replace ▲ Clean
	The color of exhausted smoke is white.	▲ Air cleaner clogged ▲ Engine oil exceeded ▲ Lack of fuel supply	▲ Wash element ▲ Adjust in proper level ▲ Repair
	The color of exhausted smoke is black.	▲ Bad quality of fuel ▲ Oversupply of fuel ▲ Fault of nozzle	▲ Use good quality fuel ▲ Repair ▲ Repair
	Engine power is low.	▲ Injection nozzle clogged ▲ Carbon piled to valve seat ▲ Bad adjustment of valve gap ▲ Bad injection timing ▲ Lack of fuel supply ▲ Air cleaner clogged	▲ Repair ▲ Repair ▲ Repair ▲ Repair ▲ Check fuel system ▲ Clean or replace
	Engine oil pressure indicator is ON during operation.	▲ Lack of engine oil ▲ Low viscosity of engine oil ▲ Warning light switch error ▲ Fault of oil pump ▲ Oil filter element is clogged	▲ Supplement ▲ Replace the proper oil viscosity ▲ Replace ▲ Repair ▲ Replace element
	Battery charging indicator is ON during operation	▲ Abnormal wiring ▲ Fault of alternator ▲ Fault of battery ▲ Bad fan belt tension or broken	▲ Check battery terminals and ground, repair ▲ Repair or replace ▲ Replace ▲ Adjust belt tension or replace
	Electronic control errors related with TIER4 engine.	▲ Fault of electric sensors or wire harness or ECU	▲ Contact your authorized local dealer.
Clutch	Clutch is slipped.	▲ Wrong clutch pedal play ▲ Friction lining worn or broken	▲ Adjust ▲ Replace
	Clutch does not cut-off.	▲ Lining damaged ▲ Wrong clutch pedal play	▲ Repair or replace ▲ Adjust

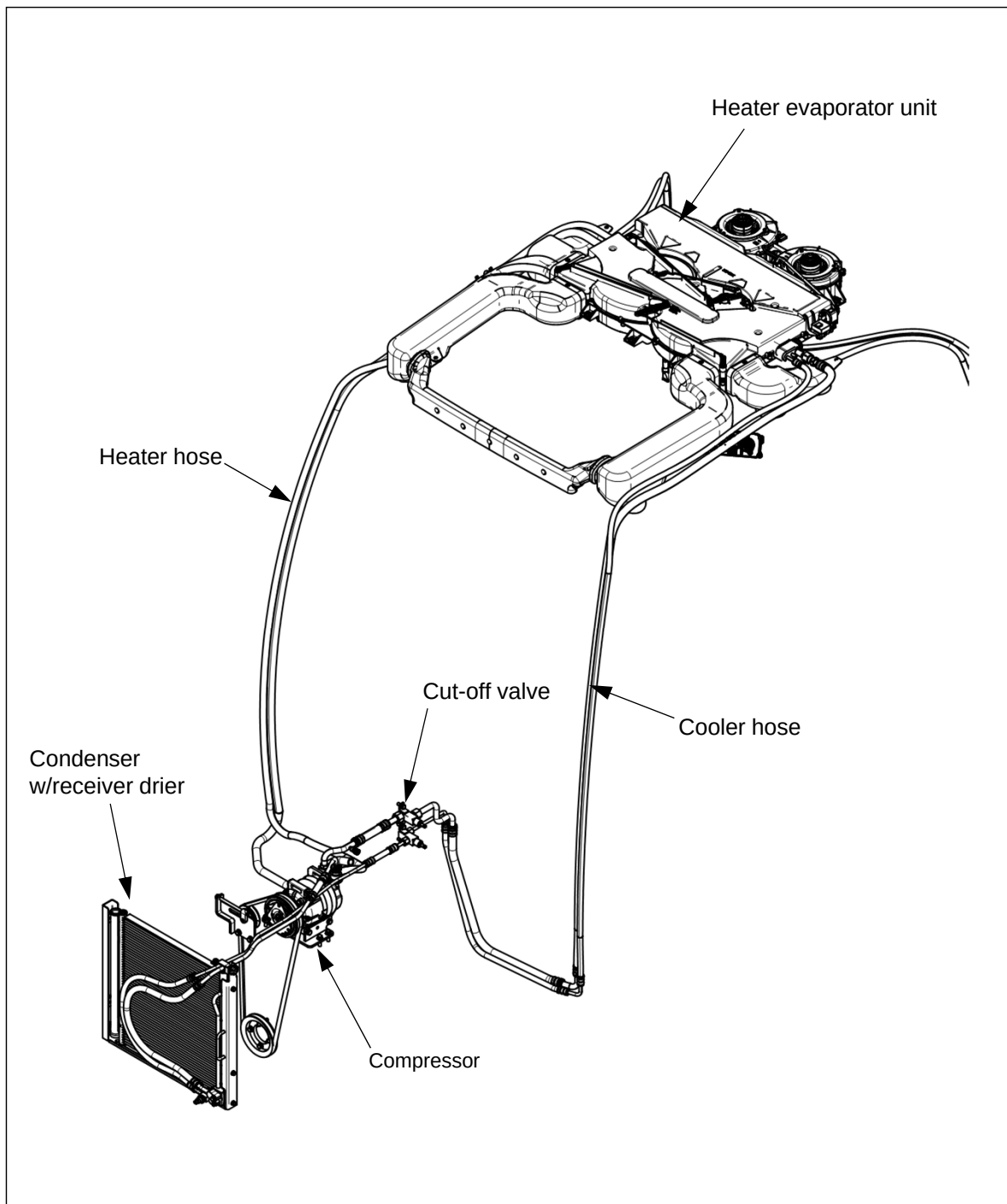
System	Faults	Possible causes	Solutions
Brake	Brake does not work or only one side works.	▲ Wrong brake pedal play ▲ Lining worn or broken ▲ Left/right pedal play is different ▲ Air in brake line	▲ Adjust ▲ Replace ▲ Adjust ▲ Bleed air
	After brake pedal working, it does not return.	▲ Return spring damaged ▲ Lack of grease in shaft parts ▲ Master cylinder seal damaged	▲ Replace the spring ▲ Remove the rust, apply grease ▲ Replace
Hydraulic lift system	The linkage does not move up.	▲ Lack of transmission oil ▲ Air in the suction pipe ▲ Hydraulic filter clogged ▲ Hydraulic pump failure ▲ Control valve failure ▲ Cylinder or cylinder related parts broken	▲ Add oil ▲ Tighten the filter or replace seal of connecting part ▲ Clean the filter or replace ▲ Repair or replace ▲ Repair or replace ▲ Repair or replace
	Oil leakage	▲ Connecting part loosened ▲ Oil seal damaged ▲ Pipe cracked	▲ Tighten ▲ Replace ▲ Replace
	If lever is placed on the raising position, relief valve sounds off.	▲ Upper limit of position control lever is changed	▲ Adjust the upper limit
	The linkage does not move down.	▲ Down speed control valve locked ▲ Control valve failure ▲ Cylinder damaged ▲ Lift shaft moving part damaged	▲ Turn the knob counter-clockwise ▲ Repair or replace ▲ Replace ▲ Repair or replace

