

Emission Warranty

IMPORTANT

The following warranty applies to the engines that have been certified to the emission regulation of the U.S. Environmental Protection Agency.

Warranty coverage

Mitsubishi Heavy Industries, Ltd. warrants to the ultimate purchaser and each subsequent purchaser that the new nonroad engine, including all parts of its emission-control system, meets two conditions: (1) It is designed, built, and equipped so it conforms at the time of sale to the ultimate purchaser with applicable regulation of the U.S. Environmental Protection Agency. If the vehicle in which the engine is installed is registered in the state of California, a separate California emission regulation also applies. (2) It is free from defects in materials and workmanship that may keep it from meeting these requirements.

Warranty period

The emission warranty period is shown below. However, if your engine warranty period is longer than the emission warranty period, the emission warranty period extends to same as the engine warranty period. Below warranty period shall begin on the date the new non-road engine is delivered to the ultimate purchaser.

If your engine is certified as	And its maximum power is	And its rated speed is	Warranty period
Variable speed or constant speed	kW < 19	Any speed	1,500 hours or 2 years, whichever comes first.
Constant speed	19 ≤ kW < 37	3,000 min ⁻¹ or higher	1,500 hours or 2 years, whichever comes first.
Constant speed	19 ≤ kW < 37	Less than 3,000 min ⁻¹	3,000 hours or 5 years, whichever comes first.
Variable speed	19 ≤ kW < 37	Any speed	3,000 hours or 5 years, whichever comes first.
Variable speed or constant speed	37 ≤ kW	Any speed	3,000 hours or 5 years, whichever comes first.

Warranted parts

Mitsubishi Heavy Industries, Ltd. warrants the parts which will increase the emission of pollutants when they become defective.

The followings are examples.

I. All the engine parts relating to the systems below are included in the exhaust-gas related components:

1. Air-induction system.
2. Fuel system.
3. Ignition system.
4. Exhaust gas recirculation systems.

II. The parts below are also included in the exhaust-gas related components:

1. Aftertreatment devices.
2. Crankcase ventilation valves.

FOREWORD

3. Sensors.

4. Electronic control units.

III. The parts below also included in the evaporative emission gas related components:

1. Fuel Tank.

2. Fuel Cap.

3. Fuel Line.

4. Fuel Line Fittings.

5. Clamps*.

6. Pressure Relief Valves*.

7. Control Valves*.

8. Control Solenoids*.

9. Electronic Controls*.

10. Vacuum Control Diaphragms*.

11. Control Cables*.

12. Control Linkages*.

13. Purge Valves.

14. Vapor Hoses.

15. Liquid/Vapor Separator.

16. Carbon Canister.

17. Canister Mounting Brackets.

18. Carburetor Purge Port Connector.

*parts related to evaporation-evaporation-emission-gas control system.

IV. Emission-related components also include any other part whose only purpose is to reduce emissions or whose failure will increase emissions without significantly degrading engine/equipment performance.

Owner's Responsibility

♦The owner of the engine is responsible for the performance of the required maintenance listed in this operation manual.

♦In accordance with 40 CFR 1068.115, Mitsubishi Heavy Industries, Ltd. makes no warranties if the operator caused the problem through improper maintenance or use.

FOREWORD

Warranty coverage

- (a) The warranty period shall begin on the date the engine or equipment is delivered to an ultimate purchaser. The use of alternate fuels shall not void the warranties on any engine certified to use such fuel.
- (b) Mitsubishi Heavy Industries, Ltd. of each off-road compression-ignition engine shall warrants to the ultimate purchaser and each subsequent purchaser of the engine registered in the state of California that the engine is:
 - (1) Designed, built and equipped so as to conform with all applicable regulations adopted by the Air Resources Board pursuant to its authority in Chapters 1 and 2, Part 5, Division 26 of the Health and Safety Code; and.
 - (2) Free from defects in materials and workmanship which cause the failure of a warranted part to be identical in all material respects to the parts as described in Mitsubishi Heavy Industries, Ltd.'s application for certification for a period of 5 years or 3,000 hours of operation, whichever occurs first, for all engines rated at 19 kW and greater, except as noted below. In the absence of a device to measure hours of use, the engine shall be warranted for a period of 5 years. For all engines rated less than 19 kW, and for constant-speed engines rated under 37 kW with rated speeds higher than or equal to 3,000 min⁻¹, the period of 2 years or 1,500 hours of operation, whichever occurs first, shall apply. In the absence of a device to measure hours of use, the engine shall be warranted for a period of 2 years.
- (c) The warranty on emission-related parts shall be interpreted as follows:
 - (1) Any warranted part which is not scheduled for replacement as required maintenance in the written instructions required by Subsection (e) shall be warranted for the warranty period defined in Subsection (b) (2). If any such part fails during the period of warranty coverage, it shall be repaired or replaced by Mitsubishi Heavy Industries, Ltd. according to Subsection (4) below. Any such part repaired or replaced under the warranty shall be warranted for the remaining warranty period.
 - (2) Any warranted part which is scheduled only for regular inspection in the written instructions required by Subsection (e) shall be warranted for the warranty period defined in Subsection (b) (2). A statement in such written instructions to the effect of "repair or replace as necessary" shall not reduce the period of warranty coverage. Any such part repaired or replaced under the warranty shall be warranted for the remaining warranty period.
 - (3) Any warranted part which is scheduled for replacement as required maintenance in the written instructions required in Subsection (e) shall be warranted for the period of time prior to the first scheduled replacement point for that part. If the part fails prior to the first scheduled replacement, the part shall be repaired or replaced by Mitsubishi Heavy Industries, Ltd. according to Subsection (4) below. Any such part repaired or replaced under the warranty shall be warranted for the remaining warranty period.
 - (4) Repair or replacement of any warranted part under the warranty provisions of this article shall be performed at no charge to the owner at a warranty station.
 - (5) Notwithstanding the provisions of Subsection (4) above, warranty services or repairs shall be provided at all Mitsubishi Heavy Industries, Ltd. distribution centers that are franchised to service the subject engines.
 - (6) The owner shall not be charged for diagnostic labor that leads to the determination that a warranted part is in fact defective, provided that such diagnostic work is performed at a warranty station.
 - (7) Mitsubishi Heavy Industries, Ltd. shall be liable for damages to other engine components proximately caused by failure under warranty of any warranted part.
 - (8) Throughout the engine's warranty period defined in Subsection (b) (2), Mitsubishi Heavy Industries, Ltd. shall maintain a supply of warranted parts sufficient to meet the expected demand for such parts.
 - (9) Any replacement part, as defined in Section 1900(b)(13), Title 13, may be used in the performance of any maintenance or repairs and must be provided without charge to the owner. It is not necessary for replacement parts to be the same brand or by the same manufacturer as the original part sold with the engine. Such use shall not reduce the warranty obligations of Mitsubishi Heavy Industries, Ltd.
 - (10) Add-on or modified parts, as defined in Section 1900(b)(1) and (b)(10), Title 13, that are not exempted by

California Emission Control Warranty Statement: your Warranty Rights and Obligations

IMPORTANT

The following warranty applies to the engines that have been certified the emission regulation of the California Air Resources Board (CARB).

The **California Air Resources Board (CARB)** is pleased to explain the **emission control system warranty** on you 2013 or later engine. In California, new off-road engines must be designed, built, and equipped to meet the State's stringent anti-smog standards. Mitsubishi Heavy Industries, Ltd. must warrant the emission control system on your engine for the periods of time listed below provided there has been no abuse, neglect or improper maintenance of your engine.

Your emission control system may include parts such as the fuel-injection system and the air induction system. Also included may be hoses, belts, connectors and other emission-related assemblies.

Where a warrantable condition exists, Mitsubishi Heavy Industries, Ltd. will repair your off-road engine at no cost to you including diagnosis, parts, and labor.

Manufacturer's warranty coverage:

The **2013** and later off-road engines are warranted for the warranty period (Same as warranty period of EPA Emission Warranty in this manual). If any emission-related part on your engine is defective, the part will be repaired or replaced by Mitsubishi Heavy Industries, Ltd.

Owner's Warranty Responsibilities

- ♦As the off-road engine owner, you are responsible for the performance of the **required maintenance listed in your owner's manual**. Mitsubishi Heavy Industries, Ltd. recommends that you retain all receipts covering maintenance on your off-road engine, but Mitsubishi Heavy Industries, Ltd. can not deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.
- ♦As the off-road engine owner, you should, however, be aware that our company may deny you warranty coverage if your off-road engine or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.
- ♦Your engine is designed to operate on diesel fuel only. Use of any other fuel may result in your engine no longer operating in compliance with California's emissions requirements.
- ♦You are responsible for initiating the warranty process. The ARB suggests that you present your off-road engine to a Mitsubishi Heavy Industries, Ltd. dealer or distributor dealer as soon as problem exists. The warranty repairs should be completed by the dealer or distributor as expeditiously as possible.

If you have any questions regarding your warranty rights and responsibilities, you should contact Mitsubishi Engine North America at **1-630-268-0750**.

the Air Resources Board may not be used. The use of any non-exempted add-on or modified parts shall be grounds for disallowing a warranty claim made in accordance with this article. Mitsubishi Heavy Industries, Ltd. shall not be liable under this article to warrant failures of warranted parts caused by the use of a non-exempted add-on or modified part.

- (11) The Executive Officer may request and, in such case, Mitsubishi Heavy Industries, Ltd. shall provide, any documents which describe that Mitsubishi Heavy Industries, Ltd.'s warranty procedures or policies.

(d) Warranted parts list.

(1) Fuel metering system

- (A) Fuel injection system.
- (B) Air/fuel ratio feedback and control system.
- (C) Cold start enrichment system.

(2) Air induction system

- (A) Controlled hot air intake system.
- (B) Intake manifold.
- (C) Heat riser valve and assembly.
- (D) Turbocharger/supercharger systems.
- (E) Charged air cooling systems.

(3) Exhaust gas recirculation (EGR) system

- (A) EGR valve body, and carburetor spacer if applicable.
- (B) EGR rate feedback and control system.

(4) Air injection system

- (A) Air pump or pulse valve.
- (B) Valves affecting distribution of flow.
- (C) Distribution manifold.

(5) Catalyst or thermal reactor system

- (A) Catalytic converter.
- (B) Thermal reactor.
- (C) Exhaust manifold.

(6) Particulate controls

- (A) Traps, filters, precipitators, and any other devices used to capture particulate emissions.
- (B) Regenerators, oxidizers, fuel additive devices, and any other device used to regenerate or aid in the regeneration of the particulate control device.
- (C) Control device enclosures and manifolding.
- (D) Smoke puff limiters.

(7) Advances oxides of nitrogen (NOx) controls

- (A) Nox absorbers.
- (B) Lean NOx catalysts.
- (C) Selective catalyst reduction.
- (D) Reductant (urea/fuel) containers/dispensing systems.

(8) Positive crankcase ventilation (PCV) system

- (A) PCV valve.
- (B) Oil filler cap.

(9) Miscellaneous items used in above systems

- (A) Vacuum, temperature, and time sensitive valves and switches.
- (B) Electronic control units, sensors, solenoids, and wiring harnesses.
- (C) Hoses, belts, connectors, assemblies, clamps, fittings, tubing, sealing gaskets or devices, and mounting

FOREWORD

hardware.

(D) Pulleys, belts and idlers.

(E) Emission control information labels

(F) Any other part with the primary purpose of reducing emissions or that can increase emissions during failure without significantly degrading engine performance

(e) Mitsubishi Heavy Industries, Ltd. shall furnish with each new engine written instructions for the maintenance and use of the engine by the owner.

Contents



1. General Notices for Safety

1-1. Before using the tractor	1-1
1-2. Safety Precautions (Read this for safety before using)	
(1) Notices before using the tractor	1-4
(2) Notices when starting Engine	1-7
(3) Notices while operating/using the tractor	1-8
(4) Notices when connecting Implement	1-10
(5) Notices when towing the tractor	1-11
(6) Notices when transporting the tractor	1-11
(7) Notices when servicing the tractor after work	1-12
(8) Notices when handling Diesel Fuel	1-13
(9) Notices when leaving the tractor	1-14
(10) Notices relating to Toxic substances	1-14
1-3. Long-term storage	
(1) Preparation for storage	1-15
(2) Check & Maintenance during storage	1-16
(3) Preparation for Reuse	1-16
1-4. Notices for “Use & Disposal” related to the environment	1-17
1-5. Symbols	1-18
1-6. Safety Decals	
(1) Handling and Maintenance of Safety Decals	1-19
(2) Safety Decals and attaching position	1-19



2. Instruction for Safe operation

(1) The name of each part	2-1
2-1. Boarding and Exiting the tractor	
(1) Boarding the tractor	2-3
(2) Driver's seat switch	2-3
(3) Seat adjustment	2-4
(4) Seat belt	2-5
(5) Exiting the tractor	2-5
2-2. Safety device	
(1) Hood (Bonnet)	2-6
(2) Fender	2-6
(3) PTO safety cover and protection cap	2-6
(4) Roll-Over Protective Structure (ROPS)	2-7

Contents



3. Instruments and Controls

3-1. Instrument Panel and Switches

(1) Instrument panel	3-3
(2) Key switch	3-5
(3) Turn signal light switch	3-5
(4) Light switch (optional)	3-6
(5) Horn switch (if fitted)	3-6
(6) Hazard warning light switch	3-7
(7) Clutch pedal	3-8
(8) Brake pedal (s)	3-8
(9) Parking brake lever	3-9
(10) Throttle pedal	3-10
(11) Throttle lever	3-10
(12) HST forward / reverse pedal (HST type)	3-11
(13) Cruise control lever(HST type)	3-11

3-2. Left / Right-hand side Levers and Pedals

(1) PTO switch	3-13
(2) PTO select lever	3-13
(3) Main gear shift lever	3-14
(4) Work light switch	3-14
(5) Range gear shift lever	3-15
(6) 4WD lever	3-15
(7) Differential lock pedal	3-16

3-3. Hydraulic System

(1) Safety precautions	3-17
(2) Steering system	3-18
(3) Hydraulic lift Control	3-19
(4) Remote control lever and Quick coupler (optional)	3-20
(5) Hydraulic System Diagram	3-21



4. Operation and Work

4-1. Engine start and stop

(1) Engine start	4-1
(2) Start in cold weather	4-3
(3) Engine stop	4-3

4-2. How to Drive and how to Stop

(1) How to drive	4-4
(2) Changing speed	4-6
(3) Emergency Stop	4-7

Contents

(4) Stopping tractor	4-8
(5) Driving tractor on the road	4-9
(6) Parking	4-10
4-3. How to handle new tractor	
(1) Check points	4-11
(2) Notices in handling new Tractor	4-11
4-4. Attaching Implement	
(1) 3-point linkage	4-12
(2) Power take-off (PTO) shaft	4-16
(3) Hitch and Drawbar (optional)	4-19
(4) 7-Pole connector (optional)	4-20
(5) Technically maximum permissible mass	4-21
(6) Tires and Load capacity	4-22
(7) Adjusting Wheel tracks and tire replacement	4-22
(8) Using Front-end loader (optional)	4-23
(9) Adjusting Steering angle	4-25
(10) Recommended maximum specification of implements	4-26
4-5. Driving Speed	4-27



5. Lubrication and Maintenance

5-1. Access for Maintenance	5-1
5-2. Maintenance Chart	5-2
5-3. Lubricants and Capacity	5-6
5-4. First 50 hour check	5-7
5-5. Check before Starting (Daily check)	
(1) Engine oil	5-8
(2) Fuel tank	5-9
(3) Instrument panel & Indicators	5-9
(4) Turn signal lights, Lights and Horn	5-10
(5) Engine coolant	5-11
(6) Air cleaner (Dry type)	5-11
(7) Cleaning of Radiator and Radiator screen	5-12
(8) Tire air pressure and damage	5-12
(9) Tightening state of Bolts and Nuts of each part	5-13
(10) Adjusting HST control linkage (MEC type)	5-13
(11) Adjustment of Brake pedal play	5-14
(12) Adjustment HST control linkage(HST type)	5-14

Contents

5-6. First 50 hour check

- (1) Lubricating grease 5-16
- (2) Cleaning of Radiator and Radiator screen 5-16
- (3) Checking Transmission oil 5-16
- (4) Checking Front axle oil 5-17
- (5) Battery check 5-17
- (6) Air cleaner (Dry type) 5-17
- (7) Hydraulic hoses and Leakage 5-17

5-7. Every 250 hour check

- (1) Replacing Engine oil and Filter 5-18
- (2) Replacing Hydraulic oil filter 5-19
- (3) Tension adjustment of Fan belt 5-20
- (4) Replacing Air cleaner element (Dry type) 5-20
- (5) Toe-in 5-21

5-8. Every 500 hour check

- (1) Changing Front axle oil 5-22
- (2) Changing Transmission oil 5-22
- (3) Replacing Fuel filter cartridge 5-23
- (4) Adjusting Engine Valve clearance 5-23
- (5) Checking Nozzle injection pressure 5-23

5-9. Every 2-year check

- (1) Replacement of Engine coolant 5-24

5-10. General maintenance (When required)

- (1) Air-bleeding from Fuel system 5-25
- (2) Fuse & Main fuse 5-27
- (3) Battery handling and Notices 5-30

5-11. Troubleshooting 5-34



6. Dimension and Specification 6-1

1. General Notices for Safety

1-1. Before using the tractor



※ **Have to read and understand this Operator's manual carefully and always refer to information and prescriptions outlined in this manual to prevent all potential health and safety risks.**

◆ General information for intended use

- Your tractor is designed and manufactured to pull, to carry, to supply the power a variety of mounted or towed equipment **for agriculture**. Do not use the product for other purposes than intended by the manufacturer and outlined in this manual. Do not use this tractor for light/heavy forestry applications.
- Do not use the product beyond its **limits of terrain gradient** and stability than outlined in this manual. Using the tractor beyond these limits may cause a overturning accident.
- Do not use the tractor on higher speeds than allowed by the load of the tractor and road condition. Always choice **a suitable driving speed** to maintain the stability of the tractor.
- Do not use the tractor **near or on soft verges** of canals and brooks or banks and verges that are undermined by rodents. The tractor may sink sideways and roll-over.
- Do not use the tractor on brittle bridge heads and poor bridge floors, These constructions may collapse and cause overturning of the tractor. **Always check out the condition and carrying capacity of bridges and ramps** prior to engage.
- **Do not use the tractor without wearing the seat belt and Roll-Over Protective Structure (ROPS)** during operations where roll-over or tip-over hazards exist. The ROPS will only be fully effective when the driver remains attached to his seat.
- Do not use equipment mounted on the tractor which is not **correctly matching and firmly fixed**. Such equipment may increase the risk for roll-over and hit the tractor when coming loose.
- Do not use the tractor in combination with equipment arbitrary, without **having consulted the specific operator's manual provided with the equipment**. This manual alone cannot provide you with all the information about safety operation of the combination.
- Do not use the tractor beyond its **limits of dynamic stability**. High speed, abrupt maneuvers, and fast and short cornering will increase the risk of roll-over.
- Do not use the tractor for **overloaded pulling work**, in cases where you don't know if the load will yield, for instance when pulling stumps. The tractor may flip over when the stump is not yielding.
- Be extremely cautious when working with the tractor **on forage silos without lateral concrete walls**. A wide track setting may improve the lateral stability of the tractor.
- Be cautious that the **center of gravity of the tractor may increase** when the front-end loader is loaded or the three-point linkage are raised. In these conditions, the tractor may roll-over earlier than expected.
- **Do not step down from the tractor without shutting down the PTO, shifting the transmission to neutral and applying the parking brake.**

- **Never remove or modify or change** the driver's protection device or safety device arbitrary.
- You must take the necessary precautions to always be **aware of the possible presence of bystanders**, certainly when maneuvering in confined areas. Keep people away from the tractor during work. Pay the necessary attention while operating next to public roads or footpaths. Thrown objects can get projected outside the field and hit unprotected people like bikers or pedestrians. Wait until it is clear of bystanders.
- Do not violate the **local traffic rules** related to public roads and highways
- **Do not allow riders** on the tractor; do not allow people standing on the access way or step to the cab when the tractor is moving. Your view to the left will be obstructed and a rider risks to fall from the tractor during unforeseen or abrupt movements.
- **This tractor has only one operator station** and is a one man operated vehicle. Other people on or around the tractor during normal operation are not allowed.
- Always stay clear from implements operating area and especially **do not stand between tractor and trailed vehicle either three-point linkage when operating lift controls**; ensure no bystanders are near these operating areas.
- This tractor may be equipped with a number of sensors to control safety functions. **Do not attempt to bypass any function** on the tractor. You will be exposed to serious hazards, and moreover, the behavior of the tractor may become unpredictable.
- The manufacturer will not be responsible for the damage or safety problems caused by maintenance or repair with non-genuine parts. It must be requested to **use the genuine parts**.
- When cleaning the tractor by using high pressurized water, **do not inject water directly to the electronic parts, wiring, air intake pipe, hot engine or muffler** inside the bonnet.
- Maintenance and repair of the tractor is performed by **skilled technical experts with the proper tools** authorized by the manufacturer.
- For damage or accidents caused by the miss use or operation in violation of these rules, the manufacturer and its distributors **will not have any responsibility and warranty**.
- **Keep this Operator's manual** for future reference at hand (on the tractor).

◆ Safety Mark Description

- In the places where the cautions in usage are required, the marks such as "**DANGER**", "**WARNING**", "**CAUTION**" are found.
- You should comply with the description marked on the decals attached on the product or the contents marked with safety mark in this Operator's Manual..



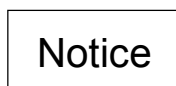
Danger - This indicates a fatal dangerous situation that may cause a serious injury or death if not avoided.



Warning - This indicates a potential dangerous situation that may cause a serious injury or death if not avoided.



Caution - This indicates a potential dangerous situation that may cause a light injury or damage to the properties if not avoided.



Notice - This indicates the instructions for right use for the safety of persons or products.

◆ Product Identification

Your tractor has a exclusive chassis number and engine number marked with product serial number tag to identify the product. (See Fig.1-1)

In case of requesting service or parts from your dealer

Dealer will need chassis serial number, engine serial number, TM number and running hours displayed on the instrument panel. (See Fig. 1-3)

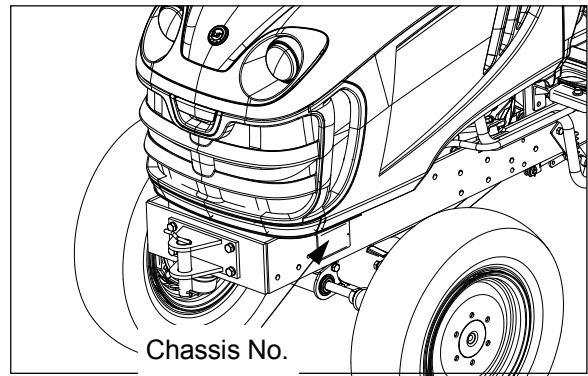


Fig.1-1

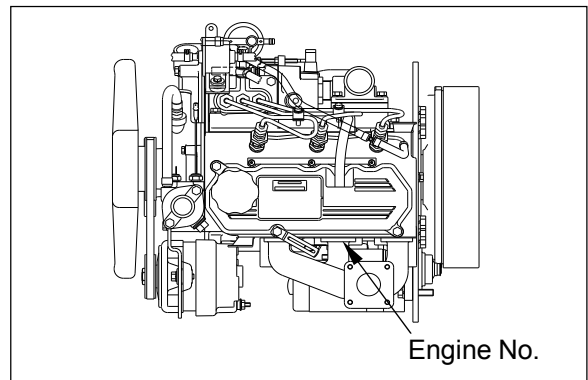


Fig.1-2

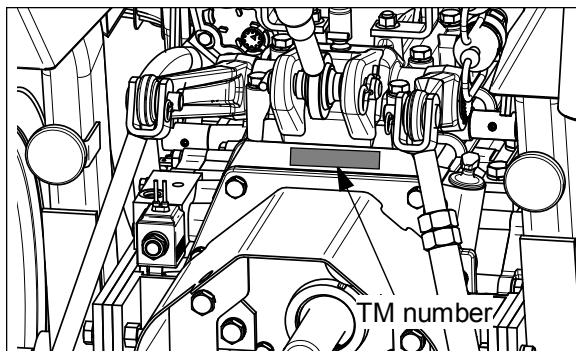


Fig.1-4

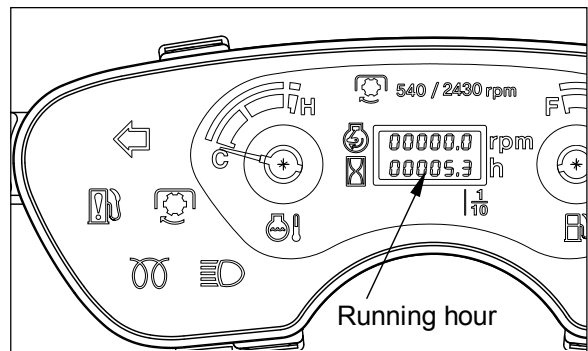
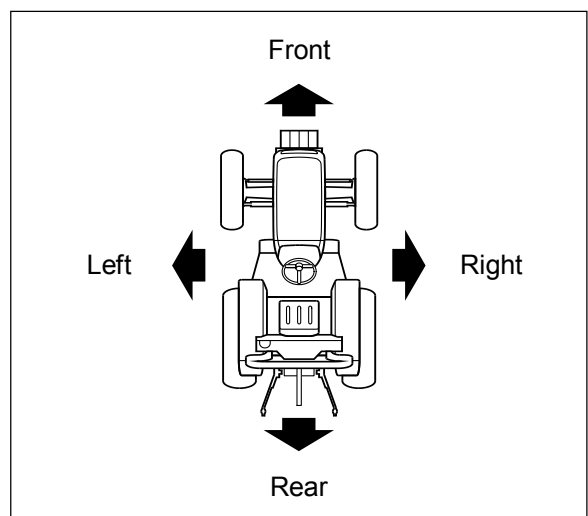


Fig.1-3

◆ Terminology

When reading this Operator's Manual, refer to the right figure for the discrimination of the front/ rear/ left/ right direction.



1-2. Safety Precautions - read this for safety before using.

(1) Notices before using the tractor

- **For Safety Instruction** : Before using the tractor, read this Operator's Manual carefully and understand the instructions fully for the safety prevention and right usage of the tractor and then use the tractor safely according to the instructions.

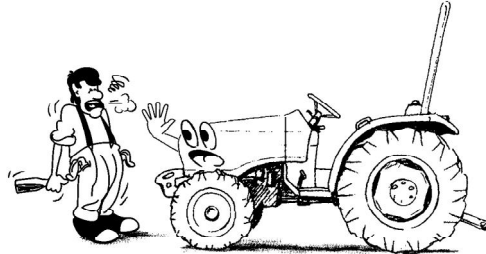


Read Operator's Manual.

Especially, special cares must be taken for using the tractor in the places where the safety signs such as Danger, Warning, Caution etc. are marked. (See page 1-2)

- **Safety Decals** : For right use and personal safety of the operator, the safety decals are attached to the parts related with safety operation. Before using the tractor, comply with the safety instructions. (For further information, refer to "1-6 Safety Decals", See page 1-19)

- **Operator's condition** : The persons such as patients, drunks, people on drugs, etc. are never allowed to operate this tractor. Only educated operators can use the tractor after learning the usage of controls for moving, stopping, turning and other operating.



- **Suitable Clothes & Protect Entanglement** : When checking or operating the tractor, wear tight fitting clothes and safety equipment instead of loose or long clothes. Also, slippers, high heel shoes are not suitable for operation. Wear the low shoes or work shoes or boots.



▶ Do not approach the rotating shaft such as PTO shaft or cooling fan, especially, with loose clothing and long clothes. The entanglement in rotating shaft can cause serious injury or death.

▶ Stop the engine and be sure PTO shaft is stopped before getting near it.

- **Keep Riders off** : Riders on the tractor or implements obstruct the operator's view and can be thrown off the tractor. It can cause a serious injury or death. Riders should not be carried on the tractor at any time.



▶ Additional seat (where fitted) is used for driver training or instruction. Do not permit anyone to ride on the tractor.

- **Protect Children** : Pay special attention to children (or a child) while using the tractor or during storage.
 - Make sure children keep a safe distance from the tractor and all implements before using the tractor. Be alert to the presence of children.
 - Do not let children or an untrained person operate the tractor.
 - Do not allow children to approach the tractor while the engine is running.
 - When parking the tractor, remove the ignition key and lower implements to the ground for children's safety.



Warning

- ▶ As children are very curious, they may do unexpected movements or actions. Special care must be taken, when operating tractor or equipment.

- **Periodical Check** : "Lubrication and Maintenance" must be performed periodically. If necessary, do it immediately and if not, it may cause the failure, reduction of product life or physical injury.

* Periodic Lubrication and Maintenance

Fuel, Oil, Filter, Air cleaner, Battery, Belt, Cable, Grease, Pedals such as clutch and brake pedal, Tire air pressure, Wheel bolts, Toe-in, Electrical wirings, other items related to safety.

- **Genuine Parts** : When replacing parts, you must use "Genuine Parts" of LS tractor. Contact your authorized dealer. If not, it may cause a reduction of product life, failure and serious injury.

- **Restrict Maintenance** : If you repair or change some components and settings arbitrary, the performance of the tractor can NOT be guaranteed, and may void the warranty. And also, maintenance of the heavy weighted parts without special tools can cause serious injury. If it is required to check or repair the tractor due to trouble, or if you have any questions for the usage or operation of the tractor, contact your authorized dealer.

* The items that are not allowed to be modified or changed or removed arbitrarily by user are below :

- Protection structures such as PTO cover, Guards, Safety frame (Roll-bar), Cab, etc.
- Engine components, Fuel injection control and setting, etc.
- Automatic control equipment, Lamps, Transmission, Hydraulic valve and pressure settings.
- Other parts that detail and where complicated adjustments are needed.



Warning

- ▶ Skilled professional technology is needed for the repair.
- ▶ For derail maintenance or repair, contact your authorized dealer.

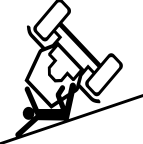
- **Lamps** : Do not modify the lamps or change the bulb capacity arbitrarily.



Warning

- ▶ Modified lamps or change bulb capacity may cause the traffic accident by disturbing approaching driver's views.
- ▶ If the lamp is blown out, replace it immediately with a genuine part. In case of driving at night, it may cause a traffic accident.

- **Protective Structures** : For the operator's safety, various protective structures, i.e. Bonnet (Hood), Fan cover, PTO safety cover, PTO shaft protection cap, Roll-bar or another Roll-over Protective Structure, etc are attached on the tractor. If these structures are modified or removed by user arbitrarily, it may cause serious accident. Such behaviors are prohibited strictly.

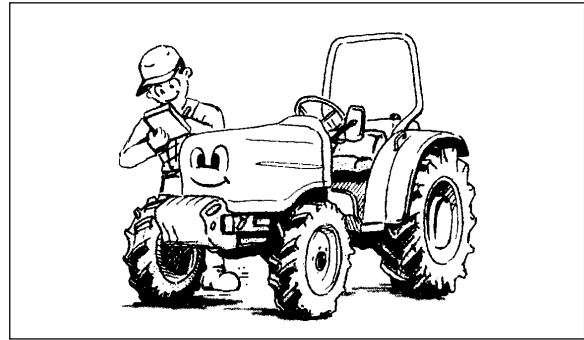
 Warning	► The Protective Structure and interconnecting components are a certified system. Any damage, Fire, corrosion or modification will weaken the structure and reduce your protection. If this occurs, the Protective Structure MUST be replaced with a new one. Contact your authorized dealer for Protective Structure inspection and replacement.
	► In case of an accident, fire, tip or roll-over, the following MUST be performed by a qualified technician before operating the tractor again. - The Protective Structure MUST be replaced. - The mounting or suspension for the Protective Structure , operator seat and suspension, seat belt and mounting components and wiring within the operator's protective system MUST be carefully inspected for damage. - All damaged parts MUST be replaced. ► DO NOT attach any device to the Protective Structure for pulling purposes. ► DO NOT weld, drill holes, attempt to straighten or repair the protective structure. The modification can reduce the structural integrity of the structure which can cause death or serious injury in the event of fire, tip, roll over, collision or accident and void the warranty.

- **Level of protection of the FOPS (Falling Objects Protective Structure)** : This tractor does **NOT** provide protection against falling objects according to OECD code 10 standard. It is recommended to use a certified FOPS structure when working with front-end loaders.
- **Level of protection against hazardous substances** : This tractor does **NOT** provide protection against hazardous substances. Do not use the tractor with crop sprayers in hazardous area.
- **Level of protection of the OPS (Operators Protection Structure)** : This tractor does **NOT** provide protection against
 - low hanging wires and branches in the forest, orchard or construction area, etc
 - toppling trees, primarily in case a rear-mounted tree grab-crane is mounted at the rear of the tractor
 - penetrating objects in the operator's enclosure, primarily in case a winch is mounted at the rear of the tractor.
 - potential risks by using any optional equipment that might be available to deal with those hazards.

NEVER enter or operate these hazardous area without certified Operator Protective Structure installed.

(2) Notices when starting Engine

- Check each part with reference of “5. Lubrication and Maintenance” in this manual. If necessary, repair or replace it immediately. **Especially, check if safety protection structures or covers are attached originally, and the bolts and nuts are tightened well.**
- Before starting engine, **check again if there are other workers or children around the tractor and implements and keep a safe distance.**
- Start engine and operate the tractor **after sitting on the driver’s seat** correctly with seat belt fastened.
- Place the shuttle lever (if fitted) and all the transmission gear levers in NEUTRAL and especially check if parking brake is applied.
- Lower the implements on the ground.
- Ensure that rear view mirrors and the other mirrors (if fitted) are adjusted correctly, and check the operation of the headlights and other lights
- For driver’s safety, to prevent an unintentional start, movement and operation, several and various start-safety interlock devices may be equipped on your tractor. And, these installation may need to do correct operation and follow the procedure strictly. Read carefully section 4-1, “ Engine start and stop” in this manual before trying to start engine.
- Do not short across the starter motor terminals to start engine. It may cause a sudden start and serious injury or death.



Warning

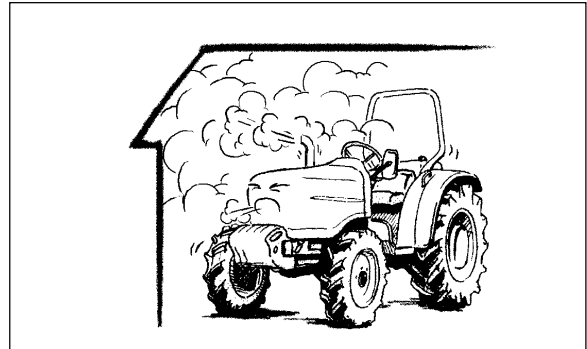


- Do not start the engine in a closed area. The poisonous exhaust gas can cause fatal damage to the driver or persons around.

(3) Notices while operating/using the tractor

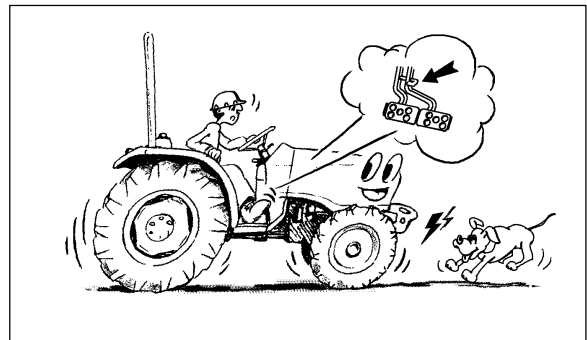
● Ventilation

 Warning	► It is very dangerous to work in a closed area. The poisonous exhaust gas may cause serious damage to the human body. If you should work in this area, make sure to ventilate well and put on the protective mask.
	

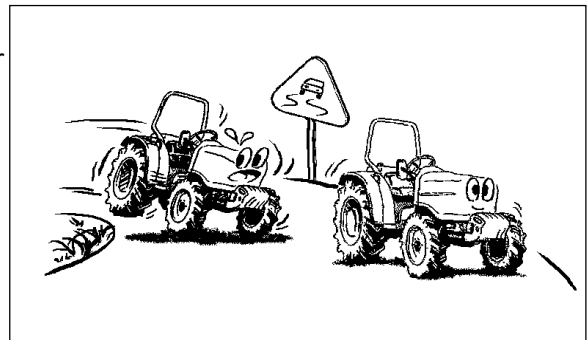


- **Noise and Vibration** : When working between buildings or in confined spaces, the sound pressure level can be increased. Wear suitable ear protectors in high noise level conditions. When working with equipment in the field, Vibration may intensity from the equipment may be increased. To reduce the harm to the body, take a rest periodically.

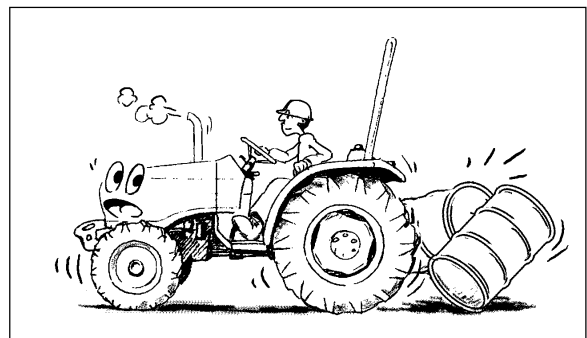
- Connect left and right brake pedals while driving on the road. (if fitted)
- DO NOT use differential lock device while driving on the road or turning in the field.
- DO NOT ride your foot on the brake pedal or clutch pedal.



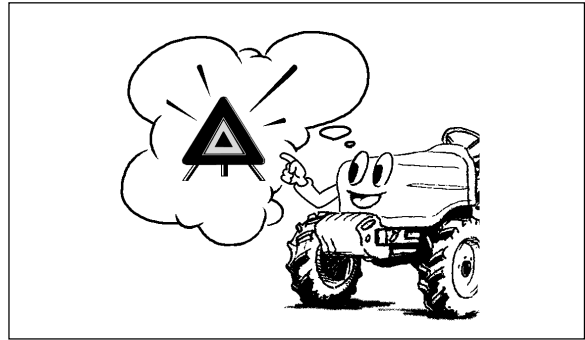
- Lower the driving speed enough before turning a sharp curve. Especially, when you drive the tractor with implements, make the turning radius wider.
- DO NOT start or stop the tractor suddenly. Engage the clutch and brake softly. If not, front wheels can be lifted up and it is very dangerous.
- Do not jump up and down while tractor is moving. When getting off or on the tractor, use the grip or handrail and sub step to prevent falls.



- When driving the tractor in reverse, lower the engine speed. Make sure to check if there is any obstacle or person in the rear.
- DO NOT permit other people and especially children approach within working area while operating tractor and equipment.

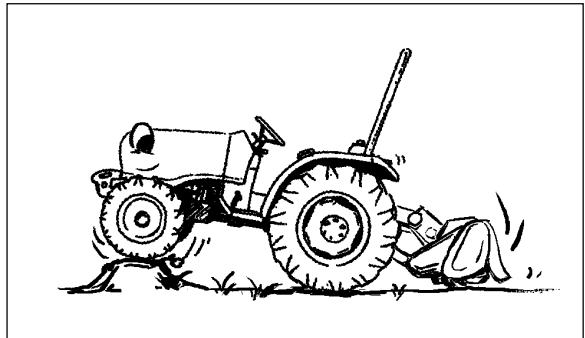


- Obey the traffic rules while driving on public roads.
Do not exceed the local legal speed limit.
Use a sing beacon or slow moving vehicle (SMV) to indicate that the vehicle is slow moving.
- If you can not drive the tractor due to a failure, move the tractor to a safe place and install troubled vehicle (safety tripod).
(Day : backward 100m (328 ft)
Night : backward 200m (656 ft))

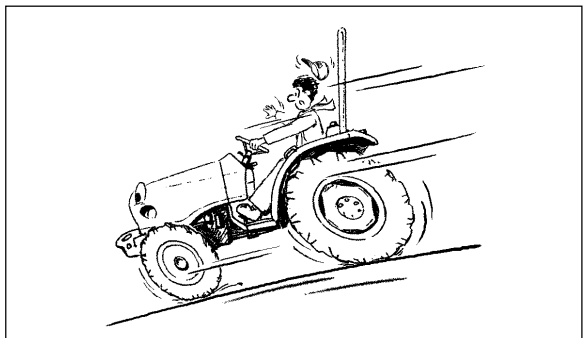


- Do not overuse the fuel, oil, etc and pay attention not to contact the skin directly. Generally, these materials contain harmful materials to the human body. When you work in a area where hazardous chemicals are sprayed, check the cabin filter (if fitted) and replace the filter with suitable one for the purpose being used. To protect the body completely from these harmful materials, wear a safe protection equipment such as mask, and clean the body after working.

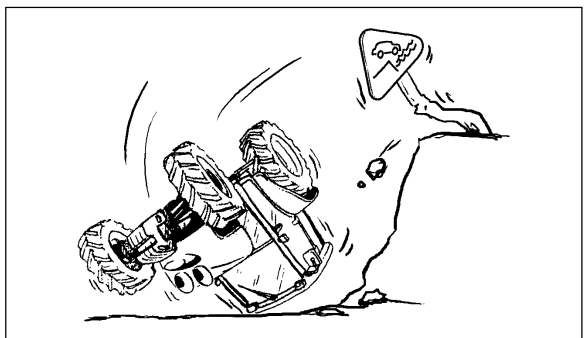
- When crossing a high ridge, let down the implement and go straight across the ridge at low speed.
- When connecting the implements to the front/rear of the tractor, install the proper additional weights in the rear/front of the tractor to keep the balance of the tractor.



- On a downhill, operate the throttle pedal and brake pedal slowly and DO NOT drive while the transmission gear is in NEUTRAL.
- To climb a steep slope, drive tractor slowly in reverse up the slope rather than forward. It is much safer.
- When turning the tractor on a slope, pay attention to safety especially.

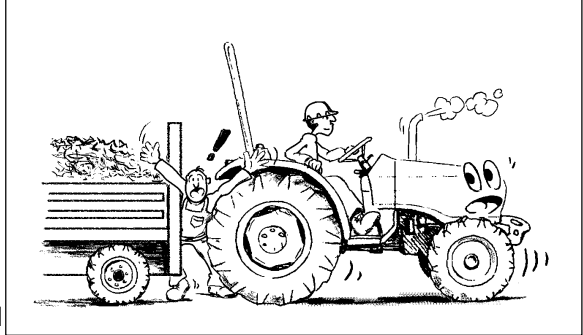


- When working at the edge of steep slope, take special care about a turn-over.
- When working, wear the protection equipment and tighten the seat belt.
- If the authorized passenger seat are not installed, keep riders off.



(4) Notices when connecting Implement

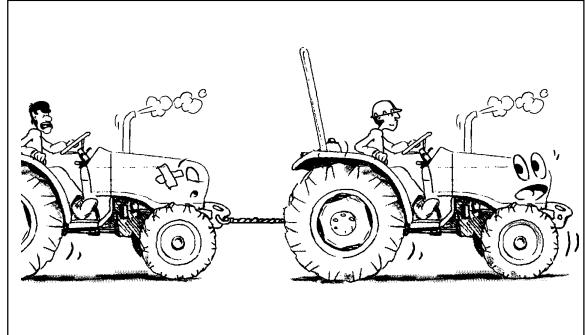
- Attach or detach the implement on wide and level ground.
- Do not use the tractor in combination with equipment arbitrary, without having consulted the specific operator's manual provided with the equipment.
- You have to stay clear from the three-point linkage when controlling it. Do not stay between tractor and implement.
- Do not stay between tractor and trailed vehicle for connecting/disconnecting or checking it. Trailed vehicle may roll down or tractor can move reverse.
- When towing the trailed vehicle, use only hitch or drawbar. Do not tow by connecting with any other structures.
- When connecting heavy implements, apply the parking brake and use the wheel chock.
- Do not attach over-weighted implement.



 Caution	▶ When connecting or disconnecting hydraulic coupler, lower implement on the ground, turn off engine and check if the pressure of hydraulic line is released. ▶ When installing the implement having big hydraulic cylinders or lines, check oil level in tractor transmission housing after installing the implements.
 Warning  	▶ Before connecting or checking the implement, put PTO switch to "OFF" and place PTO gear lever in Neutral position. ▶ When attaching or detaching the implement, make sure to fix the implement and tighten the three point hitch pins correctly. If not, the serious troubles and injury can occur during the operation. ▶ If heavy loaded trailer is connected to 3-point linkage or any structure, it can cause turnover or failure and serious injury. Make sure to use towing hitch or authorized draw bar.

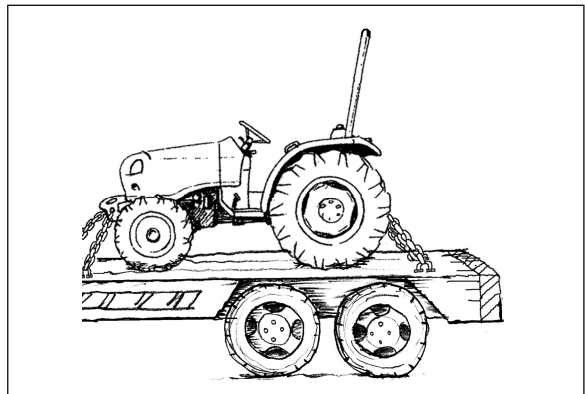
(5) Notices when towing the tractor

- If your tractor needs to be towed for a short distance, Use the hitch (or drawbar) or front towing hook. Do not connect to other structures such as rear axle, ROPS, front axle, steering components for towing.
- Tractor can be steered for a short distance without engine running, but it will be hard to turn the steering wheel. If possible, run the engine for steering and lubrication.
- When being towed, disengage the 4WD, differential lock, parking brake and place all gear shift levers in neutral position.
- Check the horizontal and vertical permissible load of the hitch (or drawbar) before towing. The load is different with trailer brake, and stopping distance increases with speed and weight of towed loads and slope. Make sure you consider the total weight of the equipment and its load. (See section 4. "Hitch and Drawbar")
- Drive slowly when towing extremely heavy loads.
- Do not tow trailers that are not fitted with an independent braking system.



