

PARTS CATALOG

MODEL H 4 LOADER AND ATTACHMENTS



ALLIS-CHALMERS

BOX 512 • MILWAUKEE, WISCONSIN 53201

LITHO IN U.S.A.

FORM TPL-543 B
(10-68)

HOW TO ORDER PARTS

Order all parts for your machine from your local "Allis-Chalmers" Dealer.

When ordering parts for your unit, supply the following information:

1. The model or name of the unit and its serial number.

The tractor Serial Number is stamped on the flange of the torque tube on the L.H. side.

The engine Serial Number is stamped on the

flange at L.H. rear of engine.

The loader Serial Number is located in center of front cross piece.

2. State the common name of the part you wish to order, or a description of the part and its location on the unit.

3. Always print your name and post office address, where parts are to be shipped; also specify whether material is to be shipped by freight, express or parcel post.

IMPORTANT

Unless claims for shortages or errors are made immediately upon receipt of goods, they will not be considered.

When broken goods are received, a full description of the damage should be made by the carrier agent on the freight bill. If this description is insisted upon full damage can always be collected from the transportation company.

No responsibility is assumed for delay or damage to merchandise while in transit. Our responsi-

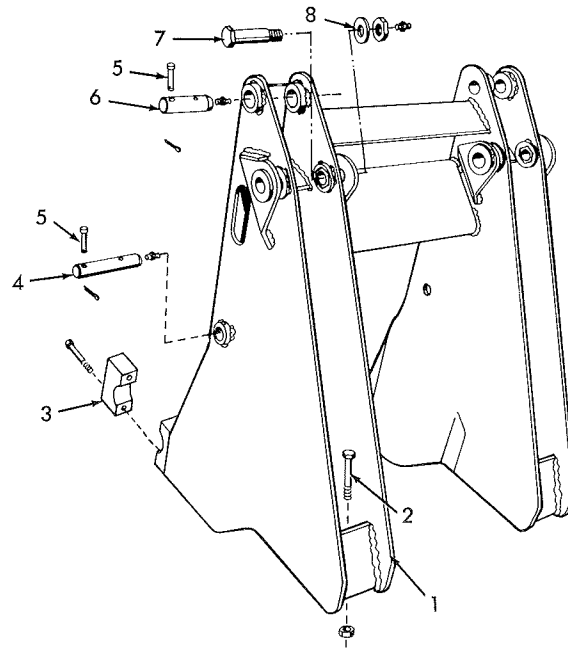
bility ceases upon delivery of shipment to the transportation company, from whom a receipt is received showing that shipment was in good condition when delivered to them; therefore claims (if any) should be filed with the transportation company and not with Allis-Chalmers Manufacturing Company.

The right is reserved to change the construction or material of any parts where it seems desirable to do so, without incurring the obligation of installing such changes on units already delivered.

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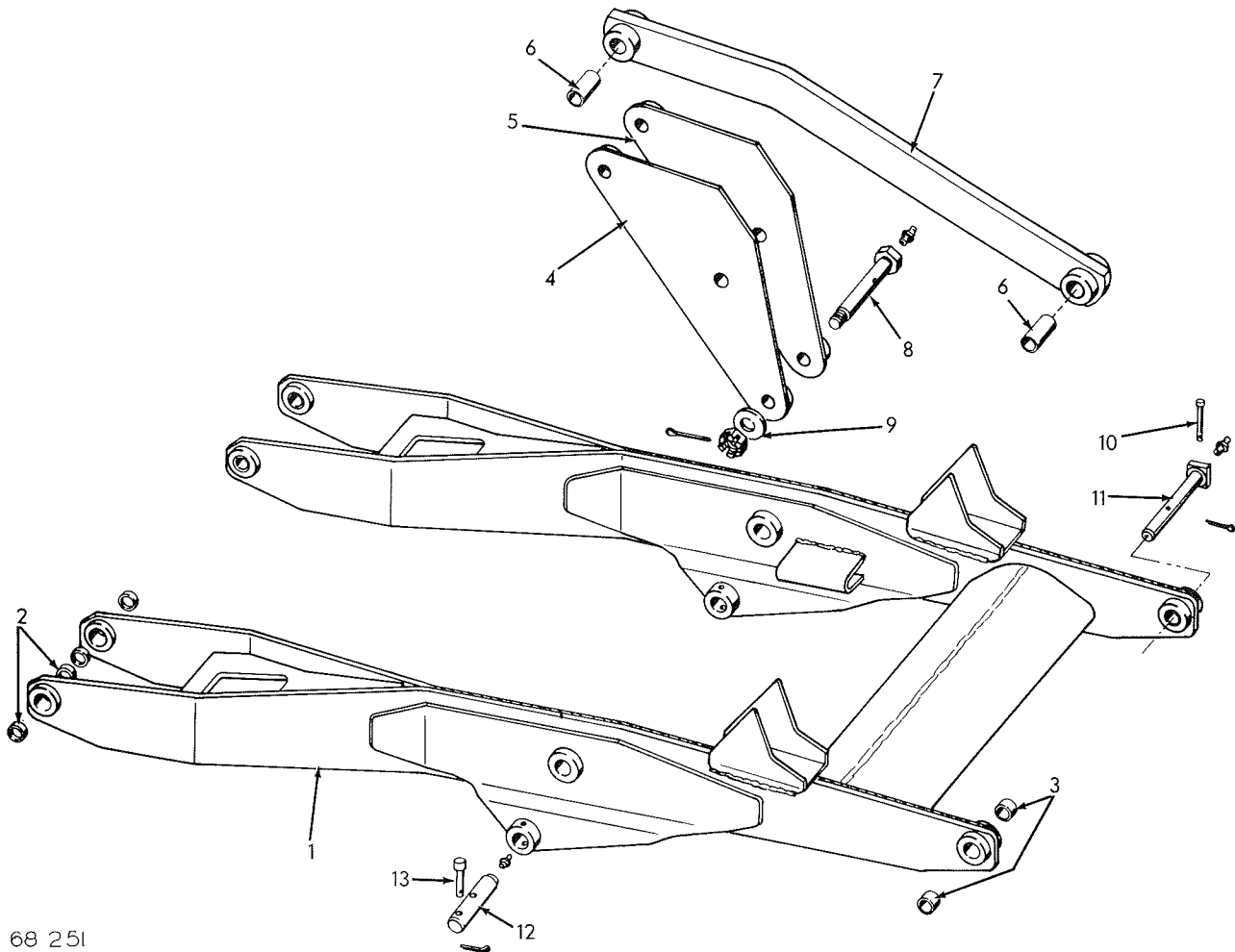
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LOADER FRAME



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BOOM & LINKAGE



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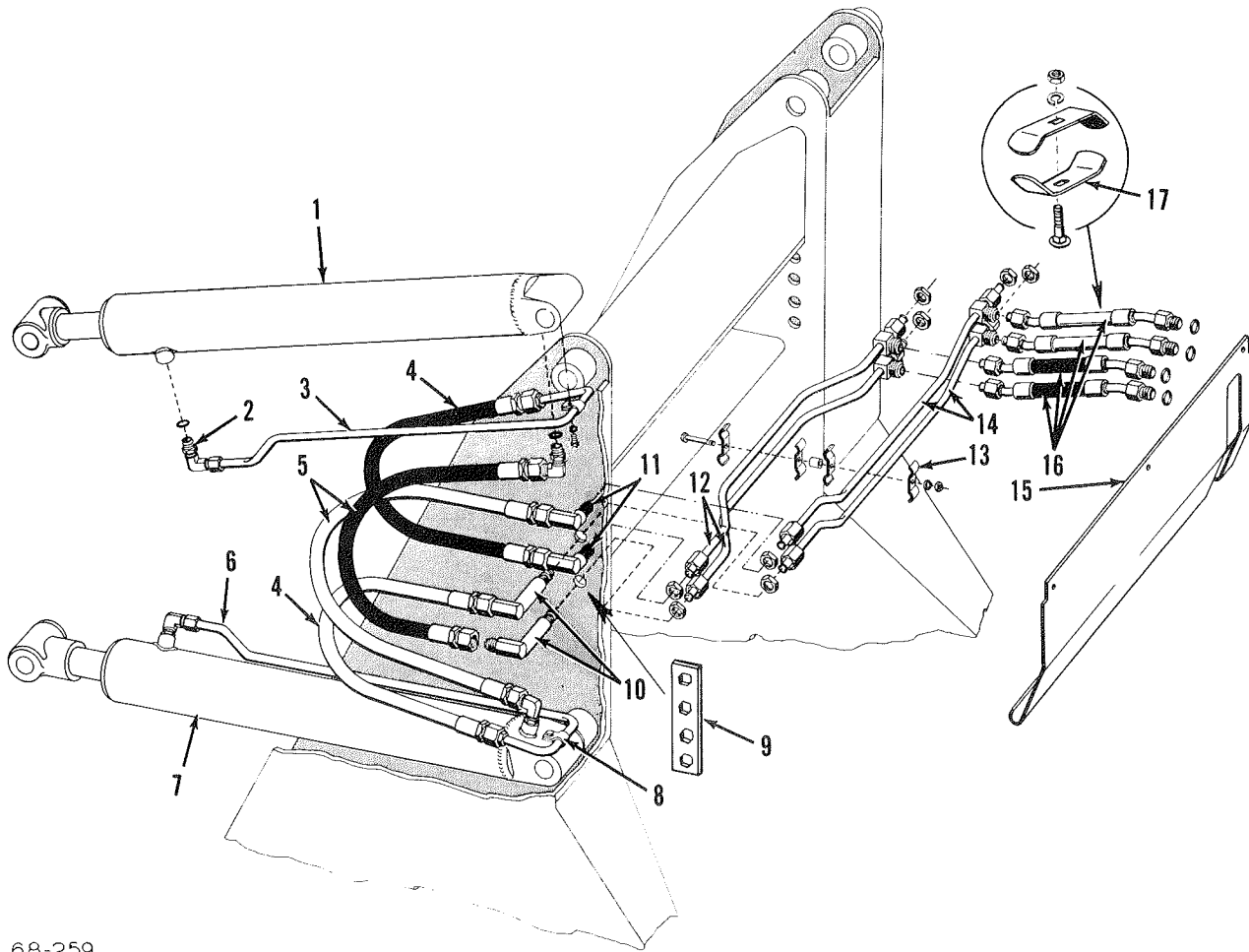
LOADER FRAME

