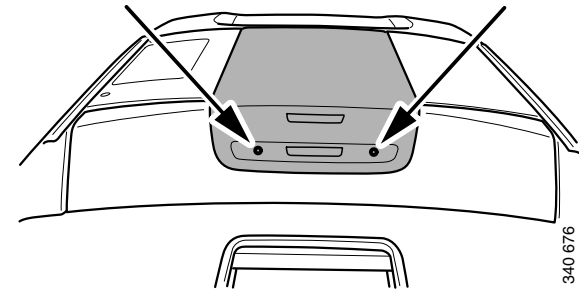
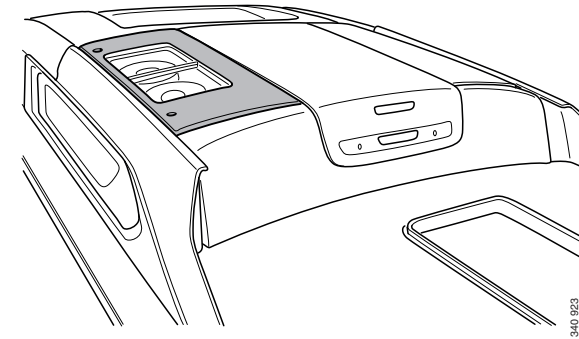


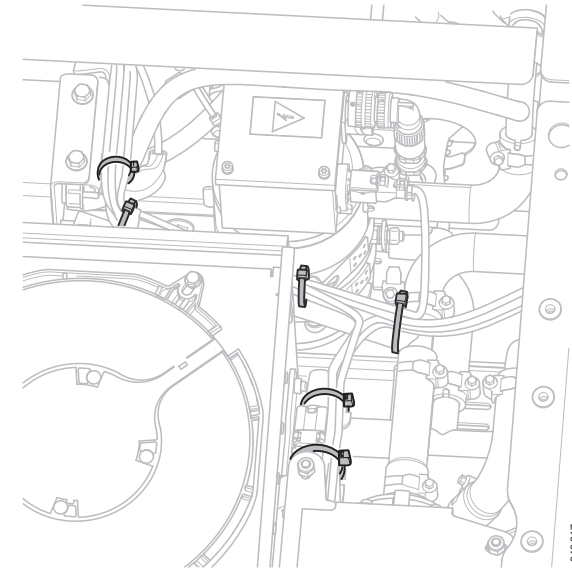
Removal

1. Perform the steps in Before all workshop operations; see Procedures for all workshop operations on hybrid vehicles.
2. Open the hatches.
3. Empty the cooling system as described in 02-00 Cooling system hybrid.



Heater, hybrid vehicle

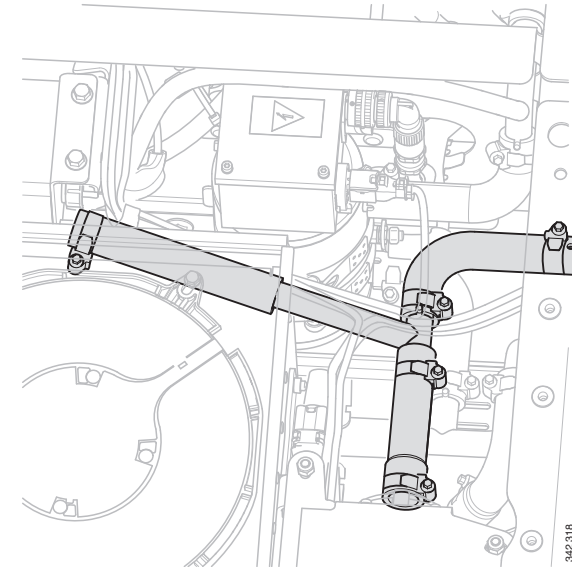
4. Cut cable ties and detach the cable harness from the pipes.