(6) Notices when transporting the tractor

- When transporting the tractor by truck, trailer, etc, use suitable equipment or facilities to load or unload the tractor.
- Fix the tractor tightly to the vehicle with heavy-duty straps or chains.
- When fixing the rear of the tractor, use the hitch or hitch support.
- When fixing the front of the tractor, use the towing hook.
- When driving on public roads, the transporting vehicle must have signs and lights required by local regulation to avoid collision with a vehicle.

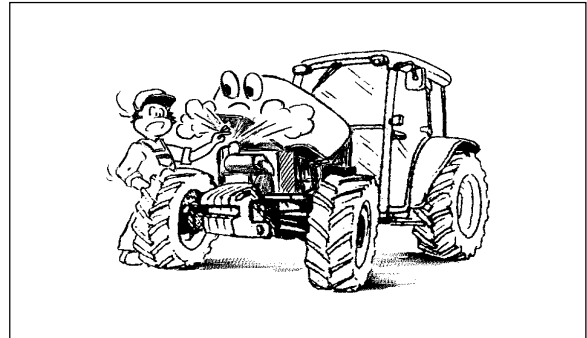


 Caution	▶ When fixing the tractor, Do not hook or connect chains to the 4WD shaft, steering cylinder, tie-rod or front axle. These can be damaged by the chain or excessive strain. ▶ In case of turbocharger engine (where fitted), cover the exhaust outlet to protect that the turbocharger does not rotate by air without lubrication.
--	--

(7) Notices when servicing the tractor after work

- The check and maintenance must be performed after stopping the engine and cooling down the engine sufficiently.
- DO NOT pour water into the radiator or engine when the engine is hot. The engine or radiator may crack.

 Warning	▶ When opening the radiator cap, hot cooling water or steam may explode. Remove the cap using a thick rag or glove to prevent serious burns.
	



- Before checking or repairing the hydraulic system and fuel system, make sure the engine is stopped, and all the transmission gears are in neutral, and lower the implements to the ground. The leaks of pressurized fluid can cause a fatal physical injury. If injured by leaking fluid, get medical attention immediately

 Warning	▶ Before removing hydraulic pipes or hoses and other parts, make sure to check that hydraulic pressure is relieved completely. The leaks of pressurized oil can cause a fatal physical injury. ▶ Use proper protection equipments, before servicing hydraulic system. ▶ Before connecting or disconnecting the hydraulic quick coupler, lower the implements to the ground, and check that hydraulic pressure is relieved.
	

- Keep an approved **fire extinguisher** on your tractor.
- Never fill the fuel tank while the engine is running or the engine is hot. And never smoke or have flames around fuel tank.
- To prevent fire or explosion, keep flames or sparks away from battery. Do not grind or smoke or weld near a battery. For further information, see section 5. "Battery handling and Notices".

 Warning	▶ Always remove grounded (-) battery clamp first and assemble it last. If not, It can cause an explosion by spark. ▶ The gas generated from the battery is explosive. Keep cigarettes, sparks and flames away from battery. Never check battery charge by placing a metal object across the terminals. ▶ Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, clothing and can cause blindness if splashed into eyes. Do not touch the battery or liquid by bare hand without gloves or any protection. Flush eyes with clean water for about 20 minutes If the electrolyte is splashed into the eyes. Get medical attention immediately. ▶ Do not short circuit the battery posts with metal items. ▶ Battery post, terminals and related accessories contain lead and lead compounds. MUST WASH YOUR HANDS AFTER HANDLING.
	

- Do not attempt to remove or unfasten the air conditioning components arbitrary. There is a possible to be severely frostbitten or injured by escaping refrigerant. Contact your authorized dealer to work air conditioning systems.
- Before servicing the tractor, attach a “**DO NOT OPERATE**” warning tag to the tractor in an area that will be visible.

○ DO NOT OPERATE Reason : _____ Signed by : _____ Tel : _____	○ DO NOT OPERATE See other side
---	---

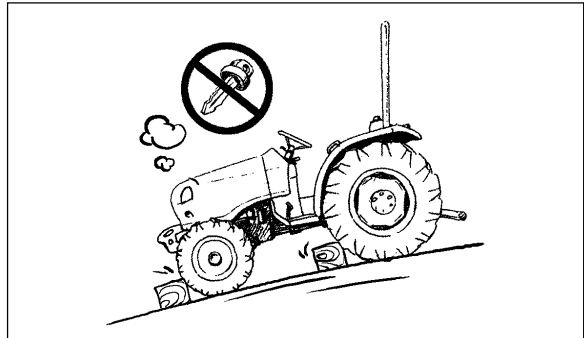
- It is advisable to keep a **First-aid kit** on your tractor.
- Keep the area used for servicing the tractor clean and dry. Wet or oily floors are slippery. It can be dangerous when working with electrical equipment.
- Remove all litter or debris from the tractor. Especially check the engine area and exhaust system.

(8) Notices when handling Diesel Fuel

- Do not mix gasoline, alcohol or blended fuels to diesel fuel. These mixtures are explosive in fuel tank.
- Never remove the fuel cap or refuel with the engine running or hot.
- Do not smoke while refueling the tractor. Keep any type of flame away.
- Maintain control of the fuel filler nozzle when filling the fuel tank.
- Do not fill the fuel tank to capacity. Fill only to the bottom of the filler neck to allow room for expansion.
- Wipe up spilled fuel immediately and always tighten the fuel tank cap securely.
- If the original fuel tank cap is lost, replace it with an approved one.
- Never use fuel for cleaning purposes.
- Arrange fuel purchases so that summer grade fuels are not held over and used in the winter.
- Before operating with Bio-Diesel, contact your authorized dealer for information relating to the use and storage of Bio-Diesel.

(9) Notices when leaving the tractor

- Stop the tractor on level ground.
- Place the transmission gear in neutral and put PTO switch to “OFF” position.
- Lower the mounted implements on the ground.
- Apply the parking brake.
- Stop the engine and remove the ignition key.
- Before you leave the operator’s station, wait for engine and all moving parts to stop.
- Have to apply the wheel chock when parking the tractor on a slope unavoidably.



 Caution	► When parking the tractor on a slope unavoidably while attaching the loaded equipment, the tractor may move even if the parking brake is applied. Apply the wheel chock and low speed transmission gear as follow. - . Mechanical : downhill ⇒ Reverse 1gear / uphill ⇒ Forward 1gear - . HST type : Lowest gear
---	--

(10) Notices relating to Toxic substances

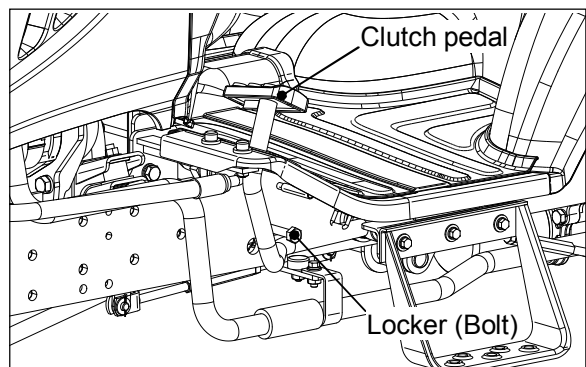
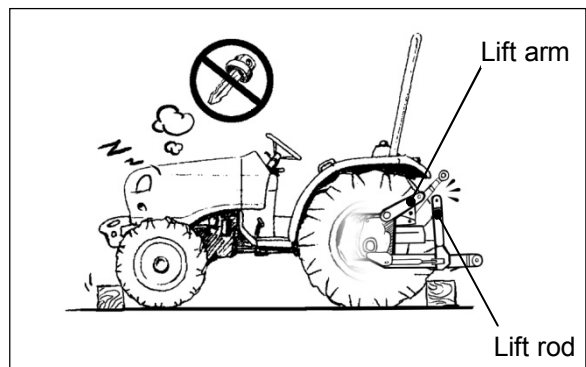
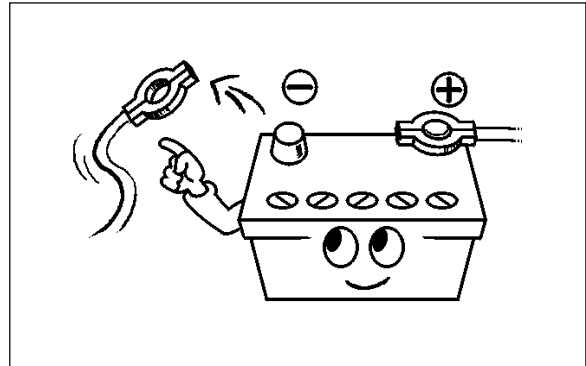
- Exhaust gas and some its constituents of the Diesel engine are known to the State of California to cause cancer, birth defects, and other reproductive harm. (California proposition 65)
- Battery post, terminals and related accessories contain lead and lead compounds. **MUST WASH YOUR HANDS AFTER HANDLING.**

1-3. Long-term storage

(1) Preparation for storage

※ Wash the tractor cleanly and follow the procedure as below.

- Apply grease or lubricant oil or spray paint to the non-painted metal to avoid corrosion. Keep the tractor in a covered, dry and well-ventilated place.
Temperature : 10°C ~ 35°C (50°F ~ 95°F)
Humidity : 45% ~ 70%
- Place all controls, including electrical switches, in neutral position and apply the wheel chocks to the tires and disengage the parking brake.
- Check the lubricant level of each parts and if the engine oil has exceeded 100 hours of work, change the oil and run the engine for 5 minutes at idle rpm.
- Drain engine coolant completely. If the engine coolant is anti-freeze solution, it is not necessary to drain but check its density.
- Fill the fuel tank full with fuel.
- Loosen all drive belts and clean the air cleaner.
- Loosen the rubber plug (if fitted) under the clutch chamber to drain water.
- Remove the battery, clean the cover and smear the terminals with grease. Place the battery in a ventilated place not less than 10°C (50°F) and away from direct sunlight.
- Remove the lift rod and place the lift arm to the highest position to protect the cylinder.
- Depress clutch pedal pulley and apply the clutch pedal locker. This locker prevent clutch disk from sticking to engine. (Mechanical only)



- If possible, fit stands or other suitable supports under the axles to raise the wheel off the ground. And let the air out of the tires. If not, check the tire pressure from time to time.
- Remove the lift rod and place the lift arm to the highest position to protect the cylinder.
- Remove the ignition key.
- Cover the tractor with a non-water-proof cover.
- If the implements are attached, lower the implements on a support off the ground.

 Warning	► When restarting engine at the end of long-term storage, follow the instructions of the “Preparation for Reuse” as below.
---	---

(2) Check & Maintenance during storage

- Apply grease or lubricant oil to non-painted metal to avoid corrosion.
- Check the leakage of fuel, oil and coolant. If necessary, repair the damaged part.
- Check the tire air pressure and maintain the proper pressure.
- The battery should be charged about once a month not to be discharged entirely.

 Caution	► As the electrolyte of battery is sulfuric acid, it emits the explosive and poisonous gas. It is strong enough to burn skin, clothing and can cause blindness if splashed into eyes. - Keep the sparks and flames and cigarettes away from the battery. - When handling the battery, wear safety glasses to protect the eyes. - If the electrolyte contacts the eyes and skin, wash with water immediately and go to see a doctor. ► When removing and storing battery, select dry and cool place out of reach of children.
---	--

(3) Preparation for Reuse

※ When using first after long-term storage, check each part as below.

- Check the damaged part or loosen part
- Check the leakage of fuel, coolant, engine oil, transmission and front axle oil.
- Check the level and density of the engine coolant.
- Check the level of engine, transmission, rear and front axle oil, and fuel.
(For further information, refer to the section “5. Lubrication and Maintenance” in this manual.)
- Check all drive belts carefully, paying particular attention to the point where the straight run of the belt starts to bend around the pulley. Check the vee groove in the pulley for corrosion.
- Electric system check
 - Is there any open circuit or any other problem in the wiring?
 - Is there any problem of the instruments?
 - Is the charging state of the battery sufficient?
- Start engine, and check the engine oil pressure indicator and battery charging indicator in the instrument panel. These indicators are turned off, while engine is running.
- Run the engine at a fast idling speed (suggest 1000/1500 rpm) until normal operating temperature is registered, and check for oil, fuel and coolant leakage. (For further information, See page 4-1)

1-4. Notices for "Use & Disposal" related to the environment

Soil, Air and Water are essential elements for human life. To contribute to environment preservation of the Earth, we are trying to minimize the environment pollution necessitated by general business activity such as product design, manufacturing, distribution, etc.

Several substances and products derived from chemical and petrochemical products are major portion of environment pollution and must be disposed of according to environment laws or related regulations, and common sense.

We'd like to notify the following items for "Use & Disposal" related to environment preservation.

1. Avoid the overload work after reading the Operator's Manual.

Overload work may reduce the life of the product as well as the unburned exhaust gas occurred during overload work becomes the major cause of air pollution.

2. When you replace various oils (engine, transmission, anti-freeze solution) directly, do not throw the exhausted waste oil to any place.

This may pollute the soil and water seriously and also is prohibited legally. If violating, you would be responsible for that by civil or criminal case. The waste oil must be disposed according to the environment laws.

3. Use the product according to the Operator's Manual and if the life of product ended, do not throw away (or dispose) to any place. The rust water or oil coming from the disposed product may cause the pollution of soil or water. Thus, the wasted product must be disposed lawfully, contact your authorized dealer nearby.

4. Modern lubricants contain additives. Do not burn the disposed oil or fuel in conventional heating systems.

5. When you drain or fill the fuel, lubricants oil and coolants, do not left to be absorbed into the ground. They must be collected and disposed in a suitable manner.

6. Do not adjust the setting of the fuel delivery system. This will alter the emission of exhaust fumes.

1-5. Symbols

The followings show the symbols and its meaning used for the tractor.

	Refer to Operator's Manual.		Gear Neutral		Low speed
	Caution!		Forward/Rearward		High speed
	Battery charging		Forward		Engine speed control (throttle)
	Fuel level		Backward		Engine speed control (throttle)
	Fuel filter		4WD connection		Turn signal light
	Engine coolant temperature		4WD disconnection		Direction indicating light
	Transmission oil pressure		Quick turn (Optional)		Light switch
	Engine oil pressure		Cruise drive (Optional)		Side lights
	Diesel engine preheat		Cruise drive release (optional)		Headlights (downward)
	Parking brake		Position control (Up)		Headlights (upward)
	Emergency lights		Position control (Down)		Work light
	Engine start		Draft control (Deep)		horn
	Engine stop		Draft control (Shallow)		Window wiper
	PTO stop		Cylinder rod (shorten)		Window wiper / Washer (front)
	PTO in operation		Cylinder rod (extend)		Window wiper / Washer (rear)
	Differential lock device		Cylinder rod (floating)		One side brake (optional)

1-6. Safety Decals

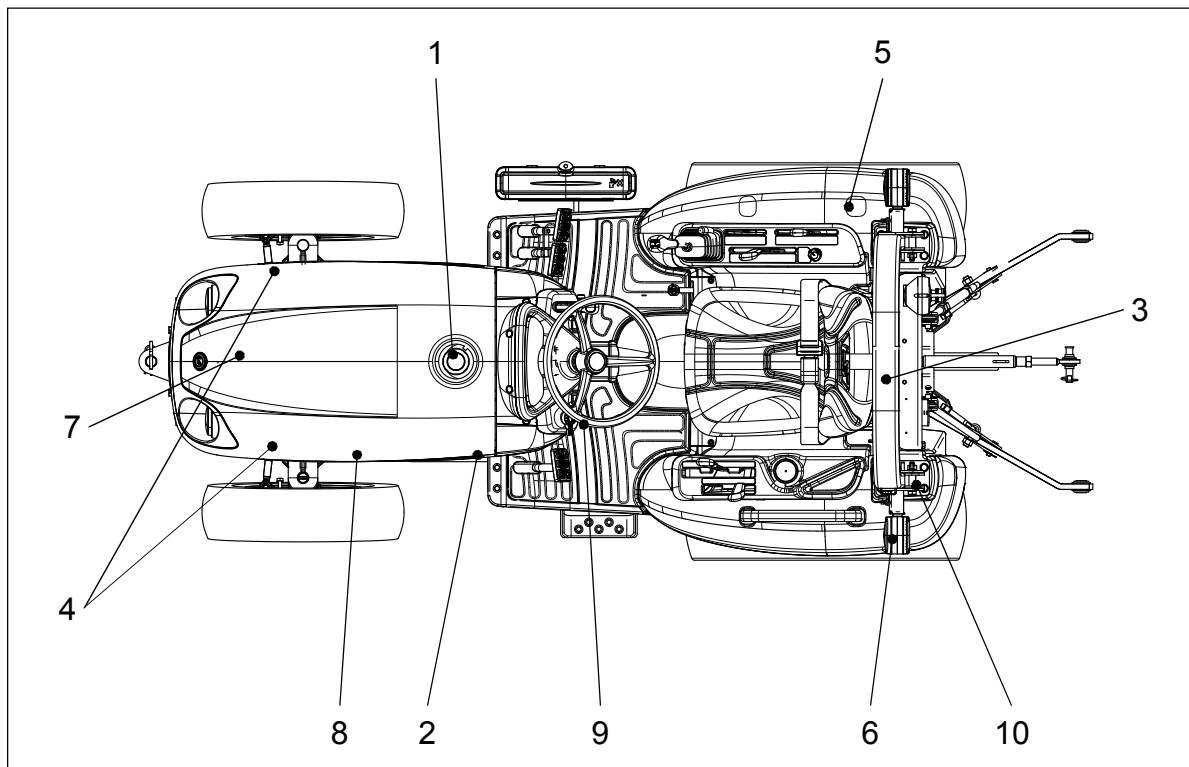
(1) Handling and Maintenance of Safety Decals

- For intended use and personal safety of the operator, the safety decals (labels) are attached to the parts related with safety operation.
- Before operating or maintenance of the tractor, check the position and read the instructions carefully.
- If you find “Read Operator’s Manual” symbol (1) in the decals, refer to the appropriate page of the operator’s manual for further information regarding operation, adjustment and maintenance.



 Caution	▶ The instructions described on the safety decals are very important for the safety of the operator and workers around. If ignored, it may cause the death or serious injury. ▶ If the decals are dirty, wash them with soap water and wipe with soft rags. Do not use the thinner, acetone, or other harsh chemicals as it may erase the instructions. ▶ If the decal is detached or damaged, replace it with a new one on original position. ▶ When cleaning the tractor with pressurized water, the decals can be detached. ▶ If a decal is on a part that is replaced, make sure the decal is attached on the new part.
---	---

(2) Safety Decals and Attaching position



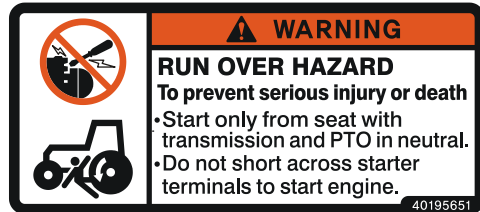
1. Location : On top of the Fuel Cap

- Low sulfur diesel fuel only.
- Do not smoke while refueling and keep any type of flame away.
- Part No. : 40241059



2. Location : On the left-hand side of the bonnet, at the rear of the bonnet.

- RUN OVER HAZARD
- To prevent serious injury or death;
- Start only from seat with transmission and PTO in neutral.
- DO NOT short across starter terminals to start engine.
- Part No. : 40195651



3. Location : On top of rear PTO guard.

- Rotating driveline contact may cause serious injury or death.
- Keep all driveline, tractor and equipment shields in place during operation.
- Part No. : 40195650



4. Location : On the left/right-hand side of the fan shroud.

- Keep hands clothing away from the rotating fan and belts.
- Contact with moving parts may cause loss of fingers or a hand.
- Failure to comply could result in death or serious injury.
- Part No. : 40239638



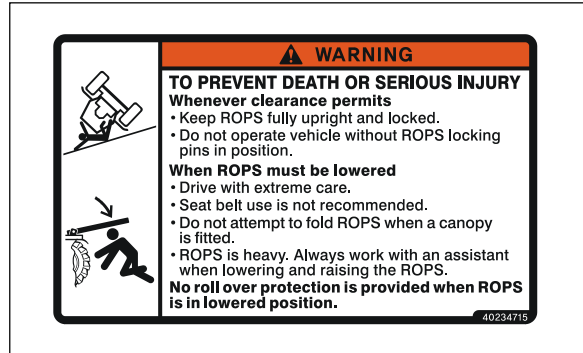
5. Location : On top of right-hand fender.

- HIGH PRESSURE FLUID HAZARD
- To prevent serious injury or death;
- Relieve pressure on system before repairing, adjusting or disconnecting.
- Wear proper hand and eye protection when searching for leaks, use wood or cardboard instead of hands.
- If hydraulic fluid or fuel sinks into skin, seek medical attention immediately.
- Part No. : 40195652



6. Location : On top of the left-hand fender

- TO PREVENT DEATH OR SERIOUS INJURY;
- Keep Roll-over Protective Structure fully upright and locked.
- Do not operate vehicle without ROPS locking pins in position.
- When ROPS must be lowered:
 - Drive with extreme care.
 - Seat belt use is not recommended.
 - Do not attempt to fold ROPS when a canopy is fitted.
 - ROPS is heavy. Always work with an assistant when lowering or raising the ROPS.
- No roll-over protection is provided when ROPS is in lowered position.
- Part No. : 40008817



7. Location : On top of radiator, at the front of the radiator cap.

- TO PREVENT DEATH OR SERIOUS INJURY;
- High pressure steam and hot water. Remove filler cap with extreme care.
- Failure to comply could result in death or serious injury.
- Part No. : 40239637



8. Location : On the left-hand side of the bonnet.

- TO PREVENT SERIOUS INJURY OR DEATH;
- Beware hot part. Keep clear of muffler to avoid injury.
- Failure to comply could result in serious injury.
- Part No. : 40239636



9. Location : On the left-hand side of the hood rear cover.

① CAUTION

- PTO selector & lever must be in "OFF" position to start engine.
- Do not operate on hard surfaces with 4WD engaged.

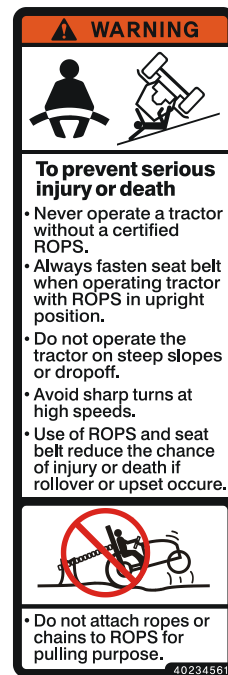
② WARNING

- TO PREVENT SERIOUS INJURY OR DEATH;
- After first hour of operation and daily thereafter, check front and rear wheel lug nuts and bolts for proper torque.
- PTO - keep hands, feet and clothing away from PTO & other moving parts.
- Disengage PTO and shut off engine before servicing tractor or implements, or attaching / detaching implements.
- Keep all safety shields in place for your protection.
- Pull only from approved drawbar or lower links of 3-point hitch at horizontal position or below.
- Lock tractor brake pedals together for travel on roads or highways.
- Always apply parking brake and shift transmission to neutral before dismounting.
- Always use a seat belt when you operate the tractor.
- Allow no riders on tractor or implements.
- Do not use a seat belt when operating with folding ROPS in lowered position.
- Engine exhaust fumes can cause death or sickness. Always try to work in a ventilated area.
- Disengage the differential lock when turning the tractor. Always disengage the differential lock when driving on roads.
- Depress on or both brake pedals to disengage the differential lock.
- Failure to comply could result in death or serious injury.
- Part No. : 40195656

⚠ CAUTION • PTO selector & lever must be in "OFF" position to start engine. • Do not operate on hard surfaces with 4WD engaged.	
⚠ WARNING To prevent serious injury or death • After first hour of operation and daily thereafter, check front and rear wheel lug nuts and bolts for proper torque. • PTO – keep hands, feet and clothing away from PTO & other moving parts. • Disengage PTO and shut off engine before servicing tractor or implements or attaching or detaching implements. • Keep all safety shields in place for your protection. • Pull only from approved drawbar or lower links of 3-point hitch at horizontal position or below. • Lock tractor brake pedals together for travel on roads or highways. • Always apply parking brake and shift transmission to neutral before dismounting. • Allow no riders on tractor or implements.	
	To prevent serious injury or death • Always use a seat belt when you operate the tractor. • Do not use a seat belt when operating with folding ROPS in lowered position.
	• Engine exhaust fumes can cause death or sickness. • Always try to work in a well ventilated area.
	• Disengage the differential lock when turning the tractor. • Always disengage the differential lock when driving on roads. • Depress one or both brake pedals to disengage the differential lock.

10. Location : On the left-hand side of the ROPS frame.

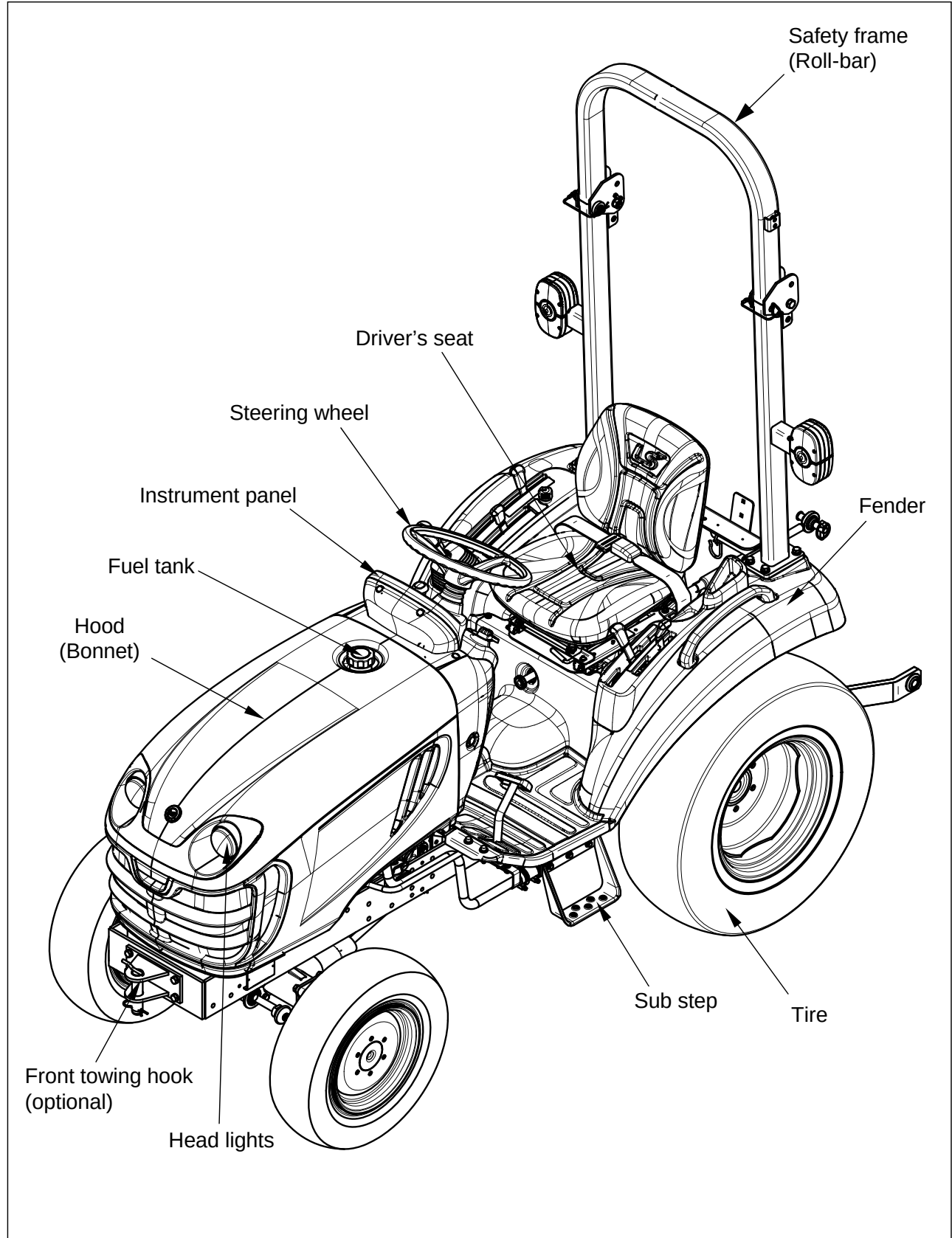
- TO PREVENT SERIOUS INJURY OR DEATH;
- Never operate a tractor without a certified ROPS.
- Always fasten seat belt when operating tractor with ROPS in upright position.
- Do not operate the tractor on steep slopes or drop-off.
- Avoid sharp turns at high speeds.
- Use of ROPS and seat belt reduce the chance of injury or death in roll-over or upset occur.
- Do not attach ropes or chains to ROPS for pulling purpose.
- Failure to comply could result in death or serious injury.
- Part No. : 40234561



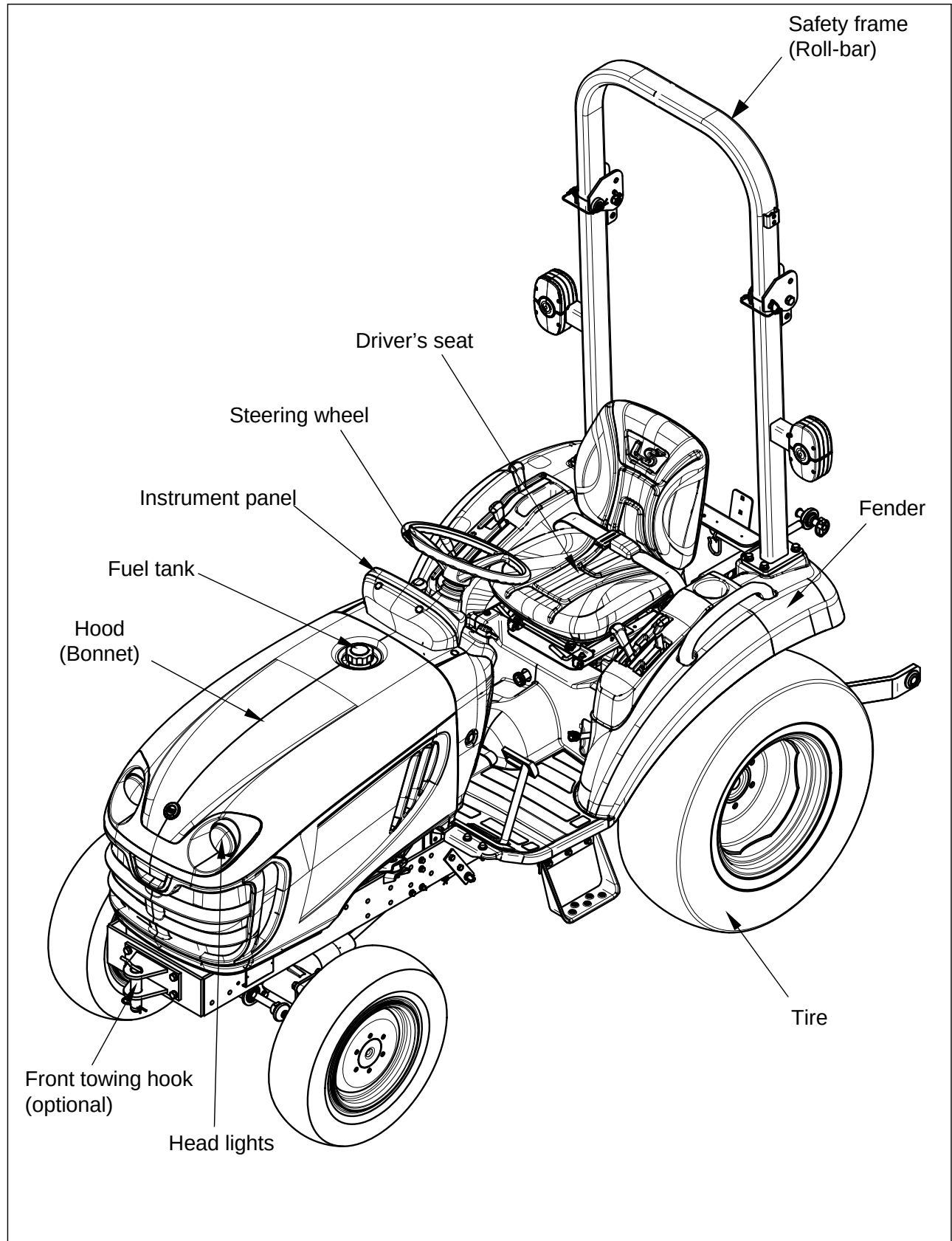
2. Instruction for Safe operation

(1) The name of each part

① Mechanical type



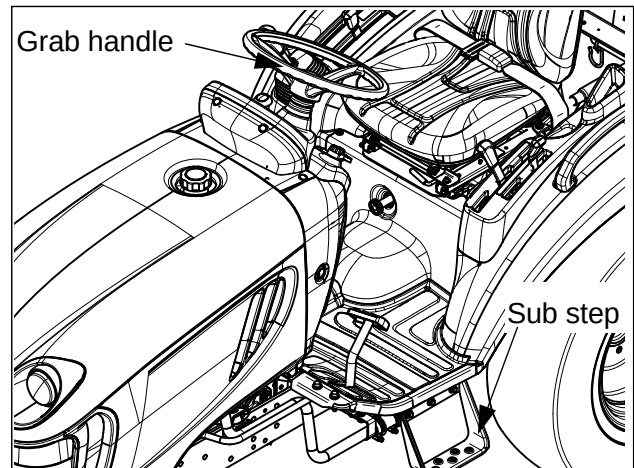
② HST type



2-1. Boarding and Exiting the tractor

(1) Boarding the tractor

- Whenever possible, use the left-hand side step for entering.
- When boarding the tractor, use the sub-step and grab handle on the left/right fender.
- Do not jump up/down for your safety.



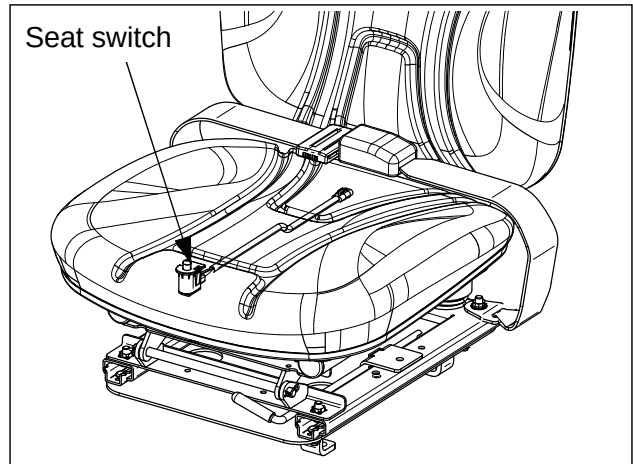
Caution

- ▶ **Operator's condition :** The persons such as patients, drunks, people on drugs, etc. are never allowed to operate this tractor.
Only well educated operators can use the tractor after learning the usage of controls for moving, stopping, turning and other operating.
- ▶ Do not grasp the gear levers when entering the cabin from the right-hand side.

(2) Driver's seat switch

- At the lower end of the seat, there is a switch to detect that operator is sitting in seat.
- If the operator gets up from the seat while engine is running, the engine will stop automatically for safety in case of ;
 - getting up from the seat for more than 2 seconds when HST pedal (HST type) or main gear shift lever (MEC type) is NOT in neutral position.
 - the HST pedal or main gear shift lever is in NEUTRAL and rear PTO is engaged without applying the parking brake.
 - the PTO select lever is on "MID" or "REAR/MID" position.
- Before leaving the driver's seat, turn the PTO switch "OFF" and place the PTO select lever on "REAR" position, and apply the parking brake.

Seat switch



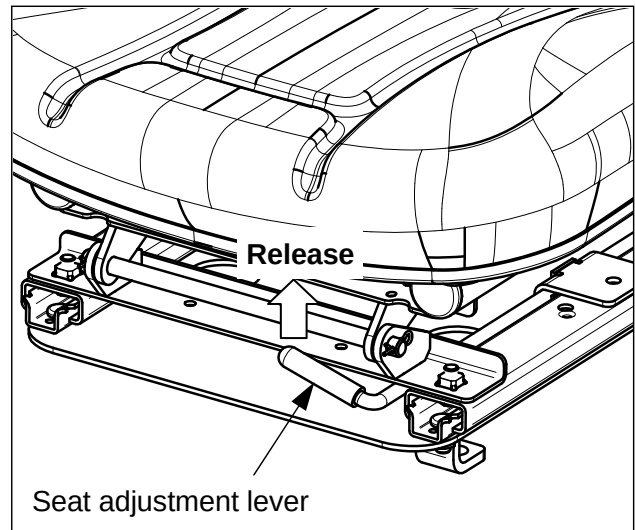
Warning

- ▶ DO NOT arbitrarily remove the seat switch. If it is necessary to replace the seat the seat switch has to be replaced together. If not, the engine does not start.

(3) Seat adjustment

① Seat (Standard)

- Before operating the tractor, adjust the driver's seat position according to body size and length.
 - 1) After sitting on driver's seat, move the seat adjustment lever upward to release the lock.
 - 2) Move the driver's seat forward or backward depending on driver's body length.
 - 3) Release the seat adjustment lever and check the seat is locked.
- Adjust the seat suspension to fit the weight of operator (if fitted).

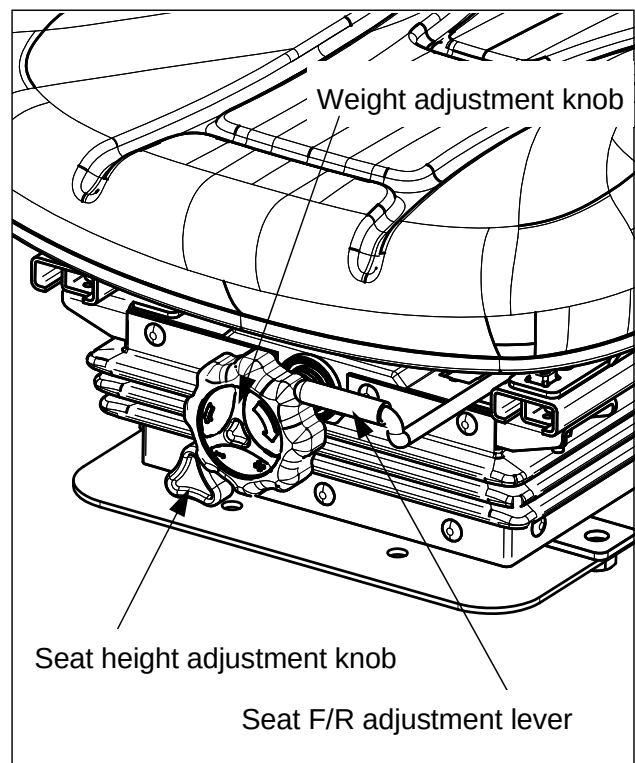


warning

- ▶ DO NOT put your hand under the seat while sitting. It may cause a serious injury by seat suspension.

② Seat (Premium)

- Before operating the tractor, adjust the position of driver's seat according to body size and length.
- Seat F/R adjustment lever
 - 1) After sitting on driver's seat, move the seat F/R adjustment lever upward to release the lock.
 - 2) Move the driver's seat forward or backward depending on driver's body length.
 - 3) Release the seat F/R adjustment lever and check the seat is locked.
- Seat height adjustment knob
 - 1) If you turn the seat height adjustment knob clockwise, the seat height shall be lowered.
- Weight adjustment knob
 - 1) Adjust the seat suspension depending on your body weight by using the weight adjustment knob. If you turn the knob clockwise, the suspension stiffness shall be increased.

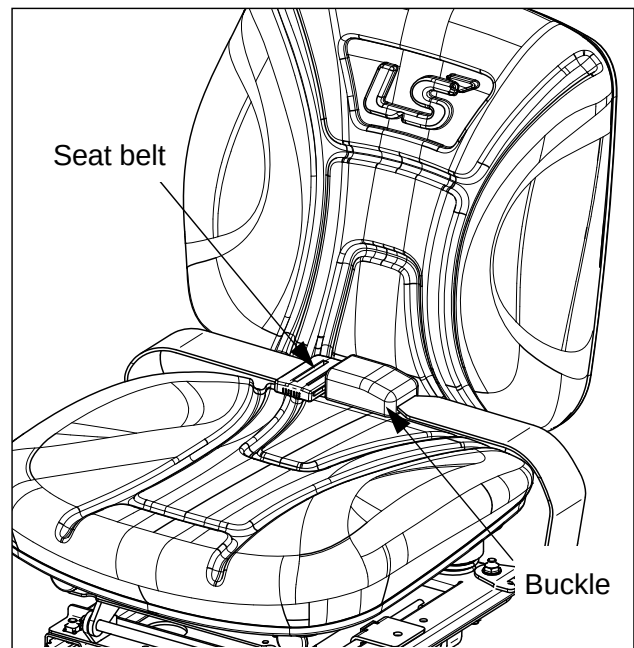


warning

- ▶ DO NOT put your hand under the seat while sitting. It may cause a injury by seat suspension.
- ▶ DO NOT adjust the seat position while driving.

(4) Seat belt

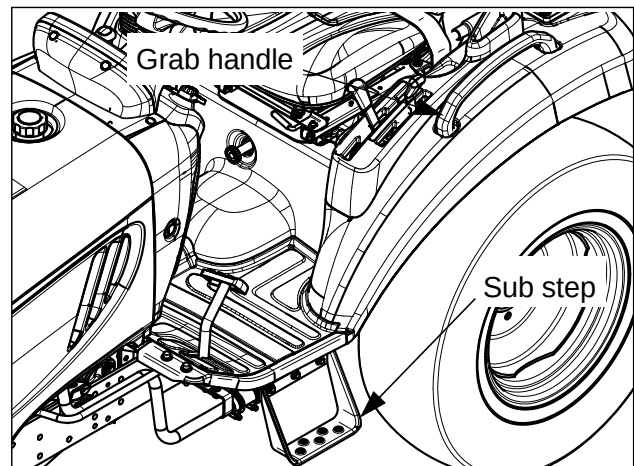
- Always wear the seat belt before operating the tractor and adjust the belt to fit the operator.
 1. Insert the seat belt end into the buckle until a 'click' indicates it is properly engaged.
 2. To remove the seat belt from the buckle, press the red release button on the buckle.
- Check the seat belt regularly. If damaged or frayed, replace it with a new one.



- ▶ If not wearing the seat belt, it may cause serious injury in case of accident. During operation, it must be required to wear seat belt with a cab or safety frame installed. After wearing the seat belt, adjust the belt to fit the operator.
- ▶ If safety frame is folded down for frame model, do not wear the seat belt.

(5) Exiting the tractor

- Whenever possible, use the left-hand side step for entering/exiting.
- When exiting the tractor, use the step, steering wheel and grab handle on the left fender.
- In an emergency state, you can use the right-hand side step for exiting.
- Do not jump up/down for your safety.

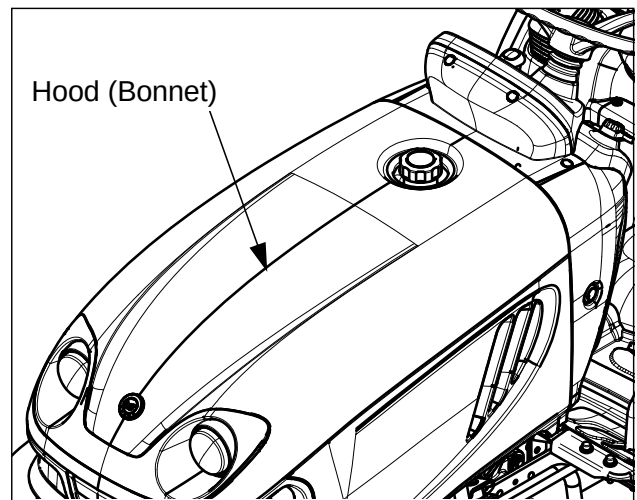


- ▶ Do not press the control pedals when entering/exiting the driver's seat.
- ▶ Do not grasp the gear levers when entering/exiting the driver's seat.

2-2. Safety Device

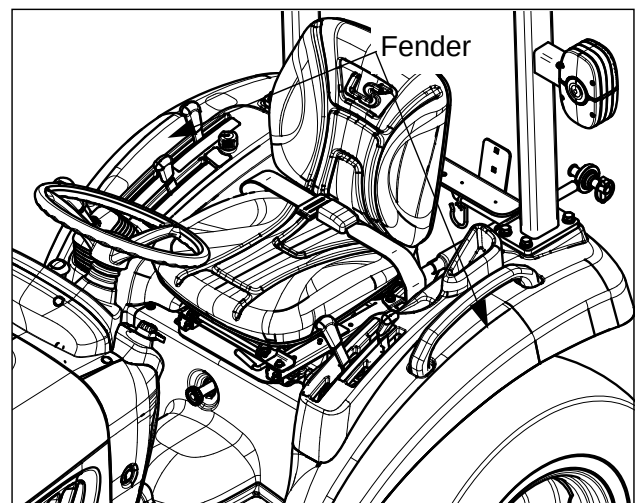
(1) Hood (Bonnet)

- Hood is a protection device to prevent an unintended access to the rotating parts around engine ; cooling fan, fan belt and rotating shaft and pulley.
- Do not remove and modify the hood.



