HP1497 -UN-01JAN94



JOHN DEERE 7720 COMBINE WITH 224 RIGID PLATFORM

(SPECIFICATIONS AND DESIGN SUBJECT TO CHANGE WITHOUT NOTICE)

NOTE

IN ADDITION TO TITAN COMBINES, PARTS INFORMATION FOR TITAN II COMBINES IS ALSO LOCATED IN THIS CATALOG. SERIAL NUMBER (610501-) INDICATES TITAN II PARTS.

FOR 200 SERIES PLATFORM PARTS INFORMATION, REFER TO JOHN DEERE 200 SERIES PLATFORM PARTS CATALOG - PC-1558.

FOR 900 SERIES PLATFORM PARTS INFORMATION, REFER TO JOHN DEERE 900 SERIES PLATFORM PARTS CATALOG - PC-2104.

FOR 40 SERIES CORN HEAD PARTS INFORMATION, REFER TO JOHN DEERE 40 SERIES CORN HEAD PARTS CATALOG - PC-1223.

FOR 50 SERIES ROW-CROP HEAD PARTS INFORMATION, REFER TO JOHN DEERE 50 SERIES ROW-CROP HEAD PARTS CATALOG - PC-1549.

FOR 50A SERIES ROW-CROP HEAD PARTS INFORMATION, REFER TO JOHN DEERE 50A SERIES ROW-CROP HEAD PARTS CATALOG - PC-1747.

FOR THREE-ROLLER BELT PICKUP PARTS INFORMATION, REFER TO JOHN DEERE THREE-ROLLER BELT PICKUP PARTS CATALOG - PC-1189 (200 SERIES) OR PC-2210 (900 SERIES).

IMPORTANT

THIS PARTS CATALOG CONTAINS PARTS INFORMATION FOR THE 7720 COMBINE. MACHINE VINTAGE IS DETERMINED BY THE COMBINE SERIAL NUMBER OR THE PRODUCT IDENTIFICATION NUMBER (PIN). IT IS IMPORTANT THAT THE CORRECT NUMBERS BE USED WHEN ORDERING PARTS.

SERIAL NUMBER AND PRODUCT IDENTIFICATION NUMBER (PIN) PLATES

USE ALL NUMBERS, LETTERS AND SPACES SHOWN ON THE SERIAL NUMBER PLATE OR THE PRODUCT IDENTIFICATION NUMBER PLATE IN WARRANTY CORRESPONDENCE.

COMBINES (-556300)

ON THESE COMBINES, THE SERIAL NUMBER PLATE IS LOCATED ON THE REAR LEFT-HAND UPRIGHT.

AN EXAMPLE OF THE SERIAL NUMBER ON THIS PLATE IS:

E7720556300H

E - EQUIPMENT
7720 - COMBINE MODEL
556300 - COMBINE SEPARATOR SERIAL NUMBER
H - MANUFACTURING UNIT (HARVESTER WORKS)

COMBINES (556301-)

ON THESE COMBINES, THE PRODUCT IDENTIFICATION PLATE (PIN) IS LOCATED NEAR THE RIGHT-HAND SIDE OF THE TOOL BOX. AN EXAMPLE OF THE TWO-LINES ON THIS PIN PLATE IS:

H07720X556301
COMBINE

(FIRST LINE)
H0 - MANUFACTURING UNIT (HARVESTER WORKS)
7720 - MODEL IDENTIFIER
X - CONFIGURATION CODE/MODEL IDENTIFIER SUFFIX
556301 - SEQUENTIAL NUMBER USED IN SERIAL NO. COLUMN

(SECOND LINE)
COMBINE - TYPE OF PRODUCT

ENGINE SERIAL NUMBER

THE ENGINE SERIAL NUMBER PLATE IS LOCATED ON THE RIGHT-HAND SIDE OF THE ENGINE BLOCK.

ENGINES (-227599)

AN EXAMPLE OF THE ONE-LINE, SIXTEEN-DIGIT NUMBER ON THIS SERIAL NUMBER PLATE IS:

6466TH01227599RG

6 - NUMBER OF CYLINDERS
466 - CUBIC INCH DISPLACEMENT
T - FUEL TYPE (TURBOCHARGED DIESEL)
H - MANUFACTURING UNIT OF MACHINE (HARVESTER WORKS)
01 - ENGINE VERSION
227599 - ENGINE SERIAL NUMBER
RG - MANUFACTURING UNIT OF ENGINE (JOHN DEERE ENGINE WORKS)

ENGINES (227600-)

AN EXAMPLE OF THE TWO-LINE NUMBER ON THIS SERIAL NUMBER PLATE IS:

RG6466227600
6466TH05

(FIRST LINE)
RG - MANUFACTURING UNIT (JOHN DEERE ENGINE WORKS)
6 - NUMBER OF CYLINDERS
466 - CUBIC INCH DISPLACEMENT
A - CONFIGURATION CODE/MODEL IDENTIFIER SUFFIX
227600 - SEQUENTIAL NUMBER USED IN SERIAL NO. COLUMN

(SECOND LINE)
6 - NUMBER OF CYLINDERS
466 - CUBIC INCH DISPLACEMENT
T - FUEL TYPE (TURBOCHARGED DIESEL)
H - MANUFACTURING UNIT OF MACHINE (HARVESTER WORKS)
05 - ENGINE VERSION

PARTS LISTING INFORMATION

SERIAL NUMBER OR PRODUCT IDENTIFICATION NUMBER (PIN) INFORMATION SHOWS ON WHICH MACHINES A PART MAY BE USED. FOR EXAMPLE:

- THE PART CAN BE USED ON ALL MACHINES.

-000000 THE PART CAN BE USED ON ALL MACHINES UP TO AND INCLUDING THE SERIAL NUMBER LISTED.

000000- THE PART CAN BE USED ON ALL MACHINES BEGINNING WITH THE SERIAL NUMBER LISTED.

000000-000000 THE PART CAN BE USED ON ALL MACHINES BETWEEN AND INCLUDING THE SERIAL NUMBERS LISTED.

WHEN XXXXXX'S ARE LISTED IN PLACE OF A SERIAL NUMBER, A SERIAL NUMBER WAS MADE, BUT THE EXACT SERIAL NUMBER WAS NOT AVAILABLE WHEN THE CATALOG WAS PRINTED.

DIRECTION ARROW

ARROWS ARE USED WITH ILLUSTRATIONS TO INDICATE THE FRONT OF THE UNIT. "RIGHT-HAND" AND "LEFT-HAND" SIDES ARE DETERMINED BY FACING IN THE DIRECTION OF MACHINE FORWARD TRAVEL.

BOX-ENCLOSED ILLUSTRATIONS

A KEY NUMBER, SHOWN IN THE PARTS LIST, IS ASSIGNED TO A BOX ENCLOSING ALL PARTS SOLD AS A SERVICE ASSEMBLY. A BOX NOT KEYED INCLUDES NON-CURRENT PARTS.

KITS

KIT INFORMATION WILL BE FOUND IMMEDIATELY FOLLOWING THE STORY IN WHICH IT IS USED. THE ILLUSTRATION IS REPEATED WITH ONLY THE KIT PARTS CALLED OUT AND WITH ALL OTHER PARTS SHOWN IN PHANTOM FOR RELATIONSHIP.

JDM REMANUFACTURED COMPONENTS

THE SERVICE PARTS LISTED IN THIS CATALOG ARE INTENDED FOR THE REPAIR OF ORIGINAL EQUIPMENT COMPONENTS. ALTHOUGH MOST SERVICE PARTS MAY BE USED TO REPAIR REMANUFACTURED COMPONENTS, THE REMANUFACTURED DESIGN MAY CHANGE PARTS SUFFICIENTLY SO THAT SERVICE PARTS ARE INADEQUATE OR NOT USABLE.

BOLT AND CAP SCREW STRENGTH IDENTIFICATION

BOLTS AND CAP SCREWS REQUIRED TO HAVE HIGH-STRENGTH QUALITIES EQUIVALENT TO SAE GRADE 8 ARE IDENTIFIED THROUGHOUT THIS CATALOG BY THE DESCRIPTION HS SAE 8. ALL STANDARD BOLTS AND CAP SCREWS ARE SAE GRADE 5 OR LOWER.

COMPLETE GOODS LISTINGS

COMPLETE GOODS ARE LISTED IN BOLD FACE TYPE. ORDER SEPARATELY. DO NOT INCLUDE ON REPLACEMENT PARTS ORDER.

SI UNITS OF MEASURE

METRIC DIMENSIONS ARE GIVEN, WHERE APPLICABLE, THROUGHOUT THIS PARTS CATALOG.

TRADEMARKS

THROUGHOUT THIS PARTS CATALOG, YOU WILL FIND THE FOLLOWING DEERE & COMPANY TRADEMARKS:

DIAL-A-MATIC™
HARVESTRAK™
POSI-TORQ™
TORQ-GARD SUPREME®
QUIK-TATCH™

CHANGE INDICATOR LINE

(MICROFICHE CATALOGS ONLY)

CHANGES AFFECTING THE ORDERING OF PARTS ARE IDENTIFIED BY VERTICAL LINES MARKED IN THE LEFT-HAND MARGIN OF REVISED PARTS LISTING IMAGES. A LINE IS ALSO AT THE LEFT-HAND EDGE OF THE SAME PART NUMBER IN THE NUMERICAL INDEX TO SHOW THE LOCATION OF REVISED INFORMATION.

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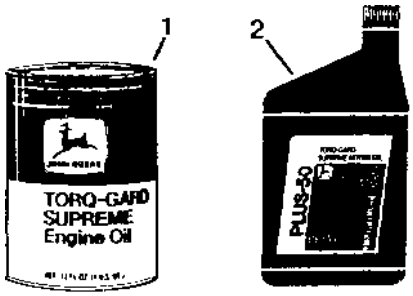
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MEMORANDA

TORQ-GARD SUPREME AND PLUS-50 ENGINE OIL

RGP3291 -UN-01JAN94



RGP3291

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	TY6359	OIL	1		(SAE 5W/30), 0.9L (1 QUART) CAN
	TY6360	OIL	1		(SAE 5W/30), 19L (5 GALLON) CAN
	TY6361	OIL	1		(SAE 5W/30), 208L (55 GALLON) DRUM
	TY6297	OIL	1		(SAE 15W/40, 0.9L (1 QUART) CAN
	TY6298	OIL	1		(SAE 15W/40), 19L (5 GALLON) CAN
	TY6300	OIL	1		(SAE 15W/40), 114L (30 GALLON) DRUM
	TY6301	OIL	1		(SAE 15W/40), 208L (55 GALLON) DRUM
	TY6311	OIL	1		(SAE 10W), 0.9L (1 QUART) CAN
	TY6312	OIL	1		(SAE 10W), 19L (5 GALLON) CAN
	TY6313	OIL	1		(SAE 10W), 208L (55 GALLON) DRUM
	AR63979	OIL	1		(SAE 30), 0.2L (1 HALF PINT) CAN
	AR63218	OIL	1		(SAE 30), 0.9L (1 QUART) CAN
	AR63219	OIL	1		(SAE 30), 19L (5 GALLON) CAN
	TY6280	OIL	1		(SAE 30), 114L (30 GALLON) DRUM
	AR63222	OIL	1		(SAE 30), 208L (55 GALLON) DRUM
2	TY6389	OIL	1		(SAE 15W/40), 0.9L (1 QUART)
	TY6390	OIL	1		(SAE 15W/40), 19L (5 GALLON)
	TY6391	OIL	1		(SAE 15W/40), 208L (55 GALLON)
	TY6392	OIL	1		(SAE 30), 0.9L (1 QUART)
	TY6393	OIL	1		(SAE 30), 19L (5 GALLON)
	TY6394	OIL	1		(SAE 30), 208L (55 GALLON)

KIT FOR OFF-SEASON STORAGE (NOT ILLUSTRATED)

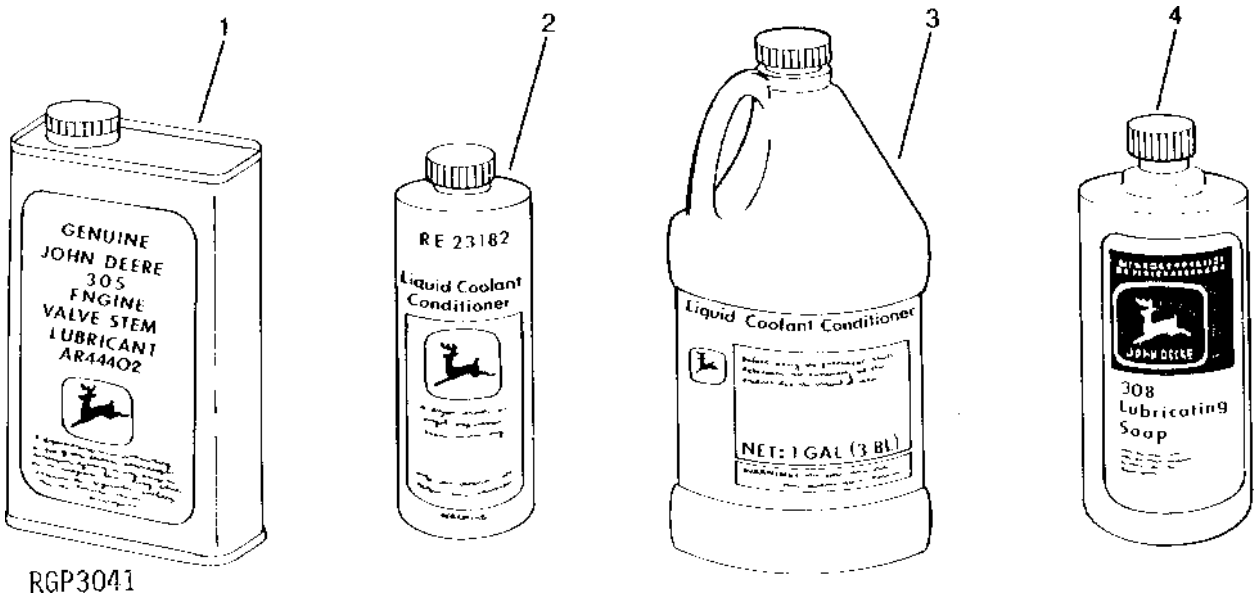
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
..	AR41785	KIT	1		CONTAINS 0.9 L (1 QT.) CAN OF INTERNAL CORROSION INHIBITOR, 1 ROLL OF TAPE, AND 6 PLASTIC BAGS
..	AR41870	RUST INHIBITOR	1		0.9 L (1 QT.) CAN, (SUB AR41785)

DUST CAP / COVER KIT (NOT ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
..	AR21969	KIT	1		

COOLANT CONDITIONER AND ENGINE PART LUBRICANTS

RGP3041 -UN-01JAN94



VALVE STEM LUBRICANT

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR44402	OIL	1		0.9L (1 QT.)

COOLANT CONDITIONER

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
2	RE23182	ENGINE COOLANT CONDITIONER	1		.473L (16 OZ.) (SUB FOR T19566 OR RE12842)
3	RE35992	ENGINE COOLANT CONDITIONER	1		3.8L (1 GAL.)

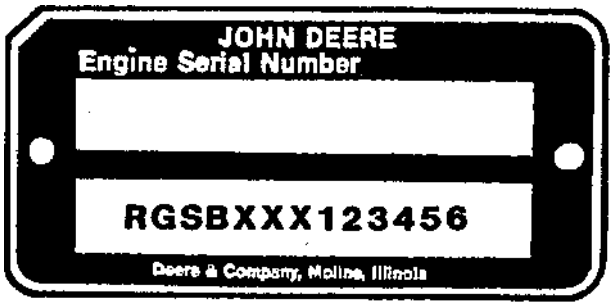
CYLINDER LINER PACKING LUBRICANT

ENGINE

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
4	AR54749	LUBRICANT	1		0.9L (1 QT.)

SHORT BLOCK SERIAL NUMBER PLATE

RGP2856 -UN-01JAN94



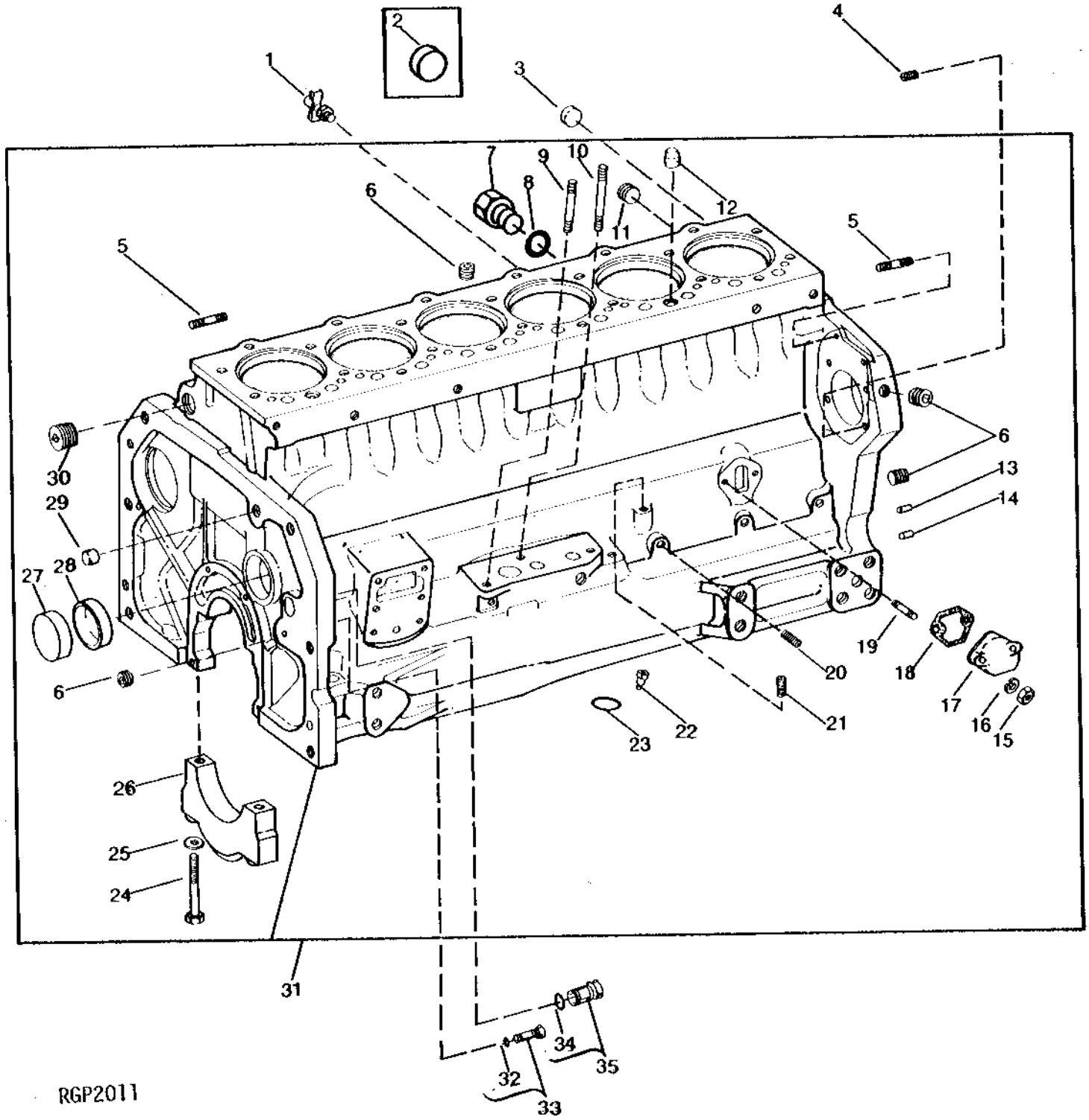
RGP2856

A SHORT BLOCK SERIAL NUMBER PLATE PLUS 2-37H44 DRIVE SCREWS ARE USED TO ATTACH TO REPLACEMENT SHORT BLOCK ASSEMBLIES. THIS NUMBER WILL BE REFERRED TO WHEN NEW PARTS AFFECT THE SHORT BLOCK ASSEMBLY. THE PREVIOUS ENGINE SERIAL NUMBER SHOULD BE STAMPED INTO THE BLANK SPACE PROVIDED, AS A REFERENCE FOR YOUR DEALER.

1. DESIGNATES ENGINE MANUFACTURER	RG - WATERLOO ENGINE WORKS
2. DESIGNATES REPLACEMENT SHORT BLOCK	SB
3. DESIGNATES CUBIC INCH	XXX- 466
4. DESIGNATES THE PRODUCTION DATE	1234
5. DESIGNATES COMPONENT SEQUENCE	56

CYLINDER BLOCK
(6466TH 01, 02)
(ENGINE SERIAL NO. -161002)

RGP2011 -UN-01JAN94

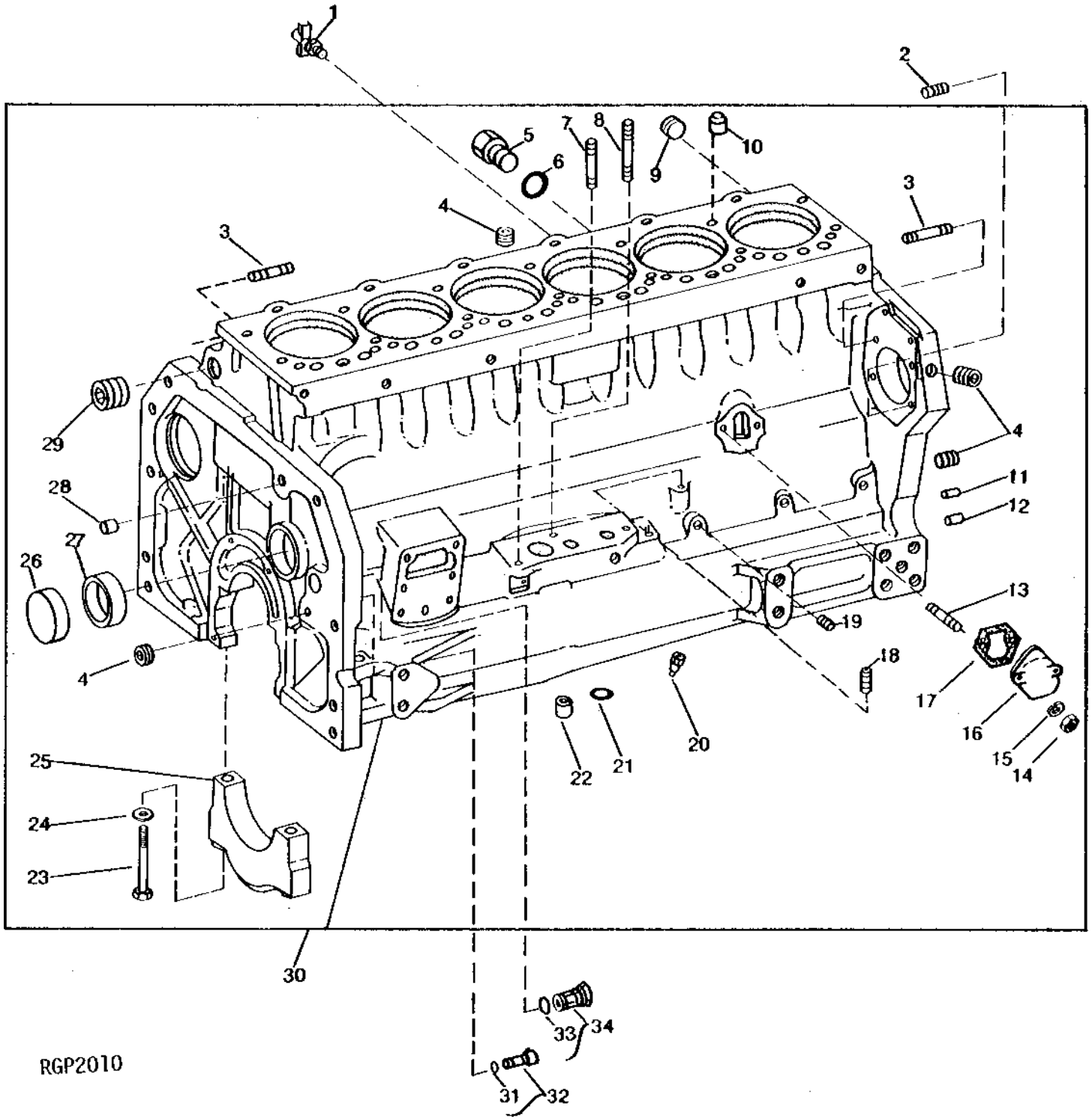


CYLINDER BLOCK - CONTINUED
(6466TH 01, 02)
(ENGINE SERIAL NO. -161002)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	AR80294	PLUG	1		(LESS COOLANT HEATER) (USE WITH R65693)
3	R27036	CAP	1		(LESS HEATER)
4	22H776	SET SCREW	3		5/16" X 7/16", (NO LONGER REQUIRED) (SUB FOR R56545)
5	R55396	STUD	5		
6	15H624	PIPE PLUG	4		1/2", (SUB FOR AR72319)
7	R39741	DRAIN PLUG	1		(USE WITH R72132)
8	U13639	O-RING	1		(USE WITH R72132)
9	R106859	STUD	1		(SUB FOR F3646R OR R26622, THIS APPLICATION)
10	R55395	STUD	1		
11	15H665	PIPE PLUG	1		3/4", (SUB FOR AR72318)
12	R42340	BUSHING	2		
13	R1612R	DOWEL PIN	2		
14	F1743R	DOWEL PIN	2		
15	14H785	NUT	2		5/16"
16	12H303	LOCK WASHER	2		5/16"
17	R27286	COVER	1		
18	R97350	GASKET	1		(SUB FOR R27285)
19	R48755	STUD	2		
20	15H638	PIPE PLUG	4		1/8", (SUB FOR R21630, THIS APPLICATION)
21	15H638	PIPE PLUG	1		1/8"
22	R43621	ORIFICE	6		
23	R71732	O-RING	1		(SUB FOR R50378)
24	R42365	BOLT	14		
25	R70268	WASHER	14		(SUB FOR R42363)
26	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
27	R26115	CAP	1		
28	R46903	BUSHING	4		
29	R61288	DOWEL PIN	1		(USE WITH R65693)
	R43634	DOWEL PIN	1		(USE WITH R72132)
30	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
31	AR84749	CYLINDER BLOCK	1		(MARKED R65693) (SUB RE28307) (ALSO ORDER AR62429, R54123, U13639, (6) R88043 AND (2) 19H3552)
	AR94845	CYLINDER BLOCK	1		(MARKED R72132) (ALSO ORDER AR62429, (2) 19H3552 AND (6) R88043) (SUB RE28307)
	RE28307	CYLINDER BLOCK	1		(MARKED R87554)
32	A4365R	O-RING	1		
33	AR61589	PLUG	1		
34	R27149	O-RING	1		
35	AR61533	PLUG	1		

CYLINDER BLOCK
(ENGINE SERIAL NO. 161003-228054)

RGP2010 -UN-01JAN94

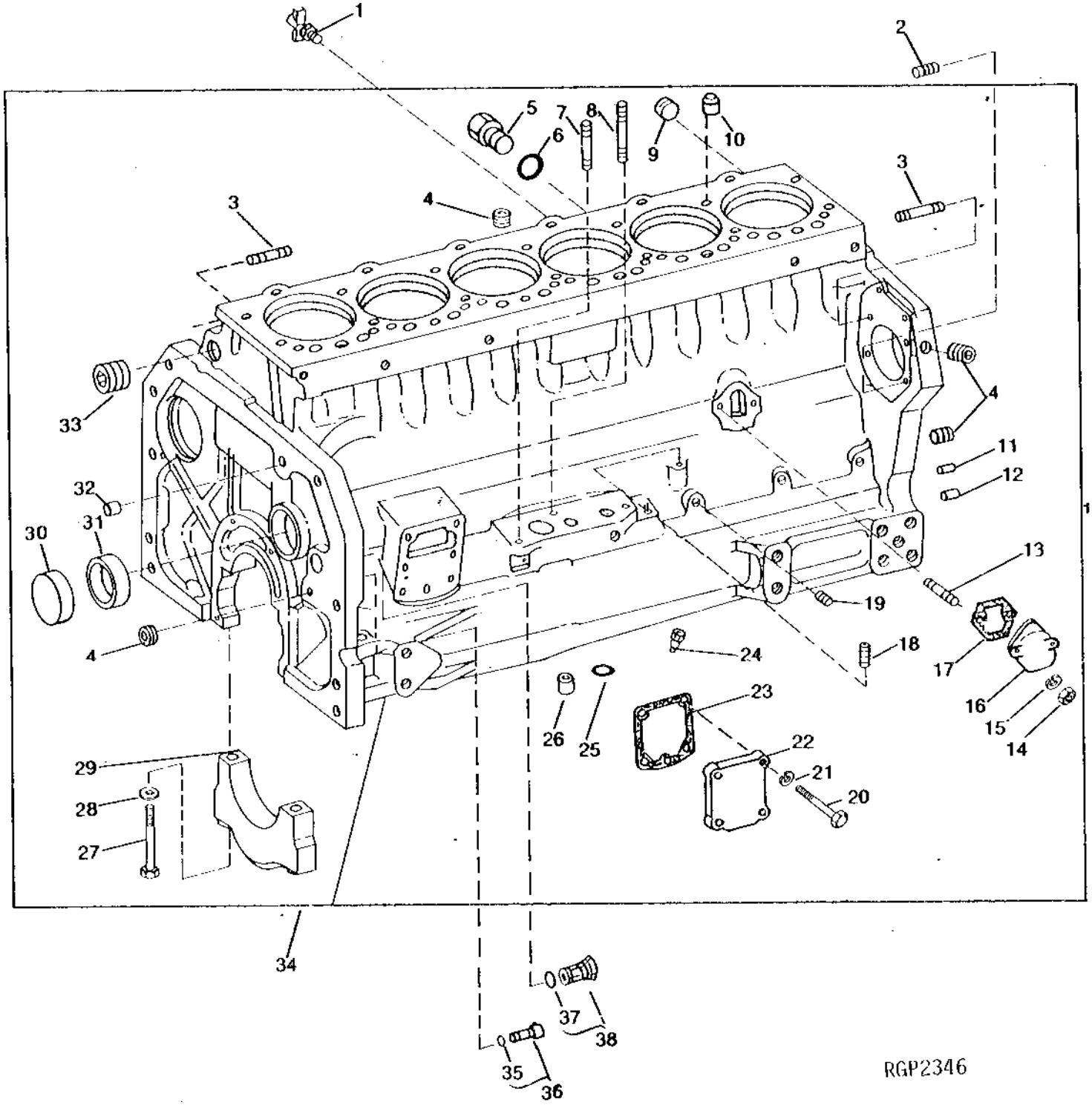


CYLINDER BLOCK - CONTINUED
(ENGINE SERIAL NO. 161003-228054)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	22H776	SET SCREW	3		5/16" X 7/16", (NO LONGER REQUIRED) (SUB FOR R56545)
3	R55396	STUD	5		
4	15H624	PIPE PLUG	4		1/2", (SUB FOR AR72319)
5	R39741	DRAIN PLUG	1		
6	U13639	O-RING	1		
7	R106859	STUD	1		(SUB FOR F3646R OR R26622, THIS APPLICATION)
8	R55395	STUD	1		9.525 X 91.948 MM (3/8" X 3.620")
9	15H665	PIPE PLUG	2		3/4", (SUB FOR AR72318)
10	R42340	BUSHING	2		
11	R1612R	DOWEL PIN	2		
12	F1743R	DOWEL PIN	2		
13	R48755	STUD	2		7.925 X 38.100 MM (5/16" X 1-1/2")
14	14H785	NUT	2		5/16"
15	12H303	LOCK WASHER	2		5/16"
16	R27286	COVER	1		
17	R97350	GASKET	1		(SUB FOR R27285)
18	15H638	PIPE PLUG	1		1/8"
19	15H638	PIPE PLUG	4		1/8", (SUB FOR R21630, THIS APPLICATION)
20	R43621	ORIFICE	6		
21	R71732	O-RING	1		
22	R62930	BUSHING	2		
23	R42365	BOLT	14		15.875 X 120.650 MM (5/8" X 4-3/4")
24	R70268	WASHER	14		(SUB FOR R42363)
25	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
26	R26115	CAP	1		
27	R46903	BUSHING	1		
28	R61288	DOWEL PIN	1		
29	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
30	AR96200	CYLINDER BLOCK	1		(MARKED R64530 OR R63198) (SUB RE28306) (ALSO ORDER AR62429, R76368 AND (6) R88043)
	RE13296	CYLINDER BLOCK	1		(MARKED R78505) (SUB RE28306) (ALSO ORDER AR62429 AND (6) R88043)
	RE28306	CYLINDER BLOCK	1		(MARKED R87557) (ALSO ORDER AR62429)
31	A4365R	O-RING	1		
32	AR61589	PLUG	1		
33	R27149	O-RING	1		
34	AR61533	PLUG	1		

CYLINDER BLOCK
(ENGINE SERIAL NO. 228055-)

RGP2346 -UN-01JAN94

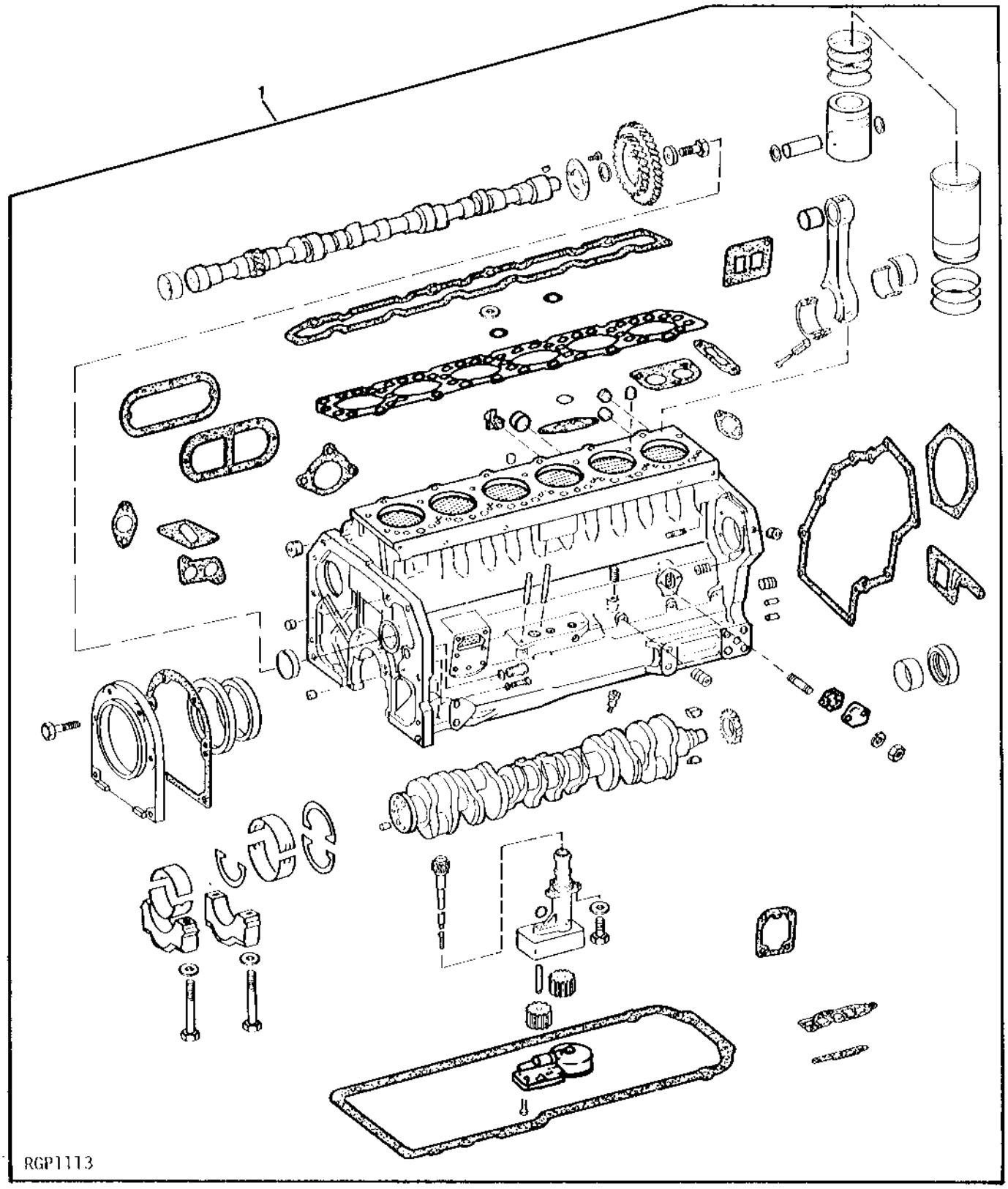


CYLINDER BLOCK - CONTINUED
(ENGINE SERIAL NO. 228055-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	.....	SET SCREW	3		NO LONGER REQUIRED, (SUB FOR R56545)
3	R55396	STUD	5		
4	15H624	PIPE PLUG	4		1/2", (SUB FOR AR72319)
5	R39741	DRAIN PLUG	1		
6	U13639	O-RING	1		
7	R106859	STUD	1		(SUB FOR F3646R OR R26622, THIS APPLICATION)
8	R55395	STUD	1		
9	15H665	PIPE PLUG	2		3/4", (SUB FOR AR72318)
10	R42340	BUSHING	2		
11	R1612R	DOWEL PIN	2		
12	F1743R	DOWEL PIN	2		
13	R48755	STUD	2		
14	14H785	NUT	2		5/16"
15	12H303	LOCK WASHER	2		5/16"
16	R27286	COVER	1		
17	R97350	GASKET	1		(SUB FOR R27285)
18	15H638	PIPE PLUG	1		1/8"
19	15H638	PIPE PLUG	4		1/8", (SUB FOR R21630, THIS APPLICATION)
20	19H2284	CAP SCREW	4	294693-	3/8" X 7/8"
21	12H304	LOCK WASHER	4	294693-	3/8"
22	R69135	COVER	1	294693-	
23	R62410	GASKET	1	294693-	
24	R43621	ORIFICE	6		
25	R71732	O-RING	1		
26	R62930	BUSHING	2		
27	R42365	BOLT	14		
28	R70268	WASHER	14		(SUB FOR R42363)
29	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
30	R26115	CAP	1		
31	R46903	BUSHING	1		
32	R61288	DOWEL PIN	1		
33	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
34	AR100634	CYLINDER BLOCK	1	-317676	(MARKED R71688 OR R80481) (SUB RE28305) (ALSO ORDER (6) R88043 AND AR62429)
	RE28305	CYLINDER BLOCK	1	317677-	(MARKED R87555 OR R87556) (ALSO ORDER AR62429)
35	A4365R	O-RING	1		
36	AR61589	PLUG	1		
37	R27149	O-RING	1		
38	AR61533	PLUG	1		

ENGINE SHORT BLOCK
(6466TH 01, 02)
(ENGINE SERIAL NO. -161002)

RGP1113 -UN-01JAN94



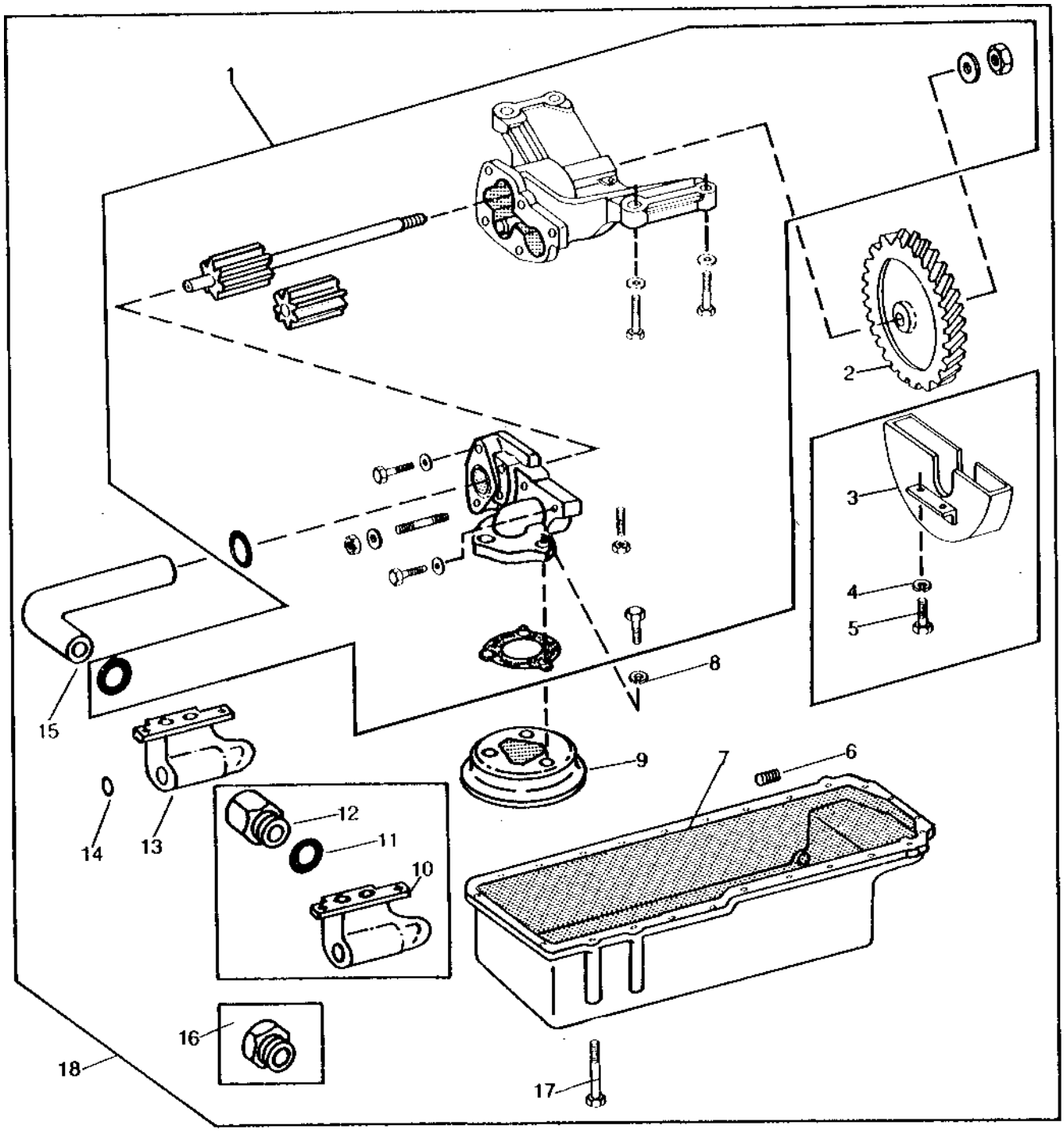
THIS PARTS LISTING IS CONTINUED

ENGINE SHORT BLOCK - CONTINUED
(6466TH 01, 02)
(ENGINE SERIAL NO. -161002)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR89608	SHORT BLOCK ASSEMBLY	1		(MARKED R65693 OR R63198) (SUB RE28290) (ALSO ORDER AR103301, AR62429, AR104001, RE21544, R76368 AND (6) R88043)

SHORT BLOCK INSTALLATION KIT
(6466TH 01, 02)
(ENGINE SERIAL NO. -161002)

RGP2437 -UN-01JAN94

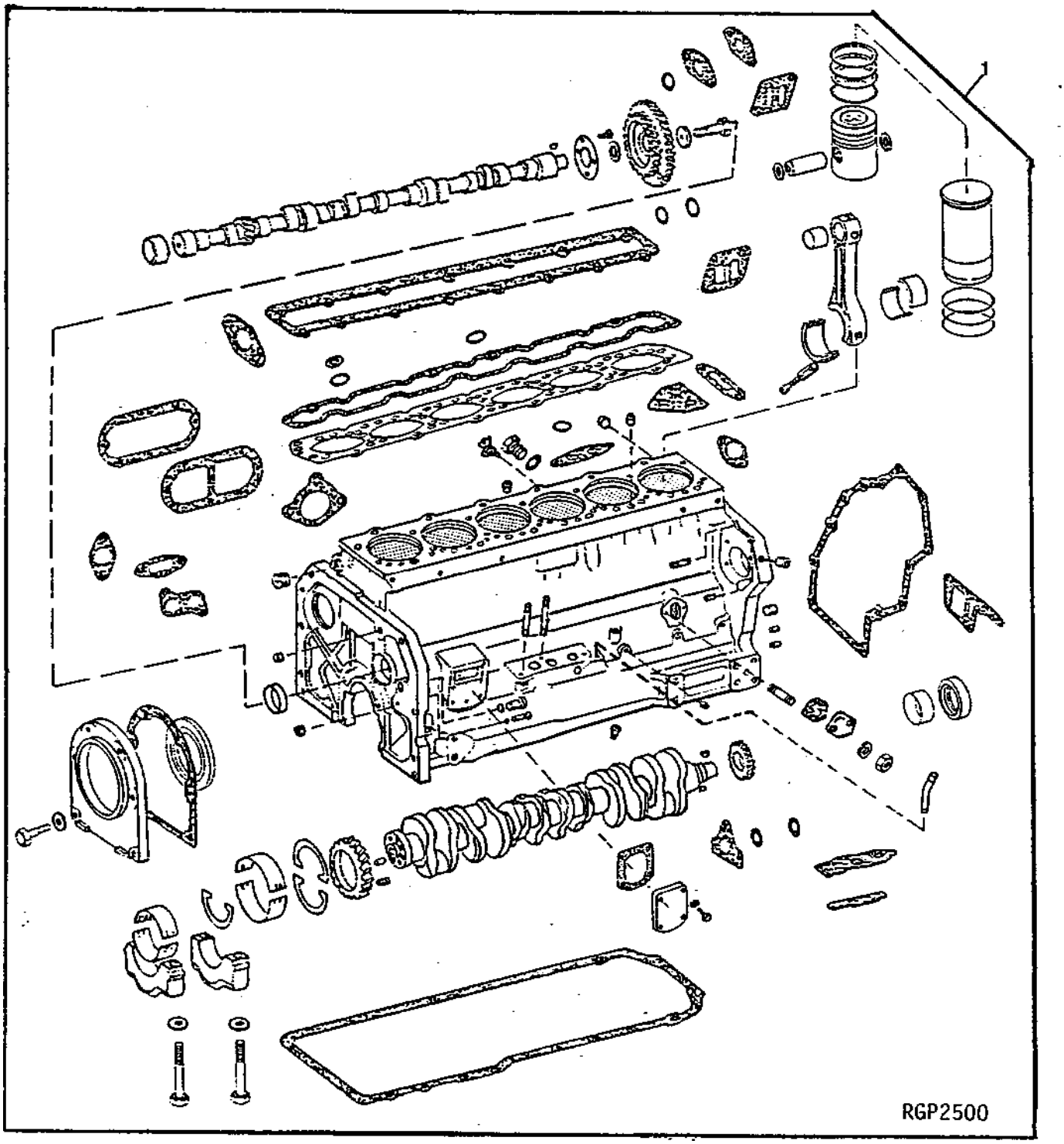


SHORT BLOCK INSTALLATION KIT - CONTINUED
(6466TH 01, 02)
(ENGINE SERIAL NO. -161002)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR103695	OIL PUMP	1		(SUB AR103696, (2) R52049, (4) R57696, (2) R71732, (3) 19H1849, (2) 19H2545 AND (2) 19H2549)
2	R62938	GEAR	1		
3	.....	SHIELD	1		(AR77713 NO LONGER REQUIRED)
4	.....	LOCK WASHER	2		(NO LONGER REQUIRED)
5	.....	CAP SCREW	2		(NO LONGER REQUIRED)
6	15H624	PIPE PLUG	1		1/2"
7	R81942	OIL PAN	1		
8	12H303	LOCK WASHER	3		5/16"
9	AR56639	OIL PUMP INTAKE	1		
10	R62954	HOUSING	1		(SUB R78134, THIS APPLICATION)
11	U13639	O-RING	1		(USE WITH R62954) (SUB R78134)
12	R65683	FITTING	1		(USE WITH R62954)
13	R78134	HOUSING	1		
14	U17409	O-RING	1		
15	R62952	OIL TUBE	1		
16	R54123	ADAPTER	1		
17	19H3485	CAP SCREW	2		3/8" X 2", (USE WITH R81942)
18	AR103301	KIT	1		(ALSO ORDER RE21544)

ENGINE SHORT BLOCK
(6466TH 01, 02)
(ENGINE SERIAL NO. 161003-)
(SHORT BLOCK SERIAL NO. 530501-)

RGP2500 -UN-01JAN94

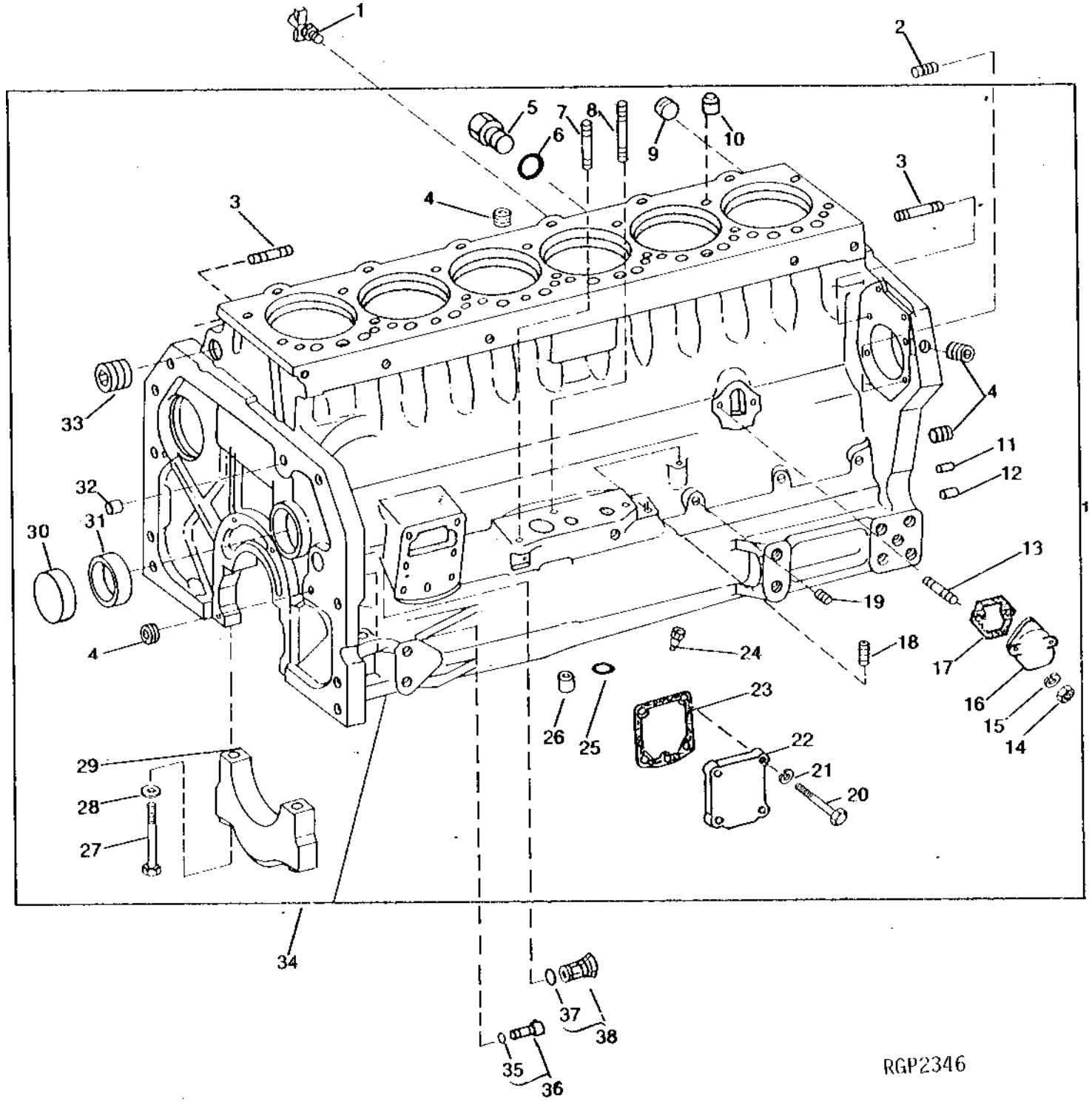


ENGINE SHORT BLOCK - CONTINUED
(6466TH 01, 02)
(ENGINE SERIAL NO. 161003-)
(SHORT BLOCK SERIAL NO. 530501-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	RE13301	SHORT BLOCK ASSEMBLY	1	-228054	(MARKED R63198 OR R78505) (SUB RE28290) (SUB FOR AR94830) (ALSO ORDER AR62429, R76368 AND (6) R88043)
	RE28290	SHORT BLOCK ASSEMBLY	1	-228054	(MARKED R87557) (ALSO ORDER AR62429)
	AR100374	SHORT BLOCK ASSEMBLY	1	228055-318403	(MARKED R71685, R71688 OR R80481) (SUB RE28288) (ALSO ORDER (6) R88043 AND AR62429)
	RE28288	SHORT BLOCK ASSEMBLY	1	318404-	(MARKED R87555 OR R87556) (ALSO ORDER AR62429)

CYLINDER BLOCK
(6466TH 05)

RGP2346 -UN-01JAN94

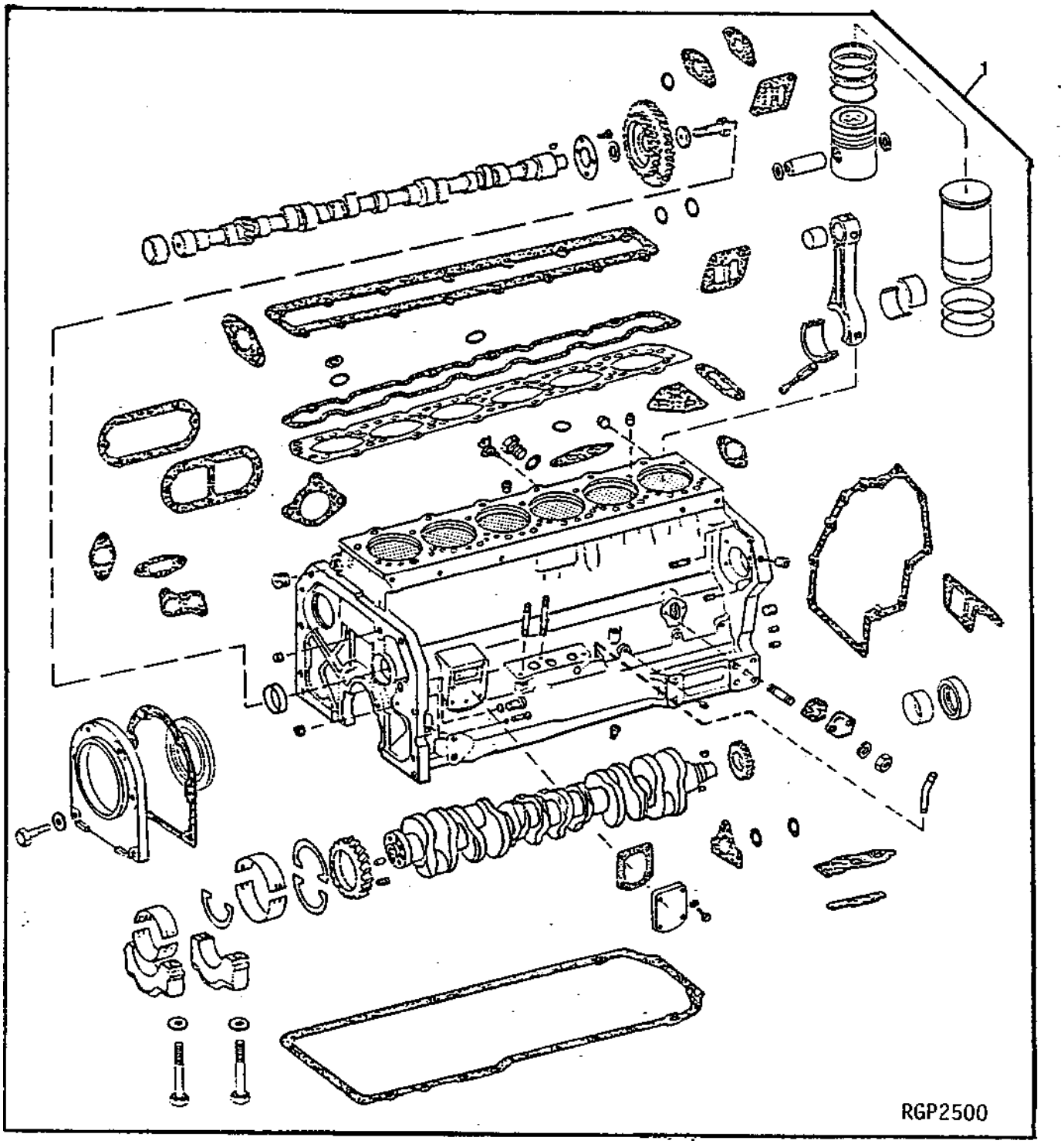


CYLINDER BLOCK - CONTINUED
(6466TH 05)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AT13740	DRAIN VALVE	1		
2	.....	SET SCREW	3		NO LONGER REQUIRED, (SUB FOR R56545)
3	R55396	STUD	5		
4	15H624	PIPE PLUG	4		1/2", (SUB FOR AR72319)
5	R39741	DRAIN PLUG	1		
6	U13639	O-RING	1		
7	F3646R	STUD	1		
8	R55395	STUD	1		
9	15H665	PIPE PLUG	2		3/4", (SUB FOR AR72318)
10	R42340	BUSHING	2		
11	R1612R	DOWEL PIN	2		
12	F1743R	DOWEL PIN	2		
13	R48755	STUD	2		
14	14H785	NUT	2		5/16"
15	12H303	LOCK WASHER	2		5/16"
16	R27286	COVER	1		
17	R27285	GASKET	1		
18	15H638	PIPE PLUG	1		1/8"
19	15H638	PIPE PLUG	4		1/8", (SUB FOR R21630, THIS APPLICATION)
20	19H2284	CAP SCREW	4	294693-	3/8" X 7/8"
21	12H304	LOCK WASHER	4	294693-	3/8"
22	R69135	COVER	1	294693-	
23	R62410	GASKET	1	294693-	
24	R43621	ORIFICE	6		
25	R71732	O-RING	1	-228054	
26	R62930	BUSHING	2		
27	R42365	BOLT	14		
28	R70268	WASHER	14		(SUB FOR R42363)
29	R57158	BEARING CAP	6		(MAIN)
	R57159	BEARING CAP	1		(MAIN THRUST)
30	R26115	CAP	1		
31	R46903	BUSHING	1		
32	R61288	DOWEL PIN	1		
33	15H562	PIPE PLUG	1		1", (SUB FOR AR78522)
34	AR96200	CYLINDER BLOCK	1	-228054	(MARKED R64530 OR R63198) (SUB RE13296) (ALSO ORDER R76368 AND AR62429)
	AR100634	CYLINDER BLOCK	1	228055-	(MARKED R71688 OR R71685) (ALSO ORDER AR62429)
35	A4365R	O-RING	1		
36	AR61589	PLUG	1		
37	R27149	O-RING	1		
38	AR61533	PLUG	1		

ENGINE SHORT BLOCK
(6466TH 05)

RGP2500 -UN-01JAN94

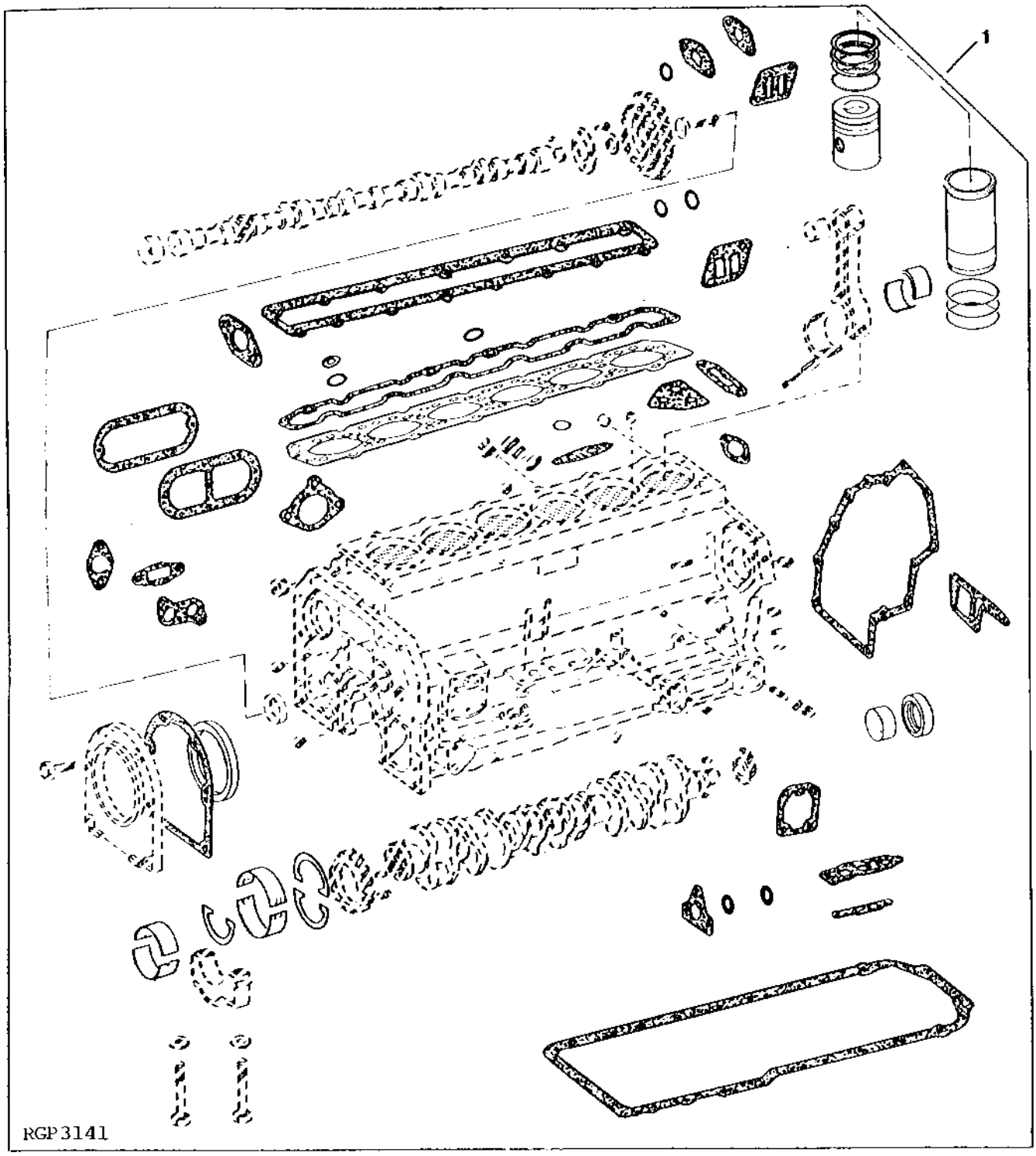


ENGINE SHORT BLOCK - CONTINUED
(6466TH 05)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	RE13301	SHORT BLOCK ASSEMBLY	1	-228054	(MARKED R63198 OR R78505) (SUB RE28290) (SUB FOR AR94830) (ALSO ORDER AR62429, R76368 AND (6) R88043)
	RE28290	SHORT BLOCK ASSEMBLY	1	-228054	(MARKED R87557) (ALSO ORDER AR62429)
	AR100374	SHORT BLOCK ASSEMBLY	1	228055-318403	(MARKED R71685, R71688 OR R80481) (SUB RE28288) (ALSO ORDER AR62429 AND (6) R88043)
	RE28288	SHORT BLOCK ASSEMBLY	1	318404-	(MARKED R87555 OR R87556) (ALSO ORDER AR62429)

ENGINE OVERHAUL KIT

RGP3141 -UN-01JAN94

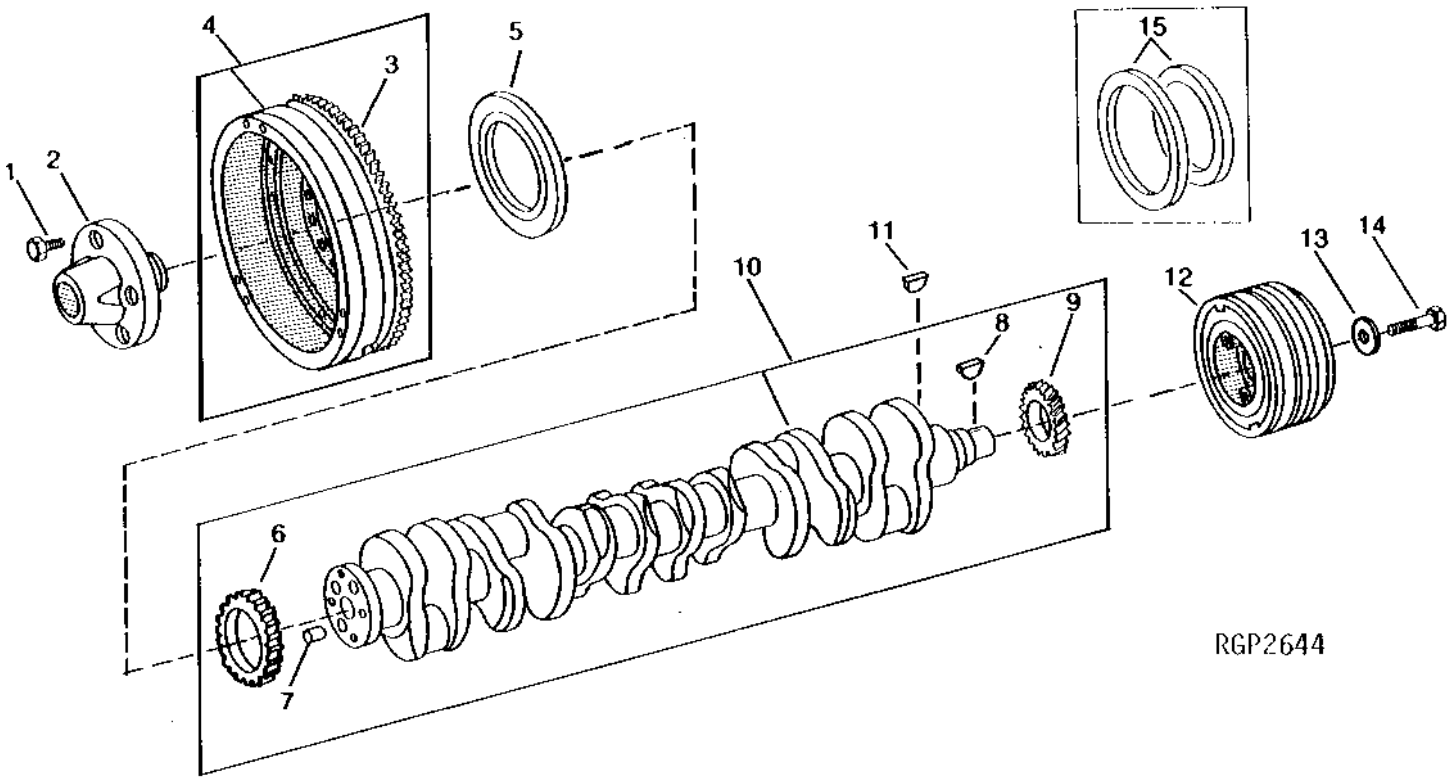


ENGINE OVERHAUL KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	RG18845	ENGINE OVERHAUL KIT	1	-252662	(CONTAINS (6) AR72079 PISTON LINER KITS, GASKET KIT, STANDARD BEARING, FRONT AND REAR SEALS)
	RG18847	ENGINE OVERHAUL KIT	1	252663-	(CONTAINS (6) AR100646 PISTON LINER KITS, GASKET KIT, STANDARD BEARING, FRONT AND REAR SEALS)

CRANKSHAFT AND FLYWHEEL

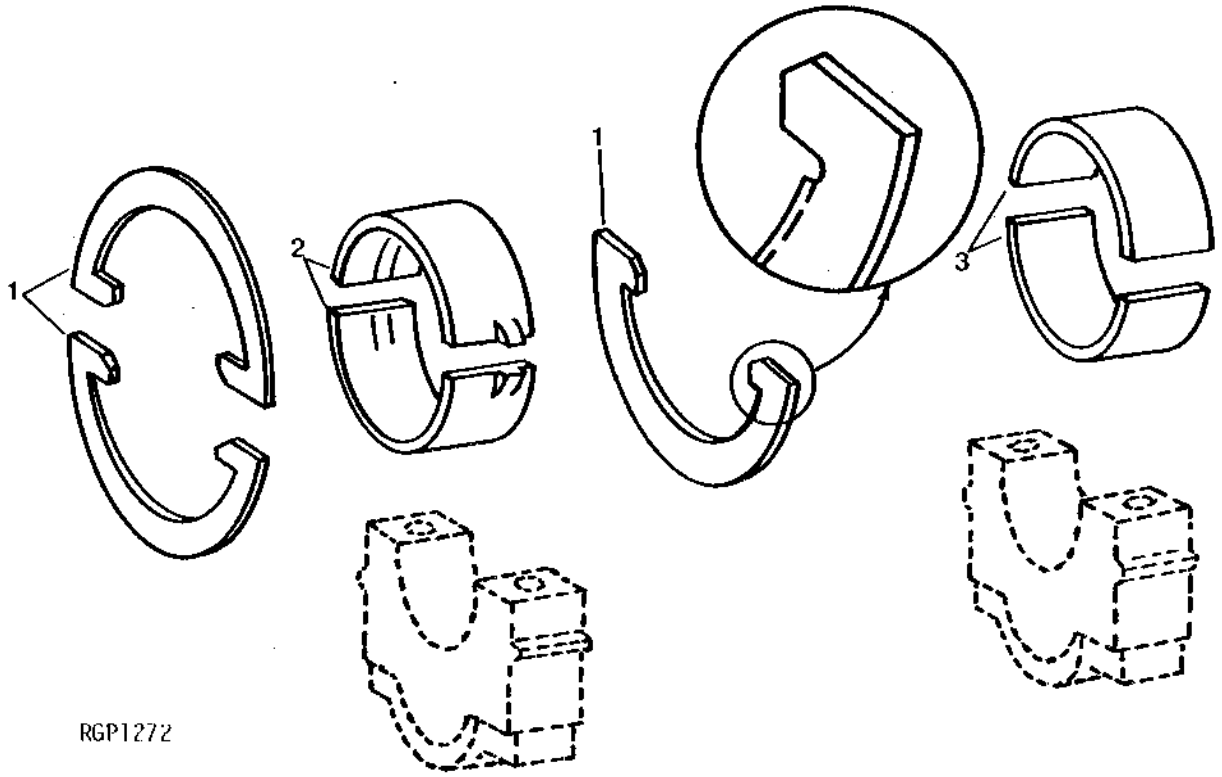
RGP2644 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	-ENGINE SERIAL NO.	REMARKS
1	R43406	CAP SCREW	6		
2	R62188	HUB	1		
3	R28811	RING GEAR	1		
4	AR63070	FLYWHEEL	1		(MARKED R54660)
5	RE22764	SEAL	1		(SUB FOR AR63095, RE14953 OR RE17352)
6	R63326	GEAR	1		
7	R41934	DOWEL PIN	1		
8	26H9	SHAFT KEY	1		1/8" X 5/8"
9	R26049	GEAR	1		
10	AR96189	CRANKSHAFT	1		
11	26H85	SHAFT KEY	1		1/4" X 1"
12	AR57241	PULLEY, WITH DAMPENER	1		
13	R26333	WASHER	1		
14	R79846	CAP SCREW	1		
15	AR63095	SEAL	1		(SUB FOR RE22764)

MAIN AND MAIN THRUST BEARINGS

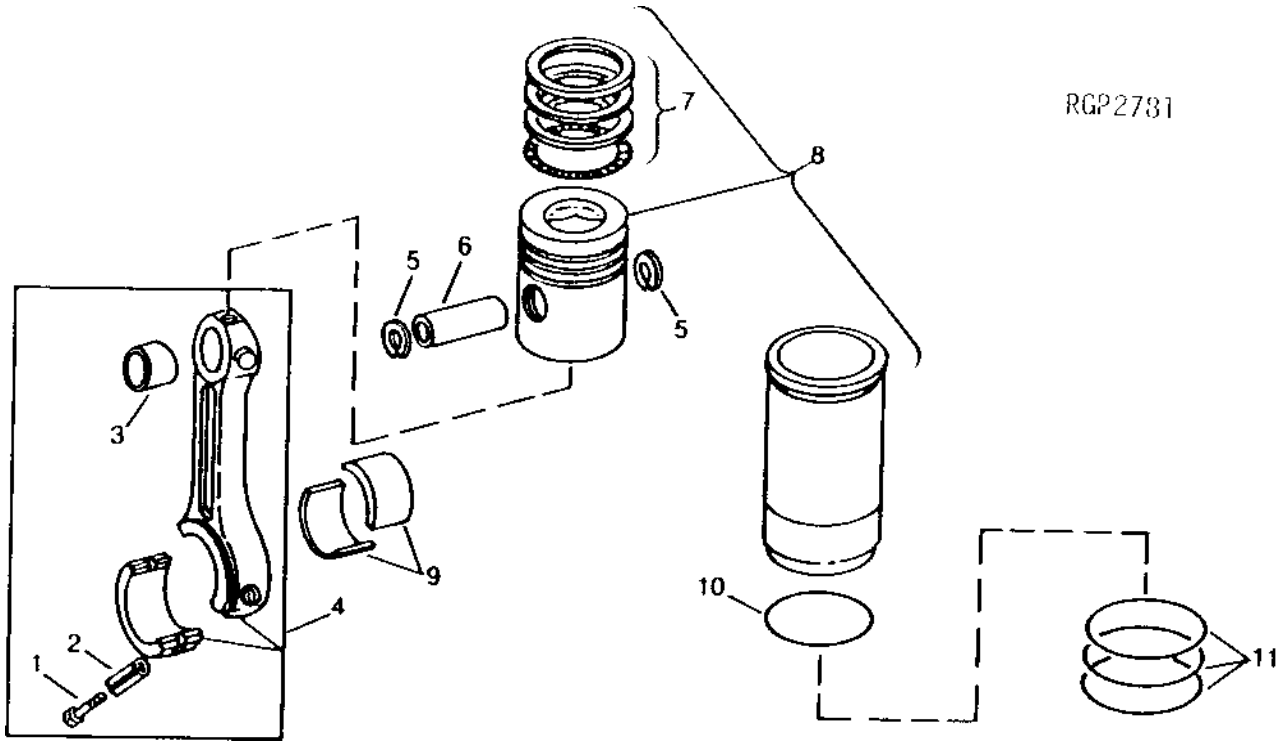
RGP1272 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR77747	THRUST WASHER	1		STANDARD (PKG. OF (3) R62986)
	AR77753	THRUST WASHER	1		0.18 MM (.007") OVERSIZE FLANGE (PKG. OF (2) R63010 AND R62986)
2	AR77748	THRUST BEARING	1		STANDARD (PKG. OF R62987 AND R62988)
	AR77749	THRUST BEARING	1		0.05 MM (.002") UNDERSIZE (PKG. OF R63002 AND R63006)
	AR77750	THRUST BEARING	1		0.25 MM (.010") UNDERSIZE (PKG. OF R63003 AND R63007)
	AR77751	THRUST BEARING	1		0.51 MM (.020") UNDERSIZE (PKG. OF R63004 AND R63008)
	AR77752	THRUST BEARING	1		0.76 MM (.030") UNDERSIZE (PKG. OF R63005 AND R63009)
3	AR74814	BEARING	AR		STANDARD (PKG. OF R61289 AND R57584)
	AR74815	BEARING	AR		0.05 MM (.002") UNDERSIZE (PKG. OF R61608 AND R60472)
	AR74816	BEARING	AR		0.25 MM (.010") UNDERSIZE (PKG. OF R61609 AND R60473)
	AR74817	BEARING	AR		0.51 MM (.020") UNDERSIZE (PKG. OF R61610 AND R60474)
	AR74818	BEARING	AR		0.76 MM (.030") UNDERSIZE (PKG. OF R61611 AND R60475)

PISTON, RINGS, LINERS AND CONNECTING RODS
(ENGINE SERIAL NO. -252662)

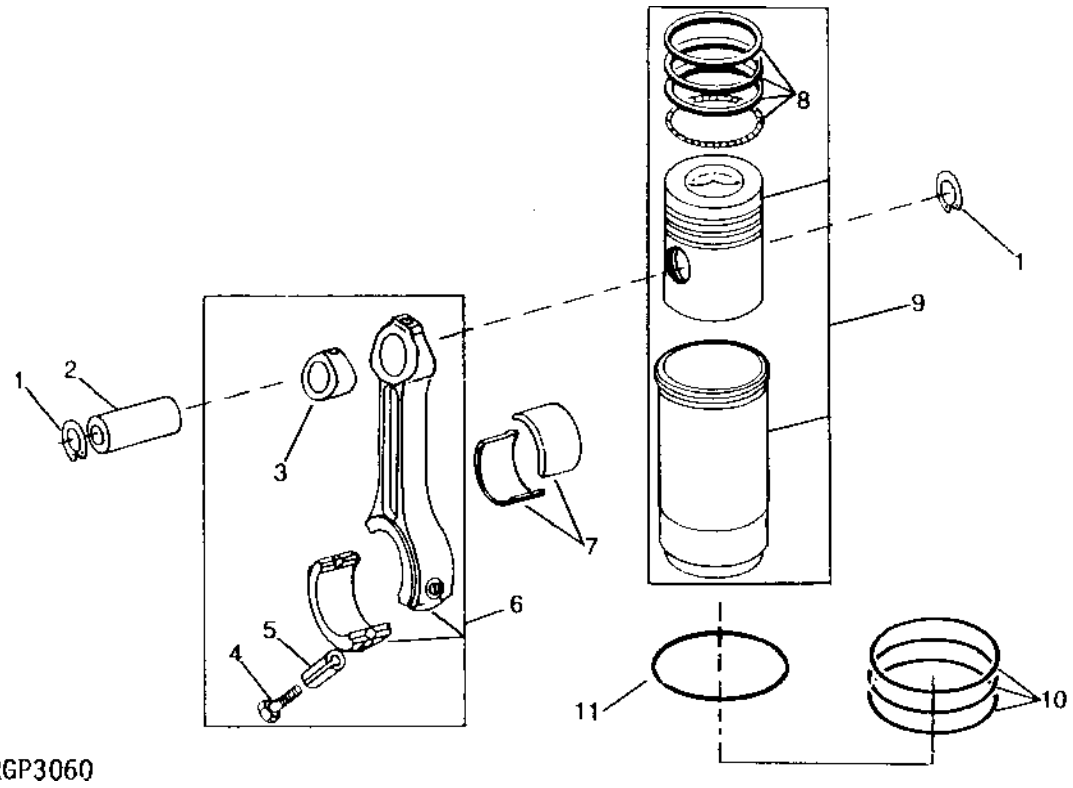
RGP2781 -UN-02JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R66452	CAP SCREW	12		
2	R53292	SLEEVE	12		
3	R60724	BUSHING	6		
4	AR87638	CONNECTING ROD	6		(MARKED R57303 OR R67320) (SUB FOR AR68790)
5	E1343FN	SNAP RING	12		
6	R57771	PISTON PIN	6		
7	AR73627	PISTON RING	6		
8	AR72079	PISTON-LINER KIT	6		(MARKED AR63062, AR93629 OR AR93627)
9	AR73277	BEARING	AR		STANDARD (PKG. OF (2) R57583)
	AR73278	BEARING	AR		0.05 MM (.002") (PKG. OF (2) R60485)
	AR73279	BEARING	AR		0.25 MM (.010") (PKG. OF (2) R60486)
	AR73280	BEARING	AR		0.51 MM (.020") (PKG. OF (2) R60487)
	AR73281	BEARING	AR		0.76 MM (.030") (PKG. OF (2) R60488)
10	R93948	SHIM	AR		
11	AR98850	KIT	6		(SUB FOR AR73628)

PISTON, RINGS, LINERS AND CONNECTING RODS
(ENGINE SERIAL NO. 252663-)
(SHORT BLOCK SERIAL NO. 570601-)

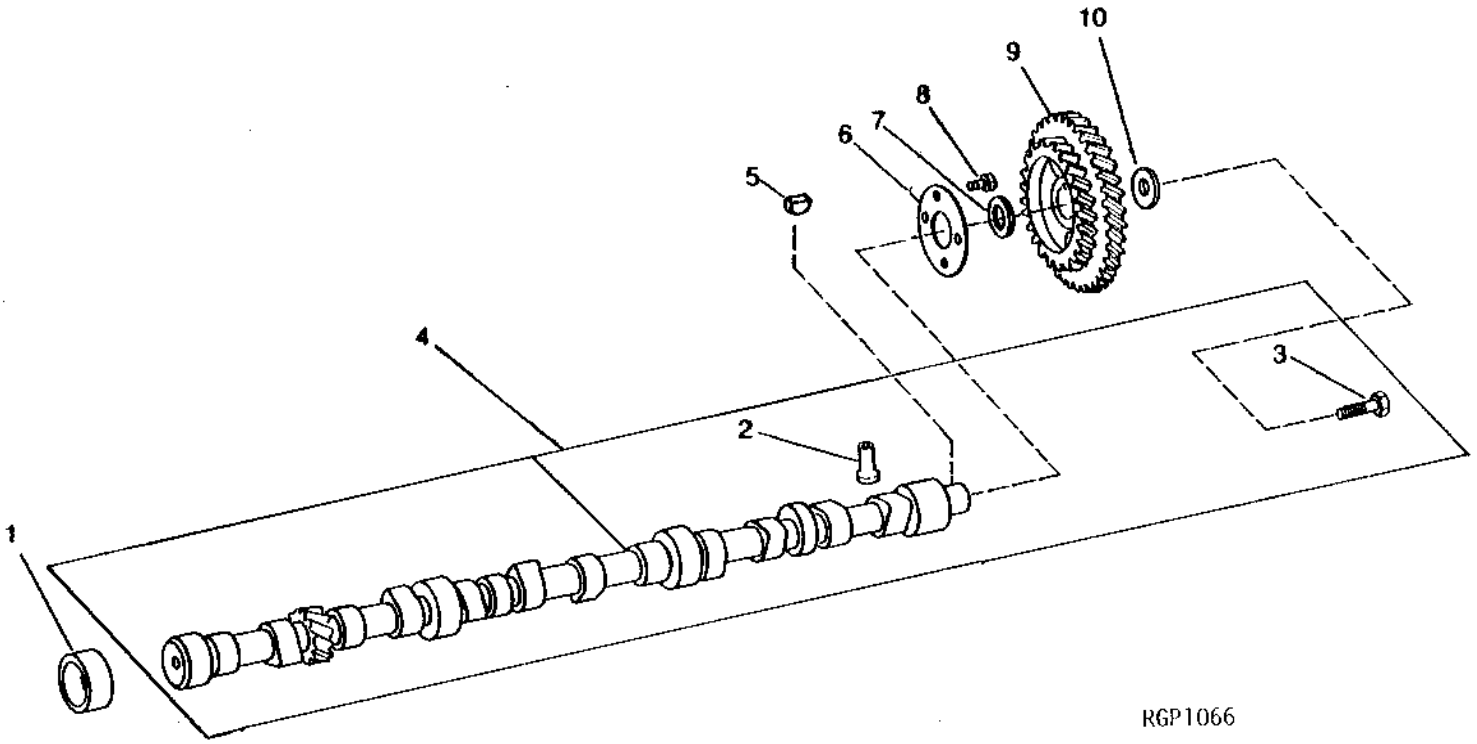
RGP3060 -UN-18OCT94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	E1343FN	SNAP RING	12		
2	R57771	PISTON PIN	6		
3	R74008	BUSHING	6		
4	R66452	CAP SCREW	12		
5	R53292	SLEEVE	12		
6	AR93341	CONNECTING ROD	6		(MARKED R71074)
7	AR73277	BEARING	AR		STANDARD (PKG. OF (2) R57583)
	AR73278	BEARING	AR		0.05MM (.002") UNDERSIZE (PKG. OF (2) R60485)
	AR73279	BEARING	AR		0.25MM (.010") UNDERSIZE (PKG. 0F (2) R60486)
	AR73280	BEARING	AR		0.51MM (.020") UNDERSIZE (PKG. 0F (2) R60487)
	AR73281	BEARING	AR		0.76MM (.030") UNDERSIZE (PKG. OF (2) R60488)
8	AR73627	PISTON RING	6		
9	AR100646	PISTON-LINER KIT	6		(MARKED AR100616 OR AR98838)
10	AR98850	KIT	6		
11	R93948	SHIM	AR		

CAMSHAFT AND GEAR

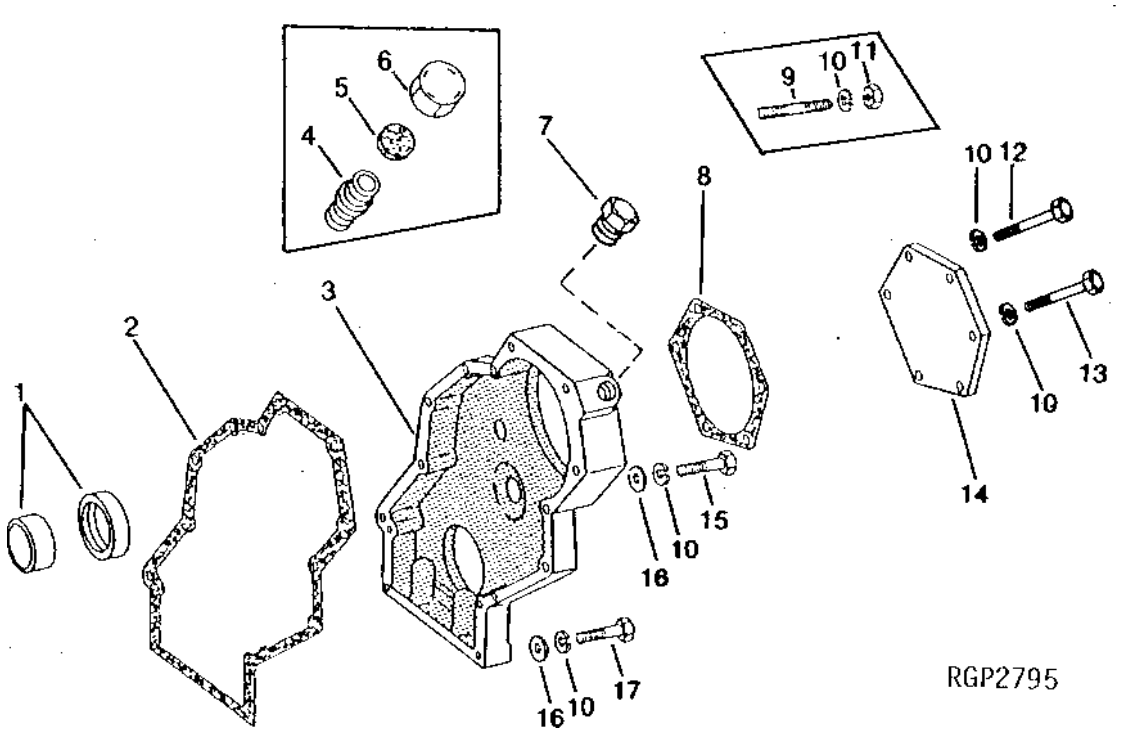
RGP1066 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R46903	BUSHING	4		
2	R52773	CAM FOLLOWER	12		
3	19H1777	CAP SCREW	1		1/2" X 1-3/4", (USE WITH R64086)
	R93238	CAP SCREW	1		(USE WITH R71529 OR R78316) (SUB FOR R79850, THIS APPLICATION)
4	AR100385	CAMSHAFT	1		(MARKED R64086, R71529, R77259 OR R78316) (SUB FOR AR79610)
5	26H72	SHAFT KEY	1		1/8" X 5/8"
6	R42355	THRUST WASHER	1		
7	R42356	WASHER	1		
8	19H1813	CAP SCREW	4		5/16" X 5/8"
9	AR87700	GEAR	1		(SUB FOR AR88905, THIS APPLICATION)
10	R35256	WASHER	1		

TIMING GEAR COVER AND OIL SEAL

RGP2795 -UN-01JAN94

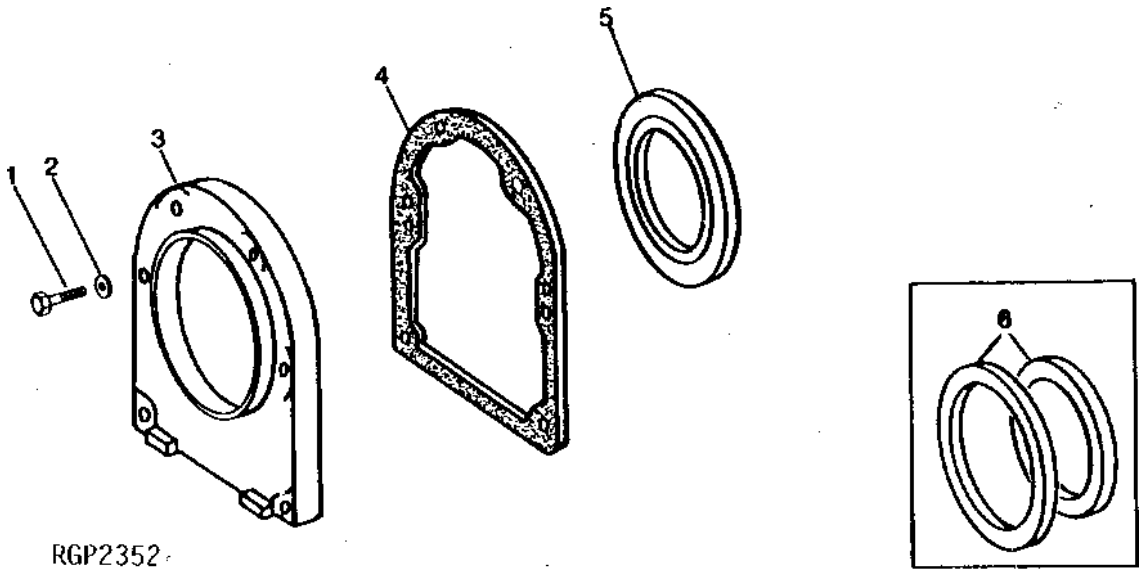


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR49025	SEAL	1		
2	R50353	GASKET	1		
3	R67379	COVER	1		(A)
4	R50354	THREADED NIPPLE	1	-262497	
5	T20328	GASKET	1	-262497	
6	T20294	CAP	1	-262497	
7	T27887	FITTING	1	262498-	
8	R50390	GASKET	1		
9	R50355	STUD	1	-110329	(SUB 19H1905, THIS APPLICATION)
10	12H303	LOCK WASHER	14		5/16"
11	14H785	NUT	1	-110329	5/16"
12	19H1905	CAP SCREW	1	110330-	5/16" X 1"
13	19H1907	CAP SCREW	5		5/16" X 2-3/4"
14	R50393	COVER	1		
15	19H2713	CAP SCREW	6		5/16" X 1-7/8"
16	24H1136	WASHER	7		11/32" X 11/16" X 0.065"
17	19H3552	CAP SCREW	2		5/16" X 1-1/2"

(A) WHEN USED WITH AR87494, ALSO ORDER (1) AR96480, (1) AR89151, (1) R79915 AND (1) T22404 THIS APPLICATION

CRANKSHAFT OIL SEAL AND HOUSING

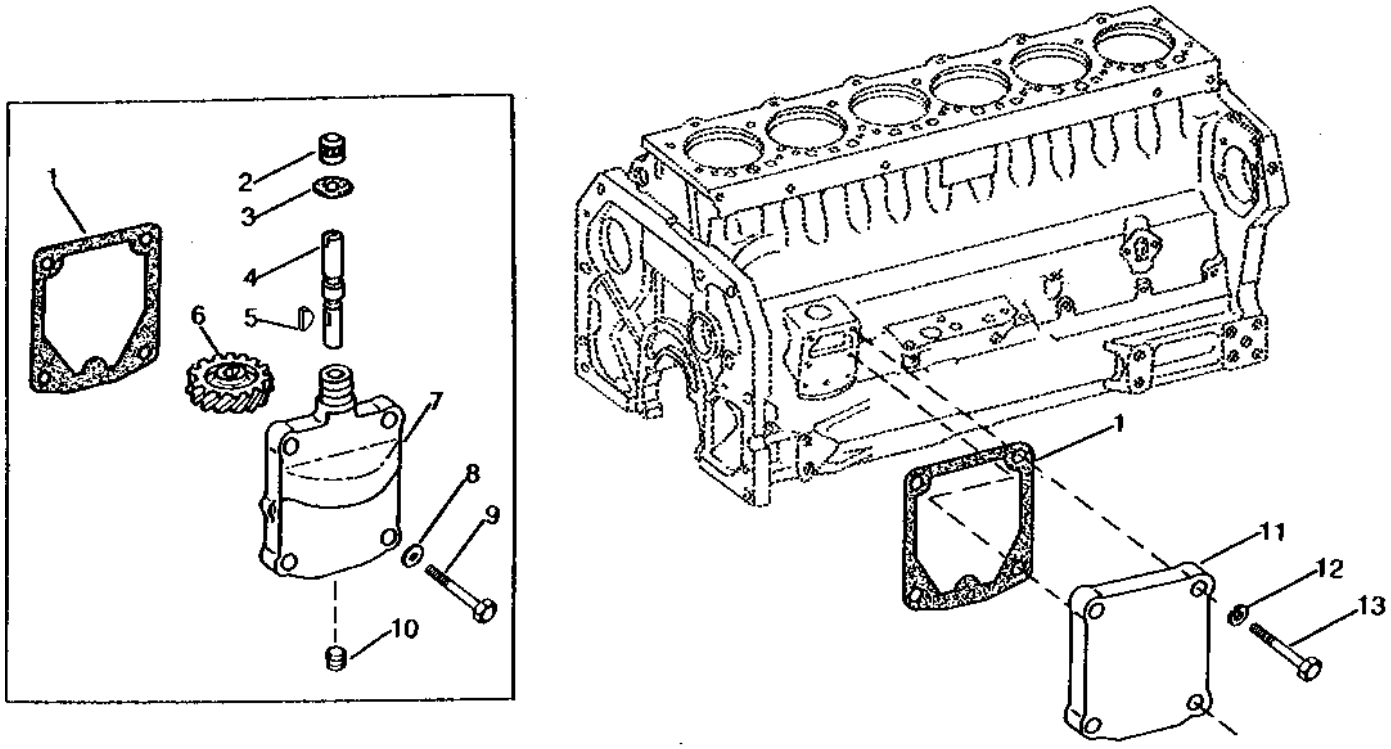
RGP2352 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R47074	CAP SCREW	6		
2	T27860	WASHER	6	243506-	11/32" X 11/16" X 0.065"
3	R78124	HOUSING	1		(SUB FOR R41406) (ALSO ORDER (6) T27860)
4	R26058	GASKET	1		
5	RE22764	SEAL	1		(SUB FOR RE14953 OR RE17352)
6	RE17352	SEAL	1		(SUB RE22764) (SUB FOR AR63095)

TACHOMETER DRIVE GEAR COVER

RGP354 -UN-01JAN94

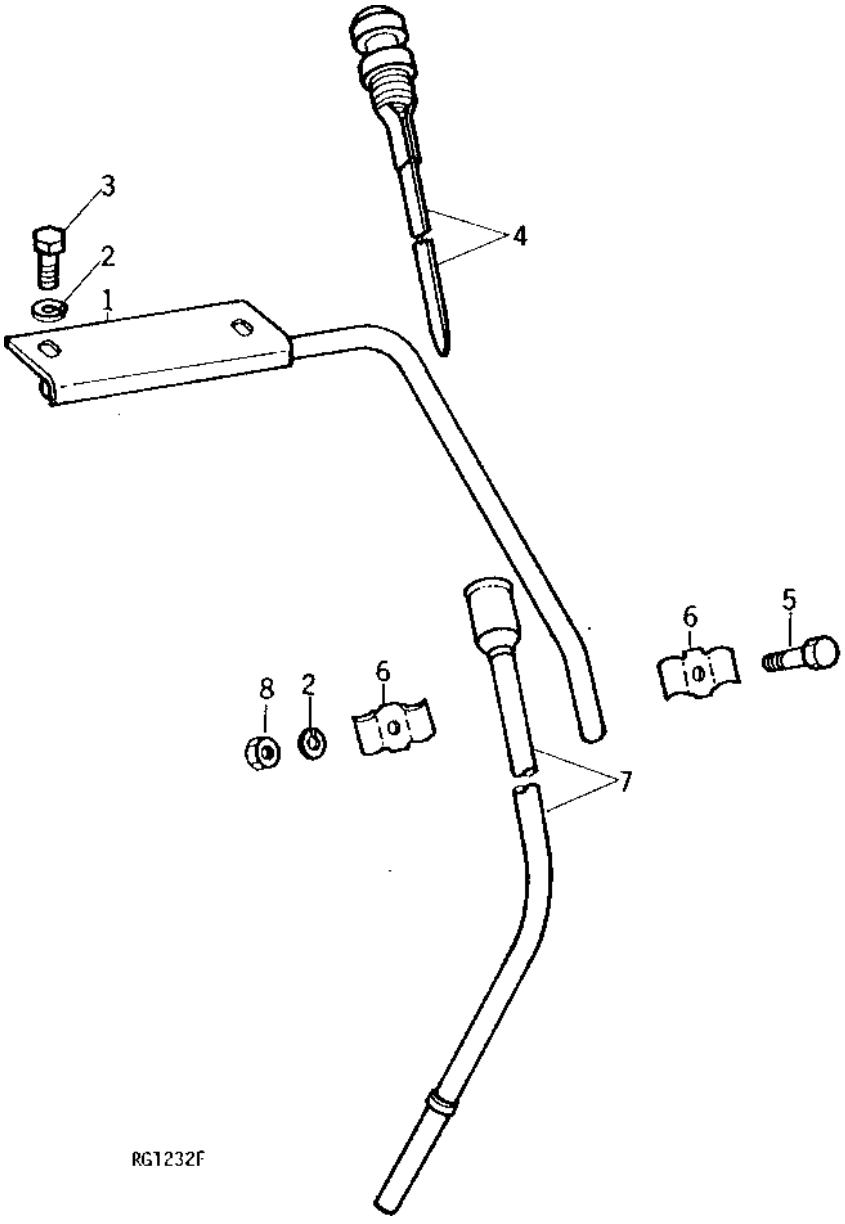


RGP354

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62410	GASKET	1		
2	B3362R	CAP	1	-127366	
3	B3285R	WASHER	1	-127366	
4	R26172	SHAFT	1	-127366	
5	26H3	SHAFT KEY	1	-127366	3/32" X 3/8"
6	R32426	GEAR	1	-127366	
7	R43851	HOUSING	1	-127366	(SUB R69135, (4) 12H304 AND (4) 19H2284)
8	24H1303	WASHER	4	-127366	13/32" X 11/16" X 0.065"
9	19H1732	CAP SCREW	4	-127366	3/8" X 1-1/4"
10	15H559	PIPE PLUG	1		1/4"
11	R69135	COVER	1	127367-	
12	12H304	LOCK WASHER	4	127367-	3/8"
13	19H2284	CAP SCREW	4	127367-	3/8" X 7/8"

DIPSTICK AND SUPPORT

RG1232 -UN-01JAN94

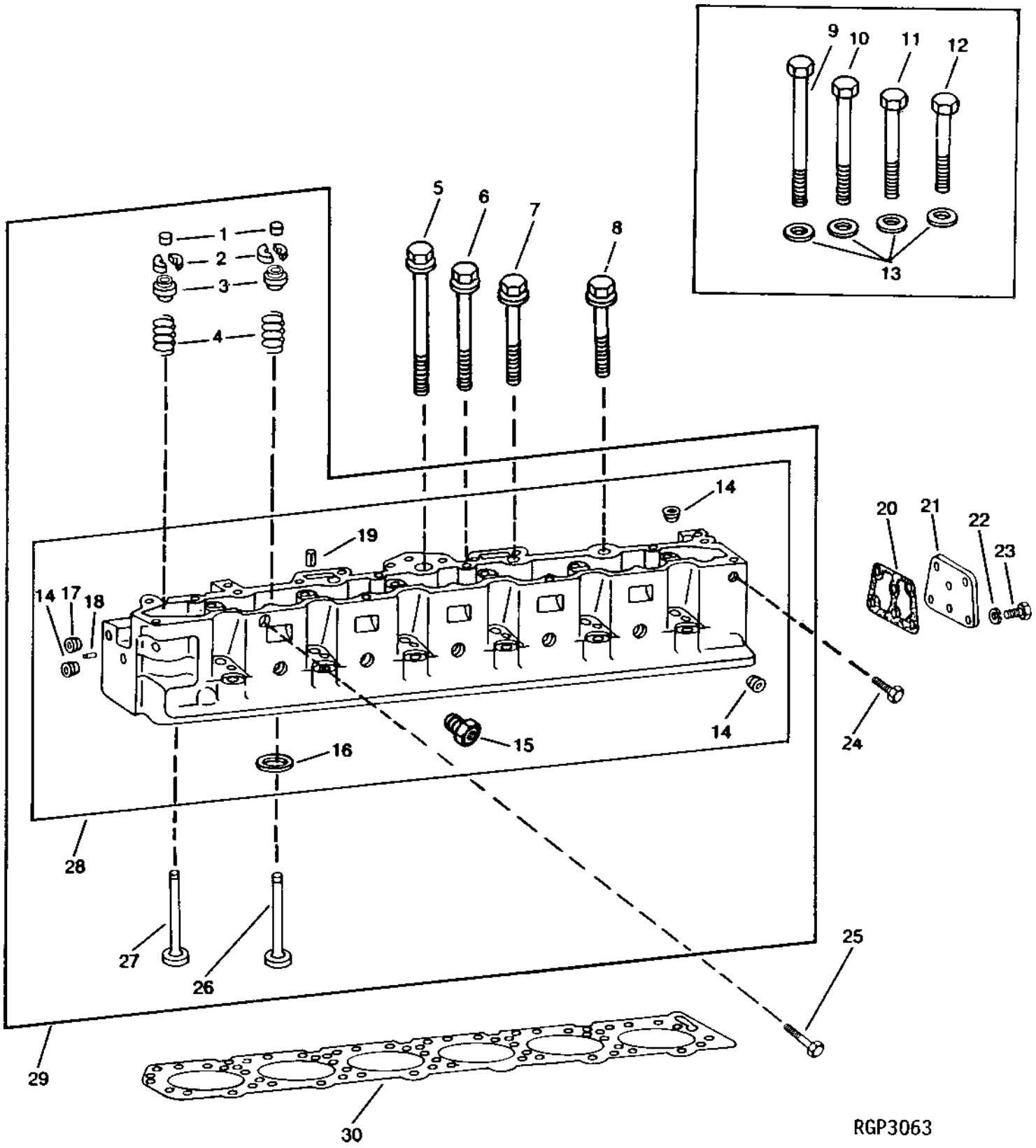


DIPSTICK AND SUPPORT - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR62431	SUPPORT	1		
2	12H304	LOCK WASHER	3		3/8"
3	19H1936	CAP SCREW	2		3/8" X 3/4"
4	AR62430	DIPSTICK	1	-161002	
	AR104001	DIPSTICK	1	161003-	
5	19H1731	CAP SCREW	1		3/8" X 1"
6	R27491	CLAMP	2		
7	AR62429	TUBE	1		
8	14H1076	NUT	1		3/8", (HS SAE 8)

CYLINDER HEAD AND VALVES
(6466TH)

RGP3063 -UN-01JAN94



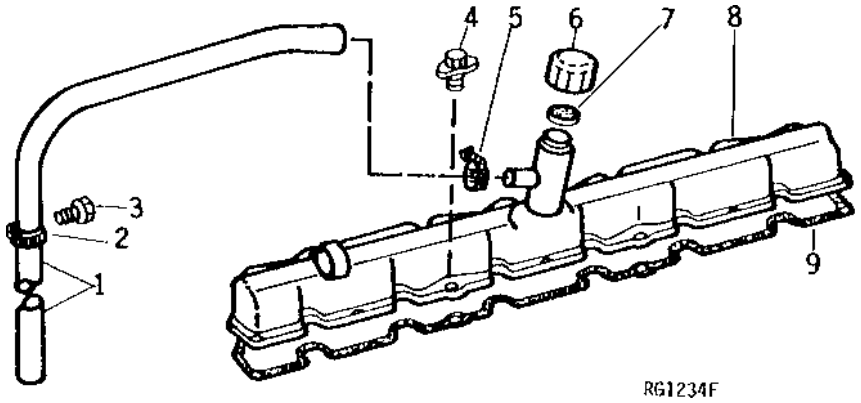
THIS PARTS LISTING IS CONTINUED

CYLINDER HEAD AND VALVES - CONTINUED
(6466TH)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T20129	CAP	12		
2	T20077	RETAINER	24		
3	RE11410	ROTATOR	12		(SUB FOR AR41006)
4	R26125	SPRING	12		
5	R88045	SCREW	7	318233-	(SUB FOR R62420)
6	R88044	SCREW	8	318233-	(SUB FOR R62419)
7	R88043	SCREW	5	-318232	(SUB FOR R62418, THIS APPLICATION) (USE WITH R71685, R71688 OR R80481)
	R88043	SCREW	11	318233-	(USE WITH R87555 OR R87556)
8	R88042	SCREW	6	-318232	(SUB FOR R62421, THIS APPLICATION) (USE WITH R71685, R71688 OR R80481)
9	R62420	SCREW	7	-318232	14.275 X 190.500 MM (9/16" X 7-1/2") (SUB R88045)
10	R62419	SCREW	8	-318232	14.275 X 162.052 MM (9/16" X 6.380") (SUB R88044)
11	R62418	SCREW	5	-317676	14.275 X 136.652 MM (9/16" X 5.380") (SUB R88043)
	R62418	SCREW	11	317677-	(USE WITH R87555 OR R87556) (SUB R88043)
12	R62421	SCREW	6	-317676	14.275 X 85.852 MM (9/16" X 3.380") (USE WITH R71685, R71688 OR R80481) (SUB R88042)
13	R76126	WASHER	26	-318232	14.681 X 25.400 X 2.667 MM (37/64" X 1" X 0.105") (SUB FOR R42364) (USE WITH R62418, R62419, R62420 OR R62421 ONLY, THIS APPLICATION)
14	15H665	PIPE PLUG	11		3/4", (SUB FOR AR72318)
15	R76491	PIPE PLUG	1		(SUB FOR RE10132)
16	R78702	VALVE SEAT INSERT	12		STANDARD, (SUB FOR R50356, THIS APPLICATION)
	R82508	VALVE SEAT INSERT	12		0.25 MM (.010") OVERSIZE, (SUB FOR R55061, THIS APPLICATION)
17	15H624	PIPE PLUG	6		1/2", (SUB FOR AR72319)
18	F1743R	DOWEL PIN	1		
19	34H387	SPRING PIN	1		3/16" X 3/4"
20	R43595	GASKET	1		
21	R51347	COVER	1		
22	12H331	LOCK WASHER	6		3/8"
23	19H2284	CAP SCREW	6		3/8" X 7/8"
24	19H1756	CAP SCREW	2		5/8" X 1-1/2", (SUB FOR R45693, THIS APPLICATION)
25	19H2367	CAP SCREW	1		5/8" X 3/4", (SUB FOR R45692, THIS APPLICATION)
26	R50357	EXHAUST VALVE	6		STANDARD
	R55056	EXHAUST VALVE	6		0.08 MM (.003") OVERSIZE
	R55058	EXHAUST VALVE	6		0.38 MM (.015") OVERSIZE
	R55060	EXHAUST VALVE	6		0.76 MM (.030") OVERSIZE
27	R50358	INTAKE VALVE	6		STANDARD
	R55055	INTAKE VALVE	6		0.08 MM (.003") OVERSIZE
	R55057	INTAKE VALVE	6		0.38 MM (.015") OVERSIZE
	R55059	INTAKE VALVE	6		0.76 MM (.030") OVERSIZE
28	AR103505	CYLINDER HEAD	1		(MARKED R76384, R76315, R86696 OR R86699) (SUB FOR AR81615)
29	RE11470	CYLINDER HEAD	1		
30	RE34010	GASKET	1		(SUB FOR R55182)
..	.....	DOWEL PIN	1		(NO LONGER REQUIRED)

ROCKER ARM COVER

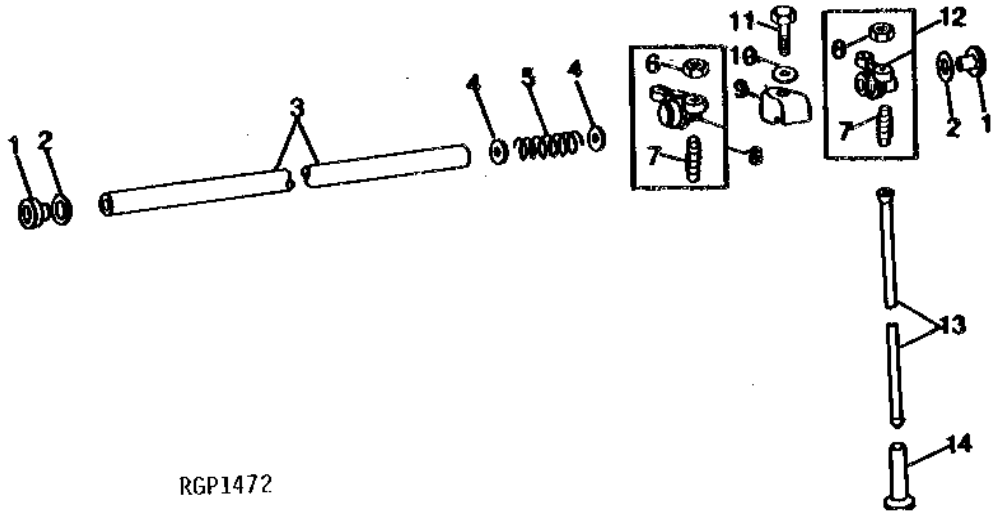
RG1234 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	H94255	TUBE	1		
2	R72659	CLAMP	1		(SUB FOR AH83545)
3	37H14	SCREW	1		
4	AR103811	SCREW, WITH WASHER	8	-329283	(SUB FOR AR45530)
	AR100124	SCREW, WITH WASHER	8	329284-	
5	AR21837	CLAMP	1		
6	T20294	CAP	1		
7	T20328	GASKET	1		
8	AR93173	COVER	1		(SUB FOR AR81017)
9	R49866	GASKET	1		(SUB FOR R32593)

ROCKER ARMS, SHAFT AND VALVES

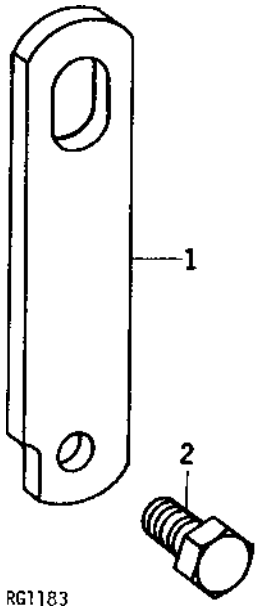
RGP1472 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R54565	PLUG	2		
2	R26081	WASHER	2		
3	R70826	ROCKER ARM SHAFT	1		(SUB FOR R60650) (ALSO ORDER (2) R54565)
4	R71208	WASHER	10		19.500 X 26 X 0.910 MM (0.768" X 1.024" X 0.036")
5	R26079	SPRING	5		
6	14H846	NUT	12		3/8"
7	R27443	SET SCREW	12		
8	AR54905	ROCKER ARM	6		
9	R26748	CLAMP	6		
10	R26559	WASHER	6		
11	19H1740	CAP SCREW	6		7/16" X 1-3/4"
12	AR54904	ROCKER ARM	6		
13	R85027	PUSH ROD	12		(SUB FOR AR40680)
14	R52773	CAM FOLLOWER	12		

LIFT STRAPS

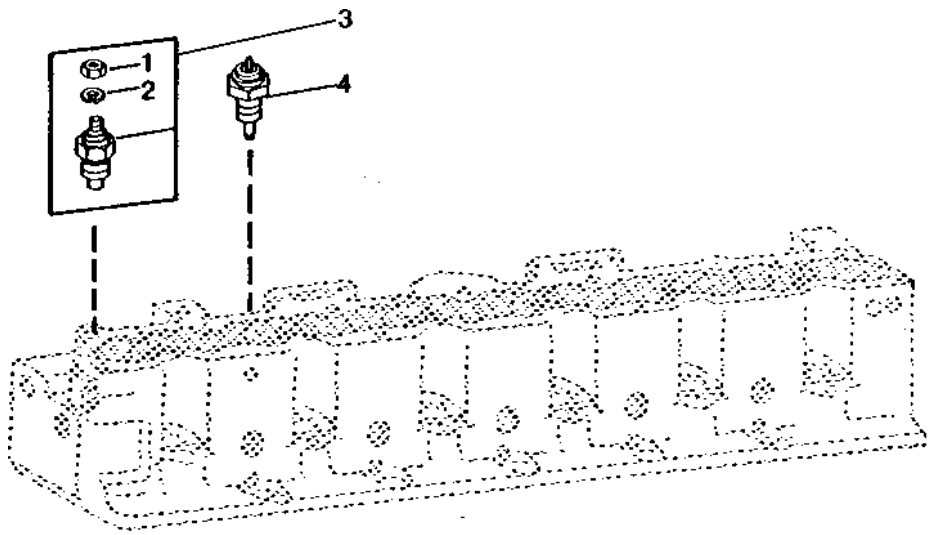
RG1183 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R61497	STRAP	2		
2	19H1756	CAP SCREW	2		5/8" X 1-1/2", (SUB FOR R45693, THIS APPLICATION)

ENGINE TEMPERATURE SENDER AND SWITCH

RGP1471 -UN-01JAN94

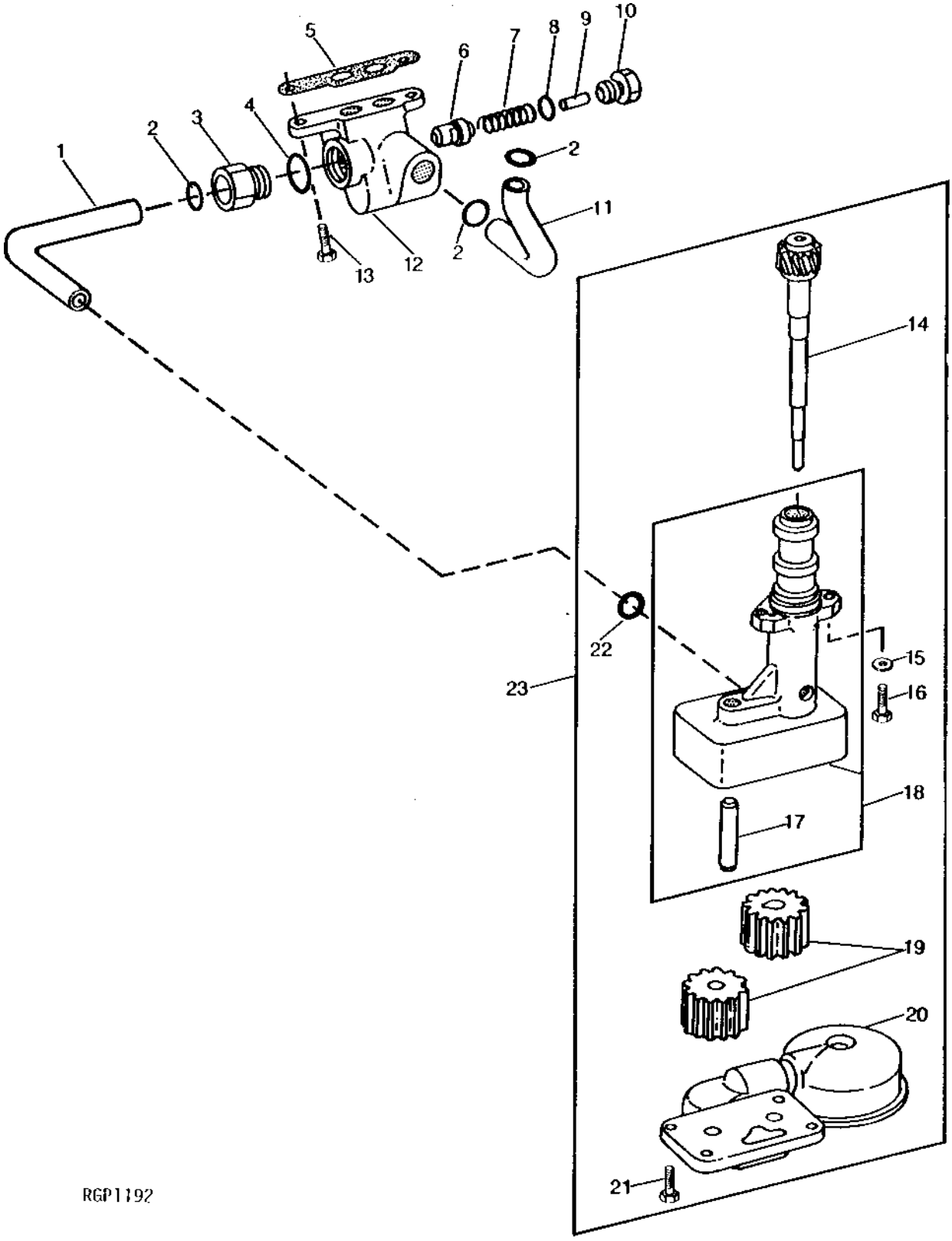


RGP1471

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	14H631	NUT	1		0.190"
2	12H295	LOCK WASHER	1		0.190"
3	AT37368	SENDER	1		(TEMPERATURE)
4	AH85833	SWITCH	1		(TEMPERATURE WARNING)

ENGINE OIL PUMP AND OIL COOLER BYPASS VALVE
(6466TH 01, 02)
(ENGINE SERIAL NO. -161002)

RGP1192 -UN-01JAN94

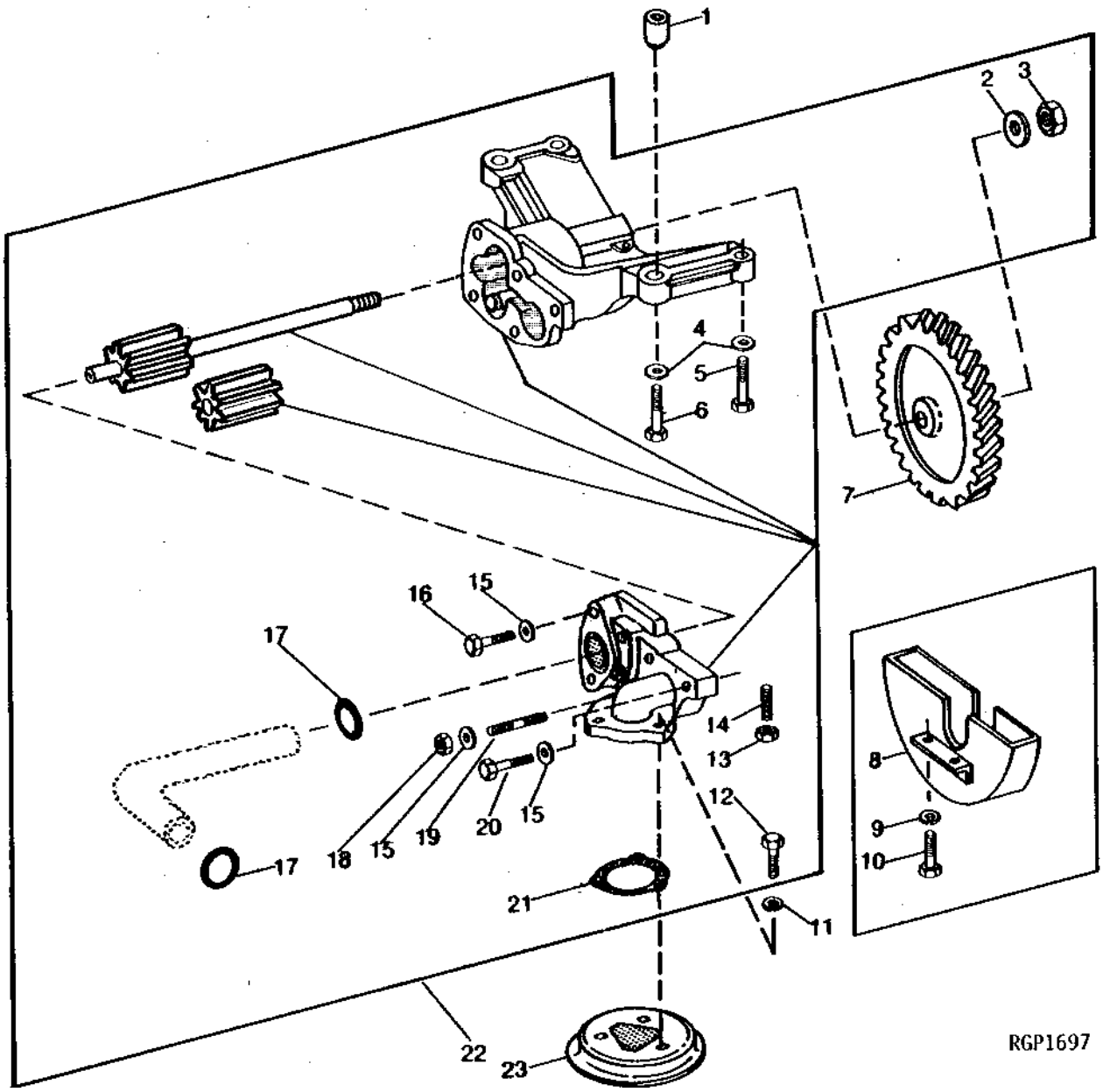


ENGINE OIL PUMP AND OIL COOLER BYPASS VALVE - CONTINUED
(6466TH 01, 02)
(ENGINE SERIAL NO. -161002)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50381	OIL TUBE	1		
2	R71732	O-RING	3		(SUB FOR R50378)
3	R65683	FITTING	1		(SUB FOR R50379)
4	U13639	O-RING	1		
5	R65055	GASKET	1		
6	R49464	VALVE	1		
7	R26151	SPRING	1		
8	U17409	O-RING	1		
9	34H313	SPRING PIN	1		1/4" X 1-1/8"
10	R49465	DRAIN PLUG	1		
11	R50386	OIL TUBE	1		
12	R50384	HOUSING	1		
13	R40236	CAP SCREW	2		
14	R64568	GEAR	1		
15	R42729	WASHER	2		
16	R38614	CAP SCREW	2		
17	R42390	SHAFT	1		
18	AR69108	HOUSING	1		(MARKED R57556)
19	AR71123	GEAR	1		
20	AR73681	OIL PUMP INTAKE	1		
21	R46567	CAP SCREW	4		
22	R71732	O-RING	1		(SUB FOR R50378)
23	AR77491	OIL PUMP	1		(SUB AR77495) (ALSO ORDER (2) R38614 AND (2) R42729)
	AR77495	OIL PUMP	1		

ENGINE OIL PUMP
(ENGINE SERIAL NO. 161003-)

RGP1697 -UN-01JAN94

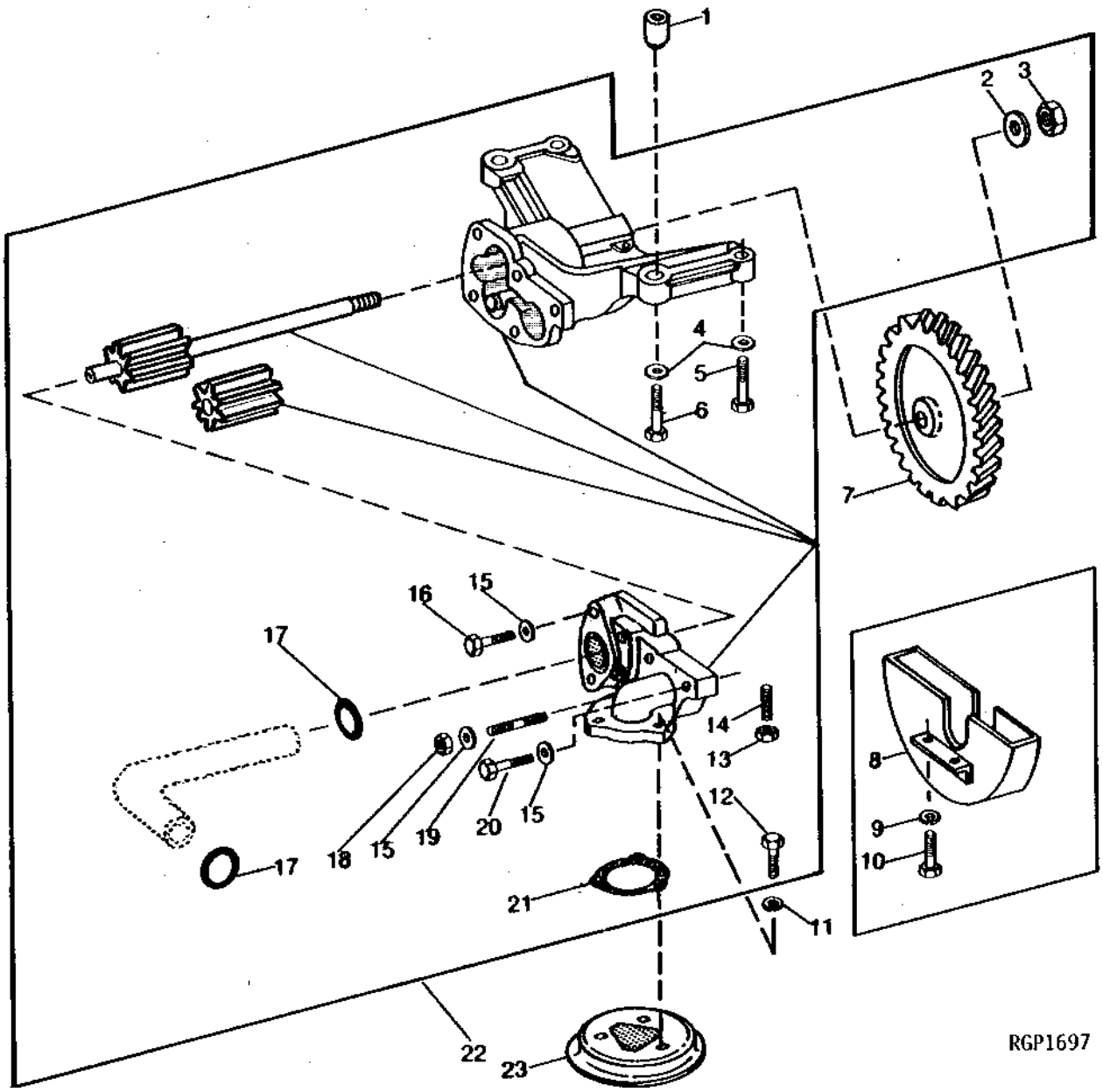


ENGINE OIL PUMP - CONTINUED
(ENGINE SERIAL NO. 161003-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62930	BUSHING	2		
2	T21242	WASHER	1		
3	14H826	NUT	1		1/2"
4	R57696	WASHER	4		
5	19H2545	CAP SCREW	2		3/8" X 1-3/8"
6	19H2549	CAP SCREW	2		3/8" X 1-7/8"
7	R62938	GEAR	1		
8	.....	SHIELD	1		(AR77713 NO LONGER REQUIRED)
9	.....	LOCK WASHER	2		(NO LONGER REQUIRED THIS LOCATION)
10	.....	CAP SCREW	2		(NO LONGER REQUIRED THIS LOCATION)
11	12H303	LOCK WASHER	1		5/16"
12	19H1849	CAP SCREW	3		5/16" X 1-1/4"
13	14H785	NUT	1		5/16"
14	22H1040	SET SCREW	1		5/16" X 1-1/4"
15	R42729	WASHER	5		(SUB FOR R70234)
16	19H2733	CAP SCREW	2		3/8" X 2-3/8"
17	R71732	O-RING	2		
18	14H1076	NUT	1		3/8"
19	D2420R	STUD	1		
20	19H1765	CAP SCREW	2		3/8" X 1-3/4"
21	R52049	GASKET	1		
22	AR103695	OIL PUMP	1		(SUB FOR AR96192) (SUB AR103696) (ALSO ORDER (2) R52049, (4) R57696, (2) R71732, (3) 19H1849, (2) 19H2545 AND (2) 19H2549)
23	AR56639	OIL PUMP INTAKE	1		

ENGINE OIL PUMP
(6466TH 05)

RGP1697 -UN-01JAN94

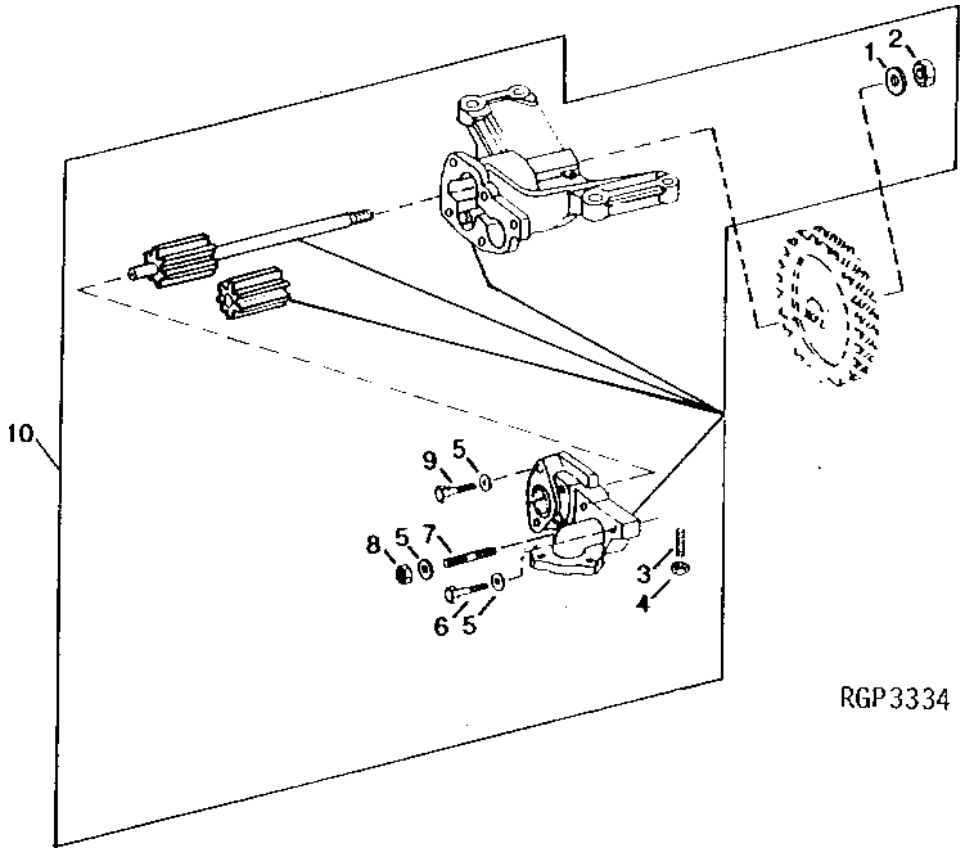


ENGINE OIL PUMP - CONTINUED
(6466TH 05)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62930	BUSHING	2		
2	T21242	WASHER	1		
3	R79187	NUT	1		
4	R57696	WASHER	4		
5	19H2545	CAP SCREW	2		3/8" X 1-3/8"
6	19H2549	CAP SCREW	2		3/8" X 1-7/8"
7	R62938	GEAR	1		
8	.....	SHIELD	1		(AR77713 NO LONGER REQUIRED)
9	.....	LOCK WASHER	2		(NO LONGER REQUIRED THIS LOCATION)
10	.....	CAP SCREW	2		(NO LONGER REQUIRED THIS LOCATION)
11	12H303	LOCK WASHER	3		5/16"
12	19H1849	CAP SCREW	3		5/16" X 1-1/4"
13	14H785	NUT	1		5/16"
14	22H1040	SET SCREW	1		5/16" X 1-1/4"
15	R70234	WASHER	5		
16	19H2733	CAP SCREW	2		3/8" X 2-3/8"
17	R71732	O-RING	2		
18	14H812	NUT	1		3/8"
19	D2420R	STUD	1		
20	19H1765	CAP SCREW	2		3/8" X 1-3/4"
21	R52049	GASKET	1		
22	AR103695	OIL PUMP	1		
23	AR56639	OIL PUMP INTAKE	1		

REPLACEMENT ENGINE OIL PUMP

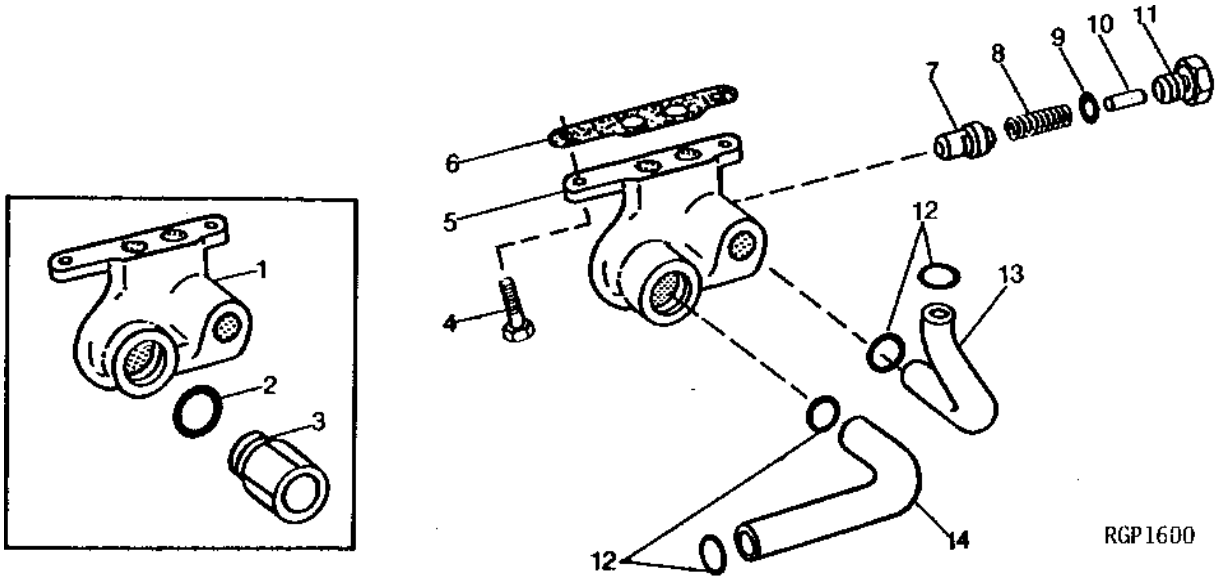
RGP3334 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T21242	WASHER	1		
2	14H826	NUT	1		1/2"
3	22H1040	SET SCREW	1		5/16" X 1-1/4"
4	14H785	NUT	1		5/16"
5	R42729	WASHER	5		(SUB FOR R70234)
6	19H1765	CAP SCREW	2		3/8" X 1-3/4"
7	D2420R	STUD	1		
8	14H1076	NUT	1		3/8"
9	19H2733	CAP SCREW	2		3/8" X 2-3/8"
10	AR103696	OIL PUMP	1		(SUB FOR AR103695)

ENGINE OIL COOLER BYPASS VALVE
(ENGINE SERIAL NO. 161003-)

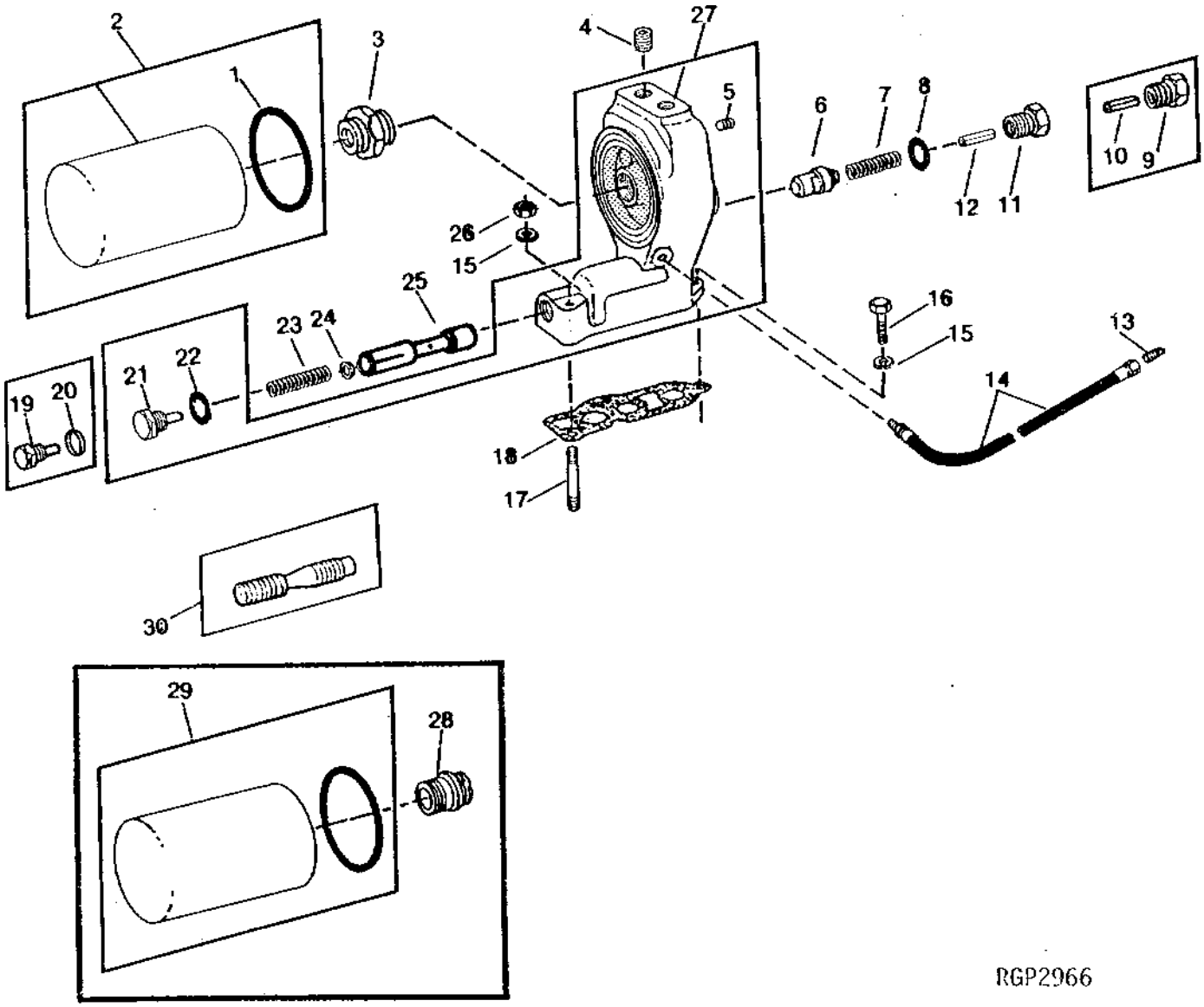
RGP1600 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R62954	HOUSING	1	-231771	(SUB R78134)
2	U13639	O-RING	1	-231771	
3	R65683	FITTING	1	-231771	
4	R40236	CAP SCREW	2		
5	R78134	HOUSING	1	231772-	
6	R65055	GASKET	1		
7	R49464	VALVE	1		
8	R26151	SPRING	1		
9	U17409	O-RING	1		
10	34H313	SPRING PIN	1		1/4" X 1-1/8"
11	R49465	DRAIN PLUG	1		
12	R71732	O-RING	4		
13	R50386	OIL TUBE	1		
14	R62952	OIL TUBE	1		

ENGINE OIL FILTER

RGP2966 -UN-01JAN94

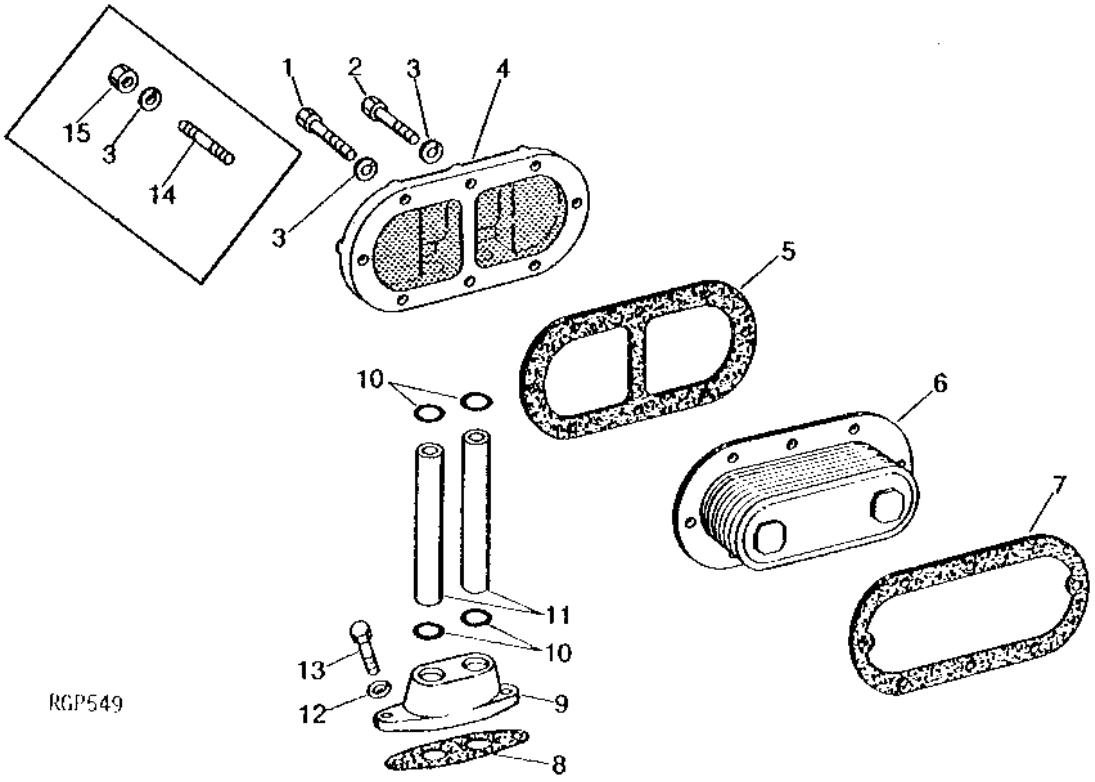


ENGINE OIL FILTER - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R43660	PACKING	1		
2	AR101278	OIL FILTER	1	298393-	(MARKED AR98329)
3	R73913	ADAPTER	1	298393-	(USE WITH AR98329)
4	15H665	PIPE PLUG	2		3/4"
5	15H558	PIPE PLUG	1		1/8"
6	R49464	VALVE	1		
7	R26151	SPRING	1		
8	U17409	O-RING	1		
9	R71483	DRAIN PLUG	1		(SUB R49465) (ALSO ORDER 34H393)
10	34H393	PIN	1		7/16" X 1-1/8"
11	R49465	DRAIN PLUG	1		(SUB FOR R71483)
12	34H313	SPRING PIN	1		1/4" X 1-1/8", (USE WITH R49465)
13	15H623	PIPE PLUG	1		3/8"
14	RE21543	HOSE	1		(SUB FOR AR88874)
15	12H304	LOCK WASHER	3		3/8"
16	19H1732	CAP SCREW	1		3/8" X 1-1/4"
17	R55395	STUD	1		
	R106859	STUD	1		(SUB FOR F3646R OR R26622)
18	R43774	GASKET	1		
19	RE10834	DRAIN PLUG	1	-195872	(SUB FOR R43425)
20	R43424	WASHER	1	-195872	
21	AR105510	DRAIN PLUG	1	195873-	
22	U17409	O-RING	1	195873-	
23	R43548	SPRING	1		
24	U40750	WASHER	AR		
25	R84947	VALVE	1	319026-	(USE WITH R84946)
26	14H1076	NUT	2		3/8"
27	AR94084	HOUSING	1	-319025	(MARKED R67409 OR R71484) (SUB RE24706) (ALSO ORDER R84947)
	RE24706	HOUSING	1	319026-	(MARKED R84946)
28	R43429	FITTING	1	-298392	(USE WITH AR43261)
29	AR43634	OIL FILTER	1	-298392	(MARKED AR43261)
30	R77003	VALVE	1	-319025	(SUB FOR R43428) (USE WITH R67409 OR R71484)

ENGINE OIL COOLER

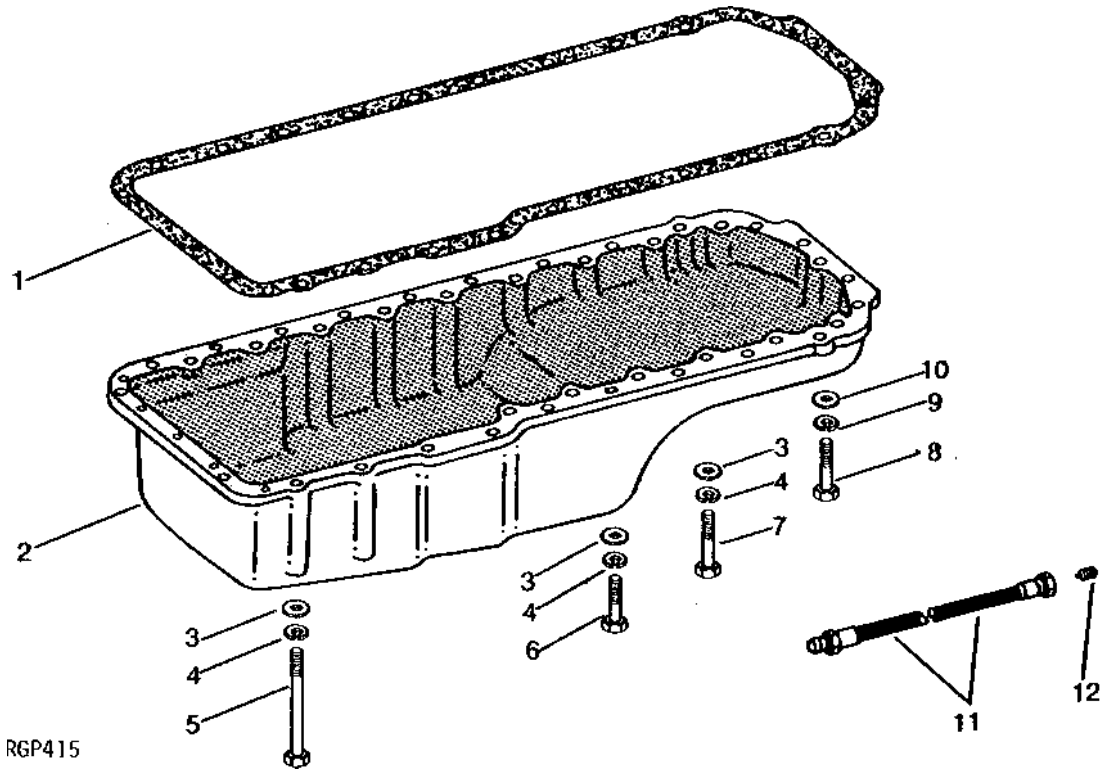
RGP549 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H1913	CAP SCREW	1		5/16" X 2-1/4"
2	19H3552	CAP SCREW	5	-127033	5/16" X 1-1/2"
	19H3552	CAP SCREW	7	127034-	5/16" X 1-1/2"
3	12H303	LOCK WASHER	8		5/16"
4	R51283	COVER	1		
5	R50419	GASKET	1		
6	AR55394	OIL COOLER	1		
7	AR58952	GASKET	1		
8	R50424	GASKET	1		
9	R50423	ADAPTER	1		
10	R47153	O-RING	4		(SUB FOR R50420, THIS APPLICATION)
11	R51053	OIL TUBE	2		
12	12H304	LOCK WASHER	2		3/8"
13	19H1732	CAP SCREW	2		3/8" X 1-1/4"
14	R51284	STUD	2	-127033	
15	14H785	NUT	2	-127033	5/16"

OIL PAN
(6466TH 01, 02)
(ENGINE SERIAL NO. -161002)

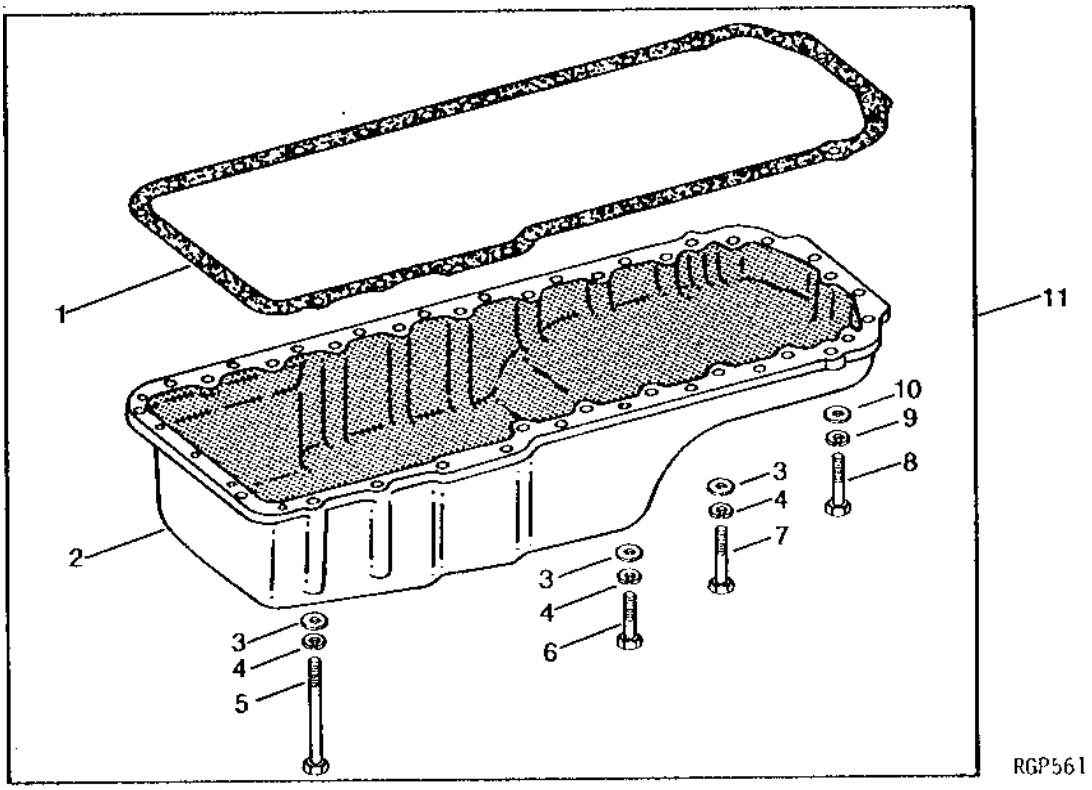
RGP415 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R54556	OIL PAN	1	-122347	(SUB AR94564) (NO LONGER AVAILABLE)
	R71912	OIL PAN	1	122348-1990	(SUB AR94564) (NO LONGER AVAILABLE) (SEE GRID D9 FOR REPLACEMENT)
3	24H1305	WASHER	22	122348-	13/32" X 13/16" X 0.065"
4	12H331	LOCK WASHER	22	-122347	3/8"
	12H304	LOCK WASHER	22	122348-	3/8"
5	19H2104	CAP SCREW	2	-122347	3/8" X 5"
	19H3504	CAP SCREW	2	122348-	3/8" X 5-3/8"
6	19H2552	CAP SCREW	18	-122347	3/8" X 1-1/8"
	19H3267	CAP SCREW	18	122348-	3/8" X 1-5/8"
7	19H1765	CAP SCREW	2	-122347	3/8" X 1-3/4"
	19H3485	CAP SCREW	2	122348-	3/8" X 2"
8	19H2508	CAP SCREW	2	-122347	1/2" X 1-3/8"
	19H2473	CAP SCREW	2	122348-	1/2" X 1-3/4"
9	12H292	LOCK WASHER	2	-122347	1/2"
	12H301	LOCK WASHER	2	122348-	1/2"
10	24H1338	WASHER	2	122348-	33/64" X 7/8" X 0.048"
11	RE21544	HOSE	1		(SUB FOR AR80532 OR AR96724)
12	15H584	PIPE PLUG	1		1/2"

OIL PAN REPLACEMENT KIT
(6466TH 01, 02)
(ENGINE SERIAL NO. -122347)

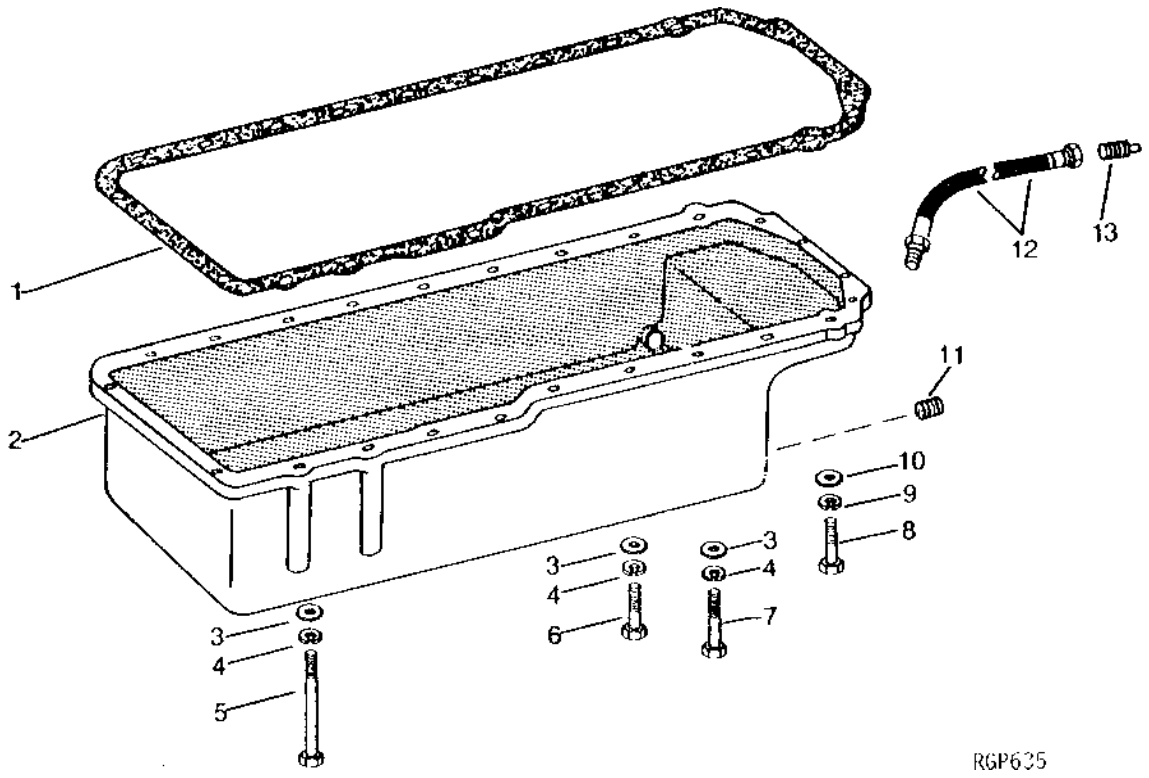
RGP561 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R71912	OIL PAN	1	-1990	(SUB AR94564) (NO LONGER AVAILABLE)
3	24H1305	WASHER	22		13/32" X 13/16" X 0.065"
4	12H304	LOCK WASHER	22		3/8"
5	19H3504	CAP SCREW	2		3/8" X 5-3/8"
6	19H3267	CAP SCREW	18		3/8" X 1-5/8"
7	19H3485	CAP SCREW	2		3/8" X 2"
8	19H2473	CAP SCREW	2		1/2" X 1-3/4"
9	12H301	LOCK WASHER	2		1/2"
10	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
11	AR94564	KIT	1		

OIL PAN
(ENGINE SERIAL NO. 161003-)

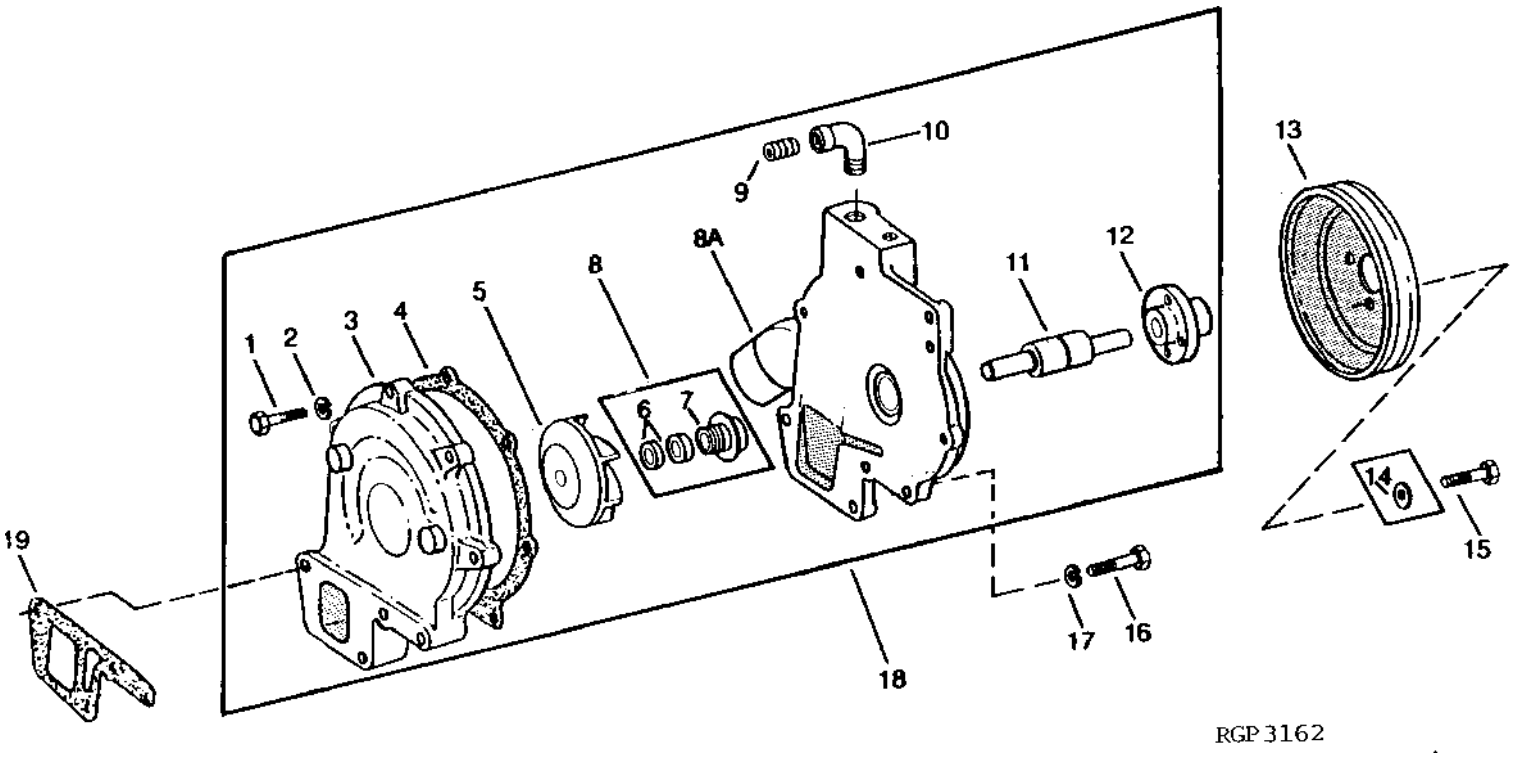
RGP635 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R49377	GASKET	1		
2	R72991	OIL PAN	1	-299798	
	R81942	OIL PAN	1	299799-XXXXXX	(SUB R72991) (SEE GRID D9)
	R72991	OIL PAN	1	XXXXXX-	(REINSTATED THIS APPLICATION)
3	24H1305	WASHER	22		13/32" X 13/16" X 0.065"
4	12H304	LOCK WASHER	22		3/8"
5	19H3504	CAP SCREW	2	-299798	3/8" X 5-3/8", (USE WITH R72991)
	19H3485	CAP SCREW	2	299799-XXXXXX	3/8" X 2", (USE WITH R81942) (NO LONGER USED, THIS APPLICATION)
6	19H3267	CAP SCREW	18		3/8" X 1-5/8"
7	19H3485	CAP SCREW	2		3/8" X 2"
8	19H2473	CAP SCREW	2		1/2" X 1-3/4"
9	12H301	LOCK WASHER	2		1/2"
10	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
11	15H624	PIPE PLUG	1		1/2"
12	RE21544	HOSE	1		(SUB FOR AR96724 OR AR80532)
13	15H584	PIPE PLUG	1		1/2"

WATER PUMP

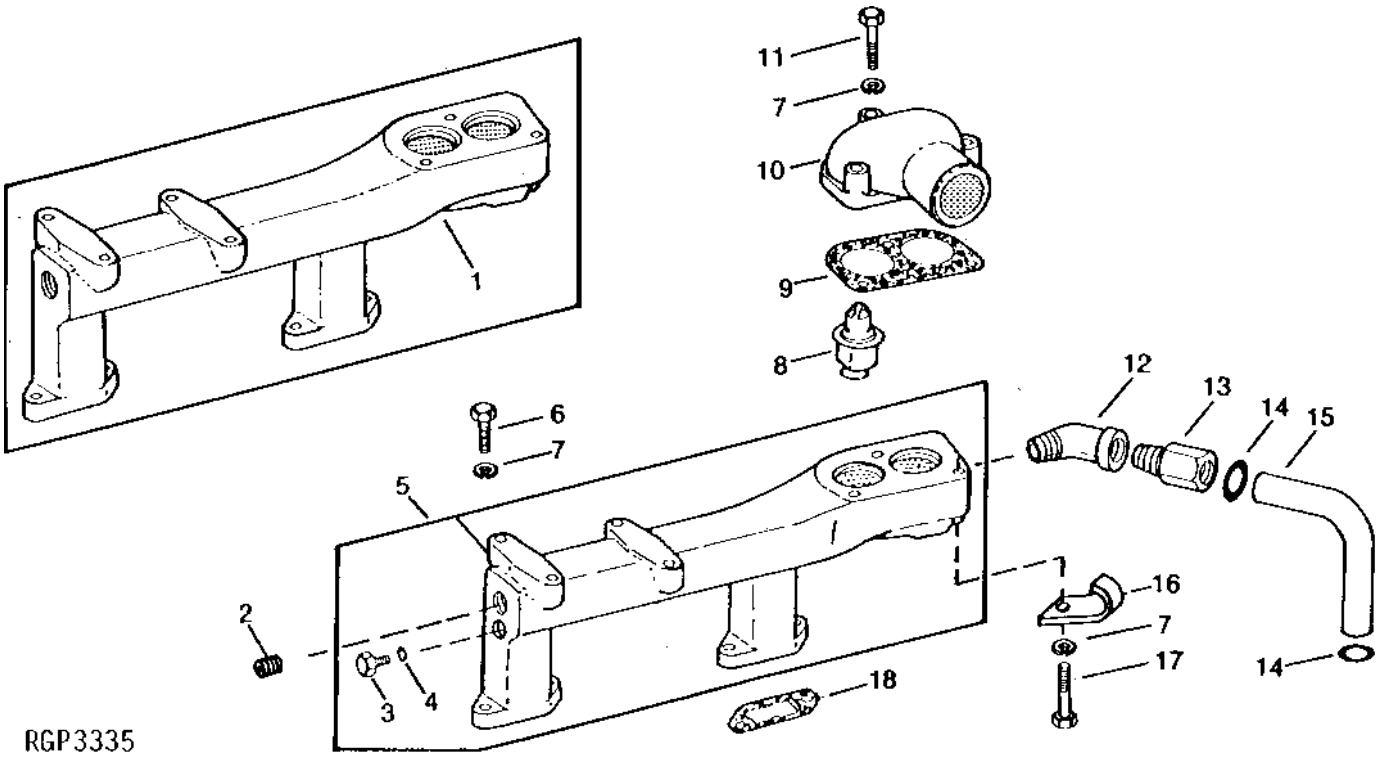
RGP3162 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H1875	CAP SCREW	4		5/16" X 1-3/4"
2	12H303	LOCK WASHER	4		5/16"
3	R50409	HOUSING	1		
4	R50410	GASKET	1		
5	R50411	IMPELLER	1		
6	AR41691	INSERT	1		(SUB AR62933)
7	AR62935	SEAL	1		
8	AR62933	SEAL KIT	1		
8A	R54955	HOUSING	1		
9	15H584	PIPE PLUG	1		1/2"
10	15H200	ELBOW FITTING	1		
11	JD9355	BEARING	1		
12	R40662	HUB	1		
13	R54957	PULLEY	1		
14	.....	WASHER	4		(NO LONGER REQUIRED)
15	19H2038	CAP SCREW	4		3/8" X 1/2"
16	19H1944	CAP SCREW	4		3/8" X 2-3/4"
17	12H304	LOCK WASHER	4		3/8"
18	AR63573	WATER PUMP	1		(MARKED R54955)
	TY6741	WATER PUMP	1		REMANUFACTURED
19	R42406	GASKET	1		

WATER MANIFOLD AND THERMOSTATS

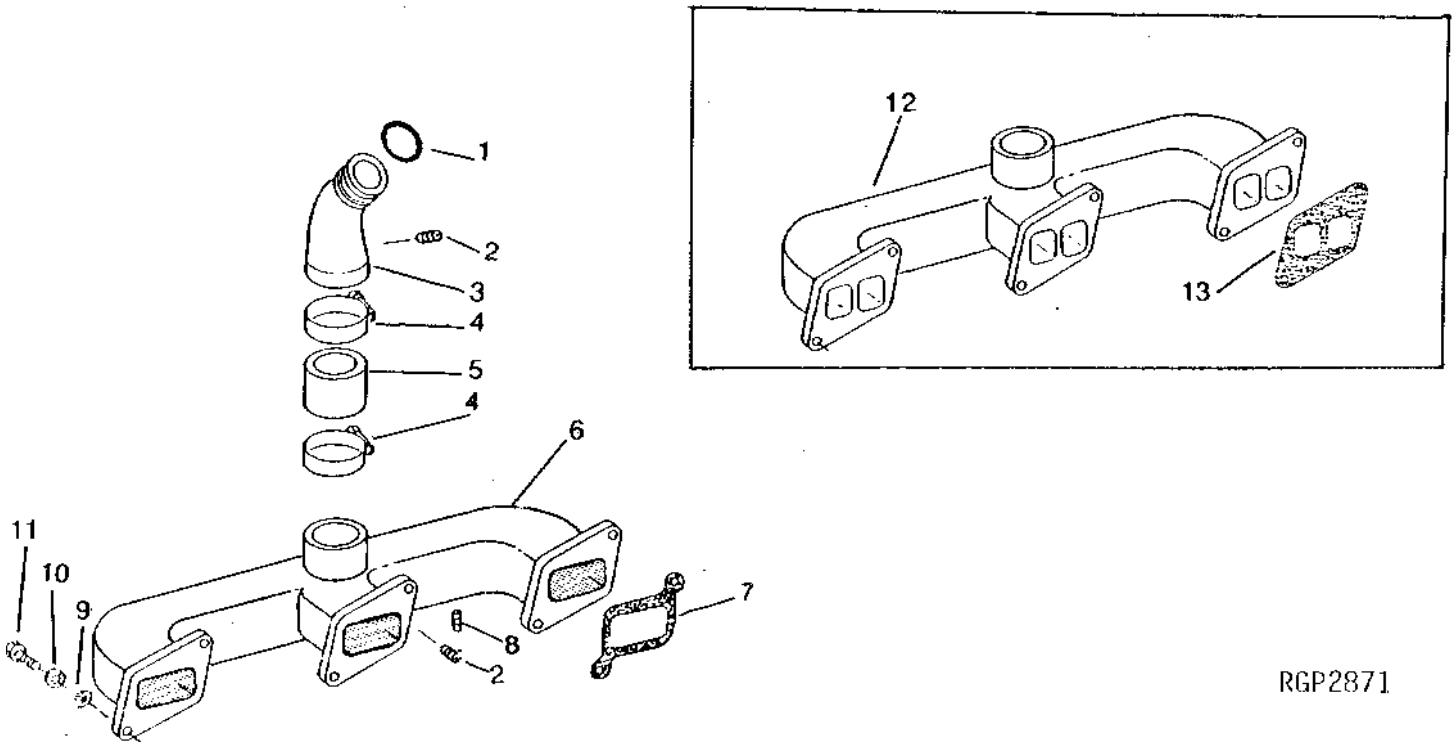
RGP3335 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50415	MANIFOLD	1	-227289	(SUB RE12848)
2	15H665	PIPE PLUG	1		3/4"
3	R82719	FITTING PLUG	1	227290-	(SUB FOR R27094, THIS APPLICATION)
4	R77673	O-RING	1	227290-	
5	RE12848	MANIFOLD	1	227290-	(MARKED R78123)
6	19H2545	CAP SCREW	4		3/8" X 1-3/8"
7	12H304	LOCK WASHER	7		3/8"
8	AR48675	THERMOSTAT	2		82° (180°F)
	AR72852	THERMOSTAT	2		(89°)(192°F)(OPTIONAL)
9	R46479	GASKET	1		
10	R54611	COVER	1		
11	19H1733	CAP SCREW	1		3/8" X 2-1/2"
12	15H233	ELBOW FITTING	1		
13	R43491	FITTING	1		
14	R47153	O-RING	2		(SUB FOR R50420, THIS APPLICATION)
15	R51960	LINE	1		
16	R72853	CLAMP	1		(SUB FOR R45211)
17	19H2128	CAP SCREW	2		3/8" X 3"
18	R88397	GASKET	2		(SUB FOR R42693)

INTAKE MANIFOLD

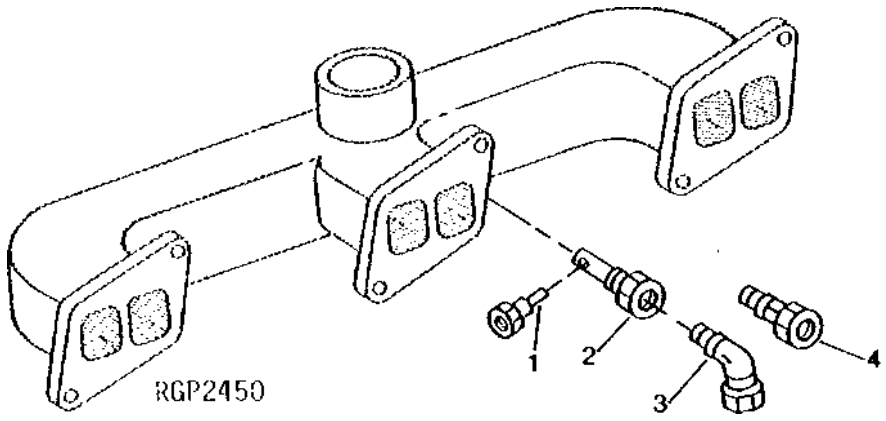
RGP2871 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50406	O-RING	1		
2	15H571	PIPE PLUG	1		3/8"
3	R81928	COUPLING	1		(SUB FOR R63129) (ALSO ORDER 15H563)
4	AT37478	HOSE CLAMP	2		(SUB FOR AR62936, THIS APPLICATION)
5	R43605	HOSE	1		76 MM X 51 MM (3" X 2")
6	R89790	INTAKE MANIFOLD	1	324349-	(MARKED R89790 OR R104706)
7	R102838	GASKET	3	324239-	(SUB FOR R87316)
8	15H558	PIPE PLUG	1		1/8"
9	24H1303	WASHER	6	324349-	13/32" X 11/16" X 0.065"
10	12H304	LOCK WASHER	6		3/8"
11	19H1732	CAP SCREW	6	-324348	3/8" X 1-1/4", (USE WITH R52288 OR R81927)
	19H1800	CAP SCREW	6	324349-	3/8" X 1-1/2", (USE WITH R89790)
12	R52288	INTAKE MANIFOLD	1	-299711	(SUB R89790, (3) R102838, (6) 19H1800 AND (6) 24H1303)
	R81927	INTAKE MANIFOLD	1	299712-324348	(SUB R89790, (3) R102838, (6) 19H1800 AND (6) 24H1303)
13	R50397	GASKET	1	-324348	

ETHER STARTING AID

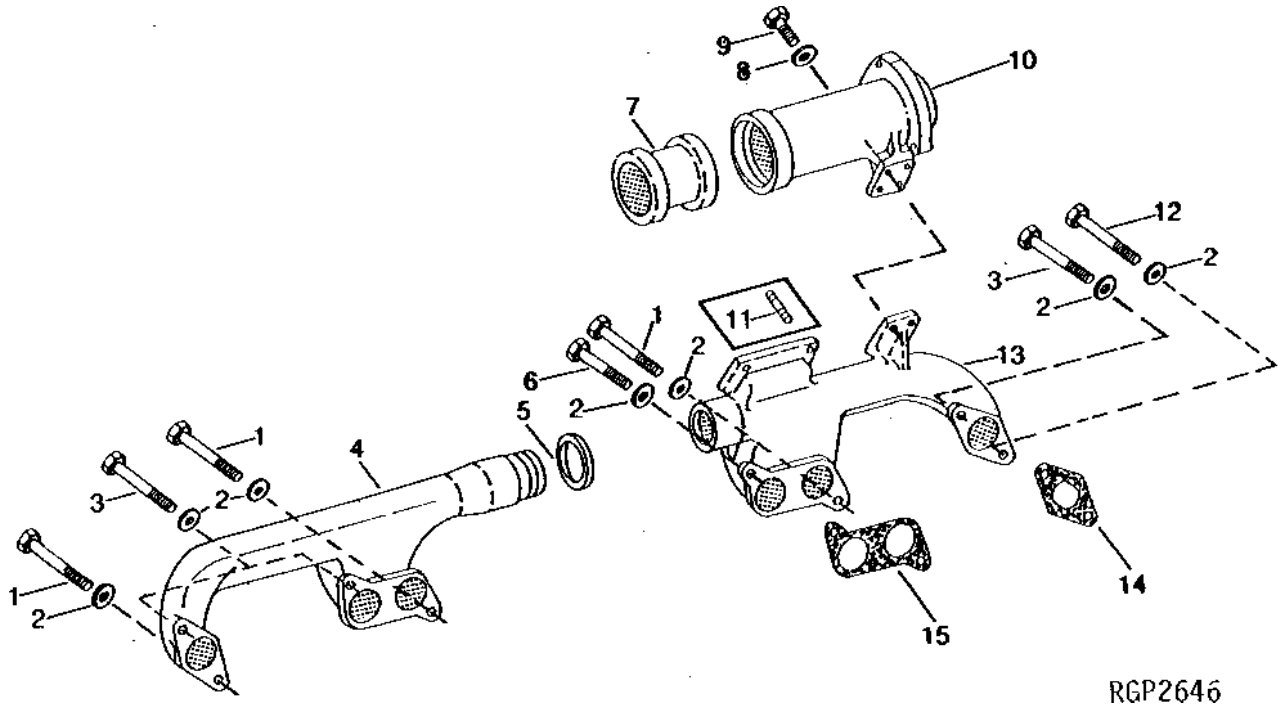
RGP2450 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R28583	NOZZLE	1		
2	R47160	NOZZLE HOLDER	1		
3	AT25266	ELBOW FITTING	1	-299711	
4	AT25264	FITTING	1	299712-	

EXHAUST MANIFOLD

RGP2646 -UN-01JAN94

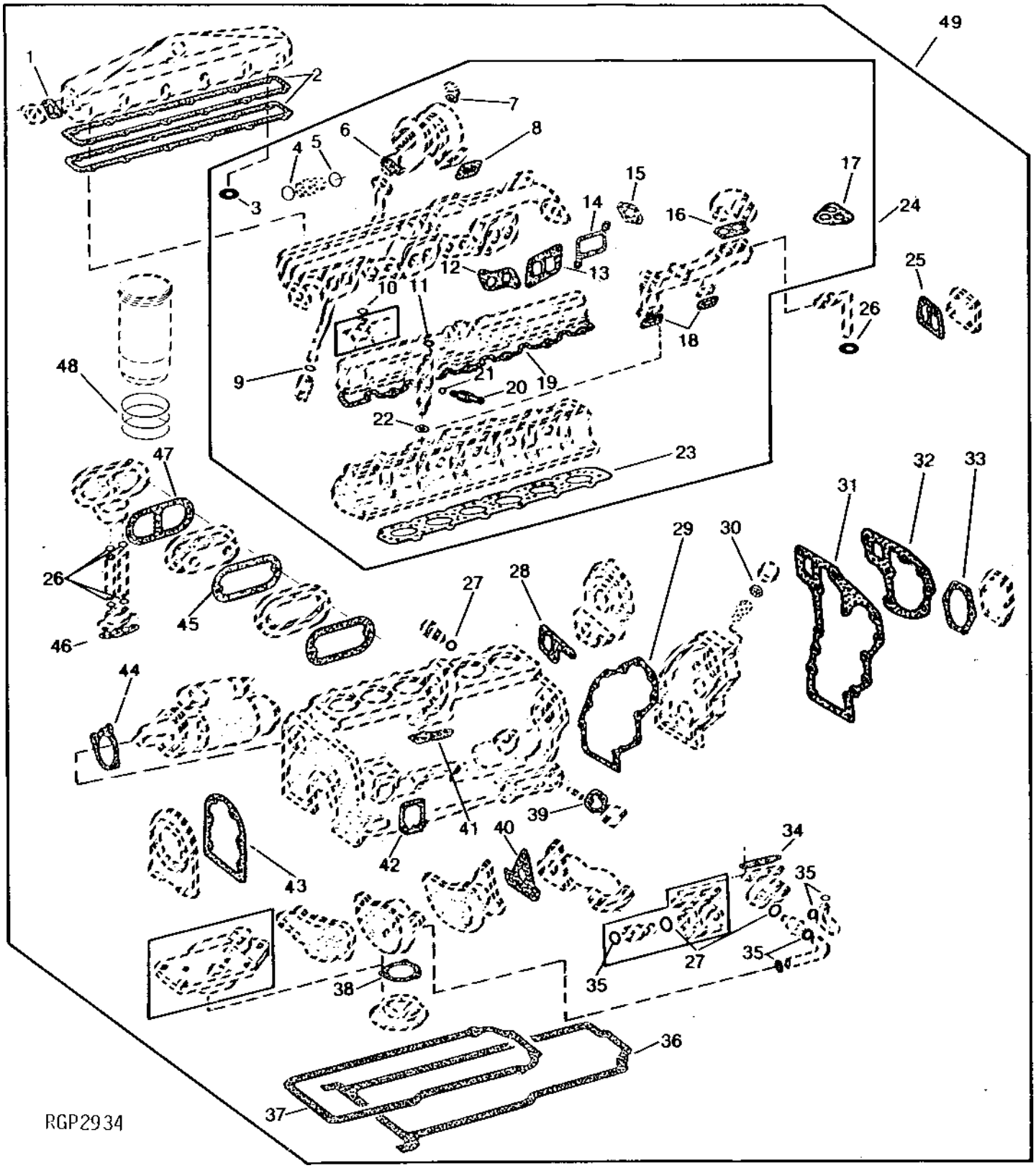


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H1765	CAP SCREW	3		3/8" X 1-3/4"
2	R63845	WASHER	8		
3	19H2128	CAP SCREW	3		3/8" X 3"
4	R46472	EXHAUST MANIFOLD	1		
5	R58109	RING	1		
6	19H2639	CAP SCREW	1		3/8" X 3-3/8"
7	R43724	ADAPTER	1		(SUB FOR R83034, THIS APPLICATION)
8	24H1303	WASHER	4		13/32" X 11/16" X 0.065"
9	R54500	SCREW	4		
10	R54599	EXTENSION	1		
11	R55078	STUD	4		(SUB R54500 AND 24H1305, THIS APPLICATION)
12	19H2549	CAP SCREW	1		3/8" X 1-7/8"
13	R56995	EXHAUST MANIFOLD	1		(SUB FOR AR54563)
14	R83021	GASKET	2		(SUB FOR R44374)
15	R83020	GASKET	2		(SUB FOR R44373)

MEMORANDA

ENGINE GASKET KITS

RGP2934 -UN-23SEP94



ENGINE GASKET KITS - CONTINUED

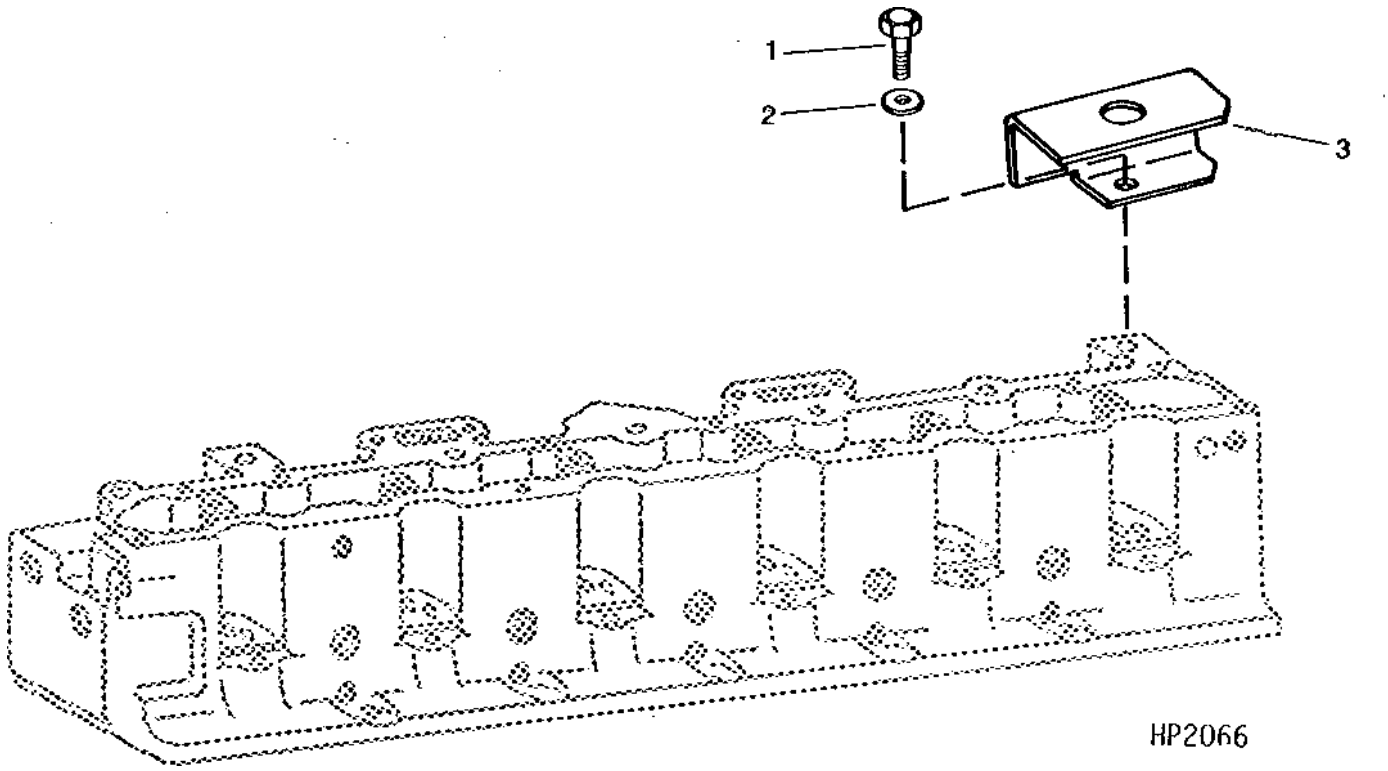
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	.....	GASKET	1		(A)
2	.....	GASKET	2		(A)
3	.....	GASKET	2		(A)
4	R50405	O-RING	1		
5	R50406	O-RING	1		
6	R105346	GASKET	1		(SUB FOR R43416 OR R97349)
7	R97348	GASKET	1		(SUB FOR R43413)
8	R43751	GASKET	1		
9	R72328	O-RING	1		(SUB FOR R43780)
10	R495R	O-RING	1		
11	R51603	O-RING	6		
12	R83020	GASKET	2		(SUB FOR R44373)
13	R50397	GASKET	3		
14	R102838	GASKET	1		(SUB FOR R87316)
15	R83021	GASKET	2		(SUB FOR R44374)
16	R46479	GASKET	1		
17	.....	GASKET	1		(A)
18	R88397	GASKET	2		(SUB FOR R42693)
19	R49866	GASKET	1		(SUB FOR R32593)
20	R87082	FITTING	6		
21	R77551	O-RING	6		
22	R64840	WASHER	6		
23	RE34010	GASKET	1		(SUB FOR R55182)
24	AR98851	GASKET KIT	1		CYLINDER HEAD, (SUB FOR AR72078)
25	R43595	GASKET	1		
26	R47153	O-RING	4	-228054	(SUB FOR R50420, THIS APPLICATION)
	R47153	O-RING	6	228055-	
27	U13639	O-RING	2		
28	R42406	GASKET	1		
29	R50353	GASKET	1		
30	T20328	GASKET	1		
31	.....	GASKET	1		(A)
32	.....	GASKET	1		(A)
33	R50390	GASKET	1		
34	R65055	GASKET	1		
35	R71732	O-RING	4		(SUB FOR R50378)
36	.....	GASKET	1		(A)
37	R49377	GASKET	1		
38	R52049	GASKET	1		
39	R97350	GASKET	1		(SUB FOR R27285)
40	.....	GASKET	1		(A)
41	R43774	GASKET	1		
42	R62410	GASKET	1		
43	R26058	GASKET	1		
44	R53108	GASKET	1		
45	AR58952	GASKET	1		(CONSISTS OF (2) R50417)
46	R50424	GASKET	1		
47	R50419	GASKET	1		
48	AR98850	KIT	6		(CYLINDER LINER PACKINGS)
49	AR98845	GASKET KIT	1		ENGINE REBUILD, (SUB FOR AR72077 AND AR96201)

(A) NOT USED THIS APPLICATION

MEMORANDA

MANIFOLD SHIELD
(SERIAL NO. 600001-)

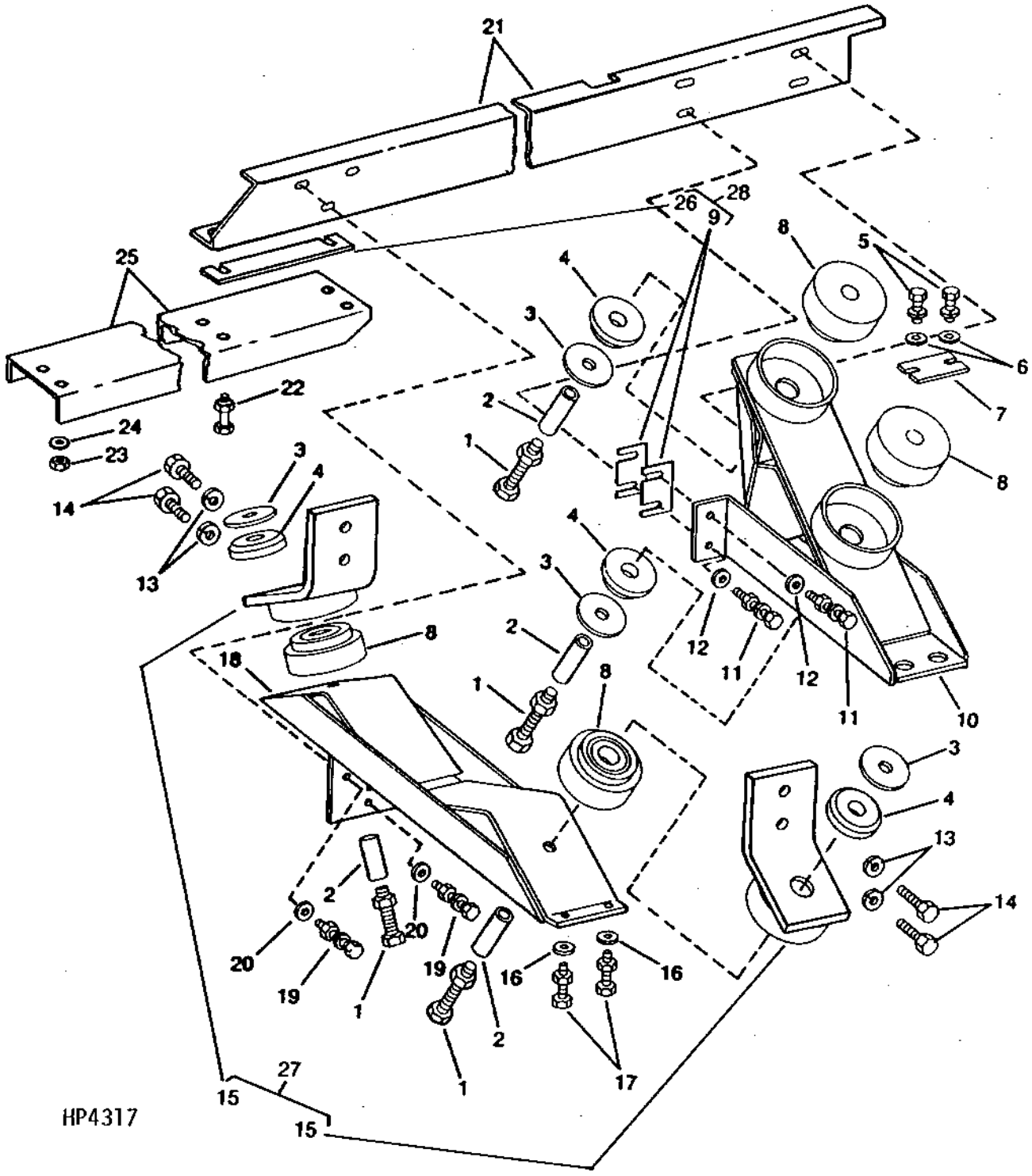
HP2066 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1833	CAP SCREW	1		5/8" X 1-1/4"
2	24H1716	WASHER	1		21/32" X 1-1/4" X 0.120"
3	H114612	DEFLECTOR	1	-612163	(SUB AH121559)
	AH121559	DEFLECTOR	1		

ENGINE SUPPORTS

HP4317 -UN-01JAN94

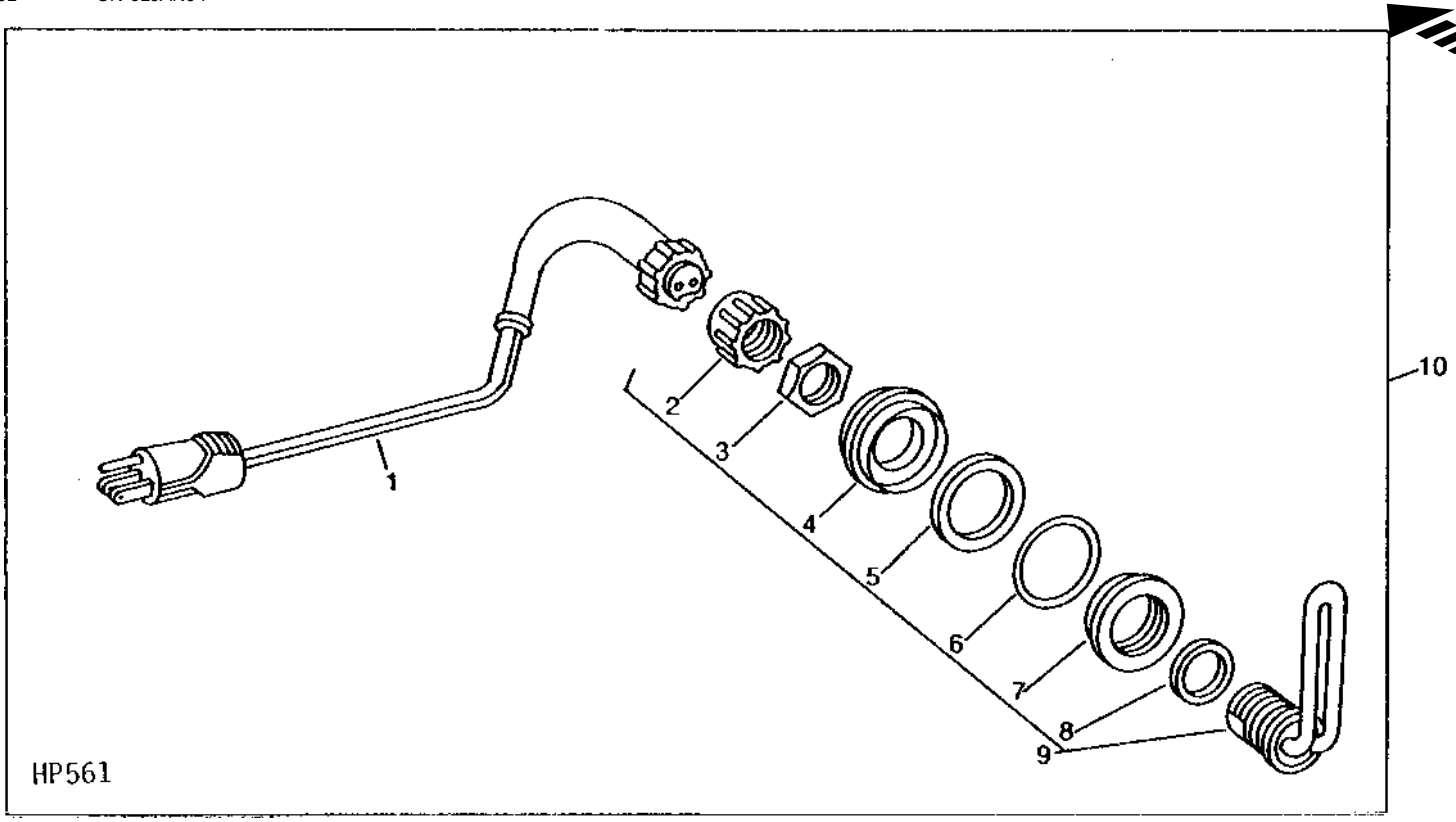


ENGINE SUPPORTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1950	CAP SCREW	4		5/8" X 3-3/4"
	14H1039	NUT	4		5/8"
2	H95417	SPACER	4		
3	R20136	WASHER	4		
4	T55761	SUPPORT	4		
5	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
6	24H1309	WASHER	2		13/32" X 1-1/16" X 0.120"
7	H100182	STRAP	1		
8	R62502	SUPPORT	4		
9	H83900	STRAP	1	-1990	(6 OR LESS USED, 2 PLACES) (NO LONGER AVAILABLE)
10	AH92581	SUPPORT	1		REAR
11	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	24H1309	WASHER	2		13/32" X 1-1/16" X 0.120"
13	12H294	LOCK WASHER	4	-511615	5/8"
	12H236	LOCK WASHER	4	511616-	3/4"
14	19H1708	CAP SCREW	4	-511615	5/8" X 1-3/4"
	19H1798	CAP SCREW	4	511616-	3/4" X 1-3/4"
15	AH92583	STRAP	2	-511615	
	AH106630	SUPPORT	1	511616-1990	R.H. (NO LONGER AVAILABLE)
	AH106631	SUPPORT	1	511616-1990	L.H. (NO LONGER AVAILABLE)
16	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
17	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
18	AH92580	SUPPORT	1		FRONT
19	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
20	24H1309	WASHER	3		13/32" X 1-1/16" X 0.120"
21	AH95984	RAIL	1		
22	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
23	N10215	LOCK NUT	2		
24	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
25	H111069	CHANNEL	1		
26	H85345	STRAP	AR	-1990	(CONSISTS OF BOTH R.H. AND L.H.) (NO LONGER AVAILABLE)
27	AH138217	KIT	1		
28	AH138218	KIT	1		

ENGINE COOLANT HEATER
(SERIAL NO. -459863)

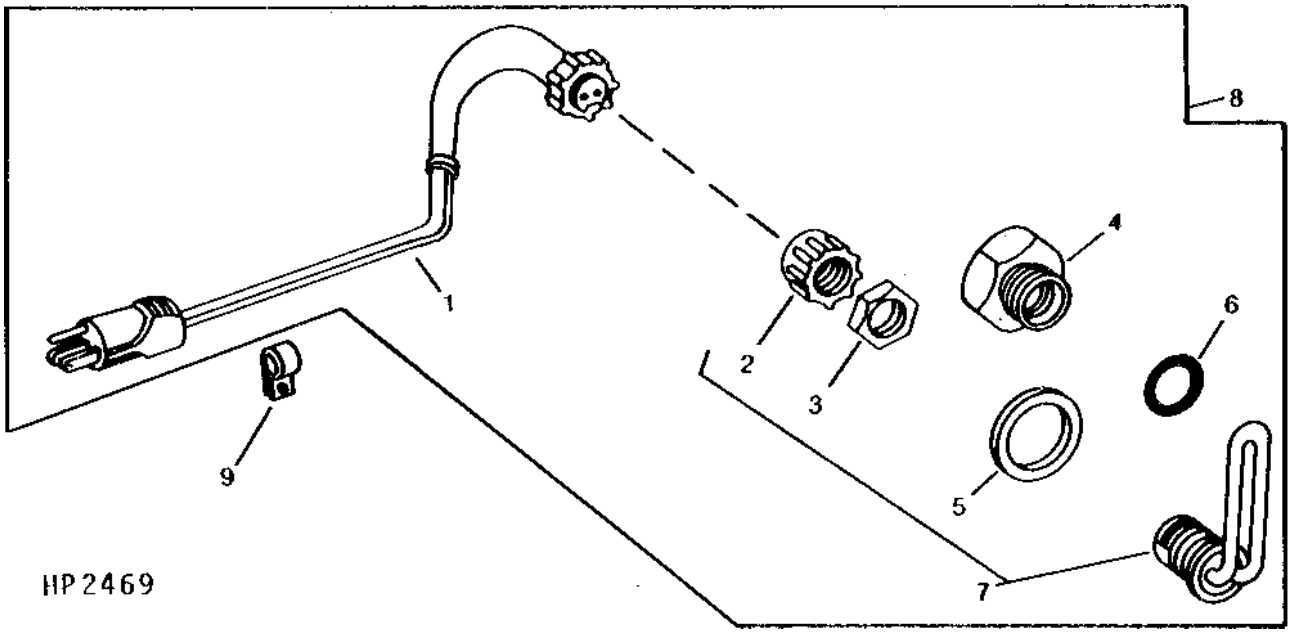
HP561 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR50411	WIRING LEAD	1		
2	R54510	CAP	1		
3	.....	NUT	1		
4	.....	FLANGE	1		OUTER
5	R47692	RING	1		(CARTER)
6	R31378	O-RING	1		(CARTER)
7	.....	FLANGE	1		INNER
8	R47693	GASKET	1		
9	AR50399	HEATER	1		
10	AR50518	COOLANT HEATER	1		

ENGINE COOLANT HEATER
(SERIAL NO. 459864-)

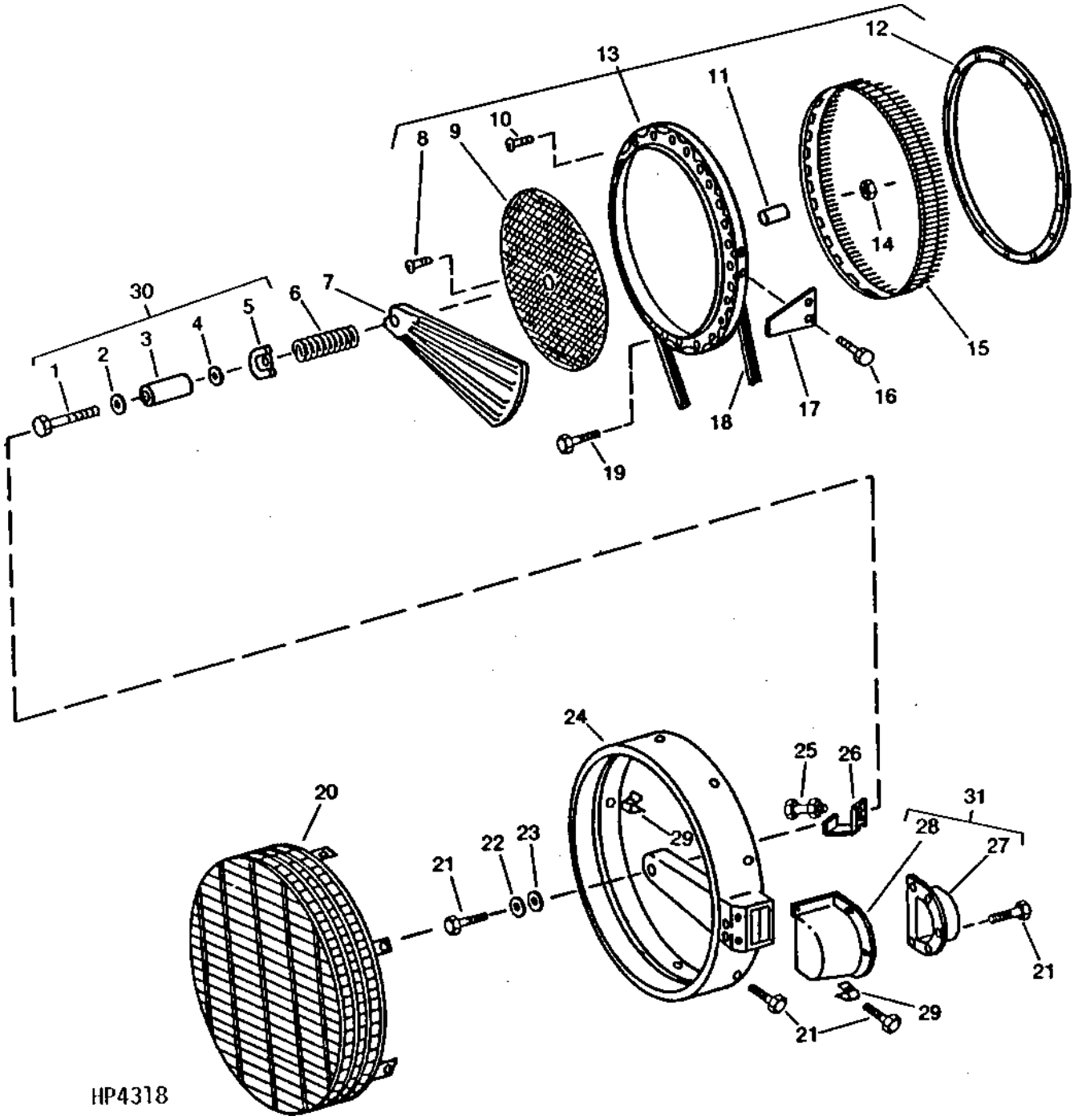
HP2469 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR50411	WIRING LEAD	1		
2	R54510	CAP	1		
3	R54511	NUT	1		
4	R54123	ADAPTER	1		
5	R47693	GASKET	1		
6	U13639	O-RING	1		
7	AR62399	COOLANT HEATER	1		
8	AR62492	COOLANT HEATER	1		
9	AH77279	CLIP	1		

FLAT ROTARY SCREEN

HP4318 -UN-01JAN94



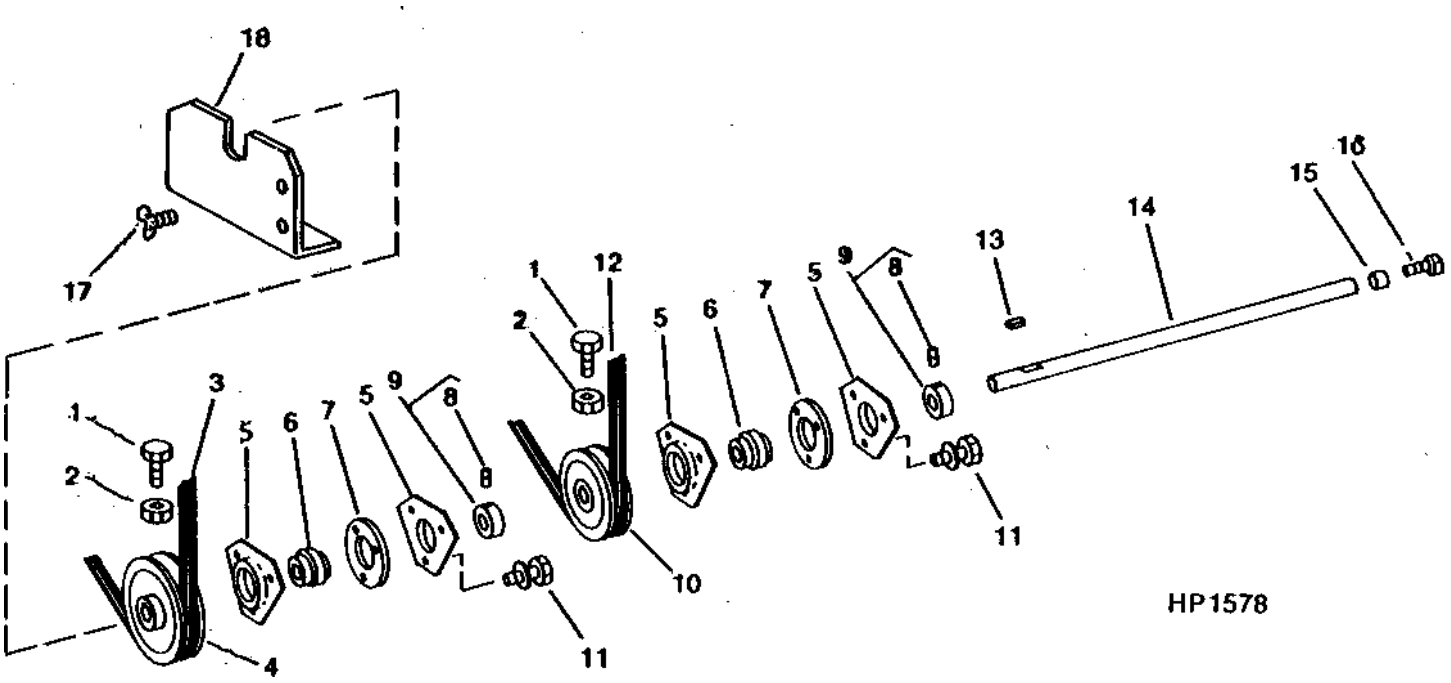
FLAT ROTARY SCREEN - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96344	BOLT	1	-1990	(NO LONGER AVAILABLE)
2	24H1346	WASHER	1	-1990	17/32" X 1-3/4" X 0.120", (NO LONGER AVAILABLE)
3	E46219	SPACER	1	-1990	(NO LONGER AVAILABLE)
4	H100596	WASHER	1	-1990	(NO LONGER AVAILABLE)
5	H97355	THRUST WASHER	1	-1990	(NO LONGER AVAILABLE)
6	H574B	SPRING	1		
7	AH96050	ISOLATOR	1		
8	37H10	SCREW	6		0.164" X 3/8", SELF-TAPPING
9	H131801	SCREEN	1		(FINE)
10	37H43	SCREW	32		SELF-TAPPING
11	AH81161	BALL BEARING	1	-601300	(SUB AH115444)
	AH115444	BALL BEARING	1		
12	H118698	RETAINER	1		(USE WITH EXISTING NO. 8-12, 3/8" HEX HEAD SELF-TAPPING SCREWS)
13	AH95373	SCREEN	1	-616030	(SUB AH125581)
	AH125581	SCREEN	1		
14	E54809	LOCK NUT	1		
15	AH92662	SEAL	1		
16	H86918	SCREW	2		
17	H95507	BLADE	1		
18	H86259	BELT	1		
19	37H149	SCREW	11	-615667	1/4" X 3/8"
	37H194	SCREW	11	615668-	1/4" X 3/8"
20	AH108368	SHIELD	1		
21	37H148	SCREW	11		1/4" X 5/8"
	R54057	SCREW	1		(USE WITH 24H1436)
22	24H1917	WASHER	1	-615667	21/64" X 1-15/32" X 7/64", (SUB 24H1291)
	24H1291	WASHER	1		21/64" X 1-15/32" X 7/64"
23	24H1436	WASHER	AR		
24	H97175	SHROUD	1		
25	37H148	SCREW	2		1/4" X 5/8"
	N10217	LOCK NUT	2		
26	H95324	BLADE	1		
27	H92012	AIR DUCT	1	-1990	(NO LONGER AVAILABLE)
28	H97103	COVER	1	-1990	(NO LONGER AVAILABLE)
29	R53677	LOCK NUT	9		
30	AH138219	KIT	1		
31	AH138220	KIT	1		

MEMORANDA

ROTARY SCREEN DRIVE SHAFT

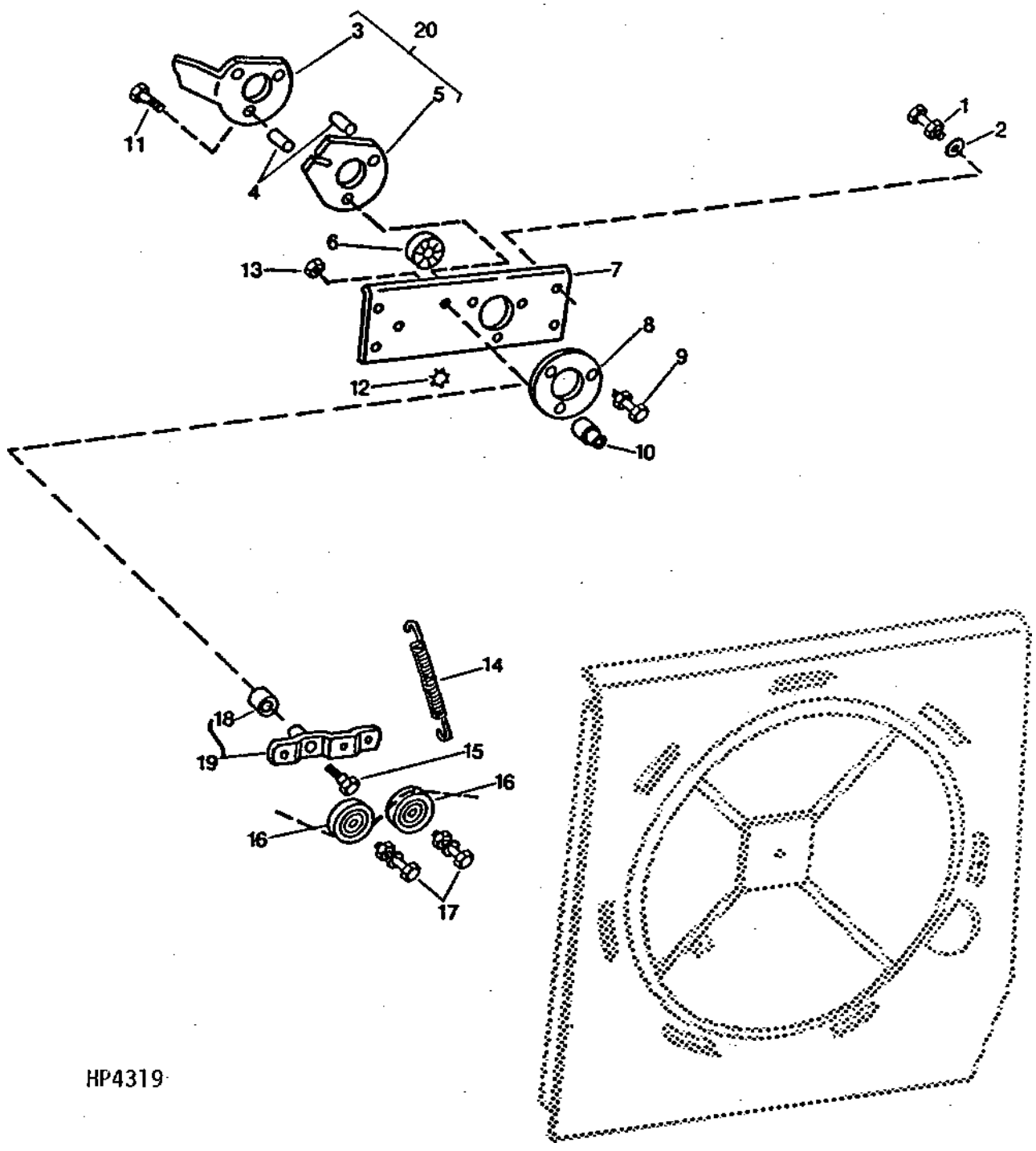
HP1578 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H817	SET SCREW	4		3/8" X 3/4"
2	14H732	NUT	4		3/8"
3	H86271	BELT	1		
4	H89218	SHEAVE	1		170 MM (6-11/16") DIA.
5	E10018	PRESSED FLANGED HOUSING	4		
6	JD9246	BALL BEARING	2		
7	H87784	SHIM	2		
8	22H897	SET SCREW	2		1/4" X 1/4"
9	JD8551	ECCENTRIC LOCKING COLLAR	2		
10	H89969	SHEAVE	1		181 MM (7-3/16") DIA.
11	19H1936	CAP SCREW	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
12	H86273	BELT	1		
13	P49158	SHAFT KEY	1	-412421	
	.....	SHAFT KEY	1	412422-	(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
14	H94493	COUNTERSHAFT	1	-612163	(SUB H121761)
	H121761	COUNTERSHAFT	1		
15	H96509	SHEAVE	1		POLY-V "H"
16	19H3427	SCREW	1		5/16" X 2"
17	H89616	WING SCREW	2		
18	AH110796	SHIELD	1		

ROTARY SCREEN DRIVE BELT TIGHTENERS AND DISPLACER

HP4319 -UN-01JAN94

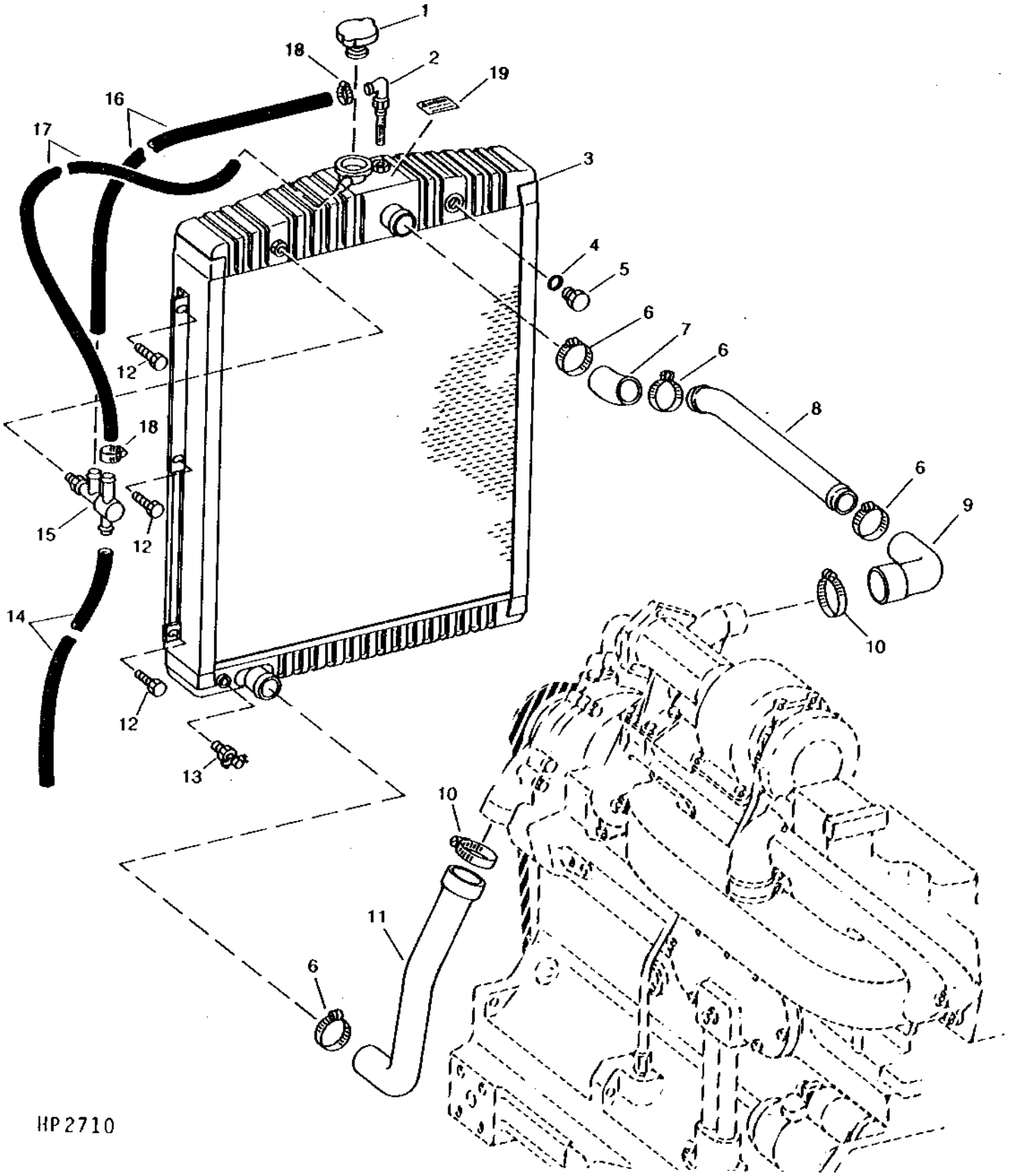


ROTARY SCREEN DRIVE BELT TIGHTENERS AND DISPLACER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1936	NUT	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
2	24H1312	WASHER	4		13/32" X 1-3/8" X 0.105"
3	AH89678	HANDLE	1	-1990	
4	H78537	BUSHING	3		
5	H88458	PLATE	1	-1990	(NO LONGER AVAILABLE)
6	AH92661	SEAL	1		
7	.....	PLATE	1		(SERVICED IN AH93325)
8	H88457	WASHER	1		
9	19H1906	CAP SCREW	2		5/16" X 1-1/2"
	T16464	LOCK NUT	2		5/16"
10	H91351	BUSHING	1	-409100	(SUB H100197)
	H100197	PIN	1		
11	19H2657	CAP SCREW	1	-409100	5/16" X 3-1/8"
	19H1913	CAP SCREW	1	409101-	5/16" X 2-1/4"
	T16464	LOCK NUT	1	-409100	5/16"
12	R28473	PLUG	1		
13	N10215	LOCK NUT	1		
14	H86280	SPRING	1		
15	H94562	BOLT	1		
16	AH87929	SHEAVE	2		
17	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	14H812	NUT	2		
18	H91788	BUSHING	1		(USE WITH AH95282)
19	AH95282	ARM	1		
20	AH138221	KIT	1		

RADIATOR AND HOSES
(SERIAL NO. -621354)

HP2710 -UN-01JAN94

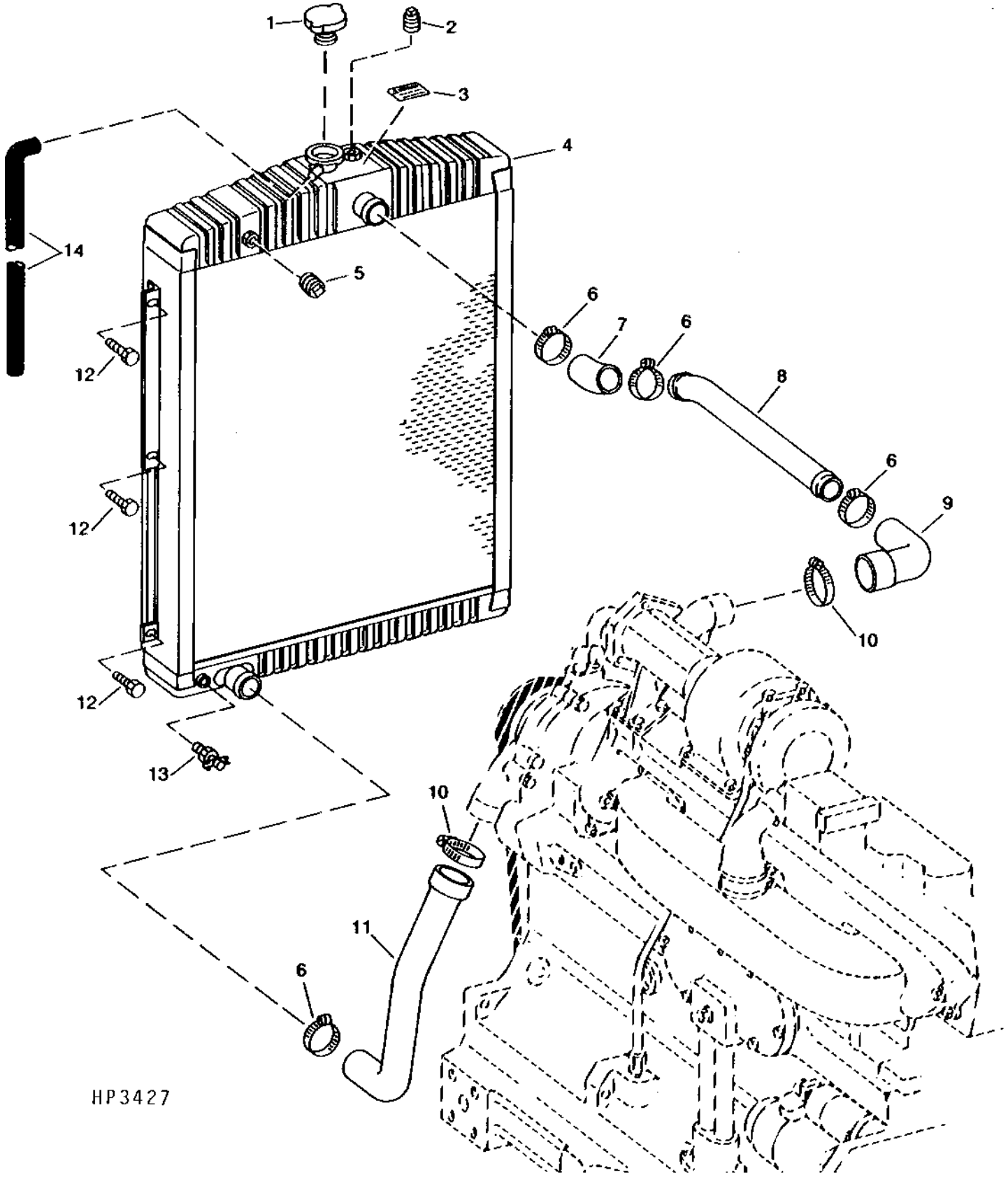


RADIATOR AND HOSES - CONTINUED
(SERIAL NO. -621354)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91460	CAP	1		105 KPA (15 PSI) (HYDROSTATIC) (INCLUDED IN AH124728)
	AN110020	CAP	1		48 KPA (7 PSI) (POSI-TORQ) (INCLUDED IN AH124727)
2	AR86098	ELBOW FITTING	1		(HYDROSTATIC ONLY)
3	AH98155	RADIATOR	1	-611604	(HYDROSTATIC ONLY) (SUB AH124728)
	AH120373	RADIATOR	1	611605-620851	(HYDROSTATIC ONLY) (SUB AH124728)
	AH87823	RADIATOR	1	-620851	(POST-TORQ) (WITH CAP AND OVERFLOW HOSE) (SUB AH124727)
	AH124728	RADIATOR	1		(INCLUDES A2913R, AH91460, H86772)
	AH124727	RADIATOR	1		(INCLUDES A2913R, AH110020, H86772)
4	R26906	O-RING	1	-558869	(HYDROSTATIC ONLY)
5	R27474	DRAIN PLUG	AR	-558869	(1 USED,HYDROSTATIC DRIVE; 2 USED,POSI-TORQ)
6	AR21840	CLAMP	4		
7	H84565	HOSE	1		
8	H96615	LINE	1		
9	H84564	HOSE	1		
10	AR21999	HOSE CLAMP	2		
11	H87280	HOSE	1	-600000	(SUB H113856)
	H113856	RADIATOR HOSE	1		
12	N10214	SELF-LOCKING SCREW	6		
13	AT13740	DRAIN VALVE	1		
14	H86772	HOSE	1		(INCLUDED IN AH124727 AND AH124728) (SUB H134124)
	H134124	HOSE	1		(CUT TO 54")
15	AR85932	VALVE	1		(HYDROSTATIC ONLY)
16	R32640	HOSE	1		(HYDROSTATIC ONLY)
17	H92726	HOSE	1		(HYDROSTATIC ONLY)
18	AR21836	CLAMP	1	-354740	(SUB AR77962, THIS APPLICATION)
	AR77962	CLAMP	2		(HYDROSTATIC ONLY)
19	A2913R	LABEL	1	-1990	(INCLUDED IN AH124727 AND AH124728) (NO LONGER AVAILABLE)

RADIATOR AND HOSES
(SERIAL NO. 621355-)

HP3427 -UN-01JAN94

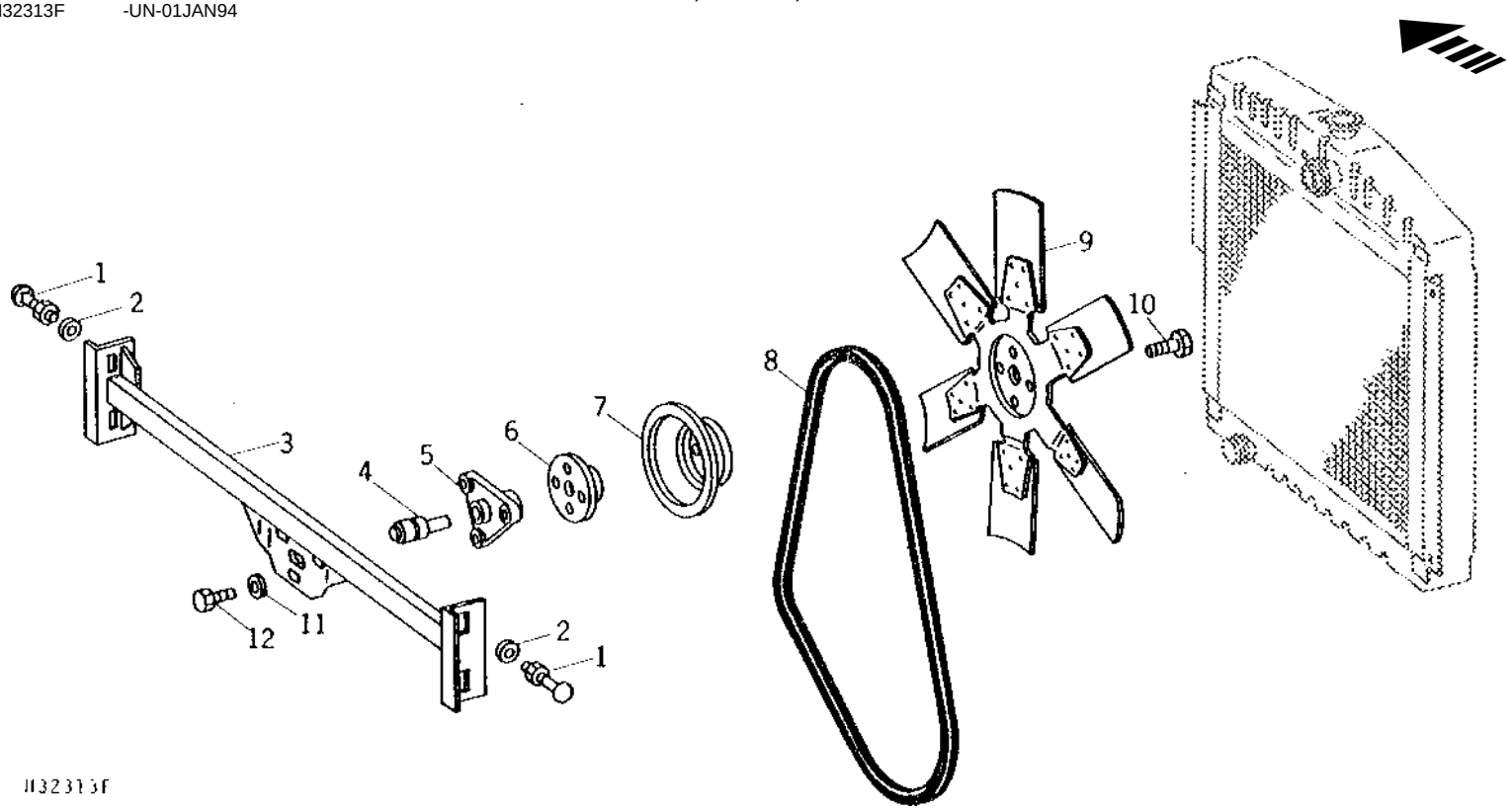


RADIATOR AND HOSES - CONTINUED
(SERIAL NO. 621355-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91460	CAP	1		105 KPA (15 PSI) (HYDROSTATIC) (INCLUDED IN AH124728)
	AN110020	CAP	1		48 KPA (7 PSI) (POSI-TORQ) (INCLUDED IN AH124727)
2	15H604	PIPE PLUG	1		(KIT AH130542)
3	A2913R	LABEL	1	-1990	(INCLUDED IN AH124727 AND AH124728) (NO LONGER AVAILABLE)
4	AH124728	RADIATOR	1		(INCLUDES A2913R, AH91460, H86772) HYDROSTATIC
	AH124727	RADIATOR	1		(INCLUDES A2913R, AH110020, H86772) POSITORQ
5	15H623	PIPE PLUG	1		(KIT AH130542)
6	AR21840	CLAMP	4		
7	H84565	HOSE	1		
8	H96615	LINE	1		
9	H84564	HOSE	1		
10	AR21999	HOSE CLAMP	2		
11	H113856	RADIATOR HOSE	1		
12	N10214	SELF-LOCKING SCREW	6		
13	AT13740	DRAIN VALVE	1		
14	H86772	HOSE	1		(INCLUDED IN AH124727 AND AH124728)
..	TY9374	SEALANT	1		(KIT TY9374)
..	AH130542	KIT	1		(INCLUDES 15H604, 15H623 AND TY9374) (NEED WHENEVER ORDERING RADIATOR)

RADIATOR FAN, SHEAVE, AND SUPPORT

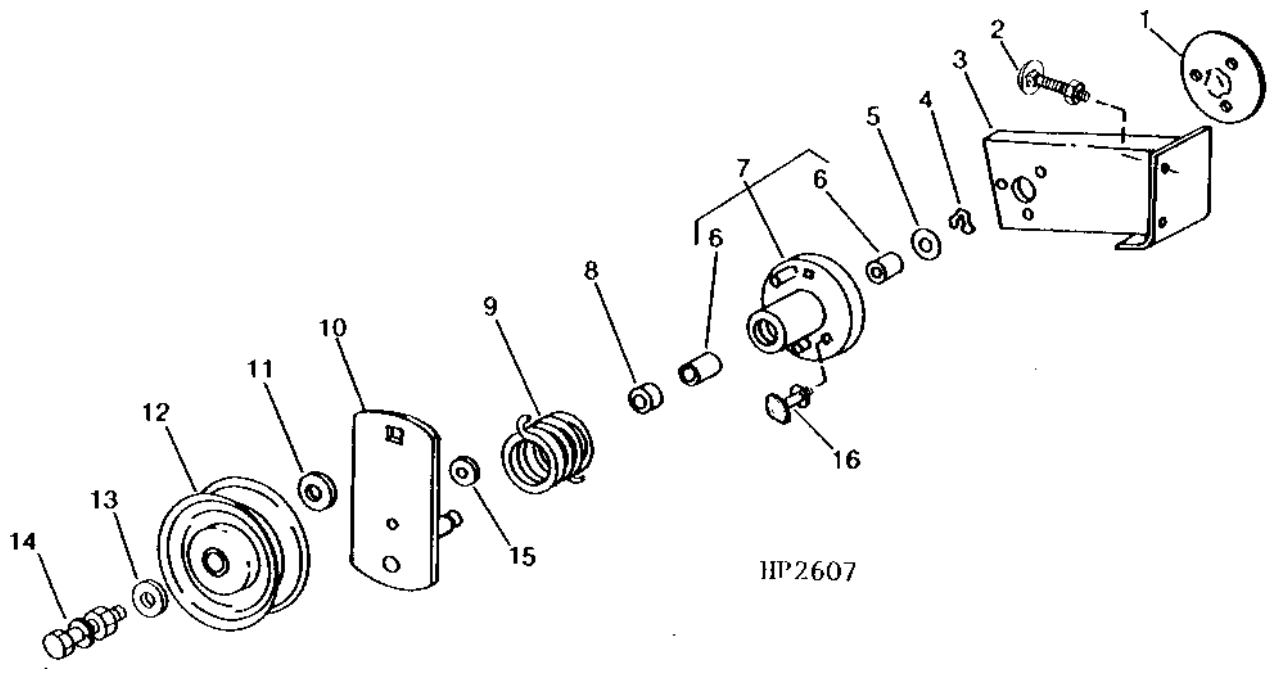
H32313F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1500	BOLT	4		3/8" X 1"
	N10215	LOCK NUT	4		
2	24H1308	WASHER	4		13/32" X 1" X 0.134"
3	AH96584	SUPPORT	1		
4	JD9489	BALL BEARING	1		
5	H98007	HOUSING	1		
6	H98105	HUB	1		
7	AH85041	SHEAVE	1		197 MM (7-3/4") DIA.
8	H86271	BELT	1		
9	AH87532	FAN	1		
10	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
11	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
12	N14822	SELF-LOCKING SCREW	3		

RADIATOR FAN DRIVE BELT TIGHTENER

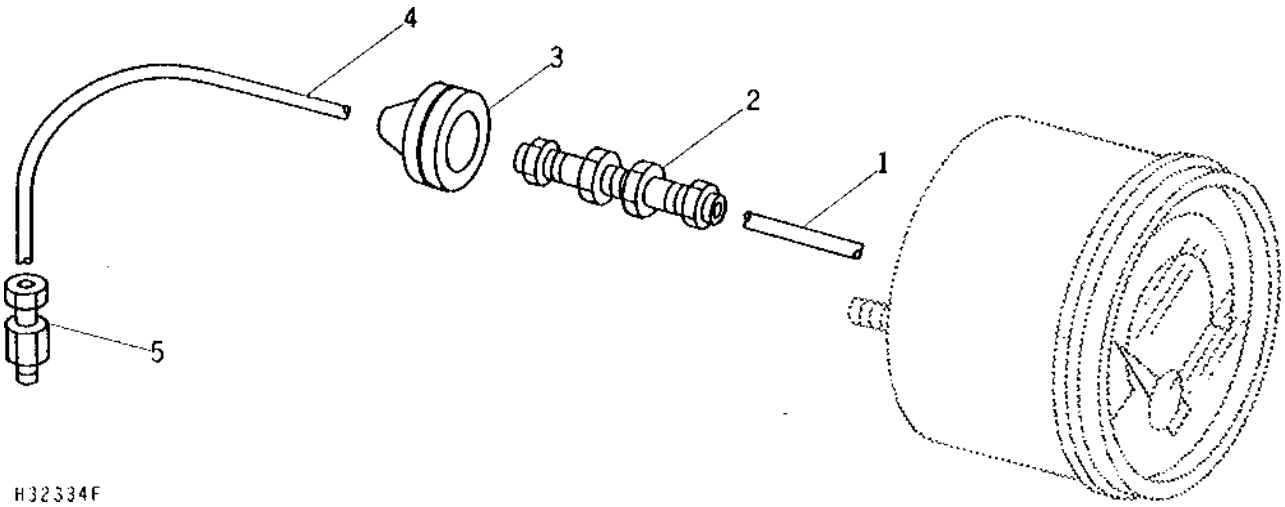
HP2607 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96424	CAP	1		
2	03H1540	BOLT	3		5/16" X 3/4"
	N10213	LOCK NUT	3		
3	AH94928	BRACKET	1	-602075	(SUB AH117969)
	AH117969	BRACKET	1		
4	H86839	SNAP RING	1		
5	24H1362	WASHER	1		41/64" X 1" X 0.075"
6	H96455	BUSHING	2		
7	AH95011	HUB	1		
8	H96251	WASHER	1		
9	H86265	TORSION SPRING	1		L.H.
10	AH96492	ARM	1		
11	B31498	WASHER	1	-601595	(SUB H88355)
	H88355	WASHER	1		
12	AH77172	IDLER	1		
13	24H1346	WASHER	1		17/32" X 1-3/4" X 0.120"
14	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
15	H86886	NUT	1		
16	03H1937	BOLT	3		5/16" X 1-1/4"
	N10213	LOCK NUT	3		

ENGINE OIL PRESSURE GAUGE LINE

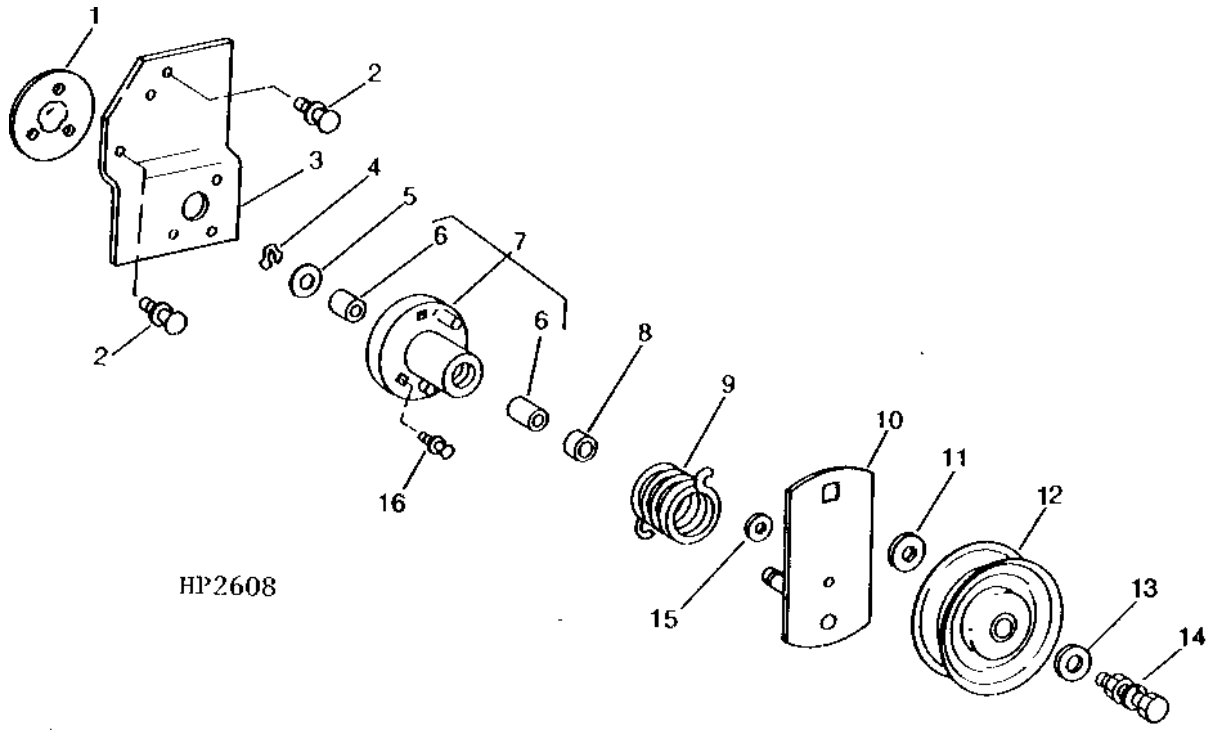
H32334F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95580	HOSE	1	-510804	(SUB H112963)
	H112963	TUBE	1		
2	AH94518	FITTING	1		
3	H94433	GROMMET	1		
4	.....	LINE	1		1219 MM (48") LONG, (CUT FROM H86108)
5	AT25264	FITTING	1		

ROTARY SCREEN DRIVE BELT TIGHTENER

HP2608 -UN-01JAN94



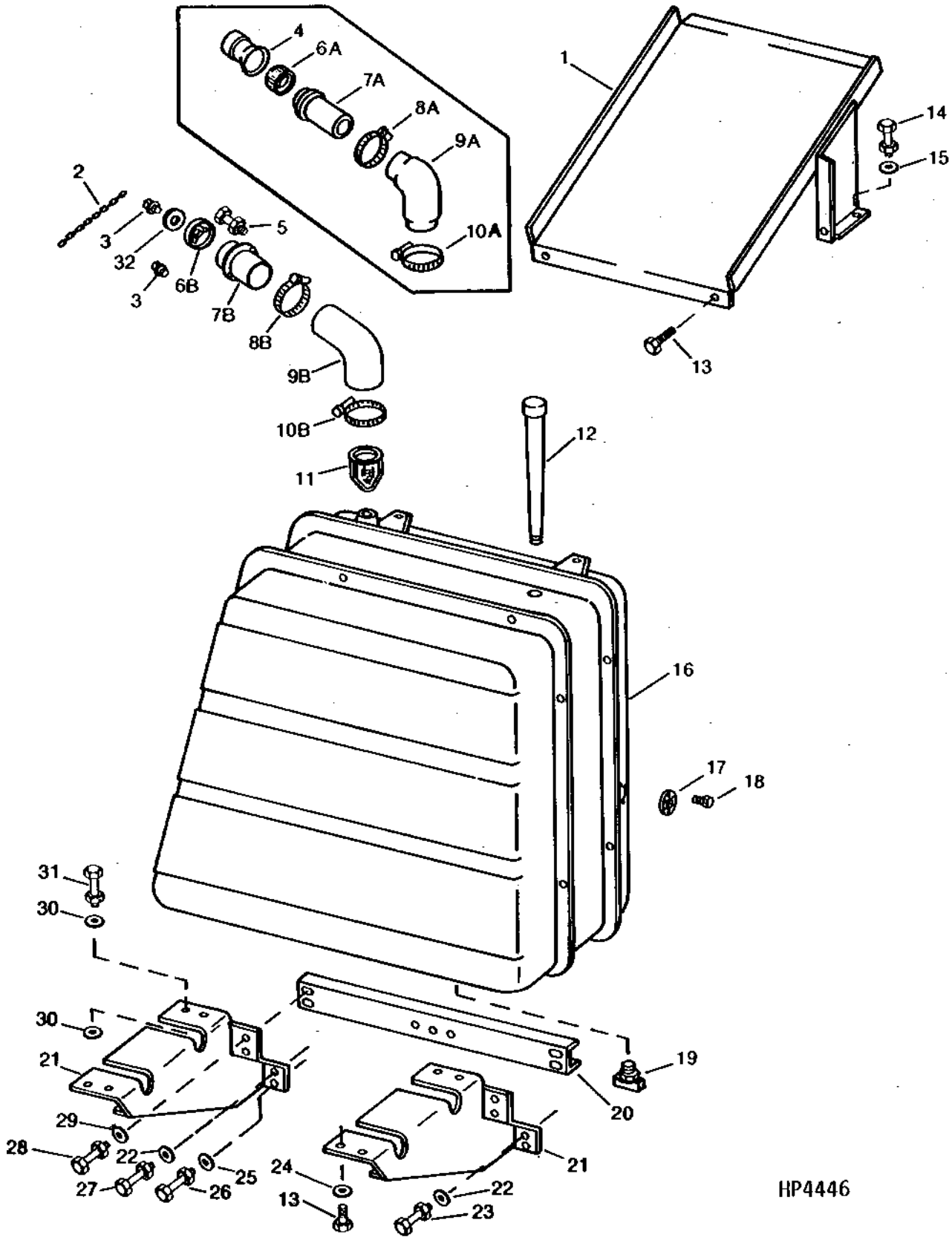
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96424	CAP	1		
2	19H1792	CAP SCREW	2		1/2" X 1"
	12H301	LOCK WASHER	2		1/2"
3	H88559	SUPPORT	1	-602075	(SUB H121785)
	H121785	SUPPORT	1		
4	H86839	SNAP RING	1		
5	24H1362	WASHER	1		41/64" X 1" X 0.075"
6	H96455	BUSHING	2		
7	AH95011	HUB	1		
8	H96251	WASHER	1		
9	H86264	TORSION SPRING	1		R.H.
10	AH96492	ARM	1		
11	B31498	WASHER	1	-601595	(SUB H88355)
	H88355	WASHER	1		
12	AH77172	IDLER	1		102 MM (4") DIA.
13	24H1346	WASHER	1		17/32" X 1-3/4" X 0.120"
14	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
15	H86886	NUT	1		
16	03H1937	BOLT	3		5/16" X 1-1/4"
	N10213	LOCK NUT	3		

MEMORANDA

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FUEL TANK AND SUPPORTS

HP4446 -UN-01JAN94

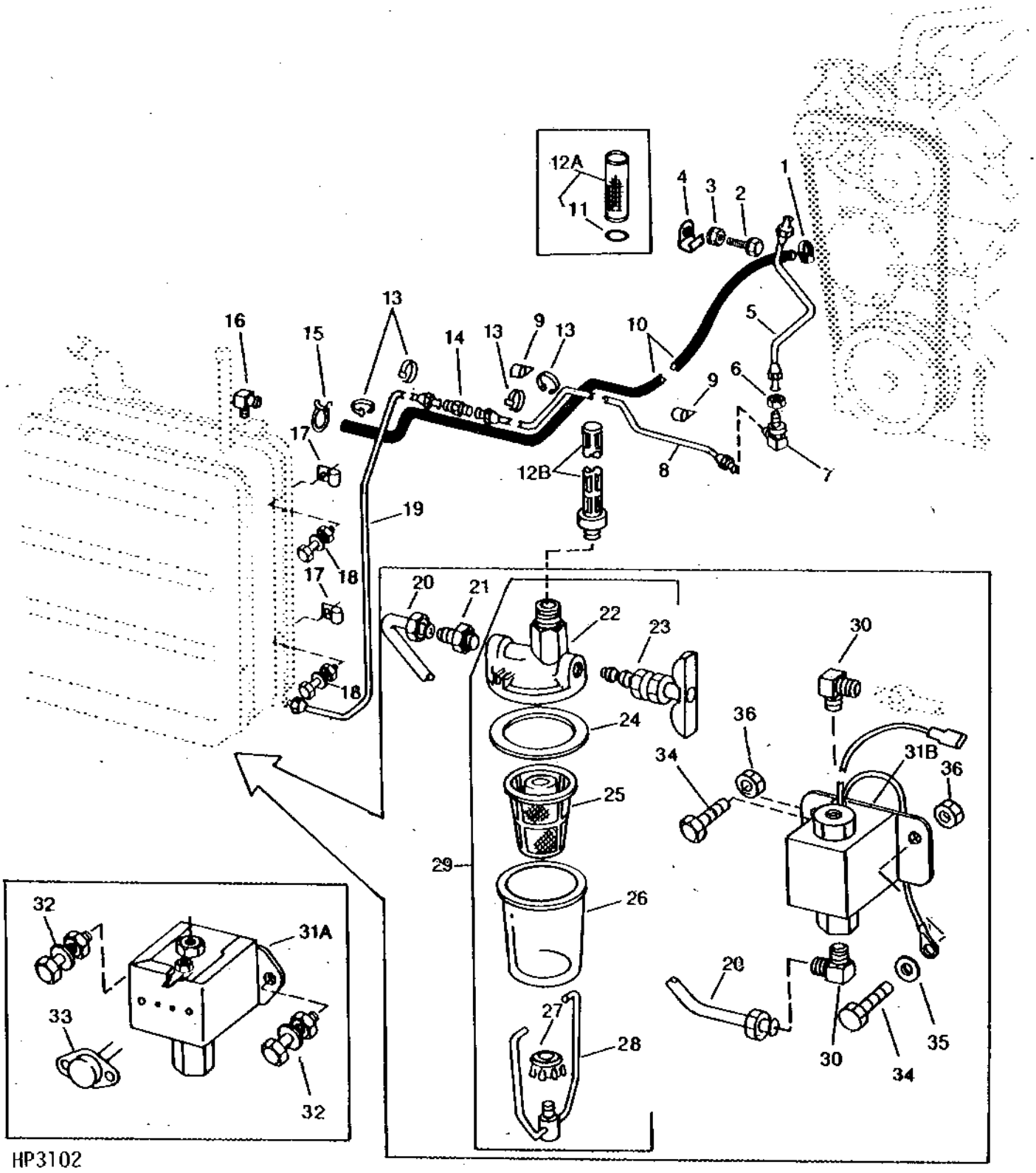


FUEL TANK AND SUPPORTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93192	SUPPORT	1		UPPER
2	AH97869	LINK CHAIN	1		FUEL CAP
3	H99897	RETAINER	1		FUEL CAP
4	H99234	COVER	1	-600000	
5	21H1016	SCREW	2		1/4" X 1/2"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
6A	AH97868	CAP	1	-461179	NON-VENTED, (SUB AH110230)
	AH110230	CAP	1	-600000	VENTED
6B	AH112263	FILLER CAP	1	600001-	
7A	AH96143	FILLER NECK	1	-600000	
7B	AH112262	FILLER NECK	1	600001-	
8A	C16054	CLAMP	1	-507660	
8B	AU12450	HOSE CLAMP	1	507661-	
9A	H99339	HOSE	1	-600000	
9B	H114609	HOSE	1	600001-	
10A	AR21999	HOSE CLAMP	1	-600000	
10B	AU12450	HOSE CLAMP	1	600001-	
11	AH108565	STRAINER	1	600001-	
12	AH96547	BREATHER	1		
13	H76139	SCREW	6		SELF-TAPPING
14	19H1900	CAP SCREW	4	-459279	5/16" X 3/4"
	12H303	LOCK WASHER	4	-459279	5/16"
	14H785	NUT	4	-459279	5/16"
	N10212	SELF-LOCKING SCREW	4	459280-	
	N10213	LOCK NUT	4	459280-	
15	24H1136	WASHER	4	-459279	11/32" X 11/16" X 0.065"
16	AH93183	FUEL TANK	1		
17	R27181	GASKET	1	-409100	FUEL SENDING UNIT
	H105967	GASKET	1	409101-	FUEL SENDING UNIT
18	H85092	SCREW	5		SELF-TAPPING
19	AH20936	VALVE	1		
20	H94068	BRACKET	1		
21	AH93121	SUPPORT	2	-610500	(SUB AH118255)
	AH118255	SUPPORT	2		LOWER
22	24H1625	WASHER	2	-610500	17/32" X 1" X 0.120"
	24H1625	WASHER	3	610501-	17/32" X 1" X 0.120"
23	19H1820	CAP SCREW	2		1/2" X 3"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
24	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
25	24H1783	WASHER	2	-610500	13/32" X 1" X 7/64"
	24H1783	WASHER	1	610501-	13/32" X 1" X 7/64"
26	19H1944	CAP SCREW	1	-362163	3/8" X 2-3/4"
	19H2128	CAP SCREW	1	362164-	3/8" X 3"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		
27	19H2128	CAP SCREW	1		3/8" X 3"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
28	19H1948	CAP SCREW	4	-459279	1/4" X 3/4"
	12H302	LOCK WASHER	4	-459279	1/4"
	14H786	NUT	4	-459279	1/4"
	N10216	SELF-LOCKING SCREW	4	459280-	
	N10217	LOCK NUT	4	459280-	
29	24H1287	WASHER	4	-459279	9/32" X 5/8" X 0.065"
30	24H1136	WASHER	8	-459279	11/32" X 11/16" X 0.065"
31	19H1905	CAP SCREW	4	-459279	5/16" X 1"
	12H303	LOCK WASHER	4	-459279	5/16"
	14H785	NUT	4	-459279	5/16"
	N10212	SELF-LOCKING SCREW	4	459280-	
	N10213	LOCK NUT	4	459280-	
32	H127696	SEAL	1		

FUEL LINES, FILTER, AND PUMP

HP3102 -UN-01JAN94

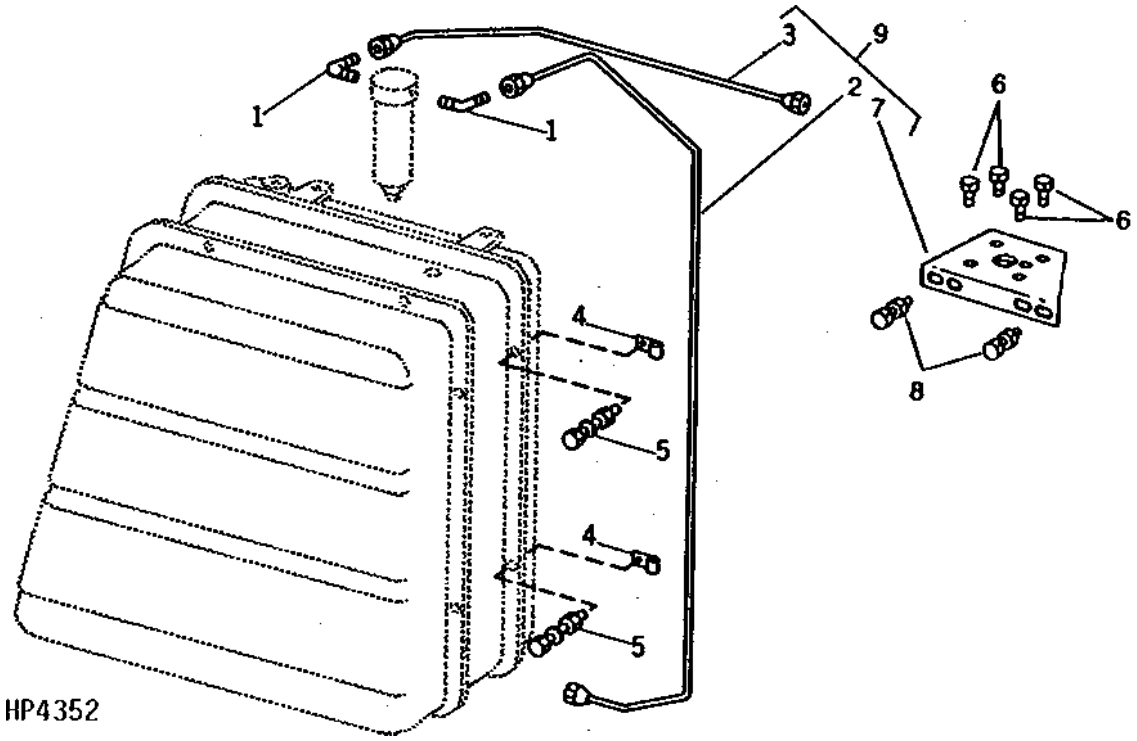


FUEL LINES, FILTER, AND PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR48236	CLAMP	1		
2	N71292	SELF-LOCKING SCREW	1	511616-	
3	N10213	LOCK NUT	1	511616-	
4	AH89557	CLIP	1	511616-	
5	AH97694	LINE	1	-508914	(6466TH-01 AND 6466TH-02) (SUB AH108348)
	AH108348	HOSE	1		(6466TH-01 AND 6466TH-02)
6	R27296	NUT	1		
7	AR35981	ELBOW FITTING	1		
8	AH92508	LINE	1		
9	AH77279	CLIP	2		
10	.....	HOSE	1		6 MM X 2591 MM (1/4" I.D. X 112") (CUT FROM H83966)
11	R10093	O-RING	1	409101-459840	
12A	AH105136	SCREEN	1	409101-459840	
12B	AH106982	SCREEN	1	459891-	
13	M66044	TIE BAND	4		
14	U42417	COUPLING	1	-362163	
	R50201	FITTING	1	362164-	
15	T13254	CLAMP	1		
16	H83287	HOSE FITTING	1	-615858	(SUB M84497)
	M84497	ELBOW FITTING	1		
17	T13914	CLAMP	2		
18	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
19	AH93226	TUBE	1		
20	AH75547	FUEL LINE	1		
21	R27346	FITTING	1		
22	.....	CAP	1		
23	AA4298R	SHUT-OFF VALVE	1		("L" HANDLE)
	AH98799	VALVE	1		("T" HANDLE)
24	C1778R	GASKET	1		
25	AH96221	SCREEN	1		
26	AA4507R	SEDIMENT BOWL	1		(WITH C1778R)
27	R21752	NUT	1		
28	AA517R	BAIL	1		
29	AH97859	FUEL FILTER	1	-459890	(SUB AH106484 AND AH106982) ("L" OR "T" HANDLE)
	AH106484	FUEL FILTER	1		(USE WITH AH106982) ("T" HANDLE)
30	AR26674	ELBOW FITTING	2		
31A	AH80665	PUMP	1	-409550	(SUB AH107362)
	AH107362	PUMP	1	-621225	(SUB AH130127)
31B	AH130127	PUMP	1	621226-	
32	19H1227	CAP SCREW	2	-459279	1/4" X 1/2"
	12H302	LOCK WASHER	2	-459279	1/4"
	14H786	NUT	2	-459279	1/4"
	N10216	SELF-LOCKING SCREW	2	459280-621225	6.350 X 19.050 MM (1/4" X 3/4")
	N10217	LOCK NUT	2	459280-621225	6.350 MM (1/4")
33	H101158	TRANSISTOR	1	-621225	
34	N10216	SELF-LOCKING SCREW	2	621226-	6.350 X 19.050 MM (1/4" X 3/4")
35	24H1287	WASHER	1	621226-	9/32" X 5/8" X 0.065"
36	N10217	LOCK NUT	2	621226-	6.350 MM (1/4")

FUEL LINES (EXPORT)

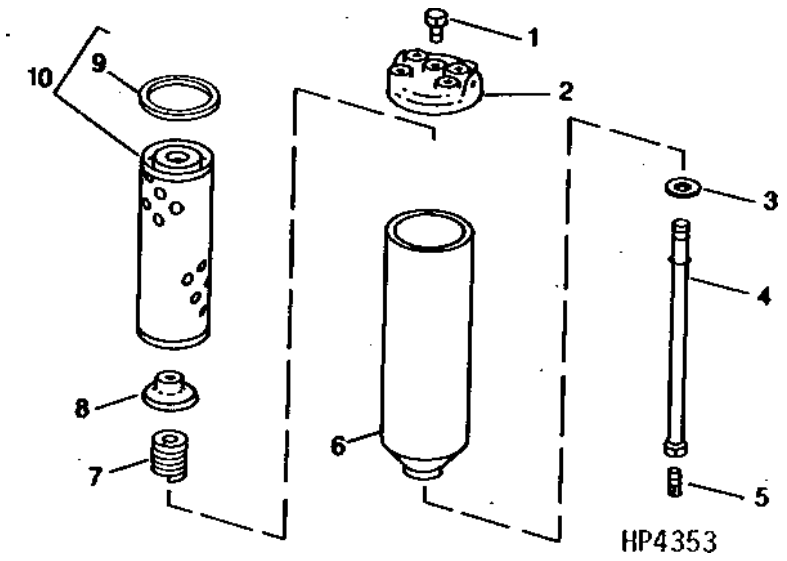
HP4352 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81734	ELBOW FITTING	2	-610727	(SUB U45538)
	U45538	ELBOW FITTING	2		90°
2	AH97718	LINE	1	-1990	(SUB AH138222)
3	AH99672	LINE	1	-1990	(SUB AH138222)
4	T13914	CLAMP	2		
5	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
6	19H1936	CAP SCREW	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
7	H100711	BRACKET	1	-1990	(SUB AH138222)
8	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
9	AH138222	KIT	1		

FUEL FILTER (EXPORT)

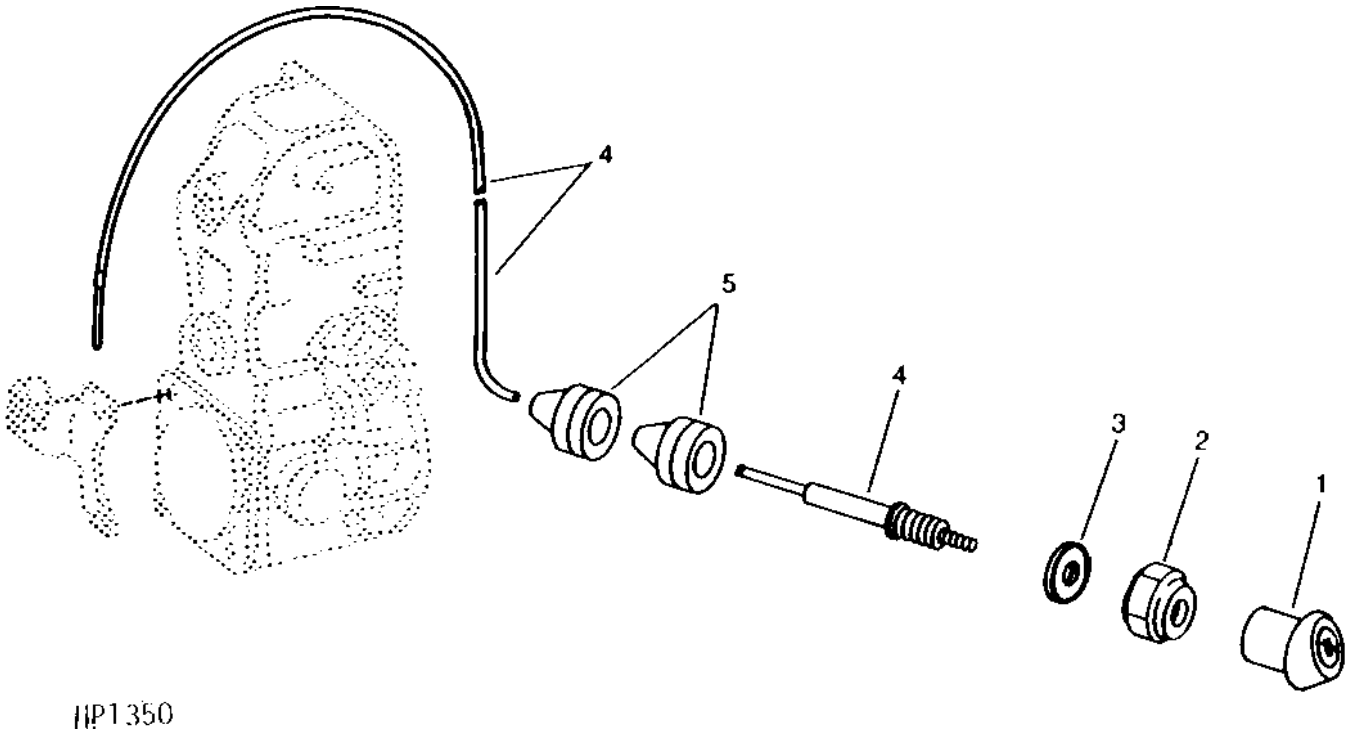
HP4353 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P53007	BLEED SCREW	2		
2	P53005	COVER	1		
3	P53022	WASHER	1		
4	P54602	SCREW	1		(USE WITH 15H638 PLUG)
5	15H638	PIPE PLUG	1		1/8"
6	AP27684	BOWL	1		
7	AP27685	EXTENSION SPRING	1		
8	AP27686	ADAPTER	1		
9	P53006	GASKET	1		
10	AP27010	FILTER ELEMENT	1	-405315	(SUB AP27688)
	AP27688	FILTER ELEMENT	1		

FUEL SHUT-OFF CONTROL
(SERIAL NO. -458400)

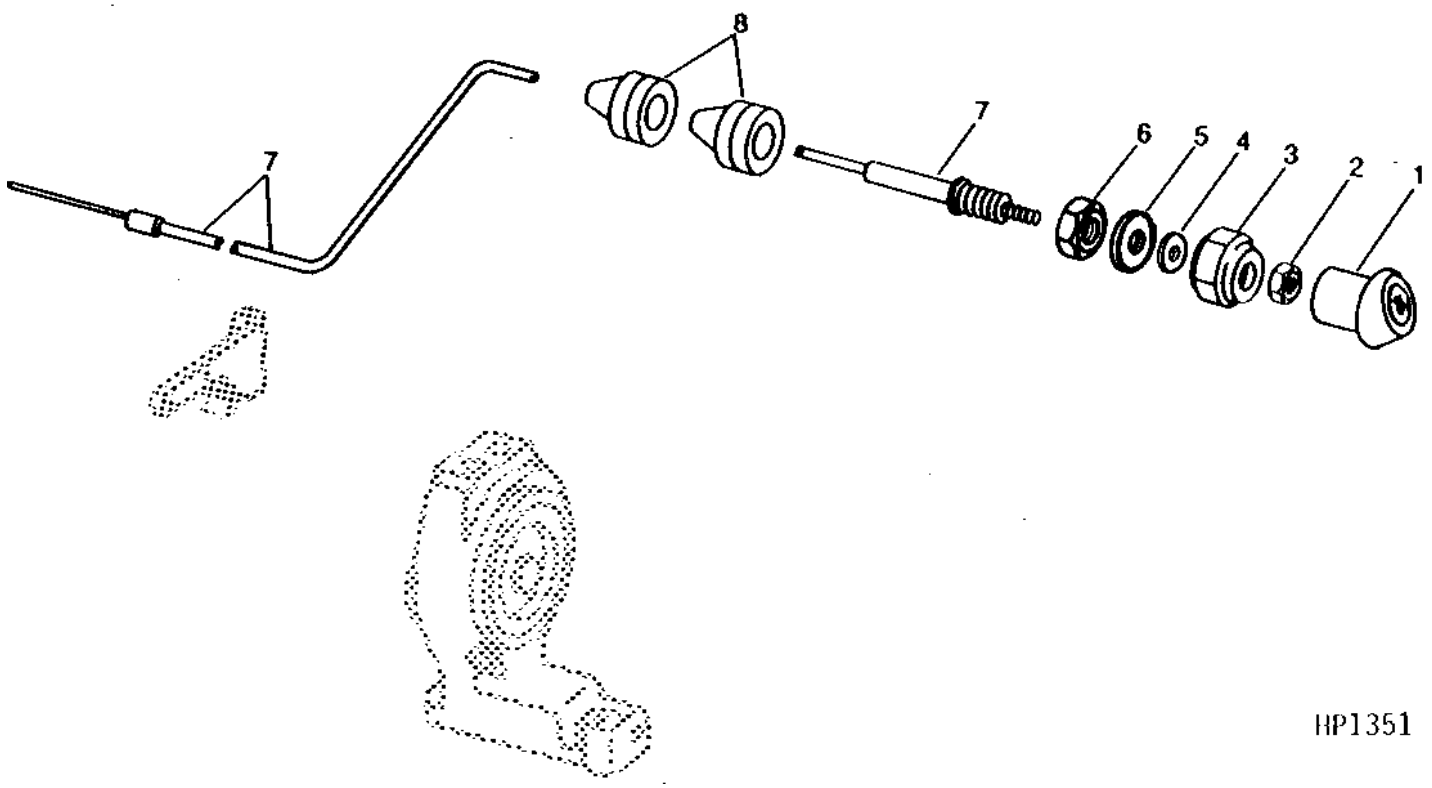
HP1350 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95559	KNOB	1		
2	14H1049	NUT	1		3/8"
3	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
4	AH96417	PUSH PULL CABLE	1		
5	H94433	GROMMET	2		

FUEL SHUT-OFF CONTROL
(SERIAL NO. 458401-)

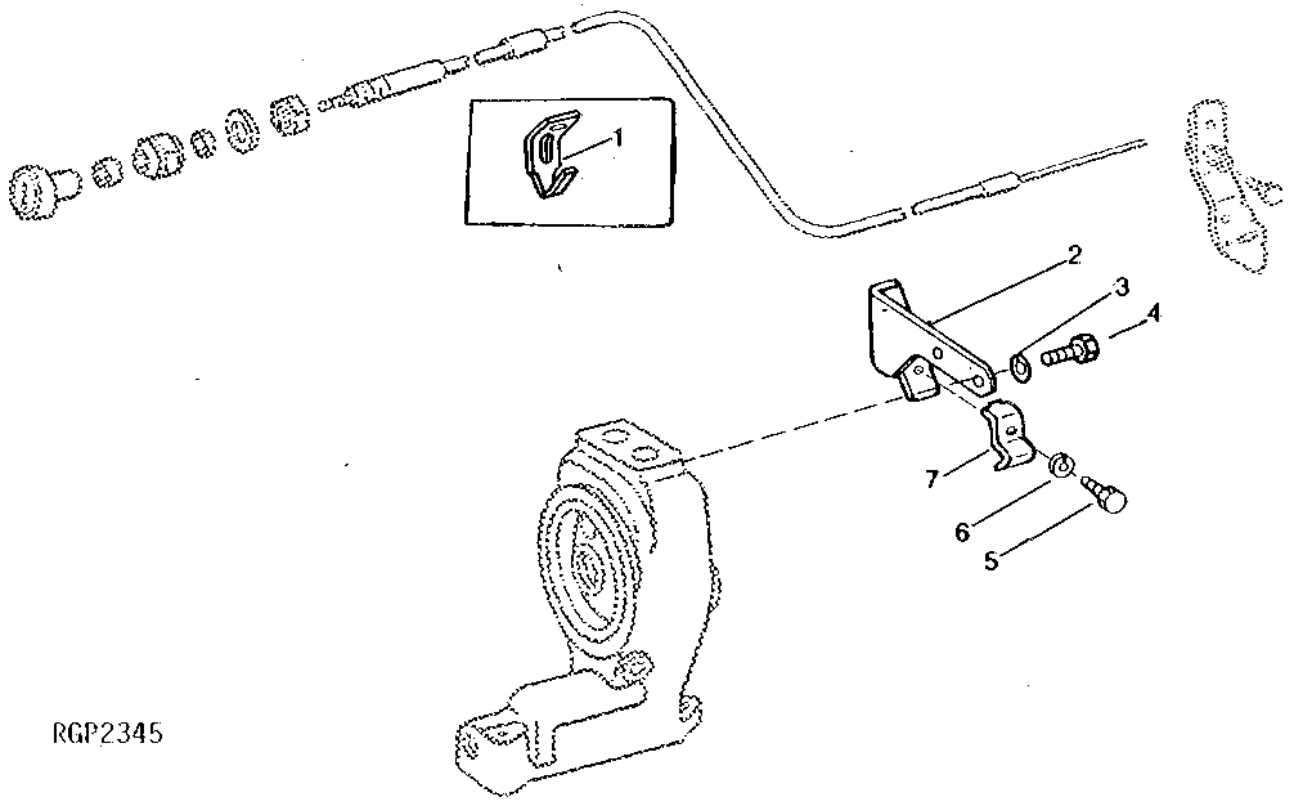
HP1351 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R55202	KNOB	1		
2	14H649	NUT	1		1/4"
3	R62899	NUT	1		
4	R62900	WASHER	1		
5	24H1303	WASHER	1		13/32" X 11/16" X 0.065"
6	14H774	NUT	1		3/8"
7	AH107340	CABLE	1		
8	H94433	GROMMET	2		

FUEL SHUT-OFF BRACKET
(ENGINE SERIAL NO. 154758-)

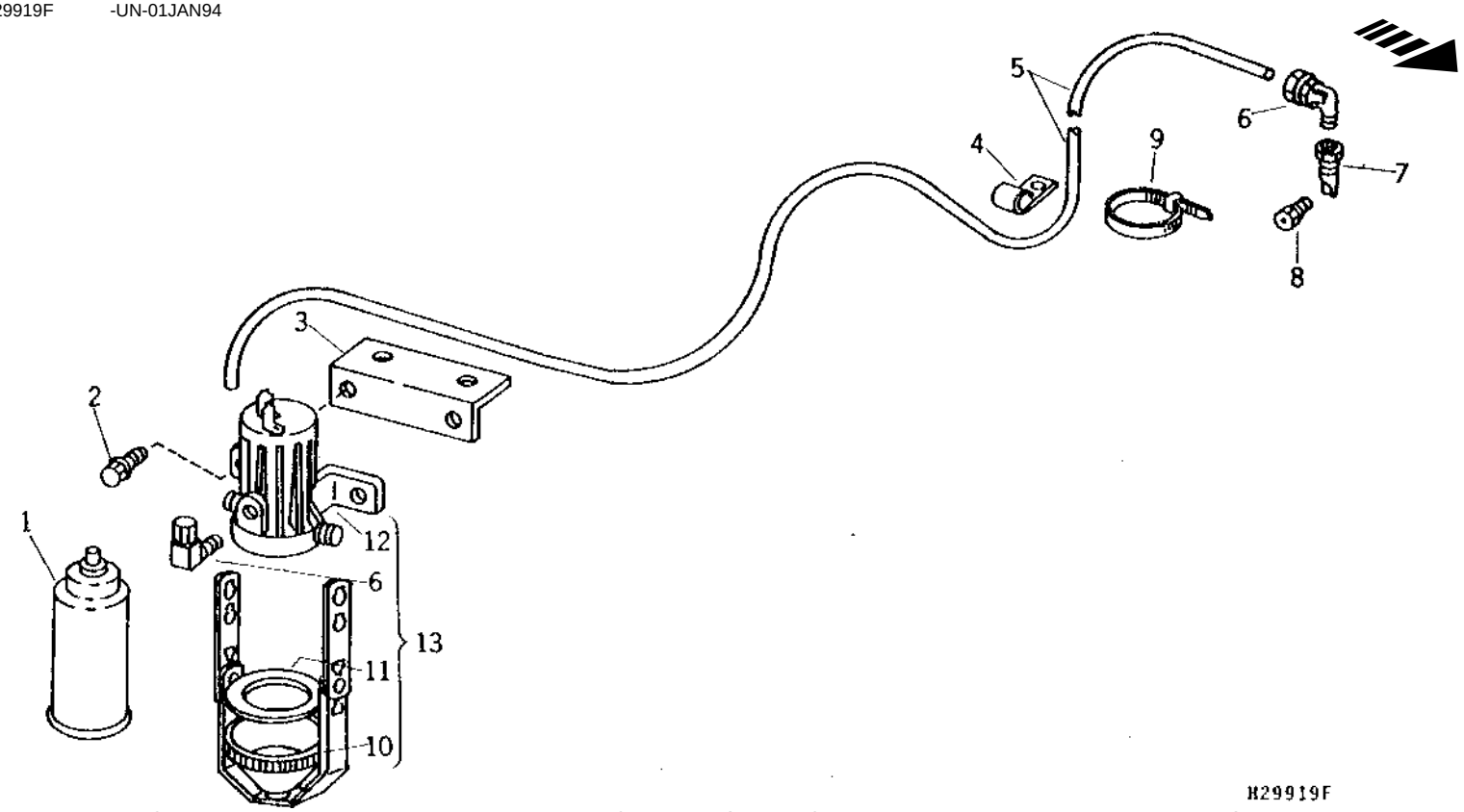
RGP2345 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53620	BRACKET	1		NO LONGER REQUIRED
2	R67144	BRACKET	1	-228054	(USE WITH R64530 OR R63198)
	R76368	BRACKET	1	228055-	(USE WITH R71688, R71685 OR R78505)
3	12H302	LOCK WASHER	2		1/4"
4	19H1948	CAP SCREW	2		1/4" X 3/4"
5	21H1319	SCREW	1		0.164" X 7/8"
6	12H315	LOCK WASHER	1		0.164"
7	R53300	CLIP	1		

COLD WEATHER STARTING AID

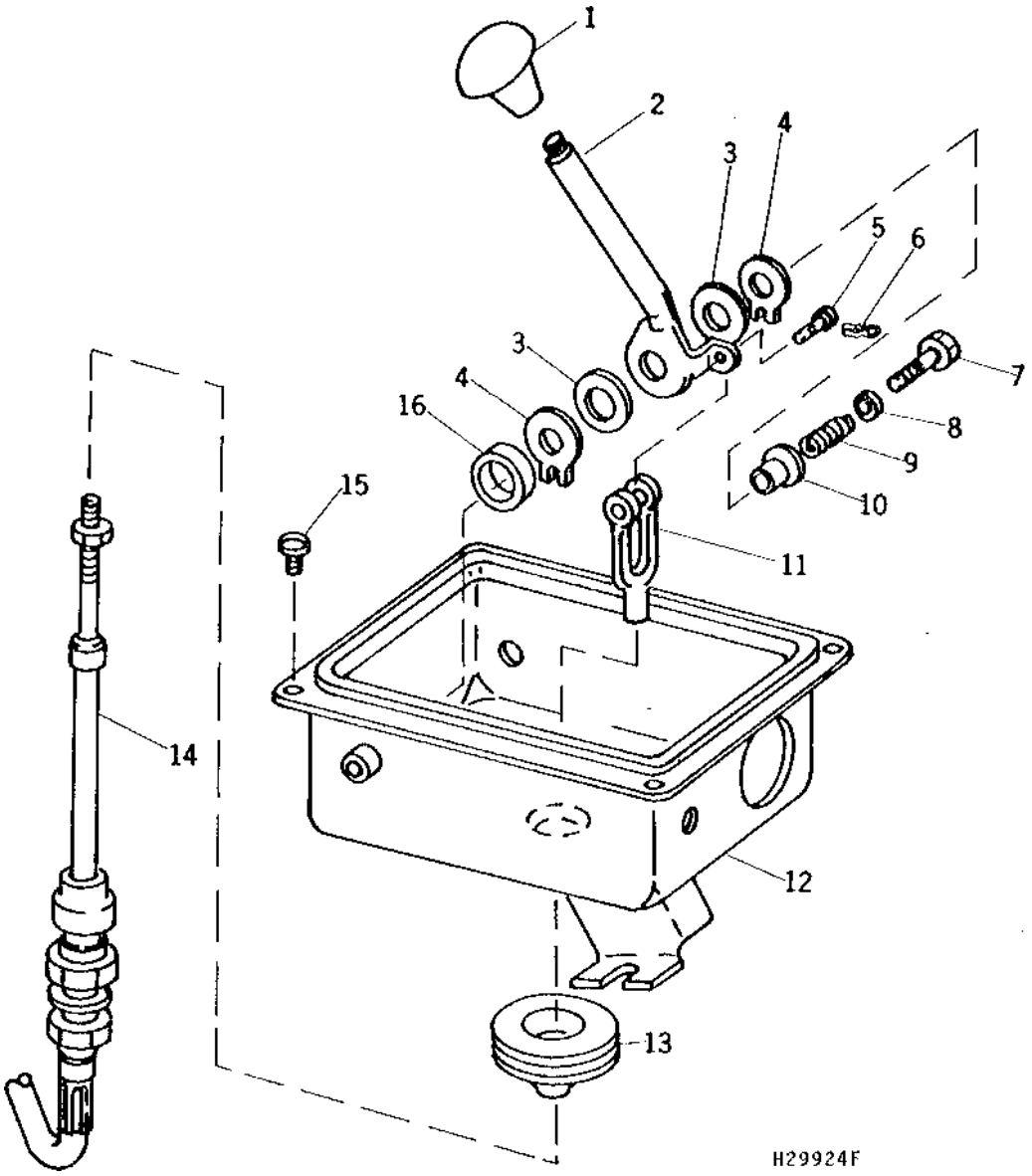
H29919F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR27814	STARTING FLUID	1		
2	H76139	SCREW	2		
3	H86107	BRACKET	1		
4	T32231	CLAMP	1		
5	.....	LINE	1		1219 MM (48") (CUT FROM H86108)
6	AT25266	ELBOW FITTING	1		
7	R47160	NOZZLE HOLDER	1		
8	R28583	NOZZLE	1		
9	M66044	TIE BAND	3		
10	AT57288	BAIL	1		
11	T46726	GASKET	1		
12	.....	SOLENOID	1		
13	AT39623	SOLENOID	1		

THROTTLE LINKAGE CONTROL LEVER AND HOUSING

H29924F -UN-01JAN94

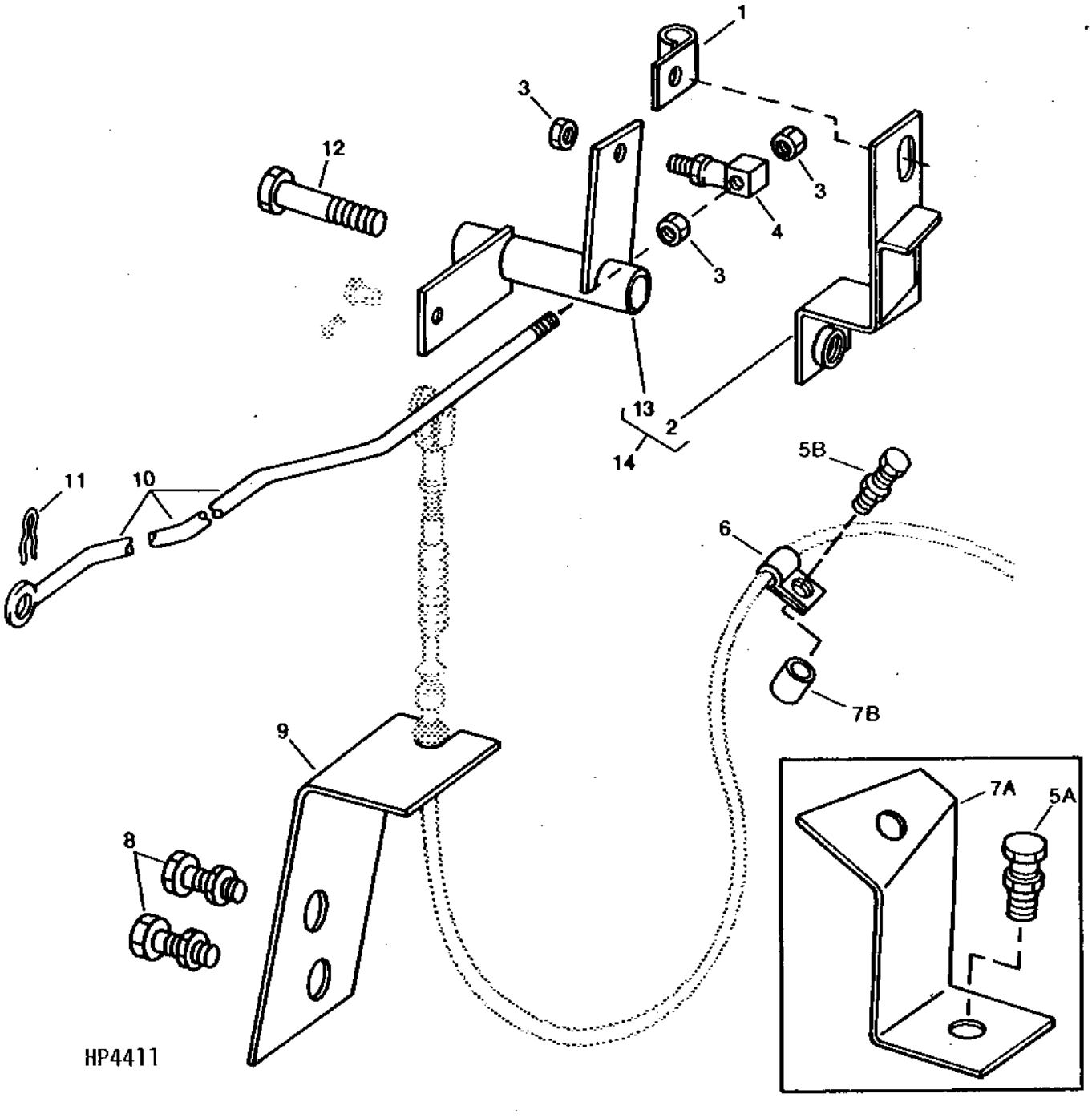


THROTTLE LINKAGE CONTROL LEVER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96748	KNOB	1		
2	AH92570	LEVER	1		
3	R50226	WASHER	2	-1990	(SUB R105814)
	R105814	WASHER	2		
4	R52117	WASHER	2		
5	H96745	PIN	2		
6	11H266	COTTER PIN	2		1/16" X 1/2"
7	R41920	CAP SCREW	1		
8	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
9	R31271	SPRING	1		
10	R50227	RETAINER	1		
11	L987T	YOKE	2		
12	AH90488	HOUSING	1		
13	H94433	GROMMET	1	-459906	(SUB H109779, THIS APPLICATION)
	H109779	GROMMET	1		
14	AH92695	PUSH PULL CABLE	1		
15	21H1310	SCREW	3		1/4" X 1/2"
16	H96749	BUSHING	1		

THROTTLE LINKAGE, BELL CRANK, AND CABLE SUPPORTS

HP4411 -UN-01JAN94

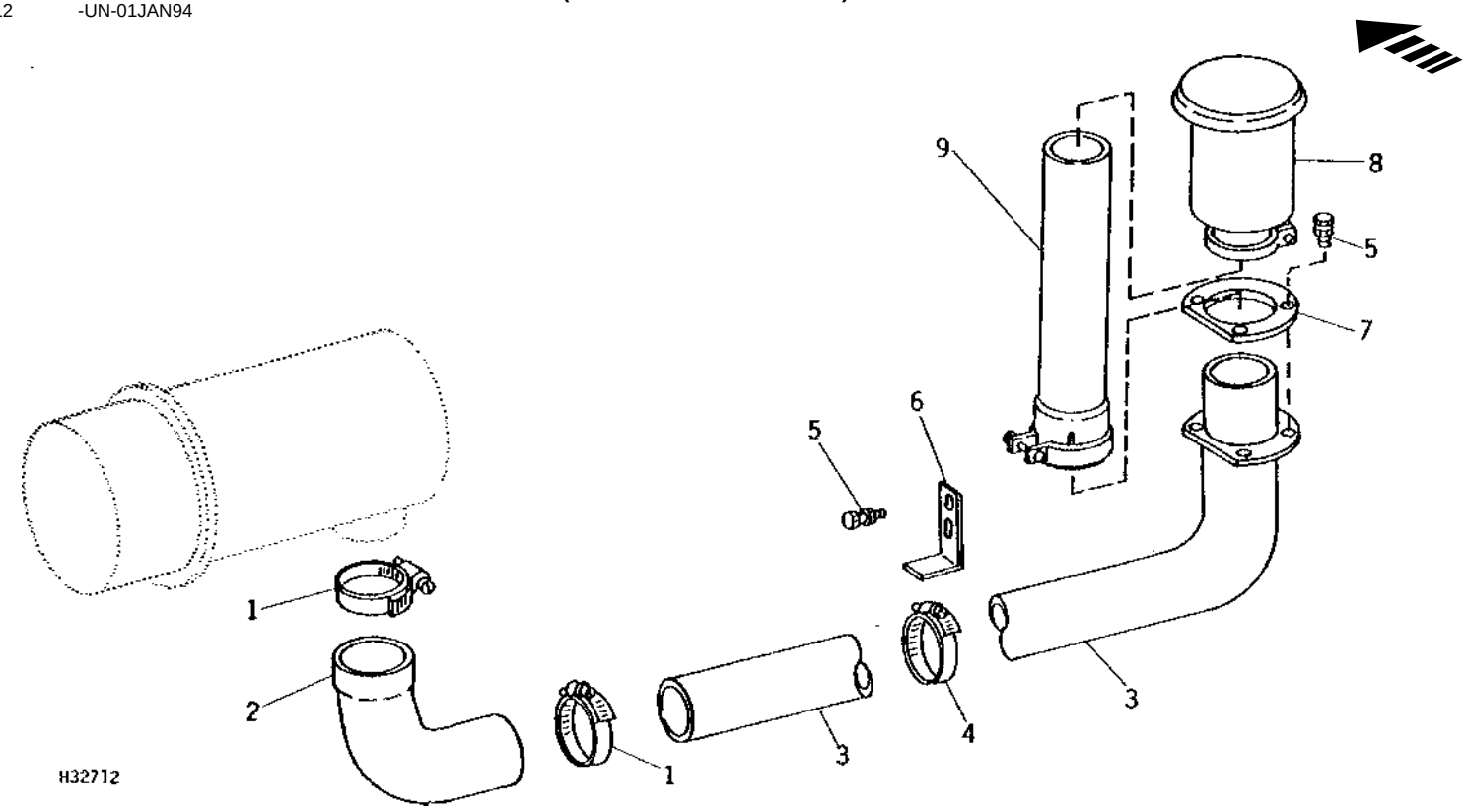


THROTTLE LINKAGE, BELL CRANK, AND CABLE SUPPORTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T32231	CLAMP	1		
2	AH90495	SUPPORT	1	-1990	
3	14H860	NUT	3		1/4"
4	AH77100	BALL JOINT	1		
5A	19H1936	CAP SCREW	2	-611569	3/8" X 3/4"
	12H304	LOCK WASHER	2	-611569	3/8"
	14H812	NUT	2	-611569	3/8"
5B	19H1765	CAP SCREW	1	611570-	3/8" X 1-3/4"
	12H304	LOCK WASHER	1	611570-	3/8"
	14H812	NUT	1	611570-	3/8"
6	AH11015	CLIP	1		
7A	H101220	SUPPORT	1	-611569	(SUB 28H2547)
7B	28H2547	SPACER	1		0.423" X 0.675" X 1"
8	19H2367	CAP SCREW	2	-511615	5/8" X 3/4"
	12H294	LOCK WASHER	2	-511615	5/8"
	19H2369	CAP SCREW	2	511616-	3/4" X 1"
	12H236	LOCK WASHER	2	511616-	3/4"
9	H92624	SUPPORT	1	-511615	
	H114694	SUPPORT	1	511616-	
10	H95855	ROD	1	-511615	(SUB H114273)
	H114273	ROD	1		
11	R47646	SPRING LOCKING PIN	1		
12	T22156	BOLT	1		
13	AH90494	LEVER	1	-1990	
14	AH138223	KIT	1		

PRECLEANER AND AIR INTAKE TUBES (6466TH-01 AND 6466TH-02)

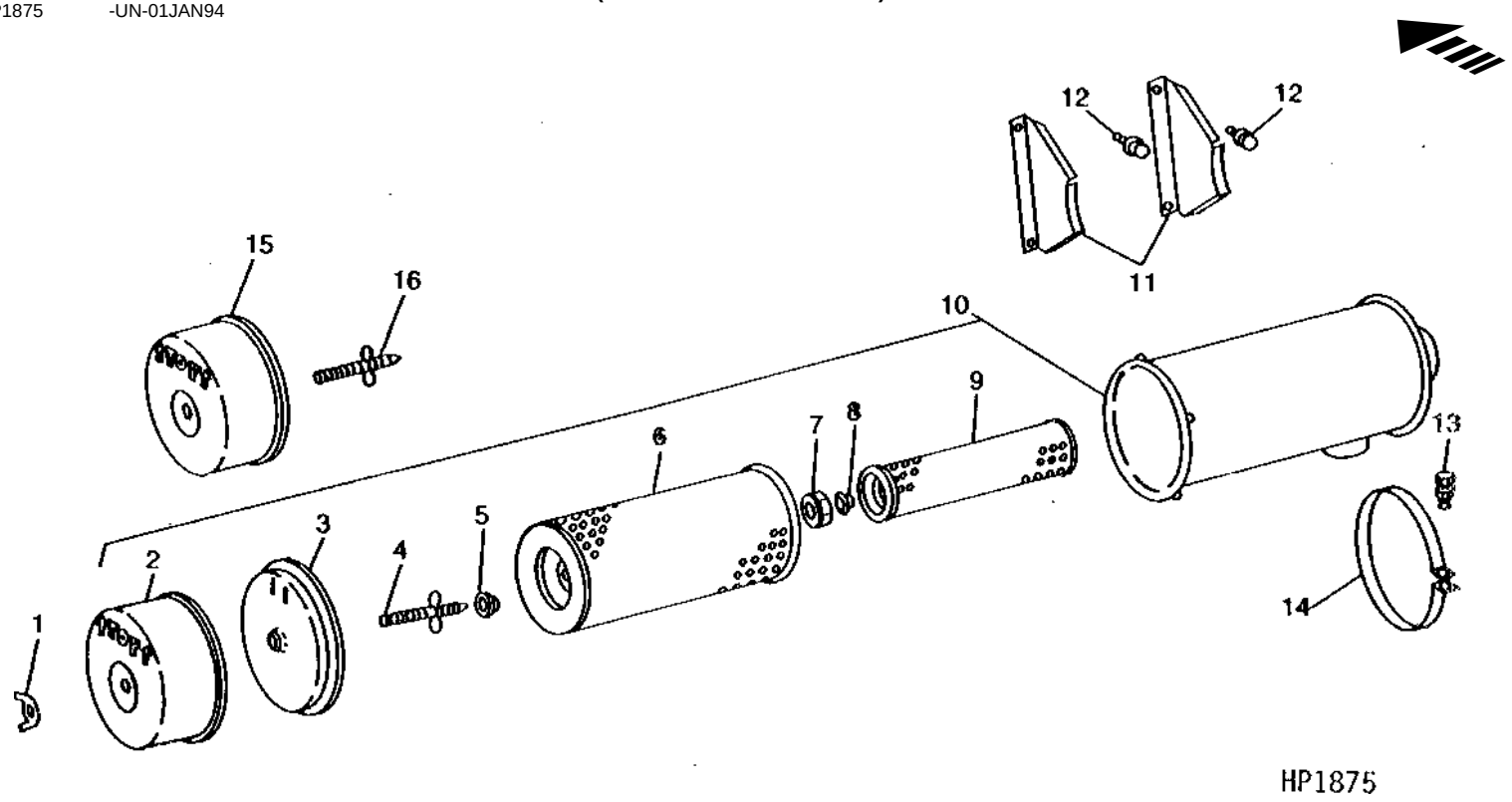
H32712 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	C16054	CLAMP	2	-360424	
	AU12450	HOSE CLAMP	2	360425-	
2	H88782	HOSE	1		
3	AH96115	TUBE	1		
4	AR21842	CLAMP	1		
5	N10212	SELF-LOCKING SCREW	5		
	N10213	LOCK NUT	5		
	N10212	SELF-LOCKING SCREW	7		(USE WITH DIP AND POUR ELEVATOR)
	N10213	LOCK NUT	7		(USE WITH DIP AND POUR ELEVATOR)
6	H97248	ANGLE	1		
7	H99604	WASHER	1		
	H100590	FLANGE	1		(USE WITH DIP AND POUR ELEVATOR)
8	AH99004	FILTER	1		
9	AH79122	PIPE	1		(USE WITH DIP AND POUR ELEVATOR)

AIR CLEANER
(6466TH-01 AND 6466TH-02)

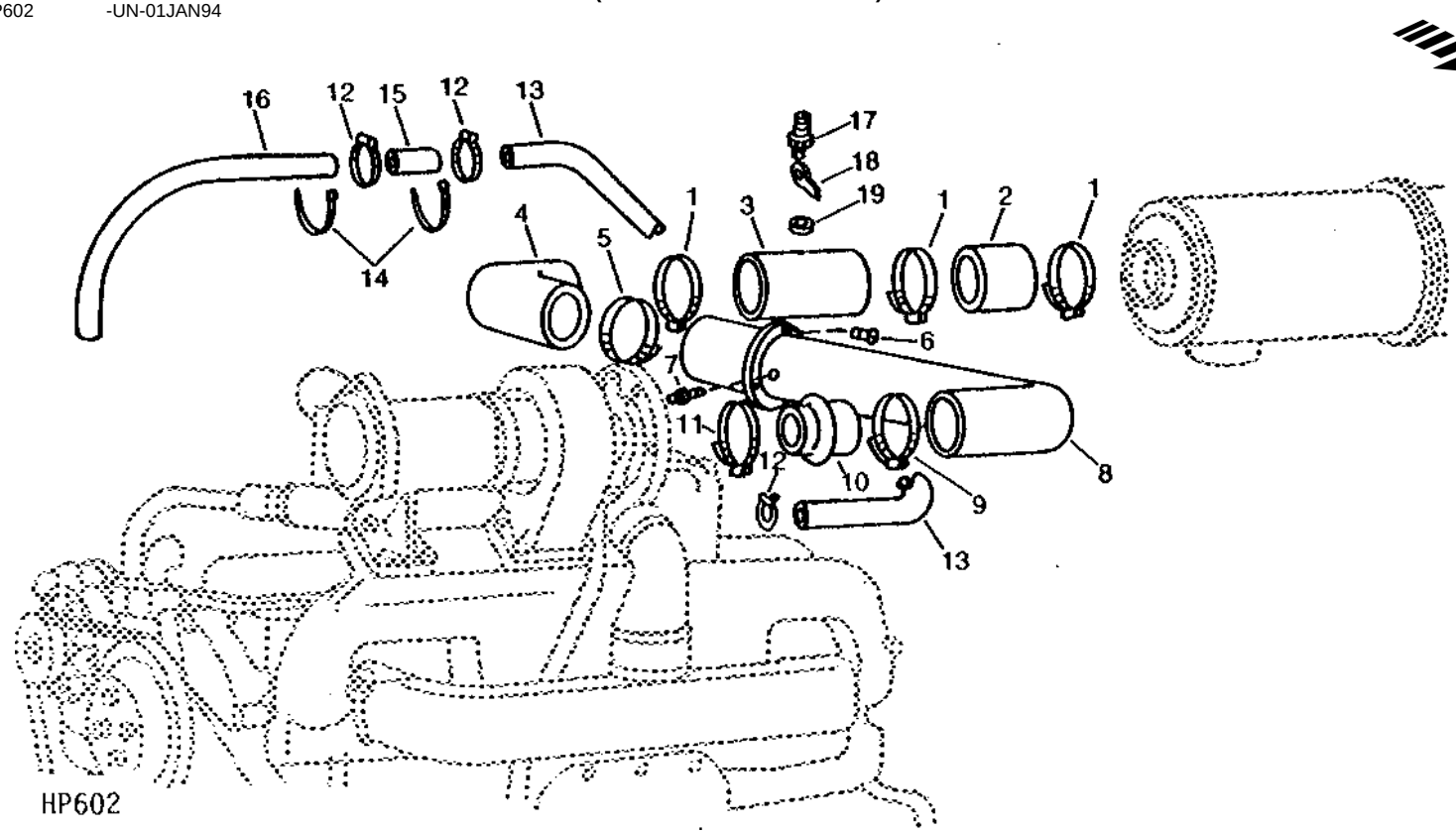
HP1875 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R48723	WING NUT	1		
2	H101348	CAP	1		(USE IF LENGTH OF HOUSING AND CAP IS 24-1/4" (616MM)) (USE WITH AH86553)
3	AH86553	PLATE	1		
4	H101349	BOLT	1		(USE WITH AH86553)
5	AR52065	PACKING	1		
6	AR79679	AIR FILTER	1		PRIMARY
7	E17421	LOCK NUT	1		
8	AR52066	PACKING	1		
9	AR79680	FILTER ELEMENT	1		SAFETY
10	AH85349	AIR CLEANER	1		(ALSO ORDER (2) H84705)
11	H84701	SUPPORT	2		
12	H76139	SCREW	4		SELF-TAPPING
13	21H1331	SCREW	1		5/16" X 1"
	14H785	NUT	1		5/16"
14	H84705	BAND	2		
15	AH112814	CAP	1		(USE IF LENGTH OF HOUSING AND CAP IS 23-7/16" (596MM))
16	AH112815	BOLT	1		

AIR INTAKE TUBES (AIR CLEANER TO MANIFOLD)
(6466TH-01 AND 6466TH-02)

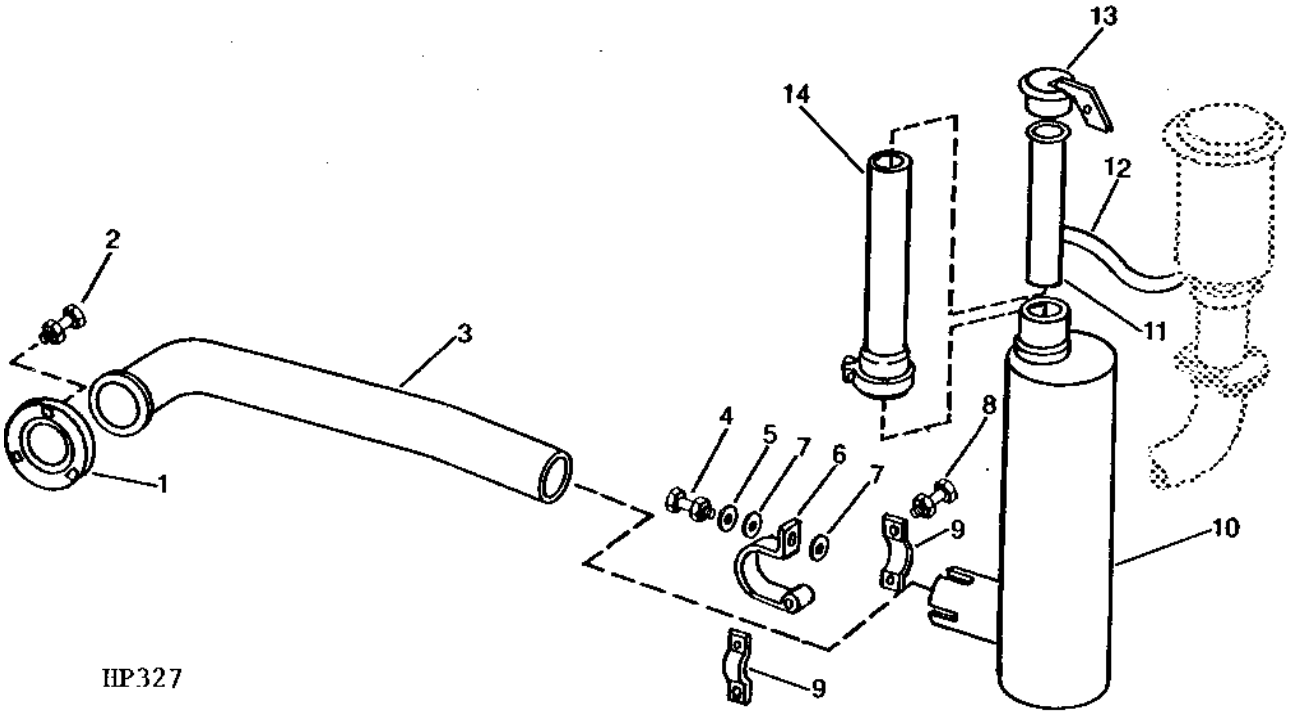
HP602 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	C16054	CLAMP	3	-360424	
	AU12450	HOSE CLAMP	2	360425-409100	
	AH103182	HOSE CLAMP	2	409101-	
2	R45000	HOSE	1		
3	AH99723	TUBE	1		
4	H88782	HOSE	1		
5	C16054	CLAMP	1	-360424	
	AU12450	HOSE CLAMP	1	360425-409100	
	AH103182	HOSE CLAMP	1	409101-	
6	H76139	SCREW	3		SELF-TAPPING
7	15H638	PIPE PLUG	1		1/8"
8	AH99707	TUBE	1		
9	AR21842	CLAMP	1	-409100	
	AH103182	HOSE CLAMP	1	409101-	
10	H84706	HOSE	1		
11	AR21999	HOSE CLAMP	1	-409100	(SUB AR85328, THIS APPLICATION)
	AR85328	CLAMP	1		
12	M19356	HOSE CLAMP	1	-409100	
	AR21839	CLAMP	3	409101-	
13	H101869	HOSE	1		CRANKCASE VENT
14	H77698	TIE BAND	2		
15	H101870	SLEEVE	1	-508352	
	H112348	SLEEVE	1	508353-511615	(SUB H113759)
	H113759	TUBE	1		
16	.....	TUBE	1	-511450	1372 MM (54") LONG, (CUT FROM H94255)
	.....	TUBE	1	511451-	1295 MM (51") LONG, (CUT FROM H94255)
17	AL24194	SWITCH	1	-409100	(SUB AL32975)
	AL32975	TOUCH SWITCH	1		VACUUM
18	H100842	CONNECTOR	1		
19	24H1219	WASHER	1		7/16" X 1" X 0.083"

MUFFLER, ASPIRATOR, AND EXHAUST PIPE
(6466TH-01 AND 6466TH-02)

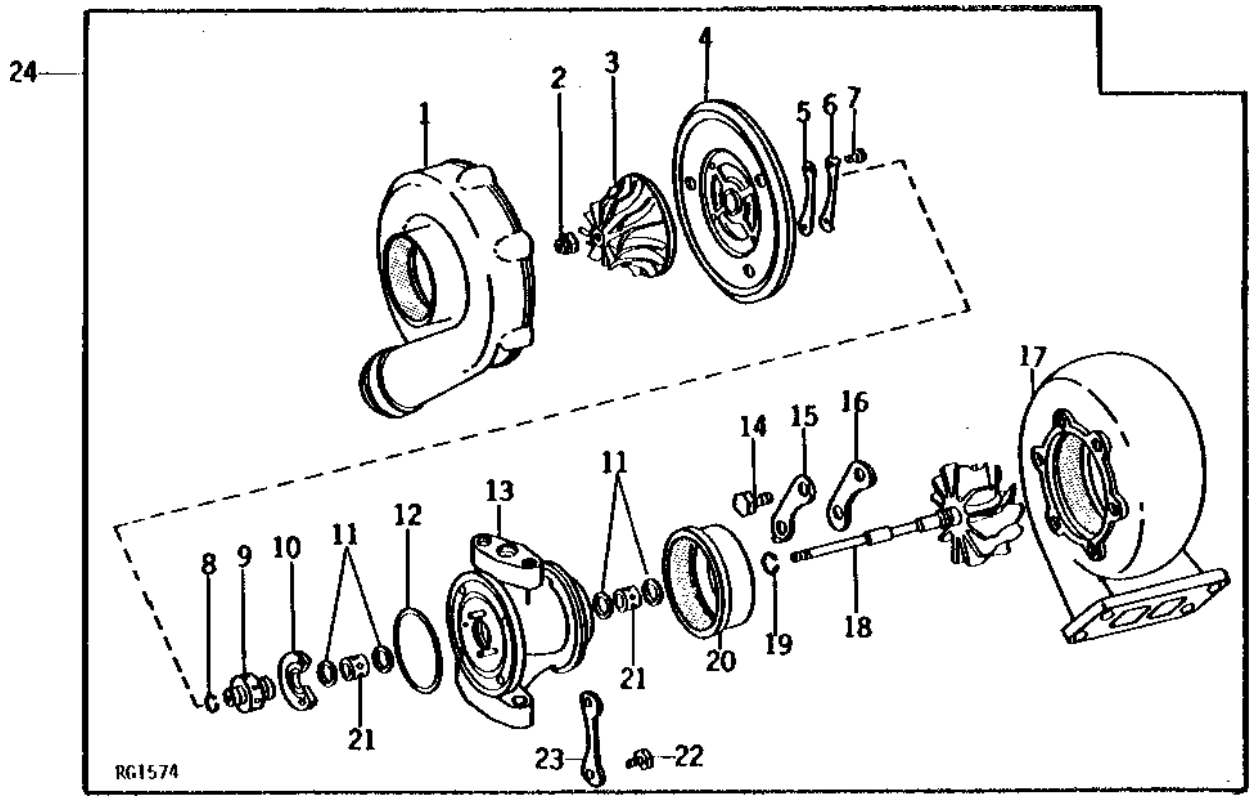
HP327 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H84562	FLANGE	1		
2	19H1801	CAP SCREW	3		3/8" X 2"
	12H304	LOCK WASHER	3		3/8"
3	H97708	EXHAUST PIPE	1		
4	19H1906	CAP SCREW	1		5/16" X 1-1/2"
	BP12232	LOCK NUT	1	-556725	(SUB T16464)
	T16464	LOCK NUT	1		5/16"
5	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
6	H92750	HANGER	1		
7	H32239	WASHER	2		
8	19H1801	CAP SCREW	2		3/8" X 2"
	14H812	NUT	2		3/8"
9	H89537	CLAMP	2		
10	AH87288	MUFFLER	1		
11	AH96052	ASPIRATOR	1		
12	H97251	HOSE	1		ASPIRATOR
13	AT41127	EXHAUST CAP	1	-361275	
	AR21283	EXHAUST CAP	1	361276-	
14	AH84162	TUBE	1		(USE WITH DIP AND POUR ELEVATOR)

TURBOCHARGER
(AIRESEARCH)
(ENGINE SERIAL NO. -216119)
(ENGINE SERIAL NO. 252444-)

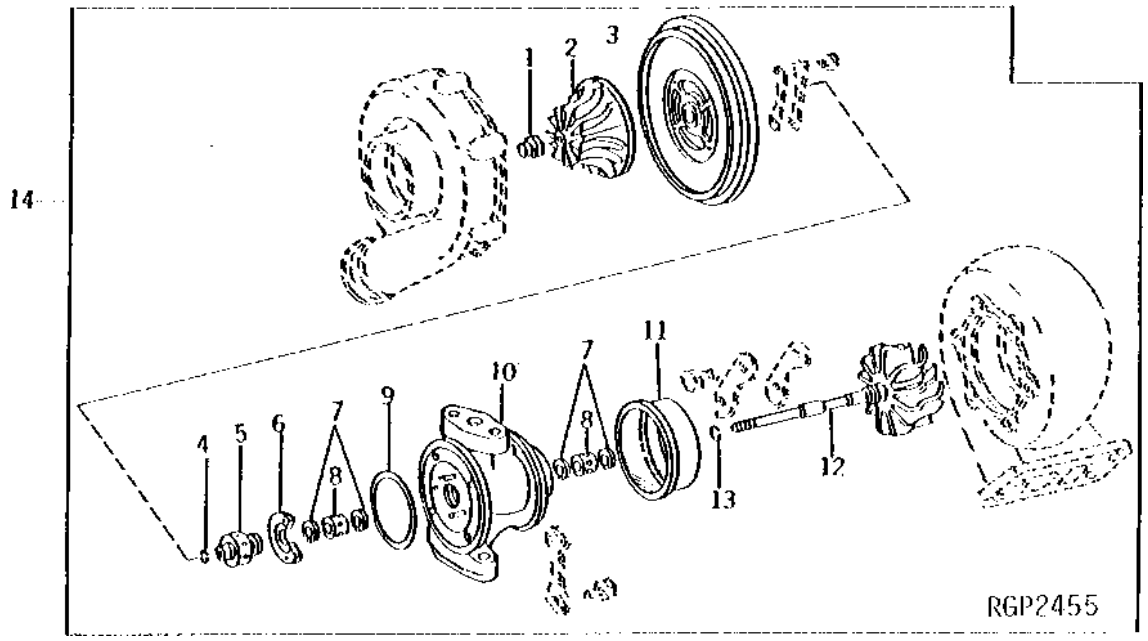
RG1574 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R60725	HOUSING	1		
2	R43817	LOCK NUT	1		
3	R57715	IMPELLER	1		
4	AR54934	COVER	1		
5	R48709	CLAMP	3		
6	R48710	LOCK PLATE	3		
7	19H2020	CAP SCREW	6		5/16" X 1/2"
8	R43806	PISTON RING	1		
9	R43801	THRUST BEARING	1		
10	R43808	BEARING	1		
11	R43816	SNAP RING	4		
12	R43805	O-RING	1		
13	AR63781	HOUSING	1		
14	R60728	SELF-LOCKING SCREW	6		
15	R43815	LOCK PLATE	3		
16	R60729	CLAMP	3		
17	R60726	HOUSING	1		
18	AR51988	TURBINE	1		
19	R55024	PISTON RING	1		
20	R43804	SHROUD	1		
21	R43803	BEARING	2		STANDARD
	R50784	BEARING	2		0.13 MM (.005") UNDERSIZE (NO LONGER AVAILABLE)
	R50785	BEARING	2		0.25 MM (.010") UNDERSIZE
22	19H1919	CAP SCREW	4		1/4" X 5/8"
23	R43986	LOCK PLATE	2		
24	RE19778	TURBOCHARGER	1		REMANUFACTURED, (SUB FOR AR73626)

TURBOCHARGER CENTER HOUSING WITH ROTATING PARTS
(AIRESEARCH)
(ENGINE SERIAL NO. -216119)
(ENGINE SERIAL NO. 252444-)

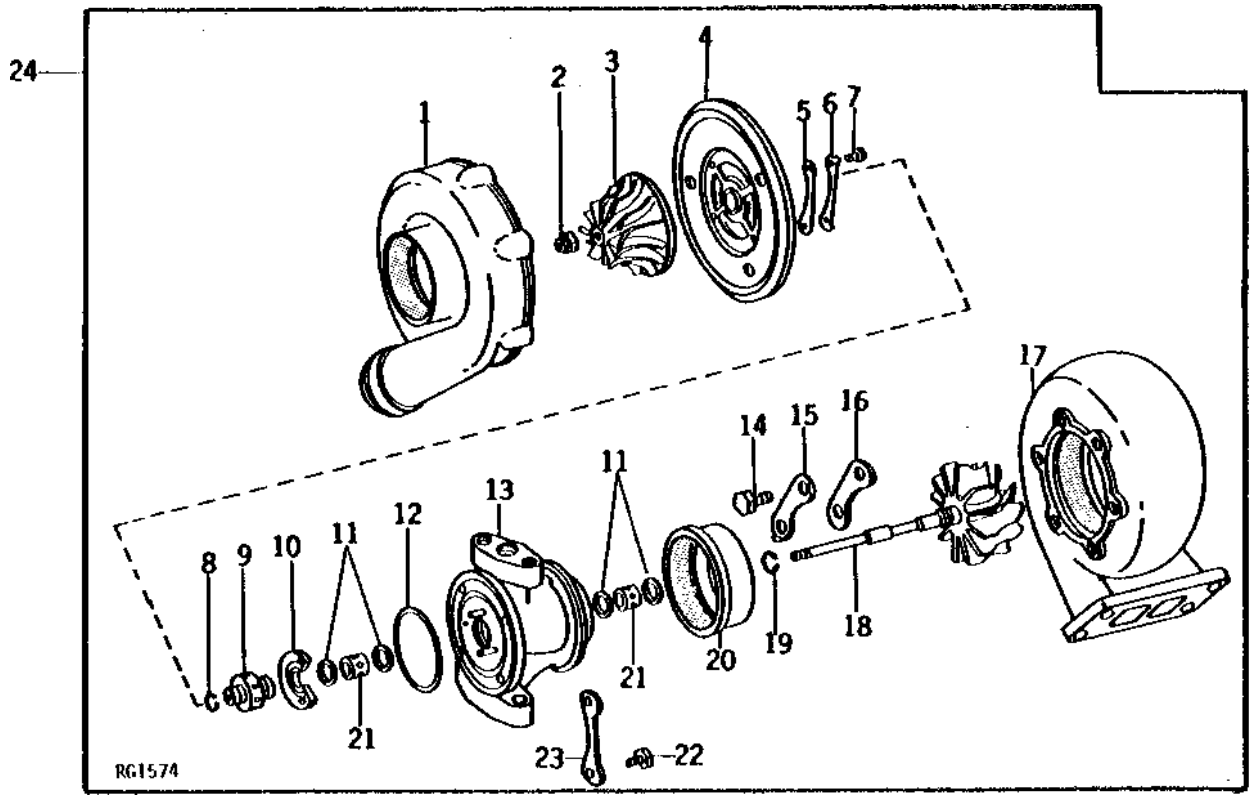
RGP2455 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R43817	LOCK NUT	1		
2	R57715	IMPELLER	1		
3	AR54934	COVER	1		
4	R43806	PISTON RING	1		
5	R43801	THRUST BEARING	1		
6	R43808	BEARING	1		
7	R43816	SNAP RING	4		
8	R43803	BEARING	2		
9	R43805	O-RING	1		
10	AR63781	HOUSING	1		
11	R43804	SHROUD	1		
12	AR51988	TURBINE	1		
13	R55024	PISTON RING	1		
14	AR69308	HOUSING	1		

TURBOCHARGER
(AIRESEARCH)
(ENGINE SERIAL NO. 216120-252443)

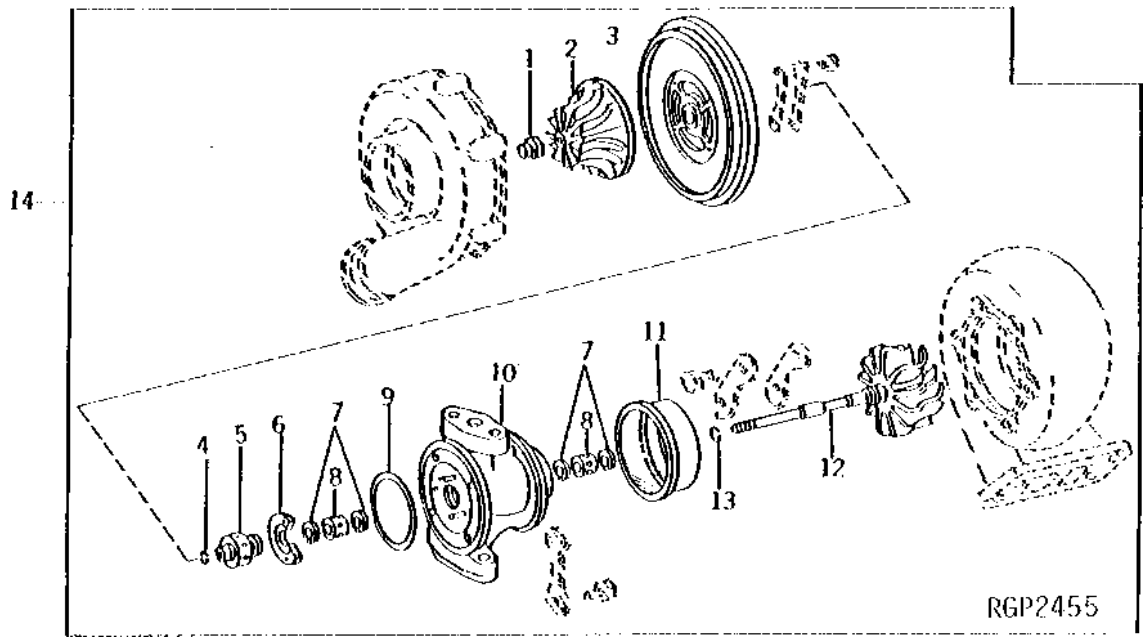
RG1574 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R75494	HOUSING	1		
2	R43817	LOCK NUT	1		
3	R75496	IMPELLER	1		
4	AR101787	PLATE	1		
5	R48709	CLAMP	3		
6	R48710	LOCK PLATE	3		
7	19H2020	CAP SCREW	6		5/16" X 1/2"
8	R43806	PISTON RING	1		
9	R43801	THRUST BEARING	1		
10	R75493	BEARING	1		
11	R43816	SNAP RING	4		
12	R43805	O-RING	1		
13	AR63781	HOUSING	1		
14	R60728	SELF-LOCKING SCREW	6		
15	R43815	LOCK PLATE	3		
16	R60729	CLAMP	3		
17	R75495	HOUSING	1		
18	AR101786	WHEEL	1		
19	R55024	PISTON RING	1		
20	R43804	SHROUD	1		
21	R75492	BEARING	2		STANDARD
	R50784	BEARING	2		0.13 MM (.005") UNDERSIZE (NO LONGER AVAILABLE)
	R50785	BEARING	2		0.25 MM (.010") UNDERSIZE
22	19H1919	CAP SCREW	4		1/4" X 5/8"
23	R43986	LOCK PLATE	2		
24	AR101784	TURBOCHARGER	1		REMANUFACTURED, (SUB AR73626, THIS APPLICATION)

TURBOCHARGER CENTER HOUSING WITH ROTATING PARTS
(AIRESEARCH)
(ENGINE SERIAL NO. 216120-252443)

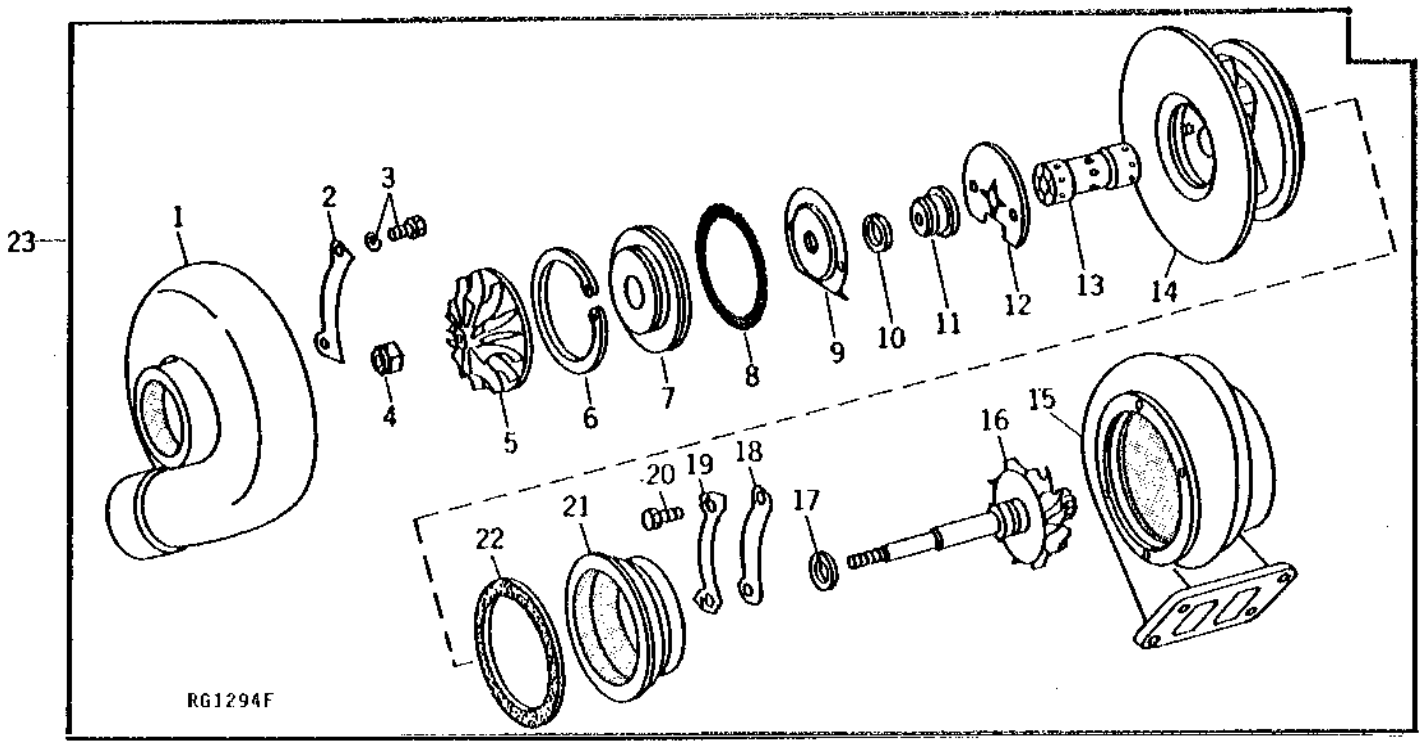
RGP2455 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R43817	LOCK NUT	1		
2	R75496	IMPELLER	1		
3	AR101787	PLATE	1		
4	R43806	PISTON RING	1		
5	R43801	THRUST BEARING	1		
6	R75493	BEARING	1		
7	R43816	SNAP RING	4		
8	R75492	BEARING	2		
9	R43805	O-RING	1		
10	AR63781	HOUSING	1		
11	R43804	SHROUD	1		
12	AR101786	WHEEL	1		
13	R55024	PISTON RING	1		
14	AR101788	HOUSING	1		

TURBOCHARGER (SCHWITZER)

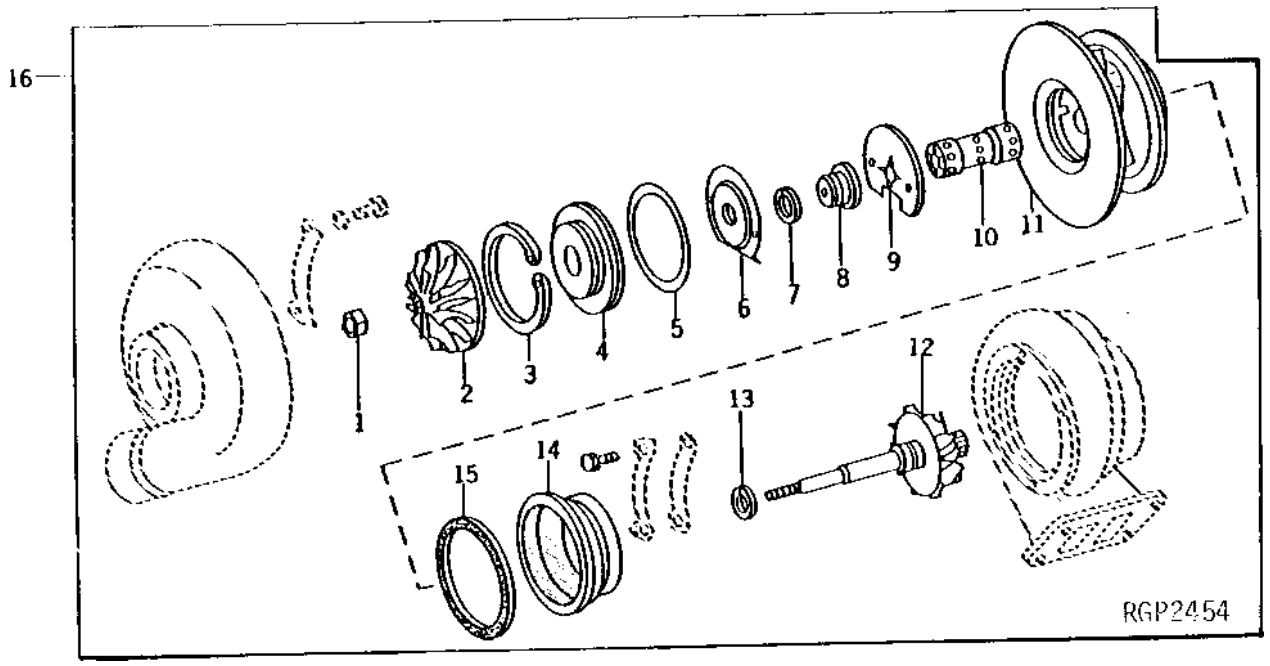
RG1294 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R63136	COVER	1		
2	R46693	CLAMP	3		
3	AR78019	SCREW	6		
4	R76686	LOCK NUT	1		(SUB FOR R46691)
5	R63135	IMPELLER	1		
6	R46686	SNAP RING	1		
7	R56626	INSERT	1		
8	R46685	O-RING	1		
9	R46682	DEFLECTOR	1		
10	R56628	PISTON RING	1		
11	R56627	SLEEVE	1		
12	R63127	THRUST BEARING	1		
13	R63126	BEARING	1		STANDARD
	R64780	BEARING	1		0.25 MM (.010") UNDERSIZE
	R64781	BEARING	1		0.51 MM (.020") UNDERSIZE
14	AR78023	HOUSING	1		
15	R63137	HOUSING	1		
16	AR78021	TURBINE	1		
17	R63123	PISTON RING	1		
18	R63120	PLATE	2		
19	R63121	LOCK PLATE	2		
20	R63122	SELF-LOCKING SCREW	4		
21	R63124	PLATE	1		
22	R63125	GASKET	1		
23	RE19784	TURBOCHARGER	1		REMANUFACTURED, (SUB FOR AR87421)

TURBOCHARGER CENTER HOUSING WITH ROTATING PARTS
(SCHWITZER)

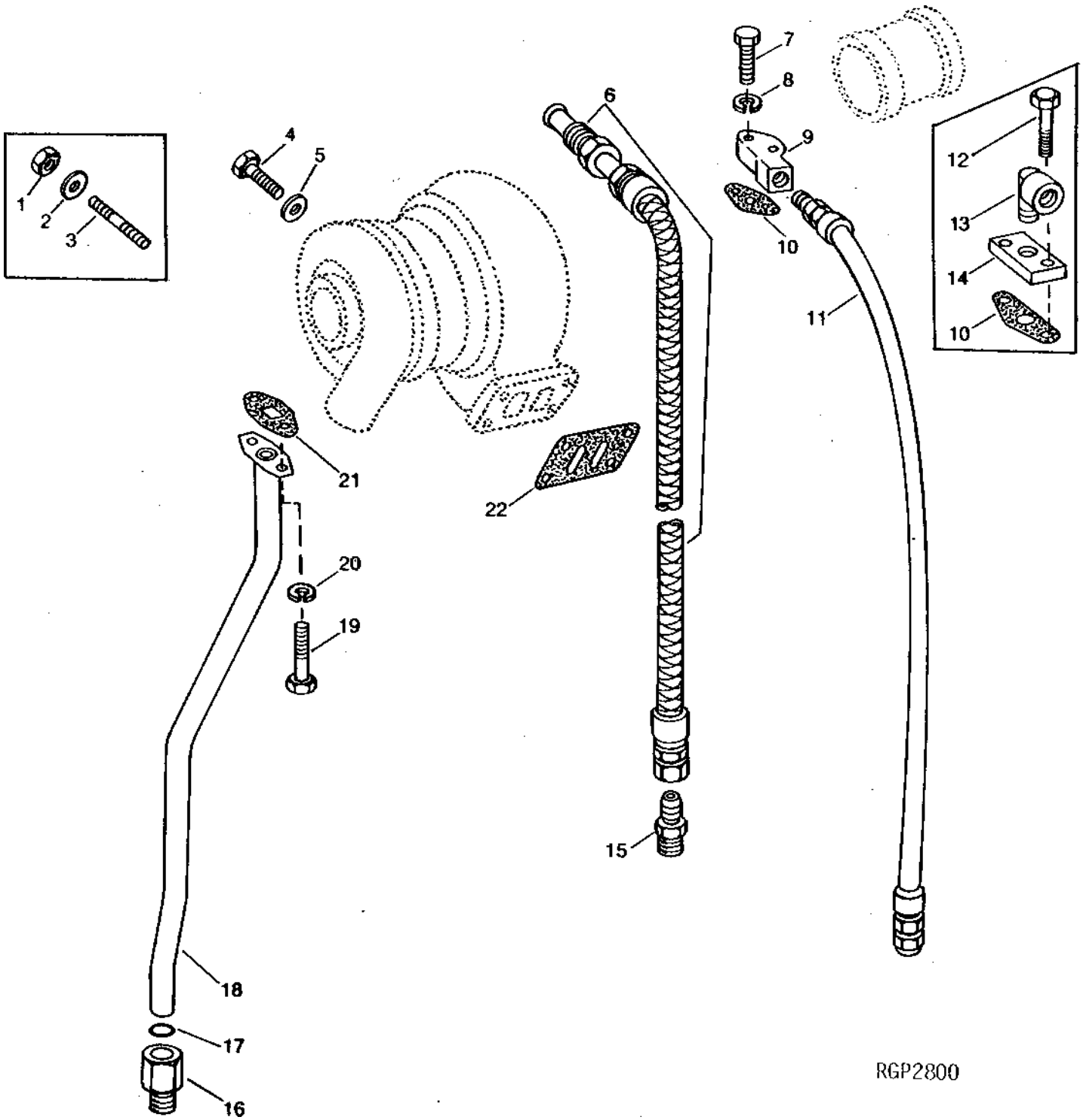
RGP2454 -UN-23SEP94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R76686	LOCK NUT	1		(SUB FOR R46691, THIS APPLICATION)
2	R63135	IMPELLER	1		
3	R46686	SNAP RING	1		
4	R56626	INSERT	1		
5	R46685	O-RING	1		
6	R46682	DEFLECTOR	1		
7	R56628	PISTON RING	1		
8	R56627	SLEEVE	1		
9	R63127	THRUST BEARING	1		
10	R63126	BEARING	1		
11	AR78023	HOUSING	1		
12	AR78021	TURBINE	1		
13	R63123	PISTON RING	1		
14	R63124	PLATE	1		
15	R63125	GASKET	1		
16	AR78035	HOUSING	1		

TURBOCHARGER OIL PIPES

RGP2800 -UN-01JAN94

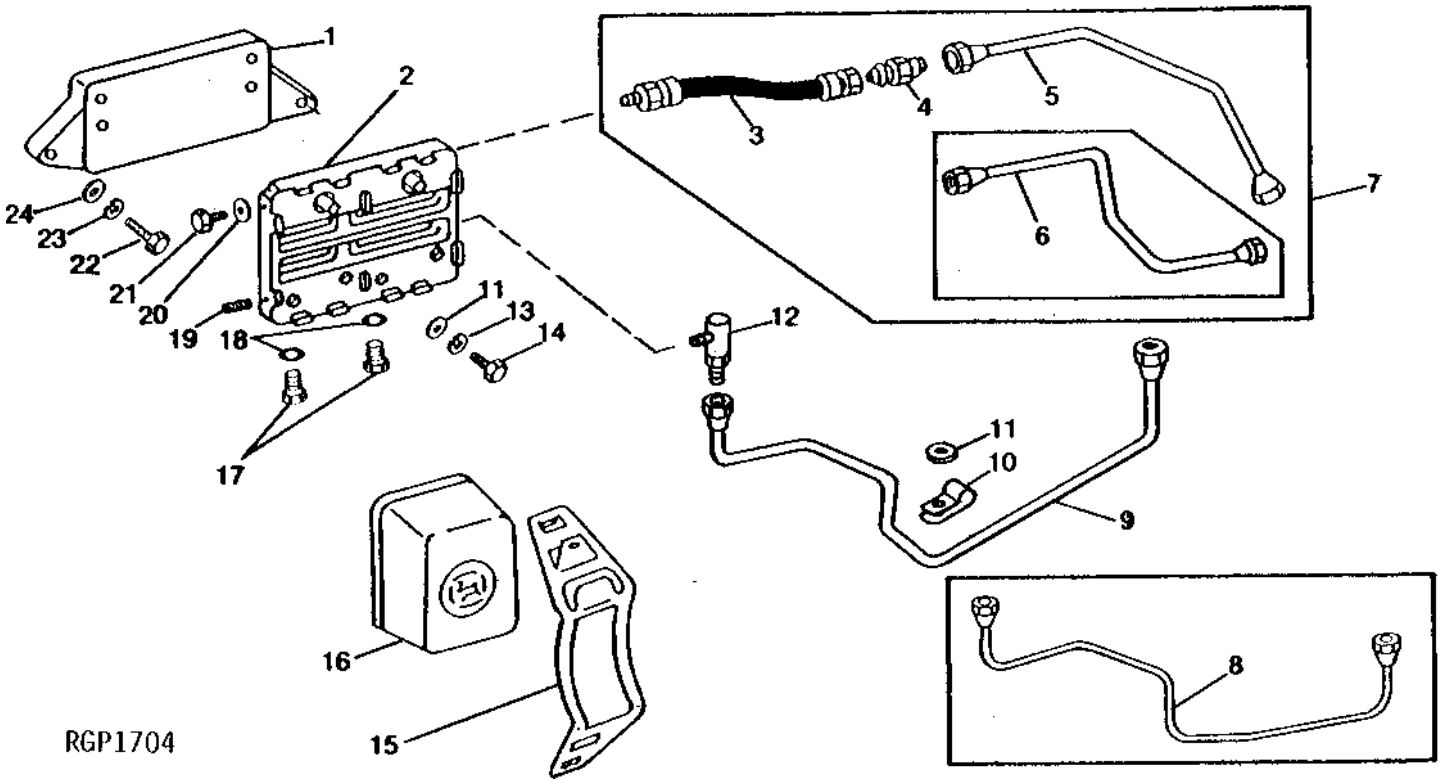


TURBOCHARGER OIL PIPES - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	14H1076	NUT	4		3/8"
2	24H1303	WASHER	4		
3	R55078	STUD	4		(SUB R54500 AND 24H1305, THIS APPLICATION)
4	R54500	SCREW	4		
5	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
6	RE20231	OIL LINE	1	296465-	(INLET)
7	19H3552	CAP SCREW	2	-296464	5/16" X 1-1/2"
8	12H303	LOCK WASHER	2	-296464	5/16"
9	R43928	ADAPTER	1	-296464	
10	R97348	GASKET	1	-296464	(SUB FOR R43413)
11	AR78810	HOSE	1	-296464	(INLET)
12	19H1905	CAP SCREW	2		5/16" X 1", (NO LONGER REQUIRED)
13	T11180	ELBOW FITTING	1		(NO LONGER REQUIRED)
14	R79723	STRAP	1		(NO LONGER REQUIRED)
15	R62239	FITTING	1		
16	R41285	ADAPTER	1		1/2"
17	R72328	O-RING	1		(SUB FOR R43780)
18	AR73815	OIL LINE	1		RETURN
19	19H2284	CAP SCREW	2		3/8" X 7/8"
20	12H304	LOCK WASHER	2		3/8"
21	R105346	GASKET	1		(SUB FOR R43416 OR R97349)
22	R43751	GASKET	1		

FUEL FILTERS
(6466TH 01, 02)
(ENGINE SERIAL NO. -299563)

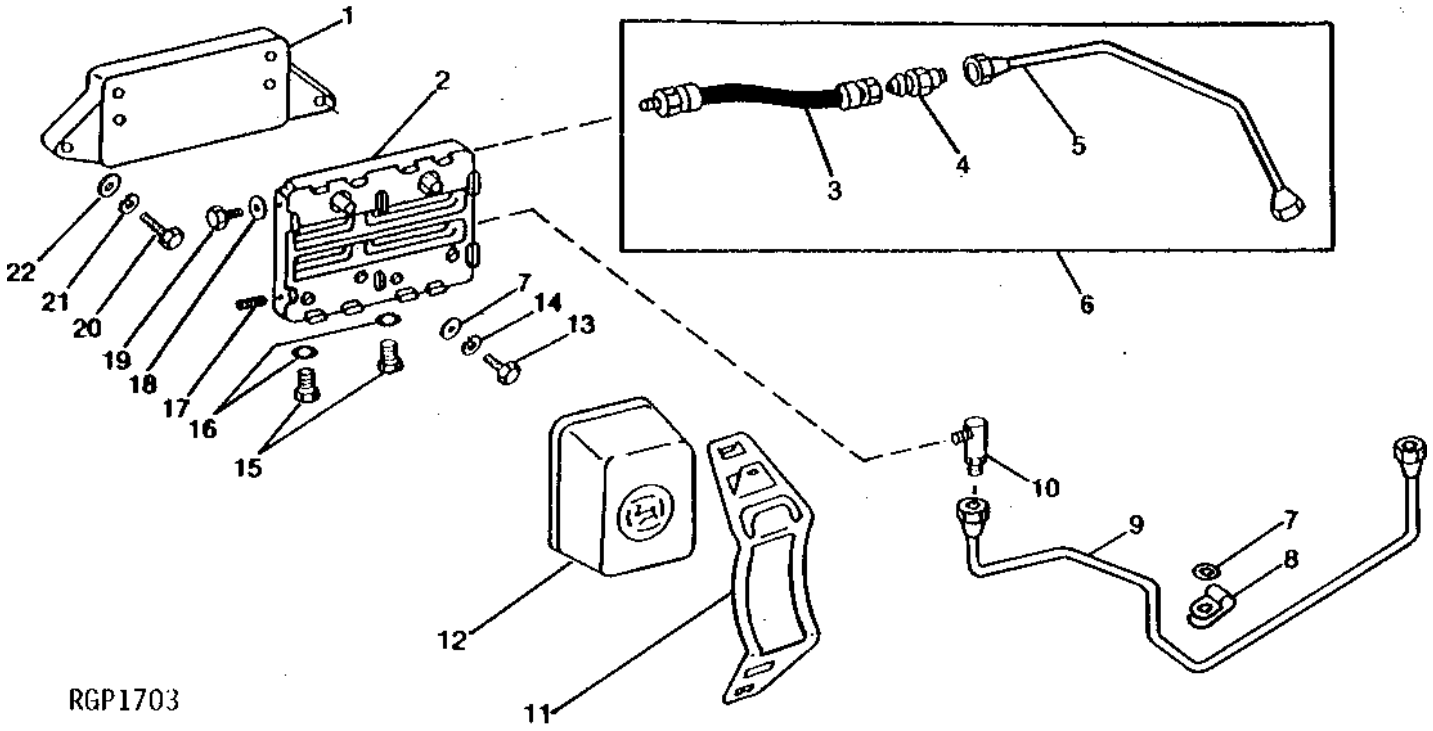
RGP1704 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50427	SUPPORT	1		(SUB RE24359) (ALSO ORDER (2) 12H293)
2	AR54590	HOUSING	1	-240474	
	R76191	HOUSING	1	240475-	
3	AR85332	HOSE	1		(SUB RE41171, R51133, R83490 AND R53899, THIS APPLICATION)
4	R50201	FITTING	1		
5	AR94234	FUEL LINE	1	139201-	(SUB RE41171, R51133, R83490 AND R53899, THIS APPLICATION) (SUB FOR AR85334)
6	AR85334	FUEL LINE	1	-139200	(SUB RE41171, R51133, R83490 AND R53899, THIS APPLICATION) (SUB AR94234)
	AR94234	FUEL LINE	1		
7	AR85331	KIT	1		(SUB RE41171, R51133, R83490 AND R53899, THIS APPLICATION)
8	AR73822	FUEL LINE	1		(SUB AR88901)
9	AR88901	LINE	1		
10	T13814	CLAMP	1		(SUB FOR T30367, THIS APPLICATION)
11	24H1305	WASHER	5		13/32" X 13/16" X 0.065"
12	.....	CHECK VALVE	1		(SUB AR73888)
13	12H303	LOCK WASHER	4		5/16"
14	19H1905	CAP SCREW	4		5/16" X 1"
15	R66821	CLAMP	2		(SUB FOR R57258)
16	AR86745	FILTER ELEMENT	2		(MARKED AR86745 OR RE10104) (SUB FOR AR50041, THIS APPLICATION)
17	R48071	DRAIN PLUG	2		
18	R34447	WASHER	2		
19	15H559	PIPE PLUG	1		1/4"
20	R50426	WASHER	1		
21	R50425	BLEED SCREW	1		
22	19H2500	CAP SCREW	2		7/16" X 1-3/8"
23	12H293	LOCK WASHER	2		7/16"
24	24H1323	WASHER	2		15/32" X 13/16" X 0.090"

FUEL FILTERS
(6466TH 05)
(ENGINE SERIAL NO. -299563)

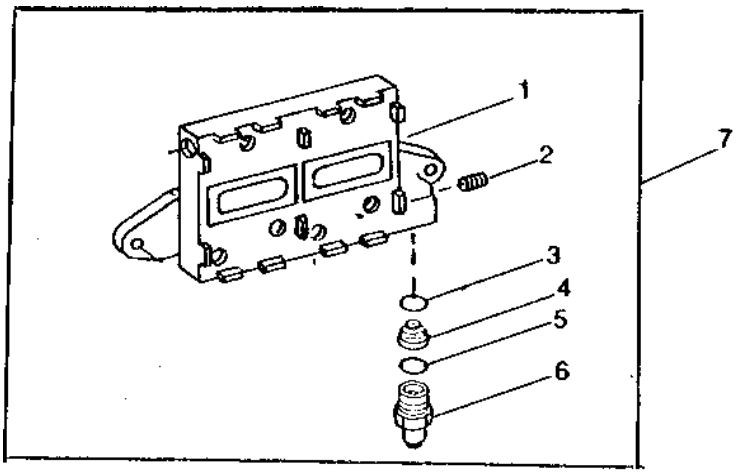
RGP1703 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50427	SUPPORT	1		(SUB RE24359) (ALSO ORDER (2) 12H293)
2	AR54590	HOUSING	1	-240474	
	R76191	HOUSING	1	240475-	
3	AR85332	HOSE	1		(SUB RE41171, R51133, R83490 AND R53899, THIS APPLICATION)
4	R50201	FITTING	1		
5	AR94234	FUEL LINE	1		(SUB RE41171, R51133, R83490 AND R53899, THIS APPLICATION)
6	AR85331	KIT	1		(SUB RE41171, R51133, R83490 AND R53899, THIS APPLICATION)
7	24H1305	WASHER	5		13/32" X 13/16" X 0.065"
8	T13814	CLAMP	1		(SUB FOR T30367, THIS APPLICATION)
9	AR88901	LINE	1		
10	.....	CHECK VALVE	1		(SUB AR73888)
11	R66821	CLAMP	2		
12	AR86745	FILTER ELEMENT	2		(MARKED AR86745 OR RE10104) (SUB FOR AR50041, THIS APPLICATION)
13	19H1905	CAP SCREW	4		5/16" X 1"
14	12H303	LOCK WASHER	4		5/16"
15	R48071	DRAIN PLUG	2		
16	R34447	WASHER	2		
17	15H559	PIPE PLUG	1		1/4"
18	R50426	WASHER	1		
19	R50425	BLEED SCREW	1		
20	19H2500	CAP SCREW	2		7/16" X 1-3/8"
21	12H293	LOCK WASHER	2		7/16"
22	24H1323	WASHER	2		15/32" X 13/16" X 0.090"

FUEL FILTER BASE KIT
(ENGINE SERIAL NO. -299563)

RGP2682 -UN-01JAN94

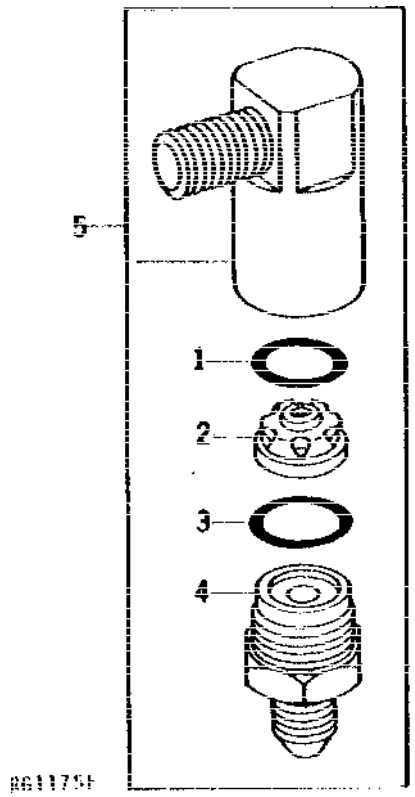


RGP2682

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R81459	BASE	1		(SUB FOR R50427)
2	15H558	PIPE PLUG	1		1/8"
3	R375R	O-RING	1		
4	AR73824	CHECK VALVE	1		
5	P46051	O-RING	1		
6	R81460	FITTING	1		
	R81461	FITTING	NA		
7	RE24359	BASE	1		

FUEL CHECK VALVE
(ENGINE SERIAL NO. -299563)

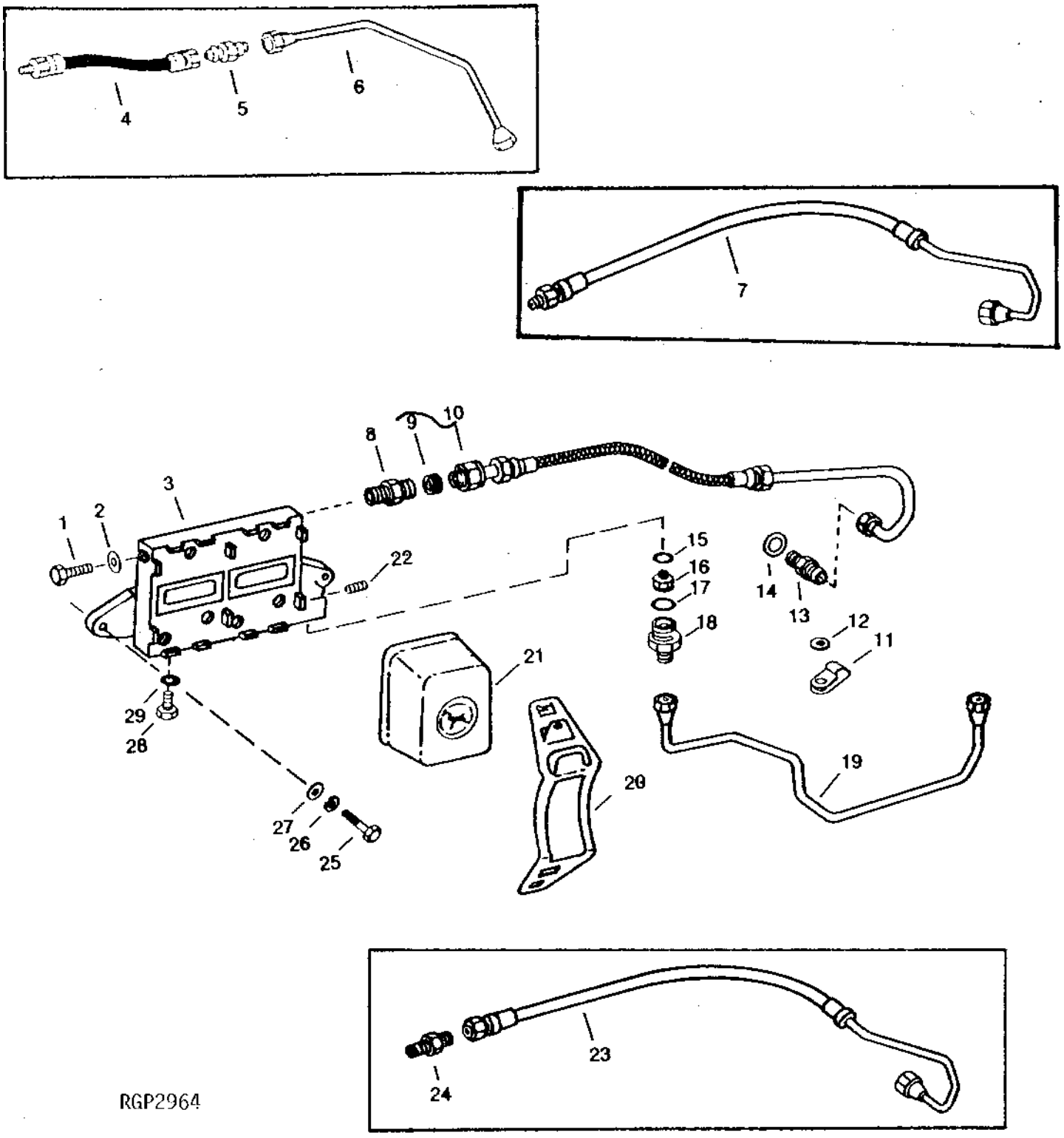
RG1175 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R27166	O-RING	1		
2	AR73824	CHECK VALVE	1		
3	R375R	O-RING	1		
4	R60863	FITTING	1		
5	AR73888	CHECK VALVE	1		

FUEL FILTER AND FUEL PIPES
(ENGINE SERIAL NO. 299564-)

RGP2964 -UN-01JAN94

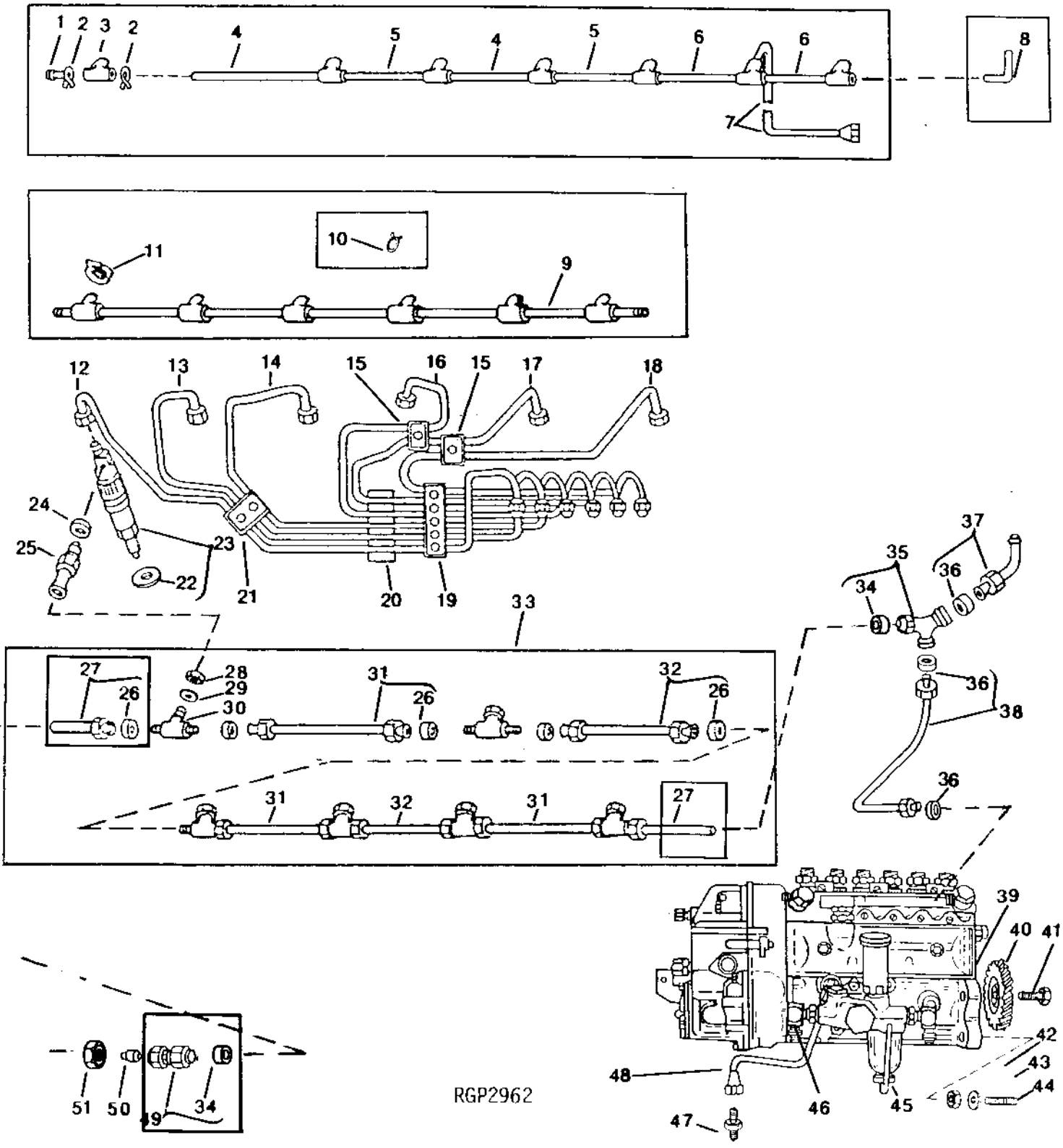


FUEL FILTER AND FUEL PIPES - CONTINUED
(ENGINE SERIAL NO. 299564-)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50425	BLEED SCREW	1		
2	R50426	WASHER	1		
3	R81459	BASE	1		
4	AR85332	HOSE	1	-313039	(SUB RE41171, R51133, R83490 AND R53899, THIS APPLICATION)
5	R50201	FITTING	1	-313039	
6	AR94234	FUEL LINE	1	-313039	(SUB RE41171, R51133, R83490 AND R53899, THIS APPLICATION)
7	RE23155	FUEL LINE	1	313040-328429	(SUB RE41171 AND R51133, THIS APPLICATION)
8	R51133	FITTING	1	333636-	(USE WITH RE38326, RE37340 OR RE41171)
9	R67092	SEAL	1		
10	RE28950	FUEL LINE	1	333636-335352	(SUB FOR AR85332, RE23155 OR RE35246) (SUB RE41171, THIS APPLICATION) (SUB RE38326)
	RE37340	FUEL LINE	1	335353-	(SUB RE41171)
	RE41171	FUEL LINE	1		
	RE38326	FUEL LINE	1		
11	T13814	CLAMP	1		(SUB FOR T30367)
12	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
13	R83489	FITTING	1	313040-	
14	R53901	WASHER	1		
15	R375R	O-RING	1		
16	AR73824	CHECK VALVE	1		
17	P46051	O-RING	1		
18	R81460	FITTING	1		
19	AR88901	LINE	1		
20	R66821	CLAMP	2		
21	AR86745	FILTER ELEMENT	2		(MARKED AR86745 OR RE10104)
22	15H558	PIPE PLUG	1		1/8"
23	RE35246	FUEL LINE	1	328430-333635	(SUB RE41171 AND R51133, THIS APPLICATION)
24	R26892	FITTING	1	328430-333635	
25	19H2500	CAP SCREW	2		7/16" X 1-3/8"
26	12H293	LOCK WASHER	2		7/16"
27	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
28	R48071	DRAIN PLUG	2		
29	R34447	WASHER	2		

FUEL INJECTION PUMP, NOZZLES AND FUEL PIPES
(6466TH 01, 02)

RGP2962 -UN-01JAN94



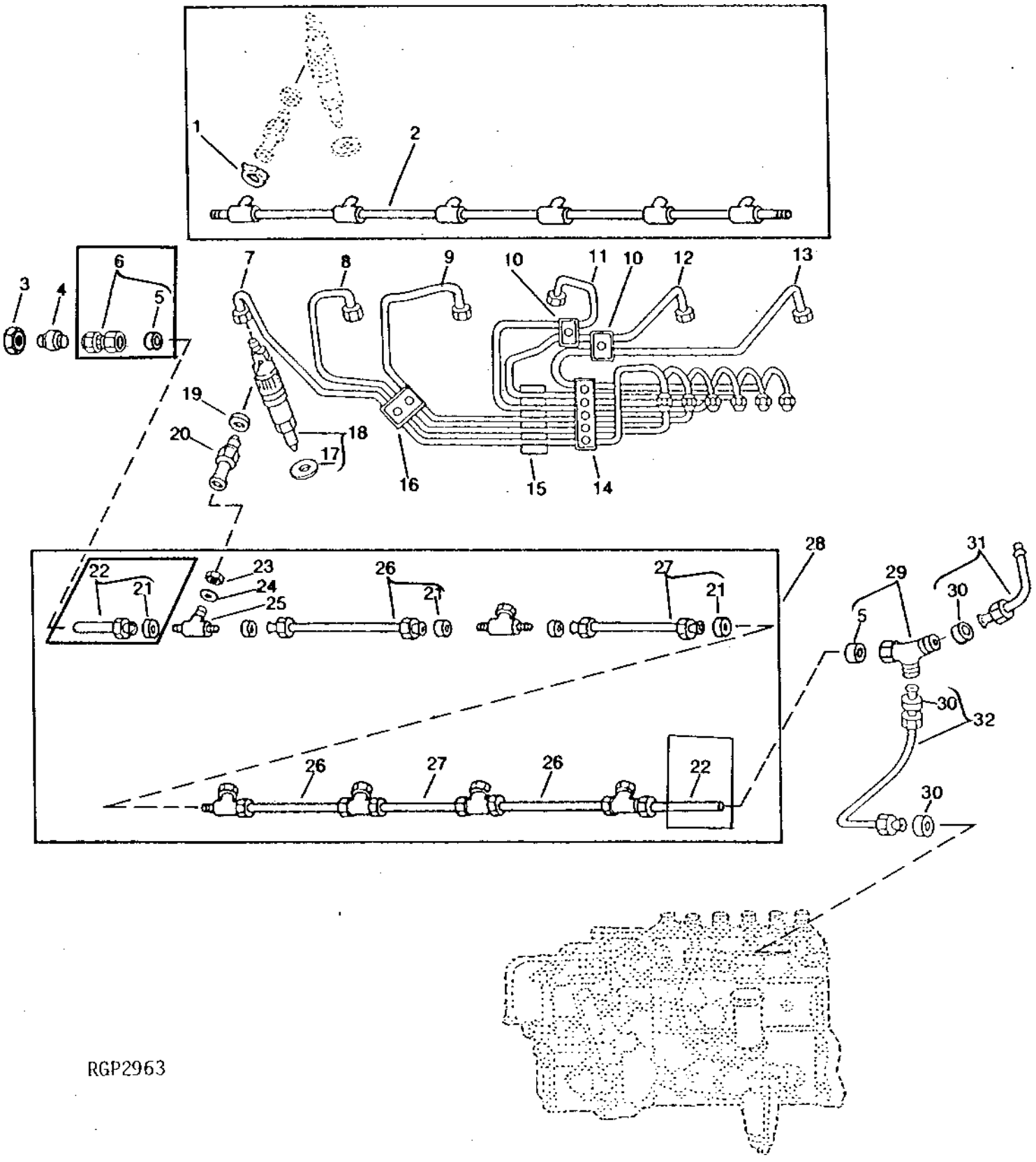
FUEL INJECTION PUMP, NOZZLES AND FUEL PIPES - CONTINUED
(6466TH 01, 02)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	16H644	RIVET	1	-067248	1/4" X 1/2"
2	R69319	CLAMP	21	-067248	(SUB FOR R34766 OR AR48236)
3	T23425	BOOT	7	-067248	
4	R60877	LINE	2	-067248	
5	R60876	FUEL LINE	2	-067248	
6	R62245	FUEL LINE	2	-067248	
7	AR76502	FUEL LINE	1	-067248	
8	R54088	FUEL LINE	1	-067248	(SUB AR104650)
9	AR88495	FUEL LINE	1	067249-	(SUB RE27786) (ALSO ORDER R79138 AND RE23319)
10	R69319	CLAMP	6		(SUB R76170, THIS APPLICATION)
11	R76170	CLAMP	1		
12	AR96862	FUEL LINE	1		(SUB FOR AR69451)
13	AR96861	FUEL LINE	1		(SUB FOR AR69450)
14	AR96860	FUEL LINE	1		(SUB FOR AR69449)
15	R58186	CLAMP	4		(ALSO INCLUDES (2) R61144, (2) R59305, (2) 21H1463 AND (2) 12H246)
16	AR96859	FUEL LINE	1		(SUB FOR AR69448)
17	AR96858	FUEL LINE	1		(SUB FOR AR69447)
18	AR96857	FUEL LINE	1		(SUB FOR AR69446)
19	R59302	CLAMP	2		
	R61147	RETAINER	1		
	R59304	REINFORCEMENT	1		
	21H1463	CAP SCREW	5		0.190" X 7/8"
	12H246	LOCK WASHER	5		0.190"
20	R76568	ABSORBER	1		
21	R59297	HALF CLAMP	2		
	R61145	STRAP	1		
	R59298	STRAP	1		
	21H1463	CAP SCREW	2		0.190" X 7/8"
	12H246	LOCK WASHER	2		0.190"
22	R64840	WASHER	1		
23	.....	INJECTION NOZZLE	6		(SUB AR74665)
24	R59294	WASHER	6	-312216	(USE WITH R59293 OR R83558)
	R77551	O-RING	6	312217-	(VITON) (USE WITH R87082)
25	R59293	FITTING	6	-305777	(SUB (6) R87082 AND (6) R77551)
	R83558	FITTING	6	305778-312216	(SUB R87082 AND R77551)
	R87082	FITTING	6	312217-	(ALSO ORDER R77551)
26	R51936	PACKING	12	-315131	
	R51936	PACKING	11	315132-	
27	RE23319	FUEL LINE	1		(SUB FOR RE15806)
28	R79604	TUBE NUT	6		
29	R79605	WASHER	6		
30	R79606	TEE FITTING	6		
31	RE15807	FUEL LINE	3		
32	RE15808	FUEL LINE	2		
33	RE27786	FUEL LINE	1		LEAK-OFF, (SUB FOR RE15805 OR RE21103) (ALSO ORDER RE23319 AND R79138)
34	R79138	SLEEVE	2	-315131	
	R79138	SLEEVE	1	315132-	
35	AR88120	TEE FITTING	1	067249-	
36	R51936	PACKING	3	067249-	(SUB FOR R63603)
37	AR104650	FUEL LINE	1	067249-	(SUB FOR AR93093)
38	AR88496	FUEL LINE	1	067249-	
39	RE10471	FUEL INJECTION PUMP	1	-323059	(A) (SUB RE28881)
	RE28887	FUEL INJECTION PUMP	1	323060-	(A) (ROBERT BOSCH-PES6A95D410RS2561) (SUB RE28881)
	RE28881	FUEL INJECTION PUMP	1		(A)
40	R68274	GEAR	1		(SUB FOR AR88905, THIS APPLICATION)
41	AR59115	SELF-LOCKING SCREW	3		
42	R32511	NUT	4		3/8"
43	R42729	WASHER	4		
44	R55396	STUD	4		
45	.....	FUEL PUMP	1		(SUB RE20042 AND (2) AR104674) (SUB FOR AR89956 OR RE27848)
46	AR26746	ELBOW FITTING	2		(ALSO ORDER R26287)
47	R39832	ADAPTER	1		(USE WITH AR91012 OR AR61514)
48	AR61514	LINE	1	-085221	
	AR91012	LINE	1	085222-	(SUB RE38732 AND R76822)
49	AR87443	UNION FITTING	1	067249-XXXXXX	(NO LONGER REQUIRED)
50	AR85519	PLUG	1	067249-	
51	R51937	TUBE NUT	1		

(A) ALSO ORDER AR81002, (2) 19M7692, R53899 AND R53901

FUEL INJECTION NOZZLES AND FUEL PIPES
(6466TH 05)

RGP2963 -UN-01JAN94

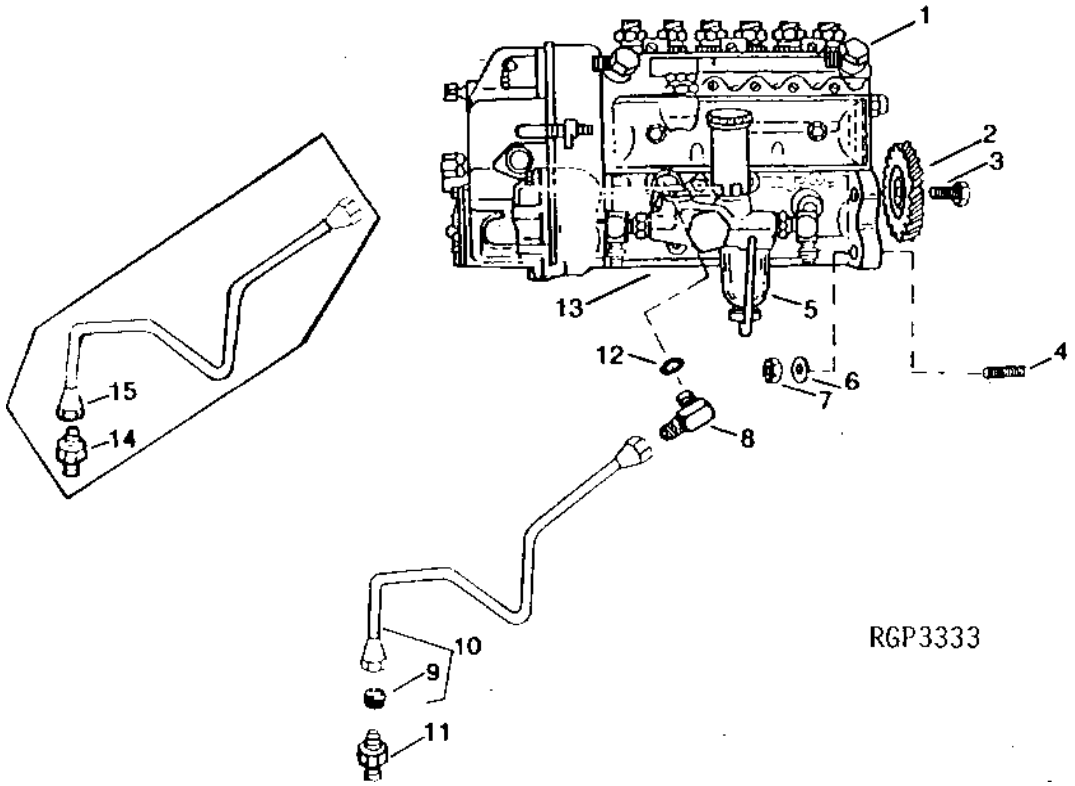


FUEL INJECTION NOZZLES AND FUEL PIPES - CONTINUED
(6466TH-05)

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R76170	CLAMP	6	-256207	(USE WITH AR88495)
2	AR88495	FUEL LINE	1	-256207	(SUB RE27786) (ALSO ORDER R79138 AND RE23319)
3	R51937	TUBE NUT	1		
4	AR85519	PLUG	1		
5	R79138	SLEEVE	2	-315131	
	R79138	SLEEVE	1	315132-	
6	AR87443	UNION FITTING	1		(NO LONGER REQUIRED)
7	AR96862	FUEL LINE	1		NO. 6, (SUB FOR AR69451)
8	AR96861	FUEL LINE	1		NO. 5, (SUB FOR AR69450)
9	AR96860	FUEL LINE	1		NO. 4, (SUB FOR AR69449)
10	R58186	CLAMP	4		
	R59305	STRAP	2		
	R61144	STRAP	2		
	21H1463	CAP SCREW	2		0.190" X 7/8"
	12H246	LOCK WASHER	2		0.190"
11	AR96859	FUEL LINE	1		NO. 3, (SUB FOR AR69448)
12	AR96858	FUEL LINE	1		NO. 2, (SUB FOR AR69447)
13	AR96857	FUEL LINE	1		NO. 1, (SUB FOR AR69446)
14	R59302	CLAMP	2		
	R59304	REINFORCEMENT	1		
	R61147	RETAINER	1		
	21H1463	CAP SCREW	5		0.190" X 7/8"
	12H246	LOCK WASHER	5		0.190"
15	R76568	ABSORBER	1		
16	R59297	HALF CLAMP	2		
	R59298	STRAP	1		
	R61145	STRAP	1		
	21H1463	CAP SCREW	2		0.190" X 7/8"
	12H246	LOCK WASHER	2		0.190"
17	R64840	WASHER	1		
18	.....	INJECTION NOZZLE	6		(SUB AR74665)
19	R59294	WASHER	6	-312216	(USE WITH R59293 OR R83558)
	R77551	O-RING	6	312217-	(VITON) (USE WITH R87082)
20	R59293	FITTING	6	-305777	(SUB (6) R87082 AND (6) R77551)
	R83558	FITTING	6	305778-312216	(SUB R87082 AND R77551)
	R87082	FITTING	6	312217-	(ALSO ORDER R77551)
21	R51936	PACKING	12	256208-315131	
	R51936	PACKING	11	315132-	
22	RE15806	FUEL LINE	2	256208-315131	(SUB RE23319)
	RE23319	FUEL LINE	1	315132-	
23	R79604	TUBE NUT	6	256208-	
24	R79605	WASHER	6	256208-	
25	R79606	TEE FITTING	6	256208-	
26	RE15807	FUEL LINE	3	256208-	
27	RE15808	FUEL LINE	2	256208-	
28	RE15805	FUEL LINE	1	256208-315131	(SUB RE27786) (ALSO ORDER RE23319 AND R79138)
	RE27786	FUEL LINE	1	315132-	(SUB FOR RE21103) (ALSO ORDER RE23319 AND R79138)
29	AR88120	TEE FITTING	1		
30	R51936	PACKING	3		(SUB FOR R63603)
31	AR104650	FUEL LINE	1	146288-	(SUB FOR AR93093)
32	AR88496	FUEL LINE	1		

FUEL INJECTION PUMP AND LUBE PIPES
(6466TH 05)

RGP3333 -UN-01JAN94



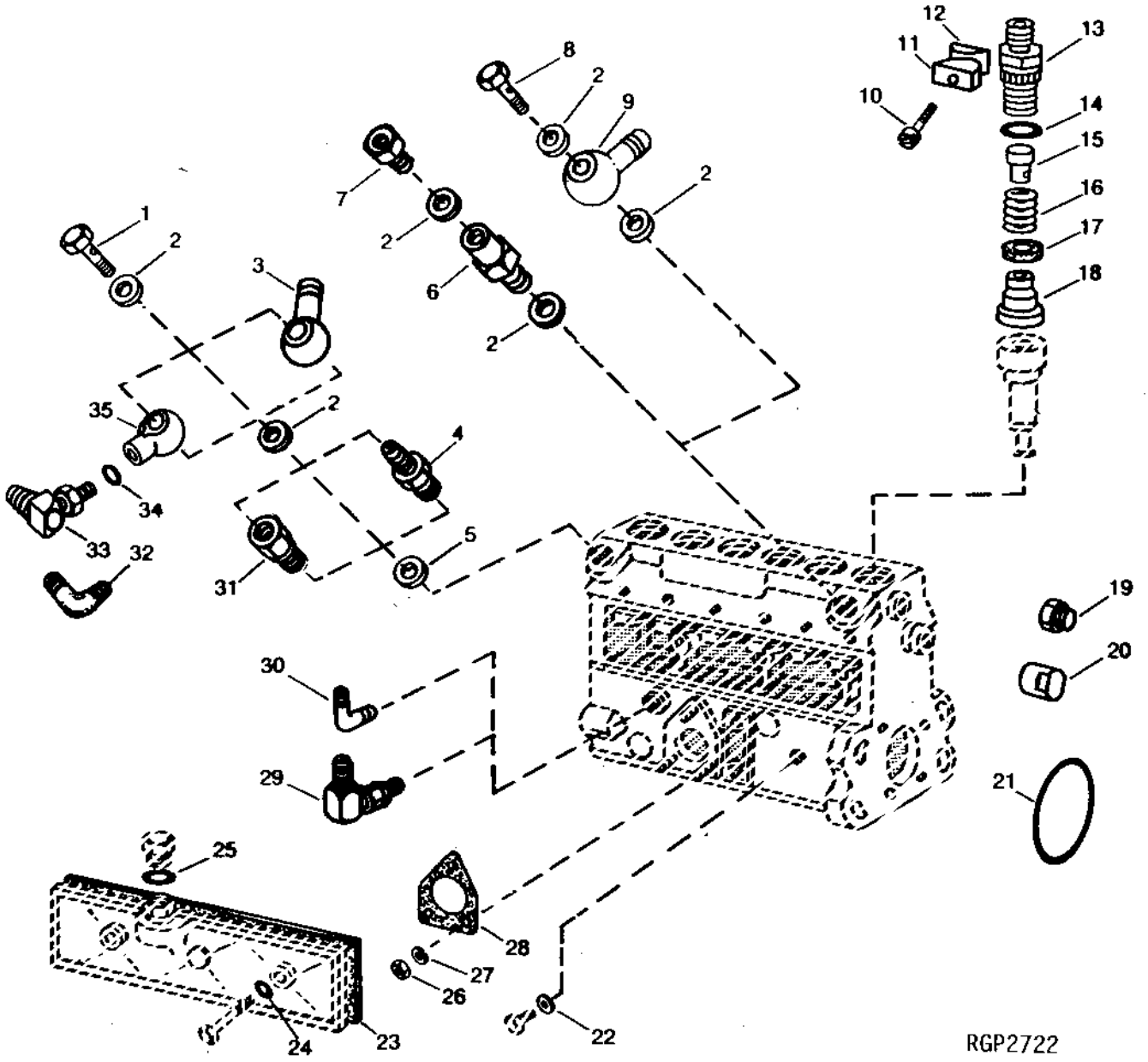
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R67364	ELBOW FITTING	1		
2	R68274	GEAR	1		(SUB FOR AR88905, THIS APPLICATION)
3	AR59115	SELF-LOCKING SCREW	3		9.525 X 22.098 MM (3/8" X 0.870")
4	R55396	STUD	4		
5	.....	FUEL PUMP	1		(SUB RE20042 AND (2) AR104674)
6	R42729	WASHER	4		
7	R32511	NUT	4		
8	AR26746	ELBOW FITTING	1		
9	R67264	PACKING	1		
10	RE38732	OIL LINE	1		(SUB FOR AR91012 OR RE33486)
11	R76822	FITTING	1		(USE WITH RE38732 OR RE33486)
12	R79060	O-RING	1		(SUB FOR R26287, THIS APPLICATION)
13	AR99939	FUEL INJECTION PUMP	1	-207596	(A) (SUB RE28880, AR81002 AND (2) 19M7692)
	RE10470	FUEL INJECTION PUMP	1	207597-324277	(A) (ROBERT BOSCH PES6A95D410RS2561) (SUB RE28880)
	RE28886	FUEL INJECTION PUMP	1	324278-	(A) (SUB RE28880) (ALSO ORDER AR81002, (2) 19M7692, R53899 AND R53901)
	RE28880	FUEL INJECTION PUMP	1		(A)
14	R39832	ADAPTER	1		(USE WITH AR91012)
15	AR91012	LINE	1		(SUB RE38732 AND R76822)

(A) SEE YOUR AUTHORIZED PUMP REPAIR STATION FOR PARTS NOT LISTED.

