

SL4635/4835

Skid Steer

Loaders



PARTS BOOK

GEHL®

Introduction

For your safety and continued proper operation, use only genuine GEHL® service parts. When ordering service parts, specify the correct part number, full description, quantity required, the unit model number and serial number.

The model and serial numbers for this unit are on a decal located inside the right chassis riser, between the lift arm and inner riser. “Right” and “Left” are determined from a position sitting on the seat and facing forward.

GEHL Company reserves the right to make changes or improvements in the design or construction of any part of the unit without incurring the obligation to install such changes on any previously delivered units.

NOTE: *Purchase equivalent, quality tires for your loader. Contact your dealer for replacement tire information.*

NOTE: *Replacement batteries are not provided by the GEHL Company. For battery specifications see pages titled “Electrical Engine Harness/Battery”. ALL REPLACEMENT BATTERIES MUST BE PURCHASED LOCALLY.*

Refer to the abbreviations table located on this page for the various fastener descriptions. Standard attaching hardware torque values are also provided on the inside back cover. **If a part requires lubrication or a nonstandard torque value, it will be specified behind the part number description in parenthesis.**

Items shown in the parts list that do not have part numbers are shown for reference purposes only and are NOT available for purchase.

Dimensions are in inches unless otherwise specified.

NOTE: *The following abbreviations may be used herein:*

AMP	Ampere
AR	As Required
ASSY	Assembly
CCA	Cold Cranking Amperage
CYL	Cylinder
FRT	Front
FL	Flare
GA	Gauge
HEX	Hexagon
JIC	Joint Industrial Council
kW	Kilowatt
LBS	Pounds
LT	Left
M.	Metric
MM (mm)	Millimeter
NA	Naturally Aspirated
N/A	Not Applicable
NEG	Negative
NILN.	Nylon Insert Lock Nut
NO	Number
NPT	National Pipe Thread
OPER	Operator
POS	Positive
PSI	Pounds per Square Inch
QTY	Quantity
REF	Reference
REQ'D.	Required
ROPS	Roll Over Protective Structure
RPM	Revolutions Per Minute
RT	Right
SAE	Society of Automotive Engineers
SN	Serial Number
SQ	Square
ST	Straight
TURBO	Turbocharger
V.	Volt

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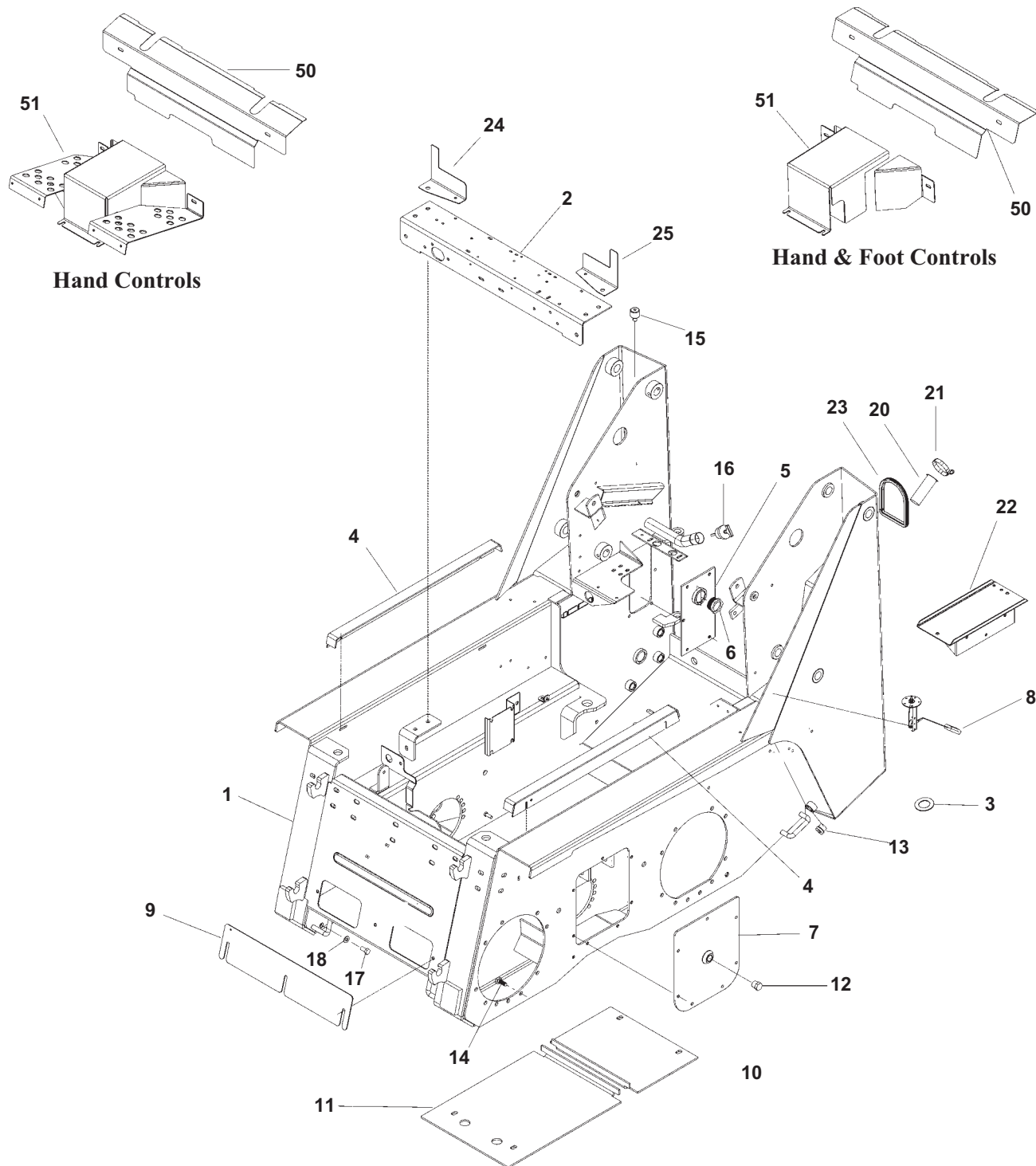
Quick-Tach is a trademark of the Gehl Company.

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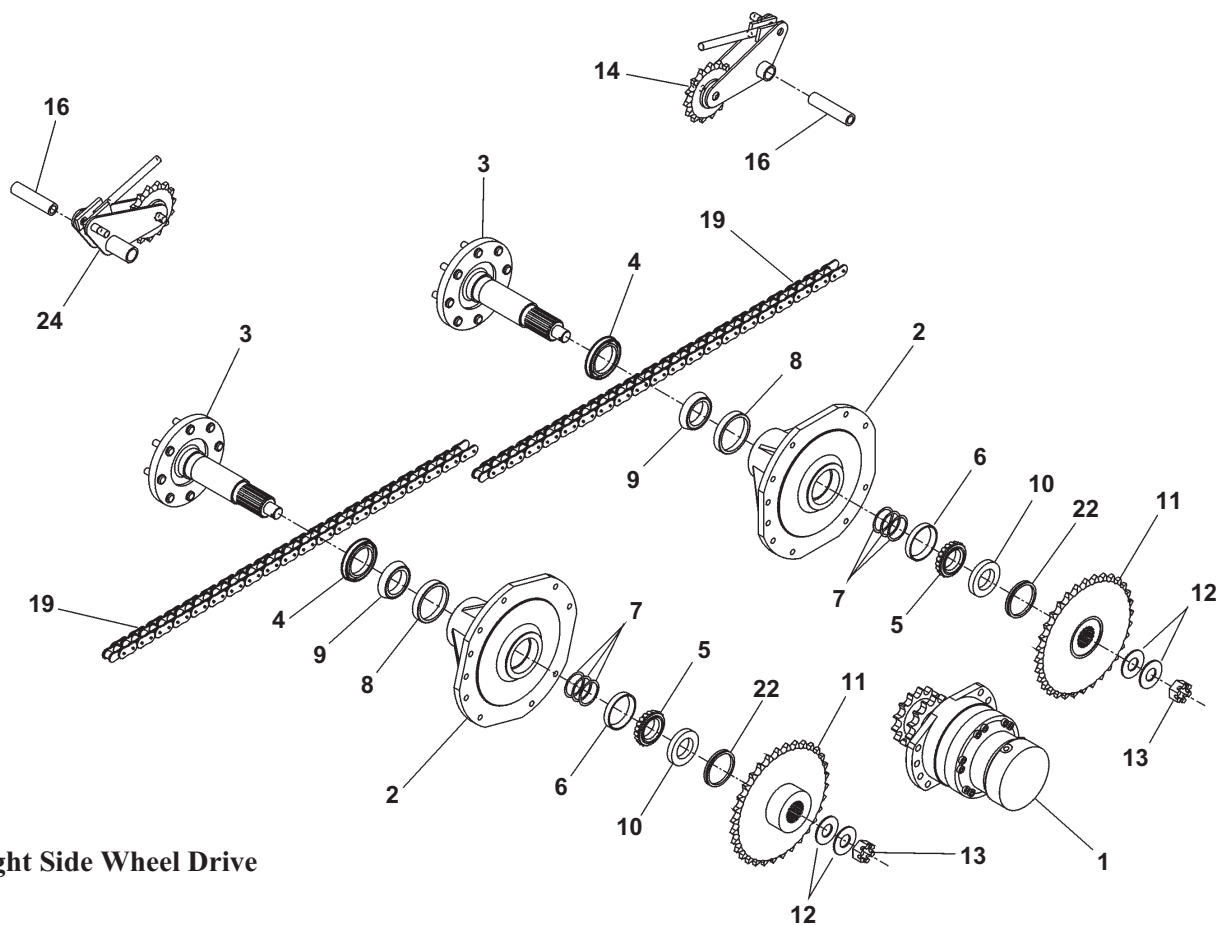


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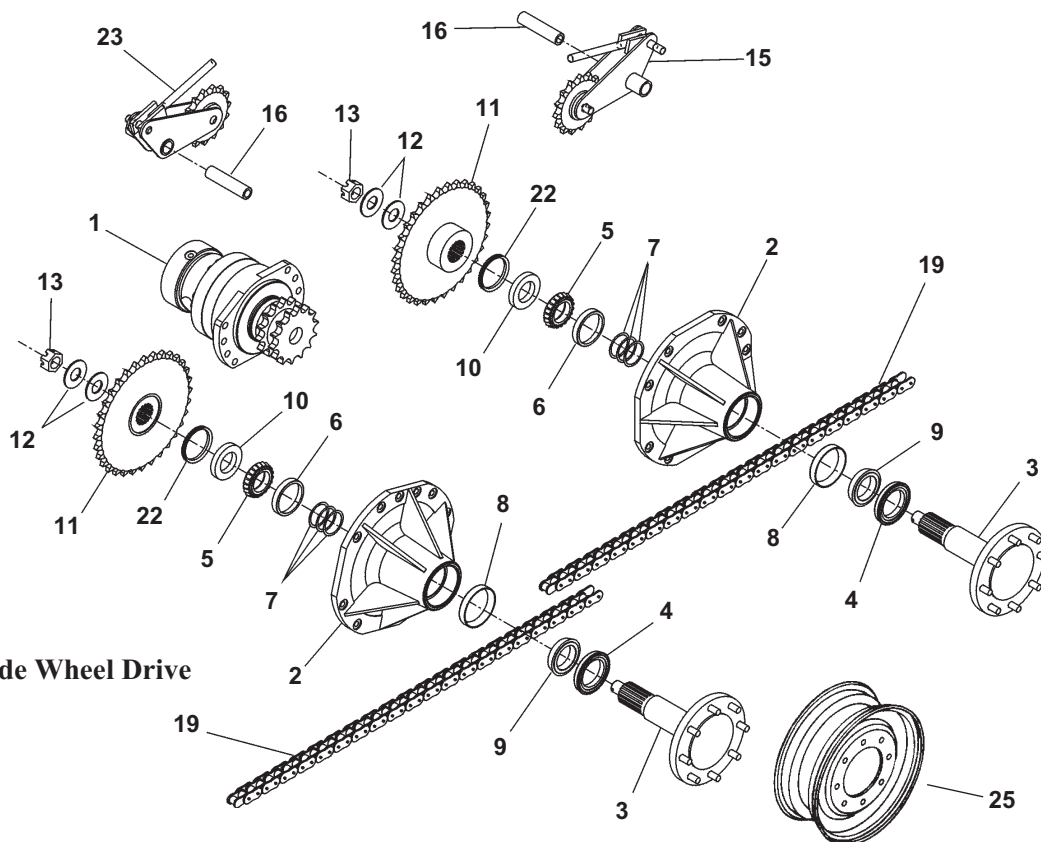
SL46/4835 SKID LOADERS - CHASSIS

Ref. No.	Part No.	Description	Quantity 4635	Quantity 4835
1	134201	ASSEMBLY/CHASSIS	1	-
	134331	ASSEMBLY/CHASSIS	-	1
2	135838	PLATE/CROSSMEMBER	1	1
	650495	SCREW/CAP HEX HEAD 1/2 X 1-1/4	6	6
	134853	NUT/SPIRALOCK™ 1/2	6	6
3	072343	GASKET/FUEL SENDER (Hi-Tack Gasket Adhesive)	1	1
4	136244	PANEL ASSEMBLY/CHASSIS	2	2
	650687	BOLT/CARRIAGE 5/16 X 3/4	4	4
	131842	NUT/SPIRALOCK™ 5/16	4	4
5	134558	COVER ASSEMBLY/RESERVOIR (Oil-resistant RTV)	1	1
	651041	SCREW/MACHINE HEX WASHER HEAD 3/8 X 3/4	6	6
6	134756	SIGHT PORT/OIL LEVEL (Loctite® 290)	1	1
7	134299	COVER ASSEMBLY/CHAINCASE (Oil-resistant RTV)	2	2
	651041	SCREW/MACHINE HEX WASHER HEAD 3/8 X 3/4	16	16
	135270	WASHER/SEALING 3/8	2	2
8	136013	SENSOR/FUEL	1	1
	651312	SCREW/MACHINE PHILLIPS HEAD #10 X 1/2	5	5
9	134345	COVER/TOE PLATE	1	1
	651041	SCREW/MACHINE HEX WASHER HEAD 3/8 X 3/4	3	3
10	131830	PLATE/FLOOR SHORT	1	1
	650453	SCREW/CAP HEX HEAD 1/2 X 1-1/2	2	2
	654030	WASHER/LOCK 1/2	2	2
11	134427	PLATE-FLOOR LONG	1	-
	134426	PLATE-FLOOR LONG	-	1
	650453	SCREW/CAP HEX HEAD 1/2 X 1-1/2	2	2
	654030	WASHER/LOCK 1/2	2	2
12	660080	PLUG/PIPE 3/4 (Pipe Thread Sealant)	2	2
13	131522	PLUG SAE12	2	2
14	135293	BOLT/WHEEL LUG	40	40
15	128591	BREATHER/HYDRAULIC RESERVOIR	1	1
16	127342	CAP/HYDRAULIC RESERVOIR	1	1
17	650494	SCREW/CAP HEX HEAD 1/2 X 1	4	4
	654046	WASHER/PLAIN 7/16	4	4
18	132298	SEAL/WASHER 1/2	4	4
20	132050	STRAINER/FUEL FILL	1	1
	650702	SCREW/MACHINE PHILLIPS HEAD #6 X 3/8	1	1
21	132051	CAP/FUEL FILL	1	1
22	134824	TRAY ASSEMBLY/BATTERY	1	1
	650488	SCREW/CAP HEX HEAD 3/8 X 3/4	3	3
23	135814	LOCK/RUBBER 20-1/2	1	1
24	136201	FILLER/RIGHT CROSSMEMBER	1	1
	650486	SCREW/CAP 5/16 X 3/4	1	1
	131842	NUT/SPIRALOCK 5/16	1	1
25	136202	FILLER/LEFT CROSSMEMBER	1	1

Ref. No.	Part No.	Description	Quantity Dual Hand & T-Bar	Quantity Hand & Foot
50	134694	COVER/CONTROL	1	-
	135247	COVER/CONTROL	-	1
	651041	SCREW/MACHINE HEX WASHER HEAD 3/8 X 3/4	2	2
51	135006	FLOOR ASSEMBLY/FRONT (4635 Dual Hand & T-Bar Model)	1	-
	134536	FLOOR ASSEMBLY/FRONT (4835 Dual Hand & T-Bar Model)	1	-
	135090	FLOOR ASSEMBLY/FRONT (4635 H/F Model)	-	1
	134548	FLOOR ASSEMBLY/FRONT (4835 H/F Model)	-	1
	651041	SCREW/MACHINE HEX WASHER HEAD 3/8 X 3/4	2	2
	134852	NUT/SPIRALOCK™ 3/8	2	2



Right Side Wheel Drive



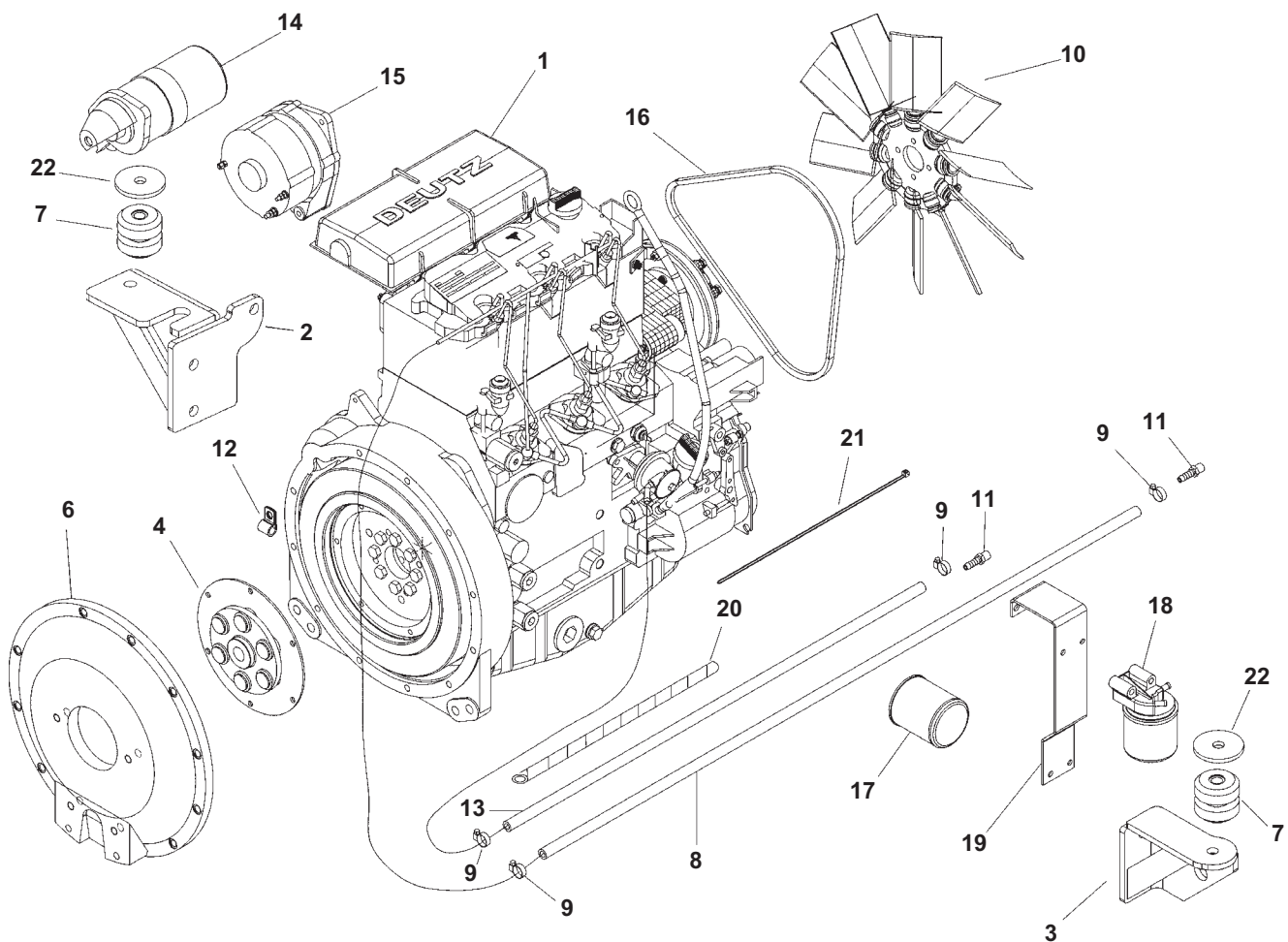
Left Side Wheel Drive

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SL46/4835 SKID LOADERS - WHEEL DRIVES

Ref. No.	Part No.	Description	Quantity 4635	Quantity 4835
1	133966a	MOTOR/DRIVE SINGLE SPEED W/ PARKING BRAKE (RTV)	2	2
	651085	SCREW/CAP HEX HEAD 1/2 X 1-3/4 (90 ft-lbs)	20	20
	129055	NUT/SPIRALOCK™ 1/2	20	20
2	135311	HOUSING/AXLE (Oil-resistant RTV)	4	4
	129055	NUT/SPIRALOCK™ 1/2 (90 ft-lbs)	40	40
3	136116	AXLE ASSEMBLY/WHEEL	4	4
	079152	NUT/WHEEL 5/8 (180 ft-lbs)	32	32
	133957	BOLT/WHEEL 5/8 X 2	32	32
4	131139	SEAL 3 X 4.331	4	4
5	083108	BEARING/CONE (Lithium Grease)	4	4
6	520013	CUP/BEARING	4	4
7	087812	SHIM/BEARING	8	8
8	078946	BEARING/CUP	4	4
9	078945	BEARING/CONE (Lithium Grease)	4	4
10	131663	SPACER/AXLE	4	4
11	134230	ASSEMBLY/SPROCKET #80-40T	4	4
12	135803	WASHER	8	8
13	651381	NUT/HEX SLOTTED 1-1/4 (150 ft-lbs)	4	4
	650554	PIN/COTTER 1/4 X 2-1/4	4	4
14	135143	IDLER ASSEMBLY/RIGHT REAR	1	1
	651526	SCREW/CAP HEX HEAD 3/4 X 6-3/4 (280 ft-lbs)	1	1
	079209	NUT/LOCK NYLON INSERT 3/4 (Loctite® 290)	1	1
	131609	NUT/SPIRALOCK™ 3/4	3	3
	046588	WASHER/FLAT 25/32	2	2
15	135142	IDLER ASSEMBLY/LEFT REAR	1	1
	651526	SCREW/CAP HEX HEAD 3/4 X 6-3/4 (280 ft-lbs)	1	1
	079209	NUT/LOCK NYLON INSERT 3/4	1	1
	131609	NUT/SPIRALOCK™ 3/4	3	3
	046588	WASHER/FLAT 25/32	2	2
16	132027	TUBE/PIVOT INNER	4	4
19	134503	CHAIN/ROLLER #80 X 66	4	2
	134827	LINK/CONNECTOR	4	2
	134504	CHAIN/ROLLER #80 X 74	-	2
	134827	LINK/CONNECTOR	-	2
22	131892	SEAL/V-RING (Lithium Grease)	4	4
23	135135	IDLER ASSEMBLY/LEFT FRONT	1	1
	651526	SCREW/CAP HEX HEAD 3/4 X 6-3/4 (280 ft-lbs)	1	1
	079209	NUT/LOCK NYLON INSERT 3/4	1	1
	131609	NUT/SPIRALOCK™ 3/4	3	3
	046588	WASHER/FLAT 25/32	2	2
24	135136	IDLER ASSEMBLY/RIGHT FRONT	1	1
	651526	SCREW/CAP HEX HEAD 3/4 X 6-3/4 (280 ft-lbs)	1	1
	079209	NUT/LOCK NYLON INSERT 3/4	1	1
	131609	NUT/SPIRALOCK™ 3/4	3	3
	046588	WASHER/FLAT 25/32	2	2
25	131083	WHEEL/15 X 6 (YELLOW) (7.5 X 15 TIRE)	4	4
	122976	WHEEL/16.5 X 9.75 (YELLOW) (12 X 16.5 TIRE)	4	4
	079157	WHEEL/16.5 X 9.75 (GRAY) (12 X 16.5 TIRE)	4	4
	122978	WHEEL/15 X 13 (YELLOW) (29 X 12.5 X 15 TIRE)	4	4
	135465	WHEEL/16.5 X 8.25 (GRAY) (10 X 16.5 TIRE)	4	4
	134371	WHEEL/16.5 X 8.25 (YELLOW) (10 X 16.5 TIRE)	4	4
	134372	WHEEL/16.5 X 8.25 (YELLOW) (10 X 16.5 TIRE)	4	4
	128507	STEM/VALVE	4	4

a) For breakdown see "Section B" of this manual.



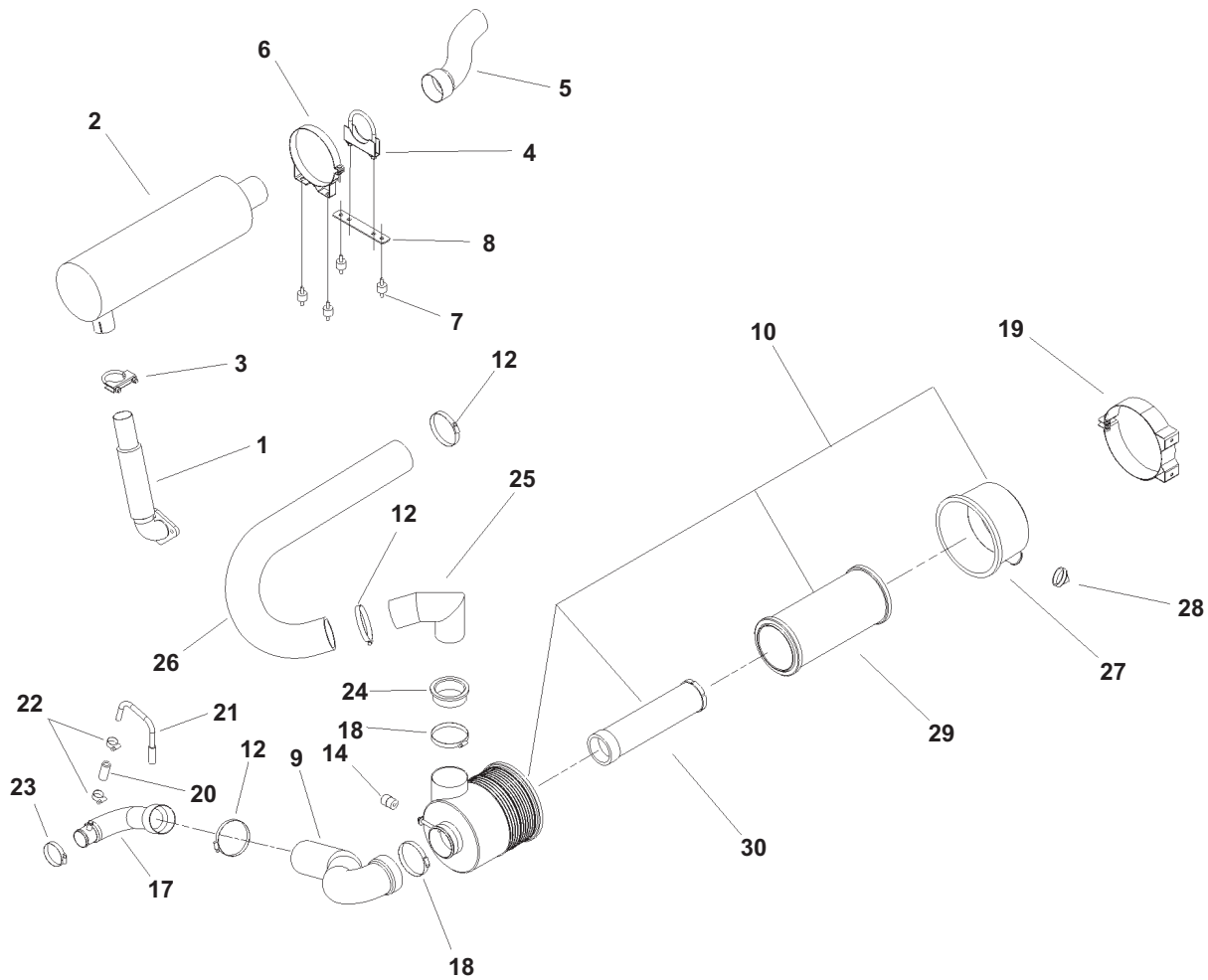
SL46/4835 SKID LOADERS - ENGINE

Ref. No.	Part No.	Description	Quantity 4635/SX	Quantity 46/4835SXT/DXT
1	134748	ENGINE/DEUTZ F3M1011F	1	-
	134749	ENGINE/DEUTZ BF3M1011F	-	1
2	139181	BRACKET/MOUNT RIGHT	1	1
	651378	SCREW/CAP HEX HEAD M14 X 35MM (108 ft-lbs) (Loctite® 242)	3	3
	134966	WASHER/FLAT 1/2 (Loctite® 242)	3	3
3	135407	BRACKET/MOUNT LEFT	1	1
	651378	SCREW/CAP HEX HEAD M14 X 35MM (108 ft-lbs) (Loctite® 242)	2	2
	134966	WASHER/FLAT 1/2	2	2
4	136063	COUPLING/FLYWHEEL	1	1
	656098	SCREW/CAP M8 X 20MM (Loctite® 242) (14 ft-lbs)	6	6
6	136056	HOUSING/FLYWHEEL	1	1
	656141	SCREW/CAP SOCKET HEAD M10 X 25MM (28 ft-lbs)	9	9
7	135425	ASSEMBLY/MOUNT	2	2
	651379	SCREW/CAP HEX HEAD 5/8 X 3-3/4 (170 ft-lbs)	2	2
	136601	NUT/HEX 5/8	2	2
8	078919	HOSE/FUEL	1	1
9	062023	CLAMP/HOSE #M5 (Do not Overtighten)	6	6
10	136107	FAN/17" BREEZA 10 BLADE (14 ft-lbs)	1	1
11	133074	FITTING/PIPE 1/4 (Pipe Thread Sealant)	2	2
12	076147	CLAMP/HOSE (Do Not Overtighten)	1	1
	656093	SCREW/CAP HEX HEAD M8 X 16MM	1	1
	656110	WASHER/LOCK	1	1
13	097076	HOSE/FUEL	1	1
14	138859b	STARTER	1	1
	133557a	STARTER/2.3 kW	1	1
15	132300	ALTERNATOR/ 14 V - 55 AMP	1	1
16	132989	BELT/ALTERNATOR 10MM X 1050MM	1	1
17	132023	FILTER/ENGINE OIL	1	1
18	132024	FILTER/FUEL	1	1
19	135234	BRACKET/FILTER	1	1
	656093	SCREW/CAP HEX HEAD M8 X 16MM (14 ft-lbs)	2	2
	656110	WASHER/LOCK M8	2	2
	650568	SCREW/CAP HEX HEAD 5/16 X 2 (13 ft-lbs)	2	2
	131842	NUT/SPIRALOCK™ 5/16	2	2
20	082339	LOOM/FLEX GUARD 18" (Cut length to fit on replacement)	1	1
21	074091	TIE/NYLON	1	1
22	135427	WASHER/SNUBBER	2	2

a) Engine serial numbers ~ 618097

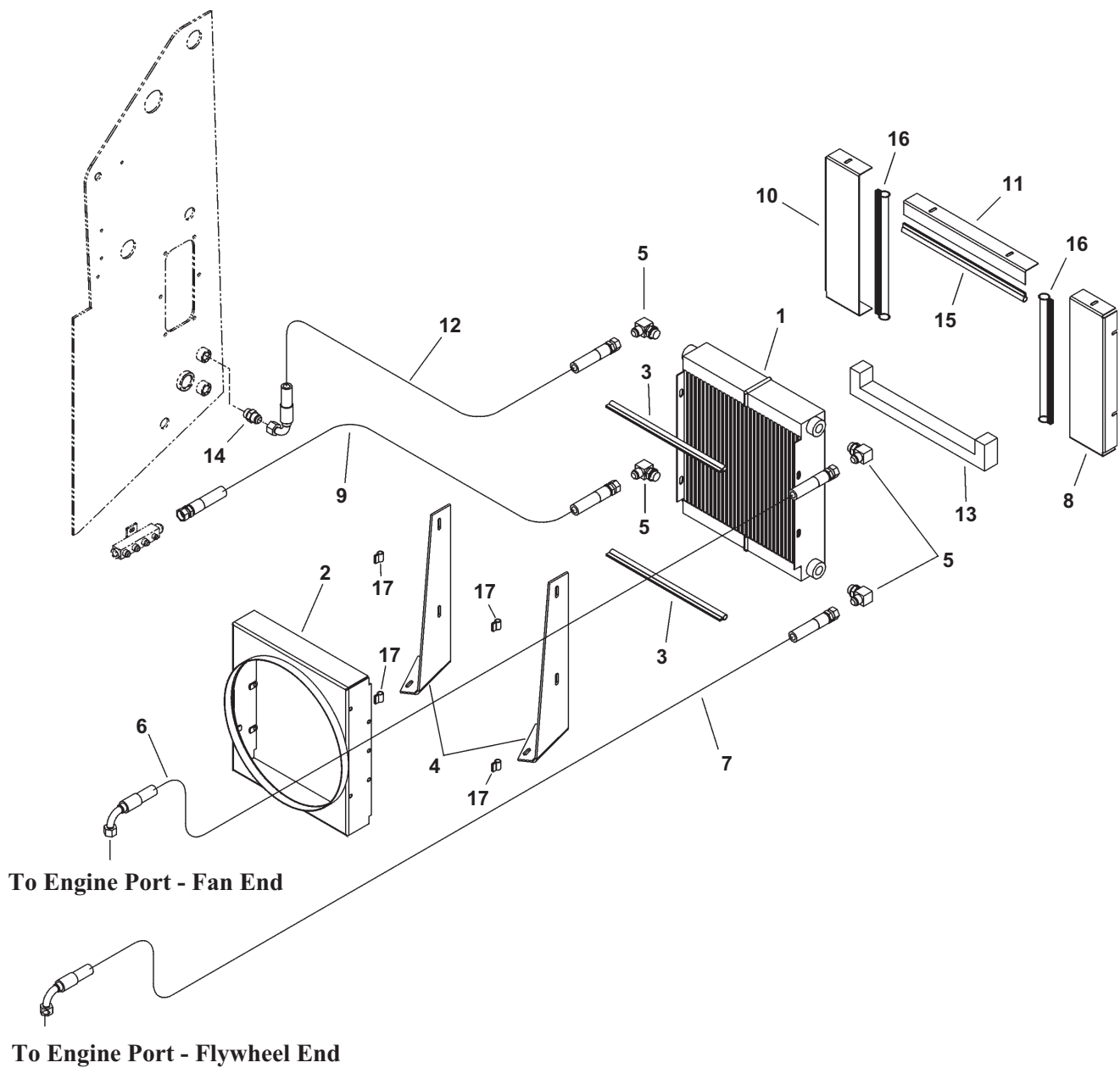
b) Engine serial numbers 618098 ~

ENGINE IDLE AND HIGH IDLE RPM CHART		
TYPE OF ENGINE	IDLE (RPM)	HIGH IDLE (RPM)
F3M1011F	1300 ± 100	2800 ± 50
BF3M1011F	1300 ± 100	2690 ± 50



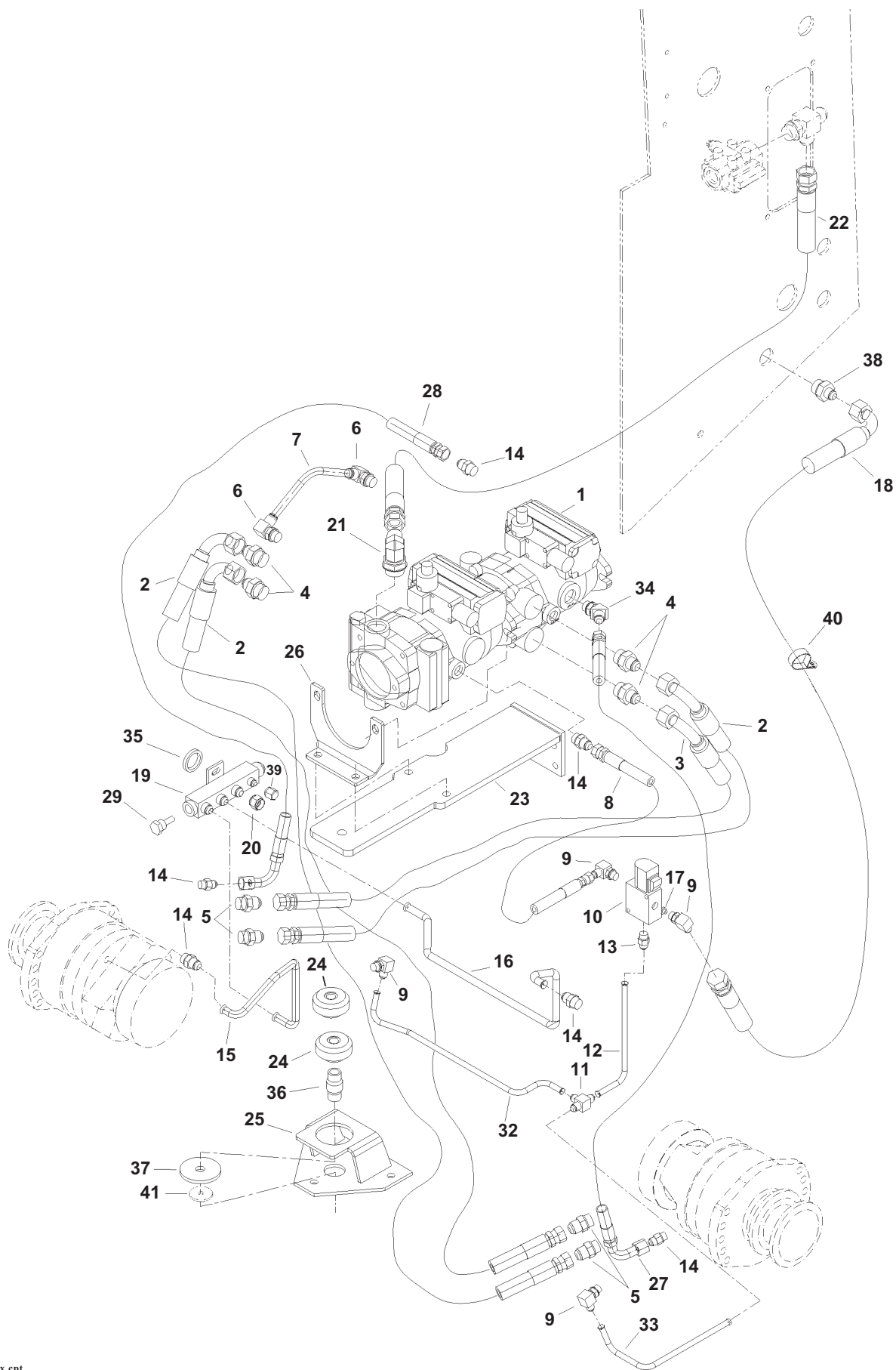
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SL46/4835 SKID LOADERS - AIR CLEANER & MUFFLER

Ref. No.	Part No.	Description	Quantity 4635/SX	Quantity 46/4835SXT/DXT
1	134491	PIPE/FLEXIBLE EXHAUST	1	-
	134685	PIPE/FLEXIBLE EXHAUST	-	1
2	134822	MUFFLER	1	-
	135086	MUFFLER	-	1
3	078931	CLAMP/MUFFLER (Do Not Overtighten)	1	1
4	127428	CLAMP/MUFFLER 2-1/2 (Do Not Overtighten)	1	-
	131951	CLAMP/MUFFLER 3" (Do Not Overtighten)	-	1
5	134691	PIPE/EXHAUST	1	-
	135087	PIPE/EXHAUST	-	1
6	078912	BAND/MOUNTING	1	1
7	131706	ISOLATOR	4	4
	131842	NUT/SPIRALOCK™ 5/16	8	8
8	131709	BAR	1	-
	132072	BAR/MUFFLER SUPPORT	-	1
9	135132	HOSE/INTAKE NA	1	-
	135167	HOSE/INTAKE TURBO	-	1
10	135131	FILTER ASSEMBLY/AIR CLEANER	1	1
12	087849	CLAMP/HOSE #52 (Do Not Overtighten)	3	3
14	078914	GAUGE/RESTRICTION	1	1
17	134642	PIPE/INTAKE	-	1
18	088937	CLAMP/HOSE #64 (Do Not Overtighten)	2	2
19	135157	CLAMP/FILTER	1	1
	650486	SCREW/CAP HEX HEAD 5/16 X 3/4	2	2
	131842	NUT/SPIRALOCK™ 5/16	2	2
20	135262	HOSE/COUPLING 1/2	-	1
21	135259	TUBE/INTAKE	-	1
22	095955	CLAMP/HOSE #10	-	2
23	061166	CLAMP/HOSE #36	-	1
24	135377	SLEEVE/REDUCER	1	1
25	135372	TUBE/AIR CLEANER	1	1
26	135384	HOSE/AIR INTAKE	1	1
27	135261	ASSEMBLY/COVER	1	1
28	135263	EJECTOR/DUST	1	1
29	L99453	ELEMENT/AIR	1	1
30	L99967	FILTER/SAFETY	1	1



SL46/4835 SKID LOADERS - OIL COOLER

Ref. No.	Part No.	Description	Quantity 4635/SX	Quantity 46/4835SXT/DXT
1	131059	COOLER/STACKED	1	-
	131863	COOLER/STACKED	-	1
	076588	SCREW/FLANGE 3/8 X 3/4	4	4
2	135108	ASSEMBLY/SHROUD	1	-
	135119	ASSEMBLY/SHROUD	-	1
	076588	SCREW/FLANGE 3/8 X 3/4	6	6
3	132270	SEAL/SHROUD	2	-
	132271	SEAL/SHROUD	-	2
4	135993	SUPPORT/SHROUD	2	2
	650453	SCREW/CAP HEX HEAD 1/2 X 1-1/2	4	4
	134966	WASHER/HEAT TREATED	4	4
	134853	NUT/SPIRALOCK™ 1/2	4	4
5	055005	FITTING/90° SAE12 X JIC12	4	4
6	137018	HOSE/MEDIUM PRESSURE 3/4 X 21	1	1
7	134709	HOSE/MEDIUM PRESSURE 3/4 X 39	1	1
8	132035	SHROUD/LEFT	1	-
	132038	SHROUD/LEFT	-	1
	131842	NUT/SPIRALOCK™ 5/16	3	3
9	135025	HOSE/MEDIUM PRESSURE 3/4 X 36	1	1
10	132036	SHROUD/RIGHT	1	-
	132039	SHROUD/RIGHT	-	1
	131842	NUT/SPIRALOCK™ 5/16	3	3
11	132037	SHROUD/CENTER	1	-
	132040	SHROUD/CENTER	-	1
	131842	NUT/SPIRALOCK™ 5/16	2	2
12	134710	HOSE/MEDIUM PRESSURE 3/4 X 14	1	1
13	135182	PAD/COOLER	1	-
	135183	PAD/COOLER	-	1
14	072587	FITTING/STRAIGHT SAE12 X JIC12	1	1
15	135383	SEAL/SHROUD 19"	1	-
	127556	SEAL/SHROUD 22"	-	1
16	122348	SEAL/SHROUD 16-5/8"	2	2
17	135385	SEAL/SHROUD 1"	4	4



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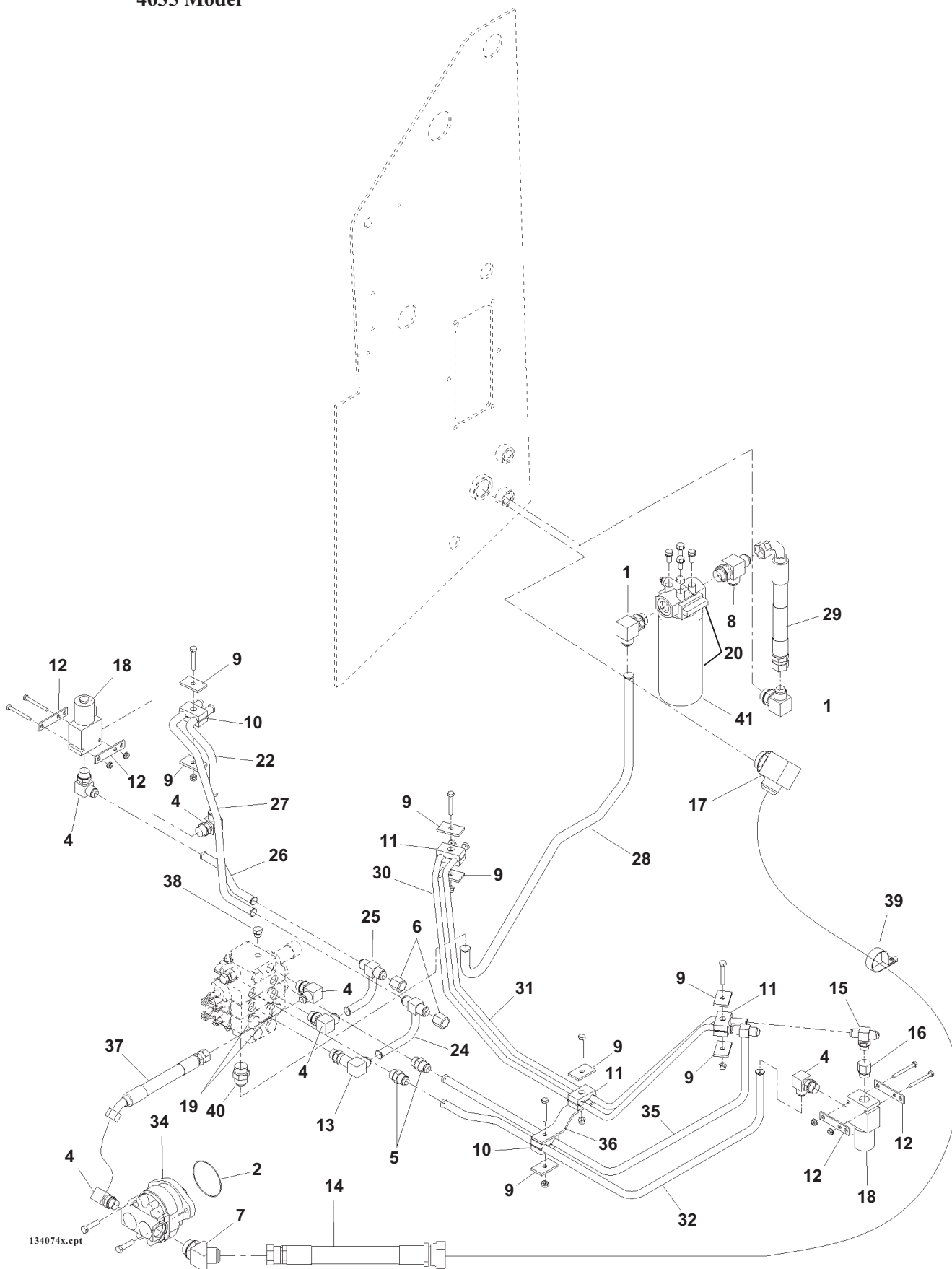
SL46/4835 SKID LOADERS - HYDROSTATIC

Ref. No.	Part No.	Description	Quantity 4635	Quantity 4835
1	136387a	PUMP/TANDEM 2.48 SERVO	1	1
	650453	SCREW/CAP HEX HEAD 1/2 X 1-1/2 (Loctite® 242) (55 ft-lbs)	2	2
	134966	WASHER/FLAT	2	2
2	135113	HOSE/VERY HIGH PRESSURE 5/8 X 25-1/2	3	3
3	135114	HOSE/VERY HIGH PRESSURE 5/8 X 26-1/2	1	1
4	131493b	FITTING/STRAIGHT SAE12 X FF10	4	4
5	131492b	FITTING/STRAIGHT SAE10 X FF10	4	4
6	054816	FITTING/90° SAE08 X JIC08	2	2
7	122641	TUBE/CHARGE	1	1
8	135017	HOSE/MEDIUM PRESSURE 3/8 X 16	1	1
9	068938	FITTING/90° SAE06 X JIC06	4	4
10	129063a	VALVE/SOLENOID	1	1
	650706	SCREW/CAP HEX HEAD 1/4 X 2	2	2
	071401	NUT/LOCK NYLON INSERT 1/4	2	2
	135432	WASHER/STAR 1/4	1	1
11	087393	FITTING/TEE	1	1
12	134649	TUBE/BRAKE	1	1
13	054994	FITTING/STRAIGHT SAE06 X JIC06	1	1
14	054626	FITTING/STRAIGHT SAE08 X JIC08	6	6
15	135272	TUBE/MOTOR DRAIN RIGHT	1	1
16	134645	TUBE/MOTOR DRAIN LEFT	1	1
17	129301	ORIFICE 5/8 DIAMETER	1	1
18	136293	HOSE/MEDIUM PRESSURE 3/8 X 60	1	1
19	131571	MANIFOLD	1	1
	067847	NUT/LOCK NYLON INSERT 3/8	1	1
	654006	WASHER/FLAT 3/8	1	1
20	076879	CAP/37° FLARE 3/4	1	1
21	121684	FITTING/90° SAE16 X JIC12	1	1
22	131683	HOSE/MEDIUM PRESSURE 3/4 X 68	1	1
23	135451	ASSEMBLY/SUPPORT	1	1
	650495	SCREW/CAP HEX HEAD 1/2 X 1-1/4 (55 ft-lbs)	4	4
	656188	SCREW/CAP HEX HEAD M10 (Loctite® 242) (28 ft-lbs)	2	2
	134853	NUT/SPIRALOCK™ 1/2	2	2
24	136467	ASSEMBLY/MOUNT	2	2
	651379	SCREW/CAP HEX HEAD 5/8 X 3-3/4 (170 ft-lbs)	1	1
	136601	NUT/HEX 5/8	1	1
25	135436	MOUNT ASSEMBLY/PUMP	1	-
	135440	MOUNT ASSEMBLY/PUMP	-	1
	650495	SCREW/CAP HEX HEAD 1/2 X 1-1/4 (Loctite® 242) (55 ft-lbs)	3	3
	134853	NUT/SPIRALOCK™ 1/2	3	3
26	135448	SUPPORT/PUMP	1	1
	650453	SCREW/CAP HEX HEAD 1/2 X 1-1/2 (Loctite® 242) (55 ft-lbs)	2	2
	134966	WASHER/FLAT HEAT TREATED	2	2
27	135284	HOSE/MEDIUM PRESSURE 1/2 X 23	1	1
28	132053	HOSE/MEDIUM PRESSURE 1/2 X 17	1	1
29	132049	TEMPERATURE SWITCH	1	1
32	134647	TUBE/BRAKE RIGHT	1	1
33	134648	TUBE/BRAKE LEFT	1	1
34	076880	FITTING/45° SAE08 X JIC08	1	1
35	135387	SPACER/MANIFOLD	1	1
36	136101	TUBE/INNER MOUNT	1	1
37	135427	WASHER/SNUBBER	1	1
38	088046	FITTING/STRAIGHT SAE12 X JIC08	1	1
39	080556	CAP/37° FLARE 9/16	1	1
40	128007	CLAMP/TUBE	1	1
41	135773	WASHER/FLAT 5/8	1	1

a) For breakdown see "Section B" of this manual. b) For #10 Face Seal O-Ring, order part number 135124.