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	245354	1	FRAME ASSY., loader	
2	080781	4	CAPSCREW	
		1	912908 NUT, hex., plain, 1 NC	
3	245361	2	BLOCK, trunnion	
		2	916346 CAPSCREW, hex.hd., H.T., 3/4NF x 7-1/2, gr. 5	
		2	910175 NUT, hex., 3/4NF	
4	{ 245126	2	PIN, 8-3/4" lg. u/w carrier bracket	
	244340	2	PIN, 7-1/2" lg. loader frame to lift cylinder	
		1	914465 FITTING, lube, 1/8 x 23/32	
5	3001621	4	PIN, lock	
		1	918452 PIN, cotter, 1/8 x 1	
6	244340	2	PIN	
		1	914465 FITTING, lube, 1/8 x 23/32	
7	245399	4	PIN, rear, boom to loader frame	
		1	921140 NUT, esna, 1-1/4NF-3B	
		1	914465 FITTING, lube, 1/8 x 23/32	
		1	910024 PIN, cotter, 3/16 x 2-1/2	
8	3024182	2	WASHER, pin	
	247298	1	BAR, wear, loader R.H. }	(On Grille Frame Not Illus.)
	247299	1	BAR, wear, loader, L.H. }	
9		1	924411 CAPSCREW, button hd., hex. sk., pltd., 1/2NC x 1-1/4	
		1	917379 WASHER, plain, pltd., 17/32 x 1-1/16 x 3/32	
		1	922304 NUT, lock, 1/2NC	

BOOM & LINKAGE

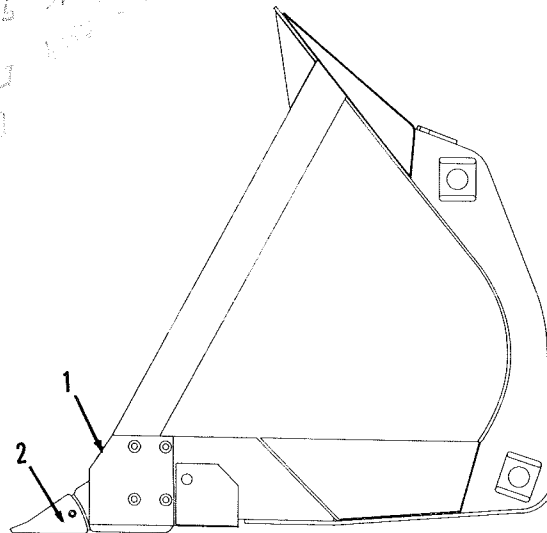
ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	245346	1	BOOM ASSY., (Incl. items 2 & 3)	
2	245345	8	BUSHING	
3	244360	4	BUSHING	
4	{ 245394	1	LINK ASSY., cross inside R.H.	
	245395	1	LINK ASSY., cross inside L.H.	
5	{ 245392	1	LINK ASSY., cross outside R.H.	
	245393	1	LINK ASSY., cross outside L.H.	
6	244360	4	BUSHING	
7	245453	2	LINK ASSY., dump (Incl. BUSHING & item 6)	
8	244346	6	PIN, cross link (2 used w/Dump Cylinder)	
		1	914465 FITTING, lube, 1/8 x 23/32	
		1	913662 NUT, 1-1/4NF	
		1	904381 PIN, cotter, 3/16 x 2-1/4	
9	3024182	4	WASHER, pin	
10	3020131	4	PIN, lock	
		1	918452 PIN, cotter, 1/8 x 1	
11	3020114	4	PIN, bucket	
		1	914465 FITTING, lube, 1/8 x 23/32	
12	244345	2	PIN, lift cylinder	
13	3001621	2	PIN, lock	

HYDRAULIC SYSTEM



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BUCKET



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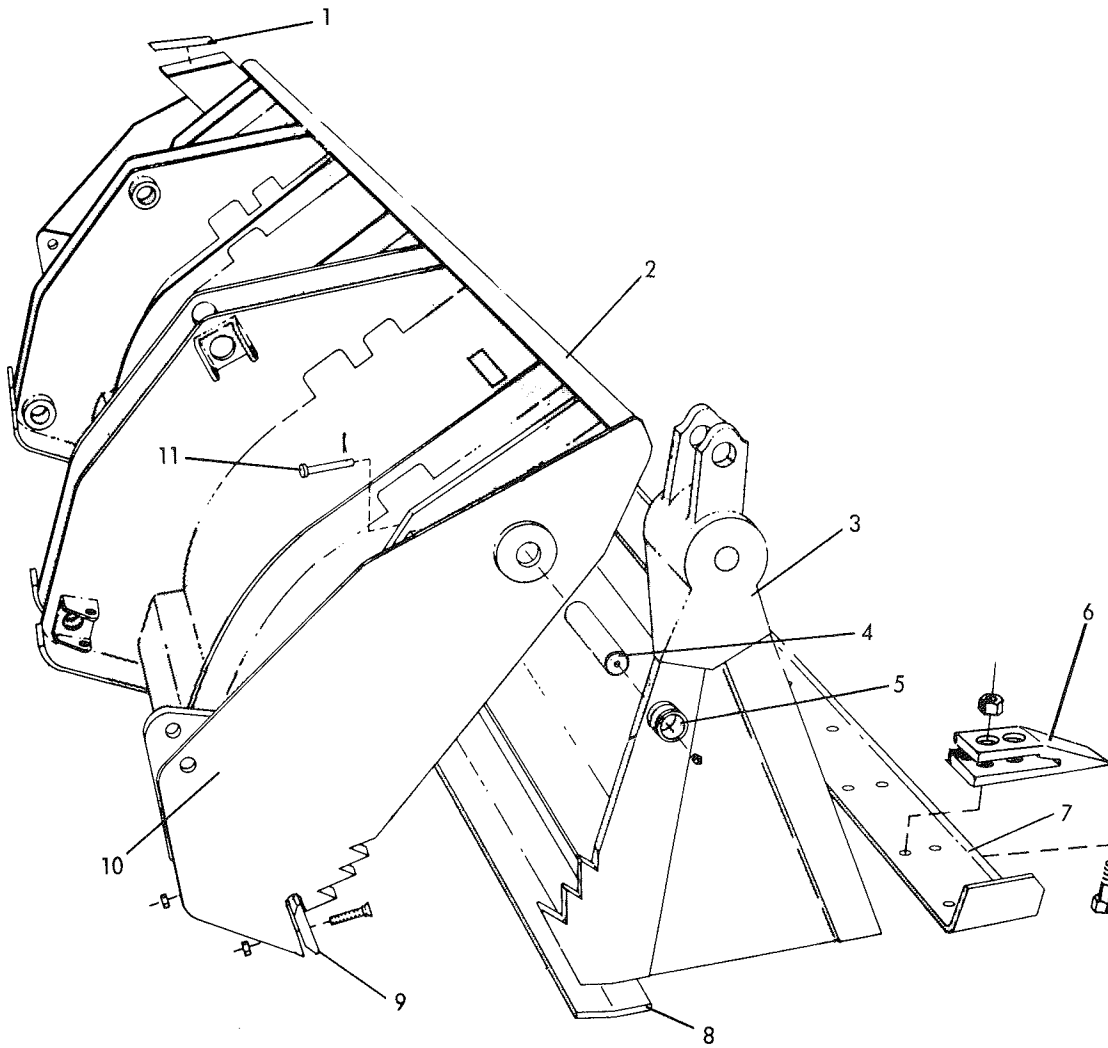
HYDRAULIC SYSTEM