MEMORANDA

FUEL INJECTION PUMP HOUSING CONNECTORS

RGP2722 -UN-01JAN94

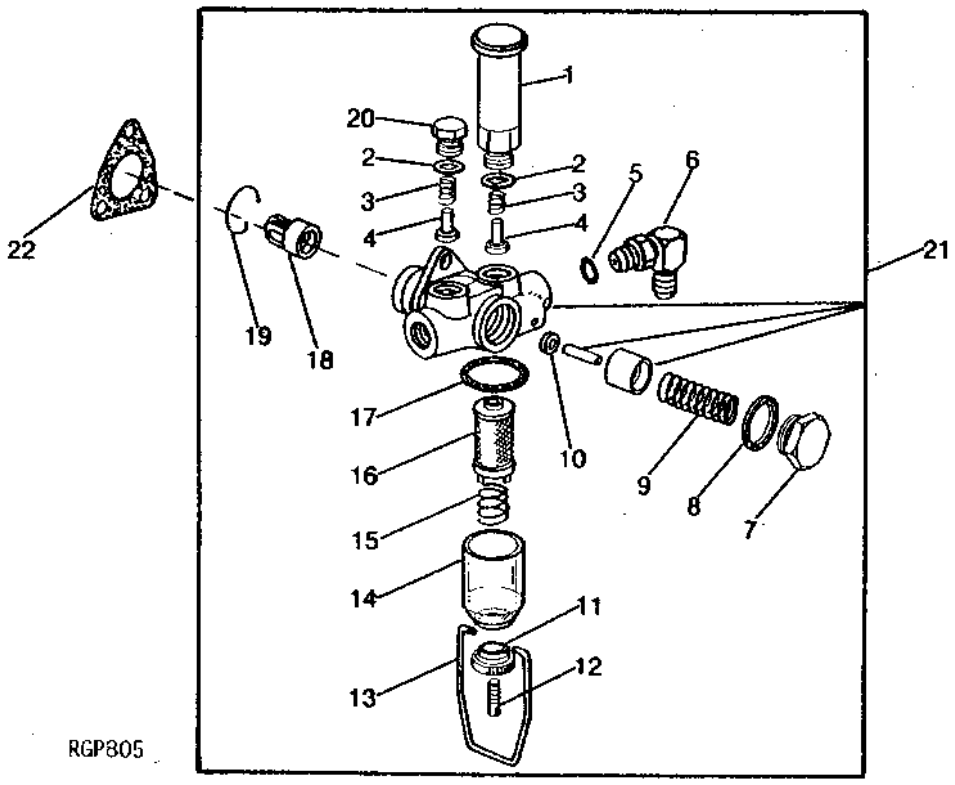


FUEL INJECTION PUMP HOUSING CONNECTORS - CONTINUED

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R53903	FITTING	2	-313039	
	R53903	FITTING	1	313040-	
2	R53901	WASHER	4	-313039	
	R53901	WASHER	2	313040-	
3	R53902	FITTING	1	-313039	
4	R83490	FITTING	1	313040-	
5	R53899	WASHER	1	-313039	
6	.....	VALVE	NA		
7	.....	ADAPTER	NA		
8	.....	VALVE	NA		
	R53903	FITTING	1		
9	.....	FITTING	NA		
	R58608	FITTING	1		
10	R54859	SCREW	3		
11	R54857	JAW	3		
12	R54858	JAW	3		
13	R63065	HOLDER	6		
	.....	NOZZLE HOLDER	NA		
14	R54856	O-RING	6		
15	R54881	INSERT	6		
16	R54854	SPRING	6		
17	R54853	SHIM	6		
18	.....	VALVE	NA		
	AR63554	VALVE	6		
	.....	VALVE	NA		
19	AR69158	CAP	1		
20	.....	CAP	NA		
21	R54873	O-RING	1		
22	.....	WASHER	NA		
23	R68435	GASKET	1		
24	.....	O-RING	NA		
	R67877	O-RING	2		
25	R54004	WASHER	1		
26	T31556	NUT	3		
27	T24229	LOCK WASHER	3		
28	R67879	GASKET	1		
29	.....	FITTING	NA		
30	.....	FITTING	NA		
31	R53900	ADAPTER	1	-313039	
	.....	ADAPTER	NA		
32	.....	FITTING	NA		
33	.....	FITTING	NA		
34	.....	O-RING	NA		
35	.....	FITTING	NA		

FUEL TRANSFER PUMP

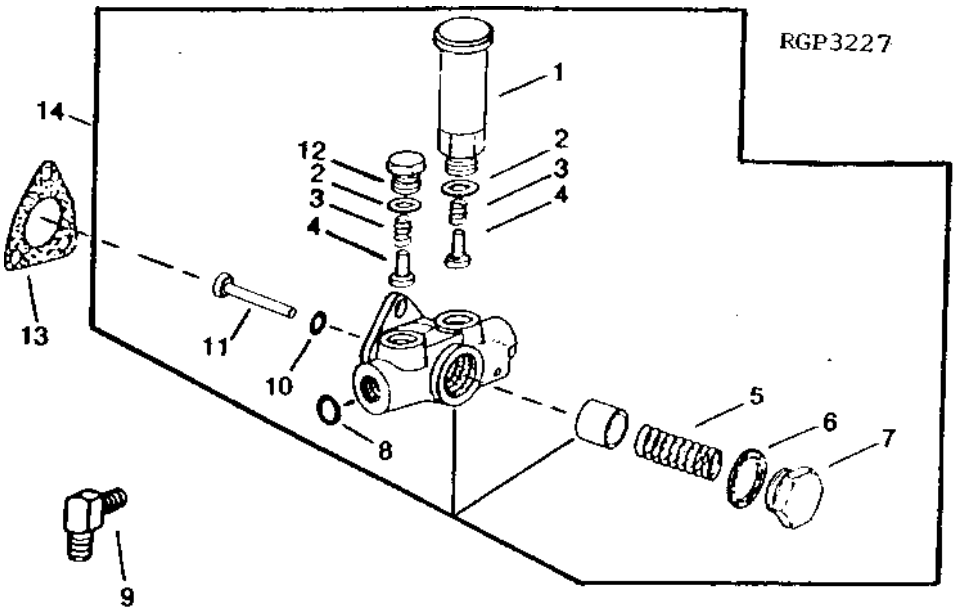
RGP805 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R70135	HAND PRIMER	1		(SUB FOR R54033)
2	R54025	WASHER	2		
3	R54023	SPRING	2		
4	R54022	VALVE	2		
5	R26286	O-RING	2		
6	AT32333	ELBOW FITTING	2		
7	R54015	DRAIN PLUG	1		(SUB FOR R55069)
8	R54016	WASHER	1		
9	R54011	SPRING	1		
10	R54013	O-RING	1		
11	R54032	STUD	1		
12	R54031	NUT	1		
13	R54030	CLIP	1		
14	R54027	HOUSING	1		
15	R54029	SPRING	1		
16	R54026	FILTER	1		
17	R67074	GASKET	1		
18	AR73857	TAPPET	1		
19	R54021	SNAP RING	1		
20	R54024	PLUG	1		
21	AR89956	FUEL PUMP	1		
22	R67879	GASKET	1		

REPLACEMENT FUEL TRANSFER PUMP (ROBERT BOSCH)

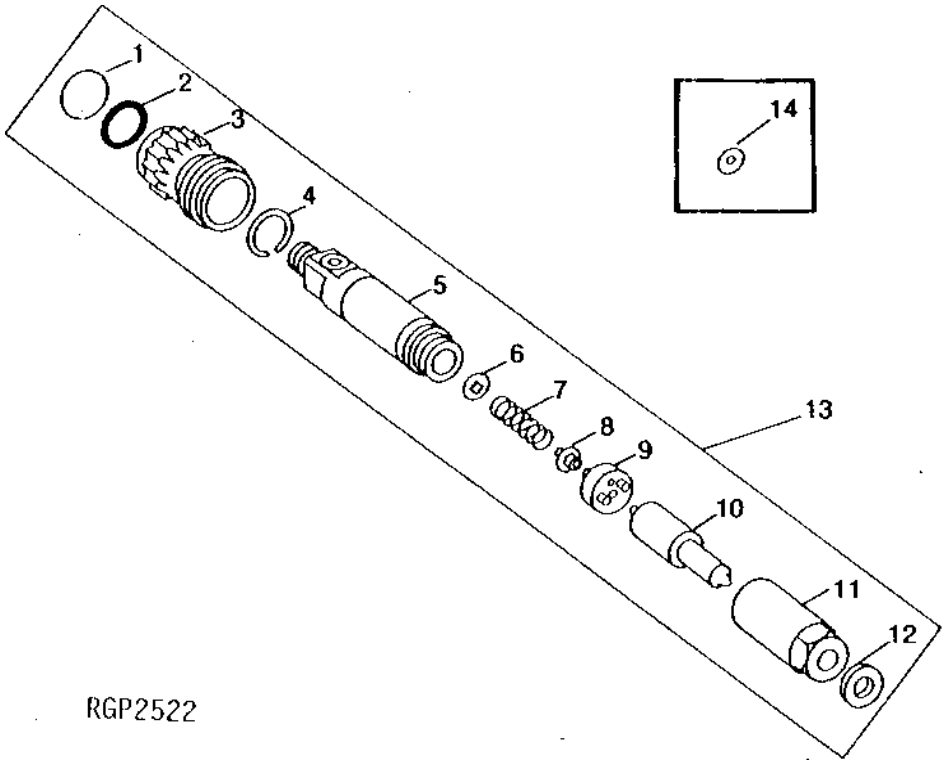
RGP3227 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R70135	HAND PRIMER	1		
2	R54025	WASHER	2		
3	R54023	SPRING	2		
4	R54022	VALVE	2		
5	R75272	SPRING	1		(SUB FOR R93744)
6	R64861	WASHER	1		
7	R93745	DRAIN PLUG	1		
8	R26448	O-RING	2		(SUB FOR R78079, THIS APPLICATION)
9	AR104674	ELBOW FITTING	2		
10	R93741	O-RING	1		
11	R93742	TAPPET	1		
12	R54024	PLUG	1		
13	R67879	GASKET	1		
14	RE20042	FUEL PUMP	1		(SUB FOR AR89956 OR RE27848)

FUEL INJECTION NOZZLE
(BOSCH) (6466TH 01, 02, 05)

RGP2522 -UN-01JAN94

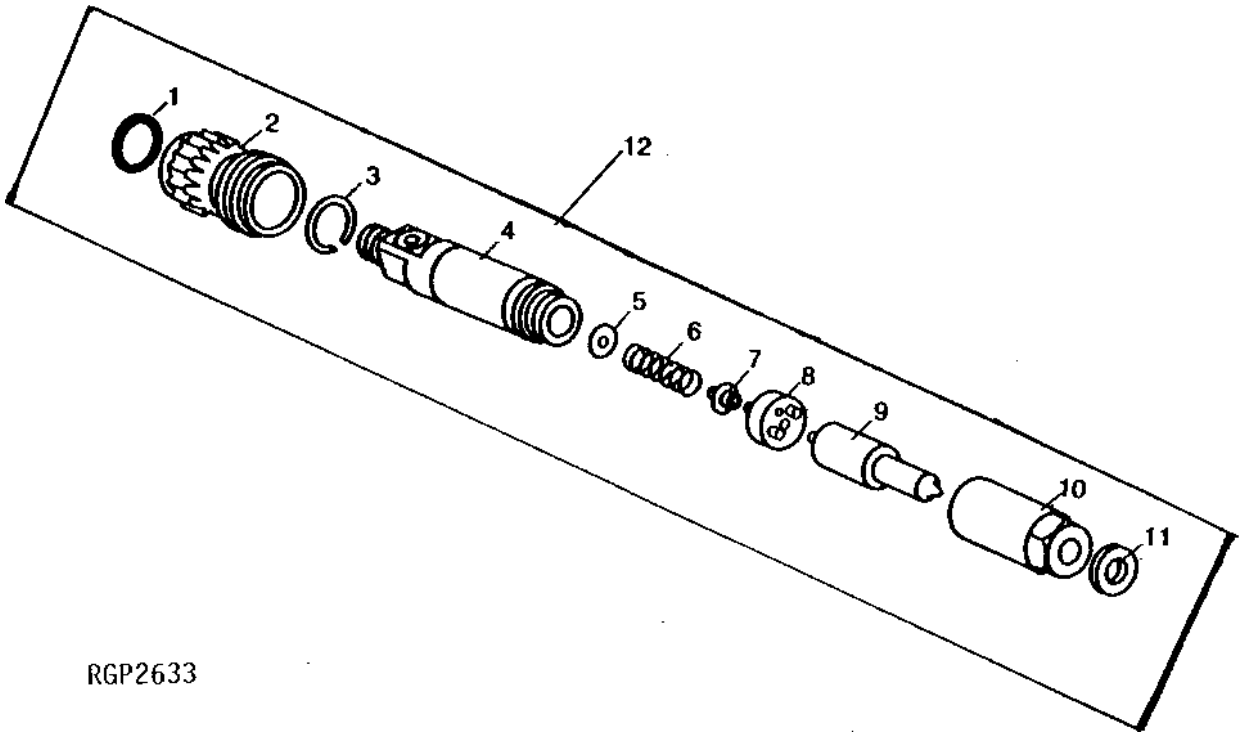


FUEL INJECTION NOZZLE - CONTINUED
(BOSCH) (6466TH 01, 02, 05)

KEY	PART NO.	PART NAME	QTY	ENG. SER. NO. OR PUMP DATE	REMARKS
1	R60277	SNAP RING	1		
2	R51603	O-RING	1		
3	R60279	NUT	1		
4	R60278	SNAP RING	1		
5	R60272	NOZZLE HOLDER	1		(SUB AR74665)
6	R83720	WASHER	1		1.02 MM
	R83721	WASHER	1		1.08 MM
	R83722	WASHER	1		1.12 MM
	R83723	WASHER	1		1.18 MM
	R83724	WASHER	1		1.22 MM
	R83725	WASHER	1		1.28 MM
	R83726	WASHER	1		1.30 MM
	R83727	WASHER	1		1.38 MM
	R83728	WASHER	1		1.42 MM
	R83729	WASHER	1		1.48 MM
	R83730	WASHER	1		1.50 MM
	R83731	WASHER	1		1.58 MM
	R83732	WASHER	1		1.60 MM
	R83733	WASHER	1		1.68 MM
	R83734	WASHER	1		1.70 MM
	R83735	WASHER	1		1.78 MM
	R83736	WASHER	1		1.82 MM
	R83737	WASHER	1		1.88 MM
	R83738	WASHER	1		1.90 MM
	R83739	WASHER	1		1.98 MM
7	R60273	SPRING	1		
8	R60274	SEAT	1		
9	R60275	PLATE	1		
10	AR74668	NOZZLE	1		(KDEL 4 X 0.33)
11	R60276	NUT	1		
12	R64840	WASHER	1		
13	AR74665	INJECTION NOZZLE	6		
14	R60280	WASHER	1		0.99 MM (.039") (SUB R83720)
	R60281	WASHER	1		1.04 MM (.041") (SUB R83721)
	R60282	WASHER	1		1.09 MM (.043") (SUB R83722)
	R60283	WASHER	1		1.14 MM (.045") (SUB R83723)
	R60284	WASHER	1		1.19 MM (.047") (SUB R83724)
	R60285	WASHER	1		1.24 MM (.049") (SUB R83725)
	R60286	WASHER	1		1.29 MM (.051") (SUB R83726)
	R60287	WASHER	1		1.34 MM (.053") (SUB R83727)
	R60288	WASHER	1		1.39 MM (.055") (SUB R83728)
	R60289	WASHER	1		1.44 MM (.057") (SUB R83729)
	R60290	WASHER	1		1.49 MM (.059") (SUB R83730)
	R60291	WASHER	1		1.54 MM (.061") (SUB R83731)
	R60292	WASHER	1		1.60 MM (.063") (SUB R83732)
	R60293	WASHER	1		1.65 MM (.065") (SUB R83733)
	R60294	WASHER	1		1.70 MM (.067") (SUB R83734)
	R60295	WASHER	1		1.75 MM (.069") (SUB R83735)
	R60296	WASHER	1		1.80 MM (.071") (SUB R83736)
	R60297	WASHER	1		1.85 MM (.073") (SUB R83737)
	R60298	WASHER	1		1.90 MM (.075") (SUB R83738)
	R60299	WASHER	1		1.95 MM (.077") (SUB R83739)

FUEL INJECTION NOZZLE
(6466TH 02)
(LUCAS CAV)

RGP2633 -UN-01JAN94

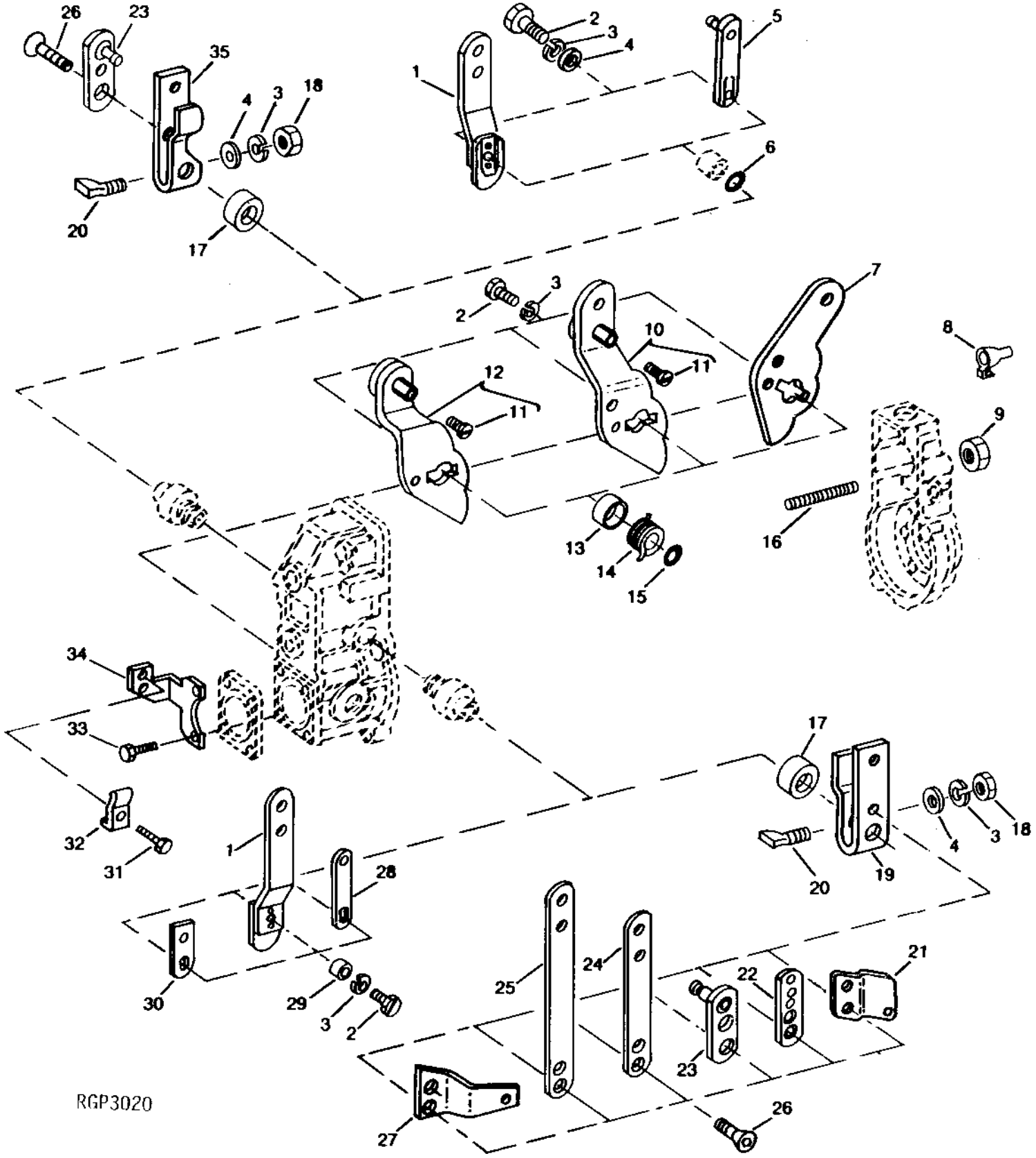


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R51603	O-RING	1		
2	R85330	NUT	1		
3	R85333	SNAP RING	1		
4	R85329	NOZZLE HOLDER	1		
5	R85336	SHIM	AR		0.30 MM
	R85337	SHIM	AR		0.41 MM
	R85338	SHIM	AR		0.44 MM
	R85339	SHIM	AR		0.47 MM
	R85340	SHIM	AR		0.50 MM
	R85341	SHIM	AR		0.53 MM
	R85342	SHIM	AR		0.56 MM
	R85343	SHIM	AR		0.59 MM
	R85344	SHIM	AR		0.62 MM
	R85345	SHIM	AR		0.65 MM
	R85346	SHIM	AR		0.68 MM
	R85347	SHIM	AR		0.98 MM
	R85348	WASHER	AR		1.28 MM
	R85349	WASHER	AR		1.58 MM
6	R85331	SPRING	1		
7	R85334	PLATE	1		
8	R85332	PLATE	1		
9	RE25184	NOZZLE	1		(4 X 0.35)
10	R85335	NUT	1		
11	R64840	WASHER	1		
12	RE25185	NOZZLE HOLDER	6		

MEMORANDA

FUEL INJECTION PUMP LEVERS AND CONTROLS
(6466TH)

RGP3020 -UN-19SEP94



FUEL INJECTION PUMP LEVERS AND CONTROLS - CONTINUED
(6466TH)

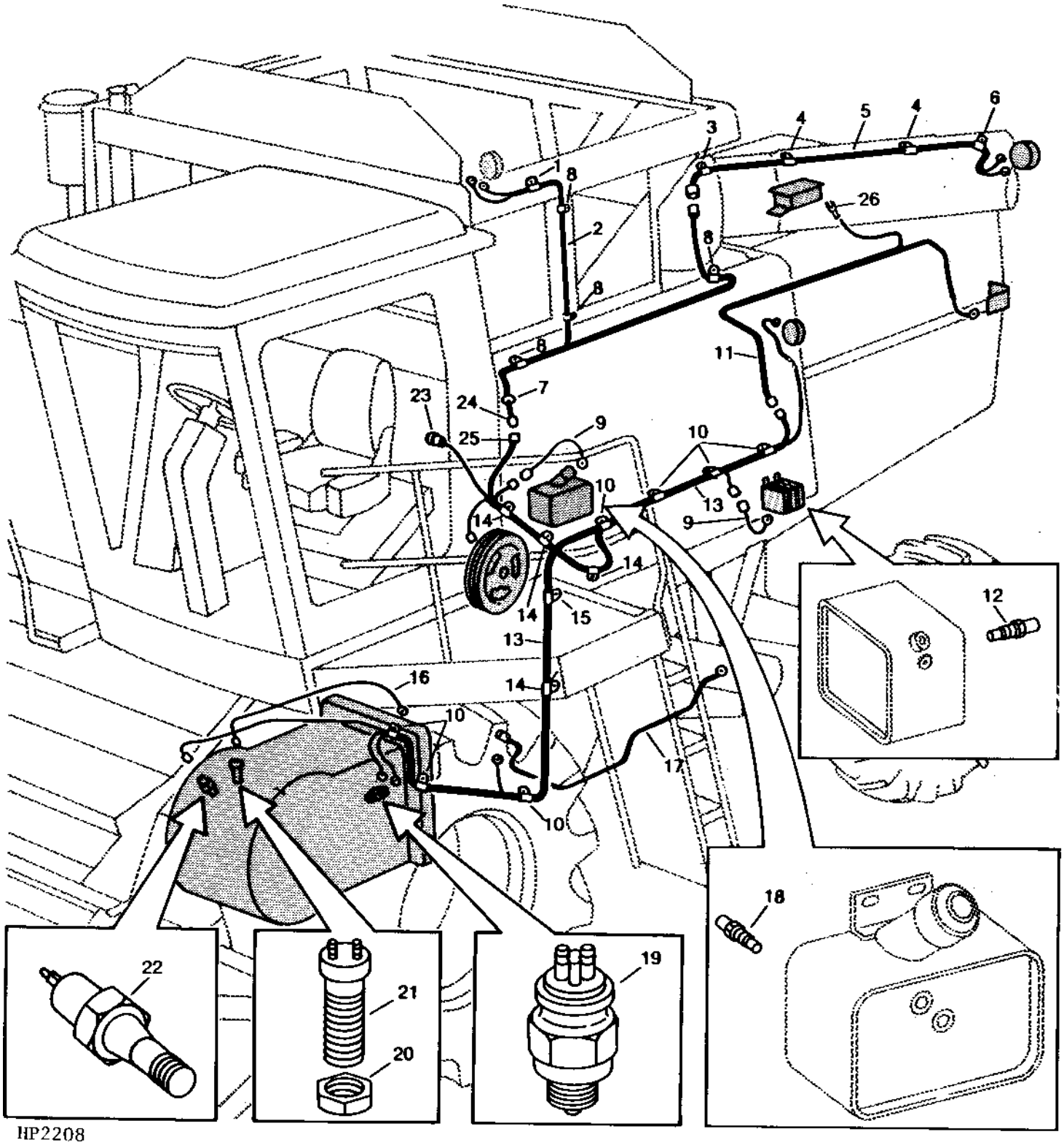
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	.....	LEVER	NA		
2	R53976	SCREW	1		
	.....	CAP SCREW	NA		
3	T24229	LOCK WASHER	2		
4	24M7054	WASHER	1		6.400 X 12 X 1.600 MM
5	.....	LEVER	NA		
6	.....	O-RING	NA		
7	.....	LEVER	NA		
8	R53918	PACKING	1		
9	T31556	NUT	1		
10	AR63565	LEVER	1	-207596	(USE WITH AR99939)
11	R60921	SCREW	1		
12	AR89792	LEVER	1	207597-	(USE WITH RE10470, RE28880 OR RE28886)
13	R68438	RETAINER	1		
14	R54922	SPRING	1		
	.....	SPRING	NA		
15	R53955	O-RING	1		
16	R60914	SET SCREW	1		
17	AR89339	SEAL	1		
18	R68716	NUT	1		
19	AR89578	LEVER	1		
20	R68715	PIN	1		
21	.....	LEVER	NA		
22	.....	LEVER	NA		
23	AR81002	LEVER	1		
24	.....	LEVER	NA		
25	.....	LEVER	NA		
26	19M7692	SCREW	2		M6 X 16
27	.....	LEVER	NA		
28	.....	LEVER	NA		
	.....	LEVER	NA		
29	.....	LEVER	NA		
30	.....	LEVER	NA		
31	21H1319	SCREW	1	-154757	0.164" X 7/8"
32	R53300	CLIP	1	-154757	
33	.....	CAP SCREW	NA	-154757	
34	R55066	BRACKET	1	-154757	
35	.....	LEVER	NA		

MEMORANDA

MEMORANDA

REAR HOOD, GRAIN TANK, UNLOADING AUGER AND SEPARATOR (LEFT-HAND) HARNESSES

HP2208 -UN-01JAN94



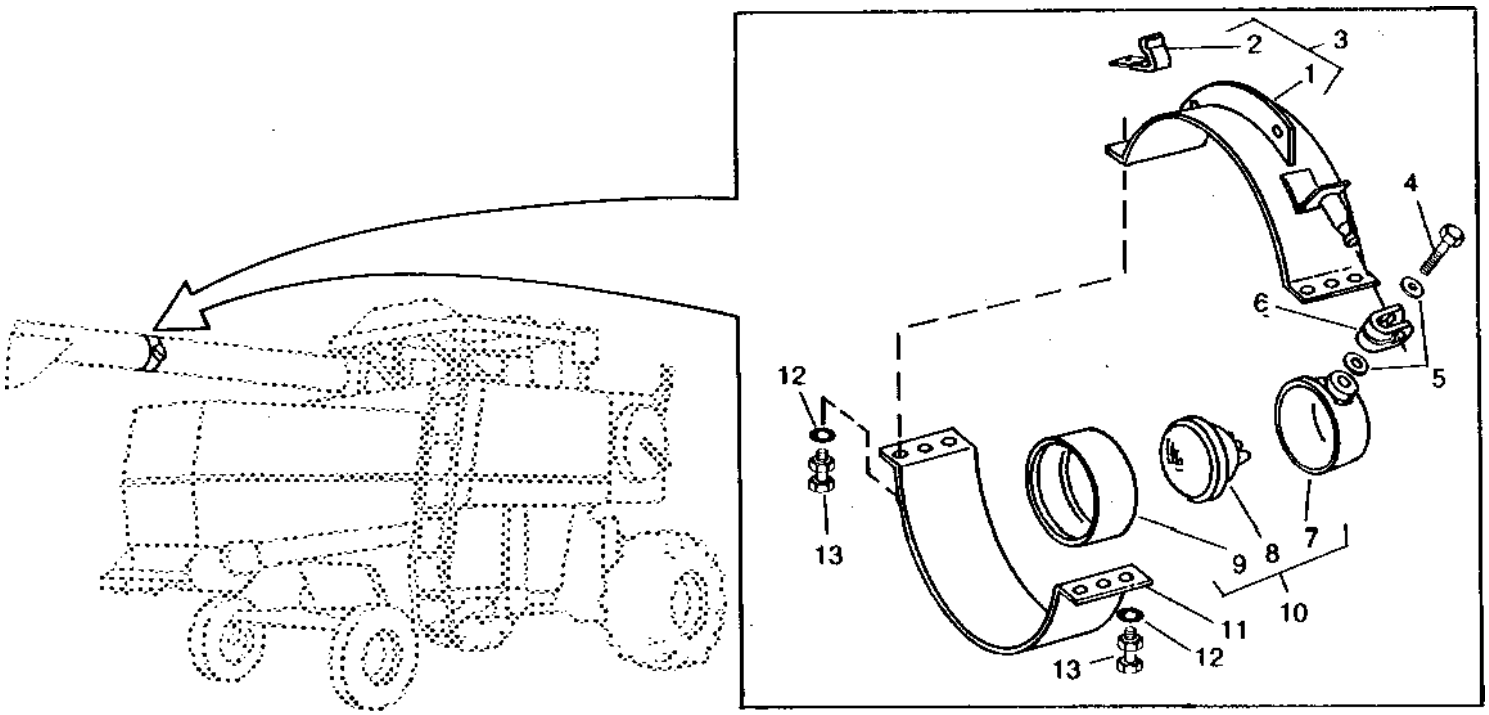
REAR HOOD, GRAIN TANK, UNLOADING AUGER AND SEPARATOR (LEFT-HAND) HARNESSES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H64612	CLIP	1		
2	AH99996	WIRING HARNESS	1		
3	AH89557	CLIP	1		
	N10212	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		
	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
4	AH89557	CLIP	2		
	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
	N10213	LOCK NUT	1		
5	AH99997	WIRING HARNESS	1	-610500	
	AH100372	WIRING HARNESS	1	610501-	
6	AH89557	CLIP	1		
	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
	N10217	LOCK NUT	1		
7	H95560	GROMMET	1		
8	T32231	CLAMP	2	-461809	
	T32231	CLAMP	4	461810-	
9	AH99705	WIRE	2		
10	AH89557	CLIP	5		
11	AH96516	WIRING HARNESS	1	-601079	(SUB AH118015 AND H121814)
	AH118015	WIRING HARNESS	1	601080-	(USE WITH (1) UNIT 40MM (1-37/64") LONG OF R77502 FROM RE11154 KIT AND (1) H121814)
12	AH97063	SWITCH	1	-410500	(SUB AH106144)
	AH106144	SWITCH	1		HYDROSTATIC
13	AH99334	WIRING HARNESS	1		(LEFT-HAND)
14	AH89486	CLIP	5		
	14H611	NUT	5		5/16"
15	AH96317	CLIP	1		
16	AH99311	WIRING LEAD	1		
17	.....	WIRING LEAD	1		(4-WHEEL DRIVE) (MAKE FROM 86" OF R66319, R32018, U46662, AND T28583 IN AT84006)
18	AH106144	SWITCH	1	-556771	(SUB AH113727, THIS APPLICATION)
	AH113727	SWITCH	1		HYDRAULIC
19	AT18988	SWITCH	1		
20	T12892	NUT	1	-409550	(SUB H104418)
	H104418	NUT	1		
21	AH99637	SENSOR	1		
22	AH76862	SENDER	1		
23	H118427	CONNECTOR	1		
	R77458	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
24	H118417	QUICK LOCK PIN	1	-611871	(SUB Z40862)
	Z40862	PIN CONTACT CONNECTOR BODY	1		
25	H118423	PLUG	1	-1990	(SUB Z40696)
	Z40696	SOCKET	1		
26	H121814	PIN CONTACT CONNECTOR BODY	1	601080-	(NOT INCLUDED IN RE11154 KIT)

MEMORANDA

UNLOADING AUGER LIGHT

HP3480 -UN-01JAN94

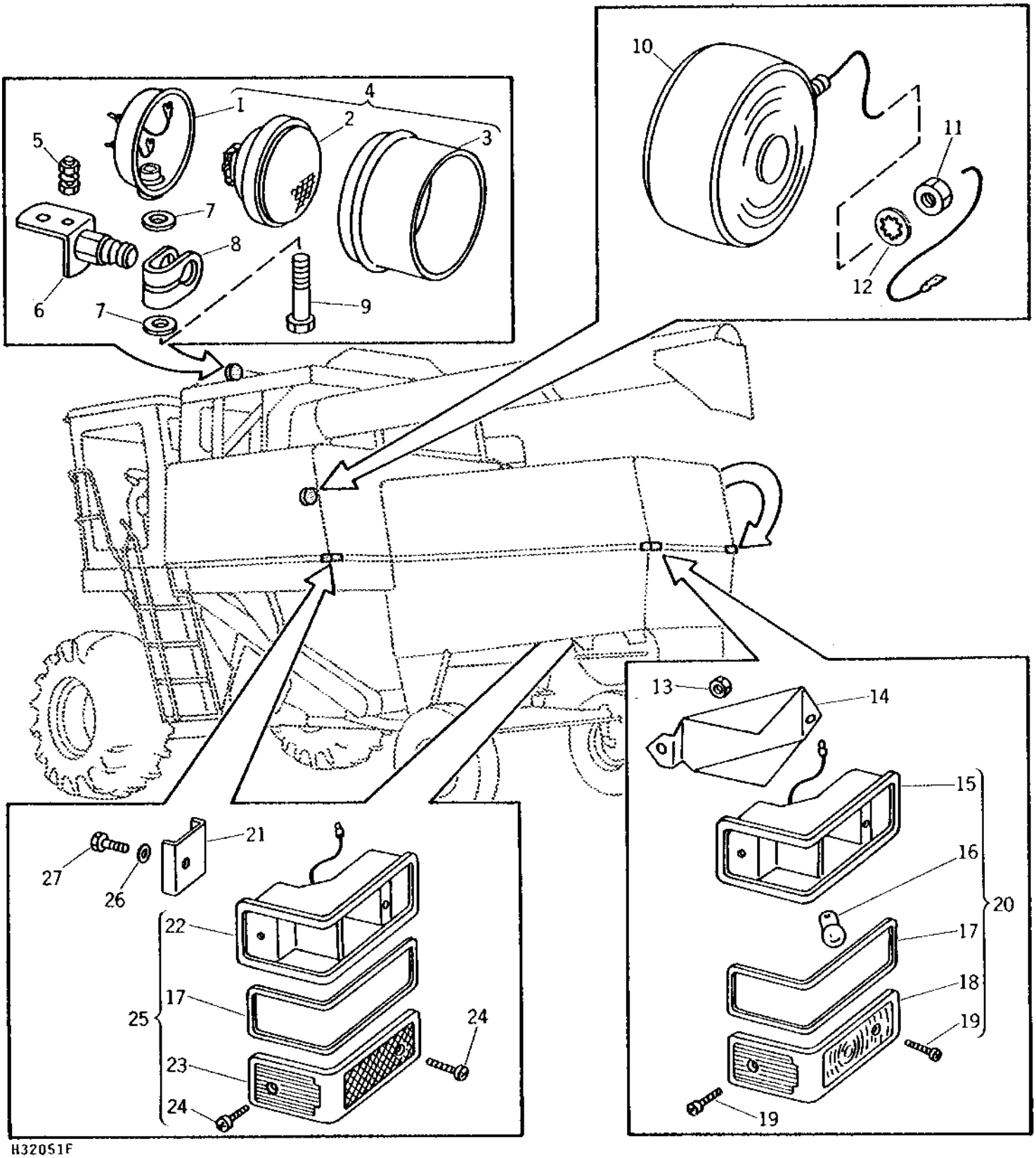


HP3480

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H109931	CLAMP	1	459907-	
2	AH89557	CLIP	1	459907-	
3	AH100021	BAIL	1	-459906	(UPPER) (SUB AH108467)
	AH108467	CLAMP	1	-600000	(SUB AH114466)
	AH114466	CLAMP	1		(UPPER)
4	19H1974	CAP SCREW	1		1/2" X 2-3/4"
5	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
6	R67377	CLAMP	1		
7	.....	HOUSING	1		(SERVICED IN AH98901)
8	AR42591	HEADLIGHT	1		35 WATT
9	R30182	BEZEL	1		
	R31250	BEZEL	1		
10	AH98901	HEADLIGHT	1		(SUB AH162581 KIT AND AF3892R LAMP)
11	H100019	CLAMP	1	-459906	(LOWER) (SUB H109931)
	H109931	CLAMP	1		(LOWER)
12	24H1305	WASHER	6	459907-	13/32" X 13/16" X 0.065"
13	N112200	SELF-LOCKING SCREW	2	-459906	
	N10213	LOCK NUT	2	-459906	
	E60315	SELF-LOCKING SCREW	6	459907-	
	H95174	LOCK NUT	6	459907-	

REFLECTORS, TAIL, WARNING, AND GRAIN TANK LIGHTS

H32051F -UN-01JAN94

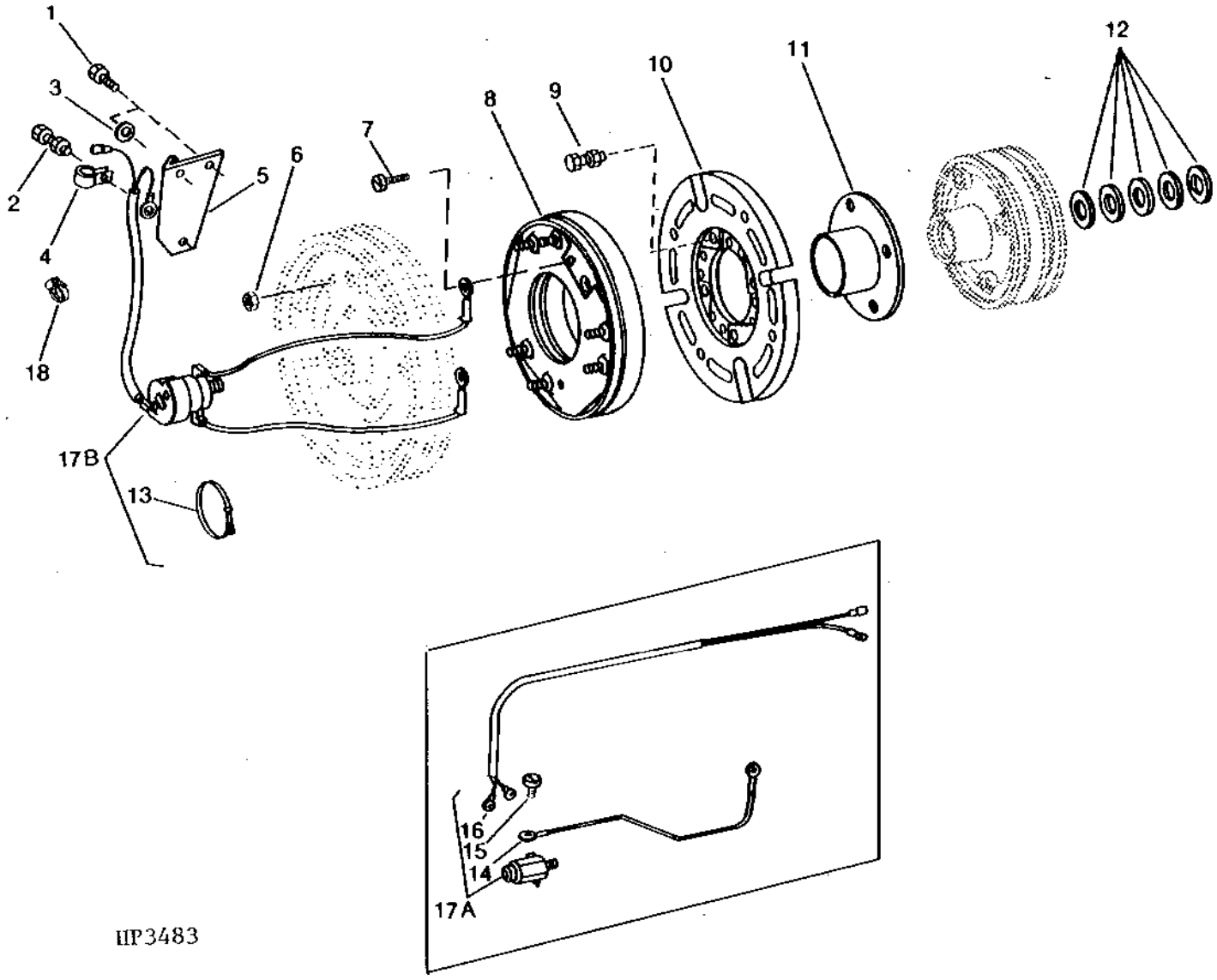


REFLECTORS, TAIL, WARNING, AND GRAIN TANK LIGHTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	HOUSING	1		(SERVICED IN AH98902)
2	AM31282	LAMP	1		18 WATT
3	R48293	BEZEL	1		
	R42689	BEZEL	1		
4	AH98902	HEADLIGHT	1		
5	19H1792	CAP SCREW	1		1/2" X 1"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
6	AH100022	BRACKET	1		
7	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
8	R67377	CLAMP	1		
9	19H1974	CAP SCREW	1		1/2" X 2-3/4"
	12H301	LOCK WASHER	1		1/2"
10	AT23467	LAMP	2		
	AD2062R	BULB	1		12-VOLT
11	14H865	NUT	1		1/2"
12	12H292	LOCK WASHER	1		1/2"
13	N10213	LOCK NUT	1		
14	H83387	SHIELD	1		
15	.....	HOUSING	1		(SERVICED IN AH80597)
16	AB2599R	BULB	1		(SERVICED IN PKG. OF 10)
17	H81071	GASKET	4		
18	H81069	LENS	1		
19	19H2036	CAP SCREW	AR		1/4" X 7/8"
	12H297	LOCK WASHER	AR		1/4"
20	AH80597	TAIL LAMP	1		
21	H83789	CHANNEL	3		
22	.....	HOUSING	1		(SERVICED IN AH80595)
23	H81067	LENS	1		
24	19H2036	CAP SCREW	4		1/4" X 7/8"
25	AH80595	REFLECTOR	3		
26	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
27	19H1914	CAP SCREW	2		1/4" X 1"

HEADER ELECTROMAGNETIC CLUTCH

HP3483 -UN-01JAN94



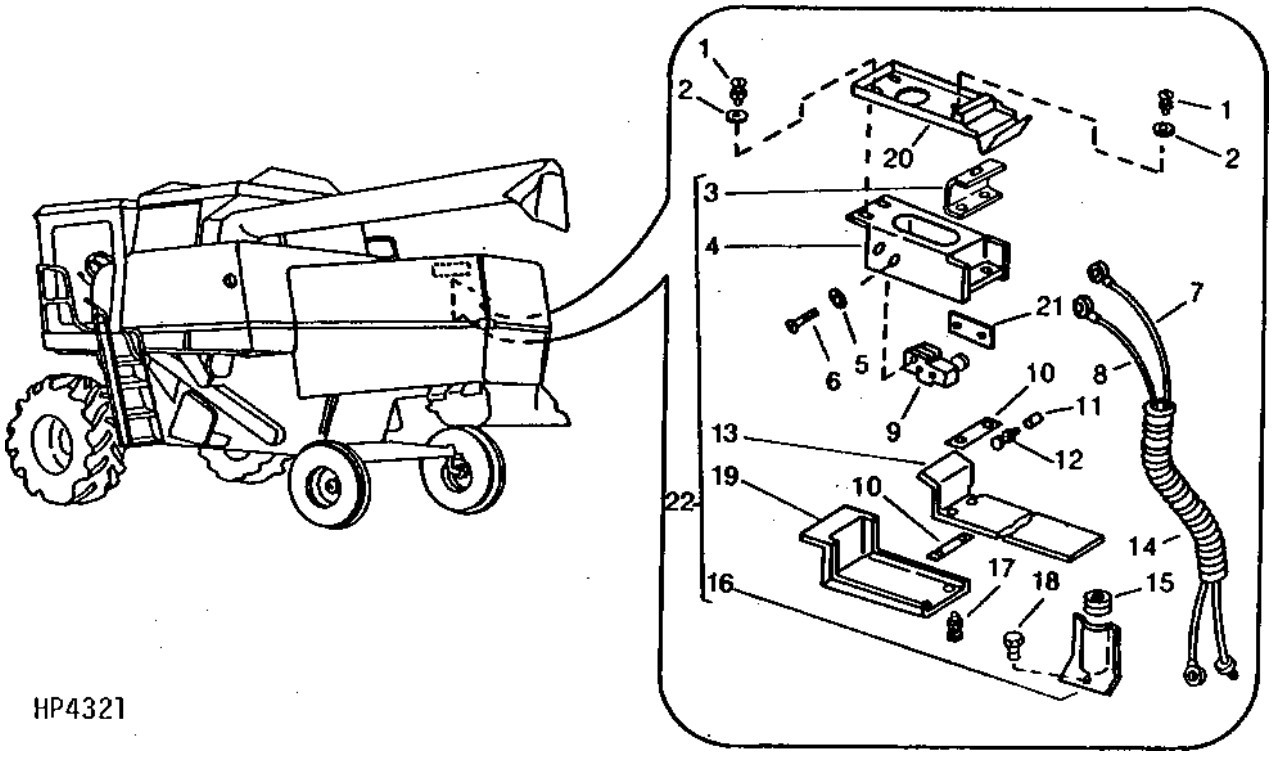
HEADER ELECTROMAGNETIC CLUTCH - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	2		SELF-TAPPING
2	19H1813	CAP SCREW	1		5/16" X 5/8"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	24H1136	WASHER	1	-625716	11/32" X 11/16" X 0.065", (BETWEEN SHEET METAL AND TERMINAL)
4	AH78125	CLIP	1	-615927	INSULATED, (SUB M47566, THIS APPLICATION)
	M47566	CLIP	1		
5	H86042	BRACKET	1		
6	14H812	NUT	6		3/8"
	12H304	LOCK WASHER	6		3/8"
7	21H1335	SCREW	1		0.190" X 5/16"
8	AH90781	FIELD WINDING COIL	1		
9	19H1974	CAP SCREW	4		1/2" X 2-3/4", (USE WITH FIXED DRIVE FEEDER HOUSE)
	19H1805	CAP SCREW	4		1/2" X 2-1/4", (USE WITH VARIABLE DRIVE FEEDER HOUSE)
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
10	AH96244	ARMATURE	1		
11	AH76195	SHIELD	1		
12	H95481	WASHER	5	-409100	(SUB 24H1577)
	24H1577	WASHER	5		1-25/32" X 2-7/8" X 0.036"
13	H77698	TIE BAND	1		
14	.....	WIRE	1	-508254	318 MM (1-1/2") (MAKE FROM 12-1/2" OF R66319 AND (2) R32018 IN AR84006 WIRING KIT)
15	.....	SCREW	1	-508254	NO. 6 X 3/16"
	12H321	WASHER	1	-508254	0.138"
16	AH87927	CABLE	1	-508254	
17A	AH87926	CARBON BRUSH HOLDER	1	-508254	(SUB AH109495)
17B	AH109495	CARBON BRUSH HOLDER	1	-625200	(SUB AH107036 AND H77698)
	AH107036	BRUSH	1		
18	AR21837	CLAMP	1		

MEMORANDA

STRAW WALKER PLUGGING SENSING UNIT

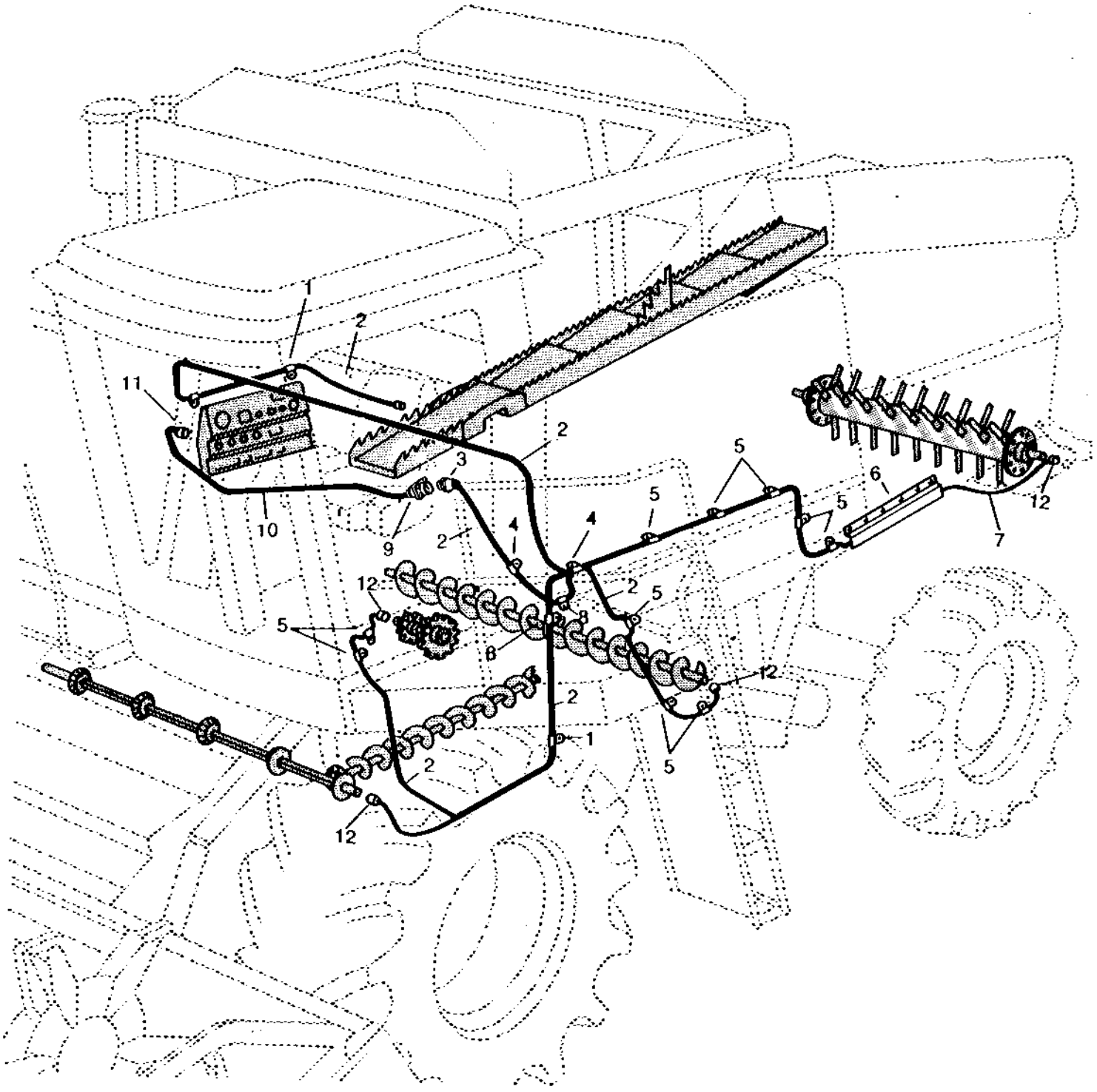
HP4321 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1024	SCREW	3	-600000	1/4" X 5/8"
	21H1044	SCREW	3	600001-625200	1/4" X 1-1/4"
	N10542	SCREW	3		1/4" X 1-1/4"
	14H786	NUT	3	-625200	1/4"
	N10217	LOCK NUT	3		1/4"
2	12H314	LOCK WASHER	2		0.138"
3	H62447	BRACKET	1	-1990	
4	H94856	BRACKET	1	-1990	
5	24H1281	WASHER	2	-600000	5/32" X 3/8" X 0.049"
	24H1281	WASHER	1		5/32" X 3/8" X 0.049"
6	21H1184	SCREW	2		0.138" X 1-1/8"
	14H1026	NUT	2	-600000	0.138"
	12H314	LOCK WASHER	2		0.138"
7	AH93978	CABLE	1	-600000	(YELLOW AND BLACK) (SUB AH112549)
	AH112549	WIRING LEAD	1		
8	.....	WIRING LEAD	1		(MAKE FROM 8" OF R65593 AND (2) R32018 IN AR84006 WIRING KIT)
9	AH62345	SWITCH	1		
10	H62443	STRAP	2		RUBBER
11	28H1611	WASHER	1		0.269" X 0.405" X 5/16"
12	12H302	LOCK WASHER	1	-600000	1/4"
	14H786	NUT	1	-600000	1/4"
	19H1948	CAP SCREW	1		1/4" X 3/4"
	N10217	LOCK NUT	1		1/4"
13	H62444	LEVER	1	-1990	
14	.....	CONDUIT	1	-600000	(CUT FROM H88857)
15	P45476	GROMMET	1		
16	H79897	PLATE	1	-1990	
17	21H1197	SCREW	2	-600000	0.190" X 1-1/4"
	14H778	NUT	4	-600000	0.190"
	19H3358	CAP SCREW	2	600001-	0.190" X 1"
	U45916	LOCK NUT	2	600001-	
18	H24710	SCREW	1		SELF-TAPPING
19	H62445	COVER	1	-1990	
20	AH112548	SHIELD	1	600001-	
21	E71183	STRAP	1	600001-	SPECIAL
22	AH138511	KIT	1		

LOW SHAFT SPEED MONITOR'S HARNESS

HP2558 -UN-01JAN94

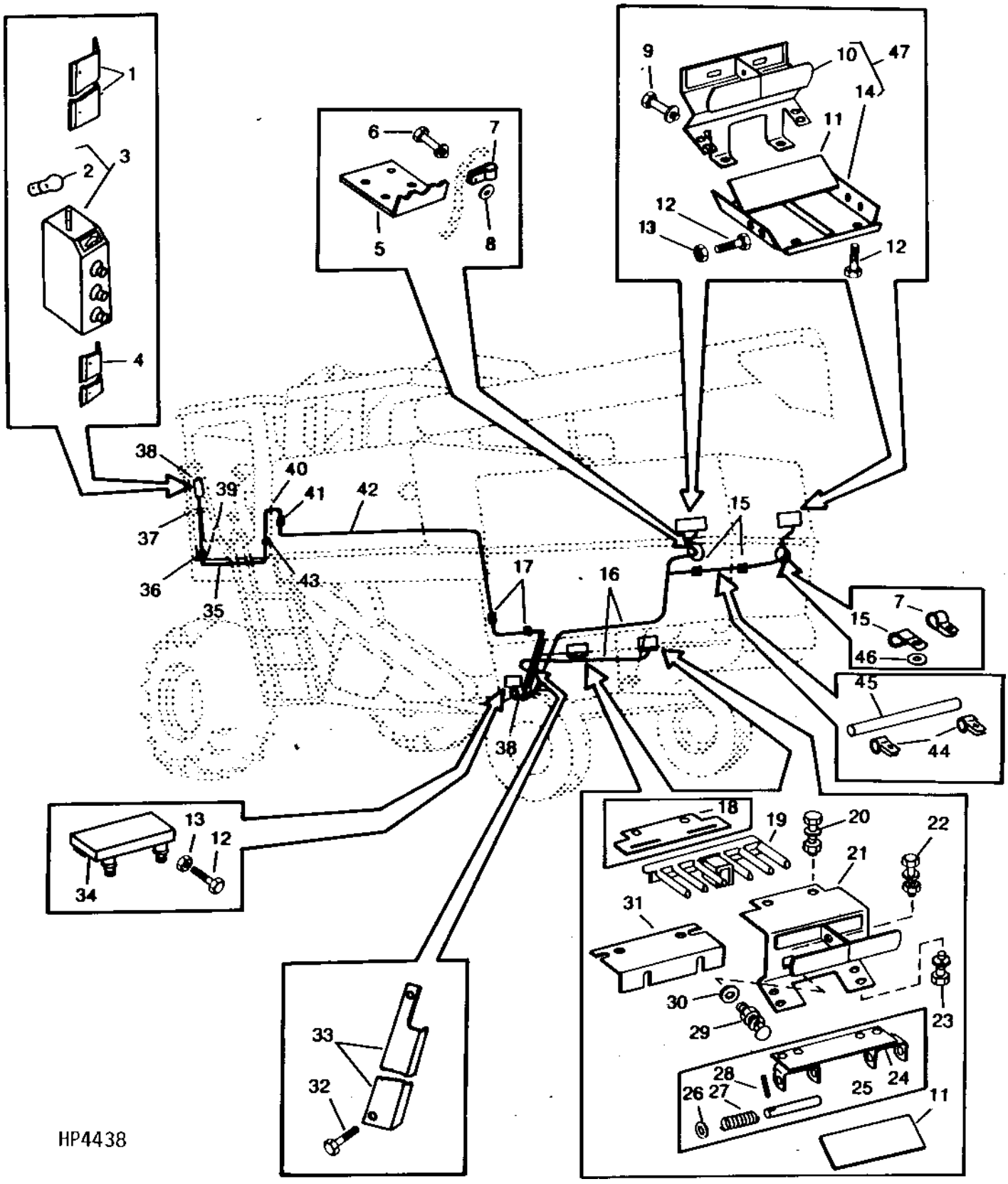


LOW SHAFT SPEED MONITOR'S HARNESS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH89486	CLIP	3		
2	AH99656	WIRING HARNESS	1		
3	H118431	CONNECTOR	1	-601595	(SUB H107003)
	H107003	CONNECTOR	1		
	R77459	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
4	AH90990	CLIP	3		
	14H611	NUT	3		5/16"
5	AH89557	CLIP	9	-362163	
	AH89557	CLIP	7	362164-	
6	H95431	SHIELD	1		
7	AH99762	WIRING HARNESS	1		(USE ON MACHINES WITHOUT STRAW CHOPPER)
8	AH96317	CLIP	1		
9	H118432	CONNECTOR	1	-601595	(SUB H107004)
	H107004	CONNECTOR	1		16 HOLES
	R77459	CONNECTOR	1		
10	AH99647	WIRING HARNESS	1		(LOW SHAFT SPEED MONITOR)
11	H118431	CONNECTOR	1	-610595	(SUB H107003)
	H107003	CONNECTOR	1		16 HOLES
	R77459	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
12	R70210	RECEPTACLE	5		2 HOLES
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)

HARVESTRAK COMBINE MONITOR
(SERIAL NO. 556301 -)

HP4438 -UN-01JAN94



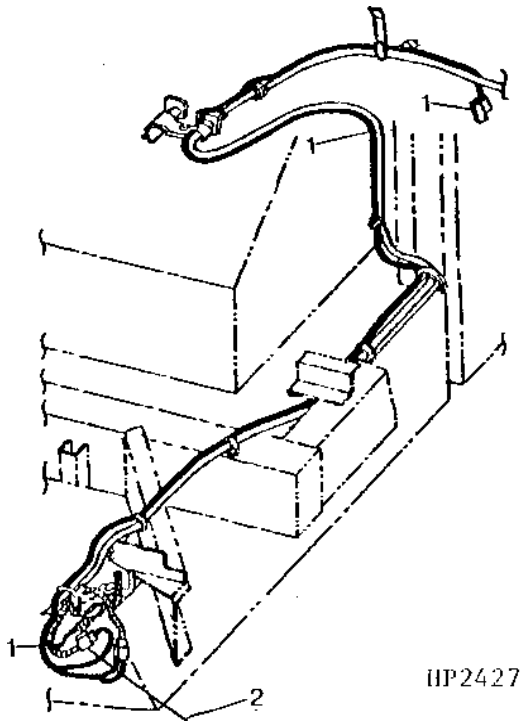
HARVESTRAK COMBINE MONITOR - CONTINUED
(SERIAL NO. 556301 -)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100791	COVER	1		
2	AM31284	BULB	1		
3	AH109791	CONSOLE	1		CONTROL PANEL
4	H100790	COVER	1		
5	H101216	PLATE	2		(STRAW WALKER BEARING)
6	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
7	AH87142	CLIP	2		
8	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
9	21H1403	SCREW	8	-558869	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	8		0.190" X 1/2"
	12H295	LOCK WASHER	8		0.190"
10	AH98892	BRACKET	2	-1990	(STRAW WALKER SENSOR)
11	AH109794	SENSOR	4		
12	N10212	SELF-LOCKING SCREW	13		
13	N10213	LOCK NUT	9		
14	H100438	SHIELD	2	-1990	(STRAW WALKER SENSOR)
15	AH89557	CLIP	AR		
16	AH109797	WIRING HARNESS	1	-610500	(SUB AH120090)
	AH120090	WIRING HARNESS	1	-621388	REAR
	AH129253	WIRING HARNESS	1		
17	AH89486	CLIP	2		
18	H100432	PLATE	2	-610500	(CLEANING SHOE SENSOR)
19	H114411	FINGER	2		(CLEANING SHOE SENSOR)
20	19H1901	CAP SCREW	4	-610500	5/16" X 2"
	19H1913	CAP SCREW	4	610501-	5/16" X 2-1/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
21	AH99313	BRACKET	2	-610500	(SUB AH119132)
	AH119132	BRACKET	2		(CLEANING SHOE SENSOR)
22	19H1948	CAP SCREW	2		1/4" X 3/4"
	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
	14H786	NUT	2		1/4"
23	21H1403	SCREW	8	-558869	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	8		0.190" X 1/2"
	12H295	LOCK WASHER	8		0.190"
24	AH99312	BRACKET	2	-610500	(CLEANING SHOE SENSOR)
25	H100431	PIN	4	-610500	
26	24H1286	WASHER	4	-610500	9/32" X 1/2" X 1/16"
27	A3182R	SPRING	4	-610500	
28	34H210	SPRING PIN	4	-610500	5/64" X 1/2"
29	03H1540	BOLT	4	611007-	5/16" X 3/4", (USE WITH AH119132)
	12H303	LOCK WASHER	4	611007-	5/16", (USE WITH AH119132)
	14H785	NUT	4	611007-	5/16", (USE WITH AH119132)
30	24H1136	WASHER	4	611007-	11/32" X 11/16" X 0.065", (USE WITH AH119132)
31	H122672	BRACKET	2	611007-617438	(SUB H130177)
	H130177	BRACKET	2		(CLEANING SHOE SENSOR) (USE WITH AH119132)
32	H76139	SCREW	1		
33	H100949	SHIELD	1		WIRING HARNESS
34	AH109793	PRINTED CIRCUIT	1		PREAMPLIFIER
35	AH109795	WIRING HARNESS	1		FRONT
36	H80627	GROMMET	1		
37	H118420	SOCKET	1		
38	R77469	TERMINAL	2		(PKG. OF 5)
39	R70215	PLUG	1		(4 HOLES)
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
	R70221	ELECTRICAL PLUG	1		
40	R77461	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
41	AH97742	CLAMP	1		
42	AH109796	WIRING HARNESS	1		INTERMEDIATE
43	M66044	TIE BAND	AR		
44	AH77924	CLIP	2	-621388	INSULATED
	P42987	CLAMP	2		
45	H132801	LINE	1		
46	24H1305	WASHER	AR		
47	AH138512	KIT	1		

MEMORANDA

HARVESTRAK ADAPTER HARNESS
(SERIAL NO. 409101-556300)

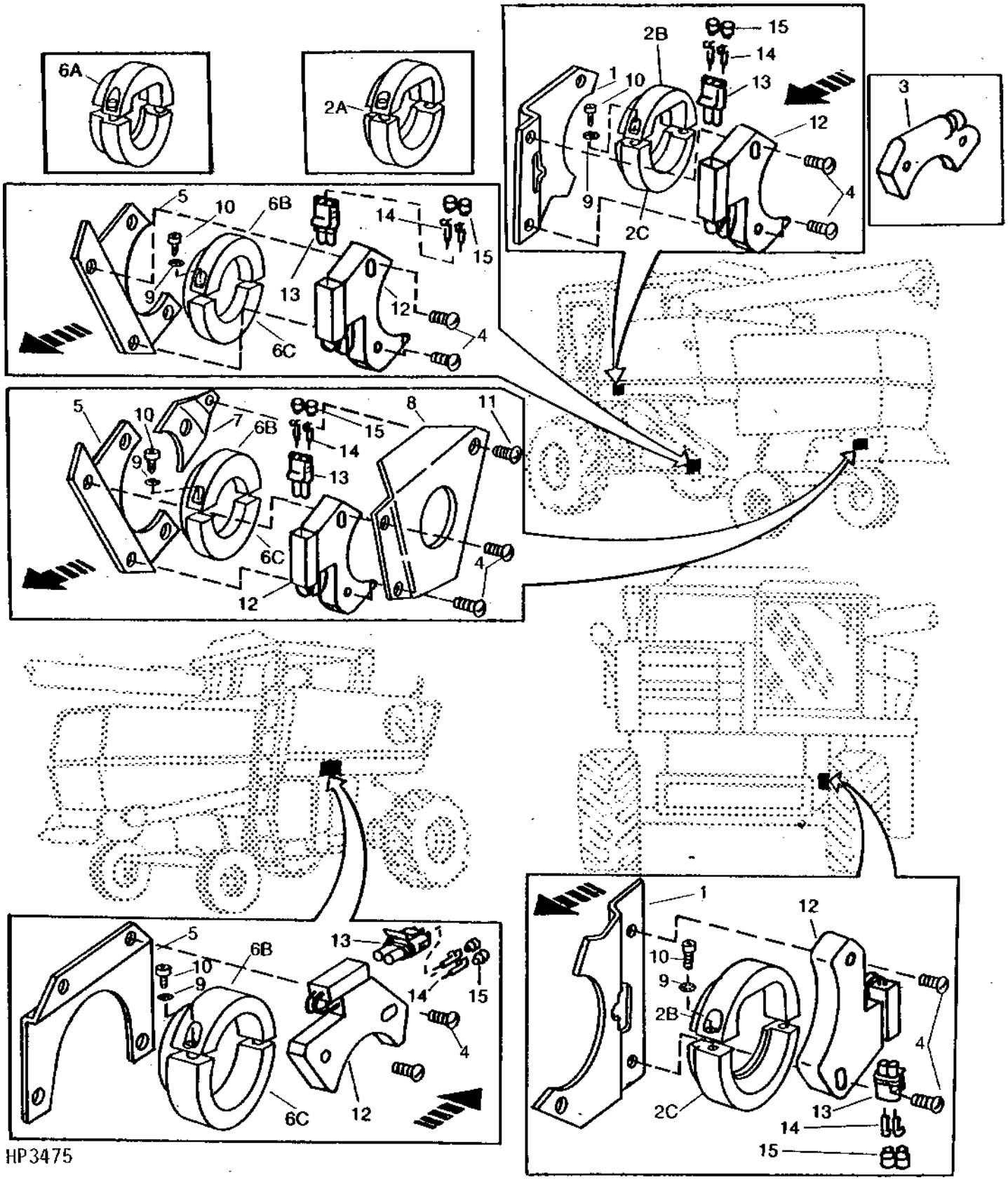
HP2427 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH114933	WIRING HARNESS	1		
2	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
	R70214	RECEPTACLE	1		4 HOLES
	R70221	ELECTRICAL PLUG	1		CAVITY

LOW SHAFT SPEED MONITORS AND MOUNTING BRACKET

HP3475 -UN-01JAN94



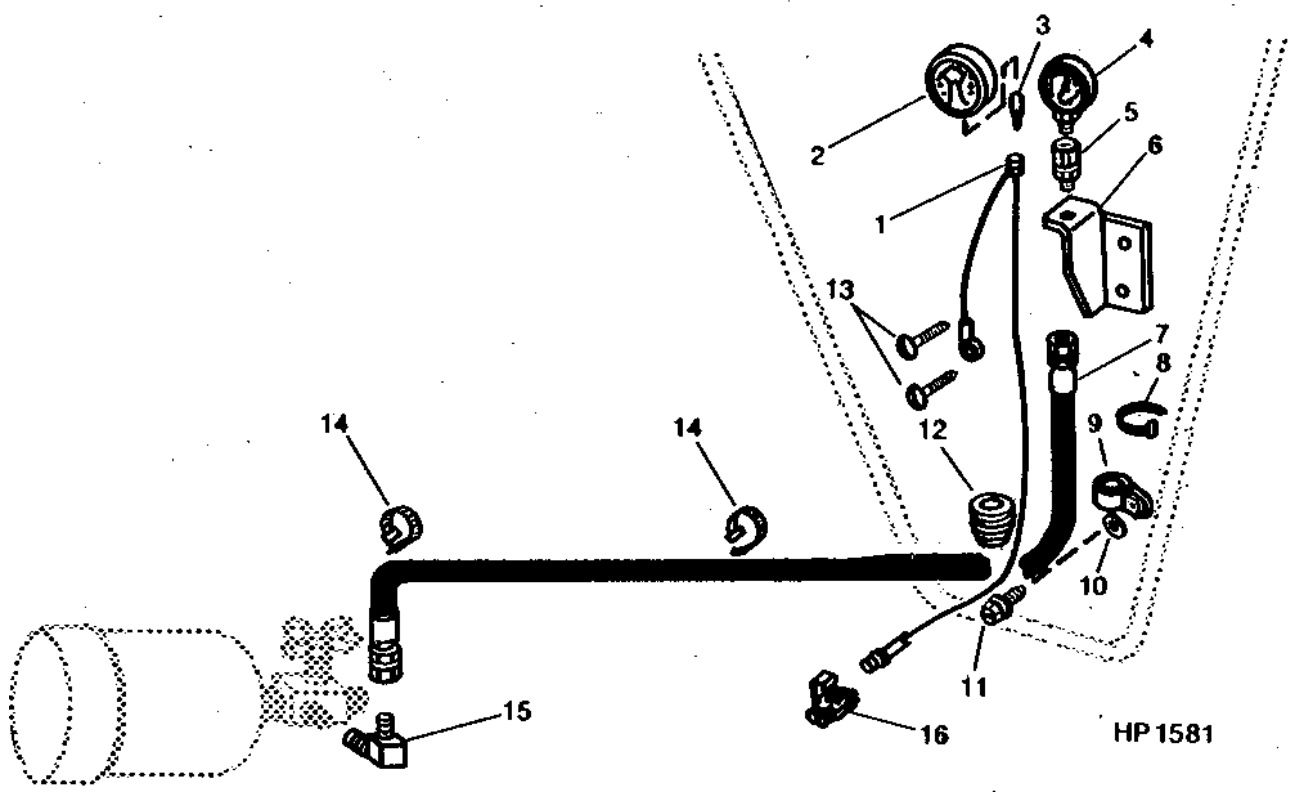
HP3475

LOW SHAFT SPEED MONITORS AND MOUNTING BRACKET - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH100013	BRACKET	2		(TAILINGS ELEVATOR AND CONVEYOR AUGER)
2A	AH100015	ACTUATOR	2	-409100	(CONVEYOR AUGER AND TAILINGS ELEVATOR) (SUB H104795, H104796, 12H295 AND 21H1406)
2B	H104796	ACTUATOR	2		TOP
2C	H104795	ACTUATOR	2		BOTTOM
3	AH100011	REED SWITCH	AR	-626195	(SUB AH131320, RE12331) (4 USED, REGULAR; 5 USED, WITH STRAW CHOPPER)
4	21H985	SCREW	10	-507660	0.190" X 1"
	21H1419	SCREW	10	507661-	0.190" X 1"
5	AH100012	BRACKET	3		(STRAW WALKER, CLEAN GRAIN ELEVATOR, AND STRAW CHOPPER)
6A	AH100014	ACTUATOR	3	-409100	(STRAW WALKER, CLEAN GRAIN ELEVATOR, AND STRAW CHOPPER) (SUB H104793, H104794, 12H295 AND 21H1406)
6B	H104794	ACTUATOR	3		TOP
6C	H104793	ACTUATOR	3		BOTTOM
7	H100914	BRACKET	1		(USE WITH STRAW CHOPPER)
8	H100913	SHIELD	1	-409100	(SUB H107706)
	H107706	SHIELD	1		(USE WITH STRAW CHOPPER)
9	12H295	LOCK WASHER	10		0.190"
10	21H1406	SCREW	10	-507660	0.190" X 3/4"
	21H1419	SCREW	10	507661-	0.190" X 1"
11	37H105	SCREW	1	-507660	NO. 10 X 3/8"
	37H153	SCREW	1	507661-	0.190" X 3/8"
12	AH131320	SWITCH	AR		(4 USED REGULAR; 5 USED STRAW CHOPPER)
13	RE12363	CONNECTOR	AR		(4 USED REGULAR; 5 USED STRAW CHOPPER) (SUB RE12331)
	RE12331	CONNECTOR	AR		
14	R78060	SOCKET CONTACT	AR		(8 USED REGULAR; 10 USED STRAW CHOPPER)
15	R78063	TERMINAL NIPPLE	AR		(8 USED REGULAR; 10 USED STRAW CHOPPER)

ACCUMULATOR PRESSURE GAUGE

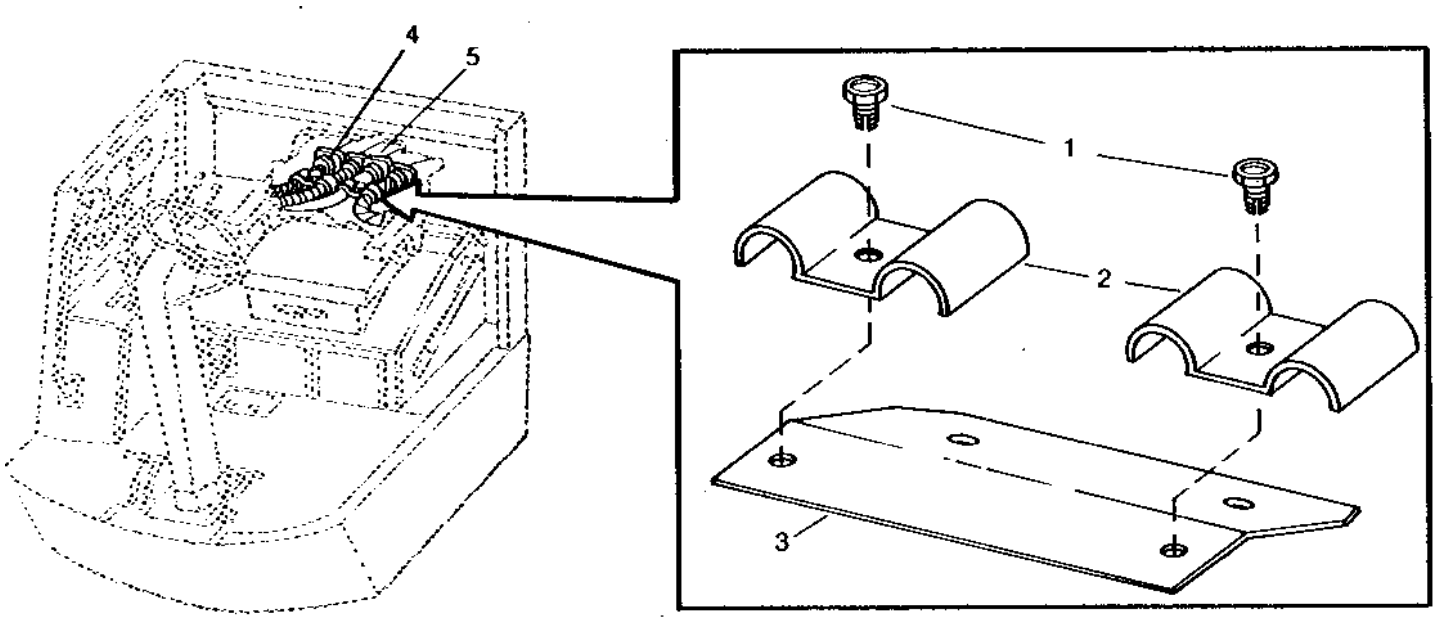
HP1581 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH109610	SOCKET	1		
2	H111378	COVER	1		
3	AH108380	BULB	1		
4	AH108080	PRESSURE GAUGE	1		
5	AB18206	ADAPTER	1		(WITH JAM NUT)
6	H109300	BRACKET	1		
7	AH108026	HOSE	1		
8	M60871	TIE BAND	1	-602075	(BLACK) (SUB R44302)
	R44302	TIE BAND	1		
9	H77358	CLIP	1		
10	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
11	R52708	SCREW	1	-508914	
	37H161	SCREW	1	508915-	
12	N119177	GROMMET	1		
13	H78354	SCREW	2	-461809	
	H89266	SCREW	2	461810-	
14	H77698	TIE BAND	6		
15	AR26635	ELBOW FITTING	1	-615858	
	M42830	ELBOW FITTING	1	615859-	
16	AR67855	CONNECTOR	1		

REAR CAB HARNESS BRACKET AND CLAMPS

HP2035 -UN-01JAN94

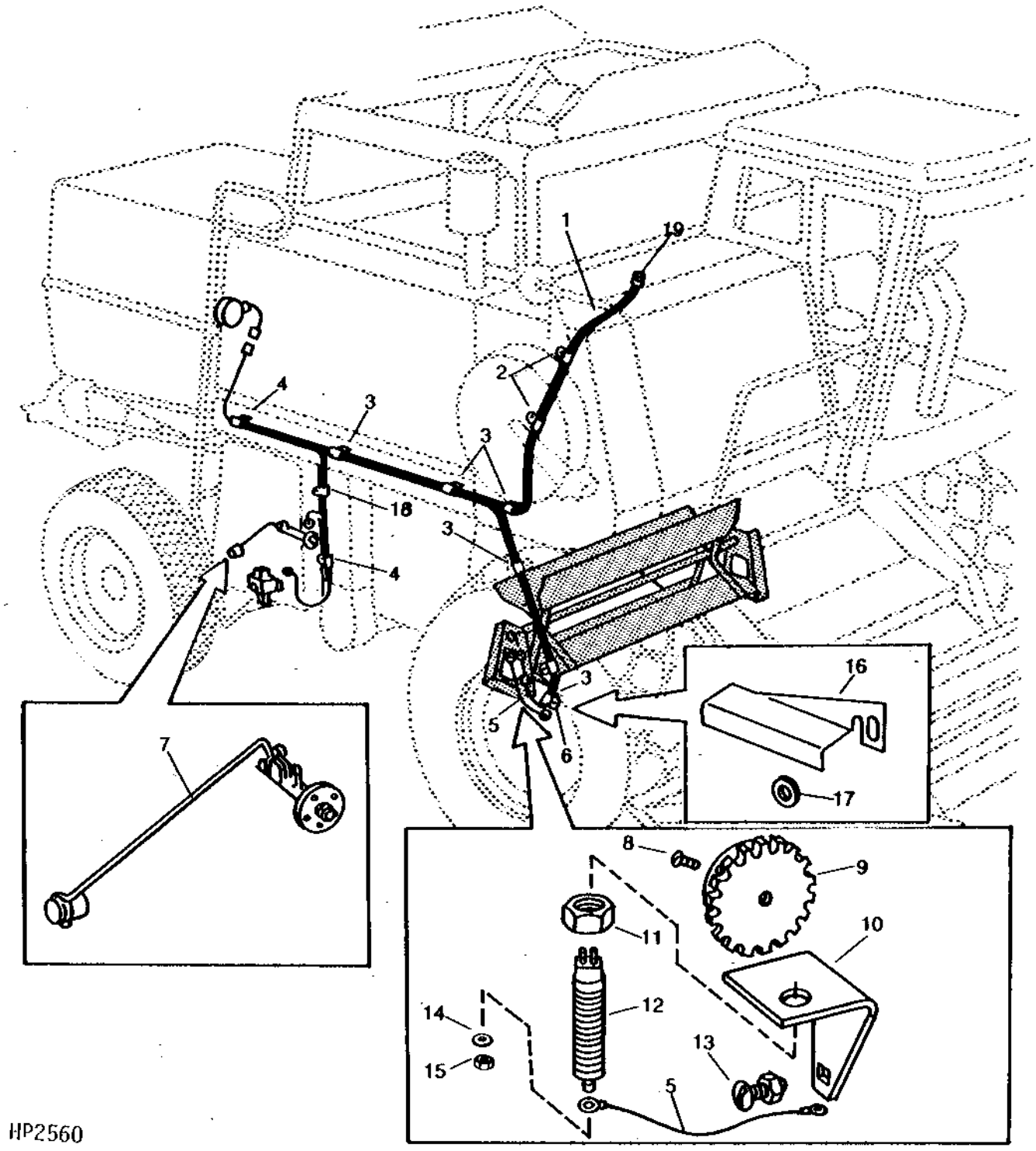


HP2035

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H29322	SCREW	AR		
2	AH97742	CLAMP	AR		
3	H100926	BRACKET	1		
4	H118425	CONNECTOR	1		L.H. SEPARATOR (22 HOLES)
	R77464	PIN CONTACT	1		(PKG. OF 50)
5	H118432	CONNECTOR	1	-601565	(SUB H107004)
	H107004	CONNECTOR	1		LOW SHAFT MONITOR
	R77459	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)

RIGHT-HAND SEPARATOR HARNESS

HP2560 -UN-01JAN94

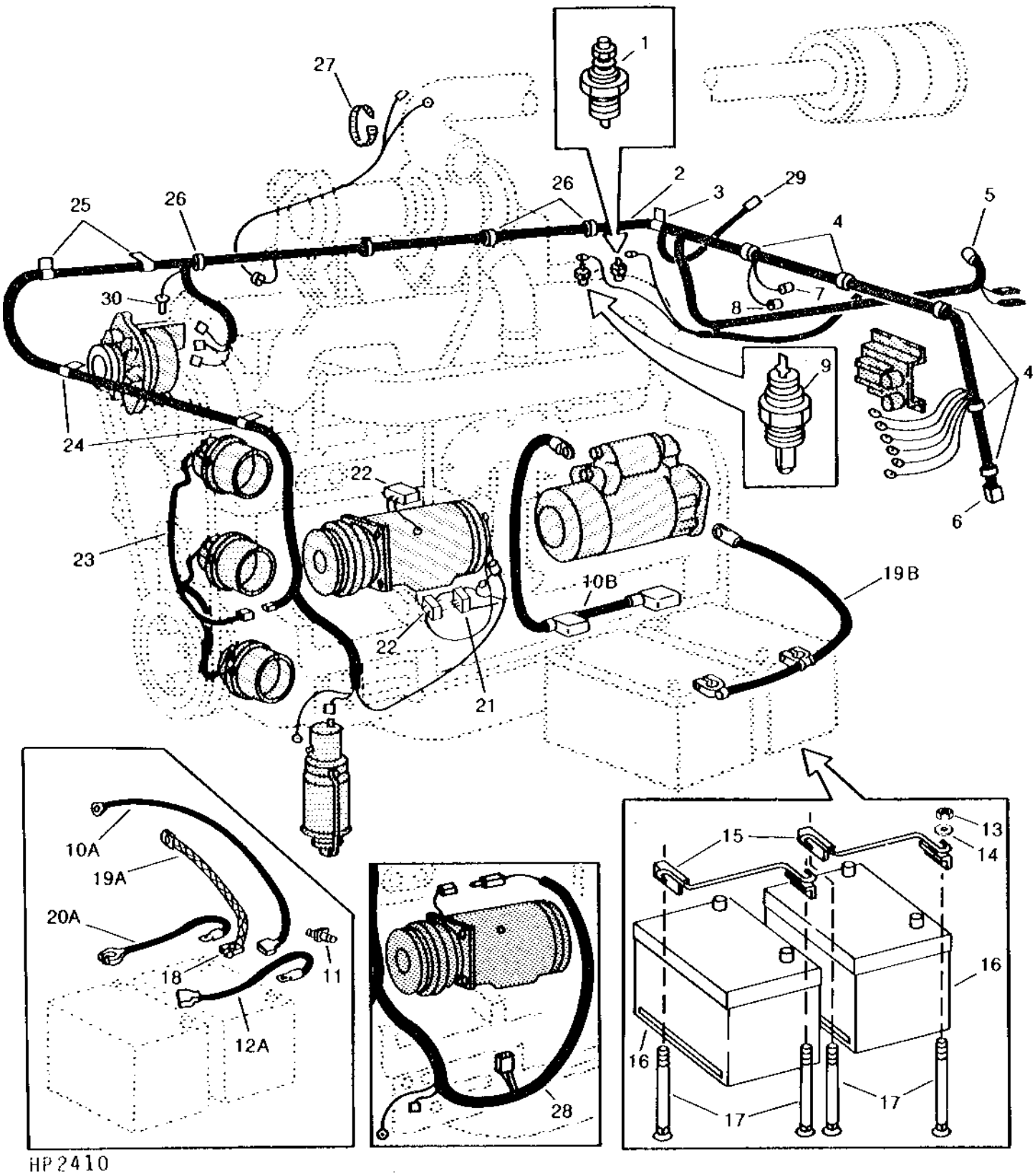


RIGHT-HAND SEPARATOR HARNESS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH99335	WIRING HARNESS	1		
2	AH89557	CLIP	2		
	N10212	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		
	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
3	AH89557	CLIP	5		
4	T32231	CLAMP	2		
5	AH99311	WIRING LEAD	1		
6	H64612	CLIP	3		
7	AH85268	LEVEL GAUGE	1	-601320	(SUB AH115345)
	AH115345	SENSOR	1		
8	22H906	SET SCREW	1		1/4" X 1/2"
9	H100682	WHEEL	1		
10	H100907	BRACKET	1		
11	T12892	NUT	1	-409550	(SUB H104418)
	H104418	NUT	1		
12	AH99637	SENSOR	1		(CLEANING FAN)
13	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
14	12H295	LOCK WASHER	1		0.190"
15	14H631	NUT	1		0.190"
16	H102537	SHIELD	1	409101-	
17	24H1287	WASHER	1	409101-	9/32" X 5/8" X 0.065"
18	T32231	CLAMP	1	-556300	
	AH96317	CLIP	1	556301-	
19	R70216	RECEPTACLE	1		7 HOLES
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)

ENGINE COMPARTMENT WIRING HARNESSES, BATTERY CABLES, AND MOUNTINGS
(WATER TEMPERATURE SENDING UNITS AND VACUUM SWITCH)

HP2410 -UN-01JAN94

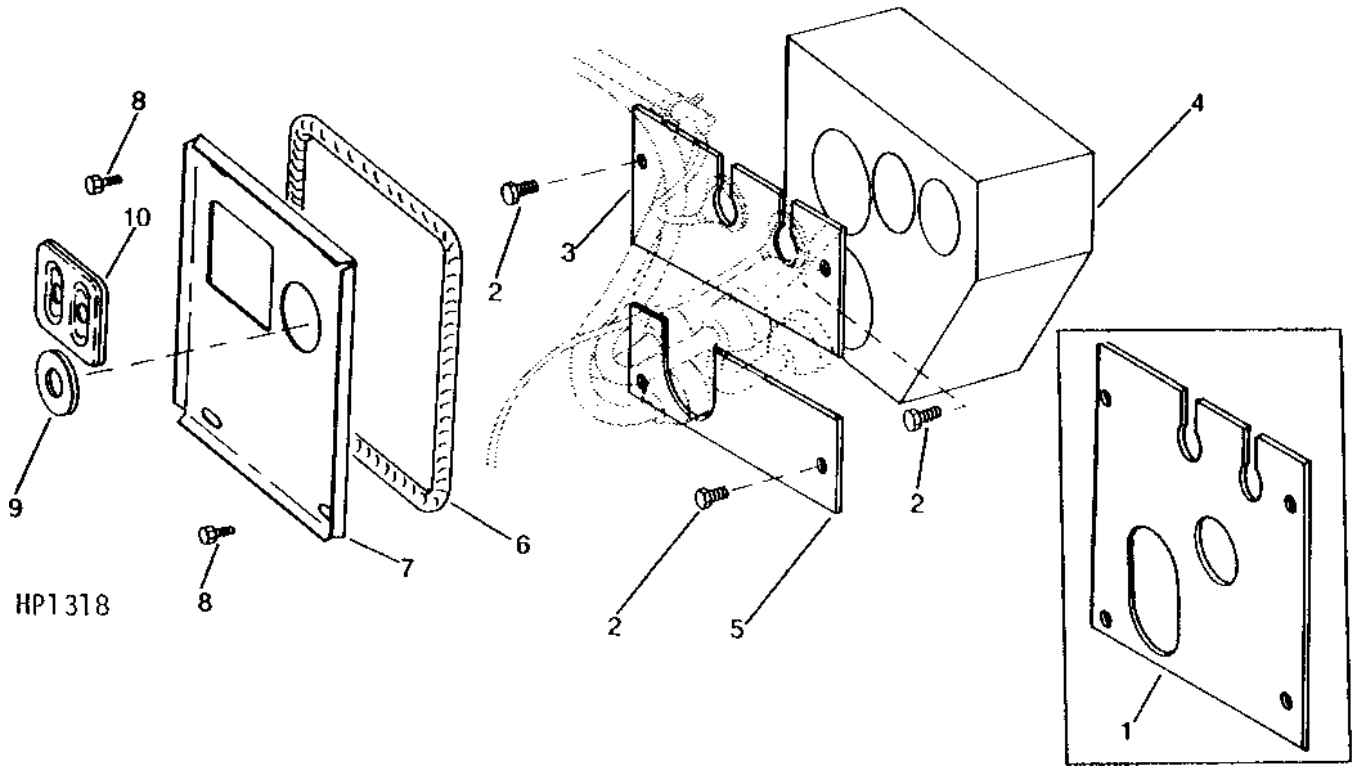


ENGINE COMPARTMENT WIRING HARNESSES, BATTERY CABLES, AND MOUNTINGS (WATER TEMPERATURE SENDING UNITS AND VACUUM SWITCH) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT37368	SENDER	1		(WATER TEMPERATURE GAUGE)
2	AH99331	WIRING HARNESS	1	-409100	
	AH106040	WIRING HARNESS	1	409101-458400	(REQUIRES H107003 AND (10) H107002) (SUB AH108261)
	AH108261	WIRING HARNESS	1	-556300	(SUB AH109918)
	AH109918	WIRING HARNESS	1		
	AH122860	WIRING HARNESS	1		
3	AH90990	CLIP	1		
4	H100880	CLAMP	5		
5	R77457	ELECTRICAL PLUG	1		
	R77457	ELECTRICAL PLUG	1		(37 HOLES)
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
	R77458	CONNECTOR	1		
6	H118432	CONNECTOR	1	-601565	(SUB H107004)
	H107004	CONNECTOR	1		
	R77459	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
7	H118421	ELECTRICAL PLUG	1		
	R77458	CONNECTOR	1		
	RE11157	TERMINAL	3		(PKG. OF 3)
8	H118416	PIN CONTACT	1		
	R77468	TERMINAL	2		(PKG. OF 5)
9	AH85833	SWITCH	1		
10A	AH78636	CABLE	1	-559072	(SUB AH112384)
10B	AH112384	CABLE	1		
11	T31161	STUD	2		
12A	T22107	CABLE	1	-559072	
12B	AH112384	CABLE	1	559073-	
13	14H611	NUT	4		5/16"
14	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
15	AH96069	BRACKET	2	-409100	(SUB AH105519)
	AH105519	BRACKET	2		
16	AN115220	BATTERY	2	-559115	(SUB AH114771) (NO LONGER AVAILABLE)
	AH114771	BATTERY	2		
17	03H2298	BOLT	4		5/16" X 9-1/2"
18	H82711	BOOT	2	-559072	
19A	AH78649	GROUND CABLE	1	-559072	(SUB AH112385, THIS APPLICATION)
19B	AH112385	CABLE	1		
20A	AH100117	CABLE	1	-559072	
20B	AH112385	CABLE	1	559073-	
21	AR77344	FUSE	1		COMPRESSOR
22	AR77345	WIRING HARNESS	1		COMPRESSOR
23	AH98905	WIRING HARNESS	1		
24	R62978	CLIP	2		
	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
25	AH89486	CLIP	2		
26	H100879	CLAMP	3		
27	H77698	TIE BAND	1		
28	AH112297	WIRING HARNESS	1	600001-610500	(SUB AH117231)
	AH117231	WIRING HARNESS	1	-612740	(SUB AH122860)
	AH122860	WIRING HARNESS	1		
29	H118425	CONNECTOR	1		(22 HOLES)
	R77464	PIN CONTACT	1		(PKG. OF 50)
30	R70217	PLUG	1		(7 HOLES)
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
..	H107003	CONNECTOR	1	409101-	
..	H107002	TERMINAL	10	409101-	

ENGINE COMPARTMENT FIREWALL ELECTRICAL COVER PLATES

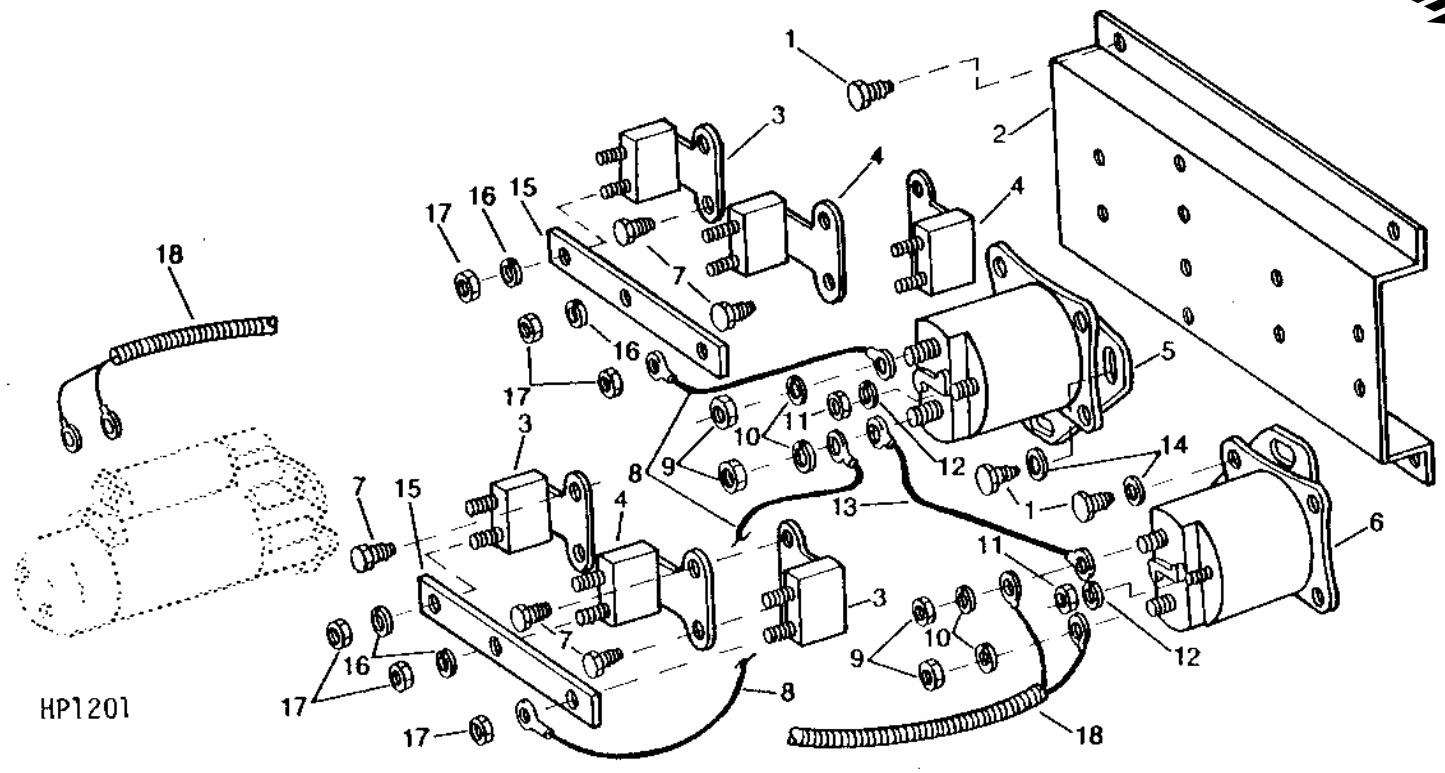
HP1318 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100852	PLATE	1	-409100	(SUB H107155)
	H107155	PLATE	1	-507350	
2	37H49	SCREW	4		NO. 10 X 1/2"
3	H109967	PLATE	1	507351-610500	(SUB H123609)
	H123609	PLATE	1		
4	H100853	SEAL	1	-409100	(SUB H107156)
	H107156	ISOLATOR	1	-507350	(SUB H109972)
	H109972	SEAL	1	507351-	
5	H109968	PLATE	1	507351-	(LOWER)
6	.....	CONDUIT	1		(CUT FROM H88857)
7	H93511	RETAINER	1		(USE WITH HEATER)
	H93705	RETAINER	1		(USE WITH HEATER AND AIR CONDITIONING)
8	T23876	CAP SCREW	4		
9	H80627	GROMMET	1		
10	H93700	GROMMET	1		(USE WITH HEATER)
	H93699	GROMMET	1		(USE WITH HEATER AND AIR CONDITIONING)

CIRCUIT BREAKER AND RELAY PANEL

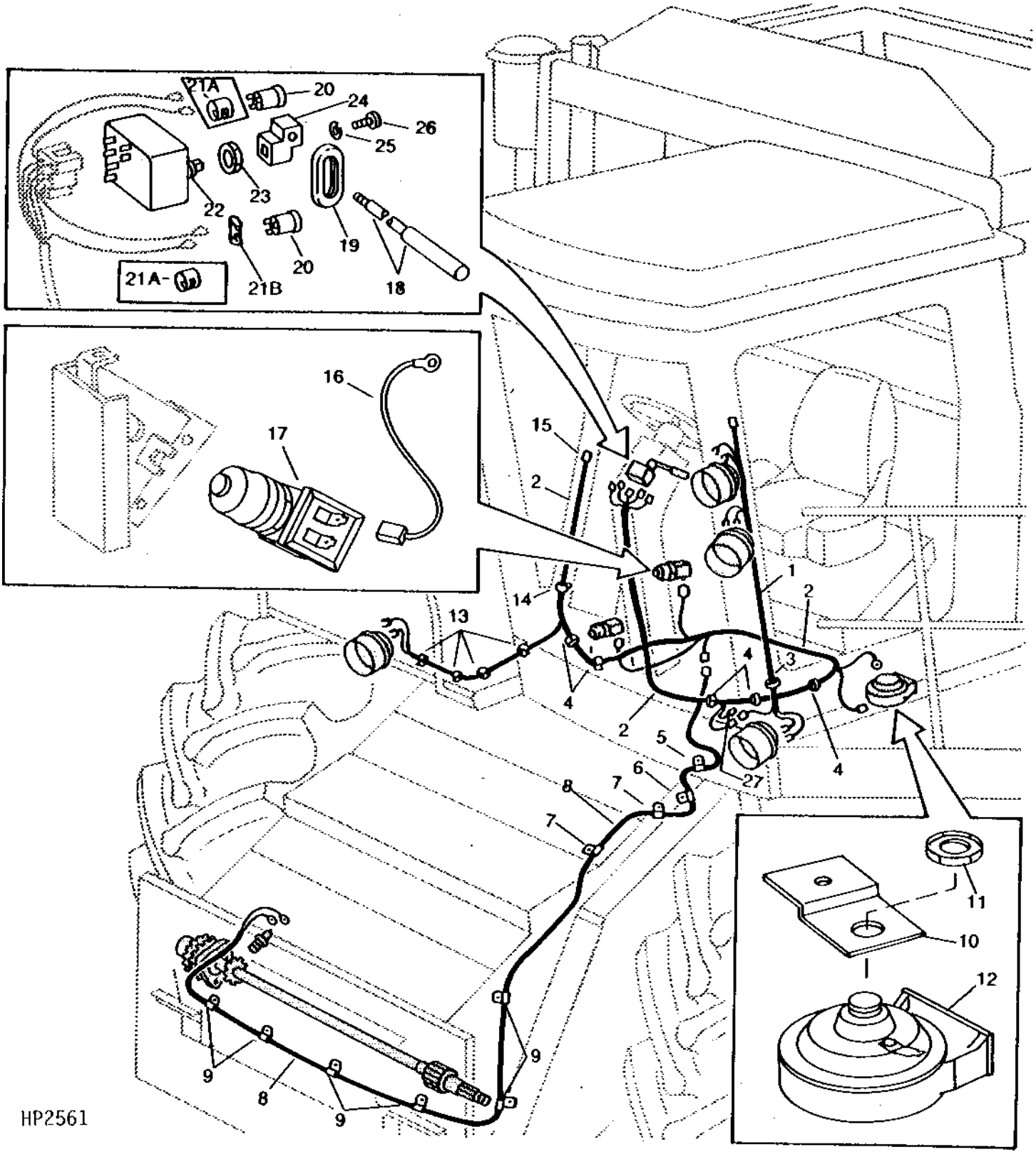
HP1201 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	37H5	SCREW	8		1/4" X 3/8"
2	H93823	BRACKET	1		
3	AR49352	CIRCUIT BREAKER	3		
4	AR28403	CIRCUIT BREAKER	3		
5	AR73144	RELAY	1		(ACCESSORY)
6	AM53945	SOLENOID	1	-1990	(STARTER)
	AM105171	SOLENOID	1	1990-	(STARTER)
7	37H42	SCREW	6		NO. 10 X 3/8"
8	AH95264	WIRING LEAD	2	-615909	POWER, (SUB AR50929)
	AR50929	WIRING LEAD	2	-616538	POWER, (SUB AH95264)
	AH95264	WIRING LEAD	2		POWER
9	14H785	NUT	4		5/16"
10	12H303	LOCK WASHER	4		5/16"
11	14H631	NUT	1		0.190"
12	12H295	LOCK WASHER	1		0.190"
13	AH95265	WIRING LEAD	1	-458400	(SUB AH108223)
	AH108223	WIRING HARNESS	1		(POWER AND STARTER)
14	24H1286	WASHER	4		9/32" X 1/2" X 1/16"
15	H96514	STRAP	1		
16	12H295	LOCK WASHER	12		0.190"
17	14H631	NUT	12		0.190"
18	AH95266	WIRING HARNESS	1	-458400	(SUB AH108223)
	AH108223	WIRING HARNESS	1		(POWER AND STARTER)

OPERATOR'S PLATFORM, L.H. LIGHTS, AND FEEDER HOUSE SPEED MONITORING HARNESSES, HORN, SIGNAL FLASHER, AND PARKING BRAKE SWITCH

HP2561 -UN-01JAN94

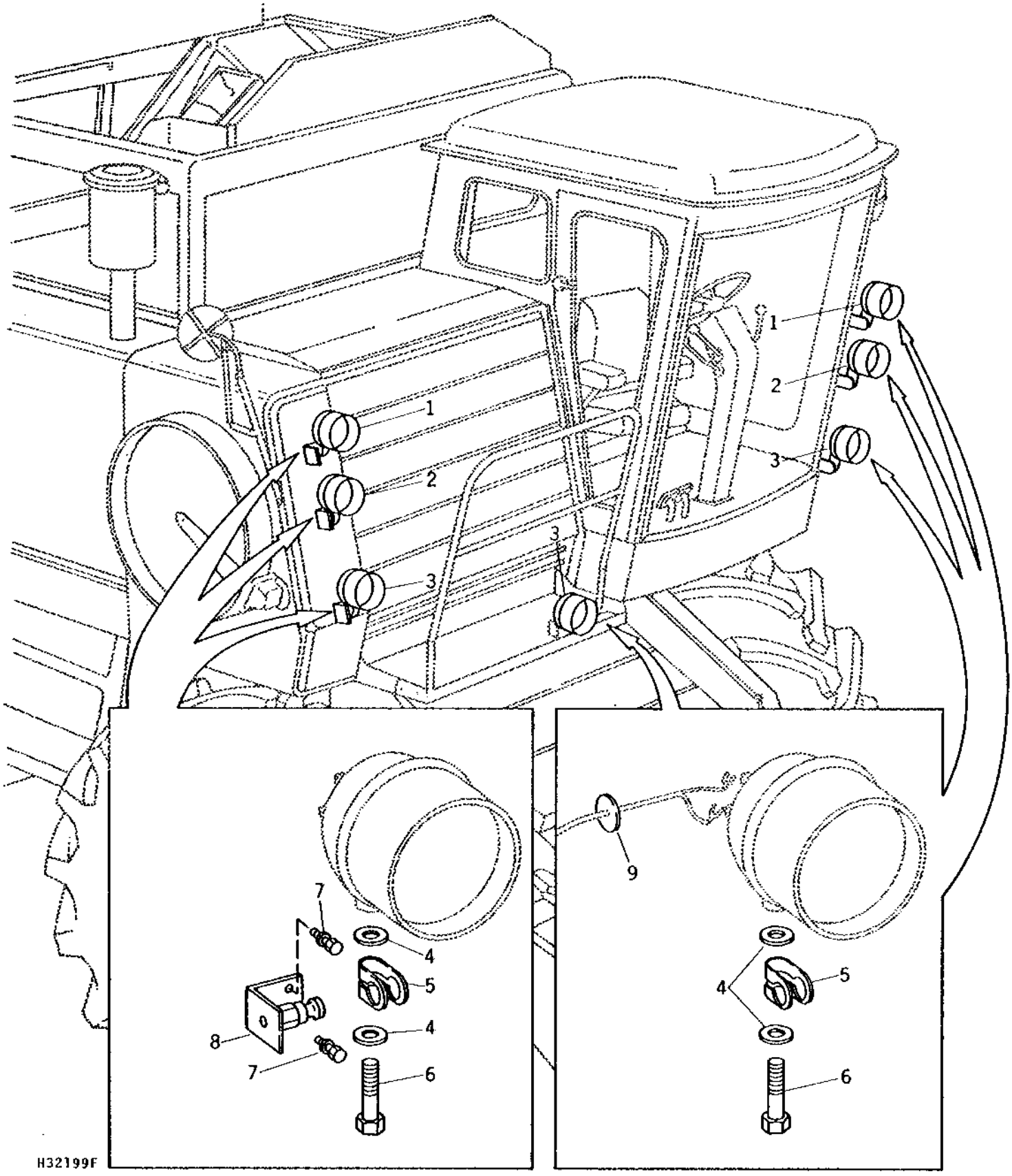


OPERATOR'S PLATFORM, L.H. LIGHTS, AND FEEDER HOUSE SPEED MONITORING HARNESSES, HORN, SIGNAL FLASHER, AND PARKING BRAKE SWITCH - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98906	WIRING HARNESS	1		(L.H. LIGHTS)
2	AH99333	WIRING HARNESS	1	-409100	(OPERATOR'S PLATFORM) (SUB AH106041)
	AH106041	WIRING HARNESS	1	-507350	(OPERATOR'S PLATFORM) (REQUIRES H107004 AND (10) H107001) (SUB AH109780)
	AH109780	WIRING HARNESS	1	-556300	
	AH109915	WIRING HARNESS	1	556301-	
3	R26936	GROMMET	1		
4	M66044	TIE BAND	AR		
5	P43555	CLAMP	1		
6	AH89557	CLIP	1	-556300	(SUB AH96317, THIS APPLICATION)
	AH96317	CLIP	1		
7	AH89557	CLIP	2		
8	AH100264	WIRING HARNESS	1		(FEEDER HOUSE SPEED MONITORING)
9	T32231	CLAMP	6		
10	H97994	BRACKET	1		
11	R11278	NUT	1		
12	AT39043	HIGH NOTE HORN	1		
13	H64612	CLIP	4		
14	H100879	CLAMP	1		
15	H118431	CONNECTOR	1	-601595	(SUB H107003)
	H107003	CONNECTOR	1		16 HOLES
	R77459	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
16	AH93150	WIRING LEAD	1		
17	AH78765	BRAKE SWITCH	1		(PARKING BRAKE)
18	H100387	LEVER	1		(SIGNAL)
19	H100104	GROMMET	1		
20	AH94578	LAMP	1		
21A	R56101	CLIP	2	360351-458400	(SUB H113132, THIS APPLICATION)
21B	H113132	CLIP	2		
22	AR67398	FLASHER	1	-360350	(CALIFORNIA ONLY) (SUB AR64422)
	AR64422	TURN SIGNAL CONTROLLER	1		
23	R56410	NUT	1		
24	H100023	HANDLE	1		(SIGNAL HANDLE)
25	12H338	LOCK WASHER	1		1/8"
26	21H1372	SCREW	1		1/8" X 3/8"
27	R70214	RECEPTACLE	1		4 HOLES
	R70221	ELECTRICAL PLUG	1		
	R70222	PIN CONTACT	1		(PKG. OF 20)
	AR91793	SOCKET CONTACT	1		(PKG. OF 20)
..	H107004	CONNECTOR	1	409101-	16 HOLES
..	H107001	TERMINAL	10	409101-	
..	R77464	PIN CONTACT	1		(PKG. OF 50)

FIELD LIGHTS

H32199F -UN-01JAN94

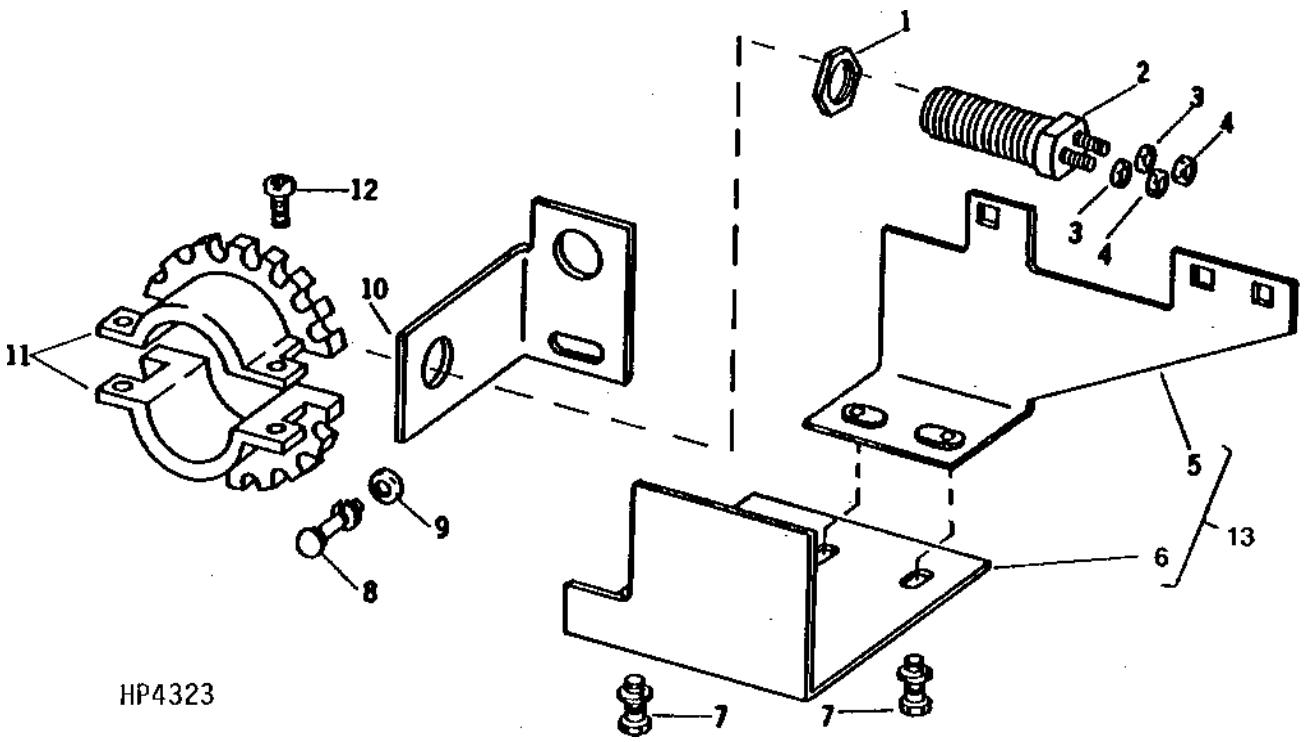


FIELD LIGHTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98900	HEADLIGHT	2		DUAL BEAM (INCLUDES SEAL BEAM AND BEZEL)
	AR48723	LAMP	1	-620779	SEALED BEAM (12-VOLT)
	RE25125	DUAL BEAM HEADLAMP	1	620780-	(12 VOLT)
	R42689	BEZEL	1		(HOBBS LAMP)
	R48293	BEZEL	1		(GUIDE LAMP)
2	AR85858	HEADLIGHT	2		60 WATT (INCLUDES SEAL BEAM AND BEZEL)
	AE31263	LAMP	1	-409100	(SUB AT25451)
	AT25451	HEADLIGHT	1	-620779	SEALED BEAM (12-VOLT)
	AR104119	HEADLIGHT	1	620780-	(12 VOLT)
	R42689	BEZEL	1		(HOBBS LAMP)
	R48293	BEZEL	1		(GUIDE LAMP)
3	AH98902	HEADLIGHT	3		18 WATT (INCLUDES SEAL BEAM AND BEZEL)
	AM31282	LAMP	1		SEALED BEAM
	R42689	BEZEL	1		(HOBBS LAMP)
	R48293	BEZEL	1		(GUIDE LAMP)
4	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
5	R67377	CLAMP	7		
6	19H1974	CAP SCREW	7		1/2" X 2-3/4"
7	19H2020	CAP SCREW	2		5/16" X 1/2"
	12H303	LOCK WASHER	2		5/16"
8	AH97279	SUPPORT	3		
9	H83060	GROMMET	3		

FEEDER HOUSE LOWER SHAFT SPEED SENSOR-REGULAR

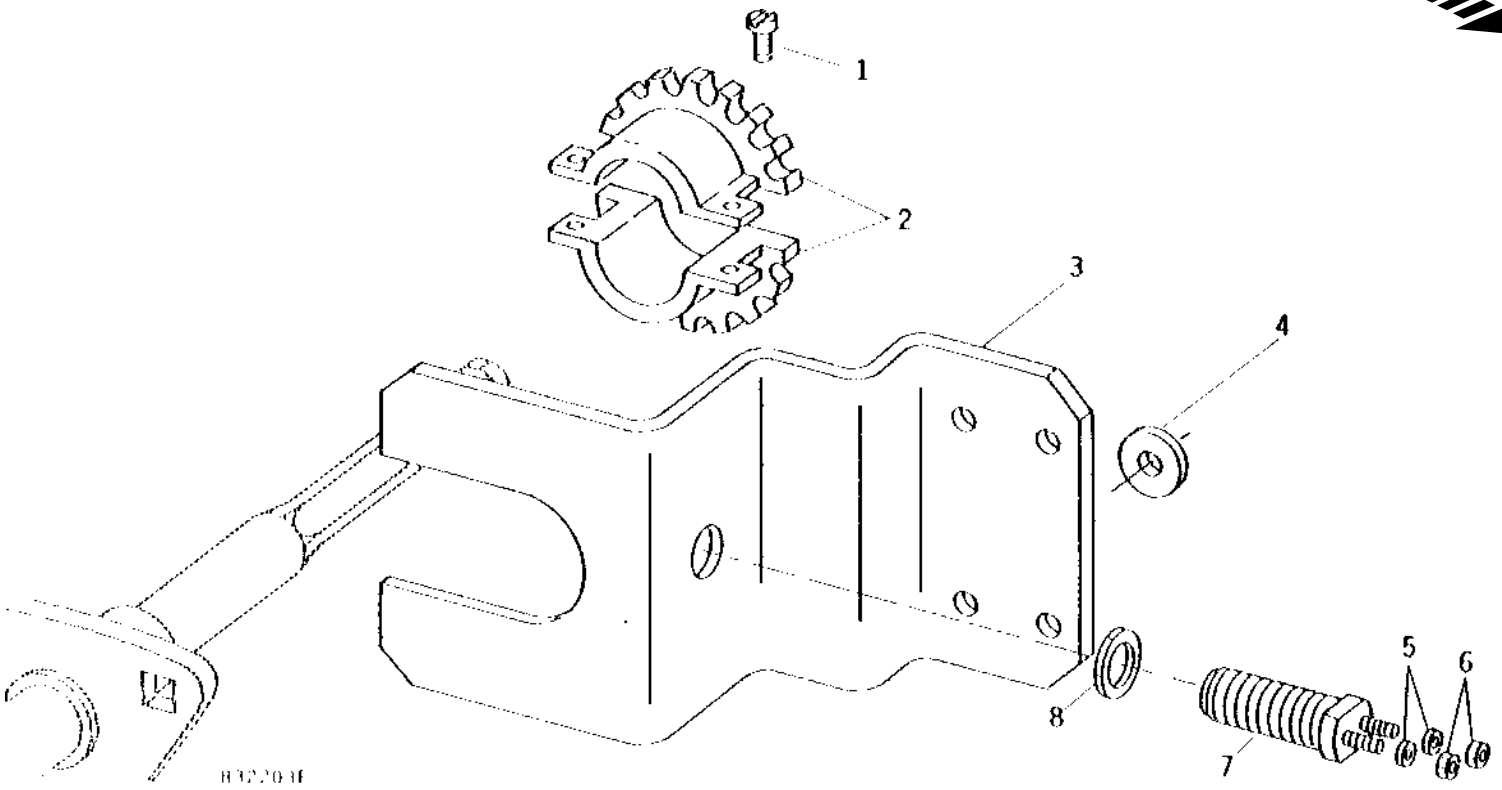
HP4323 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T12892	NUT	1	-409550	(SUB H104418)
	H104418	NUT	1		
2	AH99637	SENSOR	1		
3	12H295	LOCK WASHER	2		0.190"
4	14H631	NUT	2		0.190"
5	AH99689	PLATE	1	-1990	
6	H100754	SHIELD	1	-1990	
7	19H2029	CAP SCREW	2		1/2" X 2-1/4"
	12H303	LOCK WASHER	2		5/16"
8	03H2092	BOLT	1		1/4" X 3/4"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
9	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
10	H100755	BRACKET	1		
11	H100723	WHEEL	2		
12	19H2925	SCREW	1		1/4" X 1/2"
13	AH138514	KIT	1		

FEEDER HOUSE LOWER SHAFT SPEED SENSOR-LONG
(SEPARATOR SERIAL NO. -409100)

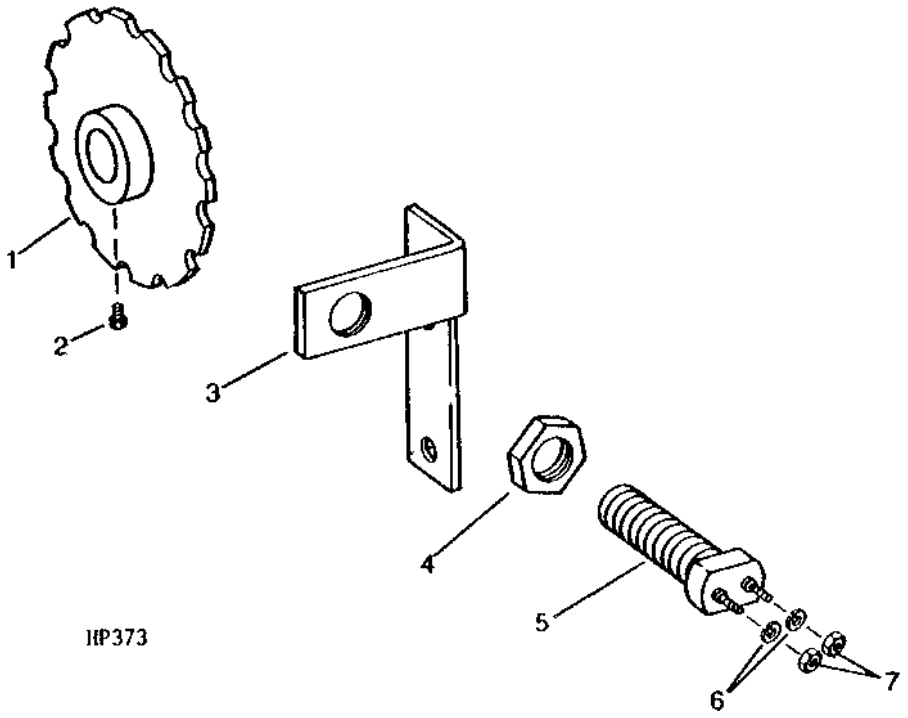
H32203F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2925	SCREW	2		1/4" X 1/2"
2	H100723	WHEEL	2		
3	H102186	BRACKET	1	-1990	(NO LONGER AVAILABLE)
4	H27350	WASHER	1		
5	12H295	LOCK WASHER	2		0.190"
6	14H631	NUT	2		0.190"
7	AH99637	SENSOR	1		
8	T12892	NUT	1		

FEEDER HOUSE LOWER SHAFT SPEED SENSOR-LONG
(SEPARATOR SERIAL NO. 409101-)

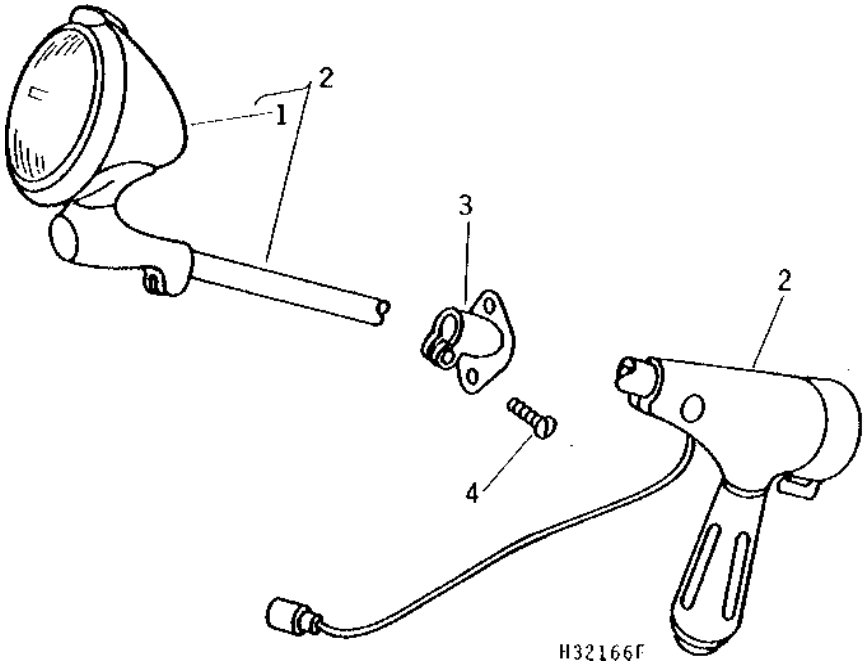
HP373 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH101570	WHEEL	1		
2	22H906	SET SCREW	1		1/4" X 1/2"
3	H102153	BRACKET	1		
4	T12892	NUT	1		
5	AH99637	SENSOR	1		
6	12H295	LOCK WASHER	2		0.190"
7	14H631	NUT	2		0.190"

SPOTLIGHT

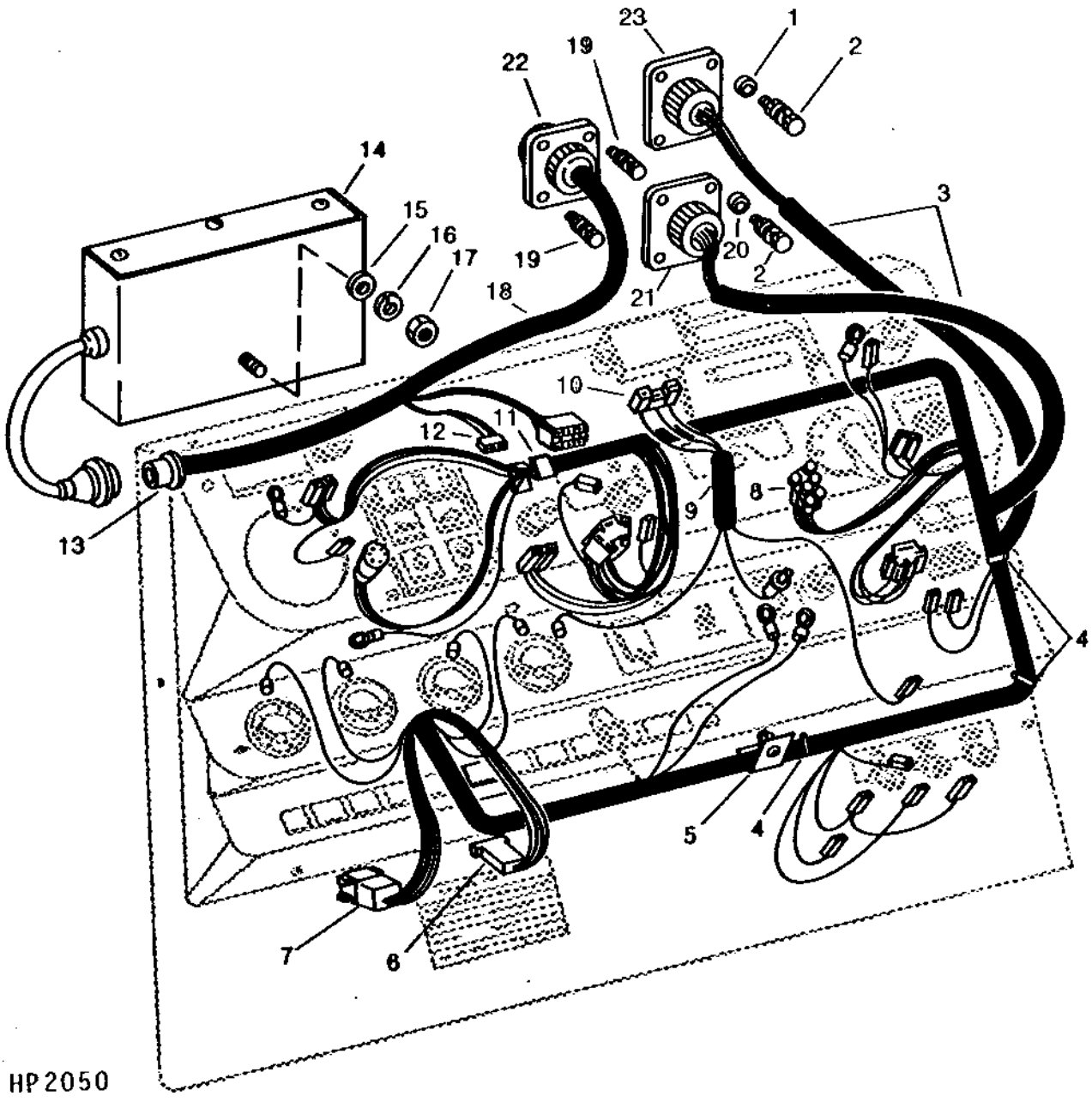
H32166F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91124	LAMP	1		
	H91273	CLIP	1		
2	AH99638	LAMP	1		
3	H100614	BRACKET	1		
4	H100882	SCREW	1		

**INSTRUMENT PANEL WIRING HARNESS AND
LOW SHAFT SPEED MONITORING CONTROL BOX
(AUTOMATIC HEADER HEIGHT CONTROL)
(SERIAL NO. -507350)**

HP2050 -UN-01JAN94

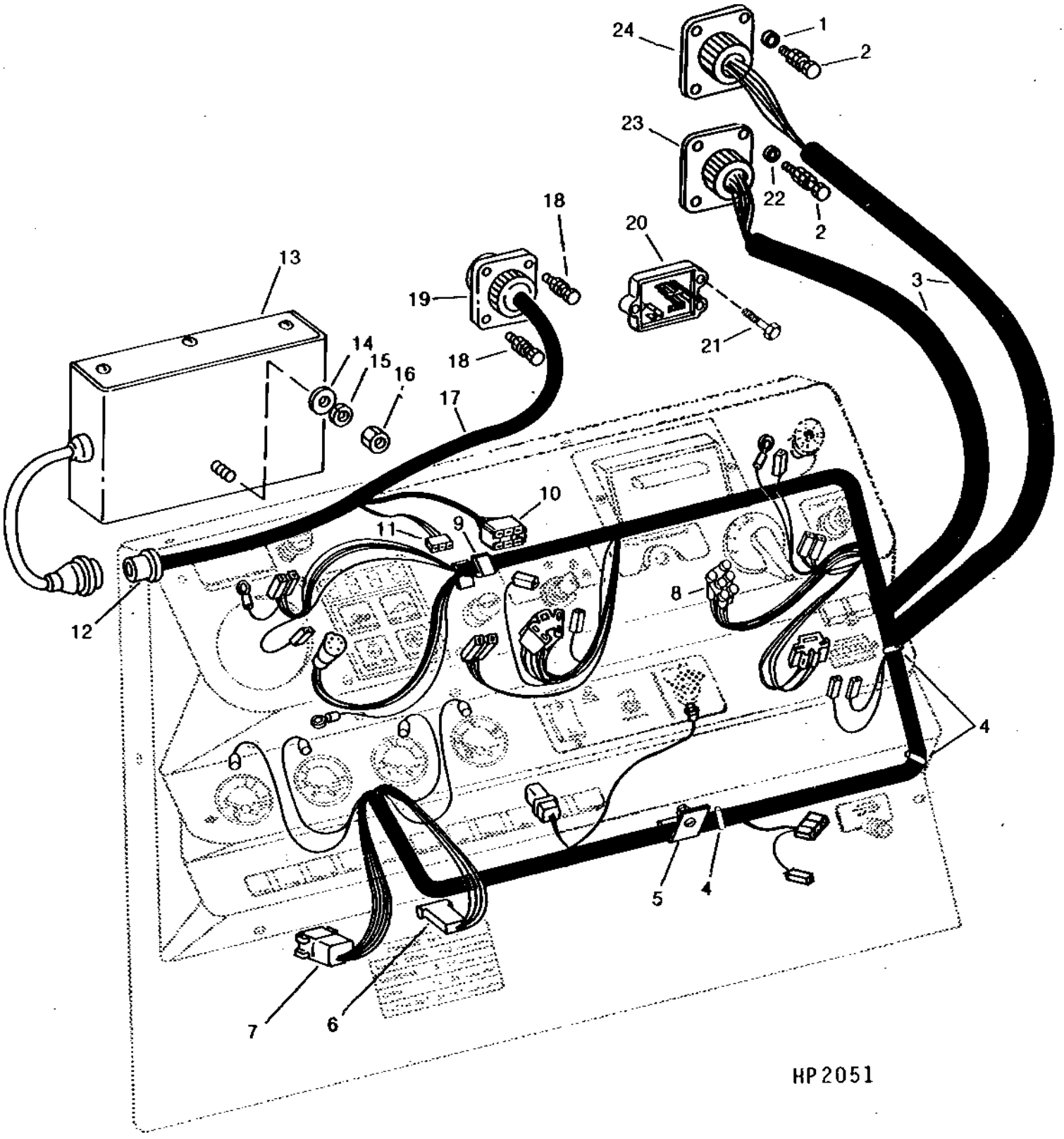


**INSTRUMENT PANEL WIRING HARNESS AND
LOW SHAFT SPEED MONITORING CONTROL BOX - CONTINUED
(AUTOMATIC HEADER HEIGHT CONTROL)
(SERIAL NO. -507350)**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1281	WASHER	4		5/32" X 3/8" X 0.049"
2	21H1407	SCREW	4		0.138" X 1/2"
	12H314	LOCK WASHER	4		0.138"
	14H1026	NUT	4		0.138"
3	AH99329	WIRING HARNESS	1	-409100	(SUB AH106249)
	AH106249	WIRING HARNESS	1		(INSTRUMENT PANEL)
4	M66044	TIE BAND	3		
5	H100942	BRACKET	1	-409100	(SUB AH89557 AND 24H1287)
	AH89557	CLIP	1		
	21H1403	SCREW	1	-507350	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	1		0.190" X 1/2"
	12H295	LOCK WASHER	1		0.190"
	14H631	NUT	1		0.190"
6	H118415	ELECTRICAL PLUG	1		4 HOLES
	R77469	TERMINAL	1		(PKG. OF 5)
7	H118420	SOCKET	1		8 HOLES
	R77468	TERMINAL	2		(PKG. OF 5)
8	AR83425	RECEPTACLE CONNECTOR BODY	1		LIGHT SWITCH
9	AH111380	WIRING HARNESS	1		(CONVERSION TO DIAL-A-MATIC HEADER HEIGHT CONTROL)
10	H118419	SOCKET	1		6 HOLES
	R77468	TERMINAL	2		(PKG. OF 5)
11	H100941	BRACKET	1	-409100	(SUB H102415)
	H102415	RETAINER	1		
12	H118418	ELECTRICAL PLUG	1		3 HOLES
	R77469	TERMINAL	1		(PKG. OF 50)
13	H118426	CONNECTOR	1		
	R77458	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
14	AH99671	CIRCUIT BOX	1		(REMANUFACTURED)
15	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
16	12H302	LOCK WASHER	1		1/4"
17	14H786	NUT	1		1/4"
18	AH99648	WIRING HARNESS	1		(LOW SHAFT SPEED MONITORING)
19	21H1407	SCREW	2		0.138" X 1/2"
	12H314	LOCK WASHER	2		0.138"
	14H1026	NUT	2		0.138"
20	24H1281	WASHER	1		5/32" X 3/8" X 0.049"
21	R77456	RECEPTACLE	1		37 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
22	H118432	CONNECTOR	1		(SUB H107004)
	H107004	CONNECTOR	1		16 HOLES
	R77459	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
23	H118428	CONNECTOR	1		7 HOLES
	RE11156	TERMINAL	3		(PKG. OF 3)

INSTRUMENT PANEL WIRING HARNESS AND LOW SHAFT SPEED MONITORING CONTROL BOX
(DIAL-A-MATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 507351-)

HP2051 -UN-01JAN94

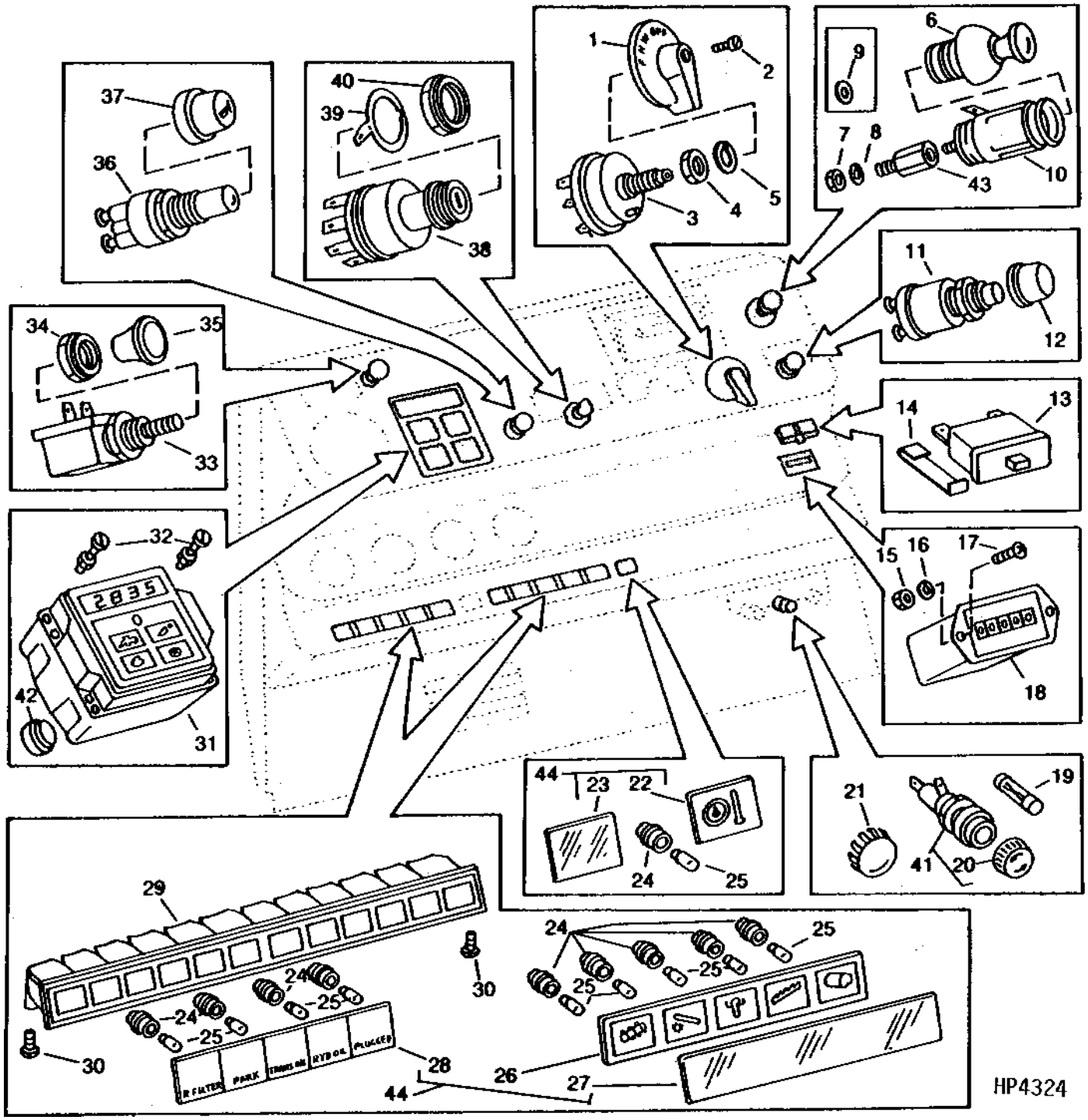


INSTRUMENT PANEL WIRING HARNESS AND LOW SHAFT SPEED MONITORING CONTROL BOX - CONTINUED
(DIAL-A-MATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 507351-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1281	WASHER	4		5/32" X 3/8" X 0.049"
2	21H1407	SCREW	4		0.138" X 1/2"
	12H314	LOCK WASHER	4		0.138"
	14H1026	NUT	4		0.138"
3	AH108481	WIRING HARNESS	1	-610500	(SUB AH118432)
	AH118432	WIRING HARNESS	1	-612740	(SUB AH122858)
	AH122858	WIRING HARNESS	1		
4	M66044	TIE BAND	3		
5	AH89557	CLIP	1		
	21H1403	SCREW	1	-558869	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	1		0.190" X 1/2"
	12H295	LOCK WASHER	1		0.190"
	14H631	NUT	1		0.190"
6	H118415	ELECTRICAL PLUG	1		4 HOLES
	R77469	TERMINAL	1		(PKG. OF 5)
7	H118420	SOCKET	1		8 HOLES
	R77468	TERMINAL	2		(PKG. OF 5)
8	AR83425	RECEPTACLE CONNECTOR BODY	1		LIGHT SWITCH
9	H102415	RETAINER	1		
10	H118419	SOCKET	1		6 HOLES
	R77468	TERMINAL	2		(PKG. OF 50)
11	H118418	ELECTRICAL PLUG	1		3 HOLES
	R77469	TERMINAL	1		(PKG. OF 5)
12	H118426	CONNECTOR	1		24 HOLES
	R77458	CONNECTOR	1		
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
13	AH99671	CIRCUIT BOX	1	-610500	(REMANUFACTURED)
	TY6662	SENSOR	1	610501-621225	LOW SHAFT SPEED MONITOR (REMANUFACTURED)
	AH125886	SHAFT	1	621226-	LOW SHAFT SPEED MONITOR
14	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
15	12H302	LOCK WASHER	1		1/4"
16	14H786	NUT	1		1/4", LIGHT SWITCH
17	AH99648	WIRING HARNESS	1		(LOW SHAFT SPEED MONITORING)
18	21H1407	SCREW	2		0.138" X 1/2"
	12H314	LOCK WASHER	2		0.138"
	14H1026	NUT	2		0.138"
19	H118432	CONNECTOR	1	-601565	(SUB H107004)
	H107004	CONNECTOR	1		16 HOLES
	R77459	CONNECTOR	1		
	R77464	PIN CONTACT	1		(PKG. OF 50)
20	AH108414	PRINTED CIRCUIT	1		
21	37H117	SCREW	2		NO. 10 X 1-1/4"
22	24H1281	WASHER	1		5/32" X 3/8" X 0.049"
23	R77456	RECEPTACLE	1		37 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
24	H118428	CONNECTOR	1		7 HOLES
	RE11156	TERMINAL	3		(PKG. OF 3)

INSTRUMENT PANEL ACCESSORIES

HP4324 -UN-01JAN94



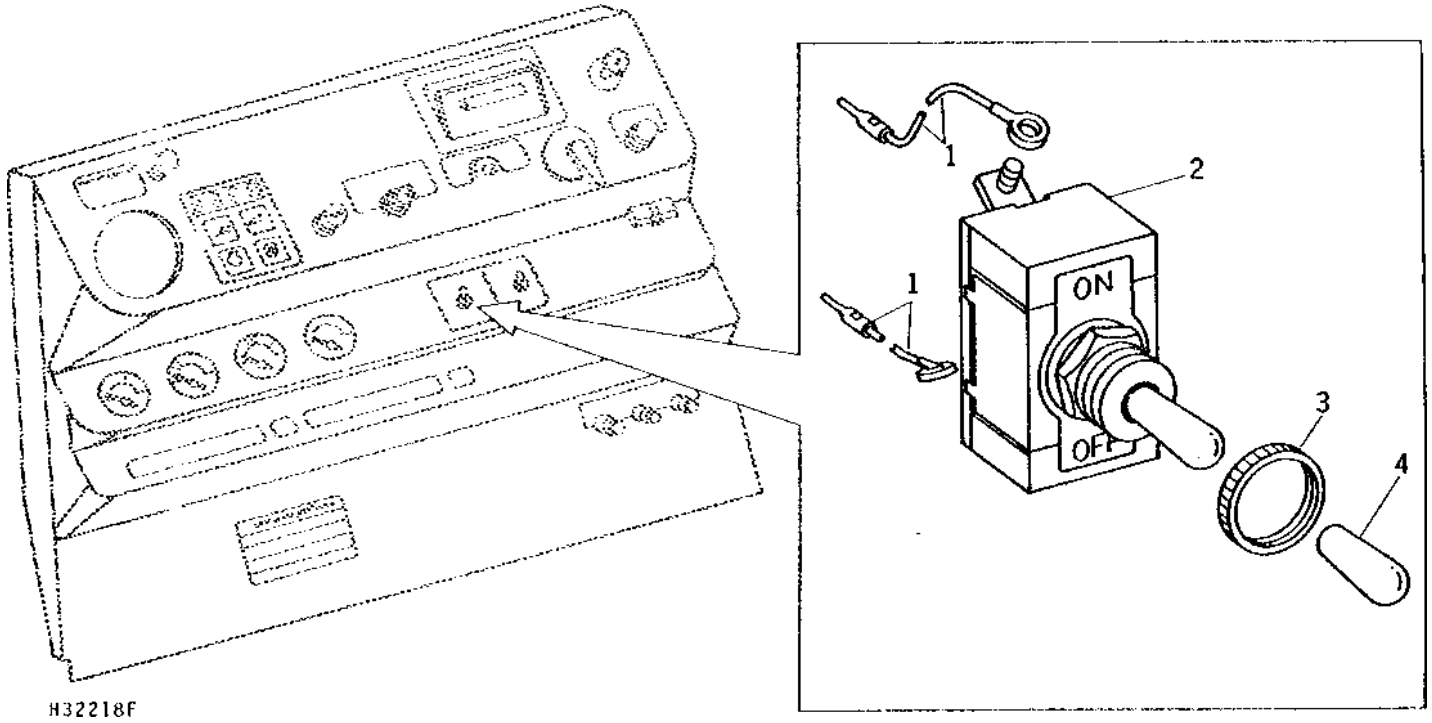
INSTRUMENT PANEL ACCESSORIES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR54445	KNOB	1		
2	21H996	SCREW	1		0.164" X 3/8"
3	AR48724	LIGHT SWITCH	1		
4	A4655R	NUT	1		
5	12H292	LOCK WASHER	1		1/2"
6	AR60937	LIGHTER	1		
7	14H605	NUT	1		0.164"
8	12H340	LOCK WASHER	1		0.190"
9	H94045	WASHER	1	-611845	
10	AR56766	HOUSING	1		
11	R39554	SWITCH	1		ETHER START
12	T55585	CAP	1		
13	AH93153	DEVICE	1		WARNING BUZZER
14	H100943	RETAINER	1		
15	14H1026	NUT	1		NO. 6
16	12H314	LOCK WASHER	1		0.138"
17	21H1407	SCREW	1		0.138" X 1/2"
18	AE30846	HOUR METER	1	-616538	(SUB AM101795, THIS APPLICATION)
	AM101795	HOUR METER	1		
19	AH65594	FUSE	1	-507350	
20	AM3208T	FUSE HOLDER	1	-507350	
21	H99452	PLUG	1	-507350	(WITHOUT LOW SHAFT SPEED MONITOR)
22	AH100052	LENS	1	-1990	(HYDROSTATIC ONLY)
23	AH100062	LENS	1	-1990	(POSI-TORQ)
24	AH91314	SOCKET	AR		
25	AA27536	BULB	AR		
26	AH96791	LENS	1	-1990	(LOW SHAFT SPEED MONITOR)
27	AH98057	LENS	1	-1990	(WITHOUT LOW SHAFT SPEED MONITOR)
28	AH96790	LENS	1	-1990	(WARNING SYSTEM)
29	H98939	PARTITION	1		INDICATOR LIGHTS
30	21H1412	SCREW	3		0.190" X 3/8"
31	AH99763	TACHOMETER	1	-601320	(REMANUFACTURED)
	RE13916	TACHOMETER	1	601321-	DIGITAL
32	21H1401	SCREW	4		0.190" X 1-3/4"
	12H295	LOCK WASHER	4		0.190"
	14H778	NUT	4		NO. 10
33	AH85260	SWITCH	1		ELECTRIC CLUTCH
34	M42561	NUT	1		
35	AH85259	KNOB	1		
36	R39554	SWITCH	1		
37	T55501	CAP	1		
38	AH83679	SWITCH	1		IGNITION, WITH KEYS
	AR51481	KEY	1		IGNITION (SET OF 2)
39	R52725	CONNECTOR	1		
40	R44342	NUT	1		
41	AE21116	FUSE HOLDER	1	-507350	(LOW SHAFT SPEED MONITOR)
42	H101682	PLUG	1	-601320	
	H101682	PLUG	1	611007-	
43	H129367	SPACER	1	611846-	
44	AH138515	KIT	1		

MEMORANDA

4-WHEEL DRIVE SWITCH

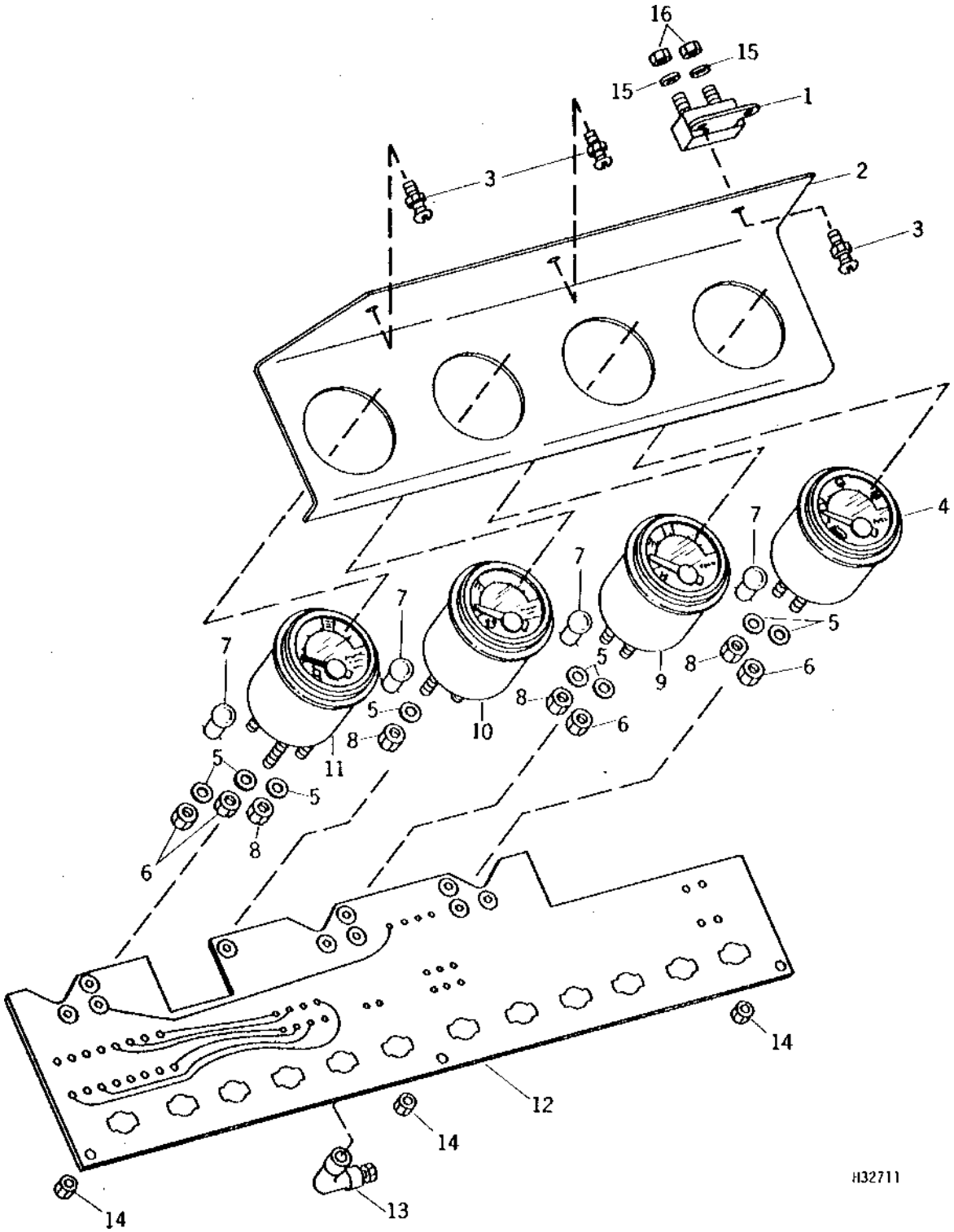
H32218F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96804	WIRE	2		
2	AH87806	SWITCH	1		
3	H94505	NUT	1	-1990	(SUB H140248)
	H140248	NUT	1		
4	H91673	GRIP	1		

INSTRUMENT PANEL GAUGES

H32711 -UN-01JAN94

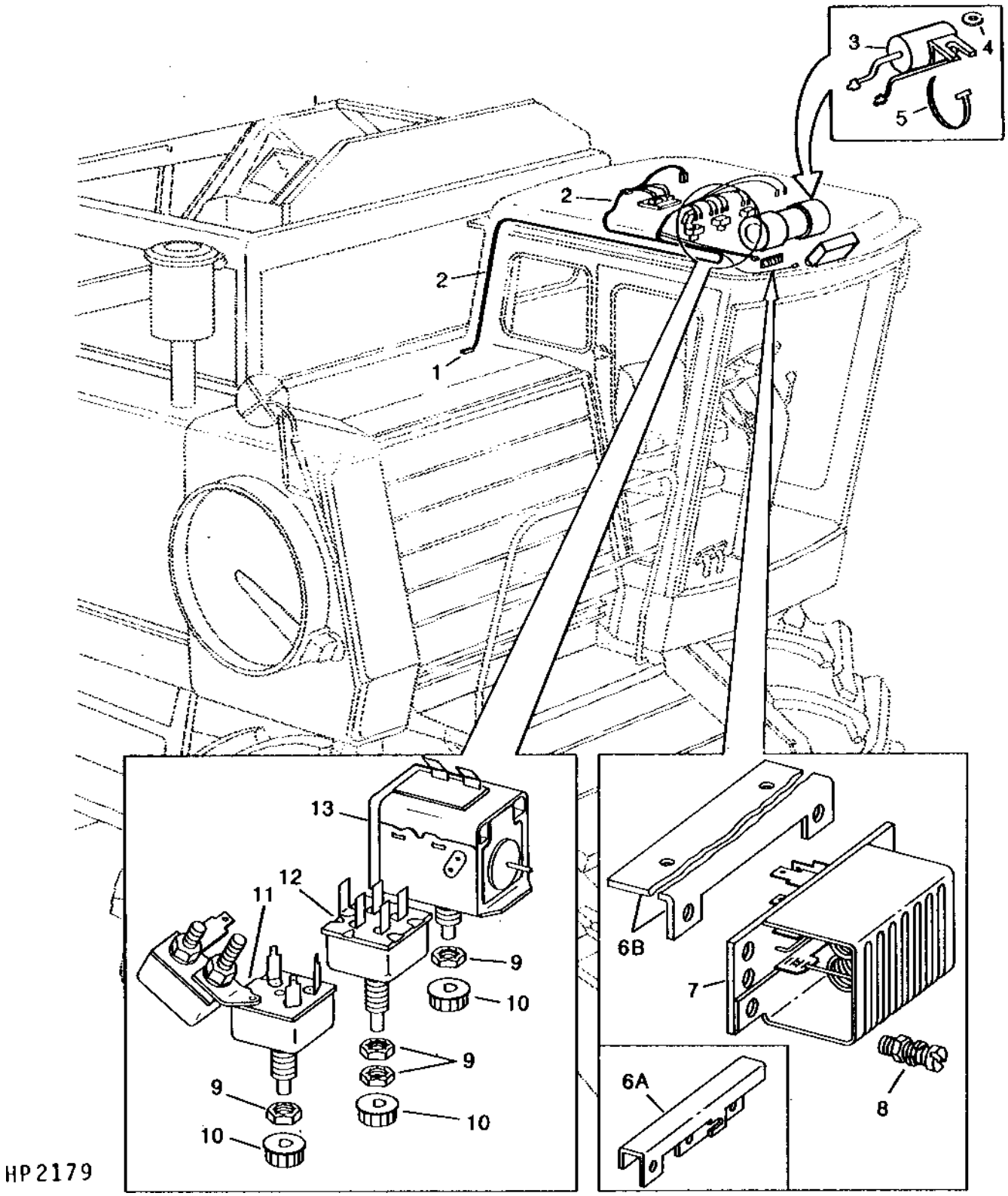


INSTRUMENT PANEL GAUGES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR55649	CIRCUIT BREAKER	1		10 AMP
2	H99935	RETAINER	1		
3	21H1403	SCREW	3	-558869	0.190" X 1/2", (SUB 21H1427, THIS APPLICATION)
	21H1427	SCREW	3		0.190" X 1/2"
	12H295	LOCK WASHER	3		0.190"
	14H631	NUT	3		0.190"
4	AT39733	GAUGE	1		FUEL
5	12H340	LOCK WASHER	1		0.190"
6	14H631	NUT	1		0.190"
7	AH75662	BULB	1	-459889	
	AM31284	BULB	1	459890-	
8	14H605	NUT	1		0.164"
9	AT39727	VOLTMETER	1		
10	AT37411	PRESSURE GAUGE	1		
11	AH94082	TEMPERATURE GAUGE	1		(POSI-TORQ)
	AH94083	TEMPERATURE GAUGE	1		(HYDROSTATIC)
12	AH98835	CIRCUIT BOARD	1		
13	AU44001	FITTING	1		FEMALE, 45°
14	H99930	NUT	3		
15	12H295	LOCK WASHER	2		0.190"
16	14H631	NUT	2		0.190"

CAB ROOF WIRING HARNESS AND BLOWER, THERMOSTAT, AND WIPER SWITCHES

HP2179 -UN-01JAN94



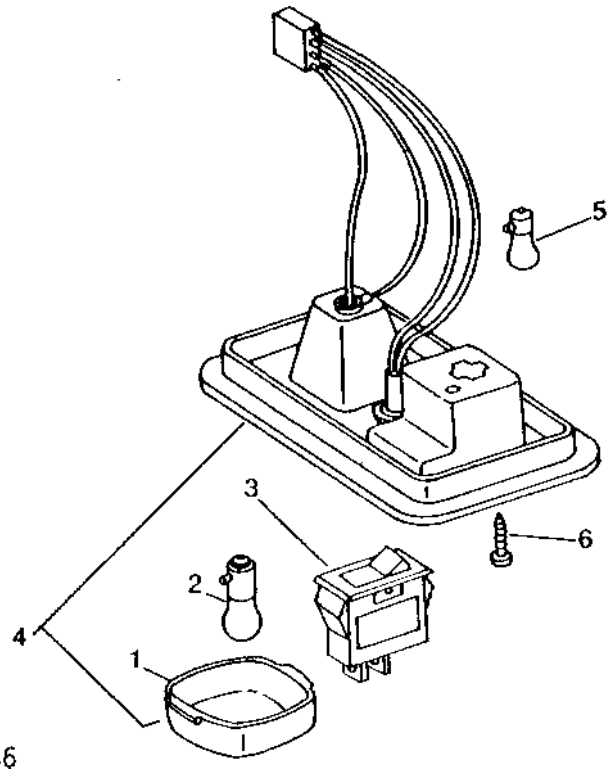
CAB ROOF WIRING HARNESS AND BLOWER, THERMOSTAT, AND WIPER SWITCHES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H118419	SOCKET	1		6 HOLES
	R77469	TERMINAL	2		(PKG. OF 5)
2	AH96042	WIRING HARNESS	1	-600000	
	AH112267	WIRING HARNESS	1	600001-	
3	AH104829	CAPACITOR	1	-511450	
4	24H1283	WASHER	1	-511450	7/32" X 1/2" X 0.049"
5	M66044	TIE BAND	1	-511450	
6A	H102761	BRACKET	1	-358900	
6B	H103761	BRACKET	1	358901-	
7	AH103359	RESISTOR	1		
8	21H1194	SCREW	2		0.190" X 3/4"
	12H295	LOCK WASHER	2		NO.10
	14H778	NUT	2		NO.10
9	R44165	LOCK NUT	4		
10	AR69370	KNOB	3		
11	AR64992	WIPER SWITCH	1		WIPER
12	AH84588	SWITCH	1		BLOWER
13	AR59779	AC/HEAT TEMPERATURE SWITCH	1		THERMOSTAT

MEMORANDA

DOME LIGHT

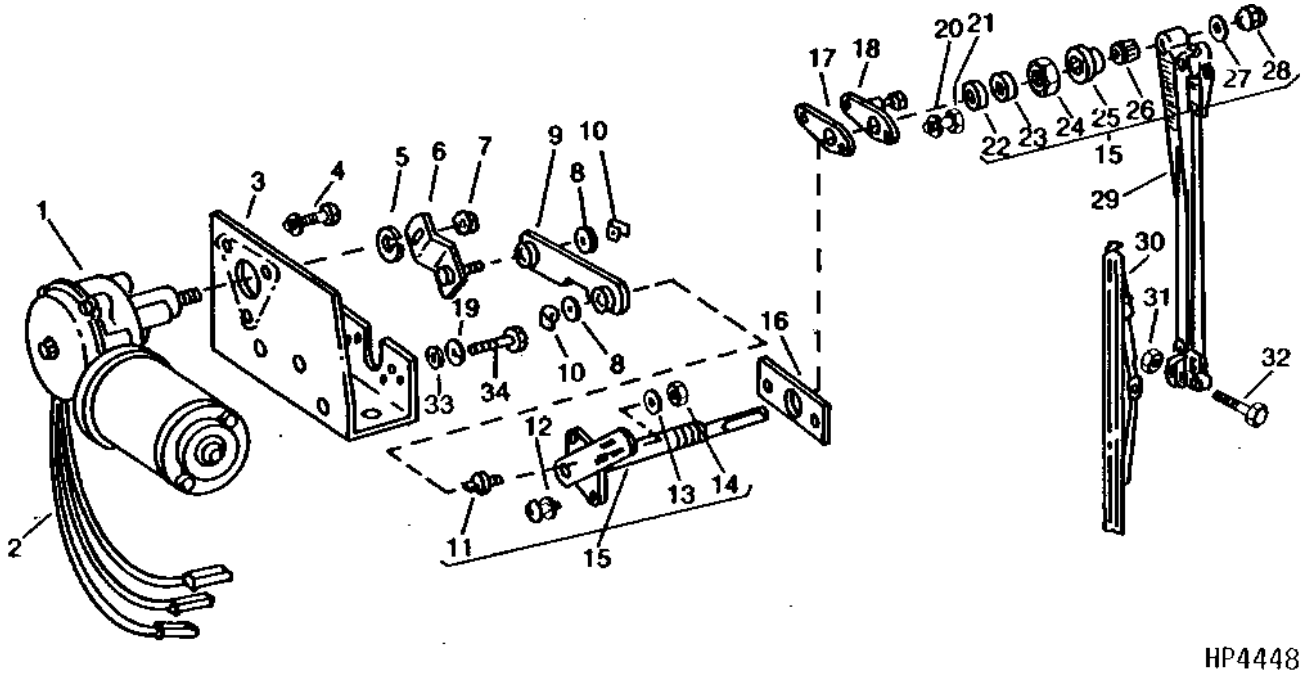
HP1286 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R63496	LENS	1		
2	AR86969	BULB	1		TYPE 105
3	AH109555	ROCKER SWITCH	1	507351-	
4	AR78418	HOUSING	1	-507350	
	AH109556	LAMP	1	507351-	
5	AR48015	BULB	1		TYPE 168
6	H98313	SCREW	2		SELF-TAPPING

WINDSHIELD WIPER AND MOTOR

HP4448 -UN-01JAN94

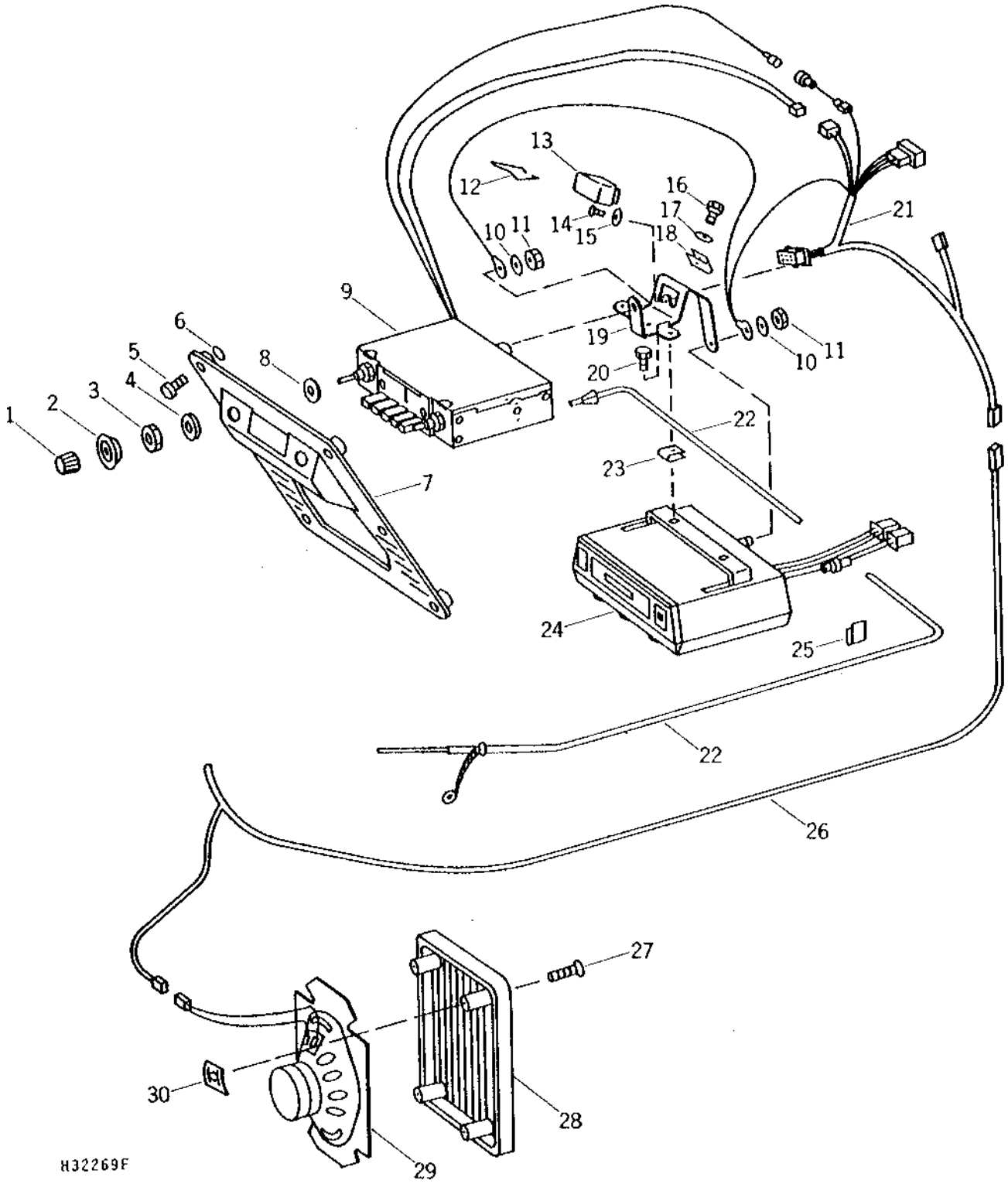


WINDSHIELD WIPER AND MOTOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR59444	MOTOR	1	-459889	(SUB AH108739 AND AH108712)
	AH108739	MOTOR	1		
2	AH108712	WIRING HARNESS	1		
3	H96264	BRACKET	1		
4	AU43854	SCREW, WITH WASHER	3		(WITH LOCK WASHER)
5	U46508	WASHER	1		
6	AU43954	ARM	1		
7	AU43857	LOCK NUT	1		(WITH LOCK WASHER)
8	T32255	SHIM	2		
9	AH96222	LINK	1		
10	U46506	CLIP	2		
11	U46507	PIN	1		
12	AU43855	SCREW, WITH WASHER	2		(SUB 21H1298 AND 12H295)
	21H1298	SCREW	2		0.190" X 3/8"
	12H295	LOCK WASHER	2		0.190"
13	12H297	LOCK WASHER	1		1/4"
14	14H649	NUT	1		1/4"
15	AR78595	SHAFT	1		
16	H96263	BRACKET	1		
17	R63672	ADAPTER	1		
18	AR78596	KIT	1	-1990	(SUB RE36215)
	RE36215	PLATE	1		BLACK
19	12H302	LOCK WASHER	2		1/4"
20	12H302	LOCK WASHER	2		1/4"
21	19H2334	CAP SCREW	2		1/4" X 2-1/2"
22	R63666	WASHER	1		FIBRE
23	R63667	WASHER	1		STEEL
24	R63668	NUT	1		
25	R63669	CAP	1		
26	R63670	WELD NUT	1		
27	12H310	LOCK WASHER	1		3/8"
28	R63671	NUT	1		
29	AU42025	WIPER ARM	1		
30	AH96223	BLADE	1		
31	T35440	LOCK NUT	1		
32	T35441	SCREW	1		
33	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
34	19H1996	CAP SCREW	2		1/4" X 2"

PUSH BUTTON RADIO AND TAPE PLAYER
(MOTOROLA)
(SERIAL NO. -507350)

H32269F -UN-01JAN94



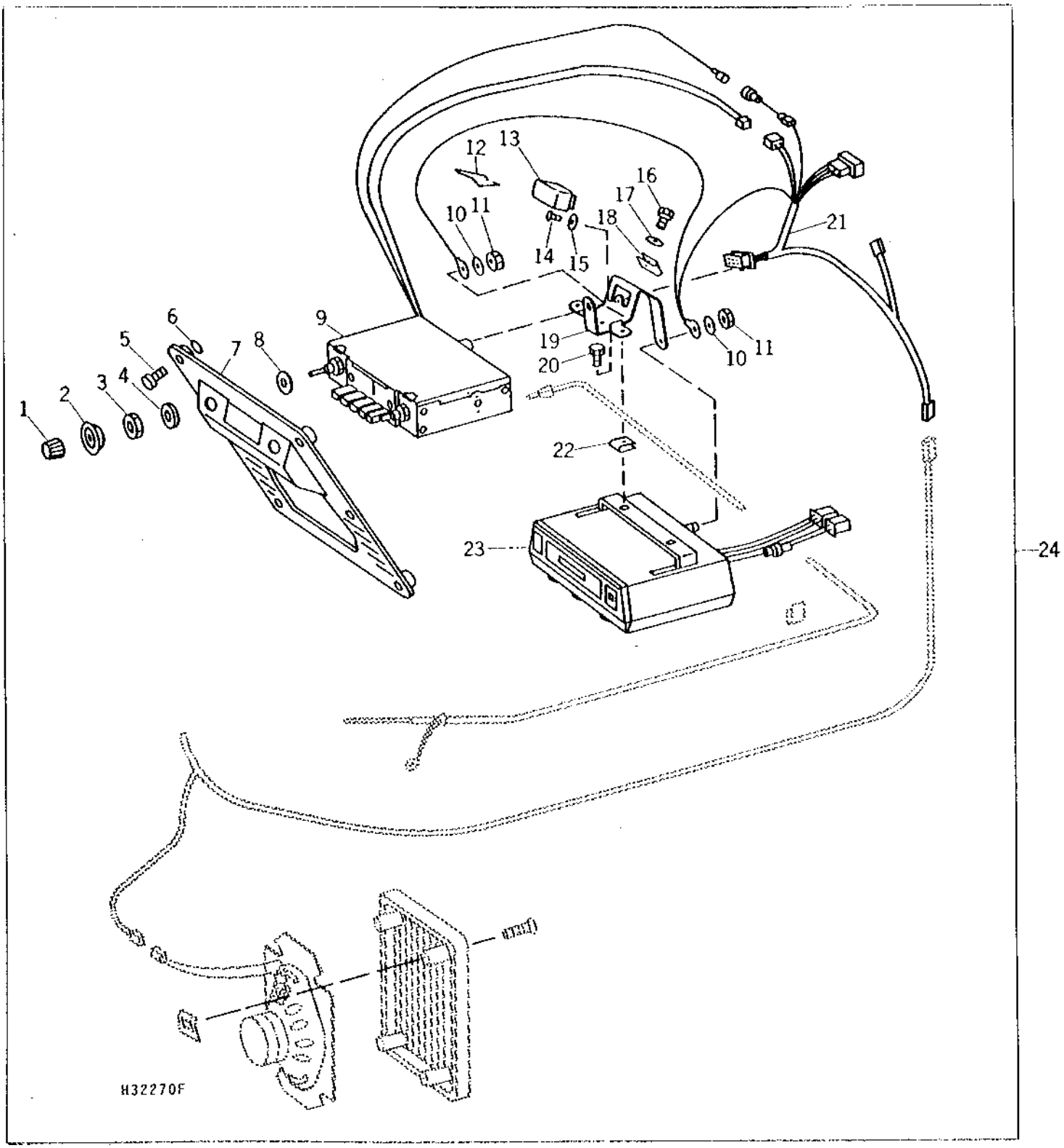
PUSH BUTTON RADIO AND TAPE PLAYER - CONTINUED
(MOTOROLA)
(SERIAL NO. -507350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		(A)
2	R53385	KNOB	2		(A)
3	R53386	NUT	2		(A)
4	24H1227	WASHER	2		(A) 17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		(A)
6	R34812	O-RING	6		(A)
7	R53398	GRILLE	1		(B)
	R52272	GRILLE	1		(E)
8	D2491R	SHIM	2		(A)
9	AR73146	RADIO	1		(KIT AR85833 AND AR73922)
	AR69588	RADIO	1		(KIT AR85834 AND AR69585)
10	24H1287	WASHER	2		(C) 9/32" X 5/8" X 0.065"
11	14H786	NUT	2		(C) 1/4"
12	R53586	RETAINER	1		(B)
13	.....	RELAY	1		(B)
14	21H1176	SCREW	1		(B) 0.112" X 1/2"
15	14H1000	NUT	1		(B) 0.112"
16	19H1948	CAP SCREW	2		(B) 1/4" X 3/4"
	19H1227	CAP SCREW	2		(E) 1/4" X 1/2"
17	24H1288	WASHER	2		(C) 9/32" X 1" X 1/16"
18	R53677	LOCK NUT	2		(C)
19	R53479	BRACKET	1		(D)
	R57892	BRACKET	1		(KIT AR69586)
	R65690	BRACKET	1		(KIT AR73922)
	R65689	BRACKET	1		(KIT AR69585)
20	37H42	SCREW	2		(B) NO. 10 X 3/8"
21	AR60557	WIRING HARNESS	1		(D)
	AR69589	WIRING HARNESS	1		(KIT AR85834)
	AR73923	WIRING HARNESS	1		(KIT AR73922)
22	AR61608	ANTENNA	1		(KIT AR65636)
23	R52130	LOCK NUT	2		(B)
24	AR60053	TAPE PLAYER	1		(B) 8-TRACK
25	R47474	CLIP	3		(KIT AR65636 AND AR74832)
26	AR67951	WIRING HARNESS	1		(KIT AR74832)
27	R53678	SCREW	8		(KIT AR74832)
28	R61267	GRILLE	2		(KIT AR74832)
29	AR74265	SPEAKER	2	-601595	(KIT AR74832) (SUB RE13839)
	RE13839	SPEAKER	2		
30	R61268	LOCK NUT	4		(KIT AR74832)
..	AR85833	KIT	1	-1990	AM RADIO, PUSH BUTTON, AND TAPE PLAYER (NO LONGER AVAILABLE)
..	AR65636	KIT	1	-362163	ANTENNA WITH CLIPS
..	AH105035	KIT	1	362164-	EXTERNAL ANTENNA
..	AR66026	KIT	1		TAPE PLAYER
..	AR69585	KIT	1	-1990	AM-FM RADIO, PUSH BUTTON (NO LONGER AVAILABLE)
..	AR85834	KIT	1		AM-FM RADIO, PUSH BUTTON, AND TAPE PLAYER
..	AR73922	KIT	1		AM RADIO, PUSH BUTTON
..	AR74832	KIT	1		SPEAKERS, RADIO, TAPE PLAYER, AND HARNESS

(A) KITS AR85833, AR85834, AR69585, AND AR73922
(B) KITS AR85833, AR85834 AND AR66026
(C) KITS AR85833, AR85834, AR69585, AR73922 AND AR66026
(D) KITS AR85833 AND AR66026
(E) KITS AR69585 AND AR73922

KIT, AM RADIO, PUSH BUTTON, AND TAPE PLAYER-STEREOPHONIC SOUND SYSTEM
(USE WITH AR65636 AND AR74832)
(SERIAL NO. -507350)

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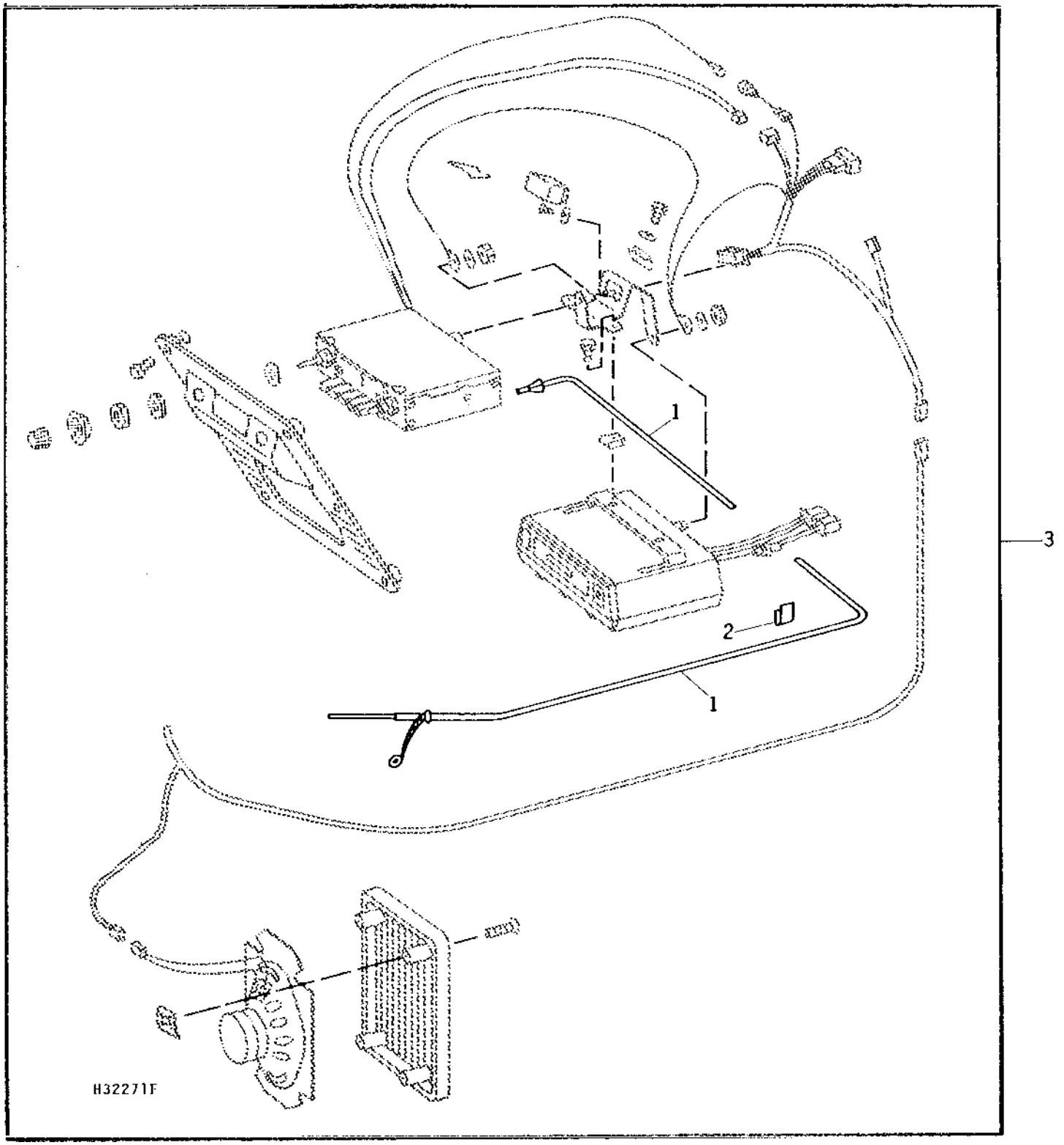


KIT, AM RADIO, PUSH BUTTON, AND TAPE PLAYER-STEREOPHONIC SOUND SYSTEM - CONTINUED
(USE WITH AR65636 AND AR74832)
(SERIAL NO. -507350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		SELF-TAPPING
6	R34812	O-RING	6		
7	R53398	GRILLE	1		RADIO AND TAPE PLAYER
8	D2491R	SHIM	2		
9	AR73146	RADIO	1		AM RADIO
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R53586	RETAINER	1		
13	.....	RELAY	1		TAPE PLAYER CONTROL
14	21H1176	SCREW	1		0.112" X 1/2"
15	14H1000	NUT	1		0.112"
16	19H1948	CAP SCREW	2		1/4" X 3/4"
17	24H1288	WASHER	2		9/32" X 1" X 1/16"
18	R53677	LOCK NUT	2		
19	R53479	BRACKET	1		
20	37H42	SCREW	1		NO. 10 X 3/8"
21	AR60557	WIRING HARNESS	1		AM RADIO AND TAPE PLAYER
22	R52130	LOCK NUT	2		
23	AR60053	TAPE PLAYER	1		8-TRACK
24	**AR65050**	**KIT**	**1**	**-1990**	**(SUB AR85833)**
	AR85833	KIT	1		

KIT, ANTENNA WITH CLIPS
(SERIAL NO. -507350)

H32271F -UN-01JAN94

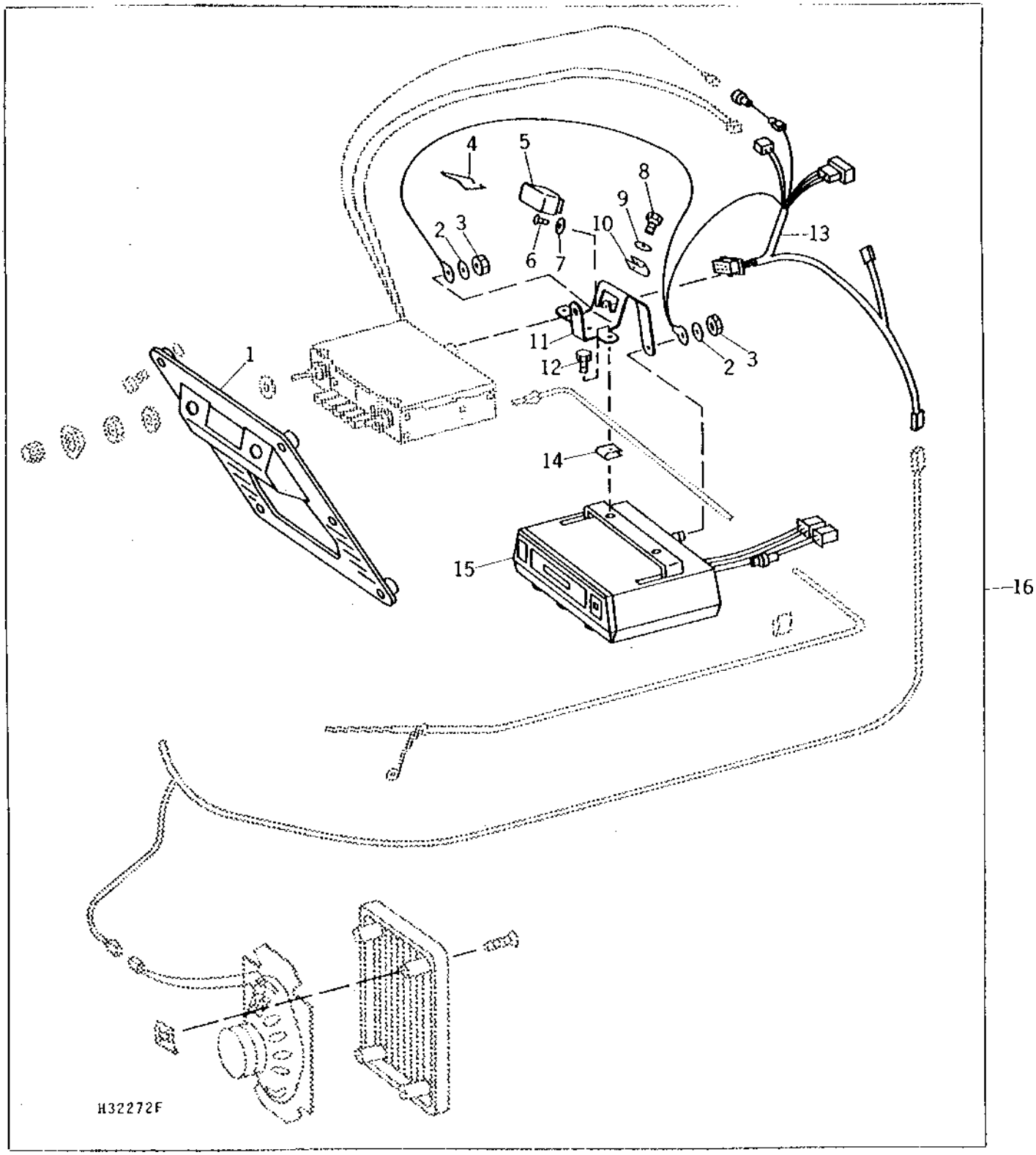


KIT, ANTENNA WITH CLIPS - CONTINUED
(SERIAL NO. -507350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR61608	ANTENNA	1		
2	R47474	CLIP	3		
3	AR65636	KIT	1		

KIT, TAPE PLAYER
(USE WITH AR74832)
(SERIAL NO. -507350)

H32272F -UN-01JAN94

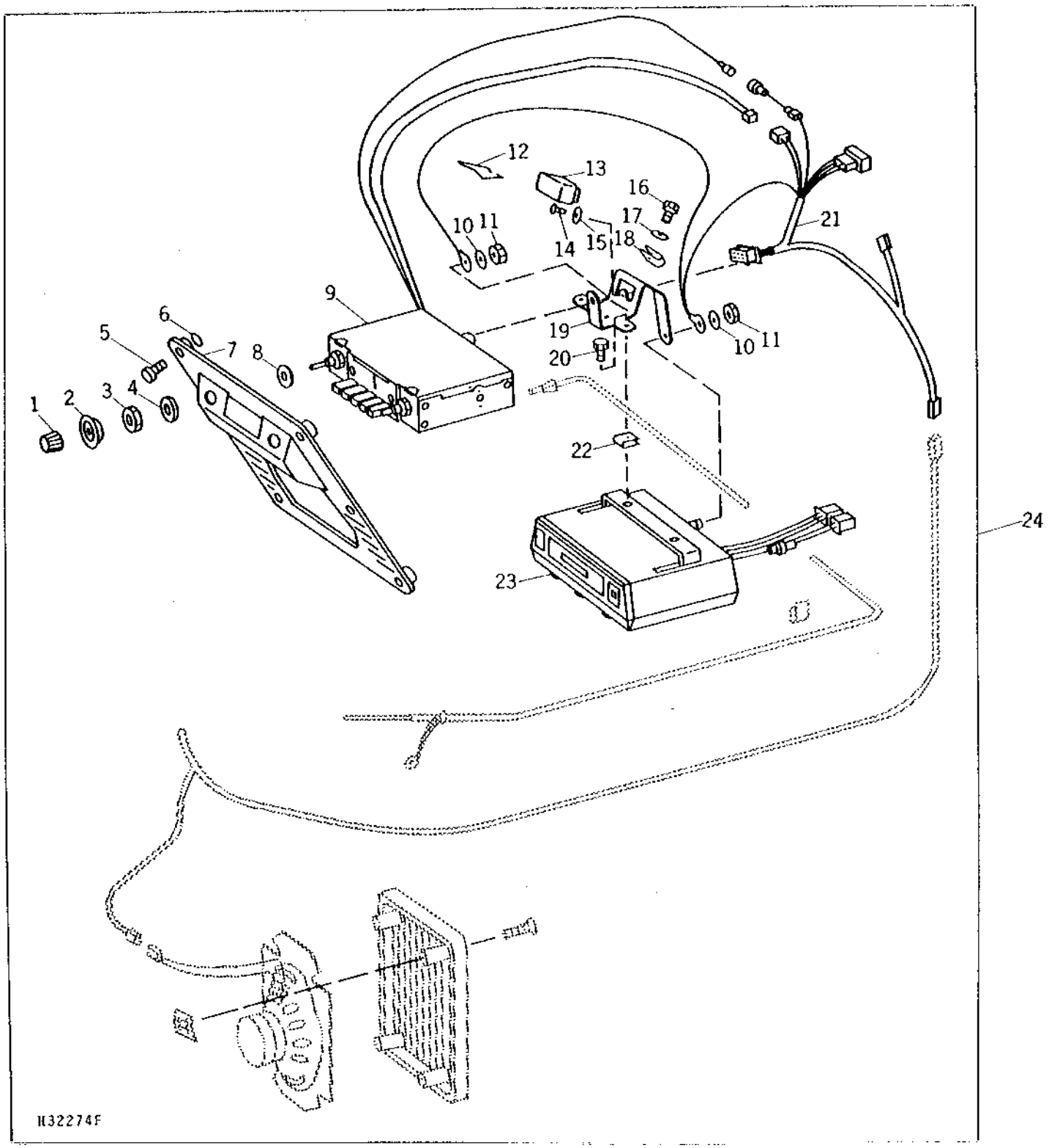


KIT, TAPE PLAYER - CONTINUED
(USE WITH AR74832)
(SERIAL NO. -507350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R53398	GRILLE	1		RADIO AND TAPE PLAYER
2	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
3	14H786	NUT	2		1/4"
4	R53586	RETAINER	1		
5	.....	RELAY	1		TAPE PLAYER CONTROL
6	21H1176	SCREW	1		0.112" X 1/2"
7	14H1000	NUT	1		0.112"
8	19H1948	CAP SCREW	2		1/4" X 3/4"
9	24H1288	WASHER	2		9/32" X 1" X 1/16"
10	R53677	LOCK NUT	2		
11	R53479	BRACKET	1		AM RADIO AND TAPE PLAYER
12	37H42	SCREW	1		NO. 10 X 3/8"
13	AR60557	WIRING HARNESS	1		
14	R52130	LOCK NUT	2		
15	AR60053	TAPE PLAYER	1		8-TRACK
16	**AR66026**	**KIT**	**1**	**-1990**	**(NO LONGER AVAILABLE)**

KIT, AM-FM RADIO, PUSH BUTTON, AND TAPE PLAYER-STEREOPHONIC SOUND SYSTEM
(USE WITH AR65636 AND AR74832)
(SERIAL NO. -507350)

H32274F -UN-01JAN94

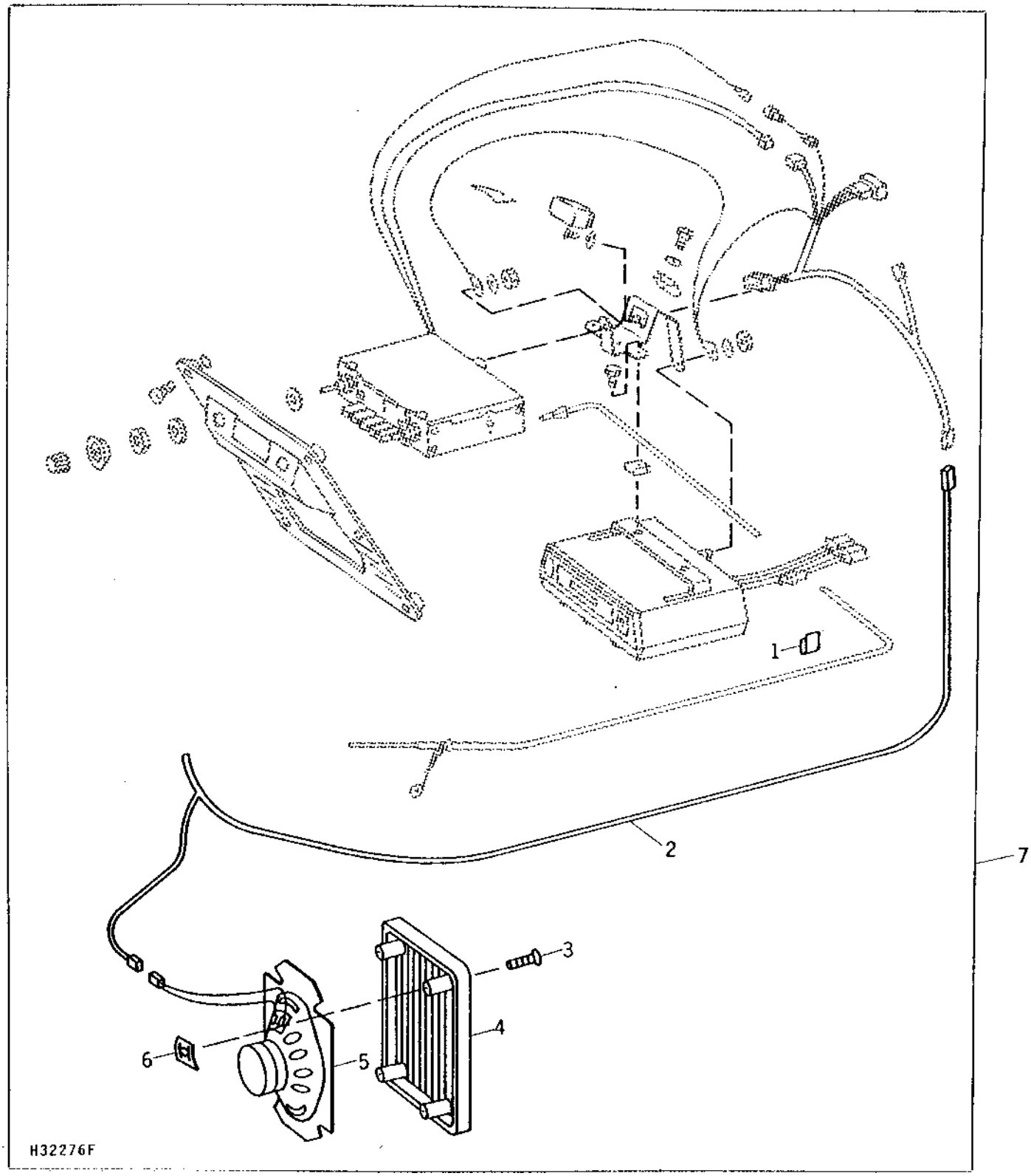


KIT, AM-FM RADIO, PUSH BUTTON, AND TAPE PLAYER-STEREOPHONIC SOUND SYSTEM - CONTINUED
(USE WITH AR65636 AND AR74832)
(SERIAL NO. -507350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		SELF-TAPPING
6	R34812	O-RING	6		
7	R53398	GRILLE	1		RADIO AND TAPE PLAYER
8	D2491R	SHIM	2		
9	AR69588	RADIO	1		
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R53586	RETAINER	1		
13	.....	RELAY	1		TAPE PLAYER CONTROL
14	21H1176	SCREW	1		0.112" X 1/2"
15	14H1000	NUT	1		0.112"
16	19H1948	CAP SCREW	2		1/4" X 3/4"
17	24H1288	WASHER	2		9/32" X 1" X 1/16"
18	R53677	LOCK NUT	2		
19	R57892	BRACKET	1		
20	37H42	SCREW	1		NO. 10 X 3/8"
21	AR69589	WIRING HARNESS	1		
22	R52130	LOCK NUT	2		
23	AR60053	TAPE PLAYER	1		8-TRACK
24	**AR69586**	**KIT**	**1**	**-1990**	**(SUB AR85834)**
	AR85834	KIT	1		

KIT, SPEAKERS, RADIO, TAPE PLAYER, AND HARNESS
(SERIAL NO. -507350)

H32276F -UN-01JAN94

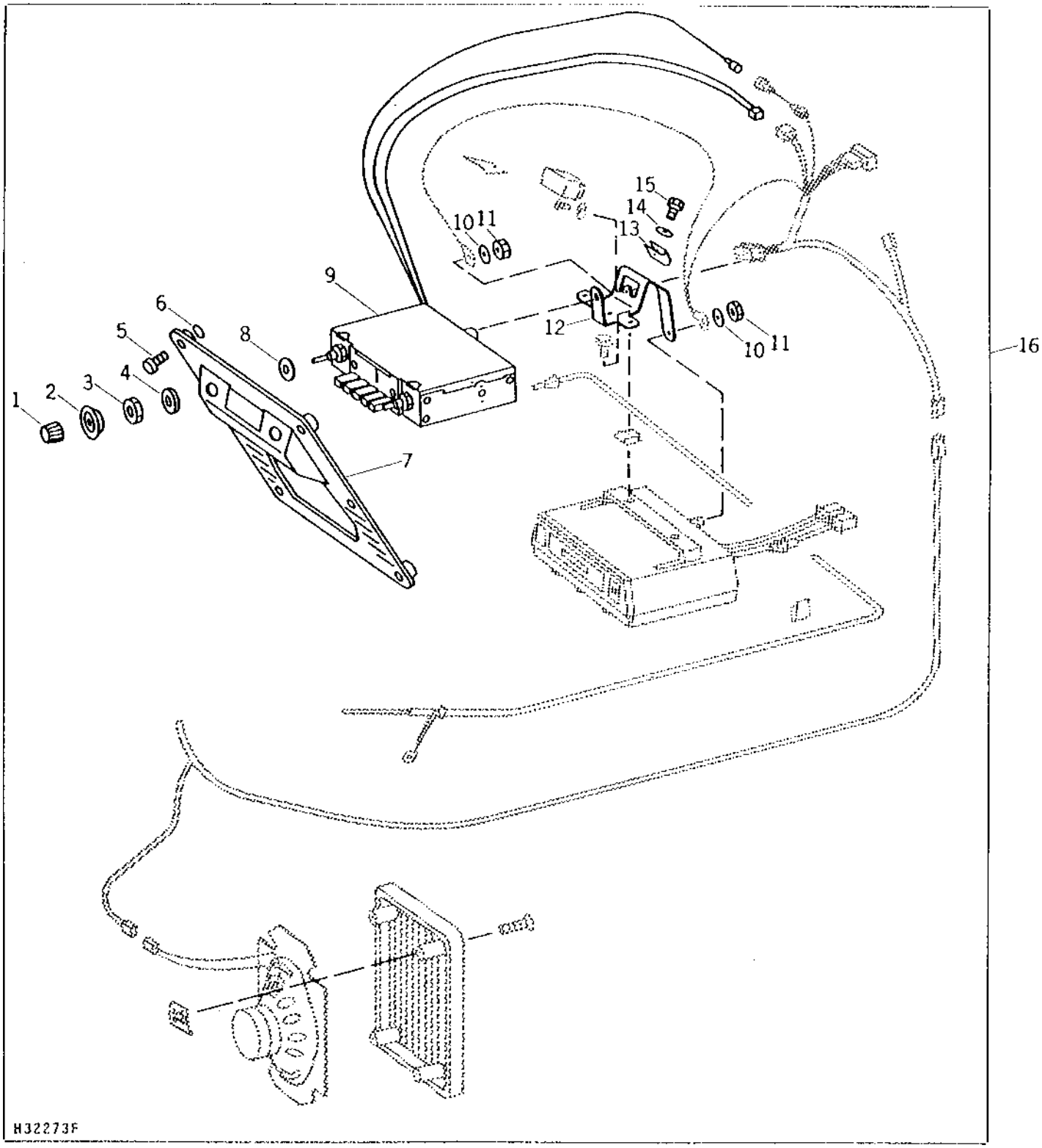


KIT, SPEAKERS, RADIO, TAPE PLAYER, AND HARNESS - CONTINUED
(SERIAL NO. -507350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47474	CLIP	3		
2	AR67951	WIRING HARNESS	1		SPEAKERS
3	R53678	SCREW	8		SELF-TAPPING
4	R61267	GRILLE	2		SPEAKER
5	AR74265	SPEAKER	2		RADIO
6	R61268	LOCK NUT	8		
7	AR74832	KIT	1		

KIT, AM-FM RADIO, PUSH BUTTON
(USE WITH AR65636 OR AR74832)
(SERIAL NO. -507350)

H32273F -UN-01JAN94

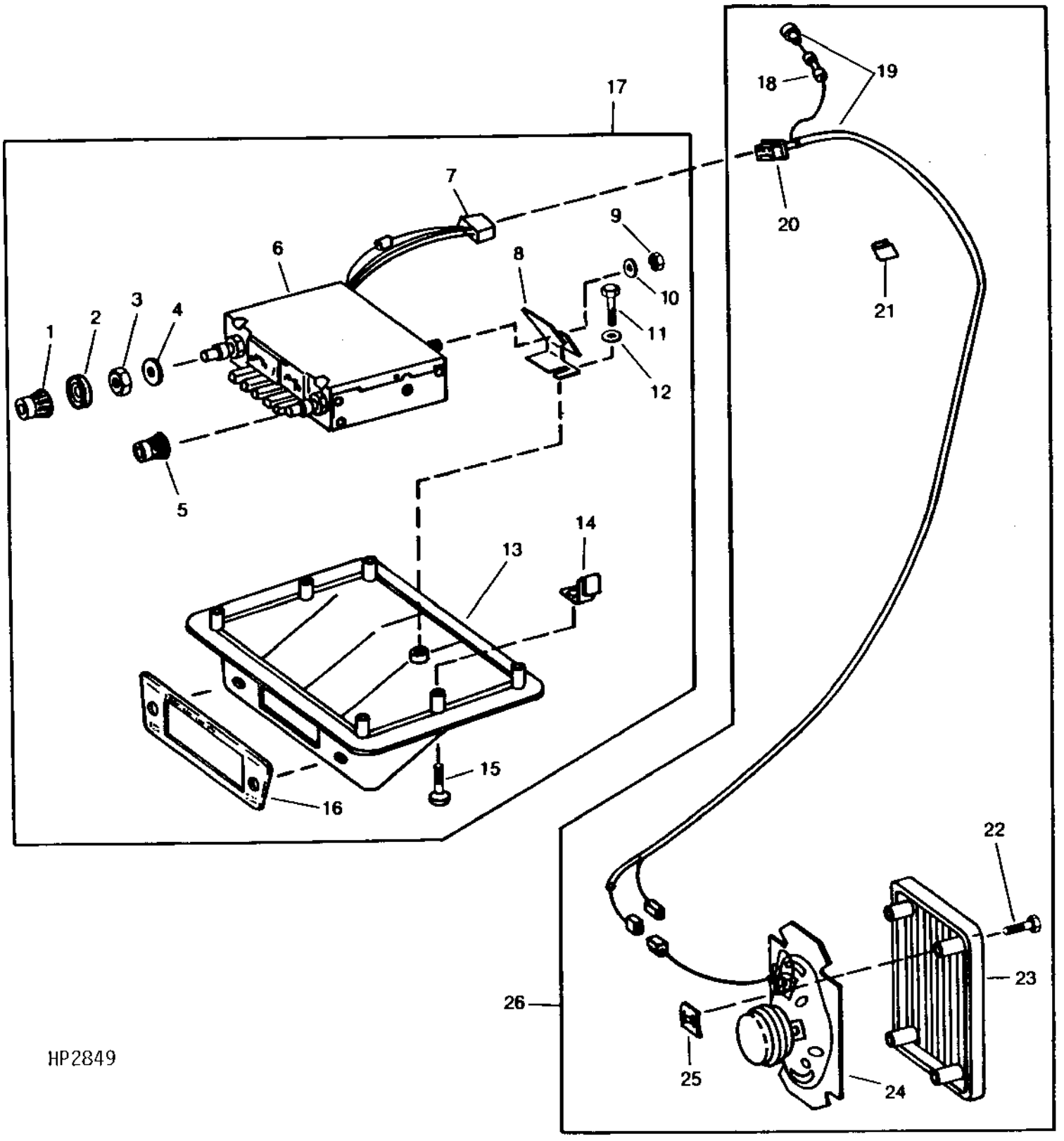


KIT, AM-FM RADIO, PUSH BUTTON - CONTINUED
(USE WITH AR65636 OR AR74832)
(SERIAL NO. -507350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR70590	KNOB	2		VOLUME AND TUNING (D-SHAFT)
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	R50499	SCREW	6		SELF-TAPPING
6	R34812	O-RING	6		
7	R52272	GRILLE	1		RADIO
8	D2491R	SHIM	2		
9	AR69588	RADIO	1		
10	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
11	14H786	NUT	2		1/4"
12	R65689	BRACKET	1		
13	R53677	LOCK NUT	2		
14	24H1288	WASHER	2		9/32" X 1" X 1/16"
15	19H1227	CAP SCREW	2		1/4" X 1/2"
16	AR69585	KIT	1	-1990	(NO LONGER AVAILABLE)

AM AND AM-FM PUSH-BUTTON RADIO
(MOTOROLA)
(SERIAL NO. 507351-)

HP2849 -UN-01JAN94

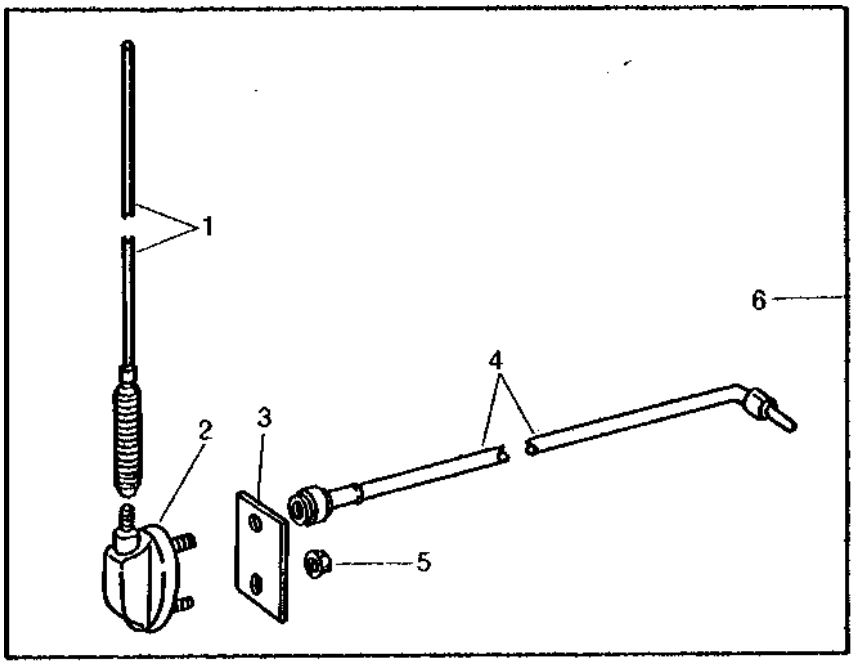


AM AND AM-FM PUSH-BUTTON RADIO - CONTINUED
(MOTOROLA)
(SERIAL NO. 507351-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR104573	KNOB	1		VOLUME
2	R53385	KNOB	2		TONE CONTROL
3	R53386	NUT	2		
4	24H1227	WASHER	2		17/32" X 13/16" X 0.060"
5	AR104574	KNOB	1		TUNING
6	.....	RADIO	1		AM
	.....	RADIO	1		AM-FM
7	H118419	SOCKET	1		
8	R76497	BRACKET	1	-620200	(MOTOROLA)
	R85786	BRACKET	1	620201-	(AUDIOVOX)
9	14H786	NUT	1		1/4"
10	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
11	21H1299	SCREW	1	-620200	0.164" X 3/8", (MOTOROLA)
	21H1465	SCREW	1	620201-	NO. 8
12	12H290	WASHER	1		0.164", INTERNAL TOOTH
13	R76332	GRILLE	1		
14	.....	NUT	6		
15	R76333	SCREW	6		
16	R85787	PLATE	1	620201-	(AUDIOVOX)
17	TY15163	RADIO	1	-620200	AM RADIO (MOTOROLA) (SUB TY15278)
	TY15278	RADIO	1		AM RADIO (AUDIOVOX)
	TY15154	RADIO	1	-620200	AM-FM RADIO (MOTOROLA) (SUB TY15279)
	TY15279	KIT	1		AM-FM RADIO (AUDIOVOX)
18	AH65594	FUSE	1		
19	AH111320	WIRING HARNESS	1		
20	H118416	PIN CONTACT	1		
21	R47474	CLIP	4		
22	R53678	SCREW	8		
23	R61267	GRILLE	2		
24	AH110953	SPEAKER	2		
25	R61268	LOCK NUT	4		
26	TY15164	KIT	1		SPEAKERS AND HARNESS
..	AH105035	KIT	1		RADIO EXTERNAL ANTENNA

RADIO EXTERNAL ANTENNA KIT

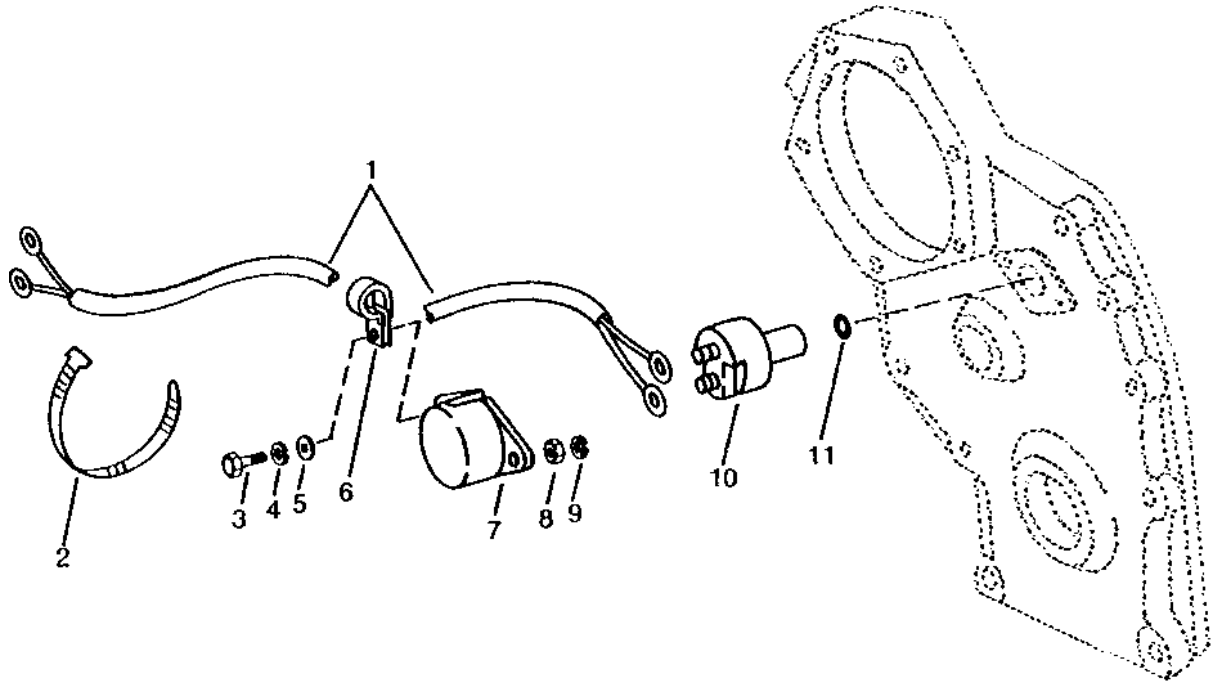
NP149 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR46986	ANTENNA	1	409101-	
2	AR46984	BASE	1	409101-	
3	H104803	PLATE	1	409101-	
4	AR46985	WIRING LEAD	1	409101-	
5	N10217	LOCK NUT	1	409101-	
6	AH105035	KIT	1	362164-	

TACHOMETER SENSOR, MAGNETIC PICK-UP (ENGINE)

RGP374 -UN-01JAN94

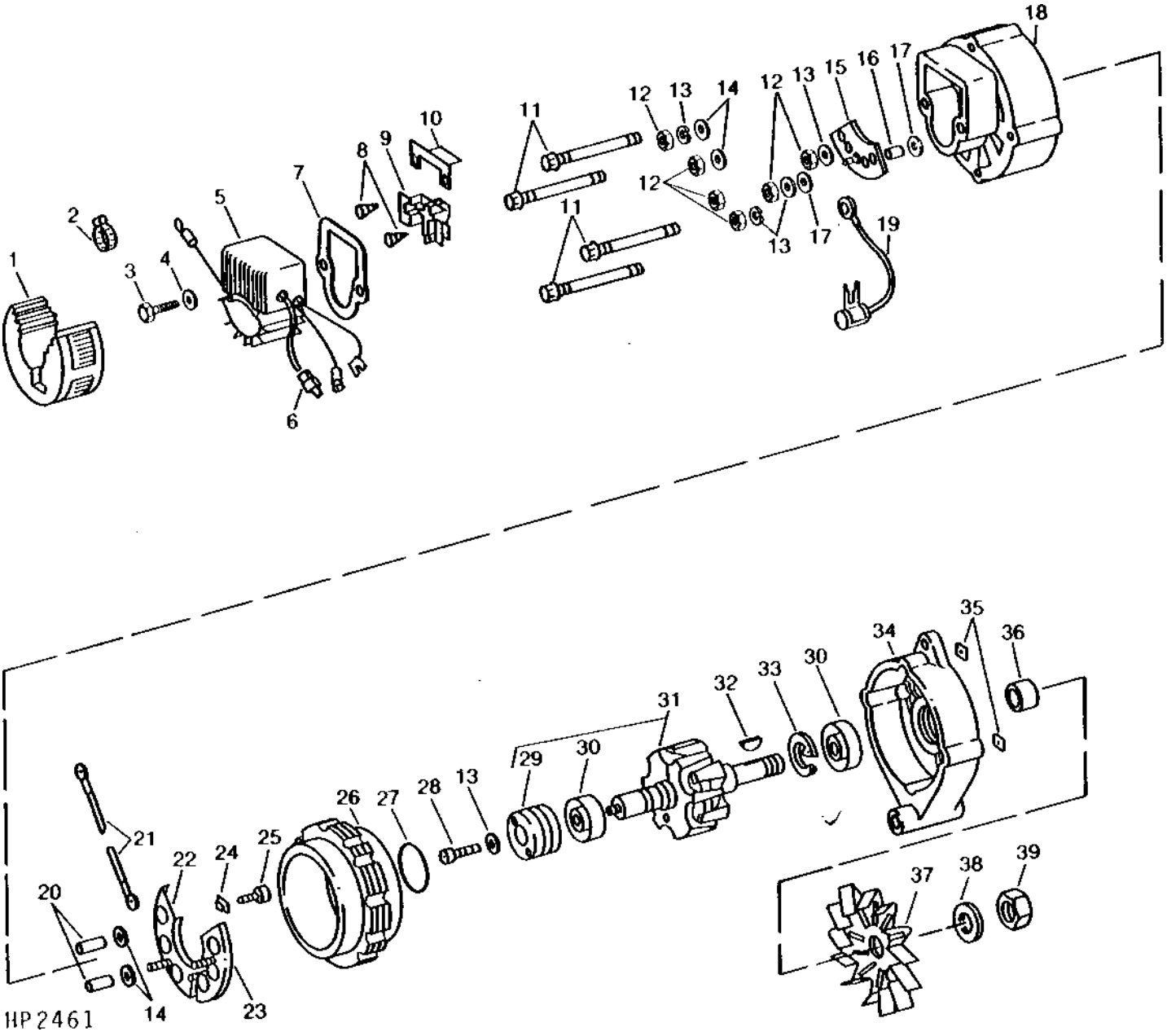


RGP374

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	AR89151	WIRING HARNESS	1		
2	R44302	TIE BAND	AR		
3	19H1948	CAP SCREW	2		1/4" X 3/4"
4	12H302	LOCK WASHER	2		1/4"
5	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
6	T13814	CLAMP	1	-XXXXXX	(SUB T22404 AND 24H1287)
	T22404	CLAMP	1	XXXXXX-	
7	R67230	COVER	1		
8	14H631	NUT	2		0.190"
9	12H295	LOCK WASHER	1		0.190"
10	AR96480	SENSOR	1		(SUB FOR AR87494)
11	R79915	O-RING	1		(SUB FOR R72328, THIS APPLICATION) (SUB FOR R43780)

ALTERNATOR AND VOLTAGE REGULATOR (72 AMP)
(SERIAL NO. -600000)

HP2461 -UN-01JAN94

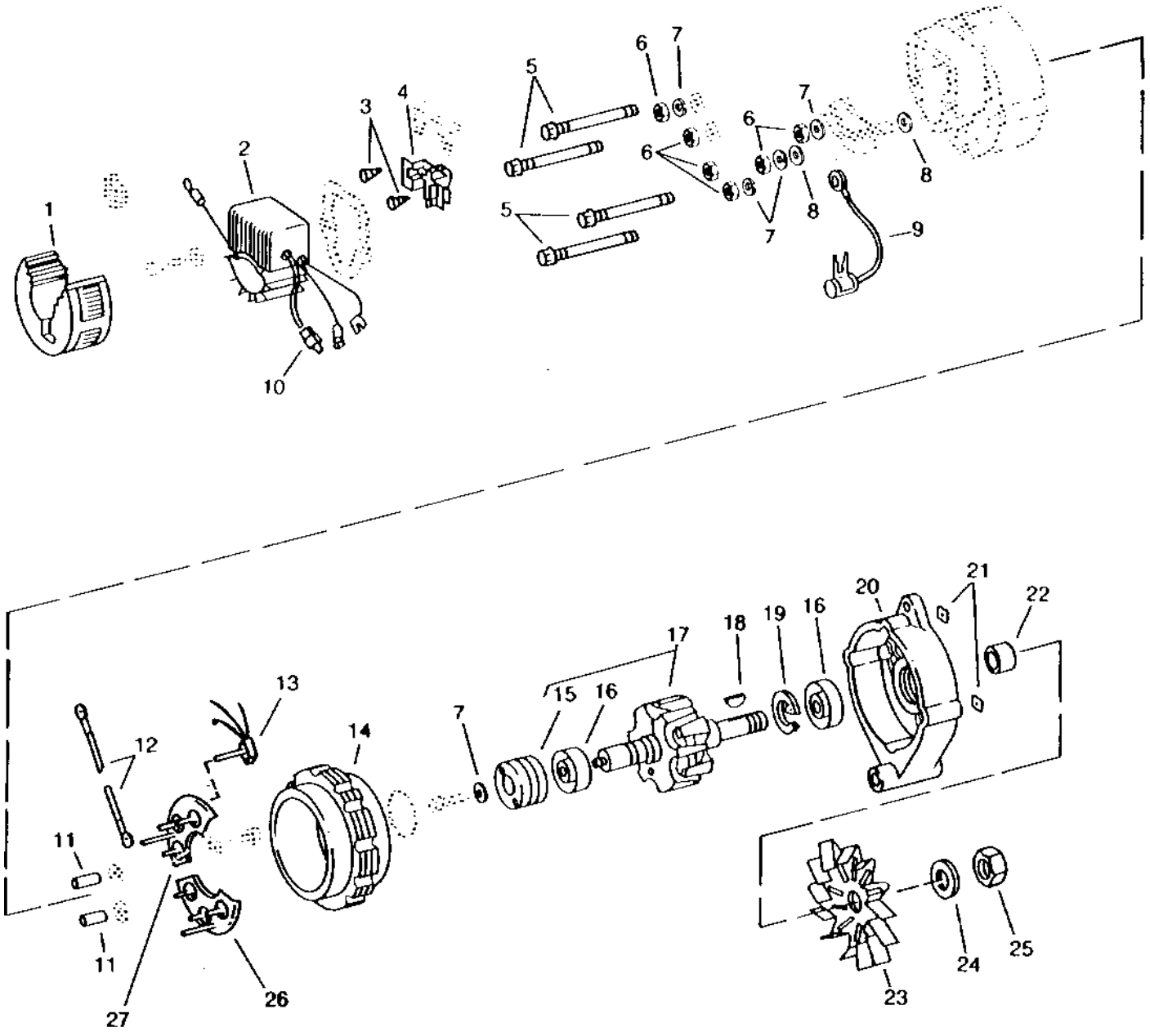


ALTERNATOR AND VOLTAGE REGULATOR (72 AMP) - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93170	COVER	1		
2	H77698	TIE BAND	1		
3	T29103	SCREW	2		
4	12H315	LOCK WASHER	2		0.164"
5	AT56592	REGULATOR	1		
6	R48887	TAB CONNECTOR BODY	1		
7	T29100	GASKET	1		
8	37H47	SCREW	2		NO. 8 X 1/2"
9	AT27128	HOLDER	1		
10	T25357	INSULATOR	1	-409100	(SUB T46862)
	T46862	ISOLATOR	1		
11	R47460	BOLT	4		
12	14H778	NUT	6		0.190"
13	12H246	LOCK WASHER	5		0.190"
14	R39804	WASHER	4		
15	AR50229	DIODE	1		
16	R39803	WASHER	1		
17	R15036	WASHER	2		
18	R63977	HOUSING	1		(REAR)
19	AH105521	CAPACITOR	1	409101-	
20	T25353	BUSHING	2		
21	AT27126	WIRING LEAD	1	358901-	
22	AH103067	PLATE	1		(RECTIFYING, POSITIVE)
23	AH103068	PLATE	1		(RECTIFYING, NEGATIVE)
24	T25350	INSULATOR	1		
25	T29099	BOLT	1		RECTIFYING RING
26	AR50226	STATOR	1		
27	T50860	RING	1		
28	T29102	SCREW	1	-1990	(SUB T17948)
	T17948	SCREW	1		
29	AT27127	RING	1		
30	AT23188	BEARING	2		
31	AR50227	ROTOR	1		(WITH SLIP RINGS AND BEARINGS)
32	26H9	SHAFT KEY	1		1/8" X 5/8"
33	R15029	RETAINER	1		FRONT BEARING
34	R15033	HOUSING	1		(FRONT)
35	14H631	NUT	4		0.190"
36	T25343	BUSHING	1		FAN
37	R15027	FAN	1		
38	12H294	LOCK WASHER	1		5/8"
39	14H866	NUT	1		5/8"
..	AR52077	ALTERNATOR	1	-600000	(LESS ISOLATION DIODE, PULLEY, AND REGULATOR) (SUB TY6653)
..	TY6603	ALTERNATOR	1	-600000	(REMANUFACTURED) (LESS ISOLATION DIODE, PULLEY, AND REGULATOR) (SUB TY6653)

ALTERNATOR AND VOLTAGE REGULATOR (90 AMP)
(SERIAL NO. 600001-)

HP3534 -UN-01JAN94

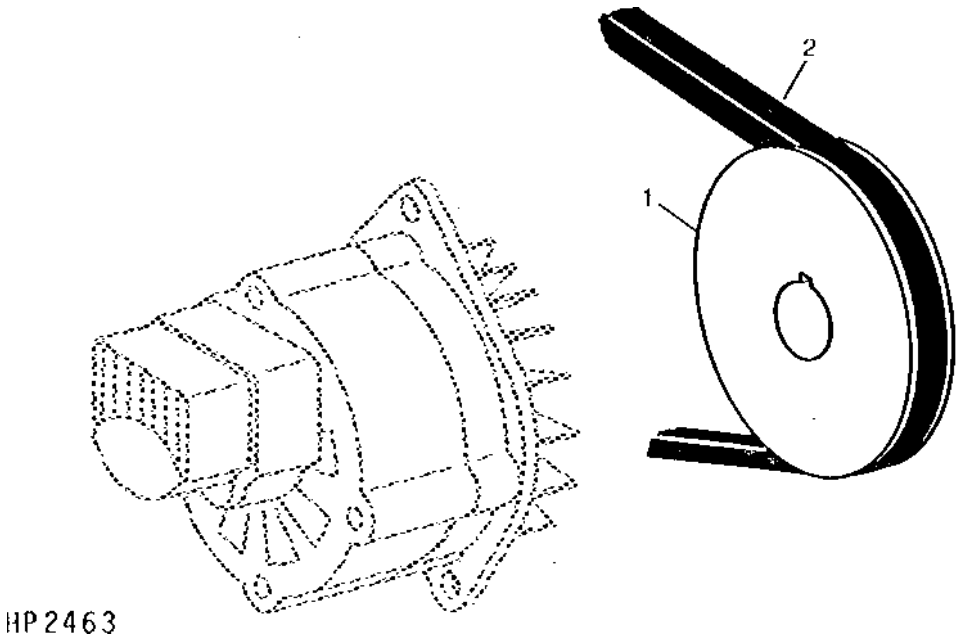


ALTERNATOR AND VOLTAGE REGULATOR (90 AMP) - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H121705	COVER	1		
2	AH117788	VOLTAGE REGULATOR	1		
3	37H47	SCREW	2		NO. 8 X 1/2"
4	AH122311	BRUSH	1		
5	R47460	BOLT	4		
6	14H778	NUT	6		0.190"
7	12H246	LOCK WASHER	5		0.190"
8	R15036	WASHER	2		
9	AH105521	CAPACITOR	1		
10	R48887	TAB CONNECTOR BODY	1		
11	T25353	BUSHING	2		
12	AT27126	WIRING LEAD	1		
13	AH117790	DIODE	2		
14	AH117791	STATOR	1		
15	AT27127	RING	1		
16	JD9449	BALL BEARING	2		
17	AH117789	ROTOR	1		(WITH SLIP RINGS AND BEARINGS)
18	26H9	SHAFT KEY	1		1/8" X 5/8"
19	R15029	RETAINER	1		
20	R15033	HOUSING	1		
21	14H631	NUT	4		0.190"
22	T25343	BUSHING	1		
23	R15027	FAN	1		
24	12H294	LOCK WASHER	1		5/8"
25	14H866	NUT	1		5/8"
26	AH134530	RECTIFIER	1		(NEGATIVE)
27	AH134529	RECTIFIER	1		(POSITIVE)
..	TY6653	ALTERNATOR	1		(REMANUFACTURED)

ALTERNATOR SHEAVE AND BELT (72 AMP AND 90 AMP)

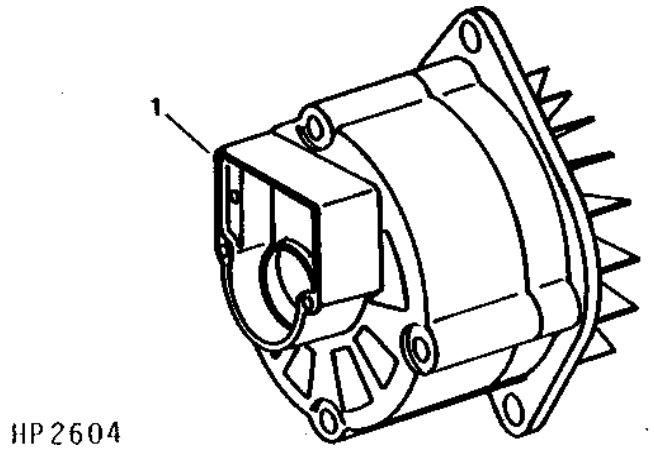
HP2463 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93619	PULLEY	1		
2	H79236	BELT	1		

ALTERNATOR (90 AMP)
SERIAL NO. 600001-)

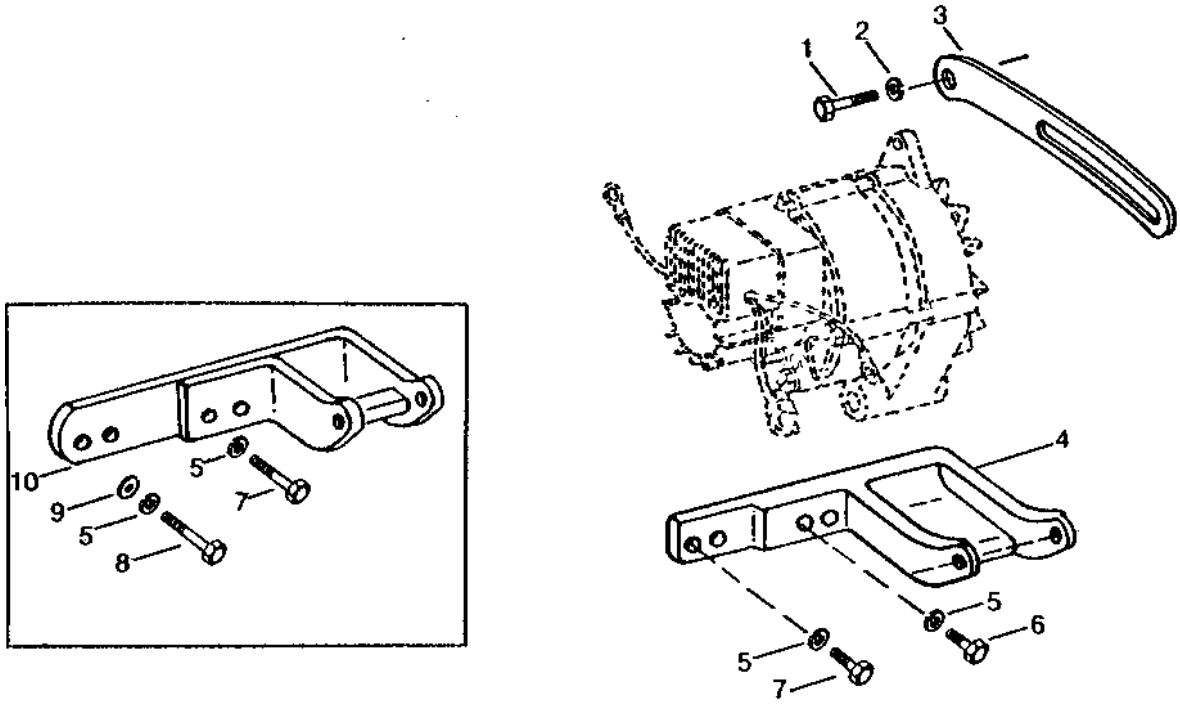
HP2604 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	TY6653	ALTERNATOR	1		(REMANUFACTURED)

ALTERNATOR BRACKETS
(6466TH 01, 02)

RGP458 -UN-01JAN94

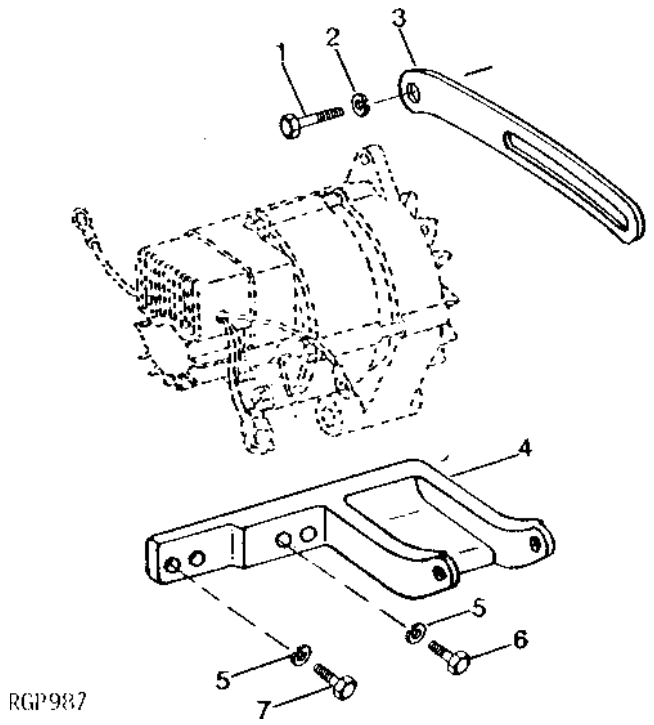


RGP458

KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H2284	CAP SCREW	1		3/8" X 7/8"
2	12H304	LOCK WASHER	1		3/8"
3	T32853	STRAP	1		
4	R70870	BRACKET	1	143479-	
5	12H293	LOCK WASHER	2		7/16"
6	19H1978	CAP SCREW	1	143479-	7/16" X 1-1/2"
7	19H2500	CAP SCREW	1		7/16" X 1-3/8"
8	19H1773	CAP SCREW	1	-143478	7/16" X 1-1/8"
9	24H1323	WASHER	1	-143478	15/32" X 13/16" X 0.090"
10	AR56010	BRACKET	1	-143478	(SUB R70870 AND 19H1978)
..	19H3445	CAP SCREW	1		3/8" X 3-3/4", ALTERNATOR TO BRACKET

ALTERNATOR BRACKETS
(6466TH 05)

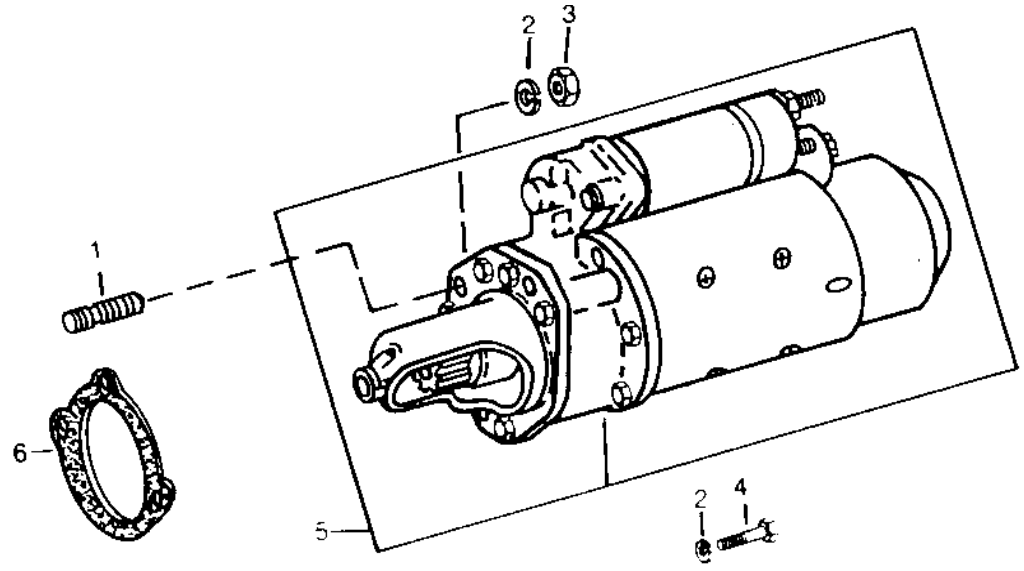
RGP987 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	19H2284	CAP SCREW	1		3/8" X 7/8"
2	12H304	LOCK WASHER	1		3/8"
3	T32853	STRAP	1		
4	R70870	BRACKET	1		
5	12H293	LOCK WASHER	2		7/16"
6	19H1978	CAP SCREW	1		7/16" X 1-1/2"
7	19H2500	CAP SCREW	1		7/16" X 1-3/8"
..	19H3445	CAP SCREW	1		3/8" X 3-3/4", ALTERNATOR TO BRACKET

STARTING MOTOR (12 VOLT) (JOHN DEERE)

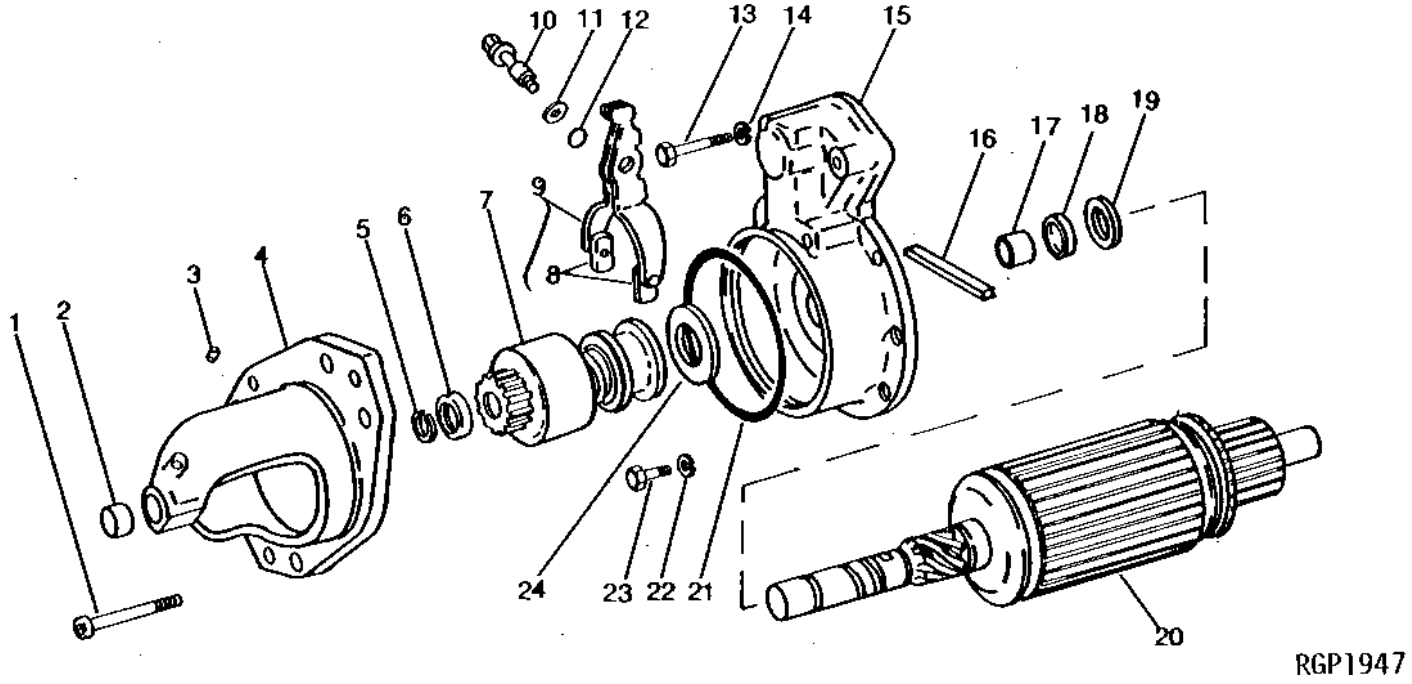
RGP3083 -UN-23SEP94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R55396	STUD	1		3/8" X 1-11/16"
2	12H304	LOCK WASHER	3		3/8"
3	14H1076	NUT	1		3/8"
4	19H2545	CAP SCREW	2		3/8" X 1-3/8"
5	AR77254	STARTER MOTOR	1		(NIPPONDENSO NO. 028000-3291) (WITHOUT COVER) (SUB RE41875 OR TY6713, THIS APPLICATION)
	RE13722	STARTER MOTOR	1		(NIPPONDENSO NO. 028000-3292) (WITHOUT COVER) (SUB TY6713 OR RE41875)
	TY6617	STARTER MOTOR	1		REMANUFACTURED (NIPPONDENSO NO. 9702800-3290) (WITHOUT COVER) (SUB TY6713)
	TY6618	STARTER MOTOR	1		REMANUFACTURED (CHAMPION NO. 8369) (SUB TY6701)
6	R53108	GASKET	1		
..	RE41875	STARTER MOTOR	1		(NIPPONDENSO NO. 028999-3292) (CONTAINS RE39064)
..	TY6713	STARTER MOTOR	1		REMANUFACTURED (NIPPONDENSO NO. 9702800- 3292 WITH RE39064)
..	TY6701	STARTER MOTOR	1		REMANUFACTURED (CHAMPION NO. 8369 WITH RE39064)

STARTER DRIVE HOUSING AND ARMATURE
(12 VOLT) (JOHN DEERE)

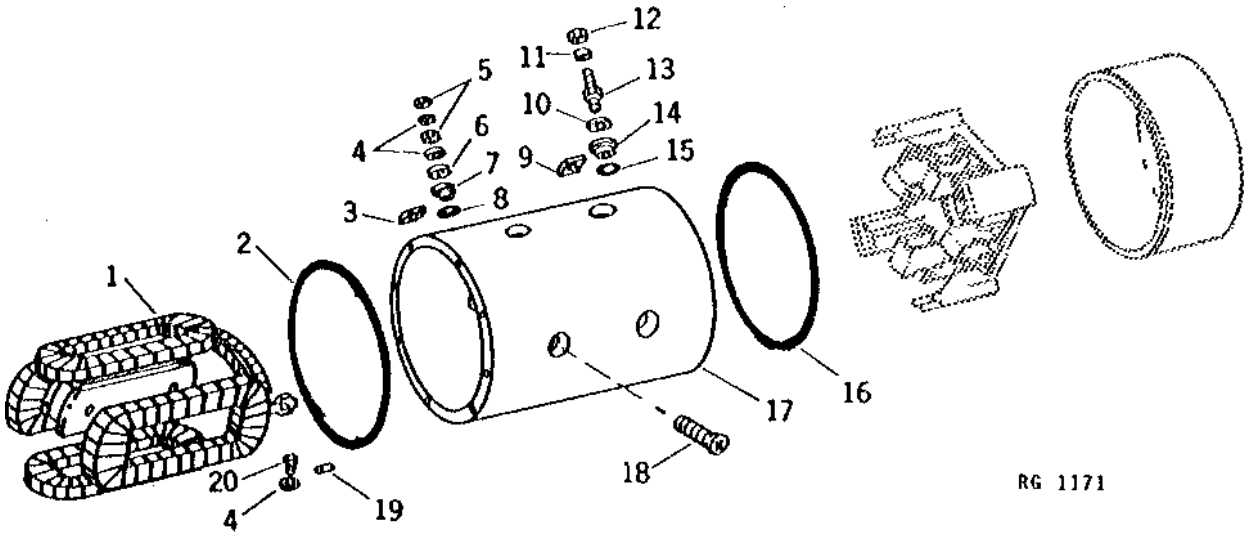
RGP1947 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50900	SCREW	6		
2	R50891	BUSHING	1		
3	R50892	PLUG	1		
4	AR54990	HOUSING	1		
5	R50902	SNAP RING	1		
6	R50903	STOP	1		
7	AR54992	DRIVE	1		
8	R51667	WEAR PLATE	2		
9	AR67827	ARM	1		
10	R50897	SHAFT	1		
11	24H1289	WASHER	1		21/64" X 5/8" X 0.049", (USE WITH RE13722 OR RE41875)
12	R52387	O-RING	1		
13	R50893	SCREW	2		
14	12H302	LOCK WASHER	2		1/4"
15	AR68430	HOUSING	1		MARKED -J-
16	R51666	WICK	1		
17	R51665	BUSHING	1		
18	AR55947	SEAL	1		
19	R50906	THRUST WASHER	1		
20	AR66778	ARMATURE	1		
21	R50901	WASHER	1		
22	12H317	LOCK WASHER	2		9/16"
23	R51661	SCREW	2		
24	R50905	WEAR RING	1		

STARTER MAIN FRAME AND COIL
(12 VOLT) (JOHN DEERE)

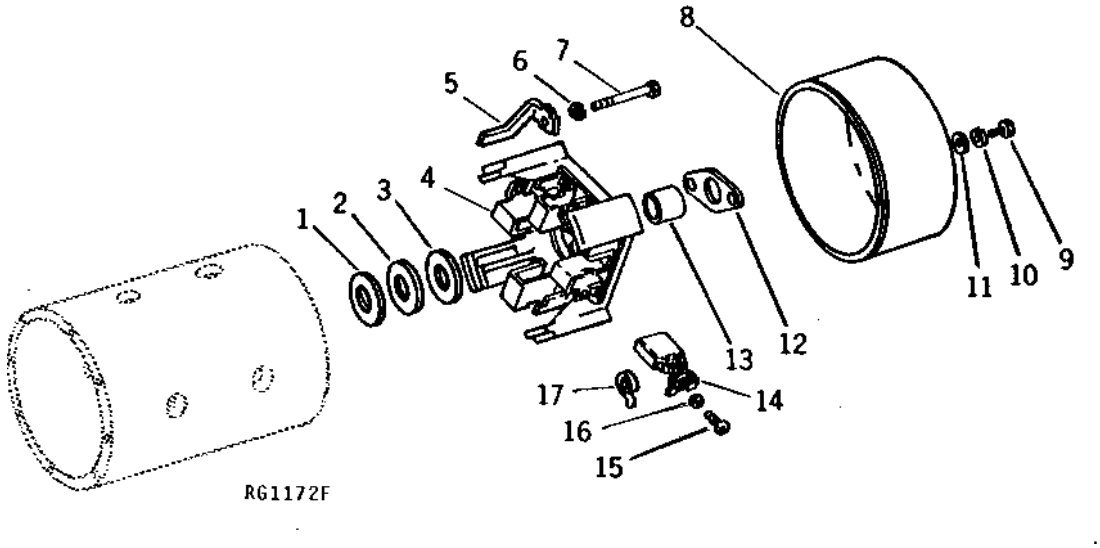
RG1171 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	STARTER SERIAL NO.	REMARKS
1	AR54996	FIELD WINDING COIL	1	-8U0001	
	RE13731	FIELD WINDING COIL	1	9U0001-	
2	R50913	O-RING	1		
3	R50916	WASHER	1		
4	12H246	LOCK WASHER	3		0.190"
5	R50907	NUT	2		
6	24H1283	WASHER	1		7/32" X 1/2" X 0.049"
7	R50914	WASHER	1		
8	R50915	O-RING	1		
9	R50920	BUSHING	1		
10	R50917	WASHER	1		
11	R50899	LOCK WASHER	1		
12	R50909	NUT	1		
13	R56802	STUD	1		
14	R50918	WASHER	1		
15	R50919	O-RING	1		
16	R50922	O-RING	1		
17	.....	FRAME	1		(SUB TY6713, THIS APPLICATION)
18	R50921	SCREW	8		
19	R51664	DOWEL PIN	1		
20	R50931	SCREW	1		

STARTER COMMUTATOR END FRAME
(12 VOLT) (JOHN DEERE)

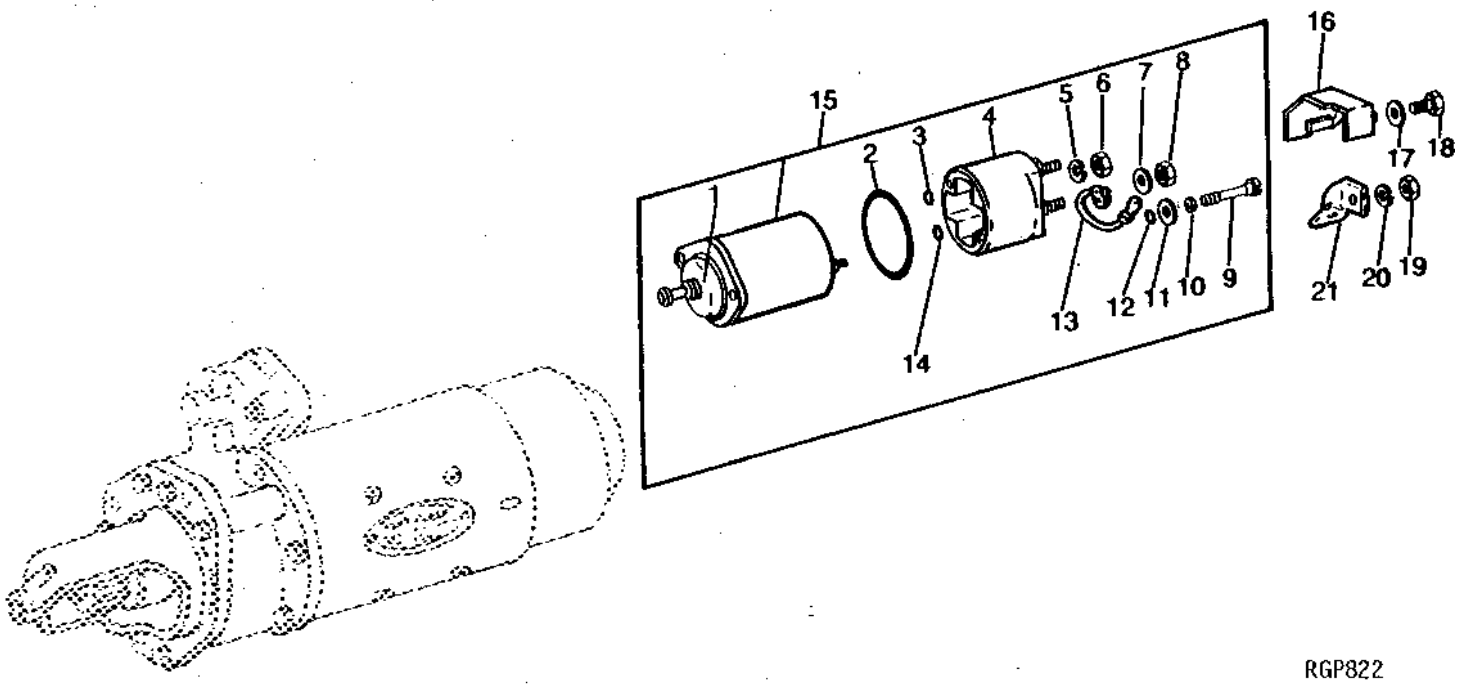
RG1172 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R50923	SHIM	AR		0.18 MM (.007")
2	R50924	SHIM	AR		0.48 MM (.019")
3	R50925	THRUST WASHER	1		
4	AR54997	FRAME	1		
5	R51660	BRACKET	2		
6	12H317	LOCK WASHER	2		9/16"
7	R51659	SCREW	2		
8	R50912	COVER	1		
9	R50931	SCREW	2		
10	12H246	LOCK WASHER	6		0.190"
11	24H1283	WASHER	2		7/32" X 1/2" X 0.049"
12	R50930	GASKET	1		
13	R50891	BUSHING	1		
14	R50927	CARBON BRUSH CONDUCTOR	4		
15	R50929	SCREW	4		
16	12H246	LOCK WASHER	4		0.190"
17	R50928	SPRING	4		

STARTER SOLENOID SWITCH
(12 VOLT) (JOHN DEERE)
(STARTING MOTOR DATE CODE -8S2760)

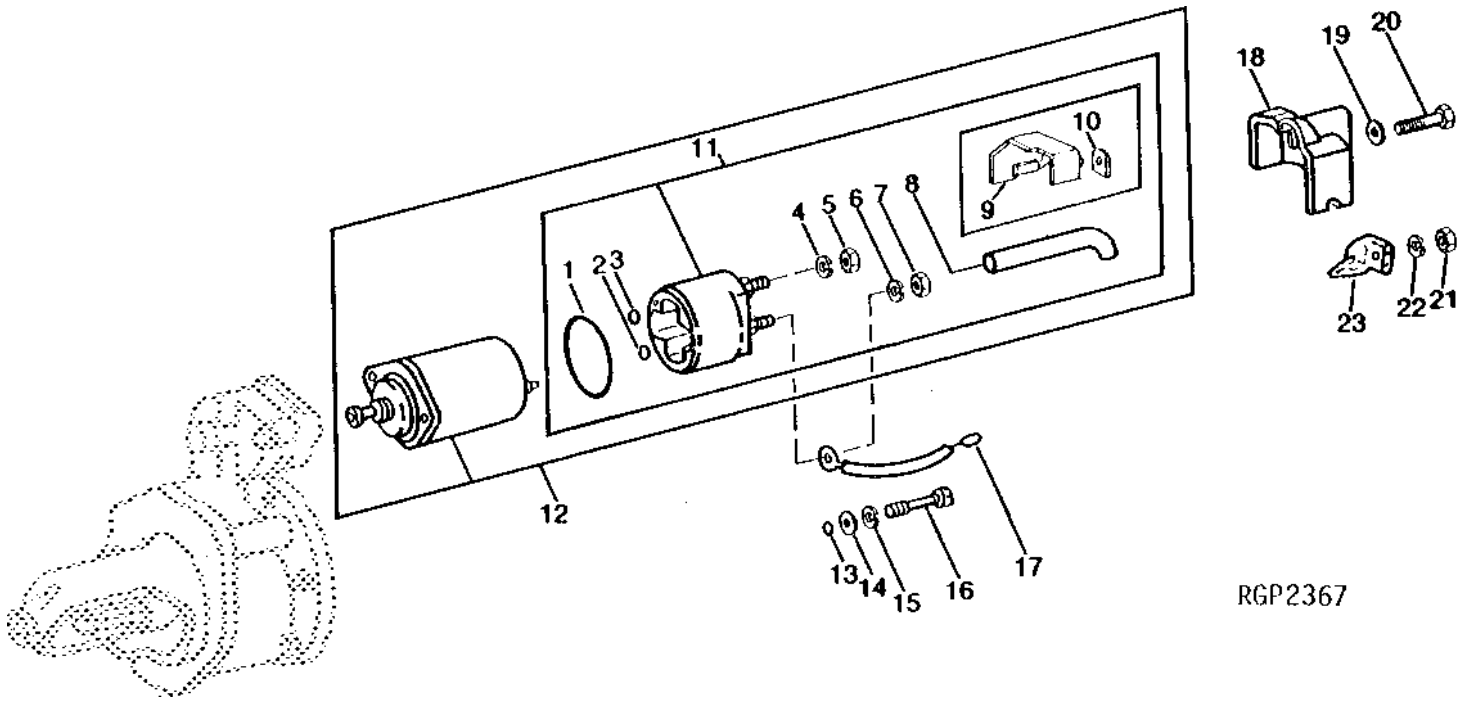
RGP822 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R52385	BOOT	1		
2	R51668	WASHER	1		
3	R56793	SHIM	1		
4	AR90071	KIT	1		(SUB FOR AR71256) (SUB RE13733)
5	12H303	LOCK WASHER	1		5/16"
6	R51671	NUT	1		
7	12H246	LOCK WASHER	2		0.190"
8	14H631	NUT	2		0.190"
9	R51669	SCREW	2		
10	12H302	LOCK WASHER	2		1/4"
11	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
12	R50894	O-RING	1		
13	AR55949	WIRING LEAD	1		(SUB RE15058)
14	R56792	WASHER	1		
15	AR90070	SWITCH	1		(SUB FOR AR54991) (SUB RE13732)
16	R68225	COVER	1		(SUB FOR R50908) (SUB RE39064)
17	R51662	WASHER	1		
18	AR55946	SCREW	1		
19	14H732	NUT	3		3/8"
20	R50899	LOCK WASHER	3		
21	R50910	CONNECTOR	1		

STARTER SOLENOID SWITCH
(12 VOLT) (JOHN DEERE)
(STARTING MOTOR DATE CODE 8S2761-)

RGP2367 -UN-01JAN94



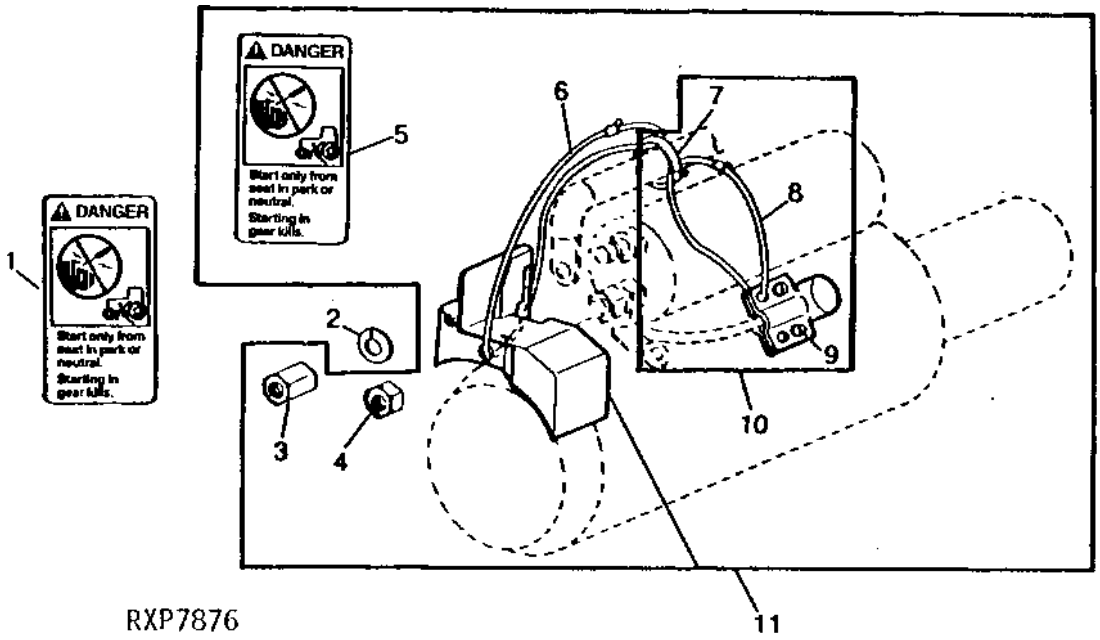
KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	R68224	GASKET	1		
2	R56792	WASHER	1		
3	R56793	SHIM	1		
4	12H303	LOCK WASHER	1		5/16"
5	R51671	NUT	1		
6	12H246	LOCK WASHER	1		0.190"
7	14H631	NUT	2		0.190"
8	R68222	HOSE	1		
9	R68225	COVER	1		(A) (SUB RE39064)
10	R68223	PLATE	1		(A) (NO LONGER AVAILABLE)
11	AR90071	KIT	1		(A) (SUB RE13733)
	RE13733	SWITCH	1		(B) (NIPPONDENSO NO. 028099-3600)
12	AR90070	SWITCH	1		(A) (SUB RE13732)
	RE13732	SOLENOID	1		(B) (NIPPONDENSO NO. 028099-3610)
13	R50894	O-RING	2		
14	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
15	24H1283	WASHER	2		7/32" X 1/2" X 0.049"
16	R51669	SCREW	2		
17	RE15058	WIRE	1		(SUB FOR AR55949)
18	R76139	COVER	1		(B) (SUB RE39064)
19	R51662	WASHER	1		
20	AR55946	SCREW	1		
21	14H732	NUT	2		3/8"
22	R50899	LOCK WASHER	2		
23	R50910	CONNECTOR	1		

(A) USE WITH AR77254

(B) USE WITH RE13722 OR RE41875

STARTER SOLENOID COVER KIT

RXP7876 -UN-01JAN94

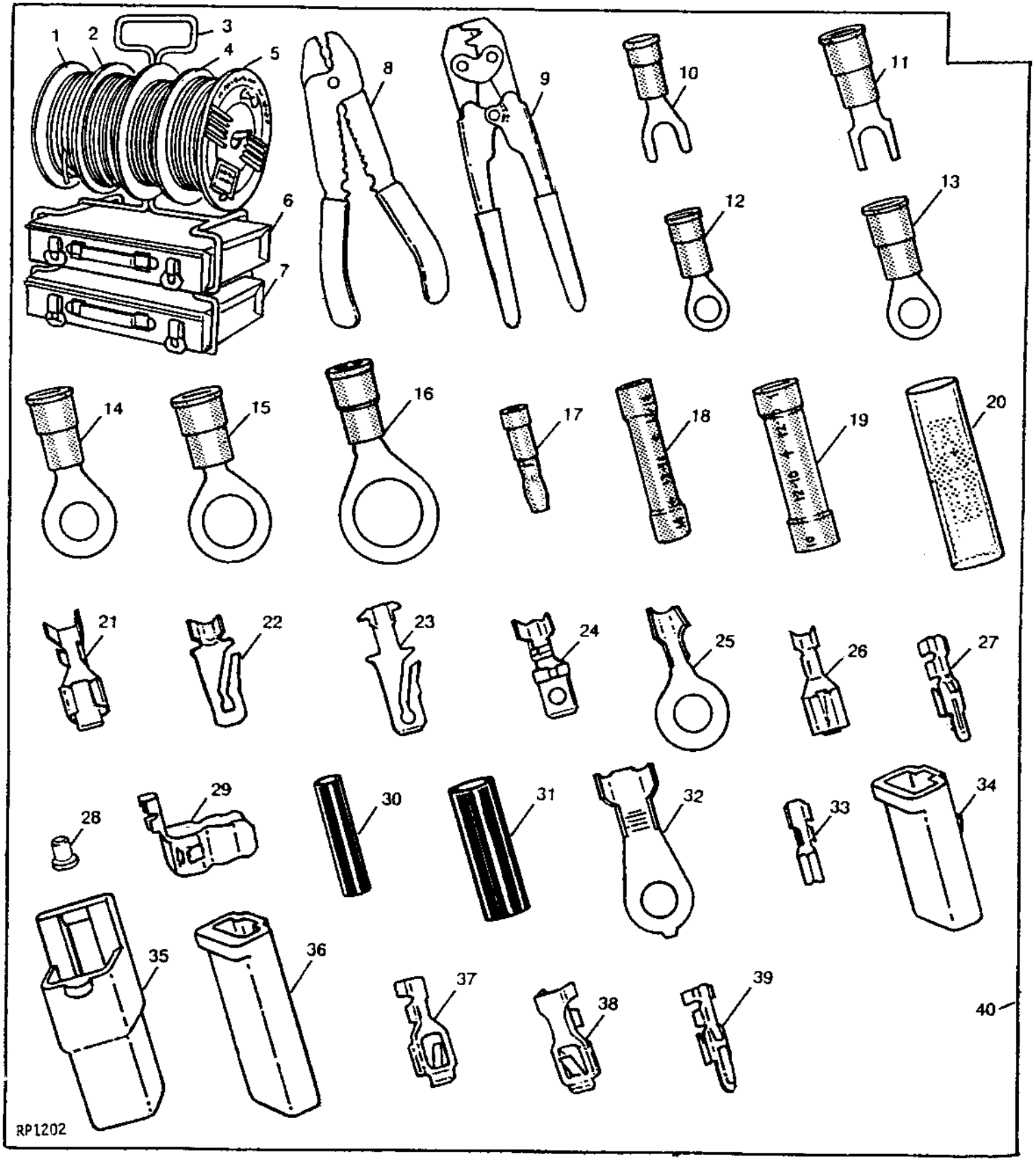


KEY	PART NO.	PART NAME	QTY	ENGINE SERIAL NO.	REMARKS
1	T84410	LABEL	1		(SPANISH)
	T84411	LABEL	1		(FRENCH)
	T84412	LABEL	1		(GERMAN)
	T84413	LABEL	1		(ITALIAN)
2	12H246	LOCK WASHER	1		0.190"
3	R100380	NUT	1		
4	14H732	NUT	1		3/8"
5	T84409	SAFETY SIGN	1		(ENGLISH)
6	R76477	TIE BAND	1		
7	R44302	TIE BAND	1		
8	R76477	TIE BAND	1		
9	R66117	SCREW	2		
10	RE39063	SHIELD	1		
11	RE39064	SHIELD	1		

MEMORANDA

TERMINAL AND WIRING KIT

RP1202 -UN-12SEP95

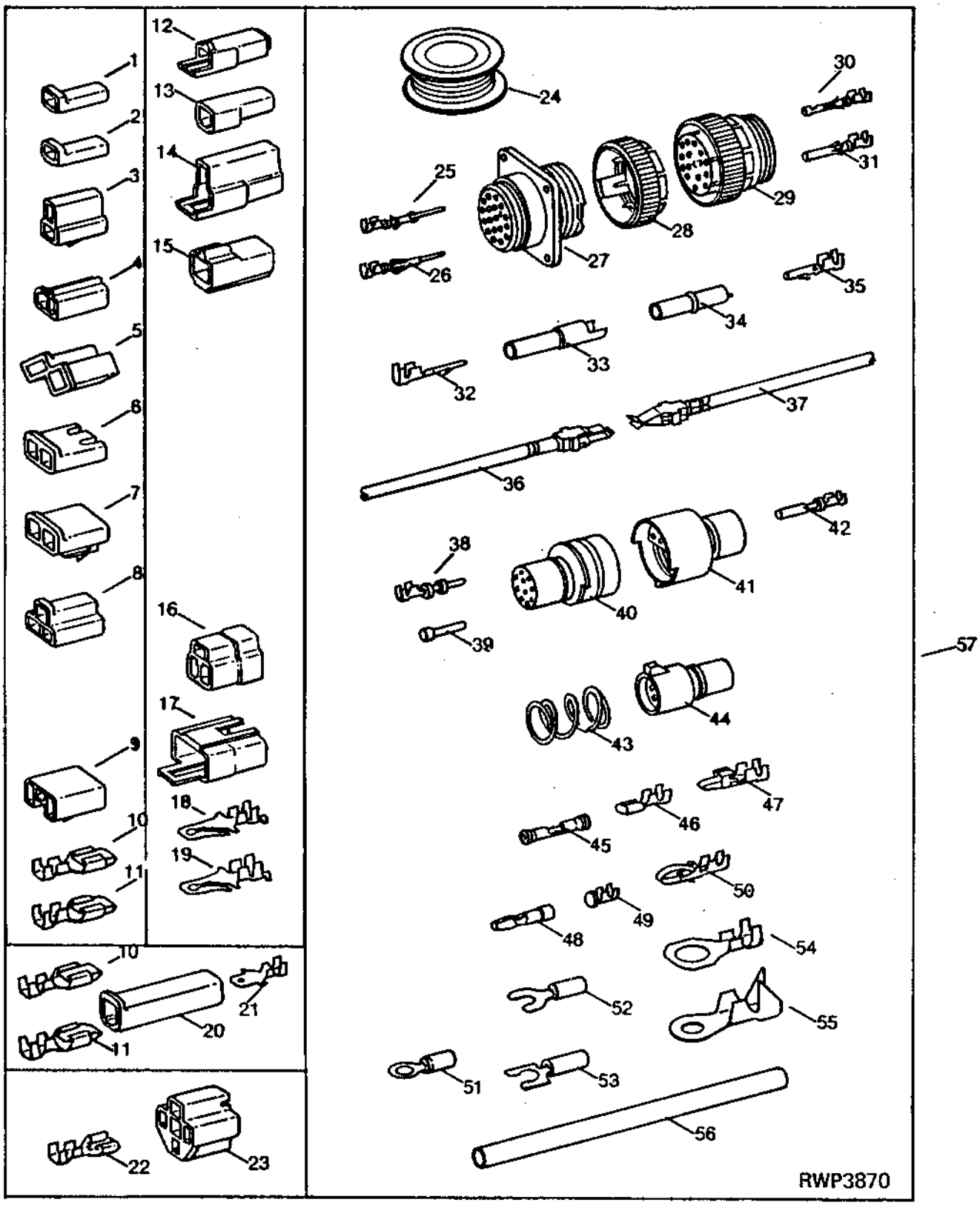


TERMINAL AND WIRING KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R66319	WIRING LEAD	1		14 GA., 30.5 MM (100 FT.) (1 SPOOL)
2	R65593	WIRING LEAD	1		16 GA., 30.5 MM (100 FT.) (1 SPOOL)
3	R65608	RACK	1		
4	R66321	WIRING LEAD	1		10 GA., 15 MM (50 FT.) (1 SPOOL)
5	R66320	WIRING LEAD	1		12 GA., 30.5 MM (100 FT.) (1 SPOOL)
6	R65609	CONTAINER	1		(NO LONGER AVAILABLE)
7	R65610	CONTAINER	1		
8	R32011	TOOL	1		
9	R65594	TOOL	1		
10	R32016	TERMINAL	1		14-16 GA., NO. 10 SPADE
11	R32017	TERMINAL	1		10-12 GA., NO 10 SPADE
12	R32018	TERMINAL	1		14-16 GA., NO. 10 EYELET
13	R32019	TERMINAL	1		10-12 GA., NO. 10 EYELET
14	R32021	TERMINAL	1		10-12 GA., 1/4" EYELET
15	R32022	TERMINAL	1		10-12 GA., 3/8" EYELET
16	R32023	TERMINAL	1		10-12 GA., 1/2" EYELET
17	R32026	TERMINAL	1		MALE BULLETT
18	R32027	CONNECTOR	1		SPLICE, 14-16 GA.
19	R32028	TERMINAL	1		SPLICE, 10-12 GA.
20	R32029	TERMINAL	1	-611006	(SUB AL2976T, THIS APPLICATION)
	AL2976T	CONNECTOR	1		2-WIRE BULLET CONNECTOR
21	R65595	TERMINAL	1		FEMALE, 10 GA.
22	R65596	TERMINAL	1		MALE, 10 GA. OR (2) 14 GA. CABLES
23	R65597	TERMINAL	1		MALE, 14-16 GA.
24	R65598	TERMINAL	1		MALE, SHORT, 14-16 GA.
25	R65599	TERMINAL	1		14-16 GA., 1/4" EYELET
26	R65600	TERMINAL	1		FEMALE, 14-16 GA.
27	R65601	TERMINAL	1		TWIN-LOCK, (2) 16 GA. CABLES
28	R65602	SOCKET CONTACT	1		BULB SOCKET, 16-18 GA.
29	R65603	TERMINAL NIPPLE	1		FUSE
30	R65604	INSULATING SLEEVE	1		14-18 GA.
31	R65605	INSULATING SLEEVE	1		8-12 GA.
32	R65606	TERMINAL	1		6-8 GA., 1/4" EYELET
33	R65607	TERMINAL	1		18-20 GA.
34	T28583	RECEPTACLE CONNECTOR BODY	1		ONE CONTACT, LOCK-TYPE, MALE
35	T28585	TAB CONNECTOR BODY	1		ONE CONTACT, LOCK-TYPE, FEMALE
36	U46370	CONNECTOR	1		ONE CONTACT, SINGLE BODY, MALE
37	U46662	TERMINAL	1		MALE
38	U46663	TERMINAL	1		MALE
39	U46664	TERMINAL	1		MALE
40	AR84006	KIT	1	-XXXXXX	(SUB RE11154) TERMINAL AND WIRING

ELECTRICAL CONNECTOR SERVICE KIT

RWP3870 -UN-01JAN94



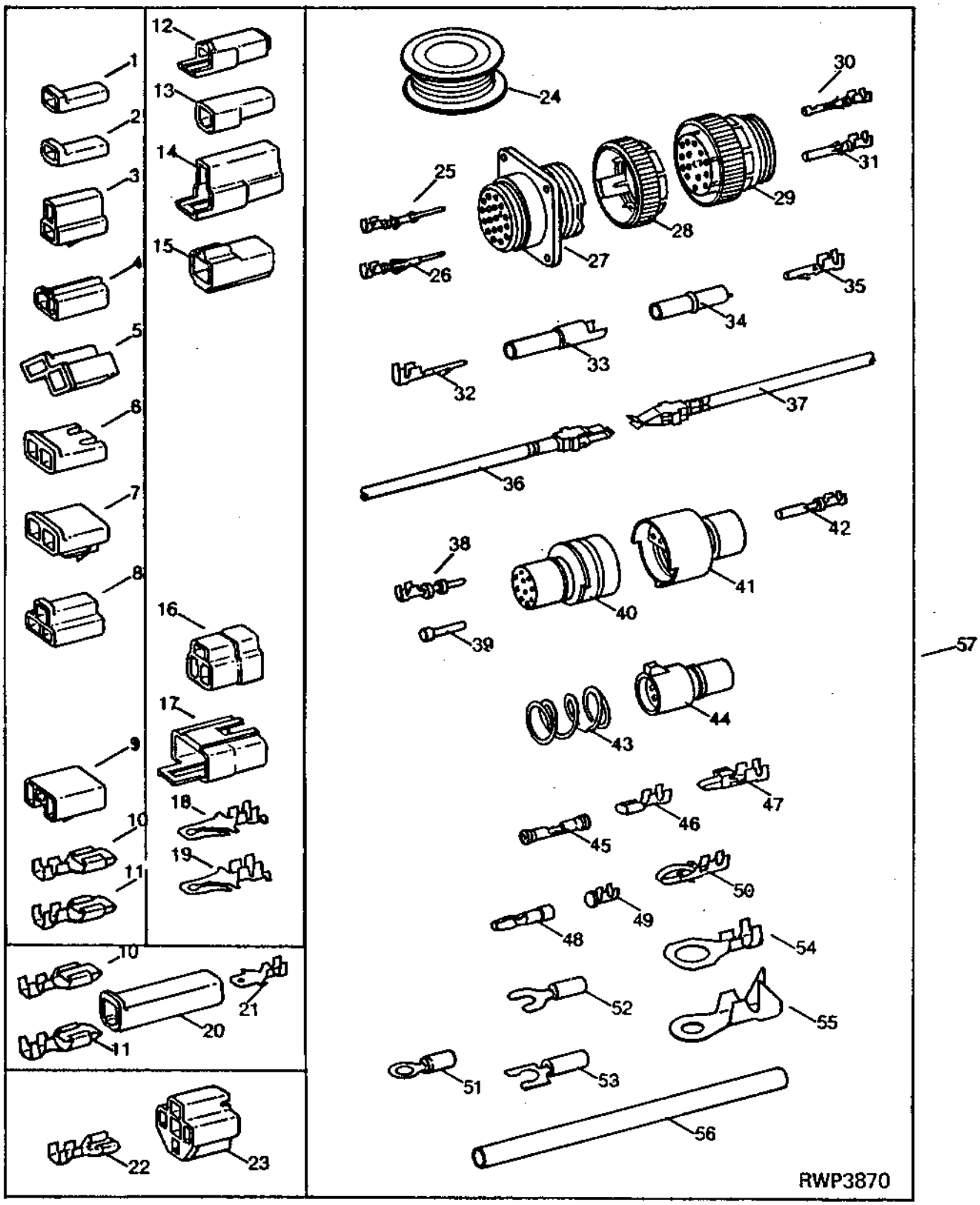
ELECTRICAL CONNECTOR SERVICE KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T28583	RECEPTACLE CONNECTOR BODY	1		PKG. OF 3
2	M43835	FLAT CONNECTOR	1		PKG. OF 3
3	R77476	CONNECTOR	1		PKG. OF 2
4	R77477	RECEPTACLE CONNECTOR BODY	1		PKG. OF 2
5	R77479	CONNECTOR	1		PKG. OF 2
6	R77480	RECEPTACLE CONNECTOR BODY	1		PKG. OF 2
7	R77481	CONNECTOR	1		PKG. OF 2
8	R77482	CONNECTOR	1		
9	H104855	RECEPTACLE CONNECTOR BODY	1		
10	U46662	TERMINAL	1		PKG. OF 25 (14 OR 16 GA. WIRE)
11	N115096	TERMINAL	1		PKG. OF 15 (10 OR 12 GA. WIRE)
12	T28585	TAB CONNECTOR BODY	1		PKG. OF 3
13	R77475	CONNECTOR	1		PKG. OF 3
14	T28586	CONNECTOR	1		PKG. OF 2
15	R77478	CONNECTOR	1		PKG. OF 2
16	R77483	CONNECTOR	1		
17	R48887	TAB CONNECTOR BODY	1		
18	T34067	TERMINAL	1		PKG. OF 25 (14 OR 16 GA. WIRE)
19	R77484	TERMINAL	1		PKG. OF 15 (10 OR 12 GA. WIRE)
20	U46370	CONNECTOR	1		PKG. OF 3
21	R77485	TAB	1		PKG. OF 10 (14 OR 16 GA. WIRE)
22	R77486	TERMINAL	1		PKG. OF 25
23	R77487	CONNECTOR	1		PKG. OF 3
24	R66321	WIRING LEAD	1		15M (50 FT.) 10 GA.
	R66320	WIRING LEAD	1		30.5M (100 FT.) 12 GA.
	R77501	WIRE	1		30.5M (100 FT.) 14 GA.
	R77500	WIRE	1		30.5M (100 FT.) 16 GA.
	R77499	WIRE	1		30.5M (100 FT.) 18 GA.
	R77498	WIRE	1		30.5M (100 FT.) 20 GA.
25	R77462	PIN CONTACT	1		PKG. OF 40 (20-22 OR 24 GA. WIRE) (MALE)
26	R77464	PIN CONTACT	1		PKG. OF 50 (14-16 OR 18 GA. WIRE) (MALE)
27	R77456	RECEPTACLE	1		37 WAY (MALE)
28	R77458	CONNECTOR	1		PKG. OF 2 (SIZE 23)
	R77459	CONNECTOR	1		PKG. OF 2 (SIZE 17)
	R77460	CONNECTOR	1		PKG. OF 2 (SIZE 13)
	R77461	CONNECTOR	1		PKG. OF 2 (SIZE 11)
29	R77457	ELECTRICAL PLUG	1		37 WAY (FEMALE)
30	R77463	SOCKET CONTACT	1		PKG. OF 40 (20-22 OR 24 GA. WIRE) (FEMALE)
31	R77465	SOCKET CONTACT	1		PKG. OF 50 (14-16 OR 18 GA. WIRE) (FEMALE)
32	R77468	TERMINAL	1		PKG. OF 5
33	R77466	CONNECTOR	1		PKG. OF 2
34	R77467	CONNECTOR	1		PKG. OF 2
35	R77469	TERMINAL	1		PKG. OF 5
36	RE11156	TERMINAL	1		PKG. OF 3 (MALE W/LEAD)
37	RE11157	TERMINAL	1		PKG. OF 3 (FEMALE W/LEAD)
38	R70222	PIN CONTACT	1		PKG. OF 20 (14-16 OR 18 GA. WIRE)
39	R70221	ELECTRICAL PLUG	1		PKG. OF 25
40	R70219	PLUG	1		PKG. OF (2) R70218 AND (2) R70219 (10 WAY)
	R70217	PLUG	1		PKG. OF (2) R70216 AND (2) R70217 (7 WAY)
	R70215	PLUG	1		PKG. OF (2) R70214 AND (2) R70215 (4 WAY)
	R70213	PIN CONTACT CONNECTOR BODY	1		PKG. OF (2) R70212 AND (2) R70213 (3 WAY)
	R70211	CONNECTOR	1		PKG. OF (2) R70210 AND (2) R70211 (2 WAY)
41	R70218	RECEPTACLE	1		(ORDER R70219)
	R70216	RECEPTACLE	1		(ORDER R70217)
	R70214	RECEPTACLE	1		(ORDER R70215)
	R70212	RECEPTACLE	1		(ORDER R70213)
	R70210	RECEPTACLE	1		(ORDER R70211)

NOTE: THIS PARTS LISTING IS CONTINUED ON NEXT PAGE.

ELECTRICAL CONNECTOR SERVICE KIT - CONTINUED

RWP3870 -UN-01JAN94

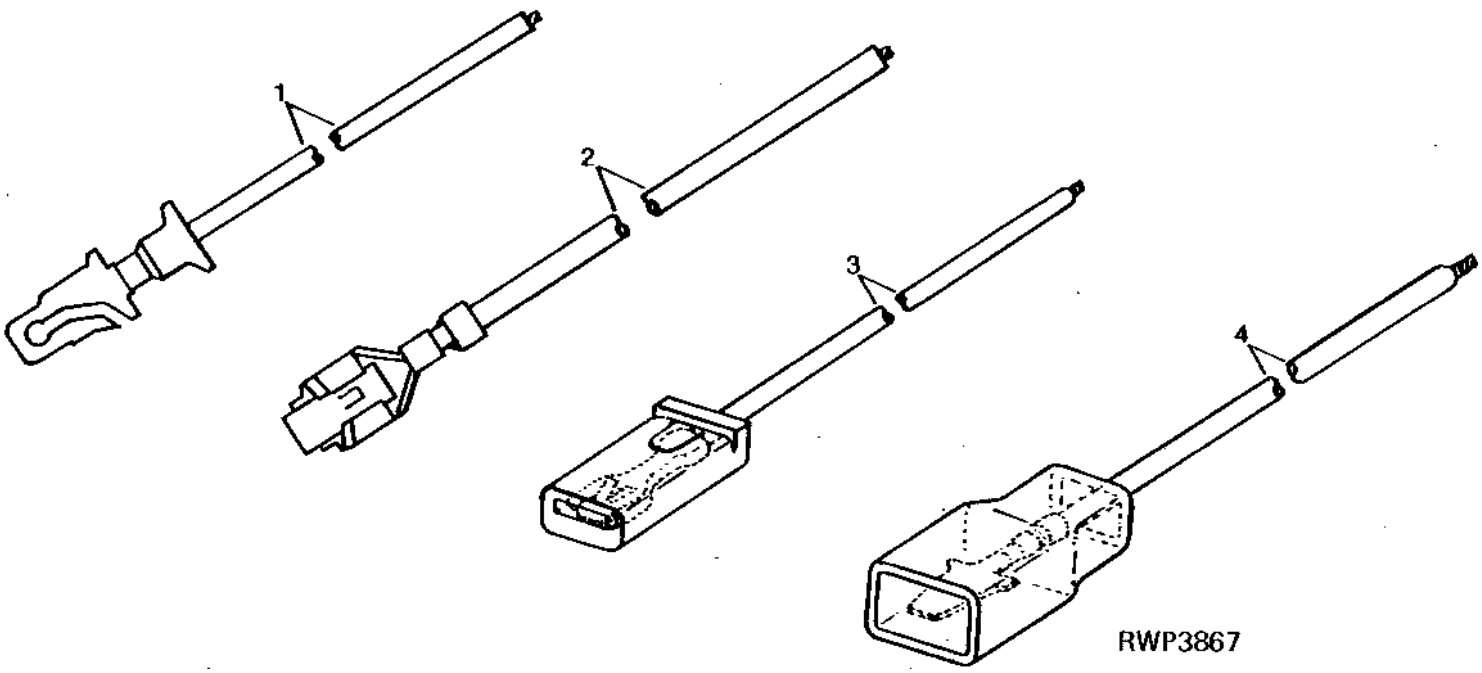


ELECTRICAL CONNECTOR SERVICE KIT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
42	AR91793	SOCKET CONTACT	1		PKG. OF 20
43	R30378	SPRING	1		PKG. OF 10
44	R77474	CONNECTOR	1		PKG. OF 2 (6 WAY)
45	R77470	TERMINAL	1		SPLICE (PKG. OF 15)(16-18-20 OR 22 GA. WIRE)
	R77471	TERMINAL	1		PKG. OF 10 (10 OR 12 GA. WIRE) SPLICE
	R77472	TERMINAL	1		PKG. OF 2 (8 GA. WIRE) SPLICE
	R77473	TERMINAL	1		PKG. OF 2 (6 GA. WIRE) SPLICE
46	R65607	TERMINAL	1		PKG. OF 10 (18 OR 20 GA. WIRE)
47	U46664	TERMINAL	1		PKG. OF 10 (14 0R 16 GA. WIRE)
48	R32026	TERMINAL	1		PKG. OF 20 (14 OR 16 GA. WIRE)
49	R65602	SOCKET CONTACT	1		PKG. OF 10 (16 OR 18 GA. WIRE)
50	R70220	TERMINAL	1		PKG. OF 10 (18 OR 20 GA. WIRE)
51	R77489	TERMINAL	1		PKG. OF 20 (14-16-18 OR 20 GA. WIRE) (NO. 10 EYELET)
	R77493	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(NO. 10 EYELET)
	R77488	TERMINAL	1		PKG. OF 20 (14-16-18 OR 20 GA. WIRE) (3/8" EYELET)
	R77490	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(1/2" EYELET)
52	R77496	TERMINAL	1		PKG. OF 20 (14 OR 16 GA. WIRE)(NO. 8 SPADE)
	R77495	TERMINAL	1		PKG. OF 20 (18 GA. WIRE)(NO. 10 SPADE)
53	R77497	TERMINAL	1		PKG. OF 20 (14 OR 16 GA. WIRE)(NO. 6 SPADE)
54	R77491	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(3/8" EYELET)
	R77492	TERMINAL	1		PKG. OF 20 (10 OR 12 GA. WIRE)(1/4" EYELET)
55	R77494	TERMINAL	1		PKG. OF 20 (6 OR 8 GA. WIRE)(1/4" EYELET)
56	R77502	TUBE	1		PKG. OF 8 (3/8")(HEAT SHRINK)
	R77503	TUBE	1		PKG. OF 8 (3/16")(HEAT SHRINK)
57	RE11154	KIT	1		

SUPPLEMENTARY TERMINALS AND CONNECTORS

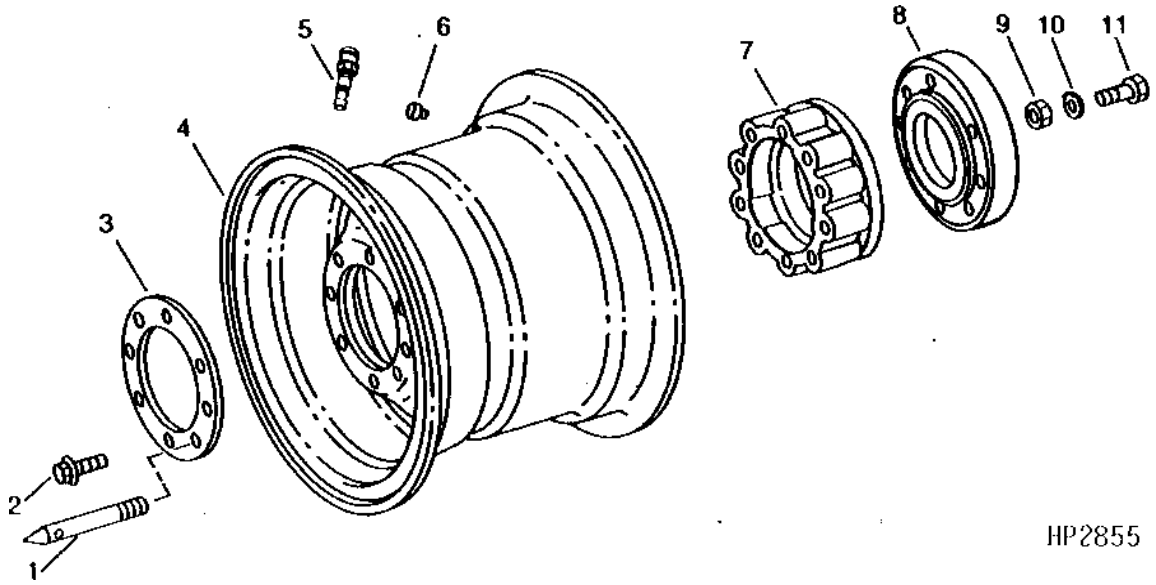
RWP3867 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR65005	TERMINAL	1		
2	AR65006	TERMINAL	1		
3	R32024	WIRING LEAD	1		
4	R32025	WIRING LEAD	1		

DRIVE WHEEL AND SPACERS

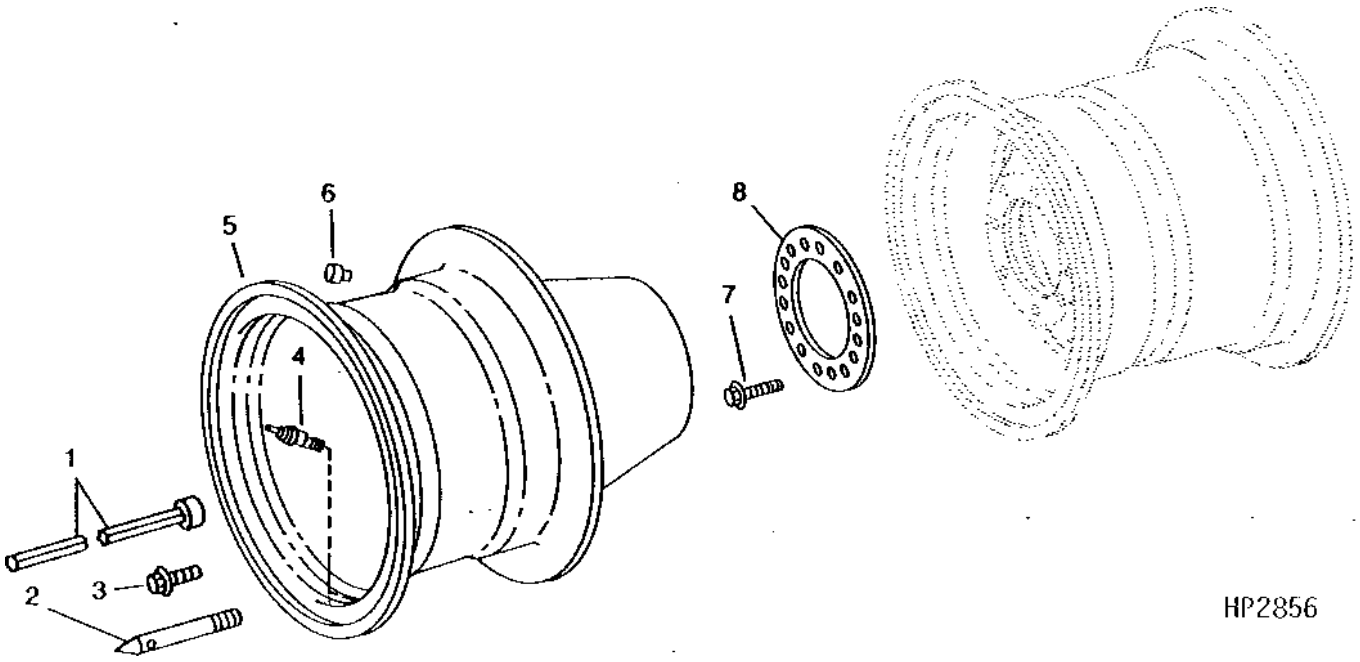
HP2855 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T44325	STUD	1	507351-	(WHEEL MOUNTING) (USE WITH H118742)
2	H86160	SCREW	16	-557059	(23.1-26 TIRES) (SUB H86161, THIS APPLICATION)
	H86162	BOLT	16		(23.1-26 TIRES WITH 51 MM (2") WHEEL SPACERS)
	H86161	BOLT	16		(23.1-26, 24.5-32, 28L-26, 30.5L-32 TIRES)
	H86163	BOLT	16		(24.5-32, 28L-26, 30.5L-32 TIRES WITH 51 MM (2") WHEEL SPACERS)
	H87687	CAP SCREW	20	509176-	(PLANETARY FINAL DRIVE)
	19H3572	CAP SCREW	20	610501-	3/4" X 6-3/4"
3	H86165	RING	1		(24.5-32, 28L-26, 30.5-32 TIRES)
	H89431	RING	2	509176-	(PLANETARY FINAL DRIVE)
4	AH76714	WHEEL	2	-615200	(24.5-32 TIRES)
	AH115053	WHEEL	2	615201-	(24.5-32 TIRES)
	AH83837	WHEEL	2	-409100	(SUB AH115052) (28L-26 TIRES)
	AH83842	WHEEL	2	-615200	(30.5L-32 TIRES) (SUB AH115054)
	AH115054	WHEEL	2		(30.5L-32 TIRES)
	AH85283	WHEEL	2	-460609	(SUB AH108502)
	AH108502	WHEEL	2	-558869	(SUB AH103735)
	AH103735	WHEEL	2		(23.1-26 TIRES)
	AH94793	WHEEL	2	508915-559277	(PLANETARY FINAL DRIVE) (24.5-32 TIRES) (SUB AH108844)
	AH108844	WHEEL	2		(PLANETARY FINAL DRIVE) (24.5-32 TIRES)
	AH91054	WHEEL	2	509176-559277	(PLANETARY FINAL DRIVE) (30.5L-32 TIRES) (SUB AH114736)
	AH114736	WHEEL	2		(PLANETARY FINAL DRIVE) (30.5L-32 TIRES)
	AH115052	WHEEL	2		
5	AT25226	TIRE VALVE STEM	2		
6	AH86866	PLUG	2		(WITH 23.1-26, 24.5-32, 28L-26, AND 30.5L-32 TUBELESS TIRES)
7	H118742	SPACER	2	610501-	4-5/8" WHEEL SPACER (PLANETARY FINAL DRIVE AND 24.5-32 TIRES) (USE WITH T44325)
8	H77644	SPACER	2	-1990	(2 ") 51 MM SPACERS, (NO LONGER AVAILABLE)
	H77645	SPACER	1	-1990	102 MM (4") (NO LONGER AVAILABLE)
	AH138520	KIT	1		(INCLUDES BOTH H77644 AND H77645)
9	P50273	BUSHING	4		(WHEEL SPACERS)
10	24H1367	WASHER	4		21/32" X 1-1/4" X 1/4", (WHEEL SPACERS)
11	19H1824	CAP SCREW	4		5/8" X 2-1/4", (WHEEL SPACERS)

DUAL DRIVE WHEELS (PLANETARY FINAL DRIVE)
(SERIAL NO. -602385)

HP2856 -UN-01JAN94

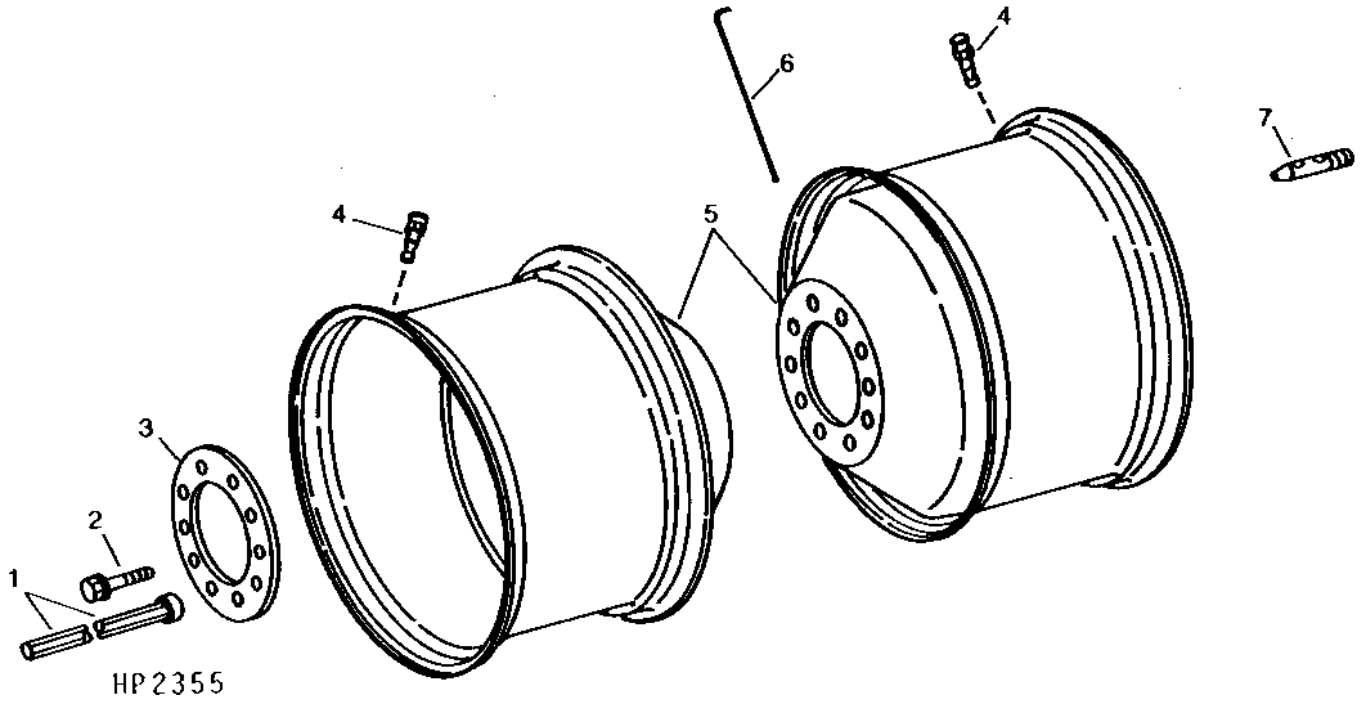


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH79765	SOCKET	1		
2	H118813	STUD	1	610501-	BOLT HOLE ALIGNER
3	H86160	SCREW	10		
4	AT25226	TIRE VALVE STEM	1		(USE WITH 18.4 X 38 TIRES)
5	AH94792	WHEEL	1		(USE WITH 18.4 X 38 TIRES)
6	AH86866	PLUG	1		
7	H97916	BOLT	10	-1990	(SUB H122986)
	H122986	CAP SCREW	10		
8	H95965	WHEEL RING	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE EXCEPT SOCKET AND STUD.

WIDE-SPACED DUAL WHEELS (PLANETARY FINAL DRIVE)

HP2355 -UN-01JAN94

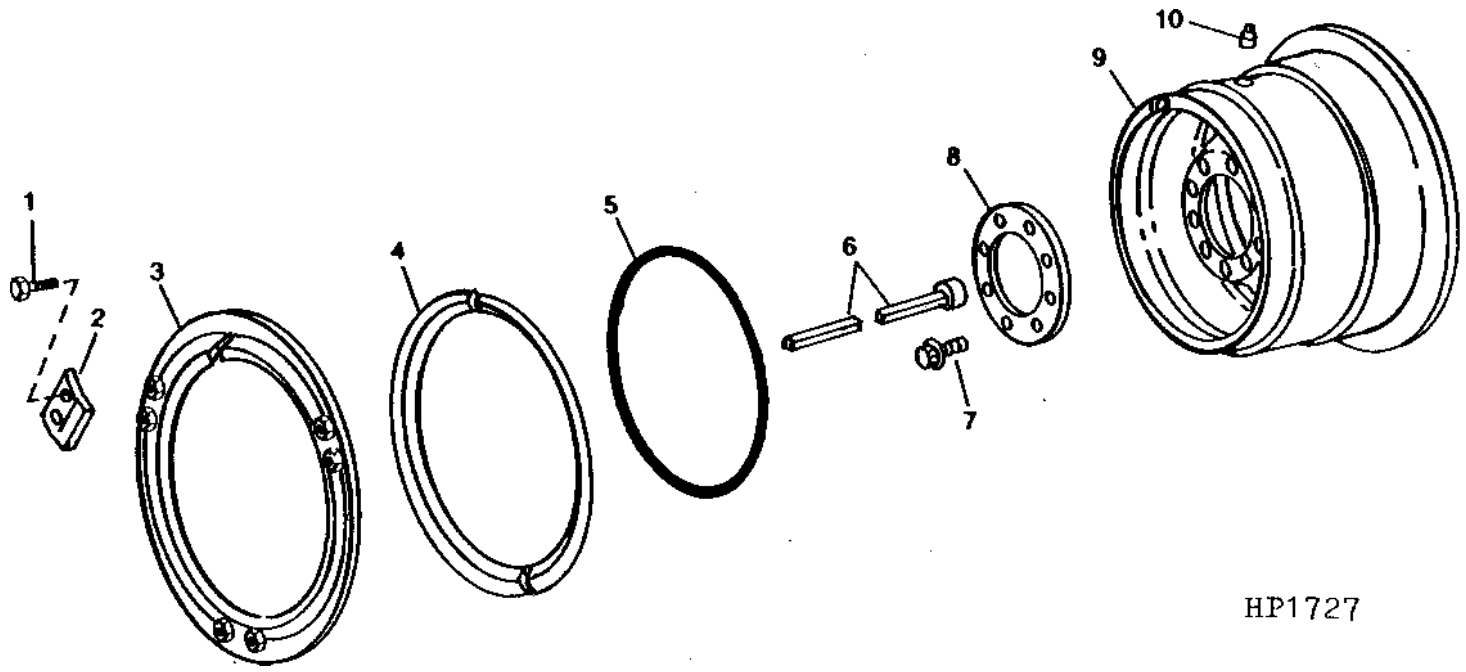


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112123	SOCKET	1		
2	H122986	CAP SCREW	10		
3	H89431	RING	1		
4	AT25226	TIRE VALVE STEM	2		
5	AH116641	WHEEL	2		
6	H122063	PIN	1		
7	H122062	STUD	2		
..	H122573	DECAL	2		"CAUTION" REMOVING DUAL WHEELS
..	H80493	LABEL	2		"IMPORTANT" TIRE PRESSURE
..	H115673	DECAL	2		"IMPORTANT" WHEEL BOLT TORQUE

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE EXCEPT SOCKET AND STUD.

HIGH FLOATATION DRIVE WHEELS (PLANETARY FINAL DRIVE)
(SERIAL NO. 557475-)

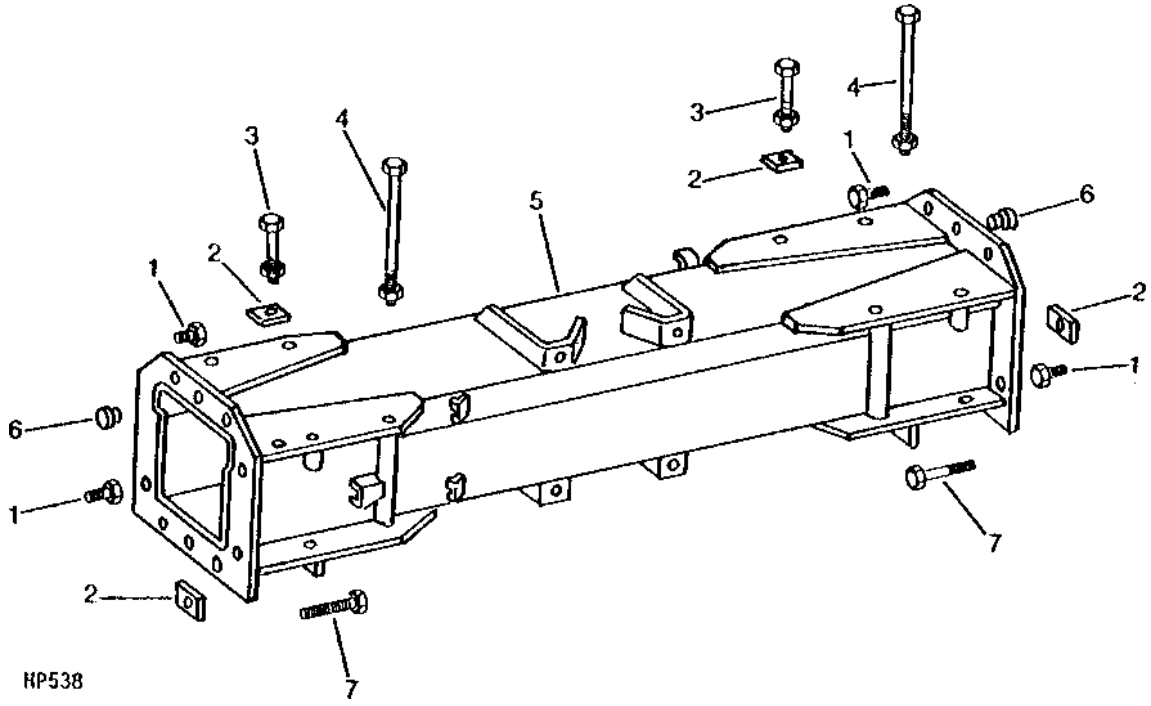
HP1727 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1916	CAP SCREW	12		5/8" X 1"
2	H105824	PLATE	6		
3	AH104988	FLANGE	2		
4	H105822	RING	2		
5	H111500	O-RING	2		
6	AH112123	SOCKET	1		
7	H87687	CAP SCREW	20		
8	H89431	RING	2		
9	AH112054	BASE	2		(73 X 44.00 HIGH FLOATATION TIRES)
10	AT67275	TIRE VALVE STEM	2		

DRIVE WHEEL AXLE (EXCEPT PLANETARY FINAL DRIVE)

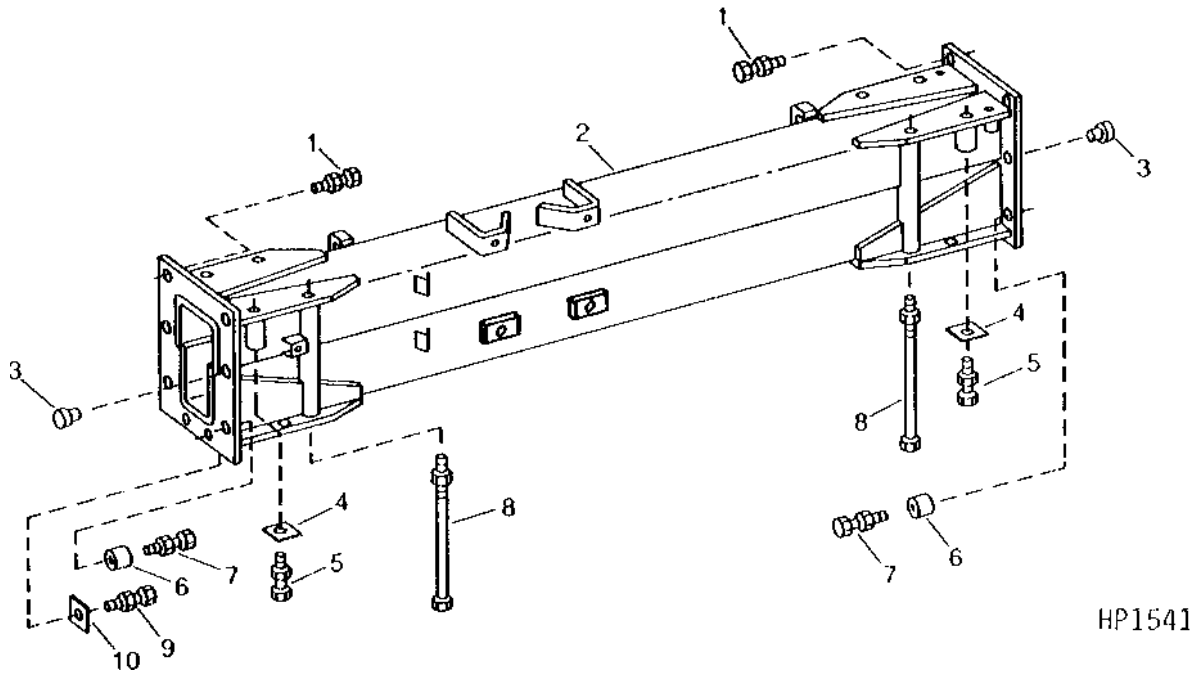
HP538 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1798	CAP SCREW	8		3/4" X 1-3/4"
	12H236	LOCK WASHER	8		3/4"
2	H80107	STRAP	8		
3	19H2000	CAP SCREW	4		3/4" X 5"
	12H236	LOCK WASHER	4		3/4"
	14H794	NUT	4		3/4"
4	08H4616	CAP SCREW	4		3/4" X 11"
	12H236	LOCK WASHER	4		3/4"
	14H794	NUT	4		3/4"
5	AH75013	FRONT AXLE	1	-411290	(SUB AH106026)
	AH106026	AXLE	1		(POSI-TORQ DRIVE)
	AH75017	FRONT AXLE	1	-411290	(SUB AH106028)
	AH106028	AXLE	1		(HYDROSTATIC DRIVE)
6	H75423	PIN	4		
7	19H2026	CAP SCREW	4		3/4" X 4"

DRIVE WHEEL AXLE (PLANETARY FINAL DRIVE)

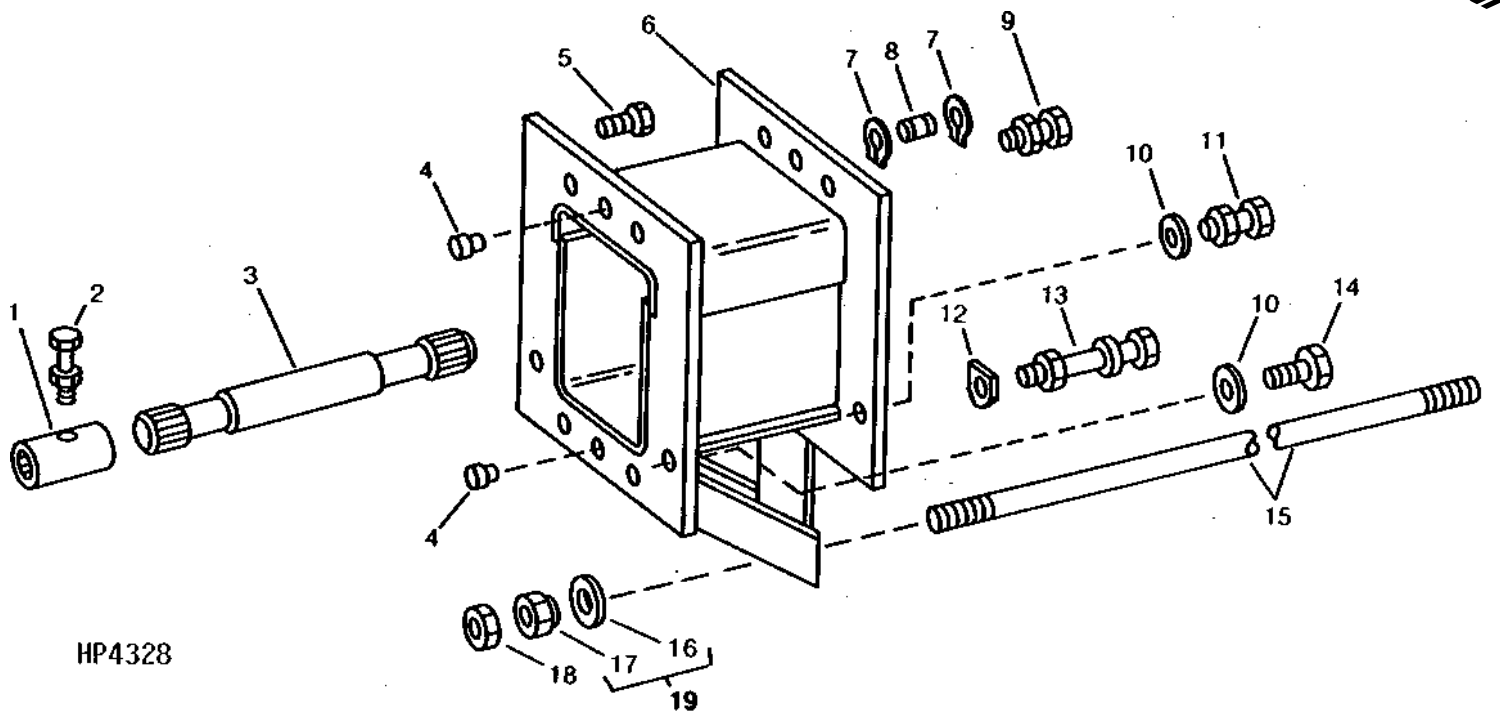
HP1541 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H3383	CAP SCREW	4		7/8" X 2-1/4"
	12H245	LOCK WASHER	4		7/8"
2	AH111656	AXLE	1		
3	H87691	BUSHING	4		
4	H80107	STRAP	4		
5	19H2000	CAP SCREW	4		3/4" X 5"
	12H236	LOCK WASHER	4		3/4"
	14H794	NUT	4		3/4"
6	H91851	SPACER	4		
7	19H2920	CAP SCREW	4		7/8" X 3-1/4"
	12H245	LOCK WASHER	4		7/8"
8	08H4787	CAP SCREW	4		3/4" X 14"
	12H236	LOCK WASHER	4		3/4"
	14H794	NUT	4		3/4"
9	19H3255	CAP SCREW	4		7/8" X 4"
	12H245	LOCK WASHER	4		7/8"
10	H93710	STRAP	4		

AXLE SPACERS

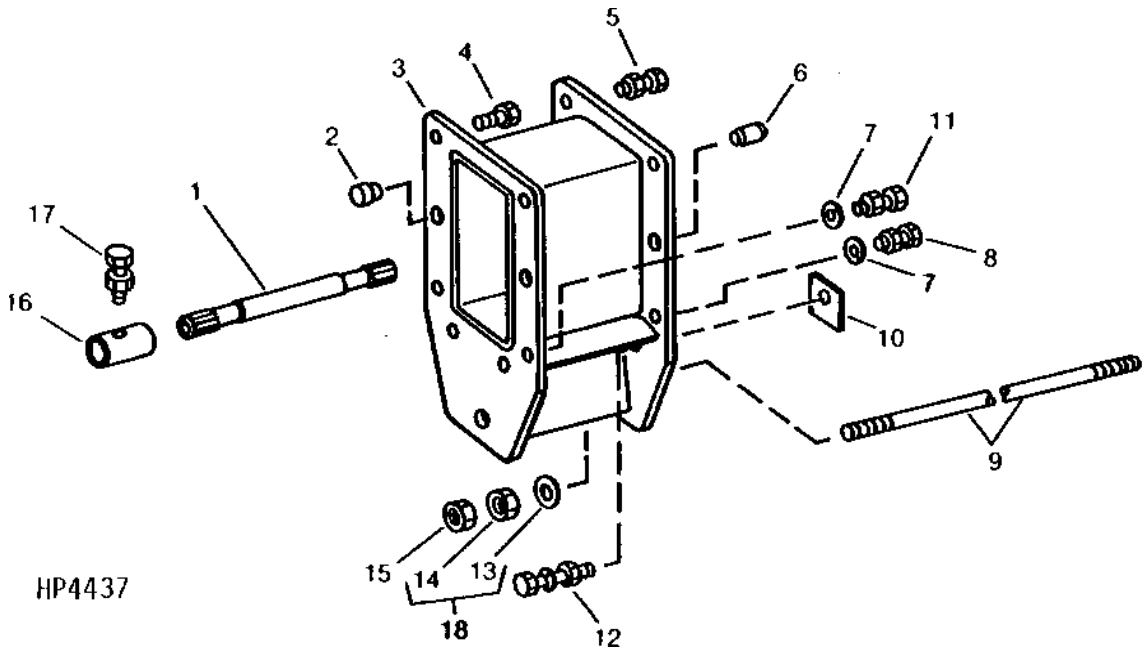
HP4328 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H85872	SPLINED COUPLING	2	-409100	(SUB H106340 AND 34H386)
	H106340	COUPLING	2	-611222	(SUB H106283)
	H106283	SPLINED COUPLING	2		
2	34H318	SPRING PIN	2	-409100	1/4" X 1-7/8"
	34H386	SPRING PIN	2	409101-611222	1/4" X 2"
	19H1944	CAP SCREW	2		3/8" X 2-3/4", (USE WITH H106283)
	H99923	LOCK NUT	2		(USE WITH H106283)
3	H95196	SHAFT	2	-611222	(SUB H123629)
	H123629	DRIVE SHAFT	2		(8" SPACER)
	H95197	SHAFT	2	-611222	(SUB H123630)
	H123630	DRIVE SHAFT	2		(16" SPACER)
4	H75423	PIN	4		
5	19H1798	CAP SCREW	4		3/4" X 1-3/4"
	12H236	LOCK WASHER	4		3/4"
6	AH93826	SPACER	1		(L.H.) (8")
	AH93828	SPACER	1		(L.H.) (16")
	AH93825	SPACER	1		(R.H.) (8")
	AH93827	SPACER	1		(R.H.) (16")
7	M1871T	SNAP RING	8		
8	H85200	PIN	4		
9	19H1768	CAP SCREW	8		3/4" X 2"
	12H236	LOCK WASHER	8		3/4"
	14H794	NUT	8		3/4"
10	H78426	BUSHING	16		
11	19H1862	CAP SCREW	4		3/4" X 2-1/2"
	14H794	NUT	4		3/4"
12	H80107	STRAP	1		
13	19H2084	CAP SCREW	4		3/4" X 4-1/2"
	12H236	LOCK WASHER	8		3/4"
	14H794	NUT	4		3/4"
14	19H1768	CAP SCREW	4		3/4" X 2"
15	H95198	STUD	1		
16	H94344	BUSHING	2	-409100	(SUB H105579)
	H105579	SPACER	2	-1990	(SUB AH138541)
17	H61941	NUT	2	-1990	(SUB AH138541) (NO LONGER AVAILABLE)
18	14H876	NUT	2		1"
19	AH138541	KIT	1		

AXLE SPACERS (WIDE-SPACED DUAL WHEELS) (PLANETARY FINAL DRIVE)
(SERIAL NO. 602386-)

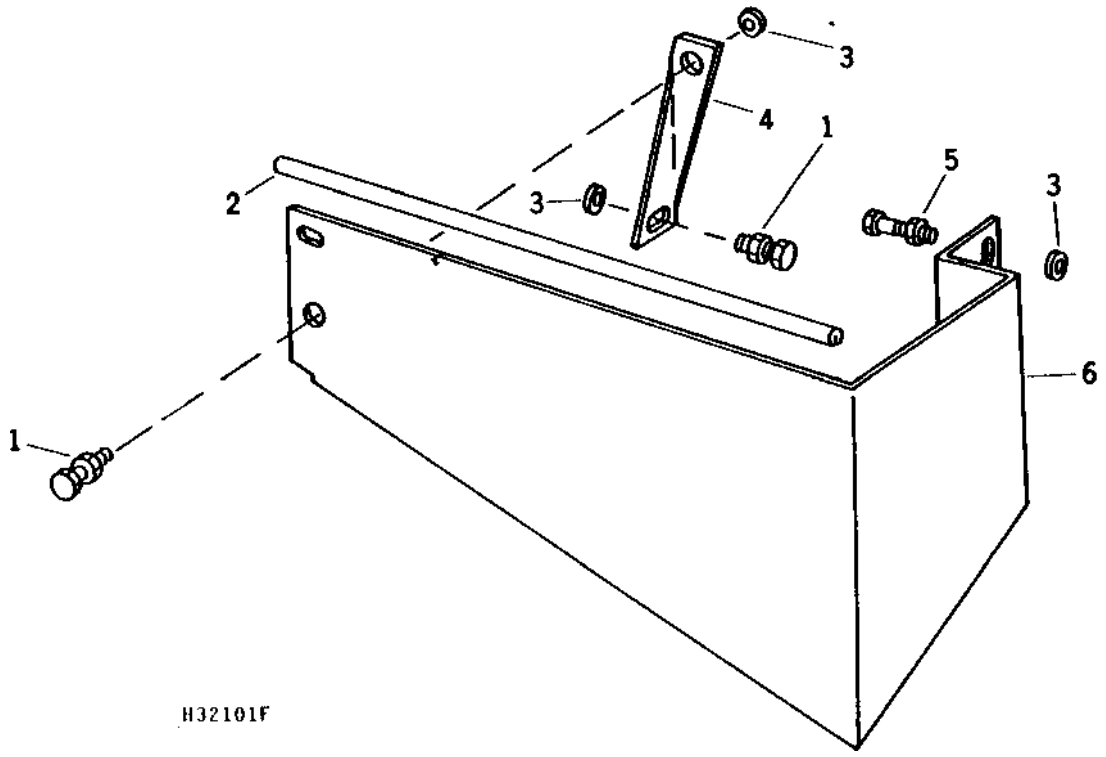
HP4437 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H120129	DRIVE SHAFT	2	-611222	(SUB H123627)
	H123627	DRIVE SHAFT	2		
2	H87691	BUSHING	4		
3	AH118260	SPACER	2		
4	19H3383	CAP SCREW	8		7/8" X 2-1/4"
	R52006	WASHER	8		
5	19H3333	CAP SCREW	4		7/8" X 2-3/4"
	R52006	WASHER	4		
	14H1077	NUT	4		7/8"
6	H122261	DOWEL PIN	4		
7	H91851	SPACER	12		
8	19H3254	CAP SCREW	4		7/8" X 3-3/4"
	R52006	WASHER	8		
	14H1077	NUT	4		7/8"
9	H113957	STUD	1		
10	H93710	STRAP	4		
11	19H2920	CAP SCREW	8		7/8" X 3-1/4"
	R52006	WASHER	8		
12	19H3368	CAP SCREW	4		7/8" X 4-1/2"
	R52006	WASHER	8		
	14H1077	NUT	4		7/8"
13	H105579	SPACER	2	-1990	(SUB AH138541)
14	H61941	NUT	2	-1990	(SUB AH138541) (NO LONGER AVAILABLE)
15	14H876	NUT	2		1"
16	H106340	COUPLING	2	-611222	(SUB H106283)
	H106283	SPLINED COUPLING	2		
17	34H386	SPRING PIN	2	-611222	1/4" X 2"
	19H1944	CAP SCREW	2		3/8" X 2-3/4", (USE WITH H106283)
	H99923	LOCK NUT	2		(USE WITH H106283)
18	AH138541	KIT	1		

PROPULSION DRIVE COUNTERSHAFT SHIELD
(POSI-TORQ AND HYDROSTATIC DRIVE)

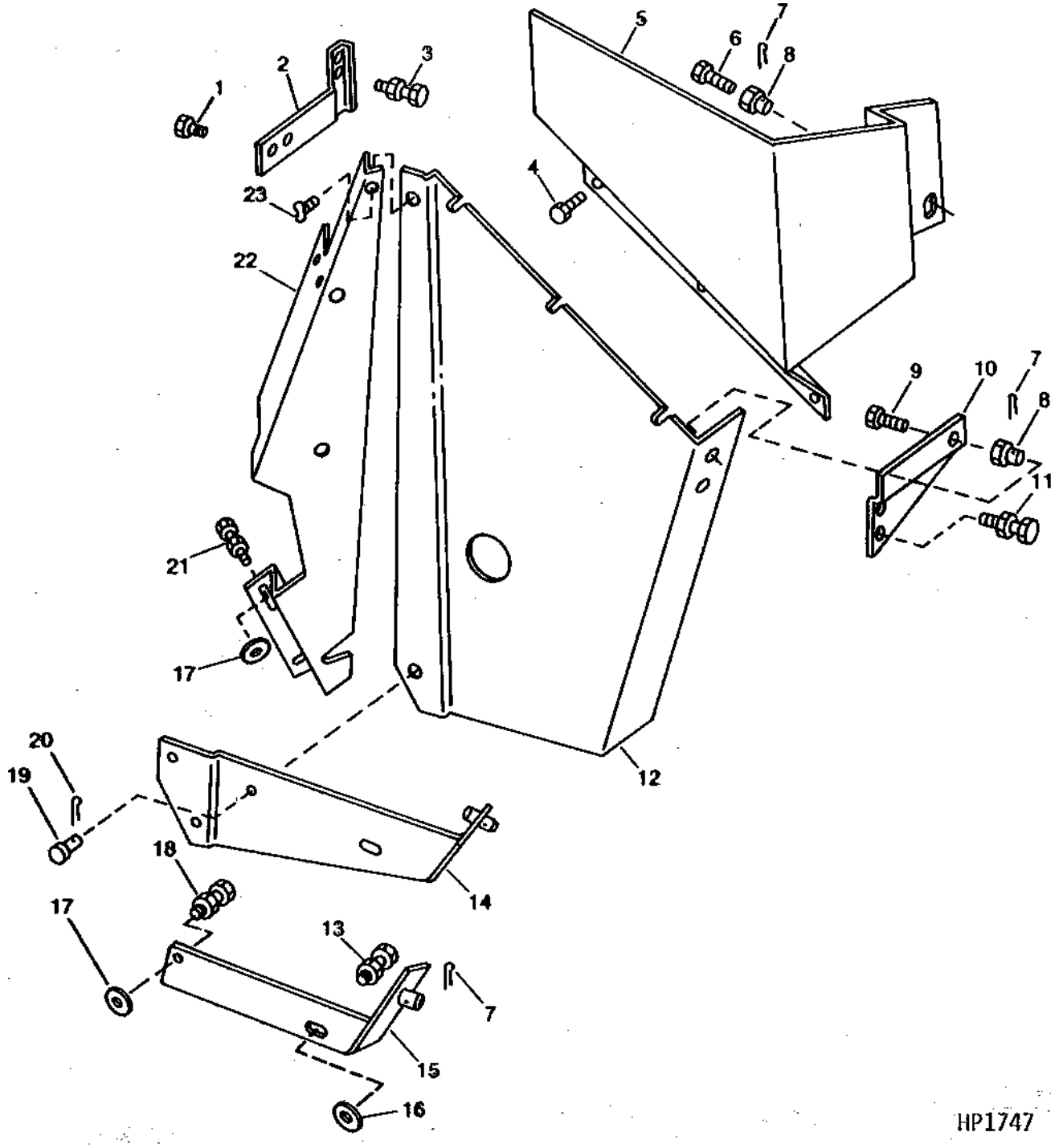
H32101F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
2	H86245	MOLDING	1		
3	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
4	H93223	BRACKET	1	-1990	(USE WITH 26" TIRES) (NO LONGER AVAILABLE)
	H94091	BRACKET	1	-616392	(USE WITH 32" TIRES) (SUB H131869) (NO LONGER AVAILABLE)
	H131869	BRACKET	1	-1990	(USE WITH 32" TIRES) (NO LONGER AVAILABLE)
5	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
6	H93227	SHIELD	1		

TRANSMISSION DRIVE MUD SHIELD
(POSI-TORQ) (SERIAL NO. -)
(SUNDSTRAND) (SERIAL NO. -556300)

HP1747 -UN-01JAN94

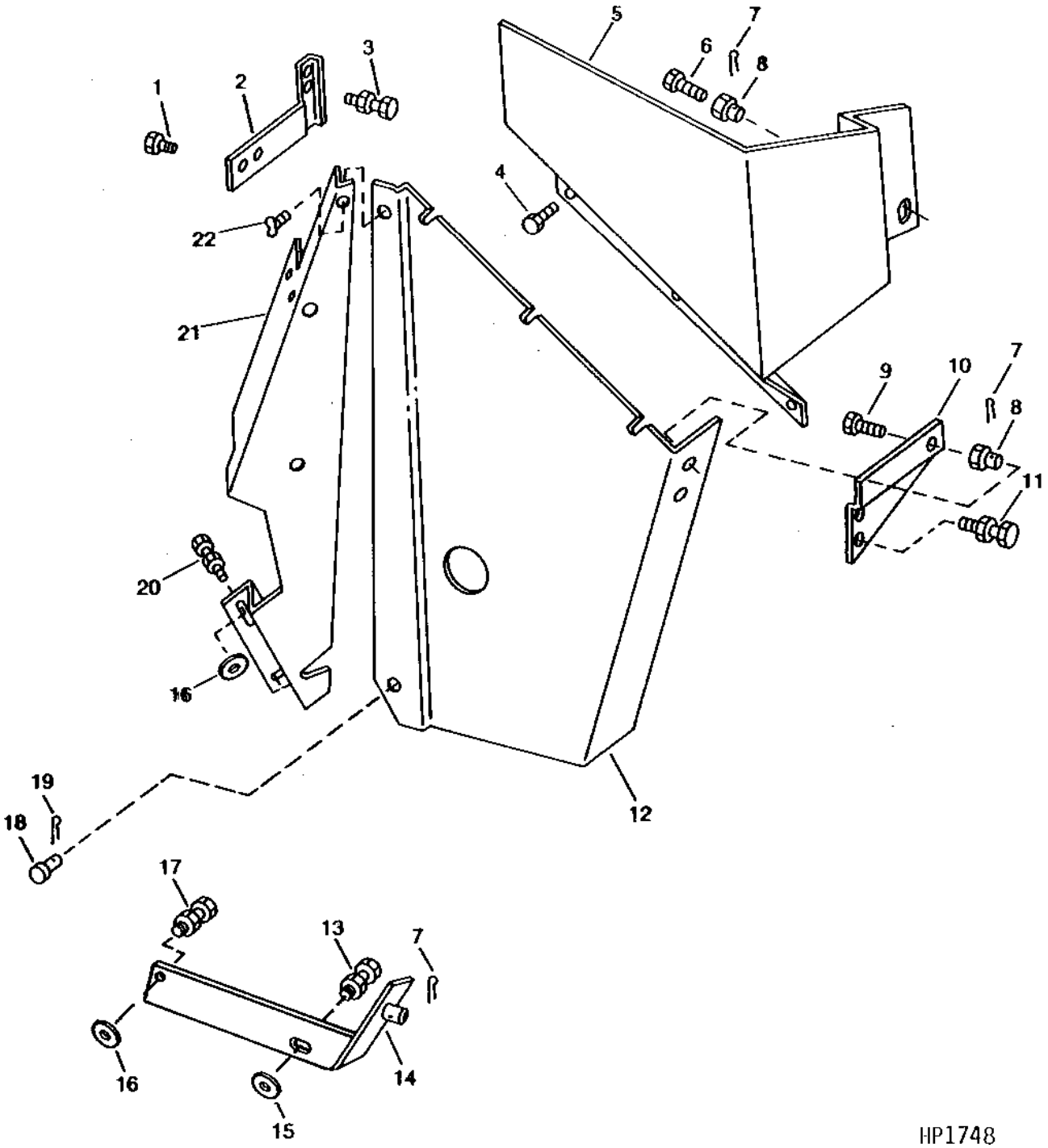


TRANSMISSION DRIVE MUD SHIELD - CONTINUED
(POSI-TORQ) (SERIAL NO. -)
(SUNDSTRAND) (SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H77932	SCREW	1		
2	H94621	BRACKET	1		
3	19H1944	CAP SCREW	2		3/8" X 2-3/4", (RASP-BAR CYLINDER)
	19H2128	CAP SCREW	2		3/8" X 3", (SPIKE-TOOTH CYLINDER)
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
4	H77932	SCREW	3		SELF-LOCKING
5	AH100120	SHIELD	1		UPPER
6	19H1949	CAP SCREW	1		5/16" X 2-1/2"
	12H303	LOCK WASHER	1		5/16"
7	A3581R	SPRING LOCKING PIN	3		
8	H76989	PIN	2		
9	19H1813	CAP SCREW	1		5/16" X 5/8"
	12H303	LOCK WASHER	1		5/16"
10	H89981	BRACKET	1		
11	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	AH100119	SHIELD	1		LOWER
13	19H2335	CAP SCREW	2		1/4" X 2-3/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
14	AH93547	BRACKET	1		(POSI-TORQ)
15	AH96150	BRACKET	1		(HYDROSTATIC DRIVE)
16	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
17	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
18	03H1707	BOLT	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
19	H624DA	PIN	1		DRILLED
20	11H236	COTTER PIN	1		1/8" X 1"
21	03H1707	BOLT	1		3/8" X 1", (POSI-TORQ)
	19H1936	CAP SCREW	1		3/8" X 3/4", (HYDROSTATIC DRIVE)
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
22	AH100118	SHIELD	1		FRONT
23	H89616	WING SCREW	1		

TRANSMISSION DRIVE MUD SHIELD
(EATON) (SERIAL NO. 556301-)

HP1748 -UN-01JAN94

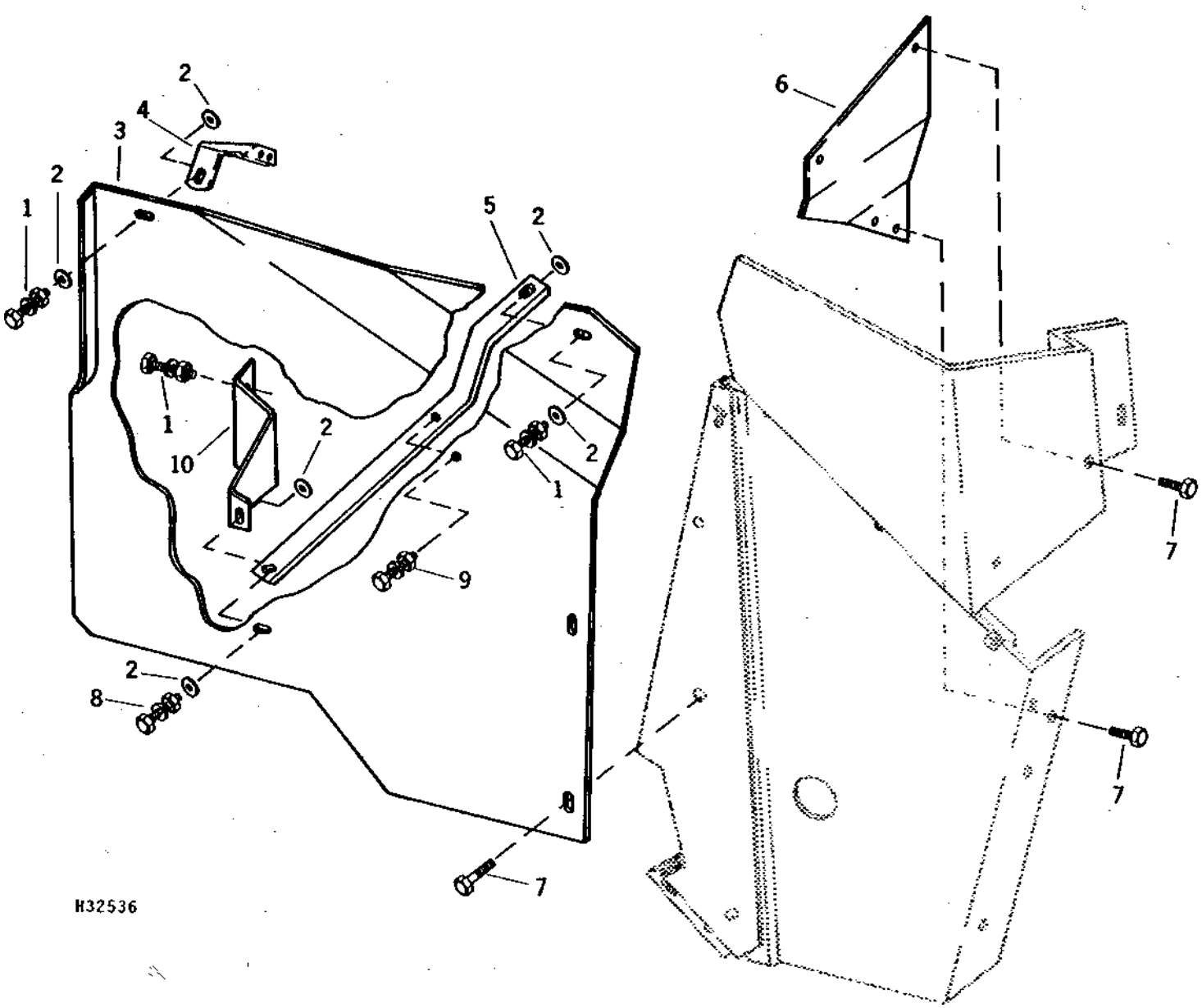


TRANSMISSION DRIVE MUD SHIELD - CONTINUED
(EATON) (SERIAL NO. 556301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H77932	SCREW	1		
2	H94621	BRACKET	1		
3	19H1944	CAP SCREW	2		3/8" X 2-3/4", (RASP-BAR CYLINDER)
	19H2128	CAP SCREW	2		3/8" X 3", (SPIKE-TOOTH CYLINDER)
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
4	H77932	SCREW	3		SELF-LOCKING
5	AH100120	SHIELD	1		UPPER
6	19H1949	CAP SCREW	1		5/16" X 2-1/2"
	12H303	LOCK WASHER	1		5/16"
7	A3581R	SPRING LOCKING PIN	3		
8	H76989	PIN	2		
9	19H1813	CAP SCREW	1		5/16" X 5/8"
	12H303	LOCK WASHER	1		5/16"
10	H89981	BRACKET	1		
11	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	AH100119	SHIELD	1		LOWER
13	19H2335	CAP SCREW	2		1/4" X 2-3/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
14	AH111371	BRACKET	1		
15	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
16	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
17	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
18	H624DA	PIN	1		DRILLED
19	11H236	COTTER PIN	1		1/8" X 1"
20	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
21	AH100118	SHIELD	1		FRONT
22	H89616	WING SCREW	1		

MUD SHIELD (LEFT-HAND SIDE)

H32536 -UN-01JAN94

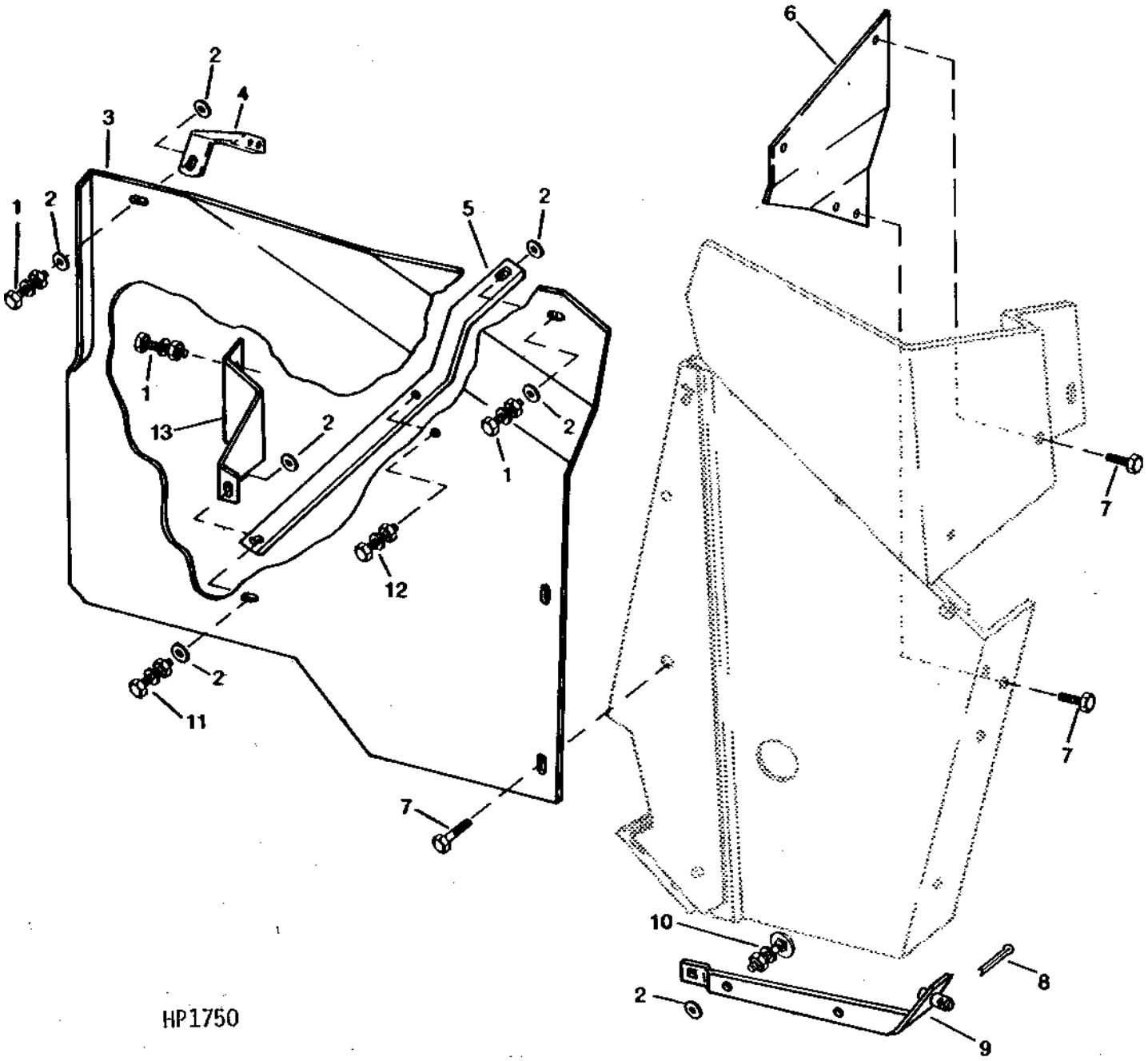


MUD SHIELD (LEFT-HAND SIDE) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
2	24H1682	WASHER	6		13/32" X 7/8" X 0.120"
3	H101078	SHIELD	1		
4	H101081	BRACKET	1		
5	H101079	REINFORCEMENT	1		
6	AH100121	REINFORCEMENT	1		
7	H77932	SCREW	6		
8	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
9	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
10	H101080	BRACKET	1		

MUD SHIELD (LEFT-HAND SIDE) (PLANETARY FINAL DRIVE)

HP1750 -UN-01JAN94

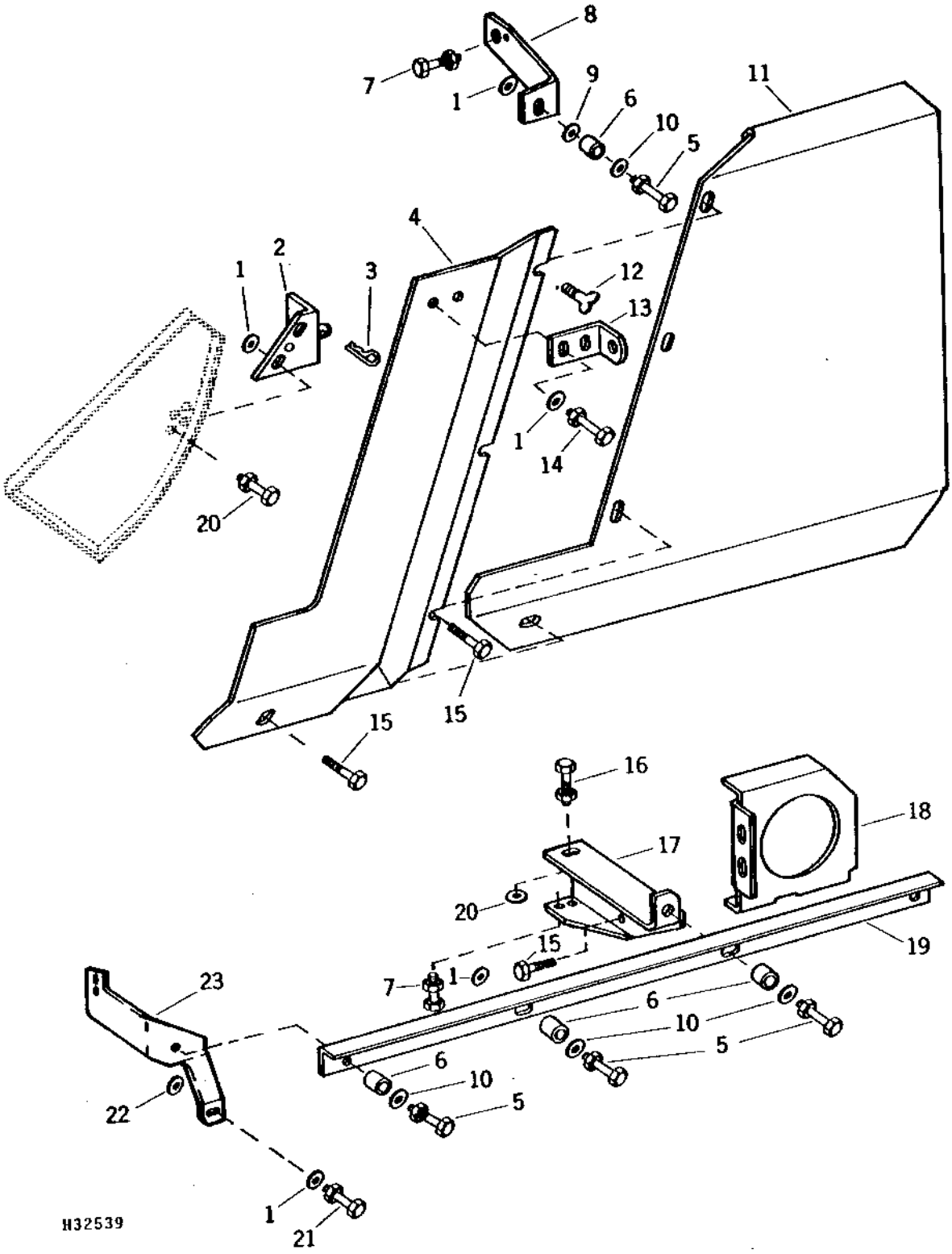


MUD SHIELD (LEFT-HAND SIDE) (PLANETARY FINAL DRIVE) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
2	24H1682	WASHER	7		13/32" X 7/8" X 0.120"
3	H101078	SHIELD	1		
4	H101081	BRACKET	1		
5	H101079	REINFORCEMENT	1		
6	AH100121	REINFORCEMENT	1		
7	H77932	SCREW	6		SELF-LOCKING
8	A3581R	SPRING LOCKING PIN	1		
9	AH111371	BRACKET	1	510740-556300	
	AH97080	BRACKET	1	556301-	
10	03H1707	BOLT	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
11	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
12	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
13	H101080	BRACKET	1		

MUD SHIELDS (RIGHT-HAND SIDE) (PLANETARY FINAL DRIVE)
(SERIAL NO. 508915-556300)

H32539 -UN-01JAN94

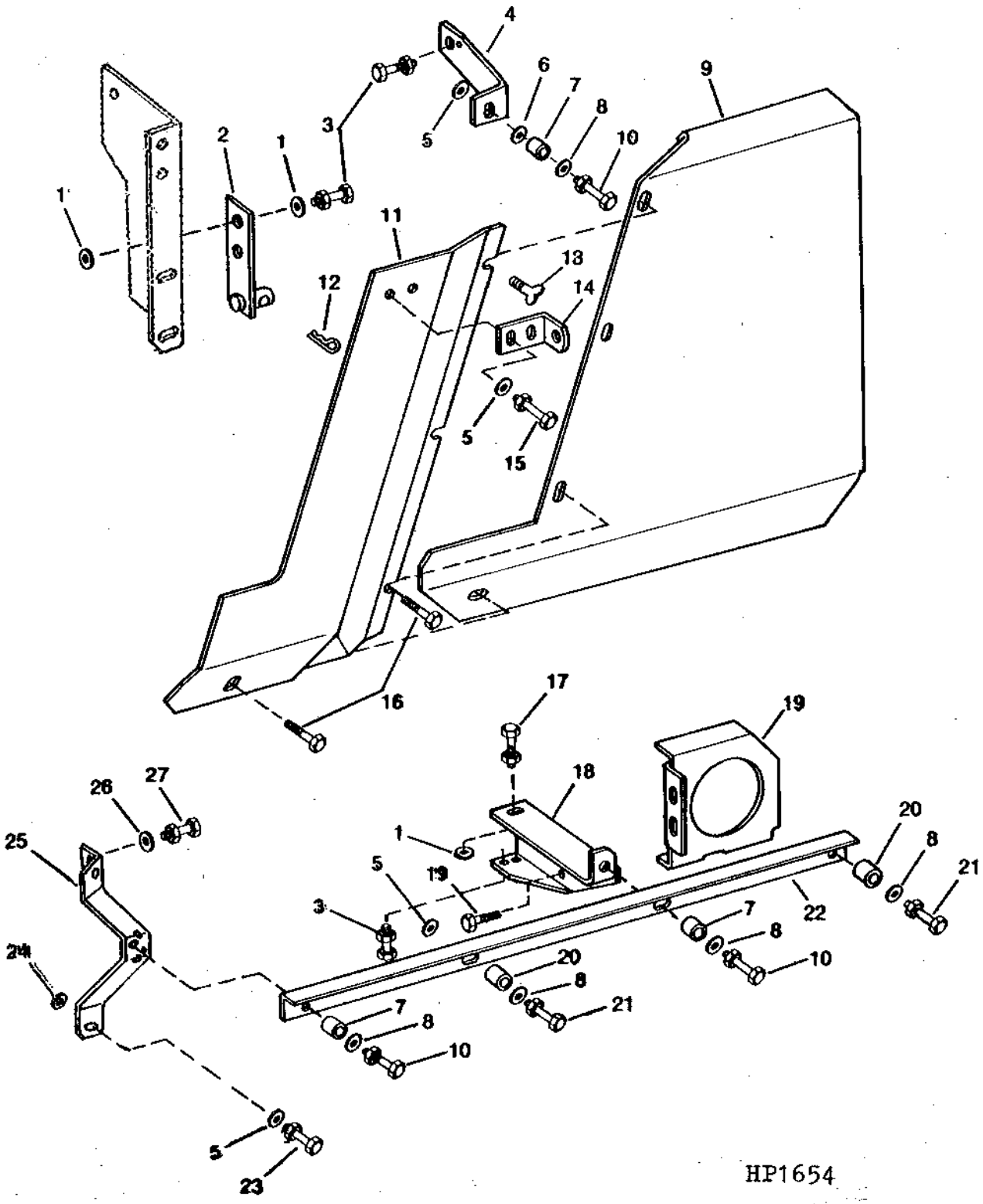


MUD SHIELDS (RIGHT-HAND SIDE) (PLANETARY FINAL DRIVE) - CONTINUED
(SERIAL NO. 508915-556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1682	WASHER	7		13/32" X 7/8" X 0.120"
2	AH100059	BRACKET	1		
3	A3581R	SPRING LOCKING PIN	1		
4	AH100077	SHIELD	1		
5	21H1098	SCREW	5		3/8" X 1-3/4"
	12H304	LOCK WASHER	5		3/8"
	14H812	NUT	5		3/8"
6	28H1884	SPACER	5		1/2" X 3-5/8"
7	19H1905	CAP SCREW	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
8	H100977	BRACKET	1		
9	24H1307	WASHER	1		13/32" X 1" X 1/16"
10	24H1312	WASHER	5		13/32" X 1-3/8" X 0.105"
11	AH100060	SHIELD	1		
12	H89616	WING SCREW	1		
13	H100976	BRACKET	1		
14	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	H77932	SCREW	5		
16	03H1709	BOLT	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
17	H100978	BRACKET	1	-556300	
18	AH100261	SHIELD	1		
19	H100980	CHANNEL	1		
20	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
21	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
22	12H304	LOCK WASHER	1		3/8"
23	H100979	BRACKET	1		

MUD SHIELDS (RIGHT-HAND SIDE) (PLANETARY FINAL DRIVE)
(SERIAL NO. 556301-)

HP1654 -UN-01JAN94



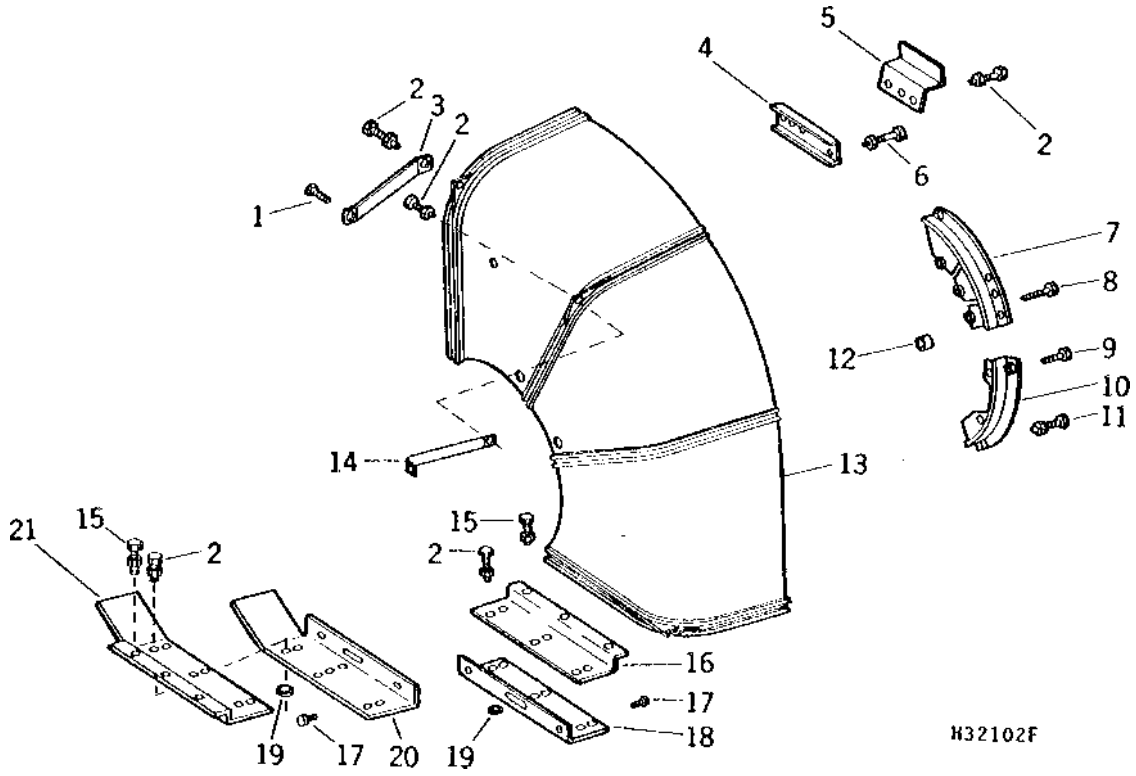
THIS PARTS LISTING IS CONTINUED

MUD SHIELDS (RIGHT-HAND SIDE) (PLANETARY FINAL DRIVE) - CONTINUED
(SERIAL NO. 556301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
2	AH109216	ANCHOR	1		
3	19H1905	CAP SCREW	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
4	H100977	BRACKET	1		
5	24H1682	WASHER	7		13/32" X 7/8" X 0.120"
6	24H1307	WASHER	1		13/32" X 1" X 1/16"
7	H94353	BUSHING	3		
8	24H1312	WASHER	5		13/32" X 1-3/8" X 0.105"
9	AH109547	SHIELD	1		
10	21H1415	SCREW	3		3/8" X 2-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
11	AH109548	SHIELD	1		
12	A3581R	SPRING LOCKING PIN	1		
13	H89616	WING SCREW	1		
14	H100976	BRACKET	1		
15	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	H77932	SCREW	5		
17	03H1709	BOLT	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
18	H111278	BRACKET	1		
19	AH100261	SHIELD	1		
20	28H1884	SPACER	5		1/2" X 3-5/8"
21	21H1098	SCREW	5		3/8" X 1-3/4"
	12H304	LOCK WASHER	5		3/8"
	14H812	NUT	5		3/8"
22	H100980	CHANNEL	1		
23	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
24	12H304	LOCK WASHER	3		3/8"
25	H111279	BRACKET	1		
26	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
27	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

FENDERS
(REGULAR AND HEAVY-DUTY FINAL DRIVE)
(SERIAL NO. -556300)

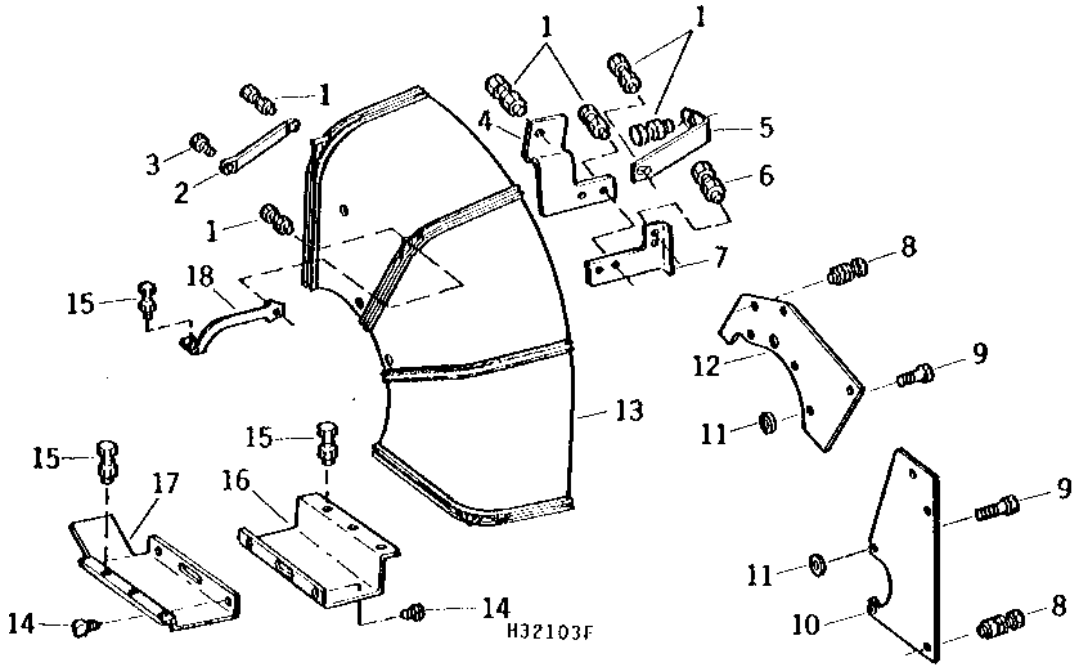
H32102F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1815	CAP SCREW	1		1/2" X 1-1/4", (L.H. ONLY)
	19H1721	CAP SCREW	1		1/2" X 1-1/2", (R.H. ONLY)
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2", (L.H. ONLY)
2	19H1731	CAP SCREW	AR		3/8" X 1", (17 USED, "IN POSITION"; 15 USED, "OUT POSITION")
	12H304	LOCK WASHER	AR		3/8", (17 USED, "IN POSITION"; 15 USED, "OUT POSITION")
	14H812	NUT	AR		3/8", (17 USED, "IN POSITION"; 15 USED, "OUT POSITION")
3	H81763	BRACE	2	-1990	(NO LONGER AVAILABLE)
4	H81750	CHANNEL	1		(L.H.)
5	H81768	BRACE	1	-1990	(L.H.) (NO LONGER AVAILABLE)
6	19H2128	CAP SCREW	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	AH80317	SUPPORT	1	-1990	(L.H. "OUT POSITION" OR R.H. "IN POSITION")
	AH80319	SUPPORT	1		(L.H. "IN POSITION" OR R.H. "OUT POSITION")
8	19H1945	CAP SCREW	6		1/2" X 3-1/4"
9	19H1974	CAP SCREW	4		1/2" X 2-3/4"
10	AH91712	ANGLE	2		(LOWER)
11	19H1792	CAP SCREW	8		1/2" X 1"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	2		1/2"
12	N114607	BUSHING	4		(SUB FOR Y1582C)
13	AH80320	FENDER	2	-1990	
14	H81769	BRACE	1		(R.H.)
15	19H1905	CAP SCREW	7		5/16" X 1"
	12H303	LOCK WASHER	7		5/16"
	14H785	NUT	7		5/16"
16	H81754	SHIELD	1		(OUTER, R.H.)
17	H76139	SCREW	6		SELF-TAPPING
18	H81753	SHIELD	1		(INNER, R.H.)
19	24H1305	WASHER	AR		13/32" X 13/16" X 0.065", (8 USED, "IN POSITION"; 7 USED, "OUT POSITION")
20	H96976	SHIELD	1	-1990	(INNER, L.H.) (NO LONGER AVAILABLE)
21	H96977	SHIELD	1	-1990	(OUTER, L.H.) (NO LONGER AVAILABLE)

FENDERS
(EXTRA HEAVY-DUTY FINAL DRIVE)
(SERIAL NO. -556300)

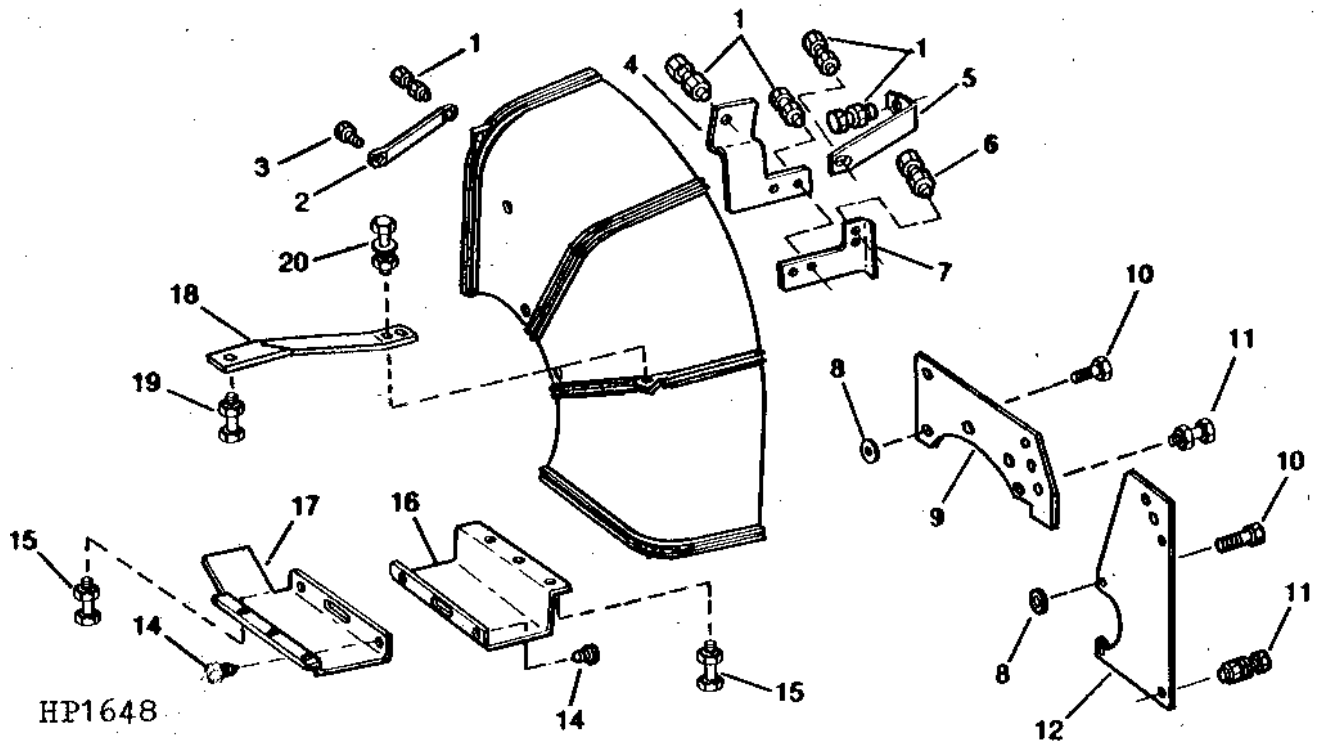
H32103F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
2	H93222	BRACE	2	-1990	(NO LONGER AVAILABLE)
3	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
4	H93221	BRACE	1	-1990	(L.H.) (NO LONGER AVAILABLE)
5	H93223	BRACKET	1	-1990	(USE WITH 26" TIRES) (NO LONGER AVAILABLE)
	H131869	BRACKET	1	-1990	(USE WITH 32" TIRES) (SUB FOR H94091)
6	19H2128	CAP SCREW	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	H94621	BRACKET	1		
8	19H1815	CAP SCREW	8		1/2" X 1-1/4"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
9	19H1930	CAP SCREW	10		1/2" X 2-1/2"
10	H93225	SUPPORT	2	-556300	(SUB H111066)
	H111066	SUPPORT	2	-1990	(LOWER) (NO LONGER AVAILABLE)
11	24H1788	WASHER	10		17/32" X 1-1/8" X 0.060"
12	H93224	SUPPORT	2	-556300	(SUB H111067) (NO LONGER AVAILABLE)
	H111067	SUPPORT	2	-1990	UPPER, (NO LONGER AVAILABLE)
13	AH92577	FENDER	2	-359610	(NO LONGER AVAILABLE)
	AH92577	FENDER	1	359611-1990	(R.H.) (NO LONGER AVAILABLE)
	AH127368	FENDER	1	-1990	(L.H.) (SUB FOR AH101630) (NO LONGER AVAILABLE)
14	H76139	SCREW	6		SELF-TAPPING
15	19H1905	CAP SCREW	7		5/16" X 1"
	12H303	LOCK WASHER	7		5/16"
	14H785	NUT	7		5/16"
16	H93220	SHIELD	1	-1990	(R.H.) (NO LONGER AVAILABLE)
17	H93226	SHIELD	1	-1990	(L.H.) (NO LONGER AVAILABLE)
18	H93228	BRACE	1		(R.H.)