PRESSURE SETTINGS	AMOUNT OF PRESSURE
CHARGE PRESSURE	250-300 PSI @ Full Throttle (17-21 bar)
TANDEM RELIEF	5500 PSI (379 bar)

4635 Model

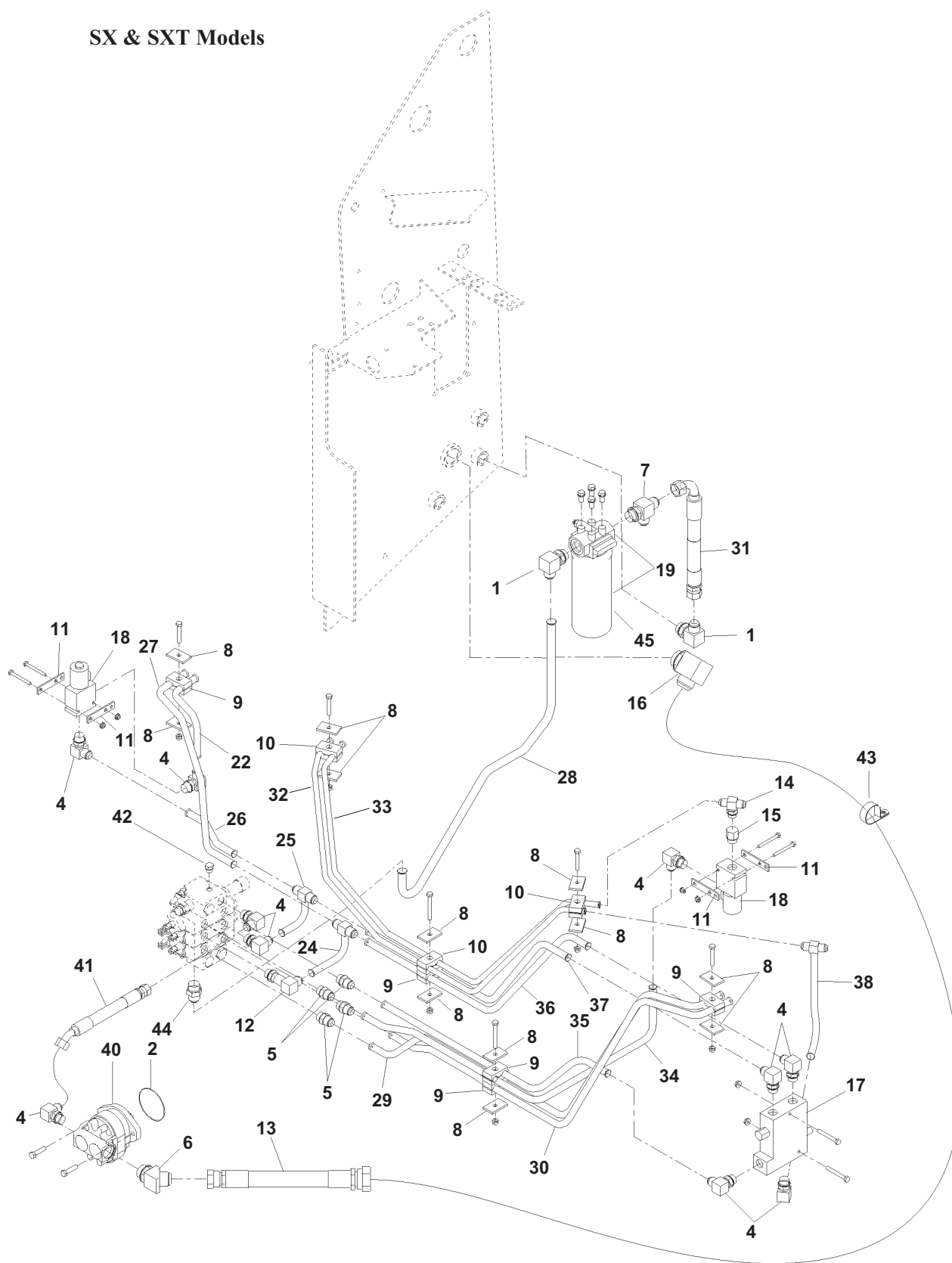


Ref. No.	Part No.	Description	Quantity 4635
1	055005	FITTING/90° SAE12 X JIC12	2
2	061574	O-RING	1
4	067761	FITTING/90° SAE10 X JIC10	6
5	072580	FITTING/STRAIGHT SAE10 X JIC10	2
6	075236	CAP/37° 7/8	2
7	079029	FITTING/45° SAE16 X JIC16	1
8	079092	FITTING/TEE SAE12 X JIC12 X JIC12	1
9	079098	PLATE/TWIN COVER	8
	650568	SCREW/CAP HEX HEAD 5/16 X 2 (Do Not Overtighten)	5
	064260	NUT/LOCK NYLON INSERT 5/16 (Do Not Overtighten)	5
10	079126	CLAMP/TUBE 5/8 (PAIR)	2
11	088904	CLAMP/TUBE 1/2	3
12	135331	STRAP	4
13	135139	FITTING/90° SAE10 X JIC10	1
14	114415	HOSE/SUCTION 1 X 80	1
15	122340	FITTING/TEE JIC08 X SAE08 X JIC08	1
16	122899	FITTING/STRAIGHT SAE10 X SAF08	1
17	127349	FITTING/90° SAE20 X JIC20	1
18	129314a	VALVE/SOLENOID	2
	650449	SCREW/CAP HEX HEAD 1/4 X 2-1/2	4
	134588	NUT/SPIRALOCK™ 1/4	4
	135432	WASHER/STAR 1/4	2
19	131577	PLUG SAE10	2
20	131838	FILTER ASSEMBLY/HYDRAULIC	1
	651041	SCREW/MACHINE HEX WASHER HEAD 3/8 X 3/4	4
22	134535	TUBE/TILT	1
24	134613	TUBE/TILT	1
25	134614	TUBE/TILT	1
26	134615	TUBE/TILT SOLENOID	1
27	134616	TUBE/TILT	1
28	135297	TUBE/RETURN	1
29	137018	HOSE/MEDIUM PRESSURE 3/4 X 21	1
30	134793	TUBE/LIFT FRONT	1
31	134794	TUBE/LIFT REAR	1
32	134830	TUBE/LIFT	1
34	134878a	PUMP/GEAR 1.77	1
	650491	SCREW/CAP HEX HEAD 3/8 X 1-1/4 (Loctite® 242)	2
35	134923	TUBE/LIFT	1
36	134980	BRACE	1
37	135032	HOSE/MEDIUM PRESSURE 5/8 X 26	1
38	122778	PLUG 9/16	1
39	089001	CLAMP	1
	650490	SCREW/CAP HEX HEAD 3/8 X 1	1
	134852	NUT/SPIRALOCK™ 3/8	1
40	072587	STRAIGHT/FITTING SAE12 X JIC12	1
41	074830	FILTER/HYDRAULIC	1

a) For breakdown see "Section B" of this manual.

PRESSURE SETTINGS	AMOUNT OF PRESSURE
CONTROL VALVE RELIEF	2750±50 PSI @ Full Throttle (190±4 bar)

SX & SXT Models



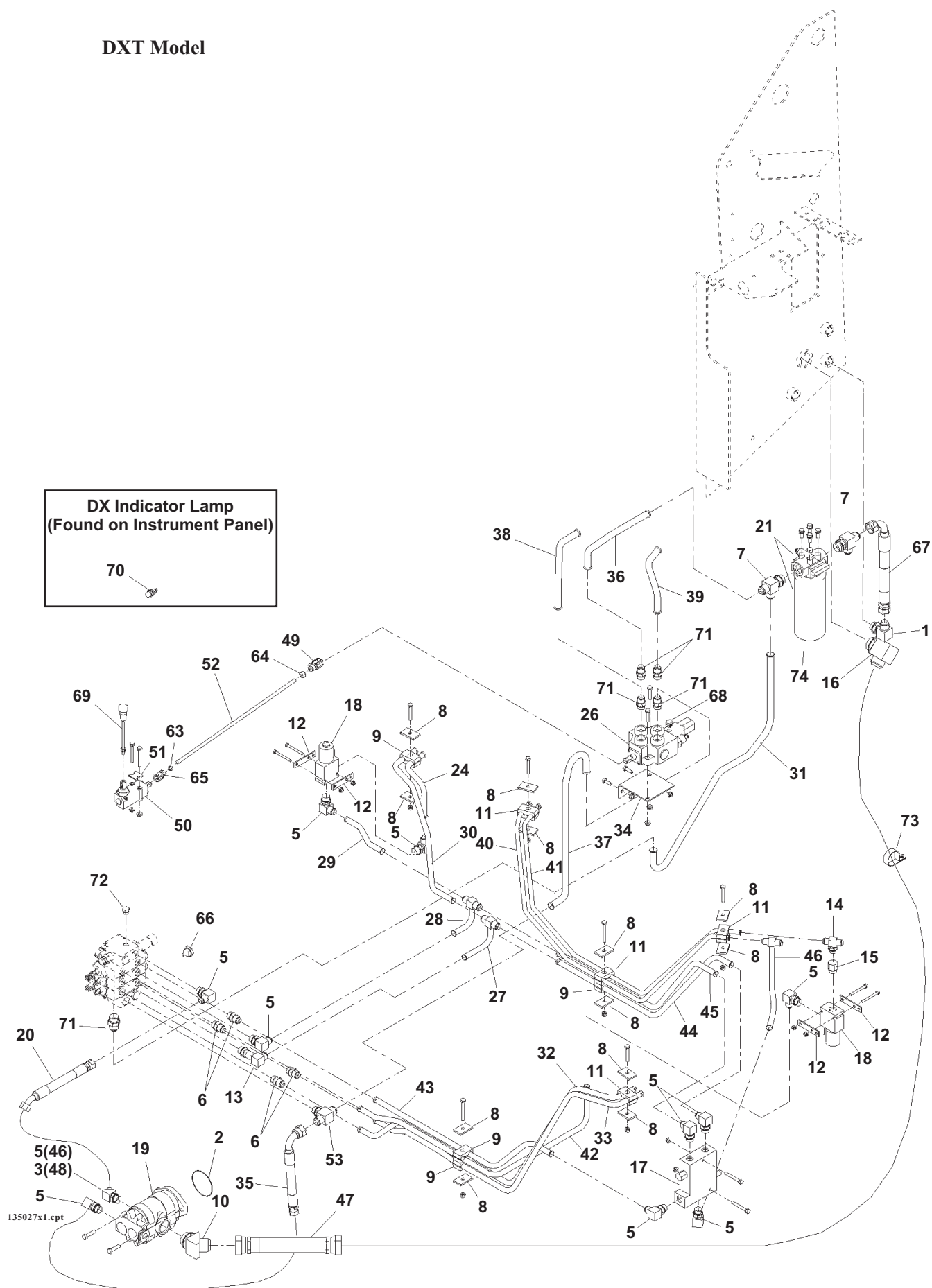
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Ref. No.	Part No.	Description	Quantity 46/4835SX/SXT
1	055005	FITTING/90° SAE12 X JIC12	2
2	061574	O-RING	1
4	067761	FITTING/90° SAE10 X JIC10	10
5	072580	FITTING/STRAIGHT SAE10 X JIC10	4
6	079029	FITTING/45° SAE16 X JIC16	1
7	079092	FITTING/TEE SAE12 X JIC12 X JIC12	1
8	079098	PLATE/TWIN COVER	12
	650568	SCREW/CAP HEX HEAD 5/16 X 2 (Do Not Overtighten)	4
	650833	SCREW/CAP HEX HEAD 5/16 X 3 (Do Not Overtighten)	2
	064260	NUT/LOCK NYLON INSERT 5/16 (Do Not Overtighten)	6
9	079126	CLAMP/TUBE 5/8	5
10	088904	CLAMP/TUBE 1/2	3
11	135331	STRAP	4
12	135139	FITTING/90° SAE10 X JIC10	1
13	114415	HOSE/SUCTION 1 X 80	1
14	122340	FITTING/TEE JIC08 X SAE08 X JIC08	1
15	122899	FITTING/STRAIGHT SAE10 X SAF08	1
16	127349	FITTING/90° SAE20 X JIC20	1
17	135367a	VALVE/SELF LEVEL	1
	650733	SCREW/CAP HEX HEAD 5/16 X 2-1/2	2
	131842	NUT/SPIRALOCK™ 5/16	2
18	129314a	VALVE/SOLENOID	2
	650449	SCREW/CAP HEX HEAD 1/4 X 2-1/2	4
	134588	NUT/SPIRALOCK™ 1/4	4
	135432	WASHER/STAR 1/4	2
19	131838	FILTER ASSEMBLY/HYDRAULIC	1
	651041	SCREW/MACHINE HEX WASHER HEAD 3/8 X 3/4	4
22	134535	TUBE/TILT	1
24	134613	TUBE/TILT	1
25	134614	TUBE/TILT	1
26	134615	TUBE/TILT SOLENOID	1
27	134616	TUBE/TILT	1
28	135297	TUBE/RETURN	1
29	134621	TUBE/AUXILIARY FRONT	1
30	134622	TUBE/AUXILIARY REAR	1
31	137018	HOSE/MEDIUM PRESSURE 3/4 X 21	1
32	134793	TUBE/LIFT FRONT	1
33	134794	TUBE/LIFT REAR	1
34	134830	TUBE/LIFT	1
35	134831	TUBE/LIFT	1
36	134832	TUBE/TILT	1
37	134833	TUBE/TILT	1
38	134834	TUBE/TILT REAR	1
40	134878a	PUMP/GEAR 1.77	1
	650491	SCREW/CAP HEX HEAD 3/8 X 1-1/4 (Loctite® 242)	2
41	135032	HOSE/MEDIUM PRESSURE 5/8 X 26	1
42	122778	PLUG 9/16	1
43	089001	CLAMP	1
	650490	SCREW/CAP HEX HEAD 3/8 X 1	1
	134852	NUT/SPIRALOCK™ 3/8	1
44	072587	STRAIGHT/FITTING SAE12 X JIC12	1
45	074830	FILTER/HYDRAULIC	1

a) For breakdown see "Section B" of this manual.

PRESSURE SETTINGS	AMOUNT OF PRESSURE
CONTROL VALVE RELIEF	2750±50 PSI @ Full Throttle (190±4 bar)

DXT Model



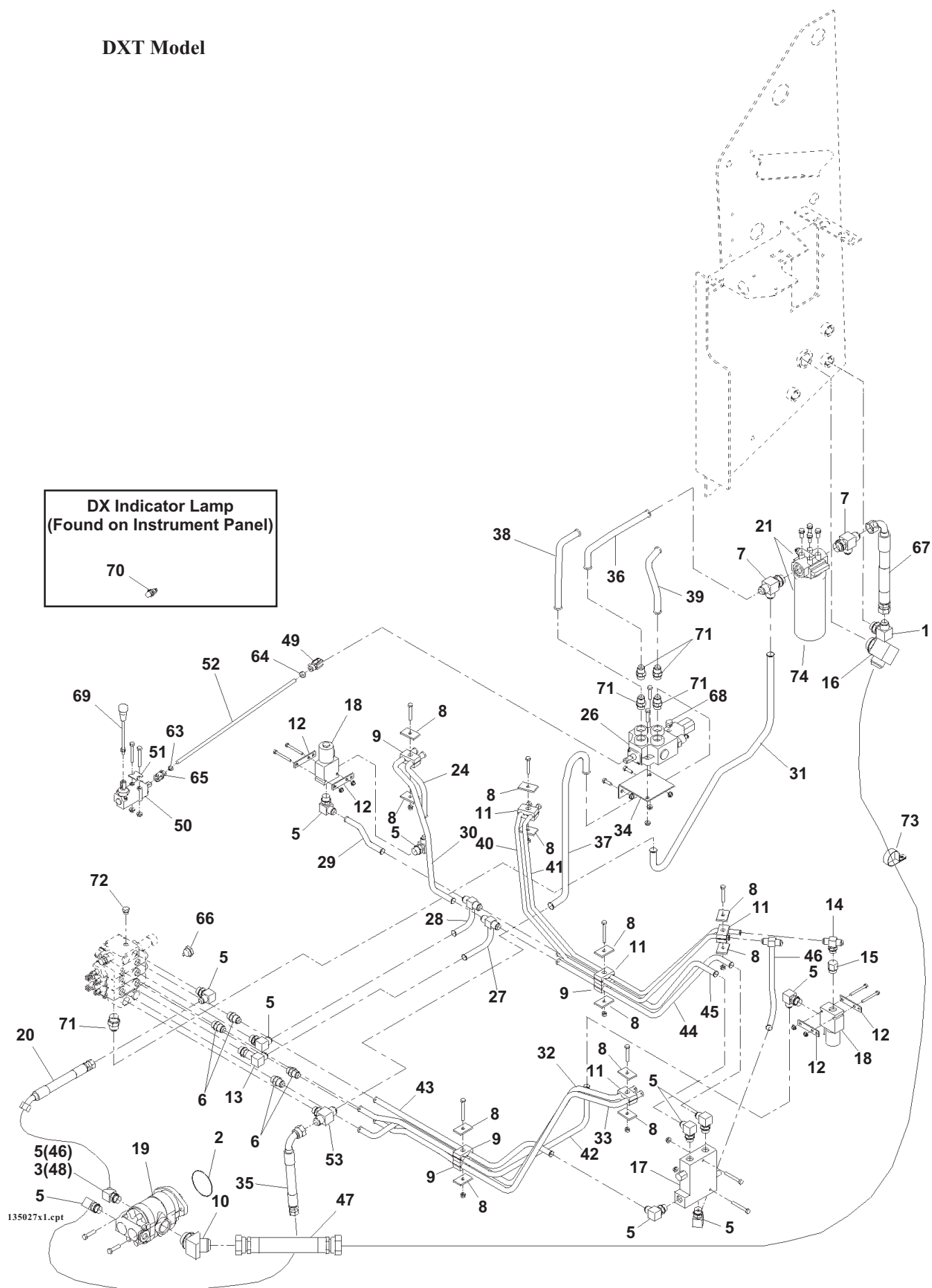
Ref. No.	Part No.	Description	Quantity 4635DXT	Quantity 4835DXT
1	055005	FITTING/90° SAE12 X JIC12	1	1
2	061574	O-RING	1	1
3	062397	FITTING/45° SAE10 X JIC10	-	1
5	067761	FITTING/90° SAE10 X JIC10	11	10
6	072580	FITTING/STRAIGHT SAE10 X JIC10	4	4
7	079092	FITTING/TEE SAE12 X JIC12 X JIC12	2	2
8	079098	PLATE/TWIN COVER	12	12
	650568	SCREW/CAP HEX HEAD 5/16 X 2 (Do Not Overtighten)	4	4
	650833	SCREW/CAP HEX HEAD 5/16 X 3 (Do Not Overtighten)	2	2
	064260	NUT/LOCK NYLON INSERT 5/16 (Do Not Overtighten)	6	6
9	079126	CLAMP/TUBE 5/8	5	5
10	079288	FITTING/45° SAE20 X JIC20	1	1
11	088904	CLAMP/TUBE 1/2	3	3
12	135331	STRAP	4	4
13	135139	FITTING/90° SAE10 X JIC10	1	1
14	122340	FITTING/TEE JIC08 X SAE08 X JIC08	1	1
15	122899	FITTING/STRAIGHT SAE10 X SAF08	1	1
16	127349	FITTING/90° SAE20 X JIC20	1	1
17	135367a	VALVE/SELF LEVEL	1	1
	650733	SCREW/CAP HEX HEAD 5/16 X 2-1/2	2	2
	131842	NUT/SPIRALOCK™ 5/16	2	2
18	129314a	VALVE/SOLENOID	2	2
	650449	SCREW/CAP HEX HEAD 1/4 X 2-1/2	4	4
	134588	NUT/SPIRALOCK™ 1/4	4	4
	135432	WASHER/STAR 1/4	2	2
19	129706a	PUMP/GEAR DOUBLE 1.77/1.02	1	1
	650491	SCREW/CAP HEX HEAD 3/8 X 1-1/4 (Loctite® 242)	2	2
20	135032	HOSE/MEDIUM PRESSURE 5/8 X 26	1	1
21	131838	FILTER ASSEMBLY/HYDRAULIC	1	1
	651041	SCREW/MACHINE HEX WASHER HEAD 3/8 X 3/4	4	4
24	134535	TUBE/TILT	1	1
26	134599a	VALVE/DX	1	1
	650577	SCREW/CAP HEX HEAD 5/16 X 1-1/2	2	2
	131842	NUT/SPIRALOCK™ 5/16	2	2
27	134613	TUBE/TILT	1	1
28	134614	TUBE/TILT	1	1
29	134615	TUBE/TILT SOLENOID	1	1
30	134616	TUBE/TILT	1	1
31	135297	TUBE/RETURN	1	1
32	134621	TUBE/AUXILIARY FRONT	1	1
33	134622	TUBE/AUXILIARY REAR	1	1

a) For breakdown see "Section B" of this manual.

Parts List Continued on Next Page

PRESSURE SETTINGS	AMOUNT OF PRESSURE
CONTROL VALVE RELIEF	2750±50 PSI @ Full Throttle (190±4 bar)
HIGH FLOW RELIEF	2500±50 PSI @ Full Throttle (172±4 bar)

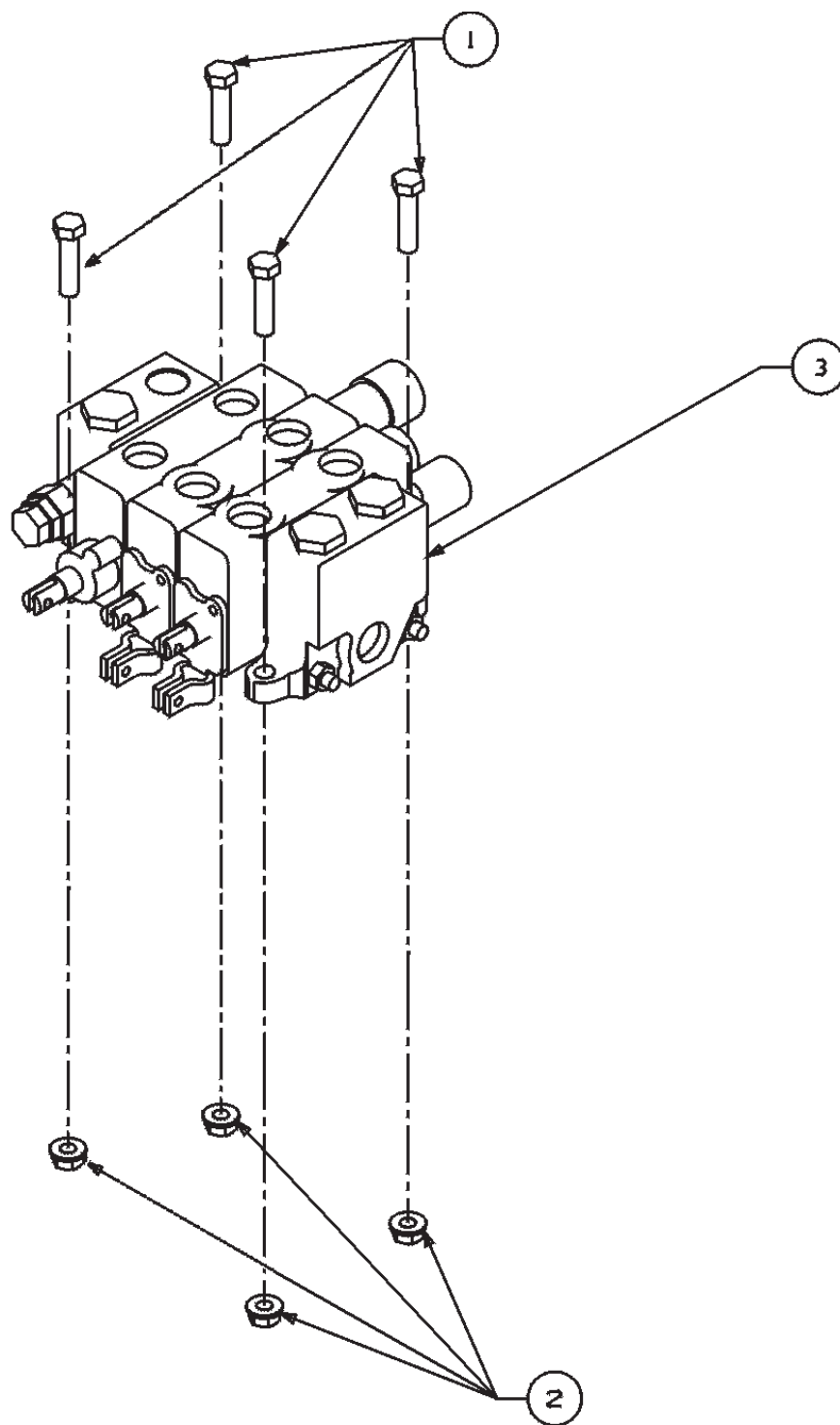
DXT Model



Ref. No.	Part No.	Description	Quantity 4635DXT	Quantity 4835DXT
<i>(continued from previous page)</i>				
34	134643	BRACKET/DX VALVE	1	1
	650487	SCREW/CAP HEX HEAD 5/16 X 1	2	2
	131842	NUT/SPIRALOCK™ 5/16	2	2
35	134724	HOSE/MEDIUM PRESSURE 5/8 X 29	1	1
36	134774	TUBE/DX OUTLET	1	1
37	134775	TUBE/DX INLET	1	1
38	134776	TUBE/DX	1	1
39	134777	TUBE/DX	1	1
40	134793	TUBE/LIFT FRONT	1	1
41	134794	TUBE/LIFT REAR	1	1
42	134830	TUBE/LIFT	1	1
43	134831	TUBE/LIFT	1	1
44	134832	TUBE/TILT	1	1
45	134833	TUBE/TILT	1	1
46	134834	TUBE/TILT REAR	1	1
47	134837	HOSE/SUCTION 1-1/4 x 80	1	1
49	134879	CLEVIS/M10	1	1
50	134988	BOX/LEVER PIVOT	1	1
	650733	SCREW/CAP HEX HEAD 5/16 X 2-1/2	2	2
	131842	NUT/SPIRALOCK™ 5/16	2	2
51	135007	SPACER	1	1
52	135009	ROD/CONTROL	1	-
	135030	ROD/CONTROL	-	1
53	135018	FITTING/TEE SAE10 x JIC12	1	1
63	656048	NUT/HEX M8	1	1
64	656049	NUT/HEX M10	1	1
65	134880	CLEVIS/M8	1	1
66	132213	PLUG/POWER BEYOND	1	1
67	137018	HOSE/MEDIUM PRESSURE 3/4 X 21	1	1
68	135031	SWITCH/MICRO	1	1
69	134991	LEVER/HAND	1	1
70	135179	LAMP ASSEMBLY/INDICATOR	1	1
71	072587	FITTING/STRAIGHT SAE12 X JIC12	5	5
72	122778	PLUG 91/6	1	1
73	089001	CLAMP	1	1
	650490	SCREW/CAP HEX HEAD 3/8 X 1	1	1
	134852	NUT/SPIRALOCK™ 3/8	1	1
74	074830	FILTER/HYDRAULIC	1	1

PRESSURE SETTINGS	AMOUNT OF PRESSURE
CONTROL VALVE RELIEF	2750±50 PSI @ Full Throttle (190±4 bar)
HIGH FLOW RELIEF	2500±50 PSI @ Full Throttle (172±4 bar)

Main Control Valve - T-Bar and Dual Hand



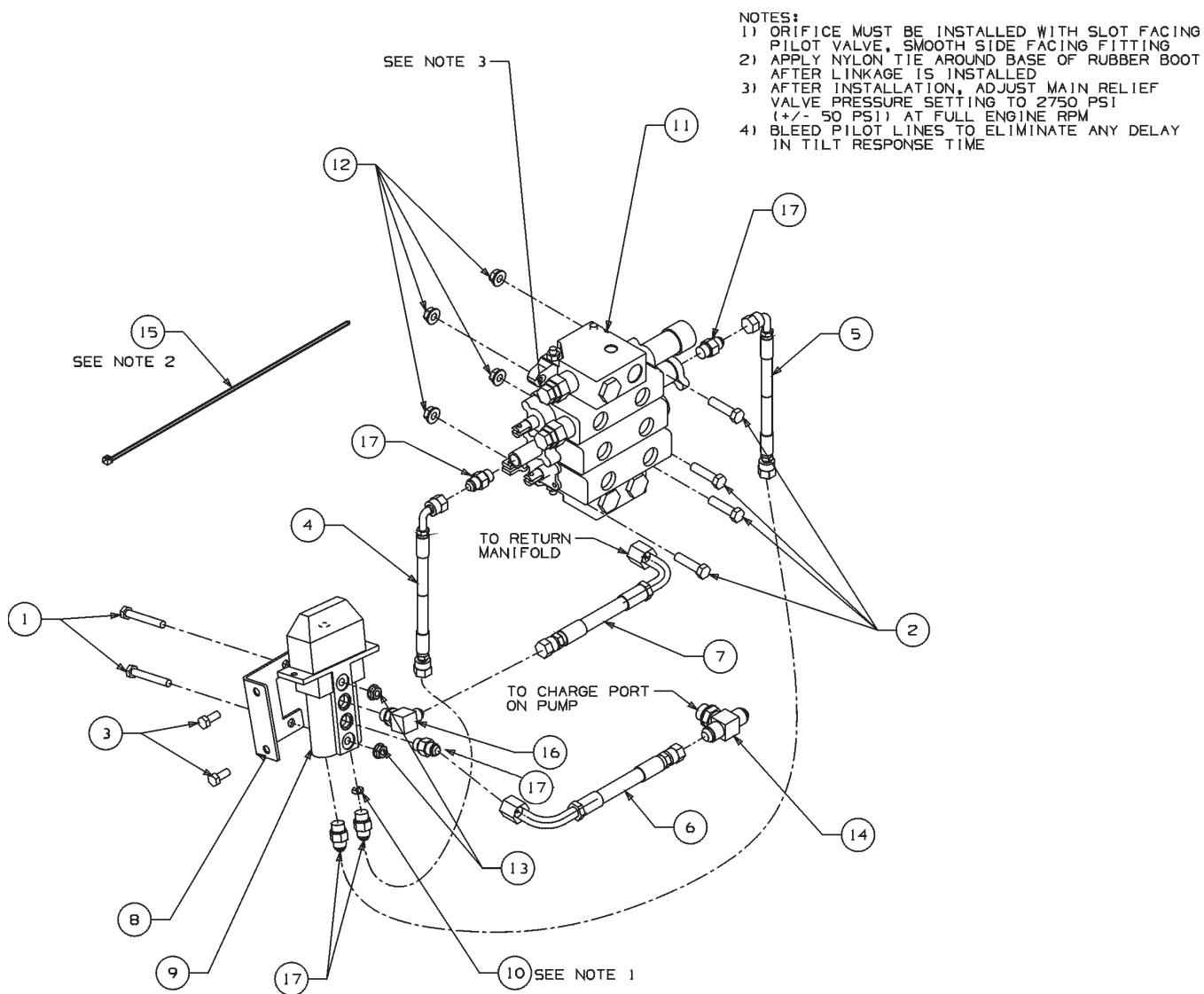
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SL46/4835 SKID LOADERS - HYDRAULICS - CHASSIS

Ref. No.	Part No.	Description	Quantity T-Bar	Quantity Dual Hand
1	650490	SCREW/CAP 3/8 X 1	4	4
2	134852	NUT/SPIRALOCK™ 3/8	4	4
3	132210a	VALVE/3-SPOOL	1	-
	132692a	VALVE/3-SPOOL	-	1

a) For breakdown see "Section B" of this manual.

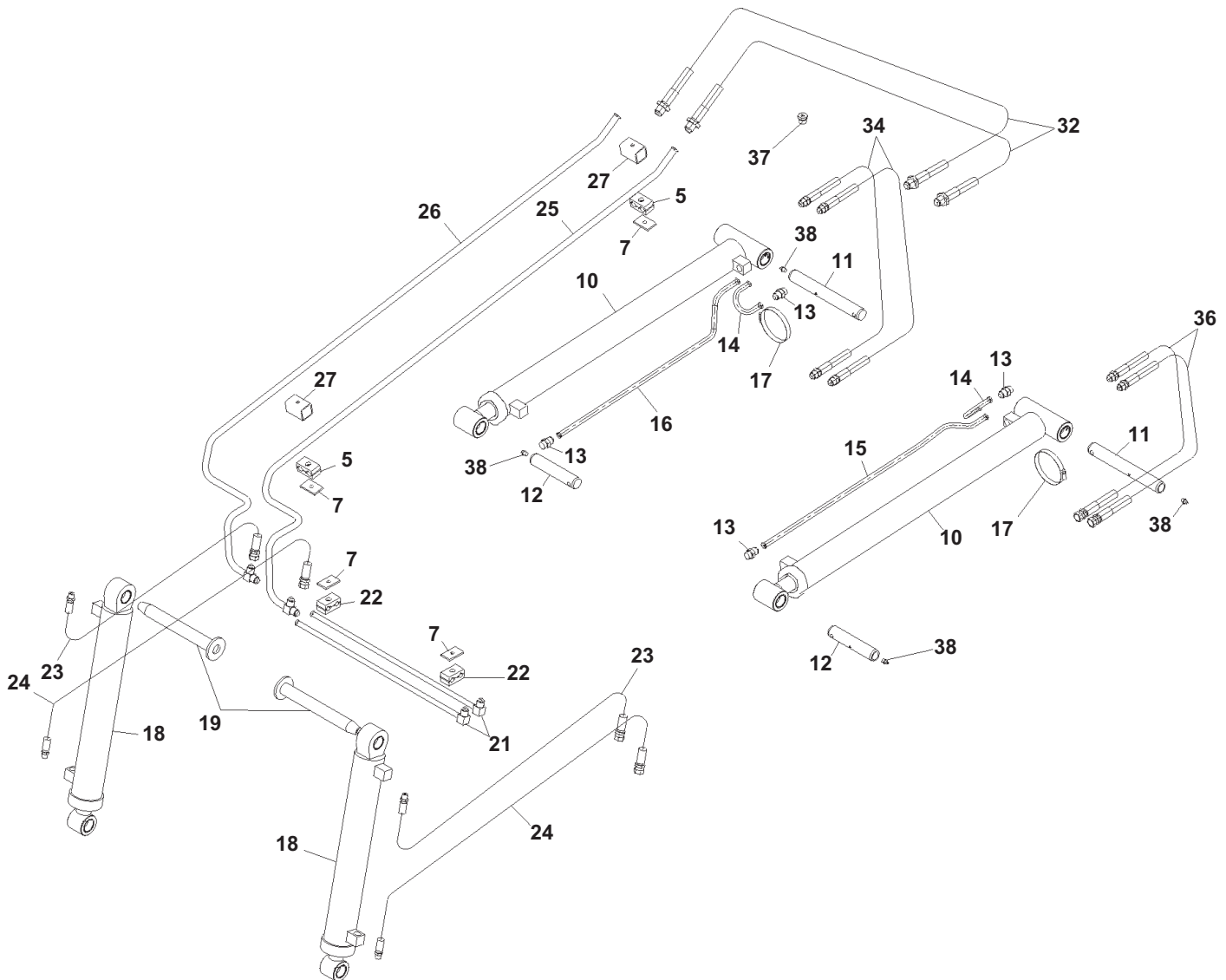
Main Control Valve - Hand and Foot



Ref. No.	Part No.	Description	Quantity 46/4835
1	650568	SCREW/CAP 5/16 X 2	2
2	650490	SCREW/CAP 3/8 X 1	4
3	650486	SCREW/CAP 5/16 X 3/4	2
4	136151	HOSE/MEDIUM PRESSURE 1/4 X 36	1
5	136150	HOSE/MEDIUM PRESSURE 1/4 X 47	1
6	136149	HOSE/MEDIUM PRESSURE 3/8 X 28	1
7	136148	HOSE/MEDIUM PRESSURE 3/8 X 25	1
8	136143	ASSEMBLY/BRACKET	1
9	137291	VALVE/PILOT CONTROL	1
10	136072	PLATE/ORIFICE	1
11	136054a	VALVE/CONTROL	1
12	134852	NUT/SPIRALOCK™ 3/8	4
13	131842	NUT/SPIRALOCK™ 5/16	2
14	122340	FITTING/TEE JIC08 X SAE08 X JIC08	1
15	074091	TIE/NYLON	1
16	068938	FITTING/90° SAE06 X JIC06	1
17	054994	FITTING/STRAIGHT SAE06 X JIC06	5

a) For breakdown see "Section B" in this manual.

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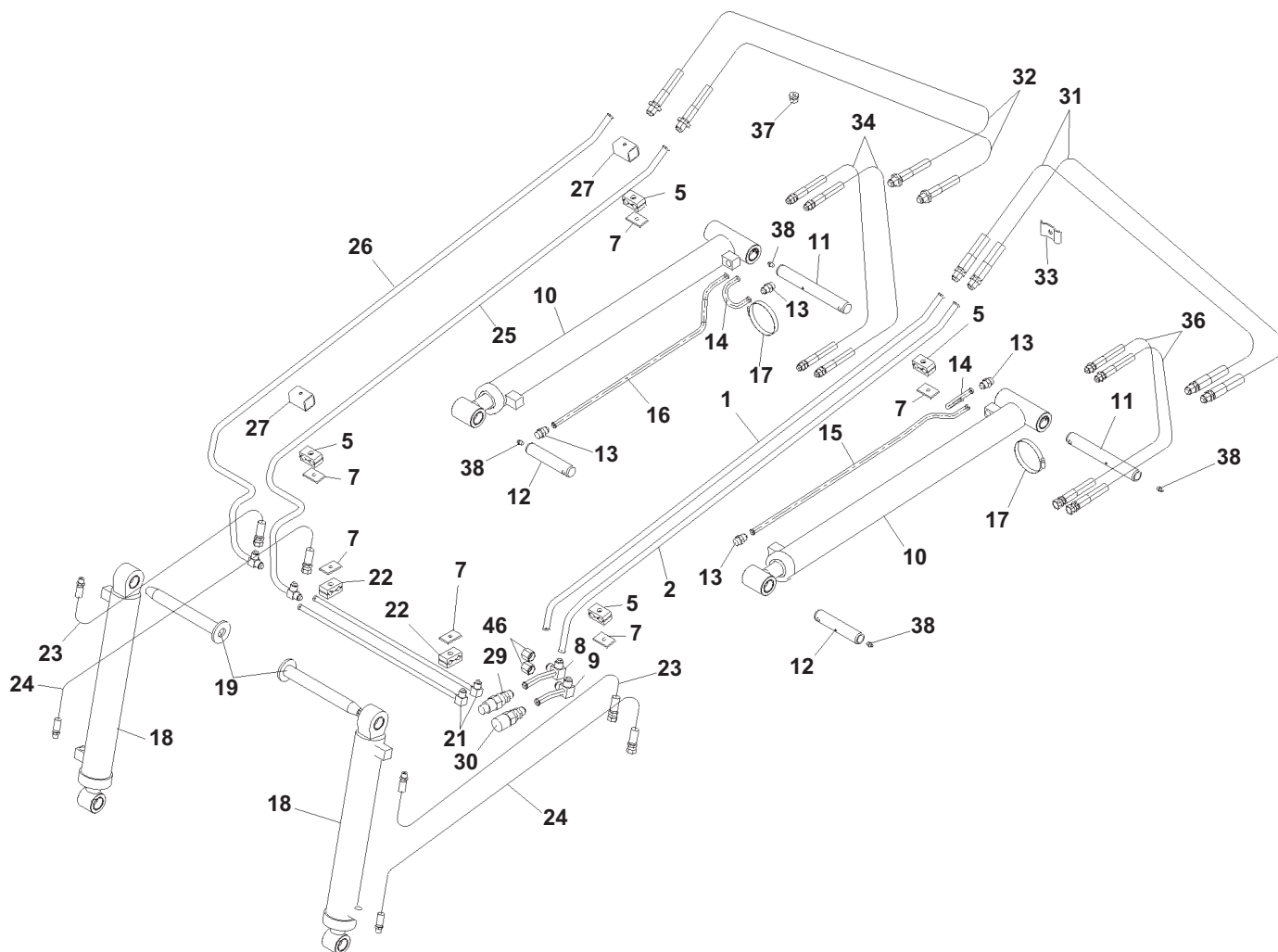


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Ref. No.	Part No.	Description	Quantity 4635
5	079126	CLAMP/TUBE 5/8 (PAIR)	2
7	079098	PLATE/TWIN COVER	4
	650545	SCREW/CAP HEX HEAD 5/16 X 1-1/4 (Do Not Overtighten)	2
	650547	SCREW/CAP HEX HEAD 5/16 X 3-1/2 (Do Not Overtighten)	2
10	134368a	CYLINDER/LIFT	2
11	134523	PIN/LIFT CYLINDER (Lithium Grease)	2
	650818	SCREW/CAP HEX HEAD 3/8 X 3	2
	067847	NUT/LOCK NYLON INSERT 3/8	2
12	134522	PIN/LIFT CYLINDER (Lithium Grease)	2
	650535	SCREW/CAP HEX HEAD 3/8 X 2-1/4	2
	067847	NUT/LOCK NYLON INSERT 3/8	2
13	054626	TEE/STRAIGHT SAE08 X JIC08	4
14	134511	TUBE/LIFT CYLINDER	2
15	134513	TUBE/LIFT CYLINDER LEFT	1
16	134512	TUBE/LIFT CYLINDER RIGHT	1
17	087849	CLAMP/HOSE #52 (Do Not Overtighten)	2
18	135058a	CYLINDER/TILT 2-1/2 X 17.3	2
19	135306	PIN/TILT CYLINDER (Grease on taper of pin) (80 ft-lbs)	2
	651366	SCREW/CAP HEX HEAD 1/2 X 1-3/4 (Loctite® 242)	2
	134966	WASHER/FLAT	2
21	131689	TUBE/TILT	2
22	088904	CLAMP/TUBE 1/2	2
23	134855	HOSE/MEDIUM PRESSURE 3/8 X 13, W/ PROTECTIVE SLEEVE	2
24	134856	HOSE/MEDIUM PRESSURE 3/8 X 18, W/ PROTECTIVE SLEEVE	2
25	134456	TUBE/TILT INNER	1
26	134455	TUBE/TILT OUTER	1
27	132062	SPACER/TILT TUBE	2
32	134702	HOSE/MEDIUM PRESSURE 1/2 X 48	2
34	134697	HOSE/MEDIUM PRESSURE 3/8 X 21	2
36	134696	HOSE/MEDIUM PRESSURE 3/8 X 25	2
37	131529	PLUG SAE08	1
38	570002	FITTING/GREASE	4

a) For breakdown see "Section B" of this manual.