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	244355	2	CYLINDER ASSY., dump (See DUMP CYL. Group page 20 For Components)	
2	921327	8	ELBOW, tube to cylinder (Incls. O-RING)	
	1 921205		O-RING, 3/4 ID x 5/8 OD	
	244337	1	TUBE ASSY., L.H. (Incls. CLAMP, FEMALE FITTING, Cylinder end, MALE FITTING, Hose end)	
3	250059	1	TUBE ASSY., L.H. (Clamp is separate, Female fitting both ends)	
	244336	1	TUBE ASSY., R.H. (Incls. CLAMP, FEMALE FITTING, Cylinder end, MALE FITTING Hose end)	
	250058	1	TUBE ASSY., R.H. (Clamp is separate, Female fitting both ends)	
4	245337	4	HOSE ASSY., (Used prior to H4 S/N 3001)	
	252576	4	HOSE ASSY., (Eff. w/S/N H4 3001)	
	245337	4	HOSE ASSY., (Used prior to S/N H4 3001)	
5	252575	4	HOSE ASSY., (Eff. w/S/N H4 3001)	
	244339	1	TUBE ASSY., L.H. (Incl. CLAMP, FEMALE FITTING, Cylinder end, MALE FITTING, Hose end)	
6	250057	1	TUBE ASSY., L.H. (Clamp is separate, Female fitting both ends)	
	244338	1	TUBE ASSY., R.H. (Incls. CLAMP, FEMALE FITTING, Cylinder end, MALE FITTING, Hose end)	
	250056	1	TUBE ASSY., R.H. (Clamp is separate, Female fitting both ends)	
	244368	1	CYLINDER ASSY., lift R.H. (See LOADER LIFT CYL. Group page 20 for Components)	
7	244369	1	CYLINDER ASSY., lift L.H. (See LOADER LIFT CYL. Group page 20 for Components)	
8	250054	4	CLAMP	
	1 921965		CAPSCREW, 3/8NC x 3/4, pltd., gr. 5	
	1 917378		WASHER, 3/8, plain	
	1 916965		LOCKWASHER, 3/8	
9	251773	2	PLATE	
10	245339	4	ELBOW, bulkhead long (Used prior to S/N H4 3001)	
	251770	4	ELBOW, bulkhead long (Eff. w/S/N H4 3001)	
11	245338	4	ELBOW, bulkhead, short (Used prior to S/N H4 3001)	
	251768	4	ELBOW, bulkhead, short (Eff. w/S/N H4 3001)	
	245340	2	TUBE ASSY., dump (Used prior to S/N H4 3001)	
12	251771	2	TUBE ASSY., dump (Eff. w/S/N H4 3001)	
	2 919620		NUT, lock, 5/8	
13	245342	4	CLAMP, tube	
	1 923701		CAPSCREW, 3/8NC x 2	
	1 916950		NUT, hex., 3/8NC	
	1 916965		LOCKWASHER, 3/8	
14	245341	2	TUBE ASSY., lift (Used prior to S/N H4 3001)	
	251772	2	TUBE ASSY., lift (Eff. w/S/N H4 3001)	
	2 919620		NUT, lock, 5/8	
15	247026	1	COVER, tube	
	3 924294		SCREW, hex., hd., pltd., 3/8NC x 5/8	
	3 916965		LOCKWASHER, pltd., 3/8	
16	252574	4	HOSE ASSY., (Replaces 245343, 245344, 248255)	
17	253110	8	CLAMP, hose	
	1 919445		BOLT, cge, 3/8NC x 1-3/4	
	1 916965		LOCKWASHER, pltd., 3/8	
	1 916950		NUT, hex. pltd., 3/8NC	

BUCKET

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	-----	1	BUCKET ASSY., complete 1 yd.	(See Machinery Price List)
	-----	1	BUCKET ASSY., complete 1-1/4 yd.	
	247983	1	EDGE, cutting (1 yd. Bucket - 7 teeth)	
	245911	1	EDGE, cutting (1 yd. Bucket - 5 teeth)	
1		20	924155 RIVET, 1/2 x 2	
		8	924156 RIVET, 1/2 x 1-3/4	
2	246487	*	TOOTH, bucket (* As required)	use 1010151 - NCA
		2	916450 BOLT, plow, 1/2NC x 2-1/2, gr. 5	
		2	916951 NUT, hex., pltd., 1/2NC	

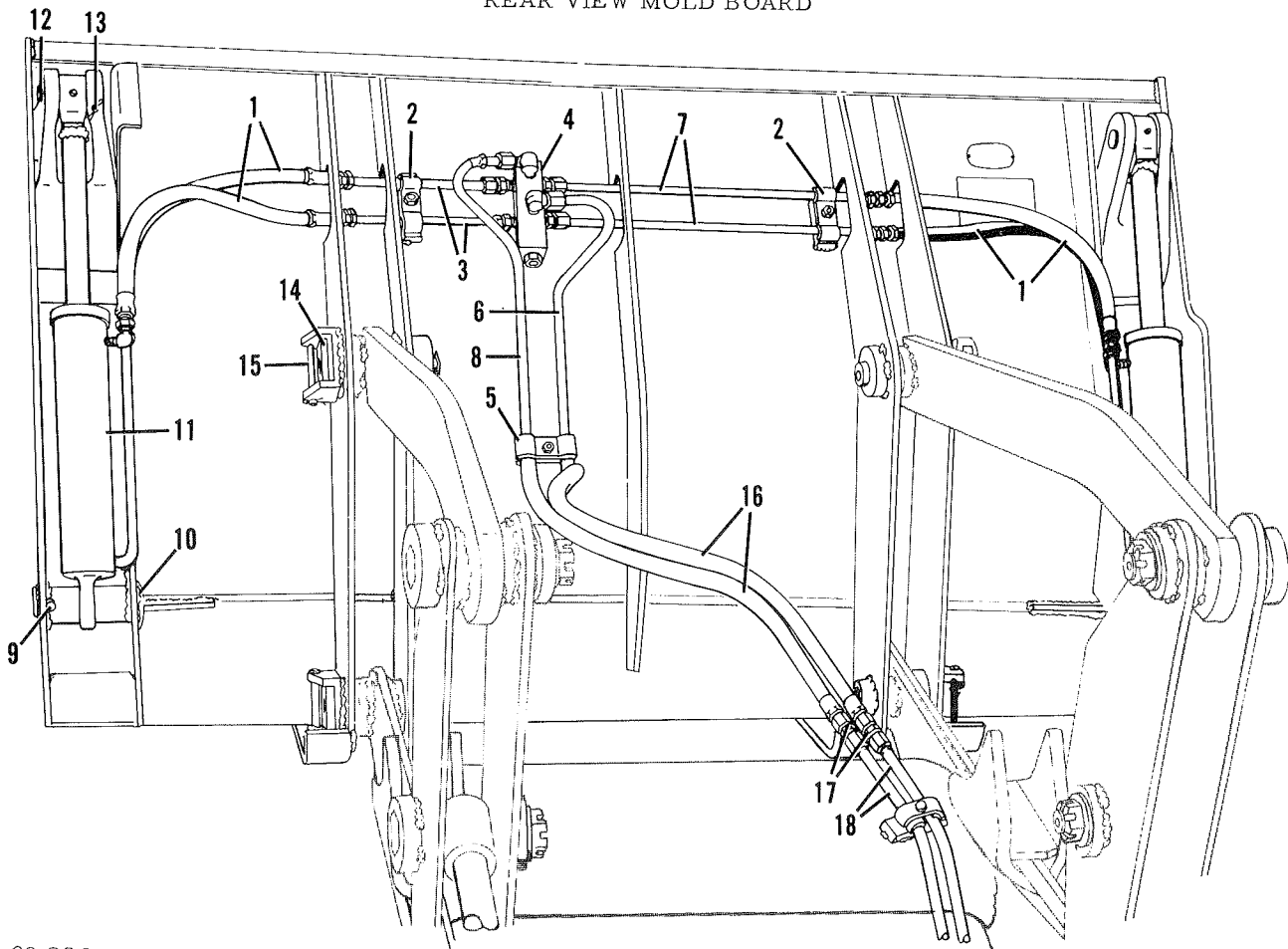
BUCKET ASSEMBLY



BUCKET ASSEMBLY
(4 in 1 Bucket)