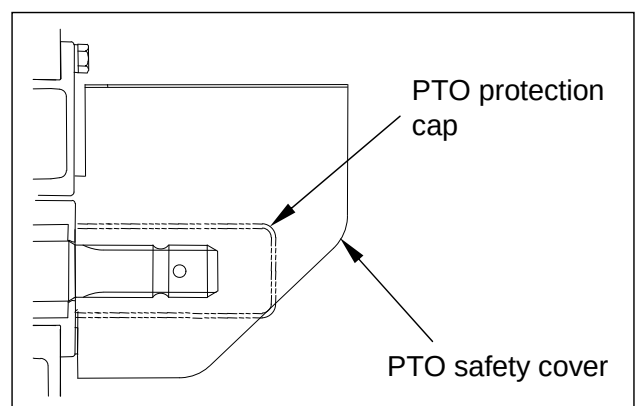
(2) Fender

- Fender is a protection device to prevent an unintended access to the rear tires and to prevent mud from irrupting to the driver.
- Do not remove and modify the fender.



(3) PTO safety cover and protection cap

- PTO safety cover is a protection device to prevent an unintended access to the PTO shaft and to prevent an accident causing by the rotating drive shaft.
- Do not remove the PTO safety cover. If the PTO safety cover or protection cap is damaged or removed, replace it with a genuine part.
- Do not step on the PTO safety cover.
- After using the PTO shaft, apply grease and insert the PTO shaft protection cap.



Warning



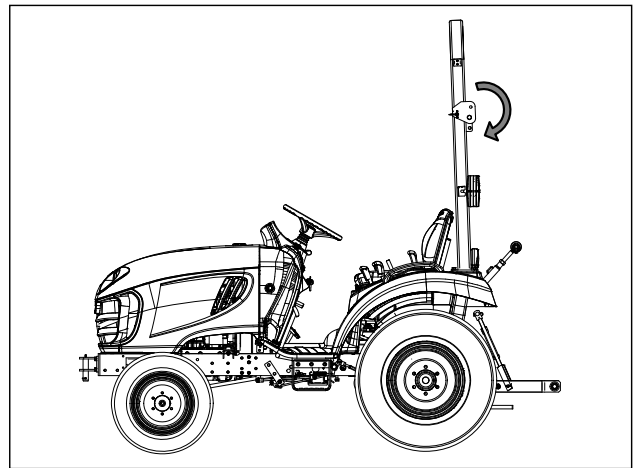
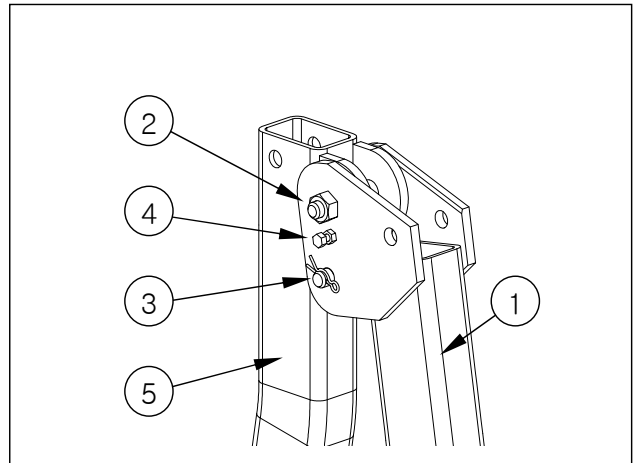
- ▶ If you contact the rotating shaft, it may cause a serious injury.
 - DO NOT touch shaft which is rotating.
 - DO NOT remove the safety cover.
 - Avoid loose clothes that can easily be rolled up in the revolving shaft.

(4) Roll-Over Protective Structure (ROPS)

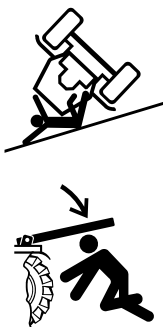
① Foldable Safety frame (Roll-bar type)

- How to fold the Safety frame.

1. Loosen the safety frame bolts② ④ and nuts (both sides) loosely. (Do not unfasten it completely)
 2. Remove the pins③ on the both side and fold the safety frame backward.
 - Be careful of the possibility that your head, hand and shoulder might be hurt by sudden folding result from the weight of the safety frame.
 3. Set the holes of the frame ① and ⑤ in line, and put the pins③ into the hole to fix the safety frame and apply the snap pin.
 4. Fasten the bolts② ④ and nuts (both sides) tightly.
- When standing the safety frame up, follow the same procedure.



Warning



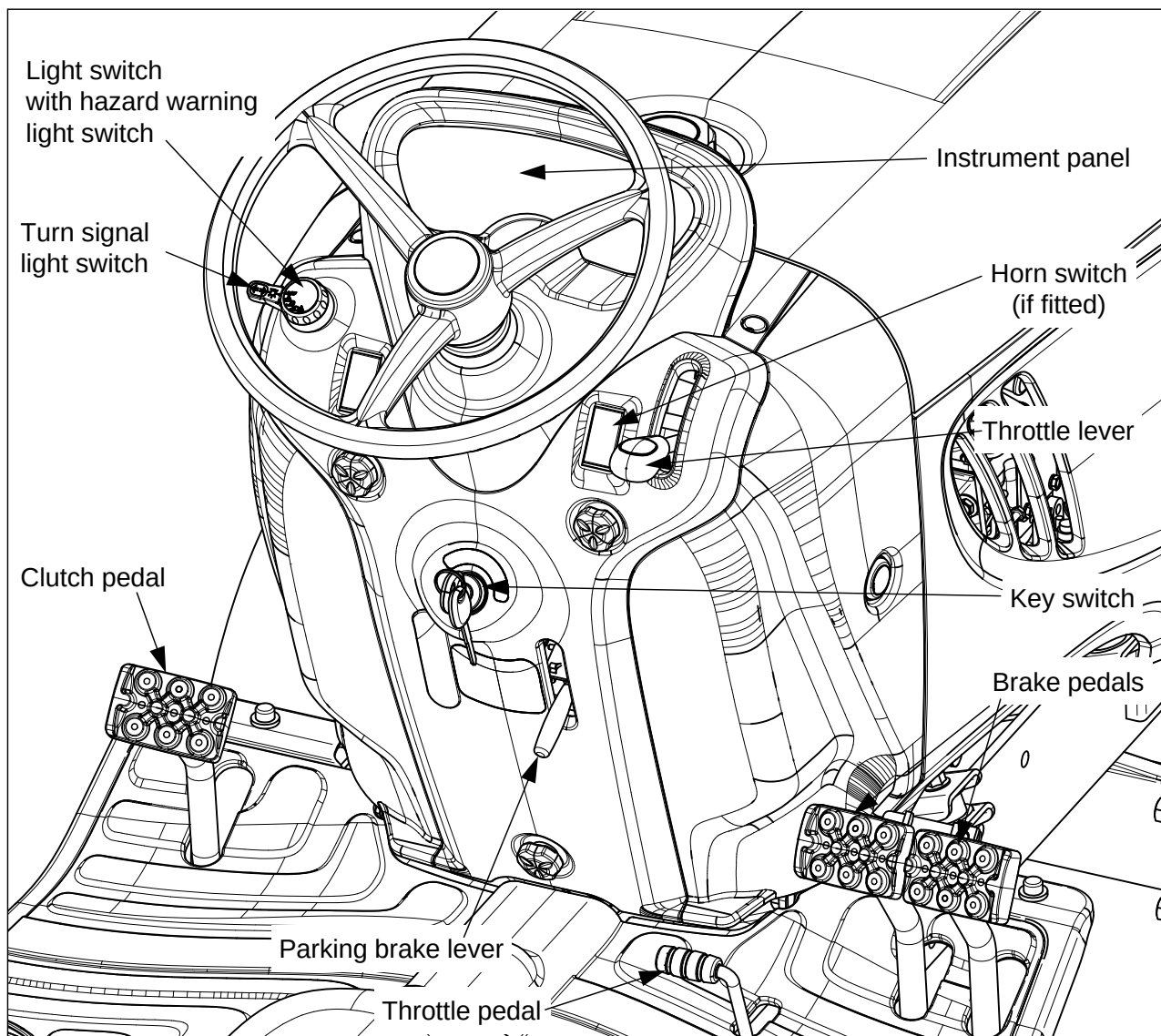
- ▶ Do not change or disassemble the safety frame arbitrarily for safety.
- ▶ Unless the safety frame is applied correctly, it may cause a serious accident on tractor when being overturned.
 - Be sure to stand the safety frame up completely and assemble the bolts, pins and nuts in correctly.
- ▶ In case of folding the safety frame.
 - Do cooperate with more than 2 people when folding or standing up the safety frame as it's heavy.
 - Be careful not to be injured by sudden folding, which might occur when folding or standing up the safety frame, results from its weight.
 - Do not wear seatbelt when the safety frame is folded down.
 - Do stand the safety frame up again as soon as the work is finished.

3. Instruments and Controls

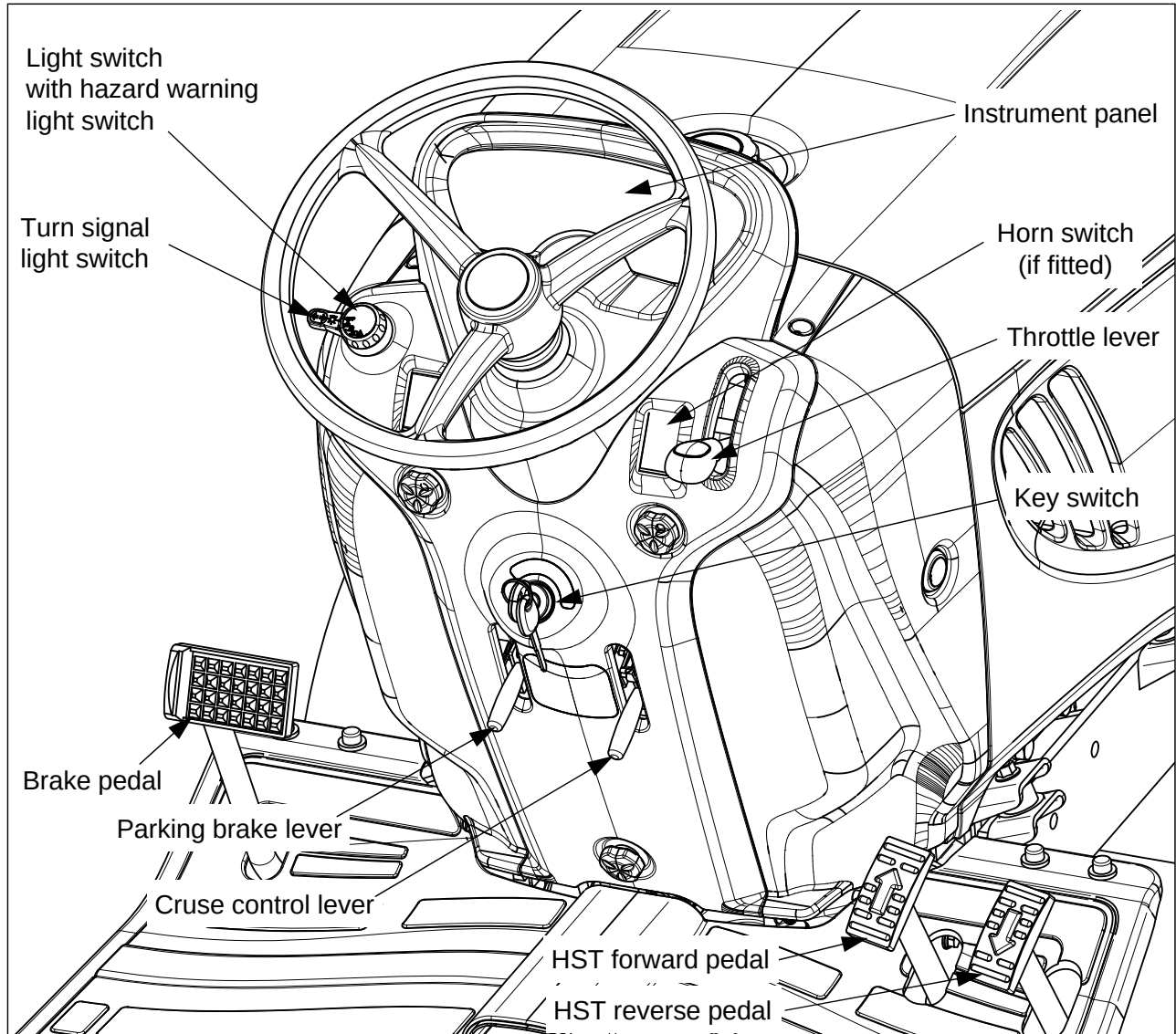
3-1. Instrument panel and Front controls

Important to owner, read carefully

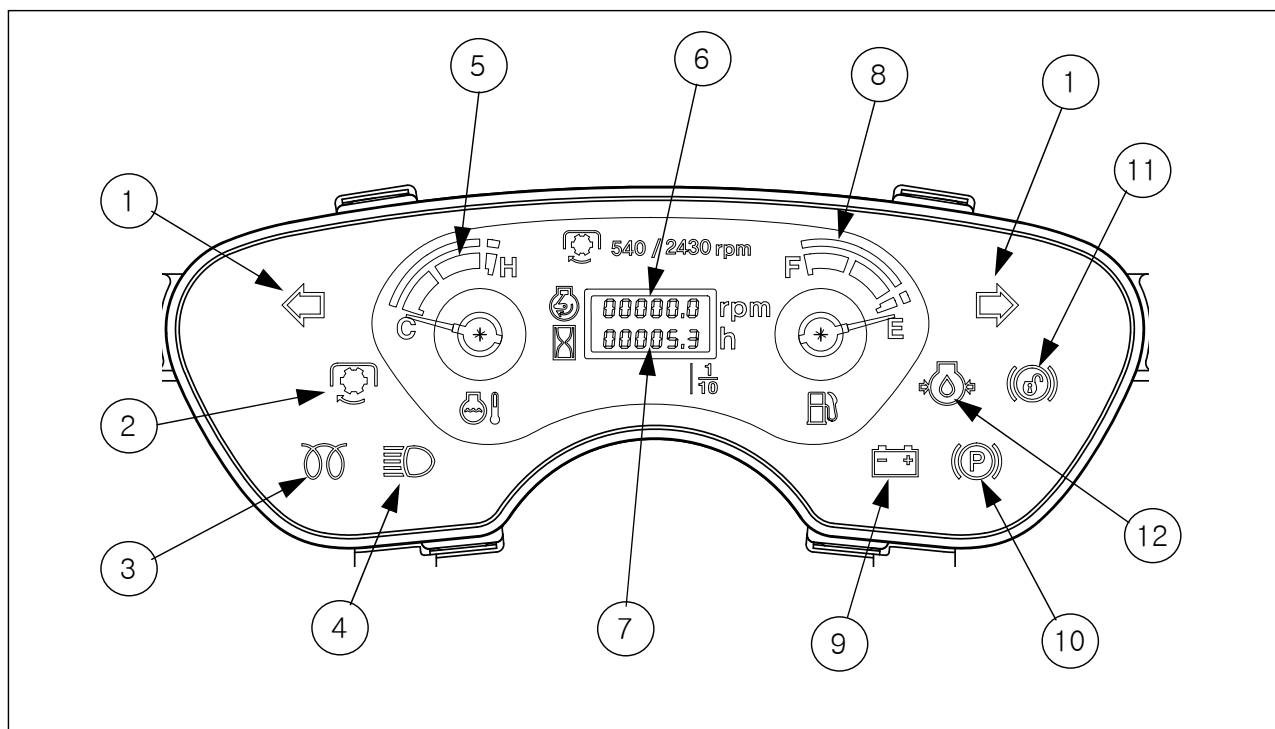
Mechanical type



HST type



(1) Instrument panel



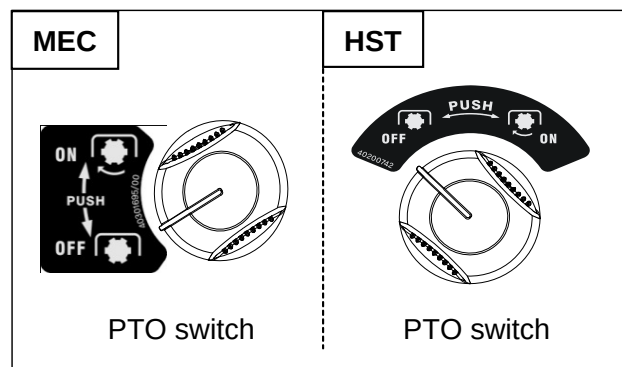
- | | |
|--|--|
| 1 Turn signal indicator (Left / Right) | 7 Hour meter |
| 2 PTO operation indicator | 8 Fuel level gauge |
| 3 Cold start aid indicator | 9 Battery charging indicator |
| 4 High beam indicator | 10 Parking brake indicator |
| 5 Engine coolant temperature gauge | 11 One side brake indicator (Not used) |
| 6 Tachometer | 12 Engine oil pressure indicator |

1 Turn signal indicator (Left / Right)

- When turning the turn signal light switch to the left/right direction, the front/rear turn signal lights are blinked, This indicator shall be blinked simultaneously.

2 PTO operation indicator

- When turning PTO switch ON while the engine is running and PTO lever (if fitted) is engaged, the PTO shaft shall rotate and this indicator shall be turned on.

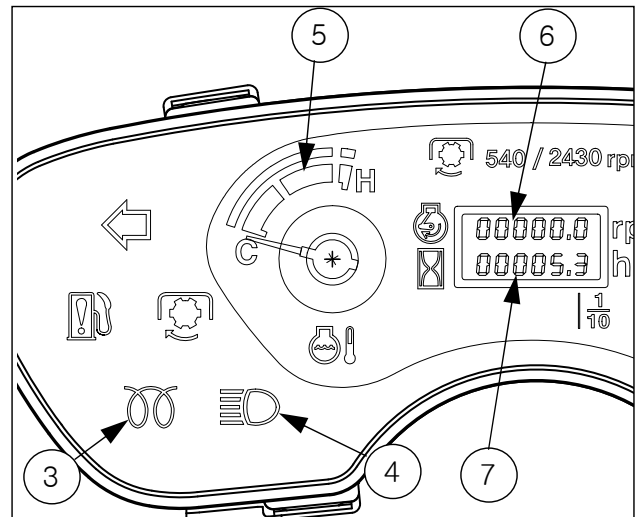


3 Cold start aid indicator

- When turning start-key switch to “**Preheat**” position, this indicator shall be ON.
- When turning start-key switch to “**Start**” position, this indicator shall be ON as well.

4 High beam indicator

- When turning the light switch to **HIGH BEAM**, the high beam of the front head light and this indicator shall be ON.



5 Engine coolant temperature gauge

- This gauge indicates the temperature of engine coolant.
- The closer the needle approaches “**H**”, the higher the temperature of engine coolant is.
- If the needle of engine coolant temperature gauge indicates red zone, Stop the engine immediately and check the engine cooling system. (coolant, radiator screen, fan belt, ...)
- The radiator and coolant is very hot. When checking the coolant level, comply with instructions of the section 5 “Maintenance and Lubrication” in this manual.

6 Tachometer

- Tachometer shows running engine speed. (revolutions per minute)

7 Hour meter

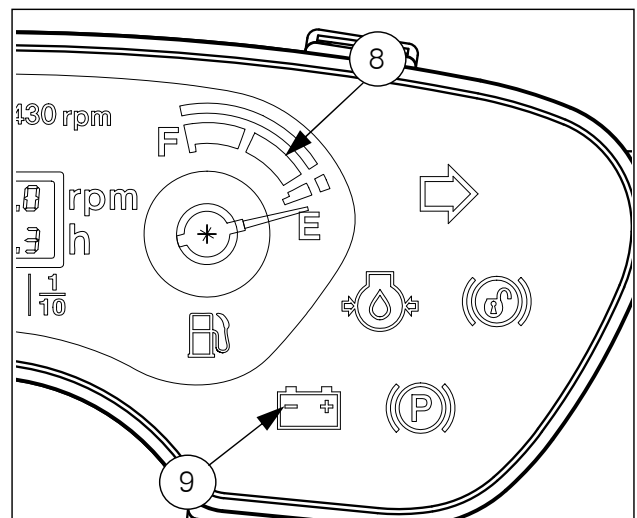
- The number 0005.3 in hour meter shows that the tractor has been used for 5.3hours. (5hours and 18minutes).

8 Fuel level gauge

- This gauge indicates the remaining amount of fuel. If the needle indicates “**E**”, fill the fuel tank immediately

9 Battery charging indicator

- This indicator shall be ON when turning the key switch to ON position, and shall be OFF after starting engine.
- If not, contact your authorized dealer for checking electrical charging system.



⑩ Parking brake indicator

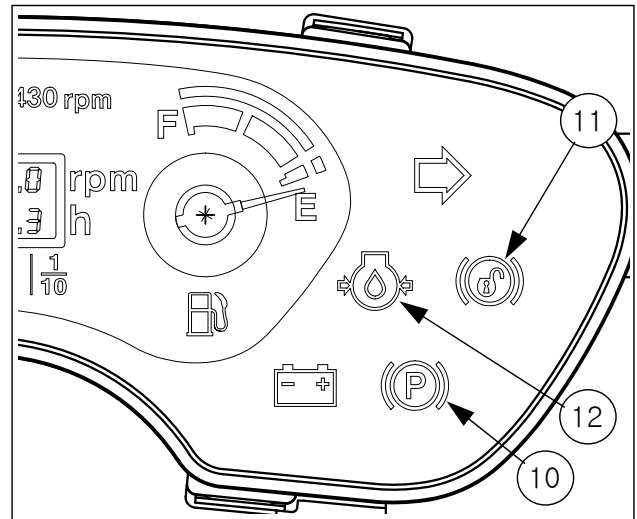
- This indicator shall be ON when pressing brake pedal.

⑪ One side brake indicator (Not used)

- This indicator is not used.

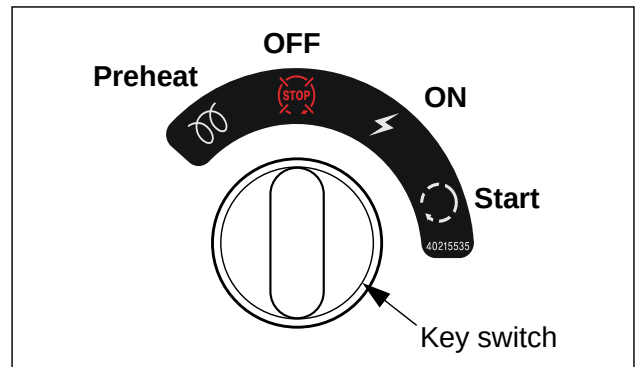
⑫ Engine oil pressure indicator

- This indicator shall be ON when turning the key switch to ON position, and shall be OFF after starting engine.
- If not, contact your authorized dealer for checking engine lubrication system.



(2) Key switch

- “Preheat” – Preheat (Cold start aid)
- “OFF” – Engine stops, Power off
- “ON” – Power on
- “Start” – Engine start up

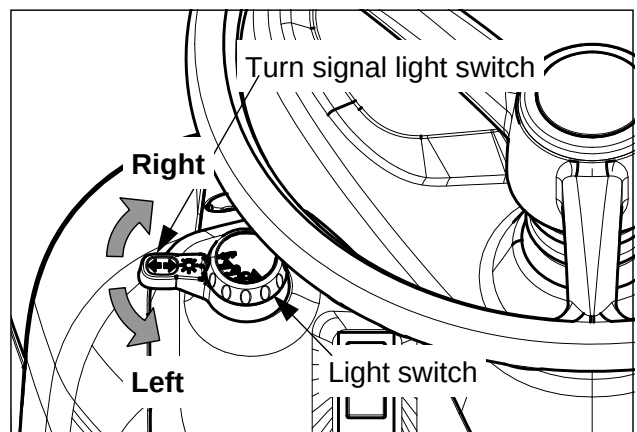


	► As soon as engine starts, turn the ignition key to “ON” position immediately. If not, it may cause damage to starter motor. ► If the tractor is not in use, the ignition key should be removed.
--	---

(3) Turn signal light switch

- This switch is used to give information to other vehicles when turning to the left or right.
 - If turning the switch to clockwise, the right turn signal lights are blinking.
- If turning the switch to counter-clockwise, the left turn signal lights are blinking.

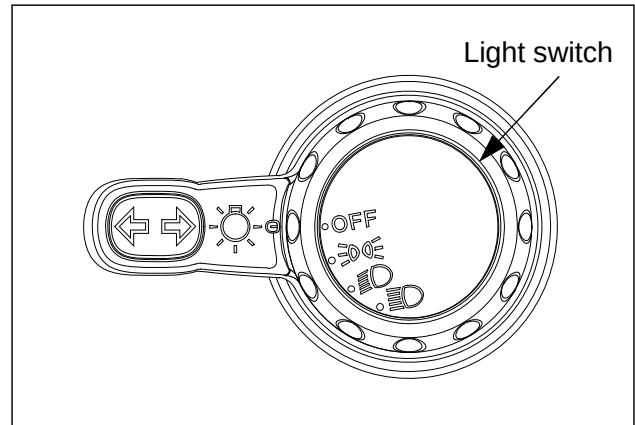
	► When changing the lane or direction on the road, operate the turn signal lights to inform other vehicles of your direction.
--	--



(4) Light switch (optional)

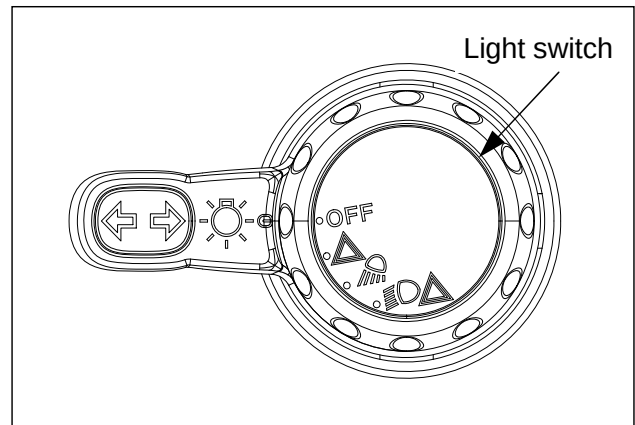
① Europe / Korea version

- **OFF** – Instrument panel and all lights are OFF.
- ☰☷☷☷ – Instrument panel and sidelights are ON.
- ☰☷☷☷ D – Instrument panel, sidelights, and headlights (low beam) are ON.
- ☰☷☷☷ D – Instrument panel, sidelights, headlights (high beam) are ON with high beam indicator.



② U.S.A version

- **OFF** – Instrument panel and all lights are OFF.
- ☰☷☷☷ Δ – Instrument panel, sidelights and hazard warning lights are ON.
- ☰☷☷☷ D – Instrument panel, sidelights and headlights (high beam) are ON. (use when working)
- ☰☷☷☷ D Δ – Instrument panel, sidelights, headlights (low beam) and hazard warning lights are ON. (use when driving)

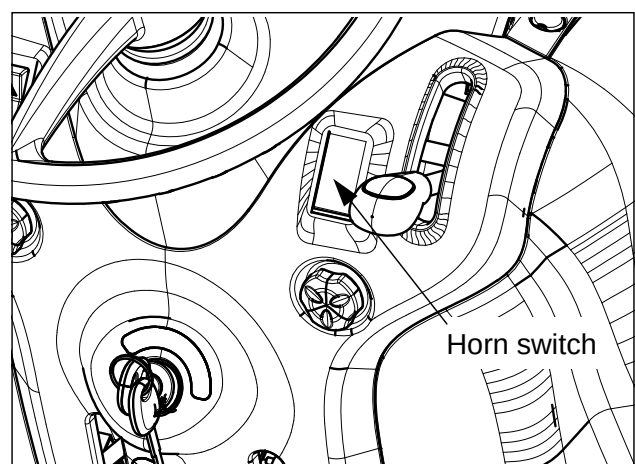
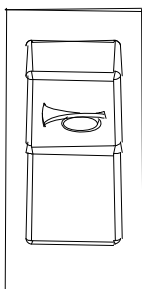


Caution

- ▶ When passing with other vehicles in the opposite lane at night, turn the headlights to low beam not to disturb on coming cars.

(5) Horn switch (if fitted)

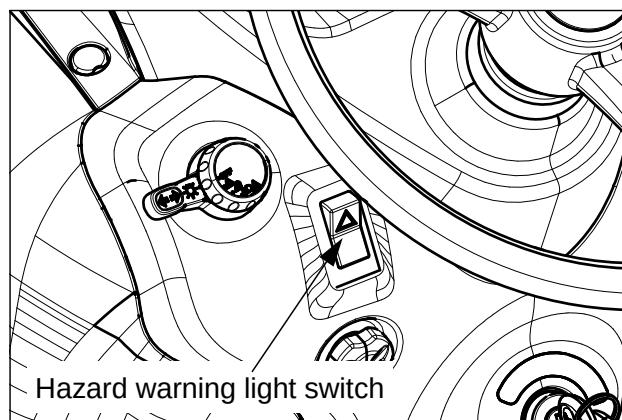
- If pressing the upper side of the horn switch, horn sounds.



(6) Hazard warning light switch

① Europe / Korea version

- This is used to warn other vehicles in case of emergency status. If pressing the upper side (symbol part) of the switch, all hazard warning lights and indicators shall blink.

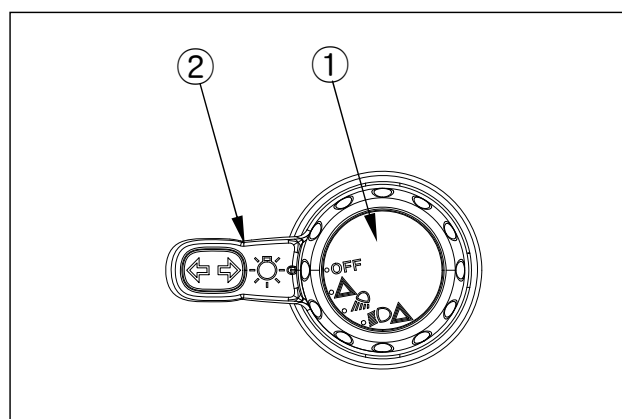
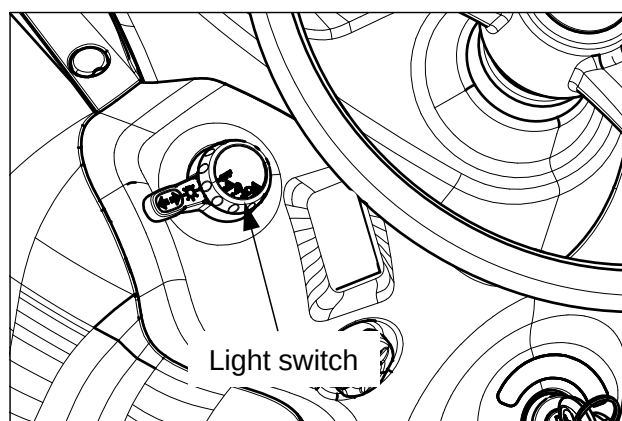


Notice

- If you use the hazard warning lights for a long time, it may cause a increase of electrical consumption. Do not use the hazard warning lights for a long time.

② U.S.A version

- If turning the light switch ① by one step to the clockwise, all hazard warning lights are blinked.
- When turning the light switch to “**Low beam**” position, the hazard warning light is automatically turned on.

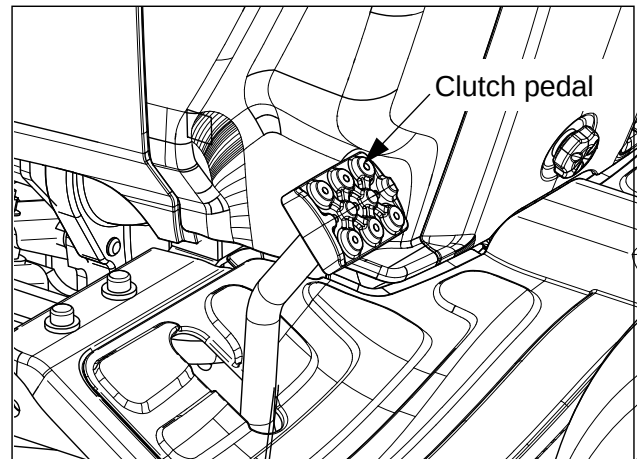


Notice

- If you use the hazard warning lights for a long time, it may cause a increase of electrical consumption. Do not use the hazard warning lights for a long time.

(7) Clutch pedal (Mechanical)

- This is used to engage or disengage the main transmission clutch for starting engine and shifting transmission gear.
- Depress the clutch pedal quickly and fully and release it slowly.
- When the rear PTO or MID PTO is working on, if depressing the clutch pedal, the PTO shaft shall be stopped.

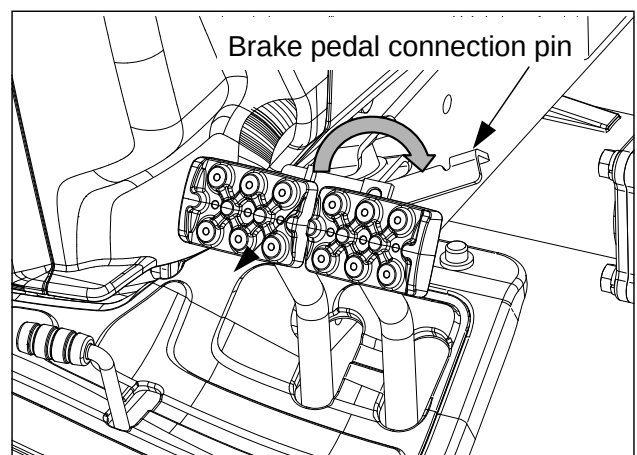
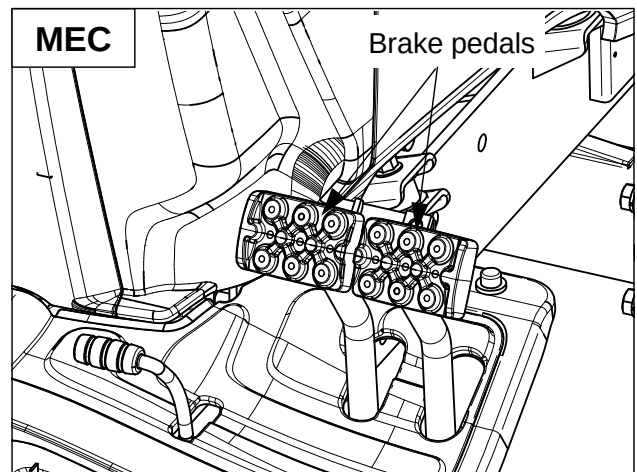


Caution

- ▶ DO NOT ride your foot on the clutch pedal while driving the tractor.
- ▶ As the start safety switch is installed for the operator's safety, depress the clutch pedal fully to start engine.

(8) Brake pedal(s)

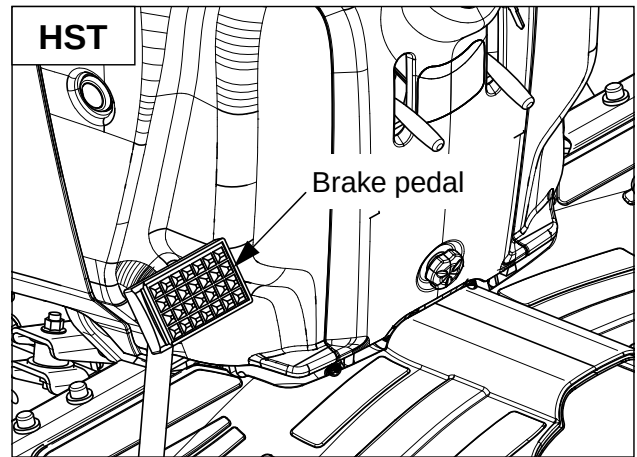
- Press this brake pedal(s) to stop the tractor.
 - If 4WD is disengaged, the braking force is only applied on rear wheels.
 - Brake pedal(s) for mechanical is located at the right-hand side of the front console.
-
- For operation of the one-side brake in the field, if needed, pull the brake pedal connection pin from the slot installed on the left-hand brake pedal.
 - After using the one-side brake, connect the brake pedals each other with brake pedal connection pin.



Caution

- ▶ DO NOT ride your foot on the brake pedal(s) while driving. If so, it may cause failure of the brake device.
- ▶ While driving on road, connect the brake pedals each other with brake pedal connection pin.

- Brake pedal(s) for HST is located at the left-hand side of the front console.

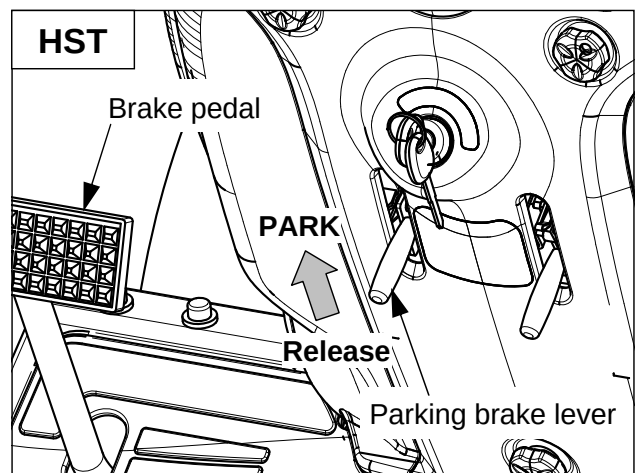
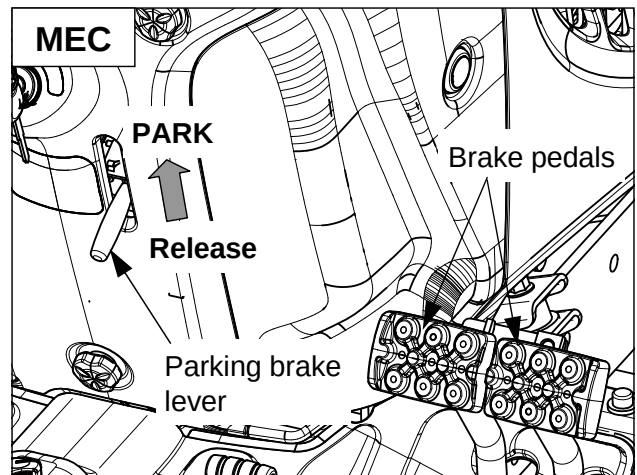


Caution

- ▶ For HST model, when releasing HST pedal(s), the pedal(s) shall be return to NEUTRAL and HST brake begins to work. But, HAVE TO PRESS the brake pedal additionally in an emergency state.
- ▶ DO NOT ride your foot on the brake pedal while driving. If so, it may cause failure of the brake device.

(9) Parking brake lever

- To apply parking brake, press the brake pedal(s), and lift the parking brake lever upward to engage the parking brake ratchet.
- Release the brake pedal(s) slowly with checking the slippage of the tractor.
- To release the parking brake, press the brake pedal(s) little bit harder, and then the parking brake lever shall be released by spring.

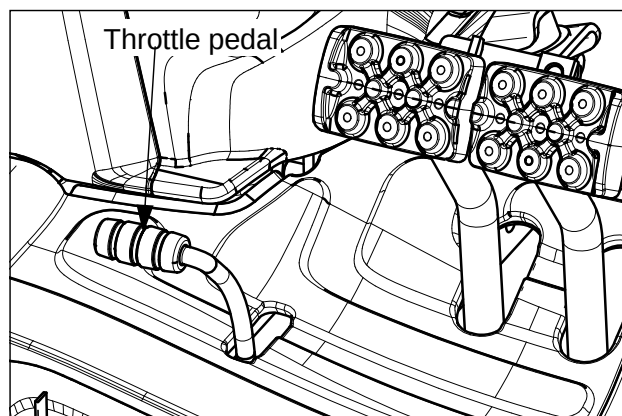


Caution

- ▶ DO NOT drive the tractor while the parking brake is engaged. It may cause damage to the brake or parking brake device.

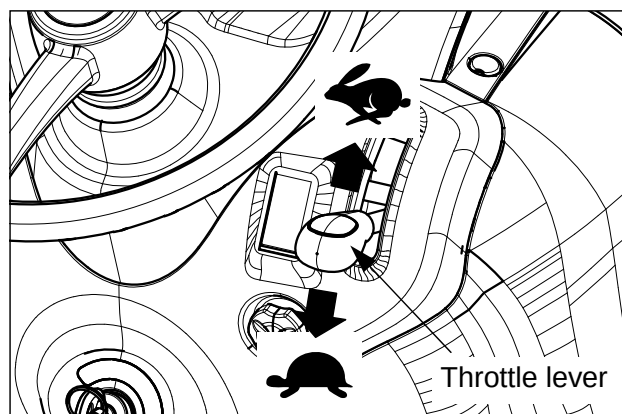
(10) Throttle pedal (Mechanical)

- This pedal is used to control engine speed .
- When pressing the throttle pedal, the engine speed shall be increased.



(11) Throttle lever

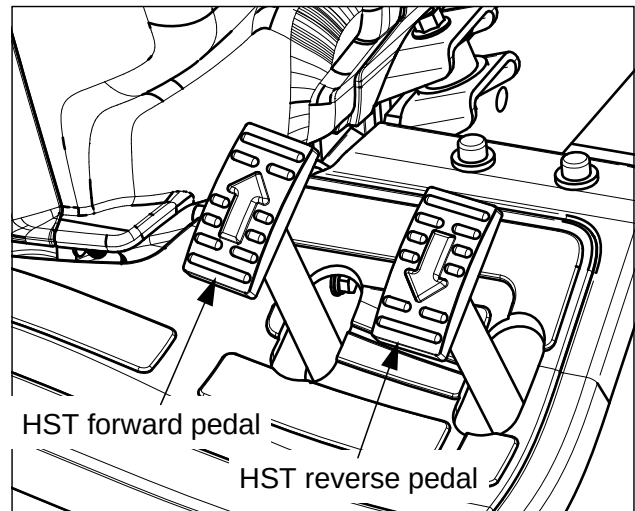
- It is used to set or change the engine speed.
Low speed : Pull It backward
High speed : Push it forward.
- When using the throttle pedal, the throttle lever must be placed on LOW speed.



Notice	► Set the engine speed over 1500 rev/min for stability of hydraulic system while driving or working.
--------	--

(12) HST forward / reverse pedal (HST type)

- Press HST pedal forward to drive tractor forward.
- Remove foot from the pedal to stop the tractor.
As the pedal returns to neutral, the tractor shall be stopped.
- The tractor speed is depending on the HST pedal displacement.
- Press HST reverse pedal to drive the tractor rearward.

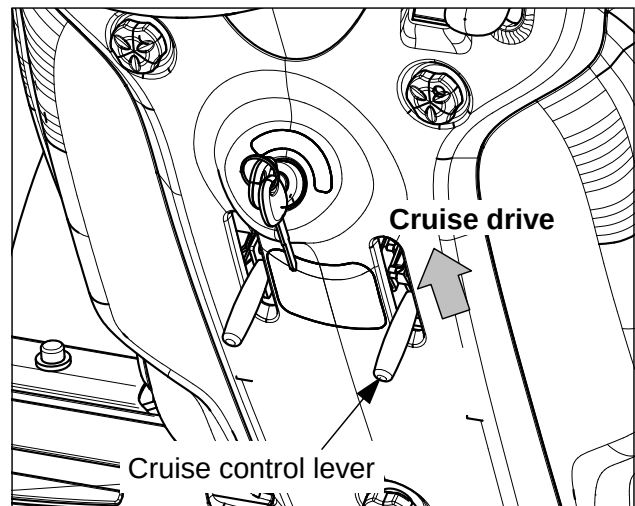


warning

- ▶ Press the brake pedal to stop the tractor at high speed.
Because even if the HST pedal(s) become to be neutral, it takes long distance to stop the tractor at high speed.
- ▶ Do not suddenly press/release the HST pedal(s) to avoid the impact of the start/stop.

(13) Cruise control lever (HST type)

- For cruise drive, lift the cruise control lever up in the state of pressing the HST pedal forward. And then, the HST pedal shall be fixed and the tractor can drive forward with constant speed.
- To quit the cruise drive ;
 - 1) Press the brake pedal down or
 - 2) Press the HST pedal forward little more.And then, The HST pedal returns to the neutral position and the cruise drive shall be quitted.