Heater, hybrid vehicle

Removal

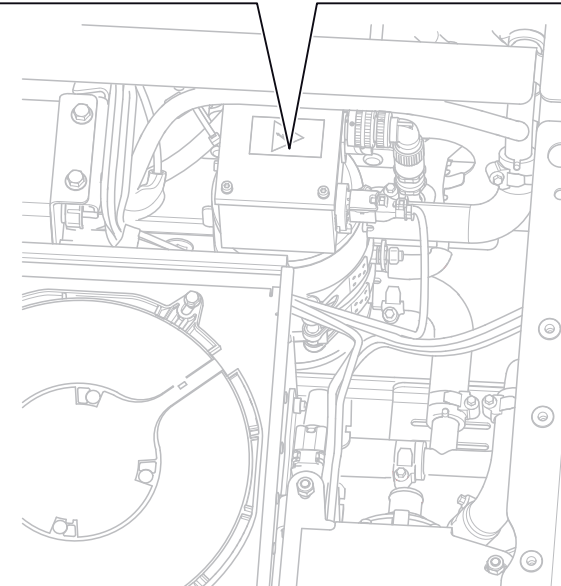
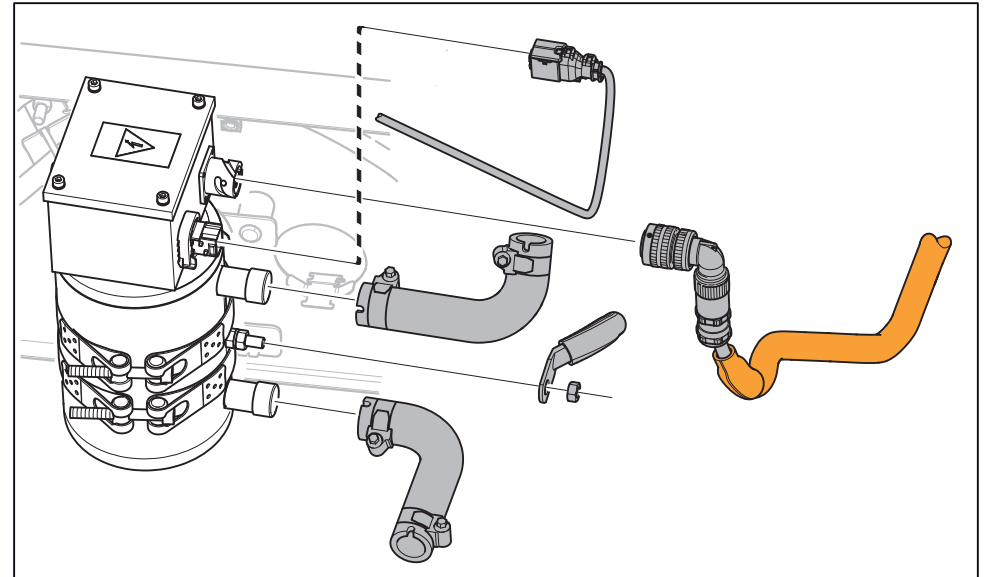
5. Detach the hose clamps and remove the hoses including the T joint.



Heater, hybrid vehicle

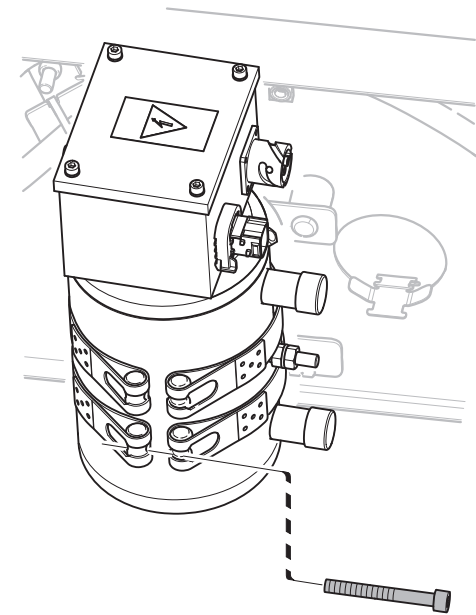
6. Detach the heater connections in the following order:

- a) Signal connection
- b) Class B voltage connection
- c) Upper coolant hose
- d) Ground connection
- e) Lower coolant hose



Heater, hybrid vehicle

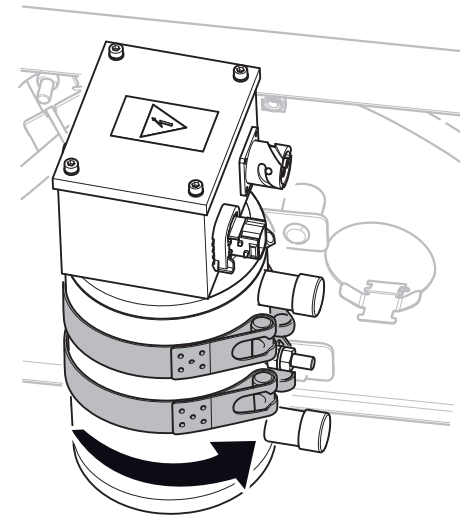
7. Remove the screws from the clamps securing the heater.



342 320

Heater, hybrid vehicle

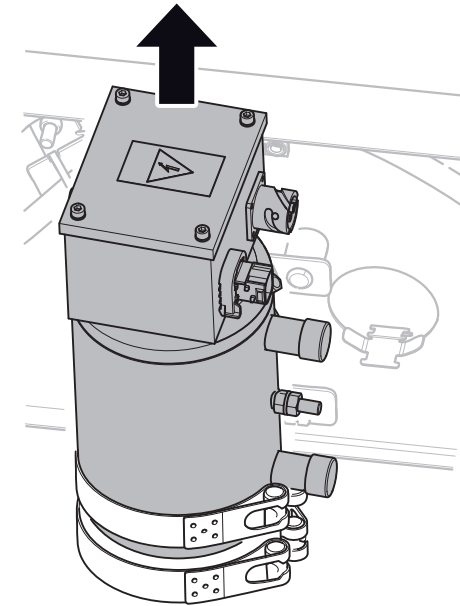
8. Turn the clamps so that the heater connections are located at the opening in the clamps.



342 321

Heater, hybrid vehicle

9. Lift the heater out.



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