System	Faults	Possible causes	Solutions
Steering System	Hydraulic steering system does not work.	▲ Pump worn or part damaged ▲ Steering unit damaged or worn ▲ Oil leakage by steering cylinder piston seal damaged or worn ▲ Oil leakage by pipe damage	▲ Repair or replace ▲ Repair or replace ▲ Repair ▲ Repair or replace
	Hard to operate the steering wheel.	▲ Steering unit - Steering unit spline and column spline is not aligned - Spool and sleeve damaged by foreign material - Excessive tightening torque of end cap bolt ▲ Pump - Low speed - Wearing or failure ▲ Relief valve - Valve spool clogged - Setting pressure too low	▲ - Check mounted condition of steering unit and column - Replace - Apply regular torque ▲ - Adjust RPM or Repair - Repair or replace ▲ - Repair or replace - Reset or adjust
	Cylinder does not work smoothly as steering wheel movement	▲ Air in steering line if not used for a long time ▲ Air in suction pipe ▲ Piston seal damaged	▲ Bleed air ▲ Repair ▲ Replace
	Steering wheel turns to the opposite direction.	▲ bad assembly of steering gear ▲ bad assembly of steering hose	▲ Repair ▲ Repair
	Oil leakage of steering pump, steering unit, cylinder and fittings	▲ Seal damaged	▲ Replace seal
	Abnormal noise	▲ Lack of oil ▲ Exceeding resistance of suction line ▲ Air in system	▲ Aid oil ▲ Replace filter or repair pump ▲ Bleed air

System	Faults	Possible causes	Solutions
Electric System	Battery is not charge	▲ Abnormal wiring ▲ Alternator failure ▲ Lack of fan belt tension or broken ▲ Abnormal battery	▲ Check the tightening state of terminal and ground ▲ Repair or replace ▲ Adjust fan belt tension or replace ▲ Replace
	Headlight is dark.	▲ Battery capacity is low ▲ Bad wiring and contact	▲ Charge or replace ▲ Check and repair
	Headlight does not ON.	▲ Light bulb cut-off ▲ Fuse blown	▲ Replace ▲ Check the cause, and replace
	Horn does not sound.	▲ Switch failure ▲ Abnormal wiring ▲ Horn failure	▲ Replace ▲ Repair ▲ Replace
	Turn signal Light does not work.	▲ Light bulb cut-off ▲ Bad connection ▲ Fuse blown	▲ Replace ▲ Tighten terminals ▲ Check the cause, and replace it
	Cold start aid indicator does not ON. (option)	▲ Relay or timer damaged ▲ Bad connection of preheat plug wiring	▲ Replace ▲ Check and tighten
	Other illuminating and indicator does not ON.	▲ Fuse blown ▲ Light bulb cut-off	▲ After removing the cause, and replace ▲ Replace

