

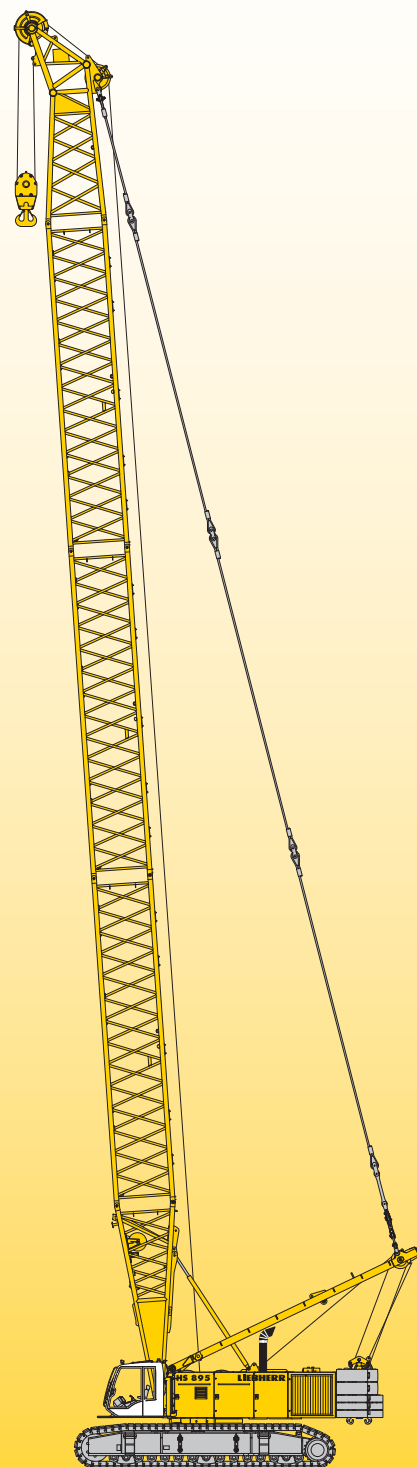
Technical data

Hydraulic crawler crane

<https://truckmanualshub.com/>

HS 895 HD

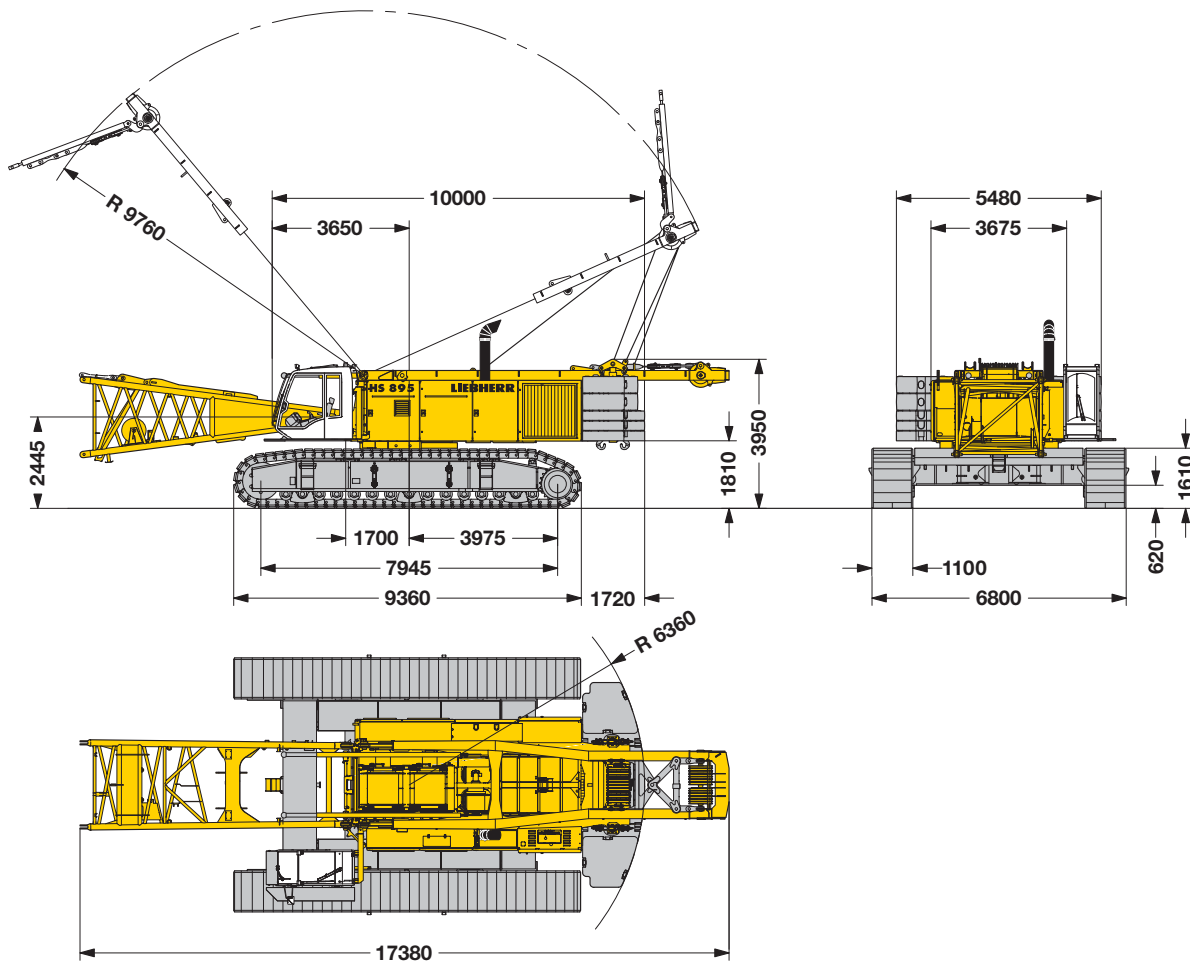
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Dimensions

Basic machine with undercarriage



Operating weight

The operating weight includes the basic machine with HD undercarriage, 2 main winches 350 kN including wire ropes (150 m) and 20 m main boom, consisting of A-frame, boom foot (7 m), boom head (7 m) and boom section (6 m), 55.1 t basic counterweight, 1100 mm track pads and 60 t hook block.

Total weight ————— approx. 172.2 t

Ground pressure

Ground bearing pressure ————— 0.98 kg/cm²

Equipment

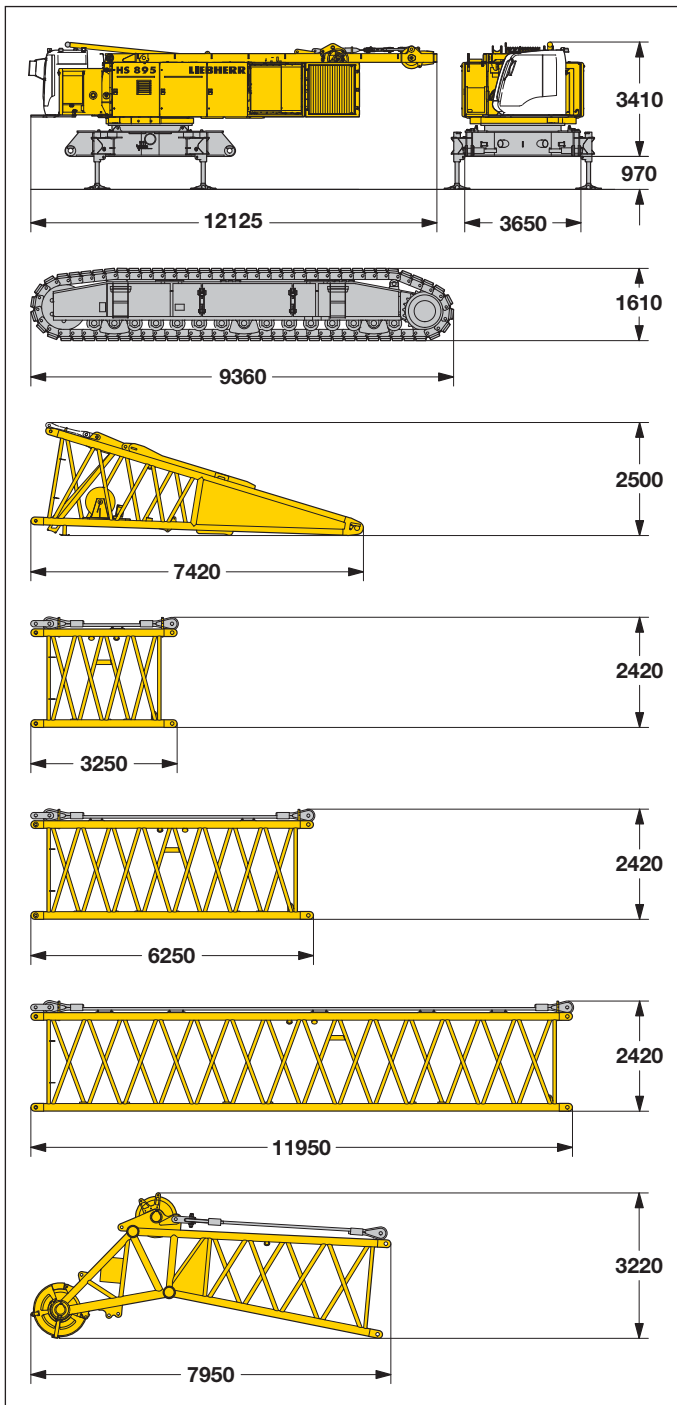
Main boom (No. 2220) max. length ————— 84.2 m
 Fixed jib (No. 1008) ————— 11 m - 26 m
 Modular designed equipment for operation as crane, with dragline or clamshell.
 For dragline operation, a rotating fairlead is fitted into the boom foot. This minimizes the rope angle to drum, which results in lower rope wear.