FENDERS (DUAL-RANGE CYLINDER DRIVE)
(EXTRA HEAVY-DUTY FINAL DRIVE)
(SERIAL NO. 556301-)

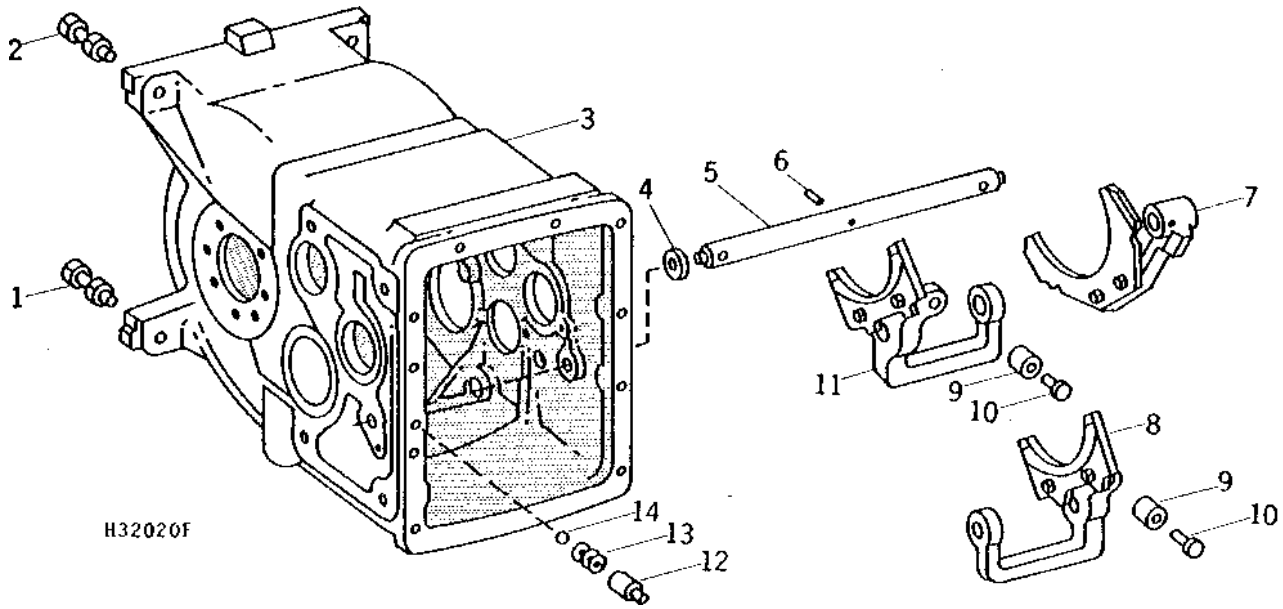
HP1648 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
2	H93222	BRACE	2	-1990	(NO LONGER AVAILABLE)
3	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
4	H93221	BRACE	1	-1990	(L.H.) (NO LONGER AVAILABLE)
5	H93223	BRACKET	1		(USE WITH 26" TIRES)
	H94091	BRACKET	1	-616392	(USE WITH 32" TIRES) (SUB H131869) (NO LONGER AVAILABLE)
	H131869	BRACKET	1	-1990	(USE WITH 32" TIRES) (NO LONGER AVAILABLE)
6	19H2128	CAP SCREW	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	H94621	BRACKET	1		
8	24H1788	WASHER	10		17/32" X 1-1/8" X 0.060"
9	H111067	SUPPORT	2	-1990	(UPPER) (NO LONGER AVAILABLE)
10	19H1930	CAP SCREW	10		1/2" X 2-1/2"
11	19H1815	CAP SCREW	8		1/2" X 1-1/4"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
12	H111066	SUPPORT	2	-1990	(LOWER) (NO LONGER AVAILABLE)
13	AH109210	FENDER	1	-1990	(R.H.) (NO LONGER AVAILABLE)
	AH101630	FENDER	1	-616392	(L.H.) (SUB AH127368) (NO LONGER AVAILABLE)
	AH127368	FENDER	1	-1990	(L.H.) (NO LONGER AVAILABLE)
14	H76139	SCREW	6		
15	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
16	H93220	SHIELD	1		(R.H.)
17	H93226	SHIELD	1	-1990	(L.H.) (NO LONGER AVAILABLE)
18	H111074	STRAP	1	-1990	(R.H.) (NO LONGER AVAILABLE)
19	19H1925	CAP SCREW	1		3/8" X 4-1/4"
	N10215	LOCK NUT	1		
20	19H1732	CAP SCREW	1		
	N10215	LOCK NUT	1		

TRANSMISSION AND DIFFERENTIAL HOUSING AND SHIFTER FORKS

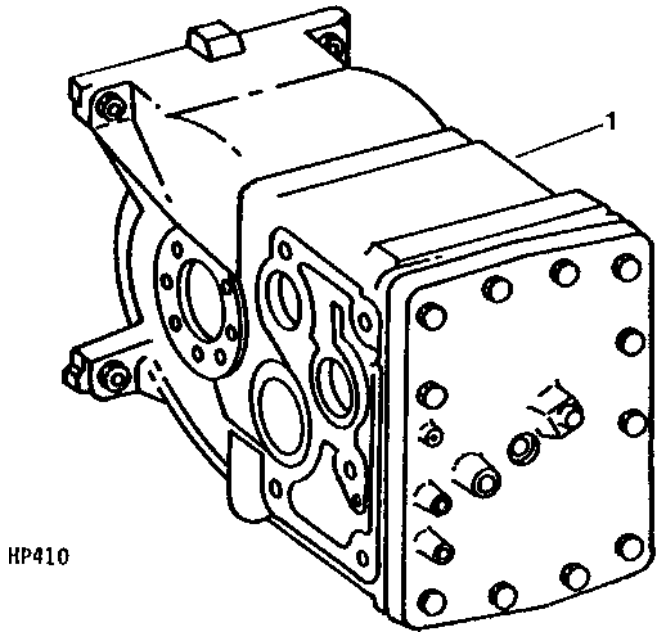
H32020F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
	19H1824	CAP SCREW	2		5/8" X 2-1/4", (PLANETARY FINAL DRIVE)
	12H294	LOCK WASHER	2		5/8", (PLANETARY FINAL DRIVE)
2	H100311	BOLT	2		DOWEL
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
3	H100840	HOUSING	1	-462238	(SUB H111795)
	H111795	HOUSING	1		
4	T22260	SEAL	1		
5	H76153	RAIL	1		
6	34H316	SPRING PIN	1		1/4" X 1-1/2"
7	AH75534	SHIFT COLLAR	1		RANGE, (MARKED H75418)
8	AH75536	SHIFTER	1		REVERSE (POSI-TORQ) (MARKED H75420)
9	R26207	ROLLER	AR		(1 USED, HYDROSTATIC DRIVE; 2 USED, POSI-TORQ)
10	H76152	PIN	AR		(1 USED, HYDROSTATIC DRIVE; 2 USED, POSI-TORQ)
11	AH87599	SHIFTER	1		LOW AND REVERSE, (MARKED H86402)
12	H76496	PIN	1		
13	T12615	SPRING	1		
14	405R	BALL	1		

TRANSMISSION

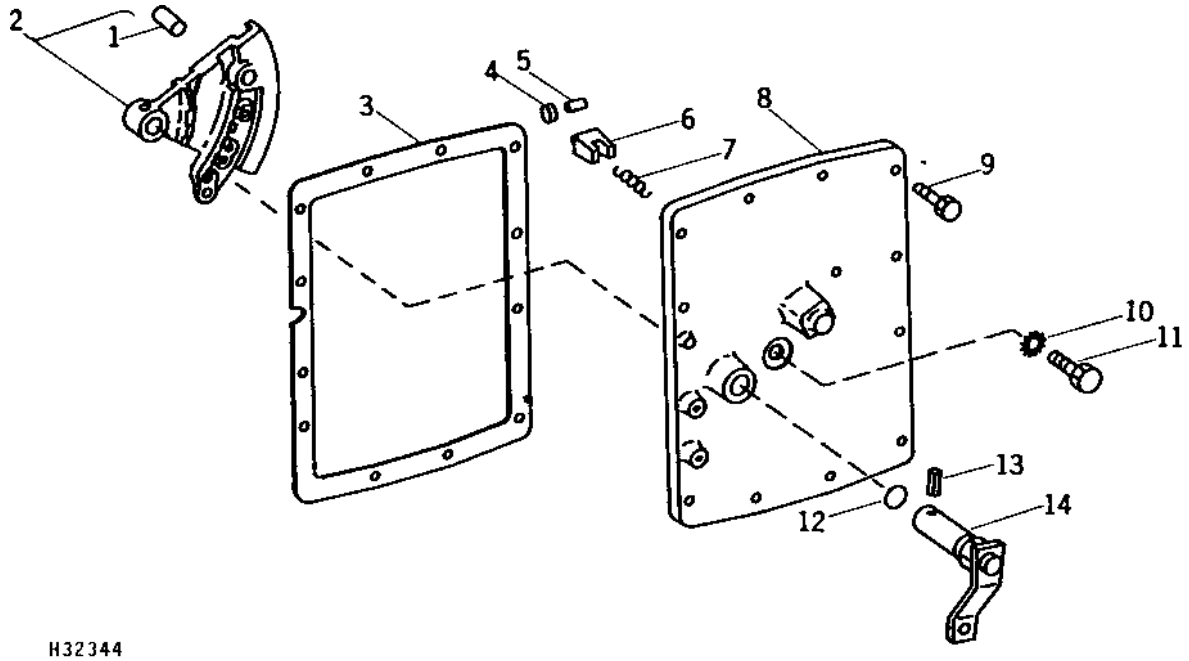
HP410 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH101364	TRANSMISSION	1	-462238	(SUB AH107594)
	AH107594	TRANSMISSION	1		LESS BRAKES (POSI-TORQ) (SUB AH113602)
	AH113602	TRANSMISSION	1		(POSI-TORQ)
	AH104545	TRANSMISSION	1	-507350	(SUB AH107570)
	AH107570	TRANSMISSION	1		(HYDROSTATIC)
	AH107568	TRANSMISSION	1	508915-600000	(PLANETARY FINAL DRIVE) (SUB AH113521)
	AH113521	TRANSMISSION	1		(PLANETARY FINAL DRIVE)

TRANSMISSION AND DIFFERENTIAL HOUSING COVER, GASKET, AND SHIFTER CAM

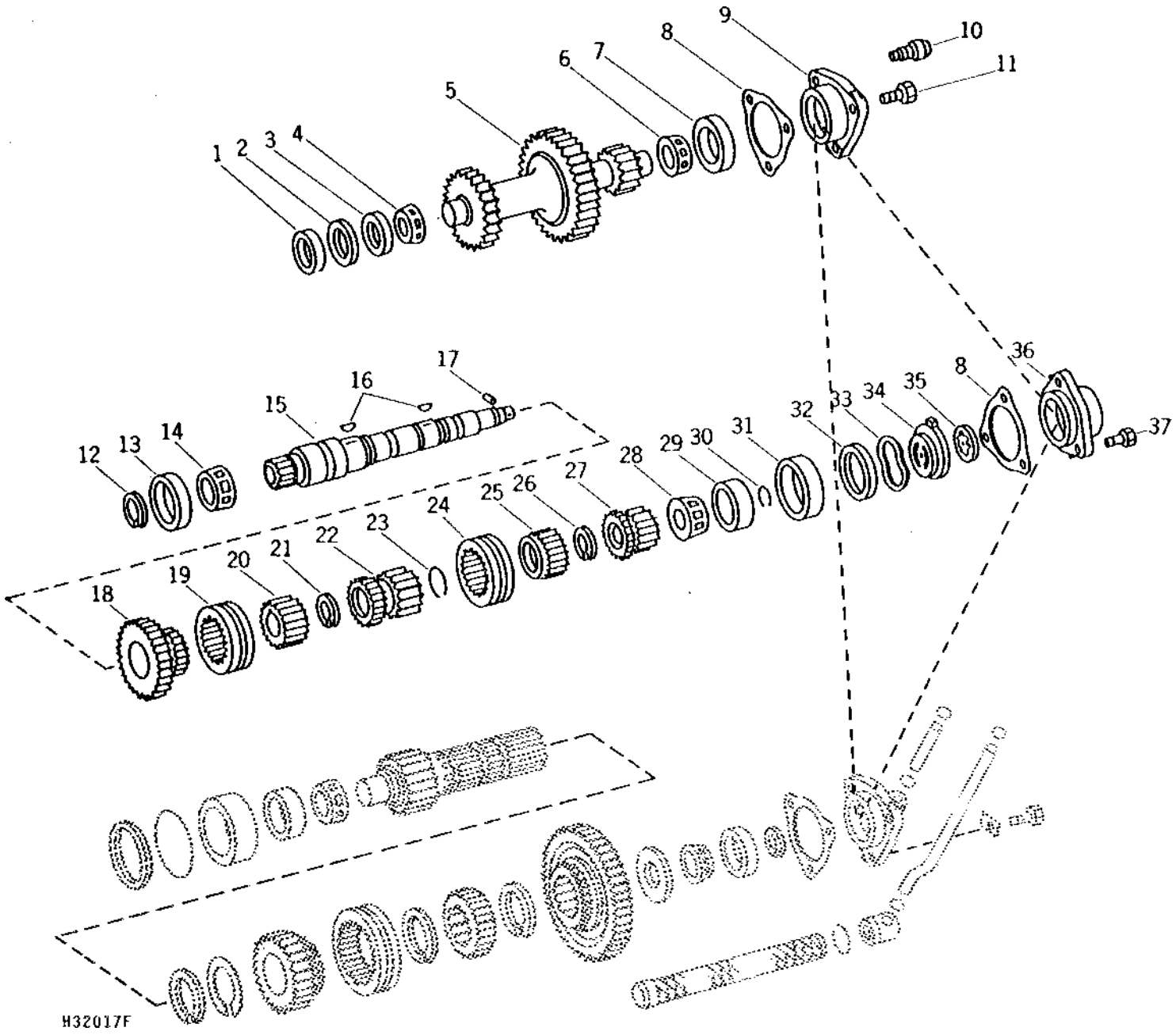
H32344F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H327	SPRING PIN	AR		5/16" X 1", (4 USED, HYDROSTATIC DRIVE; 5 USED, POSI-TORQ DRIVE)
2	AH86578	CAM	1		(POSI-TORQ DRIVE) (MARKED H75421)
	AH75538	CAM	1		(HYDROSTATIC DRIVE) (MARKED H75422)
3	PT94	SEALANT	1	-508914	(SUB TY15130) (NO LONGER AVAILABLE)
	TY15130	SEALANT	1		
4	H83064	WASHER	1		
5	H80379	DOWEL PIN	1		
6	H80377	GUIDE	1		
7	T27992	SPRING	1		
8	H80376	COVER	1		
9	19H3411	CAP SCREW	9		3/8" X 1-1/8"
	19H1732	CAP SCREW	9		3/8" X 1-1/4"
10	H75516	LOCK WASHER	1		
11	19H1936	CAP SCREW	1		3/8" X 3/4"
12	P48347	O-RING	1		
13	34H351	SPRING PIN	1		3/8" X 1-1/2"
14	AH94519	ARM	1		

TRANSMISSION COUNTERSHAFT, INPUT SHAFT, GEARS, AND BEARINGS

H32017F -UN-01JAN94

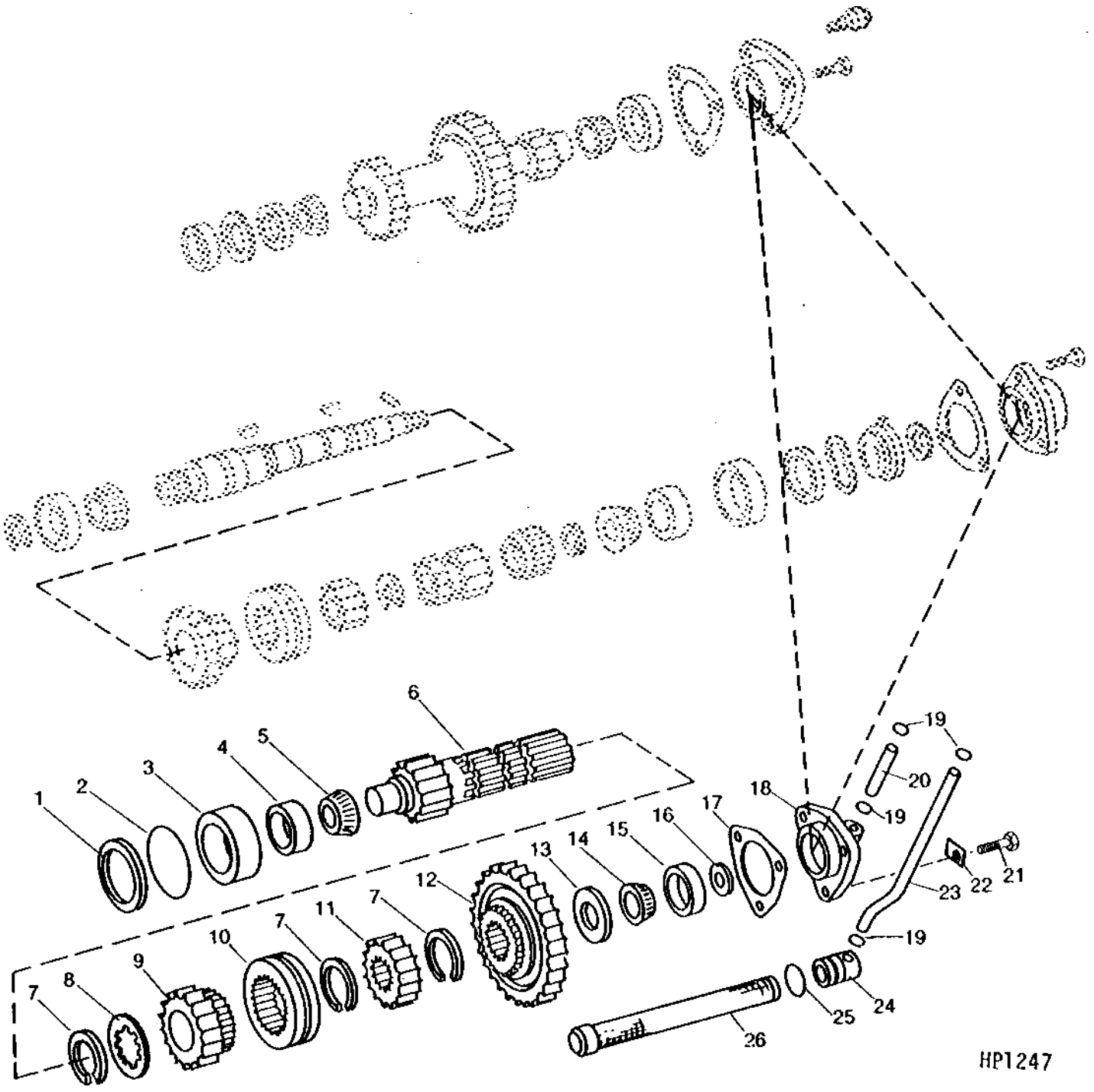


TRANSMISSION COUNTERSHAFT, INPUT SHAFT, GEARS, AND BEARINGS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100839	CAP	1		
2	E12201	SNAP RING	1		
3	JD7449	BEARING CUP	1		
4	JD8134	BEARING CONE	1		
5	H101003	COUNTERSHAFT	1	-462238	(SUB H105205)
	H105205	SHAFT	1		
6	JD8979	BEARING	1		
7	JD8267	BEARING CUP	1		
8	H77814	SHIM	AR		.05 MM (0.002") (PLASTIC)
	H77815	SHIM	AR		.076 MM (0.003") (PLASTIC)
	H77816	SHIM	AR		.127 MM (0.005") (ALUMINUM)
	H77817	SHIM	AR		.254 MM (0.010") (ALUMINUM)
	H77818	SHIM	AR		.508 MM (0.020") (ALUMINUM)
9	H77812	CRADLE	1		
10	U14273	BREATHER	1		
11	19H1731	CAP SCREW	3		3/8" X 1"
12	R26214	SNAP RING	AR		1.93 MM (0.076")
	R26215	SNAP RING	AR		2 MM (0.079")
	R26216	SNAP RING	AR		2.08 MM (0.082")
	R26217	SNAP RING	AR		2.16 MM (0.085")
13	JD8237	BEARING CUP	1		
14	JD8902	BEARING CONE	1	-459400	
	JD10182	BEARING CONE	1	459401-	
15	H100148	SHAFT	1		INPUT, (POSI-TORQ DRIVE)
	H93759	SHAFT	1	-462238	(SUB AH109692)
	AH109692	SHAFT	1		INPUT (HYDROSTATIC DRIVE) (USE WITH R33476 AND H111170 ON MACHINES THRU SN 507350)
16	26H77	SHAFT KEY	2		3/16" X 3/4"
17	H75358	DOWEL PIN	1		DRIVE
18	H75185	PINION	1	-462238	(SUB H105209)
	H105209	PINION	1		23 TEETH
19	H75183	SHIFT COLLAR	1		
20	R33712	SHIFT COLLAR	1		DRIVE
21	R26218	SNAP RING	1		
22	H75195	PINION	1	-462238	(SUB H105206)
	H105206	PINION	1		15 TEETH
23	R33476	SNAP RING	1		(POSI-TORQ DRIVE) (USE WITH AH109692 AND H111170 ON MACHINES THRU SN 507350)
24	H75183	SHIFT COLLAR	1		(POSI-TORQ DRIVE)
25	R33484	GEAR	1		DRIVE, (POSI-TORQ DRIVE)
	H87698	SPACER	1	-360424	(SUB H100192)
	H100192	SPACER	1	-461179	(SUB H110733)
	H110733	SPACER	1	-462238	(SUB H111170)
	H111170	SPACER	1		(HYDROSTATIC DRIVE) (USE WITH AH109692 AND R33476 ON MACHINES THRU SN 507350)
26	R33475	SNAP RING	1		
27	H100147	PINION	1		REVERSE, (POSI-TORQ DRIVE)
28	JD8294	BEARING CONE	1		
29	H77811	SLEEVE	1		
30	R26220	SNAP RING	AR		1.93 MM (0.076") (POSI-TORQ DRIVE)
	R26221	SNAP RING	AR		2 MM (0.079") (POSI-TORQ DRIVE)
	R26222	SNAP RING	AR		2.08 MM (0.082") (POSI-TORQ DRIVE)
	R26223	SNAP RING	AR		2.16 MM (0.085") (POSI-TORQ DRIVE)
31	JD8257	BEARING CUP	1		
32	H82233	BUSHING	1		
33	H82232	WASHER	1		
34	H82234	PLATE	1		
35	AH76501	ROTOR	1	-630648	
	AH128528	ROTOR	1		
36	H82231	HOUSING	1		
37	19H1731	CAP SCREW	3		3/8" X 1"

TRANSMISSION PINION SHAFT, GEARS, AND BEARINGS

HP1247 -UN-01JAN94

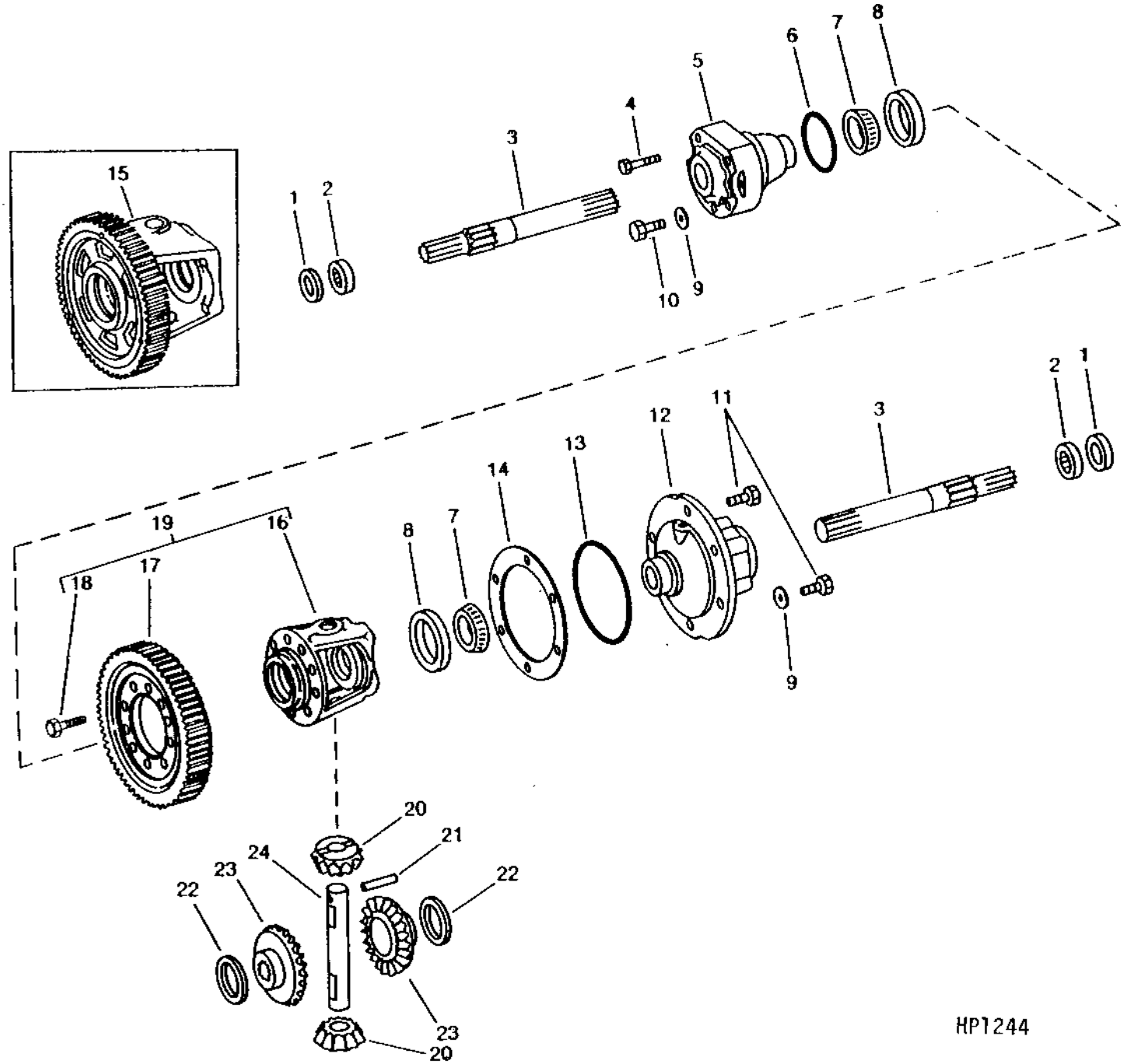


TRANSMISSION PINION SHAFT, GEARS, AND BEARINGS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93764	SNAP RING	1		
2	R11120	O-RING	1		
3	H93763	EXHAUST CAP	1		L.H.
4	JD8257	BEARING CUP	1		
5	JD8947	BEARING CONE	1		
6	H99823	SHAFT	1		(18 TEETH)
	H105336	SHAFT	1	508915-	(22 TEETH) (PLANETARY FINAL DRIVE)
7	R26265	SNAP RING	3		
8	R26253	THRUST WASHER	1	-462238	(SUB H103167, THIS APPLICATION)
	H103167	WASHER	1		
9	H75194	GEAR	1	-462238	THIRD AND FOURTH, (SUB H105207 AND H103167)
	H105207	GEAR	1		THIRD AND FOURTH
10	H80998	SHIFT COLLAR	1		
11	R33510	GEAR	1		DRIVE, SPLINED
12	AR87813	GEAR	1		WITH BUSHING, (MARKED R67423)
13	H75359	WASHER	1		
14	JD8295	BEARING CONE	1		
15	JD8267	BEARING CUP	1		
16	R35164	SNAP RING	AR		1.93 MM (0.076")
	R35165	SNAP RING	AR		2.01 MM (0.079")
	R35166	SNAP RING	AR		2.08 MM (0.082")
	R35167	SNAP RING	AR		2.16 MM (0.085")
	R40713	SNAP RING	AR		2.24 MM (0.088")
	R40714	SNAP RING	AR		2.31 MM (0.091")
	R40715	SNAP RING	AR		2.39 MM (0.094")
17	H77814	SHIM	AR		.05 MM (0.002") (PLASTIC)
	H77815	SHIM	AR		.076 MM (0.003") (PLASTIC)
	H77816	SHIM	AR		.127 MM (0.005") (ALUMINUM)
	H77817	SHIM	AR		.254 MM (0.010") (ALUMINUM)
	H77818	SHIM	AR		.508 MM (0.020") (ALUMINUM)
18	H77813	CRADLE	1		
19	R394R	O-RING	4		
20	H77805	BUSHING	1		
21	H78580	CAP SCREW	1		
	19H1731	CAP SCREW	2		3/8" X 1"
22	H77822	CLAMP	1		OIL LINE
23	H77819	LINE	1		
24	H89310	FITTING	1	-409100	(SUB H77820)
	H77820	FITTING	1		OIL LINE
25	A3606R	O-RING	1		
26	AH76502	STRAINER	1		

DIFFERENTIAL GEARS AND SHAFTS
(SERIAL NO. -600000)

HP1244 -UN-01JAN94

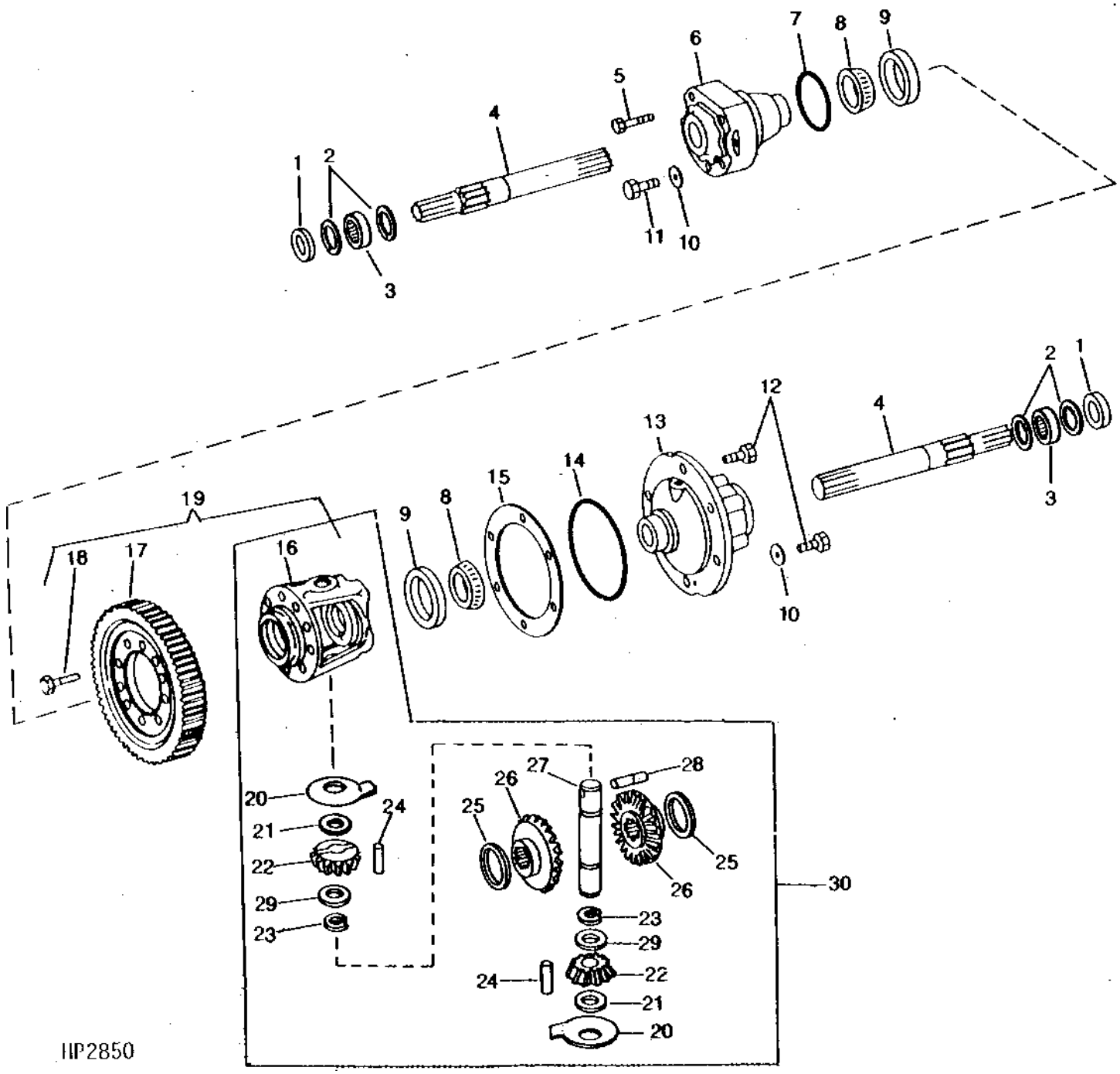


DIFFERENTIAL GEARS AND SHAFTS - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH86848	SEAL	2	-630800	
	AH128391	SEAL	2		
2	JD9936	NEEDLE BEARING	2		
3	H85871	SHAFT	2		
4	19H2699	CAP SCREW	2		7/16" X 2-1/4"
	12H293	LOCK WASHER	2		7/16"
5	H85886	CRADLE	1		L.H. (SUB H132116 AND (2) H132117)
6	P48403	O-RING	1		
7	JD8147	BEARING CONE	2		
8	JD7425	BEARING CUP	2		
9	T21242	WASHER	10		
10	19H3109	CAP SCREW	5		1/2" X 2-7/8"
11	19H2510	CAP SCREW	11		1/2" X 1-5/8"
12	H85885	CRADLE	1		R.H. (SUB H132115 AND (2) H132117)
13	R27796	O-RING	1		
14	H84652	SHIM	AR		.076 MM (0.003") (STEEL)
	H84653	SHIM	AR		.127 MM (0.005") (STEEL)
	H84654	SHIM	AR		.254 MM (0.010") (STEEL)
	H84655	SHIM	AR		.508 MM (0.020") (STEEL)
15	AH75303	RING GEAR	1	-462238	(SUB AH103482)
16	H97750	HOUSING	1	462239-600000	(SUB H114341)
	H114341	HOUSING	1		
17	H97751	RING GEAR	1	462239-	
	H97753	RING GEAR	1	508915-	(PLANETARY FINAL DRIVE)
18	19H3299	CAP SCREW	10	462239-	
19	AH103482	RING GEAR	1	-600000	(SUB AH112069)
	AH112069	GEAR	1	-600000	(SUB H114341, H97751 AND/OR 19H3299)
	AH103483	RING GEAR	1	508915-600000	(PLANETARY FINAL DRIVE) (66 TEETH) (SUB AH112260)
	AH112260	GEAR	1	-600000	(PLANETARY FINAL DRIVE) (SUB H114341, H97753 AND/OR 19H3299)
20	R42443	PINION	2		
21	34H356	SPRING PIN	1		3/8" X 2-1/4"
22	H92184	WASHER	2		
23	H92308	GEAR	2		
24	R41902	PINION SHAFT	1	-359088	(SUB R68347)
	R68347	SHAFT	1		

DIFFERENTIAL GEARS AND SHAFTS
(SERIAL NO. 600001-)

HP2850 -UN-01JAN94

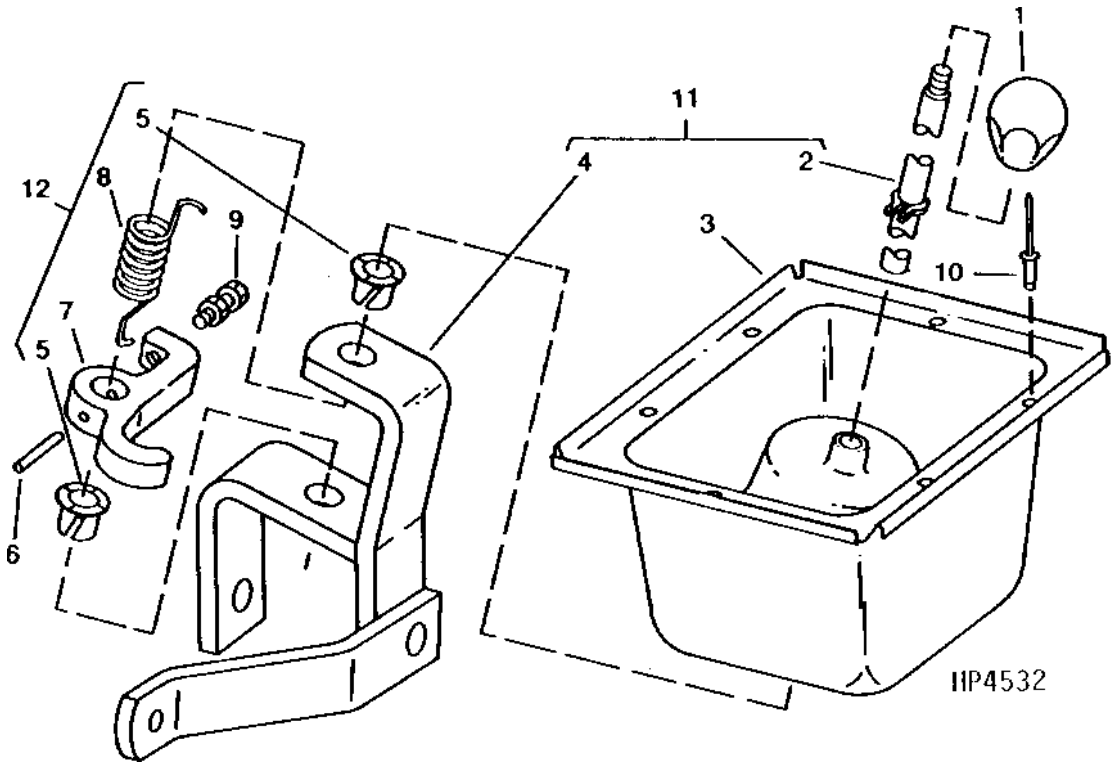


DIFFERENTIAL GEARS AND SHAFTS - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH86848	SEAL	2	-630800	
	AH128391	SEAL	2		
2	H132117	WEAR RING	4	620301-	(USE WITH H132115 AND H132116)
3	JD9936	NEEDLE BEARING	2		
4	H85871	SHAFT	2		
5	19H2699	CAP SCREW	2		7/16" X 2-1/4"
	12H293	LOCK WASHER	2		7/16"
6	H85886	CRADLE	1	-620791	L.H. (SUB H132116 AND (2) H132117)
	H132116	CRADLE	1		L.H. (USE WITH (2) H132117)
7	P48403	O-RING	1		
8	JD8147	BEARING CONE	2		
9	JD7425	BEARING CUP	2		
10	T21242	WASHER	10		
11	19H3109	CAP SCREW	5		1/2" X 2-7/8"
12	19H2510	CAP SCREW	11		1/2" X 1-5/8"
13	H85885	CRADLE	1	-620791	R.H. (SUB H132115 AND (2) H132117)
	H132115	CRADLE	1		R.H. (USE WITH (2) H132117)
14	R27796	O-RING	1		
15	H84652	SHIM	AR		.076 MM (0.003")
	H84653	SHIM	AR		.127 MM (0.005")
	H84654	SHIM	AR		.254 MM (0.010")
	H84655	SHIM	AR		.508 MM (0.020")
16	H114341	HOUSING	1		
17	H97751	RING GEAR	1		
	H97753	RING GEAR	1		(PLANETARY FINAL DRIVE)
18	19H3299	CAP SCREW	10		1/2" X 1-1/4"
19	AH112069	GEAR	1	-626195	(SUB H114341, H97751 AND/OR 19H3299)
	AH112260	GEAR	1	-626195	(PLANETARY FINAL DRIVE) (SUB H114341, H97753 AND/OR 19H3299)
20	H114342	THRUST WASHER	2		
21	R74895	THRUST WASHER	4	-600000	(SUB (2) R70112 AND (2) R70113)
	R70112	THRUST WASHER	2		
22	R71813	PINION	2	-615200	
	R80880	PINION	2	615201-	
23	R70114	SNAP RING	2		
24	R70115	NEEDLE ROLLER	52		
25	H92184	WASHER	2		
26	H92308	GEAR	2		
27	H113134	PIN	1		
28	34H356	SPRING PIN	1		3/8" X 2-1/4"
29	R70113	THRUST WASHER	2		
30	AH115259	DIFFERENTIAL	1		

GEARSHIFT LEVER AND CAM ASSEMBLY
(POSI-TORQ)

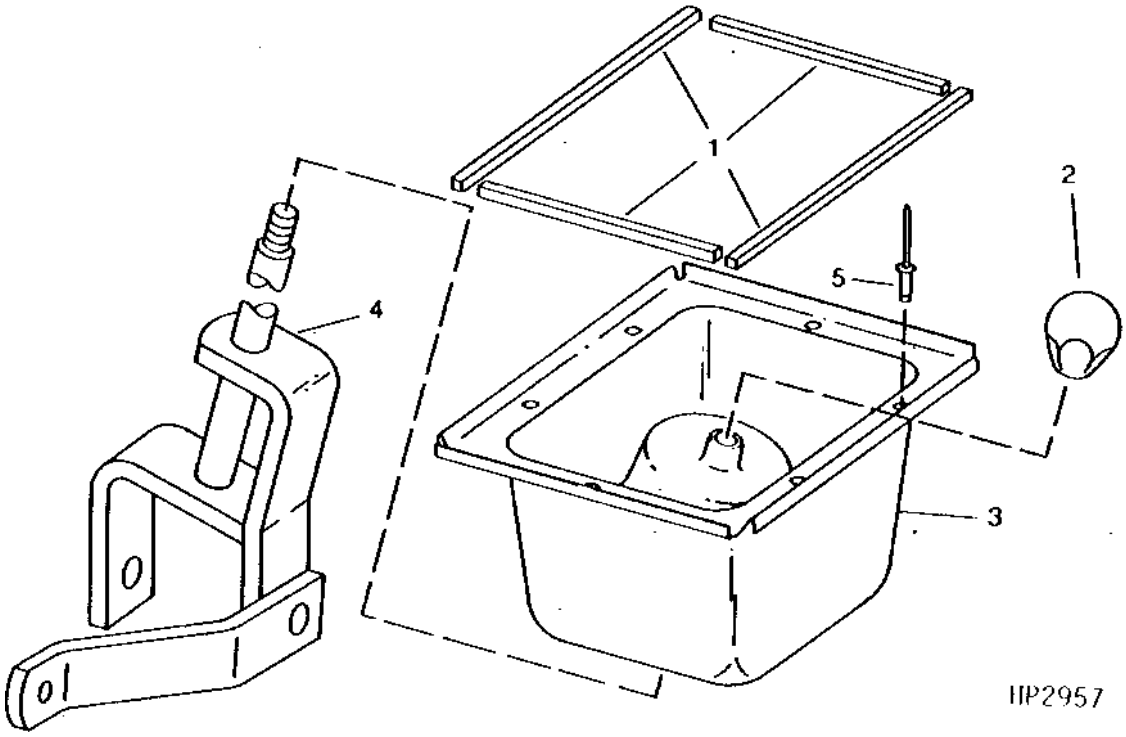
HP4532 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93809	KNOB	1		
2	AH94732	STUD	1	-1990	(NO LONGER AVAILABLE)
3	AH95938	BOOT	1		WITH SEAL
4	AH95940	LEVER	1	-1990	(NO LONGER AVAILABLE)
5	H97050	BUSHING	2	-1990	(NO LONGER AVAILABLE)
6	34H79	SPRING PIN	1		3/16" X 1-1/4"
7	H80350	STOP	1	-1990	(NO LONGER AVAILABLE)
8	H99133	TORSION SPRING	1	-1990	
9	19H2831	CAP SCREW	1		5/16" X 1-1/2"
	14H611	NUT	1		5/16"
10	H64584	RIVET	6		
11	AH138516	KIT	1		
12	AH138517	KIT	1		

GEARSHIFT LEVER ASSEMBLY
(HYDROSTATIC DRIVE)

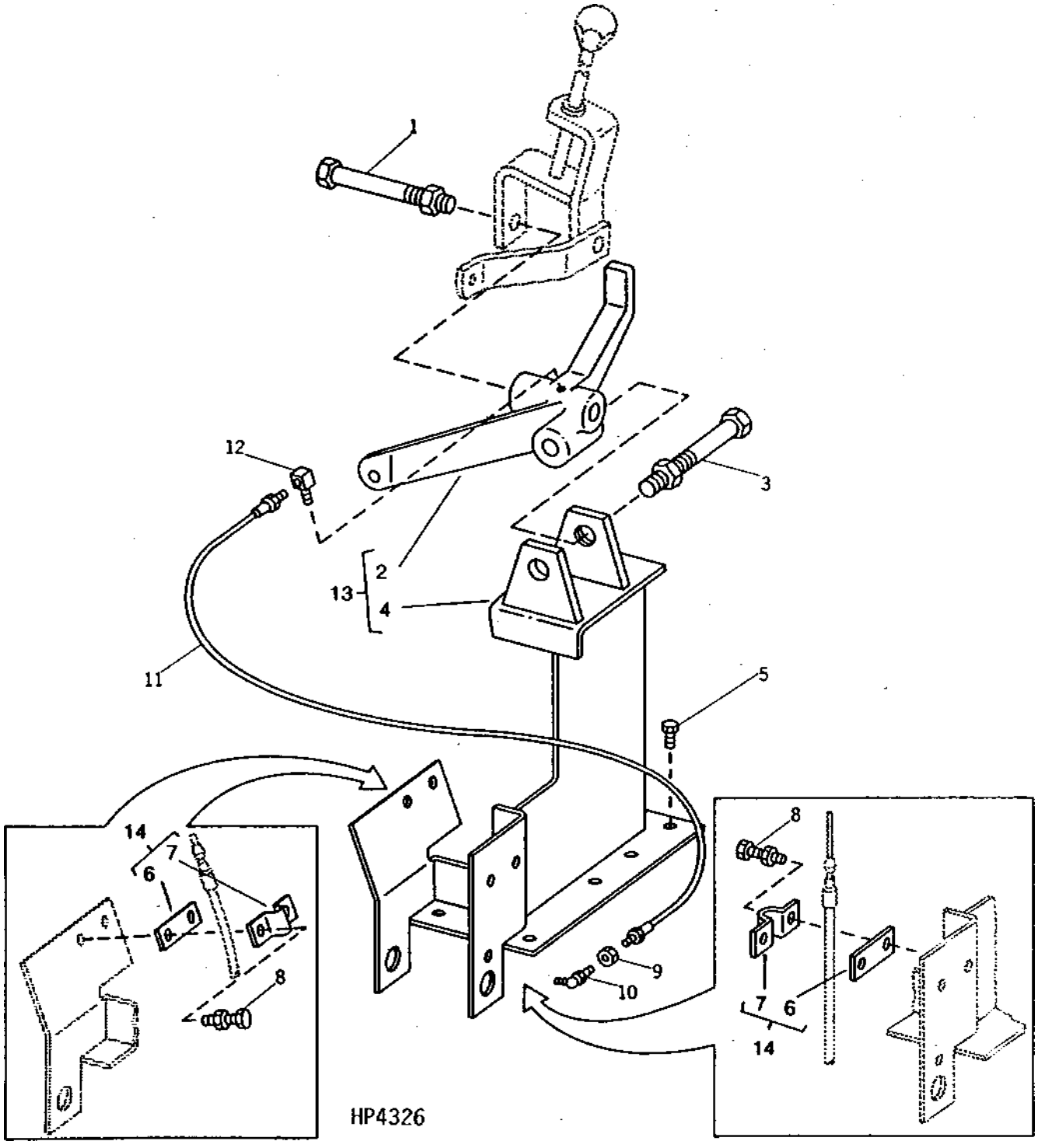
HP2957 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SEAL	1		(CUT FROM AH99397)
2	H93809	KNOB	1		
3	AH95938	BOOT	1		WITH SEAL
4	AH95405	LEVER	1		
5	H64584	RIVET	6		

GEARSHIFT RANGE SHIFTER AND SUPPORT

HP4326 -UN-01JAN94

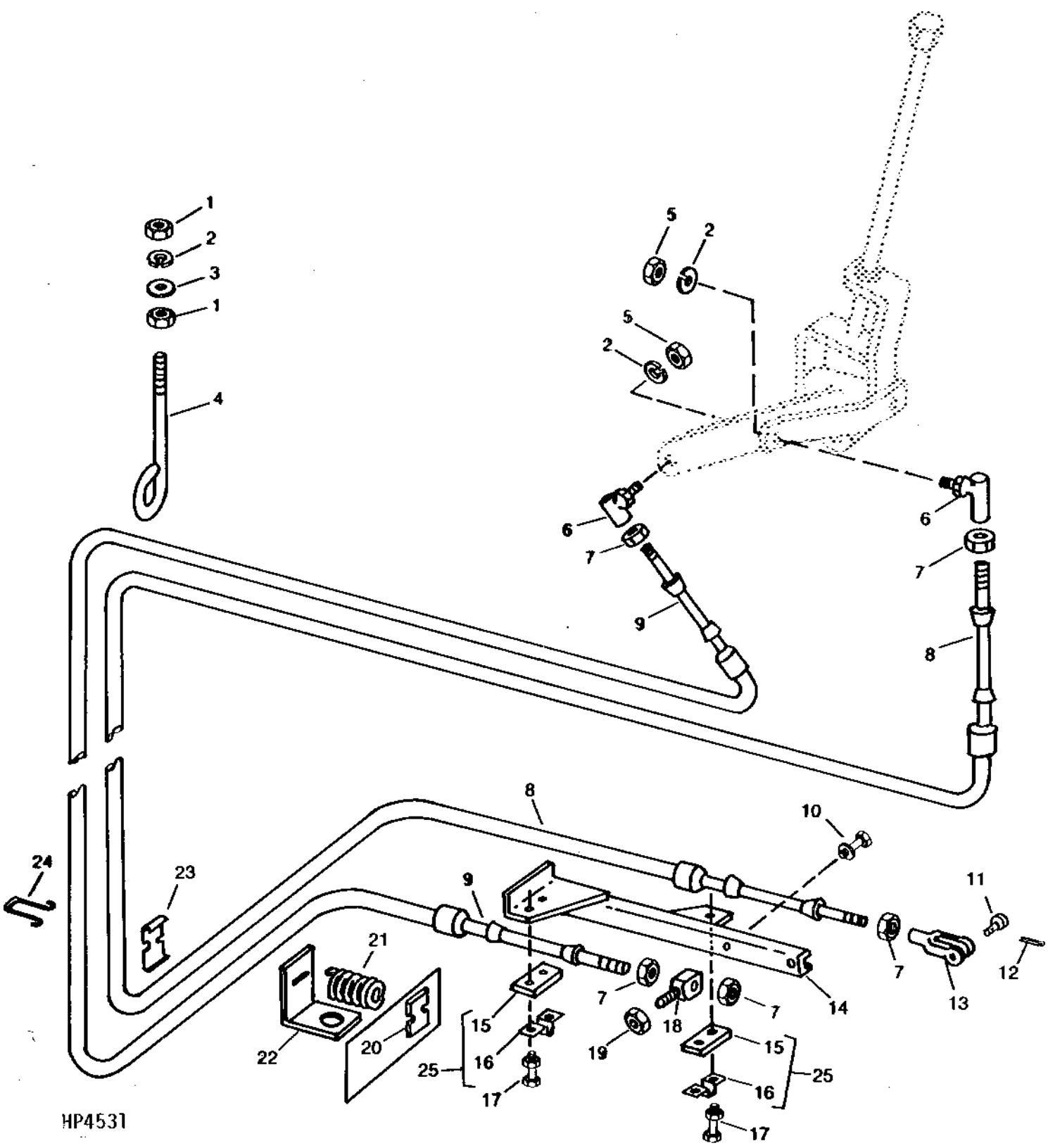


GEARSHIFT RANGE SHIFTER AND SUPPORT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2945	CAP SCREW	1		5/8" X 4-1/4"
	12H294	LOCK WASHER	1		5/8"
2	H97051	SHIFTER	1	-1990	(NO LONGER AVAILABLE)
3	19H3401	CAP SCREW	1		5/8" X 3-1/4"
	12H294	LOCK WASHER	1		5/8"
4	AH95996	SUPPORT	1	-1990	(NO LONGER AVAILABLE)
5	H76139	SCREW	4		SELF-TAPPING
6	H97045	STRAP	2	-1990	(SUB AH138519)
7	H97044	CLAMP	2	-1990	(SUB AH138519)
8	19H1900	CAP SCREW	4		5/16" X 3/4"
	N10213	LOCK NUT	4		
9	E12379	NUT	1		
10	JD7788	LUBRICATION FITTING	1		45°
11	AN33278	HOSE	1		
12	JD7845	ELBOW FITTING	1		90°
13	AH138518	KIT	1		
14	AH138519	KIT	1		

GEARSHIFT CABLES AND MOUNTINGS

HP4531 -UN-01JAN94

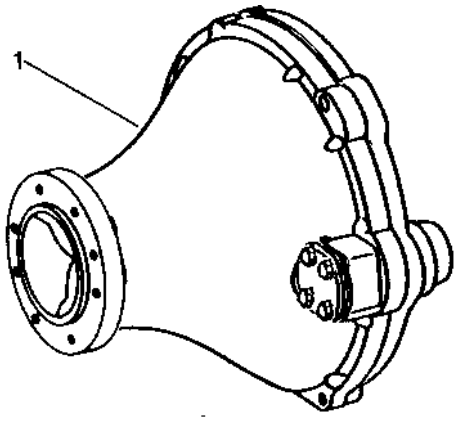


GEARSHIFT CABLES AND MOUNTINGS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	2		3/8"
2	12H304	LOCK WASHER	4		3/8"
3	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
4	H85397	EYEBOLT	1		
5	14H846	NUT	2		3/8"
6	AH76556	BALL JOINT	2		
7	14H882	NUT	5		5/16"
8	AH94494	CABLE	1		GEARSHIFT (POSI-TORQ DRIVE)
	AH94496	CABLE	1		GEARSHIFT (HYDROSTATIC DRIVE)
9	AH94493	CABLE	1		RANGE SHIFT (POSI-TORQ DRIVE)
	AH94495	CABLE	1		RANGE SHIFT (HYDROSTATIC DRIVE)
10	19H1936	CAP SCREW	1		3/8" X 3/4"
	H75516	LOCK WASHER	1		
11	M4436T	PIN	1		DRILLED
12	11H216	COTTER PIN	1		3/16" X 1"
13	P40578	YOKE	1		
14	AH95937	SUPPORT	1		
15	H97045	STRAP	2	-1990	(SUB AH138519)
16	H97044	CLAMP	2	-1990	(SUB AH138519)
17	19H1900	CAP SCREW	4		5/16" X 3/4"
	N10213	LOCK NUT	4		
18	H76873	PIVOT	1		
19	N10213	LOCK NUT	1		
20	H80153	RETAINER	1	-615200	(SUB H122290)
21	R26151	SPRING	1		
22	H95410	BRACKET	1		
23	AH76765	CLAMP	1		
24	H78437	HOOK	1	-615200	(SUB H122290)
	H122290	HOOK	1		
25	AH138519	KIT	1		

FINAL DRIVE

HP1948 -UN-01JAN94



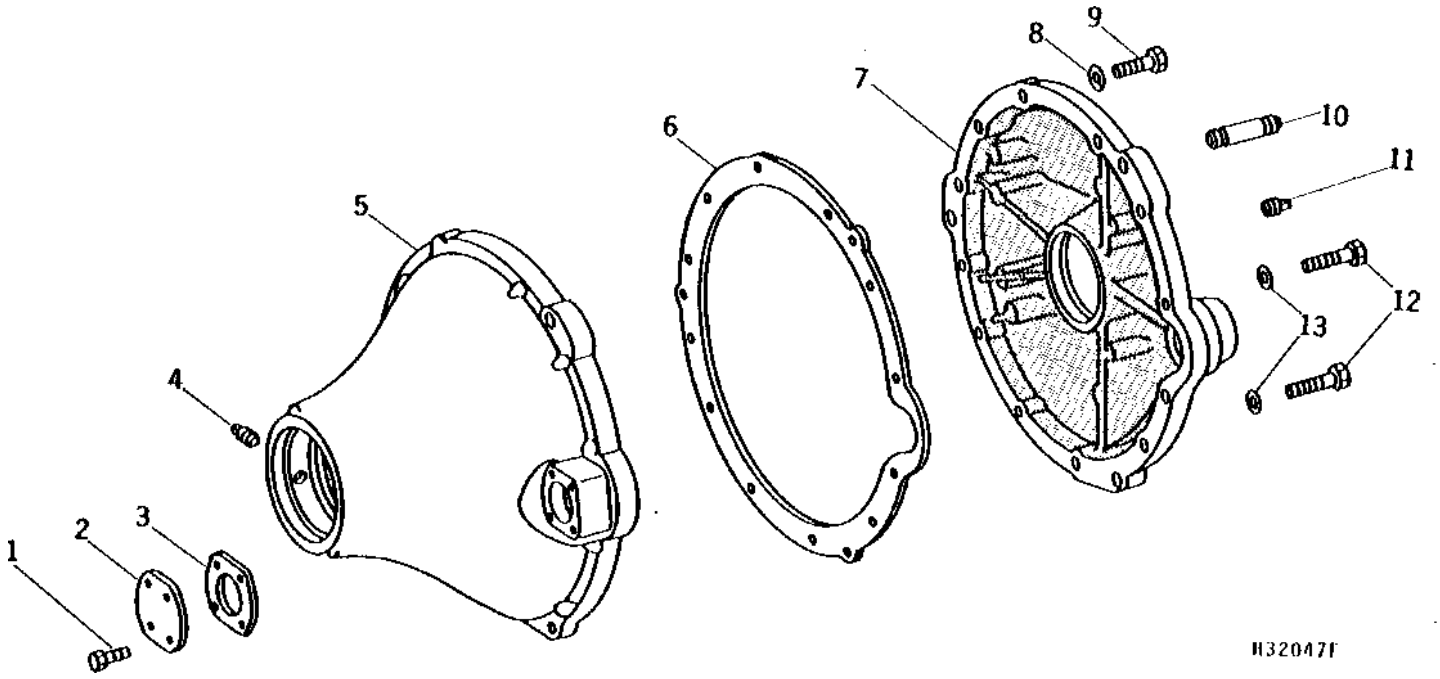
HP1948

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112972	DRIVE	1	-362900	(10 TO 82 RATIO) (FOR 26" R2 TIRES)
	AH93467	DRIVE	1	-409100	(SUB AH104903)
	AH104903	DRIVE	1	-459889	(SUB AH107176)
	AH107176	DRIVE	1	-556300	(SUB AH112970)
	AH112970	DRIVE	1		(10 TO 95 RATIO) (FOR 32" TIRES AND TRACKS)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FINAL DRIVE HOUSING AND BEARING CAP

H32047F -UN-01JAN94



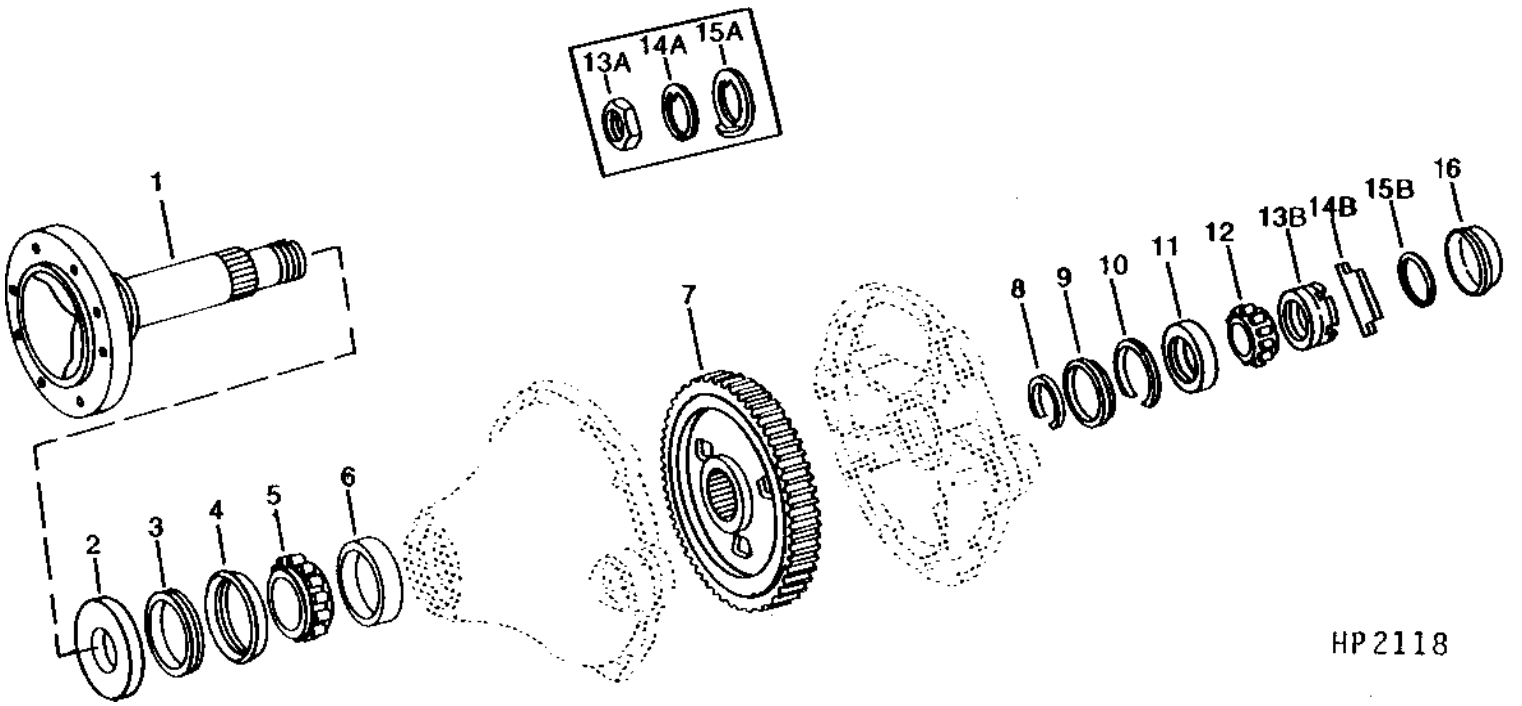
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	4		3/8" X 1-1/4"
2	H85354	CAP	1		
3	H75711	SHIM	AR	-1990	(SUB H75713) 0.05 MM (0.002") (PLASTIC) (RED)
	H75712	SHIM	AR	-510804	0.08 MM (0.003") (PLASTIC) (GREEN) (SUB R75713)
	H75713	SHIM	AR		0.13 MM (0.005") (PLASTIC) (BLUE)
	H75714	SHIM	AR		0.25 MM (0.010") (STEEL)
	H75715	SHIM	AR		0.51 MM (0.020") (STEEL)
4	15H558	PIPE PLUG	1	-359610	1/8"
	JD7759	LUBRICATION FITTING	1	359611-	
5	H94883	HOUSING	1	-362900	(OUTER) (FOR 26" TIRES)
	H94882	HOUSING	1		(OUTER) (FOR 32" TIRES)
6	H75244	GASKET	1	-362900	(FOR 26" TIRES)
	H76447	GASKET	1		(FOR 32" TIRES)
7	H85843	HOUSING	1	-362900	(SUB H105934)
	H105934	HOUSING	1		(INNER) (FOR 26" TIRES)
	H85842	HOUSING	1	-460784	(SUB H105933)
	H105933	HOUSING	1		(INNER) (FOR 32" TIRES)
8	H75716	LOCK WASHER	2		
9	19H1831	CAP SCREW	2		1/2" X 2"
10	H95027	PIN	3		
11	P46369	FITTING	1		VENT
	15H584	PIPE PLUG	1		1/2"
12	19H1805	CAP SCREW	10		1/2" X 2-1/4"
13	12H301	LOCK WASHER	12		1/2"

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

MEMORANDA

FINAL DRIVE AXLE, GEAR, AND BEARINGS

HP2118 -UN-01JAN94

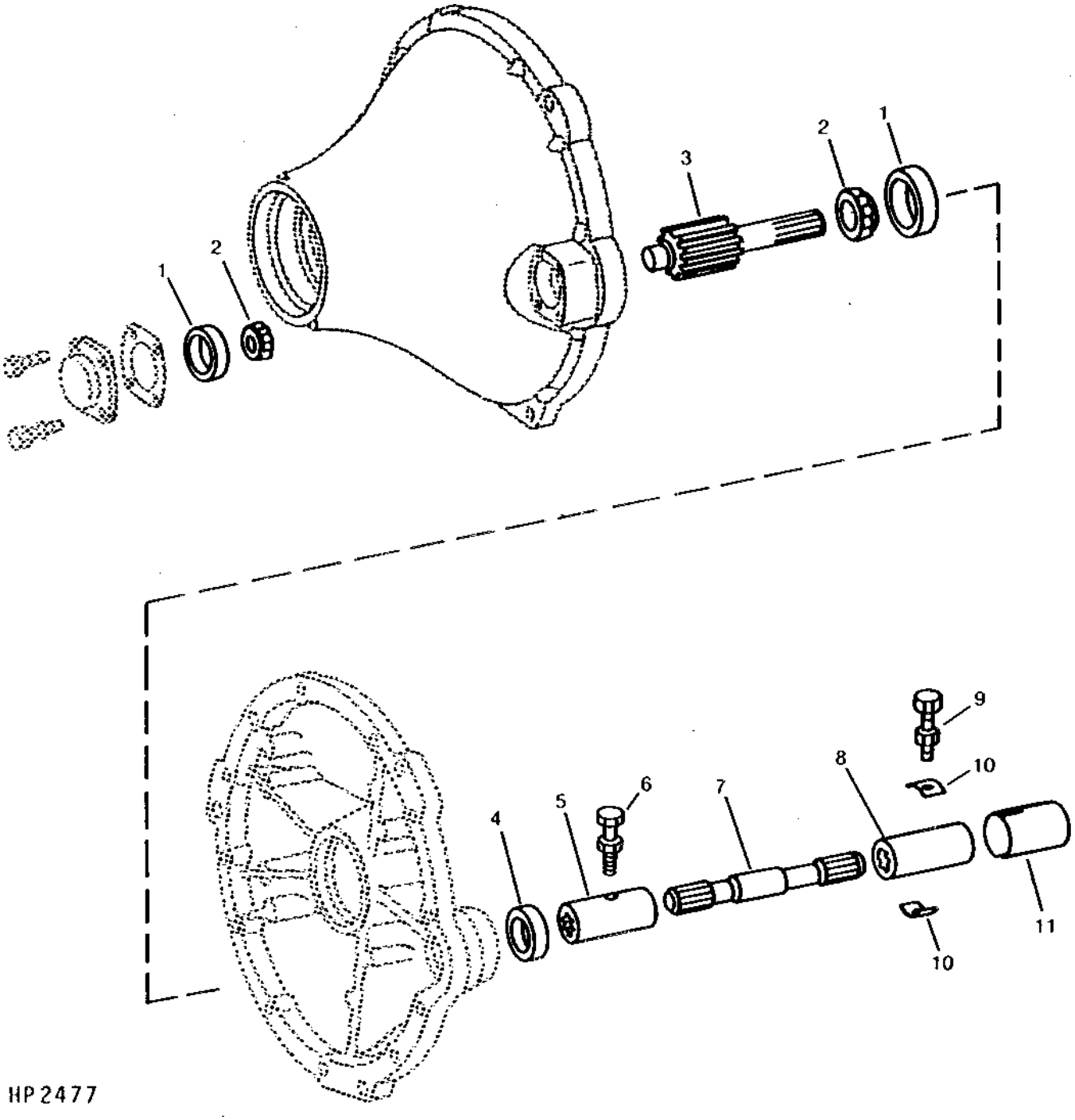


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94800	SPINDLE	1	-409100	(SUB H103537, H103538, H93681 AND P48703)
	H103537	SPINDLE	1		
2	H94885	SEAL	1		(USE WITH R-2 TIRES AND CRAWLER TRACKS)
3	AH93852	SEAL	1	-630628	(SUB RE31702)
	RE31702	SEAL	1		
4	R59074	OIL CUP	1		
5	JD9018	BEARING CONE	1		
6	JD8248	BEARING CUP	1		
7	AH75467	RING GEAR	1	-362900	90 TEETH (FOR 26" TIRES) (MARKED H76026) (SUB AH112028 AND H114203)
	AH75468	RING GEAR	1	-556300	104 TEETH (FOR 32" TIRES) (MARKED H76027) (SUB AH112027 AND H114203)
	AH112027	GEAR	1		95 TEETH (FOR 32" TIRES) (MARKED H76027)
	AH112028	GEAR	1		82 TEETH (FOR 26" TIRES) (MARKED H76026)
8	B3611R	SNAP RING	1		
9	H76155	BUSHING	1		
10	C565R	SNAP RING	1		
11	JD8296	BEARING CUP	1		
12	JD7378	BEARING CONE	1		
13A	H76446	NUT	1	-409100	
13B	H103538	NUT	1		
14A	H83262	LOCK WASHER	1	-409100	
14B	H93681	KEY	1		
15A	H83263	LOCK WASHER	1	-409100	
15B	P48703	SNAP RING	1		
16	H76441	CAP	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FINAL DRIVE PINION, DRIVE SHAFTS, AND BEARINGS

HP2477 -UN-01JAN94



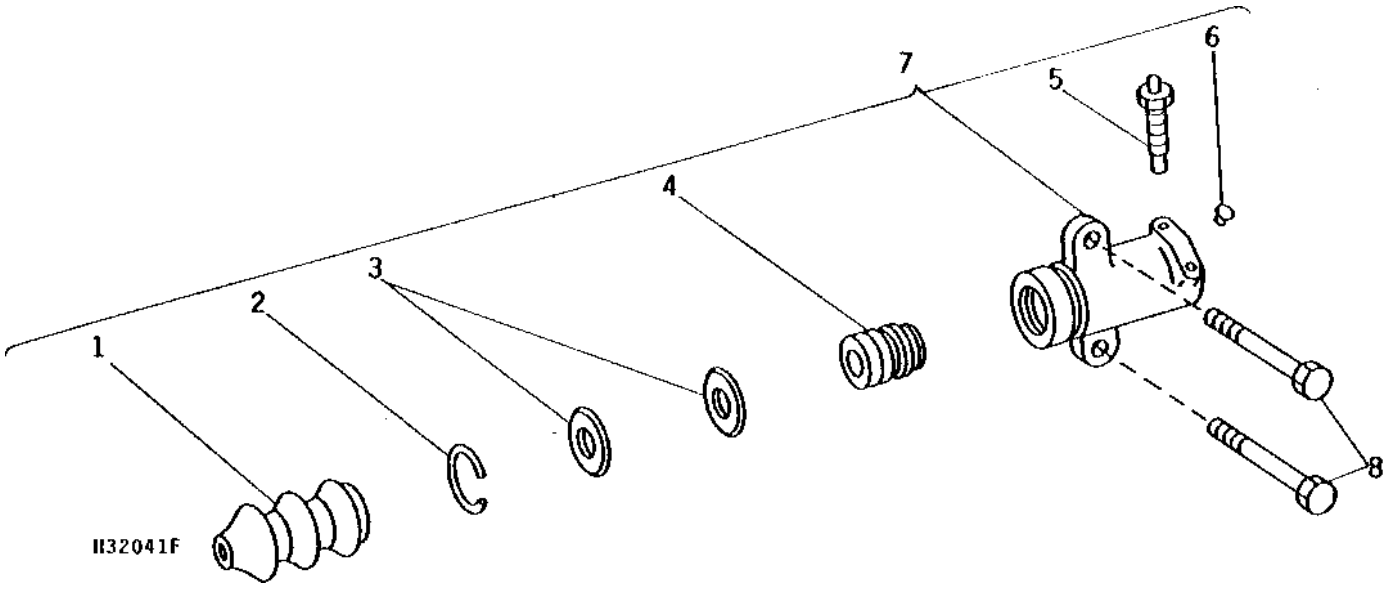
FINAL DRIVE PINION, DRIVE SHAFTS, AND BEARINGS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD8285	BEARING CUP	2		
2	JD7222	BEARING CONE	2		
3	H85817	PINION	1	-362900	11 TEETH, (FOR 26" AND 32" TIRES)
	H85817	PINION	1	-556300	11 TEETH, (FOR 32" TIRES ONLY)
	H114203	PINION	1	556301-	10 TEETH, (FOR 32" TIRES ONLY)
4	AH81622	SEAL	1		
5	H85872	SPLINED COUPLING	1	-409100	(SUB H106340 AND 34H386)
	H106340	COUPLING	1	-611222	(SUB H106283)
	H106283	SPLINED COUPLING	1		
6	34H318	SPRING PIN	1	-409100	1/4" X 1-7/8"
	34H386	SPRING PIN	1	409101-611222	1/4" X 2"
	19H1944	CAP SCREW	1		3/8" X 2-3/4", (USE WITH H106283)
	H99923	LOCK NUT	1		(USE WITH H106283)
7	H85874	DRIVE SHAFT	1	-362163	(SUB H104541)
	H104541	SHAFT	1	-611222	R.H. (POSI-TORQ) (TIRES)
	H123611	DRIVE SHAFT	1	611223-	R.H.(POSI-TORQ) (TIRES)
	H85876	DRIVE SHAFT	1	-362163	(SUB H104543)
	H104543	SHAFT	1	-611222	(SUB H123613)
	H123613	DRIVE SHAFT	1		L.H. (POSI-TORQ) (TIRES)
	H85881	DRIVE SHAFT	1	-362163	(SUB H104546)
	H104546	SHAFT	1	-611222	R.H. (POSI-TORQ) (4 AND 5 ROLLER TRACKS)
	H123616	DRIVE SHAFT	1		(SUB H123616)
	H85883	DRIVE SHAFT	1	-362163	(SUB H104548)
	H104548	SHAFT	1	-611222	(SUB H123618)
	H123618	DRIVE SHAFT	1		L.H. (POSI-TORQ) (4 AND 5 ROLLER TRACKS)
	H85877	DRIVE SHAFT	1	-362163	(SUB H104544)
	H104544	SHAFT	1	-611222	(SUB H123614)
	H123614	DRIVE SHAFT	1		R.H. (HYDROSTATIC DRIVE) (TIRES)
	H85875	DRIVE SHAFT	1	-362163	(SUB H104542)
	H104542	SHAFT	1	-611222	(SUB H123612)
	H123612	DRIVE SHAFT	1		L.H. (HYDROSTATIC DRIVE) (TIRES)
	H85880	DRIVE SHAFT	1	-362163	(SUB H104545)
	H104545	SHAFT	1	-611222	(SUB H123615)
	H123615	DRIVE SHAFT	1		R.H.(HYDROSTATIC DRIVE) (4 AND 5 ROLLER TRACKS)
	H85882	DRIVE SHAFT	1	-362163	(SUB H104547)
	H104547	SHAFT	1	-611222	(SUB H123617)
	H123617	DRIVE SHAFT	1		L.H. (HYDROSTATIC DRIVE) (4 AND 5 ROLLER TRACKS)
	H113893	SHAFT	1	509176-611222	R.H. (HYDROSTATIC DRIVE) (6 ROLLER TRACKS)(PLANETARY FINAL DRIVE) (SUB H123625)
	H123625	DRIVE SHAFT	1		R.H. (HYDROSTATIC DRIVE) (6 ROLLER TRACKS) (PLANETARY FINAL DRIVE)
	H104555	SHAFT	1	510740-611222	L.H. (HYDROSTATIC DRIVE) (6 ROLLER TRACKS) (PLANETARY FINAL DRIVE)
	H123622	DRIVE SHAFT	1	611223-	L.H. (HYDROSTATIC DRIVE) (6 ROLLER TRACKS) (PLANETARY FINAL DRIVE)
8	H85872	SPLINED COUPLING	1	-409100	(SUB H106283, H106284 AND 19H2023)
	H106283	SPLINED COUPLING	1		
9	19H2335	CAP SCREW	1	-409100	1/4" X 2-3/4"
	19H2128	CAP SCREW	1	-409100	3/8" X 3"
	19H2023	CAP SCREW	1	409101-	3/8" X 3-1/4"
	P43893	LOCK NUT	1	-409100	
	H99923	LOCK NUT	1	409101-	
10	H75723	WASHER	2	-409100	
	H102695	WASHER	2	409101-	
11	H85873	SPACER	1	-409100	
	H102696	SPACER	1	-409100	
	H106284	SPACER	1	409101-	

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

CLUTCH SLAVE CYLINDER

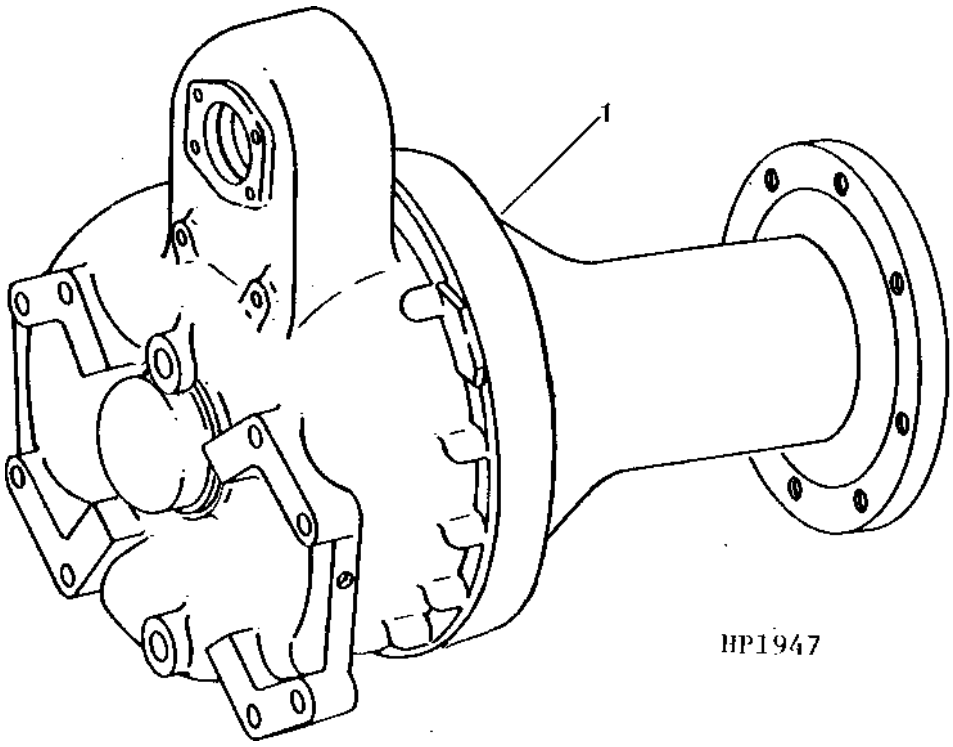
H32041F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81269	BOOT	1	-460609	(SUB H81272)
	H81272	BOOT	1	-625835	
	.....	BOOT	1		(KIT AH128915)
2	H81267	RING	1	-625835	
	.....	RING	1		(KIT AH128915)
3	H81266	SEAL	2	-625835	
	.....	SEAL	1		(KIT AH128915)
4	AH79674	PISTON	1	-625835	
	.....	PISTON	1		(KIT AH128915)
5	H81268	BLEED VALVE	1	-625835	
	H133797	DRAIN VALVE	1		
6	H81312	INSERT	1	-625835	
	.....	INSERT	1		
7	AH75697	CYLINDER	1	-625835	(DELCO-MORRAINE CO.)
	AH128916	HYDRAULIC CYLINDER	1		(BRAKE PARTS CO.)
8	19H1733	CAP SCREW	2		3/8" X 2-1/2"
..	AH128915	KIT	1		

PLANETARY FINAL DRIVE

HP1947 -UN-01JAN94

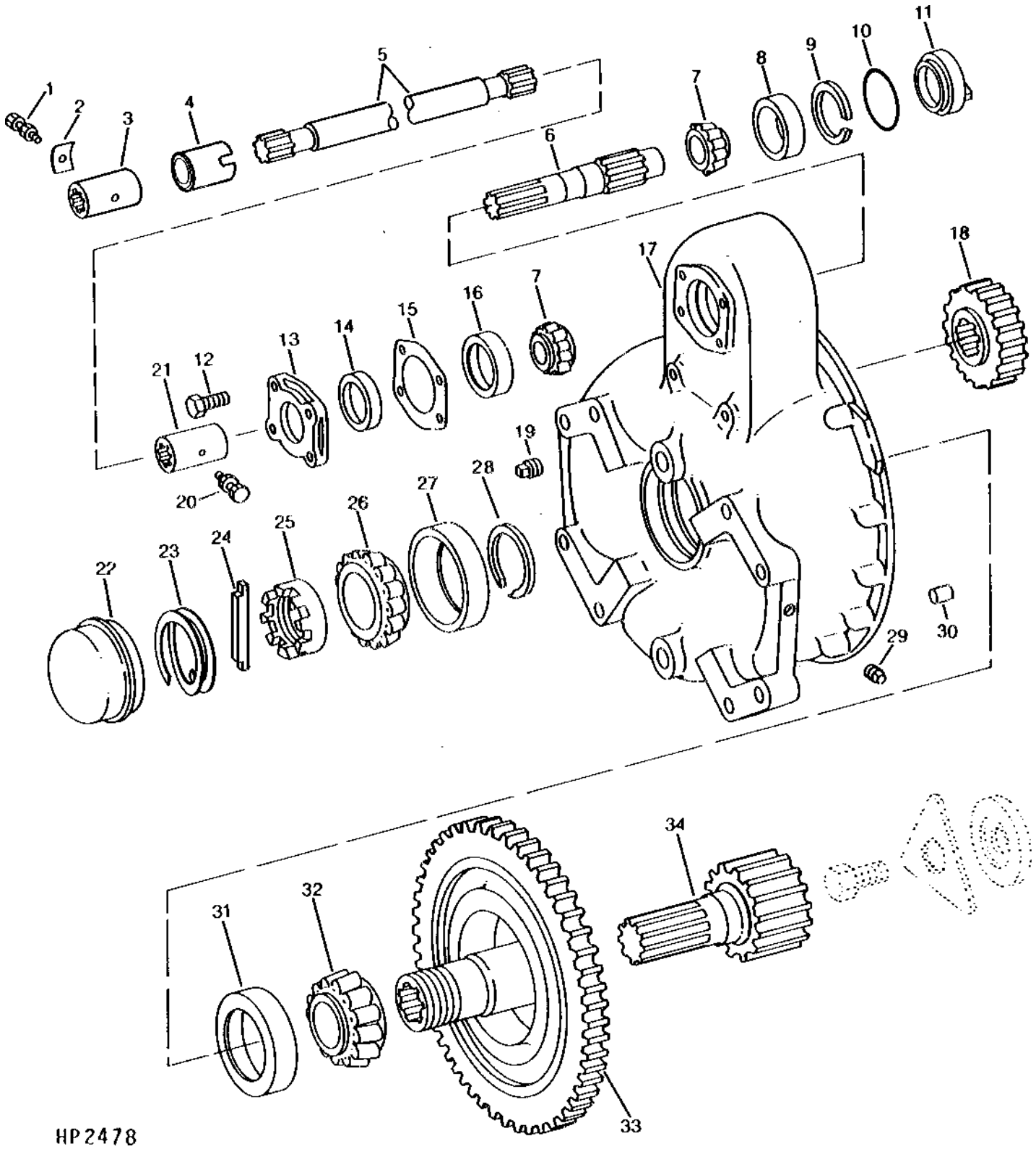


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95031	DRIVE	1	-509176	(SUB AH107609)
	AH107609	DRIVE	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FINAL DRIVE PINION SHAFT, INNER HOUSING, GEARS, AND BEARINGS
(PLANETARY FINAL DRIVE)

HP2478 -UN-01JAN94



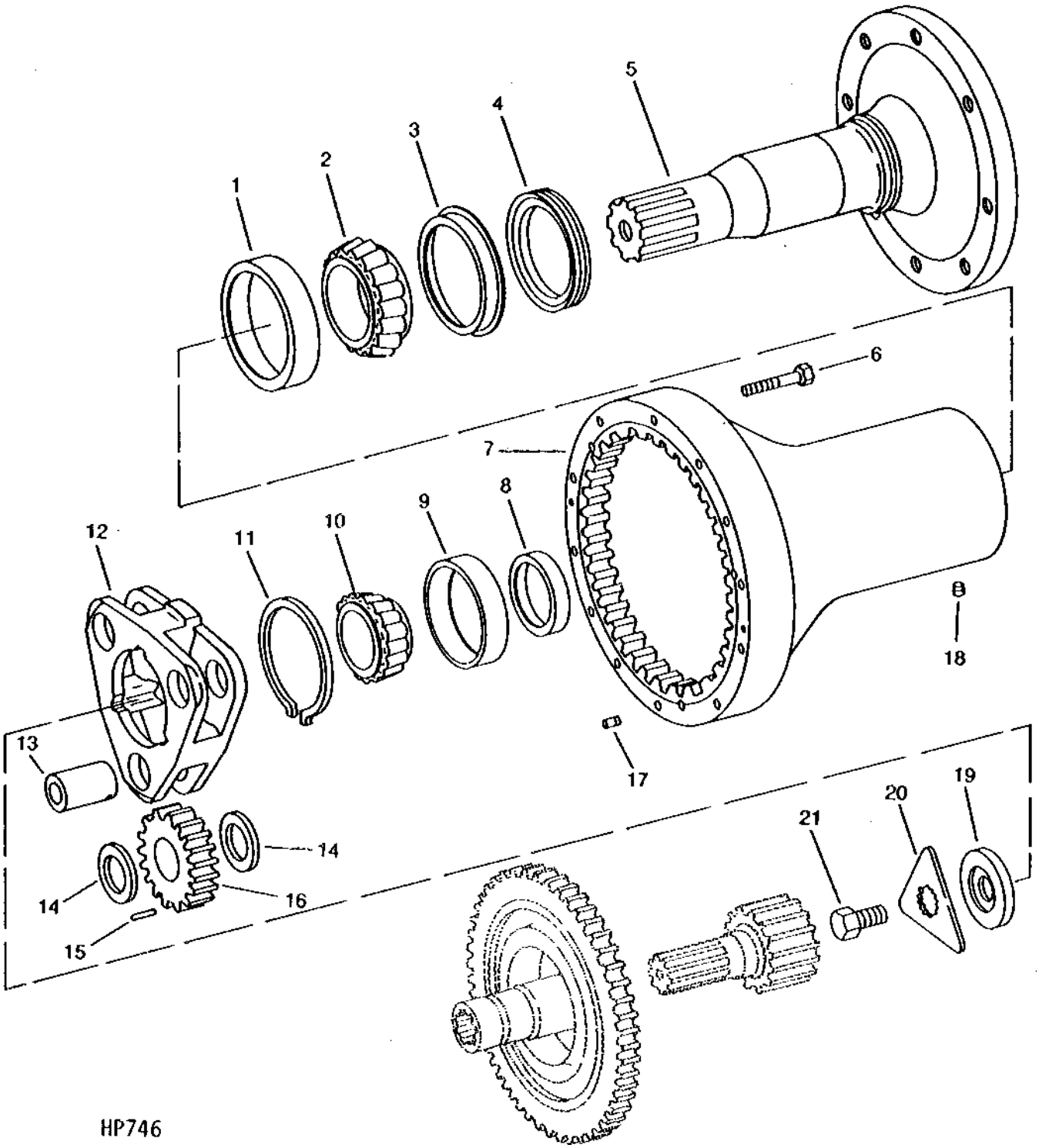
FINAL DRIVE PINION SHAFT, INNER HOUSING, GEARS, AND BEARINGS - CONTINUED
(PLANETARY FINAL DRIVE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2023	CAP SCREW	1		3/8" X 3-1/4"
	H99923	LOCK NUT	1		
2	H102695	WASHER	2		
3	H106283	SPLINED COUPLING	1		
4	H106284	SPACER	1		
5	H104544	SHAFT	1	-611222	(SUB H123614)
	H123614	DRIVE SHAFT	1		DRIVE, R.H.
	H104556	SHAFT	1	-611222	DRIVE, L.H.
	H123623	DRIVE SHAFT	1	611223-	DRIVE, L.H.
6	H93674	PINION SHAFT	1		
7	JD7222	BEARING CONE	2		
8	JD7294	BEARING CUP	1		
9	P45313	SNAP RING	1		
10	U12331	O-RING	1		
11	H93675	CAP	1		
12	19H1732	CAP SCREW	4		3/8" X 1-1/4"
13	H93676	BEARING HOUSING W/O BEARING	1		
14	AH81622	SEAL	1		
15	H75711	SHIM	AR		(SUB H75713) PLASTIC, 0.05 MM (0.002")
	H75712	SHIM	AR	-510804	PLASTIC, .076 MM (0.003") (SUB H75713)
	H75713	SHIM	AR		PLASTIC, .127 MM (0.005")
	H75714	SHIM	AR		STEEL, .254 MM (0.010")
	H75715	SHIM	AR		STEEL, .508 MM (0.020")
16	JD8285	BEARING CUP	1		
17	H93510	HOUSING	1		
18	H93667	PINION	1		26 TEETH
19	P46369	FITTING	1		
20	34H318	SPRING PIN	1		1/4" X 1-7/8"
	34H386	SPRING PIN	1	-611222	1/4" X 2"
	19H1944	CAP SCREW	1		3/8" X 2-3/4", (USE WITH H106283)
	H99923	LOCK NUT	1		(USE WITH H106283)
21	H106340	COUPLING	1	-611222	(SUB H106283)
	H106283	SPLINED COUPLING	1		
22	H76441	CAP	1		
23	P48703	SNAP RING	1		
24	H93681	KEY	1		
25	H103538	NUT	1		
26	JD9091	BEARING CONE	1		
27	JD9146	BEARING CUP	1		
28	R81R	SNAP RING	1		
29	15H584	PIPE PLUG	1		1/2"
30	R54380	DOWEL PIN	2		
31	JD9132	BEARING CUP	1		
32	JD9075	BEARING CONE	1		
33	AH92928	GEAR	1		75 TEETH
34	H93670	PINION	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FINAL DRIVE AXLE SHAFT, OUTER HOUSING, PLANETARY PINION, AND BEARINGS
(PLANETARY FINAL DRIVE)

HP746 -UN-01JAN94



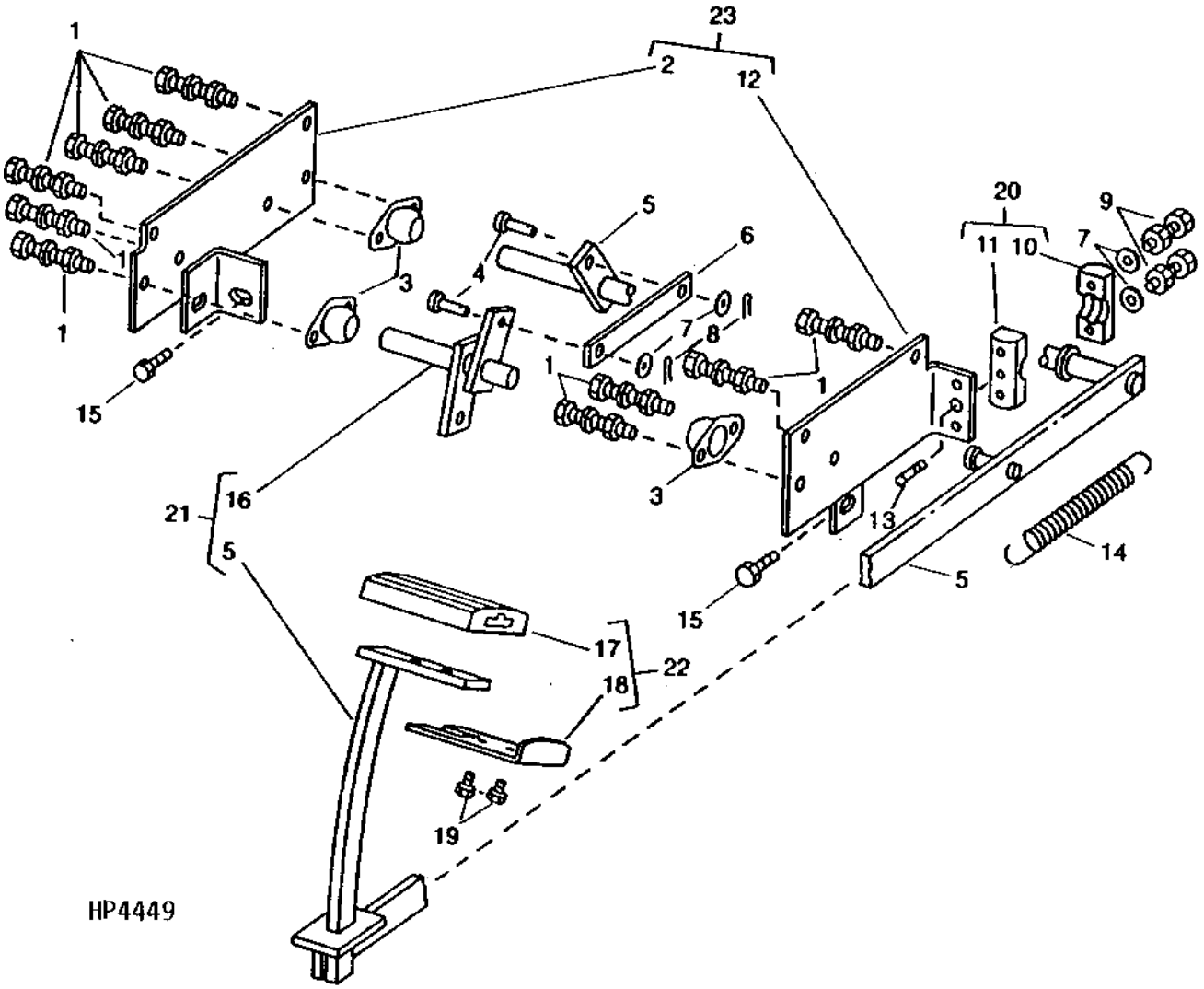
FINAL DRIVE AXLE SHAFT, OUTER HOUSING, PLANETARY PINION, AND BEARINGS - CONTINUED
(PLANETARY FINAL DRIVE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD9127	BEARING CUP	1		
2	JD9069	BEARING CONE	1		
3	R52015	SEAL	1		
4	AR57103	SEAL	1	-625200	(SUB RE31703)
	RE31703	SEAL	1		
5	H97917	SPINDLE	1		
6	19H3208	CAP SCREW	12		5/8" X 3"
7	AH92926	HOUSING	1		
8	AR98650	SEAL	1		
9	JD9120	BEARING CUP	1		
10	JD8956	BEARING CONE	1		
11	R33029	SNAP RING	1		
12	R69446	PLANET PINION CARRIER	1	-616092	
	R82917	PLANET PINION CARRIER	1		
13	R33021	PINION SHAFT	3	-558869	
	R63112	PINION SHAFT	3	558870-	
14	R33022	THRUST WASHER	6		
15	R33028	NEEDLE ROLLER	33		
16	R33004	PINION	3		
17	R65499	DOWEL PIN	3		
18	15H559	PIPE PLUG	1		1/4"
19	R48460	WASHER	1	-464350	
	R69207	WASHER	1	464351-616092	
	R82918	WASHER	1		
20	R26012	LOCK PLATE	1		
21	R60032	SELF-LOCKING SCREW	1	-610500	
	H125759	SCREW	1	610501-	

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

CLUTCH PEDAL AND LINKAGE

HP4449 -UN-01JAN94

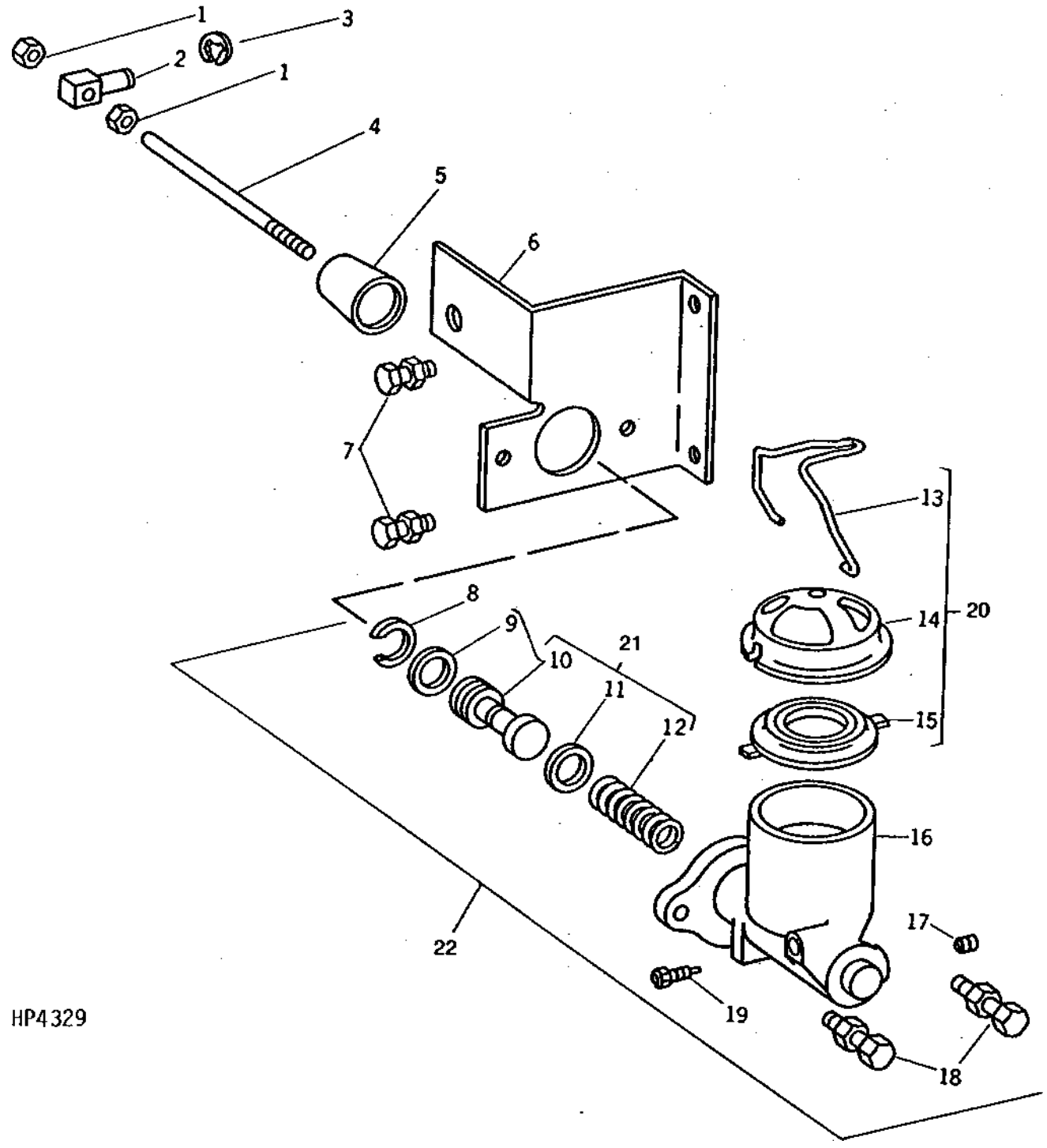


CLUTCH PEDAL AND LINKAGE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1936	CAP SCREW	10		3/8" X 3/4"
	12H304	LOCK WASHER	10		3/8"
	14H812	NUT	10		3/8"
2	AH98026	BRACKET	1	-459426	(R.H.)
	AH108900	BRACKET	1	459427-1990	(R.H.)
3	AH98334	BEARING	3		
4	P48769	PIN	2		DRILLED
5	AH96493	PEDAL	1	-1990	(NO LONGER AVAILABLE)
6	H97953	STRAP	1		
7	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
8	11H206	COTTER PIN	2		3/32" X 3/4"
9	19H1726	CAP SCREW	2		3/8" X 2-1/4"
	N10215	LOCK NUT	2		
10	H97062	BEARING	1	-1990	(NO LONGER AVAILABLE)
11	H100125	BEARING	1	-1990	(NO LONGER AVAILABLE)
12	AH96497	BRACKET	1	-459426	(SUB AH108901, THIS APPLICATION) (L.H.)
	AH108901	SUPPORT	1	-1990	(L.H.)
13	JD7813	LUBRICATION FITTING	1		
14	H93390	SPRING	1		
15	N10214	SELF-LOCKING SCREW	2		
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	AH96495	CRANK	1	-1990	(NO LONGER AVAILABLE)
17	H96845	PAD	1	-1990	(NO LONGER AVAILABLE)
18	H95899	PLATE	1	-1990	(NO LONGER AVAILABLE)
19	37H148	SCREW	2		1/4" X 5/8"
20	AH138568	KIT	1		
21	AH138567	KIT	1		
22	AH138569	KIT	1		
23	AH138566	KIT	1		

CLUTCH MASTER CYLINDER

HP4329 -UN-01JAN94

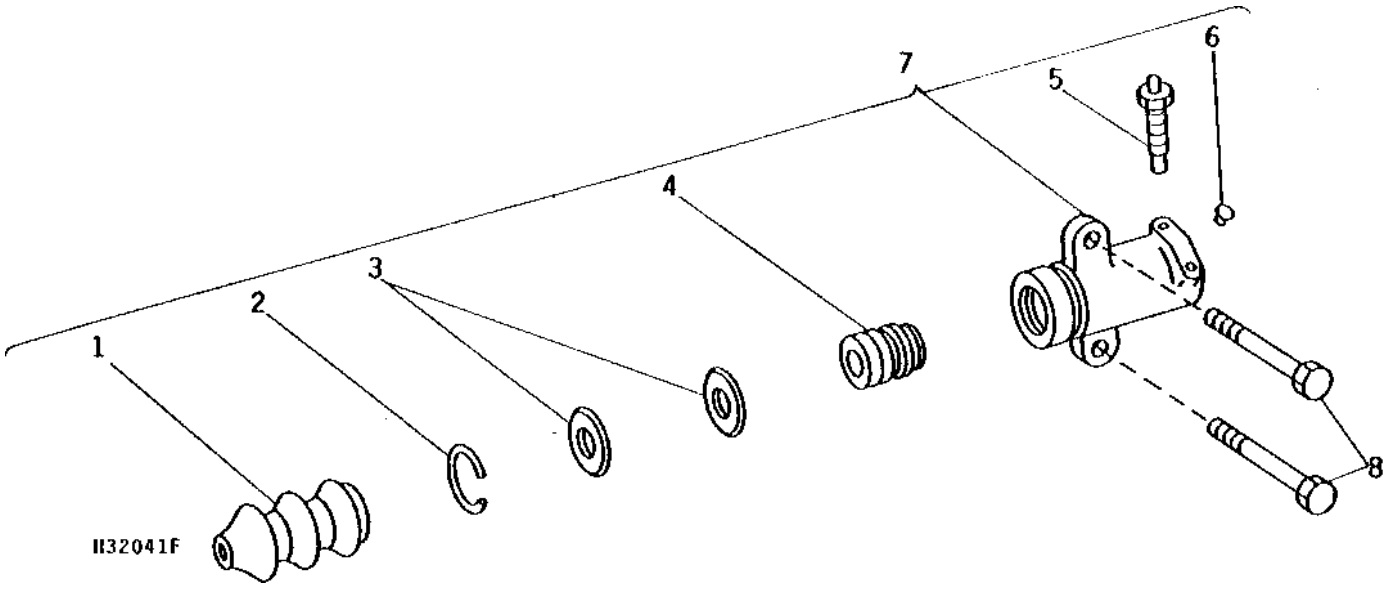


CLUTCH MASTER CYLINDER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H774	NUT	2		3/8"
2	H97063	SWIVEL	1		
3	T40187	SNAP RING	1		
4	H80721	STUD	1		
5	H78402	BOOT	1		
6	H80722	BRACKET	1		
7	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
8	H81313	SNAP RING	1		
9	.....	SEAL	1	-1990	
10	AH79748	PISTON	1	-1990	
11	AH79749	SEAL	1	-1990	
12	AH79750	SPRING	1	-1990	
13	H81316	WIRE	1	-1990	
14	H81314	COVER	1	-1990	
15	H81315	SEAL	1	-1990	
16	.....	HOUSING	1		
17	H81312	INSERT	1		
18	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	H81317	BLEED SCREW	1		
20	AH138613	KIT	1		
21	AH138617	KIT	1		
22	AH76727	CYLINDER	1		(LESS BRACKET AND ATTACHING HARDWARE)

CLUTCH SLAVE CYLINDER

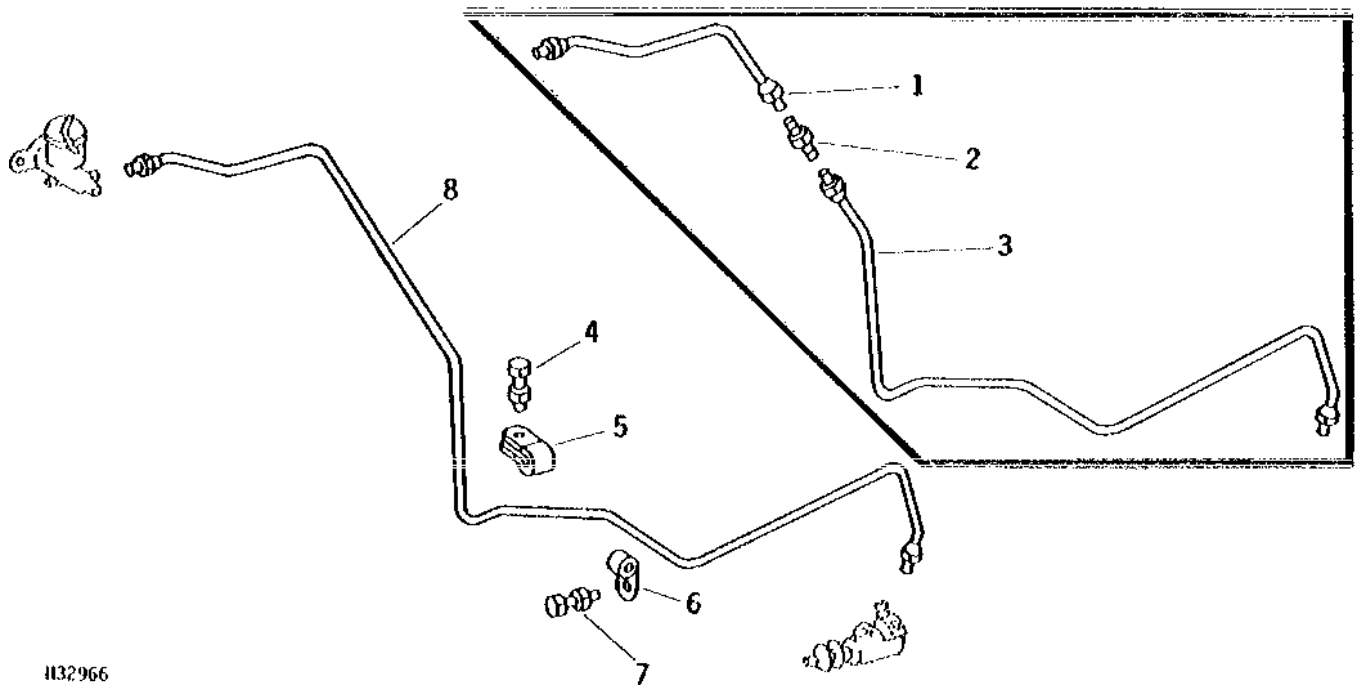
H32041F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81269	BOOT	1	-460609	(SUB H81272)
	H81272	BOOT	1	-625835	
	.....	BOOT	1		(KIT AH128915)
2	H81267	RING	1	-625835	
	.....	RING	1		(KIT AH128915)
3	H81266	SEAL	2	-625835	
	.....	SEAL	1		(KIT AH128915)
4	AH79674	PISTON	1	-625835	
	.....	PISTON	1		(KIT AH128915)
5	H81268	BLEED VALVE	1	-625835	
	H133797	DRAIN VALVE	1		
6	H81312	INSERT	1	-625835	
	.....	INSERT	1		
7	AH75697	CYLINDER	1	-625835	(DELCO-MORRAINE CO.)
	AH128916	HYDRAULIC CYLINDER	1		(BRAKE PARTS CO.)
8	19H1733	CAP SCREW	2		3/8" X 2-1/2"
..	AH128915	KIT	1		

CLUTCH OIL LINE

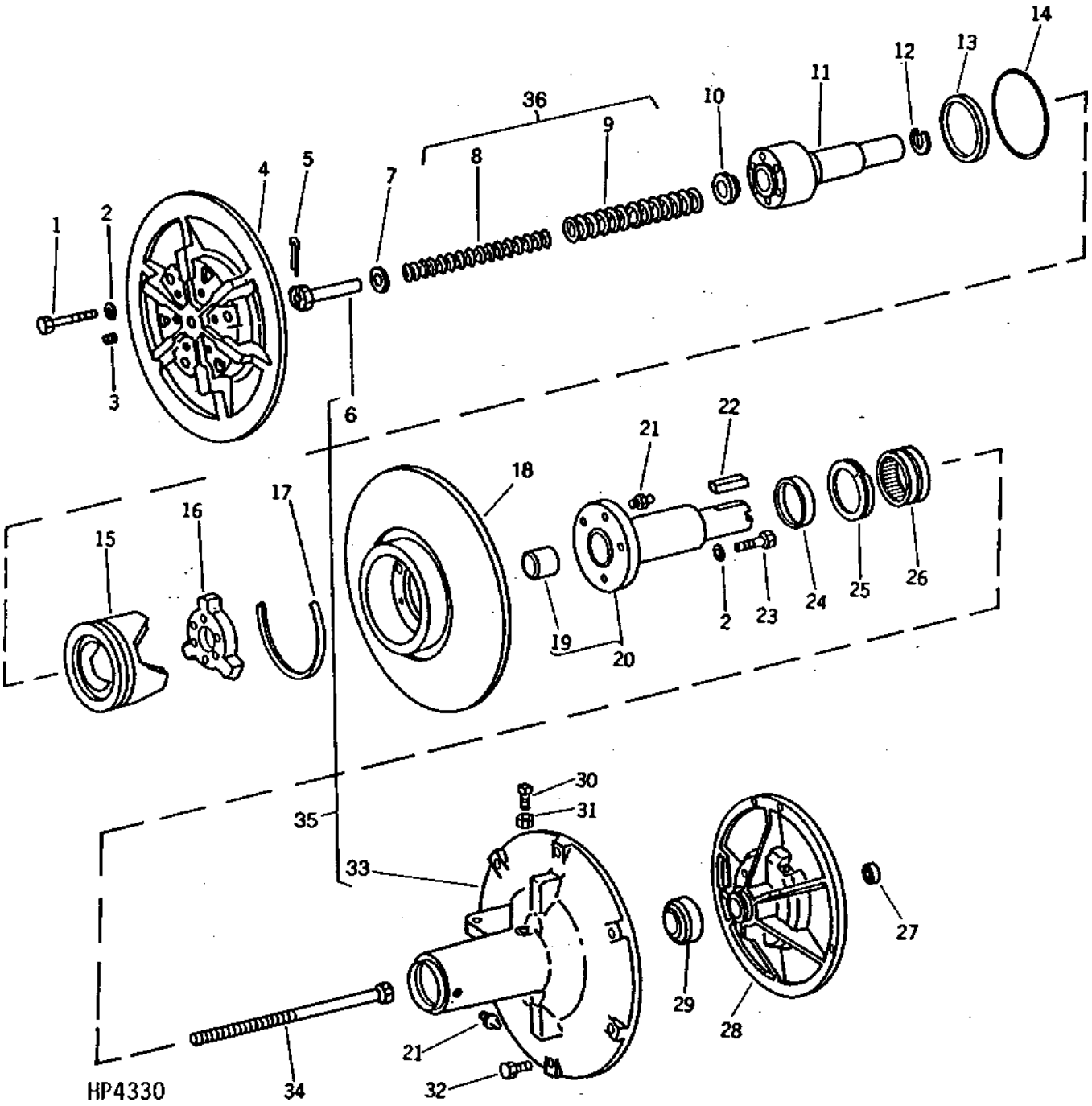
H32966 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96768	TUBE	1	-409100	(SUB AH101672)
2	H33795	UNION FITTING	1	-409100	
3	AH93038	LINE	1	-409100	(SUB AH101672)
4	19H2021	CAP SCREW	1		3/8" X 5/8"
	14H812	NUT	1		3/8"
5	AH76997	CLIP	3		CUSHIONED
6	AH76671	CLIP	1		CUSHIONED
7	21H1024	SCREW	1		1/4" X 5/8"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
8	AH101672	LINE	1		UPPER

DRIVE WHEEL CLUTCH SHEAVE AND INPUT HOUSING

HP4330 -UN-01JAN94

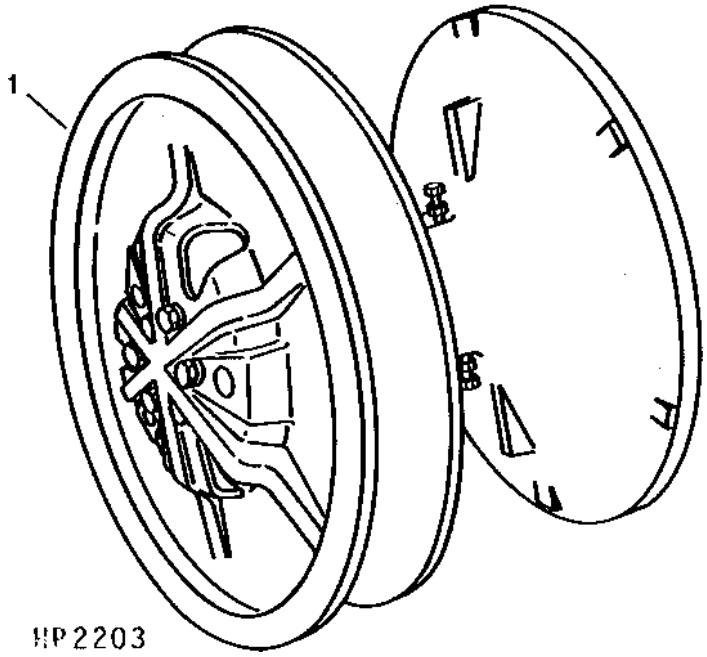


DRIVE WHEEL CLUTCH SHEAVE AND INPUT HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1781	CAP SCREW	6		1/2" X 3-1/2"
2	12H301	LOCK WASHER	9		1/2"
3	JD7760	LUBRICATION FITTING	1		
4	H84672	SHEAVE	1		HALF, 425 MM (16-23/32") DIA.
5	11H236	COTTER PIN	1		1/8" X 1"
6	H86010	NUT	1	-1990	
7	24H1378	WASHER	1		11/16" X 1-15/32" X 0.134"
8	H86784	SPRING	1		SMALL
9	H86783	SPRING	1		LARGE
10	H86008	WASHER	1		
11	AH89827	TUBE	1		
12	H85994	SNAP RING	1		
13	AH96135	SEAL	1		
14	H85996	O-RING	1		
15	H86659	CAM	1		
16	H86660	CAM	1		
17	H75846	BELT	1		
18	H84666	SHEAVE	1		HALF, 425 MM (16-23/32") DIA.
19	H86005	BUSHING	1		
20	AH91657	TUBE	1		
21	JD7797	LUBRICATION FITTING	2		STRAIGHT, 1/4"
22	.....	KEY	1		(5/16" X 5/16" X 1-3/4") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
23	19H1777	CAP SCREW	3		1/2" X 1-3/4"
24	AH87139	SEAL	1		
25	H77821	RING	1		
26	JD9913	BEARING	1		
27	JD9459	BALL BEARING	1		
28	H84673	HALF SHEAVE	1		
29	JD8524	BEARING	1		
30	22H1049	SET SCREW	2		1/4" X 1-1/2"
31	14H850	NUT	2		1/4"
32	19H1732	CAP SCREW	6		3/8" X 1-1/4"
33	H86001	HOUSING	1	-1990	
34	H86009	BOLT	1		DRILLED
35	AH138614	KIT	1		

POSI-TORQ GROUND DRIVE LOWER UNIT

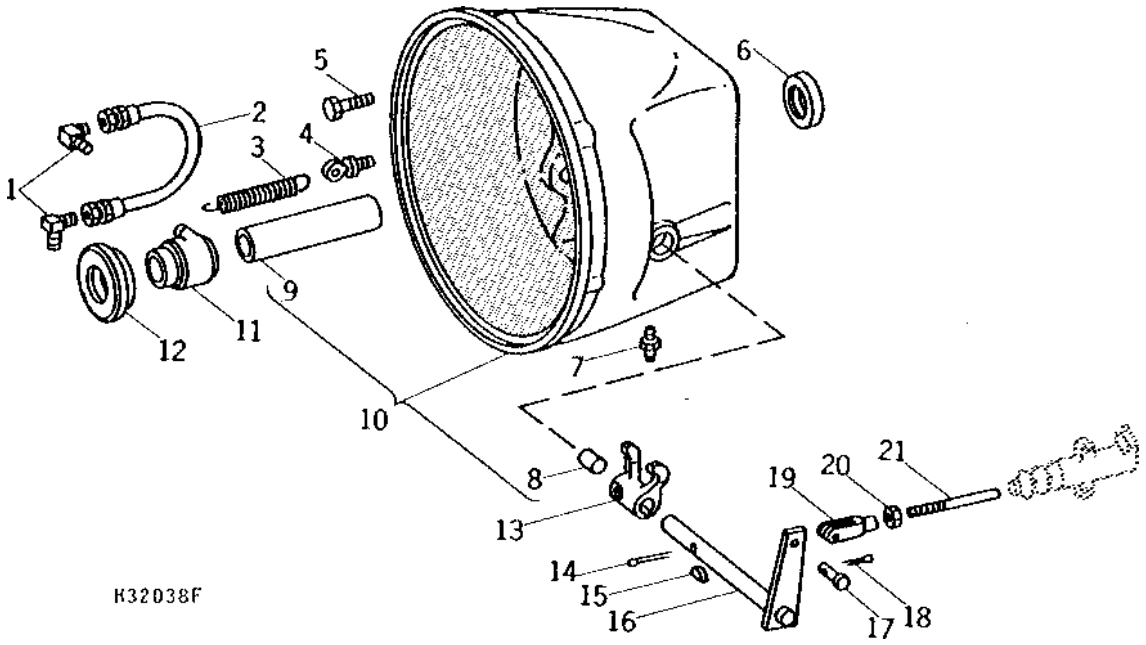
HP2203 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH86394	SHEAVE	1		

DRIVE WHEEL CLUTCH HOUSING AND THROW-OUT CONTROLS

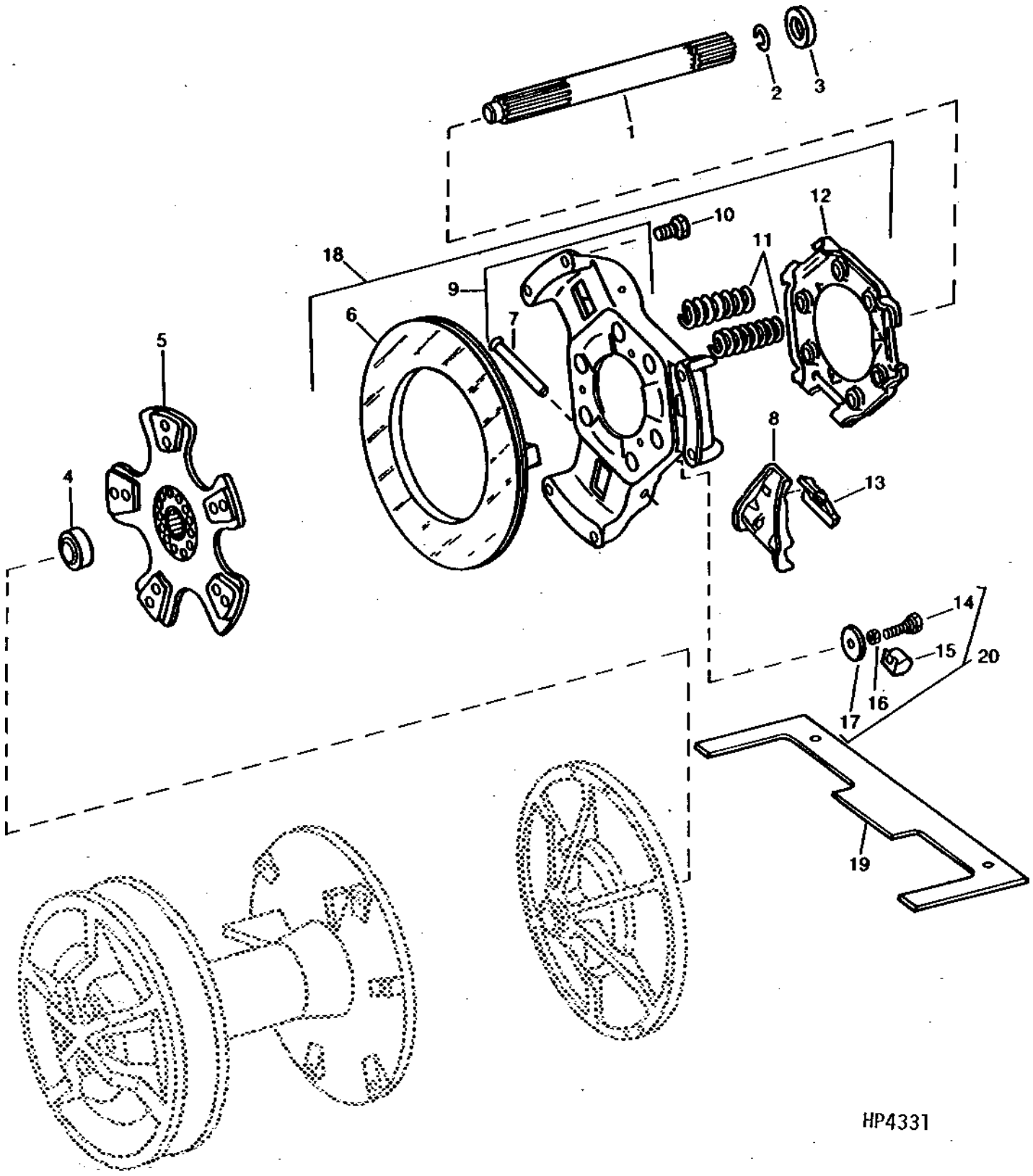
H32038F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80936	ELBOW FITTING	2		90°
2	AH81169	HYDRAULIC HOSE	1		3 MM X 279 MM (1/8" I.D. X 11") LONG
3	T21955	EXTENSION SPRING	1	-409100	
	H105055	SPRING	1		
4	T21147	EYEBOLT	1		
5	19H1721	CAP SCREW	4		1/2" X 1-1/2"
6	AH76859	SEAL	1		
7	JD7759	LUBRICATION FITTING	1		STRAIGHT, 1/4"
8	H80934	BUSHING	1		
9	H75832	SLEEVE	1		
10	AH87789	HOUSING	1		WITH SLEEVE AND BUSHING, (MARKED H86769)
11	H80937	SLEEVE	1		
12	AR41942	THRUST BEARING	1		
13	H75814	FORK	1		
14	11H222	COTTER PIN	1		3/16" X 2"
15	26H77	SHAFT KEY	1		3/16" X 3/4"
16	AH75465	SHAFT	1		THROW-OUT CLUTCH
17	P10456	PIN	1		
18	11H206	COTTER PIN	1		3/32" X 3/4"
19	P40578	YOKE	1		
20	14H650	NUT	1		5/16"
21	H87327	STUD	1		

DRIVE WHEEL CLUTCH AND SHAFT

HP4331 -UN-01JAN94



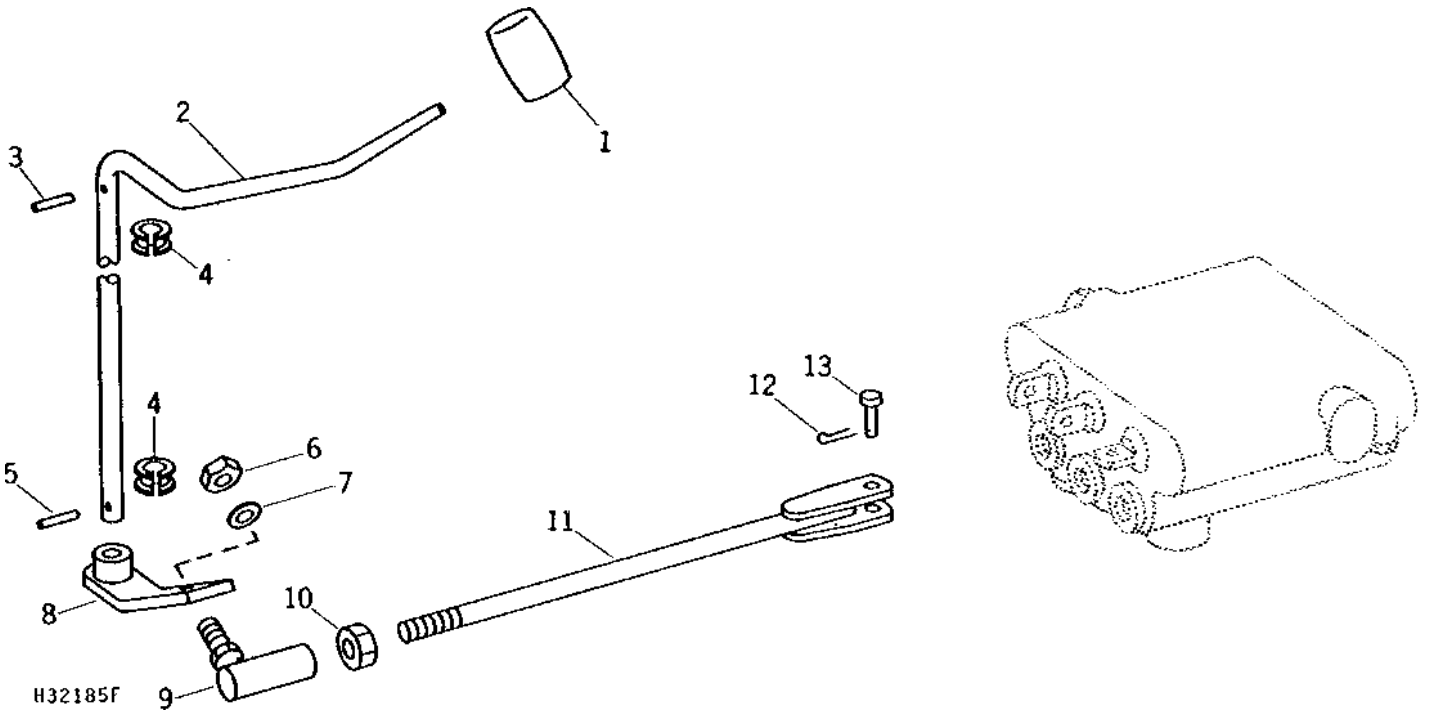
DRIVE WHEEL CLUTCH AND SHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97350	SHAFT	1		
2	P50419	SNAP RING	1		
3	24H1649	WASHER	1		1-9/32" X 1-11/16" X 0.060"
4	JD9459	BALL BEARING	1		
5	AH84955	CLUTCH DISK	1		DRIVE
6	H85361	CLUTCH PLATE	1		PRESSURE
7	.....	PIN	3		(NOT SERVICED)
8	.....	LEVER	3		(NOT SERVICED)
9	AH86586	PLATE	1		WITH LEVER AND PIN
10	19H1936	CAP SCREW	6		3/8" X 3/4"
11	H85363	SPRING	6		PRESSURE
12	T35300	RING	1		
13	T35298	LINK	3		
14	H81534	CAP SCREW	3	-1990	
15	H81536	CLIP	3	-1990	
16	H81537	NUT	3	-1990	
17	H81535	WASHER	3	-1990	
18	AH84956	CLUTCH	1		
19	H84505	GAUGE	1		(USED WITH AH84956)
20	AH138616	KIT	1		
..	AH86394	SHEAVE	1		(COMPLETE COMPONENT)

MEMORANDA

POSI-TORQ GROUND SPEED CONTROLS

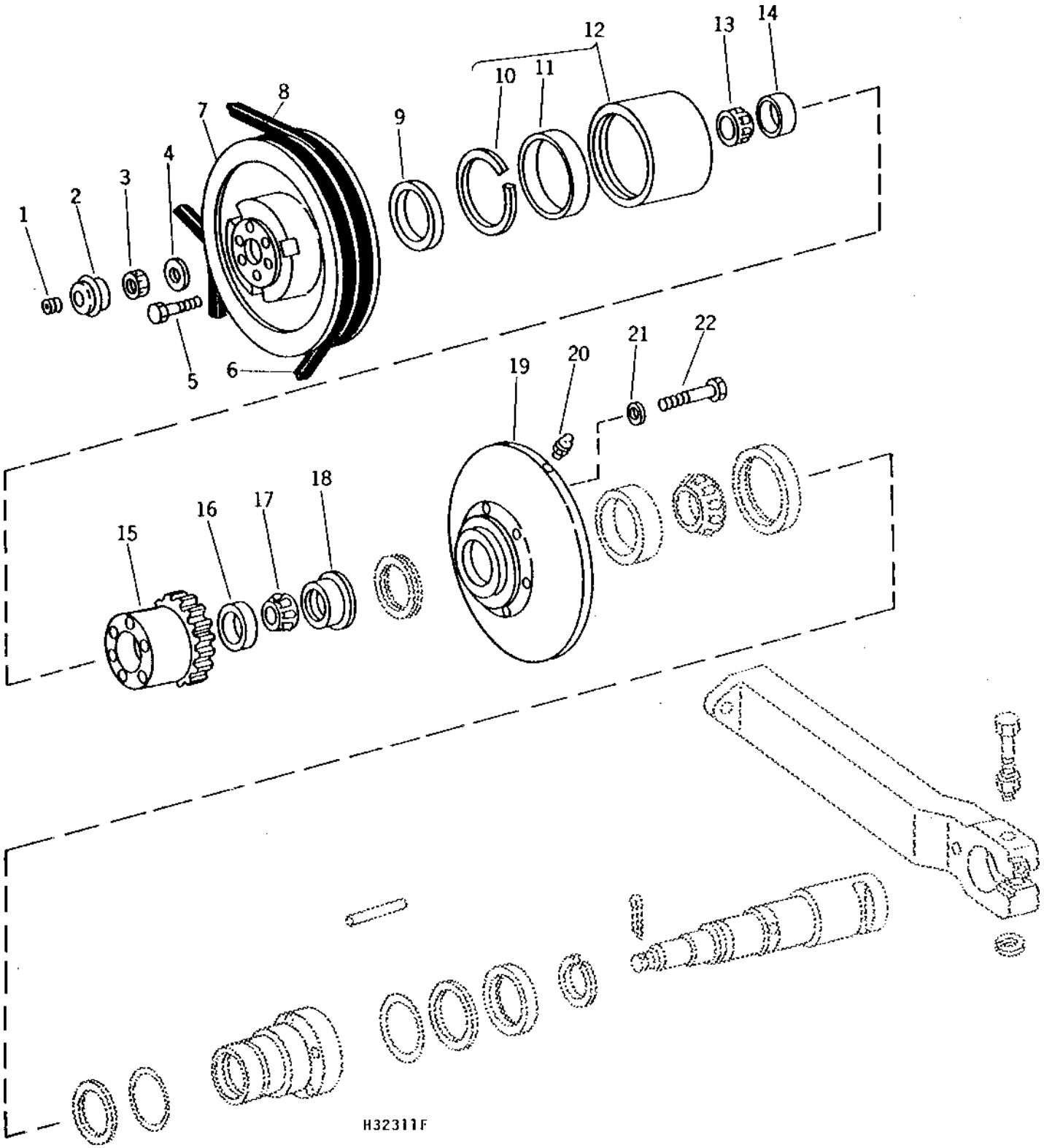
H32185F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H87468	KNOB	1		
2	H97611	LEVER	1		
3	34H266	SPRING PIN	1		5/32" X 1"
4	H86876	WASHER	2		
5	34H280	SPRING PIN	1		3/16" X 7/8"
6	14H846	NUT	1		3/8"
7	12H304	LOCK WASHER	1		3/8"
8	AH92607	ARM	1		
9	AH83521	BALL JOINT	1		
10	14H774	NUT	1		3/8"
11	AH76371	YOKE	1	-410342	CONTROL
	AH93162	ROD	1	410343-	CONTROL
12	11H266	COTTER PIN	1		1/16" X 1/2"
13	H35481	PIN	1		DRILLED

PROPULSION-DRIVE COUNTERSHAFT SHEAVE
(POSI-TORQ DRIVE)

H32311F -UN-01JAN94



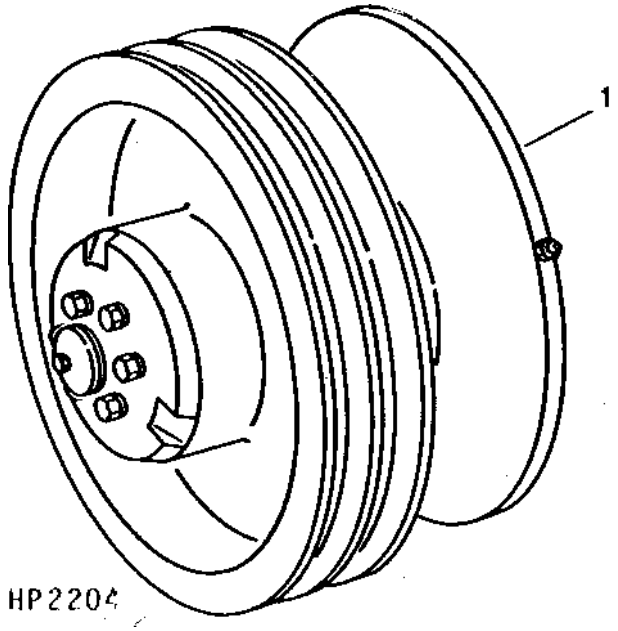
PROPULSION-DRIVE COUNTERSHAFT SHEAVE - CONTINUED
(POSI-TORQ DRIVE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4", (USE WITH H89171)
2	H89171	CAP	1		
3	14H902	NUT	1		3/4", SLOTTED
4	T25922	WASHER	1		
5	19H2552	CAP SCREW	6		3/8" X 1-1/8"
	12H304	LOCK WASHER	6		3/8"
6	H75846	BELT	1		(LOWER)
7	H84668	SHEAVE	1		HALF, 422 MM (16-5/8") DIA.
8	AH87127	BELT SET	1		(UPPER) (MATCHED SET OF 2)
9	AH87141	SEAL	1		
10	P48691	SNAP RING	1		
11	H86011	SPACER	1		
12	AH87132	SLEEVE	1		
13	JD8930	BEARING CONE	1		
14	JD8252	BEARING CUP	1		
15	H85991	HUB	1		
16	JD7424	BEARING CUP	1		
17	JD8968	BEARING CONE	1		
18	H86012	BUSHING	1		
19	H84667	HALF SHEAVE	1		422 MM (16-5/8") DIA.
20	JD7759	LUBRICATION FITTING	1		STRAIGHT, 1/8"
21	12H304	LOCK WASHER	6		3/8"
22	19H2023	CAP SCREW	6		3/8" X 3-1/4"

MEMORANDA

POSI-TORQ GROUND DRIVE UPPER UNIT

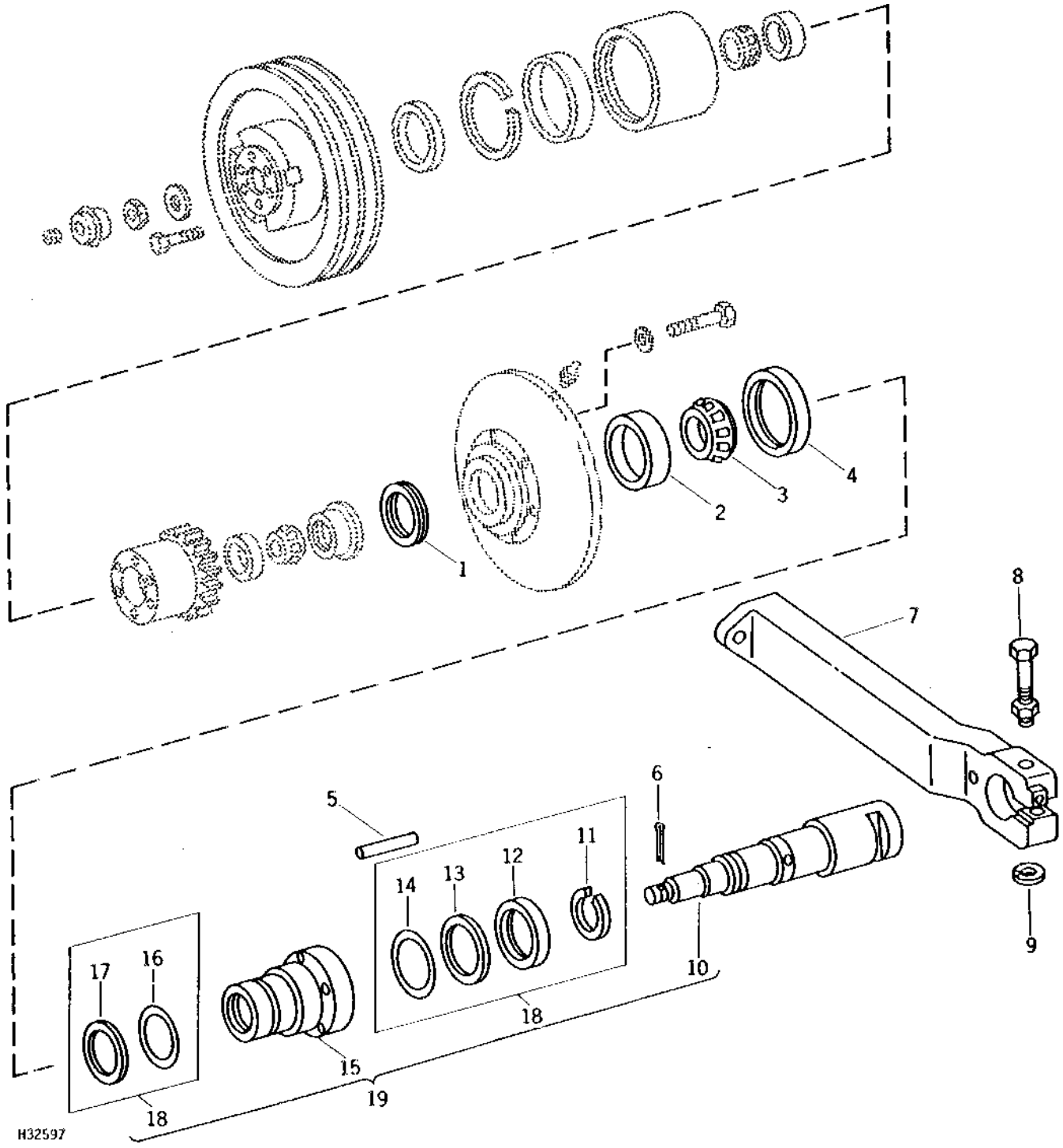
HP2204 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH86983	SHEAVE	1	-625200	

PROPULSION-DRIVE COUNTERSHAFT AND ARM
(POSI-TORQ DRIVE)

H32597 -UN-01JAN94

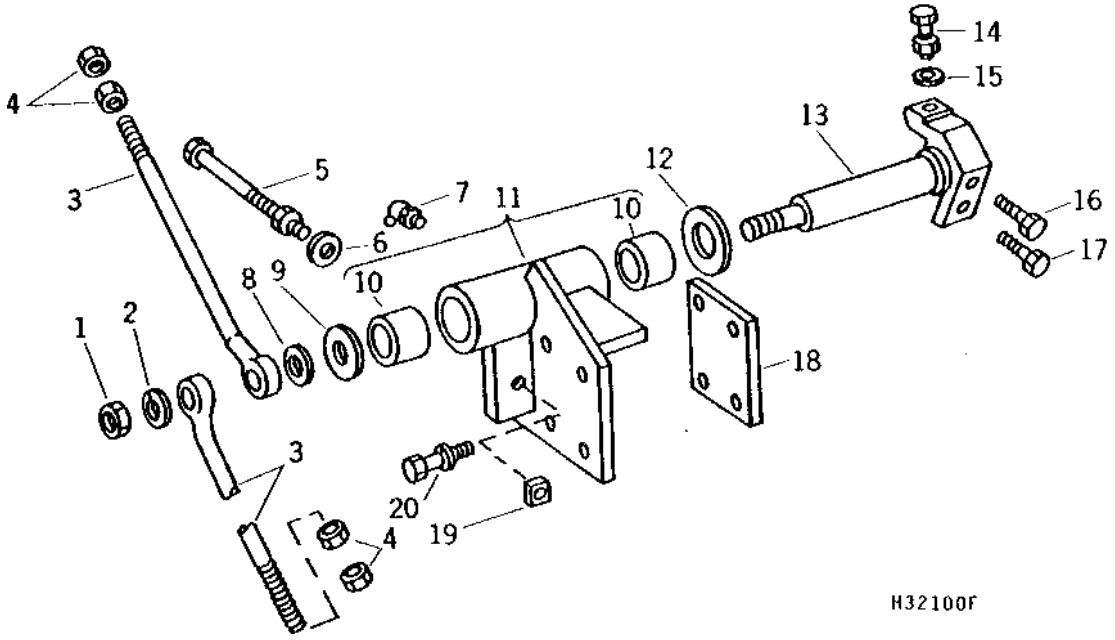


PROPULSION-DRIVE COUNTERSHAFT AND ARM - CONTINUED
(POSI-TORQ DRIVE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H85987	SNAP RING	1		
2	JD9137	BEARING CUP	1		
3	JD9079	BEARING CONE	1		
4	AH87140	SEAL	1		
5	34H323	SPRING PIN	1		1/4" X 3"
6	11H218	COTTER PIN	1		3/16" X 1-1/2"
7	H84669	ARM	1		
8	19H2133	CAP SCREW	1		5/8" X 4-1/2"
	14H1039	NUT	1		5/8"
9	12H294	LOCK WASHER	1		5/8"
10	H85989	ROD	1		
11	M3827T	SNAP RING	1		
12	AH89663	SEAL	1		
13	H30463	BACK-UP RING	1	-612740	(SUB R79103)
	R79103	BACK-UP RING	1		(KIT AA15296)
14	R26863	O-RING	1		
15	H85993	HUB	1		
16	U11017	O-RING	1		
17	H85988	BACK-UP RING	1		
18	AH89664	SEAL KIT	1		
19	AH87130	CYLINDER	1		

PROPULSION DRIVE COUNTERSHAFT
(POSI-TORQ DRIVE)

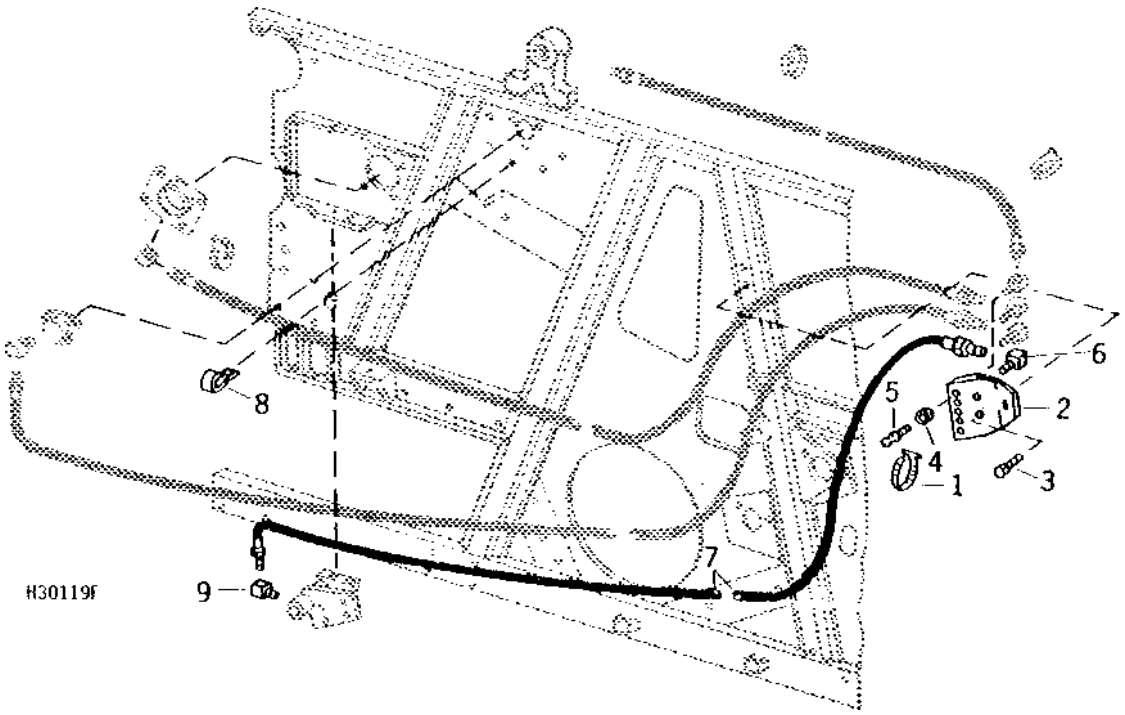
H32100F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H794	NUT	1		3/4"
2	12H236	LOCK WASHER	1		3/4"
3	H85565	EYEBOLT	2		
4	14H1039	NUT	4		5/8"
5	08H4654	CAP SCREW	1		1/2" X 7-1/2"
	14H826	NUT	1		1/2"
6	24H1625	WASHER	1		17/32" X 1" X 0.120"
7	JD7806	LUBRICATION FITTING	1		90°, 1/4"
8	24H1161	WASHER	1		13/16" X 1-15/32" X 0.134"
9	24H1408	WASHER	1		13/16" X 2-5/16" X 0.060"
10	C3069E	BUSHING	2		
11	AH87125	PIVOT	1		
12	24H1572	WASHER	1		1-13/16" X 2-3/8" X 0.060"
13	AH87144	SUPPORT	1		
14	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
16	19H1733	CAP SCREW	1		3/8" X 2-1/2"
	12H304	LOCK WASHER	1		3/8"
17	19H1944	CAP SCREW	1		3/8" X 2-3/4"
	12H304	LOCK WASHER	1		3/8"
18	H85986	PLATE	1		
19	14H823	NUT	1		1/2"
20	19H3109	CAP SCREW	4		1/2" X 2-7/8"
	12H301	LOCK WASHER	4		1/2"

POSI-TORQ DRIVE LUBE BANK SYSTEM

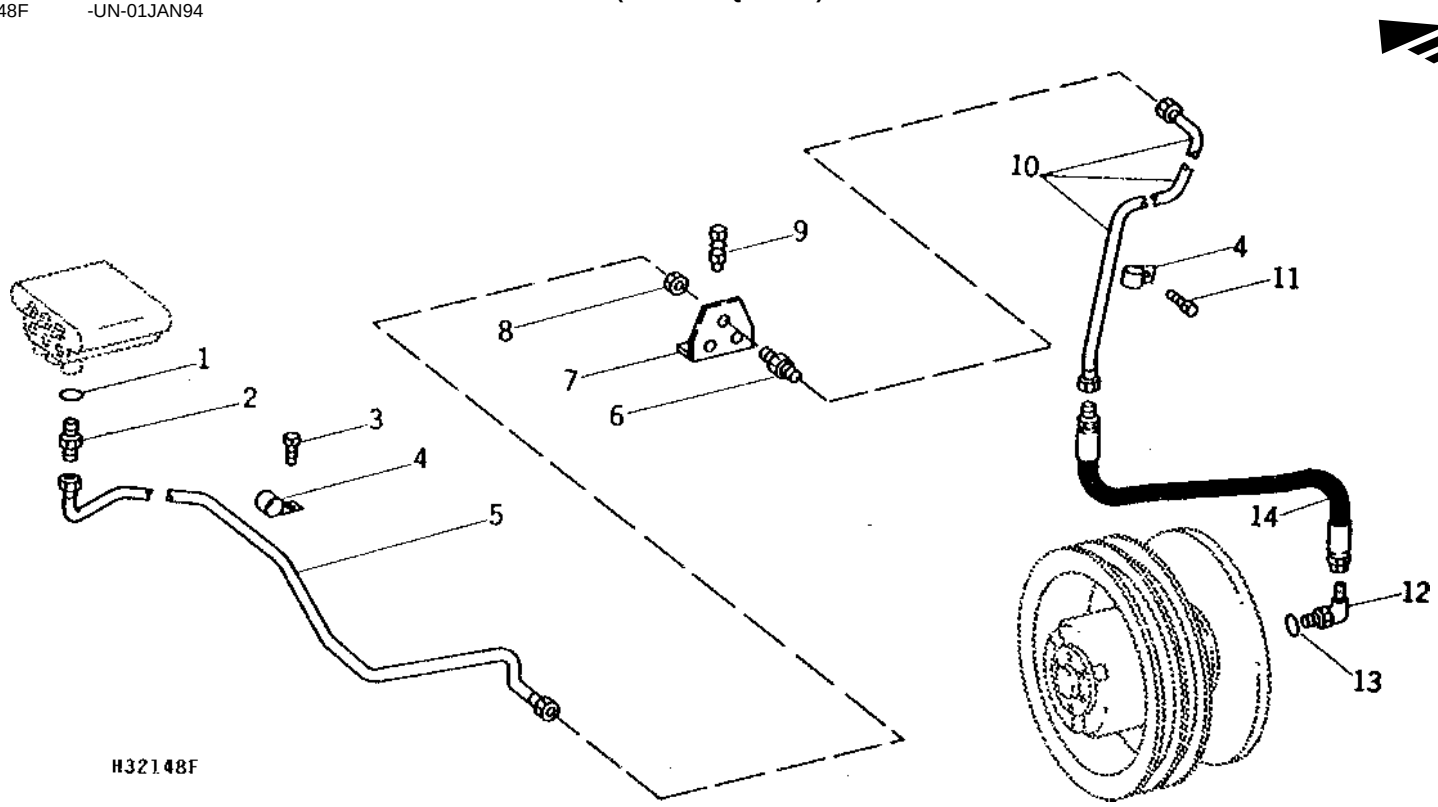
H30119F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	1		
2	H101262	SUPPORT	1		
3	H76139	SCREW	2		SELF-TAPPING
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
6	E12378	ELBOW FITTING	1		90°
7	H98306	HOSE	1	-612740	(SUB H111472)
	H111472	HOSE	1		
8	AH89557	CLIP	1		
9	JD7845	ELBOW FITTING	1		90°

SELECTIVE GROUND SPEED OIL LINES
(POSI-TORQ DRIVE)

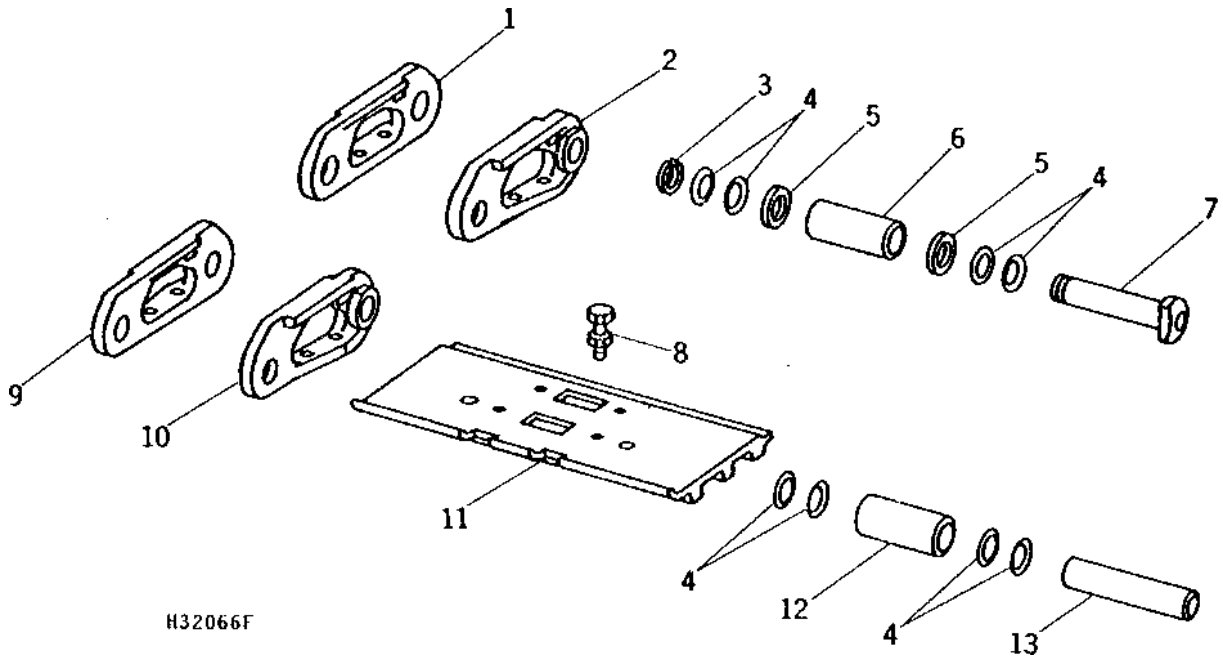
H32148F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26448	O-RING	1		
2	AH87721	FITTING	1		ORIFICE, WITH O-RING
3	H65108	SCREW	2		SELF-TAPPING
4	AH87142	CLIP	2		CUSHIONED
5	AH91332	LINE	1		
6	H75416	UNION FITTING	1		
7	H91357	BRACKET	1	-507660	(SUB H111620)
	H111620	BRACKET	1		
8	14H934	NUT	1		7/16"
9	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
10	AH91328	LINE	1		
11	H79578	SCREW	1		SELF-TAPPING
12	AH63565	ELBOW FITTING	1		90°
13	R28782	O-RING	1		
14	AH87133	HYDRAULIC HOSE	1	-1990	457 MM (18") LONG, (SUB AH138623)
	AH138623	KIT	1		

CRAWLER TRACKS AND SHOES
(SERIAL NO. -602075)

H32066F -UN-01JAN94



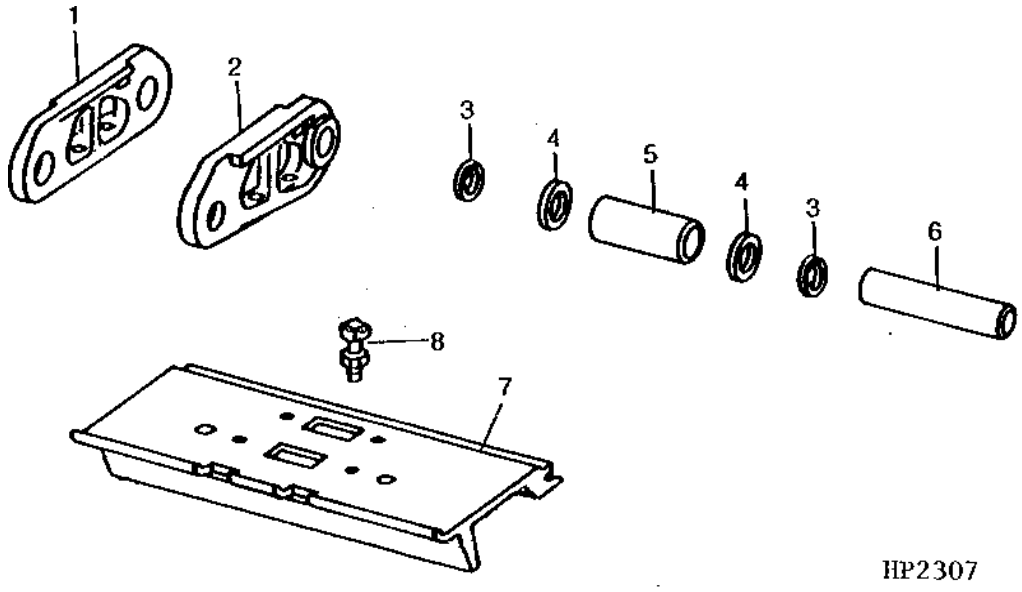
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T42831	MASTER TRACK LINK-RH	1		MASTER, R.H.
2	T42829	NON-STRUTTED LINK-LH	1		MASTER. L.H.
3	F215R	RING	1		
4	T42828	SPRING WASHER	AR		(124 USED, 4 ROLLER; 136 USED, 5 ROLLER; 148 USED, 6 ROLLER)
5	T60841	WASHER	2		
6	T42837	MASTER TRACK BUSHING	1		
7	T55237	MASTER TRACK PIN	1		
8	T14612	SCREW	AR	-409100	(SUB T40535)
	T40535	BOLT	AR		(128 USED, 4 ROLLER; 140 USED, 5 ROLLER)
	T14913	NUT	1		
9	T42832	NON-STRUTTED LINK-RH	AR		R.H. (31 USED, 4 ROLLER; 34 USED, 5 ROLLER; 37 USED, 6 ROLLER)
10	T42827	NON-STRUTTED LINK-LH	AR		L.H. (31 USED, 4 ROLLER; 34 USED, 5 ROLLER; 37 USED, 6 ROLLER)
11	H78596	SHOE	AR	-602385	(LOW LUG) (35 USED, 5 ROLLER; 38 USED, 6 ROLLER) (SUB T76929)
	T76929	TRIPLE BAR SHOE	AR		(LOW LUG) (35 USED, 5-ROLLER; 38 USED, 6-ROLLER)
	H78597	SHOE	AR		(HIGH LUG) (35 USED, 5 ROLLER; 38 USED, 6 ROLLER)
12	T52362	BUSHING	AR		(31 USED, 4 ROLLER; 34 USED, 5 ROLLER; 37 USED, 6 ROLLER)
13	T42838	TRACK PIN	AR		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

MEMORANDA

CRAWLER TRACKS AND SHOES (6-ROLLER)
(SERIAL NO. 602076-)

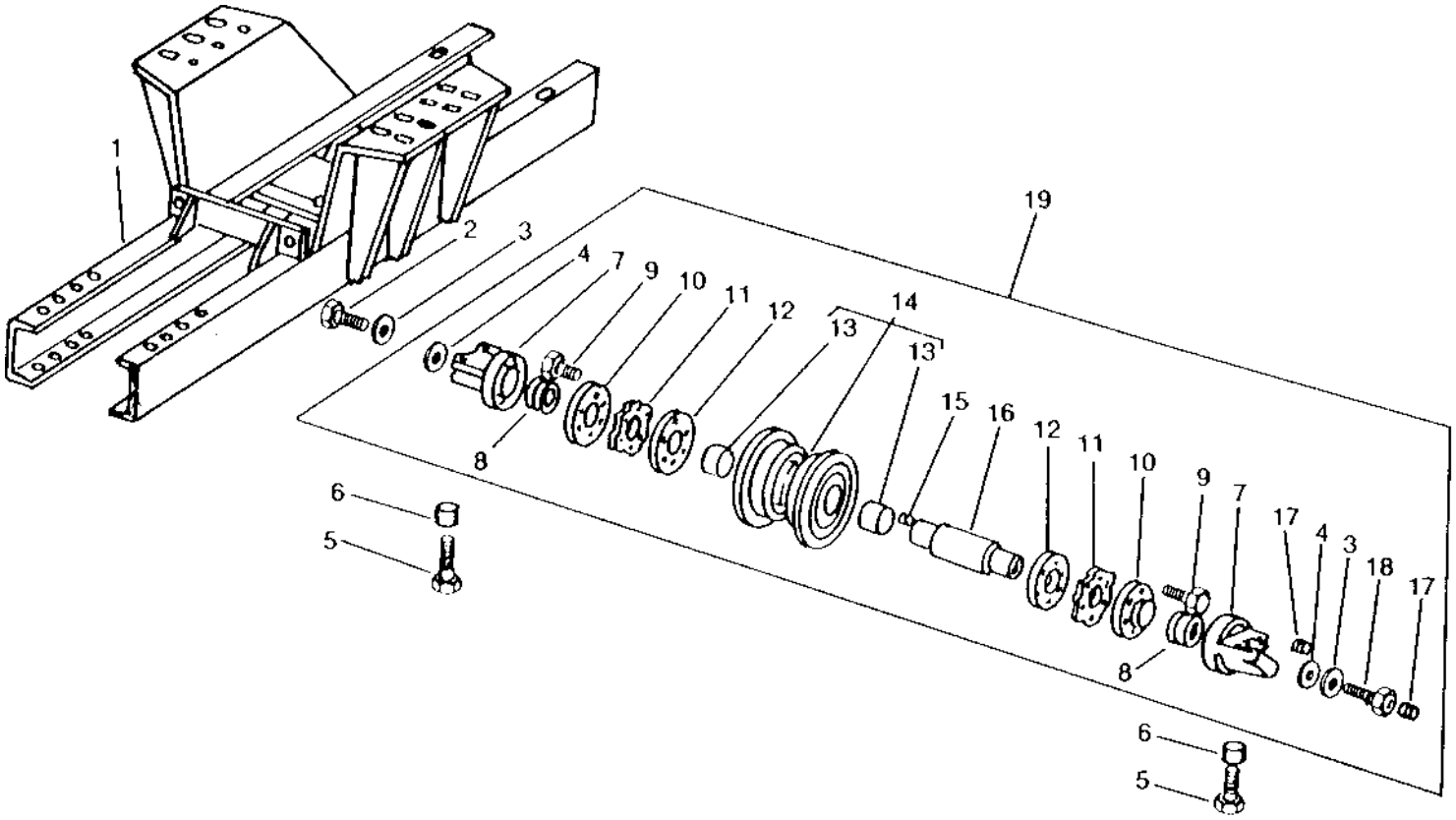
HP2307 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T74181	TRACK LINK	37		R.H.
2	T74179	TRACK LINK	37		L.H.
3	T74180	WASHER	8	-615979	
	T105117	SPRING WASHER	8		
4	T74186	SPACER	2	-615979	
	T105131	WASHER	2		
5	T74177	MASTER TRACK BUSHING	1		
6	T74185	MASTER TRACK PIN	1		
7	T76929	TRIPLE BAR SHOE	38		(LOW LUG)
	H78597	SHOE	38		(HIGH LUG)
8	T74183	BOLT	AR		
	T74184	NUT	AR		SQUARE
..	AT75418	ADJUSTER	1	-630800	COMPLETE (LOW LUG) (NO LONGER AVAILABLE)

CRAWLER FRAME AND ROLLERS
(RIGHT-HAND ILLUSTRATED)
(SERIAL NO. -602075)

HP1553 -UN-01JAN94



HP1553

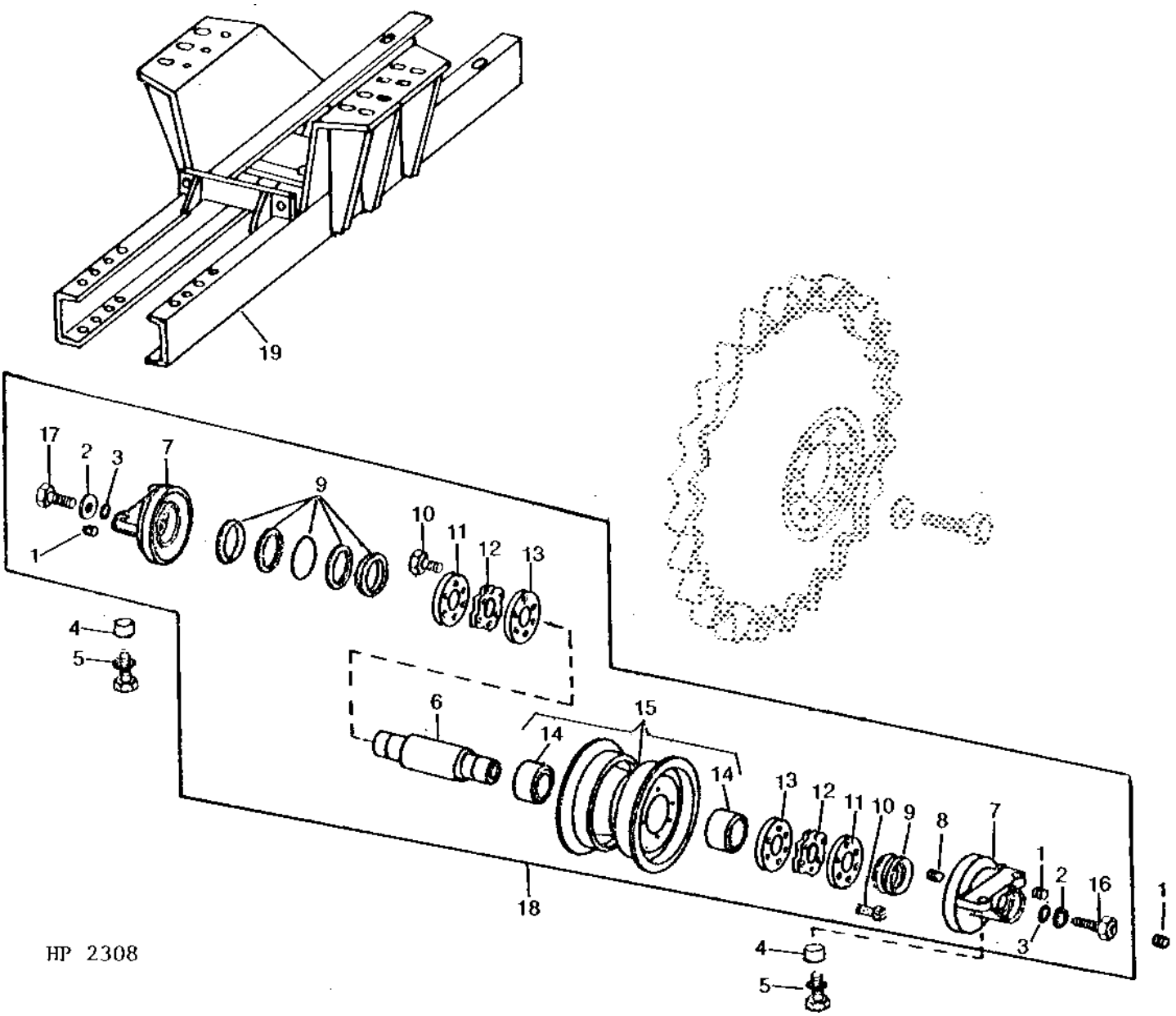
CRAWLER FRAME AND ROLLERS - CONTINUED
(RIGHT-HAND ILLUSTRATED)
(SERIAL NO. -602075)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH80628	FRAME	1		(R.H.) (4 ROLLER)
	AH94088	FRAME	1		(R.H.) (5 ROLLER)
	AH94114	FRAME	1		(R.H.) (6 ROLLER)
	AH80629	FRAME	1		(L.H.) (4 ROLLER)
	AH94087	FRAME	1		(L.H.) (5 ROLLER)
	AH94113	FRAME	1		(L.H.) (6 ROLLER)
2	19H2677	CAP SCREW	AR		3/4" X 1-3/4", (4 USED, 4 ROLLER; 5 USED, 5 ROLLER; 6 USED, 6 ROLLER)
	12H236	LOCK WASHER	AR		3/4", (4 USED, 4 ROLLER; 5 USED, 5 ROLLER; 6 USED, 6 ROLLER)
3	M3301T	WASHER	AR	-558870	(4 USED, 4 ROLLER; 5 USED, 5 ROLLER; 6 USED, 6 ROLLER) (SUB T21397)
	R78019	WASHER	AR		19.837 X 33.325 X 4.166 MM (25/32" X 1-5/16" X 0.164") (SUB FOR T21397)
4	T16752	O-RING	AR		(12 USED, 4 ROLLER; 14 USED, 5 ROLLER; 16 USED, 6 ROLLER)
5	19H2360	CAP SCREW	AR	-601320	9/16" X 2-3/4", (16 USED, 4 ROLLER; 20 USED, 5 ROLLER; 24 USED, 6 ROLLER)
	19H2360	CAP SCREW	AR	601321-	9/16" X 2-3/4", (16 USED, 4 ROLLER; 20 USED, 5 ROLLER; 16 USED, 6 ROLLER)
	12H317	LOCK WASHER	AR	-601320	9/16", (16 USED, 4 ROLLER; 20 USED, 5 ROLLER; 24 USED, 6 ROLLER)
	12H317	LOCK WASHER	AR	601321-	9/16", (16 USED, 4 ROLLER; 20 USED, 5 ROLLER; 16 USED, 6 ROLLER)
6	P47436	BUSHING	AR	-601320	(16 USED, 4 ROLLER; 20 USED, 5 ROLLER; 24 USED, 6 ROLLER)
	P47436	BUSHING	AR	601321-	(16 USED, 4 ROLLER; 20 USED, 5 ROLLER; 16 USED, 6 ROLLER)
7	T38808	BRACKET	AR	-558870	(8 USED, 4 ROLLER; 10 USED, 5 ROLLER; 12 USED, 6 ROLLER) (SUB T74176)
	T74176	BRACKET	AR		(8 USED, 4 ROLLER; 10 USED, 5 ROLLER; 12 USED, 6 ROLLER)
8	AT31122	SEAL	AR	-558870	(12 USED, 4 ROLLER; 14 USED, 5 ROLLER; 16 USED, 6 ROLLER) (SUB AT42553)
	AT42553	SEAL KIT	AR	-1990	(12 USED, 4 ROLLER; 14 USED, 5 ROLLER; 16 USED, 6 ROLLER) (SUB AT78941)
	AT135802	SEAL	AR		(12 USED, 4 ROLLER; 14 USED, 5 ROLLER; 16 USED, 6 ROLLER) (SUB FOR AT78941)
9	19H2923	SCREW	AR		3/8" X 1", (48 USED, 4 ROLLER; 60 USED, 5 ROLLER; 72 USED, 6 ROLLER)
10	T33367	RING	AR		(8 USED, 4 ROLLER; 10 USED, 5 ROLLER; 12 USED, 6 ROLLER)
11	T33369	PLATE	AR	-458685	(SUB T33366)
	T33366	PLATE	AR		(8 USED, 4 ROLLER; 10 USED, 5 ROLLER; 12 USED, 6 ROLLER)
12	T38969	GASKET	AR		(8 USED, 4 ROLLER; 10 USED, 5 ROLLER; 12 USED, 6 ROLLER)
13	T16881	BUSHING	AR		(8 USED, 4 ROLLER; 10 USED, 5 ROLLER; 12 USED, 6 ROLLER)
14	AT32573	ROLLER	AR	-558870	WITH BUSHINGS, (4 USED, 4 ROLLER; 5 USED, 5 ROLLER; 6 USED, 6 ROLLER)
	AT71675	ROLLER	AR	558871-	WITH BUSHINGS, (4 USED, 4 ROLLER; 5 USED, 5 ROLLER; 6 USED, 6 ROLLER)
15	T13381	DOWEL PIN	7		
16	T40827	SHAFT	AR		(4 USED, 4 ROLLER; 5 USED, 5 ROLLER; 6 USED, 6 ROLLER)
17	P45808	PIPE PLUG	AR		(8 USED, 4 ROLLER; 10 USED, 5 ROLLER; 12 USED, 6 ROLLER)
18	T16845	BOLT	AR	-558870	(SUB T77122) (6 USED, 4 ROLLER; 7 USED, 5 ROLLER; 8 USED, 6 ROLLER)
	T77122	CAP SCREW	AR		(6 USED, 4 ROLLER; 7 USED, 5 ROLLER; 8 USED, 6 ROLLER)
19	AT32572	ROLLER	AR	-558870	WITH BRACKETS, (SUB AT71674, THIS APPLICATION)
	AT71674	ROLLER	AR		WITH BRACKETS

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

TRACK ROLLER
(SERIAL NO. 602076-)

HP2308 -UN-01JAN94



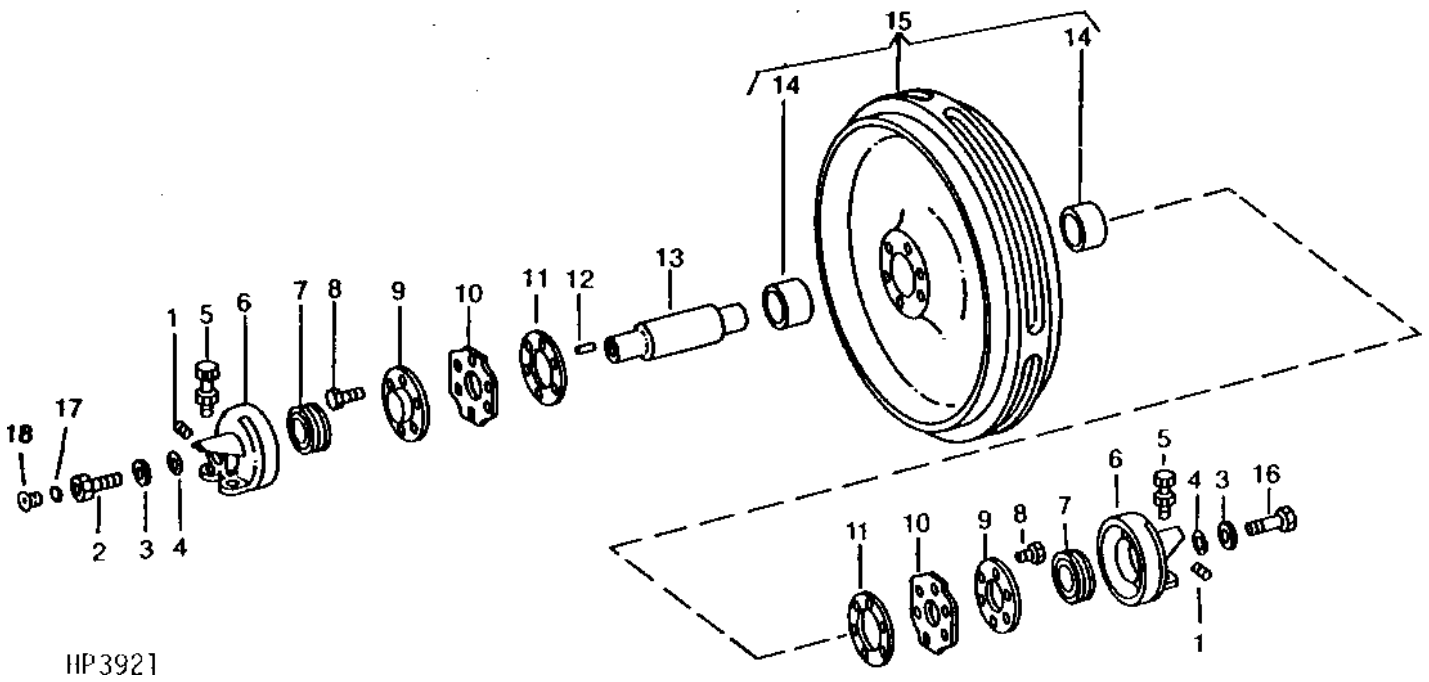
TRACK ROLLER-CONTINUED
(SERIAL NO. 602076-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P45808	PIPE PLUG	1		
2	T21397	WASHER	2	-630800	(SUB R78019)
	R78019	WASHER	2		19.837 X 33.325 X 4.166 MM (25/32" X 1-5/16" X 0.164")
3	T16752	O-RING	2		
4	P47436	BUSHING	AR		
5	19H2355	CAP SCREW	AR		9/16" X 1-1/2"
	12H317	LOCK WASHER	AR		9/16"
6	T40827	SHAFT	1	-1990	(SUB AT71674)
	AT71674	ROLLER	1		
7	T74176	BRACKET	2		
8	T13381	DOWEL PIN	1		
9	AT42553	SEAL KIT	2	-616776	(SUB AT71674)
	AT78941	SEAL	2	-630700	(SUB AT71677)
	AT71677	SEAL	2	-1990	(SUB AT135802)
	AT135802	SEAL	2		
10	19H2923	SCREW	12		3/8" X 1"
11	T33367	RING	2		
12	T33366	PLATE	2		
13	T38969	GASKET	2		
14	T16881	BUSHING	2		
15	AT71675	ROLLER	1		WITH BUSHINGS, (MARKED T32044)
16	T77122	CAP SCREW	1		
17	19H2677	CAP SCREW	1		3/4" X 1-3/4"
18	AT71674	ROLLER	1		
19	AH94114	FRAME	1		R.H.
	AH94113	FRAME	1		L.H.

MEMORANDA

CRAWLER IDLER, SHAFT, AND BEARINGS
(LEFT-HAND ILLUSTRATED)

HP3921 -UN-01JAN94

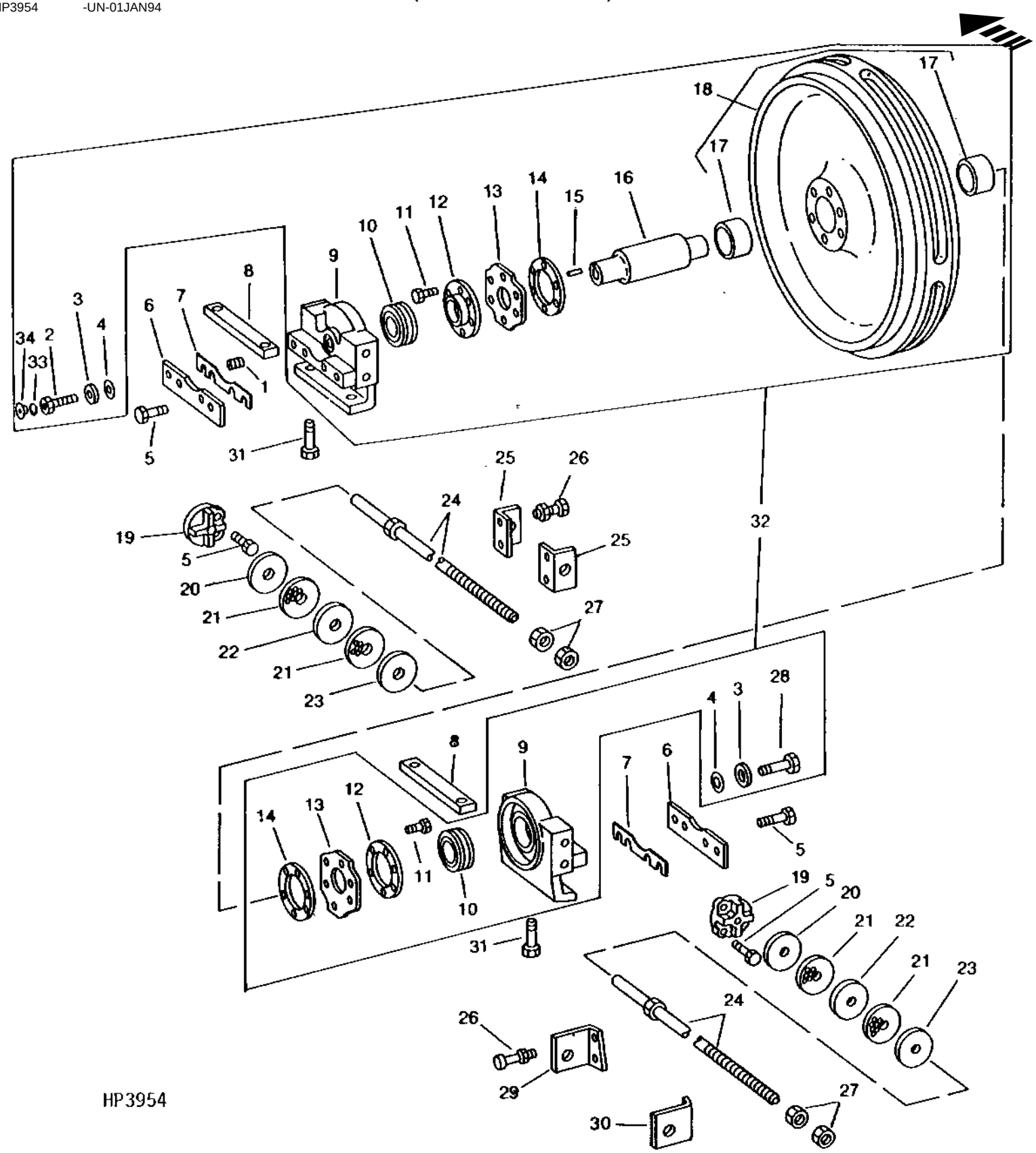


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	15H558	PIPE PLUG	3	-363600	1/8", (SUB P45808)
	P45808	PIPE PLUG	3	-630500	
	P45808	PIPE PLUG	2		1/8"
2	T16845	BOLT	1	-363600	(SUB T77122)
	T77122	CAP SCREW	1	-630500	(SUB T121498)
	T121498	CAP SCREW	1		
3	M3301T	WASHER	2		(4 AND 5 ROLLER TRACKS)
	R78019	WASHER	2		(SUB FOR T21397) (6 ROLLER TRACKS)
4	T16752	O-RING	2		
5	08H4686	CAP SCREW	4		9/16" X 6-1/2"
	12H317	LOCK WASHER	4		9/16"
	14H886	NUT	4		9/16"
6	H86846	BRACKET	2		
7	AT31122	SEAL	2		(4 AND 5 ROLLER TRACKS)
	AT42553	SEAL KIT	2	363601-616776	(6 ROLLER TRACKS)
	AT78941	SEAL	2	-630700	(6 ROLLER TRACKS) (SUB AT71677)
	AT71677	SEAL	2		(SUB AT135802)
	AT135802	SEAL	2		
8	19H2923	SCREW	12		3/8" X 1"
9	T33367	RING	2		
10	T33366	PLATE	2		
11	T38969	GASKET	2		
12	T13381	DOWEL PIN	1		
13	T40826	SHAFT	1		IDLER
14	T23880	BUSHING	2		
15	AT32571	IDLER	1	-630500	(SUB AT125348) WITH BUSHINGS
	AT125348	ROLLER	1		
16	19H2677	CAP SCREW	1		3/4" X 1-3/4"
17	R28782	O-RING	1		
18	T105368	FITTING	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

CRAWLER TIGHTENER, SHAFTS, AND BEARINGS
(LEFT-HAND ILLUSTRATED)

HP3954 -UN-01JAN94



CRAWLER TIGHTENER, SHAFTS, AND BEARINGS - CONTINUED
(LEFT-HAND ILLUSTRATED)

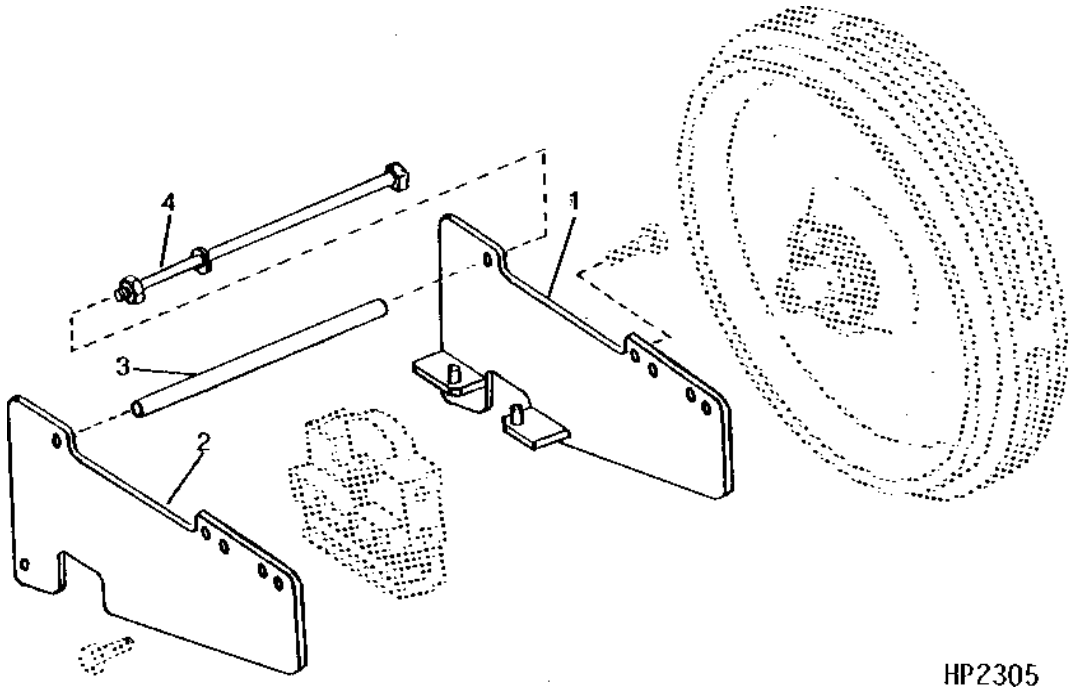
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	15H558	PIPE PLUG	2	-601320	1/8", (SUB P45808)
	P45808	PIPE PLUG	2	-630380	
	P45808	PIPE PLUG	1		
2	T16845	BOLT	1		(SUB T77122)
	T77122	CAP SCREW	1	-630380	(SUB T121498)
	T121498	CAP SCREW	1		
3	M3301T	WASHER	2		(SUB AT86204)
4	T16752	O-RING	2		
5	19H1815	CAP SCREW	16		1/2" X 1-1/4", (SEE FRONT IDLER SUPPORT PLATES)
	12H301	LOCK WASHER	16		1/2", (SEE FRONT IDLER SUPPORT PLATES)
	19H1815	CAP SCREW	12	601321-	1/2" X 1-1/4"
	12H301	LOCK WASHER	12	601321-	1/2"
6	T20695	GUIDE	2	-620467	(SEE FRONT IDLER SUPPORT PLATES) (SUB T112813)
	T112813	GUIDE	2		
7	T20697	SHIM	AR		
8	T20696	STRAP	2		
9	T38807	BRACKET	2	-620467	(SUB T112807)
	T112807	BRACKET	2	-622500	
	T122636	BRACKET	2		
10	AT31122	SEAL	2		(SUB AT42553)
11	19H2923	SCREW	12		3/8" X 1"
12	T33367	RING	2		
13	T33366	PLATE	2		
14	T38969	GASKET	2		
15	T13381	DOWEL PIN	1	-620467	(SUB 34H416, THIS APPLICATION)
	34H416	SPRING PIN	1		
16	T40826	SHAFT	1		
17	T23880	BUSHING	4		
18	AT32571	IDLER	1	-630800	(WITH BUSHINGS) (SUB AT125348)
	AT125348	ROLLER	1		(WITH BUSHINGS)
19	H78602	BRACKET	2		
20	H95003	WASHER	4		
21	H95005	WASHER	AR		PERFORATED, (32 USED, 4 ROLLER; 40 USED, 5 ROLLER; 48 USED, 6 ROLLER)
22	H95002	BUSHING	AR		RUBBER, (16 USED, 4 ROLLER; 20 USED, 5 ROLLER; 24 USED, 6 ROLLER)
23	H98018	WASHER	AR		(14 USED, 4 ROLLER; 18 USED, 5 ROLLER; 22 USED, 6 ROLLER)
24	AH80630	ROD	2		(4 ROLLER)
	AH93911	ROD	2		(5 ROLLER AND 6 ROLLER)
25	H78619	BRACKET	2		(4 ROLLER)
26	19H1731	CAP SCREW	8		3/8" X 1"
	14H812	NUT	8		3/8"
27	14H794	NUT	4		3/4"
28	19H2677	CAP SCREW	1		3/4" X 1-3/4"
29	H82081	BRACKET	1		L.H. (4 ROLLER)
30	H82080	BRACKET	1		R.H. (4 ROLLER)
31	19H1721	CAP SCREW	4		1/2" X 1-1/2"
	12H301	LOCK WASHER	4		1/2"
32	AT86204	IDLER	1	-630800	(SUB AT125351)
	AT125351	IDLER	1		(WITH BRACKETS)
33	R28782	O-RING	1		
34	T105368	FITTING	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

MEMORANDA

FRONT IDLER SUPPORT PLATES (6 ROLLER)
(SERIAL NO. 601321-)

HP2305 -UN-01JAN94

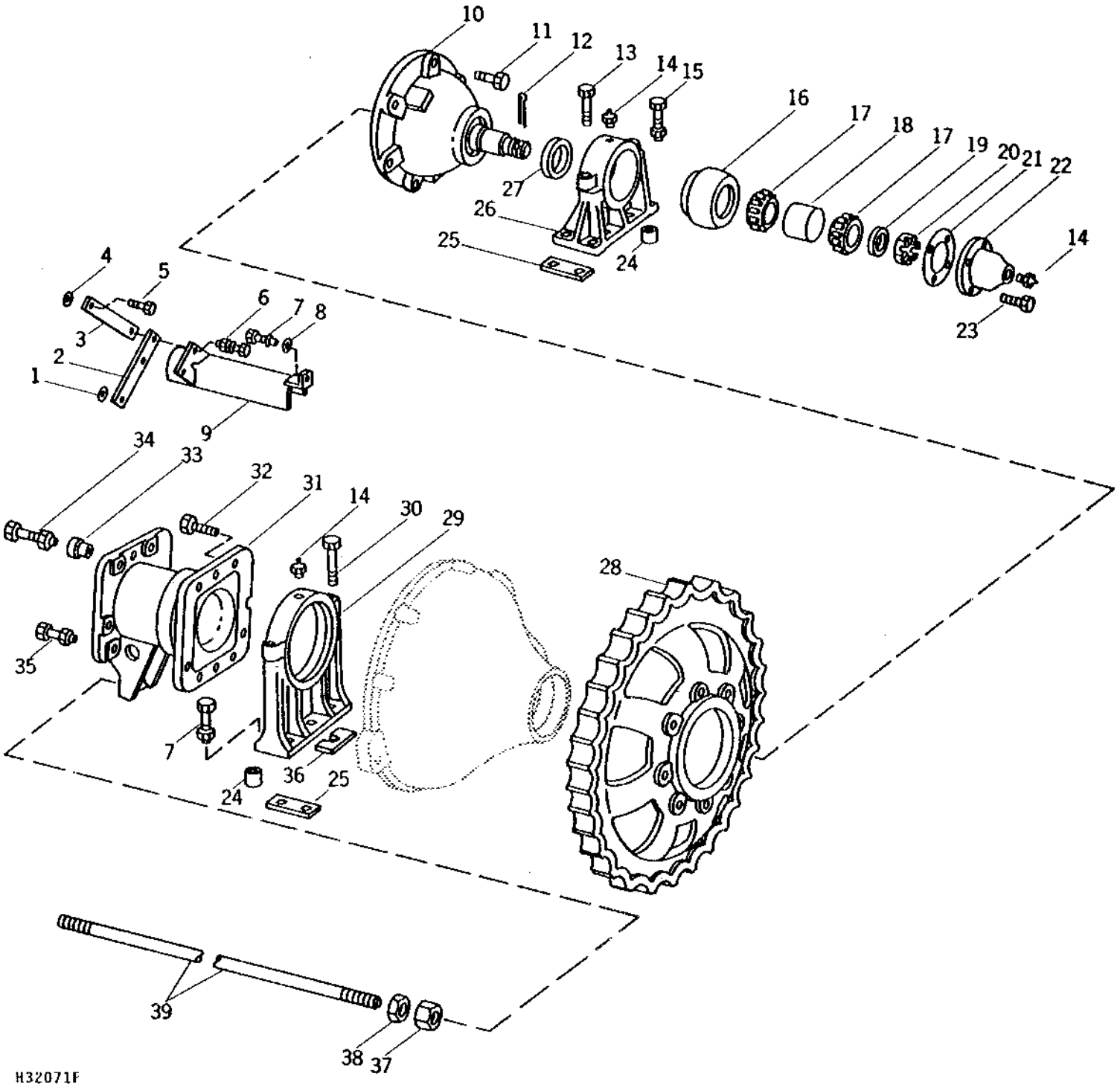


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH118817	PLATE	2		L.H.
2	AH118818	PLATE	2		R.H.
3	28H2446	BUSHING	4		0.622" X 0.840" X 12"
4	08H4796	CAP SCREW	4		1/2" X 14"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

CRAWLER DRIVE SHIELD, SPROCKET, AND BEARINGS
(LEFT-HAND ILLUSTRATED) (4 ROLLER AND 5 ROLLER TRACKS)
(SERIAL NO. -602075)

H32071F -UN-01JAN94



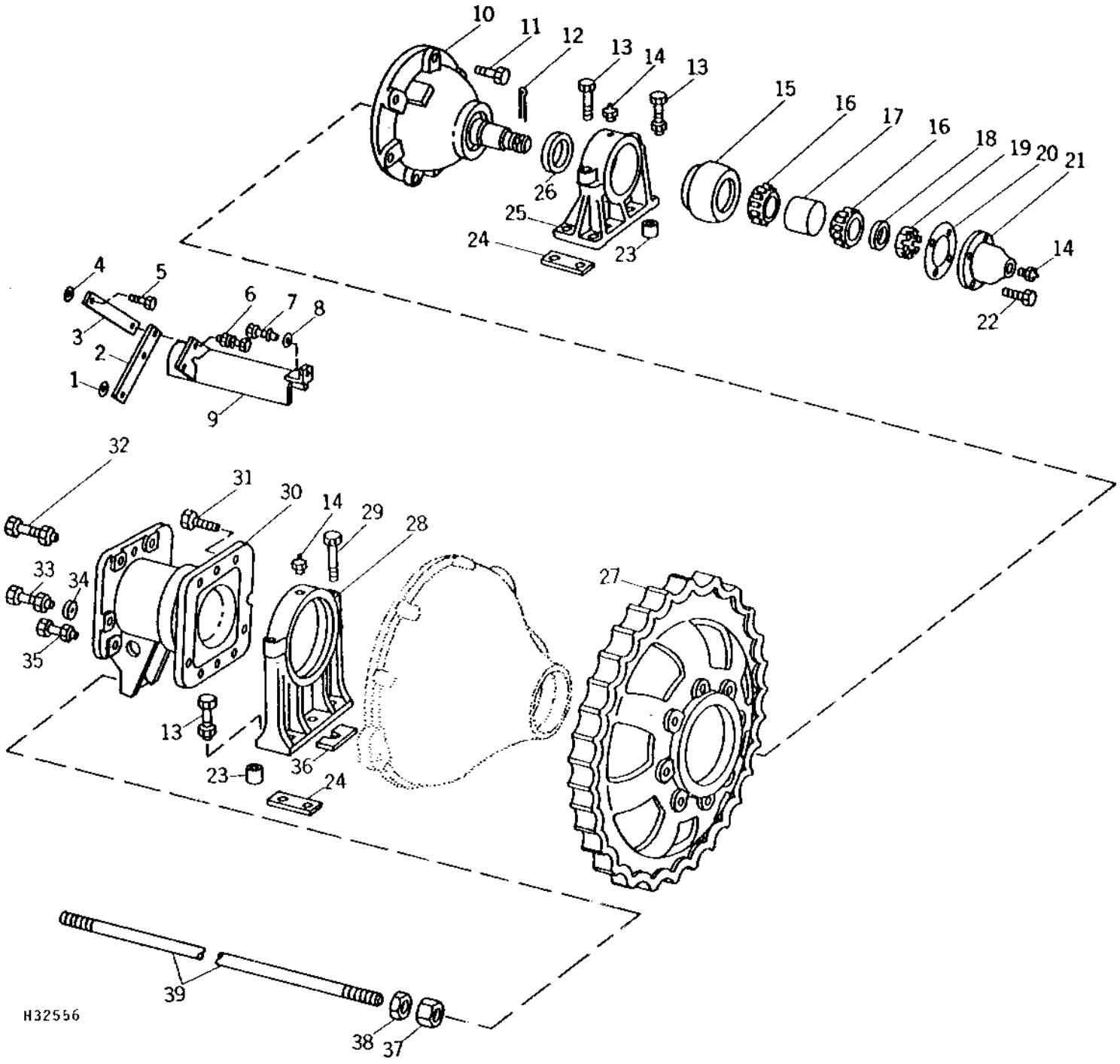
CRAWLER DRIVE SHIELD, SPROCKET, AND BEARINGS - CONTINUED
(LEFT-HAND ILLUSTRATED) (4 ROLLER AND 5 ROLLER TRACKS)
(SERIAL NO. -602075)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1392	WASHER	1		25/32" X 1-3/8" X 0.120"
2	H82389	STRAP	1		LOWER
3	H82390	STRAP	1		UPPER
4	H78426	BUSHING	1		
5	19H1707	CAP SCREW	2		3/4" X 2-3/4"
6	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	14H812	NUT	2		3/8"
7	19H1930	CAP SCREW	7		1/2" X 2-1/2"
	12H301	LOCK WASHER	7		1/2"
	14H1040	NUT	6		1/2"
8	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
9	AH80854	SHIELD	1		(L.H.)
	AH80855	SHIELD	1		(R.H.)
10	H83258	HUB	1	-409100	(SUB AH103709)
	AH103709	HUB	1		
11	19H2617	CAP SCREW	8		3/4" X 3-3/4"
	12H236	LOCK WASHER	8		3/4"
12	11H244	COTTER PIN	1		3/16" X 2-1/2"
13	19H1974	CAP SCREW	2		1/2" X 2-3/4"
14	JD7759	LUBRICATION FITTING	3		STRAIGHT, 1/8"
15	19H1930	CAP SCREW	8		1/2" X 2-1/2"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
16	H11630	HOUSING	1		
17	JD8984	BEARING CONE	2		
18	JD8274	BEARING CUP	1		
19	24H1228	WASHER	1		1-17/32" X 2-1/2" X 0.120"
20	H21871	NUT	1		SLOTTED
21	H36564	GASKET	AR		
22	H11631	BEARING HOUSING W/O BEARING	1		
23	19H1905	CAP SCREW	4		5/16" X 1"
24	P41311	BUSHING	14		
25	H36565	STRAP	7		
26	H98438	SUPPORT	1		OUTER
27	AH21870	SEAL	1		
28	H87325	DRIVE SPROCKET	1		
29	H98060	SUPPORT	1		(SUB AH125236) INNER
30	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
31	H78610	SPACER	1		(L.H.) (EXTRA HEAVY-DUTY FINAL DRIVE; 11 TO 104 RATIO)
	H78609	SPACER	1		(R.H.) (EXTRA HEAVY-DUTY FINAL DRIVE; 11 TO 104 RATIO)
32	19H1782	CAP SCREW	6		3/4" X 2-1/4"
	12H236	LOCK WASHER	6		3/4"
33	H75423	PIN	2		
34	19H1782	CAP SCREW	4		3/4" X 2-1/4"
	12H236	LOCK WASHER	4		3/4"
	14H794	NUT	4		3/4"
35	19H2682	CAP SCREW	2		3/4" X 4-3/4"
	12H236	LOCK WASHER	2		3/4"
	14H794	NUT	2		3/4"
36	H94636	SHIM	AR		
37	14H876	NUT	1		1"
38	H61941	NUT	1	-1990	
39	H78613	STUD	1	-509175	(PER MACHINE) (SUB H113957)
	H113957	STUD	1		(PER MACHINE)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

CRAWLER DRIVE SHIELD, SPROCKET, AND BEARINGS (6 ROLLER TRACKS)
(LEFT-HAND ILLUSTRATED)

H32556 -UN-01JAN94



CRAWLER DRIVE SHIELD, SPROCKET, AND BEARINGS (6 ROLLER TRACKS) - CONTINUED
(LEFT-HAND ILLUSTRATED)

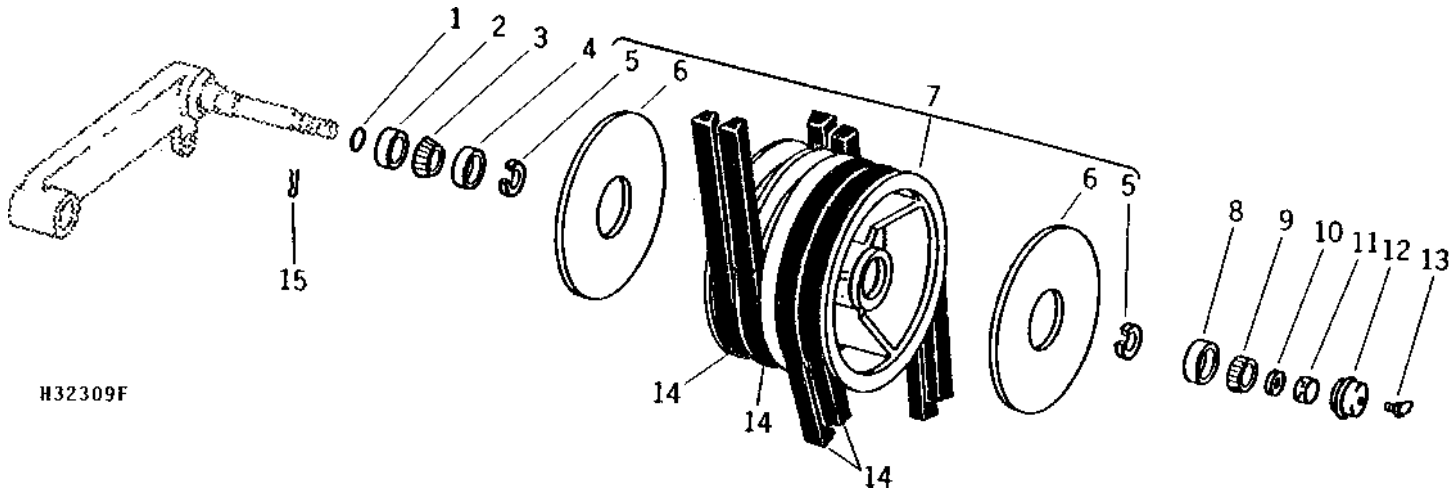
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1392	WASHER	1		25/32" X 1-3/8" X 0.120"
2	H98827	STRAP	1		
3	H98826	STRAP	1		
4	24H1247	WASHER	2		29/32" X 1-1/2" X 1/4"
5	19H2920	CAP SCREW	2		7/8" X 3-1/4"
	12H245	LOCK WASHER	2		7/8"
	14H836	NUT	2		7/8"
6	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	14H812	NUT	2		3/8"
7	19H1930	CAP SCREW	2		1/2" X 2-1/2"
	12H301	LOCK WASHER	2		1/2"
8	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
9	AH97137	SHIELD	1		(L.H.)
	AH97138	SHIELD	1		(R.H.)
10	AH103709	HUB	1		
11	19H2617	CAP SCREW	8		3/4" X 3-3/4"
	12H236	LOCK WASHER	8		3/4"
12	11H244	COTTER PIN	1		3/16" X 2-1/2"
13	19H1974	CAP SCREW	6		1/2" X 2-3/4"
	12H301	LOCK WASHER	6		1/2"
	14H1040	NUT	6		1/2"
14	JD7759	LUBRICATION FITTING	3		
15	H11630	HOUSING	1		
16	JD8984	BEARING CONE	2		
17	JD8274	BEARING CUP	1		
18	24H1228	WASHER	1		1-17/32" X 2-1/2" X 0.120"
19	H21871	NUT	1		
20	H36564	GASKET	AR		
21	H11631	BEARING HOUSING W/O BEARING	1		
22	19H1905	CAP SCREW	4		5/16" X 1"
23	P41311	BUSHING	14		
24	H36565	STRAP	7		
25	H98438	SUPPORT	1		
26	AH21870	SEAL	1		
27	H87325	DRIVE SPROCKET	1		
28	H101260	SUPPORT	1		
29	19H1974	CAP SCREW	2		1/2" X 2-3/4"
	12H301	LOCK WASHER	2		1/2"
30	H101259	BUSHING	1		(L.H.)
	H101258	BUSHING	1		(R.H.)
31	19H1782	CAP SCREW	6		3/4" X 2-1/4"
	12H236	LOCK WASHER	6		3/4"
32	19H3333	CAP SCREW	1		7/8" X 2-3/4"
	12H236	LOCK WASHER	1		3/4"
	14H794	NUT	1		3/4"
33	19H3254	CAP SCREW	1		7/8" X 3-3/4"
	12H245	LOCK WASHER	1		7/8"
	14H836	NUT	1		7/8"
34	H91851	SPACER	1		
35	19H2702	CAP SCREW	2		7/8" X 5"
	12H245	LOCK WASHER	2		7/8"
	14H836	NUT	2		7/8"
36	H94636	SHIM	AR		
37	14H876	NUT	1		1"
38	H61941	NUT	1	-1990	
39	H99539	STUD	1		(PER MACHINE)
	H113957	STUD	1		(PER MACHINE)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

MEMORANDA

PROPULSION DRIVE COUNTERSHAFT SHEAVE (USE WITH FENDERS)
(HYDROSTATIC DRIVE)

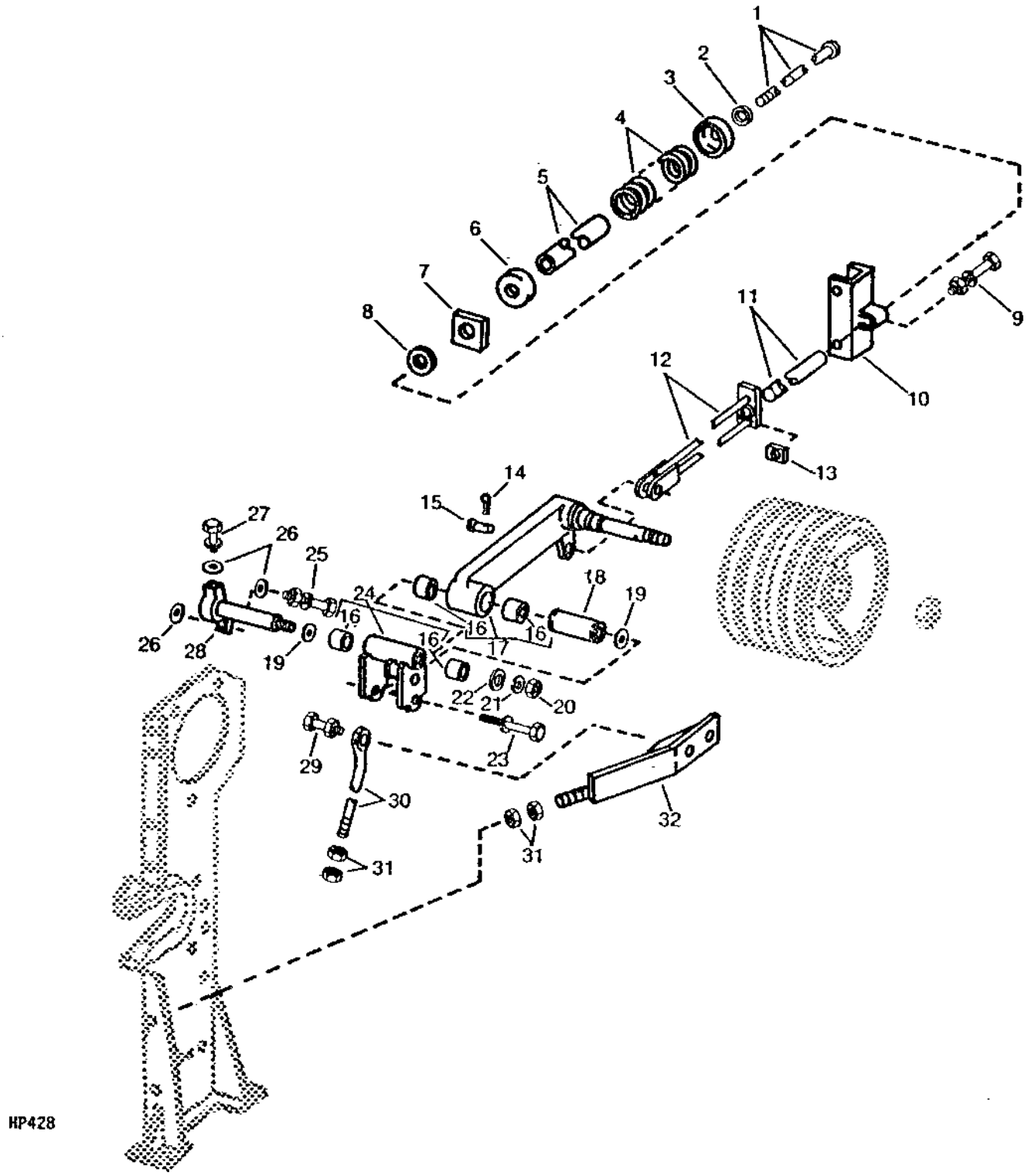
H32309F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A4730R	O-RING	1		
2	AH86596	SEAL	1		
3	JD8988	BEARING CONE	1		
4	JD8271	BEARING CUP	1		
5	T14323	SNAP RING	2		
6	H89304	SHIELD	2		
7	AH90678	SHEAVE	1		305 MM (12") DIA.
8	JD7449	BEARING CUP	1		
9	JD8134	BEARING CONE	1		
10	T19572T	WASHER	1		
11	14H875	NUT	1		7/8", SLOTTED
12	H89303	CAP	1		
13	JD7788	LUBRICATION FITTING	1		90°
14	AH84633	BELT SET	2		(MATCHED SET OF 2)
15	11H218	COTTER PIN	1		3/16" X 1-1/2"

HYDROSTATIC DRIVE BELT TENSIONING MECHANISM

HP428 -UN-01JAN94

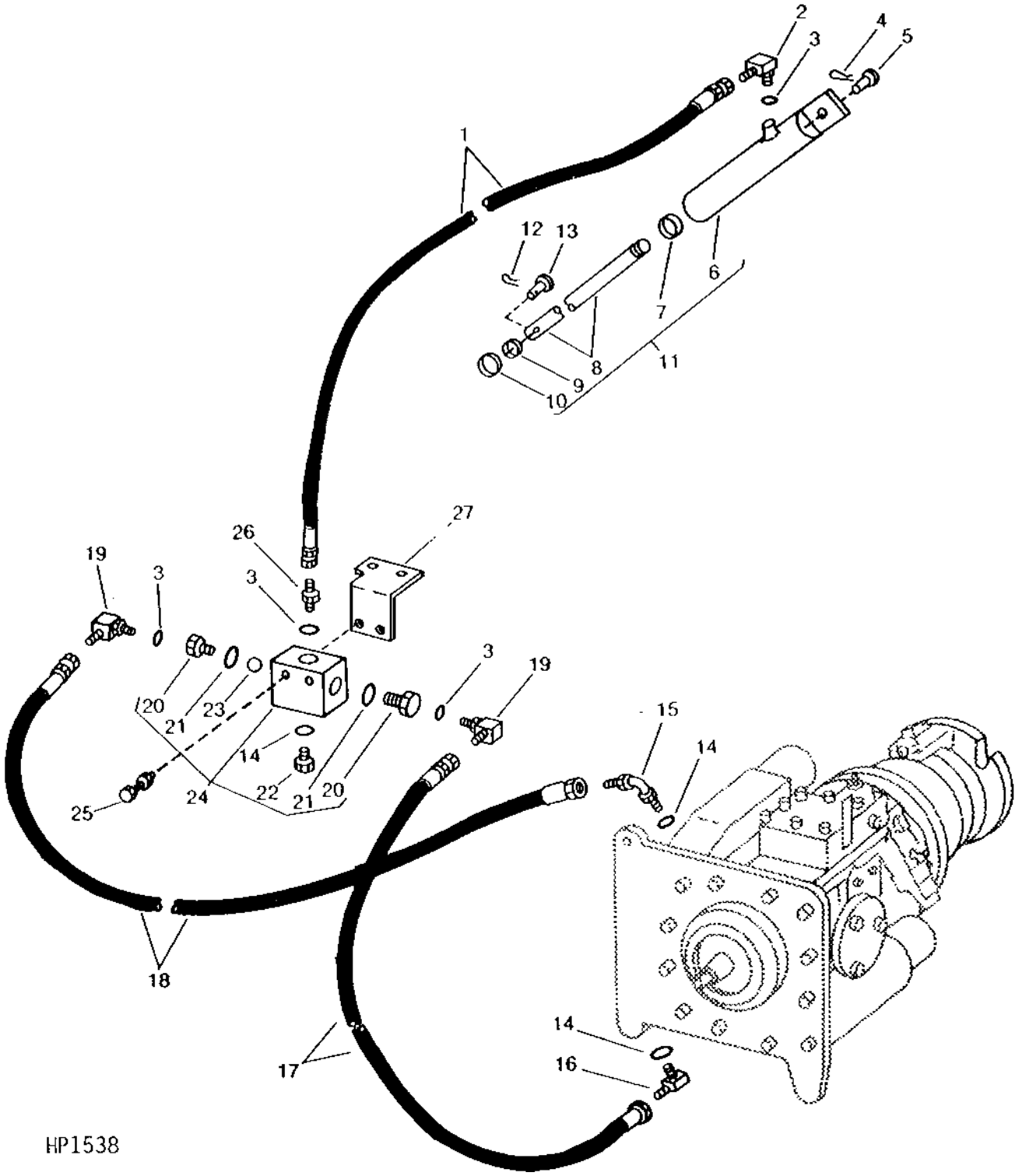


HYDROSTATIC DRIVE BELT TENSIONING MECHANISM - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97535	BOLT	1		
2	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
3	H62226	CAP	1		
4	H94161	SPRING	1		
5	H97537	BUSHING	1		
6	H97539	CAP	1		
7	H103225	CUSHION	1	410076-	
8	R39844	WASHER	1	410076-	
9	19H1820	CAP SCREW	2		1/2" X 3"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
10	AH93169	SUPPORT	1		
11	H97538	BUSHING	1		
12	AH96241	ROD	1		
13	H97536	STRAP	1		
14	11H236	COTTER PIN	1		1/8" X 1"
15	N51590	PIN	1		
16	H101207	BUSHING	4		
17	AH100298	ARM	1		WITH BUSHINGS
18	H97525	BUSHING	1		
19	24H1513	WASHER	2		1-13/32" X 2" X 0.060"
20	14H794	NUT	1		3/4"
21	12H236	LOCK WASHER	1		3/4"
22	24H1408	WASHER	1		13/16" X 2-5/16" X 0.060"
23	19H1892	CAP SCREW	1		3/4" X 5-1/4"
	12H236	LOCK WASHER	1		3/4"
24	AH101128	PIVOT	1	-459840	(SUB AH108379)
	AH108379	PIVOT	1		
25	19H2023	CAP SCREW	1		3/8" X 3-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H1047	NUT	1		7/16"
26	24H1682	WASHER	3		13/32" X 7/8" X 0.120"
27	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
28	AH96236	ARM	1		
29	19H1734	CAP SCREW	1		5/8" X 2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
30	H97541	EYEBOLT	1		
31	14H1039	NUT	4		5/8"
32	AH96237	BRACE	1		

HYDRAULIC BELT TENSIONING SYSTEM
(HYDROSTATIC DRIVE)
(SUNDSTRAND) (SERIAL NO. -556300)

HP1538 -UN-01JAN94

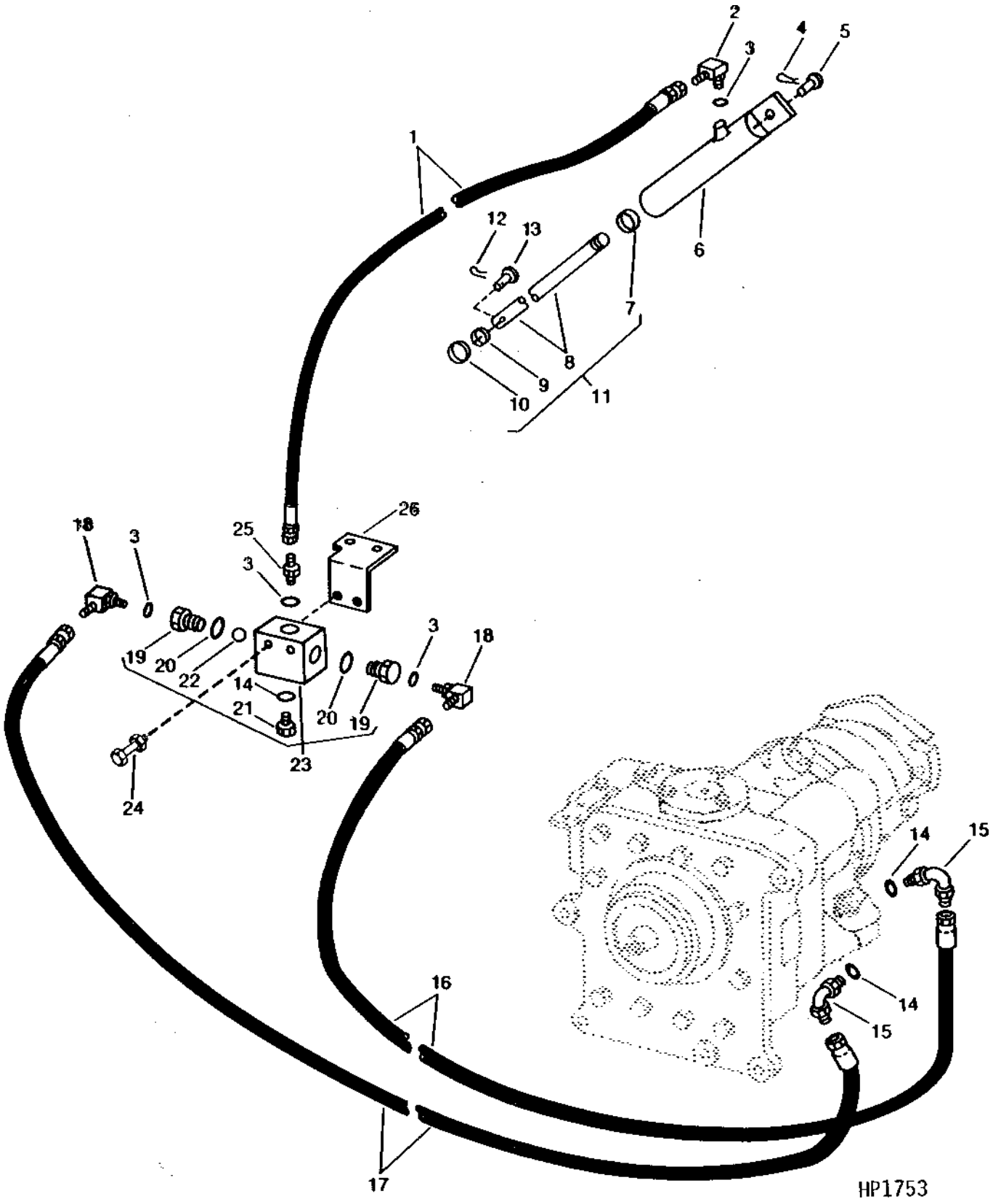


HYDRAULIC BELT TENSIONING SYSTEM - CONTINUED
(HYDROSTATIC DRIVE)
(SUNDSTRAND) (SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT44768	HYDRAULIC HOSE - FABRICATE	1	-508455	6 MM X 838 MM (1/4" I.D. X 33") LONG
	AH110998	HYDRAULIC HOSE	1	508456-1990	6 MM X 838 MM (1/4" I.D. X 33") LONG, (SUB AT44768)
	AT44768	HYDRAULIC HOSE - FABRICATE	1		6 MM X 838 MM (1/4" I.D. X 33") LONG
2	AT51915	ELBOW FITTING	1	-409100	90°
	AH105916	FITTING	1	409101-	90°
3	R26448	O-RING	4		
4	11H216	COTTER PIN	1		3/16" X 1"
5	T11439	PIN	1		
6	AH96133	CYLINDER	1		
7	.....	RING	1		(KIT AH96134)
8	H97357	ROD	1		PISTON
9	.....	SEAL	1		(KIT AH96134)
10	A16330	SEAL	1		(KIT AH96134)
11	AH96132	HYDRAULIC CYLINDER	1		
12	11H236	COTTER PIN	1		1/8" X 1"
13	H98765	PIN	1		
14	R28782	O-RING	3		
15	AH99398	ELBOW FITTING	1		45°
16	AH63565	ELBOW FITTING	1		90°
17	AH99745	HYDRAULIC HOSE	1		6 MM X 673 MM (1/4" I.D. X 26-1/2") LONG
18	AH99741	HYDRAULIC HOSE	1		6 MM X 387 MM (1/4" I.D. X 15-1/4") LONG
19	AH75160	ELBOW FITTING	2		90°
20	.....	ADAPTER	2		
21	R26906	O-RING	2		
22	R51031	FITTING	1		
23	E51019	BALL	1		
24	AH91325	CHECK VALVE	1		
25	19H1996	CAP SCREW	2		1/4" X 2"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
26	R27212	FITTING	1		
27	H113545	BRACKET	1		
..	AH96134	SEAL KIT	1		

HYDRAULIC BELT TENSIONING SYSTEM
(HYDROSTATIC DRIVE)
(EATON) (SERIAL NO. 556301-)
(SUNDSTRAND) (SERIAL NO. 610501-)

HP1753 -UN-01JAN94

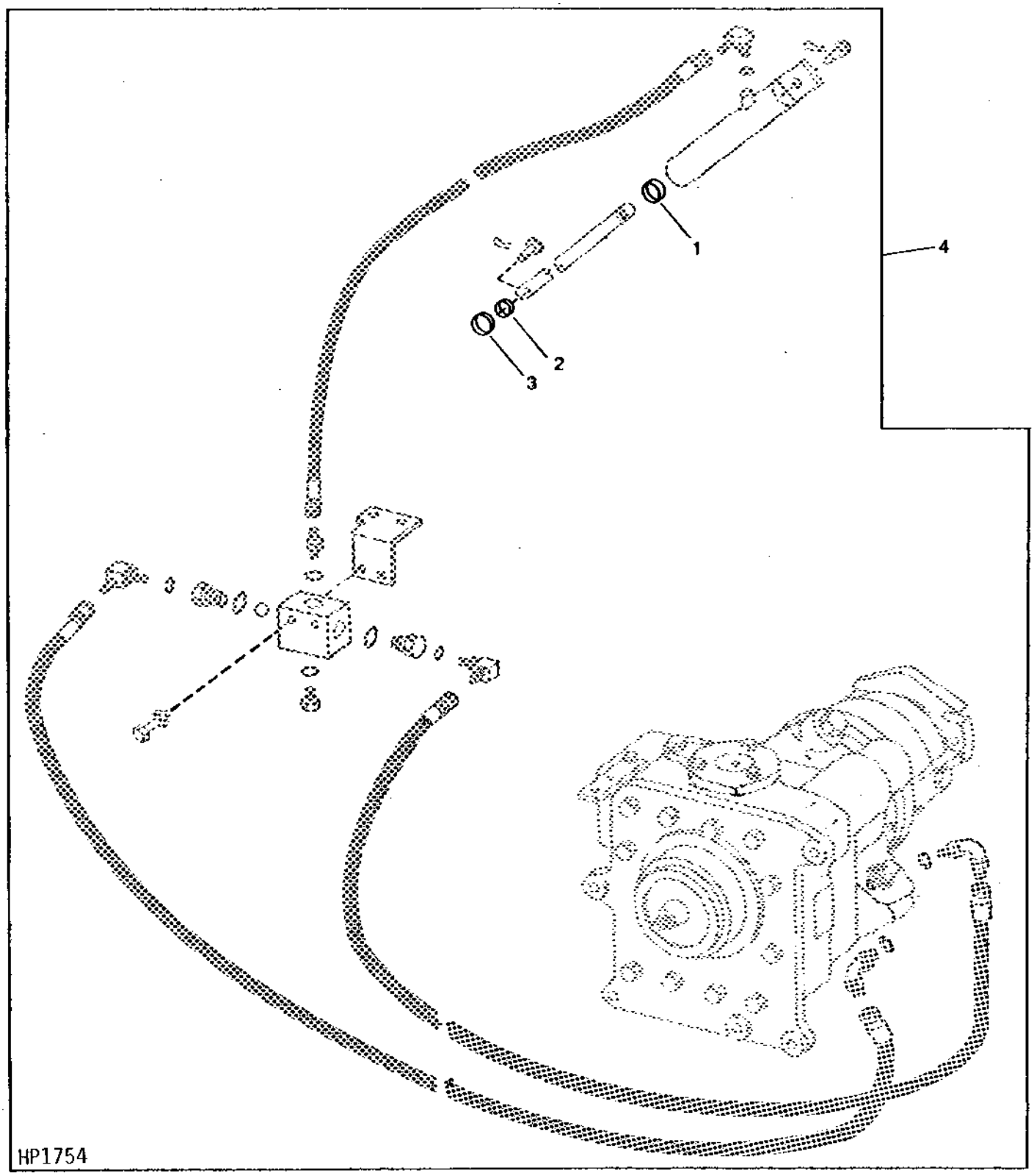


HYDRAULIC BELT TENSIONING SYSTEM - CONTINUED
(HYDROSTATIC DRIVE)
(EATON) (SERIAL NO. 556301-)
(SUNDSTRAND) (SERIAL NO. 610501-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH110998	HYDRAULIC HOSE	1	-1990	6MM X 838 MM (1/4" I.D. X 33") LONG, (SUB AT44768)
	AT44768	HYDRAULIC HOSE - FABRICATE	1		6 MM X 838 MM (1/4" I.D. X 33") LONG
2	AH105916	FITTING	1		90°
3	R26448	O-RING	4		
4	11H216	COTTER PIN	1		3/16" X 1"
5	T11439	PIN	1		
6	AH96133	CYLINDER	1		
7	.....	RING	1		(KIT AH96134)
8	H97357	ROD	1		PISTON
9	.....	SEAL	1		(KIT AH96134)
10	A16330	SEAL	1		(KIT AH96134)
11	AH96132	HYDRAULIC CYLINDER	1		
12	11H236	COTTER PIN	1		1/8" X 1"
13	H98765	PIN	1		
14	R28782	O-RING	3		
15	AH99398	ELBOW FITTING	2		45°
16	AH111269	HYDRAULIC HOSE	1		6 MM X 965 MM (1/4" X 38") LONG
17	AH99745	HYDRAULIC HOSE	1		6 MM X 673 MM (1/4" I.D. X 26") LONG
18	AH75160	ELBOW FITTING	2		90°
19	.....	ADAPTER	2		
20	R26906	O-RING	2		
21	R51031	FITTING	1		
22	E51019	BALL	1		
23	AH91325	CHECK VALVE	1		
24	19H1996	CAP SCREW	2		1/4" X 2"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
25	R27212	FITTING	1		
26	H113545	BRACKET	1		
..	AH96134	SEAL KIT	1		

KIT, SEAL REPAIR
HYDRAULIC BELT TENSIONING CYLINDER
(HYDROSTATIC DRIVE)

HP1754 -UN-01JAN94



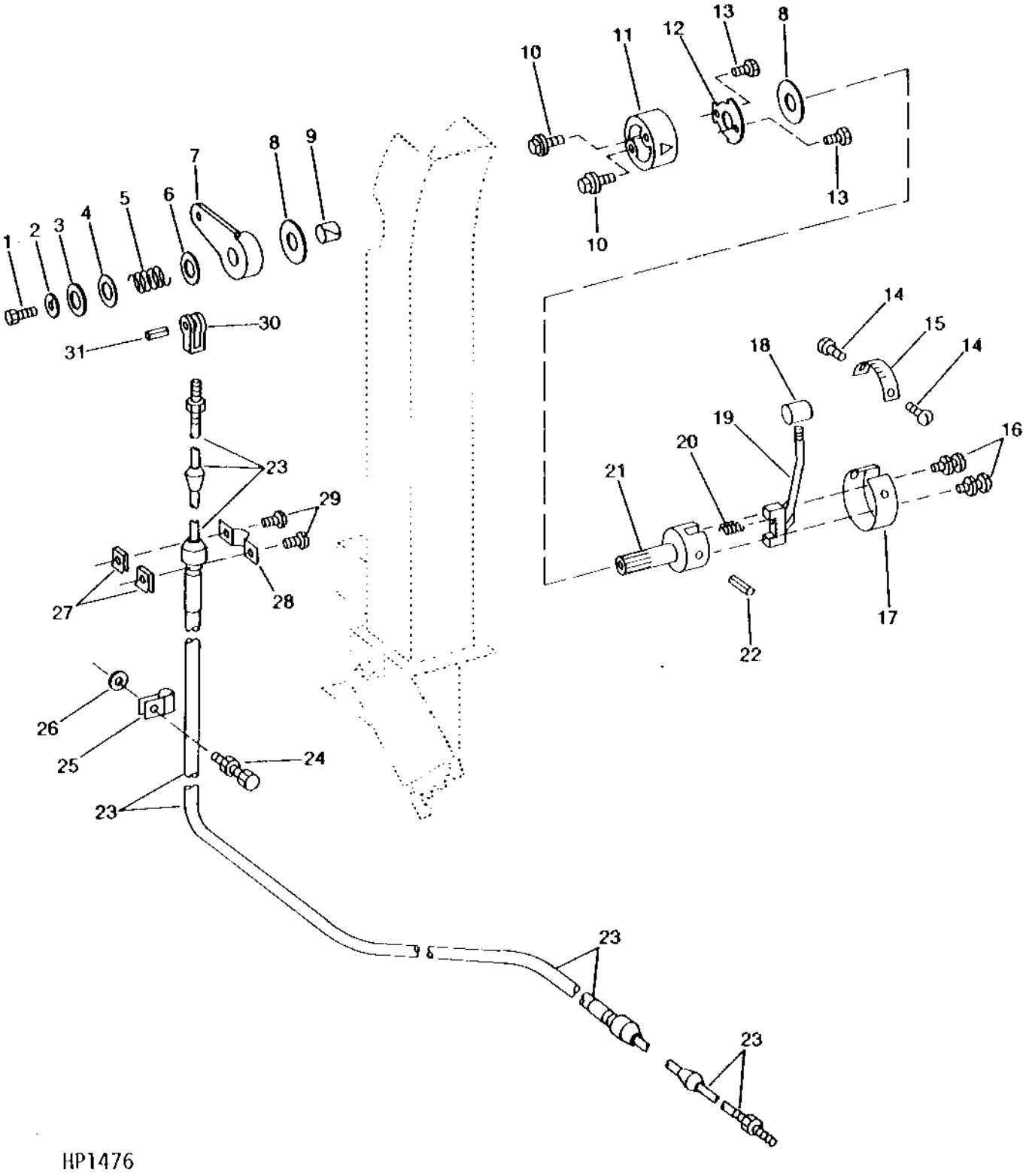
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KIT, SEAL REPAIR - CONTINUED
HYDRAULIC BELT TENSIONING CYLINDER
(HYDROSTATIC DRIVE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	RING	1		
2	.....	SEAL	1		
3	A16330	SEAL	1		
4	AH96134	SEAL KIT	1		

HYDROSTATIC DRIVE CONTROL CABLE AND LEVER
(SUNDSTRAND) (SERIAL NO. -556300) (SERIAL NO. 610500-)
(EATON) (SERIAL NO. 556301-)

HP1476 -UN-01JAN94

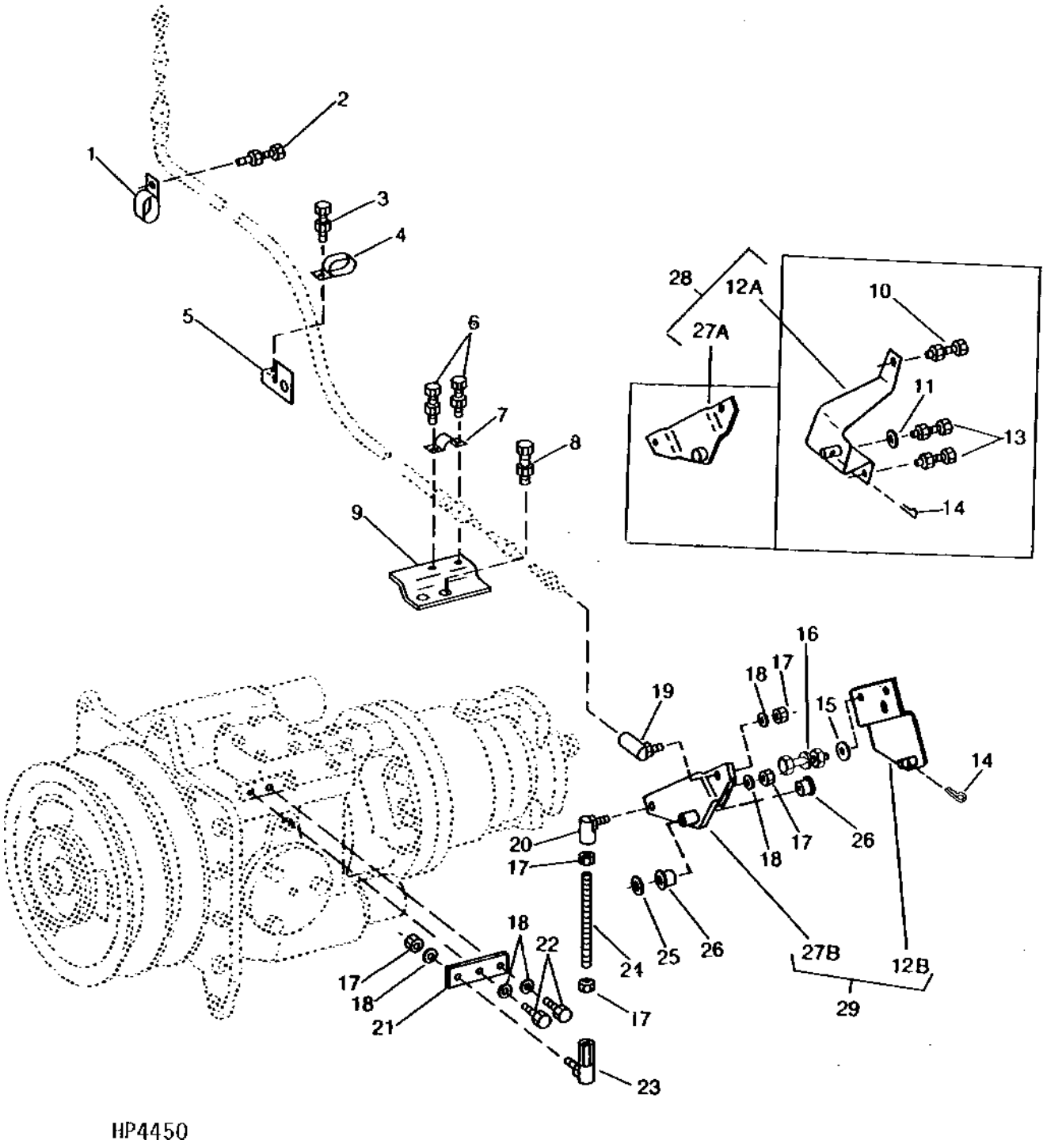


HYDROSTATIC DRIVE CONTROL CABLE AND LEVER - CONTINUED
(SUNDSTRAND) (SERIAL NO. -556300) (SERIAL NO. 610500-)
(EATON) (SERIAL NO. 556301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1948	CAP SCREW	1		1/4" X 3/4"
2	12H302	LOCK WASHER	1		1/4"
3	24H1288	WASHER	1		9/32" X 1" X 1/16"
4	24H1362	WASHER	AR		41/64" X 1" X 0.075"
5	H95368	SPRING	1		
6	24H1287	WASHER	AR		9/32" X 5/8" X 0.065"
7	H95364	ARM	1		
8	H77739	WASHER	2		
9	H98772	BUSHING	1		
10	H100314	SCREW	2		SELF-TAPPING
11	H100103	HUB	1		
12	H93153	PLATE	1		
13	19H2925	SCREW	2		1/4" X 1/2"
14	H98769	SCREW	2		DRIVE
15	H100171	PLATE	1		INDICATOR
16	H98770	SCREW	2		
	H98771	LOCK WASHER	1		
17	H95709	CAP	1		
18	H87468	KNOB	1		
19	AH98843	LEVER	1	-359088	(SUB AH103442)
	AH103442	LEVER	1	-612459	(SUB H115698)
	H115698	LEVER	1		
20	L468T	SPRING	1		
21	H95363	YOKE	1		
22	34H316	SPRING PIN	1		1/4" X 1-1/2"
23	AH96717	CABLE	1		
24	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
25	AH80916	CLIP	1		
26	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
27	H93309	NUT	2	-612160	(SUB R50279)
	R50279	NUT	2		
28	H100165	CLAMP	2		
29	37H14	SCREW	2		NO. 10 X 1/2"
30	P42921	YOKE	1	-557933	(SUB M3742T)
	M3742T	YOKE	1	557934-	
31	34H310	SPRING PIN	1		1/4" X 3/4"

HYDROSTATIC DRIVE CONTROL CABLE MOUNTING
(SUNDSTRAND) (SERIAL NO. -556300)

HP4450 -UN-01JAN94

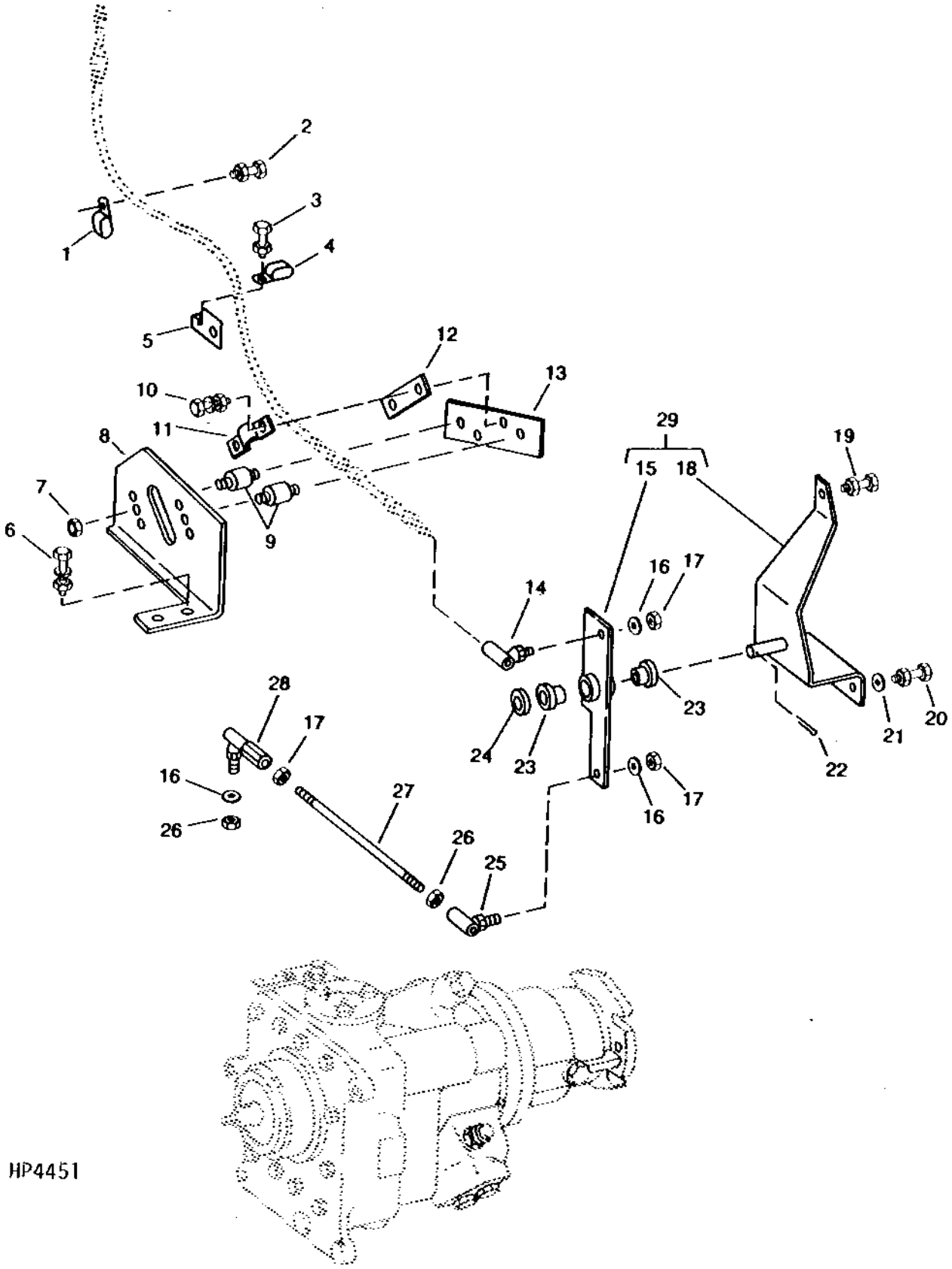


HYDROSTATIC DRIVE CONTROL CABLE MOUNTING - CONTINUED
(SUNDSTRAND) (SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH77869	CLIP	1		
2	N10216	SELF-LOCKING SCREW	1		
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
3	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
4	AH78237	CLAMP	1		
5	H99524	BRACKET	1		
6	19H2961	SCREW	2		NO. 10 X 3/4’
	12H246	LOCK WASHER	2		0.190"
	14H778	NUT	2		NO. 10
7	H100165	CLAMP	1		
8	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
9	H99862	BRACKET	1		
10	N11220	CAP SCREW	1	-507350	SELF-LOCKING
	N10213	NUT	1	-507350	
11	24H1304	WASHER	1	-507350	13/32" X 23/32" X 0.120"
12A	AH101685	SUPPORT	1	-507350	BELL CRANK
12B	AH108367	BRACKET	1	507351-1990	
13	19H1731	CAP SCREW	2	-507350	3/8" X 1"
	12H304	LOCK WASHER	2	-507350	3/8"
	14H812	NUT	2	-507350	3/8"
14	11H234	COTTER PIN	1		3/32" X 1"
15	24H1305	WASHER	1	507351-	13/32" X 13/16" X 0.065"
16	19H1732	CAP SCREW	2	507351-	3/8" X 1-1/4"
	12H304	LOCK WASHER	2	507351-	3/8"
	14H812	NUT	2	507351-	3/8"
17	14H650	NUT	5		5/16"
18	12H303	LOCK WASHER	5		5/16"
19	AH98290	BALL JOINT	1		
20	AM35116	BALL JOINT	1	-461779	(SUB AM38386)
	AM38386	BALL JOINT	1	-508848	(SUB AM38782)
	AM38782	BALL JOINT	1		
21	H98352	STRAP	1		(SUB H123032)
	H123032	ARM	1		
22	19H1900	CAP SCREW	2		5/16" X 3/4"
23	AH98289	BALL JOINT	1		
24	H99860	STUD	1		
25	24H1338	WASHER	1		33/64" X 7/8" X 0.048"
26	H93442	WASHER	2		
27A	AH101684	CRANK	1	-507350	(NO LONGER AVAILABLE)
27B	AH108366	CRANK	1	507351-	(NO LONGER AVAILABLE)
28	AH138618	KIT	1		
29	AH138619	KIT	1		

HYDROSTATIC DRIVE CONTROL CABLE MOUNTING
(EATON) (SERIAL NO. 556301-)
(SUNDSTRAND) (SERIAL NO. 610500-)

HP4451 -UN-01JAN94

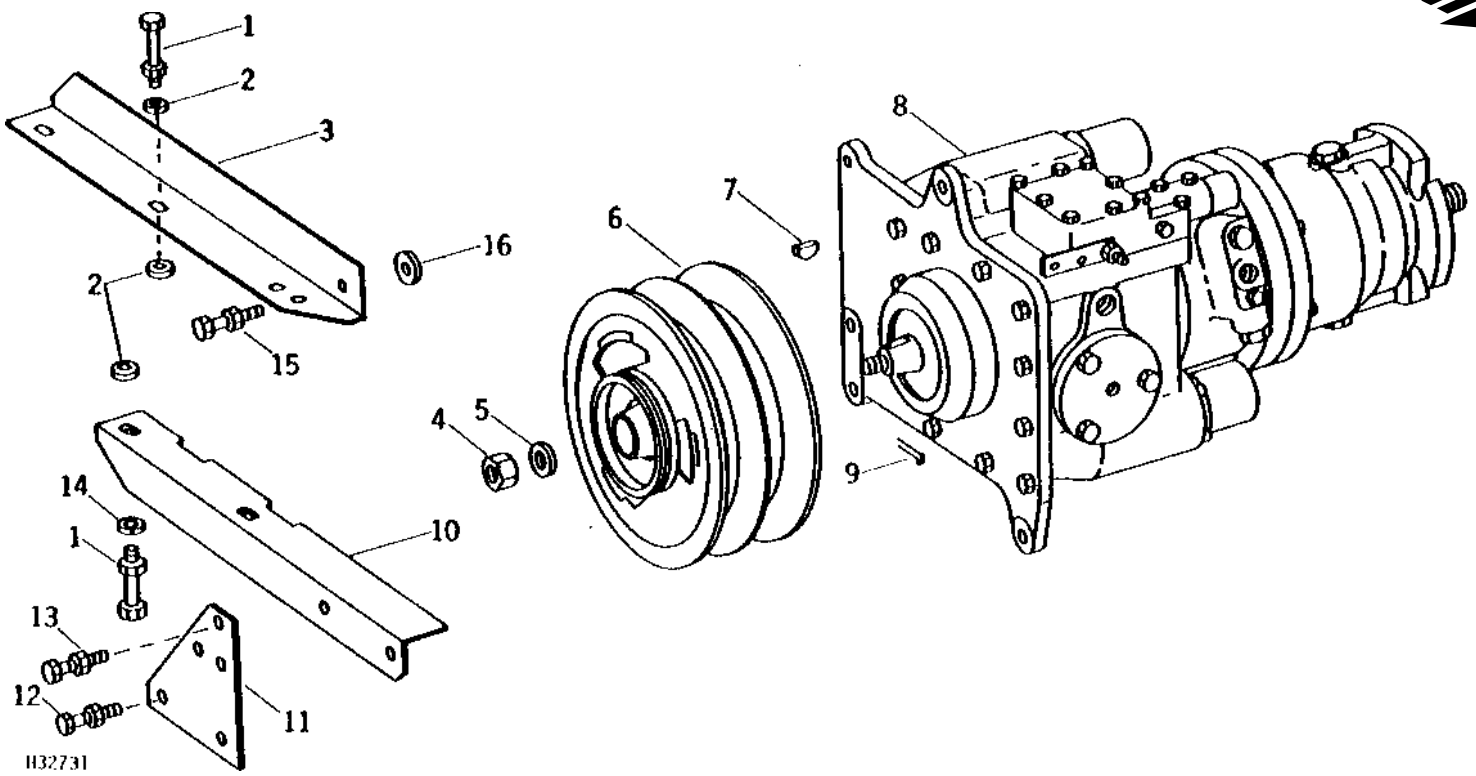


HYDROSTATIC DRIVE CONTROL CABLE MOUNTING - CONTINUED
(EATON) (SERIAL NO. 556301-)
(SUNDSTRAND) (SERIAL NO. 610500-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH77869	CLIP	1		
2	N10216	SELF-LOCKING SCREW	1		
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
3	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
4	AH78237	CLAMP	1		
5	H99524	BRACKET	1		
6	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
7	M40333	LOCK NUT	4	616046-	
8	H105280	ANGLE	1	-616045	
	H131418	BRACKET	1	616046-	
9	AH126657	ISOLATOR	2	616046-	
10	19H2961	SCREW	2		0.190" X 3/4"
	12H246	LOCK WASHER	2		0.190"
	14H778	NUT	2		0.190"
11	H100165	CLAMP	1		
12	E52149	STRAP	1		
13	H131419	PLATE	1	616046-	
14	AH98290	BALL JOINT	1		
15	AH96775	SUPPORT	1	-1990	(NO LONGER AVAILABLE)
16	12H303	LOCK WASHER	5		5/16"
17	14H650	NUT	3		5/16"
18	AH96774	SUPPORT	1	-1990	(NO LONGER AVAILABLE)
19	N112200	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		
20	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
21	24H1304	WASHER	1		13/32" X 23/32" X 0.120"
22	11H234	COTTER PIN	1		3/32" X 1"
23	H93442	WASHER	2		
24	24H1338	WASHER	1		33/64" X 7/8" X 0.048"
25	AM38782	BALL JOINT	1	-615531	
	AH98289	BALL JOINT	1	615532-615569	
	AM38782	BALL JOINT	1	615570-	
26	14H882	NUT	2		5/16", JAM
27	H99861	STUD	1		
28	AH98289	BALL JOINT	1		
29	AH138620	KIT	1		

HYDROSTATIC DRIVE UNIT, SUPPORTS AND SHEAVES
(EXCEPT PLANETARY FINAL DRIVE)
(SUNDSTRAND) (SERIAL NO. -556300)

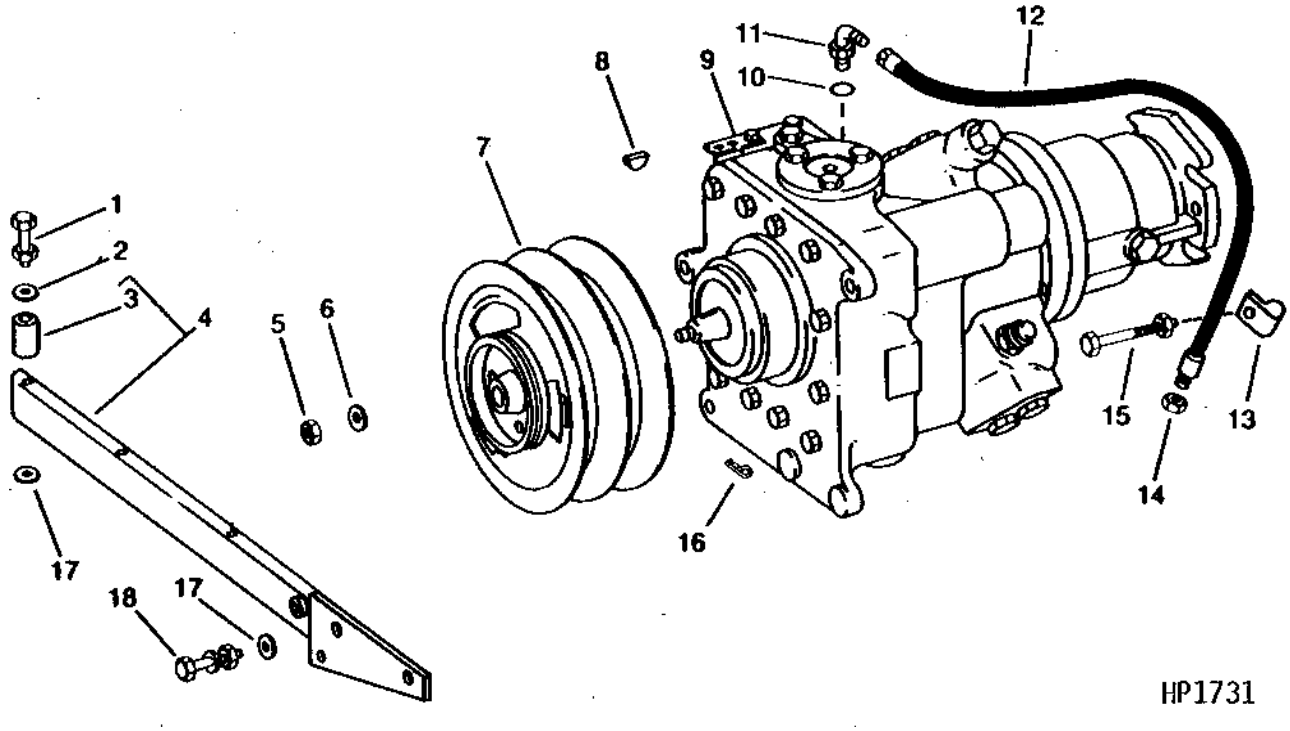
H32731 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1820	CAP SCREW	4		1/2" X 3"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
	08H4435	CAP SCREW	2		1/2" X 10-1/4", (SIDEHILL)
	12H301	LOCK WASHER	4		1/2", (SIDEHILL)
	14H1040	NUT	4		1/2", (SIDEHILL)
2	24H1111	WASHER	AR		17/32" X 1-1/16" X 0.090", (4 USED ON TOP CAP SCREWS; 2 USED ON BOTTOM CAP SCREWS)
	24H1254	WASHER	2		17/32" X 1-1/8" X .105" (SIDEHILL)
3	H100606	ANGLE	1		UPPER
4	H77201	NUT	1		
5	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
6	H91621	SHEAVE	1		299 MM AND 154 MM (11-3/4" AND 6-1/16")DIAS.
7	26H41	SHAFT KEY	1		5/16" X 2-1/8"
8	AH98889	TRANSMISSION	1	-458400	(INCLUDES H77201) (REMANUFACTURED)
	AH107887	TRANSMISSION	1	458401-	(REMANUFACTURED)
9	11H237	COTTER PIN	1		1/8" X 2"
10	H94412	ANGLE	1		LOWER
11	H89608	GUSSET	1		
12	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
13	19H1777	CAP SCREW	2		1/2" X 1-3/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
14	24H1254	WASHER	2		17/32" X 1-1/8" X .105" (LEVEL LAND)
15	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
16	24H1625	WASHER	1	360351-	17/32" X 1" X 0.120"

HYDROSTATIC DRIVE UNIT, SUPPORTS AND SHEAVES
(EXCEPT PLANETARY FINAL DRIVE)
(EATON) (SERIAL NO. 556301-610500)

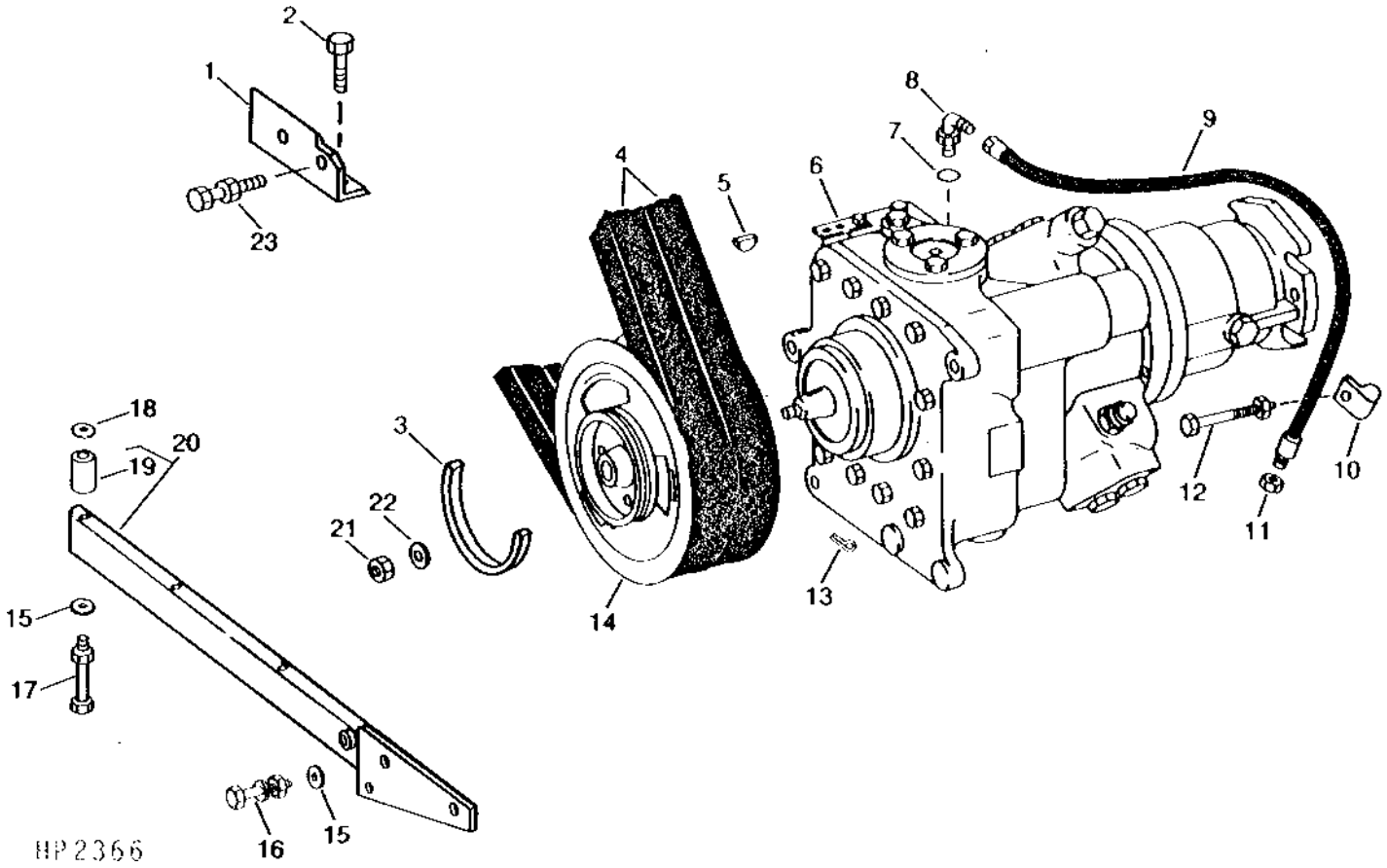
HP1731 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	08H4226	CAP SCREW	2		1/2" X 6-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
2	T35025	WASHER	2		
3	.....	BUSHING	2		1/2" X 3.062"
4	AH111228	SUPPORT	1	-610500	(SUB AH118067)
	AH118067	SUPPORT	1		
5	H77201	NUT	1		
6	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
7	H91621	SHEAVE	1		299 MM AND 154 MM (11-3/4" AND 6-1/16") DIAS.
8	26H41	SHAFT KEY	1		5/16" X 2-1/8"
9	AH112682	TRANSMISSION	1		(REMANUFACTURED)
10	R28782	O-RING	1		
11	AH63565	ELBOW FITTING	1		90°
12	AH87133	HYDRAULIC HOSE	1	-1990	6 MM X 457 MM (1/4" I.D. X 18") LONG, (NO LONGER AVAILABLE)
13	AH77724	CLIP	1		
14	H102543	FITTING	1	-1990	37° FLARE, (NO LONGER AVAILABLE)
15	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
16	11H237	COTTER PIN	1		1/8" X 2"
17	24H1111	WASHER	4		17/32" X 1-1/16" X 0.090"
18	19H1831	CAP SCREW	2		1/2" X 2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"

HYDROSTATIC DRIVE UNIT, SUPPORTS, AND SHEAVES
(EXCEPT PLANETARY FINAL DRIVE)
(SUNDSTRAND AND EATON) (SERIAL NO. 610501-)

HP2366 -UN-01JAN94

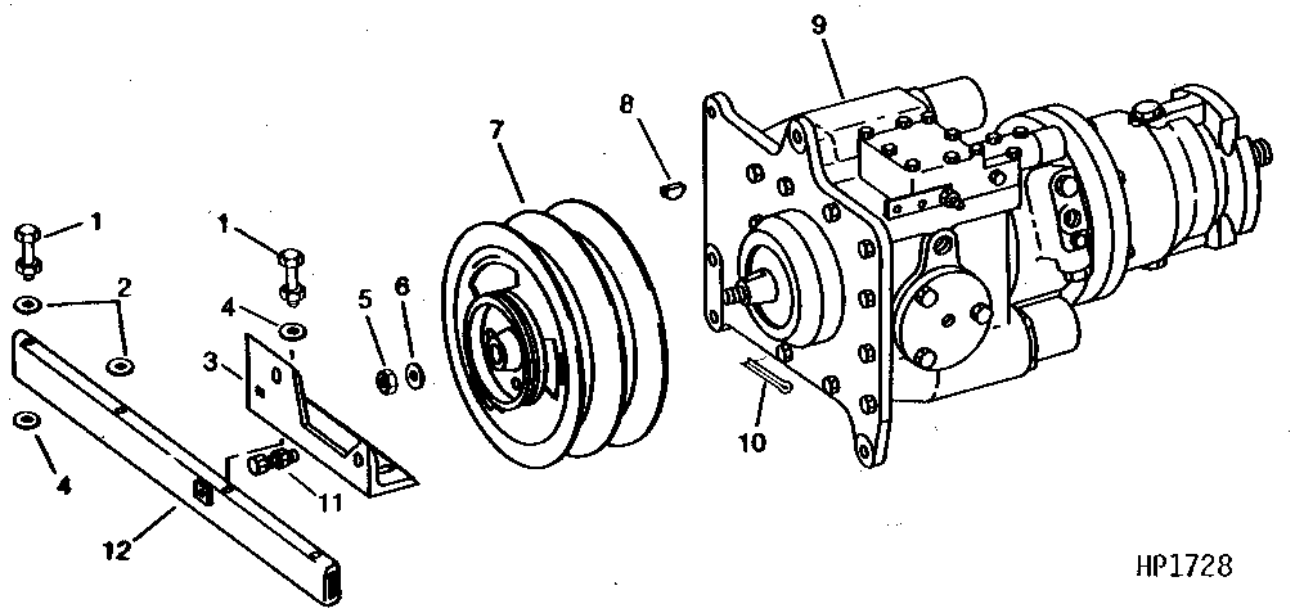


HYDROSTATIC DRIVE UNIT, SUPPORTS, AND SHEAVES - CONTINUED
(EXCEPT PLANETARY FINAL DRIVE)
(SUNDSTRAND AND EATON) (SERIAL NO. 610501-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H123033	ANGLE	1		UPPER
2	19H1821	CAP SCREW	2		7/16" X 1-1/4"
3	T32517	BELT	1		"V"
4	AH84633	BELT SET	1		
5	26H41	SHAFT KEY	1		5/16" X 2-1/8"
6	AH119038	TRANSMISSION	1		(REMANUFACTURED) (SUNDSTRAND)
	AH112682	TRANSMISSION	1		(REMANUFACTURED) (EATON)
7	R28782	O-RING	1		
8	AH63565	ELBOW FITTING	1		90°
9	AH87133	HYDRAULIC HOSE	1	-1990	(NO LONGER AVAILABLE)
10	AH77724	CLIP	1		
11	H102543	FITTING	1	-1990	(NO LONGER AVAILABLE)
12	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
13	11H237	COTTER PIN	1		1/8" X 2"
14	H91621	SHEAVE	1		299 MM AND 154 MM (11-3/4" AND 6-1/16" DIAS.)
15	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
16	19H1831	CAP SCREW	2		1/2" X 2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
17	08H4226	CAP SCREW	2		1/2" X 6-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
18	T35025	WASHER	2		
19	.....	BUSHING	2		
20	AH118067	SUPPORT	1		
21	H77201	NUT	1		
22	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
23	19H1732	CAP SCREW	2		3/8" X 1-1/4"

HYDROSTATIC DRIVE UNIT, SUPPORTS, AND SHEAVES
(PLANETARY FINAL DRIVE)
(SUNDSTRAND) (SERIAL NO. -556300)

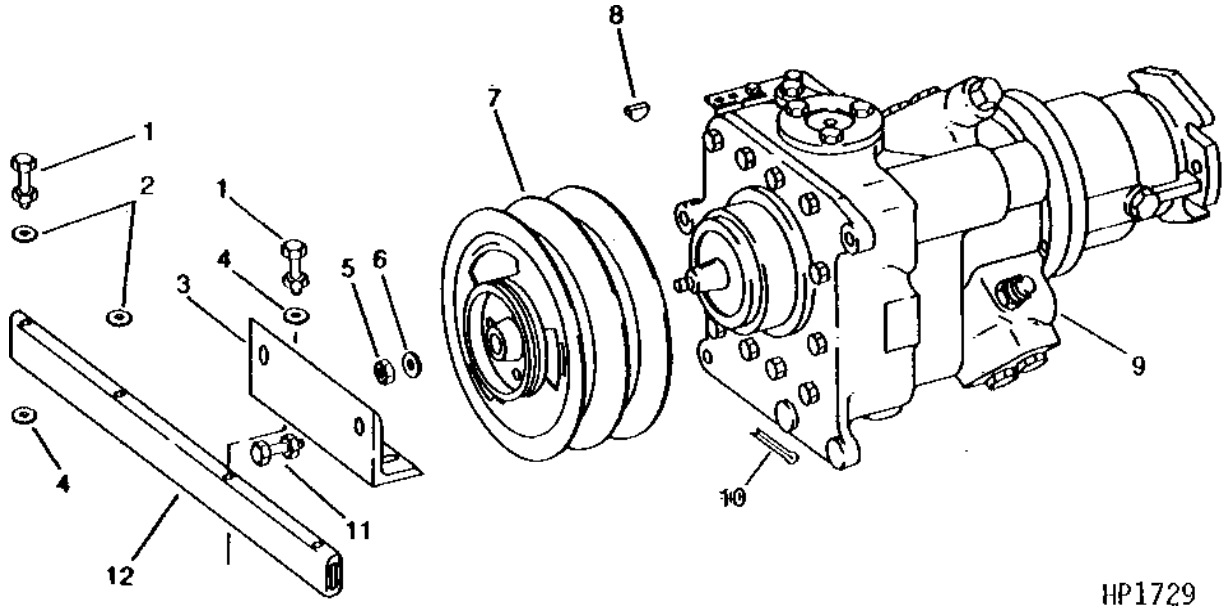
HP1728 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2123	CAP SCREW	4		1/2" X 4-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
2	T35025	WASHER	2		
3	AH111659	SUPPORT	1		
4	24H1111	WASHER	6		17/32" X 1-1/16" X 0.090"
5	H77201	NUT	1		
6	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
7	H93547	SHEAVE	1		273 MM AND 152 MM (10-3/4" AND 6") DIAS.
8	26H41	SHAFT KEY	1		5/16" X 2-1/8"
9	AH107887	TRANSMISSION	1		(INCLUDES H77201) (REMANUFACTURED)
10	11H237	COTTER PIN	1		1/8" X 2"
11	19H1831	CAP SCREW	2		1/2" X 2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
12	AH96990	SUPPORT	1		

HYDROSTATIC DRIVE UNIT, SUPPORTS AND SHEAVES
(PLANETARY FINAL DRIVE)
(EATON) (SERIAL NO. 556301-)
(SUNDSTRAND) (SERIAL NO. 610501-)

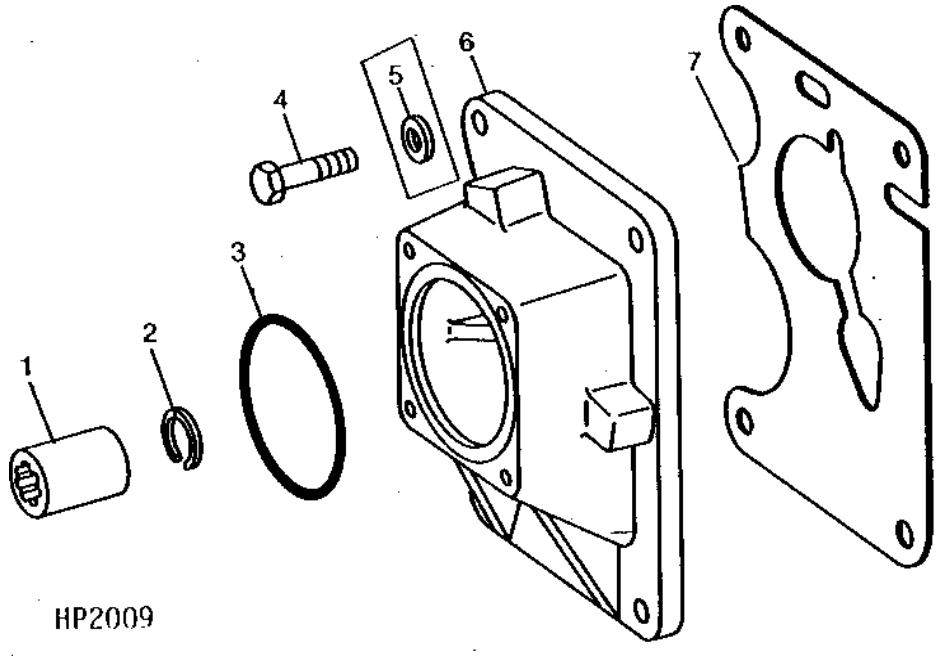
HP1729 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2123	CAP SCREW	4		1/2" X 4-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
2	T35025	WASHER	2		
3	H98479	ANGLE	1		
4	24H1111	WASHER	6		17/32" X 1-1/16" X 0.090"
5	H77201	NUT	1		
6	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
7	H93547	SHEAVE	1		273 MM AND 152 MM (10-3/4" AND 6") DIAS.
8	26H41	SHAFT KEY	1		5/16" X 2-1/8"
9	AH112682	TRANSMISSION	1		(INCLUDES H77201) (REMANUFACTURED) (EATON)
	AH119038	TRANSMISSION	1		(REMANUFACTURED) (SUNDSTRAND)
10	11H237	COTTER PIN	1		1/8" X 2"
11	19H1831	CAP SCREW	2		1/2" X 2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
12	AH96990	SUPPORT	1		

HYDROSTATIC DRIVE MOTOR MOUNTING AND COUPLER
(SUNDSTRAND) (SERIAL NO. -556300) (SERIAL NO. 610501-)
(EATON) (SERIAL NO. 556301-)

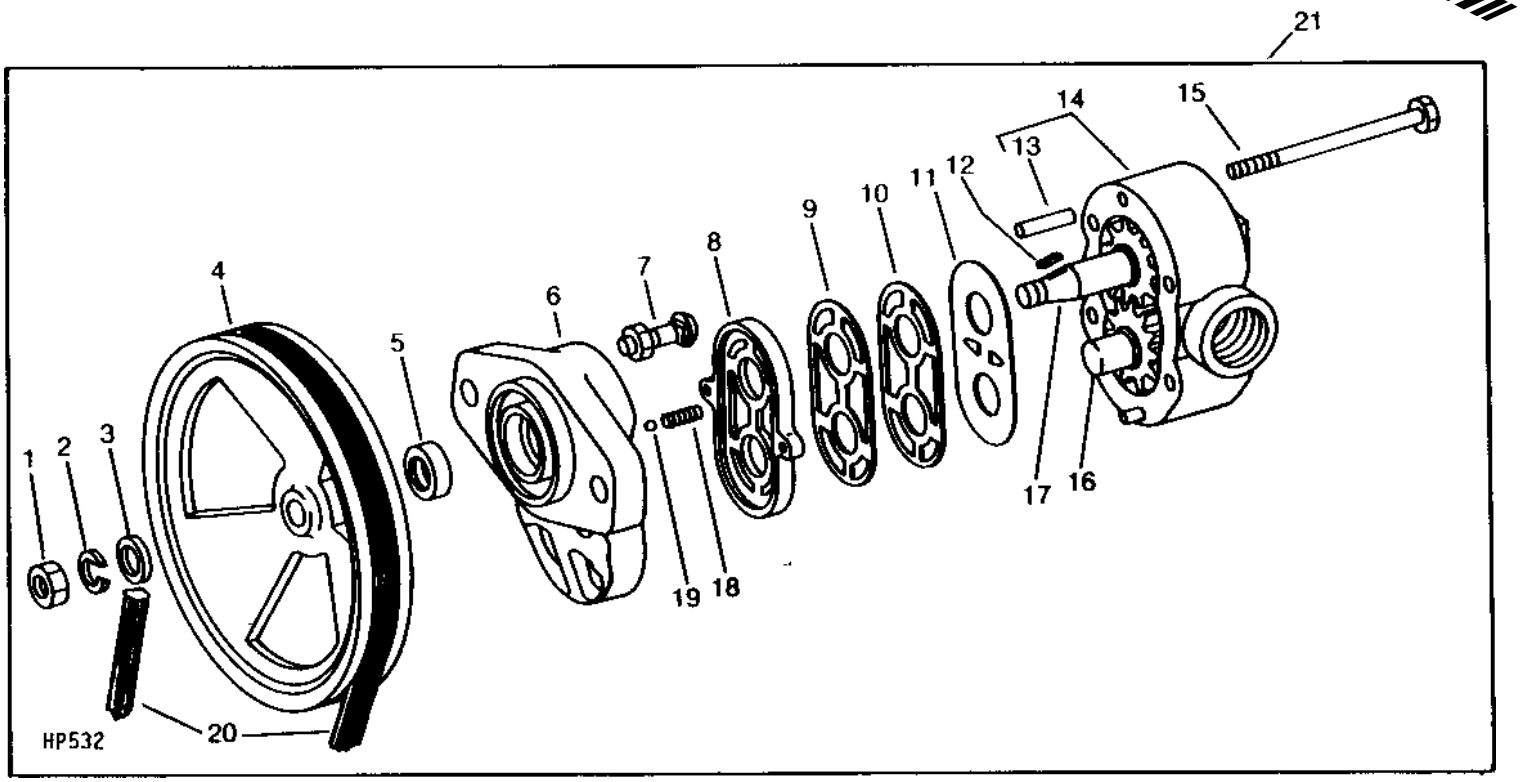
HP2009 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98238	SPLINED COUPLING	1		
2	U16538	SNAP RING	1	-557933	(SUB M41029)
	M41029	SNAP RING	1		
3	C11884	O-RING	1	-566073	
	T43514	GASKET	1	566074-	
4	19H2550	CAP SCREW	4	-558869	1/2" X 1-5/8"
	12H301	LOCK WASHER	4	-558869	1/2"
	19H3560	CAP SCREW	4	558870-	1/2" X 1-1/2"
5	24H1254	WASHER	4	-558869	17/32" X 1-1/8" X 0.105"
6	H76141	BRACKET	1		
7	PT94	SEALANT	1	-508914	(SUB TY15130) (NO LONGER AVAILABLE)
	TY15130	SEALANT	1		

HYDROSTATIC DRIVE CHARGE PUMP
(SERIAL NO. -412636)

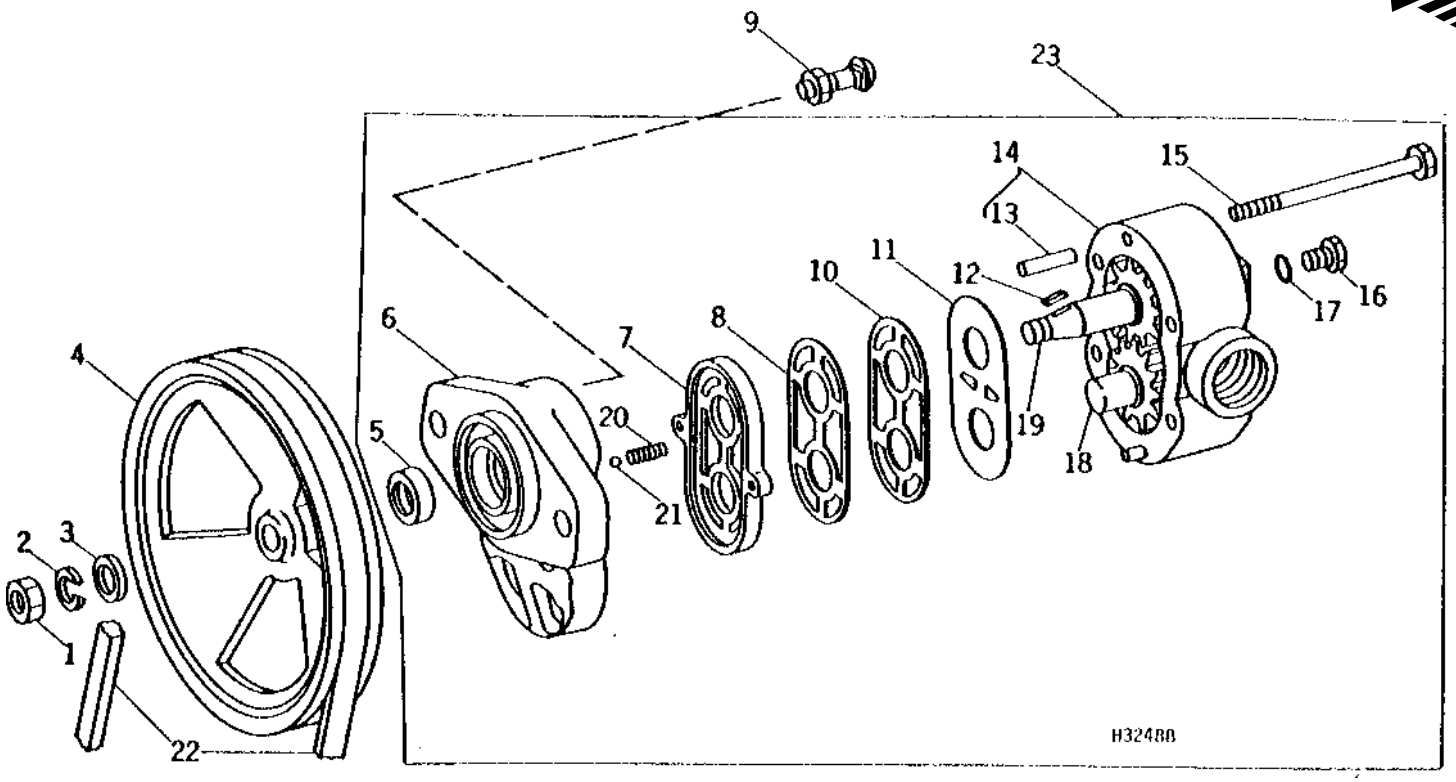
HP532 -UN-02JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H846	NUT	1		3/8"
2	12H304	LOCK WASHER	1		3/8"
3	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
4	H83359	SHEAVE	1		135 MM (5-21/64") DIA.
5	AT14620	SEAL	1		(KIT AH63109)
6	AH64829	PLATE	1	-412636	(SUB AH108840 AND (2) 24H1305)
	AH108840	PLATE	1		(USE WITH (2) 24H1305)
7	03H1480	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
8	T16527	SEAL	1		(KIT AH63109)
9	E51208	GASKET	1		
10	T16526	GASKET	1		(KIT AH63109)
11	T16523	DIAPHRAGM	1		(KIT AH63109)
12	H30756	SHAFT KEY	1		(HARDENED)
13	E18044	DOWEL PIN	2	-1990	(SUB R42882)
	R42882	DOWEL PIN	2		
14	AH78798	HOUSING	1		
15	H28156	SCREW	4		
16	AT14628	STEERING GEAR	1		IDLER
17	AH63106	GEAR	1		DRIVE
18	H22695	SPRING	2		(KIT AH63109)
19	H22694	BALL	2		(KIT AH63109)
20	T199T	BELT	1		
21	AH76156	HYDRAULIC PUMP	1		LESS ATTACHING HARDWARE
..	AH63109	SEAL KIT	1		

HYDROSTATIC DRIVE CHARGE PUMP
(SERIAL NO. 412637-)

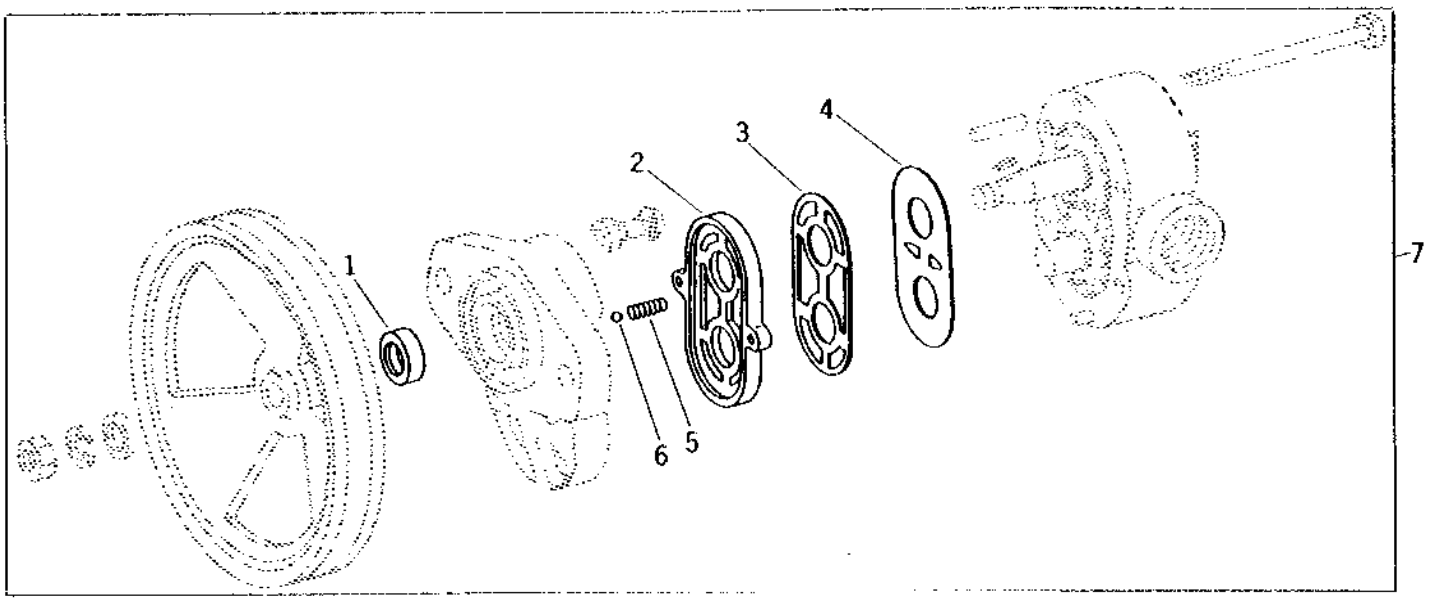
H32488 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H846	NUT	1		3/8"
2	12H304	LOCK WASHER	1		3/8"
3	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
4	H83359	SHEAVE	1		
5	AT14620	SEAL	1		(KIT AH63109)
6	AH64829	PLATE	1	-458668	FRONT, (SUB AH108840 AND (2) 24H1305)
	AH108840	PLATE	1		FRONT (USE WITH (2) 24H1305)
7	T16527	SEAL	1		(KIT AH63109)
8	E51208	GASKET	1		PROTECTOR
9	03H1480	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
10	T16526	GASKET	1		BACKUP, (KIT AH63109)
11	T16523	DIAPHRAGM	1		(KIT AH63109)
12	H30756	SHAFT KEY	1		(HARDENED)
13	E18044	DOWEL PIN	2	-1990	(SUB R42882)
	R42882	DOWEL PIN	1		
14	AH97297	HOUSING	1		
15	H28156	SCREW	4		
16	R51031	FITTING	1		
17	R28782	O-RING	1		
18	AH98953	GEAR	1		IDLER
19	AH98954	GEAR	1		DRIVE
20	H22695	SPRING	2		(KIT AH63109)
21	H22694	BALL	2		(KIT AH63109)
22	T199T	BELT	1	-556300	
	T32517	BELT	1	556301-	
23	AH96549	HYDRAULIC PUMP	1	-458668	(SUB AH108842)
	AH108842	PUMP	1		LESS ATTACHING HARDWARE
..	AH63109	SEAL KIT	1		

KIT, HYDROSTATIC DRIVE CHARGE PUMP
(SERIAL NO. -411629)

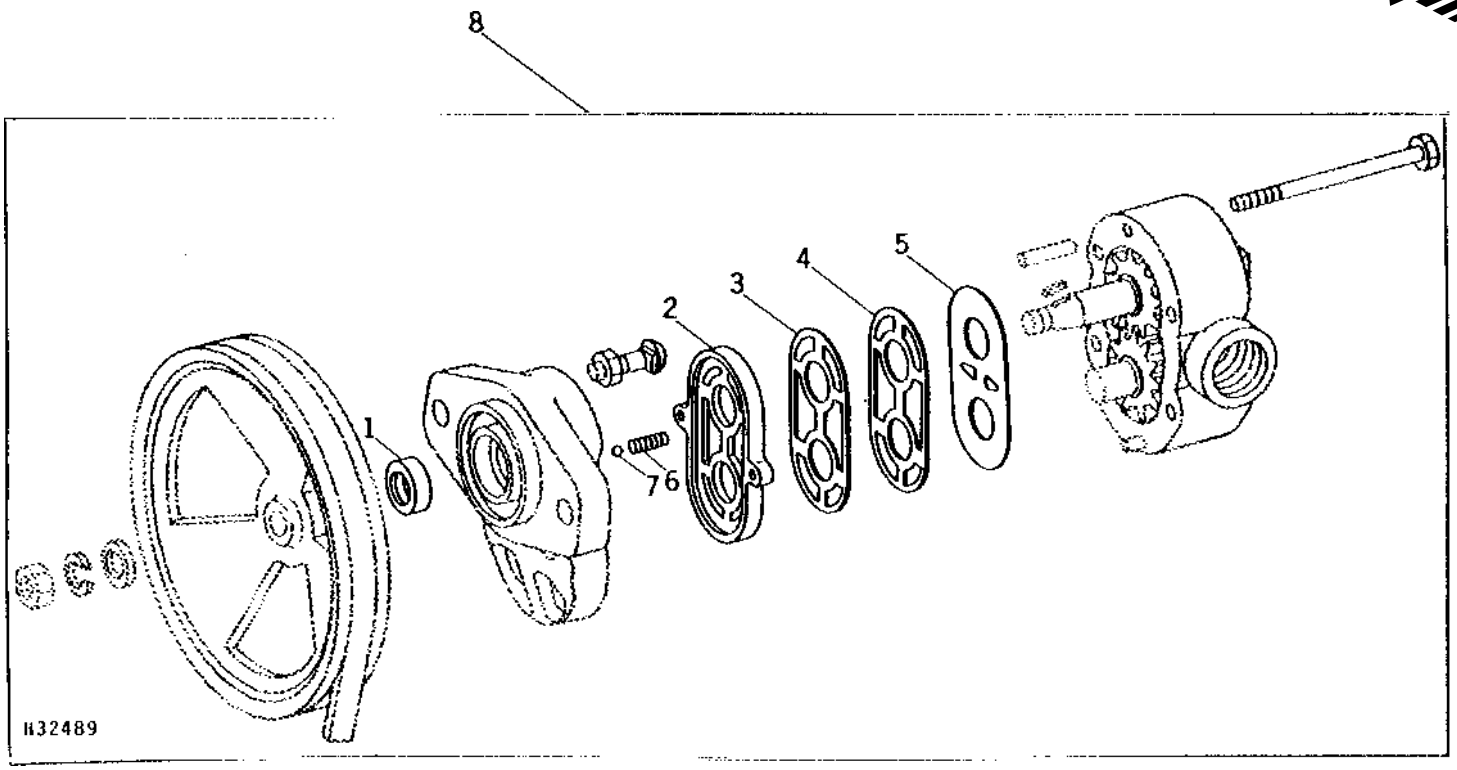
H32085F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT14620	SEAL	1		
2	T16527	SEAL	1		
3	T16526	GASKET	1		
4	T16523	DIAPHRAGM	1		
5	H22695	SPRING	2		
6	H22694	BALL	2		
7	AH63109	SEAL KIT	1		
..	H30844	O-RING	1		(NOT USED THIS APPLICATION)
..	H30973	WASHER	1		(NOT USED THIS APPLICATION)
..	R394R	O-RING	1		(NOT USED THIS APPLICATION)
..	E51208	GASKET	1		(NOT USED THIS APPLICATION)
..	.....	O-RING	3		(NOT USED THIS APPLICATION)

KIT, HYDROSTATIC DRIVE CHARGE PUMP
(SERIAL NO. 411630-)

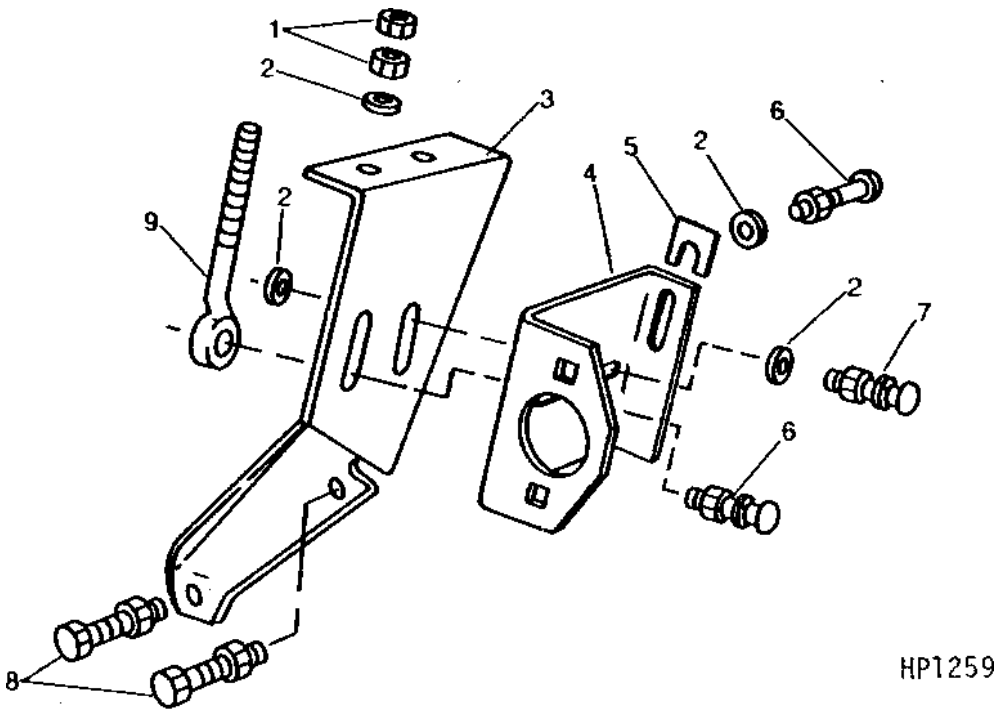
H32489 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT14620	SEAL	1		SHAFT
2	T16527	SEAL	1		DIAPHRAM
3	E51208	GASKET	1		PROTECTOR
4	T16526	GASKET	1		BACKUP
5	T16523	DIAPHRAGM	1		
6	H22695	SPRING	2		
7	H22694	BALL	2		
8	AH63109	SEAL KIT	1		
..	H30844	O-RING	1		(NOT USED THIS APPLICATION)
..	H30973	WASHER	1		(NOT USED THIS APPLICATION)
..	R394R	O-RING	1		(NOT USED THIS APPLICATION)
..	.....	O-RING	3		(NOT USED THIS APPLICATION)

HYDROSTATIC DRIVE CHARGE PUMP MOUNTING (SUNDSTRAND) (SERIAL NO. -556300)

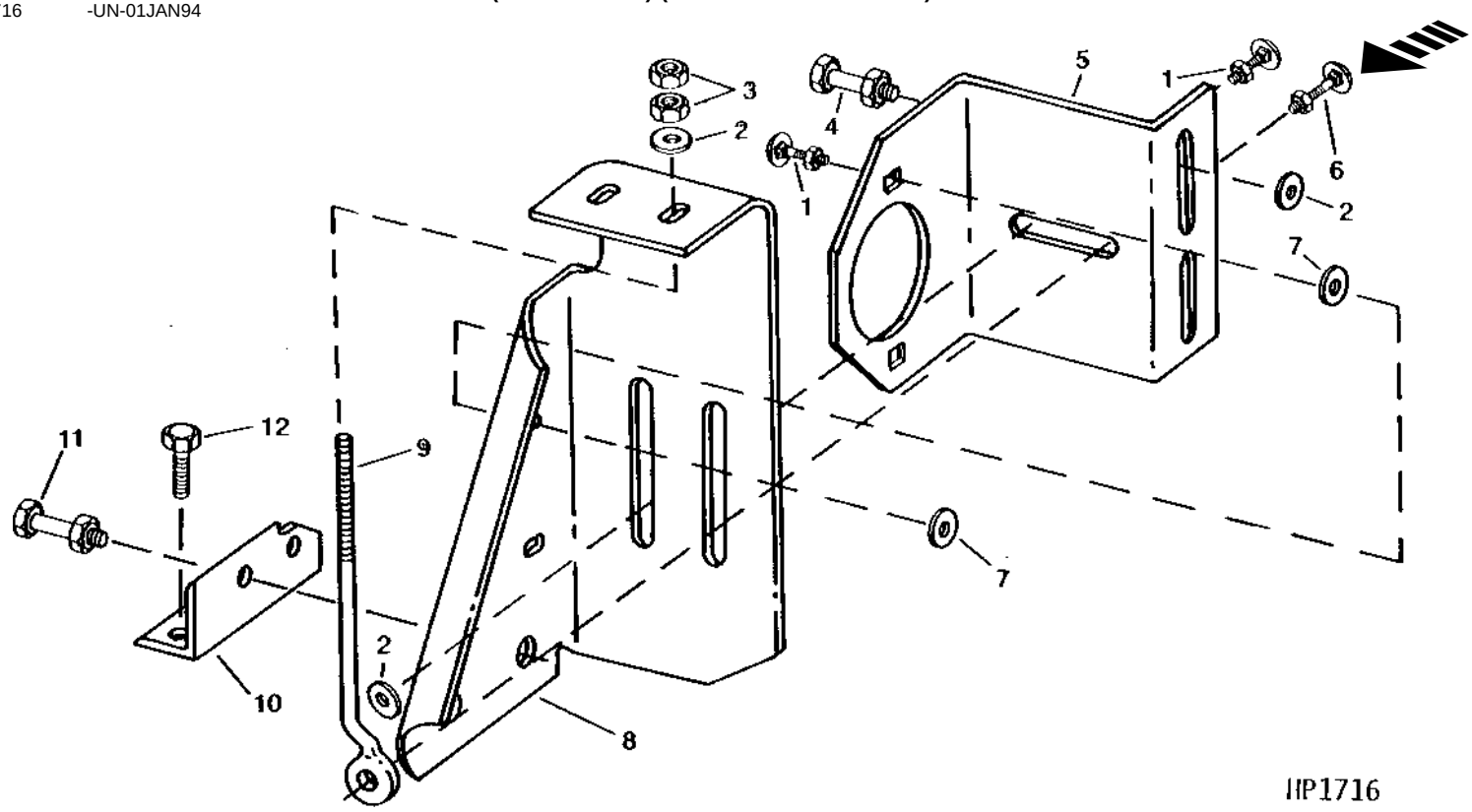
HP1259 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	2		3/8"
2	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
3	H94519	ARM	1		
4	H99525	BRACKET	1	-412685	(SUB H108228)
	H108228	BRACKET	1	-507350	
	H109734	BRACKET	1	507351-	
5	H99298	STRAP	AR		(4 OR LESS USED)
6	03H1480	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	03H1468	BOLT	1		3/8" X 1-3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
9	H77192	EYEBOLT	1		

HYDROSTATIC DRIVE CHARGE PUMP MOUNTING
(EATON) (SERIAL NO. 556301-)
(SUNDSTRAND) (SERIAL NO. 610500-)

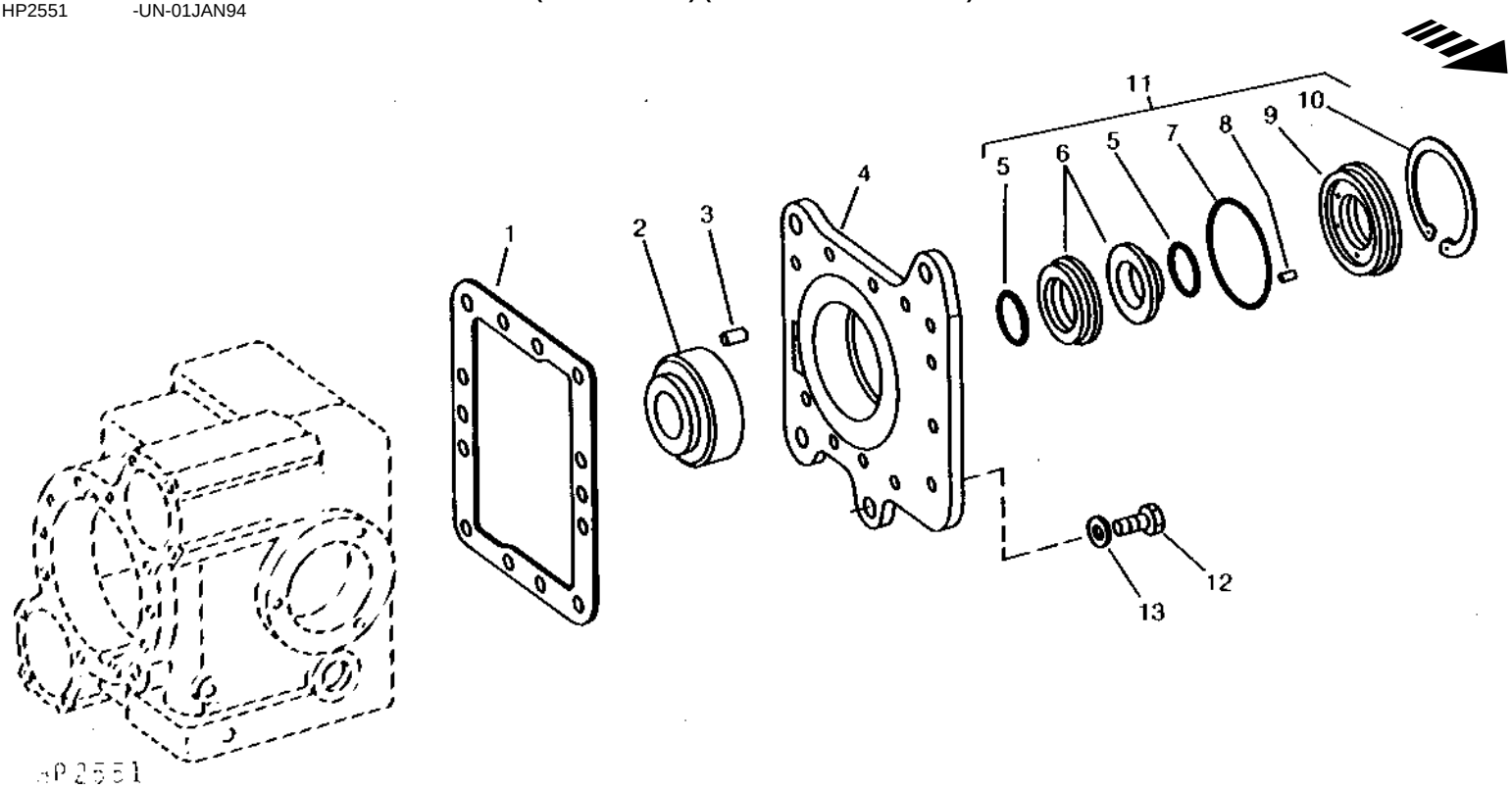
HP1716 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1557	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
2	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
3	14H812	NUT	2		3/8"
4	19H3411	CAP SCREW	2		3/8" X 1-1/8"
	N10215	LOCK NUT	2		
5	H108228	BRACKET	1		
6	03H1495	BOLT	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
7	24H1305	WASHER	AR		13/32" X 13/16" X 0.065", (4 OR LESS USED)
8	H98478	ARM	1		
9	H77192	EYEBOLT	1		
10	H113624	ANGLE	1	-610500	(SUB H123033)
	H123033	ANGLE	1		
11	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	19H1821	CAP SCREW	2		7/16" X 1-1/4"

HYDROSTATIC DRIVE PUMP FRONT COVER, BEARING, AND SEAL ASSEMBLIES
(SUNDSTRAND) (SERIAL NO. -556300)
(SUNDSTRAND) (SERIAL NO. 610501-)

HP2551 -UN-01JAN94



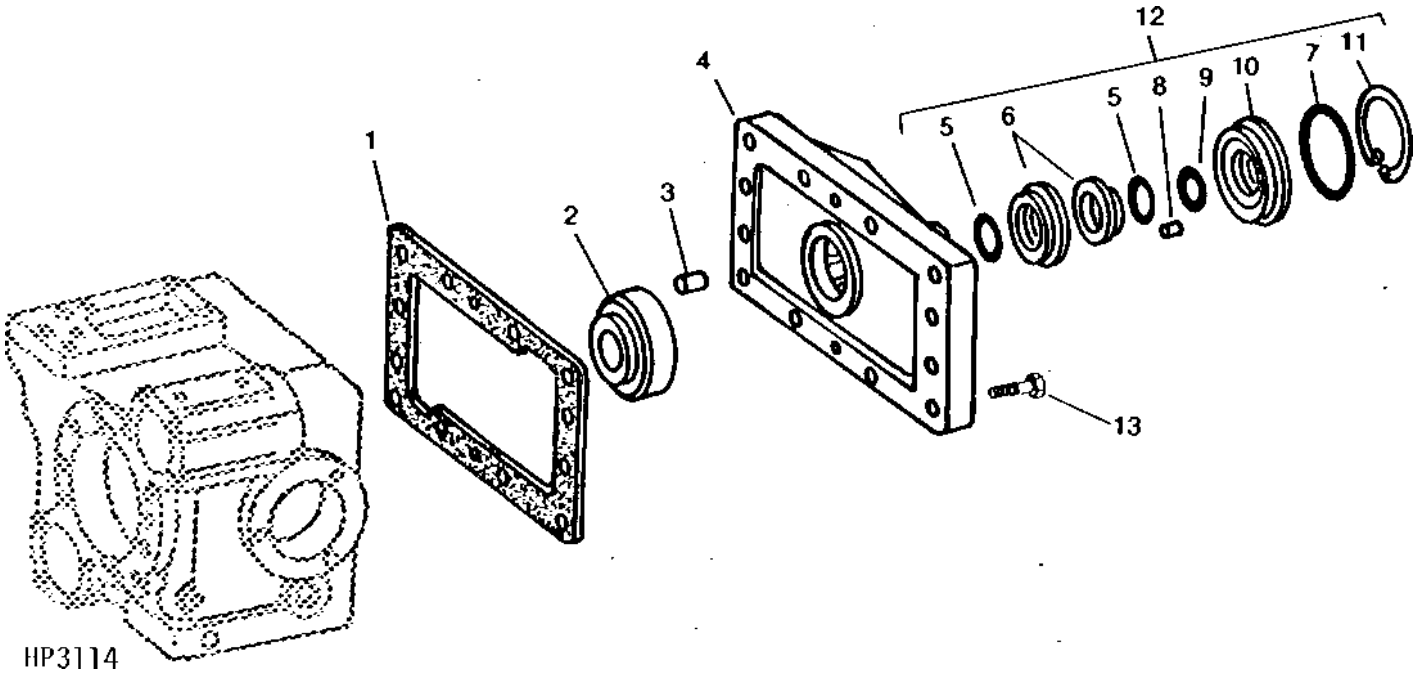
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81616	GASKET	1		(KIT AH96662)
2	AH65355	BEARING KIT	1		FRONT, SPECIAL TOLERANCE
3	H63245	PIN	2		
4	H81615	COVER	1	-556300	(SUB H122389)
	H122389	COVER	1		FRONT
5	H64811	O-RING	2		
6	.....	SEAL	1		
7	H64810	O-RING	1		
8	H63243	SPRING	8		
9	AH65353	RETAINER	1	-556300	(SUB AH118956)
	AH118956	SEAL	1		
10	H64809	SNAP RING	1		
11	AH65354	SEAL KIT	1	-556300	(CONSISTS OF (8) H63243, H64810 AND (2) H64811) (SUB AH118956)
	AH118956	SEAL	1	-625835	(SUB AT60280)
	AT60280	KIT	1		SHAFT SEAL REPAIR
12	19H1821	CAP SCREW	12		7/16" X 1-1/4"
13	24H1323	WASHER	12		15/32" X 13/16" X 0.090"
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATIC DRIVE UNIT.

MEMORANDA

HYDROSTATIC DRIVE PUMP FRONT COVER, BEARING AND SEAL ASSEMBLIES (EATON) (SERIAL NO. 556301-)

HP3114 -UN-01JAN94

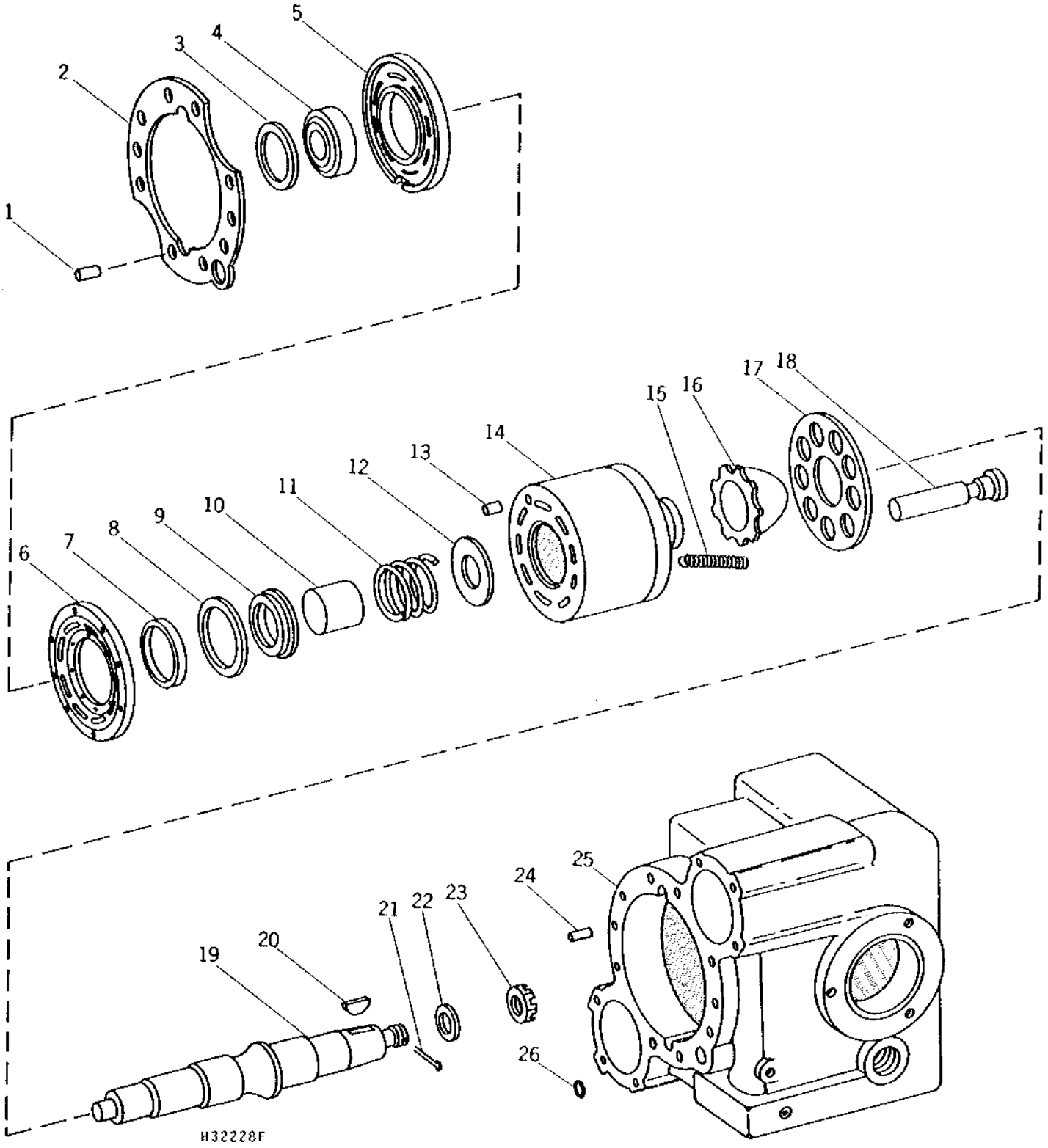


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H115060	GASKET	1		
2	AH65355	BEARING KIT	1		
3	H63271	PIN	2		
4	H115499	FLANGE	1		
5	P50635	O-RING	2	-630800	
	N196034	O-RING	2		
6	.....	SEAL	1		
7	T19832	O-RING	1		
8	N191174	SPRING	6		
9	U15415	O-RING	1		
10	.....	RETAINER	1		
11	N126612	SNAP RING	1		
12	AN190759	SEAL KIT	1	-611065	(SUB AN192380)
	AN192380	SEAL KIT	1	-630800	(SUB AN193085)
	AN193085	SEAL KIT	1		
13	19H1821	CAP SCREW	12		7/16" X 1-1/4"

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT AND CYLINDER BLOCK ASSEMBLY (SUNDSTRAND) (SERIAL NO. -556300)

H32228F -UN-01JAN94



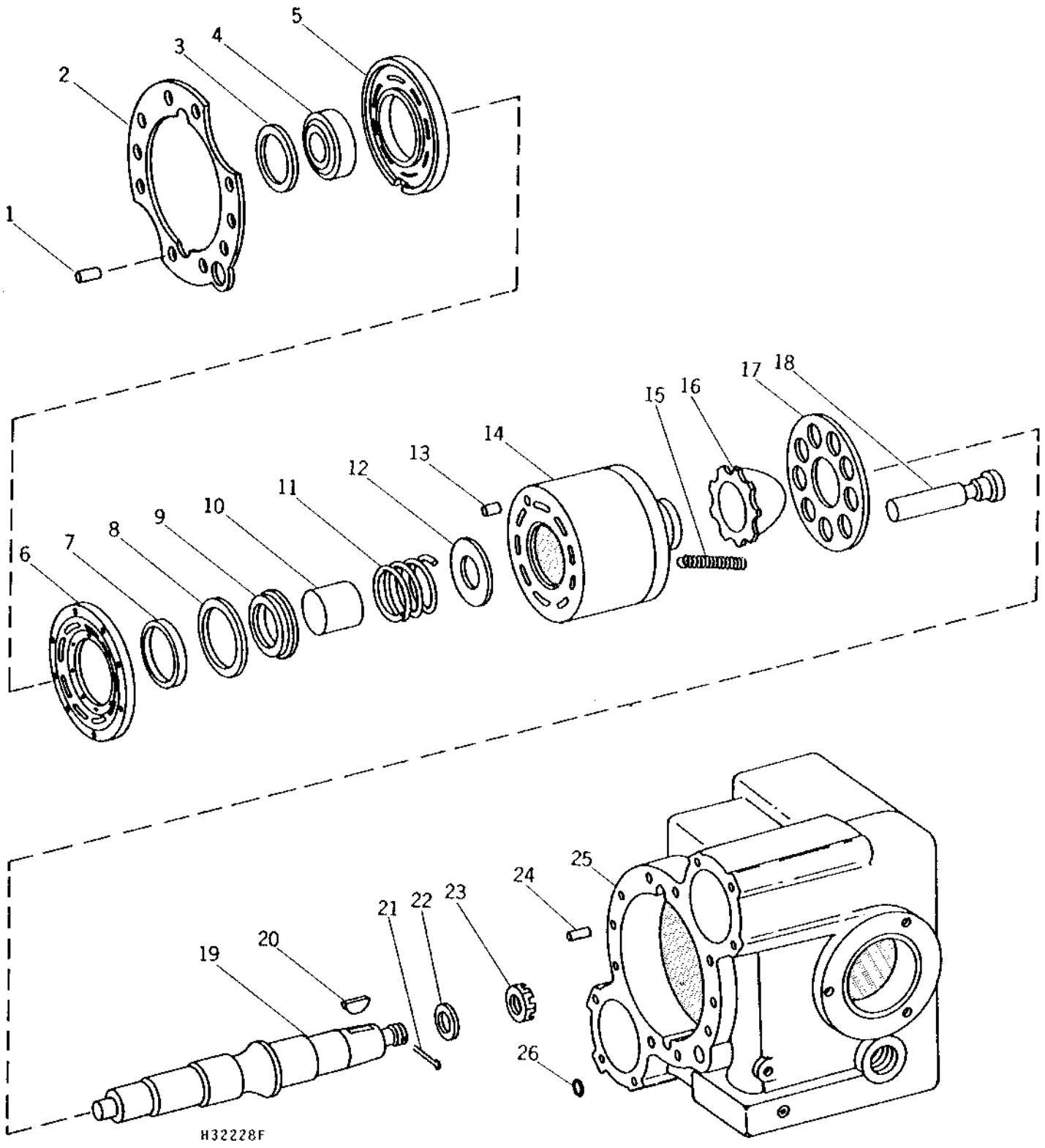
HYDROSTATIC DRIVE PUMP HOUSING, SHAFT AND CYLINDER BLOCK ASSEMBLY
--CONTINUED
(SUNDSTRAND) (SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H64829	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		
4	AH65358	BEARING	1		REAR, SPECIAL TOLERANCE
5	H81618	PLATE	1		
6	H64827	PLATE	1	-458400	(KIT AH96669) (SUB H109350)
	H109350	PLATE	1	-556300	HIGH PRESSURE, (KIT AH96669 AND AH110890) (SUB H122392)
	H122392	PLATE	1		
7	H64826	GUIDE	1		(KIT AH118959)
8	H64825	SNAP RING	1		(KIT AH118959)
9	H64824	RETAINER	1		(KIT AH118959)
10	H64823	BUSHING	1		(KIT AH118959)
11	H98068	SPRING	1		(KIT AH118959)
12	H64821	WASHER	1		(KIT AH118959)
13	H63270	PIN	1		(KIT AH118959)
14	AH90557	CYLINDER BLOCK	1		(KIT AH118959)
15	H89093	SPRING	6		(KIT AH118959)
16	H64819	GUIDE	1		(KIT AH118959)
17	H64818	RETAINER	1		(KIT AH118959)
18	AH96666	PISTON	9		(KIT AH118959)
19	H81614	DRIVE SHAFT	1		
20	26H41	SHAFT KEY	1		5/16" X 2-1/8"
21	11H237	COTTER PIN	1		1/8" X 2"
22	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
23	H77201	NUT	1		SLOTTED
24	H63245	PIN	4		
25	H97282	HOUSING	1		
26	H81608	O-RING	1		(KIT AH96662)
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH96669	KIT	1	-462238	(SUB AH110890)
..	AH110890	KIT	1	-556300	(SUB AH118959)
..	AH118959	KIT	1		CYLINDER BLOCK, (USE WITH H122392)

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT AND CYLINDER BLOCK ASSEMBLY (SUNDSTRAND) (SERIAL NO. 610501-)

H32228F -UN-01JAN94



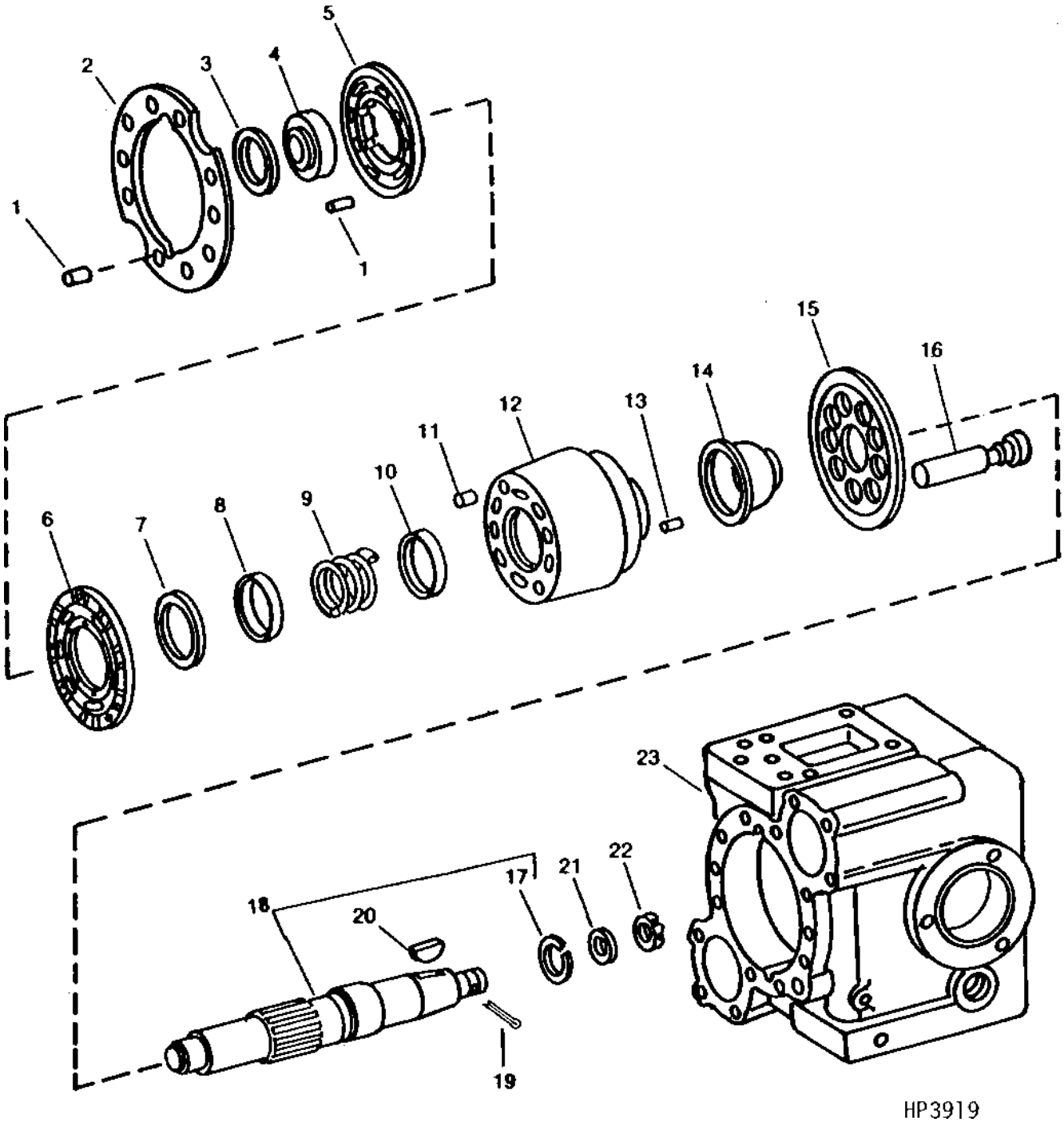
HYDROSTATIC DRIVE PUMP HOUSING, SHAFT AND CYLINDER BLOCK ASSEMBLY - CONTINUED (SUNDSTRAND) (SERIAL NO. 610501-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H64829	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		
4	AH65358	BEARING	1		REAR, SPECIAL TOLERANCE
5	H122390	PLATE	1		
6	H122392	PLATE	1		(KIT AH118959) (SUB H122392)
	H122392	PLATE	1		
7	.....	GUIDE	1		(KIT AH118959)
8	.....	SNAP RING	1		(KIT AH118959)
9	.....	RETAINER	1		(KIT AH118959)
10	.....	BUSHING	1		(KIT AH118959)
11	.....	SPRING	1		(KIT AH118959)
12	.....	WASHER	1		(KIT AH118959)
13	H63270	PIN	1		(KIT AH118959)
14	.....	CYLINDER BLOCK	1		(KIT AH118959)
15	.....	SPRING	6		(KIT AH118959)
16	.....	GUIDE	1		(KIT AH118959)
17	.....	RETAINER	1		(KIT AH118959)
18	AH118958	PISTON	9		(KIT AH118959)
19	H81614	DRIVE SHAFT	1		
20	26H41	SHAFT KEY	1		5/16" X 2-1/8"
21	11H237	COTTER PIN	1		1/8" X 2"
22	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
23	H77201	NUT	1		SLOTTED
24	H63245	PIN	4		
25	H97282	HOUSING	1		
26	H81608	O-RING	1		(KIT AH96662)
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH118959	KIT	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119037 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP HOUSING, SHAFT AND CYLINDER BLOCK ASSEMBLY (EATON) (SERIAL NO. 556301-)

HP3919 -UN-01JAN94



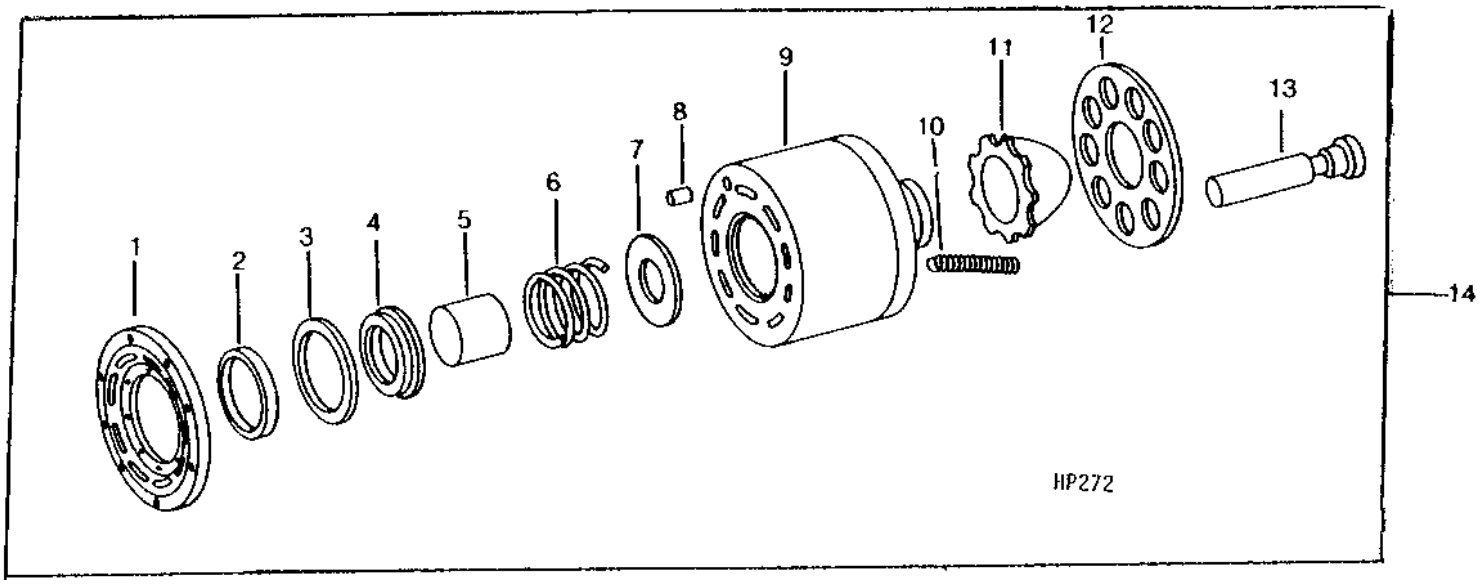
HYDROSTATIC DRIVE PUMP HOUSING SHAFT AND CYLINDER BLOCK ASSEMBLY - CONTINUED
(EATON) (SERIAL NO. 556301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	3		
2	H115049	GASKET	1		
3	AH112678	SHIM	AR		(SET OF 6)
4	AH65358	BEARING	1		
5	H115057	PLATE	1		
6	H115047	PLATE	1		(KIT AH112667)
7	.....	SNAP RING	1		(KIT AH112667)
8	.....	SPACER	1		(KIT AH112667)
9	.....	SPRING	1		(KIT AH112667)
10	.....	SPACER	1		(KIT AH112667)
11	H63271	PIN	2		(KIT AH112667)
12	.....	CYLINDER BLOCK	1		(KIT AH112667)
13	.....	DOWEL PIN	6		(KIT AH112667)
14	.....	GUIDE	1		(KIT AH112667)
15	.....	PLATE	1		(KIT AH112667)
16	AH112677	PISTON	1		(SET OF 9) (KIT AH112667)
17	H117461	RING	1		
18	H115061	SHAFT	1	-612740	(SUB AH123429)
	AH123429	DRIVE SHAFT	1	-630800	(SUB AH134699)
	AH134699	DRIVE SHAFT	1		(INCLUDES AH65355 AND H117461)
19	11H237	COTTER PIN	1		1/8" X 2"
20	26H41	SHAFT KEY	1		5/16" X 2-1/8"
21	24H1465	WASHER	1		1-3/32" X 1-3/4" X 0.060"
22	H77201	NUT	1		
23	H115056	HOUSING	1		
..	AH112667	KIT	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

KIT, HYDROSTATIC DRIVE PUMP HOUSING, SHAFT, AND CYLINDER BLOCK ASSEMBLY (SUNDSTRAND) (SERIAL NO. -556300) (SERIAL NO. 610501-)

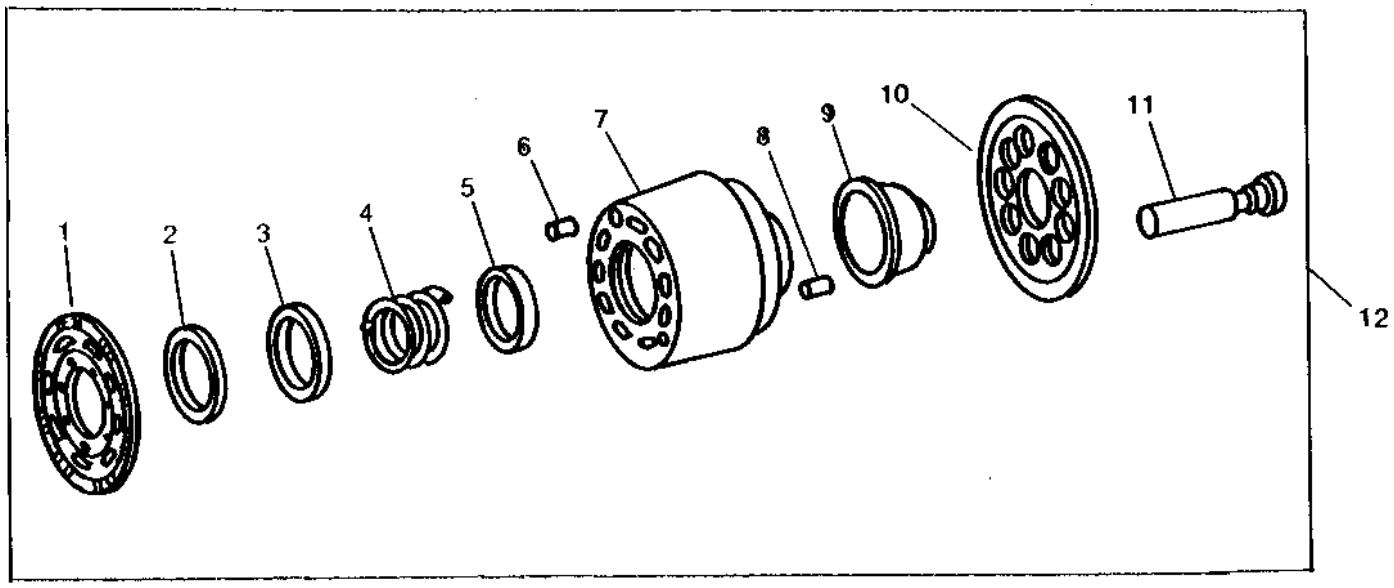
HP272 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H64827	PLATE	1	-458100	(SUB H109350)
	H109350	PLATE	1		(SUB H122392)
	H122392	PLATE	1		
2	H64826	GUIDE	1		
3	H64825	SNAP RING	1		
4	H64824	RETAINER	1		
5	H64823	BUSHING	1		
6	H98068	SPRING	1		
7	H64821	WASHER	1		
8	H63270	PIN	1		
9	AH90557	CYLINDER BLOCK	1		
10	H89093	SPRING	6		
11	H64819	GUIDE	1		
12	H64818	RETAINER	1		
13	AH96666	PISTON	9		
14	AH96669	KIT	1	-462238	(SUB AH110890)
	AH110890	KIT	1		(SUB AH118959)
	AH118959	KIT	1		(USE WITH H122392)

KIT, HYDROSTATIC DRIVE PUMP HOUSING, SHAFT AND CYLINDER BLOCK ASSEMBLY (EATON) (SERIAL NO. 556301-)

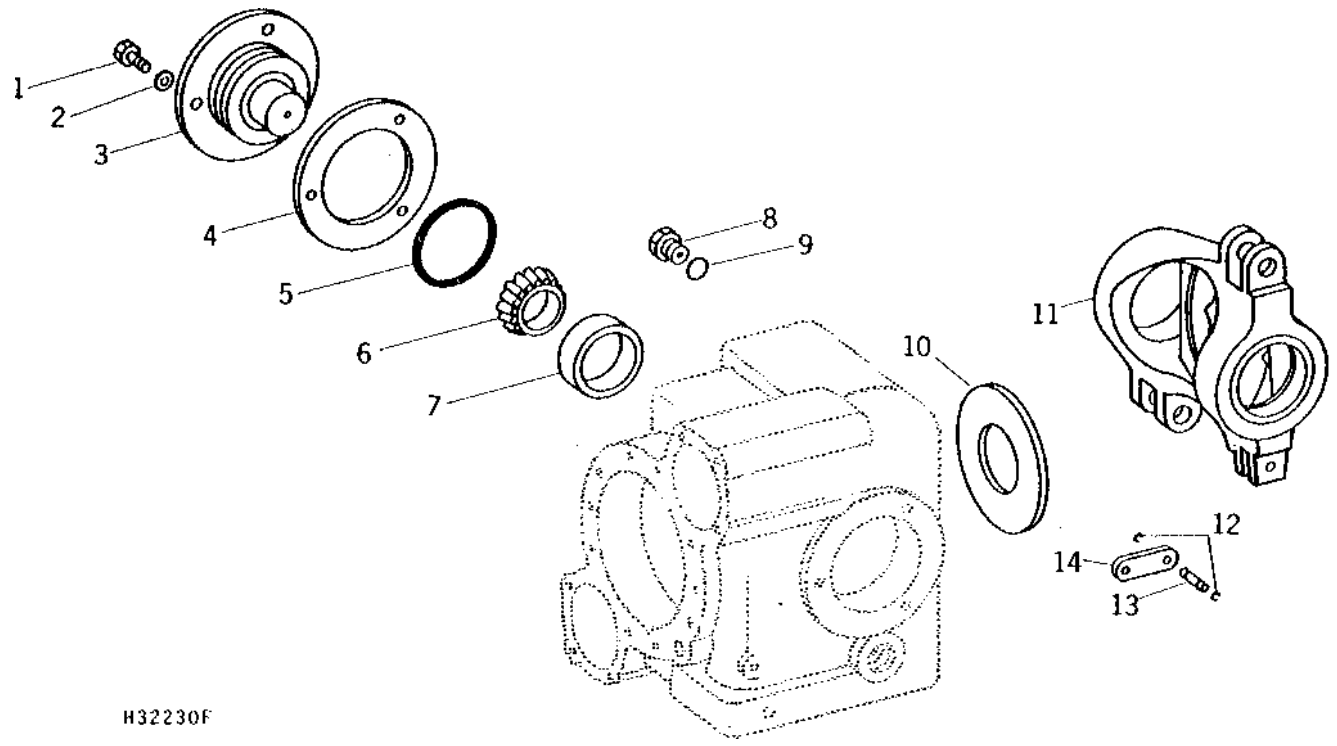
HP1772 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H115047	PLATE	1		
2	.....	SNAP RING	1		
3	.....	SPACER	1		
4	.....	SPRING	1		
5	.....	SPACER	1		
6	H63271	PIN	2		
7	.....	CYLINDER BLOCK	1		
8	.....	DOWEL PIN	6		
9	.....	GUIDE	1		
10	.....	PLATE	1		
11	AH112677	PISTON	9		
12	AH112667	KIT	1		

HYDROSTATIC DRIVE PUMP SWASHPLATE, BEARINGS, AND TRUNNIONS (SUNDSTRAND) (SERIAL NO. -556300)

H32230F -UN-01JAN94

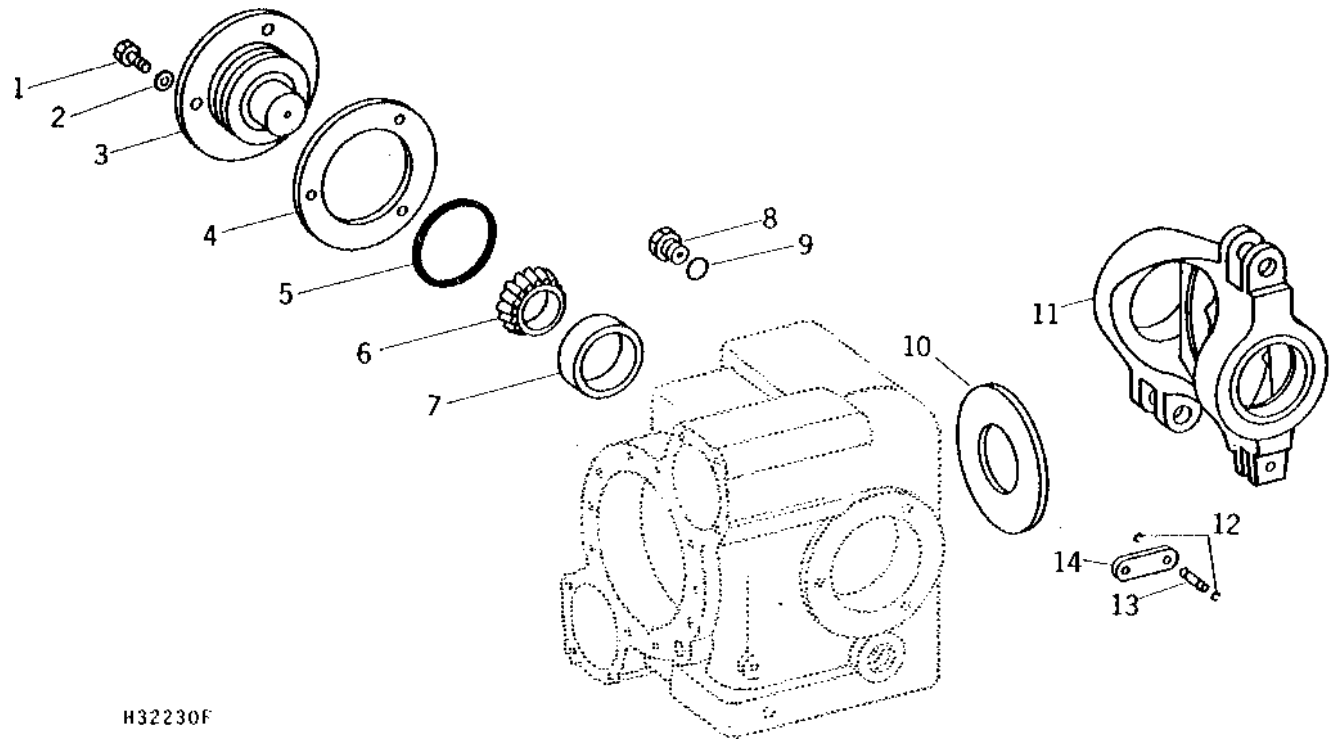


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1822	CAP SCREW	6		7/16" X 1"
2	24H1323	WASHER	6		15/32" X 13/16" X 0.090"
3	H81617	TRUNNION	2		(SUB AH107887)
4	AH80065	SHIM	1		
5	U12331	O-RING	2		(KIT AH96662)
6	JD7395	BEARING CONE	2		
7	JD7445	BEARING CUP	2		
8	R27474	DRAIN PLUG	1		
9	R26906	O-RING	1		
10	H81612	WASHER	1		
11	H81613	PLATE	1		
12	R27507	SNAP RING	2	-626195	(SUB R72654)
	R72654	SNAP RING	2		
13	H63249	SPRING PIN	1		
14	H97281	LINK	1		
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP SWASHPLATE, BEARINGS, AND TRUNNIONS (SUNDSTRAND) (SERIAL NO. 610501-)

H32230F -UN-01JAN94

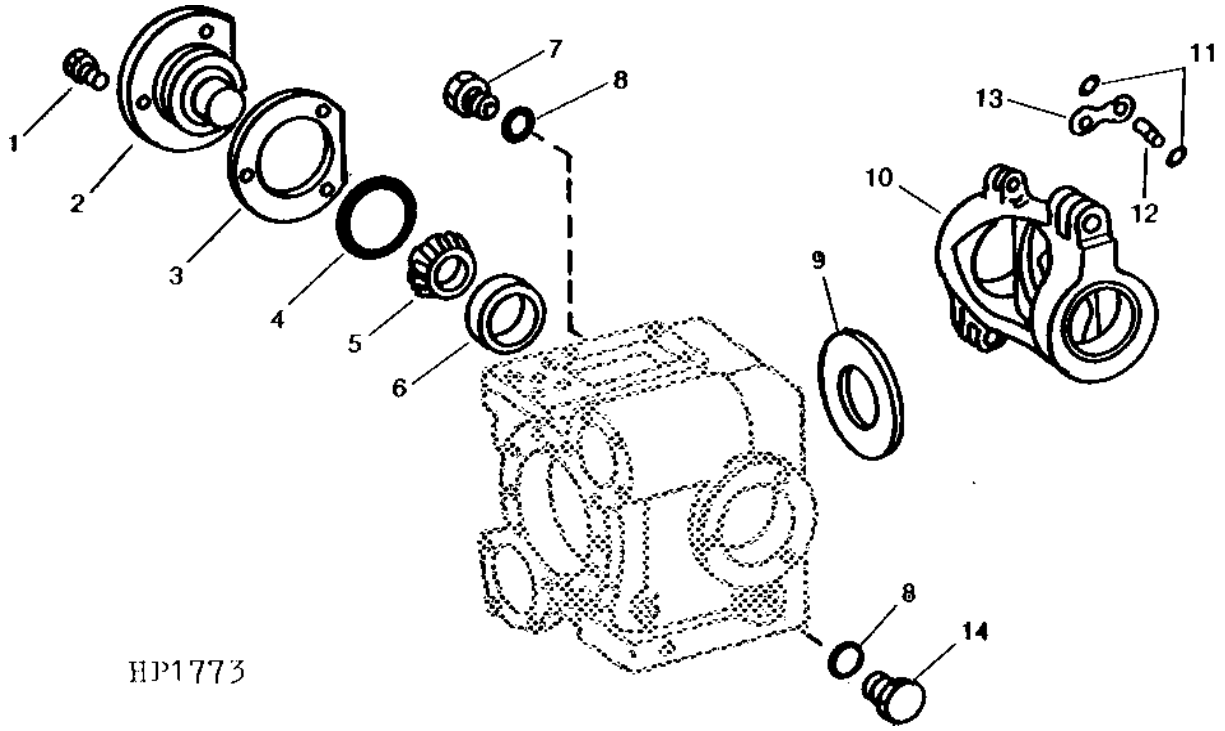


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1822	CAP SCREW	6		7/16" X 1"
2	24H1323	WASHER	6		15/32" X 13/16" X 0.090"
3	.....	TRUNNION	2		(SUB AH119038)
4	AH80065	SHIM	1		
5	U12331	O-RING	2		(KIT AH96662)
6	JD9076	BEARING CONE	2		
7	JD9133	BEARING CUP	2		
8	R27474	DRAIN PLUG	1		
9	R26906	O-RING	1		
10	H81612	WASHER	1		
11	H122388	SWASH PLATE	1		
12	R27507	SNAP RING	2	-626195	(SUB R72654)
	R72654	SNAP RING	2		
13	H63249	SPRING PIN	1		
14	.....	LINK	1		
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119038 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP SWASHPLATE, BEARINGS AND TRUNNIONS
(EATON) (SERIAL NO. 556301-)

HP1773 -UN-01JAN94

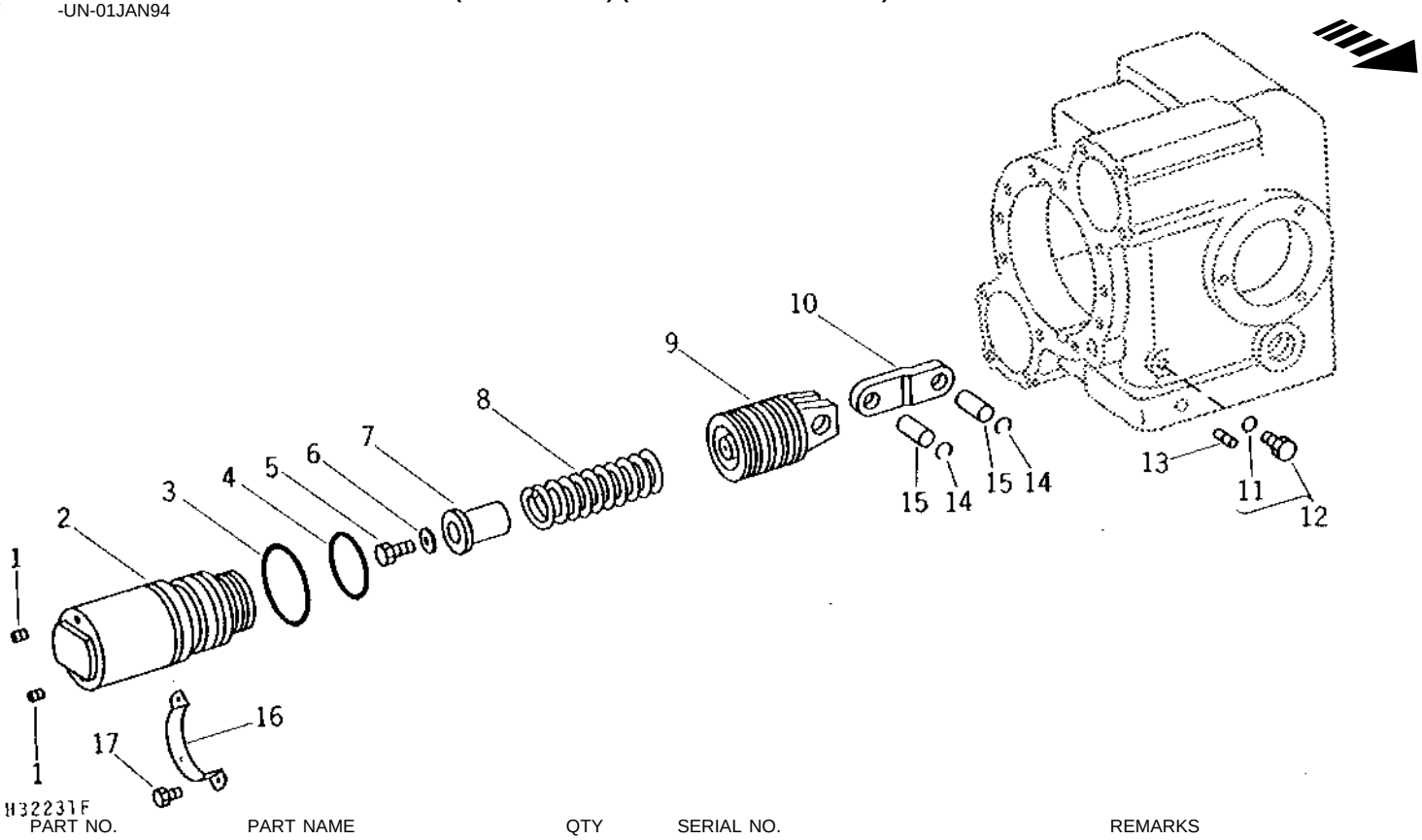


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2666	CAP SCREW	6		7/16" X 7/8"
2	.....	TRUNNION	2		
3	AH112680	SHIM	2		
4	M4237T	O-RING	2		
5	JD9076	BEARING CONE	2		
6	JD9133	BEARING CUP	2		
7	R27175	DRAIN PLUG	1		
8	U12547	O-RING	2		
9	H115058	PLATE	1		
10	H115059	SWASH PLATE	1		
11	M48000	SNAP RING	2		
12	N126603	PIN	1		
13	.....	LINK	1		
14	T64769	DRAIN PLUG	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP SERVO PISTON ASSEMBLIES (SUNDSTRAND) (SERIAL NO. -556300)

H32231F -UN-01JAN94

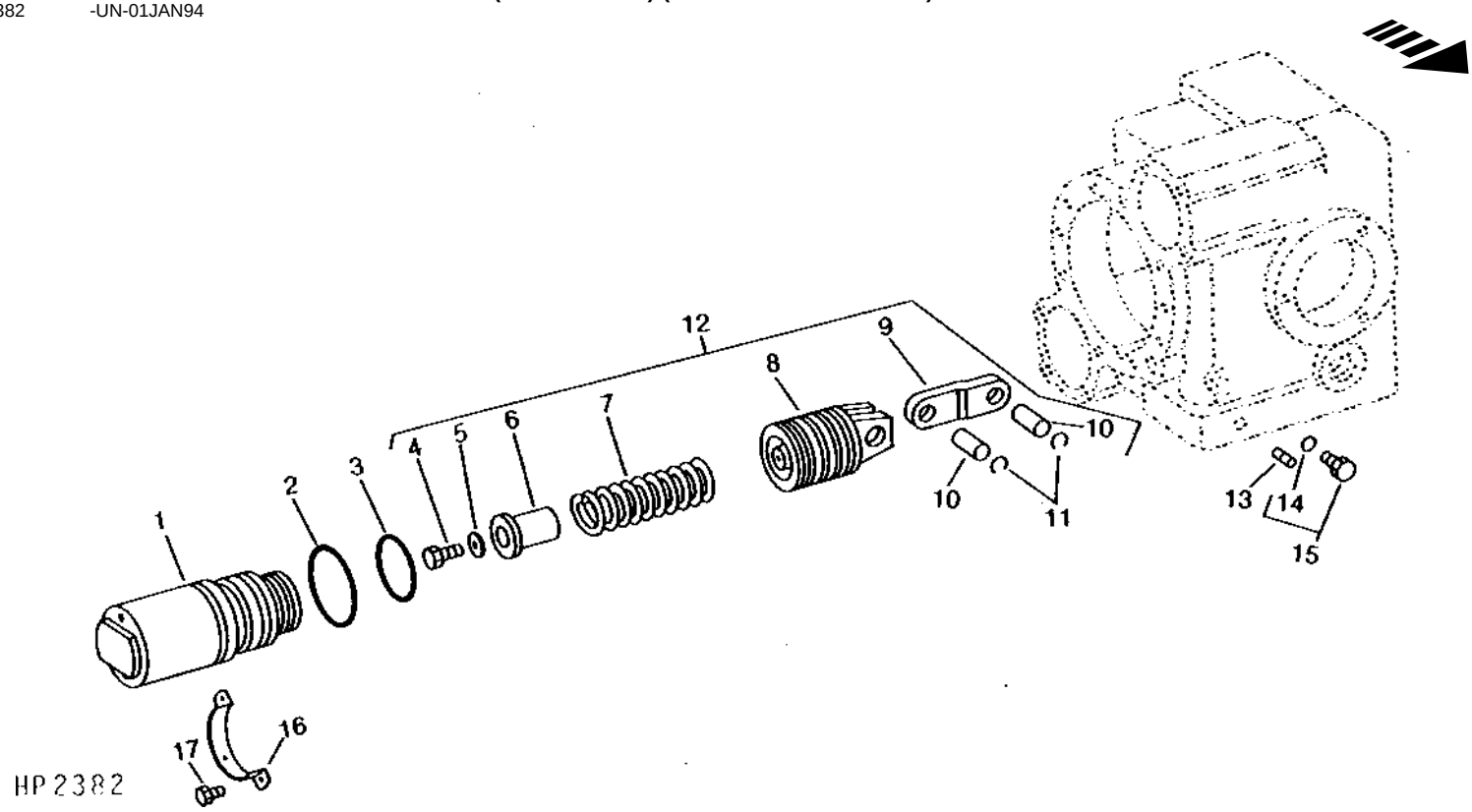


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89096	PIPE PLUG	4		TAPERED
2	AH80068	SLEEVE	2	-556300	(SUB AH118957)
	AH118957	SLEEVE	2		
3	H63262	O-RING	2		
4	H63261	O-RING	2		(KIT AH96662)
5	H89095	BOLT	2		
6	H89427	WASHER	2		
7	H63259	GUIDE	2		
8	H83936	SPRING	2		
9	H89219	PISTON	2		
10	H89094	LINK	2		
11	R28782	O-RING	1		
12	AH63282	FITTING PLUG	1		WITH O-RING
13	15H558	PIPE PLUG	1		1/8"
14	A11318	SNAP RING	8		
15	H63255	SPRING PIN	4		
16	H63264	RETAINER	2		
17	21H1017	SCREW	4		0.190" X 3/8"
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE PUMP SERVO PISTON ASSEMBLIES
(SUNDSTRAND) (SERIAL NO. 610501-)

HP2382 -UN-01JAN94

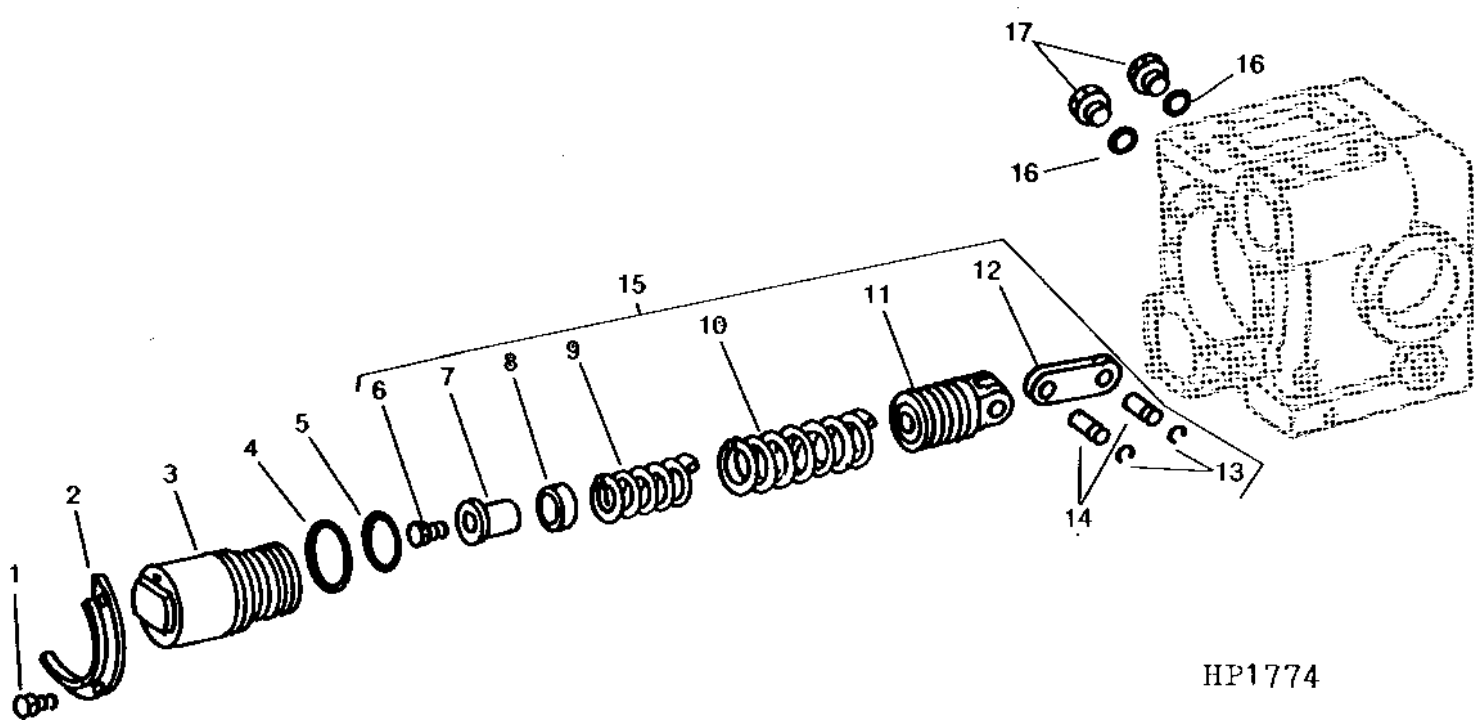


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH118957	SLEEVE	2		
2	H63262	O-RING	2		
3	H63261	O-RING	2		(KIT AH96662)
4	T66480	SCREW	2		
5	.....	WASHER	2		
6	.....	GUIDE	2		
7	.....	SPRING	2		
8	.....	PISTON	2		
9	.....	LINK	2		
10	H63255	SPRING PIN	4		
11	A11318	SNAP RING	8		
12	AH118960	PISTON	1		SERVO
13	15H558	PIPE PLUG	1		1/8"
14	R28782	O-RING	1		
15	AH63282	FITTING PLUG	1		WITH O-RING
16	H63264	RETAINER	2		
17	21H1017	SCREW	4		0.190" X 3/8"
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119037 HYDROSTATIC DRIVE UNITS.