SX & SXT Models

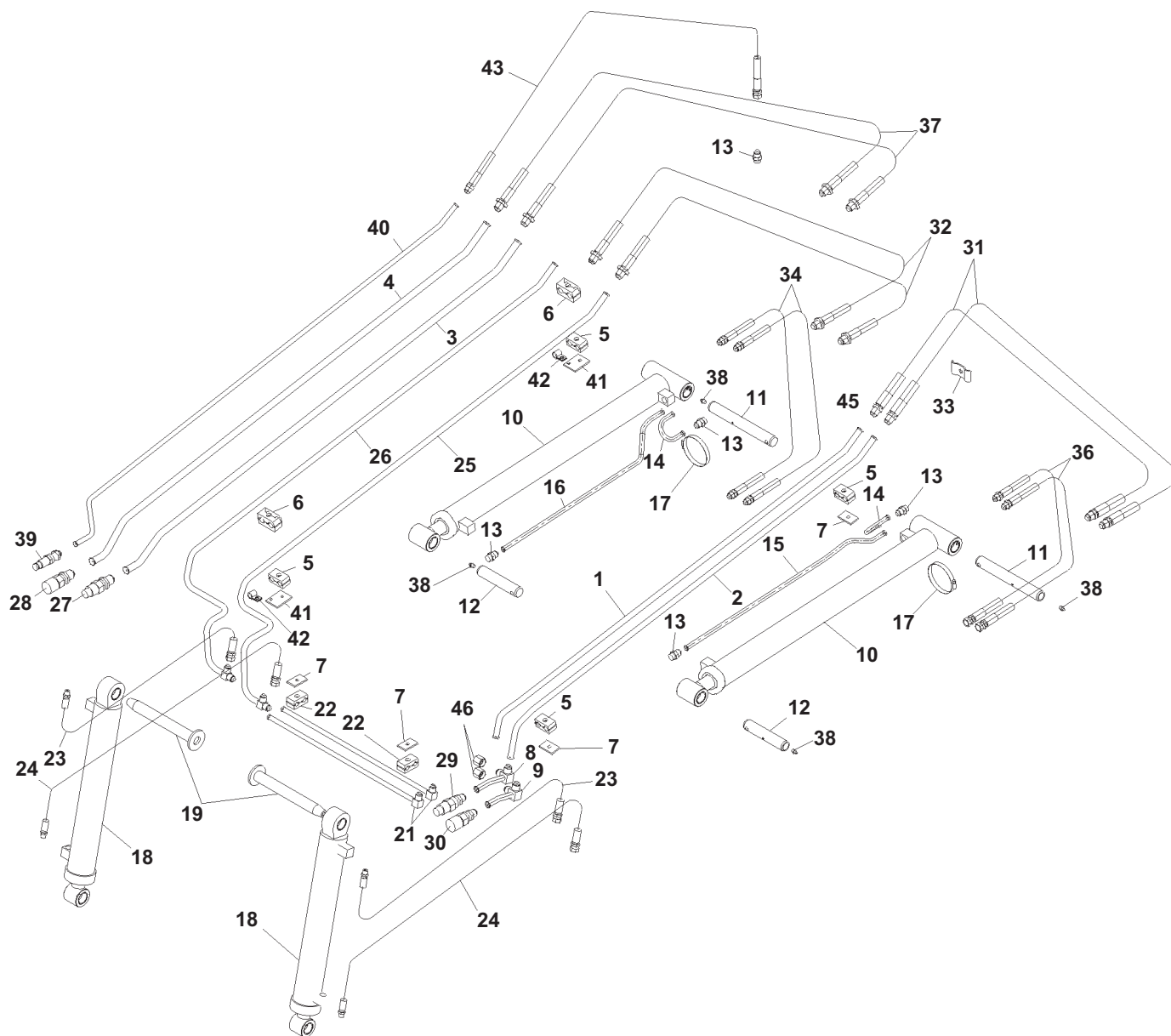


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Ref. No.	Part No.	Description	Quantity 4635SX	Quantity 46/4835SXT
1	134485	TUBE/AUXILIARY INNER	1	1
2	134483	TUBE/AUXILIARY OUTER	1	1
5	079126	CLAMP/TUBE 5/8	4	4
7	079098	PLATE/TWIN COVER	6	6
	650545	SCREW/CAP HEX HEAD 5/16 X 1-1/4 (Do Not Overtighten)	2	2
	650568	SCREW/CAP HEX HEAD 5/16 X 2 (Do Not Overtighten)	2	2
	650547	SCREW/CAP HEX HEAD 5/16 X 3-1/2 (Do Not Overtighten)	2	2
8	134464	TUBE, W/TEE	1	1
9	134474	TUBE, W/TEE	1	1
10	134368a	CYLINDER/LIFT	2	2
11	134523	PIN/LIFT CYLINDER (Lithium Grease)	2	2
	650818	SCREW/CAP HEX HEAD 3/8 X 3	2	2
	067847	NUT/LOCK NYLON INSERT 3/8	2	2
12	134522	PIN/LIFT CYLINDER (Lithium Grease)	2	2
	650535	SCREW/CAP HEX HEAD 3/8 X 2-1/4	2	2
	067847	NUT/LOCK NYLON INSERT 3/8	2	2
13	054626	TEE/STRAIGHT SAE08 X JIC08	4	4
14	134511	TUBE/LIFT CYLINDER	2	2
15	134513	TUBE/LIFT CYLINDER LEFT	1	1
16	134512	TUBE/LIFT CYLINDER RIGHT	1	1
17	087849	CLAMP/HOSE #52 (Do Not Overtighten)	2	2
18	135058a	CYLINDER/TILT 2-1/2 X17.3	2	2
19	135306	PIN/TILT CYLINDER (Grease on taper of pin) (80 ft-lbs)	2	2
	651366	SCREW/CAP HEX HEAD 1/2 X 1-3/4 (Loctite® 242)	2	2
	134966	WASHER/FLAT	2	2
21	131689	TUBE/TILT	2	2
22	088904	CLAMP/TUBE 1/2	2	2
23	134855	HOSE/MEDIUM PRESSURE 3/8 X 13 W/ PROTECTIVE SLEEVE	2	2
24	134856	HOSE/MEDIUM PRESSURE 3/8 X 18 W/ PROTECTIVE SLEEVE	2	2
25	134456	TUBE/TILT INNER	1	1
26	134455	TUBE/TILT OUTER	1	1
27	132062	SPACER/TILT TUBE	2	2
29	131952	COUPLER/MALE	1	1
30	131953	COUPLER/FEMALE	1	1
31	134698	HOSE/MEDIUM PRESSURE 5/8 X 48	2	2
32	134702	HOSE/MEDIUM PRESSURE 1/2 X 48	2	2
33	074395	CLAMP/HOSE (Do Not Overtighten)	1	1
	067847	NUT/LOCK NYLON INSERT 3/8	1	1
	654006	WASHER/FLAT 3/8	1	1
34	134697	HOSE/MEDIUM PRESSURE 3/8 X 21	2	-
	134857	HOSE/MEDIUM PRESSURE 3/8 X 19	-	2
36	134696	HOSE/MEDIUM PRESSURE 3/8 X 25	2	-
	134858	HOSE/MEDIUM PRESSURE 3/8 X 20	-	2
37	131529	PLUG SAE08	1	1
38	570002	FITTING/GREASE	4	4
46	075236	CAP/37 FLARE 7/8	2	2

a) For breakdown see "Section B" of this manual.

DXT Model

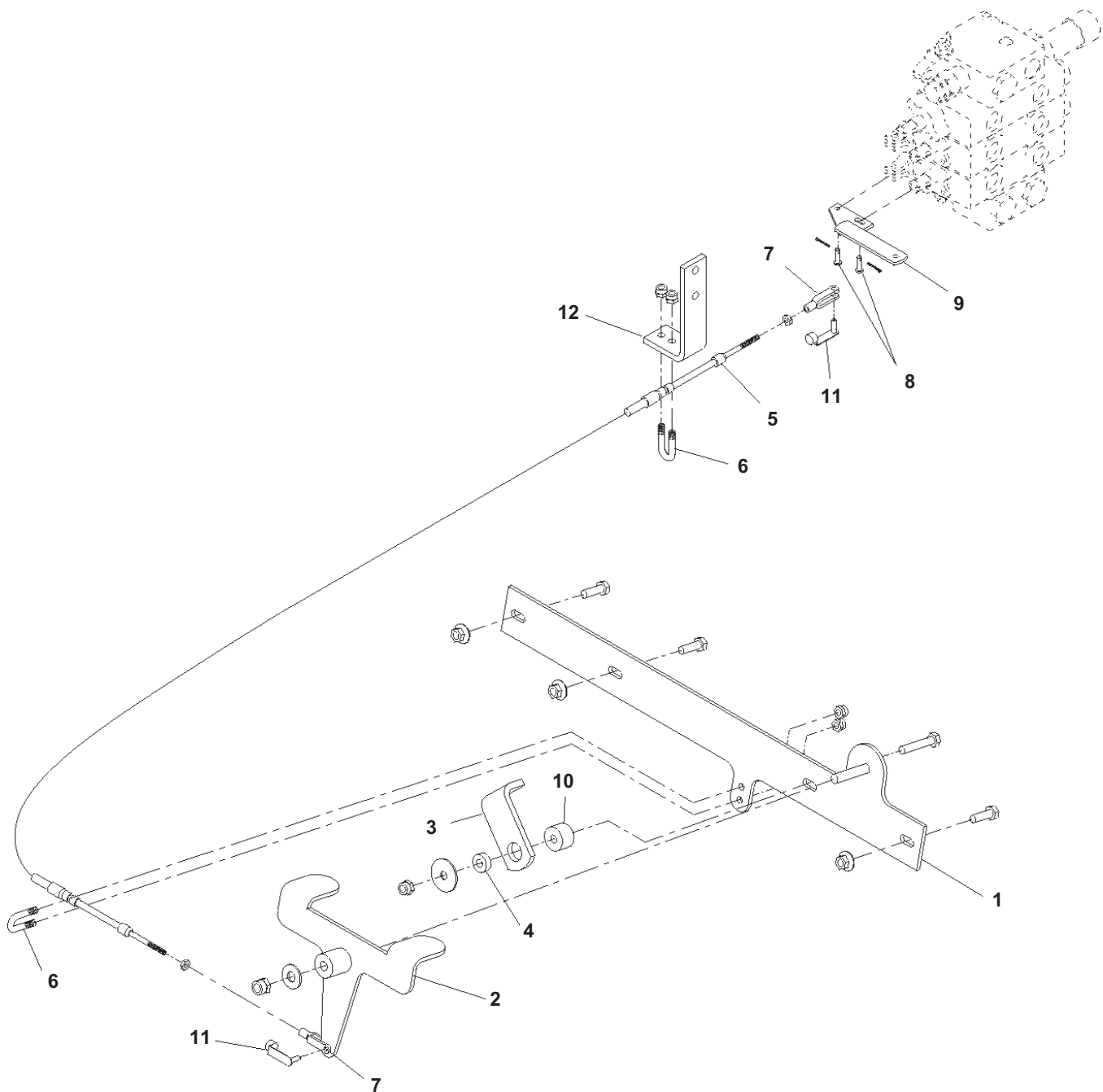


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Ref. No.	Part No.	Description	Quantity 4635DXT	Quantity 4835DXT
1	134485	TUBE/AUXILIARY INNER	1	1
2	134483	TUBE/AUXILIARY OUTER	1	1
3	134496	TUBE/HI-FLOW INNER	1	1
4	134497	TUBE/HI-FLOW OUTER	1	1
5	079126	CLAMP/TUBE 5/8	4	4
6	079097	CLAMP/TUBE 3/4	2	2
7	079098	PLATE/TWIN COVER	6	6
	650545	SCREW/CAP HEX HEAD 5/16 X 1-1/4 (Do Not Overtighten)	2	2
	650568	SCREW/CAP HEX HEAD 5/16 X 2 (Do Not Overtighten)	2	2
	650547	SCREW/CAP HEX HEAD 5/16 X 3-1/2 (Do Not Overtighten)	2	2
8	134464	TUBE, W/TEE	1	1
9	134474	TUBE, W/TEE	1	1
10	134368a	CYLINDER/LIFT	2	2
11	134523	PIN/LIFT CYLINDER (Lithium Grease)	2	2
	650818	SCREW/CAP HEX HEAD 3/8 X 3	2	2
	067847	NUT/LOCK NYLON INSERT 3/8	2	2
12	134522	PIN/LIFT CYLINDER (Lithium Grease)	2	2
	650535	SCREW/CAP HEX HEAD 3/8 X 2-1/4	2	2
	067847	NUT/LOCK NYLON INSERT 3/8	2	2
13	054626	FITTING/STRAIGHT SAE08 X JIC08	4	5
14	134511	TUBE/LIFT CYLINDER	2	2
15	134513	TUBE/LIFT LEFT CYLINDER	1	1
16	134512	TUBE/LIFT RIGHT CYLINDER	1	1
17	087849	CLAMP/HOSE #52 (Do Not Overtighten)	2	2
18	135058a	CYLINDER/TILT 2-1/2 X17.3	2	2
19	135306	PIN/TILT CYLINDER (Grease on taper of pin) (80 ft-lbs)	2	2
	651366	SCREW/CAP HEX HEAD 1/2 X 1-3/4 (Loctite® 242)	2	2
	134966	WASHER/FLAT	2	2
21	131689	TUBE/TILT	2	2
22	088904	CLAMP/TUBE 1/2	2	2
23	134855	HOSE/MEDIUM PRESSURE 3/8 X 13, W/ PROTECTIVE SLEEVE	2	2
24	134856	HOSE/MEDIUM PRESSURE 3/ 8 X 18, W/ PROTECTIVE SLEEVE	2	2
25	134456	TUBE/TILT INNER	1	1
26	134455	TUBE/TILT OUTER	1	1
27	131771	COUPLER/MALE	1	1
28	131772	COUPLER/FEMALE	1	1
29	131952	COUPLER/MALE	1	1
30	131953	COUPLER/FEMALE	1	1
31	134698	HOSE/MEDIUM PRESSURE 5/8 X 48	2	2
32	134702	HOSE/MEDIUM PRESSURE 1/2 X 48	2	2
33	074395	CLAMP/HOSE (Do Not Overtighten)	1	1
	067847	NUT/LOCK NYLON INSERT 3/8	1	1
	654006	WASHER/FLAT 3/8	1	1
34	134697	HOSE/MEDIUM PRESSURE 3/8 X 21	2	-
	134857	HOSE/MEDIUM PRESSURE 3/8 X 19	-	2
36	134696	HOSE/MEDIUM PRESSURE 3/8 X 25	2	-
	134858	HOSE/MEDIUM PRESSURE 3/8 X 20	-	2
37	134728	HOSE/MEDIUM PRESSURE 3/4 X 42	2	2
38	570002	FITTING/GREASE	4	4
39	131958	COUPLER/MALE FLAT FACE	1	1
40	134509	TUBE/HI-FLOW DRAIN	1	1
41	132148	BAR (Do Not Overtighten)	2	2
	650547	SCREW/CAP HEX HEAD 5/16 X 3-1/2 (Do Not Overtighten)	2	2
	654024	WASHER/LOCK 5/16	2	2
42	076147	CLAMP/HOSE (Do Not Overtighten)	2	2
	650758	BOLT/CARRIAGE 1/4 X 3/4	2	2
	070634	NUT/SERRATED LOCK, W/FLANGE 1/4	2	2
43	134729	HOSE/MEDIUM PRESSURE 3/8 X 30	1	1
46	075236	CAP/37 7/8	2	2

a) For breakdown see "Section B" of this manual.

T-Bar and Dual Hand Models



<https://ruelmanualshub.com/>
SL46/4835 SKID LOADERS - AUXILIARY HYDRAULIC CONTROLS

Ref. No.	Part No.	Description	Quantity T-Bar/Dual Hand
1	135310a	SUPPORT ASSEMBLY/PEDAL	1
	650487	SCREW/CAP HEX HEAD 5/16 X 1	3
	064260	NUT/LOCK NYLON INSERT 5/16	3
	654004	WASHER/FLAT 5/16	3
2	135309b	ASSEMBLY/AUXILIARY PEDAL	1
	067847	NUT/LOCK NYLON INSERT 3/8	1
	654006	WASHER/FLAT 3/8	1
3	135312c	BAR/STOP	1
4	127360	BUSHING/PIVOT	1
	650692	SCREW/CAP HEX HEAD 5/16 X 1-3/4	1
	B11296	WASHER/FLAT 11/32	1
	064260	NUT/LOCK NYLON INSERT 5/16	1
5	115039	CABLE/CONTROL	1
6	079614	CLAMP/CONDUIT	2
	121002	NUT/LOCK NYLON INSERT 1/4 (Do Not Overtighten)	4
7	065164	END/YOKE	2
	650648	NUT/HEX #10	2
8	127488	PIN/CLEVIS 3/16 X 5/8	2
	650551	PIN/COTTER 3/32 X 3/4	2
9	088254	LEVER/AUXILIARY VALVE	1
10	087974	JOURNAL/PIVOT	1
11	079213	PIN/SPRING CLEVIS 3/16	2
12	134760	BRACKET/CABLE	1
	650486	SCREW/CAP HEX HEAD 5/16 X 3/4	2
	131842	NUT/SPIRALOCK™ 5/16	2

a) Serial number 27508 and later on SL4635 models. Earlier serial number models use part number 132165.

Serial number 9514 and later on SL4835 models. Earlier serial number models use part number 132165.

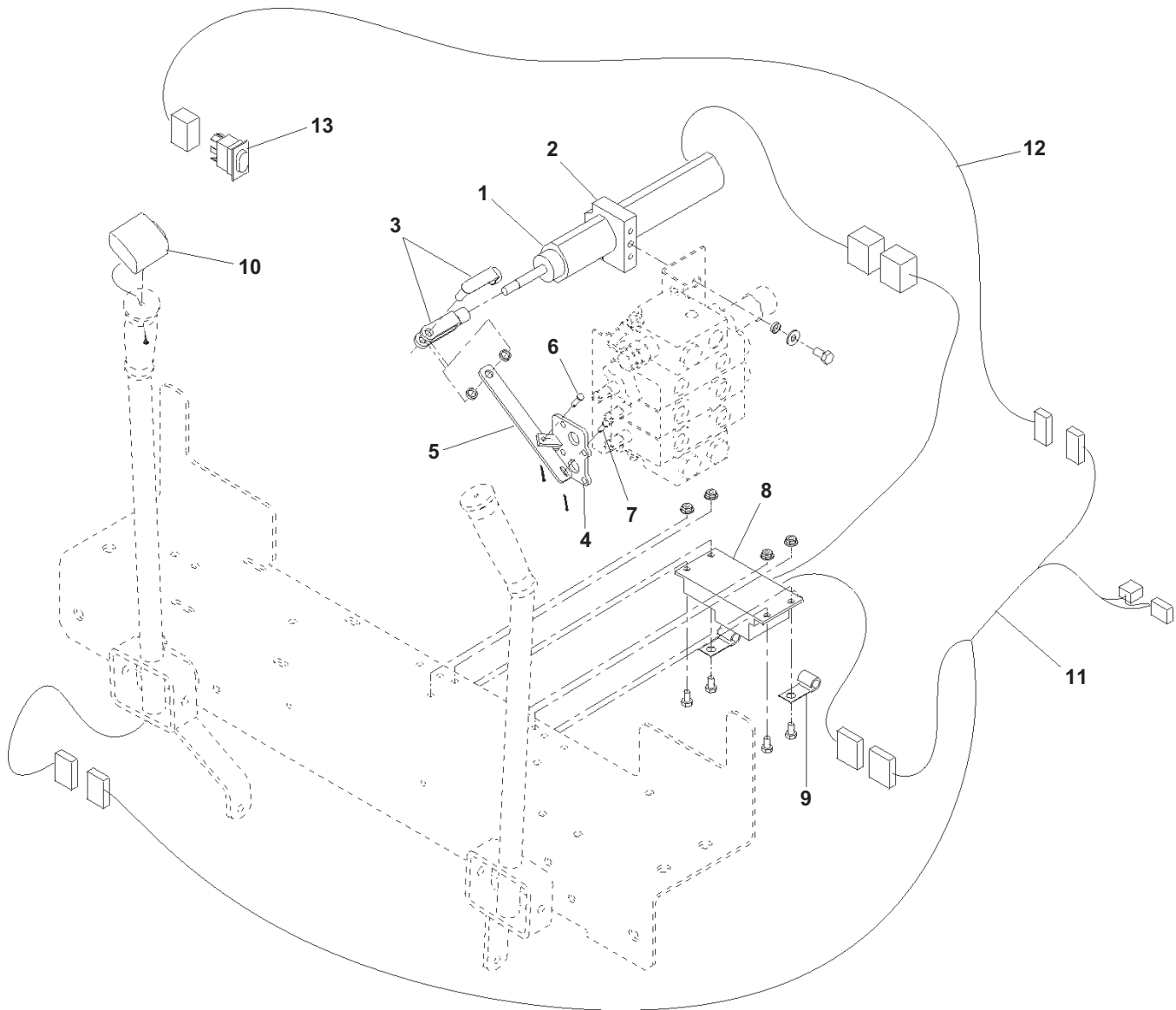
b) Serial number 27508 and later on SL4635 models. Earlier serial number models use part number 132175.

Serial number 9514 and later on SL4835 models. Earlier serial number models use part number 132175.

c) Serial number 27508 and later on SL4635 models. Earlier serial number models use part number 132209.

Serial number 9514 and later on SL4835 models. Earlier serial number models use part number 132209.

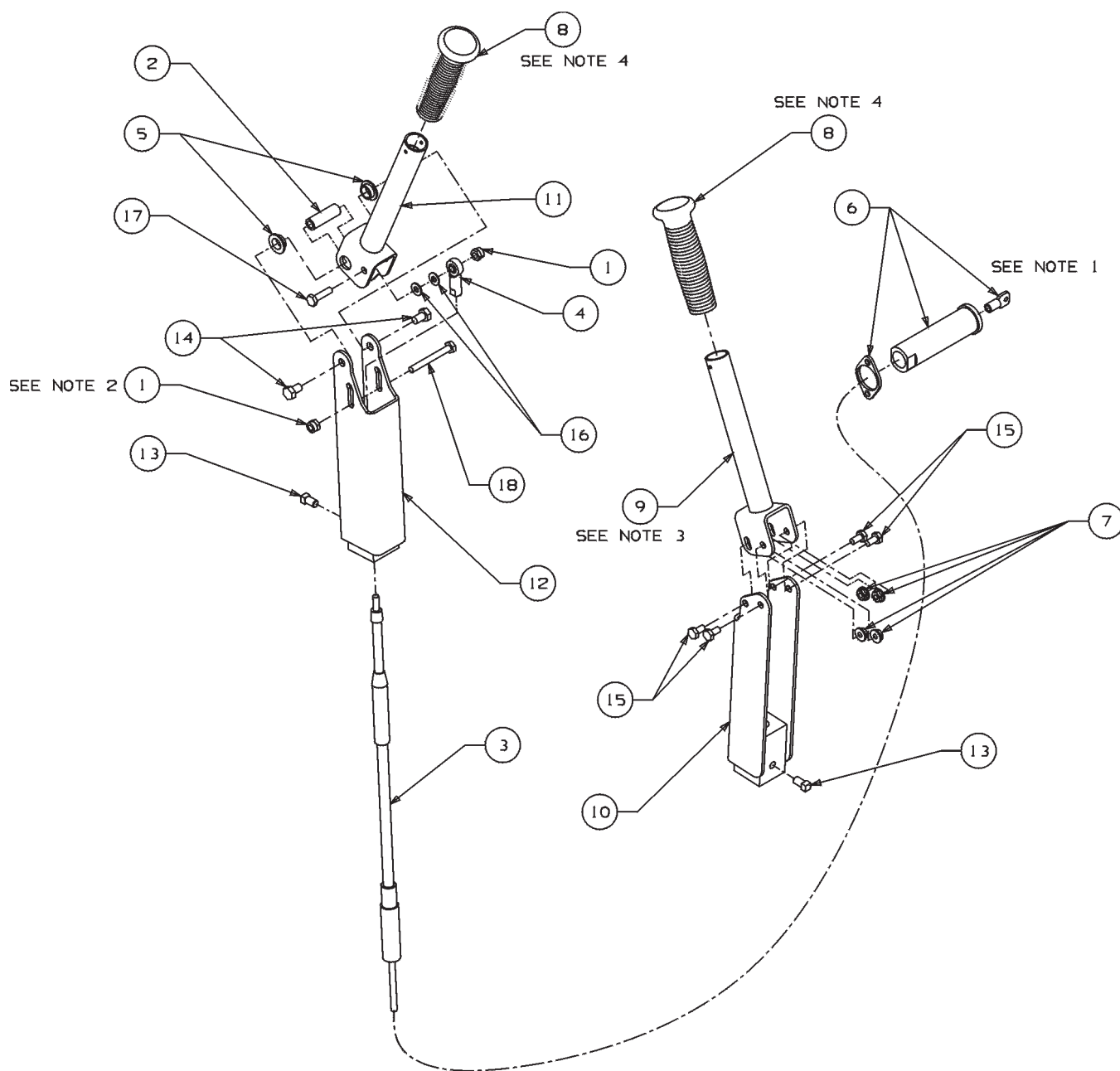
Hand and Foot Models - Electric Auxiliary Control



<https://truckmanualshub.com/>
SL46/4835 SKID LOADERS - AUXILIARY HYDRAULIC CONTROLS

Ref No.	Part No.	Description	Electric Aux. Hand/Foot Qty.
1	132104	ACTUATOR/LINEAR	1
2	131093	KIT/MOUNT	1
	650485	SCREW/CAP HEX HEAD 5/16 X 5/8	1
	654002	WASHER/FLAT 1/4	1
	074868	SPACER	1
3	127717	CLEVIS/ASSEMBLY	1
	074868	SPACER	2
4	136351	BRACKET ASSEMBLY/PIVOT	1
5	135125	LEVER	1
6	127623	PIN/CLEVIS 3/16	1
	650551	PIN/COTTER 3/32 X 3/4	1
7	127488	PIN/CLEVIS 3/16	1
	650551	PIN/COTTER 3/32 X 3/4	1
8	132075	ERC ASSEMBLY/ELECTRICAL AUXILIARY	1
	650542	SCREW/CAP HEX HEAD 1/4 X 1/2	4
	134588	NUT/SPIRALOCK™ 1/4	4
9	058615	CLAMP/INSULATED	2
10	132149	HOUSING/SWITCH	1
	650702	SCREW/SELF-TAPPING PAN HEAD PHILLIPS #6 X 3/8	1
11	132069	HARNESS/MAIN ELECTRICAL AUXILIARY	1
12	132073	HARNESS/PANEL ELECTRICAL AUXILIARY	1
13	131088	SWITCH/ROCKER	1

Hand and Foot Models - Mechanical Auxiliary Control

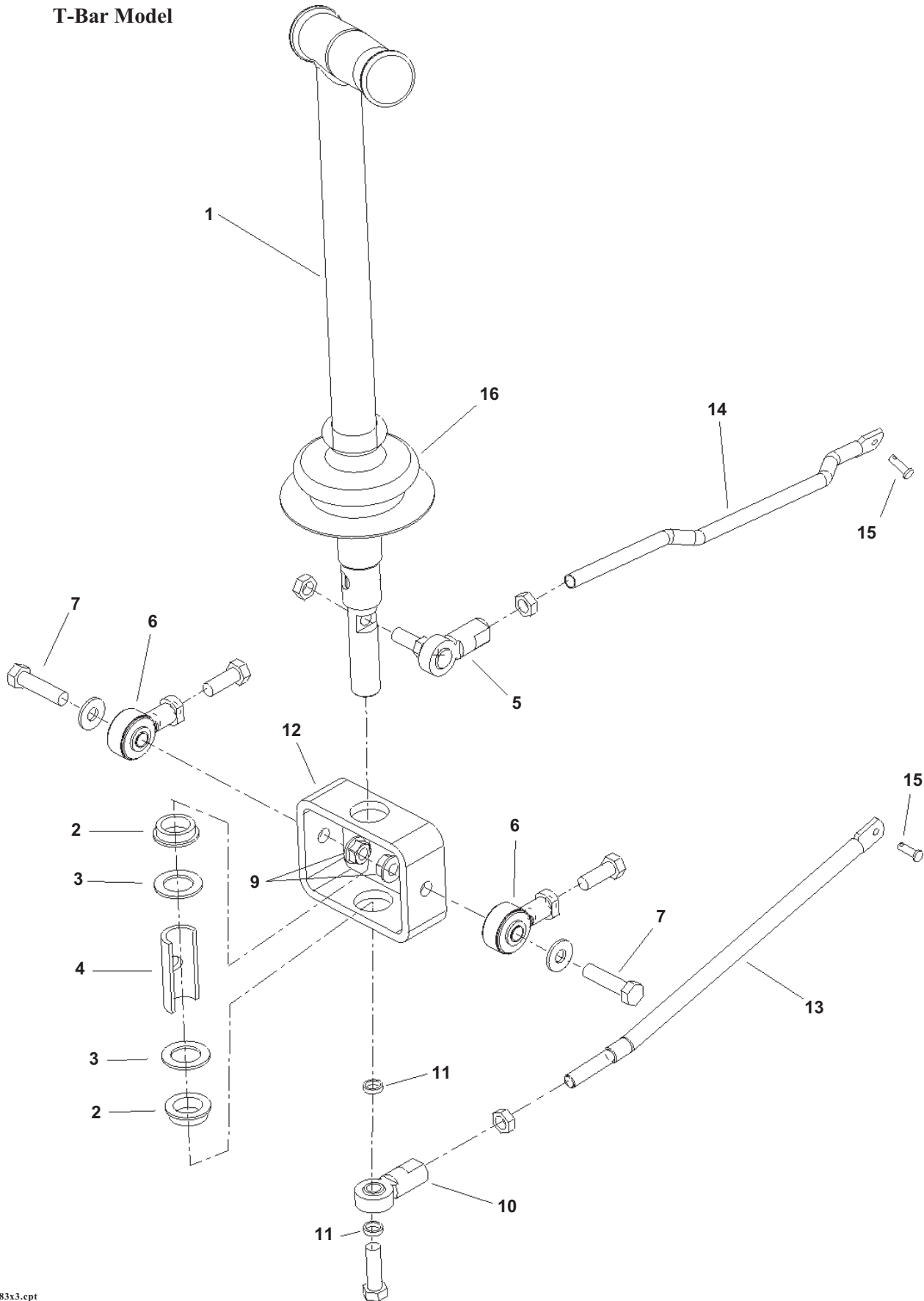


- NOTES:
- 1) ATTACH TO AUX SECTION OF MAIN CONTROL VALVE
 - 2) DO NOT TIGHTEN COMPLETELY, BOLT MUST MOVE UP AND DOWN FREELY.
 - 3) ADJUST ANGLE OF LEFT HANDLE TO MATCH ANGLE OF RIGHT HANDLE IN NEUTRAL
 - 4) USE FURNITURE POLISH OR APPROVED LUBRICANT TO AID ASSEMBLY

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SL46/4835 SKID LOADERS - AUXILIARY HYDRAULIC CONTROLS

Ref No.	Part No.	Description	Mechanical Aux. Hand/Foot Qty.
1	071401	NUT/HEX 1/4	2
2	132346	SPACER/PIVOT	1
3	132370	CABLE/54"	1
4	132372	ROD END/FEMALE 1/4	1
5	132373	BEARING/FLANGED 1/2	2
6	132387	KIT/VALVE	1
7	134588	NUT/SPIRALOCK™ 1/4	4
8	135318	GRIP/RUBBER	2
9	135996	ASSEMBLY/GRIP	1
10	136003	HANDLE/LOWER	1
11	136008	ASSEMBLY/GRIP	1
12	136011	HANDLE/LOWER	1
13	650225	SCREW/SET 5/16 X 1/2	2
14	650484	SCREW/CAP 5/16 X 1/2	2
15	650542	SCREW/CAP 1/4 X 1/2	4
16	650580	WASHER/FLAT 3/16	2
17	650835	SCREW/CAP 1/4 X 1	1
18	650839	SCREW/CAP 1/4 X 2-1/4	1

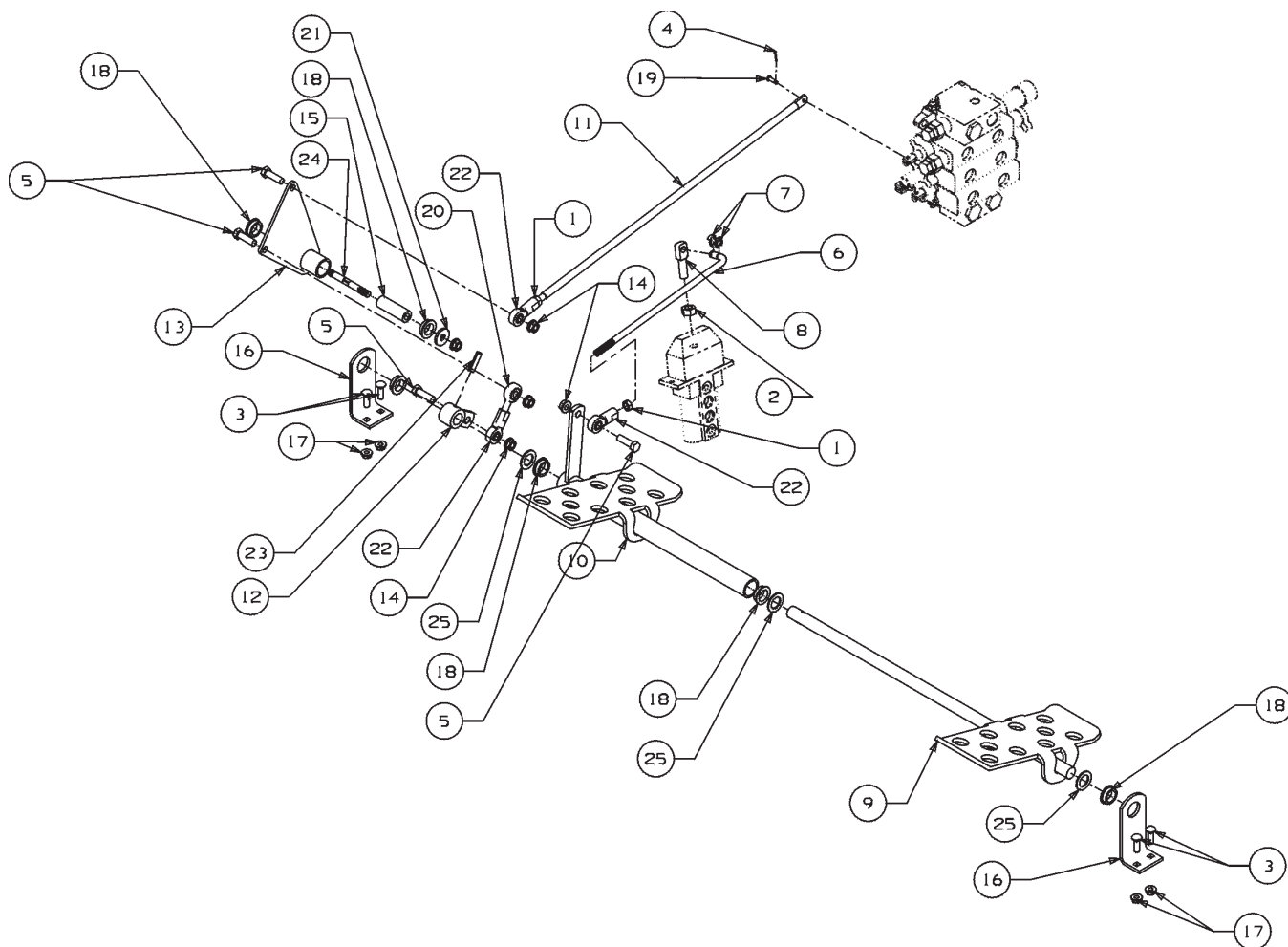
T-Bar Model



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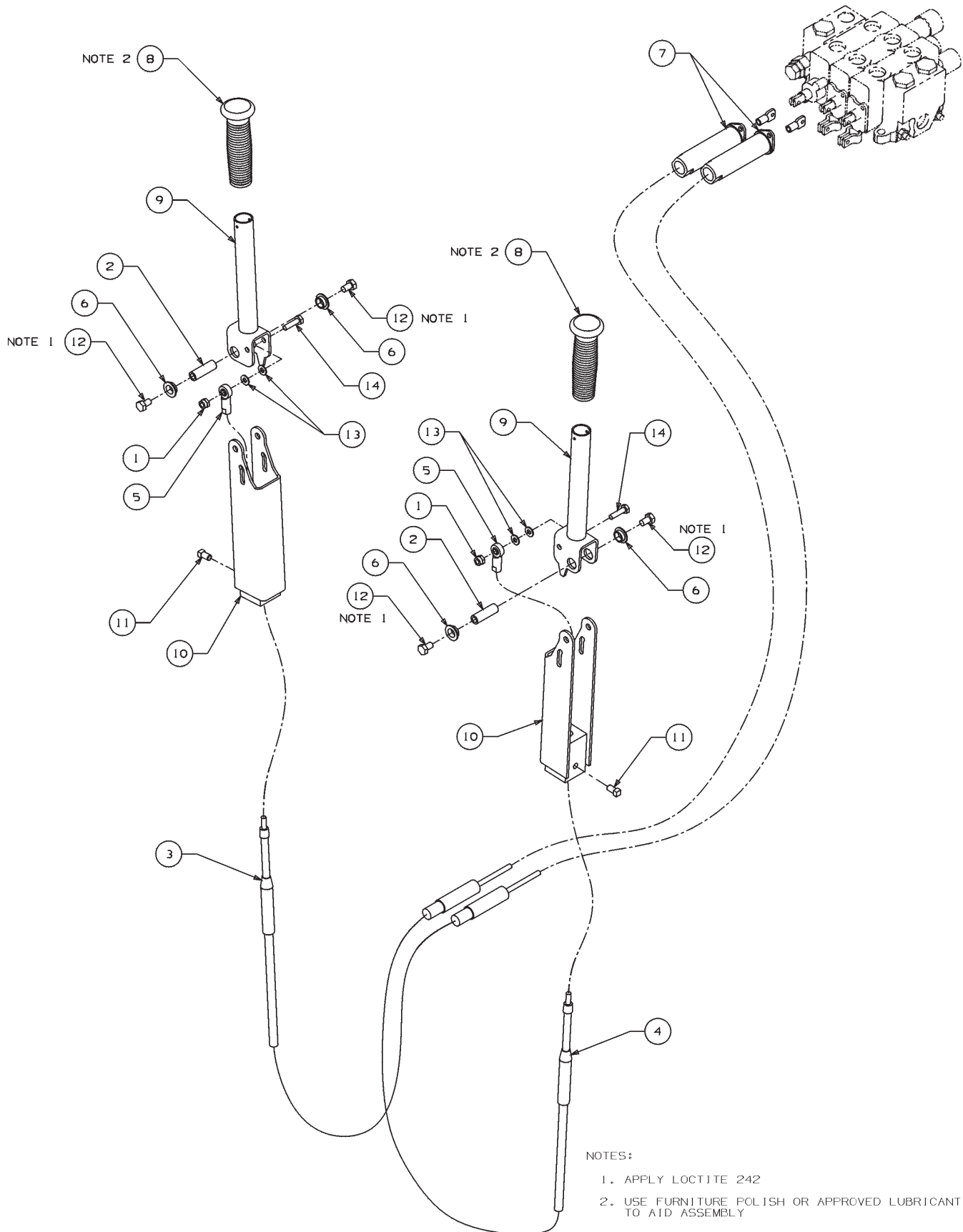
Ref. No.	Part No.	Description	Quantity 4635 T-Bar	Quantity 4835 T-Bar
1	134889	HANDLE ASSEMBLY/CONTROL	1	1
2	128316	BEARING/BRONZE	2	2
3	056937	WASHER/FLAT 25/32	2	2
4	134327	STOP/T-BAR	1	1
5	054202	JOINT/BALL	1	1
	653039	NUT/JAM HEX 3/8 (Loctite® 242)	1	1
6	134792	ROD END/ELASTOMERIC 3/8	2	2
	650634	SCREW/CAP HEX HEAD 3/8 X1	2	2
7	650533	SCREW/CAP HEX HEAD 3/8 X 1-1/2	2	2
	654004	WASHER/FLAT 5/16	2	2
9	134852	NUT/SPIRALLOCK™ 3/8	2	2
10	079039	ROD/END FEMALE	1	1
	650491	SCREW/CAP HEX HEAD 3/8 X 1-1/4	1	1
11	074868	SPACER	2	1
12	135393	PIVOT	1	1
13	135081	ROD/LIFT CONTROL	1	-
	134865	ROD/LIFT CONTROL	-	1
	653039	NUT/JAM HEX 3/8	1	1
14	135082	ROD/TILT CONTROL	1	-
	134866	ROD/TILT CONTROL	-	1
	653039	NUT/JAM HEX 3/8	1	1
15	127488	PIN/CLEVIS 3/16	2	2
	650551	PIN/COTTER 3/32 X 3/4	2	2
16	074093	BOOT/CONTROL LEVER	1	1

Hand and Foot Model



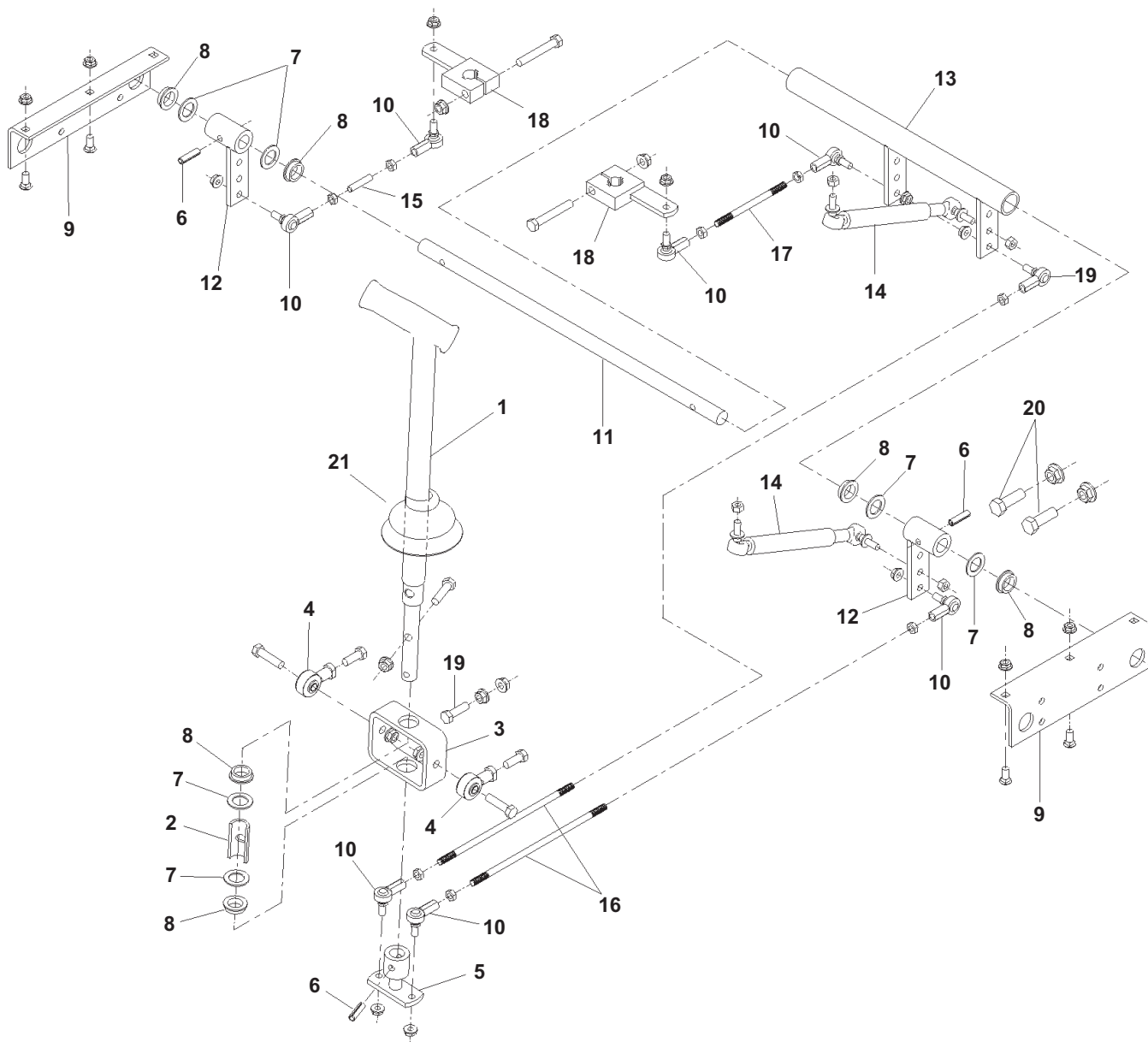
Ref. No.	Part No.	Description	Quantity 4635 Hand/Foot	Quantity 4835 Hand/Foot
1	653039	NUT/JAM 3/8	2	2
2	651523	NUT/JAM M12	1	1
3	651573	BOLT/CARRIAGE 5/16 X 1	4	4
4	650551	PIN/COTTER	1	1
5	650491	SCREW/CAP 3/8 X 1-1/4	4	4
6	136253	ROD/THROTTLE	1	1
7	136251	CLIP/RETAINING	2	2
8	136190	TAB/THREADED M12 X 1-1/4	1	1
9	136138	PEDAL ASSEMBLY/LEFT	1	1
10	136134	PEDAL ASSEMBLY/RIGHT	1	1
11	135145	CONTROL ROD/LIFT	1	-
	135158	CONTROL ROD/LIFT	-	1
12	135140	ASSEMBLY/LEVER	1	1
13	135137	ASSEMBLY/PIVOT	1	1
14	134852	NUT/SPIRALOCK™ 3/8	5	5
15	134241	SPACER/PIVOT	1	1
16	132393	BRACKET/BEARING	2	2
17	131842	NUT/SPIRALOCK™ 5/16	4	4
18	128316	BUSHING/PIVOT	6	6
19	127488	PIN/CLEVIS	1	1
20	123383	ROD END 3/8	1	1
21	088912	WASHER/FLAT	1	1
22	079039	ROD END	3	3
23	075288	PIN/ROLL 5/16 X 1-1/4	1	1
24	072866	STUD	1	1
25	056937	WASHER/FLAT 25/32	3	3

Dual Hand Model



Ref. No.	Part No.	Description	Quantity Dual Hand
1	071401	NUT/LOCK 1/4	2
2	132346	PIVOT/SPACER	2
3	132370	CABLE 54	1
4	132371	CABLE 72	1
5	132372	ROD END/FEMALE 1/4	2
6	132373	BEARING/FLANGED	4
7	132387	KIT/CABLE MOUNT	2
8	135318	GRIP/RUBBER	2
9	132321	ASSEMBLY/GRIP	2
10	132320	HANDLE/LOWER	2
11	650225	SCREW/SET SQUARE HEAD 5/16 X 1/2	2
12	650484	SCREW/CAP 5/16 X 1/2	4
13	650580	WASHER/FLAT 3/16	4
14	650835	SCREW/CAP 1/4 X 1	2

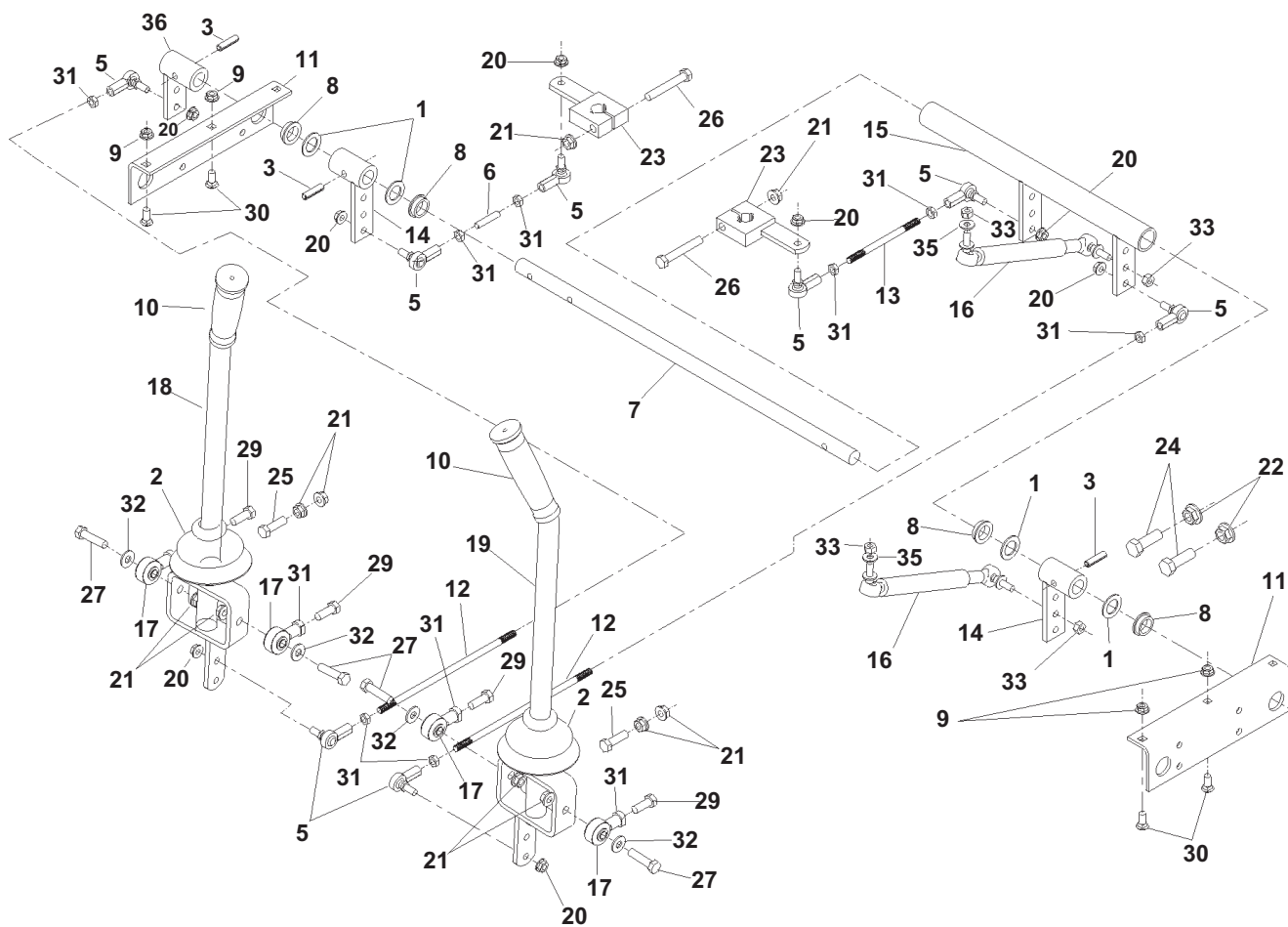
T-Bar Model



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SL46/4835 SKID LOADERS - CONTROLS - TRACTION