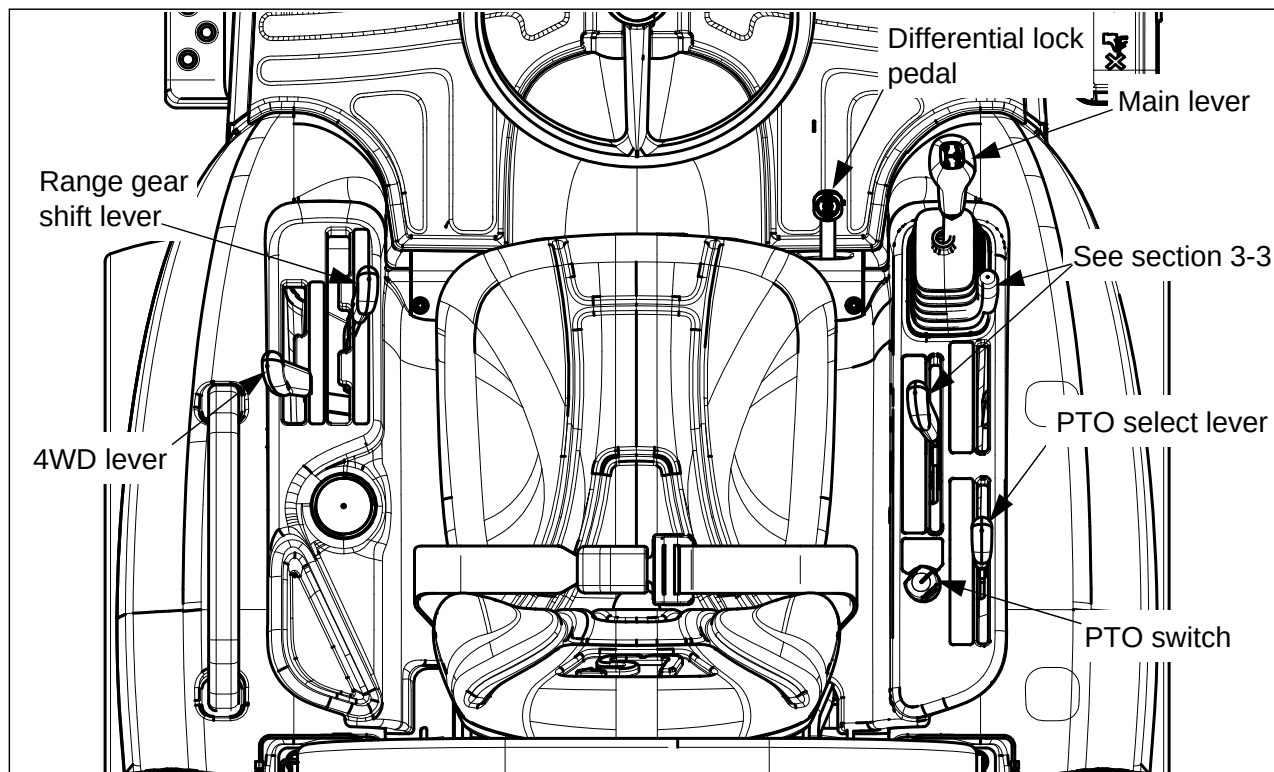
warning

- ▶ During the cruise drive, pressing the HST pedal backward to release the cruise drive or to reverse the tractor is NOT available. After quitting the cruise drive as above described, press the HST pedal backward.
- ▶ DO NOT try to move the cruise control lever down to quit the cruise drive. It may cause the failure of the cruise control linkage system.

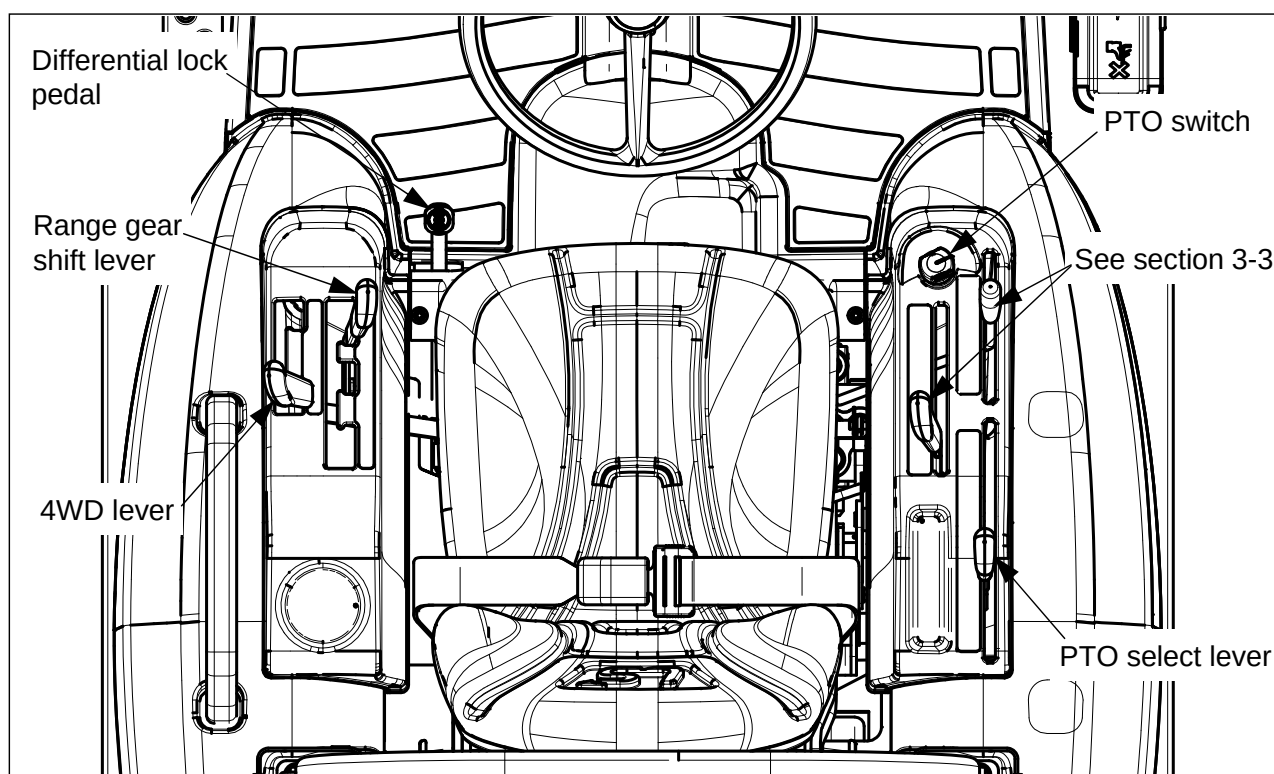
3-2. Left / Right-hand side Levers and Pedals

Important to owner, read carefully.

Mechanical type

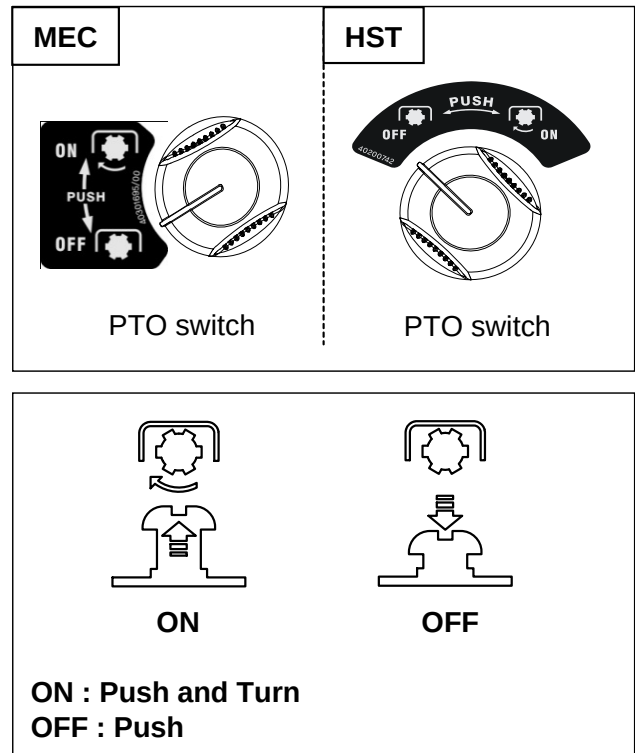


HST type



(1) PTO switch

- To operate the independent PTO, comply with the instruction as below.
 1. Start engine and place the PTO select lever to desired position.
 2. Put the PTO switch to "ON" to rotate the PTO shaft.
 3. To stop the PTO temporarily, push down the PTO switch in "OFF" position.
 4. To change the PTO gear lever (if fitted), make sure to push down PTO switch in "OFF" position.



	Warning ▶ To start engine, the PTO switch must be placed in "OFF" position. ▶ Before connecting or checking the implement, place PTO switch in "OFF" position. ▶ PTO shaft rotates even if the tractor moves backward. Pay attention to the surroundings to prevent an accident. ▶ Do not engage the PTO with the engine running at high speed. Sudden engagement can cause damage to some implement and tractor. Engage PTO at low RPM, and then raise engine speed to rated RPM.
--	---

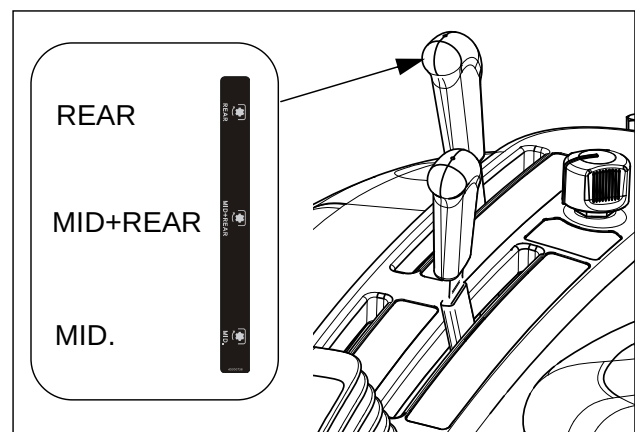
(2) PTO select lever

- It is used to select the Middle PTO and/or REAR PTO. If placing the lever as below;

REAR : Rear PTO shall only rotate.

MID + REAR : Middle PTO and rear PTO shaft shall rotate together.

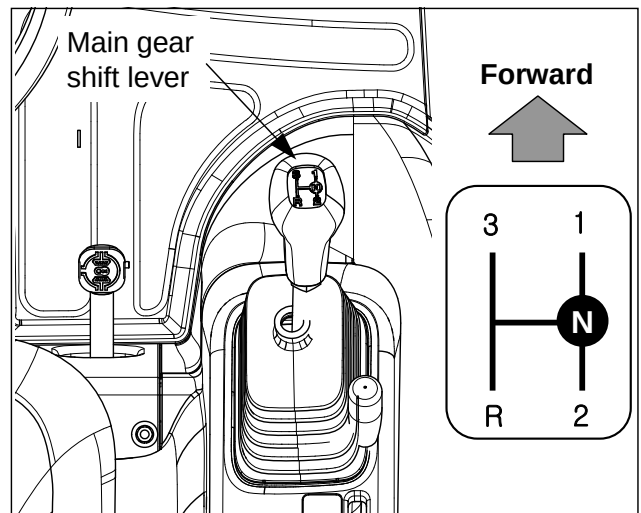
MID. : Middle PTO shaft shall only rotate.
- For PTO shaft speed, refer to the section 7, "Dimension and specification" in this manual.
- Before starting engine, place the PTO select lever on "REAR" position. If the lever is placed on the other position, you can not start engine, due to safety interlock system.



 Caution	▶ After placing PTO switch in OFF and PTO shaft has been stopped completely, shift the PTO select lever. ▶ If the PTO select lever is NOT engaged smoothly, lift up and down the rear implement to align the drive shaft.
---	--

(3) Main gear shift lever (Mechanical)

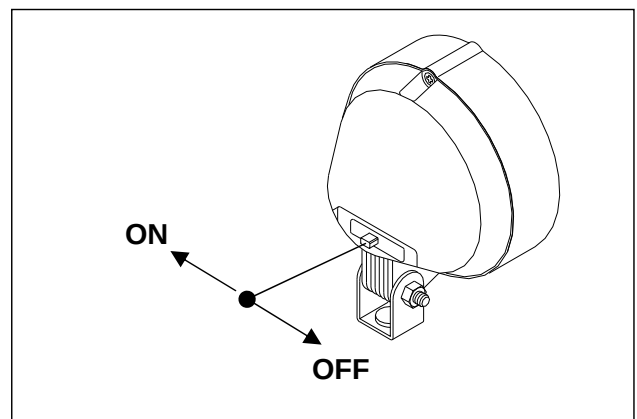
- Forward three speed gear and Reverse gear shift is available.
- Before operating main gear shift lever, HAVE TO STOP the tractor completely. If not, it may cause a serious failure to the transmission driveline.



Notice	▶ Operate main gear shift lever by H pattern correctly. If operated diagonally, it may cause a failure.
--------	---

(4) Work light (optional)

- There is a switch to turn on the rear work light.
- **ON** - place the switch to the right direction and the work light shall be ON.
- **OFF** - place the switch to the left direction and the work light shall be OFF.

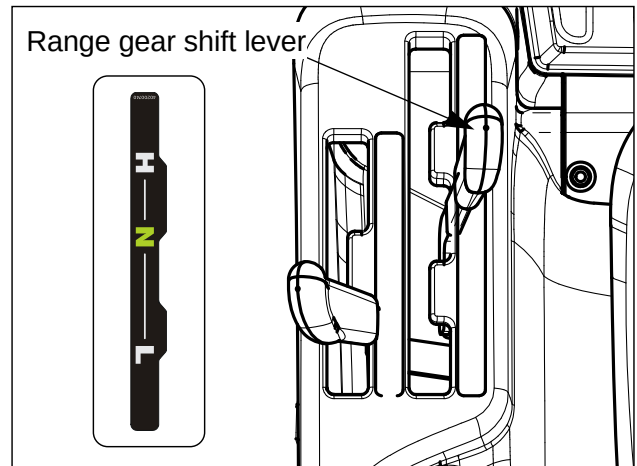


 Caution	▶ When driving on the road at night, do not let the rear work light stay "ON". It may cause a disturbance to the driver of the following car.
---	---

(5) Range gear shift lever

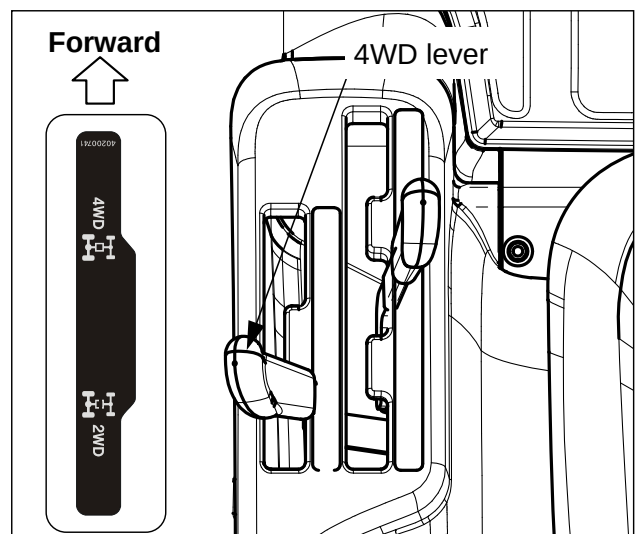
- Low speed, neutral and high speed is available.

 Caution	► Before operating range gear shift lever, HAVE TO STOP the tractor completely.
--	---



(6) 4WD lever

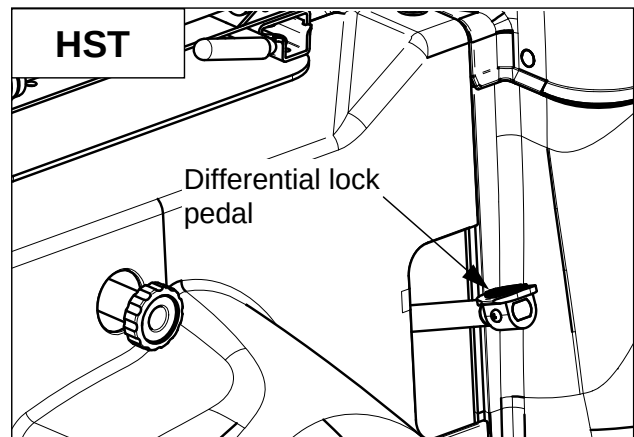
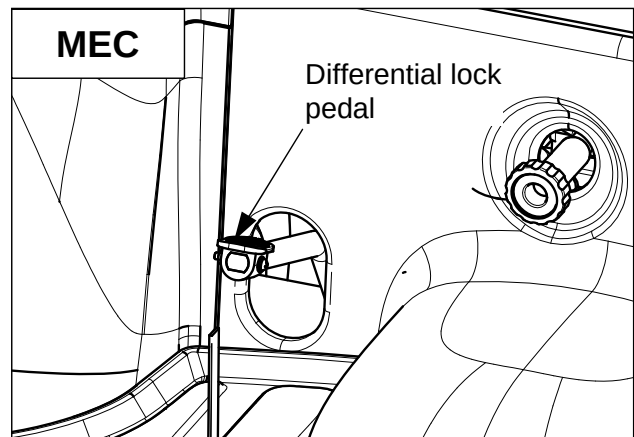
- Stop the tractor completely before operating the 4WD lever.
- Push the lever forward to drive front wheels and pull the lever to disengage the 4WD.
- Four wheel drive (4WD) is effective for the followings.
 - when traction is needed in plow ground.
 - when working on slippery ground.
 - when working with tiller on hard ground.
 - When crossing a ridge



 Caution	► When driving on the road, disengage the 4WD. If not, it may cause damage of drive line and serious accident. After working, before coming out from the field, select 2WD. ► When driving the tractor at high speed while the 4WD is engaged, sharp steering may cause a accident.
--	---

(7) Differential lock pedal

- If the tractor cannot go forward as one side rear wheels are slipping, press the differential lock pedal.
- Differential lock is effective for working on slippery ground.
- If engaged, both rear wheels will rotate at equal speed. So, It disturbs steering operation and you cannot turn.
- Take your foot off the pedal to release the differential lock. If the traction gap of the rear wheels is reduced almost, the differential lock is released automatically.
- If the differential lock does not disengaged automatically, depress one-side brake pedal (if fitted) slightly for a second, and/or turn the steering wheel left and right after stopping tractor .



Warning

- ▶ Do not turn the tractor while the differential lock is engaged.
- ▶ Do not use the differential lock while driving on the road.
- ▶ Stop or drive slow the tractor before engaging the differential lock.

3-3. Hydraulic system

(1) Safety precautions

- Hydraulic oil leaking under pressure can penetrate the skin and cause infection or other injury. To prevent personal injury, comply with as below.
 - Relieve all pressure before disconnecting hydraulic lines.
 - Before applying pressure, make sure all connections are tight and components are in good condition.
 - Never use your hand to check for suspected leaks under pressure.
 - If injured by leaking fluid, get medical attention immediately.
- The hydraulic hoses and fittings on your tractor meet engineering specifications for the particular function. When replacing damaged parts, use only manufacture authorized service parts.
- Care in hydraulic hose installation is a must:
 - Make sure pressure is relieved before starting installation procedure.
 - DO NOT kink or twist a hose, failure may occur. Properly route the hose.
 - Have a certified hydraulic technician install the hose.
 - Remove air from the hydraulic system after installing any hydraulic component.
- Periodically check hydraulic system for leaks or damaged parts - kinked, crushed, flattened, hard blistered, heat cracked, charred, twisted, soft or loose covered hoses and fittings.
- DO NOT pull or apply external forces to the hose. The hose may fail and cause injury.
- Keep all persons away from the working area. If a hose fails, mechanisms controlled by fluid power can become hazardous. Lifted mechanisms can fall to the ground, steering system may fail, etc.
- Stay clear of a pressurized hose assembly that has blown apart. Hose fittings can be thrown off at high speed and a loose hose can whip around with great force.
- Hydraulic oil can reach high temperatures. Allow fluid to cool before servicing the system.
- Vibration can reduce hose service life. Make sure all retaining clamps and/or devices are secured.
- Environmental conditions can cause hose and fittings to deteriorate. Inspect hydraulic hoses periodically. Replace worn or damaged hoses and fittings.
- Before checking or repairing the hydraulic system, make sure the engine is stopped, and all the transmission gears are in neutral, and lower the implements to the ground.



- ▶ Before removing hydraulic pipes or hoses and other parts, make sure to check that hydraulic pressure is relieved completely. The leaks of pressurized oil can cause a fatal physical injury.
- ▶ Use proper protection equipments, before servicing hydraulic system.
- ▶ Before connecting or disconnecting the hydraulic quick coupler, lower the implements to the ground, and check that hydraulic pressure is relieved.

(2) Steering system

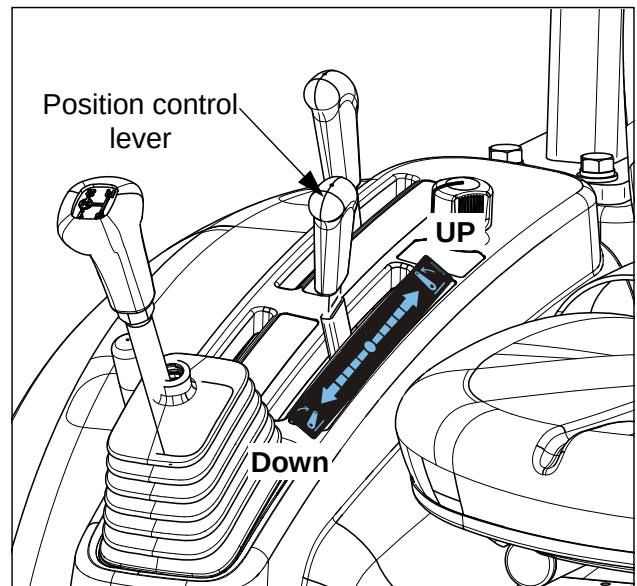
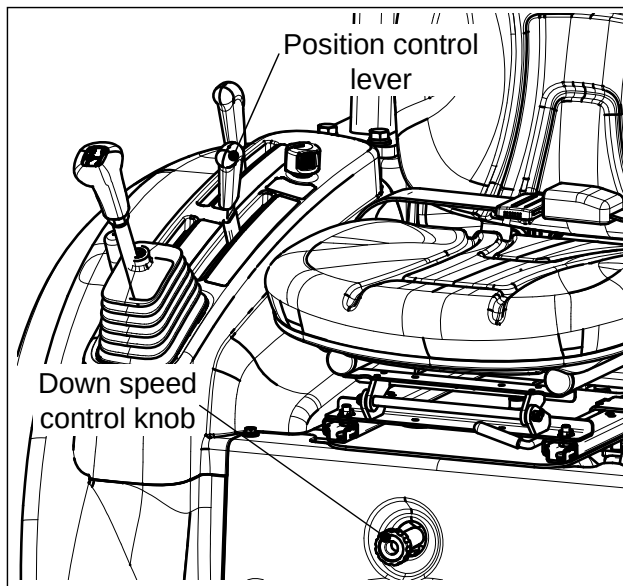
- The hydraulic steering system controlled by fluid power provides you more convenience to operate the steering wheel.
- Notices when using the steering system.
 1. If there is too much of a load in front loader bucket, it could be difficult to operate the steering wheel. In this case, reduce the size of the load.
 2. After turning the steering wheel fully, do not turn the steering wheel to the same direction again. As the unnecessary force is applied, this could damage to the steering system. Especially, DO NOT operate the steering wheel by force if the front wheel mired in the ditch. In this case, the rim could be affected and damaged.
 3. If it sounds abnormal when operating the steering wheel, this means that there is some air in the steering components and line. In this case, turn the steering wheel to the left and right fully and hold it for about 5 seconds, and the air should bleed out and if abnormal noise does not stop. If it's not cleared, contact your authorized dealer for repair.
 4. When starting engine in cold weather, a abnormal noise may occur. In this case, warm up the tractor before using to reduce the oil viscosity.
 5. If you use the tractor for a long time while turning the steering wheel fully, the oil temperature will increase which may cause the reduction of the product life or the failure of hydraulic and steering system.

Notice	▶ If the engine stops, the operation of steering wheel becomes hard to turn and causes steering not to work. But this does not mean a failure. ▶ If you turn the steering wheel while driving, the steering wheel does not return back automatically.
--------	---

(3) Hydraulic lift control

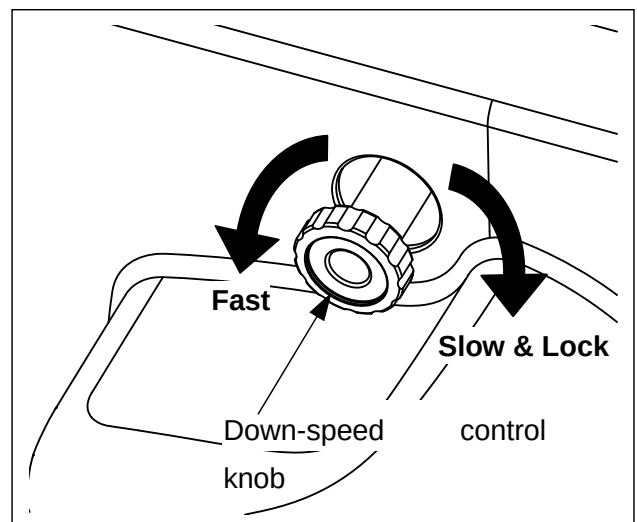
① Position control

- The 3-point linkage can go up/down by using the position control lever as below.
 1. Push the position control lever forward, the 3-point linkage goes down.
 2. Pull the position control lever backward, the 3-point linkage goes up. The raising speed is depend on the engine speed. If it does not raised at the low rpm, increase the engine speed.
 3. If releasing position control lever, the lever goes to neutral automatically and the 3-point linkage shall be stopped.



② Down speed control knob

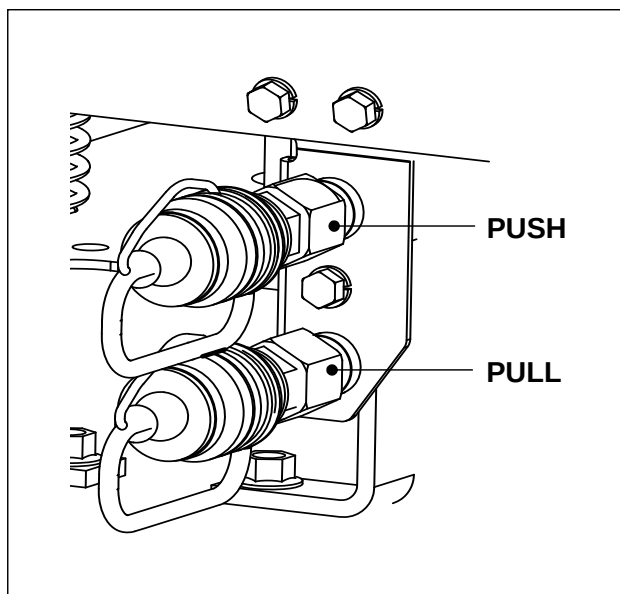
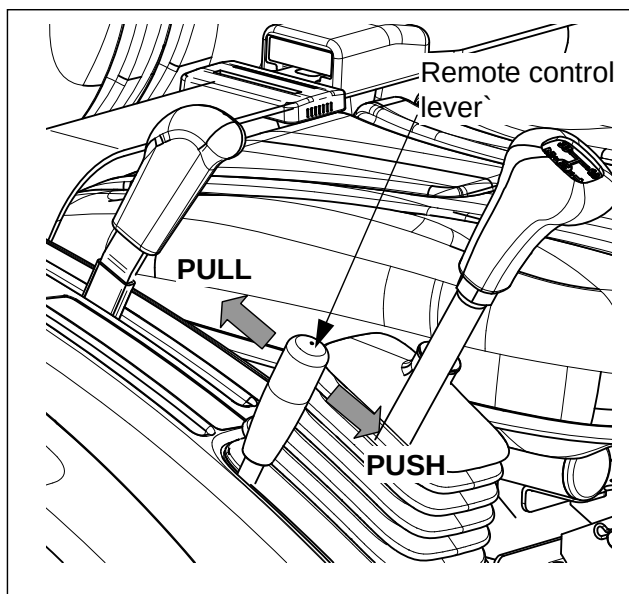
- Turn the knob to the clockwise to lower the implement slowly and to the counter-clockwise to rise speed faster. If turning the knob clockwise to lock, the implement is fixed. Even If lowering down the position control lever, the implement can not be lowered down.
 - Tiller : Slow in down speed.
 - Plough : Fast in down speed
- When working in hard ground, lower down the implement slowly to avoid the rebound of the implement.



 Warning	▶ When driving on the road, turn right the down-speed control knob slightly to lock. ▶ When changing the blades of tiller or removing grass, stop the engine and turn the down-speed control knob to right slightly to lock. ▶ DO NOT OVER TIGHTEN (Control knob could lock valve in up position.)
--	--

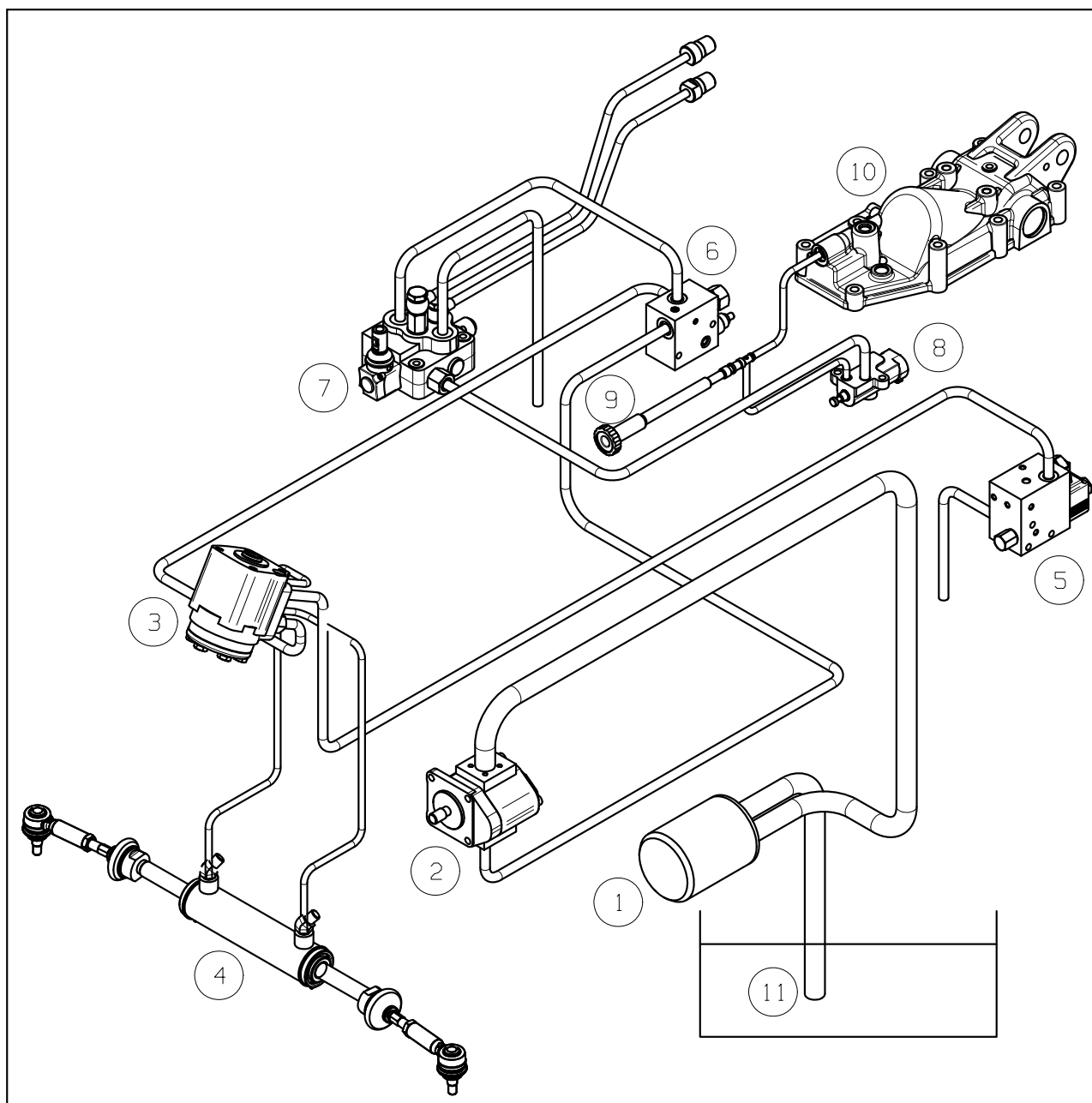
(4) Remote control lever and Quick coupler (optional)

- This is used to operate the hydraulic cylinder and/or motor of the implement attached to the tractor by the hydraulic oil pressure.
- If you push the remote control lever forward, the hydraulic pressure works to the upper coupler, and the lower coupler is connected to the drain.
- After connecting and preliminary operating the hydraulic equipment, check again transmission oil level of the tractor.



(5) Hydraulic System Diagram

Mechanical type



1. Hydraulic oil filter

2. Hydraulic pump

3. Steering unit

4. Steering cylinder

5. Independent PTO valve

6. Priority & Relief valve

7. Remote control valve
(optional)

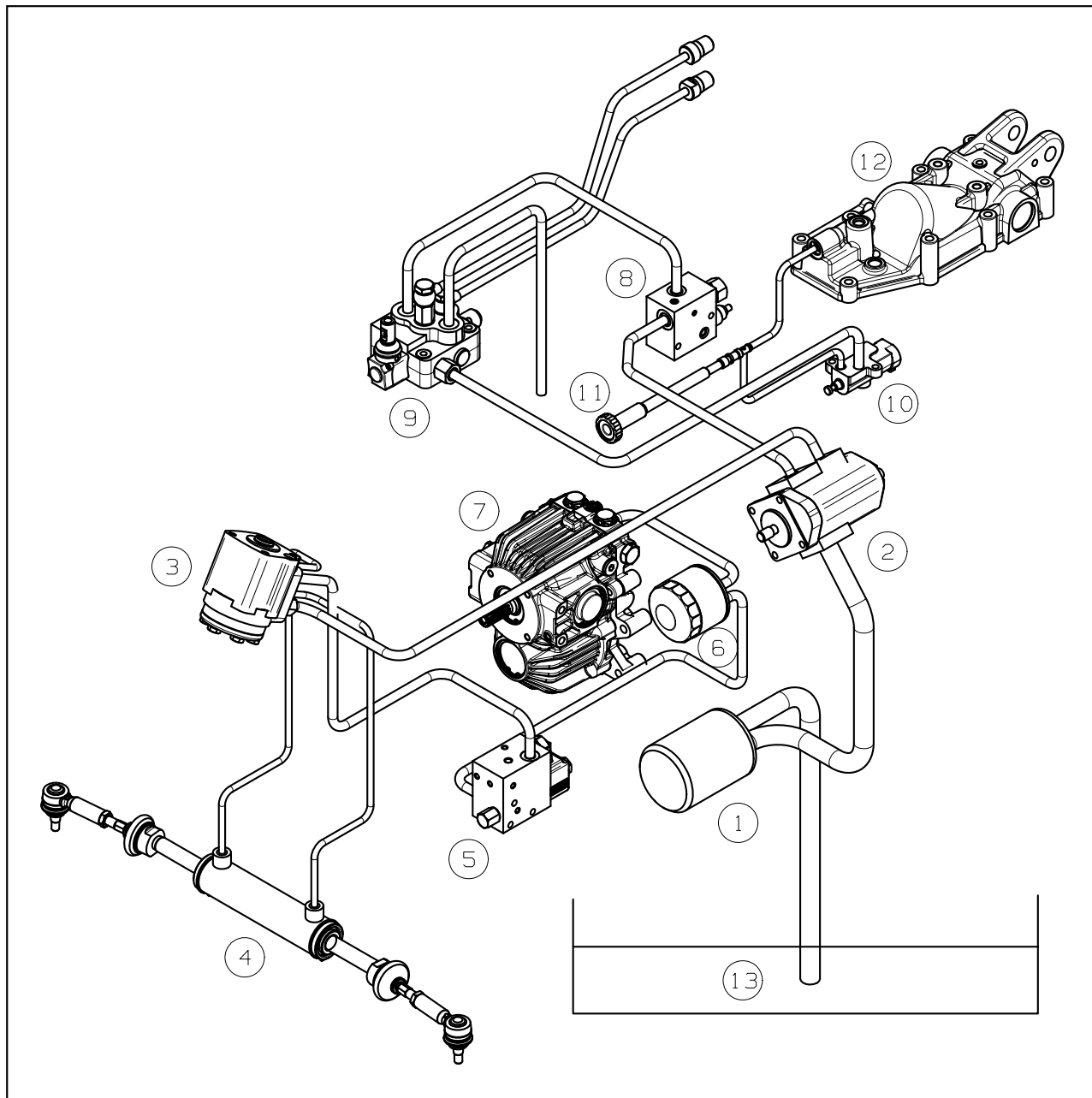
8. Hydraulic lift control valve

9. Down speed control valve

10. Hydraulic housing

11. Oil tank
(Transmission case)

HST type



1. Hydraulic oil filter

2. Hydraulic pump

3. Steering unit

4. Steering cylinder

5. Independent PTO valve

6. HST filter

7. HST unit

8. Priority & Relief valve

9. Remote control valve
(optional)

10. Hydraulic lift control valve

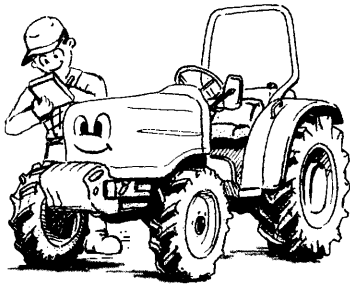
11. Down speed control valve

12. Hydraulic housing

13. Oil tank
(Transmission case)

4. Operation and Work

4-1. Engine start and stop



Caution

- ▶ Check each part before starting the engine.
- ▶ Check if there's anyone close to the tractor before starting.
- ▶ Place all the levers and switches in "**NEUTRAL**" or "**OFF**" position.

(1) Engine start

Mechanical type

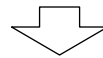
1. Sit in the driver's seat and apply the parking brake lever.



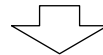
2. Place the main gear shift lever, range gear shift lever in **NEUTRAL**, and PTO switch in **OFF**.



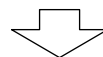
3. Place the PTO select lever on "**Rear PTO**" position and push the throttle lever forward to the middle of full throttle.



4. Turn key switch to **ON** and check if the battery charging indicator and engine oil pressure indicator are ON.



5. Turn the key switch to "**Preheat**" for about 10 seconds with checking if the pre-heating indicator is ON.



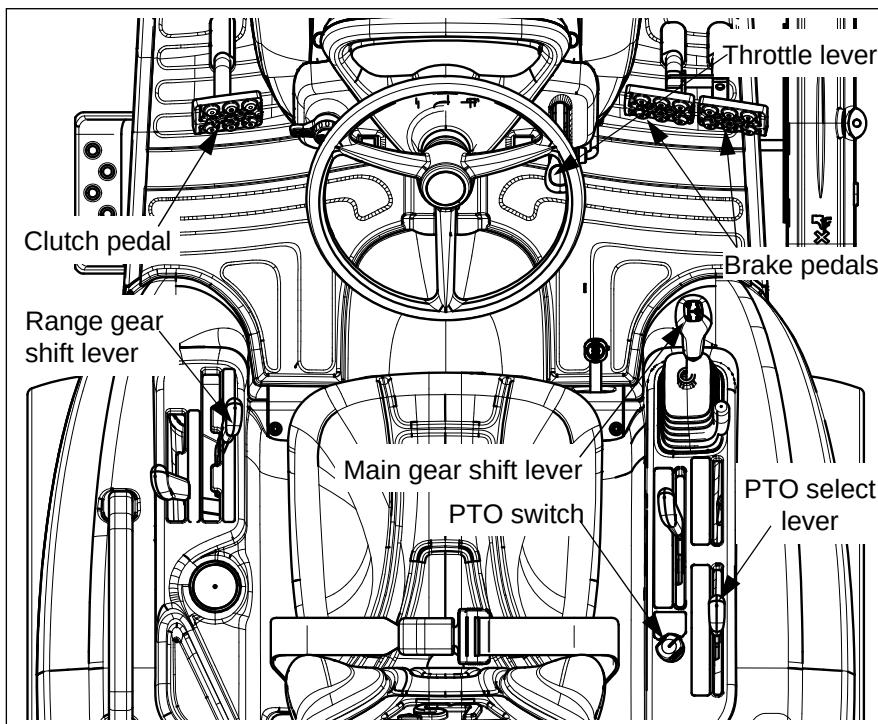
6. Depress clutch pedal fully and turn key switch to start position. As soon as the engine starts, release key switch to ON position.

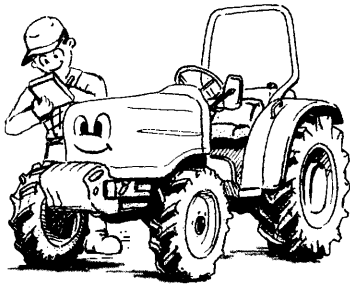


7. Check if engine oil pressure indicator and battery charging indicator are OFF. If not go OFF, stop the engine and check the problem.



8. Run engine a few minutes to allow engine oil and transmission oil to warm up.





Caution

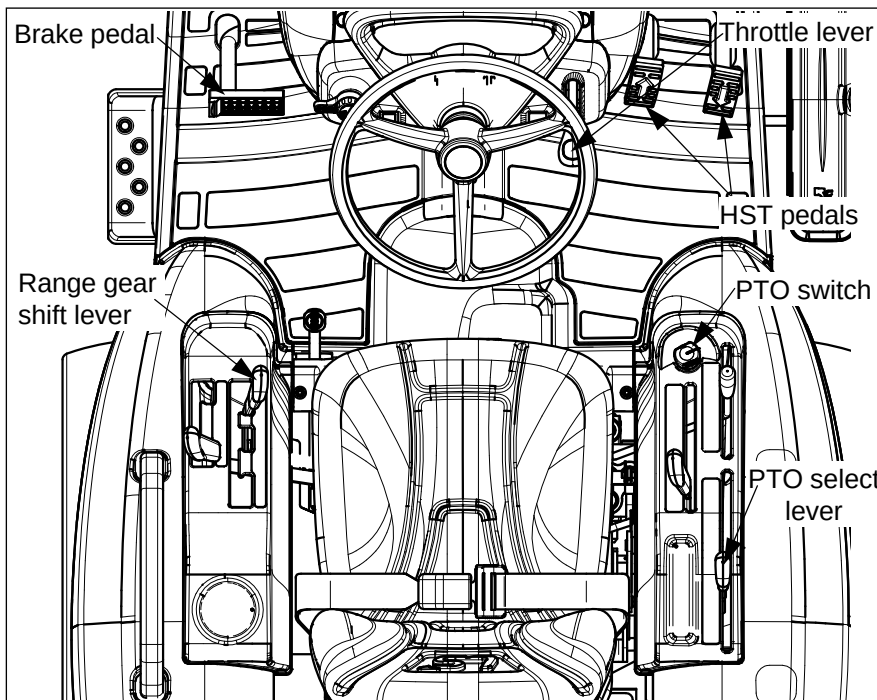
- ▶ Check each part before starting the engine.
- ▶ Check if there's anyone close to the tractor before starting.
- ▶ Place all the levers and switches in "**NEUTRAL**" or "**OFF**" position.

HST type

1. Sit in the driver's seat and apply the parking brake lever.

2. Place the main gear shift lever, range gear shift lever in **NEUTRAL**, and PTO switch in **OFF**.

3. Place the PTO select lever on "**Rear PTO**" position and HST pedal in **NEUTRAL** position.



4. Turn key switch to **ON** and check if the battery charging indicator and engine oil pressure indicator are ON.

5. Turn the key switch to "**Preheat**" for about 10 seconds with checking if the pre-heating indicator is ON.

8. Run engine a few minutes to allow engine oil and transmission oil to warm up.

7. Check if engine oil pressure indicator and battery charging indicator are OFF. If not go OFF, stop the engine and check the problem.

6. Turn key switch to start position. As soon as the engine starts, release key switch to ON position.

 Warning	► Only start engine outdoors or in a well ventilated place, as the engine exhaust fumes may cause sickness or death.
 	► To avoid an explosion, never use starting fluid to start engine. ► Start the engine ONLY from the driver's seat with depressing clutch pedal fully (for mechanical type) and placing all the transmission gear shift levers in "Neutral". ► DO NOT start the engine by shorting across the terminals of start motor. If the engine starts and the tractor moves suddenly, it may cause a serious injury or death.

 Caution	► If HST pedal is not in "Neutral" or PTO switch is not "OFF", the engine does not start even if turning the key switch to "Start" position. ► Do not operate start motor more than 10 seconds. If engine does not start, wait for 1~2 minutes before restarting. ► When the engine is running, DO NOT turn the key switch to "Start" position. It may cause the failure of start motor. ► In the cold weather, carry out the warming up. If you use the tractor in the state that the engine does not reach the normal temperature, the engine life shall be reduced.
--	--

(2) Start in cold weather

- Push the throttle lever to the middle position of full throttle.
- Start the engine after cold start aid indicator goes OFF. (If fitted)
- If engine runs rough, push the throttle pedal down 2~3 times for a while. (Mechanical type)
- If engine runs smoothly, carry out warming up for 5~10 minutes at 1500 rpm.
- Use the engine oil for winter in cold weather. Refer to "Lubricants and Capacity" at the end of this manual.
- Use the diesel for winter when it is very cold weather. It is much easier to start engine.

 Caution	► When storing the tractor in the cold weather, the battery must be removed and stored in a cool and dry place where it is warm and is isolated from the children. ► Allowing engine to idle for a long time will waste fuel and cause a build up of carbon.
--	--

(3) Engine stop

- Pull the throttle lever backward to reduce the engine speed and turn the key switch to "OFF" position. The engine shall be stopped.