6. Air Conditioning System (Cabin type)

6-1. The name of each part of cooling and heating system



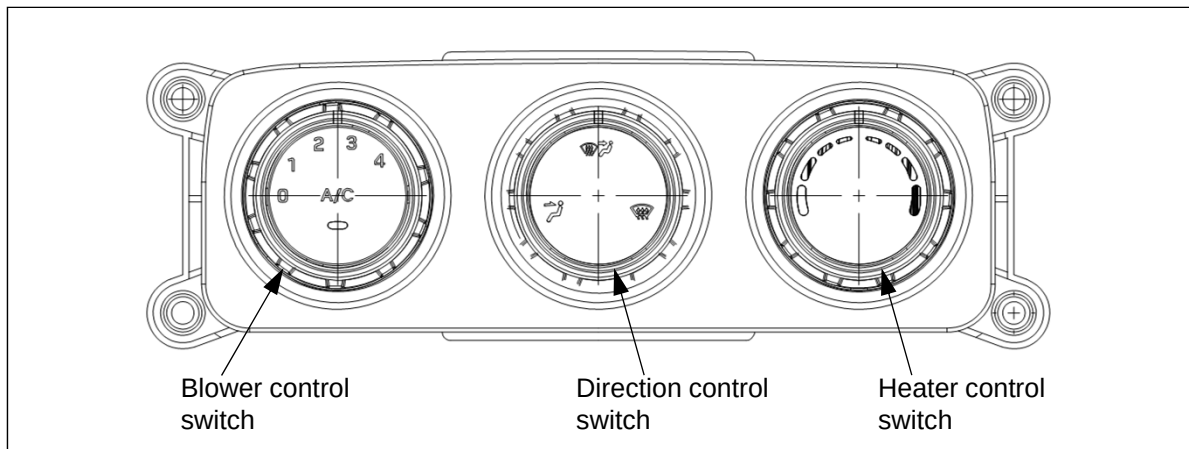
Caution

► Maintenance of the air conditioning system components (Compressor, Receiver drier, Condenser, Heater evaporator unit and connection parts) must be performed in the designated dealer. DO NOT disassemble the components arbitrary.

6-2. How to use Air conditioner and Heater

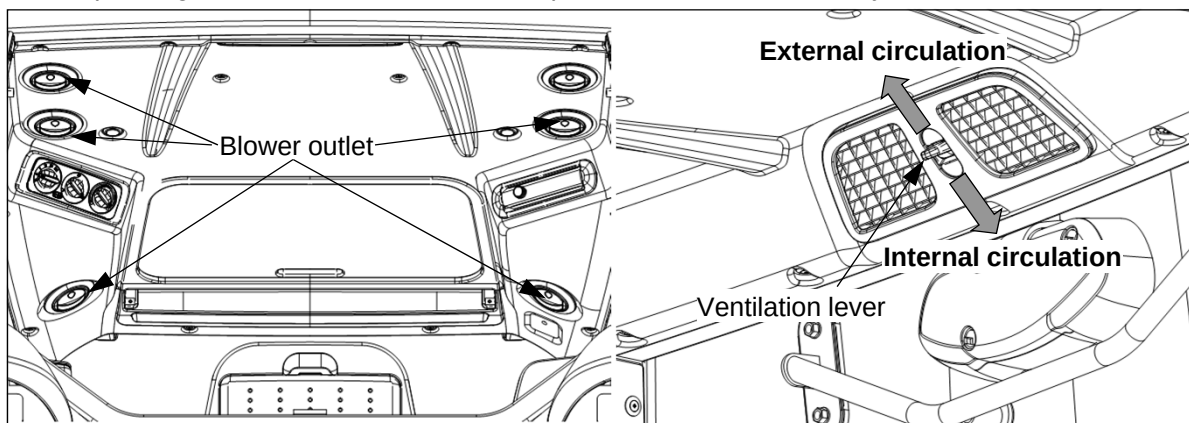
(1) How to operate air conditioner and heater

- Blower control switch
 - It is used to operate the air conditioner. If you turn the blower control switch to 1~4 position, the operation lamp shall be ON and the air conditioner begins to work.
- Direction control switch
 - It is used to select the air flow direction – front grille, front & side grille, side grille.
- Heater control switch
 - It is used for selecting warm or cool air. Turn the switch clockwise (blue mark) for cool air, and otherwise, turn it counter-clockwise (red mark).



(2) Air direction control

- To control the air flow direction, adjust the blade angle of the blower outlets.
- For internal circulation, move the ventilation lever to the internal circulation position.
- When operating the air conditioner or heater, open the blower outlets always.



Caution

- ▶ Never sleep in the cabin during the air conditioner or heater running. It may cause suffocation.
- ▶ When operating in the cabin for a long time, ventilate air from the outside occasionally.

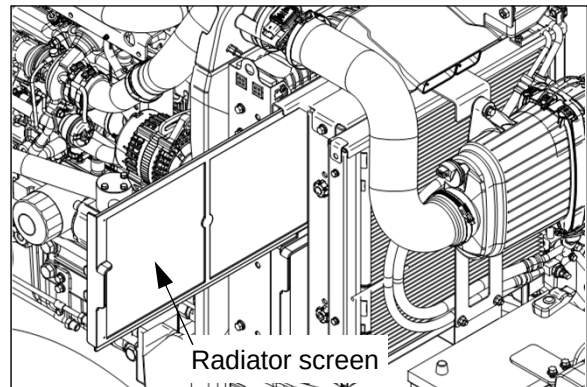
6-3. Every 6 month check

(1) Checking refrigerant amount

- Check the refrigerant amount periodically. Have to contact your authorized local dealer for it.
Refrigerant : R-134a, 850 ~ 900 g (30.0 ~ 31.7 oz)
- The components of the air conditioning system have to be handled by authorized service expert.