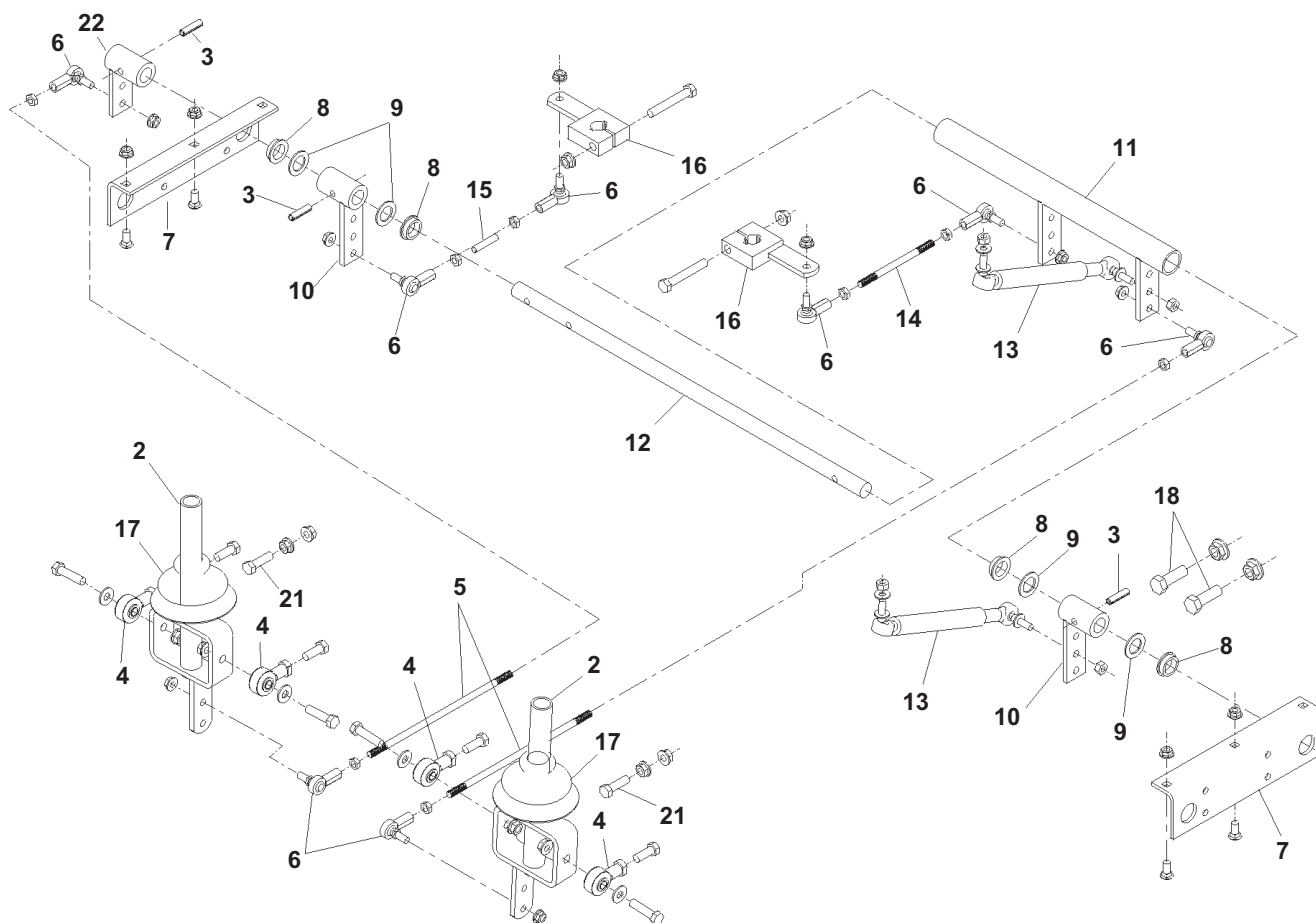
Ref. No.	Part No.	Description	Quantity T-Bar
1	134888	HANDLE ASSEMBLY/CONTROL	1
2	134327	STOP/T-BAR	1
	650533	SCREW/CAP HEX HEAD 3/8 X 1-1/2	1
	134852	NUT/SPIRALOCK™ 3/8	1
3	135393	PIVOT	1
4	134792	ROD END/ELASTOMERIC 3/8	2
	650533	SCREW/CAP HEX HEAD 3/8 X 1-1/2	2
	134852	NUT/SPIRALOCK™ 3/8	2
	650634	SCREW/CAP HEX HEAD 3/8 X 1	2
5	134532	ASSEMBLY/PIVOT	1
6	075288	PIN/ROLL 5/16 X 1-1/4	3
7	056937	WASHER/FLAT 25/32	AR
8	128316	BEARING/BRONZE	6
9	134400	BAR/BEARING PIVOT	2
	650687	BOLT/CARRIAGE 5/16 X 3/4	4
	131842	NUT/SPIRALOCK™ 5/16	4
10	079216	ROD END/FEMALE W/ STUD	8
	134851	NUT/SPIRALOCK™ 5/16	8
11	127669	SHAFT/PIVOT	1
12	134658	ASSEMBLY/LEVER	2
13	134659	TUBE ASSEMBLY/PIVOT	1
14	134757	DEVICE/CENTERING	2
	656048	NUT/HEX M8	4
	654002	WASHER/FLAT 1/4	2
15	123722	ROD/TAKEUP	1
	653036	NUT/JAM HEX 5/16 (Loctite® 242)	2
16	134436	ROD/9-1/4	2
	653036	NUT/JAM HEX 5/16	4
17	134437	ROD/4-3/4	1
	653036	NUT/JAM HEX 5/16	2
18	134983	ARM ASSEMBLY/CONTROL	2
	650492	SCREW/CAP HEX HEAD 3/8 X 2-1/2	2
	134852	NUT/SPIRALOCK™ 3/8	2
19	650491	SCREW/CAP HEX HEAD 3/8 X 1-1/4	1
	134852	NUT/SPIRALOCK™ 3/8	2
20	650453	SCREW/CAP HEX HEAD 1/2 X 1-1/2	2
	134853	NUT/SPIRALOCK™ 1/2	2
21	074093	BOOT/CONTROL LEVER	1

Hand and Foot Model



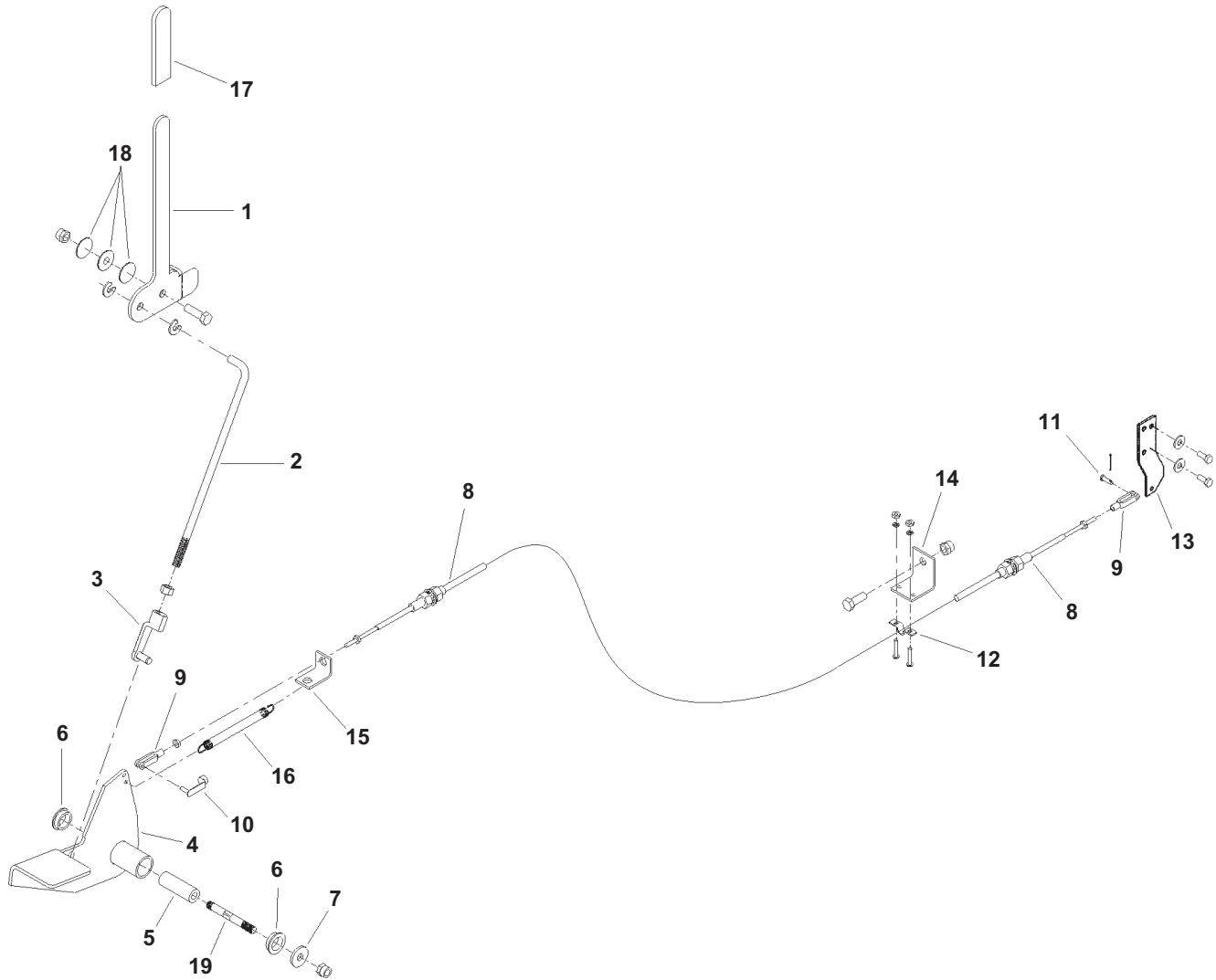
Ref. No.	Part No.	Description	Quantity Hand/Foot
1	056937	WASHER/FLAT 25/32	4
2	074093	BOOT/CONTROL LEFT	2
3	075288	PIN/ROLL 5/16 X 1-1/4	3
5	079216	END/ROD FEMALE	8
6	123722	ROD/TAKEUP	1
7	135605	SHAFT/PIVOT	1
8	128316	BEARING/SINTERED BRONZE	4
9	131842	NUT/SPIRALOCK™ 5/16	4
10	135318	GRIP/RUBBER (Silicone Lubricant)	2
11	134400	BAR/BEARING PIVOT	2
12	134436	ROD 9-1/4	2
13	134437	ROD 4-3/4	1
14	134658	ASSEMBLY/LEVER	2
15	134659	TUBE ASSEMBLY/PIVOT	1
16	135332	DEVICE/CENTERING	2
17	134792	END/ROD ELASTOMERIC	4
18	135604	LEVER/CONTROL RIGHT	1
19	134814	LEVER/CONTROL LEFT	1
20	134851	NUT/SPIRALOCK™ 5/16	8
21	134852	NUT/SPIRALOCK™ 3/8	10
22	134853	NUT/SPIRALOCK™ 1/2	2
23	134983	ARM ASSEMBLY/CONTROL	2
24	650453	SCREW/CAP HEX HEAD 1/2 X 1-1/2	2
25	650491	SCREW/CAP HEX HEAD 3/8 X 1-1/4	2
26	650492	SCREW/CAP HEX HEAD 3/8 X 2-1/2	2
27	650533	SCREW/CAP HEX HEAD 3/8 X 1-1/2	4
29	650634	SCREW/CAP HEX HEAD 3/8 X 1	4
30	650687	BOLT/CARRIAGE 5/16 X 3/4	4
31	653036	NUT/JAM HEX 5/16	8
32	654004	WASHER/FLAT 5/16	4
33	656048	NUT/HEX M8 X 1-1/4	4
35	654002	WASHER/FLAT 1/4	2
36	135607	ARM/ASSEMBLY	1

Dual Hand Model



Ref. No.	Part No.	Description	Quantity Dual Hand
2	135069	ASSEMBLY/LEVER	2
3	075288	PIN/ROLL 5/16 X 1-1/4	3
4	134792	ROD END/ELASTOMERIC 3/8	4
	650634	SCREW/CAP HEX HEAD 3/8 X 1	4
	650533	SCREW/CAP HEX HEAD 3/8 X 1-1/2	4
	134852	NUT/SPIRALOCK™ 3/8	4
	654004	WASHER/FLAT 5/16	4
5	134436	ROD/9-1/4	2
6	079216	ROD END/FEMALE W/ STUD 5/16	8
	653036	NUT/JAM HEX 5/16	8
	134851	NUT/SPIRALOCK™ 5/16	8
7	134400	BAR/BEARING PIVOT	2
	650573	BOLT/CARRIAGE 5/16 X 1	4
	131842	NUT/SPIRALOCK™ 5/16	4
8	128316	BEARING/BRONZE	4
9	056937	WASHER/FLAT 25/32	4
10	134658	ASSEMBLY/LEVER	2
11	134659	TUBE ASSEMBLY/PIVOT	1
12	135605	SHAFT/PIVOT	1
13	135332	DEVICE/CENTERING	2
	656048	NUT/HEX M8	4
	654002	WASHER/FLAT 1/4	2
14	134437	ROD/4-3/4	1
15	123722	ROD/TAKEUP	1
16	134983	ARM ASSEMBLY/CONTROL	2
	650492	SCREW/CAP HEX HEAD 3/8 X 2-1/2	2
	134852	NUT/SPIRALOCK™ 3/8	2
17	074093	BOOT/CONTROL LEVER	2
18	650453	SCREW/CAP HEX HEAD 1/2 X 1-1/2	2
	134853	NUT/SPIRALOCK™ 1/2	2
21	650490	SCREW/CAP HEX HEAD 3/8 X 1	2
	134852	NUT/SPIRALOCK™ 3/8	4
22	135607	ARM/ASSEMBLY	1

T-Bar and Dual Hand Models

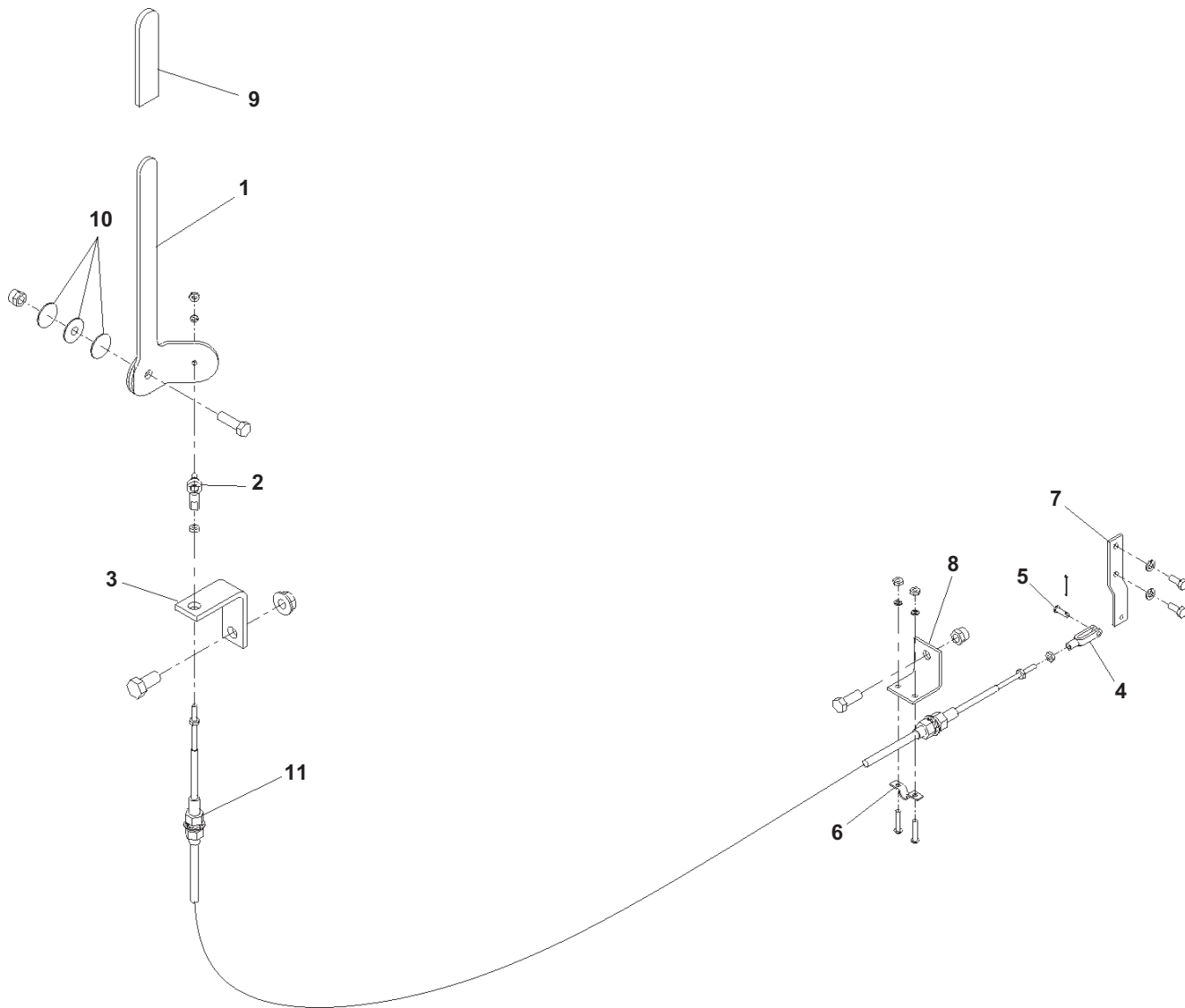


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SL46/4835 SKID LOADERS - CONTROLS - ENGINE

Ref. No.	Part No.	Description	Quantity T-Bar/Dual Hand
1	134914	LEVER ASSEMBLY/THROTTLE	1
	650491	SCREW/CAP HEX HEAD 3/8 X 1-1/4	1
	067847	NUT/LOCK NYLON INSERT 3/8	1
2	136475	ROD/CONTROL	1
	136251	CLIP/RETAINING	2
3	139108	CLEVIS/HALF 3/8	1
	650551	PIN/COTTER 3/32 X 3/4	1
	650552	NUT/HEX 3/8	1
	654004	WASHER/FLAT 5/16	1
4	134243	PEDAL ASSEMBLY/FOOT	1
5	134241	SPACER/PIVOT	1
6	128316	BEARING/BRONZE	2
7	088912	WASHER	1
	067847	NUT/LOCK NYLON INSERT 3/8	1
8	131262	CABLE/THROTTLE	1
9	065164	END/YOKE	2
	650648	NUT/HEX #10	2
10	079213	PIN/SPRING CLEVIS 3/16	1
11	127488	PIN/CLEVIS 3/16	1
	655001	PIN/COTTER 1/16 X 3/4	1
12	065163	CLAMP	1
	650387	SCREW/MACHINE ROUND HEAD #10 X 1/2	2
	650648	NUT/HEX #10	2
	650549	WASHER/LOCK #10	2
13	131110	LEVER/THROTTLE	1
	656149	SCREW/CAP HEX HEAD M6 X 16MM (8 ft-lbs)	2
	654002	WASHER/FLAT 1/4	2
14	134398	BRACKET/CABLE SUPPORT	1
	650490	SCREW/CAP HEX HEAD 3/8 X 1 (23 ft-lbs)	1
	134852	NUT/SPIRALOCK™ 3/8	1
15	134447	BRACKET/SPRING	1
16	135772	SPRING	1
17	062282	GRIP	1
18	124078	WASHER	3
19	072866	STUD	1

Hand and Foot Model



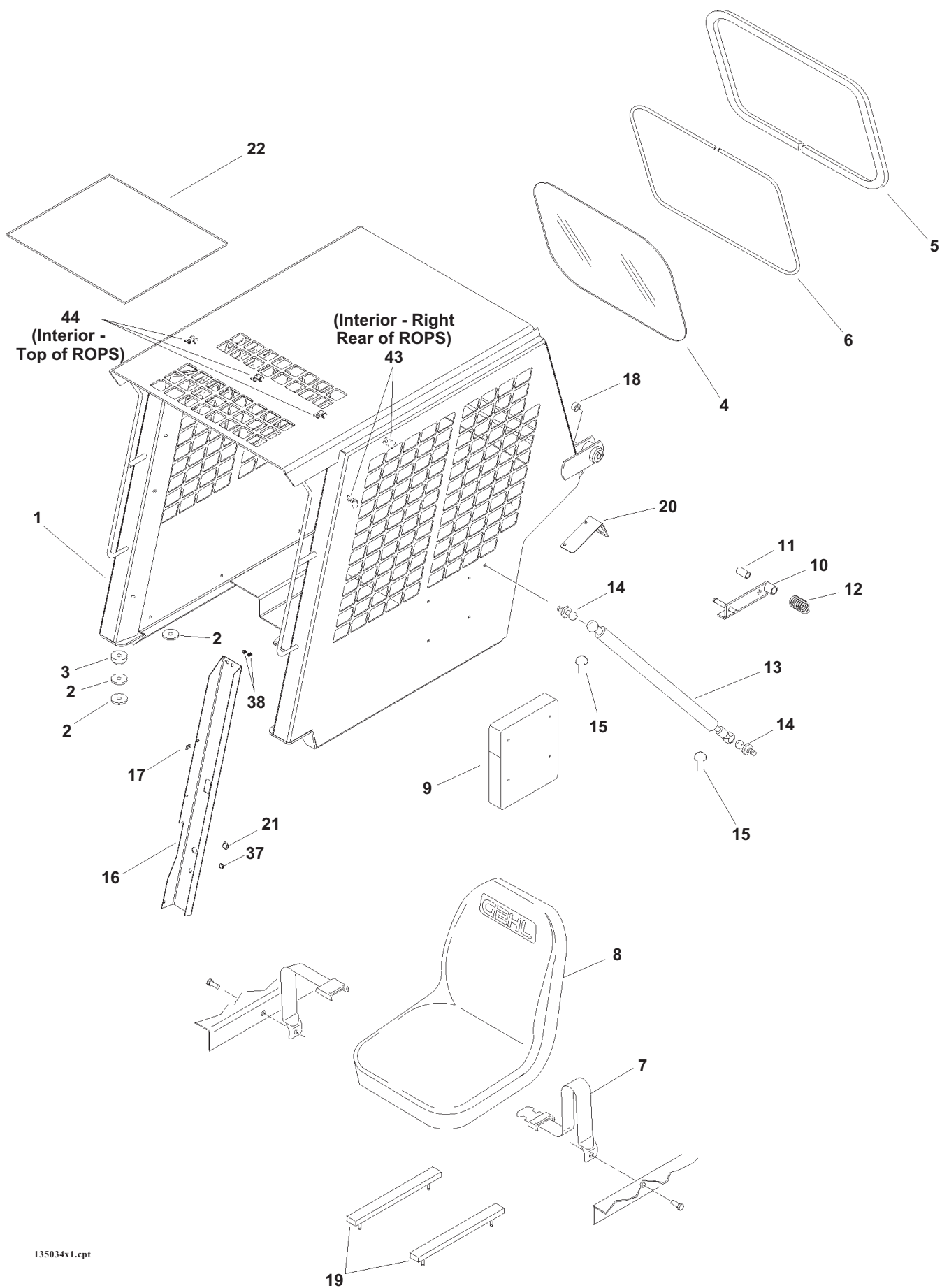
SL46/4835 SKID LOADERS - CONTROLS - ENGINE

Ref. No.	Part No.	Description	Quantity Hand/Foot
1	136239	HANDLE ASSEMBLY/HAND & FOOT	1
	650491	SCREW/CAP HEX HEAD 3/8 X 1-1/4	1
	067847	NUT/LOCK NYLON INSERT 3/8	1
2	114449	ROD END/#10 WITH STUD	1
	650648	NUT/HEX MACHINE SCREW #10	2
	650549	WASHER/LOCK #10	1
3	135171	BRACKET/CABLE	1
	650494	SCREW/CAP HEX HEAD 1/2 X 1	1
	134853	NUT/SPIRALOCK™ 1/2	1
4	065164	END/YOKE	1
	650648	NUT/HEX MACHINE SCREW #10	1
5	127488	PIN/CLEVIS 3/16	1
	655001	PIN/COTTER 1/16 X 3/4	1
6	065163	CLAMP	1
	650387	SCREW/MACHINE ROUND HEAD #10 X 1/2	2
	650549	WASHER/LOCK #10	2
	650648	NUT/HEX MACHINE SCREW #10	2
7	131110	LEVER/THROTTLE	1
	656149	SCREW/CAP HEX HEAD M6 X 16 (8 ft-lbs)	2
	654022	WASHER/LOCK 1/4	2
8	134398	BRACKET/CABLE	1
	650490	SCREW/CAP HEX HEAD 3/8 X 1 (23 ft-lbs)	1
	134852	NUT/SPIRALOCK™ 3/8	1
9	062282	GRIP	1
10	124078	WASHER	3
11	131262	CABLE/THROTTLE	1



Ref. No.	Part No.	Description	Quantity All-Tach™ Attachment
1	133970	ARM/LIFT	1
2	134356	BUSHING (Loctite® 680)	4
3	088101	BUSHING/SPRING	2
4	134523	PIN/LIFT CYLINDER	2
	650818	SCREW/CAP HEX HEAD 3/8 X 3	2
	067847	NUT/LOCK NYLON INSERT 3/8	2
	570002	FITTING/GREASE	2
5	131176	ARM/SAFETY (Do Not Overtighten)	1
	650483	SCREW/CAP HEX HEAD 3/4 X 5-1/2	1
	079209	NUT/LOCK NYLON INSERT 3/4	1
6	087854	PAD/ARM BRACE	1
7	074860	STEM/RUBBER	1
8	131785	PIN/QUICK RELEASE	1
	132289	RIVET/BLIND	1
9	131443	SHIM	AR
	650490	SCREW/CAP HEX HEAD 3/8 X 1 (Loctite® 242)	4
	654026	WASHER/LOCK 3/8	4
10	132088	CAP/GREASE	2
	650486	SCREW/CAP HEX HEAD 5/16 X 3/4 (Loctite® 242)	6
11	570002	FITTING/GREASE	2
12	131201	STEP	1
	651168	SCREW/CAP HEX WASHER HEAD SELF-TAPPING 3/8 X 3/4	6
13	134579	PIN (Grease)	2
	651372	SCREW/CAP HEX HEAD 5/8 X 4 (220 ft-lbs)	2
	135773	WASHER/FLAT HEAT TREATED 5/8	2
50	137190	ATTACHMENT/ALL-TACH™ (Lithium Grease)	1
	136765 ^a	SHIM	AR
	136766 ^a	SHIM	AR
51	134219	PIN	2
52	134594	ROD/PUSH	2
	651542	SCREW/CAP HEX HEAD 1/2 X 2-3/4 (Loctite® 242)	2
53	123554	SPRING/COMPRESSION	2
54	134874	ADAPTER/PUSH ROD	2
	137214	WASHER/THRUST	2
	651297	SCREW/CAP HEX HEAD 3/8 X 1 (Loctite® 242)	2
55	137212	HANDLE/RIGHT	1
56	137211	HANDLE/LEFT	1
57	134707	SPRING/COMPRESSION	2
	654009	WASHER/THRUST 1/2	2
	068034	NUT/LOCK NYLON INSERT 1/2	2
59	651364	SCREW/CAP SOCKET HEAD 1/2 X 3-1/2	2
60	062756	PIN/SPRING	2
64	135300	PIN	2
	650492	SCREW/CAP HEX HEAD 3/8 X 2-1/2	2
	067847	NUT/LOCK NYLON INSERT 3/8	2

a) Add shims 136765 and 136766 as required to achieve a gap between the liftarm and the All-Tach from 0.000" to 0.060" wide.

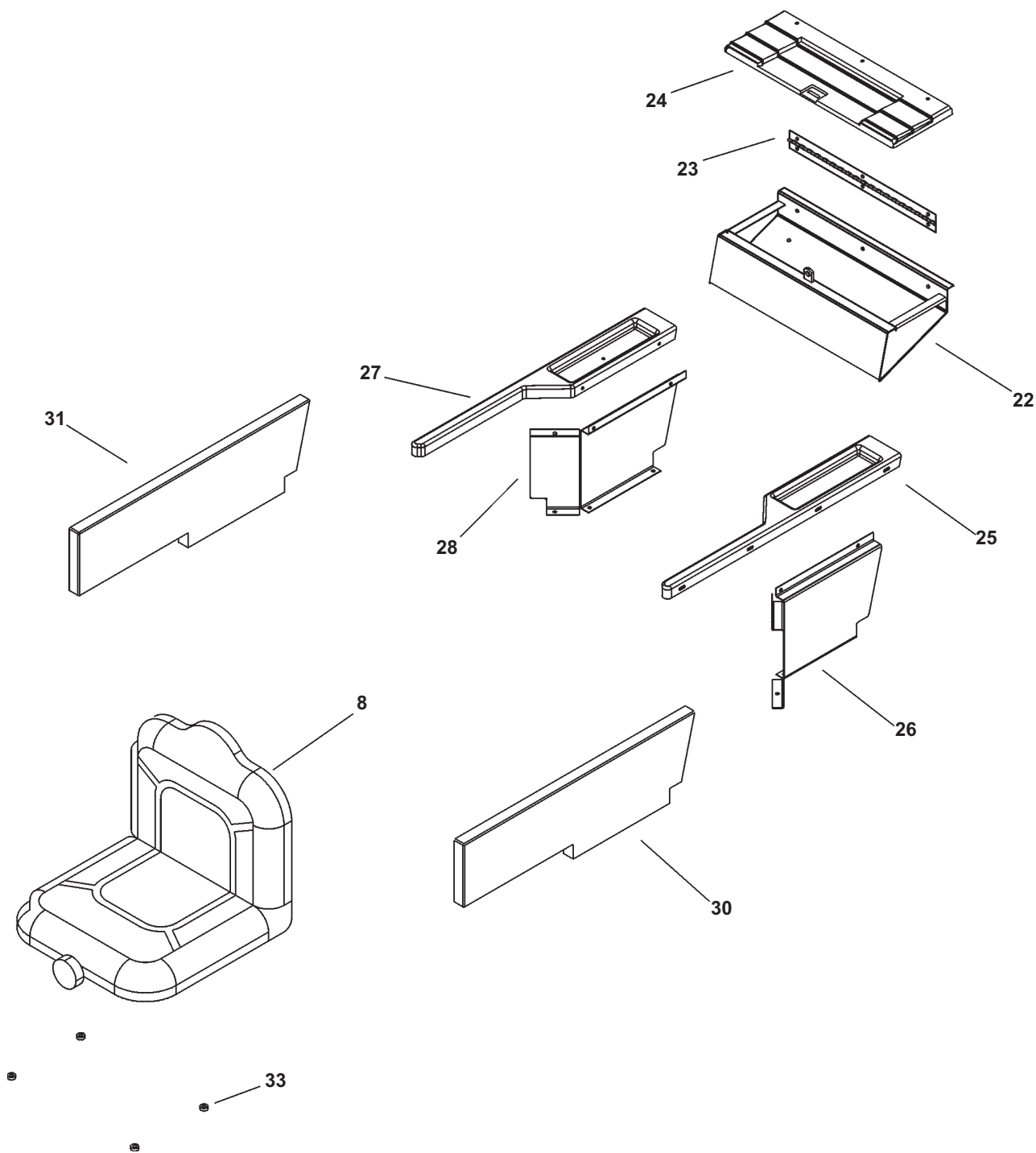


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SL46/4835 SKID LOADERS - ROPS & SEAT

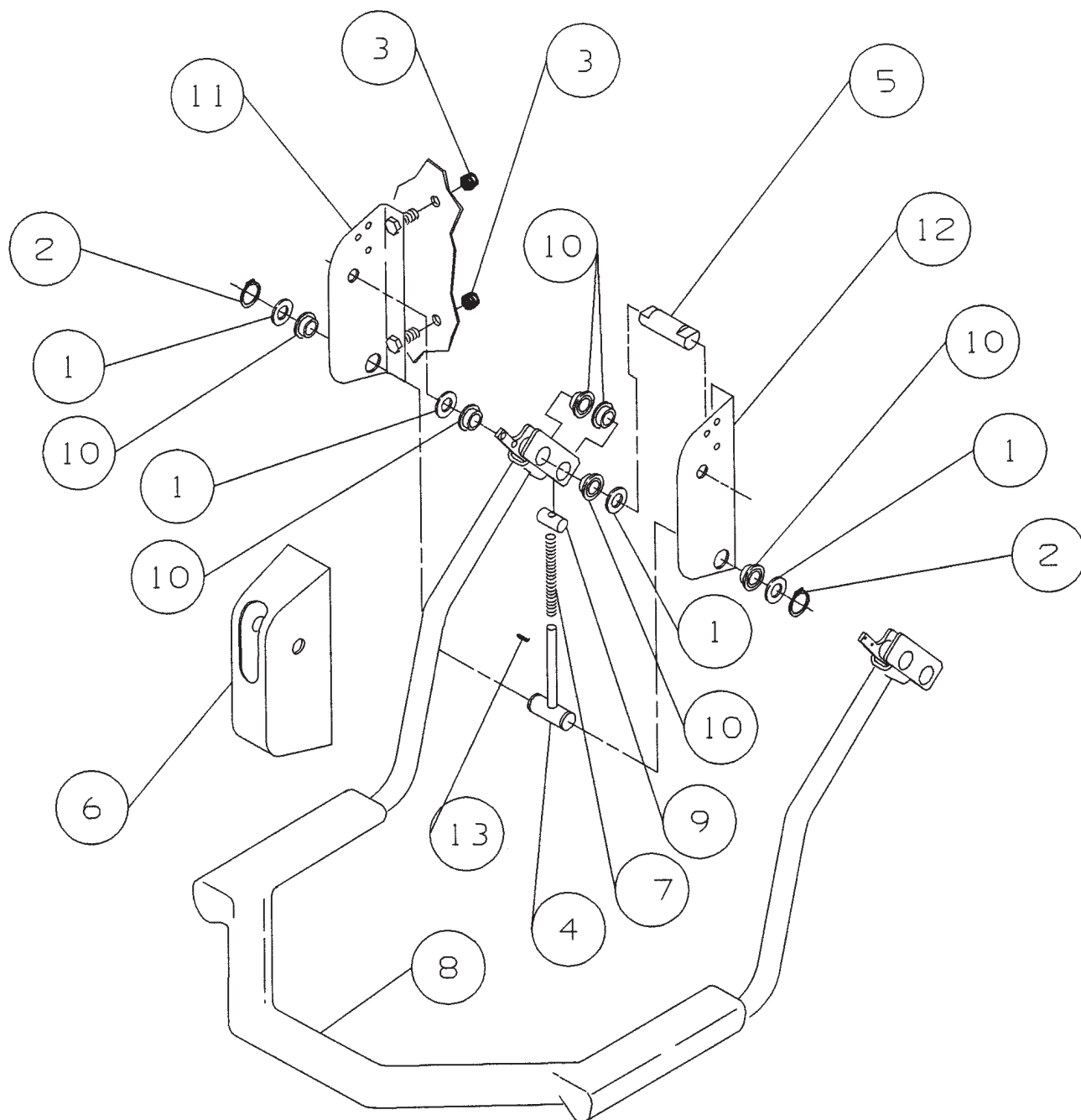
Ref. No.	Part No.	Description	Quantity 4635	Quantity 46/4835SX/DX
1	131060	ROPS	1	1
	650499	SCREW/CAP HEX HEAD 5/8 x 5-1/2	2	2
	654012	WASHER/FLAT 5/8	2	2
	067823	NUT/LOCK NYLON INSERT 5/8	2	2
2	057557	WASHER/FLAT 17/32	6	6
3	064543	MOUNTING/ISOLATION	2	2
	650850	SCREW/CAP HEX HEAD 1/2 X 2-3/4	2	2
	068034	NUT/LOCK NYLON INSERT 1/2	2	2
4	131766	WINDOW/ROPS	1	1
5	131767	WEATHERSTRIP/WINDOW	1	1
6	131768	RIP CORD/WEATHERSTRIP	1	1
7	121412	BELT/SEAT	1	1
	650495	SCREW/CAP HEX HEAD 1/2 X 1-1/4	2	2
	654009	WASHER/FLAT 1/2	2	2
	068034	NUT/LOCK NYLON INSERT 1/2	2	2
8	130085	SEAT	1	1
	070648	NUT/FLANGED LOCK	4	4
9	L62459	CASE/OPERATOR'S MANUAL	1	1
	650771	BOLT/CARRIAGE 1/4 X 1/2	4	4
	071401	NUT/LOCK NYLON INSERT 1/4	4	4
10	131805	ASSEMBLY/LIMITER	1	1
11	122828	SLEEVE	1	1
	650850	SCREW/CAP HEX HEAD 1/2 X 2-3/4	1	1
	654009	WASHER/FLAT 1/2	2	2
	655006	PIN/COTTER 1/8 X 1	1	1
12	077794	SPRING/TORSION	1	1
13	135177	SPRING/GAS	2	2
14	089010	STUD/BALL	4	4
	070648	NUT/FLANGED LOCK	4	4
15	089012	CLIP/SPRING	4	4
16	135240	FILLER/ROPS	1	1
17	067750	NUT/SPEED	3	3
	651307	SCREW/PHILLIPS ROUND HEAD 1/4 X 1/2	3	3
18	131945	BUSHING	2	2
19	131691	SLIDE/SEAT (SET)	1	1
20	132179	BULKHEAD/HARNESS	1	1
	064260	NUT/LOCK NYLON INSERT 5/16	2	2
	650394	SCREW/MACHINE ROUND HEAD #6 X 1/2	4	4
	650658	NUT/HEX #6	4	4
21	129420	PLUG/PLASTIC 3/4	1	1
22	132089	WINDOW/ENCLOSURE	1	1
	703692	TAPE/TWO-WAY 6.25 FT. (ATTACH WINDOW TO TOP OF ROPS)	1	1
37	134681	PLUG/PLASTIC 15/32	1	1
38	135252	PLUG/PLASTIC 3/8	2	2
43	058615	CLAMP/INSULATED	2	-
	132288	SCREW/CAP HEX WASHER HEAD THREADED 5/16 X 1	2	-
44	076147	CLAMP/HOSE	3	-
	651168	SCREW/CAP HEX WASHER HEAD THREADED 3/8 X 3/4	3	-

Deluxe Options



SL46/4835 SKID LOADERS - ROPS & SEAT

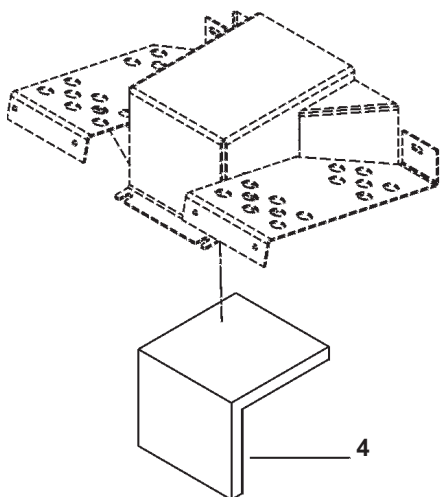
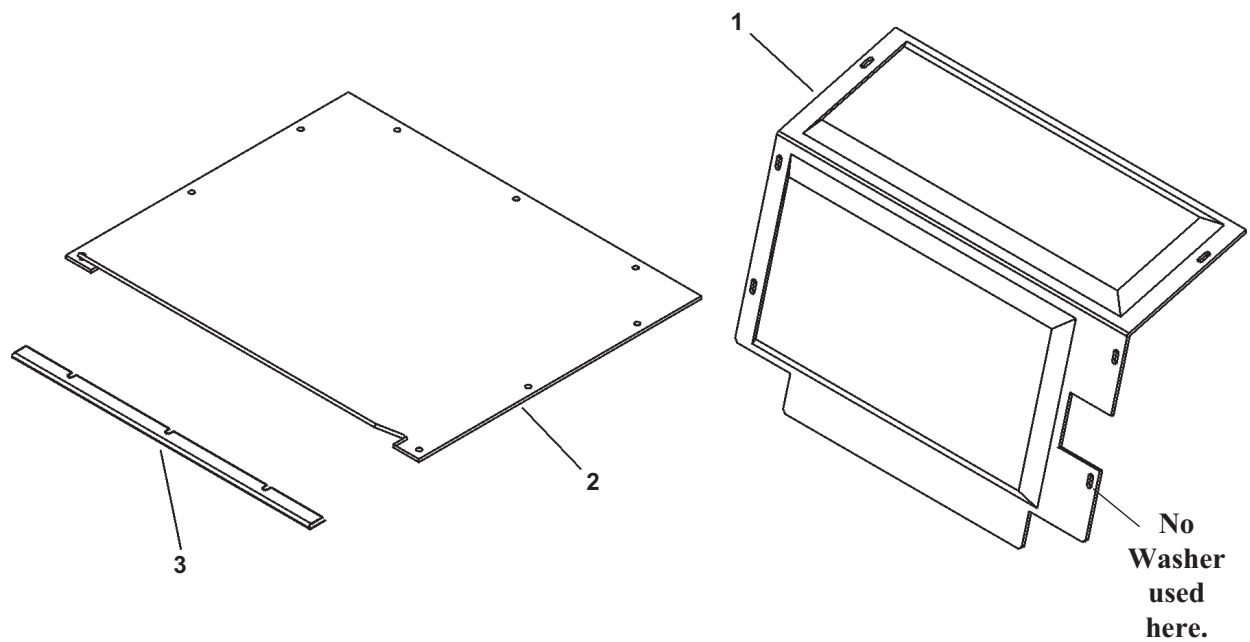
Ref. No.	Part No.	Description	Quantity Deluxe Options
8	132161	SEAT/SUSPENSION	1
	070648	NUT/FLANGED LOCK	4
	650630	SCREW/CAP HEX HEAD 7/16 X 1	2
	654046	WASHER/PLAIN 7/16	2
22	132367	ASSEMBLY/TOOLBOX	1
	650959	SCREW/CAP HEX WASHER HEAD SELF-TAPPING 1/4 X 1-1/2	2
	654002	WASHER/FLAT 1/4	2
	071401	NUT/LOCK NYLON INSERT 1/4	2
23	132244	HINGE	1
	651307	SCREW/PHILLIPS PAN HEAD 1/4 X 1/2	6
	071401	NUT/LOCK NYLON INSERT 1/4	6
24	132341	COVER/TOOLBOX	1
25	135362	CONSOLE/LEFT	1
	067750	NUT/SPEED	6
	651308	SCREW/PHILLIPS PAN HEAD 1/4 X 3/4	4
	651307	SCREW/PHILLIPS PAN HEAD 1/4 X 1/2	2
26	132368	SUPPORT/CONSOLE	1
	650294	SCREW/CAP HEX WASHER HEAD SELF-TAPPING 1/4 x 3/8	3
27	132348	CONSOLE/RIGHT	1
	067750	NUT/SPEED	6
	651308	SCREW/PHILLIPS PAN HEAD 1/4 X 3/4	4
	651307	SCREW/PHILLIPS PAN HEAD 1/4 X 1/2	2
28	132369	SUPPORT/CONSOLE	1
	650294	SCREW/CAP HEX WASHER HEAD SELF-TAPPING 1/4 x 3/8	3
30	135361	FOAM/LEFT ROPS	1
31	132429	FOAM/RIGHT ROPS	1
33	127360	BUSHING/PIVOT	4



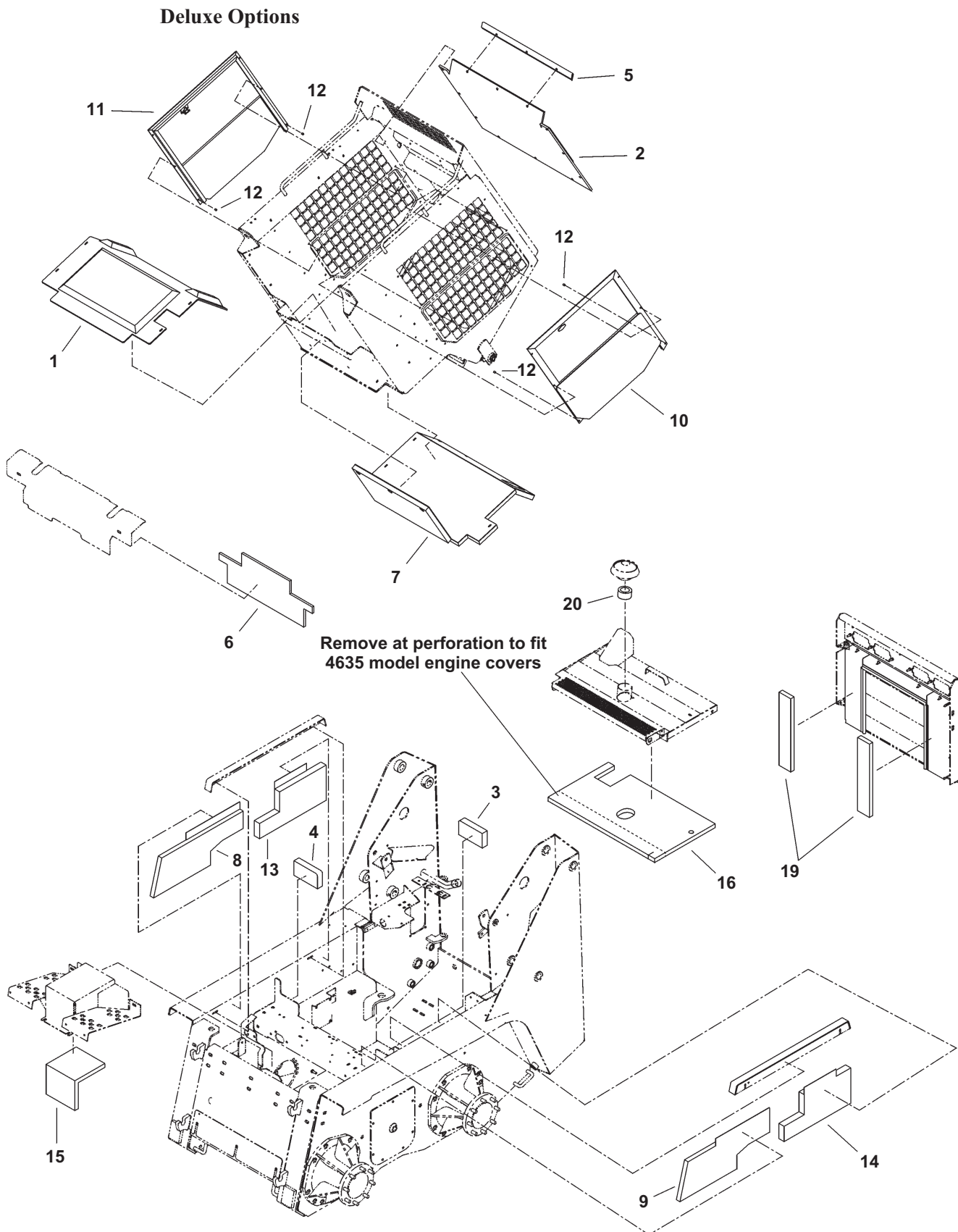
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SL46/4835 SKID LOADERS - RESTRAINT BAR

Ref. No.	Part No.	Description	Quantity 46/4835
1	056937	WASHER/FLAT 25/32	8
2	067950	RING/EXTERNAL RETAINING	4
3	068034	NUT/LOCK NYLON INSERT 1/2	4
4	078723	SPRING ASSEMBLY/ACTUATOR	2
5	078730	SHAFT/PIVOT	2
6	078734	COVER/PIVOT	2
7	078942	SPRING/COMPRESSION	2
8	121582	BAR/RESTRAINT	1
9	121610	PIVOT/UPPER	2
10	128316	BEARING/BRONZE	12
11	128979	BRACKET ASSEMBLY/RIGHT	2
12	128984	BRACKET ASSEMBLY/LEFT	2
13	650551	PIN/COTTER 3/32 X 3/4	2