HYDROSTATIC DRIVE PUMP SERVO PISTON ASSEMBLIES
(EATON) (SERIAL NO. 556301-)

HP1774 -UN-01JAN94

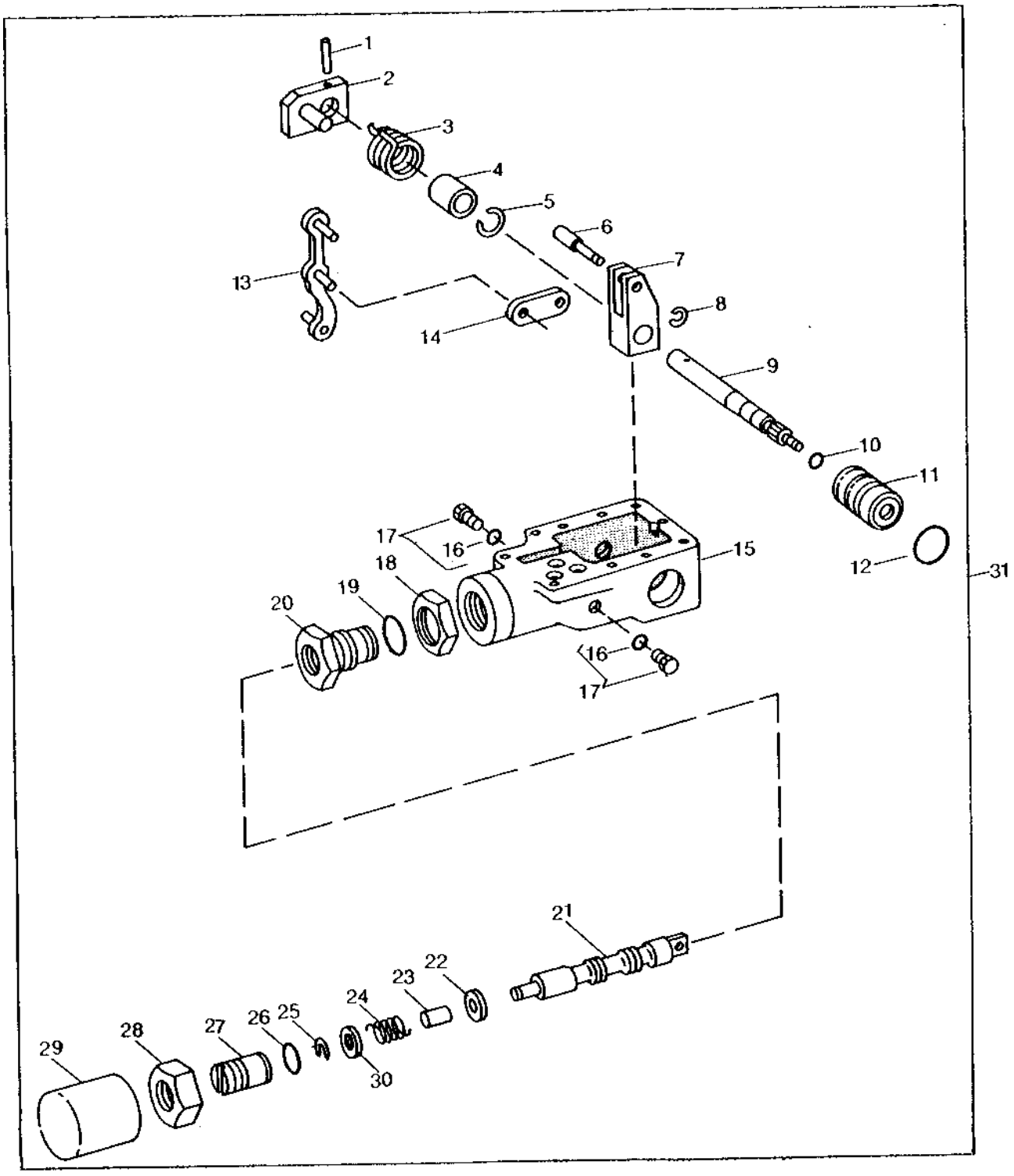


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H3176	SCREW	6		0.164" X 0.380"
2	H115052	RETAINER	2		
3	AH112668	KIT	2		
4	P48403	O-RING	2		
5	M4237T	O-RING	2		
6	.....	BOLT	2		
7	.....	GUIDE	2		
8	.....	SPACER	2		
9	.....	SPRING	2		
10	.....	SPRING	2		
11	.....	PISTON	2		
12	.....	LINK	2		
13	N126609	SNAP RING	8		
14	N126599	PIN	4		
15	AH112675	PISTON	2		
16	R28782	O-RING	2		
17	R51031	FITTING	2		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SUNDSTRAND) (SERIAL NO. -556300)

HP2241 -UN-01JAN94



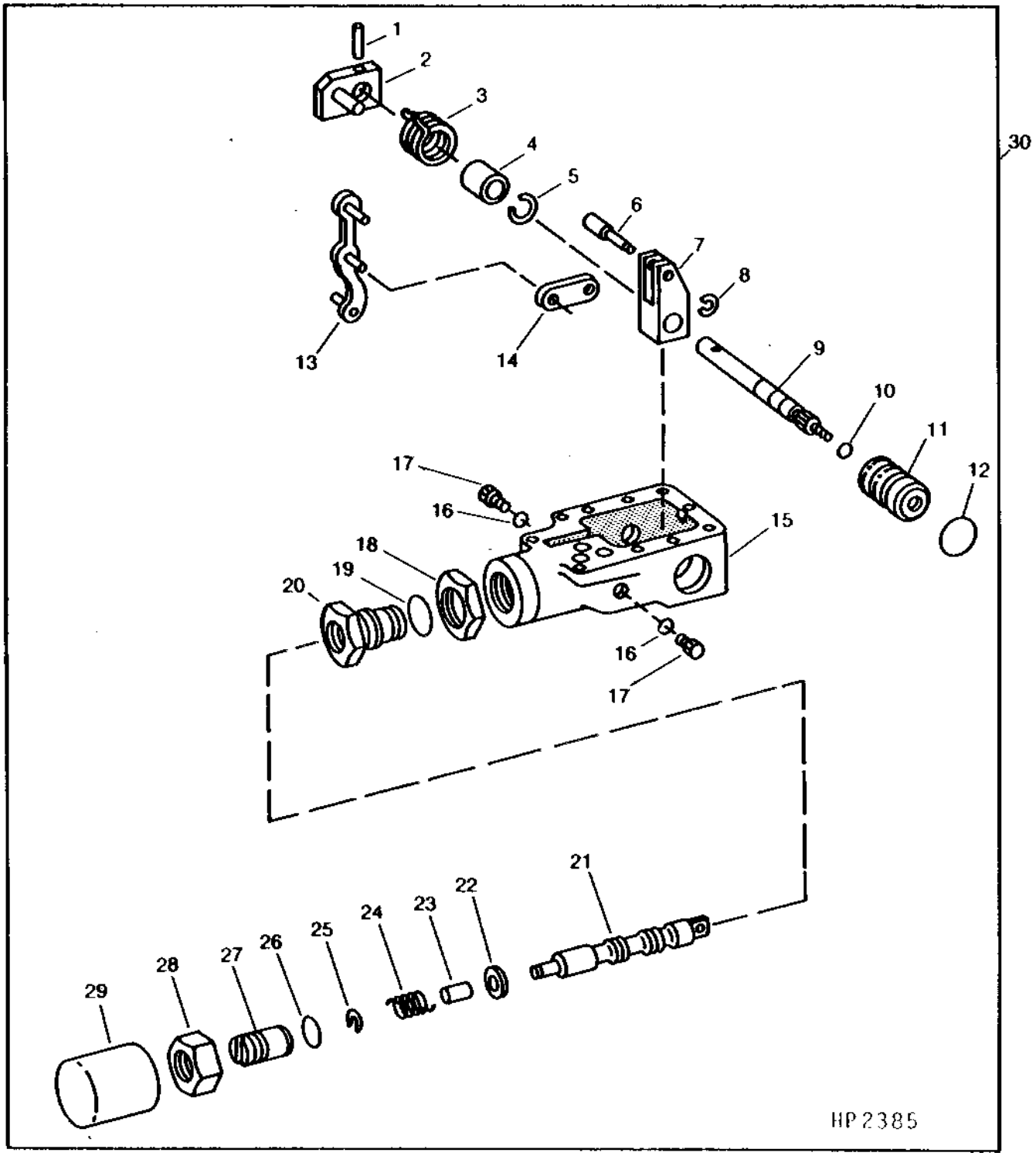
HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE - CONTINUED
(SUNDSTRAND) (SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H251	SPRING PIN	1		1/8" X 1"
2	H63240	ACTUATOR	1		(SUB AH120825)
3	H97032	SPRING	1		(SUB AH120825)
4	H97033	SLEEVE	1		(SUB AH120825)
5	H63237	SNAP RING	1		(SUB AH120825)
6	H81632	STOP	1		(SUB AH120825)
7	H81633	LINK	1		(SUB AH120825)
8	R27507	SNAP RING	3	-626195	(SUB R72654)
	R72654	SNAP RING	3		
9	H63231	SHAFT	1		
10	A3917R	O-RING	1		
11	H81628	BUSHING	1		
12	U15242	O-RING	1		
13	AH97059	LINK	1		(SUB AH120825)
14	H97227	LINK	1		(SUB AH120825)
15	.....	HOUSING	1		
16	R28782	O-RING	2		
17	AH63282	FITTING PLUG	2		WITH O-RING
18	H63228	LOCK NUT	1		
19	U15980	O-RING	1		
20	H63227	HOUSING	1		
21	.....	SPOOL	1		
22	H63225	WASHER	2		
23	H63229	WASHER	1	-1990	(NO LONGER AVAILABLE)
24	H63226	SPRING	1		
25	R30828	SNAP RING	1		
26	R28776	O-RING	1		
27	H63223	SCREW	1		
28	14H904	NUT	1		3/4"
29	H81629	CAP	1		
30	H121234	RETAINER	1		
31	AH96639	CONTROL VALVE	1		(SUB AH120825)
	AH120825	CONTROL	1		(STARTING SUNDSTRAND SERIAL NO. 11-83-38-XXXXX)

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SUNDSTRAND) (SERIAL NO. 610501-620467)

HP2385 -UN-01JAN94



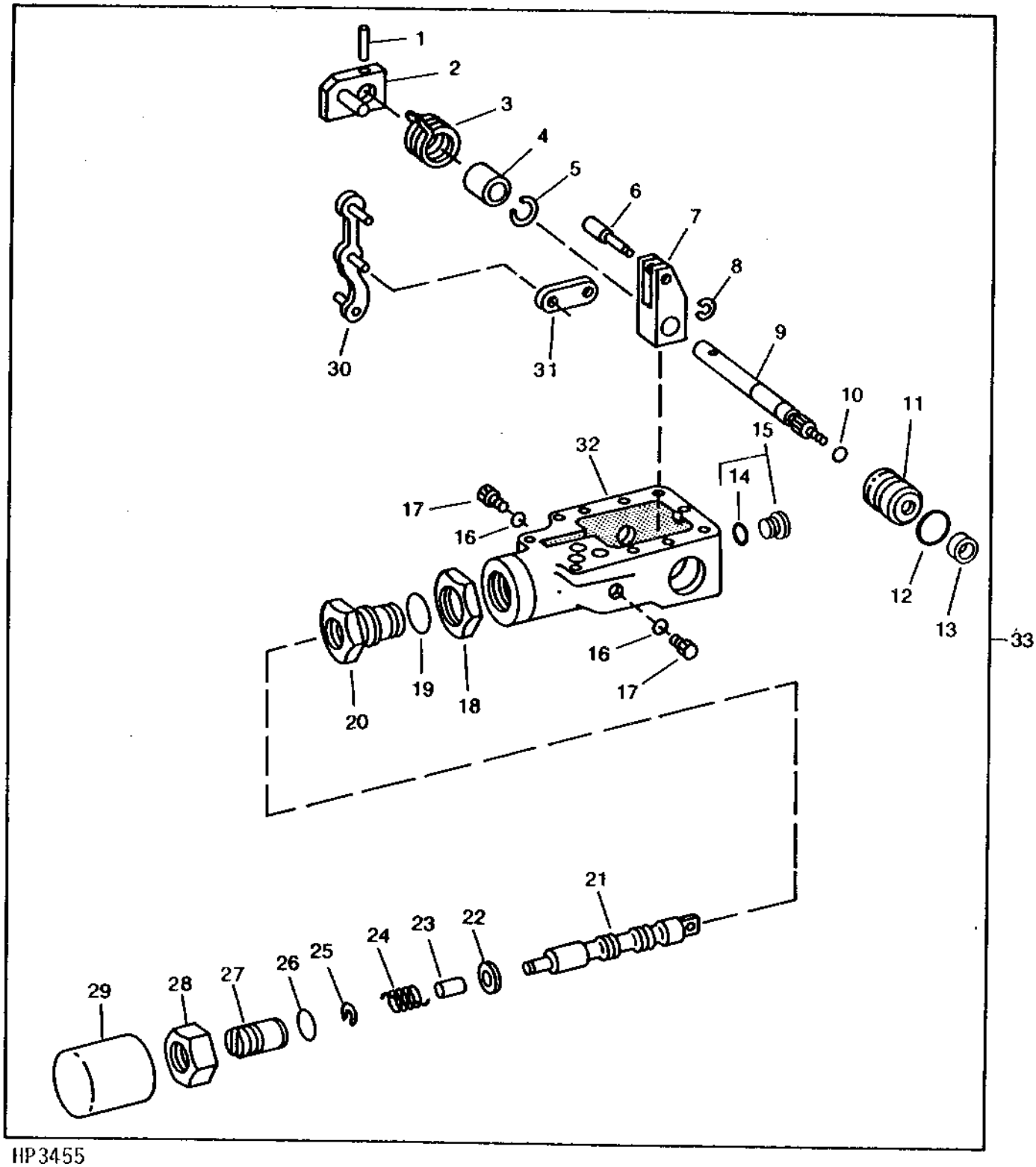
HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE - CONTINUED
(SUNDSTRAND) (SERIAL NO. 610501-620467)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H251	SPRING PIN	1		
2	.....	ACTUATOR	1		
3	.....	SPRING	1		
4	.....	SLEEVE	1		
5	.....	SNAP RING	1		
6	.....	STOP	1		
7	.....	LINK	1		
8	.....	SNAP RING	1		
9	H63231	SHAFT	1		
10	A3917R	O-RING	1	-620467	
	T77613	O-RING	1		
11	H81628	BUSHING	1		
12	U15242	O-RING	1		
13	.....	LINK	1		
14	.....	LINK	1		
15	.....	HOUSING	1		
16	R28782	O-RING	2		
17	R51031	FITTING	1		(WITH O-RING) (STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX)
18	H63228	LOCK NUT	1		
19	U15980	O-RING	1		
20	H63227	HOUSING	1		
21	.....	SPOOL	1		
22	H63225	WASHER	1		
	H121234	RETAINER	1		
23	H63229	WASHER	1	-1990	(NO LONGER AVAILABLE)
24	H63226	SPRING	1		
25	T61554	SNAP RING	1		(STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX)
26	R28776	O-RING	1		
27	H63223	SCREW	1		
28	14H904	NUT	1		
29	H81629	CAP	1		
30	AH120825	CONTROL	1	-620467	(STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX)
	AH132127	CONTROL	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119037 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE (SUNDSTRAND) (SERIAL NO. 620468-)

HP3455 -UN-01JAN94



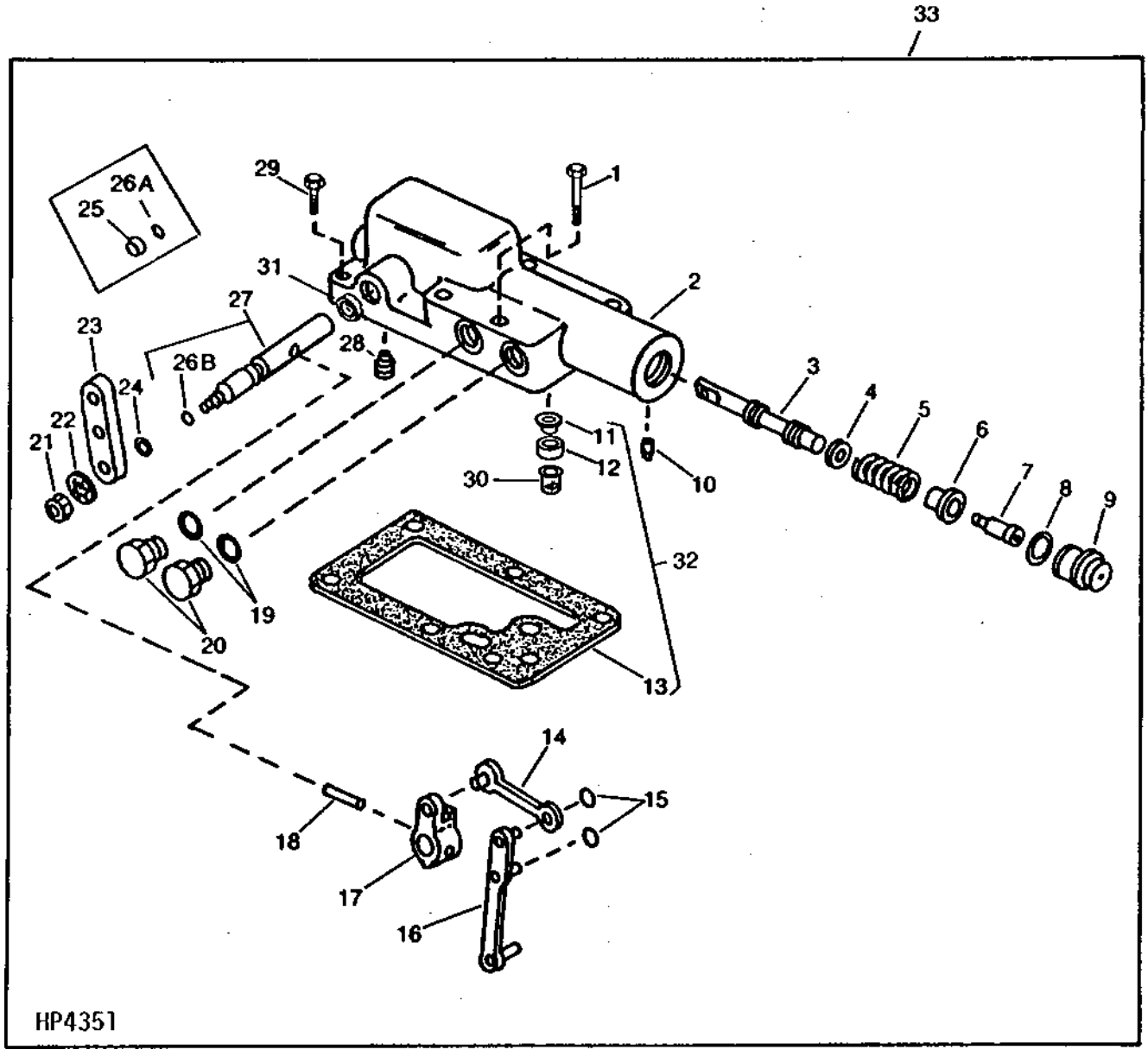
HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE - CONTINUED
(SUNDSTRAND) (SERIAL NO. 620468-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H251	SPRING PIN	1		
2	.....	ACTUATOR	1		
3	.....	SPRING	1		
4	.....	SLEEVE	1		
5	.....	SNAP RING	1		
6	.....	STOP	1		
7	.....	LINK	1		
8	.....	SNAP RING	1		
9	H137455	SHAFT	1		
10	T77613	O-RING	1		
11	H137456	SPACER	1		
12	R31674	O-RING	1		
13	H137457	SEAL	1		
14	M45379	O-RING	1		
15	AT63271	FITTING	1		
16	R28782	O-RING	2		
17	R51031	FITTING	1		(WITH O-RING) (STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX)
18	H63228	LOCK NUT	1		
19	U15980	O-RING	1		
20	H63227	HOUSING	1		
21	.....	SPOOL	1		
22	H63225	WASHER	1		
	H121234	RETAINER	1		
23	H63229	WASHER	1	-1990	(NO LONGER AVAILABLE)
24	H63226	SPRING	1		
25	T61554	SNAP RING	1		(STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX)
26	R28776	O-RING	1		
27	H63223	SCREW	1		
28	14H904	NUT	1		
29	H81629	CAP	1		
30	.....	LINK	1		
31	.....	LINK	1		
32	.....	HOUSING	1		
33	AH132127	CONTROL	1		(STARTING SUNDSTRAND SERIAL NO. 11-83-48-XXXXX)

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119037 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE
(EATON) (SERIAL NO. 556301-)

HP4351 -UN-01JAN94



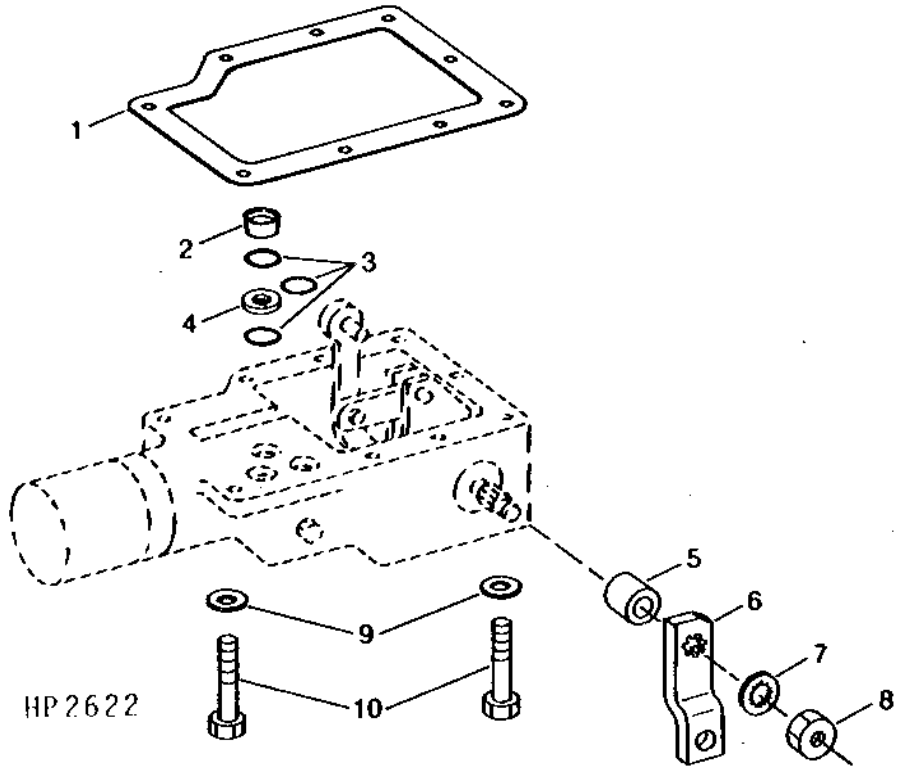
HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE - CONTINUED
(EATON) (SERIAL NO. 556301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1875	CAP SCREW	2		5/16" X 1-3/4"
2	.....	HOUSING	1		
3	.....	SPOOL	1		
4	N126615	WASHER	1		
5	N126596	SPRING	1		
6	N126614	RETAINER	1		
7	N126613	CAP SCREW	1		
8	R27166	O-RING	1		
9	N126641	SCREW	1		
10	AN122494	BOLT	1		
11	N126644	ORIFICE	1	-615796	
	H130619	ORIFICE	1	615797-1990	(KIT AH125818)
12	H128606	O-RING	1	612741-615796	
	H130618	PACKING	1	615797-1990	(KIT AH125818)
13	N126586	GASKET	1	-1990	
14	.....	LINK	1		
15	M48000	SNAP RING	2		
16	.....	LINK	1		
17	.....	CONNECTOR	1		
18	34H311	SPRING PIN	1		1/4" X 7/8"
19	R26448	O-RING	2		
20	R27218	FITTING PLUG	2		
21	14H785	NUT	1		5/16"
22	12H291	LOCK WASHER	1		5/16"
23	H115054	LEVER	1		
24	R63845	WASHER	1		
25	N126610	RING	1	-625392	
26A	R10093	O-RING	1	-625392	
26B	R65286	O-RING	1		
27	AN122524	SHAFT	1	-625392	(SUB AN193084 AND R65286)
	AN193084	SHAFT	1		
28	AN122499	BOLT	1		
29	19H1905	CAP SCREW	4		5/16" X 1"
30	AH124927	SCREEN	1	615797-	(USE WITH EATON SERIAL NO. 0486XXXXXX AND ABOVE) (KIT AH125818)
31	H136163	SEAL	1		
32	AH138858	ORIFICE	1		
33	AH112669	KIT	1	-615796	(SUB AH125818)
	AH125818	KIT	1		CONTROL VALVE (USE WITH EATON SERIAL NO. 0486XXXXXX AND ABOVE)

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE DISPLACEMENT CONTROL VALVE GASKET, ORIFICE, AND CONTROL HANDLE (SUNDSTRAND)
(SERIAL NO. -556300) (SERIAL NO. 610501-)

HP2622 -UN-01JAN94

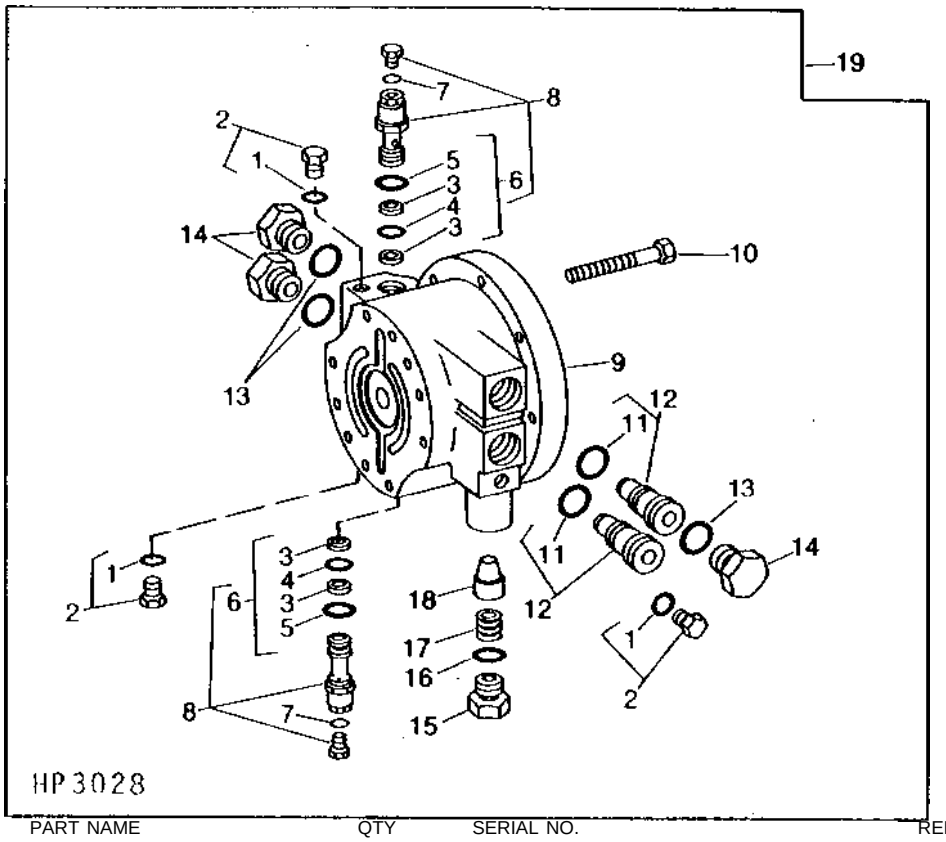


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63222	GASKET	1		
2	AH123403	SCREEN	1	615327-	(PRESSED INTO PUMP CASTING) (SUNDSTRAND SERIAL NO. 85-44-52041 AND UP)
3	H81608	O-RING	3		(KIT AH96662)
4	H81609	ORIFICE	1		
5	H81621	WASHER	1		
6	H97704	STRAP	1	-556300	(SUB H123032)
	H123032	ARM	1	-620200	(SUB H132781)
	H132781	ARM	1	620201-	
7	12H297	LOCK WASHER	1		1/4"
8	14H850	NUT	1		1/4"
9	24H1286	WASHER	9		9/32" X 1/2" X 1/16"
10	19H2333	CAP SCREW	9		1/4" X 2-1/4"
..	AH96662	KIT	1		SEAL AND O-RING REPAIR

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH98889 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE CENTER SECTION (SUNDSTRAND)
(SERIAL NO. -556300) (SERIAL NO. 610501-)

HP3028 -UN-01JAN94



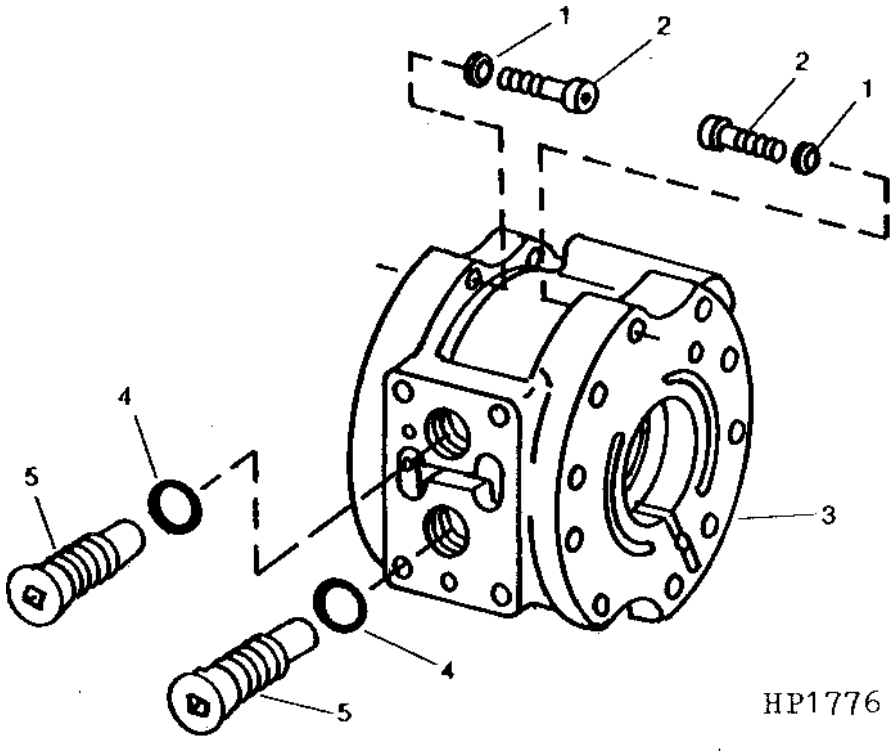
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R28782	O-RING	3		(KIT AH129423)
2	AH63282	FITTING PLUG	3		WITH O-RING
3	H63288	RING	4	-602475	(SUB AH118397) (KIT AH129423)
4	H63289	O-RING	2	-602475	(SUB AH118397)
5	U17409	O-RING	2	-602475	(SUB AH118397)
6	AH63292	KIT	2	-602475	RELIEF VALVE, (KIT AH96662) (SUB AH118397)
7	R26375	O-RING	2	-602475	(SUB AH118397)
8	AH80066	VALVE	2	-458400	WITH BACKUP WASHERS AND O-RINGS
	AH107889	VALVE	2	458401-602475	(SUB AH118397)
	AH118397	RELIEF VALVE	2		
9	H98080	HOUSING	1	-556300	(USE WITH (2) AH63282) (SUB AH107887)
10	H81620	CAP SCREW	8		
11	H63283	O-RING	2		(KIT AH96662 OR AH129423)
12	AH63288	CHECK VALVE	2		WITH O-RING
13	U12547	O-RING	3		
14	R27175	DRAIN PLUG	3		
15	H63221	FITTING	1		
16	R26906	O-RING	1		(KIT AH129423)
17	H89241	SPRING	1		
18	H89242	PISTON	1		
19	AH107887	TRANSMISSION	1	-556300	
	AH119038	TRANSMISSION	1	610501-	
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH129423	O-RING KIT	1		O-RING REPAIR

NOTE: PARTS LISTED ON THIS PAGE ARE ALSO FURNISHED AS A PART OF AH107887 HYDROSTATIC DRIVE UNIT.

MEMORANDA

HYDROSTATIC DRIVE CENTER SECTION (EATON)
(SERIAL NO. 556301-)

HP1776 -UN-01JAN94

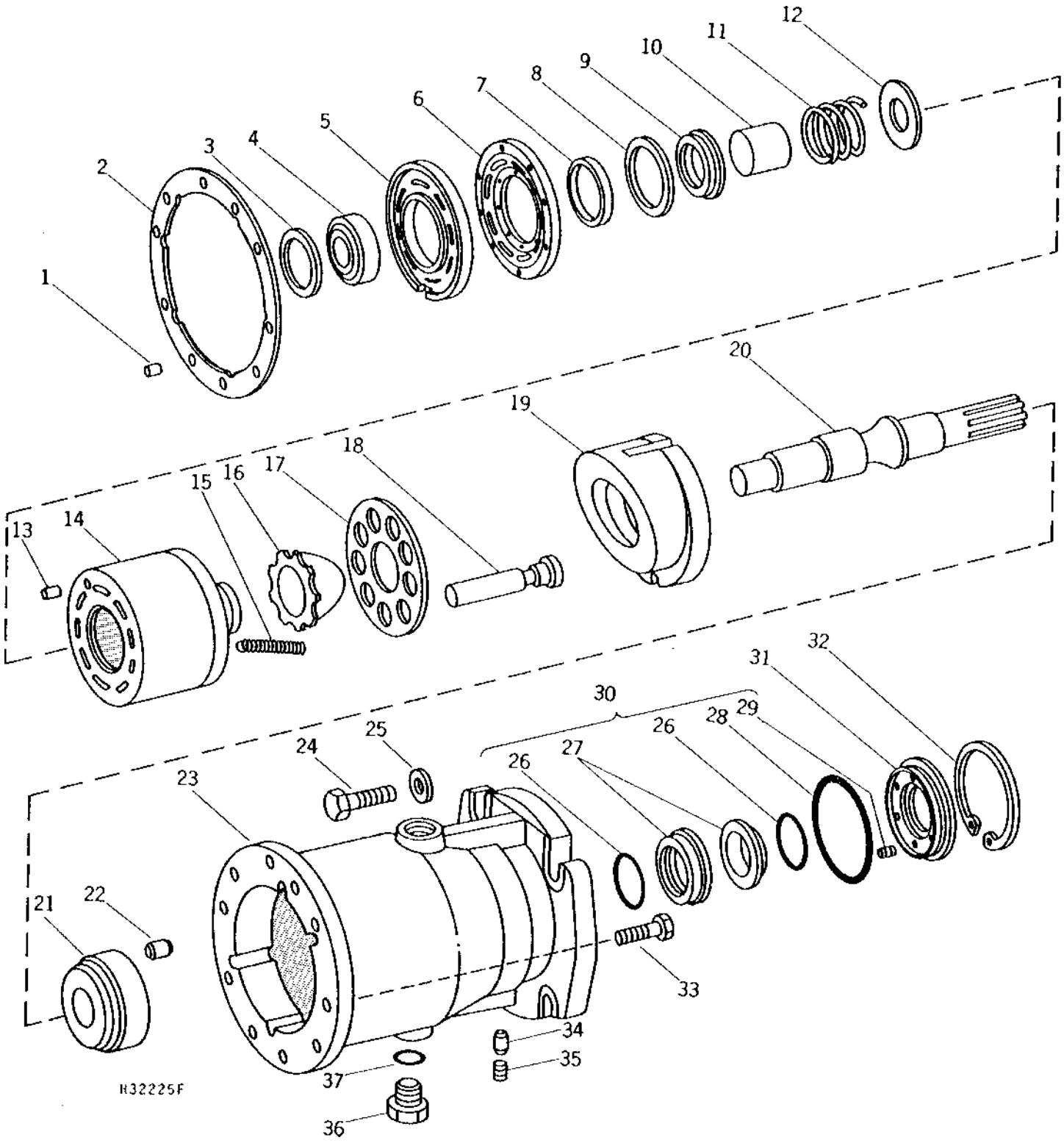


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	12H293	LOCK WASHER	16		7/16"
2	19H2921	SCREW	16		7/16" X 1-1/2"
3	.....	HOUSING	1		
4	R26906	O-RING	2		
5	AH112679	CHECK VALVE	1		

NOTE: PARTS LISTED ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE MOTOR (SUNDSTRAND)
(SERIAL NO. -556300)

H32225F -UN-01JAN94



THIS PARTS LISTING IS CONTINUED

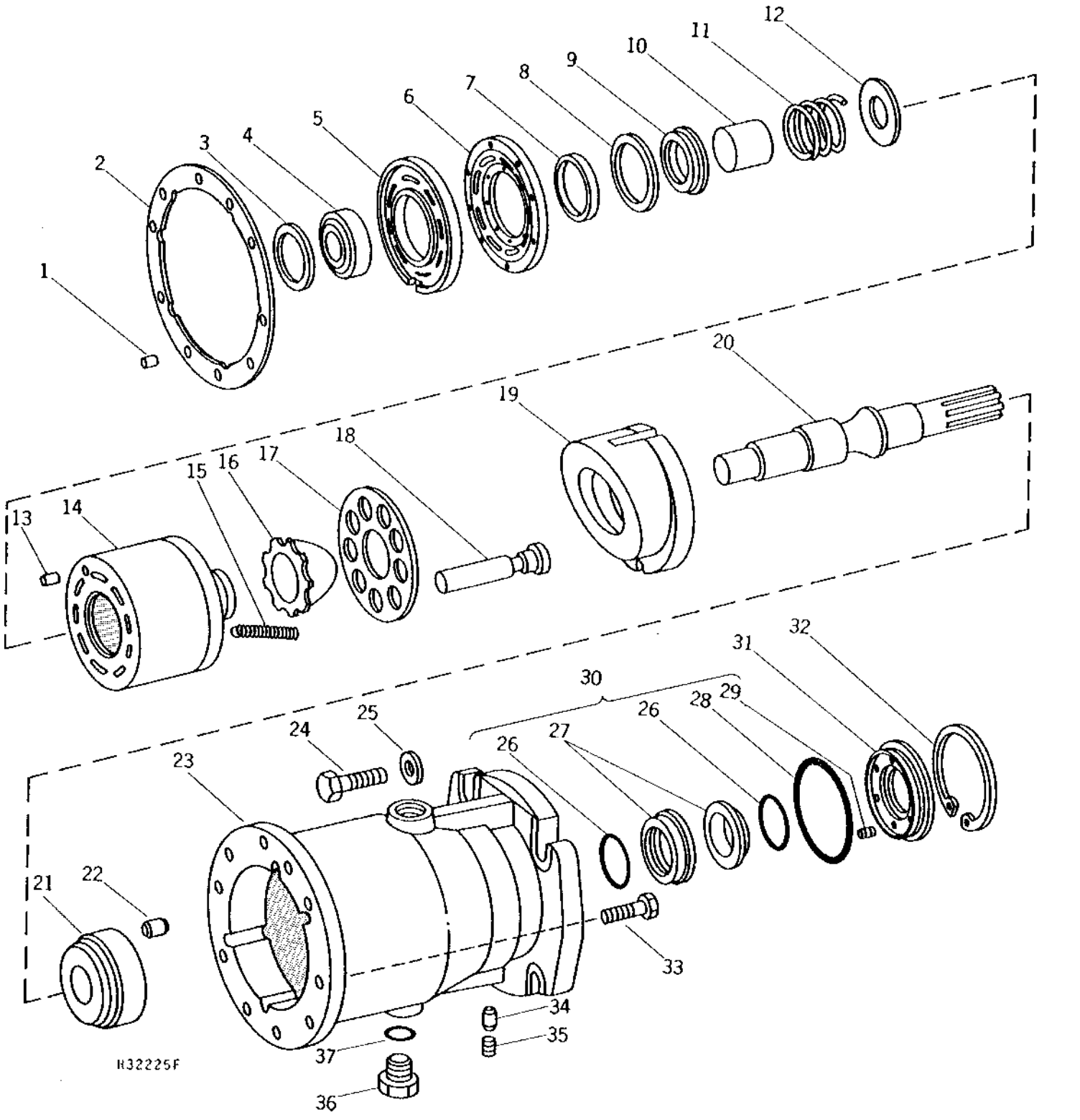
HYDROSTATIC DRIVE MOTOR (SUNDSTRAND) - CONTINUED
(SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H81606	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		
4	AH65358	BEARING	1		REAR, SPECIAL TOLERANCE
5	H64828	PLATE	1		
6	H64827	PLATE	1	-458400	(KIT AH96669) (SUB H109350)
	H109350	PLATE	1		(KIT AH96669 OR AH110890)
7	H64826	GUIDE	1		(KIT AH96669 OR AH110890)
8	H64825	SNAP RING	1		(KIT AH96669 OR AH110890)
9	H64824	RETAINER	1		(KIT AH96669 OR AH110890)
10	H64823	BUSHING	1		(KIT AH96669 OR AH110890)
11	H98068	SPRING	1		(KIT AH96669 OR AH110890)
12	H64821	WASHER	1		(KIT AH96669 OR AH110890)
13	H63270	PIN	1		(KIT AH96669 OR AH110890)
14	AH90557	CYLINDER BLOCK	1		(KIT AH96669 OR AH110890)
15	H89093	SPRING	6		(KIT AH96669 OR AH110890)
16	H64819	GUIDE	1		(KIT AH96669 OR AH110890)
17	H64818	RETAINER	1		(KIT AH96669 OR AH110890)
18	AH96666	PISTON	9		(KIT AH96669 OR AH110890)
19	H64817	SWASH PLATE	1		
20	H98071	SHAFT	1		
21	AH65355	BEARING KIT	1		FRONT, SPECIAL TOLERANCE
22	H63245	PIN	2		
23	H98079	HOUSING	1		(SUB H122391, (2) R27175 AND (2) U12547)
24	19H2550	CAP SCREW	4		1/2" X 1-5/8"
	12H301	LOCK WASHER	4		1/2"
25	24H1254	WASHER	4		17/32" X 1-1/8" X .105"
26	H64811	O-RING	2		
27	.....	SEAL	1		
28	H64810	O-RING	1		
29	H63243	SPRING	8		
30	AH65354	SEAL KIT	1	-556300	(CONSISTS OF (8) H63243, H64810 AND (2) H64811) (SUB AH118956)
	AH118956	SEAL	1	-556300	(SUB AT60280)
	AT60280	KIT	1		SHAFT SEAL REPAIR
31	AH65353	RETAINER	1	-556300	(SUB AH118956)
	AH118956	SEAL	1		
32	H64809	SNAP RING	1		
33	19H2921	SCREW	8		7/16" X 1-1/2"
34	H64813	DOWEL PIN	1		
35	15H558	PIPE PLUG	1		1/8"
36	R27474	DRAIN PLUG	2		
37	R26906	O-RING	2		
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH96669	KIT	1	-462238	(SUB AH110890)
..	AH110890	KIT	1	-556300	(SUB AH118959)
..	AH118959	KIT	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH107887 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE MOTOR (SUNDSTRAND)
(SERIAL NO. 610501-)

H32225F -UN-01JAN94



THIS PARTS LISTING IS CONTINUED

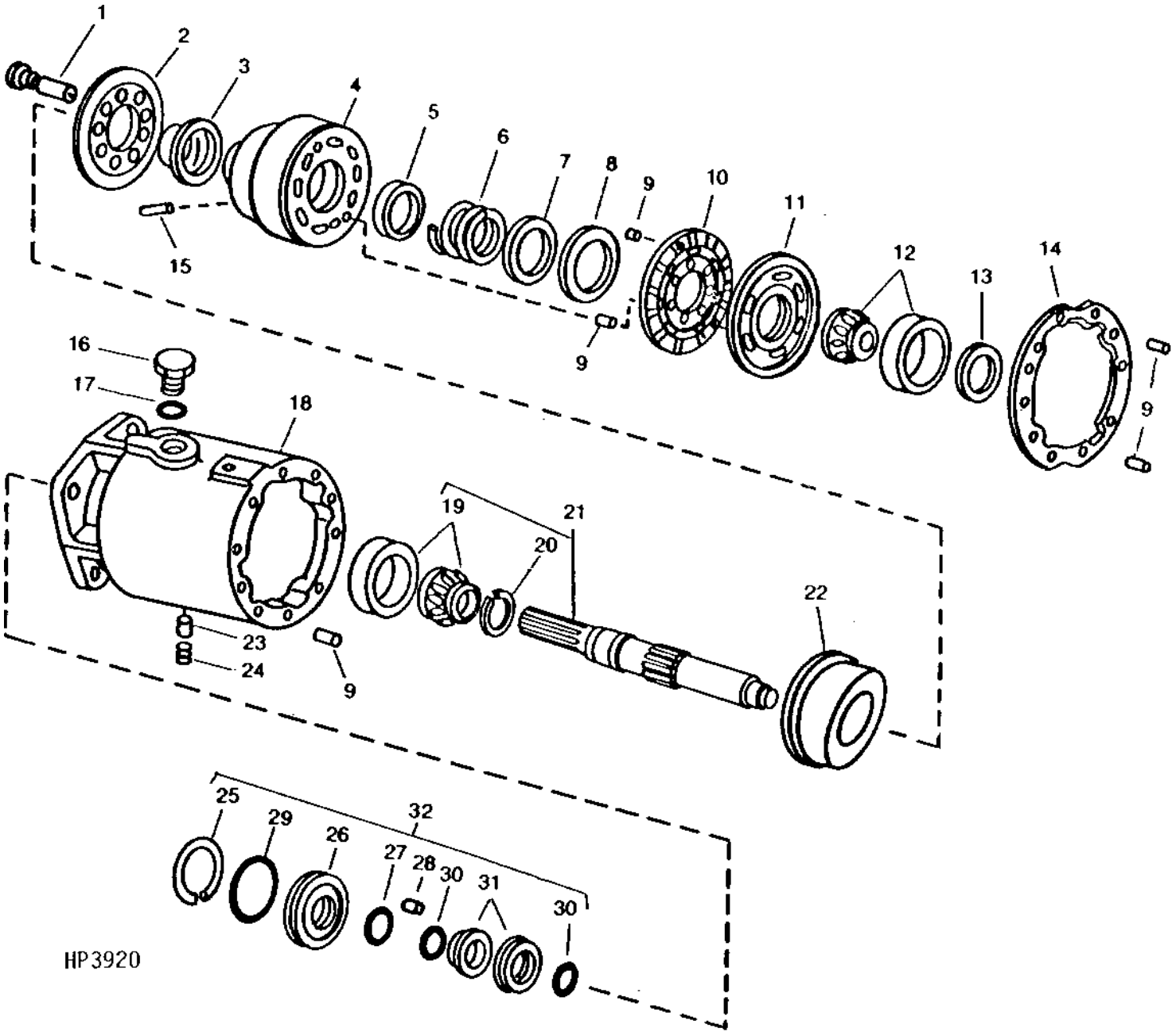
HYDROSTATIC DRIVE MOTOR (SUNDSTRAND) - CONTINUED
(SERIAL NO. 610501-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H63271	PIN	1		
2	H81606	GASKET	1		(KIT AH96662)
3	H81607	SHIM	AR		
4	AH65358	BEARING	1		REAR, SPECIAL TOLERANCE
5	H64828	PLATE	1		
6	H122392	PLATE	1		(KIT AH118959)
7	.....	GUIDE	1		(KIT AH118959)
8	.....	SNAP RING	1		(KIT AH118959)
9	.....	RETAINER	1		(KIT AH118959)
10	.....	BUSHING	1		(KIT AH118959)
11	.....	SPRING	1		(KIT AH118959)
12	.....	WASHER	1		(KIT AH118959)
13	H63270	PIN	1		(KIT AH118959)
14	.....	CYLINDER BLOCK	1		(KIT AH118959)
15	.....	SPRING	6		(KIT AH118959)
16	.....	GUIDE	1		(KIT AH118959)
17	.....	RETAINER	1		(KIT AH118959)
18	AH118958	PISTON	9		(KIT AH118959)
19	H64817	SWASH PLATE	1		
20	H98071	SHAFT	1		
21	AH65355	BEARING KIT	1		FRONT, SPECIAL TOLERANCE
22	H63245	PIN	1		
23	H122391	HOUSING	1		
24	19H2550	CAP SCREW	4		1/2" X 1-5/8"
	12H301	LOCK WASHER	4		1/2"
25	24H1254	WASHER	4		17/32" X 1-1/8" X 0.105"
26	H64811	O-RING	2		
27	.....	SEAL	1		
28	H64810	O-RING	1		
29	H63243	SPRING	8		
30	AH118956	SEAL	1	-625835	(SUB AT60280)
	AT60280	KIT	1		SHAFT SEAL REPAIR
31	.....	RETAINER	1		(SUB AH118956)
32	H64809	SNAP RING	1		
33	19H2921	SCREW	8		7/16" X 1-1/2"
34	H64813	DOWEL PIN	1		
35	15H558	PIPE PLUG	1		1/8"
36	R27175	DRAIN PLUG	2		
37	U12547	O-RING	2		
..	AH96662	KIT	1		SEAL AND O-RING REPAIR
..	AH118959	KIT	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH119037 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE MOTOR (EATON)
(SERIAL NO. 556301-)

HP3920 -UN-01JAN94

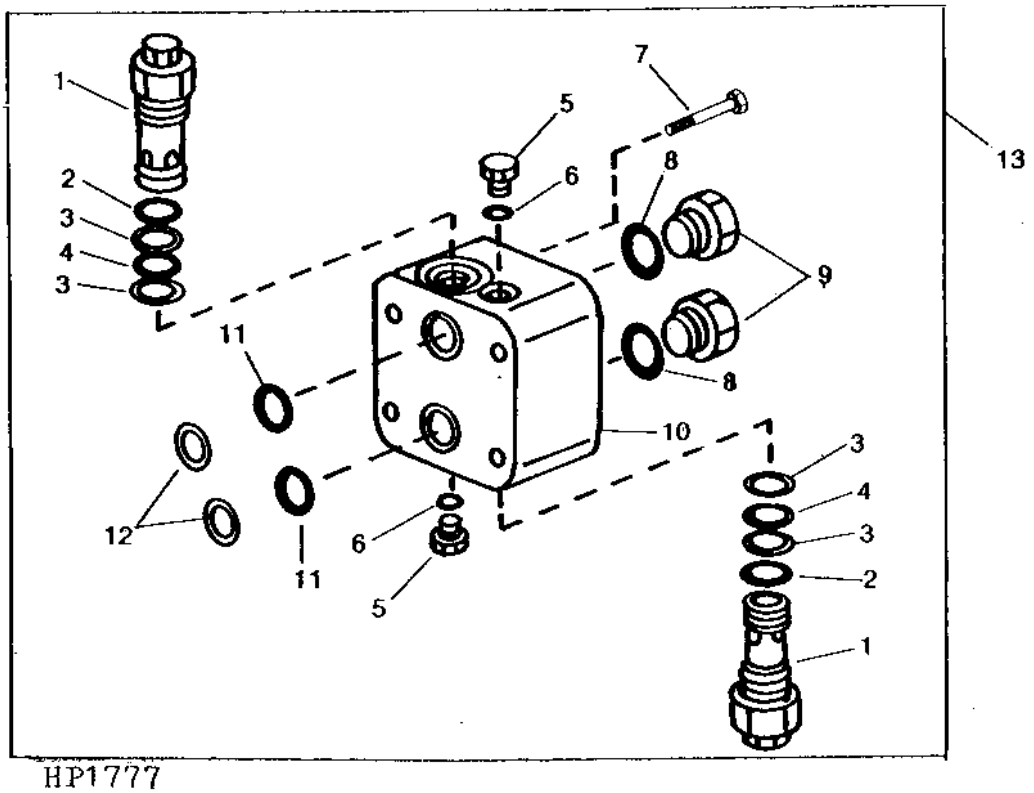


HYDROSTATIC DRIVE MOTOR (EATON) - CONTINUED
(SERIAL NO. 556301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112677	PISTON	1		(SET OF 9) (KIT AH112667)
2	.....	PLATE	1		(KIT AH112667)
3	.....	GUIDE	1		(KIT AH112667)
4	.....	HOUSING	1		(KIT AH112667)
5	.....	SPACER	1		(KIT AH112667)
6	.....	SPRING	1		(KIT AH112667)
7	.....	SPACER	1		(KIT AH112667)
8	.....	SNAP RING	1		(KIT AH112667)
9	H63271	PIN	5		(KIT AH112667)
10	H115047	PLATE	1		(KIT AH112667)
11	H115048	PLATE	1		
12	AH65358	BEARING	1		
13	AH112678	SHIM	1		(SET OF 6)
14	H115049	GASKET	1		
15	.....	DOWEL PIN	6		
16	R27175	DRAIN PLUG	1		
17	U12547	O-RING	1		
18	H115419	HOUSING	1		
19	AH112670	BEARING KIT	1		
20	T15559	SNAP RING	1		
21	H115044	DRIVE SHAFT	1	-612740	(SUB AH123427)
	AH123427	DRIVE SHAFT	1	-630800	(SUB AH134698)
	AH134698	DRIVE SHAFT	1		(INCLUDES AH112670 AND T15559)
22	H115045	SWASH PLATE	1		
23	H64813	DOWEL PIN	1		
24	15H558	PIPE PLUG	1		1/8"
25	N126612	SNAP RING	1		
26	.....	SEAL	1		
27	U15415	O-RING	1		
28	N191174	SPRING	6		
29	T19832	O-RING	1		
30	P50635	O-RING	2	-630800	
	N196034	O-RING	2		
31	.....	RETAINER	1		(SEAL KIT)
32	AN190759	SEAL KIT	1	-611065	(SUB AN192380)
	AN192380	SEAL KIT	1	-630800	(SUB AN193085)
	AN193085	SEAL KIT	1		(DRIVE SHAFT)
..	AH112667	KIT	1		

HIGH PRESSURE RELIEF VALVE (EATON)
(SERIAL NO. 556301-)

HP1777 -UN-01JAN94



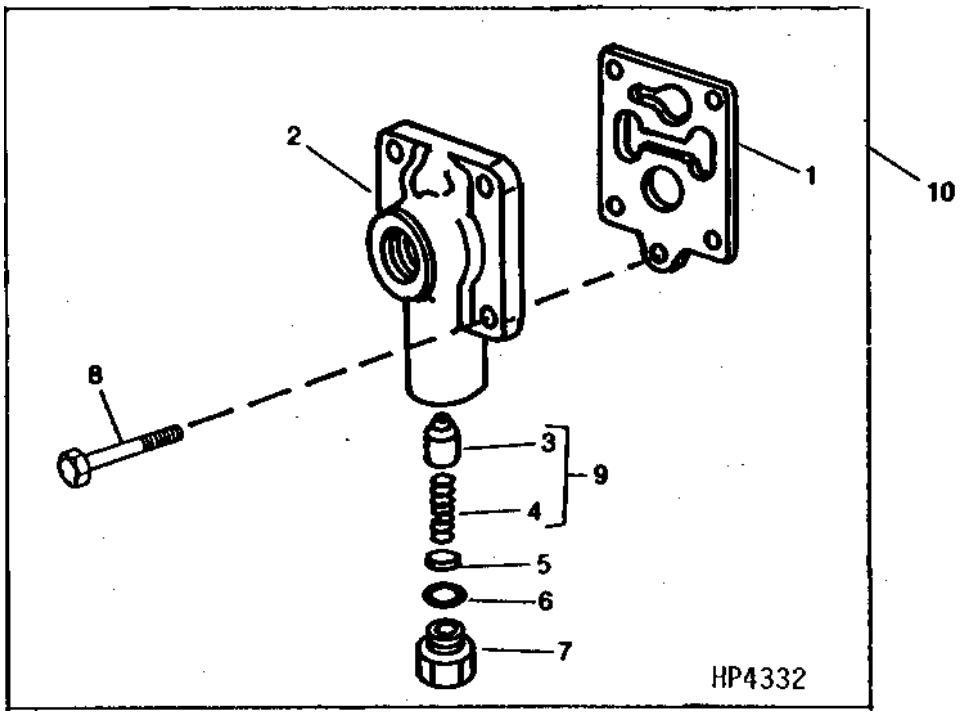
HP1777

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112673	RELIEF VALVE	2		
2	U17409	O-RING	2		
3	H63288	RING	4		
4	H63289	O-RING	2		
5	R51031	FITTING	2		
6	R28782	O-RING	2		
7	19H2023	CAP SCREW	4		3/8" X 3-1/4"
8	U12547	O-RING	2		
9	R27175	DRAIN PLUG	2		
10	.....	HOUSING	1		
11	N130510	O-RING	2		
12	U40729	BACK-UP RING	2		
13	AH112671	KIT	1		

NOTE: PARTS LISTED ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

CHARGE PRESSURE RELIEF VALVE BLOCK (EATON)
(SERIAL NO. 556301-)

HP4332 -UN-01JAN94

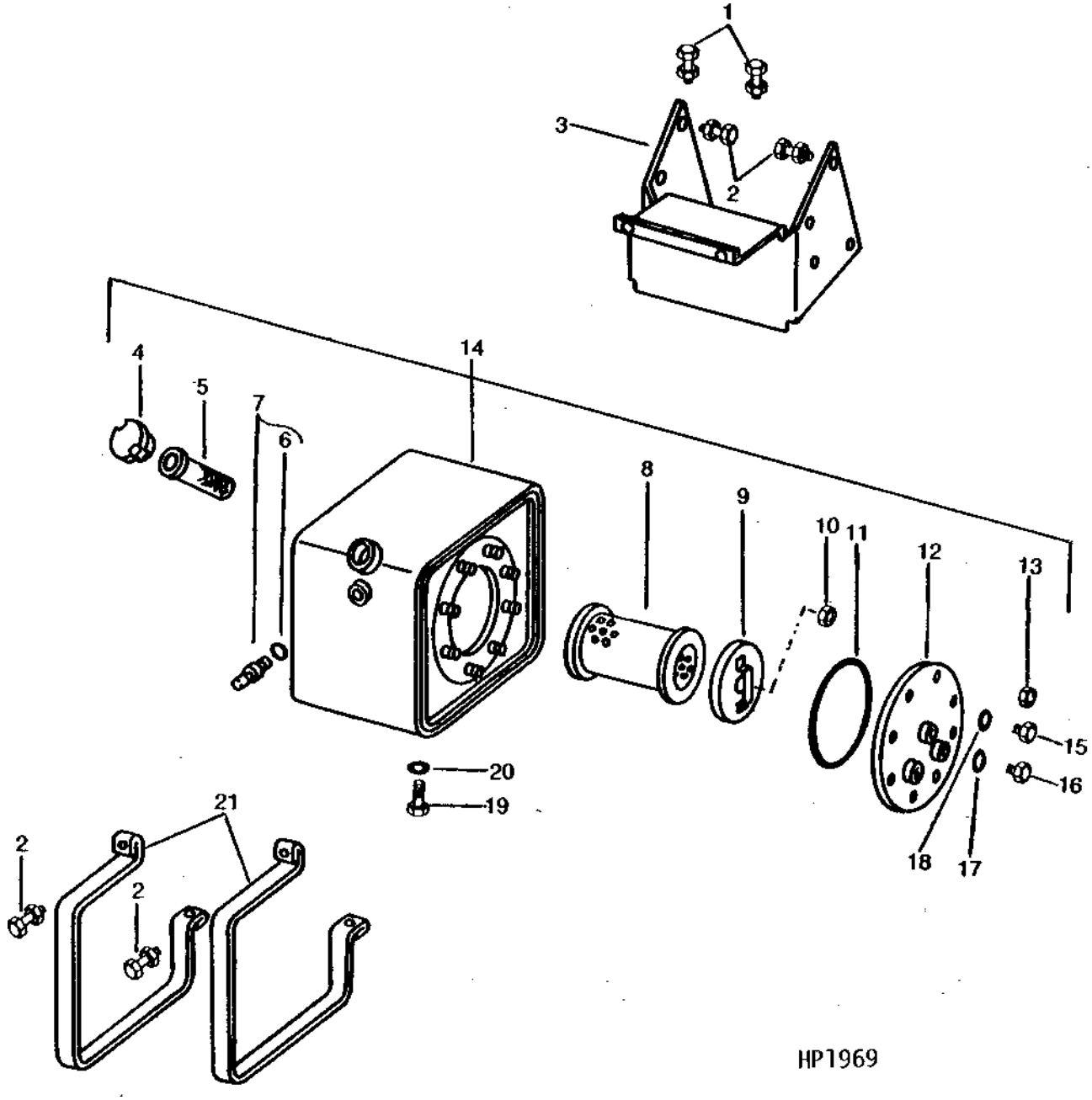


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H115046	GASKET	1		
2	.....	HOUSING	1		
3	H115050	POPPET	1	-1990	(NO LONGER AVAILABLE)
4	H115051	SPRING	1	-1990	(NO LONGER AVAILABLE)
5	AH112674	SHIM	AR		
6	R26906	O-RING	1		
7	H115053	FITTING PLUG	1		
8	19H1905	CAP SCREW	4		5/16" X 1"
9	AH138692	KIT	1		
10	AH112672	KIT	1		

NOTE: PARTS ON THIS PAGE ARE ALSO FURNISHED AS PART OF AH112682 HYDROSTATIC DRIVE UNIT.

HYDROSTATIC DRIVE OIL RESERVOIR AND MOUNTING

HP1969 -UN-01JAN94

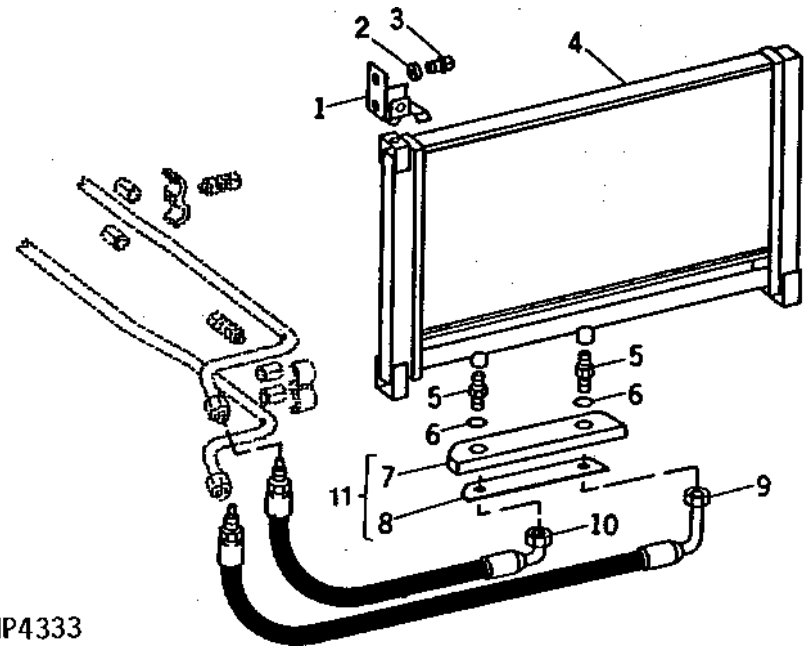


HYDROSTATIC DRIVE OIL RESERVOIR AND MOUNTING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2831	CAP SCREW	2		5/16" X 1-1/2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
2	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
3	H98661	BRACKET	1		
4	AP23771	CAP	1		
5	AH76992	STRAINER	1		
6	R375R	O-RING	1		
7	AH87790	LENS	1		
8	AH76991	FILTER	1	-559114	(SUB AE43494)
	AE43494	FILTER ELEMENT	1		
9	AH76989	COVER	1	-461809	(SUB AE41229)
	AE41229	COVER	1		
10	14H786	NUT	1		1/4"
11	H78750	O-RING	1		
12	AH97126	COVER	1	-461809	(4-WHEEL DRIVE) (USE WITH R27474 AND R26906) (SUB AH97301, R27474, R26906, R27175 AND U12547)
	AH97301	COVER	1	-557137	(4-WHEEL DRIVE) (USE WITH R27474, R26906, R27175 AND U12547) (SUB AH114605, R26906, R27474, R27175, U12547 AND 15H561)
	AH114605	COVER	1		(4-WHEEL DRIVE) (USE WITH R26906, R27474, R27175, U12547 AND 15H561)
	AH97126	COVER	1	-461809	(USE WITH (2) R27474, (2) R26906, R27175, AND U12547) (SUB AH97301, R27474, R26906, R27175 AND U12547)
	AH97301	COVER	1	-557137	(USE WITH R27474, R26906, R27175 AND U12547) (SUB AH114605, R26906, R27474, R27175, U12547 AND 15H561)
	AH114605	COVER	1		(USE WITH R26906, R27474, R27175, U12547 AND 15H561)
13	14H786	NUT	8	-557137	1/4"
	12H302	LOCK WASHER	8	-557137	1/4"
	14H785	NUT	8	557138-	5/16"
	12H303	LOCK WASHER	8	557138-	5/16"
14	AH97300	RESERVOIR	1	-557137	(SUB AH114603)
	AH114603	RESERVOIR	1		(USE WITH R26906, R27474, R27175, U12547 AND 15H561)
15	R27474	DRAIN PLUG	AR		
16	R27175	DRAIN PLUG	AR		
17	U12547	O-RING	AR		
18	R26906	O-RING	AR		
19	R27218	FITTING PLUG	1		
20	R26448	O-RING	1		
21	H78747	STRAP	2		

HYDROSTATIC DRIVE OIL COOLER, HOSES, AND FITTINGS

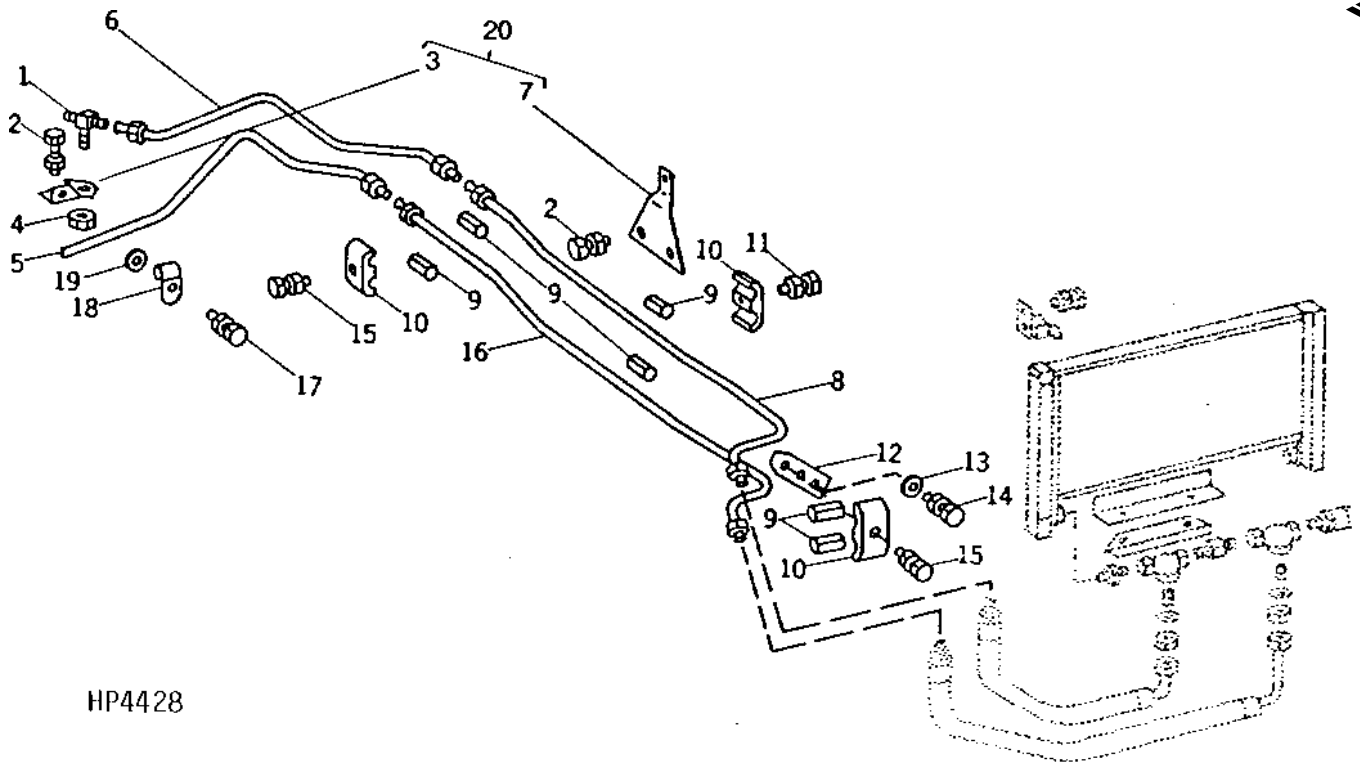
HP4333 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87961	PIVOT	1		
2	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
3	H65108	SCREW	2		SELF-TAPPING
4	AH98812	OIL COOLER	1		
5	R27267	FITTING	2		
6	U12547	O-RING	2		
7	H100653	PLATE	1	-1990	(NO LONGER AVAILABLE)
8	H100652	BRACKET	1	-1990	(NO LONGER AVAILABLE)
9	AH87284	HYDRAULIC HOSE	1		19 MM X 508 MM (3/4" I.D. X 20") LONG
10	AH87285	HYDRAULIC HOSE	1		19 MM X 368 MM (3/4" I.D. X 14-1/2") LONG
11	AH138693	KIT	1		

HYDROSTATIC DRIVE UPPER OIL LINES (SUNDSTRAND)
(SERIAL NO. -556300)

HP4428 -UN-01JAN94

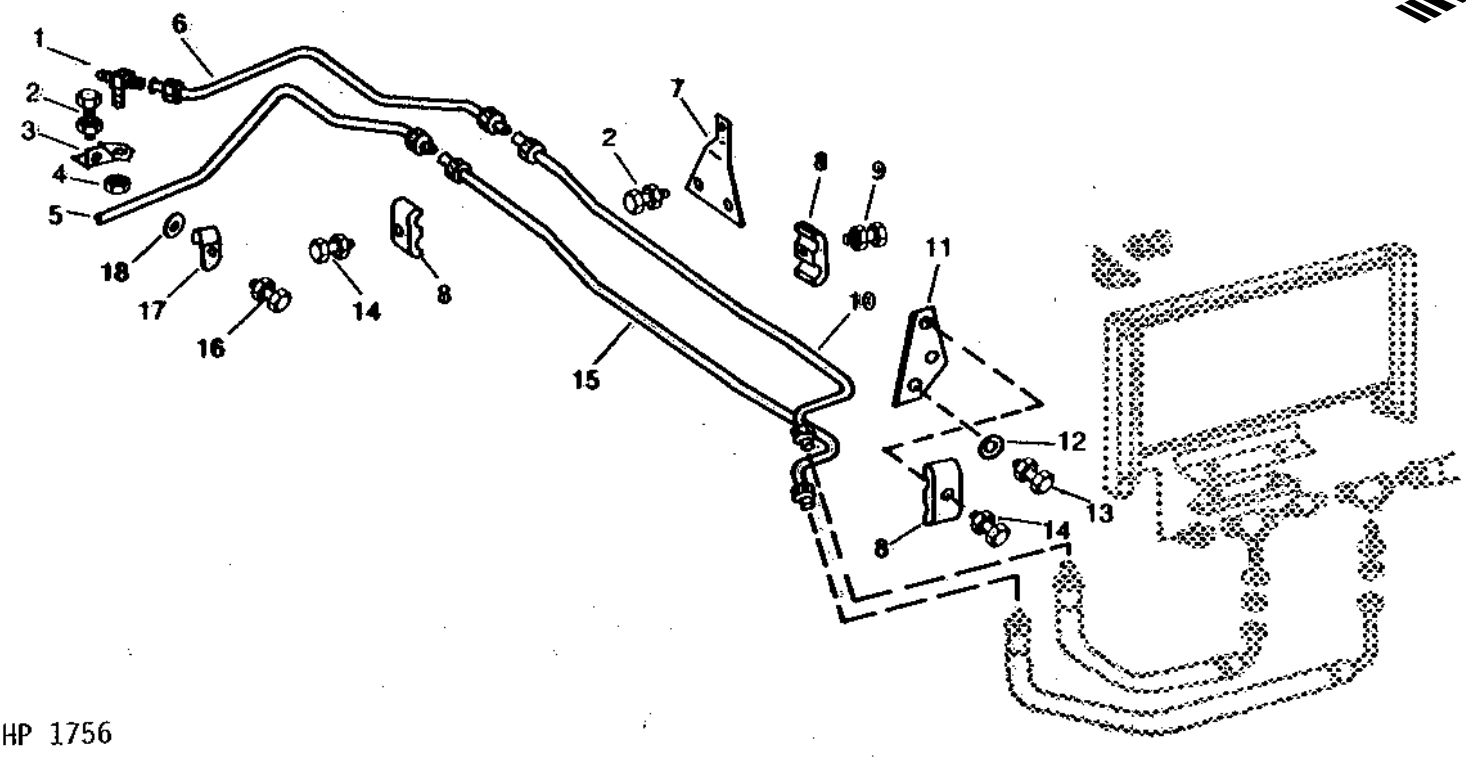


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98542	TEE FITTING	1		
2	19H1905	CAP SCREW	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
3	H98913	BRACKET	1	-1990	
4	R26627	NUT	1	-411629	
	14H810	NUT	1	411630-	7/8"
5	AH96952	LINE	1		RETURN, MIDDLE, COOLER
6	AH96951	LINE	1	-610900	RETURN, MIDDLE, PUMP
7	H86167	BRACKET	1	-458400	(SUB H108123)
	H108123	BRACKET	1	-1990	
8	AH97689	LINE	1		RETURN, FRONT, PUMP
9	H22963	INSULATOR	6	-458400	RUBBER
10	H80233	CLAMP	3	-458400	(SUB H105483)
	H105483	CLAMP	3		
	H105482	CLAMP	6	458401-	
11	H85089	SCREW	1		SELF-TAPPING
	14H785	NUT	1		5/16"
12	H99834	STRAP	1		
13	24H1682	WASHER	2		13/32" X 7/8" X 0.120"
14	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	19H1901	CAP SCREW	2		5/16" X 2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
16	AH97690	LINE	1		RETURN, FRONT, COOLER, (SUB AH117394, AH117395 AND H118655)
	AH117394	LINE	1		RETURN, FRONT, COOLER (USE WITH AH117395 AND H118655)
17	19H2127	CAP SCREW	1		5/16" X 7/8"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
18	AH78237	CLAMP	1		CUSHIONED
19	24H1293	WASHER	1		11/32" X 1-1/16" X 0.120"
20	AH138694	KIT	1		

MEMORANDA

HYDROSTATIC DRIVE UPPER OIL LINES
(EATON) (SERIAL NO. 556301-)
(SUNDSTRAND) (SERIAL NO. 610501-)

HP1756 -UN-01JAN94

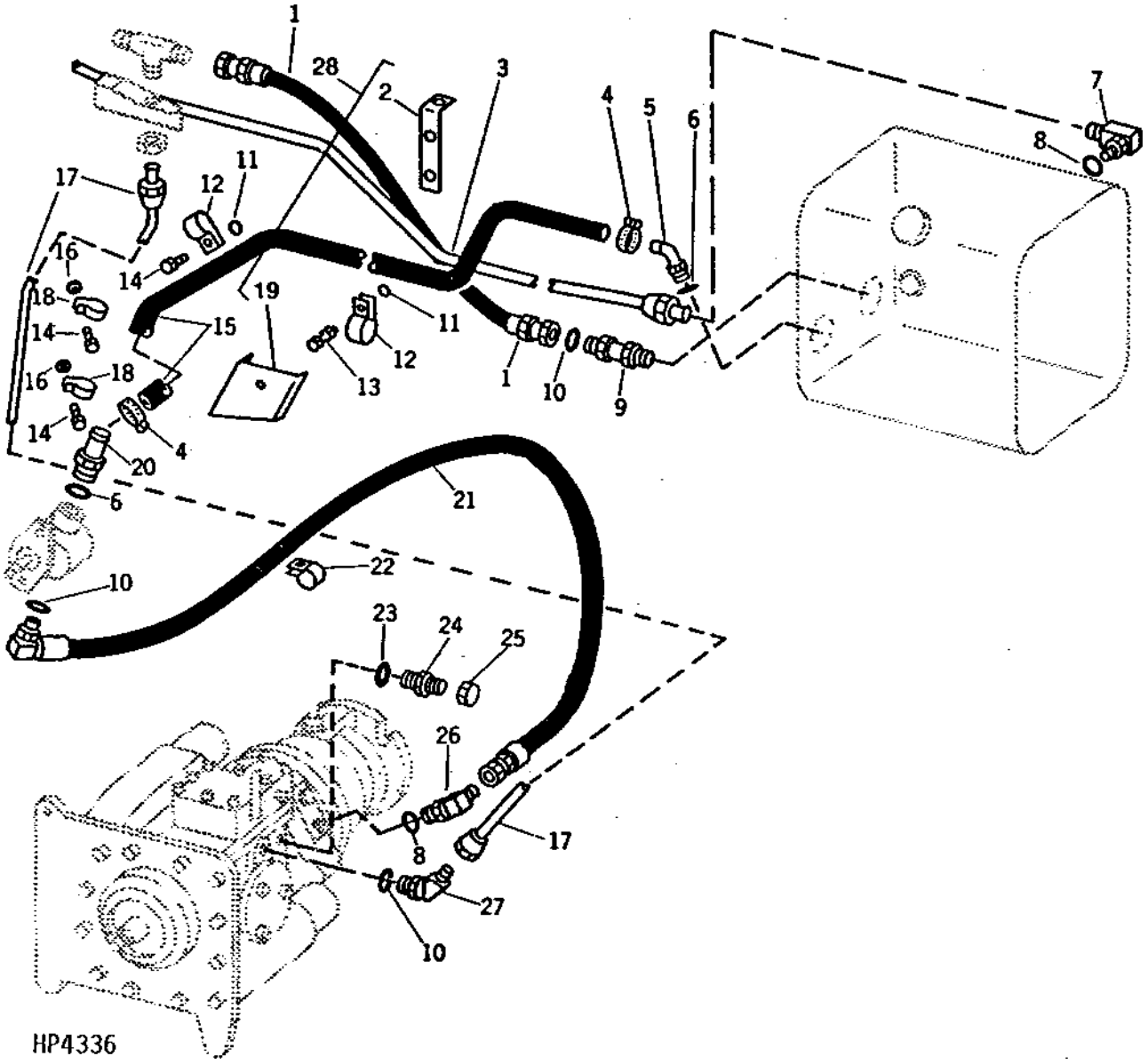


HP 1756

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98914	TEE FITTING	1		
2	19H1905	CAP SCREW	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
3	H98913	BRACKET	1		
4	R27390	NUT	1		
5	AH96952	LINE	1		RETURN, MIDDLE, COOLER
6	AH96951	LINE	1		RETURN, MIDDLE, PUMP
7	H108123	BRACKET	1		
8	H105482	CLAMP	6		
9	H85089	SCREW	1		SELF-TAPPING
10	AH97689	LINE	1	-610900	(SUB AH117394, AH117395 AND H118655)
	AH117395	LINE	1		RETURN, FRONT, PUMP, (USE WITH AH117394 AND H118655)
11	H110432	PLATE	1	-602385	(SUB H118655)
	H118655	PLATE	1		
12	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
13	19H1900	CAP SCREW	2		5/16" X 3/4"
	N10213	LOCK NUT	2		
14	19H1901	CAP SCREW	2		5/16" X 2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
15	AH97690	LINE	1	-610900	(SUB AH117394, AH117395 AND H118655)
	AH117394	LINE	1		RETURN, FRONT, COOLER, (USE WITH AH117395 AND H118655)
16	19H2127	CAP SCREW	1		5/16" X 7/8"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
17	AH78237	CLAMP	1		
18	24H1293	WASHER	1		11/32" X 1-1/16" X 0.120"

HYDROSTATIC DRIVE LOWER OIL LINES AND HOSES (SUNDSTRAND)
(SERIAL NO. -556300)

HP4336 -UN-01JAN94

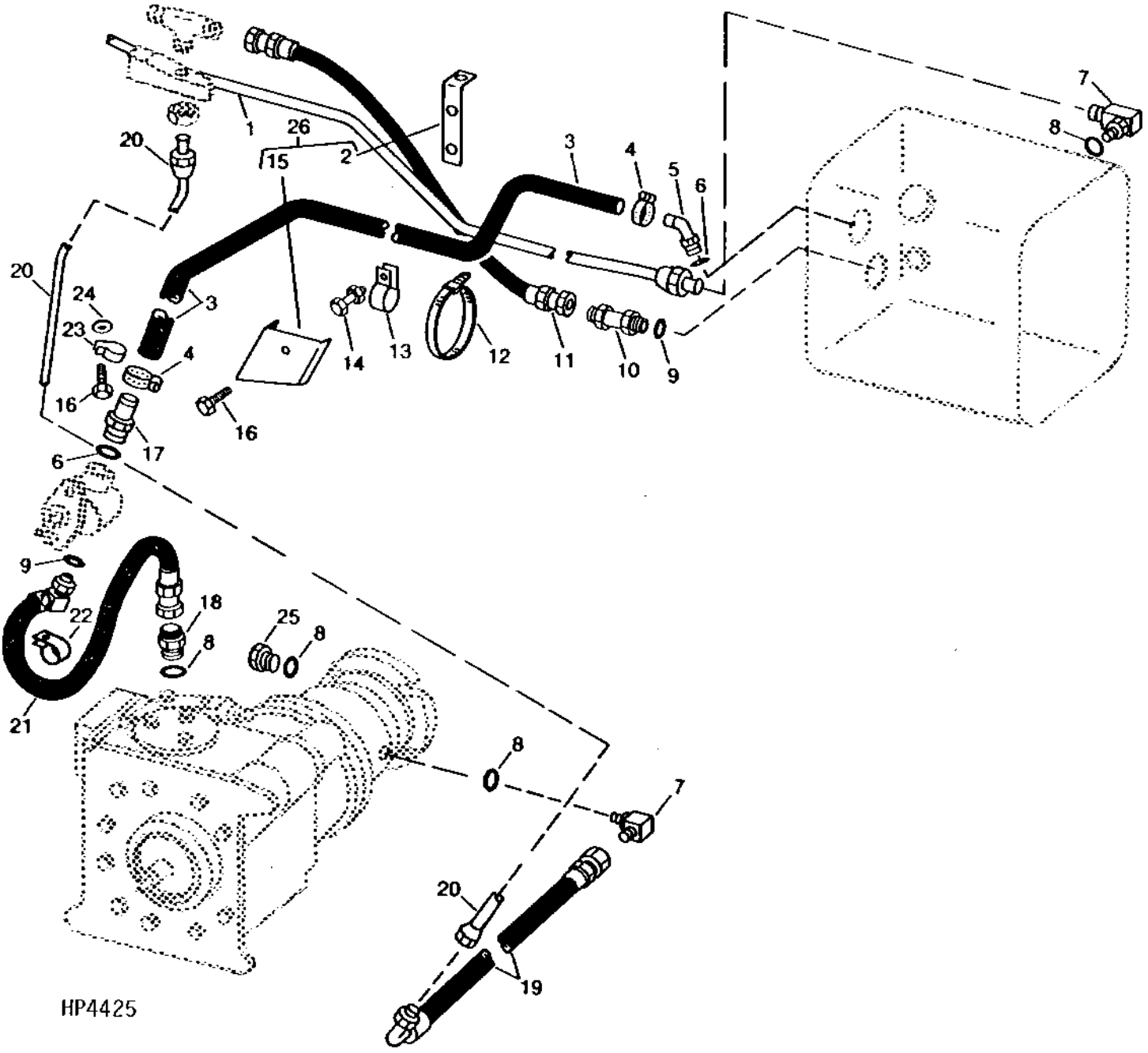


HYDROSTATIC DRIVE LOWER OIL LINES AND HOSES (SUNDSTRAND) - CONTINUED
(SERIAL N0. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96966	HYDRAULIC HOSE	1		16 MM X 711 MM (5/8" I.D. X 28") LONG
2	H84515	BRACKET	1	-1990	(NO LONGER AVAILABLE)
3	AH96952	LINE	1		RETURN, COOLER
4	AR21839	CLAMP	1	-360350	(SUB AH103497, THIS APPLICATION)
	AH103497	CLAMP	2	-409550	(SUB AH105968)
	AH105968	HOSE CLAMP	2		
5	AH95488	FITTING	1		
6	R29936	O-RING	2		
7	AR26723	ELBOW FITTING	1	-616392	90°, (SUB AT32331)
	AT32331	ELBOW FITTING	1		90°
8	U12547	O-RING	2		
9	AH96997	CHECK VALVE	1		
10	R26906	O-RING	3		
11	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
12	AH77714	CLIP	1		
13	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
14	H76139	SCREW	2		SELF-TAPPING
15	H99881	HYDRAULIC HOSE	1		SUCTION
16	24H1293	WASHER	2		11/32" X 1-1/16" X 0.120"
17	AH97654	LINE	1		RETURN PUMP
18	AH77724	CLIP	2		CUSHIONED
19	H96794	BRACKET	1	-1990	(NO LONGER AVAILABLE)
20	H80240	HOSE FITTING	1		STRAIGHT
21	AH78236	HYDRAULIC HOSE	1		13 MM X 1320 MM (1/2" I.D. X 52") LONG
22	AH77924	CLIP	1		CUSHIONED
23	R28782	O-RING	1		
24	AM30686	FITTING	1		(SUB T39220 AND R28782)
	T39220	FITTING	1	-615858	(SUB H63599)
	H63599	UNION FITTING	1		
25	R31147	FITTING	1	-360350	(SUB H102543, THIS APPLICATION) (NO LONGER AVAILABLE)
	H102543	FITTING	1	-1990	37° FLARE (NO LONGER AVAILABLE)
26	AH76990	ELBOW FITTING	1		90°
27	AR26828	ELBOW FITTING	1		45°
28	AH138689	KIT	1		

HYDROSTATIC DRIVE LOWER OIL LINES AND HOSES
(EATON) (SERIAL NO. 556301-)
(SUNDSTRAND) (SERIAL NO. 610501-)

HP4425 -UN-01JAN94

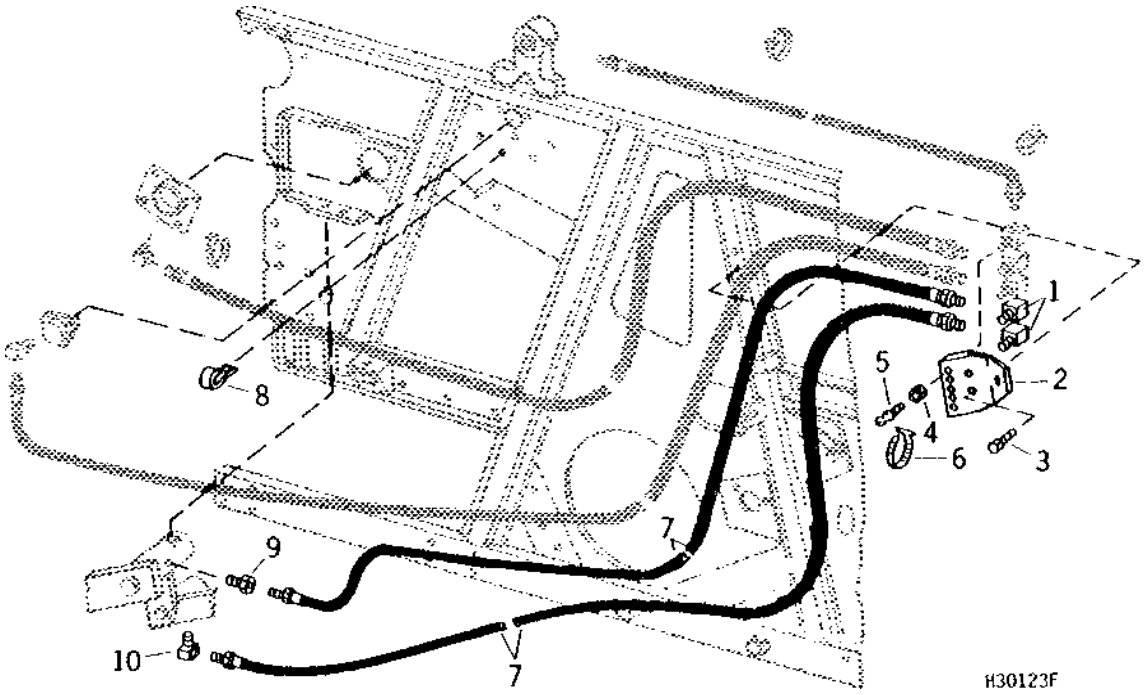


HYDROSTATIC DRIVE LOWER OIL LINES AND HOSES - CONTINUED
(EATON) (SERIAL NO. 556301-)
(SUNDSTRAND) (SERIAL NO. 610501-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96952	LINE	1		
2	H84515	BRACKET	1	-1990	(NO LONGER AVAILABLE)
3	H99881	HYDRAULIC HOSE	1		SUCTION
4	AH105968	HOSE CLAMP	2		
5	AH95488	FITTING	1		
6	R29936	O-RING	2		
7	AR26723	ELBOW FITTING	2	-616392	90°, (SUB AT32331)
	AT32331	ELBOW FITTING	2		90°
8	U12547	O-RING	4		
9	R26906	O-RING	2		
10	AH96997	CHECK VALVE	1		
11	AH96966	HYDRAULIC HOSE	1		16 MM X 711 MM (5/8" I.D. X 28") LONG
12	H77698	TIE BAND	1		
13	AH77714	CLIP	1		
14	19H3467	CAP SCREW	1		5/16" X 1"
	N10213	LOCK NUT	1		
15	H96794	BRACKET	1	-1990	(NO LONGER AVAILABLE)
16	H76139	SCREW	2		SELF-TAPPING
17	H80240	HOSE FITTING	1		
18	R27267	FITTING	1		
19	AH111268	HYDRAULIC HOSE	1		19 MM X 337 MM (3/4" I.D. X 37") LONG
20	AH111458	LINE	1		
21	AH97255	HYDRAULIC HOSE	1		PRESSURE
22	AH77924	CLIP	1		
23	AH78237	CLAMP	1		
24	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
25	R27175	DRAIN PLUG	1		
26	AH138689	KIT	1		

HYDROSTATIC DRIVE LUBE BANK SYSTEM

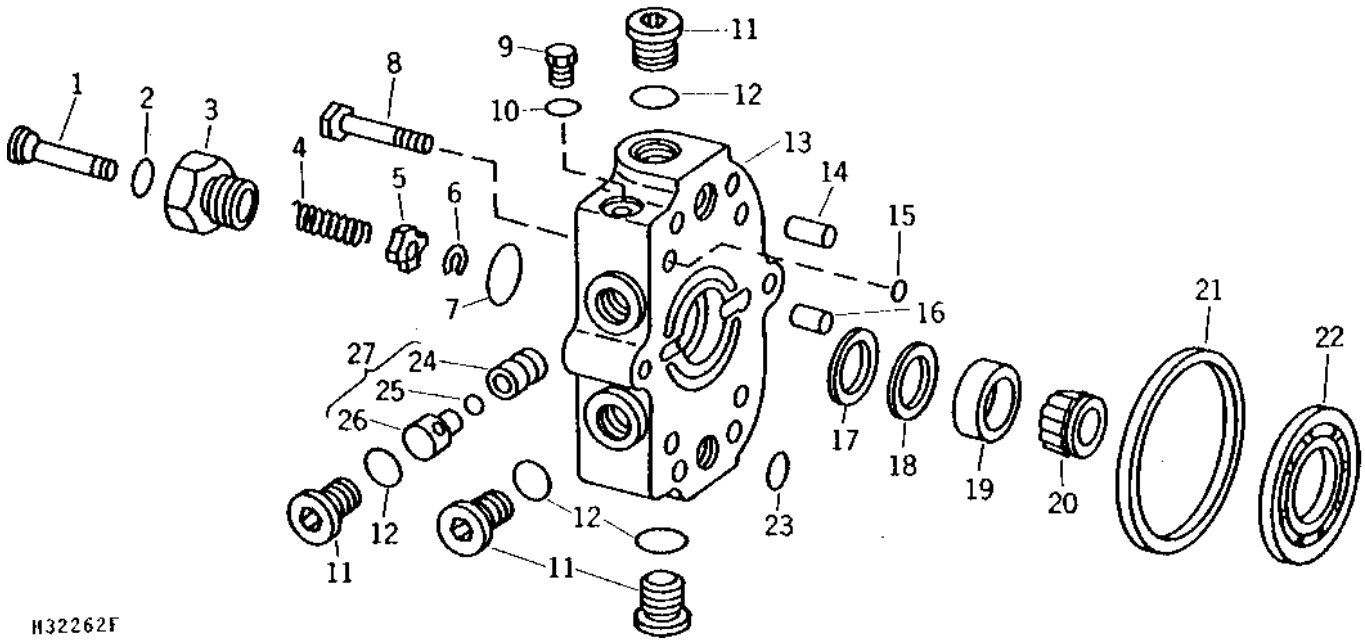
H30123F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E12378	ELBOW FITTING	2		90°
2	H101262	SUPPORT	1		
3	H76139	SCREW	2		SELF-TAPPING
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
6	M66044	TIE BAND	1		
7	H98306	HOSE	1	-612740	(SUB H111472)
	H111472	HOSE	1		
8	AH89486	CLIP	1		
9	E12859	LUBRICATION FITTING	1		
10	JD7845	ELBOW FITTING	1		90°

STEERING WHEEL MANIFOLD
(4-WHEEL DRIVE-PLANETARY GEARING)

H32262F -UN-01JAN94

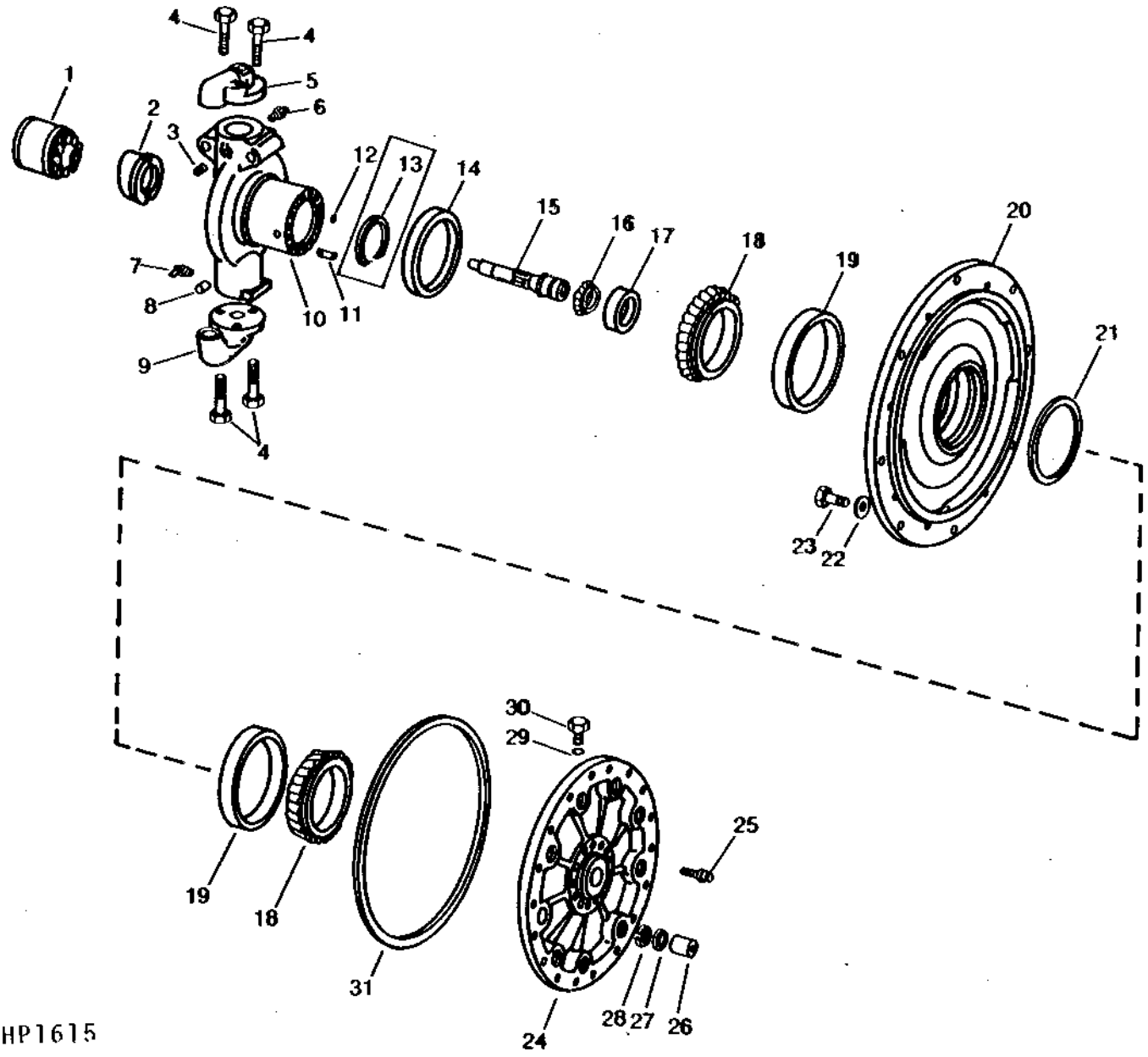


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R62512	RELIEF VALVE	1		
2	R62513	O-RING	1		
3	R45356	PRESSURE RELIEF FITTING	1		PRESSURE RELIEF VALVE
4	R45358	SPRING	1		
5	R45359	RETAINER	1		
6	R40638	SNAP RING	1		
7	F3171R	O-RING	1	-458400	(KIT AR63929)
	U12547	O-RING	1	458401-	
8	19H3181	CAP SCREW	6		3/8" X 2"
9	R31631	DRAIN PLUG	1		
10	R26287	O-RING	1		(KIT AR63929 AND AR63930)
11	R33138	FITTING	4		
12	R26375	O-RING	4		(KIT AR63929 AND AR63930)
13	R64492	MANIFOLD	1		OIL
14	R28671	DOWEL PIN	2		
15	R42878	WASHER	1		(KIT AR63929)
16	R42882	DOWEL PIN	1		
17	R42819	SHIM	AR		.08 MM (0.003") STEEL
18	R42820	SHIM	AR		.25 MM (0.010") STEEL
19	JD8293	BEARING CUP	1		
20	JD9030	BEARING CONE	1		
21	R42880	PACKING	1		(KIT AR63929)
22	R42818	PLATE	1		
23	R42879	WASHER	2		(KIT AR63929)
24	.....	HOUSING	1		CHECK VALVE
25	.....	BALL	1		
26	.....	SEAT	1		CHECK VALVE
27	AR81967	CHECK VALVE	1		
..	AR63929	KIT	1		SEAL REPAIR, PIVOT PIN
..	AR63930	KIT	1		SEAL REPAIR, BRAKE PISTON

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

WHEEL HUB, MOTOR, AND HOUSING
(4-WHEEL DRIVE-PLANETARY GEARING)

HP1615 -UN-01JAN94



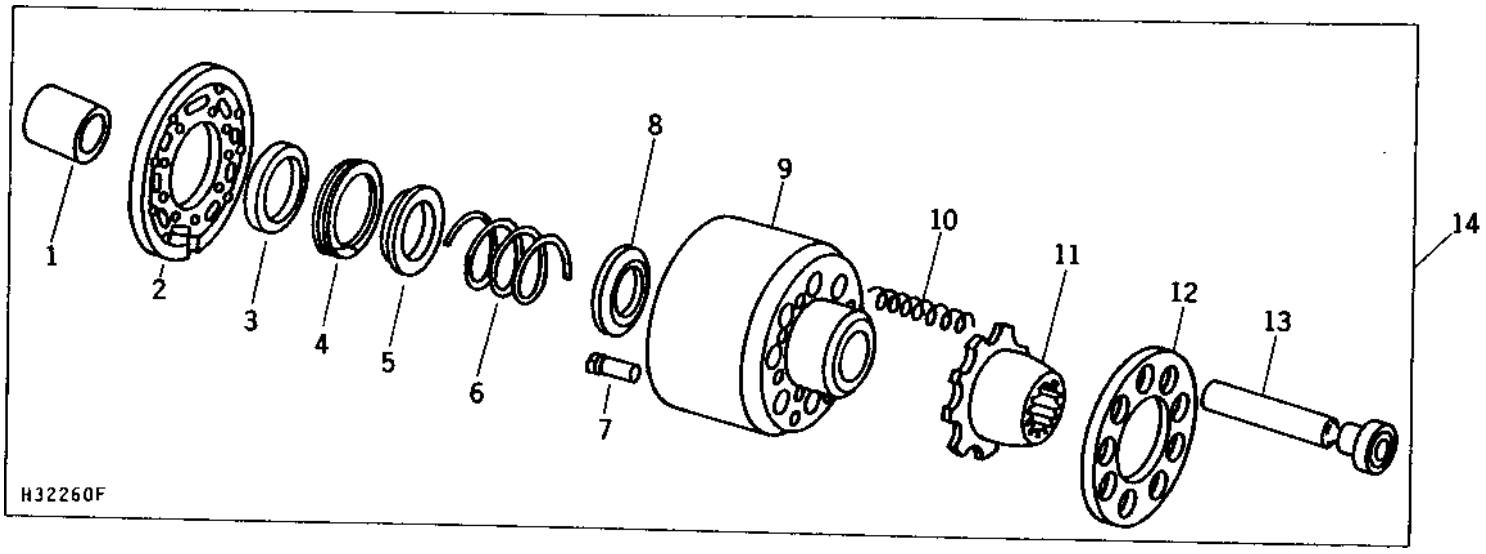
WHEEL HUB, MOTOR, AND HOUSING - CONTINUED
(4-WHEEL DRIVE-PLANETARY GEARING)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR73212	CYLINDER BLOCK	1		
2	R42817	SWASH PLATE	1	-458400	
	R68180	SWASH PLATE	1	458401-	
3	15H558	PIPE PLUG	1		1/8"
4	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	19H1726	CAP SCREW	4		3/8" X 2-1/4"
5	R42885	COVER	2		(LOWER R.H. AND UPPER L.H.)
6	JD7759	LUBRICATION FITTING	1		STRAIGHT, 1/8"
7	JD7781	LUBRICATION FITTING	1		90°, 1/8"
8	R42881	DOWEL PIN	1	-458400	
	R68177	DOWEL PIN	1	458401-	
9	R42886	COVER	2		(LOWER L.H. AND UPPER R.H.)
10	AR86538	HOUSING	1	-458400	(MARKED R66649) (INCLUDES (2) R66650, (2) AR86539, (2) R36666 AND R42881)
	AR88452	HOUSING	1	-458400	(SUB AR97599)
	AR97599	HOUSING	1		WITH PINS AND BUSHINGS
11	R36666	DOWEL PIN	2	-458400	
	R65500	DOWEL PIN	2	458401-	
12	R27490	O-RING	1		(KIT AR63930)
13	R45569	SNAP RING	1	-510804	
14	AR77224	SEAL	1		
15	R42735	SHAFT	1		
16	JD9029	BEARING CONE	1		
17	JD7403	BEARING CUP	1		
18	JD9028	BEARING CONE	2		
19	JD8292	BEARING CUP	2		
20	R41958	HUB	1		
21	R42765	SHIM	AR		.08 MM (0.003") (STEEL)
	R48811	SHIM	AR		.13 MM (0.005") (STEEL)
	R42766	SHIM	AR		.25 MM (0.010") (STEEL)
22	R42729	WASHER	8		
23	19H1800	CAP SCREW	8		3/8" X 1-1/2"
24	AR44376	HOUSING	1	-458400	PLANET BRAKE PISTON, WITH TUBE
	AR88453	HOUSING	1	458401-	PLANET BRAKE PISTON, WITH TUBE
25	R42969	BOLT	12	-458400	
	R67904	BOLT	13	458401-	
26	R42927	PISTON	9		
27	R73101	WASHER	9	-458400	(KIT AR63930)
	R29354	O-RING	9	458401-	
28	R42763	O-RING	9		(KIT AR63930)
29	R26287	O-RING	1		(KIT AR63929 AND AR63930)
30	R31631	DRAIN PLUG	1		
31	R42877	PACKING	1		(KIT AR63930)
..	AR63929	KIT	1		SEAL REPAIR, PIVOT PIN
..	AR63930	KIT	1		SEAL REPAIR, BRAKE PISTON

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

MOTOR CYLINDER BLOCK
(4-WHEEL DRIVE-PLANETARY GEARING)

H32260F -UN-01JAN94

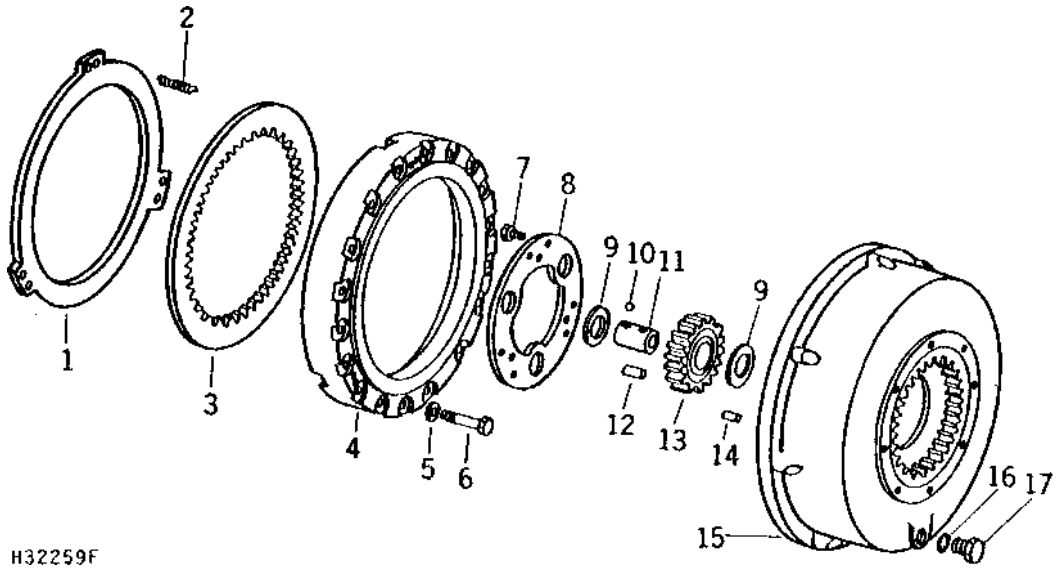


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R44415	BUSHING	1		
2	R44406	PLATE	1		
3	R44417	WASHER	1		
4	N107859	SNAP RING	1		
5	R44414	RETAINER	1		
6	R44409	SPRING	1		
7	R44416	DOWEL PIN	1		
8	R44412	SEAT	1		
9	AR73213	HOUSING	1		
10	AR73214	SPRING	6	-620745	(SUB (6) R60428)
	R60428	SPRING	6		
11	R44408	GUIDE	1		
12	R44407	RETAINER	1		
13	AR45782	PISTON	9		WITH SLIPPER
14	AR73212	CYLINDER BLOCK	1		(COMPLETE)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

SECOND PLANET PINION, PLANETARY HOUSING, AND BRAKE PLATES
(4-WHEEL DRIVE-PLANETARY GEARING)

H32259F -UN-01JAN94

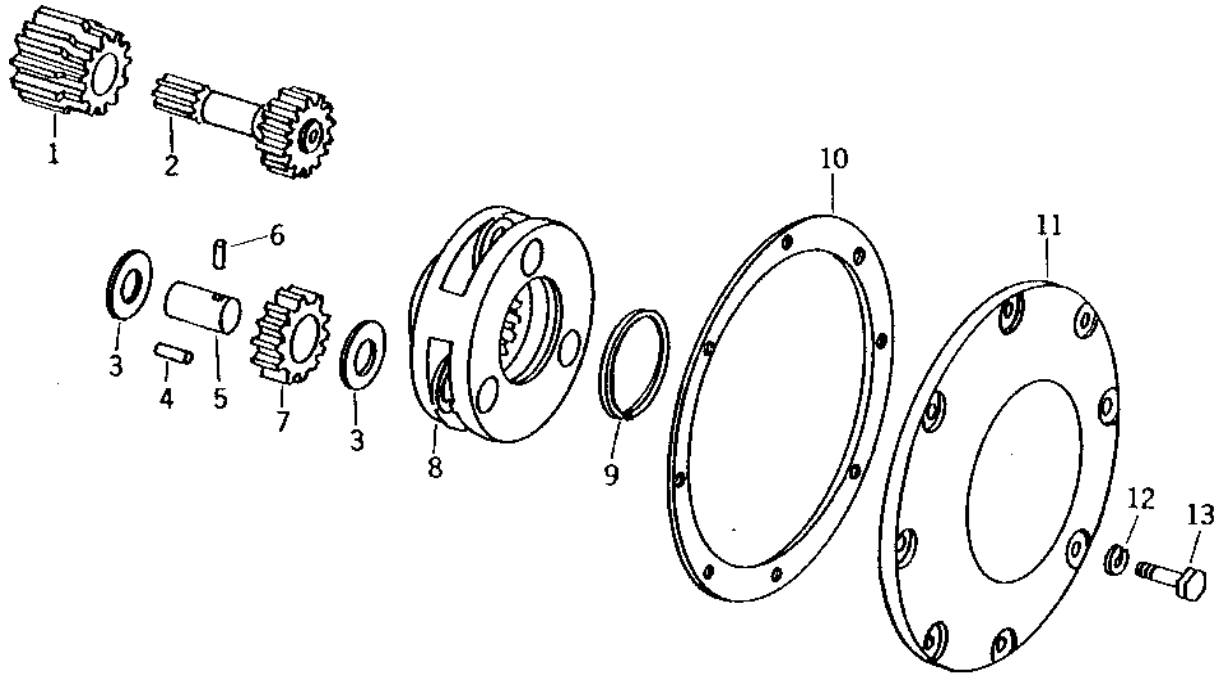


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47142	PLATE	1		
2	R42762	SPRING	6		
3	R42516	GEAR	1		
4	R47141	PLATE	1		
5	R42729	WASHER	18		
6	19H268	CAP SCREW	18		3/8" X 2-1/2"
7	19H2284	CAP SCREW	6		3/8" X 7/8"
8	R42333	RETAINER	1	-458400	
	R67905	RETAINER	1	458401-	
9	R42931	THRUST WASHER	6		
10	H871R	BALL	6		
11	R42932	PIN	3		
12	R42883	NEEDLE ROLLER	66		
13	R42518	PINION	3		
14	R28671	DOWEL PIN	3		
15	AR44377	HOUSING	1		PLANETARY, WITH GEAR (25.1 TO 1) (TIRES)
	AR48527	HOUSING	1		PLANETARY, WITH GEAR (40.6 TO 1) (TRACKS)
16	R26375	O-RING	1		(KIT AR63929 AND AR63930)
17	R39112	FITTING	1		
..	AR63929	KIT	1		SEAL REPAIR, PIVOT PIN
..	AR63930	KIT	1		SEAL REPAIR, BRAKE PISTON

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

FIRST PLANET PINION, CARRIER, AND COVER
(4-WHEEL DRIVE-PLANETARY GEARING)

H32261F -UN-01JAN94



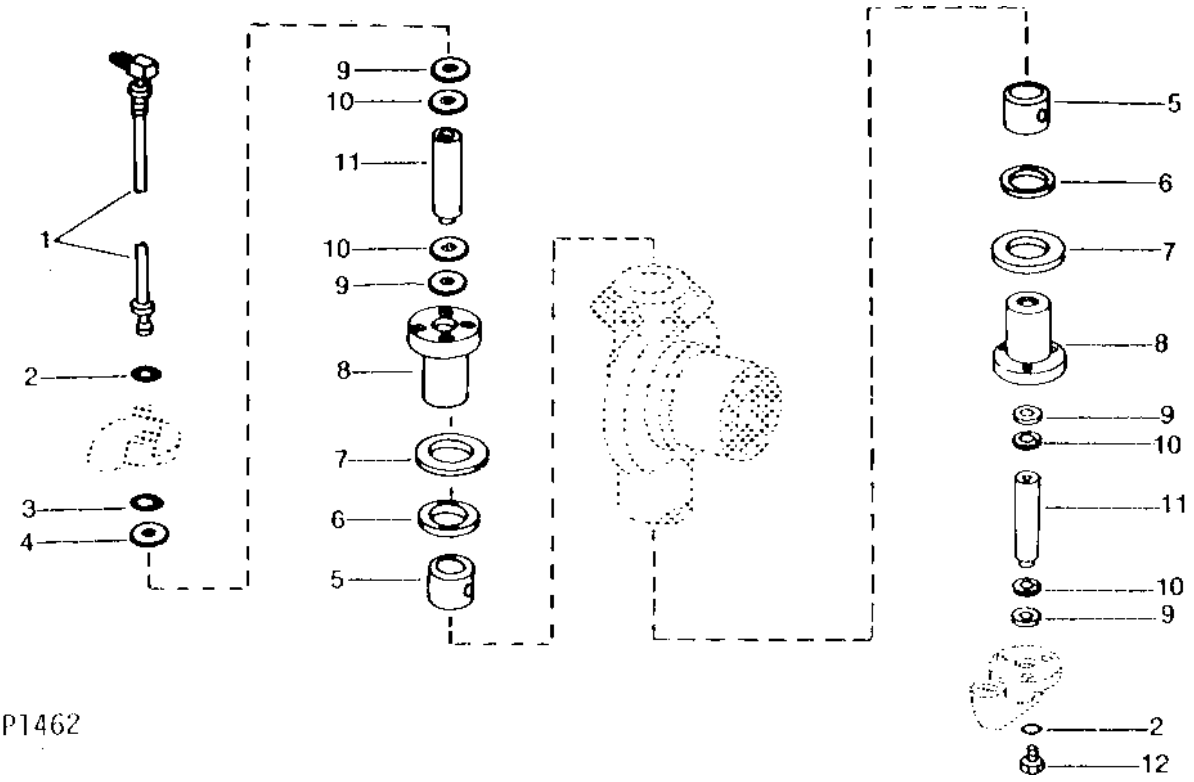
H32261F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42734	PINION	1		
2	R42733	PINION	1		(25.1 TO 1) (TIRES)
	R46708	PINION	1		(40.6 TO 1) (TRACKS)
3	R42929	THRUST WASHER	6		
4	R42884	NEEDLE ROLLER	51		
5	R42930	PIN	3		FIRST PLANET PINION
6	B2641R	DOWEL PIN	3		
7	R42928	PINION	3		(TIRES)
	R46709	PINION	3		(TRACKS)
8	R42519	PLANET PINION CARRIER	1		
9	R44013	SNAP RING	1		
10	R42764	GASKET	1		(KIT AR63929 AND AR63930)
11	R42968	COVER	1		
12	12H304	LOCK WASHER	8		3/8"
13	19H2552	CAP SCREW	8		3/8" X 1-1/8"
..	AR63929	KIT	1		SEAL REPAIR, PIVOT PIN
..	AR63930	KIT	1		SEAL REPAIR, BRAKE PISTON

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

KNEE AND MOTOR HOUSING
(4-WHEEL DRIVE-PLANETARY GEARING)

HP1462 -UN-01JAN94

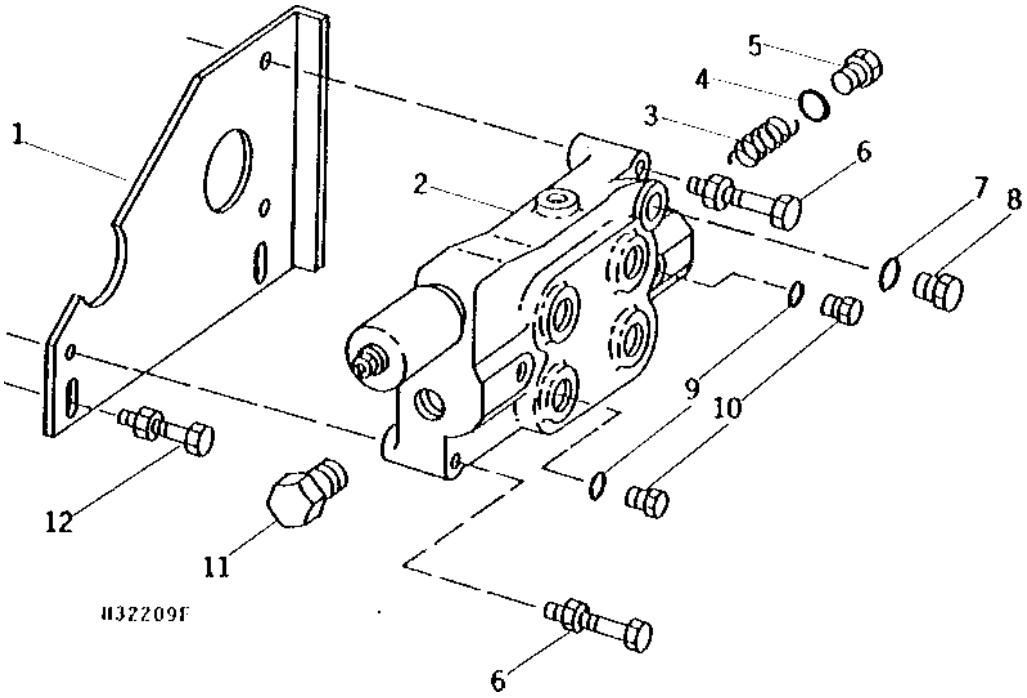


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR53447	ELBOW FITTING	1		SPECIAL, 90°
2	R26448	O-RING	2		(KIT AR63929)
3	R61462	RING	1		(KIT AR63929)
4	R61463	BACK-UP RING	1		(KIT AR63929)
5	R68102	BUSHING	2		(KIT AR63929)
6	AR86539	SEAL	2		
7	R66650	THRUST WASHER	2		
8	R42887	PIN	2		
9	R42975	O-RING	2	-458400	(KIT AR63929) (SUB U11647, THIS APPLICATION)
	U11647	O-RING	4		
10	R73102	WASHER	4		(KIT AR63929)
11	R42974	BUSHING	2		
12	R27218	FITTING PLUG	1		
..	AR63929	KIT	1		SEAL REPAIR, PIVOT PIN

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

CONTROL VALVE
(4-WHEEL DRIVE-PLANETARY GEARING)

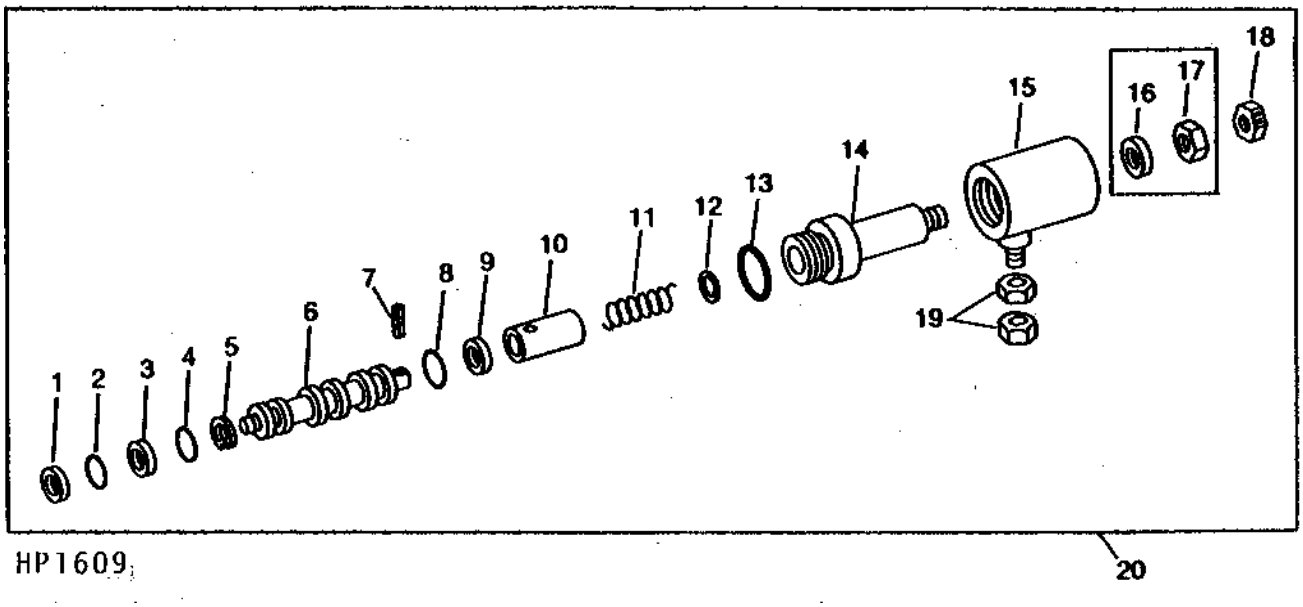
H32209F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100201	PLATE	1		
2	AH103631	VALVE	1		CONTROL W/SOLENOID
3	R45182	SPRING	1		
4	R31674	O-RING	1		
5	AH84695	FITTING	1		
6	19H1944	CAP SCREW	3		3/8" X 2-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
7	R26448	O-RING	1		(KIT AR63929)
8	R27218	FITTING PLUG	1		
9	R28782	O-RING	2		
10	R51031	FITTING	2		
11	AU40993	FITTING	1		WITH O-RING
12	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

CONTROL VALVE SOLENOID
(4-WHEEL DRIVE-PLANETARY GEARING)

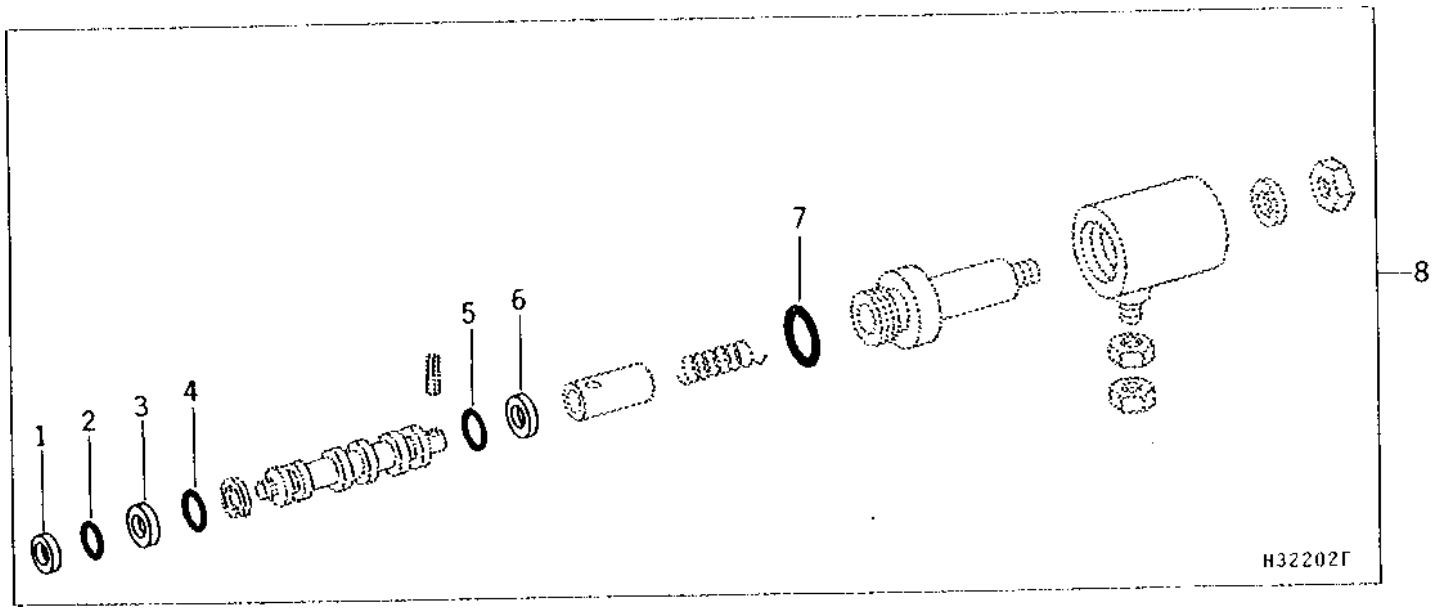
HP1609 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1		(KIT AR48904)
2	R45186	O-RING	1		(KIT AR48904)
3	R45187	BACK-UP RING	1		(KIT AR48904)
4	R45638	O-RING	1		(KIT AR48904)
5	R46701	SNAP RING	1		
6	AR81176	VALVE SPOOL	1		
7	34H227	SPRING PIN	1		3/32" X 1/2"
8	N31772	O-RING	1		(KIT AR48904)
9	R46702	BACK-UP RING	1		(KIT AR48904)
10	R58884	PLUNGER	1		
11	R64698	SPRING	1		
12	R64697	SHIM	1		(USE WITH TUBE MARKED WITH A "V")
13	U12547	O-RING	1		(KIT AR48904)
14	AR48903	GUIDE	1		
15	AR70922	ELECTRICAL COIL	1		
16	12H297	LOCK WASHER	1	-511484	1/4"
17	14H786	NUT	1	-511484	1/4"
18	M63707	LOCK NUT	1	511485-	1/4"
19	14H605	NUT	2		NO. 8
20	AR81175	SOLENOID VALVE	1		(COMPLETE)
..	AR48904	KIT	1		CONTROL VALVE SOLENOID

KIT, CONTROL VALVE SOLENOID
(4-WHEEL DRIVE-PLANETARY GEARING)

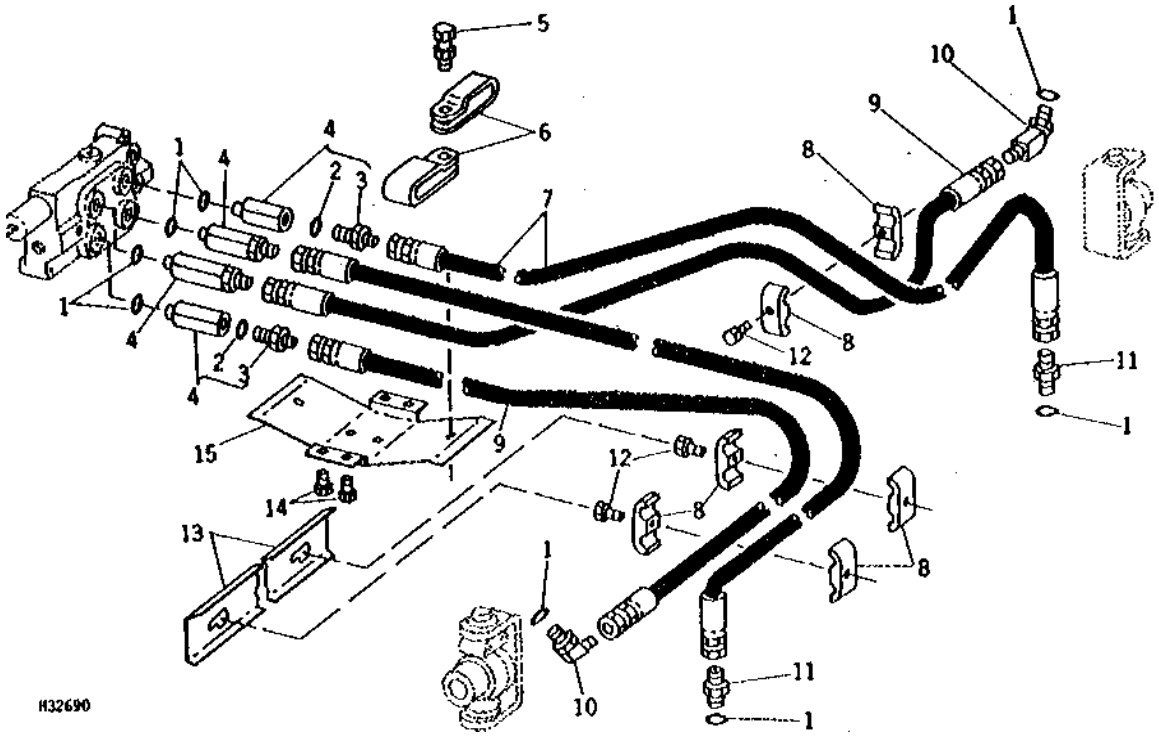
H32202F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1		
2	R45186	O-RING	1		
3	R45187	BACK-UP RING	1		
4	R45638	O-RING	1		
5	N31772	O-RING	1		
6	R46702	BACK-UP RING	1		
7	U12547	O-RING	1		
8	AR48904	KIT	1		

FLOW CONTROL VALVES AND HYDRAULIC HOSES
(FROM SOLENOID CONTROL VALVE TO WHEEL MOTORS)
(4-WHEEL DRIVE-PLANETARY GEARING)

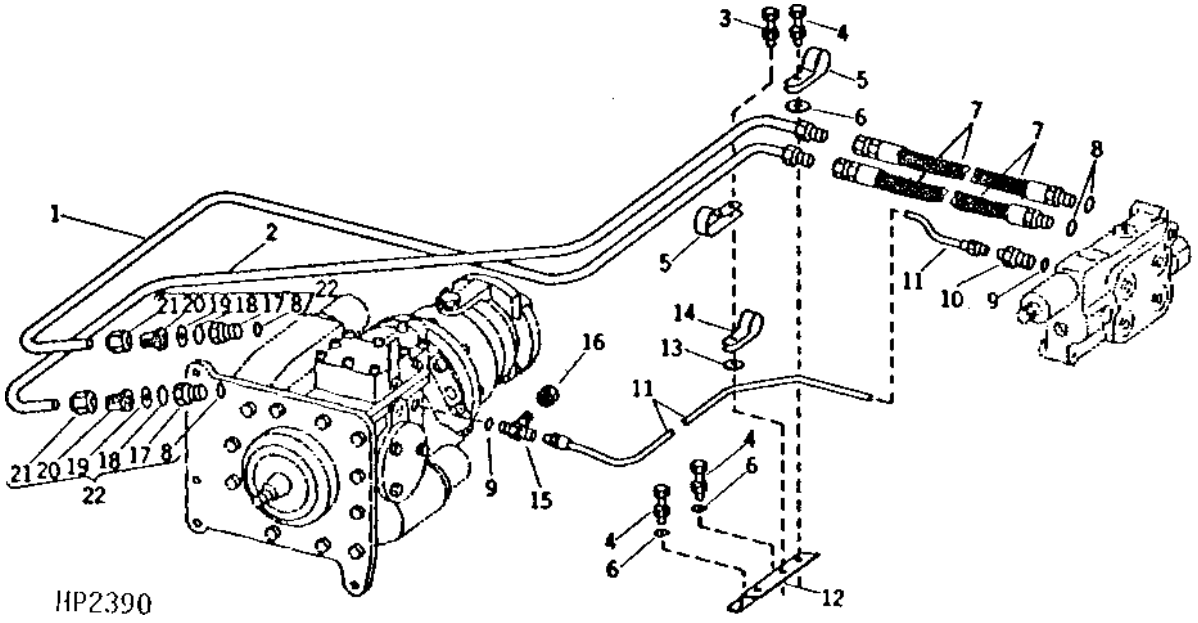
H32690 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	U12547	O-RING	8		
2	H84318	O-RING	4		
3	AH84694	FITTING	4	-1990	(NO LONGER AVAILABLE)
4	AH83510	CONTROL VALVE	4		
5	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
6	AH77869	CLIP	2	-507350	CUSHIONED
7	AH83483	HYDRAULIC HOSE	2		13 MM X 2413 MM (1/2" I.D. X 95") LONG
8	H80233	CLAMP	12	-458400	(SUB H105483)
	H105483	CLAMP	12	-507350	
9	AH99309	HYDRAULIC HOSE	2	-507350	13 MM X 2540 MM (1/2" I.D. X 100") LONG
10	AR47803	ELBOW FITTING	2		60°
11	R27267	FITTING	2		
12	H98836	SCREW	6	-507350	SELF-TAPPING
13	H99262	COVER	2		
14	H65108	SCREW	4		SELF-TAPPING
15	H101356	PLATE	1	-507350	

HYDRAULIC LINES AND HOSES
(FROM HYDROSTATIC UNIT TO SOLENOID CONTROL VALVE)
(4-WHEEL DRIVE-PLANETARY GEARING AND CAM LOBE MOTOR)
(SUNDSTRAND) (SERIAL NO. -556300)

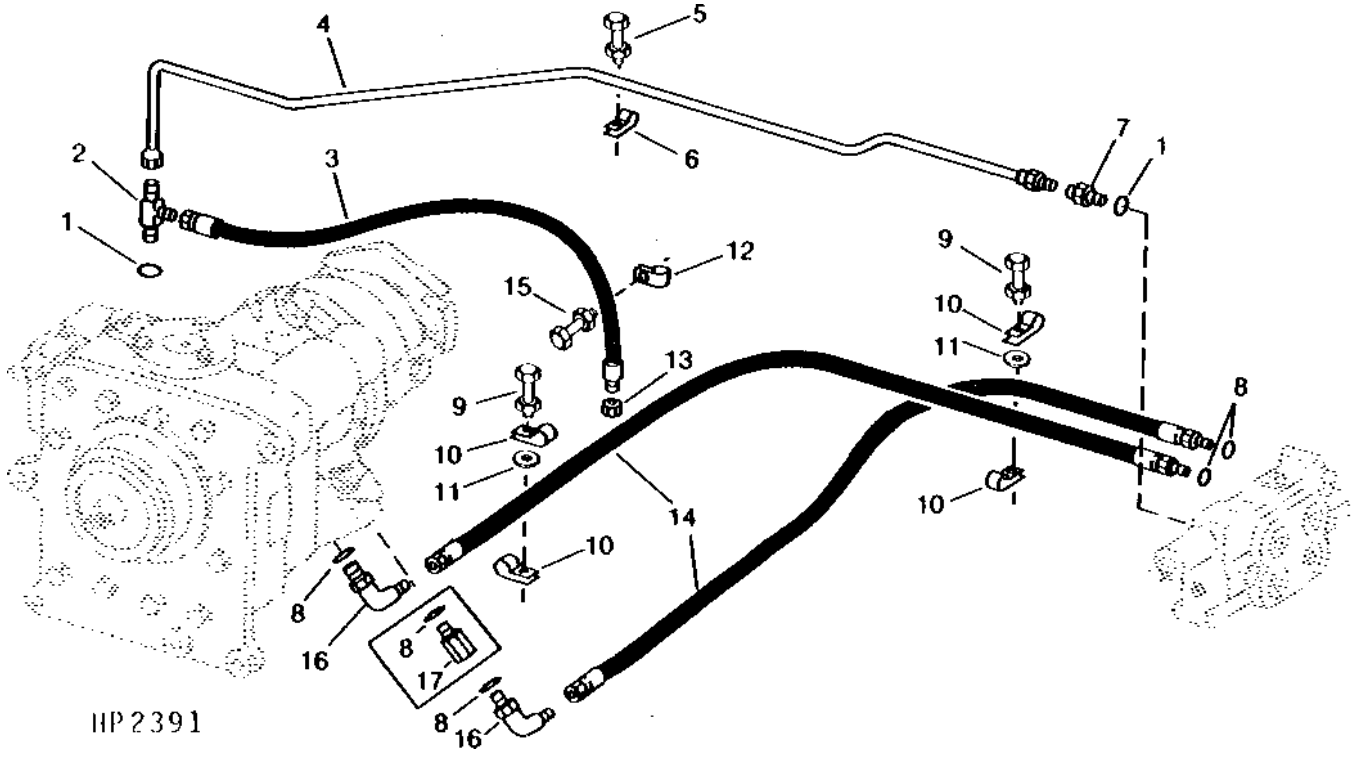
HP2390 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH83488	LINE	1		PRESSURE
2	AH83487	LINE	1		RETURN
3	19H1948	CAP SCREW	1		1/4" X 3/4"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
4	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
5	AH77924	CLIP	2		CUSHIONED
6	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
7	AH97993	HYDRAULIC HOSE	2		19 MM X 914 MM (3/4" I.D. X 36") LONG
8	U12547	O-RING	4		
9	R28782	O-RING	2		
10	AM30686	FITTING	2	-556300	(SUB T39220 AND R28782)
	T39220	FITTING	2	-615858	(SUB H63599)
	H63599	UNION FITTING	2		
11	AH94071	LINE	1		PRESSURE, CHARGE
12	H83370	CLIP	1		
13	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
14	AH76671	CLIP	1		CUSHIONED
15	AT55222	FITTING	1		
16	R31147	FITTING	1	-360350	(SUB H102543, THIS APPLICATION) (NO LONGER AVAILABLE)
	H102543	FITTING	1	-1990	(NO LONGER AVAILABLE)
17	.....	CONNECTOR	1		
18	R50420	O-RING	2	-458685	(SUB T59014, THIS APPLICATION)
	T59014	O-RING	2		
19	T31191	BACK-UP RING	2		
20	T31188	SLEEVE FITTING	2	-362163	(SUB H103887) (NO LONGER AVAILABLE)
	H103887	SLEEVE	2		
21	T31189	FITTING	2	-362163	(SUB H103888)
	H103888	FITTING	2		(NO LONGER AVAILABLE)
22	AH83492	ADAPTER	2		

HYDRAULIC LINES AND HOSES
(FROM HYDROSTATIC UNIT TO SOLENOID CONTROL VALVE)
(4-WHEEL DRIVE-CAM LOBE MOTOR)
(EATON) (SERIAL NO. 556301-)
(SUNDSTRAND) (SERIAL NO. 610501-)

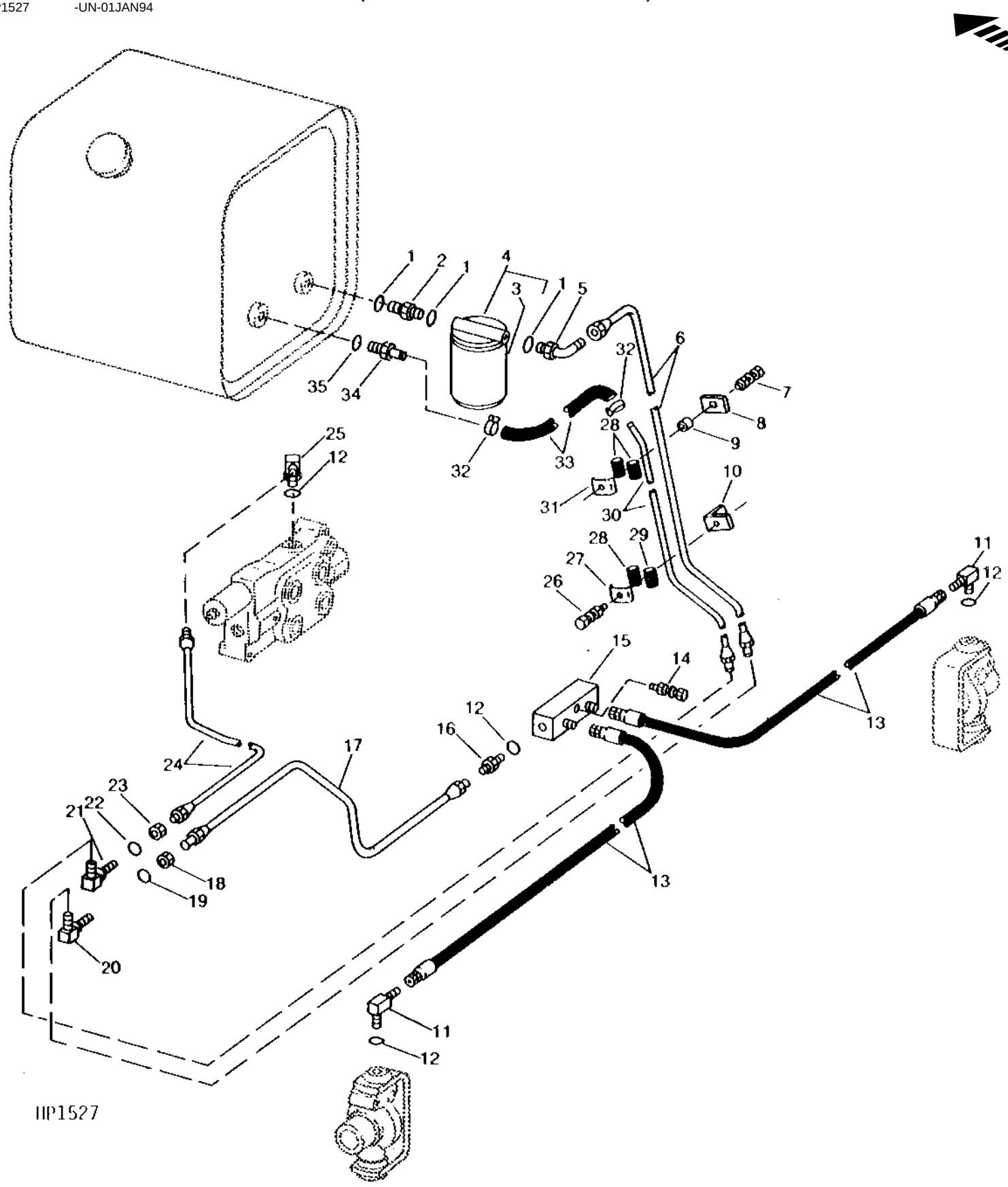
HP2391 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R28782	O-RING	2		
2	AT55222	FITTING	1		
3	AH87133	HYDRAULIC HOSE	1	-1990	457 MM (18") LONG (NO LONGER AVAILABLE)
4	AH100317	LINE	1	-556300	
	AH114260	LINE	1	556301-	
5	19H1919	CAP SCREW	1		1/4" X 5/8"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
6	AH76671	CLIP	1		
7	T39220	FITTING	1	-615858	(SUB H63599)
	H63599	UNION FITTING	1		
8	U12547	O-RING	5	-601595	
	U12547	O-RING	4	601596-	
9	19H1849	CAP SCREW	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	AH77714	CLIP	4		
11	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
12	AH77724	CLIP	1		
13	H102543	FITTING	1	-1990	(NO LONGER AVAILABLE)
14	AH97010	HYDRAULIC HOSE	2		19 MM X 2057 MM (3/4" I.D. X 81") LONG
15	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
16	AT32331	ELBOW FITTING	2	-601595	90°
	AT32331	ELBOW FITTING	1	601596-	
17	T55540	FITTING	1	-601595	(SUB AH115459)
	AH115459	FITTING	1		

HYDRAULIC OIL RETURN LINES AND HOSES
(FROM RESERVOIR TO WHEEL MOTORS)
(4-WHEEL DRIVE-PLANETARY GEARING)

HP1527 -UN-01JAN94

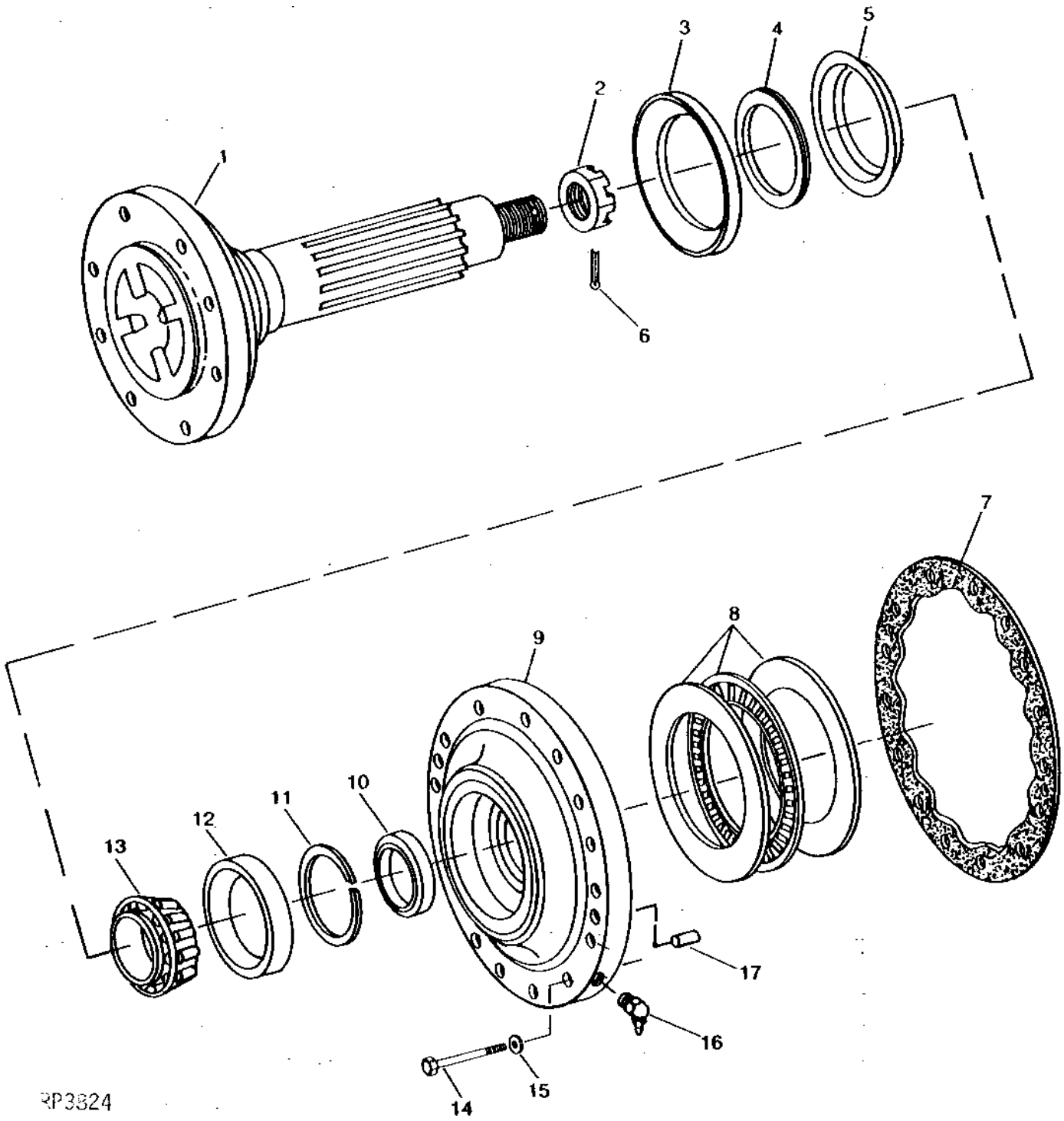


HYDRAULIC OIL RETURN LINES AND HOSES - CONTINUED
(FROM RESERVOIR TO WHEEL MOTORS)
(4-WHEEL DRIVE-PLANETARY GEARING)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26906	O-RING	3		
2	AT30374	FITTING	1		
3	AH80061	OIL FILTER	1		
4	AH80062	HYDRAULIC FILTER	1		
5	AH20193	ELBOW FITTING	1		90°
6	AH97629	LINE	1		(REAR RETURN)
7	03H1617	BOLT	1		3/8" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
8	H83371	STRAP	1		
9	28H90	BUSHING	1		1/4" X .438"
10	H81346	BRACKET	1		
11	AR53447	ELBOW FITTING	2		90°
12	R26448	O-RING	4		
13	AH99310	HYDRAULIC HOSE	2		10 MM X 1829 MM (3/8" I.D. X 72") LONG
14	19H1765	CAP SCREW	1		3/8" X 1-3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	AR45234	FITTING	1		
16	R39249	ADAPTER	1		
17	AH97922	LINE	1		RETURN
18	14H810	NUT	1		7/8"
19	24H1424	WASHER	1		29/32" X 1-1/2" X 0.060"
20	N111995	ELBOW FITTING	1		90°
21	H75413	ELBOW FITTING	1		90°
22	24H1357	WASHER	1		19/32" X 1-5/32" X 0.090"
23	14H832	NUT	1		9/16"
24	AH98027	LINE	1		
25	AR26725	ELBOW FITTING	1	-616092	90°, (SUB AT35121)
	AT35121	ELBOW FITTING	1		90°
26	19H1875	CAP SCREW	1		5/16" X 1-3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
27	H11245	CLAMP	1		
28	H23932	ISOLATOR	3		RUBBER
29	H22979	BUSHING	1		RUBBER
30	AH97630	LINE	1		(FRONT RETURN)
31	H83208	CLAMP	1		
32	AR21836	CLAMP	2		
33	H98969	HOSE	1		RETURN
34	H83369	HOSE FITTING	1		
35	U12547	O-RING	1		

SHAFT, OUTER COVER, BEARING, AND SEALS
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

RP3824 -UN-01JAN94



THIS PARTS LISTING IS CONTINUED

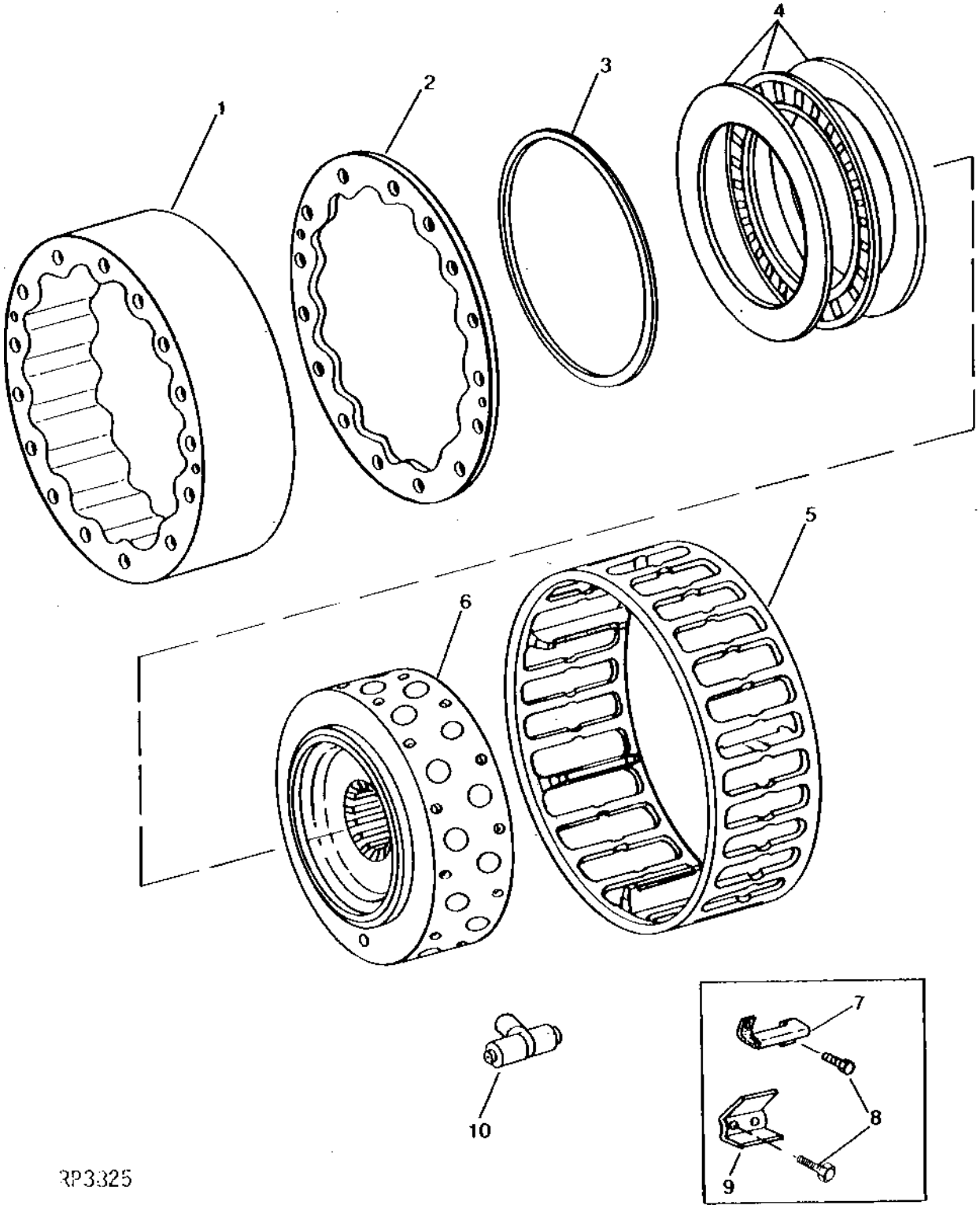
SHAFT, OUTER COVER, BEARING, AND SEALS - CONTINUED
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R80063	SPINDLE	1		(A) (SUB FOR R77996)
	R80068	SPINDLE	1		(B) (C)
2	C1104R	NUT	1		
3	R75056	SEAL	1		
4	AT20703	SEAL	1		
5	T21429	WEAR RING	1		
6	11H237	COTTER PIN	1		1/8" X 2"
7	R69928	GASKET	1		
8	RE22642	THRUST BEARING	1		(SUB FOR JD10082 AND JD10083)
9	R80287	COVER	1	-XXXXXX	(SUB FOR R69982) (SUB R83476)
	R83476	COVER	1	XXXXXX-	(SUB FOR R69982 OR R80287)
10	AR91569	SEAL	1		
11	R50158	SNAP RING	1	-XXXXXX	
12	JD7425	BEARING CUP	1		
13	JD8147	BEARING CONE	1		
14	T27644	SCREW	15		(A)
	19H3136	CAP SCREW	15		(B) (C) 1/2" X 5-3/4"
15	R32214	WASHER	15		
16	JD7847	LUBRICATION FITTING	1		45° X 1" LONG
17	R26650	DOWEL PIN	2		

(A) 800 CC
(B) 1000 CC
(C) 1600 CC

CARRIER, PISTONS, AND CAM
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

RP3825 -UN-01JAN94



CARRIER, PISTONS, AND CAM - CONTINUED
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

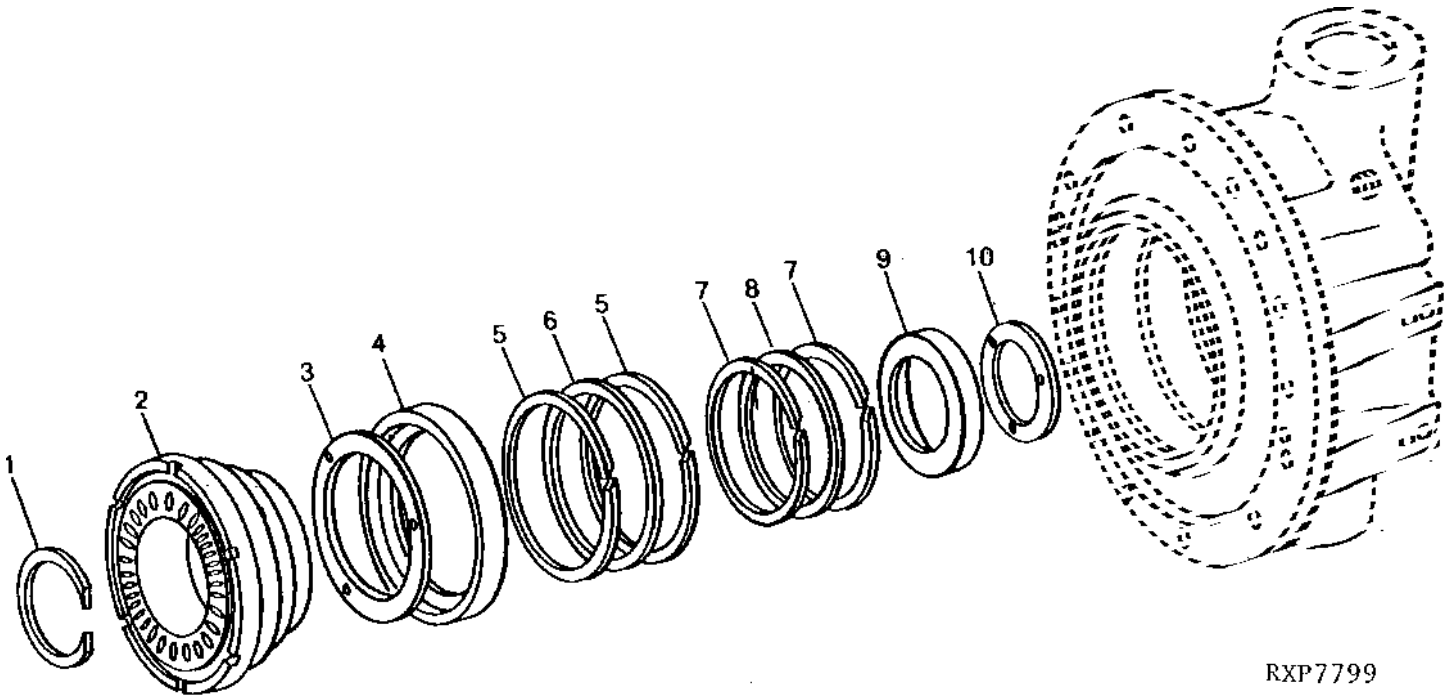
KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R69929	CAM	1		(A)
	R92148	CAM	1		(B) (C) (SUB FOR R69927)
2	R69928	GASKET	1		
3	R73196	SEAL	1		
4	RE22642	THRUST BEARING	1		(SUB FOR AR10082 AND JD10083)
5	R80289	GUIDE	1	XXXXXX-	(A) (E)
	R89012	GUIDE	1	XXXXXX-XXXXXX	(B) R.H.- XXXXXX-003504; L.H.- XXXXXX-003511, (SUB FOR R80297 OR R87274)
	R97098	GUIDE	1	XXXXXX-	(B) R.H.-003505; L.H.-003512, (SUB FOR R81458)
	R89012	GUIDE	1	XXXXXX-	(C) (E) (SUB FOR R80297 OR R87274)
6	R69608	HYD. MOTOR PISTON CARRIER	1		(A)
	R69983	HYD. MOTOR PISTON CARRIER	1	-XXXXXX	(B) R.H.-003504; L.H.-003511
	R100103	HYD. MOTOR PISTON CARRIER	1	XXXXXX-	(B) R.H.-003505; L.H.-003512, (MARKED R84985) (SUB FOR R81457)
	R69984	HYD. MOTOR PISTON CARRIER	1		(C)
7	R70243	GUIDE	12	-XXXXXX	(B) (C) (D)
8	R71931	CAP SCREW	12	-XXXXXX	(A) (D)
	R71931	CAP SCREW	24	-XXXXXX	(B) (C) (D)
9	R69648	GUIDE	6	-XXXXXX	(A) (D)
10	RE20203	PISTON	12		(A) (SUB FOR AR103553)
	AR91185	PISTON	24	-XXXXXX	(B) R.H.-003504; L.H.-003511
	RE20203	PISTON	15	XXXXXX-	(B) R.H.-003505; L.H.-003512
	RE20203	PISTON	24		(C) (SUB FOR AR103553)

(A) 800CC
(B) 1000CC
(C) 1600CC
(D) (-XXXXXX) SERIAL NO. 800 R.H.-005159; 800 L.H.-005171; 1000 R.H.-003174; 1000 L.H.-003178; 1600 R.H.-002275; 1600 L.H.-002276
(E) (XXXXXX-) SERIAL NO. 800 R.H.-005160; 800 L.H.-005172; 1000 R.H.-003175; 1000 L.H.-003179; 1600 R.H.-002276; 1600 L.H.-002277

MEMORANDA

MANIFOLD AND PACKINGS
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

RXP7799 -UN-01JAN94

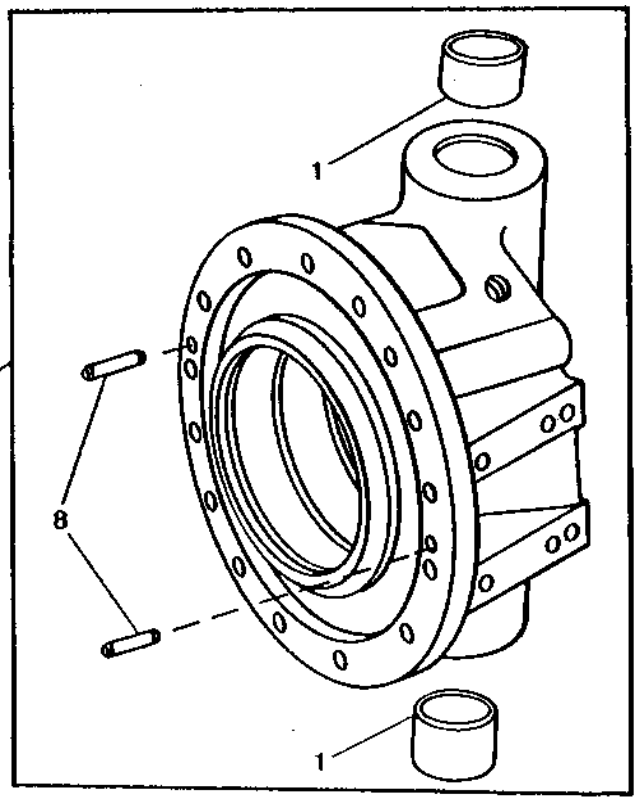


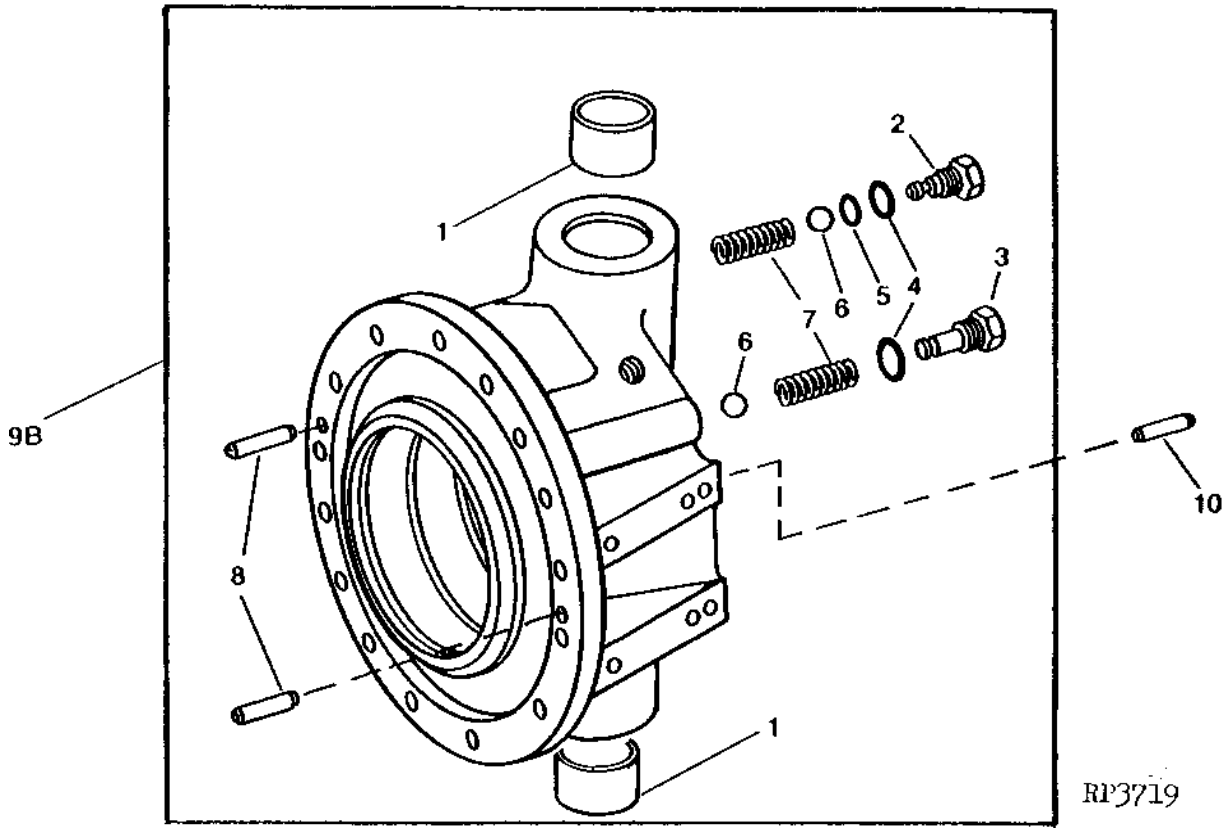
KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	F2512R	SNAP RING	1	-XXXXXX	
2	R70140	MANIFOLD	1	-XXXXXX	(SUB R82462)
	R82462	MANIFOLD	1	-XXXXXX	(SUB FOR R70140)
	R99377	MANIFOLD	1	XXXXXX-	
3	R74691	PACKING	1	-XXXXXX	(SUB FOR AR100467)
4	R74692	BACK-UP RING	1	-XXXXXX	(SUB FOR AR100467)
5	R74690	BACK-UP RING	2		
6	R74696	WASHER	1		
7	R74689	BACK-UP RING	2		
8	R74697	WASHER	1		
9	R74693	PACKING	1		(SUB FOR AR100468)
10	R74694	BACK-UP RING	1		(SUB FOR AR100468)

THIS PARTS LISTING IS CONTINUED

INNER COVER AND CHECK VALVES (L.H. MOTOR SHOWN)
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

RP3719 -UN-01JAN94





INNER COVER AND CHECK VALVES (L.H. MOTOR SHOWN) - CONTINUED
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

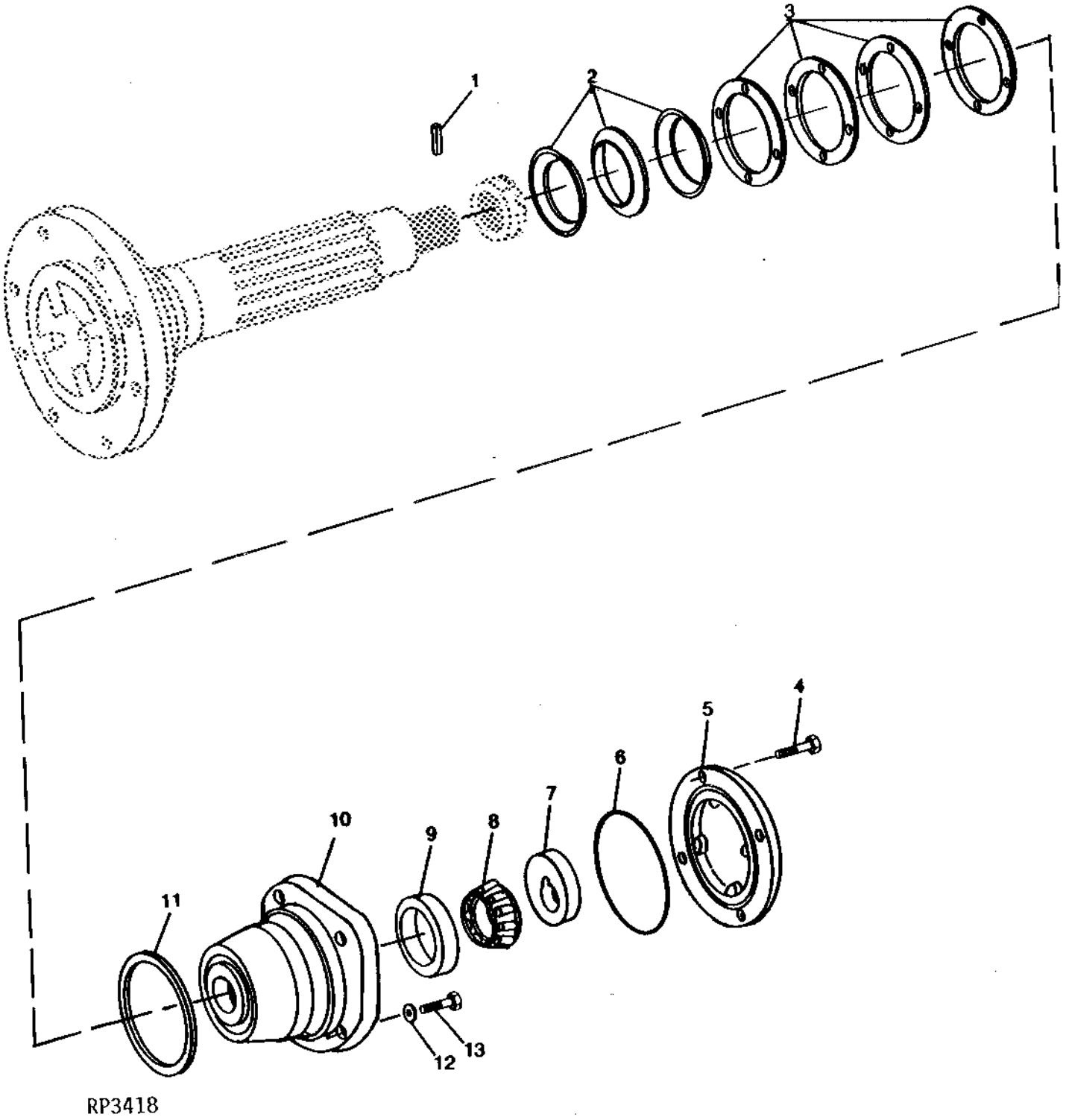
KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R68102	BUSHING	2		
2	R36943	FITTING	1		
3	R69652	PLUG	1		
4	R26375	O-RING	2		
5	R28782	O-RING	1		
6	R84979	BALL	2		(SUB FOR R42849)
7	R21723	SPRING	2		
8	R26650	DOWEL PIN	2		
9A	RE16849	COVER	1	-XXXXXX	(A) (MARKED R69981 OR R80294) (SUB RE22869 OR RE22868)
9B	RE22869	COVER	1	XXXXXX-	(B) L.H. (MARKED R83313)
	RE22868	COVER	1	XXXXXX-	(B) R.H. (MARKED R83312)
10	R71711	DOWEL PIN	1		

(A) (-XXXXXX) SERIAL NO. 800 R.H.-005524; 800 L.H.-005551; 1000 R.H.-XXXXXX; 1000 L.H.-XXXXXX; 1600 R.H.-XXXXXX; 1600 L.H.-XXXXXX.
(B) (XXXXXX-) SERIAL NO. 800 R.H.-005525; 800 L.H.-005552; 1000 R.H.-XXXXXX; 1000 L.H.-XXXXXX; 1600 R.H.-XXXXXX; 1600 L.H.-XXXXXX.

THIS PARTS LISTING IS CONTINUED

QUILL, BEARING AND COVER
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

RP3418 -UN-01JAN94

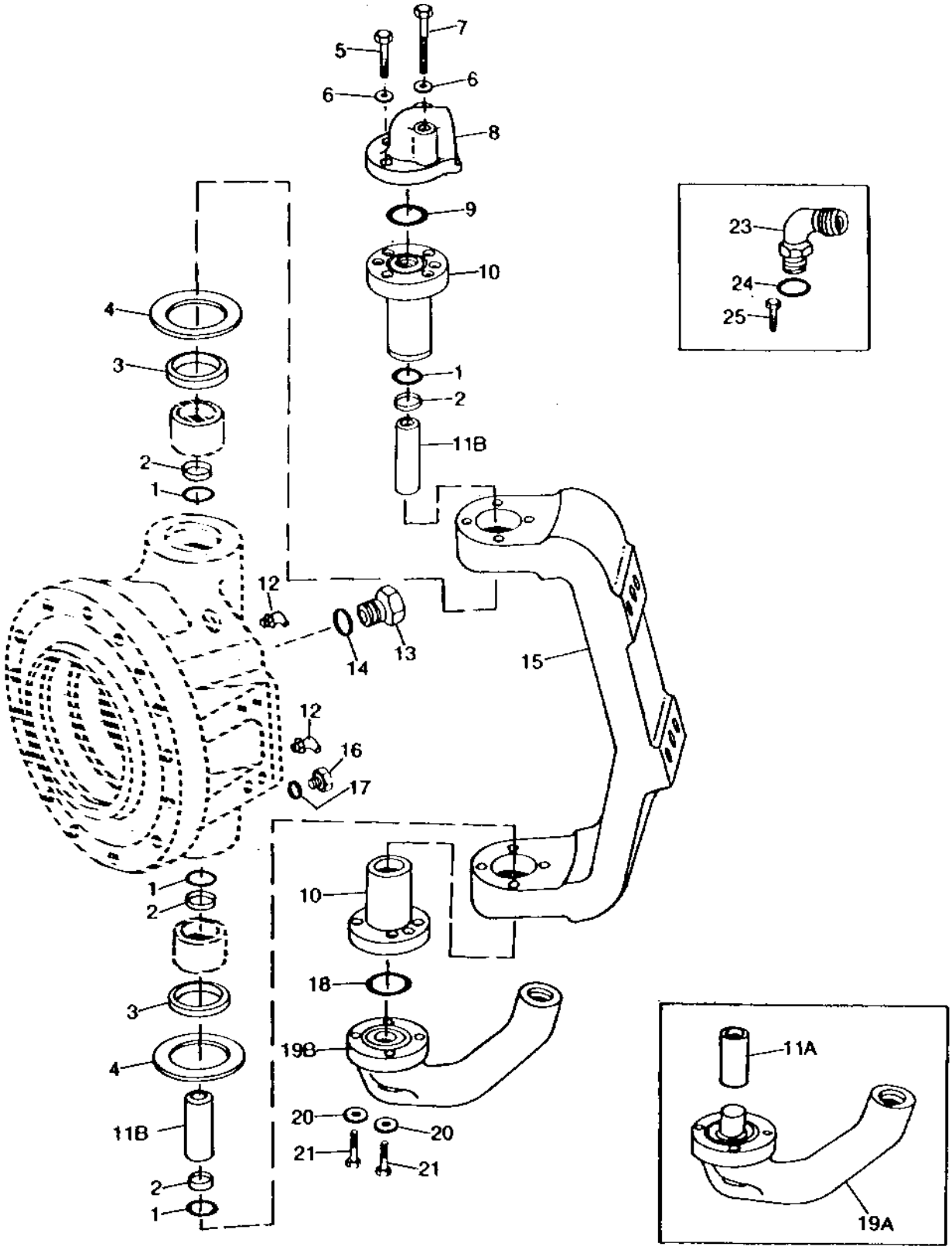


QUILL, BEARING, AND COVER - CONTINUED
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	34H266	SPRING PIN	1		5/32" X 1"
2	R71565	WASHER	3		
3	T54615	SHIM	AR		
4	19H1900	CAP SCREW	4		5/16" X 3/4"
5	R69611	COVER	1		
6	E55758	O-RING	1		
7	R69651	SPACER	1		
8	JD9043	BEARING CONE	1		
9	JD9109	BEARING CUP	1		
10	R80066	BEARING HOUSING W/O BEARING	1		(SUB FOR R69962)
11	R39876	PACKING	1		
12	R69536	WASHER	4		
13	19H3221	CAP SCREW	4		3/8" X 1-1/4", (SUB FOR 19H3219)

YOKE, PIVOTS AND CAP
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

RXP7642 -UN-01JAN94



RXP7642

YOKE, PIVOTS, AND CAP - CONTINUED
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	U11647	O-RING	4		
2	R73102	WASHER	4		
3	AR86539	SEAL	2		
4	R60239	THRUST WASHER	2		
5	19H3267	CAP SCREW	2	XXXXXX-	(B) 3/8" X 1-5/8"
6	R69536	WASHER	4	XXXXXX-	(B)
7	19H2855	CAP SCREW	2	XXXXXX-	(B) 3/8" X 3-1/4"
8	R80972	CAP	1	XXXXXX-	(B)
9	U46335	O-RING	1	XXXXXX-	(B)
10	R71966	SLEEVE	2	-XXXXXX	(A)
	R80974	PIN	2	XXXXXX-	(B)
11A	R60424	BUSHING	2	-XXXXXX	(A)
11B	R80973	BUSHING	2	XXXXXX-	(B)
12	JD7760	LUBRICATION FITTING	2		65° X 0.840" LONG
13	R39112	FITTING	1		
14	R26375	O-RING	1		
15	R69610	YOKE	1		(SUB R89015)
16	R27218	FITTING PLUG	1		
17	R26448	O-RING	1		
18	U46335	O-RING	1	-XXXXXX	
19A	AR101841	CAP	1	-XXXXXX	(A) R.H. (SUB R80971 AND R80973)
	AR101842	CAP	1	-XXXXXX	(A) L.H. (SUB R80975 AND R80973)
19B	R80971	CAP	1	XXXXXX-	(B) R.H. (SUB R85373)
	R80975	CAP	1	XXXXXX-	(B) L.H. (SUB R85373)
20	R69536	WASHER	4		
21	19H3267	CAP SCREW	2		3/8" X 1-5/8"
22	19H3031	CAP SCREW	2		3/8" X 2-1/2"
23	AT32331	ELBOW FITTING	1	-XXXXXX	(A) 90°
24	U12547	O-RING	1	-XXXXXX	(A)
25	19H3221	CAP SCREW	4	-XXXXXX	(A) 3/8" X 1-1/4", (SUB FOR 19H3219)

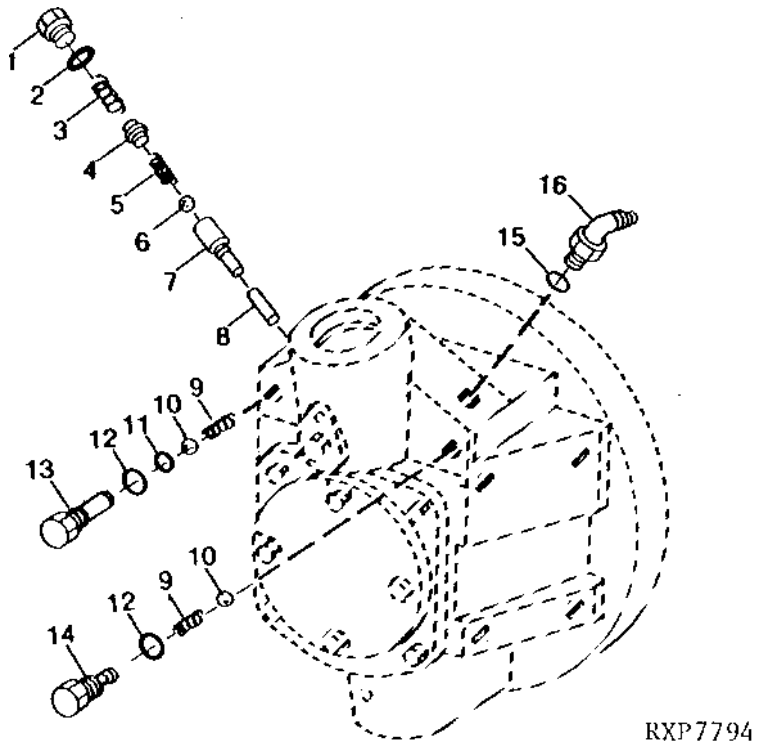
(A) (-XXXXXX) SERIAL NO. 800 R.H.-005159; 800 L.H.-005171; 1000 R.H.-003174; 1000 L.H.-003178; 1600 R.H.-002275; 1600 L.H.-002276

(B) (XXXXXX-) SERIAL NO. 800 R.H.-005160; 800 L.H.-005172; 1000 R.H.-003175; 1000 L.H.-003179; 1600 R.H.-002276; 1600 L.H.-002277

MEMORANDA

DESTROKE PUMP (L.H. MOTOR SHOWN)
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

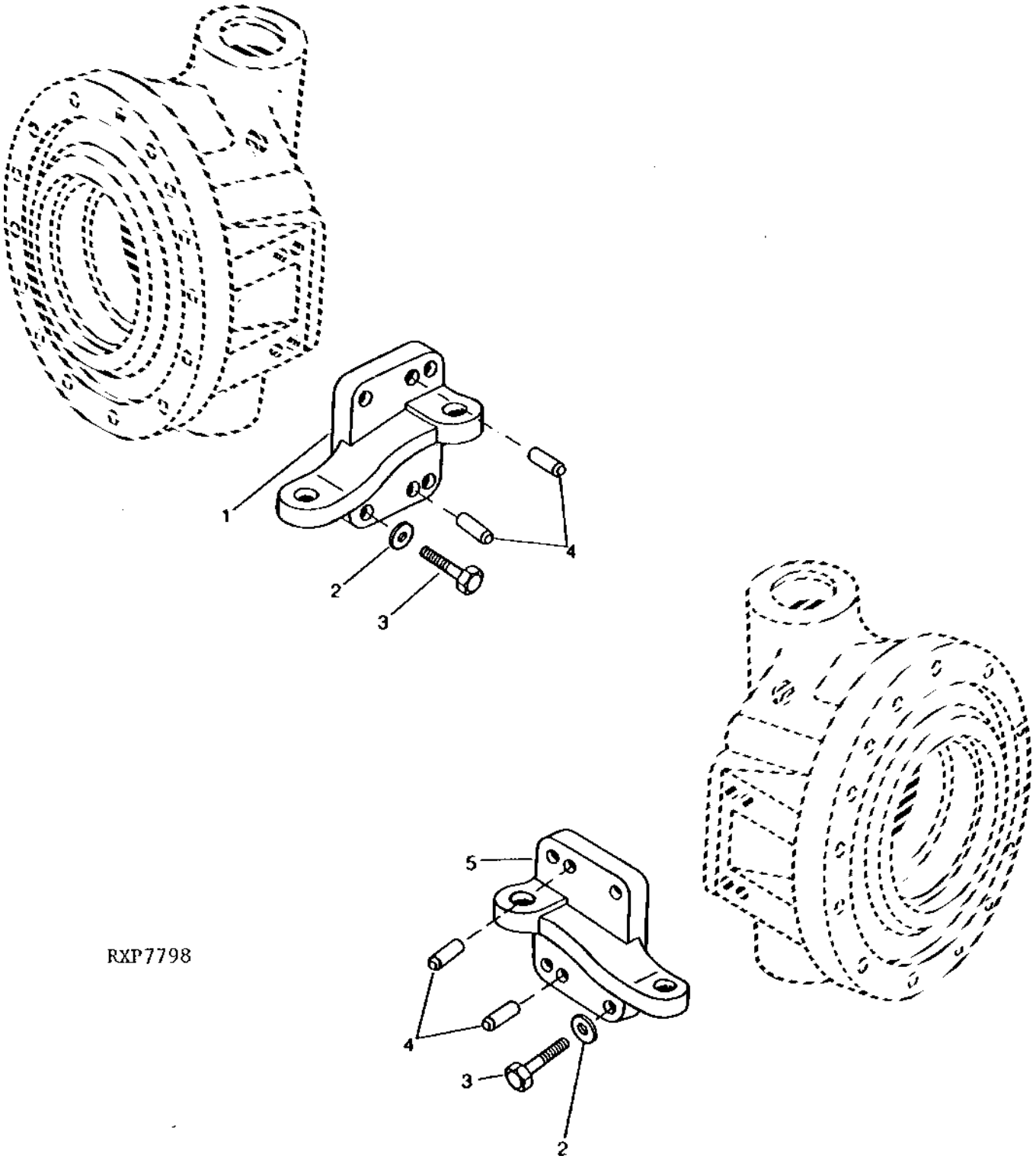
RXP7794 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R39112	FITTING	1		
2	R26375	O-RING	2		
3	R26908	SPRING	1		
4	R69989	RETAINER	1		
5	R55789	SPRING	1		
6	R84979	BALL	1		(SUB FOR R42849)
7	R69961	PISTON	1		
8	R44394	NEEDLE ROLLER	1		
9	R21723	SPRING	2		
10	R84979	BALL	2		
11	R28782	O-RING	1		
12	R26375	O-RING	2		
13	R69652	PLUG	1		
14	R36943	FITTING	1		
15	R26375	O-RING	1		
16	AT32332	ELBOW FITTING	1		(SUB FOR AR26763)

STEERING ARMS
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

RXP7798 -UN-01JAN94

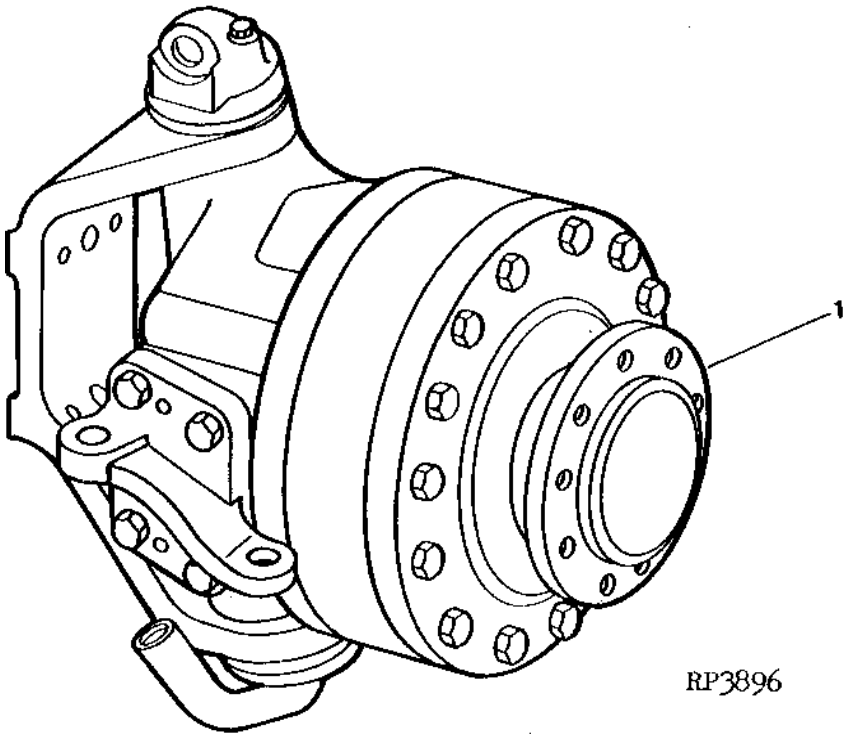


STEERING ARMS - CONTINUED
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	R70159	STEERING ARM	1		L.H.
2	R32214	WASHER	8		
3	19H2993	CAP SCREW	8		1/2" X 1-1/2"
4	R36224	DOWEL PIN	4		
5	R70158	STEERING ARM	1		R.H.

CAM LOBE MOTOR
(4-WHEEL DRIVE - CAM LOBE MOTOR)
(800 CM3, 1000 CM3, AND 1600 CM3)

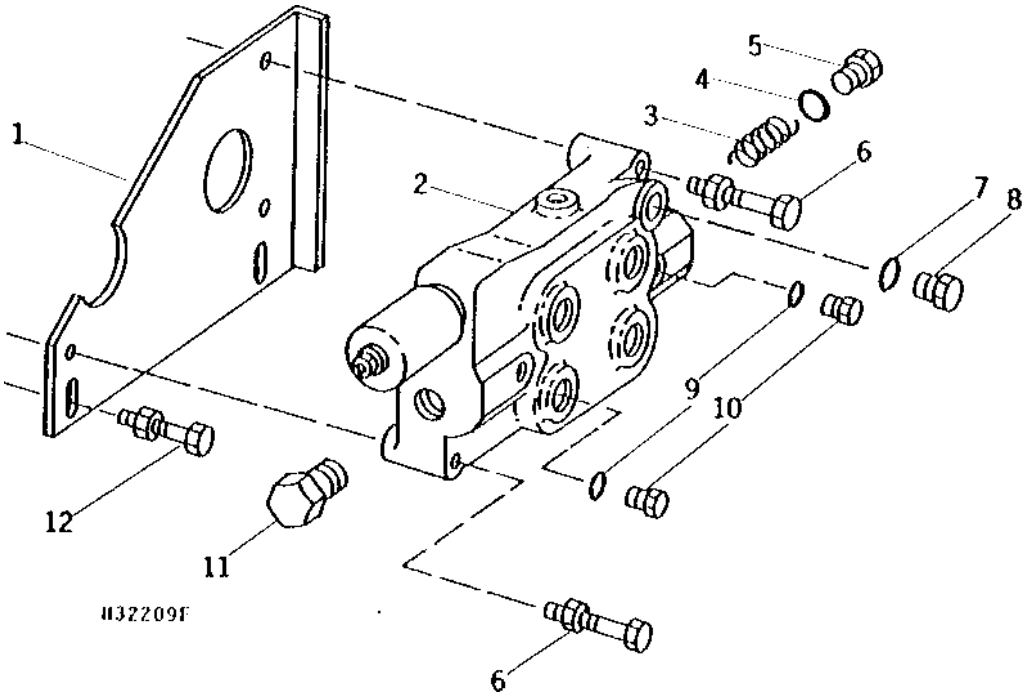
RP3896 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	MOTOR SERIAL NO.	REMARKS
1	RE18718	MOTOR	1		800CC R.H. COMPLETE COMPONENT, (SUB FOR AR91826)
	RE18719	MOTOR	1		800CC L.H. COMPLETE COMPONENT, (SUB FOR AR91827)
	RE18720	MOTOR	1		1000CC R.H. COMPLETE COMPONENT, (SUB FOR AR91828)
	RE18721	MOTOR	1		1000CC L.H. COMPLETE COMPONENT, (SUB FOR AR91829)
	RE18724	MOTOR	1		1600CC R.H. COMPLETE COMPONENT, (SUB FOR AR91832)
	RE18725	MOTOR	1		1600CC L.H. COMPLETE COMPONENT, (SUB FOR AR91833)

CONTROL VALVE
(4-WHEEL DRIVE-CAM LOBE MOTOR)

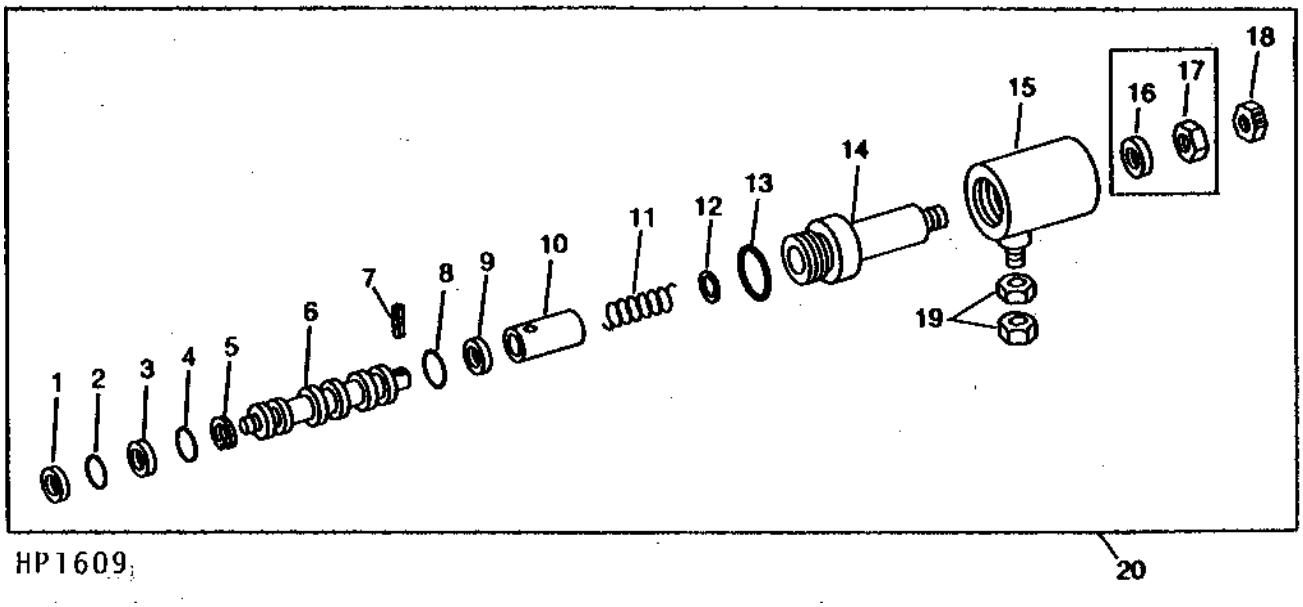
H32209F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100201	PLATE	1		
2	AH103631	VALVE	1		(WITH SOLENOID)
3	R45182	SPRING	1		
4	R31674	O-RING	1		
5	AH84695	FITTING	1		
6	19H1944	CAP SCREW	3		3/8" X 2-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
7	R26448	O-RING	1		(KIT AR63929)
8	R27218	FITTING PLUG	1		
9	R28782	O-RING	2		
10	R51031	FITTING	2		
11	AU40993	FITTING	1		WITH O-RING
12	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

CONTROL VALVE SOLENOID
(4-WHEEL DRIVE-CAM LOBE MOTOR)

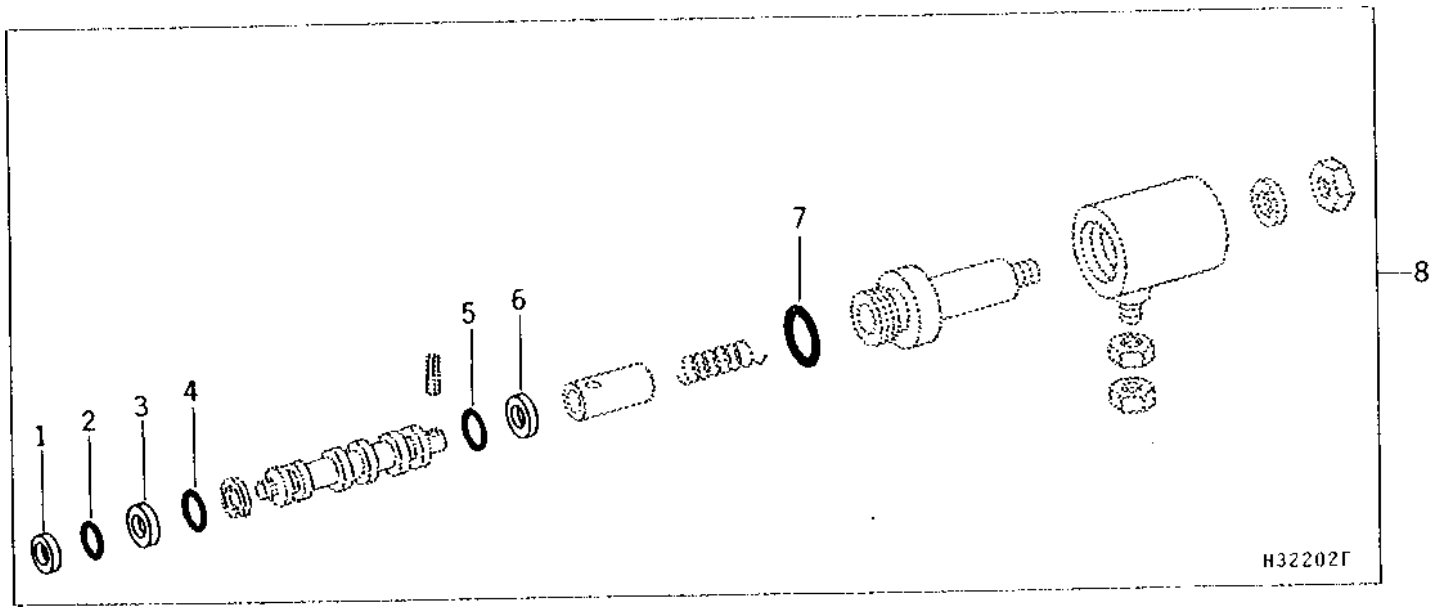
HP1609 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1		(KIT AR48904)
2	R45186	O-RING	1		(KIT AR48904)
3	R45187	BACK-UP RING	1		(KIT AR48904)
4	R45638	O-RING	1		(KIT AR48904)
5	R46701	SNAP RING	1		
6	AR81176	VALVE SPOOL	1		
7	34H227	SPRING PIN	1		3/32" X 1/2"
8	N31772	O-RING	1		(KIT AR48904)
9	R46702	BACK-UP RING	1		(KIT AR48904)
10	R58884	PLUNGER	1		
11	R64698	SPRING	1		
12	R64697	SHIM	1		(USE WITH TUBE MARKED WITH A "V")
13	U12547	O-RING	1		(KIT AR48904)
14	AR48903	GUIDE	1		
15	AR70922	ELECTRICAL COIL	1		
16	12H297	LOCK WASHER	1	-511484	1/4"
17	14H786	NUT	1	-511484	1/4"
18	M63707	LOCK NUT	1	511485-	1/4"
19	14H605	NUT	2		NO. 8
20	AR81175	SOLENOID VALVE	1		(COMPLETE)
..	AR48904	KIT	1		CONTROL VALVE SOLENOID

KIT, CONTROL VALVE SOLENOID
(4-WHEEL DRIVE-CAM LOBE MOTOR)

H32202F -UN-01JAN94

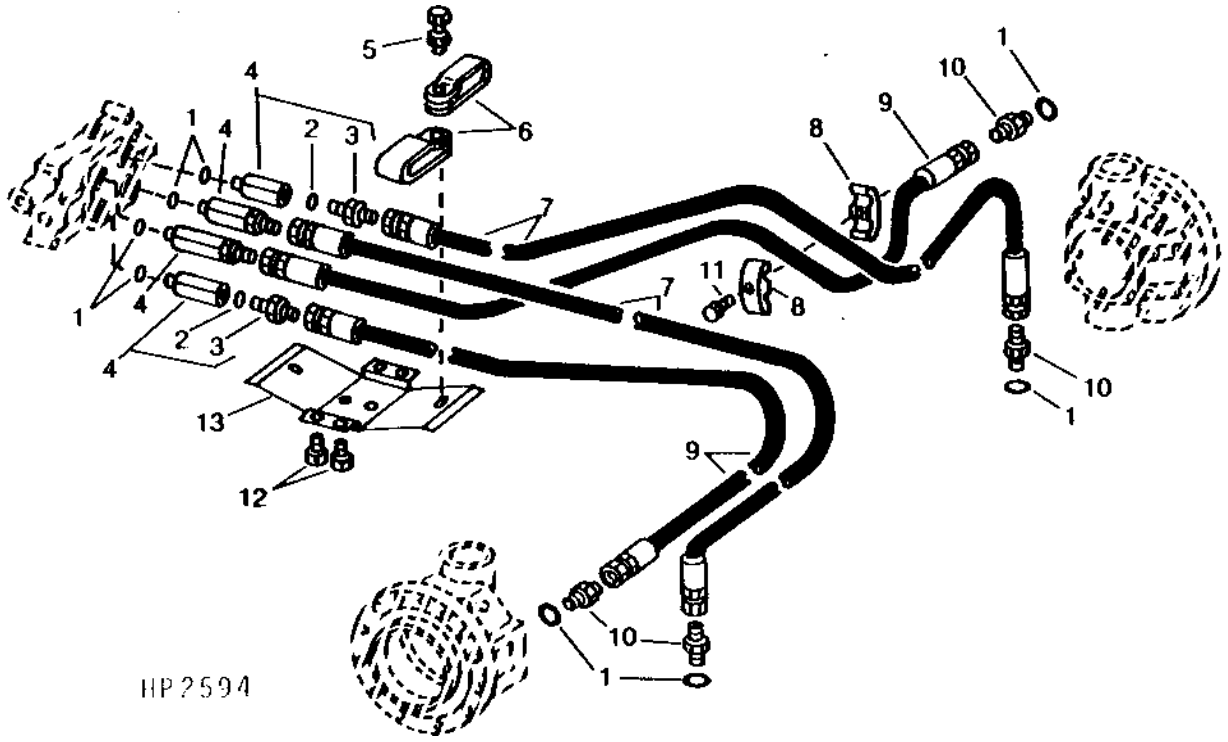


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42926	BACK-UP RING	1		
2	R45186	O-RING	1		
3	R45187	BACK-UP RING	1		
4	R45638	O-RING	1		
5	N31772	O-RING	1		
6	R46702	BACK-UP RING	1		
7	U12547	O-RING	1		
8	AR48904	KIT	1		

MEMORANDA

FLOW CONTROL VALVES AND HYDRAULIC HOSES
(FROM SOLENOID CONTROL VALVE TO WHEEL MOTORS)
(4-WHEEL DRIVE-CAM LOBE MOTOR)

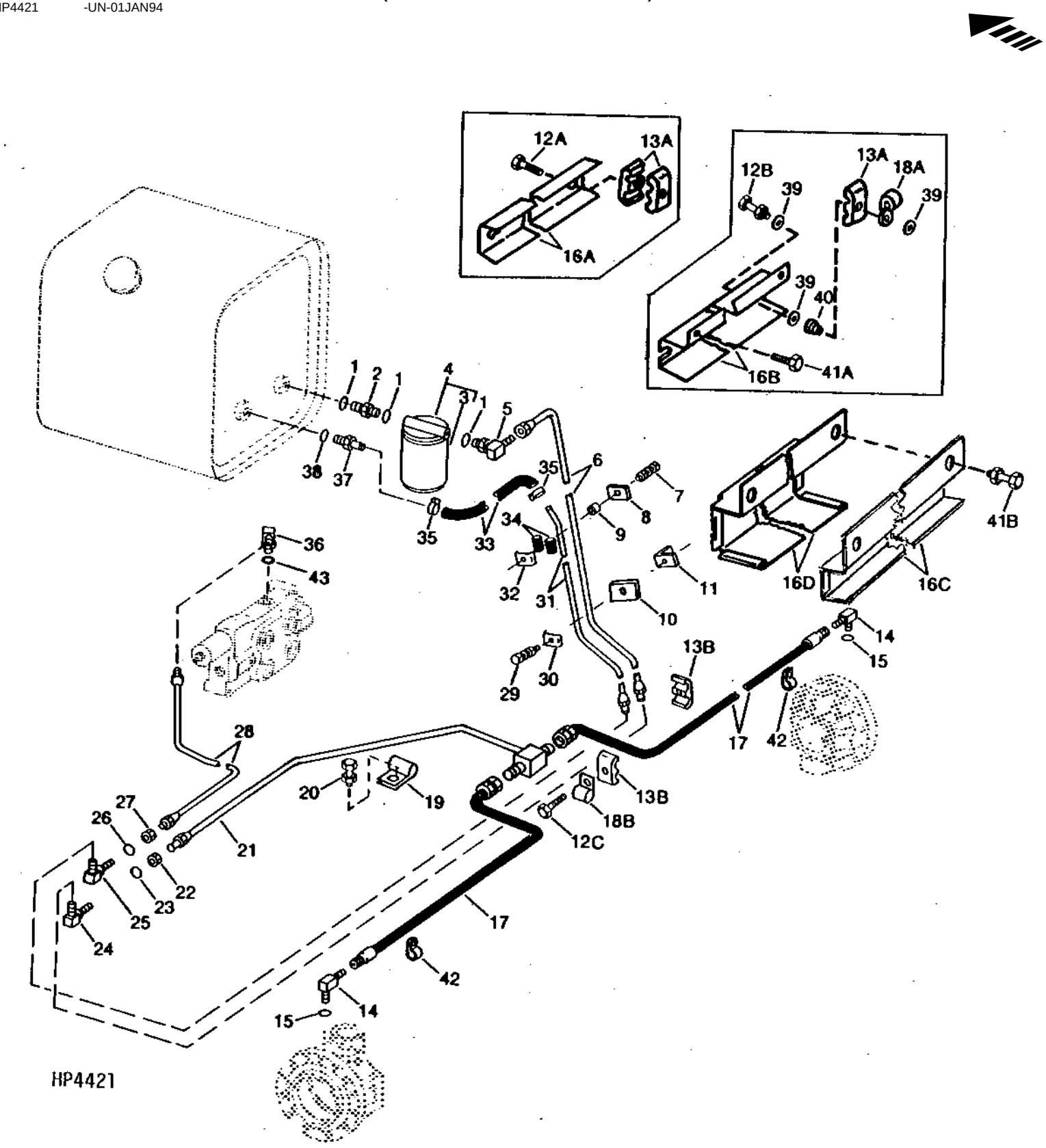
HP2594 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	U12547	O-RING	8		
2	H84318	O-RING	4		
3	AH84694	FITTING	4	-1990	(NO LONGER AVAILABLE)
4	AH83510	CONTROL VALVE	4		
5	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
6	AH77869	CLIP	2		CUSHIONED
7	AH99309	HYDRAULIC HOSE	2	-507350	13 MM X 2540 MM (1/2" I.D. X 100") LONG
	AH105089	HOSE	2	507351-	13 MM X 2896 MM (1/2" I.D. X 114") LONG
8	H105483	CLAMP	4		
9	AH99309	HYDRAULIC HOSE	2	-507350	13 MM X 2540 MM (1/2" X 100") LONG
	AH105089	HOSE	2	507351-	13 MM X 2896 MM (1/2" I.D. X 114") LONG
10	AT32331	ELBOW FITTING	2	-600180	90°
	R27267	FITTING	4	600181-	
11	H98836	SCREW	2		SELF-TAPPING
12	H65108	SCREW	4	-507350	SELF-TAPPING
	H76139	SCREW	4	507351-	SELF-TAPPING
13	H101356	PLATE	1	-507350	
	H109216	SHIELD	1	507351-	

HYDRAULIC OIL RETURN LINES AND HOSES
(FROM RESERVOIR TO WHEEL MOTORS)
(4-WHEEL DRIVE-CAM LOBE MOTOR)

HP4421 -UN-01JAN94



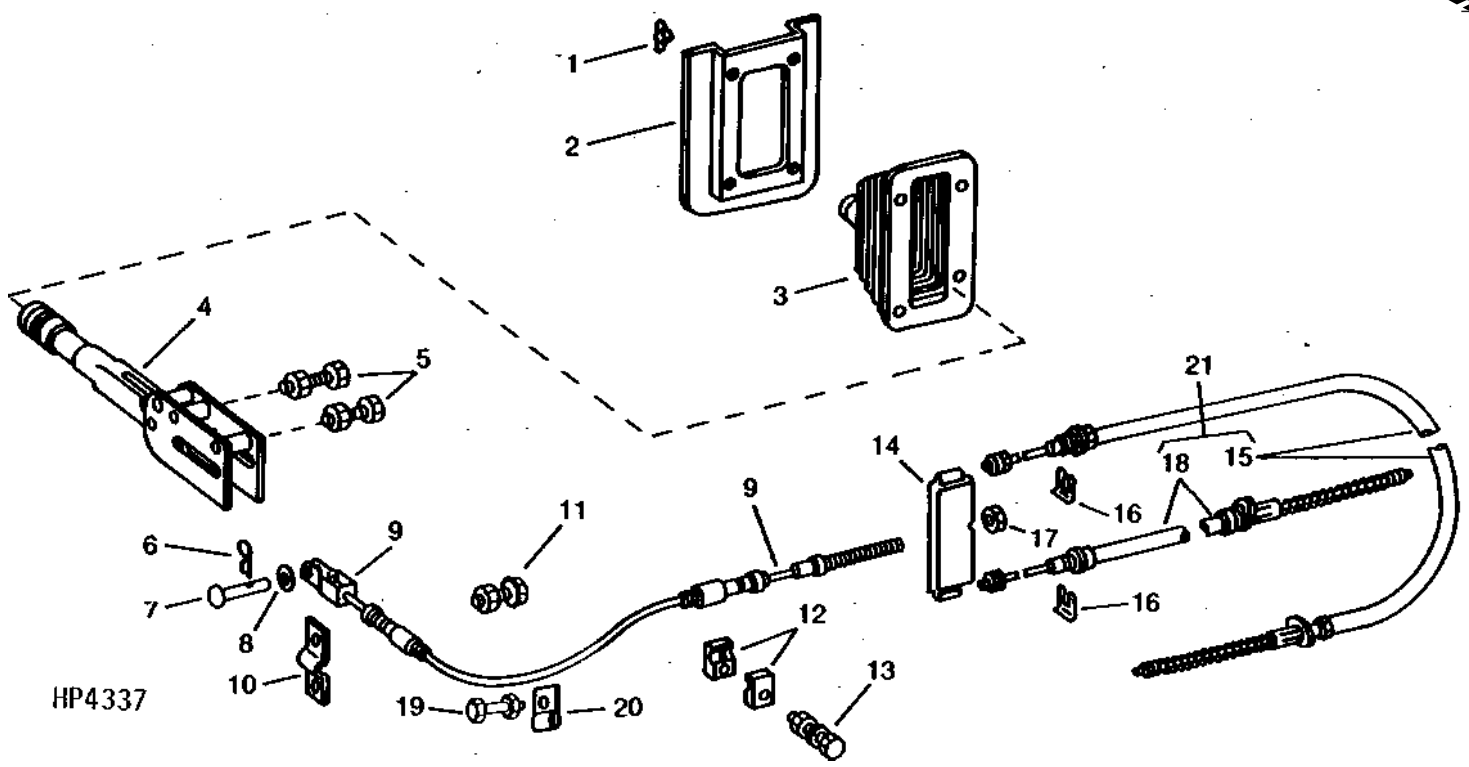
HYDRAULIC OIL RETURN LINES AND HOSES - CONTINUED
(FROM RESERVOIR TO WHEEL MOTORS)
(4-WHEEL DRIVE-CAM LOBE MOTOR)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26906	O-RING	3		
2	AT30374	FITTING	1		
3	AH80061	OIL FILTER	1		
4	AH80062	HYDRAULIC FILTER	1		
5	AR26724	ELBOW FITTING	1		90°
6	AH104413	LINE	1		REAR RETURN
7	03H1480	BOLT	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	H83371	STRAP	1		
9	28H90	SPACER	1		1/4" X 7/16"
10	H83769	FOAM PAD	1		
11	H81346	BRACKET	1		
12A	H98836	SCREW	6	-507350	SELF-TAPPING
12B	19H1913	CAP SCREW	4	507351-508914	5/16" X 2-1/4"
	N10213	LOCK NUT	4	507351-508914	
12C	H98836	SCREW	2	507351-	SELF-TAPPING
13A	H105483	CLAMP	8	-508914	
13B	H105483	CLAMP	4		
14	AR26763	ELBOW FITTING	2	-616392	(SUB AT32332)
	AT32332	ELBOW FITTING	2		90°
15	R26375	O-RING	2		
16A	H105538	COVER	2	-507350	
16B	H109738	SHIELD	2	507351-508914	(SUB H112594, H112595, (2) 19H3225 AND (2) 14H793)
16C	H112594	SHIELD	1		INNER
16D	H112595	SHIELD	1		OUTER
17	AH105060	HOSE	2	-507350	13 MM X 2134 MM (1/2" I.D. X 84") LONG
	AH105061	HOSE	2	507351-620851	13 MM X 2490 MM (1/2" I.D. X 98") LONG, (SUB AH126581)
	AH126581	HYDRAULIC HOSE	2	620852-	25MM I.D. X 2489MM LONG (1"X99-1/2")
18A	T38377	CLIP	4	-508914	
18B	T38377	CLIP	2		
19	AH77724	CLIP	1		
20	19H1900	CAP SCREW	1		5/16" X 3/4"
	N10213	LOCK NUT	1		5/16"
21	AH104411	LINE	1		RETURN
22	14H904	NUT	1		3/4"
23	24H1662	WASHER	1		49/64" X 1-1/2" X 0.075"
24	T15641	FITTING	1	-511484	(SUB H113757)
	H113757	FITTING	1		37° FLARE
25	H75413	ELBOW FITTING	1		90°
26	24H1357	WASHER	1		19/32" X 1-5/32" X 0.090"
27	14H832	NUT	1		9/16"
28	AH98027	LINE	1		RETURN
29	19H1906	CAP SCREW	1		5/16" X 1-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
30	AH83843	CLAMP	1		
31	AH97630	LINE	1		FRONT RETURN
32	H83208	CLAMP	1		
33	H98969	HOSE	1		RETURN
34	H23932	ISOLATOR	2		RUBBER
35	AR21836	CLAMP	2		
36	AR26725	ELBOW FITTING	1	-616092	90°, (SUB AT35121)
	AT35121	ELBOW FITTING	1	616539-	90°
37	H83369	HOSE FITTING	1		
38	U12547	O-RING	1		
39	24H1136	WASHER	8	507351-508914	11/32" X 11/16" X 0.065"
40	H25220	BUSHING	4	507351-508914	
41A	19H3419	CAP SCREW	4	-508914	3/4" X 6"
41B	19H3225	CAP SCREW	4	508915-	3/4" X 6-1/2"
	14H793	NUT	4	508915-	3/4"
42	T27550	CLIP	2	620201-	
43	R26448	O-RING	1		

MEMORANDA

PARKING BRAKE CONTROLS

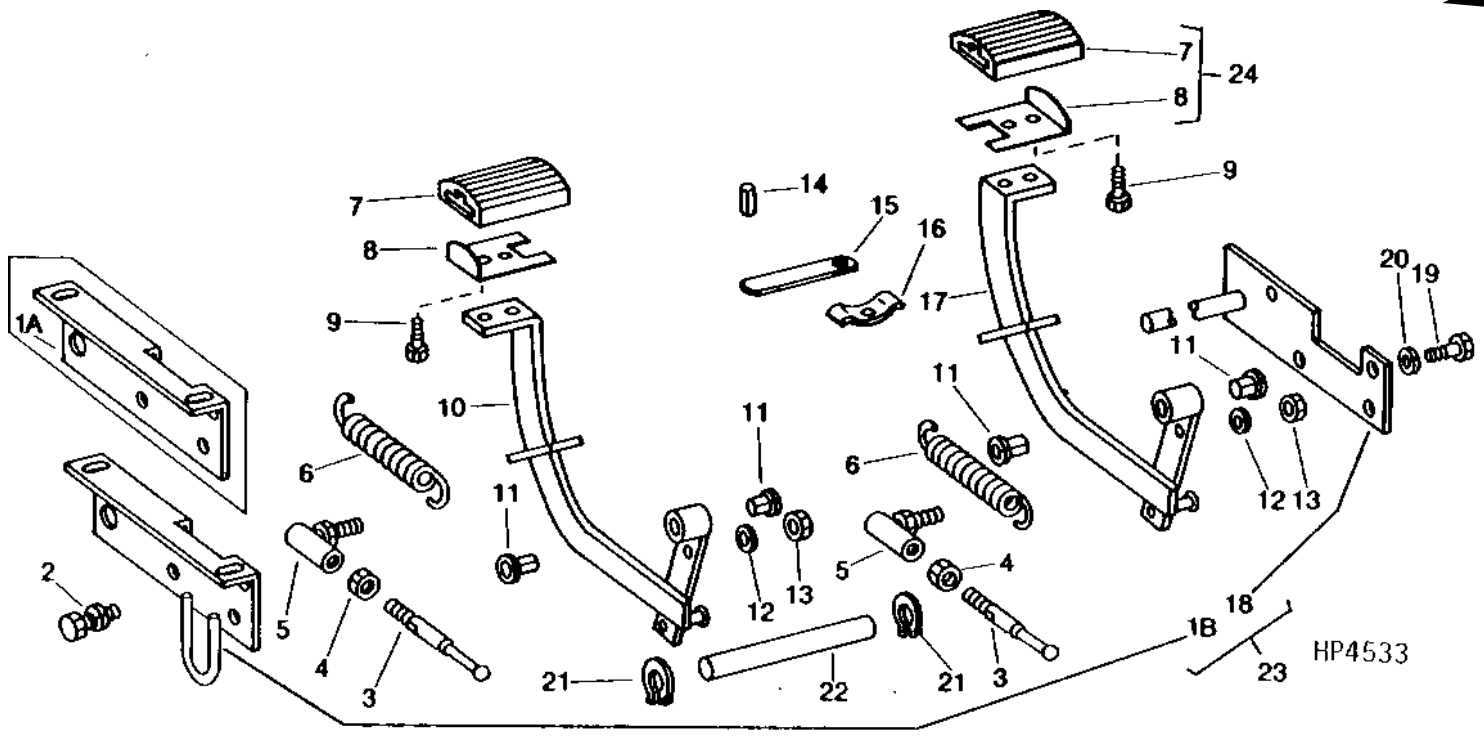
HP4337 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88910	PLUG	4		
2	H95542	RETAINER	1	-489344	
	H107791	RETAINER	1	489345-	
3	H95546	BOOT	1	-489344	
	H107789	BOOT	1	489345-	
4	AH93255	LEVER	1	-489344	
	AH106513	LEVER	1	489345-	
5	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	N10215	LOCK NUT	2		(SUB N14822)
6	11H211	COTTER PIN	1		1/8" X 3/4"
7	AH92920	PIN	1		
8	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
9	AH94599	PUSH PULL CABLE	1	-409100	(SUB AH104119)
	AH104119	CABLE	1	-610500	(SUB AH118780)
	AH118780	CABLE	1		
10	H78420	CLAMP	1		
11	N14822	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	2		
12	T33483	CLAMP	2		
13	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
14	H78303	BRACKET	1		(EQUALIZER)
15	AH76198	CABLE	1	-409100	(SUB AH101668)
	AH101668	CABLE	1	-1990	L.H. (BELT DRIVE)
	AH76199	CABLE	1	-409100	(SUB AH101666)
	AH101666	CABLE	1	-1990	L.H. (HYDROSTATIC DRIVE)
16	H78304	CLIP	2		
17	H32147	LOCK NUT	1		
18	AH76197	CABLE	1	-409100	(SUB AH101669)
	AH101669	CABLE	1	-1990	R.H. (BELT DRIVE)
	AH76200	CABLE	1	-409100	(SUB AH101667)
	AH101667	CABLE	1	-1990	R.H. (HYDROSTATIC DRIVE)
19	H100290	SCREW	1	409551-	SELF-LOCKING
	N10215	LOCK NUT	1	409551-1990	(SUB N14822)
20	H75541	CLAMP	1	409551-	
21	AH138621	KIT	1		(BELT DRIVE)
	AH138698	KIT	1		(HYDROSTATIC DRIVE)

BRAKE PEDALS AND LINKAGE

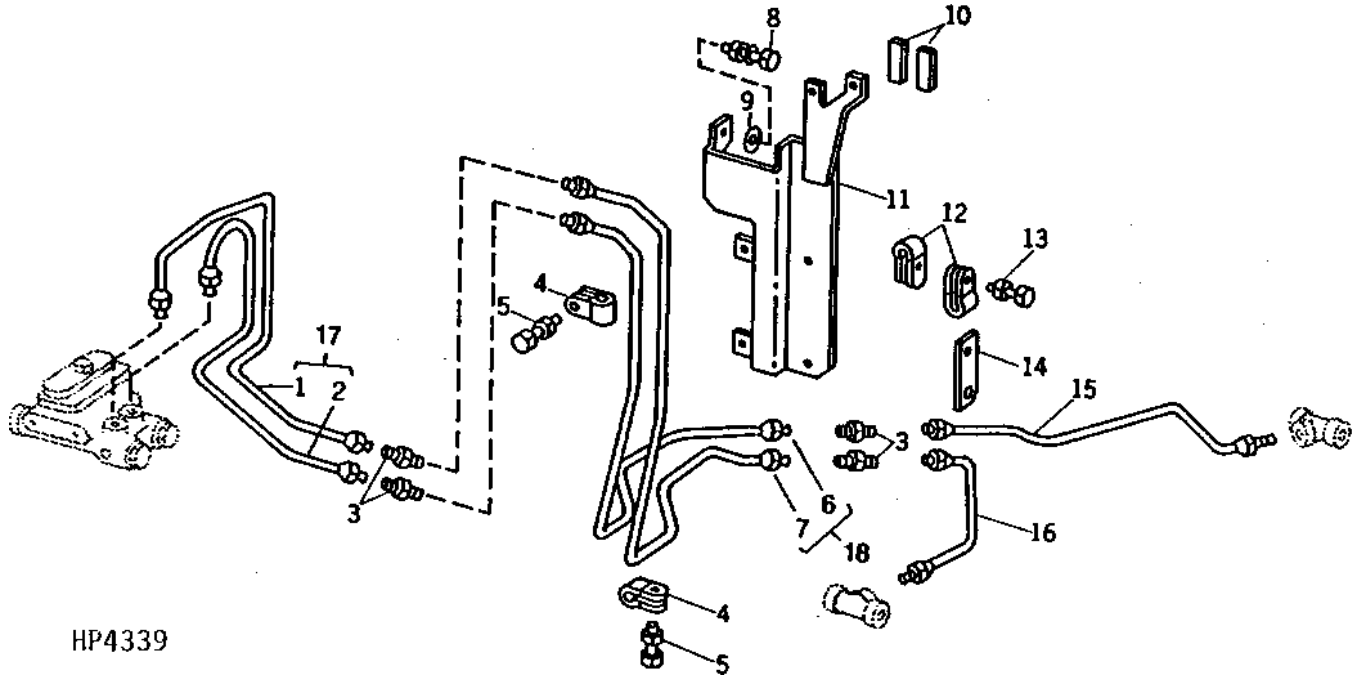
HP4533 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H97071	SUPPORT	1	-409100	(SUB AH102050)
1B	AH102050	SUPPORT	1	-1990	L.H.
2	19H2247	CAP SCREW	2		7/16" X 1"
	12H293	LOCK WASHER	4		7/16"
3	H77371	STUD	2	-460609	(SUB H109824)
	H109824	WELD STUD	2		
4	14H774	NUT	2		3/8"
5	AH83521	BALL JOINT	2		
6	H93390	SPRING	2		
7	H96845	PAD	2	-1990	(NO LONGER AVAILABLE)
8	H95899	PLATE	2	-1990	(NO LONGER AVAILABLE)
9	37H3	SCREW	4		1/4" X 5/8"
10	AH95275	PEDAL	1		L.H.
11	H86870	BUSHING	4		
12	12H304	LOCK WASHER	2		3/8"
13	14H846	NUT	2		3/8"
14	34H99	SPRING PIN	1		1/4" X 3/4"
15	H99264	STRAP	1		
16	H95902	SPRING	1		
17	AH95274	PEDAL	1		R.H.
18	AH95947	SUPPORT	1	-1990	R.H.
19	19H3150	CAP SCREW	2		7/16" X 3/4"
20	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
21	B14449	SNAP RING	2		
22	H80929	DOWEL PIN	1	-556300	(SUB H115229, THIS APPLICATION)
	H115229	PIN	1		
23	AH138698	KIT	1		
24	AH138569	KIT	1		

BRAKE LINES

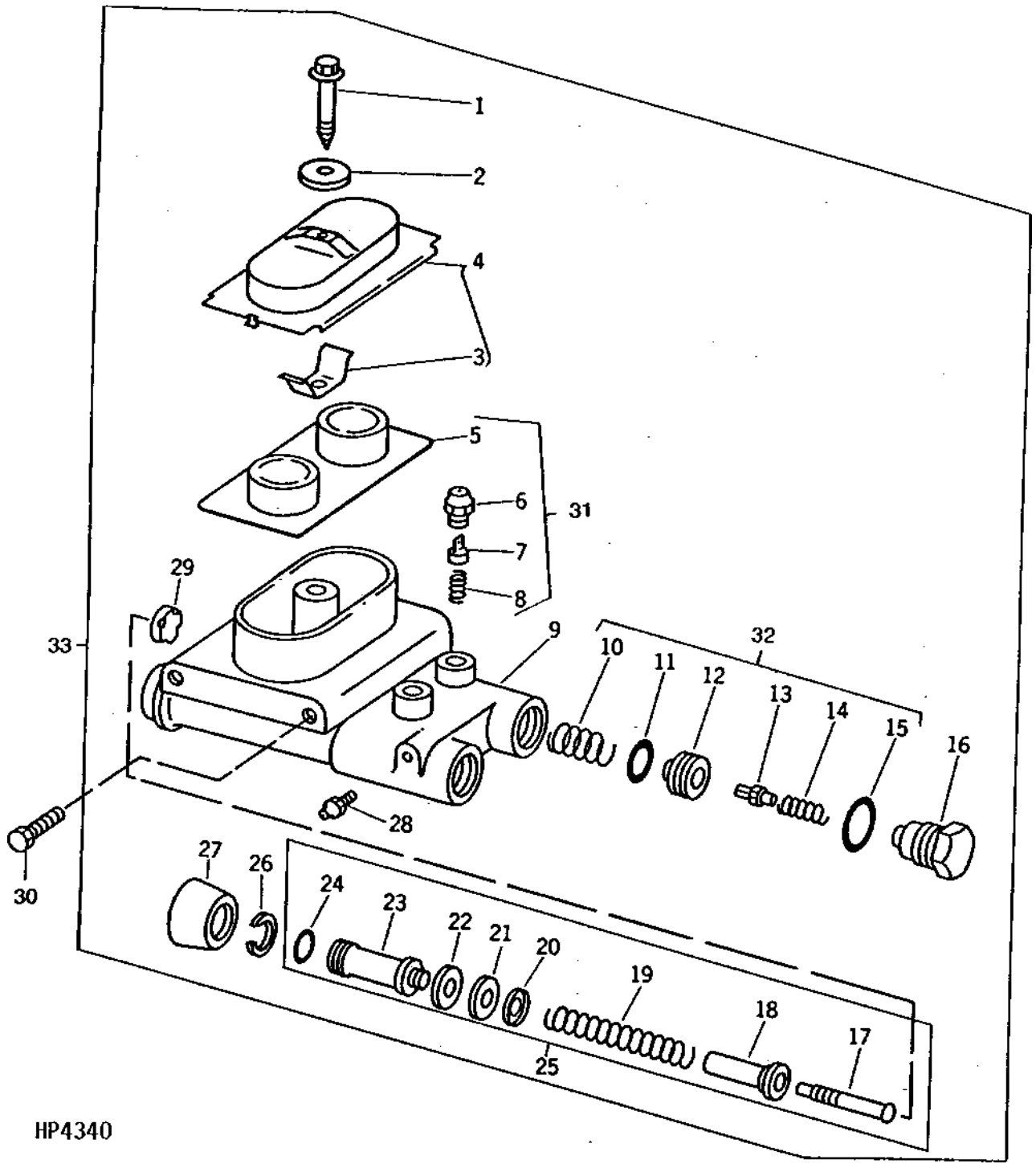
HP4339 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91255	LINE	1	-1990	L.H.
2	AH91254	LINE	1	-1990	R.H.
3	H33795	UNION FITTING	4		
4	AH76996	CLIP	3		(HYDROSTATIC DRIVE)
	AH76997	CLIP	3		(POSI-TORQ)
5	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
6	AH91287	LINE	1	-1990	R.H.
7	AH91288	LINE	1	-1990	L.H.
8	19H1777	CAP SCREW	1		1/2" X 1-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
9	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
10	.....	SEAL	2		5 MM X 13 MM X 108 MM (3/16" X 1/2" X 4-1/4) LONG (CUT FROM H81330)
11	AH93042	SHIELD	1		
12	AH76671	CLIP	2		
13	21H1027	SCREW	1		1/4" X 3/4"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
14	H78302	SUPPORT	1		LOWER
15	AH76546	LINE	1		R.H., LOWER (POSI-TORQ)
	AH76960	LINE	1		R.H., LOWER (HYDROSTATIC DRIVE)
16	AH76547	LINE	1		L.H., LOWER (POSI-TORQ)
	AH76961	LINE	1		L.H., LOWER (HYDROSTATIC DRIVE)
17	AH138699	KIT	1		
18	AH138700	KIT	1		

BRAKE MASTER CYLINDER

HP4340 -UN-01JAN94

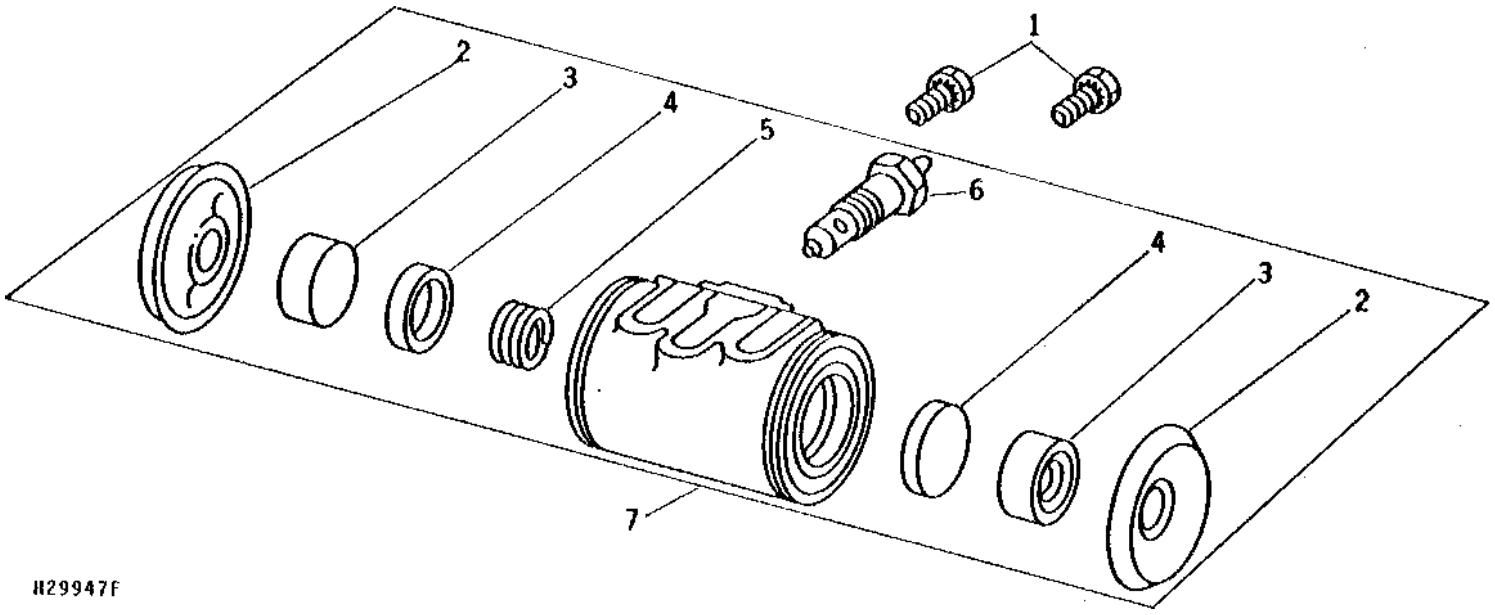


BRAKE MASTER CYLINDER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81459	SCREW	1		
2	H81460	DUST SHIELD	1		
3	.....	ISOLATOR	1		(NOT SERVICED)
4	AH79858	COVER	1		(WITH BAFFLE)
5	H81458	GASKET	1	-1990	
6	H81471	SEAT	1	-1990	
7	H81470	VALVE	1	-1990	
8	H81469	SPRING	1	-1990	
9	.....	HOUSING	1		(NOT SERVICED)
10	H81462	SPRING	2	-1990	
11	H81466	O-RING	2	-1990	
12	H81463	BEARING	2	-1990	
13	H81464	POPPET	2	-1990	
14	H81465	SPRING	2	-1990	
15	H81468	O-RING	2	-1990	
16	H81467	FITTING PLUG	2		
17	.....	SCREW	2		SELF-TAPPING (NOT SERVICED)
18	.....	RETAINER	2		(NOT SERVICED)
19	.....	SPRING	2		(NOT SERVICED)
20	.....	RETAINER	2		(NOT SERVICED)
21	.....	PACKING	2		(NOT SERVICED)
22	.....	PACKING	2		(NOT SERVICED)
23	.....	PISTON	2		(NOT SERVICED)
24	.....	O-RING	2		(NOT SERVICED)
25	AH79857	PISTON	2		(COMPLETE)
26	H81472	SNAP RING	2		
27	H77378	BOOT	2		
28	R21612	BLEED SCREW	1		
29	H81461	RETAINER	2		
30	19H2247	CAP SCREW	4		7/16" X 1"
31	AH138701	KIT	1		
32	AH138702	KIT	1		
33	AH76186	CYLINDER	1		

BRAKE SLAVE CYLINDER

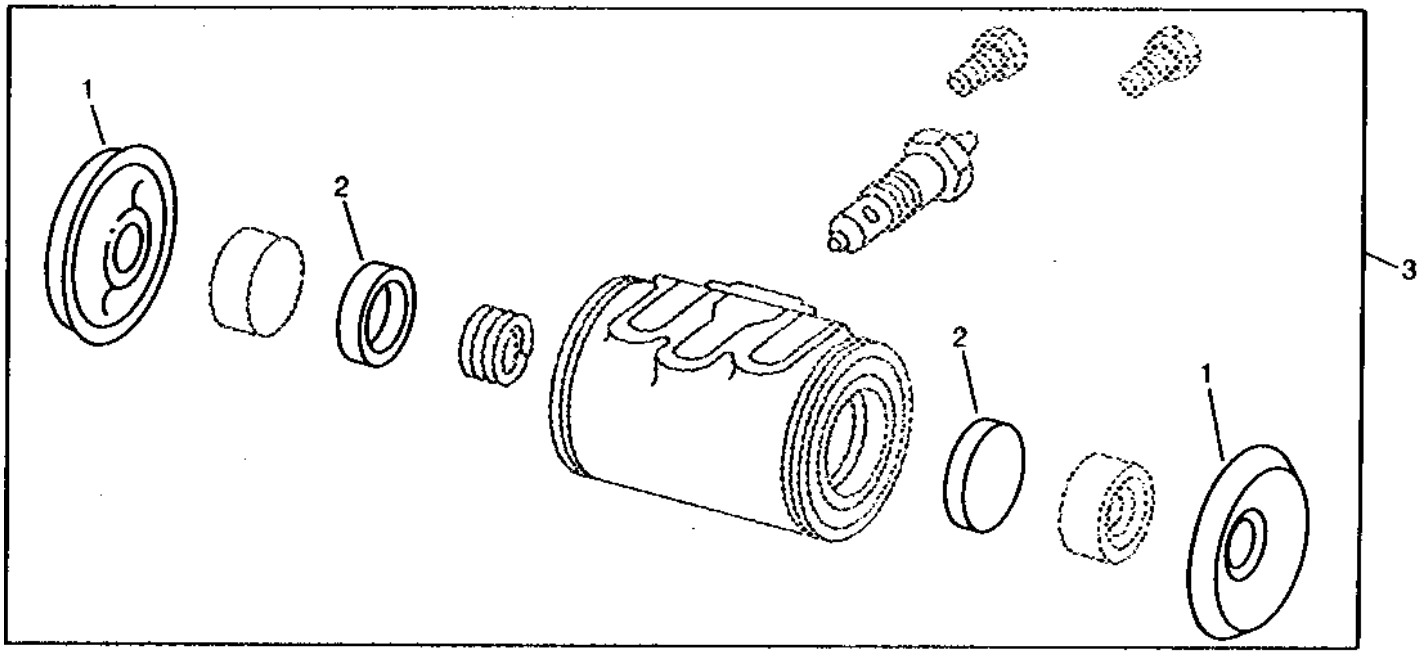
H29947F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AW12765	SCREW	2		(WITH LOCK WASHER)
2	.....	BOOT	2		(KIT AH79382)
3	.....	PISTON	2		(NOT SERVICED)
4	.....	SEAL	2		(KIT AH79382)
5	.....	SPRING	1		(NOT SERVICED)
6	W15277	BLEED SCREW	1		
7	AH79380	CYLINDER	1		R.H. MARKED "L" FOR OTHER INDUSTRY APPLICATIONS
	AH79381	CYLINDER	1		L.H. MARKER "R" FOR OTHER INDUSTRY APPLICATIONS

KIT, BRAKE SLAVE CYLINDER

HP2113 -UN-01JAN94

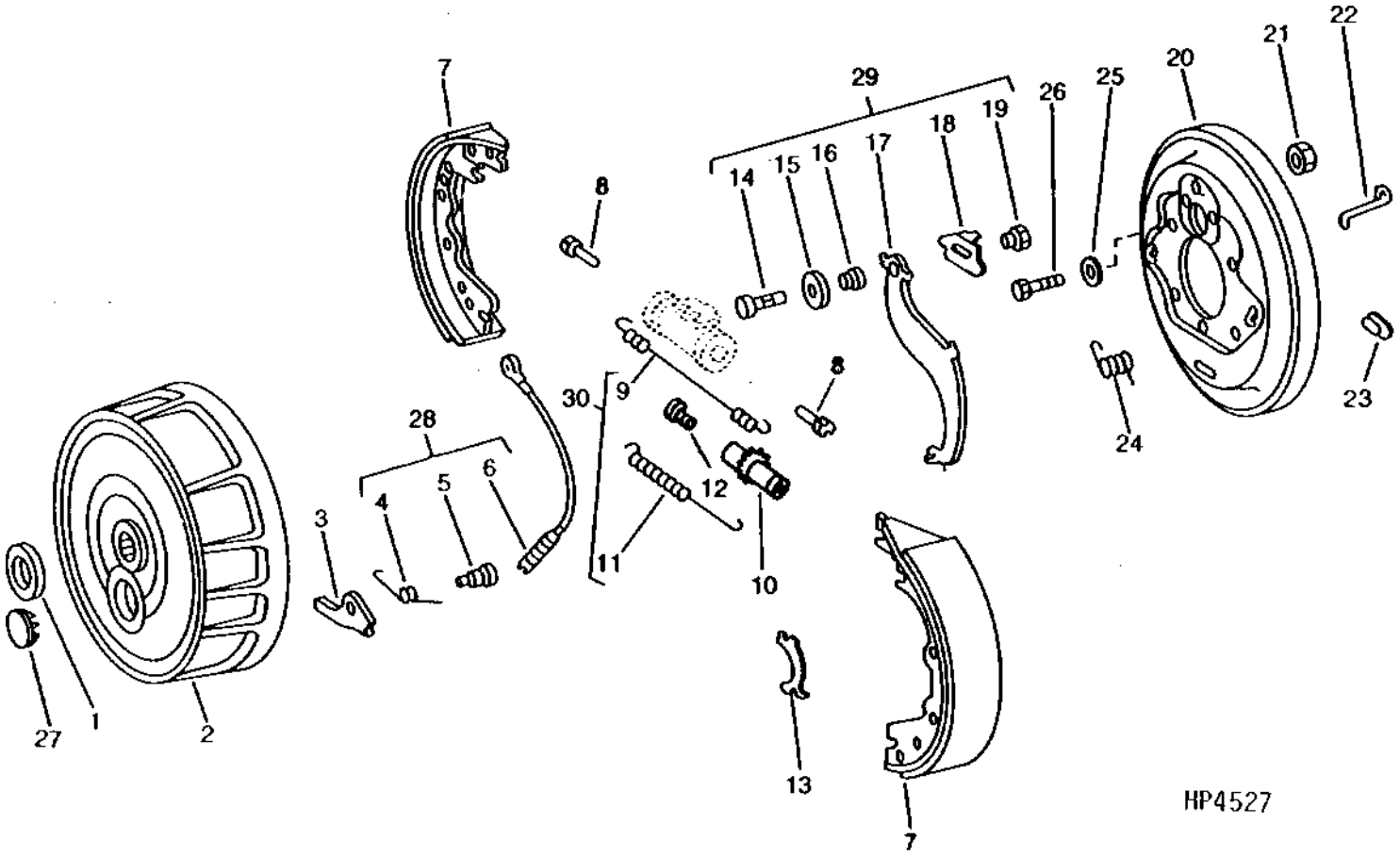


HP2113

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	BOOT	2		
2	.....	SEAL	2		
3	AH79382	KIT	1		

BRAKE SHOES AND DRUM
(LEFT-HAND ILLUSTRATED)

HP4527 -UN-01JAN94



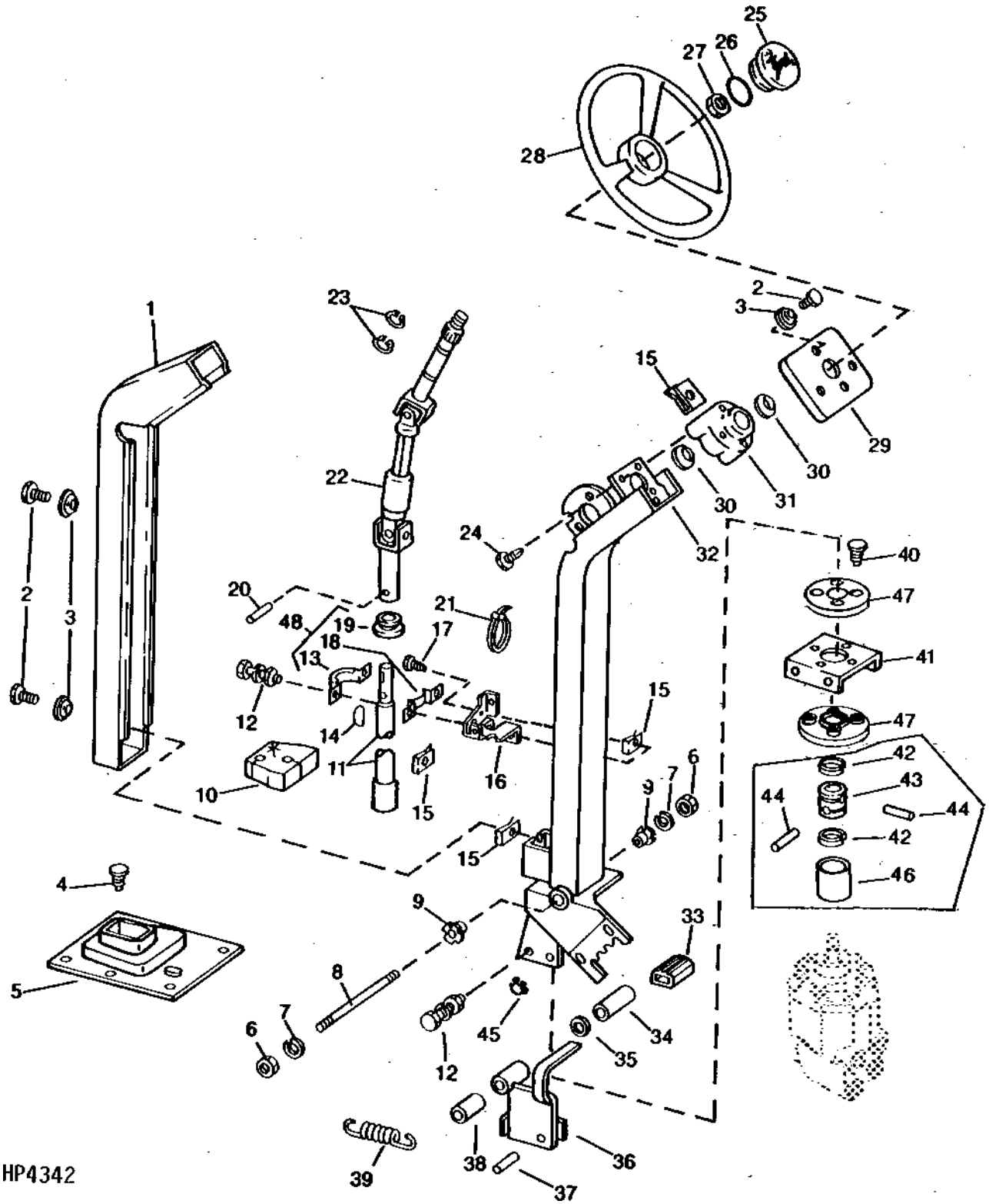
BRAKE SHOES AND DRUM - CONTINUED
(LEFT-HAND ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H85878	SNAP RING	1		
2	H85887	BRAKE DRUM	1		
3	H81056	LEVER	1	-461779	
	H112345	LEVER	1	461780-	(L.H.)
	H112722	LEVER	1	461780-	(R.H.)
4	H81048	SPRING	1		(L.H.) KIT AH138703
	H81049	SPRING	1		(R.H.)
5	H81055	PIN	1		KIT AH138703
6	AH79384	CABLE	1		(WITH FITTINGS) KIT AH138703
7	AH80520	SHOE	1		(R.H. AND L.H.) (SET OF 4)
8	H81060	LINK	2		
9	H81052	SPRING	1		KIT AH138705
10	H81995	NUT	1		(L.H.)
	H81994	NUT	1		(R.H.)
11	H81053	SPRING	1		KIT AH138705
12	H81993	SCREW	1		(L.H.)
	H81992	SCREW	1		(R.H.)
13	H81054	GUIDE	1		
14	H81062	BOLT	1		ANCHOR (KIT AH138704)
15	H81057	WASHER	1		KIT AH138704
16	H81050	SPRING	1		KIT AH138704
17	H81058	LEVER	1		PARK (L.H.) KIT AH138704
	H81059	LEVER	1		PARK (R.H.)
18	H81064	PLATE	1	-616038	(SUB H127931)
	H127931	PLATE	1		(L.H.) AH138704
	H81065	PLATE	1	-616038	(SUB H127932)
	H127932	PLATE	1		(R.H.) KIT AH138704
19	H81061	BUSHING	1		
20	AH82444	PLATE	1		(R.H.)
	AH82445	PLATE	1		(L.H.)
21	H81063	LOCK NUT	1		
22	H83639	PIN	2		
23	H81066	COVER	1		
24	H81051	SPRING	2		
25	T21242	WASHER	5		
26	19H2510	CAP SCREW	5		1/2" X 1-5/8", (R.H.)
	19H3109	CAP SCREW	5		1/2" X 2-7/8", (L.H.)
27	R34337	PLUG	1	-625392	(SUB M61266)
	M61266	PLUG	1		
28	AH138703	KIT	1		
29	AH138704	KIT	1		
30	AH138705	KIT	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

STEERING COLUMN AND WHEEL

HP4342 -UN-01JAN94

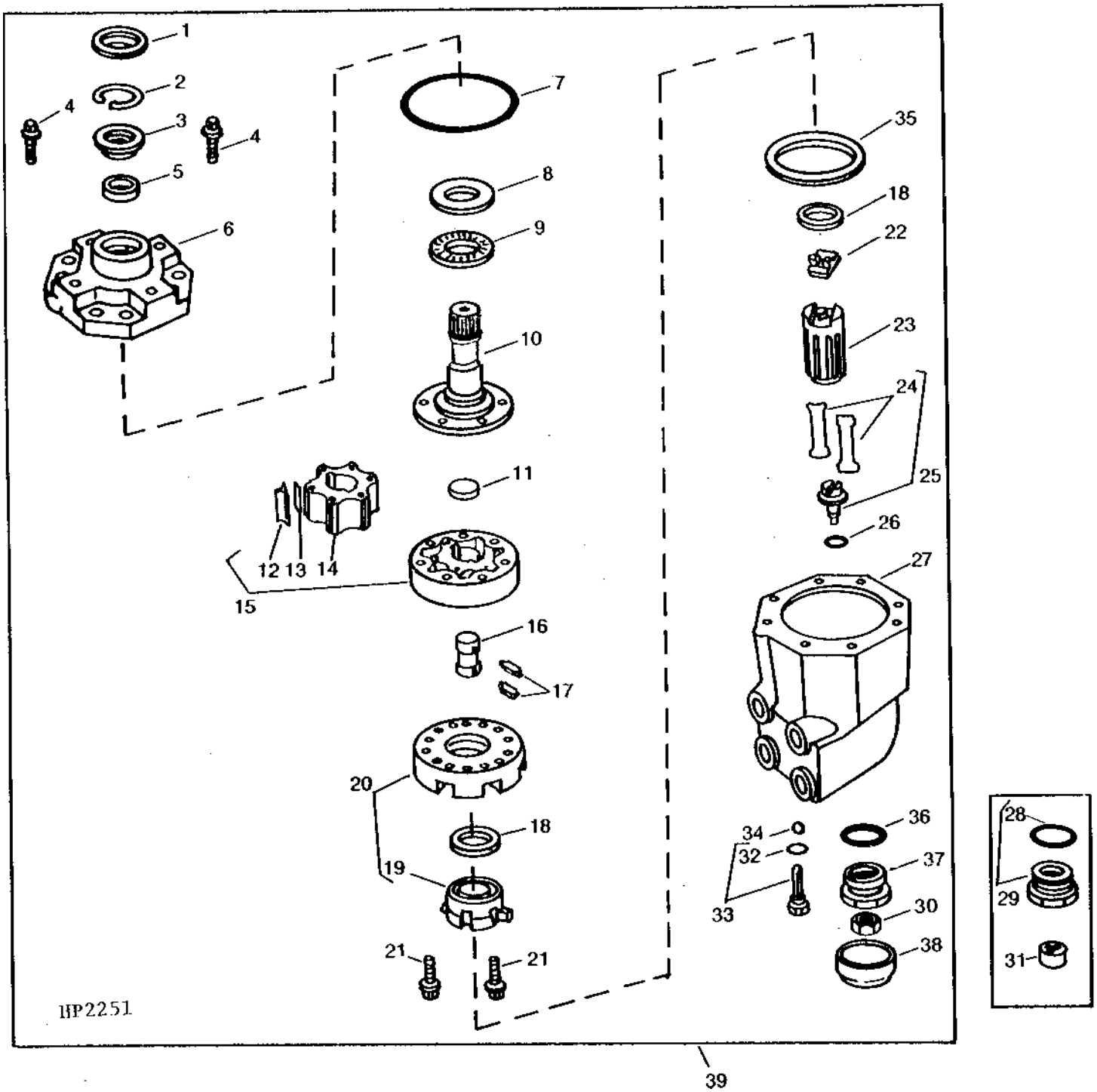


STEERING COLUMN AND WHEEL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100106	COVER	1		(HYDROSTATIC DRIVE)
	H100105	COVER	1		(POSI-TORQ DRIVE)
2	H92711	SCREW	4		
3	H100108	WASHER	4	-458400	(SUB H91315)
	H91315	WASHER	4		
4	H82771	SCREW	6		SELF-TAPPING
5	H91425	BOOT	1		
6	14H1040	NUT	2		1/2"
7	12H301	LOCK WASHER	2		1/2"
8	H84624	STUD	1		
9	H86870	BUSHING	2		
10	AH98844	SEAL	1		
11	H98533	SHAFT	1	-601319	
	AH113081	SHAFT	1	601320-	
12	19H1900	CAP SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
13	H95381	STRAP	1	-1990	
14	26H9	SHAFT KEY	1		1/8" X 5/8"
15	H93309	NUT	AR	-612740	(5 USED, HYDROSTATIC DRIVE; 4 USED, POSI-TORQ DRIVE) (SUB R50279)
	R50279	NUT	AR		(5 USED, HYDROSTATIC DRIVE; 4 USED, POSI-TORQ DRIVE)
16	AH96161	SUPPORT	1		
17	37H14	SCREW	1		NO. 10 X 1/2"
18	H95382	CRADLE	1	-1990	
19	AH94121	BALL BEARING	1	-1990	
20	34H78	SPRING PIN	1		3/16" X 1-1/8"
21	M66044	TIE BAND	1		
22	AH96162	SHAFT	1		(WITH UNIVERSAL JOINT)
23	R26192	SNAP RING	2		
24	H100314	SCREW	1		
25	R47998	CAP	1		STEERING WHEEL
26	B3690R	O-RING	1		
27	H35228	NUT	1		
28	AR26625	STEERING WHEEL	1		
29	H100107	COVER	1		
30	H99294	WASHER	2		
31	AH98841	HOUSING	1		
32	AH98839	STEERING SYSTEM	1	-601319	(HYDROSTATIC DRIVE)
	AH114721	STEERING SYSTEM	1	601320-	(HYDROSTATIC DRIVE)
	AH98838	STEERING SYSTEM	1	-601319	(POSI-TORQ DRIVE)
	AH114720	STEERING SYSTEM	1	601320-	(POSI-TORQ DRIVE)
33	H98237	PAD	1		
34	28H1845	BUSHING	1		1/2" X 3-13/16"
35	24H1788	WASHER	1		17/32" X 1-1/8" X 0.060"
36	AH96744	PEDAL	1	-459426	
	AH108902	PEDAL	1	459427-	
37	34H331	SPRING PIN	1		5/16" X 1-1/2"
38	H84625	BUSHING	1		
39	H77924	SPRING	1		
40	N71292	SELF-LOCKING SCREW	4	-601319	
	H102816	BOLT	4	601320-	
	12H303	LOCK WASHER	4		5/16"
41	H100101	BRACKET	1	-362163	(SUB AH102049)
	AH102049	BRACKET	1	-601319	
	AH114718	BRACKET	1	601320-	
42	H98535	PISTON RING	2	-601319	
43	H98536	COUPLING	1	-601319	
44	H98534	DOWEL PIN	2	-601319	
45	H35062	PLUG	1		
46	H109578	SHIELD	1	507351-601319	
47	H102802	BARRIER	2	601320-	
48	AH138706	KIT	1		

STEERING PUMP

HP2251 -UN-01JAN94

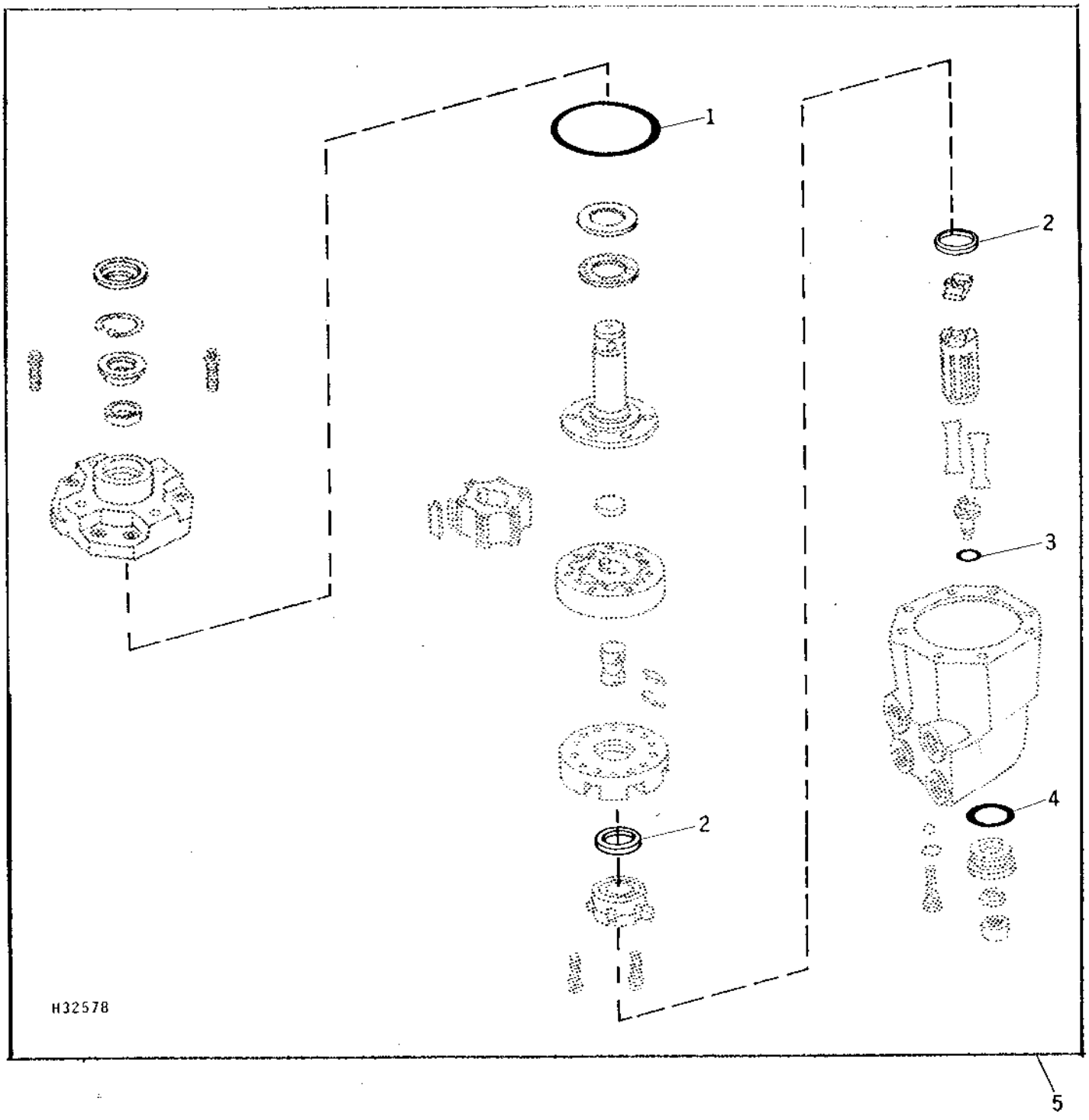


STEERING PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SEAL	1		(KIT AH101513)
2	H35226	SNAP RING	1		
3	.....	RING	1		(KIT AH101513)
4	H102023	SCREW	8		
5	.....	SEAL	1		(KIT AH101513)
6	H102020	COVER	1	-1990	(NO LONGER AVAILABLE)
7	.....	O-RING	1		
8	AH101512	WASHER	1	-1990	(USE THICKNESS REQUIRED) (NO LONGER AVAILABLE)
9	JD9961	THRUST BEARING	1		
10	H102025	SHAFT	1		(HEAVY-DUTY AND 4-WHEEL DRIVE REAR AXLE)
	H102027	SHAFT	1	-1990	(FIXED AND ADJUSTABLE REAR AXLE) (NO LONGER AVAILABLE)
11	H102026	DISK	1	-1990	(HEAVY-DUTY AND 4-WHEEL DRIVE REAR AXLE) (NO LONGER AVAILABLE)
	H102029	DISK	1	-1990	(FIXED AND ADJUSTABLE REAR AXLE) (NO LONGER AVAILABLE)
12	.....	VANE	6		
13	.....	SPRING	6		
14	.....	ROTOR	1		
15	AH101507	ROTOR	1	-1990	(HEAVY-DUTY AND 4-WHEEL DRIVE REAR AXLE) (NO LONGER AVAILABLE)
	AH101516	ROTOR	1	-1990	(FIXED AND ADJUSTABLE REAR AXLE) (NO LONGER AVAILABLE)
16	H102018	LINK	1	-1990	(NO LONGER AVAILABLE)
17	H35216	PIN	2		
18	.....	SEAL	2		
19	.....	RING	1		(COMMUTATOR)
20	AH101510	MANIFOLD	1	-1990	(NO LONGER AVAILABLE)
21	H102022	SCREW	7		(HEAVY-DUTY AND 4-WHEEL DRIVE REAR AXLE)
	H102024	SCREW	7		(FIXED AND ADJUSTABLE REAR AXLE)
22	H102017	RING	1	-1990	(NO LONGER AVAILABLE)
23	.....	SPOOL	1		
24	.....	BLADE	2	-1990	(SERVICED IN AH101508) (NO LONGER AVAILABLE)
25	AH101508	SCREW	1	-1990	
26	.....	O-RING	1		
27	.....	HOUSING	1		
28	U17409	O-RING	1	-459840	
29	AH101509	PLUG	1	-459840	(SUB H110064, H110066 AND U17409) (NO LONGER AVAILABLE)
30	14H774	NUT	1		3/8"
31	H102021	EXHAUST CAP	1	-459840	
32	R26287	O-RING	1		
33	AH101514	PLUG	1	-1990	(WITH O-RING) (NO LONGER AVAILABLE)
34	T13624	BALL	1		
35	H103927	WASHER	1	-1990	(NO LONGER AVAILABLE)
36	U17409	O-RING	1		
37	H110066	PLUG	1		
38	H110064	CAP	1	-1990	(NO LONGER AVAILABLE)
39	AH96437	PUMP	1	-459890	(MODEL NO. HGE 08001) (USE WITH SINGLE CYLINDER REAR AXLE) (COMPLETE COMPONENT) (SUB AH108570)
	AH108570	PUMP	1		(MODEL NO. HGE 08001) (USE WITH SINGLE CYLINDER REAR AXLE) (COMPLETE COMPONENT) (REMANUFACTURED)
	AH95442	PUMP	1	-459840	(MODEL NO. HGE 14001) (USE WITH DUAL CYLINDER REAR AXLE) (COMPLETE COMPONENT) (SUB AH108572)
	AH108572	PUMP	1	-601319	(MODEL NO. HGE 14001) (USE WITH DUAL CYLINDER REAR AXLE) (NEW COMPONENT)
	AH112504	PUMP	1	601320-	
..	AH101513	SEAL KIT	1		INPUT SHAFT SEAL
..	AH101515	SEAL KIT	1		SEAL REPAIR

KIT, STEERING PUMP SEAL

H32578 -UN-01JAN94

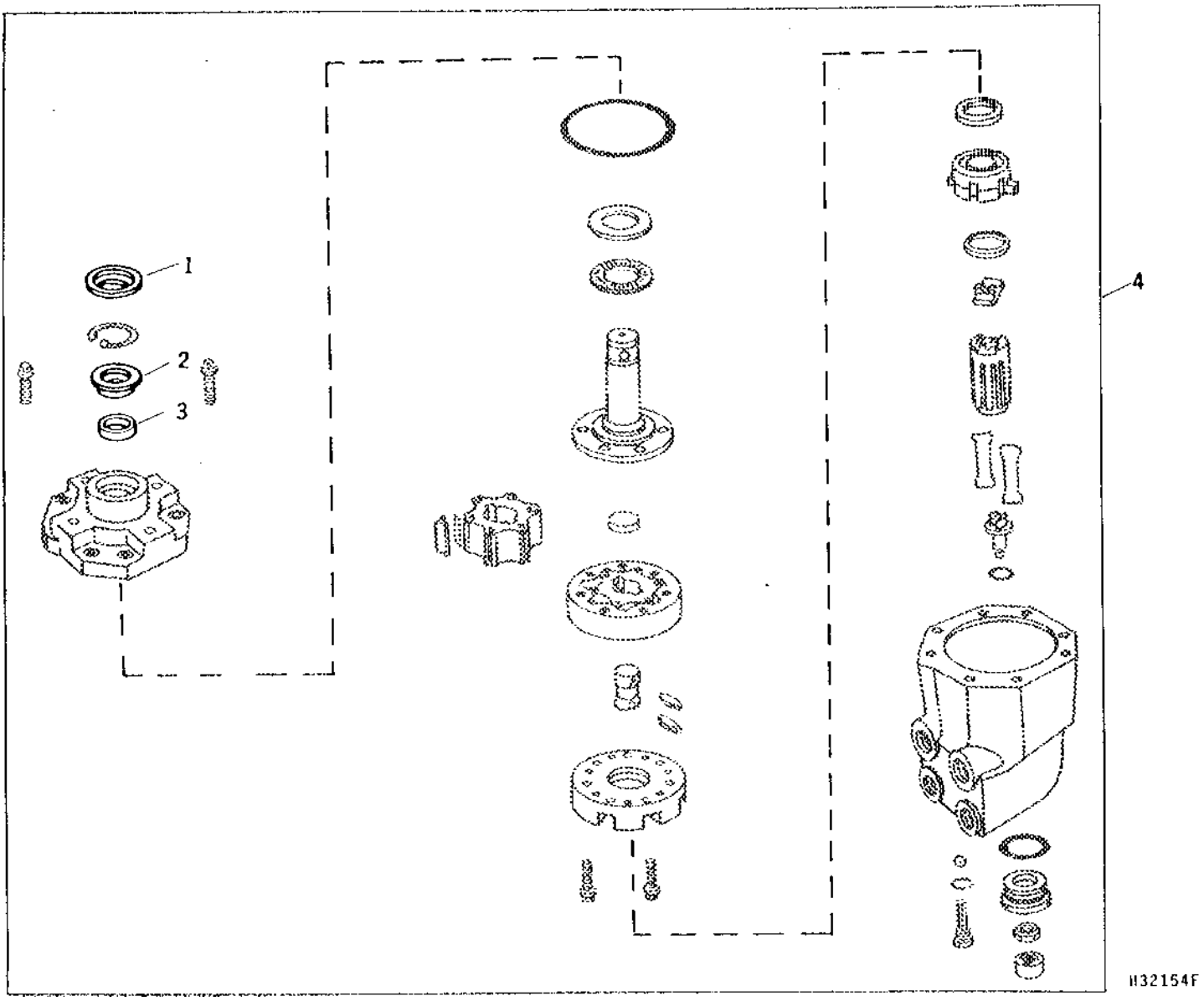


KIT, STEERING PUMP SEAL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	O-RING	1		
2	.....	O-RING	2		
3	.....	O-RING	1		
4	U17409	O-RING	1		
5	AH101515	SEAL KIT	1		

KIT, STEERING PUMP INPUT SHAFT SEAL

H32154F -UN-01JAN94

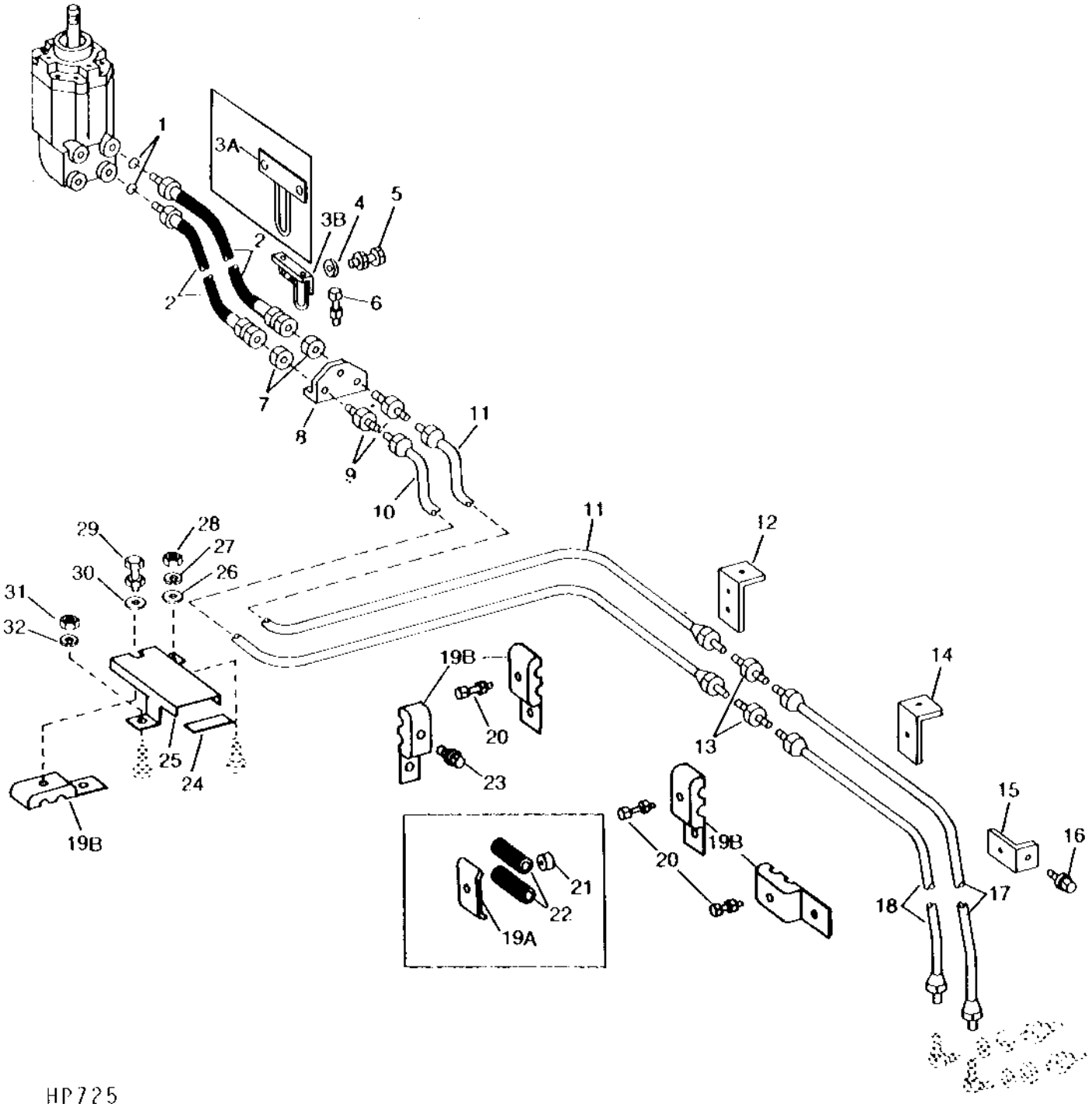


KIT, STEERING PUMP INPUT SHAFT SEAL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SEAL	1		
2	.....	RING	1		
3	.....	SEAL	1		
4	AH101513	SEAL KIT	1		

STEERING OIL LINES AND HOSES - FRONT

HP725 -UN-01JAN94



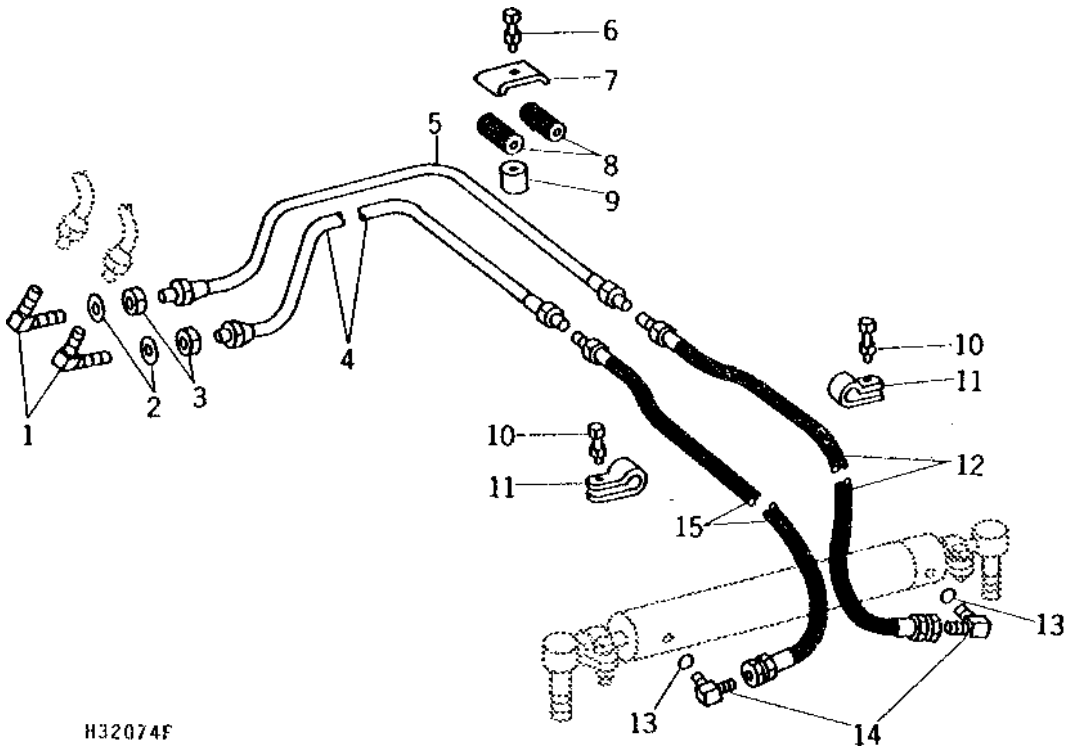
STEERING OIL LINES AND HOSES - FRONT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26375	O-RING	2		
2	AH94862	HOSE	2	-459840	(SUB AH108399)
	AH108399	HOSE	2		
3A	AH100323	RETAINER	1	-409100	(SUB AH102050)
3B	AH102050	SUPPORT	1		
4	24H1325	WASHER	2		15/32" X 59/64" X 0.065"
5	19H2247	CAP SCREW	2		7/16" X 1"
	12H304	LOCK WASHER	2		3/8"
6	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
7	14H832	NUT	2		9/16"
8	H91357	BRACKET	1	-507660	(SUB H111620)
	H111620	BRACKET	1		UPPER
9	R27238	FITTING	2		
10	AH97652	TUBE	1		L.H.
11	AH97653	TUBE	1		R.H.
12	H79573	BRACKET	1		MIDDLE (POSI-TORQ DRIVE)
	H84515	BRACKET	1	-1990	MIDDLE (HYDROSTATIC DRIVE) (NO LONGER AVAILABLE)
13	R27095	FITTING	2		
14	H79573	BRACKET	1		MIDDLE
15	H81346	BRACKET	1		LOWER
16	H76139	SCREW	1		
17	AH98068	LINE	1		UPPER
18	AH98069	LINE	1		LOWER
19A	H83208	CLAMP	4	-412484	
19B	H108745	CLAMP	5	412485-	
20	19H1849	CAP SCREW	3		5/16" X 1-1/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
21	28H90	BUSHING	4	-412484	1/4" X 7/16"
22	H23932	ISOLATOR	8	-412484	
23	H79578	SCREW	1		SELF-TAPPING
24	.....	SEAL	1	412485-	5 MM X 13 MM X 57 MM (3/16" X 1/2" X 2-1/4") LONG (CUT FROM H81330)
25	H108473	SHIELD	1	412485-	STEERING LINES
26	24H1341	WASHER	1	412485-	17/32" X 15/16" X 0.060"
27	12H301	LOCK WASHER	1	412485-	1/2"
28	14H1040	NUT	1	412485-	1/2"
29	19H1849	CAP SCREW	1	412485-	5/16" X 1-1/4"
	N10213	LOCK NUT	1	412485-	
30	24H1136	WASHER	1	412485-	11/32" X 11/16" X 0.065"
31	14H785	NUT	1	412485-	5/16"
32	12H303	LOCK WASHER	1	412485-	5/16"
..	H81330	ISOLATOR	1	412485-	5 MM X 13 MM X 3048 MM (3/16" X 1/2" X 120") LONG

MEMORANDA

STEERING OIL LINES AND HOSES - REAR
(FIXED AND ADJUSTABLE REAR AXLE)
(SERIAL NO. -458400)

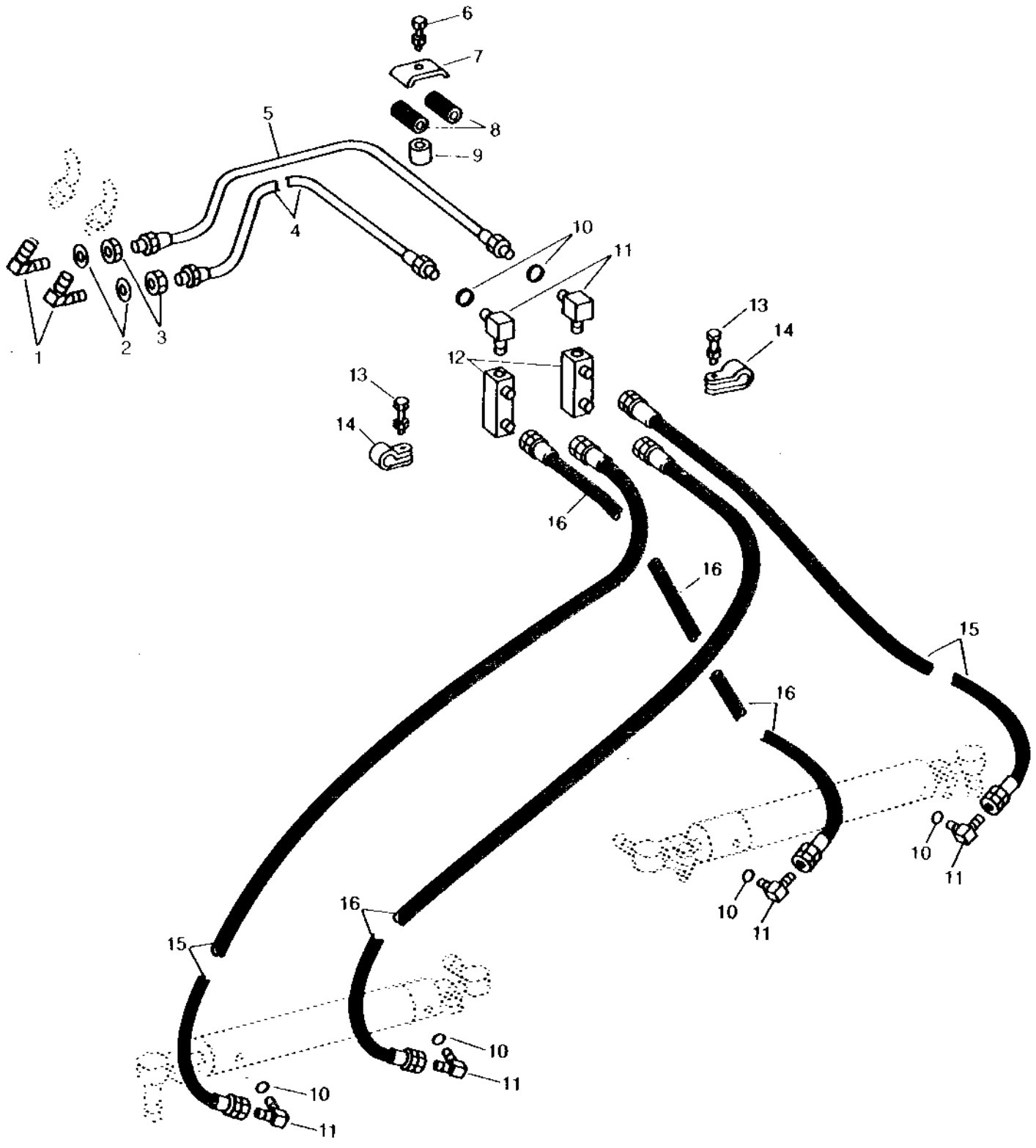
H32074F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75413	ELBOW FITTING	2		90°
2	24H1357	WASHER	2		19/32" X 1-5/32" X 0.090"
3	14H832	NUT	2		9/16"
4	AH96491	TUBE	1		L.H.
5	AH96490	TUBE	1		R.H.
6	19H1849	CAP SCREW	1		5/16" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
7	H83208	CLAMP	1		(USE WITH 28H90)
8	H23932	ISOLATOR	2		
9	28H90	BUSHING	1		1/4" X 7/16"
10	19H1919	CAP SCREW	2		1/4" X 5/8"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
11	H77358	CLIP	2		
12	AH75507	HYDRAULIC HOSE	1		6 MM X 610 MM (1/4" I.D. X 24") LONG, (FIXED REAR AXLE)
	AH75510	HYDRAULIC HOSE	1		6 MM X 914 MM (1/4" X 36") LONG, (ADJUSTABLE REAR AXLE)
13	R26448	O-RING	2		
14	AR26725	ELBOW FITTING	2	-616092	90°, (SUB AT35121)
	AT35121	ELBOW FITTING	2		90°
15	AH75508	HYDRAULIC HOSE	1		6 MM X 711 MM (1/4" X 28") LONG, (NARROW FIXED REAR AXLE)
	AH75509	HYDRAULIC HOSE	1		6 MM X 813 MM (1/4" X 32") LONG (WIDE FIXED REAR AXLE)
	AH75511	HYDRAULIC HOSE	1		6 MM X 1118 MM (1/4" X 44") LONG (ADJUSTABLE REAR AXLE)

STEERING OIL LINES AND HOSES - REAR
(ADJUSTABLE REAR AXLE)
(SERIAL NO. 458401-507350)

HP721 -UN-01JAN94



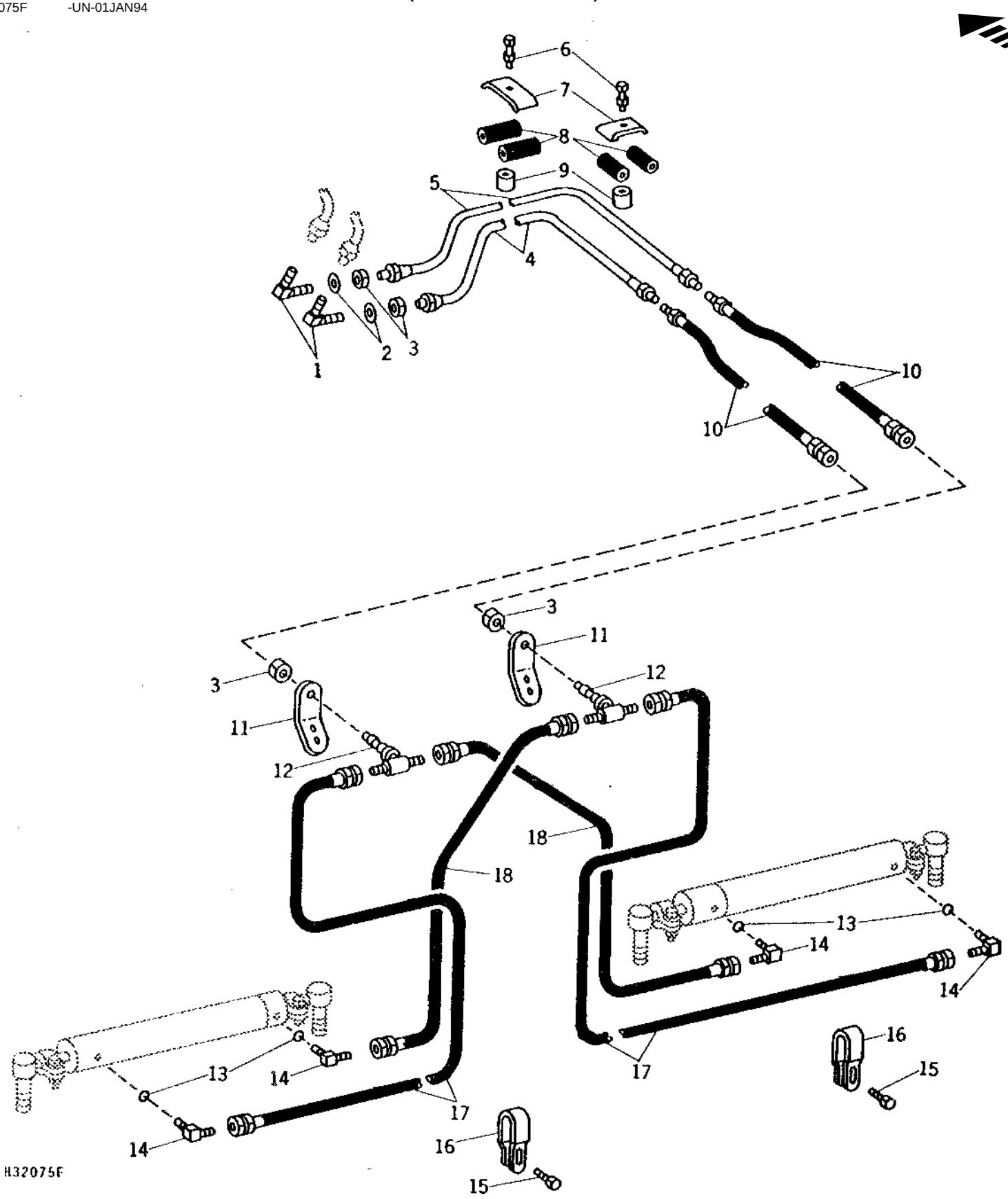
HP721

STEERING OIL LINES AND HOSES - REAR - CONTINUED
(ADJUSTABLE REAR AXLE)
(SERIAL NO. 458401-507350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75413	ELBOW FITTING	2		90°
2	24H1357	WASHER	2		19/32" X 1-5/32" X 0.090"
3	14H832	NUT	2		9/16"
4	AH106509	TUBE	1		L.H.
5	AH106510	TUBE	1		R.H.
6	19H1849	CAP SCREW	1		5/16" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
7	H83208	CLAMP	1		(USE WITH 28H90)
8	H23932	ISOLATOR	2		
9	28H90	BUSHING	1		1/4" X 7/16"
10	R26448	O-RING	6		
11	AR26725	ELBOW FITTING	6	-616092	90°, (SUB AT35121)
	AT35121	ELBOW FITTING	6		90°
12	AR45234	FITTING	2		
13	19H1919	CAP SCREW	2		1/4" X 5/8"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
14	H77358	CLIP	2		
15	AH108251	HOSE	2		9 MM X 838 MM (3/8" I.D. X 33") LONG
16	AH108250	HOSE	2		9 MM X 787 MM (3/8" I.D. X 31") LONG

STEERING OIL LINES AND HOSES - REAR
(HEAVY-DUTY FIXED AND POWER 4-WHEEL DRIVE REAR AXLE)
(SERIAL NO. -507350)

H32075F -UN-01JAN94

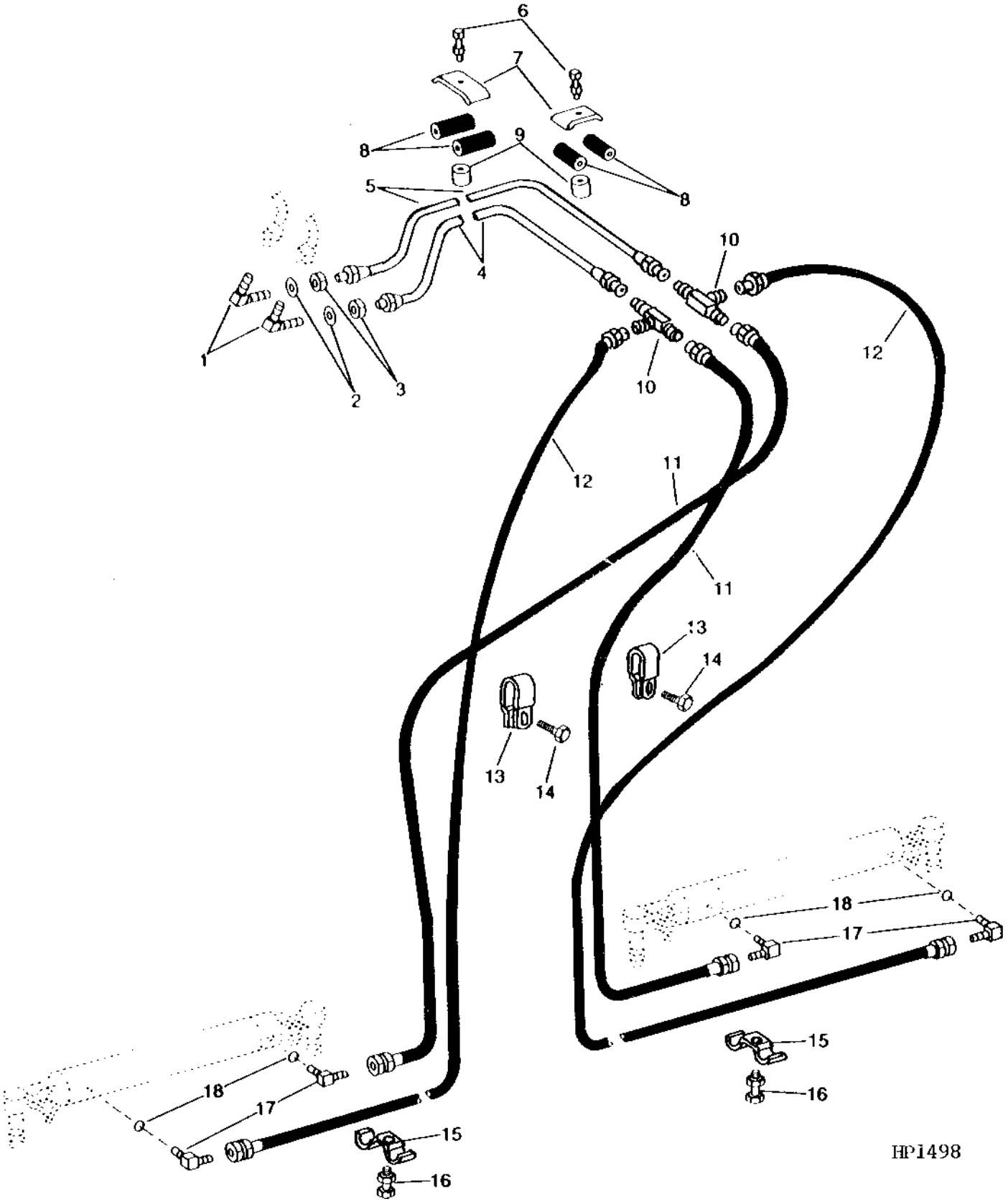


STEERING OIL LINES AND HOSES - REAR - CONTINUED
(HEAVY-DUTY FIXED AND 4-WHEEL DRIVE REAR AXLE)
(SERIAL NO. -507350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75413	ELBOW FITTING	2		90°
2	24H1357	WASHER	2		19/32" X 1-5/32" X 0.090"
3	14H832	NUT	4		9/16"
4	AH97722	LINE	1		L.H.
5	AH97721	LINE	1		R.H.
6	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
7	H83208	CLAMP	2		(USE WITH 28H90)
8	H23932	ISOLATOR	4		
9	28H90	BUSHING	2		1/4" X 7/16"
10	AH98931	HYDRAULIC HOSE	2		10 MM X 864 MM (3/8" I.D. X 34") LONG
11	H96282	BRACKET	2		
12	N154286	TEE FITTING	2		
13	R26448	O-RING	4		
14	AR26725	ELBOW FITTING	4	-616092	90°, (SUB AT35121)
	AT35121	ELBOW FITTING	4		90°
15	37H110	SCREW	6		3/8" X 7/8"
16	AH97280	CLIP	2		DOUBLE
17	AH97703	HYDRAULIC HOSE	2		6 MM X 711 MM (1/4" I.D. X 28") LONG (HEAVY-DUTY REAR AXLE AND CAM LOBE MOTOR)
	AU41959	HYDRAULIC HOSE - FABRICATE	1		9/16" X 737 MM (29") X 9/16"
	AH97702	HYDRAULIC HOSE	1		6 MM X 787 MM (1/4" I.D. X 31") LONG, (PLANETARY 4-WHEEL DRIVE)
18	AH97702	HYDRAULIC HOSE	2		6 MM X 787 MM (1/4" I.D. X 31") LONG, (HEAVY DUTY REAR AXLE AND CAM LOBE MOTOR)
	AH94856	HYDRAULIC HOSE	2	-459889	6 MM X 838 MM (1/4" I.D. X 33") LONG, (PLANETARY 4-WHEEL DRIVE)

STEERING OIL LINES AND HOSES
(HEAVY-DUTY ADJUSTABLE REAR AXLE AND 4-WHEEL DRIVE)
(SERIAL NO. 507351-)

HP1498 -UN-01JAN94

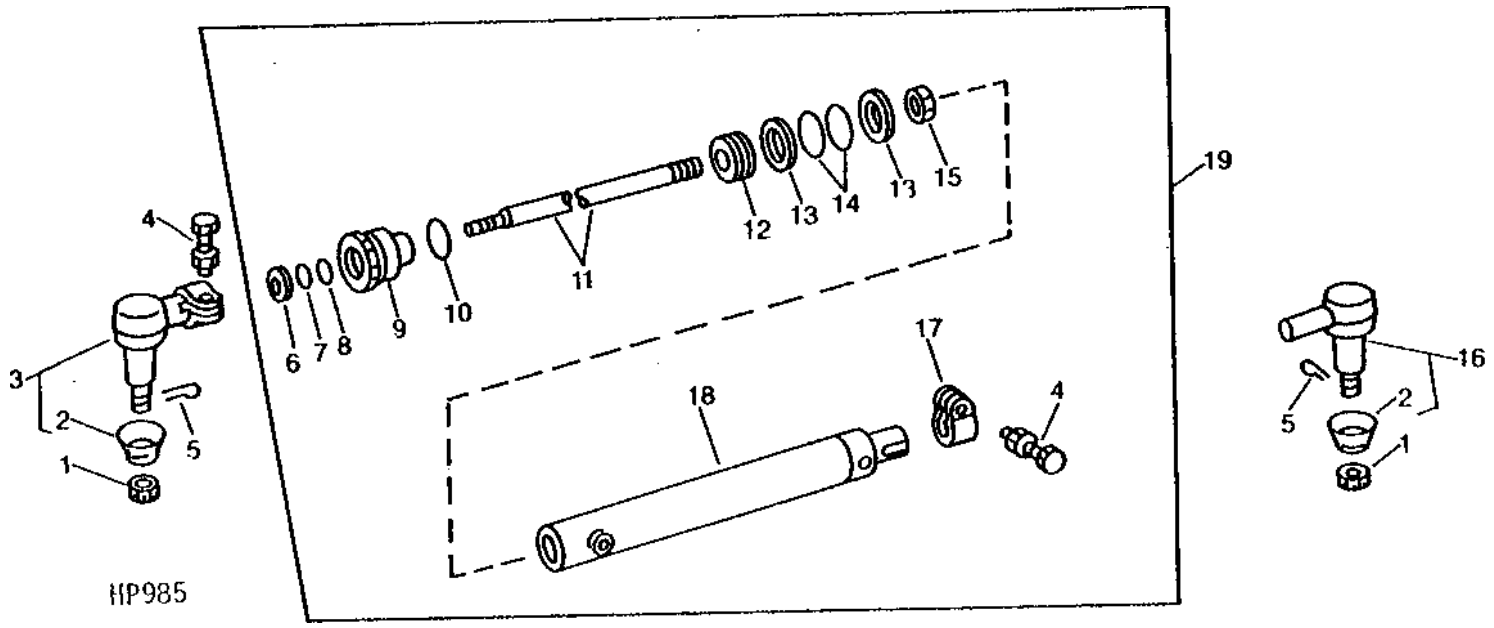


STEERING OIL LINES AND HOSES - CONTINUED
(HEAVY-DUTY ADJUSTABLE REAR AXLE AND 4-WHEEL DRIVE)
(SERIAL NO. 507351-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75413	ELBOW FITTING	2		90°
2	24H1357	WASHER	2		19/32" X 1-5/32" X 0.090"
3	14H832	NUT	4		9/16"
4	AH97722	LINE	1		L.H.
5	AH97721	LINE	1		R.H.
6	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
7	H83208	CLAMP	2		
8	H23932	ISOLATOR	4		(USE WITH 28H90)
9	28H90	BUSHING	2		
10	T20926	TEE FITTING	2		
11	AH106173	HOSE	2		6 MM X 1727 MM (1/4" X 68") LONG
12	AH108418	HOSE	2		6 MM X 2159 MM (1/4" X 85") LONG
13	H97280	STRAP	2		
14	37H110	SCREW	2		3/8" X 7/8"
15	AH83846	CLAMP	2		
16	19H1900	CAP SCREW	2		5/16" X 3/4"
	N10213	LOCK NUT	2		5/16"
17	AR26725	ELBOW FITTING	4	-616092	90°, (SUB AT35121)
	AT35121	ELBOW FITTING	4		90°
18	R26448	O-RING	4		

STEERING CYLINDER
(FIXED AND ADJUSTABLE REAR AXLE)

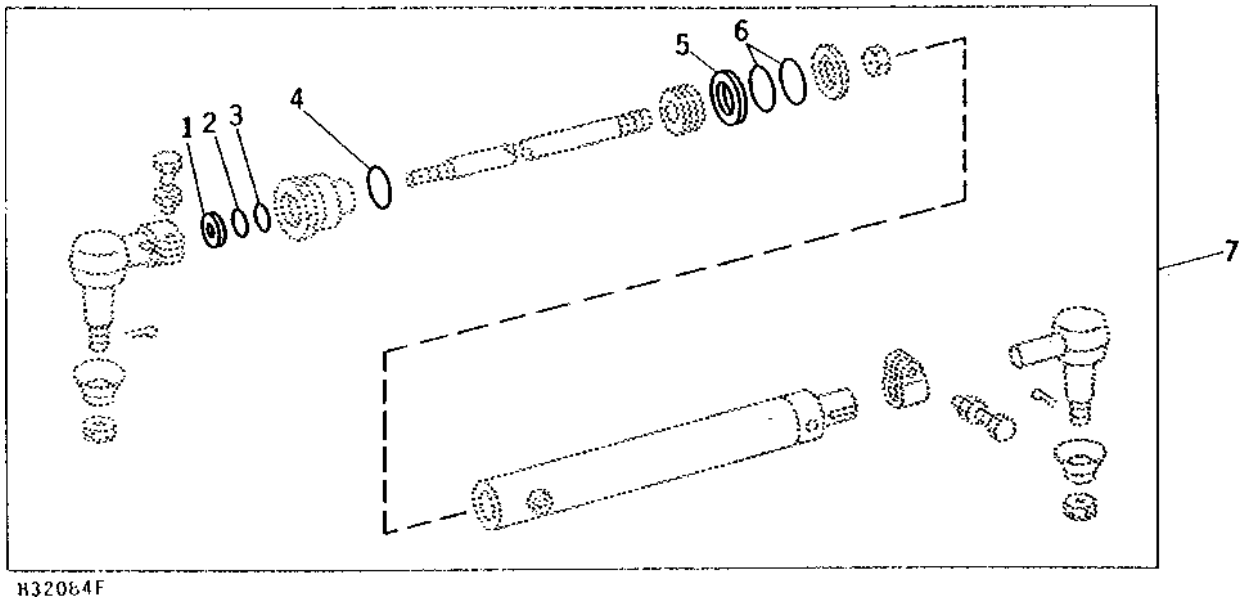
HP985 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H918	NUT	4		5/8"
2	H35664	BOOT	2		
3	AH75396	TIE ROD END	1	-458400	(WITH SHIELD)
	AH75396	TIE ROD END	2	458401-	(WITH SHIELD)
4	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	14H812	NUT	2		3/8"
5	11H236	COTTER PIN	4		1/8" X 1"
6	.....	SEAL	1		(KIT AH78770)
7	E42436	BACK-UP RING	1		(KIT AH78770)
8	B2762R	O-RING	1		(KIT AH78770)
9	H80435	BEARING	1		
10	R31378	O-RING	1		(KIT AH78770)
11	H80434	ROD	1		
12	H80436	PISTON	1		
13	.....	PISTON RING	2		(KIT AH78770)
14	U15973	O-RING	2		(KIT AH78770)
15	P42337	LOCK NUT	1		
16	AH75397	TIE ROD END	1	-458400	WITH SHIELD (USED WITH ADJUSTABLE REAR AXLE)
	AH75397	TIE ROD END	2	458401-507350	WITH SHIELD (USED WITH ADJUSTABLE REAR AXLE)
	AH75398	END	1		WITH SHIELD (USED WITH WIDE FIXED REAR AXLE)
	AH75399	END	1		WITH SHIELD (USED WITH NARROW FIXED REAR AXLE)
17	M2300T	CLAMP	1		
18	AH78771	HYDRAULIC CYLINDER BARREL	1	-1990	(SUB AH75400)
19	AH75400	CYLINDER	1	-458400	(COMPLETE COMPONENT, LESS TIE ROD ENDS) (NEW COMPONENT)
	AH75400	CYLINDER	2	458401-507350	(COMPLETE COMPONENT, LESS TIE ROD ENDS) (NEW COMPONENT)
..	AH78770	SEAL KIT	1		

KIT, STEERING CYLINDER
(FIXED AND ADJUSTABLE REAR AXLE)

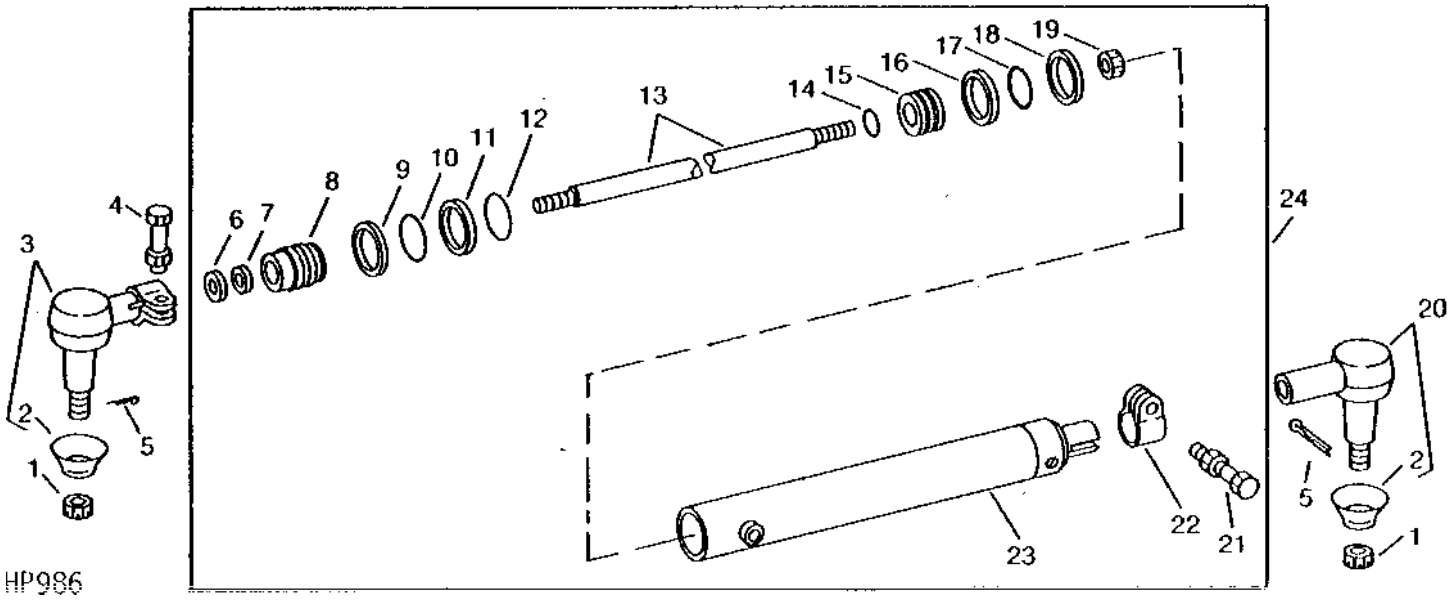
H32084F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SEAL	1		
2	E42436	BACK-UP RING	1		
3	B2762R	O-RING	1		
4	R31378	O-RING	1		
5	.....	PISTON RING	2		
6	U15973	O-RING	2		
7	AH78770	SEAL KIT	1		

STEERING CYLINDER
(HEAVY-DUTY AND 4-WHEEL DRIVE REAR AXLE)

HP986 -UN-01JAN94

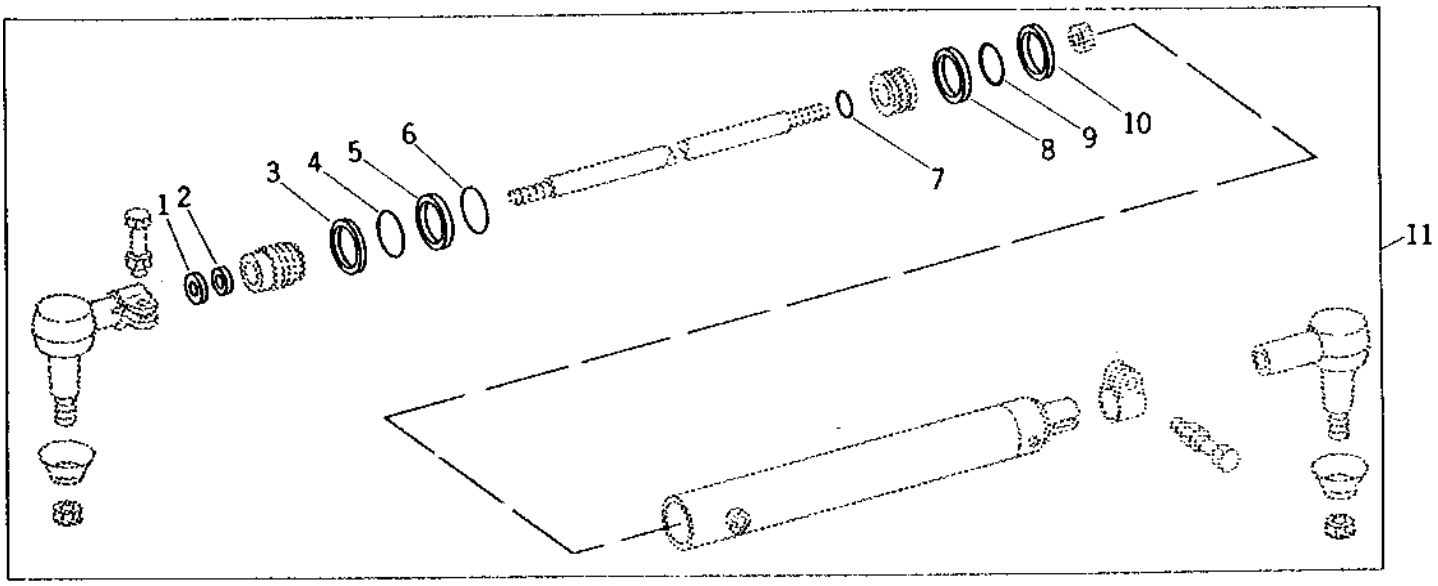


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H950	NUT	2		5/8"
2	R40589	COVER	2		
3	AH94056	TIE ROD END	1		WITH SHIELD (USE WITH 4-WHEEL DRIVE-R.H.) (USE WITH HEAVY-DUTY REAR AXLE-L.H.)
	AH97744	TIE ROD END	1		WITH SHIELD (USE WITH HEAVY-DUTY REAR AXLE-R.H.) (USE WITH 4-WHEEL DRIVE-L.H.)
4	19H1930	CAP SCREW	1		1/2" X 2-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H826	NUT	1		1/2"
5	11H236	COTTER PIN	2		1/8" X 1"
6	.....	SEAL	1		(KIT AH101202)
7	AH87264	SEAL	1		(KIT AH101202)
8	H101433	GUIDE	1	-1990	(NO LONGER AVAILABLE)
9	.....	SNAP RING	1		(KIT AH101202)
10	.....	RING	1		(KIT AH101202)
11	.....	WASHER	1		(KIT AH101202)
12	P50635	O-RING	1		(KIT AH101202)
13	H101434	ROD	1		
14	T42798	O-RING	1		(KIT AH101202)
15	H101432	PISTON	1	-1990	(NO LONGER AVAILABLE)
16	.....	PISTON RING	1		(KIT AH101202)
17	U15973	O-RING	1		(KIT AH101202)
18	.....	WEAR RING	1		(KIT AH101202)
19	N33203	LOCK NUT	1		
20	AH94057	TIE ROD END	1		WITH SHIELD
21	19H1863	CAP SCREW	1		5/8" X 3"
	K40015	LOCK NUT	1		
22	AH101200	CLAMP	1		
23	AH101201	HYDRAULIC CYLINDER BARREL	1		(SUB AH96566)
24	AH96566	CYLINDER	1		(COMPLETE COMPONENT, LESS TIE ROD ENDS) (NEW COMPONENT)
..	AH101202	KIT	1		SEAL REPAIR

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

KIT, STEERING CYLINDER
(HEAVY-DUTY AND 4-WHEEL DRIVE REAR AXLE)

H32083F -UN-01JAN94

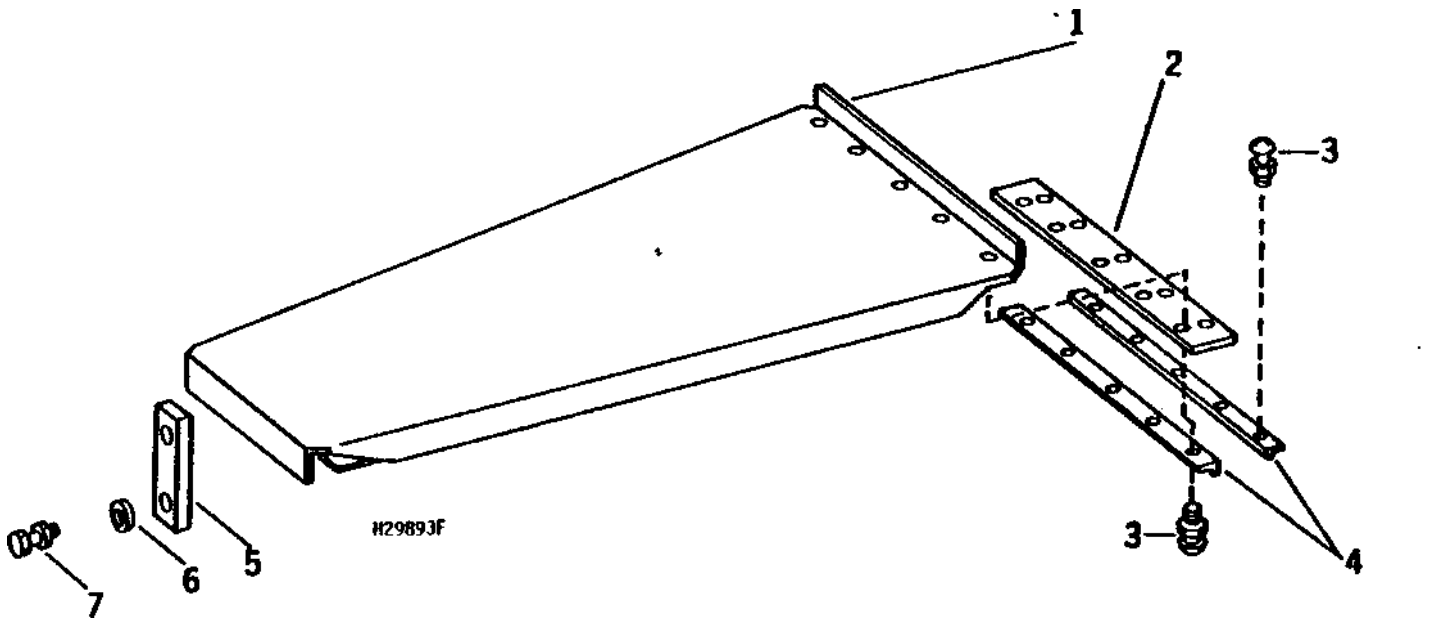


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SEAL	1		
2	.....	SEAL	1		
3	.....	RING	1		
4	.....	RING	1		
5	.....	WASHER	1		
6	P50635	O-RING	1		
7	T42798	O-RING	1		
8	.....	PISTON RING	1		
9	U15973	O-RING	1		
10	.....	RING	1		
11	AH101202	KIT	1		

MEMORANDA

TRASH SHIELD (STANDARD REAR AXLE) (FIXED AND ADJUSTABLE)

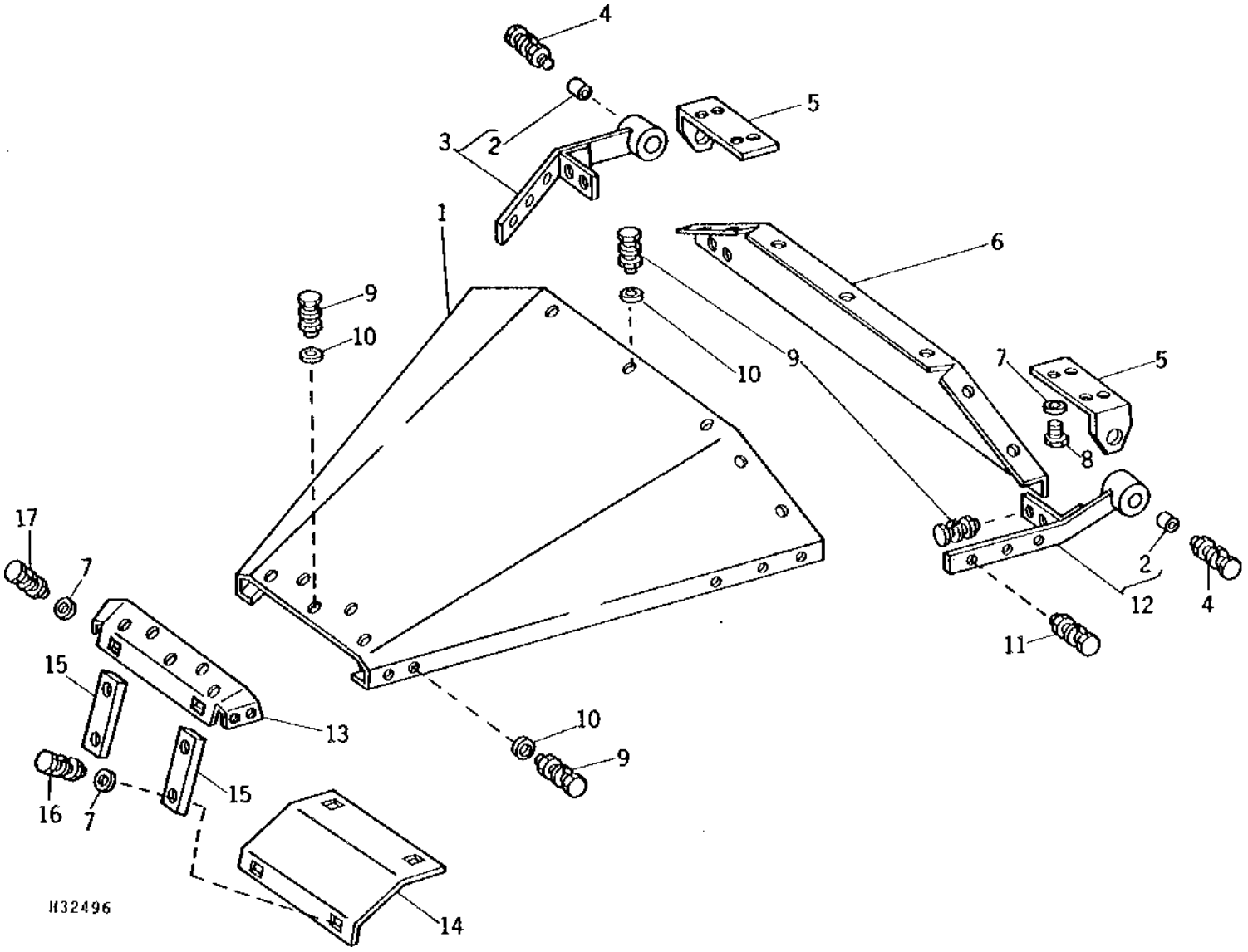
H29893F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96651	SHIELD	1		
2	H79477	HINGE	1		
3	21H1027	SCREW	10		1/4" X 3/4"
	12H302	LOCK WASHER	10		1/4"
	14H786	NUT	10		1/4"
4	H79478	STRIP	2		
5	H83624	STRAP	1		
6	24H1211	WASHER	1		9/16" X 1-3/8" X 0.105"
7	19H1721	CAP SCREW	2		1/2" X 1-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"

TRASH SHIELD (HEAVY-DUTY AND 4-WHEEL DRIVE)

H32496 -UN-01JAN94

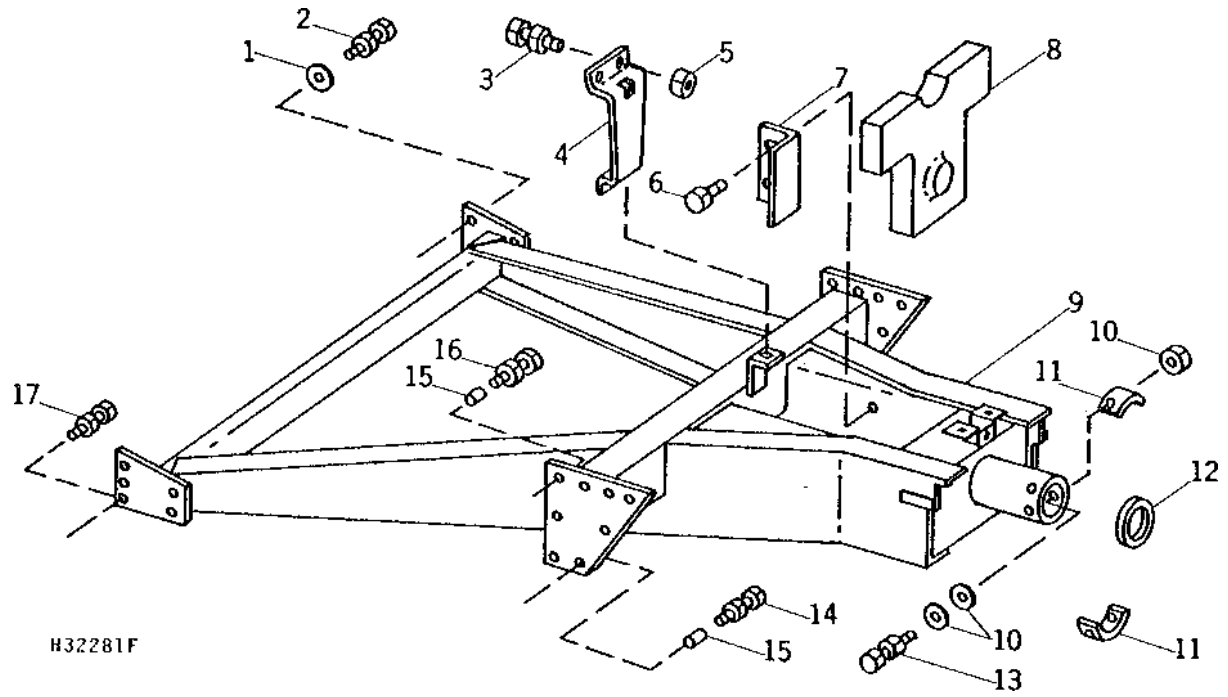


TRASH SHIELD (HEAVY-DUTY AND 4-WHEEL DRIVE) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100690	SHIELD	1	-610500	
	H117643	SHIELD	1	610501-	
2	AH80384	ISOLATOR	2		
3	AH99660	SUPPORT	1	-610500	L.H.
	AH114441	SUPPORT	1	610501-	L.H.
4	19H1847	CAP SCREW	2		5/8" X 2-1/2"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
5	H99012	BRACKET	2		
6	H100691	BRACKET	1		FRONT
7	24H1305	WASHER	12		13/32" X 13/16" X 0.065"
8	19H1936	CAP SCREW	8		3/8" X 3/4"
9	19H1900	CAP SCREW	20		5/16" X 3/4"
	24H1136	WASHER	20		11/32" X 11/16" X 0.065"
	14H785	NUT	20		5/16"
10	12H303	LOCK WASHER	16		5/16"
11	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
12	AH99661	SUPPORT	1	-610500	R.H.
	AH114440	SUPPORT	1	610501-	R.H.
13	H100689	BRACKET	1	-610500	REAR
	H117644	BRACKET	1	610501-	REAR
14	H101268	SUPPORT	1	-507350	(SUB H113792)
	H113792	SUPPORT	1		REAR
15	H83624	STRAP	2		
16	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	03H1495	BOLT	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

REAR AXLE MOUNTING AND T-WEIGHTS

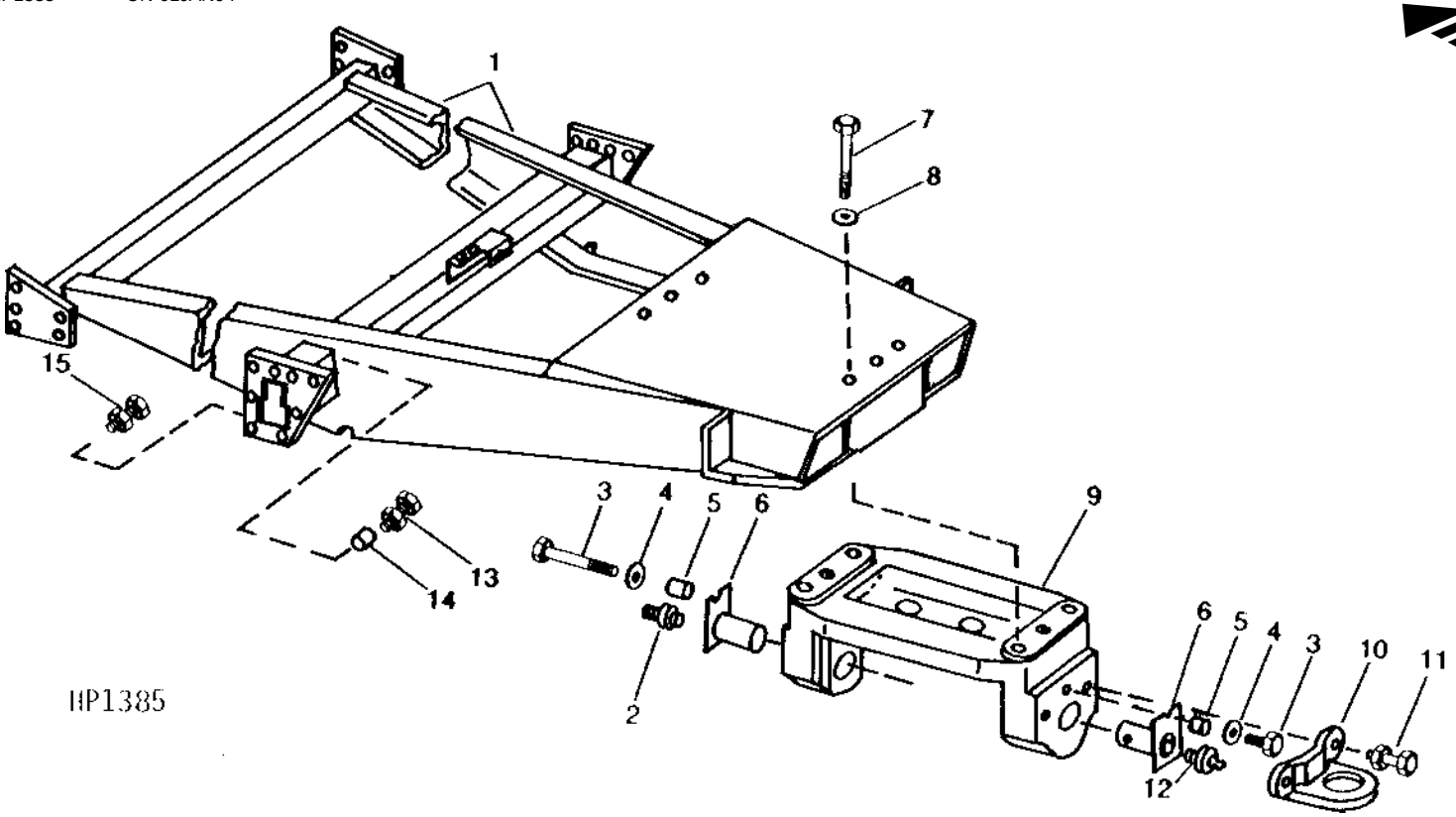
H32281F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1790	WASHER	2		17/32" X 1-1/2" X 0.164"
2	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
3	19H2062	CAP SCREW	3		1/2" X 4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
4	H80050	BRACKET	1		(USE WITH (9) T-WEIGHTS)
5	14H1040	NUT	3		1/2", (USE WITH (9) T-WEIGHTS)
6	H78421	SCREW	4		SELF-TAPPING (USE WITH (4) T-WEIGHTS)
7	H80049	BRACKET	2		(USE WITH (4) T-WEIGHTS)
8	H80051	WEIGHT	AR		(4 OR 9 REQUIRED)
9	AH96649	BRACKET	1		
10	24H1625	WASHER	12		17/32" X 1" X 0.120"
11	H84360	STOP	2		
12	H26433	WASHER	1		
13	19H2735	CAP SCREW	4		1/2" X 2"
	P3629H	LOCK WASHER	4	-611006	(SUB 12H301)
	12H301	LOCK WASHER	4		
	14H960	NUT	4		1/2"
14	19H1708	CAP SCREW	4		5/8" X 1-3/4"
	12H294	LOCK WASHER	4		5/8"
	14H1039	NUT	4		5/8"
15	H87507	BUSHING	12		
16	19H1765	CAP SCREW	12		3/8" X 1-3/4"
	12H304	LOCK WASHER	12		3/8"
	14H812	NUT	12		3/8"
17	19H1945	CAP SCREW	3		1/2" X 3-1/4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"

REAR AXLE FRAME AND SUPPORT
(4-WHEEL DRIVE,HEAVY-DUTY FIXED AND HEAVY-DUTY ADJUSTABLE AXLE)

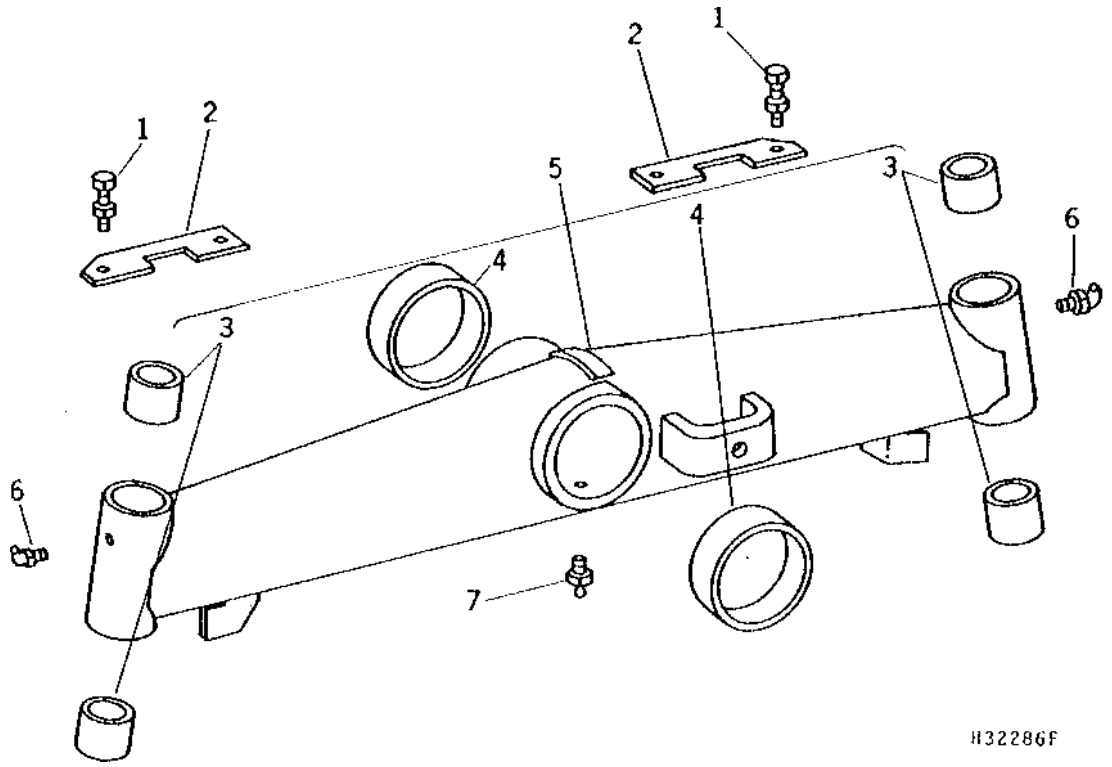
HP1385 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96532	FRAME	1	-507350	(SUB AH108402)
	AH108402	FRAME	1		
2	JD7759	LUBRICATION FITTING	1		STRAIGHT, 1/8"
3	19H1777	CAP SCREW	2		1/2" X 1-3/4"
4	24H1850	WASHER	2		17/32" X 1-1/4" X 0.180"
5	R36728	BUSHING	2		
6	AH96446	PIN	2		
7	19H3400	CAP SCREW	4	-459906	3/4" X 5", (SUB 19H3415 WITH M3301T)
	19H3415	CAP SCREW	6	-507350	3/4" X 5-1/2", (SUB 19H3407)
	19H3407	CAP SCREW	6		3/4" X 5-1/2"
8	M3301T	WASHER	6	-507350	(SUB T25922, THIS APPLICATION)
	T25922	WASHER	6		
9	H94184	SUPPORT	1	-507350	(SUB H109765)
	H109765	SUPPORT	1		
10	H92959	HITCH	1		
11	19H1903	CAP SCREW	2		1" X 3-1/2"
	12H234	LOCK WASHER	2		1"
12	JD7781	LUBRICATION FITTING	1		90°
13	19H1765	CAP SCREW	12		3/8" X 1-3/4"
	12H304	LOCK WASHER	12		3/8"
	14H812	NUT	12		3/8"
14	H87507	BUSHING	12		
15	19H1708	CAP SCREW	4		5/8" X 1-3/4"
	12H294	LOCK WASHER	4		5/8"
	14H1039	NUT	4		5/8"

REAR AXLE (FIXED)
(SERIAL NO. -362900)

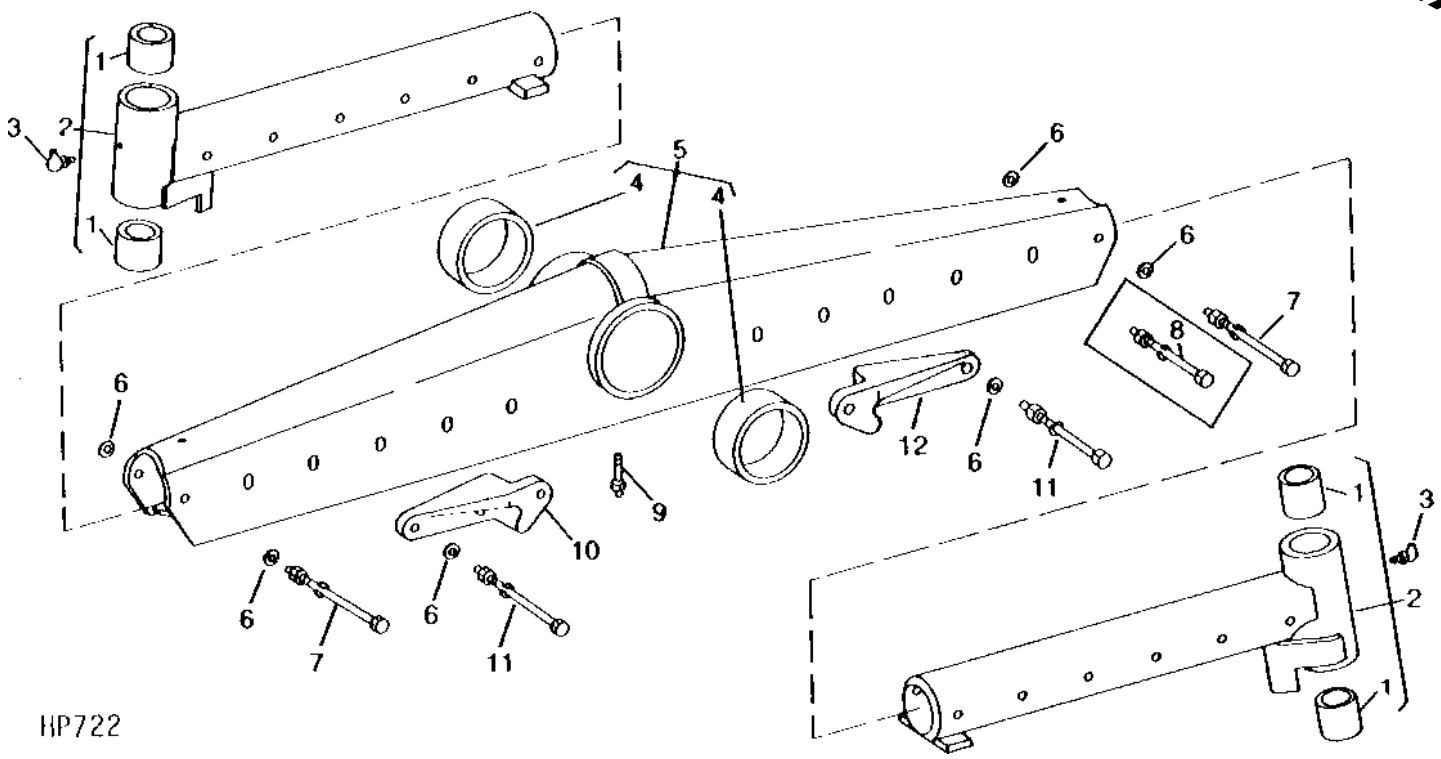
H32286F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1914	CAP SCREW	4		1/4" X 1", (USE WITH FIXED AXLE WHEN EQUIPPED WITH 9.00-24, 9.50-24, OR 11.2-24 WHEELS)
	12H302	LOCK WASHER	4		1/4"
	14H786	NUT	4		1/4"
2	H82933	SHIM	2		(USE WITH FIXED AXLE WHEN EQUIPPED WITH 9.00-24, 9.50-24, OR 11.2-24 WHEELS)
3	H75778	BUSHING	4		
4	H86254	BUSHING	2		
5	AH87548	REAR AXLE	1		(NARROW, WITH BUSHINGS)
	AH87549	REAR AXLE	1		(WIDE, WITH BUSHINGS)
6	JD7806	LUBRICATION FITTING	2		90°, 1/4"
7	JD7813	LUBRICATION FITTING	1		STRAIGHT, 1/4"

REAR AXLE (ADJUSTABLE)
(SERIAL NO. -507350)

HP722 -UN-01JAN94

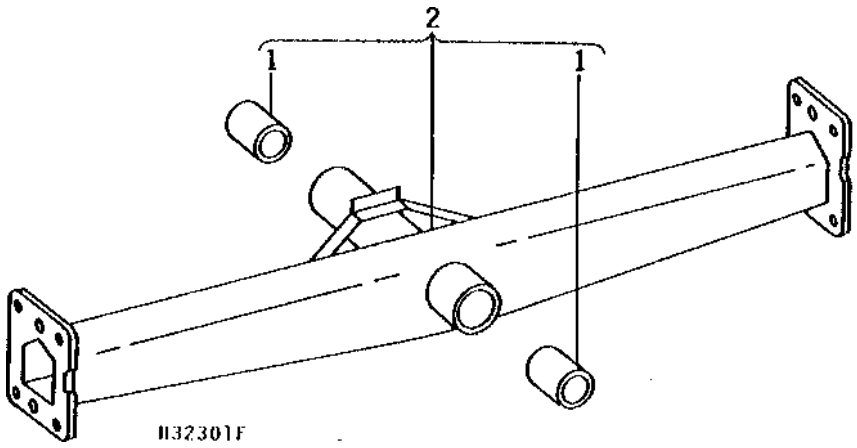


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75778	BUSHING	4		
2	AH75331	AXLE KNEE	2	-458400	(SUB AH108098)
	AH108098	AXLE KNEE	2		WITH BUSHING
3	JD7806	LUBRICATION FITTING	2		90°, 1/4"
4	H86254	BUSHING	2		
5	AH87545	AXLE	1		WITH BUSHINGS
6	T40728	WASHER	10	-458400	(SUB 24M7241)
	T40728	WASHER	8	458401-	(SUB 24M7241)
	24M7241	WASHER	8		
7	19H3340	CAP SCREW	2		5/8" X 5-1/2"
	14H800	NUT	2		5/8"
8	19H2718	CAP SCREW	2	-458400	5/8" X 4-3/4"
	14H800	NUT	2	-458400	5/8"
9	JD7813	LUBRICATION FITTING	1		STRAIGHT, 1/4"
10	H75931	BRACKET	1		L.H.
11	19H3174	CAP SCREW	4		5/8" X 5-1/4"
	14H800	NUT	4		5/8"
12	H106516	BRACKET	1	458401-	R.H.

MEMORANDA

REAR AXLE
(HEAVY-DUTY AND 4-WHEEL DRIVE)
(SERIAL NO. -507350)

H32301F -UN-01JAN94

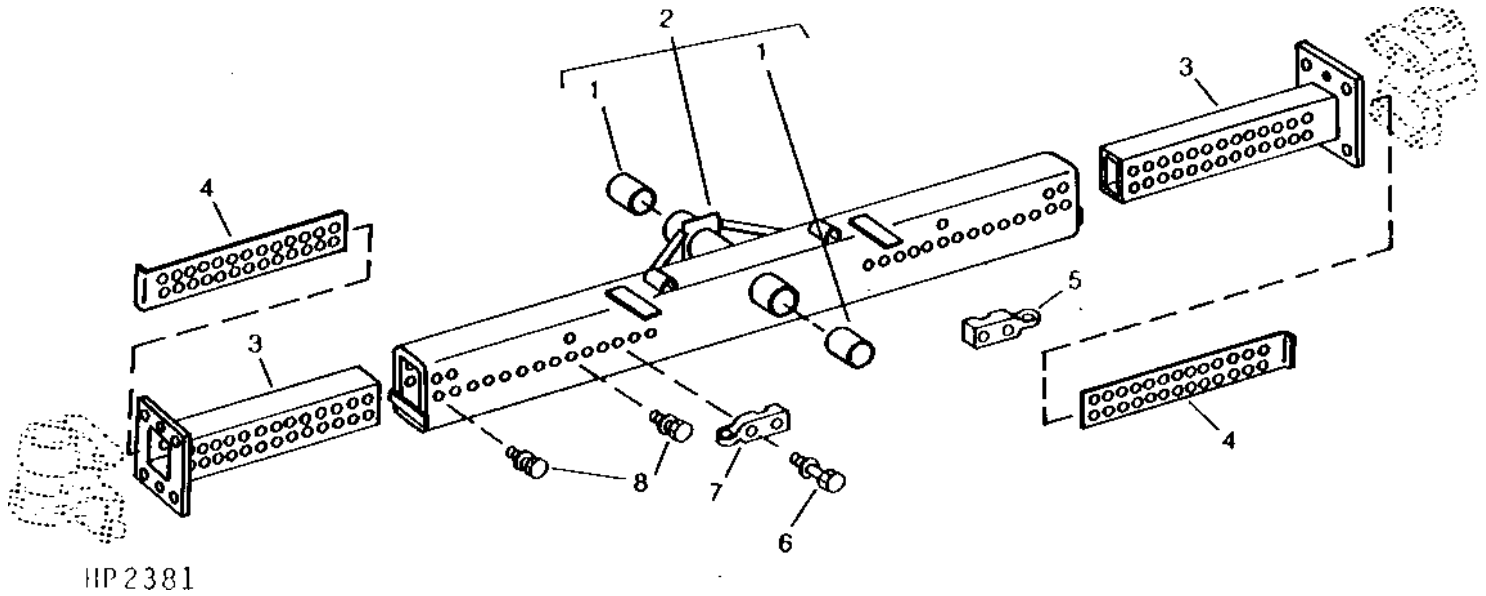


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R65828	BUSHING	2		
2	AH98785	AXLE	1	-459889	(SUB AH108426)
	AH108426	AXLE	1		

MEMORANDA

REAR AXLE
(HEAVY-DUTY AND 4-WHEEL DRIVE)
(SERIAL NO. 507351-)

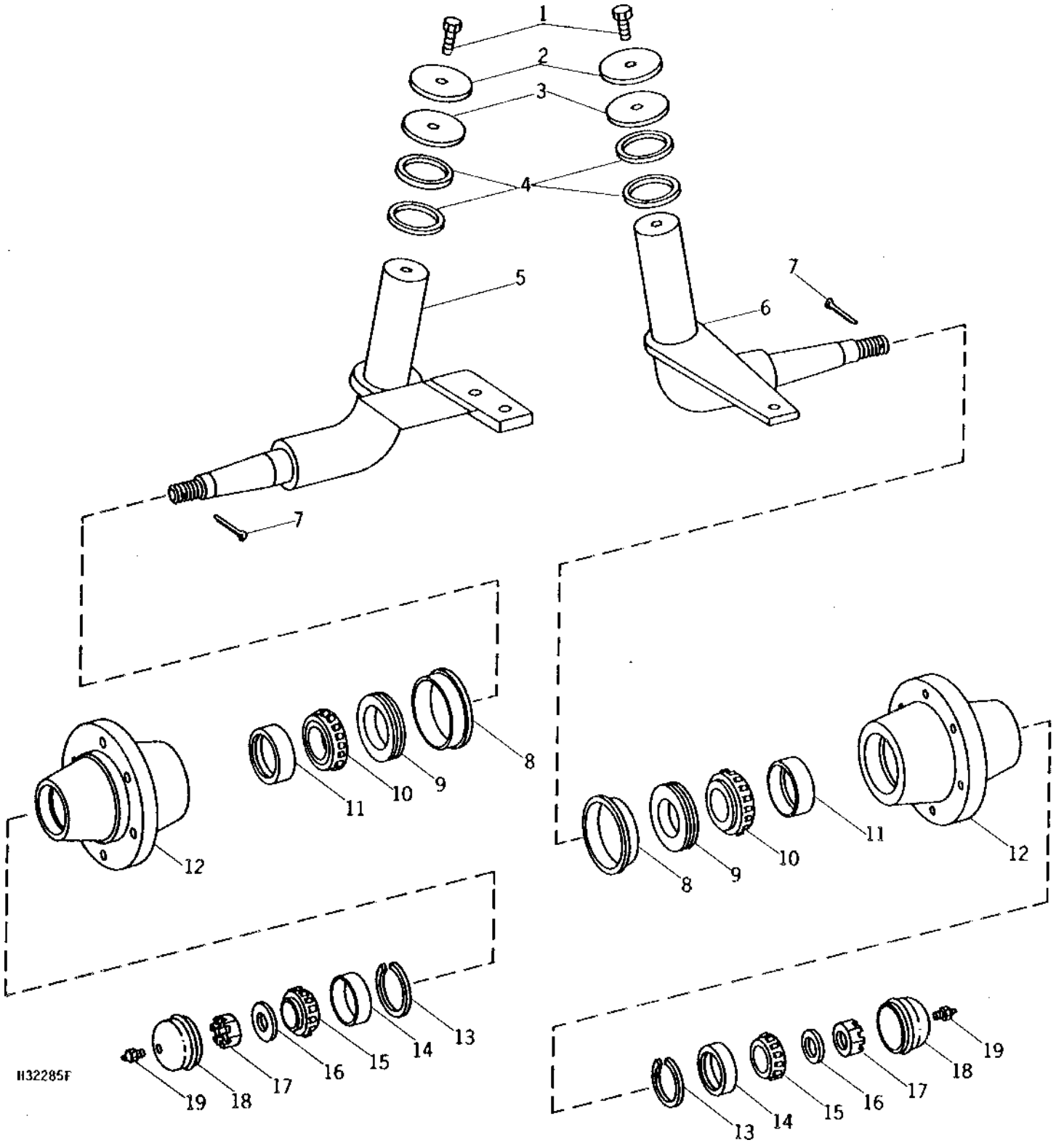
HP2381 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R65828	BUSHING	2		
2	AH106153	REAR AXLE	1	-556300	(SUB AH112286)
	AH112286	REAR AXLE	1	-610500	(SUB AH115047 AND (2) H118495)
	AH115047	REAR AXLE	1		
3	AH106154	TUBE	2		
4	H118495	SHIM	2		
5	H110286	ANCHOR	1		
6	19H3322	CAP SCREW	4		3/4" X 8"
	A20672	NUT	4	-508848	(SUB 14H1064, THIS APPLICATION)
	14H1064	NUT	16		3/4"
7	H107270	ANCHOR	1		
8	19H3419	CAP SCREW	12		3/4" X 6"
	T21397	WASHER	12	-630800	(SUB R78019)
	R78019	WASHER	12		19.837 X 33.325 X 4.166 MM (25/32" X 1-5/16" X 0.164")
	A20672	NUT	12	-508848	(SUB 14H1064, THIS APPLICATION)
	14H1064	NUT	16		3/4"

REAR AXLE SPINDLES

H32285F -UN-01JAN94

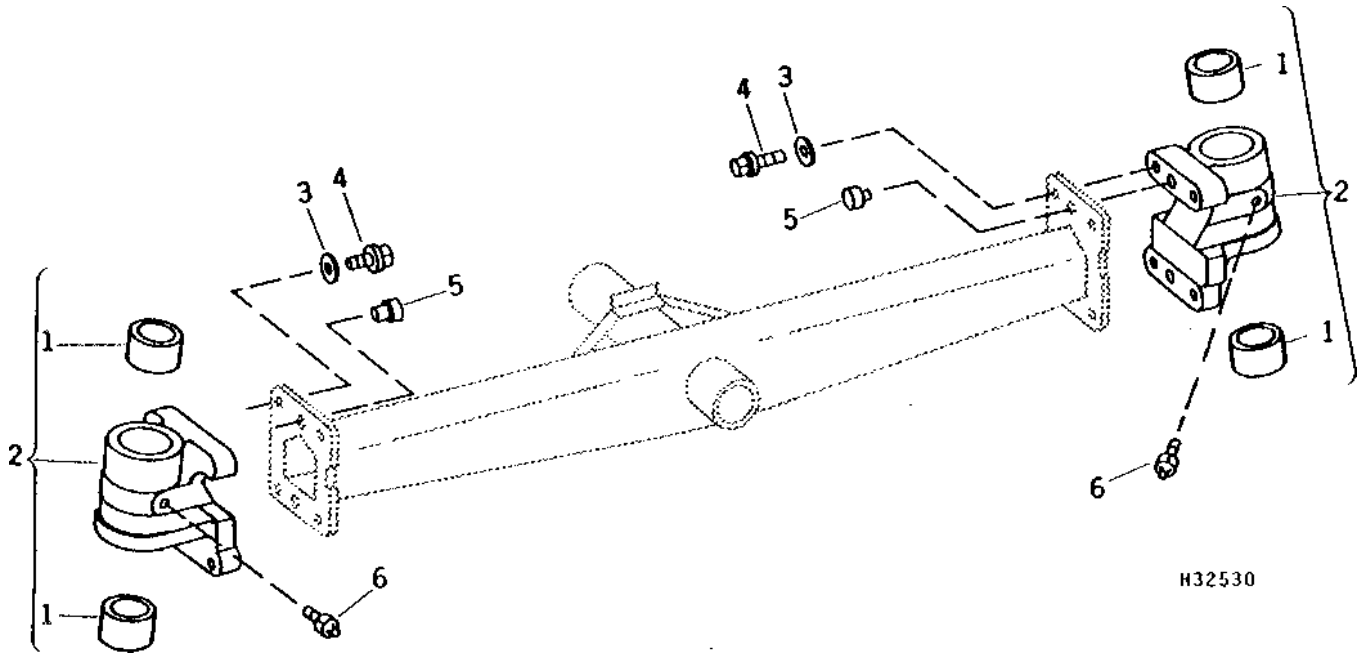


REAR AXLE SPINDLES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1895	CAP SCREW	2		1/2" X 3/4"
2	24H1916	WASHER	2		17/32" X 3-1/2" X 0.180"
3	H96869	CAP	2	-507350	
4	H75936	THRUST BEARING	4	-507350	
	H102206	THRUST BEARING	4		(HEAVY-DUTY REAR AXLE)
5	AH87542	SPINDLE	1	-507350	L.H.
	AH94018	SPINDLE	1		L.H. (HEAVY-DUTY REAR AXLE)
6	AH87540	SPINDLE	1	-458400	R.H.
	AH105796	SPINDLE	1	458401-507350	R.H.
	AH94019	SPINDLE	1		R.H. (HEAVY-DUTY REAR AXLE)
7	11H218	COTTER PIN	2	-507350	3/16" X 1-1/2"
8	H76048	SLEEVE	2	-507350	
	H94951	SLEEVE	2		(HEAVY-DUTY REAR AXLE)
9	AH75485	SEAL	2	-507350	
	AH93892	SEAL	2		(HEAVY-DUTY REAR AXLE)
10	JD8998	BEARING CONE	2	-507350	
	JD8952	BEARING	2		(HEAVY-DUTY REAR AXLE)
11	JD7414	BEARING CUP	2	-507350	
	JD8258	BEARING CUP	2		(HEAVY-DUTY REAR AXLE)
12	H89770	HUB	2	-409100	(16" WHEEL)
	H76051	HUB	2	-507350	(24" WHEEL)
	H94814	HUB	2		(HEAVY-DUTY REAR AXLE)
13	E10911	SNAP RING	2	-507350	(REGULAR-DUTY REAR AXLE)
14	JD8271	BEARING CUP	2	-507350	
	JD8237	BEARING CUP	2		(HEAVY-DUTY REAR AXLE)
15	JD8988	BEARING CONE	2	-507350	
	JD8902	BEARING CONE	2		(HEAVY-DUTY REAR AXLE)
16	U41560	WASHER	2	-507350	
	H98316	WASHER	2	-625524	(SUB R30399) (HEAVY-DUTY REAR AXLE)
	R30399	WASHER	2		26.187 X 57.150 X 6.350 MM (1-1/32" X 2-1/4" X 1/4")
17	14H920	NUT	2		1"
18	H76047	CAP	2	-507350	
	H94950	CAP	2		(HEAVY-DUTY REAR AXLE)
19	JD7759	LUBRICATION FITTING	2	-507350	STRAIGHT, 1/8"

REAR AXLE SPINDLE HOUSINGS
(HEAVY-DUTY REAR AXLE)

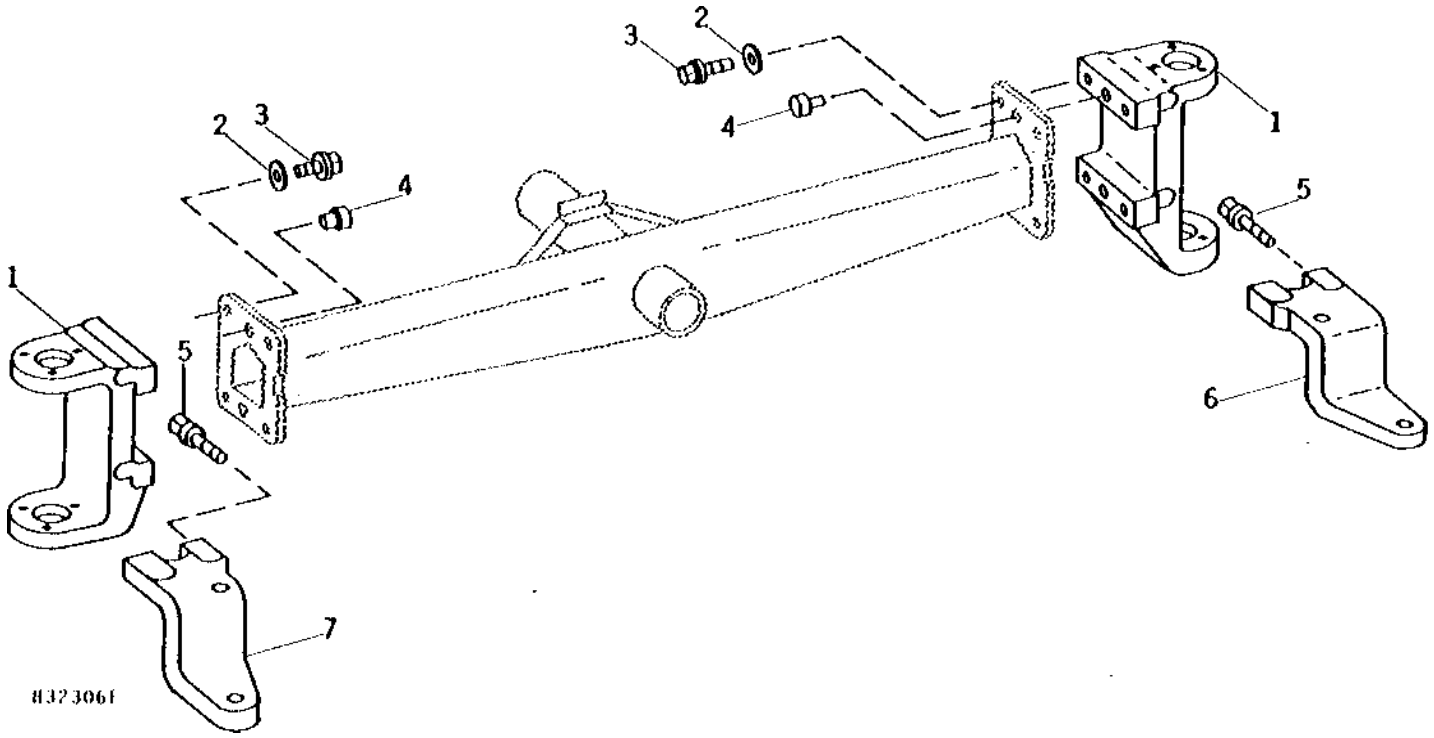
H32530 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94946	BUSHING	4		
2	AH93988	HOUSING	2	-626150	WITH BUSHINGS, (MARKED H94817) (SUB AH126808)
	AH126808	HOUSING	2		
3	H78426	BUSHING	8		
4	H86161	BOLT	8		
5	H75423	PIN	2		
6	JD7759	LUBRICATION FITTING	2		STRAIGHT

WHEEL MOTOR HOUSING AND STEERING ARM
(4-WHEEL DRIVE-PLANETARY GEARING)

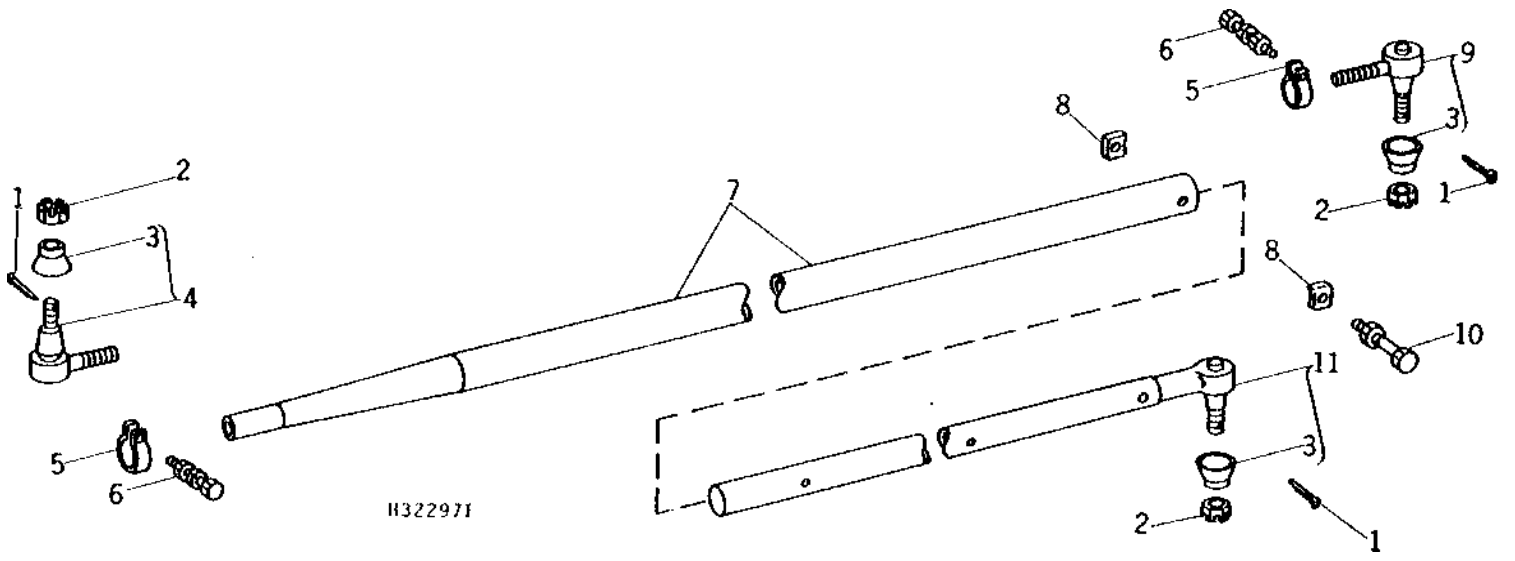
H32306F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R68188	YOKE	2		
2	H78426	BUSHING	8		
3	H86161	BOLT	8		
4	H75423	PIN	2		
5	19H2725	CAP SCREW	4		3/4" X 3-3/4"
6	H107878	ARM	1	-461809	R.H.
7	H107879	ARM	1	-461809	L.H.