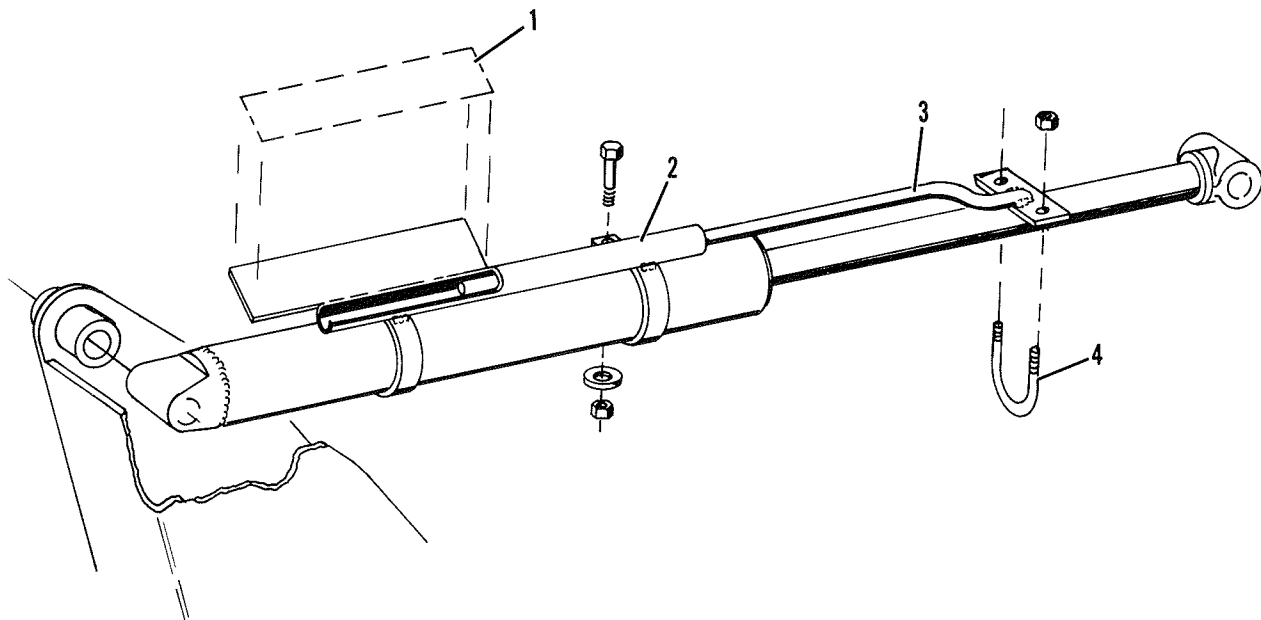
ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	253051	1	PRODUCT, Graphic	
2	253028	1	MOLDBOARD ASSY., (Incls. CUTTING EDGE, CYL. BASE PINS, CLAM TO BLADE PINS & CLEVIS PINS)	
3	253023	1	CLAM ASSY., (Incls. CUTTING EDGES, BUSHINGS, CYLINDER To CLAM PINS, & CLEVIS PINS)	
4	253031	2	PIN, clam to blade 1 914465 FITTING, lube, 1/8 x 23/32	
5	253024	4	BUSHING	
6	253054	6	TOOTH ASSY., (Incl. HARDWARE) 2 926007 NUT, 1/2NC 1 921556 CAPSCREW, 1/2NC x 1/2 1 924864 CAPSCREW, 1/2NC x 2-1/4	
7	253025	1	EDGE, cutting (Bucket)	
8	253026	1	EDGE, clam	
9	253029	1	EDGE, modlboard	
10	253050	2	PRODUCT, Graphic	
11	253097	2	PIN, clevis 1 918452 PIN, cotter, 1/8 x 1	

REAR VIEW MOLD BOARD



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POSITION INDICATOR



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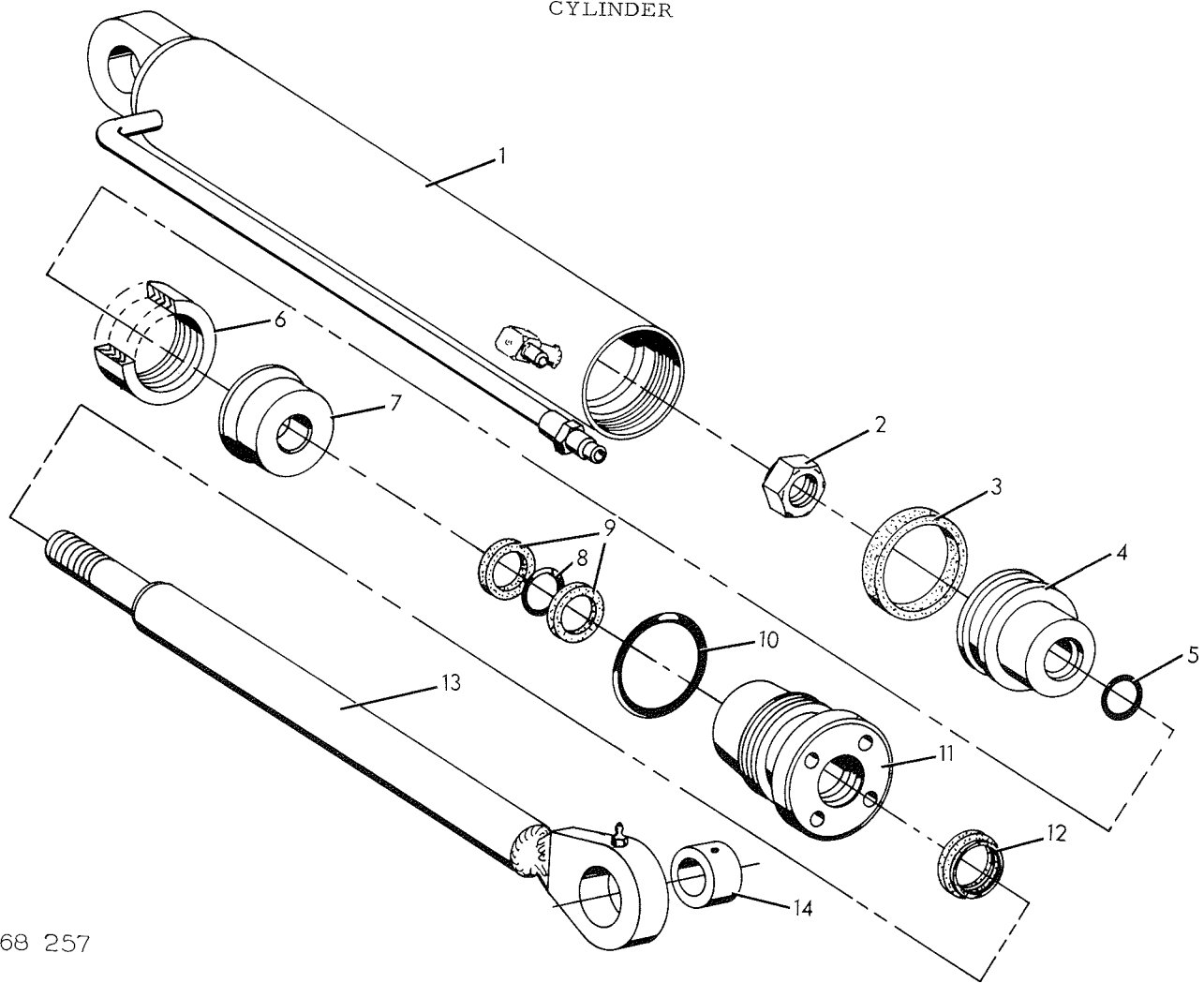
REAR VIEW MOLD BOARD
(4 in 1 Bucket)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	253049	4	HOSE ASSY.	
2	253045	2	CLAMP	
		1	916950	NUT, hex. pltd., 3/8NC
		1	916965	LOCKWASHER, pltd., 3/8
3	253048	2	TUBE ASSY.	
4	253046	1	RELIEF VALVE	
		4	919128	ADAPTER, 1/2 x 1/2
5	253045	1	CLAMP	
		1	916950	NUT, hex. pltd., 3/8NC
		1	916965	LOCKWASHER, pltd., 3/8
6	253044	1	TUBE ASSY.	
		1	920662	ELBOW, 5/8 x 1/2
7	253047	2	TUBE ASSY.	
8	253043	1	TUBE ASSY.	
		1	920662	ELBOW, 5/8 x 1/2
9	253096	2	PIN, clevis	
		1	918452	PIN, cotter, 1/8 x 1
10	253030	2	PIN, cylinder base	
11	-----	2	CYLINDER ASSY.	
12	253027	2	PIN, cylinder to clam	
13	253095	2	PIN, clevis	
		1	918452	PIN, cotter, 1/8 x 1
14	3020114	4	PIN, bucket	
		1	914465	FITTING, lube, 1/8 x 23/32
15	3020131	4	PIN, lock	
		1	918452	PIN, cotter, 1/8 x 1
16	253329	2	HOSE ASSY.	
17	921368	2	UNION	
18	-----	2	TUBE ASSY., (Refer to BOOM LINES LOG GRAPPLE Page16)	