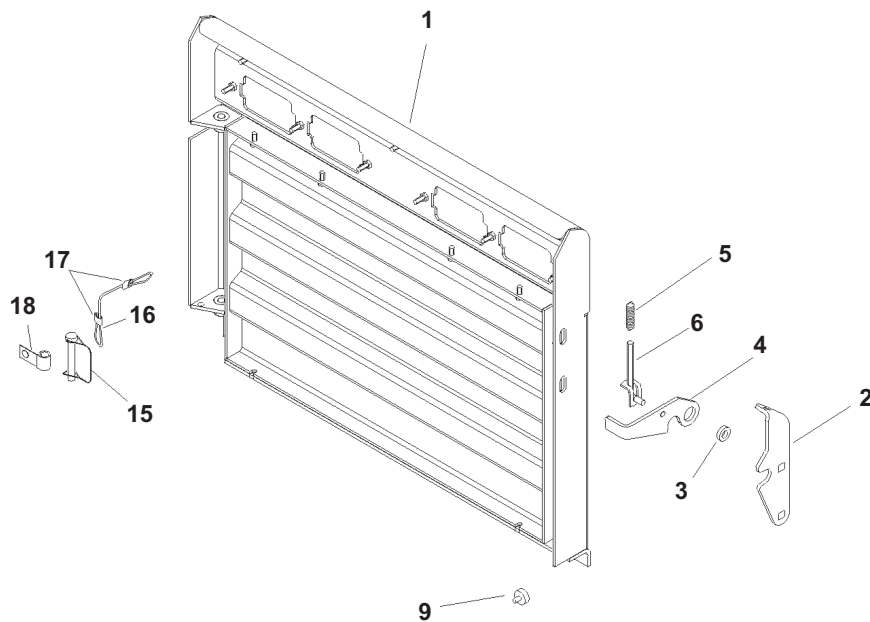
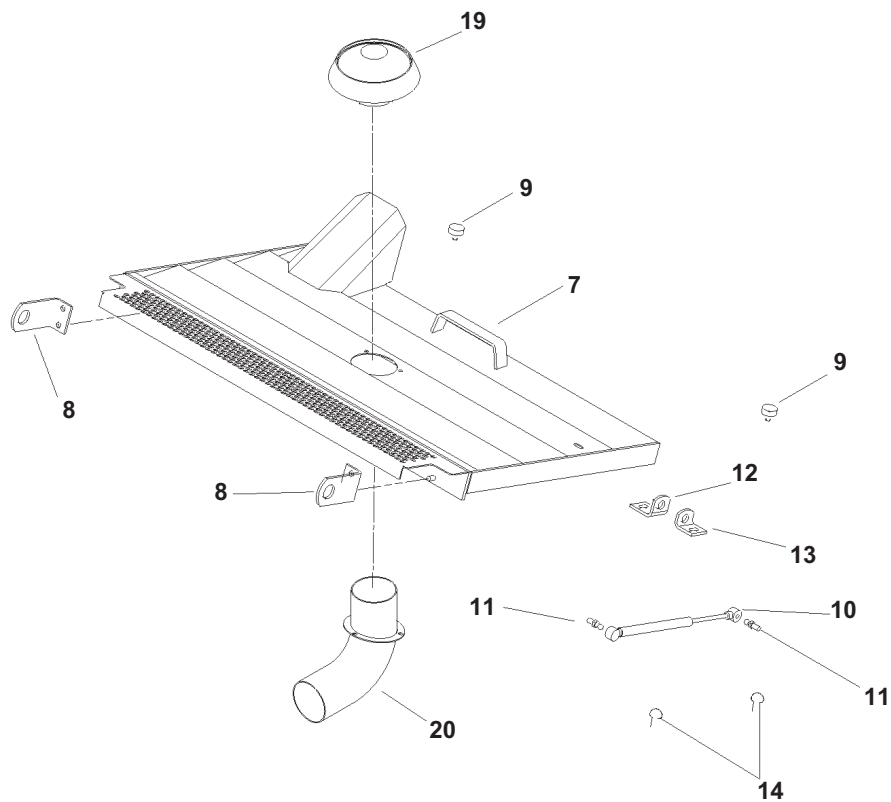


Ref. No.	Part No.	Description	Quantity 46/4835
1	131769	PAD/SEAT BACK	1
	132288	SCREW/CAP HEX WASHER HEAD SELF-TAPPING 5/16 X 1 (Do Not Overtighten)	1
	136128	FASTENER/PANEL SNAP-IN	5
2	132078	HEADLINER	1
	136128	FASTENER/PANEL SNAP-IN	9
3	132167	CLIP/HEADLINER	1
	132288	SCREW/CAP HEX WASHER HEAD SELF-TAPPING 5/16 X 1 (Do Not Overtighten)	3
4	135374	PAD	1



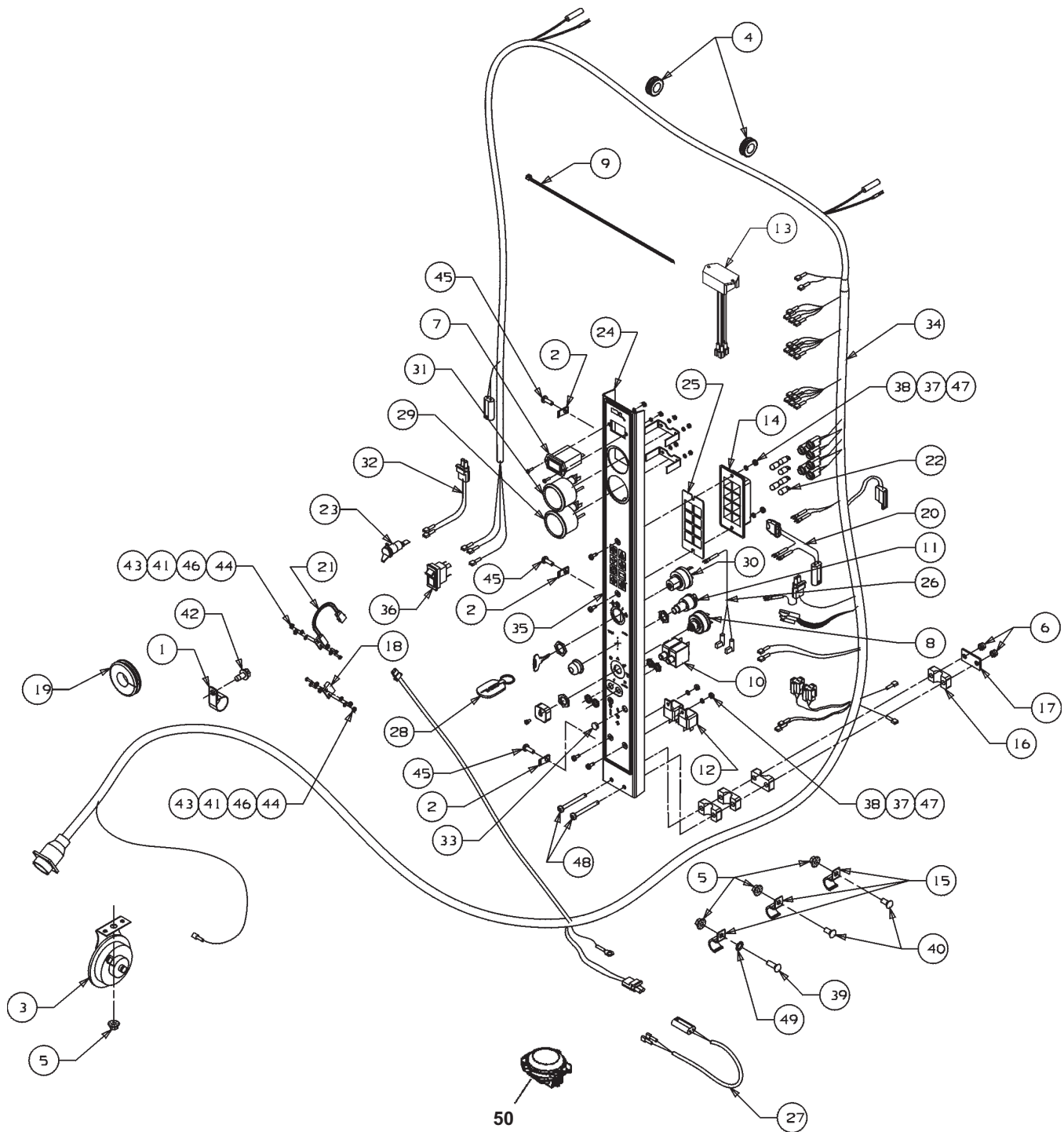
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Ref. No.	Part No.	Description	Quantity Deluxe Options
1	132335	PAD/SEATBACK (INSIDE)	1
	132288	SCREW/CAP HEX WASHER HEAD SELF-TAPPING 5/16 X 1 (Do Not Overtighten)	6
	651363	WASHER/BLACK PLATING 3/8	5
2	132078	HEADLINER	1
	136128	FASTENER/PANEL SNAP-IN	9
3	135573	PAD/CROSSMEMBER LEFT	1
4	135572	PAD/CROSSMEMBER RIGHT	1
5	132167	CLIP/HEADLINER	1
	132288	SCREW/CAP HEX WASHER HEAD SELF-TAPPING 5/16 X 1 (Do Not Overtighten)	3
6	135375	PAD/T-BAR COVER	1
7	135394	PAD/LOWER REMOVABLE ROPS	1
	070648	NUT/FLANGED LOCK	4
	650315	SCREW/CAP HEX WASHER HEAD SELF-TAPPING 1/4 X 1/2 (Do Not Overtighten)	3
8	135363	PAD/FRONT RIGHT	1
9	135464	PAD/FRONT LEFT	1
10	132295	WINDOW/SIDE LEFT	1
	651307	SCREW/PHILLIPS PAN HEAD 1/4 X 1/2	6
	071401	NUT/LOCK NYLON INSERT 1/4	6
11	132296	WINDOW/SIDE RIGHT	1
	651307	SCREW/PHILLIPS PAN HEAD 1/4 X 1/2	6
	071401	NUT/LOCK NYLON INSERT 1/4	6
12	133030	BUSHING	4
13	135366	PAD/RIGHT REAR	1
14	135463	PAD/LEFT REAR	1
15	135374	PAD	1
16	135615	PAD/ENGINE COVER	1
19	135617	PAD/GRILLE TO COOLER	2
20	135649	PAD/FOAM DONUT	1



https://truckmanualshub.com/
SL46/4835 SKID LOADERS - GRILLE & ENGINE COVER

Ref. No.	Part No.	Description	Quantity 4635	Quantity 4835
1	131278	ASSEMBLY/GRILLE (Anti-seize compound)	1	1
	650585	SCREW/CAP HEX HEAD 1/2 X 2	2	2
	654009	WASHER/FLAT 1/2	2	2
	068034	NUT/LOCK NYLON INSERT 1/2	2	2
2	131797	MOUNT/LATCH	1	1
	650834	BOLT/CARRIAGE 1/2 X 1-1/2	1	1
	650811	BOLT/CARRIAGE 1/2 X 1	1	1
	654009	WASHER/FLAT 1/2	2	2
	134853	NUT/SPIRALOCK™ 1/2	2	2
3	131940	BUSHING	1	1
4	131248	LATCH	1	1
5	114665	SPRING/COMPRESSION	1	1
6	131799	ROD ASSEMBLY/LATCH	1	1
	067847	NUT/LOCK NYLON INSERT 3/8	2	2
7	135365	COVER/ENGINE	1	-
	135380	COVER/ENGINE	-	1
8	131717	HINGE	2	2
	064260	NUT/LOCK NYLON INSERT 5/16	4	4
	128015	WASHER/FLAT 1-1/32	2	2
9	131913	BUMPER	3	3
	131842	NUT/SPIRALOCK™ 5/16	3	3
	653034	NUT/JAM HEX 5/16	3	3
10	132293	SPRING/GAS	1	1
11	122485	STUD/BALL	2	2
	064260	NUT/LOCK NYLON INSERT 5/16	1	1
	654024	WASHER/LOCK 5/16	1	1
12	132306	BRACKET/LOCK	1	1
	650573	BOLT/CARRIAGE 5/16 X 1	1	1
	654004	WASHER/FLAT 5/16	1	1
	064260	NUT/LOCK NYLON INSERT 5/16	1	1
13	132366	BRACKET/LOCK	1	1
	650573	BOLT/CARRIAGE 5/16 X 1	1	1
	064260	NUT/LOCK NYLON INSERT 5/16	1	1
14	132493	CLIP/GAS SPRING	2	2
15	091421	PIN/LOCK	1	1
16	123501	WIRE	1	1
17	122633	SLEEVE/CRIMP	2	2
18	076147	CLAMP/HOSE	1	1
19	135381	HOOD/AIR INTAKE	1	1
20	135600	TUBE/FLANGED	1	1
	651307	SCREW/MACHINE PHILLIPS PAN HEAD 1/4 X 1/2	3	3
	070634	NUT/SERRATED LOCK, W/ FLANGE 1/4	3	3



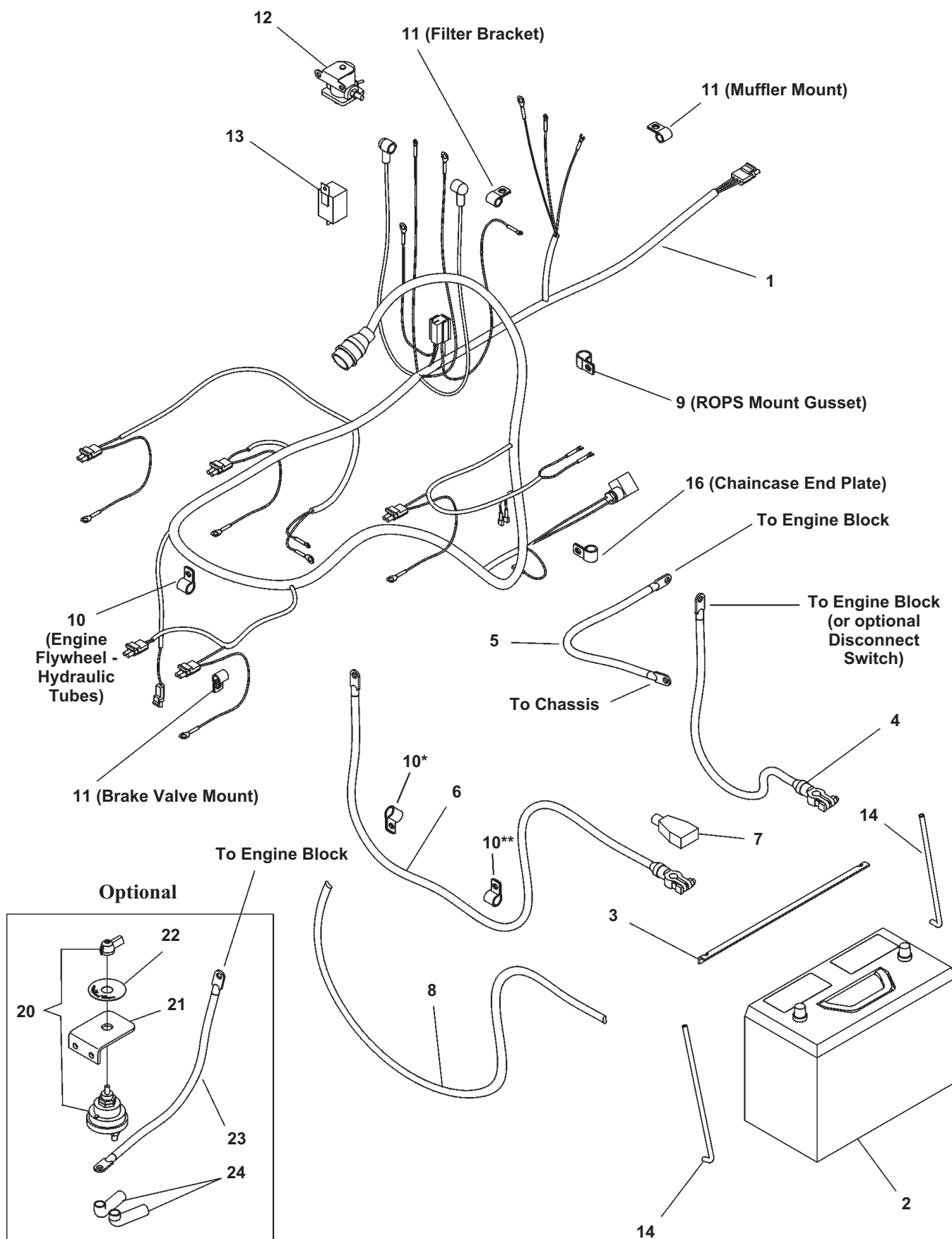
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SL46/4835 SKID LOADERS - ELECTRICAL - INSTRUMENT PANEL

<https://truckmanualshub.com/>

Ref. No.	Part No.	Description	4635	Quantity SX/SXT/DXT	Options
1	058805	CLAMP/HOSE	1	1	1
2	067750	NUT/CLIP	3	3	3
3	067785	HORN	-	-	1
4	067888	GROMMET	2	2	2
5	131842	NUT/SPIRALOCK™ 5/16	3	3	4
6	071401	NUT/LOCK	2	2	2
7	072340	HOUR METER	1	1	1
	650394	SCREW/MACHINE ROUND HEAD #6 X 1/2	1	1	1
	654044	WASHER/LOCK #6	2	2	2
	650658	NUT/HEX #6	2	2	2
8	073036	SWITCH/LIGHT	-	1	1
9	074091	TIE/NYLON	1	1	1
10	074579	BREAKER/CIRCUIT	2	2	2
11	075104	SWITCH/PUSH BUTTON	-	-	1
	123817	FUSE/15 AMP	-	-	1
12	076058	RELAY	2	2	2
13	138177	ALARM/SEAT BELT LIGHT	1	1	1
14	088040	HOUSING/DISPLAY	1	1	1
15	089071	CLAMP/HALF	3	3	3
16	089082	CUSHION	4	4	4
17	089083	PLATE/TOP	1	1	1
18	121587	ACTUATOR	1	1	1
19	124089	GROMMET	1	1	1
20	127455	WIRE/HORN	-	-	1
21	127963	SWITCH/RESTRAINT BAR	1	1	1
22	128738	BULB/LAMP	6	6	6
23	129310	SOCKET/ELECTRIC	-	-	1
24	130032	PANEL/INSTRUMENTATION	1	1	1
25	130064	GASKET/LAMP HOUSING	1	1	1
26	130342	WIRE ASSEMBLY/POWER	1	1	1
27	131018	HARNESS ASSEMBLY/SEAT SWITCH	1	1	1
28	131050	KEY TAG	1	1	1
29	131159a	GAUGE/TEMPERATURE (OIL)	1	1	1
30	131688	SWITCH/IGNITION	1	1	1
	131748	KEY/IGNITION SWITCH (SET OF 2)	1	1	1
31	132200a	GAUGE/FUEL LEVEL	1	1	1
32	132364	HARNESS/ACCESSORY	-	-	1
33	134681	PLUG/PLASTIC 15/32	1	-	-
34	134977	HARNESS ASSEMBLY/PANEL	1	1	1
35	135008	DECAL/CONTROL PANEL	1	1	1
36	135241	SWITCH/PARK BRAKE	1	1	1
37	650549	WASHER/LOCK #10	4	4	4
38	650550	NUT/HEX MACHINE SCREW #10	4	4	4
39	650573	BOLT/CARRIAGE 5/16 X 1	1	1	1
40	650687	BOLT/CARRIAGE 5/16 X 3/4	2	2	2
41	650848	WASHER/FLAT #6	4	4	4
42	651168	SCREW/CAP SELF-TAPPING 3/8 X 3/4	1	1	1
43	651212	SCREW/MACHINE #5 X 1/2	4	4	4
44	651213	NUT/HEX MACHINE SCREW #5	4	4	4
45	651308	SCREW/PHILLIPS ROUND HEAD 1/4 X 3/4	3	3	3
46	651314	WASHER/STAR #6	4	4	4
47	651343	SCREW/MACHINE ROUND HEAD #10 X 1/2	4	4	4
48	651344	SCREW/MACHINE ROUND HEAD 1/4 X 2-1/2	2	2	2
49	654042	WASHER/STAR 3/8	1	1	1
50	130354	SWITCH/SEAT (FOR USE WITH STANDARD SEAT)	1	1	-
	132162	SWITCH/SEAT (FOR USE WITH DELUXE SEAT)	-	-	1

a) Order replacement bulb - part number 135761.



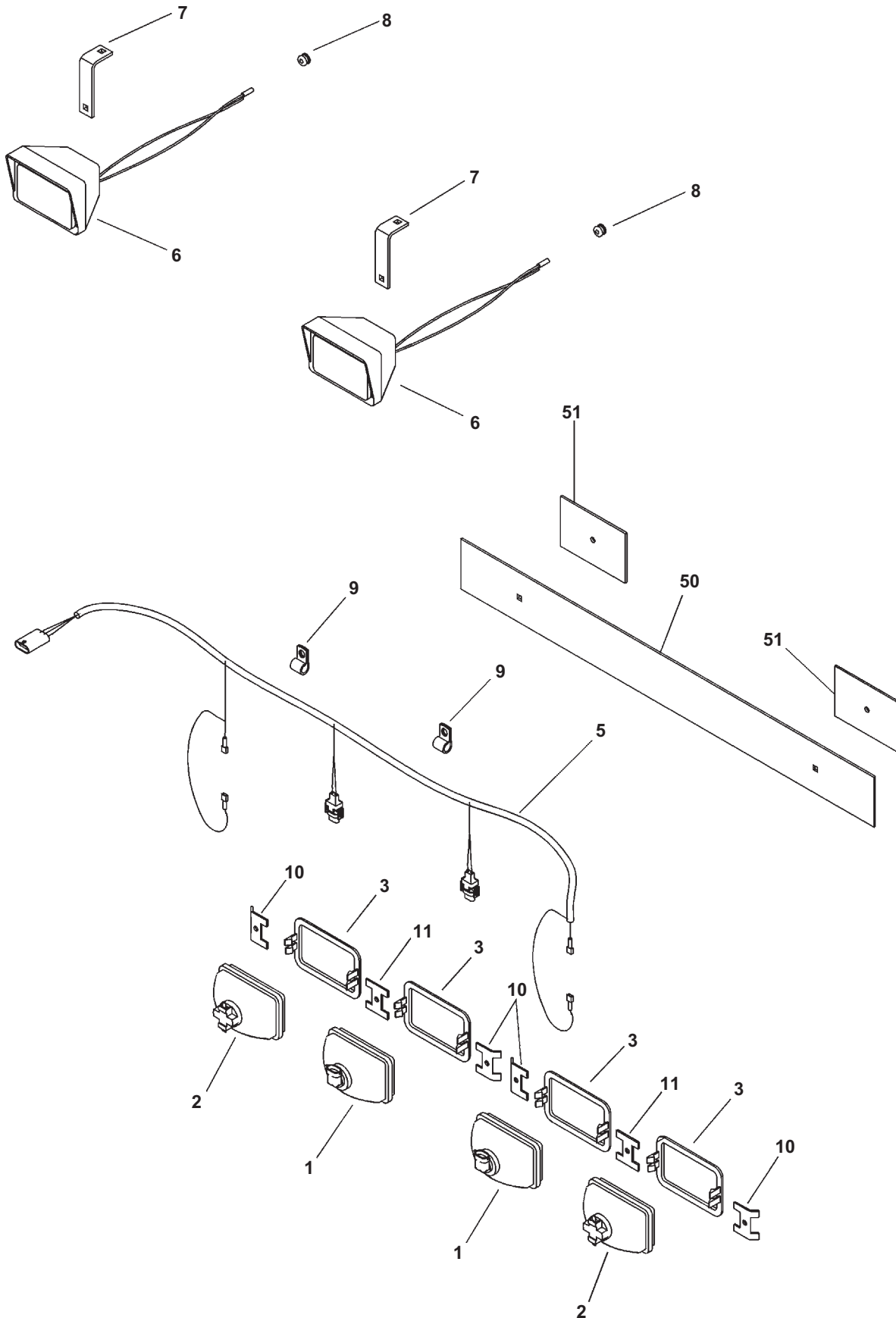
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SL46/4835 SKID LOADERS - ELECTRICAL - ENGINE HARNESS/BATTERY

<https://truckmanualshub.com/>

Ref. No.	Part No.	Description	Quantity 46/4835
1	136234	HARNESS ASSEMBLY/ENGINE	1
	650648	NUT/HEX #10	1
	650549	WASHER/LOCK #10	1
	656100	NUT/HEX M5	1
	055648	TIE/WIRE	1
2	REF	BATTERY/12V W/ HANDLE	1
3	122447	ANGLE/BATTERY HOLD DOWN	1
	064260	NUT/LOCK NYLON INSERT 5/16	2
	654004	WASHER/FLAT 5/16	2
4	075028	CABLE/NEGATIVE BATTERY	1
	656105	SCREW/CAP HEX HEAD M8 X 25MM	1
	654042	WASHER/STAR 3/8	2
5	054985	CABLE/SOLENOID	1
	650490	SCREW/CAP HEX HEAD 3/8 X 1	1
	654042	WASHER/STAR 3/8	2
	134852	NUT/SPIRALOCK™ 3/8	1
6	135325	CABLE/POSITIVE BATTERY	1
	654042	WASHER/STAR 3/8	1
7	081433	COVER/TERMINAL	1
8	135010	LOOM/BATTERY CABLE	1
9	058805	CLAMP/TUBE	1
	651168	SCREW/CAP HEX WASHER HEAD SELF-TAPPING 3/8 X 3/4	1
10	128007	CLAMP/TUBE	3
	650426*	SCREW/CAP HEX HEAD 1/4 X 1-1/4	1
	070634*	NUT/HEX 1/4	1
	654002*	WASHER/FLAT 1/4	1
	M12070**	SPACER	1
11	076147	CLAMP/HOSE	3
	650487	SCREW/CAP HEX HEAD 5/16 X 1	2
	131842	NUT/SPIRALOCK™ 5/16	2
12	131460	SOLENOID/STARTER	1
	650758	BOLT/CARRIAGE 1/4 X 3/4	2
	134588	NUT/SPIRALOCK™ 1/4	2
	135432	WASHER/STAR 1/4	2
13	132063	MODULE/GLOW	1
	055648	TIE/WIRE	1
	074091	TIE/NYLON	1
14	077685	ROD/BATTERY	2
16	136226	CLAMP/TUBE	1
	650490	SCREW/CAP HEX HEAD 3/8 X 1	1
	134852	NUT/SPIRALOCK™ 3/8	1

Ref. No.	Part No.	Description	Quantity Options
20	091666	SWITCH/DISCONNECT	1
21	129363	BRACKET/SWITCH	1
	650490	SCREW/CAP HEX HEAD 3/8 X 1	2
	134852	NUT/SPIRALOCK™ 3/8	2
22	091667	PLATE/FACE	1
23	129385	CABLE/SOLENOID	1
24	129419	BOOT/BATTERY TERMINAL	2



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Ref. No.	Part No.	Description	Quantity	Quantity
			4635	46/4835 SX/SXT/DXT
1	132046	LAMP/WORK	-	2
2	132047	LAMP/TAIL	-	2
3	132048	BEZEL	-	4
5	131941	HARNESS/REAR GRILLE	-	1
6	122011	LIGHT/WORK	-	2
7	122847	BRACKET/LIGHT	-	2
	650687	BOLT/CARRIAGE 5/16 X 3/4	-	2
	070648	NUT/FLANGED LOCK	-	2
8	073687	GROMMET	-	2
9	076147	CLAMP/HOSE (Do Not Overtighten)	-	2
	064260	NUT/LOCK NYLON INSERT 5/16	-	2
10	132285	CLIP/SINGLE	-	4
	064260	NUT/LOCK NYLON INSERT 5/16 (Do Not Overtighten)	-	4
11	132286	CLIP/DOUBLE	-	2
	064260	NUT/LOCK NYLON INSERT 5/16 (Do Not Overtighten)	-	2
50	135038	PLATE/LIGHT COVER	1	-
51	135039	PLATE/PLATE HOLDER	2	-
	650687	BOLT/CARRIAGE 5/16 X 3/4	2	-
	064260	NUT/LOCK NYLON INSERT 5/16	2	-

Ref #1 - Order replacement bulb part number 122488.

Ref #2 - Purchase replacement bulb #1156 locally.

SECTION NOTES

GENERAL INFORMATION



ALWAYS follow safety precautions on decals. Replace decals if they become damaged or if the unit is repainted. If repainting, BE SURE that all applicable decals are affixed in their proper locations.

Decal location information assists in the selection and application of new decals, in the event the original decals become damaged or the machine is repainted.

For decal replacement compare the location photographs to your machine BEFORE starting to refinish. Check off each required decal using the

illustrated reference number. Find the part number, description and quantity. Refer to the illustration for replacement locations. Refer to Safety chapter of the Operator's Manual for information on the safety decals.

NEW DECAL APPLICATION

Surfaces MUST be free of dirt, dust, grease and foreign material before applying the decal. Remove smaller portion of decal backing paper and apply the exposed adhesive to the clean surface, maintaining proper position and alignment. Peel off remaining backing paper and apply hand pressure to smooth out the decal surface.

DECAL KITS

Language specific decal repaint kits may be ordered using the following part numbers:

135714	English
135715	German
135716	French
135717	Spanish
135718	Italian
135719	Portuguese

Specific decal part numbers for type of model, control option and the Gehl logo must be ordered separately from page 76.

PAINT FINISH

Use list below to order paint:

906213	One Gallon Yellow
906315	One Gallon Red (Optional Color)
906317	One Gallon Charcoal Grey
906214	6 (12 oz. Spray Cans) Yellow
906316	6 (12 oz. Spray Cans) Red (Optional Color)
906318	6 (12 oz. Spray Cans) Grey
906323	One Quart Charcoal Grey

SL46/4835 SKID LOADERS - DECALS

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Ref. No.	Part No.	Description	Quantity		
			4635/SX	46/4835 Turbo	Optional
1	137545	REFLECTOR/RED	2	2	2
2	072794	DECAL/HYDRAULIC OIL	1	1	-
3	072797	DECAL/DIESEL FUEL	1	1	-
4	130297	DECAL/HYDRALOC™	1	1	1
6	073075	DECAL/TURTLE-RABBIT	1	1	1
9	091035	DECAL/DANGER	1	1	-
10	091050	DECAL/DANGER ROTATING COMPONENT	1	1	-
11	093202	DECAL/ELECTRICAL CONTACT	1	1	-
12	L65922	DECAL/OPERATORS MANUAL	1	1	1
13	093367	DECAL/WARNING MANUAL	1	1	-
14	093474	DECAL/WARNING-GENERAL	1	1	-
15	093475	DECAL/WARNING CARRY LOAD LOW	1	1	-
16	093477	DECAL/ROPS LOCK	1	1	-
17	093479	DECAL/LOAD LOW	1	1	-
19	129132	DECAL/LIFT ARM	1	1	-
21	122718	DECAL/WARNING	1	1	-
22	122745	DECAL/WARNING GAS CYLINDERS	1	1	-
24	094951	DECAL/MADE IN USA	1	1	1
28	135184	DECAL/FILTER SELECTION	1	1	1
29	132018	DECAL/SERVICE	1	1	1
30	132139	DECAL/TIE DOWN	4	4	4
33	132166	TAG/RIP CORD	1	1	1
34	121030	STRIP/NON-SKID SURFACE	3	3	3
35	073458	STRIP/NON-SKID SURFACE	1	1	1
37	132294	RING	1	1	1
38	122290	DECAL/GEHL	1	1	1
40	129130	DECAL/CAUTION, DO NOT OPEN	1	1	-
41	129258	DECAL/WARNINGS	1	1	-
42	137660	DECAL/IMPORTANT, ETHER	1	1	-
51	L65928	DECAL/PERSONLIFT	1	1	-

Use the parts lists on page 75 and page 76 to order decals for your model of Skid Loader. Pages 77-80 show decal locations on the loaders.

Hydraloc is a trademark of the Gehl Company.

4635 Model Designation Decals

Ref. No.	Part No.	Description	Quantity 4635
25	134940	DECAL/4635	2

SX/SXT Model Designation Decals

Ref. No.	Part No.	Description	4635SX	Quantity 4635SXT	4835SXT
25	134939	DECAL/4635 SX	2	-	-
	134938	DECAL/4635 SXT	-	2	-
	134941	DECAL/4835 SXT	-	-	2
	134969	DECAL/4635 SX (OPTIONAL LIGHT GREY)	2	-	-
	134970	DECAL/4635 SXT (OPTIONAL LIGHT GREY)	-	2	-
	134972	DECAL/4835 SXT (OPTIONAL LIGHT GREY)	-	-	2

DXT Model Designation Decals

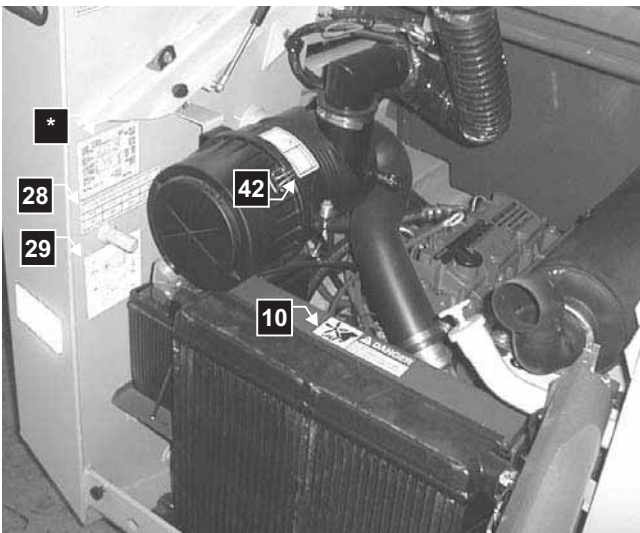
Ref. No.	Part No.	Description	4635DXT	Quantity	4835DXT
25	134965	DECAL/4635 DXT	2		-
	134964	DECAL/4835 DXT	-		2
	134971	DECAL/4635 DXT (OPTIONAL LIGHT GREY)	2		-
	134973	DECAL/4835 DXT (OPTIONAL LIGHT GREY)	-		2

Gehl Decals

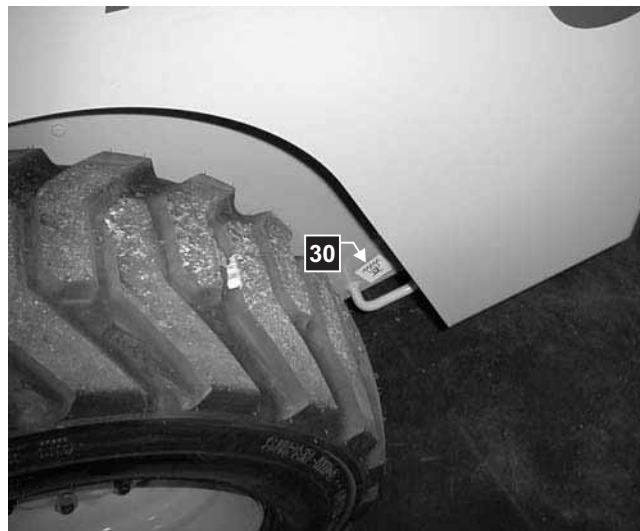
Ref. No.	Part No.	Description	4635/SX	Quantity 46/4835 Turbo	Optional
18	122616	DECAL/GEHL	2	2	-
	122617	DECAL/GEHL (LIGHT GREY)	-	-	2
20	122432	DECAL/GEHL	1	1	-
	122290	DECAL/GEHL (LIGHT GREY)	-	-	1
36	132016	DECAL/TURBO	-	2	-
	132187	DECAL/TURBO (LIGHT GREY)	-	-	2
52	122296	DECAL/GEHL MAX (LIGHT GREY)	-	-	2

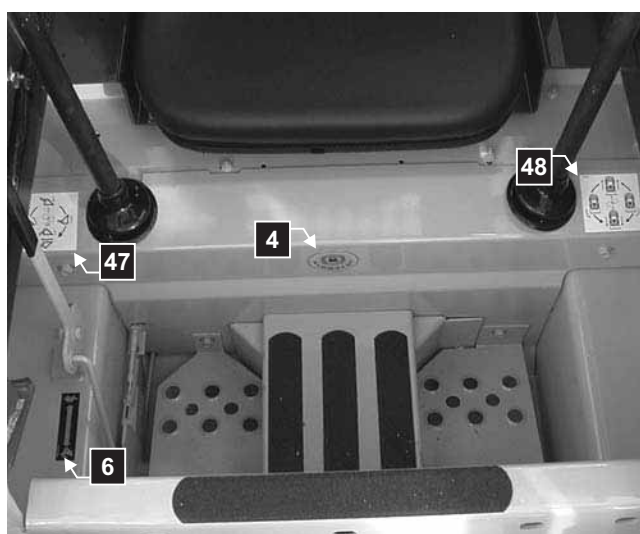
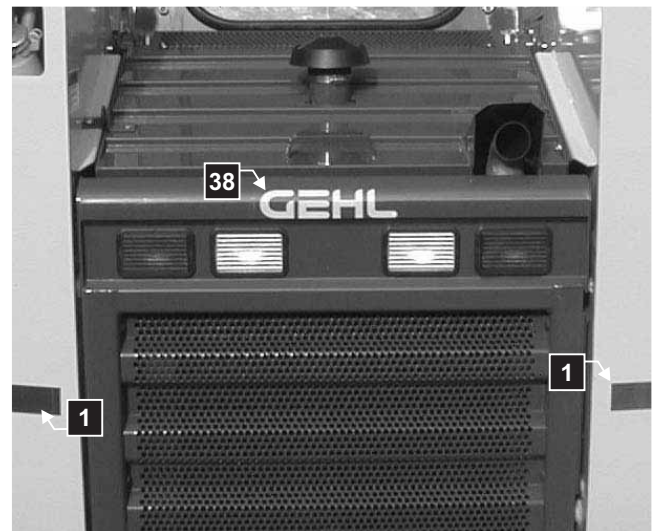
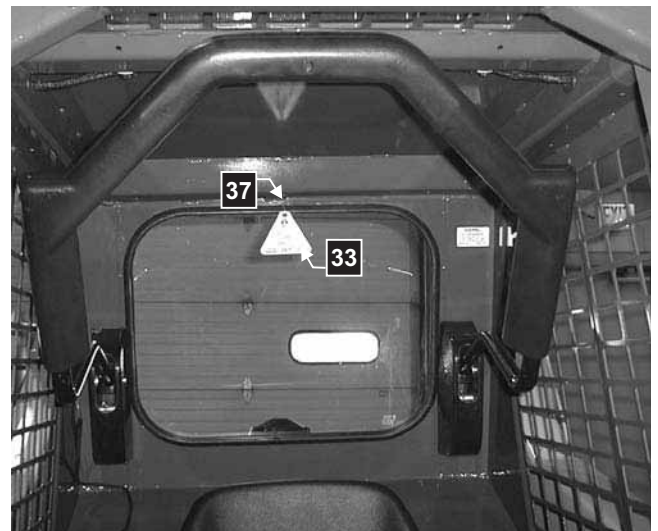
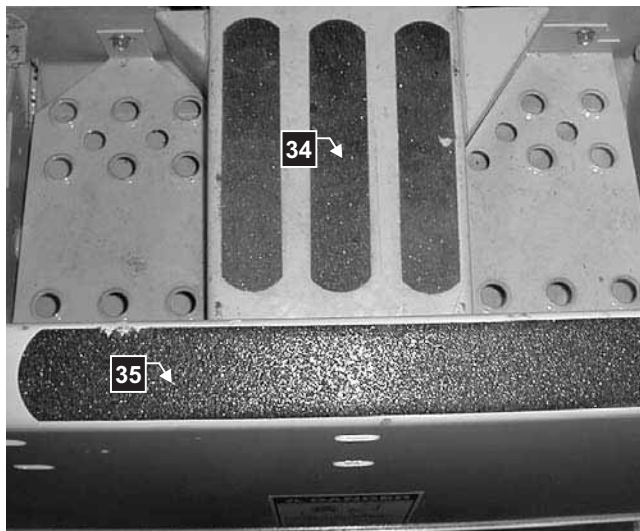
Control Decals

Ref. No.	Part No.	Description	T-Bar	Quantity Hand/Foot	Dual Hand
43	134060	DECAL/FORWARD	-	2	-
45	123380	DECAL/LIFT	-	1	-
46	123381	DECAL/TILT	-	1	-
47	072853	DECAL/LIFT TILT	1	-	-
48	072854	DECAL/TRACTION	1	-	-
49	132395	DECAL/LEFT CONTROL	-	-	1
50	132396	DECAL/RIGHT CONTROL	-	-	1



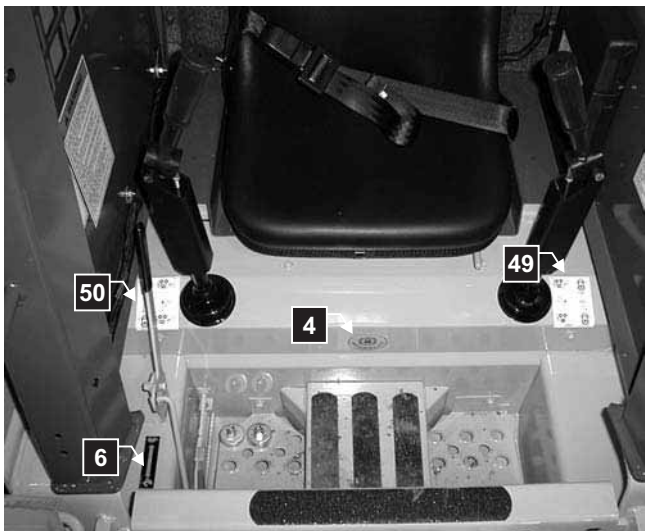
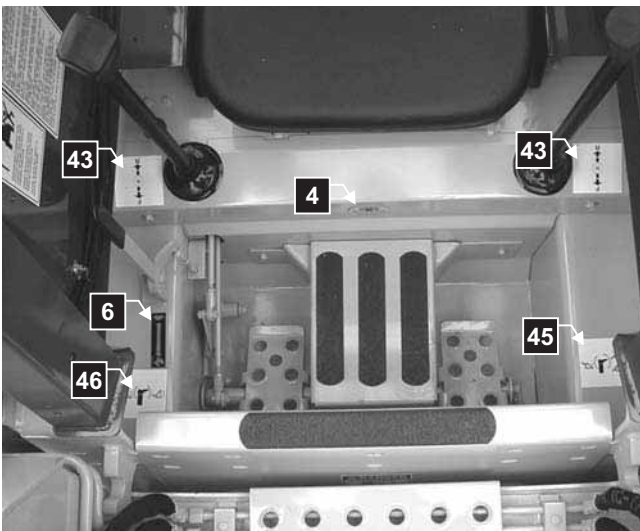
* Location of Deutz supplied Engine Service Decal.
Decal does not have a Gehl Part Number.

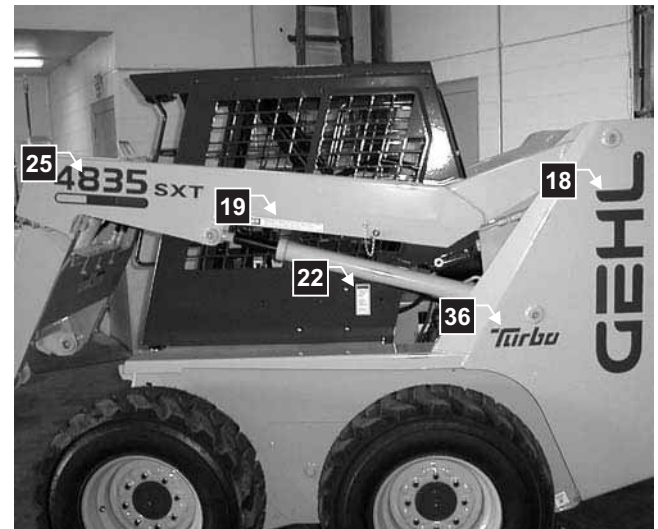






Decal Location on Deluxe Interior Loaders.



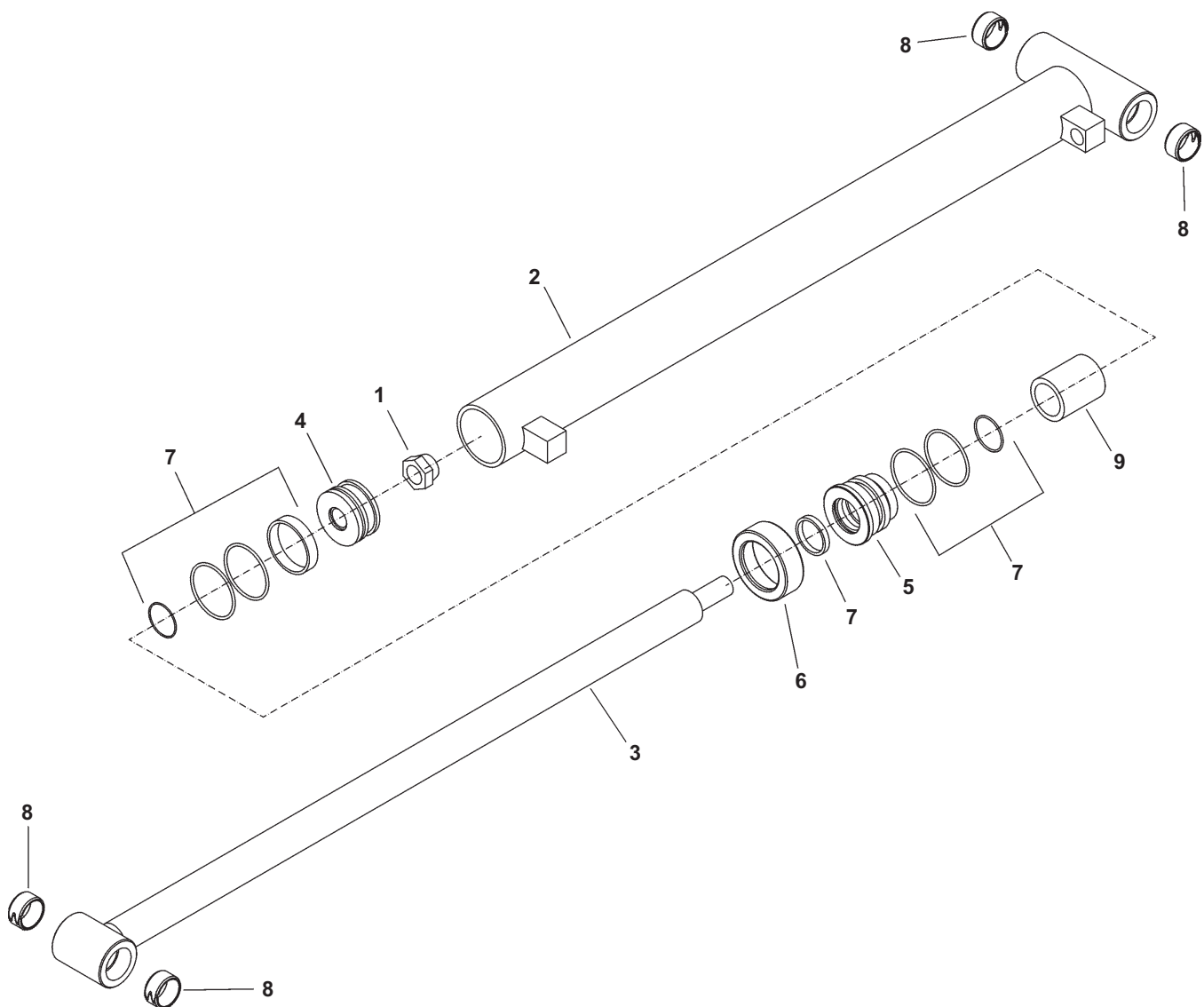


SECTION NOTES

SECTION B: HYDRAULIC COMPONENTS

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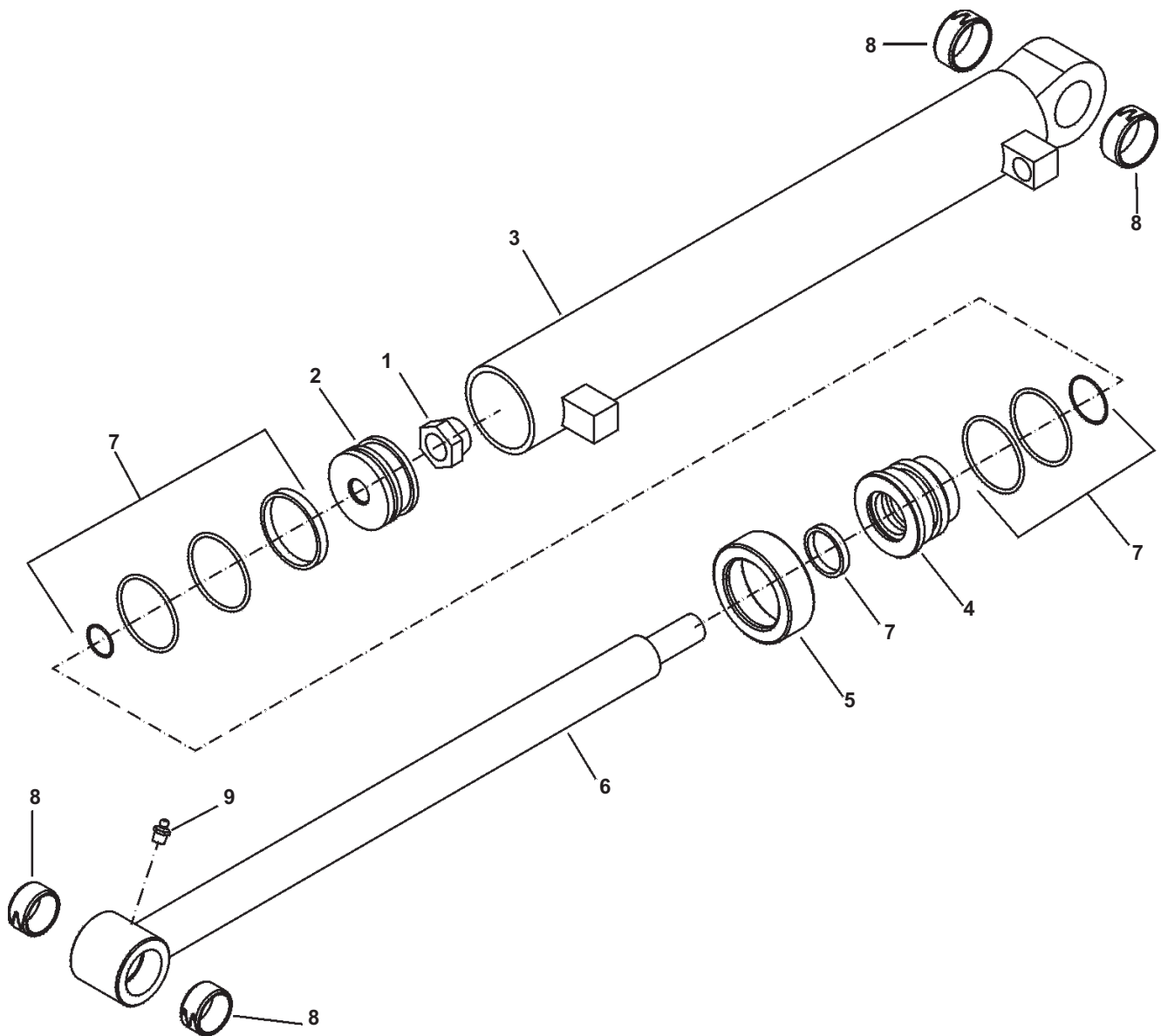
SECTION B: HYDRAULIC COMPONENTS



SL46/4835 SKID LOADERS - LIFT CYLINDER

Ref. No.	Part No.	Description	Quantity 46/4835
	134368	CYLINDER /LIFT	1
1	075722	NUT/LOCK 7/8	1
2	134839a	TUBE/LIFT CYLINDER	1
3	134840a	ROD/LIFT CYLINDER	1
4	134841	PISTON	1
5	134842	GLAND/HEAD	1
6	121554	CAP/GLAND	1
7	134848	KIT/SEAL	1
8	134844	BUSHING/CONNEX	4
9	134843	SPACER	1

a) Includes (2) Ref. #8 - 134844 - Bushing/Connex.