Remarks

1. The lifting capacities stated are valid for lifting operation only (corresponding with crane classification according to F.E.M. 1.001, crane group A1).
2. Crane standing on firm, horizontal ground.
3. The weight of the lifting device (hoisting ropes, hook block, shackle etc.) must be deducted from the gross lifting capacity to obtain a net lifting value.
4. Additional equipment on boom (e.g. boom walkways, auxiliary jib) must be deducted to get the net lifting capacity.
5. For max. wind speed please refer to lift chart in operator's cab or manual.
6. Working radii are measured from center of swing and under load.
7. The lifting capacities are valid for 360 degrees of swing.
8. Calculation of stability under load is based on ISO 4305 Table 1 + 2, tipping angle 4°.
9. The structures are calculated according to F.E.M. 1.001 - 1998 (EN 13001-2 / 2004).

Transport dimensions and weights

Basic machine and boom (No. 2220.xx)



*) Including carbon fibre pendant strap, without auxiliary equipment

Basic machine

with A-frame, 2 x 350 kN winches including wire ropes (150 m), without crawlers, boom foot, basic and carbody counterweight

Width	3500 mm
Weight including jack-up system (1.7 t)	60700 kg

Crawler

2x

Track pads	1100 mm
Width	1450 mm
Weight*	25510 kg

Boom foot (No. 2220.30)

Width	2420 mm
Weight*	3720 kg

Boom section (No. 2220.24)

3 m

Width	2420 mm
Weight*	1030 kg

Boom section (No. 2220.24)

6 m

Width	2420 mm
Weight*	1630 kg

Boom section (No. 2220.22)

11.7 m

Width	2420 mm
Weight*	2380 kg

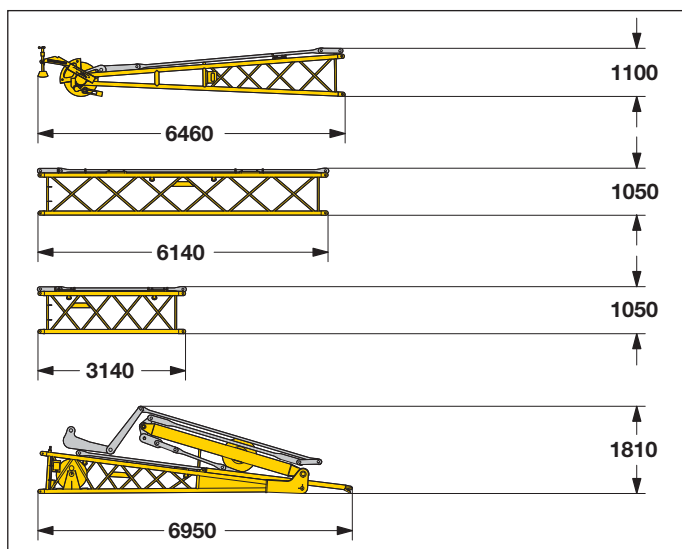
Boom head¹⁾ (No. 2220.24)

Width	2420 mm
Weight*	4250 kg

1) Polyamide sheaves

Transport dimensions and weights

Fixed jib (No. 1008.xx)



*) Including pendant ropes

Fixed jib head (No. 1008.20)

Width	1095 mm
Weight*	950 kg

Fixed jib section (No. 1008.17) 6 m

Width	1200 mm
Weight*	455 kg

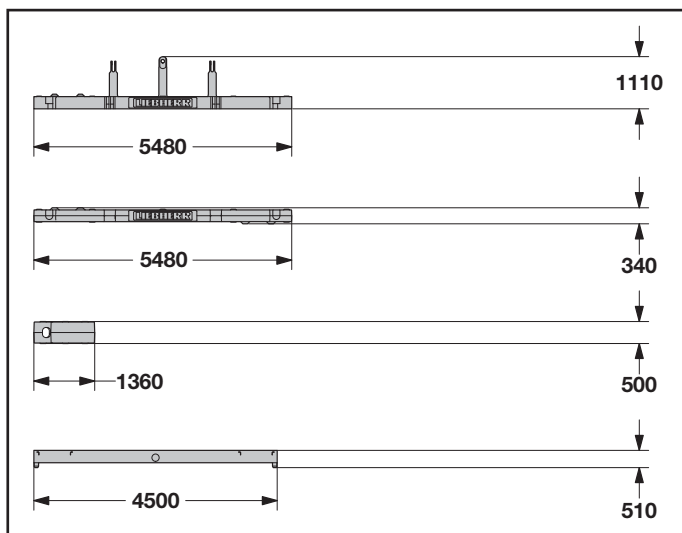
Fixed jib section (No. 1008.17) 3 m

Width	1200 mm
Weight*	270 kg

Fixed jib foot with A-frame (No. 1008.20)

Width	2700 mm
Weight*	2350 kg

Counterweight



Counterweight 1x

Width	1660 mm
Weight	13200 kg

Counterweight 2x

Width	1660 mm
Weight	10600 kg

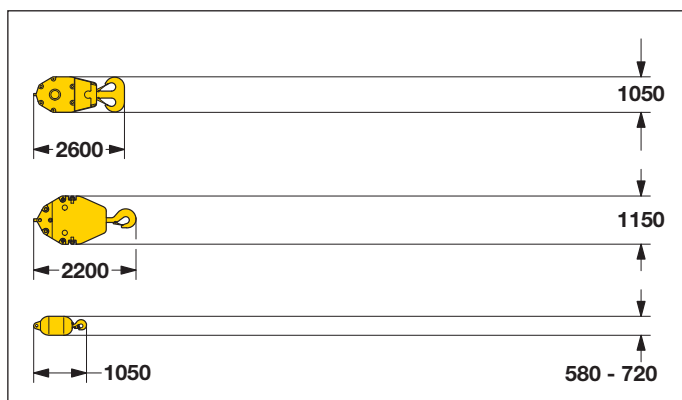
Counterweight (optional 8x) 4x

Width	1480 mm
Weight	5100 kg

Counterweight optional 2x

Width	1200 mm
Weight	13500 kg

Hooks



200 t hook block - 3 sheaves

Width	480 mm
Weight	2600 kg

120 t hook block - 2 sheaves

Width	400 mm
Weight	1400 kg

35 t single hook

Width	400	580	720 mm
Weight	400	800	1200 kg

Technical description



Engine

Power rating according to ISO 3046, 670 kW (898 hp) at 1900 rpm
 Engine type _____ MAN D 2842 LE
 Fuel tank _____ 950 l capacity with continuous level
 _____ indicator and reserve warning
 Engine complies with NRMM exhaust certification EPA / CARB Tier 2.