STEERING TIE RODS

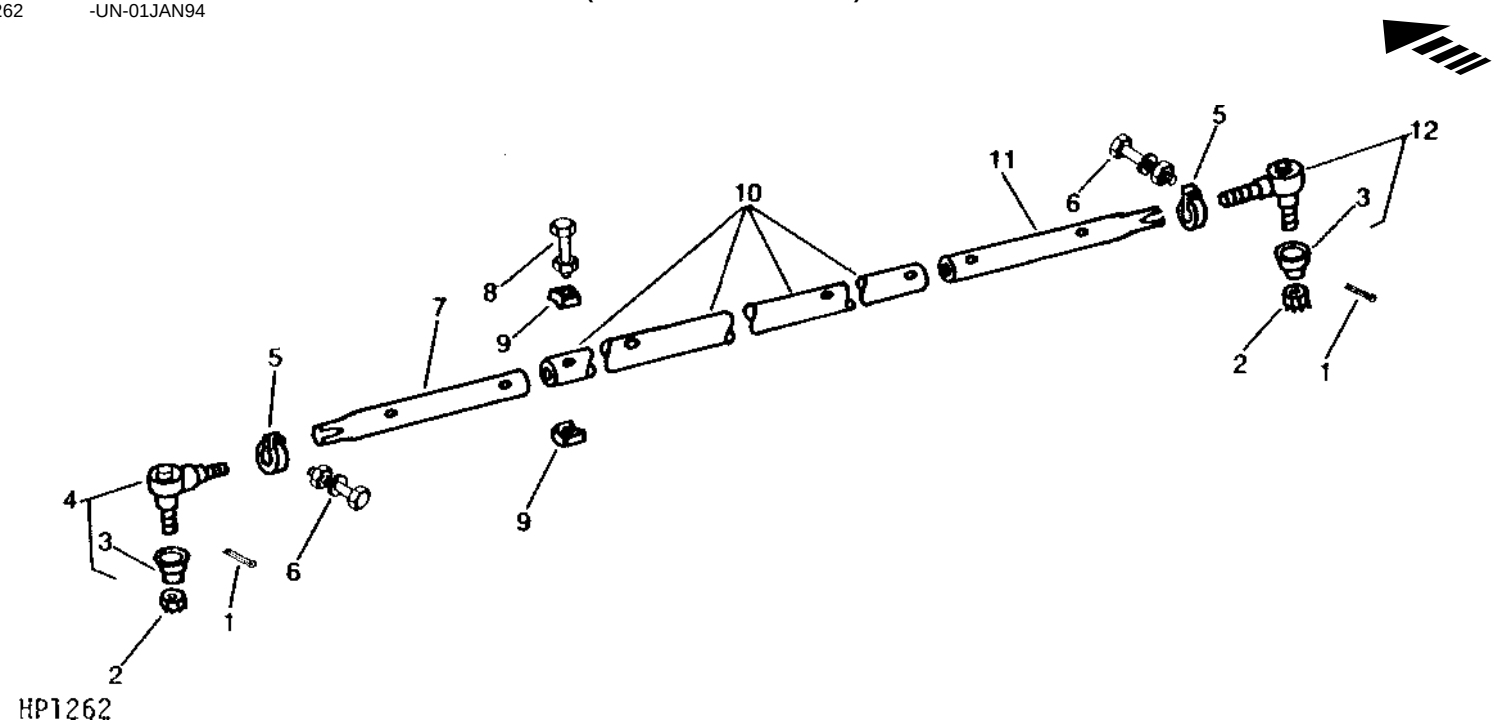
H32297F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H236	COTTER PIN	2		1/8" X 1"
2	14H918	NUT	2		5/8", (FIXED AND ADJUSTABLE REAR AXLE)
	14H950	NUT	2		5/8", (HEAVY-DUTY AND 4-WHEEL DRIVE AXLE)
3	R40589	COVER	2		
4	AH75390	END	1		L.H. THREADED, WITH SHIELD (FIXED REAR AXLE)
	AH101186	BALL JOINT	1	-507350	L.H. THREADED, WITH SHIELD (HEAVY-DUTY REAR AXLE)
	AH101188	BALL JOINT	1		L.H. THREADED, WITH SHIELD (4-WHEEL DRIVE AXLE)
5	AP18380	CLAMP	2		(FIXED REAR AXLE)
	M2300T	CLAMP	1		(ADJUSTABLE REAR AXLE)
	M2301T	CLAMP	2		(HEAVY-DUTY AND 4-WHEEL DRIVE AXLE)
6	19H1906	CAP SCREW	2		5/16" X 1-1/2", (FIXED REAR AXLE)
	12H303	LOCK WASHER	2		5/16", (FIXED REAR AXLE)
	14H785	NUT	2		5/16", (FIXED REAR AXLE)
	19H1765	CAP SCREW	2		3/8" X 1-3/4", (ADJUSTABLE REAR AXLE)
	12H304	LOCK WASHER	2		3/8", (ADJUSTABLE REAR AXLE)
	14H812	NUT	2		3/8", (ADJUSTABLE REAR AXLE)
	19H1930	CAP SCREW	2		1/2" X 2-1/2", (HEAVY-DUTY AND 4-WHEEL DRIVE AXLE)
	12H301	LOCK WASHER	2		1/2", (HEAVY-DUTY AND 4-WHEEL DRIVE AXLE)
	14H1040	NUT	2		1/2", (HEAVY-DUTY AND 4-WHEEL DRIVE AXLE)
7	H85750	TIE ROD	1		(NARROW FIXED REAR AXLE)
	H75929	TIE ROD	1		(WIDE FIXED REAR AXLE)
	H80252	TUBE	1		(ADJUSTABLE REAR AXLE)
	AH101190	TUBE	1	-507350	(HEAVY-DUTY AND 4-WHEEL DRIVE AXLE)
8	R28024	CLAMP	2		(ADJUSTABLE REAR AXLE)
9	AH75389	TIE ROD END	1		R.H. THREADED, WITH SHIELD (FIXED AND ADJUSTABLE REAR AXLE)
	AH101185	BALL JOINT	1	-507350	R.H. THREADED, WITH SHIELD (HEAVY-DUTY REAR AXLE)
	AH101187	BALL JOINT	1		R.H. THREADED, WITH SHIELD (4-WHEEL DRIVE AXLE)
10	19H1944	CAP SCREW	1		3/8" X 2-3/4", (ADJUSTABLE REAR AXLE)
	H99923	LOCK NUT	1		(ADJUSTABLE REAR AXLE)
11	AH75404	TIE ROD	1		WITH SHIELD (ADJUSTABLE REAR AXLE)

STEERING TIE RODS
(HEAVY-DUTY ADJUSTABLE REAR AXLE)
(SERIAL NO. 507351-)

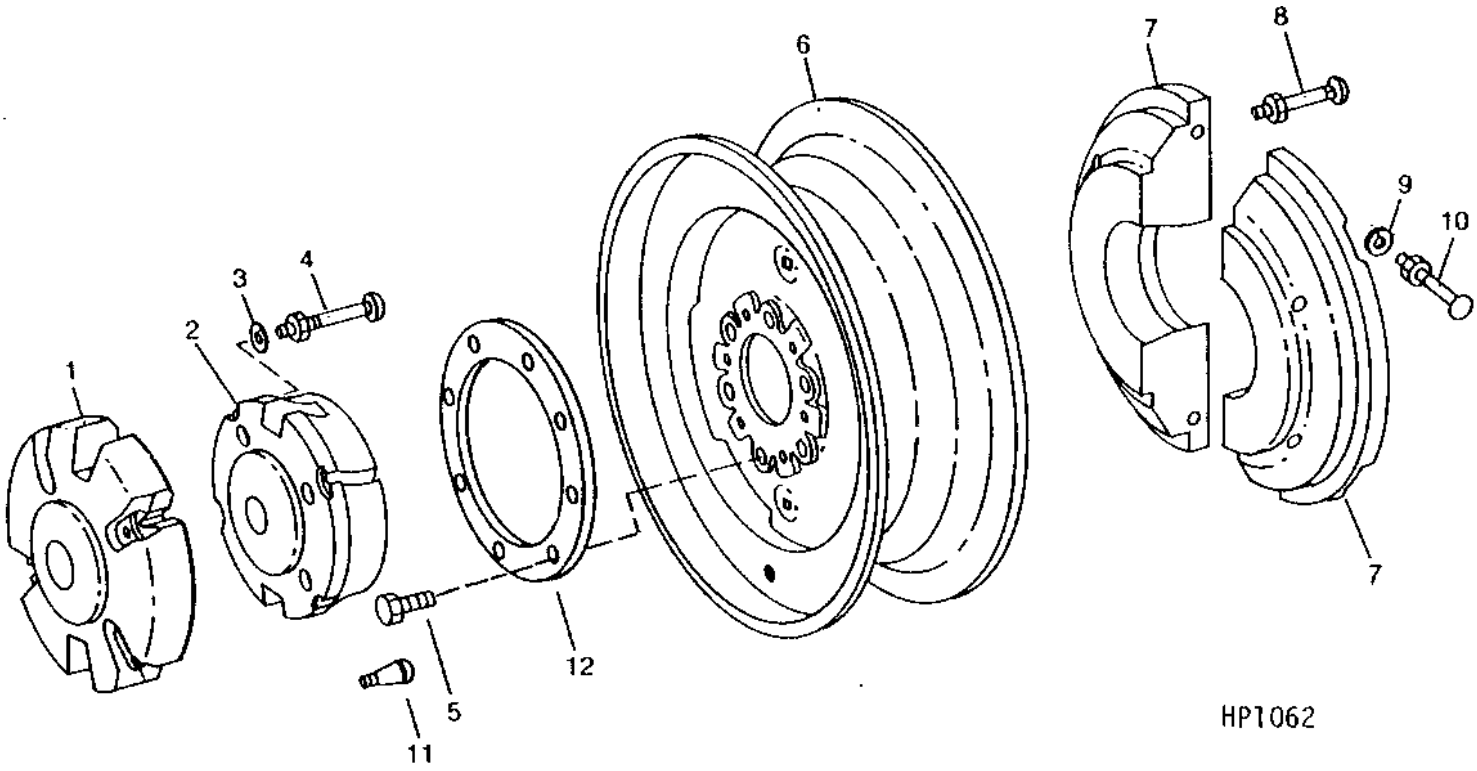
HP1262 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H236	COTTER PIN	2		1/8" X 1"
2	14H950	NUT	2		5/8"
3	R40589	COVER	2		
4	AH101188	BALL JOINT	1		L.H. THREAD
5	R66307	CLAMP	2		
6	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
7	H107268	TUBE	1		L.H.
8	19H1992	CAP SCREW	4		1/2" X 4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
9	H107266	CLAMP	8		
10	H107267	TUBE	1		CENTER
11	H107269	TUBE	1		R.H.
12	AH101187	BALL JOINT	1		R.H. THREAD

REAR WHEELS AND WHEEL WEIGHTS

HP1062 -UN-01JAN94



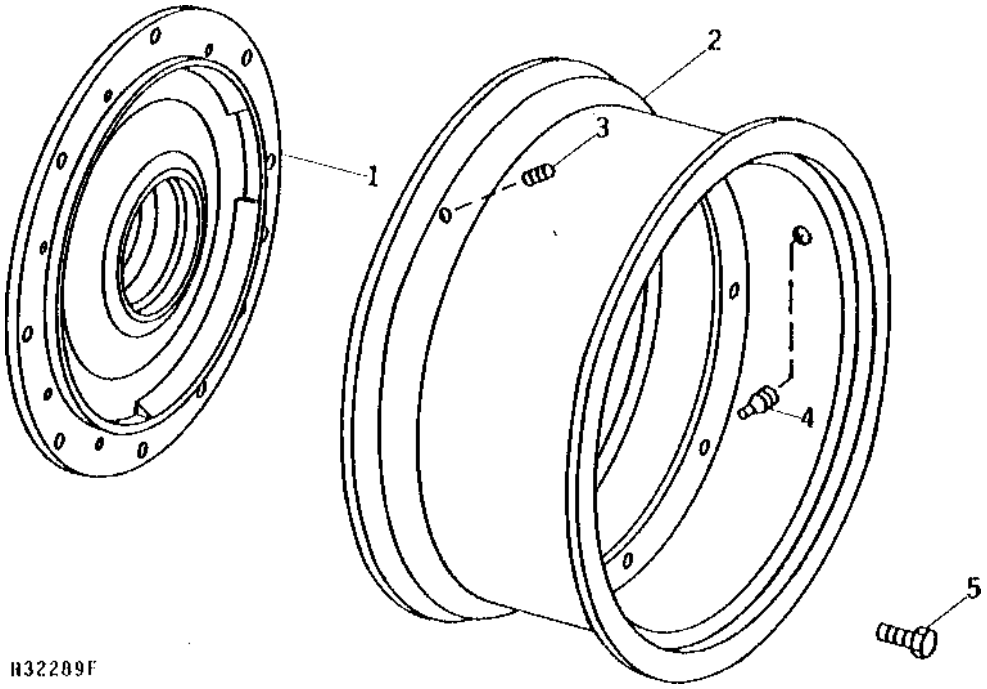
REAR WHEELS AND WHEEL WEIGHTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93799	WEIGHT	AR	-409100	(AUXILIARY) (16" WHEEL) (REGULAR FIXED AND REGULAR ADJUSTABLE AXLE)
	H78064	WEIGHT	1	-507350	(AUXILIARY) (24" WHEEL) (REGULAR FIXED AND REGULAR ADJUSTABLE AXLE)
	H95548	WEIGHT	AR	-458400	(AUXILIARY) (24" WHEEL) (HEAVY-DUTY FIXED AND HEAVY-DUTY ADJUSTABLE AXLE) (SUB H103543)
	H103543	WEIGHT	AR		(AUXILIARY) (24" WHEEL) (HEAVY-DUTY FIXED AND HEAVY-DUTY ADJUSTABLE AXLE)
2	H93849	WEIGHT	1		(16" WHEEL) (REGULAR FIXED AND REGULAR ADJUSTABLE AXLE)
	H78064	WEIGHT	1	-409100	(24" WHEEL) (REGULAR FIXED AND REGULAR ADJUSTABLE AXLE)
	H95548	WEIGHT	AR	-458400	(24" WHEEL) (HEAVY-DUTY FIXED AND HEAVY-DUTY ADJUSTABLE AXLE) (SUB H103543)
	H103543	WEIGHT	1		(24" WHEEL) (HEAVY-DUTY FIXED AND HEAVY-DUTY ADJUSTABLE AXLE)
3	24H1625	WASHER	4		17/32" X 1" X 0.120"
4	03H2261	BOLT	4		1/2" X 3-1/2", (16" WHEEL)
	12H301	LOCK WASHER	4		1/2", (16" WHEEL)
	14H1040	NUT	8		1/2", (16" WHEEL)
	03H1858	BOLT	4	-507350	5/8" X 3-1/2", (24" WHEEL)
	12H294	LOCK WASHER	4	-507350	5/8", (24" WHEEL)
	14H1039	NUT	4	-507350	5/8", (24" WHEEL)
5	JD16	WHEEL BOLT	AR		(6 USED, WITH 16" WHEEL; 8 USED, WITH 24" WHEEL) (REGULAR DUTY ADJUSTABLE AXLE)
	JD27	SCREW	8		(HEAVY-DUTY REAR AXLE)
	19H3343	CAP SCREW	8		5/8" X 2", (USE WITH AH102526 AND AR80984) (HEAVY-DUTY REAR AXLE)
	19H3384	CAP SCREW	6		9/16" X 1-3/4", (USE WITH AE31147)
6	AH75496	WHEEL	1	-507350	(USE WITH 9.00-24 TIRES)
	AH80912	WHEEL	1	-461179	(USE WITH 11.2-24 OR 11.25-24 TIRES) (SUB AH110783)
	AH110783	WHEEL	1	-621729	(SUB AH117662) (USE WITH 11.25-24 TIRE)
	AH110783	WHEEL	1	-507350	(SUB AH117662) (USE WITH 11.2-24 TIRE)
	AH117662	WHEEL	1		(USE WITH 11.25 X 24 TIRES)
	AH102526	WHEEL	1	409101-	(USE WITH 14.9-24 TIRE)
	AR80984	WHEEL	1	409101-566073	(USE WITH 16.5L-16.1 TIRES)
	RE14519	WHEEL	1	566074-	(USE WITH 16.1 X W14C TIRE) (HEAVY-DUTY REAR AXLE)
	AE31147	WHEEL	1		(USE WITH 11.00-16 TIRE)
7	H78062	WEIGHT	2	-409100	(INSIDE) (16" WHEEL)
	H78063	WEIGHT	2	-507350	(INSIDE) (24" WHEEL)
	H95547	WEIGHT	2		(INSIDE) (24" WHEEL) (HEAVY-DUTY REAR AXLE)
8	03H1946	BOLT	4		1/2" X 4-1/2", (16" WHEEL, WITH INSIDE WEIGHTS)
	03H2250	BOLT	4		1/2" X 9", (16" WHEEL, WITH INSIDE AND OUTSIDE WEIGHTS)
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
	03H1605	BOLT	4		5/8" X 4", (24" WHEEL, WITH INSIDE WEIGHTS)
	03H1860	BOLT	4	-507350	5/8" X 6", (24" WHEEL, WITH INSIDE AND OUTSIDE WEIGHTS)
	12H294	LOCK WASHER	4	-507350	5/8"
	14H1039	NUT	4	-507350	5/8"
9	24H1111	WASHER	2	-507350	17/32" X 1-1/16" X 0.090"
10	03H1806	BOLT	2	-507350	1/2" X 3-3/4"
	12H301	LOCK WASHER	2	-507350	1/2"
	14H1040	NUT	2	-507350	1/2"
11	AM30347	TIRE VALVE STEM	1		(USE WITH TUBELESS TIRES)
12	H84375	RING	1		(USE WITH AH102526 AND AR80984)
	H89992	RING	1		(USE WITH AE31147)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

REAR WHEELS
(4-WHEEL DRIVE-PLANETARY GEARING)

H32289F -UN-01JAN94

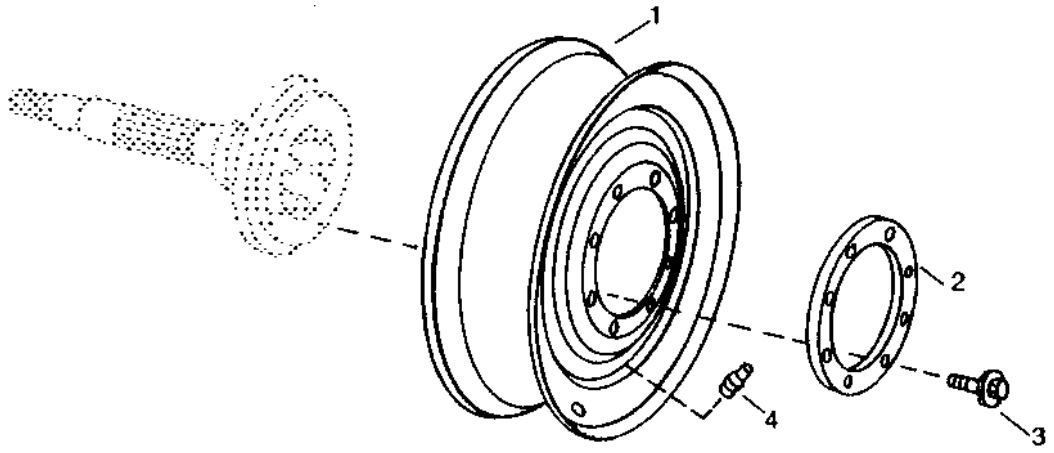


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R41958	HUB	1		
2	AR49138	RIM	1	-615795	(USE WITH 14.9-24 TIRE) (SUB RE19431)
	RE19431	RIM	1		(USE WITH 14.9-24 TIRE)
	AH87797	RIM	1		(USE WITH 16.9-26 TIRE)
3	AH86866	PLUG	1		(USE WITH AH87797)
4	AM30347	TIRE VALVE STEM	1		(USE WITH TUBELESS TIRES)
5	JD17	WHEEL BOLT	8	-409100	
	T60801	WHEEL BOLT	8	409101-	

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

REAR WHEELS
(4-WHEEL DRIVE-CAM LOBE MOTOR)

HP1047 -UN-01JAN94



HP1047

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH108011	WHEEL	1		DEMOUNTABLE (USE WITH 14.9 X 24 TIRE)
	AN32028	RIM	1	-557956	DEMOUNTABLE (USE WITH 16.9 X 26 TIRE) (SUB AH112289, THIS APPLICATION)
	AH112289	WHEEL	1		DEMOUNTABLE (USE WITH 16.9 X 26 TIRE)
2	H84375	RING	1		(USE WITH AH108011 OR AN32028)
3	19H3343	CAP SCREW	8		5/8" X 2"
4	AM30347	TIRE VALVE STEM	1		(USE WITH TUBELESS TIRES)

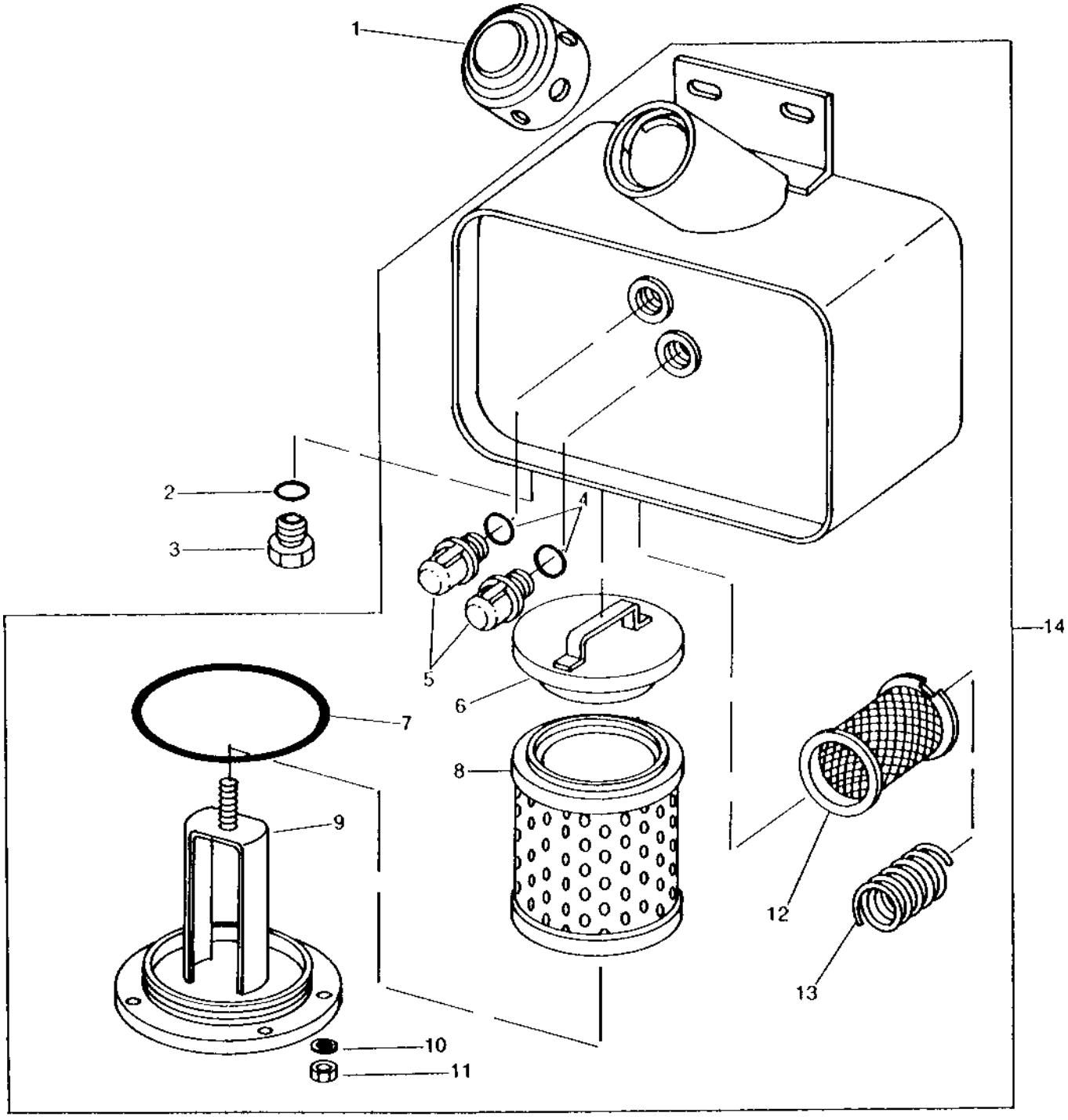
NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

MEMORANDA

MEMORANDA

HYDRAULIC OIL RESERVOIR

HP1499 -UN-01JAN94

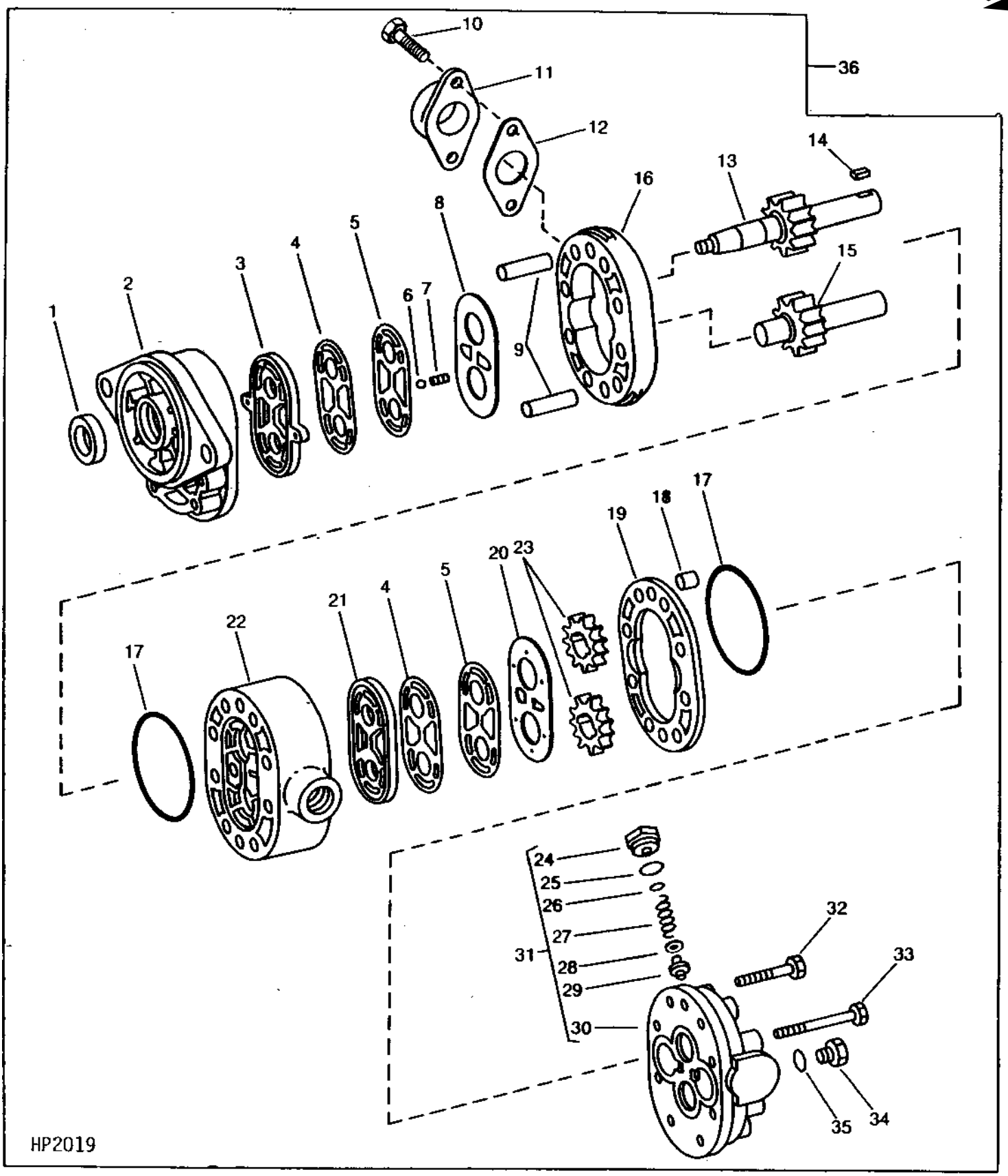


HYDRAULIC OIL RESERVOIR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97732	CAP	1		
2	R26375	O-RING	1		
3	R39112	FITTING	1		
4	R375R	O-RING	2		
5	AH87790	LENS	2		
6	AH97967	VALVE	1		
7	U43393	O-RING	1	-360350	(SUB H102843, THIS APPLICATION)
	H102843	O-RING	1		
8	AH91274	FILTER	1		WITH GASKET
9	AH99359	COVER	1	-601320	(SUB AH116927)
	AH116927	COVER	1		
10	12H302	LOCK WASHER	6	-601320	1/4"
	12H303	LOCK WASHER	6	601320-	5/16"
11	14H786	NUT	6	-601320	1/4"
	14H785	NUT	6	601320-	5/16"
12	AH91275	STRAINER	1		
13	H100354	SPRING	1		
14	AH99342	RESERVOIR	1	-602724	(SUB AH116926)
	AH116926	HYDRAULIC RESERVOIR	1		

MAIN HYDRAULIC PUMP
(SERIAL NO. -610598)

HP2019 -UN-01JAN94

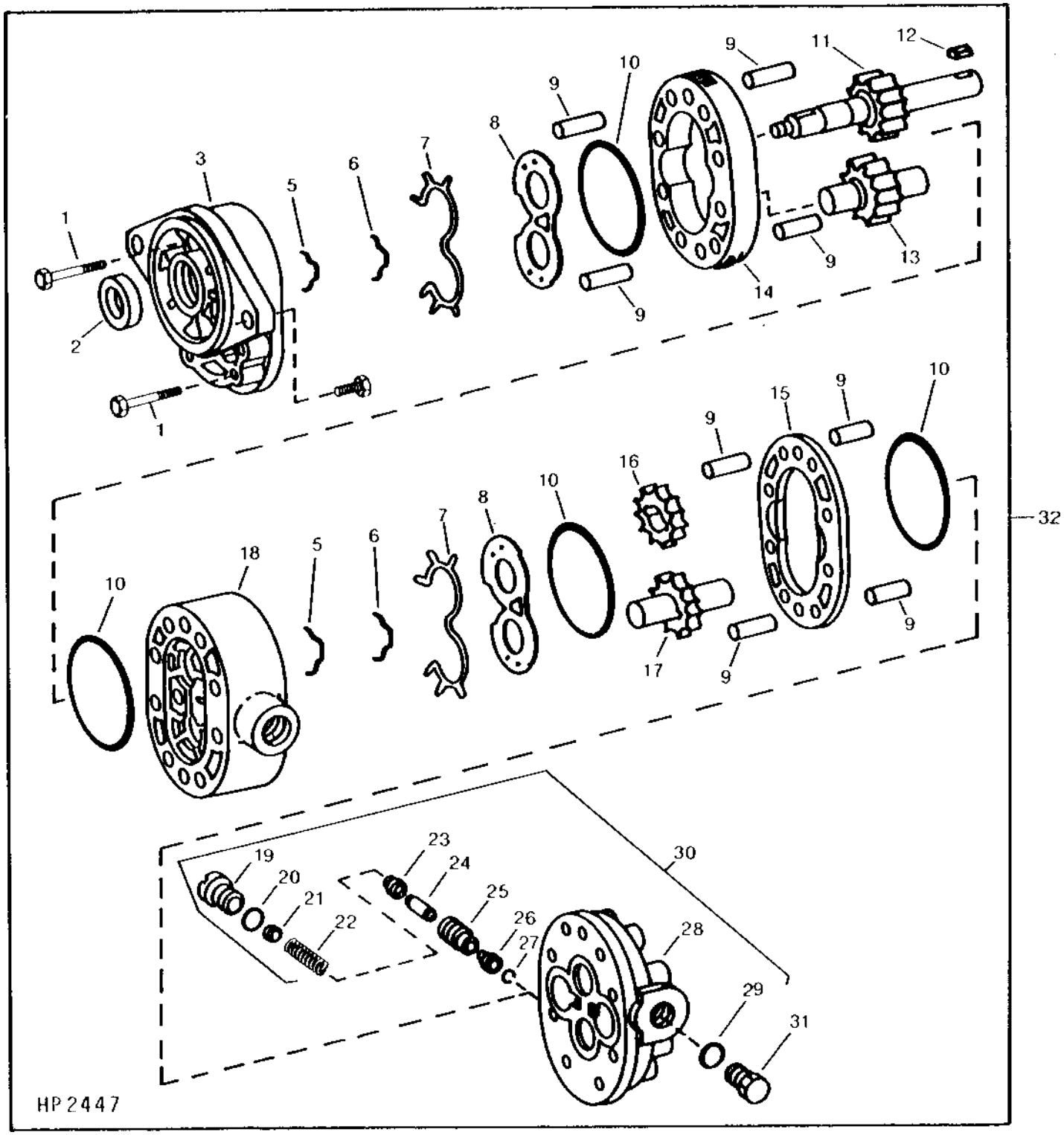


MAIN HYDRAULIC PUMP - CONTINUED
(SERIAL NO. -610598)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH15442	SEAL	1		(KIT AH79116 AND AH101242)
2	AT12111	HOUSING	1		FRONT
3	T12956	SEAL	1		(KIT AH79116 AND AH101242)
4	T12959	GASKET	2		PROTECTOR, (KIT AH79116 AND AH101242)
5	T12958	GASKET	2		BACKUP, (KIT AH79116 AND AH101242)
6	H22694	BALL	2		(KIT AH79116 AND AH101242)
7	H22695	SPRING	2		(KIT AH79116 AND AH101242)
8	N126257	DIAPHRAGM	1		(KIT AH79116 AND AH101242)
9	E61860	DOWEL PIN	2		
	H65662	DOWEL PIN	2		(HEAVY-DUTY REAR AXLE)
10	19H2676	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
11	H102002	ADAPTER	1	-1990	(NO LONGER AVAILABLE)
12	H102003	GASKET	1	-1990	(NO LONGER AVAILABLE)
13	AH84696	GEAR	1		
14	H84321	KEY	1		
15	AH84697	GEAR	1		
16	H80822	HOUSING	1		
17	H80821	O-RING	2		(KIT AH79116 AND AH101242)
18	H80815	PIN	2		
	P51444	DOWEL PIN	2		(HEAVY-DUTY REAR AXLE)
19	H84320	HOUSING	1		
	H101546	HOUSING	1	-1990	(HEAVY-DUTY REAR AXLE) (NO LONGER AVAILABLE)
20	N126258	DIAPHRAGM	1		(KIT AH79116 AND AH101242)
21	N111497	DIAPHRAGM	1		(KIT AH79116 AND AH101242)
22	AH101238	ADAPTER	1	-459889	(SUB AH108494) (NO LONGER AVAILABLE)
	AH108494	ADAPTER	1	-1990	(NO LONGER AVAILABLE)
23	H84319	GEAR	2		
	H101545	GEAR	2	-1990	(HEAVY-DUTY REAR AXLE) (NO LONGER AVAILABLE)
24	N111499	FITTING	1	-459889	(KIT AH91800 AND AH79115) (SUB AH108495) (NO LONGER AVAILABLE)
	AH108495	DRAIN PLUG	1	-1990	(KIT AH108692) (NO LONGER AVAILABLE)
25	T42786	O-RING	1		(KIT AH79115)
	T42786	O-RING	1	-458400	(KIT AH79116 AND AH91800)
	U40745	O-RING	1	458401-	(KIT AH101242 AND AH108692)
26	H31257	SHIM	AR		(KIT AH91800, AH79115 AND AH108692)
27	H60817	SPRING	1	-458400	(KIT AH91800) (NO LONGER AVAILABLE)
	M80170	COMPRESSION SPRING	1	458401-	(KIT AH108692)
	H31256	SPRING	1	-1990	(HEAVY-DUTY REAR AXLE) (KIT AH79115) (NO LONGER AVAILABLE)
28	T18628	WASHER	AR		
29	AH18137	POPPET	1	-1990	(KIT AH91800, AH79115 AND AH108692) (NO LONGER AVAILABLE)
30	.....	PLATE	1		(KIT AH91800, AH79115 AND AH108692)
31	AH91800	KIT	1		KIT, BACK PLATE REPAIR
	AH79115	KIT	1		KIT, BACK PLATE REPAIR (HEAVY-DUTY REAR AXLE)
32	N111507	BOLT	4		
33	H80823	SCREW	4		
	H83244	CAP SCREW	4		(HEAVY-DUTY REAR AXLE)
34	R51031	FITTING	1		(KIT AH91800, AH79115 AND AH108692)
35	R28782	O-RING	1		(KIT AH79116 AND AH101242)
36	AH98960	HYDRAULIC PUMP	1	-458400	(CESSNA NO. 24385-RBG) (USE WITH FIXED AND ADJUSTABLE REAR AXLE) (SUB AH118326)
	AH108164	HYDRAULIC PUMP	1	458401-507350	(CESSNA NO. 24385-RBV) (USE WITH FIXED AND ADJUSTABLE REAR AXLE)
	AH98961	HYDRAULIC PUMP	1	-610500	(CESSNA NO. 24385-RBD) (USE WITH HEAVY-DUTY REAR AXLE) (SUB AH118327)

MAIN HYDRAULIC PUMP
(SERIAL NO. 610599-)

HP2447 -UN-01JAN94

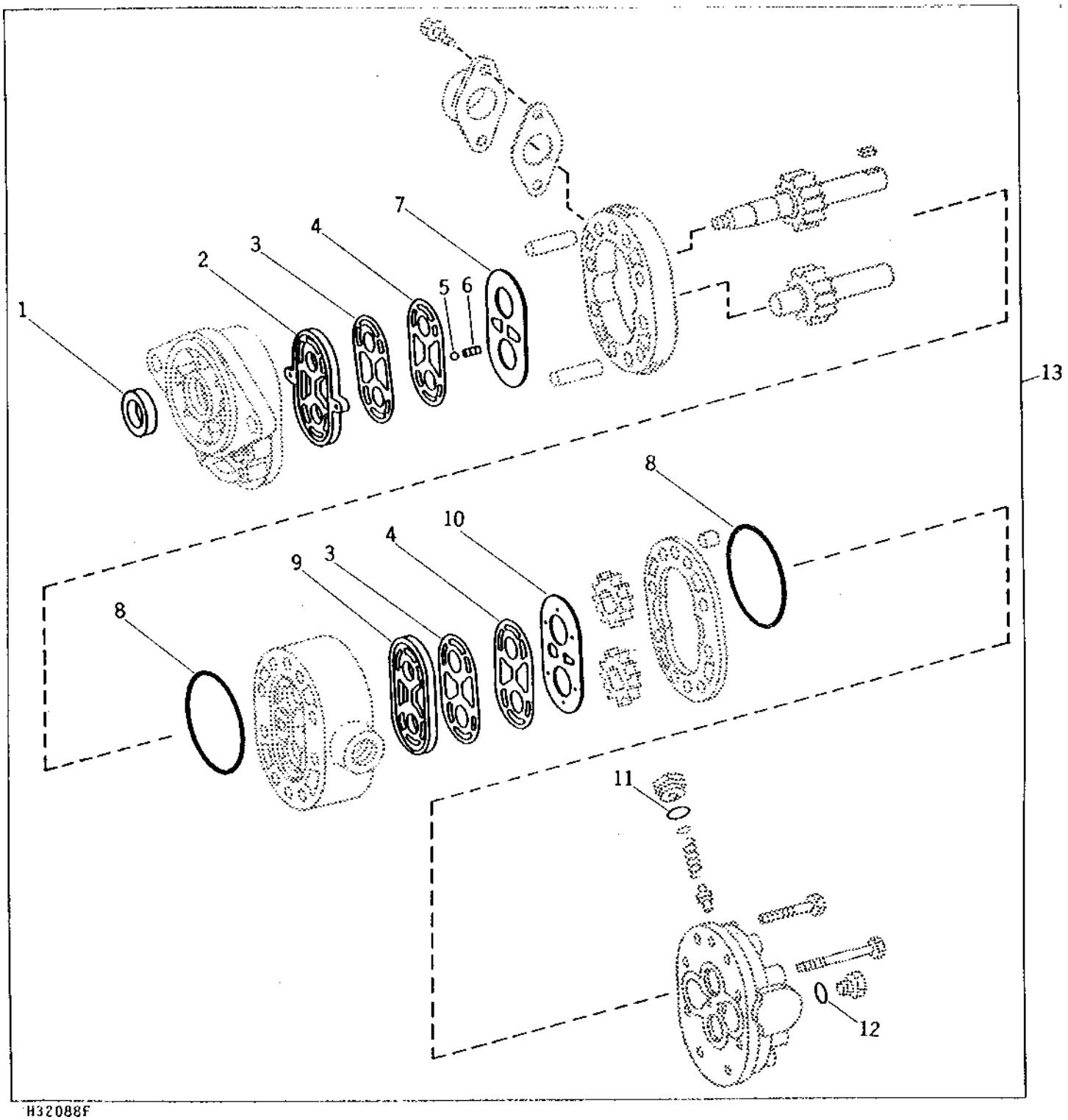


MAIN HYDRAULIC PUMP - CONTINUED
(SERIAL NO. 610599-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	GG310-30411	SCREW	8		
2	AH20871	SEAL	1	-1990	(KIT AH113427) (NO LONGER AVAILABLE)
3	AH113417	PLATE	1		
4	19H2552	CAP SCREW	2		3/8" X 1-1/8"
	12H304	LOCK WASHER	2		3/8"
5	.....	SEAL	2		(KIT AH113427)
6	.....	GASKET	2		(KIT AH113427)
7	T12958	GASKET	2		(KIT AH113427)
8	N126258	DIAPHRAGM	2		(KIT AH113427)
9	H116213	DOWEL PIN	8		
10	H80821	O-RING	4		(KIT AH113427)
11	AH121102	PARALLEL SHAFT GEAR DRIVE	1		
12	H125929	SHAFT KEY	1		
13	AH113420	GEAR	1		
14	AH113418	LINK BODY	1		
15	AH121100	HOUSING	1		
16	H125928	GEAR	1		
17	AH121101	GEAR	1		
18	AH113422	PLATE	1	-1990	(NO LONGER AVAILABLE)
19	AH113424	PLUG	1	-1990	(KIT AH113426) (NO LONGER AVAILABLE)
20	.....	SHIM	AR		
21	U40745	O-RING	1		(KIT AH113426 AND AH113427)
22	H121971	SPRING	1	-1990	(KIT AH113426) (NO LONGER AVAILABLE)
23	H116217	PLUG	1		(KIT AH113426)
24	H116216	SEAT	1	-1990	(KIT AH113426) (NO LONGER AVAILABLE)
25	.....	TUBE	1		(KIT AH113426)
26	.....	POPPET	1		(KIT AH113426)
27	.....	SNAP RING	1		(KIT AH113426)
28	.....	PLATE	1		(KIT AH113426)
29	R26448	O-RING	1		(KIT AH113426 AND AH113427)
30	AH118274	KIT	1		W/RELIEF VALVE
31	AH113425	PLUG	1		
32	AH118327	HYDRAULIC PUMP	1	-611141	
	AH121099	HYDRAULIC PUMP	1	611142-	(CESSNA NO. R25383RAN)
..	AH113427	SEAL KIT	1		

KIT, MAIN HYDRAULIC PUMP

H32088F -UN-01JAN94

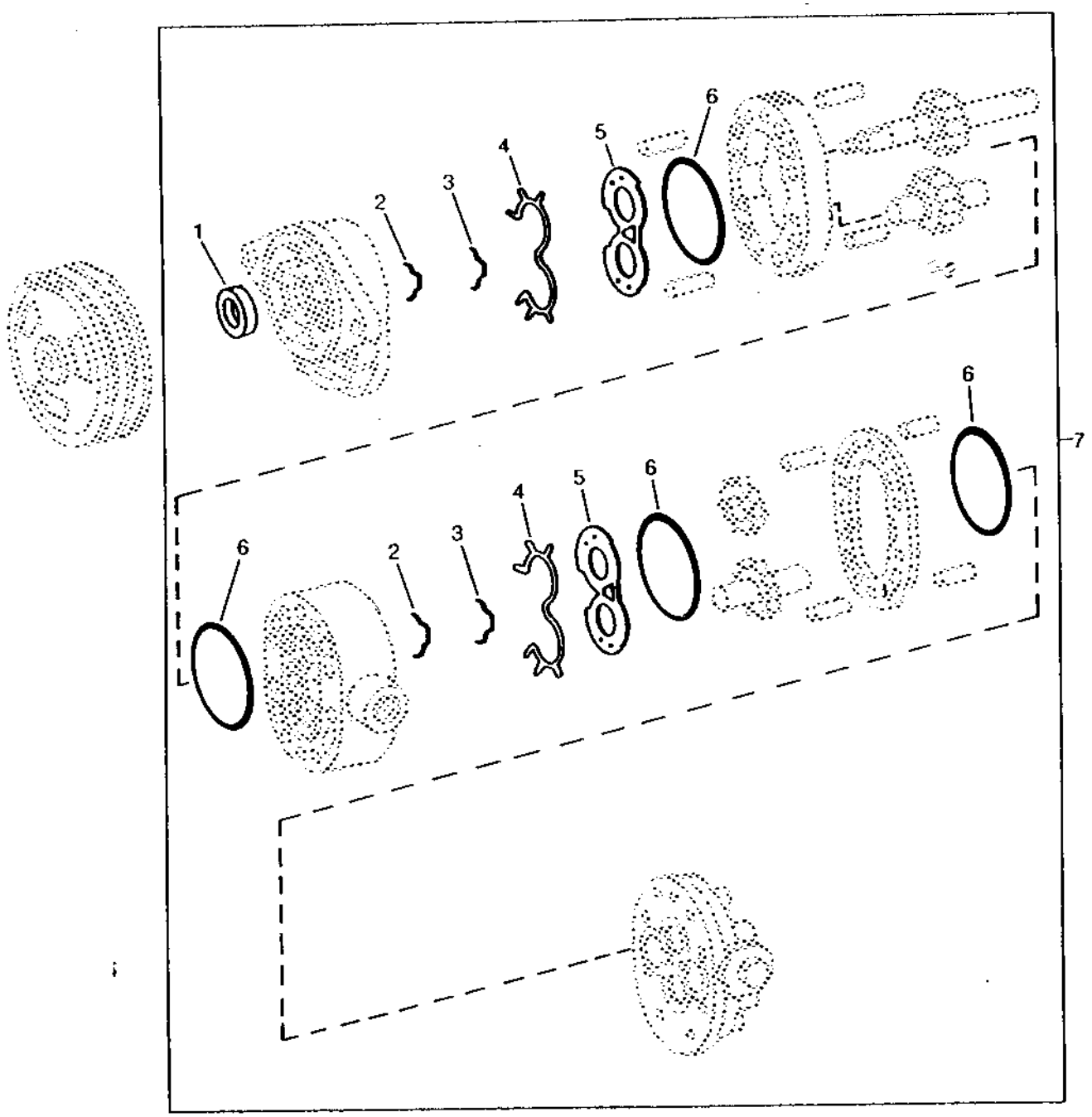


KIT, MAIN HYDRAULIC PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH15442	SEAL	1		
2	T12956	SEAL	1		
3	T12959	GASKET	2		
4	T12958	GASKET	2		
5	H22694	BALL	2		
6	H22695	SPRING	2		
7	N126257	DIAPHRAGM	1		
8	H80821	O-RING	2		
9	N111497	DIAPHRAGM	1		
10	N126258	DIAPHRAGM	1		
11	T42786	O-RING	1	-458400	
	U40745	O-RING	1	458401-	
12	R28782	O-RING	1		
13	AH79116	KIT	1	-459889	(SUB AH101242)
	AH101242	TUNE-UP KIT	1		

MAIN HYDRAULIC PUMP SEAL KIT
(SERIAL NO. 610501-)

HP1885 -UN-01JAN94



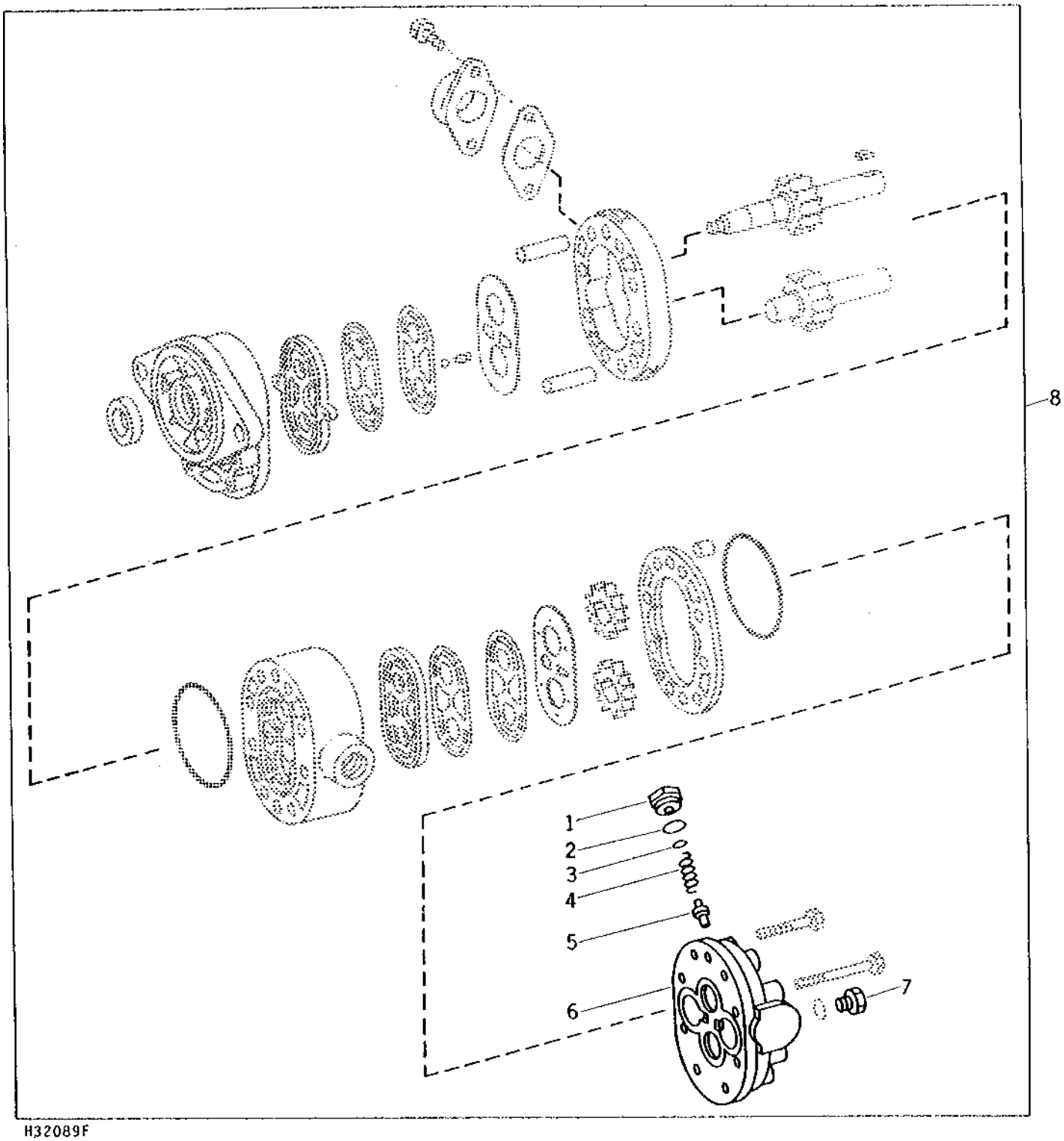
HP1885

MAIN HYDRAULIC PUMP SEAL KIT - CONTINUED
(SERIAL NO. 610501-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH20871	SEAL	1	-1990	(NO LONGER AVAILABLE)
2	.....	SEAL	2		
3	.....	GASKET	2		
4	T12958	GASKET	2		
5	N126258	DIAPHRAGM	2		
6	H80821	O-RING	4		
7	AH113427	SEAL KIT	1		

KIT, MAIN HYDRAULIC PUMP

H32089F -UN-01JAN94

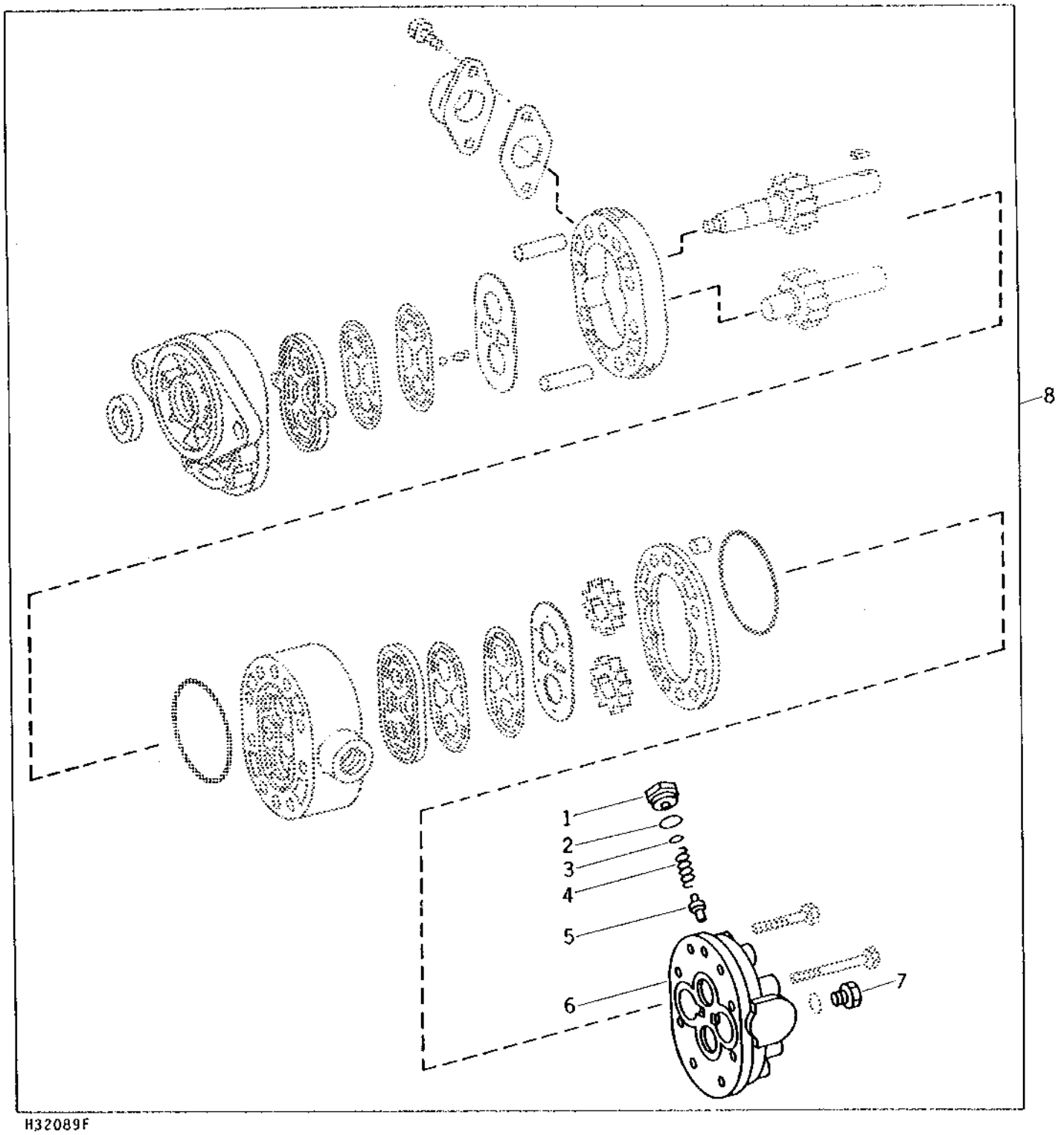


KIT, MAIN HYDRAULIC PUMP - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N111499	FITTING	1	-459889	(SUB AH108495) (NO LONGER AVAILABLE)
	AH108495	DRAIN PLUG	1	-1990	(NO LONGER AVAILABLE)
2	T42786	O-RING	1	-458400	
	U40745	O-RING	1	458401-	
3	H31257	SHIM	AR		
4	H60817	SPRING	1	-458400	(NO LONGER AVAILABLE)
	M80170	COMPRESSION SPRING	1	458401-	
5	AH18137	POPPET	1	-1990	(NO LONGER AVAILABLE)
6	.....	PLATE	1		
7	R51031	FITTING	1		
8	AH91800	KIT	1	-458400	(KIT)
	AH108692	KIT	1	458401-	
..	.....	SEAT	1		(NOT ILLUSTRATED)

KIT, MAIN HYDRAULIC PUMP
(HEAVY-DUTY REAR AXLE)

H32089F -UN-01JAN94



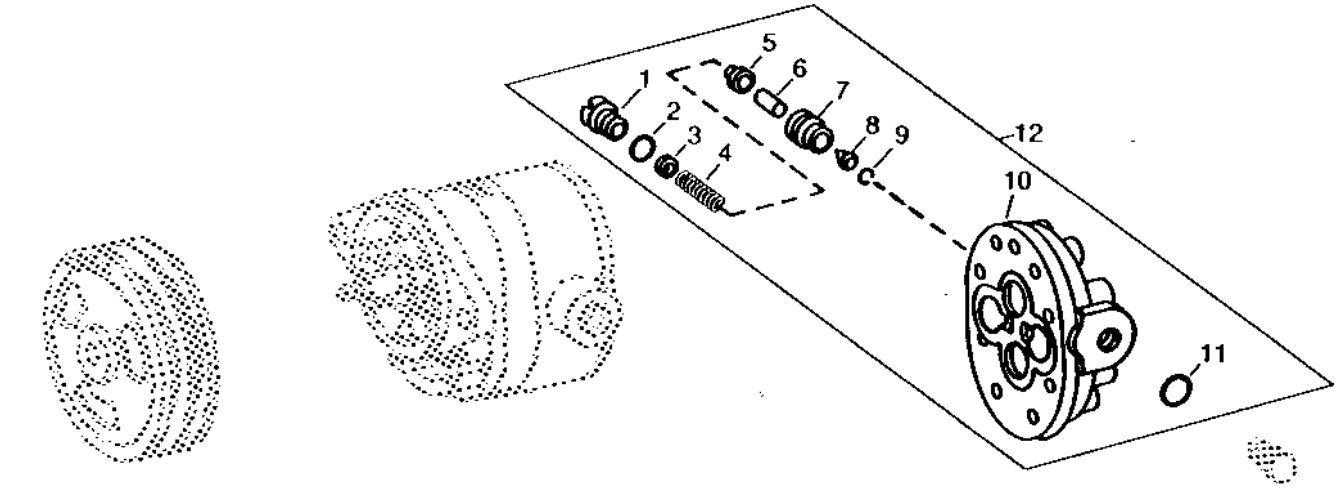
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KIT, MAIN HYDRAULIC PUMP - CONTINUED
(HEAVY-DUTY REAR AXLE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N111499	FITTING	1	-459889	(SUB AH108495) (NO LONGER AVAILABLE)
	AH108495	DRAIN PLUG	1	-1990	(NO LONGER AVAILABLE)
2	T42786	O-RING	1		
3	H31257	SHIM	AR		
4	H31256	SPRING	1	-1990	(NO LONGER AVAILABLE)
5	AH18137	POPPET	1	-1990	(NO LONGER AVAILABLE)
6	.....	PLATE	1		
7	R51031	FITTING	1		
8	AH79115	KIT	1		
..	.....	SEAT	1		(NOT ILLUSTRATED)

MAIN HYDRAULIC PUMP BACK PLATE AND RELIEF VALVE KIT
(SERIAL NO. 610501-)

HP1887 -UN-01JAN94



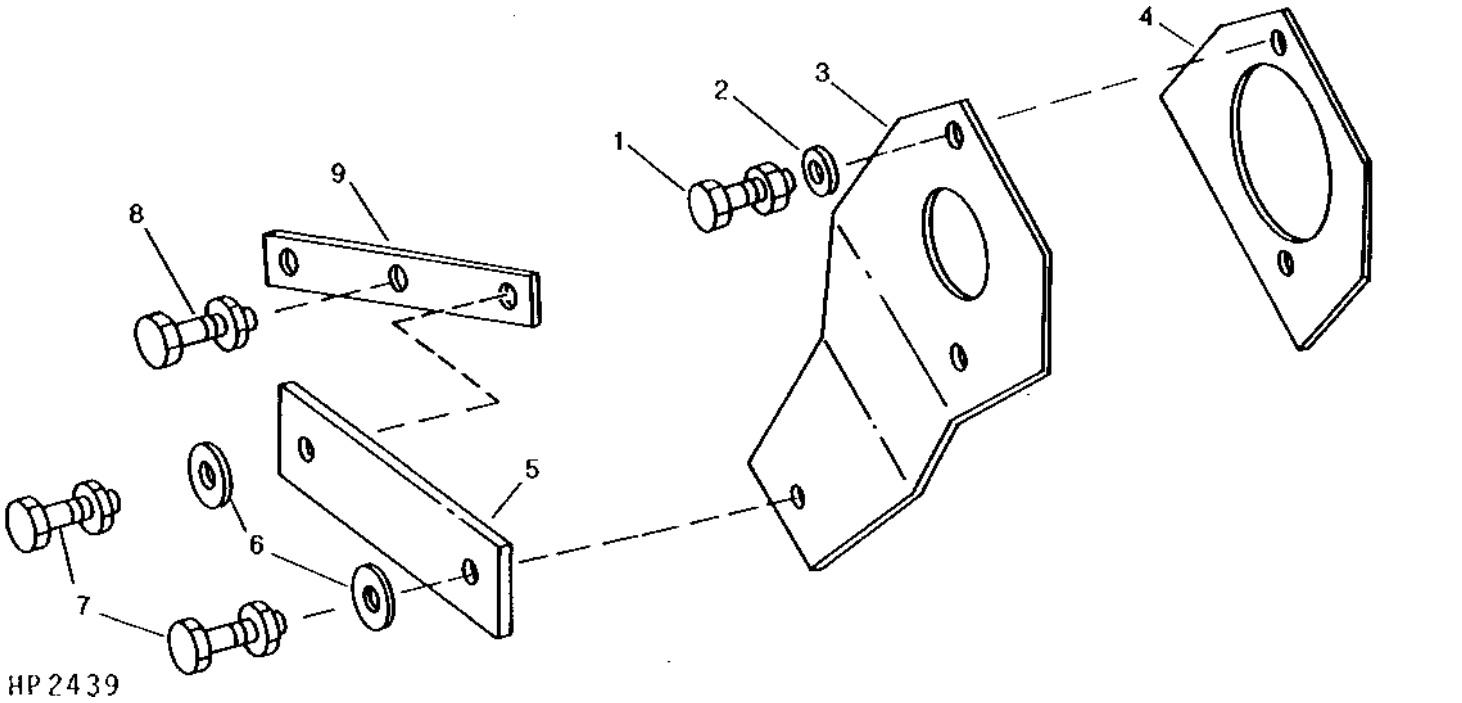
HP1887

MAIN HYDRAULIC PUMP BACK PLATE AND RELIEF VALVE KIT - CONTINUED
(SERIAL NO. 610501-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH113424	PLUG	1	-1990	(NO LONGER AVAILABLE)
2	.....	SHIM	AR		
3	U40745	O-RING	1		
4	H121971	SPRING	1	-1990	(NO LONGER AVAILABLE)
5	H116217	PLUG	1	-1990	(NO LONGER AVAILABLE)
6	H116216	SEAT	1	-1990	(NO LONGER AVAILABLE)
7	.....	TUBE	1		
8	.....	POPPET	1		
9	.....	SNAP RING	1		
10	.....	PLATE	1		
11	R26448	O-RING	1		
12	AH118274	KIT	1		

MAIN HYDRAULIC PUMP TORQUE ARM SUPPORT

HP2439 -UN-01JAN94

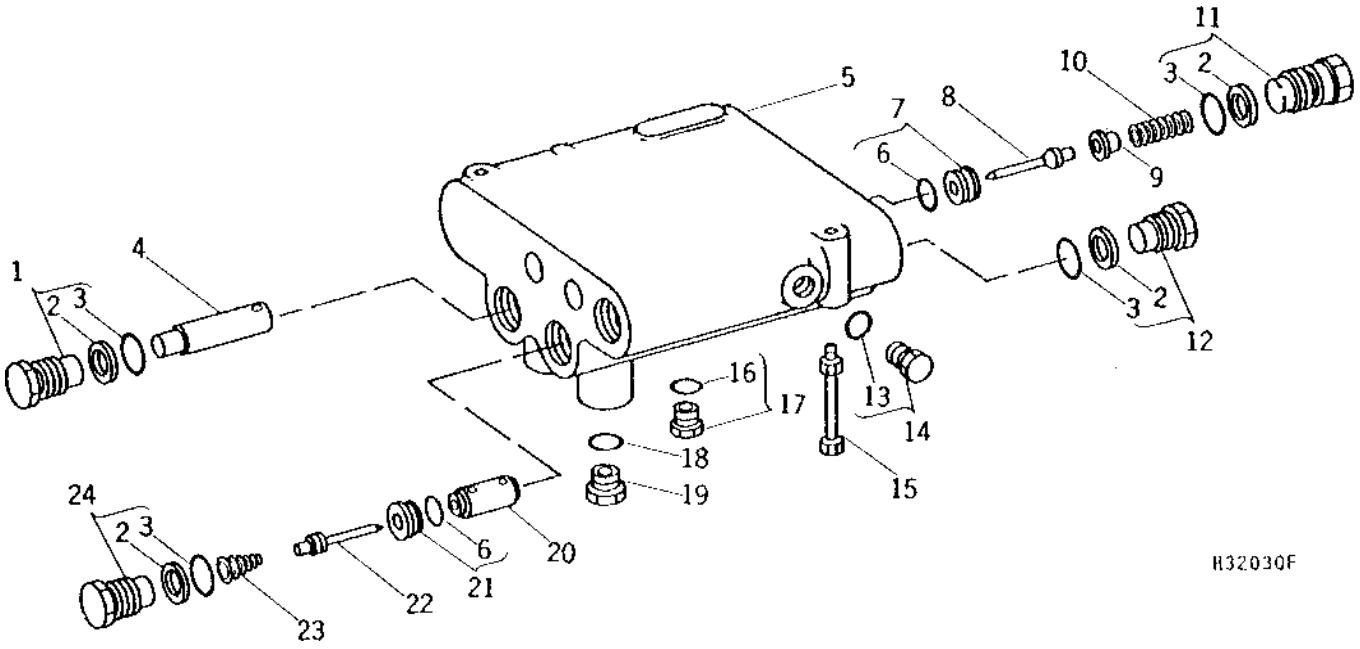


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
2	24H1653	WASHER	1		13/32" X 1-1/4" X 0.120"
3	H80683	ARM	1		TORQUE
4	H80681	PLATE	1		BACKUP
5	H78340	STRAP	1		
6	24H1294	WASHER	2		11/32" X 1-1/8" X 1/16"
7	19H1849	CAP SCREW	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	19H1905	CAP SCREW	2	610501-	5/16" X 1"
	12H303	LOCK WASHER	2	610501-	5/16"
	14H785	NUT	2	610501-	5/16"
9	H126877	STRAP	1	610501-	

MEMORANDA

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(HYDROSTATIC DRIVE - CESSNA NO. 31522 BAB)
(SERIAL NO. -616246)

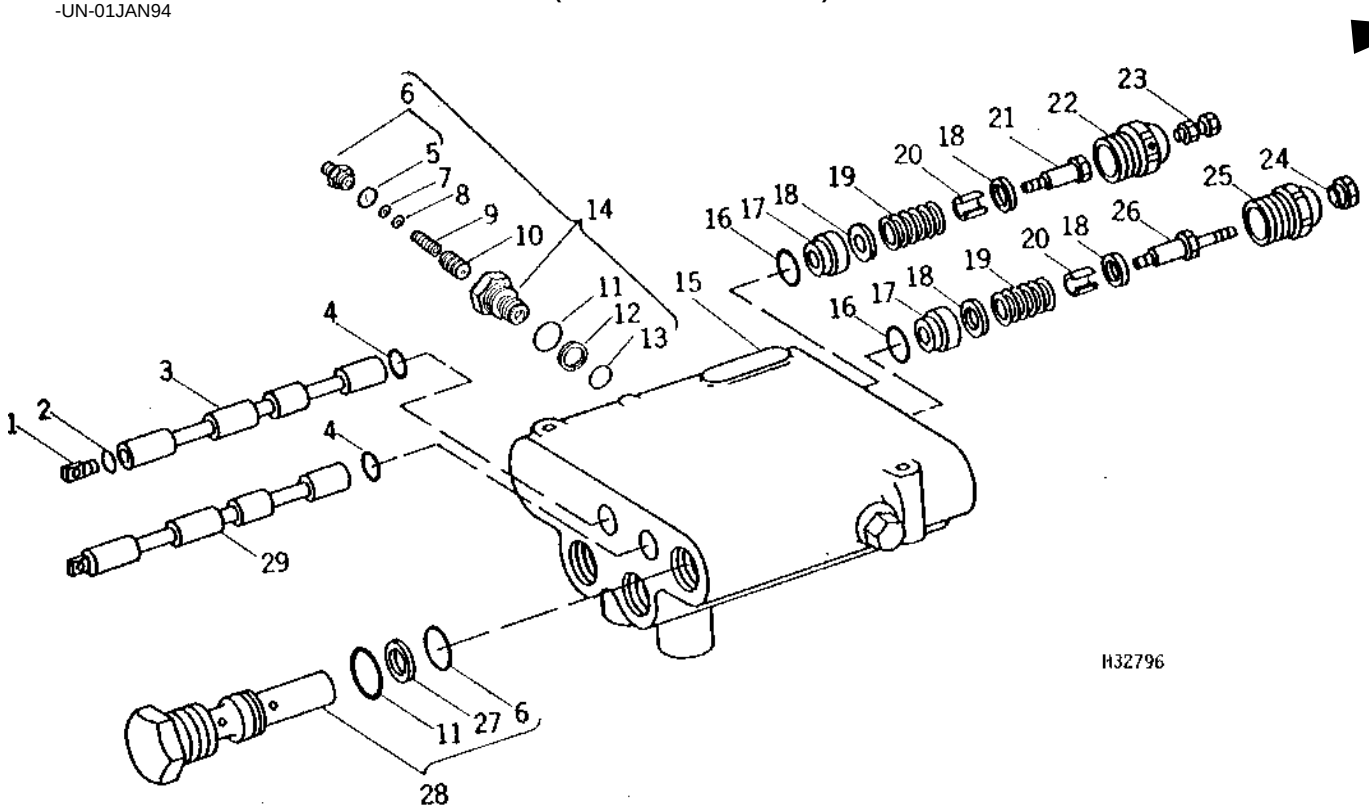
H32030F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		WITH O-RING
2	H35230	BACK-UP RING	4		(KIT AH78794)
3	T13119	O-RING	6		(KIT AH78794)
4	H81706	PLUNGER	1		
5	.....	HOUSING	1		
6	R459R	O-RING	2		(KIT AH78794)
7	AH20823	VALVE SEAT INSERT	1		WITH O-RING
8	AH80223	POPPET	1		(KIT AH78794)
9	H84537	GUIDE	1	-1990	(KIT AH78794) (NO LONGER AVAILABLE)
10	H81705	SPRING	1		
11	AN110777	PLUG	1		WITH O-RING AND BACKUP WASHER
12	AH97133	PLUG	1		WITH O-RING AND BACKUP WASHER
13	R28782	O-RING	1		
14	R51031	FITTING	1		WITH O-RING
15	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
16	E56086	O-RING	1		(KIT AH78794)
17	AH62843	FITTING	1		
18	R26448	O-RING	1		
19	AH87721	FITTING	1		ORIFICE WITH O-RING
20	E62244	PLUNGER	1		
21	AH78793	SEAT	2		LOCKOUT WITH O-RING
22	AN30940	POPPET	2		(KIT AH78794)
23	N111493	SPRING	2		
24	AN110775	FITTING	1		WITH O-RING AND BACKUP WASHER
..	AH88804	CONTROL VALVE	1		2-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH78794	SEAL KIT	1		

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(HYDROSTATIC DRIVE - CESSNA NO. 31522-BAB)
(SERIAL NO. -616246)

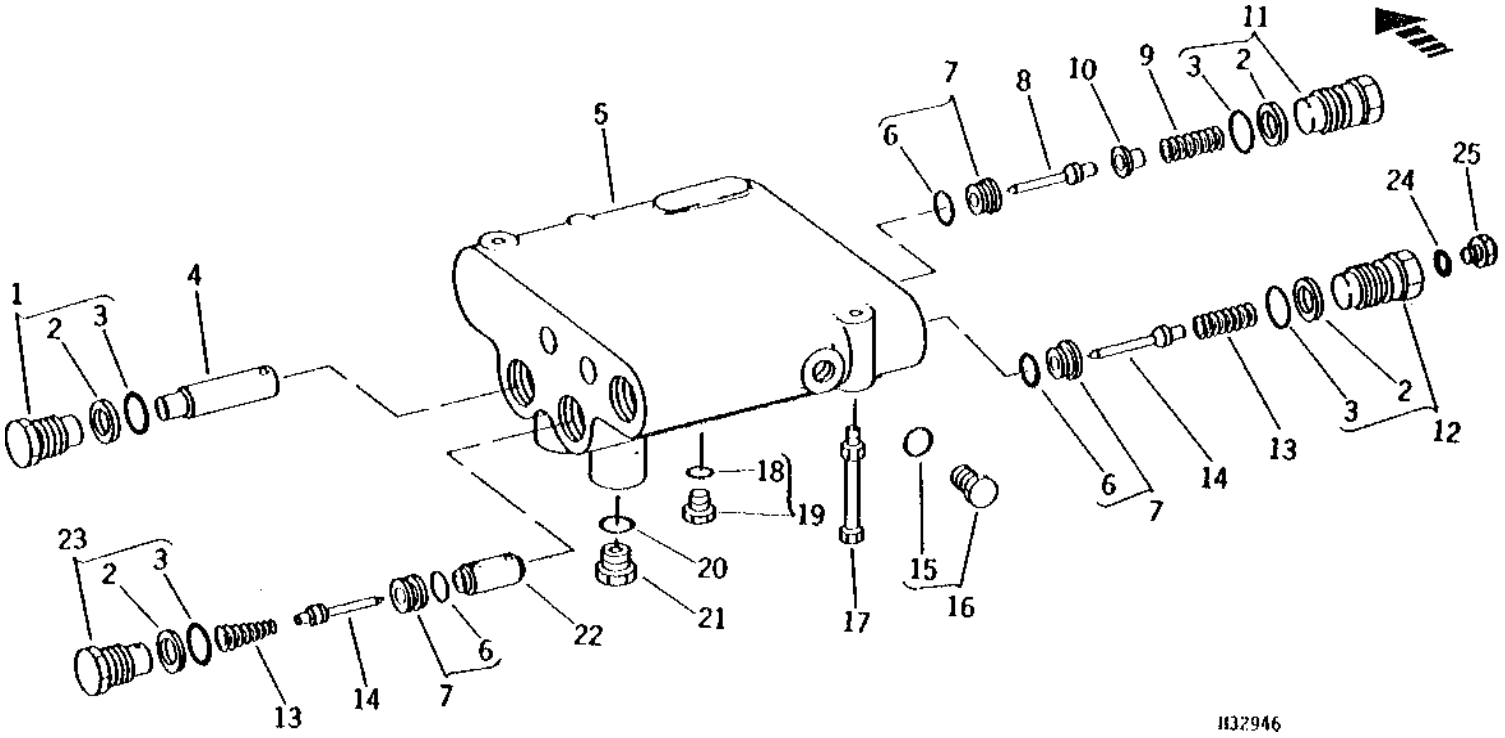
H32796 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	CLEVIS	1		
2	.....	O-RING	1		
3	.....	SPOOL	1		(HEADER LIFT)
4	.....	O-RING	2		(KIT AH78794)
5	P46051	O-RING	1		(KIT AH78796 AND AH78794)
6	AH91802	CONNECTOR	1	-362163	WITH O-RING (AUTOMATIC HEADER HEIGHT CONTROL) (SUB AH101625)
7	H102493	ORIFICE	1		
8	.....	WASHER	AR		
9	.....	SPRING	1		
10	.....	POPPET	1		
11	T13119	O-RING	6		(KIT AH78794 AND AH78796)
12	N140001	BACK-UP RING	1		(KIT AH78796 AND AH78794)
13	R27166	O-RING	1		(KIT AH78796)
14	AH89045	VALVE	1	-360572	(SUB AH101625)
	AH101625	CONTROL VALVE	1		
15	.....	HOUSING	1		
16	R375R	O-RING	3		
17	N111488	BUSHING	2		
18	N31767	WASHER	4		
19	H60819	SPRING	2		
20	H62801	BUSHING	2		
21	H63987	CAP SCREW	1		
22	AH78797	PLUG	1		WITH FILTER
23	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
24	H80459	LOCK NUT	1		
25	H80456	CAP	1		
26	H80455	SCREW	1		
27	H63357	BACK-UP RING	1		(KIT AH78794)
28	AW13064	RELIEF VALVE	1		
29	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH88804	CONTROL VALVE	1		(REMANUFACTURED)
..	AH78794	SEAL KIT	1		(CONTROL VALVE)
..	AH78796	SEAL KIT	1		(FLOW CONTROL PLUG)

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(HYDROSTATIC DRIVE - CESSNA NO. 31522-AAT)
(SERIAL NO. -616246)

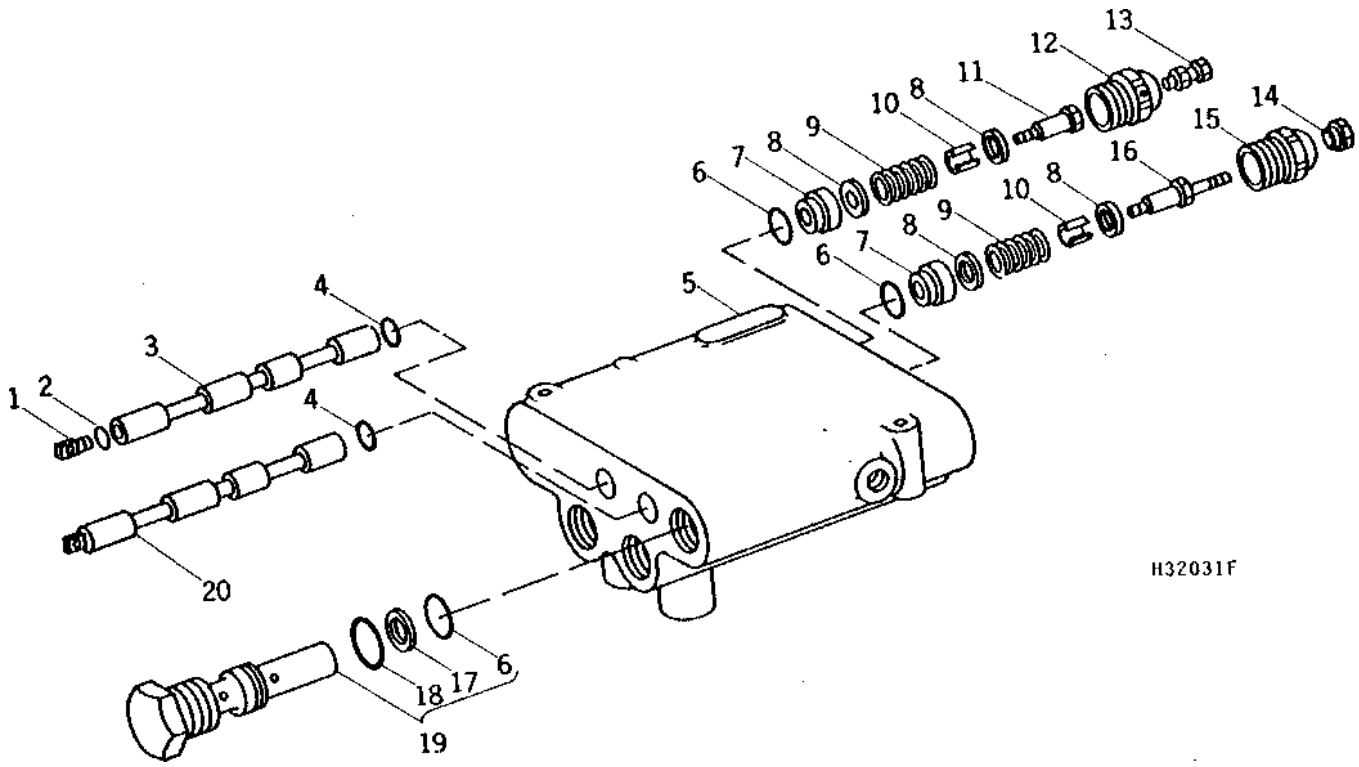
H32946 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		WITH O-RING AND BACKUP WASHER
2	H35230	BACK-UP RING	4		(KIT AH78794)
3	T13119	O-RING	5		(KIT AH78794)
4	H81706	PLUNGER	1		
5	.....	HOUSING	1		
6	R459R	O-RING	3		(KIT AH78794)
7	AH78793	SEAT	2		LOCKOUT WITH O-RING
8	AH80223	POPPET	1		(KIT AH78794)
9	H81705	SPRING	1		
10	H84537	GUIDE	1	-1990	(KIT AH78794) (NO LONGER AVAILABLE)
11	AN110777	PLUG	1		WITH O-RING AND BACKUP WASHER
12	AH78789	FITTING	1		WITH O-RING AND BACKUP WASHER
13	N111493	SPRING	2		
14	AN30940	POPPET	2		(KIT AH78794)
15	R28782	O-RING	1		
16	R51031	FITTING	1		WITH O-RING
17	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
18	E56086	O-RING	1		(KIT AH78794)
19	AH62843	FITTING	1		
20	R26448	O-RING	1		
21	R27218	FITTING PLUG	1		
22	H80448	PLUNGER	1		
23	AN110775	FITTING	1		WITH O-RING AND BACKUP WASHER
24	R26448	O-RING	1		
25	R27218	FITTING PLUG	1		
..	AH88804	CONTROL VALVE	1		2-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH78794	SEAL KIT	1		

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(HYDROSTATIC DRIVE - CESSNA NO. 31522-AAT)
(SERIAL NO. -616246)

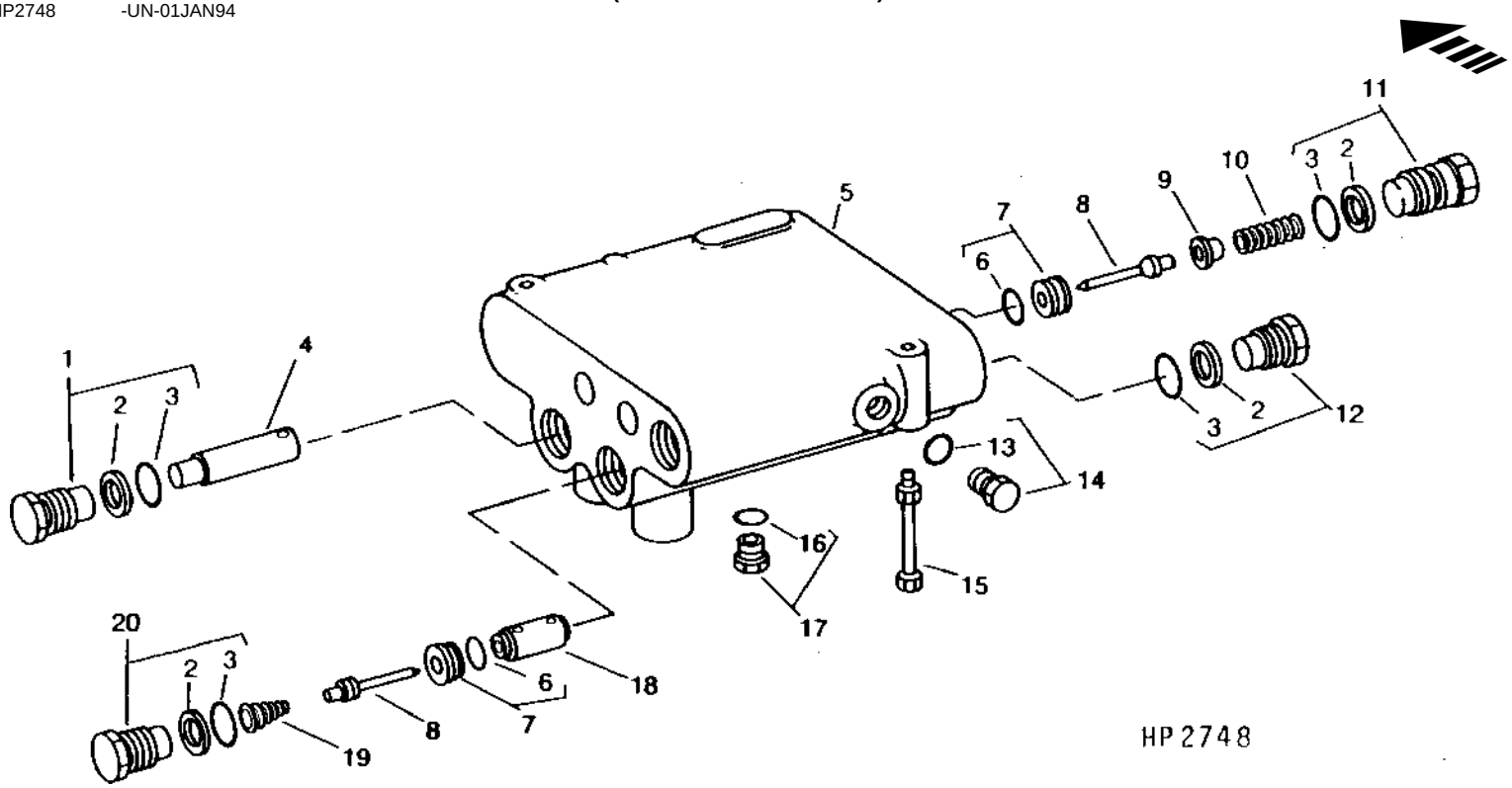
H32031F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	CLEVIS	1		
2	.....	O-RING	1		
3	.....	SPOOL	1		(HEADER LIFT)
4	.....	O-RING	2		(KIT AH78794)
5	.....	HOUSING	1		
6	R375R	O-RING	3		
7	N111488	BUSHING	2		
8	N31767	WASHER	4		
9	H60819	SPRING	2		
10	H62801	BUSHING	2		
11	H63987	CAP SCREW	1		
12	AH78797	PLUG	1		WITH FILTER
13	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
14	H80459	LOCK NUT	1		
15	H80456	CAP	1		
16	H80455	SCREW	1		
17	H63357	BACK-UP RING	1		(KIT AH78794)
18	T13119	O-RING	5		
19	AW13064	RELIEF VALVE	1		
20	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH88804	CONTROL VALVE	1		2-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH78794	SEAL KIT	1		

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(HYDROSTATIC DRIVE - CESSNA NO. 31522-BAT)
(SERIAL NO. 616247-)

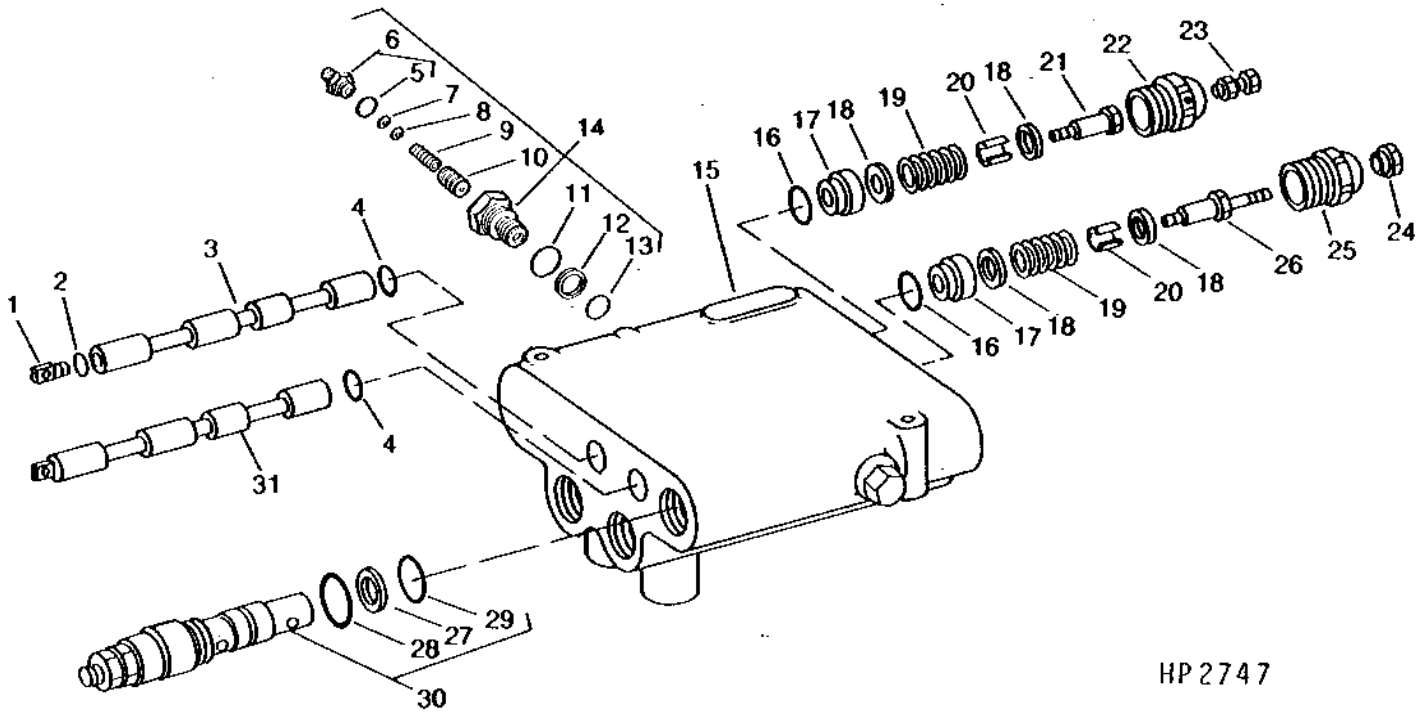
HP2748 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4		(KIT AH127845)
3	T13119	O-RING	4		(KIT AH127845)
4	H131477	PLUNGER	1		
5	.....	HOUSING	1		
6	Z29304	O-RING	2		(KIT AH127845)
7	AN114602	SEAT	2		
8	AH80223	POPPET	2		(KIT AH127845)
9	N193166	EYELET	1		(KIT AH127845)
10	E62245	SPRING	1		
11	AN191872	ADAPTER	1		
12	AH97133	PLUG	1		
13	R28782	O-RING	1		(KIT AH127845)
14	R51031	FITTING	1		
15	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
16	E56086	O-RING	1		(KIT AH127845)
17	AH62843	FITTING	1		
18	H131476	PLUNGER	1		
19	N111493	SPRING	1		
20	AN110775	FITTING	1		
..	AH125747	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127845	SEAL KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(CESSNA NO. 31522-BAT)
(SERIAL NO. 616247-)

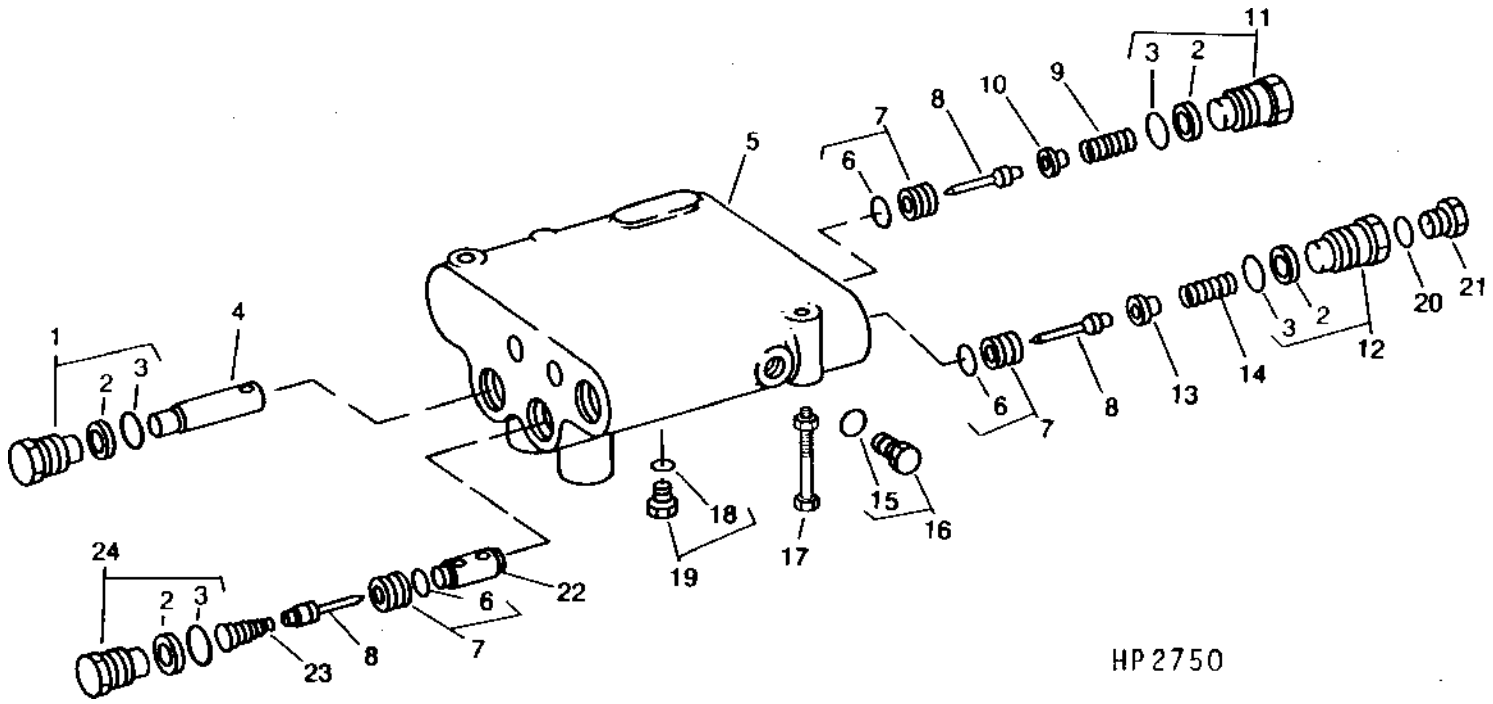
HP2747 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127845)
3	.....	SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	2		(KIT AH127845)
5	P46051	O-RING	1		(KIT AH78796 AND AH127845)
6	.....	CONNECTOR	1		(AUTOMATIC HEADER HEIGHT CONTROL)
7	H102493	ORIFICE	1		
8	.....	WASHER	AR		
9	.....	SPRING	1		
10	.....	POPPET	1		
11	T13119	O-RING	6		(KIT AH127845 AND AH78796)
12	N140001	BACK-UP RING	1		(KIT AH78796 AND AH127845)
13	R27166	O-RING	1		(KIT AH127845)
14	AH101625	CONTROL VALVE	1		
15	.....	HOUSING	1		
16	H132571	O-RING	2		(KIT AH127845)
17	N111488	BUSHING	2		
18	N31767	WASHER	4		
19	H60819	SPRING	2		
20	H62801	BUSHING	2		
21	H63987	CAP SCREW	1		
22	AH78797	PLUG	1		
23	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
24	H80459	LOCK NUT	1		
25	H80456	CAP	1		
26	H80455	SCREW	1		
27	H132651	BACK-UP RING	1		(KIT AH127845)
28	U46731	O-RING	1		
29	H30843	O-RING	1		(KIT AH127845)
30	AH126706	RELIEF VALVE	1		
31	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH125747	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127845	SEAL KIT	1		SEAL REPAIR (CONTROL VALVE)
..	AH78796	SEAL KIT	1		SEAL REPAIR (FLOW CONTROL PLUG)

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(HYDROSTATIC DRIVE - CESSNA NO. 31522-BAU)
(SERIAL NO. 616247-)

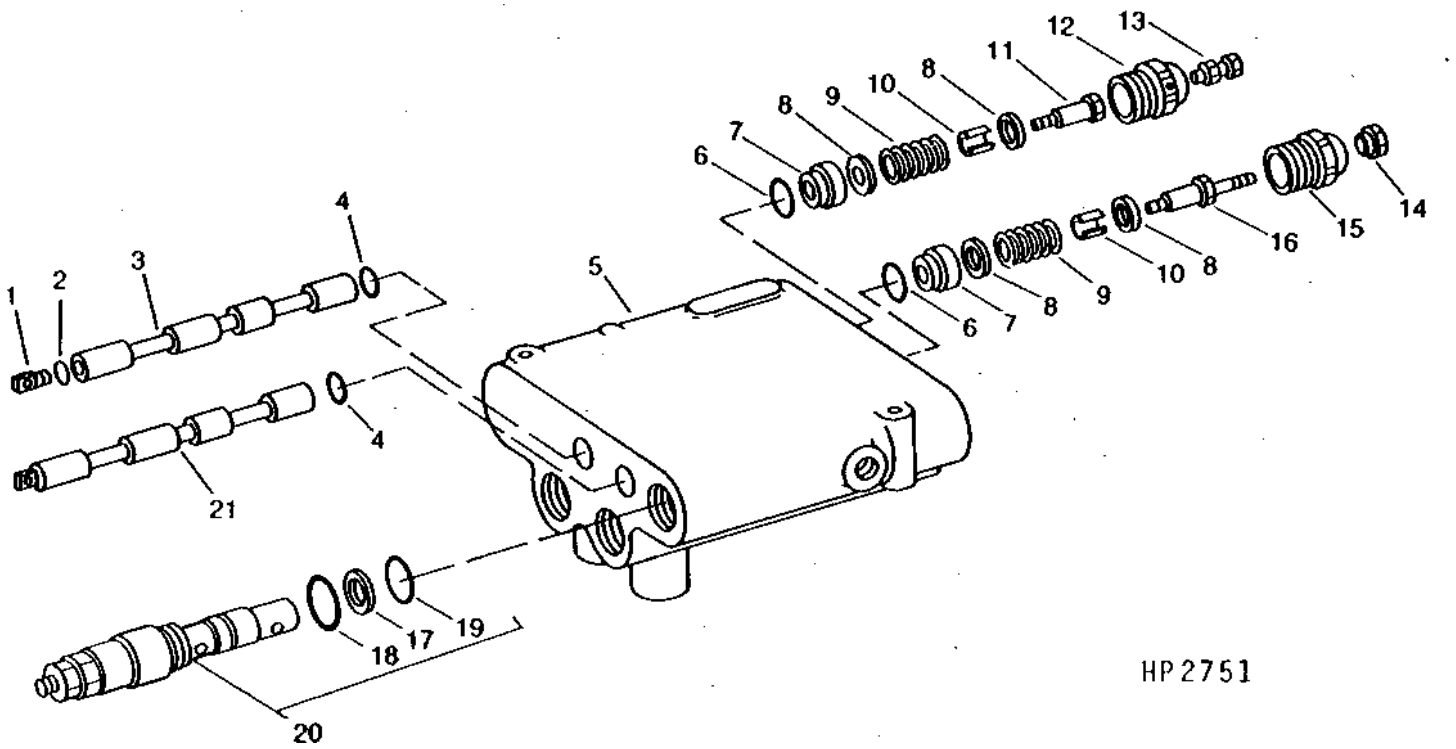
HP2750 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		
2	H35230	BACK-UP RING	4		(KIT AH127846)
3	T13119	O-RING	5		(KIT AH127846)
4	H131477	PLUNGER	1		
5	.....	HOUSING	1		
6	Z29304	O-RING	3		(KIT AH127846)
7	AN114602	SEAT	3		
8	AH80223	POPPET	3		(KIT AH127846)
9	E62245	SPRING	1		
10	N193166	EYELET	1		(KIT AH127846)
11	AN191872	ADAPTER	1		
12	AH126571	ADAPTER	1		
13	H84537	GUIDE	1	-1990	(KIT AH127846) (NO LONGER AVAILABLE)
14	H132509	COMPRESSION SPRING	1		
15	R28782	O-RING	1		(KIT AH127846)
16	R51031	FITTING	1		
17	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
18	E56086	O-RING	1		(KIT AH127846)
19	AH62843	FITTING	1		
20	R26448	O-RING	1		(KIT AH127846)
21	R27218	FITTING PLUG	1		
22	H132445	PLUNGER	1		
23	N111493	SPRING	1		
24	AN110775	FITTING	1		
..	AH125747	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127846	SEAL KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(HYDROSTATIC DRIVE - CESSNA NO. 31522-BAU)
(SERIAL NO. 616247-)

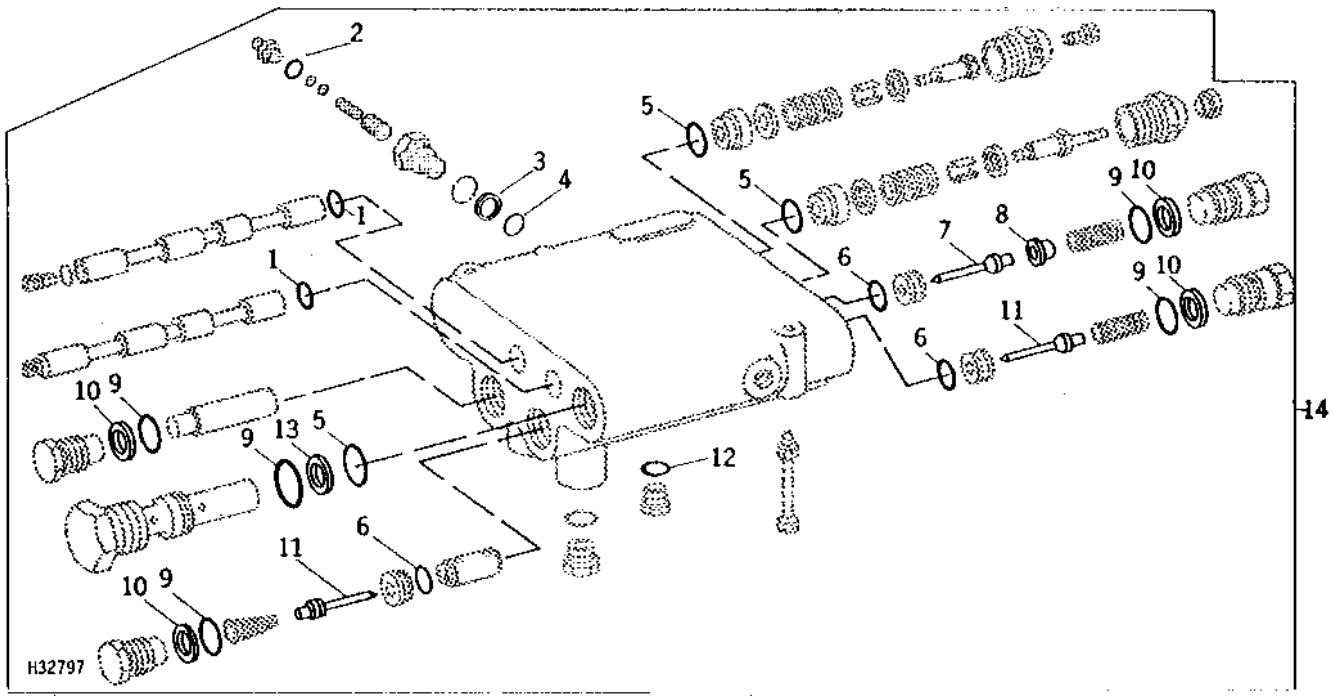
HP2751 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127846)
3	.....	SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	2		(KIT AH127846)
5	.....	HOUSING	1		
6	H132571	O-RING	2		(KIT AH127846)
7	N111488	BUSHING	2		
8	N31767	WASHER	4		
9	H60819	SPRING	2		
10	H62801	BUSHING	2		
11	H63987	CAP SCREW	1		
12	AH78797	PLUG	1		
13	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
14	H80459	LOCK NUT	1		
15	H80456	CAP	1		
16	H80455	SCREW	1		ADJUSTING
17	H132651	BACK-UP RING	1		(KIT AH127846)
18	U46731	O-RING	1		(KIT AH127846)
19	H30843	O-RING	1		(KIT AH127846)
20	AH126706	RELIEF VALVE	1		
21	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
..	AH125747	CONTROL VALVE	1		2 SPOOL, (REMANUFACTURED)
..	AH127846	SEAL KIT	1		SEAL REPAIR

KIT, MAIN HYDRAULIC CONTROL VALVE
(HYDROSTATIC DRIVE - CESSNA NO. 31522-AAT, CESSNA NO. 31522-BAB)
(SERIAL NO. -616246)

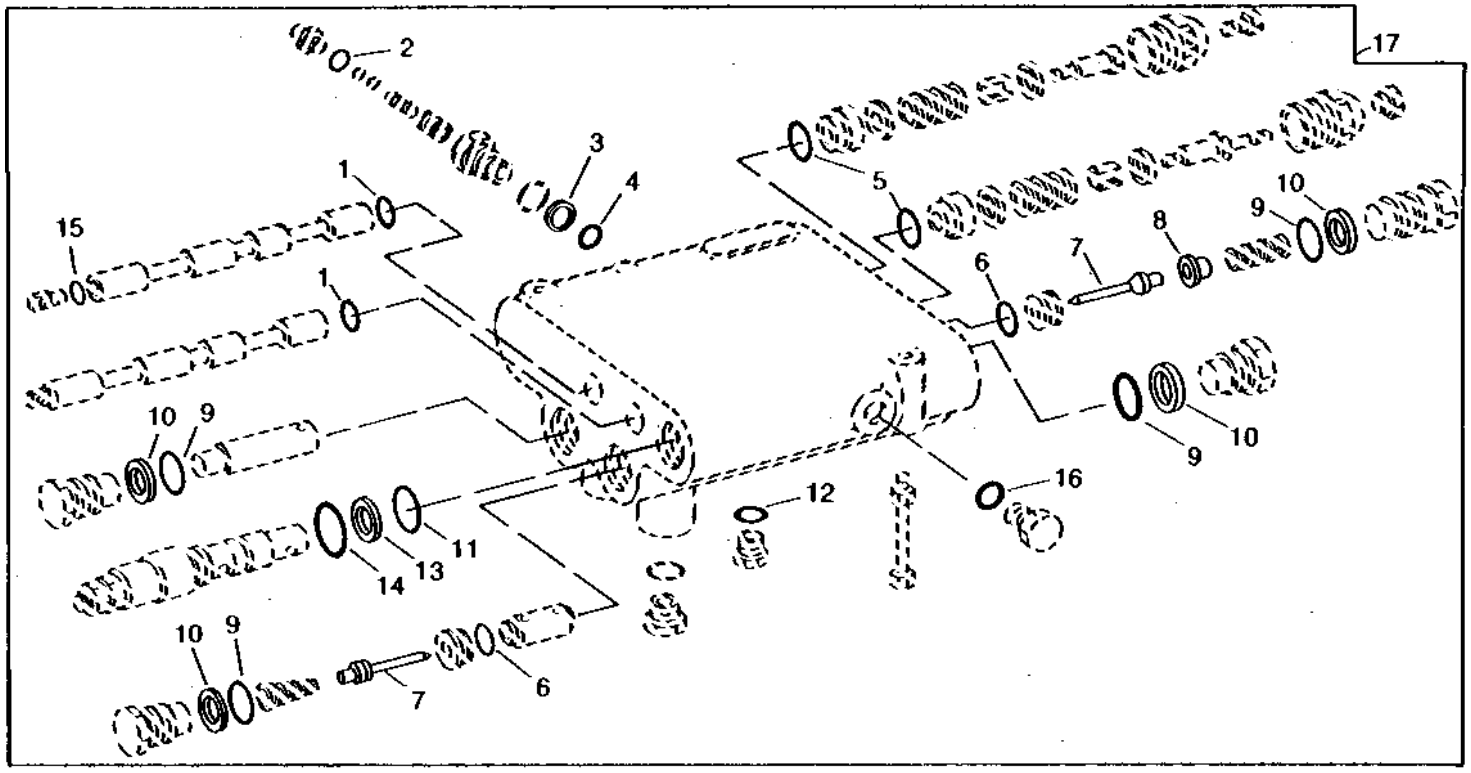
H32797 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	O-RING	2		
2	P46051	O-RING	1		
3	N140001	BACK-UP RING	1		
4	R27166	O-RING	1		
5	R375R	O-RING	3		
6	R459R	O-RING	3		
7	AH80223	POPPET	1		
8	H84537	GUIDE	1	-1990	(NO LONGER AVAILABLE)
9	T13119	O-RING	5		
10	H35230	BACK-UP RING	4		
11	AN30940	POPPET	2		
12	E56086	O-RING	1		
13	H63357	BACK-UP RING	1		
14	AH78794	SEAL KIT	1		

KIT, MAIN HYDRAULIC CONTROL VALVE
(CESSNA NO. 31522-BAT)
(SERIAL NO. 616247-)

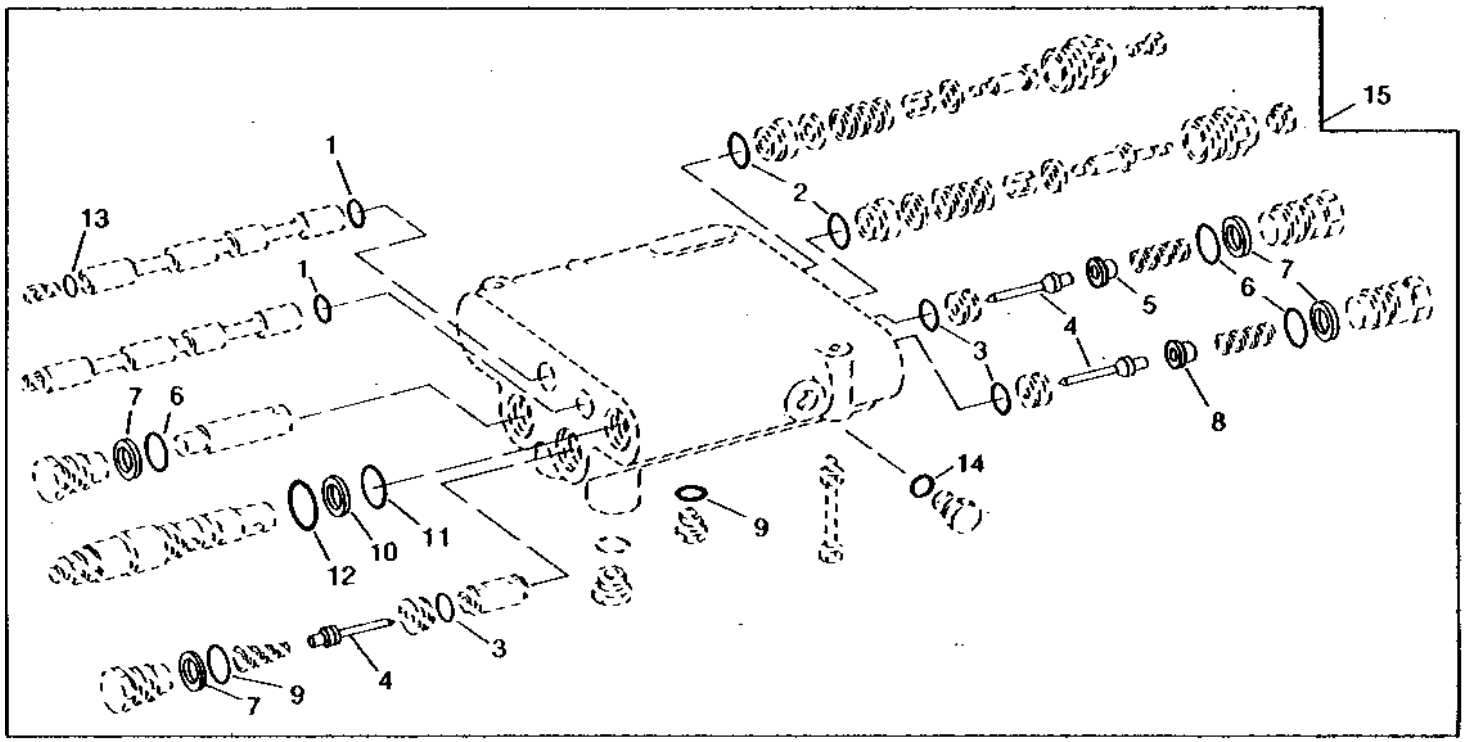
HP2749 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H36256	O-RING	2		
2	P46051	O-RING	1		
3	N140001	BACK-UP RING	1		
4	R27166	O-RING	1		
5	H132571	O-RING	2		
6	Z29304	O-RING	2		
7	AH80223	POPPET	2		
8	N193166	EYELET	1		
9	T13119	O-RING	5		
10	H35230	BACK-UP RING	4		
11	H30843	O-RING	1		
12	E56086	O-RING	1		
13	H132651	BACK-UP RING	1		
14	U46731	O-RING	1		
15	A3917R	O-RING	1		
16	R28782	O-RING	1		
17	AH127845	SEAL KIT	1		

KIT, MAIN HYDRAULIC CONTROL VALVE
(CESSNA NO. 31522-BAU)
(SERIAL NO. 616247-)

HP2752 -UN-01JAN94



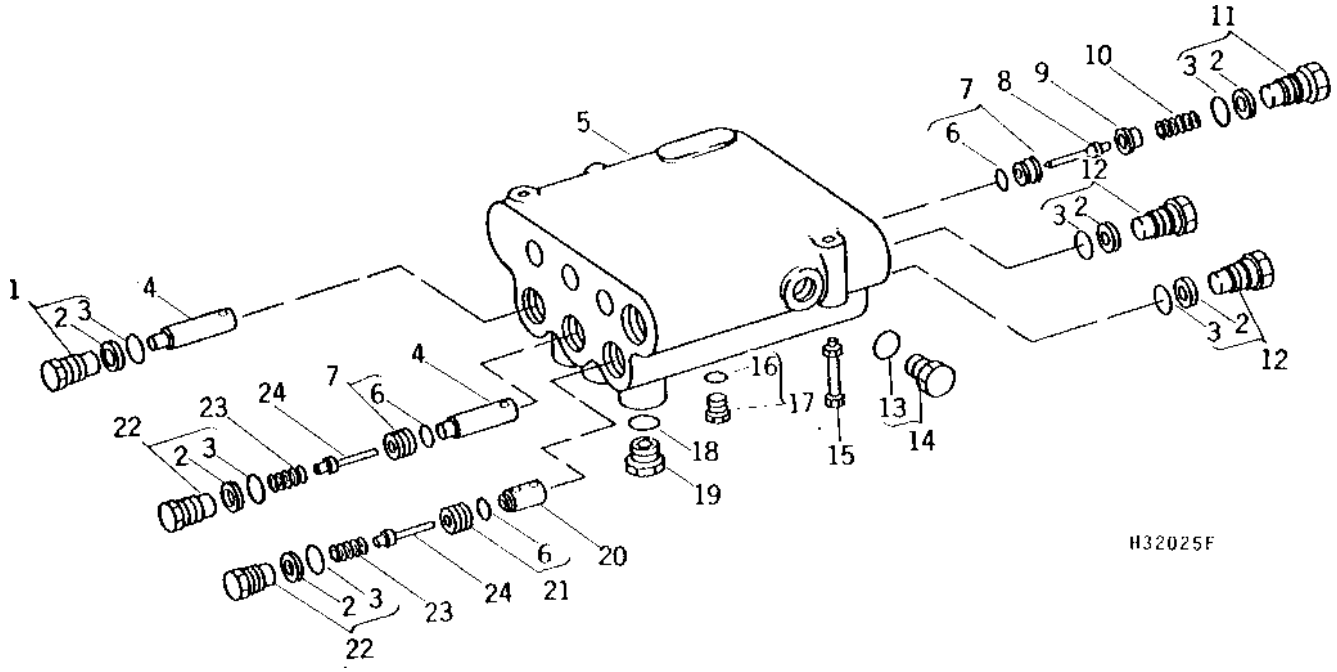
HP2752

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H36256	O-RING	2		
2	H132571	O-RING	2		
3	Z29304	O-RING	3		
4	AH80223	POPPET	3		
5	N193166	EYELET	1		
6	T13119	O-RING	4		
7	H35230	BACK-UP RING	4		
8	H84537	GUIDE	1	-1990	(NO LONGER AVAILABLE)
9	E56086	O-RING	1		
10	H132651	BACK-UP RING	1		
11	H30843	O-RING	1		
12	U46731	O-RING	1		
13	A3917R	O-RING	1		
14	R28782	O-RING	1		
15	AH127846	SEAL KIT	1		

MEMORANDA

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(POSI-TORQ DRIVE - CESSNA NO. 31523-BAN)
(SERIAL NO. -616246)

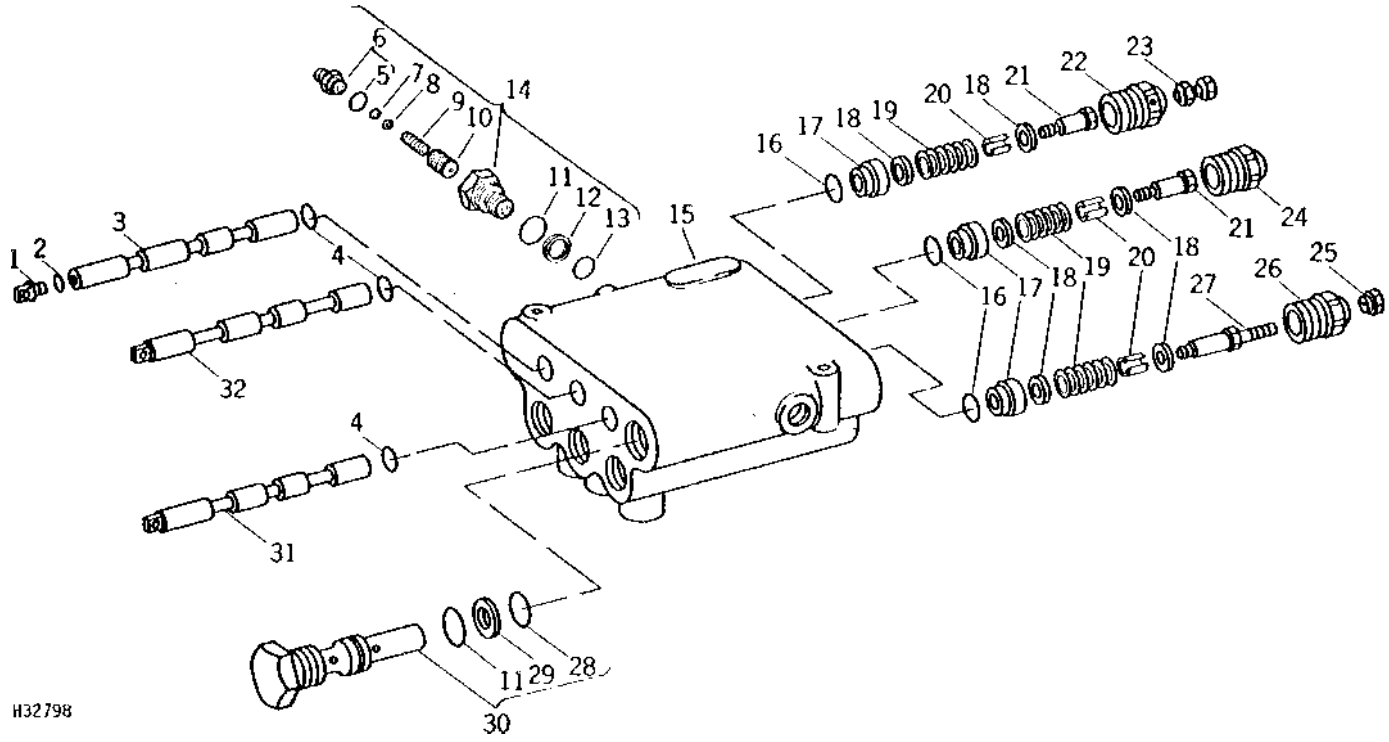
H32025F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		WITH O-RING AND BACKUP WASHER
2	H35230	BACK-UP RING	6		(KIT AH78792)
3	T13119	O-RING	6		(KIT AH78792)
4	H81706	PLUNGER	2		
5	.....	HOUSING	1		
6	R459R	O-RING	3		(KIT AH78792)
7	AH20823	VALVE SEAT INSERT	2		WITH O-RING
8	AH80223	POPPET	1		(KIT AH78792)
9	H84537	GUIDE	1	-1990	(KIT AH78792) (NO LONGER AVAILABLE)
10	H81705	SPRING	1		
11	AN110777	PLUG	1		WITH O-RING AND BACKUP WASHER
12	AH97133	PLUG	2		WITH O-RING AND BACKUP WASHER
13	R28782	O-RING	1		
14	R51031	FITTING	1		WITH O-RING
15	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
16	E56086	O-RING	1		
17	AH62843	FITTING	1		
18	R26448	O-RING	1		
19	AH87721	FITTING	1		ORIFICE WITH O-RING
20	E62244	PLUNGER	1		
21	AH78793	SEAT	1		LOCKOUT WITH O-RING
22	AN110775	FITTING	2		WITH O-RING AND BACKUP WASHER
23	N111493	SPRING	2		
24	AN30940	POPPET	2		(KIT AH78792)
..	AH88803	VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH78792	KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-BAN)(SERIAL NO. -616246)

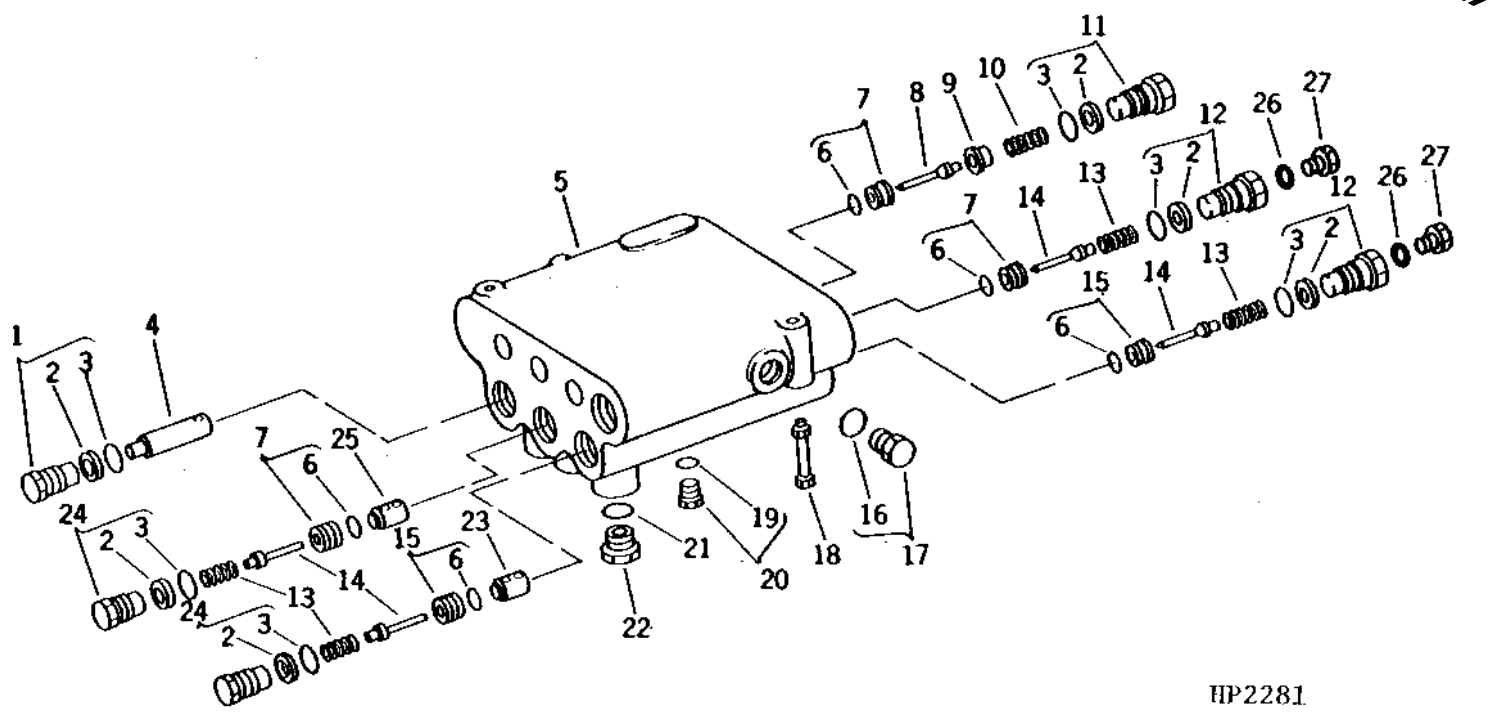
H32798 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	CLEVIS	1		
2	.....	O-RING	1		(KIT AH78792)
3	.....	SPOOL	1		(HEADER LIFT)
4	.....	O-RING	3		(KIT AH78792)
5	P46051	O-RING	1		(KIT AH78796)
6	AH91802	CONNECTOR	1	-362163	WITH O-RING (AUTOMATIC HEADER HEIGHT CONTROL) (SUB AH101625)
7	H102493	ORIFICE	1		
8	.....	WASHER	AR		
9	.....	SPRING	1		
10	.....	POPPET	1		
11	T13119	O-RING	1		(KIT AH78792 AND AH78796)
12	N140001	BACK-UP RING	1		(KIT AH78796 AND AH78792)
13	R27166	O-RING	1		(KIT AH78796)
14	AH101625	CONTROL VALVE	1		
15	.....	HOUSING	1		
16	R459R	O-RING	3		(KIT AH78792)
17	N111488	BUSHING	3		
18	N31767	WASHER	6		
19	H60819	SPRING	3		
20	H62801	BUSHING	3		
21	H63987	CAP SCREW	2		
22	AH78797	PLUG	1		WITH FILTER
23	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
24	AH78788	PLUG	1		WITH FILTER
25	H80459	LOCK NUT	1		
26	H80456	CAP	1		
27	H80455	SCREW	1		
28	R375R	O-RING	4		
29	H63357	BACK-UP RING	1		(KIT AH78792)
30	AW13064	RELIEF VALVE	1		
31	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
32	.....	SPOOL	1		(POSI-TORQ GROUND SPEED)
..	AH88803	VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH78792	KIT	1		SEAL REPAIR (CONTROL VALVE)
..	AH78796	SEAL KIT	1		(FLOW CONTROL PLUG)

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(POSI-TORQ DRIVE - CESSNA NO. 31523-AAZ)(SERIAL NO. -616246)

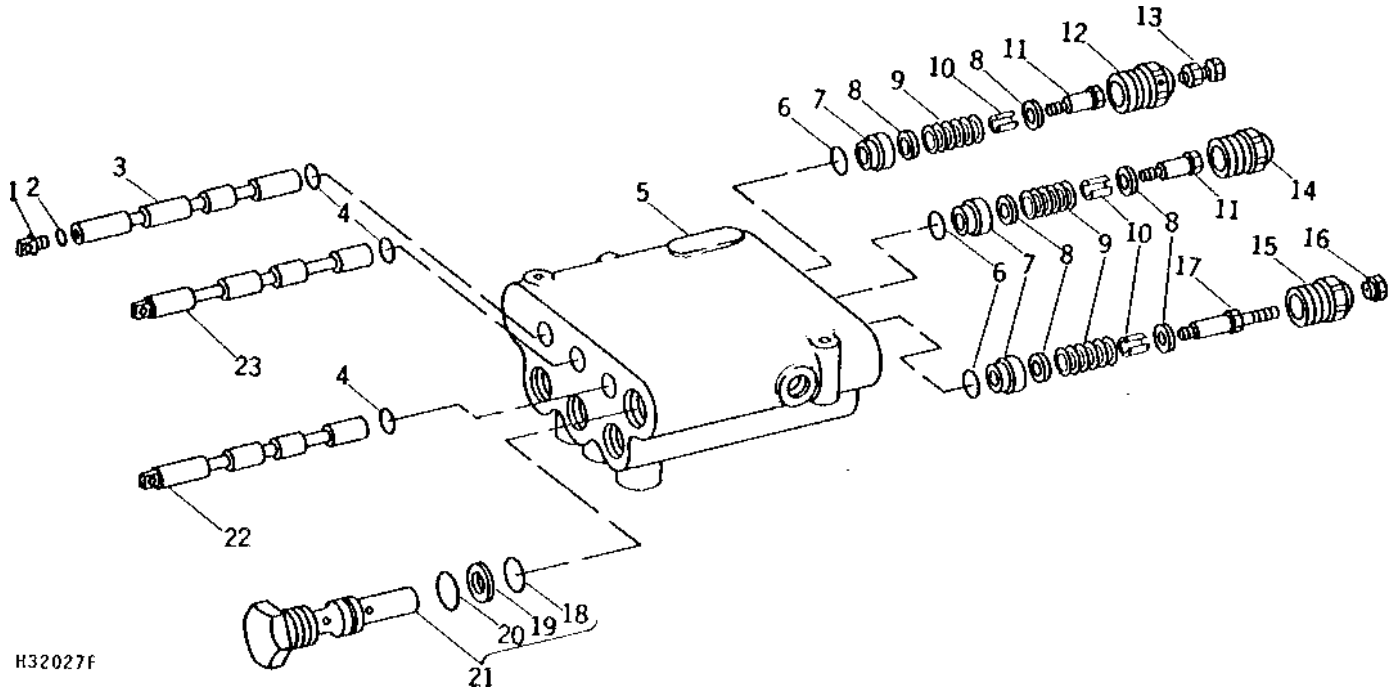
HP2281 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		WITH O-RING AND BACKUP WASHER
2	H35230	BACK-UP RING	6		(KIT AH78792)
3	T13119	O-RING	6		(KIT AH78792)
4	H81706	PLUNGER	1		
5	.....	HOUSING	1		
6	R459R	O-RING	5		(KIT AH78792)
7	AH20823	VALVE SEAT INSERT	3		WITH O-RING
8	AH80223	POPPET	1		(KIT AH78792)
9	H84537	GUIDE	1	-1990	(KIT AH78792) (NO LONGER AVAILABLE)
10	H81705	SPRING	1		
11	AN110777	PLUG	1		WITH O-RING AND BACKUP WASHER
12	AH78789	FITTING	2		WITH O-RING AND BACKUP WASHER
13	N111493	SPRING	4		
14	AN30940	POPPET	4		(KIT AH78792)
15	AH78793	SEAT	2		
16	R28782	O-RING	1		
17	R51031	FITTING	1		WITH O-RING
18	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
19	E56086	O-RING	1		
20	AH62843	FITTING	1		WITH O-RING
21	R26448	O-RING	1		
22	R27218	FITTING PLUG	1		
23	H80448	PLUNGER	1		
24	AN110775	FITTING	2		WITH O-RING AND BACKUP WASHER
25	N31766	PLUNGER	1		
26	R26448	O-RING	2		
27	R27218	FITTING PLUG	2		
..	AH88803	VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH78792	KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-AAZ)(SERIAL NO. -616246)

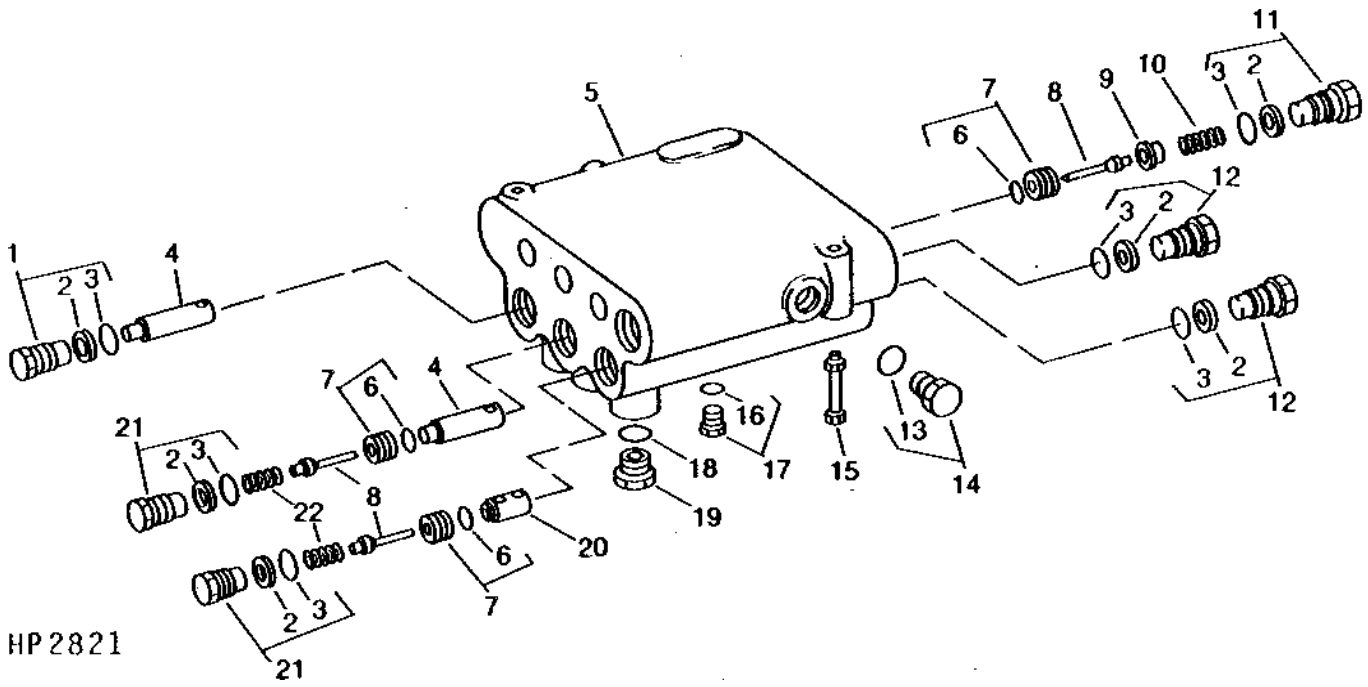
H32027F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	CLEVIS	1		
2	.....	O-RING	1		(KIT AH78792)
3	.....	SPOOL	1		(HEADER LIFT)
4	.....	O-RING	3		(KIT AH78792)
5	.....	HOUSING	1		
6	R459R	O-RING	3		(KIT AH78792)
7	N111488	BUSHING	3		
8	N31767	WASHER	6		
9	H60819	SPRING	3		
10	H62801	BUSHING	3		
11	H63987	CAP SCREW	2		
12	AH78797	PLUG	1		WITH FILTER
13	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
14	AH78788	PLUG	1		WITH FILTER
15	H80456	CAP	1		
16	H80459	LOCK NUT	1		
17	H80455	SCREW	1		
18	R375R	O-RING	4		
19	H63357	BACK-UP RING	1		(KIT AH78792)
20	T13119	O-RING	1		(KIT AH78792 AND AH78796)
21	AW13064	RELIEF VALVE	1		
22	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
23	.....	SPOOL	1		(POSI-TORQ GROUND SPEED)
..	AH88803	VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH78792	KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAD)(SERIAL NO. 616247-)

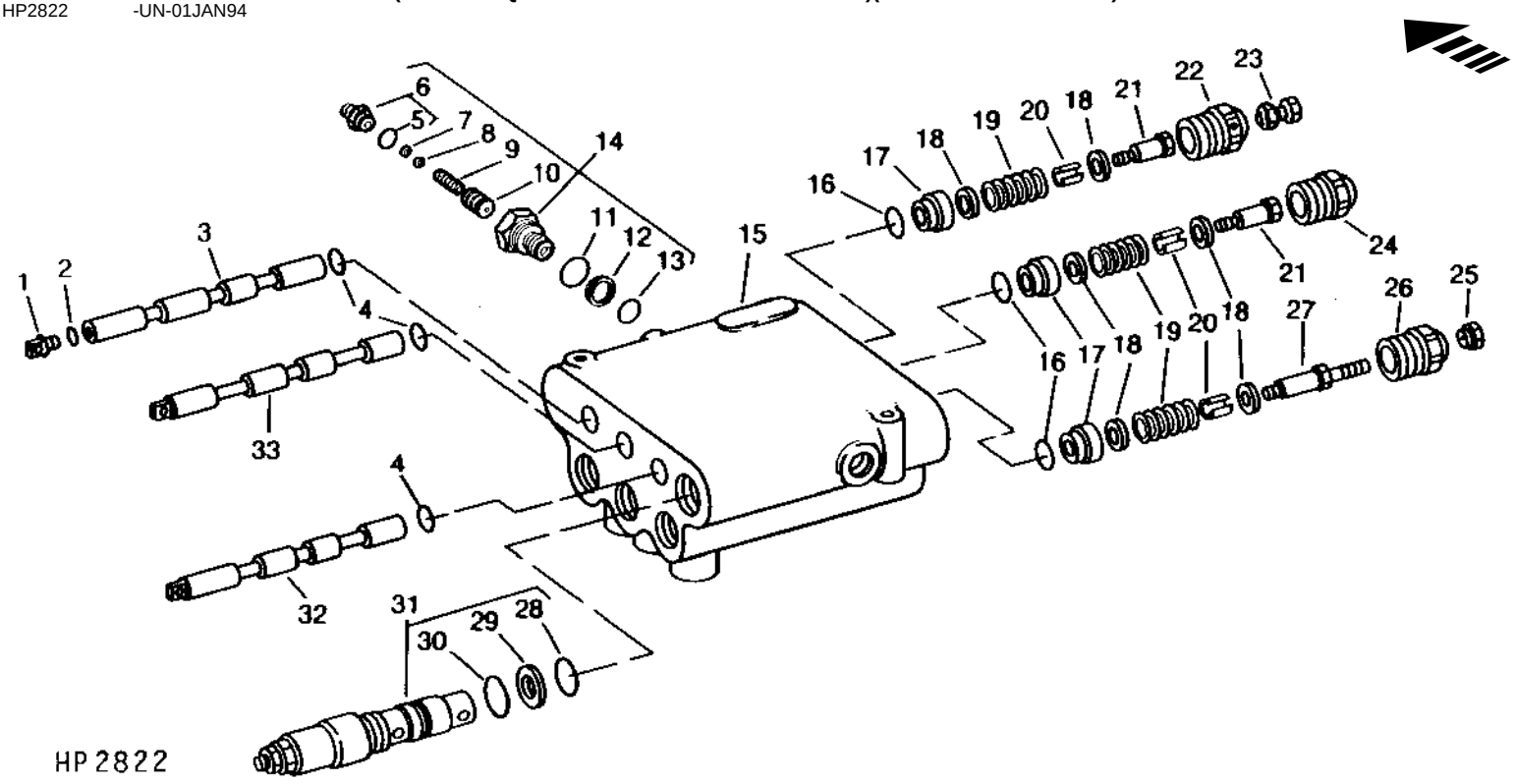
HP2821 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		WITH O-RING AND BACKUP WASHER
2	H35230	BACK-UP RING	6		(KIT AH127847)
3	T13119	O-RING	6		(KIT AH127847)
4	H131477	PLUNGER	2		
5	.....	HOUSING	1		
6	Z29304	O-RING	3		(KIT AH127847)
7	AN114602	SEAT	3		WITH O-RING
8	AH80223	POPPET	3		(KIT AH127847)
9	H84537	GUIDE	1	-625835	(KIT AH127847) (SUB N193166, THIS APPLICATION)
	N193166	EYELET	1		
10	E62245	SPRING	1		
11	AN191872	ADAPTER	1		WITH O-RING AND BACKUP WASHER
12	AH97133	PLUG	2		WITH O-RING AND BACKUP WASHER
13	R28782	O-RING	1		(KIT AH127847) (KIT AH78796)
14	R51031	FITTING	1		WITH O-RING
15	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
16	E56086	O-RING	1		(KIT AH127847) (KIT AH78796)
17	AH62843	FITTING	1		
18	.....	O-RING	1		(KIT AH127847)
19	.....	FITTING	1		ORIFICE WITH O-RING
20	H131476	PLUNGER	1		
21	AN110775	FITTING	2		WITH O-RING AND BACKUP WASHER
22	N111493	SPRING	2		
..	AH126507	CONTROL VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH127847	SEAL KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAD)(SERIAL NO. 616247-)

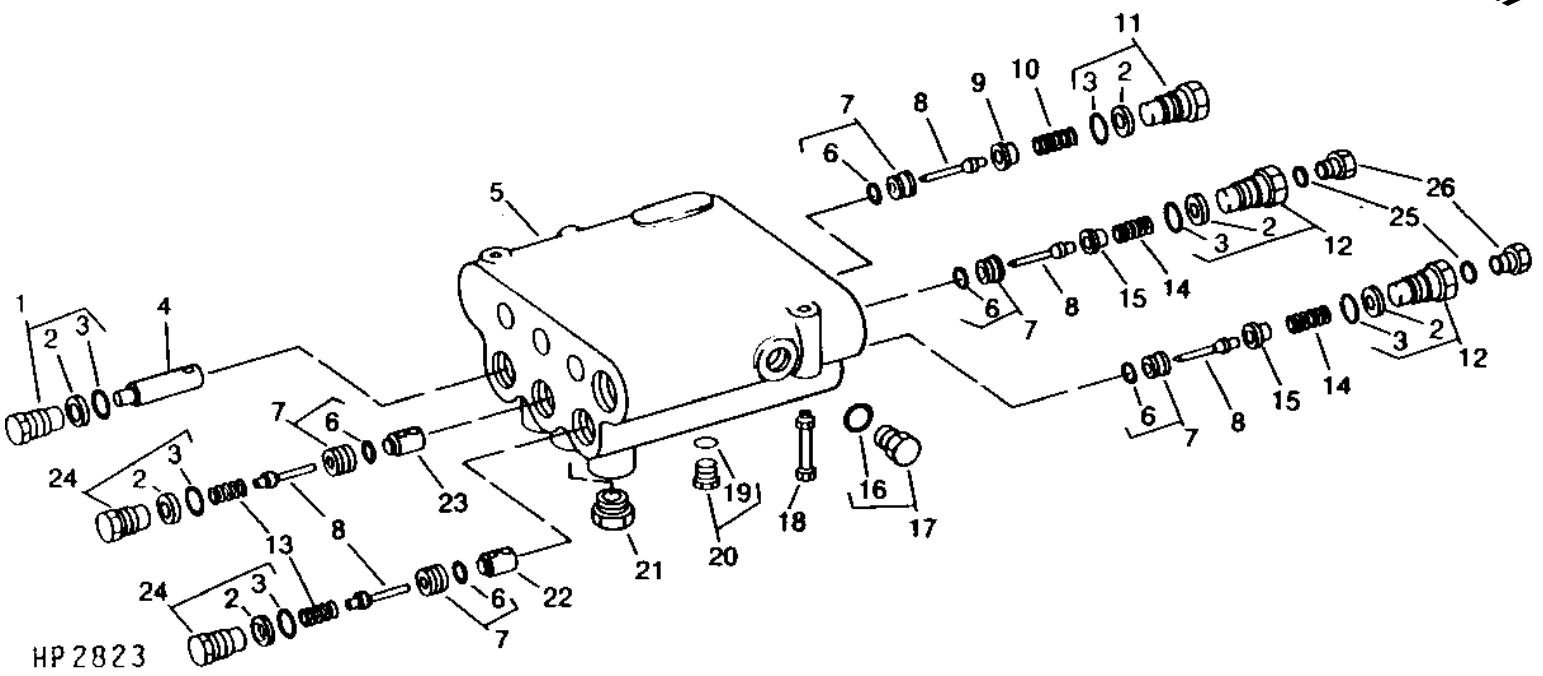
HP2822 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127847)
3	.....	SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	3		(KIT AH127847)
5	P46051	O-RING	1		(KIT AH127847)
6	.....	CONNECTOR	1		WITH O-RING (AUTOMATIC HEADER HEIGHT CONTROL)
7	H102493	ORIFICE	1		
8	.....	WASHER	AR		
9	.....	SPRING	1		
10	.....	POPPET	1		
11	T13119	O-RING	1		(KIT AH127847 AND AH78796)
12	N140001	BACK-UP RING	1		(KIT AH78796 AND AH127847)
13	R27166	O-RING	1		(KIT AH127847)
14	AH101625	CONTROL VALVE	1		
15	.....	HOUSING	1		
16	H132571	O-RING	3		(KIT AH127847)
17	N111488	BUSHING	3		
18	N31767	WASHER	6		
19	H60819	SPRING	3		
20	H62801	BUSHING	3		
21	H63987	CAP SCREW	2		
22	AH78797	PLUG	1		WITH FILTER
23	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
24	AH78788	PLUG	1		WITH FILTER
25	H80459	LOCK NUT	1		
26	H80456	CAP	1		
27	H80455	SCREW	1		
28	H30843	O-RING	1		(KIT AH127847)
29	H132651	BACK-UP RING	1		(KIT AH127847)
30	U46731	O-RING	1		(KIT AH127847)
31	AH126706	RELIEF VALVE	1		
32	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
33	.....	SPOOL	1		(POSI-TORQ GROUND SPEED)
..	AH126507	CONTROL VALVE	1		3 SPOOL, (REMANUFACTURED)
..	AH127847	SEAL KIT	1		SEAL REPAIR (CONTROL VALVE)
..	AH78796	SEAL KIT	1		(FLOW CONTROL PLUG)

MAIN HYDRAULIC CONTROL VALVE SPRINGS AND POPPETS
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAE)(SERIAL NO. 616247-)

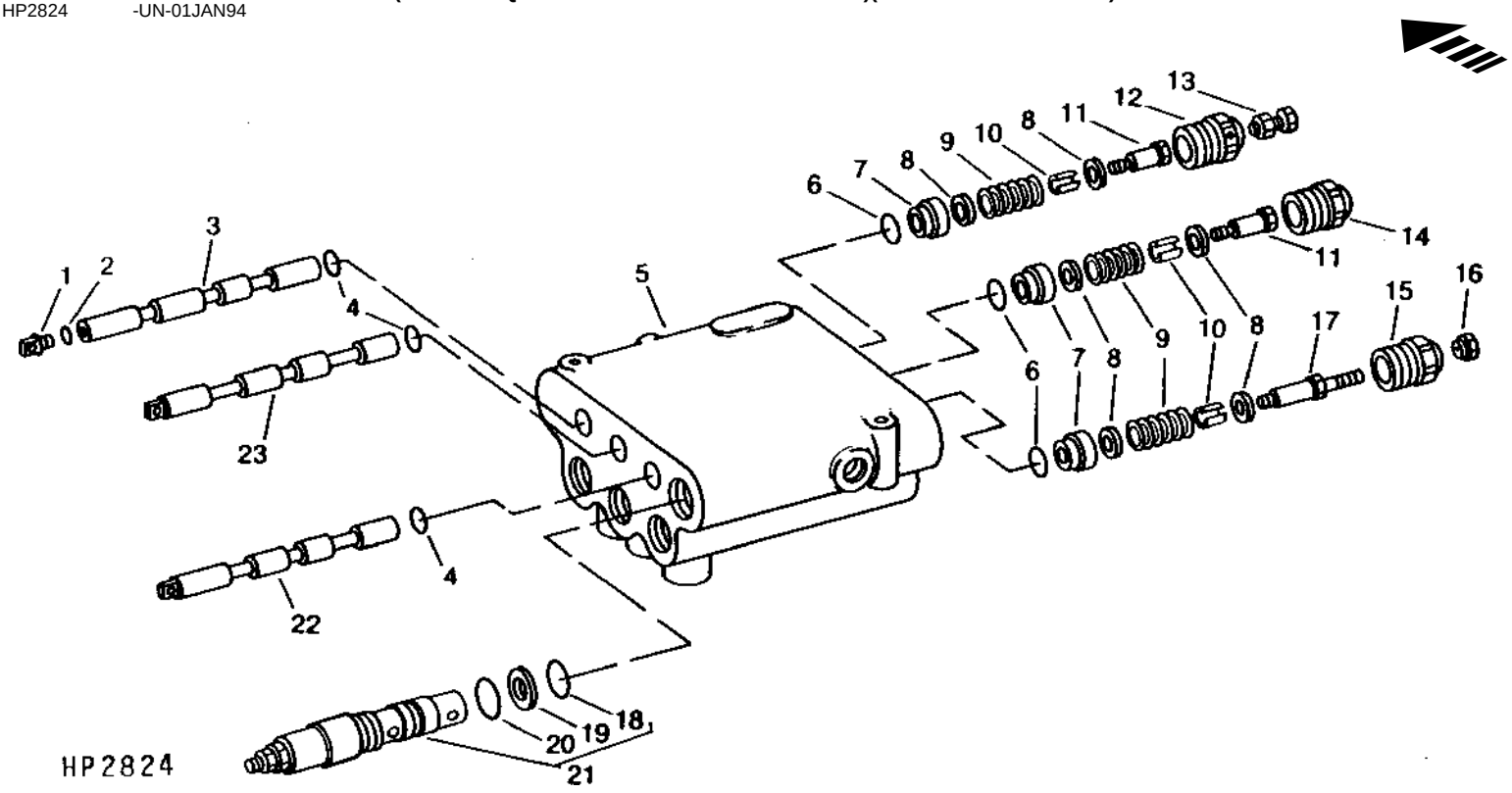
HP2823 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH78791	DRAIN PLUG	1		WITH O-RING AND BACKUP WASHER
2	H35230	BACK-UP RING	6		(KIT AH127848)
3	T13119	O-RING	6		(KIT AH127848)
4	H131477	PLUNGER	1		
5	.....	HOUSING	1		
6	Z29304	O-RING	5		(KIT AH127848)
7	AN114602	SEAT	5		WITH O-RING
8	AH80223	POPPET	5		(KIT AH127848)
9	H84537	GUIDE	1	-625835	(KIT AH127848) (SUB N193166, THIS APPLICATION) (NO LONGER AVAILABLE)
	N193166	EYELET	1		
10	E62245	SPRING	1		
11	AN191872	ADAPTER	1		WITH O-RING AND BACKUP WASHER
12	AH126571	ADAPTER	2		WITH O-RING AND BACKUP WASHER
13	N111493	SPRING	2		
14	H132509	COMPRESSION SPRING	2		(KIT AH127848)
15	N193166	EYELET	2		(KIT AH127848)
16	R28782	O-RING	1		(KIT AH127848)
17	R51031	FITTING	1		WITH O-RING
18	19H1913	CAP SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
19	E56086	O-RING	1		(KIT AH127848)
20	AH62843	FITTING	1		WITH O-RING
21	.....	FITTING PLUG	1		
22	H132445	PLUNGER	1		
23	N193164	PLUNGER	1	-625392	(SUB H135985)
	H135985	PLUNGER	1		
24	AN110775	FITTING	2		WITH O-RING AND BACKUP WASHER
25	R26448	O-RING	2		(KIT AH127848)
26	R27218	FITTING PLUG	2		
..	AH126507	CONTROL VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH127848	SEAL KIT	1		SEAL REPAIR

MAIN HYDRAULIC CONTROL VALVE SPOOLS AND RELIEF VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAE)(SERIAL NO. 616247-)

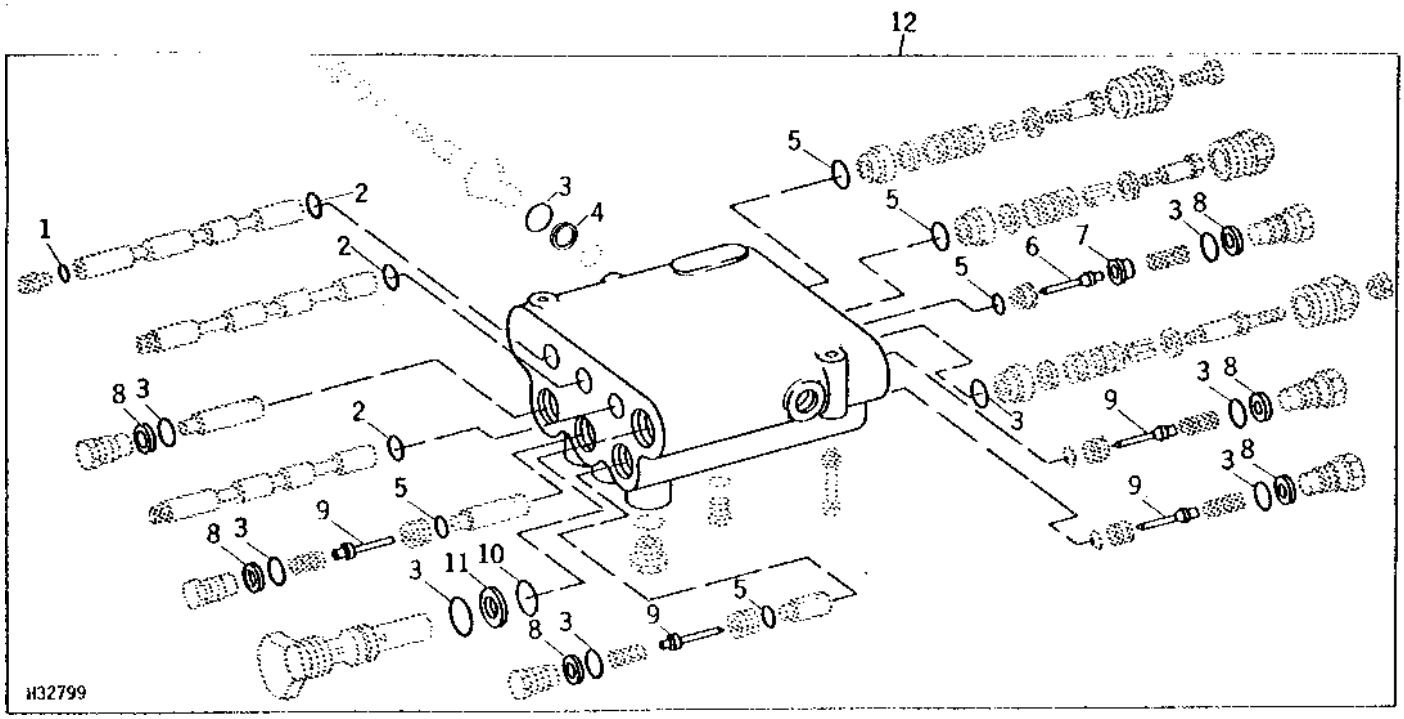
HP2824 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80460	CLEVIS	1		
2	A3917R	O-RING	1		(KIT AH127848)
3	.....	SPOOL	1		(HEADER LIFT)
4	H36256	O-RING	3		(KIT AH127848)
5	.....	HOUSING	1		
6	H132571	O-RING	3		(KIT AH127848)
7	N111488	BUSHING	3		
8	N31767	WASHER	6		
9	H60819	SPRING	3		
10	H62801	BUSHING	3		
11	H63987	CAP SCREW	2		
12	AH78797	PLUG	1		WITH FILTER
13	19H2551	CAP SCREW	1		5/16" X 3/4"
	14H882	NUT	1		5/16"
14	AH78788	PLUG	1		WITH FILTER
15	H80456	CAP	1		
16	H80459	LOCK NUT	1		
17	H80455	SCREW	1		
18	H30843	O-RING	1		(KIT AH127848)
19	H132651	BACK-UP RING	1		(KIT AH127848)
20	U46731	O-RING	1		(KIT AH127848 AND AH78796)
21	AH126706	RELIEF VALVE	1		
22	.....	SPOOL	1		(HYDRAULIC REEL LIFT)
23	.....	SPOOL	1		(POSI-TORQ GROUND SPEED)
..	AH126507	CONTROL VALVE	1		3-SPOOL, LESS ATTACHING HARDWARE (REMANUFACTURED)
..	AH127848	SEAL KIT	1		SEAL REPAIR

KIT, MAIN HYDRAULIC CONTROL VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-BAN, 31523-AAZ)
(SERIAL NO. -616246)

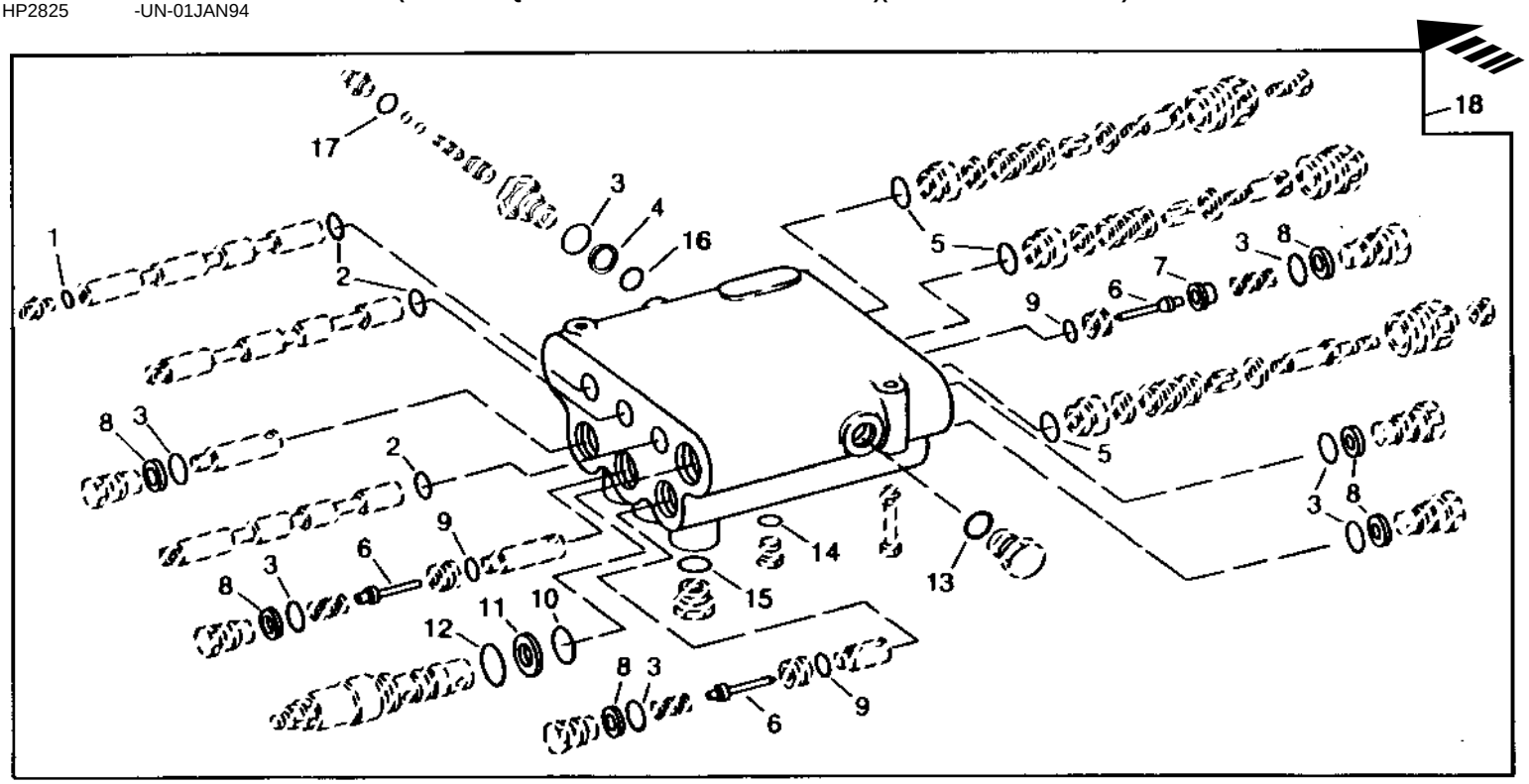
H32799 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	O-RING	1		
2	.....	O-RING	3		
3	T13119	O-RING	8		
4	N140001	BACK-UP RING	1		
5	R459R	O-RING	5		
6	AH80223	POPPET	1		
7	H84537	GUIDE	1	-1990	(NO LONGER AVAILABLE)
8	H35230	BACK-UP RING	6		
9	AN30940	POPPET	4		
10	R375R	O-RING	4		
11	H63357	BACK-UP RING	1		
12	AH78792	KIT	1		
..	R34802	O-RING	1		(NOT USED THIS APPLICATION)
..	E40798	O-RING	1	-409100	(NOT USED THIS APPLICATION)
..	R28782	O-RING	1	409101-	(NOT USED THIS APPLICATION)
..	E58484	O-RING	1		(NOT USED THIS APPLICATION)

KIT, MAIN HYDRAULIC CONTROL VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAD)(SERIAL NO. 616247-)

HP2825 -UN-01JAN94

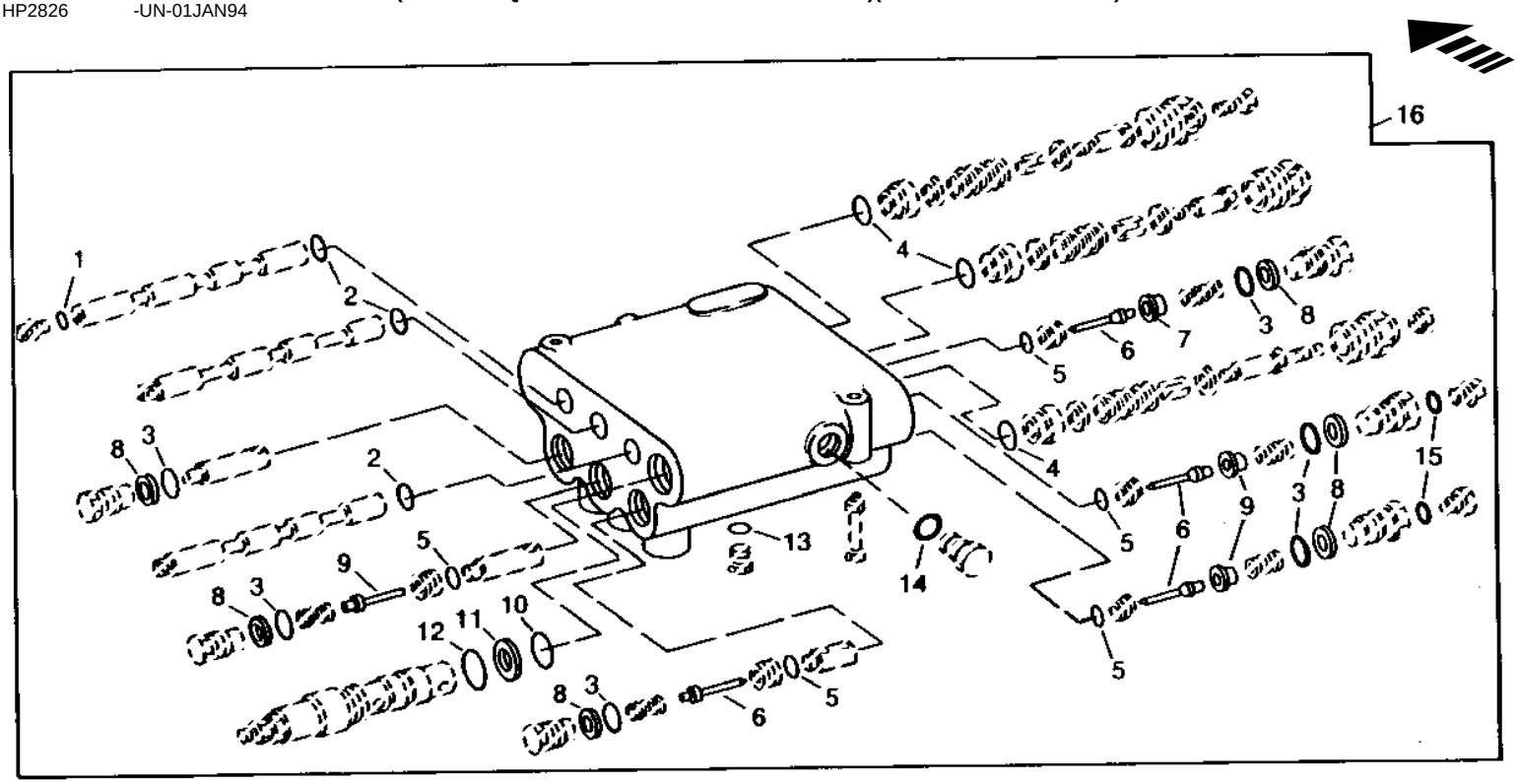


HP2825

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3917R	O-RING	1		
2	H36256	O-RING	3		
3	T13119	O-RING	7		
4	N140001	BACK-UP RING	1		
5	H132571	O-RING	3		
6	AH80223	POPPET	3		
7	H84537	GUIDE	1	-1990	(NO LONGER AVAILABLE)
8	H35230	BACK-UP RING	6		
9	Z29304	O-RING	3		
10	H30843	O-RING	4		
11	H132651	BACK-UP RING	1		
12	U46731	O-RING	1		
13	R28782	O-RING	1		
14	E56086	O-RING	1		
15	R26448	O-RING	1		
16	R27166	O-RING	1		
17	P46051	O-RING	1		
18	AH127847	SEAL KIT	1		

KIT, MAIN HYDRAULIC CONTROL VALVE
(POSI-TORQ DRIVE - CESSNA NO. 31523-CAE)(SERIAL NO. 616247-)

HP2826 -UN-01JAN94



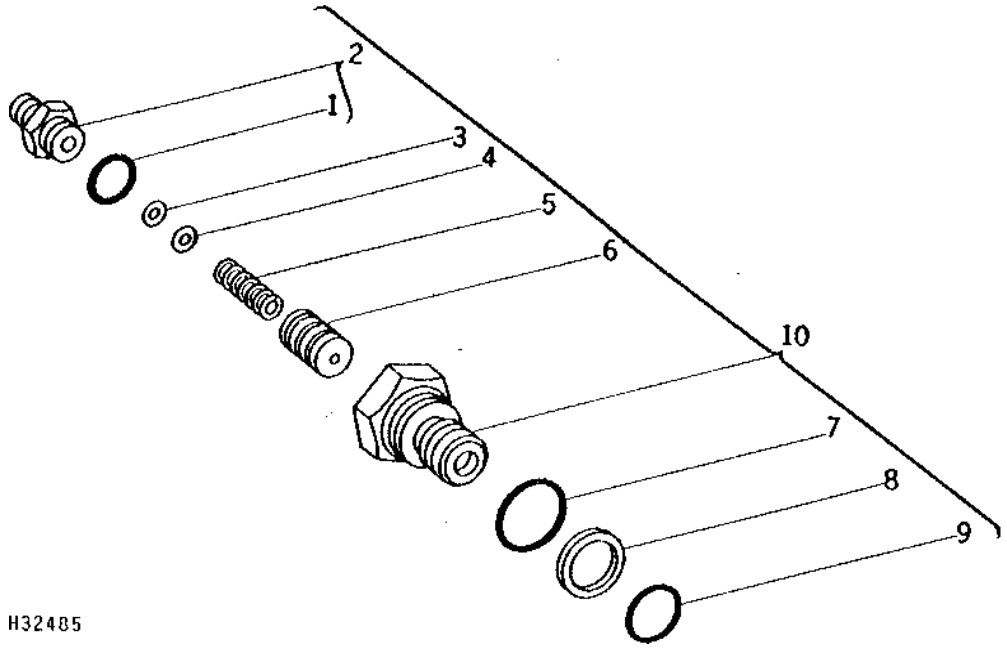
HP2826

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3917R	O-RING	1		
2	H36256	O-RING	3		
3	T13119	O-RING	6		
4	H132571	O-RING	3		
5	Z29304	O-RING	5		
6	AH80223	POPPET	5		
7	H84537	GUIDE	1	-1990	(NO LONGER AVAILABLE)
8	H35230	BACK-UP RING	6		
9	N193166	EYELET	2		
10	H30843	O-RING	1		
11	H132651	BACK-UP RING	1		
12	U46731	O-RING	1		
13	E56086	O-RING	1		
14	R28782	O-RING	1		
15	R26448	O-RING	2		
16	AH127848	SEAL KIT	1		

MEMORANDA

FLOW CONTROL PLUG

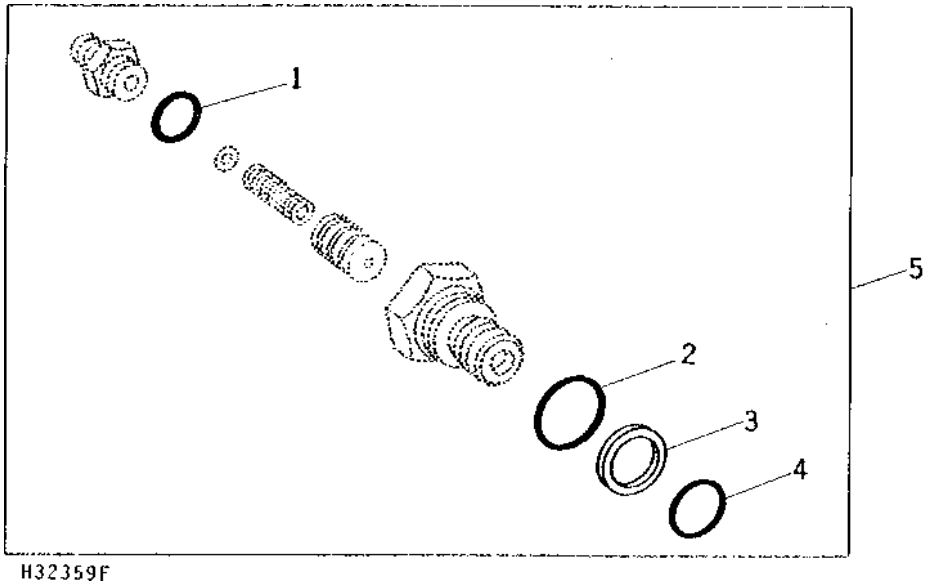
H32485 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P46051	O-RING	1		(KIT AH78796)
2	AH91802	CONNECTOR	1	-362163	WITH O-RING
	.....	CONNECTOR	1	362164-	WITH O-RING
3	.....	WASHER	AR		
4	H102493	ORIFICE	1		
5	.....	SPRING	1		
6	.....	POPPET	1		
7	T13119	O-RING	1		(KIT AH78796)
8	N140001	BACK-UP RING	1		(KIT AH78796)
9	R27166	O-RING	1		(KIT AH78796)
10	AH101625	CONTROL VALVE	1		
..	AH78796	SEAL KIT	1		

KIT, FLOW CONTROL PLUG

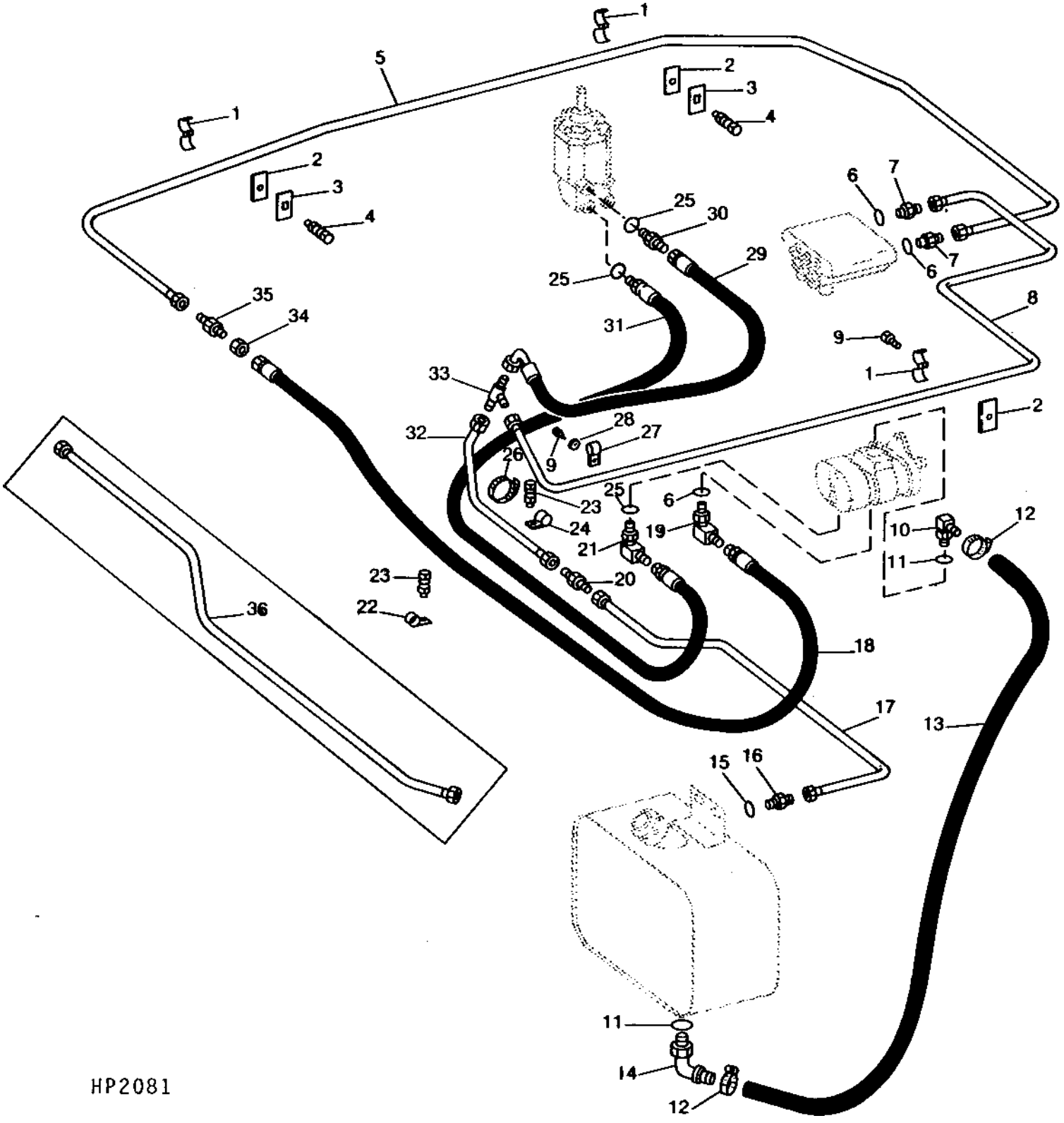
H32359F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P46051	O-RING	1		
2	T13119	O-RING	1		
3	N140001	BACK-UP RING	1		
4	R27166	O-RING	1		
5	AH78796	SEAL KIT	1		

HYDRAULIC OIL LINES AND HOSES
(MAIN PRESSURE, STEERING, AND SUCTION)

HP2081 -UN-01JAN94



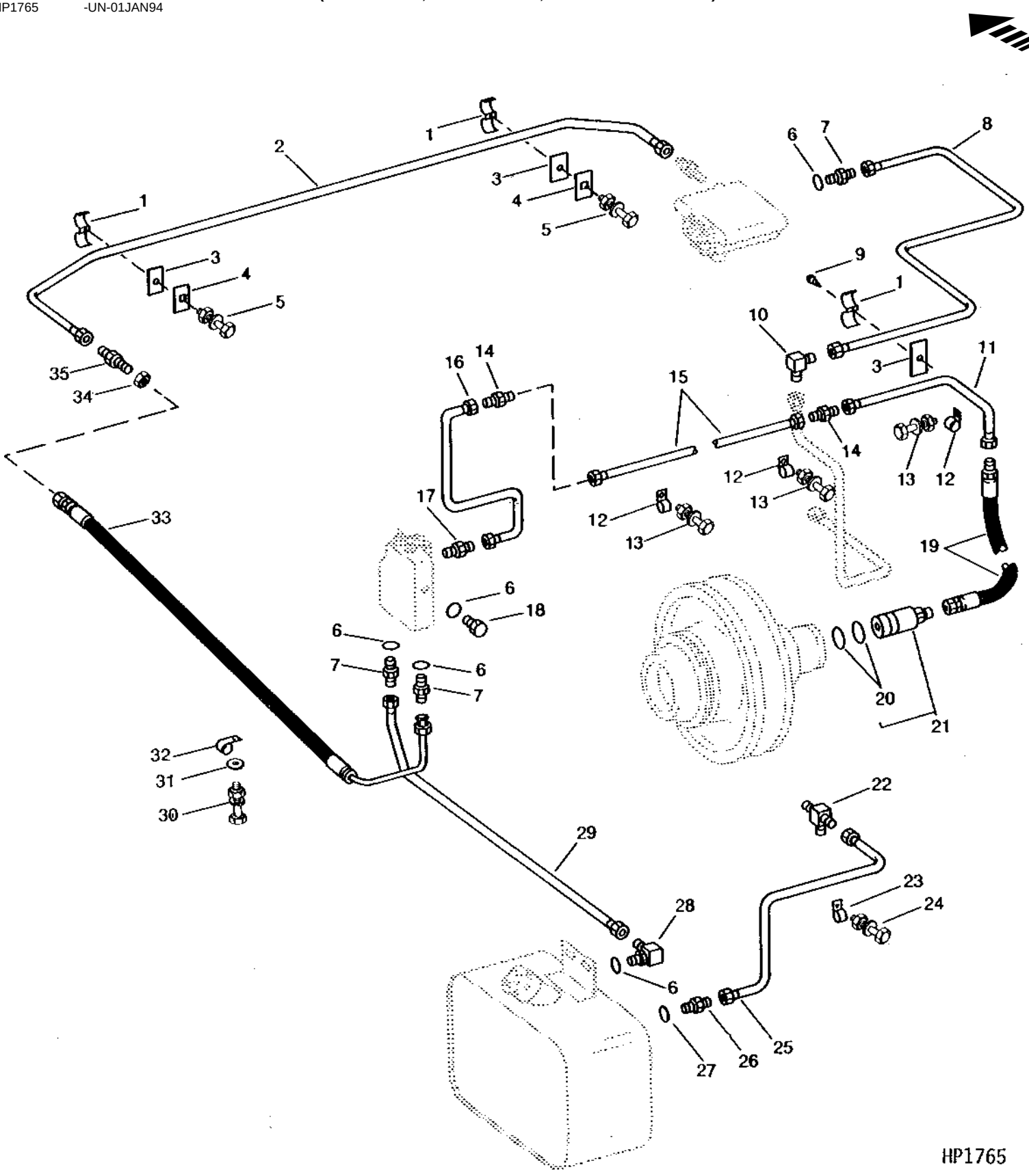
THIS PARTS LISTING IS CONTINUED

HYDRAULIC OIL LINES AND HOSES - CONTINUED
(MAIN PRESSURE, STEERING, AND SUCTION)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97742	CLAMP	3		
2	H96857	STRAP	3	-1990	(INCLUDED IN KIT AH139151)
3	H97280	STRAP	2		
4	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
5	AH96766	TUBE	1		(POSI-TORQ DRIVE)
	AH96767	TUBE	1		(HYDROSTATIC DRIVE)
6	R26906	O-RING	3		
7	R27270	FITTING	2		
8	AH91327	LINE	1		
9	H65108	SCREW	2		SELF-TAPPING
10	AH75162	FITTING	1		
11	R29936	O-RING	2		
12	AR21839	CLAMP	AR	-360350	(SUB AH103497, THIS APPLICATION)
	AH103497	CLAMP	2	-409550	(SUB AH105968)
	AH105968	HOSE CLAMP	2		
13	H80124	HOSE	1		25 MM X 965 MM (1" X 38") LONG
14	AH96708	FITTING	1		90°
15	U12547	O-RING	1		
16	R27267	FITTING	1		
17	AH100279	LINE	1	-610600	(SUB AH118838)
	AH118838	LINE	1		
18	AH78291	HYDRAULIC HOSE	1	-610501	(SUB AH115049 AND AH77924, THIS APPLICATION)
	AH115049	HYDRAULIC HOSE	1		13 MM X 1270 MM (1/2" I.D. X 50") LONG
19	AR26724	ELBOW FITTING	1		90°
20	R27266	FITTING	1		
21	AR26763	ELBOW FITTING	1	-616392	90°, (SUB AT32332)
	AT32332	ELBOW FITTING	1		90°
22	AH77724	CLIP	1	-559114	
	AH77924	CLIP	1	559115-	
23	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
24	AH78237	CLAMP	1		
25	R26375	O-RING	3		
26	M66044	TIE BAND	1		
27	AH79175	CLIP	1		
28	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
29	AH97801	HYDRAULIC HOSE	1		10 MM X 610 MM (3/8" X 24") LONG
30	R27237	FITTING	1		
31	AH99353	HYDRAULIC HOSE	1		10 MM X 1473 MM (3/8" X 58") LONG
32	AH97741	LINE	1		
33	H63602	UNION FITTING	1		
34	R26627	NUT	1		JAM, 7/8"
35	N112216	FITTING	1		
36	AH94554	TUBE	1	-559114	(SUB AH77924 AND AH115049)

HYDRAULIC OIL LINES AND HOSES
(HEADER LIFT, AUGER SWING, AND CYLINDER DRIVE)

HP1765 -UN-01JAN94



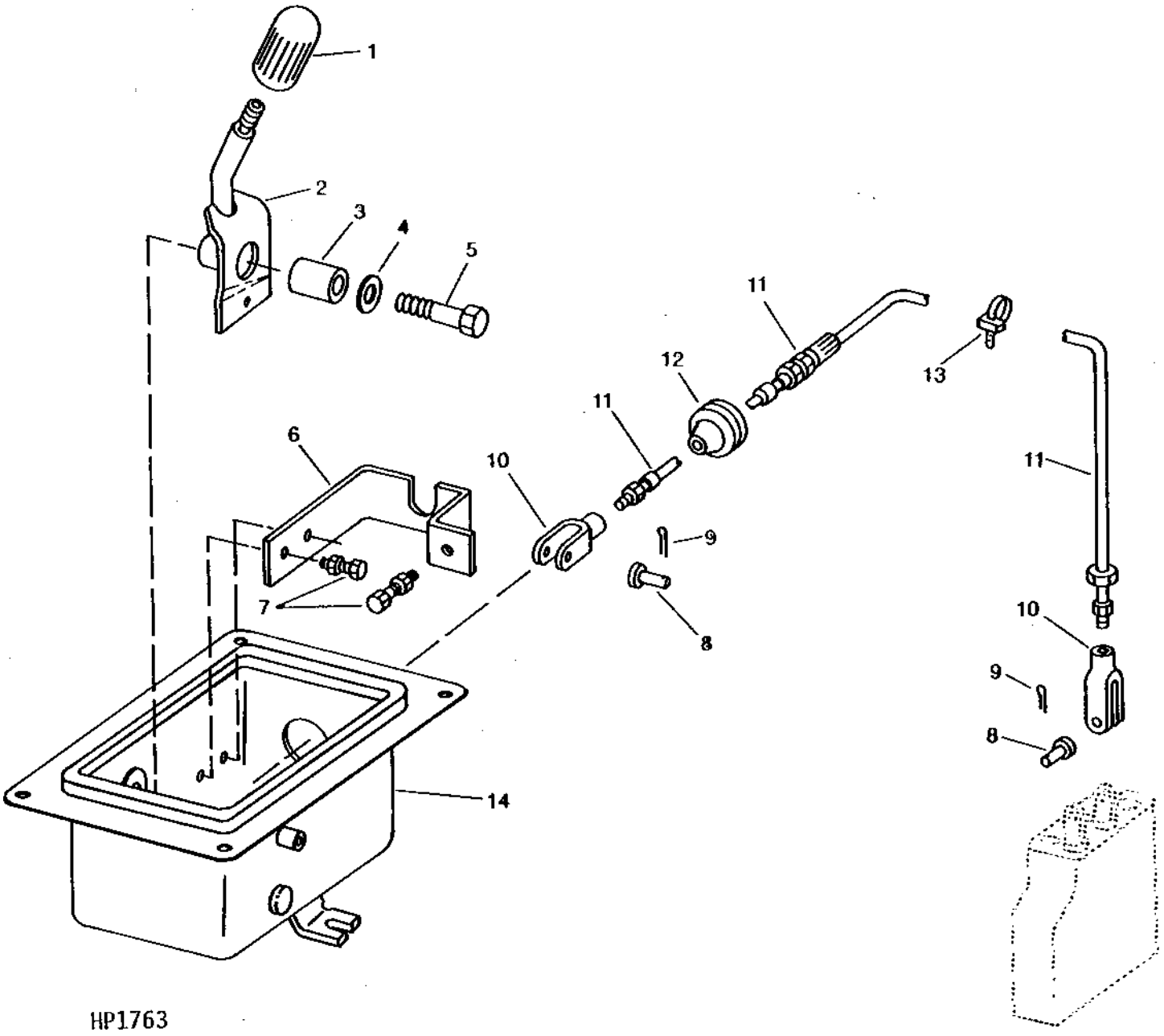
THIS PARTS LISTING IS CONTINUED

HYDRAULIC OIL LINES AND HOSES - CONTINUED
(HEADER LIFT, AUGER SWING, AND CYLINDER DRIVE)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97742	CLAMP	3		
2	AH96765	TUBE	1		
3	H96857	STRAP	3	-1990	(INCLUDED IN KIT AH139151)
4	H97280	STRAP	2		
5	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
6	R26375	O-RING	5		
7	R27237	FITTING	3		
8	AH91329	LINE	1	-620444	(SUB AH126537)
	AH126537	OIL LINE	1	620445-	
9	H65108	SCREW	1		SELF-TAPPING
10	T26545	ELBOW FITTING	1	-616651	90°
	AR54385	ELBOW FITTING	1	616652-	90°
11	AH97792	LINE	1		
12	AH76671	CLIP	4		
13	21H1024	SCREW	4		1/4" X 5/8"
	12H302	LOCK WASHER	4		1/4"
	14H786	NUT	4		1/4"
14	H33795	UNION FITTING	2		
15	AH98073	LINE	1		
16	AH100047	LINE	1		
17	AH87721	FITTING	1		ORIFICE WITH O-RING
18	R39112	FITTING	1		
19	AH87133	HYDRAULIC HOSE	1		6 MM X 457 MM (1/4" X 18") LONG, (SUB AH138623)
	AH138623	KIT	1		
20	32238	PACKING	2	-362163	
	R62070	RING	2	362164-	
21	AH92255	COUPLING	1		
22	H60885	TEE FITTING	1		
23	H77358	CLIP	2		
24	21H1305	SCREW	2		1/4" X 1"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
25	AH100341	LINE	1		
26	R27270	FITTING	1		
27	R26906	O-RING	1		
28	AR26763	ELBOW FITTING	1	-616392	90°, (SUB AT32332)
	AT32332	ELBOW FITTING	1		90°
29	AH100048	LINE	1		
30	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
31	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
32	AH11015	CLIP	1		
33	AH94751	TUBE	1	-413136	(SUB AH104095)
	AH104095	LINE	1		
34	14H904	NUT	1		3/4"
35	R35701	UNION FITTING	1	-362163	
	A27898	UNION FITTING	1	362164-	

VARIABLE CYLINDER CONTROL

HP1763 -UN-01JAN94



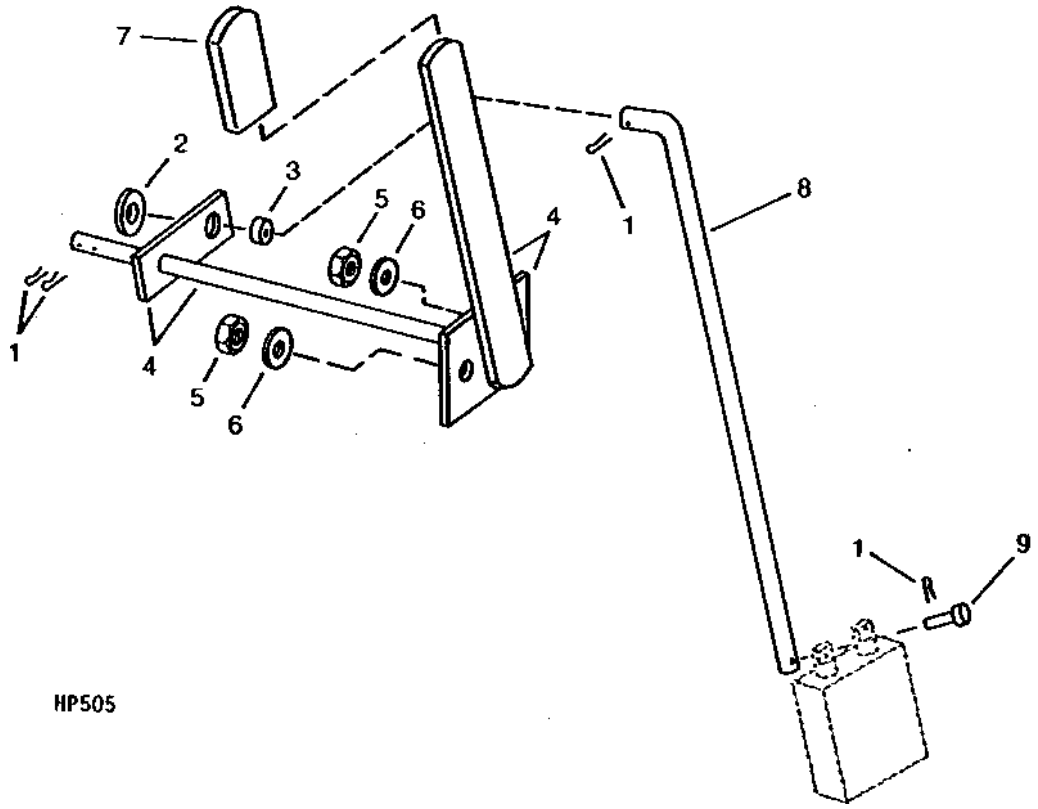
VARIABLE CYLINDER CONTROL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH90509	GRIP	1		
2	AH92571	LEVER	1		
3	H89023	BUSHING	1		
4	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
5	R41920	CAP SCREW	1		
6	H88990	BRACKET	1		
7	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
8	U42845	PIN	2		
9	11H266	COTTER PIN	2		1/16" X 1/2"
10	H97507	YOKE	2		
11	AH96635	PUSH PULL CABLE	1		
12	H94433	GROMMET	1	-459906	(SUB H109779, THIS APPLICATION)
	H109779	GROMMET	1		
13	M66044	TIE BAND	1		
14	AH90488	HOUSING	1		

MEMORANDA

UNLOADING AUGER SWING CONTROL LEVER

HP505 -UN-01JAN94

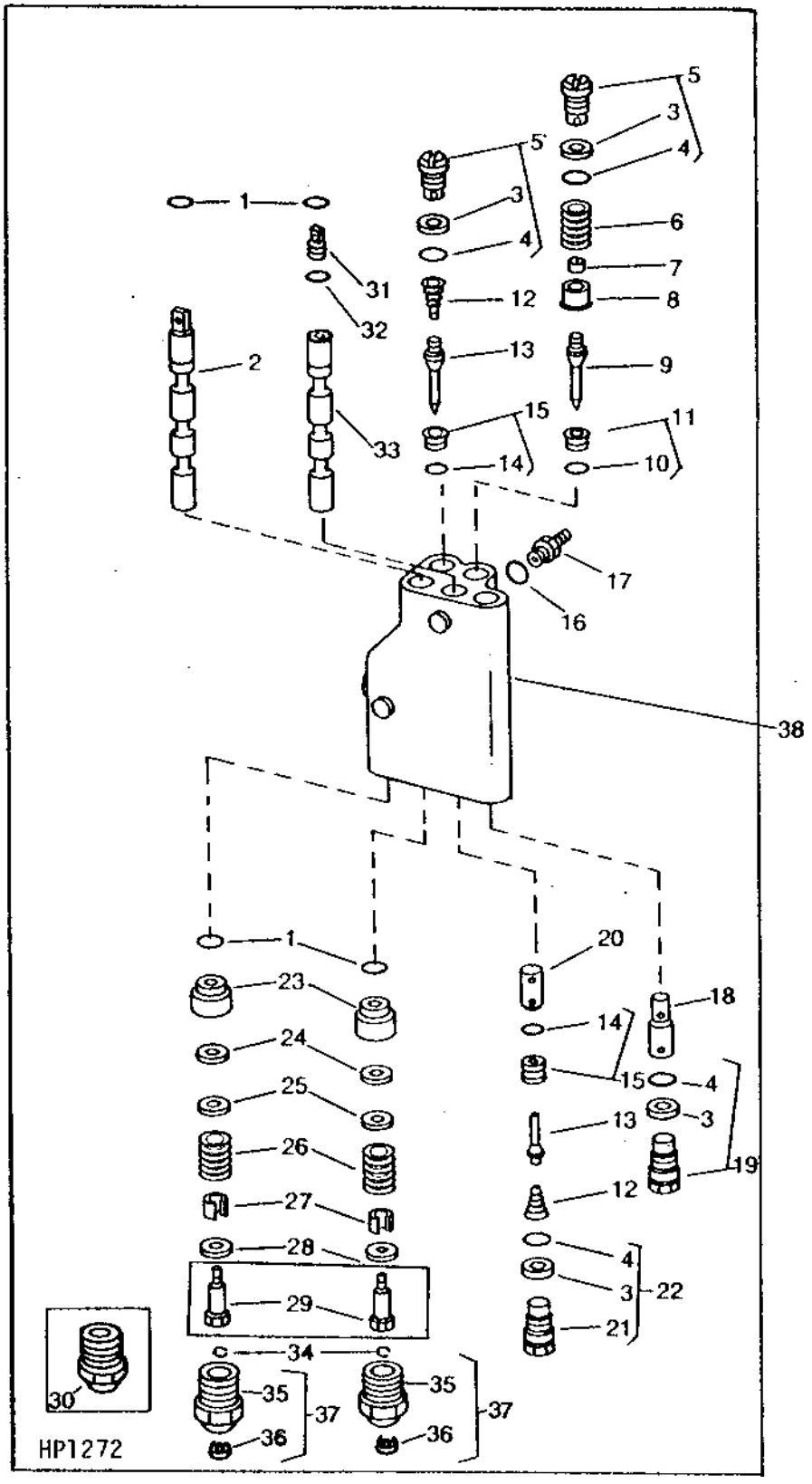


HP505

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H266	COTTER PIN	4		1/16" X 1/2"
2	24H1306	WASHER	1		13/32" X 1" X 0.035"
3	H96265	WASHER	1		
4	AH92875	LEVER	1	-412129	(SUB AH107021)
	AH107021	LEVER	1		
5	14H786	NUT	2		1/4"
6	12H302	LOCK WASHER	2		1/4"
7	H93578	GRIP	1		
8	H91439	PIN	1		
9	U42845	PIN	1		

SECONDARY CONTROL VALVE
(SERIAL NO. -611065)

HP1272 -UN-01JAN94



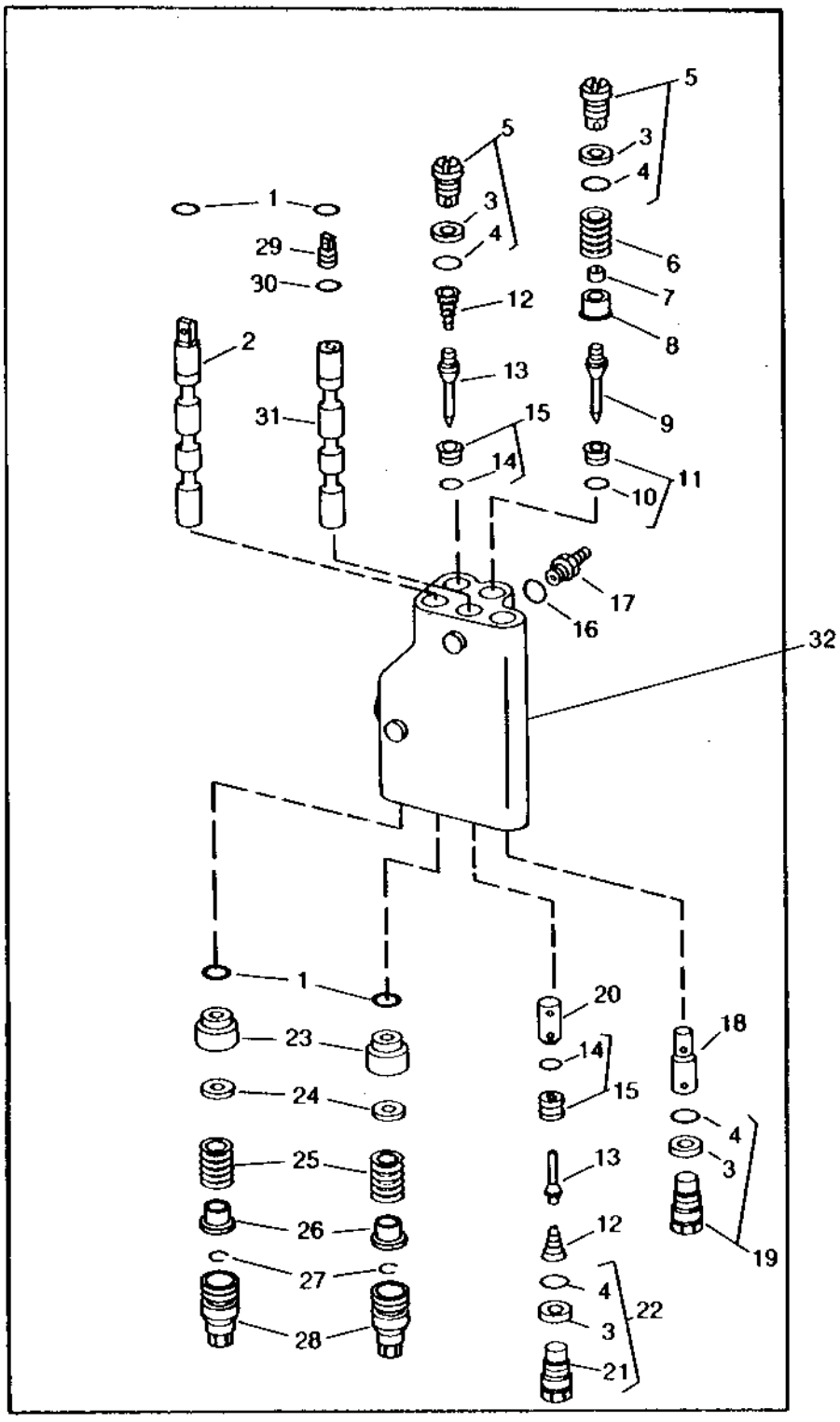
THIS PARTS LISTING IS CONTINUED

SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. -611065)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R394R	O-RING	4	-459889	(KIT AH101489)
	M81668	SEAL	4	459890-1990	(KIT AH108721) (SUB H132510)
	H132510	O-RING	4		
2	.....	SPOOL	1		
3	H63357	BACK-UP RING	4		(KIT AH101489 AND AH108721)
4	U40745	O-RING	4		(KIT AH101489 AND AH108721)
5	AH78784	PLUG	2	-1990	(NO LONGER AVAILABLE)
6	H101996	SPRING	1	-1990	(NO LONGER AVAILABLE)
7	H101997	DOWEL PIN	1	-1990	(NO LONGER AVAILABLE)
8	H84537	GUIDE	1		(NO LONGER AVAILABLE)
9	AH80223	POPPET	1		(KIT AH108721)
10	.....	O-RING	1		(KIT AH101489)
11	AH101488	SEAT	1		
12	E40772	SPRING	2	-462238	(SUB N153974)
	N153974	SPRING	2	-626195	(SUB E40772)
	E40772	SPRING	2		
13	AN30940	POPPET	2		(KIT AH101489 AND AH108721)
14	R28776	O-RING	2		(KIT AH108721)
15	AE24787	SEAL	2		
16	R26448	O-RING	1		(KIT AH101489 AND AH108721)
17	AH87721	FITTING	1		ORIFICE WITH O-RING
18	AH20831	SPOOL VALVE	1		
19	AN152239	PLUG	1		
20	N31766	PLUNGER	1		
21	.....	PLUG	1		
22	AE24788	PLUG	1		WITH O-RING AND BACKUP WASHER
23	N150470	BUSHING	2		
24	M46767	WASHER	2		
25	M46768	WASHER	2		
26	H101998	SPRING	2	-1990	(NO LONGER AVAILABLE)
27	N150469	BUSHING	2		
28	N153975	WASHER	2		
29	N150468	SCREW	2	-459889	
30	AH78780	CAP	2	-459889	WITH FILTER
	M82702	DRAIN PLUG	2	459890-462238	(SUB AM38629, THIS APPLICATION)
31	H80447	SPOOL	1	459890-1990	(NO LONGER AVAILABLE)
32	R34802	O-RING	1	459890-	(KIT AH108721)
33	.....	SPOOL	1		
34	M44169	SNAP RING	2	459890-	
35	M82702	DRAIN PLUG	2		
36	T13911	PLUG	2		
37	AM38629	DETENT	2	-611006	
38	AH96014	CONTROL VALVE	1	-459889	(CESSNA NO. 31932-AAK) (SUB AH108708)
	AH108708	CONTROL VALVE	1	-611969	(CESSNA NO. 31932-CAR) (NEW COMPONENT) (SUB AH120376)
..	AH101489	SEAL KIT	1	-459889	(SUB AH108721)
..	AH108721	SEAL KIT	1		

SECONDARY CONTROL VALVE
(SERIAL NO. 611066-616392)

HP2528 -UN-01JAN94

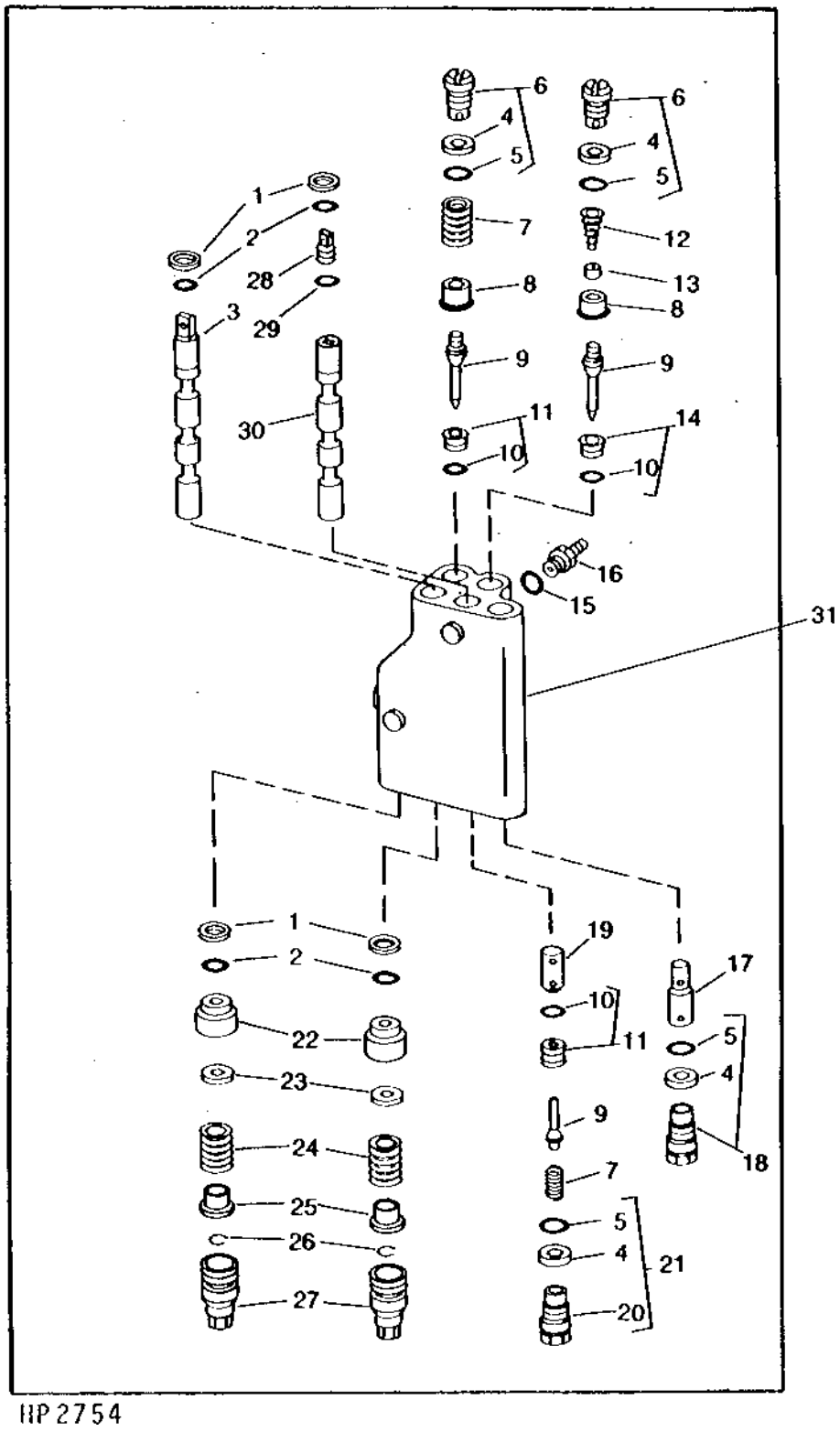


SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. 611066-616392)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M81668	SEAL	4	-1990	(KIT AH108721) (SUB H132510)
	H132510	O-RING	4		
2	.....	SPOOL	1		
3	H63357	BACK-UP RING	4		(KIT AH108721)
4	U40745	O-RING	4		(KIT AH108721)
5	AH78784	PLUG	2	-1990	(NO LONGER AVAILABLE)
6	H101996	SPRING	1	-1990	(NO LONGER AVAILABLE)
7	H101997	DOWEL PIN	1	-1990	(NO LONGER AVAILABLE)
8	H84537	GUIDE	1	-1990	(NO LONGER AVAILABLE)
9	AH80223	POPPET	1		(KIT AH108721)
10	.....	O-RING	1		
11	AH101488	SEAT	1		
12	N153974	SPRING	2	-626195	(SUB E40772)
	E40772	SPRING	2		
13	AN30940	POPPET	2		(KIT AH108721)
14	R28776	O-RING	2		(KIT AH108721)
15	AE24787	SEAL	2		
16	R26448	O-RING	1		(KIT AH108721)
17	AH87721	FITTING	1		
18	AH20831	SPOOL VALVE	1		
19	AN152239	PLUG	1		
20	N31766	PLUNGER	1		
21	.....	PLUG	1		
22	AE24788	PLUG	1		
23	N150470	BUSHING	2		
24	M87511	WASHER	2		
25	M87401	SPRING	2		
26	AM100539	SPACER	2		
27	M87403	SNAP RING	2		
28	AM100541	CAP	2		
29	H80447	SPOOL	1	-1990	(NO LONGER AVAILABLE)
30	R34802	O-RING	1		(KIT AH108721)
31	.....	SPOOL	1		
32	AH120376	CONTROL VALVE	1		(CESSNA NO. 31932-CBH) (SUB AH126599)
..	AH108721	SEAL KIT	1		

SECONDARY CONTROL VALVE
(SERIAL NO. 616393-)

HP2754 -UN-01JAN94



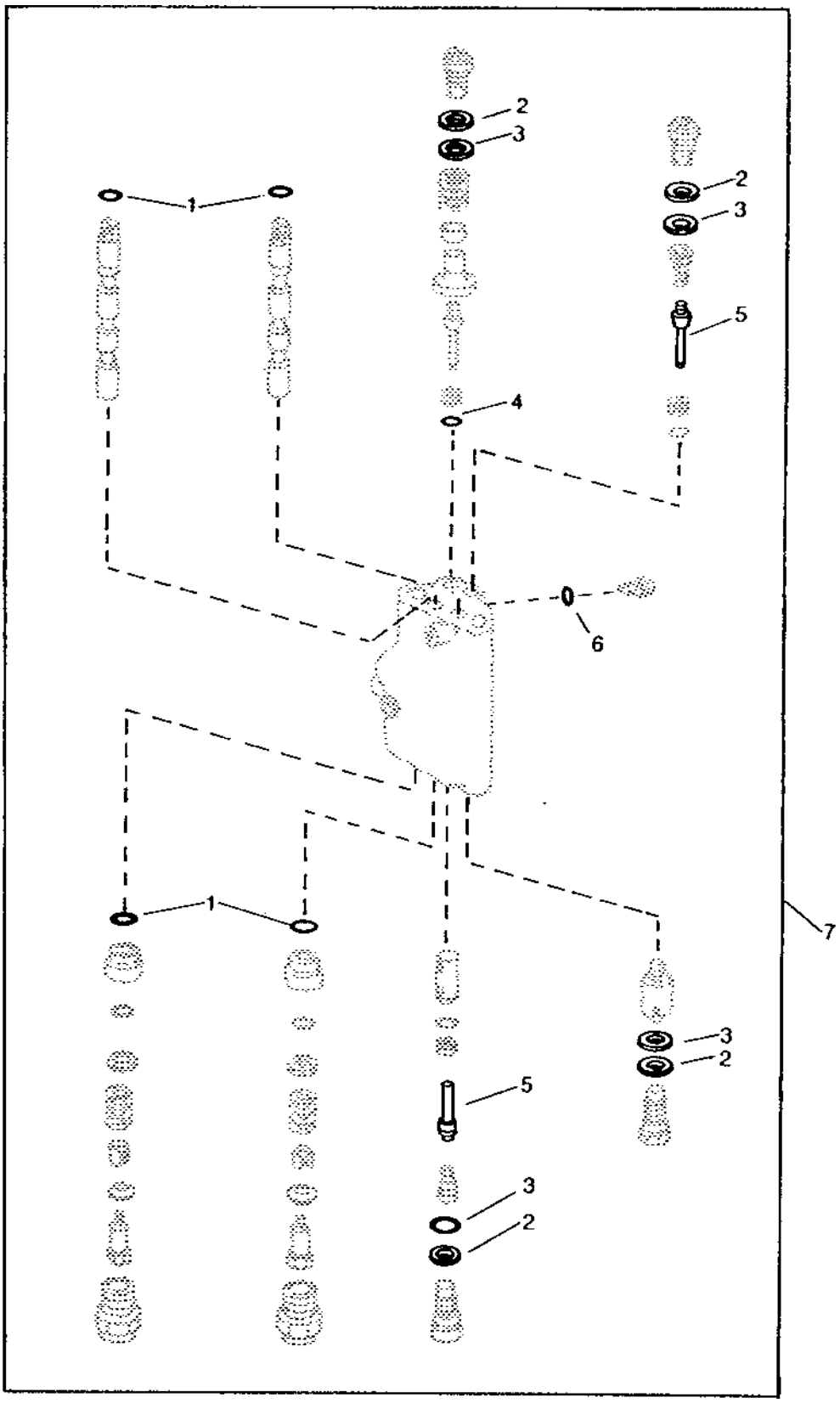
HP2754

SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. 616393-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH127682	SEAL	2		(KIT AH127843)
2	H132510	O-RING	4		(KIT AH127843)
3	.....	SPOOL	1		
4	H63357	BACK-UP RING	4		(KIT AH127843)
5	U40745	O-RING	4		(KIT AH127843)
6	AH78784	PLUG	2	-1990	(NO LONGER AVAILABLE)
7	H132509	COMPRESSION SPRING	2		
8	H84537	GUIDE	3	-1990	(NO LONGER AVAILABLE)
9	AH80223	POPPET	3		(KIT AH127843)
10	R45186	O-RING	3		(KIT AH127843)
11	AE24787	SEAL	2		
12	H101996	SPRING	1		
13	H101997	DOWEL PIN	1	-1990	(NO LONGER AVAILABLE)
14	AH101488	SEAT	1		
15	E40794	O-RING	1		(KIT AH127843)
16	AH87721	FITTING	1		
17	AH126570	RELIEF VALVE	1		
18	AN152239	PLUG	1		
19	N193164	PLUNGER	1	-625392	(SUB H135985)
	H135985	PLUNGER	1		
20	.....	PLUG	1		
21	AH126566	ADAPTER	1		
22	N150470	BUSHING	2		
23	M87511	WASHER	2		
24	M87401	SPRING	2		
25	AM100539	SPACER	2		
26	M87403	SNAP RING	2		(KIT AH127843)
27	AM100541	CAP	2		
28	H80447	SPOOL	1	-1990	(NO LONGER AVAILABLE)
29	R34802	O-RING	1		(KIT AH127843)
30	.....	SPOOL	1		
31	AH126599	CONTROL VALVE	1		(CESSNA NO. 31932-CBJ)
..	AH127843	SEAL KIT	1		

KIT, SECONDARY CONTROL VALVE
(SERIAL NO. -459889)

HP1275 -UN-01JAN94

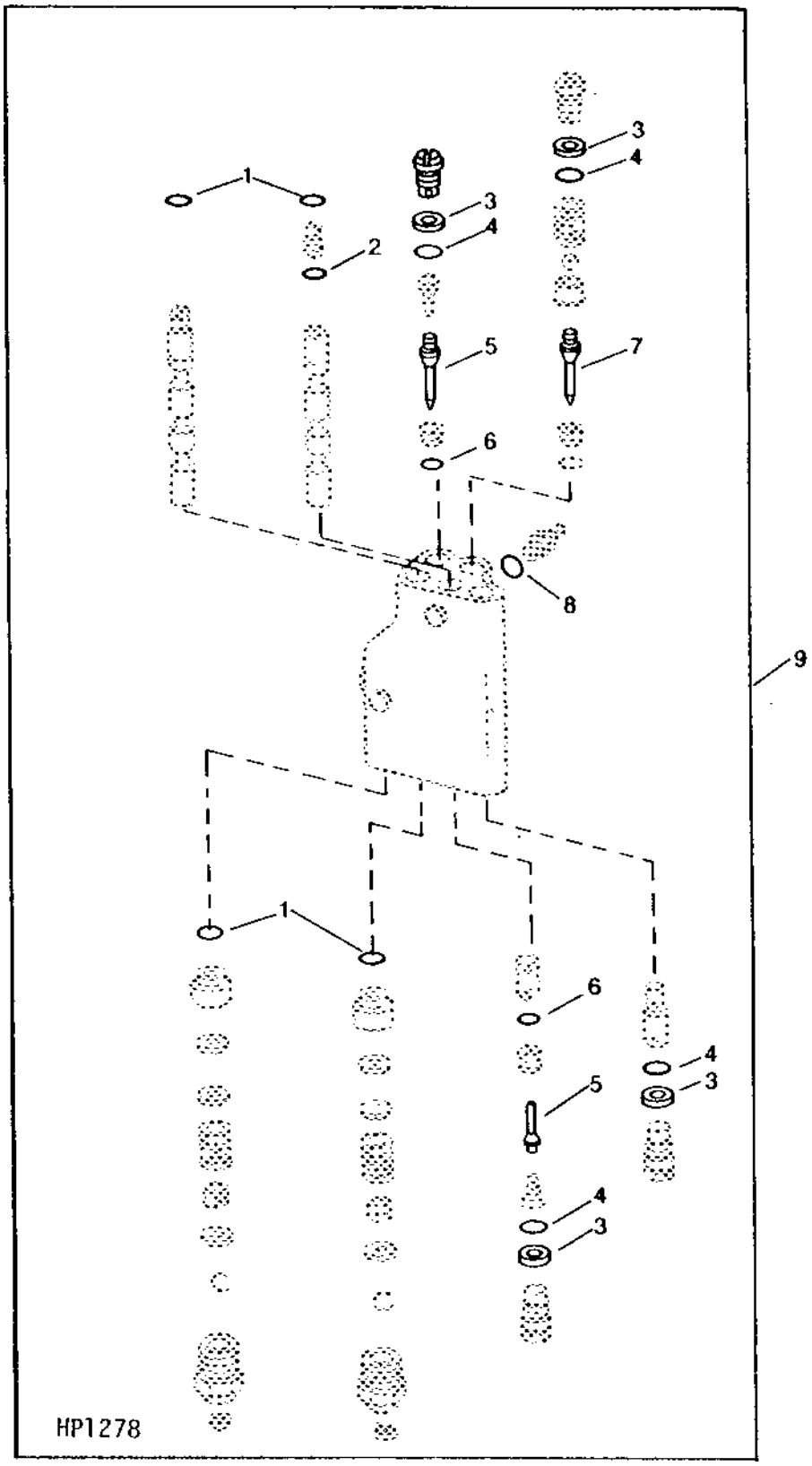


KIT, SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. -459889)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R394R	O-RING	4		
2	H63357	BACK-UP RING	4		
3	U40745	O-RING	4		
4	.....	O-RING	1		(THIS APPLICATION)
5	AN30940	POPPET	2		
6	R26448	O-RING	1		
7	AH101489	SEAL KIT	1		

KIT, SECONDARY CONTROL VALVE
(SERIAL NO. 459890-616392)

HP1278 -UN-01JAN94

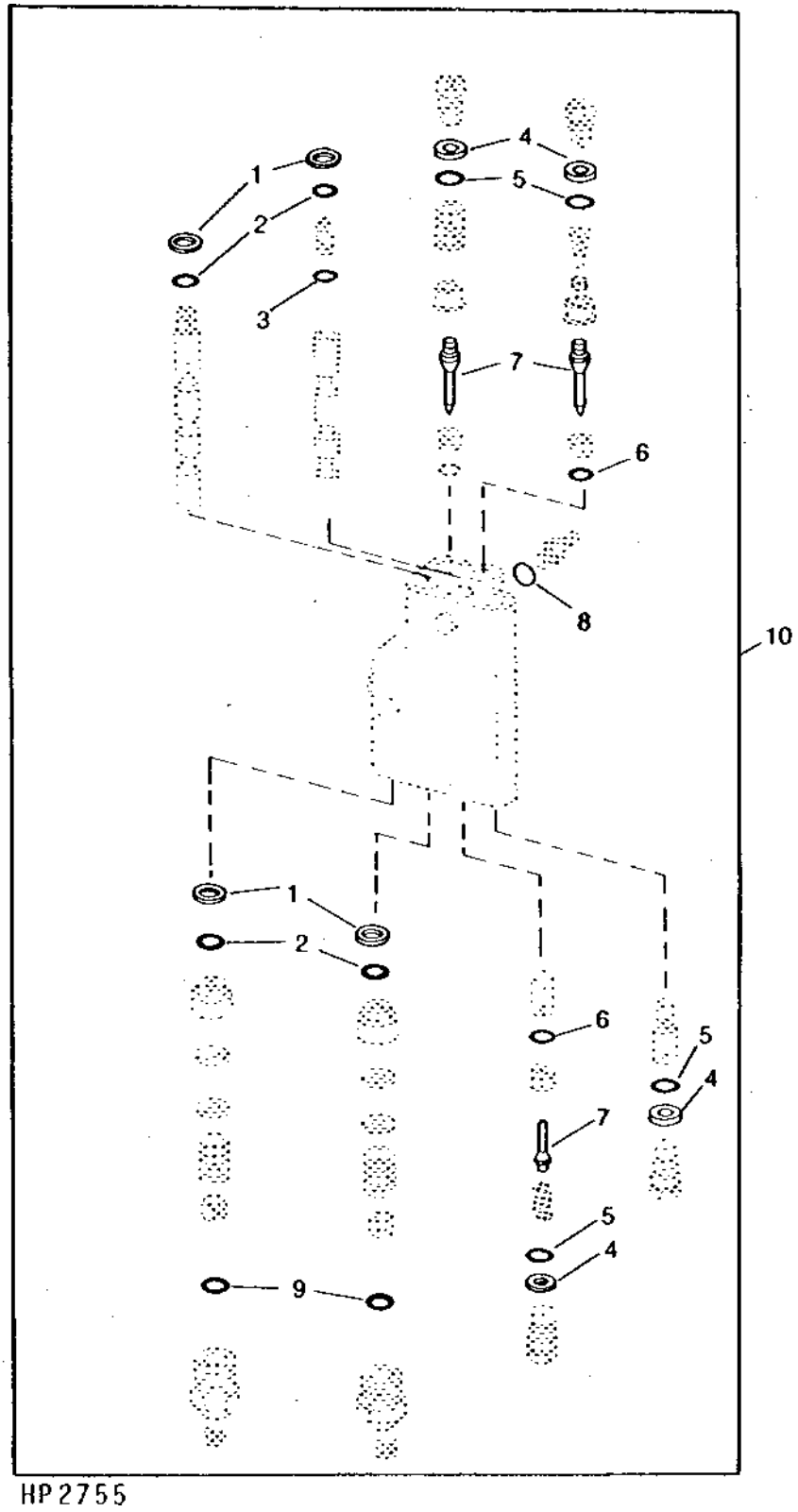


KIT, SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. 459890-616392)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M81668	SEAL	4	-1990	(SUB H132510)
	H132510	O-RING	1		
2	R34802	O-RING	1		
3	H63357	BACK-UP RING	4		
4	U40745	O-RING	4		
5	AN30940	POPPET	2		
6	R28776	O-RING	2		
7	AH80223	POPPET	1		
8	R26448	O-RING	1		
9	AH108721	SEAL KIT	1		

KIT, SECONDARY CONTROL VALVE
(SERIAL NO. 616393-)

HP2755 -UN-01JAN94

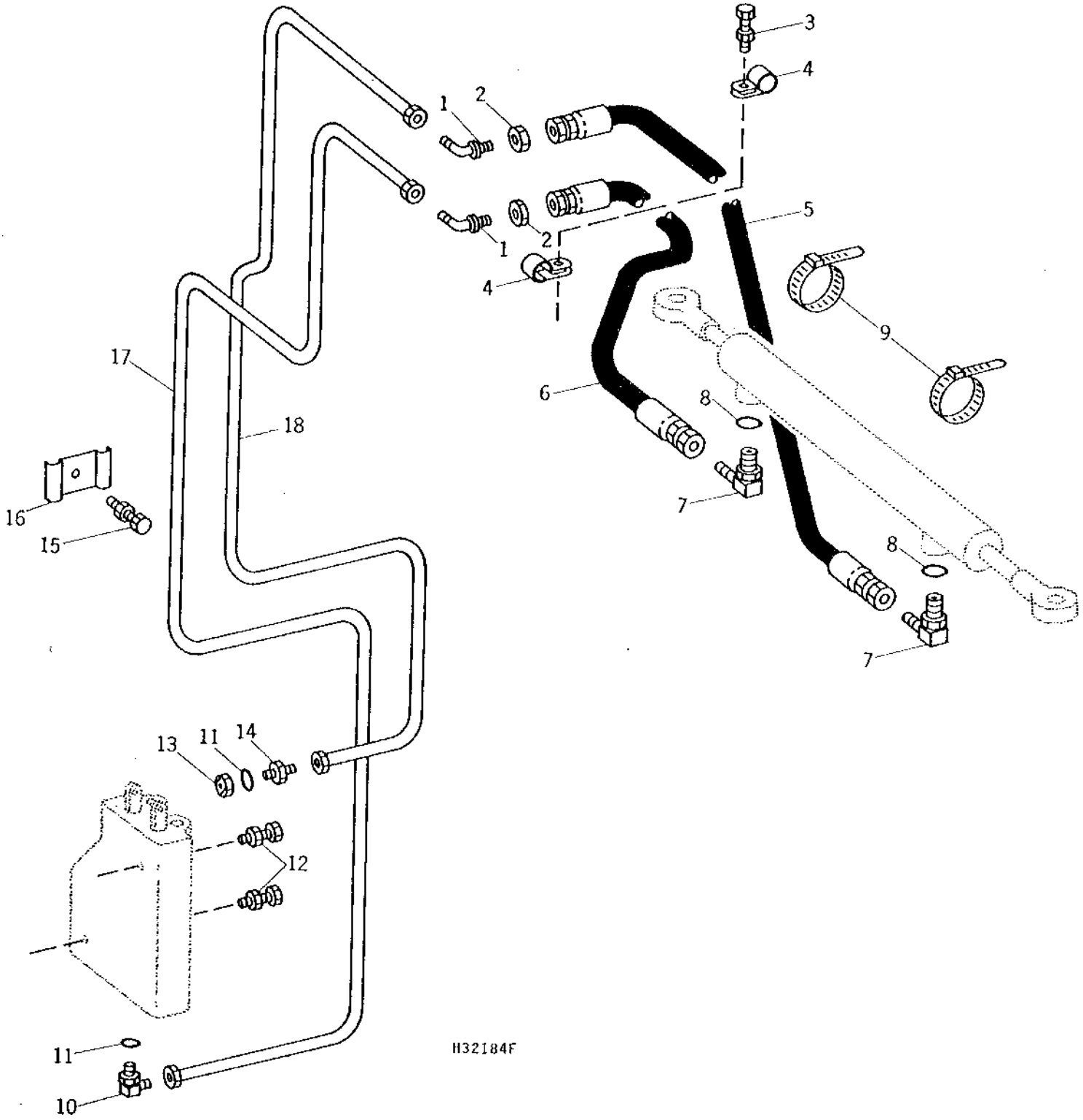


KIT, SECONDARY CONTROL VALVE - CONTINUED
(SERIAL NO. 616393-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH127682	SEAL	2		
2	H132510	O-RING	4		
3	R34802	O-RING	1		
4	H63357	BACK-UP RING	4		
5	U40745	O-RING	4		
6	R45186	O-RING	3		
7	AH80223	POPPET	3		
8	E40794	O-RING	1		
9	M87403	SNAP RING	2		
10	AH127843	SEAL KIT	1		

UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES
(SERIAL NO. -600000)

H32184F -UN-01JAN94

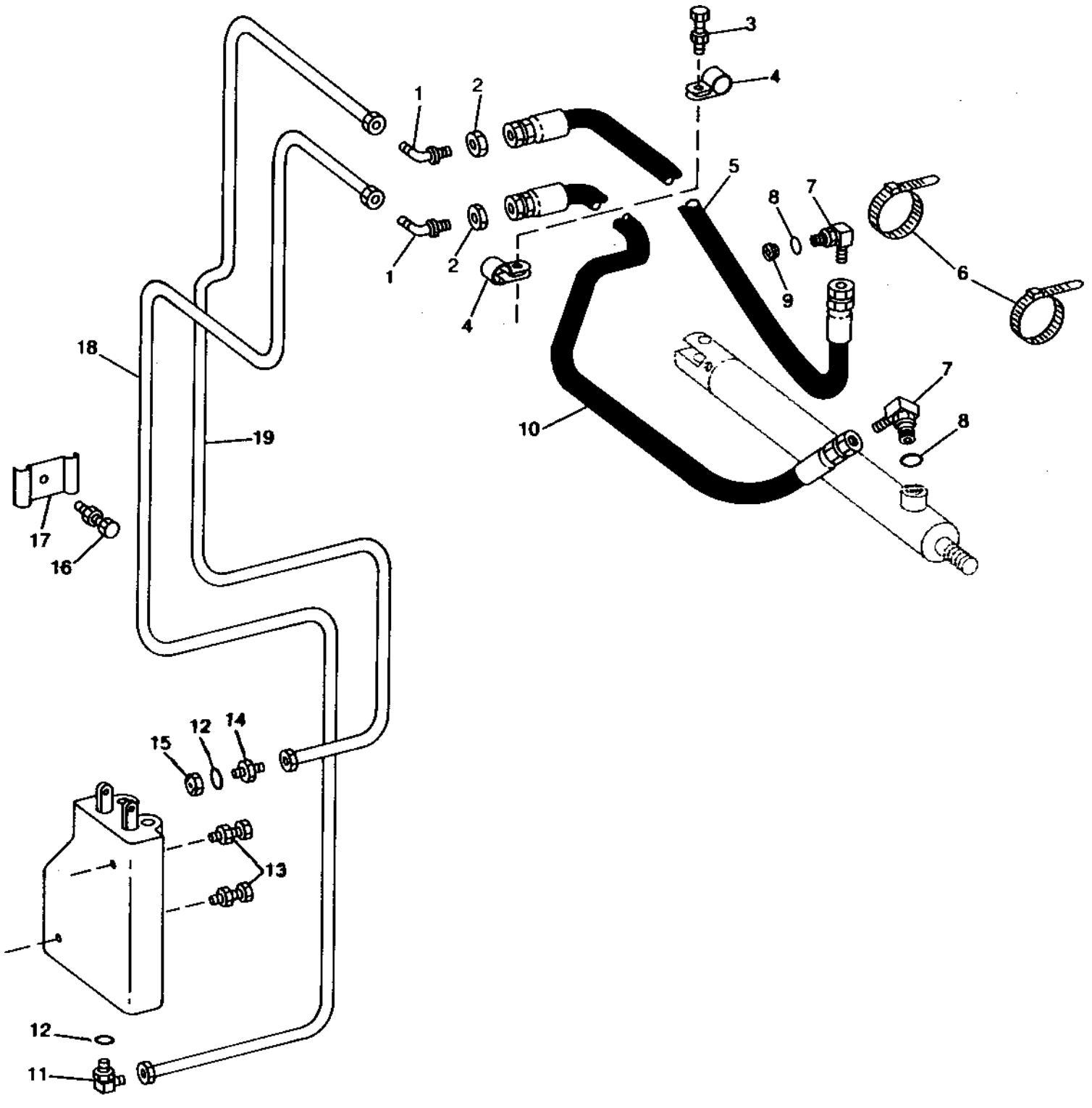


UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T37863	FITTING	2		ELBOW, 90°
2	14H934	NUT	2		7/16"
3	19H1919	CAP SCREW	1		1/4" X 5/8"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
4	H77358	CLIP	2		
5	AH96002	HYDRAULIC HOSE	1		6 MM X 1118 MM (1/4" X 44") LONG
6	AH97777	HYDRAULIC HOSE	1		6 MM X 41 MM (1/4" X 16") LONG
7	AH63565	ELBOW FITTING	2		
8	R28782	O-RING	2		
9	H77698	TIE BAND	2		
10	AH75160	ELBOW FITTING	1		
11	R26448	O-RING	2		
12	19H2333	CAP SCREW	2		1/4" X 2-1/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
13	H102013	ORIFICE	1		
14	H75414	ADAPTER	1		
15	19H1948	CAP SCREW	1		1/4" X 3/4"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
16	AH97786	CLAMP	1	-1990	(INCLUDED IN KIT AH139151)
17	AH100128	LINE	1		(SUB AH126569)
	AH126569	LINE	1		
18	AH100127	LINE	1		

UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES
(SERIAL NO. 600001-)

HP2134 -UN-01JAN94

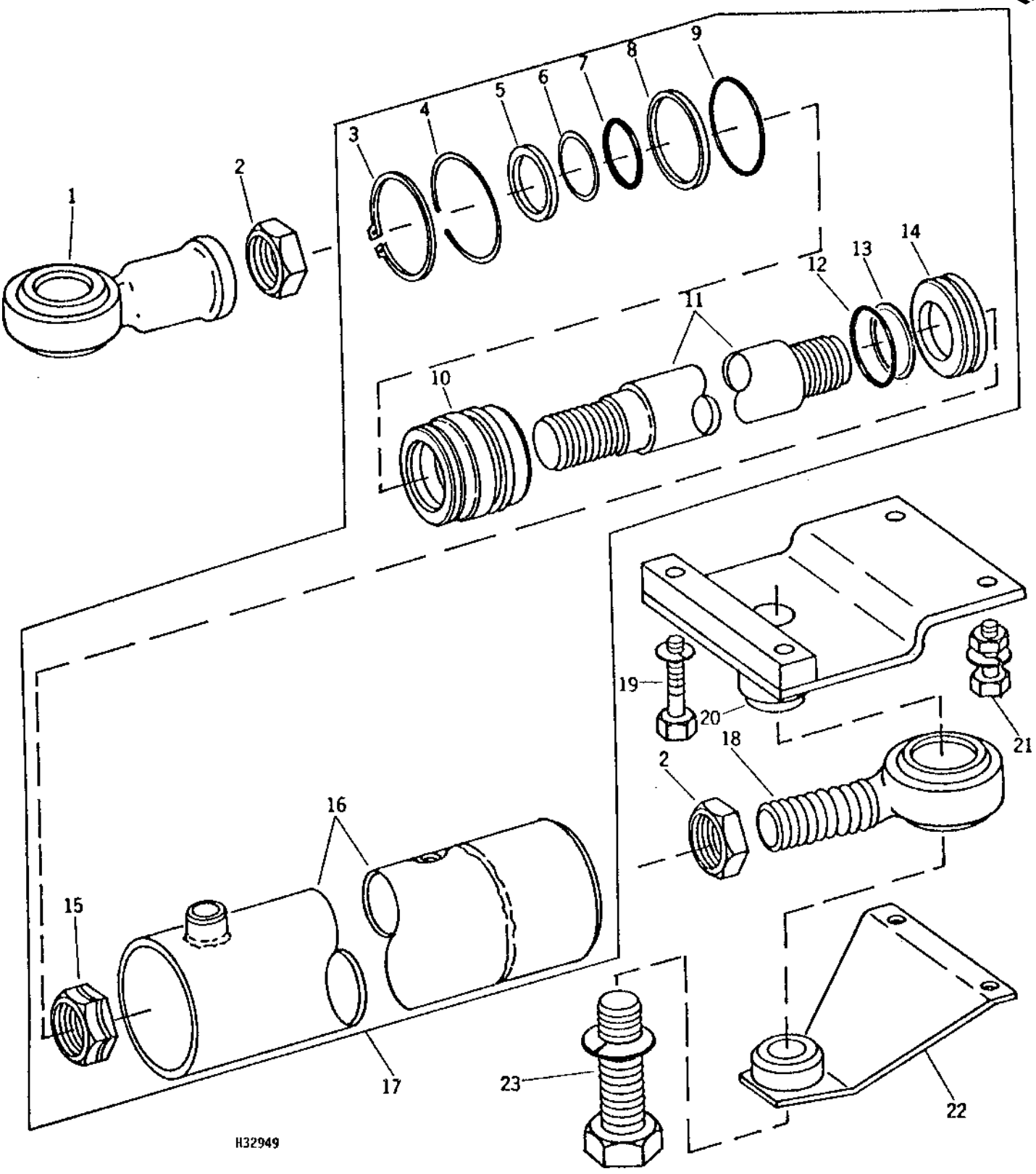


UNLOADING AUGER SWING HYDRAULIC OIL LINES AND HOSES - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T37863	FITTING	2		ELBOW, 90°
2	14H934	NUT	2		7/16"
3	19H1919	CAP SCREW	1		1/4" X 5/8"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
4	H77358	CLIP	2		
5	AH96002	HYDRAULIC HOSE	1		6 MM X 1118 MM (1/4" I.D. X 44") LONG
6	H77698	TIE BAND	2		
7	AH75160	ELBOW FITTING	2		
8	R26448	O-RING	2		
9	H118400	ORIFICE	1		
10	AH97777	HYDRAULIC HOSE	1		6 MM X 41 MM (1/4" I.D. X 16") LONG
11	AH75160	ELBOW FITTING	1		
12	R26448	O-RING	2		
13	19H2333	CAP SCREW	2		1/4" X 2-1/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
14	H75414	ADAPTER	1		
15	H117792	ORIFICE	1		
16	19H1948	CAP SCREW	1		1/4" X 3/4"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
17	AH97786	CLAMP	1	-1990	(INCLUDED IN KIT AH139151)
18	AH100128	LINE	1	-616506	(SUB AH126569)
	AH126569	LINE	1		
19	AH100127	LINE	1		

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING
(SERIAL NO. -458685)

H32949 -UN-01JAN94



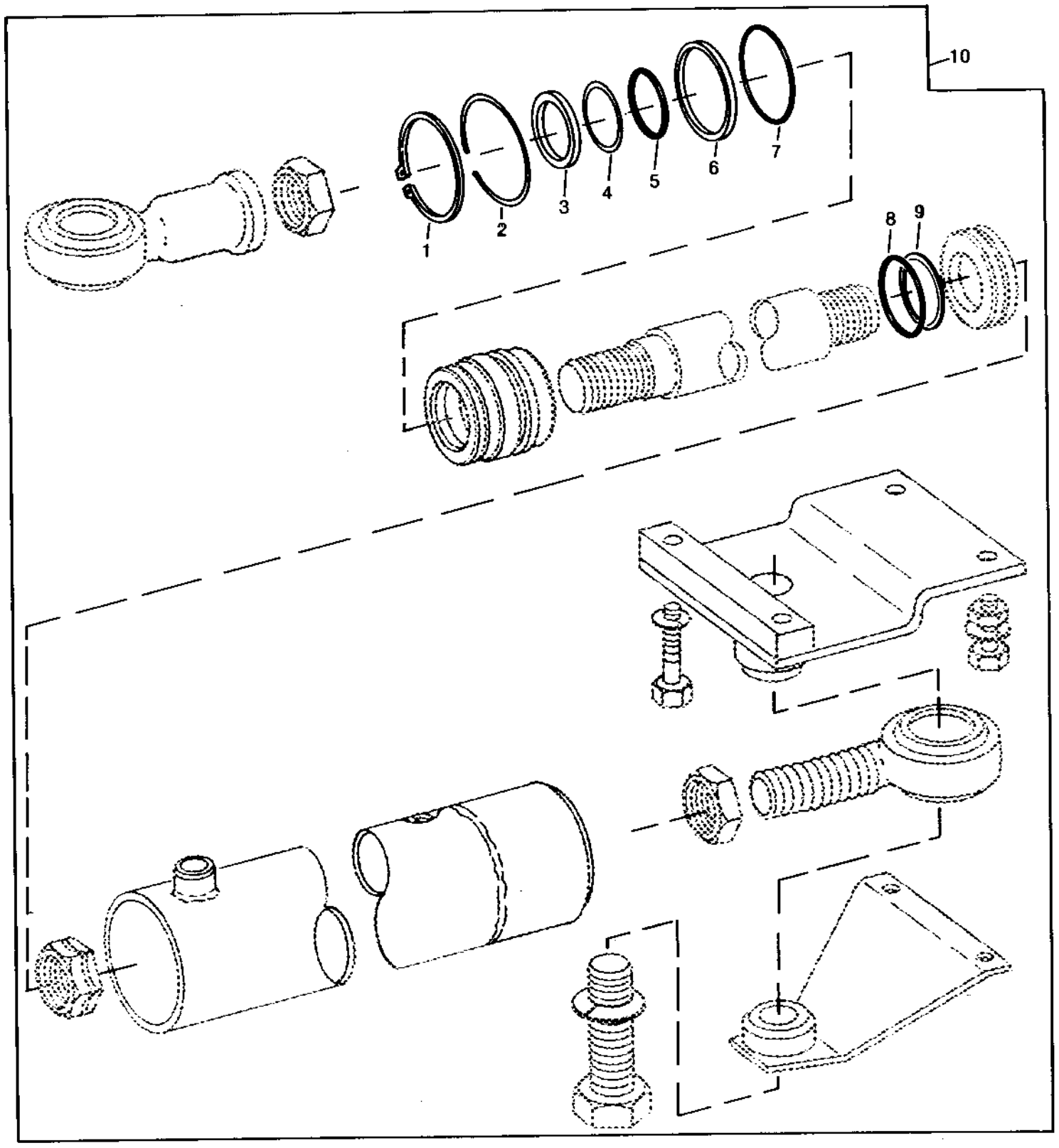
THIS PARTS LISTING IS CONTINUED

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED
(SERIAL NO. -458685)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97062	TIE ROD END	1	-458685	(SUB AH107894)
	AH107894	TIE ROD END	1		
2	14H904	NUT	2		3/4"
3	.....	RING	1		(KIT AH101192)
4	.....	RING	1		(KIT AH101192)
5	.....	SEAL	1		(KIT AH101192)
6	.....	WASHER	1		(KIT AH101192)
7	R495R	O-RING	1		(KIT AH101192)
8	.....	WASHER	1		(KIT AH101192)
9	.....	O-RING	1		(KIT AH101192)
10	H101426	GUIDE	1		
11	H101424	ROD	1		
12	U15415	O-RING	1		(KIT AH101192)
13	.....	RING	1		(KIT AH101192)
14	H101425	PISTON	1	-1990	(NO LONGER AVAILABLE)
15	B30434	LOCK NUT	1		
16	AH101191	HYDRAULIC CYLINDER BARREL	1		
17	AH97141	CYLINDER	1	-458685	(SUB AH105087) (COMPLETE COMPONENT)
	AH105087	CYLINDER	1		(COMPLETE COMPONENT) (REMANUFACTURED)
18	AH97061	TIE ROD END	1	-458685	(SUB AH107895)
	AH107895	TIE ROD END	1		
19	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
20	AH99438	SUPPORT	1		
21	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
22	AH99437	STRAP	1		
23	19H2113	CAP SCREW	1		3/4" X 3-1/4"
	12H236	LOCK WASHER	1		3/4"
..	AH101192	KIT	1		SEAL REPAIR

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. -458685)

HP2114 -UN-01JAN94

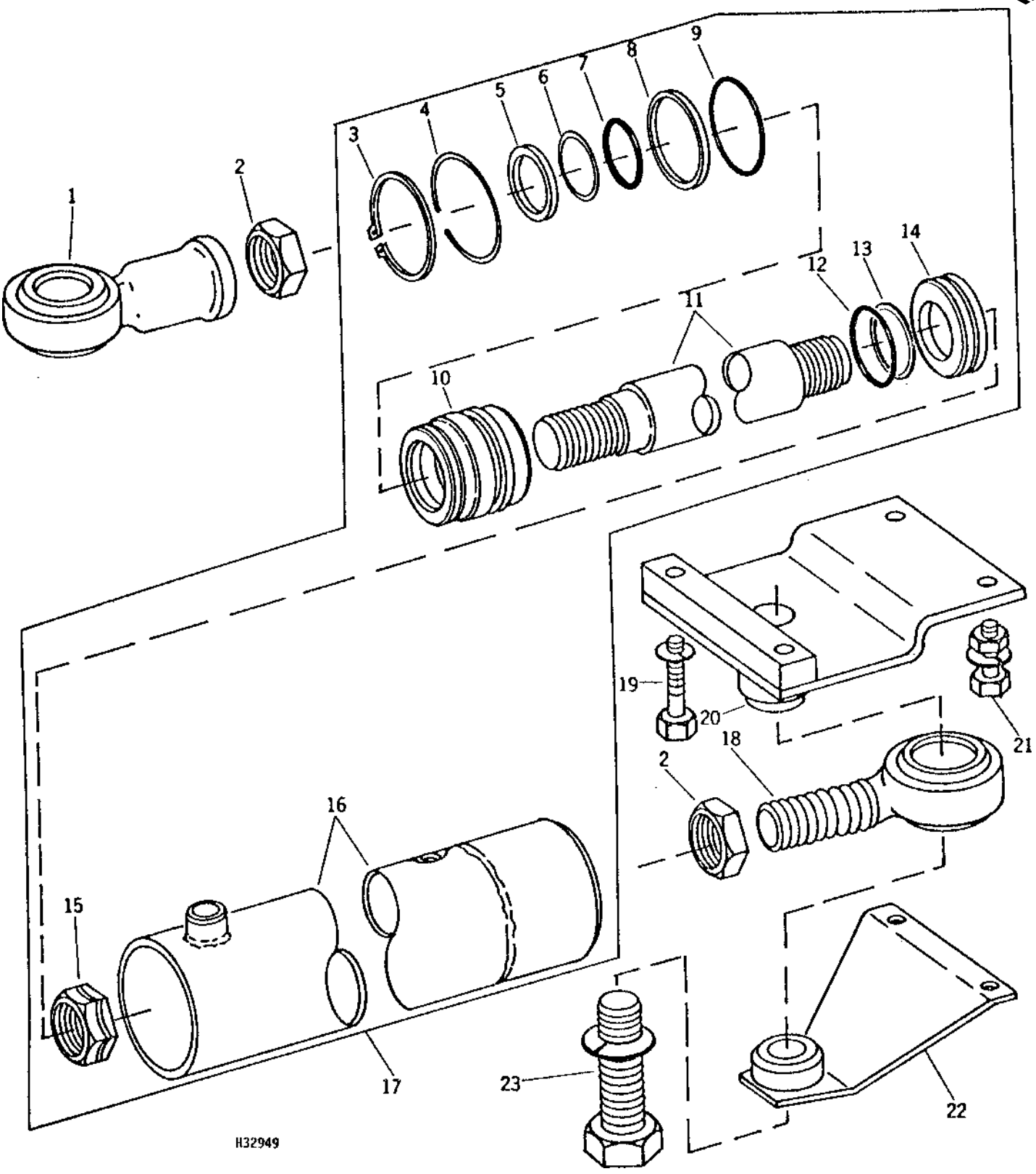


KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SERIAL NO. -458685)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	RING	1		
2	.....	RING	1		
3	.....	SEAL	1		
4	.....	WASHER	1		
5	R495R	O-RING	1		
6	.....	WASHER	1		
7	.....	O-RING	1		
8	U15415	O-RING	1		
9	.....	RING	1		
10	AH101192	KIT	1		

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING
(SERIAL NO. 458686-600000)

H32949 -UN-01JAN94

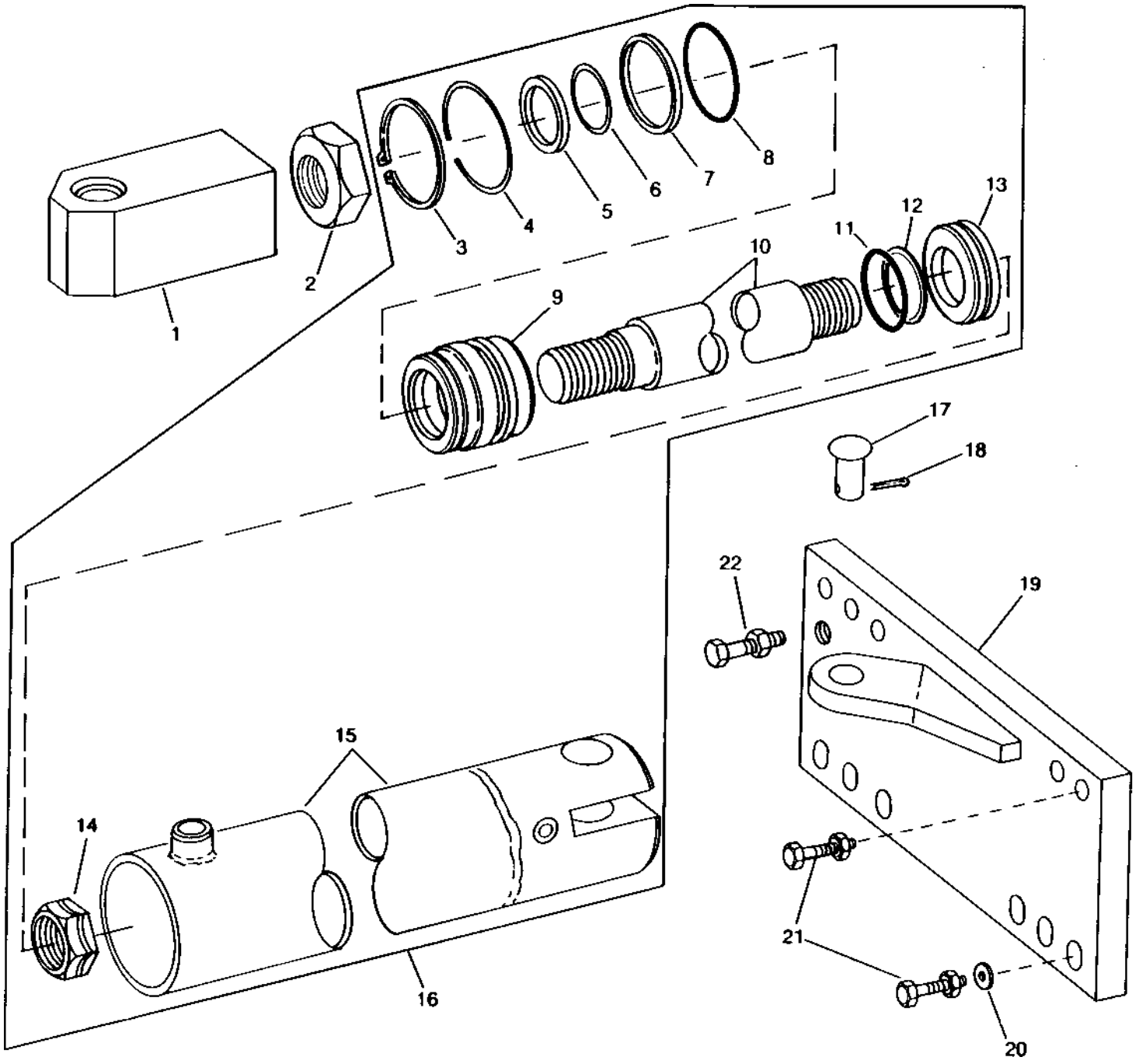


UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED
(SERIAL NO. 458686-600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH107894	TIE ROD END	1		
2	14H904	NUT	2		3/4"
3	.....	RING	1		(KIT AH107827)
4	H31253	SNAP RING	1		(KIT AH107827)
5	.....	SEAL	1		(KIT AH107827)
6	H63913	BACK-UP RING	1		(KIT AH107827)
7	A4730R	O-RING	1		(KIT AH107827)
8	.....	WASHER	1		(KIT AH107827)
9	U15973	O-RING	1		(KIT AH107827)
10	H108982	BEARING	1		
11	H108983	ROD	1		
12	.....	O-RING	1		(KIT AH107827)
13	.....	RING	1		(KIT AH107827)
14	H108981	PISTON	1		
15	B30434	LOCK NUT	1		
16	AH107826	CYLINDER	1	-1990	(NO LONGER AVAILABLE)
17	AH105087	CYLINDER	1		(COMPLETE COMPONENT) (NEW COMPONENT)
18	AH107895	TIE ROD END	1		
19	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
20	AH99438	SUPPORT	1		
21	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
22	AH99437	STRAP	1		
23	19H2113	CAP SCREW	1		3/4" X 3-1/4"
	12H236	LOCK WASHER	1		3/4"
..	AH107827	KIT	1		SEAL REPAIR

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING
(SERIAL NO. 600001-621225)

HP2685 -UN-01JAN94

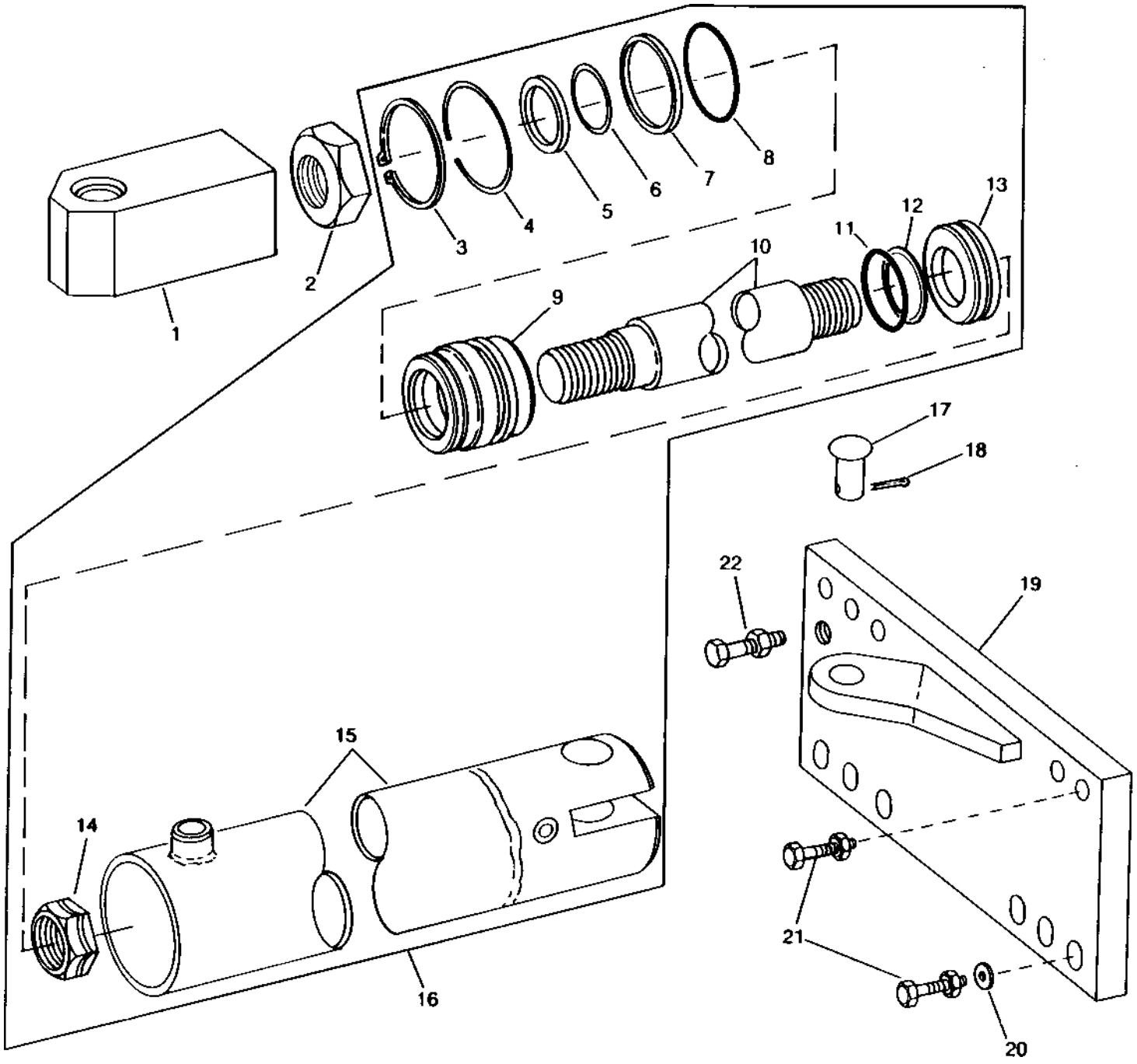


UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED
(SERIAL NO. 600001-621225)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H115980	END	1	-616651	(WHEN ORDERED INDIVIDUALLY OR ALONG WITH H116794 AND H116795, SUB AH124017 SERVICE ASSEMBLY)
	AH122494	END	1	616652-	
2	W13288	NUT	1		
3	.....	RING	1		(KIT AH114900)
4	.....	SNAP RING	1		(KIT AH114900)
5	.....	SEAL	1		(KIT AH114900)
6	AH87265	SEAL	1		(KIT AH114900)
7	.....	WASHER	1		(KIT AH114900)
8	P50635	O-RING	1		(KIT AH114900)
9	H118198	BEARING	1		
10	H118199	ROD	1		
11	.....	O-RING	1		(KIT AH114900)
12	.....	RING	1		(KIT AH114900)
13	H118197	PISTON	1		
14	N33203	LOCK NUT	1		
15	AH114899	HYDRAULIC CYLINDER BARREL	1		
16	AH112742	CYLINDER	1		(SUB AH125189)
17	Z9735H	PIN	1	-600920	(SUB R56930, THIS APPLICATION)
	B56930	PIN	1		
18	11H215	COTTER PIN	1	-600920	1/4" X 1-1/2"
	11H237	COTTER PIN	1	600921-	1/8" X 2"
19	AH114312	BRACKET	1	-611554	(SUB AH122234)
	AH122234	BRACKET	1		
20	24H1305	WASHER	6		13/32" X 13/16" X 0.065"
21	19H3239	CAP SCREW	10		3/8" X 1-1/4"
	12H304	LOCK WASHER	10		3/8"
	14H1076	NUT	10		3/8"
22	19H1777	CAP SCREW	1	611555-	1/2" X 1-3/4"
	14H809	NUT	1	611555-	1/2"

UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING
(SERIAL NO. 621226-)

HP2685 -UN-01JAN94

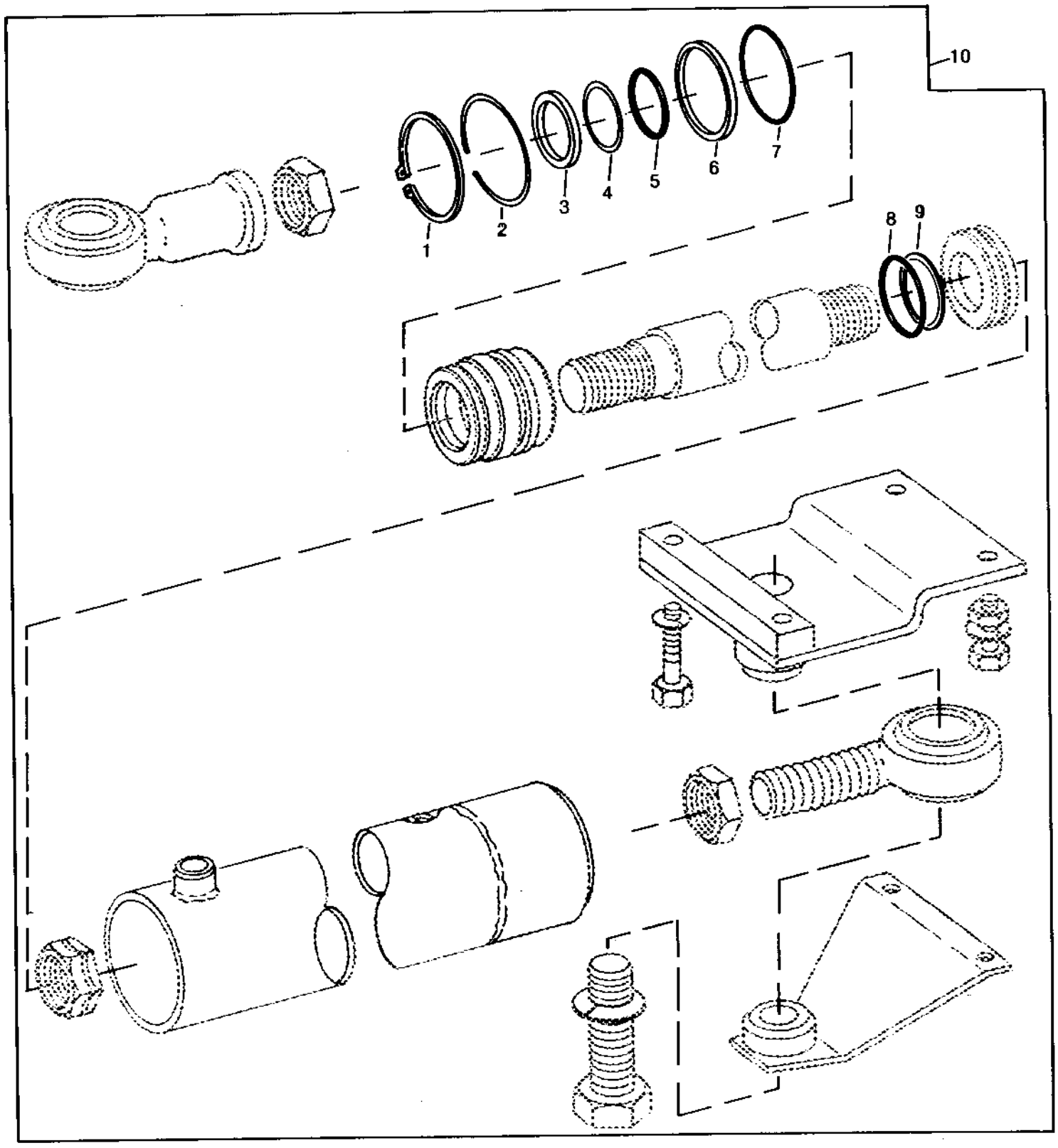


UNLOADING AUGER SWING HYDRAULIC CYLINDER AND MOUNTING - CONTINUED
(SERIAL NO. 621226-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH127482	END	1	-630800	(SUB H137225)
	H137225	END	1		
2	W13288	NUT	1		
3	.....	RING	1		(KIT AH129245)
4	.....	SNAP RING	1		(KIT AH129245)
5	.....	SEAL	1		(KIT AH129245)
6	AH87265	SEAL	1		(KIT AH129245)
7	.....	WASHER	1		(KIT AH129245)
8	P50635	O-RING	1		(KIT AH129245)
9	.....	BEARING	1		
10	H135154	ROD	1		
11	.....	O-RING	1		(KIT AH129245)
12	.....	RING	1		(KIT AH129245)
13	.....	PISTON	1		
14	N33203	LOCK NUT	1		
15	.....	HYDRAULIC CYLINDER BARREL	1		
16	AH125189	HYDRAULIC CYLINDER	1	-630800	(SUB AH132210)
	AH132210	HYDRAULIC CYLINDER	1		
17	B56930	PIN	1		
18	11H237	COTTER PIN	1		1/8" X 2"
19	AH122234	BRACKET	1		
20	24H1305	WASHER	6		13/32" X 13/16" X 0.065"
21	19H3239	CAP SCREW	10		3/8" X 1-1/4"
	12H304	LOCK WASHER	10		3/8"
	14H1076	NUT	10		3/8"
22	19H1777	CAP SCREW	1		1/2" X 1-3/4"
	14H809	NUT	1		1/2"

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. 458686-600000)

HP2114 -UN-01JAN94

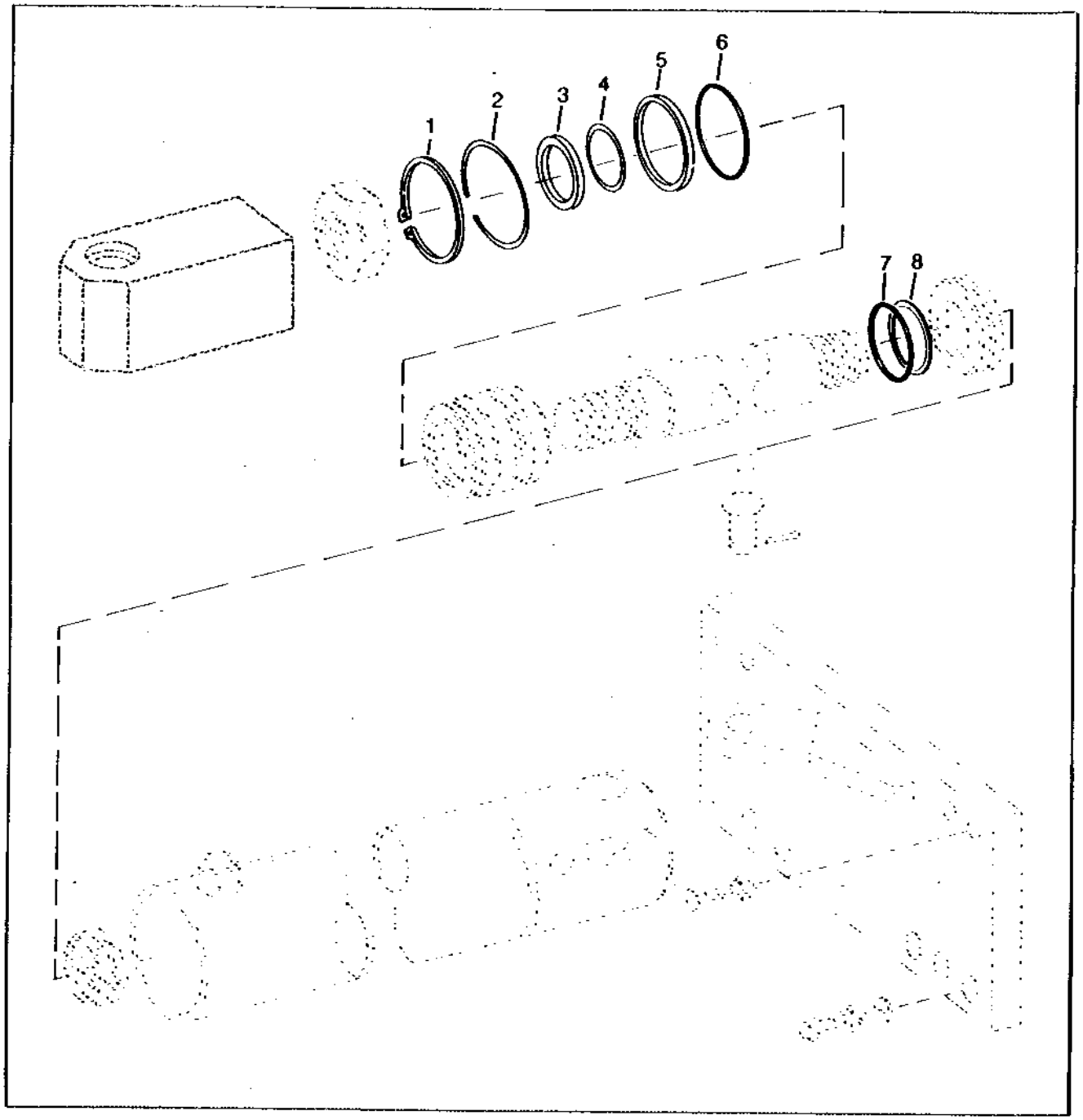


KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SERIAL NO. 458686-600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	RING	1		
2	H31253	SNAP RING	1		
3	.....	SEAL	1		
4	H63913	BACK-UP RING	1		
5	A4730R	O-RING	1		
6	.....	WASHER	1		
7	U15973	O-RING	1		
8	.....	O-RING	1		
9	.....	RING	1		
10	AH107827	KIT	1		

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. 600001-621225)

HP2935 -UN-01JAN94



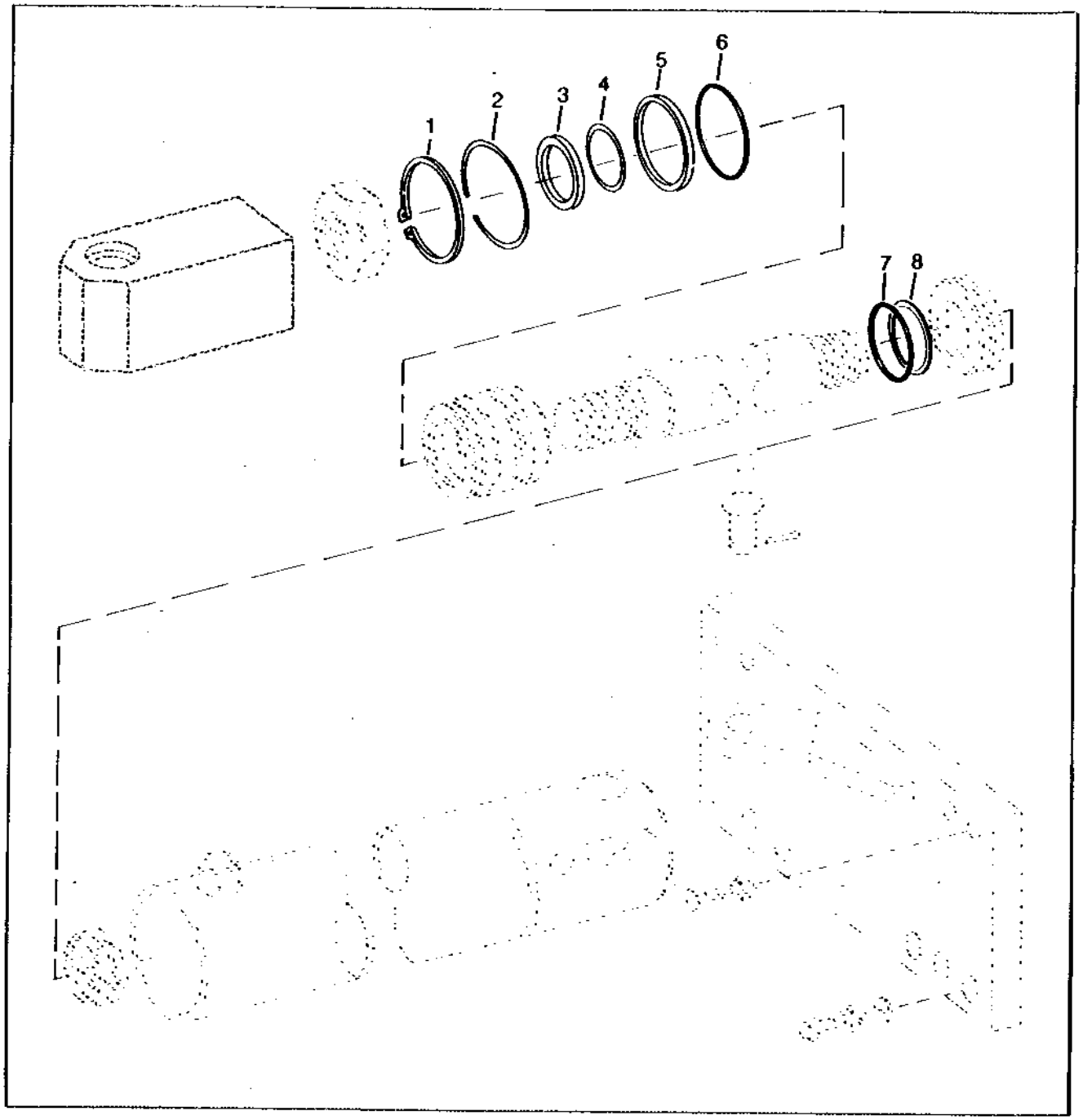
HP2935

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SERIAL NO. 600001-621225)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	RING	1		
2	.....	SNAP RING	1		
3	.....	SEAL	1		
4	AH87265	SEAL	1		
5	.....	WASHER	1		
6	P50635	O-RING	1		
7	.....	O-RING	1		
8	.....	RING	1		
9	AH114900	HYDRAULIC CYLINDER KIT	1		

KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER
(SERIAL NO. 621226-)

HP2935 -UN-01JAN94



HP2935

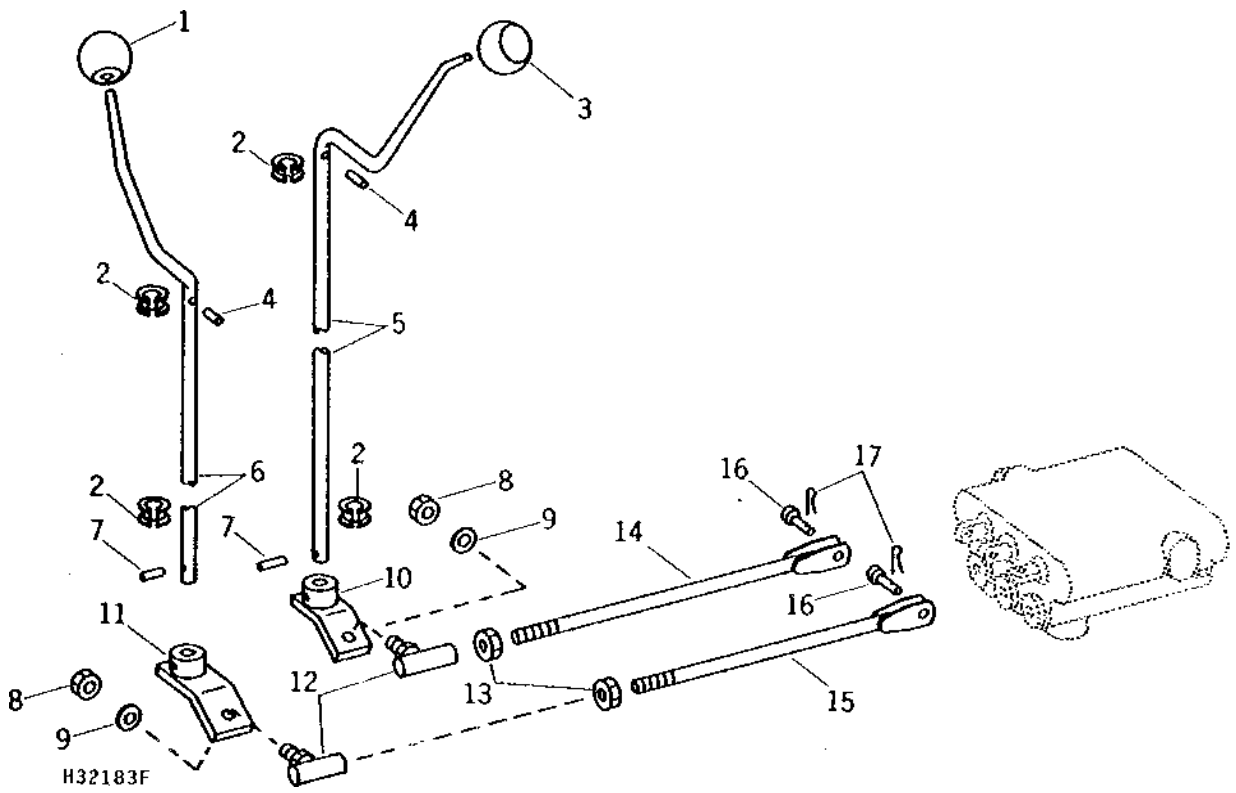
KIT, UNLOADING AUGER SWING HYDRAULIC CYLINDER - CONTINUED
(SERIAL NO. 621226-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	RING	1		
2	.....	SNAP RING	1		
3	.....	SEAL	1		
4	.....	SEAL	1		
5	.....	WASHER	1		
6	.....	O-RING	1		
7	.....	O-RING	1		
8	.....	RING	1		
9	AH129245	HYDRAULIC CYLINDER KIT	1		

MEMORANDA

PLATFORM LIFT AND REEL LIFT CONTROLS

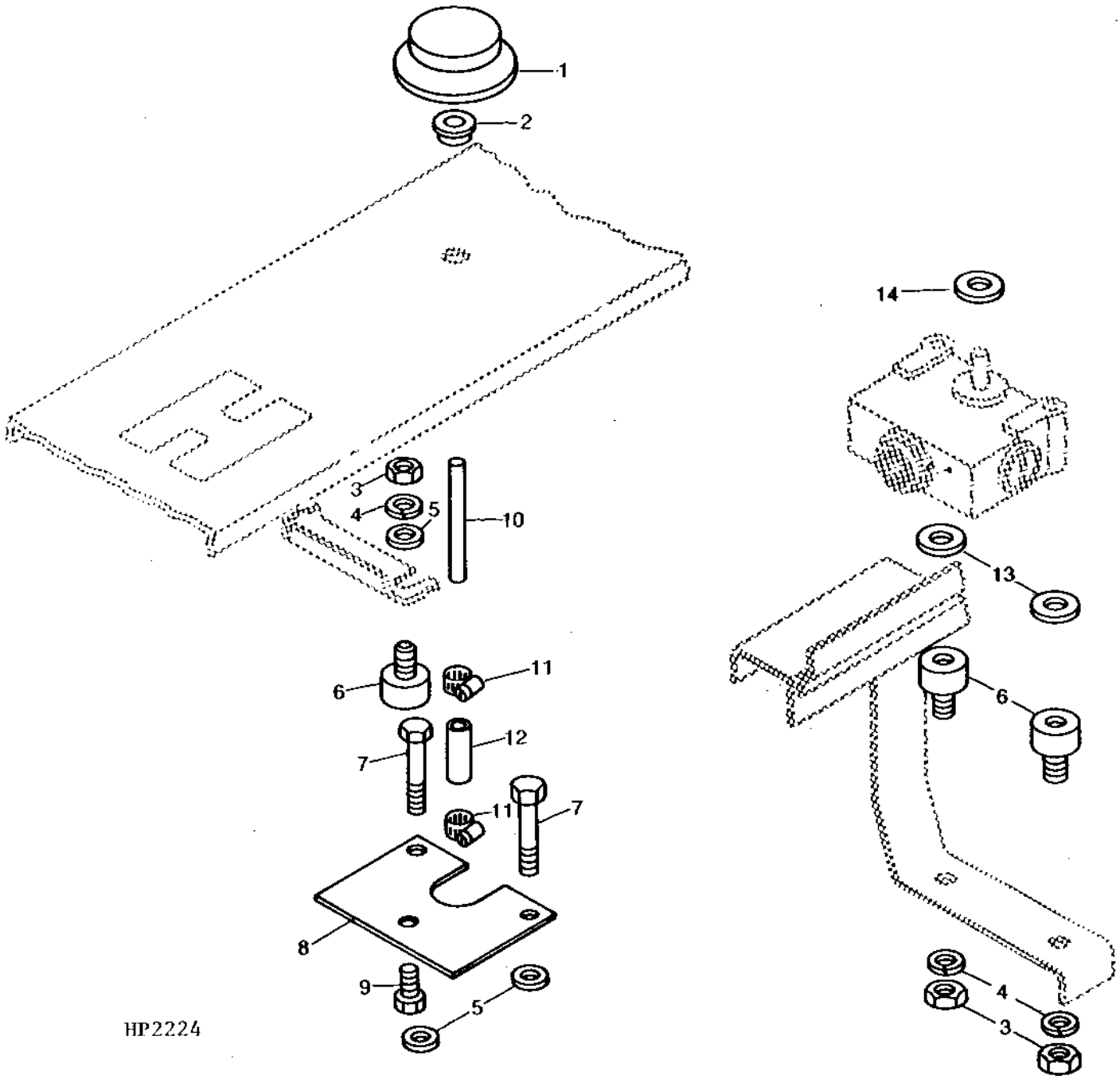
H32183F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83054	KNOB	1		(REEL LIFT)
2	H86876	WASHER	4		
3	H83053	KNOB	1		(PLATFORM LIFT)
4	34H266	SPRING PIN	2		5/32" X 1"
5	H97612	LEVER	1		(PLATFORM LIFT)
6	H97613	LEVER	1		(REEL LIFT)
7	34H280	SPRING PIN	2		3/16" X 7/8"
8	14H846	NUT	2		3/8"
9	12H304	LOCK WASHER	2		3/8"
10	AH92606	ARM	1		(PLATFORM LIFT)
11	AH92608	ARM	1		(REEL LIFT)
12	AH83521	BALL JOINT	2		
13	14H774	NUT	2		3/8"
14	AH76372	YOKE	1	-410440	LOWER (PLATFORM LIFT)
	AH93161	ROD	1	410441-	LOWER (PLATFORM LIFT)
15	AH76491	YOKE	1	-410440	(SUB AH93163, THIS APPLICATION)
	AH93163	ROD	1		VALVE, REAR (REEL LIFT)
16	H35481	PIN	2		
17	11H266	COTTER PIN	2		1/16" X 1/2"

HYDROSTATIC DRIVE REEL SPEED CONTROL VALVE LINKAGE

HP2224 -UN-01JAN94

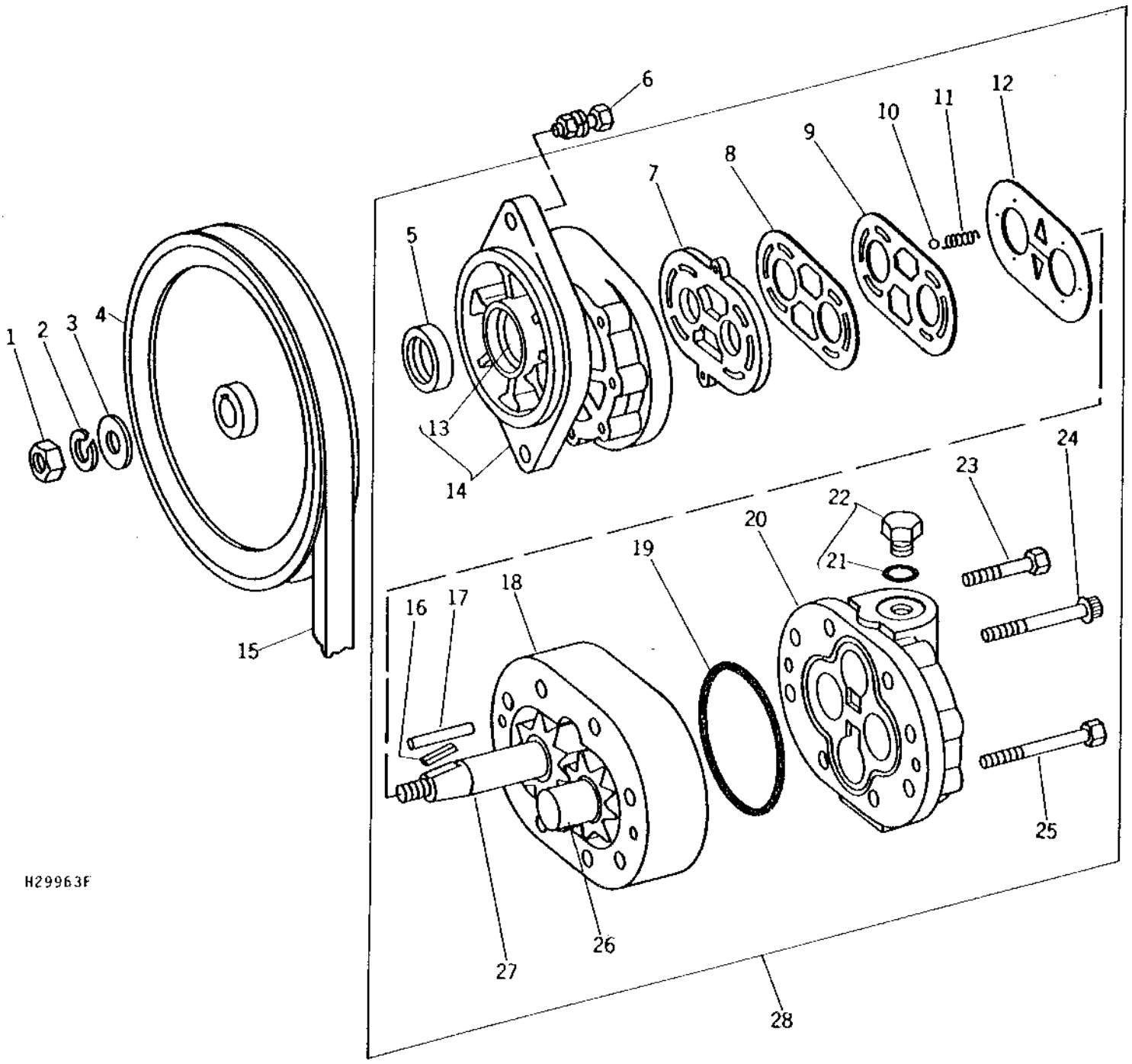


HYDROSTATIC DRIVE REEL SPEED CONTROL VALVE LINKAGE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH76955	KNOB	1		
2	T41908	GROMMET	1		
3	14H785	NUT	3		5/16"
4	12H303	LOCK WASHER	3		5/16"
5	24H1292	WASHER	3		11/32" X 3/4" X 0.120"
6	AH96415	SUPPORT	3		
7	19H1949	CAP SCREW	2		5/16" X 2-1/2"
8	H93620	PLATE	1		
9	19H2020	CAP SCREW	1		5/16" X 1/2"
10	H96262	PIN	1		
11	AR21836	CLAMP	2		
12	H97826	HOSE	1		
13	24H1299	WASHER	2		3/8" X 1-1/4" X 0.065"
14	24H1307	WASHER	1		13/32" X 1" X 1/16"

HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE

H29963F -UN-01JAN94

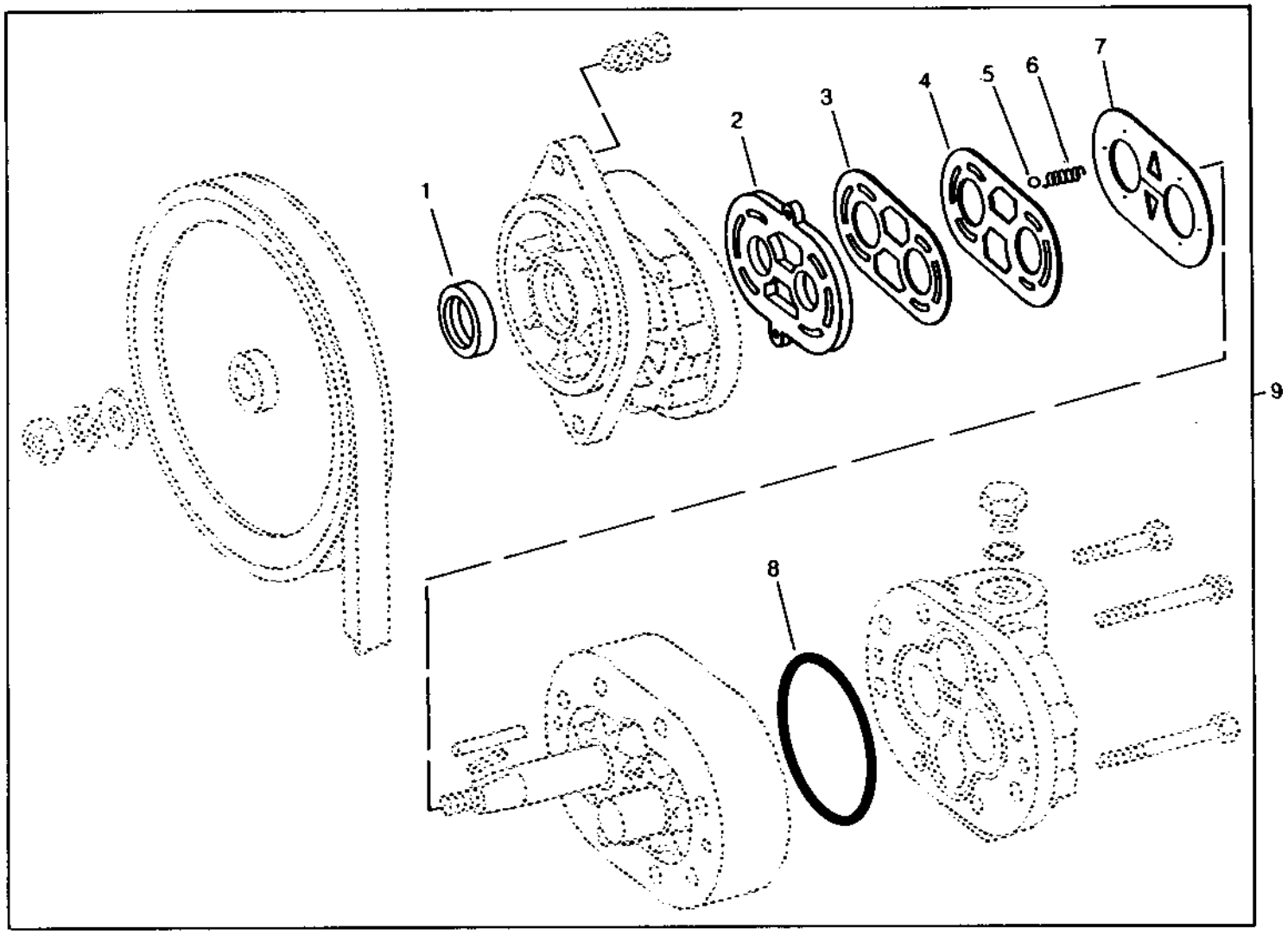


HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H812	NUT	1		3/8"
2	12H304	LOCK WASHER	1		3/8"
3	24H1237	WASHER	1		25/64" X 7/8" X 0.060"
4	AH83518	SHEAVE	1	-625200	178 MM (7")
	AH131858	SHEAVE	1	625201-	203.2 MM (8") DIA.
5	AH15442	SEAL	1		(KIT AH66648)
6	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	.....	SEAL	1		(KIT AH66648)
8	.....	GASKET KIT	1		(KIT AH66648)
9	T12958	GASKET	1		(KIT AH66648)
10	.....	BALL CHECK	2		(KIT AH66648)
11	.....	SPRING ASSEMBLY	2		(KIT AH66648)
12	.....	DIAPHRAGM	1		(KIT AH66648)
13	.....	BEARING	1		(NOT SERVICED)
14	AT12111	HOUSING	1		
15	H77683	BELT	1	-459890	(SUB H86275, THIS APPLICATION)
	H86275	BELT	1	-625200	
	H137207	BELT	1	625201-	
16	N34986	SHAFT KEY	1		(HARDENED)
17	P51444	DOWEL PIN	2		
18	H80813	HOUSING	1		
19	.....	O-RING	1		(KIT AH66648)
20	AH66645	PLATE	1		
21	R28782	O-RING	1		
22	AH63282	FITTING PLUG	1	-459889	WITH O-RING
	R51031	FITTING	1	459890-	
23	19H1949	CAP SCREW	4	-409100	5/16" X 2-1/2"
	H28156	SCREW	4	409101-	
24	T12966	CAP SCREW	3		
25	19H1904	CAP SCREW	2	-409100	5/16" X 3"
	T12966	CAP SCREW	3	409101-	
26	AE28051	GEAR	1		
27	AE28050	STEERING GEAR	1		
28	AH75515	PUMP	1		(REMANUFACTURED)

KIT, HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE

HP2484 -UN-01JAN94



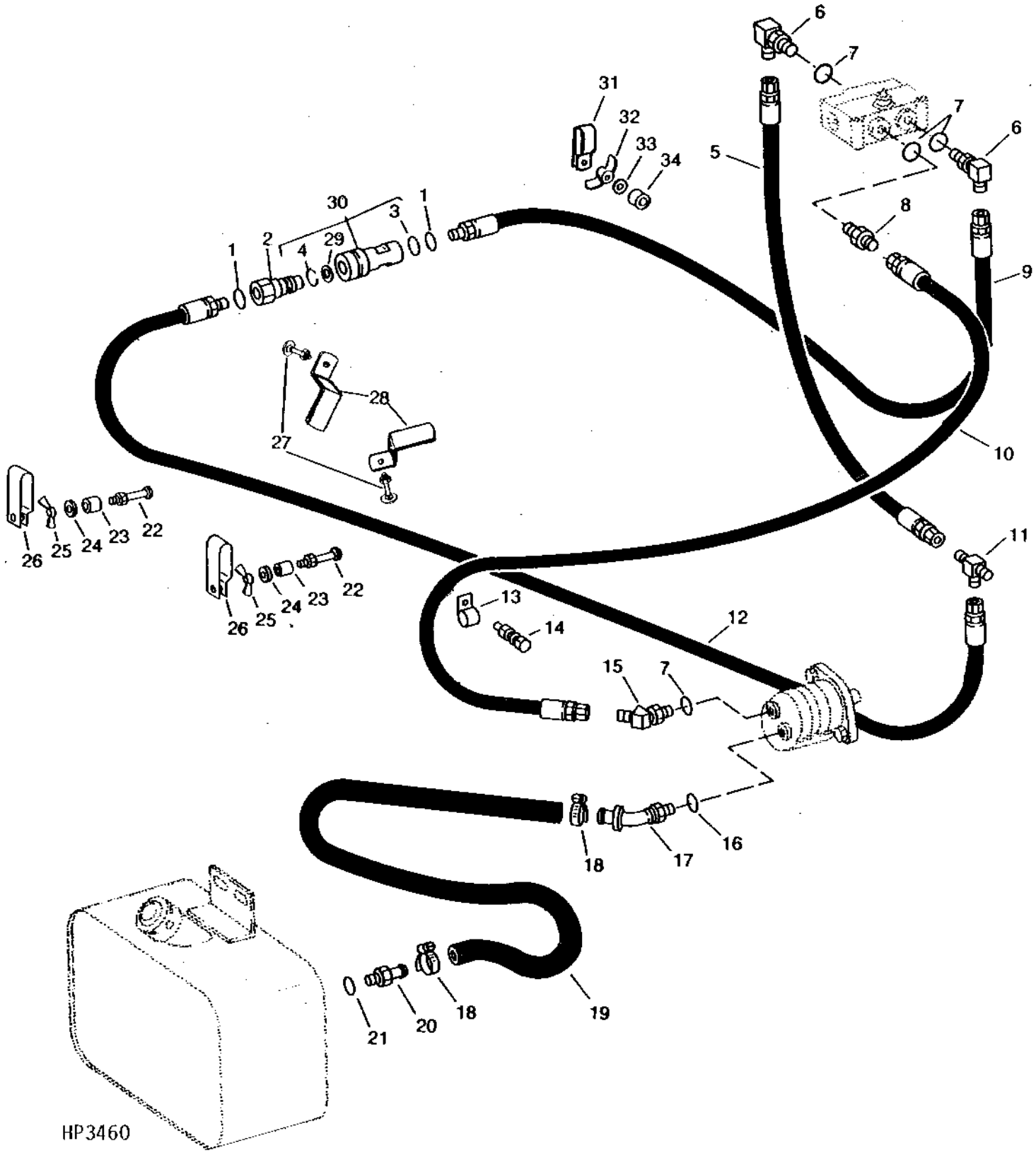
HP2484

KIT, HYDROSTATIC DRIVE REEL HYDRAULIC PUMP AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH15442	SEAL	1		
2	.....	SEAL	1		
3	.....	GASKET KIT	1		
4	.....	GASKET KIT	1		
5	H22694	BALL	2		
6	H22695	SPRING	2		
7	.....	DIAPHRAGM	1		
8	.....	O-RING	1		
9	AH66648	KIT	1		

REEL DRIVE HYDRAULIC HOSES

HP3460 -UN-01JAN94



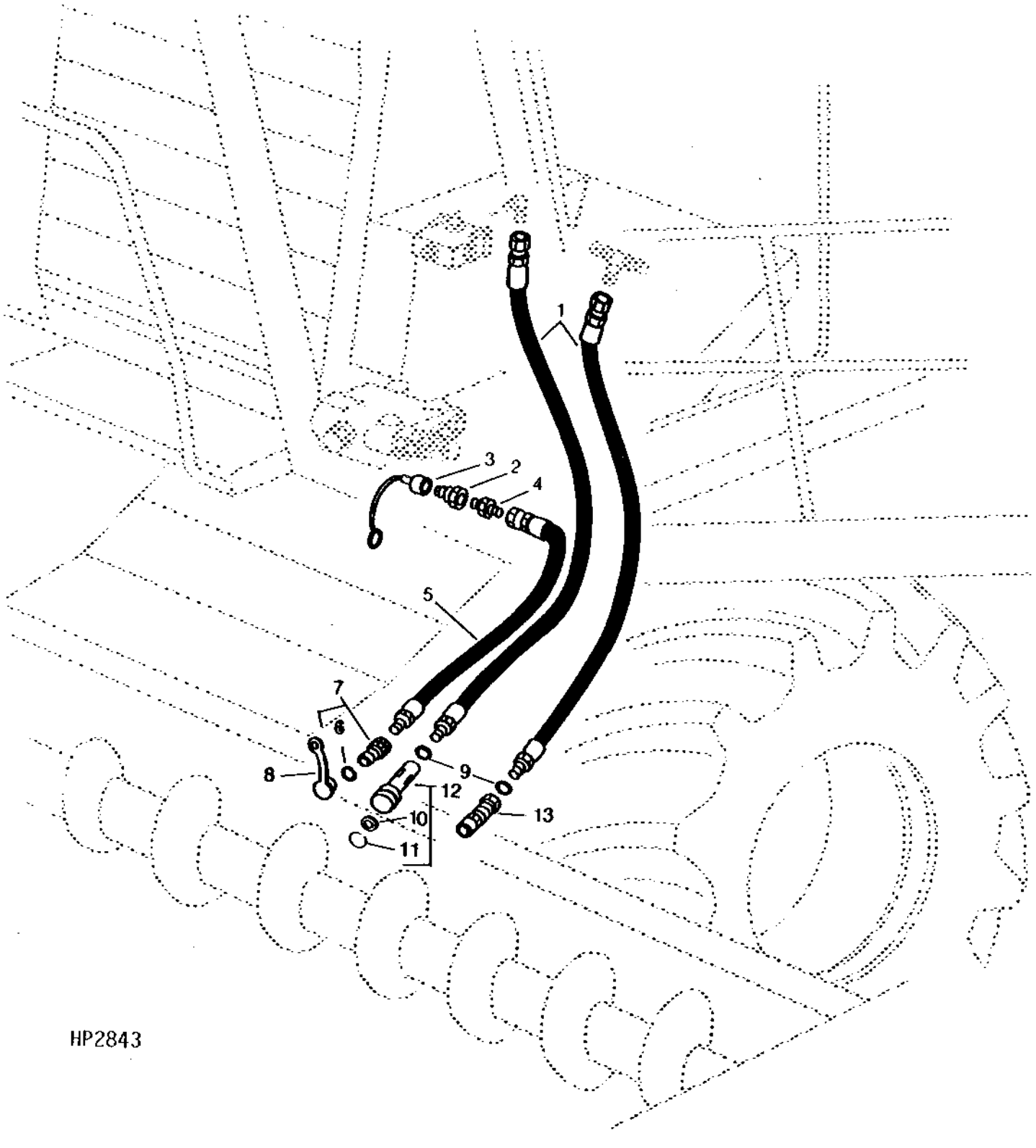
THIS PARTS LISTING IS CONTINUED

REEL DRIVE HYDRAULIC HOSES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26375	O-RING	2		
2	AH15000	HYD. QUICK-CONNECT COUPLER	1	-600000	(SUB AR94522, THIS APPLICATION)
	AR94522	INTERNAL HALF COUPLER	1		
3	P45750	O-RING	1		
4	T12960	SNAP RING	1		USE WITH AEROQUIP COUPLER
5	AH91426	HOSE	1		13 MM X 965 MM (1/2" I.D. X 38") LONG
6	AR26724	ELBOW FITTING	2		90°
7	R26906	O-RING	4		
8	R27270	FITTING	1		
9	AH76926	HYDRAULIC HOSE	1	-600000	(SUB AH112761 OR AH112765, THIS APPLICATION)
	AH112761	HYDRAULIC HOSE	1	-625200	13 MM X 3000 MM (1/2" I.D. X 76") LONG (REGULAR BELT DRIVE AND REGULAR VARIABLE DRIVE)(EXCEPT AUSTRALIA)
	AH127695	HOSE	1	625201-	7/8" X 4 450 MM (175-1/4") X 3/4" (REGULAR FEEDER HOUSE)(PRESSURE)
	AH112765	HYDRAULIC HOSE	1	-625200	13 MM X 3400 MM (1/2" I.D. X 97") LONG (LONG BELT DRIVE)(EXCEPT AUSTRALIA)
	AH127696	HOSE	1	625201-	7/8" X 4 850 MM (191") X 3/4" (LONG FEEDER HOUSE)(PRESSURE)
10	AH76900	HYDRAULIC HOSE	1		13 MM X 1575 MM (1/2" I.D. X 62") LONG
11	H60885	TEE FITTING	1		
12	AH78086	HYDRAULIC HOSE	1	-600000	(SUB AH112761 OR AH112765, THIS APPLICATION)
	AH112761	HYDRAULIC HOSE	1	-625200	13 MM X 3000 MM (1/2" I.D. X 76") LONG (REGULAR BELT DRIVE AND REGULAR VARIABLE
	AH127696	HOSE	1	625201-	7/8" X 4 850 MM (191") X 3/4" (REGULAR FEEDER HOUSE)(RETURN)
	AH112765	HYDRAULIC HOSE	1	-625200	13 MM X 3400 MM (1/2" I.D. X 97") LONG (LONG BELT DRIVE)(EXCEPT AUSTRALIA)
	AH127697	HOSE	1	625201-	7/8" X 5 200 MM (204-3/4") X 3/4" (LONG FEEDER HOUSE)(RETURN)
13	AH77924	CLIP	1		
14	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
15	AR26828	ELBOW FITTING	1		45°
16	U12547	O-RING	1		
17	AH91864	FITTING	1		45°
18	AR21839	CLAMP	1	-360350	(SUB AH103497, THIS APPLICATION)
	AH103497	CLAMP	2	-409550	(SUB AH105968)
	AH105968	HOSE CLAMP	2		
19	H100224	HOSE	1		25 MM X 432 MM (1" I.D. X 17") LONG
20	H80240	HOSE FITTING	1		
21	R29936	O-RING	1		
22	03H2020	BOLT	1	-600000	3/8" X 2"
	12H304	LOCK WASHER	2	-600000	3/8"
	14H812	NUT	1	-600000	3/8"
	03H2020	BOLT	2	600001-	3/8" X 2"
	12H304	LOCK WASHER	4	600001-	3/8"
	14H812	NUT	2	600001-	3/8"
23	28H2497	SPACER	1	-600000	0.423" X 0.675" X 5/8" 3/8" X 0.625"
	28H2497	SPACER	2	600001-	0.423" X 0.675" X 5/8"
24	24H1305	WASHER	1	-600000	13/32" X 13/16" X 0.065"
	24H1305	WASHER	2	600001-	13/32" X 13/16" X 0.065"
25	14H827	WING NUT	1	-600000	3/8"
	14H827	WING NUT	2	600001-	3/8"
26	AH77884	CLIP	1	-600000	
	AH77884	CLIP	2	600001-	
27	03H1765	BOLT	AR		3/8" X 3/4"
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"
28	AH78124	CLIP	AR		
29	L24517	BACK-UP RING	1		USE WITH AEROQUIP COUPLER
30	AH75167	HYD. QUICK-CONNECT COUPLER	1		
31	AH77869	CLIP	2	625201-	
32	14H819	WING NUT	2	625201-	5/16"
33	12H303	LOCK WASHER	2	625201-	5/16"
34	28H1903	BUSHING	2	625201-	0.364" X 0.540" X 3/4"

HOSES AND COUPLERS FOR COMBINES (-600000)
USED WITH PLATFORMS (600001-625000)

HP2843 -UN-01JAN94

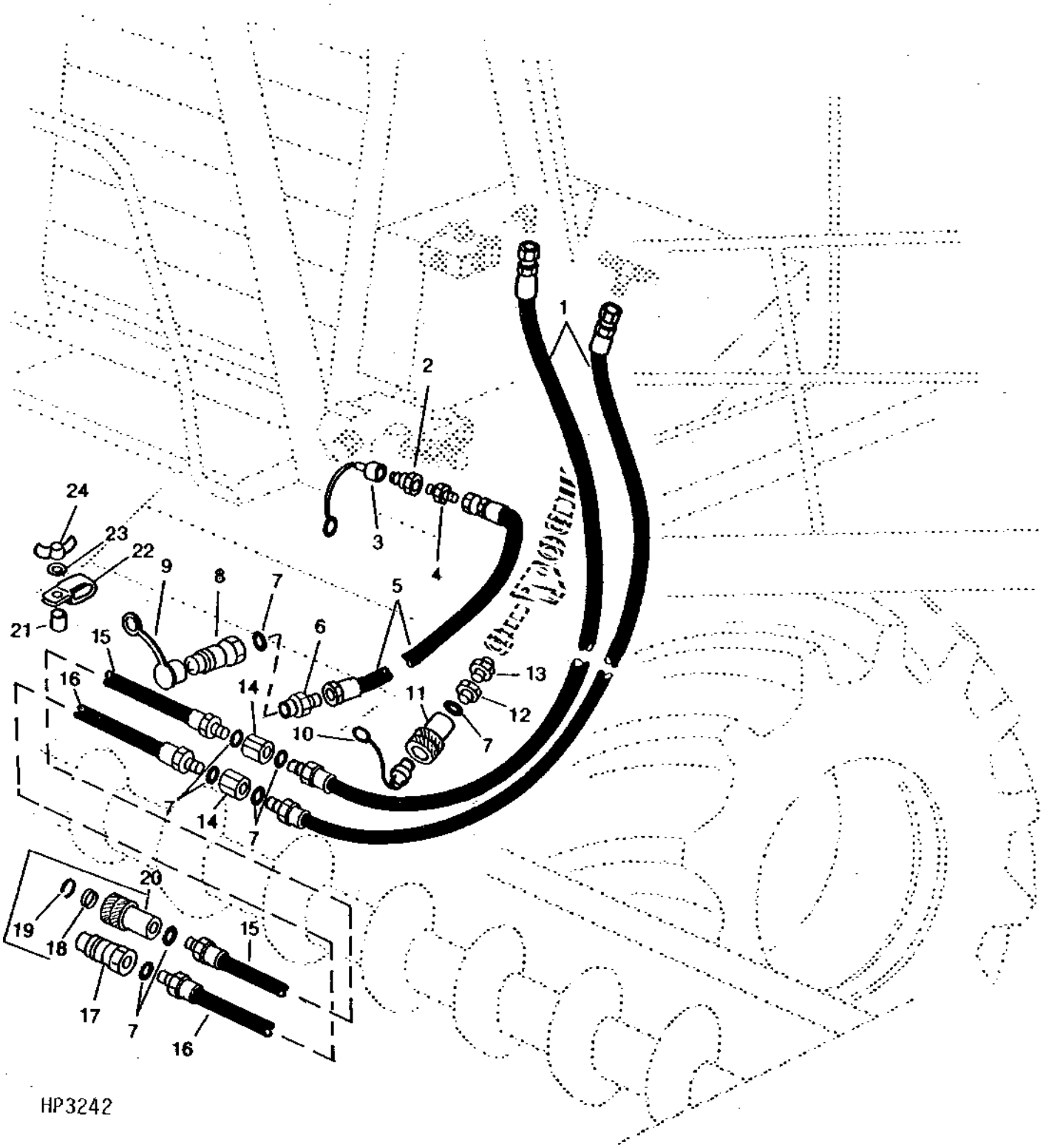


HOSES AND COUPLERS FOR COMBINES (-600000) - CONTINUED
USED WITH PLATFORMS (600001-625000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112761	HYDRAULIC HOSE	2		12.7 MM X 3000 MM (1/2" X 118") LONG (REGULAR FEEDER HOUSE) (REEL DRIVE)
	AH112765	HYDRAULIC HOSE	2		12.7 MM X 3400 MM (1/2" X 134") LONG (LONG FEEDER HOUSE) (REEL DRIVE)
2	AH15939	HYD. QUICK-CONNECT COUPLER	1		
3	AH83821	CAP	1		
4	R26892	FITTING	1		
5	AH112927	HYDRAULIC HOSE	1		6.5 MM X 1900 MM (1/4" X 75") LONG (REGULAR FEEDER HOUSE) (REEL LIFT)
	AH112931	HYDRAULIC HOSE	1		6.5 MM X 2300 MM (1/4" X 103") LONG (LONG FEEDER HOUSE) (REEL LIFT)
6	R459R	O-RING	1		
7	AH15940	HYD. QUICK-CONNECT COUPLER	1		
8	H83743	PLUG	1		
9	R26375	O-RING	2		
10	L24517	BACK-UP RING	1		USE WITH AEROQUIP COUPLER
11	T12960	SNAP RING	1		USE WITH AEROQUIP COUPLER
12	AH75167	HYD. QUICK-CONNECT COUPLER	1		
13	AH15000	HYD. QUICK-CONNECT COUPLER	1		

HOSES AND COUPLERS FOR COMBINES (600001-622500)
USED WITH PLATFORMS (625001-)

HP3242 -UN-01JAN94

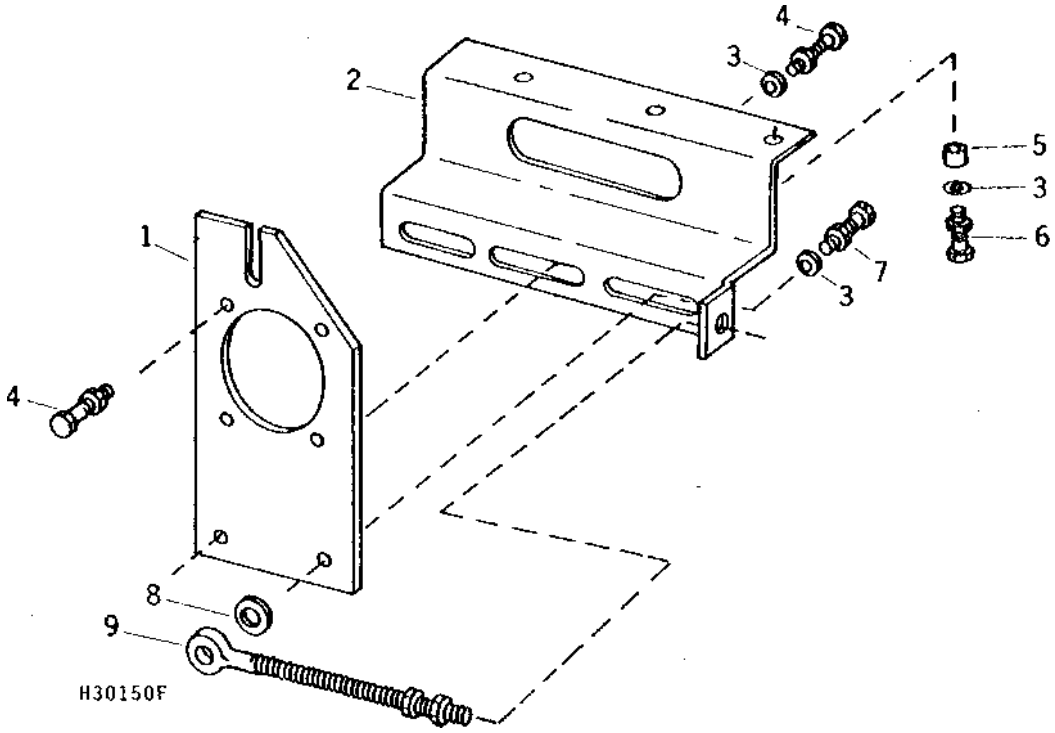


**HOSES AND COUPLERS FOR COMBINES (600001-622500)
USED WITH PLATFORMS (625001-) - CONTINUED**

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112761	HYDRAULIC HOSE	2		12.7 MM X 3000 MM (1/2" X 118") (REGULAR FEEDER HOUSE) (REEL DRIVE)
	AH112765	HYDRAULIC HOSE	2		12.7 MM X 3400 MM (1/2" X 134") (LONG FEEDER HOUSE) (REEL DRIVE)
2	AH15939	HYD. QUICK-CONNECT COUPLER	1		
3	AH83821	CAP	1		
4	R26892	FITTING	1		
5	AH108418	HOSE	1		9/16" X 2 159 MM (85") X 9/16" (REGULAR FEEDER HOUSE) (REEL LIFT)
	AN180524	HYDRAULIC HOSE	1		9/16" X 2 591 MM (102") X 9/16" (LONG FEEDER HOUSE) (REEL LIFT)
6	R36426	FITTING	1		
7	R26375	O-RING	8		
8	AR94522	INTERNAL HALF COUPLER	1		
9	A15898	CAP	1		
10	AW17006	PLUG	2		
11	AH75167	HYD. QUICK-CONNECT COUPLER	1		
12	H35112	ADAPTER	1		
13	AH92199	ORIFICE	1		(FILTERED)
14	R30815	FITTING	2		
15	AH128372	HYDRAULIC HOSE	1		3/4" X 1 400 MM (55") X 3/4" (REGULAR FEEDER HOUSE) (REEL DRIVE PRESSURE)
	AH128373	HYDRAULIC HOSE	1		3/4" X 1 700 MM (67") X 3/4" (LONG FEEDER HOUSE) (REEL DRIVE PRESSURE)
16	AH128373	HYDRAULIC HOSE	1		3/4" X 1 700 MM (67") X 3/4" (REGULAR FEEDER HOUSE) (REEL DRIVE RETURN)
	AN61174	HYDRAULIC HOSE	1		3/4" X 1 981 MM (78") X 3/4" (LONG FEEDER HOUSE) (REEL DRIVE RETURN)
17	AR94522	INTERNAL HALF COUPLER	1		
18	L24517	BACK-UP RING	1		USE WITH AEROQUIP COUPLER
19	T12960	SNAP RING	1		USE WITH AEROQUIP COUPLER
20	AH75167	HYD. QUICK-CONNECT COUPLER	1		
21	28H1903	BUSHING	AR		0.364" X 0.540" X 3/4"
22	AH77869	CLIP	2		
23	12H303	LOCK WASHER	AR		5/16"
24	14H819	WING NUT	AR		5/16"

HYDROSTATIC DRIVE REEL HYDRAULIC PUMP MOUNTING

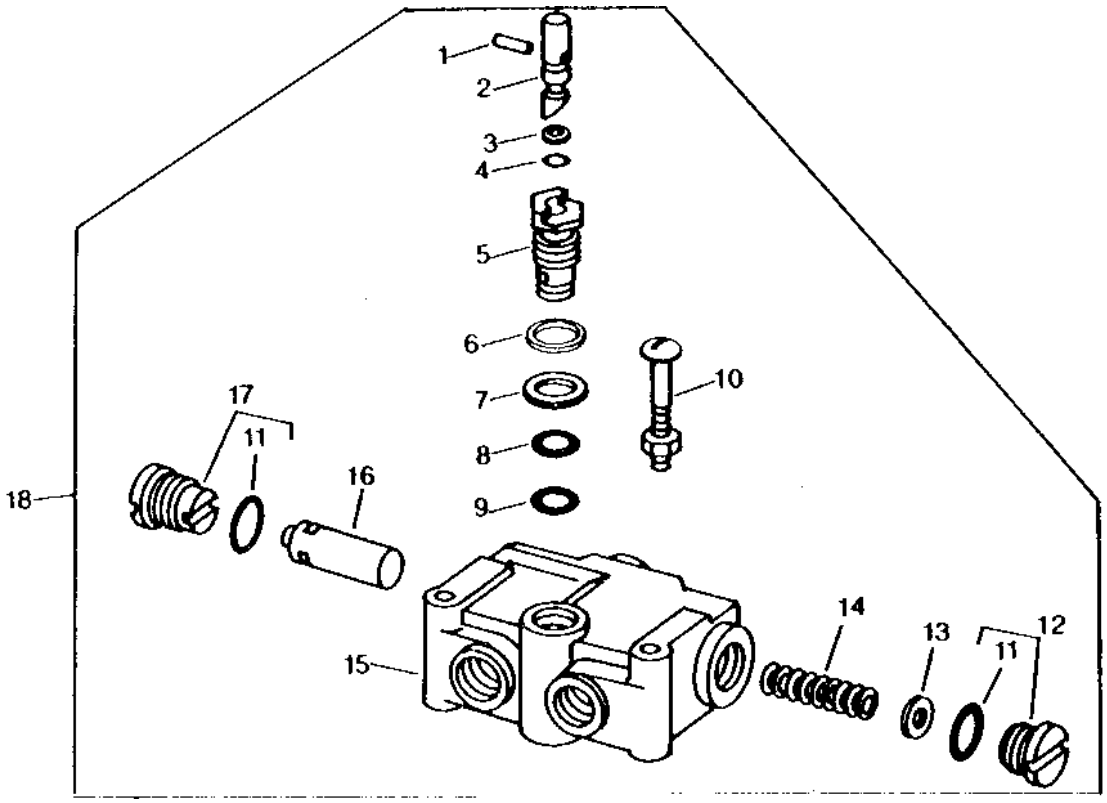
H30150F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93234	PLATE	1	-362163	(SUB H101353)
	H101353	PLATE	1		
2	H93218	SUPPORT	1		
3	24H1682	WASHER	5		13/32" X 7/8" X 0.120"
4	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
5	H20042	BUSHING	2		
6	19H1765	CAP SCREW	3		3/8" X 1-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
7	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
9	J15524	EYEBOLT	1		
	14H812	NUT	2		3/8"

HYDROSTATIC DRIVE REEL FLOW CONTROL VALVE

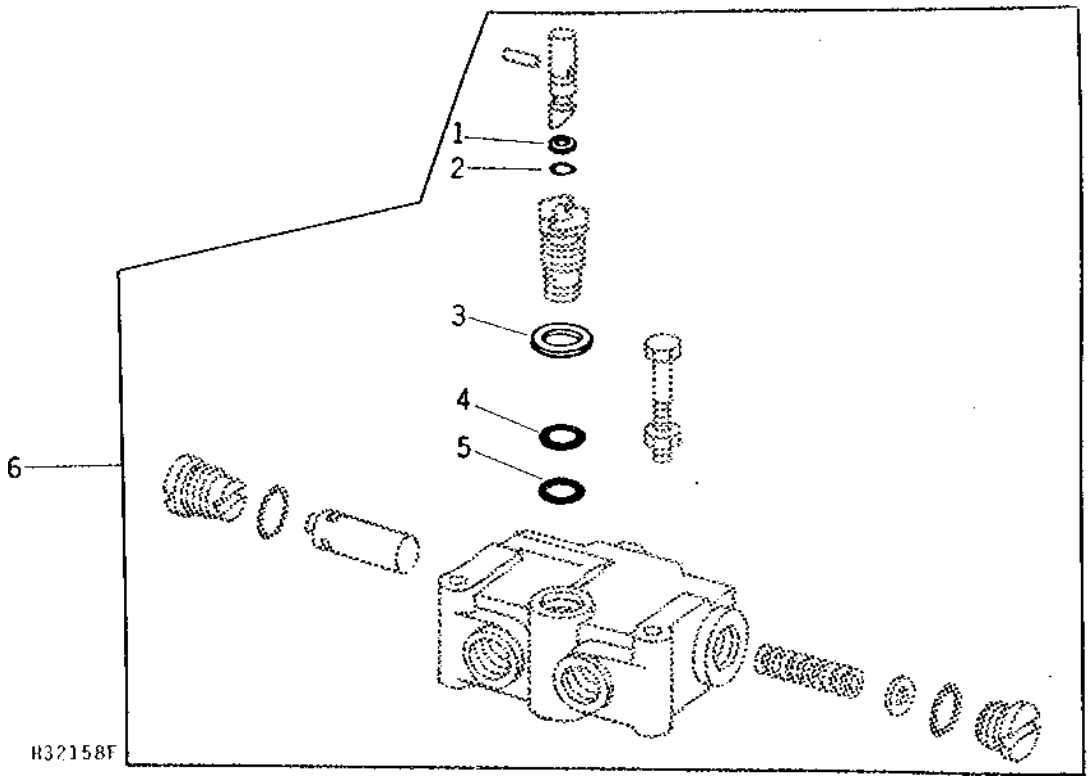
HP710 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101370	GROOVE PIN	1	-1990	(KIT AH81166) (NO LONGER AVAILABLE)
2	.....	SPOOL	1		(KIT AH81166)
3	T27624	BACK-UP RING	1		(KIT AH81166 AND AH136248)
4	P51212	O-RING	1		(KIT AH81166 AND AH136248)
5	.....	PLUG	1		(KIT AH81166)
6	H80404	SHIM	AR		
7	H63357	BACK-UP RING	1		(KIT AH81166 AND AH136248)
8	T42786	O-RING	1		(KIT AH81166 AND AH136248)
9	R28776	O-RING	1		(KIT AH81166 AND AH136248)
10	21H1271	SCREW	2		5/16" X 2-1/4"
	14H785	NUT	2		5/16"
11	H63289	O-RING	2		
12	AH78760	DRAIN PLUG	1		WITH O-RING
13	.....	SHIM	1		
14	.....	SPRING	1		
15	.....	HOUSING	1		
16	.....	VALVE	1		
17	AH81165	PLUG	1		WITH O-RING
18	AH81164	VALVE	1	-611075	(REMANUFACTURED) (SUB AH122371)
	AH122371	CHECK VALVE	1		(REMANUFACTURED)
..	AH81166	KIT	1	-611075	(SUB AH122354)
..	AH122354	KIT	1		ADJUSTING SCREW
..	AH81167	SEAL KIT	1	-1990	(SUB AH136248)
..	AH136248	SEAL KIT	1		

KIT, SEAL REPAIR
HYDROSTATIC DRIVE REEL FLOW CONTROL VALVE

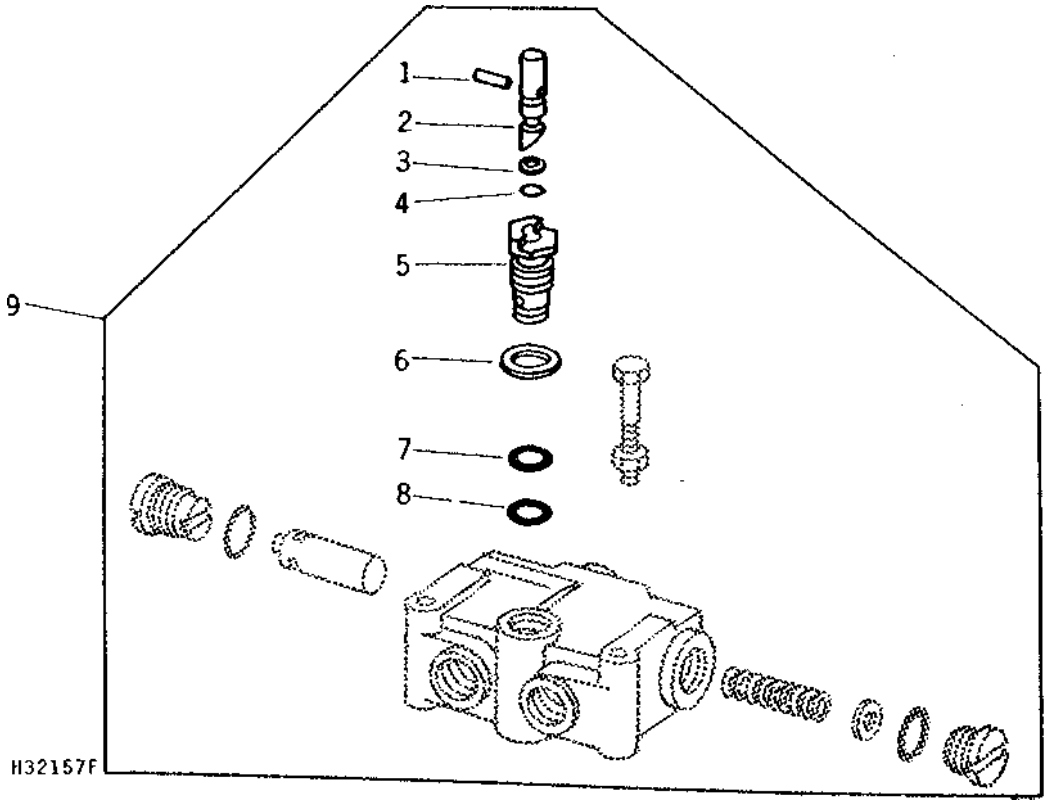
H32158F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T27624	BACK-UP RING	1		
2	P51212	O-RING	1		
3	H63357	BACK-UP RING	1		
4	T42786	O-RING	1		
5	R28776	O-RING	1		
6	AH81167	SEAL KIT	1	-1990	(SUB AH136248)
	AH136248	SEAL KIT	1		
..	.....	O-RING	2		(NOT USED THIS APPLICATION)
..	.....	WASHER	1		(NOT USED THIS APPLICATION)
..	.....	O-RING	1		(NOT USED THIS APPLICATION)

KIT, ADJUSTING SCREW

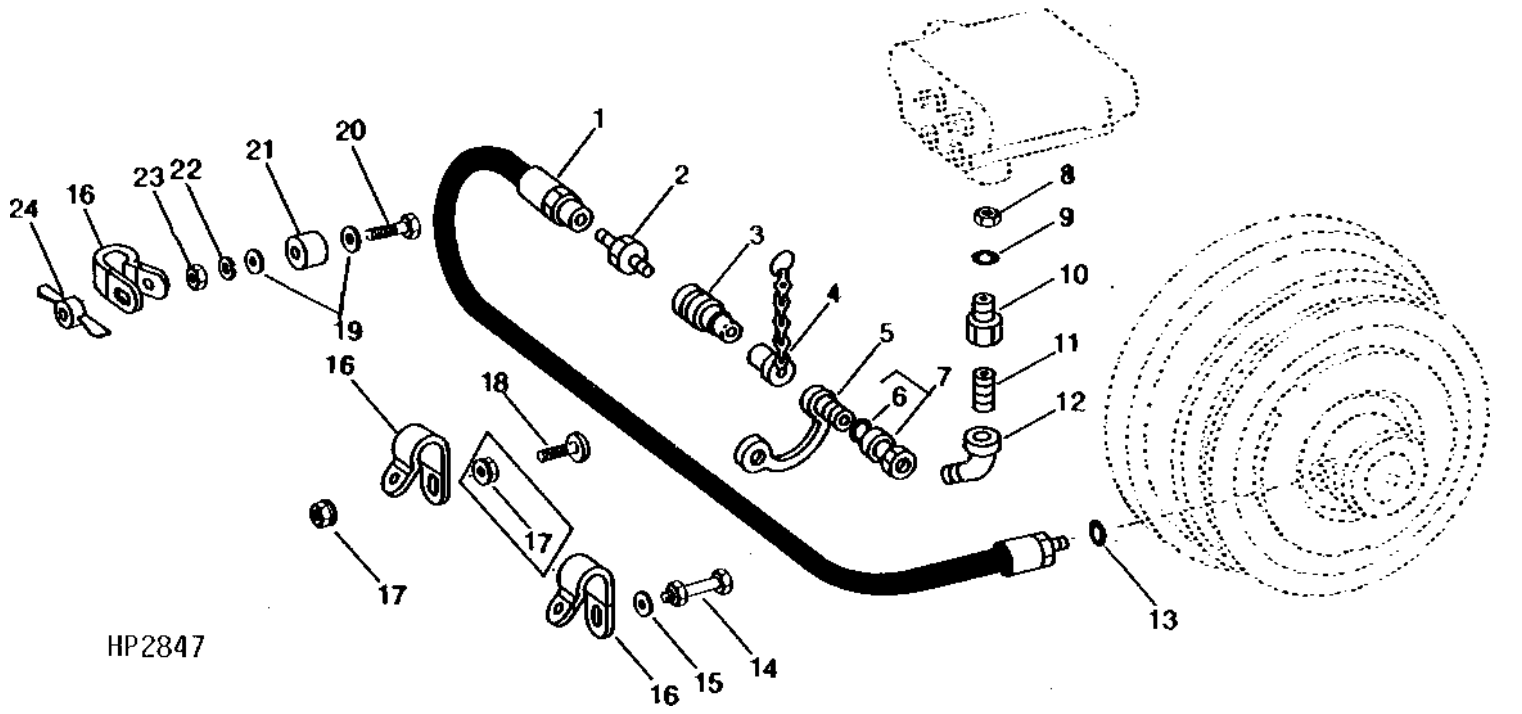
H32157F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101370	GROOVE PIN	1	-1990	(NO LONGER AVAILABLE)
2	.....	SPOOL	1		
3	T27624	BACK-UP RING	1		
4	P51212	O-RING	1		
5	.....	PLUG	1		
6	H63357	BACK-UP RING	1		
7	T42786	O-RING	1		
8	R28776	O-RING	1		
9	AH81166	KIT	1	-611075	(SUB AH122354)
	AH122354	KIT	1		

FEEDER HOUSE HYDRAULIC HOSE-VARIABLE DRIVE
(SERIAL NO. -600000)

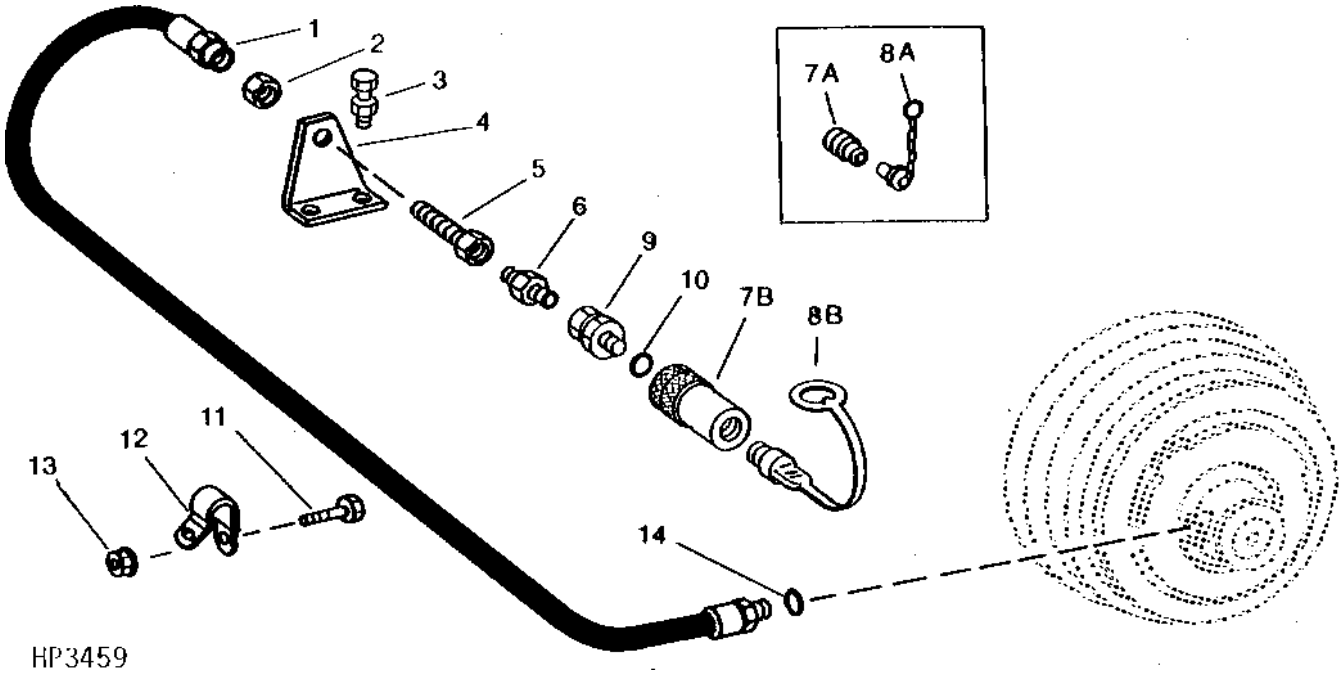
HP2847 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97878	HYDRAULIC HOSE	1		6 MM X 1524 MM (1/4" X 60") LONG
2	AH92199	ORIFICE	1		FILTERED
3	AH15939	HYD. QUICK-CONNECT COUPLER	1		
4	AH83821	CAP	1		
5	H83743	PLUG	1		
6	R459R	O-RING	1		
7	AH15940	HYD. QUICK-CONNECT COUPLER	1		
8	H94190	ORIFICE	1		
9	R26448	O-RING	1		
10	H75412	ADAPTER	1		
11	29H598	THREADED NIPPLE	1		1/4" X 7/8"
12	P50647	ELBOW FITTING	1		90°
13	R28782	O-RING	1		
14	21H1069	SCREW	1	-556300	3/8" X 1"
	N10215	LOCK NUT	1	-556300	
	19H1731	CAP SCREW	1	556301-	3/8" X 1"
	12H304	LOCK WASHER	2	556301-	3/8"
15	24H1305	WASHER	1	556301-	13/32" X 13/16" X 0.065"
16	AH78125	CLIP	3	-616246	(SUB R46414)
	R46414	CLAMP	3		
17	N10215	LOCK NUT	2	-556300	
	N10215	LOCK NUT	1	556301-	
18	03H1495	BOLT	1	-556300	3/8" X 1-1/2"
	19H1800	CAP SCREW	1	556301-	3/8" X 1-1/2"
19	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
20	19H1765	CAP SCREW	1		3/8" X 1-3/4"
21	28H1519	WASHER	1		0.493" X 0.675" X 3/8"
22	12H304	LOCK WASHER	1		3/8"
23	14H812	NUT	1		3/8"
24	14H827	WING NUT	1		3/8"

FEEDER HOUSE HYDRAULIC HOSE VARIABLE DRIVE
(SERIAL NO. 600001-)

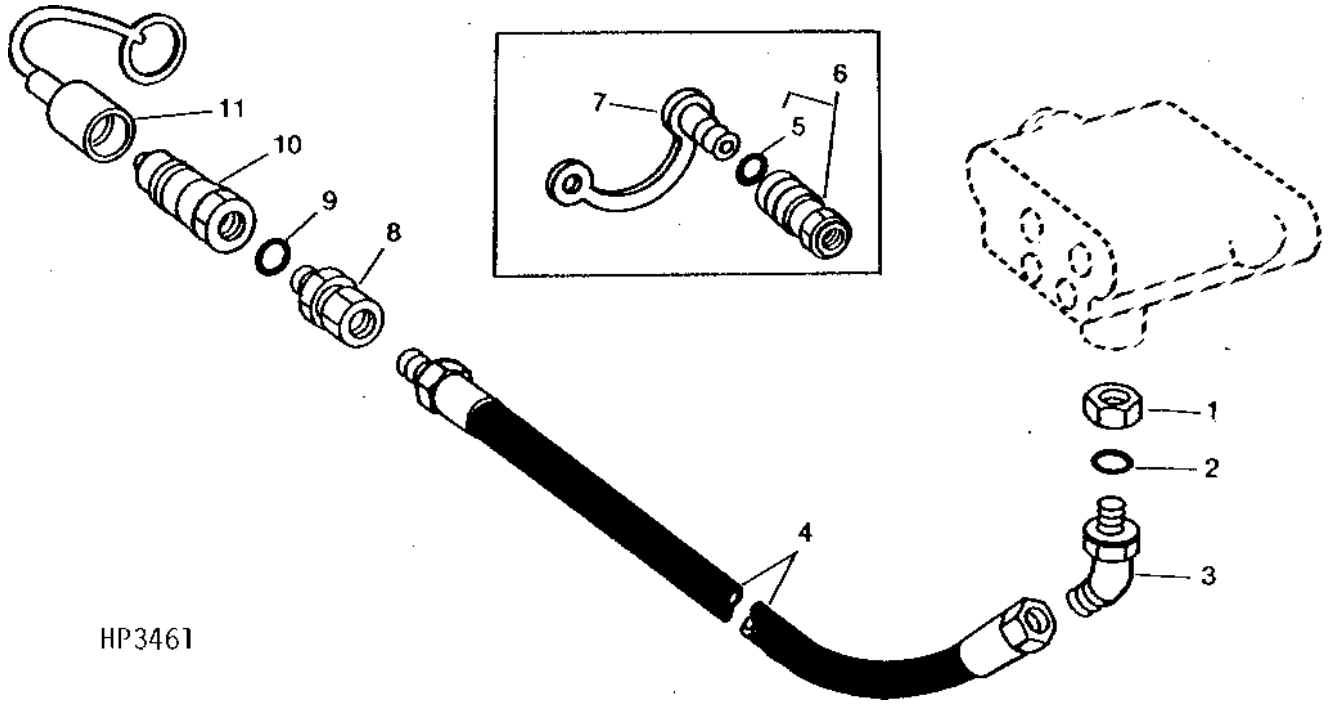
HP3459 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112940	HYDRAULIC HOSE	1		6MM X 1100MM (1/4" I.D. X 43-5/16") LONG
2	14H832	NUT	1		9/16"
3	19H1731	CAP SCREW	2		3/8" X 1"
	N10215	LOCK NUT	2		
4	H115733	BRACKET	1		
5	AB18206	ADAPTER	1		
6	AH92199	ORIFICE	1		FILTERED
7A	AH15939	HYD. QUICK-CONNECT COUPLER	1	-625200	
7B	AH75167	HYD. QUICK-CONNECT COUPLER	1	625201-	
8A	AH83821	CAP	1	-625200	
8B	AW17006	PLUG	1	625201-	
9	H35112	ADAPTER	1	625201-	
10	R26375	O-RING	1	625201-	
11	21H1069	SCREW	2		3/8" X 1"
12	AH78125	CLIP	2	-616246	(SUB R46414)
	R46414	CLAMP	2		
13	N10215	LOCK NUT	2		
14	R28782	O-RING	1		

REEL LIFT HYDRAULIC HOSES
(SERIAL NO. 600001-)

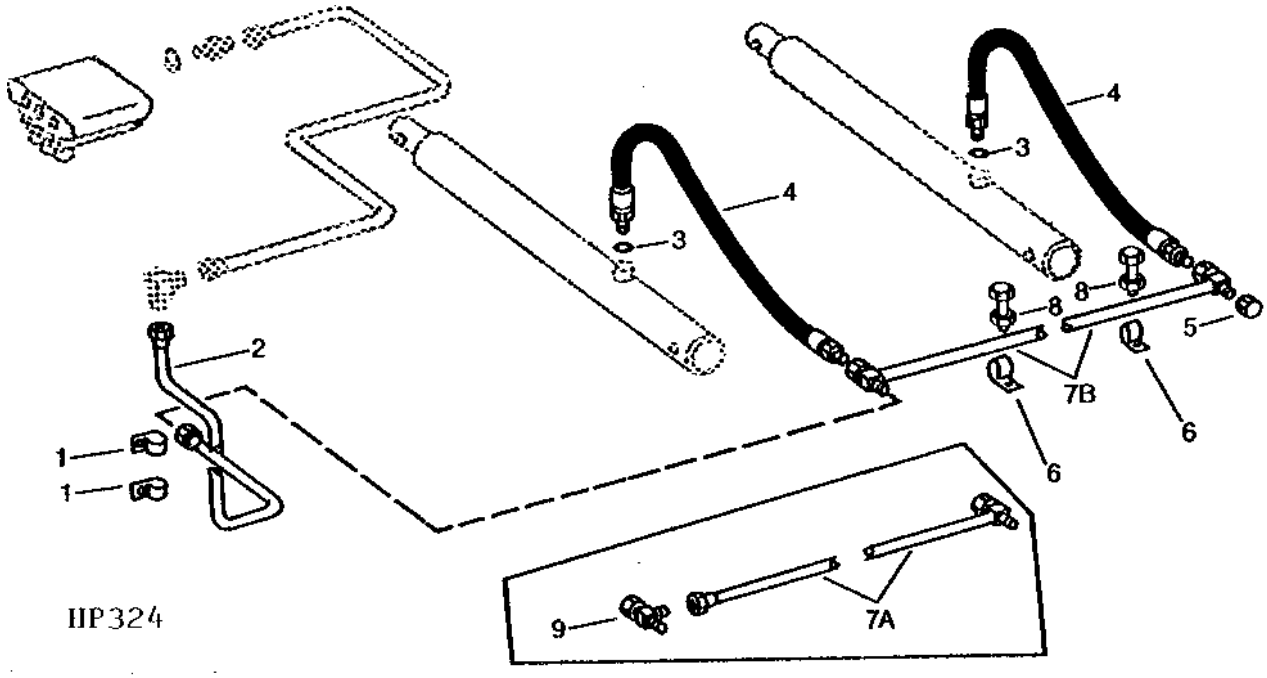
HP3461 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94190	ORIFICE	1		
2	R26448	O-RING	2		
3	AT38033	ELBOW FITTING	1		
4	AH112927	HYDRAULIC HOSE	1	-625200	6 MM X 1900 MM (1/4" I.D. X 85") LONG (REGULAR FEEDER HOUSE)
	AH112927	HYDRAULIC HOSE	1	625201-	(AUSTRALIA ONLY)
	AH108418	HOSE	1	625201-	9/16" X 2 159 MM (85") X 9/16" (REGULAR FEEDER HOUSE)
	AH112931	HYDRAULIC HOSE	1	-625200	6 MM X 2300 MM (1/4" I.D. X 91") LONG (LONG FEEDER HOUSE)
	AH112931	HYDRAULIC HOSE	1	625201-	(AUSTRALIA ONLY)
	AN180524	HYDRAULIC HOSE	1	625201-	9/16" X 2 591 MM (102") X 9/16" (LONG FEEDER HOUSE)
5	R459R	O-RING	1	-625200	
	R459R	O-RING	1	625201-	(AUSTRALIA ONLY)
6	AH15940	HYD. QUICK-CONNECT COUPLER	1	-625200	
	AH15940	HYD. QUICK-CONNECT COUPLER	1	625201-	(AUSTRALIA ONLY)
7	H83743	PLUG	1	-625200	
	H83743	PLUG	1	625201-	(AUSTRALIA ONLY)
8	R36426	FITTING	1	625201-	
9	R26375	O-RING	1	625201-	
10	AR94522	INTERNAL HALF COUPLER	1	625201-	
11	A15898	CAP	1	625201-	

HEADER LIFT OIL LINES

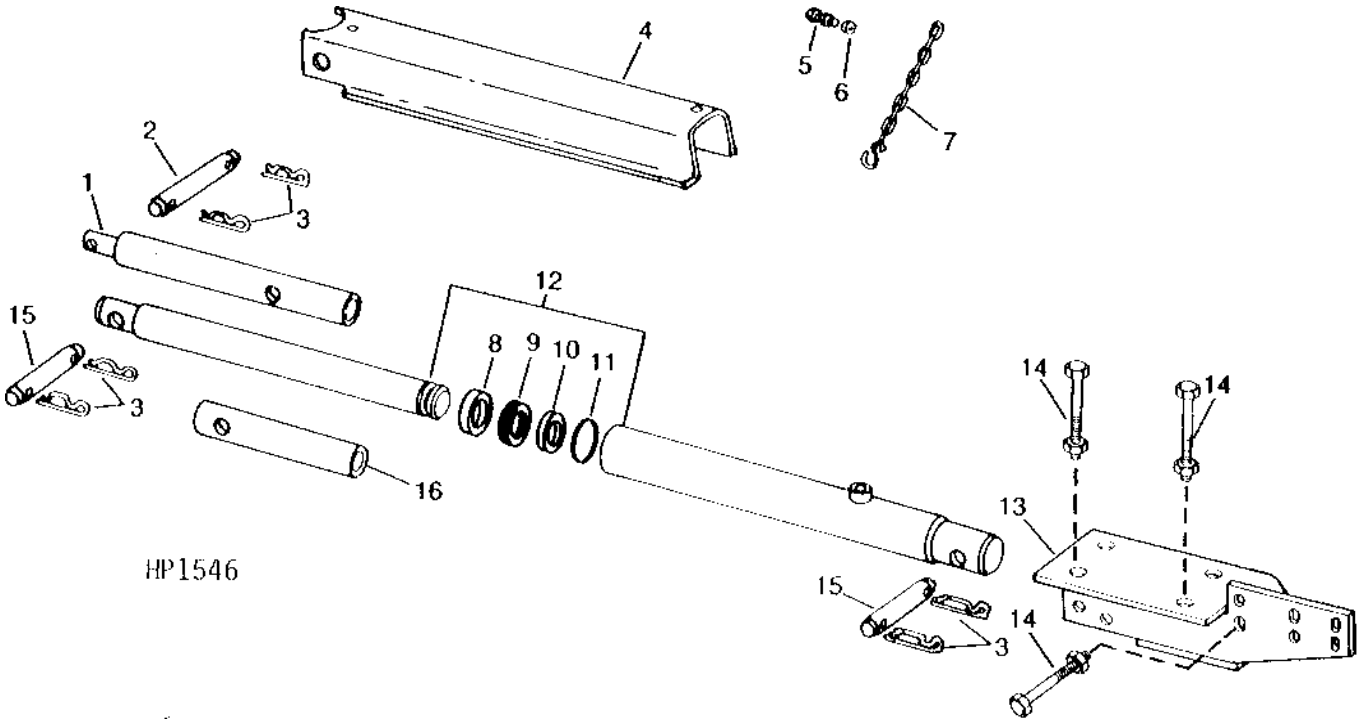
HP324 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH79175	CLIP	2	-459906	(SUB AH107416, THIS APPLICATION)
	AH107416	CLIP	2	-615975	
	AH107416	CLIP	2	615976-	(GRAIN)
	R46414	CLAMP	2	615976-	(CORN, RICE)
2	AH91286	LINE	1		MIDDLE
3	R26375	O-RING	2		
4	AH75499	HYDRAULIC HOSE	2		10 MM X 610 MM (3/8" I.D. X 24") LONG
	AH94440	HYDRAULIC HOSE	2	508915-	(PLANETARY FINAL DRIVE)
5	R31736	FITTING	1		
6	H75541	CLAMP	2		
7A	AH99831	TUBE	1	-362163	(SUB AH101645)
7B	AH101645	OIL LINE	1		LOWER
8	19H1813	CAP SCREW	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
9	AN33434	TEE FITTING	1	-362163	

HEADER LIFT HYDRAULIC CYLINDER

HP1546 -UN-01JAN94

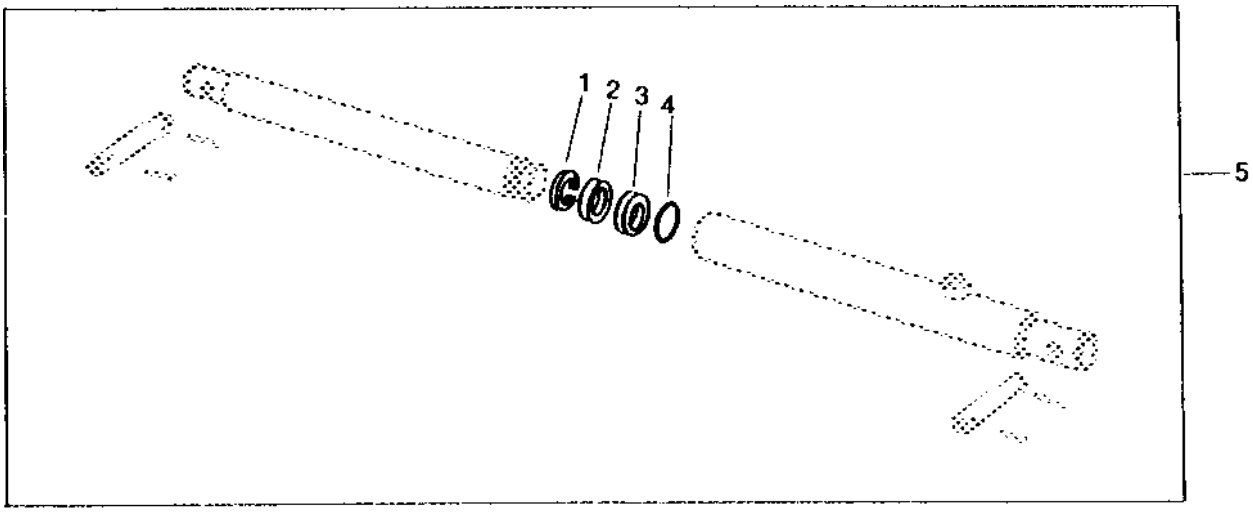


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH84976	EXTENSION	1		(LONG FEEDER HOUSE WITH TRACKS)
	AH89512	EXTENSION	1		(LONG FEEDER HOUSE WITH TIRES)
2	H99087	PIN	1		(LONG)
3	H95042	COTTER PIN	AR		(6 USED, LONG; 4 USED, REGULAR)
4	H83203	CLAMP	1		
5	19H1900	CAP SCREW	1		5/16" X 3/4"
	14H785	NUT	1		5/16"
6	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
7	AH20203	LINK CHAIN	1		
8	H30465	RING	1		(KIT AA15296)
9	A16529	SEAL	1		(KIT AA15296)
10	H30463	BACK-UP RING	1	-612740	(KIT AA15296) (SUB R79103)
	R79103	BACK-UP RING	1		(KIT AA15296)
11	R26863	O-RING	1		(KIT AA15296)
12	AH77500	HYDRAULIC CYLINDER	1		(COMPLETE COMPONENT) (NEW COMPONENT)
	AH96121	CYLINDER	1	508915-	(COMPLETE COMPONENT) (NEW COMPONENT) (PLANETARY FINAL DRIVE)
13	AH90743	BRACKET	1	-459279	(SUB AH104163)
	AH104163	BRACKET	1		(R.H.)
	AH104125	BRACKET	1	508915-	(R.H.) (PLANETARY FINAL DRIVE)
	AH90744	BRACKET	1	-459279	(SUB AH104162)
	AH104162	BRACKET	1		(L.H.)
	AH104126	BRACKET	1	508915-	(L.H.) (PLANETARY FINAL DRIVE)
14	19H1781	CAP SCREW	6		1/2" X 3-1/2"
	12H301	LOCK WASHER	6		1/2"
	14H1040	NUT	6		1/2"
15	H95041	PIN	2	-508265	(SUB H112109)
	H112109	PIN	2		
16	H82611	STOP	1		(USE WITH CORN HEAD AND 4 ROLLER TRACKS)
	H88236	STOP	1		(REGULAR FEEDER HOUSE WITH TIRES)
..	AA15296	SEAL KIT	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. TWO UNITS USED PER MACHINE.

KIT, HEADER LIFT HYDRAULIC CYLINDER

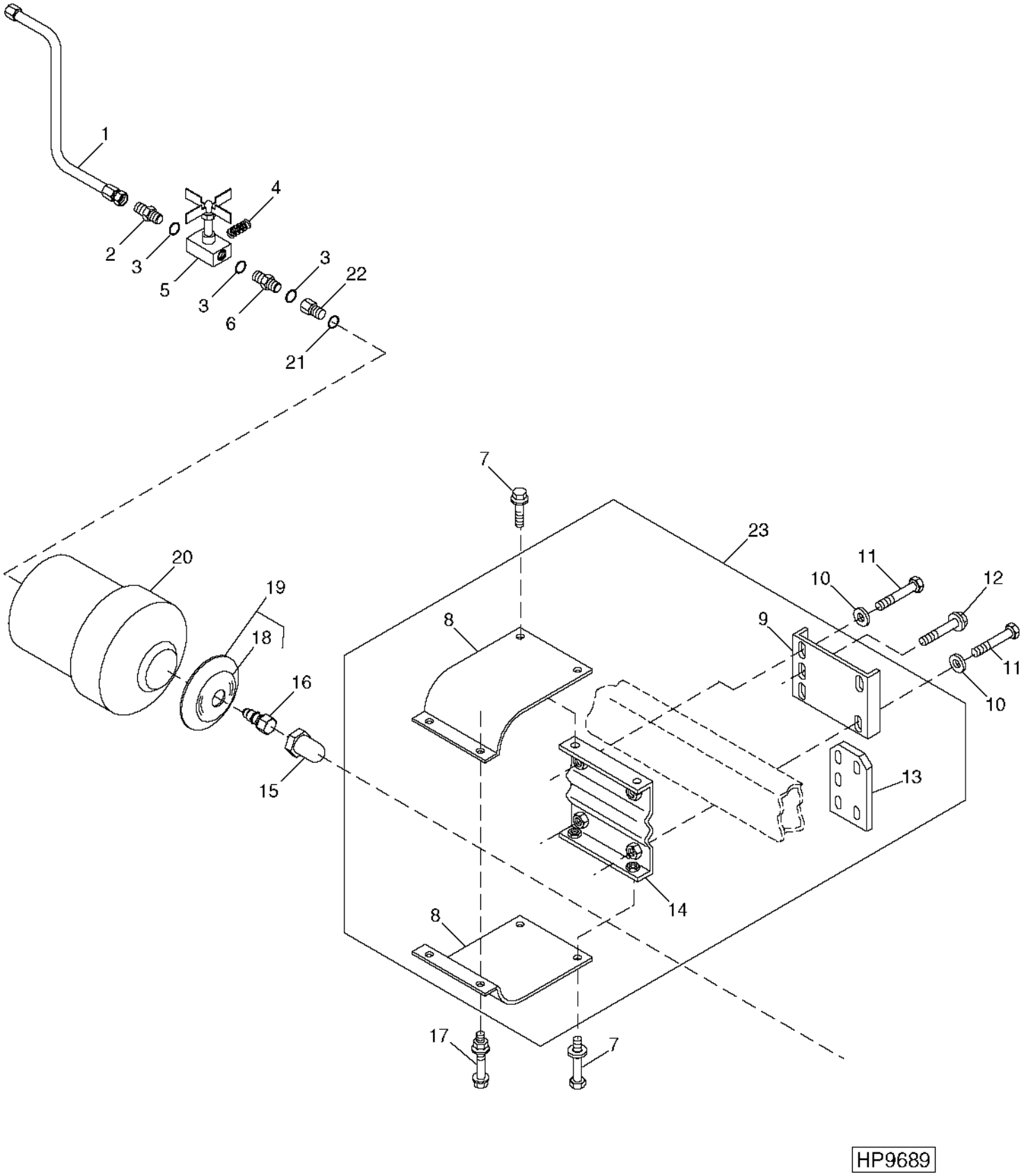
HP1021 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H30465	RING	1		
2	A16529	SEAL	1		
3	H30463	BACK-UP RING	1	-612740	(SUB R79103)
	R79103	BACK-UP RING	1		
4	R26863	O-RING	1		
5	AA15296	SEAL KIT	1		

ACCUMULATOR, PRESSURE CONTROL VALVE, AND MOUNTING BRACKET

HP9689 -UN-12APR00

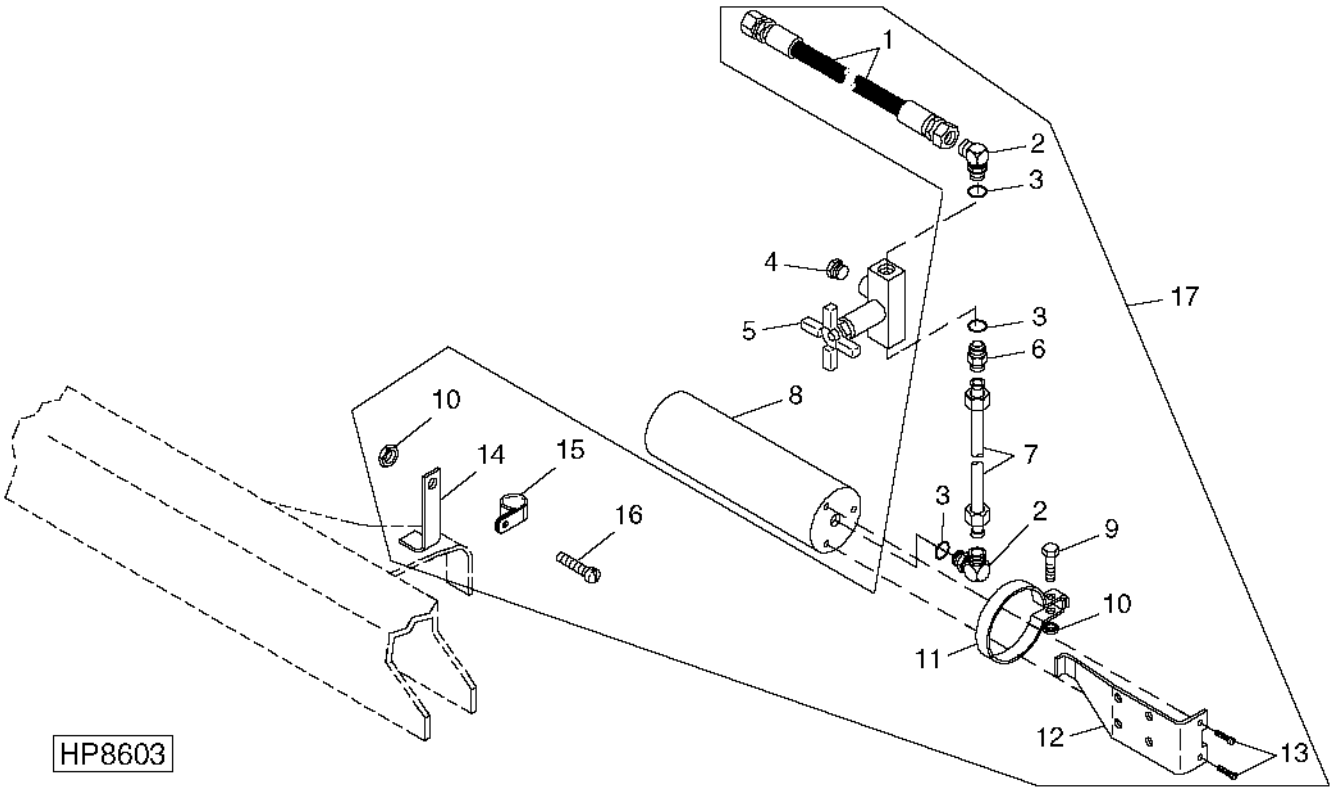


ACCUMULATOR, PRESSURE CONTROL VALVE, AND MOUNTING BRACKET - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH99826	LINE	1		
2	R27237	FITTING	1		
3	R26375	O-RING	3		
4	15H275	PIPE PLUG	1		1/4"
5	AA14834	VALVE	1		
6	AN131153	UNION FITTING	1		
7	N10212	SELF-LOCKING SCREW	4		
8	.....	STRAP	2		
9	.....	BRACKET	1		
10	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
11	19H1907	CAP SCREW	4		5/16" X 2-3/4"
	12H303	LOCK WASHER	4		5/16"
12	H78354	SCREW	1		
13	.....	PLATE	1		(USE WITH FENDERS)
14	.....	BRACKET	1		
15	A16065	GUARD	1		
16	AA15092	VALVE	1		
17	19H1849	CAP SCREW	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
18	H149036	DECAL	1		(SUB FOR H109826)
19	H109555	DECAL	1		(SUB FOR H101544)
20	AH100091	ACCUMULATOR	1		(1/2 GALLON) (SUB AH133265 AND AH166769)
	AH108187	ACCUMULATOR	1		(ONE GALLON) (SUB AH143455 AND AH166769)
					ILLUSTRATED
21	U12547	O-RING	1		(ONE GALLON TANK)
22	R70921	ADAPTER	1		(ONE GALLON TANK)
23	AH139458	KIT	1		

REPLACEMENT ACCUMULATOR AND MOUNTING BRACKET

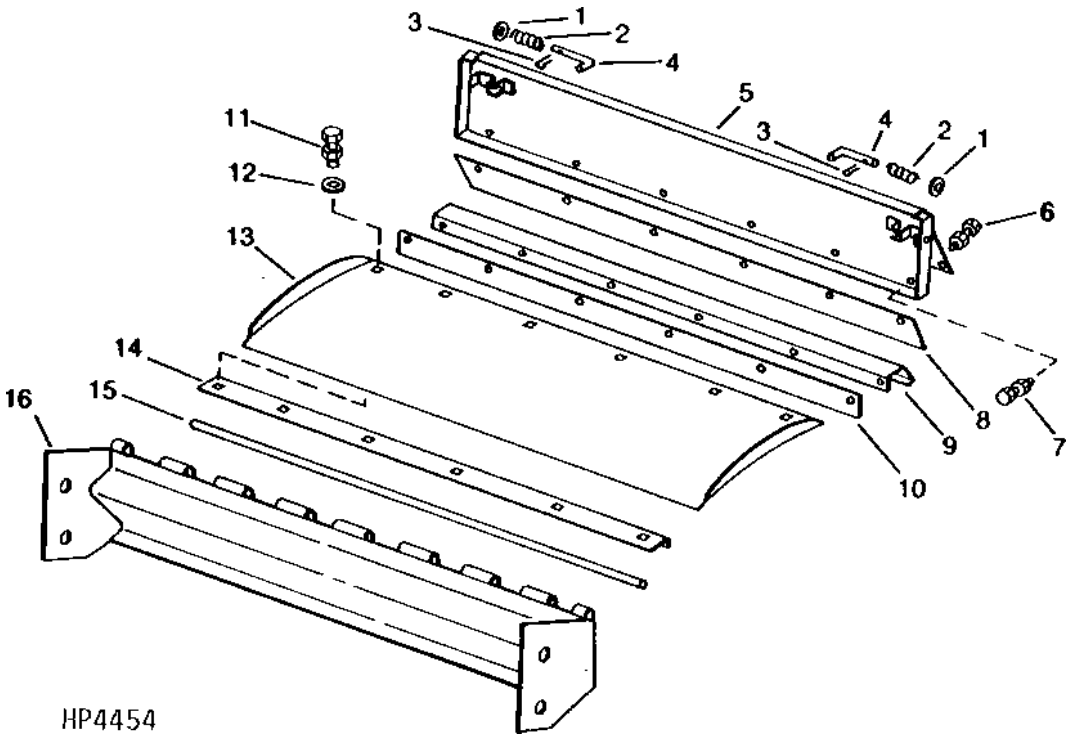
HP8603 -UN-12APR00



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH165472	HOSE	1		
2	AT32332	ELBOW FITTING	2		
3	R26375	O-RING	3		
4	15H275	PIPE PLUG	1		1/4"
5	AA14834	VALVE	1		
6	R27237	FITTING	1		
7	AH165471	TUBE	1		
8	AH133265	ACCUMULATOR	1		(1/2 GALLON) (SUB FOR AH100091)
	AH143455	ACCUMULATOR	1		(1 GALLON) (SUB FOR AH108187)
9	03M7196	BOLT	1		M10 X 50
10	14M7296	FLANGE NUT	2		M10
11	R77178	CLAMP	1		
12	H171289	BRACKET	1		
13	19M7864	SCREW	2		M8 X 12
14	H171290	CLAMP	1		
15	AH79175	CLIP	1		
16	19M7784	SCREW	1		M10 X 20
17	AH166769	KIT	1		

SEPARATOR FRONT SHEETS, SEALS, DOORS, AND FEED PLATE

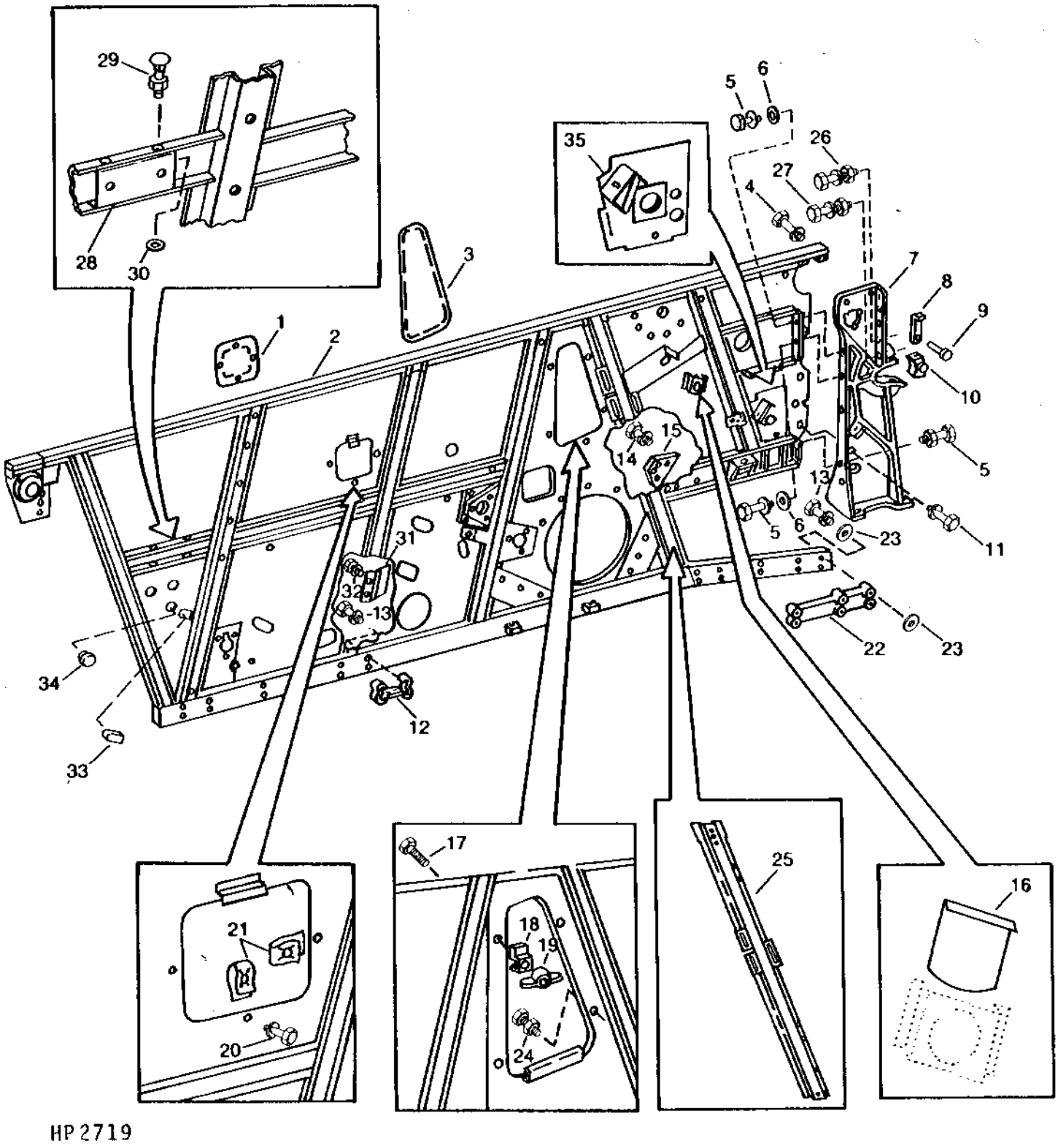
HP4454 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
2	HZ5621H	SPRING	2		
3	11H211	COTTER PIN	4		1/8" X 3/4"
4	H76877	PIN	2		
5	AH77073	DOOR	1		CYLINDER
6	03H1540	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
7	19H2127	CAP SCREW	8		5/16" X 7/8"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
8	H82633	SEAL	1		CYLINDER DOOR (RUBBER)
9	H82631	REINFORCEMENT	1		
10	H76875	STRAP	1		(STEEL)
11	03H1463	BOLT	10		3/8" X 3/4"
	12H304	LOCK WASHER	10		3/8"
	14H812	NUT	10		3/8"
12	24H1305	WASHER	10		13/32" X 13/16" X 0.065"
13	H94330	PLATE	1	-409100	(SUB H102470)
	H102470	PLATE	1		FEED
14	H82501	HINGE	1		
15	H76221	PIN	1		
16	AH90845	SUPPORT	1		

SEPARATOR RIGHT-HAND SIDE SHEET AND FRAME

HP2719 -UN-01JAN94

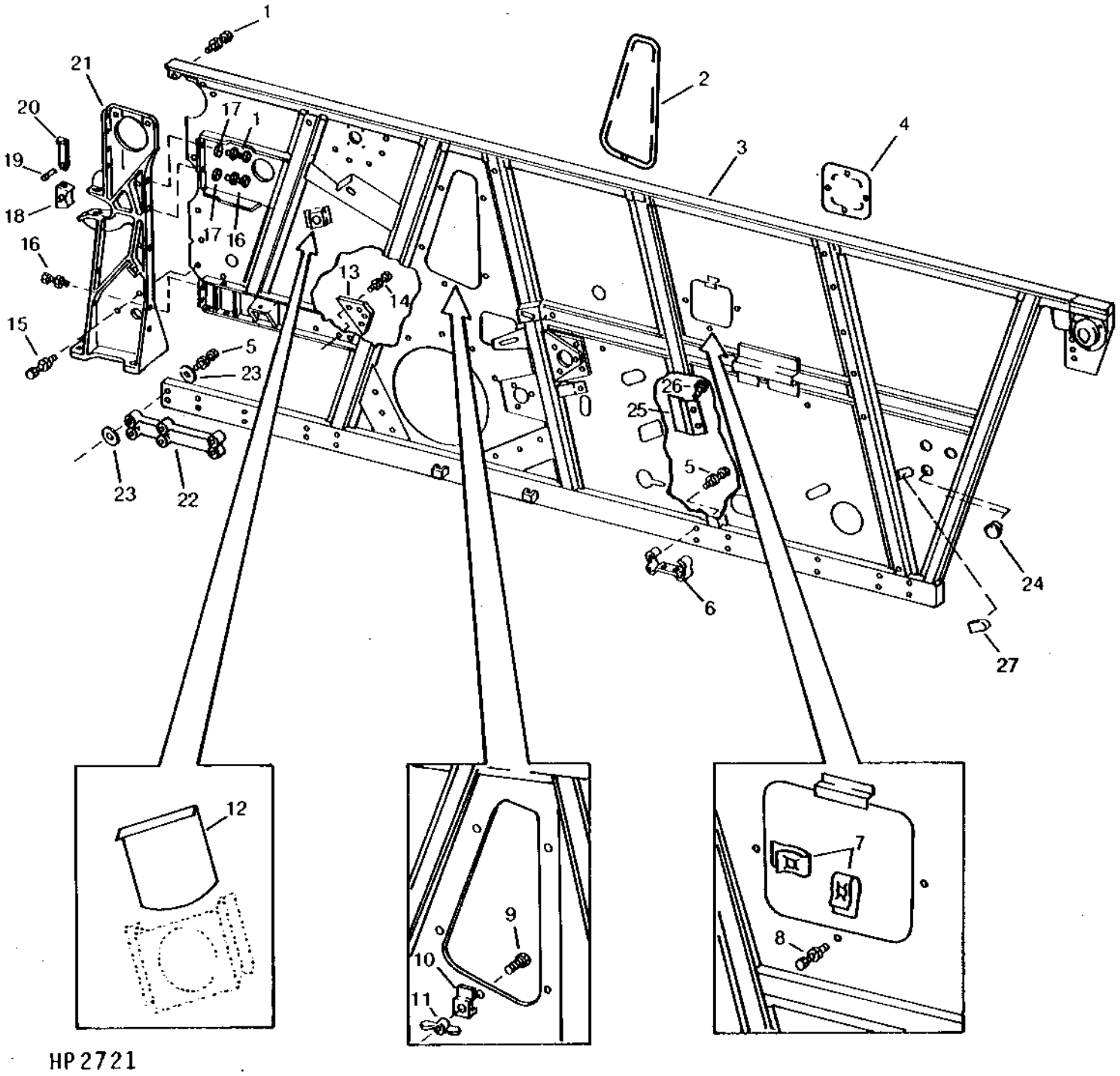


SEPARATOR RIGHT-HAND SIDE SHEET AND FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89569	DOOR	1		INSPECTION
2	AH96624	HINGE	1	-556300	(NO LONGER AVAILABLE)
	AH110685	FRAME	1	556301-600000	(DUAL-RANGE) (SUB AH114798)
	AH114798	FRAME	1	600001-610500	
	AH96624	HINGE	1	610501-1990	(SINGLE-RANGE) (NO LONGER AVAILABLE)
	AH114890	FRAME	1	610501-626195	(SUB AH129414)
	AH129414	FRAME	1	610501-	
3	H76271	DOOR	1		INSPECTION
4	03H1499	BOLT	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
5	19H1815	CAP SCREW	4		1/2" X 1-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
6	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
7	H92437	SUPPORT	1	-459279	(SUB H102566)
	H102566	POST	1	-600000	(SUB H117704)
	H117704	POST	1		
8	P47415	KEY	1	-459279	PIVOT RETAINER
	H102567	KEY	1	459280-	PIVOT RETAINER
9	19H2020	CAP SCREW	1		5/16" X 1/2"
	12H303	LOCK WASHER	1		5/16"
10	H10835	RETAINER	1		
11	09H1590	BOLT	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
12	H83115	SPACER	1	-360350	(SUB H102842, THIS APPLICATION)
	H102842	SPACER	1	-459279	(SUB H104992, FRONT ONLY)
13	19H1945	CAP SCREW	3	-360350	1/2" X 3-1/4"
	12H301	LOCK WASHER	3	-360350	1/2"
	14H1040	NUT	3		1/2"
	19H2668	CAP SCREW	8	354914-459279	1/2" X 3-1/2"
	19H2668	CAP SCREW	10	459280-	1/2" X 3-1/2"
14	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
15	H82545	GUSSET	1		
16	H89544	DOOR	1		INSPECTION
17	03H1540	BOLT	5		5/16" X 3/4"
18	P47159	CLAMP	5		
19	14H819	WING NUT	5		5/16"
20	19H1227	CAP SCREW	3		1/4" X 1/2"
	12H302	LOCK WASHER	3		1/4"
21	P41706	NUT	1		SPEED
22	H104992	SPACER	1		
23	24H1625	WASHER	12	459280-	17/32" X 1" X 0.120"
24	03H1540	BOLT	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
25	AH115448	BRACKET	1	-512711	(ASSEMBLY)
26	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
27	19H1815	CAP SCREW	1	-600000	1/2" X 1-1/4"
	03H1746	BOLT	1	600001-	1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
28	H121072	CHANNEL	2	610501-	
29	03H1709	BOLT	8	610501-	5/16" X 1"
	12H303	LOCK WASHER	8	610501-	5/16"
	14H785	NUT	8	610501-	5/16"
30	24H1136	WASHER	4	610501-	11/32" X 11/16" X 0.065"
31	AH118212	BRACKET	1	610501-	
32	19H1813	CAP SCREW	2	610501-611006	5/16" X 5/8"
	12H303	LOCK WASHER	2	610501-611006	5/16"
	H65108	SCREW	2	611007-	(SELF-TAPPING)
33	H128077	PLUG	1		(HARVESTFLO)
34	R52233	PLUG	1	-610500	(HARVESTFLO CONVERSION ONLY)
35	AH129411	SUPPORT	1		

SEPARATOR LEFT-HAND SIDE SHEETS AND FRAME

HP2721 -UN-01JAN94

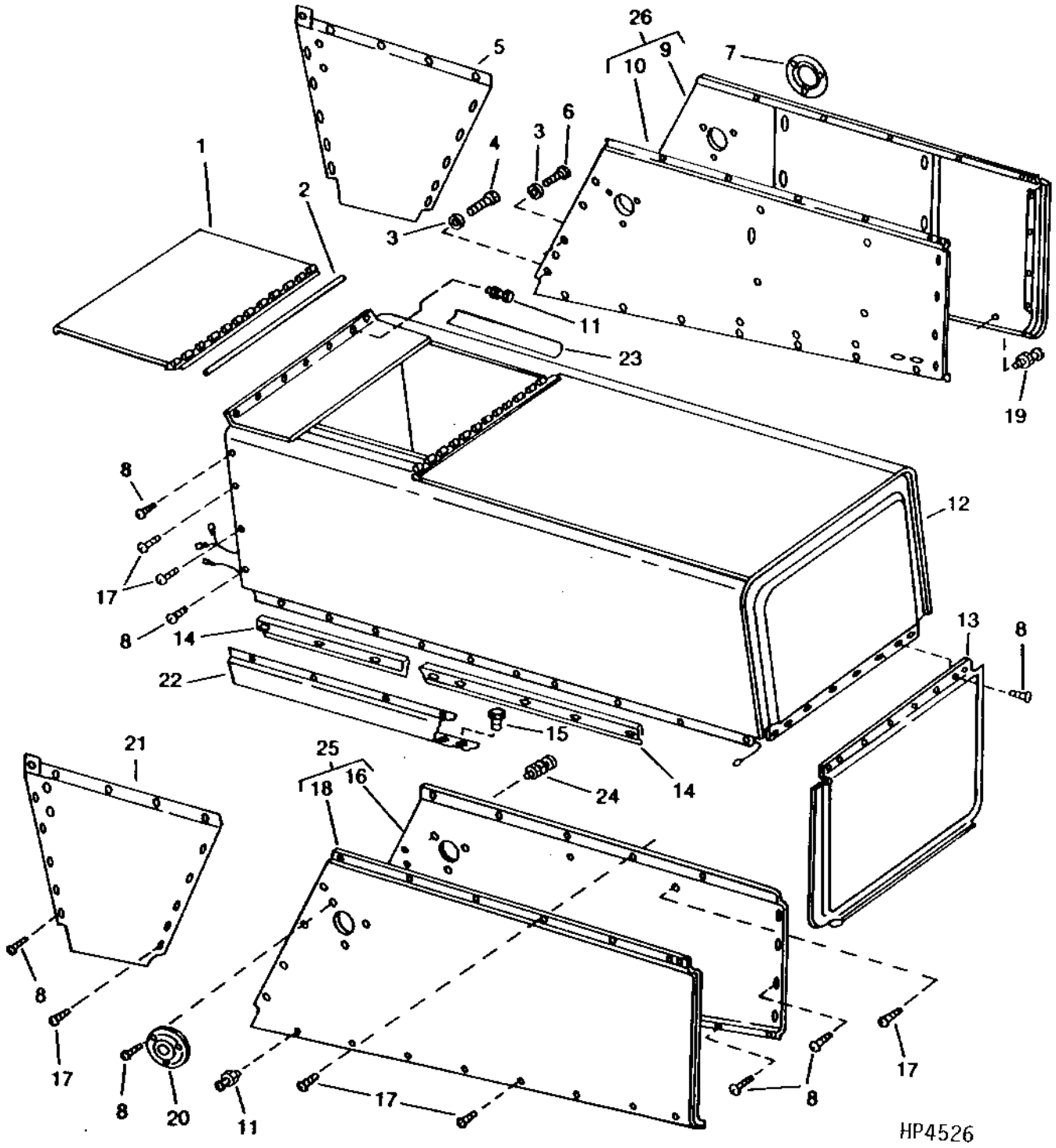


SEPARATOR LEFT-HAND SIDE SHEETS AND FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
2	H76271	DOOR	1		INSPECTION
3	AH96625	FRAME	1	-459889	(SUB AH108246)
	AH108246	FRAME	1	-600000	(SUB AH114799)
	AH114799	FRAME	1	-610500	
	AH114891	FRAME	1	610501-	
4	H89569	DOOR	1		INSPECTION
5	19H1945	CAP SCREW	4	-360350	1/2" X 3-1/4"
	12H301	LOCK WASHER	4	-360350	1/2"
	14H1040	NUT	4		1/2"
	19H2668	CAP SCREW	8	360351-459279	1/2" X 3-1/2"
	19H2668	CAP SCREW	10	459280-	1/2" X 3-1/2"
6	H83115	SPACER	1	-360350	(SUB H102842, THIS APPLICATION)
	H102842	SPACER	1	-459534	(SUB H104992, FRONT ONLY)
7	P41706	NUT	3		SPEED
8	19H1227	CAP SCREW	3		1/4" X 1/2"
	12H302	LOCK WASHER	3		1/4"
9	03H1540	BOLT	5		5/16" X 3/4"
10	P47159	CLAMP	5		
11	14H819	WING NUT	1		5/16"
12	H89544	DOOR	1		INSPECTION
13	H82546	GUSSET	1		
14	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
15	09H1590	BOLT	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
16	19H1721	CAP SCREW	3		1/2" X 1-1/2"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
17	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
18	H10835	RETAINER	1		PIVOT
19	19H2020	CAP SCREW	1		5/16" X 1/2"
	12H303	LOCK WASHER	1		5/16"
20	P47415	KEY	1	-459279	PIVOT RETAINER
	H102567	KEY	1	459280-	PIVOT RETAINER
21	H92436	SUPPORT	1	-459534	(SUB H102565)
	H102565	POST	1		
22	H104992	SPACER	1		
23	24H1625	WASHER	12	459280-	17/32" X 1" X 0.120"
24	R52233	PLUG	1	-610500	(HARVESTFLO CONVERSION ONLY)
25	AH118212	BRACKET	1	611007-	
26	H65108	SCREW	2	611007-	SELF-TAPPING
27	H128077	PLUG	1		(HARVESTFLO)

REAR HOOD

HP4526 -UN-01JAN94

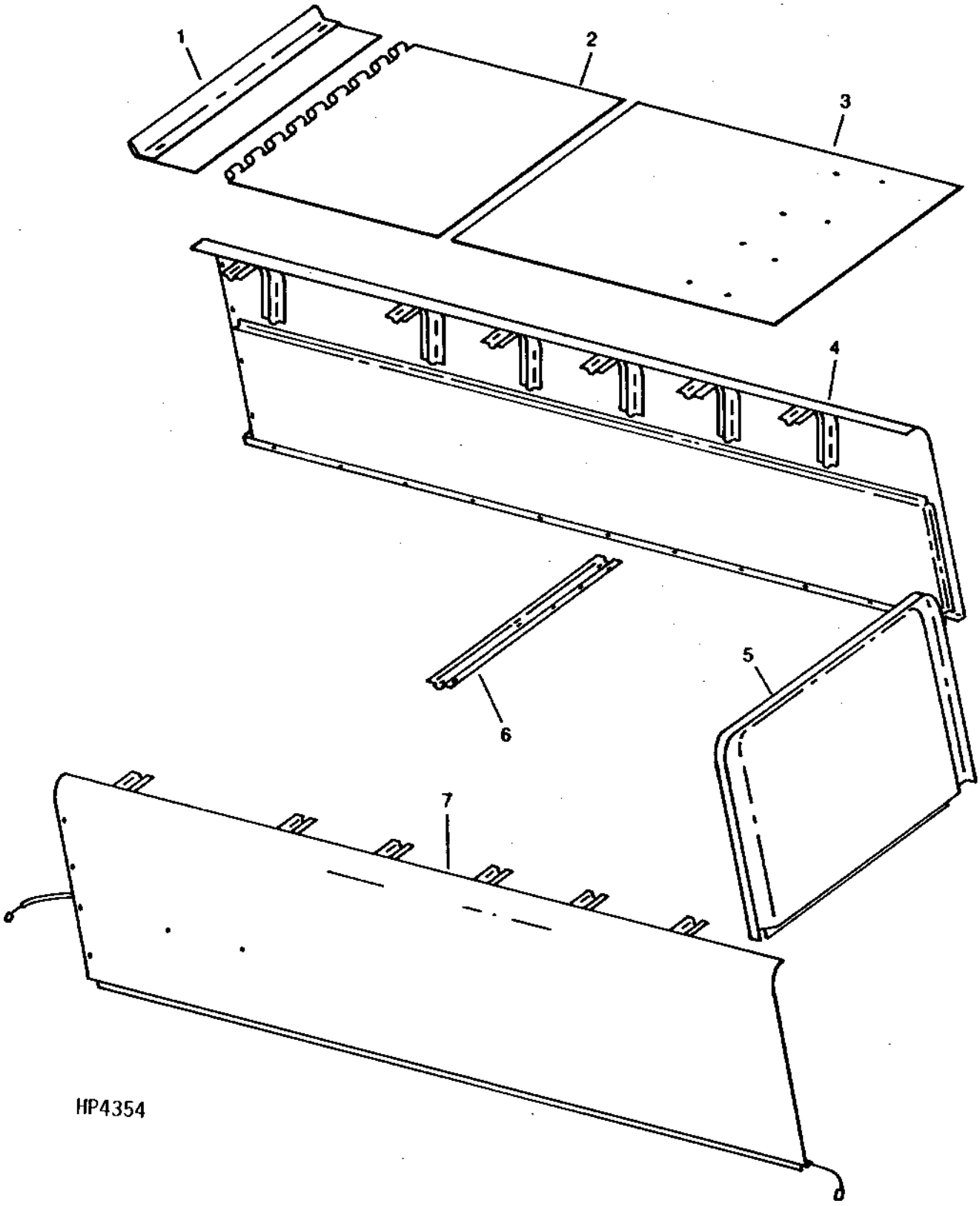


REAR HOOD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75082	DOOR	1	-458400	
	AH75081	DOOR	1	458401-	
2	H86290	PIN	1	-458400	
	H75290	PIN	1	458401-	
3	24H1136	WASHER	10		11/32" X 11/16" X 0.065"
4	19H1905	CAP SCREW	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
5	H98274	SHEET	1	-610500	R.H., FRONT, BOTTOM
	H118184	SHEET	1	610501-	R.H., FRONT, BOTTOM
6	21H1070	SCREW	6		5/16" X 7/8"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
7	H76805	COVER	1	-511450	R.H.
	H99297	COVER	1	511451-	R.H.
8	H65108	SCREW	AR		SELF-TAPPING
9	AH96728	SHEET	1	-1990	R.H., OUTER, REAR, BOTTOM
10	AH96734	SHEET	1	-1990	R.H., INNER, REAR, BOTTOM
11	N10212	SELF-LOCKING SCREW	AR		
	N10213	LOCK NUT	AR		
12	AH96727	HOOD	1	-458400	(SUB AH108350)
	AH108350	HOOD	1	-1990	REAR, TOP (COMPONENTS ONLY)
13	AH96737	SHEET	1		
14	H97931	SUPPORT	2		
15	19H1813	CAP SCREW	10		5/16" X 5/8"
	12H303	LOCK WASHER	10		5/16"
	14H785	NUT	10		5/16"
16	AH96735	SHEET	1	-1990	L.H., INNER, REAR, BOTTOM
17	H76139	SCREW	AR		SELF-LOCKING
18	AH96729	SHEET	1	-1990	L.H., OUTER, REAR, BOTTOM
19	N71292	SELF-LOCKING SCREW	12		
	N10213	LOCK NUT	12		
20	H83386	COVER	1	-511450	(SUB H99297)
	H99297	COVER	1		L.H.
21	H98275	SHEET	1	-610500	L.H., FRONT, BOTTOM
	H118185	SHEET	1	610501-	L.H., FRONT, BOTTOM
22	H98276	SHEET	1		R.H., INNER, FRONT
	H98277	SHEET	1		L.H., INNER, FRONT
23	H109607	REINFORCEMENT	2		
24	21H1027	SCREW	6		1/4" X 3/4"
	12H302	LOCK WASHER	6		1/4"
	14H786	NUT	6		1/4"
25	AH138722	KIT	1		
26	AH138721	KIT	1		

REAR TOP HOOD
(1990-)

HP4354 -UN-01JAN94

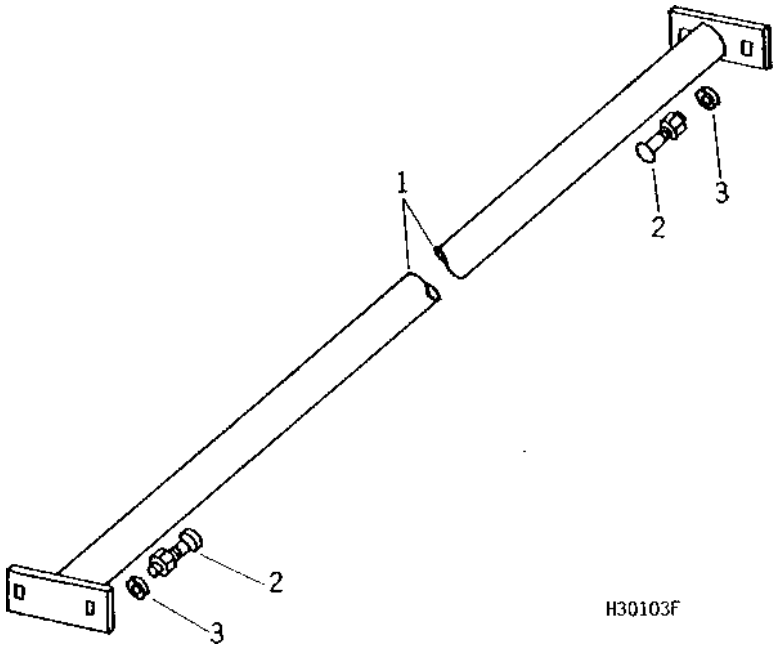


REAR TOP HOOD - CONTINUED
(1990-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98256	SHEET	1		
2	H98253	HINGE	1		
3	H109730	SHEET	1		
4	AH96355	HOOD	1		R.H.
5	H98258	SHEET	1		REAR
6	H100738	REINFORCEMENT	6		
7	AH96356	HOOD	1		L.H.