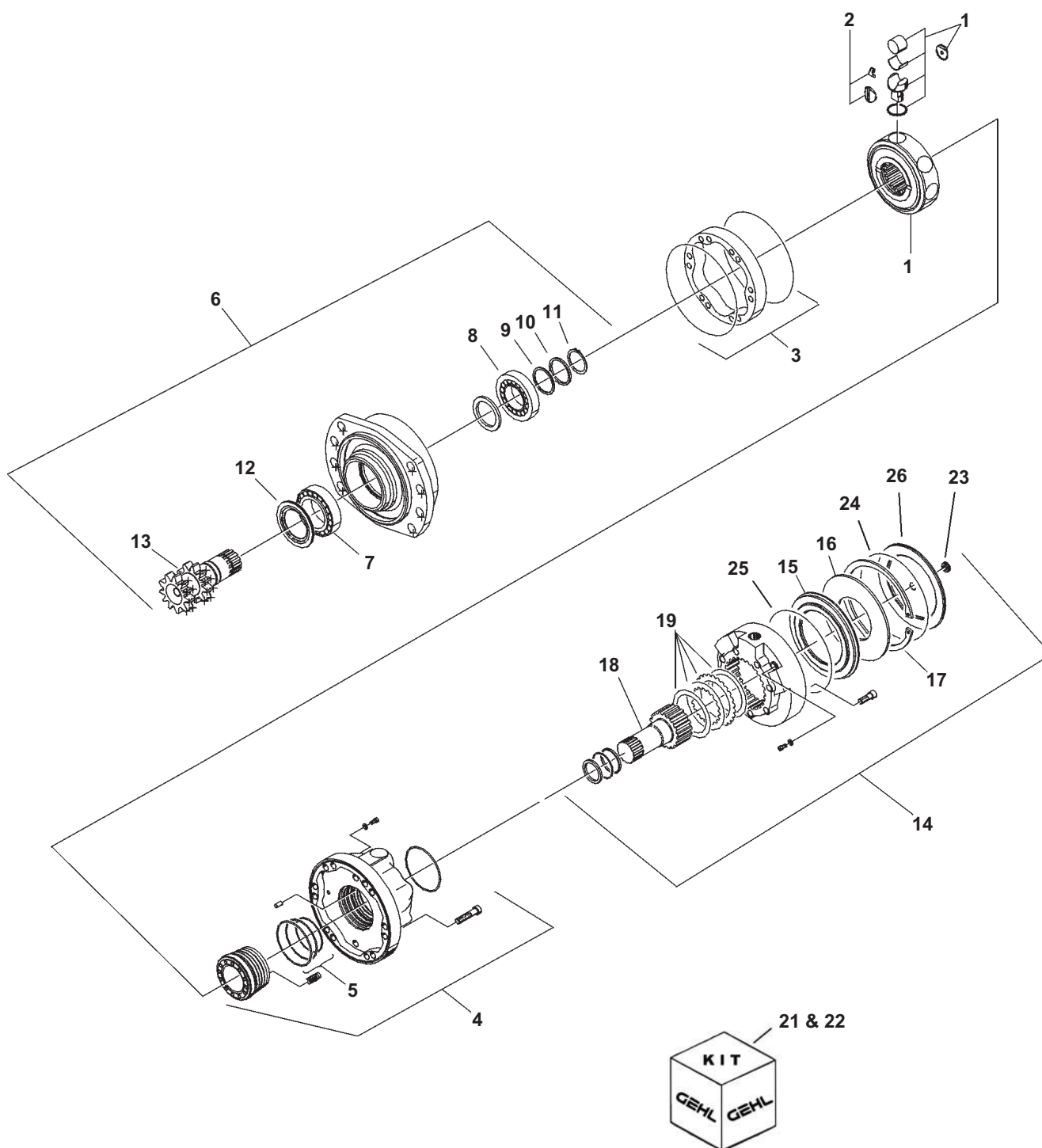


SL46/4835 SKID LOADERS - TILT CYLINDER

Ref. No.	Part No.	Description	Quantity 46/4835
	135058	CYLINDER/TILT	1
1	075722	NUT/LOCK 7/8	1
2	134841	PISTON	1
3	135061a	TUBE/TILT CYLINDER	1
4	134847	GLAND/HEAD	1
5	121554	CAP/GLAND	1
6	135062b	ROD/TILT CYLINDER	1
7	134849	KIT/SEAL	1
8	131488	BUSHING/CONNEX	4
9	570002	FITTING/GREASE	1

a) Includes (1) Ref. #8 - 131488 - Connex Bushing.

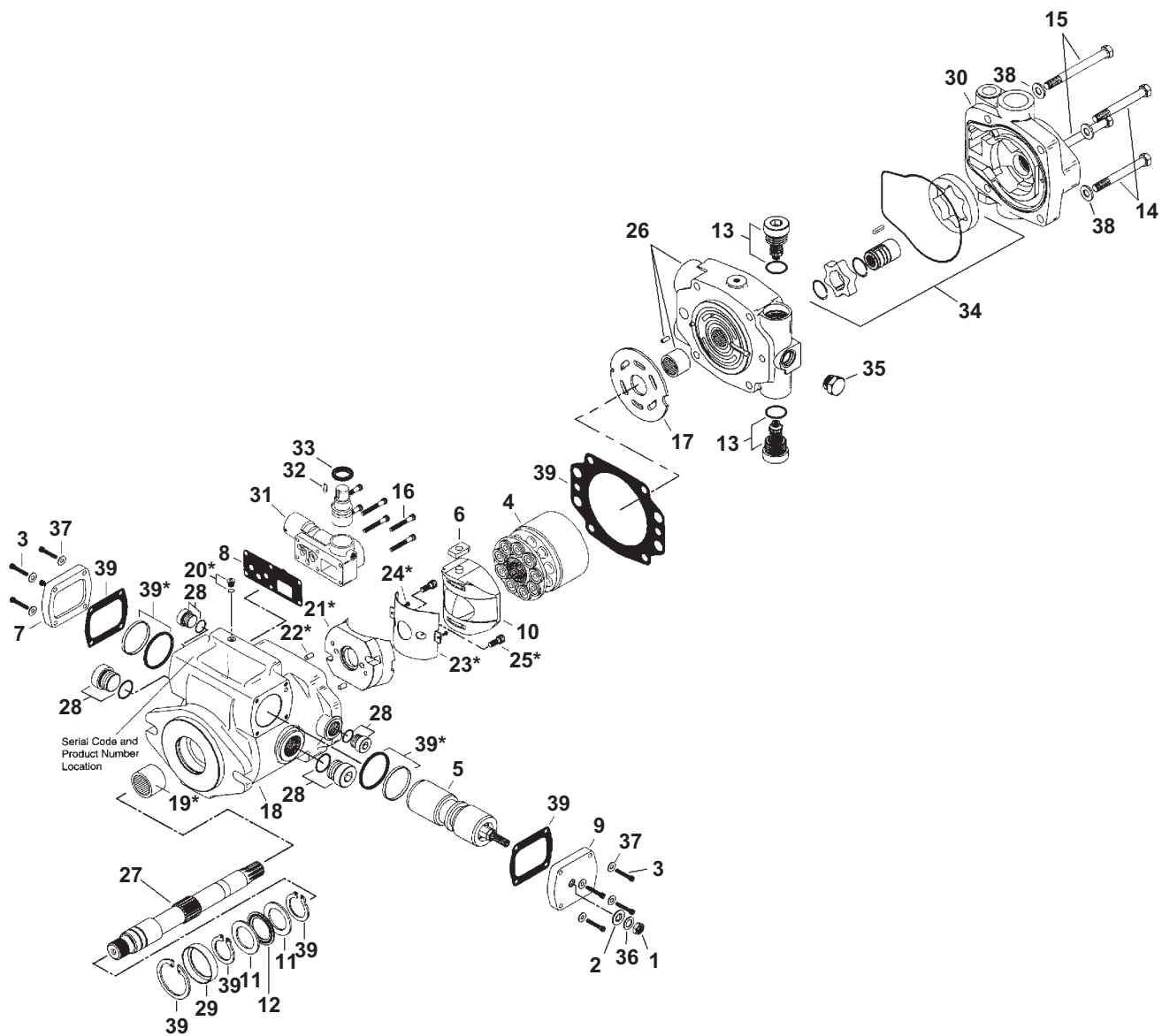
b) Includes (2) Ref. #8 - 131488 - Connex Bushing.



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SL46/4835 SKID LOADERS - DRIVE MOTOR & PARKING BRAKE

Ref. No.	Part No.	Description	Quantity 46/4835
	133966	MOTOR/DRIVE WITH PARKING BRAKE	1
1	135336	BLOCK/CYLINDER	1
2	135351	KIT/REPAIR	1
3	135352	CAM	1
4	135353	COVER/VALVING	1
5	135338	KIT/SEAL	1
6	135354	SUPPORT	1
7	135339	BEARING	1
8	135340	BEARING	1
9	135341	SET OF SHIMS	1
10	135342	RING	1
11	135343	RING/SNAP	1
12	135344	SEAL/ENVIRONMENT	1
13	135345	SHAFT	1
14	135355	BRAKE/DISC	1
15	135346	PISTON/BRAKE	1
16	135347	WASHER/SPRING	1
17	135348	RING/SNAP	1
18	135349	SHAFT	1
19	135350	KIT/DISC BRAKE	1
21	135357	KIT/SEAL MOTOR AND BRAKE	1
22	135687	KIT/TOOL MSE02	1
23	132638	PLUG/RUBBER	1
24	138200	O-RING	1
25	138405	O-RING	1
26	138406	PROTECTOR	1

Tandem Pump/Gear Pump End



Asterisk (*) reference numbers are included in reference number (18) housing assembly.

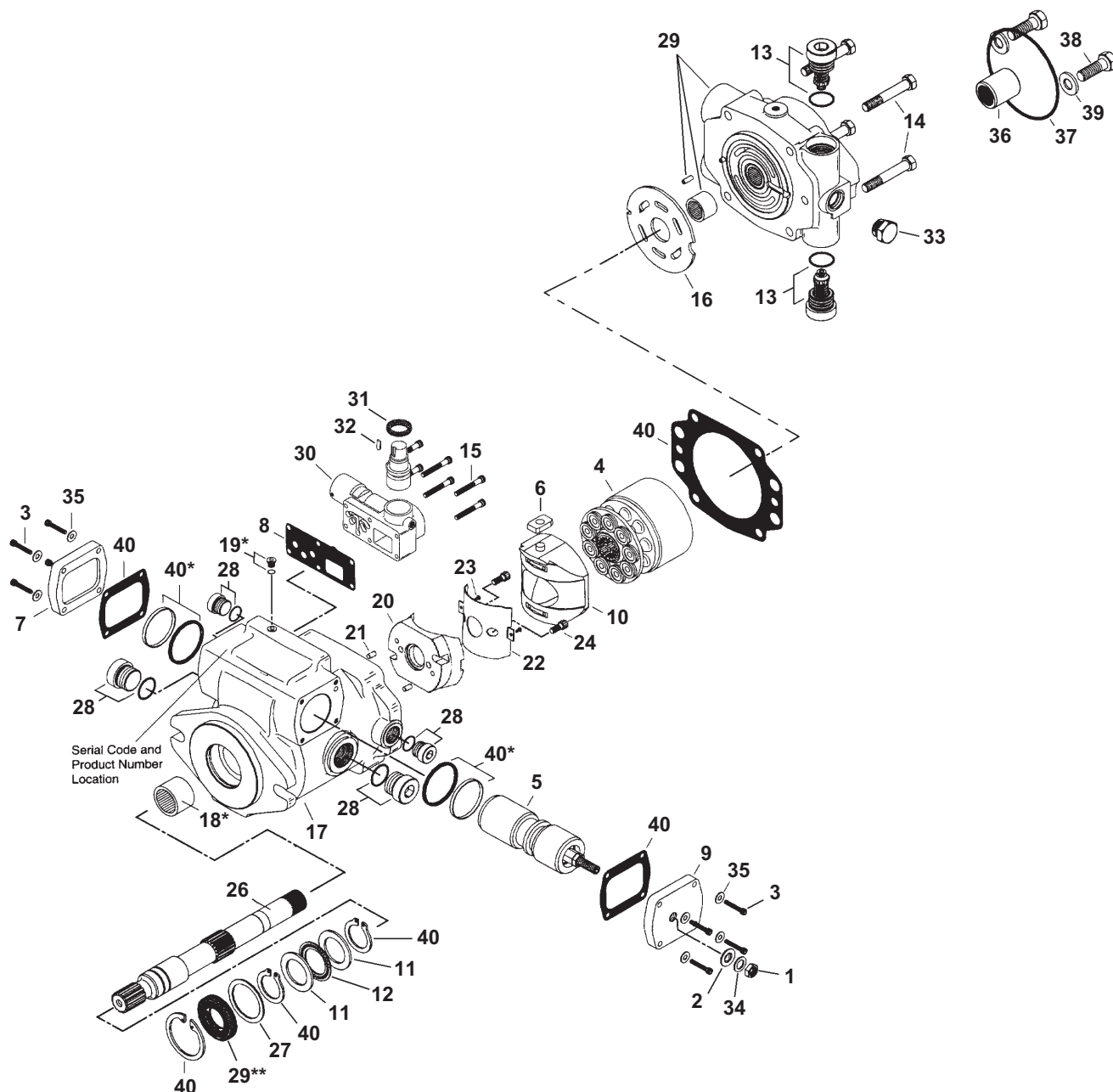
SL46/4835 SKID LOADERS - TANDEM PUMP

Ref. No.	Part No.	Description	Quantity
	136389a	PUMP/TANDEM GEAR PUMP END	1
	135029b	PUMP/TANDEM GEAR PUMP END	1
1	123067	NUT/JAM	1
2	123069	WASHER/SEAL	1
3	123122	SCREW/CAP HEX SOCKET HEAD #12 X 1	8
4	123070	KIT/ROTATING	1
5	136978a	PISTON/SERVO	1
	128105b	PISTON/SERVO	1
6	128106	FOLLOWER/PISTON	1
7	123073	PLATE/COVER	1
8	127989	GASKET	1
9	123079	PLATE/COVER	1
10	123080	PLATE/CAM	1
11	060745	BEARING/RACE THRUST	2
12	060746	BEARING/THRUST	1
13	132647	VALVE/RELIEF 5500 PSI	2
14	650731	SCREW/CAP HEX HEAD 3/8 X 3-1/2	2
15	650742	SCREW/CAP HEX HEAD 3/8 X 4	2
16	123123	SCREW/CAP HEX SOCKET HEAD #12 X 1-1/2	6
17	123084	PLATE/VALVE	1
18	136979a	ASSEMBLY/HOUSING	1
	128112b	ASSEMBLY/HOUSING	1
19	055306	BEARING	1
20	136985	PLUG/SAE04	1
21	136980a	CRADLE	1
	128166b	CRADLE	1
22	127679a	PIN/DOWEL	2
	128130b	PIN/DOWEL	2
23	136981a	BUSHING/CAM	1
	132646b	BUSHING/CAM	1
24	136994	SCREW/CAP BUTTON HEAD	2
25	136982a	SCREW/CAP	2
	136984b	SCREW/CAP	2
26	136983a	ASSEMBLY/BACKPLATE	1
	132653b	ASSEMBLY/BACKPLATE	1
27	123129	SHAFT/DRIVE	1
28	131529	PLUG/SAE08	4
29	123094	SPACER	1
30	135445	ADAPTER ASSEMBLY/CHARGE	1
31	132649	ASSEMBLY/CONTROLLER	1
32	127990	KEY	1
33	136986	SEAL/WIPER	1
34	136987	KIT/GEROTOR SEAL	1
35	136995a	PLUG/SAE08	1
	132650b	PLUG/SAE08	1
36	123110	WASHER	1
37	650854	WASHER/FLAT #12	8
38	136988	WASHER	4
39	128108	KIT/SEAL	1

a) SN300317 & later - SL4635; SN400254 & later - SL4835

b) Before SN300317 - SL4635; Before SN400254 - SL4835

Tandem Pump/Engine End



Asterisk (*) reference numbers are included in reference number (17) housing assembly.
Double asterisk (**) reference number is included in seal kit reference number (40).

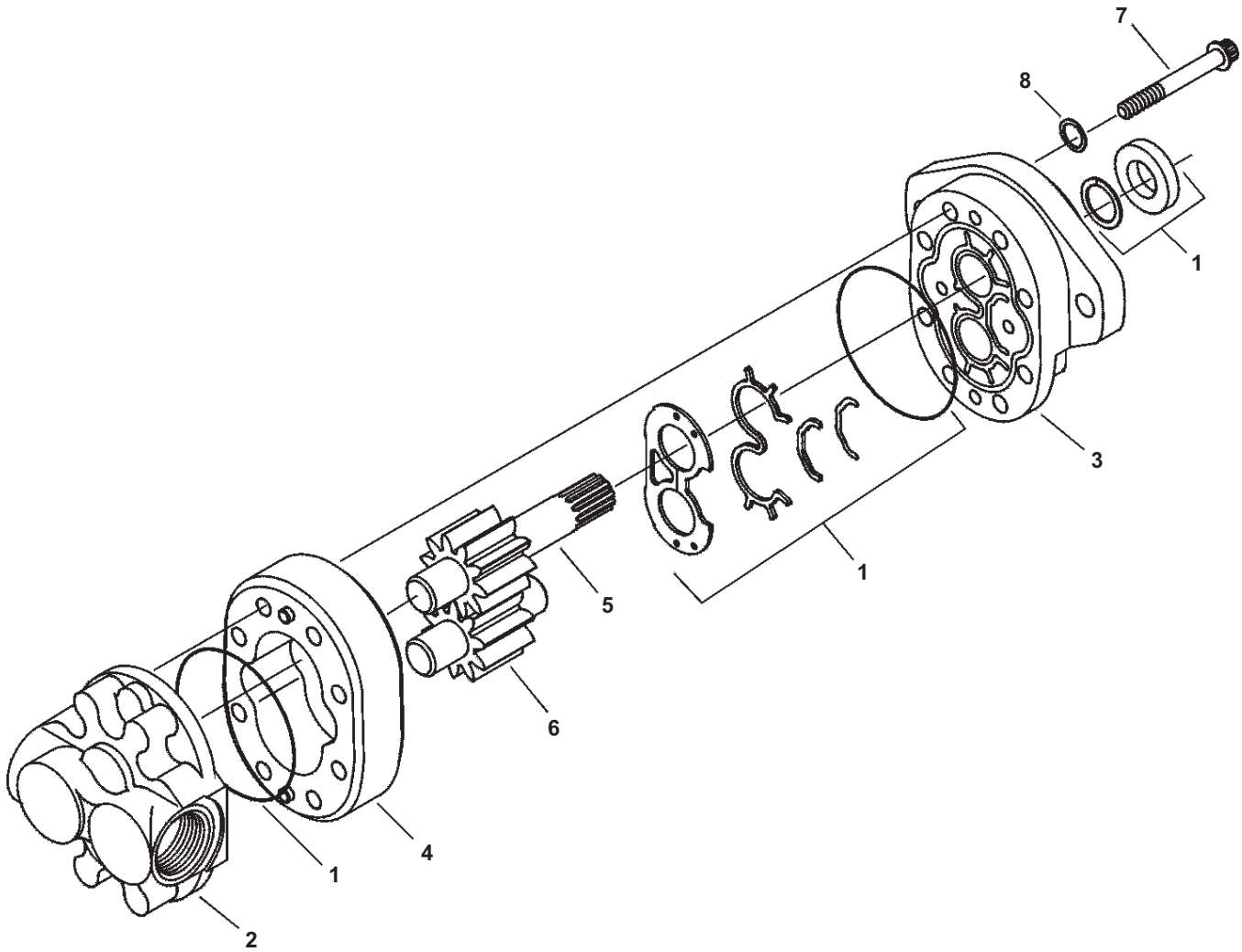
SL46/4835 SKID LOADERS - TANDEM PUMP

Ref. No.	Part No.	Description	Quantity 46/4835
	136388a	PUMP/TANDEM GEAR ENGINE END	1
	134286b	PUMP/TANDEM GEAR ENGINE END	1
1	123067	NUT/JAM	1
2	123069	WASHER/SEAL	1
3	123122	SCREW/CAP HEX SOCKET HEAD #12 X 1	8
4	123070	KIT/ROTATING	1
5	136978a	PISTON/SERVO	1
	128105b	PISTON/SERVO	1
6	128106	FOLLOWER/PISTON	1
7	123073	PLATE/COVER	1
8	127989	GASKET	1
9	123079	PLATE/COVER	1
10	123080	PLATE/CAM	1
11	060745	BEARING/RACE THRUST	2
12	060746	BEARING/THRUST	1
13	132647	VALVE/RELIEF 5500 PSI	2
14	650535	SCREW/CAP HEX HEAD 3/8 X 2-1/4	4
15	123123	SCREW/CAP HEX SOCKET HEAD #12 X 1-1/2	6
16	123084	PLATE/VALVE	1
17	137017a	ASSEMBLY/HOUSING	1
	132648b	ASSEMBLY/HOUSING	1
18	055306	BEARING	1
19	136985	PLUG/SAE04	1
20	136980a	CRADLE	1
	128166b	CRADLE	1
21	127679a	PIN/DOWEL	2
	128130b	PIN/DOWEL	2
22	136981a	BUSHING/CAM	1
	132646b	BUSHING/CAM	1
23	136994	SCREW/CAP BUTTON HEAD	2
24	136982a	SCREW/CAP	2
	136984b	SCREW/CAP	2
25	137016a	ASSEMBLY/BACKPLATE	1
	137015b	ASSEMBLY/BACKPLATE	1
26	123087	SHAFT/DRIVE	1
27	060748	WASHER	1
28	131529	PLUG/SAE08	4
29	123093	SEAL/SHAFT	1
30	132649	ASSEMBLY/CONTROLLER (Includes #31 and #32)	1
31	127990	KEY	1
32	136986	SEAL/WIPER	1
33	136995a	PLUG/SAE08	1
	132650b	PLUG/SAE08	1
34	123110	WASHER	1
35	650854	WASHER/FLAT #12	8
36	123114	COUPLER	1
37	132248	O-RING	1
38	650433	SCREW/CAP 1/2 X 1-1/4	2
39	654009	WASHER/FLAT 1/2	2
40	128108	KIT/SEAL	1

a) SN300317 & later - SL4635; SN400254 & later - SL4835

b) Before SN300317 - SL4635; Before SN400254 - SL4835

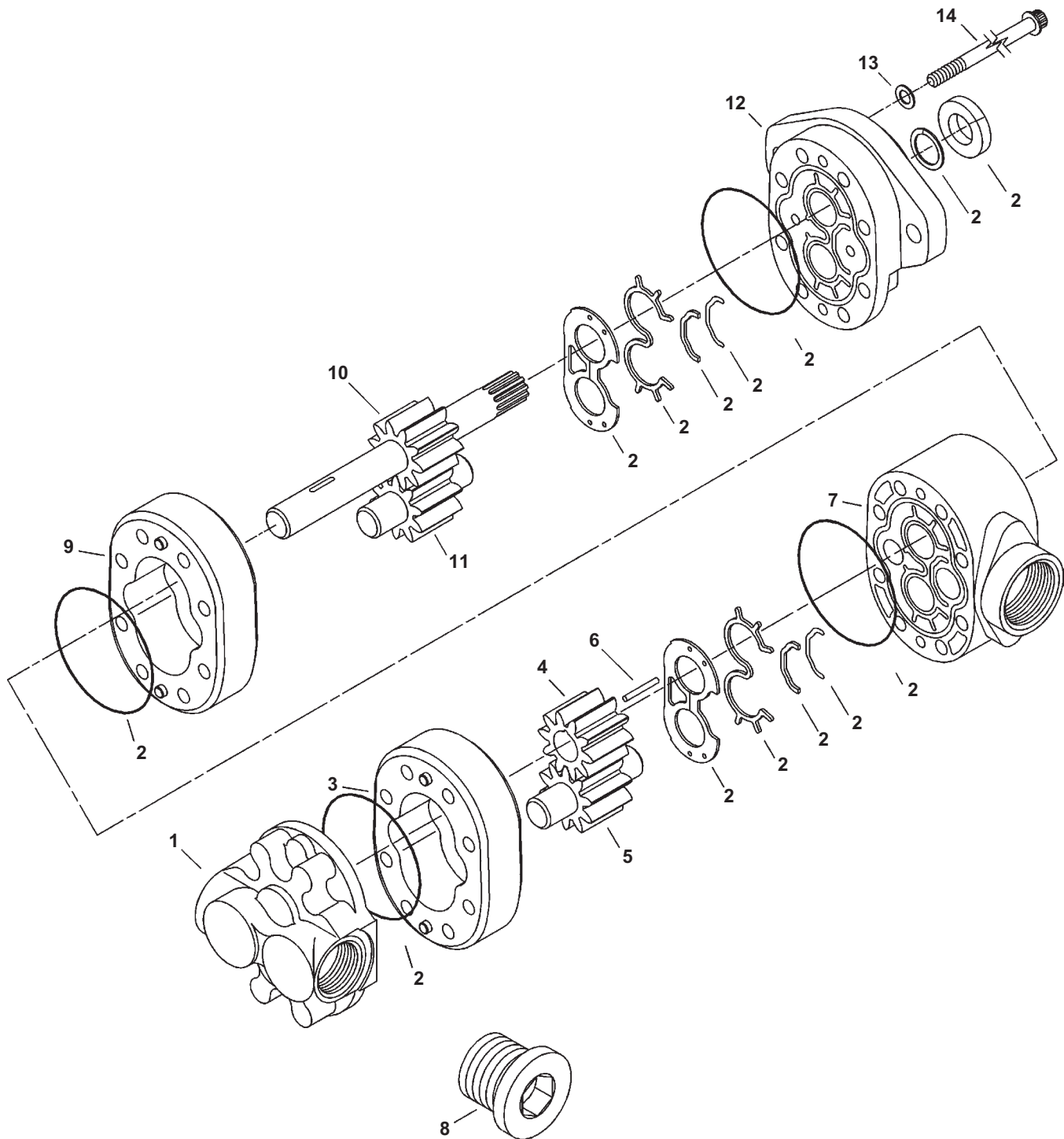
4635 and SX Models



<https://truckmanualshub.com/>
SL46/4835 SKID LOADERS - GEAR PUMP - STANDARD

Ref. No.	Part No.	Description	Quantity 4635/SX/4835SXT
	134878	PUMP/GEAR 1.77 SINGLE	1
1	134927	KIT/SEAL	1
2	130034	ASSEMBLY/BACK PLATE	1
3	130033	ASSEMBLY/FRONT PLATE	1
4	134924	ASSEMBLY/BODY	1
5	134926	ASSEMBLY/DRIVE GEAR	1
6	134925	GEAR/IDLER	1
7	603024	SCREW/CAP	8
8	130050	WASHER	4

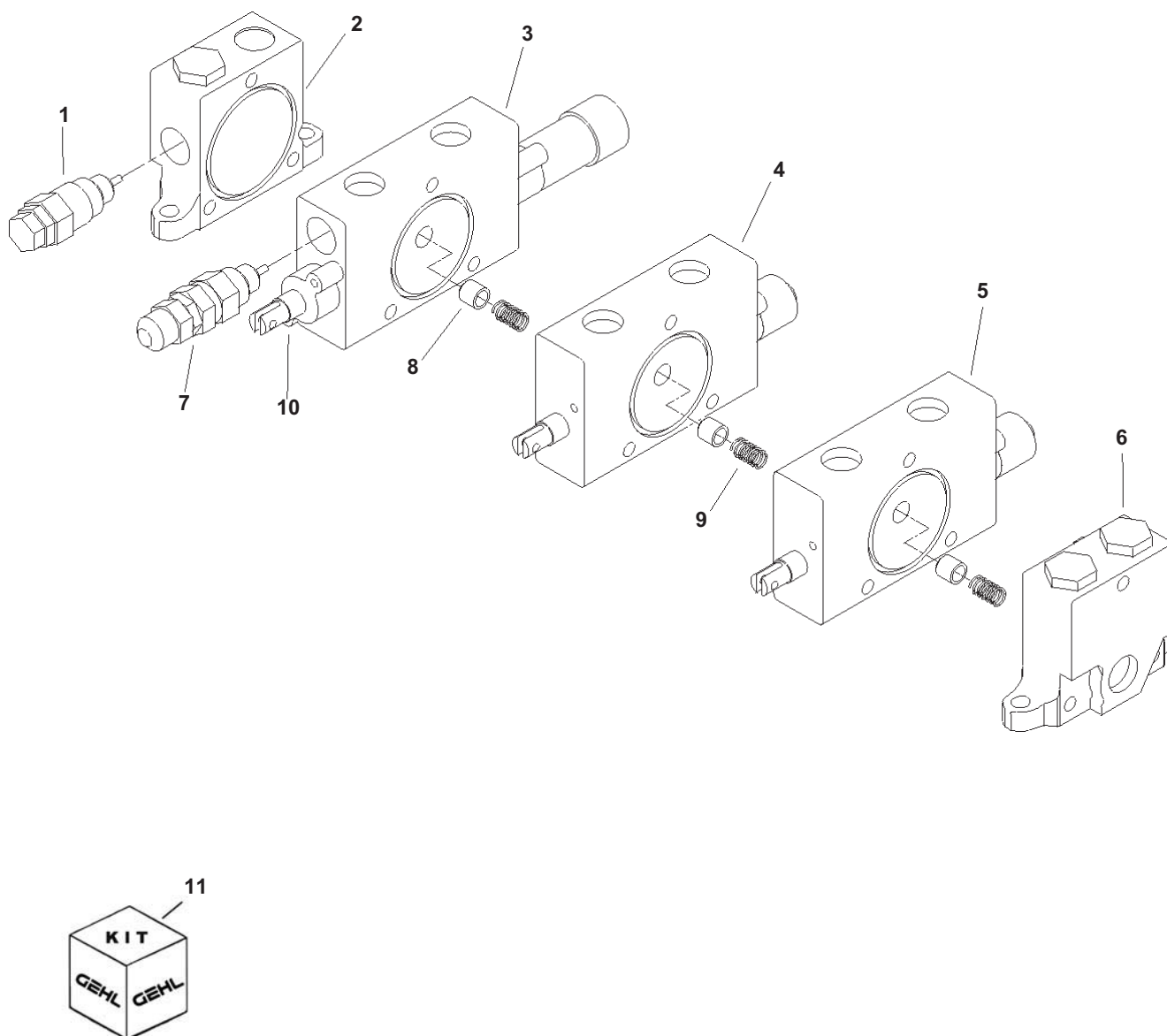
DX Models



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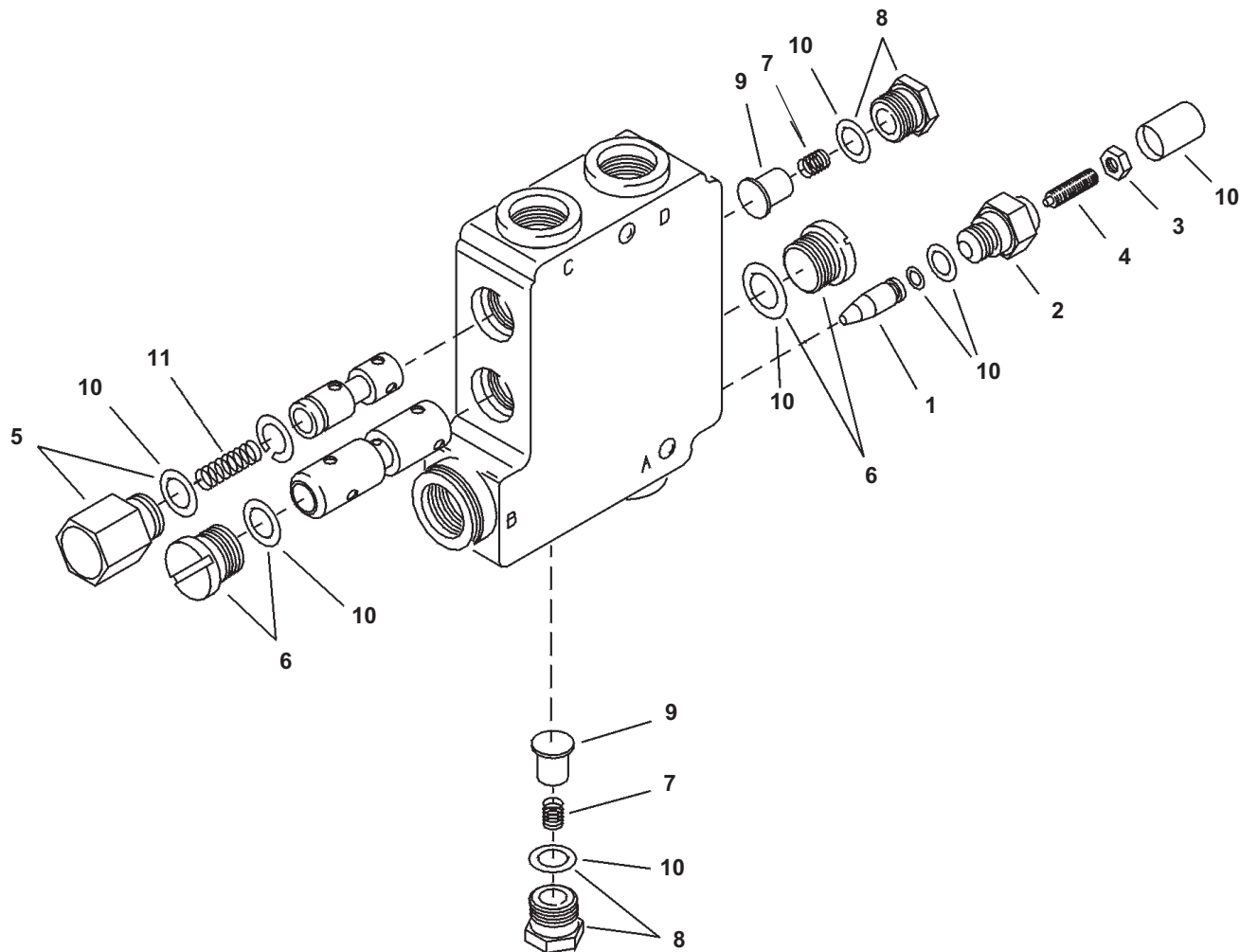
<https://truckmanualshub.com/>
SL46/4835 SKID LOADERS - GEAR PUMP - HIGH FLOW

Ref. No.	Part No.	Description	Quantity 46/4835DXT
	129706	PUMP/GEAR 1.77/1.02 DOUBLE	1
1	130034	ASSEMBLY/BACK PLATE	1
2	130059	KIT/SEAL DOUBLE PUMP	1
3	130036	ASSEMBLY/BODY 1.02	1
4	130041	GEAR/SLIP FIT 1.02	1
5	130039	GEAR/IDLER 1.02	1
6	090047	KEY	1
7	130040	PLATE/ADAPTER 20/10	1
8	130046	PLUG/RUBBER	1
9	130035	ASSEMBLY/BODY 1.77	1
10	130037	GEAR/DRIVE 1.77	1
11	130038	GEAR/IDLER 1.77	1
12	130033	ASSEMBLY/FRONT PLATE	1
13	130050	WASHER	4
14	130055	SCREW/CAP 5/16 X 9-1/4	8



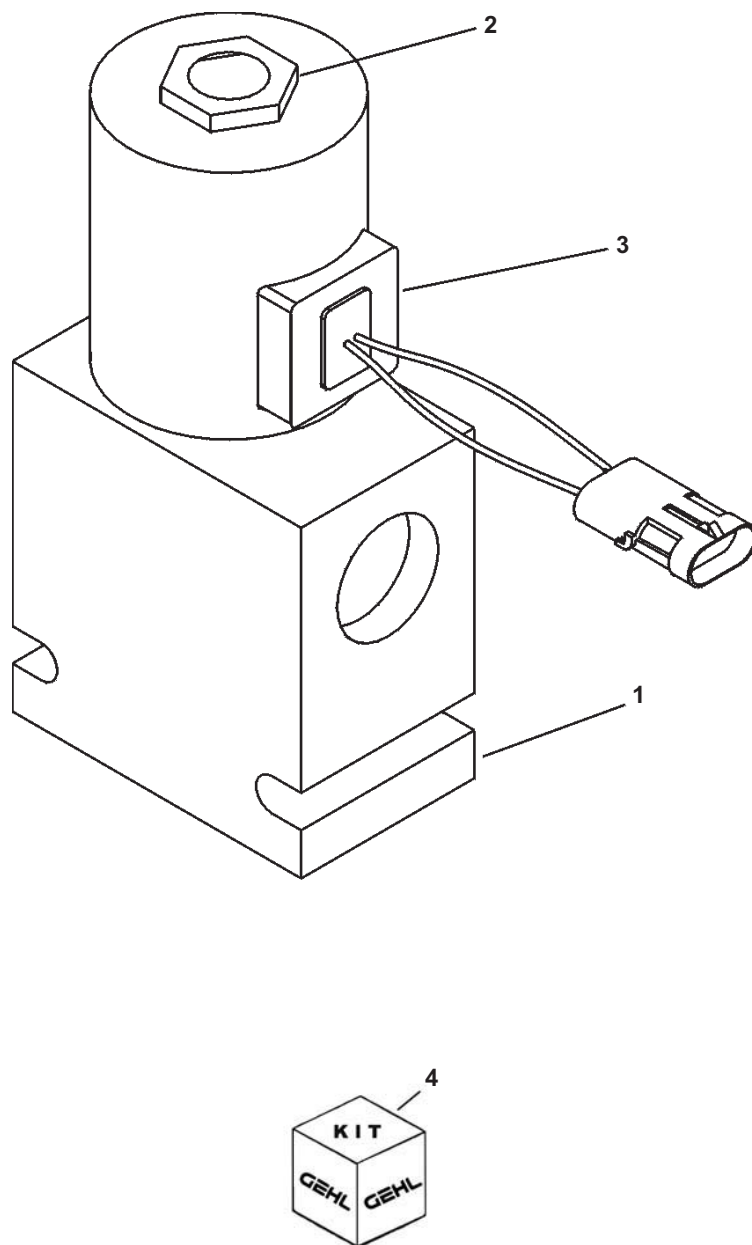
<https://truckmanualshub.com/>
SL46/4835 SKID LOADERS - MAIN CONTROL VALVE

Ref. No.	Part No.	Description	T-Bar	Quantity Dual Hand	Hand/Foot
	132692	VALVE/CONTROL	-	1	-
	132210	VALVE/CONTROL	1	-	-
	136054	VALVE/CONTROL	-	-	1
1	132211	VALVE/RELIEF	1	1	1
2	080331	SECTION/INLET	1	1	1
3	132694	SECTION/LIFT	1	1	1
4	132695	SECTION/TILT	1	-	-
	136318	SECTION/TILT	-	-	1
	133064	SECTION/TILT	-	1	-
5	080333	SECTION/AUXILIARY	1	1	1
6	080330	SECTION/OUTLET	1	1	1
7	135371	VALVE/RELIEF	1	1	1
8	135368	POPPET/LOAD CHECK	3	3	3
9	135369	SPRING	3	3	3
10	127629	KIT/DETENT	1	1	1
11	080327	KIT/SEAL	1	1	1



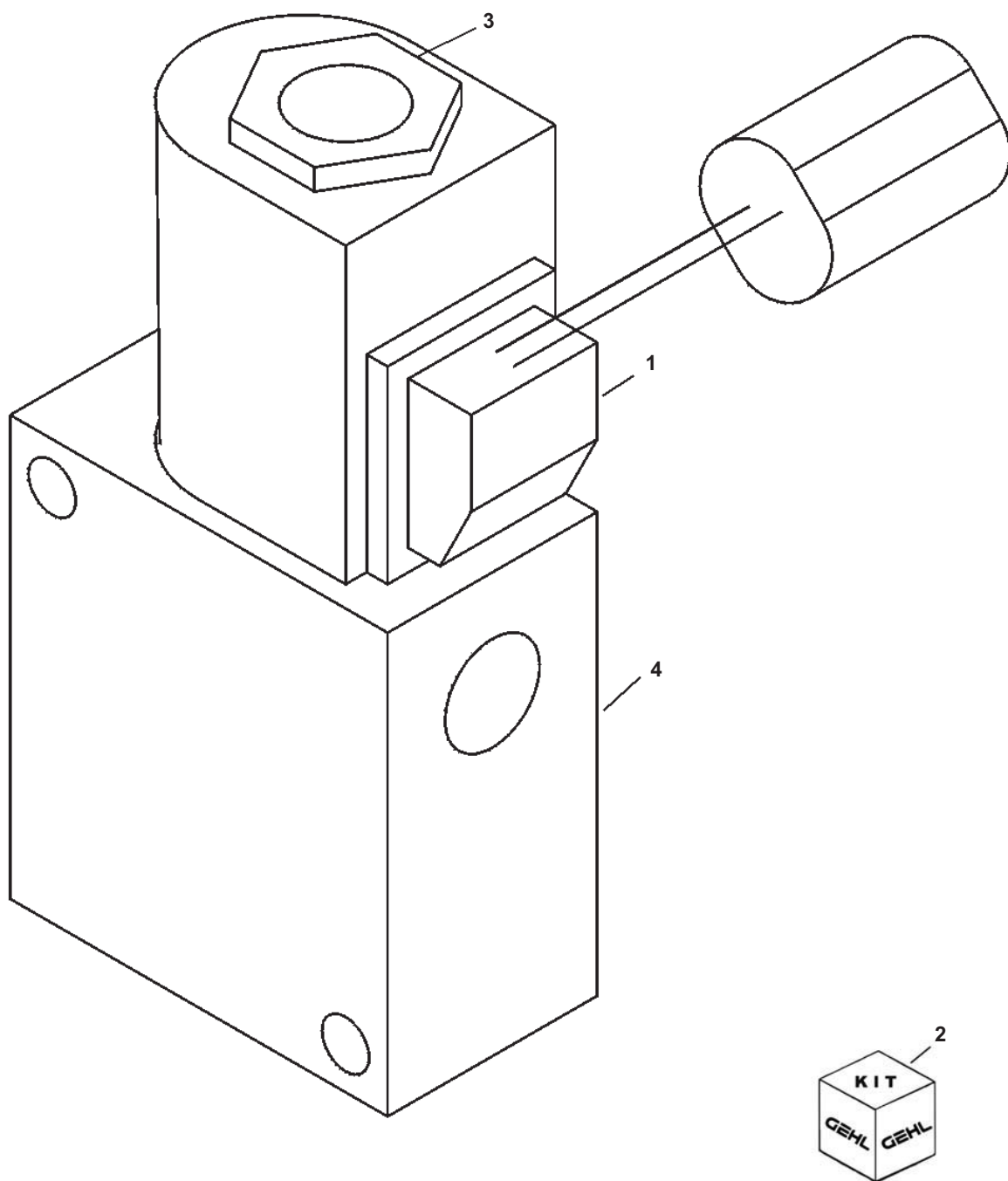
SL46/4835 SKID LOADERS - SELF-LEVEL VALVE

Ref. No.	Part No.	Description	Quantity 46/4835
	135367	VALVE/SELF-LEVELING	1
1	080808	PIN	1
2	080809	CAP/ADJUSTMENT	1
3	080810	NUT	1
4	080811	SCREW/SET	1
5	129004	PLUG	1
6	080813	PLUG	2
7	088471	SPRING	2
8	088472	PLUG	2
9	088473	CHECK/LOAD	1
10	129066	KIT/SEAL	1
11	089961	SPRING	1



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SL46/4835 SKID LOADERS - SOLENOID VALVE - LIFT/TILT

Ref. No.	Part No.	Description	Quantity 46/4835
	129314	VALVE/SOLENOID	1
1	138344	VALVE BODY/STEEL	1
2	122840	CARTRIDGE	1
3	129326	COIL	1
4	121897	KIT/SEAL	1

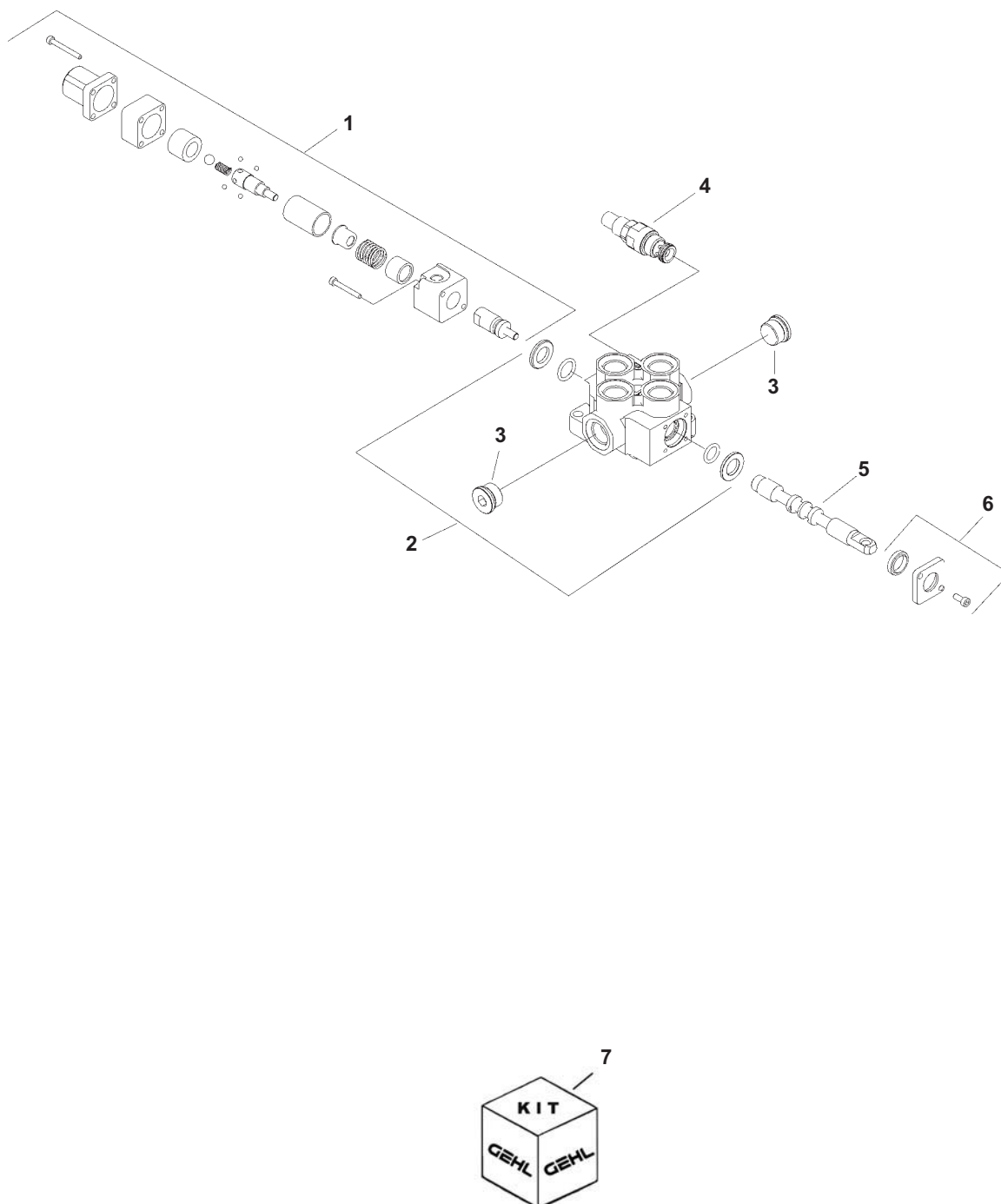


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<https://ruickmanualshub.com/>
SL46/4835 SKID LOADERS - SOLENOID VALVE - BRAKE

Ref. No.	Part No.	Description	Quantity 46/4835
	129063	VALVE/SOLENOID	1
1	130167	COIL	1
2	132199	KIT/SEAL	1
3	130166	CARTRIDGE	1
4	REF ^a	BODY	1

a) Valve body not serviced separately.