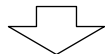
 Caution	► When stopping the engine after heavy work, run the engine for 1~2 minutes at low speed. If you stop the engine suddenly, the engine life could be shortened.
--	---

4-2. How to drive and how to stop

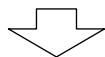
(1) How to drive

Mechanical type

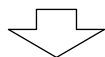
1. Pull the position control lever to lift the implement up after starting engine



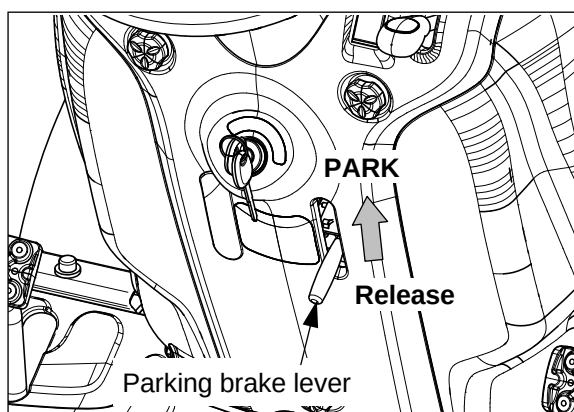
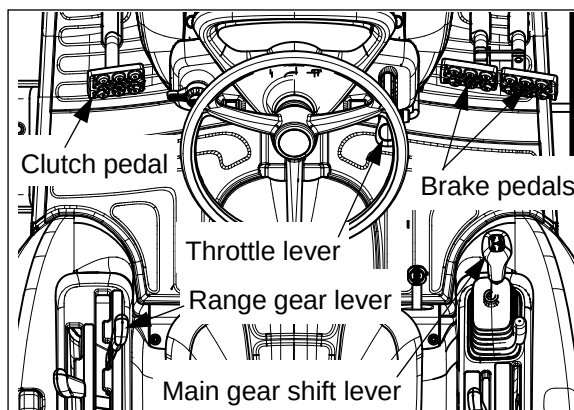
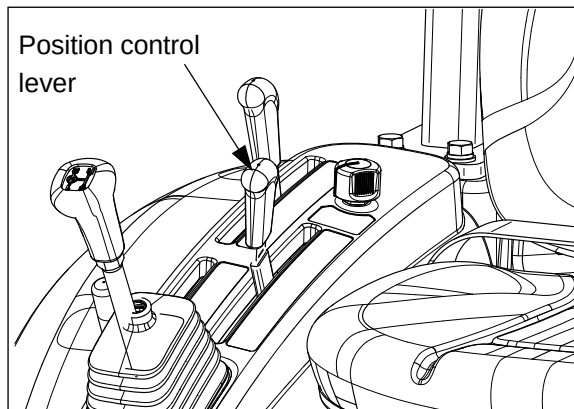
2. Press clutch pedal fully and place all the transmission gear levers(Main, Range) on desired position.



3. Press the brake pedals and release the parking brake lever.



4. Release clutch pedal slowly with pressing throttle pedal slowly.

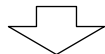


Notice

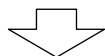
► Release the clutch pedal slowly. If not, the transmission gear life shall be reduced and it may cause a sudden start.

HST type

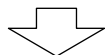
1. Pull the position control lever to lift the implement up after starting engine



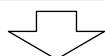
2. Set engine speed at 1500 rev/min.



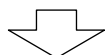
3. Place the range shift lever in desired position.



4. Press the brake pedal and release the parking brake.



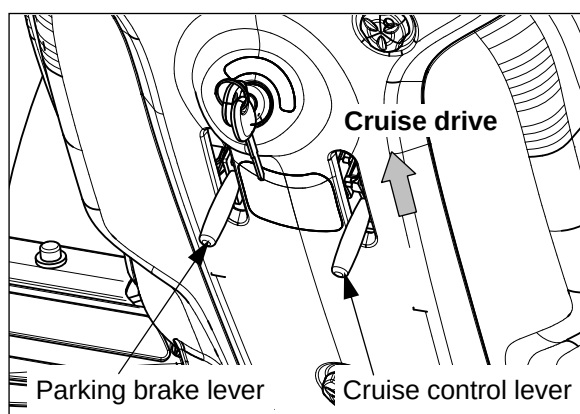
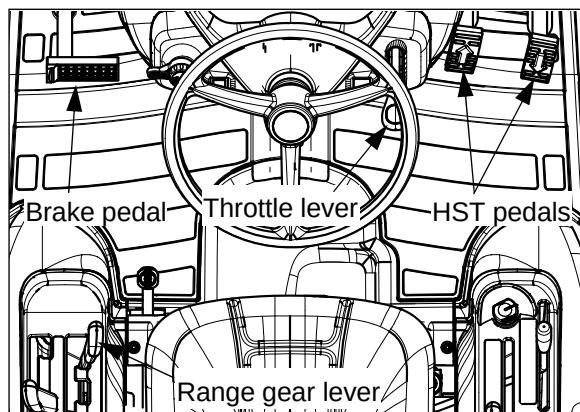
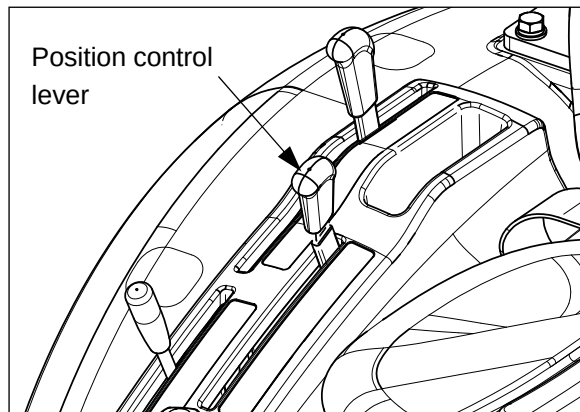
5. Press the HST pedal slowly forward or backward to move the tractor.



6. If you pull the cruise control lever up, the tractor will move at constant speed.



7. If you press brake pedal or push down cruise control lever, the cruise control mode shall be quitted.



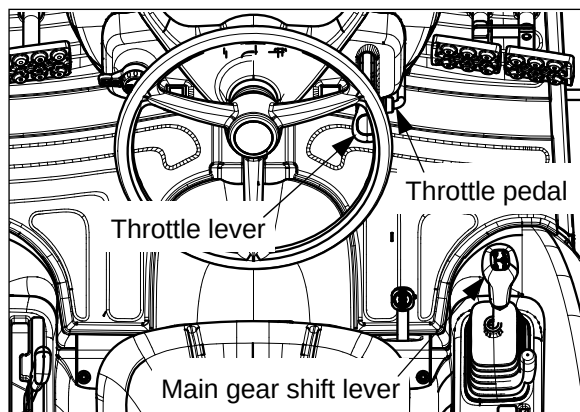
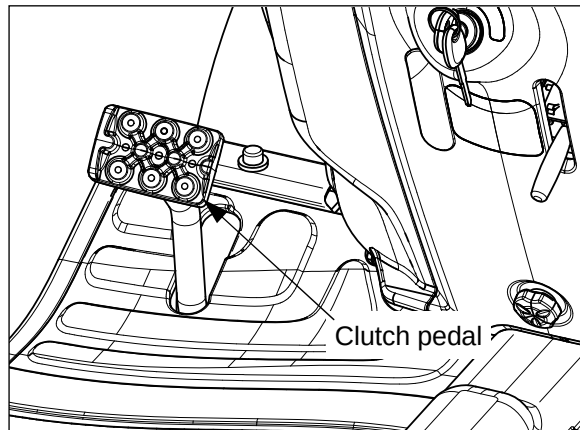
Notice

- For HST model, there is a switch to control engine cut-off for driver's safety. If the operator leaves the driver's seat without proper action for safety, the engine shall be stop automatically. (For further information about seat, see page 2-3)
- When you drive HST type tractor, run the engine speed more than 1500 rev/min for stability of hydraulic system.
- Press the HST pedal forward or backward slowly to prevent the sudden start of the tractor.

(2) Changing speed

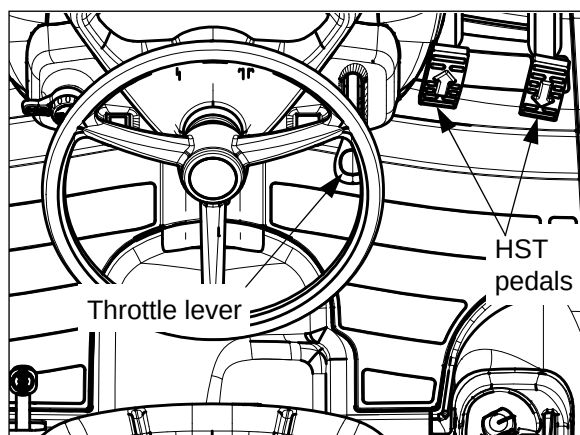
Mechanical type

- Move throttle lever forward or press throttle pedal down to increase the engine speed.
- Set driving speed properly depending on the road condition with range gear shift lever.
- The main gear shift lever and range gear shift lever must be operated after depressing clutch pedal fully and the tractor has been stopped completely.



HST type

- Move throttle lever forward to increase the driving speed.
- Depress the HST pedal forward/backward or slightly/fully to control the driving speed.
- Set driving speed properly depending on the road condition with range gear lever.
- The range gear shift lever must be operated in the neutral state of this pedal, and after tractor has stopped completely.



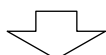
(3) Emergency Stop

Mechanical type

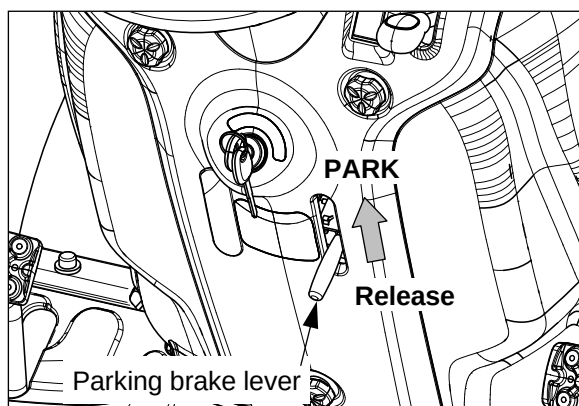
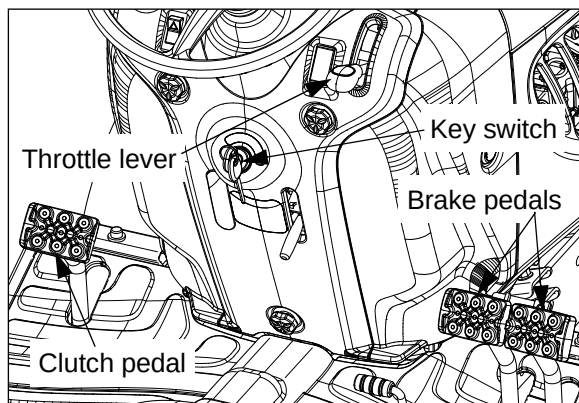
1. Press the clutch pedal and brake pedals at the same time to stop the tractor. Turn OFF the key switch.



2. DO NOT release clutch pedal until all moving parts have stopped.

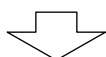


3. Apply parking brake.

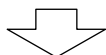


HST type

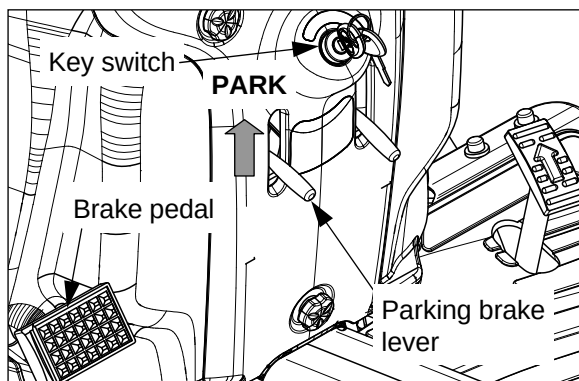
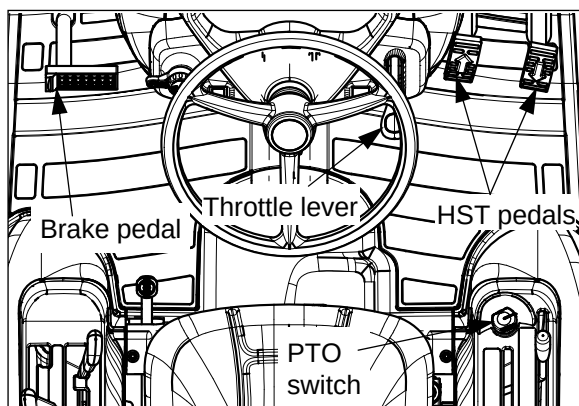
1. Take a foot off from the HST pedal and press the brake pedal at the same time.



2. Turn the key switch to "OFF" position. Do not press the HST pedal before the engine STOPS completely.



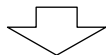
3. Apply the parking brake after pressing brake pedal.



(4) Stopping tractor

Mechanical type

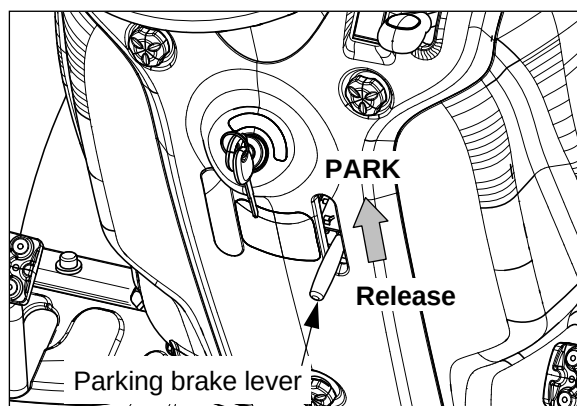
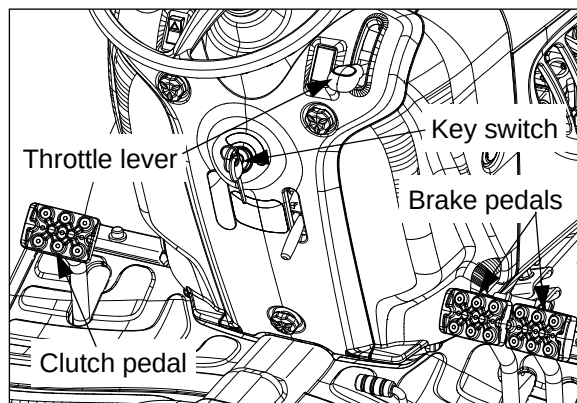
1. Press the clutch and brake pedals. Place the main gear shift lever and range gear shift lever in NEUTRAL and PTO switch to OFF position.



2. Push the position control lever forward to lower implements to the ground. Turn key switch to OFF position.

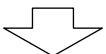


3. Apply parking brake and release the brake pedals and clutch pedal slowly.

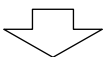


HST Type

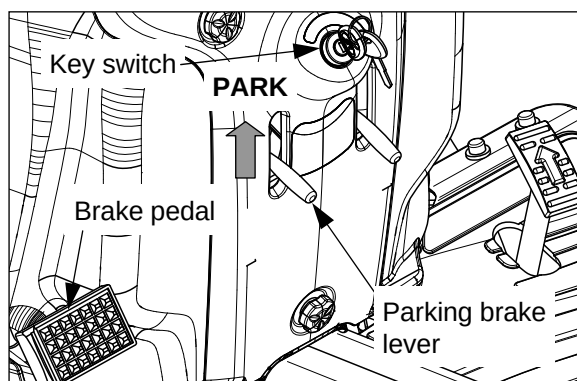
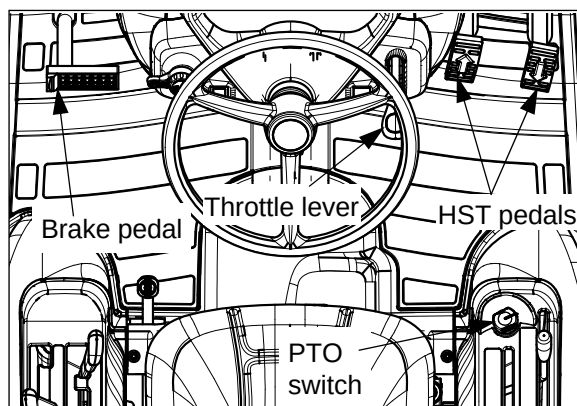
1. Take a foot off from the HST pedal, and press the brake pedal. Place the range gear shift lever in NEUTRAL and PTO switch to OFF position.



2. Pull throttle lever backward to lower the engine speed. Turn the key switch to "OFF" position.

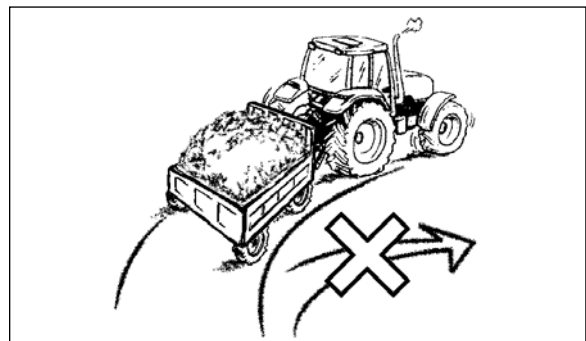
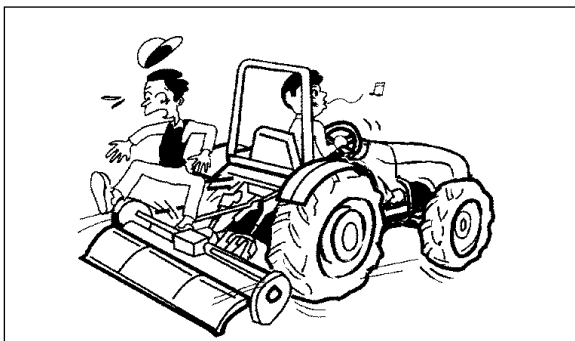
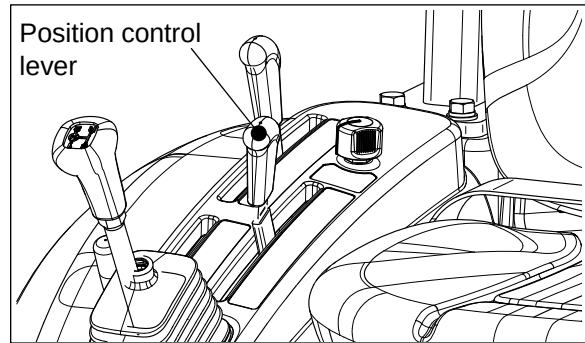
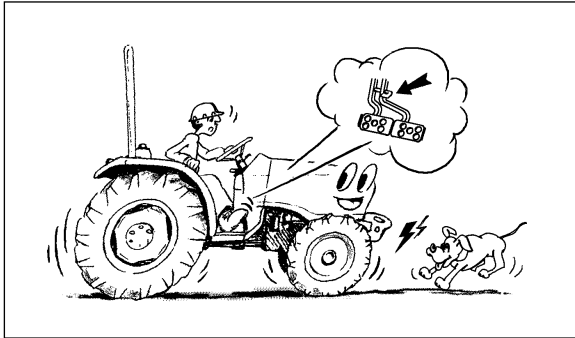


3. Engage the parking brake lever after pressing brake pedal, and take foot off from the brake pedal slowly.



(5) Driving tractor on the road

- When facing downhill, DO NOT place the gear lever in “Neutral” position.
- When driving the tractor on a unpaved road by attaching an implement to 3-point linkage, place the gear lever to low speed and DO NOT lift the implement up to the highest position. When the tractor bumps an obstacle, it may cause the jolting of implement and the failure of hydraulic system.
(In this case, place the position control lever on $\frac{3}{4}$ rising position of full stroke for safety.)

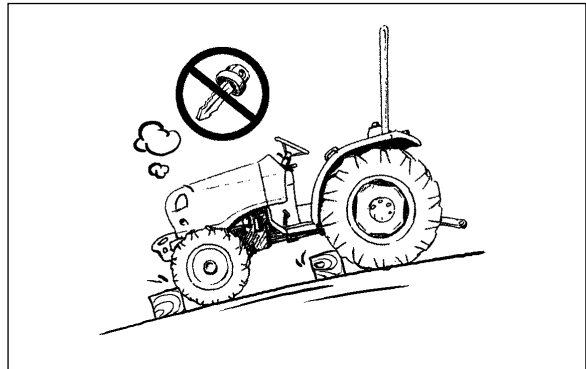


Caution

- ▶ Avoid a sudden start, sudden brake and sharp turn.
- ▶ DO NOT allow people on the tractor or on other implements.
- ▶ DO NOT place the baggage on the tractor or implement.
- ▶ Place PTO select lever in NEUTRAL (if fitted) and put the PTO switch in OFF position.
- ▶ DO NOT use the differential lock and four wheel drive (2WD use only).
- ▶ When traveling with implement on rear 3-point linkage, tighten the stabilizer to avoid lateral movement.
- ▶ When traveling with implements installed, turn slowly by wide turning radius.
- ▶ While traveling, DO NOT ride your foot on the clutch pedal (if fitted) or brake pedal(s).
- ▶ While traveling, DO NOT operate any implement such as tiller, loader etc.

(6) Parking

- Stop the tractor on a level surface, not on a slope.
- Disengage PTO and place all the transmission gear levers in NEUTRAL position and apply the parking brake.
- Lower down the implements on the ground.
- Stop the engine and remove ignition key.
- Before you leave the operator's station, wait for engine and all the moving parts to stop.



 Caution	► If it is necessary to park the tractor on a slope, furthermore with loaded trailer, the tractor may roll down, even though the parking brake is applied. In this case, apply the gear in low speed and apply the chocks or blocks to all the tire. - Mechanical : downward slope ⇒ reverse 1 gear / upward slope ⇒ forward 1 gear. - HST Type : place the range gear shift lever to the lowest speed.
 Caution	► DO NOT keep apart from the tractor in the state that the transmission gear is placed in neutral and the parking brake is not applied. In neutral position, the tractor may roll. Apply the parking brake at all times before leaving the tractor.

4-3. How to handle new tractor

(1) Check points

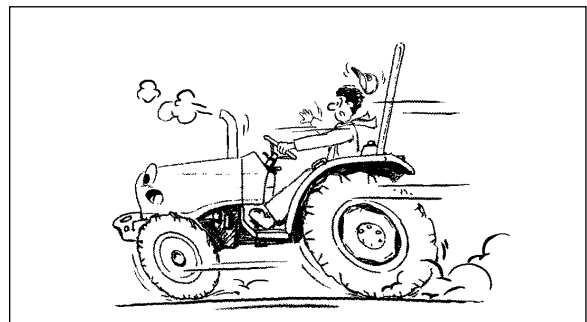
※ For new tractor, the followings must be checked once again even though there was sufficient quality management, inspection, regulating of each part in the factory.

- Appearance check
 - Is there any damage while transporting?
- Engine cooling system check
 - Is there anti-freeze solution in the radiator? And any leakage?
- Fuel system check
 - Is there any leakage of fuel in the fuel system?
- Oil level check
 - Is there optimal oil amount in each part ?
- Electric system check
 - Is there any cut-off or any other problem in the wiring?
 - Is there any problem to operate the instruments?
 - Is the state of battery charging sufficient?

(2) Notices in handling new tractor

- To get the best performance, comply with the following instructions.

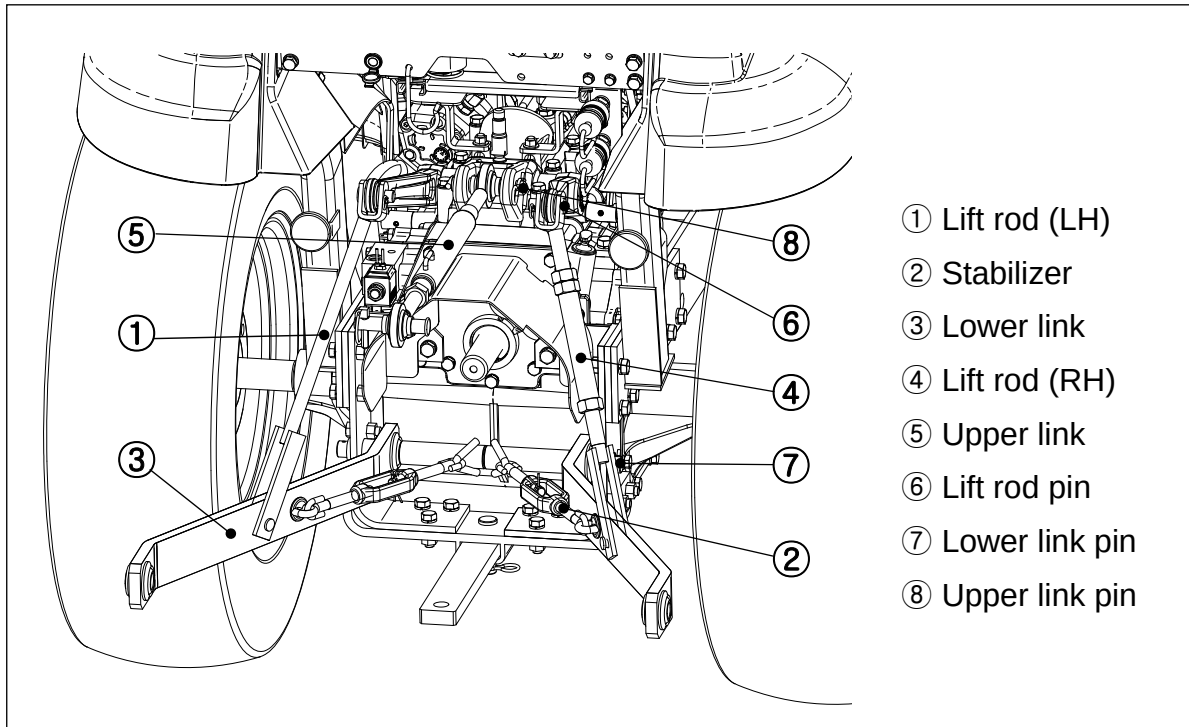
- DO NOT start or stop the tractor suddenly.
- DO NOT carry out heavy loaded work and DO NOT increase the engine rpm to high speed suddenly.
- Despite warm temperature outside, carry out warming up the engine for approximately 5 minutes at 1500 rev/min



- After using first 50 hours,
 - Replace the engine oil filter and hydraulic oil filters after first 50 hours of work, and check each part of your tractor as reference of chapter 5. "Lubrication and Maintenance" (See page 5-1.)
 - If possible, contact your authorized dealer for "First 50 hour check".

4-4. Attaching Implement

(1) 3-point linkage

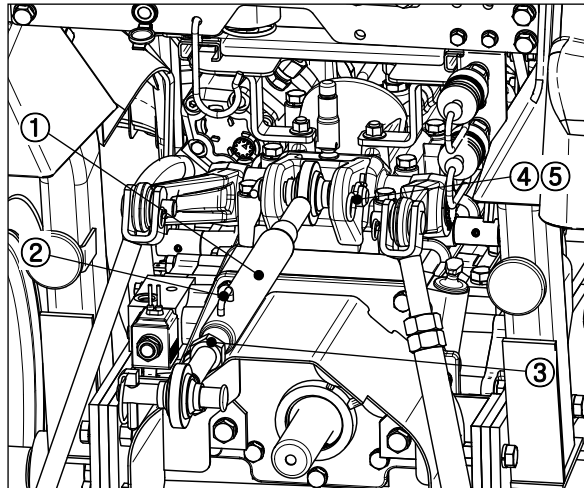


- When attaching the implement, comply with the followings.
 1. Set the implement upright on a level surface and approach the implement in reverse.
 2. Stop the tractor on attaching position and apply the parking brake.
 3. Connect the lower link(3) to implement and insert firmly the lock pin. (left, right)
 4. Connect the upper link(5) to implement and insert firmly the lock pin. Wide adjustable range of the upper link provides you easier attachment.
 5. Fix the implement firmly with stabilizer(2).(left, right).

 Warning	▶ Before attaching/detaching implement, place PTO switch in OFF position and PTO gear lever in neutral position, and apply the parking brake.
	▶ When attaching/detaching implement, make sure to assemble and tighten the connecting parts correctly. ▶ if the tractor is used to tow heavy loads, always use the approved drawbar or hitch to avoid injury. Never connect to lower link or upper link of 3-point linkage. If not, it may cause tipping or turnover. ▶ DO NOT connect the implements that require more power than can be generated by your tractor. ▶ Never stand between implement and tractor when connecting implement. ▶ DO NOT change the setting pressure of the relief valve arbitrarily to increase the lift capacity of the 3-point linkage. It can cause fatal damage to the hydraulic system.

① Upper link installation and adjustment

- Adjust the upper link ① depending on the implements.
- Length of the upper link ① can be adjusted by turning the grip ②.
- Fasten the lock nut ③.
- Adjusting range : 15.7 ~ 29.5 inch.

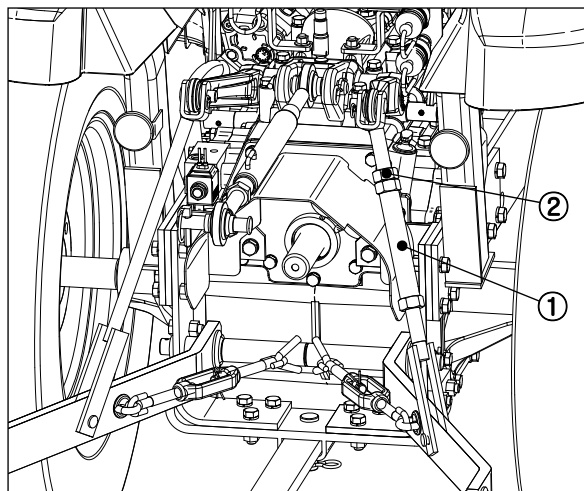


Notice

► Insert the snap-pin ⑤ firmly to prevent the upper link pin ④ from being escaped.

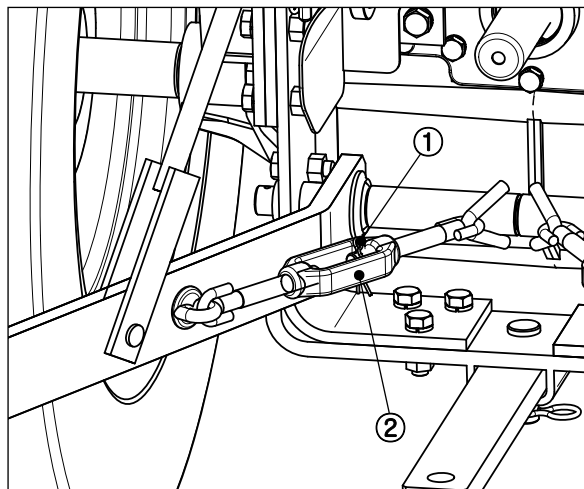
② Adjustment of the lift rod's length

- Lift rod (RH) can be adjusted by loosening the lock-nut ②, and turning the body ①.
- After adjusting, tighten the lock-nut ② again.



③ Adjustment of stabilizer's length

- The length of the stabilizer can be adjusted by turning the handle ②, after removing the fixing-pin ①.
- After adjusting, insert the fixing-pin ① again.



Notice

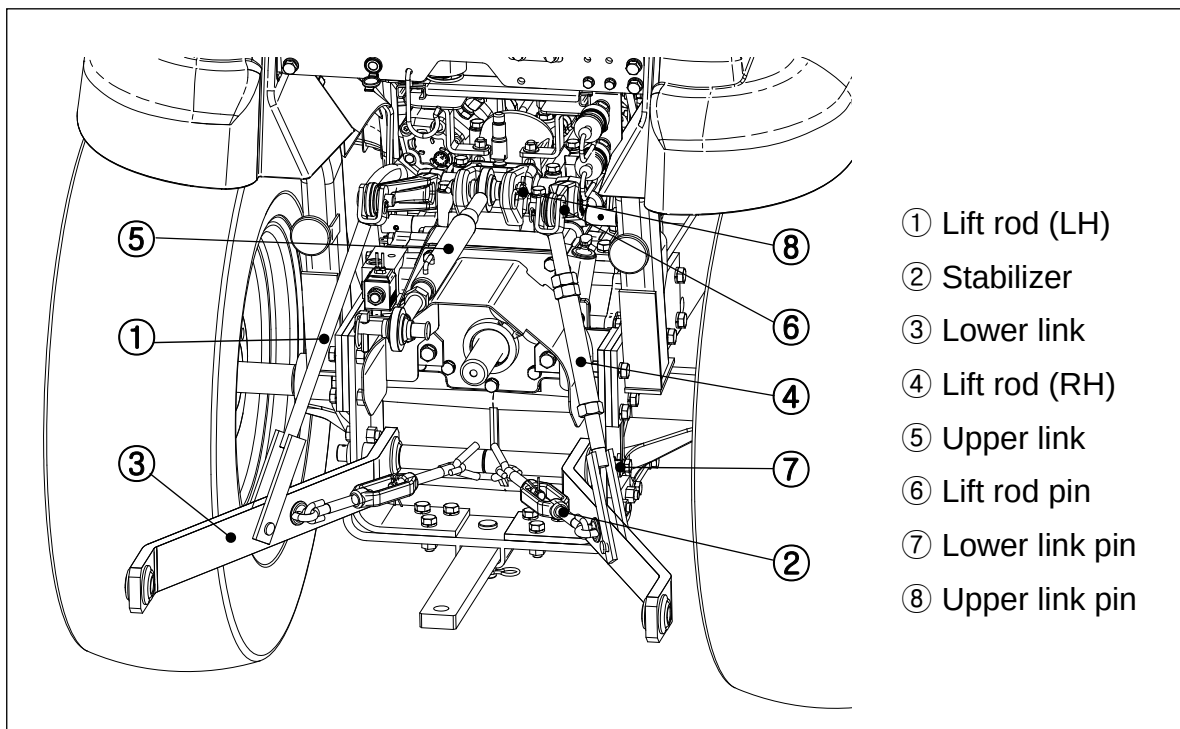
► Adjust the lateral swinging clearance of the implement to be within 20~40mm (0.8~1.6 in).

④ Reference of Implement installation part

	A	B	C (Max)	D (Min)	E (Max)	F (Min)	G	H	J	K	L	N
CAT.1	19 (0.74)	19.3 (0.75)	44 (1.73)	76 (2.99)	69 (2.71)	44.5 (1.75)	22 (0.86)	22.4 (0.88)	35 (1.53)	39 (1.53)	4.5 (0.18)	683 (26.8)

Unit : mm
(unit : inch)

⑤ Handling of the 3-point linkage

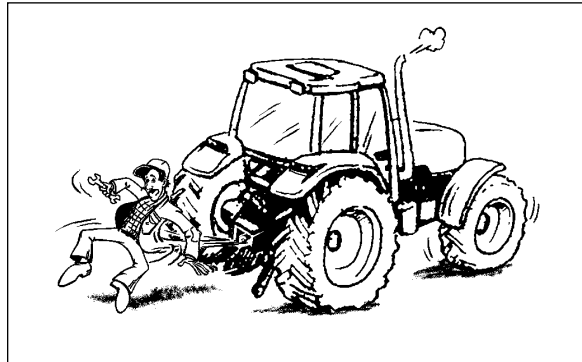


- When driving the tractor without attaching implement, comply with the followings.
 1. Fix upper link ⑤ into the fixing hook.
 2. Connect stabilizer ② to the lower link ③ to avoid lateral movement of the lower link.
- If 3-point linkage is not necessary, raise 3-point linkage to maximum height and fix it by turning the down speed control knob or remove it as follow.
 1. Remove upper link pin ⑧, and detach the upper link ⑤.
 2. Detach fixing parts between lift rod ①,④ and lower link ③ while holding lower link tightly.
And, put down the lower link.
 3. Remove the lift rod pin ⑥ and detach lift rod (LH) and lift rod (RH).
 4. Detach the lower link ③ and stabilizer ② after removing the lower link pin ⑦.

(2) Power take-off (PTO) shaft

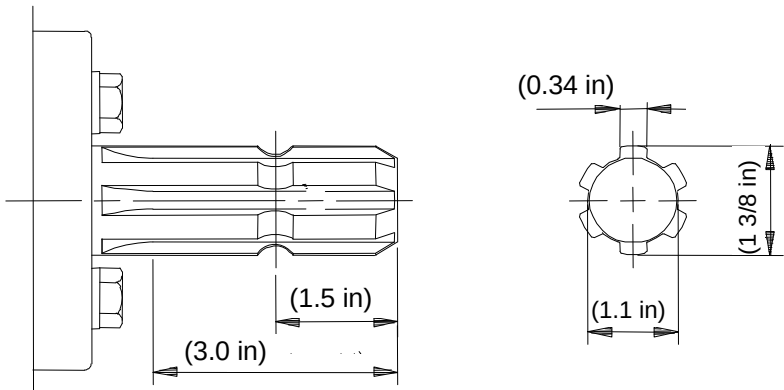
① Safety precautions

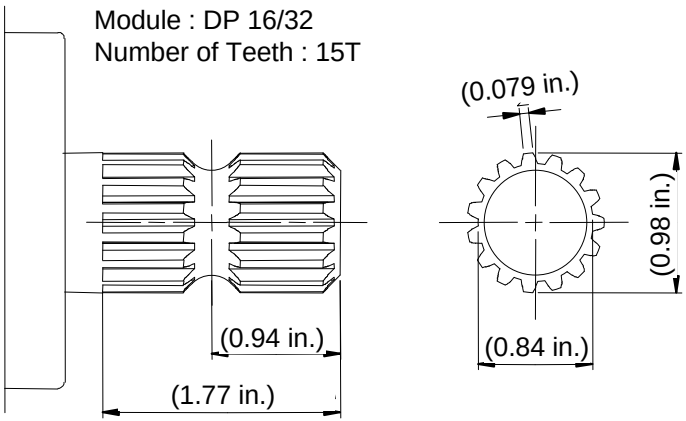
- When PTO shaft is rotating, NEVER APPROACH the shaft.
- Check if PTO shield is attached correctly. If the shield is removed or damaged, replace it with a new one.
- **Suitable Clothes & Protect Entanglement :**
When checking or attaching implement to the PTO shaft, wear tight fitting clothes and safety equipment instead of loose or long clothes. Also, slippers, high heel shoes are not suitable. Wear the suitable clothes.



 Warning	▶ Do not approach the rotating shaft such as PTO shaft or cooling fan, especially, with loose clothing and long clothes. The entanglement in rotating shaft can cause serious injury or death.
	▶ Stop the engine and be sure PTO shaft is stopped before getting near it.

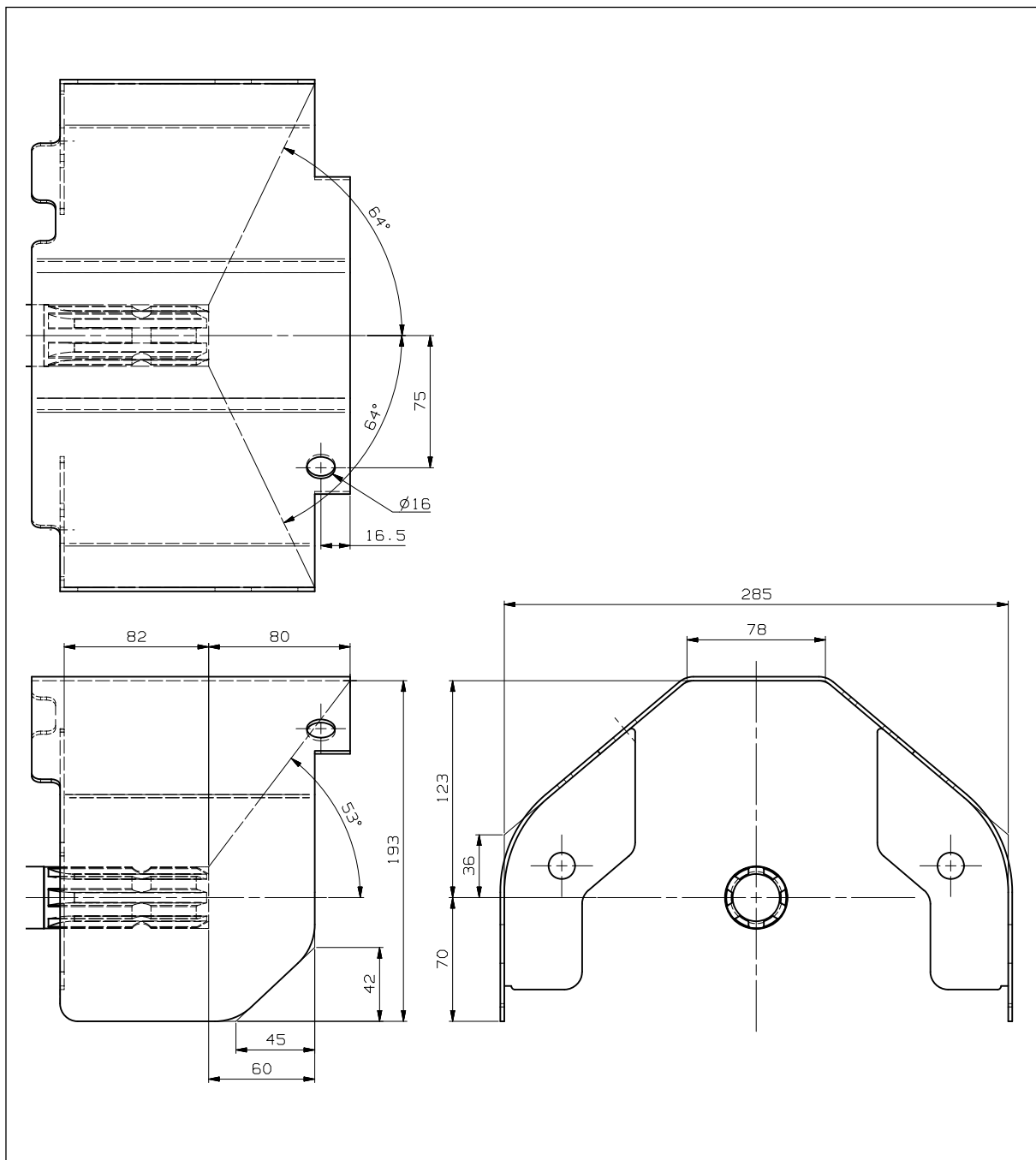
② Specification and Dimension of Rear PTO shaft

REAR PTO	1 Speed gear (6T)
PTO / Engine speed	540 / 2430 rpm
Revolution direction	Clockwise (When looking at PTO shaft end)
Ground clearance	= Tire radius + 121mm (4.8 in.)
Shaft dimension (Unit : inch)	

MID PTO	1 Speed gear (15T)
PTO / Engine speed	2000 / 2479 rpm
Revolution direction	Clockwise (When looking at PTO shaft end)
Ground clearance	= Tire radius + 5.0mm (0.2 in.)
Shaft dimension (Unit : inch)	Module : DP 16/32 Number of Teeth : 15T 

③ Attaching PTO drive shaft

- When attaching implements with power take-off drive shafts, refer to the drawings as below.
- After installing implements, check the inclination of the drive shaft, and interference with PTO safety cover and other structure. The stiff inclination of the drive shaft make a loud noise and may cause a failure of the driveline.



(3) Hitch and Drawbar (optional)

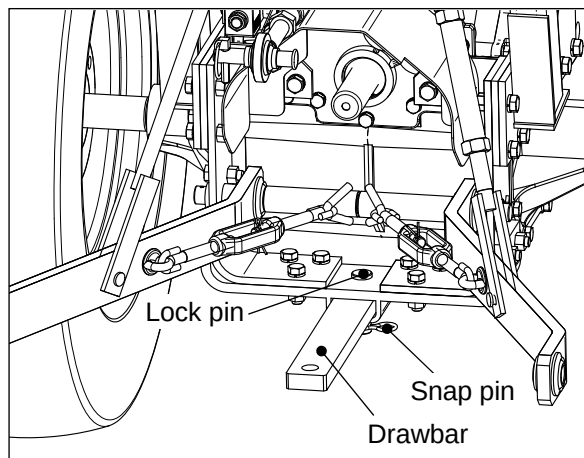
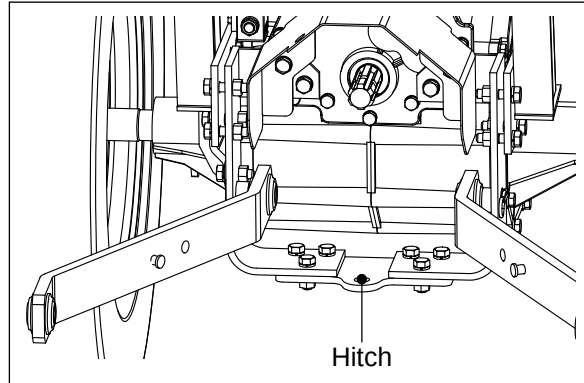
- When attaching towing equipments, use the hitch or drawbar. DO NOT use the 3-point linkage or other parts. If so, the tractor could turnover.
- When attaching towing equipments, do not exceed the maximum permissible vertical and horizontal loads.