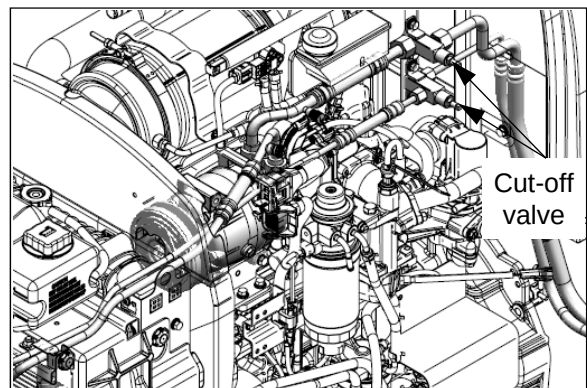
(2) Cleaning Condenser and Radiator screen

- Stop engine and allow engine to cool. Open bonnet and remove the radiator screen.
- Wash the mud or foreign materials added to the condenser and radiator screen with soft brush or low pressurized air or water.
- Pay attention that the cooling fin does not damaged. If necessary, repair the distortion of fin.



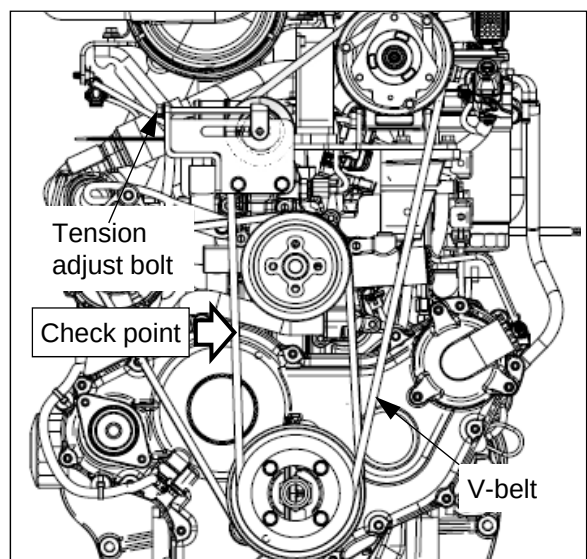
(3) Checking Leakage

- Check the tightening torque and oil leakage state of the connection parts.
- If oil spot and foreign materials is added a lot, it means that there is a leakage of refrigerant. Check the refrigerant amount.



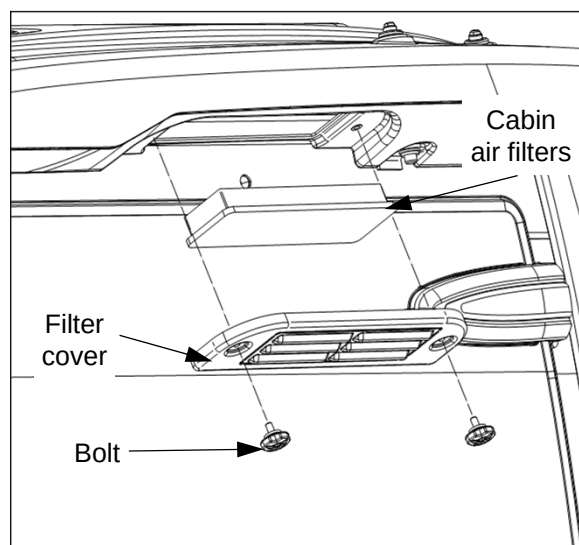
(4) Belt tension adjustment

- Check the belt tension is proper and if necessary, adjust the tension by compressor adjusting bolt.
- **Tension : approx. 10~12mm (0.4~0.5 in.) (when pressed by 50N (11 lb))**
- Check the damaged part of the belt and if necessary, after checking the pulley alignment, replace it by a new one.



(5) Cleaning and replacing cabin air filters

- Check, clean and replace the cabin air filters periodically after referring to the chapter 5 in this manual.
- See chapter 5-7, "Every 50 hour check"
- See chapter 5-9, "Every 500 hour check"



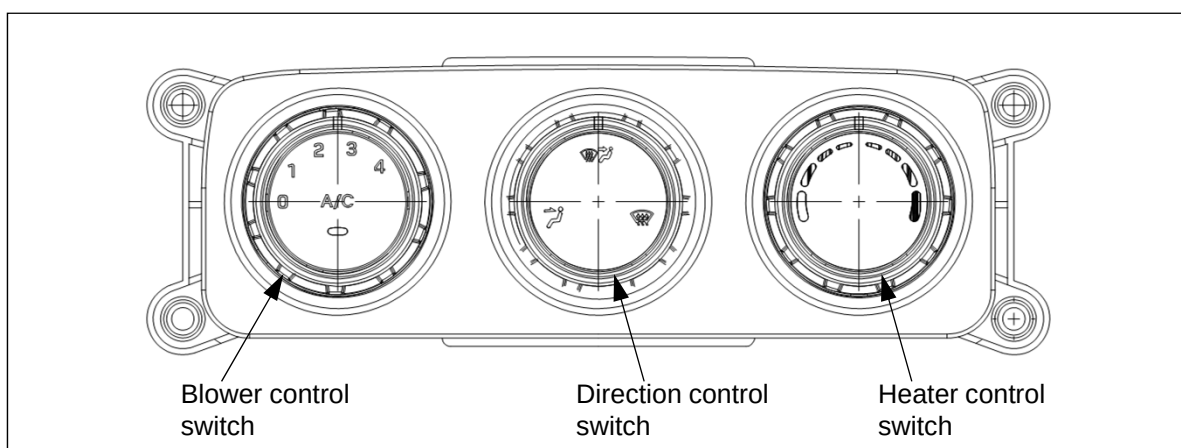
6-4. Every year check

(1) Compressor check

- Check the oil leakage on the magnet clutch in front of the compressor.
- Check the abnormal noise sounds and if necessary, contact your authorized dealer for check.