POSITION INDICATOR
(4 in 1 Bucket)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	253052	1	PRODUCT, graphic	
2	253053	1	INDICATOR ASSY.	
		2	920415	BOLT, pltd., 3/8NC x 1-1/4, gr. 5
		2	916950	NUT, 3/8NC, hex., pltd.
		2	916965	LOCKWASHER, 3/8, pltd.
3	244348	1	ROD, indicator	
		2	915262	NUT, 5/16NF
4	244354	1	BOLT, "U"	

CYLINDER

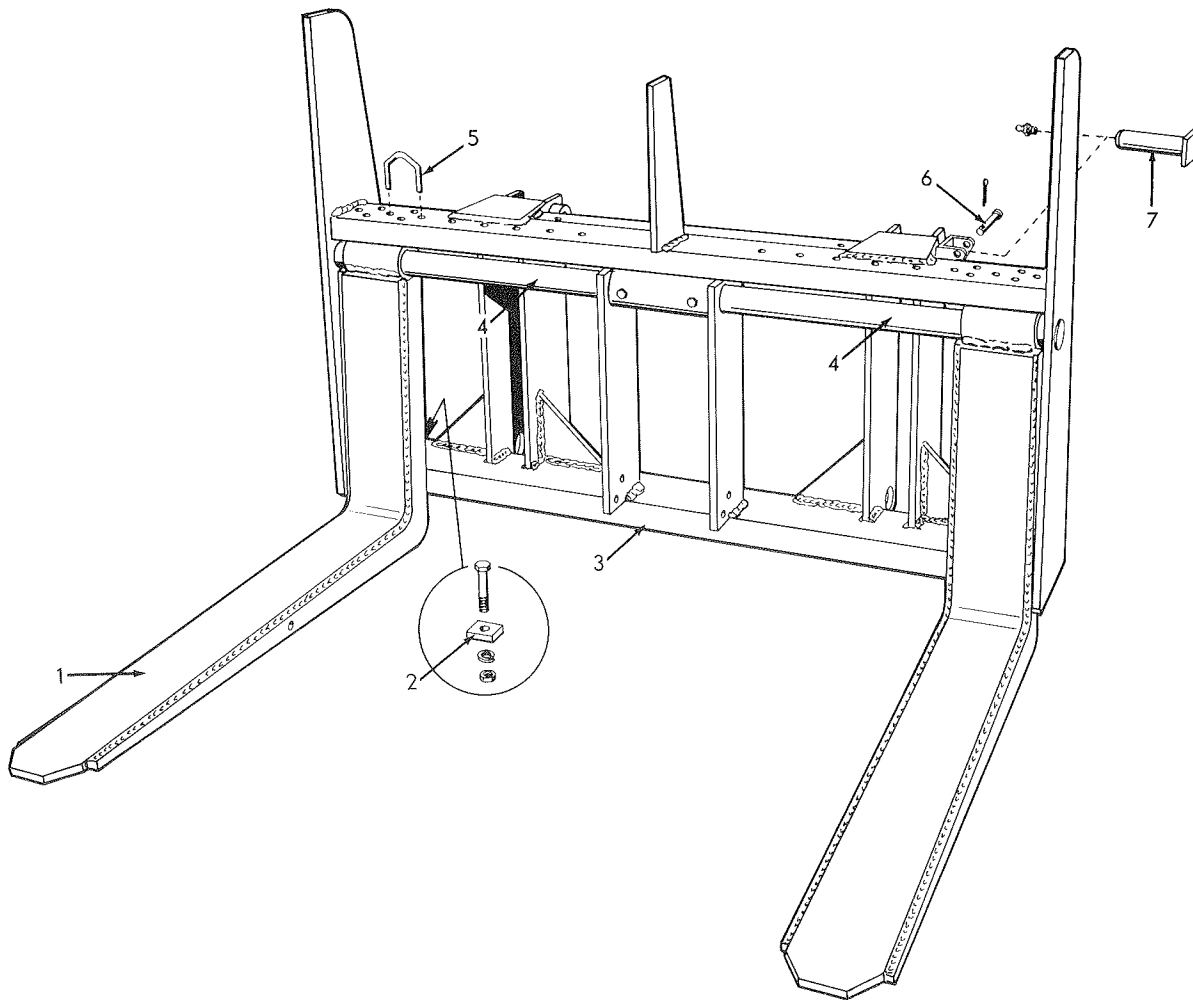


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CYLINDER
(4 in 1 Bucket)

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	253032	1	CYLINDER ASSY.	
1	253037	1	TUBE ASSY., cylinder	
2	917777	1	LOCKNUT, 1"NF	
3	253034	1	RING, wear	
4	253033	1	PISTON, half	
5	923575	1	O-RING, 1" dia.	
6	253035	1	PACK ASSY., piston	
7	253036	1	PISTON, half	
8	253098	1	SEAL, o-ring	
9	253039	2	WASHER, back-up	
10	923581	1	O-RING, 2-5/8"	
11	253041	1	RING, wiper	
12	253040	1	HEAD, cylinder	
13	253038	1	ROD ASSY., piston	
		1	912808	FITTING, lube, 1/4
14	253042	1	BUSHING	