① Hitch

- Vertical load : 400kg (882lbs)
- Horizontal load : 1600kg (3527lbs)

② Drawbar (w/clevis)

- It is used to tow the equipments having 2 axles.
- It is available to adjust the length of draw bar (telescopic type) after removing snap pin and lock pin in the right figure. After adjusting the length, assemble the pins correctly.
- Insert the hitch pin and snap pin correctly after attaching/detaching the equipment.
- Vertical load : 250kg (551lbs) – when pulled
400kg (882lbs) – when pushed
- Horizontal load : 1600kg (3527lbs)



	Hitch	Drawbar (w/clevis)
Unbraked towable mass	800kg (1764 lb)	800kg (1764 lb)
Independently braked towable mass	1600kg (3527 lb)	1600kg (3527 lb)
Inertia-braked towable mass	1600kg (3527 lb)	1600kg (3527 lb)
Hydraulic or pneumatic braked towable mass	N/A	N/A

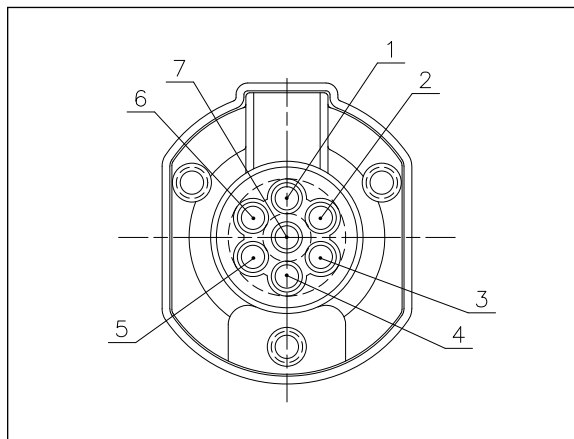
 Caution	▶ Pulling from the tractor rear axle or any point above the axle may cause the tractor to overturn. Use always the drawbar or hitch for pulling work. ▶ Do not tow equipment without brakes, weighing more than twice the tractor weight. ▶ When locking the hitch or drawbar with pin after aligning to the towing equipment, apply the parking brake and stop the engine. ▶ Before transporting equipment on public roads, make sure you comply with your local traffic regulation.
--	--

(4) 7-Pole connector (optional)

- The one of the standard 7-pole trailer connectors is provided and is mounted at the rear of the tractor. The connections of the 7-pole connector (viewed from the rear of the tractor) are as follows;

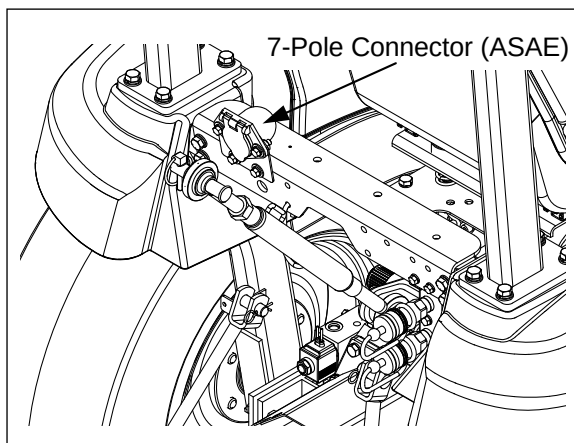
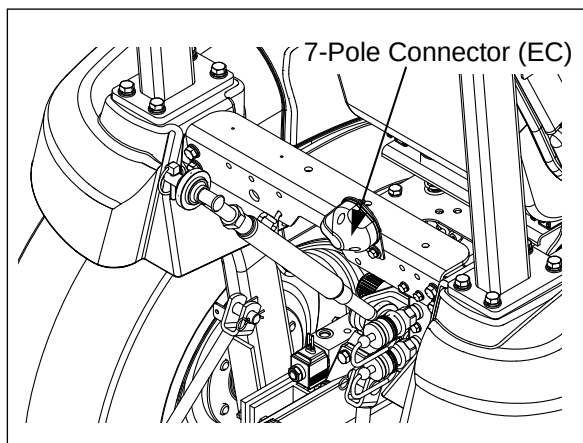
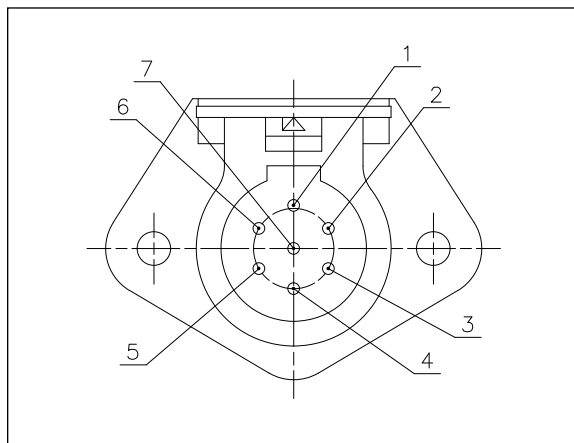
● EC Version

Pin No.	Function
1	Left turn signal light
2	NA
3	Ground (Earth)
4	Right turn signal light
5	Side light
6	Brake light
7	Side light



● ASAE Version

Pin No.	Function
1	Ground (Earth)
2	Working light
3	Left turn signal light
4	Brake light
5	Right turn signal light
6	License number plate light
7	Auxiliary



(5) Technically maximum permissible mass

- When working with front loader or rear heavy loaded attachments installed to the 3-point linkage, install ballast weights on the counter-part axle to maintain the front and rear weight balance of the tractor. If not, front or rear axle can be strained by the overloaded weight.
- When working with the front loader, place the attached rear weight to the highest position and turn the down speed control knob to the "lock" position.
- **DO NOT exceed the total maximum permissible mass and/or permissible maximum mass on each axle** declared by manufacturer as below, **even if the load capacity of the tire is sufficient.**
- **If the load capacity of the tires is lower than maximum permissible mass on each axle, the maximum mass on each axle must be loaded under the load capacity of the tire.**
Check the load capacity of the tires.

	All models	Remarks
Technically total maximum permissible mass	1608kg (3545 lb)	It may depend on the load capacity of the tires. (See next page)
Front axle (*)	620kg (1367 lb)	
Rear axle	1125kg (2480 lb)	

* includes front mounted equipment or loader in the raised position but without load in the bucket.

- **Restrict operation** : In case of driving speed does not exceed 8km/h (5 mph) and standard front/rear wheel track (See page 7-1), Intermittent maximum permissible load of the front axle can be ;
1200kg (2646 lb) for all models ; Have to check the load capacity of the tires. (See next page).

 Caution	▶ Maximum permissible mass is measured with only the front or rear wheels on the scales inclusive of ballasts and with mounted equipments in the raised position. ▶ Do not exceed the maximum permissible mass above and/or the load capacity of the tires. Overloaded operation may invalidate the warranty. ▶ DO NOT change the setting pressure of the relief valve arbitrarily to increase the lift capacity of the front loader or 3-point linkage. It can cause fatal damage to the hydraulic system and front axle.
--	---

(6) Tires and Load capacity

Axle No. (*)	Tires	Standard tire air pressure (kg/cm2)	Load capacity (x2) (kg)	Maximum mass(es)
1	6.0-12 4PR	1.8 (180 KPa, 26 psi)	650 (1433 lb)	1608 (3545 lb)
2	9.5-16 6PR	2.2 (216 KPa, 32 psi)	1450 (3197 lb)	
Optional Tire				
1	23x8.5-12 4PR	2.5 (245 KPa, 36 psi)	1334 (2941 lb)	1608 (3545 lb)
2	12-16.5 6PR	2.8 (275 KPa, 41 psi)	3828 (8439 lb)	
1	23x8.5-12 4PR	1.6 (157 KPa, 23 psi)	1012 (2231 lb)	1608 (3545 lb)
2	33x12.5-16.5 4PR	2.1 (206 KPa, 31 psi)	2092 (4612 lb)	
1	18x8.50-8 4PR	1.5 (147 KPa, 21 psi)	740 (1631 lb)	1608 (3545 lb)
2	26x12.0-12 4PR	1.4 (137 KPa, 20 psi)	1614 (3558 lb)	
1	6.0-12 4PR	1.8 (180 KPa, 26 psi)	650 (1433 lb)	1608 (3545 lb)
2	300/65 R18	2.5 (245 KPa, 36 psi)	2500 (5512 lb)	

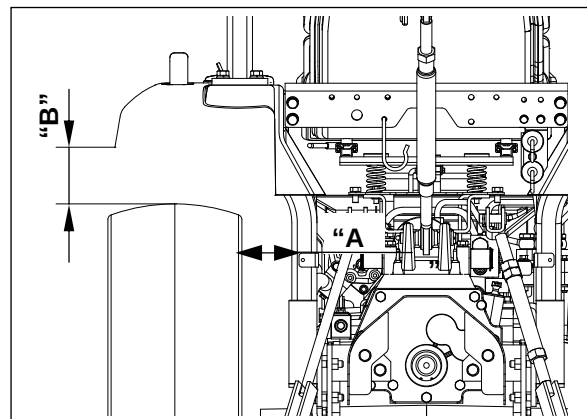
(*) 1 : Front axle, 2 : Rear axle

(7) Adjusting Wheel tracks and tire replacement

- If the front wheel track is adjusted, check the clearance between tires and tractor body case by case. If necessary, the steering angle must be adjusted.
(See page 4-25 in this manual)

- When adjusting rear wheel track, check the radial and lateral clearance between rear tire and tractor chassis as below.

- A : 15mm (0.6 in) (Minimum)
- B : 30mm (1.2 in) (Minimum)

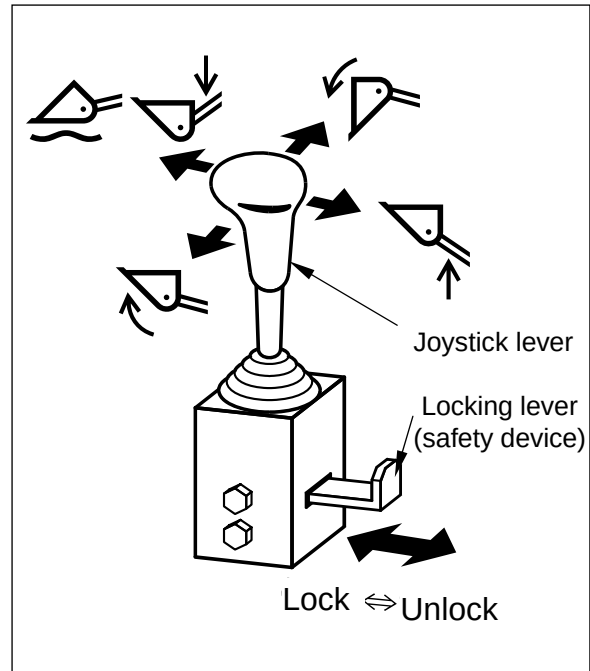


Notice	► When adjusting the wheel track, pay attention to the direction of tire lugs. if it shows "I" shape when looked behind, it is correct. ► Actual settings may vary depending on the brand of the rim and type of tire.
--------	---

(8) Using Front-end loader (optional)

① Safety precautions

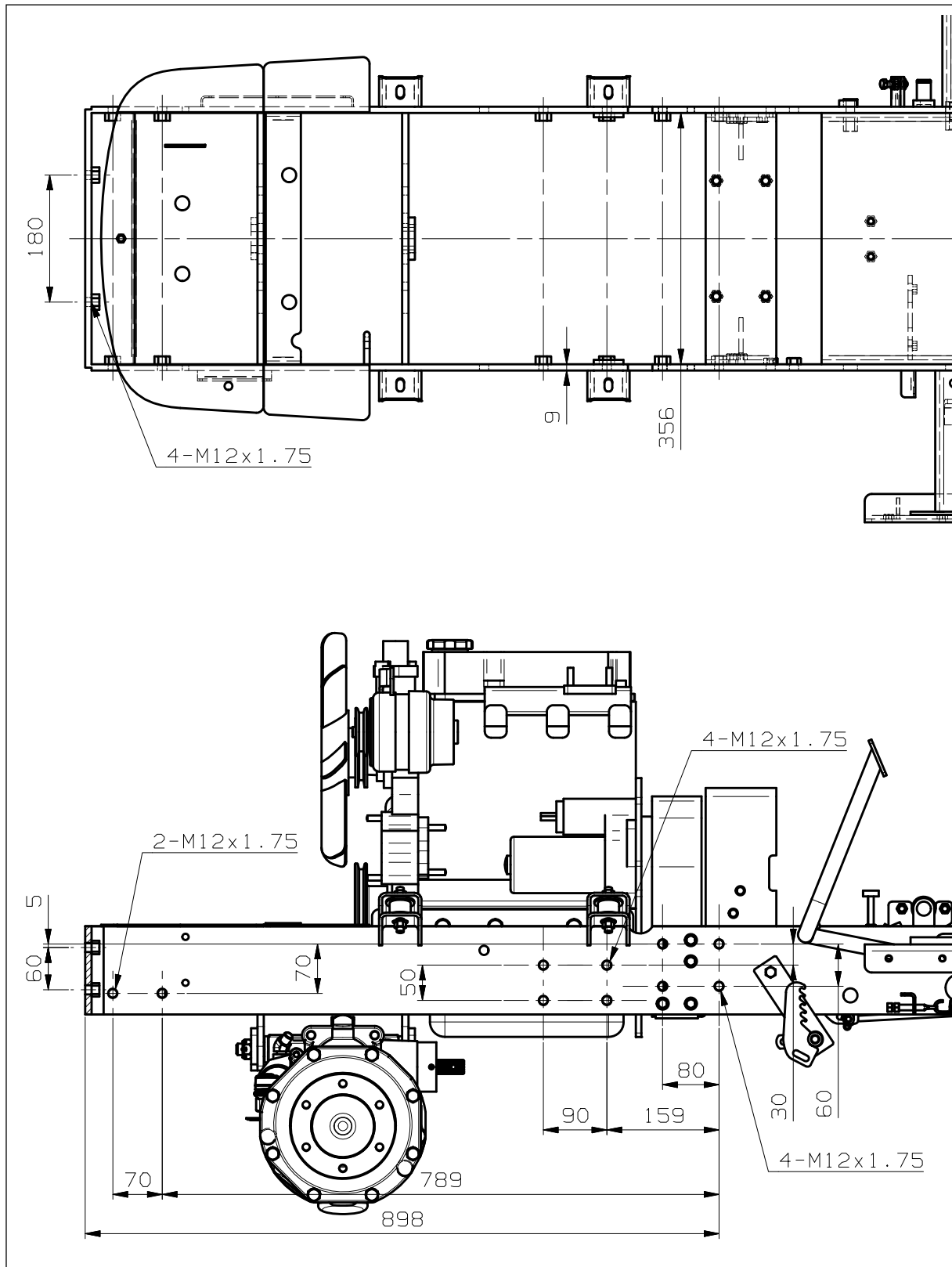
- Multi-functional joystick lever provides you more convenient operation for front-end loader.
- When operating the tractor with front-end loader, The center of gravity of the tractor may be higher, and the stability of the vehicle may be worse than unattached vehicle.
 - DO NOT drive fast on a traffic load. The rolling or tipping of the tractor can be happened easily.
 - When loading/unloading the bucket on a slope, move the tractor straight against the slope.
 - DO NOT try to approach a stiff slope.
 - Attach the ballast weight on the 3-point linkage to prevent the overload of the front axle, and to improve the stability of the vehicle.
- When working with front-end loader, the front visibility of the tractor may be worse than unattached vehicle. Have to observe people and other vehicles around the tractor.
- DO NOT allow to stay people under the front-end loader.
- DO NOT allow people on the bucket.



 Warning	▶ After using the front-end loader, lock the joystick lever to prevent the accident. (if fitted) ▶ When leaving the tractor, lower down the front-end loader on ground.
 Warning	▶ Have to strictly observe the following precautions; - Do not lift the front-end loader to a height from which objects may fall or roll onto the driver. - Use always the correct attachment (grab forks, buckets.. etc) for the specific task to perform and ensure that the load is securely kept in place.

② Attaching points for Front-end loader

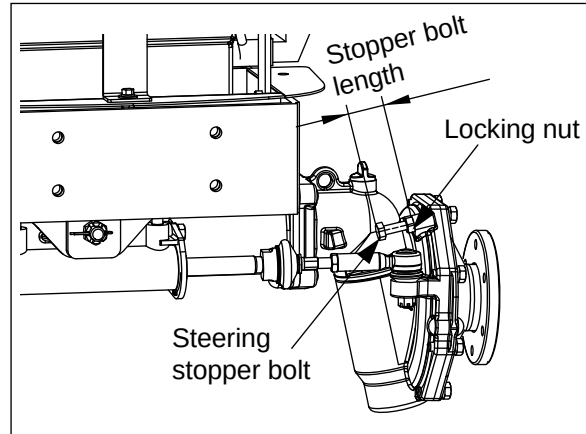
- When attaching the front-end loader for all models, refer to the drawings as below.



(9) Adjusting Steering angle

- If the front wheel track is adjusted or front tires are replaced with new tires having bigger diameter or width, or one of the front equipments is attached, the steering angle must be adjusted as below.

- 1) Loosen the locking nut on both sides.
- 2) Connect the front hook of the tractor to the crane by using specified wire. And, lift up the front axle off the ground sufficiently.
- 3) Lift up one side of the front axle fully and turn the steering wheel to the left and right with checking that the clearances between tire and other parts are over 20mm (0.8 in.) at least.
- 4) At this time, set each steering stopper of the both sides to be contacted with the cast. Check all the possible interferences by combinations of the steering and oscillation of the front axle.
- 5) Tighten the locking nuts of the each side.



Notice	► DO NOT shorten the length of the steering stopper rather than factory condition. If the stopper does not contact at maximum steering condition, it can damage the steering cylinder or tie-rod.
--------	--

(10) Recommended maximum specification of implements

- When attaching implements to the tractor, refer to the followings recommended as maximum specification of each implement. DO NOT attach bigger implements than this specification. For other implements, contact your authorized dealer.

No.	Implements	Specification	XJ2025
1	Front loader	Max lift capacity (Bucket pivot point)	509 kg (1122 lb)
2	Rotavator	Max tilling width	1219 mm (48 in)
3	Backhoe	Max digging depth	1954 mm (77 in)
4	Rotary cutter	Max working width	1372 mm (54 in)
5	Mid mower	Max working width	1524 mm (60 in)
6	Landscape rake	Max working width	1219 mm (48 in)
7	Box blade	Max working width	1219 mm (48 in)
8	Rear blade	Max working width	1372 mm (54 in)

4-5. Driving speed

- The driving speed of tractor or the revolution speed of PTO depends on the work, tire and ground condition. For safety, operate the tractor at suitable speed.
- Table of driving speed (unit : Km/h -> Mile/h)

Mechanical Type

Range gear	LOW			HIGH		
Main gear	1	2	3	1	2	3
Forward	1.16 (0.72)	1.95 (1.21)	4.02 (2.50)	4.80 (2.98)	8.11 (5.04)	16.69 (10.37)
Reverse	2.07 (1.29)			8.61 (5.35)		

Note) Engine speed : 2500 rev/min, Dynamic load radius : 408mm (16.1 in).

HST Type

Range gear	LOW	HIGH
Forward	0 ~ 8.1 Km/h (0 ~ 5.0 mph)	0 ~ 18.6 Km/h (0 ~ 11.5 mph)
Reverse	0 ~ 5.0 Km/h (0 ~ 3.1 mph)	0 ~ 11.6 Km/h (0 ~ 7.2 mph)

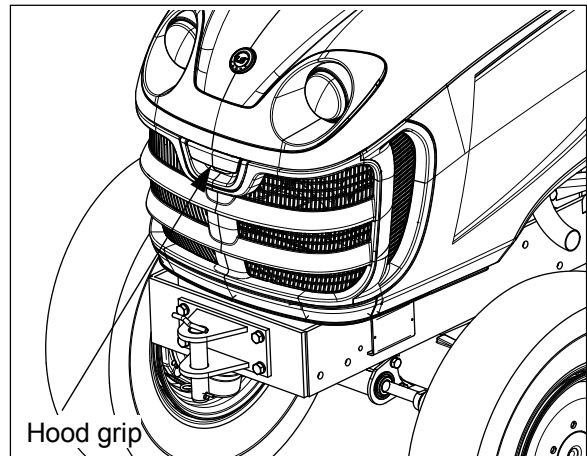
Note) Engine speed : 2500 rev/min, Dynamic load radius : 408mm (16.1 in).

5. Lubrication and Maintenance

5-1. Access for maintenance

① Opening Hood

- For safety, the hood must be closed and correctly latched before operating the tractor.
- The hood is hinged at the rear one bar is attached inside to support the hood for easy access to the engine.
- To open the hood, pull the hood grip and lift the hood up and place the supporting bar to lock position.
- To close the hood, move the supporting bar to unlock position and lay down the hood and push it down to lock position slightly.

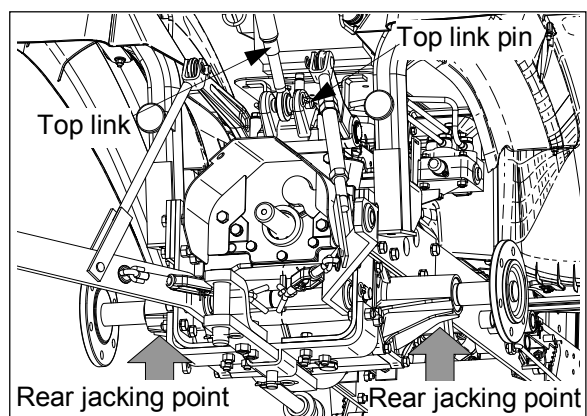
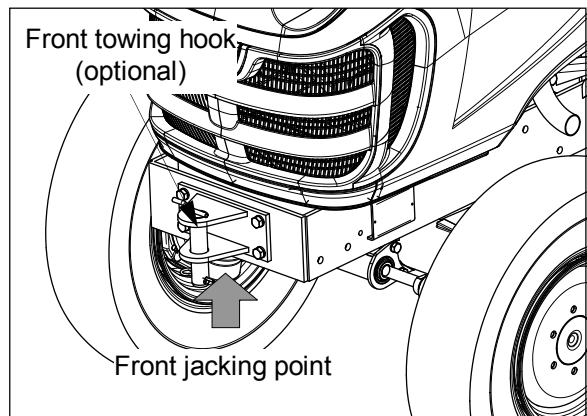


Caution

- ▶ After the engine has stopped completely, you have to open the hood for check.
- ▶ If you open the hood while the engine is running, it can cause serious damage by the intended or unintended access to rotating shaft, pulley, V-belt, cooling fan of the engine or engine application parts. BE CAREFUL.

② Jacking points

- The jacking points for maintenance is depending on serviced parts case by case. Do not hesitate to contact your authorized dealer for asking.
- Do not use the front axle assembly or steering linkage and cylinder for jacking point. These components have some rotating pivots and/or does not have enough structural strength.
- For general maintenance, use flat surface under the engine frame end or bumper(If fitted) for jacking point, and connect additionally hoist to the front towing hook for safety.
- For rear jacking points, flat surface under the rear axle housing is recommended, and additionally use the top-link bracket and its pin for lifting point after removing the top-link.

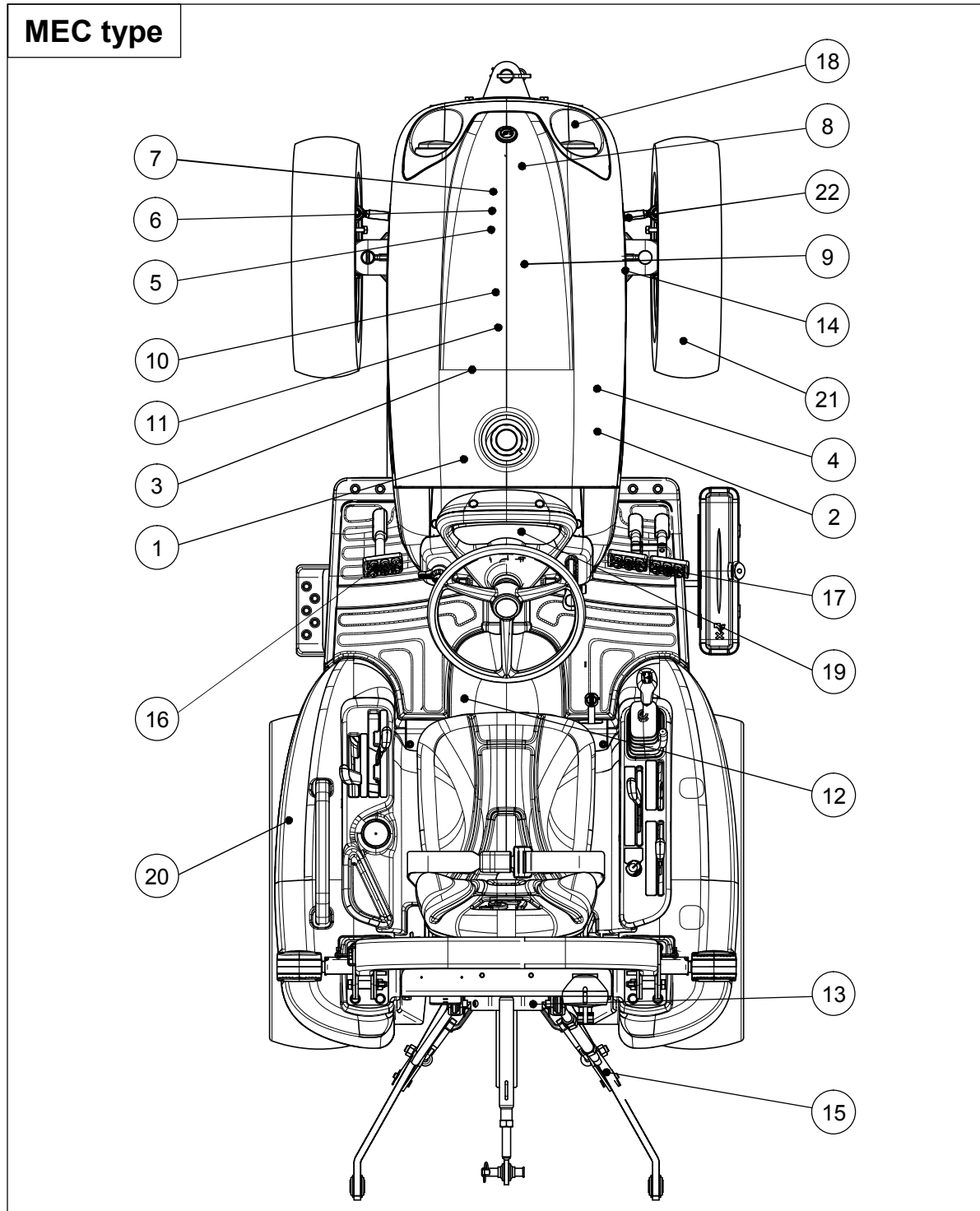


Caution

- ▶ When lifting the rear of the tractor, apply chocks to the slots between front axle and engine frame symmetrically to prevent the rolling of the front axle.

5-2. Maintenance Chart

- Periodic maintenance not only extends the service life of the tractor but also serves to ensure safe operation. **The maintenance chart shows the standard service intervals. If you notice any abnormal symptoms, make sure to carry out the inspection and maintenance work, regardless of recommended service intervals in this maintenance chart.**
- Appropriate service intervals vary depending on the usage and operating conditions. Contact your authorized dealer for the most appropriate service intervals of your local work conditions.



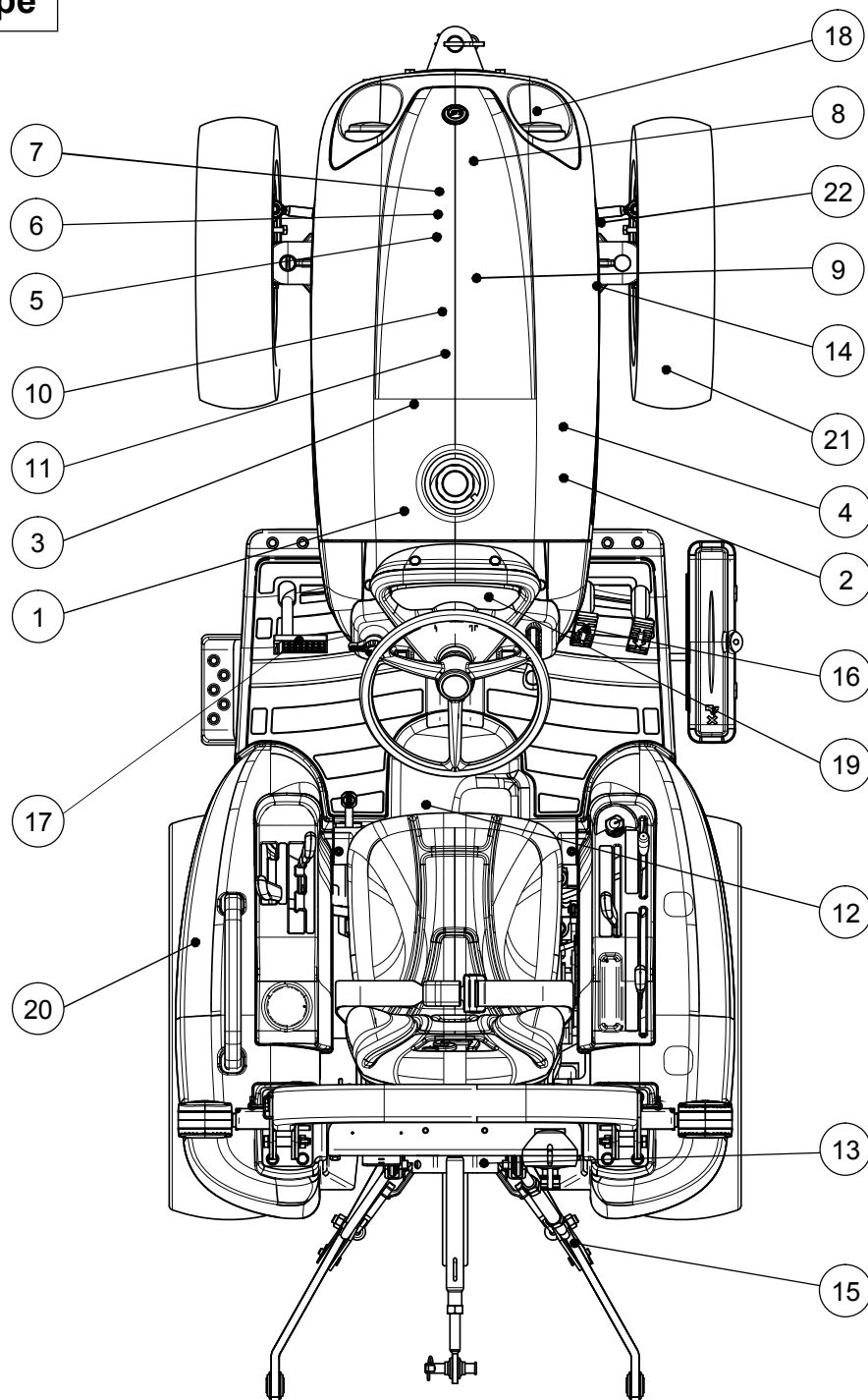
MEC type

No.	Checking Parts	Page No.	Check period (hr)				
			Daily	50	250	500	2-year
1	Fuel tank	5-9	▲				
2	Fuel filter	5-23	▲			●	
3	Engine oil	5-8, 5-18	▲	★	●		
4	Engine oil filter	5-7, 5-18		★	●		
5	Engine coolant	5-11, 5-24	▲				●
6	Radiator screen	5-12, 5-16	▲	■			
7	Air cleaner	5-11, 5-14, 5-20	▲	■	●		
8	Battery	5-17		▲			
9	Fan belt tension	5-20			▲		
10	Valve clearance	5-23				▲	
11	Nozzle injection pressure	5-23				▲	
12	Hydraulic oil filter	5-7, 5-19		★	●		
13	Transmission oil	5-16, 5-22		▲		●	
14	Front axle oil	5-17, 5-22		▲		●	
15	3-Point linkage	5-16		▲			
16	Clutch pedal play	5-13	▲				
17	Brake pedal play	5-14	▲				
18	Turn signal lights, Lights, Horn	5-10	▲				
19	Instrument panel & Indicators	5-9	▲				
20	Bolts and Nuts	5-13	▲				
21	Tire air pressure	5-12	▲				
22	Toe-in	5-21			▲		
23	Hydraulic hoses	5-17		▲			

★ First Replacement ● Replacement ▲ Check, Adjustment and Supply ■ Clean up

- Periodic maintenance not only extends the service life of the tractor but also serves to ensure safe operation. **The maintenance chart shows the standard service intervals. If you notice any abnormal symptoms, make sure to carry out the inspection and maintenance work, regardless of recommended service intervals in this maintenance chart.**
- Appropriate service intervals vary depending on the usage and operating conditions. Contact your authorized dealer for the most appropriate service intervals of your local work conditions.

HST type



HST type

No.	Checking Parts	Page No.	Check period (hr)				
			Daily	50	250	500	2-year
1	Fuel tank	5-9	▲				
2	Fuel filter	5-23	▲			●	
3	Engine oil	5-8, 5-18	▲	★	●		
4	Engine oil filter	5-7, 5-18		★	●		
5	Engine coolant	5-11, 5-24	▲				●
6	Radiator screen	5-12, 5-16	▲	■			
7	Air cleaner	5-11, 5-14, 5-20	▲	■	●		
8	Battery	5-17		▲			
9	Fan belt tension	5-20			▲		
10	Valve clearance	5-23				▲	
11	Nozzle injection pressure	5-23				▲	
12	Hydraulic oil filter	5-7, 5-19		★	●		
	HST filter	5-7, 5-19		★	●		
13	Transmission oil	5-16, 5-22		▲		●	
14	Front axle oil	5-17, 5-22		▲		●	
15	3-Point linkage	5-16		▲			
16	HST pedal neutral	5-15	▲				
17	Brake pedal play	5-14	▲				
18	Turn signal lights, Lights, Horn	5-10	▲				
19	Instrument panel & Indicators	5-9	▲				
20	Bolts and Nuts	5-13	▲				
21	Tire air pressure	5-12	▲				
22	Toe-in	5-21			▲		
23	Hydraulic hoses	5-17		▲			

★ First Replacement ● Replacement ▲ Check, Adjustment and Supply ■ Clean up

5-3. Lubricants and Capacity

Lubricants	Capacity		International standard	Recommended products
Engine coolant (Radiator)	3.8L (1.0U.S.gals)		ASTM D5216	Soft water (50%) + Anti-freeze (50%)
Fuel	25L (6.6U.S.gals)		ASTM D975 No.2	Low sulfuric diesel fuel
Engine oil (crank case)	4.2L (1.1U.S.gals)		API CF-4 or CG-4 Winter : SAE 10W/30 Summer : SAE 20W/40 Spring/ Fall: SAE 15W/40, SAE 20	KIXX DL (Maker : GS Caltex)
Transmission oil (common use for hydraulic lift and steering system)	MEC	24L (6.3U.S.gals)	API GL4 ISO VG 32/46	LSTH400 (Maker : GS Caltex or S-OIL TOTAL co. Ltd.)
	HST	20L (5.3U.S.gals)		
Front axle oil	3.0L (0.8U.S.gals)		API GL4 SAE 80W	EPK 80W90 (Maker : S-OIL TOTAL co. Ltd.)
Grease (Front axle holder, 3-point linkage, etc)	Proper amount		NLGI 2	

RECOMMENDED OIL VISCOSITIES

The correct engine oil viscosity grade is dependent upon ambient temperature. Refer to the chart below when selecting oil for your tractor engine.

In areas where prolonged periods of extreme temperatures are encountered, local lubricant practices are acceptable ; such as the use of SAE 5W 30 in extreme low temperatures or SAE 50 in extreme high temperatures.

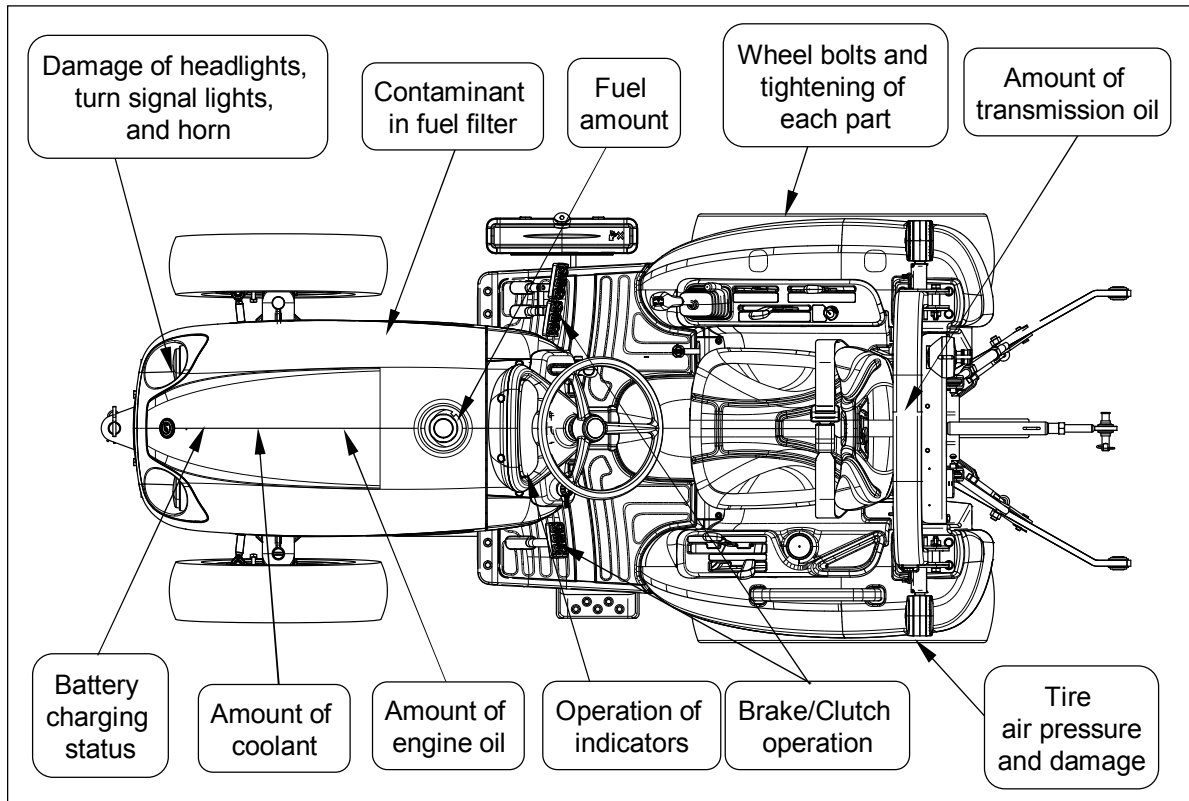
Starting Temperature °C(°F)	-30 (-22)	-25 (-13)	-20 (-4)	-15 (-5)	-10 14)	-5 (23)	0 (32)	-10 (50)	20 (68)	30 (86)	40 (104)
Oil Viscosity	SAE 5W-20 SAE 10W-30 SAE 15W-40										

5-4. First 50 hour check

- After using first 50 hours, contact your authorized dealer for maintenance if possible.
 - Replace engine oil and engine oil filter. (⇒ Refer to Every 250 hour check. *See page 5-18*)
 - Replace hydraulic oil filter. (⇒ Refer to Every 500 hour check. *See page 5-19*)
 - Check transmission / rear axle / hydraulics oil level
 - Check front axle oil level
 - Check and adjust parking brake
 - Check torque of exhaust manifold bolts
 - Check and adjust V-belts and tension
 - Tighten all cooling system hose connections
 - Check torque of safety cab or frame mounting bolts
 - Check torque of front end weight clamp bolts (if fitted)
 - Check torque of wheel bolts and nuts
 - Check tire pressures and condition
 - Clean radiator, oil cooler and A/C condenser cores (if fitted)
 - Check radiator coolant level and specific gravity
 - Check clutch pedal free play (if fitted)
 - Check brake adjustment and pedal equalization
 - Lubricate all grease fittings
 - Neutral start switches operative

5-5. Checking before Starting (Daily check)

- Before starting engine, check the followings carefully to avoid any failure or damage.



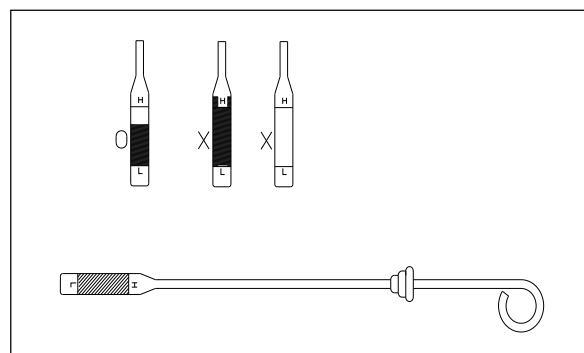
(1) Engine oil

- Oil capacity : 4.2 l (1.1 U.S. gals)**
 - Using Engine oil**
 - Diesel engine oil ; API CF-4 or CG-4.
- Select engine oil according to the temperature as shown in the right table.

Season	Temperature	Lubricant No.
Winter	-20℃ ~ 0℃ (-4°F ~ 32°F)	SAE 10W/30
Spring/ Fall	0℃ ~ 20℃ (32°F ~ 68°F)	SAE 15W/40, SAE20
Summer	≥ 20℃ ≥ 68°F	SAE 20W/40

● Checking oil level

- Check oil level before starting engine or at 5 minutes later after stopping engine.
- Check If the oil is between MAX and MIN mark of the oil gauge. If necessary, add new oil.
- It must only be performed while the engine is stopped.

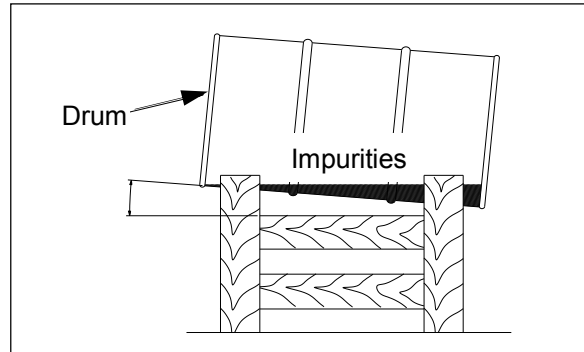


(2) Fuel tank

① Tank Capacity : 25 ℓ (6.6 U.S. gals)

② Using Fuel

- Use low sulfuric diesel.
- If contaminants like water or dusts are mixed in the fuel, it may cause a severe damage to the engine. To fill the tank, the fuel storage facility must be equipped as shown in the figure. If possible, fill the tank at the gas station.



③ Using Diesel for winter

- General diesel fuel tends to generate paraffin dregs in winter time which may cause a bad engine start. Thus, it is recommended to use diesel for winter in winter time.
- If the ambient temperature is below -15°C (5°F), it is advised to mix diesel with kerosene as shown in the right table.

Temp.	Above -15°C (5°F)	Below -15°C (5°F)
Fuel	100% Wintertime-Diesel	Add 20% Kerosene

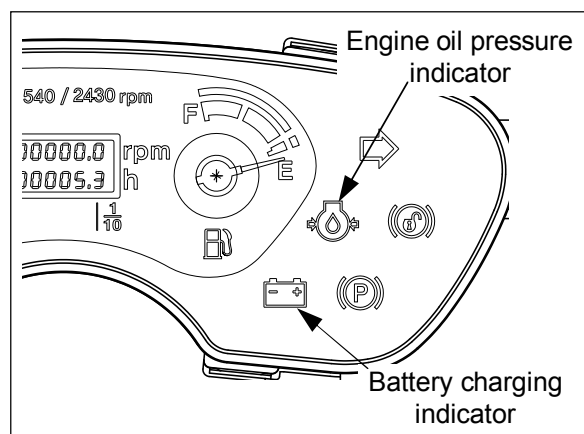
④ Checking Fuel level

- Check the fuel gauge and if it's not sufficient, fill the fuel tank with fuel.

Notice	► If the engine stops after finishing work, fill the tank fully. As the temperature drops down, the humidity in the fuel tank is condensed and may mix with the fuel.
--------	---

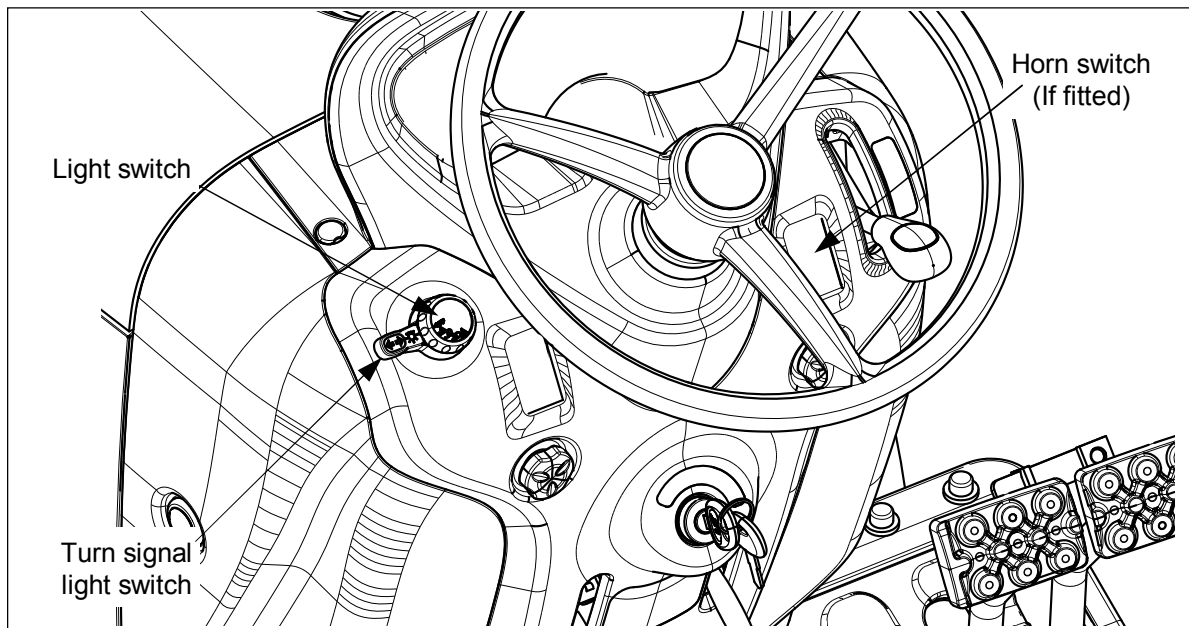
(3) Instrument panel & Indicators

- Turn the key switch to ON position and check if the engine oil pressure indicator and battery charging indicator are ON.
- If the indicators are not OFF after starting engine, Contact your authorized dealer for check.



(4) Turn signal lights, Lights and Horn

- Check the operation of lights, turn signal lights and horn



- If the light is OFF suddenly when operating the switch, check the problems as followings.