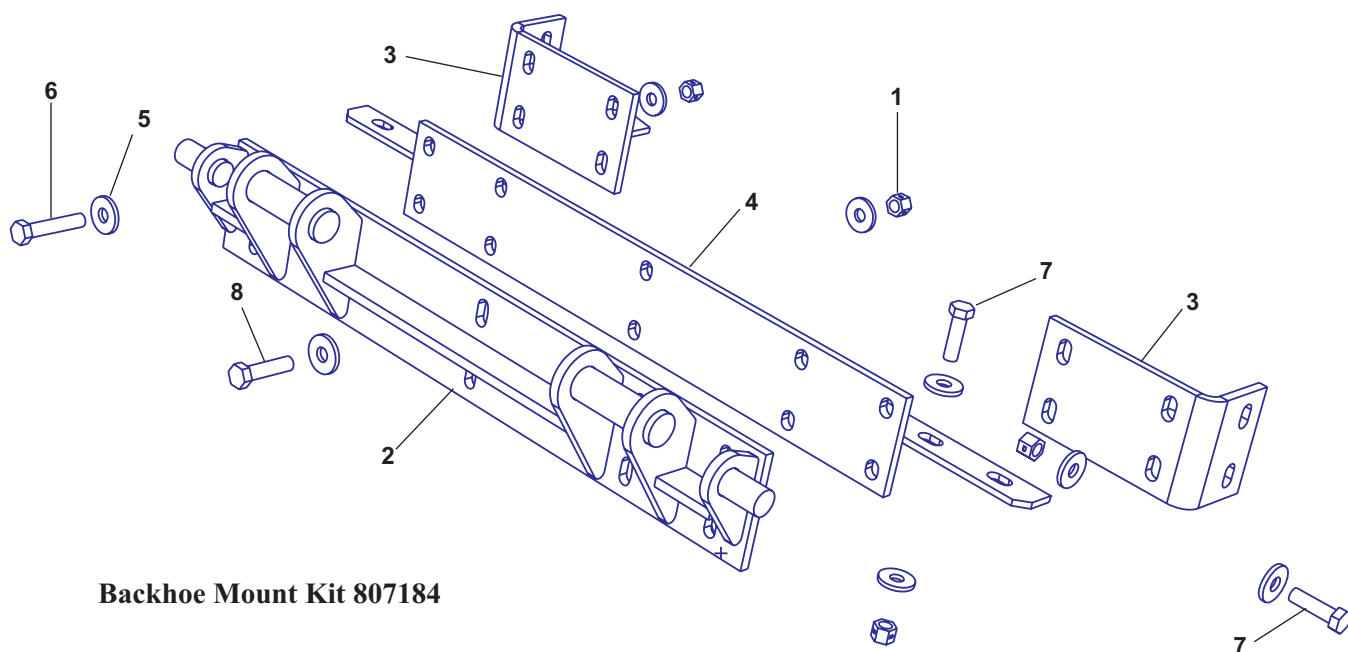
SL46/4835 SKID LOADERS - VALVE - HIGH-FLOW

Ref. No.	Part No.	Description	Quantity 46/4835
	134599	VALVE/DX	1
1	135457	ASSEMBLY/DETENT	1
2	135458	BODY/VALVE	1
3	131522	PLUG/SAE12	2
4	135459	VALVE/RELIEF (ADJUST TO 2500 PSI $\pm$ 50 AT FULL THROTTLE)	1
5	135460	SPOOL	1
6	135461	ASSEMBLY/FLANGE	1
7	135462	KIT/SEAL (Includes all seals for valve assembly and relief)	1

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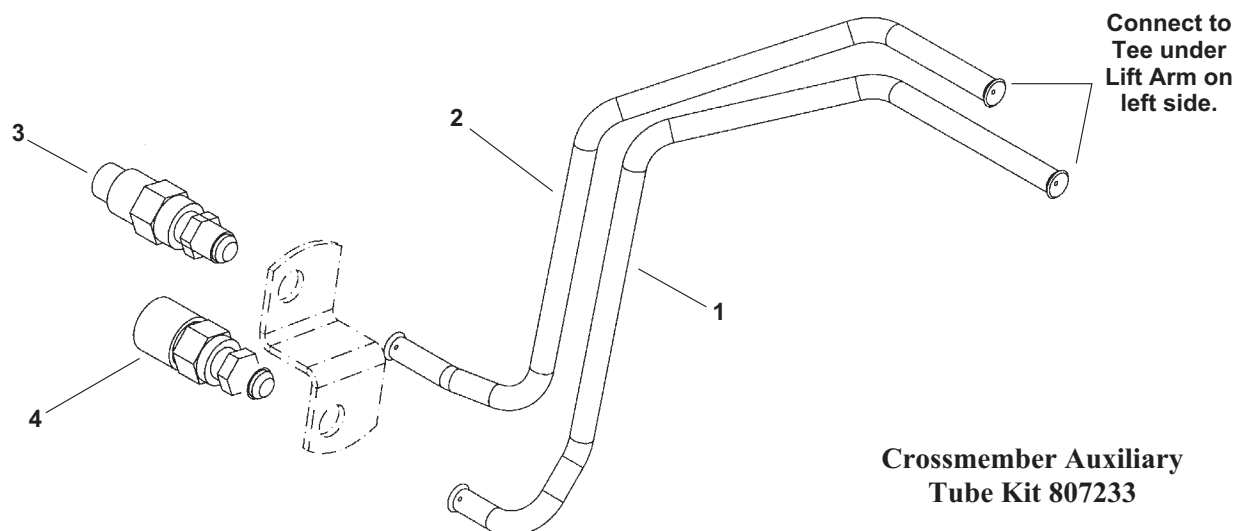
SECTION C: ACCESSORIES



Backhoe Mount Kit 807184

Ref. No.	Part No.	Description	Qty. Req.
REF	807184	KIT/BACKHOE MOUNTING.....	1
1	071706	NUT/LOCK 1/2.....	18
2	132708	BRACKET/MOUNTING.....	1
3	134764	BRACE/END	2
4	134765	REINFORCEMENT	1

Ref. No.	Part No.	Description	Qty. Req.
5	134966	WASHER/FLAT 1/2.....	36
6	650503	SCREW/CAP 1/2 X 2-1/2.....	8
7	650569	SCREW/CAP 1/2 X 1-3/4.....	8
8	650585	SCREW/CAP 1/2 X 2.....	2

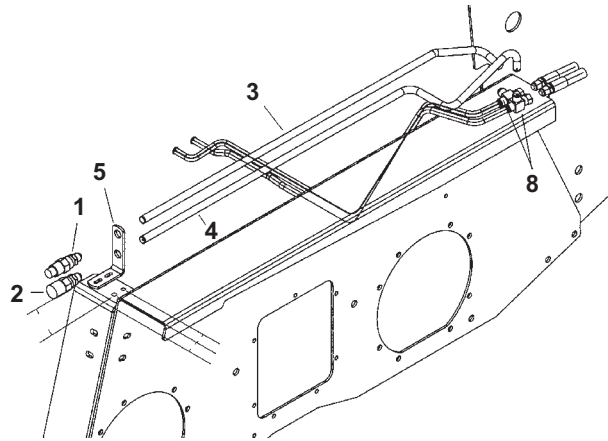


**Crossmember Auxiliary
Tube Kit 807233**

Ref. No.	Part No.	Description	Qty. Req.
REF	807233	KIT/HYDRAULIC DISCONNECT.....	1
1	134482	TUBE/AUXILIARY OUTER.....	1
2	134484	TUBE/AUXILIARY INNER	1

Ref. No.	Part No.	Description	Qty. Req.
3	131952	COUPLER/MALE	1
4	131953	COUPLER/FEMALE	1

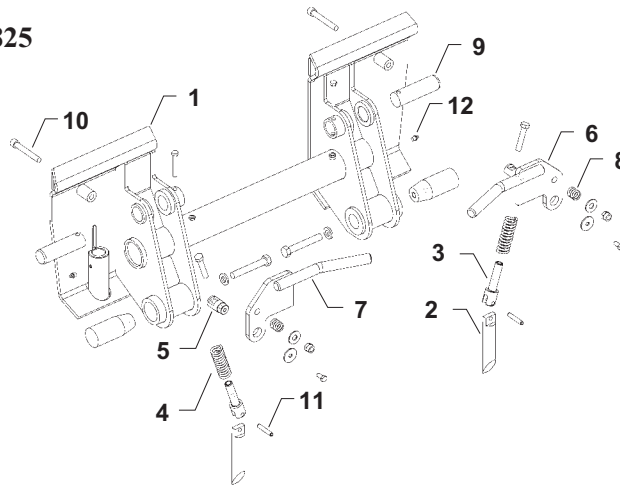
Backhoe Hydraulics Kit
807193 (SL4635),
Backhoe Hydraulics Kit
807231 (SL4835)



Ref. No.	Part. No.	4635 Description	Qty. Req.
REF	807193	KIT/HYDRAULIC COUPLERS.....	1
1	131952	COUPLER/MALE (FLAT-FACED)	1
2	131953	COUPLER/FEMALE (FLAT-FACED)..	1
3	134798	TUBE/AUXILIARY INNER	1
4	134799	TUBE/AUXILIARY OUTER.....	1
5	133077	BRACKET/AUXILIARY TUBE	1
	650573	BOLT/CARRIAGE 5/16 X 1.....	2
	131842	NUT/SPIRALOCK 5/16.....	2
8	058610	TEE/SWIVEL JIC10	2

Ref. No.	Part. No.	4835 Description	Qty. Req.
REF	807231	KIT/ HYDRAULIC COUPLERS	1
1	131952	COUPLER/MALE (FLAT-FACED)	1
2	131953	COUPLER/FEMALE (FLAT-FACED)..	1
3	134807	TUBE/AUXILIARY HYD. INNER	1
4	134808	TUBE/AUXILIARY HYD. OUTER	1
5	133077	BRACKET/AUXILIARY TUBE	1
	650573	BOLT/CARRIAGE 5/16 X 1.....	2
	131842	NUT/SPIRALOCK 5/16.....	2
8	058610	TEE/SWIVEL JIC10	2

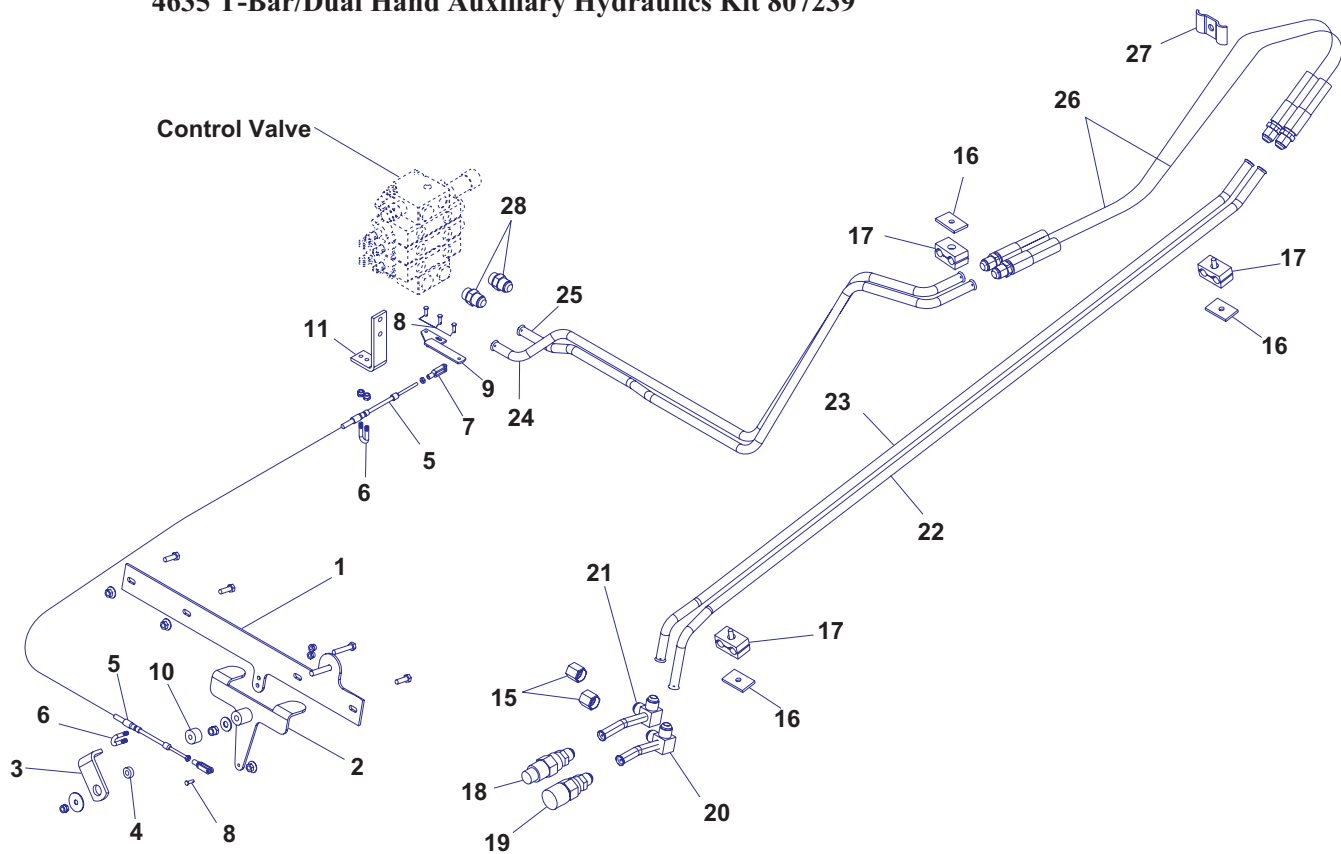
All-Tach™ Kit 807825



Ref. No.	Part No.	Description	Qty. Req.
REF	807825	KIT/ALL-TACH SL46/4835.....	1
1	135160	ALL-TACH BODY	1
2	134219	PIN.....	2
3	134594	ROD/PUSH.....	2
	651542	SCREW/CAP 1/2 X 2-3/4".....	2
4	123554	SPRING/COMPRESSION	2
5	134874	ADAPTER/ROD	2
	137214	WASHER/FLAT"	2
	651297	SCREW/CAP 3/8 X 1"	2
6	136036	HANDLE/RIGHT	1
7	136037	HANDLE/LEFT.....	1

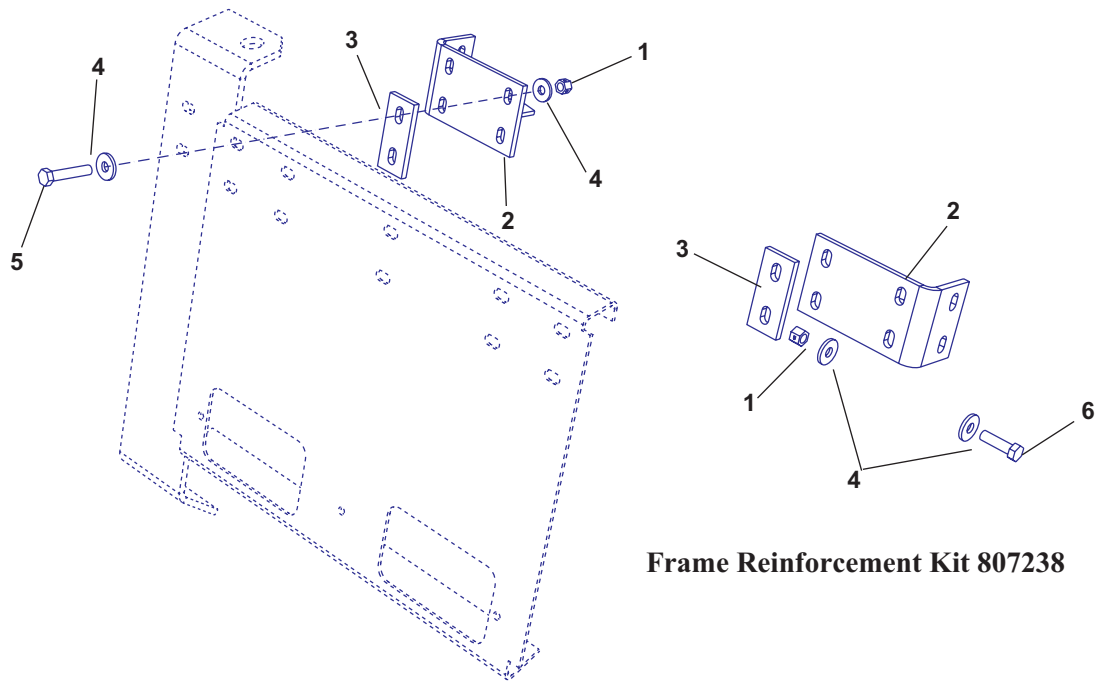
Ref. No.	Part No.	Description	Qty. Req.
8	134707	SPRING/COMPRESSION	2
	068034	NUT/LOCK 1/2".....	2
	654009	WASHER/FLAT 1/2".....	2
9	135300	PIN.....	2
	650492	SCREW/HEX HEAD 3/8 X 2-1/2"....	2
	067847	NUT/LOCK 3/8".....	2
10	651364	SCREW/SOCKET HEAD 1/2 X 4"....	2
11	062756	PIN/SPRING.....	2
12	570002	FITTING/GREASE.....	2
13	650846	SCREW/CAP 5/8 X 6".....	1

4635 T-Bar/Dual Hand Auxiliary Hydraulics Kit 807239



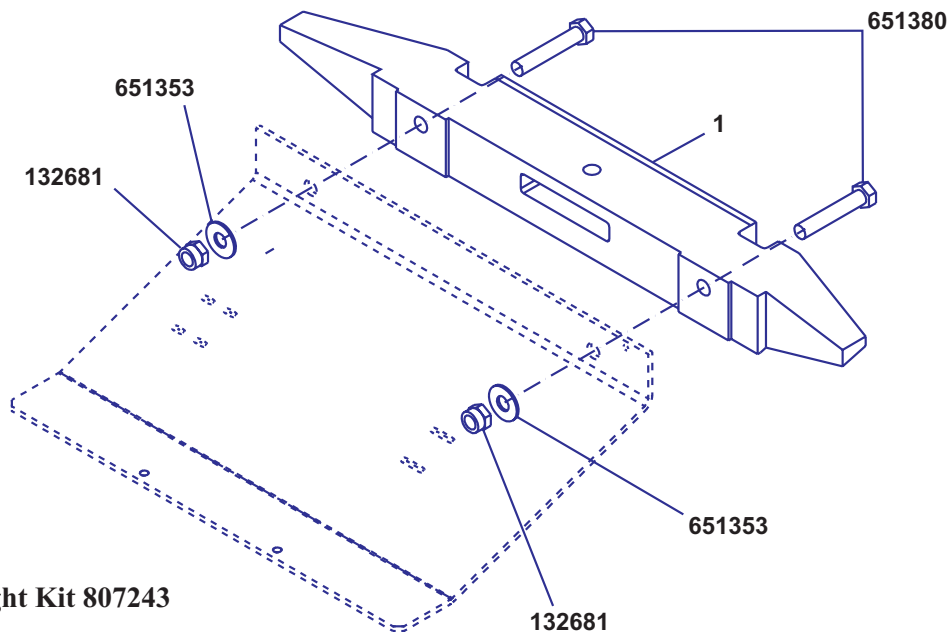
Ref. No.	Part No.	Description	Qty. Req.
REF	807239	KIT/AUXILIARY HYDRAULICS	1
1	135310	ASSY/PEDAL SUPPORT	1
	650487	SCREW/CAP 5/16 X 1	3
	064260	NUT/LOCK NYLON INSERT 5/16.	3
	654004	WASHER/FLAT 5/16	3
2	135309	ASSY/AUXILIARY PEDAL	1
	067847	NUT/LOCK NYLON INSERT 3/8.	1
	654006	WASHER/FLAT 3/8.	1
3	135312	BAR/STOP	1
4	127360	BUSHING/PIVOT.	1
	650692	SCREW/CAP 5/16 X 1-3/4.	1
	B11296	WASHER/FLAT 11/32	1
	064260	NUT/LOCK NYLON INSERT 5/16.	1
5	115039	CABLE/CONTROL	1
6	079614	CLAMP/CONDUIT.	2
	121002	NUT/LOCK NYLON INSERT	4
7	065164	END/YOKE	2
	650648	NUT/HEX 10-32.	2
8	127488	PIN/CLEVIS .19.	4
	650551	PIN/COTTER 3/32 X 3	4
9	088254	LEVER/VALVE AUXILIARY	1
10	087974	JOURNAL/PIVOT	1

Ref. No.	Part No.	Description	Qty. Req.
11	134760	BRACKET/CABLE	1
	650486	SCREW/CAP 5/16 X 3/4.	2
	131842	NUT/SPIRALOCK 5/16.	2
15	075236	CAP/37 7/8	2
16	079098	PLATE/TWIN COVER.	3
	650568	SCREW/CAP 5/16 X 2	3
	654024	WASHER/LOCK 5/16	2
	064260	NUT/LOCK NYLON INSERT 5/16.	1
	654004	WASHER/FLAT 5/16	1
17	079126	CLAMP/TUBE 5/8	3
18	131952	COUPLER/MALE.	1
19	131953	COUPLER/FEMALE	1
20	134464	TUBE W/TEE	1
21	134474	TUBE W/TEE	1
22	134483	TUBE/AUXILIARY OUTER.	1
23	134485	TUBE/AUXILIARY INNER	1
24	134621	TUBE/AUXILIARY FRONT.	1
25	134622	TUBE/AUXILIARY REAR	1
26	134698	HOSE/MP 5/8 X 48	2
27	074395	CLAMP/HOSE	1
	067847	NUT/LOCK NYLON INSERT 3/8.	1
	654006	WASHER/FLAT 3/8.	1
28	072580	FITTING/STRAIGHT SAE10 JIC10	2



Frame Reinforcement Kit 807238

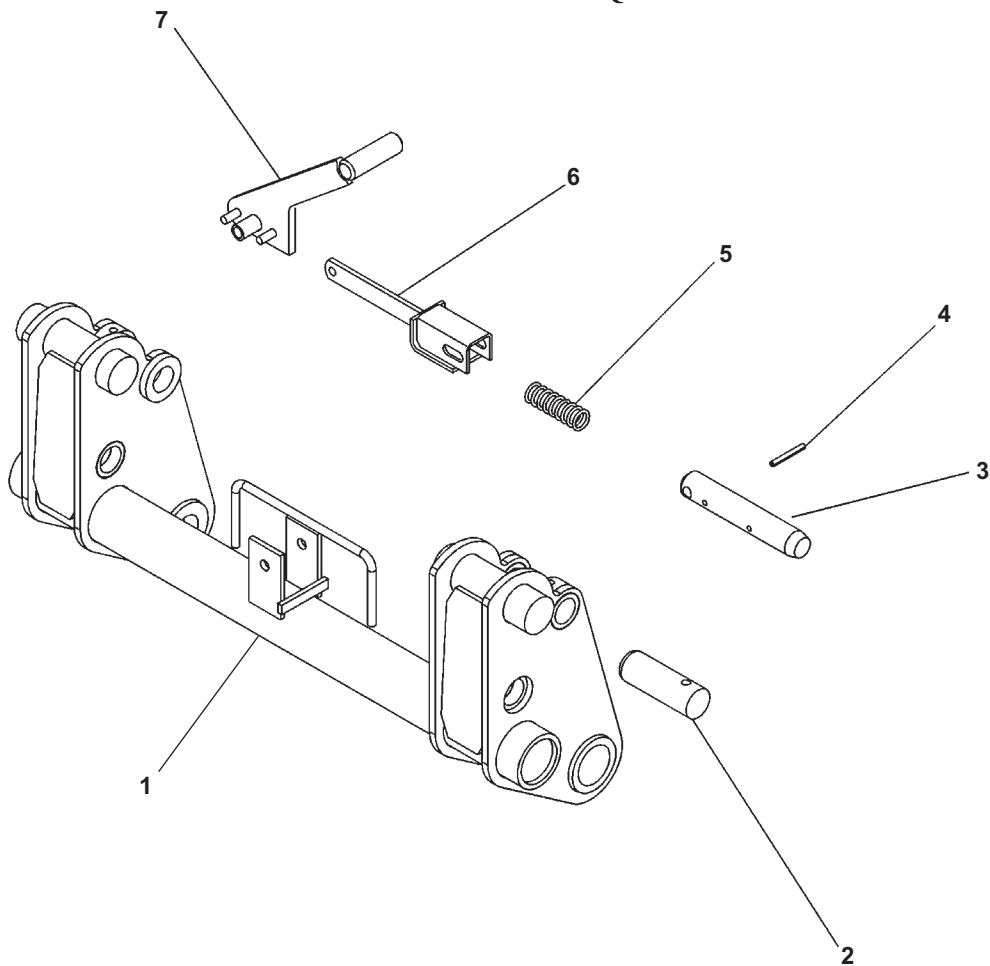
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
REF	807238	KIT/BACKHOE MOUNTING.....	1	4	134966	WASHER/FLAT 1/2.....	24
1	071706	NUT/LOCK 1/2.....	12	5	650503	SCREW/CAP 1/2 X 2-1/2.....	8
2	134764	BRACE/END	2	6	650569	SCREW/CAP 1/2 X 1-3/4.....	4
3	135094	SPACER.....	2				



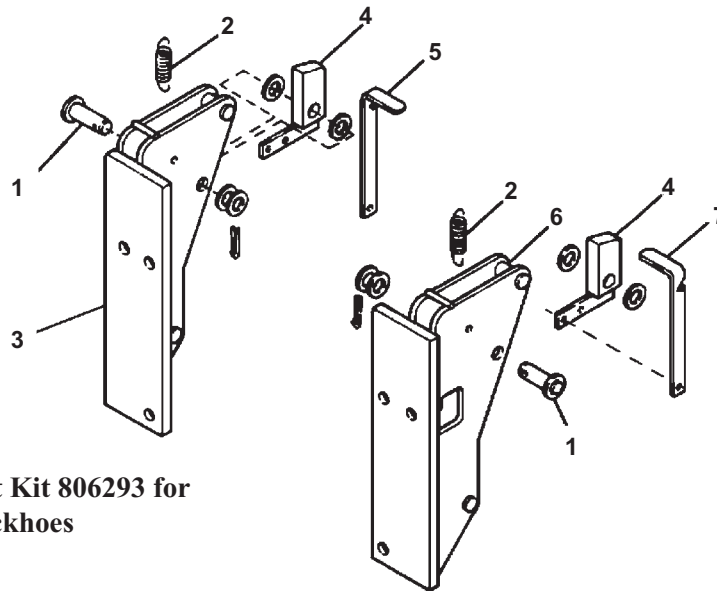
Rear Weight Kit 807243

Ref. No.	Part No.	Description	Qty. Req'd	Ref. No.	Part No.	Description	Qty. Req'd
REF	807243	KIT/REAR WEIGHT.....	1	2	130309	DECAL	2
1	135120	COUNTERWEIGHT.....	1	3	068034	NUT/LOCK NYLON INSERT	2
	651380	SCREW/CAP 1 X 6"	2				
	651353	WASHER/FLAT 1".....	2				
	132681	NUT/LOCK NYLON INSERT 1-8....	2				

Gehl Quick-Tach™ Kit 807230



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
REF	807230	KIT/GEHL QUICK-TACH™	1	4	065054	PIN/ROLL 1/4 X 2	2
1	134664	QUICK-TACH '35 SERIES	1	5	H8049	SPRING	2
2	134899	PIN/TILT CYLINDER	2	6	121707	LINK/PIN LATCH	2
	650833	SCREW/CAP 5/16 X 3	2		067847	NUT/LOCK NYLON INSERT 3/8	2
	064260	NUT/LOCK NYLON INSERT 5/16	2	7	128368	HANDLE ASSY/QUICK-TACH	1
3	114883	PIN/LATCH	2		650650	SCREW/CAP 1/2 X 3-1/2	1
	650503	SCREW/CAP 1/2 X 2-1/2	2		068034	NUT/LOCK NYLON INSERT 1/2	1
	068034	NUT/LOCK NYLON INSERT 1/2	2	8	650846	SCREW/CAP 5/8 X 6	1

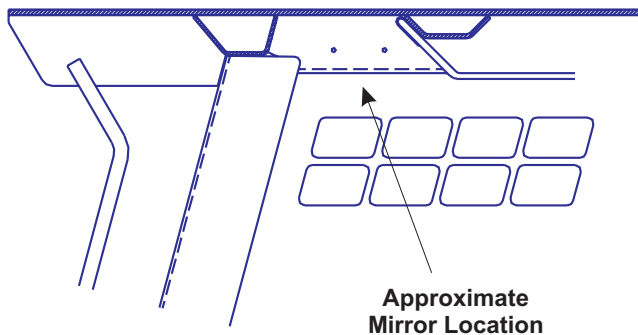


**Backhoe 1/2 Mount Kit 806293 for
9HD2 Backhoes**

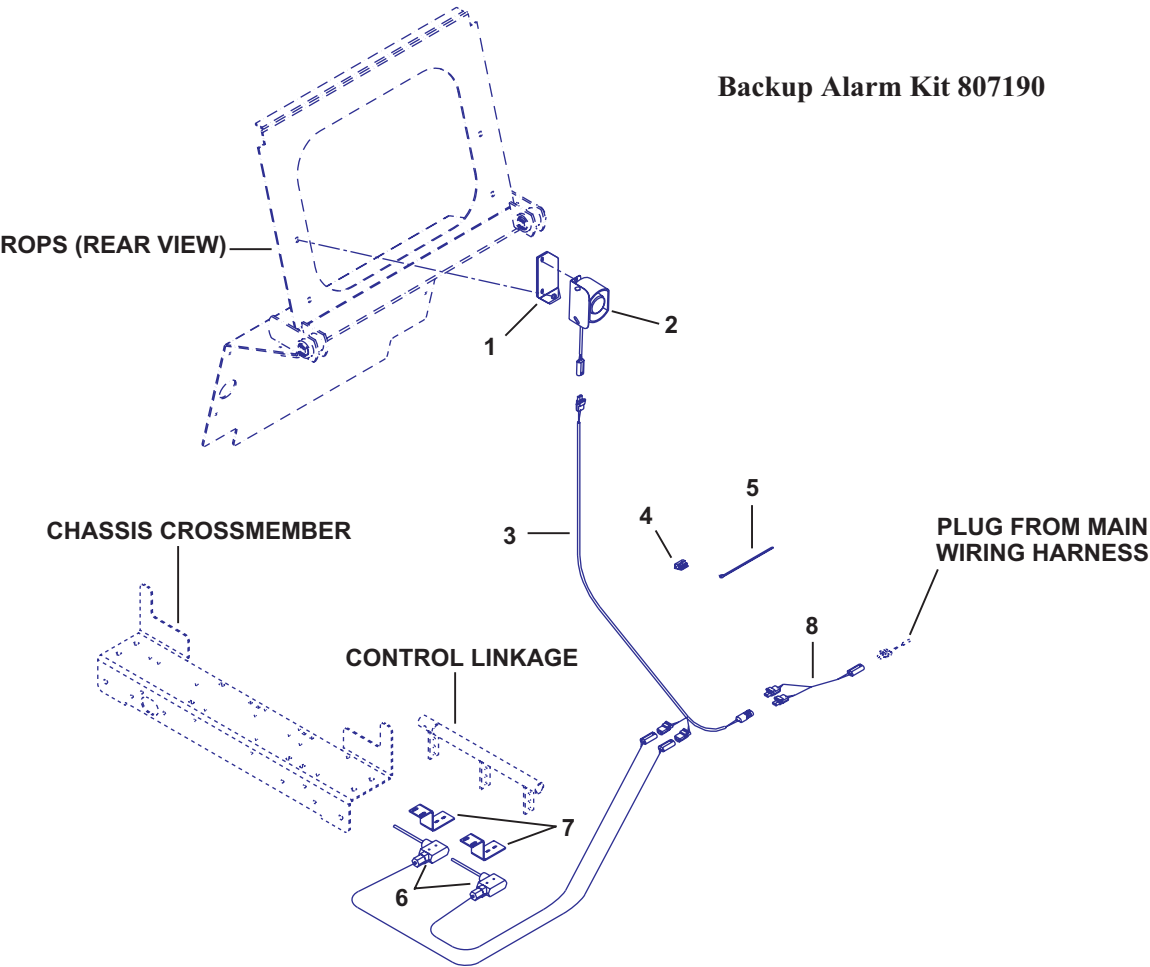
Ref. No.	Part No.	Description	Qty. Req.
REF	806293	KIT/BACKHOE 1/2 MOUNT.....	1
1	061612	PIN 1 X 2-5/8	2
	067847	NUT/LOCK 3/8.....	4
2	078368	SPRING/TENSION	2
3	078493	MOUNT/BACKHOE RIGHT	1
	650163	SCREW/CAP 3/4 X 1-3/4.....	3
	096662	WASHER/FLAT 3/4.....	3

Ref. No.	Part No.	Description	Qty. Req.
4	075208	LATCH.....	2
	650490	SCREW/CAP 3/8 X 1	2
	650493	SCREW/CAP 3/8 X 2-3/4.....	2
5	075211	HANDLE/RIGHT	1
6	078492	MOUNT/BACKHOE LEFT	1
	650163	SCREW/CAP 3/4 X 1-3/4.....	3
	096662	WASHER/FLAT 3/4.....	3
7	075212	HANDLE/LEFT.....	1

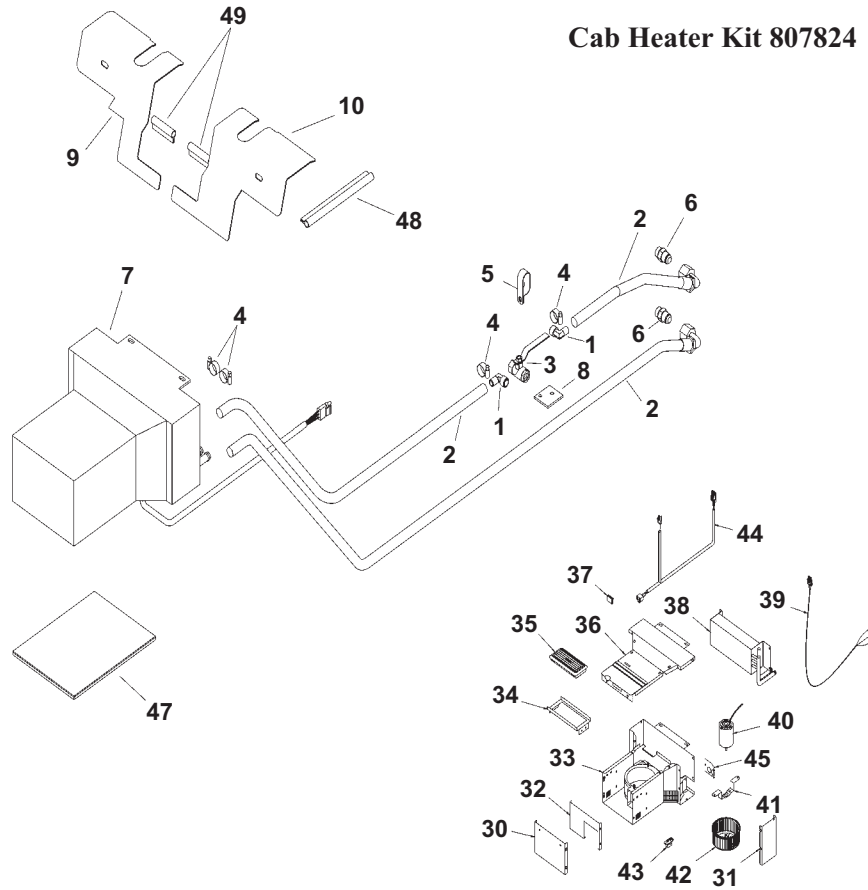
Rearview Mirror Kit 806894



Ref. No.	Part No.	Description	Qty. Req.
REF	806894	KIT/REAR VIEW MIRROR.....	1
1	132353	MIRROR	1
2	651259	SCREW/CAP THREAD CUTTING #10 X 7/8	2



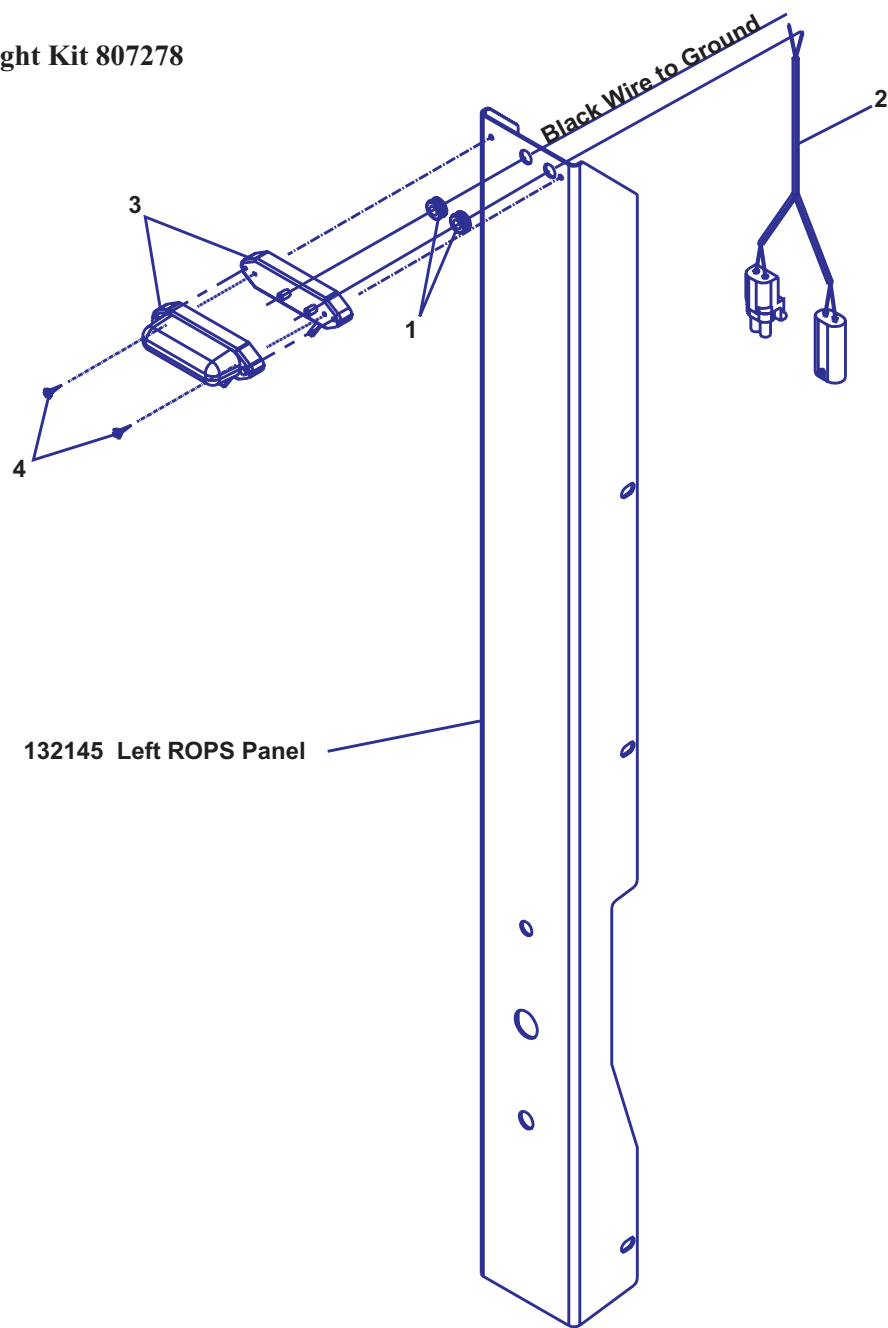
Ref. No.	Part No.	Description	Qty. Req'd
REF	807190	KIT/BACKUP ALARM	1
1	135818	BRACKET/ALARM	1
	071706	NUT/CENTER LOCK 1/2	1
2	135727	ALARM/BACKUP	1
	650758	BOLT/CARRIAGE 1/4X3/4	2
	134588	NUT/FLANGE 1/4	2
3	135722	HARNESS/BACKUP	1
4	063064	CLIP	2
5	055648	TIE/WIRE	5
6	135726	SWITCH/ALARM	2
	650848	WASHER/FLAT #6	4
7	134763	BRACKET	2
	650758	BOLT/CARRIAGE 1/4X3/4	4
	134588	NUT/FLANGE 1/4	4
8	132274	HARNESS/POWER TAP	1

Cab Heater Kit 807824


Ref. No.	Part No.	Description	Qty. Req.
REF	807824	KIT/HEATER CAB SL46/4835.....	1
1	135379	ADAPTER/90°.....	2
2	132503	HOSE/LOW PRESSURE 5/8 X 54....	2
3	132504	VALVE/BALL	1
4	095955	CLAMP/HOSE #10	4
5	058805	CLAMP/HOSE	1
	650758	BOLT/CARRIAGE 1/4 X 3/4	1
	134588	NUT/SPIRALOCK 1/4	1
	654002	WASHER/FLAT 1/4.....	1
6	132362	FITTING/STRAIGHT M18 X 1.5.....	2
7	136195	HEATER	1
	650510	SCREW/THREAD CUT 5/16 X 1/2 ...	2
8	132148	BAR	1
9	135275	COVER/CONTROL RIGHT	1
	135376	COVER/CONTROL RIGHT T-BAR	1
10	135283	COVER/CONTROL LEFT.....	1
30	135276	PANEL/FRONT	1
31	135282	PANEL/END.....	1
32	135277	BLOCK/AIR	1
33	135278	ASSEMBLY/BODY	1
34	135279	BRACKET/LOUVRE MOUNT.....	1
35	134670	LOUVRE	1
36	134671	ASSEMBLY/COVER	1
37	134672	MAGNET.....	2

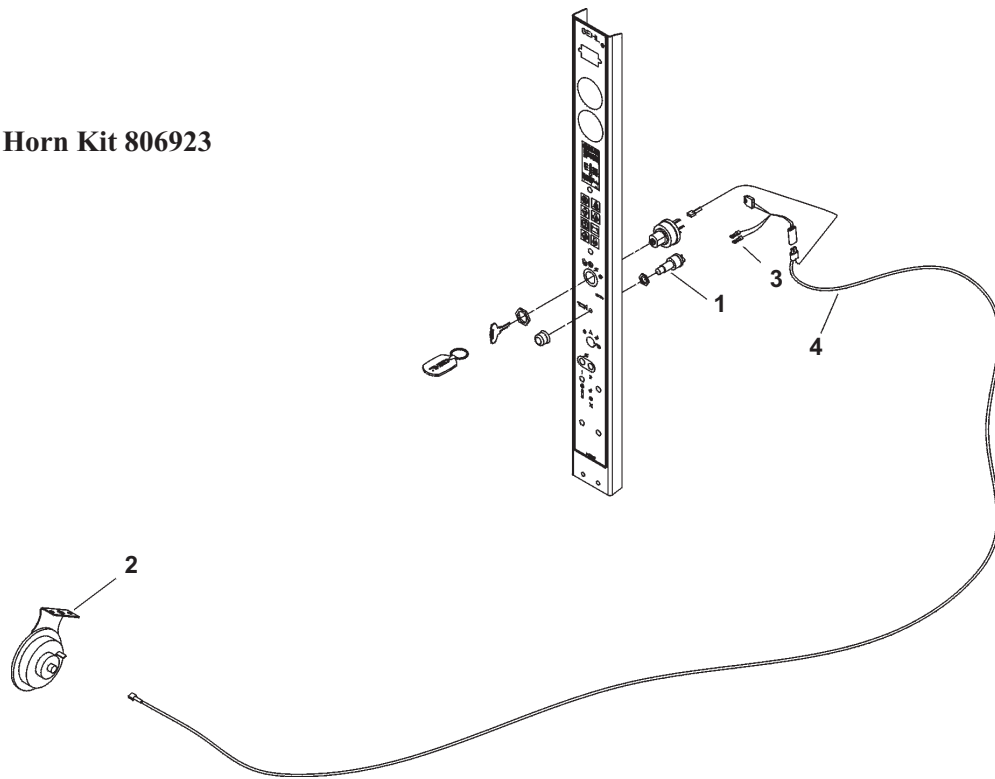
Ref. No.	Part No.	Description	Qty. Req.
38	135280	COIL/HEATER.....	1
39	134674	HARNESS/HEATER	1
40	134675	MOTOR.....	1
41	135281	MOUNT/MOTOR	1
42	134677	WHEEL/BLOWER	1
43	134678	RESISTOR/3-SPEED	1
44	134679	HARNESS/SWITCH.....	1
45	135286	BRACKET/TUBE	1
	133062	SWITCH/FAN (not shown - ns)	1
	072854	DECAL/TRACTION (ns)	1
	072853	DECAL/LIFT TILT (ns)	1
	134060	DECAL/FORWARD-R (ns).....	2
	123380	DECAL/LIFT (ns).....	1
	123381	DECAL/TILT (ns).....	1
	132395	DECAL/LEFT CONTROL (ns)	1
	132396	DECAL/RIGHT CONTROL (ns).....	1
	130297	DECAL/HYDRALOC™ (ns)	1
47	135382	MAT/FLOOR.....	1
48	135399	SEAL/SHROUD	2
49	135378	SEAL/COVER	2
	135774	HALF CLAMP/HOSE (ns).....	2
	650771	BOLT/CARRIAGE 1/4 X 1/2 (ns)	2
	134588	NUT/SPIRALOCK™ 1/4 (ns).....	2
	055648	TIE/WIRE (ns)	4

Dome Light Kit 807278



Ref. No.	Part No.	Description	Qty. Req.
REF	807278	KIT/DOME LIGHT	1
1	073686	GROMMET	2
2	135044	HARNESS/DOME	1
3	135045	LIGHT/DOME	1
4	135109	SCREW/SELF TAPPING #6 X 1/2	2