FORK LIFT

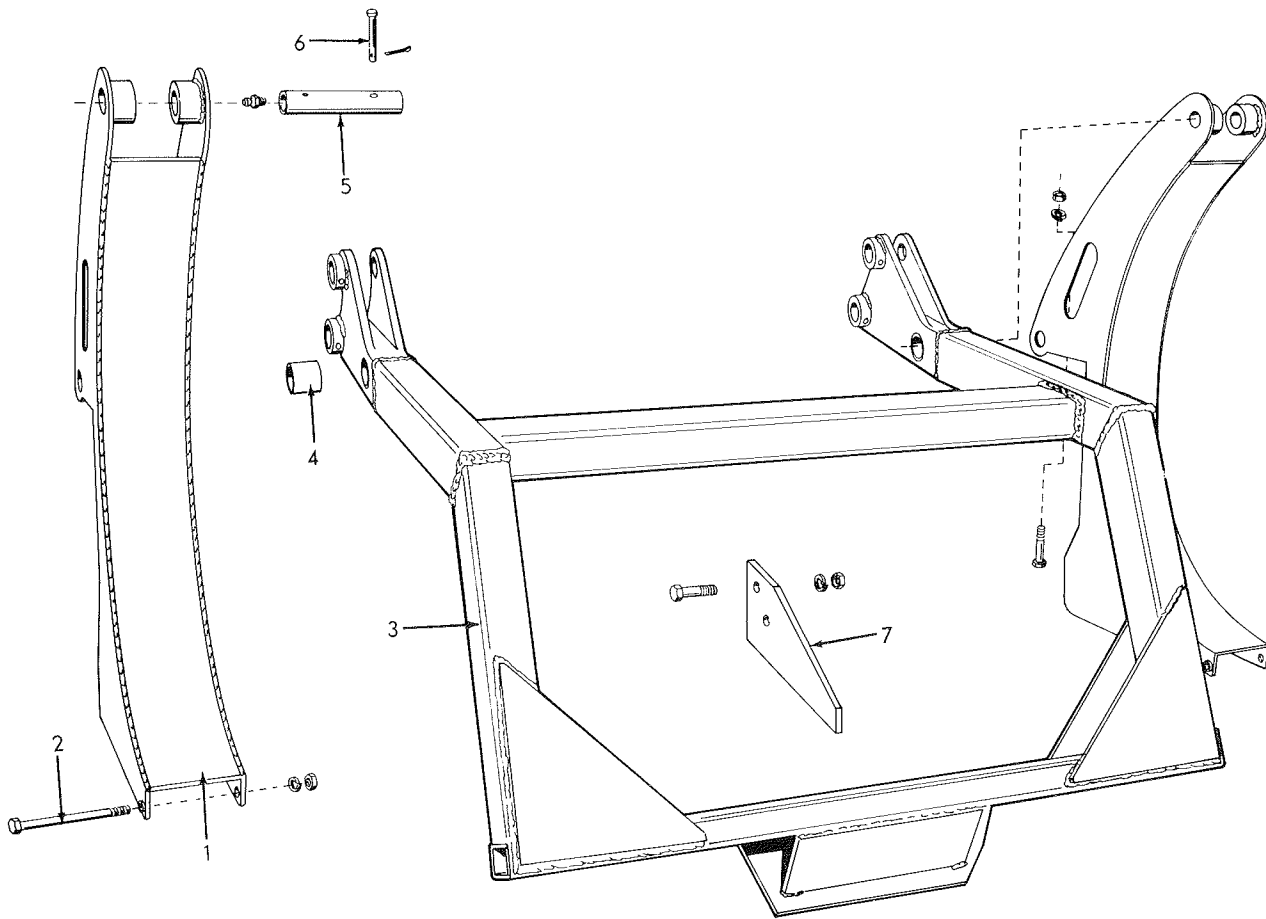


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FORK LIFT

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	246047	2	TINE ASSY.	
2	246048	2	SPACER	
		1	925149 CAPSCREW, pltd., 3/4NC x 2-1/2, gr. 5	
		1	919332 LOCKWASHER, pltd., 3/4	
		1	913160 NUT, hex., 3/4NC, pltd.	
3	-----	1	CARRIAGE ASSY., (See MACHINERY PRICE LIST)	
4	246046	2	BAR, pivot	
		2	923938 CAPSCREW, pltd., 3/8NC x 3-1/2, gr. 5	
		2	916965 LOCKWASHER, pltd., 3/8	
		2	916950 NUT, hex., pltd., 3/8NC	
5	340513	2	PIN, adjusting arm	
6	3020131	4	PIN, lock	
		1	918452 PIN, cotter, 1/8 x 1	
7	3020114	4	PIN, bucket	
		1	914465 FITTING, lube, 1/8 x 23/32	

TIMBER LOADER MASTS & LOG GRAPPLE ARM

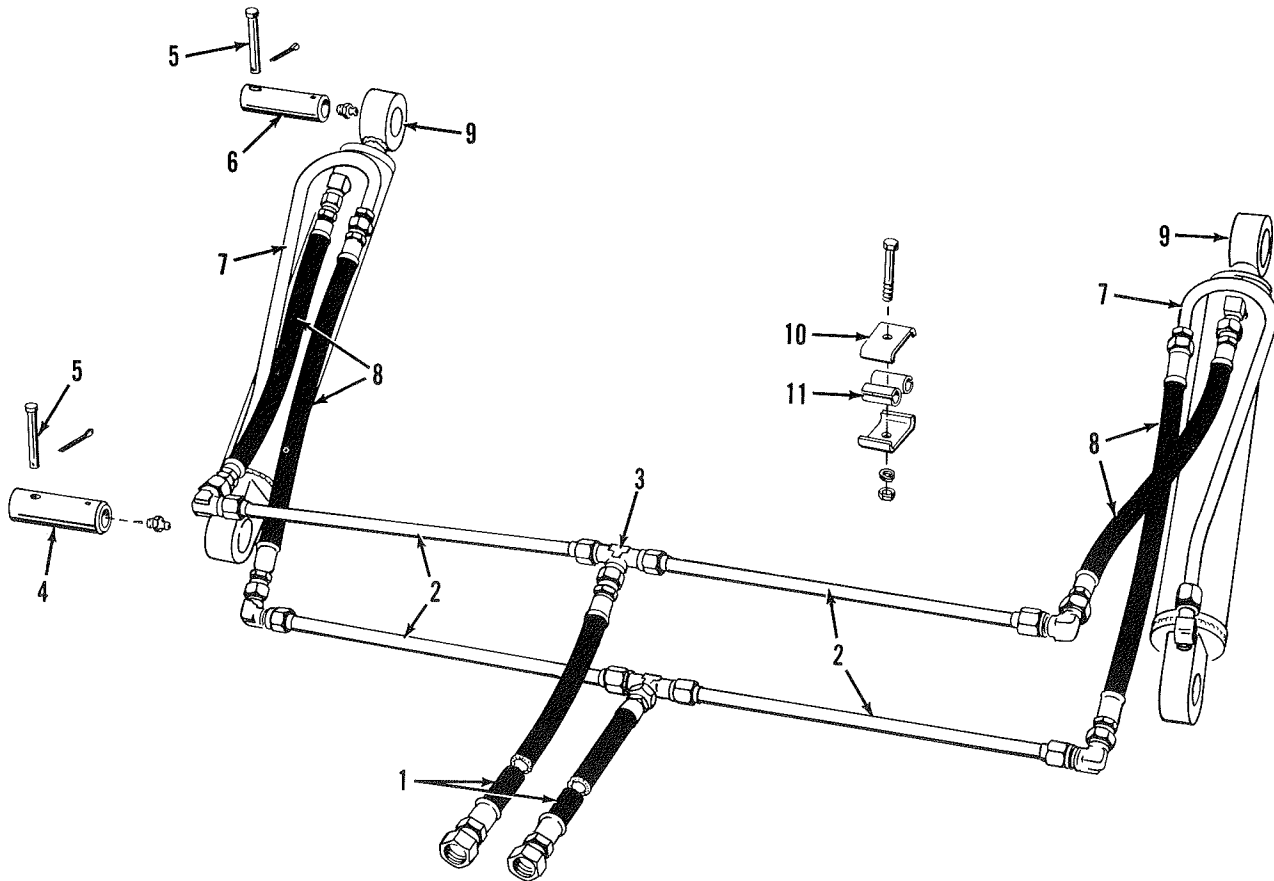


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TIMBER LOADER MASTS & LOG GRAPPLE ARM

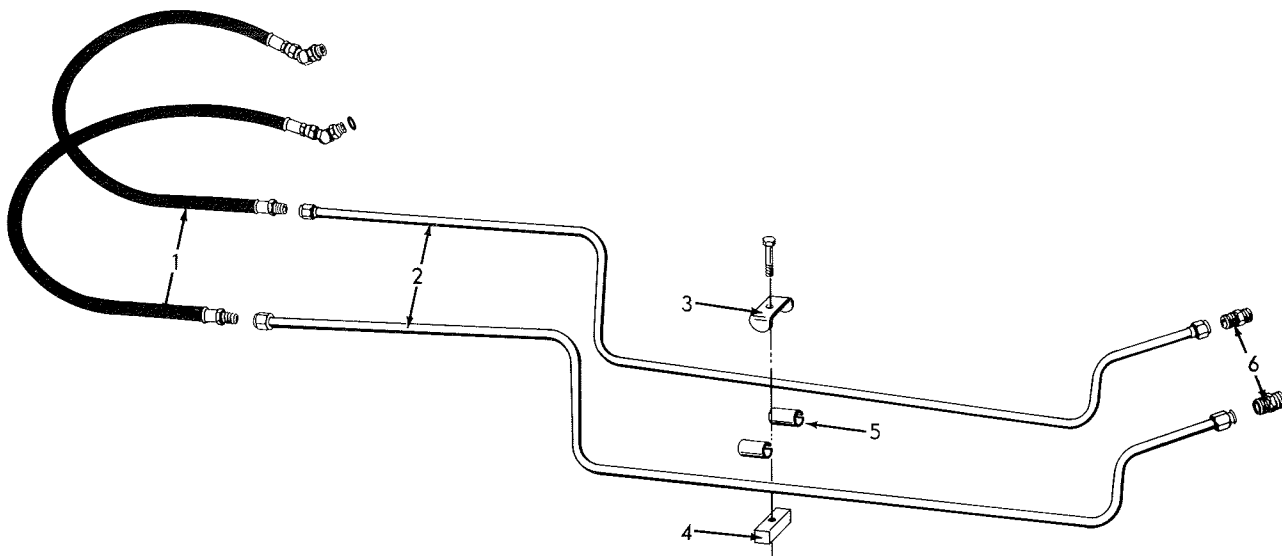
ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	246066	2	MAST ASSY., timber loader	
		4	923154 CAPSCREW, pltd., 1/2NC x 1-1/2	
		4	916951 NUT, hex., pltd., 1/2NC	
		4	916966 LOCKWASHER, pltd., 1/2	
2	916418	2	CAPSCREW, hex.hd., 5/8NF x 8, gr. 5	
		1	910124 NUT, hex., 5/8NF	
		1	917373 LOCKWASHER, plain, 5/8	
3	246252	1	ARM ASSY., grapple (Incl. item 4)	
4	244360	2	BUSHING, grapple arm	
5	347699	2	PIN, timber loader mast	
		1	914465 FITTING, lube, 1/8 x 23/32	
6	3001621	2	PIN, lock, mast pin	
		1	918452 PIN, cotter, 1/8 x 1	
7	246334	2	STOP, grapple arm	
		2	922664 CAPSCREW, pltd., 5/8NC x 2, gr. 5	
		2	917373 LOCKWASHER, pltd., 5/8	
		2	915726 NUT, hex. pltd., 5/8NC	