Hydraulic system

The main pumps are operated by a distributor gearbox. Axial piston displacement pumps work in closed and open circuits supplying oil only when needed (flow control on demand). To minimize peak pressure an automatically working pressure cut-off is integrated. This spares pumps and saves energy. The hydraulic oil is cleaned through electronically controlled pressure and return filters. Possible contamination is signaled in the cabin. The use of synthetic environmentally friendly oils is possible. Ready made hydraulic retrofit kits are available to customize requirements e.g. powering casing oscillators, VM-vibrators, hydraulic grabs, fixed leaders etc.
 Working pressure _____ max. 350 bar
 Oil tank capacity _____ 1360 l



Boom winch

Line pull _____ max. 150 kN
 Rope diameter _____ 24 mm
 Boom up _____ 160 sec. from 15° to 86°



Swing

Consists of rollerbearing with external teeth for lower tooth flank pressure, fixed axial piston hydraulic motor, spring loaded and hydraulically released multi-disc holding brake, planetary gearbox and pinion. Swing speed from 0 – 3.6 rpm continuously variable, selector for 3 speed ranges to increase swing precision.

Standard:
 Second swing drive
 Option:
 Third swing drive



Noise emission

Noise emissions correspond with 2000/14/EC directive on noise emission by equipment used outdoors.



Main winches

Winch options:
 Line pull (nom. load) _____ 350 kN
 Rope diameter _____ 36 mm
 Drum diameter _____ 830 mm
 Rope speed _____ 0-77 m/min
 With change gear box _____ 0-157 m/min
 Rope capacity 1st layer _____ 46.9 m

The winches are outstanding in their compact design and easy assembly. Clutch and braking functions on the free-fall system are provided by a compact designed, low wear and maintenance-free multi-disc brake.

The drag and hoist winches use pressure controlled, variable flow hydraulic motors. This system features sensors that automatically adjust oil flow to provide max. winch speed depending on load.

Option:

Auxiliary winch _____ 70 kN in boom foot
 Tagline winch _____ 70 kN with free fall
 _____ 30 kN with free fall



Crawlers

The track width of the undercarriage is changed hydraulically. Propulsion through axial piston motor, hydraulically released spring loaded multi-disc brake, maintenance-free crawler tracks, hydraulic chain tensioning device.

Track pads _____ 1100 mm
 Drive speed (2-speed hydraulic motor) _____ 1st gear 0.75 km/h
 _____ 2nd gear 1.40 km/h

Option:

- Jack-up system
- Self-assembly system



Control

The control system – developed and manufactured by Liebherr – is designed to withstand extreme temperature changes and the rough heavy duty tasks common in the construction industry. Complete machine operating data are shown on a high resolution display. The crane is equipped with proportional control for all movements, which can be carried out simultaneously.

On request, Liebherr also offers special custom designed control systems for free-fall winches.

Operation:

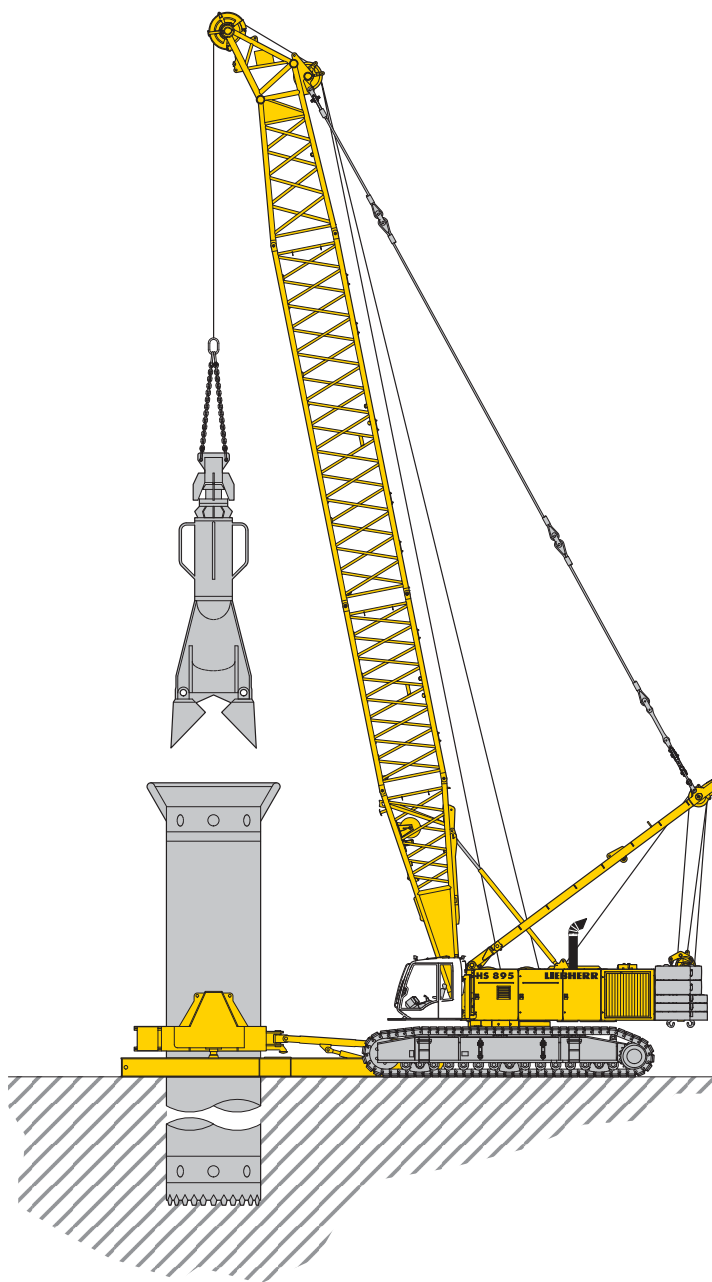
Left joy stick for boom winch and swing, right two directional levers for winch I and II. Crawler control is actuated with the two central foot pedals. Additionally, hand levers can be attached to the pedals.

Options:

- Special demolition control system
- MDE: Machine data recording
- PDE: Process data recording
- GSM modem

Equipment (main boom No. 2220.xx and 55.1 t counterweight)

Casing oscillator



Casing oscillator*

Winch options	2 x 350 kN
Line speed 1st gear	0–77 m/min
(with change gear box)	0–157 m/min
Drilling diameter	3300 mm
Max. chisel weight	18 t

*) Load chart for duty cycle operation see page 8

Free-fall winches with maintenance-free, spring loaded multi-disc brake working in an oil bath. Simultaneous working of both winches is assured through our hydraulic system.

Hydraulic supply for casing oscillator

q = 2x 350 l/min

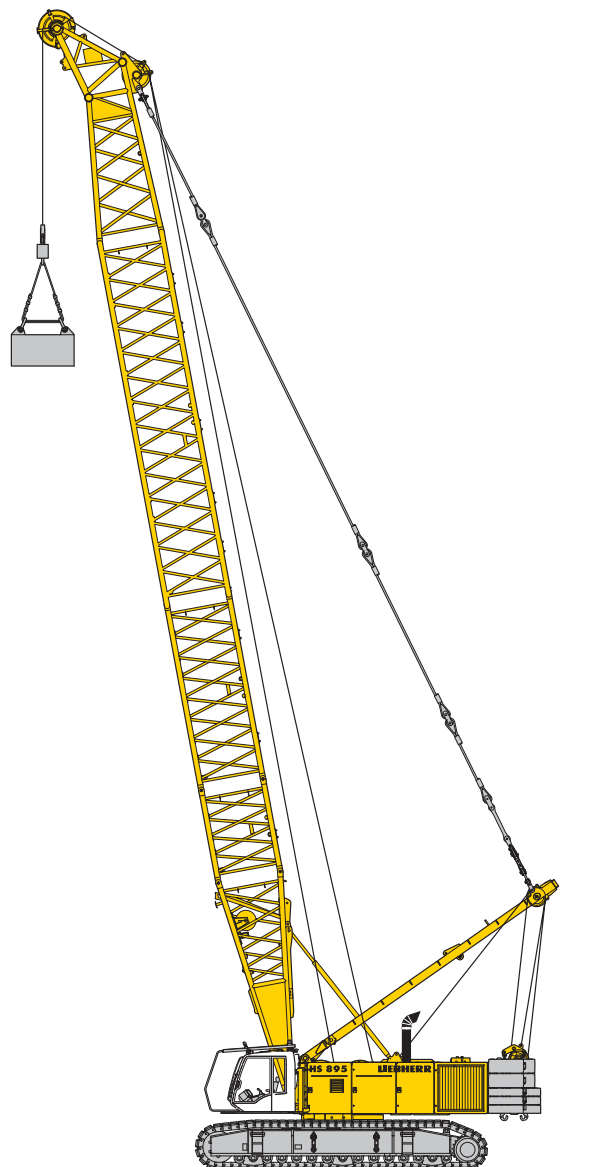
P = 300 bar max.