SEPARATOR CROSS BRACES

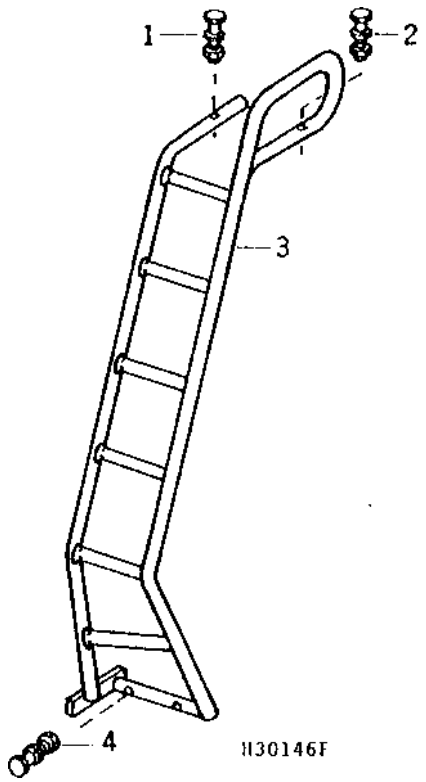
H30103F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75335	BRACE	1		REAR
2	03H1557	BOLT	4		3/8" X 1-1/4"
	14H812	NUT	4		3/8"
3	24H1305	WASHER	1		13/32" X 13/16" X 0.065"

REAR LADDER

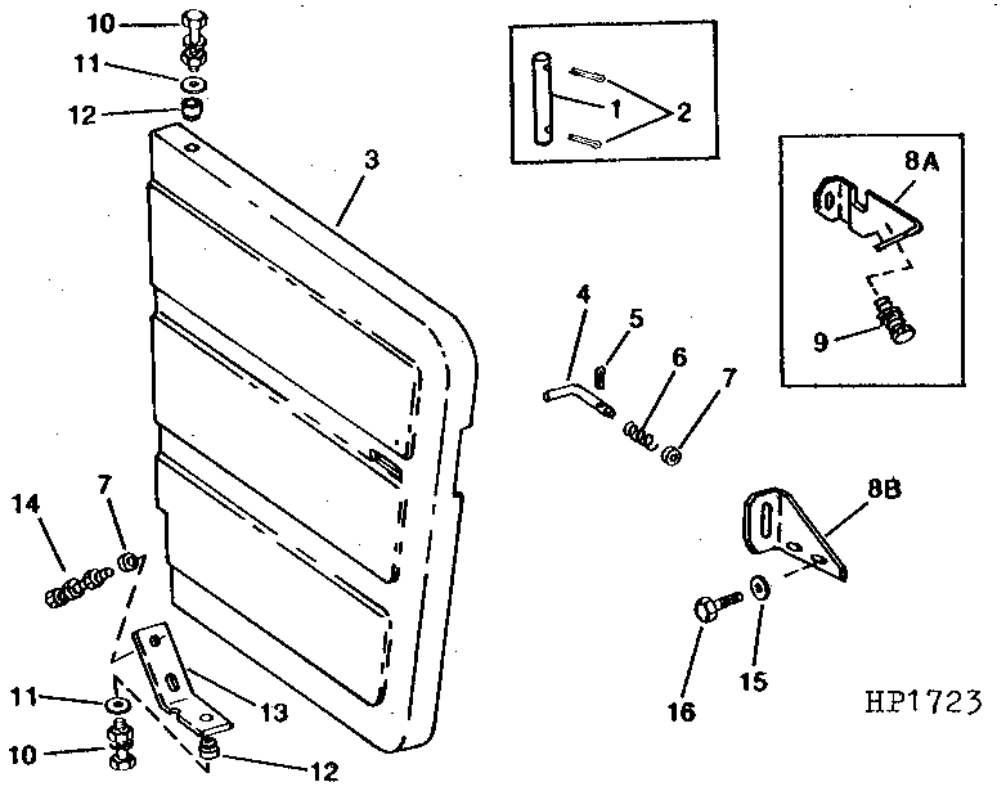
H30146F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
2	19H1801	CAP SCREW	1		3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
3	AH99645	LADDER	1		
4	19H1708	CAP SCREW	4		5/8" X 1-3/4"
	12H294	LOCK WASHER	4		5/8"
	14H1039	NUT	4		5/8"

SEPARATOR RIGHT-HAND SHIELD
(USE WITH TIRES)

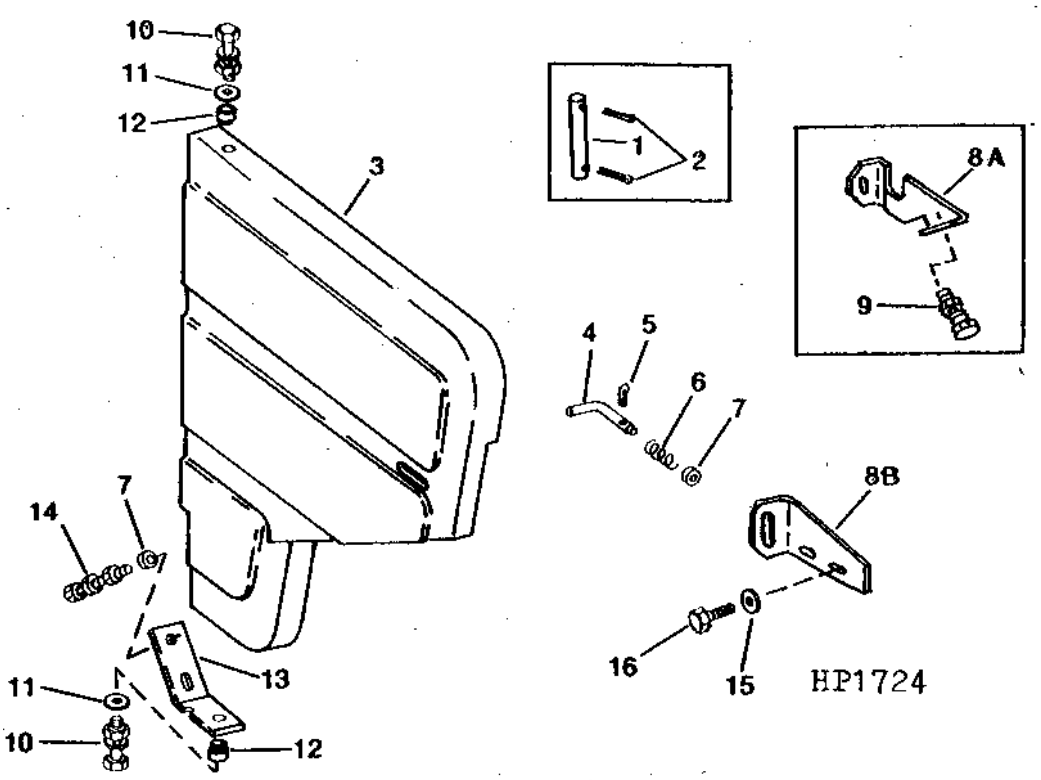
HP1723 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82065	PIN	1	-409458	
2	11H218	COTTER PIN	2	-409458	3/16" X 1-1/2"
3	AH96648	SHIELD	1	-409458	
	AH102063	SHIELD	1	409459-556300	
	AH111441	SHIELD	1	556301-	(WITH DECAL)
4	H78557	PIN	1		
5	11H211	COTTER PIN	1		1/8" X 3/4"
6	HZ5621H	SPRING	1		
7	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
8A	H97126	LATCH	1	-556300	
8B	H112961	BRACKET	1	556301-	
9	03H1540	BOLT	2	-556300	5/16" X 3/4"
	12H303	LOCK WASHER	2	-556300	5/16"
	14H785	NUT	2	-556300	5/16"
10	19H1905	CAP SCREW	2	409459-	5/16" X 1"
	12H303	LOCK WASHER	2	409459-	5/16"
	14H785	NUT	2	409459-	5/16"
11	24H1122	WASHER	1	409459-	3/8" X 7/8" X 0.083"
12	H102217	SPACER	1	409459-	
13	H78549	BRACKET	1	-409458	
	H102172	BRACKET	1	409459-	
14	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	24H1305	WASHER	2	556301-	13/32" X 13/16" X 0.065"
16	N14822	SELF-LOCKING SCREW	2	556301-	

SEPARATOR RIGHT-HAND SHIELD
(USE WITH TRACKS)

HP1724 -UN-01JAN94

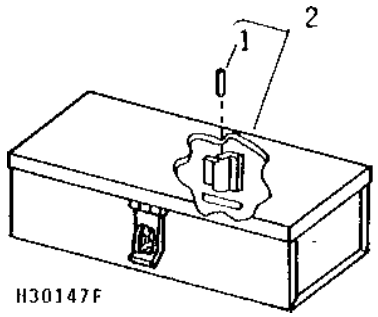


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82065	PIN	1	-409458	
2	11H218	COTTER PIN	2	-409458	3/16" X 1-1/2"
3	AH96654	SHIELD	1	-409458	
	AH102062	SHIELD	1	409459-556300	
	AH111440	SHIELD	1	556301-	(WITH DECAL)
4	H78557	PIN	1		
5	11H211	COTTER PIN	1		1/8" X 3/4"
6	HZ5621H	SPRING	1		
7	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
8A	H97126	LATCH	1	-556300	
8B	H112961	BRACKET	1	556301-	
9	03H1540	BOLT	2	-556300	5/16" X 3/4"
	12H303	LOCK WASHER	2	-556300	5/16"
	14H785	NUT	2	-556300	5/16"
10	19H1905	CAP SCREW	2	409459-	5/16" X 1"
	12H303	LOCK WASHER	2	409459-	5/16"
	14H785	NUT	2	409459-	5/16"
11	24H1122	WASHER	4	409459-	3/8" X 7/8" X 0.083"
12	H102217	SPACER	1	409459-	
13	H78549	BRACKET	1	-409458	
	H102172	BRACKET	1	409459-	
14	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	24H1305	WASHER	2	556301-	13/32" X 13/16" X 0.065"
16	N14822	SELF-LOCKING SCREW	2	556301-	

MEMORANDA

TOOL BOX

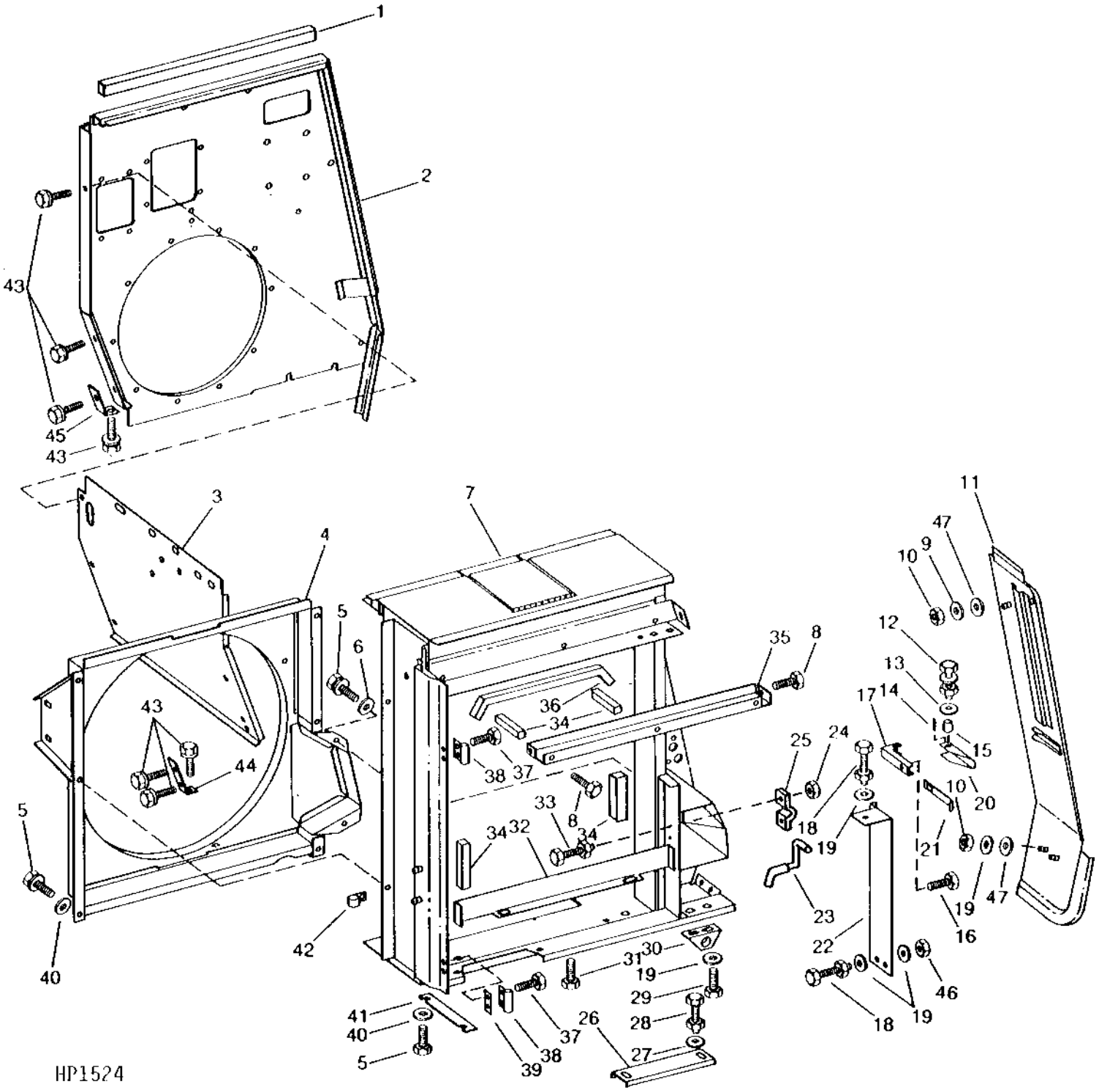
H30147F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	34H94	SPRING PIN	1	7/32" X 1-3/4"	
2	AH84966	TOOLBOX	1		

CORNER FRAME, FAN SHROUD, ENGINE COMPARTMENT REAR SHEET, AND FIREWALL

HP1524 -UN-01JAN94

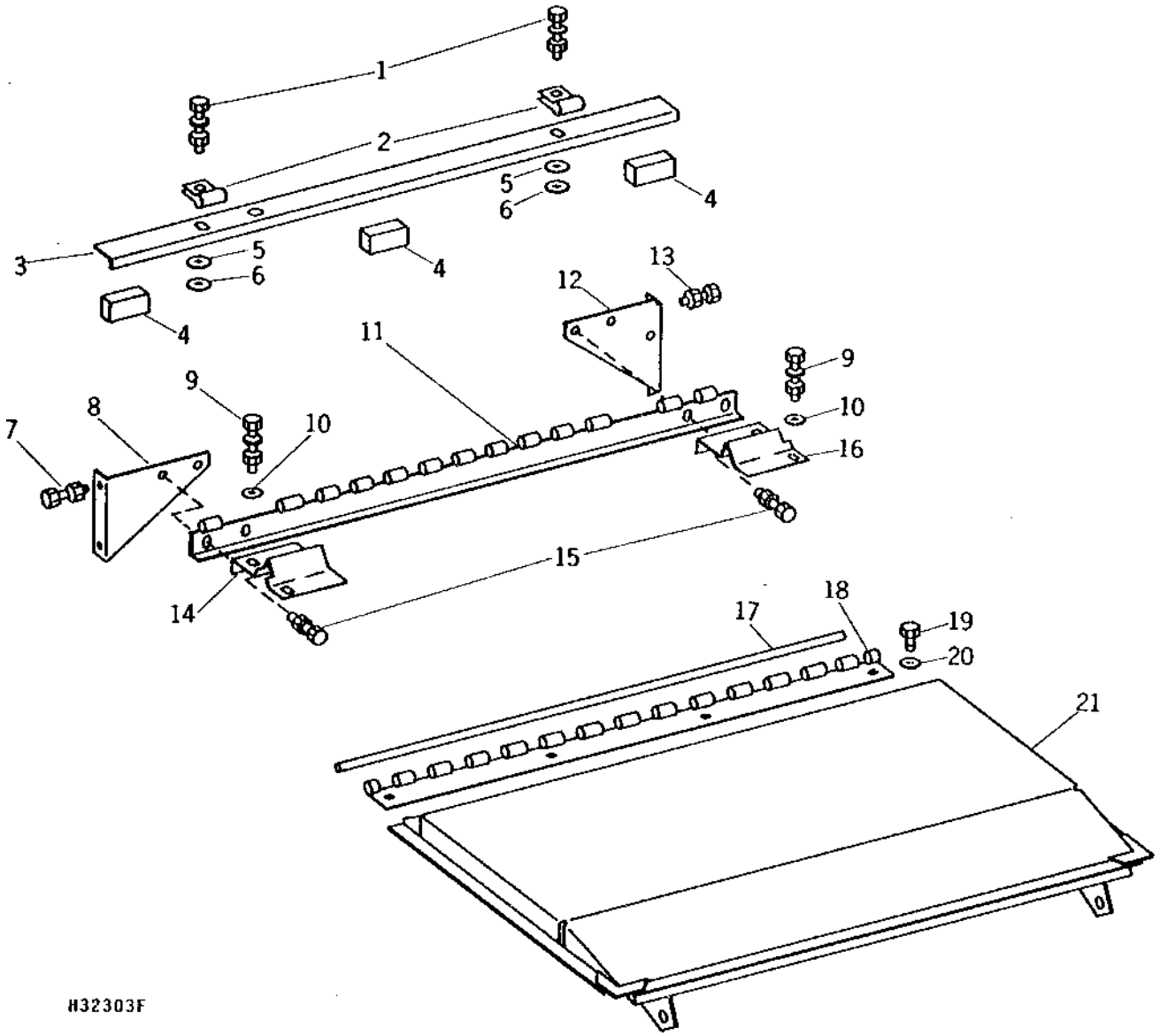


CORNER FRAME, FAN SHROUD, ENGINE COMPARTMENT REAR SHEET, AND FIREWALL --CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SEAL	1		775 MM (30-1/2") (CUT FROM H88769)
2	AH101522	FIREWALL	1		
3	AH95982	SHEET	1		REAR WALL
4	AH89014	SHROUD	1	-600000	(SUB AH111003)
	AH111003	SHROUD	1		
5	N10214	SELF-LOCKING SCREW	8		
6	24H1307	WASHER	8		13/32" X 1" X 1/16"
7	AH91277	FRAME	1		CORNER
8	H65108	SCREW	7		
9	24H1822	WASHER	1	-508914	11/32" X 7/8" X 1/16"
	24H1136	WASHER	1	508915-	
10	N10213	LOCK NUT	3	-508914	
	BP12232	LOCK NUT	3	508915-	
11	AH90893	PANEL	1		
12	21H1045	SCREW	1		1/4" X 2"
	12H302	LOCK WASHER	1		1/4"
	14H786	NUT	1		1/4"
13	24H1287	WASHER	1		9/32" X 5/8" X 0.065"
14	34H64	SPRING PIN	1		5/32" X 1-1/2"
15	28H1955	BUSHING	1		1/8" X 1-15/32"
16	03H1416	BOLT	1		5/16" X 3/4"
17	H89313	BRACKET	1		
18	19H1813	CAP SCREW	4		5/16" X 5/8"
	N10213	LOCK NUT	4		
19	24H1136	WASHER	7		11/32" X 11/16" X 0.065"
20	H86493	HANDLE	1		
21	H89312	HOOK	1		
22	H101017	COVER	1		FRONT (WITHOUT AIR CONDITIONER)
23	AH99676	QUICK LOCK PIN	1	-508914	(HYDROSTATIC) (SUB AH110420)
	AH110420	PIN	1		(HYDROSTATIC)
24	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
25	H100730	CLAMP	1		(HYDROSTATIC)
26	H86781	COVER	1		(POSI-TORQ)
27	24H1136	WASHER	2		11/32" X 11/16" X 0.065", (POSI-TORQ)
28	N71292	SELF-LOCKING SCREW	2		(BELT DRIVE)
29	N71292	SELF-LOCKING SCREW	2		
30	H99937	BRACKET	1		
31	N71292	SELF-LOCKING SCREW	2		
32	H86453	REINFORCEMENT	1		BOTTOM
33	21H1071	SCREW	2		
	N10213	LOCK NUT	2		
34	.....	SEAL	2		27MM X 27MM X 76MM (1-1/16" X 1-1/16" X 3") (CUT FROM H88770)
35	H86477	REINFORCEMENT	1		TOP
36	.....	SEAL	1		90 MM (29-5/8") (CUT FROM H88769)
37	N71292	SELF-LOCKING SCREW	2		
	N10212	SELF-LOCKING SCREW	2		
38	H94605	HINGE	2		
39	H86523	STRAP	2	-620467	
40	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
41	H85345	STRAP	AR	-620467	(NO LONGER AVAILABLE)
42	AH83545	CLIP	1		
43	H76139	SCREW	7		SELF-TAPPING
44	H96673	STRAP	1		
45	H101519	STRAP	1		
46	N10213	LOCK NUT	2		
47	T12191	WASHER	3	508915-	

ENGINE COMPARTMENT UPPER DOOR

H32303F -UN-01JAN94

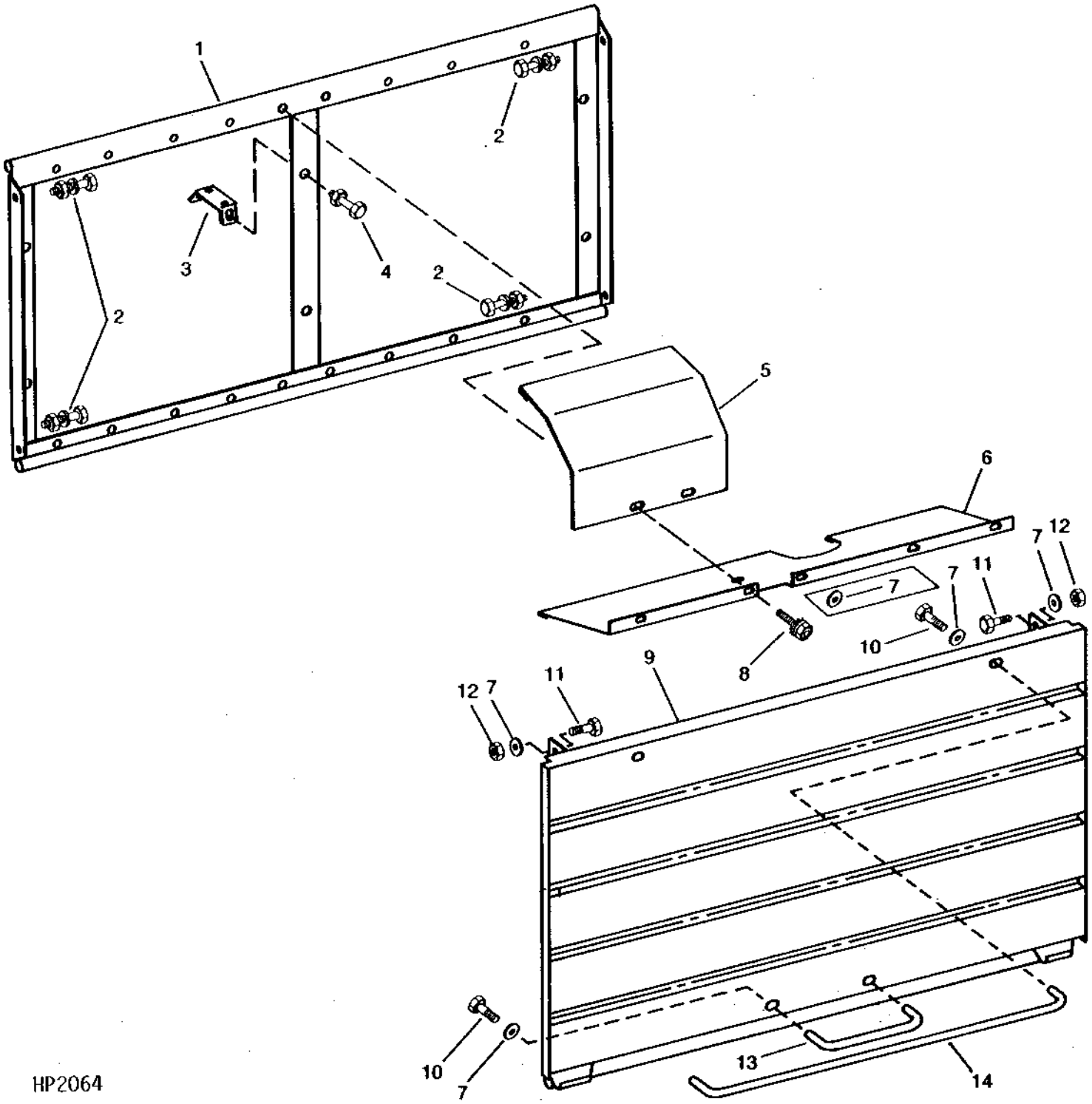


ENGINE COMPARTMENT UPPER DOOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
2	H86847	CLIP	2		
3	H86330	SEAL	1		
4	.....	SEAL	3		27 MM X 27 MM X 76 MM (1" X 1" X 3") LONG (CUT FROM H88770)
5	24H1309	WASHER	2		13/32" X 1-1/16" X 0.120"
6	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
7	N14822	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	2		
8	H86289	GUSSET	1		
9	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
10	24H1224	WASHER	4		11/32" X 1" X 1/16"
11	H92390	HINGE	1		
12	H96591	GUSSET	1		
13	H76139	SCREW	2		SELF-TAPPING
14	H87454	STOP	1		RH DOOR
15	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
16	H87453	STOP	1		L.H. DOOR
17	H86290	PIN	1		
18	AH87580	HINGE	1		
19	19H1813	CAP SCREW	5		5/16" X 5/8"
	12H303	LOCK WASHER	5		5/16"
20	24H1136	WASHER	5		11/32" X 11/16" X 0.065"
21	AH92110	DOOR	1		

ENGINE COMPARTMENT MIDDLE DOOR AND FRAME
(6466TH-01 AND 6466TH-02)

HP2064 -UN-01JAN94

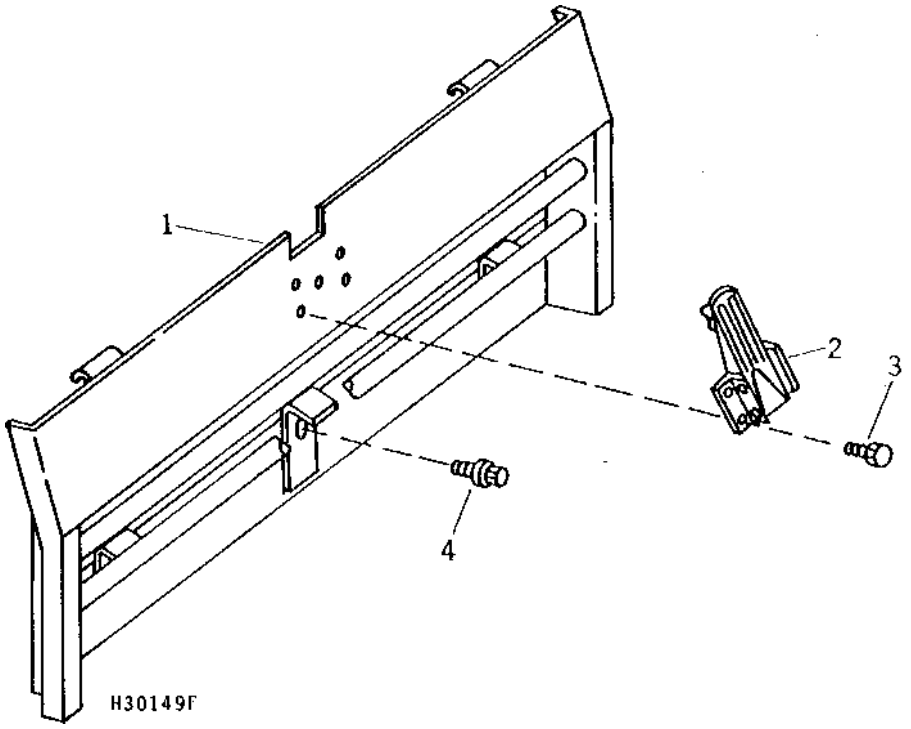


ENGINE COMPARTMENT MIDDLE DOOR AND FRAME - CONTINUED
(6466TH-01 AND 6466TH-02)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98157	FRAME	1	600001-	(SUB AH113369)
	AH113369	FRAME	1		
2	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
3	H116068	STRAP	1	600001-	
4	N10212	SELF-LOCKING SCREW	2	600001-	
	N10213	LOCK NUT	2	600001-	
5	H97922	SHIELD	1		
6	H114518	DEFLECTOR	1	600001-	(ALSO ORDER H114612)
7	24H1136	WASHER	8	-508914	11/32" X 11/16" X 0.065"
	24H1136	WASHER	6	508915-	11/32" X 11/16" X 0.065"
8	H76139	SCREW	2	-600000	SELF-TAPPING
	H76139	SCREW	5	600001-	
9	AH93565	DOOR	1		
10	19H1849	CAP SCREW	4		5/16" X 1-1/4"
	12H303	LOCK WASHER	4		5/16"
11	19H2127	CAP SCREW	2		5/16" X 7/8"
12	BP12232	LOCK NUT	2	-556725	(SUB T16464)
	T16464	LOCK NUT	2		5/16"
13	H86349	HANDRAIL	1		LOWER
14	H86348	HANDRAIL	1		UPPER

FRONT ENGINE COMPARTMENT PANEL

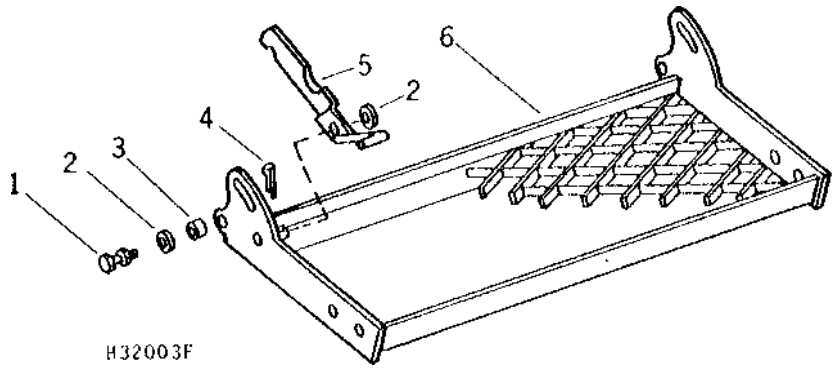
H30149F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91709	PANEL	1		
2	AH87272	LATCH	1		
3	H85092	SCREW	4		SELF-TAPPING
4	H65108	SCREW	3		SELF-TAPPING

ENGINE COMPARTMENT WALKWAY

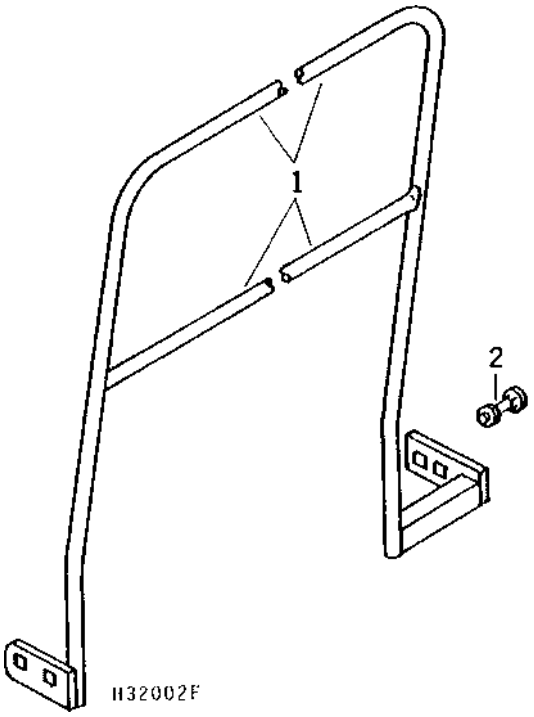
H32003F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1815	CAP SCREW	4		1/2" X 1-1/4"
	E54809	LOCK NUT	4		
2	24H1111	WASHER	5		17/32" X 1-1/16" X 0.090"
3	28H935	SPACER	4		1/2" X 7/16"
4	11H206	COTTER PIN	1		3/32" X 3/4"
5	AH90998	LATCH	1		
6	AH92467	STEP	1		

SAFETY RAILING

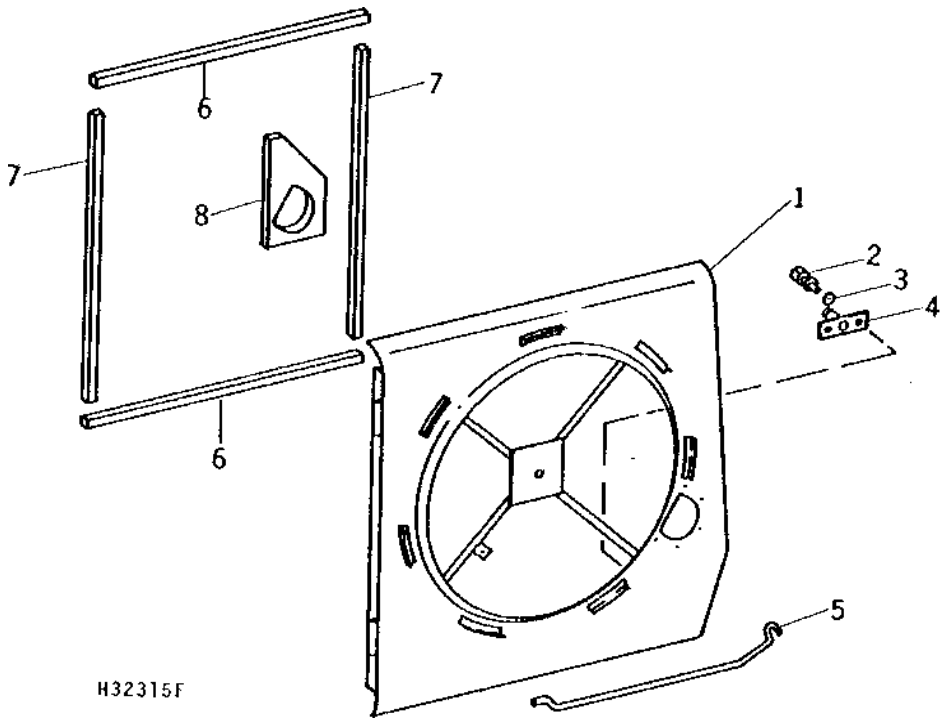
H32002F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92468	HANDRAIL	1		
2	03H1707	BOLT	4	3/8" X 1"	
	N10215	LOCK NUT	4		

ROTARY SCREEN DOOR AND SEALS

H32315F -UN-01JAN94



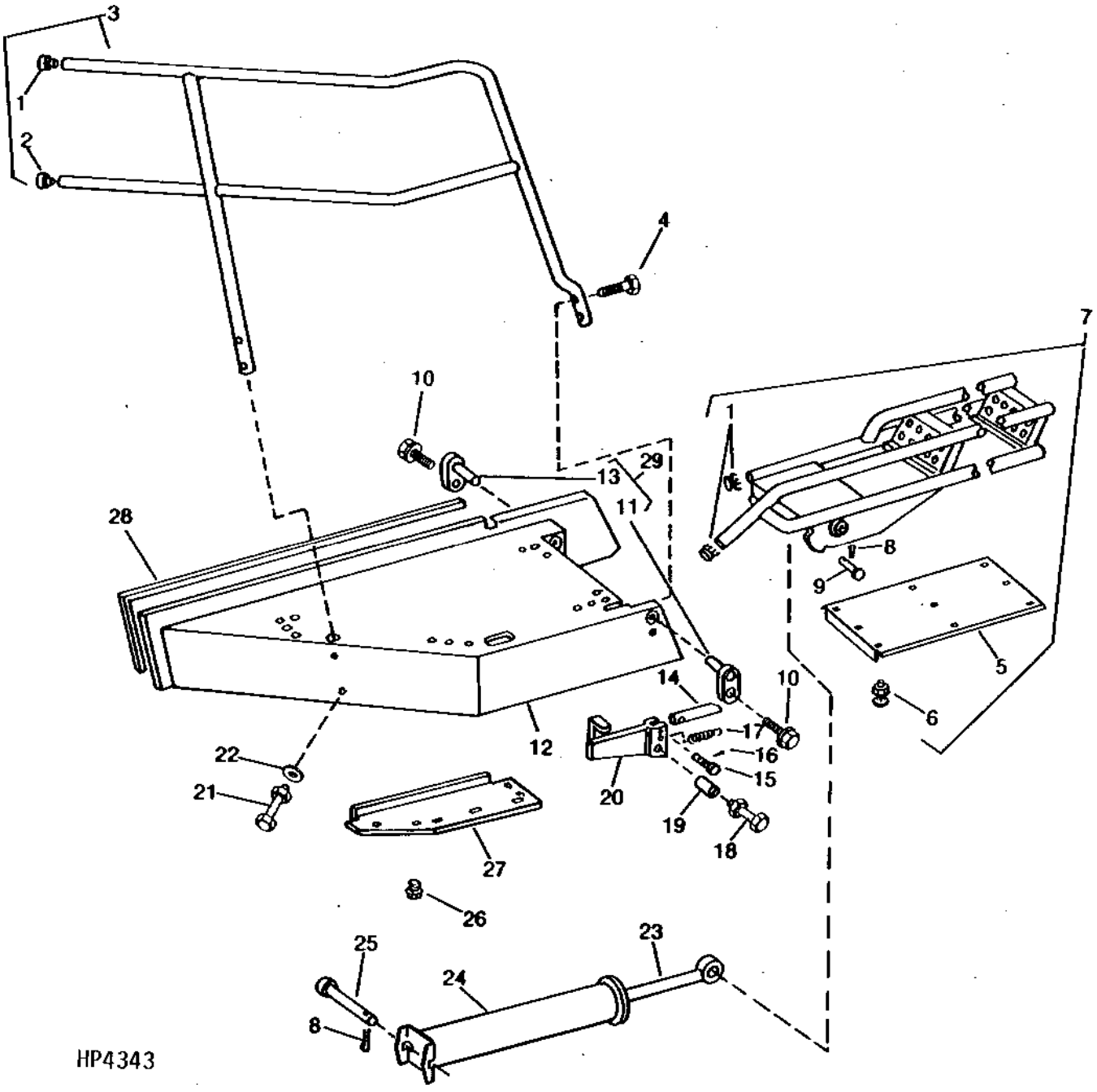
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93925	DOOR	1		(WITH H23124 BUTTON PLUG)
2	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
3	24H1685	WASHER	2		11/32" X 47/64" X 0.083"
4	AH87612	SUPPORT	1	-600000	(SUB AH113908)
	AH113908	SUPPORT	1		
5	H99961	ROD	1		
6	.....	SEAL	2		737 MM (29") LONG (CUT FROM H88842)
7	.....	SEAL	2		889 MM (35") LONG (CUT FROM H88842)
8	H93421	SEAL	1		
..	AR31790	ADHESIVE	1		.14 KG (5 OZ.) TUBE

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OPERATOR'S PLATFORM LADDER, LANDING, AND HANDRAIL

HP4343 -UN-01JAN94

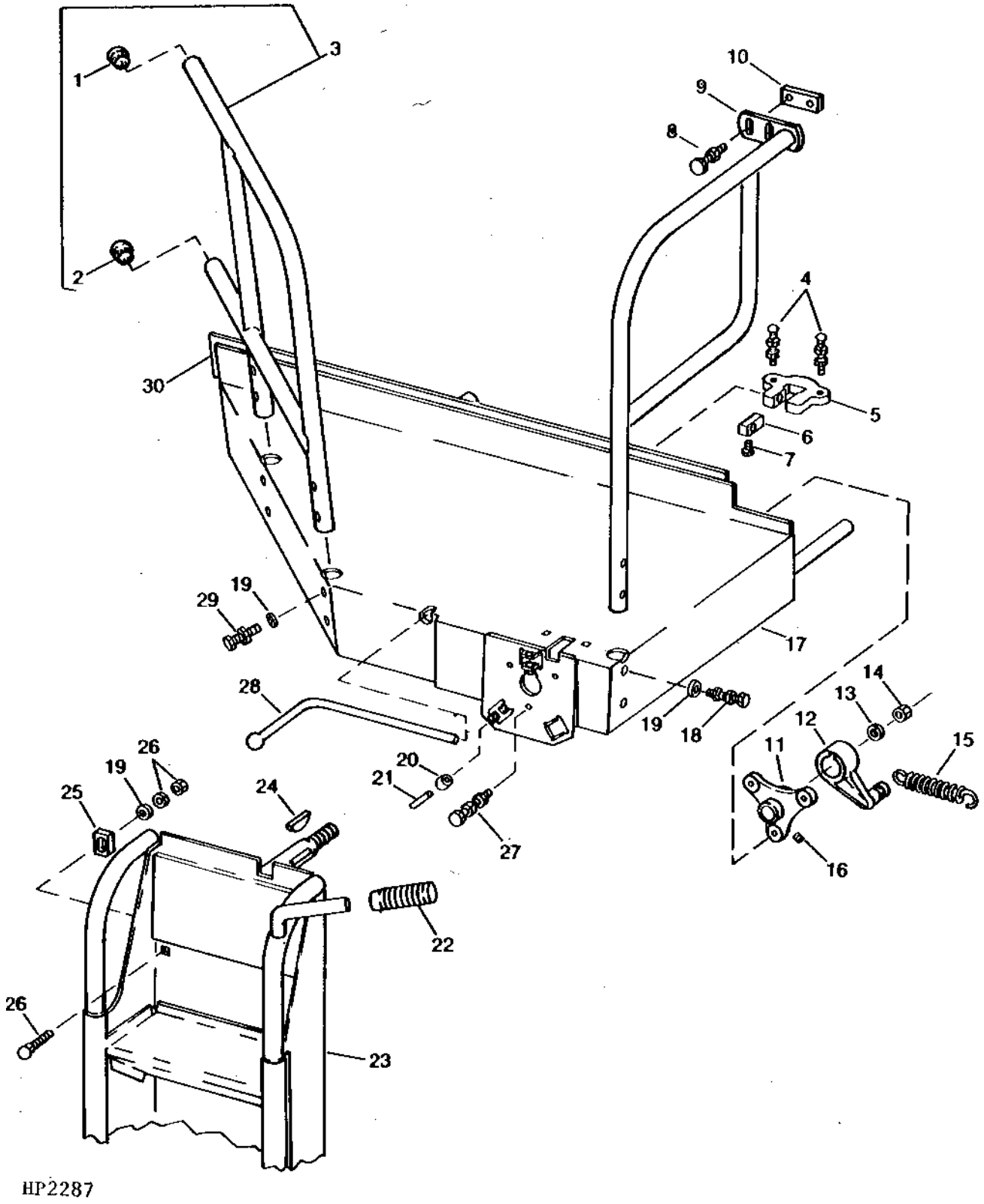


OPERATOR'S PLATFORM LADDER, LANDING, AND HANDRAIL - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H62218	PLUG	3	-409100	(SUB H106000)
	H106000	PLUG	3		
2	T19408T	PLUG	1	-409100	
	H105999	PLUG	1	409101-	
3	AH93063	HANDRAIL	1	-557059	(SUB AH113270)
	AH113270	HANDRAIL	1		
4	19H1801	CAP SCREW	2		3/8" X 2"
	12H304	LOCK WASHER	2		3/8"
5	H132032	SHEET	1	616247-	(BOLTED)
	H132033	SHEET	1	616247-	(RICE)(BOLTED)
6	03H1774	BOLT	12	616247-	5/16" X 5/8"
	A22698	NUT	12	616247-	(5/16")
7	AH92961	LADDER	1	-459906	(SUB AH108070)
	AH108070	LADDER	1	-557059	(SUB AH113269)
	AH113269	LADDER	1	-620580	(WELDED)
	AH113269	LADDER	1	620581-	(BOLTED)
	AH99641	LADDER	1	-459906	(RICE) (SUB AH108072)
	AH108072	LADDER	1	-557059	(RICE) (SUB AH113268)
	AH113268	LADDER	1	-620580	(RICE)(WELDED)
	AH113268	LADDER	1	620581-	(RICE)(BOLTED)
8	11H218	COTTER PIN	2		3/16" X 1-1/2"
9	RV685A	PIN	1		
10	N10214	SELF-LOCKING SCREW	2		
11	AH93084	PIN	1	-1990	L.H.
12	AH93044	PLATFORM	1		
13	AH93083	PIN	1	-1990	R.H.
14	H93772	PIN	1	-459906	(SUB AH108226)
	AH108226	LOCK	1		
15	H26275	PIN	1		
16	11H206	COTTER PIN	1		3/32" X 3/4"
17	P31827	SPRING	1		
18	19H1801	CAP SCREW	1		3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
19	B3675R	BUSHING	1		
20	AH92450	LEVER	1		
21	19H1801	CAP SCREW	2		3/8" X 2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
22	24H1237	WASHER	2		25/64" X 7/8" X 0.060"
23	H96968	EYEBOLT	1		
24	AH90765	SPRING	1		
25	H77349	PIN	1		
26	H76139	SCREW	7	409101-	
27	H102557	REINFORCEMENT	1	409101-	
28	.....	MOLDING	1	-410342	(CUT FROM T50819) (SUB T58056)
	.....	MOLDING	1		(CUT FROM T58056)
29	AH138726	KIT	1		

OPERATOR'S PLATFORM LADDER, LANDING, AND HANDRAILS
(USE WITH TRACKS)

HP2287 -UN-01JAN94

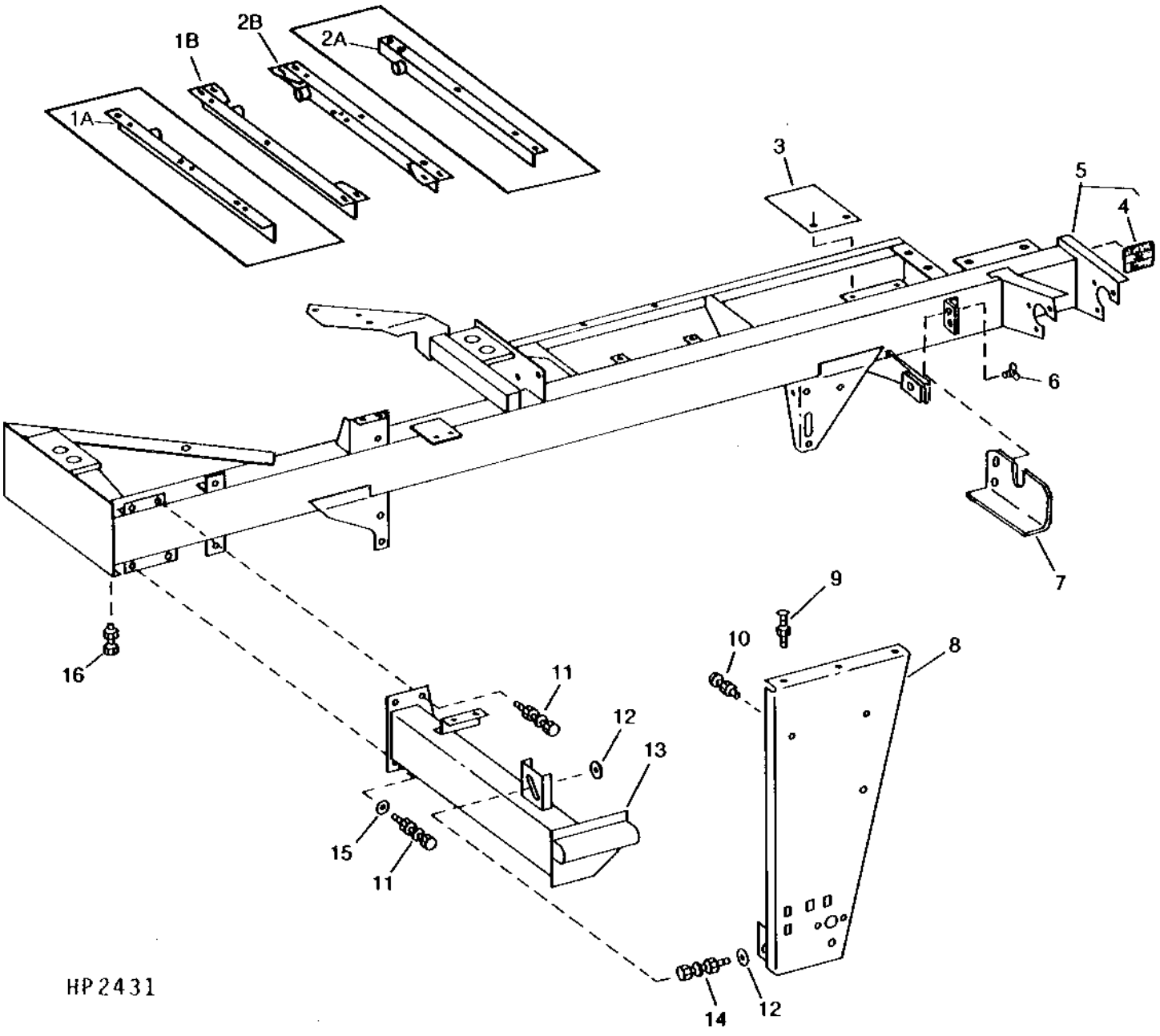


OPERATOR'S PLATFORM LADDER, LANDING, AND HANDRAILS - CONTINUED
(USE WITH TRACKS)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H62218	PLUG	1	-409100	(SUB H106000)
	H106000	PLUG	1		
2	T19408T	PLUG	1	-409100	
	H105999	PLUG	1	409101-	
3	AH92953	HANDRAIL	1	-557059	FRONT, (SUB AH113271)
	AH113271	HANDRAIL	1		
4	03H1560	BOLT	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
5	H81252	BEARING	1		
6	H81246	LOCK	1		
7	22H844	SET SCREW	1		3/8" X 1/2"
8	N10214	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	1		
9	AH92954	HANDRAIL	1	-600180	(SUB AH113692)
	AH113692	HANDRAIL	1		(REAR)
10	H84475	STRAP	1		
11	H82069	SUPPORT	1		
12	H81253	ARM	1		
13	24H1662	WASHER	1		49/64" X 1-1/2" X 0.075"
14	H34753	LOCK NUT	1		
15	S2827M	EXTENSION SPRING	1		
16	JD7788	LUBRICATION FITTING	1		
17	AH92952	PLATFORM	1		
18	19H1801	CAP SCREW	2		3/8" X 2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	24H1237	WASHER	7		25/64" X 7/8" X 0.060"
20	H79962	ROLLER	3		
21	H97316	DOWEL PIN	3		
22	C3203E	GRIP	1		
23	AH90588	LADDER	1	-459906	(SUB AH108049)
	AH108049	LADDER	1		
24	26H22	SHAFT KEY	1		1/4" X 1"
25	H81342	STOP	1		
26	03H1558	BOLT	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
27	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
28	H97317	LEVER	1		
29	19H1801	CAP SCREW	4		3/8" X 2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
30	.....	MOLDING	1	-410342	1524 MM (60") LONG (CUT FROM T50819) (SUB T58056)
	.....	MOLDING	1		1524 MM (60") LONG (CUT FROM T58056)

OPERATOR'S PLATFORM, LANDING, AND CHANNEL SUPPORTS

HP2431 -UN-01JAN94

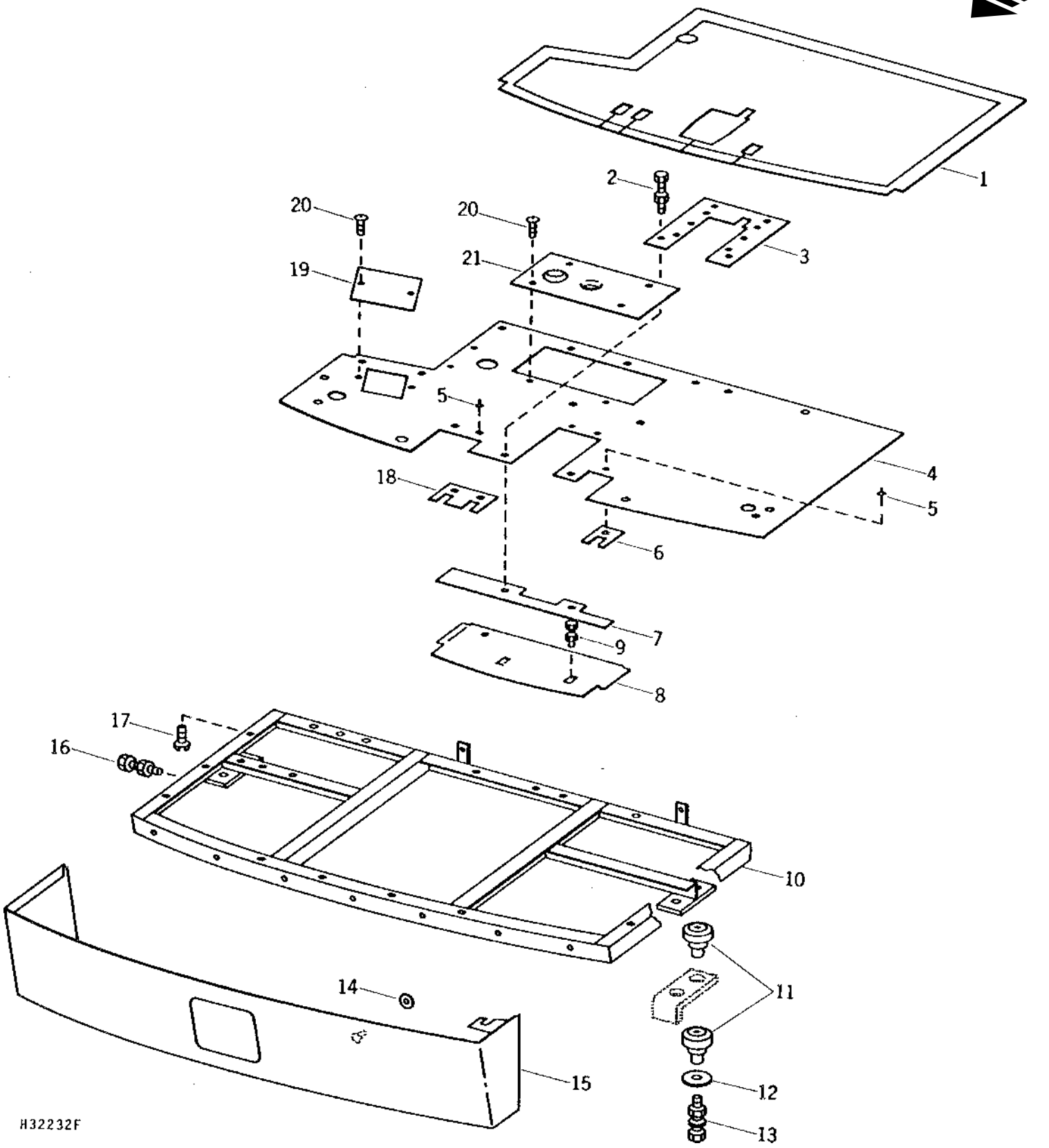


OPERATOR'S PLATFORM, LANDING, AND CHANNEL SUPPORTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	AH98856	SUPPORT	1	-459426	STEERING COLUMN ANGLE, L.H. (POSI-TORQ)
	AH98857	SUPPORT	1	-459426	STEERING COLUMN ANGLE, L.H. (HYDROSTATIC)
1B	AH109835	SUPPORT	1	459427-511662	L.H. (POSI-TORQ) (SUB AH112025)
	AH108898	SUPPORT	1	459427-600180	L.H. (HYDROSTATIC) (SUB AH112025)
	AH112025	SUPPORT	1		STEERING COLUMN ANGLE, L.H.
2A	AH98855	SUPPORT	1	-459426	STEERING COLUMN ANGLE, R.H. (HYDROSTATIC)
2B	AH108898	SUPPORT	1	459427-511662	STEERING COLUMN ANGLE, R.H. (HYDROSTATIC)
	AH112024	SUPPORT	1		STEERING COLUMN ANGLE. R.H. (POSI-TORQ)
3	H100862	SHEET	1		R.H. DECK
4	H117776	DECAL	1		
5	AH95973	SUPPORT	1	-556300	(SUB AH109655)
	AH109655	SUPPORT	1	-610500	OPERATOR'S PLATFORM
	AH118840	SUPPORT	1	610501-	OPERATOR'S PLATFORM
6	H89616	WING SCREW	1	556301-	
7	AH110796	SHIELD	1	556301-	
8	AH94596	SUPPORT	1		CHANNEL
9	N112200	SELF-LOCKING SCREW	3		
	N10213	LOCK NUT	3		
10	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
11	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
12	24H1663	WASHER	2		49/64" X 1-1/2" X 0.134"
13	AH94597	SUPPORT	1		LANDING
14	19H1768	CAP SCREW	1		3/4" X 2"
	12H236	LOCK WASHER	1		3/4"
	14H794	NUT	1		3/4"
15	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
16	19H1731	CAP SCREW	2		3/8" X 1"
	14H732	NUT	2		3/8"

OPERATOR'S PLATFORM FRAME, SHIELD, FLOORBOARD, AND FLOORMAT

H32232F -UN-01JAN94

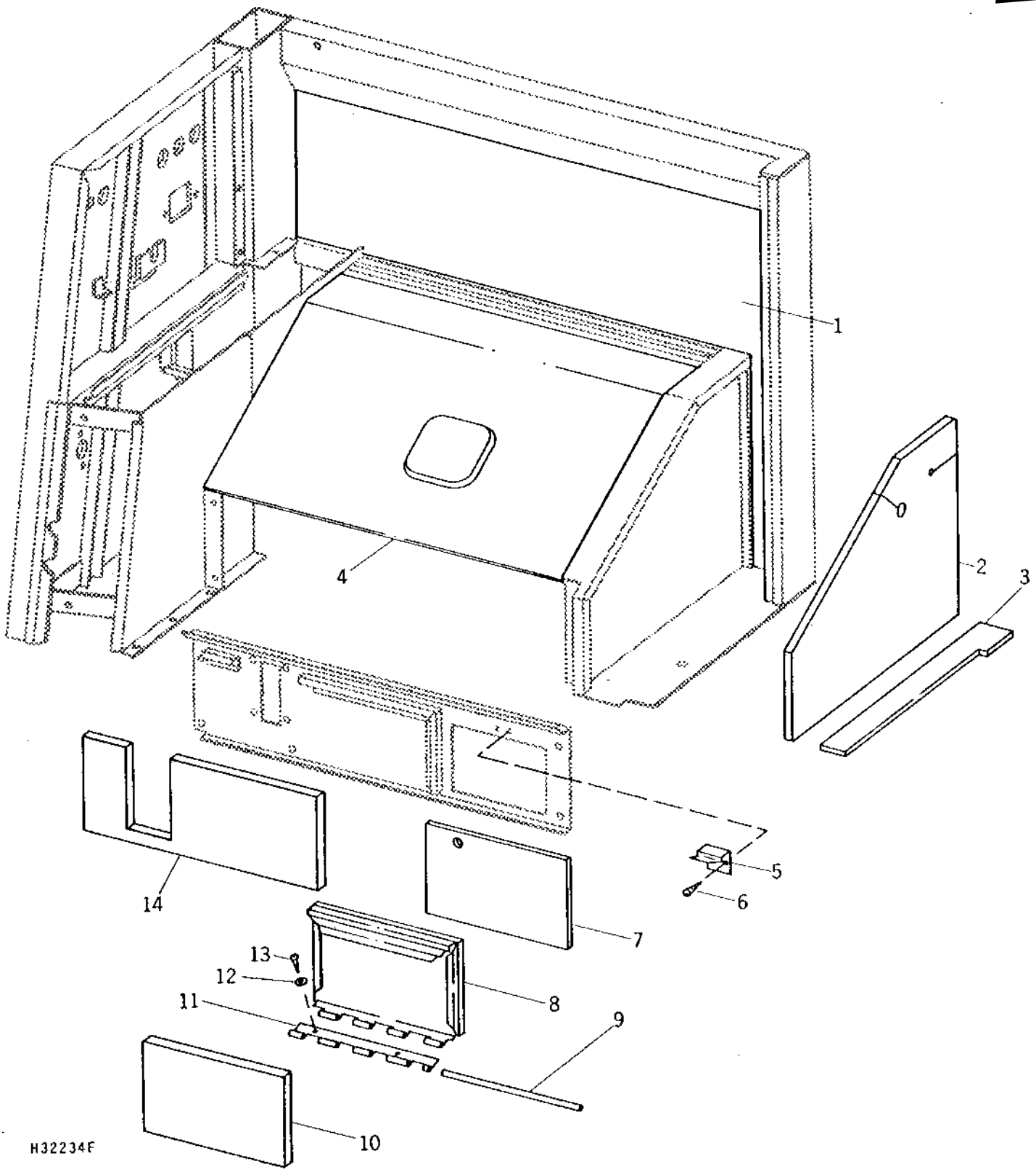


OPERATOR'S PLATFORM FRAME, SHIELD, FLOORBOARD, AND FLOORMAT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97491	MAT	1	-507350	(SUB H109902)
	H109902	MAT	1		
2	N10212	SELF-LOCKING SCREW	4	-459426	
	N112200	SELF-LOCKING SCREW	4	459427-	
	N10213	LOCK NUT	4		
3	H98179	PLATE	1		
4	H91839	BOARD	1	-459426	(SUB H110452)
	H110452	PLATFORM	1		
5	H85233	RIVET	3		
6	H97089	PLATE	1		CLUTCH, (POSI-TORQ)
	H97094	CLUTCH PLATE	1		(HYDROSTATIC)
7	H97090	STRAP	1		
8	H97091	COVER	1	-459426	(SUB H110451)
	H110451	PLATE	1		FLOORBOARD
9	03H1709	BOLT	2		5/16" X 1"
	N10213	LOCK NUT	2		
10	AH95954	FRAME	1	-459426	(SUB AH108897)
	AH108897	FRAME	1		
11	AE29490	ISOLATOR	4		
12	C18608	WASHER	4		
13	19H1781	CAP SCREW	4		1/2" X 3-1/2"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
14	N10217	LOCK NUT	7		
15	AH95987	SHIELD	1		PLATFORM
16	21H1016	SCREW	1		1/4" X 1/2"
	N10217	LOCK NUT	1		
17	H76139	SCREW	2		
18	H97088	PLATE	1		
19	H97081	DOOR	1		INSPECTION
20	37H105	SCREW	6		NO. 10 X 3/8"
21	H97082	DOOR	1		INSPECTION

TAILINGS ELEVATOR DOOR, SEAT CONSOLE INSULATION, AND L.H. FLOORMAT

H32234F -UN-01JAN94

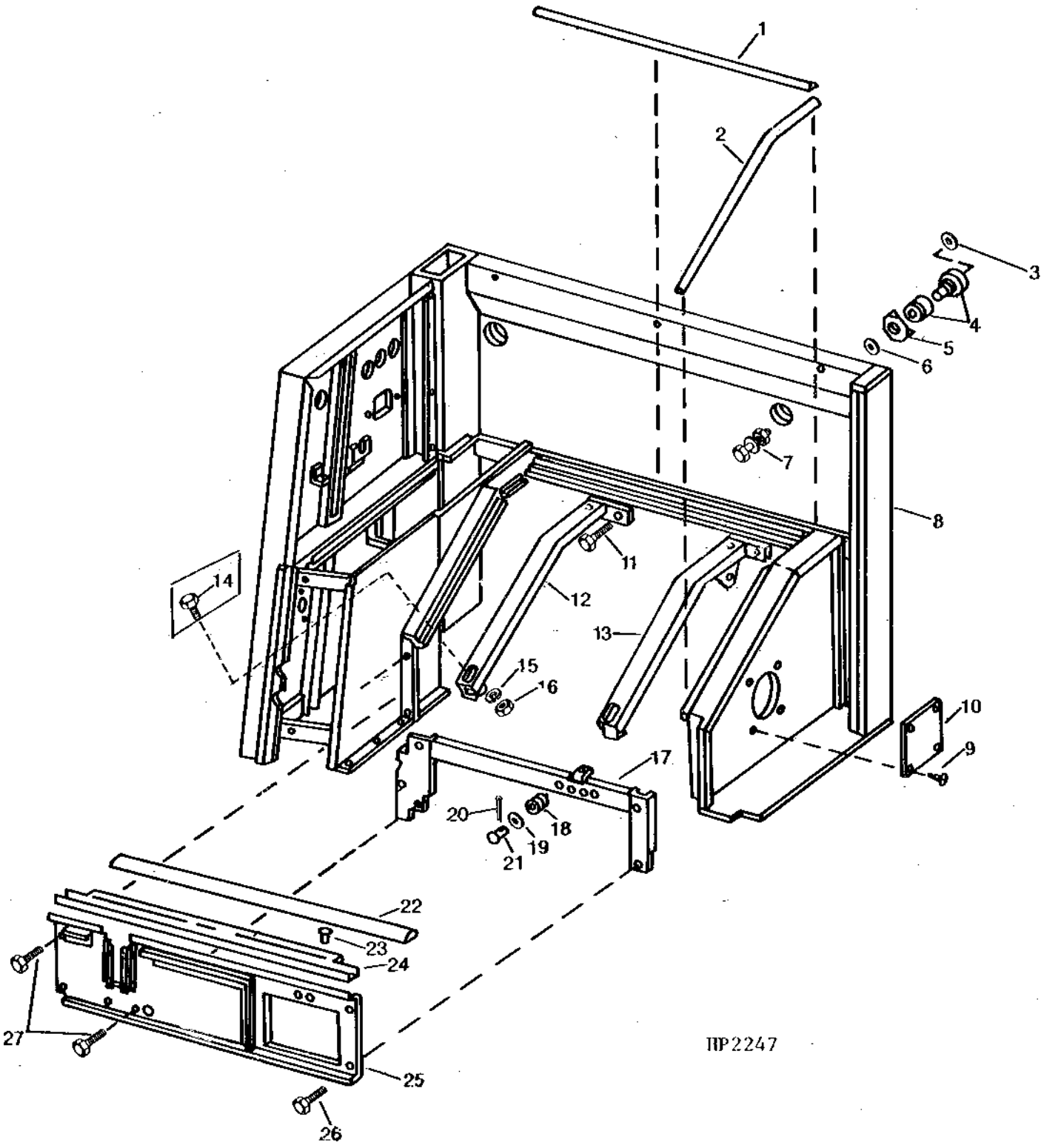


TAILINGS ELEVATOR DOOR, SEAT CONSOLE INSULATION, AND L.H. FLOORMAT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH90978	INSULATOR	1		SEAT, REAR
2	AH95457	INSULATOR	1		SEAT CONSOLE, L.H.
3	H97492	MAT	1		L.H., REAR
4	AH95414	DOOR	1	-489344	SEAT CONSOLE
	AH107422	DOOR	1	489345-	SEAT CONSOLE
5	H93423	RETAINER	1		TAILINGS ELEVATOR DOOR
6	37H105	SCREW	2		NO. 10 X 3/8"
7	AH91067	INSULATOR	1		INNER
8	AH95318	DOOR	1		TAILINGS ELEVATOR
9	H96774	DOWEL PIN	1		
10	AH95454	INSULATOR	1		TAILINGS ELEVATOR DOOR
11	H89998	HINGE	1		
12	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
13	H76139	SCREW	2		
14	AH90977	INSULATOR	1		SEAT, FRONT

SEAT CONSOLE, FRAME, AND SEALS

HP2247 -UN-01JAN94

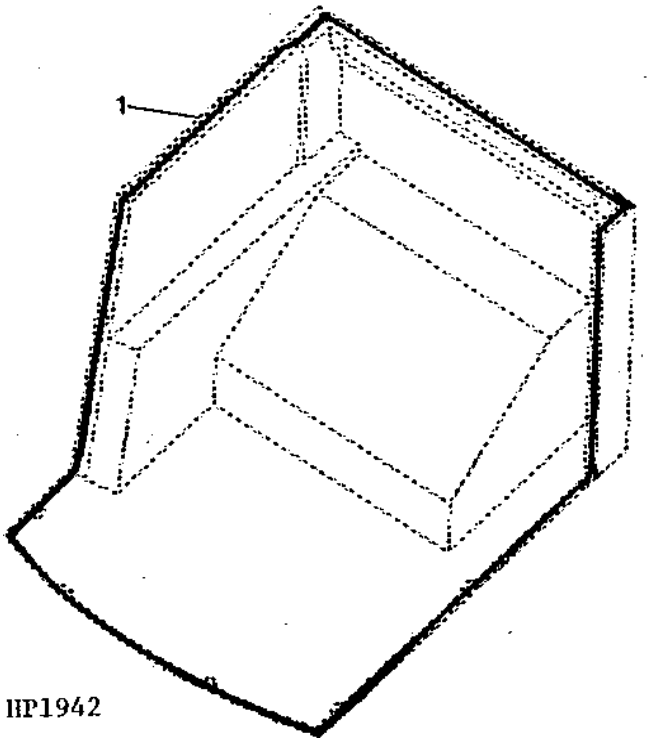


SEAT CONSOLE, FRAME, AND SEALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96213	ISOLATOR	2	-409100	
	H105369	SEAL	1	409101-558869	
	.....	SEAL	1	558870-	(CUT FROM H118985)
2	.....	SEAL	2	-558869	(CUT FROM H96213)
	.....	SEAL	2	558870-	(CUT FROM H118398)
3	C18608	WASHER	2		
4	AE29490	ISOLATOR	2		
5	H96778	WASHER	2		
6	24H1222	WASHER	2		17/32" X 1-3/8" X 0.120"
7	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
8	AH90619	SEAT	1	-507350	(SUB AH108498)
	AH108498	SEAT	1		CONSOLE
9	37H105	SCREW	4		NO. 10 X 3/8"
10	H96775	PANEL	1		ACCESS
11	H76139	SCREW	4		
12	AH92342	SUPPORT	1	-600999	R.H.
	AH112239	SUPPORT	1	601000-	R.H.
13	AH92341	SUPPORT	1	-600999	L.H.
	AH112240	SUPPORT	1	601000-	L.H.
14	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
15	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
16	14H812	NUT	2		3/8"
17	AH94520	FRAME	1	-489344	
	AH106515	CHANNEL	1	489345-511484	(SUB AH113160)
	AH113160	CHANNEL	1	-600999	
	AH112241	CHANNEL	1	601000-	
18	F1463R	SPRING	1		
19	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
20	11H211	COTTER PIN	1		1/8" X 3/4"
21	N6704DN	PIN	1		
22	.....	SEAL	1	-558869	(CUT FROM H96213)
	.....	SEAL	1	558870-	(CUT FROM H118398)
23	H62547	RIVET	4		
24	H102473	CHANNEL	1		MOUNTING SEAL
25	AH94473	PANEL	1	-409100	(SUB AH101678)
	AH101678	PANEL	1	-489344	FRONT
	AH106514	PANEL	1	489345-	FRONT
26	H88188	SCREW	2		
27	19H1900	CAP SCREW	4		5/16" X 3/4"
	N10213	LOCK NUT	4		

CAB SEAL

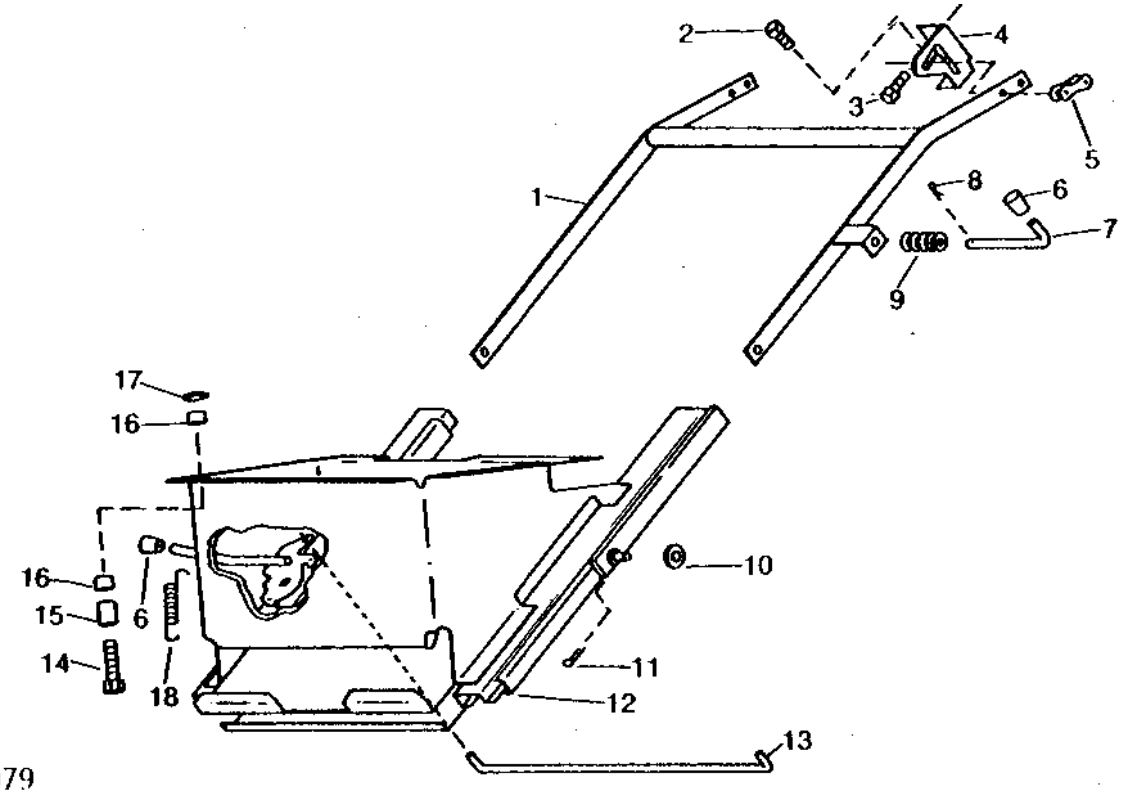
HP1942 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88769	ISOLATOR	1		

SEAT MOUNTING
(SERIAL NO. -600000)

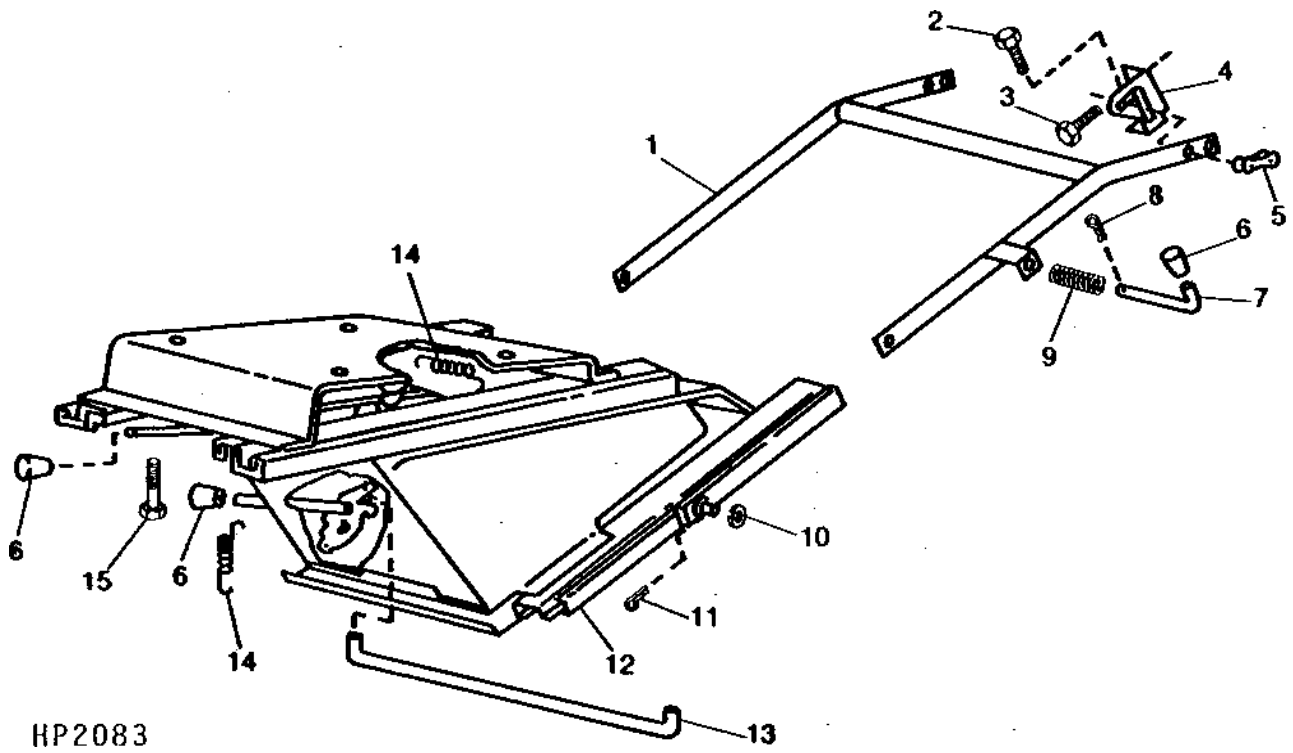
HP2079 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92891	PIVOT	1		
2	H89266	SCREW	2		
3	N10212	SELF-LOCKING SCREW	2		
4	H96392	BRACKET	2		
5	AE23791	CHAIN LINK	2		
6	H83055	KNOB	2		
7	H93597	PIN	1		
8	34H79	SPRING PIN	1		3/16" X 1-1/4"
9	H98347	SPRING	1		
10	R53665	WASHER	2		
11	11H206	COTTER PIN	2		3/32" X 3/4"
12	AH92888	SUPPORT	1	-600000	(SUB AH112152)
	AH112152	SUPPORT	1		
13	H96391	PIN	1		
14	19H3410	CAP SCREW	4		5/16" X 2-3/4"
15	B13986	BUSHING	4		
16	28H1883	SPACER	8		1/4" X 1/2"
17	R43456	WASHER	4		
18	H114637	SPRING	2		

SEAT MOUNTING
(SERIAL NO. 600001-)

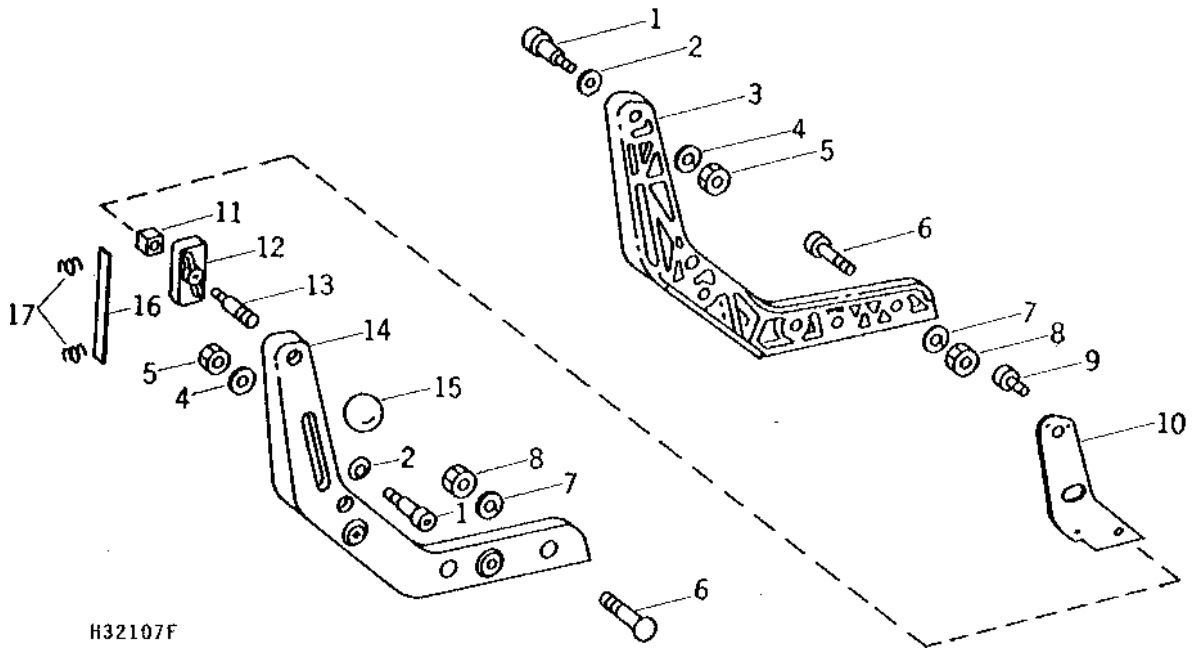
HP2083 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92891	PIVOT	1		
2	H89266	SCREW	2		
3	N10212	SELF-LOCKING SCREW	2		
4	H96392	BRACKET	2		
5	AE23791	CHAIN LINK	2		
6	H83055	KNOB	3		
7	H93597	PIN	1		
8	34H79	SPRING PIN	1		3/16" X 1-1/4"
9	H98347	SPRING	1		
10	R53665	WASHER	2		
11	11H206	COTTER PIN	2		3/32" X 3/4"
12	AH112152	SUPPORT	1		
13	H96391	PIN	1		
14	H114637	SPRING	3		
15	19H1900	CAP SCREW	4		5/16" X 3/4"

SEAT BACKREST SUPPORTS (PERSONAL POSTURE SEAT)

H32107F -UN-01JAN94

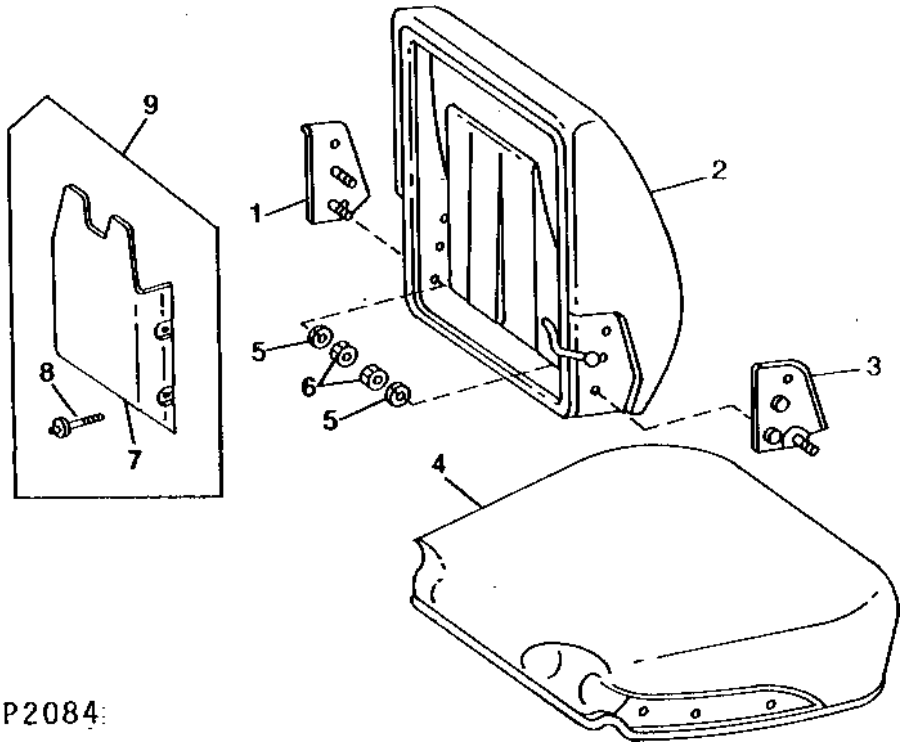


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R59019	SCREW	2		
2	T519T	WASHER	2		12.700 X 19.050 X 0.381 MM (1/2" X 3/4" X 0.015")
3	R58814	SUPPORT	1	-630800	BACKREST, L.H. (SUB R89143)
	R89143	SUPPORT	1		BACKREST, L.H.
4	R53668	THRUST WASHER	2		9.525 MM (3/8")
5	R53670	WELD NUT	2		9.525 MM (3/8") (SUB 14H1087)
	14H1087	NUT	2		
6	R59015	GANG BOLT	4		9.525 X 31.750 MM (3/8" X 1-1/4")
7	R53668	THRUST WASHER	4		9.525 MM (3/8")
8	R53670	WELD NUT	4		9.525 MM (3/8") (SUB 14H1087)
9	37H78	SCREW	3		0.164" X 3/4"
10	R59011	PLATE	1		BACKREST TILT ADJUSTER
11	R59018	BUSHING	1		
12	R59010	ADJUSTER	1	-626800	(SUB R105581) BACKREST TILT ADJUSTER
	R105581	ADJUSTER	1		
13	R59012	WELD STUD	1		
14	R58813	SUPPORT	1	-630800	BACKREST, R.H. (SUB R89142)
	R89142	SUPPORT	1		BACKREST, R.H.
15	R60458	KNOB	1		
16	R59009	REINFORCEMENT	1		
17	R31890	SPRING	2		

MEMORANDA

SEAT CUSHIONS
(PERSONAL POSTURE SEAT)

HP2084 -UN-01JAN94

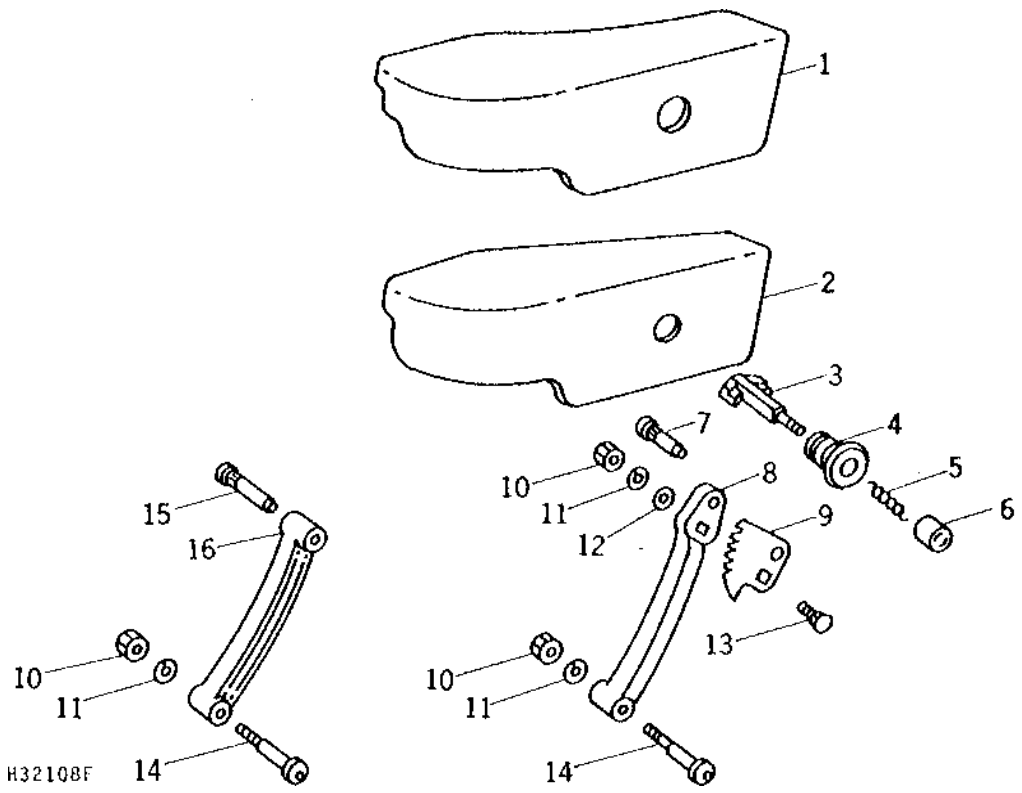


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR71109	PLATE	1		BACKREST PIVOT, L.H.
2	AR71107	CUSHION	1		BACKREST
3	AR71108	PLATE	1		BACKREST PIVOT, R.H.
4	AR71106	CUSHION	1	-611006	(SUB AT74219)
	AT74219	CUSHION	1		
5	R53668	THRUST WASHER	4		
6	R53670	WELD NUT	4		(SUB 14H1087)
	14H1087	NUT	4		
7	.....	HOLDER	1		
8	.....	RIVET	6		
9	RE13541	KIT	1		MANUAL HOLDER

MEMORANDA

ARMREST
(PERSONAL POSTURE SEAT)

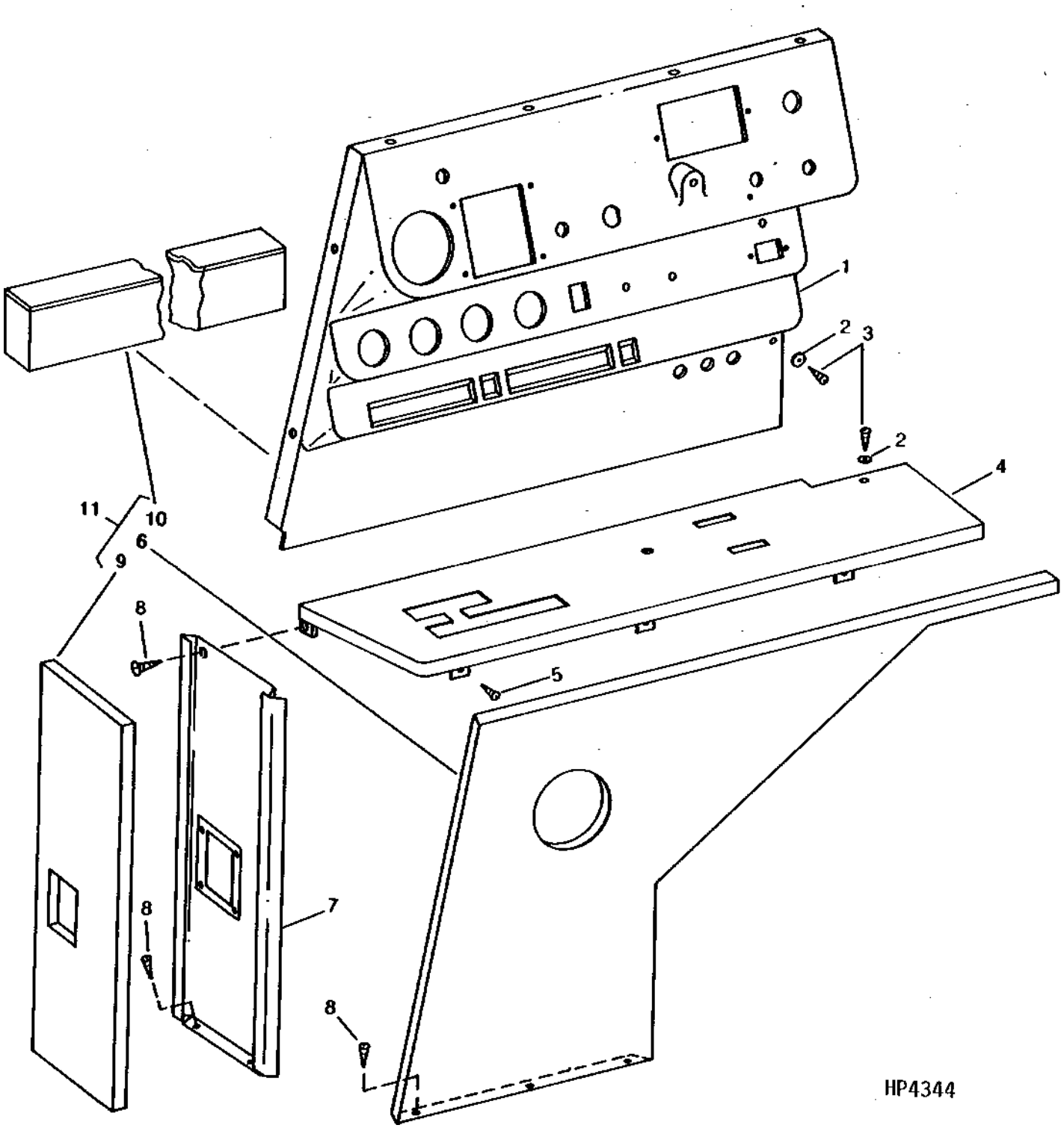
H32108F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R59024	CUSHION	1		R.H.
	R59025	CUSHION	1		L.H.
2	R58815	ARMREST	1		R.H.
	R58816	ARMREST	1		L.H.
3	R59070	SHAFT KEY	2		
4	R59028	BUSHING	2		
5	A4741R	SPRING	2		
6	R59029	KNOB	2		
7	R59021	PIN	2		
8	R59020	LINK	2		ARMREST, FRONT
9	R59026	PLATE	2		
10	R53670	WELD NUT	6		(SUB 14H1087)
	14H1087	NUT	6		
11	R53668	THRUST WASHER	6		
12	R53665	WASHER	2		
13	03H1765	BOLT	2		3/8" X 3/4"
14	R59022	SCREW	4		
15	R59023	PIN	2		
16	R59013	LINK	2		ARMREST, REAR

INSTRUMENT PANEL AND CONSOLE COVERS

HP4344 -UN-01JAN94

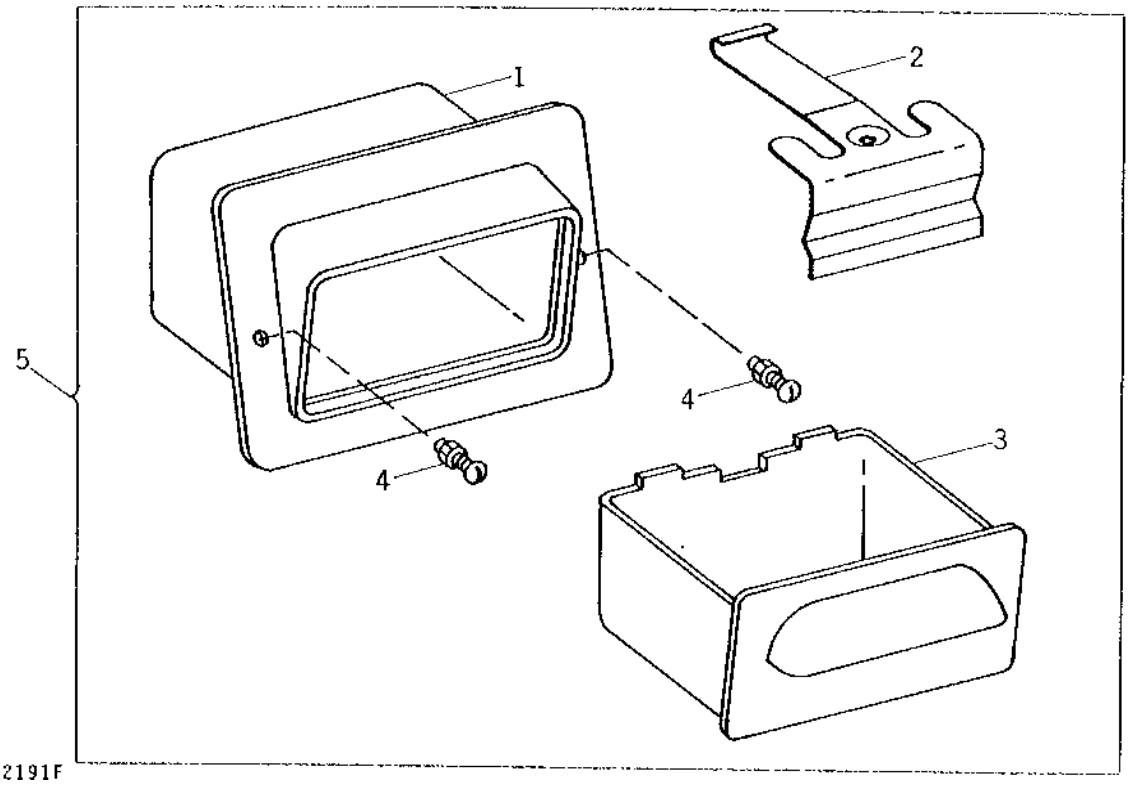


INSTRUMENT PANEL AND CONSOLE COVERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99982	INSTRUMENT PANEL	1	-507350	
	H109963	PANEL	1	507351-	
2	H91315	WASHER	9		
3	H93461	SCREW	9		
4	AH90784	COVER	1		(POSI-TORQ)
	AH94759	COVER	1		(HYDROSTATIC)
5	21H1310	SCREW	4		1/4" X 1/2"
6	AH95455	INSULATOR	1	-1990	CONSOLE PANEL
7	AH95433	DOOR	1		
8	H76139	SCREW	6		
9	AH95456	INSULATOR	1	-1990	
10	AH95434	INSULATOR	1		
11	AH138727	KIT	1		

ASH TRAY

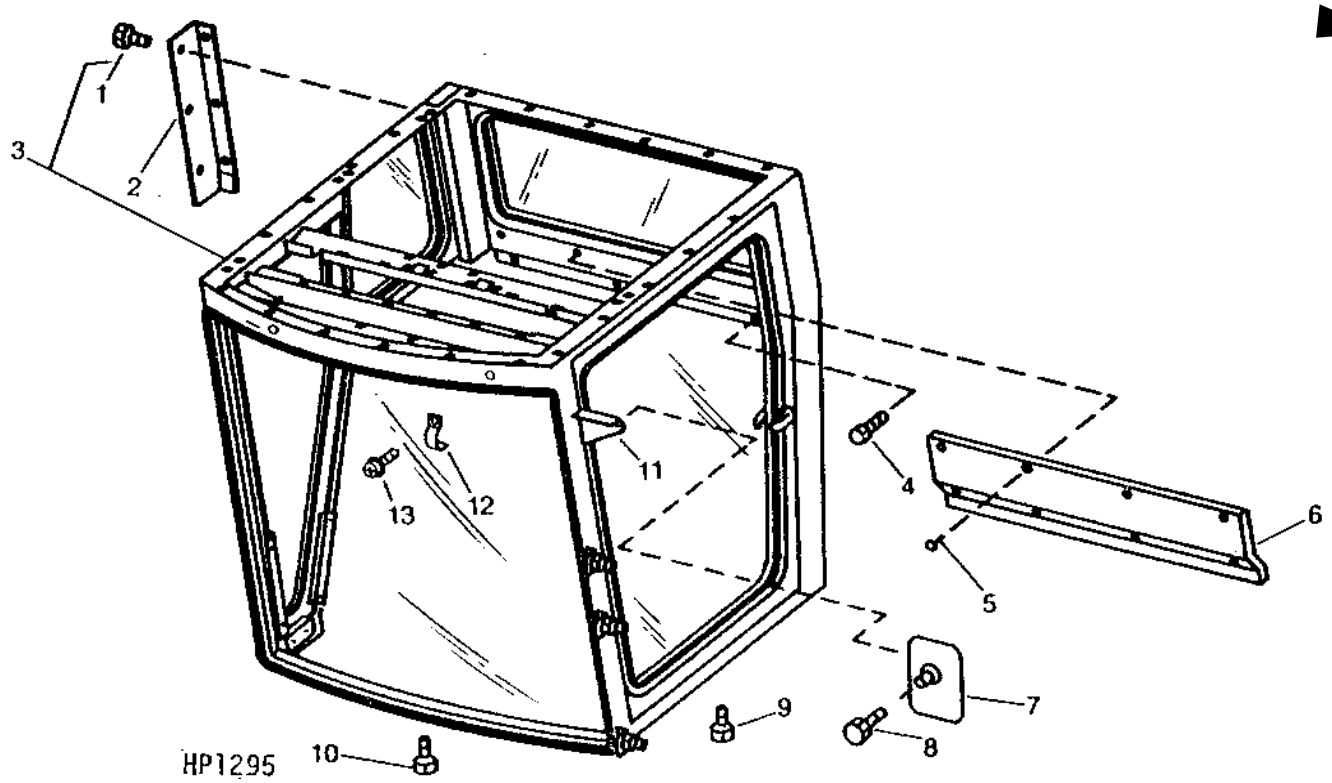
H32191F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	HOUSING	1		(SERVICED IN AH96177)
2	.....	SPRING	1		(SERVICED IN AH96177)
3	.....	ASHTRAY	1		(SERVICED IN AH96177)
4	21H1406	SCREW	1		0.190" X 3/4"
	H98111	NUT	1		
5	AH96177	ASHTRAY	1		

CAB AND MIRROR

HP1295 -UN-01JAN94

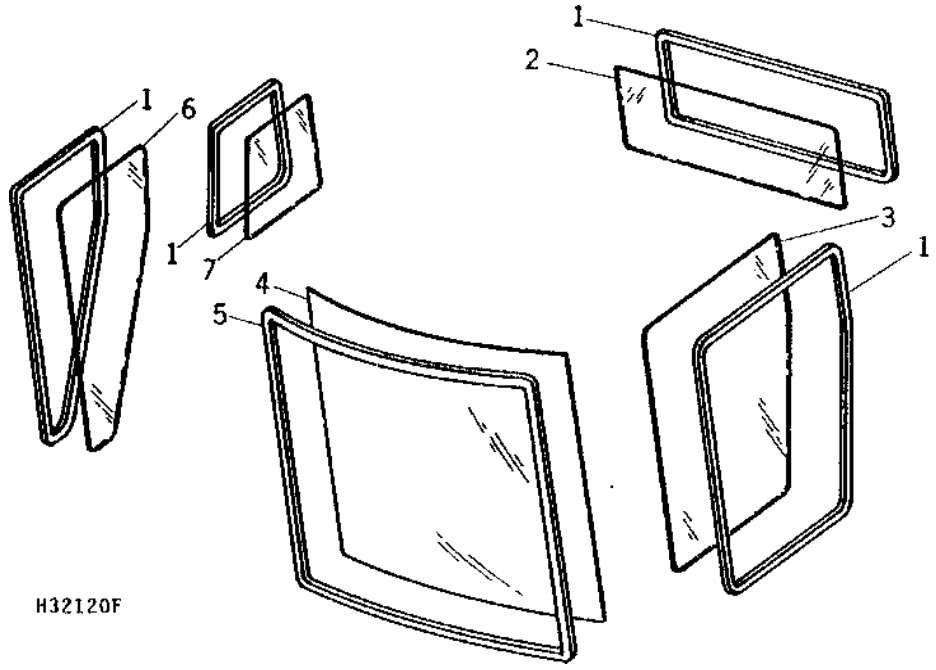


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R52938	CAP SCREW	6	-508254	(SUB H112550, THIS APPLICATION)
	H112550	SCREW	6	-611006	
	37H51	SCREW	6	611007-	1/4" X 1/2"
2	H100509	PANEL	1		
3	AH99365	CAB	1		(ROOF NOT INCLUDED)
4	N14822	SELF-LOCKING SCREW	3		
5	R54748	STUD	8		
6	H97223	COVER	1		
7	AH99409	REAR VIEW MIRROR	1		
8	19H2651	CAP SCREW	1		1/4" X 3/4"
9	E57351	SELF-LOCKING SCREW	1	-362163	
	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	24H1222	WASHER	1		17/32" X 1-3/8" X 0.120"
10	N10214	SELF-LOCKING SCREW	1		
11	H100472	BRACKET	1		(WELDING REQUIRED)
12	H102540	CLIP	2	461810-	
13	N10212	SELF-LOCKING SCREW	2	461810-	

MEMORANDA

CAB WINDOWS

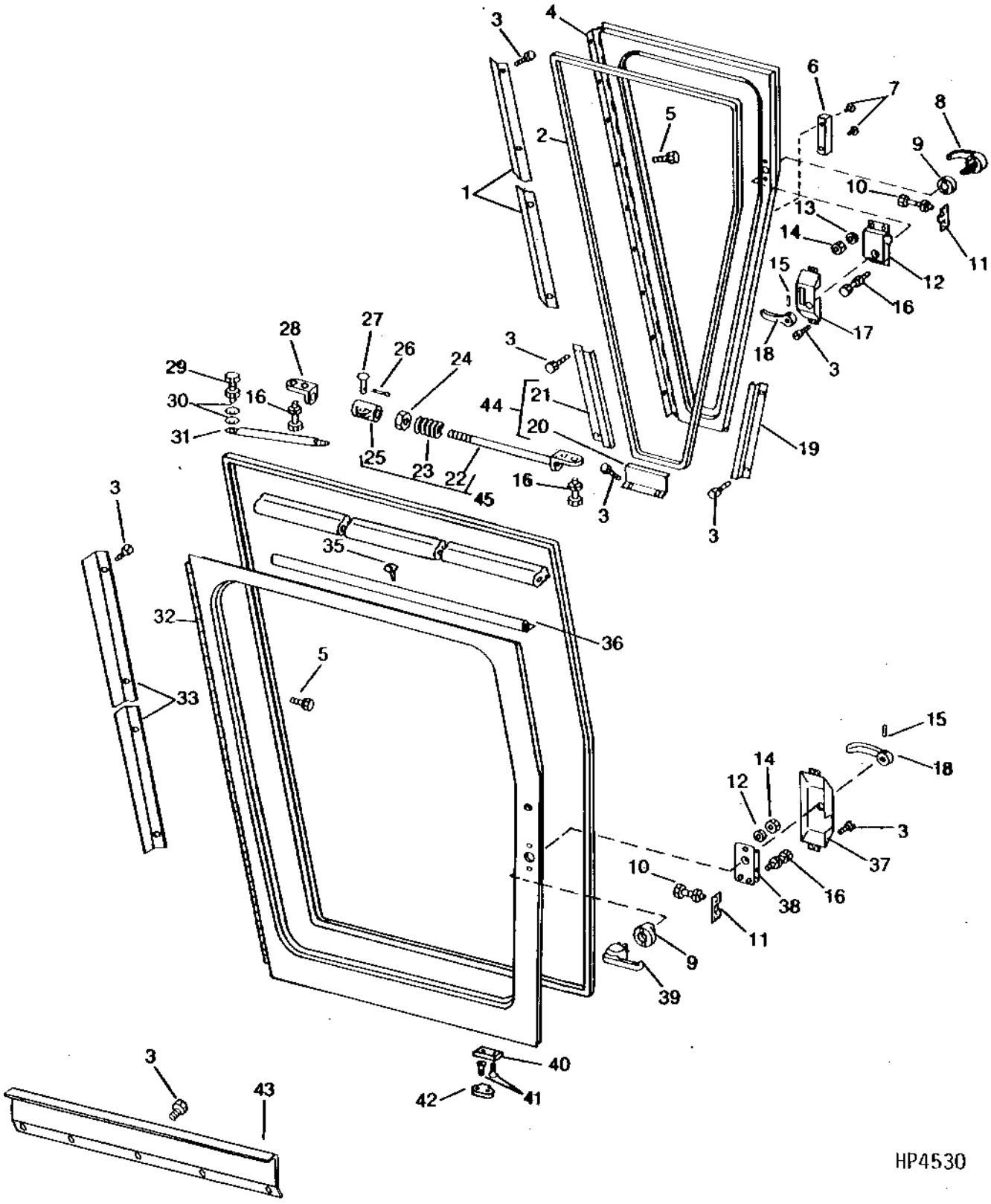
H32120F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	MOLDING	1		(MAKE FROM H100460)
2	H100466	WINDOWPANE	1		REAR
3	H100465	WINDOWPANE	1		DOOR, L.H.
4	H100464	WINDSHIELD	1		
	H134840	WINDSHIELD	1		(EXPORT ONLY)
5	H100459	ISOLATOR	1		WINDSHIELD
6	H100468	WINDOWPANE	1		DOOR, R.H.
7	H100467	WINDOWPANE	1		UPPER, R.H.

CAB DOORS

HP4530 -UN-01JAN94



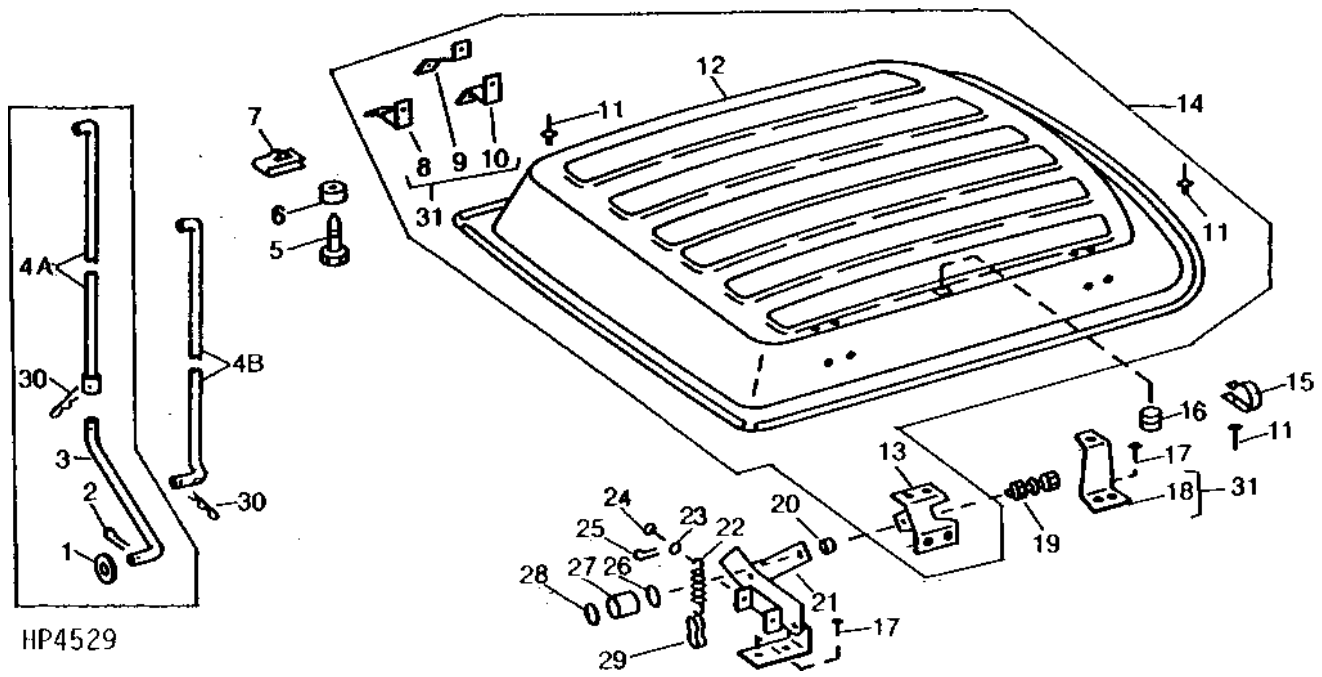
THIS PARTS LISTING IS CONTINUED

CAB DOORS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97623	COVER	1	-507350	(SUB H109905)
	H109905	PANEL	1		R.H.
2	.....	SEAL	1		(MAKE FROM AH80335)
3	R52708	SCREW	27		
4	AH99378	DOOR	1		R.H.
5	H100672	SCREW	26	-601927	SELF-LOCKING, (SUB M83244)
	M83244	SCREW, WITH WASHER	26		
6	AH105090	BUMPER	1	458401-	
7	R52708	SCREW	2	458401-	PAN HEAD
8	AH96672	HANDLE	1		OUTER, (WITHOUT KEY LOCK)
9	R63760	SPACER	2		
10	21H1026	SCREW	4		1/4" X 3/4"
	12H322	LOCK WASHER	4		1/4"
11	H100286	LATCH	2		
	H102268	STRAP	1		
12	AH99387	LOCK	1		R.H.
13	12H296	WASHER	4		0.216"
14	14H608	NUT	4		0.216"
15	34H264	SPRING PIN	2		5/32" X 7/8"
16	19H3072	CAP SCREW	8		0.190" X 1/2"
	12H340	LOCK WASHER	8		0.190"
17	H99837	COVER	1		
18	H98298	HANDLE	2		INNER
19	H98375	SHIELD	1		
20	H100504	SHIELD	1	-1990	
21	H96314	SHIELD	1	-1990	
22	AH99374	STRAP	1	-1990	
23	H99842	SPRING	1	-1990	
24	H99923	LOCK NUT	1		
25	AH99373	GUIDE	1	-1990	
26	11H206	COTTER PIN	1		3/32" X 3/4"
27	KK5090B	PIN	1		
28	H100485	BRACKET	1		
29	R50639	SCREW	1	-611006	
	21H1287	SCREW	1	611007-	
	14H786	NUT	1		1/4"
30	H80335	WASHER	2		
31	H100486	ROD	1		
32	AH99366	DOOR	1		L.H.
33	H97624	COVER	1		L.H.
34	AH80335	WEATHERSTRIP	3		
35	R52708	SCREW	3		PAN HEAD
36	H118741	RAIL	1		
37	H100337	COVER	1		
38	AH99386	LOCK	1		L.H.
39	AH96673	HANDLE	1		OUTER, (WITH KEY LOCK)
	AR51481	KEY	1		
40	H100487	STRAP	1	-411002	(SUB H103747 AND H103748)
	H103747	STRAP	1		
	H103748	STRAP	1		
41	H93461	SCREW	4		
42	H99833	WEDGE	2		
43	H100477	SILL	1		DOOR, L.H.
44	AH138728	KIT	1		
45	AH138729	KIT	1		

CAB ROOF AND SUPPORTS

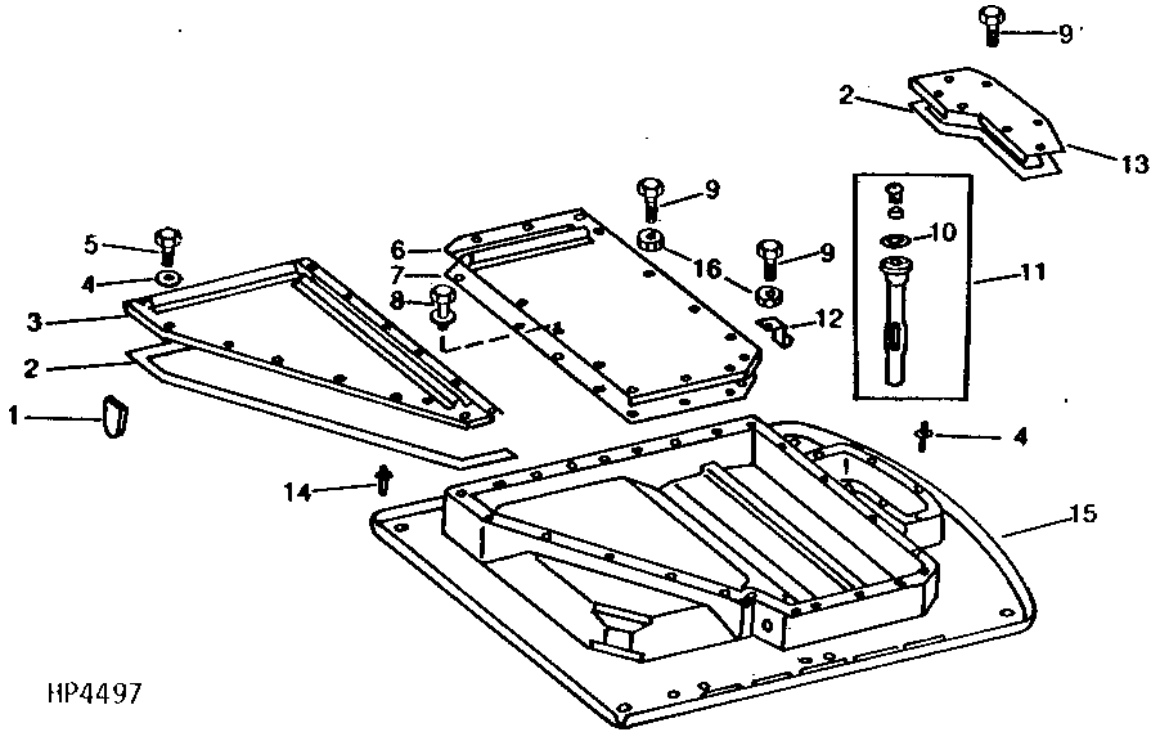
HP4529 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	1	-601320	13/32" X 13/16" X 0.065"
2	11H234	COTTER PIN	1	-601320	3/32" X 1"
3	H98287	ROD	1	-601320	(SUB H120190)
4A	AH91655	SUPPORT	1	-601320	(SUB H120190)
4B	H120190	PIN	1		
5	AR54437	KNOB	1	-409100	WITH STUD
	AH103515	KNOB	1	409101-	WITH STUD
6	R43661	RETAINER	1		
7	R50198	NUT	1	-611006	
	H125318	NUT	1	611007-	
8	H102518	BRACKET	1	-1990	(SUB FOR H97616)
9	H97619	SUPPORT	1	-1990	
10	H97620	SUPPORT	1	-1990	
11	R55326	RIVET	13		
12	H93358	ROOF	1	-412685	(SUB AH94475)
13	H97622	SUPPORT	2		
14	AH119309	ROOF	1		(GREEN) (SUB FOR AH94475)
15	H97168	CLIP	1		
16	H97618	PLUG	2		
17	19H1731	CAP SCREW	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
18	AH95499	BRACKET	2	-1990	
19	19H1901	CAP SCREW	2		5/16" X 2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
20	R51590	WASHER	1		
21	AH108757	SUPPORT	1		REAR (ILLUSTRATED) (SUB FOR AH92086)
	AH108756	SUPPORT	1		FRONT, (SUB FOR AH92085)
22	H97169	SPRING	2	-409100	(SUB H105055)
	H124114	SPRING	2		(SUB FOR H105055, THIS APPLICATION)
23	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
24	H123920	PIN	2		(SUB FOR N7055DN)
25	11H206	COTTER PIN	2		3/32" X 3/4"
26	R67694	WASHER	2		(SUB FOR A5659R)
27	28H102	SPACER	2		1/4" X 1"
28	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
29	AP19994	LINK	2	-611006	
	AH120712	CHAIN LINK	2	611007-	
30	P43660	SPRING LOCKING PIN	1		
31	AH138730	KIT	1		

INNER ROOF AND COVERS

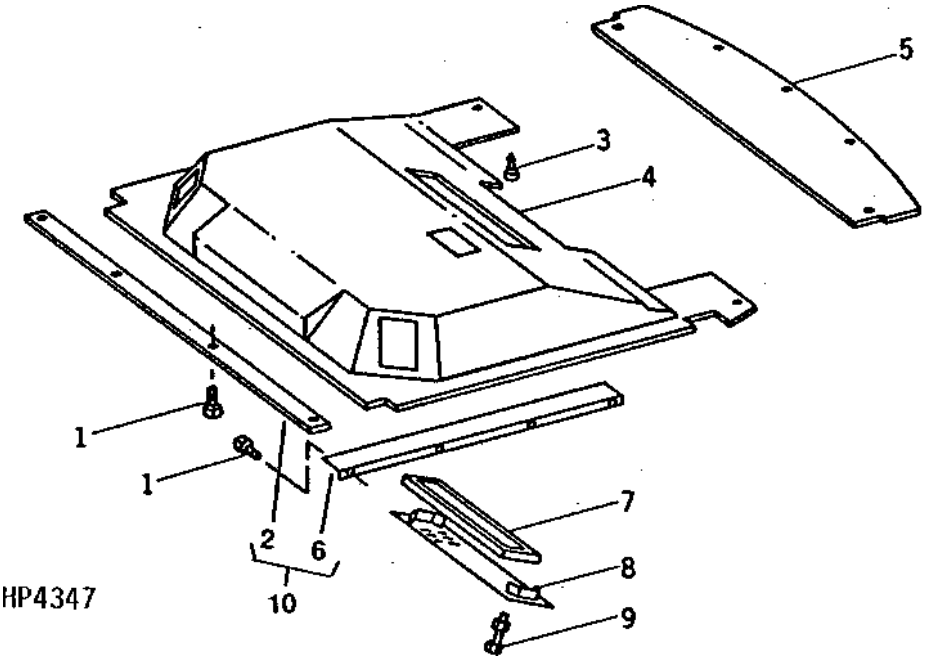
HP4497 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97149	COVER	1		(WITHOUT AIR CONDITIONER)
2	.....	SEAL	1		(CUT FROM H88773)
3	AH96741	COVER	1	-602385	(SUB H122258)
	H122258	COVER	1		REAR
4	R52130	LOCK NUT	5		
5	37H137	SCREW	5		0.190" X 5/8"
6	AH96743	COVER	1	-602385	(SUB H122259)
	H122259	COVER	1		FRONT
7	H98286	INSULATOR	1		COVER
8	37H69	SCREW	3		1/4" X 5/8"
	12H356	LOCK WASHER	3		1/4"
9	37H24	SCREW	26		1/4" X 3/4"
10	24H1282	WASHER	6		5/32" X 3/4" X 0.120"
11	AR94073	ANCHOR	1		(PKG. OF 6)
12	R62978	CLIP	2		
13	H97146	COVER	1		
14	R68332	RIVET	21		
15	AH95988	ROOF	1		
16	R71523	NUT	26		

CAB ROOF HEADLINER

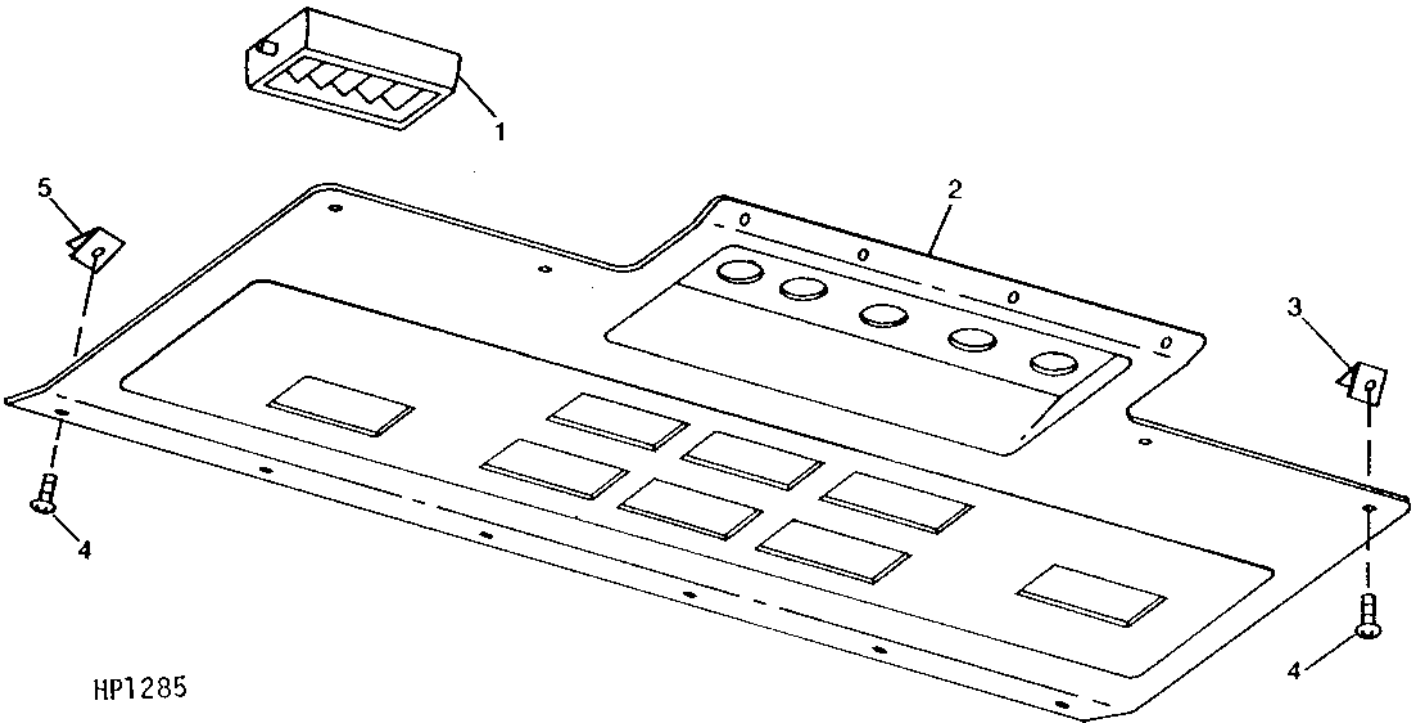
HP4347 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R52708	SCREW	8		SELF-TAPPING
2	H97625	RETAINER	1	-1990	
3	R54748	STUD	7		
4	H96824	HEADLINER	1		REAR
5	H97222	HEADLINER	1		FRONT
6	H97626	RETAINER	1	-1990	
7	AH92463	FILTER	1		
8	H97493	BEZEL	1		
9	21H1398	SCREW	2		1/4" X 1-3/4"
	P43893	LOCK NUT	2		
10	AH138731	KIT	1		

AIR LOUVER AND PANEL

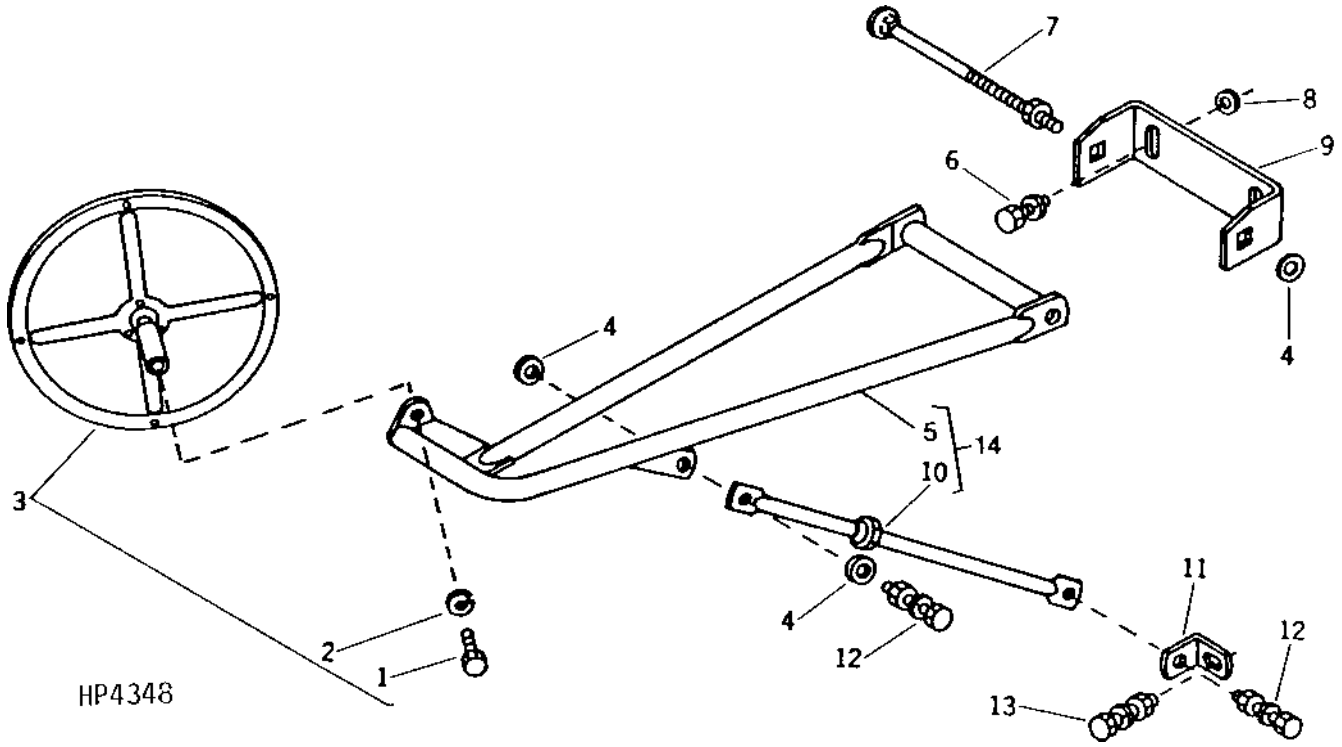
HP1285 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR69697	LOUVER	4	-461779	
	AR93533	AIR DUCT	8	461780-	
2	R58003	PANEL	1	-461779	
	AR97616	PANEL	1	461780-600000	(INCLUDES (8) AR93533) (SUB AH118028)
	AH118028	BEZEL	1		(BLACK) (INCLUDES (8) AR93533)
3	R52130	LOCK NUT	8		REAR
4	R52931	SCREW	14		SELF-TAPPING
5	R50500	NUT	6		FRONT

RIGHT-HAND REAR VIEW MIRROR

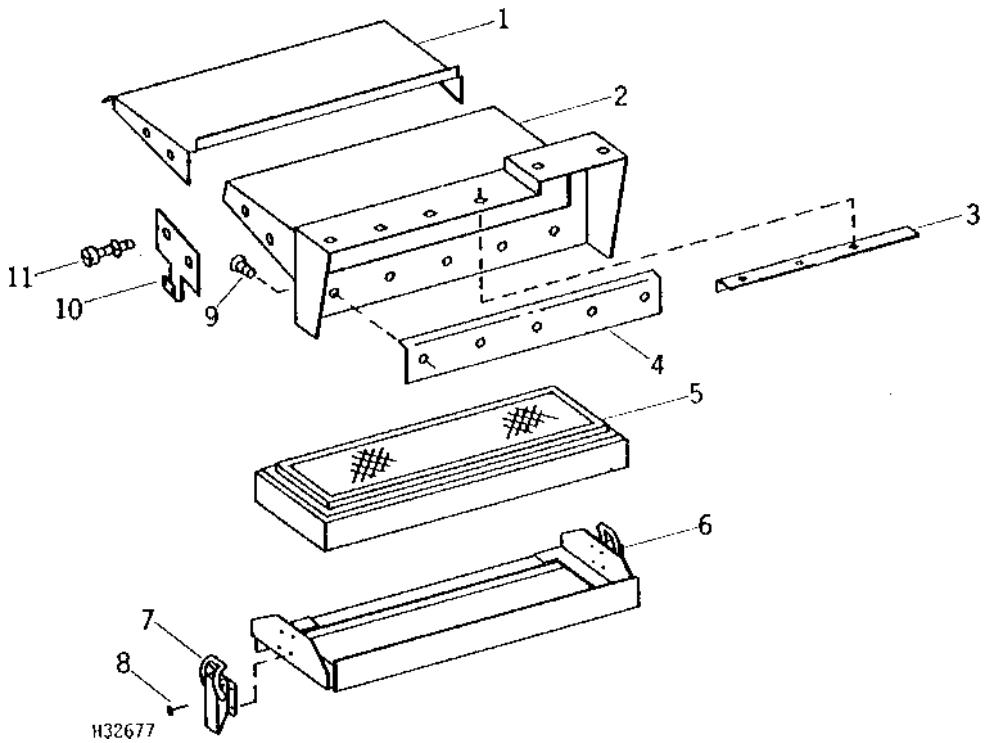
HP4348 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1919	CAP SCREW	1		1/4" X 5/8"
2	12H302	LOCK WASHER	1		1/4"
3	AH99408	REAR VIEW MIRROR	1		
4	24H1122	WASHER	3		3/8" X 7/8" X 0.083"
5	AH99410	SUPPORT	1	-1990	
6	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
7	03H2299	BOLT	1		5/16" X 6-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	H100673	BRACKET	1		
10	AH99411	ARM	1	-1990	
11	H86390	ANGLE	1		INNER
12	19H2127	CAP SCREW	2		5/16" X 7/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
13	19H2284	CAP SCREW	1		3/8" X 7/8"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
14	AH138732	KIT	1	1990-	CONSISTS OF AH99410 AND AH99411

CAB AIR FILTER AND HOUSING

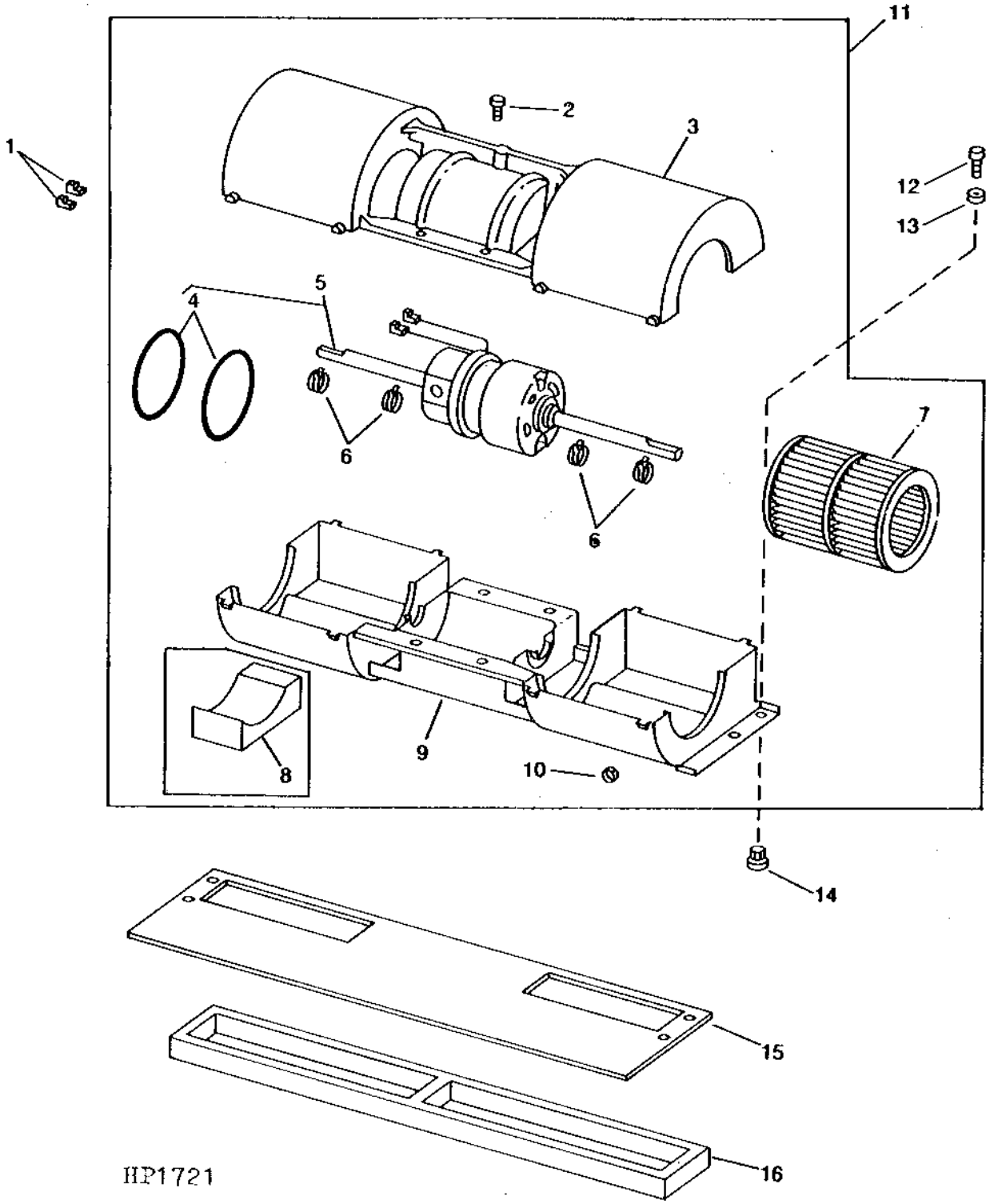
H32677 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H101655	SUPPORT	1		
2	H93983	HOUSING	1		
3	H101656	REINFORCEMENT	1		
4	H102299	REINFORCEMENT	1	360351-	
5	AR61903	AIR FILTER	1		
6	AH96291	FRAME	1		
7	H97643	LATCH	2		
8	H64584	RIVET	8		
9	R68332	RIVET	1	360351-	
10	H97646	SUPPORT	2		
11	21H1019	SCREW	4		0.190" X 1/2"
	12H246	LOCK WASHER	4		0.190"
	14H778	NUT	4		0.190"

PRESSURIZER BLOWER

HP1721 -UN-01JAN94

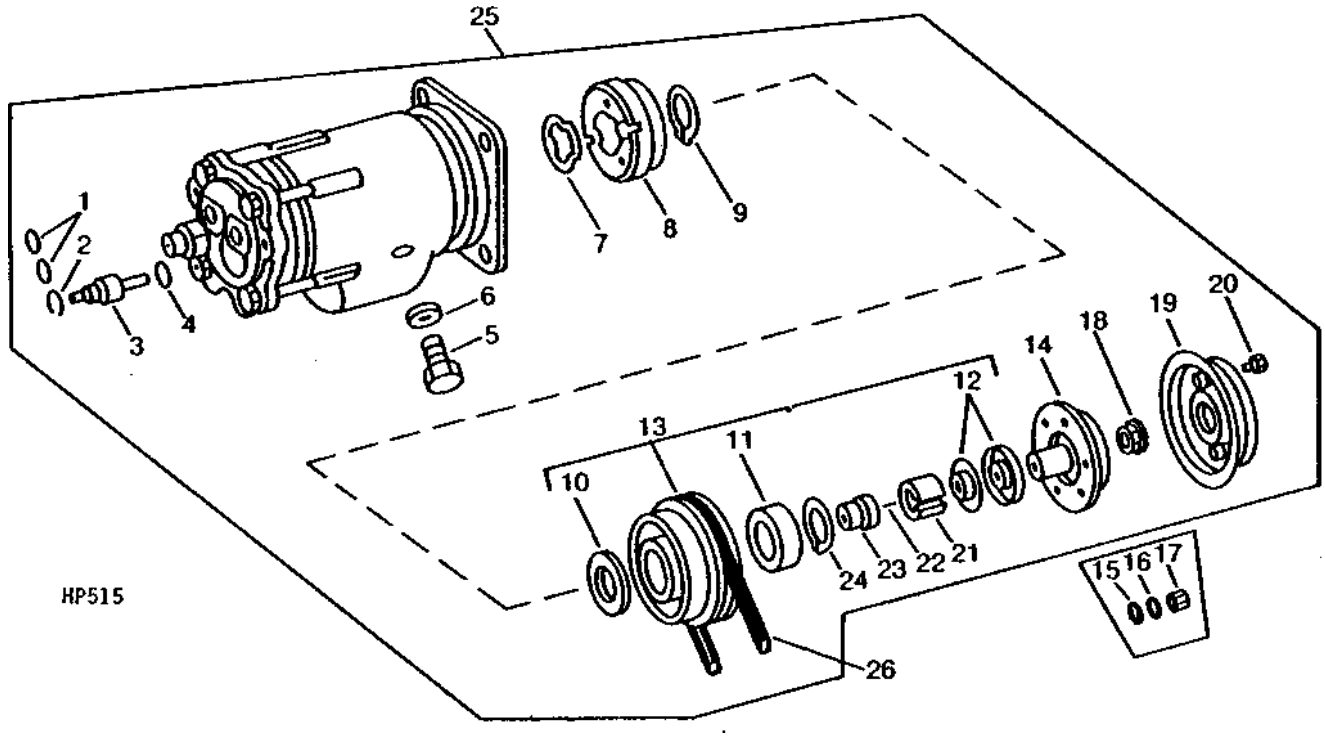


PRESSURIZER BLOWER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T28583	RECEPTACLE CONNECTOR BODY	2		
2	37H94	SCREW	4	-511450	0.216" X 1/2"
	R54388	SCREW	4	511451-611065	
	21H1348	SCREW	4	611066-	
	14H1026	NUT	4	511451-	0.138"
	24H1281	WASHER	4	511451-	5/32" X 3/8" X 0.049"
3	R65147	HOUSING	1	-511450	(SUB R77618)
	R77618	HOUSING	1		
4	F1430R	O-RING	2		
5	AR82005	MOTOR	1	-511450	(SUB RE25160)
	RE10999	MOTOR	1	-557956	(SUB RE13882) (NO LONGER AVAILABLE)
	RE13882	MOTOR	1	-611006	(SUB RE25160)
	AR82005	MOTOR	1	-625392	BLOWER, (SUB RE25160)
	RE25160	MOTOR	1		
6	R56101	CLIP	4		
7	R65832	IMPELLER	2	-610500	
	R81111	IMPELLER	1	610501-	
8	R65150	FILTER	1	-511450	
9	R65148	HOUSING	1	-511450	
	R77619	HOUSING	1	511451-	
10	R67054	RING	8		
11	AR82006	BLOWER	1	-511450	(SUB AH112500, THIS APPLICATION)
	AH112500	BLOWER	1		
12	37H49	SCREW	4		NO. 10 X 1/2"
13	24H1283	WASHER	1	-511450	7/32" X 1/2" X 0.048"
	24H1283	WASHER	4	511451-	7/32" X 1/2" X 0.049"
14	H99918	INSERT	4		
15	R69301	INSULATOR	1		
16	H96940	SEAL	1	-461779	(SUB H109456)
	H109456	ISOLATOR	1		

AIR CONDITIONING COMPRESSOR
(SERIAL NO. -600000)

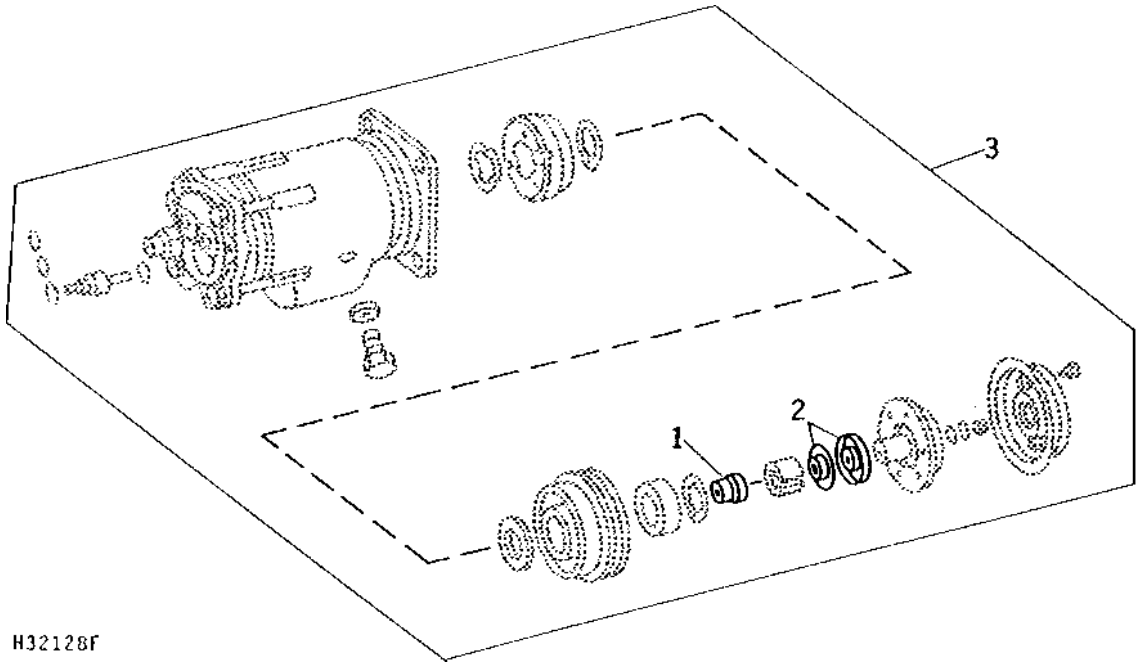
HP515 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47235	O-RING	2	-630800	(KIT AR78501) (SUB R74210)
	R74210	O-RING	2		
2	R63571	SNAP RING	1		(KIT AR78501)
3	.....	SWITCH	1		SUPER HEAT, (KIT AR78501)
4	32240	O-RING	1		(KIT AR78501)
5	R47233	PLUG	1		
6	R47234	WASHER	1		
7	R56246	GASKET	1		(ALSO ORDER AR71289)
8	AR49803	ELECTRICAL COIL	1		(ALSO ORDER AR71289)
9	R47224	SNAP RING	1		(ALSO ORDER AR71289)
10	R54766	WASHER	1		(ALSO ORDER AR71289)
11	AR71288	BALL BEARING	1		
12	AR71289	SHIELD	1		FRONT, (KIT AR71285)
13	AR71287	PULLEY	1		(INCLUDES R54766, AR71288 AND AR71289)
	AH119050	ROTOR	1		ROTOR-MAGNET CLUTCH
14	AR71286	CLUTCH	1		(INCLUDES AR71290)
15	R47230	WASHER	1	-409100	
16	R47231	SNAP RING	1	-409100	
17	R47232	NUT	1	-409100	
18	R69297	FLANGE NUT	1	409101-	
19	AR71290	COVER	1		
20	37H32	SCREW	3		0.190" X 3/8"
21	R47227	SEAL	1		(ALSO ORDER AR71289)
22	R47229	SHAFT KEY	1		
23	AR71285	KIT	1		(SHAFT SEAL WITH BEARING SHIELD)
24	R47226	SNAP RING	1		(ALSO ORDER AR71289)
25	TY6665	COMPRESSOR	1		(REMANUFACTURED)
26	R46098	BELT	1	-409100	
	R69562	BELT	1	409101-410382	(SUB R71603)
	R71603	BELT	1		

KIT, SEAL
(SERIAL NO. -600000)

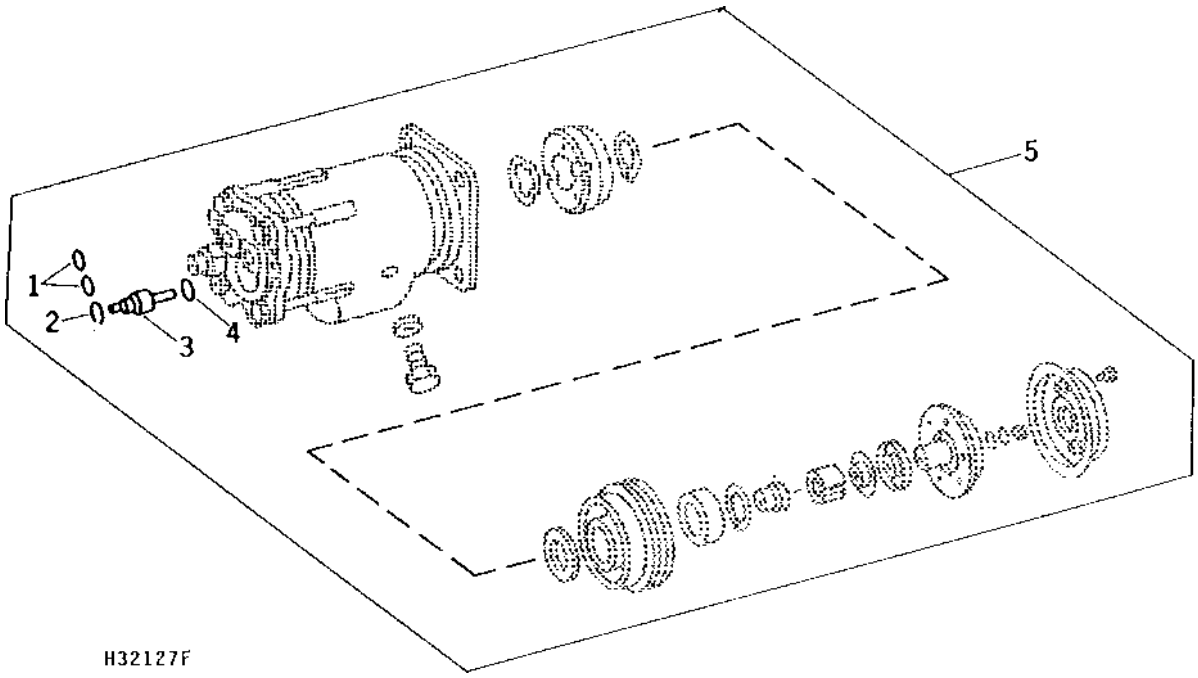
H32128F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SEAL	1		
2	AR71289	SHIELD	1		FRONT
3	AR71285	KIT	1		

KIT, SUPER HEAT
(SERIAL NO. -600000)

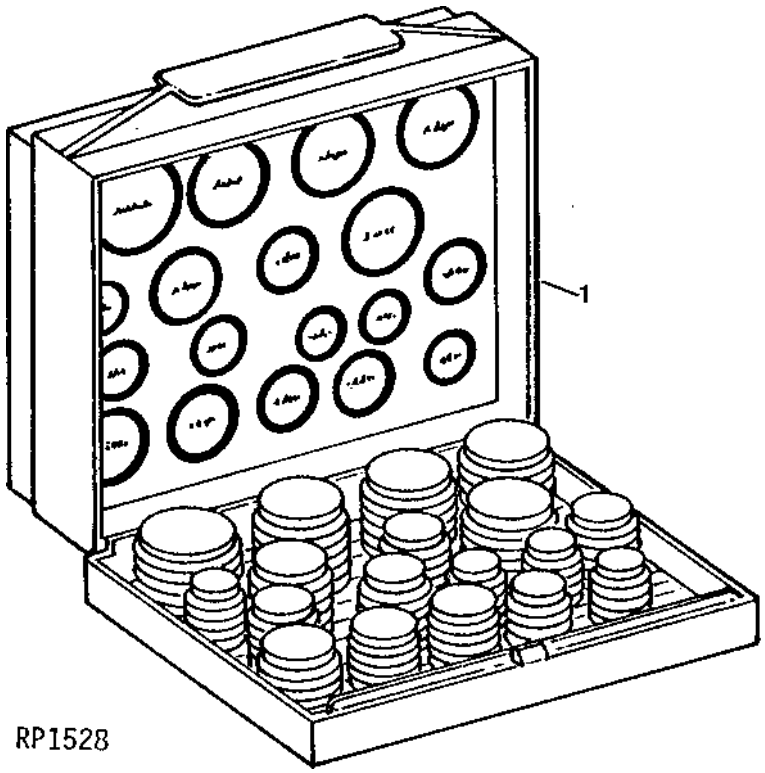
H32127F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R47235	O-RING	1	-630800	(SUB R74210)
	R74210	O-RING	1		
2	R63571	SNAP RING	1		
3	.....	SWITCH	1		
4	32240	O-RING	1		
5	AR78501	KIT	1		

KIT, O-RING - AIR CONDITIONING

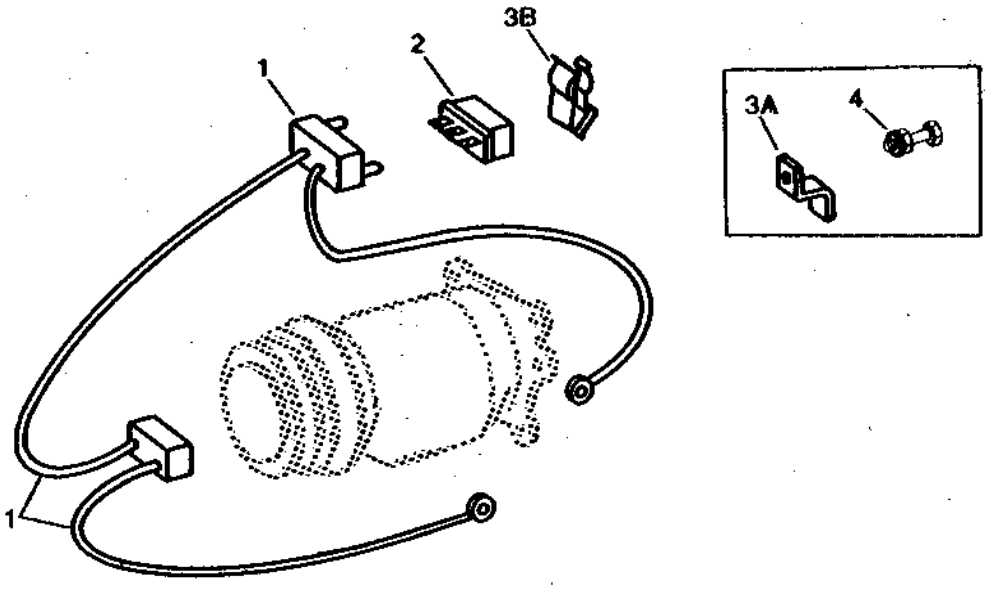
RP1528 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT66632	KIT	1		

COMPRESSOR HARNESS AND RELAY
(SERIAL NO. -600000)

HP1649 -UN-01JAN94

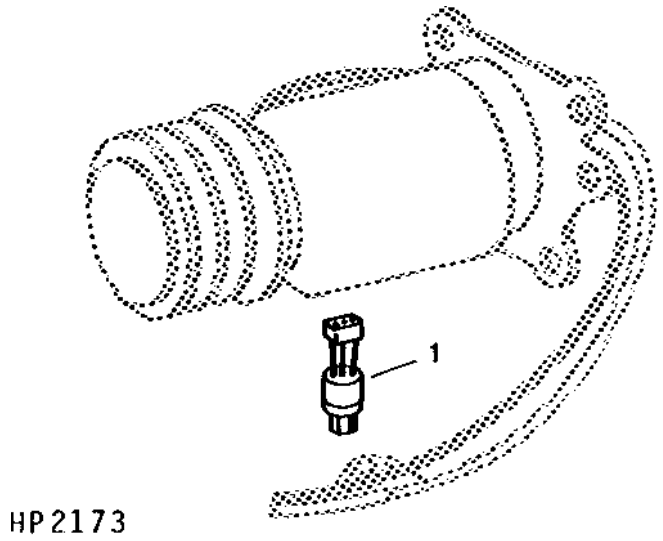


HP1649

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR77345	WIRING HARNESS	1	-600000	
2	AR77344	FUSE	1	-600000	THERMAL
3A	H93362	BRACKET	1	-511876	(SUB R77405)
3B	R77405	CLIP	1	-600000	
4	21H1295	SCREW	1	-511877	0.190" X 5/8"
	R32176	NUT	1	-511877	WITH LOCK WASHER

AIR CONDITIONER HI PRESSURE SWITCH
(SERIAL NO. 600001-)

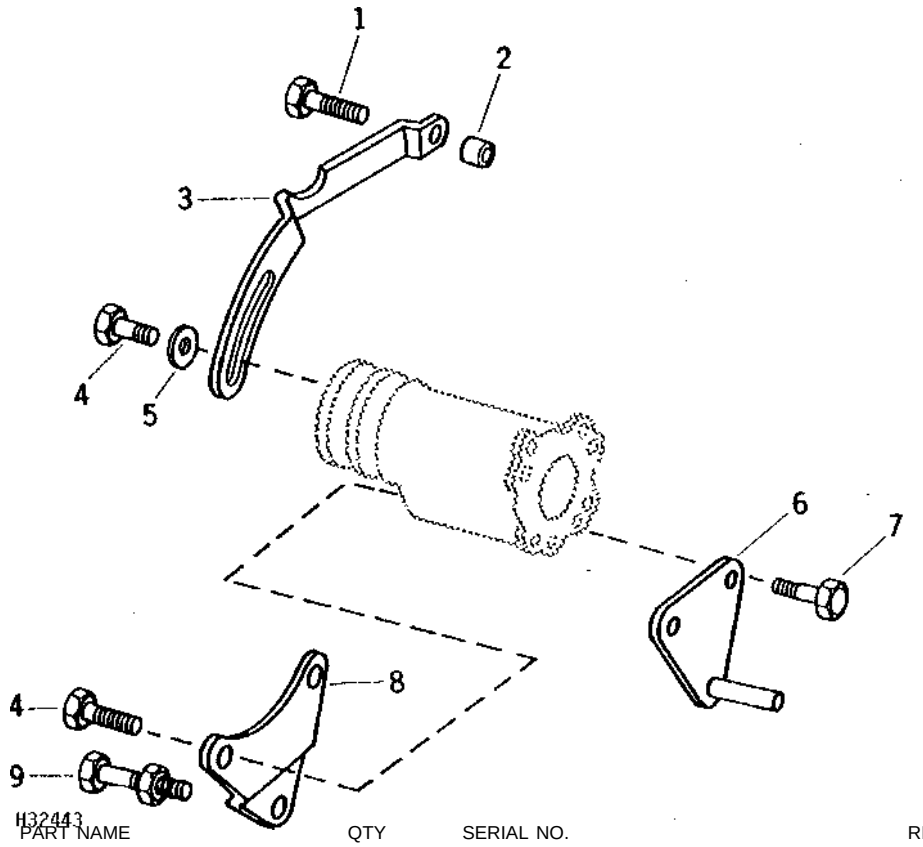
HP2173 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AT63265	SWITCH	1		

COMPRESSOR MOUNTING AND SUPPORTS
(SERIAL NO. -600000)

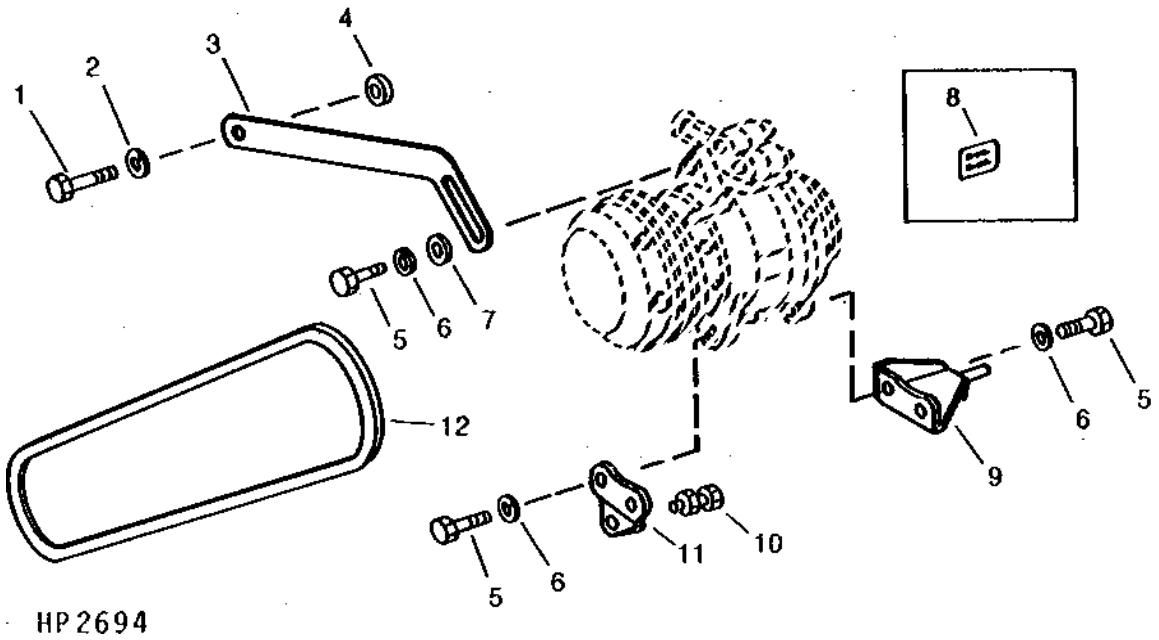
H32443F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
2	28H1689	SPACER	1		3/8" X 5/8"
3	R46099	STRAP	1		
4	19H2551	CAP SCREW	3	-360572	5/16" X 3/4"
	12H303	LOCK WASHER	3	-360572	5/16"
	19M7163	CAP SCREW	3	360573-	M8 X 25
	12M7065	LOCK WASHER	3	360573-	8.100 MM
5	24H1292	WASHER	1		11/32" X 3/4" X 0.120"
6	AR77342	SUPPORT	1		REAR
7	19H1731	CAP SCREW	2	-360572	3/8" X 1"
	12H304	LOCK WASHER	2	-360572	3/8"
	19M7662	CAP SCREW	2	360573-	M10 X 30
	12M7066	LOCK WASHER	2	360573-	10.200 MM
8	R45981	BRACKET	1		FRONT
9	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"

COMPRESSOR MOUNTING AND SUPPORTS
(SERIAL NO. 600001-)

HP2694 -UN-01JAN94

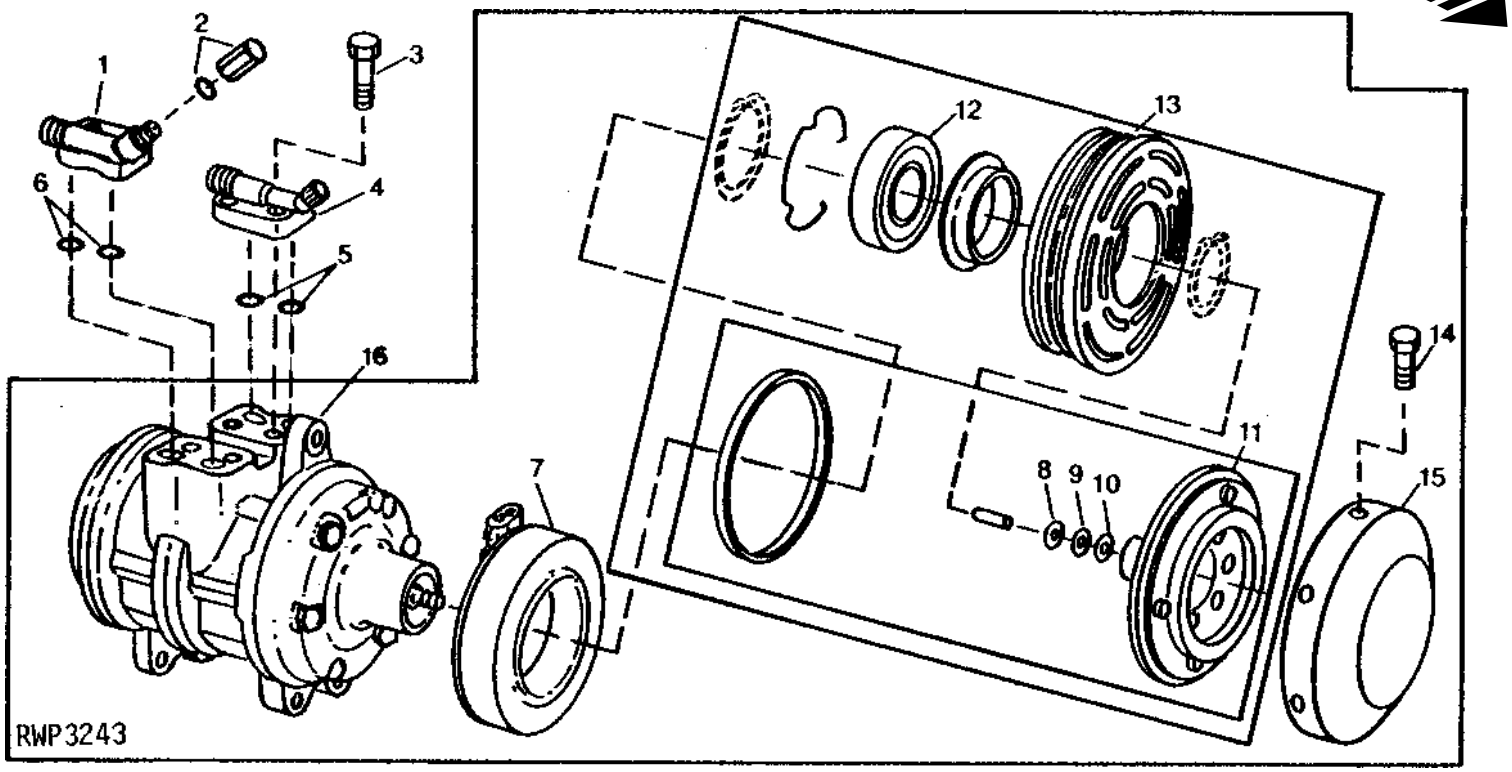


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	1		3/8" X 1-1/2"
2	12H304	LOCK WASHER	1		3/8"
3	H113560	STRAP	1		
4	28H1884	SPACER	1		0.493" X 0.675" X 1/2"
5	19M8007	CAP SCREW	5		M10 X 25
6	12M7066	LOCK WASHER	5		10.200 MM
7	24M7239	WASHER	1		10.700 X 21 X 2.500 MM
8	H115067	LABEL	1	-615771	
9	AH111203	BRACKET	1		
10	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
11	H113561	BRACKET	1		
12	H113565	BELT	1		

MEMORANDA

COMPRESSOR CLUTCH AND SERVICE VALVES
(SERIAL NO. 600001-)

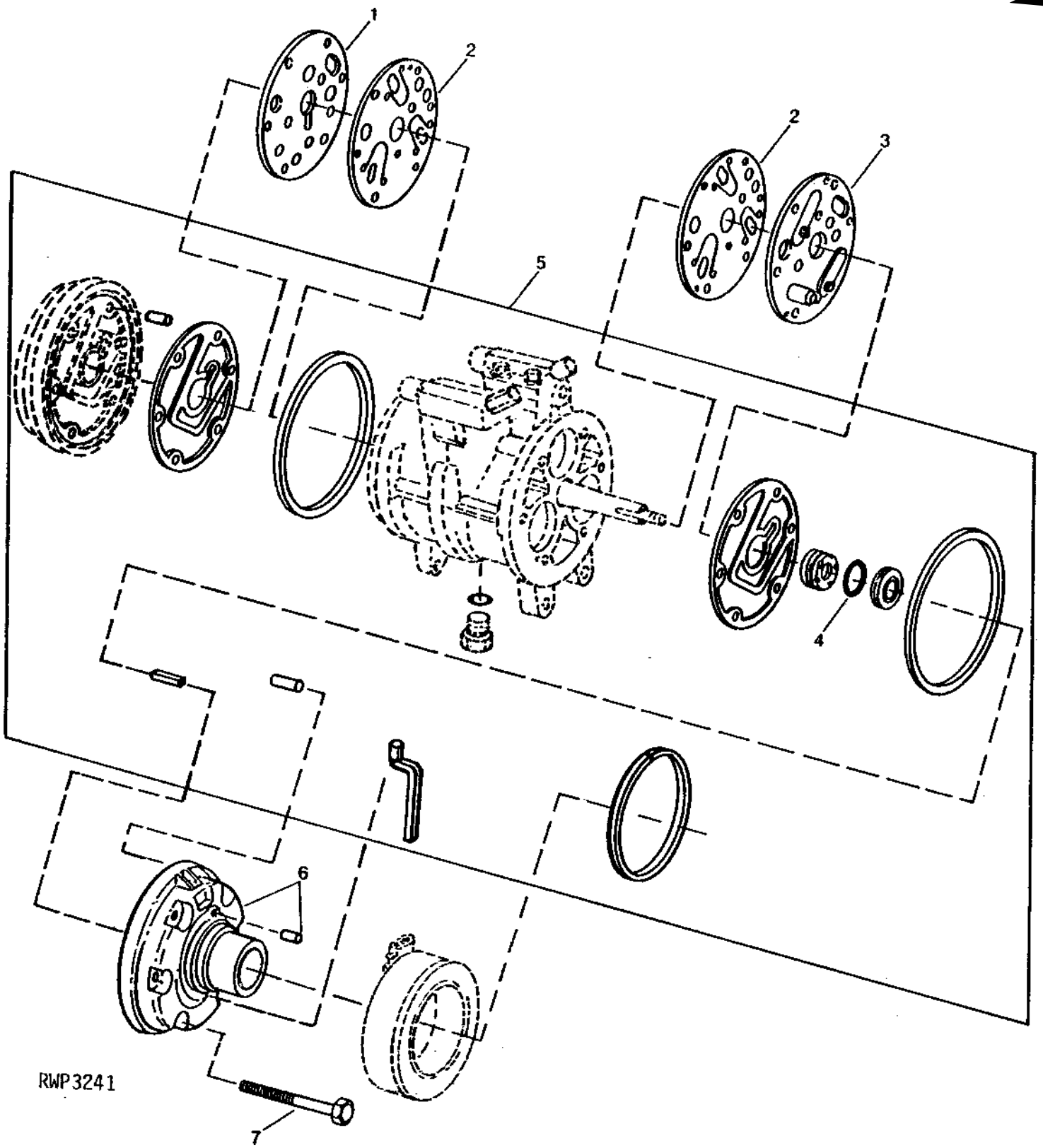
RWP3243 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	RE10981	MANIFOLD	1		
2	RE10982	VALVE	1		
3	R77398	SCREW	4		
4	RE10980	MANIFOLD	1		
5	R77401	PACKING	2		
6	R77400	PACKING	2		
7	R77395	ELECTRICAL COIL	1	-616246	(SUB R85688)
	R85688	STATOR	1		
8	R77391	SHIM	AR		
9	R77392	SHIM	AR		
10	R77393	SHIM	AR		
11	RE10974	KIT	1		
12	R77394	BEARING	1		
13	RE10975	KIT	1		
14	R77390	SCREW	6		
15	R77389	DUST SHIELD	1		
16	TY6626	COMPRESSOR	1		(REMANUFACTURED) (WITH CLUTCH)
..	RE10976	KIT	1		

COMPRESSOR PARTS
(SERIAL NO. 600001-)

RWP3241 -UN-01JAN94



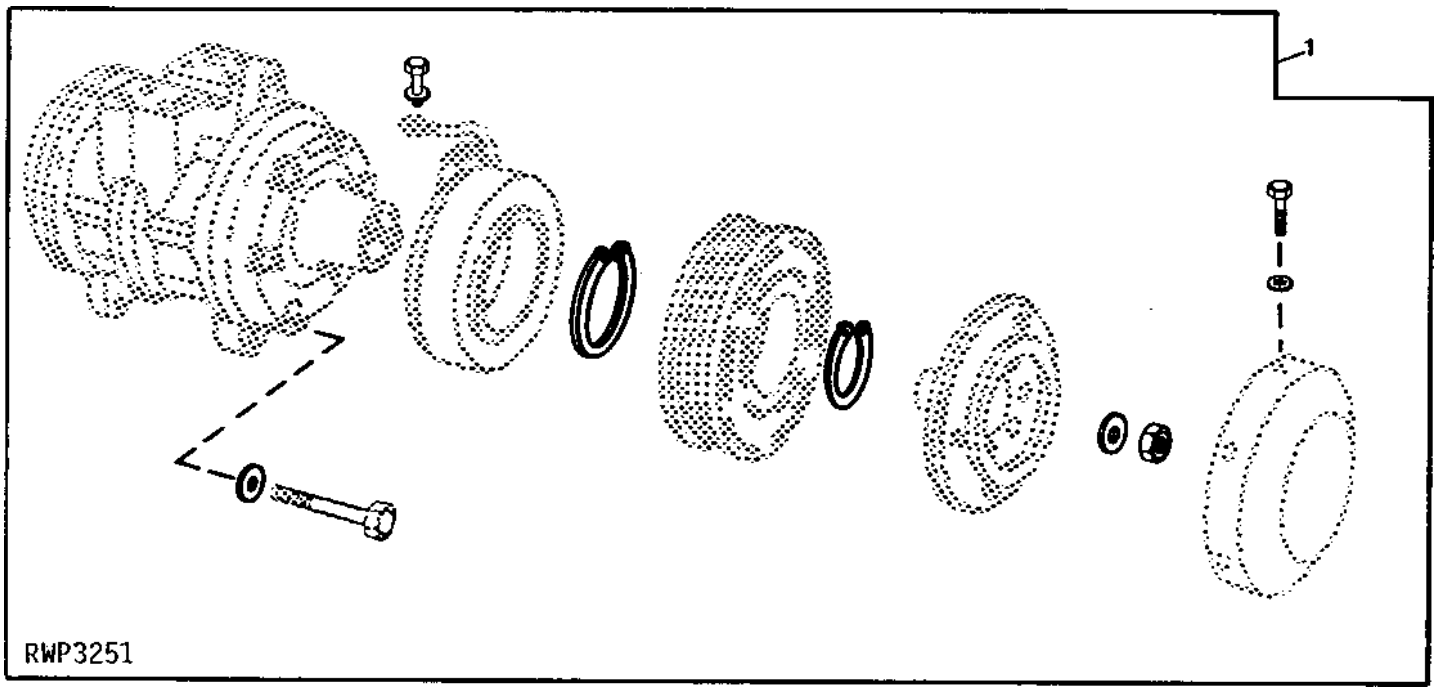
COMPRESSOR PARTS - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	TRACTOR SERIAL NO.	REMARKS
1	RE10979	PLATE	1		
2	R77397	VALVE	2		
3	RE10978	PLATE	1		
4	R77399	PACKING	1		
5	RE10973	KIT	1		SEAL
6	RE10977	SUPERCHARGER	1		
7	R77396	BOLT	6		

MEMORANDA

COMPRESSOR HARDWARE KIT
(SERIAL NO. 600001-)

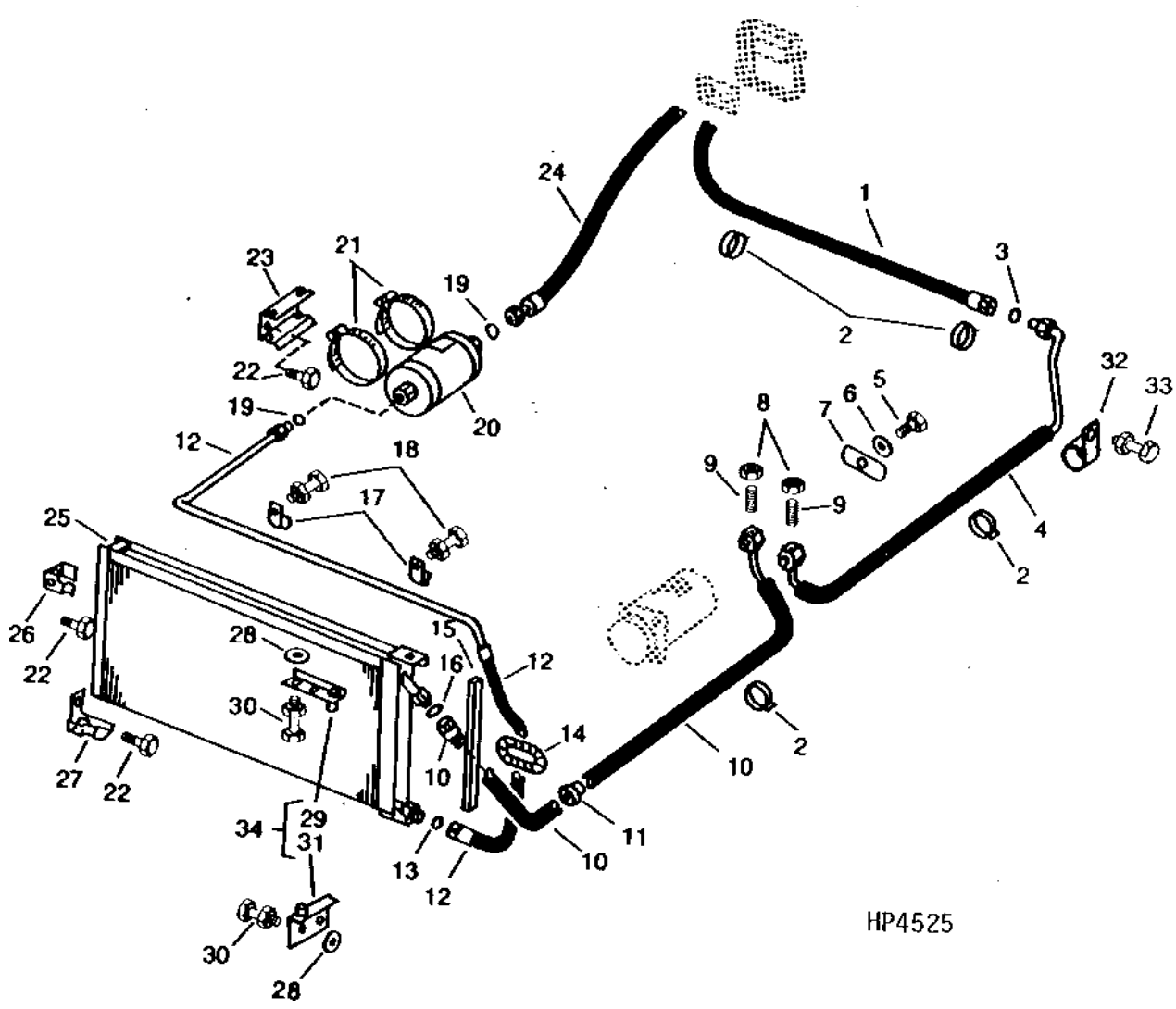
RWP3251 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	RE10976	KIT	1		

CONDENSER, RECEIVER, AND AIR CONDITIONER LINES
(SERIAL NO. -600000)

HP4525 -UN-01JAN94

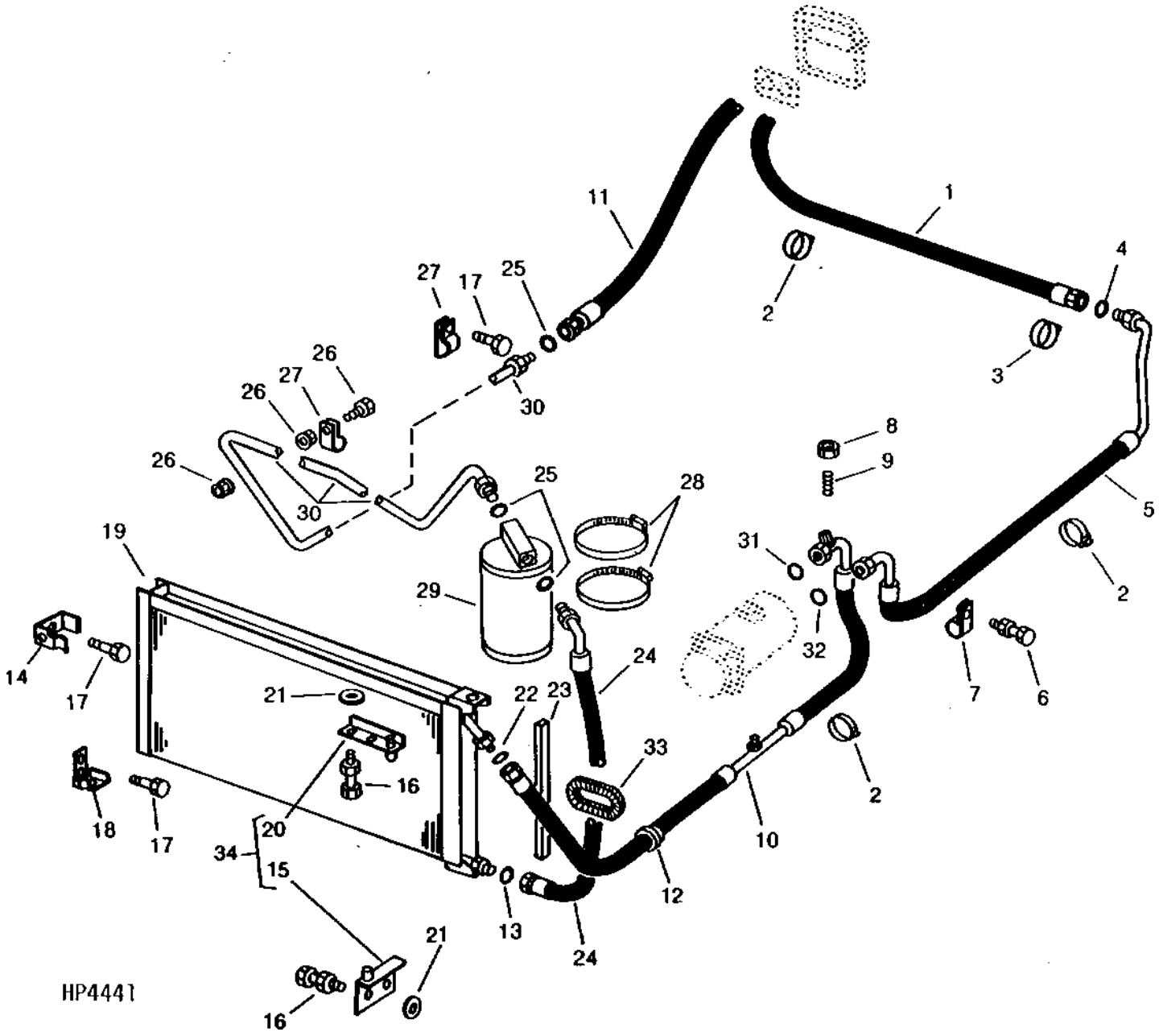


CONDENSER, RECEIVER, AND AIR CONDITIONER LINES - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH92943	HOSE	1	-600000	(SUB AH110916)
	AH110916	HOSE	1		SUCTION
2	H91298	CLIP	4		
3	R33259	O-RING	1		
4	AH91605	LINE	1		SUCTION
5	19H2522	CAP SCREW	1	-360572	3/8" X 2"
	12H304	LOCK WASHER	1	-360572	3/8"
	19M7170	CAP SCREW	1	360573-	M10 X 50
	12M7066	LOCK WASHER	1	360573-	M10
6	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
7	R60171	STRAP	1		
8	R60172	NUT	2	410343-	
9	R60170	VALVE	2	410343-	
10	AH91610	HOSE	1		PRESSURE
11	H87091	GROMMET	1		
12	AH96503	TUBE	1		PRESSURE
13	R10093	O-RING	1		
14	.....	CONDUIT	1		241 MM (9-1/2") (CUT FROM H88857)
15	.....	SEAL	1		(CUT FROM H88769)
16	P51212	O-RING	1		
17	AH76882	CLIP	2		
18	19H1900	CAP SCREW	2		5/16" X 3/4"
	14H785	NUT	2		5/16"
19	R10093	O-RING	2		
20	AR59780	RECEIVER-DRYER	1		
21	AR21842	CLAMP	2		
22	H65108	SCREW	5		SELF-TAPPING
23	H87092	SUPPORT	1		RECEIVER
24	AH96504	HOSE	1		
25	AH87966	VAPOR CONDENSER	1		
26	AH87979	SUPPORT	1		
27	AH87961	PIVOT	1		
28	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
29	AH87960	PIVOT	1	-1990	UPPER
30	19H1813	CAP SCREW	4		5/16" X 5/8"
	N10213	LOCK NUT	4		
31	AH100082	PIVOT	1	-1990	LOWER
32	T27550	CLIP	1		
33	19H1948	CAP SCREW	1		1/4" X 3/4"
	N10217	LOCK NUT	1		
34	AH138733	KIT	1		

CONDENSER, RECEIVER, AND AIR CONDITIONER LINES
(SERIAL NO. 600001-)

HP4441 -UN-01JAN94

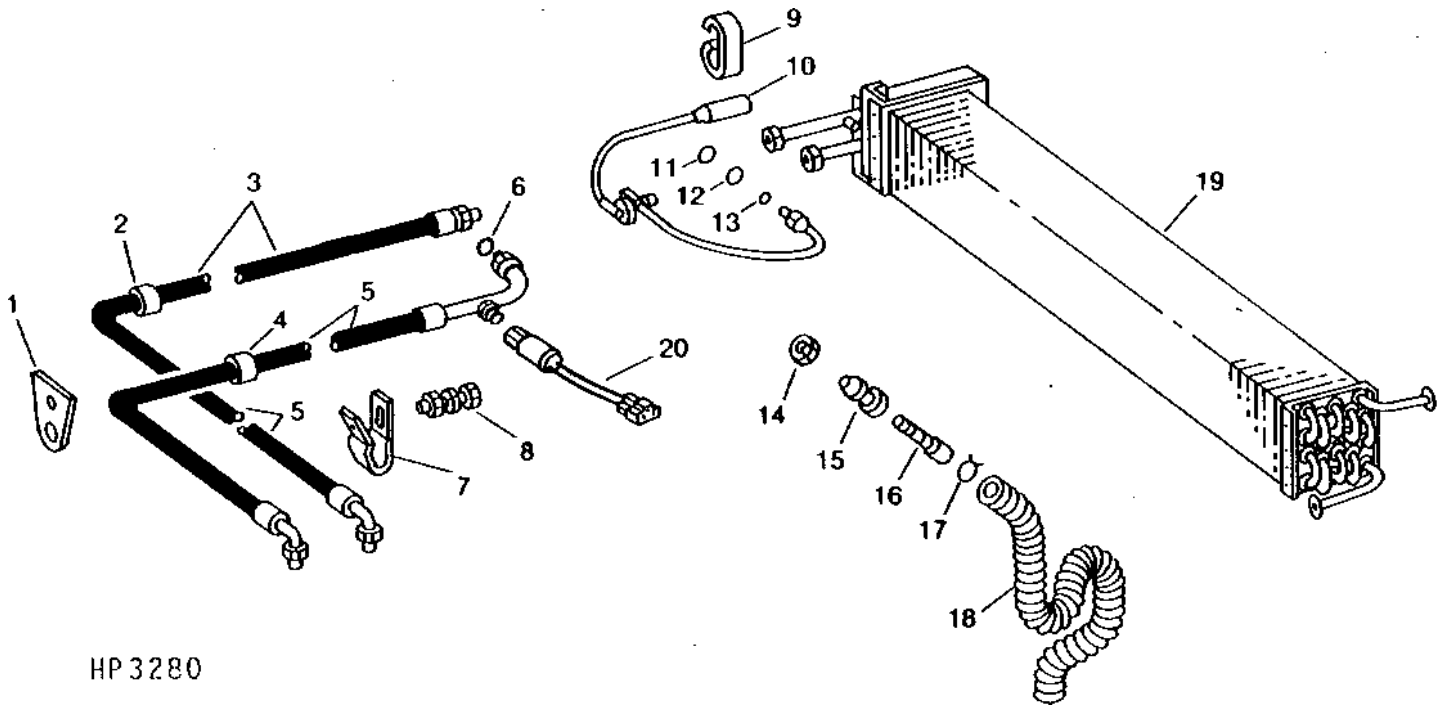


CONDENSER, RECEIVER, AND AIR CONDITIONER LINES - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH110916	HOSE	1		SUCTION
2	H91298	CLIP	3		
3	H100879	CLAMP	1		
4	R33259	O-RING	1		
5	AH111156	LINE	1		SUCTION
6	19H1948	CAP SCREW	1		1/4" X 3/4"
	N10217	LOCK NUT	1		
7	T27550	CLIP	1		
8	R60172	NUT	1		
9	R60170	VALVE	1		
10	AH112231	HOSE	1		PRESSURE
11	AH96504	HOSE	1		
12	H87091	GROMMET	1		
13	R10093	O-RING	1		
14	AH87979	SUPPORT	1		
15	AH100082	PIVOT	1	-1990	LOWER
16	19H1813	CAP SCREW	1		5/16" X 5/8"
	N10213	LOCK NUT	2		
17	H65108	SCREW	5		SELF-TAPPING
18	AH87961	PIVOT	1		
19	AH87966	VAPOR CONDENSER	1		
20	AH87960	PIVOT	1	-1990	UPPER
21	24H1136	WASHER	2		
22	P51212	O-RING	1		
23	.....	SEAL	1		(CUT FROM H88769)
24	AH111050	HOSE	1		
25	R10093	O-RING	2		
26	19H1900	CAP SCREW	2		5/16" X 3/4"
	N10213	LOCK NUT	2		5/16"
27	AH76882	CLIP	2		
28	AR21842	CLAMP	2		
29	AT63170	RECEIVER-DRYER	1	-630800	(SUB AT125596)
	AT125596	RECEIVER-DRYER	1		
30	AH111049	LINE	1		PRESSURE
31	P51212	O-RING	1		
32	R33259	O-RING	1		
33	.....	CONDUIT	1		241 MM (9-1/2") (CUT FROM H88857)
34	AH138733	KIT	1		

EVAPORATOR/HEATER CORE AND AIR CONDITIONER LINES

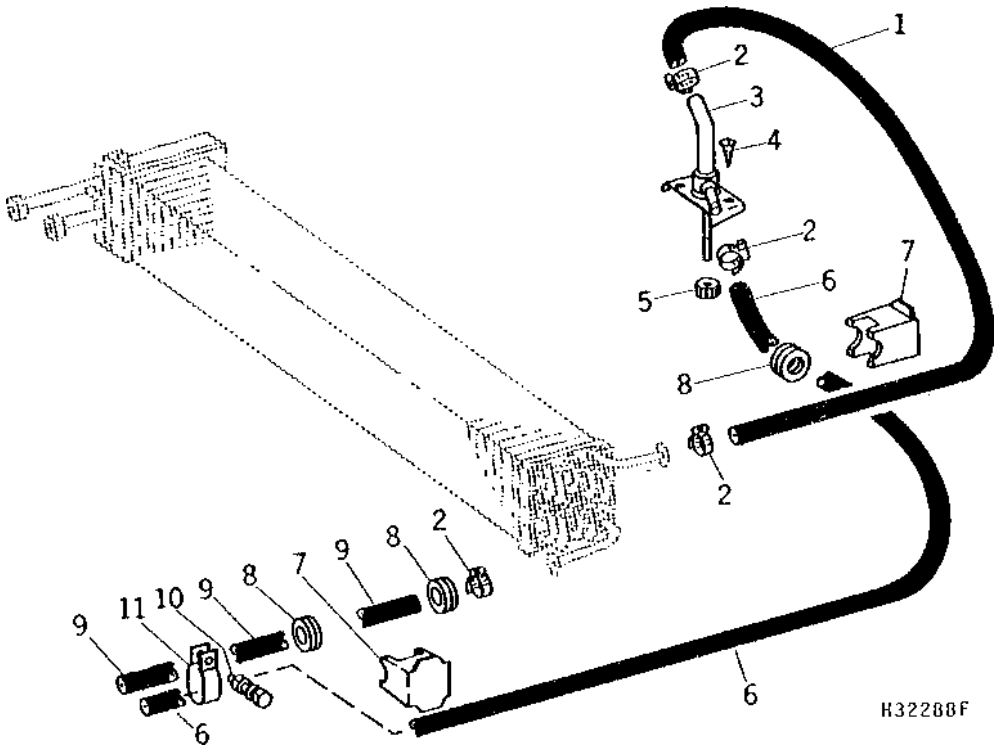
HP3280 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96822	RETAINER	1		
2	H96823	GROMMET	1	-600000	
	H114603	GROMMET	1	600001-	
3	AH92941	HOSE	1	-600000	13 MM X 1651 MM (1/2" I.D. X 65") LONG, (SUB AH111152) SUCTION
	AH111152	HOSE	1		15.9 MM X 1651 MM (5/8" I.D. X 65") LONG
4	H65107	GROMMET	1		
5	AH92942	HOSE	1	-600000	8 MM X 1676 MM (5/16" I.D. X 66") LONG, LIQUID, NO. 6
	AH112469	HOSE	1	600001-	7.9 MM X 1676 MM (5/16" I.D. X 66") LONG
6	R10093	O-RING	2		
7	AH77869	CLIP	1		
8	21H1030	SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
9	R66645	CLIP	1		
10	AR58482	VALVE	1		EXPANSION
11	R33259	O-RING	2		
12	P51212	O-RING	1		
13	R34812	O-RING	1		
14	F2741R	PACKING	2		
15	R60263	BUSHING	2		
16	R60264	HOSE	2		
17	R34766	CLAMP	2	-409100	
	AR48236	CLAMP	2	409101-	
18	H97644	CONDUIT	2		
19	AR88076	EVAPORATOR	1		
20	AT63266	SWITCH	1	600001-	LO PRESSURE

HEATER CONTROL VALVE AND HOSES

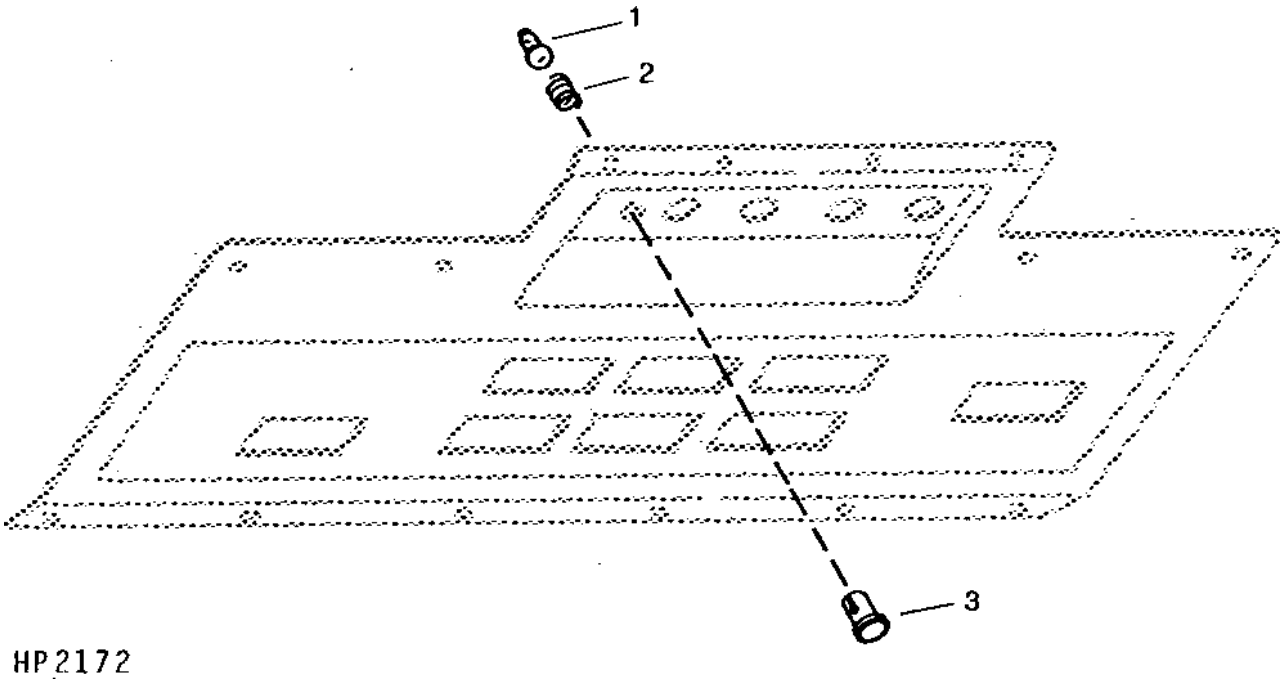
H32288F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	HOSE	1	-409100	16 MM X 787 MM (5/8" I.D. X 31") LONG (CUT FROM R45847)
	H102711	HOSE	1	409101-	16 MM (5/8" I.D.)
2	AR21837	CLAMP	4	-409100	
	AH105953	CLAMP	4	409101-	
3	AR70418	REGULATOR	1	-409100	
	AR89913	VALVE	1	409101-461779	
	AR100056	CONTROL VALVE	1	461780-	
4	37H143	SCREW	2		NO. 10 X 1"
5	AR69370	KNOB	1		
6	.....	HOSE	1		16 MM X 2667 MM (5/8" I.D. X 105") LONG (CUT FROM R45847)
7	R65472	PANEL	2		
8	R65475	GROMMET	3		
9	.....	HOSE	1		16 MM X 2083 MM (5/8" I.D. X 82") LONG (CUT FROM R45847)
10	21H1030	SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
11	AH77869	CLIP	1		

AIR CONDITIONING HI PRESSURE SWITCH INDICATOR LIGHT ASSEMBLY
(SERIAL NO. 600001-)

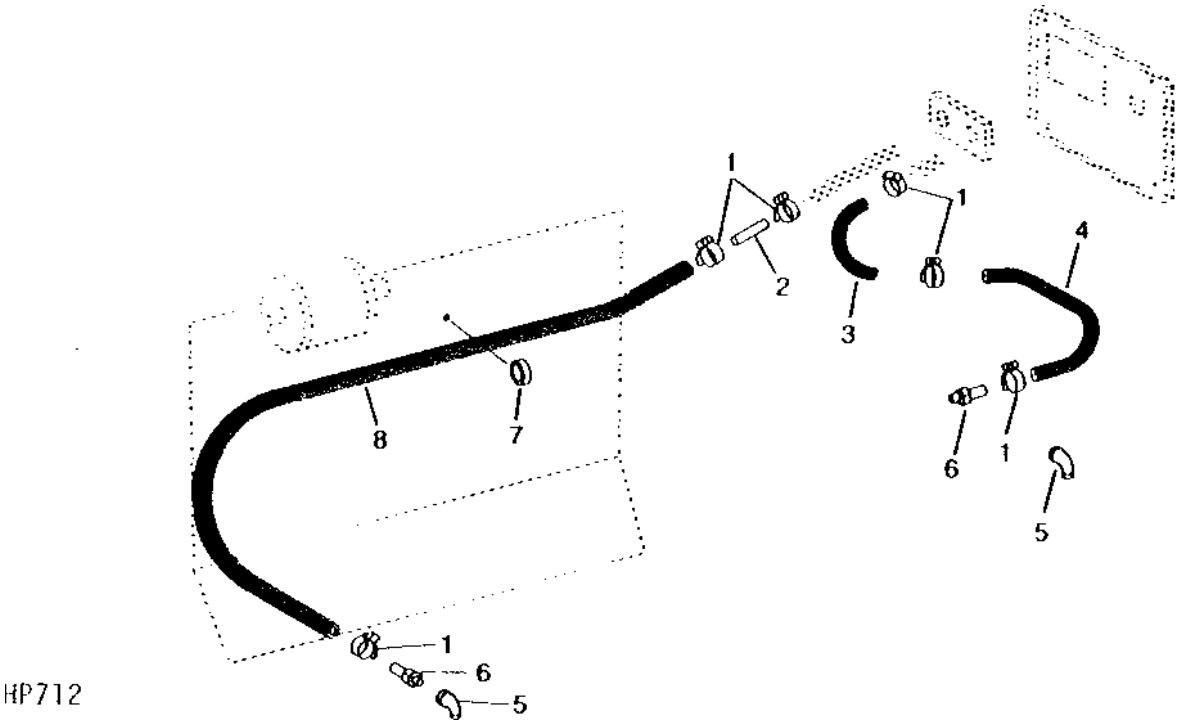
HP2172 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AM31284	BULB	1		
2	R30378	SPRING	1		
3	AH114765	LENS	1		

HEATER HOSES

HP712 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AR21837	CLAMP	6		
2	H81010	BUSHING	2	-458400	
	H81010	BUSHING	1	458401-	
3	H106018	TUBE	1	458401-	
4	.....	HOSE	1		16 MM X 558 MM (5/8" I.D. X 22") LONG (CUT FROM R45847)
5	15H200	ELBOW FITTING	2		STRAIGHT, 1/2"
6	H23196	FITTING	2		
7	H91298	CLIP	1		
8	.....	HOSE	1		16 MM X 990 MM (5/8" I.D. X 39") LONG (CUT FROM R45847)

MEMORANDA

FOR INDIVIDUAL HEADER PARTS CATALOGS REFER TO:

PC-1558 - PARTS CATALOG FOR JOHN DEERE 200 SERIES PLATFORMS

PC-1223 - PARTS CATALOG FOR JOHN DEERE 40 SERIES CORN HEADS

PC-1549 - PARTS CATALOG FOR JOHN DEERE 50 SERIES ROW-CROP HEADS

PC-1747 - PARTS CATALOG FOR JOHN DEERE 50A SERIES ROW-CROP HEADS

PC-1189 - PARTS CATALOG FOR JOHN DEERE THREE-ROLLER BELT PICKUPS

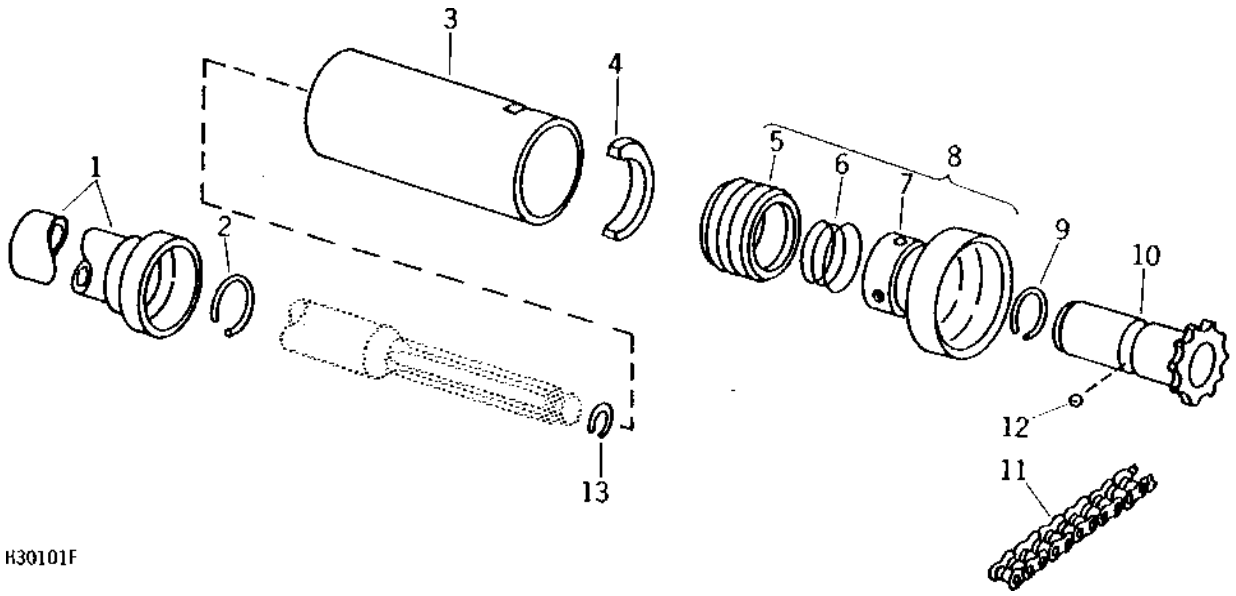
PC-2104 - PARTS CATALOG FOR JOHN DEERE 900-SERIES PLATFORMS

PC-2210 - PARTS CATALOG FOR JOHN DEERE THREE-ROLLER BELT PICKUPS (900 SERIES)

MEMORANDA

QUIK-TATCH COUPLER AND SHIELD (RIGHT-HAND SIDE)

H30101F -UN-01JAN94

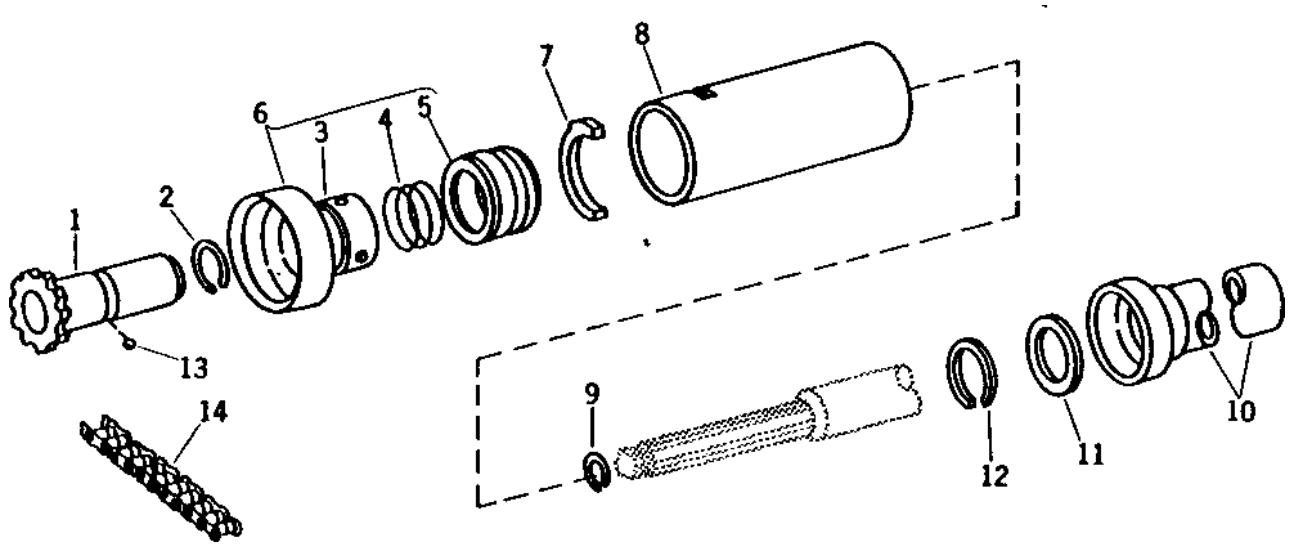


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SHIELD	1		(CUT FROM AH89028)
2	H28865	SNAP RING	AR		(2 USED, VARIABLE DRIVE; 1 USED, FIXED DRIVE)
3	H87725	SHIELD	1		
	H99036	SHIELD	1		(LONG FEEDER HOUSE)
4	H22039	UNIVERSAL JOINT BEARING	2	-409550	(SUB E62951)
	E62951	UNIVERSAL JOINT BEARING	2		
5	.....	COVER	1		(SUB AH89038)
6	.....	SPRING	1		(SUB AH89038)
7	.....	RETAINER	1		(SUB AH89038)
8	AH89038	QUICK COUPLER	1		
9	H25360	SNAP RING	1		
10	AN102382	CHAIN SPROCKET	1		14 TEETH
11	AN102383	LINK CHAIN	1		
12	N104243	BALL	3		
13	H80926	SNAP RING	1		

MEMORANDA

QUIK-TATCH COUPLER AND SHIELD (LEFT-HAND SIDE)

H30102F -UN-01JAN94

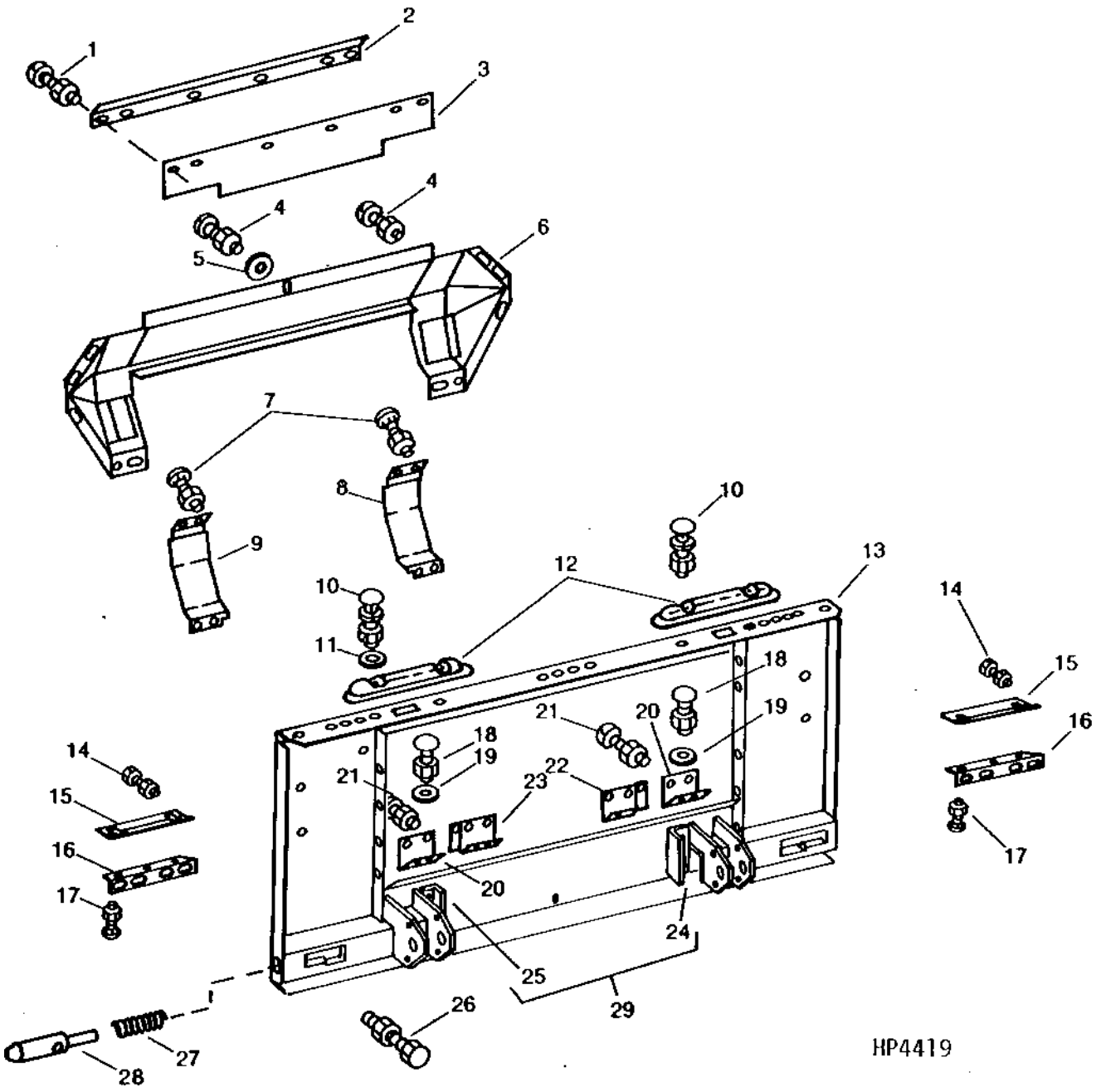


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AN102382	CHAIN SPROCKET	1		14 TEETH
2	H25360	SNAP RING	1		
3	.....	RETAINER	1		(SUB AH89038)
4	.....	SPRING	1		(SUB AH89038)
5	.....	COVER	1		(SUB AH89038)
6	AH89038	QUICK COUPLER	1		
7	H22039	UNIVERSAL JOINT BEARING	2	-409550	(SUB E62951)
	E62951	UNIVERSAL JOINT BEARING	2		
8	H89052	SHIELD	1	-409100	L.H. (FIXED DRIVE)
	H89052	SHIELD	1	615201-	(FIXED DRIVE LESS REVERSER)
	H99036	SHIELD	1		L.H. (LONG FEEDER HOUSE)
9	H80926	SNAP RING	1		
10	.....	SHIELD	1		(CUT FROM AH89028)
11	24H1667	WASHER	1	-409100	1-17/64" X 2-1/4" X 0.075"
	24H1667	WASHER	1	615201-	(FIXED DRIVE LESS REVERSER)
12	H87452	SNAP RING	1	-409100	(FIXED DRIVE)
	H87452	SNAP RING	1	615201-	(FIXED DRIVE LESS REVERSER)
13	N104243	BALL	3		
14	AN102383	LINK CHAIN	1		

NOTE: QUANTITIES SHOWN ARE FOR ONE COUPLER ASSEMBLY.

FEEDER HOUSE FRONT SHEETS

HP4419 -UN-01JAN94

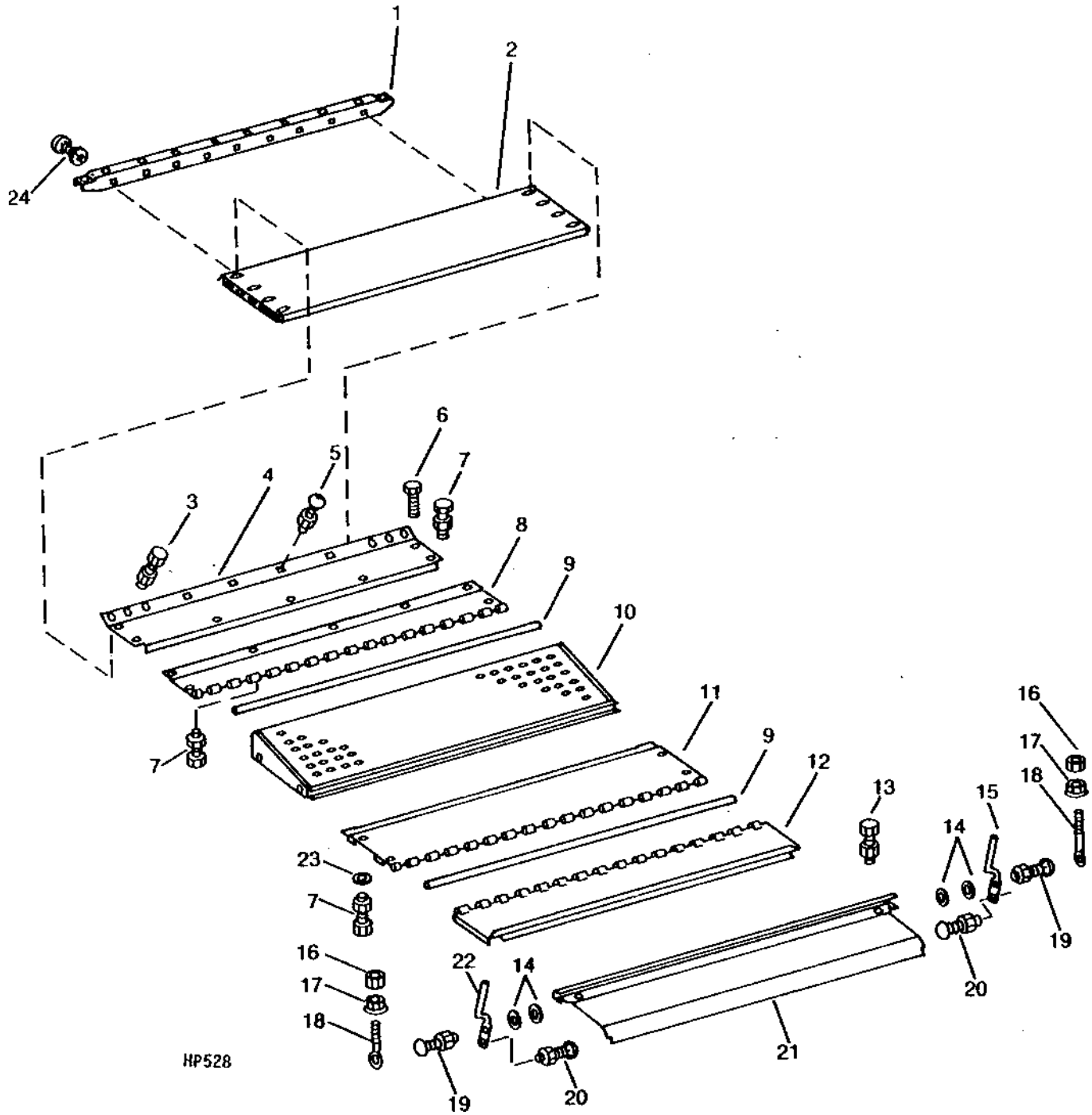


FEEDER HOUSE FRONT SHEETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1321	SCREW	6		3/8" X 3/4"
	N10215	LOCK NUT	6		
2	H83741	STRIP	1		
3	H83742	DEFLECTOR	1		
4	21H1304	SCREW	7		5/16" X 3/4"
	14H785	NUT	7		5/16"
5	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
6	AH84659	SHIELD	1		
7	21H1116	SCREW	8		3/8" X 5/8"
	N10215	LOCK NUT	AR		
8	H83577	EXTENSION	1	-625833	R.H. SHIELD, CONVEYOR (NO LONGER AVAILABLE)
9	H83578	EXTENSION	1	-625833	L.H. SHIELD, CONVEYOR (NO LONGER AVAILABLE)
10	03H1439	BOLT	4		1/2" X 1-3/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
11	24H1111	WASHER	4		17/32" X 1-1/16" X 0.090"
12	H93556	CLAMP	2		
13	AH91732	SHEET	1		
14	21H1030	SCREW	10		3/8" X 3/4"
	14H812	NUT	10		3/8"
15	H87765	STRIPPER	2		
16	H87766	SUPPORT	2		
17	03H1765	BOLT	4		3/8" X 3/4"
	N10215	LOCK NUT	4		
18	03H1519	BOLT	4		3/8" X 1"
	14H812	NUT	4		3/8"
19	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
20	H77575	STRIP	2		
21	21H1321	SCREW	2	-625833	3/8" X 3/4", (USE WITH CONVEYOR SHIELD EXTENSIONS)
	N10215	LOCK NUT	2	-625833	
22	H85937	EXTENSION	1	-625833	R.H. CLOSURE STRIP
23	H85938	EXTENSION	1	-625833	L.H. CLOSURE STRIP
24	H80772	REINFORCEMENT	1	508915-1990	R.H. (USE WITH HEADERS PRIOR TO HEADER SERIAL NO. 365601)
25	H80773	REINFORCEMENT	1	508915-1990	L.H. (USE WITH HEADERS PRIOR TO HEADER SERIAL NO. 365601)
26	19H3189	CAP SCREW	1		1/2" X 3"
	14H826	NUT	1		1/2"
27	124424	SPRING	2		
28	H89360	PIN	2		
29	AH139153	KIT	1		

FEEDER HOUSE TOP SHEETS

HP528 -UN-01JAN94

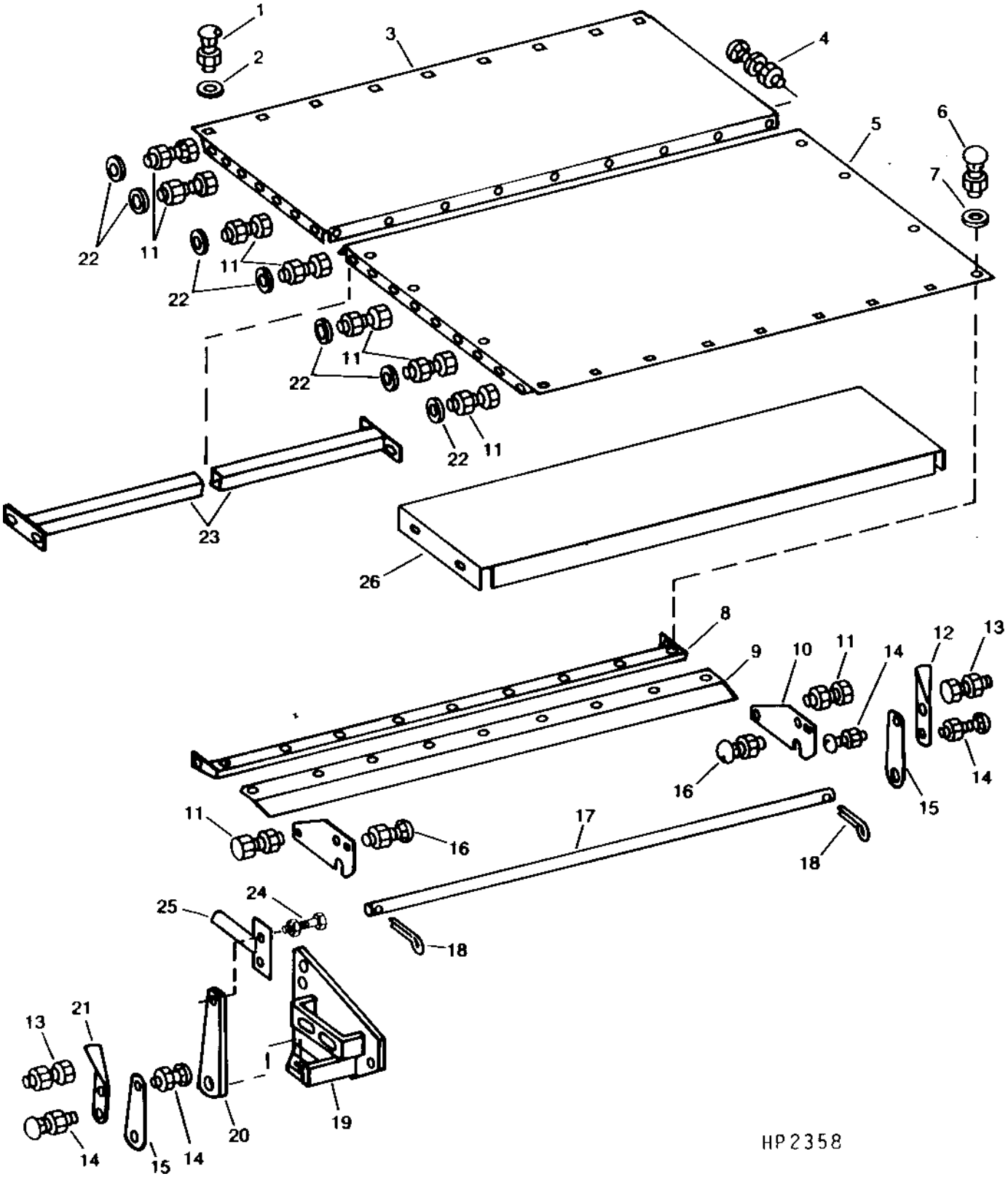


FEEDER HOUSE TOP SHEETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H79825	CHANNEL	1		TOP BEAM (LONG)
2	H79826	PLATE	1		(LONG)
3	03H1659	BOLT	2		1/2" X 1", (REGULAR)
	12H301	LOCK WASHER	2		1/2", (REGULAR)
	14H1040	NUT	2		1/2", (REGULAR)
4	H82698	SUPPORT	1		
5	10H1026	BOLT	AR		3/8" X 1" (14 USED, REGULAR; 12 USED, LONG)
	14H812	NUT	AR		3/8", (14 USED, REGULAR; 12 USED, LONG)
6	21H1029	SCREW	2	-409100	5/16" X 3/4", (SUB M66314, THIS APPLICATION)
	M66314	SCREW	2		
7	19H1900	CAP SCREW	AR		5/16" X 3/4", (12 USED, REGULAR; 16 USED, LONG)
	12H303	LOCK WASHER	AR		5/16", (12 USED, REGULAR; 16 USED, LONG)
	14H785	NUT	AR		5/16", (12 USED, REGULAR; 16 USED, LONG)
8	H82696	SHEET	1		FRONT, (REGULAR)
	H101218	SHEET	1		FRONT, (LONG)
9	H76223	PIN	2	-1990	CUT TO 1376 MM (54") (MAKE FROM H99028)
10	AH76271	DOOR	1		FRONT
11	AH76273	SHEET	1		REAR
12	AH77686	DOOR	1		MIDDLE
13	19H2021	CAP SCREW	2		3/8" X 5/8"
	14H812	NUT	2		3/8"
14	24H1136	WASHER	6		11/32" X 11/16" X 0.065"
15	H78624	LEVER	1		R.H.
16	14H611	NUT	2		5/16"
17	N10213	LOCK NUT	2		
18	H76683	EYEBOLT	2		
19	09H1696	BOLT	2		5/16" X 1-1/4"
	H76696	LOCK NUT	2		
20	03H1524	BOLT	2		5/16" X 1"
	H76696	LOCK NUT	2		
21	AH77687	DOOR	1	-556300	(SUB AH111188)
	AH111188	DOOR	1		REAR
22	H76701	LEVER	1		L.H.
23	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
24	03H1463	BOLT	11		3/8" X 3/4"
	12H304	LOCK WASHER	11		3/8"
	14H812	NUT	11		3/8"
..	AH139048	KIT	1		REGULAR (INCLUDES H82696 AND H82698)
..	AH139049	KIT	1		LONG (INCLUDES H101218 AND H82698)

FEEDER HOUSE BOTTOM SHEETS

HP2358 -UN-01JAN94

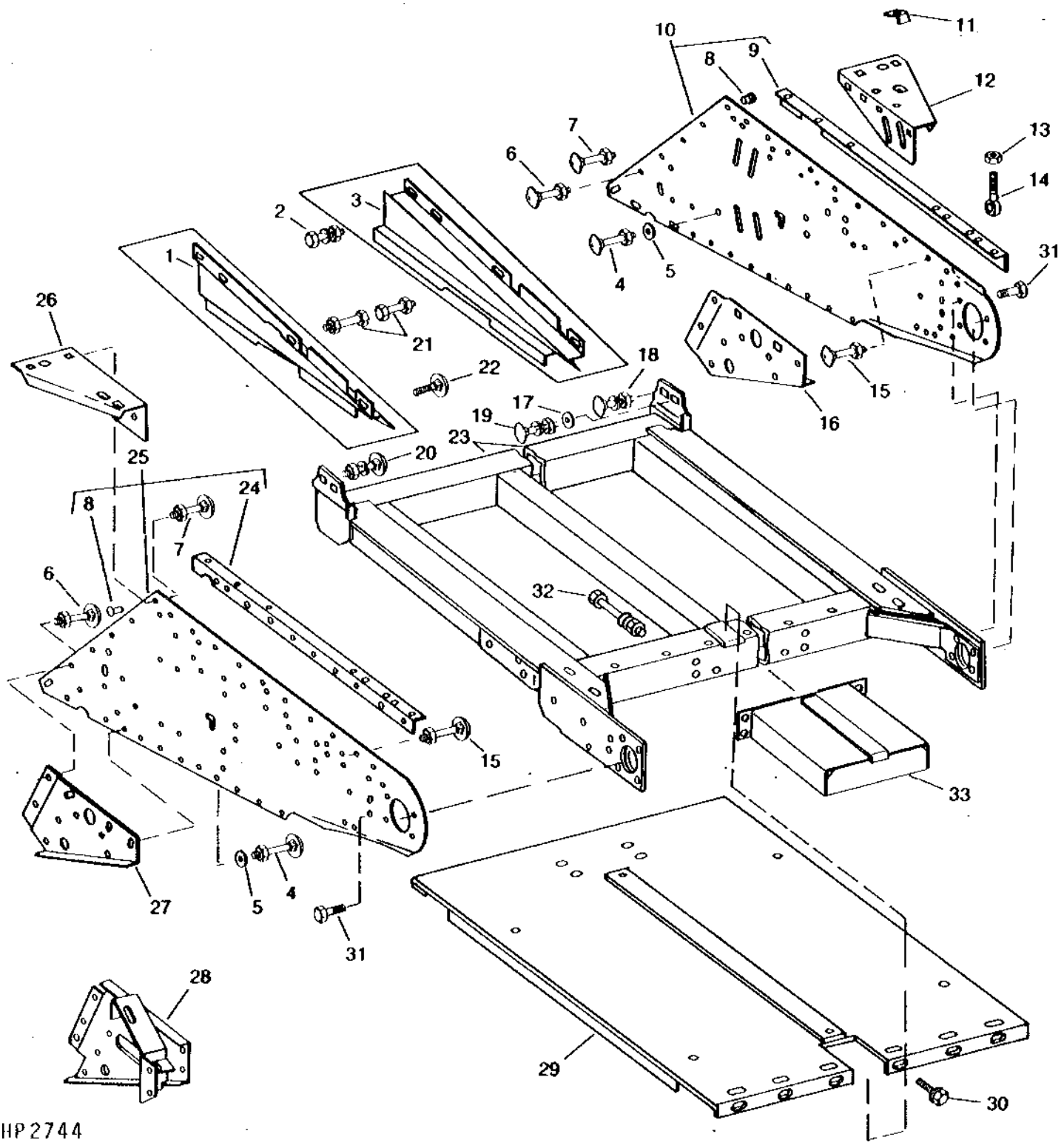


FEEDER HOUSE BOTTOM SHEETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1519	BOLT	13		3/8" X 1"
	12H304	LOCK WASHER	13		3/8"
	14H812	NUT	13		3/8"
2	24H1305	WASHER	13		13/32" X 13/16" X 0.065"
3	AH88599	PLATE	1		
4	03H1765	BOLT	11		3/8" X 3/4"
	12H304	LOCK WASHER	11		3/8"
	14H812	NUT	11		3/8"
5	AH83620	SHEET	1		SOLID (REGULAR, VARIABLE, AND BELT DRIVE)
	AH83625	SHEET	1		PERFORATED (REGULAR)
	AH83621	SHEET	1		(LONG)
6	09H1649	BOLT	9		5/16" X 3/4"
	12H303	LOCK WASHER	9		5/16"
	14H785	NUT	9		5/16"
7	24H1136	WASHER	9		11/32" X 11/16" X 0.065"
8	AH80939	REINFORCEMENT	1		
9	H98034	COVER	1		
10	H93170	BRACKET	AR		(2 USED, REGULAR AND LONG FIXED DRIVE; 1 USED, VARIABLE DRIVE)
11	19H1732	CAP SCREW	AR		3/8" X 1-1/4", (22 USED, REGULAR FIXED AND VARIABLE DRIVE; 26 USED, LONG)
	12H304	LOCK WASHER	AR		3/8", (22 USED, REGULAR FIXED AND VARIABLE DRIVE; 26 USED, LONG)
	14H812	NUT	AR		3/8", (22 USED, REGULAR FIXED AND VARIABLE DRIVE; 26 USED, LONG)
12	H76690	HANDLE	1		R.H.
13	19H1900	CAP SCREW	AR		5/16" X 3/4", (1 USED, VARIABLE DRIVE; 2 USED, REGULAR AND LONG FIXED DRIVE)
	14H785	NUT	AR		5/16"
14	21H1226	SCREW	AR		5/16" X 7/8", (2 USED, VARIABLE DRIVE; 4 USED, REGULAR AND LONG FIXED DRIVE)
	H76696	LOCK NUT	AR		
15	H93166	LATCH	AR		(2 USED, REGULAR AND LONG FIXED DRIVE; 1 USED, VARIABLE DRIVE)
16	03H1463	BOLT	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	H96838	TUBE	1		
18	11H213	COTTER PIN	2		3/16" X 1-3/4"
19	AH101140	SUPPORT	1		(VARIABLE DRIVE)
20	H98008	LATCH	1		(VARIABLE DRIVE)
21	H76700	HANDLE	1		L.H. (REGULAR AND LONG FIXED DRIVE)
22	24H1305	WASHER	AR		13/32" X 13/16" X 0.065", (20 USED, REGULAR AND VARIABLE DRIVE; 24 USED, LONG)
23	AH78883	REINFORCEMENT	2		(REGULAR FIXED AND VARIABLE DRIVE)
24	21H1062	SCREW	2		5/16" X 1"
	H76696	LOCK NUT	2		
25	AH96551	HANDLE	1		L.H. (VARIABLE DRIVE)
26	AH116968	PLATE	2		(SOLID) (EDIBLE BEAN)

REGULAR FEEDER HOUSE SIDE SHEETS AND FRAME

HP2744 -UN-01JAN94

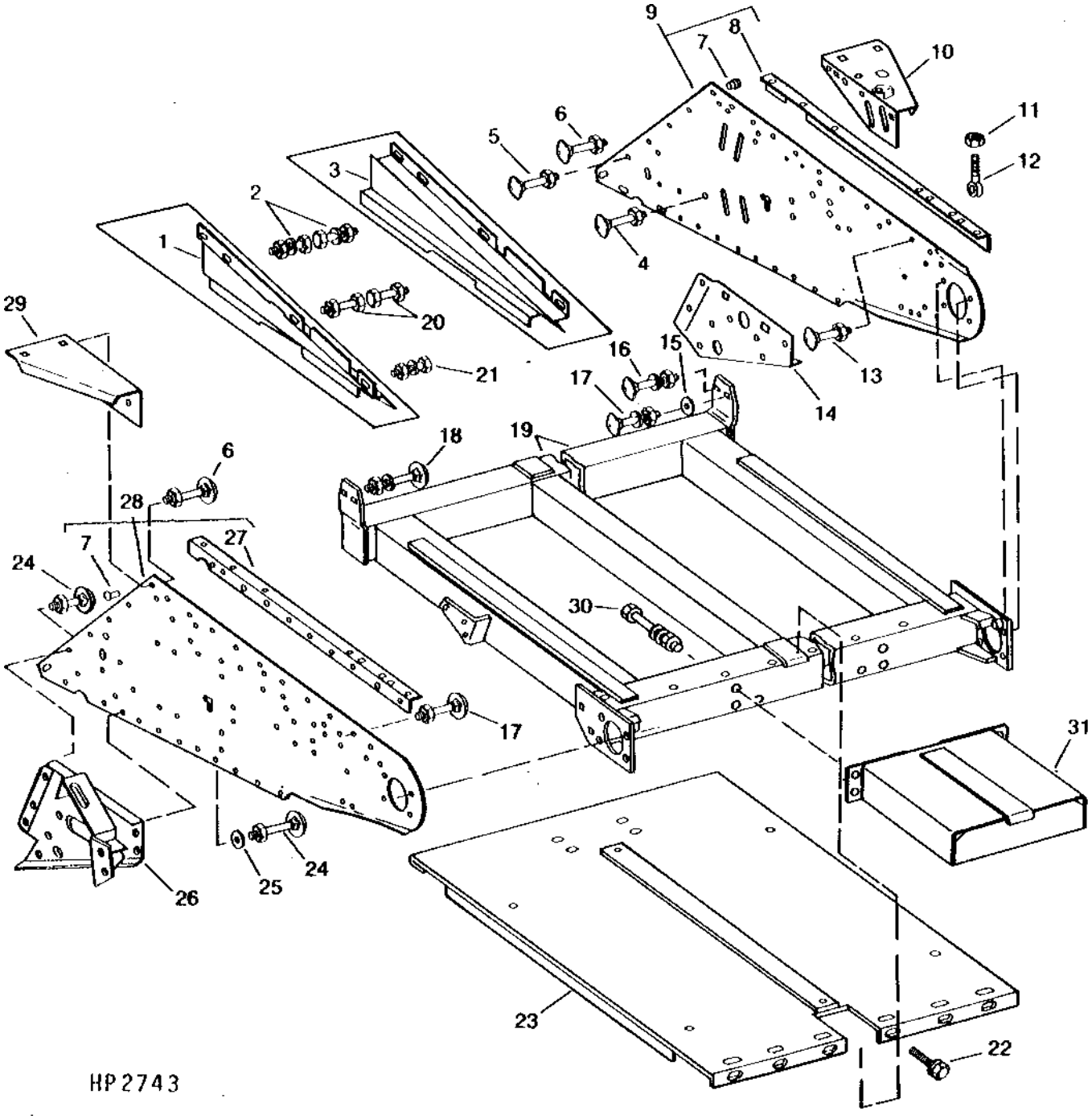


REGULAR FEEDER HOUSE SIDE SHEETS AND FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83824	SHIELD	1	-556300	INNER, L.H.
2	21H1029	SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
3	H83823	SHIELD	1	-556300	INNER, R.H.
4	03H1522	BOLT	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
5	24H1312	WASHER	2		13/32" X 1-3/8" X 0.105"
6	03H1268	BOLT	8		5/16" X 3/4"
	14H785	NUT	8		5/16"
7	03H1463	BOLT	4		3/8" X 3/4"
	14H812	NUT	4		3/8"
8	16H658	RIVET	16		1/4" X 5/8"
	16H697	RIVET	2		1/4" X 1"
9	H98042	ANGLE	1		R.H.
10	AH95280	SHEET	1	-409100	R.H. WITH ANGLE
	AH111700	SHEET	1	409101-610500	R.H. WITH ANGLE, (SUB FOR AH101608 AND AH105292) (SUB AH117525)
	AH117525	SHEET	1		R.H.
11	H88767	SPACER	1	-409100	
	H102691	SPACER	1	409101-	
12	H102678	BRACE	1		R.H. (SUB FOR H77563)
13	14H1040	NUT	1	-409100	1/2"
	14H1039	NUT	1	409101-	5/8"
14	H25438	EYEBOLT	1	-409100	
	H102690	EYEBOLT	1	409101-	
15	03H1709	BOLT	2		5/16" X 1"
	14H785	NUT	2		5/16"
16	H101717	REINFORCEMENT	1		R.H.
17	24H1111	WASHER	3	-409100	17/32" X 1-1/16" X 0.090"
	24H1371	WASHER	1	409101-	21/32" X 1-3/8" X 0.194"
18	03H1522	BOLT	3	-409100	1/2" X 1-1/4"
	12H301	LOCK WASHER	3	-409100	1/2"
	14H1040	NUT	3	-409100	1/2"
	03H1603	BOLT	1	409101-	5/8" X 2"
	12H294	LOCK WASHER	1	409101-	5/8"
	14H1039	NUT	1	409101-	5/8"
19	03H1439	BOLT	1	-409100	1/2" X 1-3/4"
	12H301	LOCK WASHER	1	-409100	1/2"
	14H1040	NUT	1	-409100	1/2"
	03H1801	BOLT	1	409101-	5/8" X 1-3/4"
	12H294	LOCK WASHER	1	409101-	5/8"
	14H1039	NUT	1	409101-	5/8"
20	03H1522	BOLT	4	-409100	1/2" X 1-1/4"
	12H301	LOCK WASHER	4	-409100	1/2"
	14H1040	NUT	4	-409100	1/2"
	03H1801	BOLT	2	409101-	5/8" X 1-3/4"
	12H294	LOCK WASHER	2	409101-	5/8"
	14H1039	NUT	2	409101-	5/8"
21	21H1304	SCREW	8		5/16" X 3/4"
	14H785	NUT	8		5/16"
22	21H1137	SCREW	1	-412685	5/16" X 1-1/4"
	21H1235	SCREW	1	412686-	5/16" X 1-3/4"
23	AH101152	FRAME	1	-556300	(SUB FOR AH96467 OR AH124959)
	AH124959	FRAME	1		(SUB FOR AH111146)
24	H98043	ANGLE	1		
25	AH111701	SHEET	1	-610500	L.H. WITH ANGLE, (SUB FOR AH91750, AH102726, AH105293)
	AH117526	SHEET	1	610501-	L.H.
26	H102713	BRACE	1		L.H. (SUB FOR H77538)
27	H101718	REINFORCEMENT	1	-507350	L.H. (FIXED DRIVE LESS REVERSER)
	H101718	REINFORCEMENT	1	615201-	(FIXED DRIVE LESS REVERSER)
	AH96138	SUPPORT	1	507351-	L.H. (FIXED DRIVE)
28	AH96138	SUPPORT	1		L.H. (VARIABLE DRIVE)
29	AH94033	SHEET	1	-556300	BOTTOM, FALSE
	AH124954	BOTTOM	1		BOTTOM, FALSE, (SUB FOR AH111180)
30	H65108	SCREW	6		SELF-TAPPING
31	19H1792	CAP SCREW	4		1/2" X 1"
32	12H304	LOCK WASHER	6	556301-	3/8"
	14H812	NUT	6	556301-	3/8"
	19H2205	CAP SCREW	6	556301-	3/8" X 6"
	24H1305	WASHER	4	556301-	13/32" X 13/16" X 0.065"
33	AH123769	BOTTOM	1	556301-	(BOTTOM SHEET) (DEALER INSTALLED)

LONG FEEDER HOUSE SIDE SHEETS AND FRAME

HP2743 -UN-01JAN94

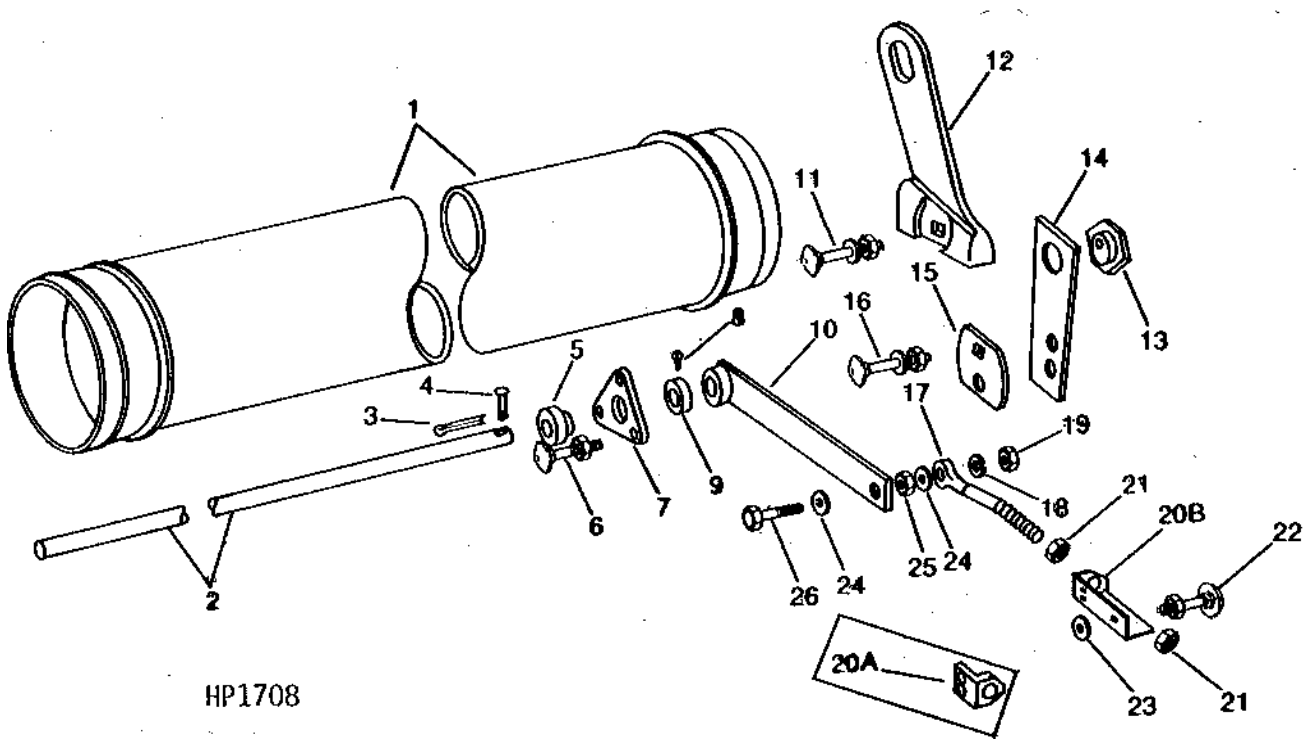


LONG FEEDER HOUSE SIDE SHEETS AND FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83826	SHIELD	1	-556300	INNER, L.H.
2	21H1030	SCREW	7		3/8" X 3/4"
	12H304	LOCK WASHER	7		3/8"
	14H812	NUT	7		3/8"
3	H83825	SHIELD	1	-556300	INNER, R.H.
4	03H1519	BOLT	4		3/8" X 1"
	14H812	NUT	4		3/8"
5	03H1268	BOLT	8		5/16" X 3/4"
	14H785	NUT	8		5/16"
6	03H2117	BOLT	8		3/8" X 7/8"
	14H812	NUT	8		3/8"
7	16H658	RIVET	14		1/4" X 5/8"
	16H697	RIVET	2		1/4" X 1"
8	H98624	ANGLE	1		R.H.
9	AH97090	SHEET	1	-409100	R.H. WITH ANGLE
	AH111975	SHEET	1	-610500	R.H. WITH ANGLE, (SUB FOR AH101609 AND AH105294) (SUB AH117527)
	AH117527	SHEET	1	610501-	R.H.
10	AH102708	BRACE	1		(SUB FOR AH84982)
11	14H1040	NUT	1		1/2"
12	H79822	EYEBOLT	1	-409100	
	H102689	EYEBOLT	1	409101-	
13	03H1709	BOLT	2		5/16" X 1"
	14H785	NUT	2		5/16"
14	H92192	REINFORCEMENT	1		R.H.
15	24H1111	WASHER	3	-409100	17/32" X 1-1/16" X 0.090"
	24H1371	WASHER	1	409101-	21/32" X 1-3/8" X 0.194"
16	03H1522	BOLT	3	-409100	1/2" X 1-1/4"
	12H301	LOCK WASHER	3	-409100	1/2"
	14H1040	NUT	3	-409100	1/2"
	03H1603	BOLT	1	409101-	5/8" X 2"
	12H294	LOCK WASHER	1	409101-	5/8"
	14H1039	NUT	1	409101-	5/8"
17	03H1439	BOLT	1	-409100	1/2" X 1-3/4"
	12H301	LOCK WASHER	1	-409100	1/2"
	14H1040	NUT	1	-409100	1/2"
	03H1801	BOLT	1	409101-	5/8" X 1-3/4"
	12H294	LOCK WASHER	1	409101-	5/8"
	14H1039	NUT	1	409101-	5/8"
18	03H1522	BOLT	4	-409100	1/2" X 1-1/4"
	12H301	LOCK WASHER	4	-409100	1/2"
	14H1040	NUT	4	-409100	1/2"
	03H1801	BOLT	2	409101-	5/8" X 1-3/4"
	12H294	LOCK WASHER	2	409101-	5/8"
	14H1039	NUT	2	409101-	5/8"
19	AH101153	FRAME	1	-556300	(SUB FOR AH96468)
	AH111147	FRAME	1	556301-616538	
	AH124960	FRAME	1	616539-	
20	21H1304	SCREW	8		5/16" X 3/4"
	14H785	NUT	8		5/16"
21	21H1030	SCREW	1	-462238	3/8" X 3/4"
	21H1139	SCREW	1	462239-	3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
22	H65108	SCREW	6		
23	AH94034	SHEET	1	-556300	(LONG DRIVE)
	AH111181	BOTTOM	1	556301-616538	(SUB AH124955)
	AH124955	BOTTOM	1	616539-	(FALSE BOTTOM)
24	19H1731	CAP SCREW	12		3/8" X 1"
	14H812	NUT	12		3/8"
25	24H1305	WASHER	12		13/32" X 13/16" X 0.065"
26	H92193	REINFORCEMENT	1	-409100	L.H. (NO LONGER AVAILABLE)
	AH96406	SUPPORT	1	409101-	L.H.
27	H98625	ANGLE	1		L.H.
28	AH111976	SHEET	1	556301-610500	L.H. WITH ANGLE, (SUB FOR AH97091, AH102729 AND AH105295)
	AH117528	SHEET	1	610501-	L.H.
29	H102679	BRACE	1		(SUB FOR H79824)
30	12H304	LOCK WASHER	6	556301-	3/8"
	14H812	NUT	6	556301-	3/8"
	19H2205	CAP SCREW	6	556301-	3/8" X 6"
	24H1305	WASHER	4	556301-	13/32" X 13/16" X 0.065"
31	AH123769	BOTTOM	1	556301-	(BOTTOM SHEET) (DEALER INSTALLED)

FEEDER CONVEYOR IDLER SHAFT AND FEEDER DRUM

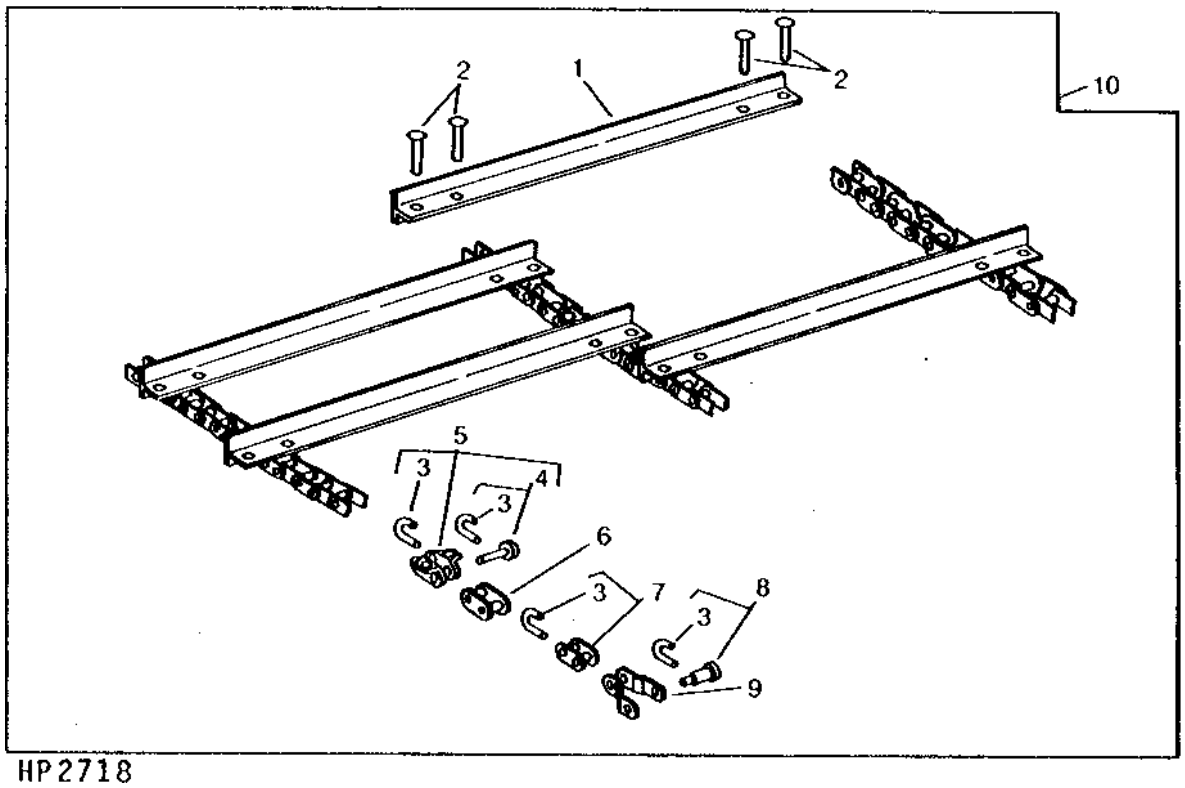
HP1708 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH84646	DRUM	1		
2	H77755	PIN	1		
3	11H211	COTTER PIN	2		1/8" X 3/4"
4	H81710	PIN	2		DRILLED
5	JD8665	BALL BEARING	2		
6	19H1731	CAP SCREW	6		3/8" X 1"
	14H812	NUT	6		3/8"
7	H80806	HOUSING	2		
8	22H897	SET SCREW	2		1/4" X 1/4"
9	JD8554	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREW
10	AH79728	ARM	2	-610500	
	AH116698	ARM	2	610501-	
11	03H1439	BOLT	2		1/2" X 1-3/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
12	H84945	STOP	1		R.H. ARM, (REGULAR AND LONG)
	H84946	STOP	1		L.H. ARM, (REGULAR AND LONG)
13	H97322	CAM	2		
14	H84942	PLATE	2		
15	H84944	STOP	2		
16	H84943	BOLT	2		
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
17	H76694	EYEBOLT	2	-610500	(SUB H118582, THIS APPLICATION)
	H118582	EYEBOLT	2		
18	12H301	LOCK WASHER	2		1/2"
19	14H1040	NUT	2		1/2"
20A	H81074	CLIP	2	-556300	
20B	AH96641	BRACKET	2	556301-	
21	14H1039	NUT	4		5/8"
22	03H1540	BOLT	4	-556300	5/16" X 3/4"
	14H785	NUT	4	-556300	5/16"
	03H1709	BOLT	6	556301-	5/16" X 1"
	12H303	LOCK WASHER	6	556301-	5/16"
	14H785	NUT	6	556301-	5/16"
23	24H1293	WASHER	6	556301-	11/32" X 1-1/16" X 0.120"
24	24H1162	WASHER	4		17/32" X 1-1/4" X 0.060"
25	H81277	BUSHING	2		
26	H31381	BOLT	2		

FEEDER CONVEYOR CHAIN

HP2718 -UN-01JAN94

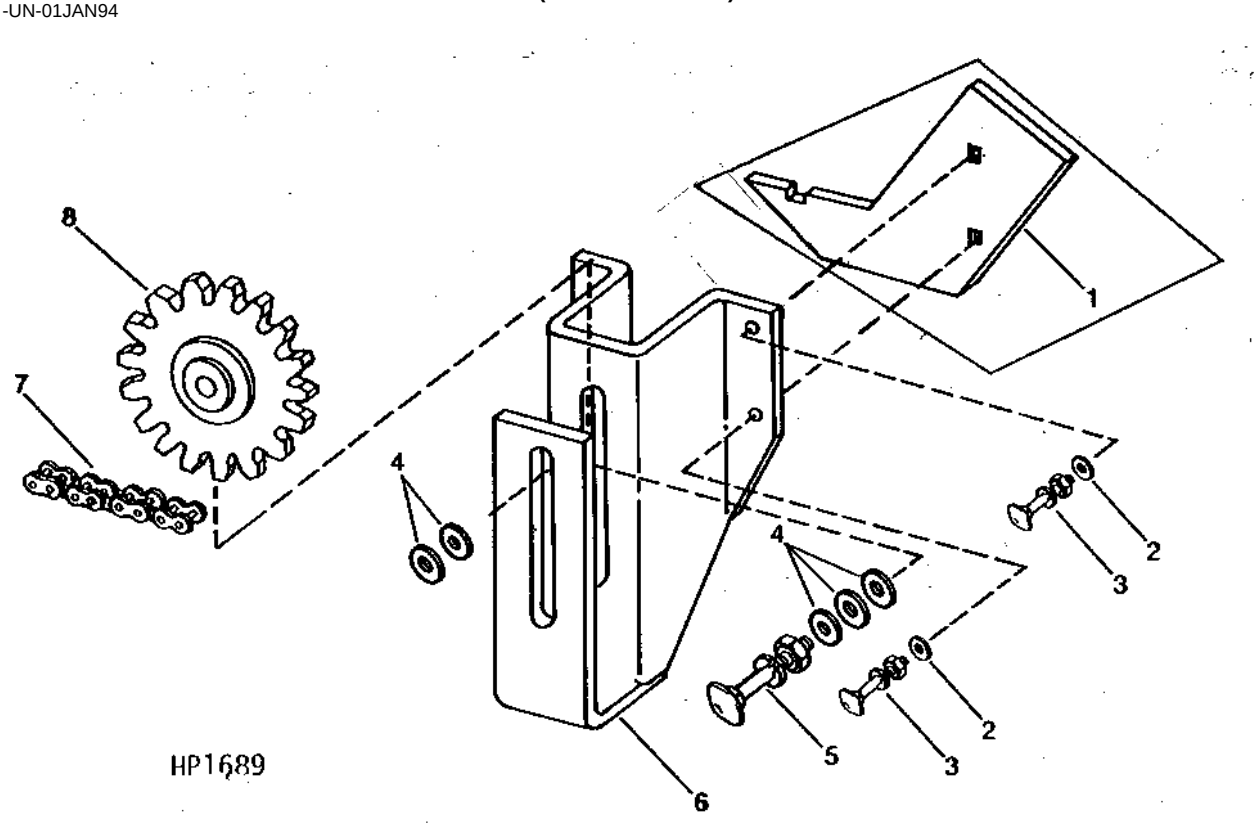


HP2718

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H84497	SLAT	AR	-458400	5/16" RIVET, (42 USED, REGULAR; 51 USED, LONG)
	H95651	SLAT	AR	458401-559132	5/16" RIVET, (28 USED, REGULAR; 34 USED, LONG)
	H84497	SLAT	AR	559133-612740	(28 USED, REGULAR; 34 USED, LONG)
	H84497	SLAT	AR	612741-	(42 USED, REGULAR; 51 USED, LONG)
	H84497	SLAT	AR		(28 USED, REGULAR; 34 USED, LONG)
2	16H1083	RIVET	AR		5/16" X 5/8", (4 USED PER SLAT) (GRAIN)
	16H1083	RIVET	AR		5/16" X 5/8", (4 USED PER SLAT) (REGULAR AND LONG)
3	H84026	HOOK	1		
4	AC14974	PIN	1	-458400	
5	AH83426	CHAIN LINK	1	-458400	ATTACHMENT, 5/16" RIVET
	AH110740	CHAIN LINK	1	458401-557473	ATTACHMENT
	AH83426	CHAIN LINK	1	557474-	ATTACHMENT
6	C10232	LINK	1		ROLLER
7	AH84241	CHAIN LINK	1		COUPLER
8	AC11779	PIN	1		
9	C10233	CHAIN LINK	1		OFFSET
10	AH84941	CONVEYOR	1	-458400	(42 SLATS) (REGULAR) (ALL CROPS) (SUB AH94562)
	AH94562	CONVEYOR	1	-559132	(28 SLATS) (REGULAR) (ALL CROPS) (SUB AH112326)
	AH112326	CONVEYOR	1	-610000	(28 SLATS) (SUB AH116716, (3) AH84241 AND (3) C10233)
	AH116716	CONVEYOR	1	-612740	(28 SLATS) (REGULAR)(WIDE-SPACED)
	AH116716	CONVEYOR	1		(28 SLATS) (REGULAR) (WIDE-SPACED)
	AH123451	CONVEYOR	1		(42 SLATS) (REGULAR) (CLOSED-SPACED)
	AH84942	CONVEYOR	1	-458400	(51 SLATS) (LONG) (RICE) (SUB AH94566)
	AH94566	CONVEYOR	1	-559132	(34 SLATS) (LONG) (RICE) (SUB AH112327)
	AH112327	CONVEYOR	1	-610500	(34 SLATS) (SUB AH116717, (3) AH84241 AND (3) C10233)
	AH116717	CONVEYOR	1	-612740	(34 SLATS) (LONG) (WIDE-SPACED)
	AH116717	CONVEYOR	1		(34 SLATS) (LONG) (WIDE-SPACED)
	AH123536	CONVEYOR	1	612741-	(51 SLATS) (LONG) (CLOSED-SPACED)

FEEDER CONVEYOR DRIVE CHAIN, IDLER, AND BRACKET (VARIABLE DRIVE)

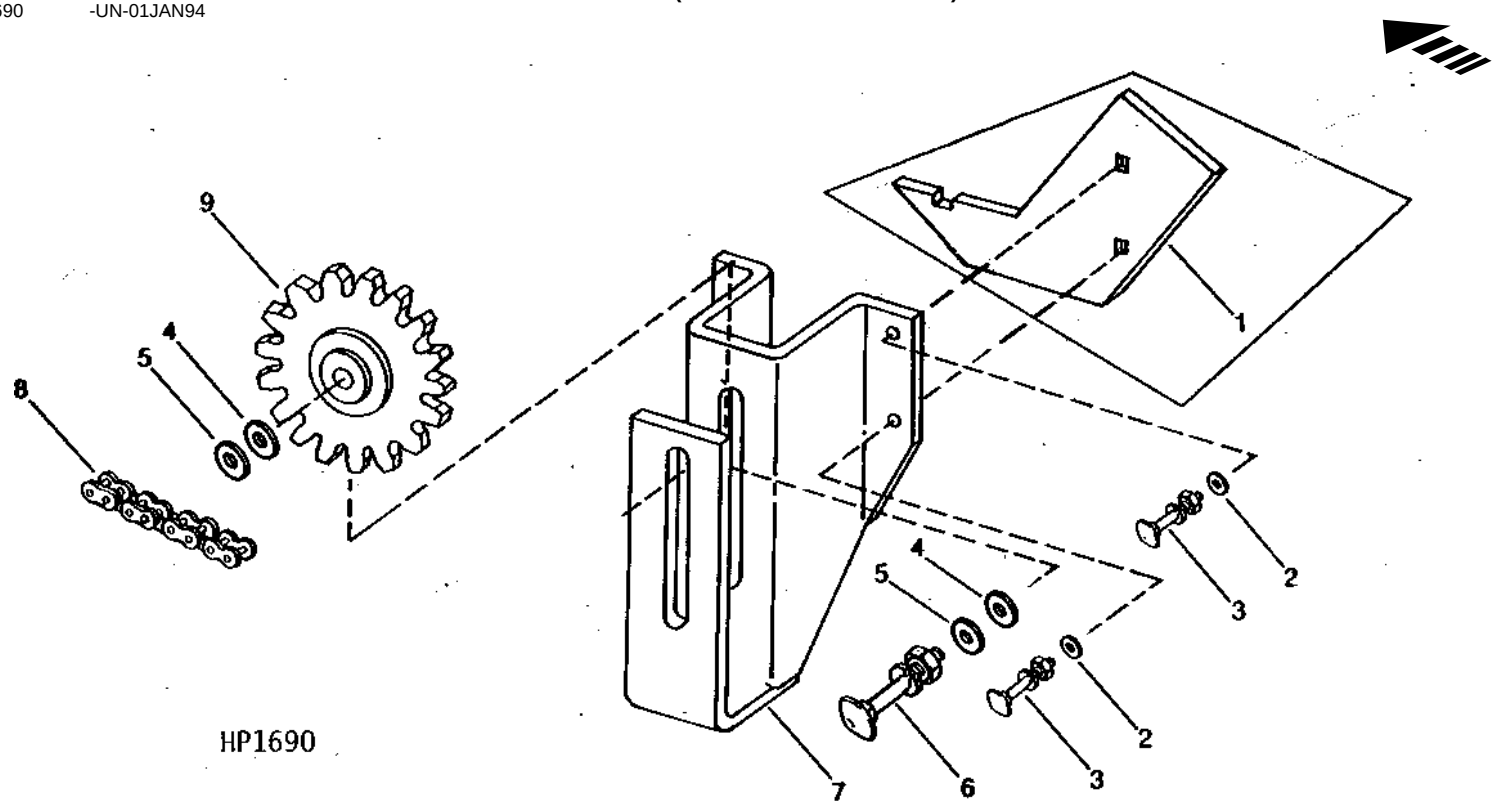
HP1689 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99037	PLATE	1	-556300	
2	24H1305	WASHER	3	556301-	13/32" X 13/16" X 0.065"
3	03H1500	BOLT	3	-556300	3/8" X 1"
	12H304	LOCK WASHER	3	-556300	3/8"
	14H812	NUT	3	-556300	3/8"
	19H1731	CAP SCREW	3	556301-	3/8" X 1"
	12H304	LOCK WASHER	3	556301-	3/8"
	14H812	NUT	3	556301-	3/8"
4	24H1850	WASHER	5	-507350	17/32" X 1-1/4" X 0.180"
	H87121	SPACER	2	507351-	
5	03H2114	BOLT	1	-507350	1/2" X 2-3/4"
	12H301	LOCK WASHER	1	-507350	1/2"
	14H1040	NUT	1	-507350	1/2"
6	AH96759	BRACKET	1		
7	.....	LINK CHAIN	1	-507350	ROLLER, TYPE 50, .625 MM (5/8") PITCH, 223 LINKS (REGULAR) (ASSEMBLE FROM (4) AP6093H, (2) AP6095H, P20350, P20351 AND P20352)
	.....	LINK CHAIN	1	507351-	ROLLER, TYPE 60, 19 MM (3/4") PITCH, 189 LINKS, (ASSEMBLE FROM (3) AB1288H, AB1289H, AB1290H, (2) B5234H, (2) B5235H AND AN151830)
8	AH98176	CHAIN SPROCKET	1	-507350	17 TEETH
	AN31211	CHAIN SPROCKET	1	507351-	15 TEETH

FEEDER CONVEYOR DRIVE CHAIN, IDLER, AND BRACKET
LONG FIXED (SERIAL NO. -)
REGULAR FIXED (SERIAL NO. 507351-)

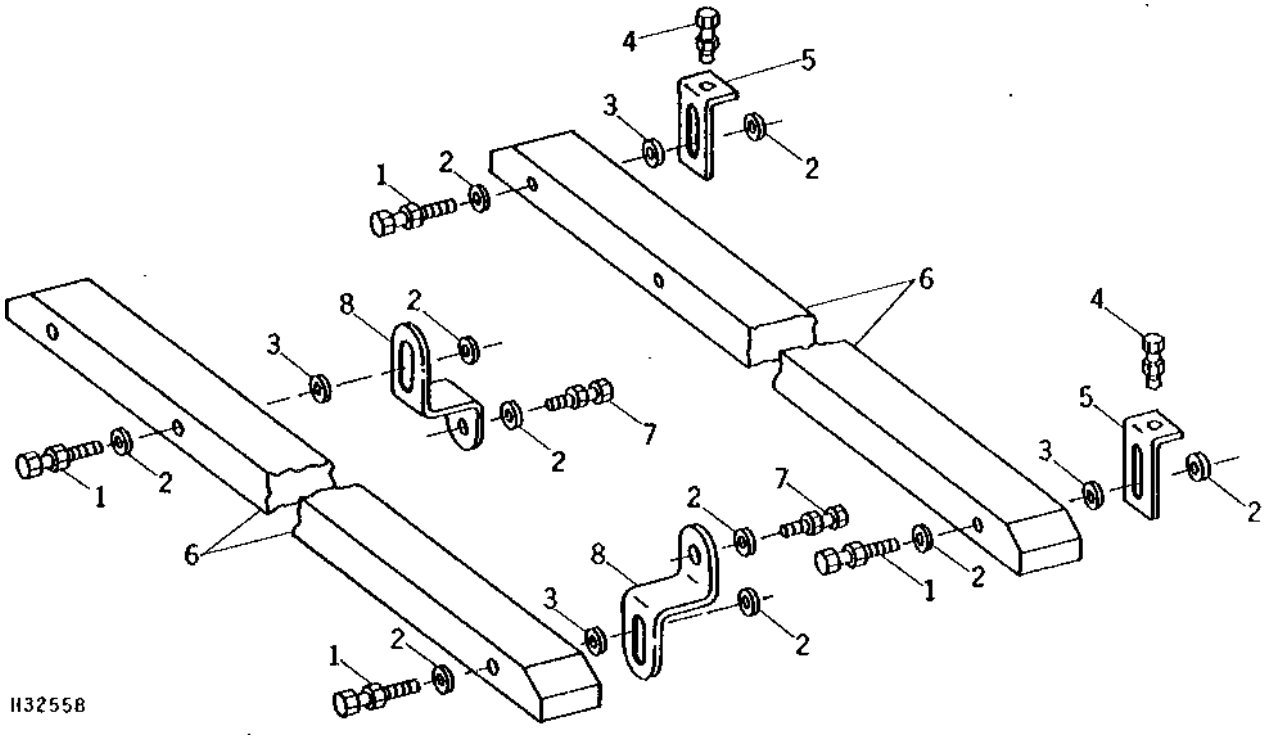
HP1690 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99037	PLATE	1	-556300	
2	24H1305	WASHER	3	556301-	13/32" X 13/16" X 0.065"
3	03H1503	BOLT	3	-556300	1/2" X 2-1/2"
	12H301	LOCK WASHER	3	-556300	1/2"
	14H1040	NUT	3	-556300	1/2"
	19H1731	CAP SCREW	3	556301-	3/8" X 1"
	12H304	LOCK WASHER	3	556301-	3/8"
	14H812	NUT	3	556301-	3/8"
4	H87121	SPACER	2		
5	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
6	03H1503	BOLT	1		1/2" X 2-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	AH96759	BRACKET	1		
8	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 225 LINKS (LONG) (ASSEMBLE FROM (4) AB1288H AND AB1289H)
	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 189 LINKS (REGULAR) (ASSEMBLE FROM (3) AB1288H, AB1289H, AB1290H, (2) B5234H, (2) B5235H AND AN151830)
9	AN31211	CHAIN SPROCKET	1		15 TEETH

FEEDER CONVEYOR DRIVE CHAIN GUIDES
REGULAR FIXED (SERIAL NO. 507351-)
LONG FIXED (SERIAL NO. -)

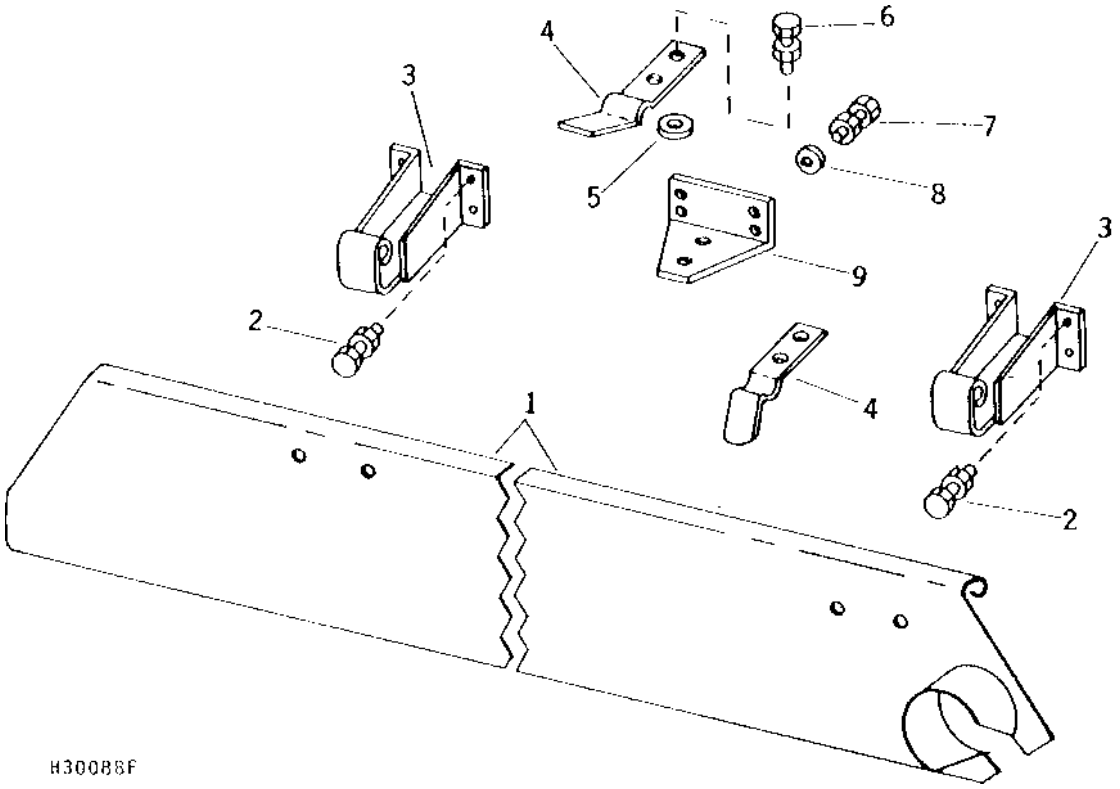
H32558 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2128	CAP SCREW	AR		3/8" X 3", (4 USED, VARIABLE DRIVE; 6 USED, LONG)
	12H304	LOCK WASHER	AR		3/8", (4 USED, VARIABLE DRIVE; 6 USED, LONG)
	14H812	NUT	AR		3/8", (4 USED, VARIABLE DRIVE; 6 USED, LONG)
2	24H1305	WASHER	AR		13/32" X 13/16" X 0.065", (10 USED, VARIABLE DRIVE; 16 USED, LONG)
3	24H1308	WASHER	AR		13/32" X 1" X 0.134", (4 USED, VARIABLE DRIVE; 6 USED, LONG)
4	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
5	H80843	ANGLE	2		UPPER
6	H95464	GUIDE	2		(VARIABLE AND FIXED DRIVE)
	H95443	GUIDE	2		(LONG)
7	19H1732	CAP SCREW	AR		3/8" X 1-1/4", (2 USED, VARIABLE DRIVE; 4 USED, LONG)
	12H304	LOCK WASHER	AR		3/8", (2 USED, VARIABLE DRIVE; 4 USED, LONG)
	14H812	NUT	AR		3/8", (2 USED, VARIABLE DRIVE; 4 USED, LONG)
8	H82530	BRACKET	2		LOWER

FEEDER HOUSE SHIELD (RIGHT-HAND)

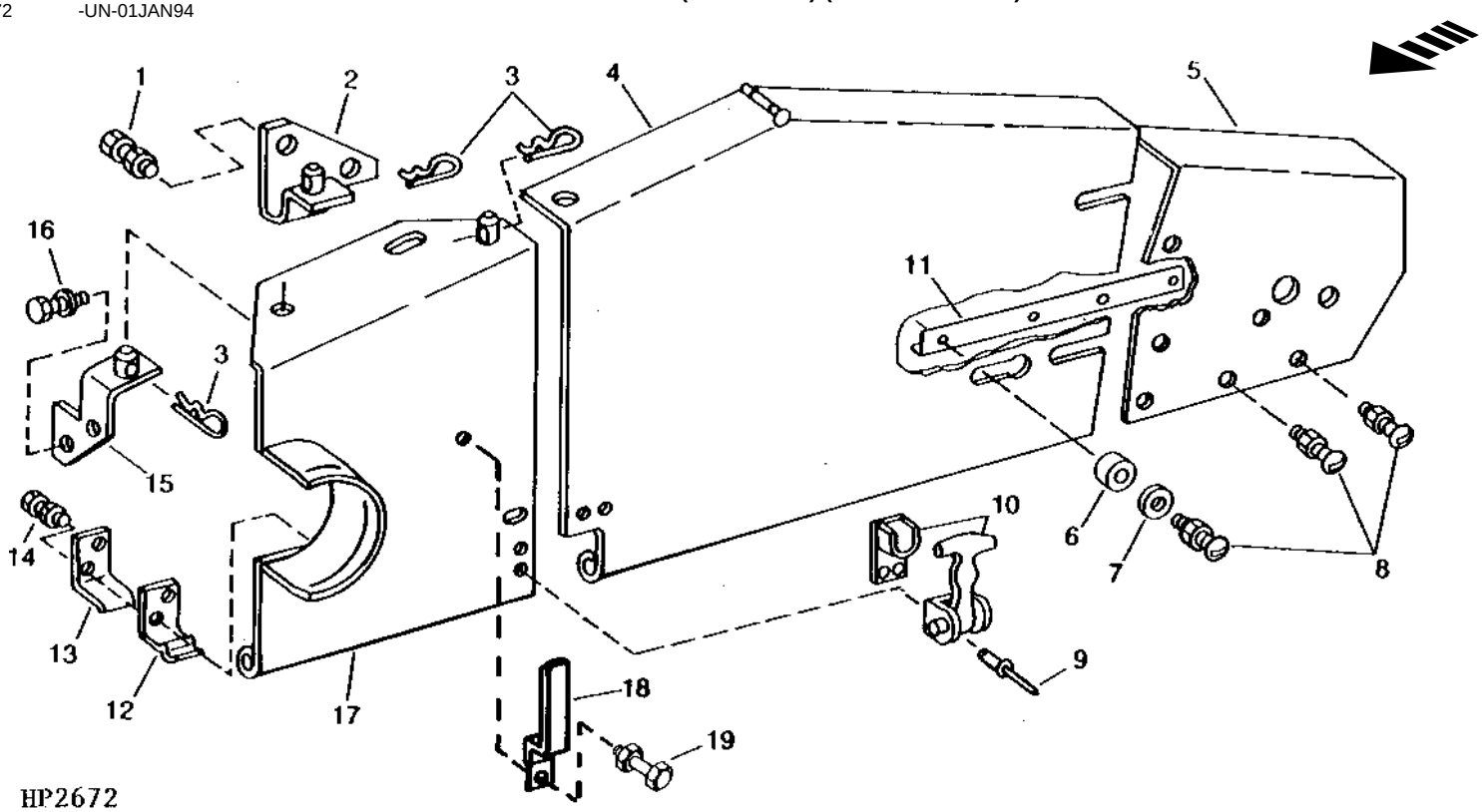
H30088F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98891	SHIELD	1	-610500	(VARIABLE AND FIXED DRIVE)
	AH115249	SHIELD	1	610501-	(VARIABLE AND FIXED DRIVE)
	AH94171	SHIELD	1		(LONG)
2	03H1268	BOLT	4		5/16" X 3/4"
	14H785	NUT	4		5/16"
3	H88055	BRACKET	2		
4	H78884	LATCH	2		
5	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
6	19H1900	CAP SCREW	2		5/16" X 3/4"
	14H785	NUT	2		5/16"
7	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	14H812	NUT	2		3/8"
8	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
9	H88057	BRACKET	1		(VARIABLE AND FIXED DRIVE)
	H95442	BRACKET	1		(LONG)

FEEDER HOUSE SHIELDS (LEFT-HAND) (VARIABLE DRIVE)

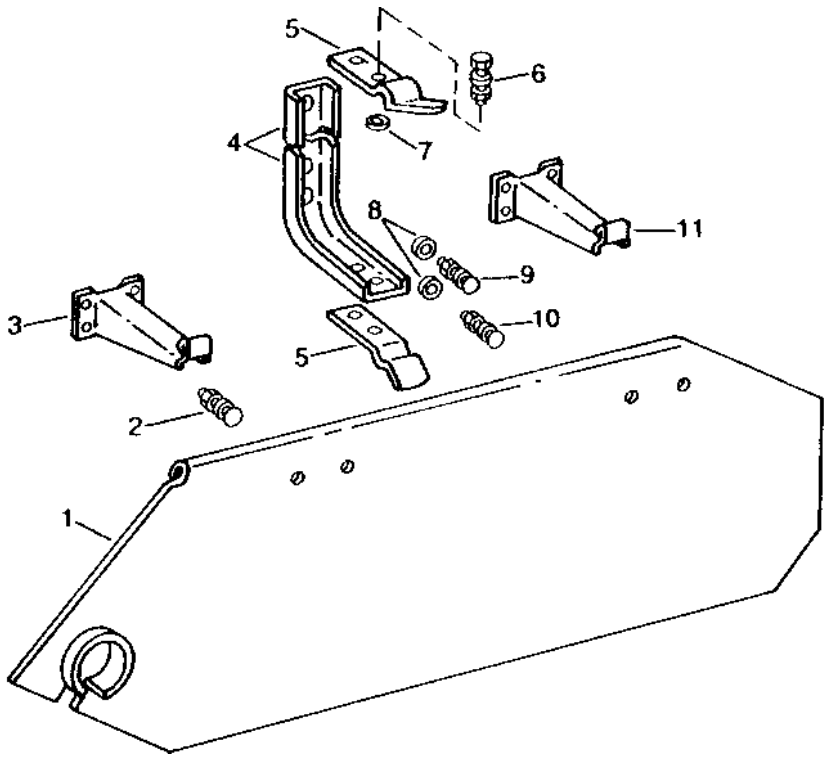
HP2672 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1801	BOLT	2		5/8" X 1-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
2	AH97997	BRACKET	1		
3	A3581R	SPRING LOCKING PIN	1		
4	AH96470	SHIELD	1	-362163	(SUB AH102395)
	AH102395	SHIELD	1		MIDDLE
5	AH99662	SHIELD	1	-359610	(SUB AH102394)
	AH102394	SHIELD	1		
6	H63988	WASHER	1	-359610	
	T12898	WASHER	1	359611-	
7	24H1224	WASHER	1		11/32" X 1" X 1/16"
8	21H1075	SCREW	3		5/16" X 1"
	N10213	LOCK NUT	3		
9	21H1019	SCREW	2	-462238	0.190" X 1/2"
	12H246	LOCK WASHER	2	-462238	0.190"
	14H778	NUT	2	-462238	0.190"
	H85233	RIVET	4	462239-	
10	AH96473	LATCH	1		
11	H102352	SUPPORT	1	359611-	(32" TIRES) (RICE)
12	H97912	LATCH	1		SHIELD
13	H97911	BRACKET	1		LATCH
14	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
15	AH96471	BRACKET	1		
16	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
17	AH96469	SHIELD	1	-459279	FRONT
	AH108422	SHIELD	1	459280-461779	FRONT
	AH110184	SHIELD	1	461780-600001	(SUB AH114779) FRONT
	AH114779	SHIELD	1		FRONT
18	AH78124	CLIP	2		
19	21H1069	SCREW	2	600001-	3/8" X 1"
	12H304	LOCK WASHER	2	600001-	3/8"
	14H812	NUT	2	600001-	3/8"

FEEDER HOUSE SHIELD (LEFT-HAND) (REGULAR FIXED-LESS REVERSER)
(SERIAL NO. -507350)(SERIAL NO. 615201-)

HP1209 -UN-01JAN94

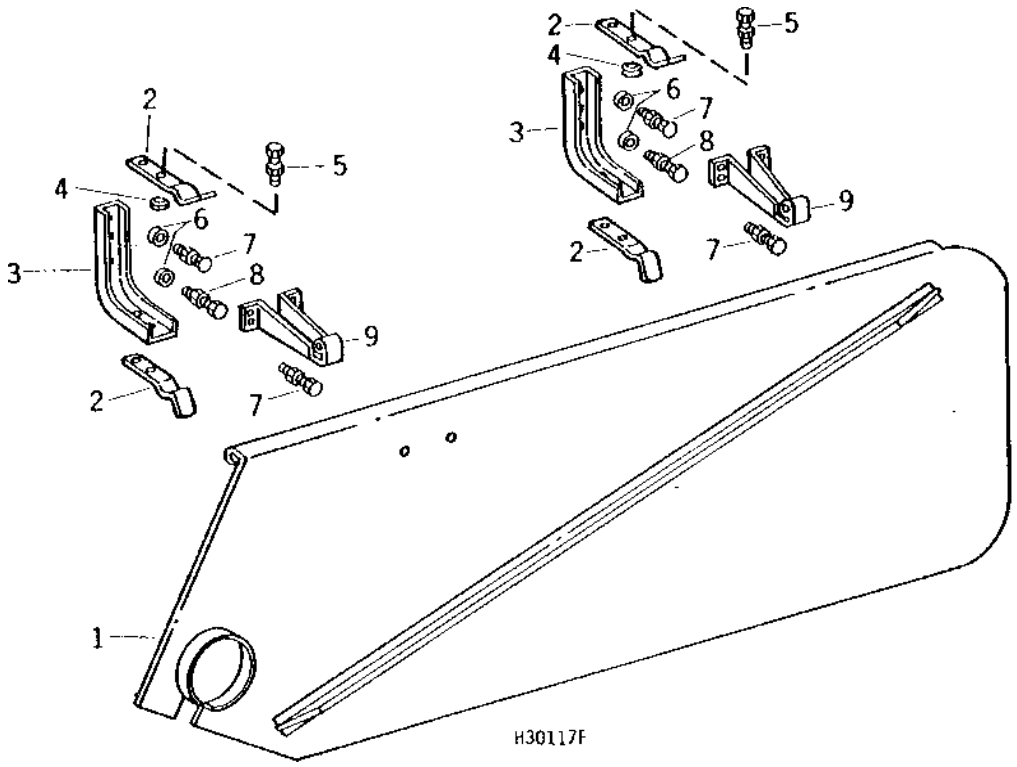


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH94460	SHIELD	1	-600000	(SUB AH114776)
	AH114776	SHIELD	1		
2	03H1463	BOLT	6		3/8" X 3/4"
	14H812	NUT	6		3/8"
3	H83776	BRACKET	1		FRONT
4	H82521	BRACKET	1		LATCH
5	H78884	LATCH	2		
6	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
7	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	03H1765	BOLT	1		3/8" X 3/4"
	14H812	NUT	1		3/8"
10	19H1731	CAP SCREW	1		3/8" X 1"
	14H812	NUT	1		3/8"
11	H78880	BRACKET	1		REAR

MEMORANDA

FEEDER HOUSE SHIELD (LEFT-HAND) (LONG FEEDER HOUSE)
(SERIAL NO. -409100)

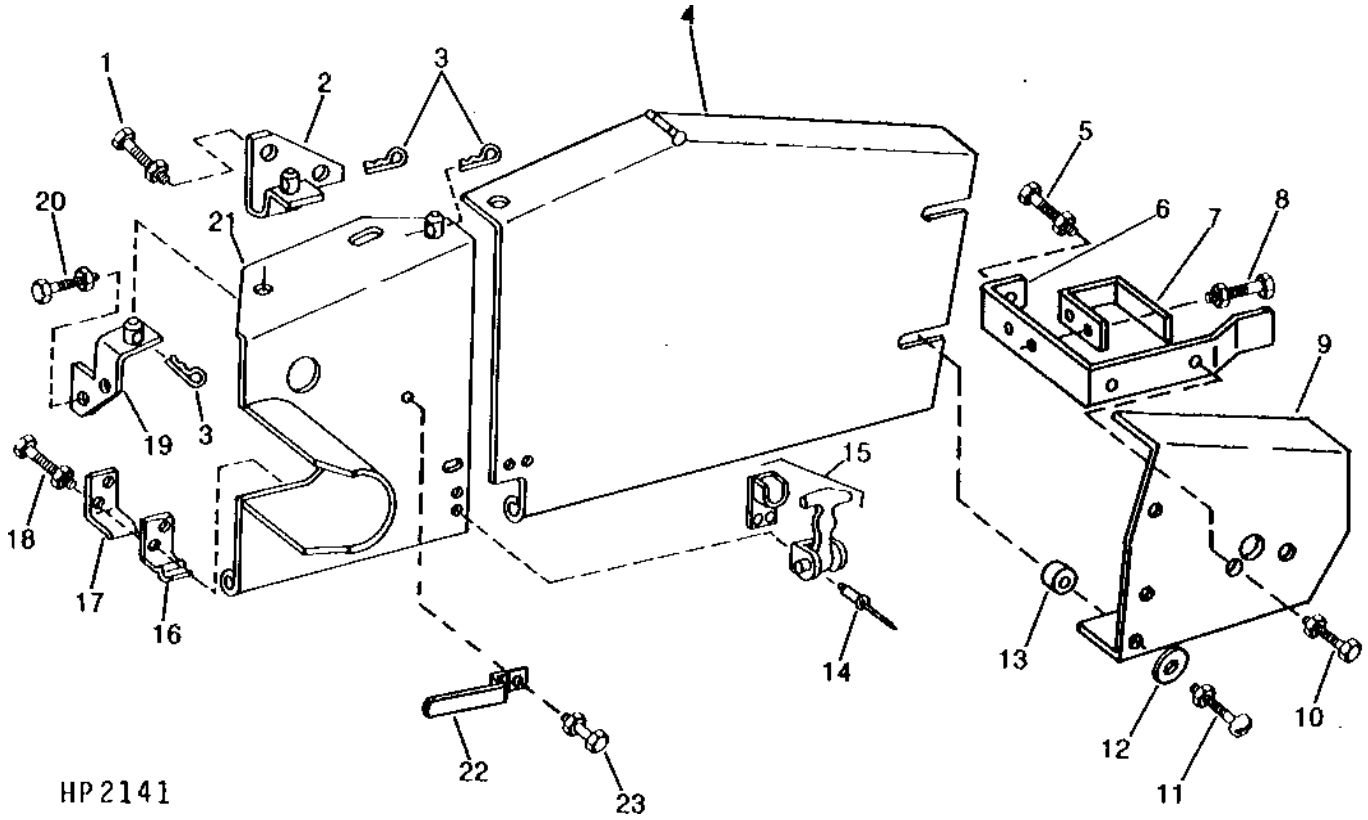
H30117F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH94699	SHIELD	1		
2	H78884	LATCH	4		
3	H82536	BRACKET	2		LATCH
4	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
5	19H1900	CAP SCREW	4		5/16" X 3/4"
	14H785	NUT	4		5/16"
6	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
7	03H1765	BOLT	9		3/8" X 3/4"
	14H812	NUT	9		3/8"
8	19H1731	CAP SCREW	1		3/8" X 1"
	14H812	NUT	1		3/8"
9	H83776	BRACKET	2		FRONT

FEEDER HOUSE SHIELDS (LEFT-HAND)
LONG FIXED (SERIAL NO. 409101-)
REGULAR FIXED (SERIAL NO. 507351-615200)

HP2141 -UN-01JAN94



THIS PARTS LISTING IS CONTINUED

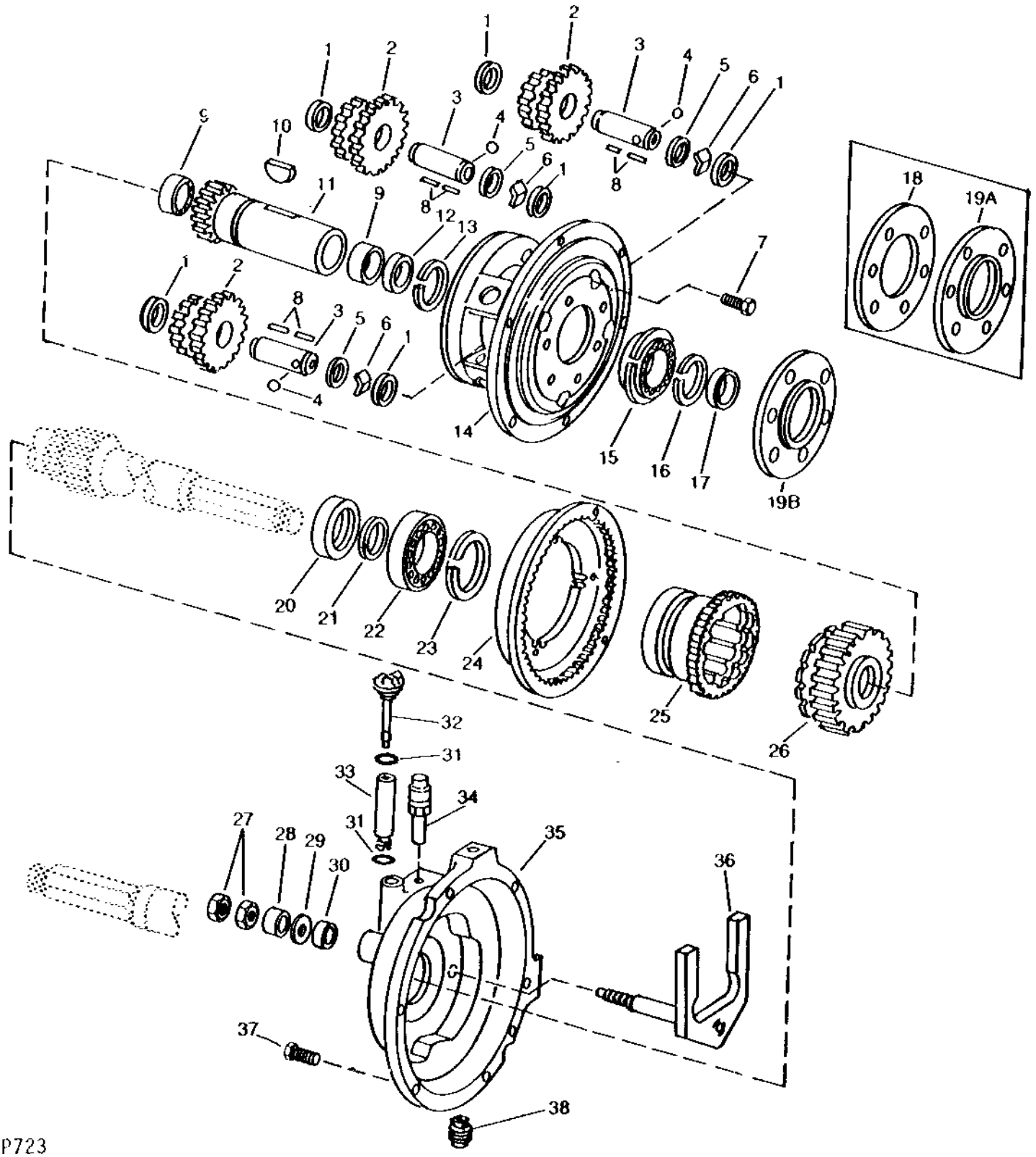
FEEDER HOUSE SHIELDS (LEFT-HAND) - CONTINUED
LONG FIXED (SERIAL NO. 409101-)
REGULAR FIXED (SERIAL NO. 507351-615200)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1652	BOLT	2		5/8" X 1-1/2", (LONG)
	E62875	LOCK NUT	2		(LONG)
	03H1801	BOLT	2		(REGULAR)
	12H294	LOCK WASHER	2		(REGULAR)
	14H1039	NUT	2		(REGULAR)
2	AH97997	BRACKET	1		
3	A3581R	SPRING LOCKING PIN	3		
4	AH96752	SHIELD	1		MIDDLE (LONG)
	AH102395	SHIELD	1		MIDDLE (REGULAR)
5	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
6	H95459	STRAP	1		
7	H97821	SCRAPER	1		
8	19H1900	CAP SCREW	2		5/16" X 3/4"
	N10213	LOCK NUT	2		
9	AH102394	SHIELD	1		REAR
10	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10215	LOCK NUT	1		
11	21H1075	SCREW	2		5/16" X 1"
	N10213	LOCK NUT	2		
12	24H1224	WASHER	2		11/32" X 1" X 1/16"
13	T12898	WASHER	2		
14	21H1019	SCREW	2	-462238	0.190" X 1/2"
	12H246	LOCK WASHER	2	-462238	0.190"
	14H778	NUT	2	-462238	0.190"
	H85233	RIVET	4	462239-	
15	AH96473	LATCH	1		
16	H97912	LATCH	1		LATCH
17	H97911	BRACKET	1		LATCH
18	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
19	AH96471	BRACKET	1		
20	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
21	AH96469	SHIELD	1	-461779	(SUB AH110184)
	AH110184	SHIELD	1	-600000	FRONT (LONG) (SUB AH114779)
	AH114779	SHIELD	1		FRONT (REGULAR AND LONG DRIVE, REGULAR VARIABLE DRIVE)
	AH108422	SHIELD	1		FRONT (REGULAR)
22	AH78124	CLIP	2		
23	21H1069	SCREW	2	600001-	3/8" X 1"
	12H304	LOCK WASHER	2	600001-	3/8"
	14H812	NUT	2	600001-	3/8"

THIS PARTS LISTING IS CONTINUED

REVERSER GEAR BOX

HP723 -UN-01JAN94

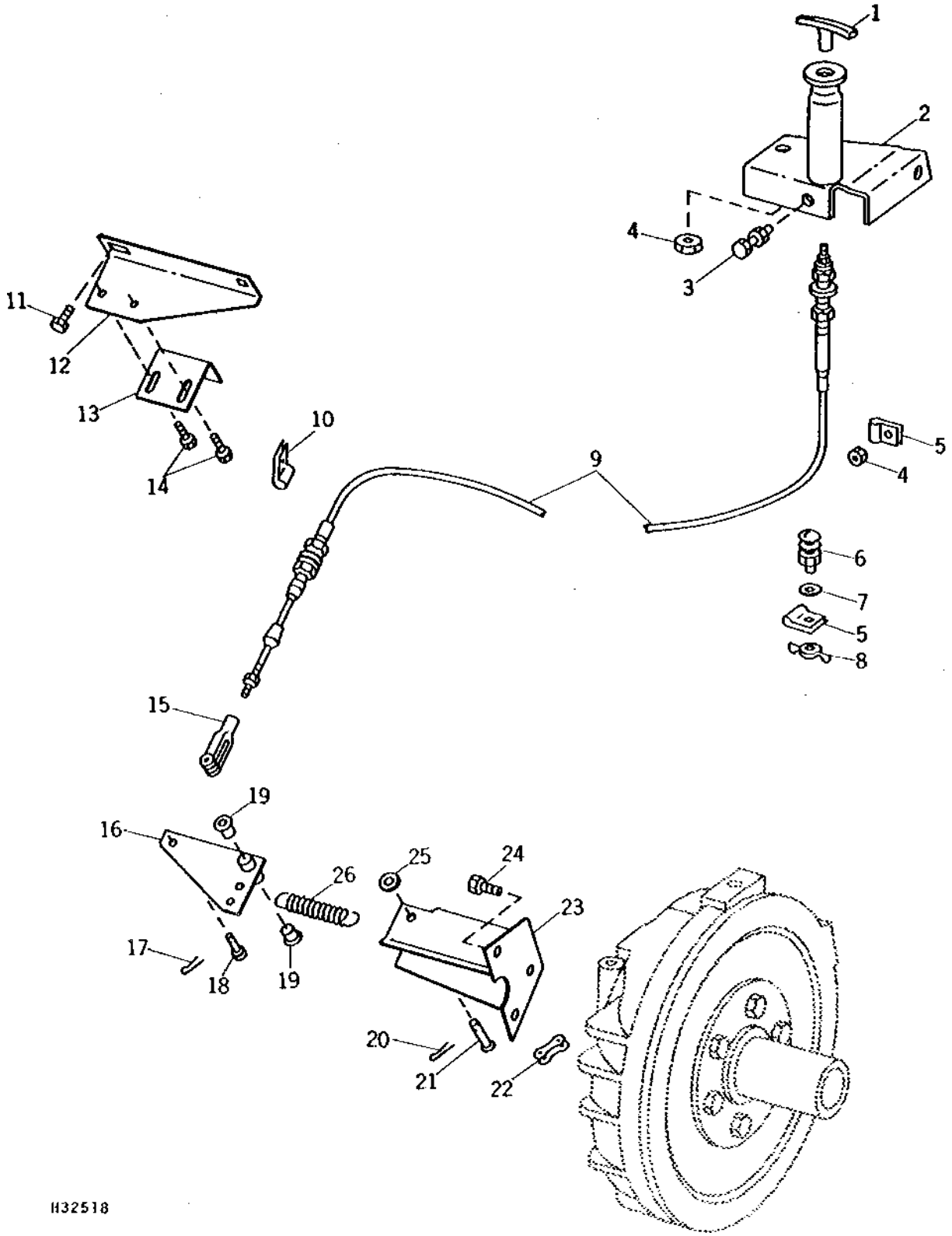


REVERSER GEAR BOX - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R66197	THRUST WASHER	6		
2	AR55423	PINION	1	-612193	(PACKAGE OF (3)
	AH106618	PINION	1	612194-625835	(PACKAGE OF (3) H105912) (SUB (3) H105912)
	H105912	PINION	3		
3	R33079	PIN	3		
4	H871R	BALL	3		
5	R33088	WASHER	3		
6	H89617	SPACER	3		
7	19H1936	CAP SCREW	6		3/8" X 3/4"
8	R33058	NEEDLE ROLLER	186		(6 SETS OF 31)
9	JD8819	NEEDLE BEARING	2		
10	26H41	SHAFT KEY	2		5/16" X 2-1/8"
11	H98902	GEAR	1	-612193	INPUT
	H105909	GEAR	1	612194-	INPUT
12	E53699	SEAL	1		
13	B3118R	SNAP RING	1		
14	H98906	COVER	1		
15	JD10010	BALL BEARING	1		(WITH SNAP RING)
16	R39081	SNAP RING	1		
17	R35643	SEAL	1		
18	H101162	GASKET	1	-409100	
19A	H98411	PRESSED FLANGED HOUSING	1	-409100	(SUB H105353)
19B	H105353	BEARING HOUSING W/O BEARING	1		
20	AN12151	SEAL	1		
21	H98418	SNAP RING	1	-610500	
	N71922	SNAP RING	1	610501-	
22	JD10011	BALL BEARING	1		
23	BP13620	SNAP RING	1		
24	AH97644	GEAR	1	-612193	
	AH105040	GEAR	1	612194-	
25	H98905	SHIFT COLLAR	1	-626800	
	H132328	SHIFT COLLAR	1		
26	H98903	GEAR	1	-612193	OUTPUT
	H106073	GEAR	1	612194-	OUTPUT
27	14H832	NUT	2		9/16"
28	28H2499	BUSHING	1		3/4" X 5/8"
29	24H1378	WASHER	1		11/16" X 1-15/32" X 0.134"
30	AN113330	SEAL	1		
31	R26906	O-RING	2		
32	AH96299	DIPSTICK	1	-630800	(SUB AH134599)
	AH134599	DIPSTICK	1		
33	H97651	SPACER	1	-630800	(SUB H140195)
	H140195	SPACER	1		
34	U14273	BREATHER	1		
35	H98907	HOUSING	1		
36	AH93110	SHIFTER	1		
37	19H1731	CAP SCREW	6		3/8" X 1"
38	AN31004	PIPE PLUG	1		
..	AH104510	GEAR CASE	1	-459225	(SUB AH112812)
..	AH112812	GEAR CASE	1	-612193	(SUB AH120069)
..	AH120069	GEAR CASE	1		

REVERSER CONTROL CABLE AND LINKAGE

H32518 -UN-01JAN94

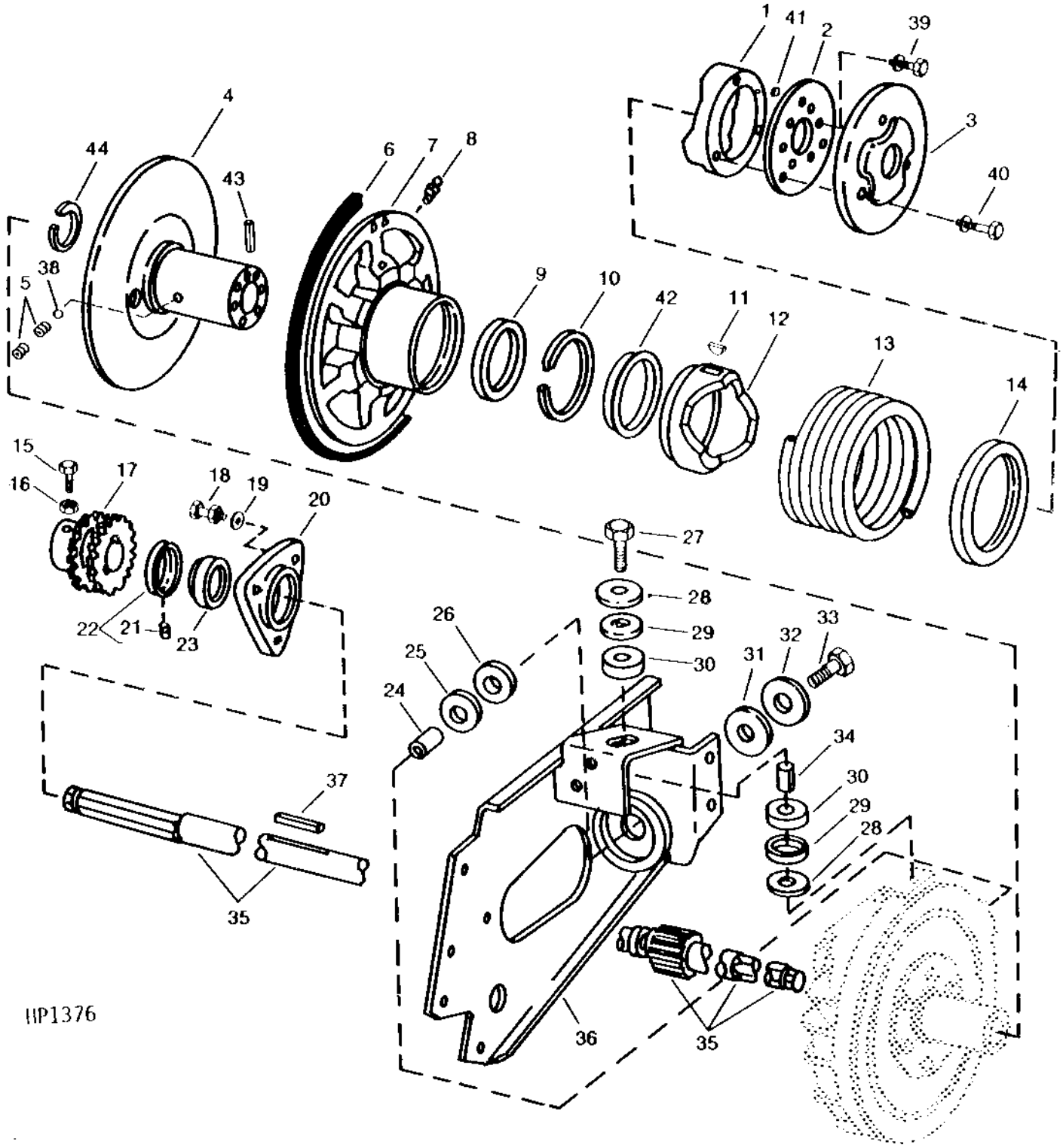


REVERSER CONTROL CABLE AND LINKAGE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H91809	HANDLE	1		
2	AH98828	SUPPORT	1		
3	N14822	SELF-LOCKING SCREW	1		
	N10215	LOCK NUT	1		
4	N10213	LOCK NUT	2		
5	AH76882	CLIP	2	-556300	
	AH107416	CLIP	2	556301-615795	
	AH107416	CLIP	2	615796-	(GRAIN)
	R46414	CLAMP	2	615796-	(CORN, RICE)
6	19H1765	CAP SCREW	1		3/8" X 1-3/4"
	12H304	LOCK WASHER	1		3/8", (REGULAR)
	14H812	NUT	1		3/8", (REGULAR)
	N10215	LOCK NUT	2		(LONG)
7	24H1176	WASHER	2		13/32" X 1-1/4" X 0.100", (REGULAR)
8	14H827	WING NUT	1		3/8", (REGULAR)
9	AH98833	PUSH PULL CABLE	1		(REGULAR)
	AH101357	CABLE	1		(LONG)
10	AH97280	CLIP	1		
11	03H1500	BOLT	2		3/8" X 1"
12	H96269	BRACKET	1		
13	H100077	BRACKET	1		
14	H76139	SCREW	2		SELF-LOCKING
15	H97507	YOKE	1		(REGULAR)
	AR52085	BALL JOINT	1		(LONG)
	14H860	NUT	1		1/4", (LONG)
16	AH98827	LEVER	1	-409100	(SUB AH104826)
	AH104826	LEVER	1		
17	11H266	COTTER PIN	1		1/16" X 1/2", (REGULAR)
18	U42845	PIN	1		DRILLED (REGULAR)
19	H91823	BUSHING	2		
20	11H211	COTTER PIN	1		1/8" X 3/4"
21	U44016	PIN	1		
22	AE23791	CHAIN LINK	1		
23	AH98826	SUPPORT	1		BELLCRANK
24	N10212	SELF-LOCKING SCREW	3		
25	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
26	H97169	SPRING	1	-409100	(SUB H105055)
	H105055	SPRING	1		

FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTINGS (VARIABLE DRIVE)

HP1376 -UN-01JAN94

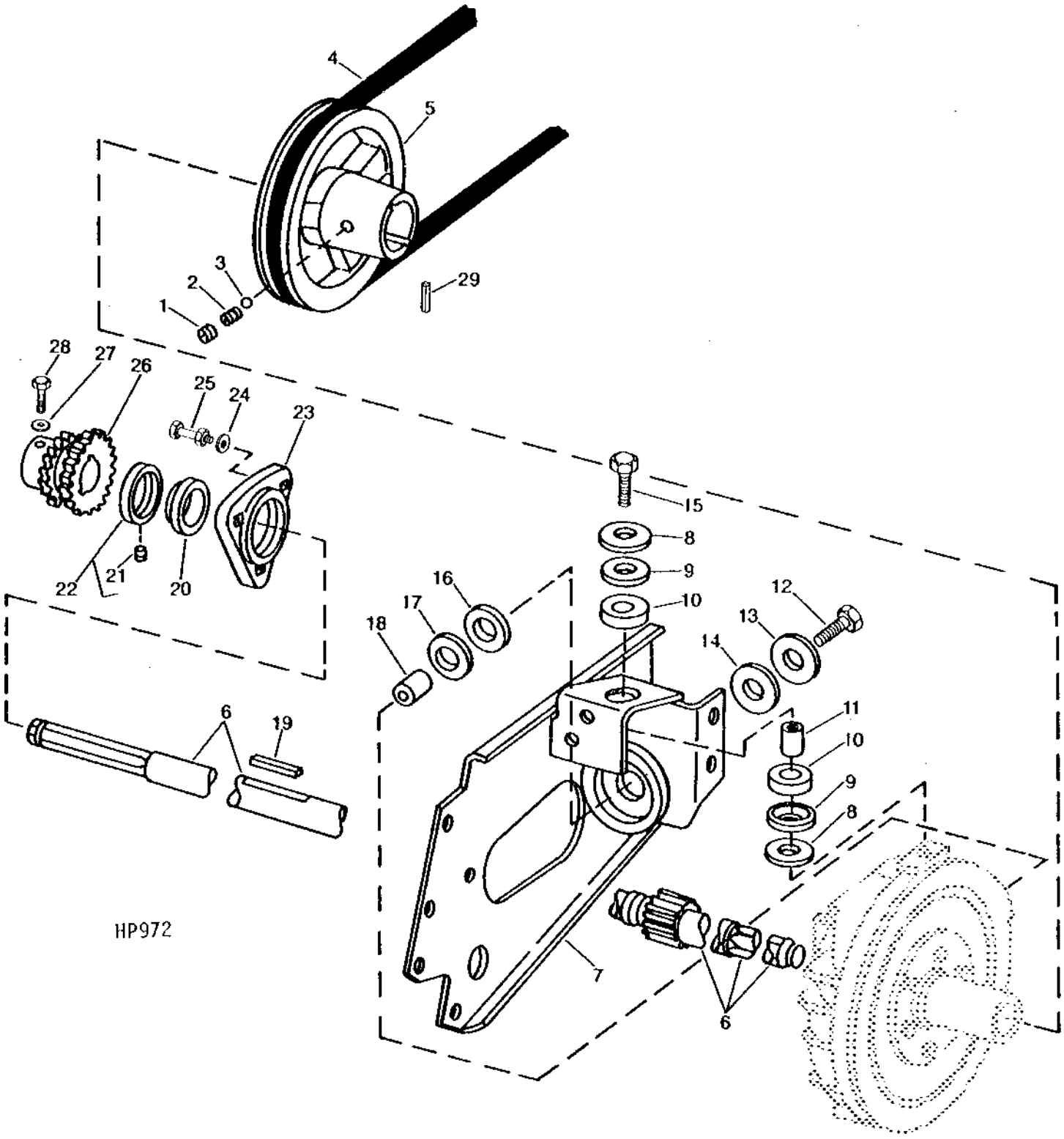


FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTINGS (VARIABLE DRIVE) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97327	CAM	1	-459279	(SUB H107734)
	H107734	CAM	1		OUTER
2	H93369	WASHER	1	-459279	(SUB H107793)
	H107793	WASHER	1		
3	H93368	RETAINER	1		
4	H93189	HALF SHEAVE	1	-459840	(SUB H108673 WITH 34H305)
	H108673	SHEAVE	1		INNER
5	22H998	SET SCREW	2	-409100	5/16" X 5/16", (BOTTOM)
	22H975	SET SCREW	2	409101-459840	5/16" X 5/16", (BOTTOM)
	22H975	SET SCREW	2	-409100	5/16" X 5/16", (TOP)
	22H775	SET SCREW	2	409101-459840	5/16" X 1/4", (TOP)
	22H775	SET SCREW	2	459841-	5/16" X 1/4"
6	H91814	BELT	1	-459840	(SUB H110921)
	H110921	BELT	1		
7	H97329	SHEAVE	1	-459890	(SUB H107735)
	H107735	SHEAVE	1		OUTER
8	JD7759	LUBRICATION FITTING	2	-459890	
	JD7798	LUBRICATION FITTING	2		
9	T53732	SEAL	1	-459279	(SUB AH108161)
	AH108161	SEAL	1		
10	H97308	SNAP RING	1		
11	26H41	SHAFT KEY	1		5/16" X 2-1/8"
12	H97326	CAM	1	-459279	(SUB H107733 AND H110728)
	H107733	CAM	1		INNER
13	H92260	SPRING	1		
14	AH96345	SEAL	1		
15	H82306	SCREW	1		
16	14H732	NUT	1		3/8"
17	AH84245	CHAIN SPROCKET	1	-507350	18 AND 23 TEETH
	AH92645	CHAIN SPROCKET	1	507351-	15 AND 20 TEETH
18	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
19	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
20	H75896	HOUSING	1	-360424	(SUB H93927)
	H93927	HOUSING	1		
21	22H979	SET SCREW	1		3/8" X 3/8"
22	JD9201	ECCENTRIC LOCKING COLLAR	1		
23	JD9202	BALL BEARING	1		
24	H95417	SPACER	1		
25	H97410	WASHER	1		
26	R62502	SUPPORT	1		RUBBER
27	19H1863	CAP SCREW	1		5/8" X 3"
28	P50456H	WASHER	2		
29	H78856	RETAINER	2		STEEL
30	H80197	BUSHING	1		RUBBER
31	T55761	SUPPORT	1		RUBBER
32	R20136	WASHER	1		
33	19H1950	CAP SCREW	1		5/8" X 3-3/4"
34	H85482	BUSHING	1		
35	AH97642	SHAFT	1		
36	AH96138	SUPPORT	1		GEAR CASE
37	.....	KEY	1		(3/8" X 3/8" X 1-7/8") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
38	H871R	BALL	2	-459840	
	H110922	BALL	1	459841-	
39	19H1936	CAP SCREW	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
40	19H3034	CAP SCREW	3		3/8" X 3"
	12H304	LOCK WASHER	3		3/8"
41	32243	PLUG	1	459280-	
42	H110728	RETAINER	1	459841-	
43	34H305	SPRING PIN	1	459841-	7/32" X 2"
44	B3118R	SNAP RING	1		
..	TY6281	LUBRICANT	1	-602385	(SUB TY6333)
..	TY6333	GREASE	1		(14 OZ. TUBE)
..	T43511	PRIMER	1	459841-557956	(SUB TY6305) LOCTITE (6 OZ. TUBE) (NO LONGER AVAILABLE)
..	TY6305	PRIMER	1		

FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTINGS
REGULAR FIXED DRIVE (SERIAL NO. 507351-)
LONG FIXED DRIVE (SERIAL NO. 409101-615200)

HP972 -UN-01JAN94

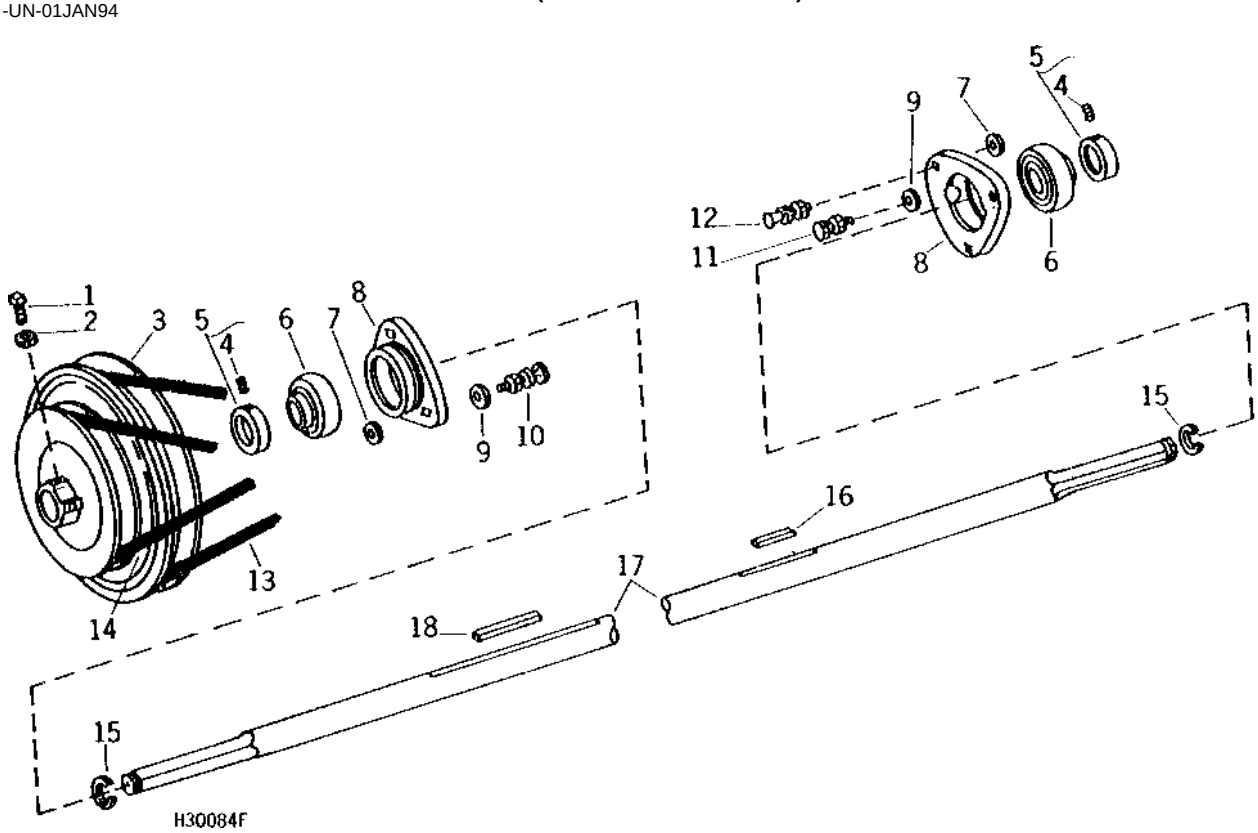


FEEDER HOUSE LOWER SHAFT, SHEAVE, AND MOUNTINGS - CONTINUED
REGULAR FIXED DRIVE (SERIAL NO. 507351-)
LONG FIXED DRIVE (SERIAL NO. 409101-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H775	SET SCREW	2	-459840	5/16" X 1/4"
	22H775	SET SCREW	2	459841-	5/16" X 1/4"
2	22H975	SET SCREW	2	-459840	5/16" X 5/16"
	22H775	SET SCREW	2	459841-	5/16" X 1/4"
3	H871R	BALL	2	-459840	
	H110922	BALL	1	459841-	
4	H97929	BELT	1		(LONG)
	H111519	BELT	1	507351-	(REGULAR)
5	H97970	SHEAVE	1	-459840	(SUB H108889)
	H108889	SHEAVE	1		292 MM (11-3/32") DIA.
6	AH97642	SHAFT	1		
7	AH96406	SUPPORT	1		GEAR CASE (LONG)
	AH96138	SUPPORT	1		GEAR CASE (REGULAR)
8	P50456H	WASHER	2		
9	H78856	RETAINER	2		STEEL
10	H80197	BUSHING	1		RUBBER
11	H85482	BUSHING	1		
12	19H1950	CAP SCREW	1		5/8" X 3-3/4"
13	R20136	WASHER	1		
14	T55761	SUPPORT	1		RUBBER
15	19H1863	CAP SCREW	1		5/8" X 3"
16	R62502	SUPPORT	1		
17	H97410	WASHER	1		
18	H95417	SPACER	1		
19	.....	KEY	1		(3/8" X 3/8" X 1-7/8") (CUT FROM H64378 IN KIT AH64587)
20	JD9202	BALL BEARING	1		
21	22H979	SET SCREW	1		3/8" X 3/8"
22	JD9201	ECCENTRIC LOCKING COLLAR	1		
23	H93927	HOUSING	1		
24	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
25	03H1557	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
26	AH92645	CHAIN SPROCKET	1		15 AND 20 TEETH
27	14H732	NUT	1		3/8"
28	H82306	SCREW	1		
29	34H305	SPRING PIN	1	459841-	7/32" X 2"
PARTS LISTED BELOW ARE NOT ILLUSTRATED:					
..	TY9371	ADHESIVE	1		
..	TY6281	LUBRICANT	1	-602385	(SUB TY6333)
..	TY6333	GREASE	1		(14 OZ. TUBE)

LOWER SHAFT AND SHEAVE FEEDER HOUSE (FIXED DRIVE)
REGULAR (SERIAL NO. -507350)
LONG (SERIAL NO. -409100)

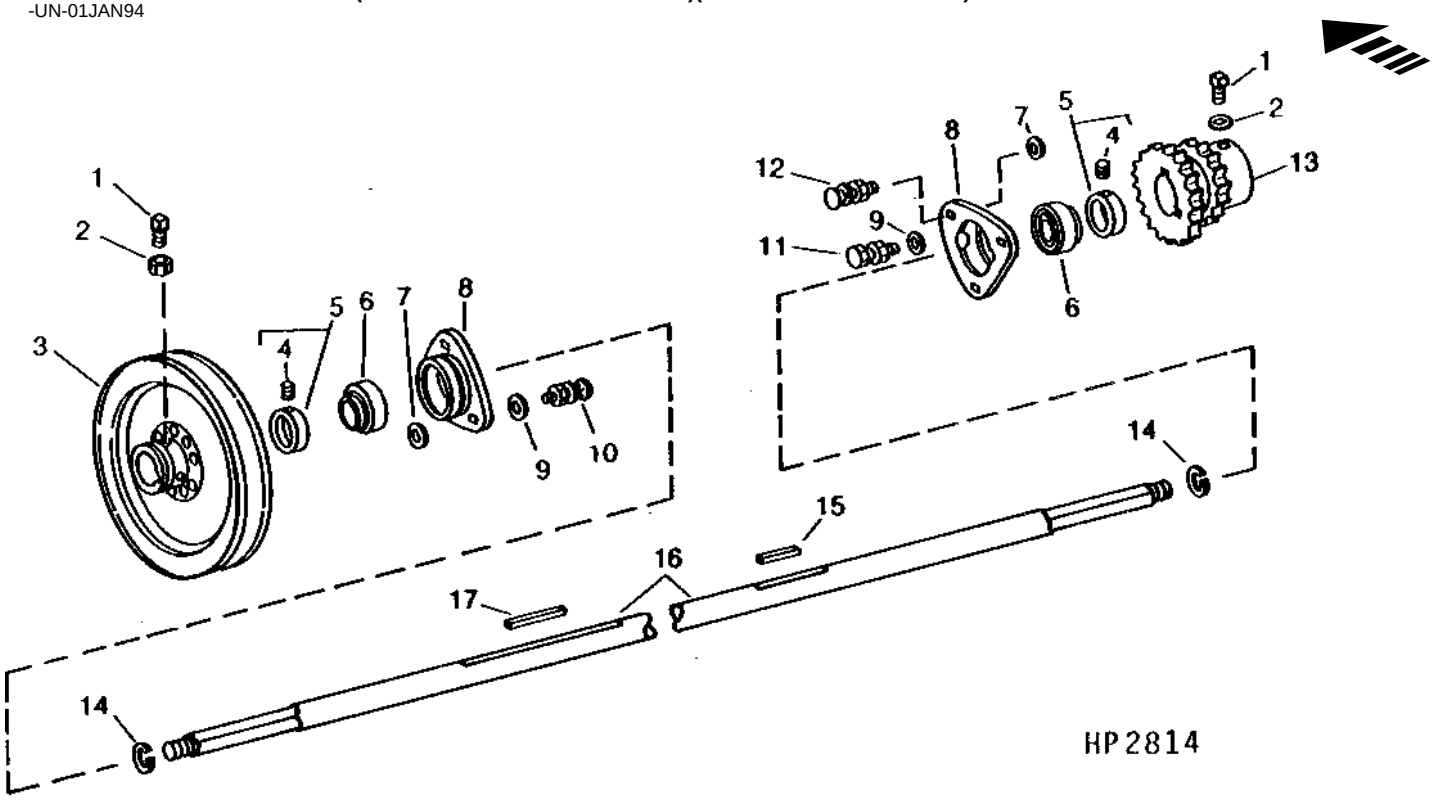
H30084F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82306	SCREW	2		SET, SQ. HD., CUP POINT, 3/8" X 7/8"
2	14H732	NUT	2		3/8"
3	H75888	SHEAVE	1		223 MM AND 323 MM (8-49/64" AND 12-23/32") DIAS.
4	22H979	SET SCREW	2		3/8" X 3/8"
5	JD9201	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREW
6	JD9202	BALL BEARING	2		
7	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
8	H75896	HOUSING	1	-360424	(SUB H93927)
	H93927	HOUSING	2		
9	24H1682	WASHER	2		13/32" X 7/8" X 0.120"
10	03H1557	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
11	03H1519	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	10H1027	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
13	H77765	BELT	1		(REGULAR)
	H79796	BELT	1		(LONG)
14	H77766	BELT	1		(REGULAR)
	H125380	BELT	1		(LONG)
15	H80926	SNAP RING	2		
16	.....	KEY	1		(3/8" X 3/8" X 1-1/2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
17	H80922	SHAFT	1		(SUB H115230)
	H115230	SHAFT	1		
18	.....	KEY	1		(3/8" X 3/8" X 3-3/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)

LOWER SHAFT AND SHEAVE FEEDER HOUSE
(FIXED DRIVE LESS REVERSER)(SERIAL NO. 615201-)

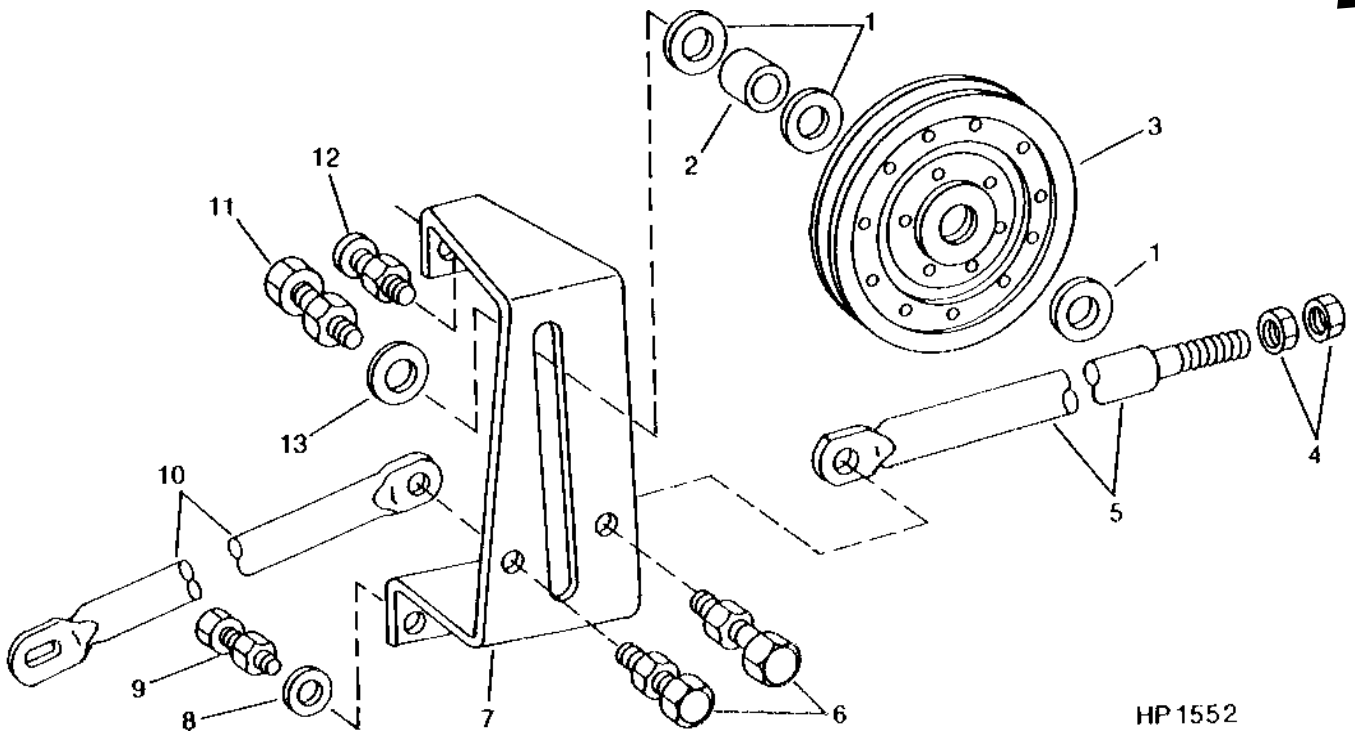
HP2814 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82306	SCREW	4		
2	14H732	NUT	4		3/8"
3	AH122101	SHEAVE	1		294MM (12") DIA
4	22H979	SET SCREW	2		3/8" X 3/8"
5	JD9201	ECCENTRIC LOCKING COLLAR	2		
6	JD9202	BALL BEARING	2		
7	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
8	H93927	HOUSING	2		
9	24H1682	WASHER	2		13/32" X 7/8" X 0.120"
10	03H1557	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
11	03H1519	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	10H1027	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
13	AH92645	CHAIN SPROCKET	1		15 AND 20 TEETH
14	H80926	SNAP RING	2		
15	.....	KEY	1		10MM X 10MM X 38MM
16	H115230	SHAFT	1		
17	.....	KEY	1		10MM X 10MM X 45MM
18	Z30130	BELT	1		

FEEDER HOUSE MIDDLE BELT IDLER AND BRACES (VARIABLE DRIVE)

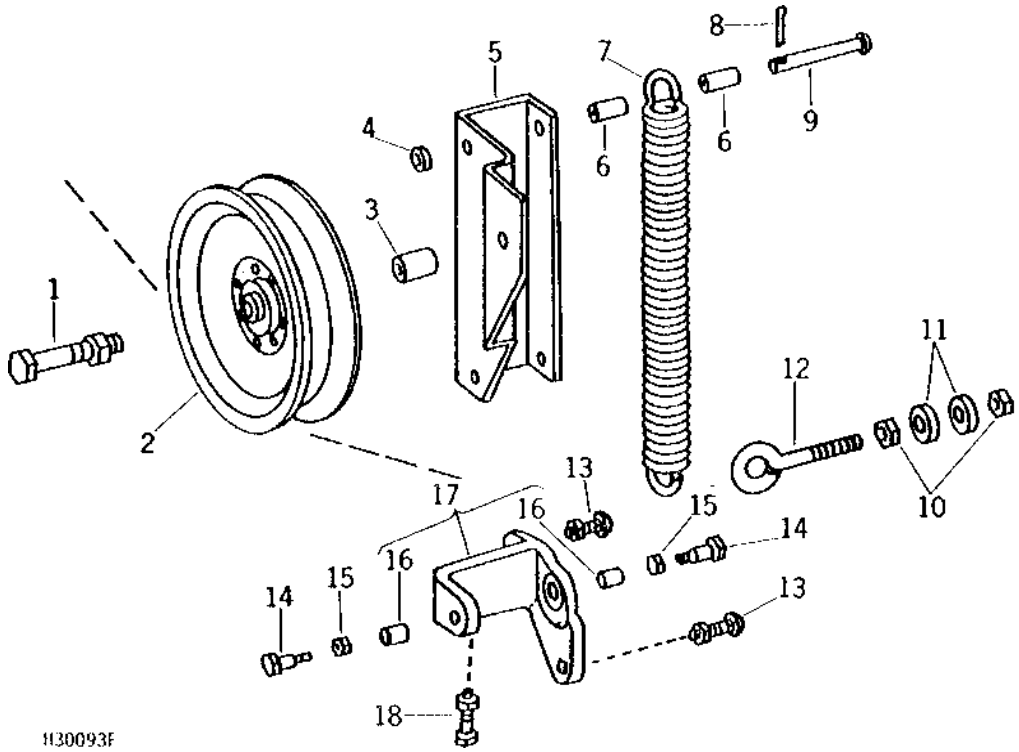
HP1552 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1368	WASHER	3	-556300	21/32" X 1-5/16" X 0.090"
	24H1368	WASHER	1	556301-	21/32" X 1-5/16" X 0.090"
2	28H2515	BUSHING	1	-556300	3/4" X 3/4"
	H113892	SHIFT COLLAR	1	556301-	
3	AH94450	IDLER	1		222MM (8-3/4") DIA.
4	14H793	NUT	2		3/4"
5	AH92412	BRACE	1		REAR
6	19H1792	CAP SCREW	2		1/2" X 1"
	A11455	NUT	2		
7	AH91749	BRACKET	1	-461809	(SUB AH108769, THIS APPLICATION)
	AH108769	BRACKET	1	-600000	(SUB AH113649)
	AH113649	BRACKET	1		
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
10	H97484	BRACE	1		FRONT
11	19H2072	CAP SCREW	1		5/8" X 3-1/4"
	M2023T	LOCK NUT	1	-556725	(SUB N101344)
	N101344	LOCK NUT	1		
12	03H1540	BOLT	1		5/16" X 3/4"
	N10213	LOCK NUT	1		
13	24H1794	WASHER	1	-556300	21/32" X 1-1/2" X 0.120"
	24H1698	WASHER	1	556301-	21/32" X 1-5/8" X 1/4"

FEEDER HOUSE LOWER BELT TIGHTENER (FIXED DRIVE)
REGULAR (SERIAL NO. -507350)(SERIAL NO. 615201-)
LONG (SERIAL NO. -409100)

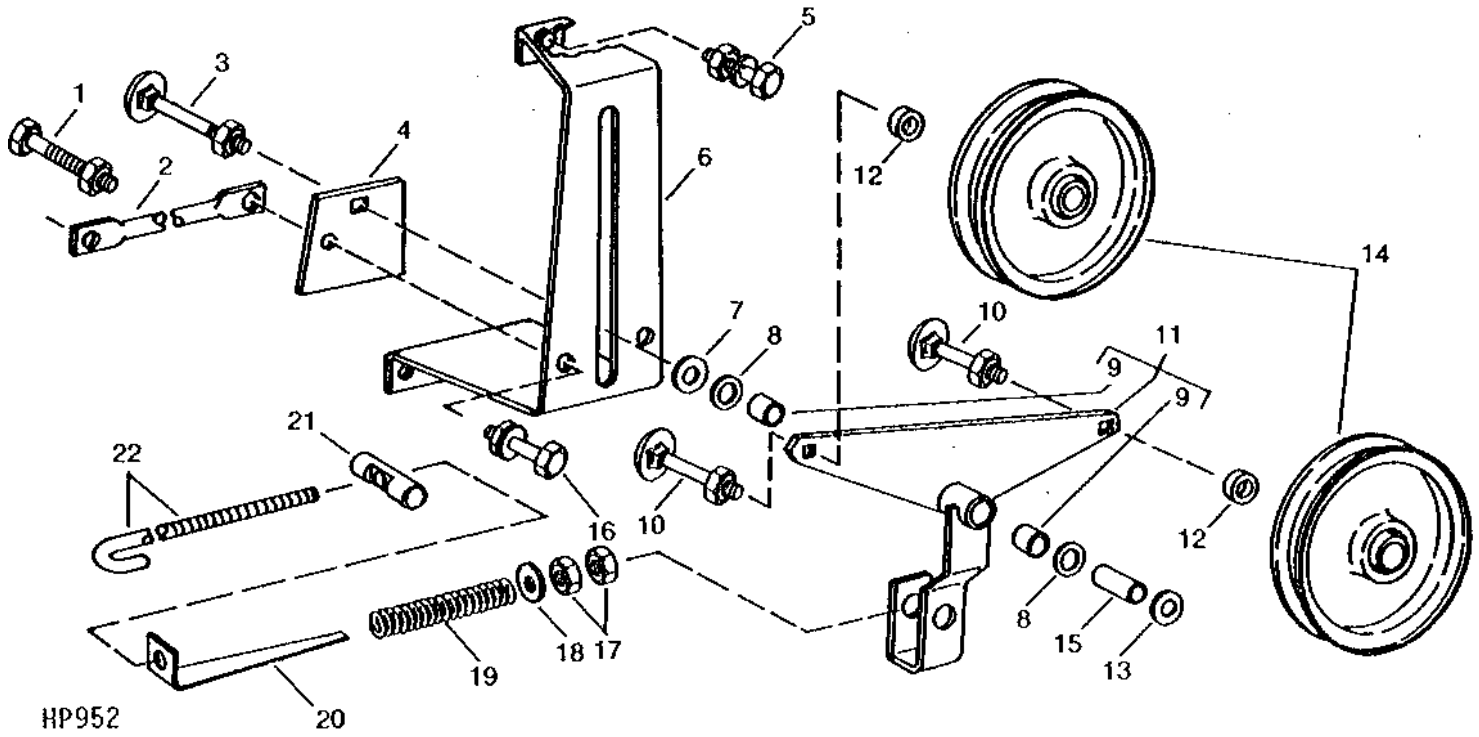
H30093F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1863	CAP SCREW	1		5/8" X 3"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
2	AH94450	IDLER	1		222 MM (8-3/4") DIA.
3	28H2524	BUSHING	1		3/4" X 13/16"
4	24H1325	WASHER	1		15/32" X 59/64" X 0.065"
5	H77764	BRACKET	1		
6	28H187	BUSHING	2		3/8" X 15/16"
7	H77763	SPRING	1		
8	11H216	COTTER PIN	1		3/16" X 1"
9	P41492	PIN	1		DRILLED
10	14H1040	NUT	2		1/2"
11	24H1254	WASHER	2		17/32" X 1-1/8" X 0.105"
12	H35459	EYEBOLT	1		
13	03H1557	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
14	H77325	BOLT	2		PIVOT
15	14H732	NUT	2		3/8"
16	BP11232	BUSHING	2		
17	AH76177	BRACKET	1		(MARKED H76632)
18	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	14H812	NUT	1		3/8"

FEEDER HOUSE MIDDLE BELT IDLERS AND BRACE
REGULAR FIXED DRIVE (SERIAL NO. 507351-615200)
LONG FIXED DRIVE (SERIAL NO. 409101-)

HP952 -UN-01JAN94

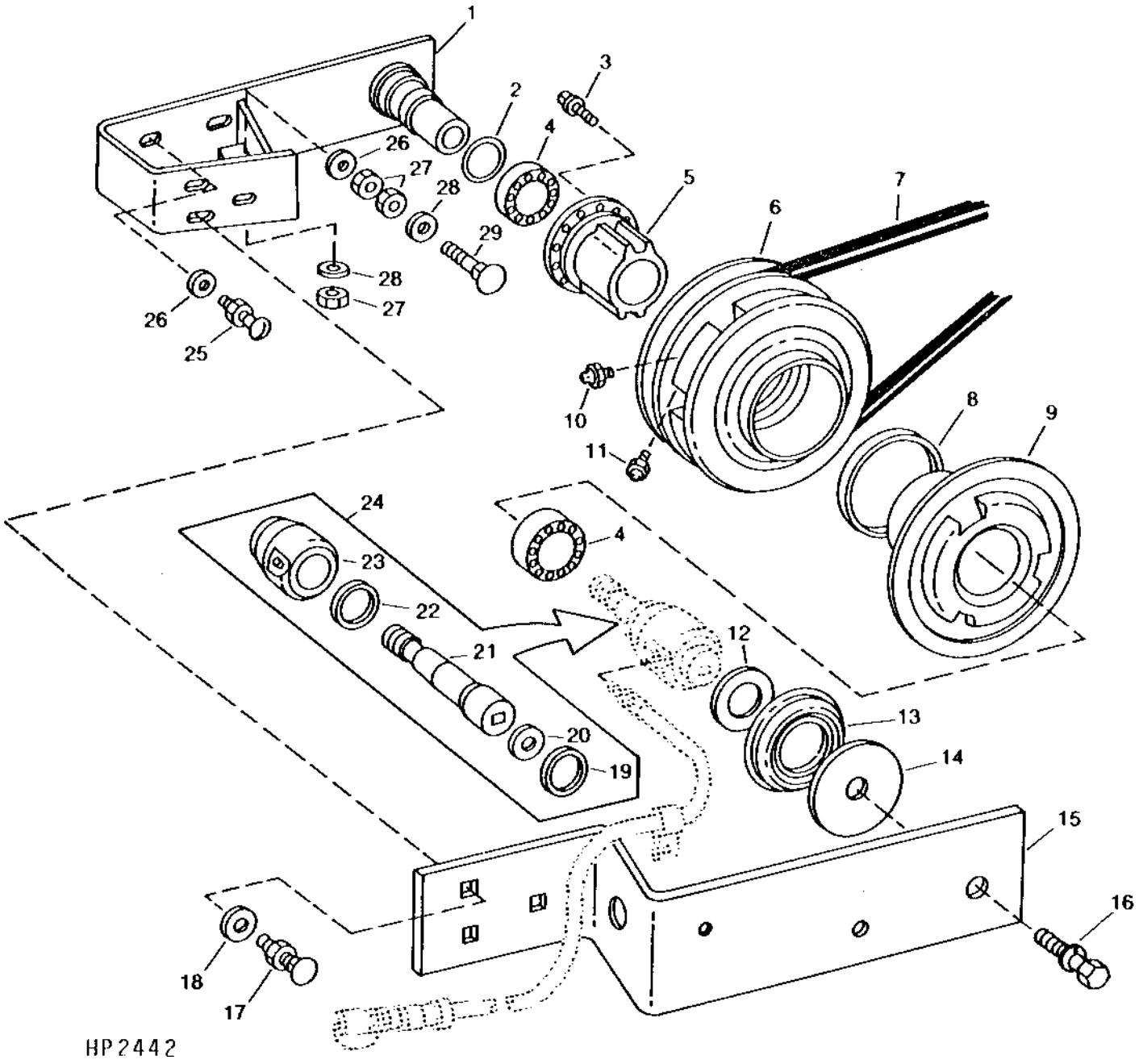


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	N10215	LOCK NUT	1		9.525 MM (3/8")
2	H97484	BRACE	1		
3	03H2082	BOLT	1		1/2" X 3-3/4"
	BP12214	LOCK NUT	1		
4	H103858	REINFORCEMENT	1		
5	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
6	AH91749	BRACKET	1	-459890	(THIS APPLICATION ONLY)
	H108809	BRACKET	1	459891-	
7	24H1790	WASHER	1		17/32" X 1-1/2" X 0.164"
8	24H1413	WASHER	2		57/64" X 1-3/8" X 0.048"
9	H98655	BUSHING	2		
10	03H2073	BOLT	2		5/8" X 2-3/4"
	M2023T	LOCK NUT	2	-556725	(SUB N101344)
	N101344	LOCK NUT	2		
11	AH97340	ARM	1		
12	M2952DN	SPACER	2		
13	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
14	AH94450	IDLER	2		222 MM (8-3/4") DIA.
15	H89297	BUSHING	1		
16	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	A11455	NUT	1		SELF-LOCKING
17	14H1040	NUT	2		1/2"
18	24H1789	WASHER	1		17/32" X 1-1/4" X 0.105"
19	A25695	SPRING	1		
20	H95499	GAUGE	1		
21	H89127	PIN	1	-621225	(SUB H132825)
	H132825	PIVOT	1		
22	H95503	BOLT	1		

MEMORANDA

VARIABLE DRIVE UPPER COUNTERSHAFT, SHEAVES, AND SUPPORTS

HP2442 -UN-01JAN94

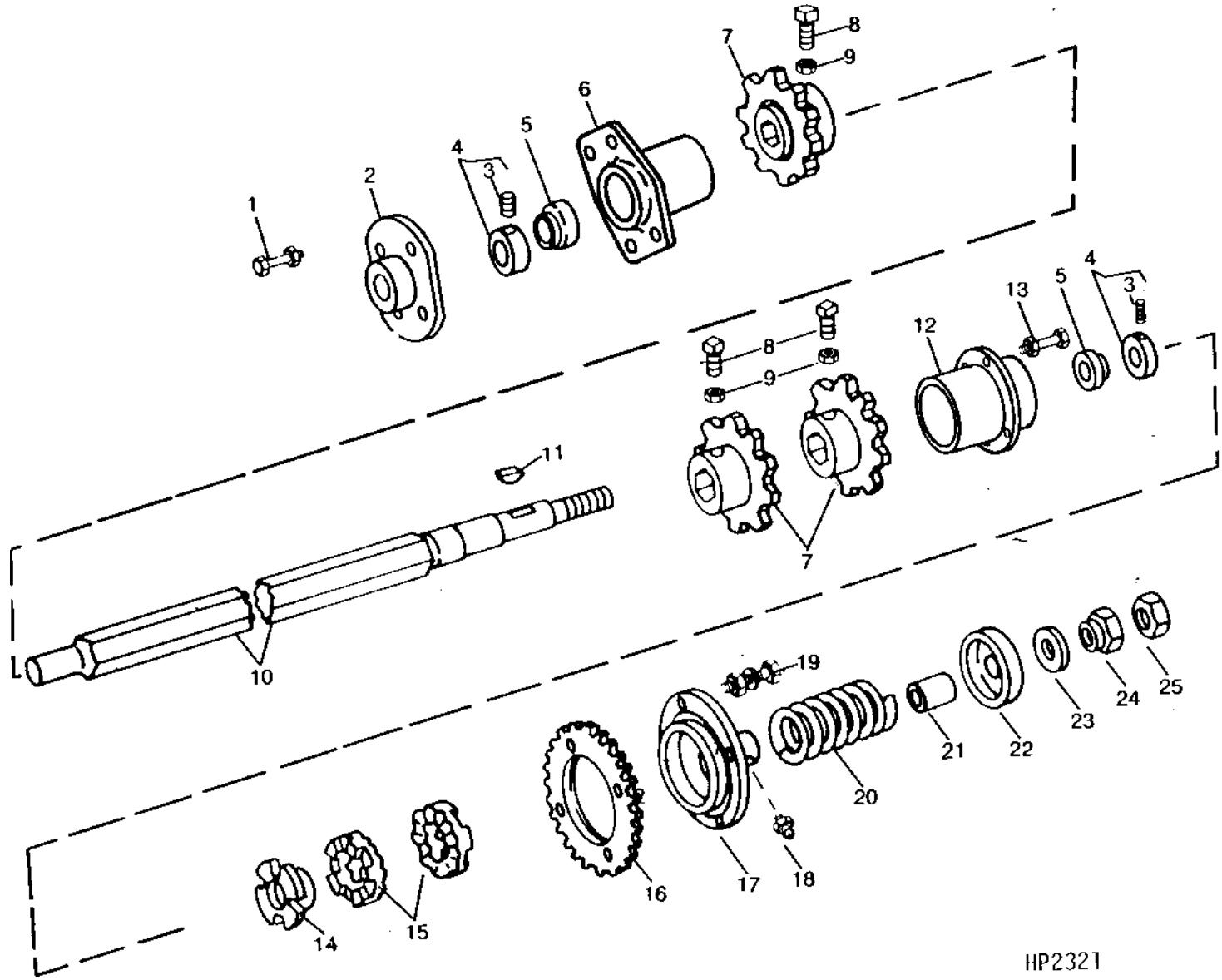


VARIABLE DRIVE UPPER COUNTERSHAFT, SHEAVES, AND SUPPORTS --CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96092	SUPPORT	1		
2	R31378	O-RING	1		
3	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
4	JD10018	BEARING	2		
5	H97378	HUB	1		INNER
6	H97407	SHEAVE	1		INNER
7	H23927	BELT	1		
8	AH94854	SEAL	1	-1990	(SUB AH136497)
	AH136497	SEAL	1		
9	H97377	SHEAVE	1		OUTER
10	JD7797	LUBRICATION FITTING	1		STRAIGHT
11	JD7813	LUBRICATION FITTING	1		
12	H101448	WASHER	AR		NYLON
13	H93084	BOOT	1		
14	H98409	WASHER	1		
15	H93027	STRAP	1	-610500	OUTER
	H118438	STRAP	1	610501-	
16	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
17	03H1557	BOLT	3		3/8" X 1-1/4"
	N10215	LOCK NUT	3		
18	24H1682	WASHER	3		13/32" X 7/8" X 0.120"
19	H100247	SEAL	1		
20	24H1342	WASHER	1		17/32" X 1-1/4" X 0.036"
21	H100244	PISTON	1		
22	H100246	SEAL	1		
23	H100245	HYDRAULIC CYLINDER BARREL	1		
24	AH96091	CYLINDER	1		OIL (COMPLETE COMPONENT) (NEW COMPONENT)
25	03H1731	BOLT	2		1/2" X 1-1/2"
	A11455	NUT	2		
26	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
27	14H821	NUT	3		5/8"
28	24H1368	WASHER	3		21/32" X 1-5/16" X 0.090"
29	03H2308	BOLT	1		5/8" X 3-1/4"

FEEDER HOUSE UPPER SHAFT AND SPROCKETS
(REGULAR VARIABLE DRIVE)
(SERIAL NO. -556300)

HP2321 -UN-01JAN94

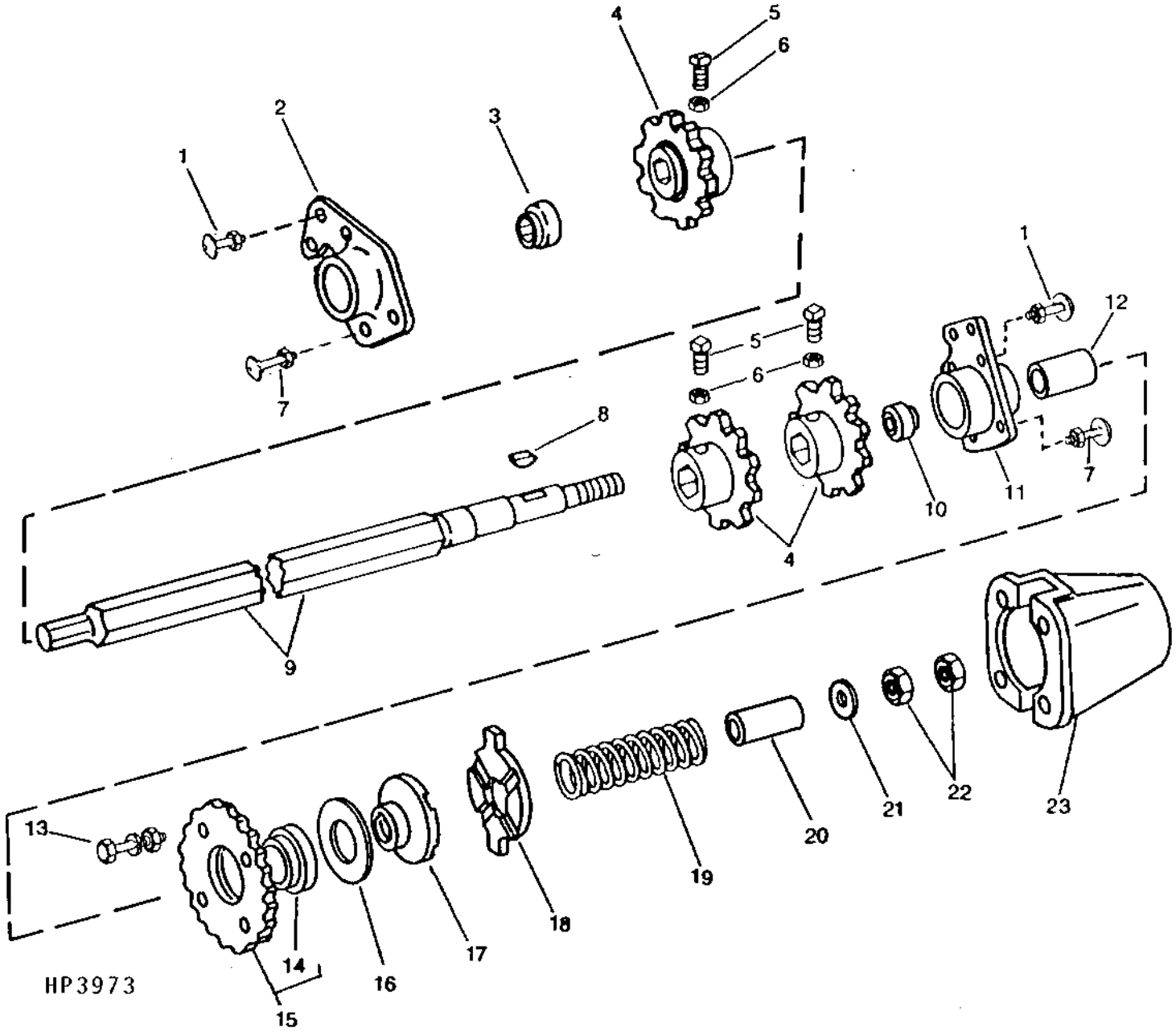


FEEDER HOUSE UPPER SHAFT AND SPROCKETS - CONTINUED
(REGULAR VARIABLE DRIVE)
(SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H95783	SCREW	4		1/2" X 1-3/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
2	H95784	PIVOT	1		
3	22H899	SET SCREW	2		3/8" X 1/2"
4	JD8544	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREW
5	JD9452	BALL BEARING	2		
6	H96867	HOUSING	1	-409100	(SUB H102505)
	H102505	HOUSING	1		(CORN, GRAIN, RICE, AND SOYBEAN)
7	H94166	CHAIN SPROCKET	3		10 TEETH
8	H84158	SCREW	4		SET, SQ. HD., CONE POINT, 3/8" X 1"
9	14H732	NUT	3		3/8"
10	H86089	SHAFT	1		
11	26H82	SHAFT KEY	1		1/4" X 7/8"
12	H95857	HOUSING	1		
13	H100562	SCREW	4		SOCKET
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
14	H85015	HUB	1		
15	Z699H	SLIP CLUTCH	2		
16	H80845	CHAIN SPROCKET	1	-507350	35 TEETH (VARIABLE DRIVE)
	H93394	CHAIN SPROCKET	1	507351-	30 TEETH (LONG)
17	H93736	HUB	1		
18	JD7788	LUBRICATION FITTING	1	-409100	(SUB JD7797, THIS APPLICATION)
	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
19	19H1732	CAP SCREW	4	-507350	3/8" X 1-1/4", (VARIABLE DRIVE)
	19H1800	CAP SCREW	4		3/8" X 1-1/2", (LONG)
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
20	H84390	SPRING	1	-414100	
	H101244	SPRING	1		
21	M18105	SPACER	1	-409100	(SUB 28H1576, THIS APPLICATION)
	28H1576	BUSHING	1		3/4" X 7/8"
22	H22216	CAP	1		
23	J4489H	WASHER	1		
24	H105936	NUT	1	414101-	
25	H83786	NUT	1	-359088	(SUB 14H793)
	14H793	NUT	2	-414100	3/4"
	14H793	NUT	1	414101-	3/4"

FEEDER HOUSE UPPER SHAFT AND SPROCKETS
(REGULAR VARIABLE DRIVE)
(SERIAL NO. 556301-)

HP3973 -UN-01JAN94



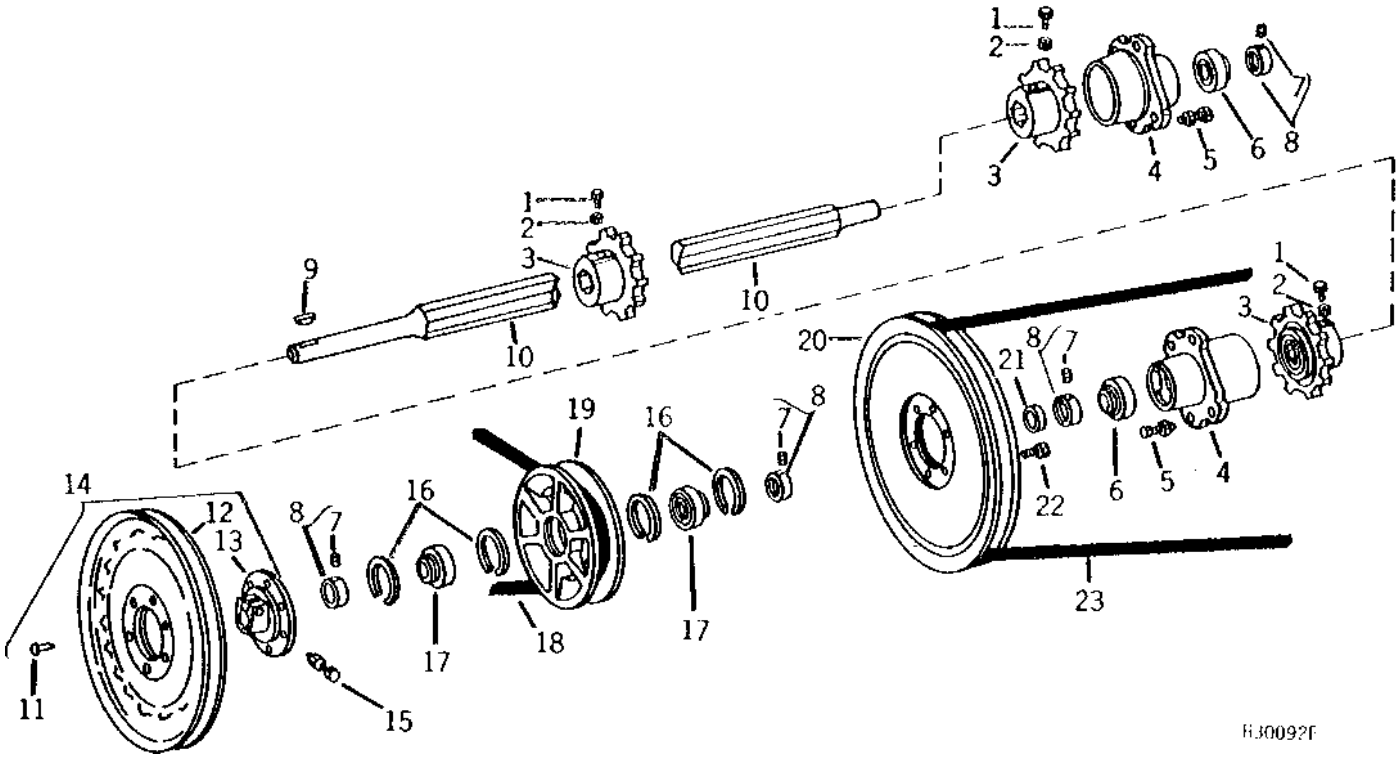
FEEDER HOUSE UPPER SHAFT AND SPROCKETS - CONTINUED
(REGULAR VARIABLE DRIVE)
(SERIAL NO. 556301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T49269	SCREW	4		12.700 X 51.054 MM (1/2" X 2.010")
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
2	H113390	PIVOT	1		
3	JD9373	BALL BEARING	1		
4	H94166	CHAIN SPROCKET	3	-610500	10 TEETH
	H118583	CHAIN SPROCKET	3	610501-	10 TEETH (45 MM (1-3/4") HEX BORE)
5	H84158	SCREW	6	-610500	SET, SQ. HD., CONE POINT, 3/8" X 1"
	H118776	SET SCREW	6	610501-	
6	14H732	NUT	6		3/8"
7	H95783	SCREW	4		1/2" X 1-3/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
8	26H103	SHAFT KEY	1		1/4" X 2-1/8"
9	H113407	SHAFT	1		
10	JD10020	BALL BEARING	1		
11	H106126	HOUSING	1		
12	H108799	SPACER	1		
13	19H1777	CAP SCREW	4		1/2" X 1-3/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
14	H105584	BUSHING	1		
15	AH104438	CHAIN SPROCKET	1		30 TEETH
16	H99303	WASHER	1		
17	H105590	HUB	1		
18	H101677	JAW	1		
19	H102497	SPRING	1		
20	H105587	SPACER	1		
21	24H1400	WASHER	1		25/32" X 1-5/8" X 1/4"
22	14H794	NUT	2		3/4"
23	H102477	HOUSING	1		

MEMORANDA

FEEDER HOUSE UPPER SHAFT AND SHEAVES
(FIXED DRIVE - WITHOUT REVERSER)
REGULAR (SERIAL NO. -507350)
LONG (SERIAL NO. -409100)

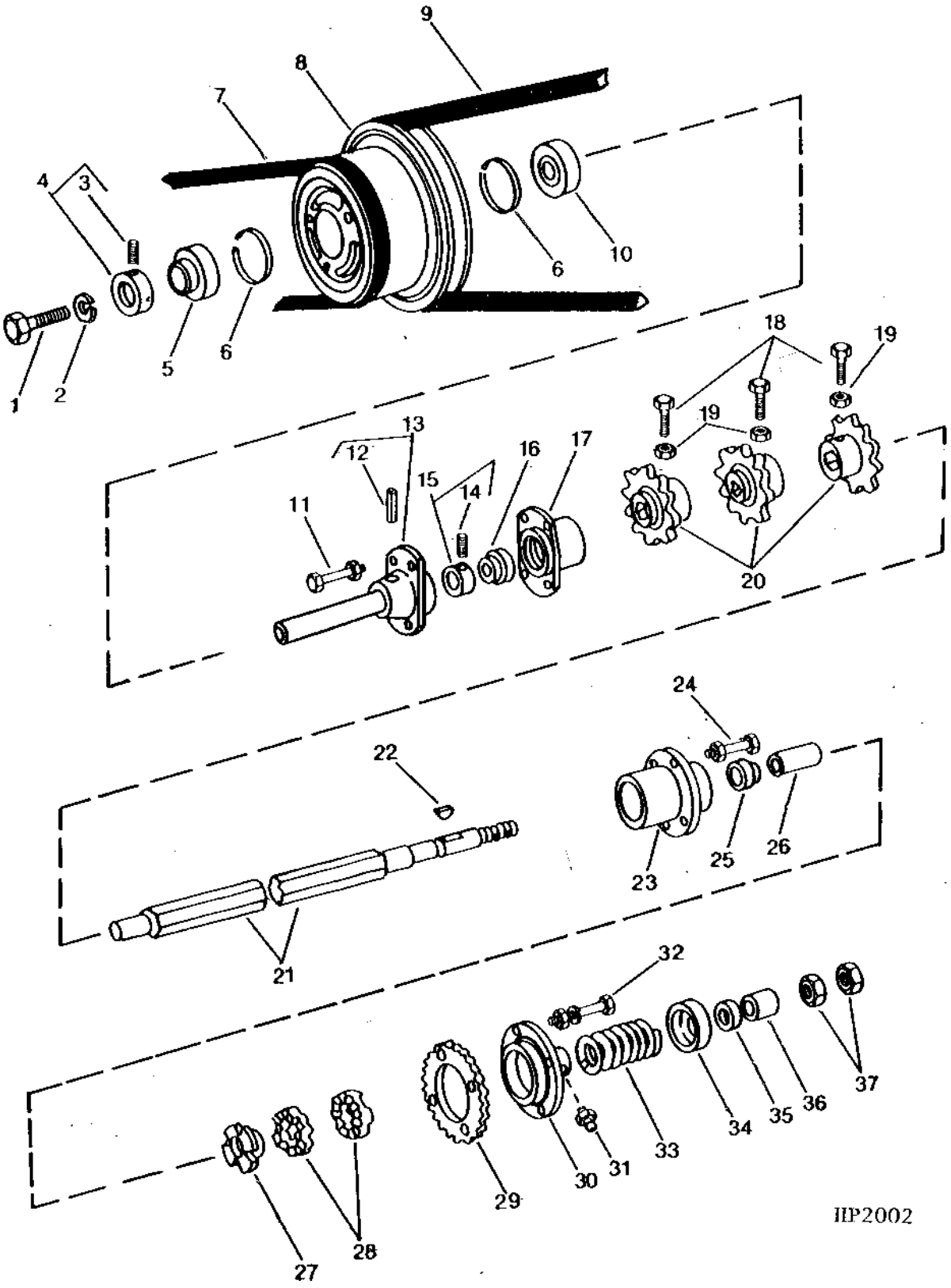
H30092F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H84158	SCREW	6		SET, SQ. HD., CUP POINT, 3/8" X 1"
2	14H732	NUT	6		3/8"
3	H94166	CHAIN SPROCKET	3		10 TEETH
4	H95857	HOUSING	2		
5	H100562	SCREW	8		
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
6	JD9452	BALL BEARING	2		
7	22H897	SET SCREW	4		1/4" X 1/4"
8	JD8544	ECCENTRIC LOCKING COLLAR	4		WITH SET SCREW
9	26H22	SHAFT KEY	1		1/4" X 1"
10	H86094	SHAFT	1		
11	16H1110	RIVET	6		5/16" X 1"
12	AH81274	SHEAVE	1		
13	.....	CLAMP	1		(SERVICED IN AH81273)
14	AH81273	SHEAVE	1		WITH HUB AND RIVETS
15	19H1733	CAP SCREW	1		3/8" X 2-1/2"
	14H812	NUT	1		3/8"
16	P42232	SNAP RING	4		
17	L1912C	BALL BEARING	2		
18	H77765	BELT	1		(REGULAR)
	H79796	BELT	1		(LONG)
19	H75886	SHEAVE	1		188 MM (7-13/32") DIA.
20	AH75979	SHEAVE	1		440 MM (17-5/16") DIA.
21	28H3268	WASHER	1		1.380" X 1.660" X 5/16"
22	19H1936	CAP SCREW	6		3/8" X 3/4"
23	H76030	BELT	1		

FEEDER HOUSE UPPER SHAFT AND SHEAVE
(FIXED DRIVE - WITH REVERSER)
REGULAR (SERIAL NO. 502551-556300)
LONG (SERIAL NO. 409101-556300)

HP2002 -UN-01JAN94

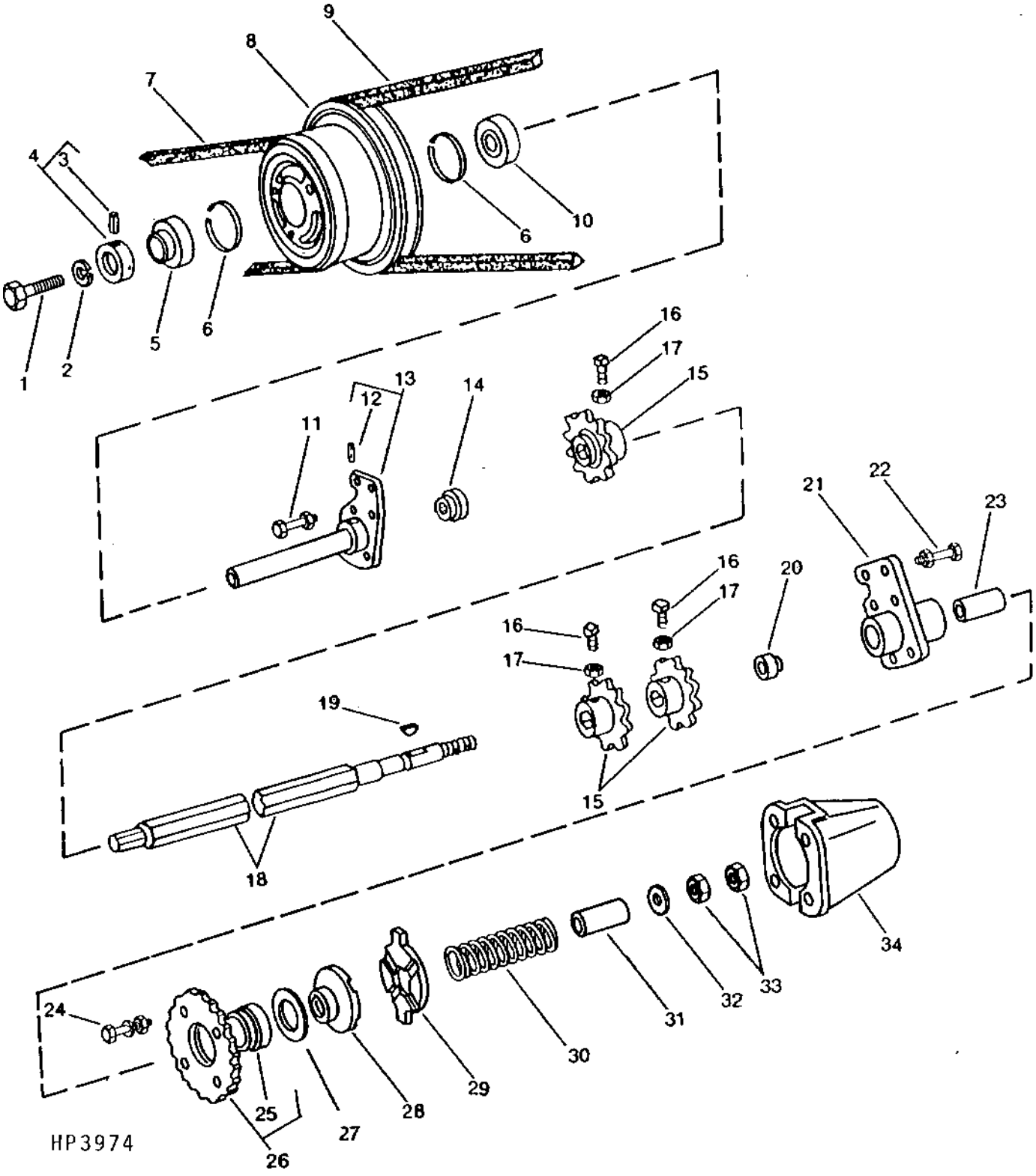


FEEDER HOUSE UPPER SHAFT AND SHEAVE - CONTINUED
(FIXED DRIVE - WITH REVERSER)
REGULAR (SERIAL NO. 502551-556300)
LONG (SERIAL NO., 409101-556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1835	CAP SCREW	1		3/4" X 1-1/2"
2	12H236	LOCK WASHER	1		3/4"
3	22H979	SET SCREW	1		3/8" X 3/8"
4	JD8576	ECCENTRIC LOCKING COLLAR	1		
5	JD9356	BALL BEARING	1		
6	P46874	SNAP RING	2		
7	H97929	BELT	1		(LONG)
	H111519	BELT	1		(REGULAR)
8	H97969	SHEAVE	1		
9	H23927	BELT	1		
10	JD9301	BALL BEARING	1		
11	H95783	SCREW	4		1/2" X 1-3/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
12	34H321	SPRING PIN	1		1/4" X 2-1/2"
13	AH94706	SUPPORT	1		
14	22H899	SET SCREW	1		3/8" X 1/2"
15	JD8544	ECCENTRIC LOCKING COLLAR	1		
16	JD9452	BALL BEARING	1		
17	H102505	HOUSING	1		
18	H84158	SCREW	3		
19	14H732	NUT	3		3/8"
20	H94166	CHAIN SPROCKET	3		10 TEETH
21	H86089	SHAFT	1		
22	26H82	SHAFT KEY	1		1/4" X 7/8"
23	H95857	HOUSING	1		
24	H100562	SCREW	4		
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
25	JD9452	BALL BEARING	1		
26	H99033	BUSHING	1	-409100	(SUB H108799)
	H108799	SPACER	1		
27	H85015	HUB	1		
28	Z699H	SLIP CLUTCH	2		
29	H93394	CHAIN SPROCKET	1		30 TEETH
30	H93736	HUB	1		
31	JD7788	LUBRICATION FITTING	1	-404160	(SUB JD7797, THIS APPLICATION)
	JD7797	LUBRICATION FITTING	1		
32	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
33	H101244	SPRING	1		
34	H22216	CAP	1		
35	J4489H	WASHER	1		
36	M18105	SPACER	1	-404160	(SUB 28H1578, THIS APPLICATION)
	28H1576	BUSHING	1		3/4" X 7/8"
37	14H793	NUT	2	-408800	3/4"
	14H793	NUT	1	408801-	3/4"
	H105936	NUT	1	408801-	

FEEDER HOUSE UPPER SHAFT AND SHEAVE
(LONG FIXED DRIVE - WITH REVERSER)(SERIAL NO. 556301-)
(REGULAR FIXED-WITH REVERSER)(SERIAL NO. 556301-615200)

HP3974 -UN-01JAN94

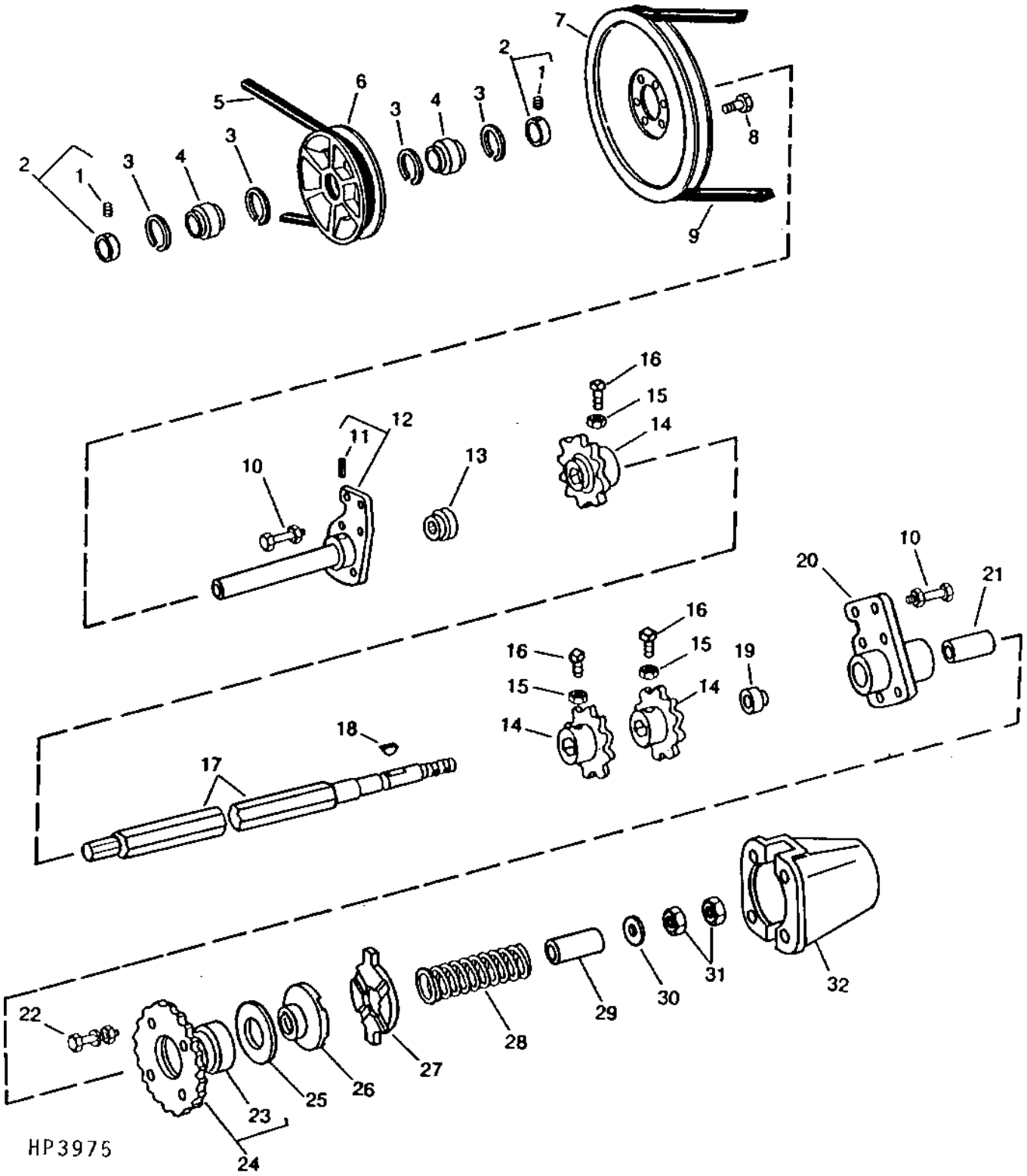


FEEDER HOUSE UPPER SHAFT AND SHEAVE - CONTINUED
(LONG FIXED DRIVE-WITH REVERSER)(SERIAL NO. 556301-)
(REGULAR FIXED-WITH REVERSER)(SERIAL NO. 556301-615200)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1835	CAP SCREW	1		3/4" X 1-1/2"
2	12H236	LOCK WASHER	1		3/4"
3	22H979	SET SCREW	1		3/8" X 3/8"
4	JD8576	ECCENTRIC LOCKING COLLAR	1		
5	JD9356	BALL BEARING	1		
6	P46874	SNAP RING	2		
7	H97929	BELT	1		(LONG)
	H111519	BELT	1		(REGULAR)
8	H97969	SHEAVE	1		243 MM (9-9/16") AND 348 MM (13-3/4") DIAS.
9	H23927	BELT	1		
10	JD9301	BALL BEARING	1		
11	H95783	SCREW	2		1/2" X 1-3/4"
	T49269	SCREW	2		1/2" X 2.010"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
12	34H321	SPRING PIN	1		1/4" X 2-1/2"
13	AH111100	SHAFT	1		
14	JD9373	BALL BEARING	1		
15	H94166	CHAIN SPROCKET	3	-610500	
	H118583	CHAIN SPROCKET	3	610501-	10 TEETH (45 MM (1-3/4") HEX BORE)
16	H84158	SCREW	6	-610500	
	H118776	SET SCREW	6	610501-	
17	14H732	NUT	6		3/8"
18	H113407	SHAFT	1		
19	26H103	SHAFT KEY	1		
20	JD10020	BALL BEARING	1		
21	H106126	HOUSING	1		
22	H95783	SCREW	2		1/2" X 1-3/4"
	T49269	SCREW	2		1/2" X 2.010"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
23	H108799	SPACER	1		
24	19H1777	CAP SCREW	4		1/2" X 1-3/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
25	H105584	BUSHING	1		
26	AH104438	CHAIN SPROCKET	1		30 TEETH
27	H99303	WASHER	1		
28	H105590	HUB	1		
29	H101677	JAW	1		
30	H102497	SPRING	1		
31	H105587	SPACER	1		
32	24H1400	WASHER	1		25/32" X 1-5/8" X 1/4"
33	14H794	NUT	2		3/4"
34	H102477	HOUSING	1		

FEEDER HOUSE UPPER SHAFT AND SHEAVE
(REGULAR, FIXED LESS REVERSER)
(SERIAL NO. 615201-)

HP3975 -UN-01JAN94

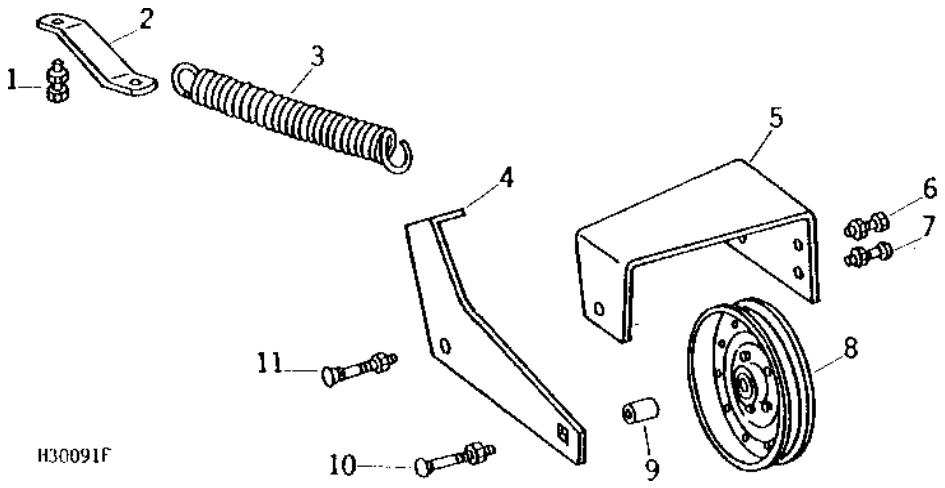


FEEDER HOUSE UPPER SHAFT AND SHEAVE
(REGULAR FIXED LESS REVERSER) (CONTINUED)
(SERIAL NO. 615201-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	4		1/4" X 1/4"
2	JD9220	ECCENTRIC LOCKING COLLAR	4		
3	P42232	SNAP RING	4		
4	JD9221	BALL BEARING	2		
5	Z30130	BELT	1		
6	H75886	SHEAVE	1		188MM (7-13/32") DIA
7	AH75979	SHEAVE	1		440MM (17-5/10") DIA
8	19H1936	CAP SCREW	6		3/8" X 3/4"
9	H76030	BELT	1		
10	H95783	SCREW	4		1/2" X 1-3/4"
	T49269	SCREW	4		1/2" X 2.010"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
11	34H321	SPRING PIN	1		1/4" X 2-1/2"
12	AH111642	SHAFT	1		
13	JD9373	BALL BEARING	1		
14	H118583	CHAIN SPROCKET	3		10 TEETH (45MM (1-3/4") HEX BORE)
15	H118776	SET SCREW	6		
16	14H732	NUT	6		3/8"
17	H113407	SHAFT	1		
18	26H103	SHAFT KEY	1		1/4" X 2-1/8"
19	JD10020	BALL BEARING	1		
20	H106126	HOUSING	1		
21	H108799	SPACER	1		
22	19H1777	CAP SCREW	4		1/2" X 1-3/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
23	H105584	BUSHING	1		
24	AH104438	CHAIN SPROCKET	1		30 TEETH
25	H99303	WASHER	1		
26	H105590	HUB	1		
27	H101677	JAW	1		
28	H102497	SPRING	1		
29	H105587	SPACER	1		
30	24H1400	WASHER	1		25/32" X 1-5/8" X 1/4"
31	14H794	NUT	1		3/4"
32	H102477	HOUSING	1		

FEEDER HOUSE DRIVE TIGHTENER
REGULAR FIXED DRIVE (SERIAL NO. -507350)