CARRIAGE LINES & RAM



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BOOM LINES



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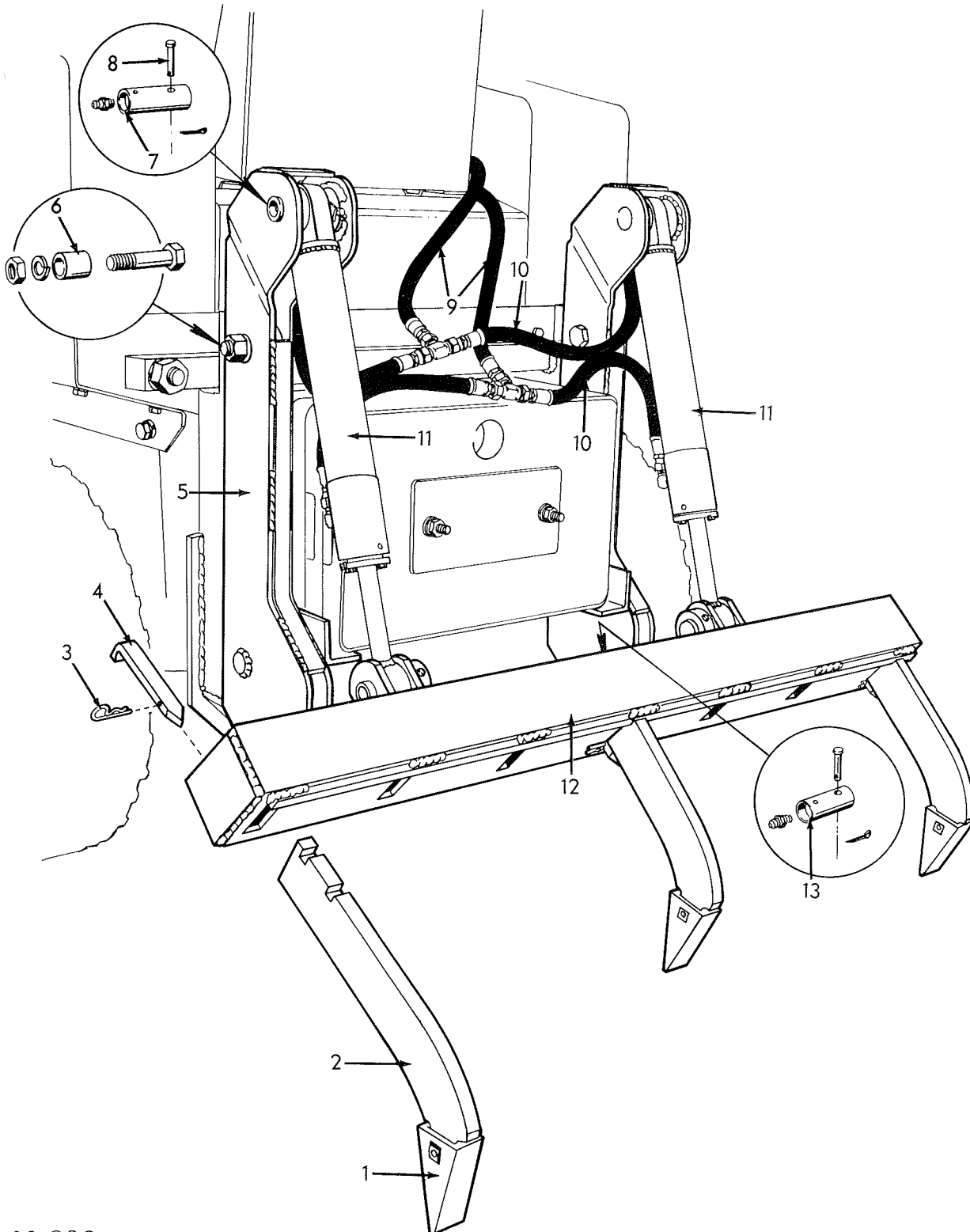
CARRIAGE LINES & RAM
F/Log Grapple

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	253330	2	HOSE ASSY., boom to carriage	
2	246380	4	TUBE ASSY., carriage	
		1	919614 ELBOW, 37°	
3	921141	2	TEE, tube union, 5/8	
4	245311	2	PIN, ram lower	
		1	914465 FITTING, lube, 1/8 x 23/32	
5	3001621	4	PIN, lock	
		1	918452 PIN, cotter, 1/8 x 1	
6	347699	2	PIN, ram	
		1	914465 FITTING, lube, 1/8 x 23/32	
7	246379	2	TUBE ASSY., ram	
8	246378	4	HOSE ASSEMBLY, ram	
9	245402	2	CYLINDER ASSY., lift (See LIFT CYLINDER Group for Components Page 22)	
10	339610	6	CLAMP, tube	
		7	923701 CAPSCREW, pltd., 3/8NC x 2, gr. 5	
		1	916965 LOCKWASHER, pltd., 3/8	
		1	916950 NUT, hex, pltd., 3/8NC	
11	228441	6	CUSHION, tube clamp	

BOOM LINES
Log Grapple

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	253329	2	HOSE ASSY., boom (To valve)	
		1	921328 ELBOW (Incl. O-RING) 45°, 5/8 x 7/8	
		1	921205 O-RING, 5/8 OD	
2	247880	2	TUBE ASSY., boom	
3	243207	3	CLAMP, hose	
		1	905658 CAPSCREW, hex. hd., 1/4NC x 1-1/4	
4	247881	3	BLOCK, tapping	
5	228441	6	CUSHION, hose clamp	
6	921368	2	UNION, 5/8 OD (Tube to hose)	