Mechanical connection casing oscillator on undercarriage.

Automatic operation for one- and two-rope grabs (optional). During the drilling process the engine power can be freely divided between casing oscillator and hoisting winches as required.

Equipment (main boom No. 2220.xx and 55.1 t counterweight)

Dynamic soil compaction



Capacities in metric tons for boom lengths (25.7 m - 43.4 m)

Radius (m)	Boom length			
	25.7 m	31.7 m	37.4 m	43.4 m
	t	t	t	t
9	40	40	40	38
10	40	38	36	34
11	35	35	32	31
12	32	32	30	28

Max. capacities in metric tons do not exceed 75% of tipping load. All loads given are max. values and must not be exceeded. They are only permitted in two-rope automatic operation and are valid for work on a surface with max. inclination of 1%.

Lifting heights must not exceed 30 m.

Load chart for duty cycle operation (main boom No. 2220.xx)

55.1 t counterweight

Capacities in metric tons for boom lengths (20 m - 58.1 m) - with 350 kN winches

Radius	Boom length (m)														Radius
	20	23	25.7	28.7	31.7	34.7	37.4	40.4	43.4	46.4	49.1	52.1	55.1	58.1	
(m)	t	t	t	t	t	t	t	t	t	t	t	t	t	t	(m)
5.6		49.2													5.6
6		49.2	49.2												6
7	49.2	49.2	49.2	49.2	49.2	49.2									7
8	49.2	49.2	49.2	49.2	49.2	49.2	49.2	49.2	49.2						8
9	49.2	49.2	49.2	49.2	49.2	49.2	49.2	49.2	49.2	44.2	36.3	31.7	27.4		9
10	49.2	49.2	49.2	49.2	49.2	49.2	49.2	49.2	49.2	44.2	36.3	31.7	27.4	24.8	10
12	49.2	49.2	49.2	49.2	49.2	49.2	49.2	46.8	45.8	42.7	36.3	31.7	27.4	24.8	12
14	49.2	49.2	49.2	49.2	49.2	49.2	47.4	44.6	40.8	37.4	32.1	29.2	26.5	24.5	14
16	42.3	42.3	42.5	42.4	42.4	42.2	42.2	40.8	37.0	33.5	29.2	26.6	24.8	23.0	16
18	35.9	35.9	36.2	36.1	36.0	35.8	35.8	35.6	34.2	29.7	26.8	24.8	23.5	21.8	18
20	31.0	31.0	31.3	31.2	31.1	30.9	30.9	30.7	29.4	26.9	25.1	23.3	21.8	20.3	20
22		27.1	27.4	27.3	27.2	27.0	27.0	26.8	25.8	24.4	23.2	21.9	20.6	18.9	22
24			24.2	24.1	24.0	23.9	23.9	23.6	22.8	22.0	21.7	20.3	19.1	17.8	24
26				21.5	21.4	21.2	21.3	21.1	20.5	19.8	19.4	18.8	17.9	16.6	26
28				19.2	19.2	19.0	19.1	18.9	18.6	17.8	17.6	16.9	16.4	15.8	28
30					17.3	17.1	17.2	17.0	16.8	16.3	15.9	15.4	14.9	14.2	30
32						15.5	15.5	15.4	15.2	14.8	14.5	14.0	13.5	13.0	32
34						14.0	14.1	13.9	13.8	13.5	13.3	12.8	12.3	11.8	34
36							12.8	12.7	12.5	12.3	12.2	11.7	11.3	10.8	36
38								11.5	11.4	11.2	11.1	10.8	10.4	9.9	38
40									10.4	10.2	10.1	9.9	9.5	9.2	40
42									9.4	9.2	9.2	9.0	8.8	8.4	42
44										8.4	8.4	8.1	7.9	7.6	44
46											7.6	7.3	7.1	6.8	46
48												6.6	6.4	6.1	48
50													5.7	5.4	50
55														3.9	55

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Maximum capacity in duty cycle operation with standard ropes

Line pull	kN	350
Rope diameter	mm	36
Minimum breaking load	kN	1186
Line pull - 1-rope duty cycle operation	t	30
Line pull - 2-rope duty cycle operation ¹⁾	t	49.2

- 1) Lifting a load exceeding the line pull of one winch is only allowed if it can be ensured that each individual winch is not overloaded. When working with a mechanical 2-rope grab the total load to be lifted is limited by the line pull of one winch. Rigging and ropes are part of the load.
- 2) Max. capacities in metric tons do not exceed 75% of tipping load. Crane standing on firm, horizontal ground.

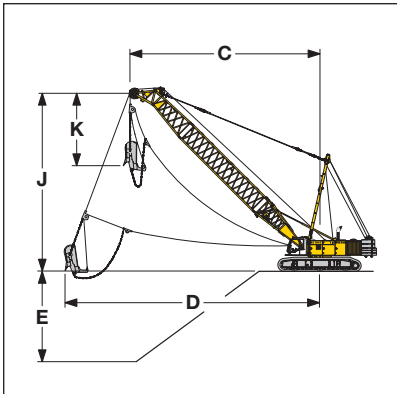
Capacities in duty cycle operation are for reference only and are not programmed in the LMI system.

All loads and counterweight configurations are max. values and must not be exceeded.

Weight of additional equipment on boom (e.g. walkways, hose drums etc.) must be deducted to get the net capacity.

Dragline equipment (main boom No. 2220.xx)

55.1 t counterweight



Capacities in metric tons for boom lengths (25.7 m - 55.1 m)															counterweight 55.1 t			
alpha	Boom length (m)																	
	25.7			31.7			37.4			43.4			49.1			55.1		
	C (m)	J (m)	t	C (m)	J (m)	t	C (m)	J (m)	t	C (m)	J (m)	t	C (m)	J (m)	t	C (m)	J (m)	t
45	21.1	19.7	29.1	25.3	24.0	22.3	29.3	28.0	17.8	33.6	32.3	14.0	37.6	36.3	11.3	41.9	40.5	8.8
40	22.5	18.0	26.5	27.1	21.9	20.1	31.5	25.6	15.9	36.1	29.4	12.5	40.4	33.1	9.9	45.0	36.9	7.5
35	23.8	16.2	24.5	28.7	19.6	18.5	33.4	22.9	14.5	38.3	26.3	11.2	43.0	29.6	8.8	47.9	33.1	6.4
30	24.9	14.3	22.9	30.1	17.3	17.2	35.1	20.1	13.4	40.3	23.1	10.2	45.2	26.0	7.9	50.4	29.0	5.6
25	25.9	12.2	21.7	31.3	14.8	16.1	36.5	17.2	12.5	41.9	19.7	9.5	47.1	22.1	7.1	52.5	24.6	4.9
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Max. capacities in metric tons do not exceed 75% of tipping load.

Capacities in duty cycle operation are for reference only and are not programmed in the LMI system.