(2) Control switch check

- Check the electric switches of the control panel is normally operated.

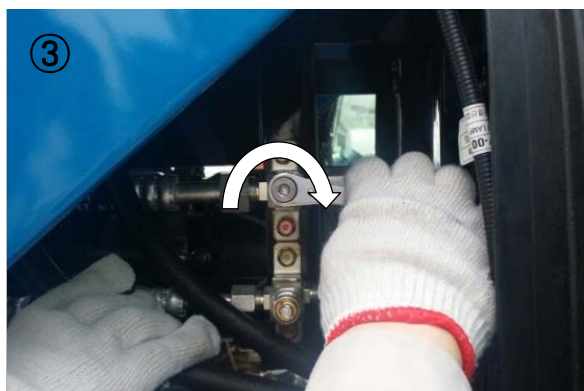
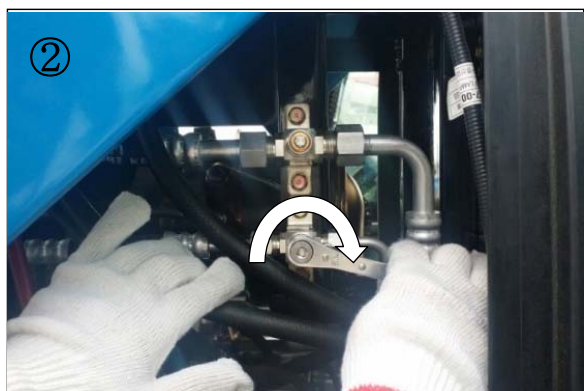
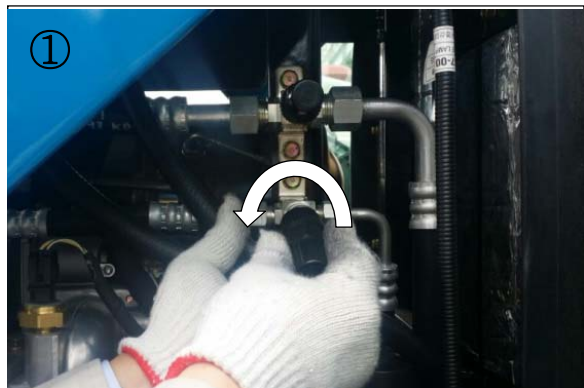


Caution

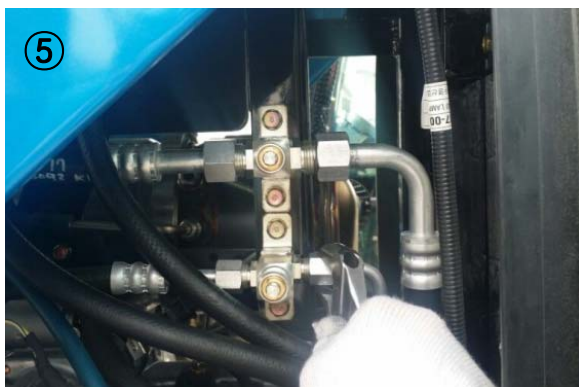
► If there is a trouble on air conditioning system, DO NOT disassemble the components arbitrary, contact your authorized dealer for check.

6-5. Using Cut-off valve (if necessary)

- When disassembling the air-conditioner hose line, comply with the following instruction;
 - ① Turn the plastic cap counter-clockwise and remove it.
 - ② Turn the high-pressure line valve (lower side) clockwise and tighten it.
 - ③ After starting engine and wait until for a about 30 seconds. Turn the low-pressure line valve (upper side) clockwise and tighten it.
 - ④ After stopping engine, remove the low-pressure line.
 - ⑤ Remove the high-pressure line.
- When assembling the air-conditioner hoses, comply with the reverse order of the disassembly procedure.