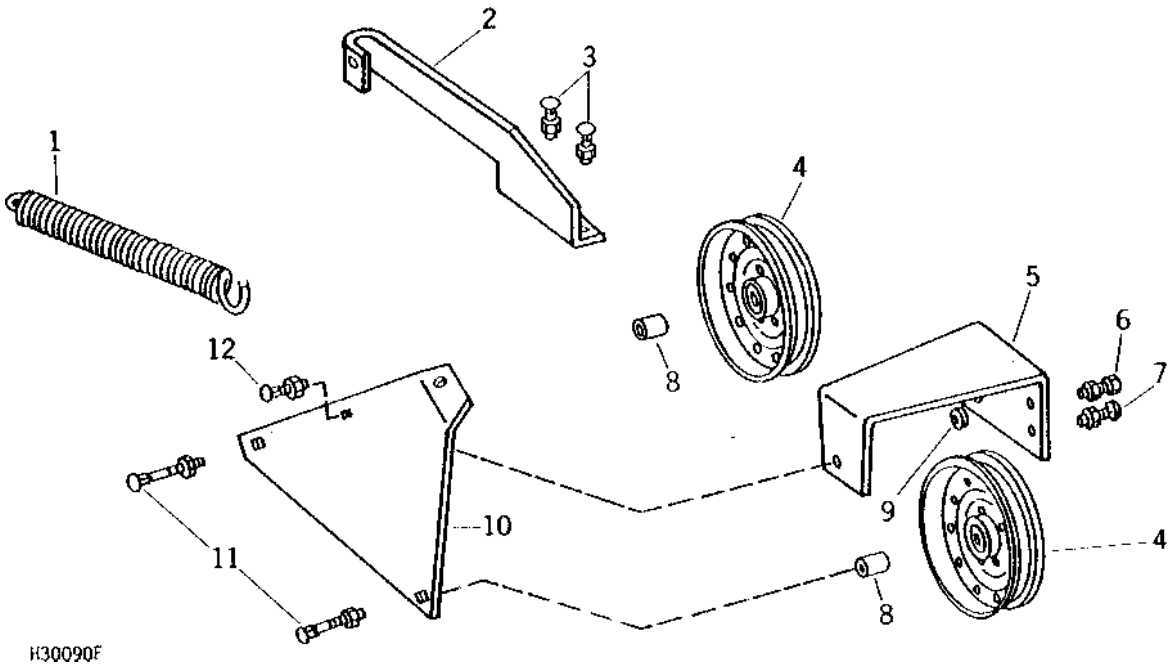
H30091F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1905	CAP SCREW	1		5/16" X 1"
	14H785	NUT	1		5/16"
2	H83780	LINK	1		
3	H82072	SPRING	1	-409100	
	H86646	SPRING	1	409101-	
4	H83777	ARM	1		
5	H83779	BRACKET	1		
6	19H1731	CAP SCREW	1		3/8" X 1"
	14H812	NUT	1		3/8"
7	03H1557	BOLT	3		3/8" X 1-1/4"
	14H812	NUT	3		3/8"
8	AH66202	SHEAVE	1		197 MM (7-3/4") DIA.
9	28H2553	BUSHING	1		3/4" X 1-1/8"
10	03H2075	BOLT	1		5/8" X 3"
	14H1039	NUT	1		5/8"
11	10H1027	BOLT	1		3/8" X 1-1/4"
	H99923	LOCK NUT	1		

FEEDER HOUSE DRIVE TIGHTENER (FIXED DRIVE)
LONG (SERIAL NO. -409100)
REGULAR (SERIAL NO. 502551-)

H30090F -UN-01JAN94



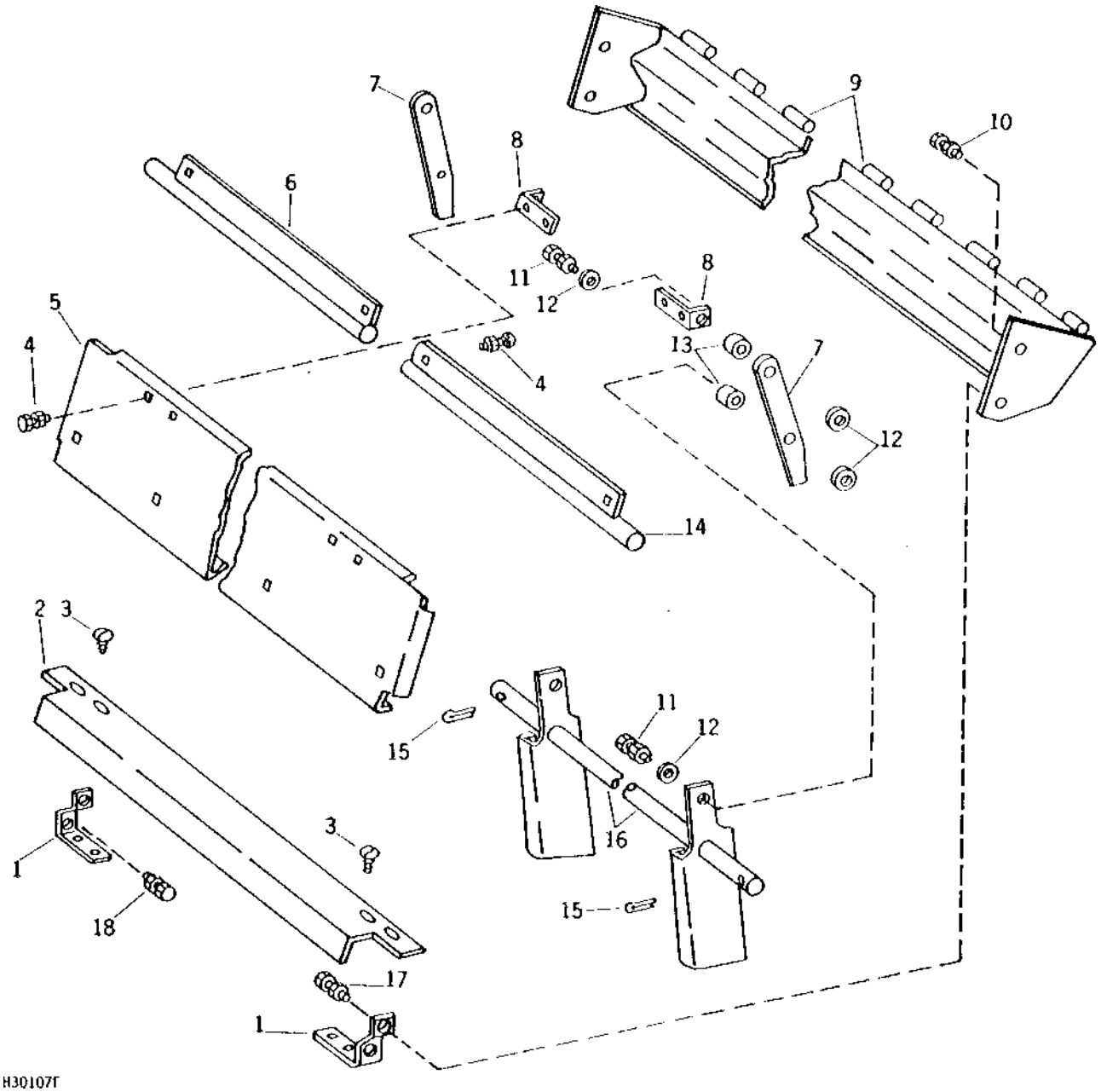
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H79074	SPRING	1		
2	H83775	ARM	1		
3	03H1544	BOLT	1		5/16" X 1-1/4"
	14H785	NUT	1		5/16"
4	AH66202	SHEAVE	2		197 MM (7-3/4") DIA.
5	H83779	BRACKET	1		
6	19H1731	CAP SCREW	2		3/8" X 1"
	14H812	NUT	2		3/8"
7	03H1557	BOLT	2		3/8" X 1-1/4"
	14H812	NUT	2		3/8"
8	28H2553	BUSHING	2		3/4" X 1-1/8"
9	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
10	H83778	ARM	1		
11	03H2075	BOLT	2		5/8" X 3"
	14H1039	NUT	2		5/8"
12	03H1500	BOLT	1		3/8" X 1"
	H99923	LOCK NUT	1		

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STONE TRAP DOOR

H30107F -UN-01JAN94

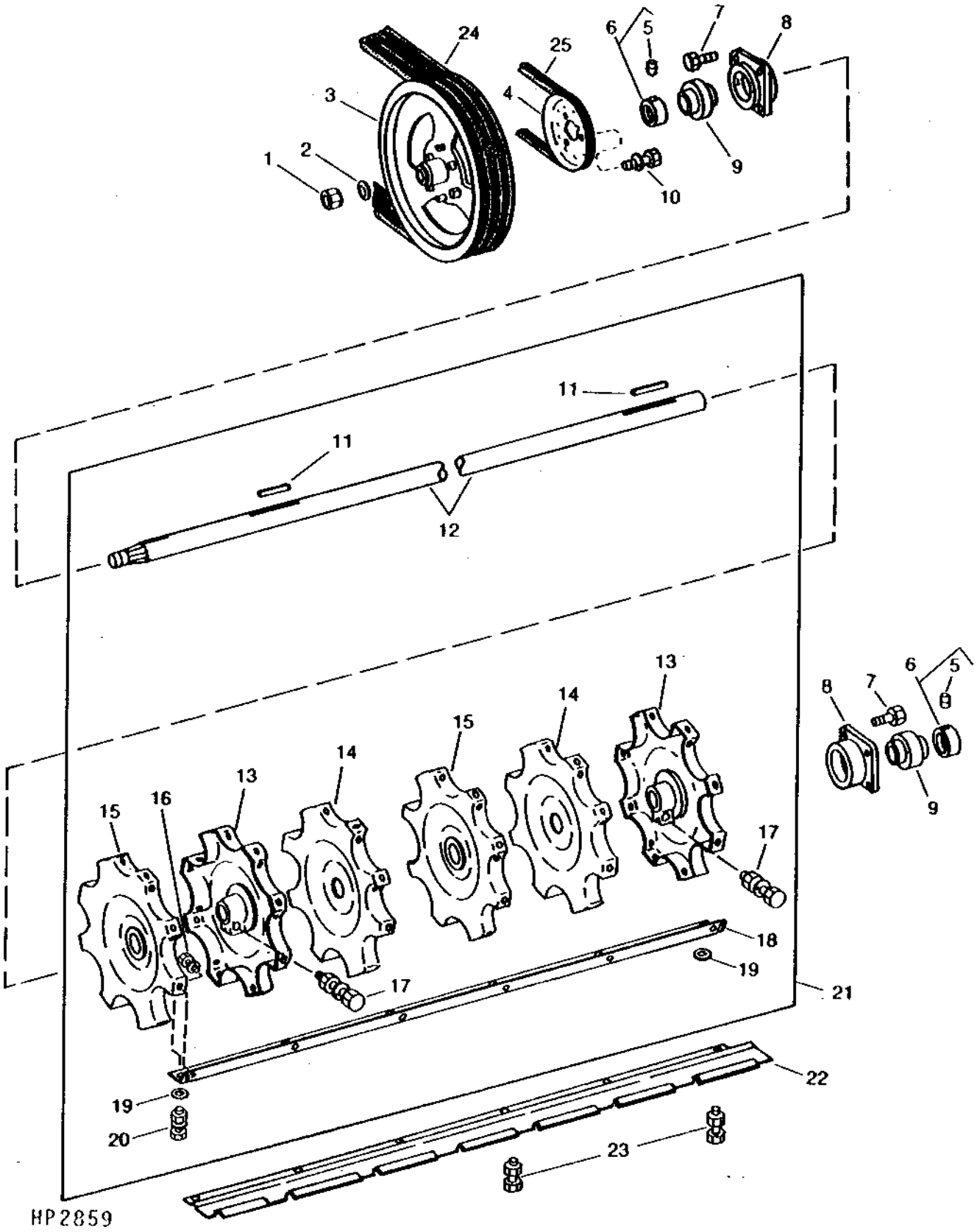


STONE TRAP DOOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89654	SUPPORT	2		
2	H89656	DEFLECTOR	1		
3	H76139	SCREW	4		SELF-TAPPING
4	03H1268	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
5	AH96393	DOOR	1		
6	AH96024	SUPPORT	1		DOOR, PIVOT, R.H.
7	H89653	LINK	2		
8	H89649	BRACKET	2		
9	AH90845	SUPPORT	1		
10	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
11	19H1849	CAP SCREW	4		5/16" X 1-1/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	4		5/16"
12	24H1822	WASHER	8		11/32" X 7/8" X 1/16"
13	28H1883	SPACER	4		1/4" X 1/2"
14	AH96025	SUPPORT	1		DOOR, PIVOT, L.H.
15	11H218	COTTER PIN	2		3/16" X 1-1/2"
16	AH90698	SHAFT	1		
17	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
18	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"

RASP-BAR CYLINDER
(SERIAL NO. -556300)

HP2859 -UN-01JAN94

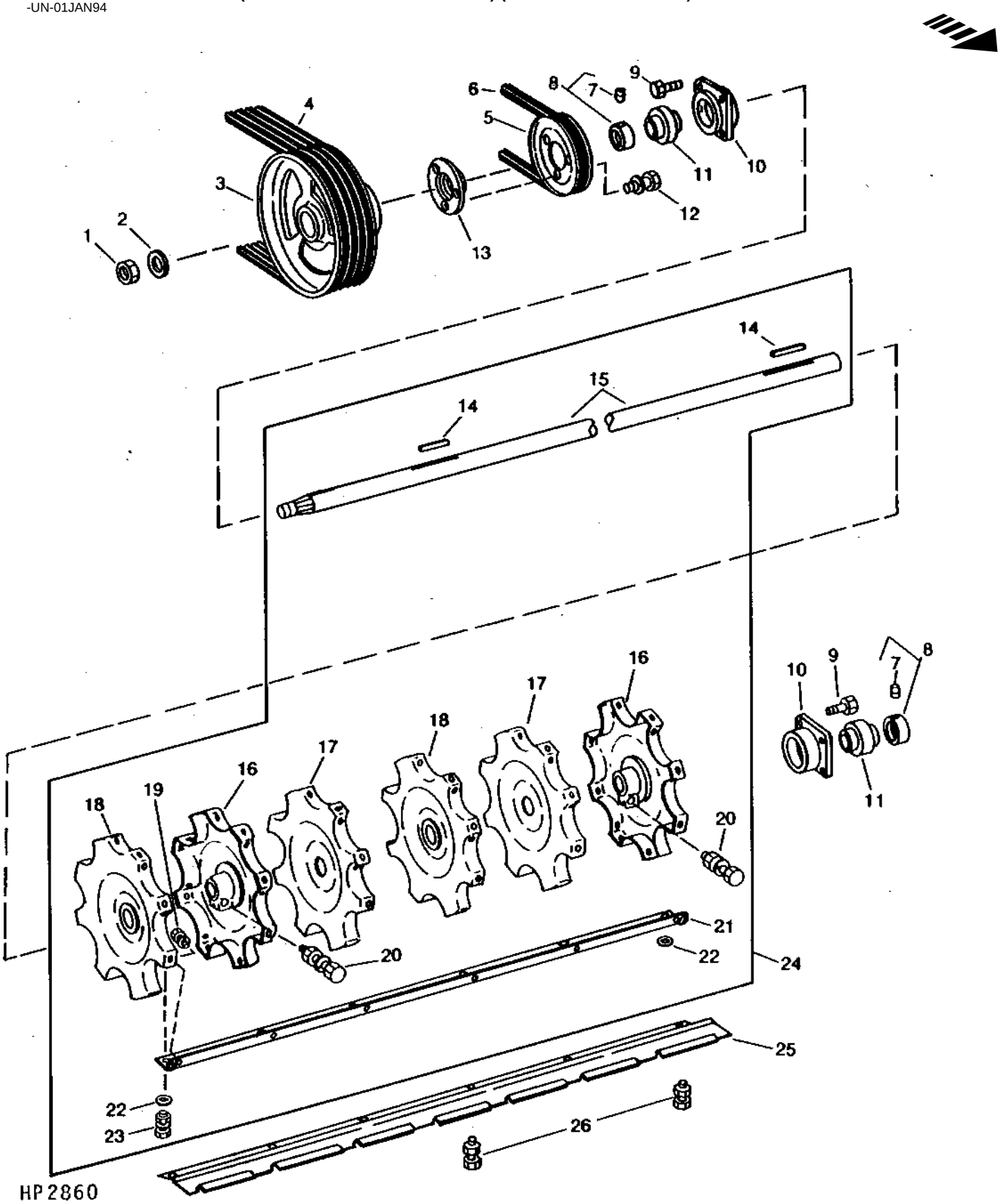


RASP-BAR CYLINDER - CONTINUED
(SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93931	LOCK NUT	1		
2	24H1509	WASHER	1		1-25/64" X 2-1/2" X 0.194"
3	H93644	SHEAVE	1		569 MM (22-13/32") DIA.
4	AH94959	SHEAVE	1		241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED)
	AH101245	SHEAVE	1		318 MM (12-1/2") DIA. (150 PER CENT BEATER SPEED)
5	22H982	SET SCREW	2		7/16" X 7/16"
6	JD9365	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREW
7	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
8	H99149	HOUSING	2		
9	JD9431	BALL BEARING	2		
10	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
11	.....	KEY	2		(3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
12	H79642	SHAFT	1		
13	AH96531	CYLINDER HEAD	2	-556300	WITH KEYED HUB (SUB AH114501 AND/OR AH114502)
	AH114501	THRESHING CYL HEAD (W/HUB)	1		R.H.
	AH114502	THRESHING CYL HEAD (W/HUB)	1		L.H.
14	H75324	CYLINDER HEAD	2	-556300	WITHOUT HUB, (SUB (2) H117614, (48) 19H2676, (48) H99923 AND (48) 12H304)
	H117614	THRESHING CYLINDER HEAD	2		
15	AH75101	THRESHING CYL HEAD (W/HUB)	2	-556300	(SUB AH114503)
	AH114503	THRESHING CYLINDER HEAD	2		
16	19H2554	CAP SCREW	48		3/8" X 5/8"
	12H304	LOCK WASHER	48		3/8"
17	19H1820	CAP SCREW	2		1/2" X 3"
	P3629H	LOCK WASHER	2	-611066	(SUB 12H301)
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
18	AH75106	RASP BAR	2	-626800	R.H. (NON-CHROMED) (HARDENED)(SET OF 2) (SUB AH132976)
	AH132976	RASP BAR	2		R.H. (NON-CHROMED) (HARDENED)(SET OF 2)
	AH75107	RASP BAR	2	-626800	L.H. (NON-CHROMED) (HARDENED)(SET OF 2) (SUB AH132977)
	AH132977	RASP BAR	2		L.H. (NON-CHROMED) (HARDENED)(SET OF 2)
	AH117651	RASP BAR	2	-620580	R.H. (CHROMED)(SET OF 2) (SUB AH126547)
	AH126547	RASP BAR	2	-626800	R.H. (CHROMED) (HARDENED)(SET OF 2) (SUB AH132978)
	AH132978	RASP BAR	2		R.H. (CHROMED) (HARDENED)(SET OF 2)
	AH117652	RASP BAR	2	-620580	L.H. (CHROMED)(SET OF 2) (SUB AH126546)
	AH126546	RASP BAR	2	-626800	L.H. (CHROMED) (HARDENED)(SET OF 2) (SUB AH132979)
	AH132979	RASP BAR	2		L.H. (CHROMED) (HARDENED)(SET OF 2)
19	24H1303	WASHER	2		13/32" X 11/16" X 0.065", (UNDER HEAD OF SCREWS, ON EACH END OF ANY ONE RASP BAR FOR LEVELING CONCAVE)
20	19H3239	CAP SCREW	48		3/8" X 1-1/4"
	R42729	WASHER	48		HARDENED
	H99923	LOCK NUT	48		
21	AH76102	RASP-BAR CYLINDER	1		WITH SHAFT (HARDENED RASP BARS)
	AH117625	RASP-BAR CYLINDER	1		WITH SHAFT (CHROMED RASP BARS)
22	H79486	PLATE	8		
23	19H2676	CAP SCREW	48	-556300	3/8" X 1", (SUB (48) 19H3239)
	19H3239	CAP SCREW	48		3/8" X 1-1/4"
	H99923	LOCK NUT	48		
24	H96408	BELT	1		(390 TO 1030 RPM OR 450 TO 1200 RPM)
	H96423	BELT	1		(300 TO 860 RPM)
25	H96414	BELT	1		

RASP-BAR CYLINDER
(DUAL-RANGE CYLINDER DRIVE) (SERIAL NO. 556301-)
(SINGLE-RANGE CYLINDER DRIVE) (SERIAL NO. 610501-)

HP2860 -UN-01JAN94

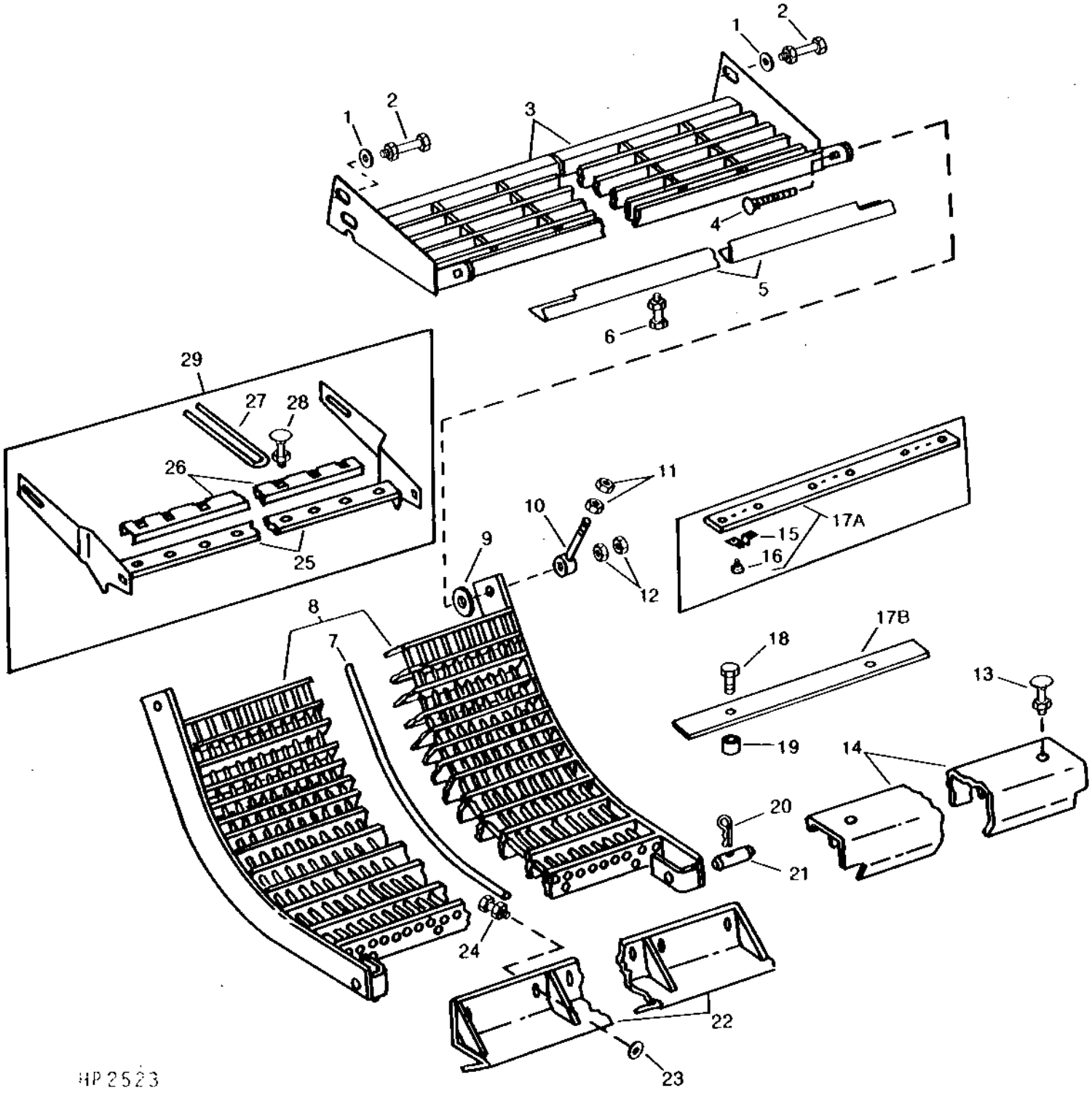


RASP-BAR CYLINDER - CONTINUED
(DUAL-RANGE CYLINDER DRIVE) (SERIAL NO. 556301-)
(SINGLE-RANGE CYLINDER DRIVE) (SERIAL NO. 610501-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93931	LOCK NUT	1		(SINGLE-RANGE)
2	24H1509	WASHER	1		1-25/64" X 2-1/2" X 0.194", (SINGLE-RANGE)
3	H93645	SHEAVE	1		560 MM (22-2/5") DIA. (SINGLE-RANGE)
4	H96408	BELT	1		(390 TO 1030 RPM OR 450 TO 1200 RPM) (SINGLE-RANGE)
	H96423	BELT	1		(300 TO 860 RPM) (SINGLE-RANGE)
5	AH94959	SHEAVE	1		241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED (SINGLE-RANGE)
	AH101245	SHEAVE	1		318 MM (12-1/2") DIA. (150 PER CENT BEATER SPEED) (SINGLE-RANGE)
6	H96414	BELT	1		(SINGLE-RANGE)
7	22H982	SET SCREW	2		7/16" X 7/16"
8	AH108767	ECCENTRIC LOCKING COLLAR	2		
9	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
10	H99149	HOUSING	2		
11	AH108768	BALL BEARING	2		
12	19H1732	CAP SCREW	3		3/8" X 1-1/4", (100 PER CENT BEATER SPEED) (SINGLE-RANGE)
	19H1731	CAP SCREW	3		3/8" X 1", (150 PER CENT BEATER SPEED) (SINGLE-RANGE)
	12H304	LOCK WASHER	3		3/8"
13	H127658	SPACER	1	611210-	(100 PER CENT BEATER SPEED) (SINGLE-RANGE)
14	.....	KEY	2		(3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
15	H110458	DRIVE SHAFT	1		(DUAL-RANGE)
	H123134	DRIVE SHAFT	1		(SINGLE-RANGE)
16	AH114501	THRESHING CYL HEAD (W/HUB)	1		R.H.
	AH114502	THRESHING CYL HEAD (W/HUB)	1		L.H.
17	H117614	THRESHING CYLINDER HEAD	2		WITHOUT HUB
18	AH114503	THRESHING CYLINDER HEAD	2		
19	19H2554	CAP SCREW	48		3/8" X 5/8", (DUAL-RANGE)
	12H304	LOCK WASHER	48		3/8"
20	19H1820	CAP SCREW	2		1/2" X 3"
	P3629H	LOCK WASHER	2	-611006	(SUB 12H301)
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
21	AH75106	RASP BAR	2	-626800	R.H. (NON-CHROMED) (HARDENED) (SET OF 2) (SUB AH132976)
	AH132976	RASP BAR	2		R.H. (NON-CHROMED) (HARDENED)(SET OF 2)
	AH75107	RASP BAR	2	-626800	L.H. (NON-CHROMED) (HARDENED) (SET OF 2) (SUB AH132977)
	AH132977	RASP BAR	2		L.H. (NON-CHROMED) (HARDENED) (SET OF 2)
	AH117651	RASP BAR	2	-616380	R.H. (CHROMED)(SET OF 2) (SUB AH126547)
	AH126547	RASP BAR	2	-626800	R.H. (CHROMED)(HARDENED) (SET OF 2) (SUB AH132978)
	AH132978	RASP BAR	2		R.H. (CHROMED)(HARDENED) (SET OF 2)
	AH117652	RASP BAR	2	-616380	L.H. (CHROMED)(SET OF 2) (SUB AH126546)
	AH126546	RASP BAR	2	-626800	L.H. (CHROMED)(HARDENED) (SET OF 2) (SUB AH132979)
	AH132979	RASP BAR	2		L.H. (CHROMED)(HARDENED) (SET OF 2)
22	24H1303	WASHER	2		13/32" X 11/16" X 0.065", (UNDER HEAD OF SCREWS, ON EACH END OF ANY ONE RASP BAR FOR LEVELING CONCAVE)
23	19H3239	CAP SCREW	48		3/8" X 1-1/4"
	R42729	WASHER	48		HARDENED
	H99923	LOCK NUT	48		
24	AH108904	RASP-BAR CYLINDER	1		(HARDENED RASP BARS) (WITH DUAL-RANGE SHAFT)
	AH117626	RASP-BAR CYLINDER	1		(CHROMED RASP BARS) (WITH DUAL-RANGE SHAFT)
	AH119767	RASP-BAR CYLINDER	1		(CHROMED RASP BARS) (WITH SINGLE-RANGE SHAFT)
25	H117622	PLATE	8		
26	19H2676	CAP SCREW	48	-559668	3/8" X 1", (SUB 19H3239)
	19H3239	CAP SCREW	48		3/8" X 1-1/4"
	H99923	LOCK NUT	48		

OPEN-BAR CONCAVE, STONE TRAP, AND DOOR

HP2523 -UN-01JAN94

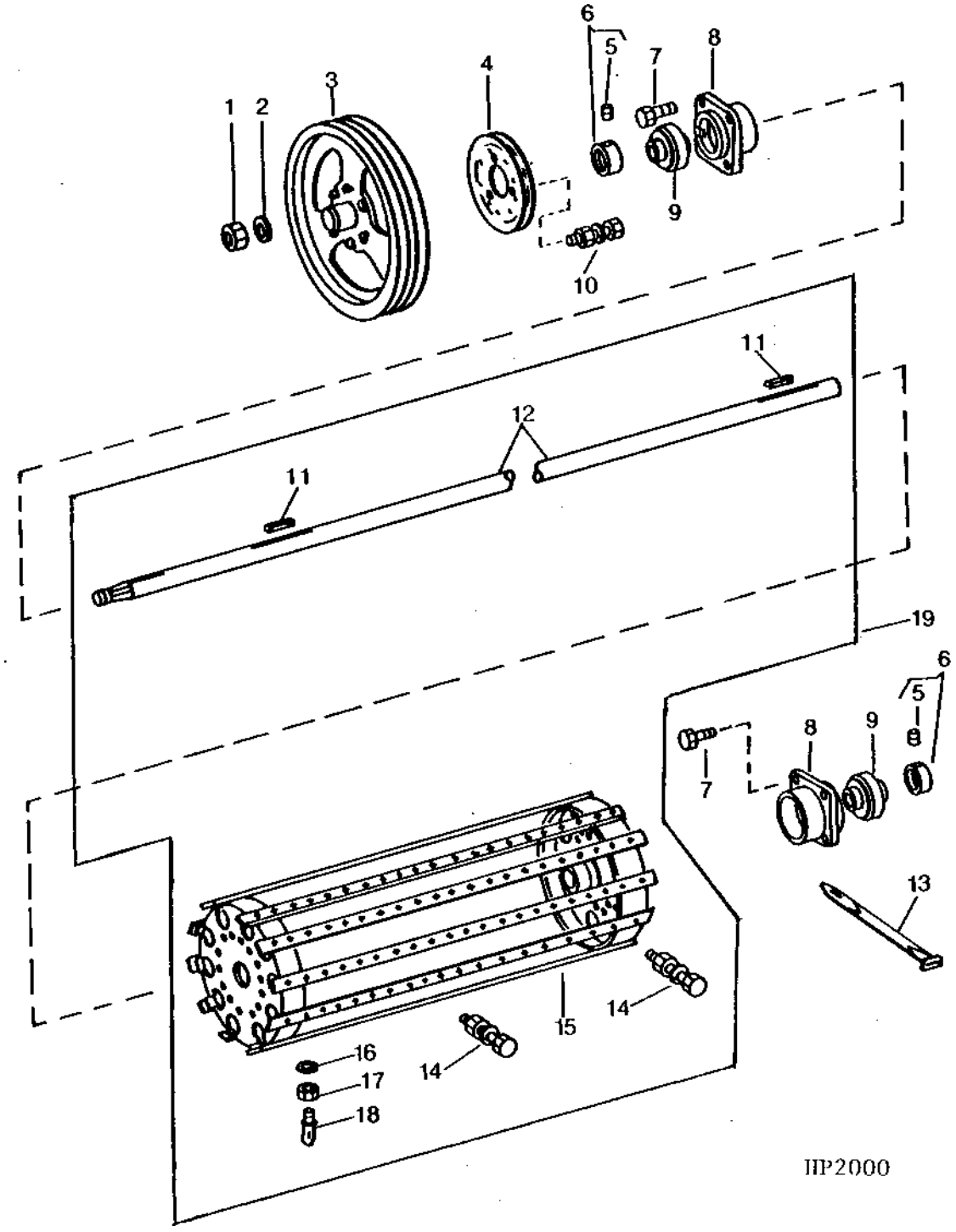


OPEN-BAR CONCAVE, STONE TRAP, AND DOOR - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
2	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
3	AH96369	GRATE	1	-459207	(SUB AH106723) (GRAIN, RICE)
	AH106723	GRATE	1		(GRAIN, RICE)
4	03H2240	BOLT	2		3/4" X 3"
5	AH106280	RETAINER	1	-459279	(SUB AH108735)
	AH108735	RETAINER	1	-600004	
	H116275	RETAINER	1	600005-	(USE WITH AH113443)
6	19H1732	CAP SCREW	9		3/8" X 1-1/4"
	12H304	LOCK WASHER	9		3/8"
	14H812	NUT	9		3/8"
7	H97824	PIN	51	-600000	
	H84857	DOWEL PIN	51	600001-	
8	AH96413	CONCAVE	1	-409100	(SUB AH105068)
	AH105068	CONCAVE	1	-459681	(SUB AH108865)
	AH108865	CONCAVE	1	-600000	(SUB AH113443)
	AH113443	CONCAVE	1		(USE WITH H116275)
9	H84869	BUSHING	2		
10	H84292	EYEBOLT	2		
11	14H821	NUT	4		5/8"
12	14H794	NUT	2		3/4"
13	03H2120	BOLT	6		3/8" X 3-3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
14	AH90701	COVER	1		
15	P45427	CLIP	8	-615200	(USE WITH AH85382) (PER PLATE)
16	16H235	RIVET	16	-615200	3/16" X 1/4", PER PLATE, (USE WITH AH85382)
17A	AH85382	PLATE	10	-615200	
17B	H119096	STRAP	10	615201-	
18	19H1732	CAP SCREW	3		3/8" X 1-1/4", PER PLATE, (USE WITH H119096)
19	AH118989	ISOLATOR	3		PER PLATE, (USE WITH H119096)
20	11H218	COTTER PIN	2		3/16" X 1-1/2"
21	H84867	PIN	2		
22	AH90842	SEPARATOR	1		STONE TRAP
23	24H1305	WASHER	9		13/32" X 13/16" X 0.065"
24	19H2552	CAP SCREW	9		3/8" X 1-1/8"
	12H304	LOCK WASHER	9		3/8"
	14H812	NUT	9		3/8"
25	AH107064	GRATE	1		
26	H87140	RETAINER	1		
27	H87132	FINGER	25		
28	03H1937	BOLT	25		5/16" X 1-1/4"
	12H303	LOCK WASHER	25		5/16"
	14H785	NUT	25		5/16"
29	AH106818	GRATE	1		(CORN, SOYBEAN, AND EDIBLE BEAN)

SPIKE-TOOTH CYLINDER
(SERIAL NO. -556300)

HP2000 -UN-01JAN94



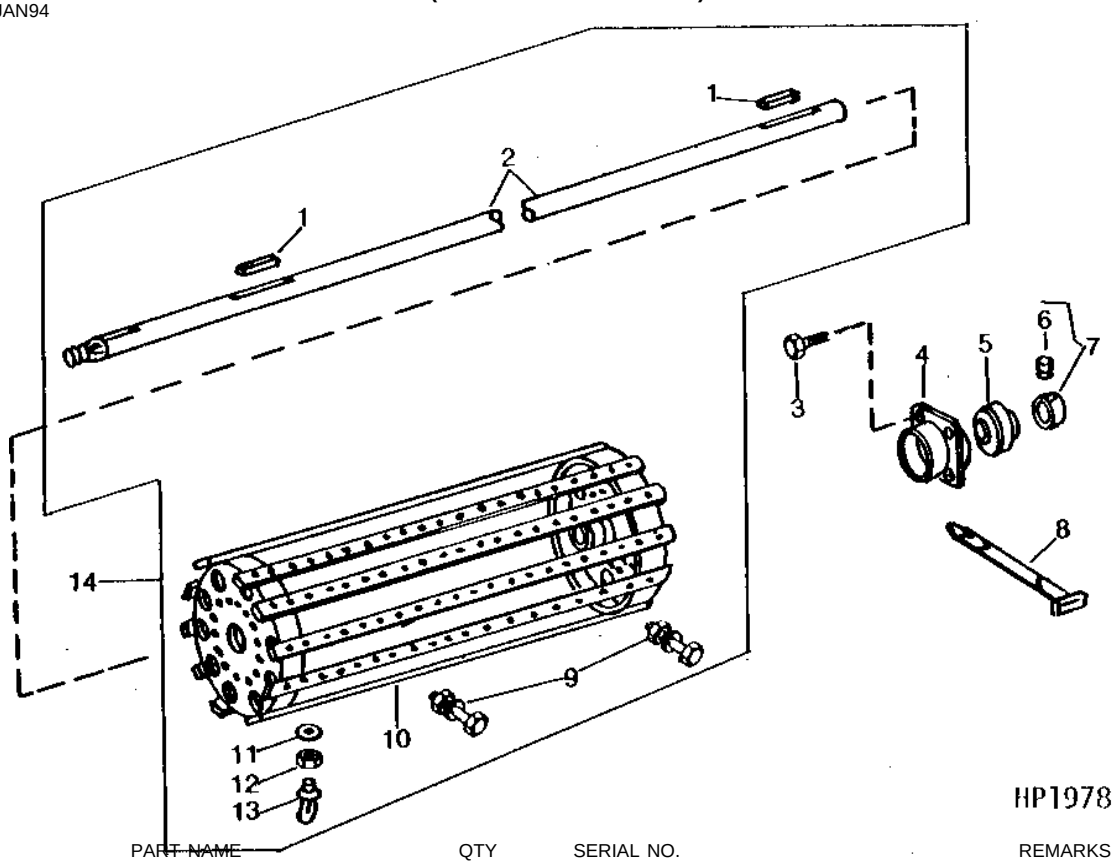
SPIKE-TOOTH CYLINDER - CONTINUED
(SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93931	LOCK NUT	1		
2	24H1509	WASHER	1		1-25/64" X 2-1/2" X 0.194"
3	H93644	SHEAVE	1		569 MM (22-13/32") DIA.
4	AH94959	SHEAVE	1		241 MM ((9-1/2") DIA. (100 PER CENT BEATER SPEED)
	AH101245	SHEAVE	1		318 MM (12-1/2") DIA. (150 PER CENT BEATER SPEED)
5	22H982	SET SCREW	2		7/16" X 7/16"
6	JD9365	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREW
7	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	14H812	NUT	8		3/8"
8	H99149	HOUSING	2		
9	JD9431	BALL BEARING	2		
10	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
11	.....	KEY	2		(3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
12	H79642	SHAFT	1		
13	P5403H	TOOL	1		TOOTH STRAIGHTENER
14	19H1820	CAP SCREW	2		1/2" X 3"
	14H1040	NUT	2		1/2"
	P3629H	LOCK WASHER	2	-611006	(SUB 12H301)
	12H301	LOCK WASHER	2		
15	.....	CYLINDER	1		LESS SHAFT
16	14H865	NUT	AR		1/2"
17	12H301	LOCK WASHER	AR		1/2"
18	P44H	TOOTH	AR	-630500	(SUB H132057)
	H132057	TOOTH	AR		
19	AH84662	SPIKE-TOOTH CYLINDER	1		WITH SHAFT

MEMORANDA

SPIKE-TOOTH CYLINDER (DUAL-RANGE CYLINDER DRIVE)
(SERIAL NO. 556301-)

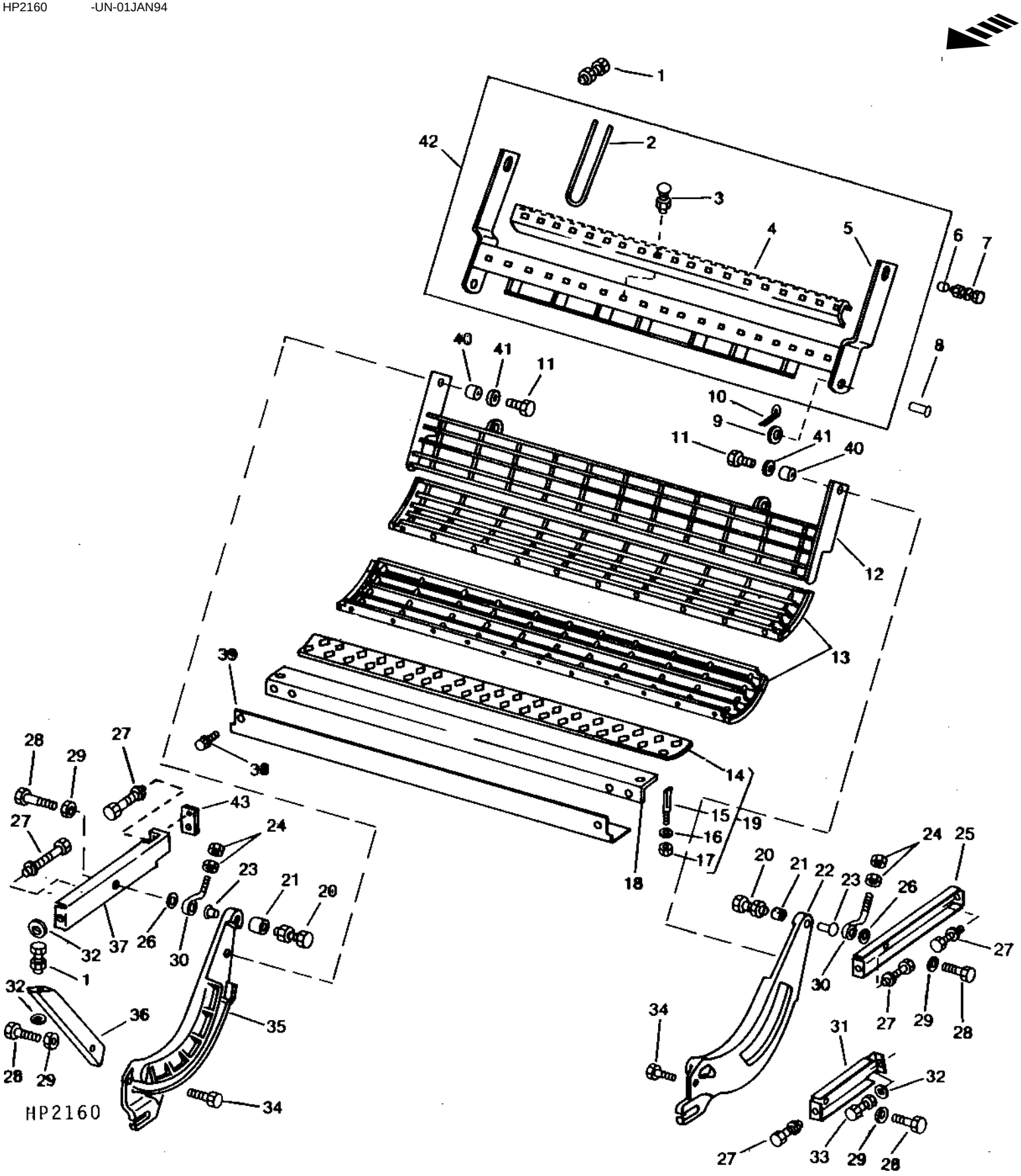
HP1978 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	KEY	2		(3/8" X 3/8" X 2-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
2	H110458	DRIVE SHAFT	1		
3	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	14H812	NUT	4		3/8"
4	H99149	HOUSING	1		
5	AH108768	BALL BEARING	2		
6	22H982	SET SCREW	1		7/16" X 7/16"
7	JD9365	ECCENTRIC LOCKING COLLAR	1		
8	P5403H	TOOL	1		TOOTH STRAIGHTENER
9	19H1820	CAP SCREW	2		1/2" X 3"
	P3629H	LOCK WASHER	2	-611006	(SUB 12H301)
	12H301	LOCK WASHER	2		
	14H1040	NUT	2		1/2"
10	.....	CYLINDER	1		
11	14H865	NUT	AR		1/2"
12	12H301	LOCK WASHER	AR		1/2"
13	P44H	TOOTH	AR	-630500	(SUB H132057)
	H132057	TOOTH	AR		
14	AH108907	SPIKE-TOOTH CYLINDER	1		

SPIKE-TOOTH CONCAVE

HP2160 -UN-01JAN94

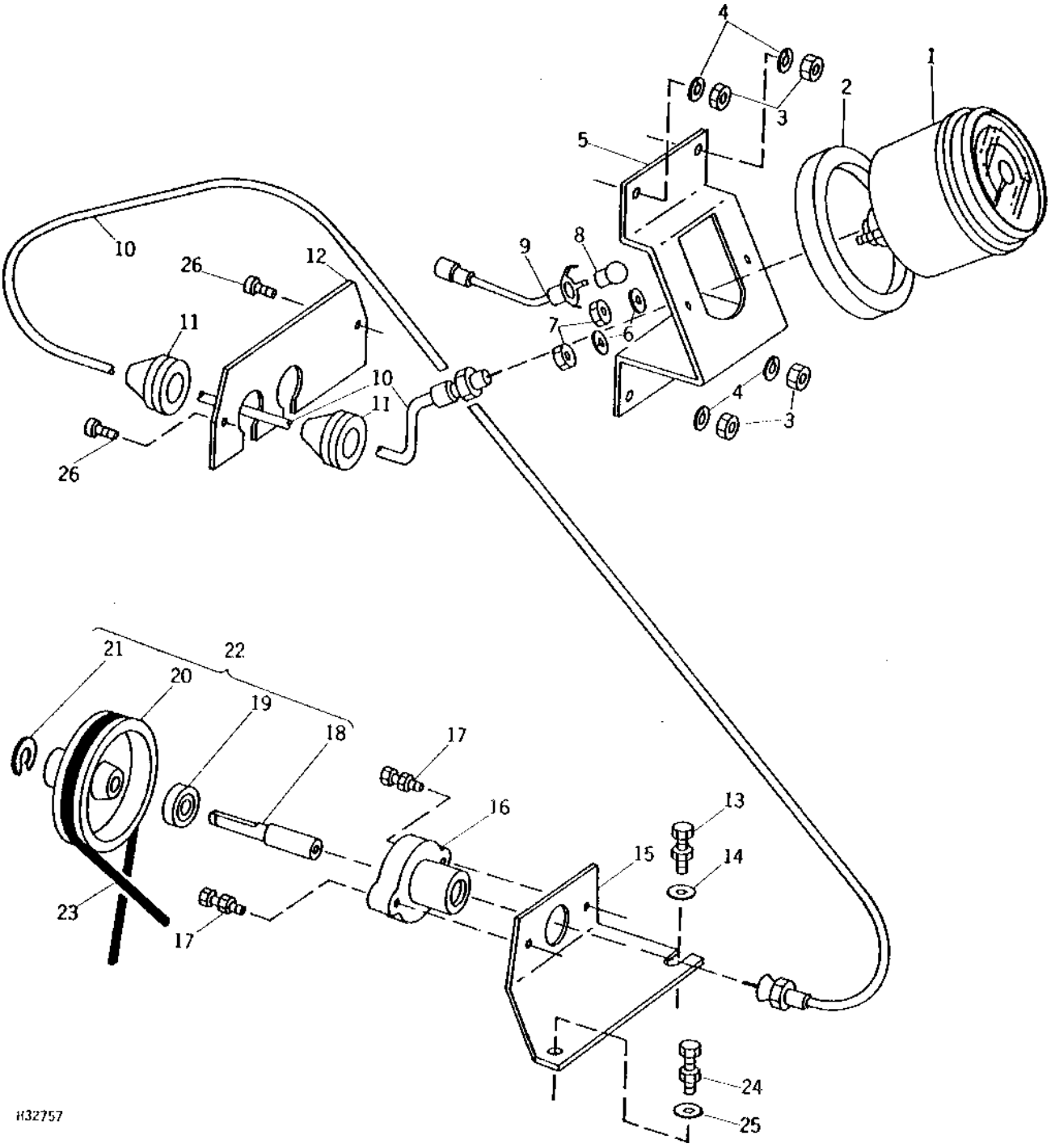


SPIKE-TOOTH CONCAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
2	H87132	FINGER	23		
3	03H1544	BOLT	23		5/16" X 1-1/4"
	12H303	LOCK WASHER	23		5/16"
	14H785	NUT	23		5/16"
4	H97167	RETAINER	1		FINGER
5	AH95028	SUPPORT	1		FINGER
6	28H2482	BUSHING	2		1/2" X 1/2"
7	19H1721	CAP SCREW	2		1/2" X 1-1/2"
	12H301	LOCK WASHER	2		1/2"
	24H1211	WASHER	2		9/16" X 1-3/8" X 0.105"
	14H1040	NUT	2		1/2"
8	N104051	PIN	2		DRILLED
9	24H1211	WASHER	2		9/16" X 1-3/8" X 0.105"
10	11H213	COTTER PIN	2		3/16" X 1-3/4"
11	19H1895	CAP SCREW	1	-360424	1/2" X 3/4", (SUB 19H1792)
	19H1792	CAP SCREW	2	360425-	1/2" X 1"
	12H301	LOCK WASHER	2		1/2"
12	AH95262	GRATE	AR	-362900	(SUB AH101528, (2) 28H1597, (2) 24H1111 AND (2) 19H1792)
	AH101528	GRATE	1		
13	AH86875	GRATE	2		
14	H79998	PLATE	1		CONCAVE
15	P44H	TOOTH	AR	-630500	(SUB H132057)
	H132057	TOOTH	AR		
16	12H301	LOCK WASHER	AR		1/2"
17	14H865	NUT	AR		1/2"
18	AH80787	SEAL	1		
19	AH78577	CONCAVE	1		WITH TEETH
20	19H1945	CAP SCREW	2		1/2" X 3-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
21	28H1676	BUSHING	2		1/2" X 1-5/8"
22	H85905	CONCAVE	1		L.H.
23	H84295	BUSHING	2		
24	14H821	NUT	4		5/8"
25	AH77912	BRACKET	1		REAR, L.H.
26	24H1351	WASHER	2		9/16" X 1-1/2" X 0.164"
27	19H2128	CAP SCREW	10		3/8" X 3"
	14H812	NUT	10		3/8"
28	19H2471	CAP SCREW	4		3/8" X 1-1/2"
29	14H812	NUT	4		3/8"
30	H84292	EYEBOLT	2		
31	AH77910	BRACKET	1		FRONT, L.H.
32	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
33	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	14H812	NUT	1		3/8"
34	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		
	28H1511	WASHER	2		
35	H85906	CONCAVE	1		R.H.
36	AH100263	BRACKET	1		FRONT, R.H.
37	AH91488	BRACKET	1	-556300	(SUB AH111645 AND A14873)
	AH111645	BRACKET	1		REAR, R.H.
38	H77931	SCREW	6		SELF-TAPPING
39	H89637	EXTENSION	1		
40	28H1597	WASHER	2	355614-	0.546" X 0.840" X 3/8"
41	24H1111	WASHER	2	360425-	17/32" X 1-1/16" X 0.090"
42	AH95508	BAR	1		(CONSISTS OF AH95028, (23) H87132, H97167, (23) 03H1544, (23) 12H303 AND (23) 14H785)
43	A14873	STRAP	1		

CYLINDER SPEED TACHOMETER

H32757 -UN-01JAN94



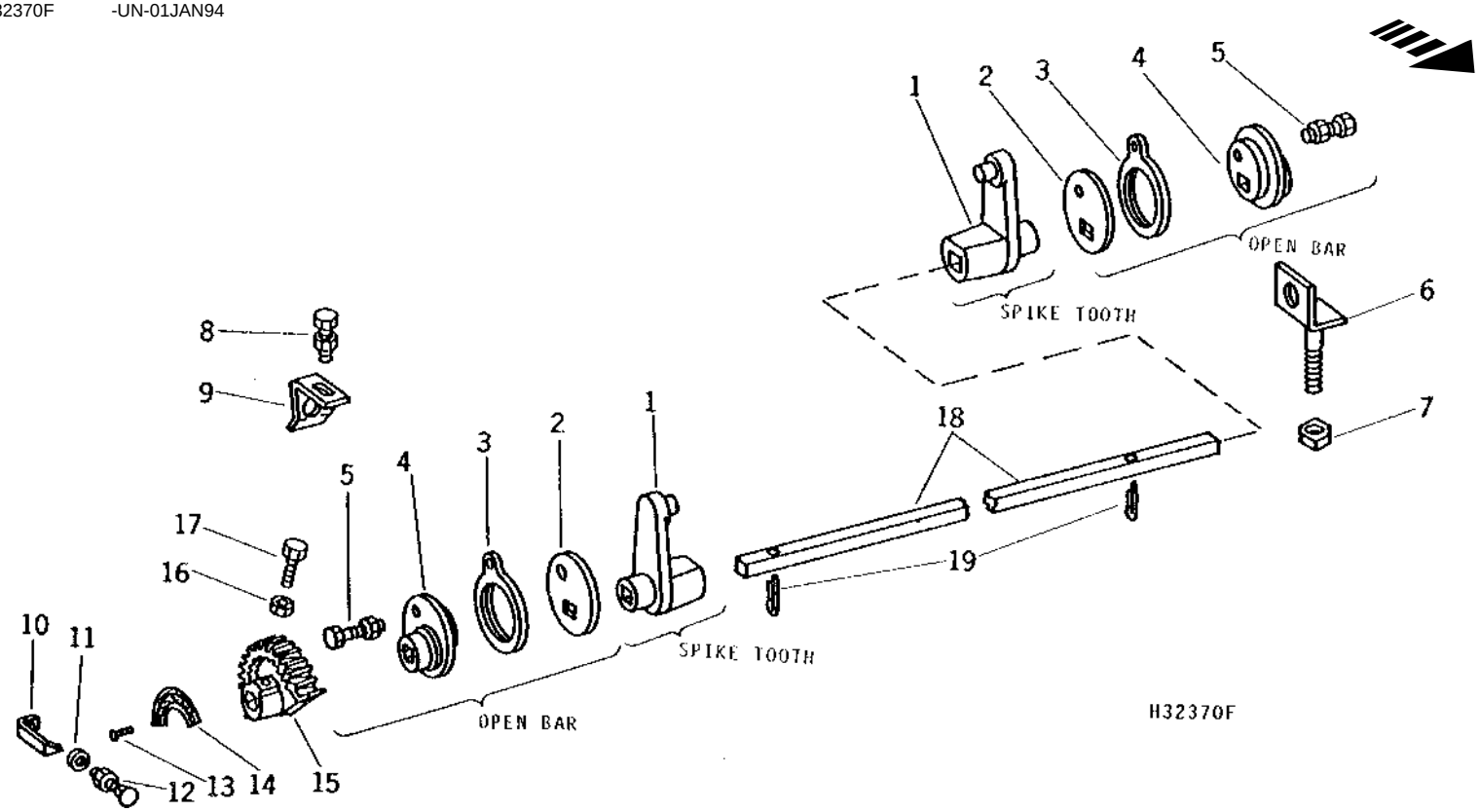
CYLINDER SPEED TACHOMETER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH91002	TACHOMETER	1		
2	AH91258	SEAL	1		
3	14H786	NUT	4		1/4"
4	12H302	LOCK WASHER	4		1/4"
5	H100777	BRACKET	1		
6	12H295	LOCK WASHER	2		0.190"
7	14H631	NUT	2		0.190"
8	AH75662	BULB	1	-459889	
	AM31284	BULB	1	459890-	
9	AH77200	SOCKET	1		
10	AH75614	DRIVE SHAFT	1	-626800	(75 INCH) FLEXIBLE TACHOMETER DRIVE, (SUB AH75615)
	AH75615	CABLE	1		(85 INCH) FLEXIBLE TACHOMETER DRIVE
11	H94433	GROMMET	2	-459906	(SUB H109779, THIS APPLICATION)
	H109779	GROMMET	2		
12	H100851	PLATE	1	-610500	(SUB H123609)
	H123609	PLATE	1		
13	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
14	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
15	H101282	BRACKET	1		
16	H100586	HUB	1		
17	21H1044	SCREW	2		1/4" X 1-1/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
18	H100584	SHAFT	1		
19	JD9399	BALL BEARING	1	-558442	(SUB AT23189)
	AT23189	BALL BEARING	1		
20	H100585	SHEAVE	1		
21	R11026	SNAP RING	1		
22	AH99422	SHAFT	1		
23	H83077	O-RING	1		
24	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
25	24H1340	WASHER	1		33/64" X 7/8" X 0.075"
26	37H49	SCREW	2		NO. 10 X 1/2"

MEMORANDA

CONCAVE ADJUSTING SHAFT

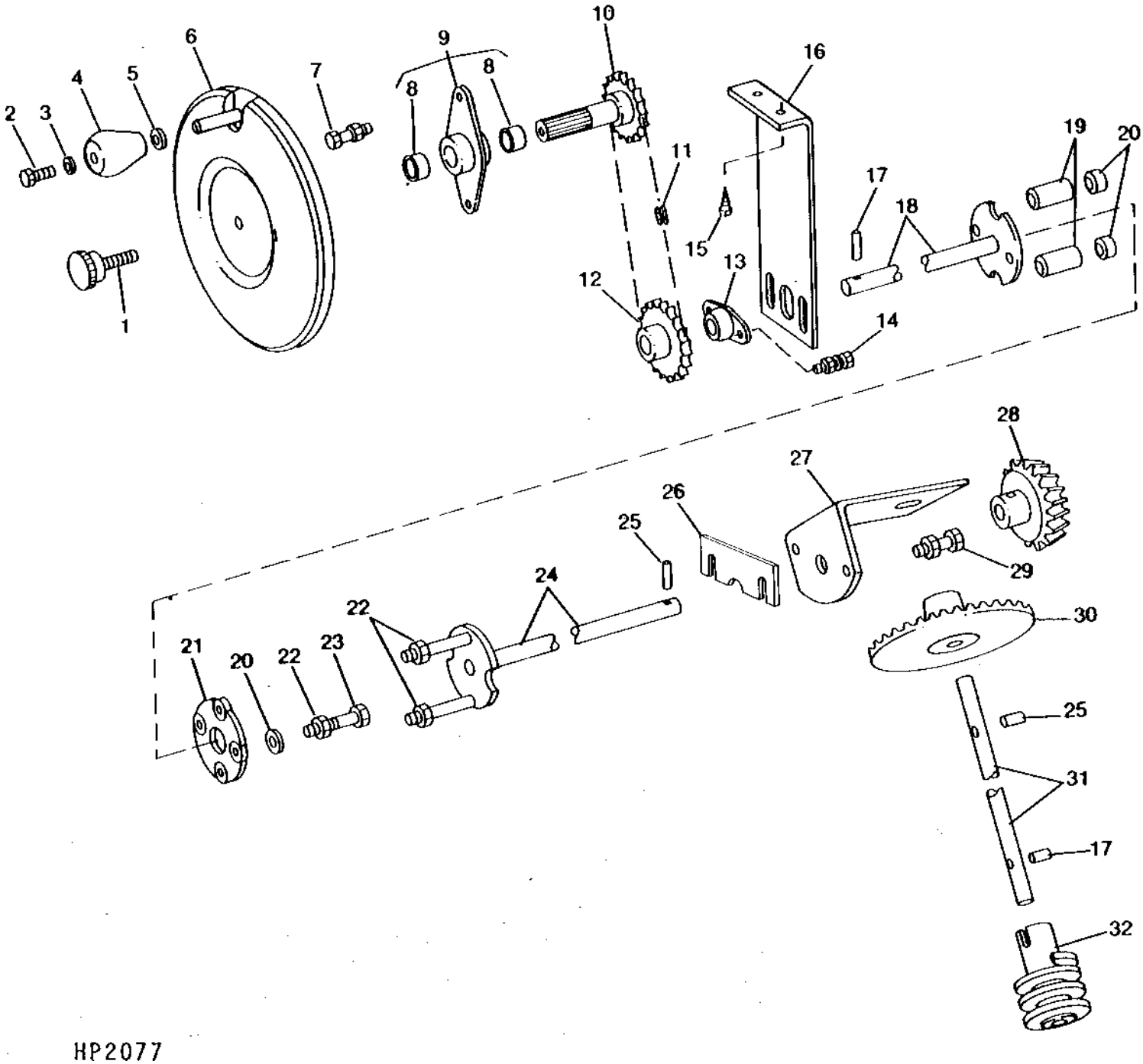
H32370F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89620	ARM	2		
2	H75367	PLATE	2		
3	H85372	LINK	2		
4	H89619	CAM	2	-626195	(SUB H132710)
	H132710	CAM	2		
5	19H1906	CAP SCREW	2		5/16" X 1-1/2"
	14H785	NUT	2		5/16"
6	AH90840	BOLT	1	-626195	(SUB AH127710)
	AH127710	BOLT	1		
7	14H794	NUT	2		3/4"
8	03H1709	BOLT	1		5/16" X 1"
	14H819	WING NUT	1		5/16"
9	H94304	STOP	1		(USED WITH SPIKE-TOOTH CONCAVE)
10	H85229	POINTER	1		
11	24H1224	WASHER	1		11/32" X 1" X 1/16"
12	03H1540	BOLT	1		5/16" X 3/4"
	14H785	NUT	1		5/16"
13	P43110	SCREW	2		DRIVE
14	H82444	PLATE	1		(SPIKE-TOOTH)
	H82445	PLATE	1		(RASP-BAR)
15	H82447	SECTOR	1		(SPIKE-TOOTH)
	H82447	SECTOR	1	-615875	(RASP-BAR) (SUB H131502, THIS APPLICATION)
	H131502	SECTOR	1		(RASP-BAR)
16	14H732	NUT	1		3/8"
17	22H853	SET SCREW	1		3/8" X 7/8"
18	H75364	SHAFT	1		
19	11H222	COTTER PIN	2		3/16" X 2"

CONCAVE ADJUSTING CONTROLS

HP2077 -UN-01JAN94

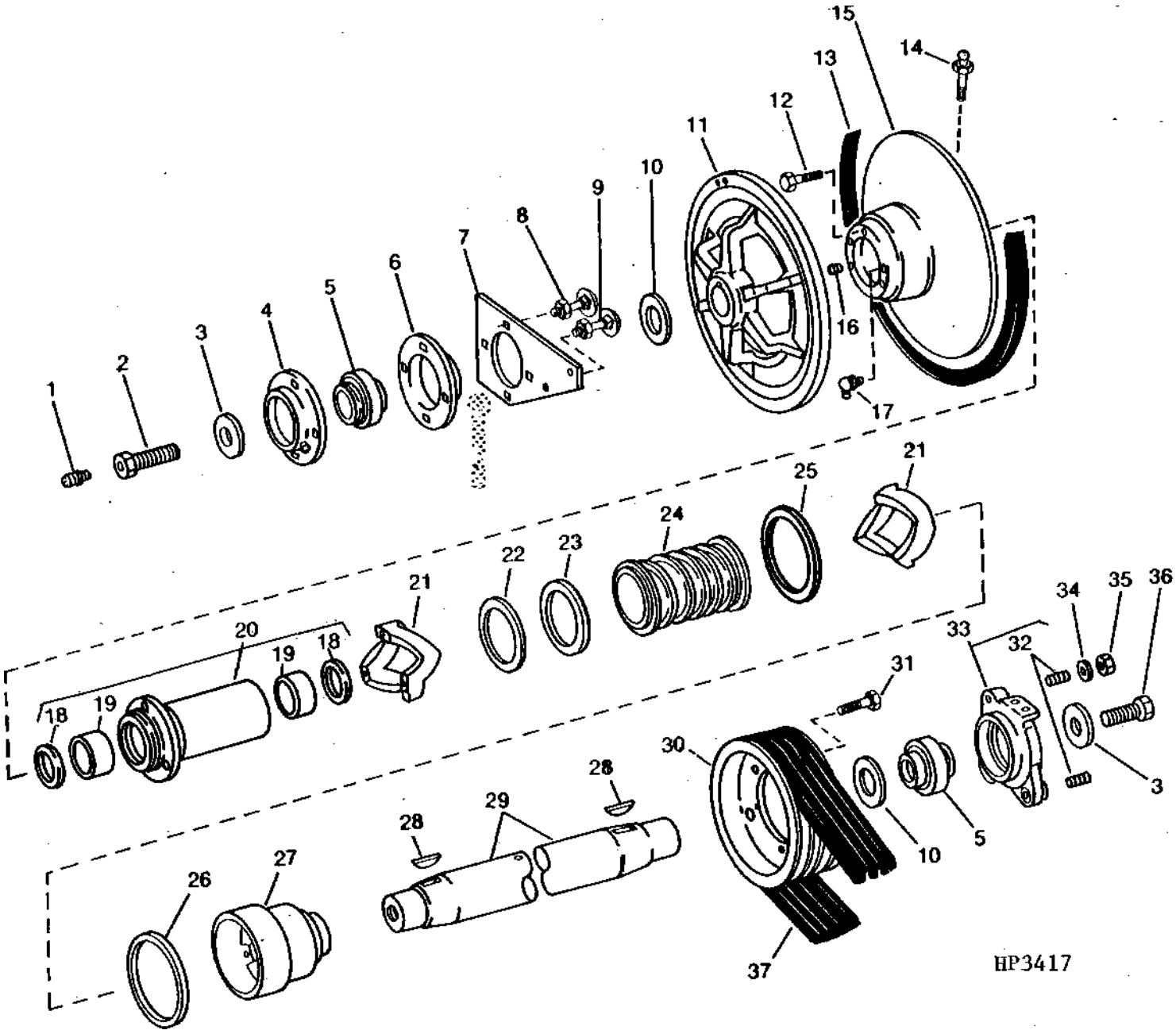


CONCAVE ADJUSTING CONTROLS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95018	KNOB	1		
2	19H2948	SCREW	1		1/4" X 0.380"
3	24H1286	WASHER	1		9/32" X 1/2" X 1/16"
4	H76517	KNOB	1		
5	H82448	WASHER	1		
6	AH95020	CRANK	1		
7	19H1905	CAP SCREW	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	H96455	BUSHING	2	600001-	
9	H76502	BEARING	1	-600000	
	AH112198	BEARING	1	600001-	
10	H100016	SHAFT	1		
11	.....	LINK CHAIN	1		100 LINKS, 13MM (1/2") PITCH ROLLER CHAIN (ASSEMBLE FROM 99 LINKS OF AB18594 AND (1) AB14025)
12	H94274	CHAIN SPROCKET	1		22 TEETH
13	AH97781	BEARING	1		
14	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	H76139	SCREW	2		SELF-TAPPING
16	H96499	ANGLE	1		
17	34H78	SPRING PIN	2		3/16" X 1-1/8"
18	AH90566	SHAFT	1		L.H. CONCAVE
19	28H2547	SPACER	2		3/8" X 1"
20	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
21	H89230	DISK	1		
22	E50102	LOCK NUT	4		
23	19H1731	CAP SCREW	2		3/8" X 1"
24	AH90562	SHAFT	1		R.H. CONCAVE
25	34H77	SPRING PIN	2		3/16" X 1"
26	H80686	STRAP	3		
27	H76505	BRACKET	1		
28	H76503	SUN GEAR	1		BEVEL, 13 TEETH
29	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
30	H76504	GEAR	1		BEVEL, 26 TEETH
31	H76516	PIN	1		LOWER
32	H100400	GEAR	1		WORM

CYLINDER DRIVE INTERMEDIATE SHAFT
(SERIAL NO. -556300)

HP3417 -UN-01JAN94

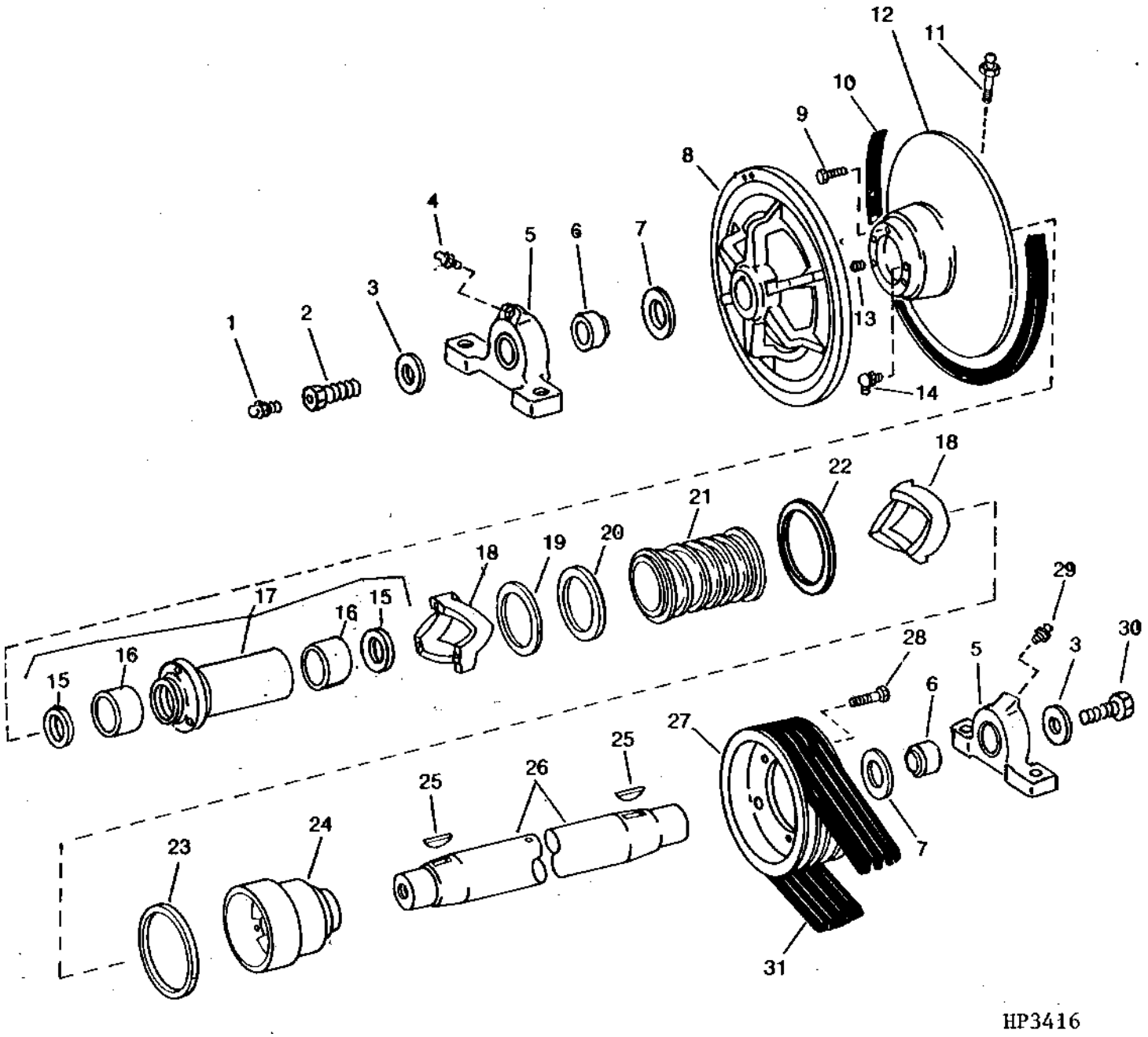


CYLINDER DRIVE INTERMEDIATE SHAFT - CONTINUED
(SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
2	H96228	SCREW	1		HOLLOW
3	R20135	WASHER	2		
4	AE30794	PRESSED FLANGED HOUSING	1		WITH GREASE FITTING
5	JD9434	BEARING	2		SELF-ALIGNING
6	E50822	PRESSED FLANGED HOUSING	1		
7	H94243	PLATE	1		
8	03H1746	BOLT	3		1/2" X 1-1/4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
9	03H1764	BOLT	1		1/2" X 1-3/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
10	E18993	WASHER	2		
11	H96051	SHEAVE	1		FIXED, 413 MM (16-1/4") DIA.
12	19H3239	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
13	H113749	BELT	1		
14	JD7819	LUBRICATION FITTING	1	461810-	
15	H107391	SHEAVE	1	-411755	(SUB H107689)
	H107689	SHEAVE	1	-459906	(SUB H110112)
	H110112	SHEAVE	1		INNER
16	AH106296	BREATHER	1	409101-	
17	JD7806	LUBRICATION FITTING	1	409101-	90°, 1/4"
18	AH94850	SEAL	2	409551-	
19	H75777	BUSHING	2	360351-	
20	AH99687	HUB	1	-360350	(SUB AH111135, JD7806 AND AH106296)
	AH106431	HUB	1		(SUB AH111135)
21	H93637	CAM	2		
22	H96227	WASHER	1		
23	H96232	WASHER	1		
24	AH101632	SPRING ASSEMBLY	1	-411002	(SUB AH105371)
	AH105371	SPRING	1	-460821	(SUB AH110307)
	AH110307	SPRING	1		
25	AH94854	SEAL	1	-1990	(SUB AH136497)
	AH136497	SEAL	1		
26	H107389	RING	1	411756-	
27	H93635	HUB	1	-409550	(SUB H105359)
	H105359	HUB	1		DRIVE
28	26H104	SHAFT KEY	2		5/16" X 2-1/8"
29	H93655	SHAFT	1		
30	H93642	SHEAVE	1	-409100	(3-GROOVE) (430 RPM TO 1200 RPM) (SUB H93643)
	H93643	SHEAVE	1		273 MM (10-3/4") DIA. (4-GROOVE) (450 TO 1200 RPM)
	H93641	SHEAVE	1		229 MM (9-19/64") DIA. (4-GROOVE) (390 TO 1030 RPM)
	H93646	SHEAVE	1		191 MM (7-1/2") DIA. (4-GROOVE) (315 TO 830 RPM)
31	19H2458	CAP SCREW	3		3/8" X 3"
	12H304	LOCK WASHER	3		3/8"
32	H93639	STUD	3		
33	AH90589	HOUSING	1		
34	24H1850	WASHER	2		17/32" X 1-1/4" X 0.180"
35	14H1040	NUT	3		1/2"
	12H301	LOCK WASHER	3		1/2"
36	19H1756	CAP SCREW	1		5/8" X 1-1/2"
37	H96408	BELT	1		(390 TO 1030 RPM OR 450 TO 1200 RPM)
	H96423	BELT	1		(315 TO 830 RPM)

CYLINDER DRIVE INTERMEDIATE SHAFT (DUAL-RANGE CYLINDER DRIVE)
(SERIAL NO. 556301-)

HP3416 -UN-01JAN94



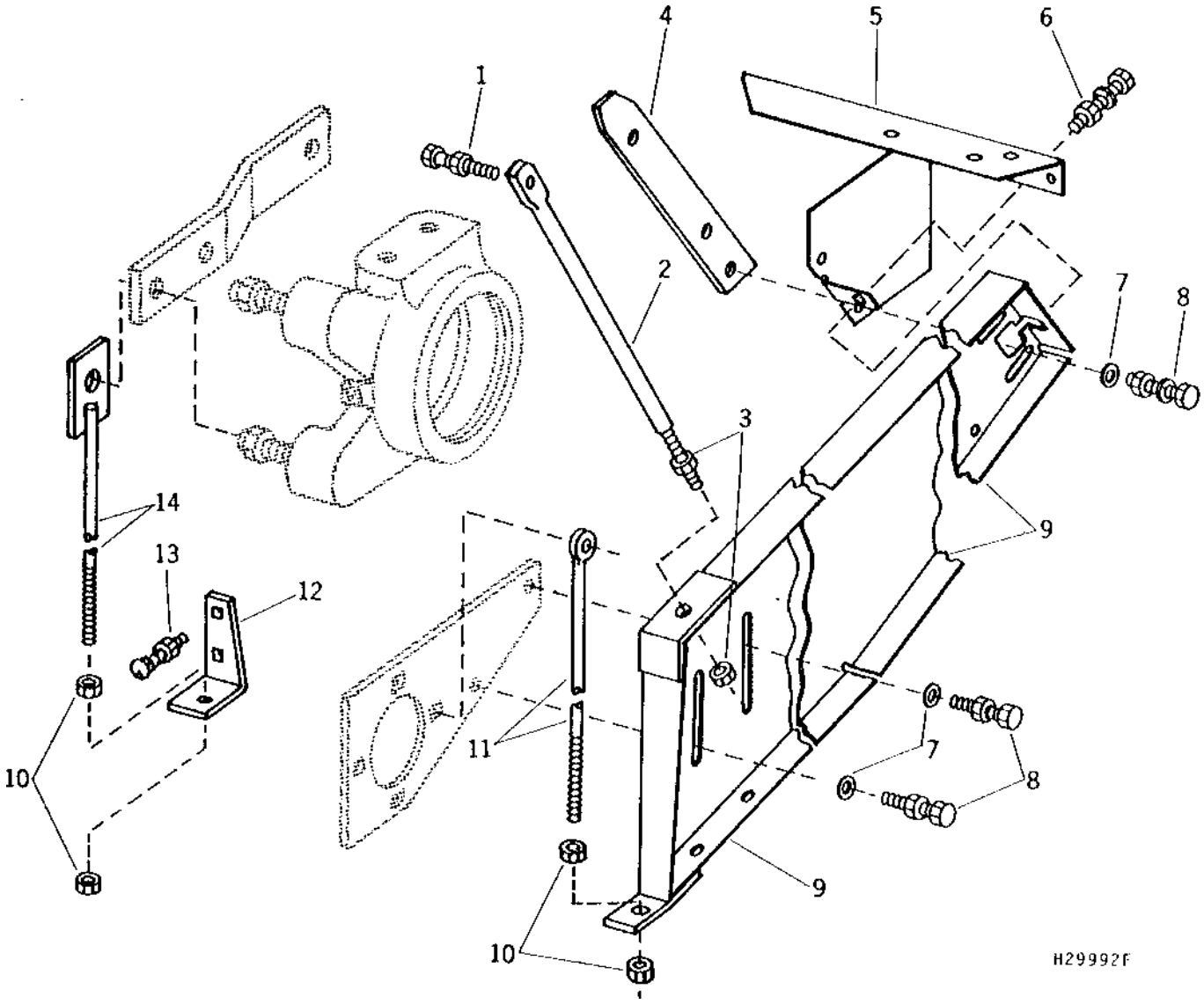
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CYLINDER DRIVE INTERMEDIATE SHAFT (DUAL-RANGE CYLINDER DRIVE) - CONTINUED
(SERIAL NO. 556301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		
2	H96228	SCREW	1		
3	R20135	WASHER	2		
4	JD7759	LUBRICATION FITTING	1		
5	H110290	HOUSING	2	-612885	(SUB H119210)
	H119210	HOUSING	2		
6	AH108813	BALL BEARING	2		
7	E18993	WASHER	2		
8	H96051	SHEAVE	1		FIXED, 413 MM (16-1/4") DIA.
9	19H3239	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
10	H113749	BELT	1		
11	JD7819	LUBRICATION FITTING	1		
12	H110112	SHEAVE	1		413 MM (16-1/4") DIA.
13	AH106296	BREATHER	1		
14	JD7806	LUBRICATION FITTING	1		
15	AH94850	SEAL	2		
16	H106866	BUSHING	2		
17	AH111135	HUB	1		
18	H93637	CAM	2		
19	H96227	WASHER	1		
20	H96232	WASHER	1		
21	AH110307	SPRING	1		
22	AH94854	SEAL	1	-1990	(SUB AH136497)
	AH136497	SEAL	1		
23	H107389	RING	1		
24	H105359	HUB	1		
25	26H104	SHAFT KEY	2		5/16" X 2-1/8"
26	H93655	SHAFT	1		
27	H110253	SHEAVE	1		305 MM (12") DIA. (4-GROOVE) (STANDARD) (350 TO 700 RPM AND 620 TO 1240 RPM)
	H93641	SHEAVE	1		229 MM (9-19/64") DIA. (4-GROOVE) (OPTIONAL) (280 TO 560 RPM AND 500 TO 1000 RPM)
	H119189	SHEAVE	1	601301-	152 MM(18") DIA. (4-GROOVE) (OPTIONAL) (160 TO 320 RPM AND 285 TO 570 RPM)
28	19H2458	CAP SCREW	3		3/8" X 3"
	19H3581	SCREW	3	601301-	3/8" X 3-1/4", (USE WITH 160 TO 320 RPM AND 285 TO 570 RPM)
	12H304	LOCK WASHER	3		3/8"
29	JD7839	LUBRICATION FITTING	1		
30	19H1756	CAP SCREW	1		5/8" X 1-1/2"
31	H110375	BELT	1		(4-BANDED) (STANDARD) (350 TO 700 RPM AND 620 TO 1240 RPM)
	H96422	BELT	1		(4-BANDED) (OPTIONAL) (280 TO 560 RPM AND 500 TO 1000 RPM)
	H96421	BELT	1	601301-	(4-BANDED) (OPTIONAL) (160 TO 320 RPM AND 285 TO 570 RPM)

CYLINDER DRIVE SUPPORT BRACES
(SERIAL NO. -556300)

H29992F -UN-01JAN94

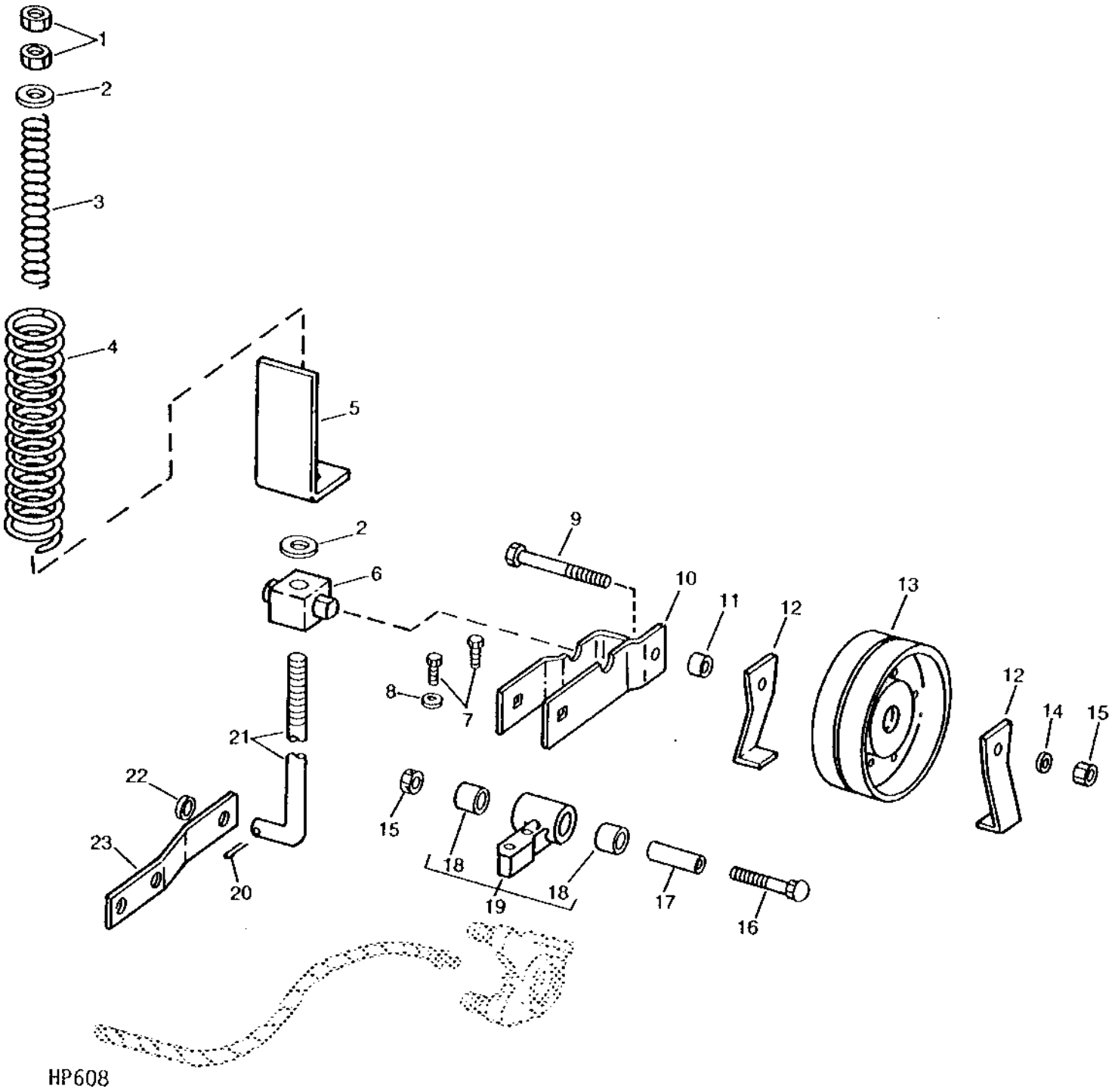


CYLINDER DRIVE SUPPORT BRACES - CONTINUED
(SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1792	CAP SCREW	1		1/2" X 1"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
2	AH94957	BRACE	1		
3	14H794	NUT	2		3/4"
4	H99834	STRAP	1		
5	AH92610	ANGLE	1		
6	19H2805	CAP SCREW	1		1/2" X 3-1/4"
	14H826	NUT	2		1/2"
7	24H1682	WASHER	4		13/32" X 7/8" X 0.120"
8	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
9	AH95966	SUPPORT	1		
10	14H826	NUT	4		1/2"
11	N100981	EYEBOLT	1		
12	H96396	BRACKET	1		
13	03H1565	BOLT	2		3/8" X 3"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
14	AH94958	STUD	1		

CYLINDER DRIVE TIGHTENER
(SERIAL NO. -556300)

HP608 -UN-01JAN94

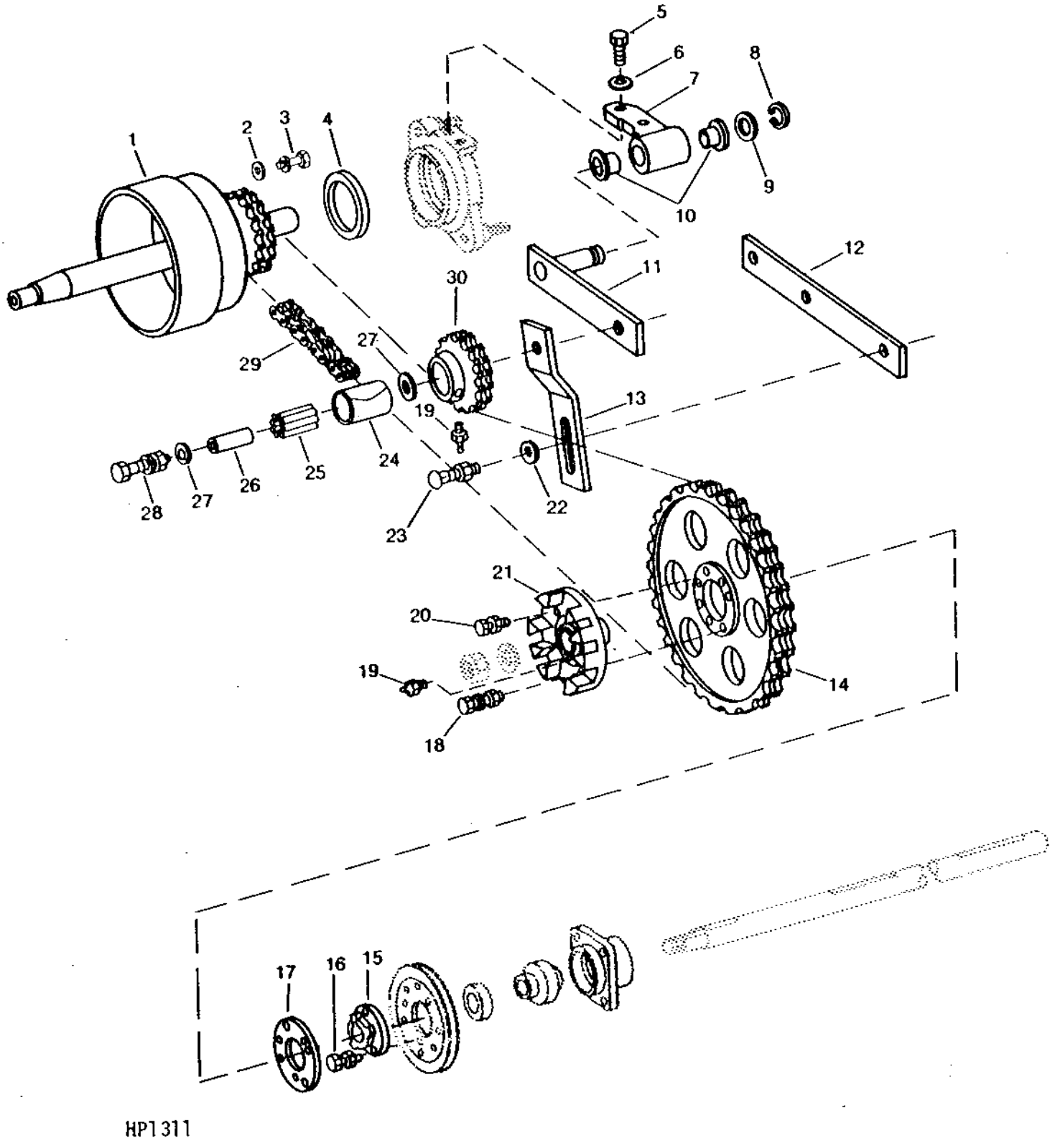


CYLINDER DRIVE TIGHTENER - CONTINUED
(SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H1039	NUT	2		5/8"
2	24H1106	WASHER	2		11/16" X 1-3/4" X 0.134"
3	H94509	SPRING	1		INNER
4	H94510	SPRING	1		OUTER
5	H96399	ANGLE	1		
6	H96403	SWIVEL	1		
7	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
8	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
9	19H1945	CAP SCREW	1		1/2" X 3-1/4"
10	AH90663	ARM	1		
11	H94353	BUSHING	1		
12	H94386	BRACKET	2		
13	AH93316	IDLER	1	-511484	(SUB AH111447)
	AH111447	IDLER	1		165 MM (6-1/2") DIA.
14	24H1340	WASHER	1		33/64" X 7/8" X 0.075"
15	H79449	LOCK NUT	2	-615200	
	K40014	LOCK NUT	2	615201-	
16	03H2121	BOLT	1		1/2" X 3-1/4"
17	H89297	BUSHING	1		
18	H98655	BUSHING	2		
19	AH97341	SUPPORT	1		IDLER WITH BUSHINGS
20	11H229	COTTER PIN	1		3/32" X 2"
21	H96401	BOLT	1		
22	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
23	H96400	STRAP	1		

SLOW SPEED CYLINDER DRIVE
(SERIAL NO. -556300)

HP1311 -UN-01JAN94

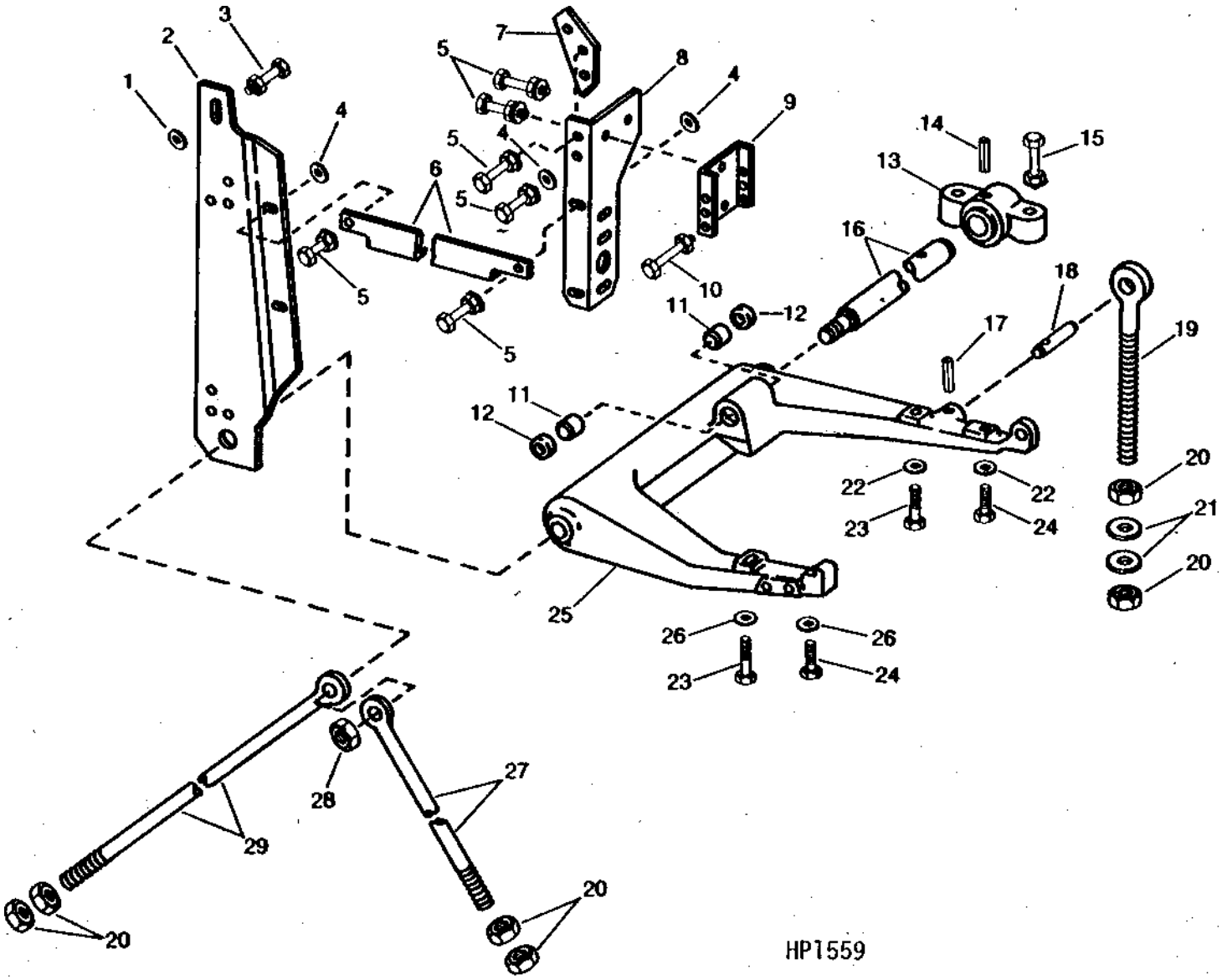


SLOW SPEED CYLINDER DRIVE - CONTINUED
(SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96283	SHAFT	1	-557933	WITH SPROCKET
	AH110322	SHAFT	1	557934-	WITH SPROCKET
2	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
3	19H3239	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
4	E18993	WASHER	1		
5	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
6	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
7	H93640	PIVOT	1		
8	P46614	SNAP RING	1		
9	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
10	H85857	BUSHING	2		
11	AH96348	ARM	1		
12	H96400	STRAP	1		
13	H97712	STRAP	1		
14	H97713	CHAIN SPROCKET	1		97 TEETH
15	H82312	HUB	1		
16	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
17	H92418	PLATE	1		
18	19H2335	CAP SCREW	2		1/4" X 2-3/4"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
19	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
20	19H1733	CAP SCREW	3		3/8" X 2-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
21	H97161	HUB	1		
22	24H1625	WASHER	1		17/32" X 1" X 0.120"
23	03H1731	BOLT	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
24	JD7455	BEARING RACE	1		OUTER
25	JD7911	ROLLER BEARING	1		
26	P40153	BUSHING	1		
27	24H1626	WASHER	AR		21/32" X 2" X 0.060"
28	19H2133	CAP SCREW	1		5/8" X 4-1/2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
29	.....	LINK CHAIN	1		DRIVE, ROLLER, TYPE 60-2, DOUBLE WIDTH, 19 MM (3/4") PITCH, 128 LINKS, (ASSEMBLE FROM (2) AP21962, AP21963, (2) B5234H AND AP10589)
30	H64208	CHAIN SPROCKET	1		IDLER

DUAL-RANGE CYLINDER INTERMEDIATE DRIVE SUPPORT BRACES
(SERIAL NO. 556301-)

HP1559 -UN-01JAN94

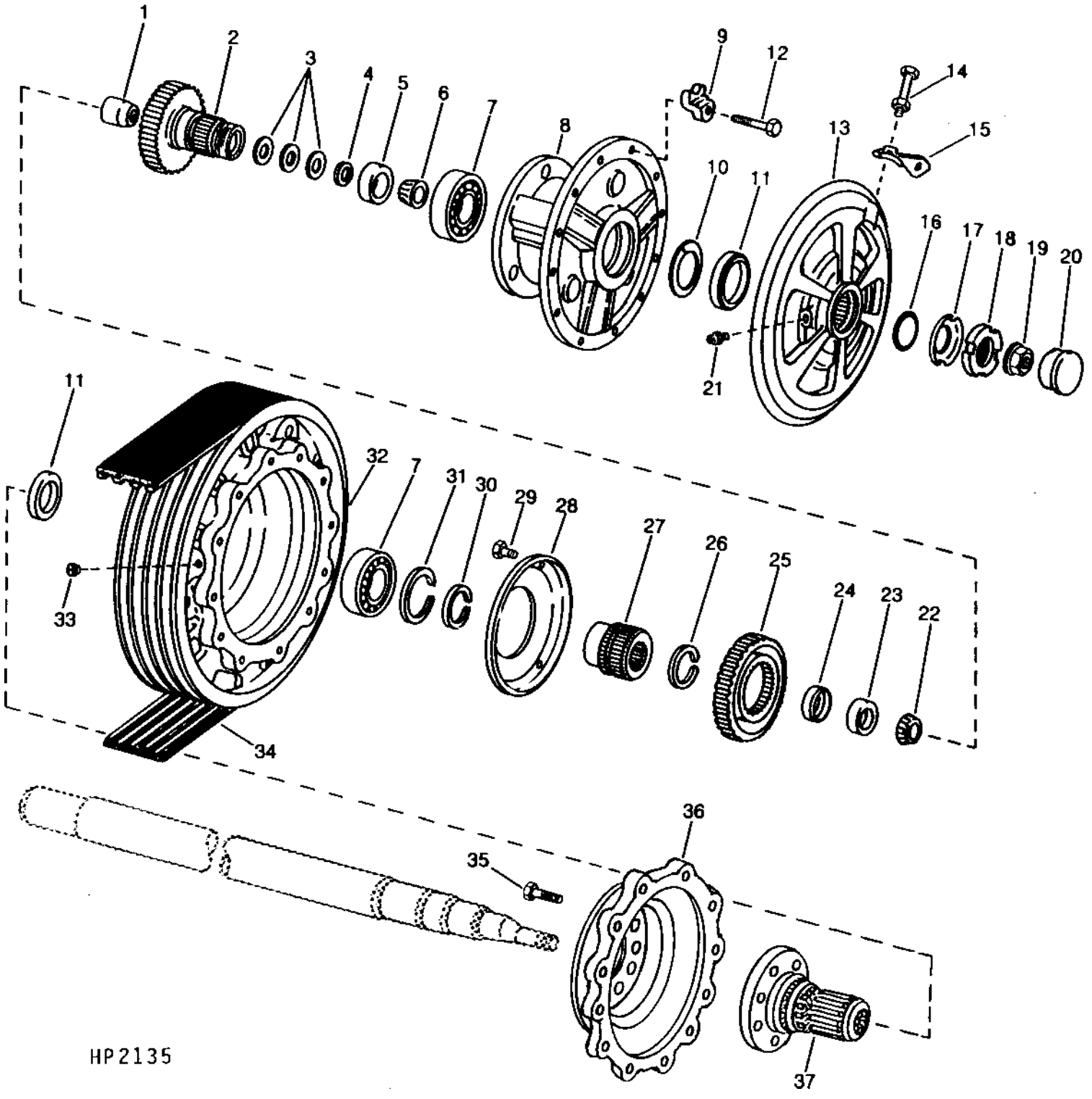


DUAL-RANGE CYLINDER INTERMEDIATE DRIVE SUPPORT BRACES - CONTINUED
(SERIAL NO. 556301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
2	AH111439	CHANNEL	1		(WITH DECAL)
3	19H1792	CAP SCREW	1		1/2" X 1"
4	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
5	19H1900	CAP SCREW	6		5/16" X 3/4"
	N10213	LOCK NUT	6		
6	H111071	ANGLE	1		
7	H110432	PLATE	1	-602385	(SUB H118655)
	H118655	PLATE	1		
8	H111072	BRACKET	1		
9	H113210	CHANNEL	1		
10	19H1969	CAP SCREW	3		1/4" X 3", (B GRADE SHEAR BOLT)
	H120490	BOLT	3	601301-	(USE WITH 160 TO 320 RPM AND 285 TO 570 RPM)
	M40333	LOCK NUT	3		
11	H99147	BUSHING	2		
12	AA5607R	SEAL	2		
13	H110341	SUPPORT	1		
14	W30317	SPRING PIN	1		
15	19H3136	CAP SCREW	2		1/2" X 5-3/4"
	E54809	LOCK NUT	2		
16	H110725	STUD	1		
17	34M7036	SPRING PIN	1		
18	H113392	PIN	1		
19	H110435	EYEBOLT	1		
20	14H794	NUT	6		3/4"
21	24H1400	WASHER	2		25/32" X 1-5/8" X 1/4"
22	T29342	WASHER	2		
23	19H3520	CAP SCREW	2		1/2" X 3-1/4"
24	19H2644	CAP SCREW	2		1/2" X 2-1/2"
25	AH108934	SUPPORT	1		(MARKED H110493)
26	T20217	WASHER	2		
27	H112875	EYEBOLT	1		
28	14H805	NUT	1		1"
29	H112876	EYEBOLT	1		

DUAL-RANGE CYLINDER DRIVE GEAR CASE
(SERIAL NO. 556301-)

HP2135 -UN-01JAN94

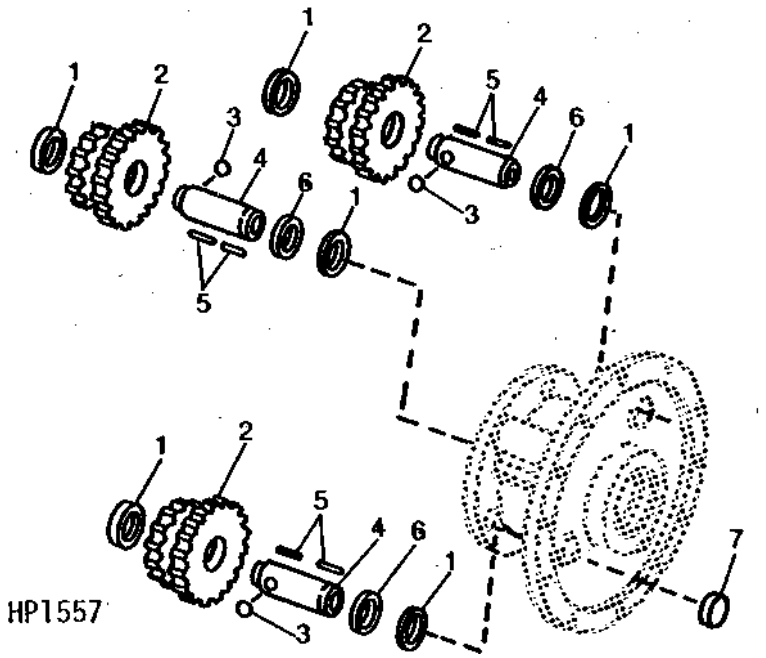


DUAL-RANGE CYLINDER DRIVE GEAR CASE - CONTINUED
(SERIAL NO. 556301 -)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H111042	SPACER	1		
2	H113063	GEAR	1		
3	H111260	SHIM	AR		.002"
	H111261	SHIM	AR		.004"
	H111262	SHIM	AR		.010"
4	H111041	WASHER	1		
5	JD8239	BEARING CUP	1		
6	JD8960	BEARING CONE	1		
7	AH108801	BALL BEARING	2		
8	H110336	COVER	1	-600000	(SUB H118082)
	H118082	COVER	1		
9	H113841	RETAINER	3	-630552	(SUB H127855)
	H127855	RETAINER	3		
10	H117703	SHIM	1		
11	AH14218	PACKING	2	-560482	
	AH112883	SEAL	2	560483-	
12	19H1800	CAP SCREW	12		3/8" X 1-1/2"
	12H304	LOCK WASHER	9	-630552	3/8"
	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
13	H113208	WHEEL	1		
14	19H1969	CAP SCREW	1		1/4" X 3", (B GRADE SHEAR BOLT)
	H120490	BOLT	1	601301-	(USE WITH 160 TO 320 RPM AND 285 TO 570 RPM)
	M40333	LOCK NUT	1	-630552	
	M63707	LOCK NUT	1		1/4"
15	H113949	LUG	1	-630552	(SUB H127590)
	H127590	LUG	1		
16	U10063	O-RING	1		
17	H112877	LOCK WASHER	1		
18	E12305	NUT	1		
19	H113238	FLANGE NUT	1		
20	H110521	CAP	1		
21	JD7797	LUBRICATION FITTING	1		
22	JD10214	BEARING CONE	1		
23	JD7441	BEARING	1		
24	AH110887	SEAL	1		
25	H113064	GEAR	1		
26	T14323	SNAP RING	1		
27	H110288	BEARING HOUSING W/O BEARING	1		
28	H110337	RING	1		
29	R38131	CAP SCREW	3		
30	R26246	SNAP RING	1		
31	BP13615	SNAP RING	1		
32	H110374	SHEAVE	1		(STANDARD)
33	AH109056	PIPE PLUG	1		
34	H110375	BELT	1		(STANDARD)
	H96421	BELT	1	601301-	(OPTIONAL) (USE WITH 160 TO 320 RPM AND 285 TO 570 RPM)
35	19H2676	CAP SCREW	8		3/8" X 1"
	12H304	LOCK WASHER	8		3/8"
36	H113826	SHEAVE	1		250 MM (9-7/8") DIA. (100 PERCENT BEATER SPEED)
	H113837	SHEAVE	1		325 MM (12-13/16") DIA. (150 PERCENT BEATER SPEED)
37	H110296	HUB	1		
..	AH112731	GEAR CASE	1		
..	T43515	ANTI-SEIZE COMPOUND	1		

DUAL RANGE CYLINDER DRIVE PINION GEARS
(SERIAL NO. 556301-)

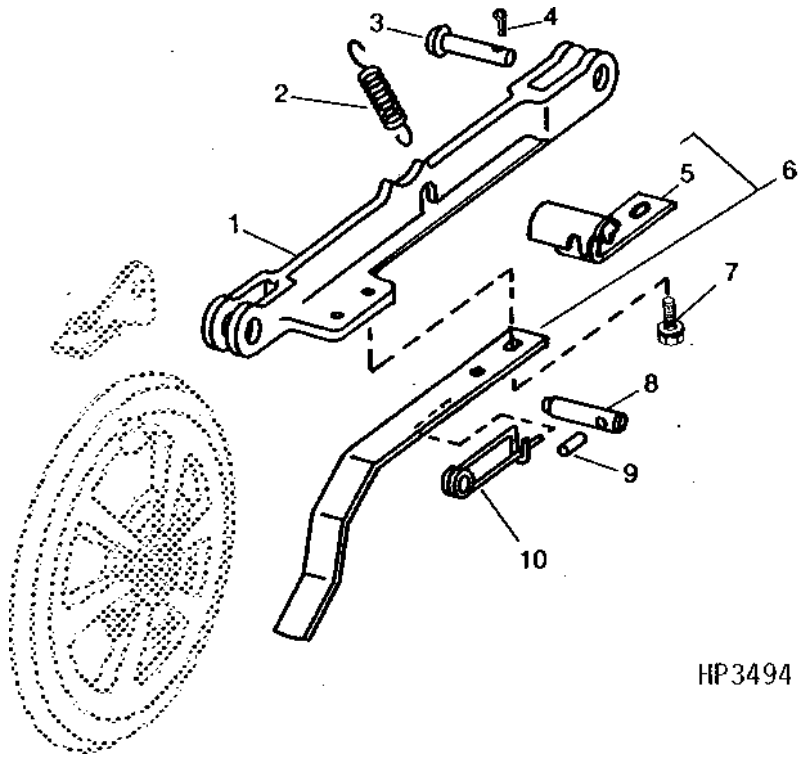
HP1557 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R71758	THRUST WASHER	6		
2	R71580	PLANET PINION	3		
3	H871R	BALL	3		
4	H113627	PINION SHAFT	3		
5	R66195	NEEDLE ROLLER	132	-620200	(6 SETS OF 22)
	R84261	PIN	132	620201-	(6 SETS OF 22)
6	R71756	WASHER	3		
7	H110462	PLUG	3		

DUAL-RANGE CYLINDER DRIVE LOCKOUT ARM
(SERIAL NO. 556301-)

HP3494 -UN-01JAN94

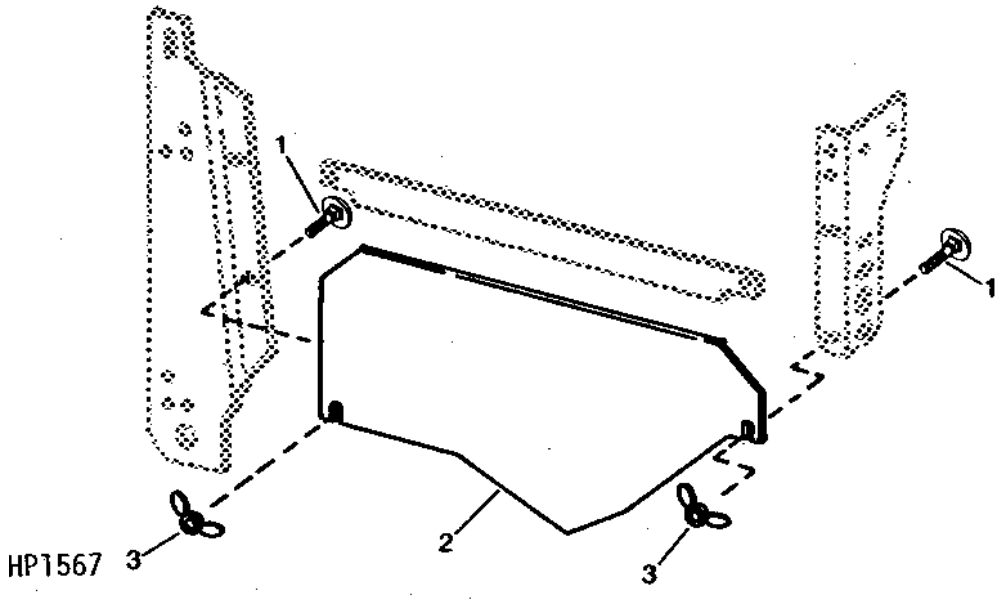


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H113853	LINK	1		
2	H113209	SPRING	1		
3	45M7070	PIN	1		20 X 70 MM
4	11M7028	COTTER PIN	1		5 X 32 MM
5	H113852	RETAINER	1	-630800	(SUB H139709)
	H139709	RETAINER	1		
6	AH111452	HANDLE	1		
7	N10212	SELF-LOCKING SCREW	2		
8	H110542	PIN	1		
9	34M7036	SPRING PIN	1		5 X 45 MM
10	H114001	QUICK LOCK PIN	1		

MEMORANDA

DUAL-RANGE CYLINDER DRIVE GEAR CASE SHIELD
(SERIAL NO. 556301-)

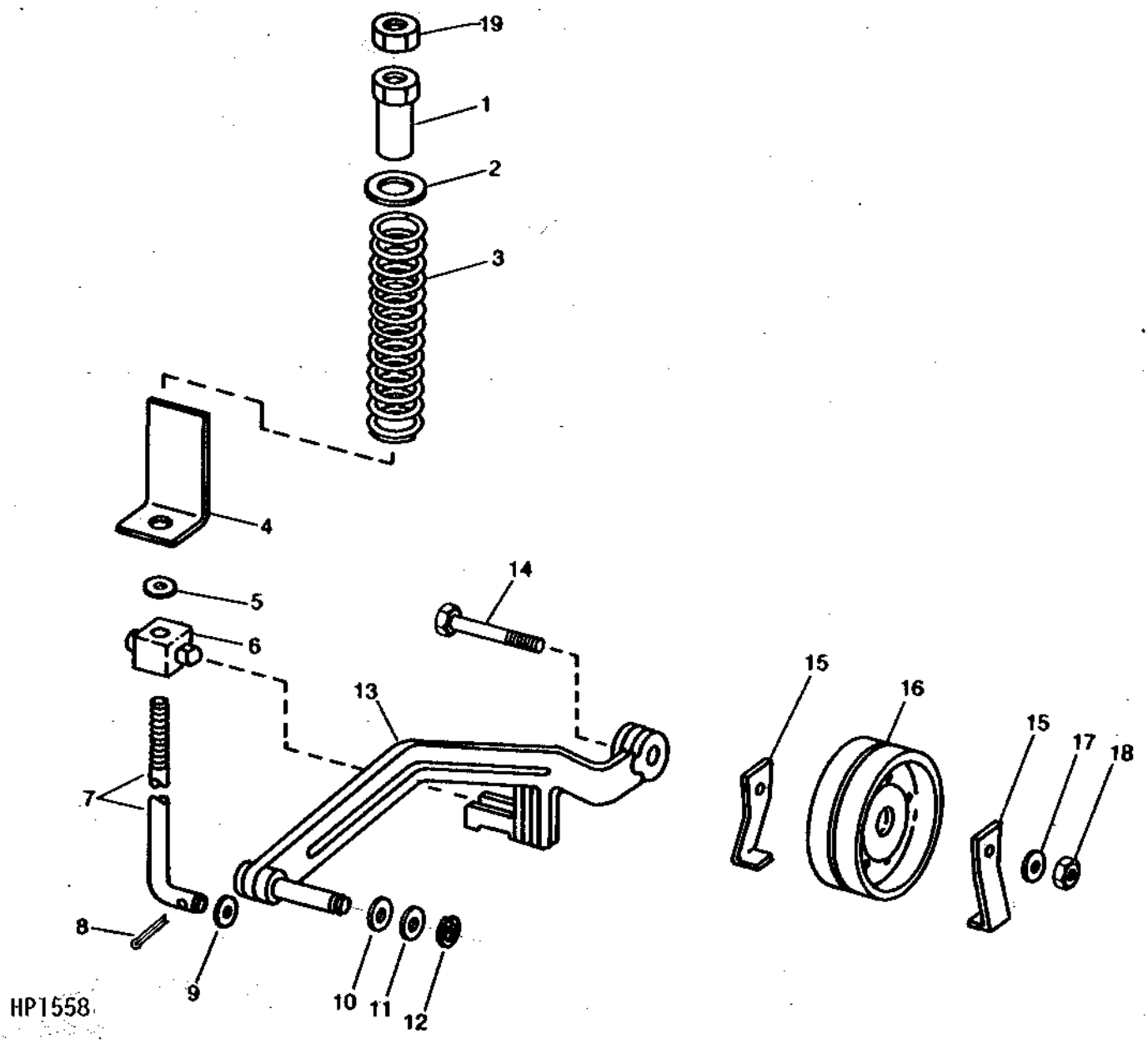
HP1567 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1765	BOLT	2		3/8" X 3/4"
2	H111073	SHIELD	1		
3	14H827	WING NUT	2		3/8"

DUAL-RANGE CYLINDER DRIVE TIGHTENER
(SERIAL NO. 556301-)

HP1558 -UN-01JAN94

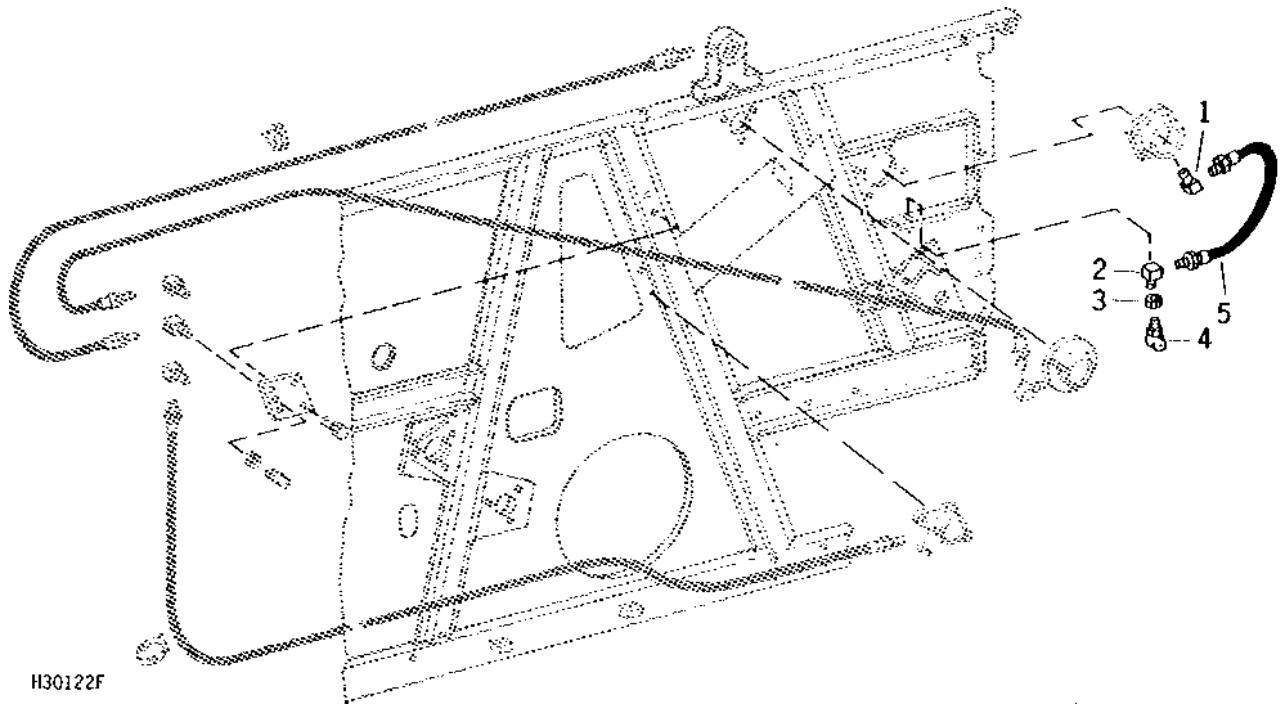


DUAL-RANGE CYLINDER DRIVE TIGHTENER - CONTINUED
(SERIAL NO. 556301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H113923	NUT	1	-552175	(SUB H117598)
	H117598	NUT	1		
2	24H1471	WASHER	1		1-9/64" X 1-3/4" X 0.134"
3	H94510	SPRING	1		
4	H96399	ANGLE	1		
5	24H1106	WASHER	1		11/16" X 1-3/4" X 0.134"
6	H96403	SWIVEL	1		
7	H110724	HOOK BOLT	1		
8	11H218	COTTER PIN	1		3/16" X 1-1/2"
9	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
10	24H1447	WASHER	AR		1-1/32" X 1-1/2" X 0.036"
11	24H1448	WASHER	1		1-1/32" X 1-1/2" X 0.120"
12	P46402	SNAP RING	1		
13	AH108947	ARM	1		(MARKED H110564)
14	19H1945	CAP SCREW	1		1/2" X 3-1/4"
15	H94386	BRACKET	2		
16	AH111447	IDLER	1		165 MM (6-1/2") DIA.
17	24H1222	WASHER	1		17/32" X 1-3/8" X 0.120"
18	H79449	LOCK NUT	1	-615200	
	K40014	LOCK NUT	1	615201-	
19	14H1039	NUT	1		5/8"

CYLINDER SHAFT BEARING HOUSING LUBE BANK SYSTEM
(RIGHT-HAND SIDE)
(SERIAL NO. -507350)

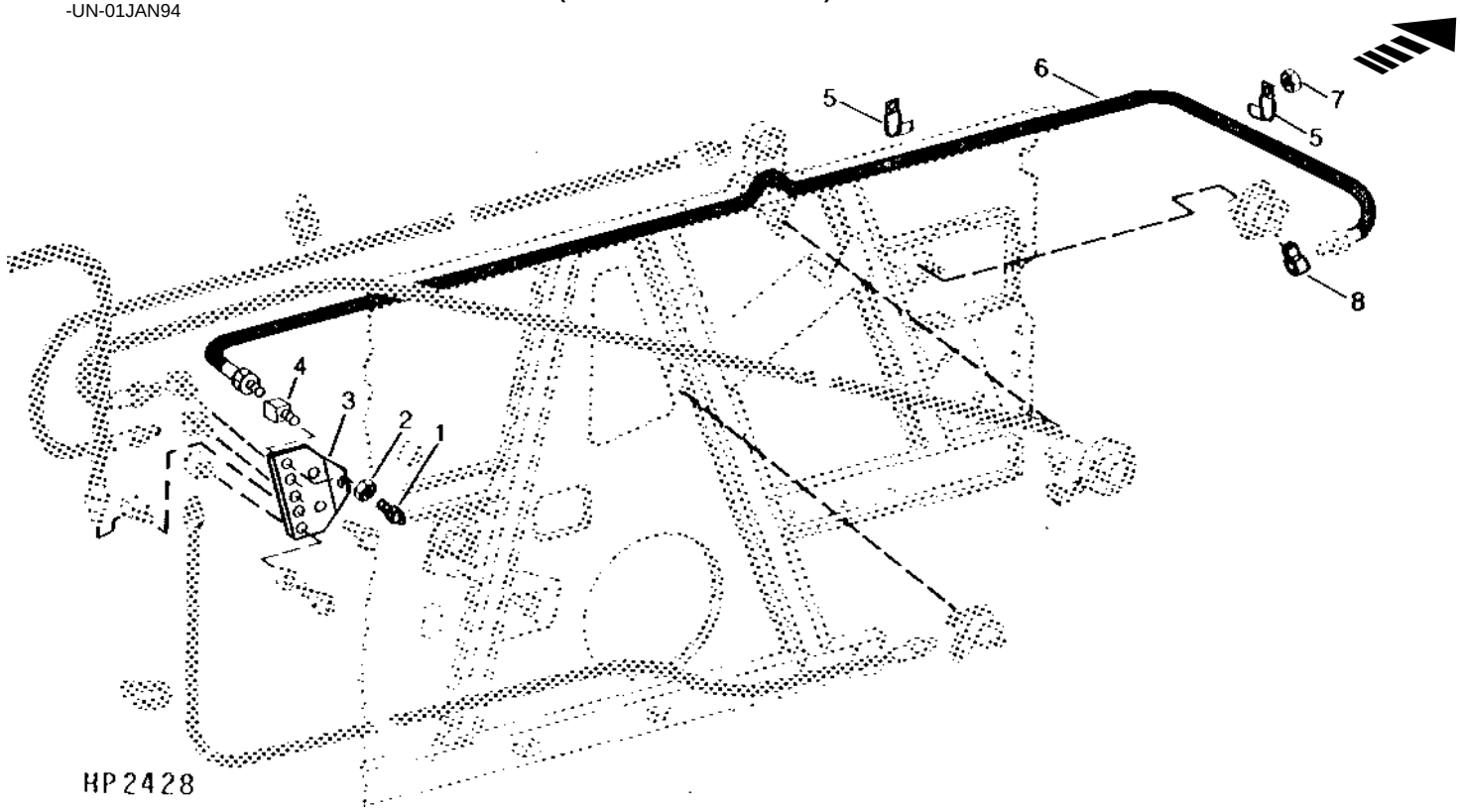
H30122F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7845	ELBOW FITTING	1		REDUCING, 90°
2	E12378	ELBOW FITTING	1		90°
3	E12379	NUT	1		
4	JD7806	LUBRICATION FITTING	1	-409100	90°
	JD7773	LUBRICATION FITTING	1	409101-	45°
5	H98301	HYDRAULIC HOSE	1		150 MM (6")

CYLINDER SHAFT BEARING HOUSING LUBE BANK SYSTEM
(RIGHT-HAND SIDE)
(SERIAL NO. 507351-)

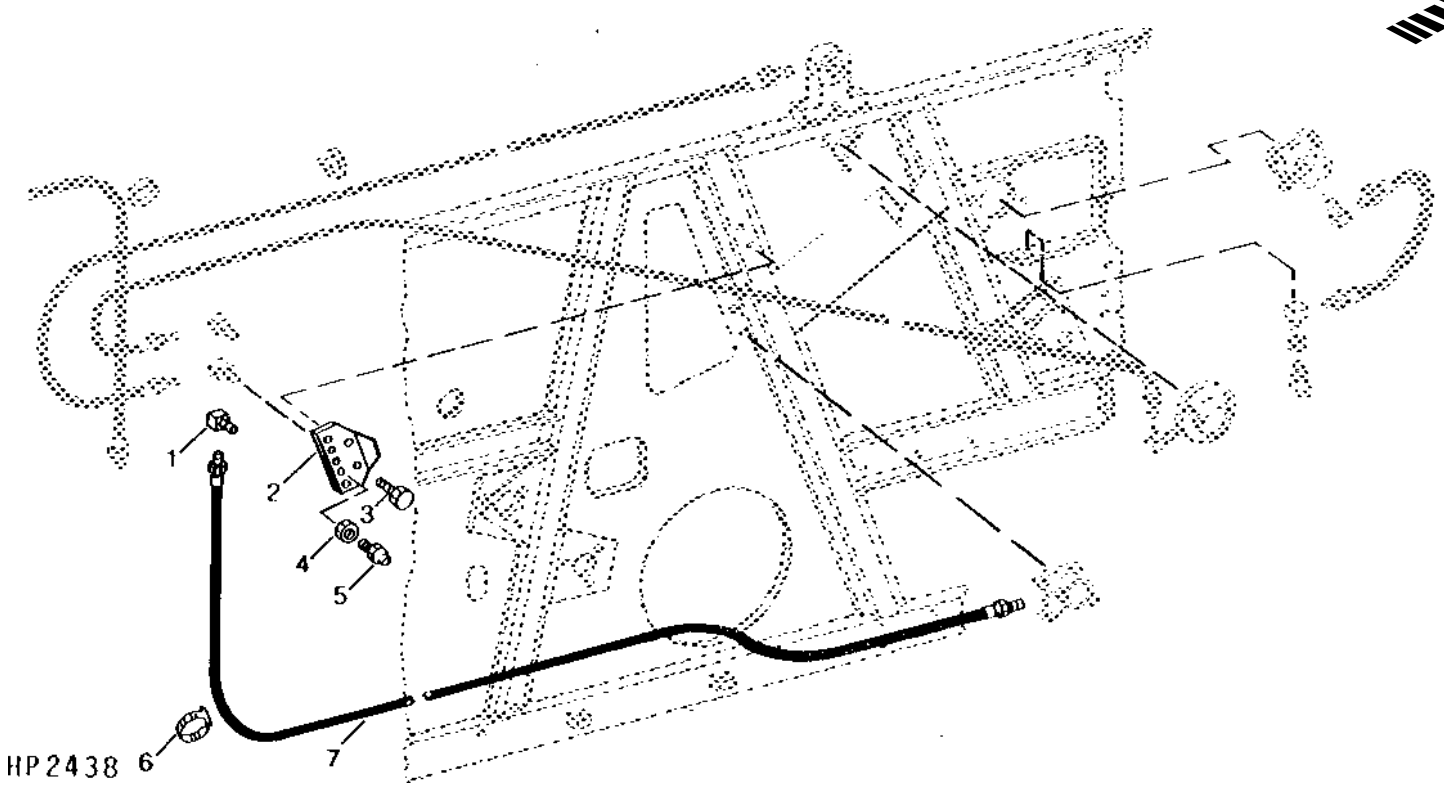
HP2428 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
2	E12379	NUT	1		
3	H109523	SUPPORT	1	-610500	(SUB H101262)
	H101262	SUPPORT	1		
4	E12378	ELBOW FITTING	1		
5	AH89557	CLIP	2		
6	H111472	HOSE	1		1600 MM (63") LONG
7	14H732	NUT	1		3/8"
8	JD7845	ELBOW FITTING	1		REDUCING, 90°

CYLINDER DRIVE COUNTERSHAFT BEARING HOUSING
(LUBE BANK SYSTEM) (RIGHT-HAND SIDE)

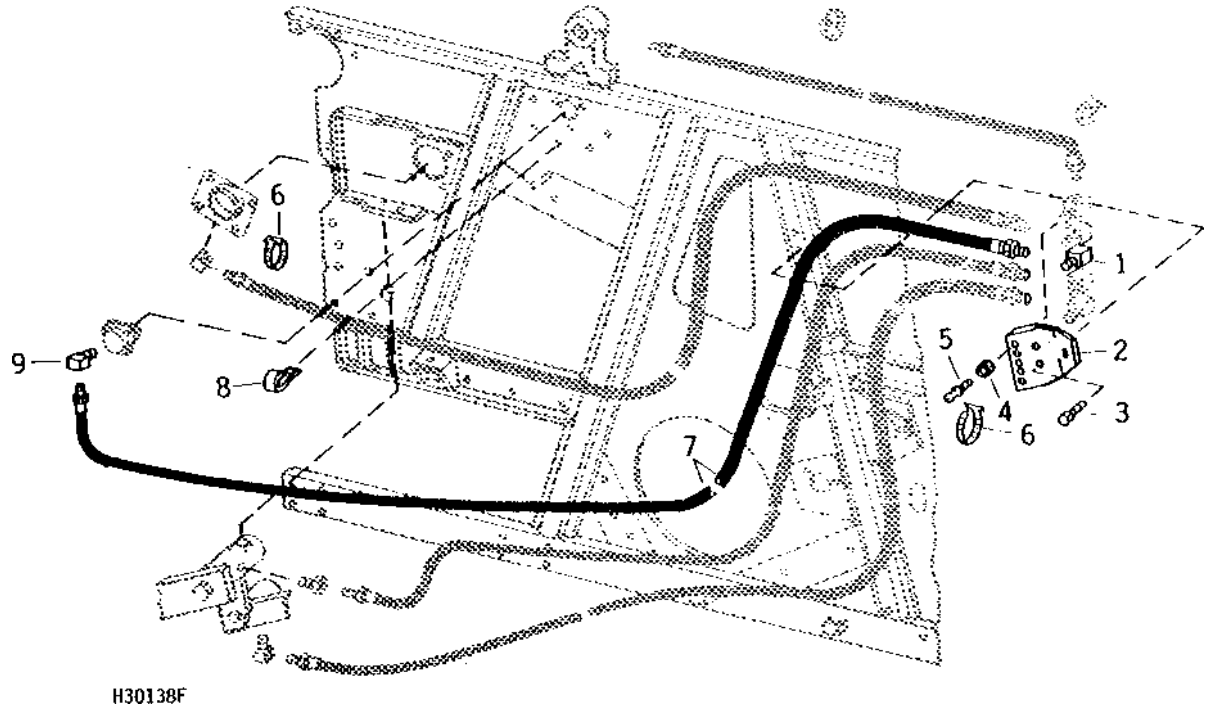
HP2438 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E12378	ELBOW FITTING	1		REDUCING, 90°
2	H98089	SUPPORT	1	-507350	(SUB H109523)
	H109523	SUPPORT	1	-610500	(SUB H101262)
	H101262	SUPPORT	1		
3	H76139	SCREW	2		SELF-TAPPING
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
6	M66044	TIE BAND	1		
7	H99212	HYDRAULIC HOSE	1		475 MM (19") LONG

CYLINDER SHAFT BEARING LUBE BANK SYSTEM (LEFT-HAND SIDE) (HYDROSTATIC DRIVE)

H30138F -UN-01JAN94

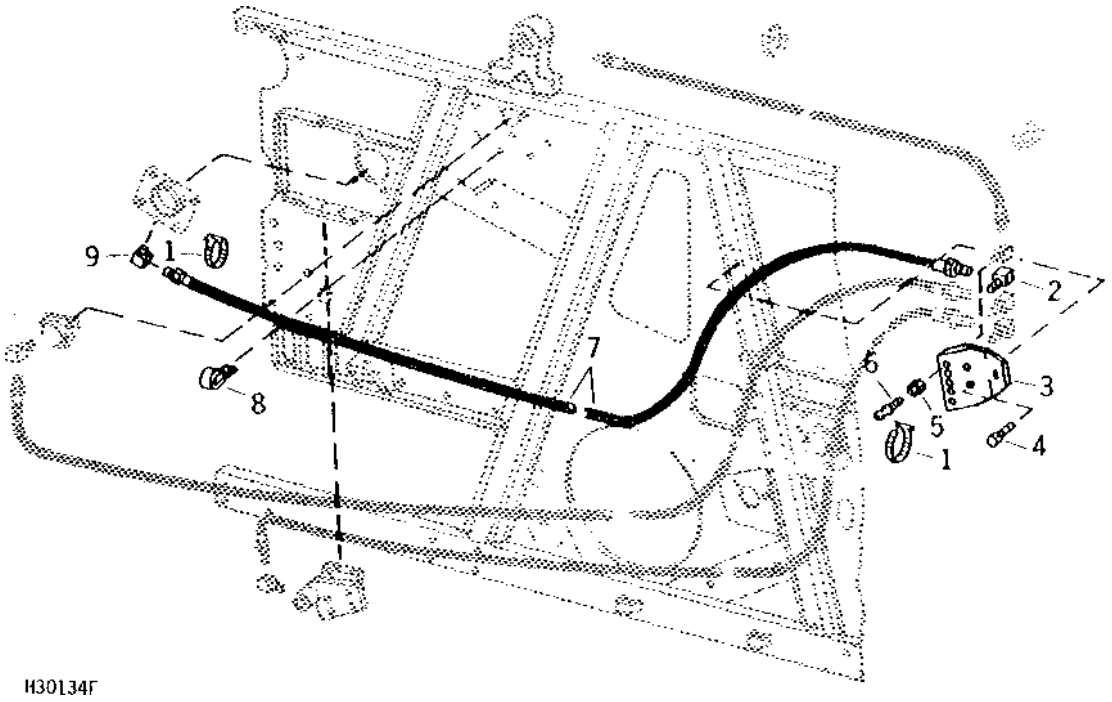


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E12378	ELBOW FITTING	1		90°
2	H101262	SUPPORT	1		
3	H76139	SCREW	2		SELF-TAPPING
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
6	M66044	TIE BAND	2		
7	H98306	HOSE	1	-612740	(SUB H111472)
	H111472	HOSE	1		
8	AH89486	CLIP	1		
9	JD7845	ELBOW FITTING	1		REDUCING, 90°

MEMORANDA

CYLINDER SHAFT BEARING LUBE BANK SYSTEM
(LEFT-HAND SIDE) (POSI-TORQ DRIVE)

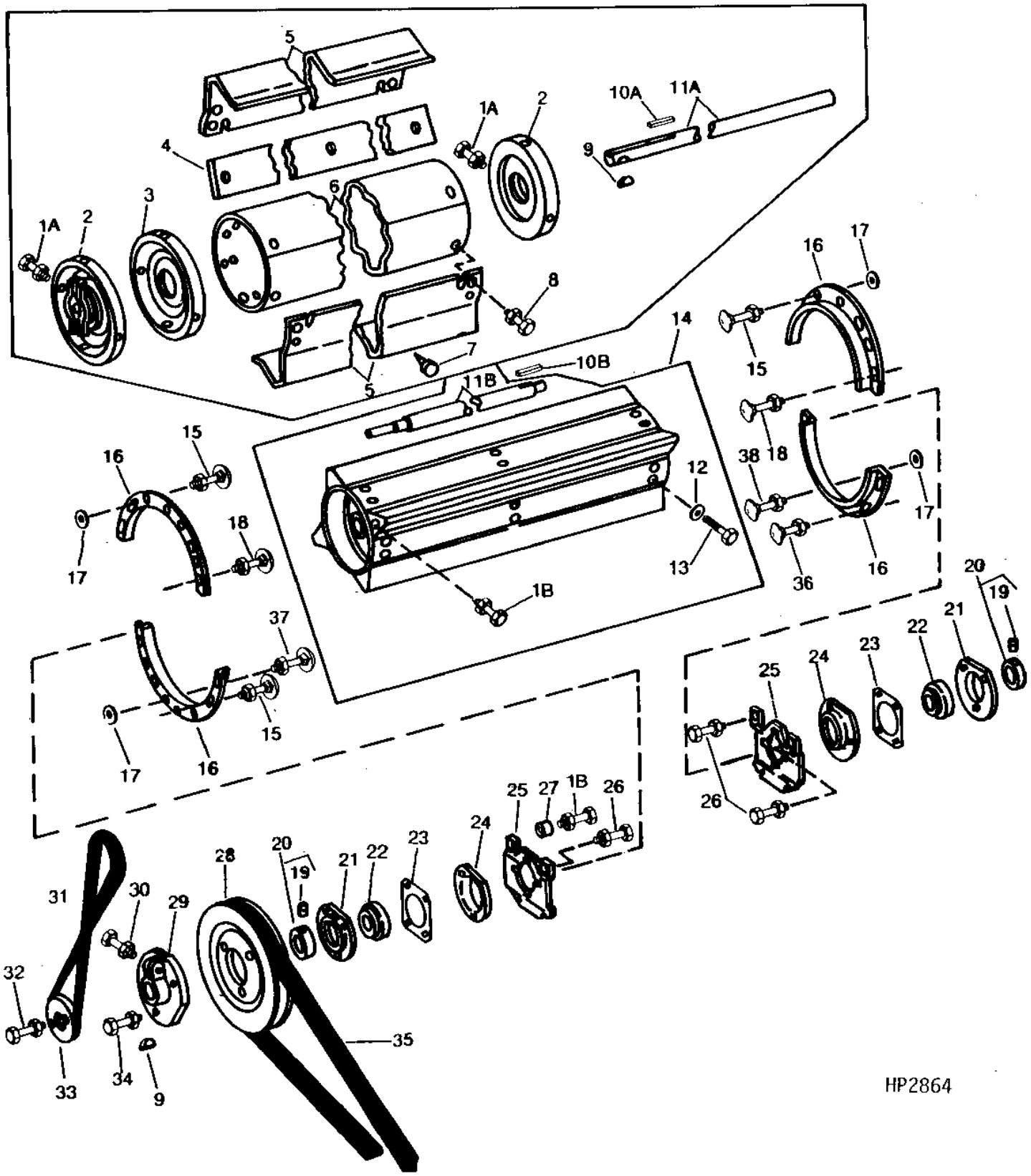
H30134F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	2		
2	E12378	ELBOW FITTING	1		90°
3	H101262	SUPPORT	1		
4	H76139	SCREW	2		SELF-TAPPING
5	E12379	NUT	1		
6	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
7	H98306	HOSE	1	-612740	(SUB H111472)
	H111472	HOSE	1		
8	AH89557	CLIP	1		
9	JD7845	ELBOW FITTING	1		REDUCING, 90°

BEATER AND DRIVE FOR CYLINDER TACHOMETER
(SERIAL NO. -600000)

HP2864 -UN-01JAN94

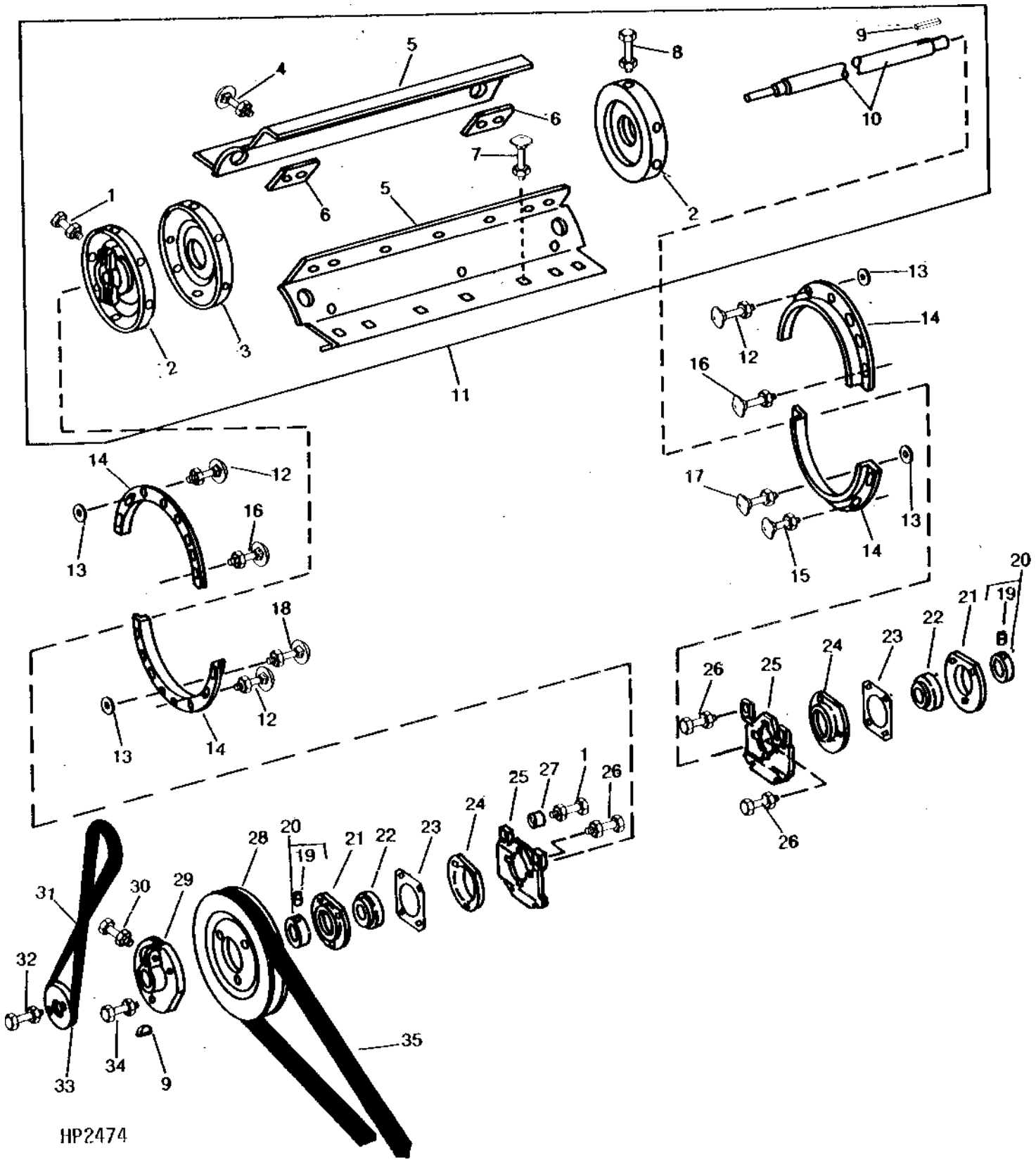


BEATER AND DRIVE FOR CYLINDER TACHOMETER - CONTINUED
(SERIAL NO. -600000)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	03H1439	BOLT	2	-412421	1/2" X 1-3/4"
	12H301	LOCK WASHER	2	-412421	1/2"
	14H1040	NUT	2	-412421	1/2"
1B	03H1439	BOLT	3		1/2" X 1-3/4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
2	AH92070	CYLINDER HEAD	2		
3	AH92069	CYLINDER HEAD	1	-360424	(SUB AH101474)
	AH101474	CYLINDER HEAD	2	-412421	(SUB AH108530)
4	H109247	STRAP	1	-412421	(SUB AH108530)
5	H94419	BEATER	1	-360424	(SUB H101801)
	H101801	BEATER	4		
6	H97339	DRUM	1	-362163	(SUB H101800)
	H101800	DRUM	1		
7	H77931	SCREW	4	-412421	(150 PER CENT BEATER SPEED) (GRAIN AND RICE)
8	19H1731	CAP SCREW	12	-360424	3/8" X 1"
	19H1732	CAP SCREW	24	360425-412421	3/8" X 1-1/4"
	12H304	LOCK WASHER	12	-412421	3/8"
9	26H42	SHAFT KEY	1		3/8" X 2-1/8"
10A	.....	KEY	1	-412421	(3/8" X 3/8" X 1-1/2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
10B	.....	KEY	1		(3/8" X 3/8" X 2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
11A	H101840	SHAFT	1	-412421	(SUB H110001)
11B	H110001	SHAFT	1		
12	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
13	19H1732	CAP SCREW	24		3/8" X 1-1/4"
	12H304	LOCK WASHER	24		3/8"
14	AH108530	BEATER	1	-600000	(SUB AH114803)
15	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
16	H98955	SEAL	4		
17	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
18	03H1709	BOLT	6		5/16" X 1", (USE WITH 12H303, 14H785)
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
19	22H775	SET SCREW	1		5/16" X 1/4"
20	JD9201	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREW
21	H97606	PRESSED FLANGED HOUSING	2		
22	JD9334	BALL BEARING	2	-459890	(SUB JD9434, THIS APPLICATION)
	JD9434	BEARING	2		
23	H112869	SHIM	2		
24	H97602	PRESSED FLANGED HOUSING	2		
25	H109983	BRACKET	2		
26	03H1522	BOLT	10		1/2" X 1-1/4"
27	C13097	WASHER	2		
28	AH94959	SHEAVE	1		241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	AH101244	SHEAVE	1		261 MM (8-1/2") DIA. (150 PER CENT BEATER SPEED)(GRAIN AND RICE)
29	H100830	HUB	1	-556300	(SUB H113889)
	H113889	HUB	1		
30	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
31	H83077	O-RING	1		
32	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
33	H97506	SHEAVE	1		(100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H101529	SHEAVE	1		(150 PER CENT BEATER SPEED)(GRAIN AND RICE)
34	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
35	H96414	BELT	1		(100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H101469	BELT	1		(150 PER CENT BEATER SPEED) (GRAIN AND RICE)
36	03H2321	BOLT	4	458686-	5/16" X 1-1/4"
	12H303	LOCK WASHER	4	458686-	5/16"
	14H785	NUT	4	458686-	5/16"
37	03H2321	BOLT	4		5/16" X 1-1/4", (USE WITH (4) 12H303 AND (4) 14H785)
38	03H2139	BOLT	1		5/16" X 1-1/4"

BEATER AND DRIVE FOR CYLINDER TACHOMETER
(SERIAL NO. 600001-)

HP2474 -UN-01JAN94

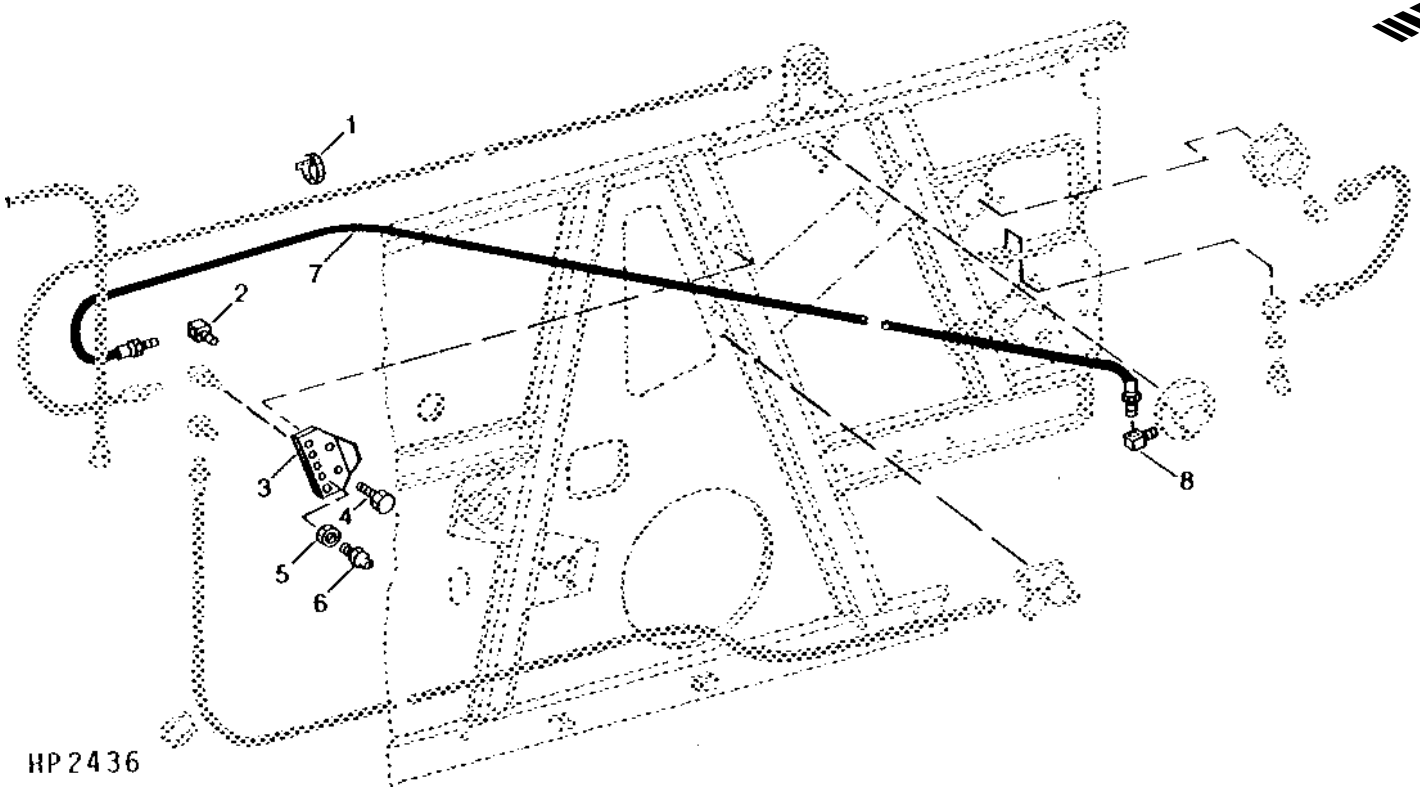


BEATER AND DRIVE FOR CYLINDER TACHOMETER - CONTINUED
(SERIAL NO. 600001-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1439	BOLT	3		1/2" X 1-3/4"
	12H301	LOCK WASHER	3		1/2"
	14H1040	NUT	3		1/2"
2	AH113361	CYLINDER HEAD	2		
3	AH113359	CYLINDER HEAD	2		
4	03H1480	BOLT	AR		3/8" X 1-1/4"
	12H304	LOCK WASHER	AR		3/8"
	14H812	NUT	AR		3/8"
5	H117551	BEATER	6		
6	H110734	STRAP	AR		
	H110736	STRAP	AR		
	24H1781	WASHER	AR		13/32" X 7/8" X 1/4", (USE WITH H110734)
	24H1307	WASHER	AR		13/32" X 1" X 1/16", (USE WITH H110736)
7	03H1519	BOLT	36		3/8" X 1"
	12H304	LOCK WASHER	36		3/8"
	14H812	NUT	36		3/8"
8	19H1936	CAP SCREW	24		3/8" X 3/4"
	12H304	LOCK WASHER	24		3/8"
9	.....	KEY	1		(3/8" X 3/8" X 2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
10	H110001	SHAFT	1		
11	AH114803	BEATER	1		
12	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
13	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
14	H98955	SEAL	4		
15	03H2321	BOLT	4		5/16" X 1-1/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
16	03H1709	BOLT	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
17	03H2139	BOLT	1		5/16" X 1-1/4"
18	03H2321	BOLT	4		5/16" X 1-1/4", (USE WITH (4) 12H303 AND (4) 14H785)
19	22H775	SET SCREW	1		5/16" X 1/4"
20	JD9201	ECCENTRIC LOCKING COLLAR	1		
21	H97606	PRESSED FLANGED HOUSING	1		
22	JD9434	BEARING	2		
23	H112869	SHIM	2		
24	H97602	PRESSED FLANGED HOUSING	2		
25	H109983	BRACKET	2		
26	03H1522	BOLT	10		1/2" X 1-1/4"
27	C13097	WASHER	2		
28	AH94959	SHEAVE	1		241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED) (CORN AND BEAN)
	AH101244	SHEAVE	1		216 MM (8-1/2") DIA. (150 PER CENT BEATER SPEED) (GRAIN AND RICE)
29	H113889	HUB	1		
30	19H1831	CAP SCREW	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
31	H83077	O-RING	1		BELT
32	19H2055	CAP SCREW	1		7/16" X 2-1/4"
	12H304	LOCK WASHER	1		3/8"
	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
33	H97506	SHEAVE	1		(100 PER CENT BEATER SPEED)
	H101529	SHEAVE	1		(150 PER CENT BEATER SPEED)
34	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
35	H96414	BELT	1		(100 PER CENT BEATER SPEED) (CORN AND BEAN)
	H101469	BELT	1		(150 PER CENT BEATER SPEED) (GRAIN AND RICE)

BEATER BEARING LUBE BANK SYSTEM
(RIGHT-HAND SIDE)

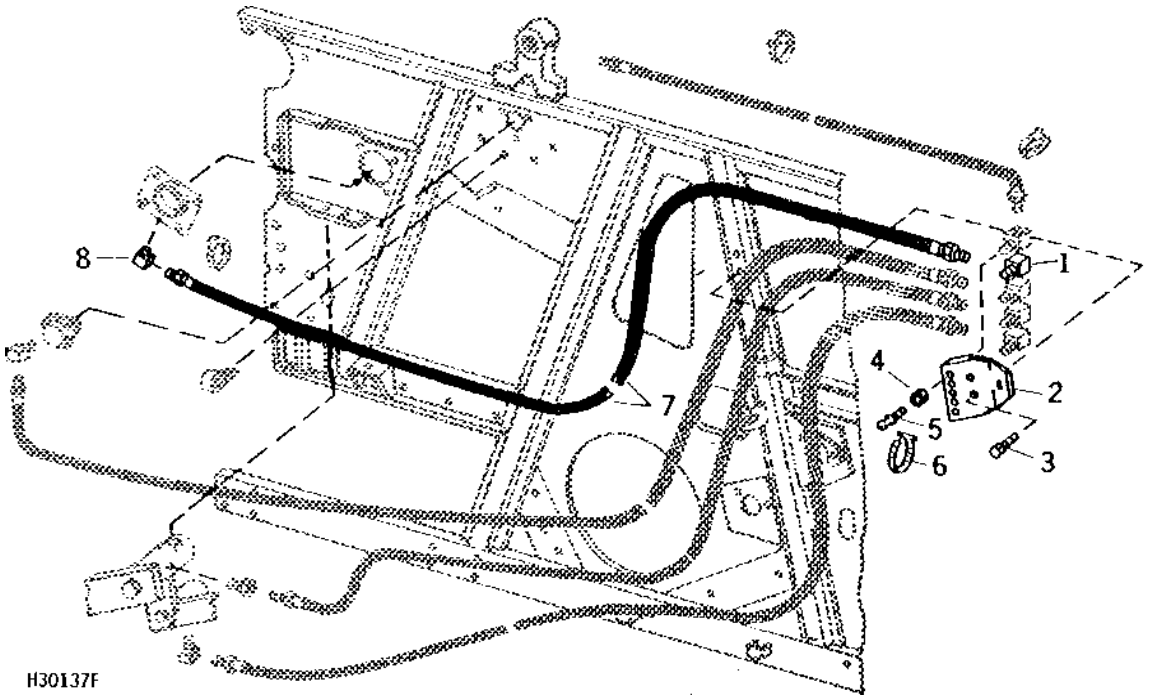
HP2436 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	1		
2	E12378	ELBOW FITTING	1		90°
3	H98089	SUPPORT	1	-507350	(SUB H109523)
	H109523	SUPPORT	1	-610500	(SUB H101262)
	H101262	SUPPORT	1		
4	H76139	SCREW	2		SELF-TAPPING
5	E12379	NUT	1		
6	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
7	H94728	HYDRAULIC HOSE	1		550 MM (22") LONG
8	JD7845	ELBOW FITTING	1		REDUCING, 90°

BEATER BEARING LUBE BANK SYSTEM (LEFT-HAND SIDE) (HYDROSTATIC DRIVE)

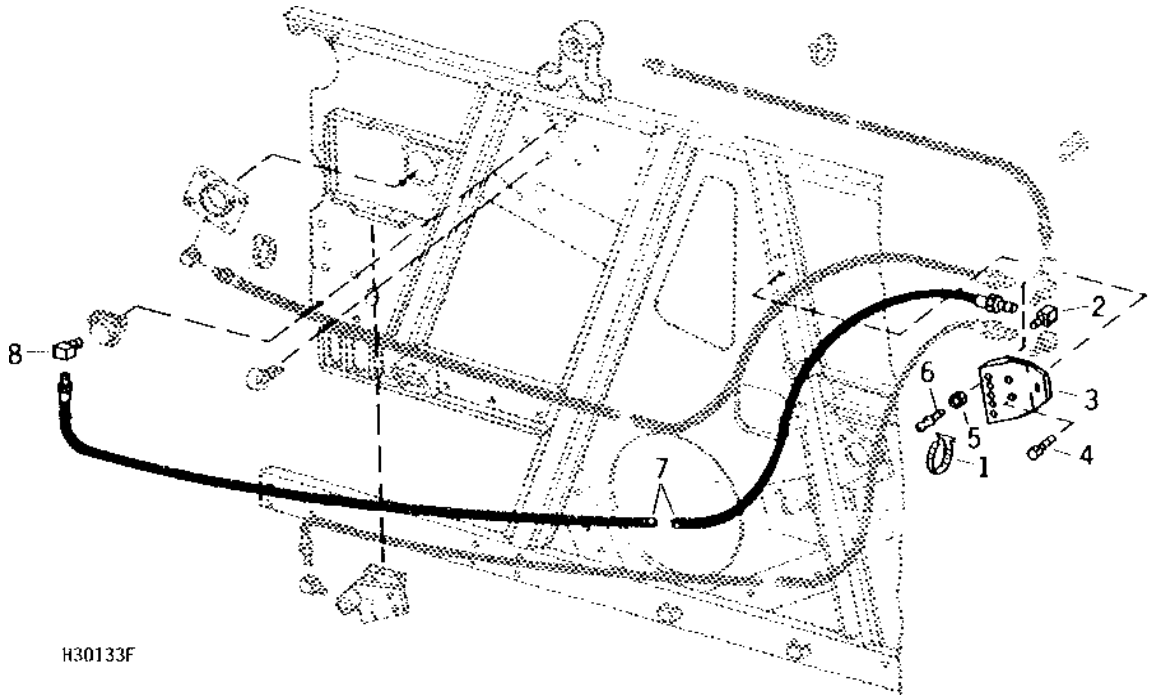
H30137F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	E12378	ELBOW FITTING	1		90°
2	H101262	SUPPORT	1		
3	H76139	SCREW	2		SELF-TAPPING
4	E12379	NUT	1		
5	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
6	M66044	TIE BAND	1		
7	H94729	HYDRAULIC HOSE	1		850 MM (34") LONG
8	JD7845	ELBOW FITTING	1		REDUCING, 90°

BEATER BEARING LUBE BANK SYSTEM (LEFT-HAND SIDE) (POSI-TORQ DRIVE)

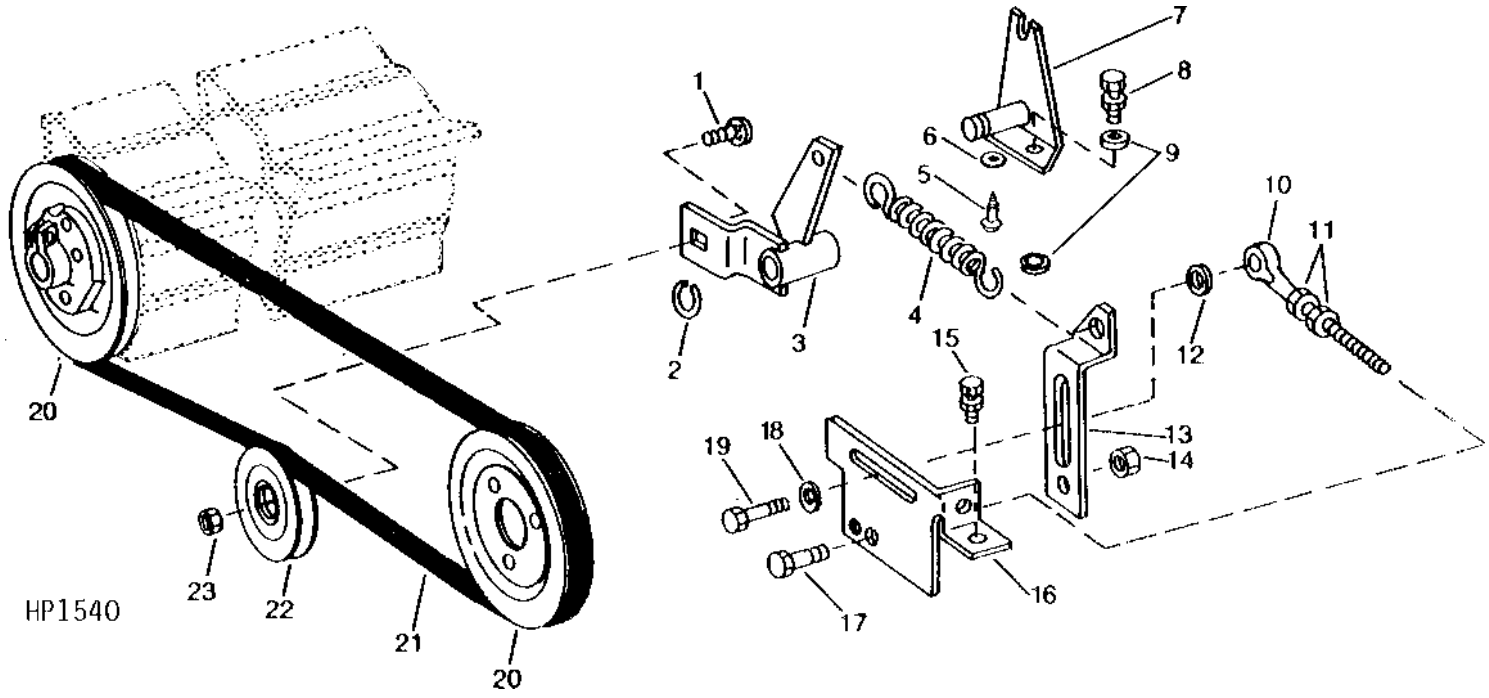
H30133F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	1		
2	E12378	ELBOW FITTING	1		90°
3	H101262	SUPPORT	1		
4	H76139	SCREW	2		SELF-TAPPING
5	E12379	NUT	1		
6	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
7	H94729	HYDRAULIC HOSE	1		850 MM (34") LONG
8	JD7845	ELBOW FITTING	1		REDUCING, 90°

BEATER DRIVE
(100 PER CENT BEATER SPEED) (CORN AND BEAN)
(SERIAL NO. -556300)

HP1540 -UN-01JAN94

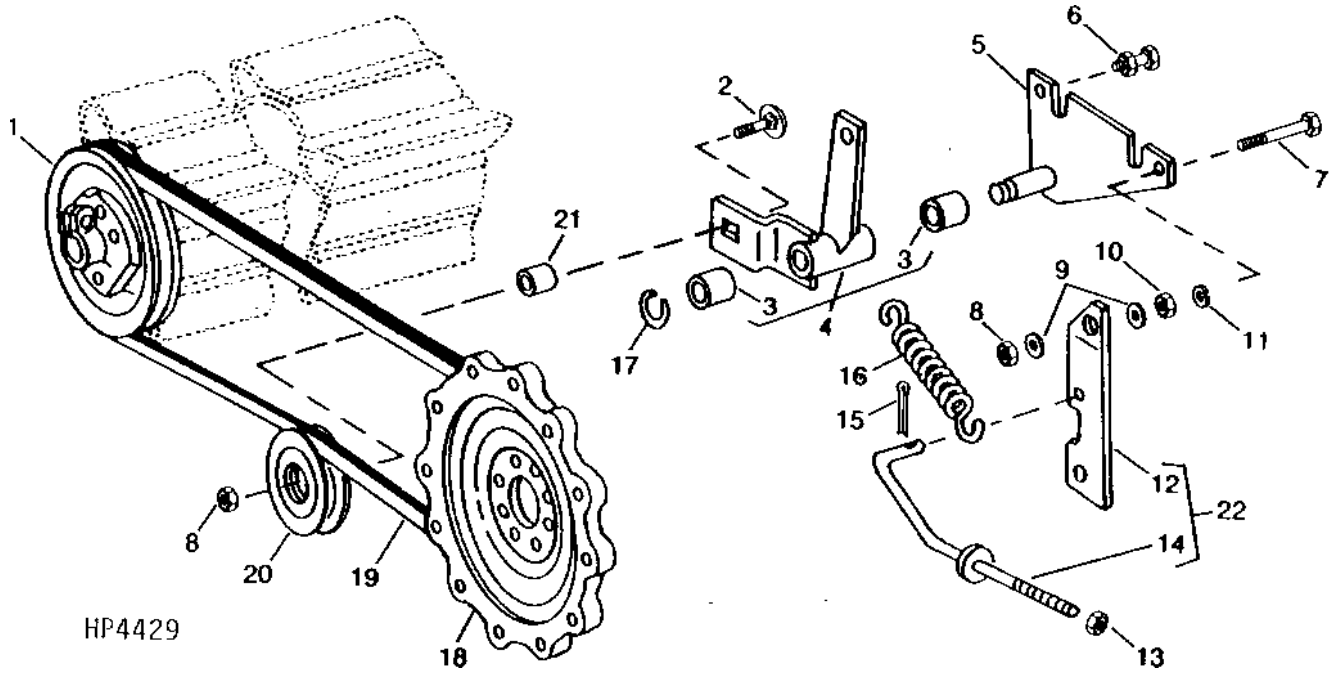


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1731	BOLT	1		1/2" X 1-1/2"
2	U17408	RING	1		
3	AH93154	ARM	1	-459162	(SUB AH101397, AH107809, 24H1136 AND 37H29)
	AH101397	ARM	1		
4	H100681	SPRING	1		
5	37H29	SCREW	1	459163-	5/16" X 5/8"
6	24H1136	WASHER	1	459163-	11/32" X 11/16" X 0.065"
7	AH93181	BRACKET	1	-459162	(SUB AH101397, AH107809, 24H1136 AND 37H29)
	AH107809	BRACKET	1		
8	19H1732	CAP SCREW	1	-509352	3/8" X 1-1/4"
	12H304	LOCK WASHER	1	-509352	3/8"
	14H812	NUT	1	-509352	3/8"
	19H1849	CAP SCREW	1	509353-	
	12H303	LOCK WASHER	1	509353-	
	14H785	NUT	1	509353-	
9	24H1682	WASHER	2	-459162	13/32" X 7/8" X 0.120"
	24H1682	WASHER	1	459163-509352	13/32" X 7/8" X 0.120"
	24H1136	WASHER	2	509353-	
10	H96410	EYEBOLT	1		
11	14H812	NUT	2		
12	24H1308	WASHER	1		13/32" X 1" X 0.134"
13	H96411	ARM	1		
14	H95174	LOCK NUT	1		
15	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	H96409	BRACKET	1	-409100	(SUB H103646)
	H103646	BRACKET	1		
17	19H1731	CAP SCREW	1		
18	24H1682	WASHER	1		
19	N15234	BOLT	1		
20	AH94959	SHEAVE	2		241 MM (9-1/2") DIA.
21	H96414	BELT	1		
22	AH93171	IDLER	1		140 MM (5-3/4") DIA.
23	H79449	LOCK NUT	1	-615200	
	K40014	LOCK NUT	1	615201-	

MEMORANDA

BEATER DRIVE (DUAL-RANGE CYLINDER DRIVE)
(100 PER CENT BEATER SPEED)(CORN AND BEAN)
(SERIAL NO. 556301-)

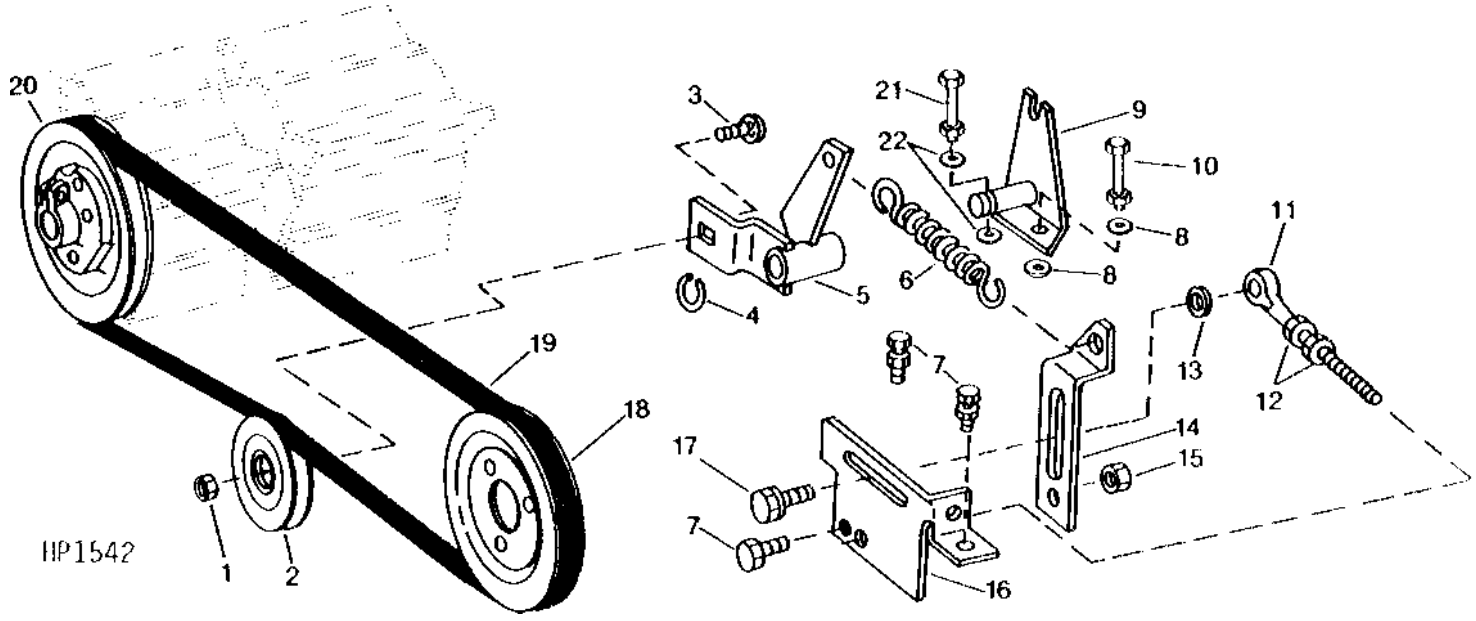
HP4429 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH94959	SHEAVE	1		241 MM (9-1/2") DIA.
2	03H1731	BOLT	1		1/2" X 1-1/2"
	03H2113	BOLT	1	610501-610576	1/2" X 2", (SINGLE-RANGE) (MEXICO ONLY)
3	H94114	BUSHING	2		
4	AH111475	ARM	1		
5	AH111474	PIVOT	1		
6	03H1522	BOLT	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	19H2420	CAP SCREW	1		1/2" X 2-1/2"
8	H79449	LOCK NUT	2	-615200	
	K40014	LOCK NUT	2	615201-	
9	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
10	14H1040	NUT	1		1/2"
11	12H301	LOCK WASHER	1		1/2"
12	H113914	LINK	1	-1990	
13	14H812	NUT	1		3/8"
14	AH111473	ROD	1	-1990	
15	11H211	COTTER PIN	1		1/8" X 3/4"
16	H100681	SPRING	1		
17	U17408	RING	1		
18	H113826	SHEAVE	1		250 MM (9-7/8") DIA.
19	H96414	BELT	1		
20	AH93171	IDLER	1		140 MM (5-3/4") DIA.
21	28H1597	WASHER	1	610501-610576	0.546" X 0.840" X 3/8", (SINGLE-RANGE) (MEXICO ONLY)
22	AH138777	KIT	1		

BEATER DRIVE
(150 PER CENT BEATER SPEED) (GRAIN AND RICE)
(SERIAL NO. -556300)

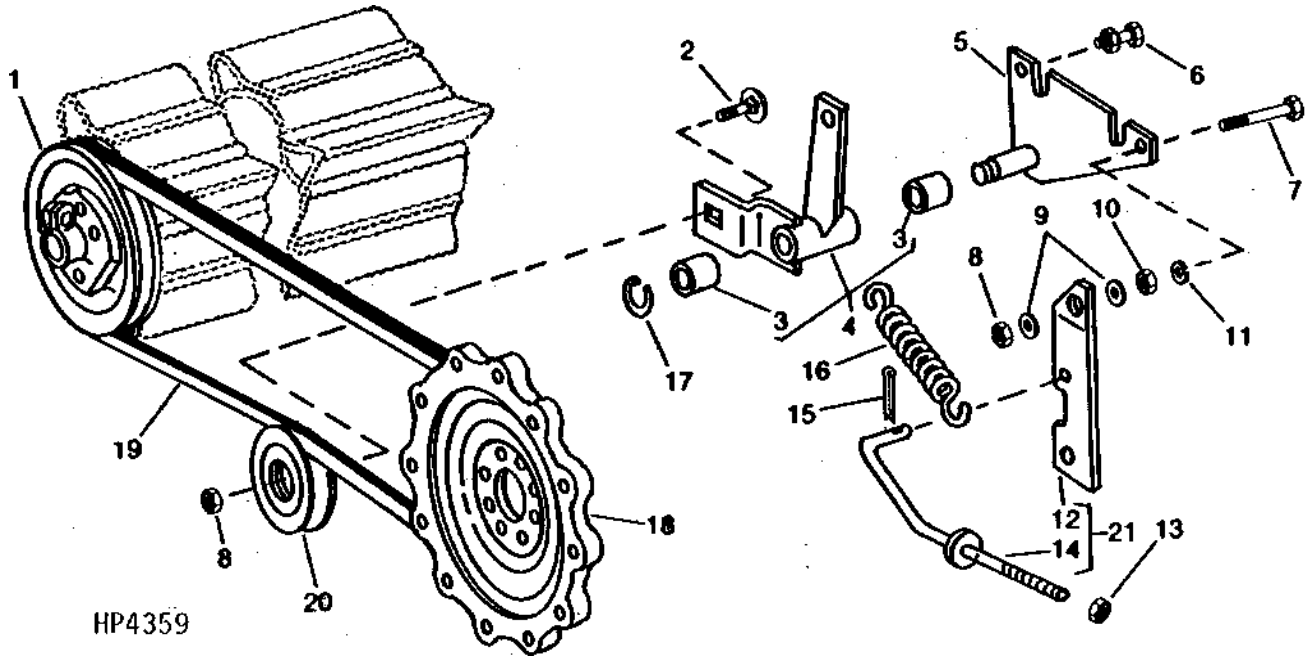
HP1542 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H79449	LOCK NUT	1	-615200	
	K40014	LOCK NUT	1	615201-	
2	AH93171	IDLER	1		140 MM (5-3/4") DIA.
3	03H1731	BOLT	1		1/2" X 1-1/2"
4	U17408	RING	1		
5	AH101397	ARM	1		
6	H100681	SPRING	1		
7	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
8	24H1682	WASHER	1	-509352	13/32" X 7/8" X 0.120"
	24H1136	WASHER	2	509353-	
9	AH101424	BRACKET	1		
10	19H1732	CAP SCREW	2	-458400	3/8" X 1-1/4"
	19H1732	CAP SCREW	1	458401-509352	3/8" X 1-1/4"
	12H304	LOCK WASHER	2	-458400	3/8"
	12H304	LOCK WASHER	1	458401-509352	3/8"
	14H812	NUT	2	-458400	3/8"
	14H812	NUT	1	458401-509352	3/8"
	19H1849	CAP SCREW	1	509353-	
	12H303	LOCK WASHER	1	509353-	
	14H785	NUT	1	509353-	
11	H96410	EYEBOLT	1		
12	14H812	NUT	2		
13	24H1308	WASHER	1		13/32" X 1" X 0.134"
14	H96411	ARM	1		
15	H95174	LOCK NUT	1		
16	H103646	BRACKET	1		
17	N15234	BOLT	1		
18	AH101245	SHEAVE	1		318 MM (12-1/2") DIA.
19	H101469	BELT	1		
20	AH101244	SHEAVE	1		216 MM (8-1/2") DIA.
21	19H1849	CAP SCREW	1	458401-	5/16" X 1-1/4"
	12H303	LOCK WASHER	1	458401-	5/16"
	14H785	NUT	1	458401-	5/16"
22	24H1136	WASHER	2	458401-	11/32" X 11/16" X 0.065"

BEATER DRIVE (DUAL-RANGE CYLINDER DRIVE)
(150 PERCENT BEATER SPEED) (GRAIN AND RICE)
(SERIAL NO. 556301-)

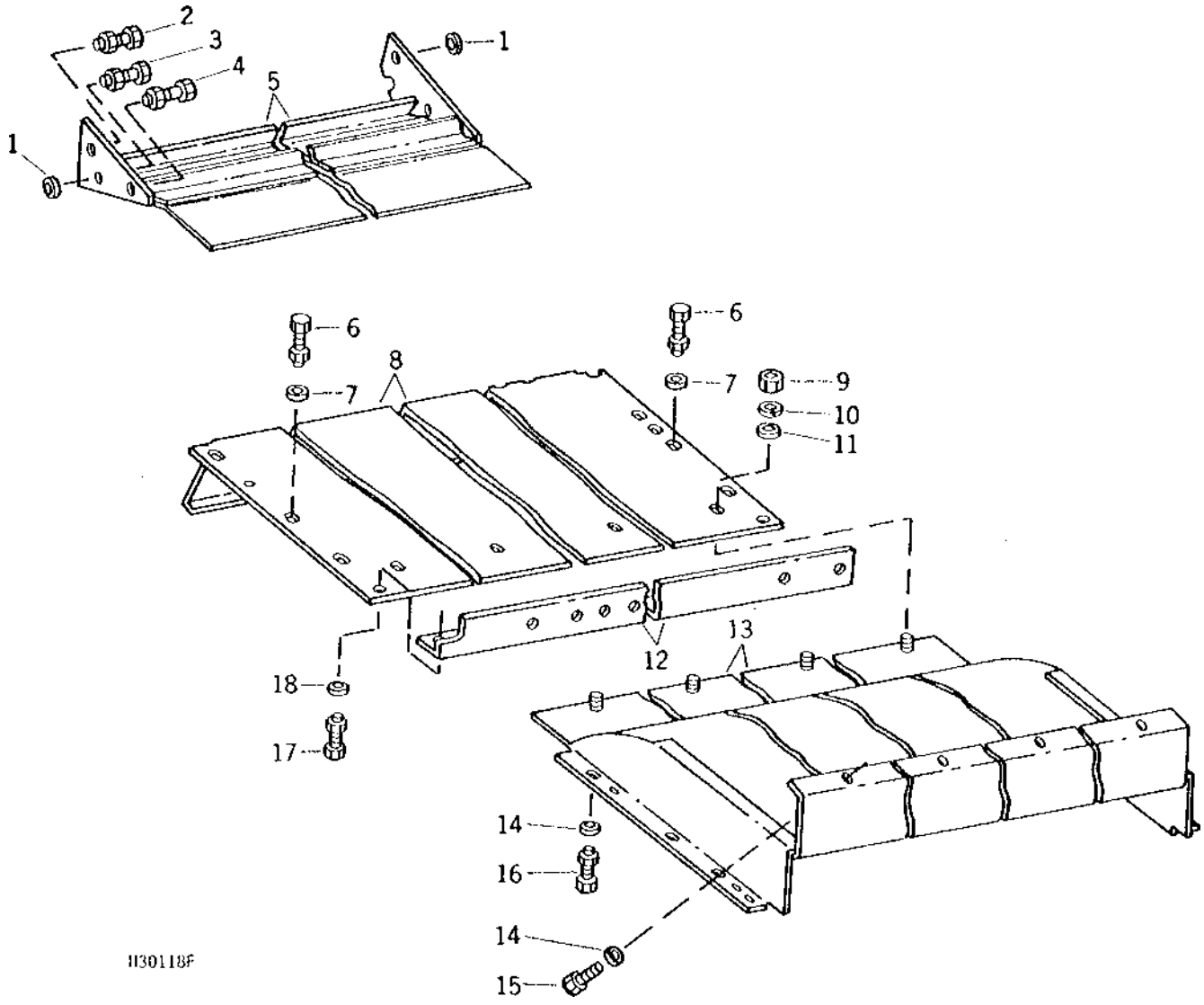
HP4359 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH101244	SHEAVE	1		216 MM (8-1/2") DIA.
2	03H1731	BOLT	1		1/2" X 1-1/2"
3	H94114	BUSHING	2		
4	AH111477	ARM	1		
5	AH111474	PIVOT	1		
6	03H1522	BOLT	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	19H2420	CAP SCREW	1		1/2" X 2-1/2"
8	H79449	LOCK NUT	2	-615200	
	K40014	LOCK NUT	2	615201-	
9	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
10	14H1040	NUT	1		1/2"
11	12H301	LOCK WASHER	1		1/2"
12	H113914	LINK	1	-1990	
13	14H812	NUT	1		3/8"
14	AH111473	ROD	1	-1990	
15	11H211	COTTER PIN	1		1/8" X 3/4"
16	H100681	SPRING	1		
17	U17408	RING	1		
18	H113837	SHEAVE	1		325 MM (12-13/16") DIA.
19	H101469	BELT	1		
20	AH93171	IDLER	1		140 MM (5-3/4") DIA.
21	AH138777	KIT	1		

CYLINDER COVERS

H30118F -UN-01JAN94

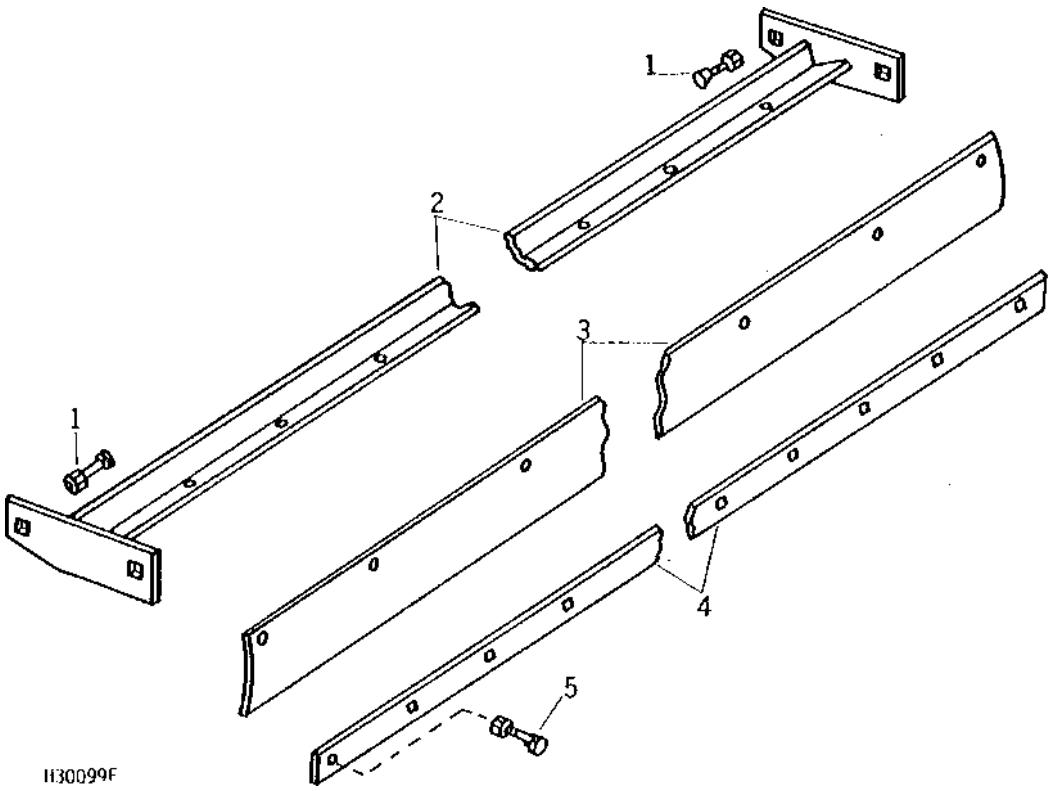


CYLINDER COVERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1308	WASHER	2		13/32" X 1" X 0.134"
2	19H1777	CAP SCREW	2		1/2" X 1-3/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
3	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
4	19H1831	CAP SCREW	1		1/2" X 2"
	19H1815	CAP SCREW	1		1/2" X 1-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
5	AH96644	COVER	1		FRONT
6	19H1731	CAP SCREW	4		3/8" X 1"
	N10215	LOCK NUT	4		
	19H1900	CAP SCREW	1		5/16" X 3/4", (R.H. SIDE)
	N10213	LOCK NUT	1		(R.H. SIDE)
7	24H1682	WASHER	16		13/32" X 7/8" X 0.120"
8	AH96670	COVER	1		REAR
9	14H785	NUT	5		5/16"
10	12H303	LOCK WASHER	5		5/16"
11	24H1136	WASHER	AR		11/32" X 11/16" X 0.065"
12	H98859	ANGLE	1		(HYDROSTATIC DRIVE)
13	AH98086	DEFLECTOR	1		
14	24H1224	WASHER	AR		11/32" X 1" X 1/16"
15	H65108	SCREW	5		SELF-TAPPING
16	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
	N10215	LOCK NUT	3		
17	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	N10215	LOCK NUT	3		
18	24H1305	WASHER	16		13/32" X 13/16" X 0.065"
..	AH139113	KIT	1		(INCLUDES AH96644, AH96670 AND AH98086)

CYLINDER SHEAR BAR

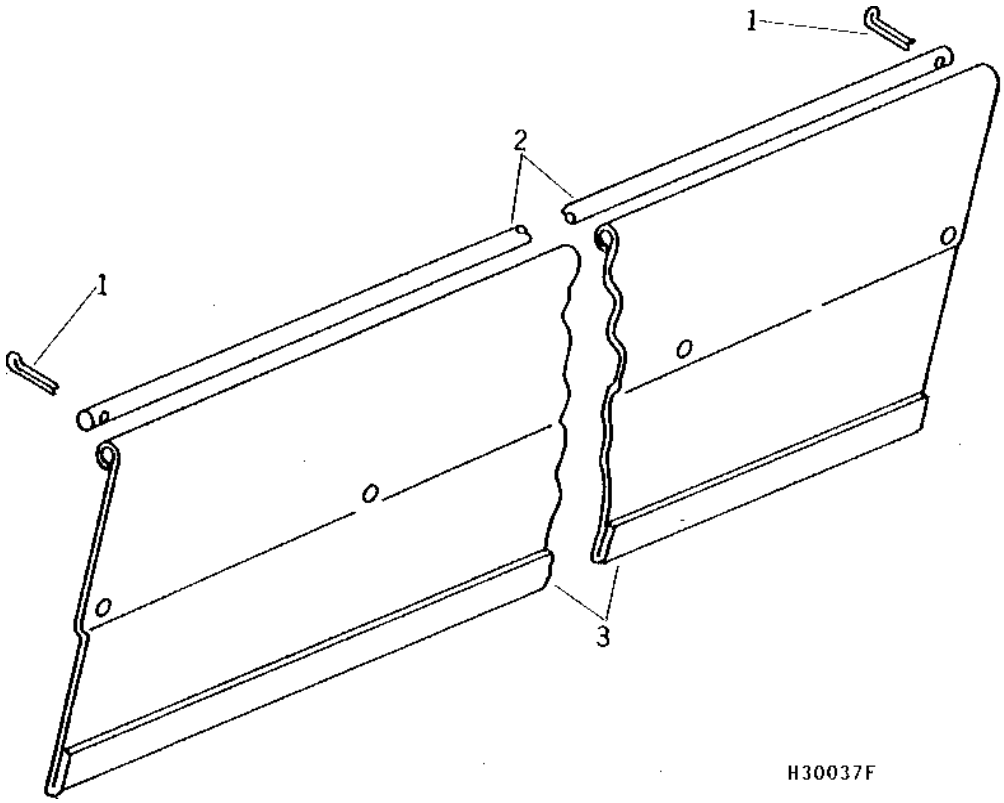
H30099F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1522	BOLT	4		1/2" X 1-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
2	AH76256	BAR	1		
3	H77512	SEAL	1		
4	H77514	STRAP	1		
5	03H1544	BOLT	8		5/16" X 1-1/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"

SEPARATOR CURTAINS

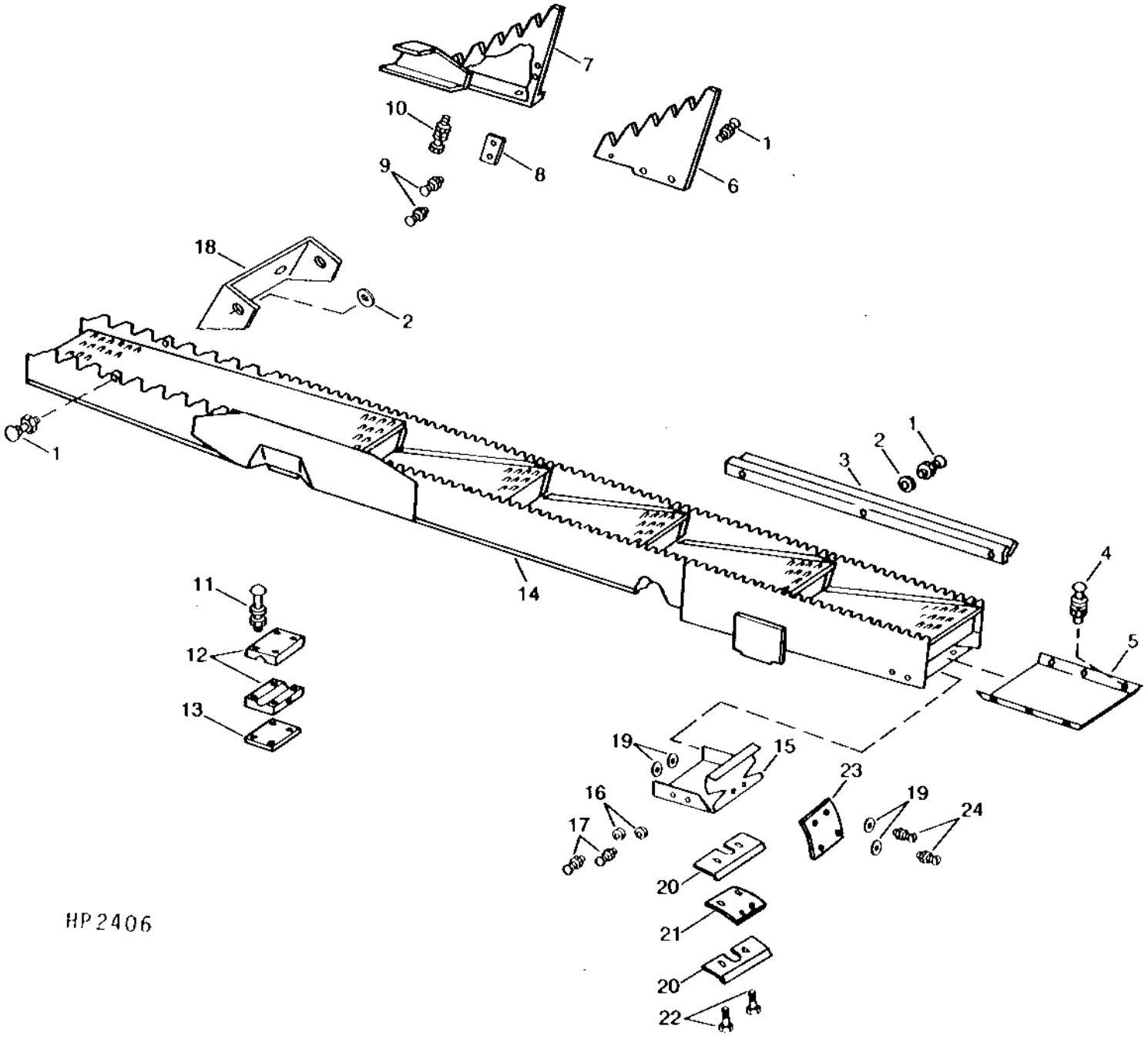
H30037F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H211	COTTER PIN	4		1/8" X 3/4"
2	H76863	PIN	2		
3	AH84212	LIMIT CURTAIN	2		

STRAW WALKER

HP2406 -UN-01JAN94



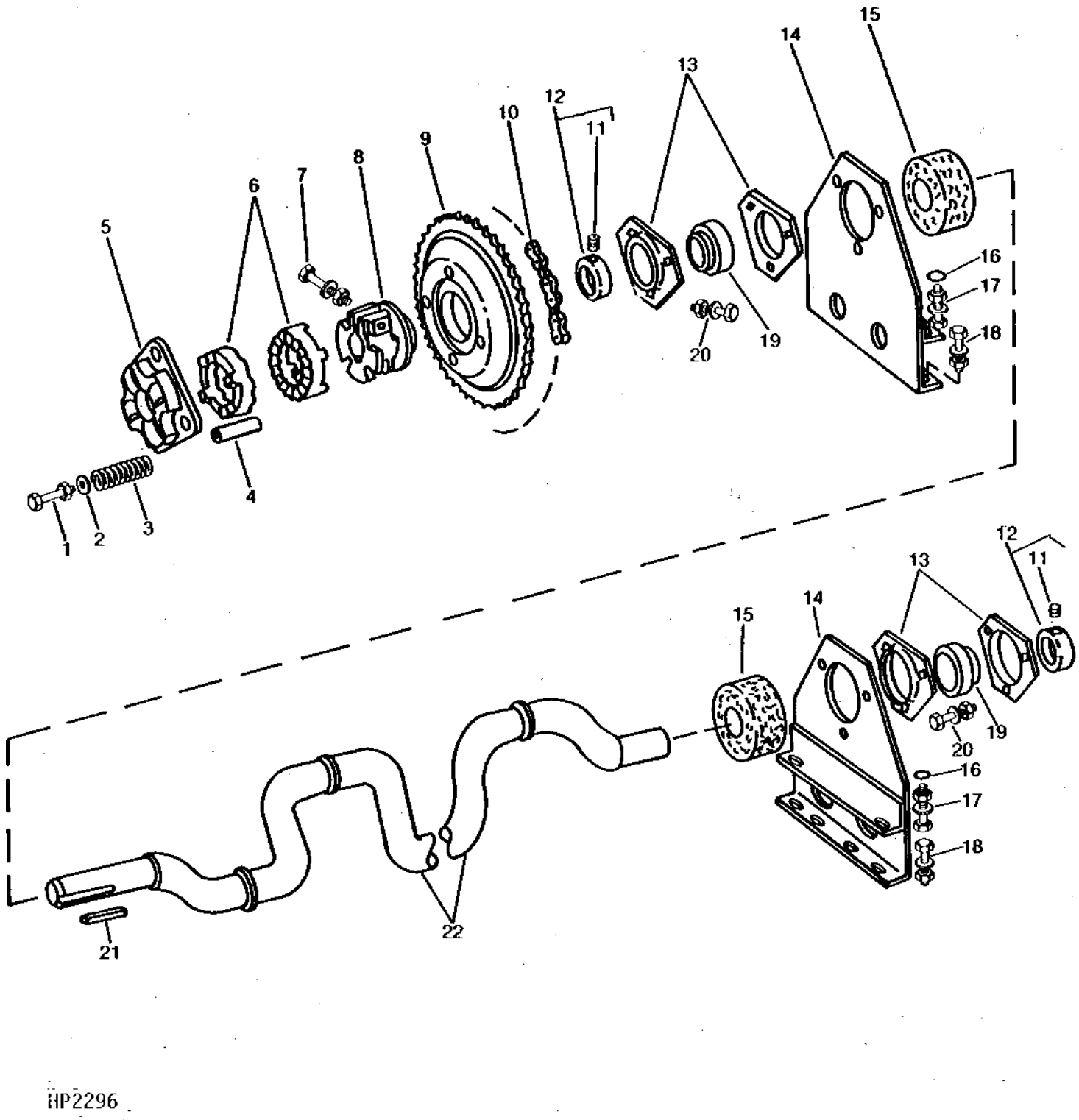
STRAW WALKER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1016	SCREW	AR		1/4" X 1/2", (3 USED PER RISER)
	21H1016	SCREW	8		1/4" X 1/2"
	21H1016	SCREW	16		1/4" X 1/2", (RICE CRAWLER)
	12H302	LOCK WASHER	AR		1/4"
	14H786	NUT	AR		1/4"
2	24H1287	WASHER	24		9/32" X 5/8" X 0.065"
3	AH84698	SEAL	4		SIDE (PER MACHINE) (RICE CRAWLER)
	AH95963	SEAL	2		REAR (PER MACHINE)
4	21H1311	SCREW	2		5/16" X 1/2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
5	H97115	PAN	1		
6	H94669	RISER	1		(BETWEEN EACH WALKER)
7	AH99755	RISER	1		
8	H100869	CLIP	1		
9	03H1774	BOLT	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	N10212	SELF-LOCKING SCREW	1		
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
11	03H1565	BOLT	8		3/8" X 3"
	H99923	LOCK NUT	8		
12	AH92589	BEARING	1	-600000	(MATCHED HALVES) (SUB H119614)
	H119614	BEARING	2		(SINGLE HALF)
13	H93554	PLATE	1		
14	AH94468	STRAW WALKER	1		(RECTANGULAR HOLE)
	AH94469	STRAW WALKER	1		(LIP TYPE)
15	H99509	SHIELD	1		(USE WITH STRAW CHOPPER)
16	24H1136	WASHER	4	-459906	11/32" X 11/16" X 0.065"
17	21H1347	SCREW	4		5/16" X 5/8"
	12H303	LOCK WASHER	4	-459906	5/16"
	14H785	NUT	4	-459906	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	4		
18	H108875	DEFLECTOR	1	461889-	
19	24H1294	WASHER	4	559073-	11/32" X 1-1/8" X 1/16", (CORN, GRAIN STRAW CHOPPER)
20	H118816	REINFORCEMENT	2	559073-	(HARVESTRAK MONITOR)
21	H118702	FLAP	1	559073-	(RUBBER) (HARVESTRAK MONITOR)
22	N112200	SELF-LOCKING SCREW	2	559073-	(HARVESTRAK MONITOR)
23	H118702	FLAP	1	559073-	(RUBBER) (CORN, GRAIN STRAW CHOPPER)
24	21H1075	SCREW	2	559073-	5/16" X 1", (CORN, GRAIN STRAW CHOPPER)
	12H303	LOCK WASHER	2	559073-	5/16", (CORN, GRAIN STRAW CHOPPER)
	14H785	NUT	2	559073-	5/16", (CORN, GRAIN STRAW CHOPPER)

NOTE: QUANTITIES SHOWN ARE FOR ONE UNIT. FIVE UNITS USED PER MACHINE.

STRAW WALKER FRONT CRANKSHAFT

HP2296 -UN-01JAN94

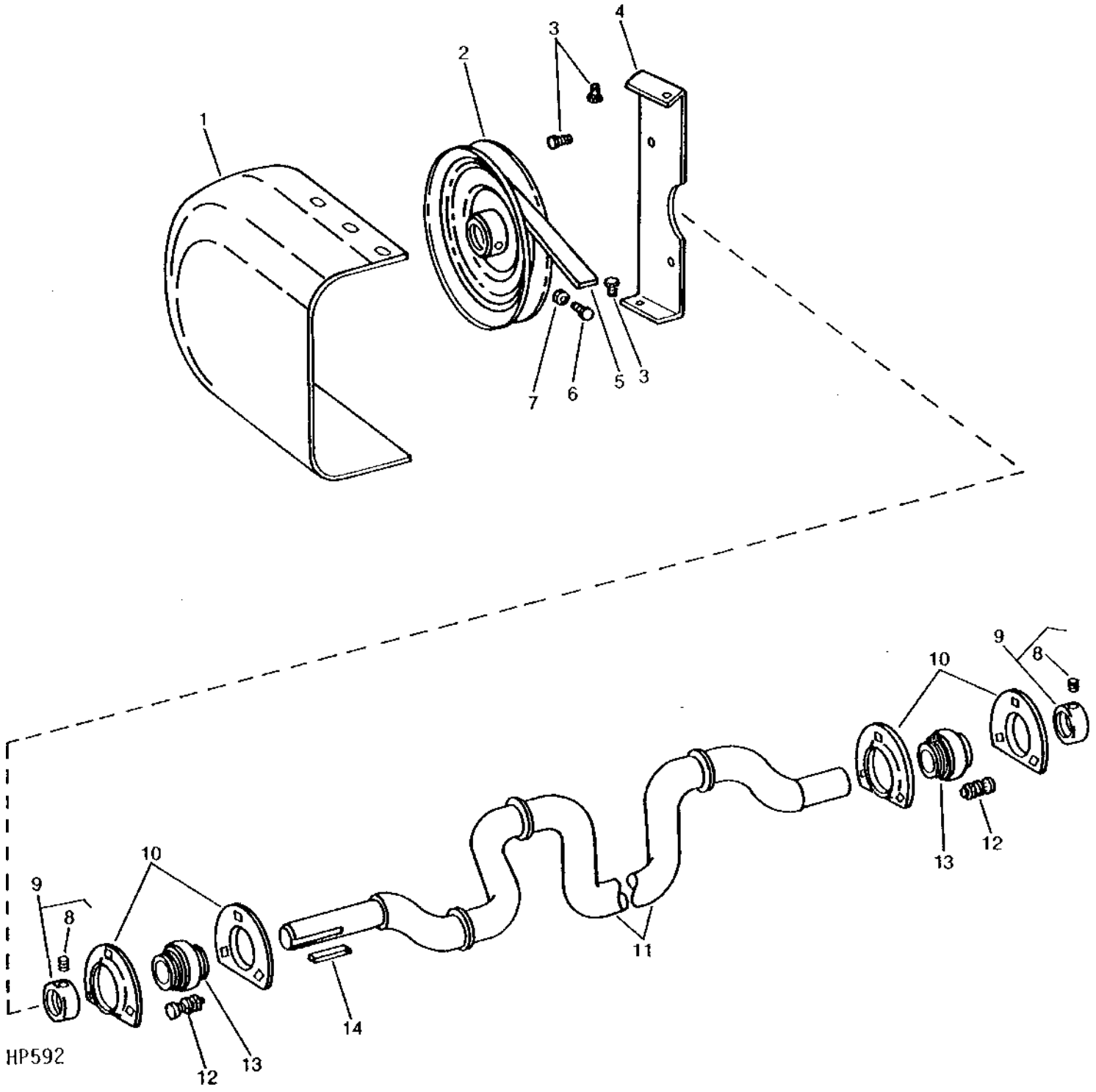


STRAW WALKER FRONT CRANKSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2007	CAP SCREW	4		3/8" X 4-1/2"
	H99923	LOCK NUT	4		
2	24H1312	WASHER	4		13/32" X 1-3/8" X 0.105"
3	R56724	SPRING	4		
4	H93462	BUSHING	4		
5	N100101	RETAINER	1	-610844	
	H89525	RETAINER	1	610845-	
6	Z699H	SLIP CLUTCH	2		
7	19H1801	CAP SCREW	1		3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
8	H93999	HUB	1		SLIP CLUTCH
9	H93463	CHAIN SPROCKET	1		49 TEETH
10	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 99 LINKS, (ASSEMBLE FROM (2) AB1290H, AB1289H, AB1288H, (2) B5234H AND (2) AN151830)
11	22H897	SET SCREW	2		1/4" X 1/4"
12	JD8594	ECCENTRIC LOCKING COLLAR	2		
13	C3994E	PRESSED FLANGED HOUSING	4	-511484	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
14	AH93868	SUPPORT	2		
15	H76431	ISOLATOR	2		
16	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
17	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
18	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
19	JD8593	BALL BEARING	2		
20	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
21	.....	KEY	1		(5/16" X 5/16" X 2") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
22	AH92415	CRANKSHAFT	1		

STRAW WALKER REAR CRANKSHAFT AND STRAW SPREADER DRIVE SHEAVE AND SHIELD

HP592 -UN-01JAN94



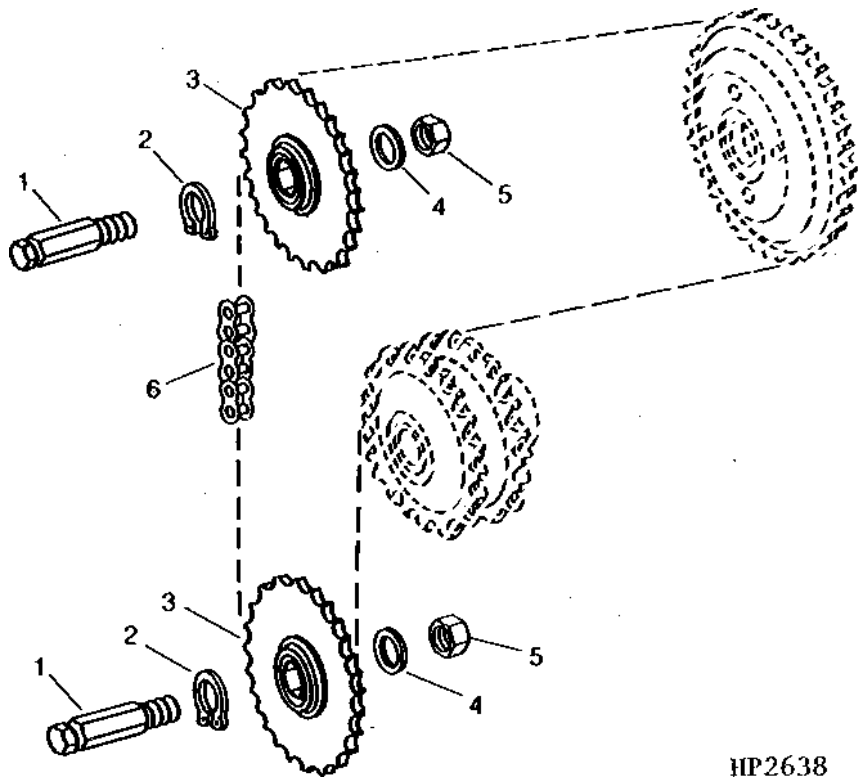
STRAW WALKER REAR CRANKSHAFT AND
STRAW SPREADER DRIVE SHEAVE AND SHIELD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98221	SHIELD	1		(STRAW SPREADER SHEAVE)
2	AH93058	SHEAVE	1		229 MM (9") DIA. (STRAW SPREADER DRIVE)
3	H65108	SCREW	4		SELF-TAPPING
4	H83469	BRACKET	1		
5	H94254	BELT	1		
6	22H817	SET SCREW	2		3/8" X 3/4"
7	14H732	NUT	2		3/8"
8	22H775	SET SCREW	2		5/16" X 1/4"
9	JD8544	ECCENTRIC LOCKING COLLAR	2		
10	C3056E	PRESSED FLANGED HOUSING	4		
11	AH92415	CRANKSHAFT	1		
12	03H1765	BOLT	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
13	JD9274	BALL BEARING	2		
14	.....	KEY	1		(5/16" X 5/16" X 1-1/4") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)

MEMORANDA

STRAW WALKER DRIVE TIGHTENER

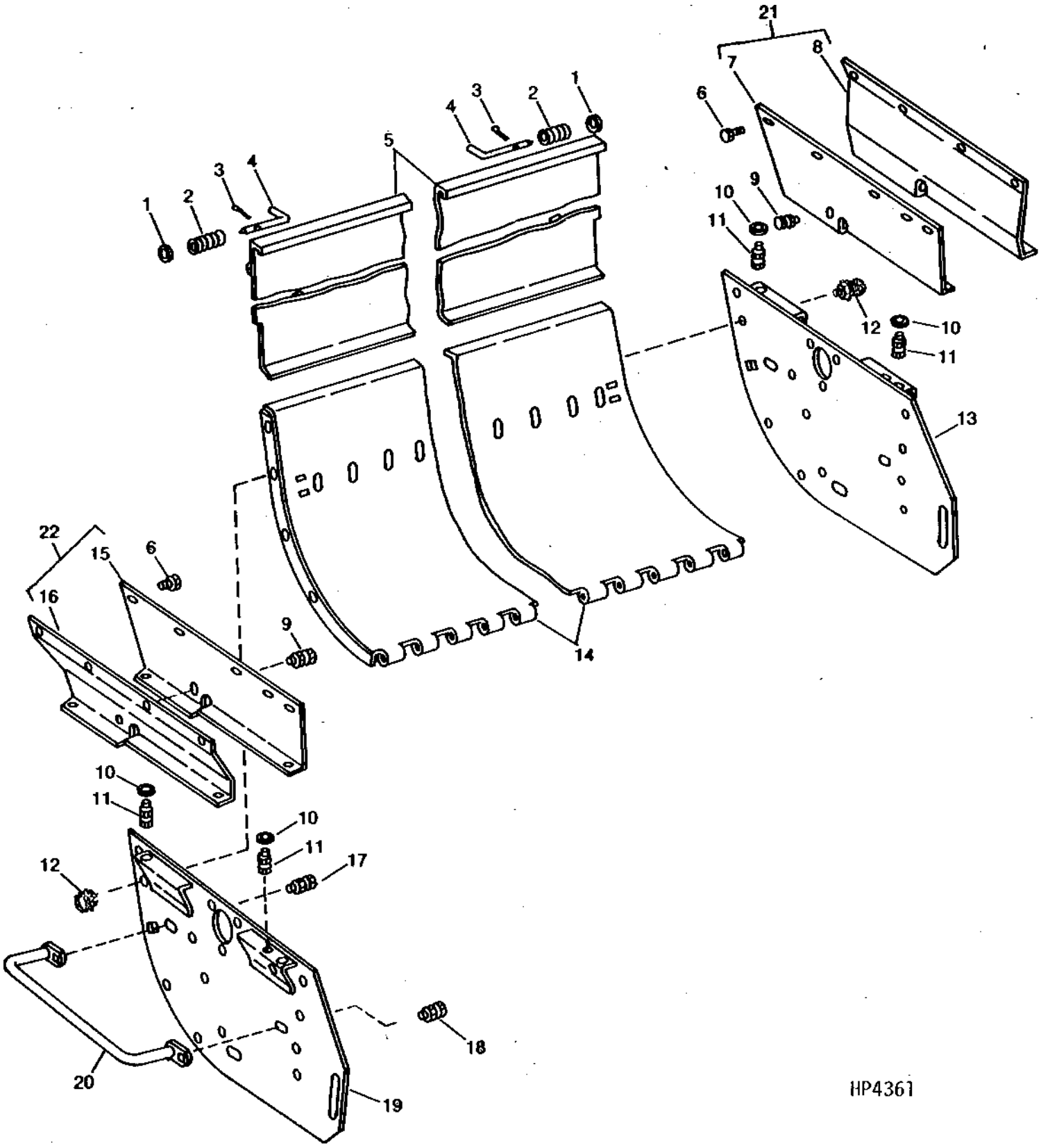
HP2638 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H88070	SHAFT	2		
2	H75588	SNAP RING	2		
3	AH89429	CHAIN SPROCKET	2		15 TEETH
4	24H1850	WASHER	2		17/32" X 1-1/4" X 0.180"
5	E54809	LOCK NUT	2		
6	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 99 LINKS, (ASSEMBLE FROM (2) AB1290H, AB1289H, AB1288H, (2) B5234H AND (2) AN151830)

STRAW CHOPPER HOUSING
(SERIAL N0. -511615)

HP4361 -UN-01JAN94

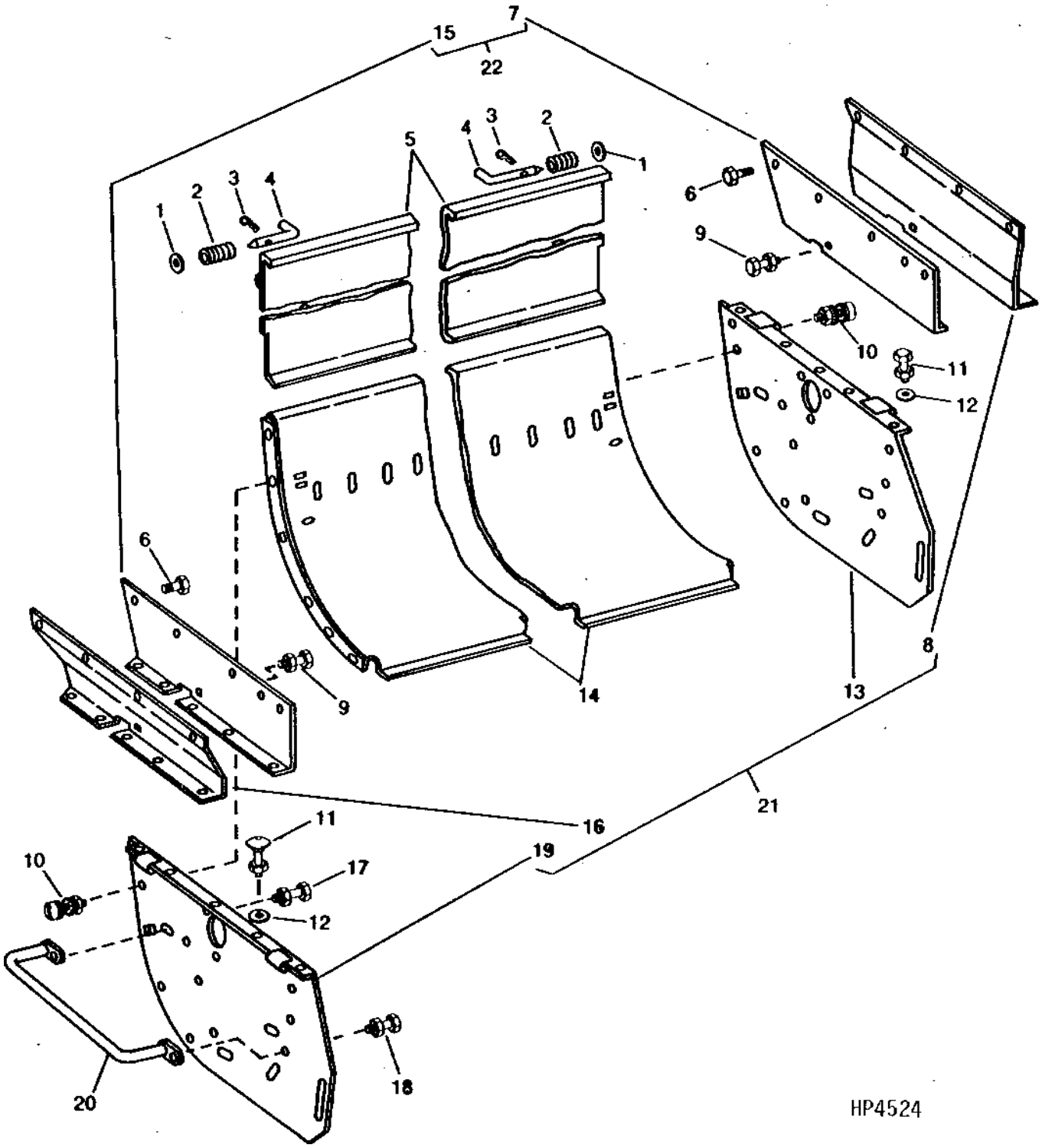


STRAW CHOPPER HOUSING - CONTINUED
(SERIAL NO. -511615)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
2	T12274	SPRING	2		
3	34H43	SPRING PIN	2		1/8" X 7/8"
4	H85156	PIN	2		
5	AH85665	EXTENSION	1		
6	N71292	SELF-LOCKING SCREW	10		
7	H85174	HANGER	1		R.H. INNER
8	AH92251	SUPPORT	1		R.H. OUTER
9	03H1774	BOLT	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	24H1305	WASHER	8	-459906	13/32" X 13/16" X 0.065"
	24H1305	WASHER	6	459907-	13/32" X 13/16" X 0.065"
11	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
12	N10212	SELF-LOCKING SCREW	6		
	N10213	LOCK NUT	6		
13	AH99306	SHEET	1	-511615	(SUB AH112162, AH111646 AND H113983 OR BH77683)
14	H88803	SHEET	1	-511615	(SUB H113077) ALSO REPLACES H76221 AND H85006)
15	H85175	HANGER	1		L.H. INNER
16	AH92252	HANGER	1		L.H. OUTER
17	03H1500	BOLT	2		3/8" X 1"
	12H304	LOCK WASHER	2	-459906	3/8"
	14H812	NUT	2	-459906	3/8", (SUB N10215, THIS APPLICATION)
	N10215	LOCK NUT	2		
18	03H1557	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2	-459906	3/8"
	14H812	NUT	2	-459906	3/8", (SUB N10215, THIS APPLICATION)
	N10215	LOCK NUT	2		
19	AH99307	SHEET	1	-511615	(SUB AH112163, AH111647 AND H113984 OR BH77683)
20	AH94598	HANDLE	2		
21	AH138796	KIT	1		(NO LONGER AVAILABLE)
22	AH138797	KIT	1		(NO LONGER AVAILABLE)

STRAW CHOPPER HOUSING
(SERIAL NO. 511616-)

HP4524 -UN-01JAN94



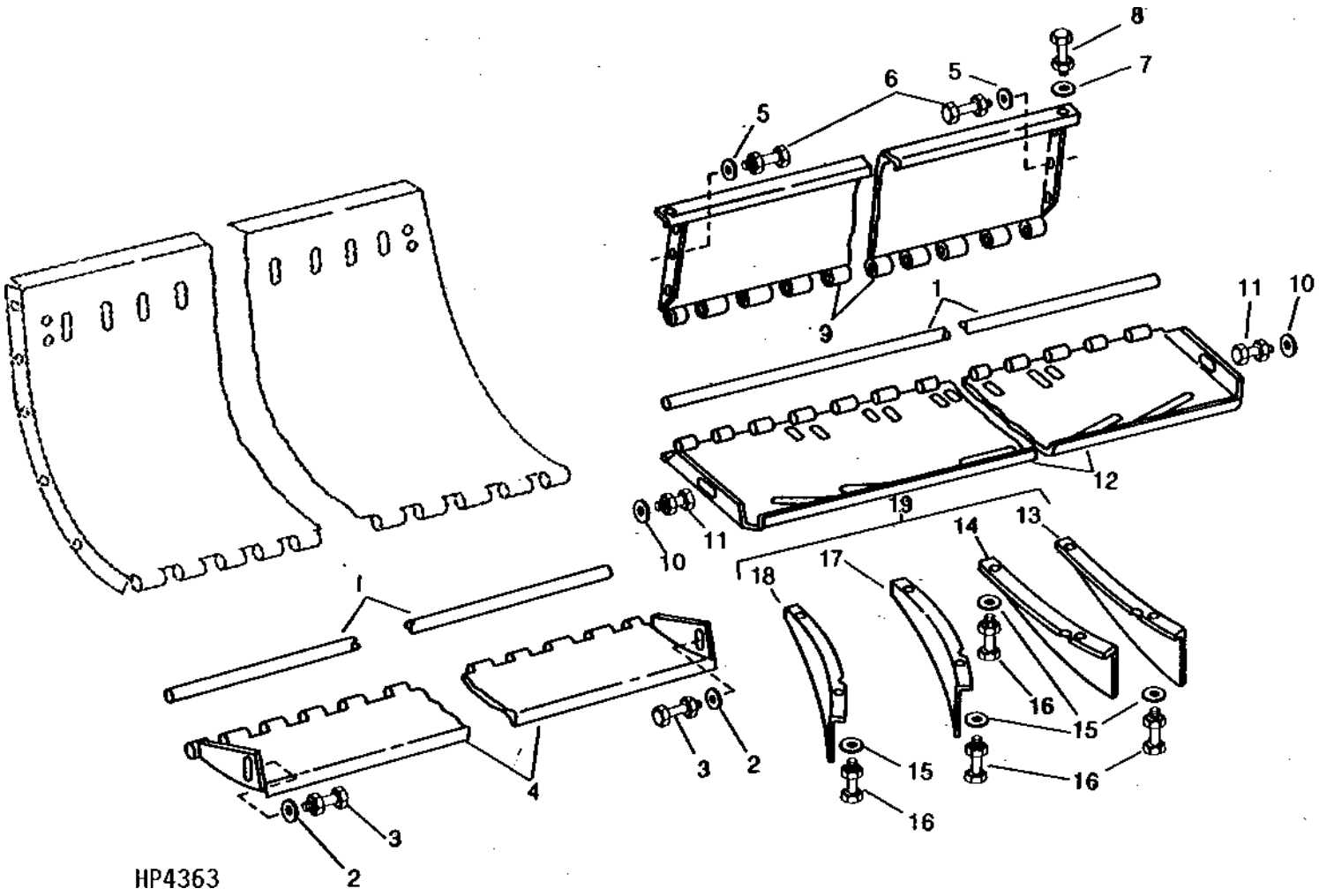
THIS PARTS LISTING IS CONTINUED

STRAW CHOPPER HOUSING - CONTINUED
(SERIAL NO. 511616-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1338	WASHER	2		33/64" X 7/8" X 0.048"
2	T12274	SPRING	2		
3	34H43	SPRING PIN	2		1/8" X 7/8"
4	H85156	PIN	2		
5	AH85665	EXTENSION	1		
6	N71292	SELF-LOCKING SCREW	10		
7	H113983	HANGER	1		R.H. INNER
8	AH111646	HANGER	1		R.H. OUTER
9	03H1774	BOLT	2		5/16" X 5/8"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
10	N10212	SELF-LOCKING SCREW	10		
	N10213	LOCK NUT	10		
11	03H1557	BOLT	10		3/8" X 1-1/4"
	12H304	LOCK WASHER	10		3/8"
	14H812	NUT	10		3/8"
12	24H1305	WASHER	10		13/32" X 13/16" X 0.065"
13	AH112162	SHEET	1	-612459	(SUB AH112271)
	AH112271	SHEET	1		R.H.
14	H88803	SHEET	1	-558580	(SUB H113077)
	H113077	SHEET	1		(BOTTOM) (REPLACES H88803, H85006 AND H76221)
15	H113984	HANGER	1		L.H. INNER
16	AH111647	HANGER	1		L.H. OUTER
17	03H1500	BOLT	2		3/8" X 1"
	N10215	LOCK NUT	2		
18	03H1557	BOLT	2		3/8" X 1-1/4"
	N10215	LOCK NUT	2		
19	AH112163	SHEET	1	-612459	(SUB AH112272)
	AH112272	SHEET	1		L.H.
20	AH94598	HANDLE	2		
21	AH138798	KIT	1		(NO LONGER AVAILABLE)
22	AH138799	KIT	1		(NO LONGER AVAILABLE)

STRAW CHOPPER PLATE AND FINS
(SERIAL NO. -559612)

HP4363 -UN-01JAN94

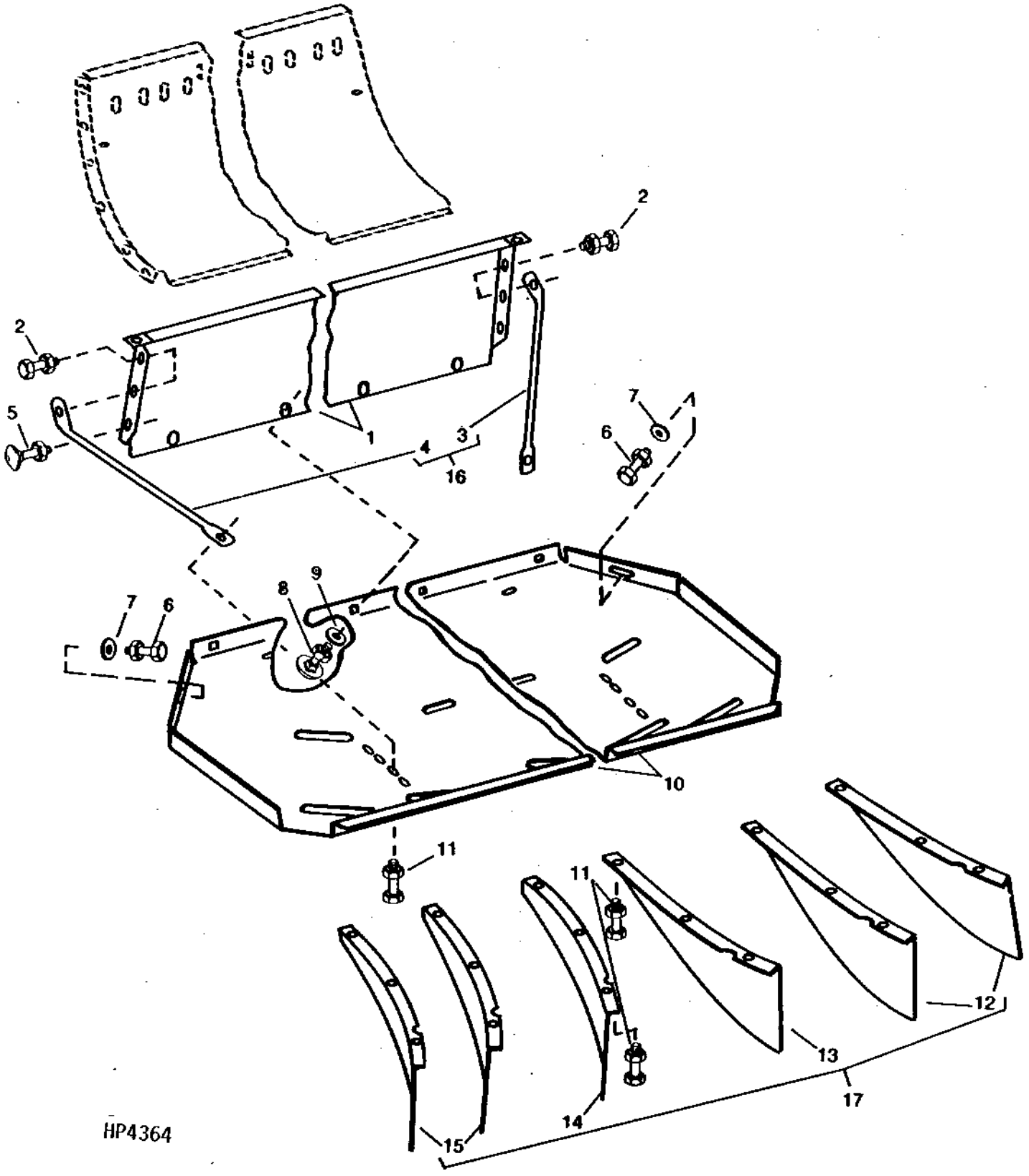


STRAW CHOPPER PLATE AND FINS - CONTINUED
(SERIAL NO. -559612)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76221	PIN	2		
2	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
3	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
4	H85006	ISOLATOR	1		LOWER
5	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
6	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
7	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
8	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
9	H88822	SHEET	1		
10	24H1219	WASHER	2		7/16" X 1" X 0.083"
11	03H1463	BOLT	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	H88790	PLATE	1		UPPER
13	H85013	DEFLECTOR	2		R.H. OUTER
14	H84983	DEFLECTOR	2		R.H. INNER
15	24H1136	WASHER	16	-459906	11/32" X 11/16" X 0.065"
16	21H1029	SCREW	16		5/16" X 3/4"
	12H303	LOCK WASHER	16	-459906	5/16"
	14H785	NUT	16	-459906	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	16		
17	H84984	DEFLECTOR	2		L.H. INNER
18	H85014	DEFLECTOR	2		L.H. OUTER
19	AH138801	KIT	1		(NO LONGER AVAILABLE)

STRAW CHOPPER PLATE AND FINS
(SERIAL NO. 559613-)

HP4364 -UN-01JAN94

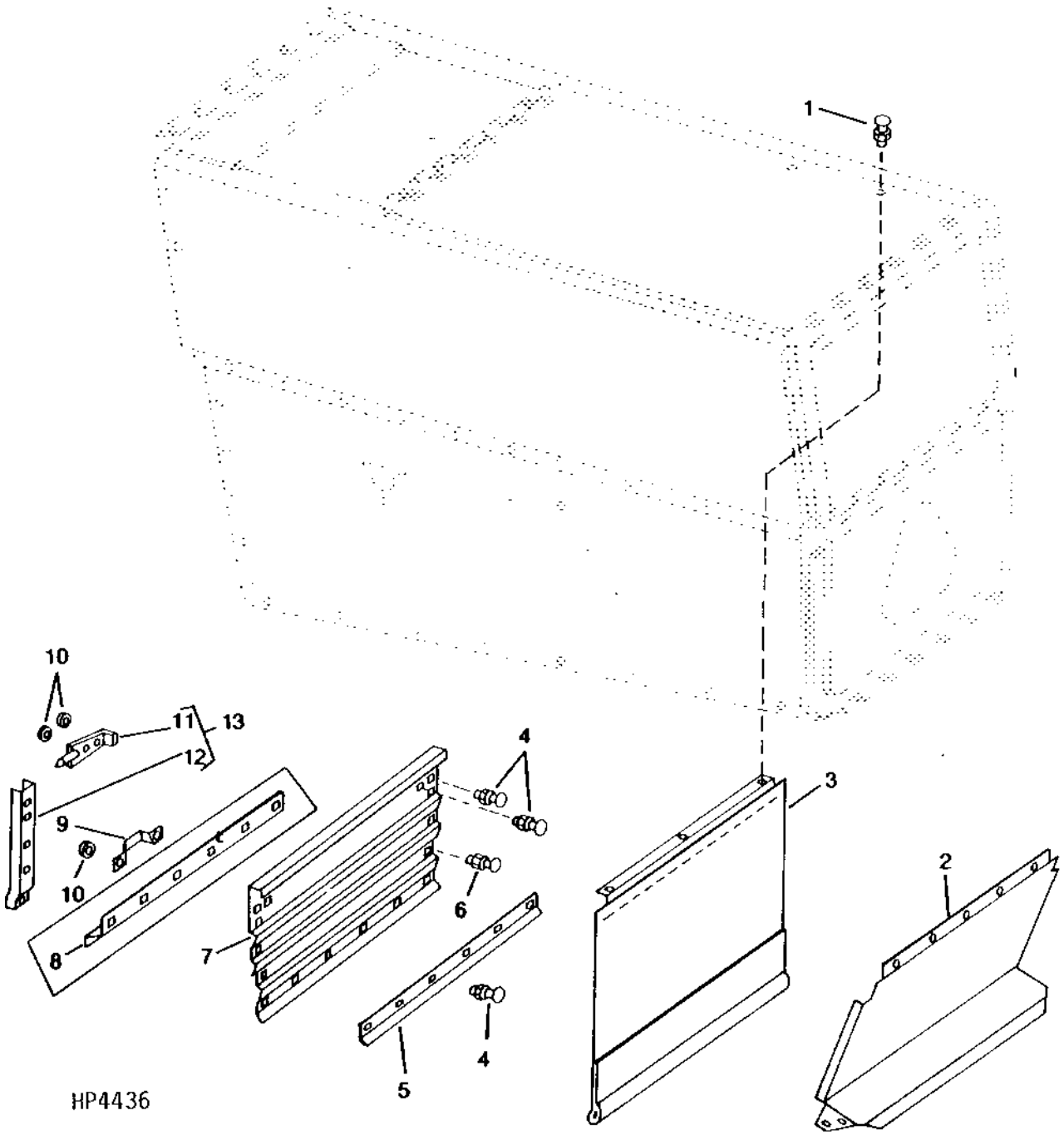


STRAW CHOPPER PLATE AND FINS - CONTINUED
(SERIAL NO. 559613-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH112395	SHEET	1	-602385	(SUB H113332)
	H113332	SHEET	1		
2	19H1731	CAP SCREW	4		3/8" X 1"
	N10215	LOCK NUT	4		3/8"
3	H114465	PIPE	1		R.H. (NO LONGER AVAILABLE)
4	H114466	PIPE	1		L.H. (NO LONGER AVAILABLE)
5	03H1500	BOLT	2		3/8" X 1"
	N10215	LOCK NUT	2		
6	03H1463	BOLT	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
7	24H1219	WASHER	2		7/16" X 1" X 0.083"
8	03H1524	BOLT	5		5/16" X 1"
	T16464	LOCK NUT	5		5/16"
9	24H1136	WASHER	5		11/32" X 11/16" X 0.065"
10	AH112220	DEFLECTOR	1	-615455	(SUB AH125073)
	AH125073	DEFLECTOR	1		
11	03H1540	BOLT	18		5/16" X 3/4"
	N10213	LOCK NUT	18		
12	H114535	VANE	2		R.H. OUTER
13	H114537	VANE	1		R.H. INNER
14	H114538	VANE	1		L.H. INNER
15	H114536	VANE	2		L.H. OUTER
16	AH138800	KIT	1		(INCLUDES H114465 AND H114466)
17	AH138803	KIT	1		(NO LONGER AVAILABLE)

STRAW CHOPPER CURTAIN AND SHIELDS (CORN)

HP4436 -UN-01JAN94

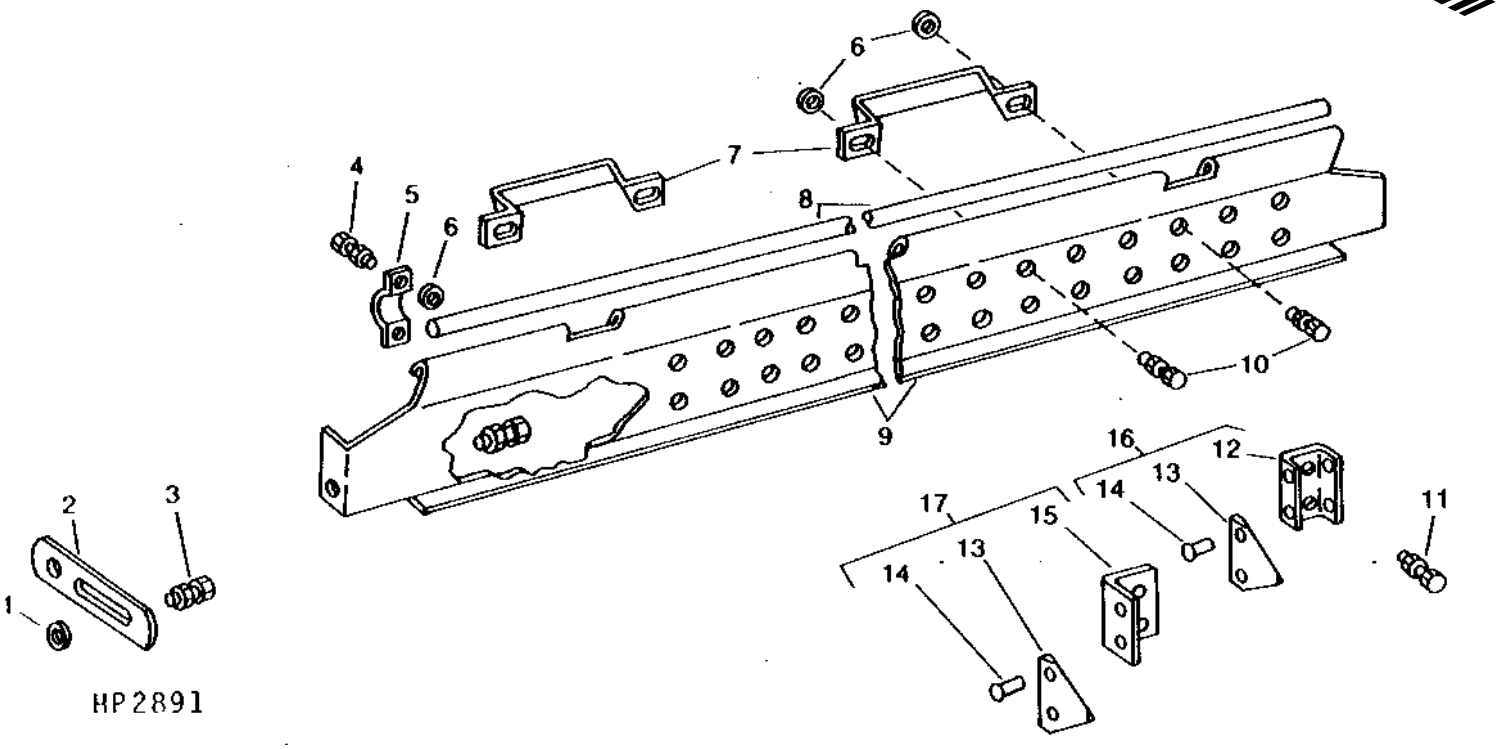


STRAW CHOPPER CURTAIN AND SHIELDS (CORN) - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76139	SCREW	4		SELF-TAPPING
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
2	H99508	ISOLATOR	1		
3	AH98050	SUPPORT	1	-458400	(SUB AH108376)
	AH108376	SUPPORT	1	-511876	(USE WITH AH108350)
	AH111432	SUPPORT	1	511877-	
4	03H1500	BOLT	12		3/8" X 1"
	12H304	LOCK WASHER	12		3/8"
	14H812	NUT	12		3/8"
5	H85188	REINFORCEMENT	1	-558738	(SUB H112671)
	H112671	REINFORCEMENT	1		
6	03H1765	BOLT	8		3/8" X 3/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
7	H85154	EXTENSION	1	-558738	(SUB H112674)
	H112674	EXTENSION	1		
8	H85155	REINFORCEMENT	1	-558738	
9	H85184	HANDLE	2		
10	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
11	AH86590	BRACKET	1	-1990	R.H.
	AH86591	BRACKET	1	-1990	L.H.
12	H85162	BRACKET	2	-558738	(SUB H112672)
	H112672	BRACKET	2	-1990	
13	AH138804	KIT	1		R.H.
	AH138805	KIT	1		L.H.

STRAW CHOPPER KNIFE AND SUPPORT

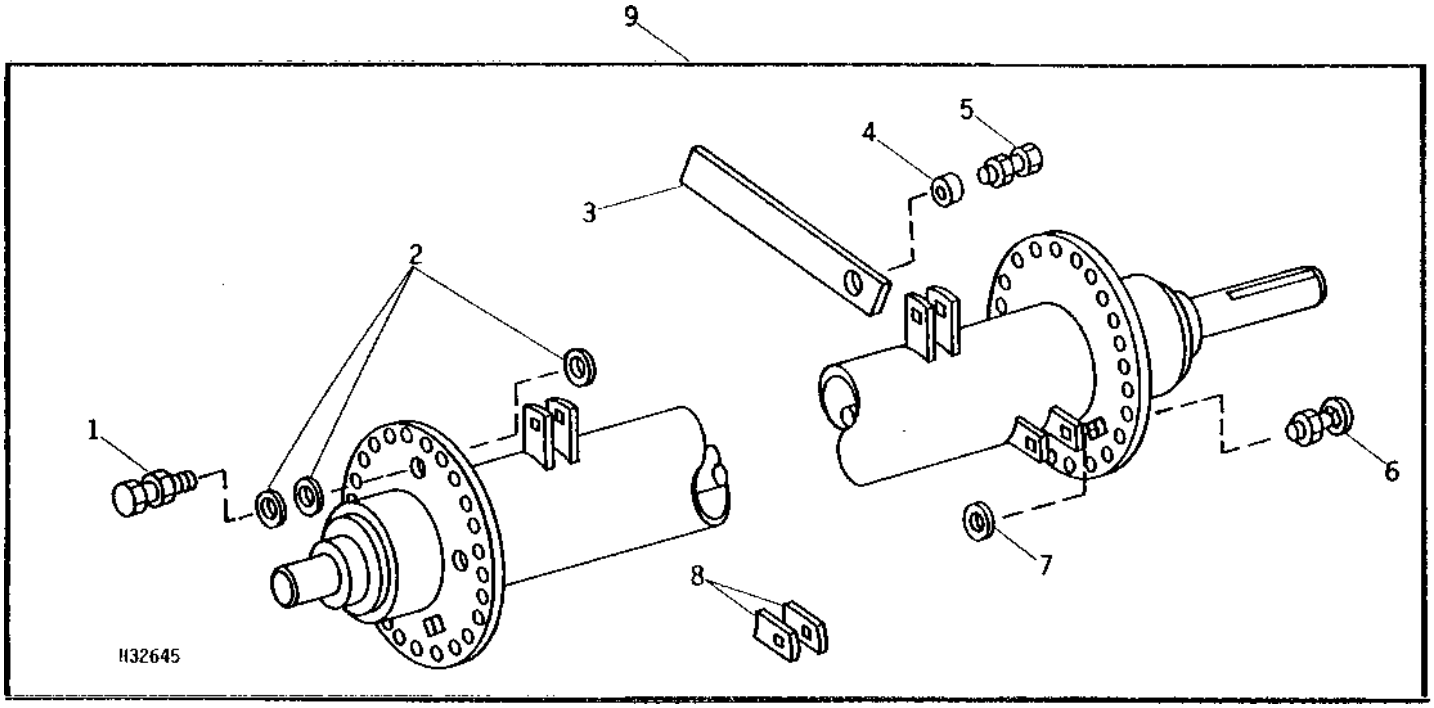
HP2891 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
2	H84992	STRAP	2		
3	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
4	03H1540	BOLT	8		5/16" X 3/4"
	12H303	LOCK WASHER	8	-459906	5/16"
	14H785	NUT	8	-459906	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	8		
5	H84990	CLAMP	4		
6	24H1136	WASHER	12	-459906	11/32" X 11/16" X 0.065"
7	H85184	HANDLE	2		
8	H84991	PIN	1		
9	H88804	SUPPORT	1		
10	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4	-459906	5/16"
	14H785	NUT	4	-459906	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	4		
11	19H1813	CAP SCREW	26	-459906	5/16" X 5/8", (SUB N10212, THIS APPLICATION)
	N10212	SELF-LOCKING SCREW	26		
	12H303	LOCK WASHER	26	-459906	5/16"
	14H785	NUT	26	-459906	5/16", (SUB N10213, THIS APPLICATION)
	N10213	LOCK NUT	26		
12	H88800	CHANNEL	14		
13	Z6451H	SECTION	29	-616092	(SUB E76372)
	E76372	SECTION	AR		
14	AH84096	RIVET	58		(SUB AH116874, THIS APPLICATION) KNIFE SECTION
	AH116874	RIVET	1		(CARTON OF 100 Z8946H)
15	P48067	BRACKET	1		CENTER, KNIFE
16	AH89918	BRACKET	14		
17	AP23601	BRACKET	1		

STRAW CHOPPER ROTOR AND BLADES
(SERIAL NO. -621302)

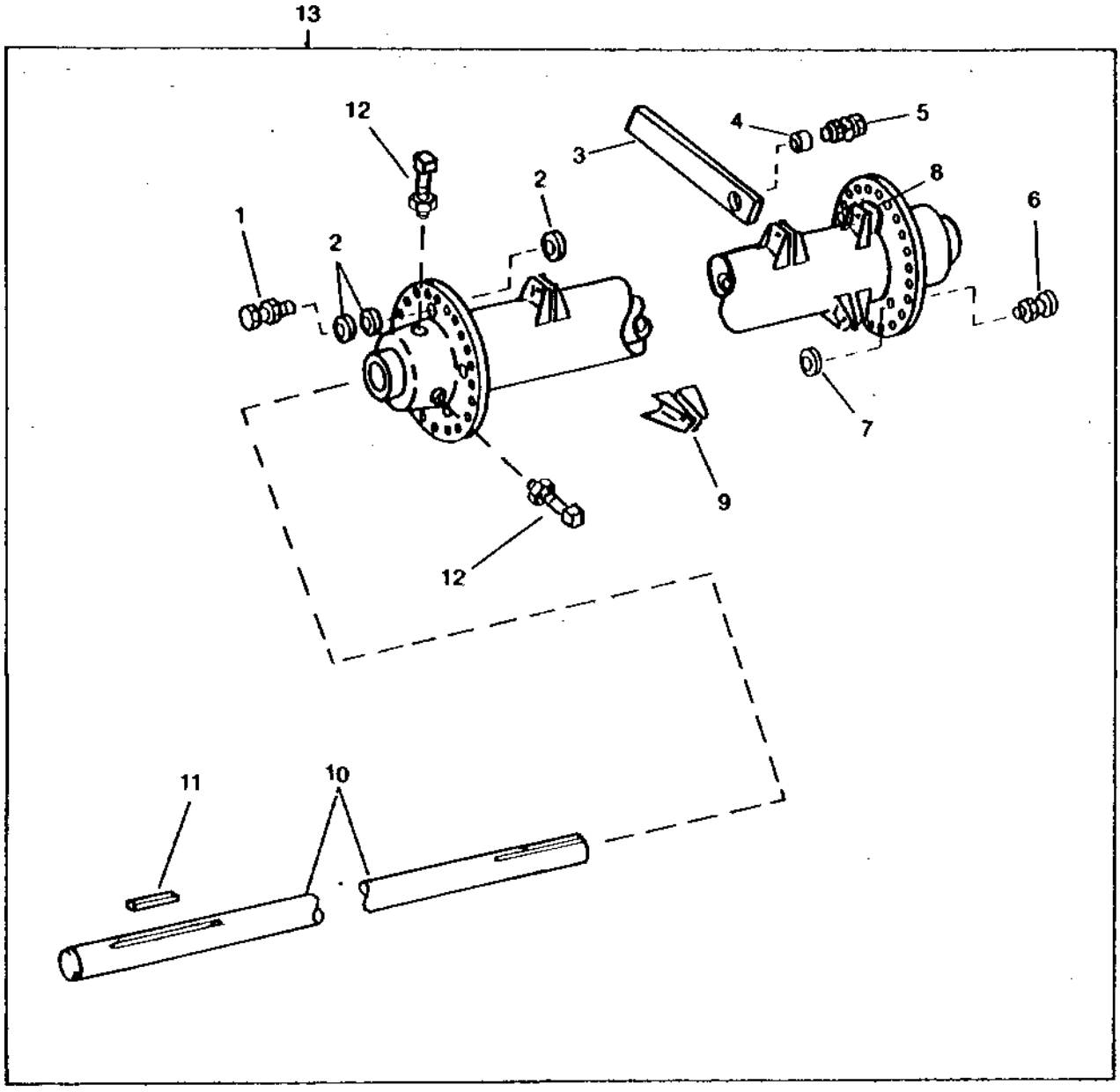
H32645 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1800	CAP SCREW	2		3/8" X 1-1/2" (WHEN REPLACING 1 BLADE, USE AH124635 (6 BLADES); WHEN REPLACING ALL BLADES, USE AH128359 (36 BLADES)
	H99923	LOCK NUT	2		
2	24H1623	WASHER	6		7/16" X 3" X 0.220"
3	H88809	STRAP	30		(SUB AH124635 - USE WHEN REPLACING 1 BLADE - CONSISTS OF 6 BLADES, H88809,AND DIRECTIONS; OR SUB AH128359 - WHEN REPLACING ALL BLADES - CONSISTS OF 36 BLADES, H88809, AND DIRECTION)
4	H88783	WASHER	30		
5	03H2304	BOLT	28		3/8" X 1"
	03H2305	BOLT	2		3/8" X 1-1/4"
	H32147	LOCK NUT	30		
6	19H1849	CAP SCREW	AR		5/16" X 1-1/4"
	19H1905	CAP SCREW	AR		5/16" X 1"
	19H1906	CAP SCREW	AR		5/16" X 1-1/2"
	H76696	LOCK NUT	AR		
7	24H1136	WASHER	AR		11/32" X 11/16" X 0.065"
	24H1296	WASHER	AR		11/32" X 1-3/8" X 0.134"
	24H1299	WASHER	AR		3/8" X 1-1/4" X 0.065"
	24H1300	WASHER	AR		25/64" X 2" X 0.220"
8	H88807	GUSSET	1		(WELDING REQUIRED)
9	AH95369	ROTOR	1		WITH BLADES

STRAW CHOPPER ROTOR AND BLADES
(SERIAL NO. 621303-)

HP3978 -UN-01JAN94



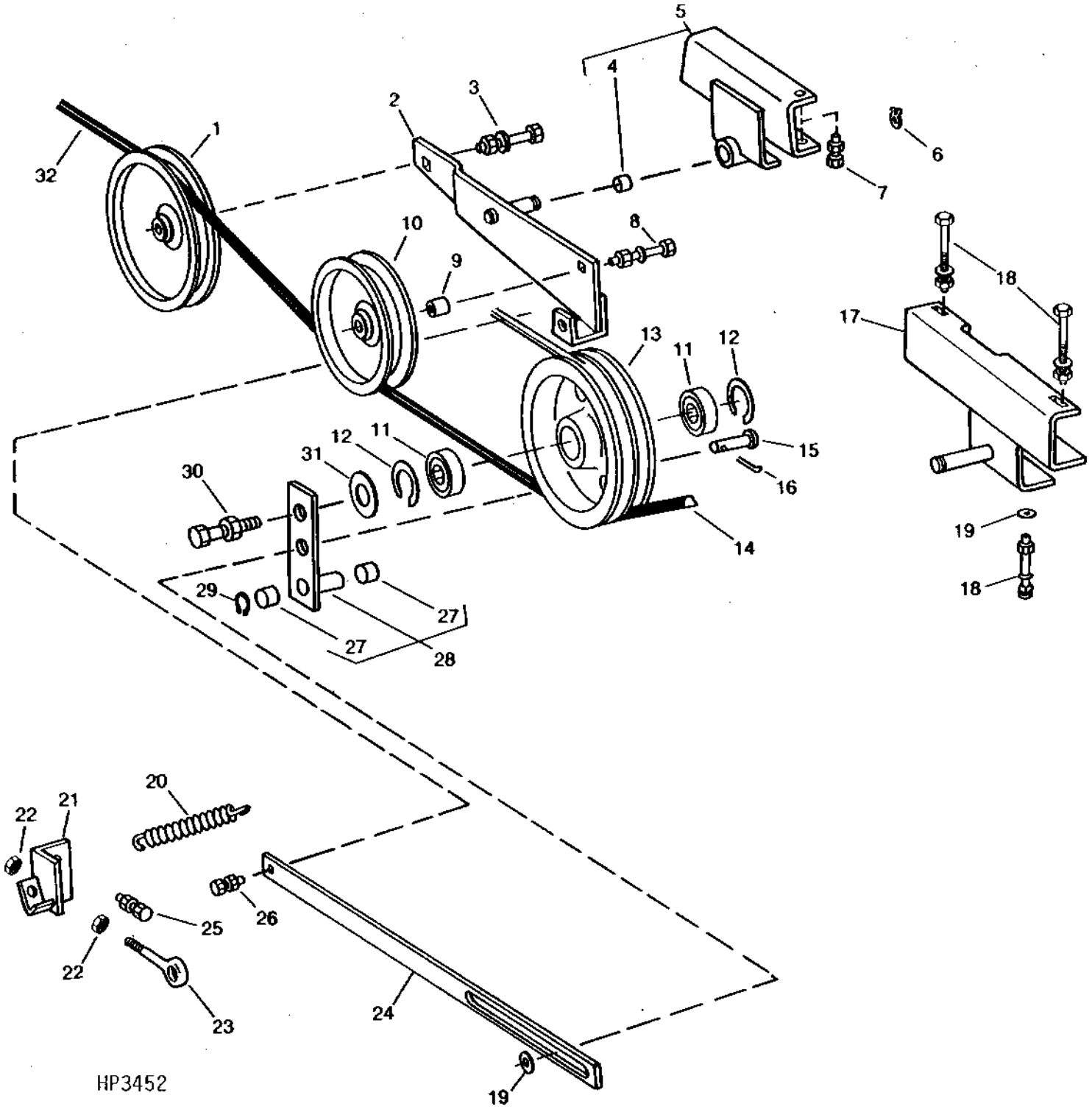
HP3978

STRAW CHOPPER ROTOR AND BLADES - CONTINUED
(SERIAL NO. 621303-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H128360	CAP SCREW	2		
	H129201	LOCK NUT	2		
2	H128084	WASHER	6		
3	AH124635	BLADE	1		(USE WHEN REPLACING 1 BLADE) (CONSISTS OF 6 BALANCED BLADES, H88809, AND DIRECTIONS)
	AH128359	BLADE	1		(USE WHEN REPLACING ALL BLADES) (CONSISTS OF 36 BALANCED BLADES, H88809, AND DIRECTIONS)
4	H88783	WASHER	30		
5	R42729	WASHER	28		10.312 X 20.980 X 2.286 MM (13/32" X 0.826" X 0.090")
	03H2305	BOLT	30		3/8" X 1-1/4"
	H32147	LOCK NUT	30		9.525 MM (3/8")
6	H128358	CAP SCREW	AR		(USE AS NEEDED FOR BALANCING)
	H128357	CAP SCREW	AR		(USE AS NEEDED FOR BALANCING)
	H128359	CAP SCREW	AR		(USE AS NEEDED FOR BALANCING)
	H128361	LOCK NUT	AR		(USE AS NEEDED FOR BALANCING) (SUB H143332)
	H143332	LOCK NUT	AR		
7	H128080	WASHER	AR		(USE AS NEEDED FOR BALANCING)
	H128082	WASHER	AR		(USE AS NEEDED FOR BALANCING)
	H128081	WASHER	AR		(USE AS NEEDED FOR BALANCING)
	H128083	WASHER	AR		(USE AS NEEDED FOR BALANCING)
8	H88807	GUSSET	2		(WELDING REQUIRED) (END GUSSET)
9	H132998	BRACKET	58		(WELDING REQUIRED) (MIDDLE GUSSETS)
10	H141580	DRIVE SHAFT	1		
11	H98896	SHAFT KEY	1		
12	22H748	SET SCREW	2		1/2" X 1"
	14H826	NUT	2		1/2"
13	AH128250	ROTOR	1	-631000	WITH BLADES, (SUB AH136017)
	AH136017	ROTOR	1		WITH BLADES, (SUB AH139290)

STRAW CHOPPER DRIVE IDLER AND TIGHTENER

HP3452 -UN-01JAN94



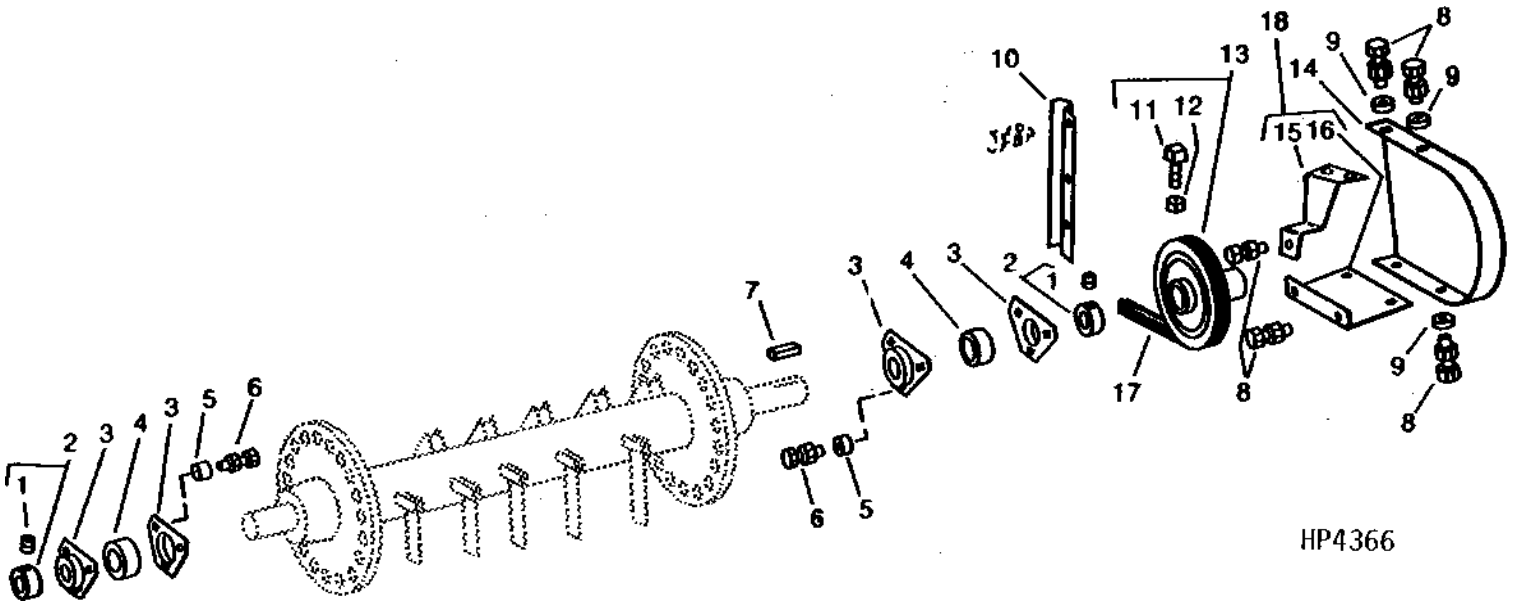
STRAW CHOPPER DRIVE IDLER AND TIGHTENER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97031	IDLER	1		222 MM (8-3/4") DIA.
2	AH95969	ARM	1		
3	03H1604	BOLT	1		5/8" X 2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
4	H98654	BUSHING	1		
5	AH95967	SUPPORT	1		
6	R26223	SNAP RING	1		
7	03H1709	BOLT	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
8	03H1628	BOLT	1		5/8" X 2-1/2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
9	28H2515	BUSHING	1		3/4" X 3/4"
10	AN15237	IDLER	1		202 MM (7-15/16") DIA.
11	JD8662	BALL BEARING	2		
12	J13683	SNAP RING	2		
13	H91834	SHEAVE	1		242 MM (9-1/2") AND 306 MM (12") DIAS.
14	H101436	BELT	1		DRIVE
15	H4211H	PIN	1		DRILLED
16	11H211	COTTER PIN	1		1/8" X 3/4"
17	AH96321	PIVOT	1		
18	03H1500	BOLT	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
19	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
20	H86646	SPRING	1		
21	AH96176	SUPPORT	1		
22	14H1040	NUT	2		1/2"
23	N13359	EYEBOLT	1		
24	H97420	STRAP	1		
25	19H1907	CAP SCREW	2		5/16" X 2-3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
26	19H1731	CAP SCREW	1		3/8" X 1"
	H99923	LOCK NUT	1		
27	H98655	BUSHING	2		
28	AH91676	ARM	1		
29	P46614	SNAP RING	1		
30	19H2279	CAP SCREW	1		7/8" X 4-1/2"
	U14554	LOCK NUT	1		
31	24H1429	WASHER	1		29/32" X 1-3/4" X 0.194"
32	H92080	BELT	1	-409100	(SUB H103344)
	H103344	BELT	1		DRIVE, REAR

MEMORANDA

STRAW CHOPPER ROTOR SHEAVE AND SHIELD

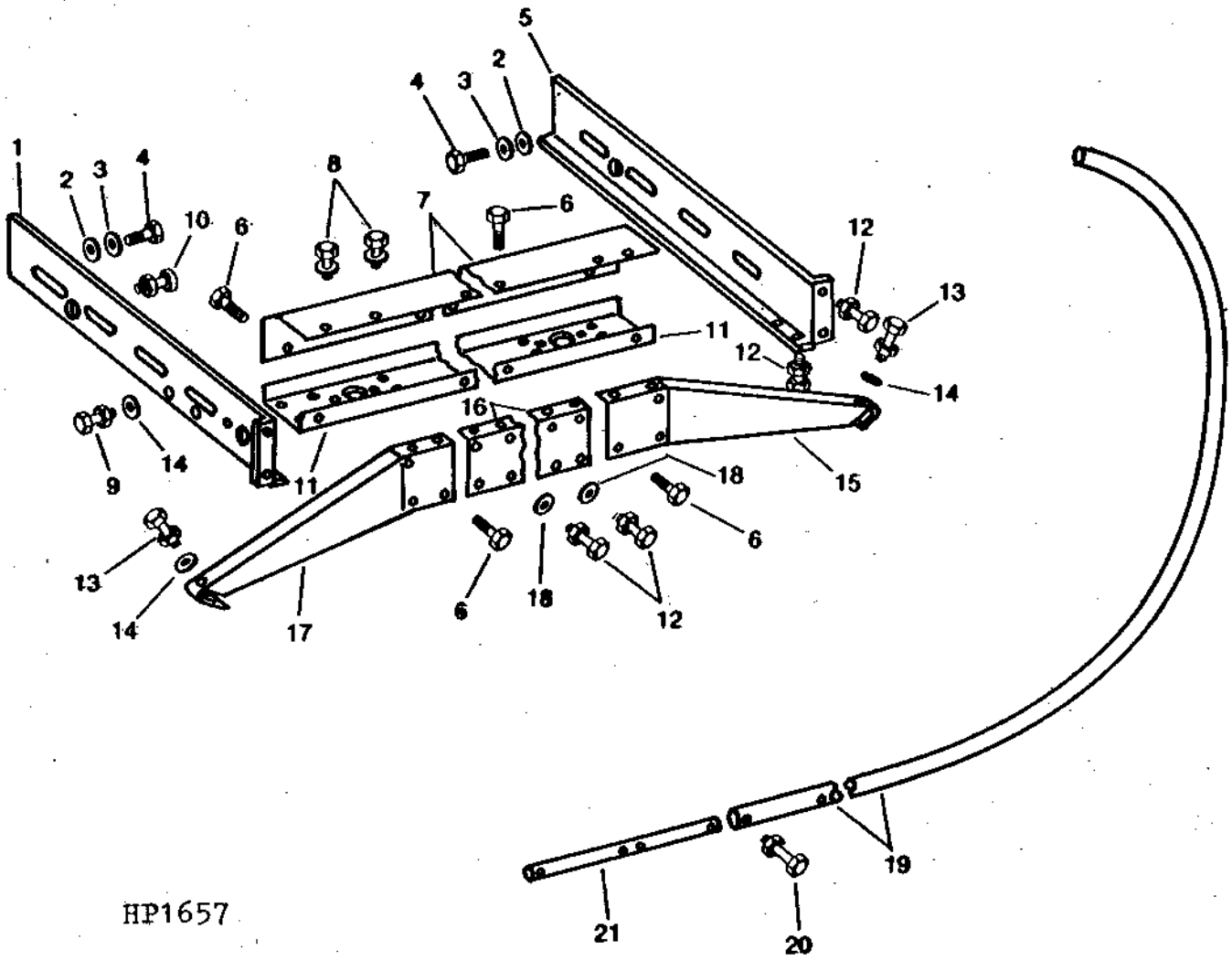
HP4366 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H979	SET SCREW	2		3/8" X 3/8"
2	JD8576	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREW
3	H23581	PRESSED FLANGED HOUSING	4	-616651	(SUB H103265)
	H103265	PRESSED FLANGED HOUSING	4		
4	JD9275	BALL BEARING	2		
5	H20042	BUSHING	6		
6	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
7	.....	KEY	1		(1/4" X 1/4" X 2-1/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
8	19H1813	CAP SCREW	7		5/16" X 5/8"
	12H303	LOCK WASHER	7	-508849	5/16"
	14H785	NUT	7	-508849	5/16"
	N10213	LOCK NUT	7	508450-	
9	24H1136	WASHER	4	-508849	11/32" X 11/16" X 0.065"
10	H95674	GUIDE	1		BELT
11	22H836	SET SCREW	2		3/8" X 1"
12	14H732	NUT	2		3/8"
13	AH95486	SHEAVE	1		240 MM (9-1/2") DIA. (WITH SET SCREW AND NUT)
14	H98221	SHIELD	1		
15	H98222	BRACKET	1	-1990	SHIELD, UPPER
16	H76209	BRACKET	1	-1990	SHIELD, LOWER
17	H92080	BELT	1	-409100	(SUB H103344)
	H103344	BELT	1		REAR
18	AH138807	KIT	1		

STRAW SPREADER MOUNTING AND GUARD

HP1657 -UN-01JAN94

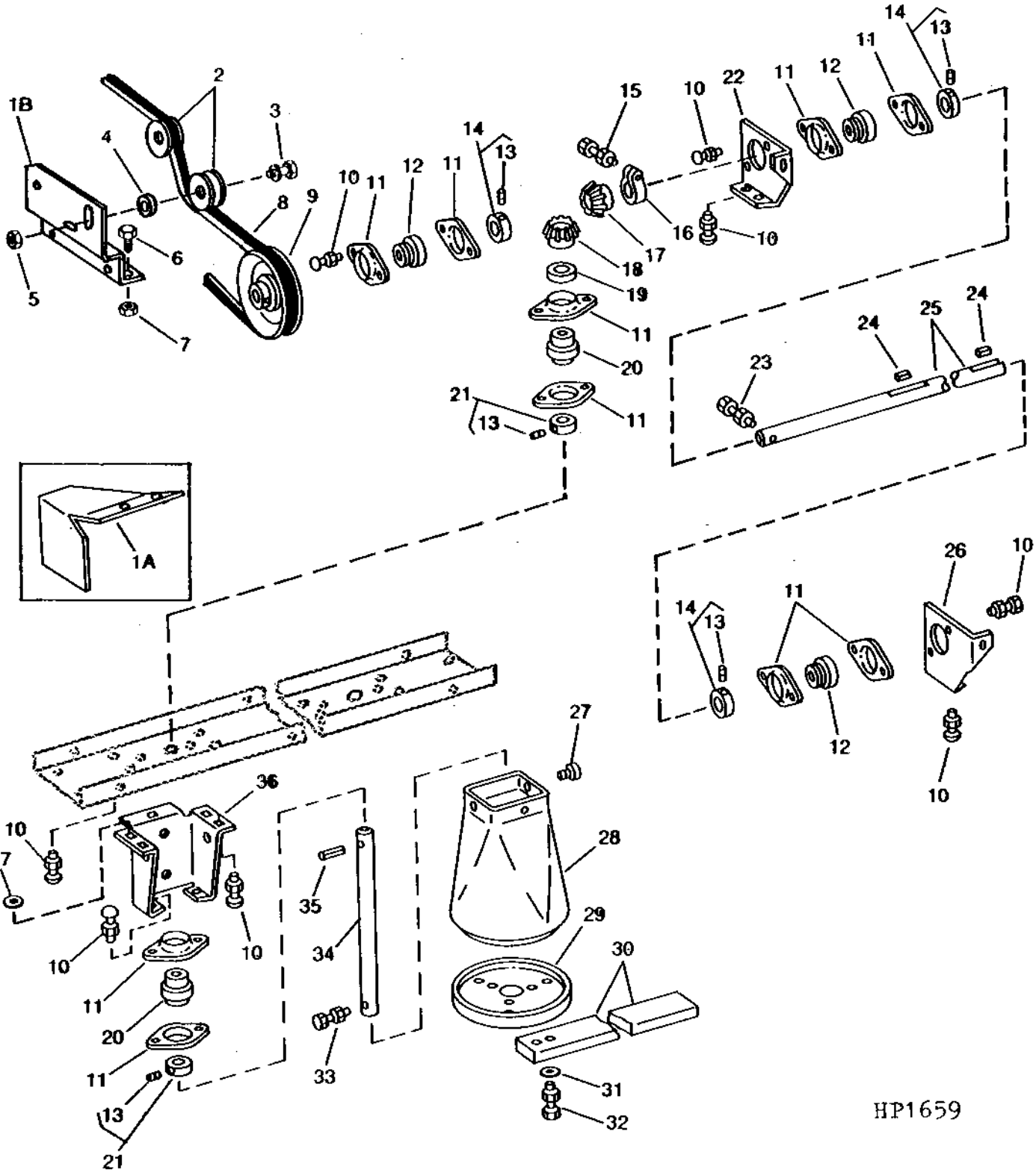


STRAW SPREADER MOUNTING AND GUARD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76925	BRACKET	1	-556300	L.H.
	H112395	SHEET	1	556301-	L.H.
2	24H1789	WASHER	2		17/32" X 1-1/4" X 0.105"
3	12H301	LOCK WASHER	2		1/2"
4	19H1792	CAP SCREW	2		1/2" X 1"
5	H76924	BRACKET	1		R.H.
6	H65108	SCREW	10		SELF-TAPPING
7	H83808	COVER	1		
8	H76139	SCREW	2		SELF-TAPPING
9	N10212	SELF-LOCKING SCREW	8		
	N10213	LOCK NUT	8		
10	03H1765	BOLT	2	556301-	3/8" X 3/4"
	N10215	LOCK NUT	2	556301-	
11	H100965	SUPPORT	1	-509352	(SUB H113762)
	H113762	SUPPORT	1		
12	19H1936	CAP SCREW	12		3/8" X 3/4"
	12H304	LOCK WASHER	12		3/8"
	14H812	NUT	12		3/8"
13	19H1901	CAP SCREW	2		5/16" X 2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
14	24H1136	WASHER	10		11/32" X 11/16" X 0.065"
15	H100963	SUPPORT	1		R.H.
16	H100958	SUPPORT	1		CENTER
17	H100964	SUPPORT	1		L.H.
18	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
19	AH85415	GUARD	2		
20	19H2102	CAP SCREW	4		1/4" X 1-3/4"
	12H302	LOCK WASHER	4		1/4"
	14H786	NUT	4		1/4"
21	H84932	TUBE	1		

STRAW SPREADER

HP1659 -UN-01JAN94



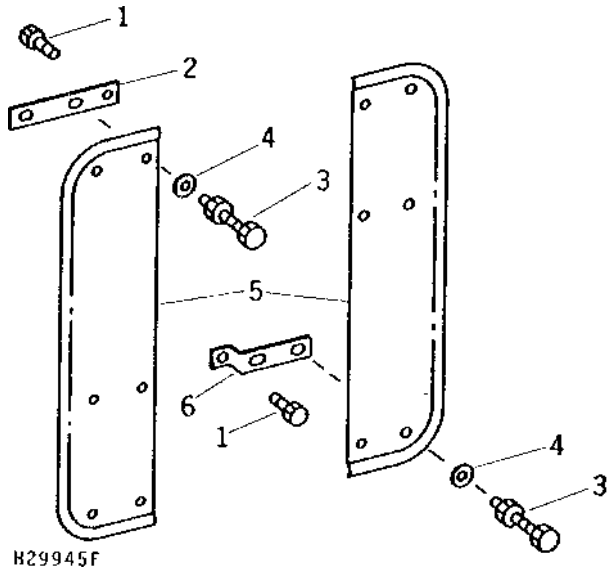
STRAW SPREADER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H83796	SHIELD	1	-556300	
1B	H113715	BRACKET	1	556301-	
2	AH110224	IDLER	2	556301-	114 MM (4-33/64") DIA.
3	19H1930	CAP SCREW	2	556301-	1/2" X 2-1/2"
	12H301	LOCK WASHER	2	556301-	1/2"
	14H1040	NUT	2	556301-	1/2"
4	28H935	SPACER	2	556301-	1/2" X 7/16"
5	24H1111	WASHER	1	556301-	17/32" X 1-1/16" X 0.090"
6	03H1765	BOLT	2	556301-	3/8" X 3/4"
7	N10215	LOCK NUT	2	556301-	
8	H94254	BELT	1	-556300	
	H112421	BELT	1	556301-	
9	AH93057	SHEAVE	1		152 MM (6") DIA.
10	03H1540	BOLT	24		5/16" X 3/4"
	12H303	LOCK WASHER	24		5/16"
	14H785	NUT	24		5/16"
11	P44439	PRESSED FLANGED HOUSING	14		
12	JD8665	BALL BEARING	3		
13	22H897	SET SCREW	7		1/4" X 1/4"
14	JD8563	ECCENTRIC LOCKING COLLAR	3		
15	19H1765	CAP SCREW	2		3/8" X 1-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	M2300T	CLAMP	2		
17	H91796	GEAR	2		13 TEETH
18	H91228	GEAR	2		13 TEETH
19	24H1433	WASHER	2		29/32" X 2-1/4" X 1/4"
20	JD9442	BALL BEARING	4		
21	JD8563	ECCENTRIC LOCKING COLLAR	4		
22	H96250	SUPPORT	1		
23	19H1913	CAP SCREW	1		5/16" X 2-1/4"
	H76696	LOCK NUT	1		
24	.....	KEY	2		(1/4" X 1/4" X 3/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
25	H83800	SHAFT	1		
26	H96249	SUPPORT	1		
27	H83132	SCREW	6	-630800	
	H78354	SCREW	6		5/16" X 0.560"
28	H83795	GUARD	2		
29	AH90738	PLATE	2		
30	H76933	BLADE	6		
31	24H1296	WASHER	12		11/32" X 1-3/8" X 0.134"
32	21H1172	SCREW	12		5/16" X 1-1/2"
	12H303	LOCK WASHER	12		5/16"
	14H785	NUT	12		5/16"
33	19H1875	CAP SCREW	2		5/16" X 1-3/4"
	H76696	LOCK NUT	2		
34	H27332	PIN	2		
35	34H118	SPRING PIN	2		5/16" X 1-1/2"
36	H83798	SUPPORT	2	-509352	(SUB H113743)
	H113743	SUPPORT	2		
37	24H1136	WASHER	4		11/32" X 11/16" X 0.065"

MEMORANDA

STRAW SPREADER SHIELDS

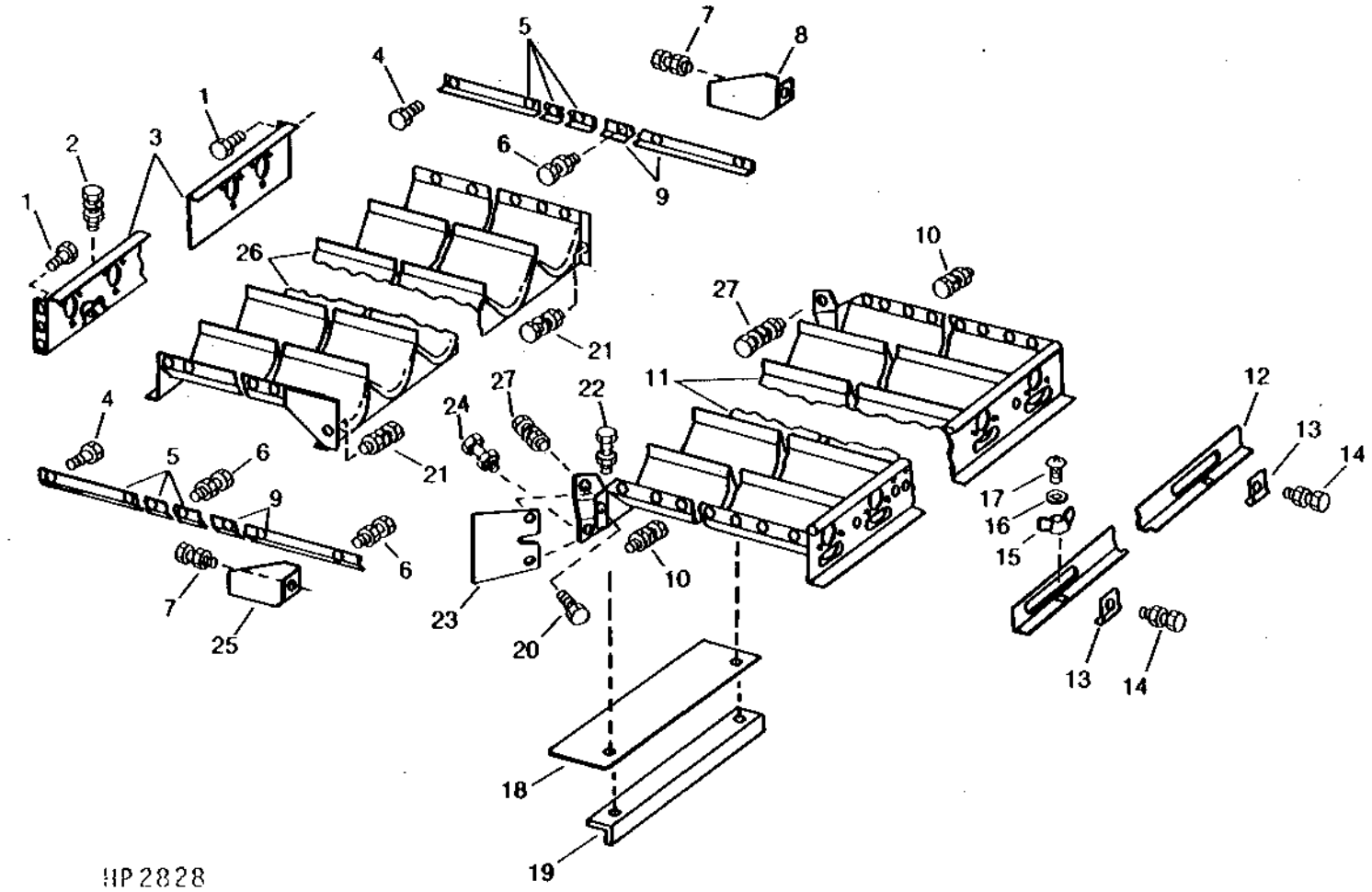
H29945F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76139	SCREW	4		SELF-TAPPING
2	H91664	BRACKET	2		L.H.
3	21H1029	SCREW	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
4	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
5	H91665	SHIELD	2		
6	H91663	BRACKET	2		R.H.

SHOE GRAIN SUPPLY AUGERS HOUSING

HP2828 -UN-01JAN94

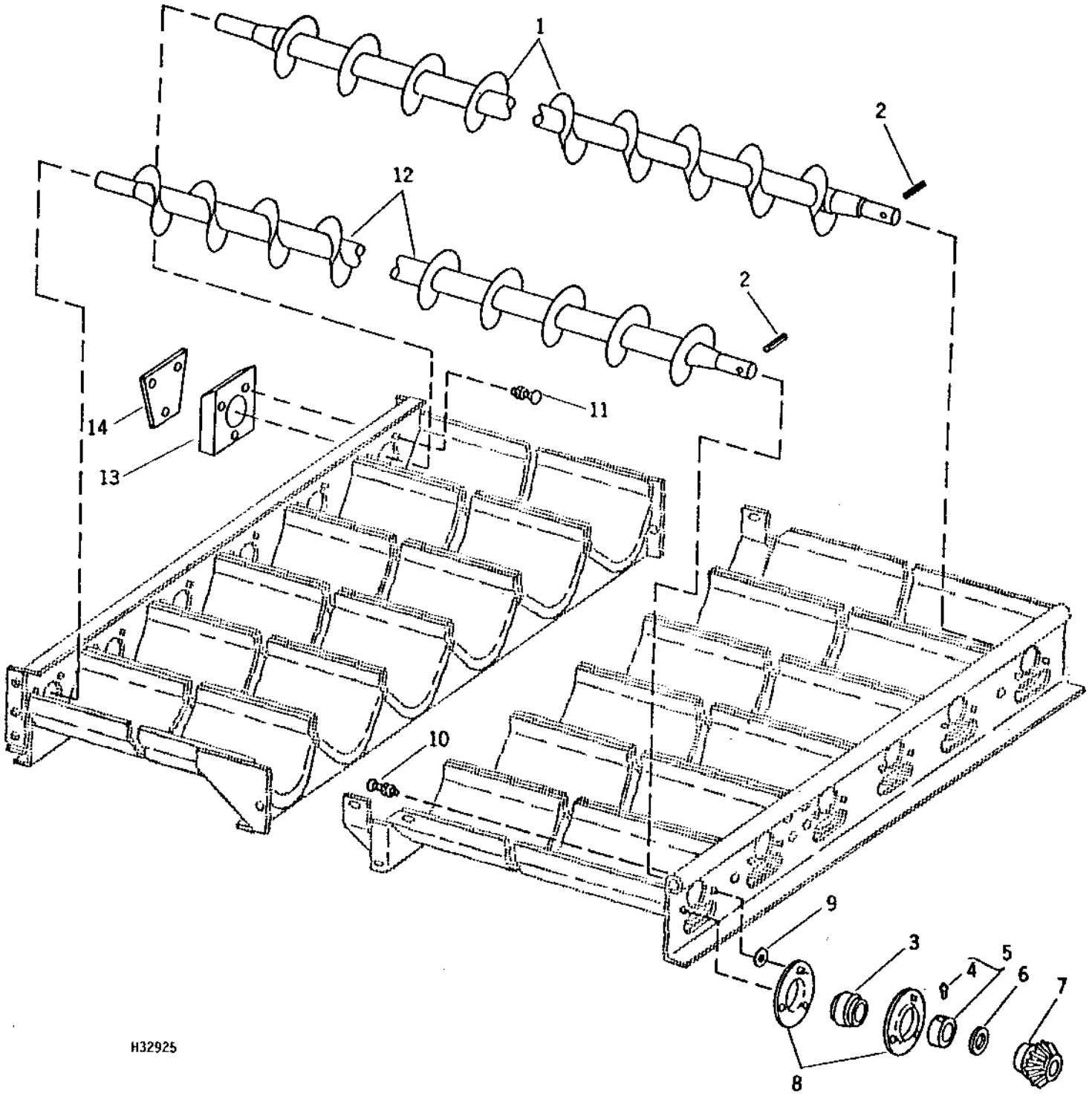


SHOE GRAIN SUPPLY AUGERS HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10212	SELF-LOCKING SCREW	6		
2	N10212	SELF-LOCKING SCREW	5		
	N10213	LOCK NUT	5		
3	H98246	PLATE	1		REAR
4	H65108	SCREW	4		SELF-TAPPING
5	H98249	SEAL	2		REAR
6	N71292	SELF-LOCKING SCREW	12		
	N10213	LOCK NUT	12		
7	T23876	CAP SCREW	12		
	N10217	LOCK NUT	12		
8	H81937	PARTITION	2	-600000	L.H.
	H113922	PARTITION	2	600001-621225	(SUB H135584) L.H.
	H135584	PARTITION	2		L.H.
9	H76061	SEAL	2		FRONT
10	N10212	SELF-LOCKING SCREW	18	-600000	
	N112200	SELF-LOCKING SCREW	16	600001-	
	12H303	LOCK WASHER	16	600001-	5/16"
	14H812	NUT	16	600001-	3/8"
11	AH96395	HOUSING	1	-556300	(SUB AH113233)
	AH113233	HOUSING	1	-625216	FRONT, (SUB AH131235)
	AH131235	HOUSING	1		FRONT
12	H89730	DOOR	1		CLEAN-OUT
13	H94167	CLAMP	2		
14	19H1813	CAP SCREW	2		5/16" X 5/8"
	12H303	LOCK WASHER	2	-459225	5/16"
	14H785	NUT	2	-459225	5/16"
	N10213	LOCK NUT	2	459226-	
15	14H952	WING NUT	2		1/4"
16	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
17	03H1778	BOLT	2	-557956	1/4" X 5/8"
	03H2119	BOLT	2	557957-	1/4" X 5/8"
18	H99308	STRAP	1		
19	H99311	STRIP	1		
20	H76139	SCREW	2	-557956	SELF-TAPPING
	H79578	SCREW	2	557957-	5/16" X 1-1/4", SELF-TAPPING
21	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	14H812	NUT	4		3/8"
22	19H1813	CAP SCREW	6	-361275	5/16" X 5/8"
	12H303	LOCK WASHER	6	-361275	5/16"
	14H785	NUT	6	-361275	5/16"
	19H2020	CAP SCREW	6	361276-	5/16" X 1/2"
	N10213	LOCK NUT	6	361276-	
23	H115628	SEAL	2	556301-	
24	N10212	SELF-LOCKING SCREW	2	556301-	
	N10213	LOCK NUT	2	556301-	
	24H1224	WASHER	2	556301-	11/32" X 1" X 1/16"
25	H81936	PARTITION	3	-600000	R.H.
	H113921	PARTITION	3	600001-621225	R.H. (SUB H135583)
	H135583	PARTITION	3		R.H.
26	AH79739	HOUSING	1		REAR
27	N10219	SELF-LOCKING SCREW	2	600921-	
	24H1224	WASHER	2	600921-	11/32" X 1" X 1/16"
	12H303	LOCK WASHER	2	600921-	5/16"
	14H812	NUT	2	600921-	3/8"

SHOE GRAIN SUPPLY AUGERS

H32925 -UN-01JAN94

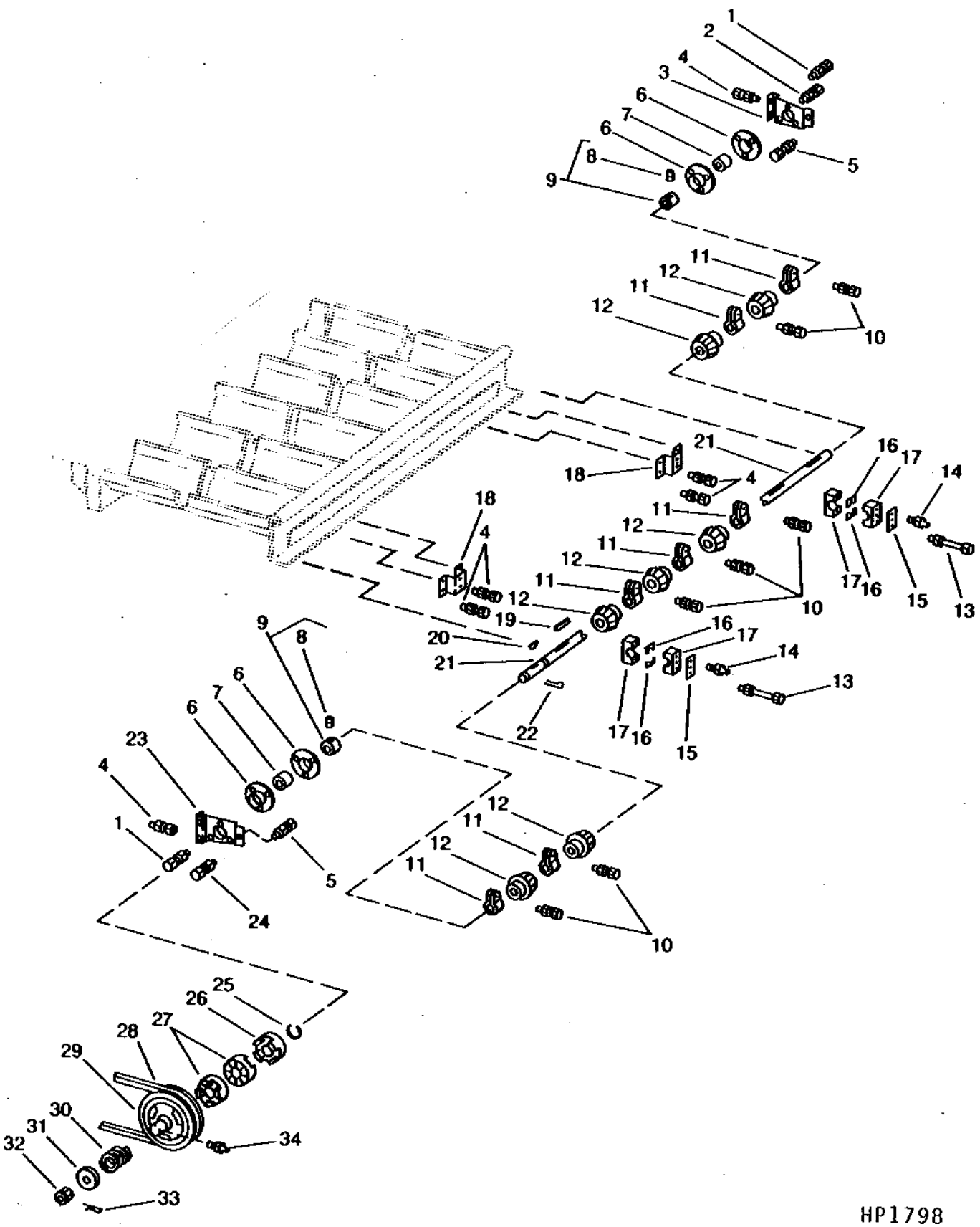


SHOE GRAIN SUPPLY AUGERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95944	AUGER	3		L.H.
	AH95942	AUGER	3		L.H. (RICE CRAWLER)
2	34H188	SPRING PIN	6		5/16" X 1-3/4"
3	JD9273	BALL BEARING	6		
4	22H897	SET SCREW	6		1/4" X 1/4"
5	JD8554	ECCENTRIC LOCKING COLLAR	6		WITH SET SCREW
6	24H1449	WASHER	6		
7	H75406	GEAR	6		13 TEETH
8	H87472	PRESSED FLANGED HOUSING	12	-602385	
	H103264	PRESSED FLANGED HOUSING	12	602386-	
9	28H1720	BUSHING	18		3/8" X 27/32"
10	03H1790	BOLT	18		5/16" X 1-1/2"
	12H303	LOCK WASHER	18		5/16"
	14H785	NUT	18		5/16"
11	03H2125	BOLT	18		5/16" X 2"
	12H303	LOCK WASHER	18	-621135	5/16"
	14H785	NUT	18	-621135	5/16"
	T16464	LOCK NUT	18		5/16"
12	AH95943	AUGER	3		R.H.
	AH95941	AUGER	3		R.H. (RICE CRAWLER)
13	H84838	BEARING	6		
14	H84839	PLATE	6		

SHOE GRAIN SUPPLY AUGERS DRIVE SHAFT AND SHEAVE

HP1798 -UN-01JAN94

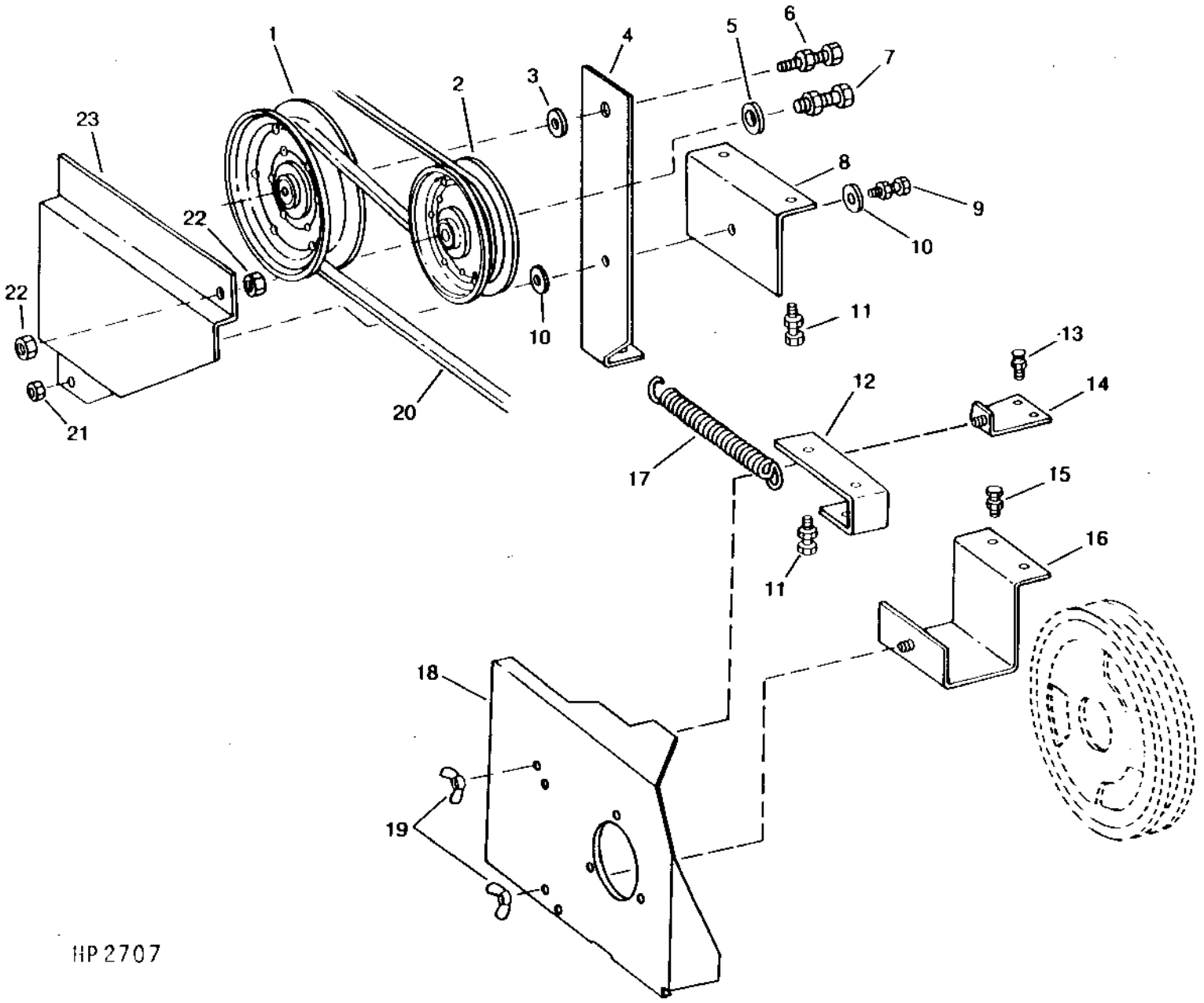


SHOE GRAIN SUPPLY AUGERS DRIVE SHAFT AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76139	SCREW	2		
2	03H1539	BOLT	3		5/16" X 5/8"
	12H328	LOCK WASHER	3		7/8"
	14H611	NUT	3		5/16"
3	H98248	BRACKET	1		L.H.
4	19H1900	CAP SCREW	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
5	N112200	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
6	H87472	PRESSED FLANGED HOUSING	4	-602385	
	H103264	PRESSED FLANGED HOUSING	4	602386-	
7	JD8665	BALL BEARING	2		
8	22H897	SET SCREW	2		1/4" X 1/4"
9	JD8554	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREW
10	19H1765	CAP SCREW	6		3/8" X 1-3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
11	M2300T	CLAMP	6		
12	H75406	GEAR	6		13 TEETH
13	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	H99923	LOCK NUT	2		
14	JD7768	LUBRICATION FITTING	1		STRAIGHT, 7/16"
15	H83089	PLATE	1		
16	P16643	SHIM	AR		(8 USED)
17	AH15397	BEARING	1	-620200	(MATCHED PAIR) (SUB AH17997 AND (6) P16643)
	AH17997	BEARING	1		
18	H91205	BRACKET	1		CENTER
19	.....	KEY	6		(1/4" X 1/4" X 3/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
20	26H14	SHAFT KEY	1		3/16" X 3/4"
21	H84499	SHAFT	1		
22	11H215	COTTER PIN	1		1/4" X 1-1/2"
23	H98247	BRACKET	1		R.H.
24	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
25	H80714	SNAP RING	1		
26	H87019	DRIVER	1		SLIP CLUTCH
27	Z699H	SLIP CLUTCH	2		
28	H77010	BELT	1		
29	H83084	SHEAVE	1		241 MM (9-1/2") DIA.
30	J21022	SPRING	1		
31	H97542	CAP	1		
32	14H872	NUT	1		1"
33	11H215	COTTER PIN	1		1/4" X 1-1/2"
34	JD7797	LUBRICATION FITTING	1	-556300	STRAIGHT, 1/4"
	JD7806	LUBRICATION FITTING	1	556301-	90°

SHOE GRAIN SUPPLY AUGERS DRIVE TIGHTENER, IDLER, AND FRONT DRIVEN SHEAVE SHIELD

HP2707 -UN-01JAN94

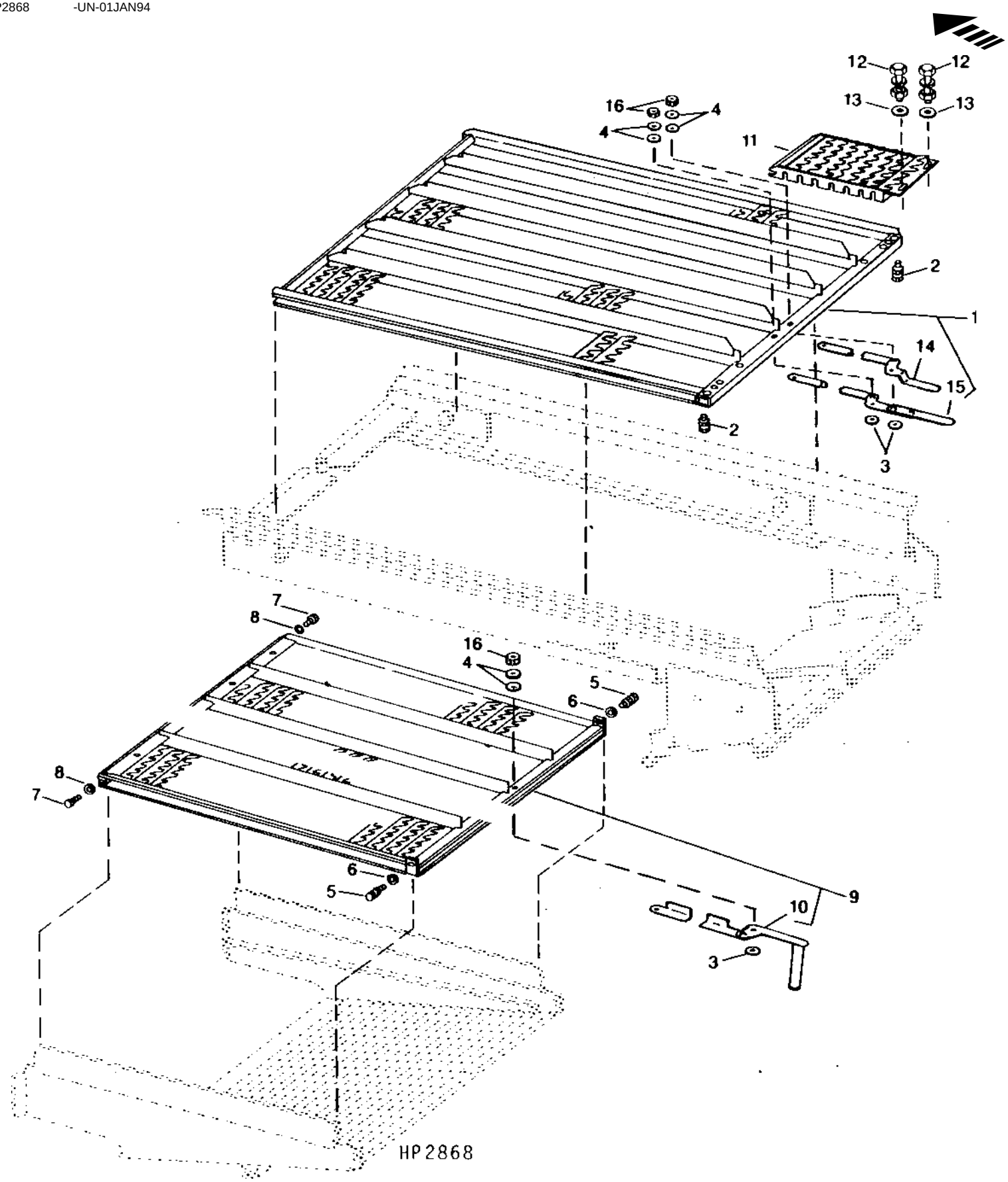


SHOE GRAIN SUPPLY AUGERS DRIVE TIGHTENER, IDLER, AND FRONT DRIVEN SHEAVE SHIELD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH14097	SHEAVE	1		178 MM (7") DIA.
2	AH65015	SHEAVE	1		133 MM (5-1/4") DIA.
3	24H1111	WASHER	4		17/32" X 1-1/16" X 0.090"
4	H99182	ARM	1		
5	24H1362	WASHER	1		41/64" X 1" X 0.075"
6	19H1805	CAP SCREW	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
7	19H1734	CAP SCREW	1		5/8" X 2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
8	H99181	BRACKET	1		
9	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	H99923	LOCK NUT	1		
10	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
11	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
12	H77004	SUPPORT	1		
13	03H1709	BOLT	2		5/16" X 1", (GRAIN, CORN AND BEAN)
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
14	AH76979	BRACKET	1		UPPER (GRAIN, CORN AND BEAN)
15	19H2127	CAP SCREW	2		5/16" X 7/8", (GRAIN, CORN AND BEAN)
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
16	AH76978	BRACKET	1		LOWER (GRAIN, CORN AND BEAN)
17	H77002	SPRING	1		
18	AH94079	SHIELD	1	-616538	(GRAIN, CORN AND BEAN)
	H131778	SHIELD	1	616539-	
19	14H819	WING NUT	2		5/16", (GRAIN, CORN AND BEAN)
20	H77010	BELT	1		
21	14H732	NUT	1		3/8", (USE WITH 23.1 TIRE AND ALL TRACKS)
22	14H821	NUT	2		5/8"
23	H100710	SHIELD	1		(USE WITH 23.1 X 26 TIRE AND ALL TRACKS)

CHAFFER AND SIEVE

HP2868 -UN-01JAN94

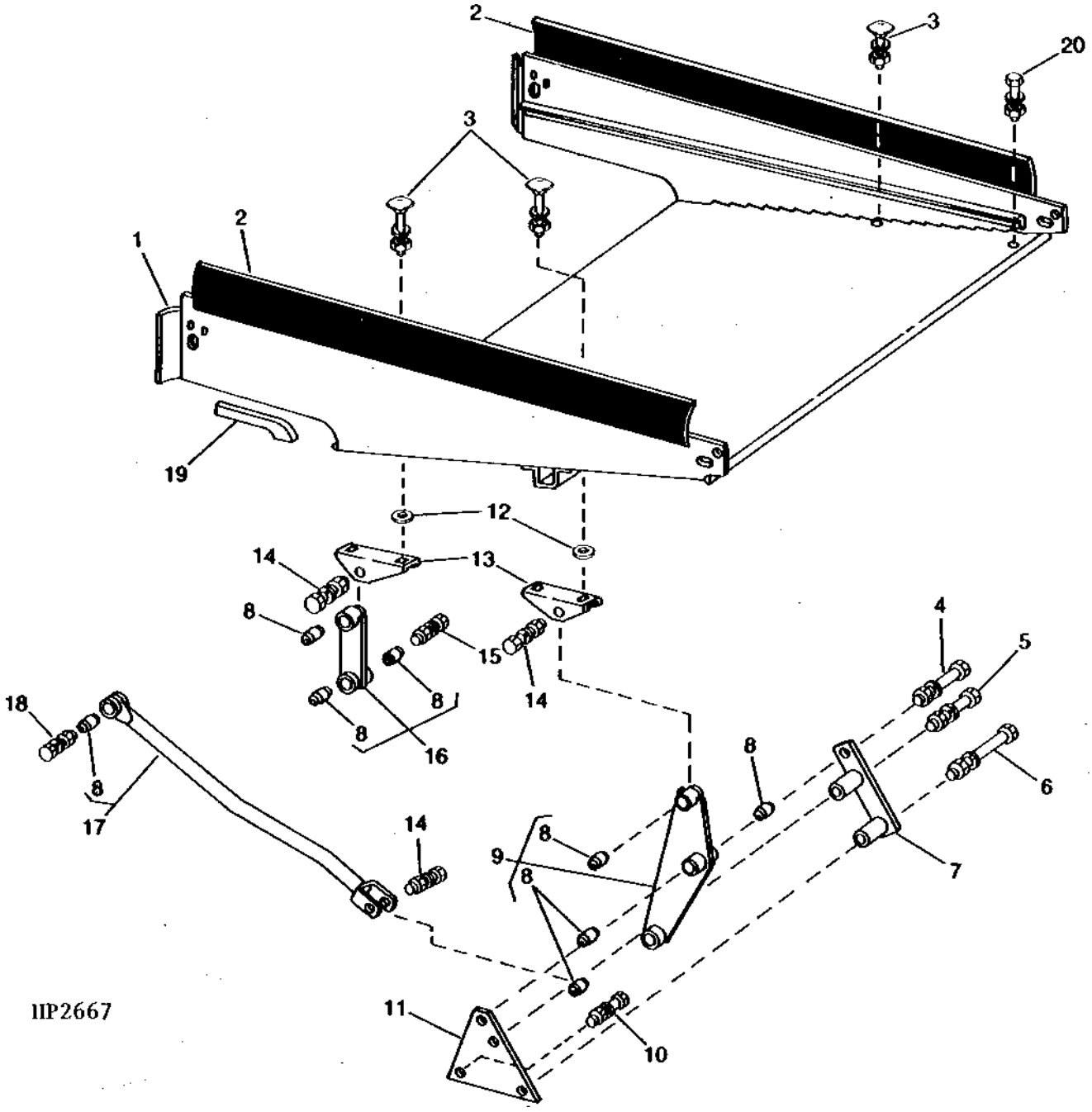


CHAFFER AND SIEVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH106770	CHAFFER	1	-610500	REGULAR TOOTH, 29 MM (1-1/8") SPACING
	AH117085	CHAFFER	1	610501-615706	(USE WITH AH117076) (SUB AH125836)
	AH125836	CHAFFER	1	610501-620488	REGULAR TOOTH, 29MM (1-1/8") (SUB AH130381)
	AH130381	CHAFFER	1	610501-	REG TOOTH, 29MM (1-1/8") (USE WITH AH117076)
	AH106771	CHAFFER	1	-610500	REGULAR TOOTH, 41 MM (1-5/8") SPACING
	AH117765	CHAFFER	1	610501-615714	(USE WITH AH117768) (SUB AH125837)
	AH125837	CHAFFER	1	610501-620498	REGULAR TOOTH, 41MM (1-5/8") (SUB AH130382)
	AH130382	CHAFFER	1	610501-	REG TOOTH, 41MM (1-5/8") (USE WITH AH117768)
	AH97999	CHAFFER	1	-409100	(SUB AH106772)
	AH106772	CHAFFER	1	-610500	DEEP TOOTH, 41 MM (1-5/8") SPACING
	AH117088	CHAFFER	1	610501-615711	(USE WITH AH117082) (SUB AH125838)
	AH125838	CHAFFER	1	610501-620254	DEEP TOOTH, 41MM (1-5/8") (SUB AH130383)
	AH130383	CHAFFER	1	610501-	DEEP TOOTH, 41MM(1-5/8") (USE WITH AH117082)
	AH128755	CHAFFER	1	620590-	NON-ADJUSTABLE AIRFOIL
2	19H1801	CAP SCREW	2	-610500	3/8" X 2"
	12H304	LOCK WASHER	2	-610500	3/8"
	14H812	NUT	2	-610500	3/8"
	19H1805	CAP SCREW	2	610501-	1/2" X 2-1/4" (NON-ADJ AIRFOIL)
	19H1930	CAP SCREW	2	620301-	1/2" X 2-1/2" (ADJUSTABLE)
	12H301	LOCK WASHER	2	610501-	1/2"
	14H809	NUT	AR	610501-	1/2" (2 USED, NON-ADJ AIRFOIL;4 USED, ADJ)
3	H126933	WASHER	AR		FRICTION (2 USED, CHAFFER; 1 USED, SIEVE)
4	H126934	WASHER	AR		SPRING (4 USED, CHAFFER; 2 USED, SIEVE)
5	19H1900	CAP SCREW	2	-610500	5/16" X 3/4", (USE WITH ADJUSTABLE SIEVE)
	12H303	LOCK WASHER	2	-610500	5/16"
	14H785	NUT	2	-610500	5/16"
	19H3530	CAP SCREW	2		1/2" X 7/8", (USE WITH ADJUSTABLE SIEVE)
	12H301	LOCK WASHER	2	610501-	1/2", (USE WITH ADJUSTABLE SIEVE)
	19H1900	CAP SCREW	2	610501-	5/16" X 3/4", (USE WITH ROUND HOLE SIEVE)
	12H303	LOCK WASHER	2	610501-	5/16", (USE WITH ROUND HOLE SIEVE)
	14H785	NUT	2	610501-	5/16", (USE WITH ROUND HOLE SIEVE)
6	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090", (USE WITH ADJUSTABLE SIEVE)
	24H1136	WASHER	2		11/32" X 11/16" X 0.065", (USE WITH ROUND HOLE SIEVE)
7	19H2548	CAP SCREW	2		1/2" X 7/8", (USE WITH ADJUSTABLE SIEVE)
	12H301	LOCK WASHER	2		1/2"
	19H1900	CAP SCREW	2		5/16" X 3/4", (USE WITH ROUND HOLE SIEVE)
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090", (USE WITH ADJUSTABLE SIEVE)
	24H1136	WASHER	2		11/32" X 11/16" X 0.065", (USE WITH ROUND HOLE SIEVE)
9	AH96771	SIEVE	1	-610500	ADJUSTABLE
	AH115213	SIEVE	1	610501-615624	ADJUSTABLE, (SUB AH125844)
	AH127285	SIEVE	1	610501-620329	REG TOOTH, (SUB FOR AH125844) (SUB AH130389)
	AH130389	SIEVE	1	610501-	REG TOOTH
	AH77805	SIEVE	1	-610500	FIXED, 7 MM (9/32") ROUND HOLES
	AH118984	SIEVE	1	610501-	FIXED, 7 MM (9/32") ROUND HOLES
	AH77806	SIEVE	1	-610500	FIXED, 10 MM (3/8") ROUND HOLES
	AH118987	SIEVE	1	610501-	FIXED, 10 MM (3/8") ROUND HOLES
	AH77807	SIEVE	1	-610500	FIXED, 3 MM (1/10") ROUND HOLES
	AH118981	SIEVE	1	610501-	FIXED, 3 MM (1/10") ROUND HOLES
	AH98001	SIEVE	1	-610500	DEEP TOOTH
	AH115216	SIEVE	1	610501-616406	(SUB AH125845)
	AH125845	SIEVE	1	610501-620200	DEEP TOOTH, (SUB AH127286)
	AH127286	SIEVE	1	610501-620351	DEEP TOOTH, (SUB AH130390)
	AH130390	SIEVE	1	610501-	DEEP TOOTH
10	AH130876	HANDLE	1	620301-	SIEVE
11	AH117076	CHAFFER	2	610501-	1-1/8" REG TOOTH ADJ. (USE WITH AH130381)
	AH117768	CHAFFER	2	610501-	1-5/8" REG TOOTH ADJ. (USE WITH AH130382)
	AH117082	CHAFFER	2	610501-	1-5/8" DEEP TOOTH ADJ. (USE WITH AH130383)
12	19H1901	CAP SCREW	6	610501-	5/16" X 2", LESS/HARTK-ADJ;WITH/HARTK-NON ADJ
	19H1913	CAP SCREW	6	610501-	5/16" X 2-1/4", (WITH HARVESTRAK-ADJ)
	19H1875	CAP SCREW	6	620590-	5/16" X 1-3/4" NON-ADJ, LESS HARVESTRAK
	12H303	LOCK WASHER	6	610501-	5/16"
	14H785	NUT	6	610501-	5/16"
13	24H1136	WASHER	AR	610501-	11/32" X 11/16" X 0.065"
14	AH128681	HANDLE	1	620301-	CHAFFER
15	AH128679	HANDLE	1	620301-	(USE WITH AH130381)
	AH128680	HANDLE	1	620301-	(USE WITH AH130382 AND AH130383)
16	H32147	LOCK NUT	3		

SIEVE FRAME

HP2667 -UN-01JAN94

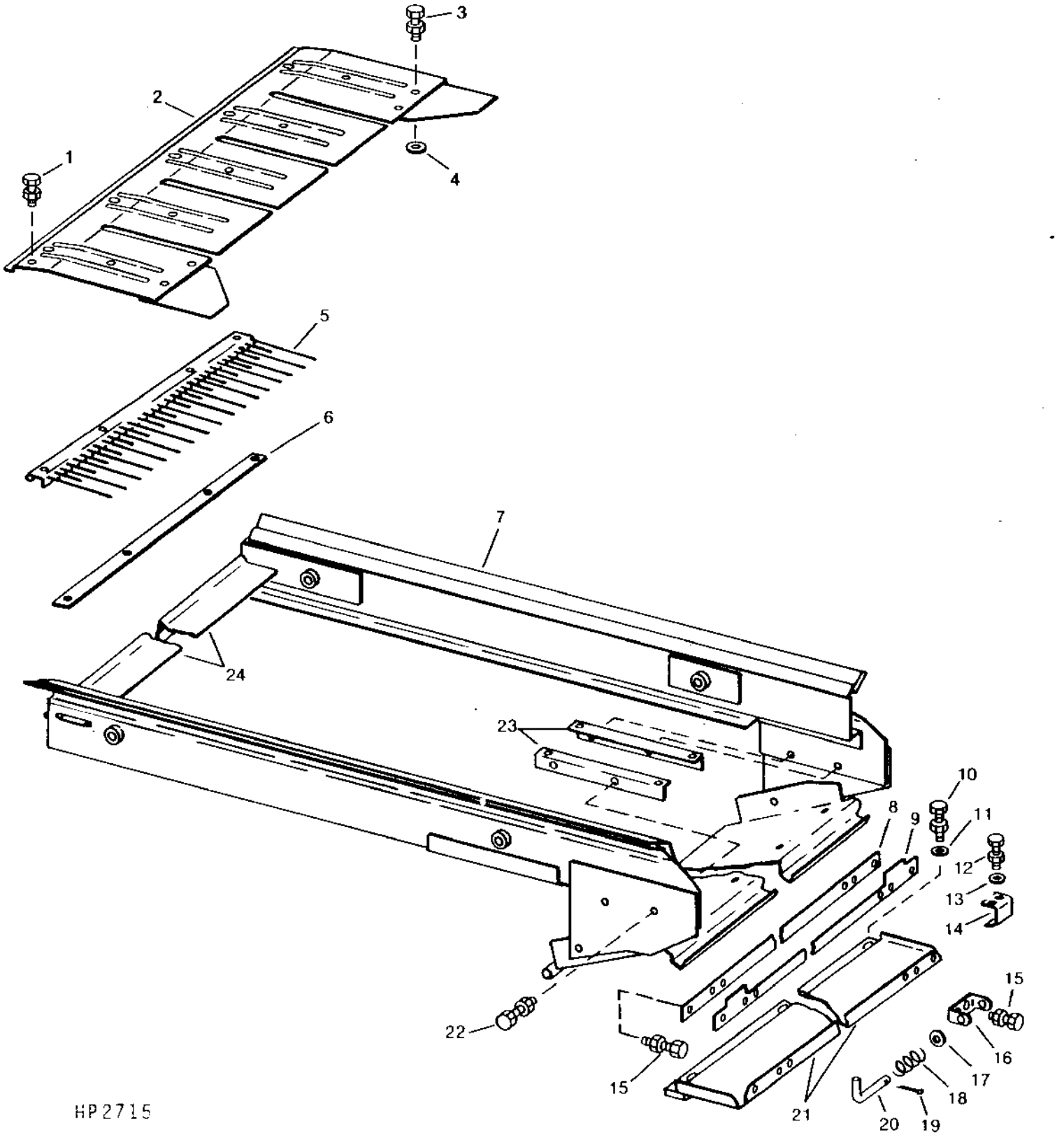


SIEVE FRAME - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH99657	FRAME	1	-556300	(SUB AH112544)
	AH112544	FRAME	1	-610500	
	AH116660	FRAME	1	610501-	
2	H76560	SEAL	2	-610500	
	H117666	SEAL	2	610501-	
3	03H1709	BOLT	12		5/16" X 1"
	12H303	LOCK WASHER	12		5/16"
	14H785	NUT	12		5/16"
4	19H2076	CAP SCREW	2	-610500	5/8" X 5"
	19H2212	CAP SCREW	2	610501-	5/8" X 5-1/4"
	14H1039	NUT	4		5/8"
5	19H2007	CAP SCREW	2		3/8" X 4-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
6	08H4451	CAP SCREW	2	-610500	3/8" X 6-1/2"
	12H304	LOCK WASHER	2	-610500	3/8"
	14H812	NUT	2	-610500	3/8"
	08H4300	CAP SCREW	2	610501-	1/2" X 6-3/4"
	12H301	LOCK WASHER	2	610501-	1/2"
	14H1040	NUT	2	610501-	1/2"
	24H1850	WASHER	2	610501-	17/32" X 1-1/4" X 0.180"
7	AH75762	BRACE	2	-610500	(SUB AH116147)
	AH116147	BRACE	2		
8	AH80384	ISOLATOR	16		
9	AH93808	ARM	1	-610500	R.H. REAR
	AH116251	ARM	1	610501-	R.H. REAR
	AH93809	ARM	1	-610500	L.H. REAR
	AH116252	ARM	1	610501-	L.H. REAR
10	19H2128	CAP SCREW	2	-610500	3/8" X 3"
	12H304	LOCK WASHER	2	-610500	3/8"
	14H812	NUT	2	-610500	3/8"
	19H1781	CAP SCREW	1	610501-	1/2" X 3-1/2", R.H.
	19H1945	CAP SCREW	1	610501-	1/2" X 3-1/4", L.H.
	12H301	LOCK WASHER	2	610501-	1/2"
	14H1040	NUT	2	610501-	1/2"
	24H1850	WASHER	1	610501-	17/32" X 1-1/4" X 0.180", L.H. ONLY
11	H99313	SUPPORT	1	-610500	L.H.
	H119656	SUPPORT	1	610501-	L.H.
	AH97930	SUPPORT	1	-610500	R.H.
	AH116146	SUPPORT	1	610501-	R.H.
12	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
13	H98342	SUPPORT	4		
14	19H1890	CAP SCREW	6		5/8" X 2-3/4"
	12H294	LOCK WASHER	6		5/8"
	14H1039	NUT	6		5/8"
15	19H2076	CAP SCREW	2		5/8" X 5"
	14H1039	NUT	4		5/8"
16	AH96763	ARM	2		FRONT
17	AH98273	PITMAN ARM	2		
18	19H1847	CAP SCREW	2		5/8" X 2-1/2"
	12H247	LOCK WASHER	2		5/8"
	14H821	NUT	2		5/8"
19	.....	SEAL	2	-610500	457 MM (18") LONG, (CUT FROM AH80335)
	.....	SEAL	2	610501-	330 MM (13") LONG, (CUT FROM AH80335)
20	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"

CHAFFER FRAME AND COVER

HP2715 -UN-01JAN94

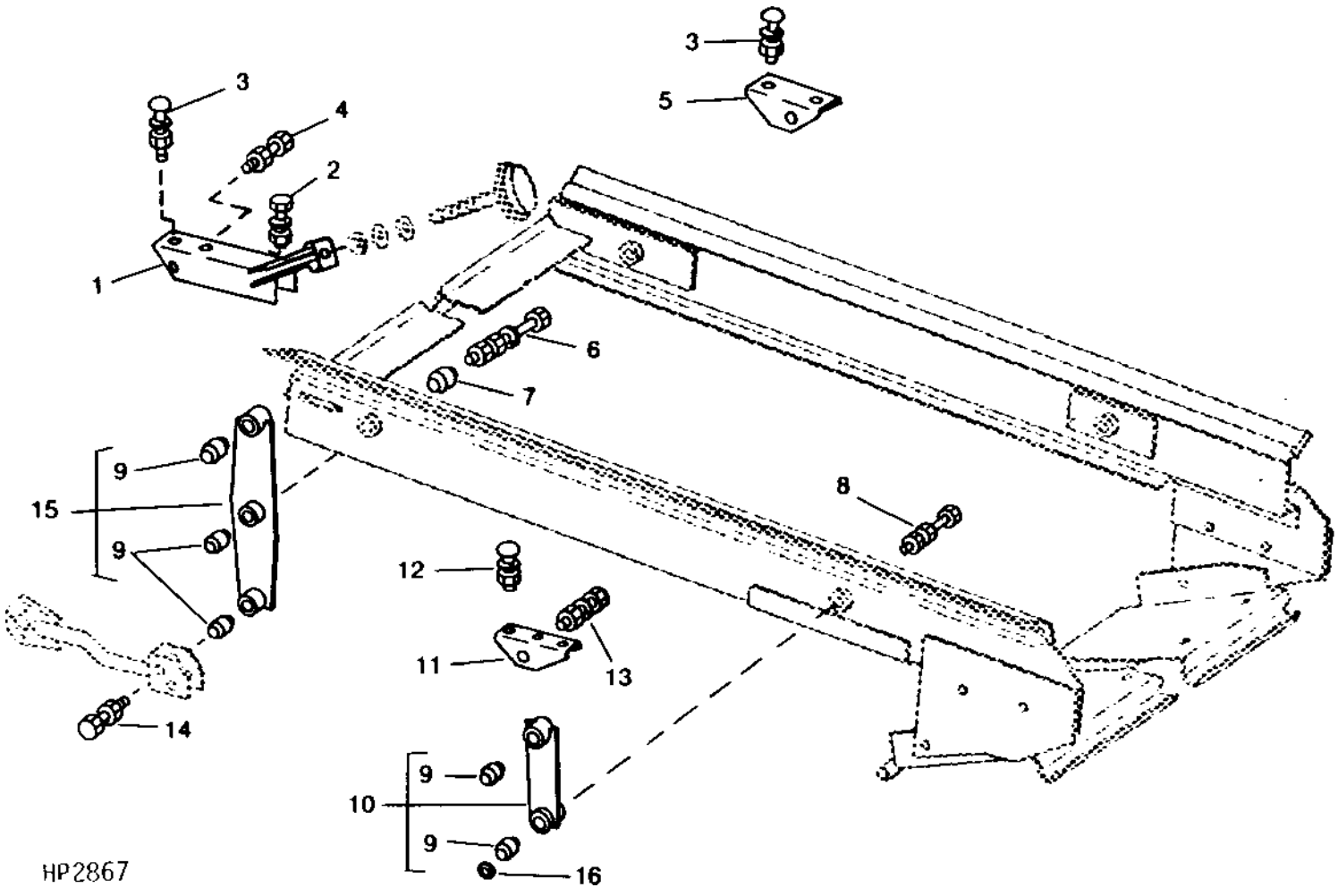


CHAFFER FRAME AND COVER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2127	CAP SCREW	6		5/16" X 7/8"
	12H247	LOCK WASHER	6	-459906	5/8"
	14H785	NUT	6	-459906	5/16"
	N10213	LOCK NUT	6	459907-	
2	AH81270	COVER	1	-610500	
	AH126341	COVER	1	610501-	(USE WITH AH126338)
3	21H1347	SCREW	12		5/16" X 5/8"
	21H1347	SCREW	10	610501-	
	N10213	LOCK NUT	12		
	N10213	LOCK NUT	10	610501-	
4	24H1224	WASHER	12	-610500	11/32" X 1" X 1/16"
	24H1224	WASHER	4	610501-	11/32" X 1" X 1/16"
	24H1297	WASHER	6	610501-	11/32" X 2" X 0.065"
5	AH80491	FINGER	2	-615854	(SUB AH126338)
	AH126338	FINGER	2		
6	H121837	STRIP	1	610501-	
7	H76534	SEAL	2	-1990	(SUB H117605)
	H117605	PAD	2		
8	H99076	STRIP	1	-610500	(SUB H122251)
	H122251	STRIP	1		
9	H99074	SEAL	1	-610500	(SUB H122253)
	H122253	SEAL	1		
10	19H1919	CAP SCREW	11	-459906	1/4" X 5/8"
	12H302	LOCK WASHER	11	-459906	1/4"
	37H51	SCREW	11	459907-	1/4" X 1/2"
11	24H1287	WASHER	11		9/32" X 5/8" X 0.065"
12	19H1875	CAP SCREW	1	-610500	5/16" X 1-3/4"
	19H1913	CAP SCREW	6	610501-	5/16" X 2-1/4", (WITH HARVESTRAK-ADJ)
	19H1901	CAP SCREW	6	610501-	5/16" X 2", (LESS HARVESTRAK-ADJ; WITH HARVESTRAK-NON ADJ)
	19H1875	CAP SCREW	4	620468-	(LESS HARVESTRAK, NON-ADJ)
	12H303	LOCK WASHER	6		
	14H785	NUT	6		
	24H1136	WASHER	6	610501-	11/32" X 11/16" X 0.065", (LESS HARVESTRAK-ADJ)
	24H1136	WASHER	2	610501-	11/32" X 11/16" X 0.065", (WITH HARVESTRAK-ADJ)
13	24H1292	WASHER	2		11/32" X 3/4" X 0.120", (USE WITH H130177)
14	H86868	LATCH	2		
15	19H2036	CAP SCREW	12		1/4" X 7/8"
	12H302	LOCK WASHER	12	-459906	1/4"
	14H786	NUT	12	-459906	1/4"
	N10217	LOCK NUT	12	459907-	
16	P39723	BRACKET	2		
17	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
18	HZ5621H	SPRING	2		
19	11H211	COTTER PIN	2		1/8" X 3/4"
20	P39705	PIN	2		
21	AH97760	DOOR	1	-610500	(SUB AH118734)
	AH118734	HINGE	1		
22	19H1731	CAP SCREW	6	-611006	3/8" X 1"
	12H304	LOCK WASHER	6	-611006	3/8"
	14H812	NUT	6	-611006	3/8"
	19H2676	CAP SCREW	6	611007-	3/8" X 1"
	12H304	LOCK WASHER	6	611007-620200	3/8"
	14H1076	NUT	6	611007-620383	3/8"
	H95174	LOCK NUT	6	620384-	9.525 MM (3/8")
23	H99004	ANGLE	2	-610500	
	H122291	CHANNEL	1	610501-621225	R.H. (SUB H135950)
	H135950	CHANNEL	1	621226-	R.H.
	H122292	CHANNEL	1	610501-621225	L.H. (SUB H135951)
	H135951	CHANNEL	1	621226-	L.H.
24	AH97751	FRAME	1	-610500	
	AH115199	FRAME	1	610501-	

CHAFFER FRAME BRACKETS AND SWINGERS

HP2867 -UN-01JAN94

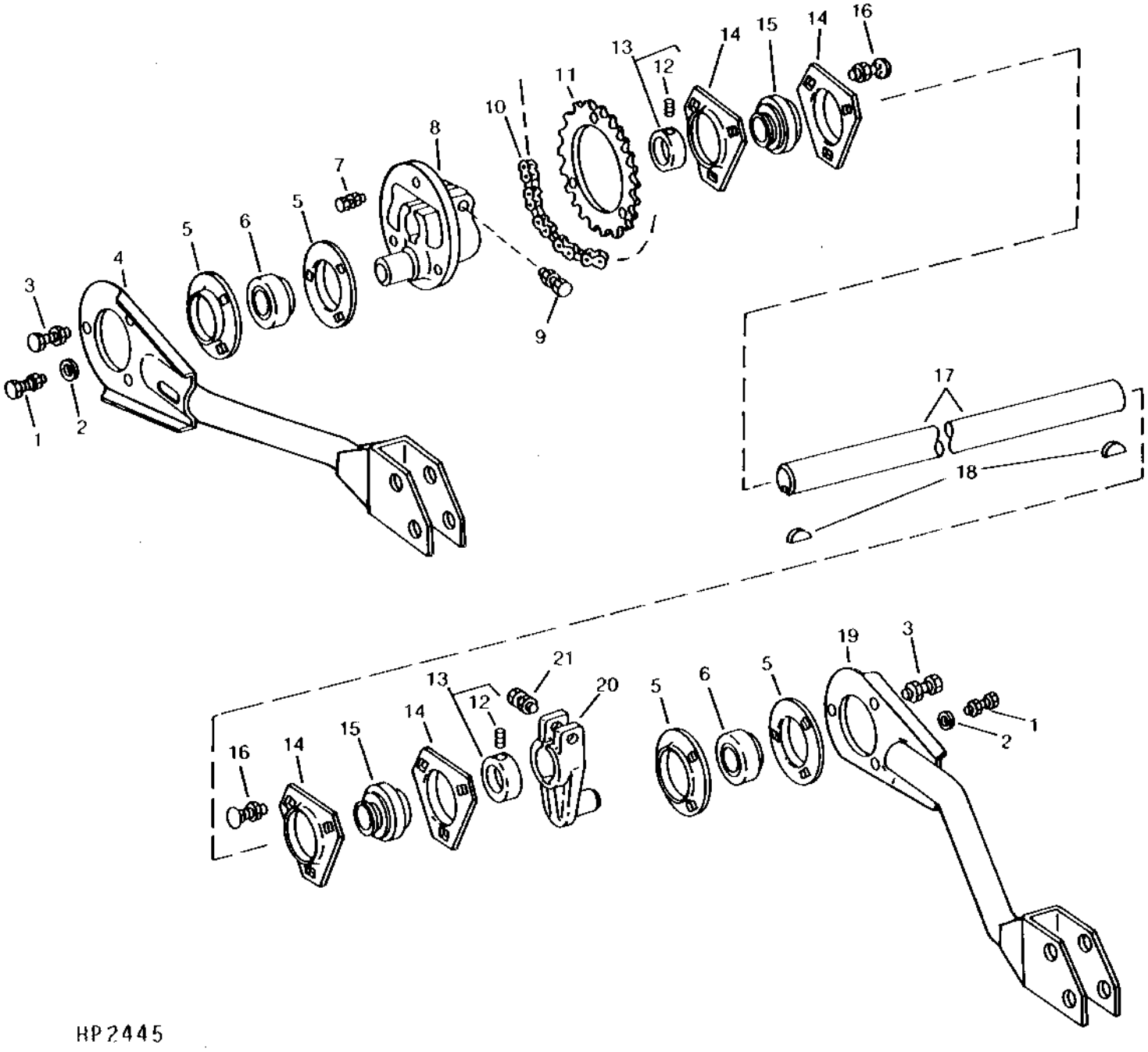


CHAFFER FRAME BRACKETS AND SWINGERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH96946	SUPPORT	1		L.H.
2	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	03H1709	BOLT	5		5/16" X 1"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
4	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1040	NUT	2		1/2"
5	H98427	SUPPORT	1		R.H.
6	19H3147	SCREW	2	-610500	5/8" X 4-1/2"
	19H1872	CAP SCREW	2	610501-621135	5/8" X 6"
	19H3256	CAP SCREW	2	621136-	5/8" X 6"
	E13874	WASHER	4	621136-	16.662 X 34.925 X 3 MM (21/32" X 1-3/8" X 0.118")
	14H1039	NUT	4		5/8"
7	H76650	BUSHING	2	-610500	
	H124261	SPACER	2	610501-	
8	19H3144	SCREW	2	-610500	5/8" X 3-1/2"
	19H3143	SCREW	2	610501-	5/8" X 4"
	14H821	NUT	4	-610500	5/8"
	14H760	NUT	4	610501-	5/8"
9	AH80384	ISOLATOR	10	-610500	
	AH80384	ISOLATOR	12	610501-	
10	AH75758	ARM	2		REAR
11	H99113	SUPPORT	1		L.H. REAR
	H99112	SUPPORT	1		R.H. REAR
12	03H1709	BOLT	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
13	19H1890	CAP SCREW	2		5/8" X 2-3/4"
	12H294	LOCK WASHER	2		5/8"
	14H1039	NUT	2		5/8"
14	19H1847	CAP SCREW	2		5/8" X 2-1/2"
	12H247	LOCK WASHER	2		5/8"
	14H821	NUT	2		5/8"
15	AH78541	ARM	1	-610500	L.H. FRONT
	AH120641	ARM	1	610501-	L.H. FRONT
	AH78540	ARM	1	-610500	R.H. FRONT
	AH120640	ARM	1	610501-	R.H. FRONT
16	R28695	WASHER	2	610501-	

SHOE PITMAN AND SHAFT

HP2445 -UN-01JAN94



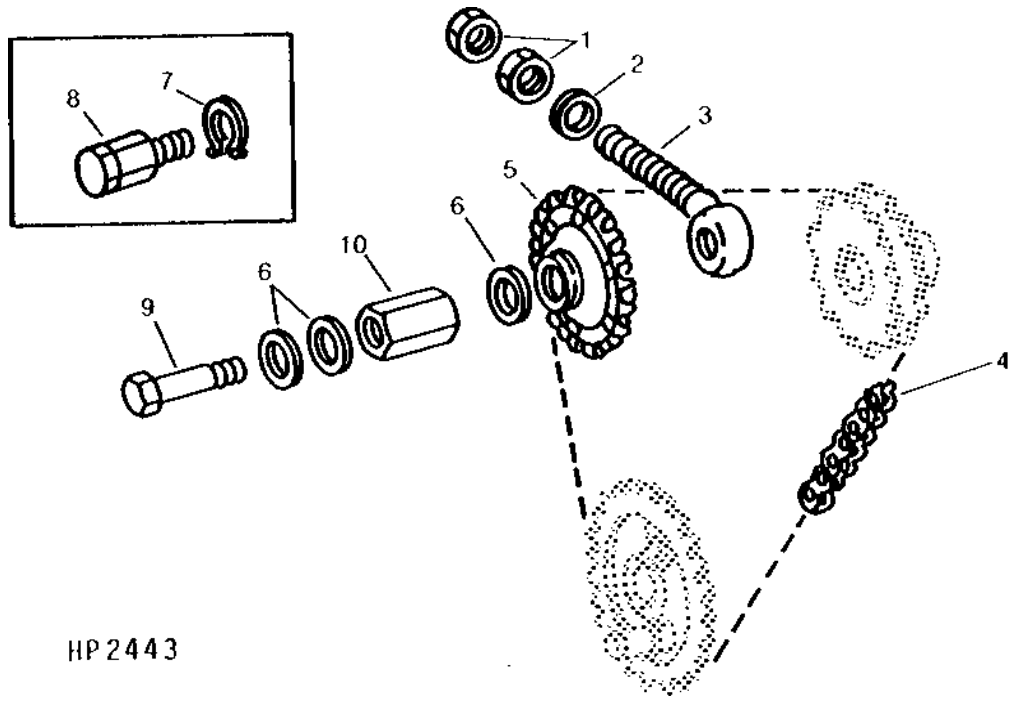
SHOE PITMAN AND SHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
2	24H1311	WASHER	2	-557956	13/32" X 1-1/4" X 0.220"
	R60671	WASHER	2	557957-	
3	19H2127	CAP SCREW	6	-610500	5/16" X 7/8"
	19H1905	CAP SCREW	6	610501-	5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
4	AH97809	PITMAN	1	-610500	(SUB AH116966)
	AH116966	PITMAN	1		L.H.
5	H76654	PRESSED FLANGED HOUSING	4		
6	JD9273	BALL BEARING	2		
7	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
8	H93476	HUB	1		
9	19H1801	CAP SCREW	1		3/8" X 2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
10	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 57 LINKS, (ASSEMBLE FROM (3) AB1290H, AB1289H, B5234H, AN151830 AND B5321H)
11	H93477	CHAIN SPROCKET	1		28 TEETH
12	22H775	SET SCREW	2		5/16" X 1/4"
13	JD8594	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREW
14	C3994E	PRESSED FLANGED HOUSING	4	-511484	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
15	JD8593	BALL BEARING	2		
16	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
17	H98431	CRANKSHAFT	1		
18	26H31	SHAFT KEY	2		5/16" X 1-1/4"
19	AH97810	PITMAN	1	-610500	(SUB AH116965)
	AH116965	PITMAN	1		R.H.
20	H97546	CRANK	1		R.H.
21	19H1733	CAP SCREW	1		3/8" X 2-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"

MEMORANDA

SHOE CRANKSHAFT DRIVE TIGHTENER

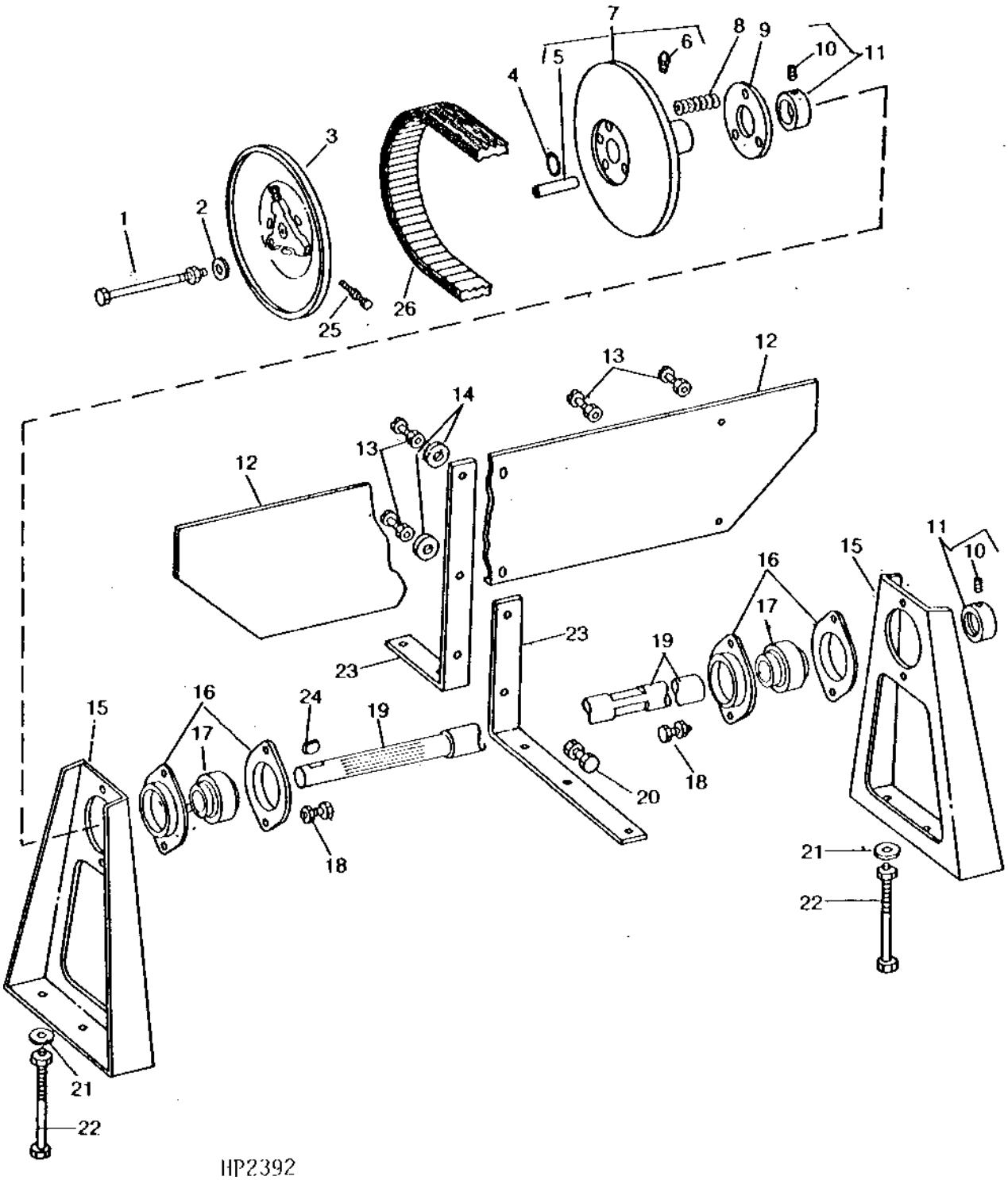
HP2443 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H1040	NUT	2		1/2"
2	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
3	H93562	EYEBOLT	1		
4	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 57 LINKS (ASSEMBLE FROM (3) AB1290H, AB1289H, B5234H, AN151830, AND B5321H)
5	AH89429	CHAIN SPROCKET	1		15 TEETH
6	24H1850	WASHER	1	-610500	17/32" X 1-1/4" X 0.180"
	24H1850	WASHER	3	610501-	17/32" X 1-1/4" X 0.180"
7	H75588	SNAP RING	1	-610500	
8	H88070	SHAFT	1	-610500	
9	19H1820	CAP SCREW	1	610501-	1/2" X 3"
	12H301	LOCK WASHER	1	610501-	1/2"
10	H117855	SPACER	1	610501-	

CLEANING FAN

HP2392 -UN-01JAN94

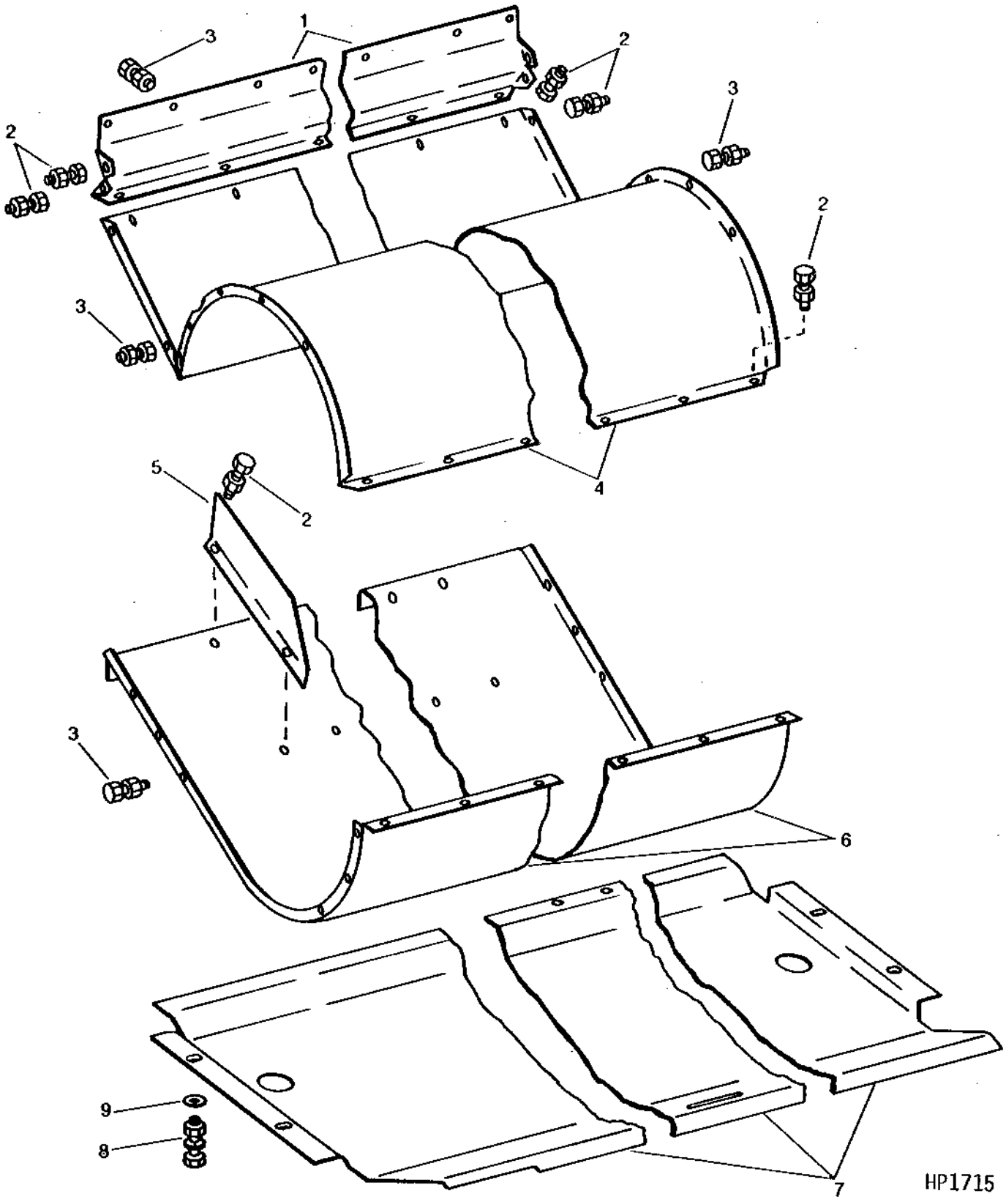


CLEANING FAN - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2342	CAP SCREW	3		5/16" X 4-1/2"
	T16464	LOCK NUT	3		5/16"
2	24H1243	WASHER	3		11/32" X 5/8" X 1/16"
3	H97600	SHEAVE	1		FIXED, 213 MM (8-3/8") DIA.
4	A4730R	O-RING	1		
5	H100795	SPRING PIN	1		
6	JD7798	LUBRICATION FITTING	1		
7	AH100009	SHEAVE	1		213 MM (8-3/8") DIA. (WITH GREASE FITTING AND SPRING PIN) (MARKED H100793)
8	H93399	SPRING	3		
9	H75535	WASHER	1		
10	22H775	SET SCREW	2		5/16" X 1/4"
11	JD8551	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREW
12	H75601	FAN BLADE	4	-600000	
	H117833	FAN BLADE	4	600001-	
13	19H1905	CAP SCREW	24		5/16" X 1"
	12H303	LOCK WASHER	24		5/16"
	14H785	NUT	24		5/16"
14	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
15	H100910	SUPPORT	2	-611871	(SUB H123758)
	H123758	SUPPORT	2		
16	H28206	PRESSED FLANGED HOUSING	4	-616651	(SUB N15764)
	N15764	PRESSED FLANGED HOUSING	4	616652-	
17	JD9246	BALL BEARING	2		
18	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
19	H97701	SHAFT	1	-409100	(SUB H108572)
	H108572	SHAFT	1		
20	19H1849	CAP SCREW	12		5/16" X 1-1/4"
	14H785	NUT	12		5/16"
21	24H1310	WASHER	4		13/32" X 1-1/8" X 7/64"
22	19H2007	CAP SCREW	4		3/8" X 4-1/2" 3/8"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
23	H75600	BRACKET	12	-600000	
	H115757	ANGLE	12	600001-	
24	26H19	SHAFT KEY	1	-409100	1/4" X 7/8", (USE WITH H97701)
	26H22	SHAFT KEY	1	409101-	1/4" X 1", (USE WITH H108572)
25	22H91	SET SCREW	1		3/8" X 1-1/2"
	14H732	NUT	1		3/8"
26	H96248	BELT	1	-409550	(SUB H108669)
	H108669	BELT	1		1753 MM (69") LONG

CLEANING FAN HOUSING AND PROTECTOR SHIELD

HP1715 -UN-01JAN94



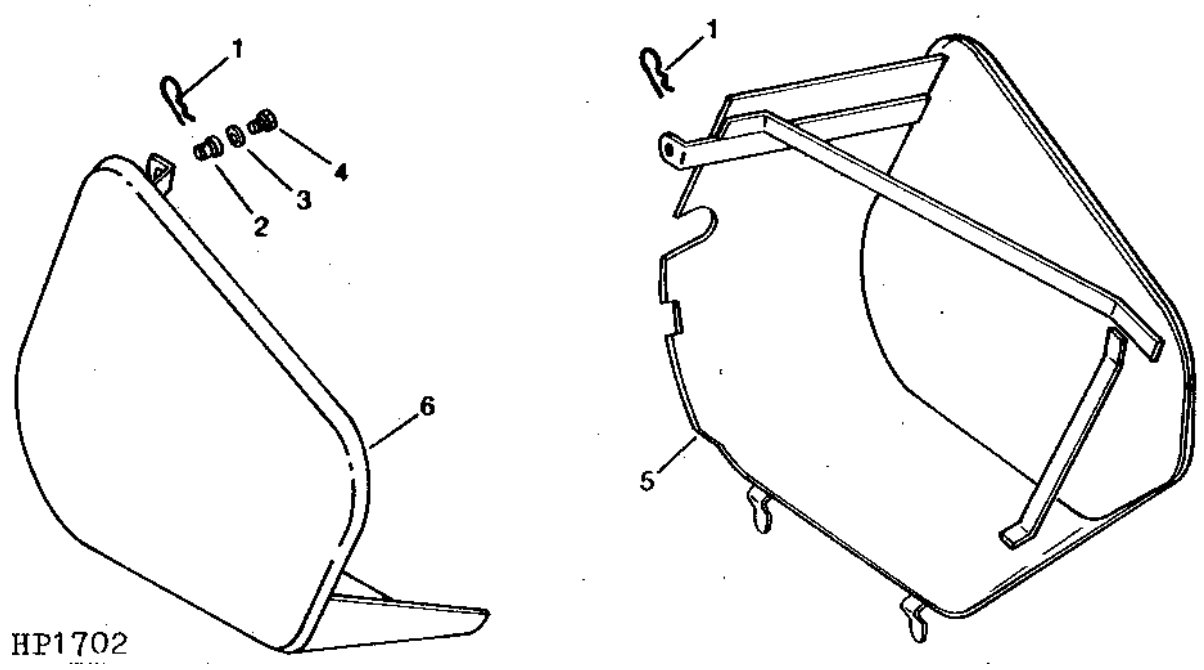
CLEANING FAN HOUSING AND PROTECTOR SHIELD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97764	SEAL	1		
2	N71292	SELF-LOCKING SCREW	32		
	N10213	LOCK NUT	32		
3	N10212	SELF-LOCKING SCREW	16		
	N10213	LOCK NUT	16		
4	H97793	HOUSING	1		UPPER
5	H80290	HOUSING	4	-600000	
	H117837	DEFLECTOR	4	600001-	
6	H75947	HOUSING	1	-600000	LOWER
	H117947	HOUSING	1	600001-	
7	H92857	SHIELD	1	-556300	
	H113644	PLATE	1	556301-	
8	19H2007	CAP SCREW	4		3/8" X 4-1/2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
9	24H1310	WASHER	4		13/32" X 1-1/8" X 7/64"

MEMORANDA

CLEANING FAN AIR DUCTS

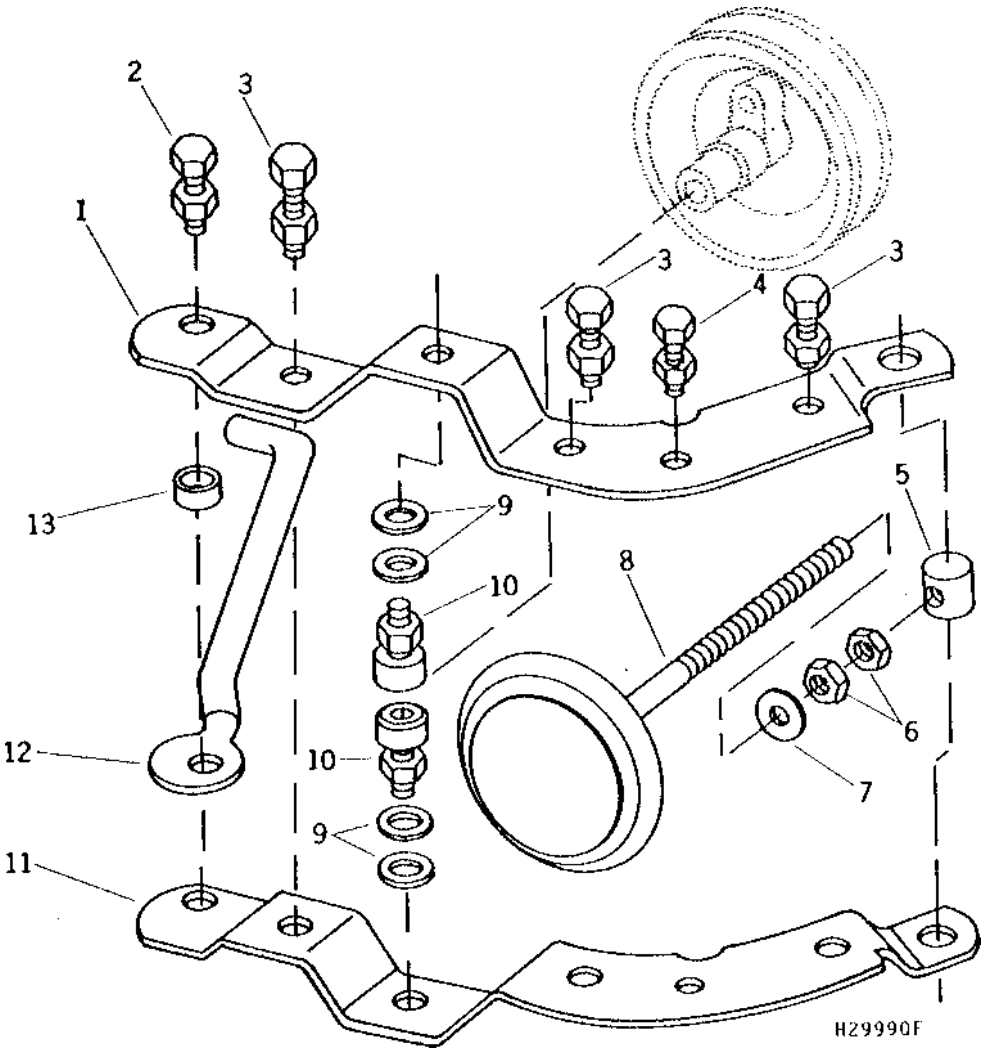
HP1702 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	A3581R	SPRING LOCKING PIN	2	-556300	
	A3581R	SPRING LOCKING PIN	1	556301-	
2	H76989	PIN	2	-556300	
	H76989	PIN	1	556301-	
3	24H1136	WASHER	2	-556300	11/32" X 11/16" X 0.065"
	24H1136	WASHER	1	556301-	11/32" X 11/16" X 0.065"
4	19H2020	CAP SCREW	2	-556300	5/16" X 1/2"
	12H303	LOCK WASHER	2	-556300	5/16"
	19H2020	CAP SCREW	1	556301-	5/16" X 1/2"
	12H303	LOCK WASHER	1	556301-	5/16"
5	AH87741	AIR DUCT	1	-409100	(SUB AH102733)
	AH102733	AIR DUCT	1	-556300	R.H.
	AH108896	SHIELD	1	556301-559072	(SUB AH114384)
	AH114384	SHIELD	1		R.H.
6	AH87740	AIR DUCT	1	-409100	(SUB AH102734)
	AH102734	AIR DUCT	1	-559072	(SUB AH114385)
	AH114385	SHIELD	1		L.H.