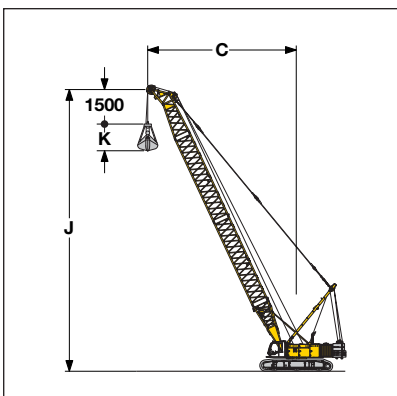
The size of the bucket has to be determined according to local conditions.

Digging diagram

- C = Radius / dumping radius
- D = Max. digging radius = approx.
C + 1/3 to 1/2 J - K
- E = Digging depth = approx.
40 - 50% of C
- J = Height to centre rope pulley boom head
- K = Length of dragline bucket (according to manufacturer's specification)

Clamshell equipment (main boom No. 2220.xx)

55.1 counterweight



Capacities in metric tons for boom lengths (25.7 m - 55.1 m)															counterweight 55.1 t				
	Boom length (m)																		
	25.7			31.7			37.4			43.4			49.1			55.1			
alpha	C (m)	J (m)	t	C (m)	J (m)	t	C (m)	J (m)	t	C (m)	J (m)	t	C (m)	J (m)	t	C (m)	J (m)	t	
65	14.0	25.2	45.6	16.5	30.6	36.0	18.9	35.8	29.7	21.5	41.2	24.6	23.9	46.4	20.8	26.4	51.8	17.5	
60	15.9	24.1	38.1	18.9	29.3	29.8	21.8	34.2	24.4	24.8	39.4	20.0	27.6	44.3	16.7	30.6	49.5	13.8	
55	17.8	22.8	32.7	21.2	27.7	25.5	24.5	32.4	20.6	27.9	37.3	16.7	31.2	41.9	13.8	34.6	46.9	11.2	
50	19.5	21.3	28.8	23.3	25.9	22.2	27.0	30.3	17.9	30.9	34.9	14.3	34.5	39.3	11.7	38.4	43.9	9.3	
45	21.1	19.7	25.9	25.3	24.0	19.8	29.3	28.0	15.8	33.6	32.3	12.5	37.6	36.3	10.1	41.9	40.5	7.9	
40	22.5	18.0	23.6	27.1	21.9	17.9	31.5	25.6	14.2	36.1	29.4	11.1	40.4	33.1	8.8	45.0	36.9	6.7	
35	23.8	16.2	21.8	28.7	19.6	16.4	33.4	22.9	12.9	38.3	26.3	10.0	43.0	29.6	7.8	47.9	33.1	5.8	
30	24.9	14.3	20.3	30.1	17.3	15.3	35.1	20.1	11.9	40.3	23.1	9.1	45.2	26.0	7.0	50.4	29.0	5.1	
25	25.9	12.2	19.2	31.3	14.8	14.3	36.5	17.2	11.1	41.9	19.9	8.4	47.1	22.1	6.4	52.5	24.6	4.6	
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Max. capacities in metric tons do not exceed 66.7% of tipping load.

Capacities in duty cycle operation are for reference only and are not programmed in the LMI system.

Working diagram

- C = Radius / dumping radius
- J = Height of boom head sheave centre above ground level
- K = Length of clamshell (depending on type and capacity of bucket)

Load chart for lift crane operation (main boom No. 2220.xx)

55.1 t counterweight

Capacities in metric tons for boom lengths (20 m - 72.5 m) - with 350 kN winches

	Boom length (m)																			
Radius	20	23	25.7	28.7	31.7	34.7	37.4	40.4	43.4	46.4	49.1	52.1	55.1	58.1	60.8	63.8	66.8	69.8	72.5	Radius
(m)	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	(m)
4.9	175.5																			4.9
5	173.8																			5
6	161.4	161.0	154.9																	6
7	137.7	132.5	128.3	123.6	119.3	115.2														7
8	116.2	112.3	109.2	105.7	102.4	99.2	96.6	93.8	91.0											8
9	100.3	97.2	94.9	92.1	89.5	87.0	84.9	82.6	80.4	78.2	76.4	74.4	72.7							9
10	88.0	85.6	83.8	81.5	79.4	77.2	75.6	73.6	71.8	69.9	68.4	66.7	65.1	63.4	62.1	59.5				10
12	67.3	67.3	67.5	65.9	64.4	62.8	61.6	60.2	58.8	57.4	56.3	55.0	53.7	52.4	51.4	50.2	49.0	47.4	42.9	12
14	54.1	54.0	54.2	54.1	53.8	52.6	51.7	50.5	49.4	48.3	47.4	46.4	45.3	44.3	43.5	42.5	41.5	40.5	39.2	14
16	44.8	44.8	45.0	44.9	44.8	44.6	44.3	43.3	42.4	41.4	40.7	39.8	38.9	38.0	37.4	36.5	35.7	34.8	34.2	16
18	38.0	38.0	38.2	38.1	38.0	37.7	37.8	37.5	36.9	36.0	35.5	34.6	33.9	33.1	32.5	31.7	31.0	30.2	29.7	18
20	32.7	32.7	33.0	32.8	32.7	32.5	32.5	32.3	32.1	31.7	31.2	30.5	29.8	29.1	28.5	27.9	27.2	26.5	26.0	20
22		28.5	28.8	28.7	28.6	28.4	28.4	28.1	28.0	27.7	27.6	27.0	26.4	25.7	25.3	24.6	24.0	23.4	22.9	22
24		25.0	25.4	25.3	25.2	25.0	25.0	24.8	24.6	24.3	24.2	24.0	23.5	22.9	22.5	21.9	21.3	20.7	20.3	24
26			22.5	22.5	22.4	22.2	22.2	22.0	21.8	21.5	21.4	21.2	21.0	20.5	20.1	19.6	19.0	18.4	18.0	26
28				20.1	20.0	19.8	19.9	19.6	19.4	19.2	19.1	18.8	18.6	18.3	18.1	17.5	17.0	16.5	16.1	28
30				17.9	18.0	17.8	17.8	17.6	17.4	17.2	17.1	16.8	16.6	16.3	16.2	15.8	15.3	14.7	14.4	30
32					16.2	16.0	16.1	15.9	15.7	15.4	15.3	15.1	14.8	14.6	14.4	14.2	13.7	13.2	12.9	32
34						14.5	14.6	14.3	14.2	13.9	13.8	13.6	13.3	13.0	12.9	12.6	12.3	11.8	11.5	34
36							13.2	13.0	12.8	12.5	12.5	12.2	12.0	11.7	11.6	11.3	11.0	10.6	10.3	36
38							11.9	11.8	11.6	11.3	11.3	11.0	10.8	10.5	10.4	10.1	9.8	9.5	9.2	38
40								10.7	10.5	10.3	10.2	10.0	9.7	9.4	9.3	9.0	8.8	8.5	8.2	40
42									9.5	9.3	9.3	9.0	8.8	8.5	8.3	8.1	7.8	7.5	7.3	42
44									8.6	8.4	8.4	8.1	7.9	7.6	7.5	7.2	6.9	6.6	6.5	44
46										7.6	7.6	7.3	7.1	6.8	6.7	6.4	6.1	5.8	5.7	46
48											6.8	6.6	6.4	6.1	6.0	5.7	5.4	5.1	5.0	48
50												5.9	5.7	5.4	5.3	5.0	4.8	4.5	4.3	50
55													4.2	3.9	3.8	3.6	3.3	3.0	2.9	55
60															2.6	2.3	2.1	1.8	1.7	60
65																	1.0			65

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Above load chart is for reference only. For actual lift duty please refer to load chart in operator's cab or manual.