 Caution	▶ When disassembling the air-conditioner line, the refrigerant may splash into your body. Loosen the connection parts slowly. ▶ Plug the disassembled hoses with cap to protect them from pollutants.
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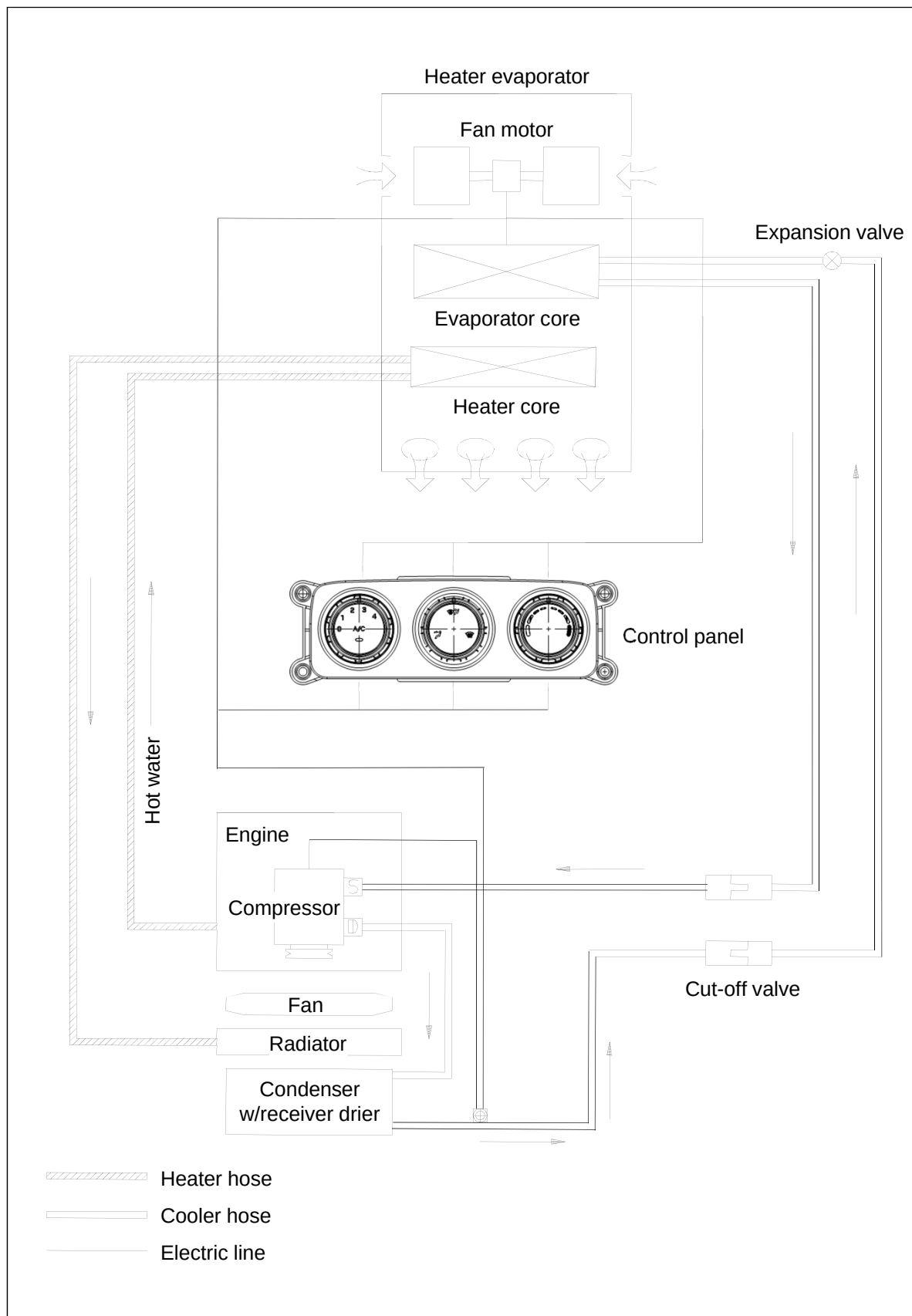


6-6. Troubleshooting

No.	Failures		Cause	Actions
1	Fan motor does not turn.		Fuse blown.	Check and replace.
			Wiring cut off and poor connection.	Repair the wiring or connect right.
			Failure of fan motor.	Replace.
			Resistor, relay and switch cut off.	Replace.
2	Fan motor is normal but the air volume is small.		Evaporator or heater core was clogged.	Remove the obstacles and clean the cores.
			Duct was misaligned.	Repair the duct.
			Fan damaged or Fan motor failure.	Replace.
			Filter was clogged.	Clean or replace.
3	Air conditioning is insufficient despite of the normal operation of compressor and blower.	Low and high pressure is low.	Leakage of refrigerant.	Contact the dealer.
		Low and high pressure is high.	Refrigerant overcharged.	Contact the dealer.
			Condenser or radiator screen was clogged.	Clean condenser and the screen.
			Air is in air conditioning line.	Contact the dealer.
			Expansion valve does not control the refrigerant flow.	Contact the dealer.
		Low pressure is high, high pressure is low.	Compressor leakage.	Contact the dealer.
		Low pressure is vacuum intermittently.	Water is in air conditioning line.	Contact the dealer.
		Low pressure is vacuum, high pressure is low.	Receiver dryer, pipe or expansion valve is clogged.	Contact the dealer.

No.	Failures	Cause	Actions
4	The compressor does not turn or it is hard to revolve.	Belt loosened.	Adjust the belt tension.
		Temperature switch or pressure switch is "ON".	Check refrigerant amount.
		Coil of magnet clutch was shorted or cut off.	Contact the dealer.
		Compressor failure.	Contact the dealer.
		Wiring cut off or poor connection such as ground.	Check and repair.
5	The warm airflow does not blow.	The amount of warm water is small.	Check and add the engine coolant.
		Heater line is clogged or distorted.	Check and repair.
		Poor operation of the thermostat of engine coolant.	Repair or replace.