RIPPER

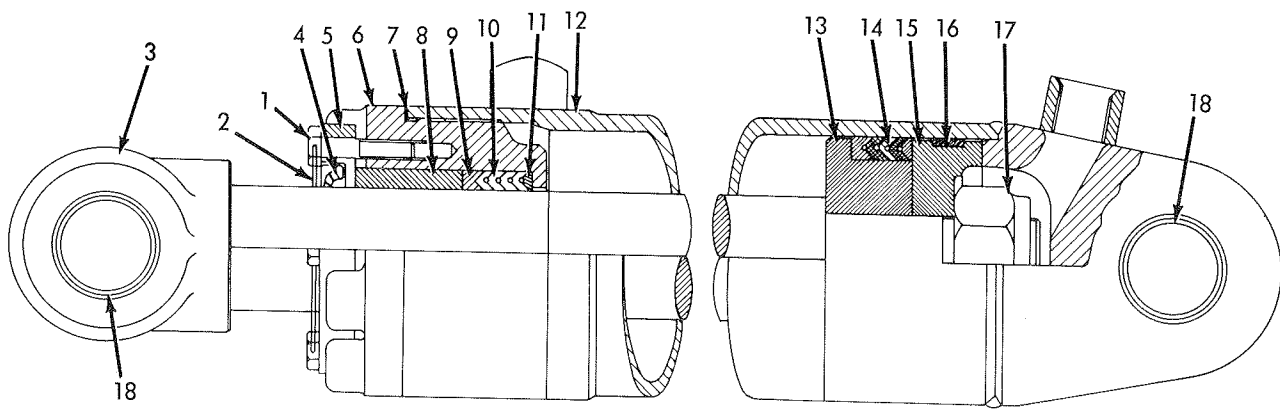


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RIPPER

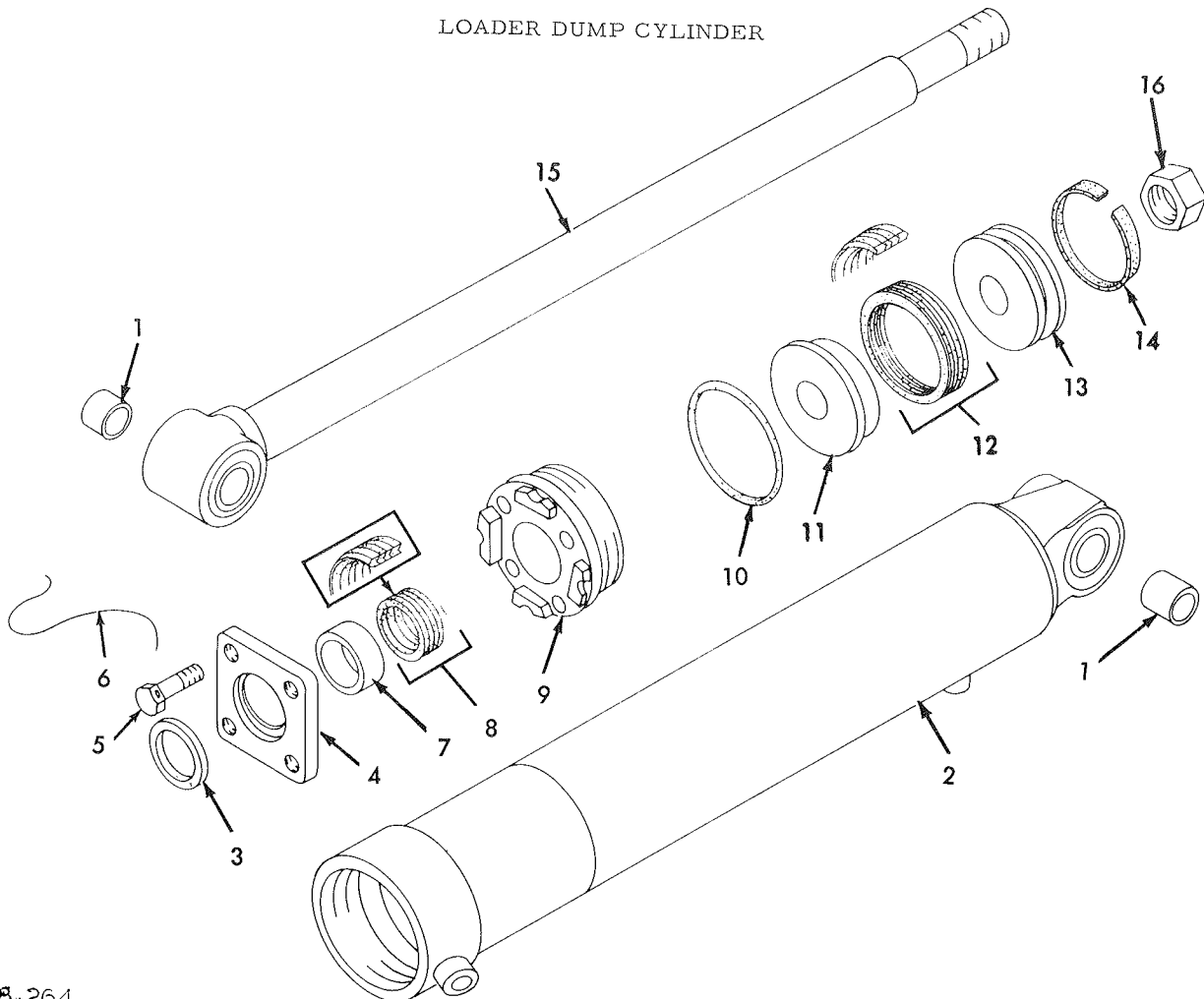
ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
1	245309	3	TOOTH	
			1 924152 CAPSCREW, hex, sk. hd., 3/8NC x 1-3/8	
			1 916950 NUT, hex., pltd., 3/8NC	
2	245308	3	SHANK	
3	225152	3	PIN, quick hitch	
4	245310	3	KEY, shank	
5	245211	1	FRAME ASSY.	
6	245132	2	SPACER	
			1 924151 CAPSCREW, pltd., 1"NC x 3-1/4	
			1 922020 LOCKWASHER, pltd., 1"	
			1 922659 NUT, hex. pltd., 1"NC	
7	245311	4	PIN, ram	
			1 914465 FITTING, lube, 1/8 x 23/32	
8	3001621	6	PIN, lock	
			1 918452 PIN, cotter, 1/8 x 1	
9	245406	2	HOSE ASSY., reservoir	
			1 924054 CONNECTOR, long, 5/8 OD, 37°	
			1 921325 ELBOW, 37°, 5/8 OD	
10	245407	4	HOSE ASSY., cylinder	
			1 921141 TEE, union, 5/8 OD	
11	-----	2	CYLINDER ASSY., lift (See CYLINDER Group for Components)	
12	245203	1	BEAM ASSY.	
13	245312	2	PIN, pull, beam	
			1 914465 FITTING, lube, 1/8 x 23/32	
--	339785	2	CLAMP (Not Illustrated)	
			1 923701 CAPSCREW, pltd., 3/8NC x 2, gr. 5	
			1 916965 LOCKWASHER, pltd., 3/8	
			1 916950 NUT, hex., pltd., 3/8NC	
--	245313	1	CLAMP, double, hyd. hoses to side of reservoir (Not Illustrated)	

LOADER LIFT CYLINDER



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LOADER DUMP CYLINDER



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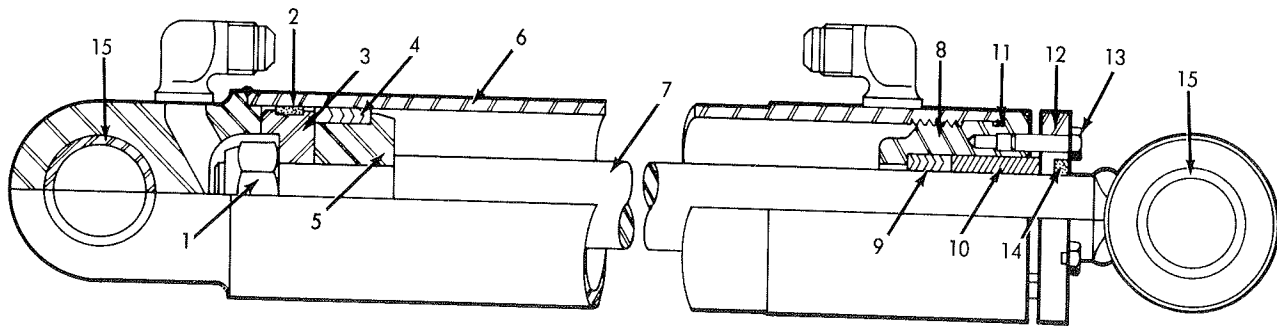
LOADER LIFT CYLINDER

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	{ 244368	1	CYLINDER ASSY., lift R.H. (Incl. items 1 thru 18)	
	244369	1	CYLINDER ASSY., lift L.H. (Incl. items 1 thru 18)	
1	3031168	4	CAPSCREW, drilled head	
2	3001085	1	LOCKWIRE, capscrow	
3	244370	1	ROD ASSY., piston (Incl. 1 of item 18)	
4	3001088	1	SEAL, oil	
5	3027471	1	PLATE, end	
6	3027255	1	HEAD	
7	3027462	1	O-RING	
8	3004989	1	BEARING, oilite	
9	3004990	1	RING, adapter, top	
10	3001469	4	RING, chevron	
11	3001498	1	RING, adapter, bottom	
12	{ 244374	1	CYLINDER ASSY., L.H. (Incl. 1 of item 18)	
	244375	1	CYLINDER ASSY., R.H. (Incl. 1 of item 18)	
13	3027470	1	PISTON	
14	3027468	1	PACKING SET, piston	
15	3027469	1	PISTON	
16	2037461	1	RING, bearing	
17	3027065	1	NUT, lock	
18	244360	2	BUSHING, ram ends	

LOADER DUMP CYLINDER

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	244355	2	CYLINDER ASSY., dump (Incl. items 1 thru 16)	
1	244360	2	BUSHING, rod end	
2	244361	1	CYLINDER ASSY.	
3	3003658	1	RING, wiper	
4	3003659	1	PLATE, end	
5	3036448	3	CAPSCREW, drilled head	
6	-----	1	WIRE, locking (Use 10" of 910549)	
7	3003660	1	BEARING, oilite	
8	3003605	1	PACKING SET, piston rod	
9	3013395	1	HEAD	
10	3006427	1	O-RING	
11	3006418	1	PISTON	
12	3006417	1	PACKING SET, piston	
13	3006412	1	PISTON	
14	3006411	1	RING, bearing	
15	244356	1	ROD ASSY., piston	
16	3015993	1	NUT, stop	

LIFT CYLINDER



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LIFT CYLINDER
Log Grapple and Ripper

ITEM	PART NUMBER	QTY.	DESCRIPTION	ASSEMBLY OR PACKAGE NO.
-	245402	*	CYLINDER ASSY., lift ram (Incl. items 1 thru 14) * 2 used on Log Grapple & 2 used on Ripper	
1	3003734	1	LOCKNUT	
2	3003733	1	RING, bearing	
3	3003732	1	PISTON	
4	3003727	1	PACKING, set	
5	3003726	1	PISTON	
6	245403	1	TUBE ASSY., cylinder (Incl. 1 of item 15)	
7	3012245	1	ROD ASSY., piston	
8	3003717	1	HEAD, piston	
9	3003609	1	PACKING, set	
10	3003716	1	BEARING, piston rod	
11	4254624	1	O-RING	
12	3003715	1	PLATE, end	
13	{ 920622	2	CAPSCREW, end plate , hex.hd., 5/16NF x 1, gr. 5	
	3003958	2	LOCKWASHER	
14	3003714	1	RING, wiper	
15	3001870	2	BUSHING, rod & tube ends	

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