Load chart for lift crane operation (main boom No. 2220.xx)

75.1 t counterweight and 27 t carbody counterweight

Capacities in metric tons for boom lengths (20 m - 84.2 m) - with 350 kN winches

	Boom length (m)																			
Radius	20	25.7	28.7	34.7	37.4	43.4	46.4	49.1	52.1	55.1	58.1	60.8	63.8	66.8	69.8	72.5	75.5	78.5*	84.2*	Radius
(m)	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	t	(m)
5	200.0																			5
6	192.7	197.1	194.4																	6
7	179.6	168.3	162.3	151.3	146.9															7
8	152.9	143.8	139.3	130.9	127.3	120.1	116.7	111.1												8
9	132.3	125.2	121.6	115.0	112.4	104.2	103.5	101.1	98.5	93.9	88.2									9
10	116.2	110.8	107.8	102.4	100.2	95.4	93.1	90.9	88.7	86.6	83.8	73.1	68.7	64.5						10
12	89.2	89.4	87.6	83.7	82.2	78.6	76.8	75.4	73.5	72.0	70.4	66.6	62.5	58.7	55.3	50.6	47.3	49.8	41.3	12
14	72.0	72.2	72.1	70.4	69.3	66.5	65.1	64.0	62.7	61.4	59.9	58.9	57.7	53.8	50.5	46.3	43.2	47.2	39.8	14
16	60.0	60.2	60.1	59.8	59.7	57.4	56.2	55.3	54.2	53.2	52.1	51.1	50.0	49.0	47.1	43.3	40.1	45.2	38.5	16
18	51.1	51.4	51.2	50.9	50.9	50.2	49.2	48.5	47.5	46.6	45.7	45.0	43.9	43.0	42.1	40.9	37.8	39.7	37.5	18
20	44.3	44.6	44.5	44.1	44.1	43.7	43.5	43.0	42.1	41.3	40.5	39.9	39.1	38.2	37.3	36.7	35.7	35.4	33.8	20
22		39.2	39.1	38.8	38.8	38.4	38.1	38.0	37.7	37.0	36.2	35.6	34.9	34.2	33.5	32.7	32.0	31.5	30.3	22
24		34.8	34.7	34.4	34.4	34.0	33.7	33.7	33.4	33.2	32.6	32.1	31.4	30.7	30.0	29.4	28.7	28.2	27.1	24
26		31.1	31.1	30.8	30.8	30.4	30.1	30.0	29.8	29.6	29.3	29.0	28.4	27.8	27.1	26.7	25.9	25.4	24.4	26
28			28.0	27.8	27.8	27.3	27.1	27.0	26.7	26.5	26.2	26.1	25.8	25.2	24.6	24.1	23.6	23.0	22.0	28
30			25.3	25.1	25.2	24.8	24.5	24.4	24.1	23.9	23.6	23.5	23.2	22.9	22.3	21.9	21.4	20.8	19.9	30
32				22.9	22.9	22.5	22.2	22.2	21.9	21.7	21.4	21.3	21.0	20.7	20.4	20.0	19.5	18.9	18.0	32
34				20.9	20.9	20.5	20.3	20.2	19.9	19.7	19.4	19.3	19.0	18.8	18.5	18.3	17.7	17.2	16.3	34
36					19.2	18.8	18.5	18.5	18.2	18.0	17.7	17.6	17.3	17.0	16.7	16.6	16.2	15.7	14.8	36
38					17.6	17.3	17.0	16.9	16.7	16.4	16.2	16.0	15.7	15.5	15.2	15.0	14.8	14.3	13.5	38
40						15.9	15.6	15.6	15.3	15.1	14.8	14.7	14.4	14.1	13.8	13.7	13.4	13.1	12.3	40
42						14.6	14.4	14.3	14.1	13.8	13.5	13.4	13.1	12.9	12.6	12.4	12.1	11.9	11.1	42
44						13.4	13.2	13.2	12.9	12.7	12.4	12.3	12.0	11.8	11.5	11.3	11.0	10.8	10.1	44
46							12.2	12.2	11.9	11.7	11.4	11.3	11.0	10.8	10.5	10.3	10.0	9.7	9.2	46
48								11.2	11.0	10.8	10.5	10.4	10.1	9.8	9.5	9.4	9.1	8.8	8.3	48
50									10.1	9.9	9.6	9.5	9.2	9.0	8.7	8.5	8.2	8.0	7.5	50
55										8.0	7.7	7.6	7.4	7.1	6.8	6.7	6.4	6.1	5.6	55
60												6.1	5.8		5.6	5.3	5.1	4.9	4.1	60
65														4.2	4.0	3.8	3.6	3.3	2.8	65
70																2.7	2.4	2.2	1.7	70
75																	1.4	1.2		75

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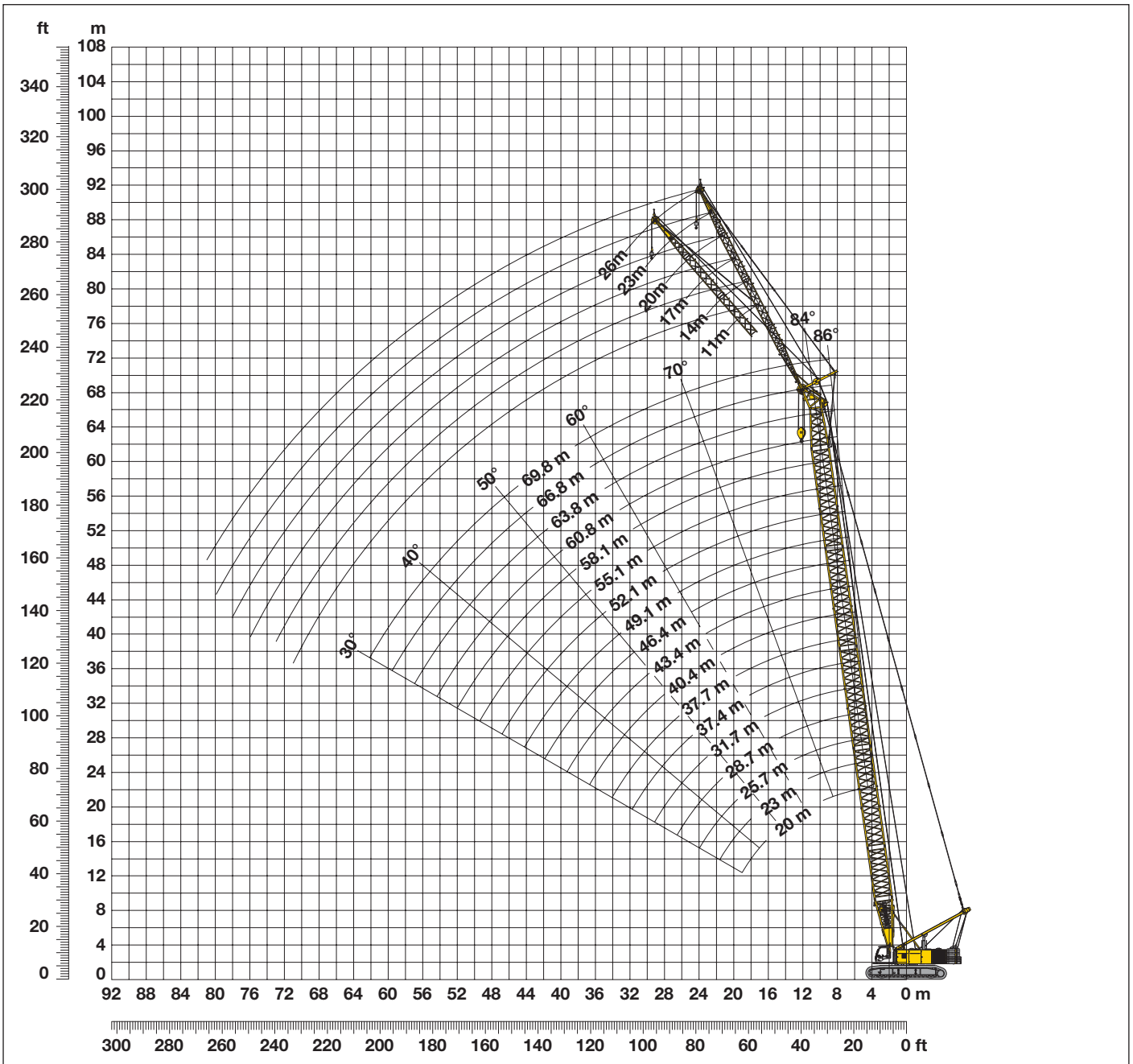
*) with mid-point suspension

Above load chart is for reference only. For actual lift duty please refer to load chart in operator's cab or manual.