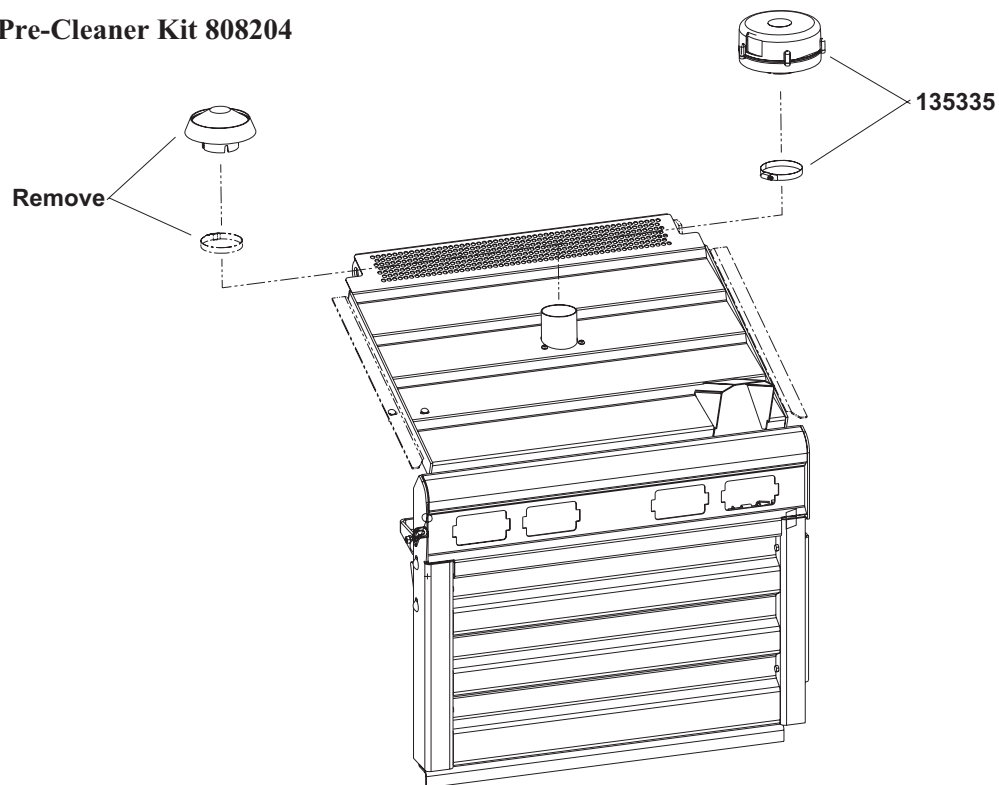
Horn Kit 806923

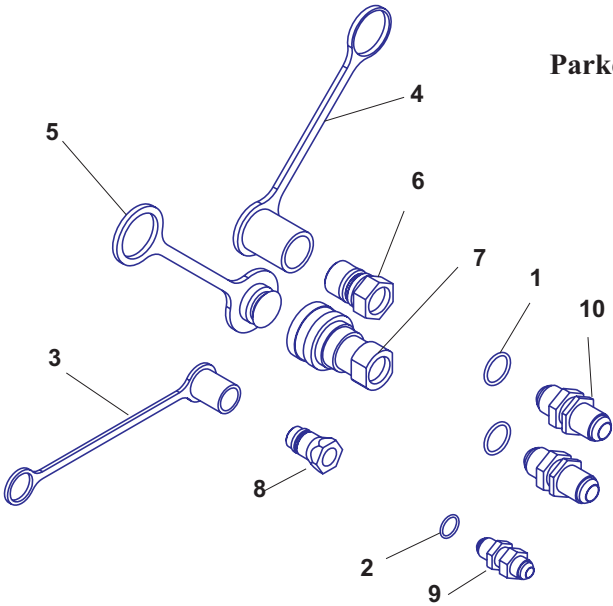


Ref. No.	Part No.	Description	Qty. Req'd
REF	806923	KIT/HORN.....	1
1	075104	SWITCH/PUSH BUTTON.....	1
2	067785	HORN	1
	070648	NUT/HEX FLANGE 5/16	1

Ref. No.	Part No.	Description	Qty. Req'd
3	127455	WIRE/HORN.....	1
4	132334	WIRE/HORN	1

Centrifugal Pre-Cleaner Kit 808204

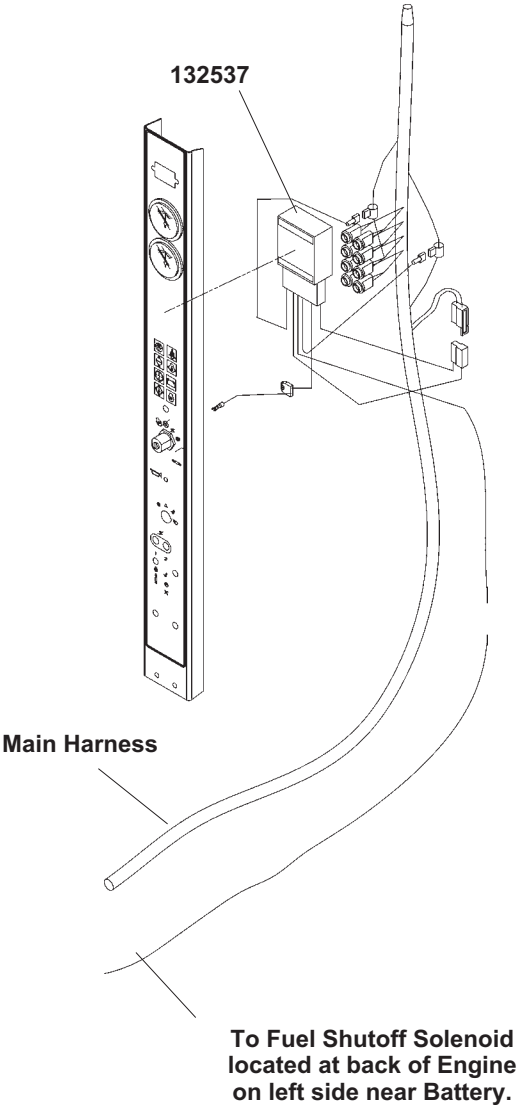




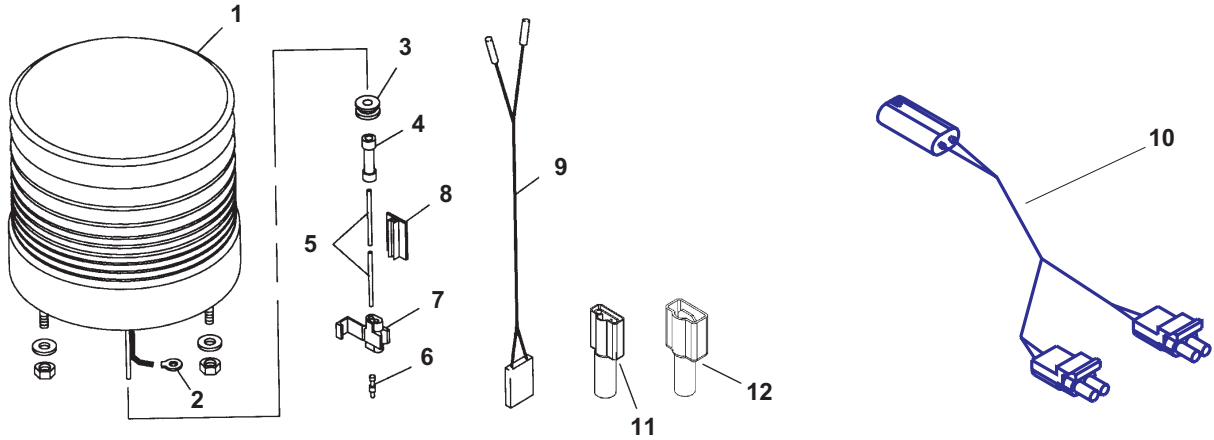
Parker Coupler Kit 807050

Ref. No.	Part No.	Description	Qty. Req.
REF	807050	KIT/PARKER COUPLER	1
1	048953	O-RING #12	2
2	055896	O-RING #8	1
3	056104	CAP/DUST	1
4	079417	CAP/DUST	1
5	079418	PLUG/DUST	1
6	122864	COUPLER/MALE SAE12	1
7	122865	COUPLER/FEMALE	1
8	128031	COUPLER/MALE	1
9	133096	FITTING/STRAIGHT BULKHEAD	1
10	133098	FITTING/STRAIGHT BULKHEAD	2

Engine Auto Shutdown System Kit 806918



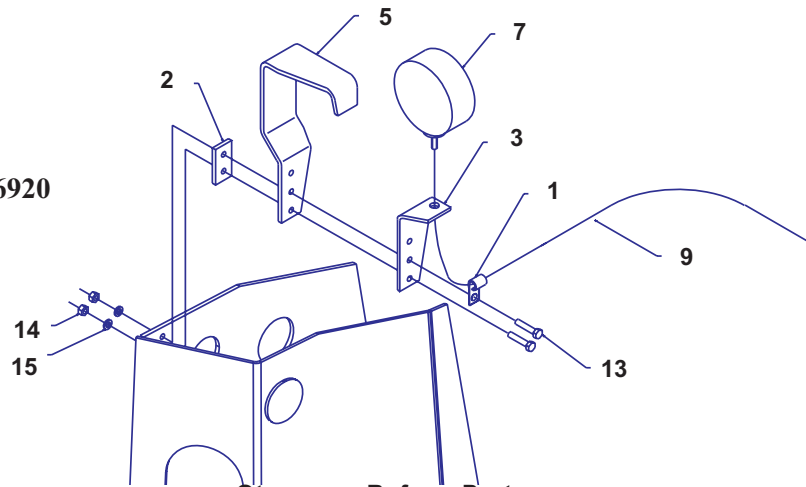
Strobe Light Kit 805803



Ref. No.	Part No.	Description	Qty. Req'd
REF	805803	KIT/STROBE LIGHT	1
1	088296	STROBE	1
2	088297	TERMINAL/RING.....	1
3	073687	GROMMET	1
4	071105	CONNECTOR/LINE.....	1
5	078150	WIRE/BEACON	1
6	073200	TERMINAL/MALE BULLET	1

Ref. No.	Part No.	Description	Qty. Req'd
7	078151	CONNECTOR/TAP	1
8	055919	CLIP/WIRE	3
9	122483	HARNESS/STROBE	1
10	132274	HARNESS/POWER TAP	1
11	138310	TERMINAL/INS FEMALE 1/4.....	1
12	138313	TERMINAL/INS MALE 1/4	1

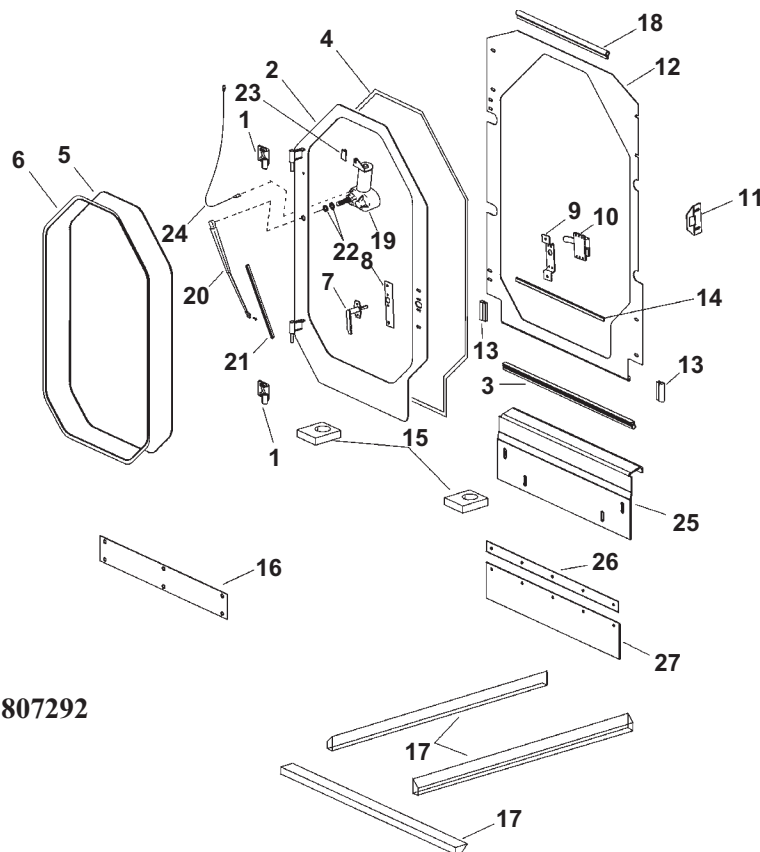
Dual Flasher Kit 806920



Ref. No.	Part No.	Description	Qty. Req'd
REF	806920	KIT/DUAL FLASHER.....	1
1	058615	CLAMP/INSULATED.....	2
2	064145	SPACER	2
3	075217	BRACKET/FLASHER RIGHT.....	1
4	075218	BRACKET/FLASHER LEFT (not shown)	1
5	075219	GUARD/FLASHER RIGHT	1
6	075220	GUARD/FLASHER LEFT (not shown) .	1
7	087234a	LIGHT/WARNING ASSY	2
8	133069	WIRE/FLASHER MAIN (not shown) ...	1
9	133070	WIRE/FLASHER DUAL.....	1

Ref. No.	Part No.	Description	Qty. Req'd
10	055925	FLASHER (not shown)	1
11	089543	MOUNT/BRACKET FLASHER (not shown)	1
	651360	SCREW/MACHINE #6 X 1/4	1
	654044	WASHER/LOCK #6.....	1
	650658	NUT/HEX #6	1
12	055648	TIES/WIRE (not shown)	24
13	650577	SCREW/CAP 5/16 X 1-1/2.....	4
14	653007	NUT/HEX 5/16	4
15	654024	WASHER/LOCK 5/16	4

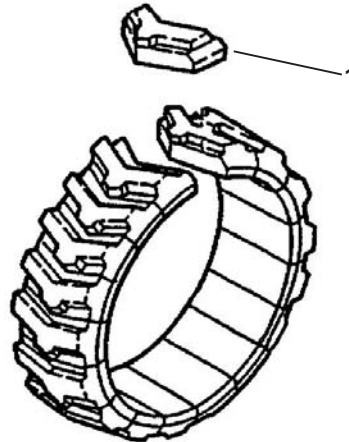
a) For replacement Lens order 087247. For replacement Bulb local purchase #1166 or equivalent.



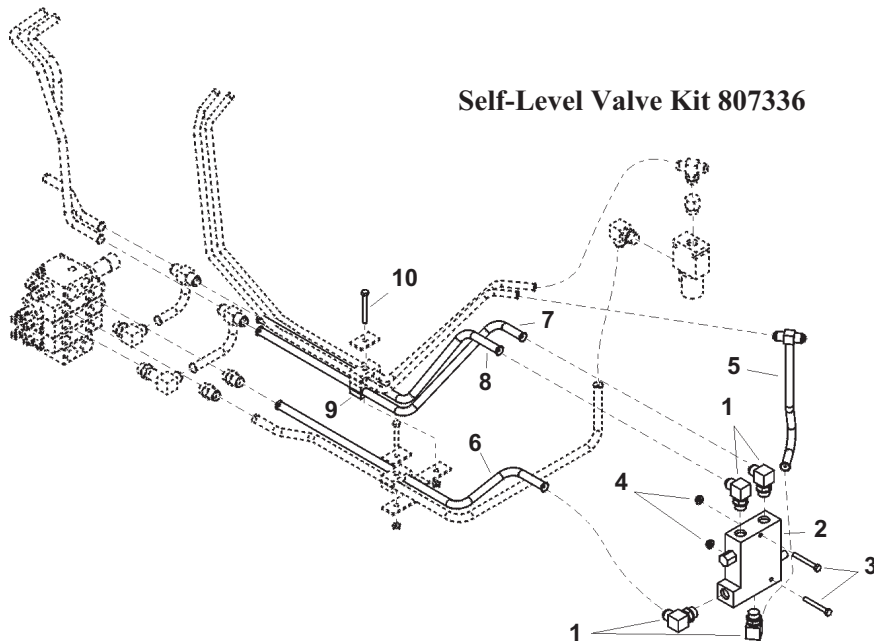
Front Door Kit 807292

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
REF	807292	KIT/FRONT DOOR 46/48/56/6635	1	13	135455	SEAL/BULB	2
1	132713	ASSY/HINGE	2	14	135456	STRIP/TRIM	1
	650487	SCREW/CAP 5/16 X 1.00	4	15	095281	FOAM/EXTENSION	2
	654004	WASHER/FLAT 5/16	4	16	135446	PLATE/FILLER	1
	064260	NUT/LOCK 5/16	4		650811	BOLT/CARRIAGE 1/2 X 1.00	14
2	135437	ASSY/DOOR	1		653018	NUT/HEX 1/2	14
3	135454	SEAL/BULB	1		654009	WASHER/FLAT 1/2	14
4	135453	SEAL/BULB	1	17	129543	FOAM/SEAL	3
5	132682	GLASS/DOOR	1	18	113839	SEAL/BULB	1
6	132715	WEATHERSTRIP/WINDOW	1	19	078200	MOTOR/DOOR WIPER	1
7	078168	HANDLE/DOOR LATCH	1		650815	SCREW/MACHINE #10 X 3/4	1
	650815	SCREW/MACHINE	2		650584	WASHER/FLAT #10	6
	650584	WASHER/FLAT #10	2		650549	WASHER/LOCK #10	1
	650549	WASHER/LOCK #10	2		650550	NUT/HEX	1
	650550	NUT/HEX MACHINE #10	2	20	078248	ARM/ADJUSTABLE	1
8	095263	COVER/PLATE	1	21	078249	BLADE	1
9	078170	BRACKET/LATCH	1	22	114263	WASHER	2
	650448	SCREW/CAP 1/4 X 3/4	2	23	055919	CLIP/WIRE	3
	071401	NUT/LOCK 1/4	2	24	132736	WIRE/WIPER	1
10	078171	LOCK/CAB	1	25	135575	FILLER/DOOR	1
	650548	SCREW/MACHINE 10 X 1/2	4		650811	BOLT/CARRIAGE 1/2 X 1.00	4
	650549	WASHER/LOCK #10	4		653018	NUT/HEX 1/2	4
	650550	NUT/HEX MACHINE #10	4		654009	WASHER/FLAT 1/2	8
11	136214	PLATE/LOCK	1	26	075308	STRIP/BOLT	1
	650663	SCREW/CAP 1/4 X 5/8	2		650448	SCREW/CAP 1/4 X 3/4	5
	654002	WASHER/FLAT 1/4	4		071401	NUT/LOCK 1/4	5
	071401	NUT/LOCK 1/4	2	27	080072	FLAP/RUBBER	1
12	135435	FRAME/DOOR	1				
	650510	SCREW/CAP THREAD CUT 5/16	6				

Airboss Solid Segmented Tire Repair Parts (To repair tire assemblies: 807425, 807426, 807387, and 807388)

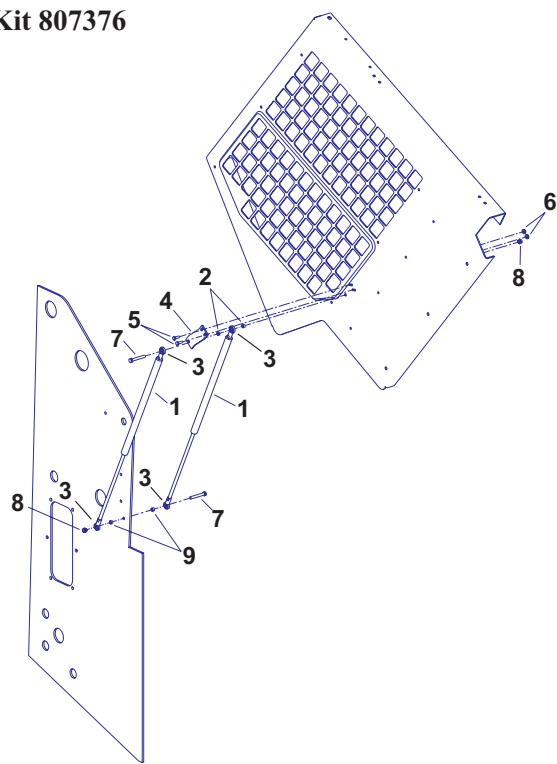


Ref. No.	Part No.	Description	Qty. Req'd	Ref. No.	Part No.	Description	Qty. Req'd	Qty. No.
	807425	TIRE ASSEMBLY/RIGHT			807387	TIRE ASSEMBLY/RIGHT		
	807426	TIRE ASSEMBLY/LEFT			807388	TIRE ASSEMBLY/LEFT		
REPAIR PARTS:				REPAIR PARTS:				
1	135709	SEGMENT/TIRE	1	1	135658	SEGMENT/ALTRAKKA III	1	
	129039	SCREW/HEX HEAD M10 X 30MM ...	1		129038	SCREW/HEX HEAD M8 X 26MM ...	1	
	071246	NUT/NYLON M10-1.5.....	1		071245	NUT/NYLON M8	1	
	656113	WASHER/FLAT M10.....	1		656111	WASHER/FLAT M8.....	1	



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
REF	807336	KIT/SELF-LEVEL VALVE.....	1	6	134831	TUBE/LIFT	1
1	067761	CONNECTOR/90°	4	7	134832	TUBE/TILT	1
2	135367	VALVE/SELF-LEVEL	1	8	134833	TUBE/TILT REAR	1
3	650733	SCREW/CAP	2	9	079126	CLAMP/TUBE 0.625"	1
4	131842	NUT/SPIRALOCK	2	10	650784	SCREW/CAP	1
5	134834	TUBE/SELF-LEVEL.....	1				

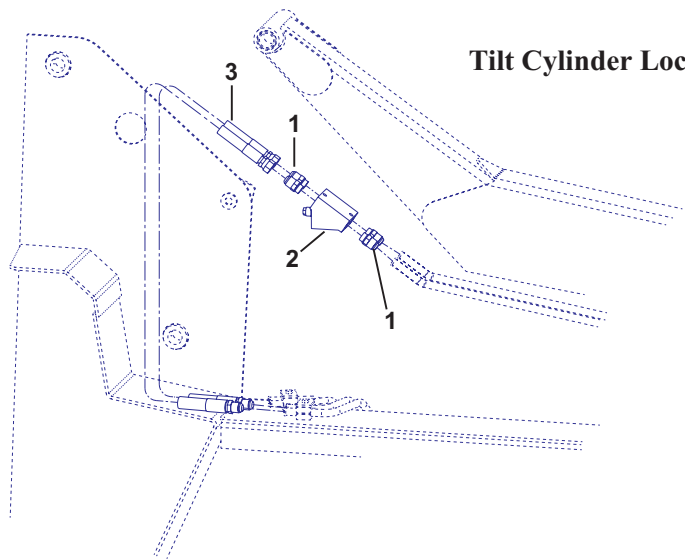
Double Gas Spring Kit 807376



Ref No.	Part No.	Description	Qty. Req'd
REF	807376	KIT/DOUBLE GAS SPRING.....	1
1	135178	SPRING/GAS.....	2
2	135661	SPACER.....	2
3	135620	END/ROD.....	4
4	135186	BRACKET.....	1

Ref No.	Part No.	Description	Qty. Req'd
5	650448	SCREW/CAP 1/4 X 3/4.....	2
6	134588	NUT/SPIRALOCK 1/4.....	2
7	650725	SCREW/CAP 5/16 X 2-1/4.....	2
8	064260	NUT/LOCK 5/16.....	2
9	123672	SPACER.....	2

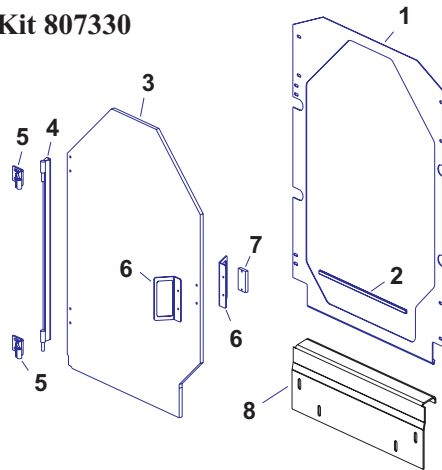
Tilt Cylinder Lock Valve Kit 135564



Ref. No.	Part No.	Description	Qty. Req.
REF	135564	KIT/TILT LOCK VALVE	1
1	112712	CONNECTOR/STRAIGHT	4
2	135577	VALVE/LOCK.....	1

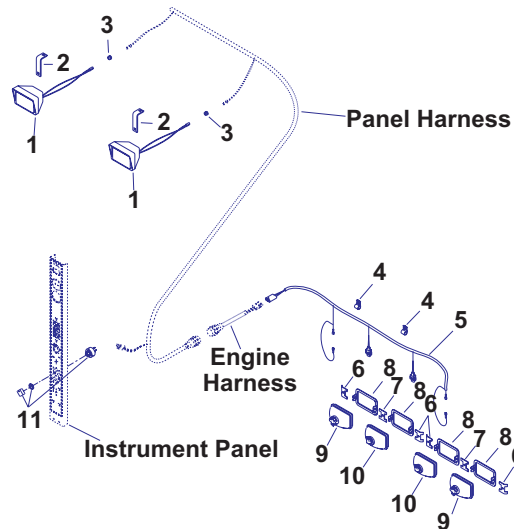
Ref. No.	Part No.	Description	Qty. Req.
3	135590	HOSE 1/2 X 42	2

Impact Resistant Front Door Kit 807330



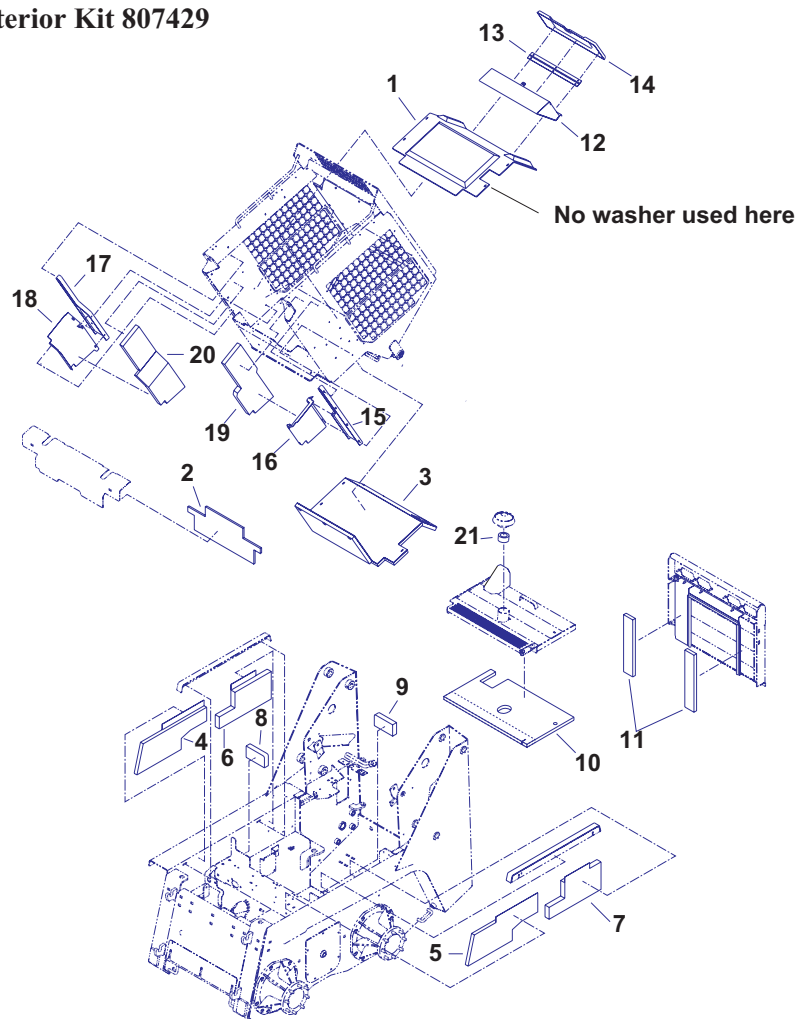
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
REF	807330	KIT/IMPACT RESISTANT DOOR	1		650487	SCREW/CAP 5/16 X 1	4
1	135435	FRAME/DOOR	1		064260	NUT/LOCK 5/16	4
	650510	SCREW/CAP THREAD CUT 5/16	6		654004	WASHER/FLAT 5/16	4
2	135456	STRIP/TRIM	1	6	130341	HANDLE/DOOR	2
3	132214	DOOR/POLYCARBONATE	1	7	067040	MAGNET	1
4	133933	ASSEMBLY/HINGE	1		651084	SCREW/MACHINE ROUND HEAD	2
	650835	SCREW/CAP 1/4 X 1	4		650550	NUT/HEX #10 X 1	2
	654002	WASHER/FLAT 1/4	4	8	135575	FILLER/DOOR	1
	071401	NUT/LOCK 1/4	4		650811	BOLT/CARRIAGE 1/2 X 1	4
5	132713	ASSEMBLY/HINGE	2		654009	WASHER/FLAT	8
					653018	NUT/HEX 1/2	4

Work Taillight Kit 807293



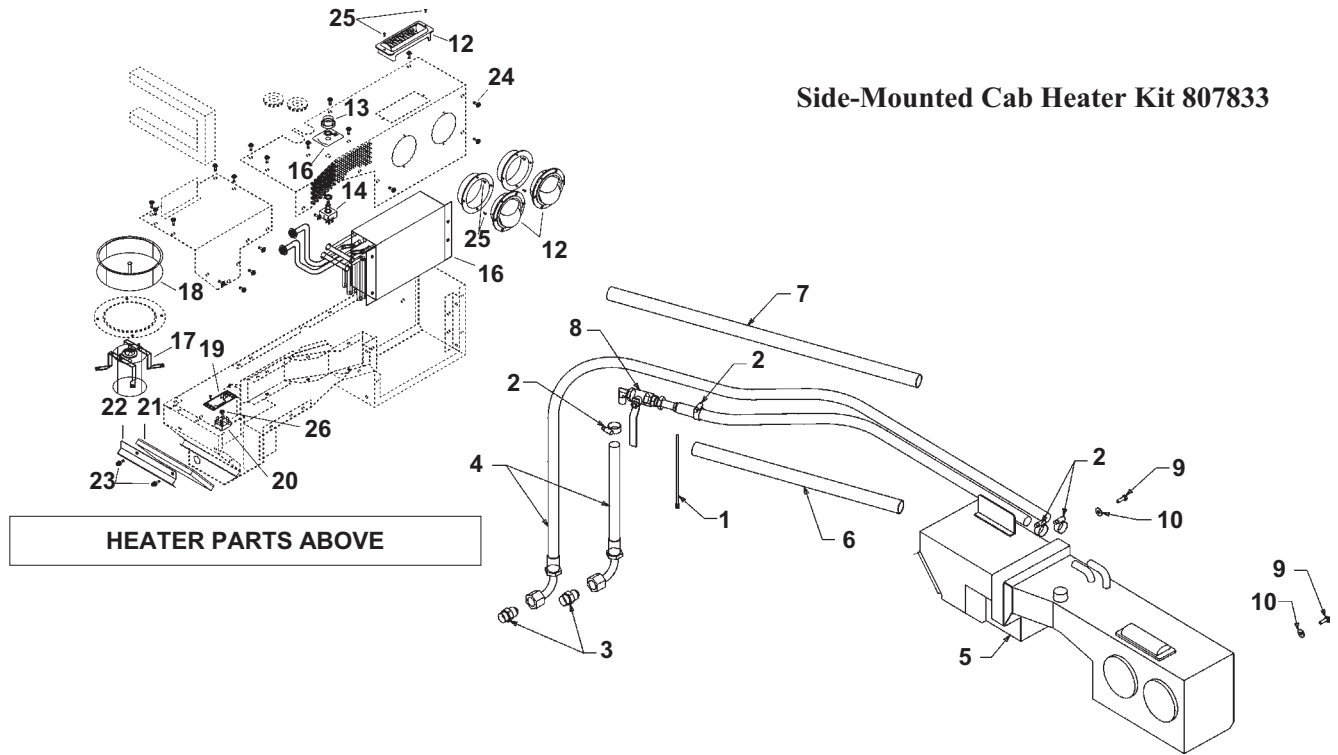
Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
REF	807293	KIT/WORK TAILLIGHT	1	6	132285	CLIP/SINGLE	4
1	122011	LIGHT/WORK	2		064260	NUT/LOCK 5/16	4
2	122847	BRACKET/LIGHT	2	7	132286	CLIP/DOUBLE	2
	650687	BOLT/CARRIAGE 5/16 X 3/4	2		064260	NUT/LOCK 5/16	2
	070648	NUT/FLANGED LOCK	2	8	132048	BEZEL	4
3	073687	GROMMET	2	9	132047	LAMP/TAI	2
4	076147	CLAMP/HOSE	2	10	132046	LAMP/WORK	2
	064260	NUT/LOCK 5/16	2	11	073036	SWITCH/LIGHT	1
5	131941	HARNESS/REAR GRILLE	1				

Deluxe Interior Kit 807429



Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
REF	807430	KIT/DELUXE INTERIOR 46/4835	1	14	132341	COVER/TOOLBOX	1
1	132335	PAD/SEATBACK	1		651307	SCREW/PHILLIPS RH 1/4X1/2	3
	132288	SCREW/THREADED 5/16X1.00	6		071401	NUT/LOCK 1/4	3
	651363	WASHER/FLAT 3/8 (BLACK)	5	15	135362	CONSOLE/LEFT	1
2	135375	PAD/T-BAR COVER	1		067750	NUT/SPEED	6
3	135394	PAD/LOWER REMOVABLE ROPS	1		651308	SCREW/PHILLIPS RH 1/4X3/4	4
	070648	NUT/FLANGED LOCK	4		651307	SCREW/PHILLIPS RH 1/4X1/2	2
	650315	SCREW/THREADED 1/4X1/2	3	16	132368	SUPPORT/CONSOLE	1
4	135363	PAD/FRONT RIGHT	1		650294	SCREW/SELF-TAPPING 1/4X3/8	3
5	135464	PAD/FRONT LEFT	1	17	132348	CONSOLE/RIGHT	1
6	135366	PAD/RIGHT REAR	1		067750	NUT/SPEED	6
7	135463	PAD/LEFT REAR	1		651308	SCREW/PHILLIPS RH 1/4X3/4	4
8	135572	PAD/CROSSMEMBER	1		651307	SCREW/PHILLIPS RH 1/4X1/2	2
9	135573	PAD/CROSSMEMBER	1	18	132369	SUPPORT/CONSOLE	1
10	135615	PAD/ENGINE COVER	1		650294	SCREW/SELF-TAPPING 1/4X3/8	3
11	135617	PAD/GRILLE TO COOLER	2	19	135361	FOAM/ROPS LEFT	1
12	132367	ASSY/TOOLBOX	1	20	132429	FOAM/ROPS RIGHT	1
	650294	SCREW/SELF-TAPPING 1/4X3/8	2	21	135649	PAD/FOAM DONUT	1
	650959	SCREW/SELF-TAPPING 1/4X1-1/2	2		093202	DECAL/ELECTRICAL CONTACT (ns)	1
13	132244	HINGE	1		093367	DECAL/WARNING MANUAL (ns)	1
	651307	SCREW/PHILLIPS RH 1/4X1/2	3		093474	DECAL/WARNING GENERAL (ns)	1
	071401	NUT/LOCK 1/4	3				

Side-Mounted Cab Heater Kit 807833



Ref. No.	Part No.	Description	Qty. Req.
REF	807833	KIT/CAB HEATER SIDE MOUNT	
1	055648	TIE/WIRE	1
2	095955	CLAMP/HOSE	4
3	132362	FITTING/STRAIGHT M18 X 1.50	2
4	132503	HOSE/LOW PRESSURE 5/8 X 54	2
5	136196	HEATER/SIDE MOUNT	1
6	136242	SLEEVE/NYLON PROTECTIVE	1
7	136243	SLEEVE/NYLON PROTECTIVE	1
8	136292	VALVE ASSEMBLY/BALL	1
9	650448	SCREW/CAP 1/4 X 3/4.....	2
10	654002	WASHER/FLAT 1/4.....	2
11	136302	LOUVER/RECTANGULAR.....	1
12	136303	LOUVER/3" ROUND W/ FLANGE.....	2
13	136304	KNOB/HEATER SWITCH.....	1

Ref. No.	Part No.	Description	Qty. Req.
14	136305	SWITCH/HEATER.....	1
15	136306	DECAL/HEATER SWITCH.....	1
16	136307	CORE/HEATER.....	1
17	136308	FAN MOTOR/HEATER.....	1
18	136309	FAN BLADE/HEATER.....	1
19	136310	RESISTOR BLOCK/HEATER	1
20	136311	RECTIFIER/HEATER	1
21	136312	FILTER/FRESH AIR	1
22	136313	RETAINER CLIP/FILTER.....	1
23	136314	SCREW/THUMB	2
24	136316	SCREW/SEMS.....	29
25	136321	SCREW #6 X 3/4.....	6
26	650550	NUT/HEX #10	1
	136315	WIRE HARNESS/HEATER (Not Shown)	

OTHER AVAILABLE ACCESSORIES

Description	Stock #
• Wet Filter Kit (Hydraulic, Oil and Fuel Filters)	136232
• Cab Enclosure - Vinyl Sides & Door	806893
• Dirt and Rock Teeth.	807378
• Engine Oil Pan Heater - 120 Volt	806835
Replacement Heater Cord, Order through Gehl Parts: Part #133932	
• Engine Oil Pan Heater - 120 Volt (newer oil pans having a M22 x 1-1/2" threaded port) . .	808203
Replacement Heater Cord, Order through Gehl Parts: Part #133932	
• Power Cable with Switch for "DX" Model Units - Additional Kit to Power Cold Planer, Rock Wheel and Stump Grinder, Order through Gehl Parts: Part #129854	
• Power Cable with Switch Handle for Units Utilizing Palm HD Grader	806561
• Bolt-On Cutting Edge 63" for RG63 Recycling/Industrial Bucket, Order through Gehl Parts: Part #131901	
• Bolt-On Cutting Edge 72" for RG72 Recycling/Industrial Bucket, Order through Gehl Parts: Part #131902	
• Bolt-On Cutting Edge Kit for 60" Bucket.	133904
• Bolt-On Cutting Edge Kit for 65" Bucket.	133903
• Bolt-On Cutting Edge Kit for 68" Bucket.	132399
• Bolt-On Cutting Edge Kit for 72" Bucket.	132400
• Bolt-On Cutting Edge Kit for 90" Bucket.	134430
• Seat Belt - 3" - Where Required by Law	805879
• Suspension Seat	806829
• Attachment All-Tach™ Mount Kit (Weld-on to convert attachments to All-Tach™ Style).	806862

Specify Left or Right Side Mounting on Tire and Wheel Sets when ordering:

• Tire on Wheel 8.25 x 15 Chevron 6-Ply 1 Only	805870
• Tire on Wheel 12 x 16.5 Flotation 6-Ply - 1 Only	805868
• Tire on Wheel 12 x 16.5 Galaxy 10-Ply HD - 1 Only	806381
• Tire on Wheel 33/15.5/16.5 Wide Galaxy 12-Ply HD - 1 Only	806921
• Tire on Wheel 14 x 17.5 High Clearance 10-Ply HD- 1 Only	806393
• Tire on Wheel 8.00x 16 Solid - 1 Only	805872
• Tire on Wheel 31.5/13.00/16.5 Galaxy 10-Ply HD - 1 Only	807159
• Tire on Wheel 10 x 31 Solid Rubber - 1 Only	807827
• Tire on Wheel 10 x 33 Solid Rubber - 1 Only	807828
• Tire on Wheel 8 x 31 Solid Rubber - 1 Only	807829
• Tire on Wheel 7 x 26 Solid Rubber - 1 Only	807830
• Tire on Wheel 12 x 16.5 Foamfill - 1 Only	808199
• Tire on Wheel 10 x 16.5 Foamfill - 1 Only	808200

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046588	4	14	064260	66	13	071401	36	1	075722	86	1
046588	4	15	064260	70	3	071401	42	1	076058	68	12
046588	4	23	064260	72	9	071401	56	9	076147	6	12
046588	4	24	064260	72	10	071401	58	22	076147	30	42
054202	38	5	064260	72	11	071401	58	23	076147	56	44
054626	12	14	064260	72	51	071401	64	10	076147	66	18
054626	26	13	064543	56	3	071401	64	11	076147	70	11
054626	28	13	065163	50	12	071401	68	6	076147	72	9
054626	30	13	065163	52	6	072340	68	7	076588	10	1
054816	12	6	065164	32	7	072343	2	3	076588	10	2
054985	70	5	065164	50	9	072580	14	5	076879	12	20
054994	12	13	065164	52	4	072580	16	5	076880	12	34
054994	24	17	067750	56	17	072580	18	6	077685	70	14
055005	10	5	067750	58	25	072587	10	14	077794	56	12
055005	14	1	067750	58	27	072587	14	40	078723	60	4
055005	16	1	067750	68	2	072587	16	44	078730	60	5
055005	18	1	067761	14	4	072587	20	71	078734	60	6
055306	90	19	067761	16	4	072794	75	2	078912	8	6
055306	92	18	067761	18	5	072797	75	3	078914	8	14
055648	70	1	067785	68	3	072853	76	47	078919	6	8
055648	70	13	067823	56	1	072854	76	48	078931	8	3
056937	38	3	067847	12	19	072866	40	24	078942	60	7
056937	40	25	067847	26	11	072866	50	19	078945	4	9
056937	44	7	067847	26	12	073036	68	8	078946	4	8
056937	46	1	067847	28	11	073075	75	6	079029	14	7
056937	48	9	067847	28	12	073458	75	35	079029	16	6
056937	60	1	067847	28	33	073687	72	8	079039	38	10
057557	56	2	067847	30	11	074091	6	21	079039	40	22
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058805	68	1	067847	32	2	074091	70	13	079092	18	7
058805	70	9	067847	50	1	074093	38	16	079097	30	6
060745	90	11	067847	50	7	074093	44	21	079098	14	9
060745	92	11	067847	52	1	074093	46	2	079098	16	8
060746	90	12	067847	54	4	074093	48	17	079098	18	8
060746	92	12	067847	54	64	074395	28	33	079098	26	7
060748	92	27	067847	66	6	074395	30	33	079098	28	7
061166	8	23	067888	68	4	074579	68	10	079098	30	7
061574	14	2	067950	60	2	074830	14	41	079126	14	10
061574	16	2	068034	54	57	074830	16	45	079126	16	9
061574	18	2	068034	56	3	074830	20	74	079126	18	9
062023	6	9	068034	56	7	074860	54	7	079126	26	5
062282	50	17	068034	60	3	074868	34	2	079126	28	5
062282	52	9	068034	66	1	074868	34	3	079126	30	5
062397	18	3	068938	12	9	074868	38	11	079152	4	3
062756	54	60	068938	24	16	075028	70	4	079157	4	25
064260	14	9	070634	30	42	075104	68	11	079209	4	14
064260	16	8	070634	66	20	075236	14	6	079209	4	15
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064260	32	1	070648	56	8	075236	30	46	079209	4	24
064260	32	4	070648	56	14	075288	40	23	079209	54	5
064260	56	20	070648	58	8	075288	44	6	079213	32	11
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NUMERICAL INDEX

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080331	98	2	093479	75	17	123073	92	7	127990	92	31
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080808	100	1	097076	6	13	123080	90	10	128015	66	8
080809	100	2	114415	14	14	123080	92	10	128105	90	5
080810	100	3	114415	16	13	123084	90	17	128105	92	5
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087849	26	17	121582	60	8	123122	92	3	128166	92	20
087849	28	17	121587	68	18	123123	90	16	128316	38	2
087849	30	17	121610	60	9	123123	92	15	128316	40	18
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088254	32	9	122296	76	52	123554	54	53	128507	4	25
088471	100	7	122340	14	15	123722	44	15	128591	2	15
088472	100	8	122340	16	14	123722	46	6	128738	68	22
088473	100	9	122340	18	14	123722	48	15	128979	60	11
088904	14	11	122340	24	14	123817	68	11	128984	60	12
088904	16	10	122348	10	16	124078	50	18	129004	100	5
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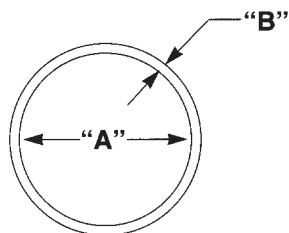
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650634	48	4	651168	56	44	654004	32	1	L65922	75	12
650648	32	7	651168	68	42	654004	38	7	L65928	75	51
650648	50	9	651168	70	9	654004	46	32	L99453	8	29
650648	50	12	651212	68	43	654004	50	3	L99967	8	30
650648	52	2	651213	68	44	654004	48	4	M12070	70	10
650648	52	4	651297	54	54	654004	66	12			
650648	52	6	651307	56	17	654004	70	3			
650648	70	1	651307	58	23	654006	12	19			
650658	56	20	651307	58	25	654006	28	33			
650658	68	7	651307	58	27	654006	30	33			
650687	2	4	651307	64	10	654006	32	2			
650687	44	9	651307	64	11	654009	54	57			
650687	46	30	651307	66	20	654009	56	7			
650687	68	40	651308	58	25	654009	56	11			
650687	72	7	651308	58	27	654009	66	1			
650687	72	51	651308	68	45	654009	66	2			
650692	32	4	651312	2	8	654009	92	39			
650702	2	20	651314	68	46	654012	56	1			
650702	34	10	651343	68	47	654022	52	7			
650706	12	10	651344	68	48	654024	30	41			
650731	90	14	651363	64	1	654024	66	11			
650733	16	17	651364	54	59	654026	54	9			
650733	18	17	651366	26	19	654030	2	10			
650733	20	50	651366	28	19	654030	2	11			
650742	90	15	651366	30	19	654042	68	49			
650758	30	42	651372	54	13	654042	70	4			
650758	70	12	651378	6	2	654042	70	5			
650771	56	9	651378	6	3	654042	70	6			
650811	66	2	651379	6	7	654044	68	7			
650818	26	11	651379	12	24	654046	2	17			
650818	28	11	651381	4	13	654046	58	8			
650818	30	11	651523	40	2	655001	50	11			
650818	54	4	651526	4	14	655001	52	5			
650833	16	8	651526	4	15	655006	56	11			
650833	18	8	651526	4	23	656048	20	63			
650834	66	2	651526	4	24	656048	44	14			
650835	36	17	651542	54	52	656048	46	33			
650835	42	14	651573	40	3	656048	48	13			
650839	36	18	653034	66	9	656049	20	64			
650848	68	41	653036	44	15	656093	6	12			
650850	56	3	653036	44	16	656093	6	19			
650850	56	11	653036	44	17	656098	6	4			
650854	90	37	653036	46	31	656100	70	1			
650854	92	35	653036	48	6	656105	70	4			
650959	58	22	653039	38	5						
651041	2	5	653039	38	13						

NUMERICAL INDEX

O-RING TABLE



FITTING THREAD SIZE	DIAMETER "A"	DIAMETER "B"	GEHL PART NUMBER
9/16 - 18	0.468	0.078	055897
3/4 - 16	0.644	0.087	055896
7/8 - 14	0.755	0.097	055898
1-1/16 - 12	0.924	0.116	048953
1-5/16 - 12	1.171	0.116	058674
1-5/8 - 12	1.475	0.118	077970

Recommended Coupling & Adapter Installation Torque Specifications

For SAE "O" Ring Boss (Steel)

Size		Ft-Lbs	
Dash	Fractional (In.)	Minimum	Maximum
-3	3/16	8	10
-4	1/4	14	16
-5	5/16	18	20
-6	3/8	24	26
-8	1/2	50	60
-10	5/8	72	80
-12	3/4	125	135
-14	7/8	160	180
-16	1	200	220
-20	1-1/4	210	280
-24	1-1/2	270	360

For JIC 37° and 45° (Machined or Flared)

Steel			
Size		Ft-Lbs	
Dash	Fractional (In.)	Minimum	Maximum
-4	1/4	10	11
-5	5/16	13	15
-6	3/8	17	19
-8	1/2	34	38
-10	5/8	50	56
-12	3/4	70	78
-16	1	94	104
-20	1-1/4	124	138
-24	1-1/2	156	173
-32	2	219	243

Torque Specifications

Use these torque values when tightening GEHL hardware (excluding: Lock Nuts, and Self-tapping, Thread Forming, and Sheet Metal Screws) unless otherwise specified.

Unified National Thread	Grade 2 		Grade 5 		Grade 8 	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32	19*	14*	30*	22*	41*	31*
8-36	20*	15*	31*	23*	43*	32*
10-24	27*	21*	43*	32*	60*	45*
10-32	31*	23*	49*	36*	68*	51*
1/4-20	66*	50*	9	75*	12	9
1/4-28	76*	56*	10	86*	14	10
5/16-18	11	9	17	13	25	18
5/16-24	12	9	19	14	25	20
3/8-16	20	15	30	23	45	35
3/8-24	23	17	35	25	50	35
7/16-14	32	24	35	35	70	55
7/16-20	36	27	40	40	80	60
1/2-13	50	35	75	55	110	80
1/2-20	55	40	90	65	120	90
9/16-12	70	55	110	80	150	110
9/16-18	80	60	120	90	170	130
5/8-11	100	75	150	110	220	170
5/8-18	110	85	180	130	240	180
3/4-10	175	130	260	200	380	280
3/4-16	200	150	300	220	420	320
7/8-9	170	125	430	320	600	460
7/8-14	180	140	470	360	660	500
1-8	250	190	640	480	900	680
1-12	270	210	710	530	1000	740

Metric Coarse Thread	Grade 8.8 		Grade 10.9 		Grade 12.9 	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
M6-1	8	6	11	8	13.5	10
M8-1.25	19	14	27	20	32.5	24
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200

*All Torque Values are in ft-lbs except those marked with an * which are in in-lbs.

For metric torque value (N·m) multiply ft-lbs value by 1.355 or the in-lbs value by 0.113.



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