1. Check the relating fuse in the fuse box.
2. Check the light bulb. If necessary, replace it by a new one as referring to below.

illuminating Lights	Light bulb specification
Headlights (Low beam / High beam)	12V 55W / 60W
Turn signal lights (front / rear)	12V 21W
Side lights (front / rear)	12V 10W
Stop lights / Taillights (rear)	N/A
Work light(s) (optional)	12V 27W (Roll-bar)
Instrument panel lights and indicators	LED

Notice	▶ Use the bulb of rated capacity. ▶ In case of using the improper bulb, it may cause a failure of the electric system.
--------	--

(5) Engine coolant

- Refer to “Replacement of Engine coolant” (See page 5-24)

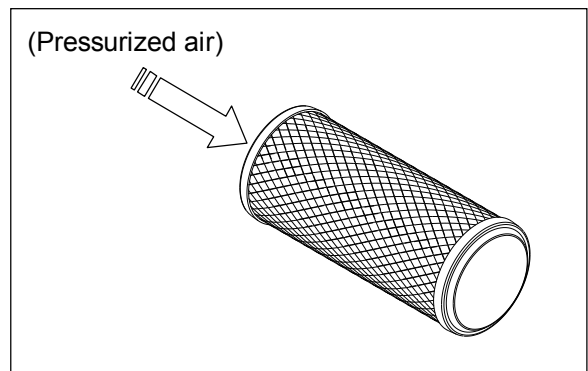
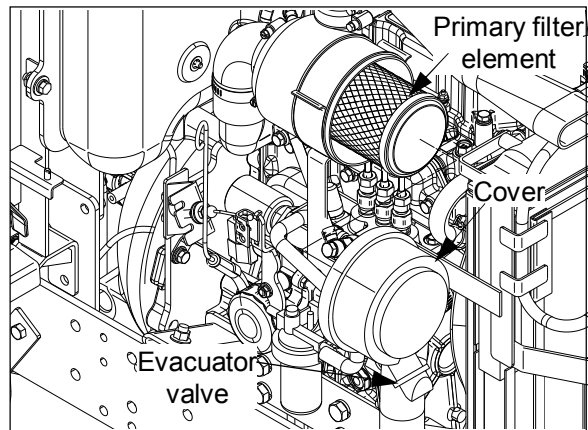
(6) Air cleaner (Dry type)

① Cleaning filter element

- Remove the cover and pull out the primary filter element straight out in the right figure.
- When cleaning the element in the working field, tap the element by hand to remove the dust.

Notice	▶ Do not tap the element on a hard place when cleaning it. ▶ If the element is cracked, change it with a new one.
--------	--

- If the dust is not removed by tapping, use compressed air {less than 500kPa (5bar ; 72psi)} from inside to outside as shown in the right figure “Fig. 2” to remove the dust and foreign materials. And clean inside the filter element with a clean damp cloth.



Notice	▶ Do not assemble a wet filter element. ▶ Do not dry the wet filter element by using the compressed air. ▶ Do not start the engine if air filter element is not assembled.
--------	--

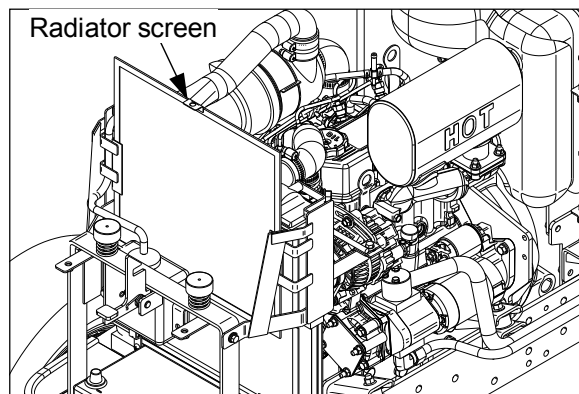
② Assembling filter element

- Clean the inside of the air cleaner housing using a clean damp cloth.
- Check if there is damage inside filter element by using a light. If there is tiny crack or small hole in the filter element or the gasket is damaged, replace it with a new one.
- Insert the filter element by pushing it deeply into the filter housing.
- Remove the dust of the evacuator valve and clean the inside of the cover.
- Assemble the cover with the evacuator valve placed downward.

Notice	▶ DO NOT start the engine or close the hood if the filter element is not assembled.
--------	---

(7) Cleaning of Radiator and Radiator screen

- Remove the dust or dry grass stuck to the radiator or radiator screen daily.
- When cleaning the radiator with water, let water flow from the fan side.

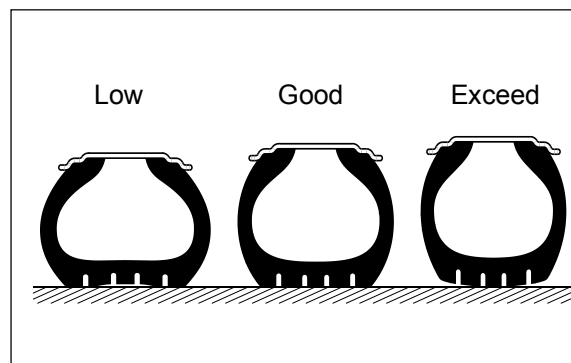


 Caution	▶ If there are lots of foreign materials such as dry grass stuck to the radiator screen, the cooling efficiency will be reduced and the engine can be overheated. ▶ Clean the radiator only while the engine is stopped.
---	---

(8) Tire air pressure and damage

① Check

- Check the air pressure or the damage of the tires daily. Always use the correct pressure for each axle, and If the tire is damaged, change it with a new one.
- Ensure tire pressures are not lower than the correct values, to prevent ;
 - blown tires;
 - bead wear;
 - internal damage;
 - irregular wear and short service life
- Do not over-inflate the tires, as this may lead to damage in the event of impact and, in extreme conditions, the tire rim may be deformed or the tire may burst.



 Caution	▶ It is not allowed to remove/attach or change the tire arbitrarily. Carry out the work in the tire repair center equipped with a expert and special safety tools. ▶ When checking tire pressures, keep the body away from the valve mechanism or cap. ▶ The tire pressures vary depending on the load weighing on the axles.
---	---

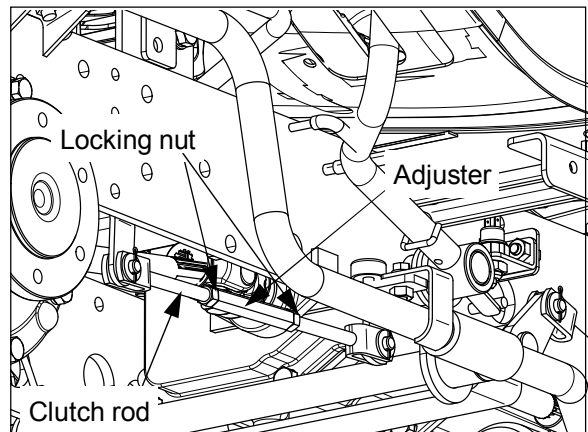
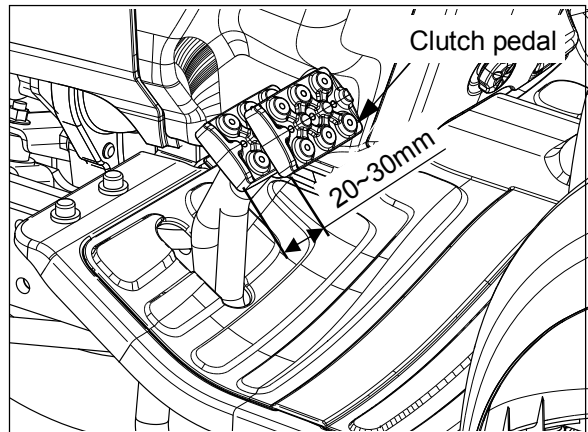
- ② **Standard air pressure** - See section 4-4-(6), "Tires and Load capacity" in this manual.

(9) Tightening state of Bolts and Nuts of each part

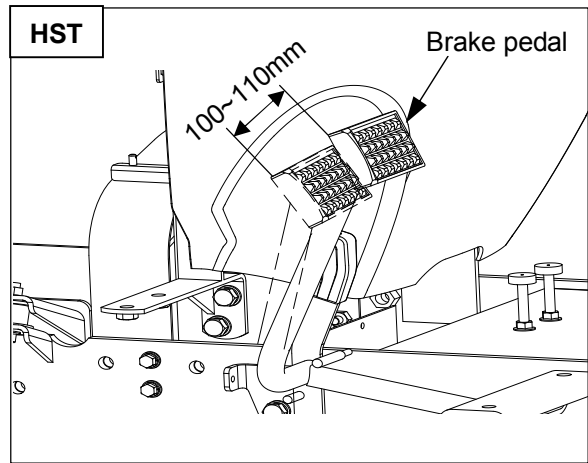
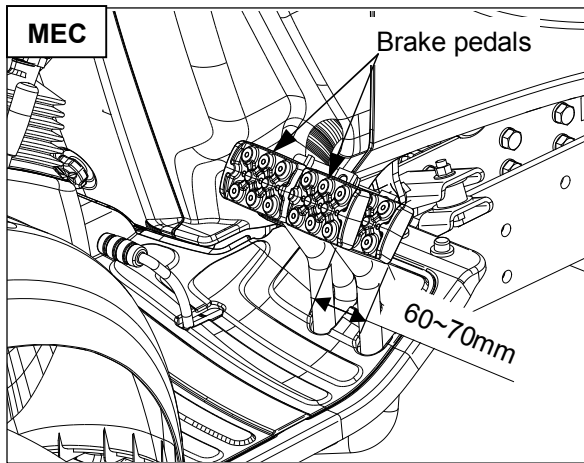
- Check if the bolt or nut of each part is loosened and If loosened, tighten it again.
- Check the bolts and nuts of tires before starting engine. If necessary, tighten them.

(10) Adjustment of Clutch pedal play (Mechanical type)

- **Normal distance : 20~30mm (0.8~1.2 in.)**
if the distance is over **30mm (1.2 in.)**,
adjust it as below.
1. Loosen locking nut and turn adjuster to adjust.
 2. If the adjuster is tightened, the pedal play shall be decreased, and if adjuster is loosened, it shall be increased.
 3. After adjusting the pedal play, tighten the locking nut.
 4. Check if the clutch is disengaged completely.



(11) Adjustment of Brake pedal play



- Check the distance of the brake pedal play.

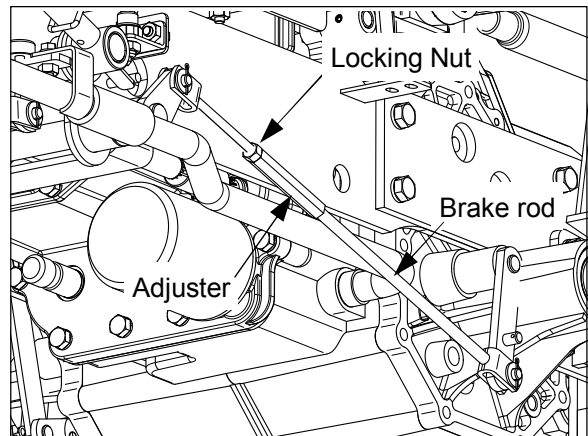
- **Normal distance :**

Mechanical : 60~70mm (2.4~2.8 in)

HST type : 100~110mm (3.9~4.3 in)

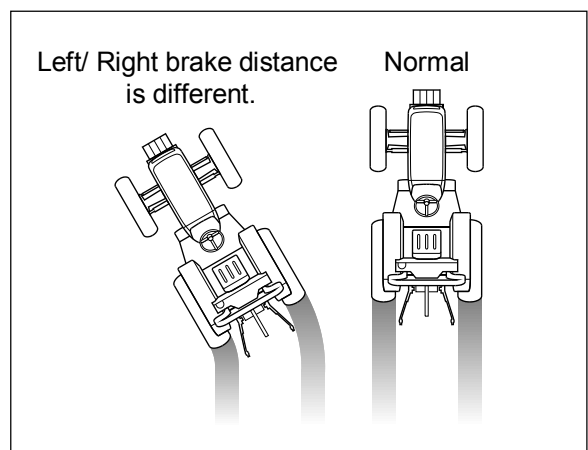
If the distance is more than above value, adjust it as below.

1. Loosen locking nut of the left side first and turn brake rod to adjust.
2. If brake rod is tightened, the pedal play shall be reduced, and if loosened, the pedal play shall be increased.
3. After adjusting the rod, tighten the locking nut.
4. Adjust the brake rod of the right side as the same way.
5. Check if the brake distance is normal as below.



- **Checking brake distance.**

1. For mechanical type, Connect the brake pedals each other with brake-pedal connection pin.
2. Check the skid mark of tire or balance of the tractor while driving at a normal speed.
3. If the brake distance is different as shown in right figure, adjust the brake rods again.
4. Tighten the brake rod of the opposite side against the inclination a little until the brake distance is normal.

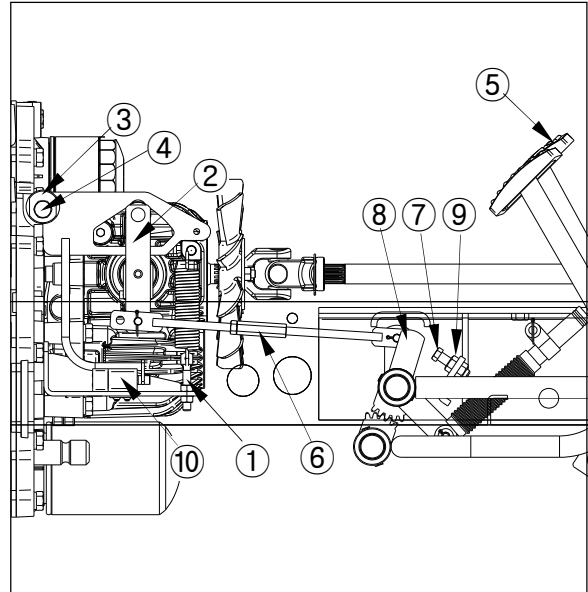


(12) Adjusting HST control linkage (HST type)

- Run engine and place the range gear shift lever in “Low” position.
- Check if the HST tractor stops by taking the foot off from the pedal while driving.
If the tractor does not stop, stop the tractor immediately by using brake pedal. And, adjust the neutral position as below.

● Adjustment of “NEUTRAL” position of the HST control.

1. Stop tractor on a flat ground and stop the engine.
2. Lift the rear wheel of the tractor off the ground sufficiently by using a crane. If there is no crane, use the suitable device can lift the tractor safely. For tractor weight, refer to “6. Dimension and Specification”.
3. Place the 4WD lever to “2WD” and apply wheel chock to the front wheels. It is necessary for the tractor not to move when engine starts.
4. Set the HST pedal⑤ horizontally by adjusting the rod⑥ and check the HST pedal is smoothly returned to NEUTRAL. if not in full reverse operation, shorten the rod⑥ a little. Loosen the locking nut⑨ and adjust the stop bolt⑦ to be touched to the HST pedal stopper⑧ after the HST pedal is fully operated to forward.



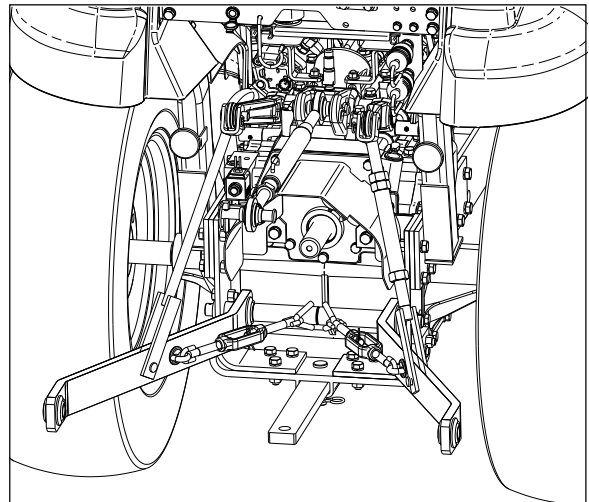
5. After checking that neutral switch⑩ is pressed enough, start engine.
6. Loosen locking bolt④ slightly and find out the “NEUTRAL” position by turning shaft③, and then tighten the locking bolt ④.
7. After restarting engine, check the neutral position again.

 Caution	▶ When adjusting, DO NOT get close to the cooling fan. It may cause the serious injury. ▶ When lifting the rear of the tractor, The tractor may incline to the left or right by oscillating angle of the front axle. Insert the chock between front axle and engine frame tightly.
---	--

5-6. Every 50 hour check

(1) Lubricating grease

- Threads, pin-connection parts and other sliding or moving parts.

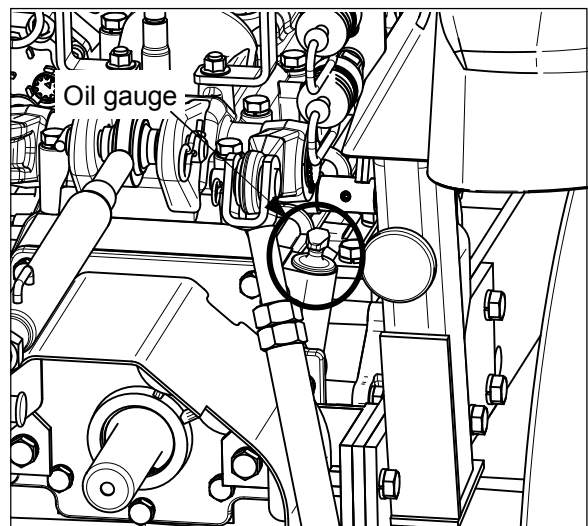


(2) Cleaning of Radiator and Radiator screen

- (See page 5-12)

(3) Checking Transmission oil

- Stop the tractor on level surface and apply the parking brake and lower implements to the ground.
- Clean around oil filling inlet and pull the gauge straight out.
- Check If the oil level is between MAX and MIN of oil gauge. If necessary, add new oil.
- For oil specification, refer to “Lubricants and Capacity” at the end of this manual.
(or See page 5-6)

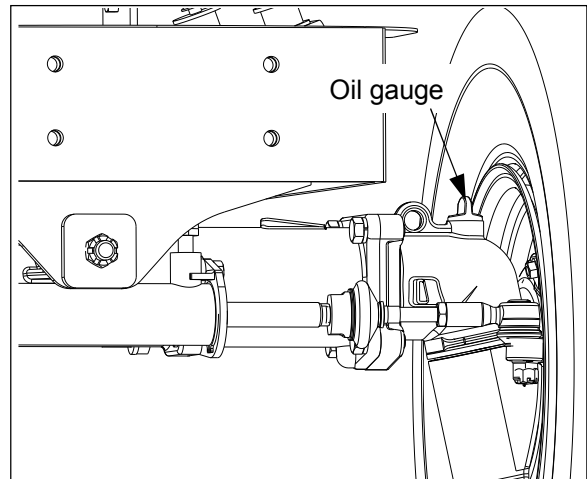


Caution

► The contaminated oil may reduce the durability of transmission and cause the failure of hydraulic system. Clean around oil filling port and then open the cap.

(4) Checking Front axle oil

- Turn the oil gauge counter-clockwise and pull it up.
- Check If the oil level in the gauge scale is in between the maximum and minimum mark.
- If necessary, add new oil into the oil filling port. (after 5~10 minutes later, check the oil level again)
- For oil specification, refer to “Lubricants and Capacity” at end of this chapter.
(See page 5-6)



(5) Battery check

- Refer to “Batter handling and Notices” (See page 5-30)

(6) Air cleaner (Dry type)

- (See page 5-11)

(7) Hydraulic hoses and Leakage

- Stop the engine and place all the transmission gears in neutral and lower down the implement to the ground.
- Periodically check hydraulic system for leaks or damaged parts - kinked, crushed, flattened, hard blistered, heat cracked, charred, twisted, soft or loose covered hoses and fittings.
- Before removing hydraulic components, make sure to check that hydraulic pressure is relieved completely. The leaks of pressurized oil can cause a fatal physical injury. For further information, refer to the section, “3-3. Hydraulic system” in this manual.

5-7. Every 250 hour check

(1) Replacing Engine oil and Filter

① Drain Engine oil

- Run engine for a few minutes to warm oil.
- Park the tractor on a level surface.
- Remove drain plug of oil pan and drain the oil completely.

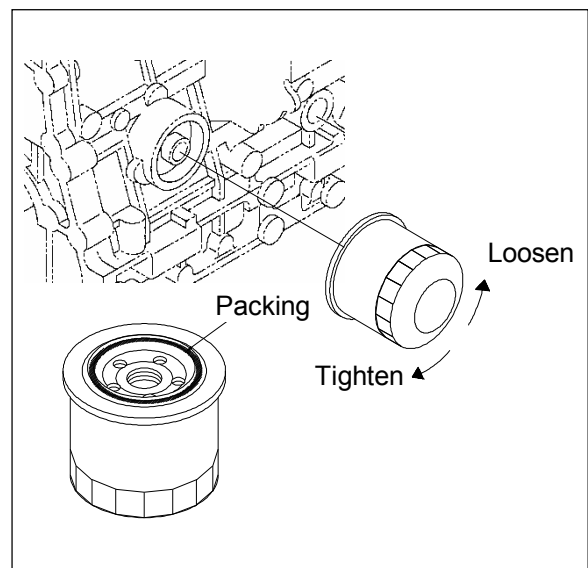
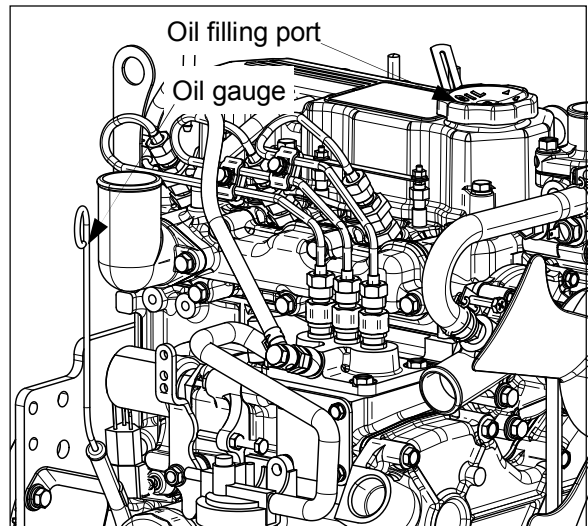
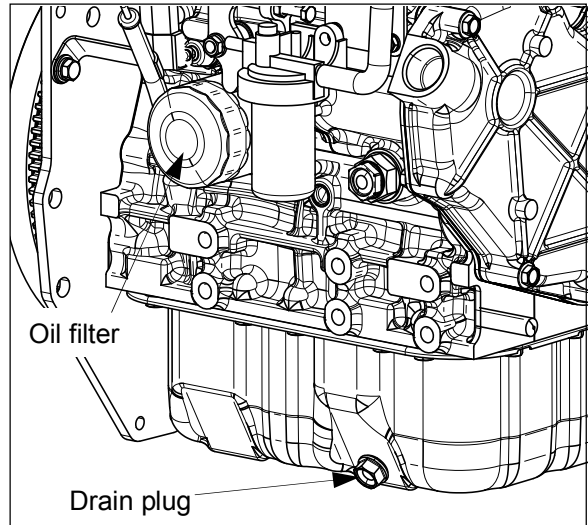
Notice	► When engine oil is warm, the impurities can be drained completely.
---------------	--

② Replace Engine oil filter

- Clean carefully around the filter.
- Coat clean engine oil on the packing of new filter and check the packing is placed well in the groove.
- Turn the oil filter counter-clockwise to remove with filter wrench.
- Turn the new filter clockwise to assemble until the packing makes contact with the mounting surface. Tighten $\frac{3}{4}$ to 1 turn more after packing contact.
- If the metal is attached to the element of oil filter to be disassembled, contact your authorized dealer.

③ Fill Engine oil

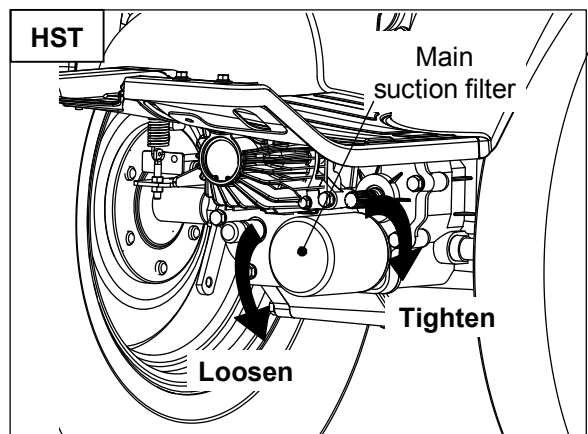
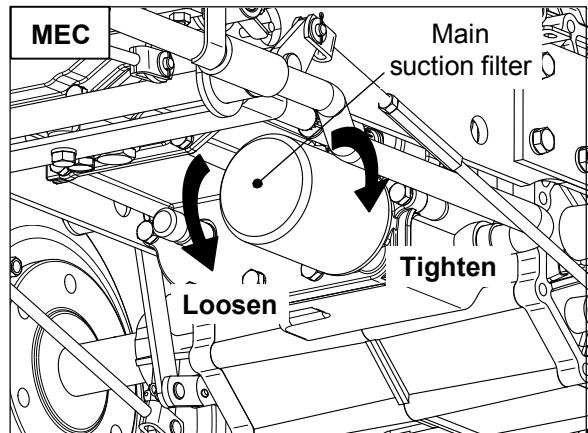
- Tighten the drain plugs. (Tightening torque : 40 ± 5 N.m) (29.5 ± 5 lbs-ft)
- Add engine oil as its capacity, and check the oil level is between MIN and MAX mark. For oil specification, refer to "Lubricants and Capacity" at the end of this manual. (or See page 5-6)
- Check any leakage of the engine while running the engine for several minutes at idle rpm.
- Stop the engine. After several minutes later, check again the oil level is between MIN and MAX mark.
- Install the oil gauge.



(2) Replacing Hydraulic Oil Filter

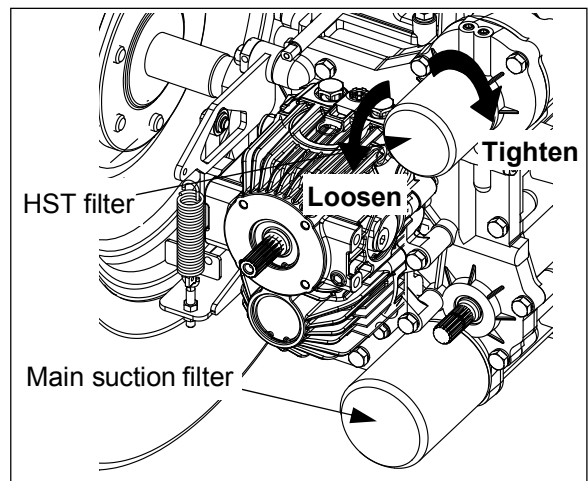
① Main suction filter

- Park tractor on level surface and engage parking brake and lower implements and stop the engine and cool down the tractor sufficiently.
- Loosen the drainage plug and Drain the transmission oil. (See page 5-22)
- Carefully clean around the filter and set a clean container under the filter.
- Coat clean hydraulic oil on the packing of new filter and check the packing is placed well in the groove.
- Turn the oil filter counter-clockwise to remove with filter wrench.
- Turn the new filter clockwise to assemble until the packing makes contact with the mounting surface. Tighten $\frac{3}{4}$ to 1 turn more after packing contact.
- Add transmission oil, and run the engine at idle RPM and check any leakage.
- Check the oil level. If necessary, add new oil.



② HST filter (HST Type only)

- Replace the HST filter according to the same procedure of the hydraulic oil filter.



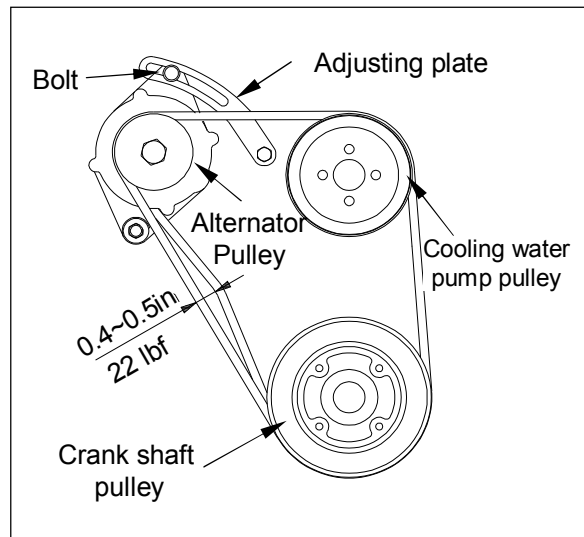
⚠ Warning



- ▶ Make sure to stop the engine before loosening the oil filter.
- ▶ If the filter or oil is very hot, it may cause serious burns. After cooling down the tractor sufficiently, replace the filter.

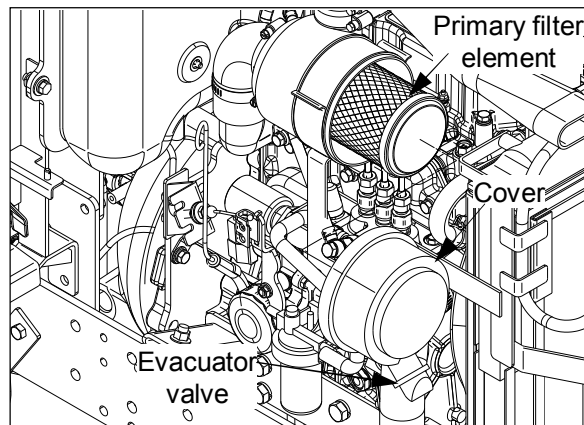
(3) Tension adjustment of Fan belt

- Check the tension of fan belt. If it's not normal, loosen the bolt and adjust the tension.
 - Belt tension : crank shaft pulley ~ water pump pulley
 - **Normal : approx. 10~12mm (0.4~0.5 in.)**
(if pressed by 98 N (22 lbf))
- When adjusting the tension,
 1. loosen two locking bolts of alternator and bolt of adjusting plate slightly
 2. Tighten or loose the tension bolt to apply the standard tension to the belt.
 3. Tighten the locking bolts of alternator and adjusting plate.



(4) Replacing Air cleaner element (Dry type)

- Remove the cover and pull out the primary filter element straight out.
- Clean the inside of the air cleaner housing using a clean damp cloth.
- Check if there is damage inside filter element by using a light. If there is tiny crack or small hole in the filter element or the gasket is damaged, replace it with a new one.
- Insert the filter element by pushing it deeply into the filter housing.
- Remove the dust of the evacuator valve and clean the inside of the cover.
- Assemble the cover with the evacuator valve placed downward.



Notice

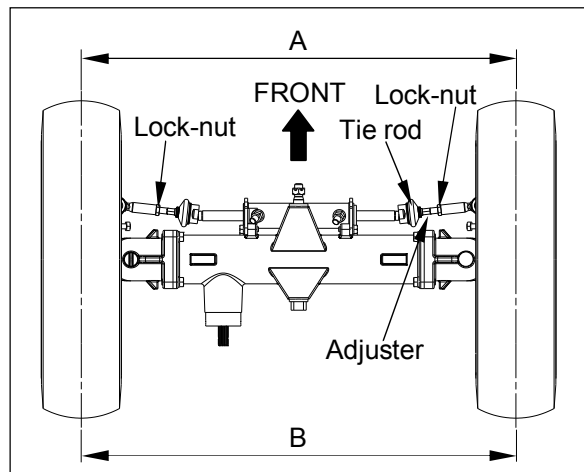
► Do not start the engine or close the hood if the filter element is not assembled..

(5) Toe-in

- Check Toe-in of the front wheel and if needed, adjust it as below.

Normal value : $B - A = 0 \sim 8 \text{ mm}$ ($0 \sim 0.3 \text{ in.}$)

- Loosen lock-nuts of the tie-rod (both side).
- Fix steering cylinder and turn adjuster counter-clockwise, the toe-in (" $B-A$ ") shall be increased.
- Turn adjuster of the other side to the same displacement.
- After adjusting Toe-in, tighten the lock-nuts.
- If possible, Contact your authorized dealer.



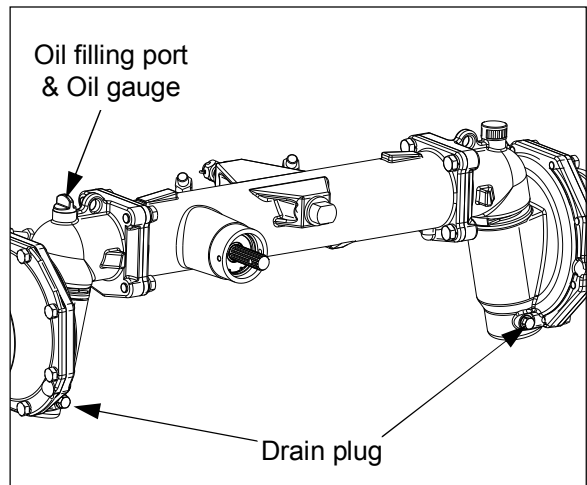
5-8. Every 500 hour check

(1) Changing Front axle oil

- Remove left/right drain plug and drain oil completely.
- Assemble the plug again.
- Add new oil into the oil filling port with checking the oil level.
- After 5~10 minutes later, check the oil level again and tighten the oil gauge.

Oil capacity : 3.0 L (0.8U.S.gals)

- For oil specification, refer to “Lubricants and Capacity” at the end of this manual.
(or See page 5-6)



(2) Changing Transmission oil

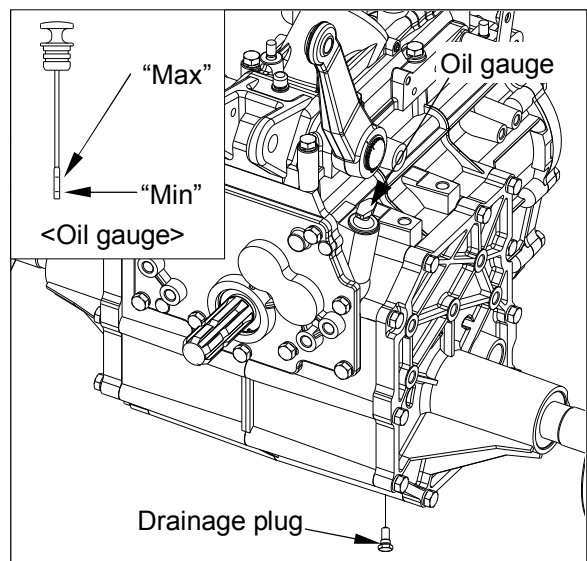
- Park tractor on level surface and apply parking brake.
Run engine for several minutes to warm oil and lower implements and stop the engine.
- Set container under the drain plug and remove drain plug
under the transmission and drain oil completely.
- Clean iron chip stuck to the drain plug and tighten drain plug again.
- Add new oil until the oil level is between “Min” and “Max” of the oil gauge.

Oil capacity :

Mechanical : 24 L (6.3U.S.gals)

HST type : 20 L (5.3U.S.gals)

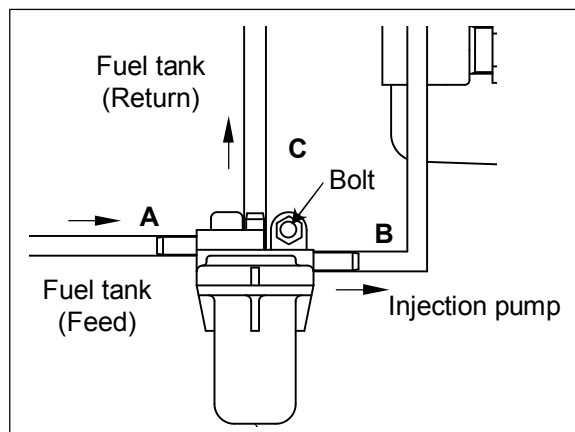
- For oil specification, refer to “Lubricants and Capacity” at the end of this manual.
(or See page 5-6)



► The contaminated oil may reduce the durability of transmission and cause the failure of hydraulic system.
Clean around oil filling port, and then pull the oil gauge.

(3) Replacing Fuel filter cartridge

1. Stop engine and apply parking brake. Set container under the fuel filter.
Prepare the plug to block the fuel hoses.
2. Disconnect hose-A first, and plug the hose.
3. Disconnect hose-B and C with the same method.
4. Remove the bolt from the filter.
5. Replace the fuel filter with a new one.
6. Connect the hose B, C and A step by step and tighten the bolt.
7. Disconnect hose "C" for a seconds to bleed the air, and connect it again.
8. Check any leakage around fuel filter.



Caution

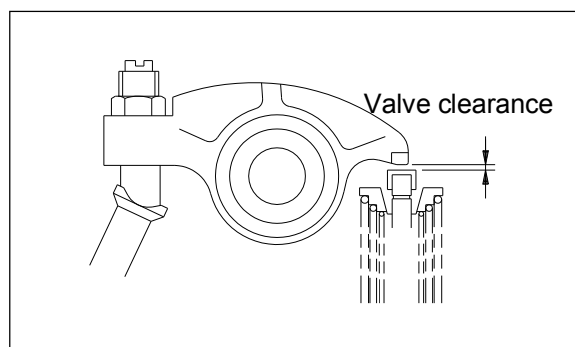
- Do not fill the new filter with fuel. The invisible fine foreign materials enter the injection pump and it may cause damage to the fuel injection system.

(4) Adjusting Engine Valve clearance

- Contact your authorized dealer to check the valve clearance.

Valve clearance : 0.25mm (0.0098 in)

If the gap is big, the noise increase and if the gap is small, the engine power can be low.



(5) Checking Nozzle injection pressure

- Contact your authorized dealer.

Nozzle injection pressure : 13.7 MPa (1987 psi)

5-9. Every 2-year check

(1) Replacement of Engine Coolant

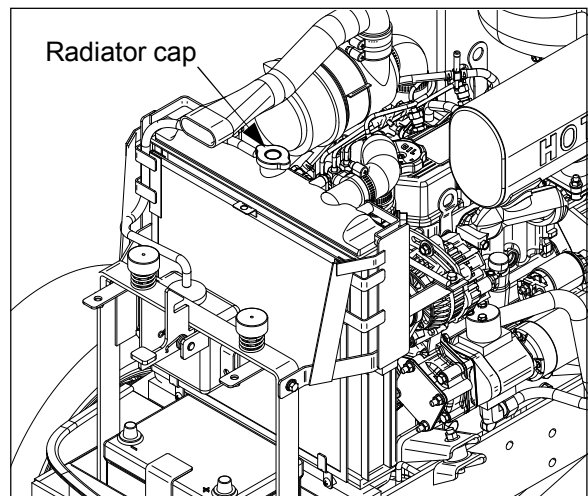
① Capacity : 3.8 ℓ (1.0U.S.gals)

② Check

- Check the coolant of radiator and expansion tank whether it is insufficient or not.
- Do not open the radiator cap except to check or change it.

③ Supplement

- Supply the clean soft water to the coolant. If not, the radiator shall be corroded or rust shall be generated.



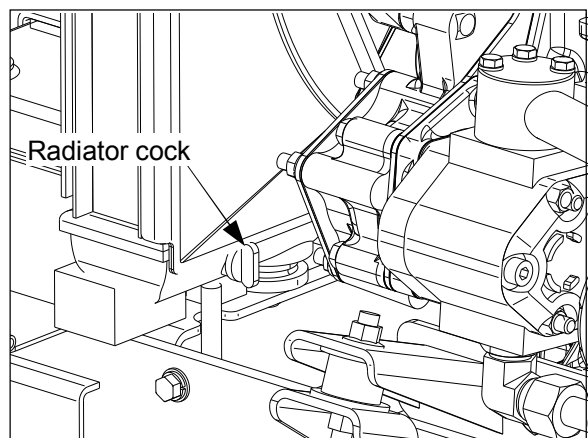
Warning



- ▶ When opening the radiator cap, be careful of the escaping hot water or steam.
- ▶ Cool down the coolant sufficiently before opening.

④ Replacing coolant

- The drain cock must be loosened only when the engine is cooled down.
- Loosen the drain cock under the radiator to drain the coolant in the engine and radiator.
- Before supplying the coolant, wash out the radiator with clean water 2~3 times.
- Apply the overflow tube and supply the coolant up to the inlet of radiator. Fill up the expansion tank with coolant above the MIN mark. Change the coolant with anti-freeze solution in cold weather.
- Anti-freeze solution is filled up from the factory. After first winter, change the coolant to remove the foreign materials.



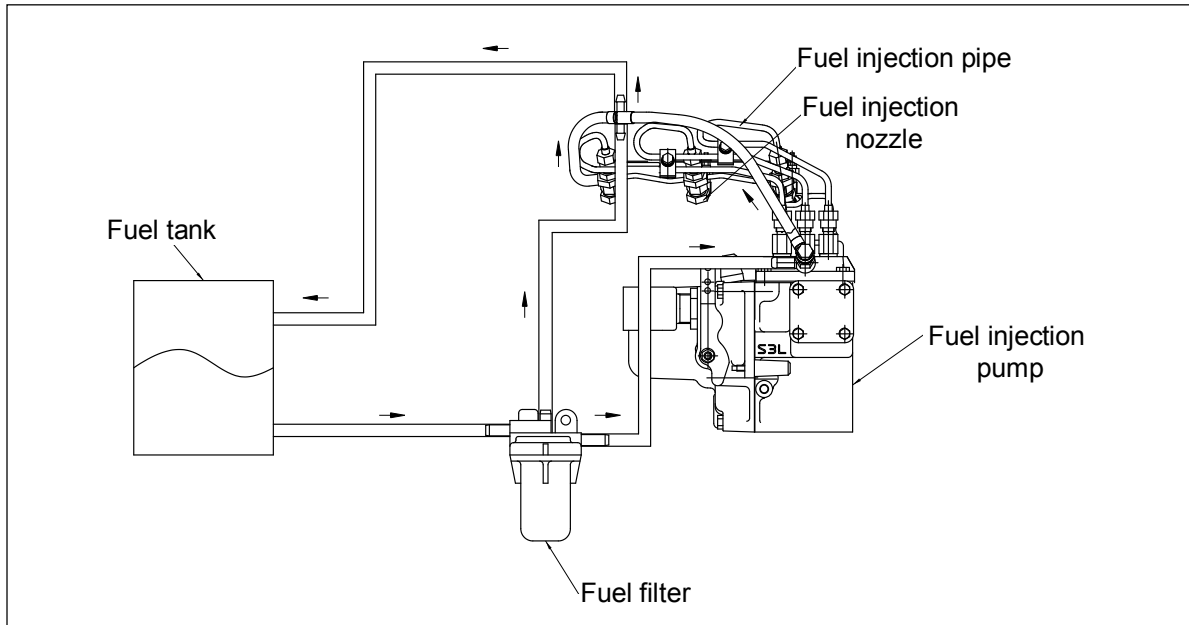
⑤ Anti-freeze solution

- The amount of anti-freeze in the coolant must be determined according to the ambient temperature. If the amount of anti-freeze in the coolant is low, the coolant can be frozen and the engine and radiator may be damaged.
- Use anti-freeze solution always. if not, change the coolant with anti-freeze solution before winter time. (Drain port : Radiator - drain cock, Engine - engine coolant drain plug)
- Run the engine for about 5 minutes to mix the anti-freeze with water well.

5-10. General maintenance (When required)

(1) Air-bleeding from Fuel system

- The air in the fuel system may cause weak injection and the failure of engine start or stop. To prevent such failures, bleed the air from the fuel system.

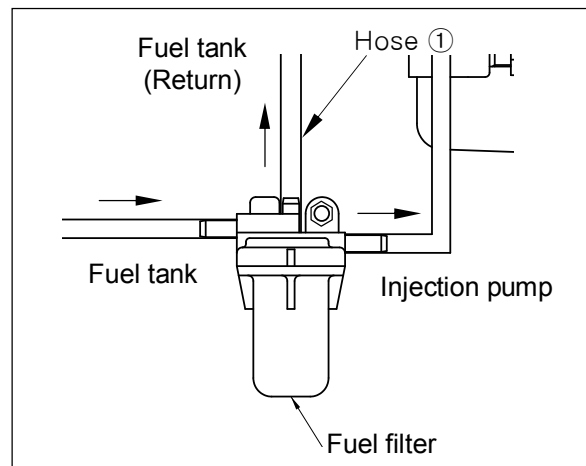


Notice

- When replacing fuel filter only, air-bleeding from fuel injection pipe is not necessary.

① Air-bleeding from Fuel Filter

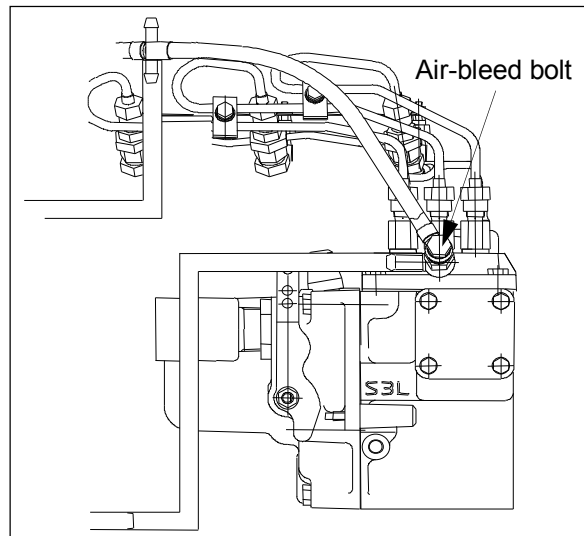
1. Disconnect the fuel hose ① from the fuel filter for a while.
2. If the bubble dose not come out from the filter, the Air-bleeding is completed, connect the hose to the filter again.



② Air-bleeding from Fuel Injection pump

1. Turn key switch to "ON" position.
2. Loosen the Air-bleed bolt.
3. After clean fuel without bubble comes out from the Air-bleed bolt, turn key switch to "OFF" position. And tighten the Air-bleed bolt again.