Working range - fixed jib (No. 1008.xx)

Main boom 86° - 30°

15° and 30°



Boom configuration for boom lengths (20 m - 69.5 m) - see table 1, page 10

Fixed jib configuration for fixed jib lengths (11 m - 26 m)

	Length	Amount of fixed jib extensions					
Fixed jib foot	5.5 m	1	1	1	1	1	1
Fixed jib section	3.0 m		1		1		1
Fixed jib section	6.0 m			1	1	2	2
Fixed jib head	5.5 m	1	1	1	1	1	1
Fixed jib length (m)		11	14	17	20	23	26

Load chart - fixed jib (No. 1008.xx)

Offset 15°

Main boom 20 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
7.8	45.0			
10	43.8	43.2		
12	41.2	39.2	25.2	
15	36.4	34.8	22.6	15.6
18	35.6	31.9	21.0	14.5
20	35.5	28.6	20.1	13.9
24	30.1	24.1	17.7	12.9
28	26.2	22.4	15.9	11.9
30	24.5	21.2	14.7	11.5
32		19.9	13.8	11.2
38			12.0	9.5
44				8.4

Main boom 28.7 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
8.4	44.8			
10	42.2	40.2		
13	36.5	34.9	24.2	
16	34.4	32.0	22.3	15.2
20	33.5	31.8	20.8	14.2
24	33.4	27.7	19.5	13.3
28	28.1	24.5	17.4	12.5
32	23.1	22.4	16.0	11.8
36	19.3	19.8	14.2	11.2
40		16.7	13.0	10.2
46			11.8	9.1
50				8.6

Main boom 37.4 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
9	41.9			
11	37.8	35.3		
14	33.5	31.7	23.4	
16	31.8	30.5	22.4	15.2
20	31.7	29.9	21.1	14.3
28	27.5	26.8	19.1	12.8
36	18.7	19.2	16.1	11.6
40	15.7	16.2	14.6	11.1
44	13.3	13.7	13.5	10.4
48		11.6	12.4	9.7
50			11.5	9.4
60				8.3

Main boom 46.4 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
9.6	23.0			
11	35.3	23.0		
14	31.9	29.1	23.1	
17	30.2	28.2	21.9	14.8
20	29.8	27.9	21.1	14.3
28	26.7	27.2	19.4	13.0
36	17.9	18.3	16.9	12.0
44	12.5	12.9	13.6	11.1
50	9.6	10.0	10.7	10.2
55		8.0	8.7	9.3
60			7.0	7.6
65				6.2

Main boom 49.1 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
9.8	23.0			
12	33.1	30.6		
14	31.3	28.4	21.3	
17	29.8	27.5	21.8	14.7
20	29.3	27.3	21.1	14.2
28	26.5	27.0	19.5	13.1
36	17.8	18.2	17.3	12.1
44	12.4	12.8	13.5	11.2
48	10.4	10.7	11.4	10.7
55	7.5	7.9	8.6	9.1
60			6.9	7.5
70				4.8

Main boom 55.1 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
10.2	23.0			
12	31.8	29.4		
15	29.4	26.5	22.2	
18	28.5	26.1	21.4	14.4
20	28.2	26.1	21.0	14.1
28	25.6	25.9	19.5	13.1
36	17.2	17.7	17.9	12.2
44	11.8	12.2	13.0	11.3
55	7.0	7.4	8.0	8.6
60	5.4	5.7	6.4	6.9
65			5.0	5.5
75				3.2

Main boom 60.8 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
10.6	23.0			
12	30.4	23.0		
15	27.6	25.6	21.5	
18	27.2	24.9	20.9	14.2
20	26.9	24.8	20.6	13.9
28	24.5	24.7	19.3	13.0
36	16.8	17.2	17.7	12.1
44	11.3	11.7	12.5	11.4
55	6.5	6.9	7.6	8.2
65	3.6	3.9	4.5	5.1
70			3.3	3.9
80				1.8

Main boom 66.8 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
11	23.0			
13	28.0	25.7		
16	25.9	24.1	20.1	
18	25.8	23.7	20.1	12.5
24	25.7	23.6	19.6	13.3
32	19.1	19.5	18.5	12.5
40	13.1	13.4	14.1	11.8
48	8.8	9.2	9.9	10.4
65	3.0	3.4	4.0	4.6
70	1.9	2.2	2.8	3.3
75			1.7	2.3
80				1.3

Main boom 69.8 m

Radius	Fixed jib length (m)			
	11	14	17	20
(m)	t	t	t	t
11.2	23.0			
13	27.4	24.8		
15	25.8	23.8	21.7	
16	25.2	23.4	21.6	19.4
18	25.1	22.9	21.3	19.4
24	24.8	22.8	21.1	19.1
32	18.6	19.0	19.3	18.2
40	12.6	12.9	13.3	13.6
48	8.5	8.8	9.1	9.4
65	2.7	3.1	3.4	3.7
70	1.6	1.9	2.2	2.5
75			1.2	1.4

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Capacities in metric tons with fixed jib (No. 1008.xx), 75.1 t counterweight + 27 t carbody counterweight. Above load chart is for reference only. For actual lift duty please refer to load chart in operator's cab or manual.

Load chart - fixed jib (No. 1008.xx)

Offset 30°

Main boom 20 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
10.2	42.8			
13	35.8	27.7		
17	29.4	23.0	17.2	
22	24.3	20.6	14.2	11.3
24	23.0	19.3	13.2	10.6
26	23.0	18.1	12.5	10.0
28	22.6	17.1	11.8	9.4
30	21.9	16.4	11.3	9.0
32		15.9	10.8	8.5
38			10.0	7.5
42				7.1
44				7.0

Main boom 28.7 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
10.8	37.5			
13	34.1	28.6		
17	30.6	24.4	17.6	
22	27.3	22.3	15.0	11.6
26	24.5	20.2	13.3	10.4
30	23.0	18.3	12.2	9.5
34	21.3	16.8	11.3	8.7
38	17.8	16.0	10.6	8.1
40		15.7	10.3	7.8
44			10.0	7.4
46			9.8	7.2
50				7.0

Main boom 37.4 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
11.2	34.7			
14	31.2	27.8		
18	29.6	24.4	17.2	
22	28.8	22.5	15.5	11.8
26	26.1	21.5	13.9	10.7
30	24.0	19.5	12.8	9.8
34	20.9	18.0	11.8	9.1
38	17.5	16.8	11.1	8.4
42	14.7	15.2	10.5	7.9
46		12.8	10.1	7.5
50			9.9	7.2
55				7.0

Main boom 46.4 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
12	30.1			
14	27.8	25.6		
18	26.9	24.5	17.3	
22	26.9	23.3	16.2	12.0
30	24.6	21.5	13.5	10.3
38	16.7	17.2	11.9	9.0
42	13.9	14.4	11.3	8.5
46	11.7	12.1	10.8	8.1
50	9.7	10.2	10.4	7.7
55		8.1	9.0	7.3
60			7.2	7.1
65				6.3

Main boom 49.1 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
12.2	29.1			
15	26.5	24.6		
19	26.2	23.9	17.0	
24	26.2	22.8	15.5	11.5
30	24.4	22.0	13.7	10.4
38	16.6	17.1	12.1	9.1
42	13.8	14.3	11.5	8.6
46	11.6	12.0	11.0	8.2
50	9.7	10.1	10.6	7.8
55	7.6	8.0	8.9	7.4
65			5.5	6.3
70				4.9

Main boom 55.1 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
12.6	27.3			
15	25.7	23.2		
19	25.1	23.0	17.0	
24	25.1	23.0	15.8	11.5
30	23.9	22.1	14.1	10.5
38	16.1	16.7	12.5	9.3
42	13.3	13.8	11.9	8.9
46	11.1	11.5	11.3	8.4
50	9.2	9.6	10.5	8.0
60	5.5	5.9	6.7	7.3
70			3.8	4.5
75				3.3

Main boom 60.8 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
13	25.5			
15	24.5	21.8		
19	23.7	21.7	17.1	
24	23.7	21.7	16.0	11.5
30	23.0	21.6	14.5	10.6
38	15.7	16.3	12.8	9.5
46	10.6	11.1	11.7	8.6
50	8.8	9.2	10.1	8.2
60	5.1	5.5	6.3	7.0
65	3.7	4.0	4.8	5.5
75			2.3	3.0
80				1.9