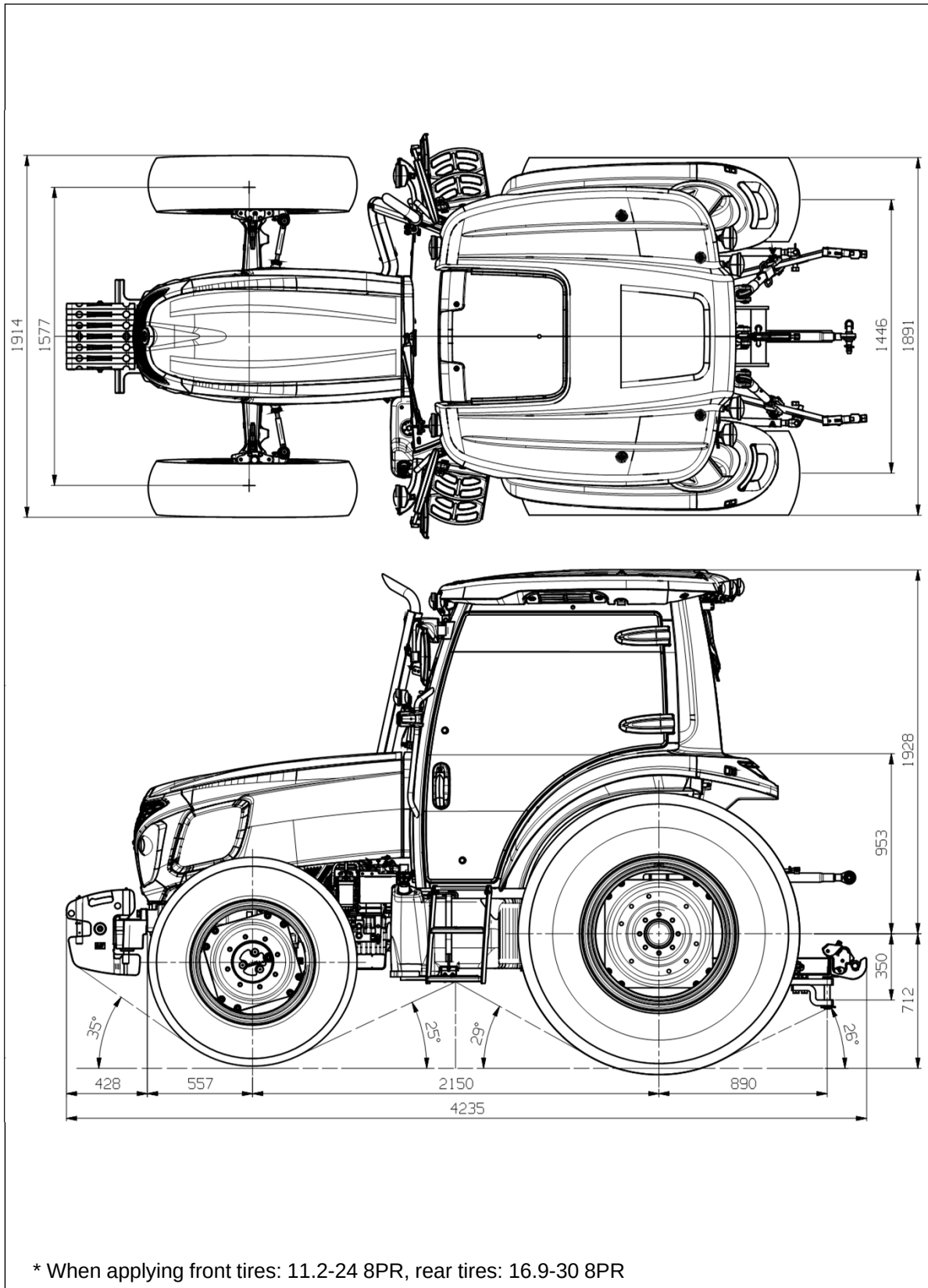
6-7. System diagram



7. Dimension and Specification

① Cabin type

(Unit : mm)



		MT563	MT568	MT573
WEIGHT	Frame Type	N/A	N/A	N/A
	Cabin Type	2913kg (6422 lb)	2913kg (6422 lb)	2997kg (6607 lb)
	Bumper	42kg (92.6 lb) (optional)		
	Front weight	40kg (88.2 lb) x 6 (optional)		
ENGINE	Model	L4C25-T3A	L4C25-T2A	L4C25-T1A
	Type	In-line vertical, Water cooled 4-cycle diesel, CRDI		
	No. of cylinder	4		
	Diameter x stroke	88x103 (3.46x4.06 in)		
	Displacement	2505cc (152.86 in ³)		
	Compression ratio	17:1		
	Engine speed	850 ~ 2700 rpm		
	Maximum torque	249N.m @1600rpm	249N.m @1600rpm	276N.m @1600rpm
	Rated power	47.0kW @2500rpm	50.7kW @2500rpm	54.4kW @2500rpm
FUEL INJECTION SYSTEM	Type	CRDI		
	Fuel filter	Replaceable cartridge type		
	Injection order	1-3-4-2		
LUBRICATION SYSTEM	Type	Forced circulation		
	Pump	Trochoid gear pump		
	Filter	Replaceable cartridge type		
COOLING SYSTEM	Pump	Centrifugal type		
	Temperature control	Thermostat		
	Air cleaner	Dry		
TRANSMISSION	Type	F12xR12 Mechanical transmission / F20xR20 with Creeper (optional) F12xR12 Power shuttle (optional)		
	Main clutch	Dry single clutch (Mechanical) / Wet clutch disks (Power shuttle)		
	Forward / Reverse	Synchro-shuttle type / Power shuttle (optional)		
	Differential lock	Electro-hydraulic differential lock (EHD)		