Tightening torque : 8 N.m (5.9 lb-ft)



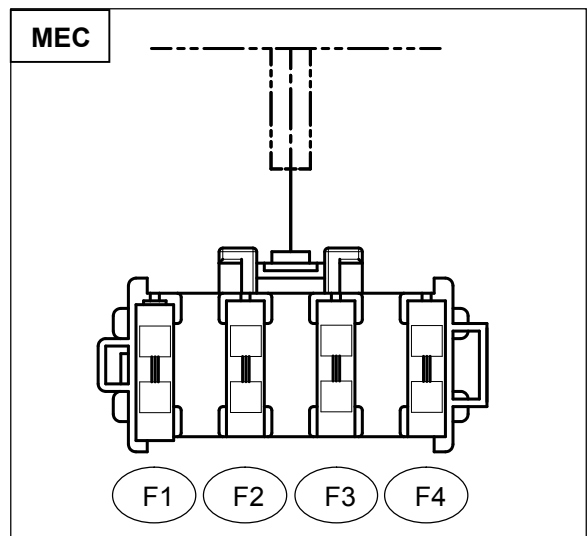
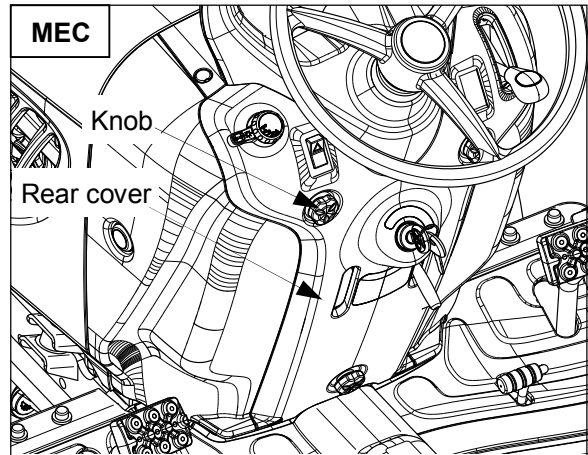
Notice

- Cover the bleeding fuel with a rag so that it does not flow to other components.

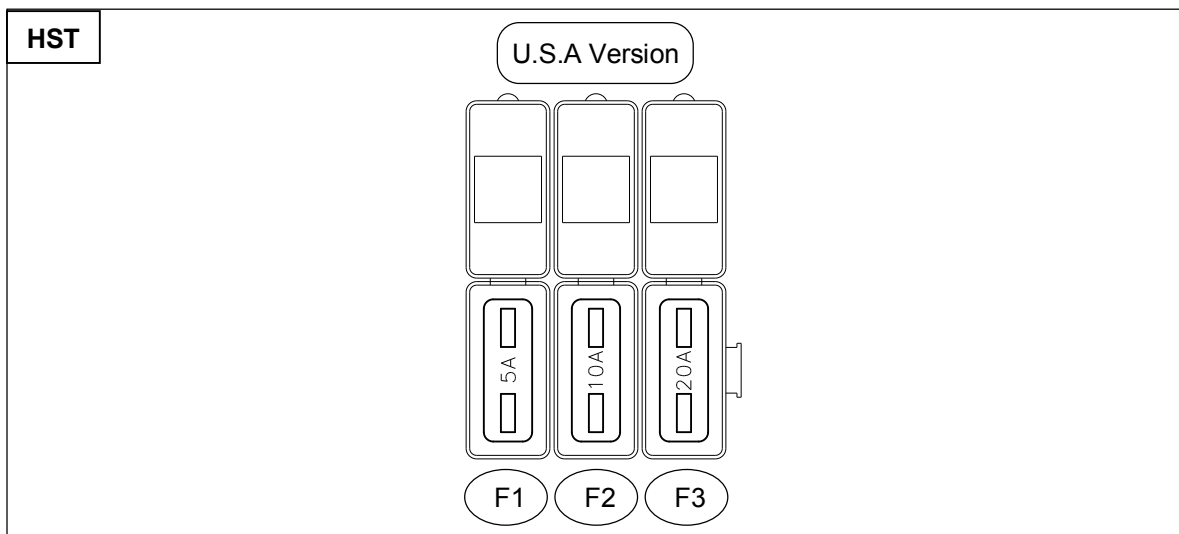
(2) Fuse & Main fuse

① Fuse check and replacement

- How to replace the fuse
 1. loosen the knobs in the right figure and remove the rear cover for maintenance.
 2. The fuse box is installed on the main wiring harness.
 2. Check each fuse and remove the damaged fuse.
 3. Replace the new one same as damaged one.
- Capacity and function of each fuse is described on the fuse box cover.



Fuse Location		Fuse Capacity	Circuit
MEC	F1	20A	SVC power / Head lights
	F2	10A	Controller, Instrument panel, Switch, Relay
	F3	10A	Brake lights, Side lights, Turn signal lights, Work light
	F4	10A	Hazard warning lights

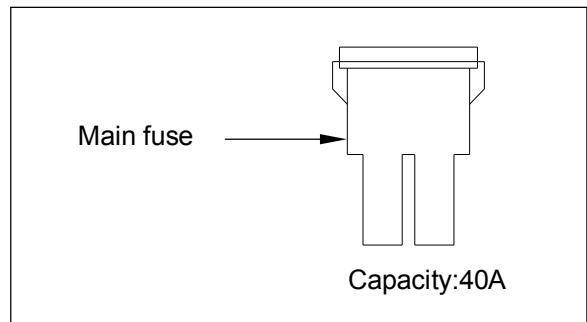


Fuse Location		Fuse Capacity	Circuit
USA Version	F1	5A	Work Light, Turn signal lights
	F2	10A	Instrument panel, PTO, Engine stop, Horn
	F3	20A	Emergency lights, Headlights

Notice	▶ If the same function fuse is damaged repeatedly, contact your authorized dealer for check. Do not use any alternatives such as wire or aluminum foil. ▶ If using an alternative instead of the rated capacity fuse, it may cause fire which results in the damage of tractor or injury.
--------	--

② Main fuse (SLOW BLOW FUSE) check and replacement

- The main fuse is attached to the electric wiring of left side of the engine.
- If the main fuse is damaged, remove it from the wiring and replace with a genuine part.
- As the main fuse is a device to protect the electric system and wiring, check if there is trouble in the electric system. Contact your authorized dealer for check.



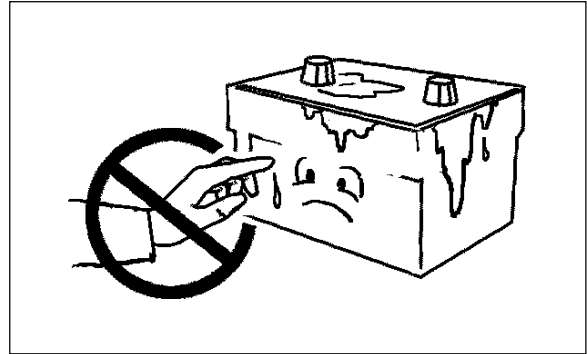
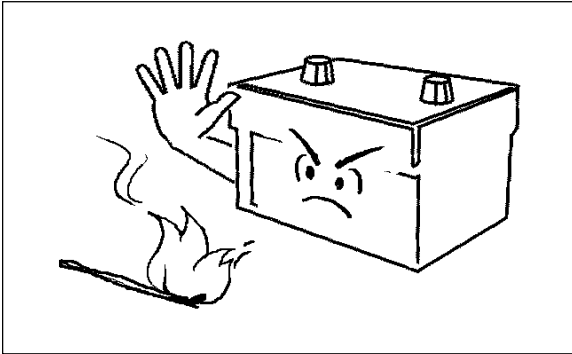
Notice	▶ If the main Fuse is cut off repeatedly, contact your authorized dealer to check the problem. ▶ If using the alternatives instead of the rated capacity fuse, it may cause fire which results in the damage of tractor or injury. ▶ Do not connect the electric wire to terminals of battery directly. It may cause a fire by spark.
--------	---

(3) Battery handling and Notices

※ **Battery fluid (Electrolyte) is a solution of water and sulfuric acid. It makes poisonous gas which is very harmful to eyes, skin and clothing. And also this gas is explosive. Read the following instructions thoroughly before handling the battery.**

① Battery check

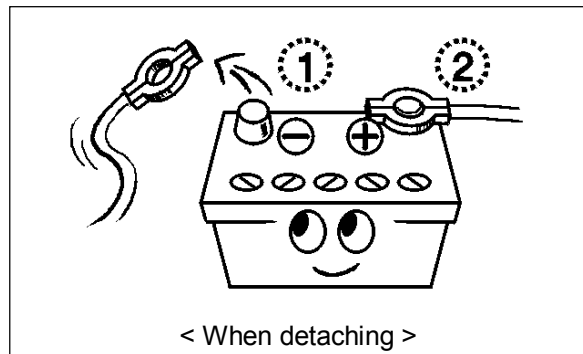
- Indicator (if fitted) on the top of the battery displays the battery state. If the indicator color is;
 - **GREEN** : Normal state.
If the engine does not start despite of green color, contact your authorized dealer.
 - **CLEAN** : Low charging state – charge the battery.
 - **WHITE or RED** : replace the battery with a new one after checking the vehicle.
- If the terminals of battery harness are loosened, tighten it completely.
If the terminals of battery are corroded, clean it with warm water and apply grease.



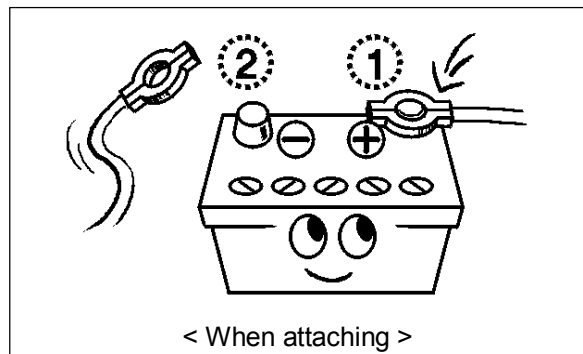
 Caution   	▶ The gas generated from the battery is explosive. comply with following instructions. - Keep cigarettes, sparks and flames away from battery. Use a flashlight to check battery electrolyte level or indicator. - Never check battery charge by placing a metal object across the terminals. Use a voltmeter or hydrometer. - Always remove grounded (-) battery clamp first and assemble it last. If not, It can cause explosion by spark. ▶ Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, clothing and can cause blindness if splashed into eyes. - Never disassemble the battery. - Do not touch the battery or liquid by bare hand without gloves or any protection. - Flush eyes with clean water for about 20 minutes If the electrolyte is splashed into the eyes. Get medical attention immediately. ▶ Charge the battery in an area with good ventilation and DO NOT charge a frozen battery. ▶ Replace it with LS tractor genuine products or the battery with the same capacity.
---	--

② Notices in attaching/detaching the battery

- When detaching the battery, remove the negative(-) terminal from the battery first. If not, when metal object is contacted between positive(+) terminal and the body, it may cause the dangerous spark.



- When attaching the battery, the positive (+) terminal must be attached first and the negative (-) terminal must be connected last.

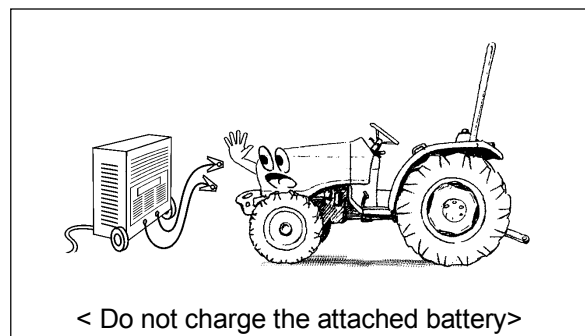
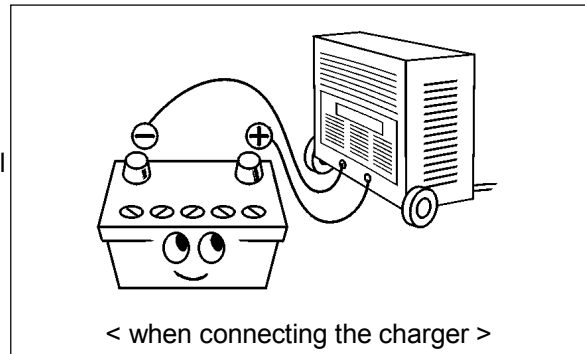


⚠ Caution   	▶ Stop engine and apply parking brake and remove the ignition key before replacing the battery. ▶ Put on eye protection and gloves to protect human body from poisonous sulfuric acid before handling the battery . ▶ Always remove grounded (-) battery clamp first and assemble it last. If not, It can cause an explosion by spark. ▶ Keep all flames and sparks away and DO NOT smoke while you charge the battery. ▶ Replaced old battery must be disposed of in a suitable manner, according to the national legislation or local regulations. Contact your authorized dealer. ▶ Replace it with LS tractor genuine products or the battery with the same capacity.
---	--

③ Notices in charging the battery using separate charger

- As the battery fluid makes poisonous gas which can explode during the charging, comply with the following instructions.

1. Detach battery from the tractor.
2. Wait until the battery is warmed to room temperature.
3. Connect the cable of charger to the (+), (-) terminal of the battery correctly.
 - Connect (+) charger cable to (+) battery terminal.
: Red color
 - Connect (-) charger cable to (-) battery terminal.
: Black color
4. Plug in charger cord.
5. Charge battery with a "Slow Charge" setting.
6. Check the charging current and temperature of electrolyte during the charging.
7. Unplug charge cord and remove charger cables.
8. Attach battery to the tractor.



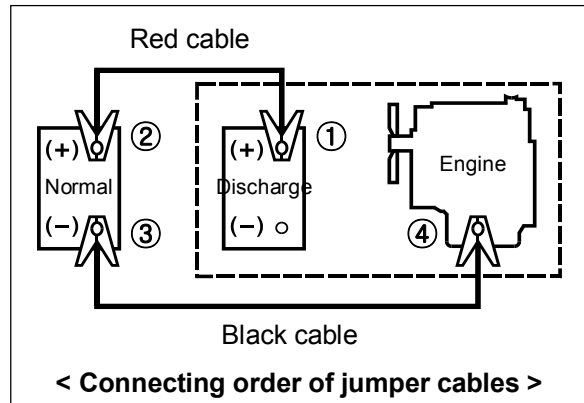
	▶ Put on eye protection and gloves to protect human body from poisonous sulfuric acid before handling the battery .
	▶ Always remove grounded (-) battery clamp first and assemble it last. If not, It can cause explosion by spark.
	▶ Keep all flames and sparks away and DO NOT smoke while you charge battery.
	▶ Detach battery from the tractor before charging. DO NOT charge directly while the battery is attached to the tractor.
	▶ Turn off or unplug the charger cord, before connecting or disconnecting the charger cable to or from the battery ▶ Charge the battery in an area with good ventilation. ▶ Do not charge the frozen battery. ▶ Use the rated 12V-5A charger. ▶ Never check battery charge by placing a metal object across the terminals.

④ How to use jumper cables

※ if the battery which is attached to the tractor is discharged and needs to connect a auxiliary battery, follow the instructions as below.

① Connecting Jumper cables

- Check followings before connecting the cables.
 - is the spring of clamp normal?
 - Is the cable and clamp cut-off?
- 1. Stop engine, apply parking brake and remove the ignition key.
- 2. Connect two (+) terminals of both batteries. with red cable.
(tractor battery-①, auxiliary battery-②)
- 3. Connect one end of black cable to (-) terminal(③) of auxiliary battery and the other end to engine block desired to start (④).
- 4. If engine does not start, check the electrolyte level of each battery.



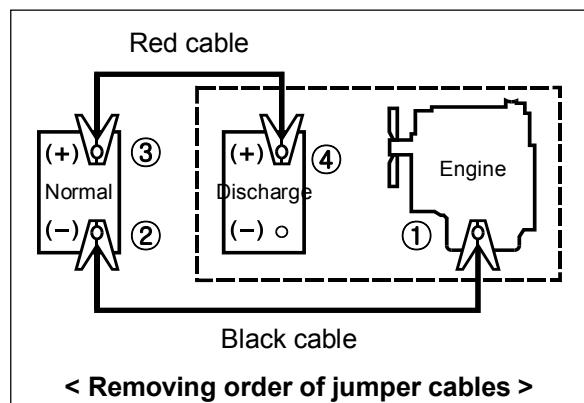
Caution

- ▶ The gas generated from the battery can be exploded by spark.
- ▶ The negative(-) cable of auxiliary battery must be connected to the engine block, not to the tractor battery.
- ▶ Keep all flames and sparks away and DO NOT smoke while you charge battery.



② Removing Jumper cables

- Remove jumper cables as referring to the right figure, "Removing order of jumper cables".



Notice

- ▶ Pay attention not to change the (+) and (-) pole. If not, it may cause a failure of electric circuit or the damage of wire and even the polarity of battery can be changed at over-discharged state.

5-11. Troubleshooting

 Warning	► To avoid injury due to sudden start, apply parking brake and place the transmission gear in “Neutral”.
--	---

System	Faults	Possible causes	Solutions
Engine	The start motor does not turn when turning the key switch.	▲ Start safety switch is not contacted. ▲ PTO switch is not in “OFF” position. ▲ Discharge of battery ▲ Terminal loosened ▲ Key switch failure ▲ Start motor failure	▲ Depress clutch pedal fully ▲ Place PTO switch in “OFF” position ▲ Charge or replace ▲ Tighten the terminal ▲ Repair or replace ▲ Repair or replace
	The start motor turns but the engine does not start.	▲ The battery is weak. ▲ Bad grounding ▲ Improper viscosity of engine oil ▲ Air in fuel system ▲ Fuel filter clogged ▲ Error in engine body ▲ Fuel cock closed	▲ Charge or replace ▲ Tighten the ground ▲ Replace the oil with proper viscosity. ▲ Bleed the air ▲ Clean or replace the filter ▲ Repair ▲ Open the cock
	Engine revolution is irregular.	▲ Air in fuel system ▲ Fuel filter clogged ▲ Injection nozzle clogged ▲ Fuel leakage ▲ Irregular fuel injection	▲ Bleed air ▲ Clean or replace the filter ▲ Repair or replace ▲ Repair ▲ Repair
	Engine turns more than maximum speed.	▲ impurities in governor	▲ Repair
	Engine stops suddenly during operation.	▲ Fuel shortage ▲ Fault of nozzle ▲ moving parts failure due to bad lubrication	▲ Add fuel and bleed air. ▲ Repair or replace ▲ Repair

System	Faults	Possible causes	Solutions
Engine	Engine stops at low speed revolution.	▲ Fault of injection pump ▲ Valve gap is not correct ▲ Poor nozzle pressure	▲ Repair ▲ Adjust the gap ▲ Repair
	Engine overheat	▲ Lack of coolant ▲ Bad fan belt tension or broken ▲ Dirt attached to the radiator	▲ Supplement ▲ Adjust belt tension or replace ▲ Wash
	The color of exhausted smoke is white.	▲ Air cleaner clogged ▲ Engine oil exceeded ▲ Lack of fuel supply	▲ Clean element or replace ▲ Adjust in proper level ▲ Repair
	The color of exhausted smoke is black.	▲ Bad quality of fuel ▲ Over fuel supply ▲ Fault of nozzle	▲ Use good quality fuel ▲ Repair ▲ Repair
	Engine power is low.	▲ Injection nozzle clogged ▲ Carbon piled to valve seat ▲ Bad adjustment of valve gap ▲ Bad injection timing ▲ Lack of fuel supply ▲ Air cleaner clogged	▲ Repair ▲ Repair ▲ Repair ▲ Repair ▲ Check fuel system ▲ Clean or replace
	Engine oil pressure indicator is ON during operation.	▲ Lack of engine oil ▲ Low viscosity of engine oil ▲ Pressure switch error ▲ Fault of oil pump ▲ Engine oil filter clogged	▲ Supplement ▲ Replace the proper oil viscosity ▲ Replace ▲ Repair ▲ Replace the filter
	Battery charging indicator is ON during operation	▲ Bad electrical connection ▲ Fault of alternator ▲ Fault of battery ▲ Bad fan belt tension or broken	▲ Check battery terminals, ground, and repair ▲ Repair or replace ▲ Replace ▲ Adjust belt tension or replace
Clutch	Clutch is slipped.	▲ Wrong adjustment of clutch pedal play ▲ Friction lining worn or broken	▲ Adjust the pedal play correctly ▲ Replace
	Clutch does not cut-off.	▲ Lining damaged ▲ Clutch pedal play exceeded	▲ Repair or replace ▲ Adjust the pedal play

System	Faults	Possible causes	Solutions
Brake	Brake does not work or only one side works.	▲ Wrong brake pedal play. ▲ Lining worn or broken ▲ Left/right pedal play is different	▲ Adjust ▲ Replace ▲ Adjust
	After brake pedal working, it does not return.	▲ Return spring damaged ▲ Lack of grease in shaft parts	▲ Replace the spring ▲ Remove the rust, apply grease
Hydraulic lift system	The linkage does not move up.	▲ Lack of transmission oil ▲ Air in the suction pipe ▲ Hydraulic filter clogged ▲ Hydraulic pump failure ▲ Control valve failure ▲ Cylinder or cylinder related parts broken	▲ Add oil ▲ Tighten the filter or replace seal of connecting part ▲ Clean the filter or replace ▲ Repair or replace ▲ Repair or replace ▲ Repair or replace
	Oil leakage	▲ Connecting part loosened ▲ Oil seal damaged ▲ Pipe cracked	▲ Tighten ▲ Replace ▲ Replace
	If lever is placed on the raising position, relief valve sounds off.	▲ Upper limit of position control lever is changed	▲ Adjust the upper limit
	The linkage does not move down.	▲ Down speed control valve locked ▲ Control valve failure ▲ Cylinder damaged ▲ Lift shaft moving part damaged	▲ Turn the knob counter-clockwise ▲ Repair or replace ▲ Replace ▲ Repair or replace

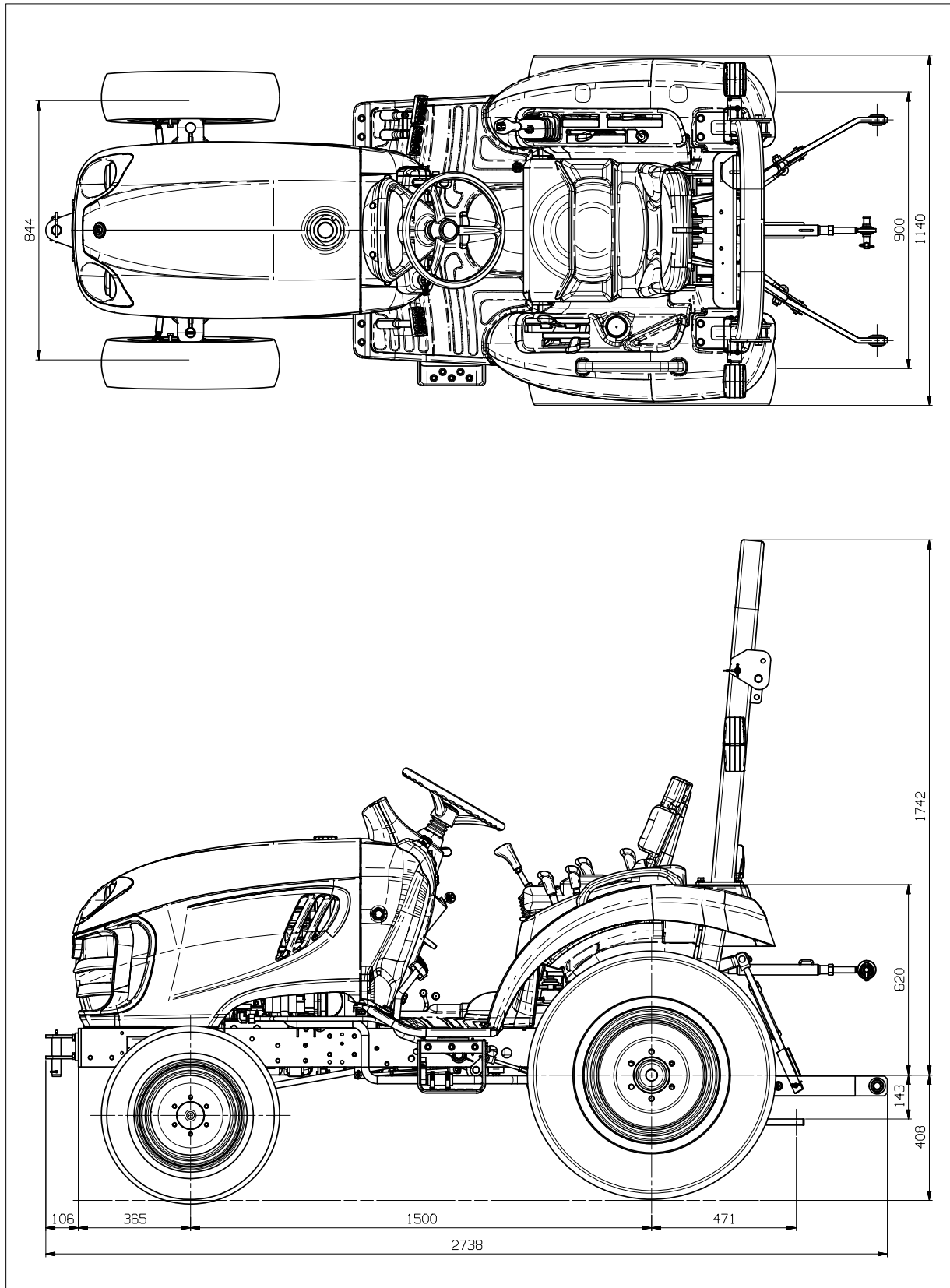
System	Faults	Possible causes	Solutions
Steering System	Hydraulic steering system does not work.	▲ Pump worn or part damaged ▲ Steering unit damaged or worn ▲ Oil leakage by steering cylinder piston seal damaged or worn ▲ Oil leakage by pipe damage	▲ Repair or replace ▲ Repair or replace ▲ Repair ▲ Repair or replace
	Hard to operate the steering wheel.	▲ Steering unit - Steering unit spline and column spline does not aligned - Spool and sleeve damaged by foreign material - Excessive tightening torque of end cap bolt ▲ Pump - Low speed - Wearing, failure ▲ Relief valve - Valve spool clogged - Setting pressure too low	▲ - Check mounted condition of steering unit and column - Replace - Apply regular torque ▲ - Adjust RPM or Repair - Repair or replace ▲ - Repair or replace - Reset or adjust
	Cylinder does not work smoothly as steering wheel movement	▲ Air in steering line if not used for a long time ▲ Air in suction pipe ▲ Piston seal damaged	▲ Bleed air ▲ Repair ▲ Replace
	Steering wheel turns to the opposite direction.	▲ Bad assembly of steering gear ▲ Bad assembly of steering hose	▲ Repair ▲ Repair
	Oil leakage of steering pump, steering unit, cylinder and fittings	▲ Seal damaged	▲ Replace seal
	Abnormal noise	▲ Lack of oil ▲ Exceeding resistance of suction line ▲ Air in system	▲ Aid oil ▲ Replace filter ▲ Bleed air

System	Faults	Possible causes	Solutions
HST	When operating HST pedal, tractor dose not start.	▲ Low pressure relief set is too low ▲ High pressure relief set is too low ▲ HST charger valve fault ▲ Filter clogged ▲ Pump worn or part damaged ▲ HST moving part worn or damaged	▲ Check and repair ▲ Check and repair ▲ Replace ▲ Replace filter ▲ Repair or replace ▲ Repair or replace after check the circuit.
	Tractor is still moving despite pedal bring in neutral position on HST pedal.	▲ Neutral position of HST pedal is changed. ▲ HST pedal linkage damaged. ▲ HST arm bolt loosened.	▲ Adjust neutral position ▲ Replace damaged part ▲ Fasten the bolt with adhesive
	HST power is too low	▲ Oil shortage ▲ Air in HST circuit ▲ Transmission oil temperature is too high. ▲ HST moving part worn ▲ HST filter clogged	▲ Add oil ▲ Check and repair the hydraulic suction line. ▲ Stop engine to cool the oil, and restart. ▲ Repair or replace ▲ Replace the filter
	Abnormal noise	▲ Engine speed is too low. ▲ Oil temperature is too low. ▲ Hydraulic oil filter clogged ▲ Oil shortage	▲ Set engine rpm over 1500 rev/min ▲ Run engine to warm up the oil. ▲ Replace the filter ▲ Add oil

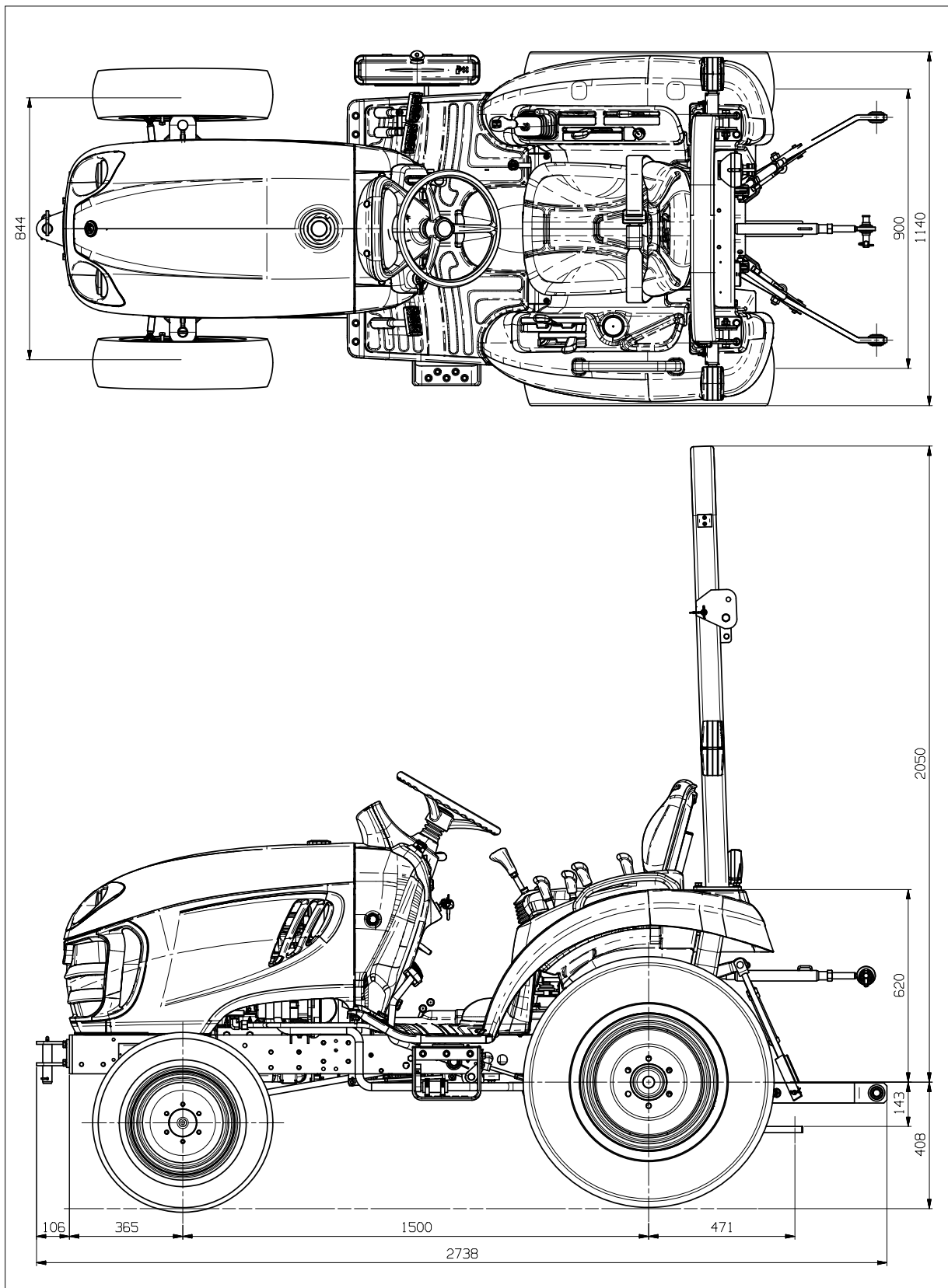
System	Faults	Possible causes	Solutions
Electric System	Battery does not charge	▲ Abnormal wiring ▲ Alternator failure ▲ Lack of fan belt tension or broken ▲ Abnormal battery	▲ Check the tightening state of terminals and ground ▲ Repair or replace ▲ Adjust fan belt tension or replace ▲ Replace
	Headlight is dark.	▲ Battery capacity is low ▲ Bad wiring and contact	▲ Charge or replace ▲ Check and repair
	Headlight is not ON.	▲ Light bulb cut-off ▲ Fuse blown	▲ Replace ▲ Check the cause, and replace it
	Horn does not sound.	▲ Switch failure ▲ Abnormal wiring ▲ Horn failure	▲ Replace ▲ Repair ▲ Replace
	Turn signal light does not work.	▲ Light bulb cut-off ▲ Bad connection ▲ Fuse blown	▲ Replace ▲ Tighten terminals ▲ Check the cause, and replace it
	Cold start aid indicator is not ON.	▲ Relay and timer damaged ▲ Bad connection of preheat plug wiring	▲ Replace ▲ Check and tighten
	Other illuminating light or indicator is not ON.	▲ Fuse blown ▲ Light bulb cut-off	▲ Check the cause, and replace it ▲ Replace

6. Dimension and Specification

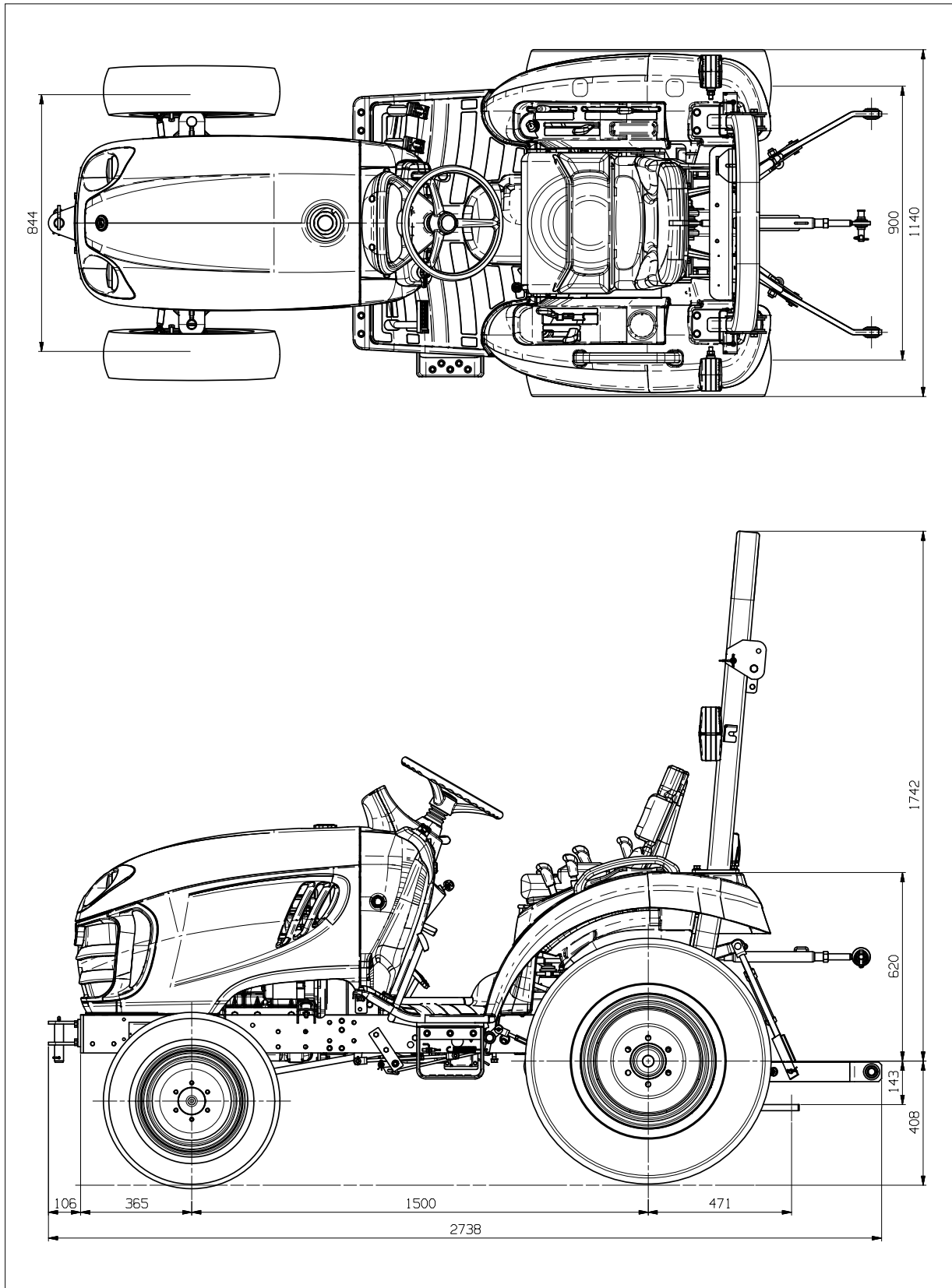
① MEC Type – with Roll-bar (J27ARF) and driver's seat



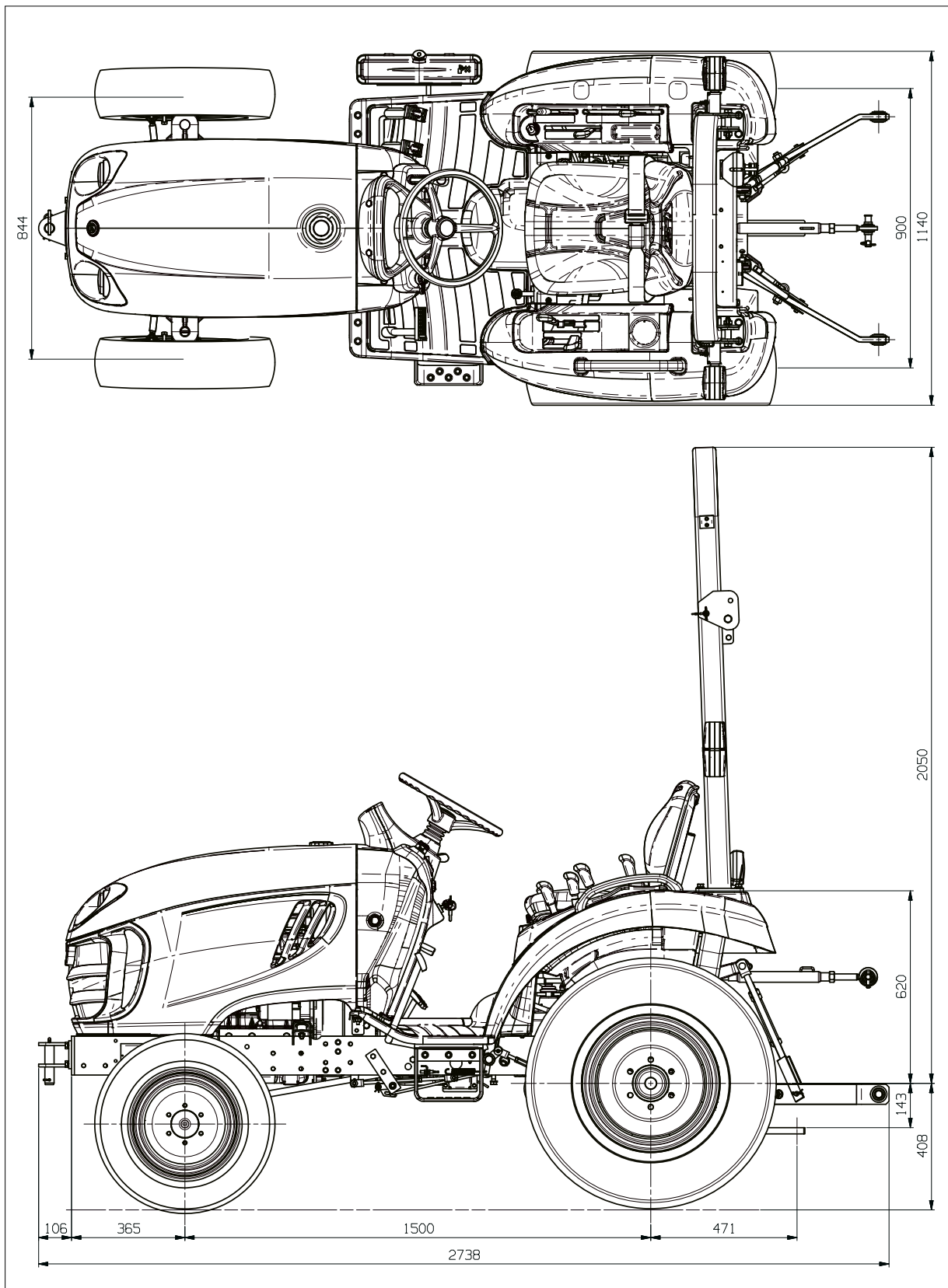
② MEC Type – with Roll-bar (XJ27RF) and driver's seat



③ HST Type – with Roll-bar (J27ARF) and driver's seat



④ HST Type – with Roll-bar (XJ27RF) and driver's seat



		XJ2025	
WEIGHT	Mechanical Type	810kg (1786 lb)	
	HST Type	730kg (1609 lb)	
	Bumper	N/A	
	Front weight	N/A	
ENGINE	Model	S3L2-W461GT	
	Type	Indirect, Swirl Chamber	
	No. of cylinder	3	
	Diameter x stroke	78 x 92mm (3.07x3.62 in.)	
	Displacement	1,318cc (80.4 in ³)	
	Engine speed	970 rev/min ~ 2700 rev/min	
	Maximum torque	76.3N.m / 2000rev/min	
	Engine rated power	18.2kW / 2500 rev/min	
FUEL INJECTION PUMP	Type	IN-LINE pump ; ND-PFR	
	Speed regulation	Centrifugal	
	Fuel filter	Replaceable cartridge type	
	Injection order	1-3-2	
LUBRICATION SYSTEM	Type	Forced lubrication type	
	Pump	Trochoid gear pump	
	Filter	Replaceable cartridge type	
COOLING SYSTEM	Pump	Centrifugal Type	
	Temperature control	Thermostat	
	Air cleaner	Dry	
TRANSMISSION	Type	F6XR2 Mechanical	HST with 2-speed range gear
	Main clutch	Dry single clutch / N/A	N/A
	Forward / Reverse	Built-in main gear shift lever	HST pedal(s)
	Differential lock	Mechanical pedal type	

			XJ2025
PTO	Type		Independent rear PTO / MID PTO
	No. of speed		1- speed gear
	PTO / Engine		540 rev/min / 2430 rev/min (Rear PTO) 2000 rev/min / 2479 rev/min (MID. PTO)
HYDRAULICLIFT	3 Point linkage		CAT1
	Draft load detection		N/A
	Lowering speed control & fixing device		Down speed control valve
	Pump		Gear pump type, Engine drive for MEC / Transmission drive for HST type
	Rated flow		26.0LPM (6.9 GPM) for MEC / 22.5LPM (5.9 GPM) for HST
	System pressure		14.7 MPa (2132 psi)
	Lift capacity	Lower link end	650 kgf (1433 lbf)
		24" behind lift point	480 kgf (1058 lbf)
REMOTE CONTROL	Type		Double acting (Spring return type)
	No. of Q/coupler		2EA (optional)
	F/Loader coupler		N/A
STEERING SYSTEM	Type		Hydrostatic
	Oil		Transmission oil (common use)
	Min. turning radius (with brake)		2.5 m (8.2 ft)
	Max. steering angle		47° / 41°
	No. of steering turns		3 turns (lock to lock)
	Rated flow		4LPM (1.1 GPM) for MEC / 10LPM (2.6 GPM) for HST
	System pressure		9 MPa (1280 psi)

			XJ2025
ALTERNATOR	Rated output		12V-50A
	Voltage control		Built-in alternator (IC-type)
BATTERY	Voltage		12V
	Capacity		60AH
START MOTOR	Output power		12V - 1.6KW
	Operation		Electric solenoid Type
LIGHTS	Headlights (Low / High beam)		12V 55W / 60W
	Turn signal lights (front / rear)		12V 21W
	Side lights (front / rear)		12V 10W
	Stop lights / Taillights (rear)		N/A
	Work light (optional)		12V 27W (Roll-bar)
OTHERS	Instrument lights		LED
	Indoor light (CAB)		N/A
	Instrument indicator		LED
	Cold start aid		Glow Plug
STD. AGR. TIRE	Front		6-12 (4PR)
	Rear		9.5-16 (6PR)
WHEEL TRACK ADJUSTMENT	Front	Tracks	N/A
		Dimension	N/A
	Rear	Tracks	N/A
		Dimension	N/A
** These specifications are only general product information and can be changed to improve the product qualification without any prior notification **			

Lubricants and Capacity

Lubricants	Capacity		International standard	Recommended products
Engine coolant (Radiator)	3.8L (1.0U.S.gals)		ASTM D5216	Soft water (50%) + Anti-freeze (50%)
Fuel	25L (6.6U.S.gals)		ASTM D975 No.2	Low sulfuric diesel fuel
Engine oil (crank case)	4.2L (1.1U.S.gals)		API CF-4 or CG-4 Winter : SAE 10W/30 Summer : SAE 20W/40 Spring/ Fall: SAE 15W/40, SAE 20	KIXX DL (Maker : GS Caltex)
Transmission oil (common use for hydraulic lift and steering system)	MEC	24L (6.3U.S.gals)	API GL4 ISO VG 32/46	LSTH400 (Maker : GS Caltex or S-OIL TOTAL co. Ltd.)
	HST	20L (5.3U.S.gals)		
Front axle oil	3.0L (0.8U.S.gals)		API GL4 SAE 80W	EPK 80W90 (Maker : S-OIL TOTAL co. Ltd.)
Grease (Front axle holder, 3-point linkage, etc)	Proper amount		NLGI 2	

RECOMMENDED OIL VISCOSITIES

The correct engine oil viscosity grade is dependent upon ambient temperature. Refer to the chart below when selecting oil for your tractor engine.

In areas where prolonged periods of extreme temperatures are encountered, local lubricant practices are acceptable ; such as the use of SAE 5W 30 in extreme low temperatures or SAE 50 in extreme high temperatures.

Starting Temperature °C(°F)	-30 (-22)	-25 (-13)	-20 (-4)	-15 (-5)	-10 14	-5 (23)	0 (32)	-10 (50)	20 (68)	30 (86)	40 (104)
Oil Viscosity	SAE 5W-20 SAE 10W-30 SAE 15W-40										