Main boom 66.8 m

Radius	Fixed jib length (m)			
	11	14	20	26
(m)	t	t	t	t
13.4	23.0			
16	23.1	20.6		
20	22.6	20.6	16.9	
24	22.6	20.6	15.9	11.4
30	21.9	20.4	14.6	10.7
38	15.0	15.5	13.1	9.7
46	10.1	10.6	11.6	8.8
50	8.2	8.7	9.6	8.5
60	4.6	5.0	5.8	6.6
70	1.9	2.3	3.0	3.7
75			1.9	2.6
80				1.5

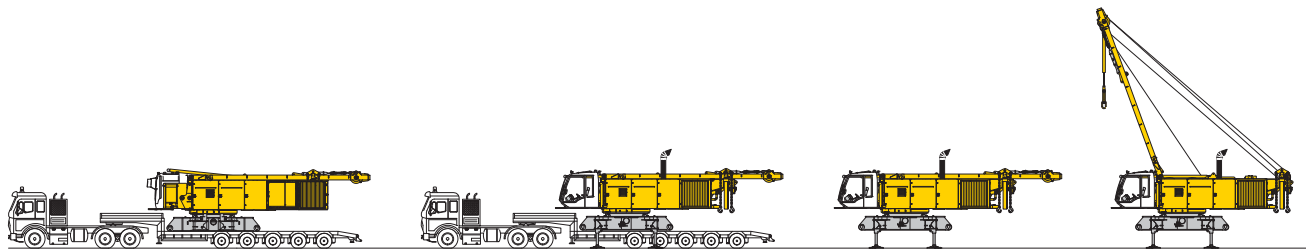
Main boom 69.8 m

Radius	Fixed jib length (m)			
	11	14	17	20
(m)	t	t	t	t
13.6	22.9			
16	22.4	19.9		
18	22.0	19.9	18.2	
20	21.9	19.9	18.2	16.6
22	21.9	19.9	18.2	16.2
30	21.4	19.9	17.9	14.6
38	14.5	15.0	15.5	13.2
46	9.8	10.3	10.7	11.1
50	7.9	8.4	8.9	9.3
60	4.3	4.7	5.2	5.6
70	1.7	2.0	2.4	2.8
75			1.3	1.6

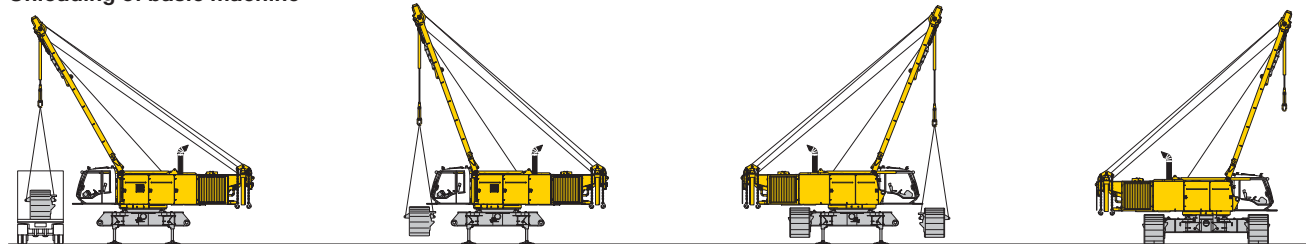
TLT 9510179 - M 00000

Capacities in metric tons with fixed jib (No. 1008.xx), 75.1 t counterweight + 27 t carbody counterweight. Above load chart is for reference only. For actual lift duty please refer to load chart in operator's cab or manual.

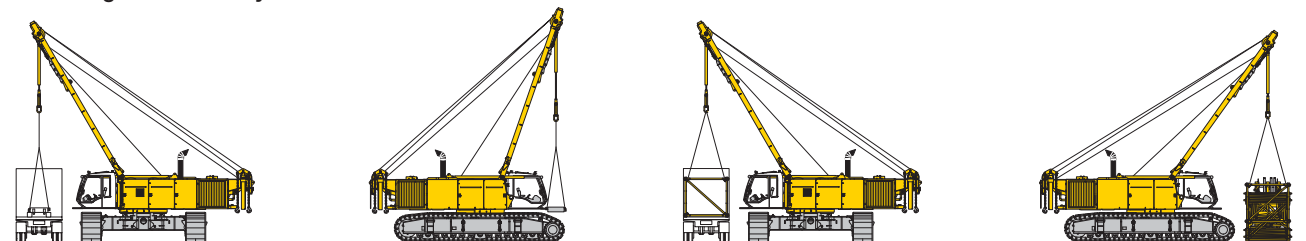
Self-assembly system



Unloading of basic machine

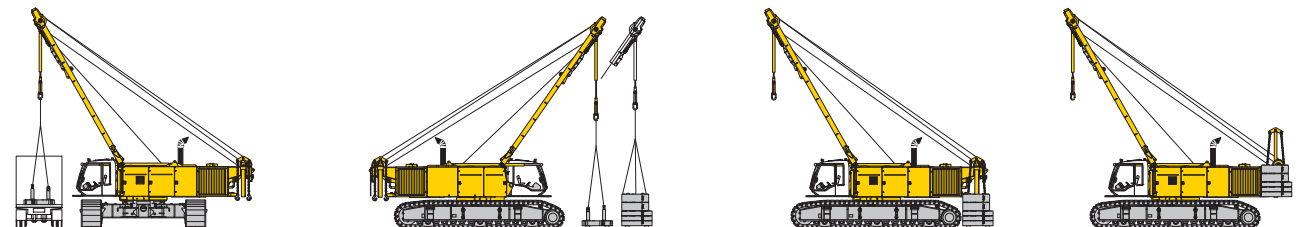


Unloading and assembly of crawlers

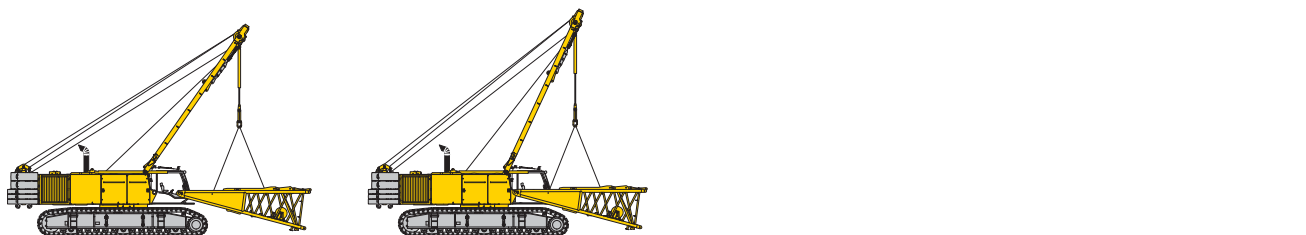


Unloading and assembly of carbody counterweight (option)

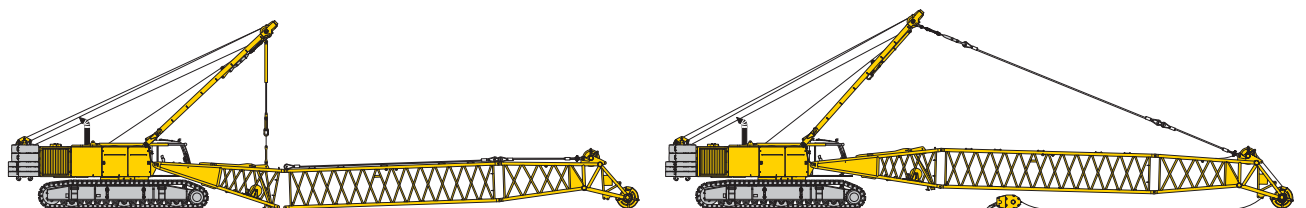
Unloading and assembly of boom



Unloading and assembly of counterweight



Assembly of boom foot



Assembly of boom

Reeving of hoist ropes