			MT563	MT568	MT573
PTO	Type		Independent rear PTO		
	No. of speed		3 speed gears (optional)		
	PTO / Engine		1st : 540 rpm / 2237 rpm 2nd : 750 rpm / 2471 rpm 3rd : 1000 rpm / 2318 rpm		
HYDRAULIC LIFT	3 Point linkage		CAT. 2		
	Draft load detection		Upper link sensing type		
	Lowering speed control and cylinder fixing device		Down speed control valve for MHL Built-in control valve for EHL		
	Pump		Gear type, Engine drive		
	Rated flow		50.0LPM (13.2GPM)		
	System pressure		19.0MPa (2756psi)		
	Lift capacity	Lower link end	3000 kg (6614 lb)		
		24" behind lift point	2140 kg (4718 lb)		
REMOTE CONTROL	Type		Double acting / spring return or detent type (optional)		
	No. of Q/coupler		SAE ½", 6EA (optional : 4EA)		
	F/loader coupler		Front outlet valve / Joystick loader valve (optional)		
STEERING SYSTEM	Type		Hydrostatic		
	Oil		Transmission oil		
	Min. turning radius (with/without brake)		3427mm (10.8ft) / 3959mm (13.0ft)		
	Max. steering angle		50°		
	No. of steering turns		3.6 turns (lock to lock)		
	Rated oil flow		25.0LPM (6.6GPM)		
	System pressure		14.5MPa (2103psi)		

			MT563	MT568	MT573
ALTERNAT OR	Rated output		12V, 70A		
	Voltage control		Built-in (IC type)		
BATTERY	Voltage		12V		
	Capacity		100Ah		
START MOTOR	Output power		12V, 2.0kW		
	Operation		Solenoid		
LIGHTS	Headlights (Lower / Upper)		12V 55W / 60W		
	Turn signal lights / Side lights(front)		12V 16W / LED		
	Turn signal lights (rear)		12V 21W		
	Stop light / Taillight (rear)		12V LED / LED		
	Work light		12V 27W(Grille) / 37.5W(Cabin)		
	Instrument lights		LED		
	Indoor light		12V 10W (Cabin only)		
	Instrument indicator light		LED		
	Cold start aid		Glow plug		
STD.AGRI. TIRE	Front		9.5-24 (6PR)	9.5-24 (6PR)	11.2-24 (8PR)
	Rear		14.9-30 (8PR)	14.9-30 (8PR)	16.9-30 (8PR)
WHEEL TRACK ADJUSTMENT	Front	Tracks	7	7	5
		Dimension	1493~1803mm (58.8 ~ 71.0 in.)	1493~1803mm (58.8 ~ 71.0 in.)	1577~1777mm (62.1 ~ 70.0 in.)
	Rear	Tracks	5	5	5
		Dimension	1452~1736mm (57.2~ 68.3 in.)	1452~1736mm (57.2 ~ 68.3 in.)	1446~1846mm (56.9 ~ 72.7 in.)
** These specifications are only general product information about standard model. Actual data may vary depending on the various optional product, and also can be changed at any time to improve the product qualification without any prior notification **					

Lubricants and Capacity

LUBRICANTS	CAPACITY	INTERNATIONAL STANDARD	RECOMMENDED ITEMS
Engine coolant (Radiator)	10 ℓ (2.6U.S.gals)	ASTM D5216	Soft water (50%)+ Anti-freeze (50%)
Fuel	100 ℓ (26.4U.S.gals)	ASTM D975 No.2	Ultra low sulfur diesel fuel
Engine oil (crankcase)	7.0 ℓ (1.8U.S.gals)	API CJ-4, ACEA E3	KIXX DL (Maker : GS Caltex)
Transmission oil (common use for Hydraulic lift, hydraulic steering device)	55 ℓ (14.5U.S.gals)	API-GL4 ISO VG 32/46	LSTH400G (Maker : GS Caltex)
Front axle oil	4.4 L (1.2 U.S.gals) for center housing 0.6 L (0.2 U.S.gals) for each final housing =5.6 L (1.5 U.S.gals)	API-GL4 SAE 80W	EPK 80W90 (Maker : S-OIL TOTAL Co. Ltd.)
Grease (Front axle arm holder, Steering cylinder pin, 3-point linkage)	Proper amount	NLGI 2	MAHWAK Multi purpose or MAHWAK All purpose (Caltex)
Clutch & Brake oil	0.5 ℓ (0.1U.S.gals)	Mineral based oil (ISO 7308)	LSTH400 (S-OIL TOTAL) LHM PLUS (TOTAL) LHM (Mobil) LHM-S (Shell)

RECOMMENDED OIL VISCOSITIES

The correct engine oil viscosity grade is dependent upon ambient temperature. Refer to the chart below when selecting oil for your tractor engine.

In areas where prolonged periods of extreme temperatures are encountered, local lubricant practices are acceptable. Contact your authorized dealer.

Starting Temperature ℃(°F)	-30 (-22)	-25 (-13)	-20 (-4)	-15 (-5)	-10 (14)	-5 (23)	0 (32)	10 (50)	20 (68)	30 (86)	40 (104)
Oil Viscosity											