CLEANING FAN SPEED CONTROL LINKAGE

H29990F -UN-01JAN94

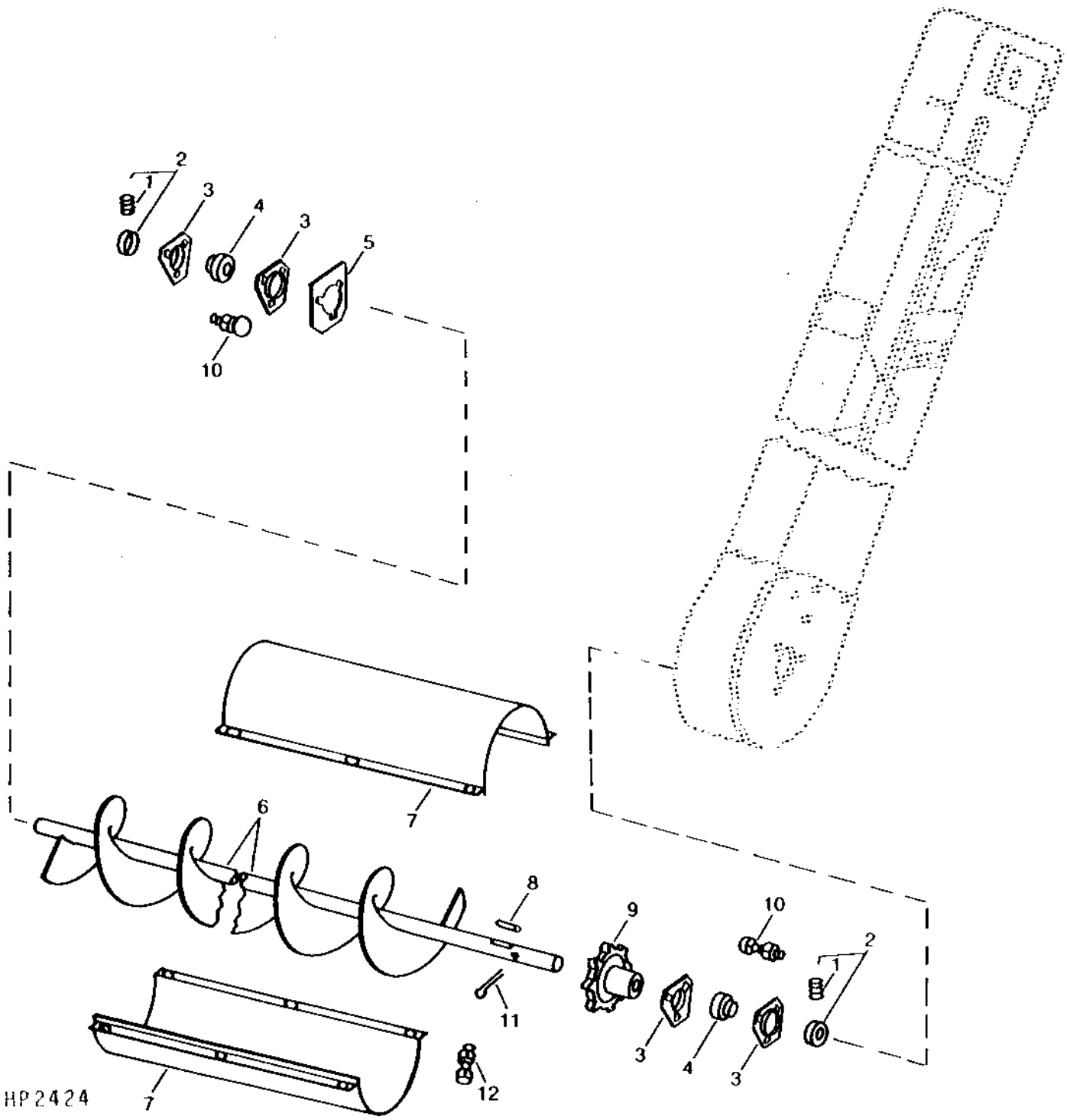


CLEANING FAN SPEED CONTROL LINKAGE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H97503	ARM	1		UPPER
2	19H1849	CAP SCREW	1		5/16" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	19H1792	CAP SCREW	3		1/2" X 1"
	14H1040	NUT	3		1/2"
4	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
5	H76282	PIN	1		
6	14H1008	NUT	2		3/8"
7	24H1682	WASHER	1		13/32" X 7/8" X 0.120"
8	AH75577	BOLT	1		
9	24H1882	WASHER	4		17/32" X 3/4" X 0.060"
10	19H2926	SCREW	2		1/2" X 1"
	14H1040	NUT	2		1/2"
11	H97502	ARM	1		LOWER
12	H93561	ROD	1		
13	28H1511	WASHER	1		0.364" X 0.540" X 1/4"

CLEAN GRAIN LOWER AUGER AND HOUSING

HP2424 -UN-01JAN94

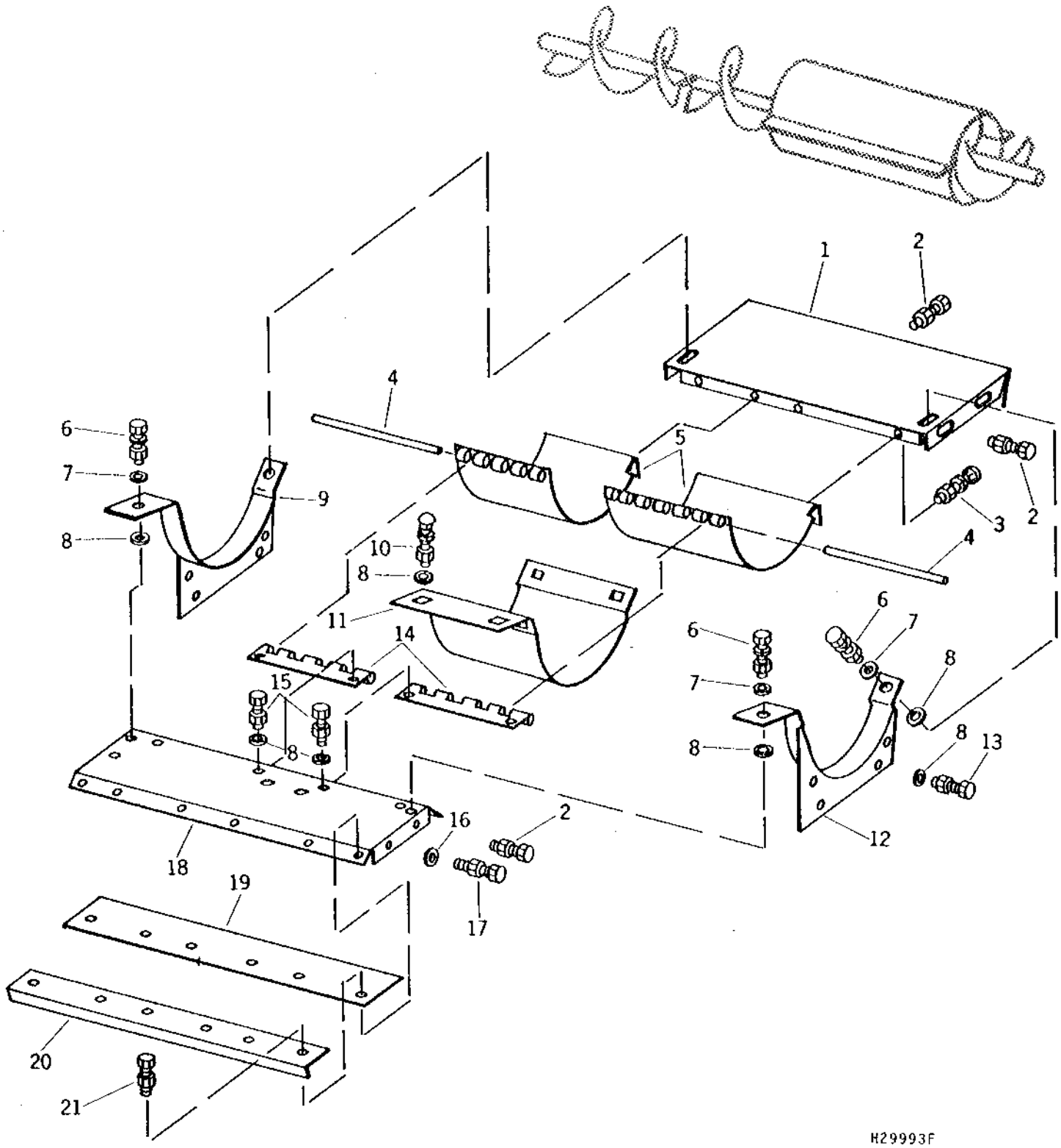


CLEAN GRAIN LOWER AUGER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD8594	ECCENTRIC LOCKING COLLAR	2		
3	C3994E	PRESSED FLANGED HOUSING	4	-511484	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
4	JD8593	BALL BEARING	2		
5	H97961	COVER	1	-511484	(SUB H113839)
	H113839	COVER	1	-610500	(SUB H125875)
	H125875	COVER	1		
6	AH91284	AUGER	1	-412421	(SUB AH107442)
	AH107442	AUGER	1		
7	H77058	ARCH	2		(SOLID)
	H78929	ARCH	2		(PERFORATED)
8	P5424H	SHAFT KEY	1		
9	H91334	CHAIN SPROCKET	1		8 TEETH
10	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6	-412685	3/8"
	14H812	NUT	6	-412685	3/8"
	N10215	LOCK NUT	6	412686-	
11	11H244	COTTER PIN	1		3/16" X 2-1/2"
12	19H2915	CAP SCREW	6		5/16" X 1-1/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"

CLEAN GRAIN LOWER AUGER HOUSING

H29993F -UN-01JAN94

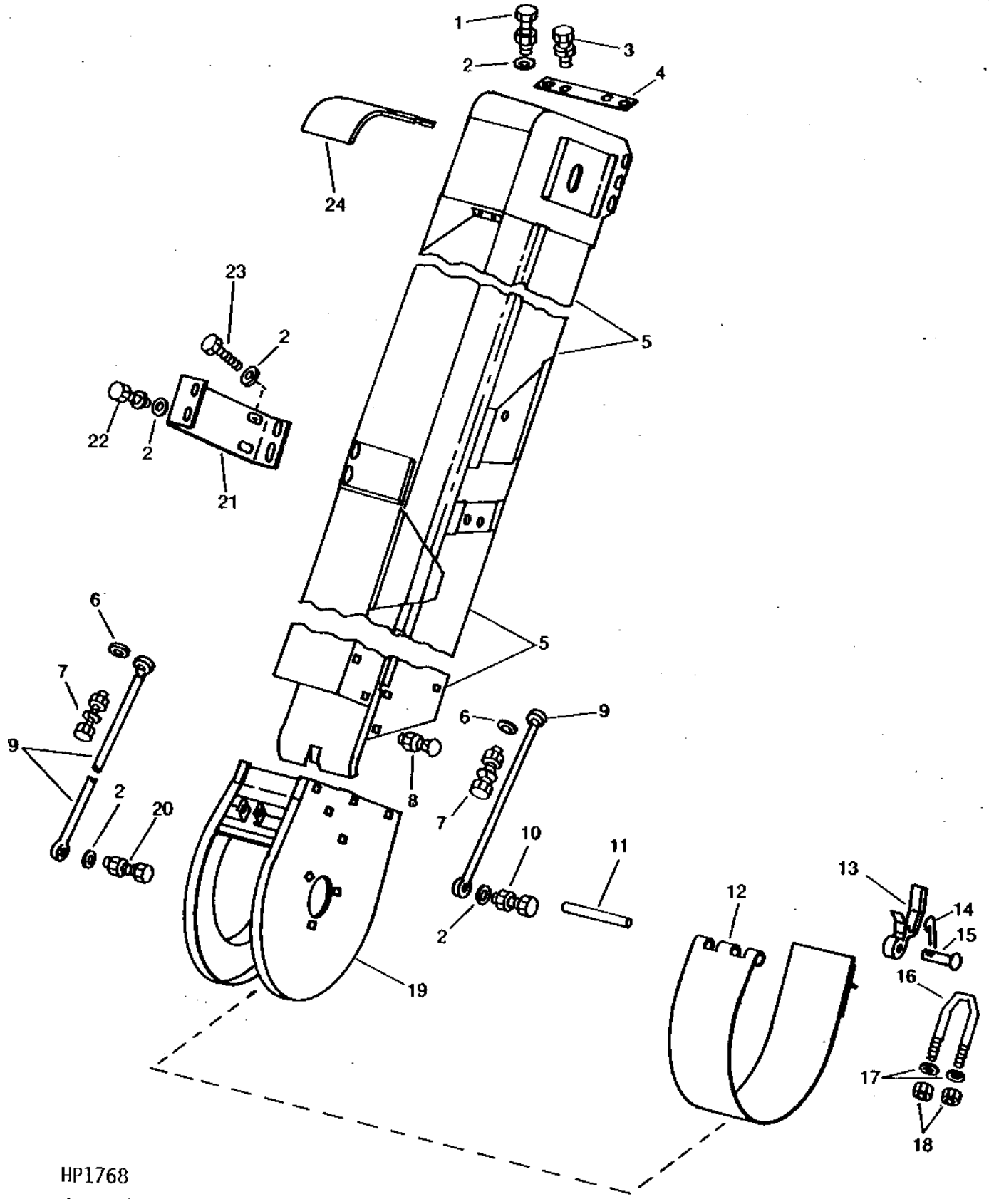


CLEAN GRAIN LOWER AUGER HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97000	HOUSING	1		
2	N71292	SELF-LOCKING SCREW	15		
	N10213	LOCK NUT	15		
3	03H2280	BOLT	4		5/16" X 2"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
4	H75293	DOWEL PIN	2	-1990	(MAKE FROM P39977) CUT TO 592 MM (23")
5	H98487	DOOR	2		(SOLID)
	H98490	DOOR	2		(PERFORATED)
6	21H1029	SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
7	24H1224	WASHER	4		11/32" X 1" X 1/16"
8	24H1136	WASHER	22		11/32" X 11/16" X 0.065"
9	AH96992	FLANGE	1		L.H.
10	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
11	H98485	SEAL	1		CENTER
12	AH96991	FLANGE	1		R.H.
13	19H1907	CAP SCREW	8		5/16" X 2-3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
14	H95105	HINGE	2		
15	N10212	SELF-LOCKING SCREW	4		
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
16	28H81	WASHER	2		0.364" X 0.540" X 3/16"
17	N10212	SELF-LOCKING SCREW	2		
	N10213	LOCK NUT	2		
18	AH93993	HOUSING	1		REAR, BOTTOM
19	H75952	SEAL	1		
20	H75951	REINFORCEMENT	1		(SUB H134308)
	H134308	REINFORCEMENT	1		
21	19H1900	CAP SCREW	8		5/16" X 3/4"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"

CLEAN GRAIN ELEVATOR HOUSING
(SERIAL NO. -556300)

HP1768 -UN-01JAN94

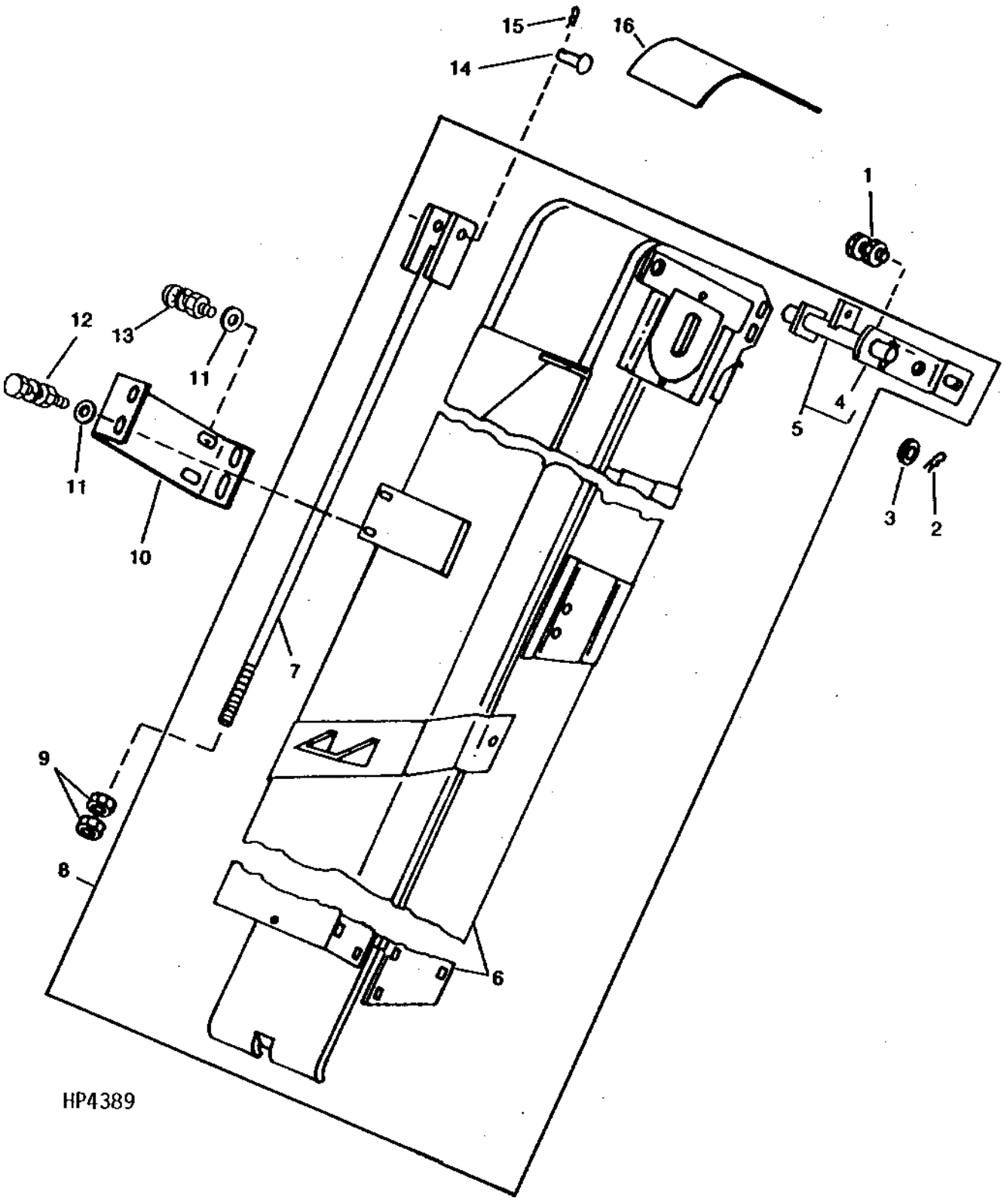


CLEAN GRAIN ELEVATOR HOUSING - CONTINUED
(SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2462	CAP SCREW	2		3/8" X 3-1/4"
	14H732	NUT	2		3/8"
2	24H1305	WASHER	14		13/32" X 13/16" X 0.065"
3	21H1029	SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
4	H83103	STRAP	1		
5	AH112164	ELEVATOR	1		(SUB FOR AH96610)
6	24H1790	WASHER	2		17/32" X 1-1/2" X 0.164"
7	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
8	03H1893	BOLT	10		1/4" X 1/2"
	12H302	LOCK WASHER	10		1/4"
	14H786	NUT	10		1/4"
9	H77056	BRACE	2	-556300	(SUB H112959)
	H112959	BRACE	2		
10	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
11	H75985	DOWEL PIN	1	-1990	CUT TO 175 MM (6.88") (MAKE FROM H103318)
12	AH77062	DOOR	1		(SOLID)
	AH77069	DOOR	1		(PERFORATED)
13	H101297	LEVER	1		
14	11H211	COTTER PIN	1		1/8" X 3/4"
15	RV810A	PIN	1		DRILLED (8 MM X 38 MM)
16	H35688	U-BOLT	1		
17	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
18	T16464	LOCK NUT	2		5/16"
19	AH93242	BOOT	1		
20	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
21	H98091	BRACKET	1		
22	19H2284	CAP SCREW	4		3/8" X 7/8"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
23	03H1765	BOLT	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
24	H114130	REINFORCEMENT	1		

CLEAN GRAIN ELEVATOR HOUSING
(SERIAL NO. 556301-)

HP4389 -UN-01JAN94

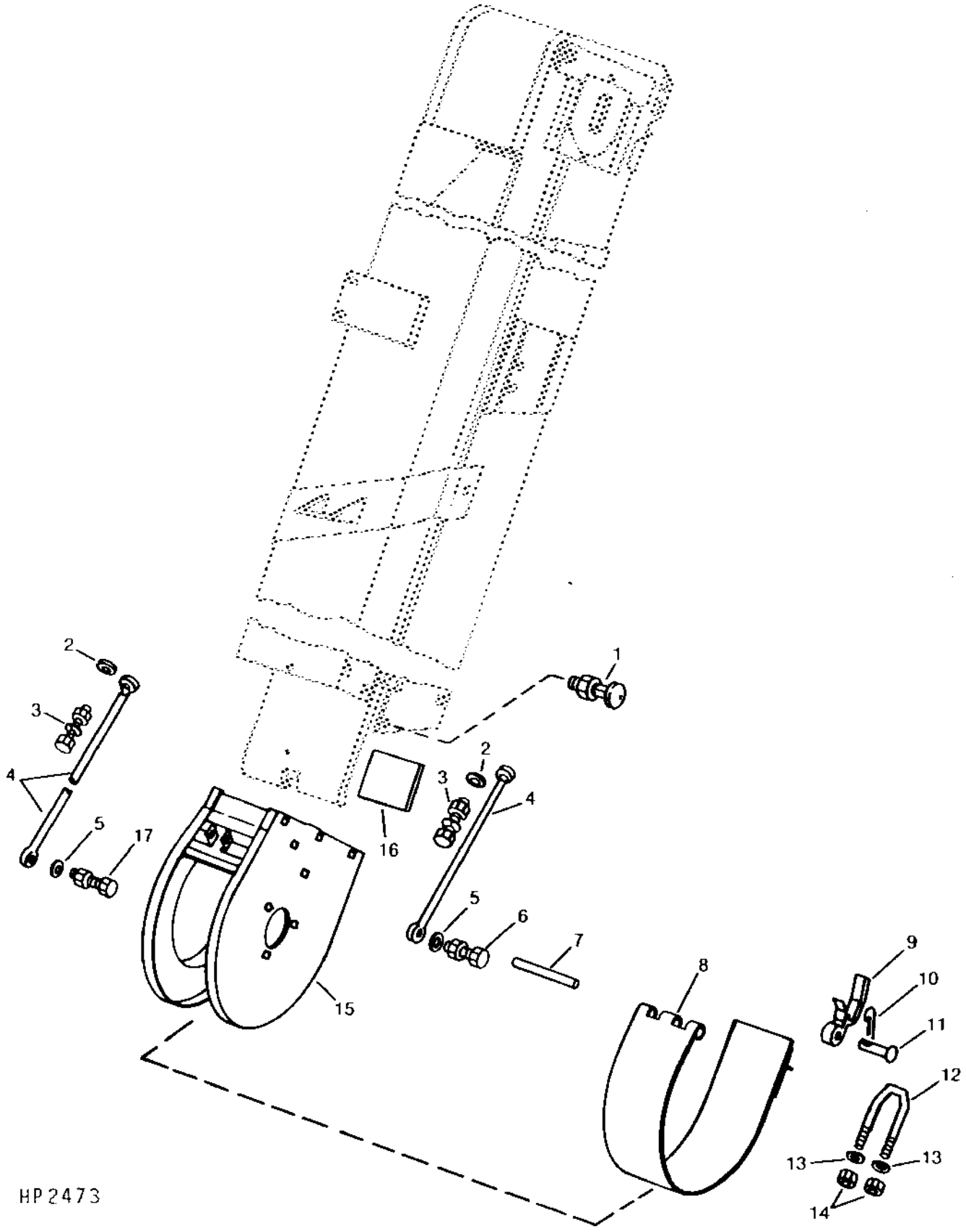


CLEAN GRAIN ELEVATOR HOUSING - CONTINUED
(SERIAL NO. 556301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10214	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	2		
2	11H237	COTTER PIN	1		1/8" X 2"
3	24H1454	WASHER	1		1-1/32" X 2" X 0.060"
4	H106315	LEVER	1		
5	AH108935	LEVER	1		(INCLUDES H106315)
6	AH110652	ELEVATOR	1		
7	AH105503	YOKE	1		
8	AH112164	ELEVATOR	1		
9	N10215	LOCK NUT	2		
10	H98091	BRACKET	1		
11	24H1305	WASHER	10		13/32" X 13/16" X 0.065"
12	19H2284	CAP SCREW	4		3/8" X 7/8"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
13	03H1765	BOLT	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
14	H79676	PIN	1		
15	11H216	COTTER PIN	1		3/16" X 1"
16	H114130	REINFORCEMENT	1		

CLEAN GRAIN ELEVATOR HOUSING BOOT
(SERIAL NO. 556301-)

HP2473 -UN-01JAN94

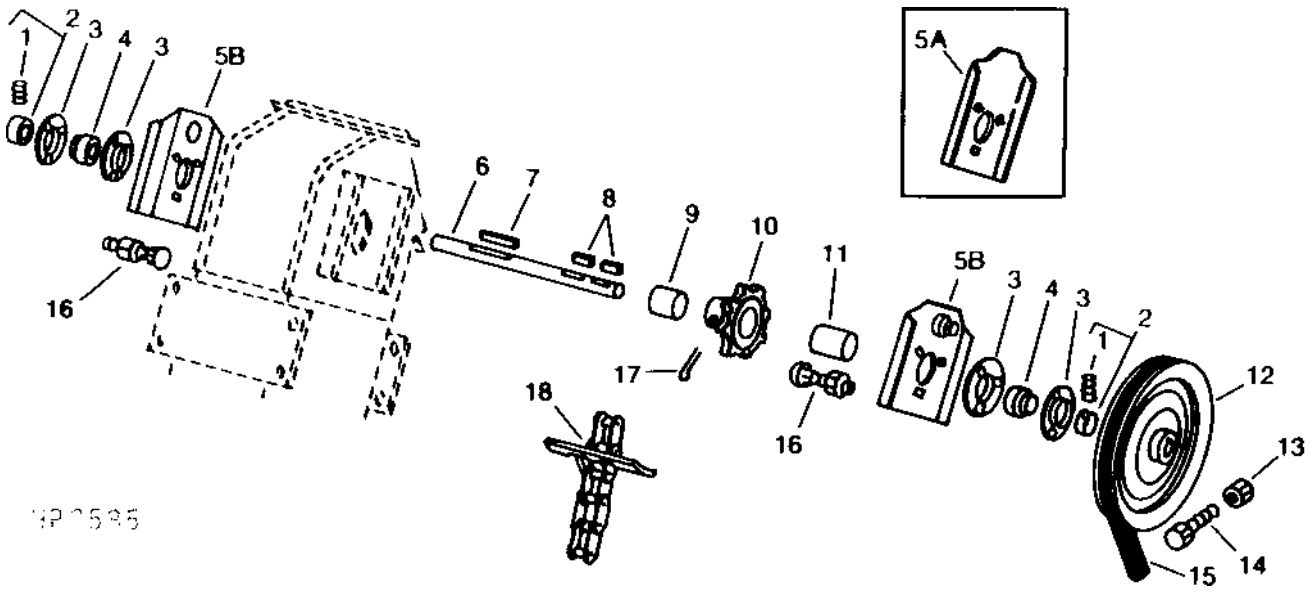


CLEAN GRAIN ELEVATOR HOUSING BOOT - CONTINUED
(SERIAL NO. 556301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1893	BOLT	10		1/4" X 1/2"
	12H302	LOCK WASHER	10		1/4"
	14H786	NUT	10		1/4"
2	24H1790	WASHER	2		17/32" X 1-1/2" X 0.164"
3	19H1781	CAP SCREW	2		1/2" X 3-1/2"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
4	H112959	BRACE	2		
5	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
6	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
7	H75985	DOWEL PIN	1	-1990	CUT TO 175 (6.88") (MAKE FROM H103318)
8	AH77062	DOOR	1		(SOLID)
	AH77069	DOOR	1		(PERFORATED)
9	H101297	LEVER	1		
10	11H211	COTTER PIN	1		1/8" X 3/4"
11	RV810A	PIN	1		
12	H35688	U-BOLT	1		
13	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
14	T16464	LOCK NUT	2		5/16"
15	AH93242	BOOT	1		
16	T37851	REINFORCEMENT	1		
17	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"

CLEAN GRAIN ELEVATOR, CONVEYOR CHAIN, SHAFT, SHEAVE, AND SPROCKET

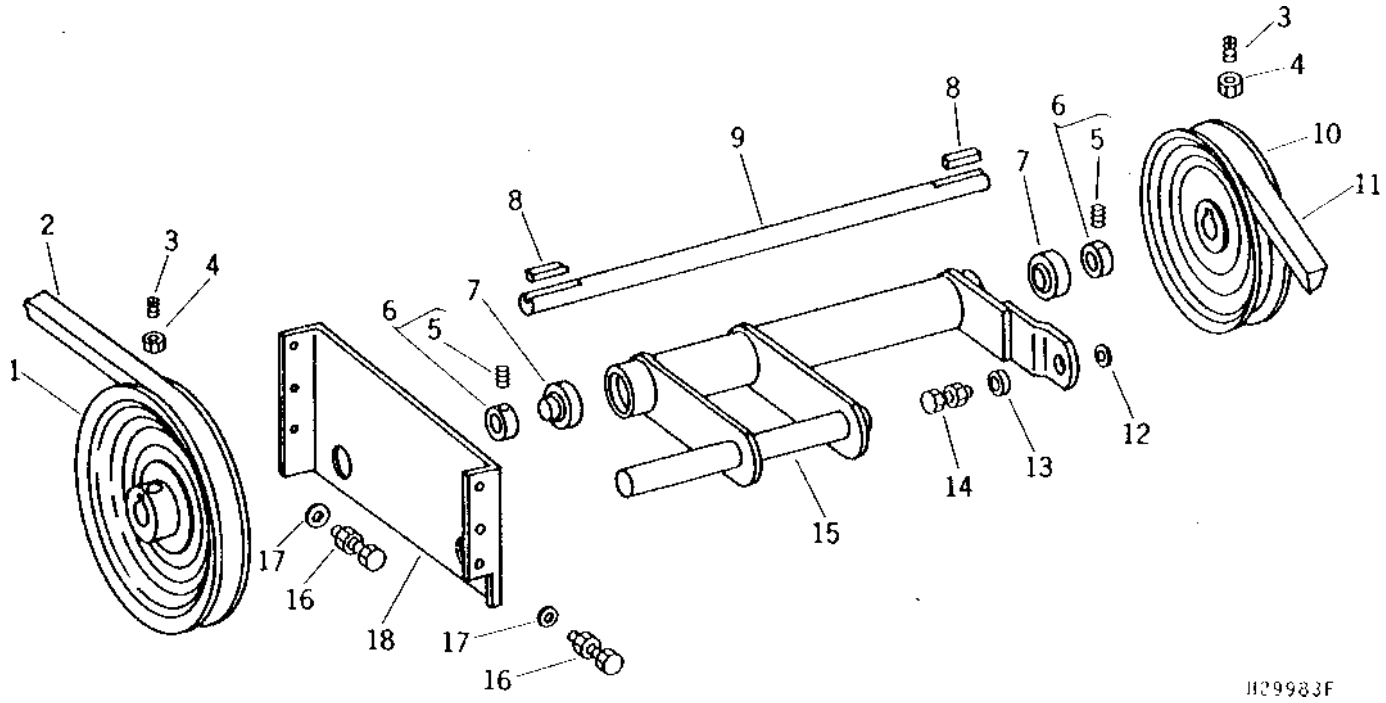
HP2585 -UN-25JUL95



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD8554	ECCENTRIC LOCKING COLLAR	2		
3	H103264	PRESSED FLANGED HOUSING	4		(SUB FOR H87472)
4	JD9273	BALL BEARING	2		
5A	AH80508	BRACKET	2	-556300	
5B	AH108918	BRACKET	2	556301-616426	(SUB AH125904)
	AH125904	BRACKET	2		
6	H82948	SHAFT	1		
7	.....	KEY	1		(5/16" X 5/16" X 1-1/2") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
8	.....	KEY	2		(1/4" X 1/4" X 1-1/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
9	H95028	BUSHING	1		
10	H108576	CHAIN SPROCKET	1		8 TEETH, (SUB FOR H11340, THIS APPLICATION)
11	H95029	BUSHING	1		
12	AH75986	PULLEY	1		270 MM (10-5/8") DIA.
13	14H732	NUT	2		3/8"
14	22H853	SET SCREW	2		3/8" X 7/8"
15	H77766	BELT	1		
16	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
17	11H244	COTTER PIN	1		3/16" X 2-1/2"
18	AH87747	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (27 PADDLES)
	AH77067	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (27 BUCKETS)
	C10232	LINK	1		(ROLLER)
	C10233	CHAIN LINK	1		(OFFSET)(WITH PIN)
	AC11779	PIN	1		(OFFSET LINK)
	C10263	TRACK CHAIN W/O SHOES	1		(FOR OFFSET LINK)
	AC14974	PIN	1		COUPLER, WITH COTTER PIN
	H86758	PADDLE	27		(RUBBER)
	AH77055	CONVEYOR	27		(BUCKET)
	H86760	PADDLE	1		(STEEL CLEANING)
	AH86897	BOLT	54		(PADDLE)(REPLACE RIVETS)
	19H1948	CAP SCREW	AR		1/4" X 3/4", (2 USED, STEEL CLEANING PADDLE; 54 USED, BUCKET)
	14H786	NUT	AR		1/4", (2 USED, STEEL CLEANING PADDLE; 54 USED, BUCKET)
	24H1286	WASHER	54		9/32" X 1/2" X 1/16", (BUCKET)
	AH87765	CHAIN LINK	27		(FOR PADDLES)
	AH106958	CHAIN LINK	1		(FOR BUCKETS)

CLEAN GRAIN ELEVATOR DRIVE COUNTERSHAFT

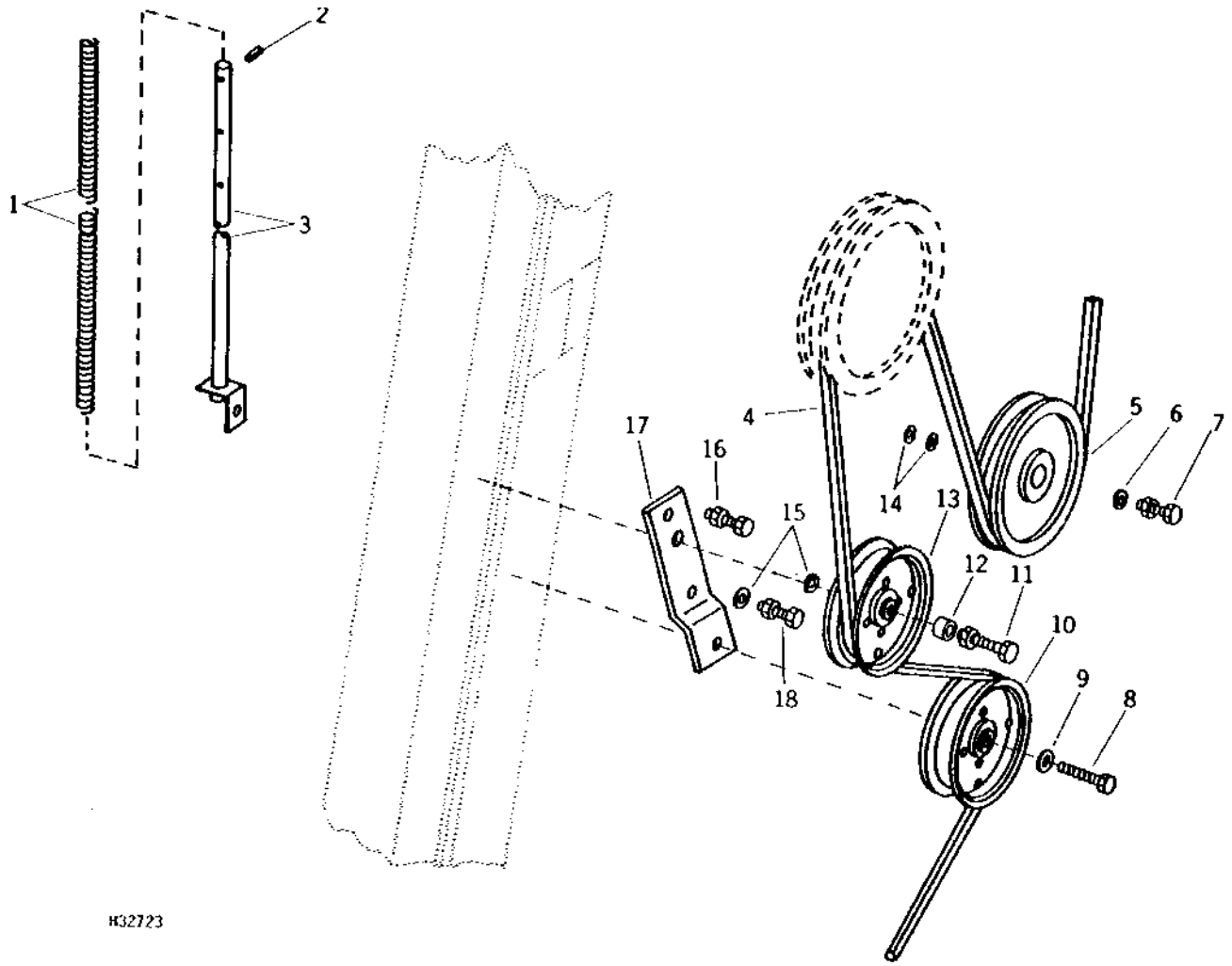
H29983F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75987	PULLEY	1	-412421	292 MM (11-1/2") DIA.
	AH75986	PULLEY	1	412422-	270 MM (10-5/8") DIA.
2	H27433	BELT	1		
3	22H853	SET SCREW	4		3/8" X 7/8"
4	14H732	NUT	4		3/8"
5	22H897	SET SCREW	2		1/4" X 1/4"
6	JD8554	ECCENTRIC LOCKING COLLAR	2		
7	JD8597	BALL BEARING	2		
8	.....	KEY	2		(1/4" X 1/4" X 1-1/8") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
9	H77032	COUNTERSHAFT	1		
10	AH75984	PULLEY	1		245 MM (9-5/8") DIA.
11	H77766	BELT	1		
12	24H1783	WASHER	1		13/32" X 1" X 7/64"
13	H76781	WASHER	1	-626195	(SUB N85515)
	N85515	WASHER	1		
14	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
15	AH77065	SUPPORT	1		
16	19H1905	CAP SCREW	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
17	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
18	H98581	BRACKET	1		

CLEAN GRAIN ELEVATOR DRIVE TIGHTENER AND IDLER

H32723 -UN-01JAN94

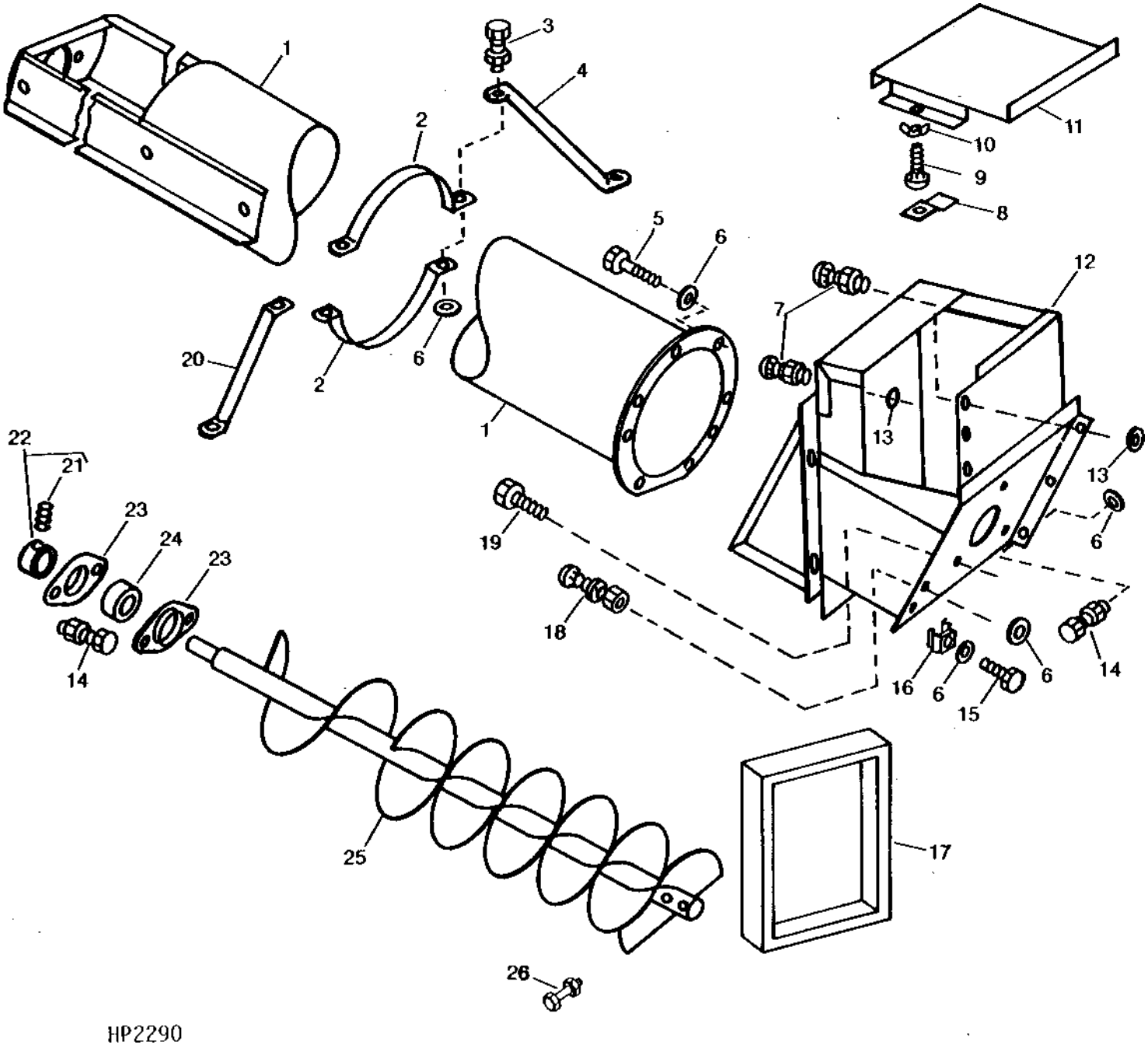


CLEAN GRAIN ELEVATOR DRIVE TIGHTENER AND IDLER
--CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H78917	SPRING	1	-360350	(SUB H103500)
	H103500	SPRING	1		
2	34H77	SPRING PIN	1	360351-	3/16" X 1"
3	AH77056	RETAINER	1	-360350	(SUB AH103544)
	AH103544	RETAINER	1		(USE WITH H103500)
4	H77766	BELT	1		
5	AH94450	IDLER	1		222 MM (8-3/4") DIA.
6	24H1368	WASHER	1		21/32" X 1-5/16" X 0.090"
7	19H1847	CAP SCREW	1		5/8" X 2-1/2"
	M2023T	LOCK NUT	1	-556725	(SUB N101344)
	N101344	LOCK NUT	1		
8	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
9	24H1341	WASHER	1		17/32" X 15/16" X 0.060"
10	AH14097	SHEAVE	1		178 MM (7") DIA.
11	19H1805	CAP SCREW	1		1/2" X 2-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
12	U40538	BUSHING	1		
13	AH65015	SHEAVE	1		133 MM (5-1/4") DIA.
14	24H1373	WASHER	2		21/32" X 1-9/16" X 0.180"
15	24H1111	WASHER	5		17/32" X 1-1/16" X 0.090"
16	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	H99923	LOCK NUT	1		
17	H87070	ARM	1		
18	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	U16721	LOCK NUT	1		

LOADING AUGER AND HOUSING

HP2290 -UN-01JAN94

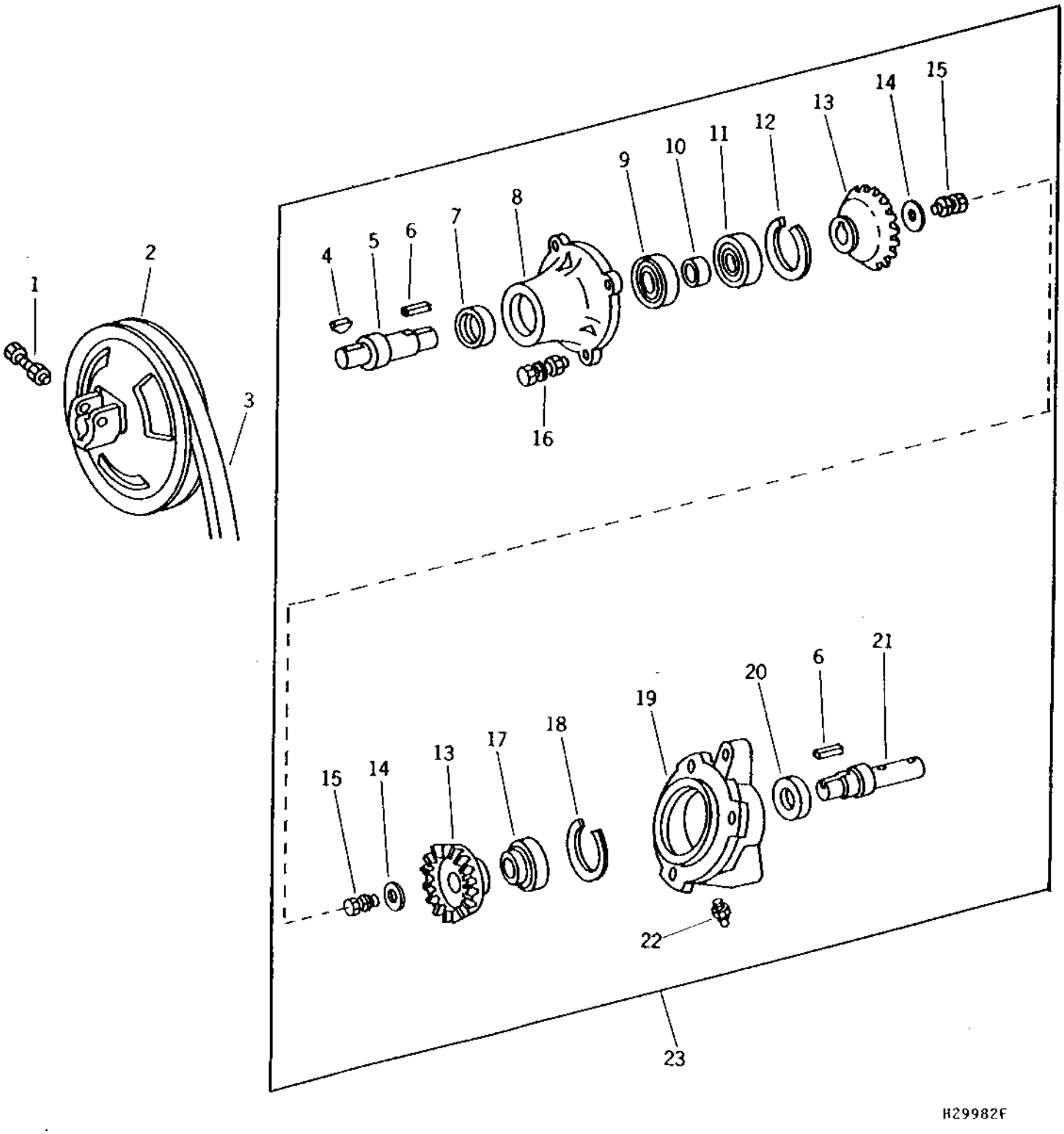


LOADING AUGER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98300	HOUSING	1		
2	H98146	CLAMP	2		
3	19H1905	CAP SCREW	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
4	H97783	PIPE	1		REAR BRACE
5	H65108	SCREW	8		SELF-TAPPING
6	24H1136	WASHER	14		11/32" X 11/16" X 0.065"
7	03H2119	BOLT	6		1/4" X 5/8"
	12H302	LOCK WASHER	6		1/4"
	14H786	NUT	6		1/4"
8	P47159	CLAMP	1		
9	03H1524	BOLT	1		5/16" X 1"
10	14H819	WING NUT	1		5/16"
11	H93420	DOOR	1		
12	AH97856	SPOUT	1		
13	24H1287	WASHER	6		9/32" X 5/8" X 0.065"
14	19H1900	CAP SCREW	5		5/16" X 3/4"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
15	19H1905	CAP SCREW	8		5/16" X 1"
	12H303	LOCK WASHER	8		5/16"
16	M41139	NUT	8		SPEED
17	.....	SEAL	1		(CUT FROM H81330)
18	03H1709	BOLT	2		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
19	19H2284	CAP SCREW	3		3/8" X 7/8"
	12H304	LOCK WASHER	3		3/8"
20	H97782	PIPE	1		FRONT BRACE
21	22H897	SET SCREW	1		1/4" X 1/4"
22	JD8554	ECCENTRIC LOCKING COLLAR	1		
23	P44439	PRESSED FLANGED HOUSING	2		
24	JD9273	BALL BEARING	1		
25	AH98301	AUGER	1	-412421	(SUB AH107941)
	AH107941	AUGER	1	-601300	(SUB AH114901)
	AH114901	AUGER	1	-621219	(SUB AH127729)
	AH127729	AUGER	1	621220-	
26	19H3131	CAP SCREW	2	-620287	5/16" X 2", (SUB 19H3636, THIS APPLICATION)
	19H3636	CAP SCREW	2	-621219	5/16" X 2-1/2"
	19H1733	CAP SCREW	2	621220-	3/8" X 2-1/2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2	-621219	5/16"
	H99923	LOCK NUT	2	621220-	3/8"

LOADING AUGER GEAR CASE AND SHEAVE

H29982F -UN-01JAN94



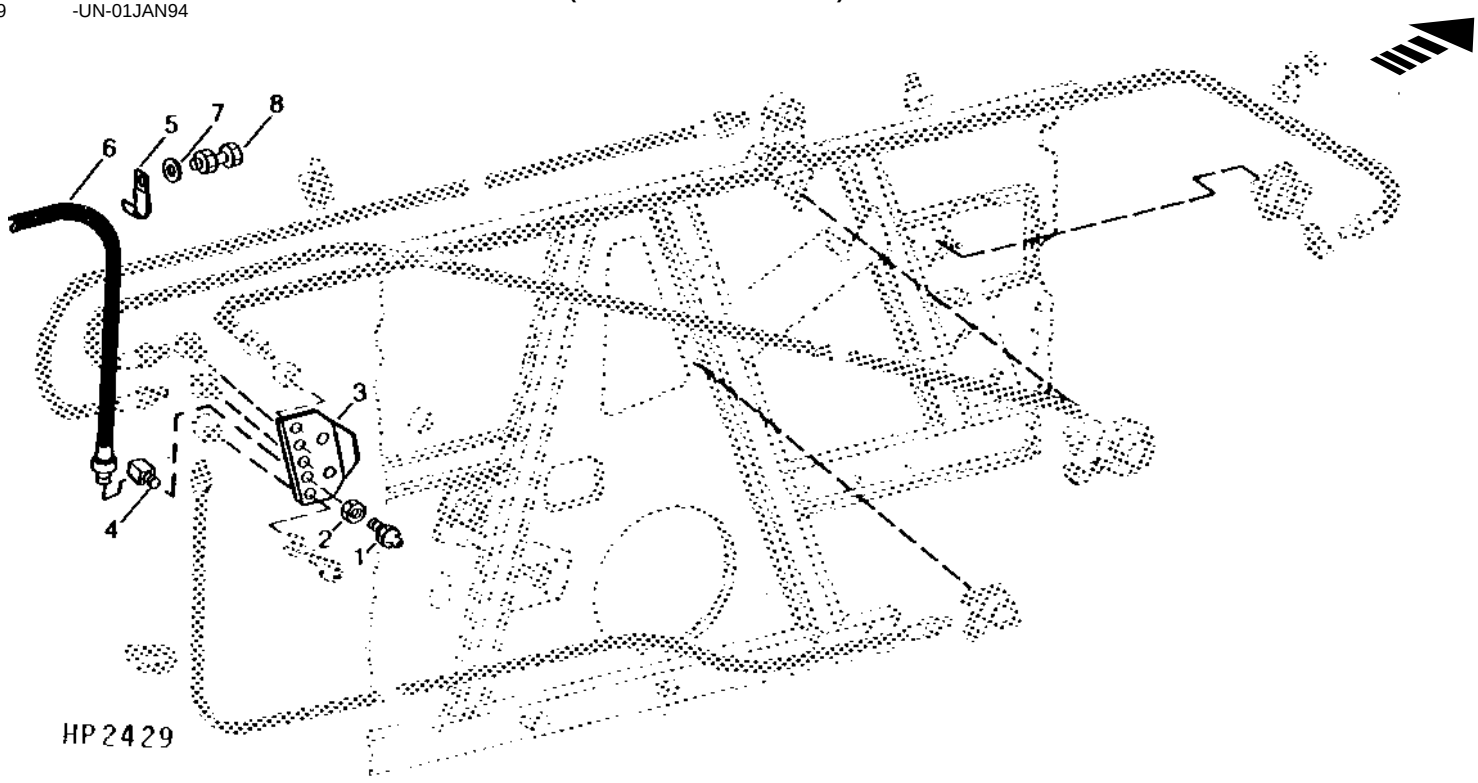
LOADING AUGER GEAR CASE AND SHEAVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1726	CAP SCREW	1		3/8" X 2-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
2	H89084	HALF SHEAVE	1		267 MM (10-1/2") DIA.
3	H77766	BELT	1		
4	26H22	SHAFT KEY	1		1/4" X 1"
5	H94703	SHAFT	1		INPUT
6	.....	KEY	2		(1/4" X 1/4" X 3/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
7	AH21815	SEAL	1		
8	H86914	HOUSING	1		OUTER
9	JD7681	BALL BEARING	1		
10	J17823	BUSHING	1		
11	JD7689	BALL BEARING	1		
12	P46874	SNAP RING	1		
13	H86912	GEAR	2		17 TEETH
14	24H1312	WASHER	2		13/32" X 1-3/8" X 0.105"
15	19H2676	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
16	19H1801	CAP SCREW	3		3/8" X 2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
17	AH88893	BALL BEARING	1		
18	P42232	SNAP RING	1		
19	H86913	HOUSING	1		INNER
20	M2848DN	WASHER	1		
21	H94702	SHAFT	1	-621219	OUTPUT, (SUB H132607)
	H132607	SHAFT	1	621220-	
22	JD7759	LUBRICATION FITTING	1		STRAIGHT, 1/8"
23	AH96760	GEAR CASE	1	-621219	(SUB AH129277)
	AH129277	GEAR CASE	1	621220-	

MEMORANDA

GRAIN TANK LOADING AUGER GEAR CASE
LUBE BANK SYSTEM (RIGHT-HAND SIDE)
(SERIAL NO. 610501-)

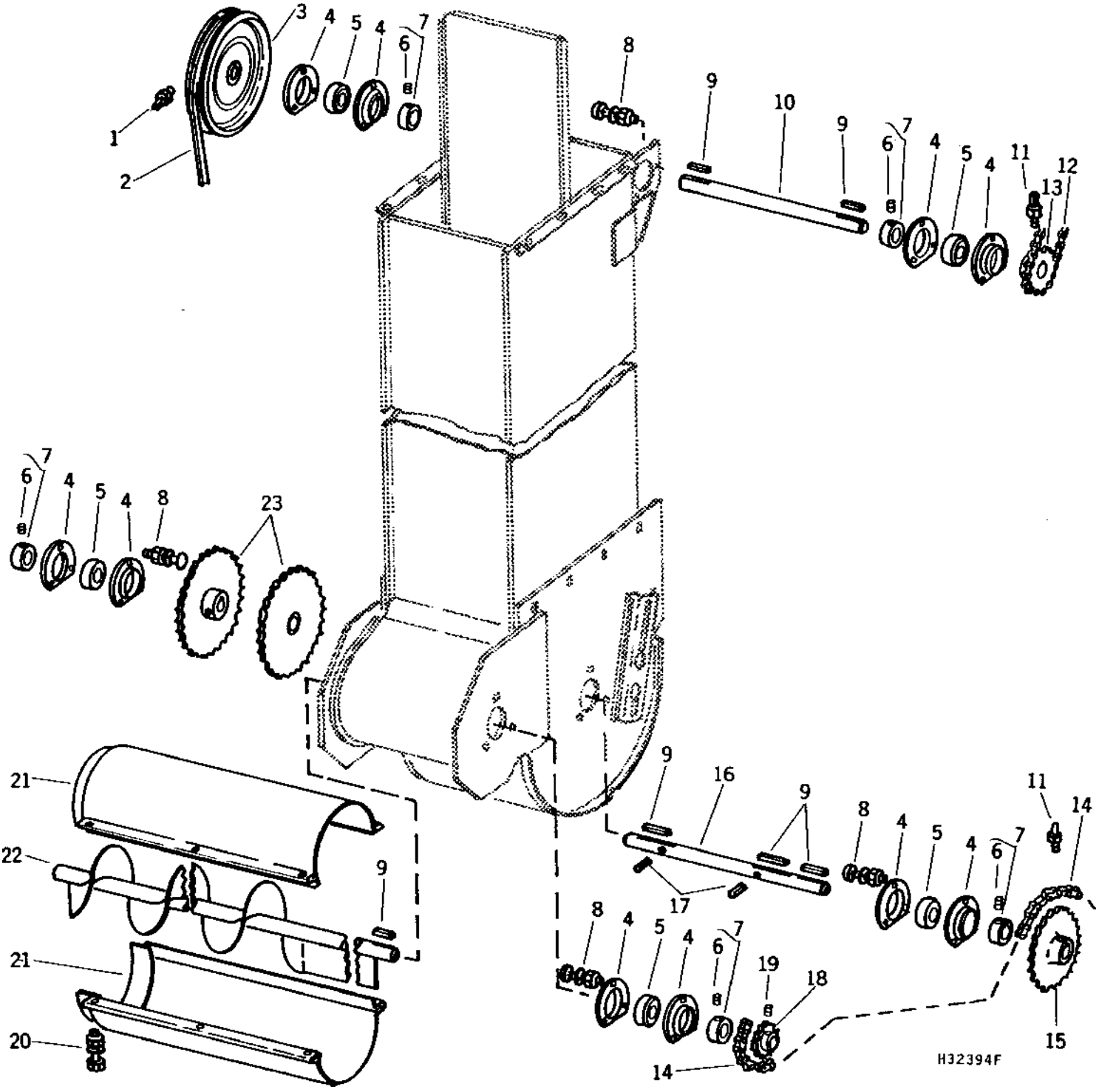
HP2429 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
2	E12379	NUT	1		
3	H101262	SUPPORT	1		
4	E12378	ELBOW FITTING	1		
5	AH89557	CLIP	2		
6	H98306	HOSE	1	-612740	(SUB H111472)
	H111472	HOSE	1		
7	14H732	NUT	1		3/8"

DIP AND POUR ELEVATOR LOWER AUGER AND UPPER COUNTERSHAFT

H32394F -UN-01JAN94

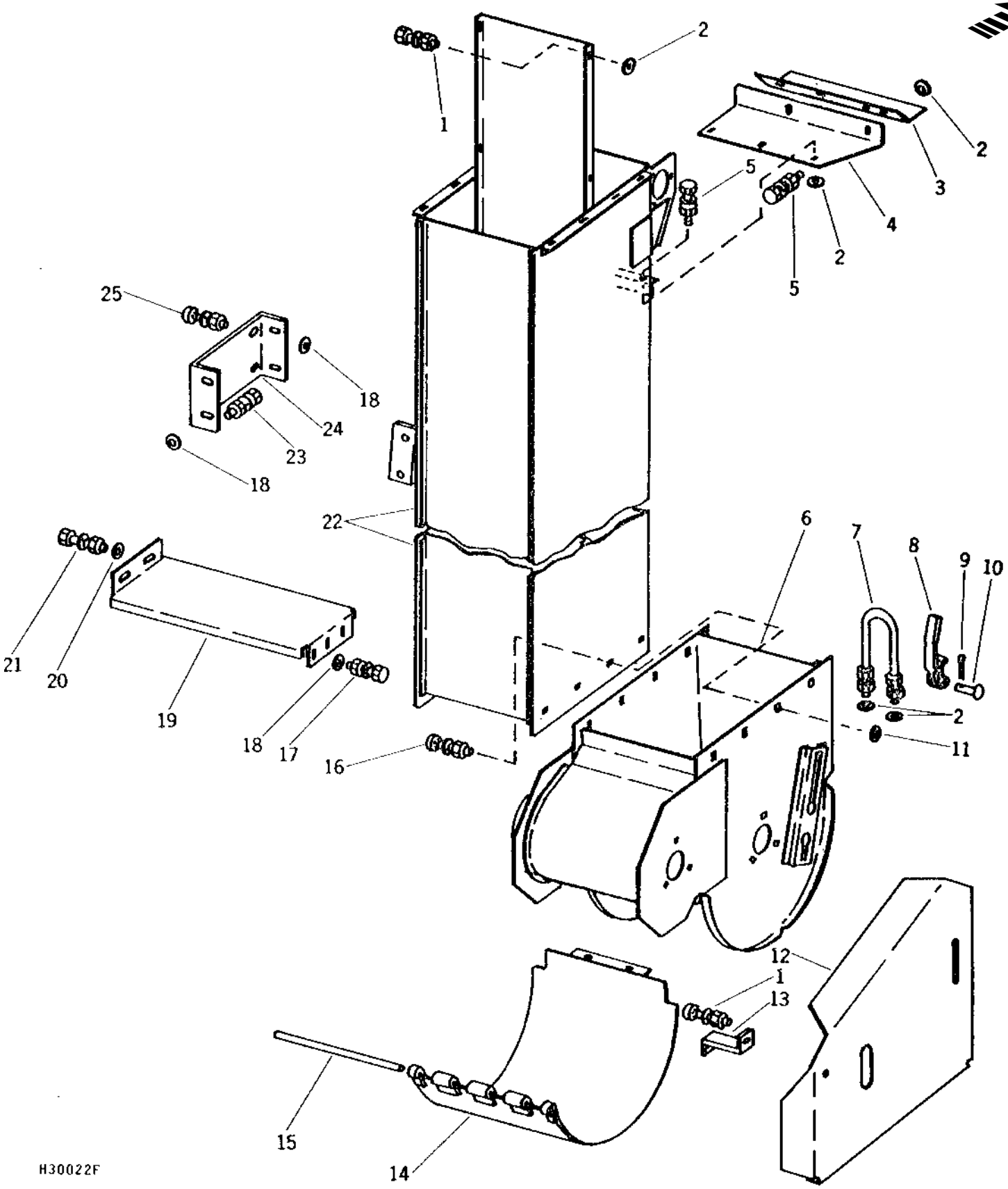


DIP AND POUR ELEVATOR LOWER AUGER AND UPPER COUNTERSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H853	SET SCREW	2		3/8" X 7/8"
	14H732	NUT	2		3/8"
2	P49415	BELT	1		
3	AH75984	PULLEY	1		232 MM (9-3/8") DIA.
4	H87472	PRESSED FLANGED HOUSING	10	-602385	
	H103264	PRESSED FLANGED HOUSING	10	602386-	
5	JD8665	BALL BEARING	5		
6	22H897	SET SCREW	5		1/4" X 1/4"
7	JD8554	ECCENTRIC LOCKING COLLAR	5		WITH SET SCREW
8	03H1540	BOLT	15		5/16" X 3/4"
	12H303	LOCK WASHER	15		5/16"
	14H785	NUT	15		5/16"
9	P49158	SHAFT KEY	6	-412421	(1/4" X 1/4" X 1/2")
	.....	KEY	6	412422-	(1/4" X 1/4" X 1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
10	H85675	COUNTERSHAFT	1		
11	22H907	SET SCREW	4		5/16" X 7/8"
	14H611	NUT	4		5/16"
12	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 117 LINKS, (ASSEMBLE FROM (2) AP6093H, AP6095H, (3) P20350, (3) P20351 AND P20352)
13	H35722	CHAIN SPROCKET	1		16 TEETH
14	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 89 LINKS, (ASSEMBLE FROM AP6093H, AP6094H, AP6095H, (2) P20350 AND (2) P20351)
15	AH86816	CHAIN SPROCKET	1		30 TEETH
16	H85726	SHAFT	1		DRIVE
17	34H94	SPRING PIN	2		7/32" X 1-3/4"
18	7807C	CHAIN SPROCKET	1		12 TEETH
19	22H979	SET SCREW	2		3/8" X 3/8"
20	19H2915	CAP SCREW	6		5/16" X 1-1/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
21	AH86774	SHIELD	2		
	AH86778	SHIELD	2		PERFORATED
22	AH98862	AUGER	1		
23	AH86752	CHAIN SPROCKET	2		42 TEETH

DIP AND POUR ELEVATOR LOWER HOUSING

H30022F -UN-01JAN94



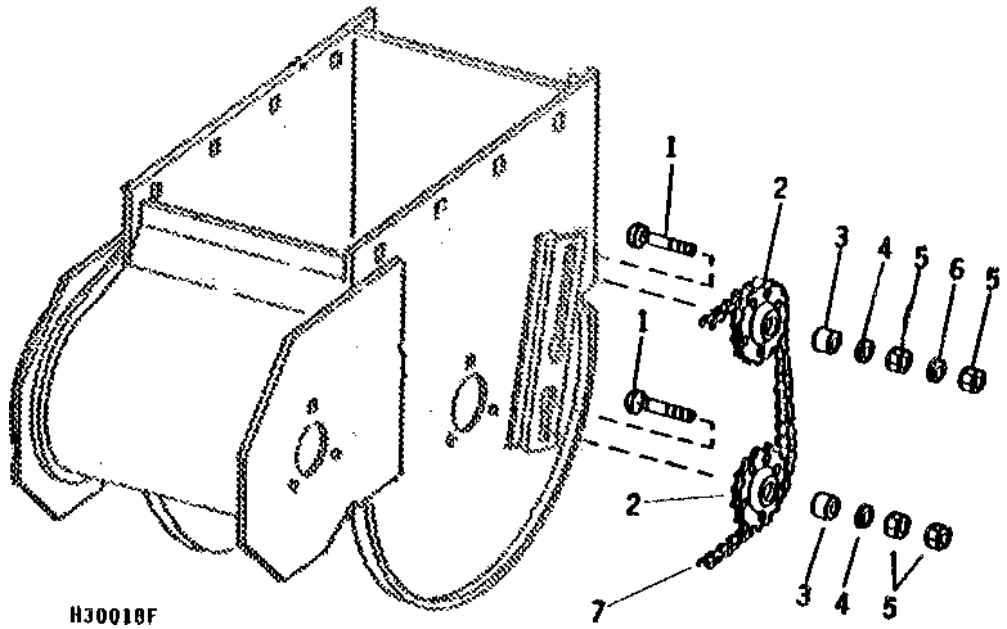
DIP AND POUR ELEVATOR LOWER HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1540	BOLT	5		5/16" X 3/4"
	12H303	LOCK WASHER	5		5/16"
	14H785	NUT	5		5/16"
2	24H1136	WASHER	12		11/32" X 11/16" X 0.065"
3	H84886	ANGLE	1		
4	H85671	REINFORCEMENT	1		
5	19H1900	CAP SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
6	AH86757	BOOT	1		
7	H35688	U-BOLT	1		
	14H785	NUT	4		5/16"
8	H11360	LEVER	1	-359088	(SUB H101297)
	H101297	LEVER	1		
9	11H211	COTTER PIN	1		1/8" X 3/4"
10	RV810A	PIN	1		
11	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
12	H85681	SHIELD	1		
13	H85682	BRACKET	1		
14	AH86765	DOOR	1		
	AH86779	DOOR	1		(PERFORATED)
15	C14854	DOWEL PIN	1	-1990	(SUB H98895)
	H98895	DOWEL PIN	1		
16	03H1765	BOLT	8		3/8" X 3/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
17	03H1500	BOLT	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
18	24H1305	WASHER	11		13/32" X 13/16" X 0.065"
19	H85703	BRACKET	1		
20	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
21	19H1945	CAP SCREW	2		1/2" X 3-1/4"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
22	AH86758	HOUSING	1		
23	03H1765	BOLT	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
24	H98091	BRACKET	1		
25	19H2284	CAP SCREW	4		3/8" X 7/8"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"

MEMORANDA

DIP AND POUR ELEVATOR LOWER CHAIN TIGHTENERS

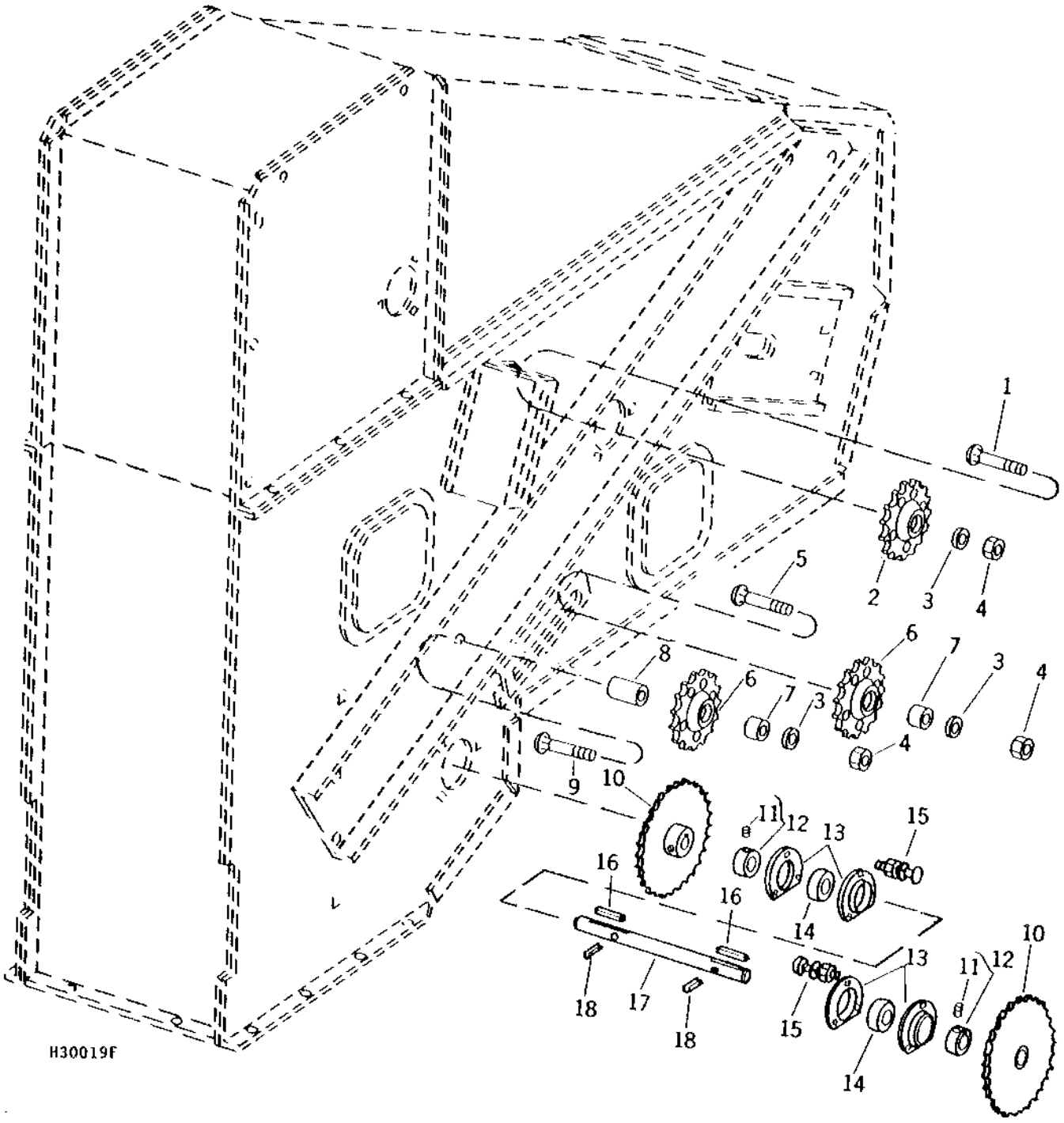
H30018F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H2121	BOLT	2		1/2" X 3-1/4"
2	AH21440	CHAIN SPROCKET	2		17 TEETH
3	28H2506	SPACER	2		1/2" X 11/16"
4	12H301	LOCK WASHER	2		1/2"
5	14H1040	NUT	4		1/2"
6	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
7	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 89 LINKS, (ASSEMBLE FROM AP6093H, AP6094H, AP6095H, (2) P20350 AND (2) P20351)

DIP AND POUR ELEVATOR UPPER CHAIN TIGHTENERS AND IDLERS

H30019F -UN-01JAN94

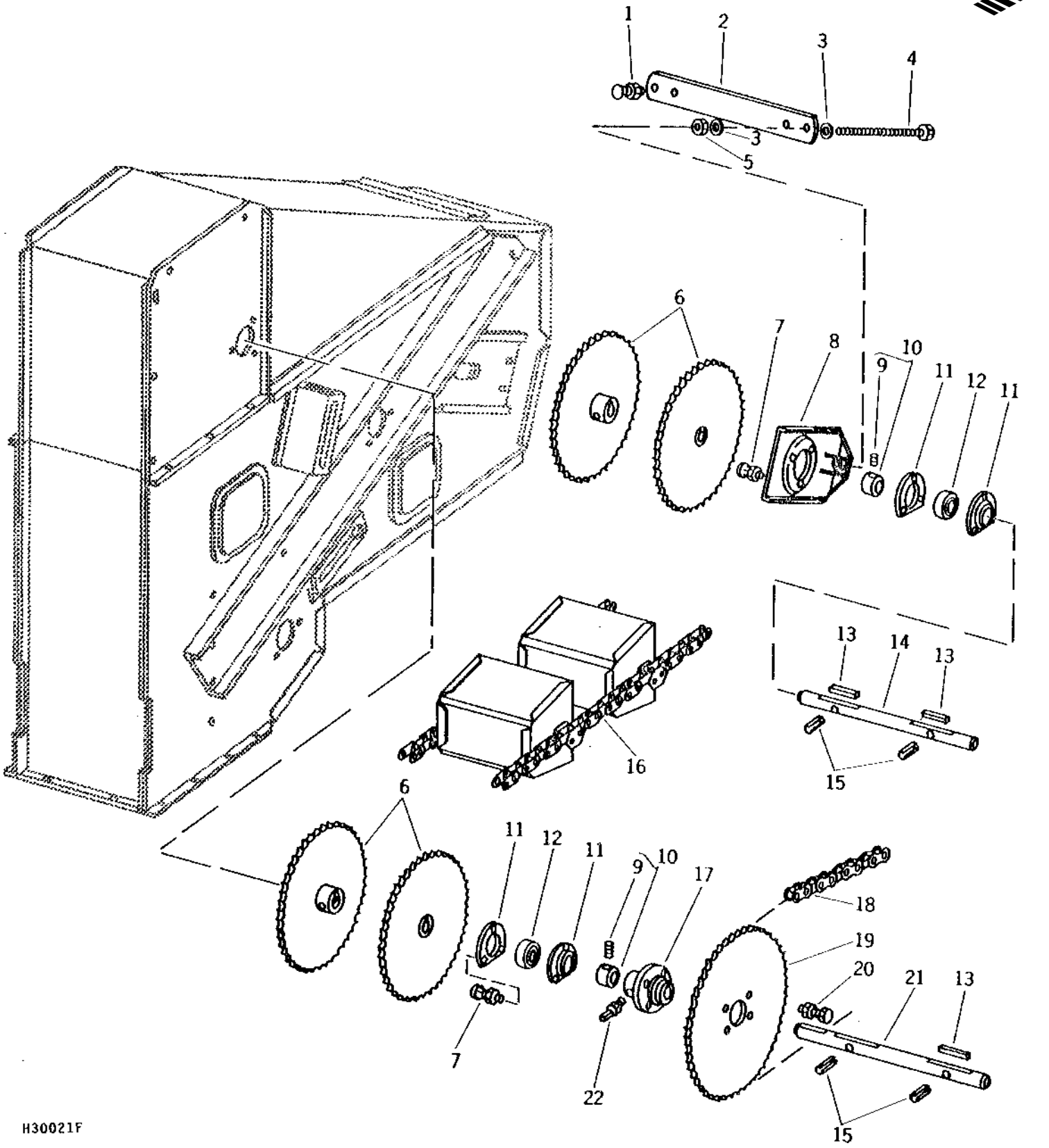


DIP AND POUR ELEVATOR UPPER CHAIN TIGHTENERS AND IDLERS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H2113	BOLT	1		1/2" X 2"
	12H301	LOCK WASHER	1		1/2"
2	AH21440	CHAIN SPROCKET	1		17 TEETH
3	24H1111	WASHER	3		17/32" X 1-1/16" X 0.090", 17 TEETH
4	14H1040	NUT	3		1/2"
5	03H1439	BOLT	1		1/2" X 1-3/4"
	12H301	LOCK WASHER	1		1/2"
6	AH76970	CHAIN SPROCKET	2		17 TEETH
7	U40538	BUSHING	2		
8	28H2531	BUSHING	1		1/2" X 7/8"
9	03H1596	BOLT	1		1/2" X 3"
	12H301	LOCK WASHER	1		1/2"
10	AH86752	CHAIN SPROCKET	2		42 TEETH
11	22H897	SET SCREW	2		1/4" X 1/4"
12	JD8554	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREW
13	H87472	PRESSED FLANGED HOUSING	4	-602385	
	H103264	PRESSED FLANGED HOUSING	4	602386-	
14	JD8665	BALL BEARING	2		
15	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
16	P49158	SHAFT KEY	2	-412421	
	.....	KEY	2	412422-	(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
17	H85742	SHAFT	1		
18	34H94	SPRING PIN	2		7/32" X 1-3/4"

DIP AND POUR ELEVATOR CONVEYOR CHAIN AND UPPER SPROCKETS

H30021F -UN-01JAN94

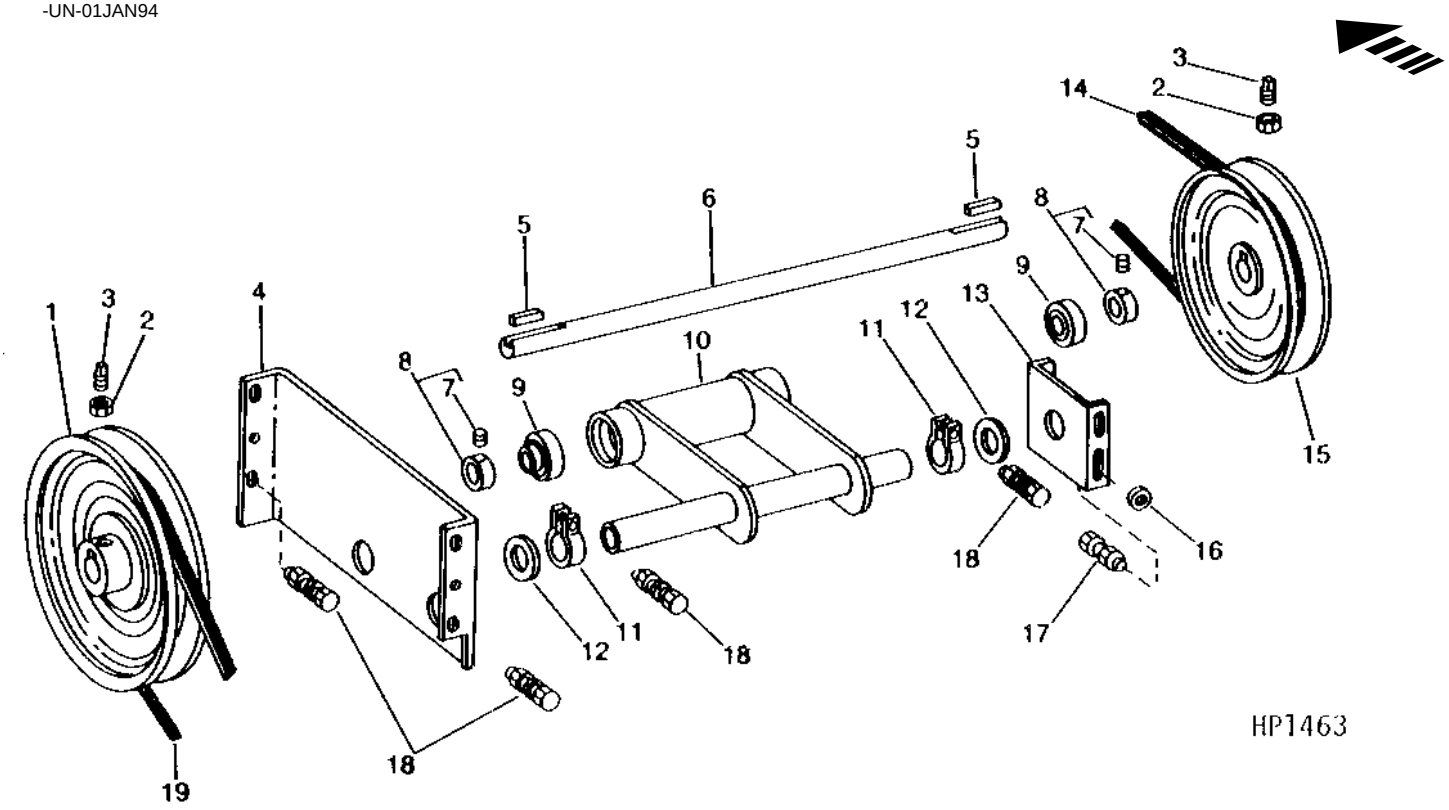


DIP AND POUR ELEVATOR CONVEYOR CHAIN AND UPPER SPROCKETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1544	BOLT	2		5/16" X 1-1/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
2	H85684	STRAP	1		
3	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
4	H85735	BOLT	2		
5	14H812	NUT	1		3/8"
6	AH86768	CHAIN SPROCKET	4		60 TEETH
7	03H1540	BOLT	12		5/16" X 3/4"
	12H303	LOCK WASHER	12		5/16"
	14H785	NUT	12		5/16"
8	AH80508	BRACKET	2		
9	22H897	SET SCREW	4		1/4" X 1/4"
10	JD8554	ECCENTRIC LOCKING COLLAR	4		WITH SET SCREW
11	H87472	PRESSED FLANGED HOUSING	8	-602385	
	H103264	PRESSED FLANGED HOUSING	8	602386-	
12	JD8665	BALL BEARING	4		
13	P49158	SHAFT KEY	5	-412421	
	.....	KEY	5	412422-	(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
14	H85718	SHAFT	1		
15	34H94	SPRING PIN	4		7/32" X 1-3/4"
16	AH86763	LINK CHAIN	1		WITH BUCKETS
	AH86762	CONVEYOR	40		BUCKET
	AH86766	LINK CHAIN	80		
	16H249	RIVET	160		3/16" X 3/8"
	BP10238	TRACK CHAIN W/O SHOES	1		OFFSET, WITH PIN AND COTTER
	11H230	COTTER PIN	1		1/16" X 3/8"
	P29361	PIN	1		
	AE23791	CHAIN LINK	1		COUPLER, WITH SPRING LOCK
	M16591	CLAMP	1		SPRING (5 PER PACKAGE)
	BP10236	TRACK CHAIN W/O SHOES	1		ROLLER
17	H10334	HUB	1		
18	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 119 LINKS, (ASSEMBLE FROM (2) AP6093H, AP6095H, (4) P20350, (4) P20351 AND P20352)
19	H23218	CHAIN SPROCKET	1		70 TEETH
20	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
21	H85726	SHAFT	1		DRIVE
22	22H907	SET SCREW	2		5/16" X 7/8"
	14H611	NUT	2		5/16"

DIP AND POUR ELEVATOR DRIVE COUNTERSHAFT

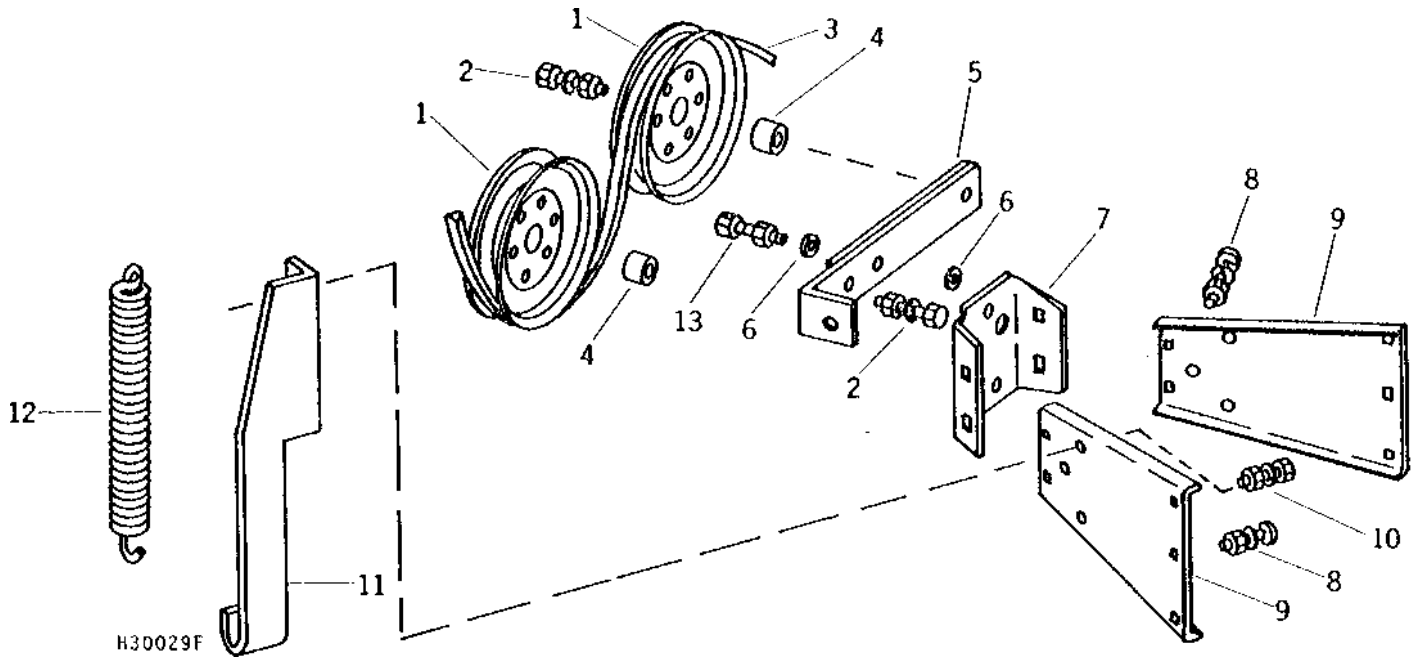
HP1463 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75987	PULLEY	1		292 MM (11-1/2") DIA.
2	14H732	NUT	4		3/8"
3	22H853	SET SCREW	4		3/8" X 7/8"
4	H98581	BRACKET	1		
5	.....	KEY	2		(1/4" X 1/4" X 1-1/8") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
6	H85662	COUNTERSHAFT	1		
7	22H897	SET SCREW	2		1/4" X 1/4"
8	JD8554	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREW
9	JD8597	BALL BEARING	2		
10	AH86753	SUPPORT	1		
11	H85741	CLAMP	2		
12	24H1669	WASHER	2		1-25/64" X 2-1/8" X 0.075"
13	H85664	BRACKET	1		
14	P49415	BELT	1		
15	AH75984	PULLEY	1		245 MM (9-5/8") DIA.
16	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
17	03H1540	BOLT	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
18	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
19	E60212	BELT	1		

DIP AND POUR ELEVATOR BELT TIGHTENER

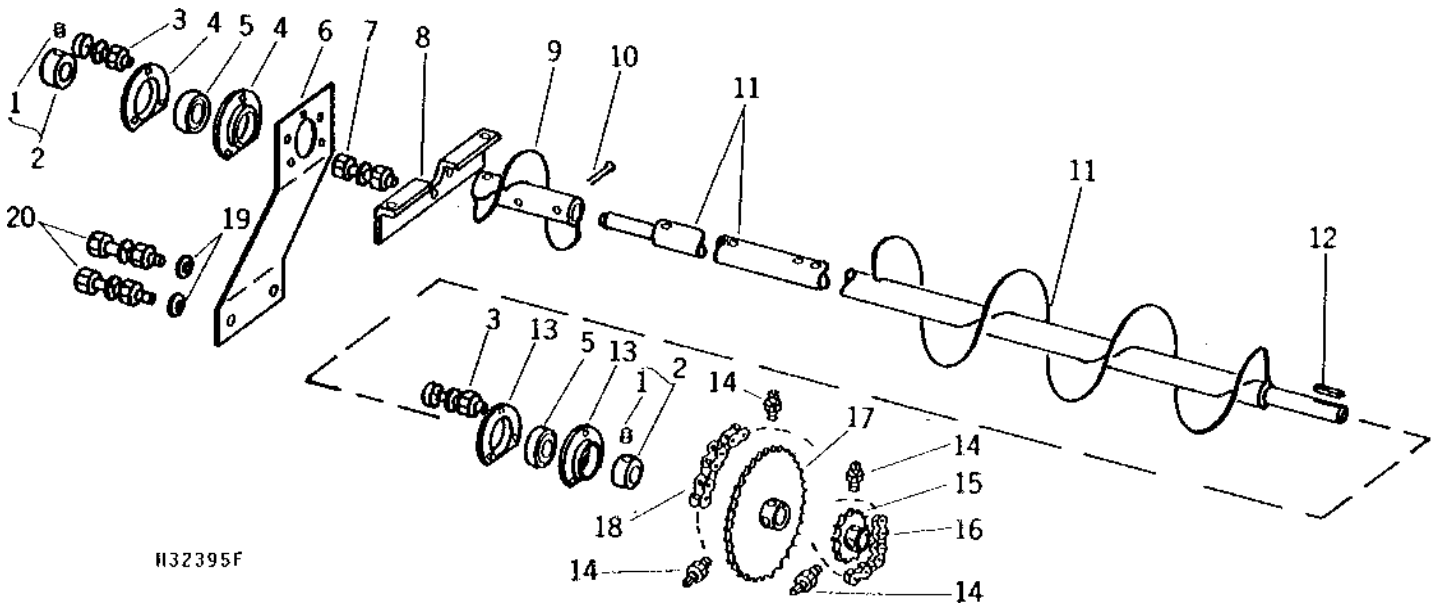
H30029F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH14097	SHEAVE	2		178 MM (7") DIA.
2	19H1820	CAP SCREW	2		1/2" X 3"
	12H301	LOCK WASHER	2		1/2"
	14H1040	NUT	2		1/2"
3	E60212	BELT	1		DRIVE, LOWER, COUNTERSHAFT
4	28H1646	BUSHING	2		1/2" X 9/16"
5	AH86754	ARM	1		
6	24H1341	WASHER	2		17/32" X 15/16" X 0.060"
7	H100231	BASE	1		
8	03H1765	BOLT	10		3/8" X 3/4"
	12H304	LOCK WASHER	10		3/8"
	14H812	NUT	10		3/8"
9	H100233	SUPPORT	2		
10	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
11	H85716	ARM	1		
12	H79074	SPRING	1		
13	19H1831	CAP SCREW	1		1/2" X 2"
	U16721	LOCK NUT	1		

DIP AND POUR ELEVATOR GRAIN TANK LOADING AUGER

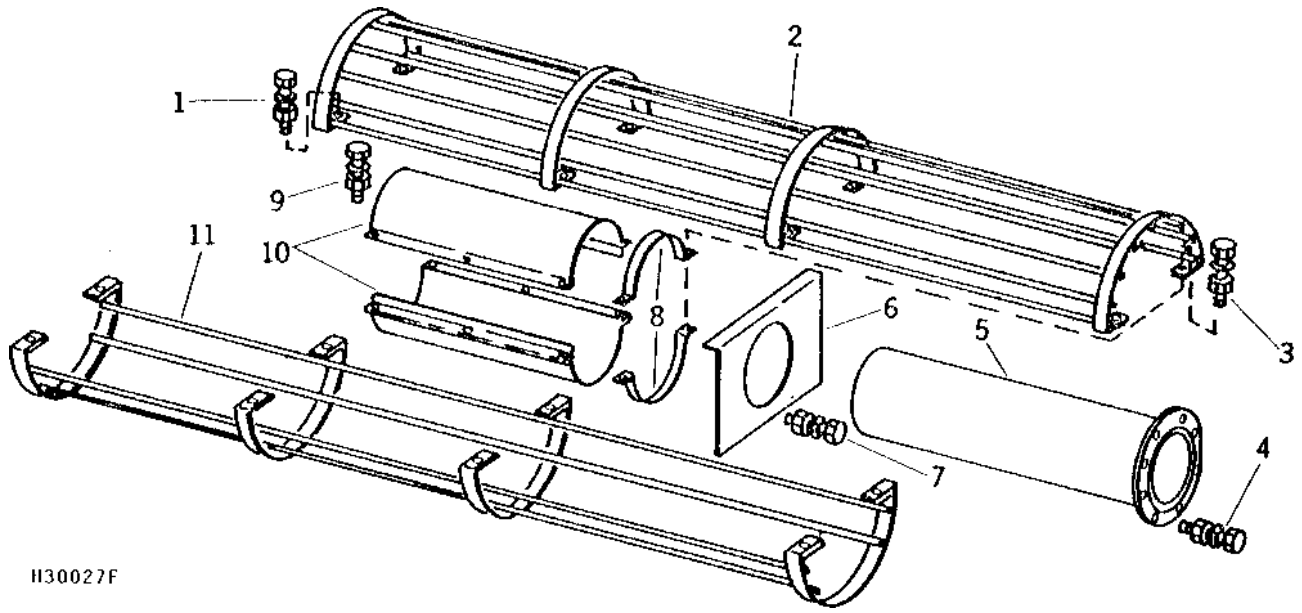
H32395F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD8554	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREWS
3	03H1540	BOLT	2		5/16" X 3/4"
	03H1709	BOLT	4		5/16" X 1"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
4	H87472	PRESSED FLANGED HOUSING	2	-602385	
	H103264	PRESSED FLANGED HOUSING	2	602386-	
5	JD8665	BALL BEARING	2		
6	H100232	BRACKET	1		
7	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
8	H85980	SUPPORT	1		L.H.
9	AH12839	AUGER	2		
10	11H292	COTTER PIN	2	-1990	1/4" X 2-1/4", (SUB 11H250)
	11H250	COTTER PIN	2		
11	AH86770	AUGER	1		
12	C13875	SHAFT KEY	1		
13	H35465	PRESSED FLANGED HOUSING	2		
14	22H853	SET SCREW	2		3/8" X 7/8", (USE WITH 50-TOOTH SPROCKET)
	14H732	NUT	2		3/8"
	22H907	SET SCREW	4		5/16" X 7/8", (USE WITH 16- AND 30-TOOTH SPROCKET)
	14H611	NUT	4		5/16"
15	H35722	CHAIN SPROCKET	1		16 TEETH
16	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 119 LINKS, (ASSEMBLE FROM (2) AP6093H, AP6095H, (4) P20350, (4) P20351 AND P20352)
17	AH86822	CHAIN SPROCKET	1		50 TEETH (BEAN)
	AH86816	CHAIN SPROCKET	1		30 TEETH (CORN)
18	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 117 LINKS, (ASSEMBLE FROM (2) AP6093H, AP6095H, (3) P20350, (3) P20351 AND P20352)
19	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
20	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"

DIP AND POUR ELEVATOR AUGER HOUSING, EXTENSION, AND SHIELD

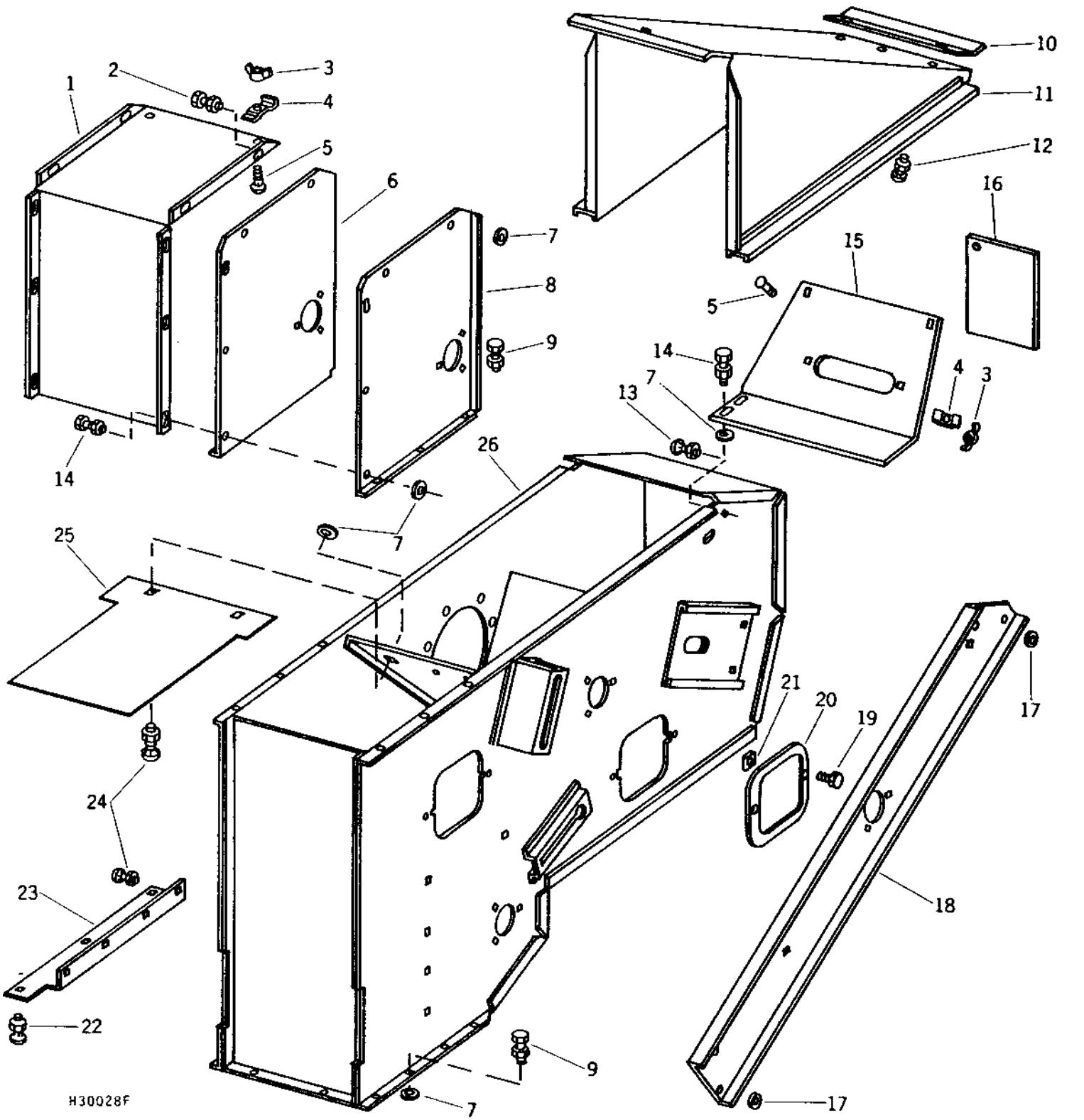
H30027F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1905	CAP SCREW	8		5/16" X 1"
	12H303	LOCK WASHER	8		5/16"
	14H785	NUT	8		5/16"
2	AH87120	SHIELD	1		UPPER
3	19H1906	CAP SCREW	2		5/16" X 1-1/2"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
4	19H2020	CAP SCREW	7		5/16" X 1/2"
	12H303	LOCK WASHER	7		5/16"
	14H785	NUT	7		5/16"
5	AH86751	HOUSING	1		
6	H85724	SEAL	1		(WITH GRAIN TANK EXTENSIONS)
7	19H1900	CAP SCREW	6		5/16" X 3/4", (WITH GRAIN TANK EXTENSIONS)
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
8	H85979	SUPPORT	2		
9	19H2915	CAP SCREW	6		5/16" X 1-1/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
10	H77058	ARCH	2		
11	AH87121	SHIELD	1		LOWER

DIP AND POUR ELEVATOR TOP HOOD

H30028F -UN-01JAN94

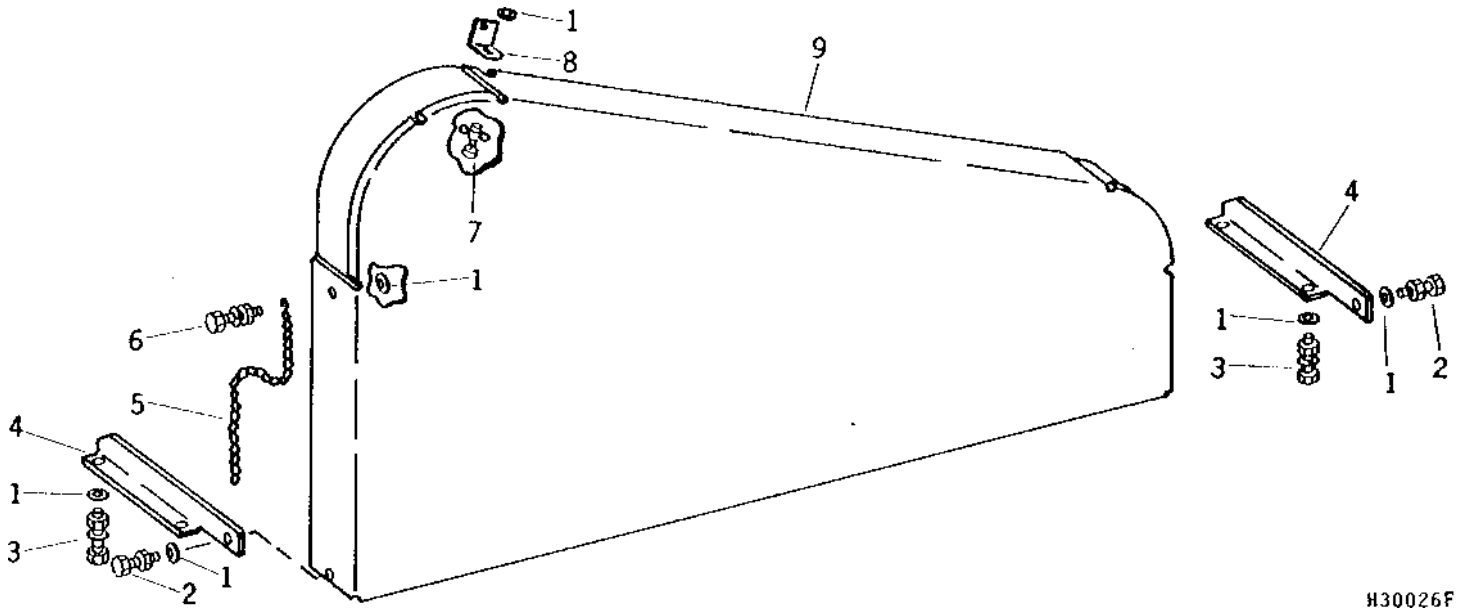


DIP AND POUR ELEVATOR TOP HOOD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H85713	REINFORCEMENT	1		
2	19H1905	CAP SCREW	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	14H819	WING NUT	4		5/16"
4	P47159	CLAMP	4		
5	03H1709	BOLT	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
6	H85712	SUPPORT	1		L.H.
7	24H1136	WASHER	23		11/32" X 11/16" X 0.065"
8	H85711	SUPPORT	1		R.H.
9	19H1813	CAP SCREW	15		5/16" X 5/8"
	12H303	LOCK WASHER	15		5/16"
	14H785	NUT	15		5/16"
10	H85743	STRAP	1		SHIELD
11	AH86767	HEADLINER	1		TOP
12	21H1016	SCREW	2		1/4" X 1/2"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
13	03H1709	BOLT	4		5/16" X 1"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
14	19H1900	CAP SCREW	11		5/16" X 3/4"
	12H303	LOCK WASHER	11		5/16"
	14H785	NUT	11		5/16"
15	H85746	SUPPORT	1		FRONT
16	H85739	COVER	1		
17	24H1292	WASHER	4		11/32" X 3/4" X 0.120"
18	H85839	REINFORCEMENT	1		
19	19H1227	CAP SCREW	4		1/4" X 1/2"
20	H25772	DOOR	2	-556665	(SUB H89569)
	H89569	DOOR	2		
21	P41706	NUT	4		
22	03H1519	BOLT	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
23	H100230	BRACKET	1		
24	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
25	H85714	EXTENSION	1		
26	AH86776	HOOD	1		

DIP AND POUR ELEVATOR TOP SHIELD

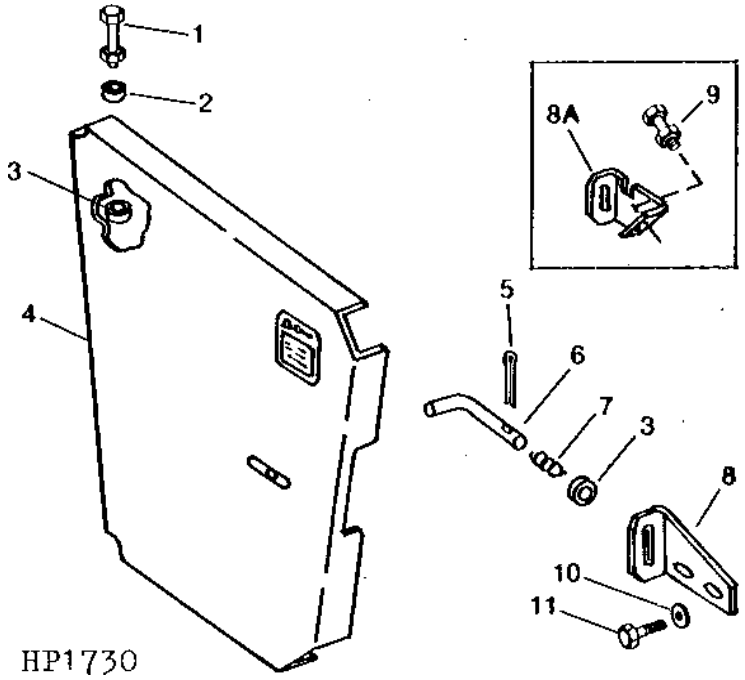
H30026F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
2	19H1900	CAP SCREW	2		5/16" X 3/4"
	BP12232	LOCK NUT	2		
3	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
4	H85740	BRACKET	2		
5	AP17449	LINK CHAIN	1		
6	19H1813	CAP SCREW	1		5/16" X 5/8"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
7	03H1709	BOLT	1		5/16" X 1"
	14H819	WING NUT	1		5/16"
8	H85731	BRACKET	1		
9	AH86782	SHIELD	1		

SEPARATOR RIGHT-HAND SHIELD
(DIP AND POUR ELEVATOR)

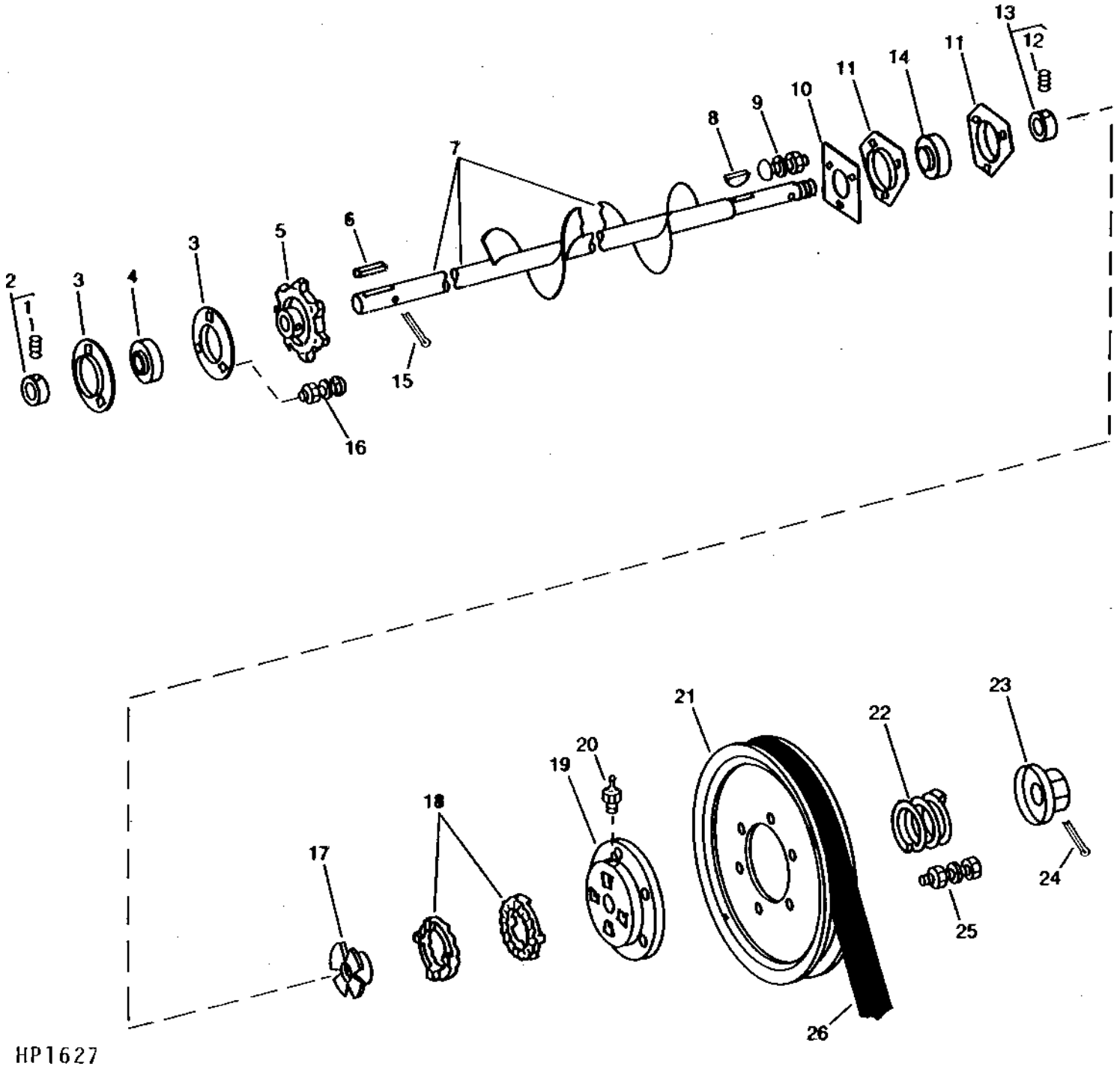
HP1730 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
2	28H1517	WASHER	2		0.493" X 0.675" X 1/4"
3	24H1305	WASHER	3		13/32" X 13/16" X 0.065"
4	AH86771	SHIELD	1	-556300	(SUB AH111437)
	AH111437	SHIELD	1		(WITH DECAL)
5	11H211	COTTER PIN	1	-556300	1/8" X 3/4"
6	H78557	PIN	1	-556300	
7	HZ5621H	SPRING	1	-556300	
8A	H97126	LATCH	1	-556300	
8B	H112961	BRACKET	1	556301-	
9	03H1540	BOLT	2	-556300	5/16" X 3/4"
	12H303	LOCK WASHER	2	-556300	5/16"
	14H785	NUT	2	-556300	5/16"
10	24H1305	WASHER	2	556301-	13/32" X 13/16" X 0.065"
11	N14822	SELF-LOCKING SCREW	2	556301-	

LOWER TAILINGS AUGER
(SERIAL NO. -610500)

HP1627 -UN-01JAN94

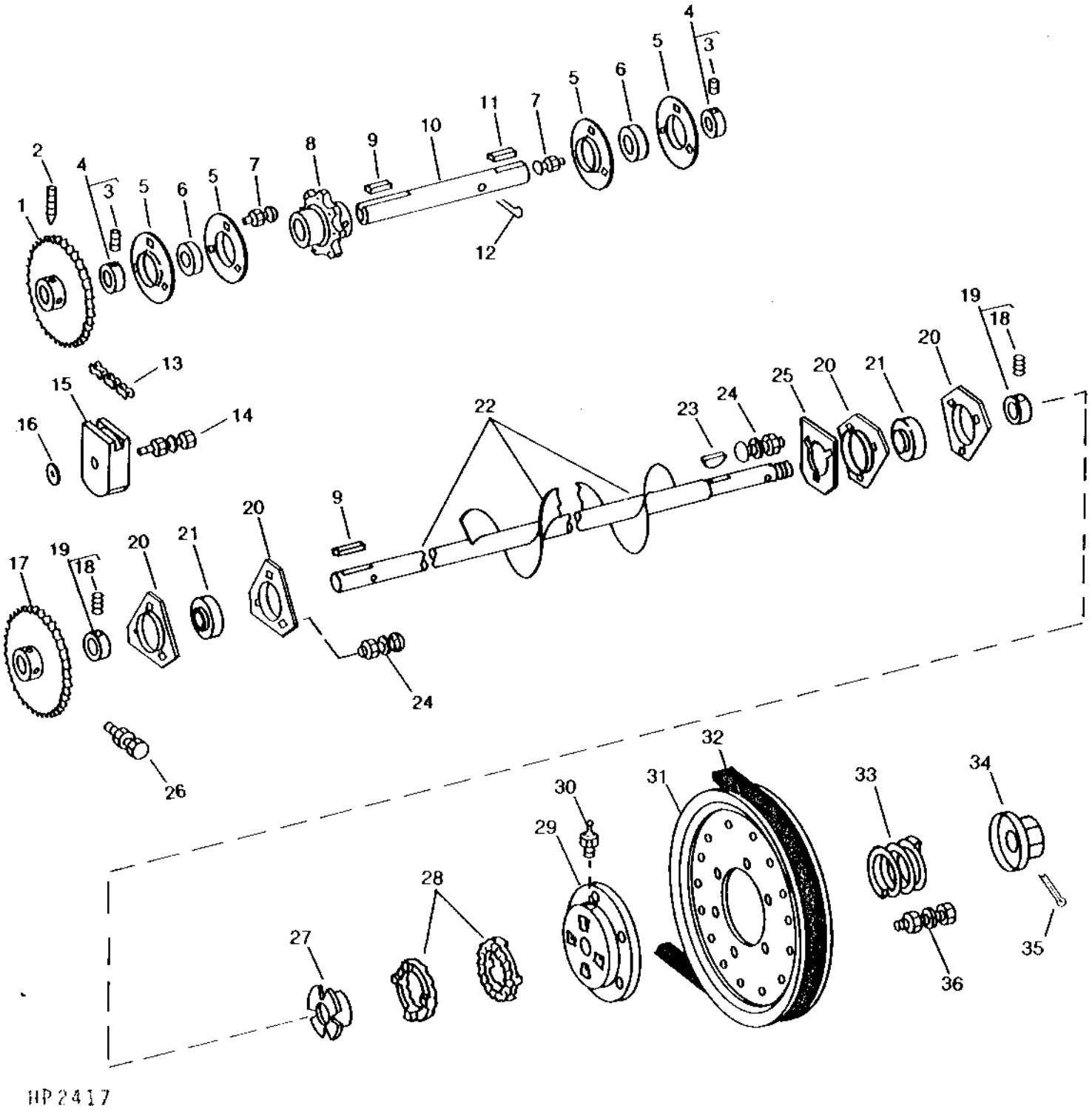


LOWER TAILINGS AUGER - CONTINUED
(SERIAL NO. -610500)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	22H897	SET SCREW	2		1/4" X 1/4"
2	JD8554	ECCENTRIC LOCKING COLLAR	2		
3	H87472	PRESSED FLANGED HOUSING	2	-602385	
	H103264	PRESSED FLANGED HOUSING	2	602386-	
4	JD9273	BALL BEARING	1		
5	H99472	CHAIN SPROCKET	1		7 TEETH
6	P5424H	SHAFT KEY	1		SQUARE
7	AH93663	AUGER	1		
8	26H19	SHAFT KEY	1		1/4" X 7/8"
9	03H1500	BOLT	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
10	H113839	COVER	1	-610500	(SUB H125875)
	H125875	COVER	1		
11	C3994E	PRESSED FLANGED HOUSING	2	-511484	(SUB H103265 AND H113839, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	2		
12	22H897	SET SCREW	1		1/4" X 1/4"
13	JD8594	ECCENTRIC LOCKING COLLAR	1		
14	JD8593	BALL BEARING	1		
15	11H244	COTTER PIN	1		3/16" X 2-1/2"
16	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
17	H85015	HUB	1		DRIVER, SLIP CLUTCH
18	Z699H	SLIP CLUTCH	2		
19	H97574	HUB	1		
20	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
21	AH75988	SHEAVE	1		299 MM (11-3/4") DIA.
22	J21022	SPRING	1		
23	AH97146	NUT	1		
24	11H249	COTTER PIN	1		1/4" X 2"
25	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
26	N110085	BELT	1		

LOWER TAILINGS AUGER, SHAFT, AND TIGHTENER
(SERIAL NO. 610501-)

HP2417 -UN-01JAN94

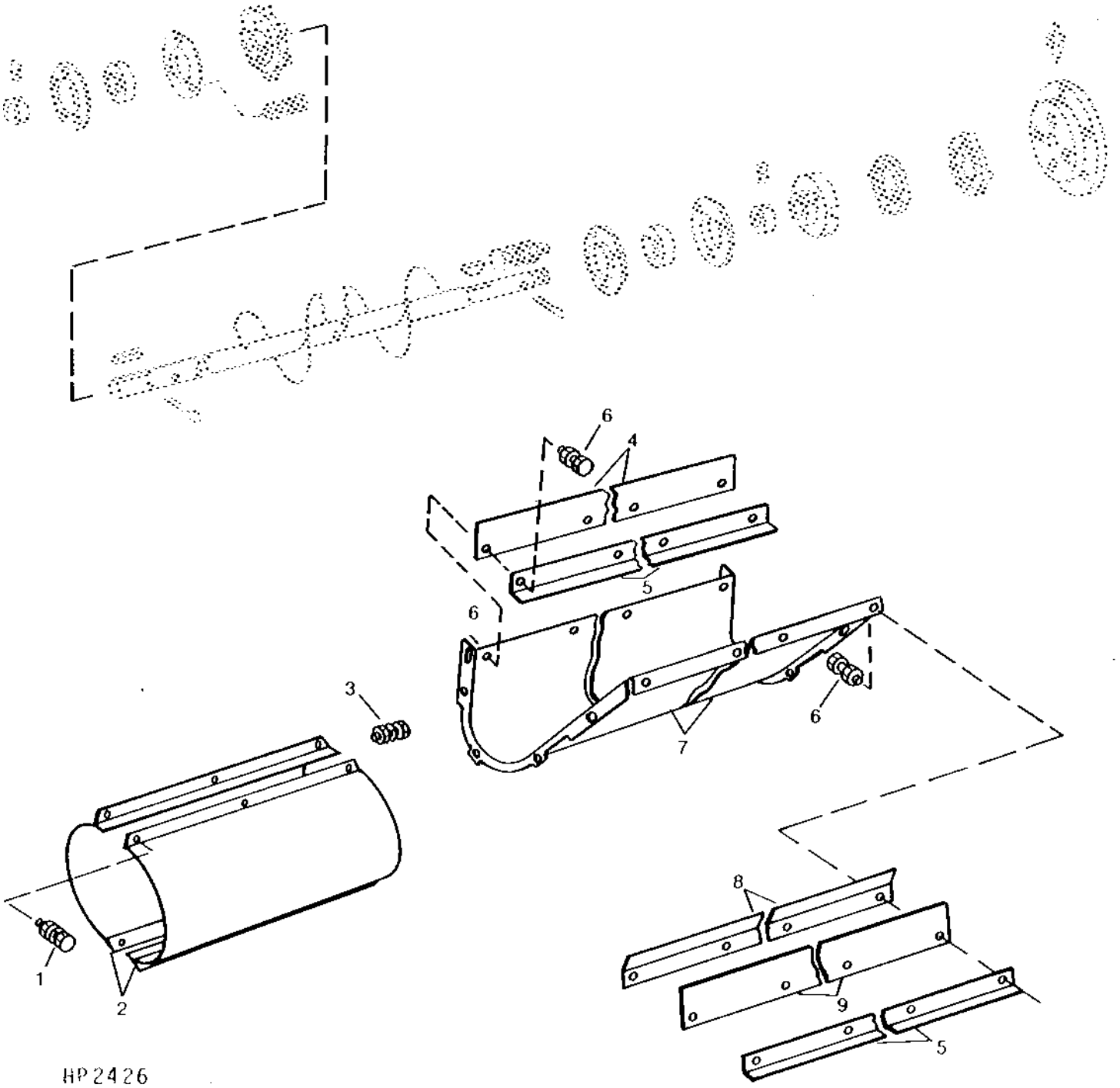


LOWER TAILINGS AUGER, SHAFT, AND TIGHTENER - CONTINUED
(SERIAL NO. 610501-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH84244	DRIVE SPROCKET	1		18 TEETH
2	22H817	SET SCREW	2		3/8" X 3/4"
	14H732	NUT	2		3/8"
3	22H897	SET SCREW	2		1/4" X 1/4"
4	JD8554	ECCENTRIC LOCKING COLLAR	2		
5	H76654	PRESSED FLANGED HOUSING	4		
6	JD9273	BALL BEARING	2		
7	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
8	H108576	CHAIN SPROCKET	1		8 TEETH
9	.....	KEY	2		(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
10	H89517	SHAFT	1		
11	P5424H	SHAFT KEY	1		
12	11H244	COTTER PIN	1		3/16" X 2-1/2"
13	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 41 LINKS (ASSEMBLE FROM (4) AP6095H AND P20352)
14	03H1791	BOLT	1		5/16" X 2-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
15	H109735	TIGHTENER	1		
16	24H1136	WASHER	1		11/32" X 11/16" X 0.065"
17	AH96257	CHAIN SPROCKET	1		18 TEETH
18	22H897	SET SCREW	2		1/4" X 1/4"
19	JD8594	ECCENTRIC LOCKING COLLAR	2		
20	H103265	PRESSED FLANGED HOUSING	4		
21	JD8593	BALL BEARING	2		
22	AH122336	AUGER	1		
23	26H19	SHAFT KEY	1		1/4" X 7/8"
24	03H1765	BOLT	6		3/8" X 3/4"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
25	H125875	COVER	1		
26	22H818	SET SCREW	2		5/16" X 3/4"
	14H611	NUT	2		5/16"
27	H85015	HUB	1		
28	Z699H	SLIP CLUTCH	2		
29	H97574	HUB	1		
30	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
31	AH118447	SHEAVE	1		279 MM (11") DIA.
32	H118730	BELTING	1		
33	J21022	SPRING	1		
34	AH97146	NUT	1		
35	11H249	COTTER PIN	1		1/4" X 2"
36	19H1905	CAP SCREW	6		5/16" X 1"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"

LOWER TAILINGS HOUSING

HP2426 -UN-01JAN94

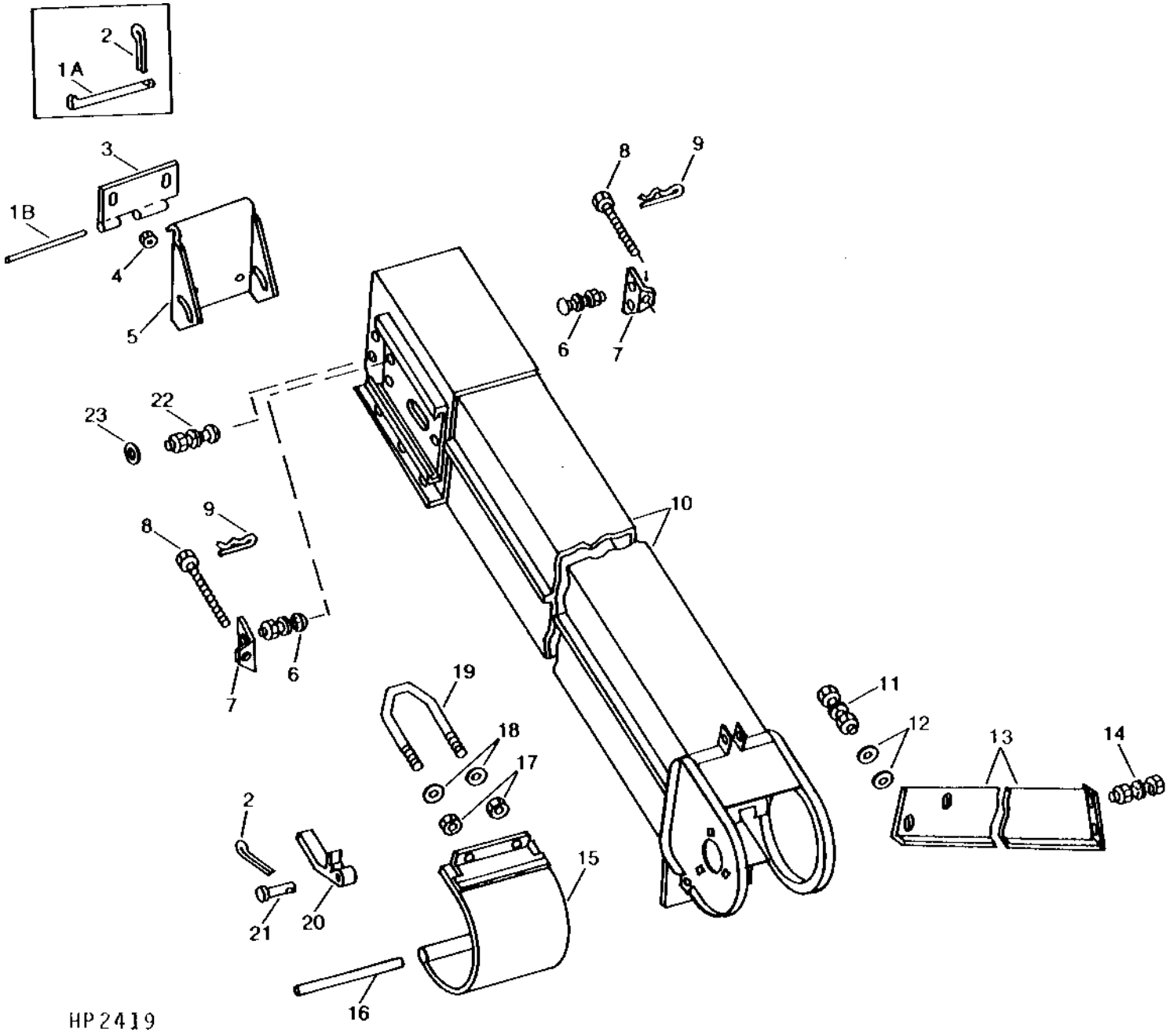


LOWER TAILINGS HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2831	CAP SCREW	6	-610500	5/16" X 1-1/2"
	19H2915	CAP SCREW	6	610501-	5/16" X 1-1/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
2	H75975	COVER	2	-610500	(SOLID)
	H118676	HOUSING	2	610501-	HALF, SOLID
	H78296	COVER	2	-610500	(PERFORATED)
	H118677	HOUSING	2	610501-	HALF, PERFORATED
3	N10212	SELF-LOCKING SCREW	10		
	N10213	LOCK NUT	10		
4	H75952	SEAL	1	610501-	
5	H75951	REINFORCEMENT	1	-610500	(SUB H134308)
	H75951	REINFORCEMENT	2	610501-	(SUB H134308)
	H134308	REINFORCEMENT	1		
6	19H1900	CAP SCREW	8	-610500	5/16" X 3/4"
	19H1900	CAP SCREW	16	610501-	5/16" X 3/4"
	12H303	LOCK WASHER	8	-508848	5/16"
	14H785	NUT	8	-508848	5/16"
	N10213	LOCK NUT	8	508849-610500	
	N10213	LOCK NUT	16	610501-	
7	H75942	HOUSING	1	-610500	
	H118534	HOUSING	1	610501-	
8	H81820	DEFLECTOR	1		
9	H75952	SEAL	1	-610500	
	H126163	STRAP	1	610501-	

TAILINGS ELEVATOR HOUSING
(SERIAL NO. -610500)

HP2419 -UN-01JAN94

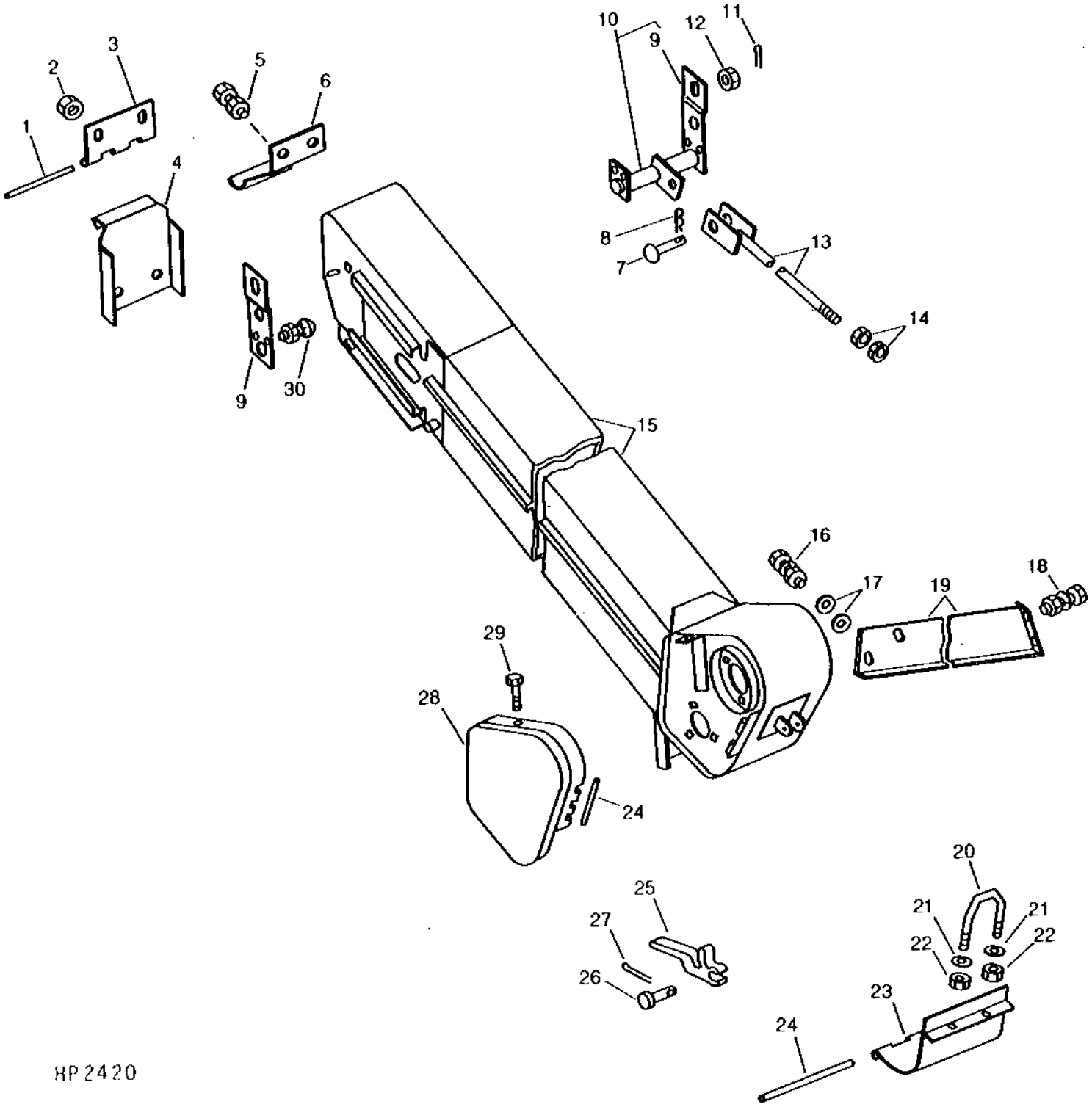


TAILINGS ELEVATOR HOUSING - CONTINUED
(SERIAL NO. -610500)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H75982	PIN	1	-359610	
1B	P47039	DOWEL PIN	1	359611-1990	CUT TO 127 MM (5") (MAKE FROM H103318)
2	11H206	COTTER PIN	2	-359610	3/32" X 3/4"
	11H206	COTTER PIN	2	354741-	3/32" X 3/4"
3	H102459	HINGE	1	359611-	
4	N10213	LOCK NUT	2	359611-	
5	H97943	DOOR	1	-362163	(SUB AH102543 AND H102459)
	AH102543	DOOR	1		
6	03H1540	BOLT	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
7	H75977	BRACKET	2		
8	H78294	BOLT	2		
9	J16931	SPRING LOCKING PIN	2		
10	AH96371	ELEVATOR	1		
11	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
12	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
13	H75974	SUPPORT	1		
14	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	AH12678	DOOR	1		(SOLID)
	AH11794	DOOR	1		(PERFORATED)
16	P42406	DOWEL PIN	1	-1990	CUT TO 152 MM (6") (MAKE FROM H103318)
17	T16464	LOCK NUT	2		5/16"
18	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
19	H35688	U-BOLT	1		
20	H11360	LEVER	1	-359088	(SUB H101297)
	H101297	LEVER	1		
21	RV810A	PIN	1		DRILLED
22	21H1027	SCREW	2		1/4" X 3/4"
	14H786	NUT	4		1/4"
23	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
24	.....	BOLT	2	359611-	

TAILINGS ELEVATOR HOUSING
(SERIAL NO. 610501-)

HP2420 -UN-01JAN94

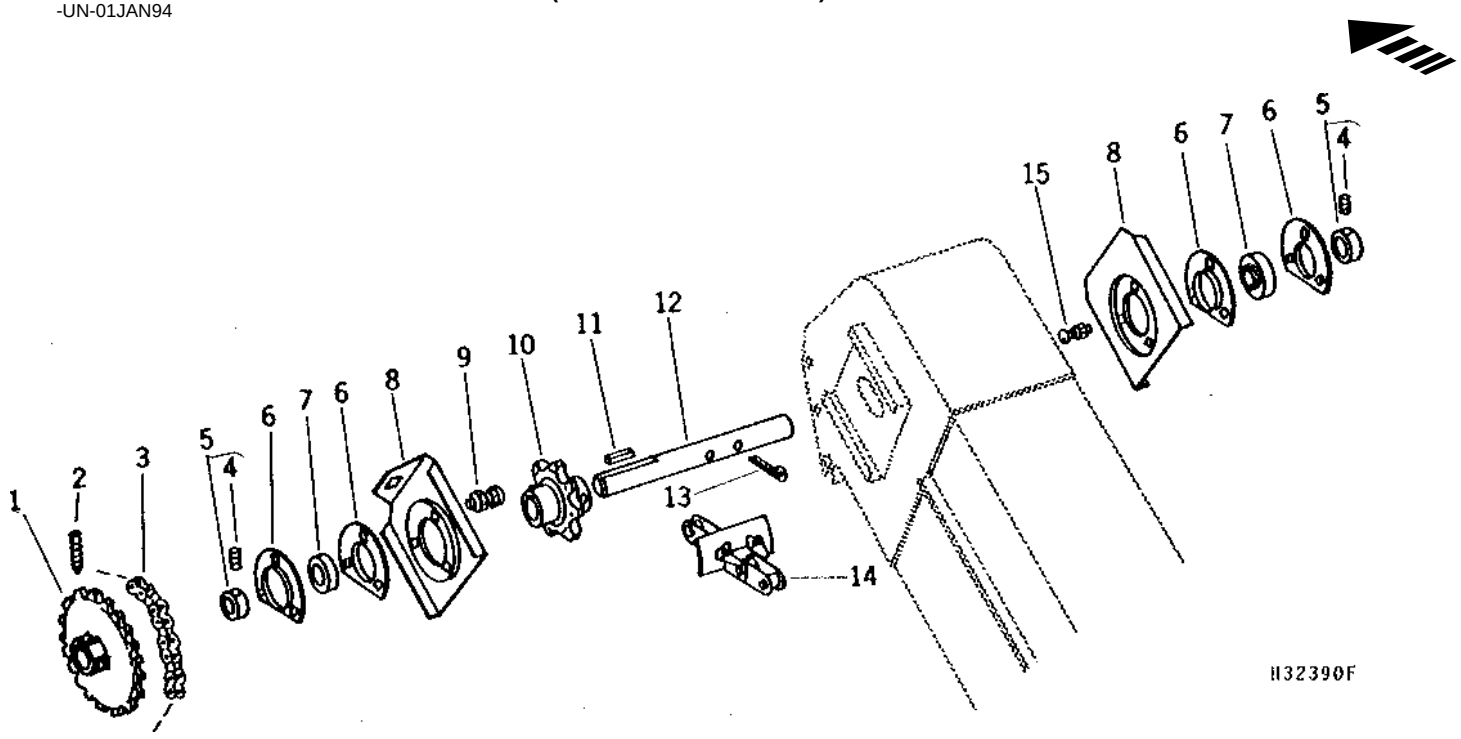


TAILINGS ELEVATOR HOUSING - CONTINUED
(SERIAL NO. 610501-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P42406	DOWEL PIN	1	-1990	(MAKE FROM H103318) CUT TO 152 MM (6")
2	N10213	LOCK NUT	1		
3	H102466	HINGE	1		
4	AH120519	DOOR	1	-611569	(SUB AH123367)
	AH123367	DOOR	1		
5	19H1227	CAP SCREW	2		1/4" X 1/2"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
6	H123940	HOLD-DOWN CLIP	1		
7	H79676	PIN	1		
8	11H216	COTTER PIN	1		3/16" X 1"
9	H106315	LEVER	2		
10	AH108935	LEVER	1		
11	11H237	COTTER PIN	2		1/8" X 2"
12	24H1454	WASHER	2		1-1/32" X 2" X 0.060"
13	AH105503	YOKE	1		
14	14H812	NUT	2		3/8"
15	AH112077	ELEVATOR	1		
16	19H2284	CAP SCREW	2		3/8" X 7/8"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
18	19H1944	CAP SCREW	2		3/8" X 2-3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	H120167	SUPPORT	1		
20	H35688	U-BOLT	1		
21	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
22	T16464	LOCK NUT	2		5/16"
23	AH98029	DOOR	1		(SOLID)
	AH98030	DOOR	1		(PERFORATED)
24	H75985	DOWEL PIN	2	-1990	CUT TO 175 MM (6.88") (MAKE FROM H103318)
25	H101297	LEVER	1		
26	RV810A	PIN	1		DRILLED
27	11H206	COTTER PIN	1		3/32" X 3/4"
28	AH118954	SHIELD	1		
29	N71292	SELF-LOCKING SCREW	1		
30	N10214	SELF-LOCKING SCREW	2		
	N10215	LOCK NUT	2		

TAILINGS ELEVATOR CONVEYOR CHAIN, SPROCKETS, AND BEARINGS
(SERIAL NO. -610500)

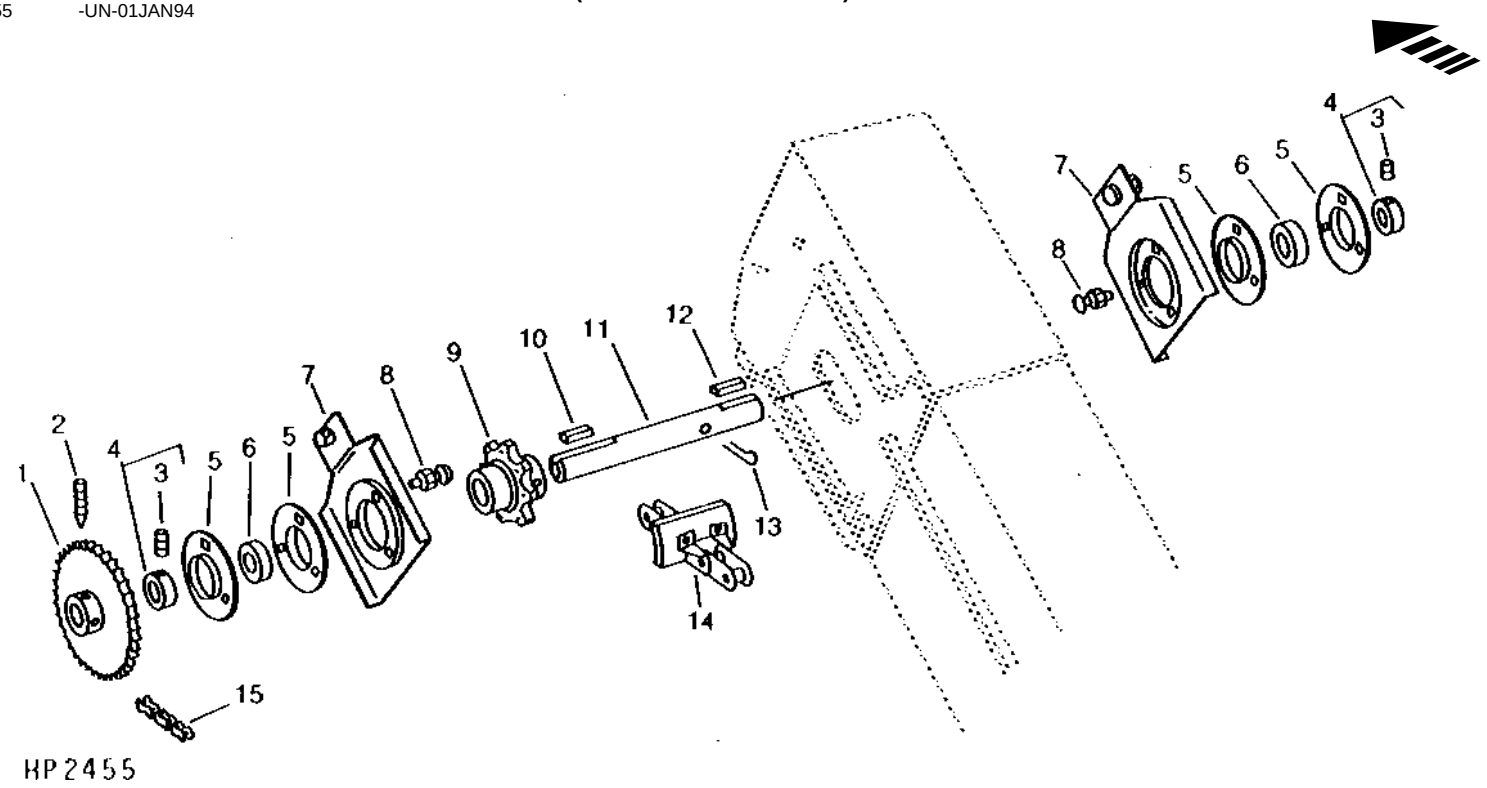
H32390F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87146	CHAIN SPROCKET	1		26 TEETH
2	22H817	SET SCREW	2		3/8" X 3/4"
	14H732	NUT	2		3/8"
3	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 51 LINKS, (ASSEMBLE FROM AP6093H AND P20352)
4	22H897	SET SCREW	2		1/4" X 1/4"
5	JD8554	ECCENTRIC LOCKING COLLAR	2		
6	H87472	PRESSED FLANGED HOUSING	4	-602385	
	H103264	PRESSED FLANGED HOUSING	4	602386-	
7	JD9273	BALL BEARING	2		
8	AH78549	BRACKET	2		
9	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
10	H63578	CHAIN SPROCKET	1		7 TEETH
11	.....	KEY	1		(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
12	H75978	SHAFT	1		
13	11H250	COTTER PIN	2		1/4" X 2-1/2"
14	AH96388	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (24 PADDLES)
	AH76980	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (48 BUCKETS)
	C10232	LINK	1		ROLLER
	C10233	CHAIN LINK	1		OFFSET
	AC11779	PIN	1		OFFSET, WITH COTTER
	C10263	TRACK CHAIN W/O SHOES	1		COUPLER
	AC14974	PIN	1		COUPLER LINK, WITH COTTER PIN
	H86759	PADDLE	24		RUBBER
	H63576	LOADER BUCKET	48		
	H86761	PADDLE	1		STEEL CLEANING
	AH86897	BOLT	48		(PADDLE)
	19H1948	CAP SCREW	AR		1/4" X 3/4", (2 USED, STEEL CLEANING PADDLE; 96 USED, BUCKET)
	24H1286	WASHER	96		9/32" X 1/2" X 1/16", (BUCKET)
	14H786	NUT	AR		1/4", (2 USED, STEEL CLEANING PADDLE; 96 USED, BUCKET)
	AH87765	CHAIN LINK	24		ATTACHMENT
15	03H1539	BOLT	3		5/16" X 5/8"
	12H334	LOCK WASHER	3		5/16"
	14H611	NUT	3		5/16"

TAILINGS ELEVATOR CONVEYOR CHAIN, SPROCKETS, AND BEARINGS
(SERIAL NO. 610501-)

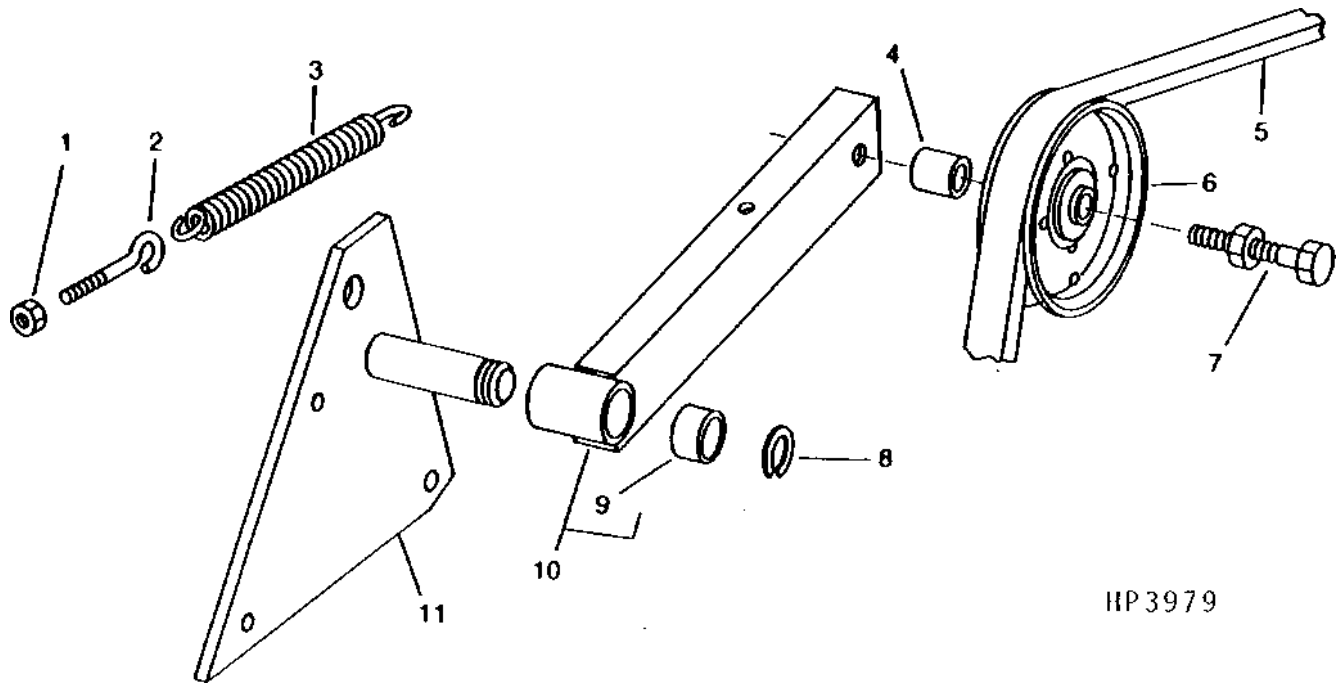
HP2455 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87146	CHAIN SPROCKET	1		26 TEETH
2	22H836	SET SCREW	2		3/8" X 1"
	14H732	NUT	2		3/8"
3	22H897	SET SCREW	2		1/4" X 1/4"
4	JD8554	ECCENTRIC LOCKING COLLAR	2		
5	H76654	PRESSED FLANGED HOUSING	4		
6	JD9273	BALL BEARING	2		
7	AH112084	BRACKET	2		
8	03H1540	BOLT	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	6		5/16"
9	H108576	CHAIN SPROCKET	1		8 TEETH
10	.....	KEY	1		(1/4" X 1/4" X 1-1/2") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
11	H89517	SHAFT	1		
12	P5424H	SHAFT KEY	1		
13	11H244	COTTER PIN	1		3/16" X 2-1/2"
14	AH98032	LINK CHAIN	1		(CA-550 ROLLER CHAIN) (24 PADDLES)
	C10232	LINK	1		
	C10233	CHAIN LINK	1		
	AC11779	PIN	1		
	C10263	TRACK CHAIN W/O SHOES	1		
	AC14974	PIN	1		
	H86758	PADDLE	24		(RUBBER)
	H28550	RIVET	48		(PADDLE)
15	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 50 LINKS, (ASSEMBLE FROM AP6093H)

LOWER TAILINGS AUGER DRIVE TIGHTENER

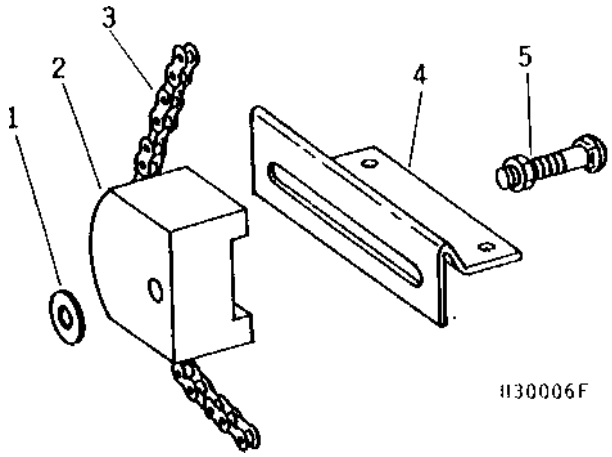
HP3979 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H785	NUT	1		5/16"
2	M40283	EYEBOLT	1		
3	H82072	SPRING	1		
4	28H1741	SPACER	1		1/2" X 1-3/16"
5	N110085	BELT	1	-610500	(SUB H118730, THIS APPLICATION)
	H118730	BELTING	1		
6	AH14097	SHEAVE	1		178 MM (7") DIA.
7	19H1945	CAP SCREW	1		1/2" X 3-1/4"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
8	P46614	SNAP RING	1		
9	H98655	BUSHING	2		
10	AH97984	PIVOT	1		
11	AH97930	SUPPORT	1		

UPPER TAILINGS AUGER DRIVE TIGHTENER

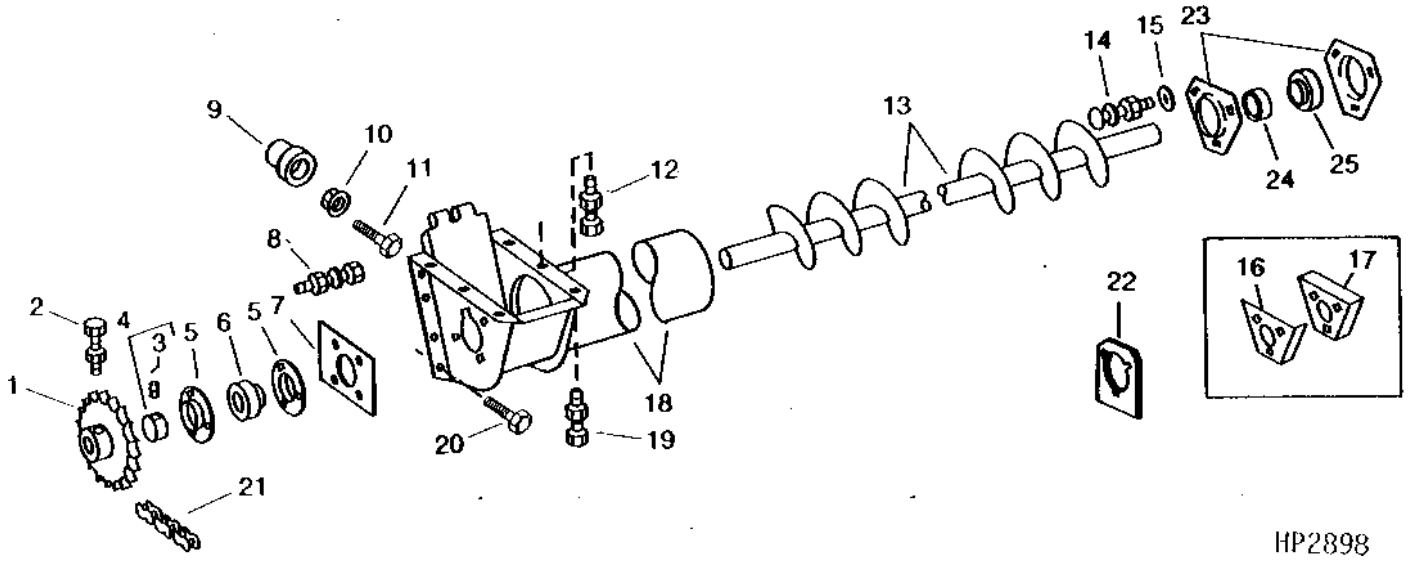
H30006F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
2	H98970	TIGHTENER	1	-508914	(SUB H109736)
	H109736	TIGHTENER	1		
3	.....	LINK CHAIN	1	-610500	ROLLER, TYPE 50, 16 MM (5/8") PITCH. 51 LINKS, (ASSEMBLE FROM AP6093H AND P20352)
	.....	LINK CHAIN	1	610501-	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 50 LINKS, (ASSEMBLE FROM AP6093H)
4	H94277	BRACKET	1		
5	03H1563	BOLT	1		3/8" X 2-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"

UPPER TAILINGS AUGER AND HOUSING

HP2898 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93708	CHAIN SPROCKET	1	-610500	22 TEETH
	AH115317	CHAIN SPROCKET	1	610501-	18 TEETH
2	22H817	SET SCREW	2		3/8" X 3/4"
	14H732	NUT	2		3/8"
3	22H897	SET SCREW	1		1/4" X 1/4"
4	JD8563	ECCENTRIC LOCKING COLLAR	1	-610500	
	JD8554	ECCENTRIC LOCKING COLLAR	1	610501-	
5	H87472	PRESSED FLANGED HOUSING	2	-602385	
	H103264	PRESSED FLANGED HOUSING	2	602386-610500	
	H76654	PRESSED FLANGED HOUSING	2	610501-	
6	JD8562	BALL BEARING	1	-610500	
	JD9273	BALL BEARING	1	610501-	
7	H28563	PLATE	1		
8	03H1540	BOLT	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
9	AH98873	ISOLATOR	2		
10	A22698	NUT	1	409101-	
11	19H1732	CAP SCREW	1	-409100	3/8" X 1-1/4"
	19H1875	CAP SCREW	1	409101-610500	5/16" X 1-3/4"
	19H1732	CAP SCREW	1	610501-	3/8" X 1-1/4"
12	N71292	SELF-LOCKING SCREW	1		
	N10213	LOCK NUT	1		

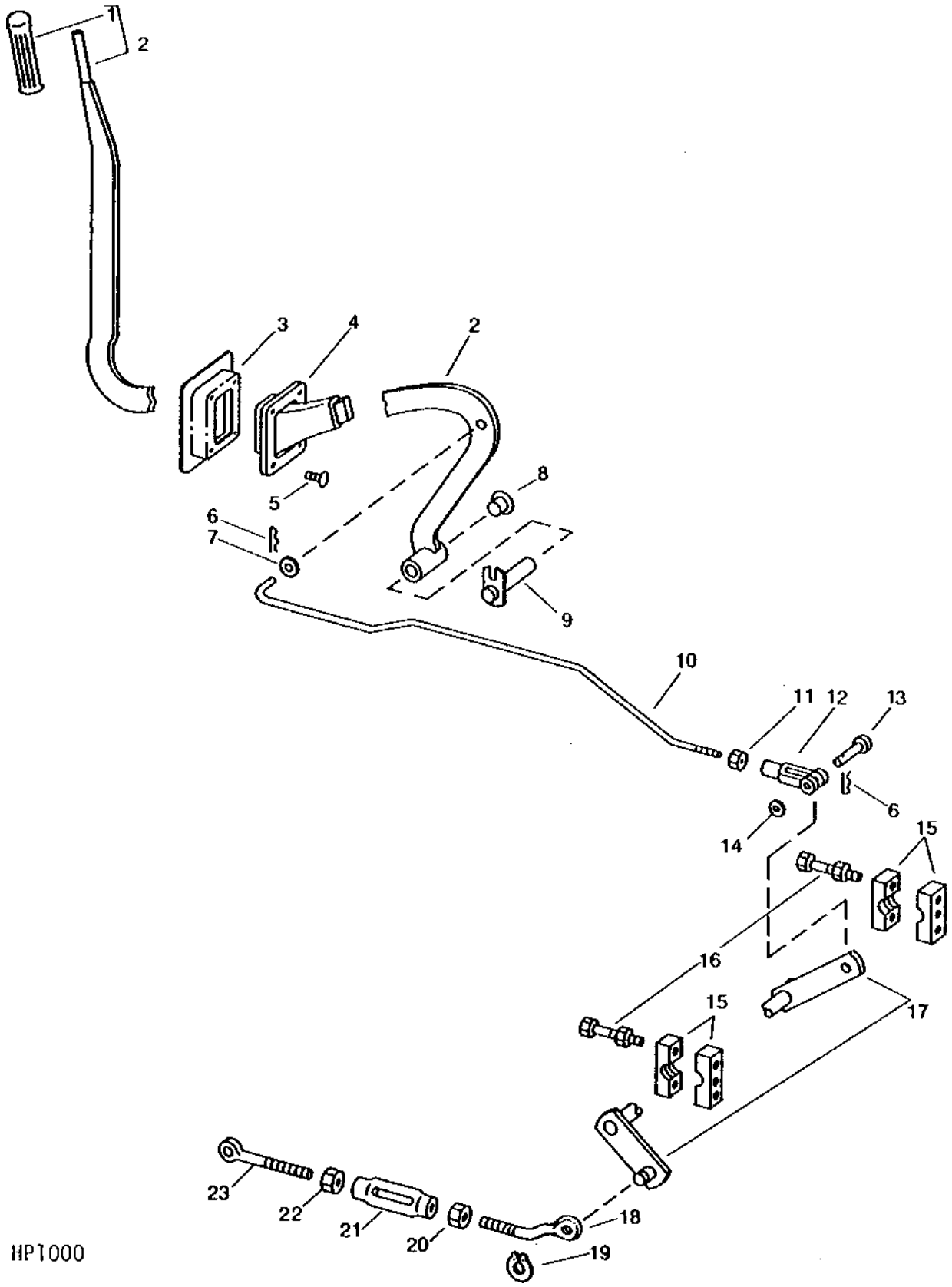
THIS PARTS LISTING IS CONTINUED

UPPER TAILINGS AUGER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
13	AH75436	AUGER	1	-610500	
	AH117425	FLIGHT	1	610501-620281	
	AH127651	FLIGHT	1	620282-	
14	03H1549	BOLT	3	-620281	5/16" X 2-1/4"
	03H1709	BOLT	3	620282-	
	12H303	LOCK WASHER	6		5/16"
	14H785	NUT	3		5/16"
15	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
16	H83787	PLATE	1	-620281	(SUB H134054)
17	H83788	BEARING	1	-610500	
	H99480	BEARING	1	610501-620281	(WOOD) (SUB H134054)
18	AH123372	SPOUT	1	-610500	(SUB FOR AH102397)
	AH123370	SPOUT	1	610501-	
19	19H1900	CAP SCREW	4		5/16" X 3/4"
	N10213	LOCK NUT	5		
20	19H1732	CAP SCREW	1		3/8" X 1-1/4"
21	.....	LINK CHAIN	1	-610500	ROLLER, TYPE 50, 16 MM (5/8") PITCH, 51 LINKS, (ASSEMBLE FROM AP6093H AND P20352)
	.....	LINK CHAIN	1	610501-	ROLLER, TYPE 50, 16 MM (5/8") PITCH,50 LINKS, (ASSEMBLE FROM AP6093H)
22	H134054	PLATE	1	620282-	BEARING SPACER (USE WITH (1) JD8554, (1) JD8665, (2) H103264, AND (1) 03H1937, INSTEAD OF H83787 AND H99480 WHEN USED FOR SERVICE FOR AH117425)
23	H103264	PRESSED FLANGED HOUSING	1	620282-	
24	JD8554	ECCENTRIC LOCKING COLLAR	1	620282-	
25	JD8665	BALL BEARING	1	620282-	

SEPARATOR DRIVE CONTROLS

HP1000 -UN-01JAN94



SEPARATOR DRIVE CONTROLS - CONTINUED

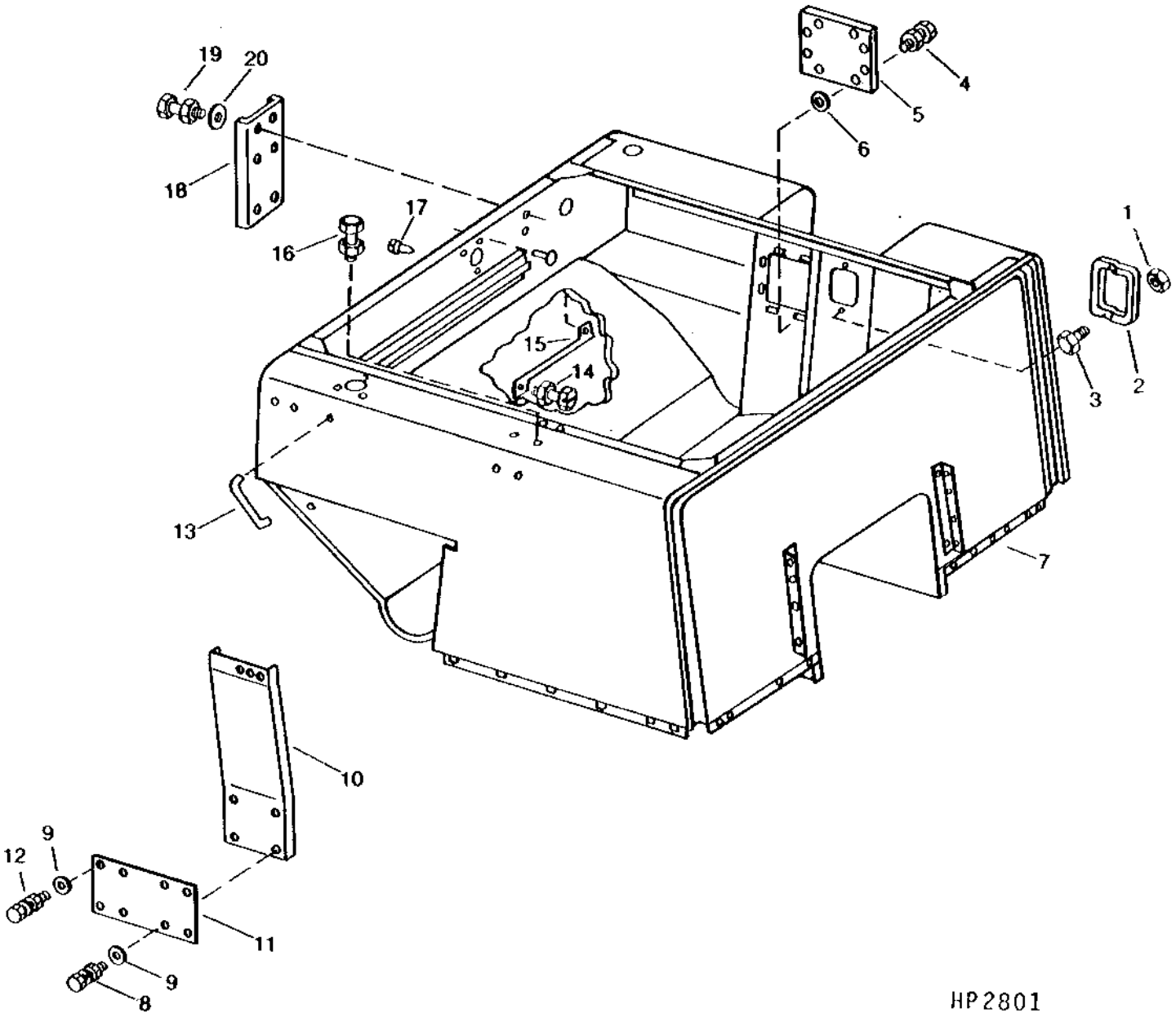
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83059	GRIP	1	-511450	
	H83058	GRIP	1	511451-	
2	AH95935	LEVER	1	-511615	
	AH111436	LEVER	1	511616-	
3	H97034	RETAINER	1		
4	AH93089	BOOT	1		
5	H88910	PLUG	4		
6	11H224	COTTER PIN	2		1/8" X 1-1/4"
7	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
8	H86870	BUSHING	2		
9	AH95997	SHAFT	1		LEVER
10	H93608	LINK	1		
11	14H856	NUT	1		1/2"
12	1C3621H	YOKE	1	-557933	(SUB T21158)
	T21158	YOKE	1		
13	H24979	PIN	1		DRILLED
14	24H1338	WASHER	1		33/64" X 7/8" X 0.048"
15	H97029	BEARING	4		
16	19H2023	CAP SCREW	2		3/8" X 3-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	AH95927	SHAFT	1		
18	H97549	EYEBOLT	1		
19	M40514	SNAP RING	1		
20	14H1039	NUT	1		5/8"
21	H77389	TURNBUCKLE	1		
22	14H944	NUT	1		5/8"
23	H84472	EYEBOLT	1		

MEMORANDA

MEMORANDA

GRAIN TANK

HP2801 -UN-01JAN94

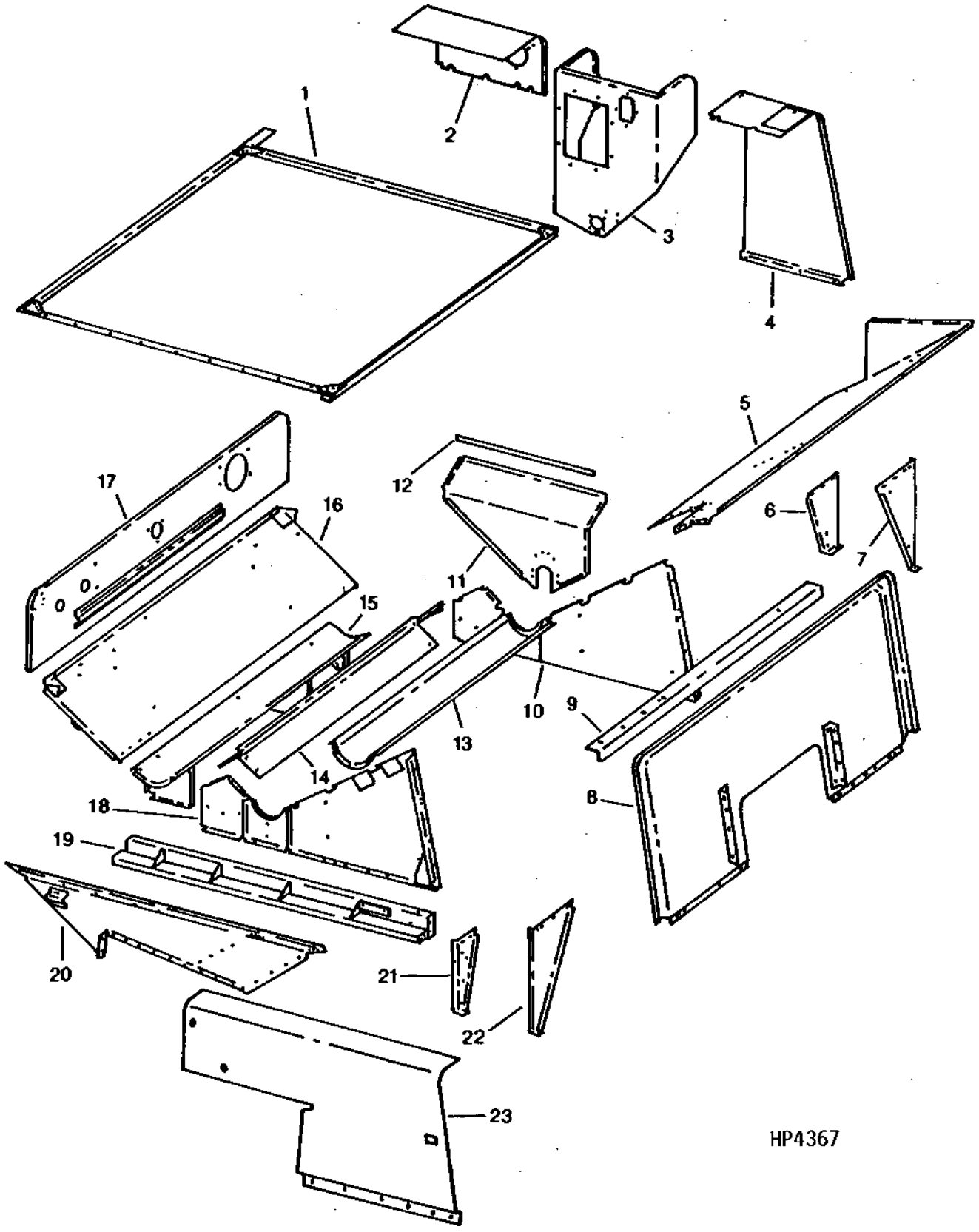


GRAIN TANK - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P41706	NUT	4		SPEED
2	H89569	DOOR	1		INSPECTION
3	19H1227	CAP SCREW	4		1/4" X 1/2"
4	19H1227	CAP SCREW	8		1/4" X 1/2"
	12H302	LOCK WASHER	8		1/4"
5	H100986	COVER	1		(DIP AND POUR ELEVATOR)
6	P42756	NUT	8		SPEED (DIP AND POUR ELEVATOR)
7	AH98281	TANK	1	-600000	(SUB AH114639)
	AH114639	TANK	1	-615667	(SUB AH126053)
	AH126053	TANK	1	-620224	(SUB AH126289)
	AH126289	TANK	1	-1990	(SEE GRID B10)
8	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
9	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
10	H131280	BRACE	1		(L.H. INNER)
11	H131281	REINFORCEMENT	1		
12	19H1936	CAP SCREW	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
13	H86349	HANDRAIL	1		
14	37H27	SCREW	4		5/16" X 7/8"
	N10213	LOCK NUT	4		
15	H98523	SUPPORT	2		FRONT
16	19H1813	CAP SCREW	4		5/16" X 5/8"
	N10213	LOCK NUT	4		
17	37H29	SCREW	4		5/16" X 5/8"
18	H99504	SUPPORT	1		TOP
19	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
20	24H1136	WASHER	8		11/32" X 11/16" X 0.065"

GRAIN TANK ASSEMBLY (1990-)

HP4367 -UN-01JAN94

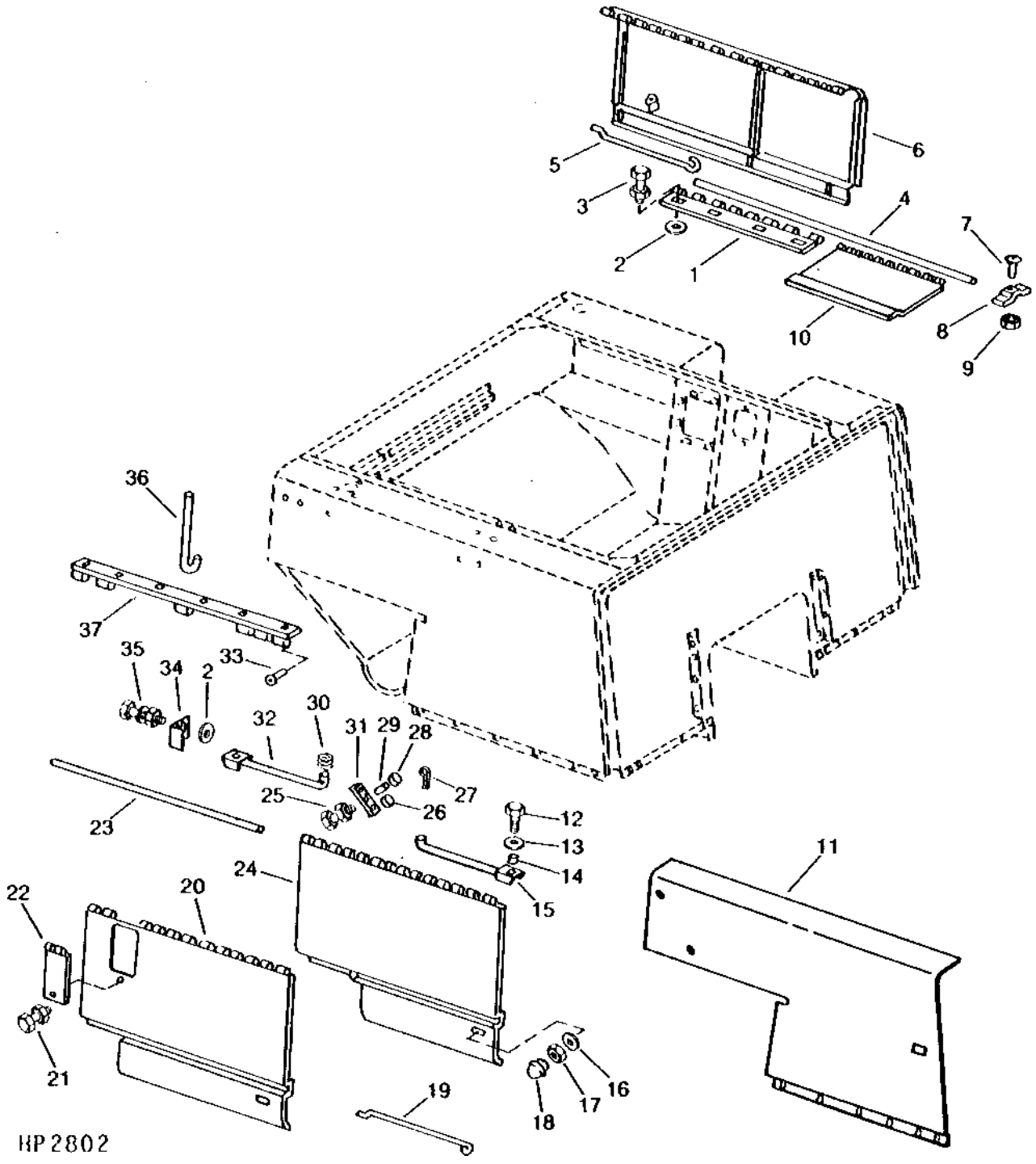


GRAIN TANK - CONTINUED (1990 -)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH126054	FRAME	1		R.H.
2	H99601	SHEET	1		
3	H98606	BOX	1		
4	AH102566	COVER	1		
5	AH98092	FLOOR	1		
6	H98589	BRACE	1		
7	H98590	BRACE	1		
8	AH98127	SHEET	1		
9	H99810	SUPPORT	1		
10	AH97067	SUPPORT	1		
11	AH101620	PANEL	1		
12	H80339	SHEET	1	-1990	TO BE USED WITH H99601
13	H99561	TROUGH	1		
14	AH102564	SHEET	1		
15	AH98083	TROUGH	1		
16	AH98113	SHEET	1		
17	AH98287	SHEET	1		(NO LONGER AVAILABLE)
18	AH97066	SUPPORT	1		
19	AH114615	SUPPORT	1		
20	AH126291	SHEET	1		
21	H98587	BRACE	1		
22	H98588	BRACE	1		
23	AH98144	SHEET	1		

GRAIN TANK SKIRTS

HP2802 -UN-01JAN94

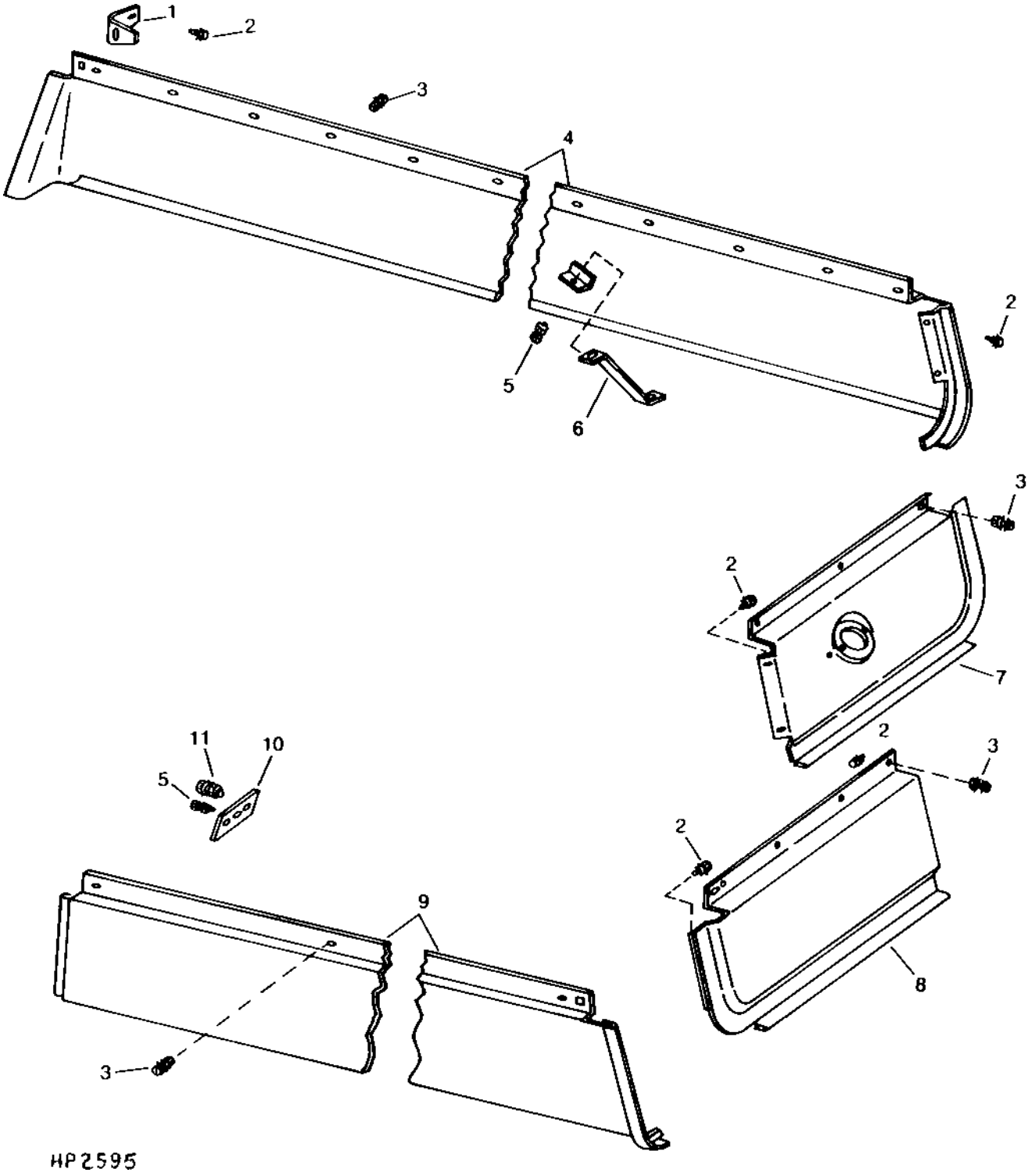


GRAIN TANK SKIRTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99598	HINGE	1		R.H.
2	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
3	N10212	SELF-LOCKING SCREW	4		
	N10213	LOCK NUT	4		
4	H99599	DOWEL PIN	1		
5	H99933	ROD	1		
6	AH98094	PANEL	1		
	AH99694	PANEL	1		(DIP AND POUR ELEVATOR)
7	H86858	SCREW	2	-625524	SELF-LOCKING, (SUB N14820)
	N14820	SELF-LOCKING SCREW	2		
8	H99600	CLAMP	1		
9	N10217	LOCK NUT	2		
10	H99597	DOOR	1		ELEVATOR ACCESS
11	AH98144	SHEET	1		L.H.
12	19H3374	CAP SCREW	1		5/16" X 1-1/4"
13	N100007	WASHER	1	-409100	(SUB 24H1351, THIS APPLICATION)
	24H1351	WASHER	1		9/16" X 1-1/2" X 0.164"
14	28H1861	WASHER	1		0.364" X 0.540" X 7/32"
15	AH97277	LATCH	2		
16	24H1224	WASHER	1		11/32" X 1" X 1/16"
17	14H882	NUT	1		5/16"
18	H29296	KNOB	1		
19	H100641	HOOK	1		(USE WITH TRACKS)
20	AH98142	DOOR	1		(USE WITH TRACKS)
21	19H1227	CAP SCREW	1		1/4" X 1/2"
	12H302	LOCK WASHER	1		1/4"
	P41706	NUT	1		SELF-LOCKING
22	H100410	DOOR	1		RESERVOIR
23	H79410	PIN	1	-1990	(MAKE FROM H86290) CUT TO 1190 MM (47 ")
24	AH98143	DOOR	1		
25	19H1731	CAP SCREW	1		3/8" X 1"
	H99923	LOCK NUT	1		
26	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
27	11H211	COTTER PIN	2		1/8" X 3/4"
28	24H1307	WASHER	1		13/32" X 1" X 1/16"
29	28H1518	WASHER	1		0.493" X 0.675" X 5/16"
30	F1463R	SPRING	2	-409100	
	H22292	SPRING	1	409101-	
31	H100002	STRAP	1		
32	AH97277	LATCH	2		
33	H65108	SCREW	10		SELF-TAPPING
34	H100333	LATCH	1		STRIKER
35	03H1540	BOLT	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
36	H93606	PIN	1		
37	H98358	HINGE	1		

GRAIN TANK SKIRTS

HP2595 -UN-25JUL95

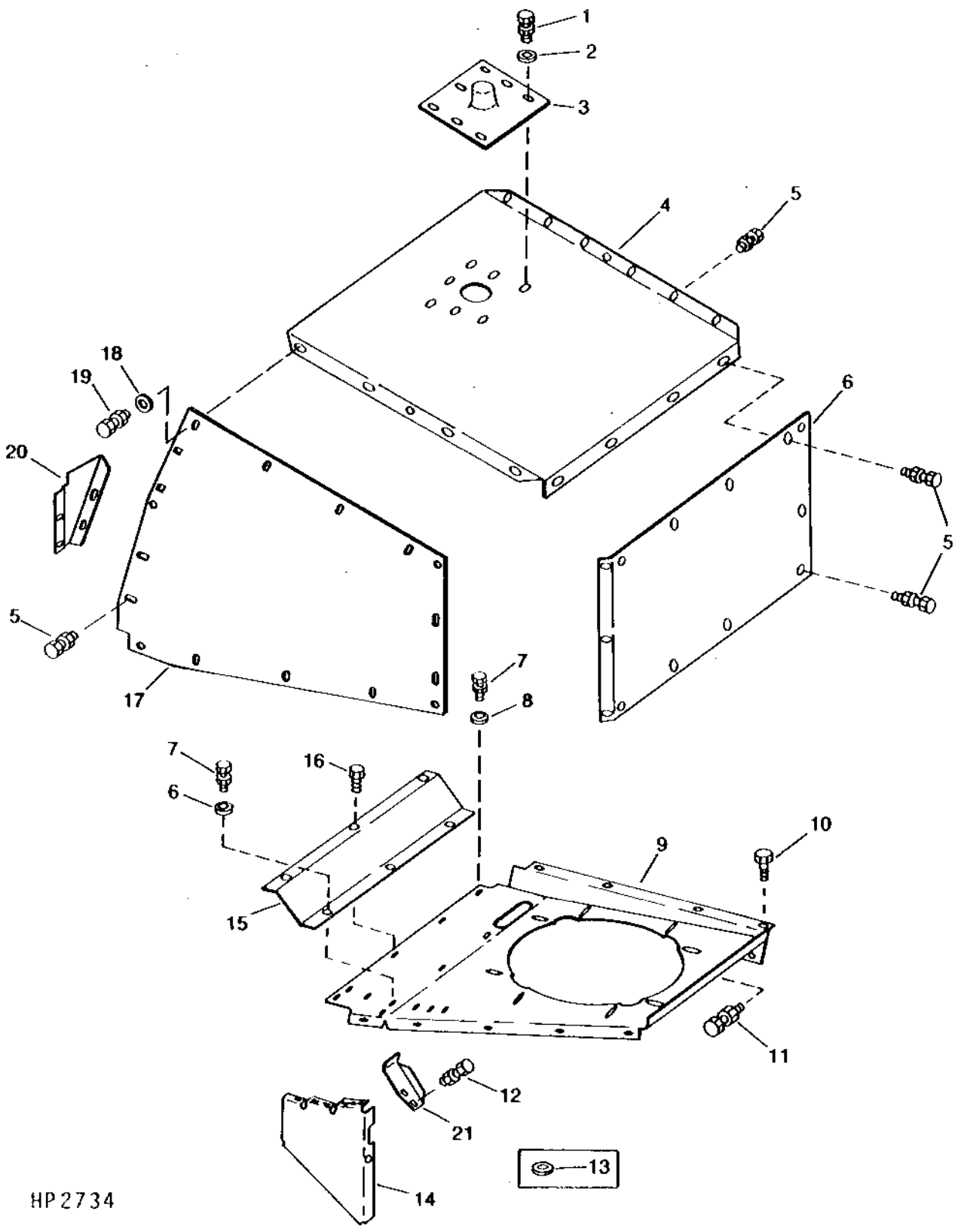


GRAIN TANK SKIRTS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99846	BRACKET	1		
2	H65108	SCREW	9		SELF-TAPPING
3	N71292	SELF-LOCKING SCREW	24		
	N10213	LOCK NUT	24		
4	AH87717	PANEL	1		R.H.
5	19H1900	CAP SCREW	2		5/16" X 3/4"
	N10213	LOCK NUT	2		
6	H98576	STRAP	1		
7	AH97956	PANEL	1	-600000	(SUB AH112261)
	AH112261	PANEL	1		REAR, R.H.
8	AH76097	PANEL	1		REAR, L.H.
9	AH96788	PANEL	1		L.H.
10	H100034	STRAP	1	-615858	(SUB H129251)
	H129251	STRAP	1		
11	N10212	SELF-LOCKING SCREW	1	615859-	
	N10213	LOCK NUT	1	615859-	

HORIZONTAL UNLOADING AUGER SWIVEL SHROUD

HP2734 -UN-01JAN94

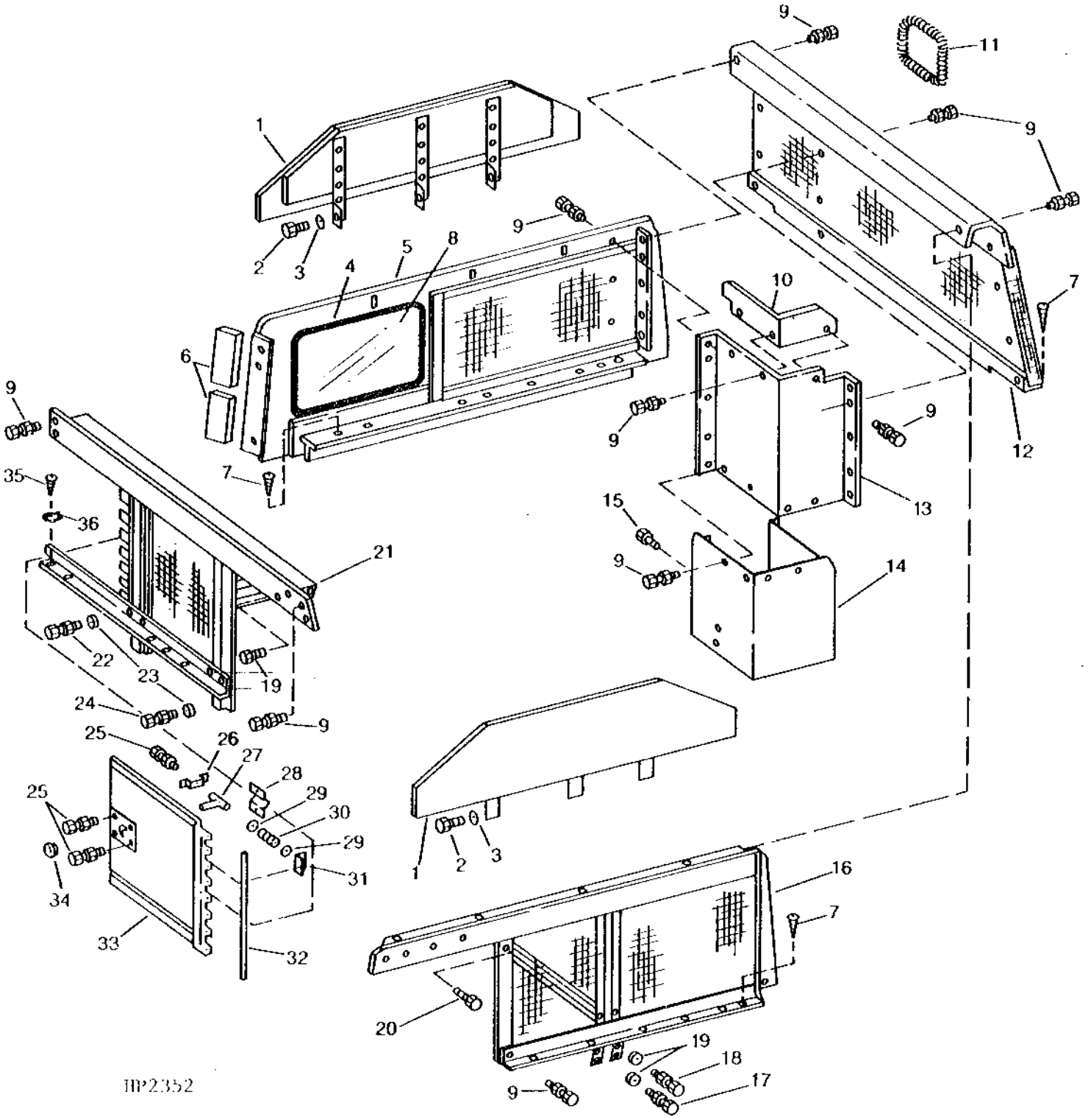


HORIZONTAL UNLOADING AUGER SWIVEL SHROUD - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1936	CAP SCREW	6		3/8" X 3/4"
	N10215	LOCK NUT	6	-600000	
	E55662	FLANGE NUT	6	600001-	
2	24H1305	WASHER	6		13/32" X 13/16" X 0.065"
3	AH97804	PLATE	1		WITH BUSHING
4	H98152	SHEET	1		TOP
5	N10212	SELF-LOCKING SCREW	40	-600000	
	N10213	LOCK NUT	40	-600000	
	N167650	CAP SCREW	35	600001-	
	A22698	NUT	35	600001-	
6	H98150	SHEET	1		FRONT
7	19H1900	CAP SCREW	7		5/16" X 3/4"
	N10213	LOCK NUT	7		
8	24H1136	WASHER	7		11/32" X 11/16" X 0.065"
9	AH101530	SUPPORT	1		
10	H76139	SCREW	4		SELF-TAPPING
11	N10214	SELF-LOCKING SCREW	5	-600000	5/16" X 1-1/8"
	N10215	LOCK NUT	5	-600000	
	19H3411	CAP SCREW	5	600001-	3/8" X 1-1/8"
	E55662	FLANGE NUT	5	600001-	
12	N10214	SELF-LOCKING SCREW	6	-600000	
	N10215	LOCK NUT	6	-600000	
	19H3411	CAP SCREW	6	600001-	3/8" X 1-1/8"
	E55662	FLANGE NUT	6	600001-	
13	24H1305	WASHER	6	-600000	13/32" X 13/16" X 0.065"
14	H102052	SUPPORT	1	-600000	L.H. (SUB H115727)
	H115727	SUPPORT	1		L.H.
15	H99904	PLATE	1		
16	H65108	SCREW	10		
17	H99902	SHEET	1	-616328	(SUB H131585 AND H131588)
	H131588	SHEET	1		SIDE, (USE WITH H131585)
18	24H1136	WASHER	5	600001-	11/32" X 11/16" X 0.065"
19	19H1905	CAP SCREW	5	600001-	5/16" X 1"
	12H303	LOCK WASHER	5	600001-	5/16"
	14H785	NUT	5	600001-	5/16"
20	H99787	COVER	1	-616328	(SUB H131585 AND H131588)
	H131585	BRACKET	1		(USE WITH H131588)
21	H132063	BRACKET	1		

GRAIN TANK EXTENSIONS AND FLIP-UPS

HP2352 -UN-01JAN94

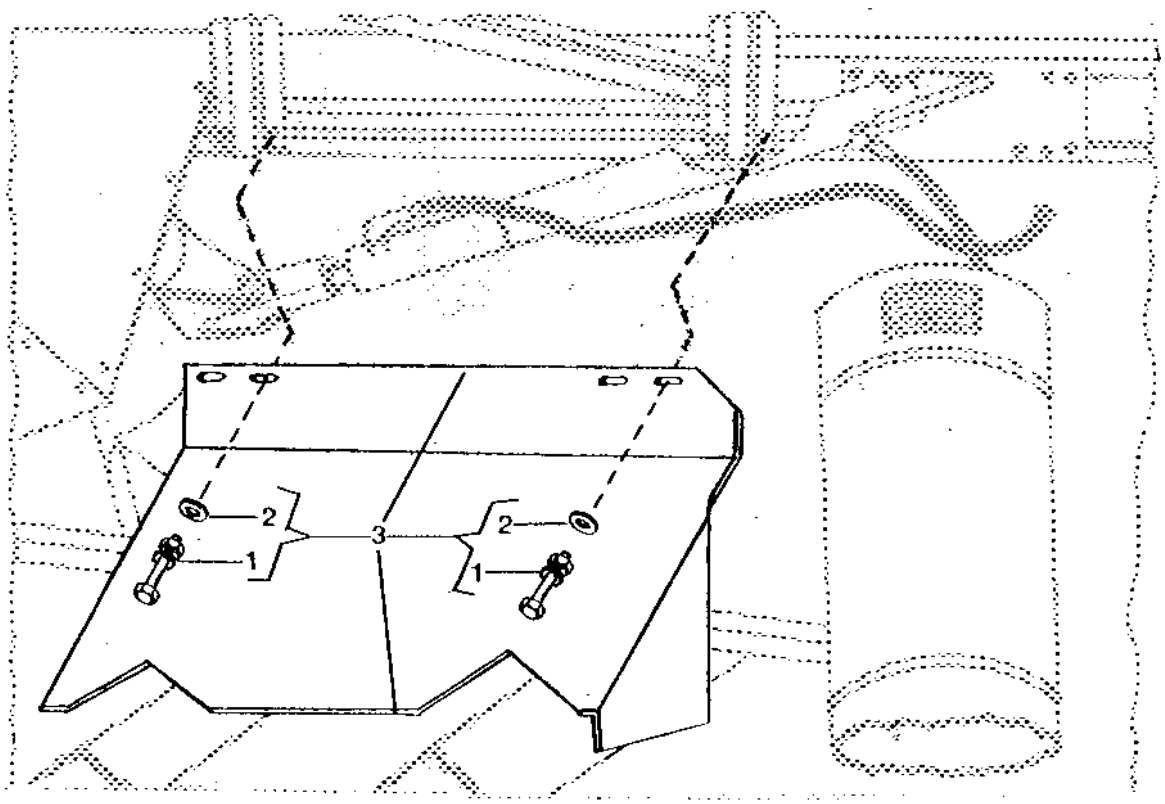


GRAIN TANK EXTENSIONS AND FLIP-UPS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98258	EXTENSION	2	-600000	(SUB AH112051)
	AH112051	EXTENSION	2		
2	19H1905	CAP SCREW	6		5/16" X 1"
	T16464	LOCK NUT	6		5/16"
3	M80072	WASHER	12		(SUB B27370)
	B27370	WASHER	12		
4	H100460	ISOLATOR	1		
5	AH98178	FRAME	1		FRONT
6	.....	SEAL	2		(CUT FROM H81330)
7	H65108	SCREW	25		SELF-TAPPING
8	H60061	WINDOWPANE	1		
9	N10212	SELF-LOCKING SCREW	37		
	N10213	LOCK NUT	37		
10	H93812	EXTENSION	1		UPPER MUFFLER
11	.....	CONDUIT	1		(CUT FROM H88857)
12	AH97060	FRAME	1		R.H.
13	H98616	SHIELD	1		UPPER MUFFLER
14	H95792	SHIELD	1		LOWER MUFFLER
15	N10212	SELF-LOCKING SCREW	4		
16	AH98209	FRAME	1	-616092	REAR, (SUB AH126585, (2) A22698 AND (2) N167650)
	AH126585	FRAME	1		(USE WITH (2) A22698 AND (2) N167650)
17	19H1936	CAP SCREW	4		3/8" X 3/4"
	12H304	LOCK WASHER	4		3/8"
18	19H1936	CAP SCREW	2		3/8" X 3/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	24H1305	WASHER	6		13/32" X 13/16" X 0.065"
20	H81101	SCREW	4		SELF-TAPPING
21	AH96714	FRAME	1		L.H.
22	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
23	24H1136	WASHER	8		11/32" X 11/16" X 0.065"
24	19H1900	CAP SCREW	4		5/16" X 3/4"
	12H303	LOCK WASHER	4		5/16"
25	03H1540	BOLT	6		5/16" X 3/4"
	N10213	LOCK NUT	6		
26	H100626	BRACKET	1		
27	AH99436	LATCH	1		
28	H100624	COVER	1		
29	24H1211	WASHER	2		9/16" X 1-3/8" X 0.105"
30	F1463R	SPRING	1		
31	H100629	BRACKET	1		
32	H83167	DOWEL PIN	1	-615667	
	H130645	PIN	1	615668-	(MAKE FROM H78505) CUT TO 575 MM (23")
33	AH97303	DOOR	1	-409100	(SUB H102343)
	H102343	DOOR	1	-507350	(SUB H112728)
	H112728	DOOR	1		
34	H29296	KNOB	1		
35	H76139	SCREW	5	-602212	
	H83567	SCREW	5	602213-	
36	24H1308	WASHER	5	602213-	13/32" X 1" X 0.134"
..	H81330	ISOLATOR	1		5 MM X 13 MM X 3048 MM (3/16" X 1/2" X 120" LONG)

GRAIN TANK SUMP BAFFLE

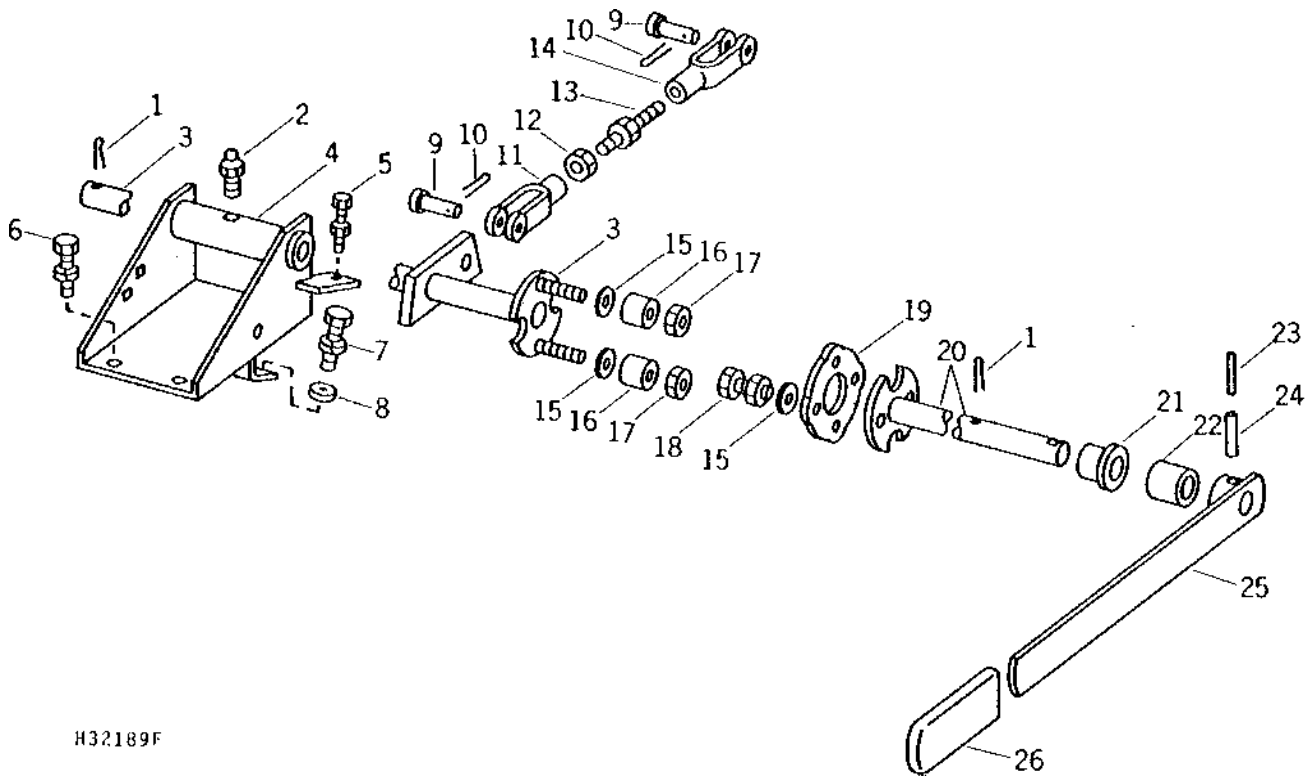
HP2313 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N112200	SELF-LOCKING SCREW	4		5/16" X 1", SPINLOCK
	12H303	LOCK WASHER	4		5/16"
	14H785	NUT	4		5/16"
2	24H1136	WASHER	4		11/32" X 11/16" X 0.065"
3	AH119610	ISOLATOR	1		(INCLUDES HARDWARE)

UNLOADING AUGER CONTROL LEVER

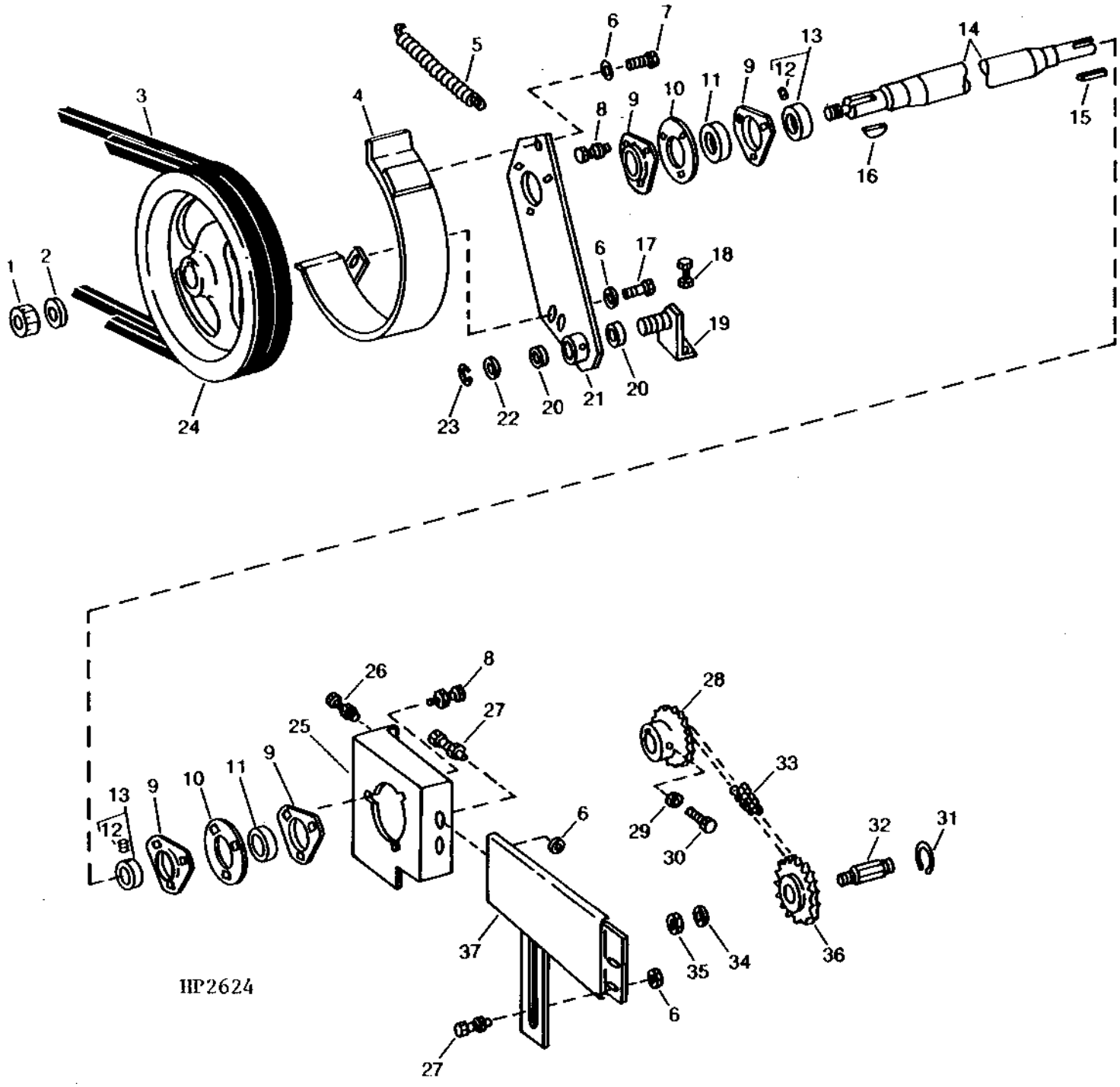
H32189F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	11H213	COTTER PIN	2		3/16" X 1-3/4"
2	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
3	AH92421	SHAFT	1		R.H.
4	AH92420	SUPPORT	1		
5	19H2831	CAP SCREW	1		5/16" X 1-1/2"
	14H785	NUT	1		5/16"
6	19H1721	CAP SCREW	2		1/2" X 1-1/2"
	12H301	LOCK WASHER	2		1/2"
7	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
8	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
9	H24979	PIN	2		
10	11H224	COTTER PIN	2		1/8" X 1-1/4"
11	1C3621H	YOKE	1	-557933	(SUB T21158)
	T21158	YOKE	1		
12	14H865	NUT	1		1/2"
13	AH94910	STUD	1		
14	H96253	YOKE	1		
15	24H1305	WASHER	4		13/32" X 13/16" X 0.065"
16	28H2547	SPACER	2		3/8" X 1"
17	E50102	LOCK NUT	2		
18	19H1731	CAP SCREW	2		3/8" X 1"
	E50102	LOCK NUT	2		
19	H89230	DISK	1		
20	AH94911	SHAFT	1		L.H.
21	H85857	BUSHING	1		
22	H95958	BUSHING	1		
23	34H303	SPRING PIN	1	-461779	7/32" X 1-3/4"
24	34H353	SPRING PIN	1	-461779	3/8" X 1-3/4"
	T45155	SPRING PIN	1	461780-	
25	AH94909	LEVER	1	-557933	(SUB AH112154)
	AH112154	LEVER	1		
26	H96259	GRIP	1		

UNLOADING AUGER COUNTERSHAFT

HP2624 -UN-01JAN94

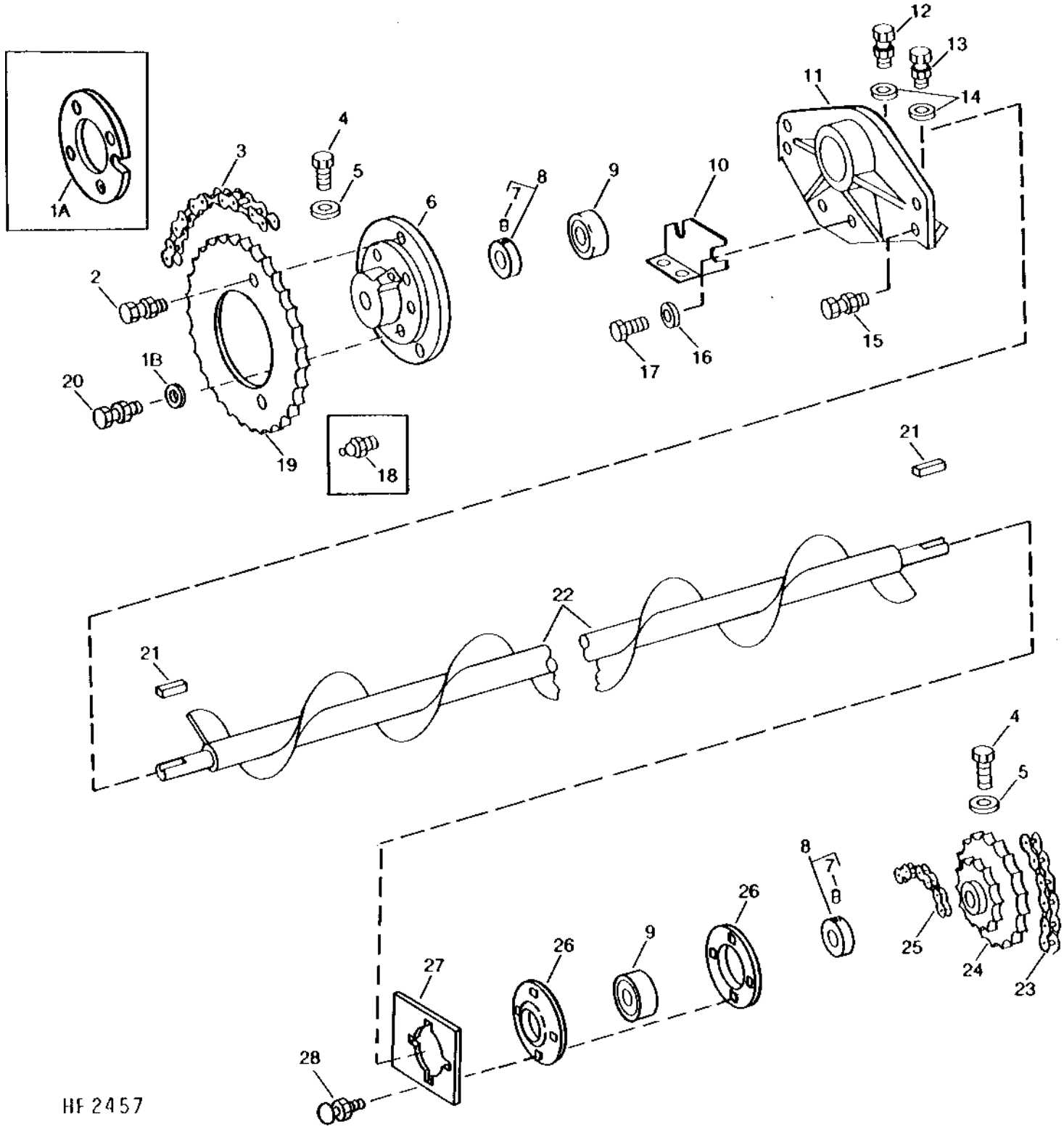


UNLOADING AUGER COUNTERSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H34753	LOCK NUT	1		
2	24H1663	WASHER	1		49/64" X 1-1/2" X 0.134"
3	AH96300	BELT SET	2		
4	AH93060	GUIDE	1		
5	H85783	SPRING	1		
6	24H1682	WASHER	8		13/32" X 7/8" X 0.120"
7	19H1936	CAP SCREW	1		3/8" X 3/4"
	12H304	LOCK WASHER	1		3/8"
8	03H1500	BOLT	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
9	C3056E	PRESSED FLANGED HOUSING	4	-616261	(SUB E10018, THIS APPLICATION)
	E10018	PRESSED FLANGED HOUSING	4		
10	H87784	SHIM	2	-616261	
11	JD9274	BALL BEARING	2		
12	22H897	SET SCREW	2		1/4" X 1/4"
13	JD8544	ECCENTRIC LOCKING COLLAR	2		
14	AH96560	SHAFT	1	-621276	(SUB AH130468)
	AH130468	SHAFT	1		
15	.....	KEY	1		8 MM X 8 MM X 38 MM (5/16" X 5/16" X 1-1/2") (CUT FROM H64375 IN AH64587 KEY STOCK KIT)
16	26H40	SHAFT KEY	1		1/4" X 2-1/8"
17	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
18	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	AH93344	PIVOT	1		
20	H98655	BUSHING	2		
21	AH97339	ARM	1		
22	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
23	P46614	SNAP RING	1		
24	H93970	SHEAVE	1		DOUBLE, 279 MM (11-3/16") DIA.
25	H89679	SUPPORT	1		
26	03H1833	BOLT	3		3/8" X 1-3/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
27	19H1732	CAP SCREW	4		3/8" X 1-1/4"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
28	AH96703	CHAIN SPROCKET	1		15 TEETH
29	14H732	NUT	2		3/8"
30	22H817	SET SCREW	2		3/8" X 3/4"
31	H75588	SNAP RING	1		
32	H88070	SHAFT	1		
33	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 108 LINKS, (ASSEMBLE FROM (2) AB1288H, (4) B5234H AND (4) B5235H AND AN151830)
34	24H1341	WASHER	1		17/32" X 15/16" X 0.060"
35	H88071	NUT	1		
36	AH89429	CHAIN SPROCKET	1		
37	AH96475	BRACE	1		

GRAIN TANK FRONT CROSS AUGER

HP2457 -UN-01JAN94

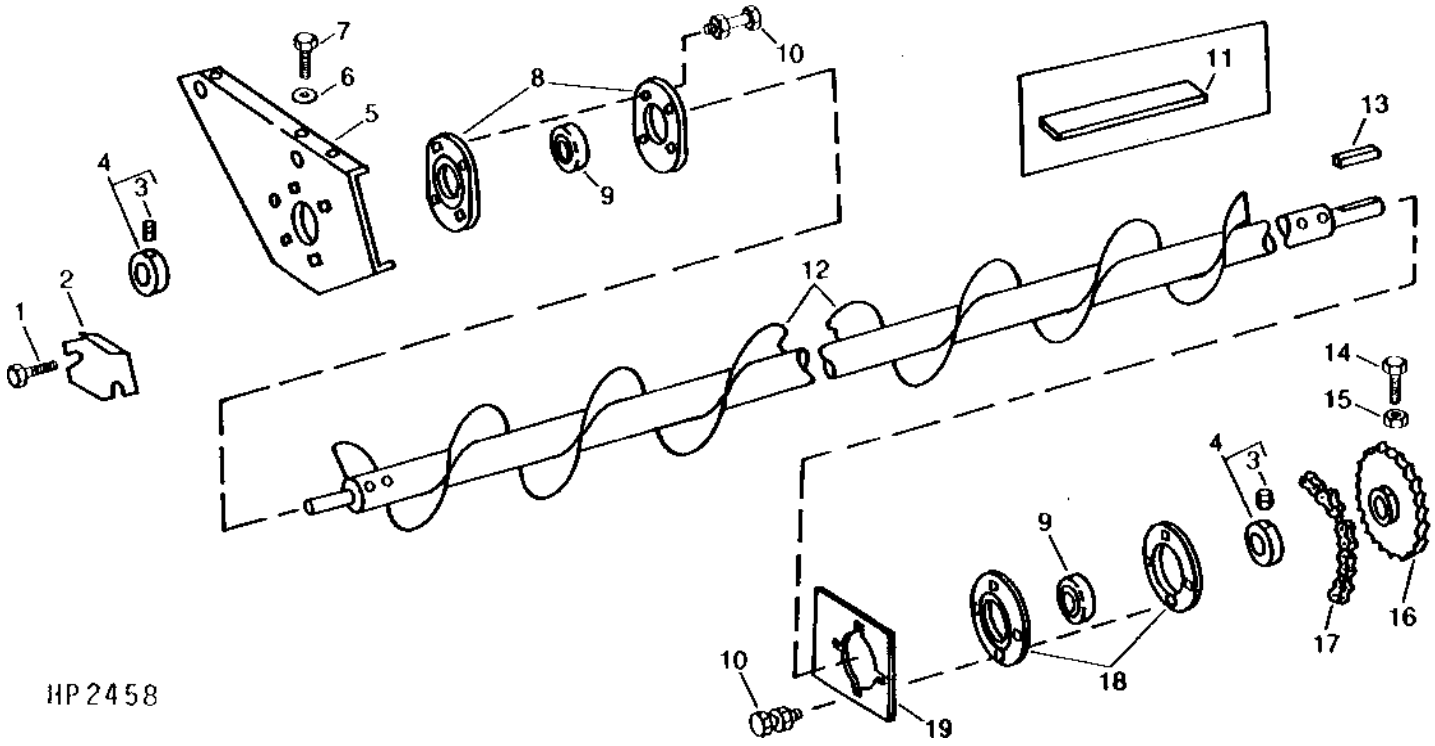


GRAIN TANK FRONT CROSS AUGER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1A	H100674	PLATE	1	-409100	(SUB H106371)
	H106371	PLATE	1	-510305	(SUB (4) 24H1730)
1B	24H1730	WASHER	4		13/32" X 1-1/2" X 0.120"
2	19H2915	CAP SCREW	1		5/16" X 1-1/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
3	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 108 LINKS, (ASSEMBLE FROM (2) AB1288H, (4) B5234H AND (4) B5235H)
4	22H888	SET SCREW	4		3/8" X 1-1/4"
5	14H732	NUT	4		3/8"
6	H100677	HUB	1	-409100	(SUB H102520)
	H102520	HUB	1		
7	22H979	SET SCREW	2		3/8" X 3/8"
8	JD9201	ECCENTRIC LOCKING COLLAR	2		
9	JD9276	BALL BEARING	2		
10	H99577	COVER	1		
11	H97735	HOUSING	1		
12	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
13	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
14	24H1305	WASHER	8		13/32" X 13/16" X 0.065"
15	19H1731	CAP SCREW	2		3/8" X 1"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
16	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
17	19H2020	CAP SCREW	2		5/16" X 1/2"
	12H303	LOCK WASHER	2		5/16"
18	JD7797	LUBRICATION FITTING	1	-510305	STRAIGHT, 1/4"
19	H100678	CHAIN SPROCKET	1		80 TEETH
20	19H1765	CAP SCREW	4	-510305	3/8" X 1-3/4"
	19H1800	CAP SCREW	4		3/8" X 1-1/2"
	12H304	LOCK WASHER	4	-510305	3/8"
	14H812	NUT	4	-510305	3/8"
	N10215	LOCK NUT	4		3/8"
21	.....	KEY	2		(3/8" X 3/8" X 2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
22	AH98212	AUGER	1		
23	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 100 LINKS, (ASSEMBLE FROM (2) AP6093H)
24	AH100031	CHAIN SPROCKET	1		
25	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 133 LINKS, (ASSEMBLE FROM (2) AB1288H, (3) AB1290H, B5321H, B5234H AND B5235H)
26	G6661E	PRESSED FLANGED HOUSING	2	-459279	
	E62484	PRESSED FLANGED HOUSING	2	459280-	
27	H118396	COVER	1		
28	03H1659	BOLT	4		1/2" X 1"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"

GRAIN TANK REAR CROSS AUGER

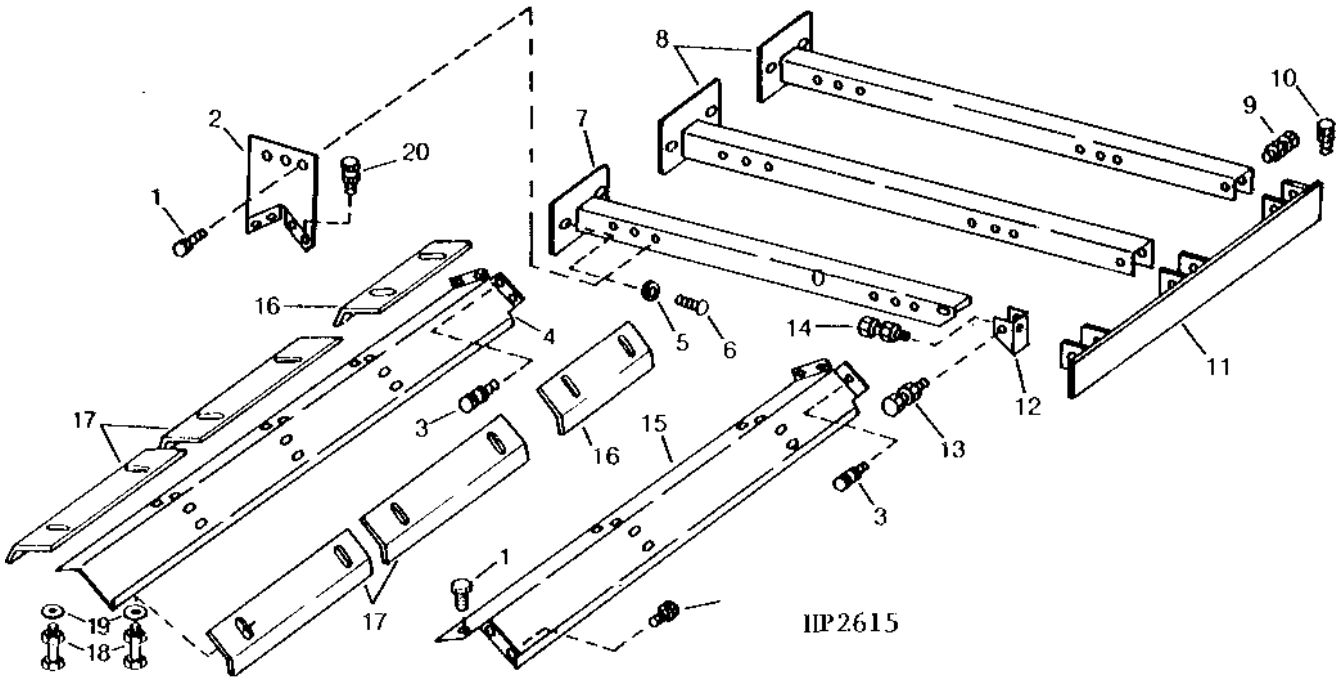
HP2458 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	2		SELF-TAPPING
2	H99577	COVER	1		
3	22H979	SET SCREW	2		3/8" X 3/8"
4	JD9201	ECCENTRIC LOCKING COLLAR	2		WITH SET SCREW
5	H100621	REINFORCEMENT	1		
6	24H1136	WASHER	3		11/32" X 11/16" X 0.065"
7	19H1900	CAP SCREW	3		5/16" X 3/4"
	N10213	LOCK NUT	3		
8	N72620	PRESSED FLANGED HOUSING	2	-459279	
	E62484	PRESSED FLANGED HOUSING	2	459280-	
9	JD9276	BALL BEARING	1		
10	03H1659	BOLT	8		1/2" X 1"
	12H301	LOCK WASHER	8		1/2"
	14H1040	NUT	8		1/2"
11	H98390	REINFORCEMENT	1	-600000	(ARCWELD)
12	AH99635	AUGER	1	-409100	(SUB AH103728)
	AH103728	AUGER	1	-600000	
	AH114716	AUGER	1	600001-	
13	.....	KEY	1		(3/8" X 3/8" X 1-1/2") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
14	22H836	SET SCREW	2		3/8" X 1"
15	14H732	NUT	2		3/8"
16	AH100030	CHAIN SPROCKET	1	-600000	29 TEETH, (SUB AH114726)
	AH114726	CHAIN SPROCKET	1		35 TEETH
17	AH87248	LINK CHAIN	1		
18	G6661E	PRESSED FLANGED HOUSING	2	-459279	
	E62484	PRESSED FLANGED HOUSING	2	459280-	
19	H118396	COVER	1		

GRAIN TANK INNER UNLOADING AUGER COVERS AND CHANNELS

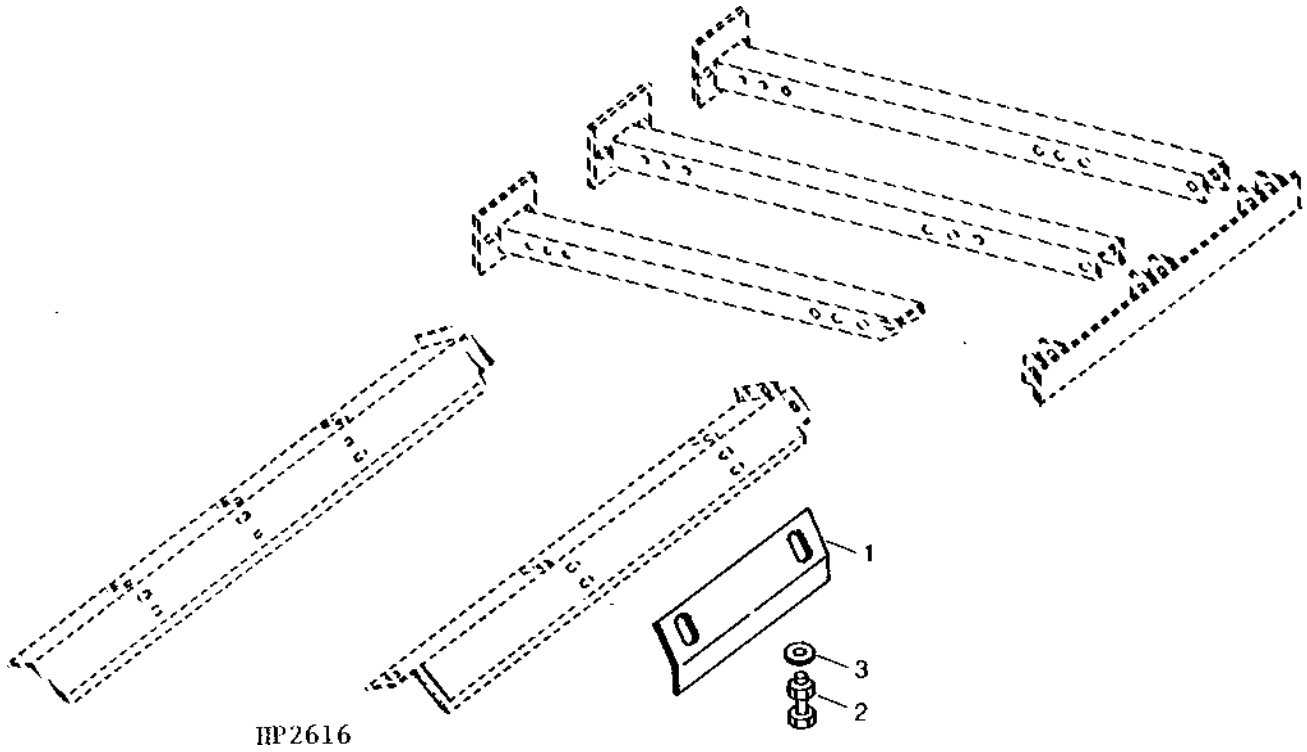
HP2615 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	19		SELF-TAPPING
2	H101591	PLATE	5		
3	N10212	SELF-LOCKING SCREW	7		
	N10213	LOCK NUT	7		
4	H99559	COVER	1	-362163	(SUB H102418)
	H102418	COVER	1		FRONT
5	24H1136	WASHER	6		11/32" X 11/16" X 0.065"
6	19H1900	CAP SCREW	6		5/16" X 3/4"
	12H303	LOCK WASHER	6		5/16"
7	AH101933	CHANNEL	1		L.H.
8	AH101301	CHANNEL	2		
9	19H1901	CAP SCREW	3		5/16" X 2"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
10	21H1075	SCREW	2		5/16" X 1"
	N10213	LOCK NUT	2		
11	AH98193	ANGLE	1		REAR
12	H102050	BRACKET	1		
13	19H1901	CAP SCREW	1		5/16" X 2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
14	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10215	LOCK NUT	1		
15	H99585	COVER	1	-460609	(SUB H104910)
	H104910	COVER	1		REAR
16	H102420	COVER	2	360425-	ADJUSTABLE, FRONT, (USE WITH H102418)
17	H102421	COVER	4	360425-	ADJUSTABLE, FRONT, (USE WITH H102418)
18	03H1540	BOLT	AR	360425-	5/16" X 3/4", (USE WITH H102418, H109241 AND H109243)
	N10213	LOCK NUT	AR	360425-	
19	24H1293	WASHER	AR	360425-	11/32" X 1-1/16" X 0.120", (USE WITH H102418, H109241 AND H109243)
20	N10212	SELF-LOCKING SCREW	20	-459279	
	N71292	SELF-LOCKING SCREW	20	459280-	
	N10213	LOCK NUT	20		

OPTIONAL ADJUSTABLE FRONT AND REAR GRAIN TANK AUGER COVERS
(SERIAL NO. 460610-)

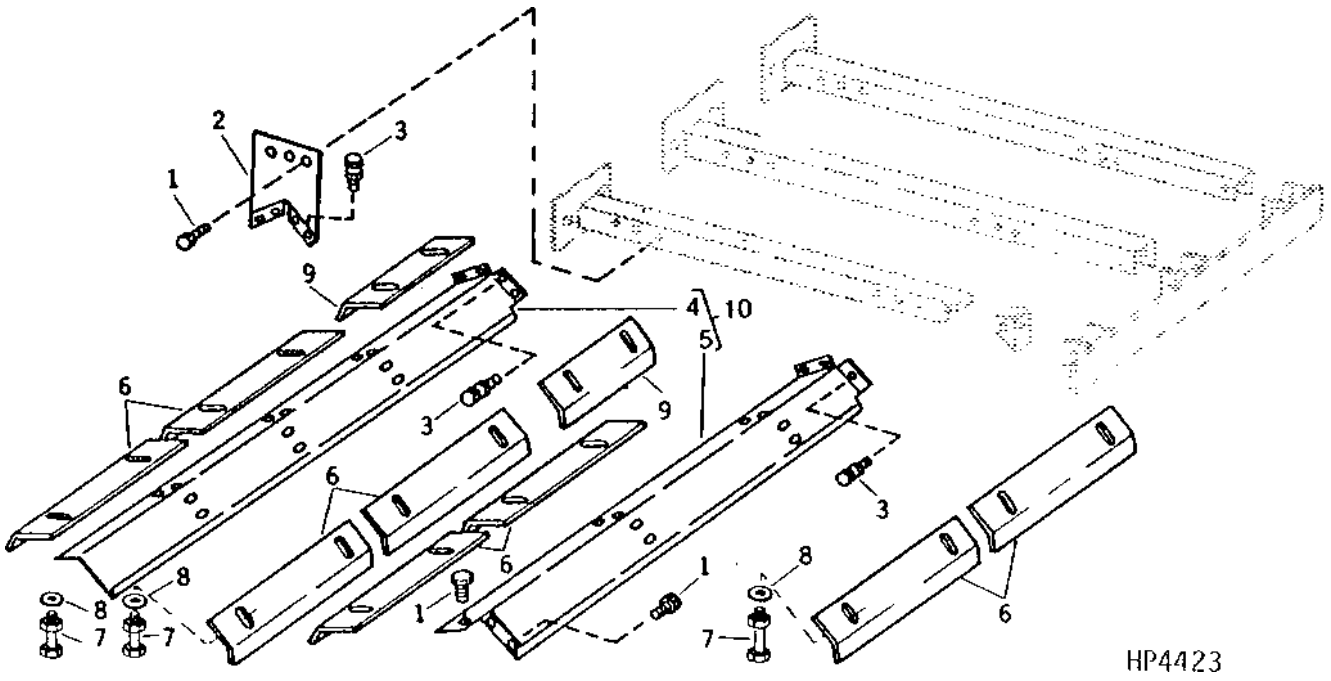
HP2616 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H109241	COVER	8		(FULL)
	H109243	COVER	2		(FULL)
2	03H1540	BOLT	AR		5/16" X 3/4"
	N10213	LOCK NUT	AR		
3	24H1293	WASHER	AR		11/32" X 1-1/16" X 0.120"

GRASS SEED UNLOADING AUGER COVERS ATTACHMENT

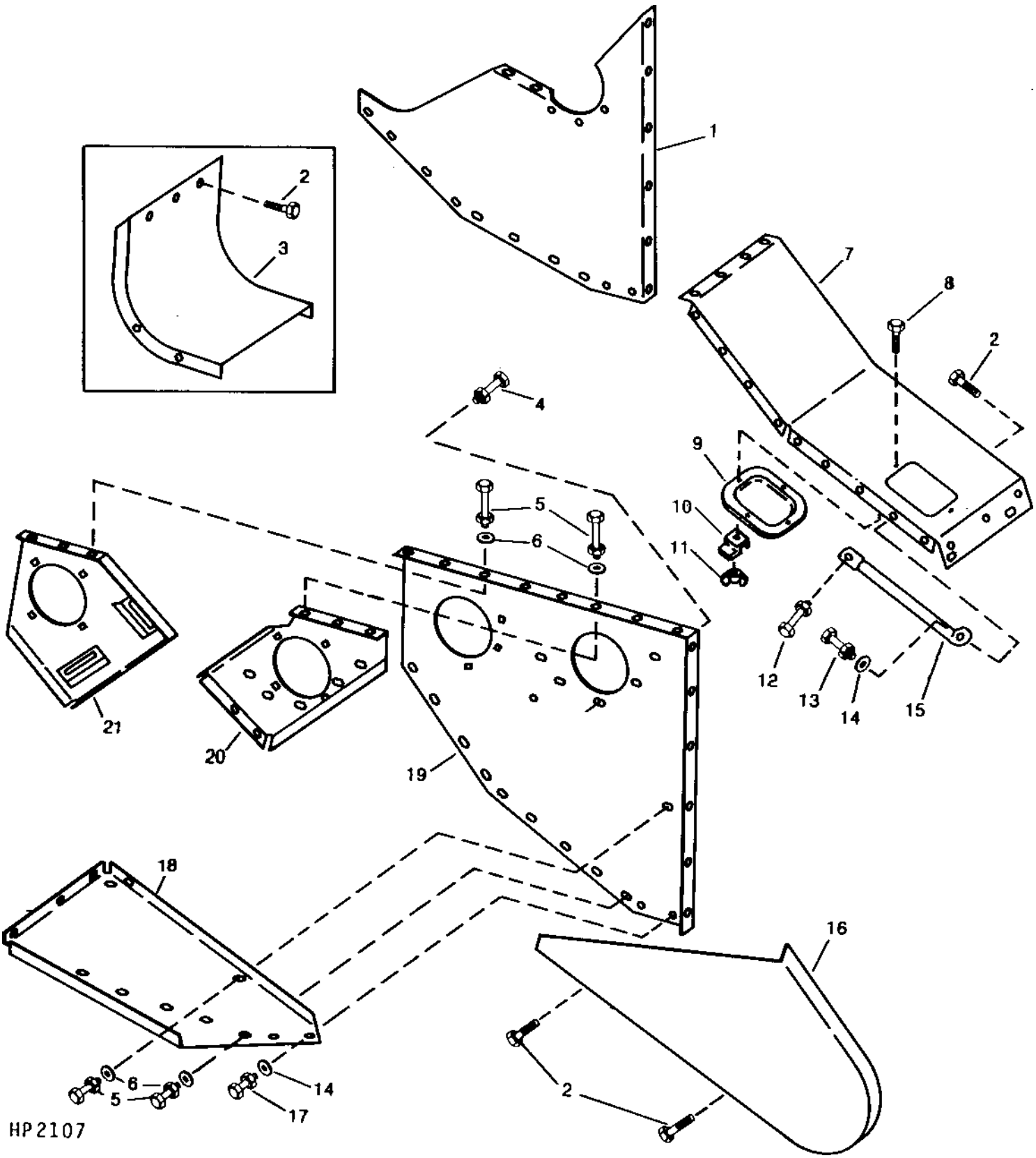
HP4423 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H65108	SCREW	17		SELF-TAPPING
2	H101592	PLATE	5		
3	N10212	SELF-LOCKING SCREW	15		
	N10213	LOCK NUT	15		
4	H100602	COVER	1	-358900	(SUB H102424)
	H102424	COVER	1	-1990	FRONT
5	H100605	COVER	1	-358900	(SUB H102511)
	H102511	COVER	1	-1990	REAR
6	H102421	COVER	8	358901-	ADJUSTABLE, FRONT AND REAR, (USE WITH H102424 AND H102511)
7	03H1540	BOLT	20	358901-	5/16" X 3/4", (USE WITH H102424 AND H102511)
	N10213	LOCK NUT	20	358901-	
8	24H1293	WASHER	20	358901-	11/32" X 1-1/16" X 0.120", (USE WITH H102424 AND H102511)
9	H102420	COVER	2	358901-	(USE WITH H102424) ADJUSTABLE, FRONT
10	AH139071	KIT	1		

GRAIN TANK SUMP HOUSING AND SHIELD
(SERIAL NO. -610500)

HP2107 -UN-01JAN94

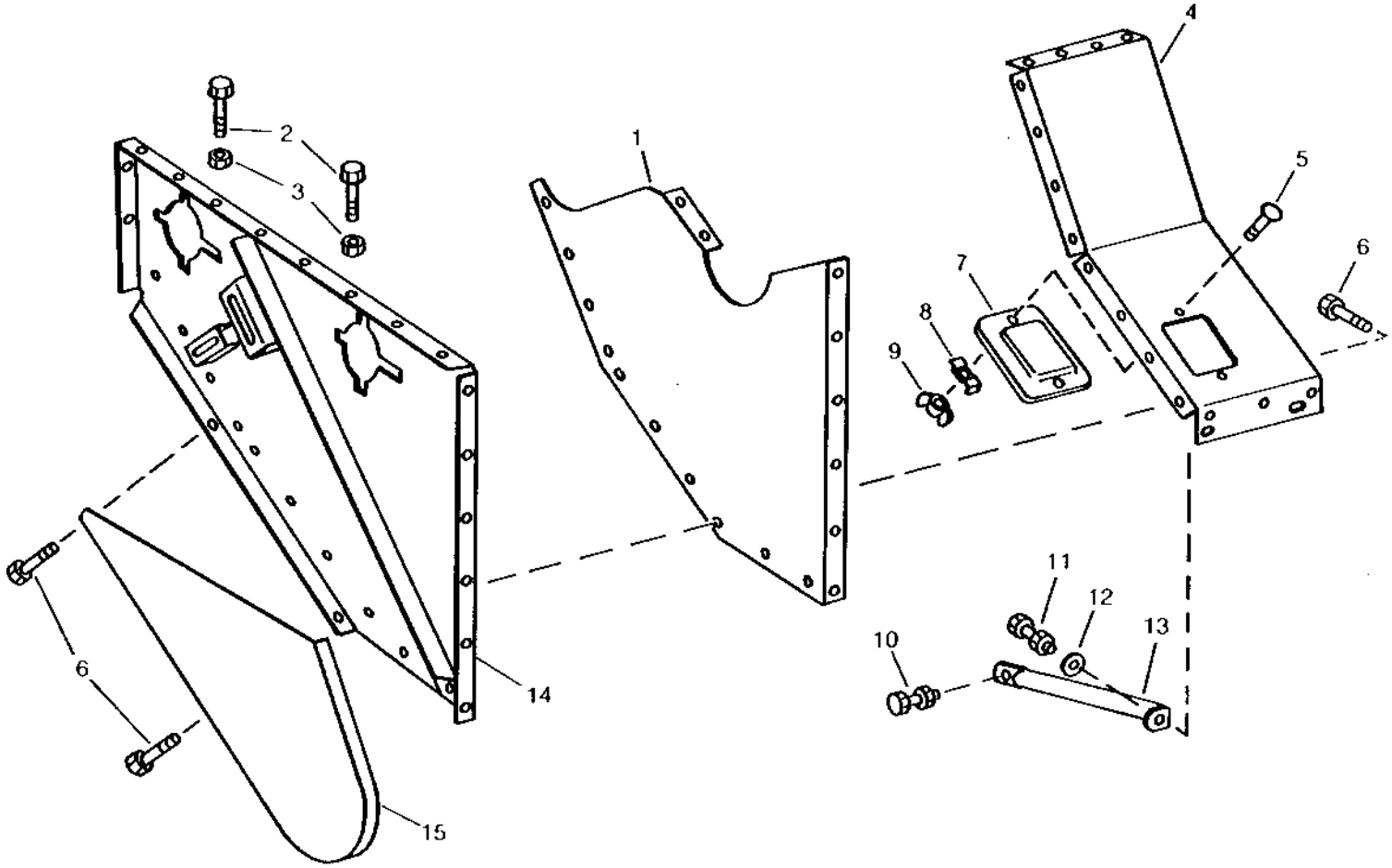


GRAIN TANK SUMP HOUSING AND SHIELD - CONTINUED
(SERIAL NO. -610500)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98468	SHEET	1		INNER
2	H65108	SCREW	8	-600000	SELF-TAPPING
	H65108	SCREW	5	600001-	SELF-TAPPING
3	H104405	TROUGH	1	409101-600000	
4	N10212	SELF-LOCKING SCREW	4	409101-	
	N10213	LOCK NUT	4	409101-	
5	19H1900	CAP SCREW	35		5/16" X 3/4"
	N10213	LOCK NUT	35		
6	24H1136	WASHER	35		11/32" X 11/16" X 0.065"
7	H98466	FLOOR	1	-508965	(SUB H113719, H89569, (2) P47159, (2) 03H1709, (2) 14H819)
	H113719	FLOOR	1		
8	03H1709	BOLT	2		
9	H89569	DOOR	1		
10	P47159	CLAMP	2		
11	14H819	WING NUT	2		5/16"
12	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10213	LOCK NUT	1		
13	19H1800	CAP SCREW	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
14	24H1682	WASHER	5		13/32" X 7/8" X 0.120"
15	H100838	PIPE	1		
16	AH97103	SHIELD	1		
17	03H1495	BOLT	4		3/8" X 1-1/2"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
18	H100128	REINFORCEMENT	1		LOWER
19	H98467	SHEET	1		OUTER
20	H100622	REINFORCEMENT	1		REAR AUGER
21	AH98858	REINFORCEMENT	1		FRONT AUGER

GRAIN TANK SUMP HOUSING AND SHIELD
(SERIAL NO. 610501-)

HP2459 -UN-01JAN94



HP2459

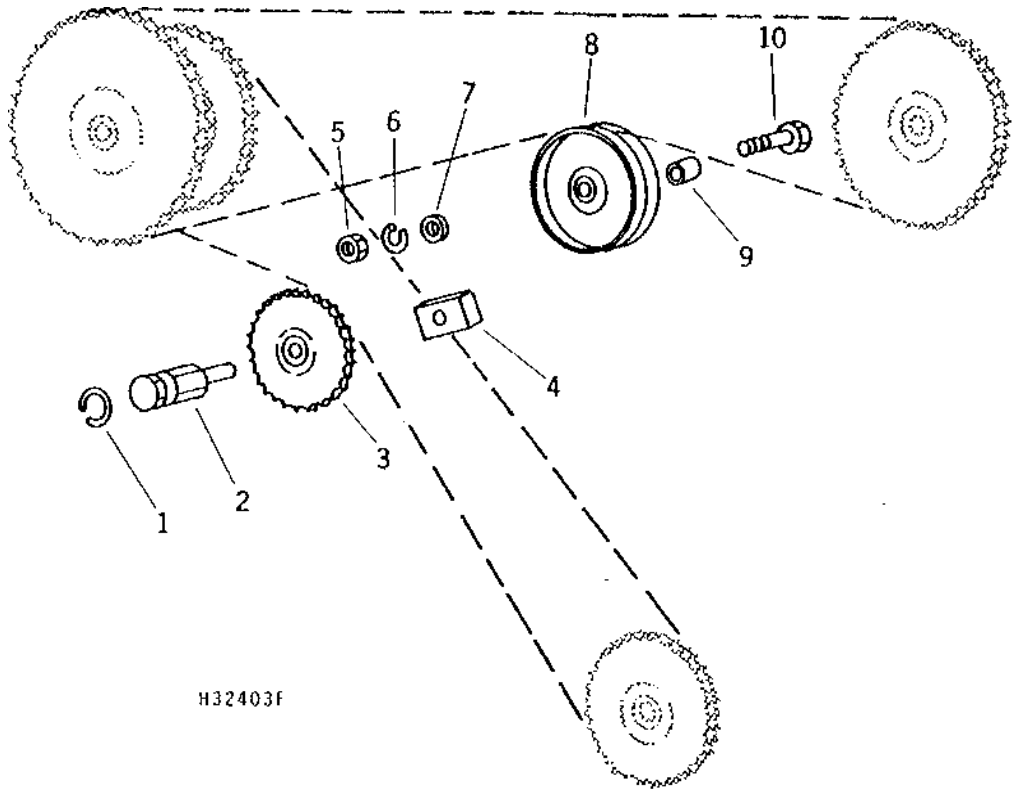
GRAIN TANK SUMP HOUSING AND SHIELD - CONTINUED
(SERIAL NO. 610501-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H98468	SHEET	1		INNER
2	N10212	SELF-LOCKING SCREW	22		
3	N10213	LOCK NUT	22		
4	H113719	FLOOR	1		
5	03H1709	BOLT	2		5/16" X 1"
6	H65108	SCREW	5		SELF-TAPPING
7	H89569	DOOR	1		
8	P47159	CLAMP	2		
9	14H819	WING NUT	2		5/16"
10	19H1936	CAP SCREW	1		3/8" X 3/4"
	N10213	LOCK NUT	1		
11	19H1800	CAP SCREW	3		3/8" X 1-1/2"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
12	24H1682	WASHER	5		13/32" X 7/8" X 0.120"
13	H100838	PIPE	1		
14	AH114426	SHEET	1	-615940	(SUB AH124736)
	AH124736	SHEET	1		
15	AH97103	SHIELD	1		

MEMORANDA

GRAIN TANK CROSS AUGER DRIVE TIGHTENERS

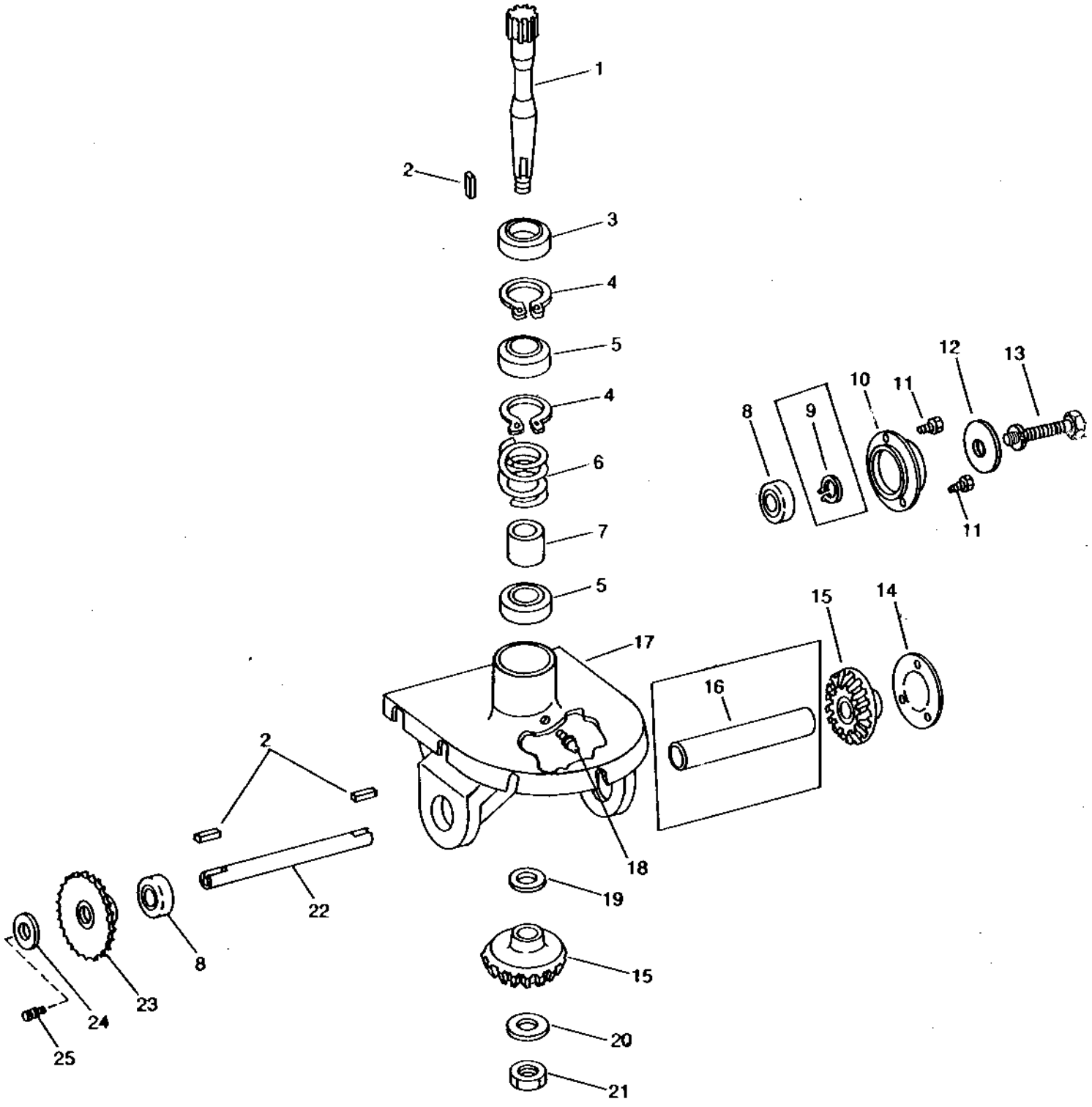
H32403F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H75588	SNAP RING	1		
2	H88070	SHAFT	1		
3	AH89429	CHAIN SPROCKET	1		15 TEETH
4	H88071	NUT	1		
5	14H1040	NUT	1		1/2"
6	12H301	LOCK WASHER	1		1/2"
7	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
8	AH83654	IDLER	1		86 MM (3-7/16") DIA.
9	N60415	SPACER	1		
10	03H1503	BOLT	1		1/2" X 2-1/2"

VERTICAL AUGER LOWER GEAR CASE

HP1749 -UN-01JAN94

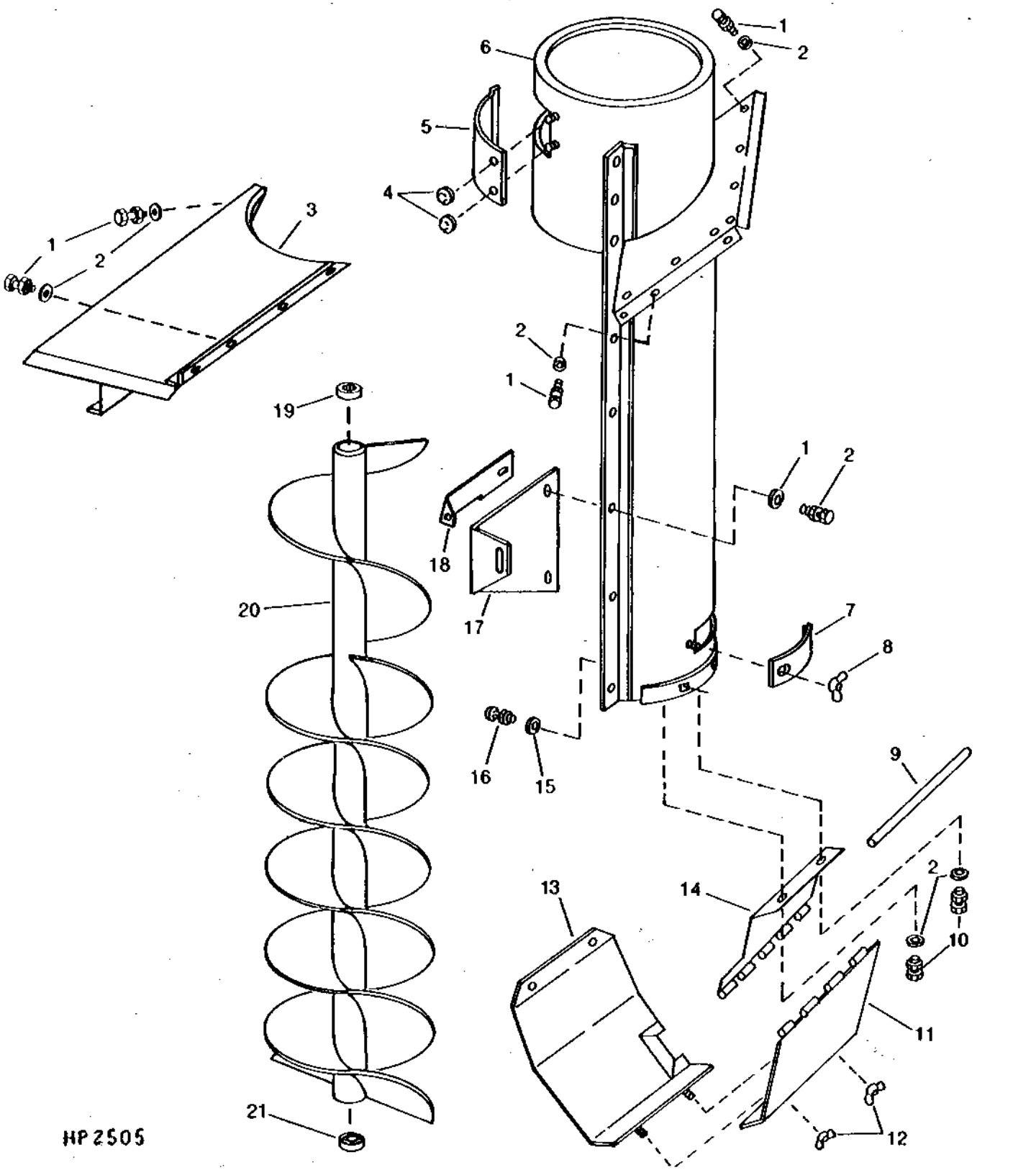


VERTICAL AUGER LOWER GEAR CASE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H96169	SHAFT	1		LOWER
2	.....	KEY	1		10 MM X 10 MM X 32 MM (3/8" X 3/8" X 1-1/4") (CUT FROM H64376 IN AH64587 KEY STOCK KIT)
3	AH90963	SEAL	1		
4	N71921	SNAP RING	2		
5	AH96585	BEARING	2		
6	H96267	SPRING	1		
7	H96149	BUSHING	1		
8	JD8524	BEARING	2		
9	U16068	SNAP RING	1	-557283	
10	H96166	BEARING HOUSING W/O BEARING	1	-557283	(SUB H113053)
	H113053	BEARING HOUSING W/O BEARING	1		
11	19H1731	CAP SCREW	3		3/8" X 1"
	12H304	LOCK WASHER	3		3/8"
12	E55847	WASHER	1	557284-621225	
	P46993	WASHER	1		16.662 X 57.150 X 6.350 MM (21/32" X 2-1/4" X 1/4")
13	19H1793	CAP SCREW	1	557284-621225	1/2" X 2"
	19H3119	CAP SCREW	1		5/8" X 1-7/8"
	12H301	LOCK WASHER	1	557284-621225	1/2"
	12H294	LOCK WASHER	1		5/8"
14	H96297	SHIM	1		.25 MM (0.010")
	H96298	SHIM	1		.51 MM (0.020")
15	H96294	GEAR	2		23 TEETH, BEVEL
16	H98045	SPACER	1	-557283	
17	H96117	CASE	1	-562071	(SUB H113224)
	H113224	CASE	1		
18	JD7819	LUBRICATION FITTING	1		STRAIGHT, 1/4"
19	24H1533	SHIM	1		1-17/32" X 2-1/16" X 0.018"
20	24H1433	WASHER	1		29/32" X 2-1/4" X 1/4"
21	H29623	LOCK NUT	1		
22	H98044	SHAFT	1	-557283	(SUB H135232, H113053, (2) R20135, (2) 19H3119 AND (2) 12H294)
	H113052	SHAFT	1	-621225	(SUB H135232, H113053, (2) R20135, (2) 19H3119 AND (2) 12H294)
	H135232	SHAFT	1		
23	AH96592	CHAIN SPROCKET	1		18 TEETH
24	E55847	WASHER	1	-621225	13.487 X 57.150 X 7.925 MM (17/32" X 2-1/4" X 5/16")
	R20135	WASHER	1		
25	19H1793	CAP SCREW	1	-621225	1/2" X 2"
	12H301	LOCK WASHER	1	-621225	1/2"
	19H3119	CAP SCREW	1		5/8" X 1-7/8"
	12H294	LOCK WASHER	1		5/8"

GRAIN TANK VERTICAL AUGER AND HOUSING

HP2505 -UN-01JAN94

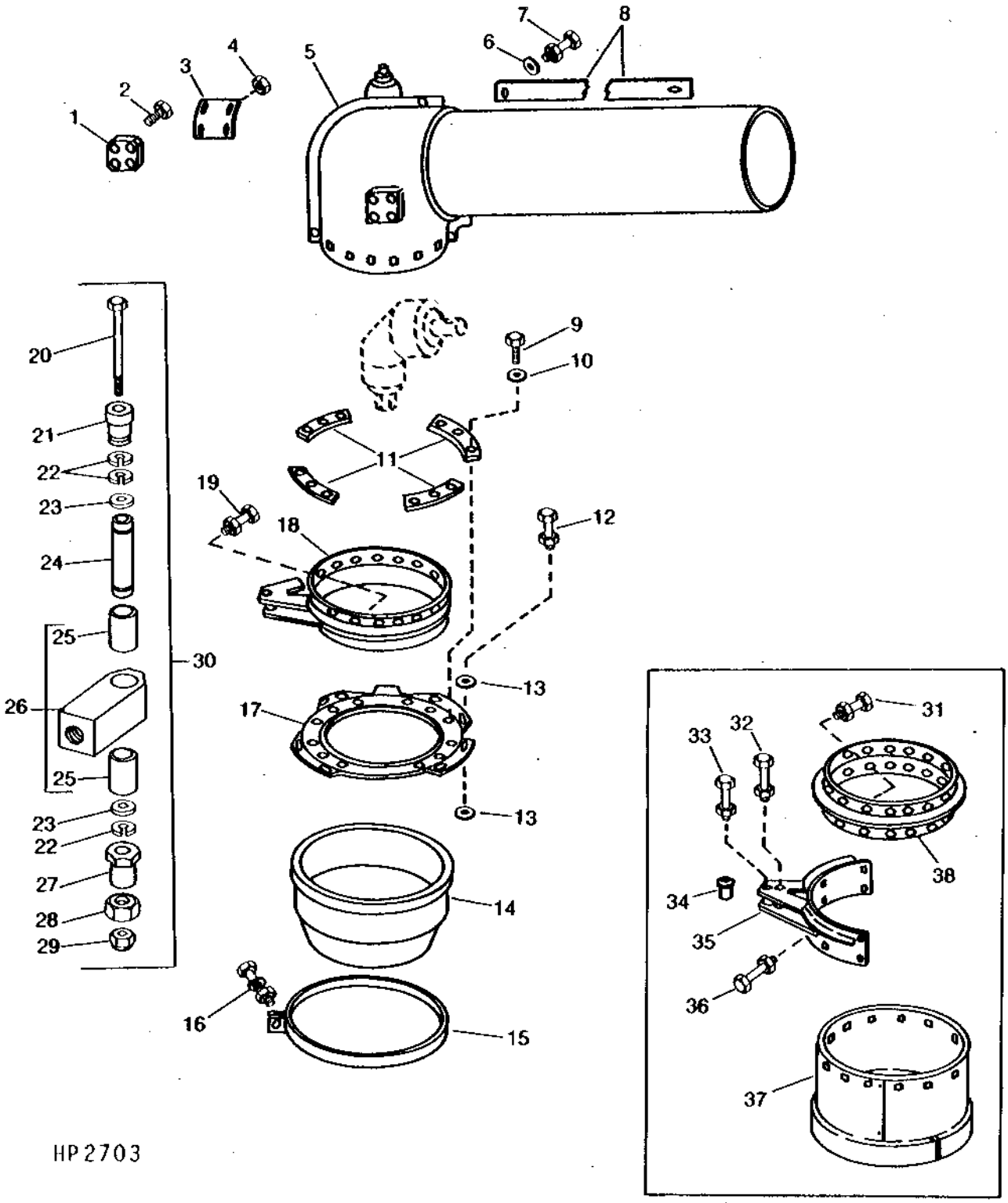


GRAIN TANK VERTICAL AUGER AND HOUSING - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H1900	CAP SCREW	31		5/16" X 3/4"
	N10213	LOCK NUT	31		
2	24H1136	WASHER	34		11/32" X 11/16" X 0.065"
3	H100561	COVER	1	-409100	(SUB H104834)
	H104834	COVER	1		
4	A22698	NUT	2		
5	H96579	DOOR	1		INSPECTION
6	AH96974	HOUSING	1	-508965	(SUB AH111469 AND H113718)
	AH111469	HOUSING	1	-600000	
	AH114742	HOUSING	1	600001-602385	(SUB AH112734)
	AH112734	HOUSING	1		
7	H113718	DOOR	1		
8	14H819	WING NUT	1		
9	H98895	DOWEL PIN	1		
10	19H1990	CAP SCREW	2		1/2" X 2-1/4"
	12H303	LOCK WASHER	2		5/16"
11	H98892	DOOR	1		LOWER SHIELD
12	14H819	WING NUT	2		5/16"
13	AH97636	SHIELD	1		LOWER
14	H98891	HINGE	1		LOWER SHIELD
15	24H1682	WASHER	3		13/32" X 7/8" X 0.120"
16	03H1557	BOLT	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
	19H1800	CAP SCREW	1	559115-	
	N10215	LOCK NUT	1	559115-	
17	H98887	SUPPORT	1		
18	H106088	BRACKET	1		
19	H96754	SPLINED COUPLING	1	600001-616651	(USE WITH AH114741)
	H128861	SPLINED COUPLING	1		
20	AH96529	AUGER	1	-508965	(SUB AH111390)
	AH111390	AUGER	1	-600000	(SUB AH114741)
	AH114741	AUGER	1	-620566	(SUB AH123929)
	AH123929	AUGER	1	620567-	
21	AH95461	EXTERNAL HALF COUPLER	1	600001-616651	(SUB AH123930, THIS APPLICATION)
	AH123930	EXTERNAL HALF COUPLER	1		

HORIZONTAL UNLOADING AUGER SWIVEL
(SERIAL NUMBER -621225)

HP2703 -UN-01JAN94

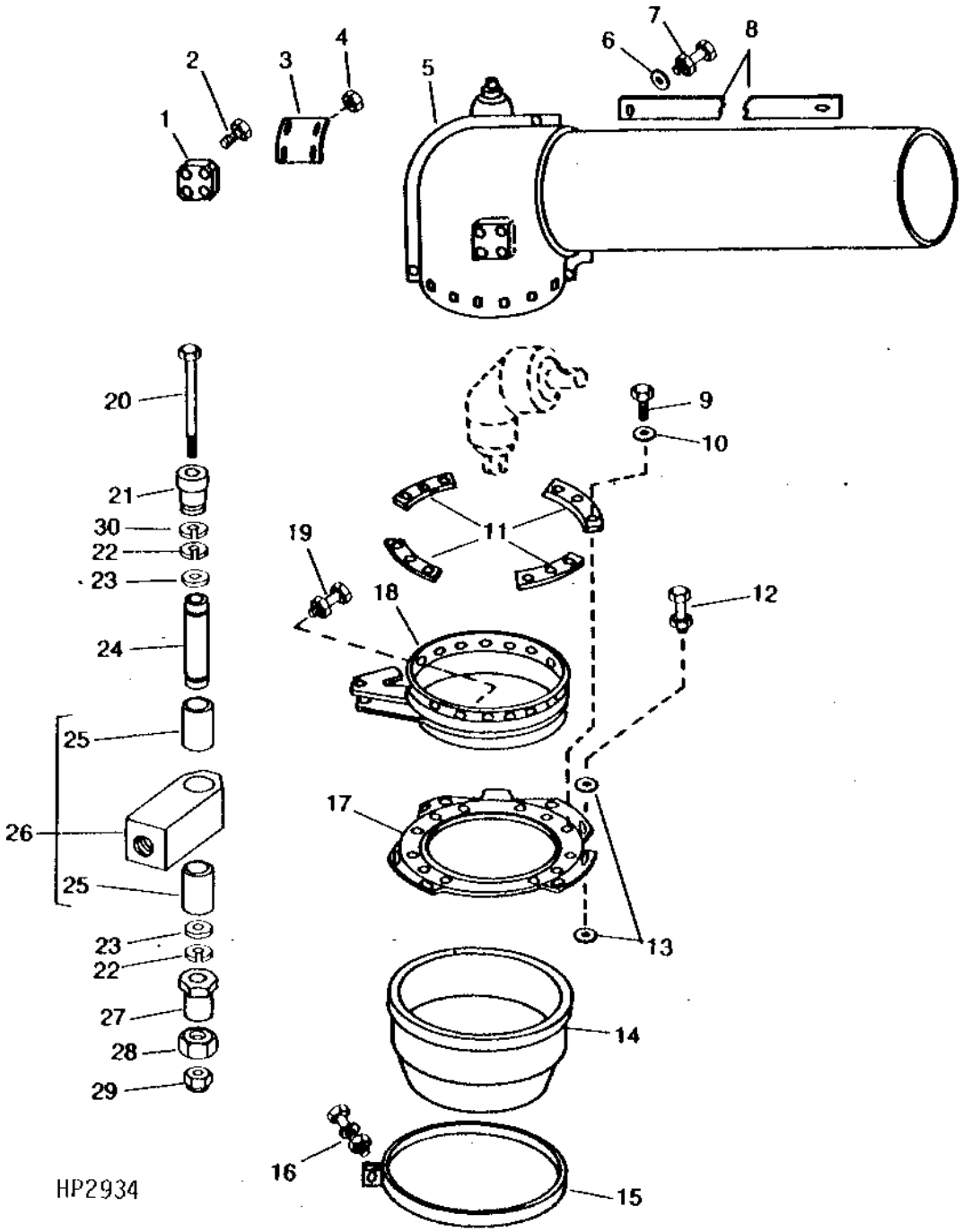


HORIZONTAL UNLOADING AUGER SWIVEL - CONTINUED
(SERIAL NUMBER -621225)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95415	SUPPORT	1		
2	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
3	H96652	DOOR	1	-559072	INSPECTION
	AH106900	DOOR	1		
4	A22698	NUT	4		
5	AH99356	HOUSING	1	-600000	(SUB AH114642)
	AH114642	HOUSING	1		
6	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
7	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1	-600000	3/8"
	14H812	NUT	1	-600000	3/8"
	E55662	FLANGE NUT	1	600001-	
8	H102080	STRAP	1		
9	19H1900	CAP SCREW	12		5/16" X 3/4"
	12H303	LOCK WASHER	12		5/16"
10	24H1136	WASHER	12		11/32" X 11/16" X 0.065"
11	H99903	SECTOR	4		
12	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
13	24H1305	WASHER	16		13/32" X 13/16" X 0.065"
14	H108805	SEAL	1	459891-600000	
	H118568	SEAL	1	600001-	
15	H107102	BAND	1	459891-600000	
	H118569	BAND	1	600001-	
16	19H2440	CAP SCREW	1	459891-600000	5/16" X 2-1/2"
	19H3588	CAP SCREW	1	600001-	5/16" X 3-1/2"
	12H303	LOCK WASHER	1	459891-	5/16"
	14H785	NUT	1	459891-	5/16"
17	H100204	SUPPORT	1		
18	H115290	RING	1	600001-620200	
19	03H2304	BOLT	12	600001-	3/8" X 1"
	12H304	LOCK WASHER	12	600001-	3/8"
	14H846	NUT	12	600001-611065	3/8", (SUB 14H1080, THIS APPLICATION)
	14H1080	NUT	12		
20	19H3354	CAP SCREW	1	600001-616651	5/16" X 4-1/4", (SUB 19H2342, THIS APPLICATION)
	19H2342	CAP SCREW	1		
21	H116794	SPACER	2	600001-616651	(SUB H127591)
	H127591	SPACER	1		
22	40M1822	SNAP RING	3	616652-	
23	24H1685	WASHER	1	600001-616651	11/32" X 47/64" X 0.083", (SUB 24H1362, THIS APPLICATION)
	24H1362	WASHER	1		41/64" X 1" X 0.075"
24	H116795	TRUNNION	1	600001-616651	(SUB H127593)
	H127593	TRUNNION	1		
25	H96455	BUSHING	2	616652-	
26	AH122494	END	1	616652-	
27	H128262	BOLT	1	616652-	
28	14H821	NUT	1	616652-	5/8"
29	T16464	LOCK NUT	1	600001-	5/16"
30	AH124017	KIT	1	616652-	
31	03H2304	BOLT	24	-600000	3/8" X 1"
	12H304	LOCK WASHER	24	-600000	3/8"
	14H846	NUT	24	-600000	3/8"
32	19H1868	CAP SCREW	1	-600000	1/2" X 3-3/4"
	U12622	LOCK NUT	1	-600000	
33	19H2043	CAP SCREW	1	-409100	5/16" X 3-1/2"
	19H2493	CAP SCREW	1	409101-600000	5/16" X 3-3/4"
	T16464	LOCK NUT	1	-600000	5/16"
34	H102045	BUSHING	1	-600000	
35	AH102043	SLEEVE	1	-600000	UPPER ASSEMBLY
36	03H1500	BOLT	8	-360424	3/8" X 1"
	12H304	LOCK WASHER	8	-360424	3/8"
	14H812	NUT	8	-360424	3/8"
	03H2304	BOLT	8	360425-600000	3/8" X 1"
	12H304	LOCK WASHER	8	360425-600000	3/8"
	14H846	NUT	8	360425-600000	3/8"
37	AH101927	ADAPTER	1	-600000	
38	H96301	RING	1	-600000	

HORIZONTAL UNLOADING AUGER SWIVEL
(SERIAL NUMBER 621226-)

HP2934 -UN-01JAN94

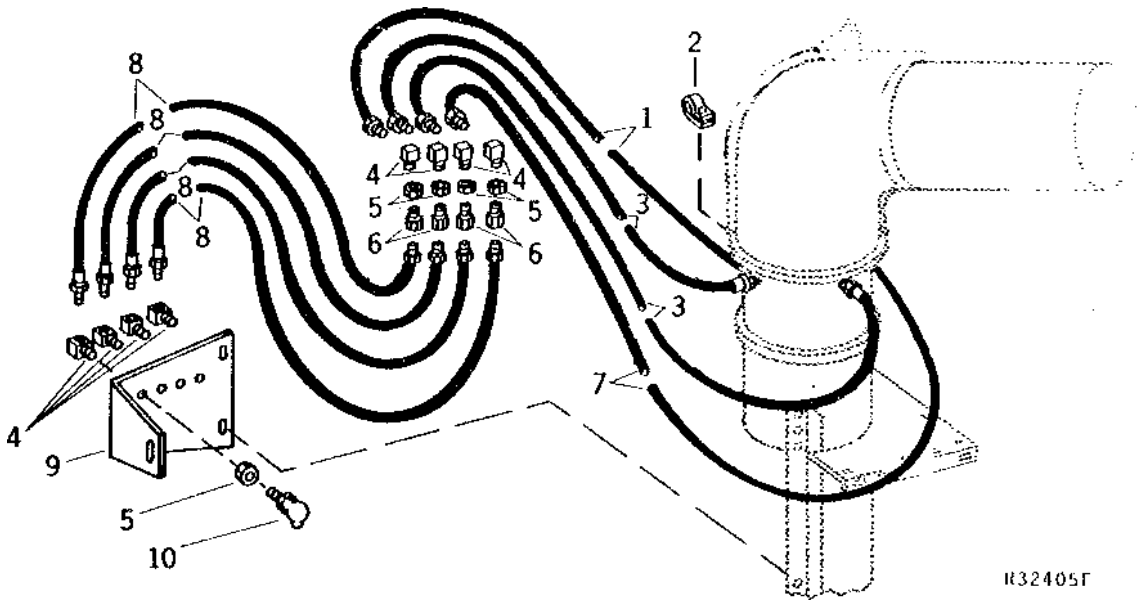


HORIZONTAL UNLOADING AUGER SWIVEL - CONTINUED
(SERIAL NUMBER 621226-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95415	SUPPORT	1		
2	19H1731	CAP SCREW	4		3/8" X 1"
	12H304	LOCK WASHER	4		3/8"
3	AH106900	DOOR	1		
4	A22698	NUT	4		7.925 MM (5/16")
5	AH114642	HOUSING	1		
6	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
7	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	E55662	FLANGE NUT	1		9.525 MM (3/8")
8	H102080	STRAP	1		
9	19H1900	CAP SCREW	12		5/16" X 3/4"
	12H303	LOCK WASHER	12		5/16"
10	24H1136	WASHER	12		11/32" X 11/16" X 0.065"
11	H99903	SECTOR	4		
12	19H1732	CAP SCREW	8		3/8" X 1-1/4"
	12H304	LOCK WASHER	8		3/8"
	14H812	NUT	8		3/8"
13	24H1305	WASHER	16		13/32" X 13/16" X 0.065"
14	H118568	SEAL	1		
15	H118569	BAND	1		
16	19H3588	CAP SCREW	1		5/16" X 3-1/2"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
17	H100204	SUPPORT	1		
18	H133362	RING	1		
19	03H2304	BOLT	12		3/8" X 1"
	12H304	LOCK WASHER	12		3/8"
	14H1080	NUT	12		3/8"
20	19H2054	CAP SCREW	1		3/8" X 4-3/4"
21	H136521	BUSHING	1		
22	U13102	SNAP RING	2		
23	24H1422	SHIM	2		0.018"
24	H136522	TRUNNION	1		
25	R50875	BUSHING	2	-630800	
26	AH127482	END	1	-630800	(SUB H137225)
	H137225	END	1		
27	H136523	BOLT	1		
28	14H732	NUT	1		3/8"
29	H99923	LOCK NUT	1		9.525 MM (3/8")
30	40M1822	SNAP RING	1		

UNLOADING AUGER LUBE BANK SYSTEM

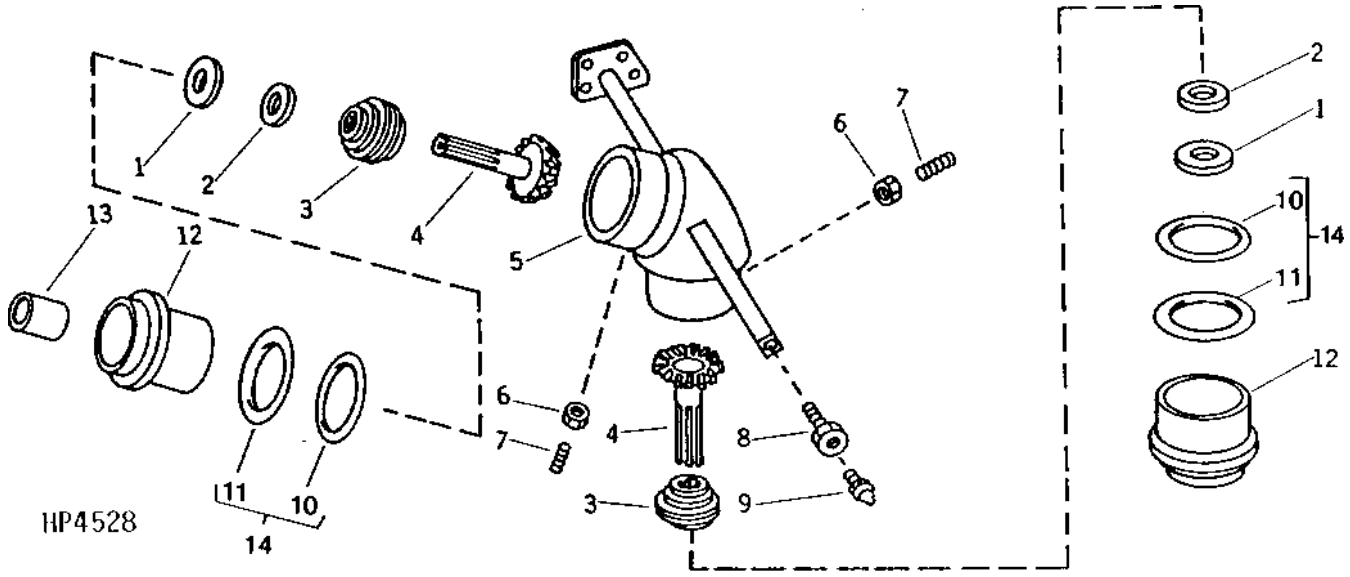
H32405F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94729	HYDRAULIC HOSE	1		863 MM (34") LONG
2	AH76882	CLIP	1		
3	H99212	HYDRAULIC HOSE	2		483 MM (19") LONG
4	E12378	ELBOW FITTING	8		90°
5	E12379	NUT	8		
6	E12859	LUBRICATION FITTING	4		REDUCER
7	H98303	HYDRAULIC HOSE	1		737 MM (29") LONG
8	H94728	HYDRAULIC HOSE	4		559 MM (22") LONG
9	H98887	SUPPORT	1		
10	JD7806	LUBRICATION FITTING	4		90°, 1/4"

HORIZONTAL UNLOADING AUGER DRIVE GEAR CASE

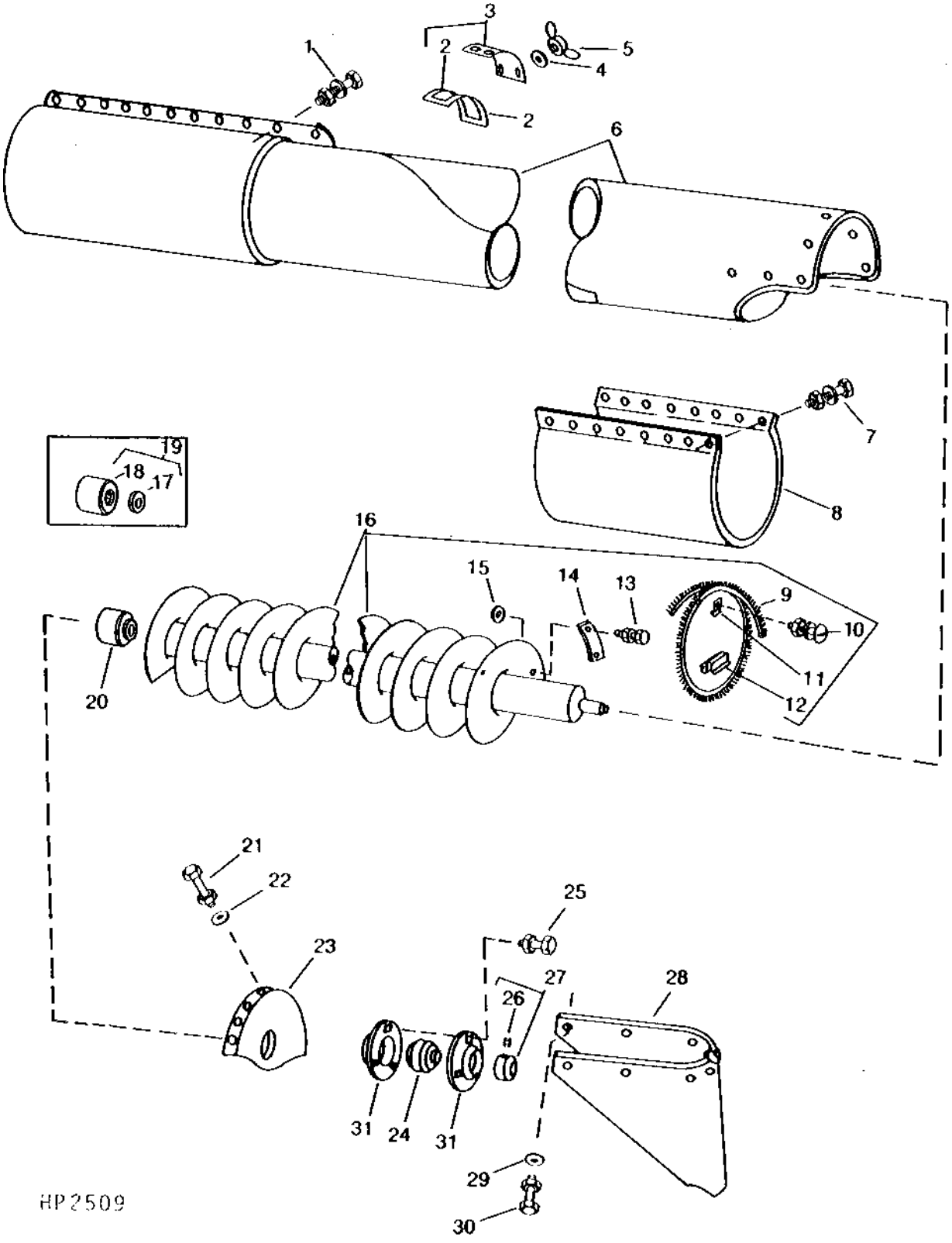
HP4528 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98118	SEAL	2		
2	H99613	WASHER	2		
3	AH94661	BEARING	2		(USE WITH H99613)
4	H96148	GEAR	2		18 TEETH, BEVEL
5	H96346	GEAR CASE	1		
6	14H732	NUT	4		3/8"
7	22H845	SET SCREW	4		3/8" X 3/4"
8	H96228	SCREW	1		
	12H294	LOCK WASHER	1		5/8"
9	JD7797	LUBRICATION FITTING	1		STRAIGHT
10	H96361	SHIM	2	-1990	12 MM (.005")
11	H96362	SHIM	2	-1990	25 MM (.010")
12	H96345	BEARING HOUSING W/O BEARING	2		
13	N72989	BUSHING	1		
14	AH139072	KIT	2		

HORIZONTAL UNLOADING AUGER AND HOUSING
(14 FT. AND 17 FT.)

HP2509 -UN-01JAN94



HORIZONTAL UNLOADING AUGER AND HOUSING - CONTINUED
(14 FT. AND 17 FT.)

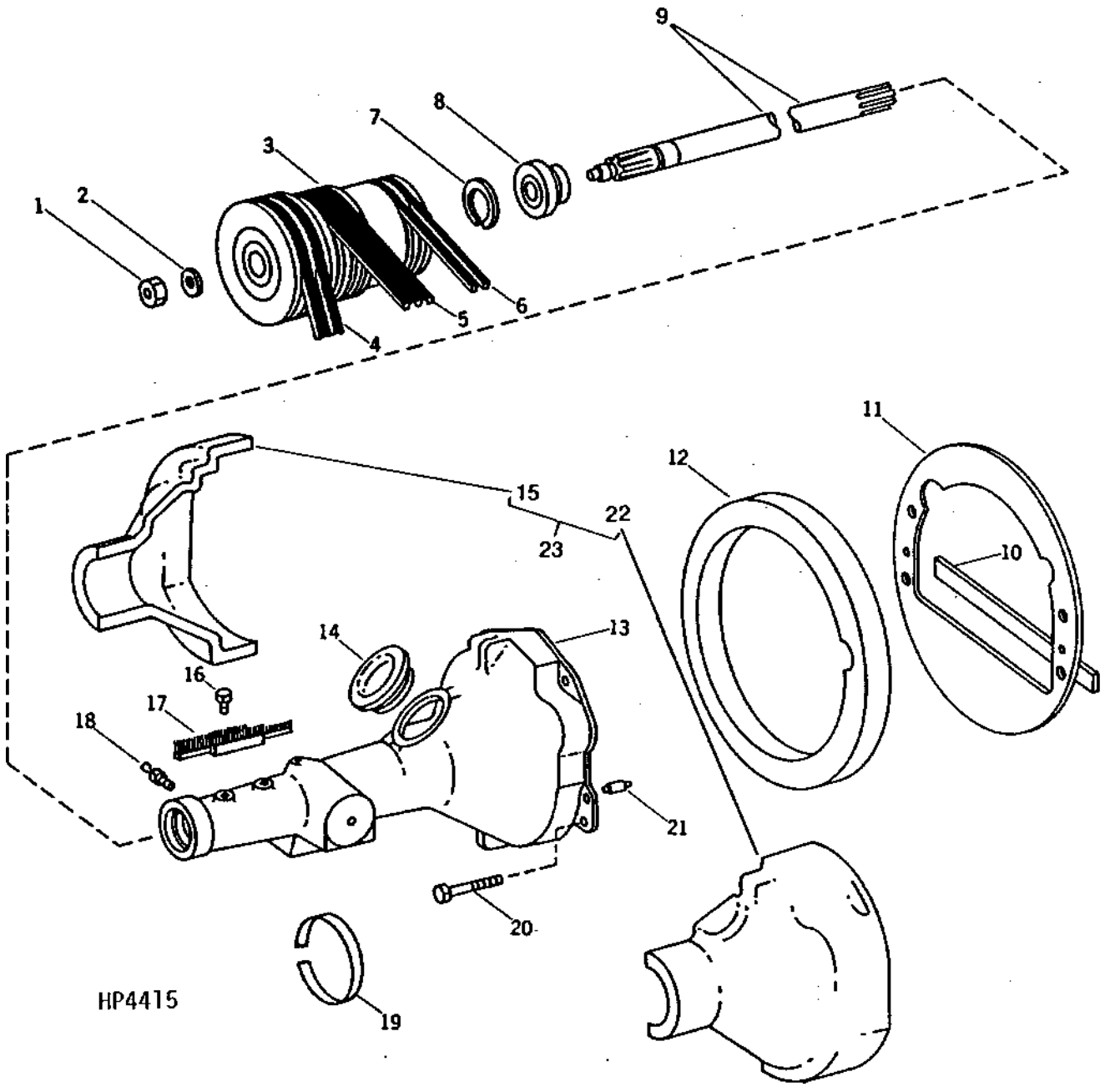
KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	19H2117	BOLT	11	-360350	5/16" X 1-1/8"
	19H2915	CAP SCREW	11	360351-	5/16" X 1-1/4"
	12H303	LOCK WASHER	11		5/16"
	14H785	NUT	11		5/16"
2	.....	ISOLATOR	1		(USE WITH H96652) (MAKE FROM H81330)
3	H96652	DOOR	1	-600000	(USE WITH AH112865 AND AH113392)
	AH106900	DOOR	1		
4	24H1224	WASHER	4		11/32" X 1" X 1/16", (USE WITH H96652 AND AH106900)
5	14H819	WING NUT	4		5/16", (USE WITH H96652 AND AH106900)
6	AH95391	HOUSING	1	-1990	(USE WITH 14 FT. AUGER) (REPLACED BY AH129066)
	AH95390	HOUSING	1	-600000	(SOLID) (SUB AH112865, AH106900, (4) 24H1224, (4) 14H819 AND H81330)
	AH112865	HOUSING	1		(SOLID) (USE WITH 17 FT. AUGER)
	AH98805	HOUSING	1	-1990	(PERFORATED) (USE WITH 14 FT. AUGER) (REPLACED BY AH128682)
	AH98806	HOUSING	1	-600000	(SUB AH113392, AH106900, (4) 24H1224 AND (4) 14H819)
	AH113392	HOUSING	1		(PERFORATED) (USE WITH 17 FT. AUGER)
7	19H1900	CAP SCREW	7		5/16" X 3/4"
	12H303	LOCK WASHER	7		5/16"
	14H785	NUT	7		5/16"
8	H100027	COVER	1		(USE WITH PERFORATED AUGER HOUSING)
9	AH111354	SEAL	1		
10	21H1029	SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
11	H113717	CLIP	3		
12	H114709	CLIP	6		
13	03H1495	BOLT	AR	610501-	3/8" X 1-1/2"
	03H1557	BOLT	AR	610501-	3/8" X 1-1/4"
	H99923	LOCK NUT	AR	610501-	
14	H119566	STRIP	AR	610501-	
	H119567	STRIP	AR	610501-	
	H119568	STRIP	AR	610501-	
15	24H1300	WASHER	AR	610501-	25/64" X 2" X 0.220"
	24H1311	WASHER	AR	610501-	13/32" X 1-1/4" X 0.220"
16	AH97026	AUGER	1	-600000	(14 FT.) (SUB AH112451)
	AH112451	AUGER	1	-610500	(14 FT.) (SUB AH123436)
	AH123436	AUGER	1		(14 FT.)
	AH96555	AUGER	1	-600000	(17 FT.) (SUB AH113501)
	AH123437	AUGER	1		(17 FT.) (SUB FOR AH113501)
17	24H900	WASHER	1	-610500	11/16" X 1-3/4" X 0.194", (14 FT. ONLY)
18	H116292	SPLINED COUPLING	1	-610500	(14 FT. ONLY)
19	AH112452	GUDGEON	1	-610500	(14 FT. ONLY)
20	AH122717	GUDGEON	1	610501-	(14 FT. ONLY)
	H127921	SPLINED COUPLING	1	610501-	W/O WASHER (17 FT. ONLY)
21	19H1900	CAP SCREW	11	-409100	5/16" X 3/4"
	N10213	LOCK NUT	11	-409100	
	N10212	SELF-LOCKING SCREW	5	409101-600000	
	N10213	LOCK NUT	5	409101-600000	
	N167650	CAP SCREW	5	600001-	
	A22698	NUT	5	600001-	
22	24H1136	WASHER	11	-409100	11/32" X 11/16" X 0.065"
23	H96645	CAP	1		
24	JD9273	BALL BEARING	1	-600000	
	JD8665	BALL BEARING	1	600001-	
25	03H1709	BOLT	3		5/16" X 1"
	12H303	LOCK WASHER	3		5/16"
	14H785	NUT	3		5/16"
26	22H897	SET SCREW	1		1/4" X 1/4"
27	JD8554	ECCENTRIC LOCKING COLLAR	1		
28	H141449	SPOUT	1		(SUB FOR H109093)
29	24H1293	WASHER	6	-409100	11/32" X 1-1/16" X 0.120"
	24H1293	WASHER	8	409101-	11/32" X 1-1/16" X 0.120"
30	19H1905	CAP SCREW	8	409101-	5/16" X 1"
	N10213	LOCK NUT	8	409101-600000	
	A22698	NUT	8	600001-	
31	C13434	PRESSED FLANGED HOUSING	2	-600000	
	H103264	PRESSED FLANGED HOUSING	2	600001-	

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ENGINE POWERSHAFT
(6466TH-01 AND 6466TH-02)

HP4415 -UN-01JAN94

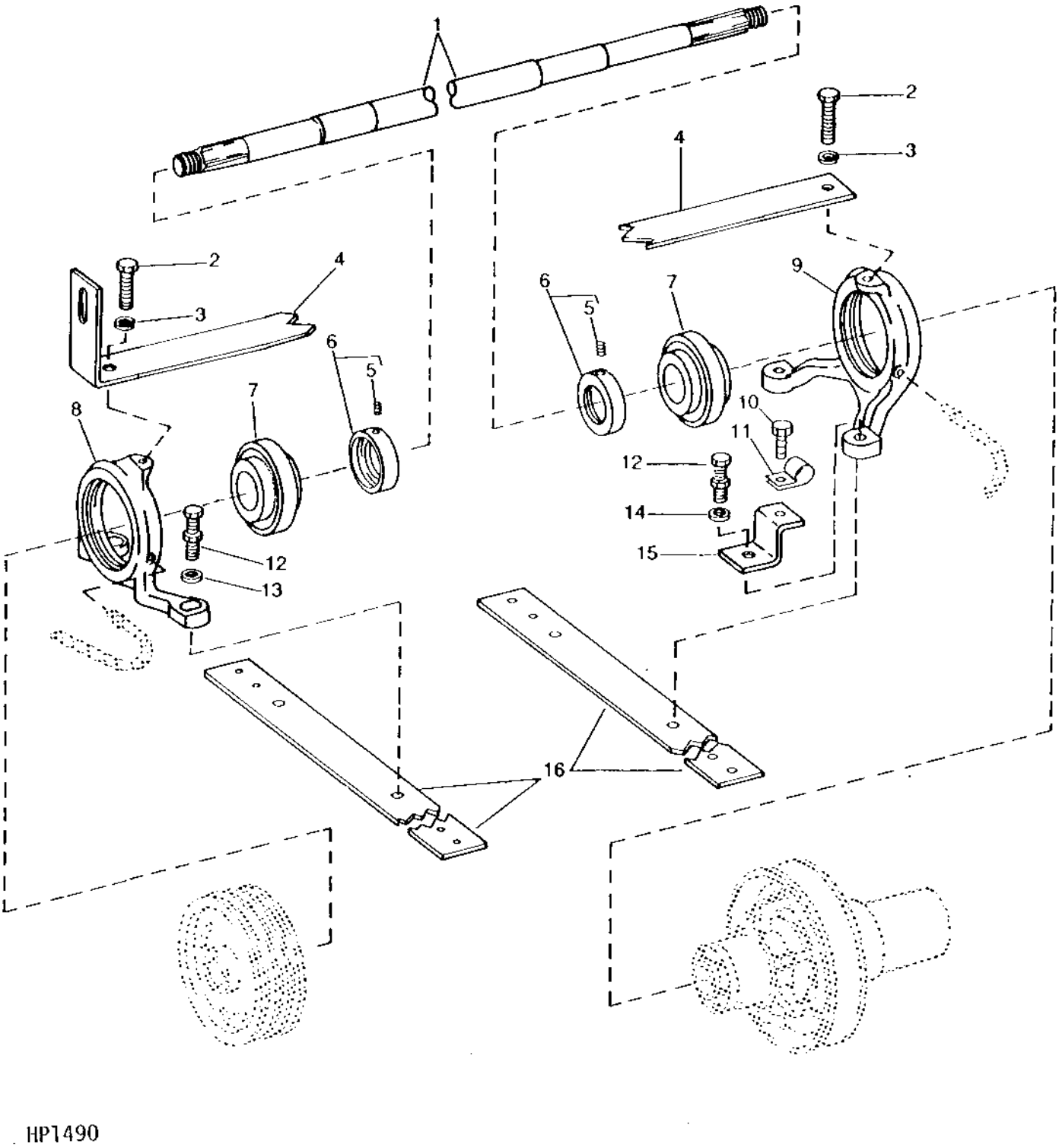


ENGINE POWERSHAFT - CONTINUED
(6466TH-01 AND 6466TH-02)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93931	LOCK NUT	1		
2	24H1509	WASHER	1		1-25/64" X 2-1/2" X 0.194"
3	H94981	SHEAVE	1		223 MM (8-25/32"), 250 MM (9-27/32"), AND 340 MM (13-13/32") DIAS. (HYDROSTATIC DRIVE AND POSI-TORQ DRIVE)
4	AH87127	BELT SET	1		(POSI-TORQ) (MATCHED SET OF 2)
	AH84633	BELT SET	1		(HYDROSTATIC) (MATCHED SET OF 2)
5	H84425	BELT	1	-409100	(SUB H108175)
	H108175	BELT	1		
6	AH96300	BELT SET	1		(MATCHED SET OF 2)
7	BP13615	SNAP RING	1		
8	JD8682	BALL BEARING	1		
9	AH94719	SHAFT	1		(SUB H95877 AND JD8682)
10	.....	SEAL	1		32 MM X 508 MM X 3 MM (7-1/4" X 20" X 1/8") (CUT FROM H88771)
11	H86930	PLATE	1		
12	H92622	ISOLATOR	1		
13	H95878	HOUSING	1		
14	H76728	COVER	1		
15	AH94737	COVER	1	-1990	FRONT (FOAM INSULATION)
16	N10212	SELF-LOCKING SCREW	2		
17	AH96568	BRUSH	1		
18	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"
19	TY5030	TAPE	AR		VINYL, 2" WIDTH
20	19H1782	CAP SCREW	4		3/4" X 2-1/4"
	12H236	LOCK WASHER	4		3/4"
21	H79910	DOWEL PIN	2		
22	AH94738	COVER	1	-1990	REAR (FOAM INSULATION)
23	AH138958	KIT	1		

PRIMARY COUNTERSHAFT AND MOUNTINGS

HP1490 -UN-01JAN94

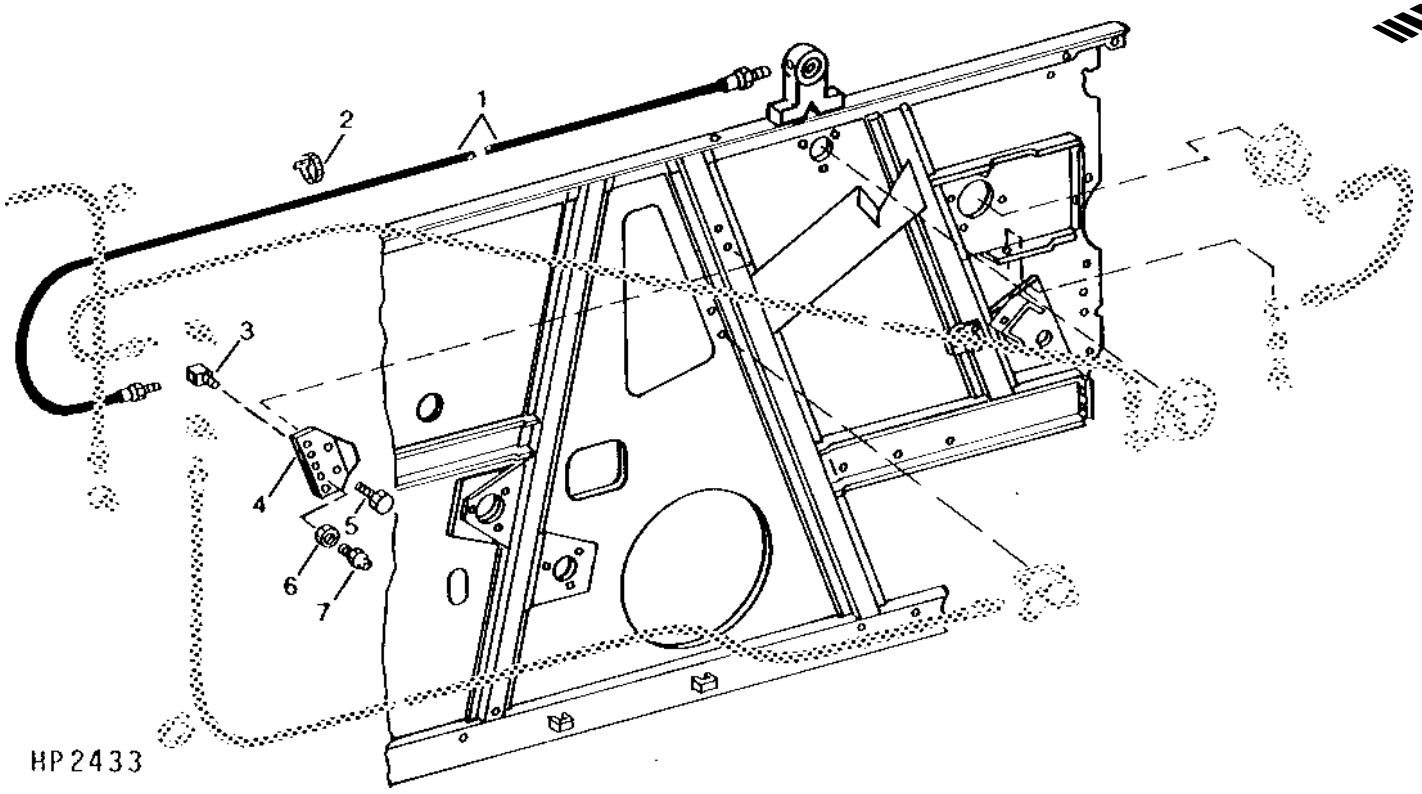


PRIMARY COUNTERSHAFT AND MOUNTINGS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H99253	SHAFT	1		
2	19H1815	CAP SCREW	2		1/2" X 1-1/4"
3	12H301	LOCK WASHER	1		1/2"
4	H96234	STRAP	1		
5	22H821	SET SCREW	2		1/2" X 1/2"
6	JD9428	ECCENTRIC LOCKING COLLAR	1		(R.H.) (NEED TO PURCHASE NEW JD9429 BEARING, IF OLD JD9429 BEARING DOESN'T FIT WITH COLLAR)
	JD8668	ECCENTRIC LOCKING COLLAR	1		(L.H.)
7	JD9429	BALL BEARING	1		(R.H.) (NEED TO PURCHASE NEW JD9428 COLLAR, IF OLD JD9428 COLLAR DOESN'T FIT BEARING)
	JD8669	BALL BEARING	1		(L.H.)
8	H92514	HOUSING	1		
9	H92513	HOUSING	1	-556300	(SUB H113890)
	H113890	HOUSING	1		
10	H65108	SCREW	1		SELF-TAPPING
11	AH77279	CLIP	1		
12	19H1945	CAP SCREW	4		1/2" X 3-1/4"
	12H301	LOCK WASHER	4		1/2"
	14H1040	NUT	4		1/2"
13	24H1211	WASHER	2		9/16" X 1-3/8" X 0.105"
14	24H1340	WASHER	2		33/64" X 7/8" X 0.075"
15	H97576	SUPPORT	1		
16	H92517	BAR	2	-556300	(SUB H113915)
	H113915	BAR	2		

PRIMARY COUNTERSHAFT LUBE BANK SYSTEM (RIGHT-HAND SIDE)

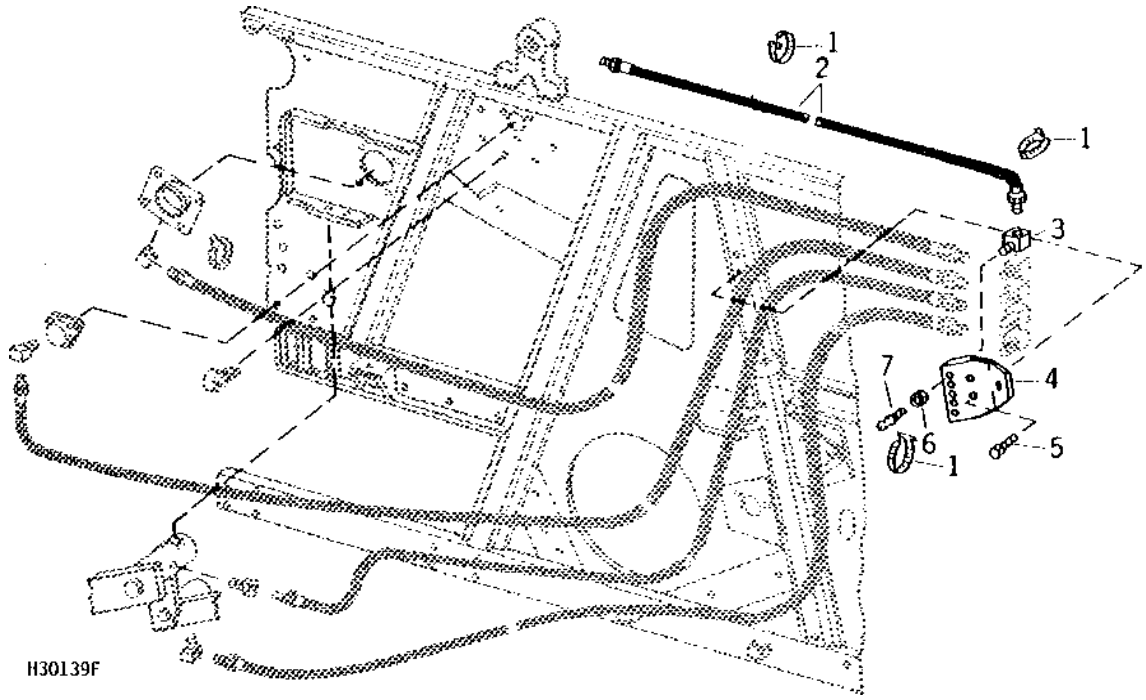
HP2433 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94728	HYDRAULIC HOSE	1		550 MM (22") LONG
2	M66044	TIE BAND	1		
3	E12378	ELBOW FITTING	1		
4	H98089	SUPPORT	1	-507350	(SUB H109523)
	H109523	SUPPORT	1	-610500	(SUB H101262)
	H101262	SUPPORT	1		
5	H76139	SCREW	2		SELF-TAPPING
6	E12379	NUT	1		
7	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"

PRIMARY COUNTERSHAFT LUBE BANK SYSTEM (LEFT-HAND SIDE) (HYDROSTATIC DRIVE)

H30139F -UN-01JAN94

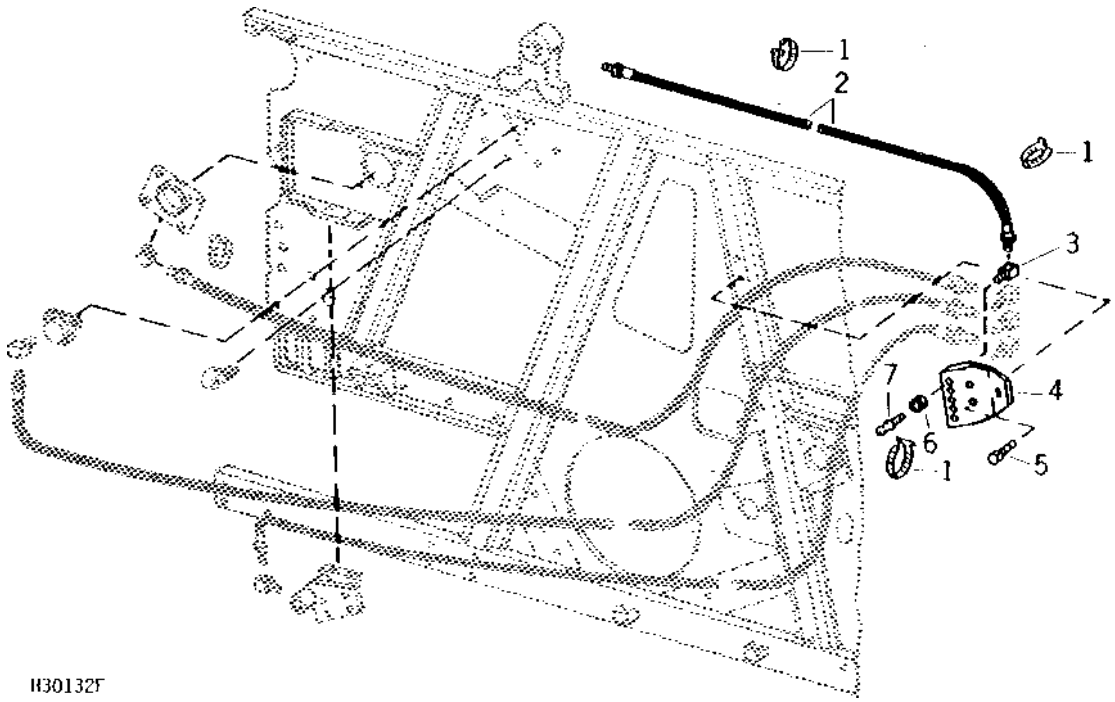


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	1		
2	H94729	HYDRAULIC HOSE	1		850 MM (34") LONG
3	E12378	ELBOW FITTING	1		
4	H101262	SUPPORT	1		
5	H76139	SCREW	2		SELF-TAPPING
6	E12379	NUT	1		
7	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"

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PRIMARY COUNTERSHAFT LUBE BANK SYSTEM (LEFT-HAND SIDE) (POSI-TORQ DRIVE)

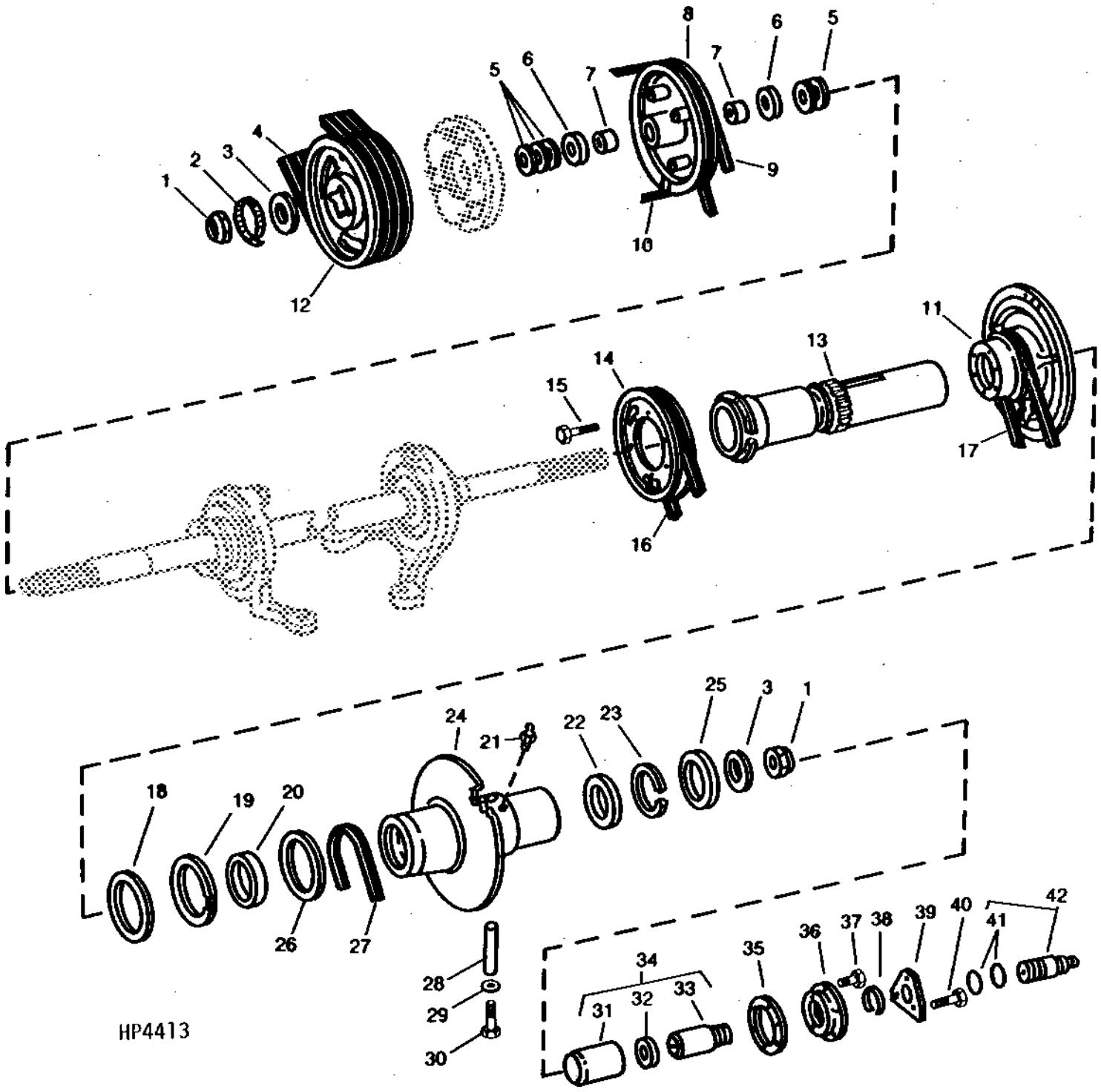
H30132F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	M66044	TIE BAND	3		
2	H94729	HYDRAULIC HOSE	1		850 MM (34") LONG
3	E12378	ELBOW FITTING	1		90°
4	H101262	SUPPORT	1		
5	H76139	SCREW	2		SELF-TAPPING
6	E12379	NUT	1		
7	JD7797	LUBRICATION FITTING	1		STRAIGHT, 1/4"

PRIMARY COUNTERSHAFT SHEAVES
(SERIAL NO. -556300)

HP4413 -UN-01JAN94

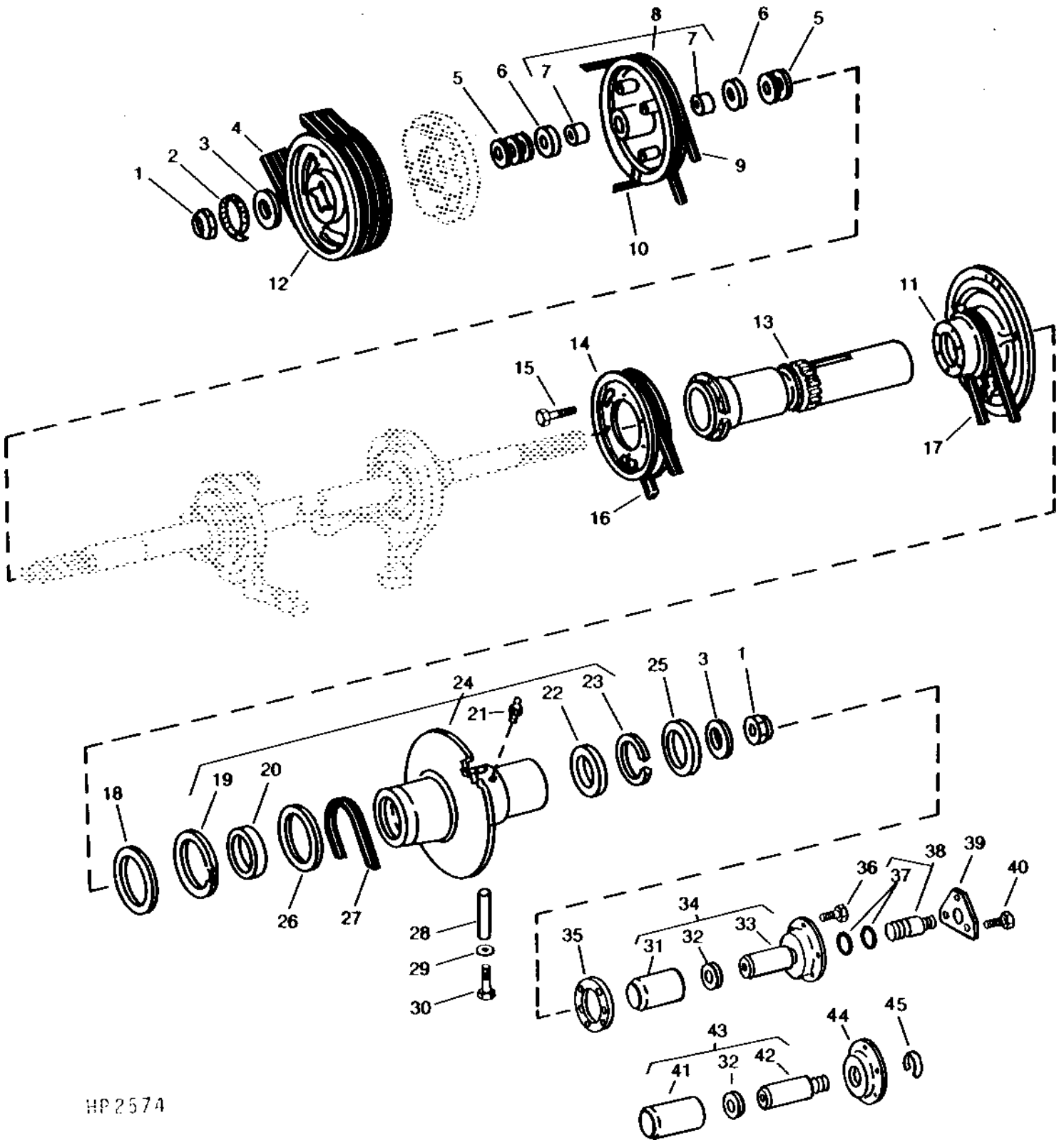


PRIMARY COUNTERSHAFT SHEAVES - CONTINUED
(SERIAL NO. -556300)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82620	LOCK NUT	2		
2	H77698	TIE BAND	1		
3	24H1668	WASHER	2		1-17/64" X 2-1/4" X 0.134"
4	H84425	BELT	1	-409100	(SUB H108175)
	H108175	BELT	1		MULTI-GROOVE
5	H95481	WASHER	5	-409100	(SUB 24H1577)
	24H1577	WASHER	5		1-25/32" X 2-7/8" X 0.036"
6	AH76193	SEAL	2		
7	H96996	BUSHING	2		
8	AH95961	SHEAVE	1		370 MM (14-5/8") DIA. (VARIABLE DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH96107	SHEAVE	1	-507350	229 MM (9") DIA. (REGULAR FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH95961	SHEAVE	1	507351-	370 MM (14-5/8") DIA. (REGULAR FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH96107	SHEAVE	1	-409100	229 MM (9") DIA. (LONG FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH95961	SHEAVE	1	409101-	370 MM (14-5/8") DIA. (LONG FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
9	H77683	BELT	1	-459890	(SUB H86275, THIS APPLICATION)
	H86275	BELT	1		(REEL DRIVE)
10	H76030	BELT	1	-409100	(FIXED DRIVE FEEDER HOUSE)
	H23927	BELT	1		(VARIABLE DRIVE FEEDER HOUSE)
11	H93627	SHEAVE	1		HALF, 413 MM (16-1/4") DIA.
12	H92684	SHEAVE	1	-409100	(SUB H107310)
	H107310	SHEAVE	1		394 MM (15-1/2") DIA.
13	H93626	HOUSING	1	-360350	(SUB H102532 AND (2) H102533)
	H102532	HOUSING	1	-410198	(SUB H110196)
	H110196	HOUSING	1	-511615	(SUB H113744)
	H113744	HOUSING	1		CYLINDER
14	H94268	SHEAVE	1		
15	19H1800	CAP SCREW	6		3/8" X 1-1/2"
	12H304	LOCK WASHER	6		3/8"
16	H101436	BELT	1		(STRAW CHOPPER)
17	H81222	BELT	1		(SECONDARY COUNTERSHAFT DRIVE)
18	AH94853	SEAL	1		
19	H93631	SNAP RING	1		
20	H93630	BUSHING	1		
21	JD7798	LUBRICATION FITTING	1		STRAIGHT, 1/8" (SPECIAL)
22	H86011	SPACER	1	-511484	
	H113746	BUSHING	1	511485-	
23	P48691	SNAP RING	1		
24	H93629	SHEAVE	1	-511484	412 MM (16-1/4") DIA.
	H113745	SHEAVE	1	511485-	412 MM (16-1/4") DIA.
25	AH87141	SEAL	1		
26	H97714	BUMPER	1		(SUB H110209)
	H110209	BUMPER	1		RUBBER (USE WITH SLOW SPEED CYLINDER DRIVE)
27	H113749	BELT	1		
28	H96230	PIN	1	-360350	(SUB H102547)
	H102547	PIN	1		
29	24H1176	WASHER	2		13/32" X 1-1/4" X 0.100"
30	19H1936	CAP SCREW	2		3/8" X 3/4"
31	H97305	HYDRAULIC CYLINDER BARREL	1	-508254	(SUB AH92615)
32	H97306	SEAL	1		
33	H97304	PISTON	1	-508254	(SUB AH92615)
34	AH92615	CYLINDER	1		VARIABLE SPEED (COMPLETE COMPONENT) (NEW COMPONENT)
35	H102533	SHIM	AR	360351-	(4 OR LESS USED)
36	H93385	PLATE	1		
37	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
38	R26219	SNAP RING	1		
39	H93386	RETAINER	1		
40	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
41	32238	PACKING	1		
42	AH92255	COUPLING	1		

PRIMARY COUNTERSHAFT SHEAVES (DUAL-RANGE CYLINDER DRIVE)
(SERIAL NO. 556301-)

HP2574 -UN-01JAN94

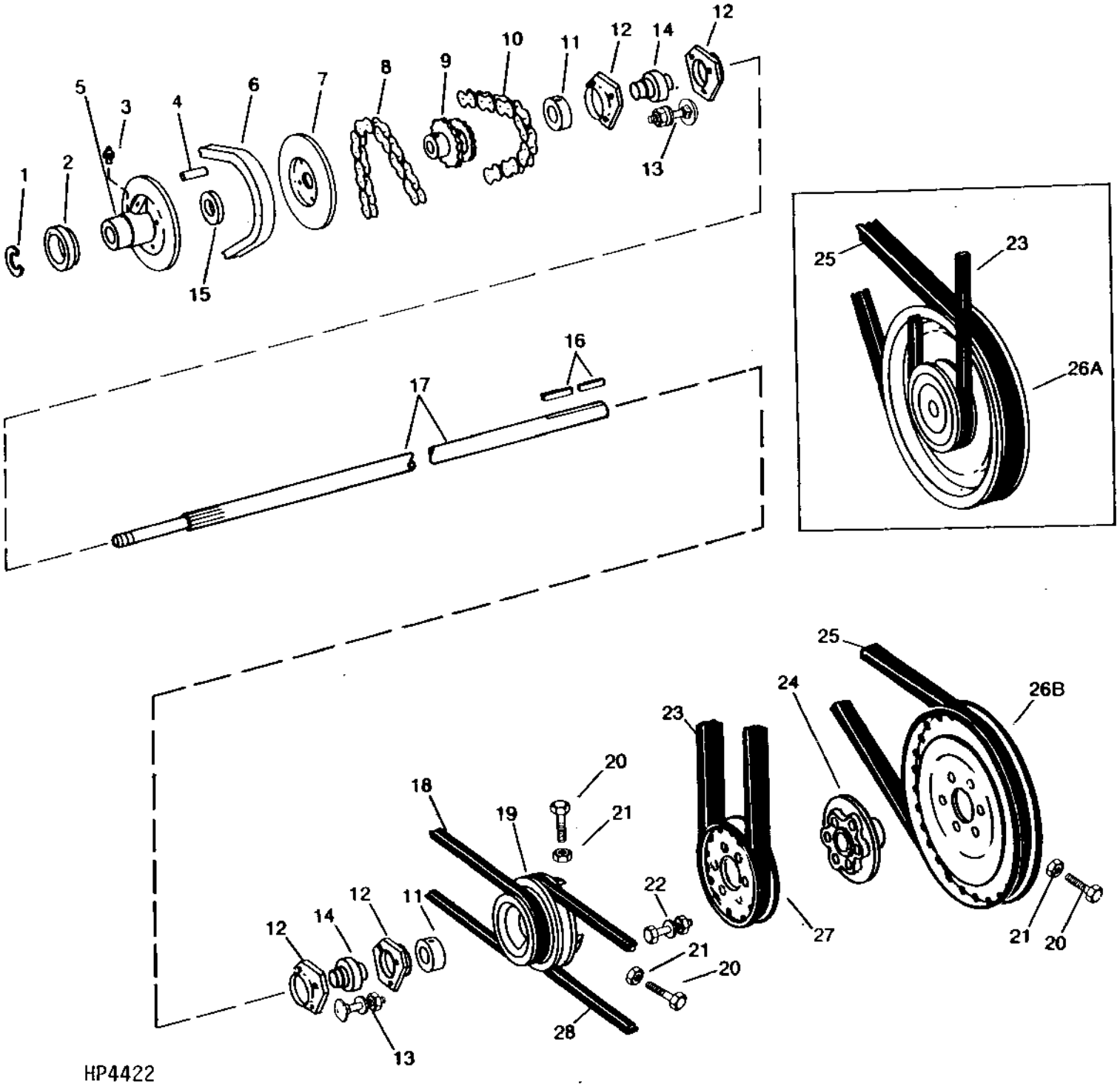


PRIMARY COUNTERSHAFT SHEAVES (DUAL-RANGE CYLINDER DRIVE) - CONTINUED
(SERIAL NO. 556301-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H82620	LOCK NUT	2		
2	H77698	TIE BAND	1		
3	24H1668	WASHER	2		1-17/64" X 2-1/4" X 0.134"
4	H108175	BELT	1		
5	24H1577	WASHER	5		1-25/32" X 2-7/8" X 0.036"
6	AH76193	SEAL	2		
7	H96996	BUSHING	2		
8	AH95961	SHEAVE	1		370 MM (14-5/8") DIA. (VARIABLE DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH95961	SHEAVE	1	-615200	370 MM (14-5/8") DIA. (REGULAR FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
	AH96107	SHEAVE	1	615201-	(REGULAR FIXED LESS REVERSER)
	AH95961	SHEAVE	1		370 MM (14-5/8") DIA. (LONG FIXED DRIVE FEEDER HOUSE AND REEL DRIVE)
9	H86275	BELT	1	-625200	(REEL DRIVE)
	H137207	BELT	1	625201-	(REEL DRIVE)
10	H23927	BELT	1		(VARIABLE DRIVE FEEDER HOUSE)
	H76030	BELT	1	615201-	(REGULAR FIXED LESS REVERSER)
11	H93627	SHEAVE	1		413 MM (16-1/4") DIA.
12	H107310	SHEAVE	1		394 MM (15-1/2") DIA.
13	H113744	HOUSING	1		
14	H94268	SHEAVE	1		294 MM (11-5/8") DIA.
15	19H1800	CAP SCREW	6		3/8" X 1-1/2"
	12H304	LOCK WASHER	6		3/8"
16	H101436	BELT	1		(STRAW CHOPPER)
17	H110300	BELT	1		(SECONDARY COUNTERSHAFT DRIVE)
18	AH94853	SEAL	1		
19	H93631	SNAP RING	1		
20	H93630	BUSHING	1		
21	JD7798	LUBRICATION FITTING	1		STRAIGHT, 1/8" (SPECIAL)
22	H113746	BUSHING	1		
23	P48691	SNAP RING	1		
24	AH111379	SHEAVE	1		413 MM (16-1/4") DIA. (MARKED H113754)
25	AH87141	SEAL	1		
26	H110209	BUMPER	1		RUBBER (USE WITH CHAIN DRIVE)
27	H113749	BELT	1		
28	H102547	PIN	1		
29	24H1176	WASHER	2		13/32" X 1-1/4" X 0.100"
30	19H1936	CAP SCREW	2		3/8" X 3/4"
31	.....	HYDRAULIC CYLINDER BARREL	1		
32	H97306	SEAL	1		
33	.....	PISTON	1		
34	AH108867	HYDRAULIC CYLINDER	1		(COMPLETE COMPONENT) (USE WITH DUAL-RANGE CYLINDER DRIVE) (REFER TO PARTS CATALOG FOR ORDERING)
35	H102533	SHIM	AR		(4 OR LESS USED) (USE WITH DUAL-RANGE CYLINDER DRIVE)
36	19H1732	CAP SCREW	6		3/8" X 1-1/4"
	12H304	LOCK WASHER	6		3/8"
37	32238	PACKING	1		
38	AH92255	COUPLING	1		
39	H93386	RETAINER	1		
40	19H1900	CAP SCREW	3		5/16" X 3/4"
	12H303	LOCK WASHER	3		5/16"
41	H97305	HYDRAULIC CYLINDER BARREL	1		(USE WITH CHAIN DRIVE)
42	H97304	PISTON	1		(USE WITH CHAIN DRIVE)
43	AH92615	CYLINDER	1		(USE WITH CHAIN DRIVE) (NEW COMPONENT)
44	H93385	PLATE	1		(USE WITH CHAIN DRIVE)
45	R26219	SNAP RING	1		(USE WITH CHAIN DRIVE)

SECONDARY COUNTERSHAFT

HP4422 -UN-01JAN94

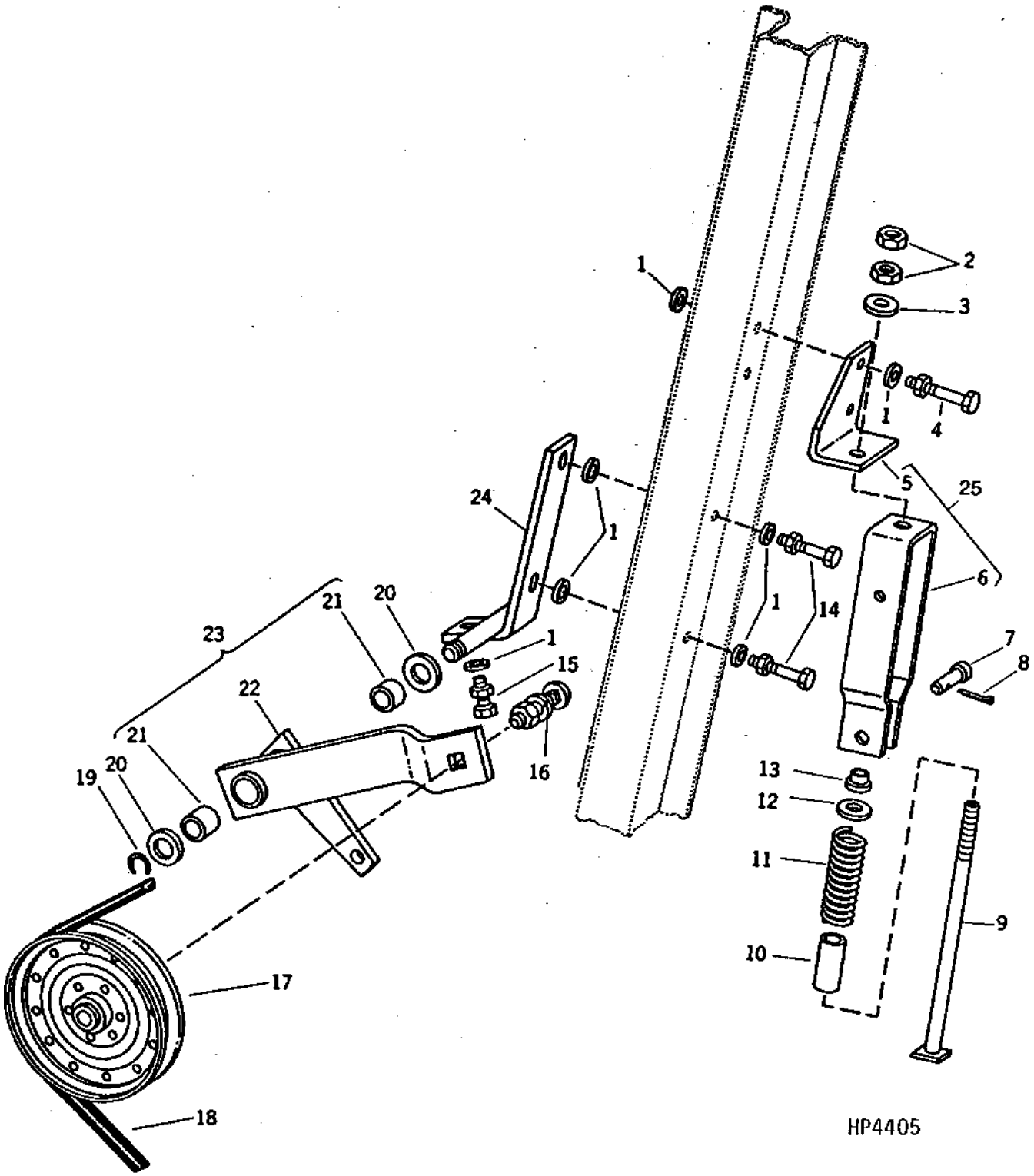


SECONDARY COUNTERSHAFT - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	P43363	SNAP RING	1		
2	AH87207	THRUST BEARING	1		
3	JD7798	LUBRICATION FITTING	1		STRAIGHT, 1/8"
4	H100796	SPRING PIN	1		
5	H100794	SHEAVE	1		SLIDING, 213 MM (10") DIA. (CLEANING FAN DRIVE)
6	H96248	BELT	1	-409550	(SUB H108669)
	H108669	BELT	1		1688 MM (66-1/2") LONG
7	H93503	SHEAVE	1		FIXED, 213 MM (10") DIA. (CLEANING FAN DRIVE)
8	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 99 LINKS, (ASSEMBLE FROM AB1288H, AB1289H, (2) AB1290H, (2) B5234H AND (2) AN151830) (STRAW WALKER)
9	AH92689	CHAIN SPROCKET	1	-610500	DOUBLE, 15 AND 15 TEETH (CLEANING SHOE AND STRAW WALKER DRIVE)
	AH115268	CHAIN SPROCKET	1	610501-	DOUBLE, 18 AND 15 TEETH (CLEANING SHOE AND STRAW WALKER DRIVE)
10	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 56 LINKS, (ASSEMBLE FROM AB1289H, (3) AB1290H AND B5321H) (CLEANING SHOE)
11	JD8594	ECCENTRIC LOCKING COLLAR	2		
12	C3994E	PRESSED FLANGED HOUSING	4	-511484	(SUB H103265, THIS APPLICATION)
	H103265	PRESSED FLANGED HOUSING	4		
13	19H1731	CAP SCREW	6		3/8" X 1"
	12H304	LOCK WASHER	6		3/8"
	14H812	NUT	6		3/8"
14	JD8593	BALL BEARING	2	-566073	(SUB AH10515, THIS APPLICATION)
	JD8593	BALL BEARING	1	566074-	L.H.
	AH10515	BALL BEARING	1		R.H.
15	A4730R	O-RING	1		
16	.....	KEY	2		6 MM X 6 MM X 57 MM (1/4" X 1/4" X 2-1/4") (CUT FROM H64374 IN AH64587 KEY STOCK KIT)
17	H94127	JACKSHAFT	1		
18	H77010	BELT	1		
19	AH97032	SHEAVE	1	-610500	165 MM (6-1/2") AND 216 MM (8-1/2") DIAS. (SHOE GRAIN SUPPLY AUGERS AND TAILING AUGER DRIVES)
	AH115305	SHEAVE	1	610501-	165 MM (6-1/2") AND 241 MM (9-1/2") DIAS. (SHOE GRAIN SUPPLY AUGERS AND TAILING AUGER DRIVES)
20	22H836	SET SCREW	4		3/8" X 1"
21	14H732	NUT	4		3/8"
22	19H1801	CAP SCREW	6	459280-	3/8" X 2"
	12H304	LOCK WASHER	6	459280-	3/8"
	14H812	NUT	6	459280-	3/8"
23	H27433	BELT	1		
24	H105618	HUB	1		
25	H110300	BELT	1		
26A	AH97033	SHEAVE	1	-412421	(SUB AH104783, AH104782, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812) (241 MM AND 610 MM) DIAS. (CLEAN GRAIN ELEVATOR OR DIP AND POUR ELEVATOR AND SECONDARY COUNTERSHAFT DRIVE)
	AH107084	SHEAVE	1	412422-459315	(SUB AH104783, AH107379, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812) (266 MM AND 610 MM) DIAS. (CLEAN GRAIN ELEVATOR OR DIP AND POUR ELEVATOR AND SECONDARY COUNTERSHAFT DRIVE)
26B	AH104783	PULLEY	1		610 MM (24") DIA. (SECONDARY COUNTERSHAFT)
27	AH107379	PULLEY	1		266 MM (10-1/2") DIA. (CLEAN GRAIN ELEVATOR)
	AH104782	PULLEY	1		241 MM (9-1/2") DIA. (DIP AND POUR ELEVATOR)
28	N110085	BELT	1	-610500	(SUB H118730, THIS APPLICATION)
	H118730	BELTING	1		

SECONDARY COUNTERSHAFT DRIVE IDLER

HP4405 -UN-01JAN94

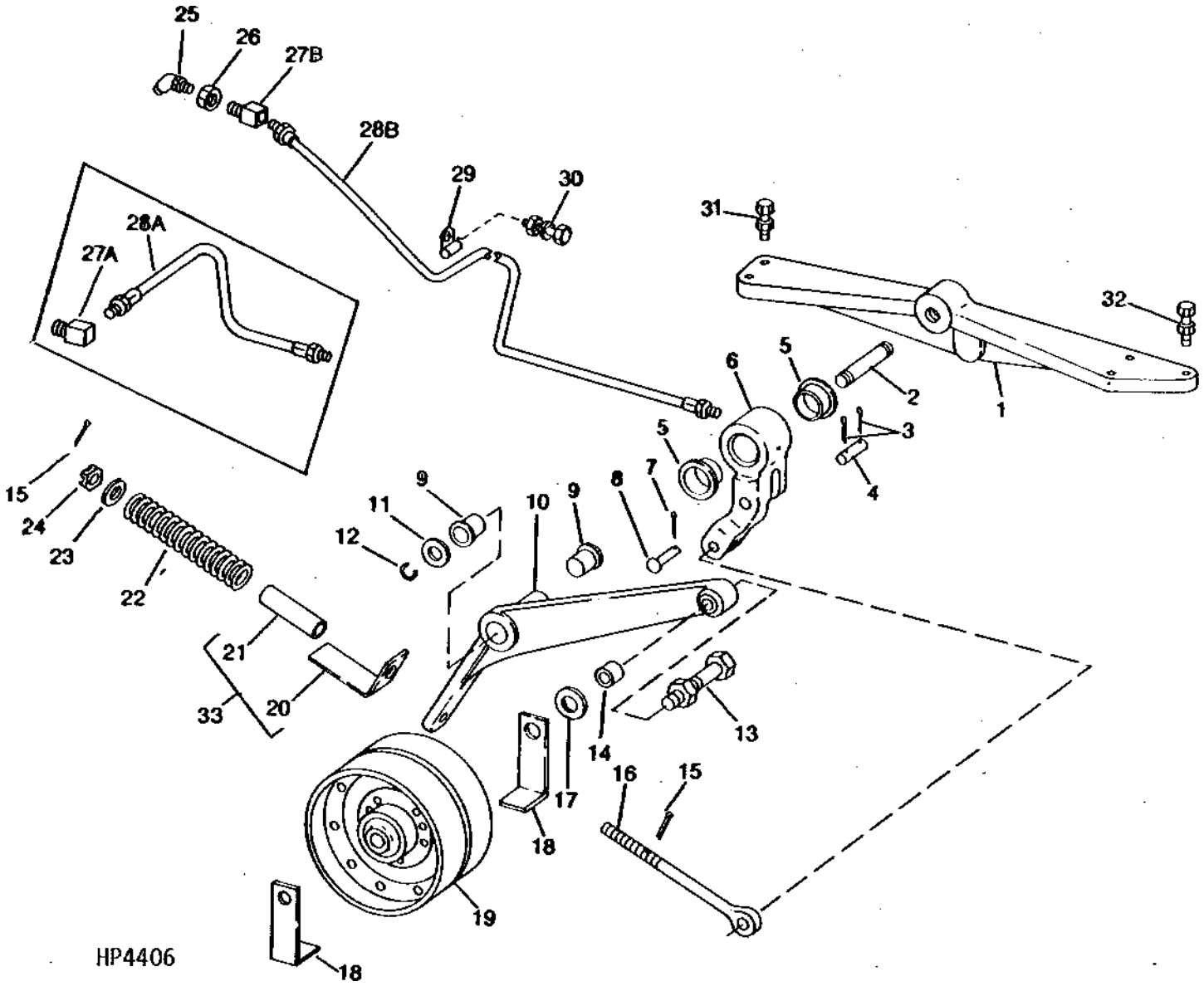


SECONDARY COUNTERSHAFT DRIVE IDLER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1682	WASHER	7		13/32" X 7/8" X 0.120"
2	14H1040	NUT	2		1/2"
3	24H1111	WASHER	1		17/32" X 1-1/16" X 0.090"
4	19H2128	CAP SCREW	4		3/8" X 3"
	12H304	LOCK WASHER	4		3/8"
	14H812	NUT	4		3/8"
5	H96419	BRACKET	1	-1990	
6	H96420	CLEVIS	1	-1990	
7	H748DA	PIN	1		DRILLED
8	11H216	COTTER PIN	1		3/16" X 1"
9	AH94968	STUD	1		
10	28H1993	BUSHING	1		1/2" X 2"
11	H26552	SPRING	1		
12	24H1222	WASHER	1		17/32" X 1-3/8" X 0.120"
13	H97513	BUSHING	1		FLANGED
14	19H2023	CAP SCREW	2		3/8" X 3-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
15	19H1732	CAP SCREW	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
16	03H1604	BOLT	1		5/8" X 2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
17	AH66202	SHEAVE	1		197 MM (7-3/4") DIA.
18	H81222	BELT	1		
19	P46614	SNAP RING	1		
20	24H1413	WASHER	2		57/64" X 1-3/8" X 0.048"
21	H98655	BUSHING	2		
22	AH94966	ARM	1		IDLER
23	AH97337	ARM	1	-556300	(SUB AH94966 AND (2) H98655) IDLER, WITH BUSHINGS
	AH108818	ARM	1	556301-	
24	AH94967	PIVOT	1	-409458	(SUB AH106042)
	AH106042	PIVOT	1		
25	AH138959	KIT	1		

DECLUTCHING IDLER

HP4406 -UN-01JAN94

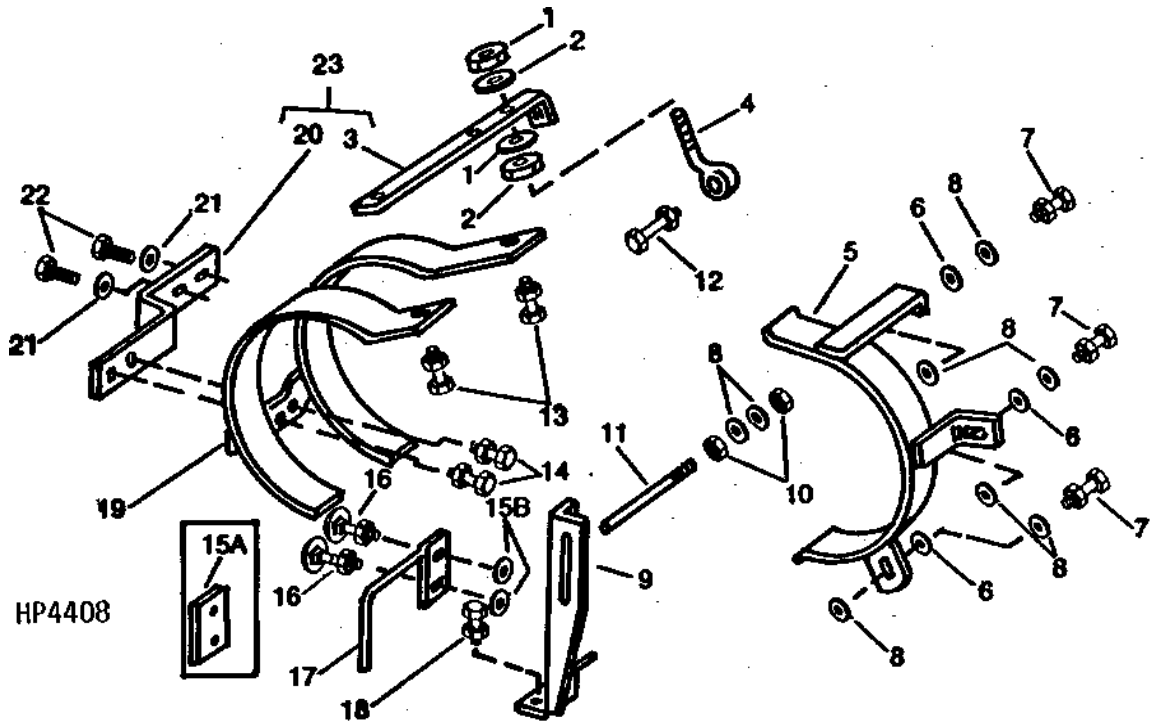


DECLUTCHING IDLER - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH98786	PIVOT	1	-459906	(MARKED H83644) (SUB AH108445)
	AH108445	PIVOT	1		(MARKED H109886)
2	H99964	PIN	1		
3	11H236	COTTER PIN	2		1/8" X 1"
4	L3914N	PIN	1		
5	H83655	BEARING	2		
6	H99968	ARM	1		
7	11H216	COTTER PIN	1		3/16" X 1"
8	P32778	PIN	1		
9	M42565	BUSHING	2		
10	H85976	ARM	1		
11	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
12	P46614	SNAP RING	1		
13	19H1781	CAP SCREW	1		1/2" X 3-1/2"
	H79449	LOCK NUT	1	-615200	
	K40014	LOCK NUT	1	615201-	
14	H94353	BUSHING	1		
15	11H237	COTTER PIN	2		1/8" X 2"
16	H83650	EYEBOLT	1		
17	24H1340	WASHER	1		33/64" X 7/8" X 0.075"
18	H94387	BRACKET	2		
19	AH93318	IDLER	1		203 MM (8") DIA.
20	H83668	ANGLE	1	-1990	
21	H83974	HOSE	1	-1990	RUBBER
22	23096	SPRING	1		
23	24H1351	WASHER	1		9/16" X 1-1/2" X 0.164"
24	14H909	NUT	1		1/2"
25	JD7788	LUBRICATION FITTING	1		
26	E12379	NUT	1		
27A	E12378	ELBOW FITTING	1	-600000	
27B	E12381	FITTING	1	600001-	
28A	H99212	HYDRAULIC HOSE	1	-600000	482 MM (19") LONG
28B	H94729	HYDRAULIC HOSE	1	600001-	864 MM (34") LONG
29	AH89557	CLIP	1	600001-	
30	19H1731	CAP SCREW	1	600001-	3/8" X 1"
	12H304	LOCK WASHER	1	600001-	3/8"
	14H812	NUT	1	600001-	3/8"
31	19H1800	CAP SCREW	1		3/8" X 1-1/2"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
32	19H3162	CAP SCREW	1		3/8" X 2"
	14H812	NUT	1		3/8"
33	AH138960	KIT	1		

SEPARATOR AND UNLOADING AUGER DRIVE BELT GUIDES

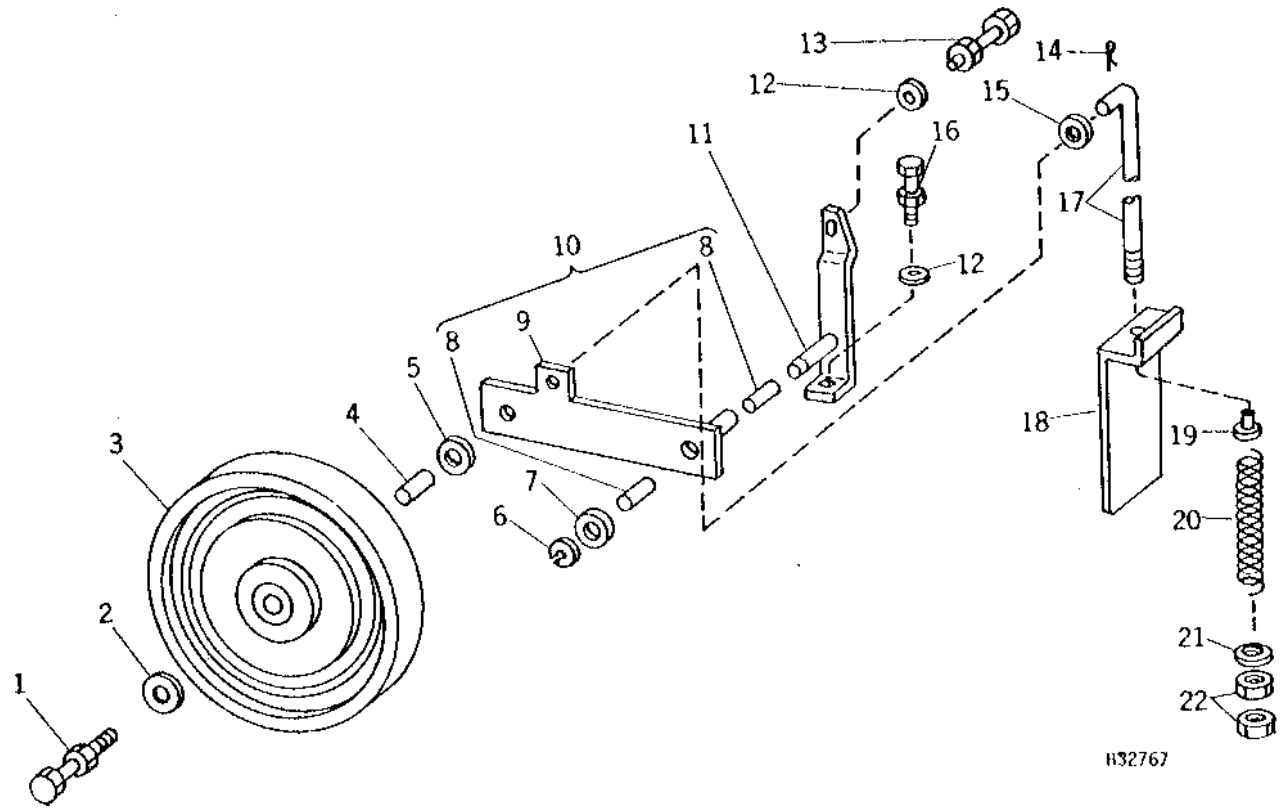
HP4408 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	14H1040	NUT	2		1/2"
2	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
3	H89862	STRAP	1	-1990	
4	H80344	EYEBOLT	1		
5	AH92537	GUIDE	1		REAR
6	24H1305	WASHER	1		13/32" X 13/16" X 0.065"
7	19H1732	CAP SCREW	3		3/8" X 1-1/4"
	12H304	LOCK WASHER	3		3/8"
	14H812	NUT	3		3/8"
8	24H1682	WASHER	7		13/32" X 7/8" X 0.120"
9	AH84918	BRACKET	1		
10	14H812	NUT	2		3/8"
11	H84096	STUD	1		
12	19H1721	CAP SCREW	1		1/2" X 1-1/2"
	12H301	LOCK WASHER	1		1/2"
	14H1040	NUT	1		1/2"
13	03H1557	BOLT	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
14	19H3162	CAP SCREW	2		3/8" X 2"
	24H1682	WASHER	2		13/32" X 7/8" X 0.120"
	14H732	NUT	2		3/8"
15A	H84475	STRAP	2	-409101	(SUB 24H1305, THIS APPLICATION)
15B	24H1305	WASHER	2		13/32" X 13/16" X 0.065"
16	19H1732	CAP SCREW	2		3/8" X 1-1/4"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
17	AH84389	GUIDE	1		
18	19H1800	CAP SCREW	2		3/8" X 1-1/2"
	12H304	LOCK WASHER	2		3/8"
	14H812	NUT	2		3/8"
19	AH90983	GUIDE	1		FRONT
20	H97256	BRACKET	1	-1990	
21	24H1111	WASHER	2		17/32" X 1-1/16" X 0.090"
22	19H1815	CAP SCREW	2		1/2" X 1-1/4"
	12H301	LOCK WASHER	2		1/2"
23	AH138761	KIT	1		

FEEDER HOUSE DRIVE IDLER

H32767 -UN-01JAN94

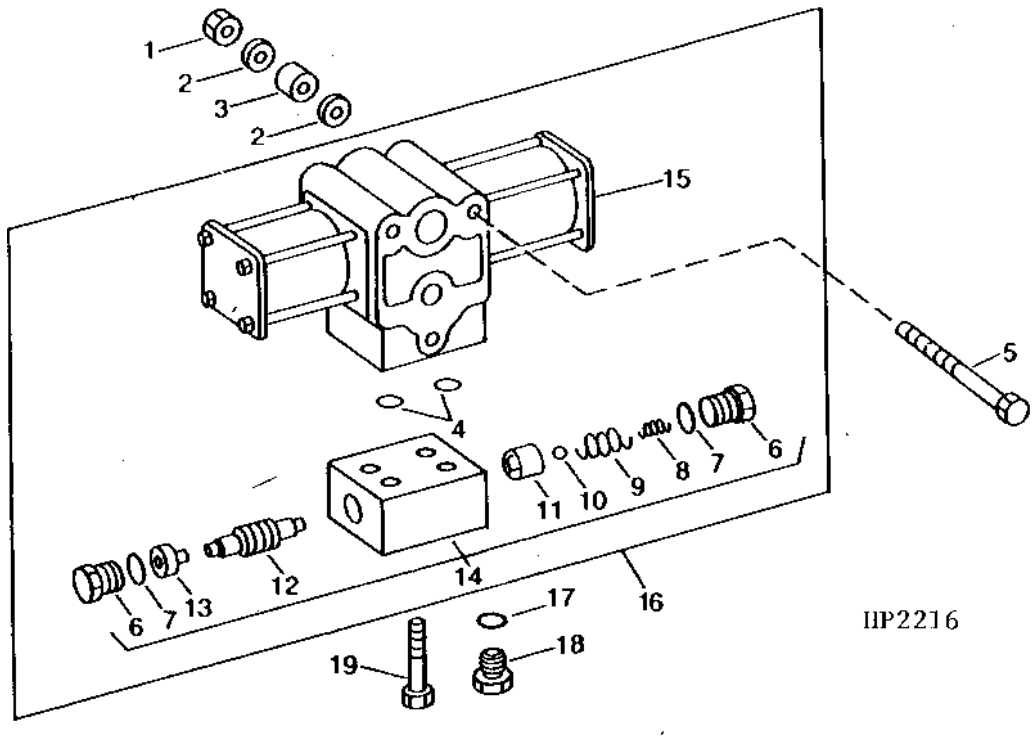


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	03H1858	BOLT	1		5/8" X 3-1/2"
	12H294	LOCK WASHER	1		5/8"
	14H1039	NUT	1		5/8"
2	24H1362	WASHER	1		41/64" X 1" X 0.075"
3	AH94450	IDLER	1		222 MM (8-3/4") DIA.
4	28H2499	BUSHING	1		3/4" X 5/8"
5	24H1341	WASHER	1		17/32" X 15/16" X 0.060"
6	P46614	SNAP RING	1		
7	24H1413	WASHER	1		57/64" X 1-3/8" X 0.048"
8	H98655	BUSHING	2		
9	AH93334	ARM	1		IDLER
10	AH97338	ARM	1		IDLER, WITH BUSHINGS
11	AH93333	PIVOT	1		
12	24H1682	WASHER	2		13/32" X 7/8" X 0.120"
13	03H1557	BOLT	1		3/8" X 1-1/4"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
14	11H236	COTTER PIN	1		1/8" X 1"
15	24H1882	WASHER	1		17/32" X 3/4" X 0.060"
16	19H1731	CAP SCREW	1		3/8" X 1"
	12H304	LOCK WASHER	1		3/8"
	14H812	NUT	1		3/8"
17	H94335	BOLT	1		
18	H94334	GAUGE	1		
19	H97513	BUSHING	1		
20	H94333	SPRING	1		
21	24H1625	WASHER	1		17/32" X 1" X 0.120"
22	14H1040	NUT	2		1/2"

MEMORANDA

CONTROL VALVE
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

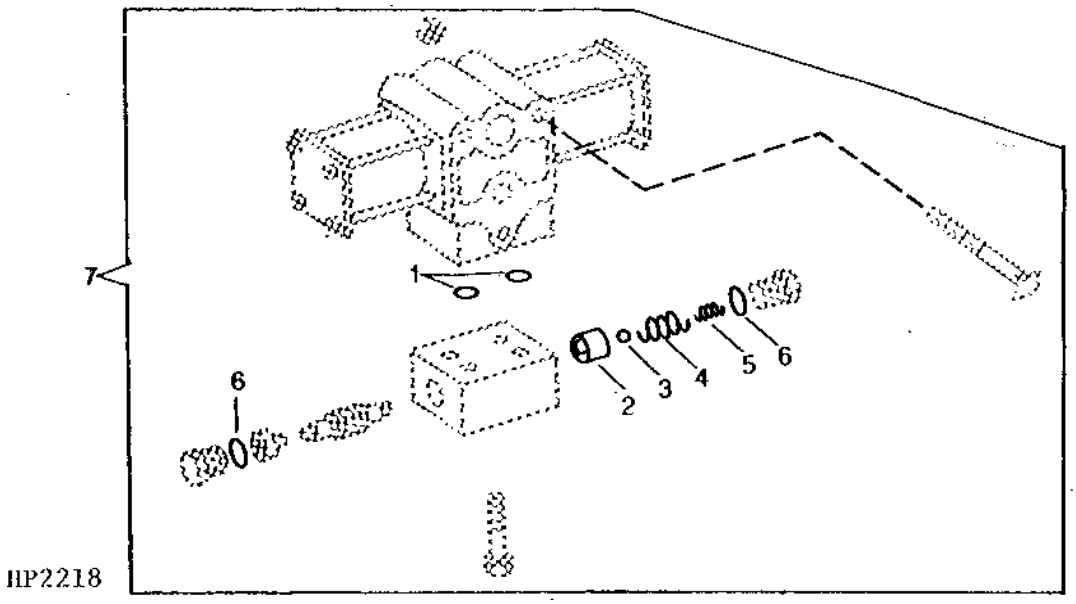
HP2216 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10215	LOCK NUT	2		
2	24H1310	WASHER	4		13/32" X 1-1/8" X 7/64"
3	H28031	WASHER	2		RUBBER
4	H81608	O-RING	2		(KIT AH90687 AND AH90688)
5	19H1912	CAP SCREW	2		3/8" X 3-1/2"
6	H89339	FITTING	2		
7	R26375	O-RING	2		(KIT AH90688)
8	.....	SPRING	1		(KIT AH90688)
9	.....	SPRING	1		(KIT AH90688)
10	.....	BALL	1		(KIT AH90688)
11	.....	POPPET	1		(KIT AH90688)
12	.....	SPOOL	1		
13	H89768	SPACER	1		
14	AH90892	VALVE	1		
15	.....	VALVE	1		
16	AH89357	VALVE	1	-458685	(COMPLETE COMPONENT) (SUB AH106547)
	AH106547	VALVE	1		(NEW COMPONENT)
17	R26375	O-RING	1		
18	R39112	FITTING	1		
19	19H1901	CAP SCREW	2		5/16" X 2"
..	AH90688	TUNE-UP KIT	1		KIT, SERVICE REPAIR
..	AH90687	SEAL KIT	1		(INCLUDED IN KIT AH90688)

KIT, CHECK BLOCK
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

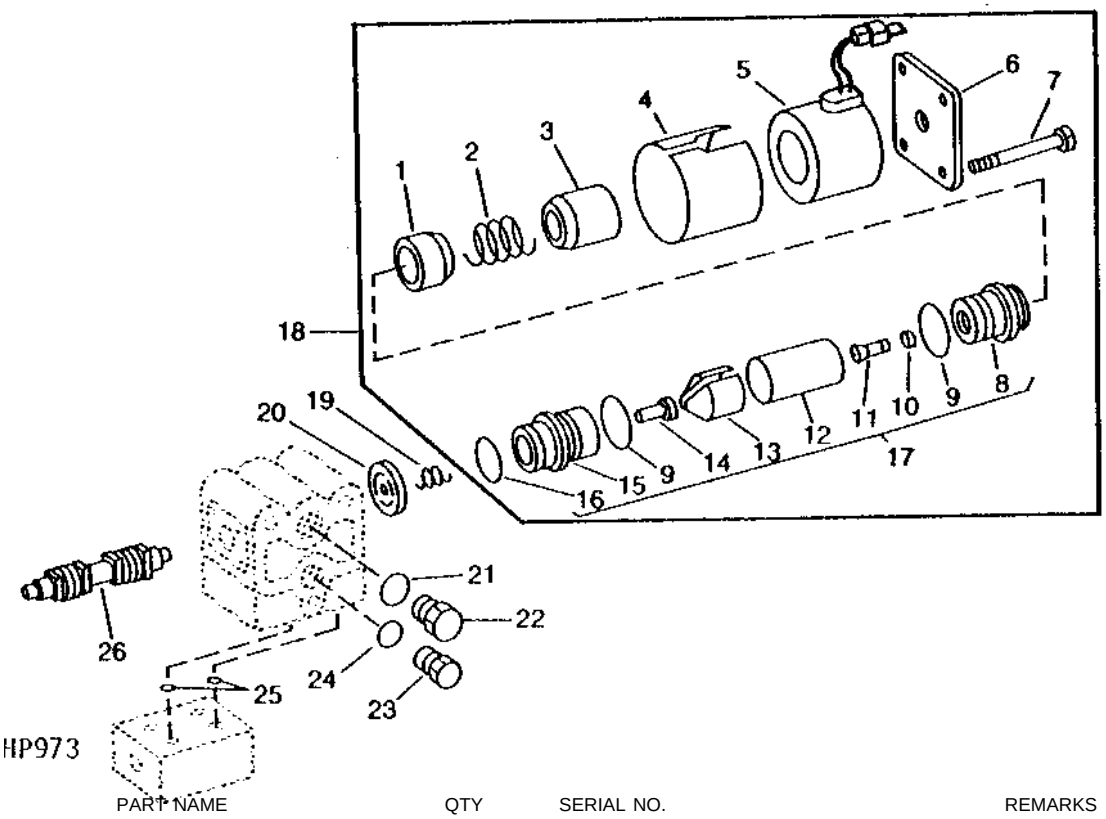
HP2218 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H81608	O-RING	2		
2	.....	POPPET	1		
3	.....	BALL	1		
4	.....	SPRING	1		
5	.....	SPRING	1		
6	R26375	O-RING	1		
7	AH90688	TUNE-UP KIT	1		

MAIN VALVE BLOCK SOLENOID
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

HP973 -UN-01JAN94

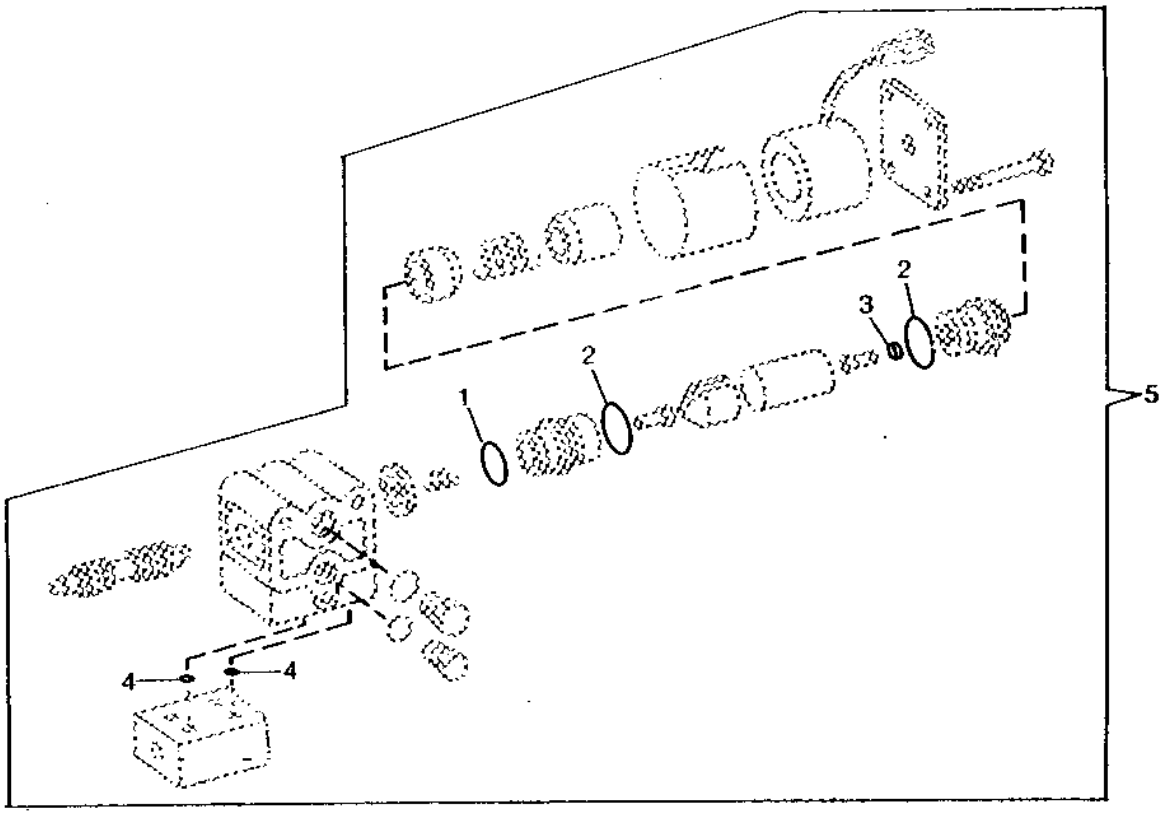


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	.....	SPOOL	2		SHORT
2	.....	SPRING	2		
3	.....	SPOOL	2		LONG
4	.....	CASE	2		
5	AH90690	ELECTRICAL COIL	2	-458685	(SUB AH106625)
	AH106625	ELECTRICAL COIL	2		
6	H89331	PLATE	2	-1990	(SUB AH90684)
7	H89769	SCREW	8	-1990	(SUB AH90684)
8	.....	GUIDE	2		
9	H63283	O-RING	4		(KIT AH90687)
10	H89335	RING	2		(KIT AH90687)
11	.....	PIN	2		
12	.....	TUBE	2		
13	.....	PLUNGER	2		
14	.....	PIN	2		
15	.....	O-RING	2		(FEMALE CONE)
16	T35983	O-RING	2		(KIT AH90687) (SUB Z29304)
	Z29304	O-RING	2		
17	AH90683	CAP	2		
18	AH90684	KIT	2		
19	H89337	SPRING	2	-458685	
20	H89340	WASHER	2	-458685	SLOTTED
	H107970	BUSHING	1	458686-	
21	R26375	O-RING	1		
22	R39112	FITTING	1		
23	R27218	FITTING PLUG	1		
24	R26448	O-RING	1		
25	H81608	O-RING	2		(KIT AH90687 AND AH90688)
26	H89329	SPOOL	1	-458685	(SUB AH106626)
	AH106626	KIT	1		(INCLUDES H107970 AND H89337)
..	AH90687	SEAL KIT	1		

MEMORANDA

KIT, MAIN VALVE BLOCK SOLENOID
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

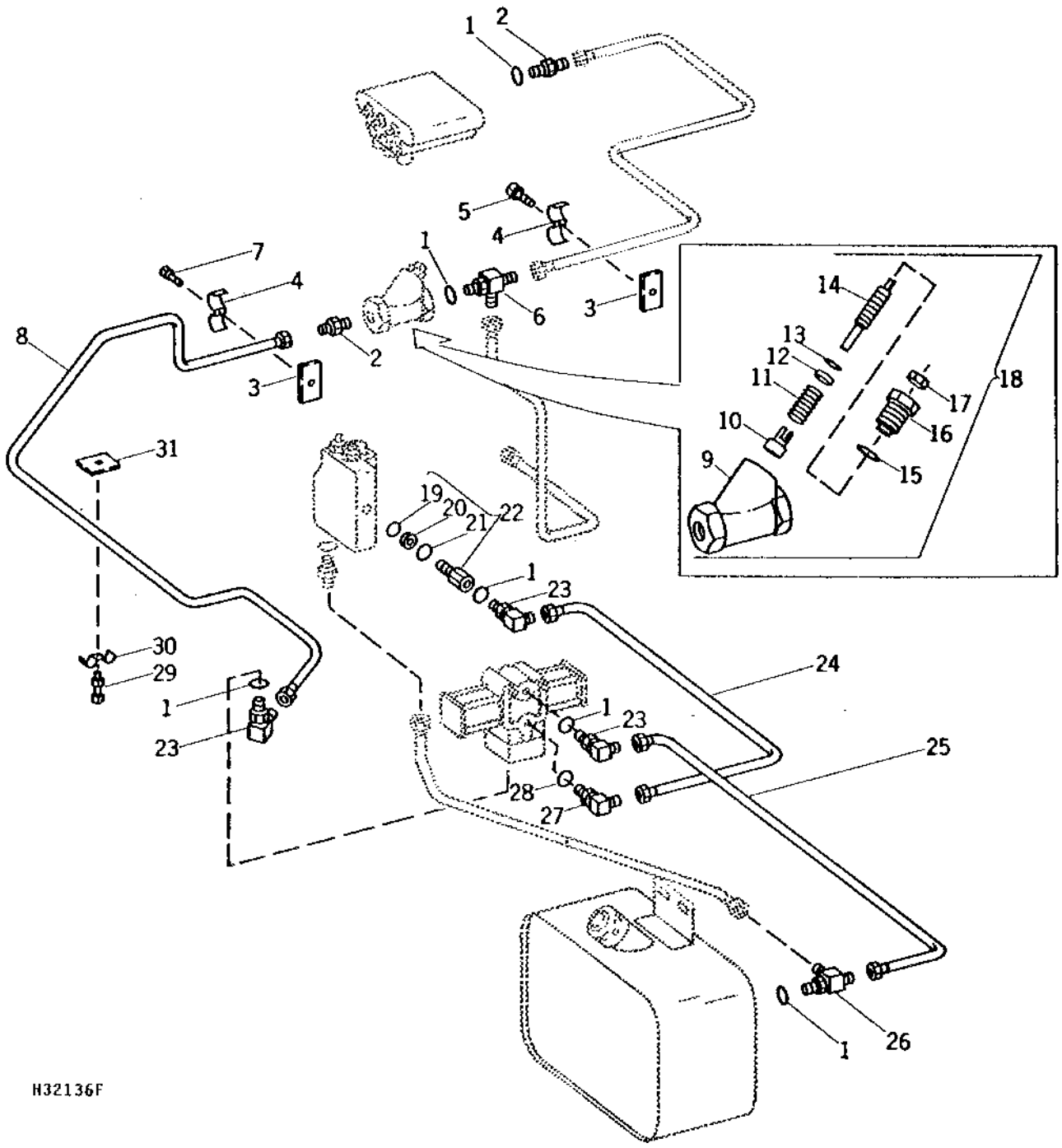
HP2217 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	T35983	O-RING	2		(SUB Z29304)
	Z29304	O-RING	2		
2	H63283	O-RING	4		
3	H89335	RING	2		
4	H81608	O-RING	2		
5	AH90687	SEAL KIT	1		
..	.....	O-RING	2		(NOT USED THIS APPLICATION)
..	.....	O-RING	1		(NOT USED THIS APPLICATION)

HYDRAULIC OIL LINE, DROP RATE VALVE, AND FULL FLOW PLUG (AUTOMATIC HEADER HEIGHT CONTROL AND DIAL-A-MATIC HEADER HEIGHT CONTROL)

H32136F -UN-01JAN94



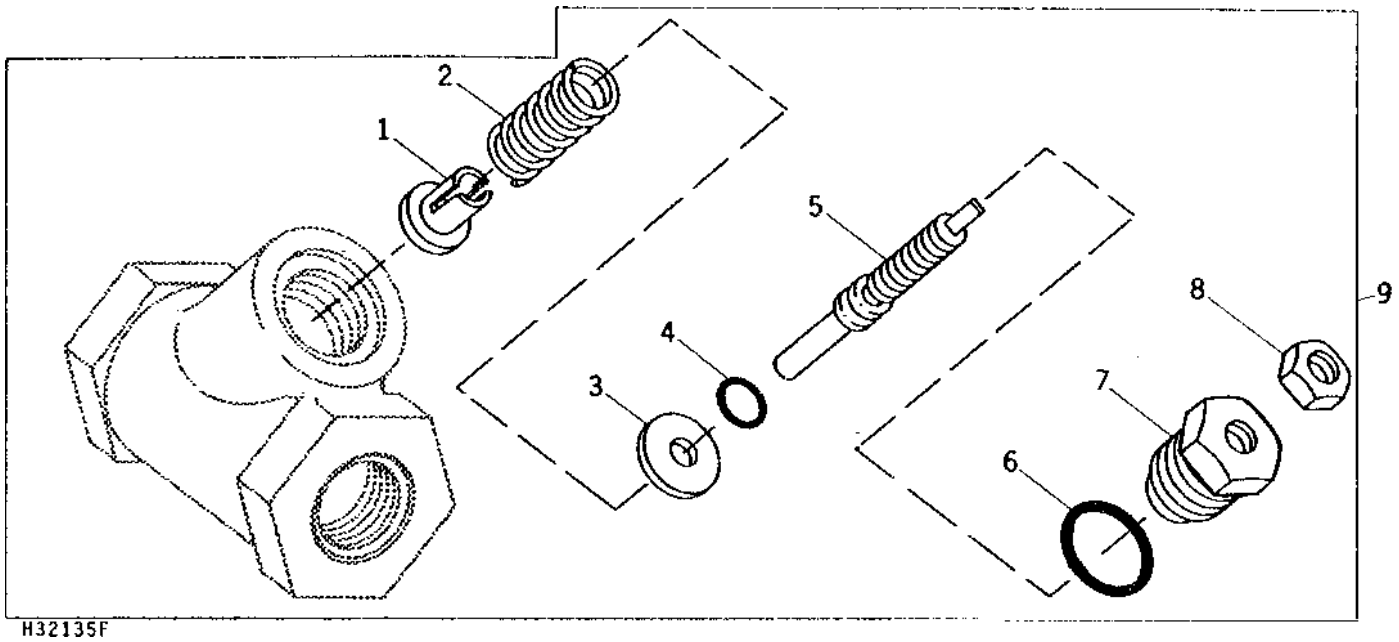
HYDRAULIC OIL LINE, DROP RATE VALVE, AND FULL FLOW PLUG - CONTINUED
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R26375	O-RING	6		(INCLUDED IN KIT AH139151)
2	R27237	FITTING	2		
3	H96857	STRAP	2	-1990	
4	AH97742	CLAMP	2		
5	H65108	SCREW	1		SELF-TAPPING
6	AT26327	TEE FITTING	1		
7	H76139	SCREW	1		SELF-TAPPING
8	AH100129	LINE	1		
9	.....	HOUSING	1		
10	H89336	POPPET	1		(KIT AH90686)
11	H89338	SPRING	1		(KIT AH90686)
12	.....	O-RING	1		(KIT AH90686)
13	A4365R	O-RING	1		(KIT AH90686)
14	.....	STEM	1		(KIT AH90686)
15	R26375	O-RING	1		(KIT AH90686)
16	.....	CAP	1		(KIT AH90686)
17	H89949	NUT	1		(KIT AH90686)
18	AH89358	VALVE	1		
19	R28776	O-RING	1		
20	E41820	WASHER	1		
21	U40745	O-RING	1		
22	AH89356	PIPE PLUG	1		
23	AR26763	ELBOW FITTING	3	-616392	90°, (SUB AT32332)
	AT32332	ELBOW FITTING	3		
24	AH100049	LINE	1		
25	AH100056	LINE	1		
26	AT26327	TEE FITTING	1		
27	AR37017	ELBOW FITTING	1	-611317	(SUB AT35120)
	AT35120	ELBOW FITTING	1		90°
28	R26448	O-RING	1		
29	19H1900	CAP SCREW	1		5/16" X 3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
30	AH83847	CLAMP	1		
31	H83769	FOAM PAD	1		
..	AH90686	KIT	1		DROP RATE VALVE

MEMORANDA

KIT, DROP RATE VALVE
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

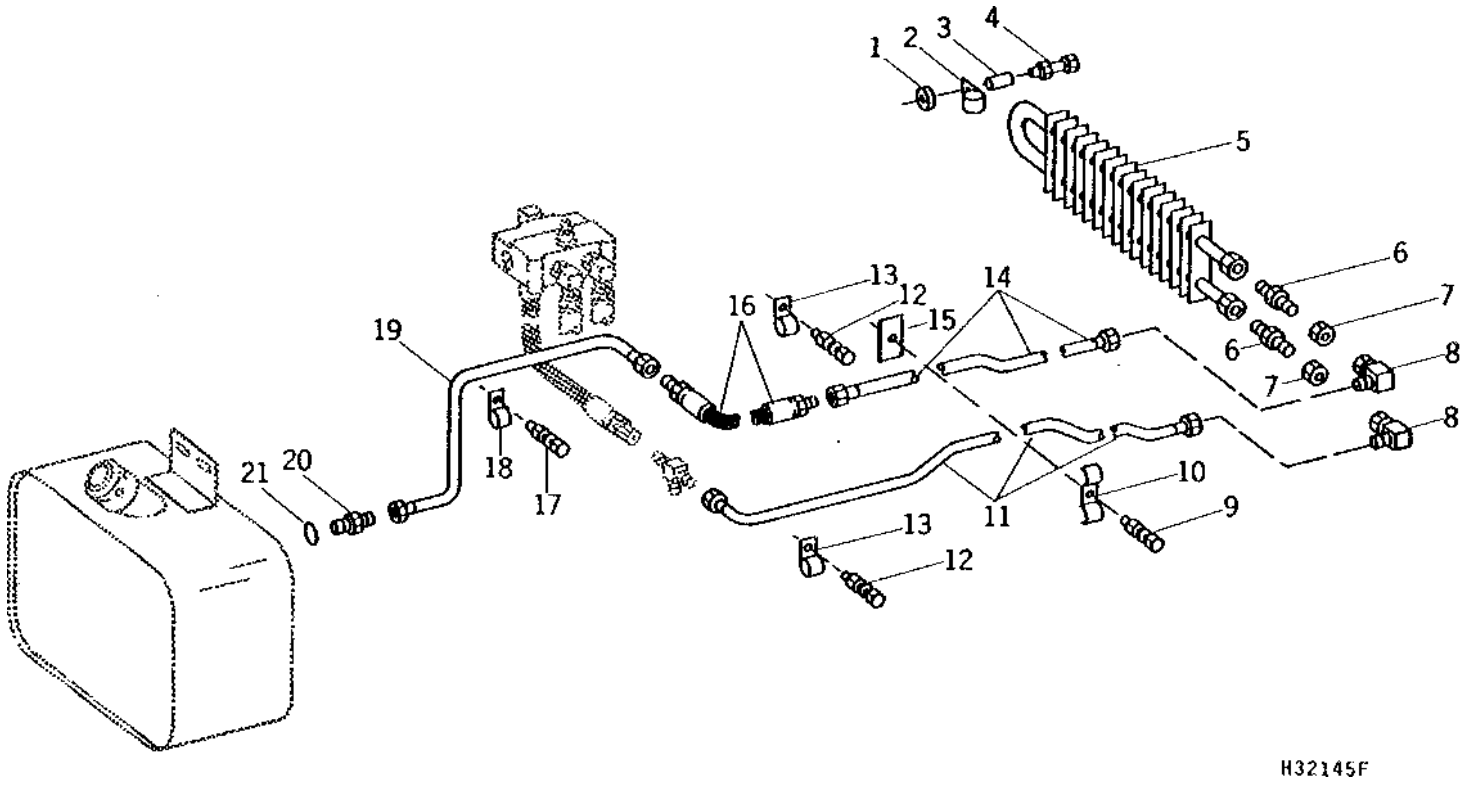
H32135F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H89336	POPPET	1		
2	H89338	SPRING	1		
3	.....	WASHER	1		
4	A4365R	O-RING	1		
5	.....	STEM	1		
6	R26375	O-RING	1		
7	.....	CAP	1		
8	H89949	NUT	1		
9	AH90686	KIT	1		

**OIL COOLER LINES AND HOSE
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)**

H32145F -UN-01JAN94

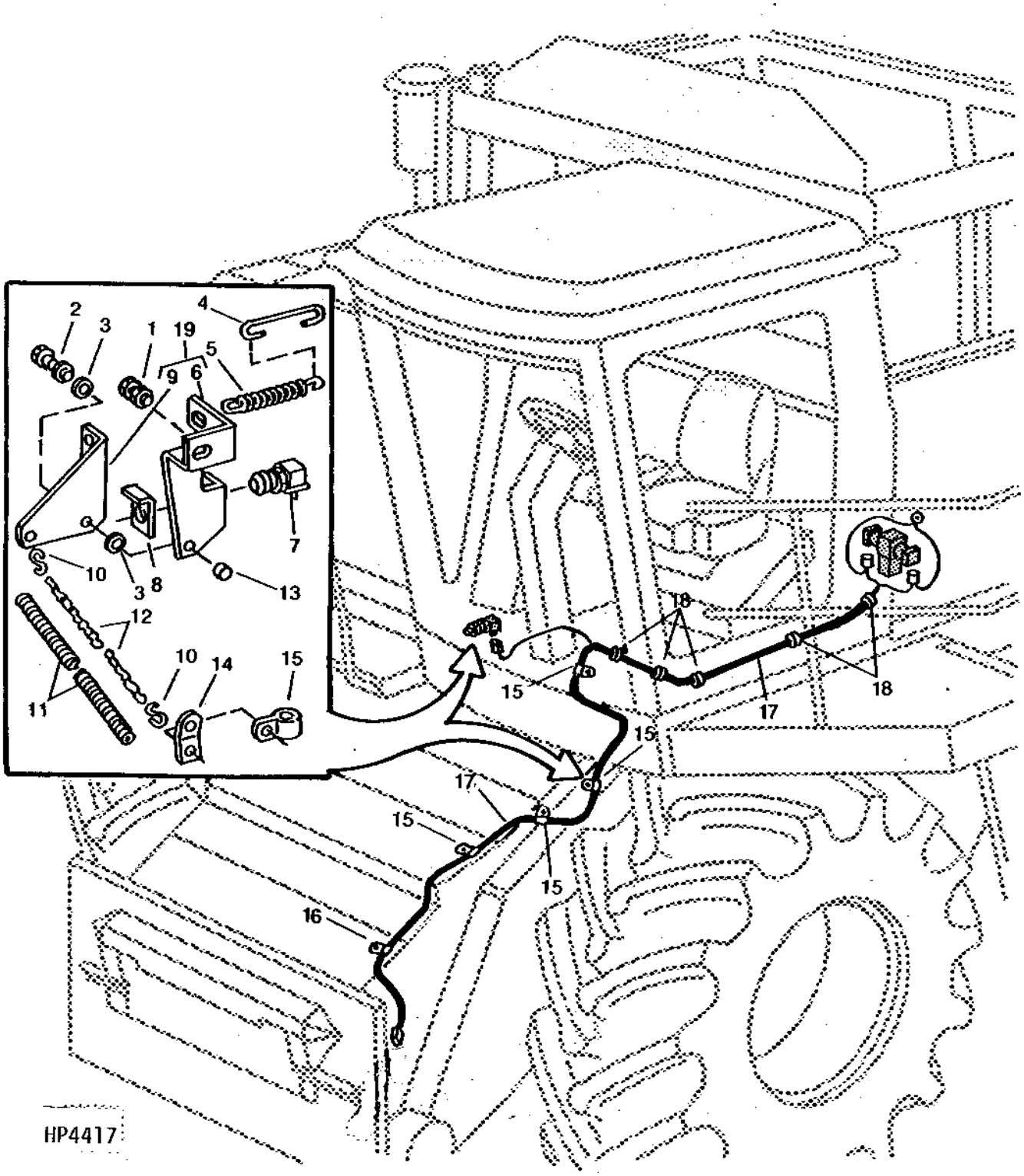


OIL COOLER LINES AND HOSE - CONTINUED
(AUTOMATIC HEADER HEIGHT CONTROL AND
DIAL-A-MATIC HEADER HEIGHT CONTROL)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	24H1243	WASHER	1		11/32" X 5/8" X 1/16"
2	AH78125	CLIP	1	-616246	(SUB R46414)
	R46414	CLAMP	1		
3	28H1634	SPACER	1		1-31/32" X 2-17/32" X 0.030"
4	19H1907	CAP SCREW	1		5/16" X 2-3/4"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
5	AH89822	OIL COOLER	1		
6	N112216	FITTING	2		
7	R26627	NUT	1		
8	AH77612	ELBOW FITTING	2		90°
9	08H4416	BOLT	1		5/16" X 1"
	12H303	LOCK WASHER	1		5/16"
	14H785	NUT	1		5/16"
10	AH83846	CLAMP	1		
11	AH91735	OIL LINE	1		
12	19H1900	CAP SCREW	2		5/16" X 3/4"
	12H303	LOCK WASHER	2		5/16"
	14H785	NUT	2		5/16"
13	AH78125	CLIP	2	-616246	(SUB R46414)
	R46414	CLAMP	2		
14	AH91736	LINE	1		
15	H83769	FOAM PAD	1		
16	AH103274	HYDRAULIC HOSE	1		13 MM X 406 MM (1/2" I.D. X 16") LONG
17	21H1305	SCREW	2		1/4" X 1"
	12H302	LOCK WASHER	2		1/4"
	14H786	NUT	2		1/4"
18	H77358	CLIP	2		
19	AH100341	LINE	1		
20	R27270	FITTING	1		
21	R26906	O-RING	1		

AUTOMATIC HEADER HEIGHT CONTROL ELECTRICAL HARNESS AND CONTROL LINKAGE (SERIAL NO. -507350)

HP4417 -UN-01JAN94

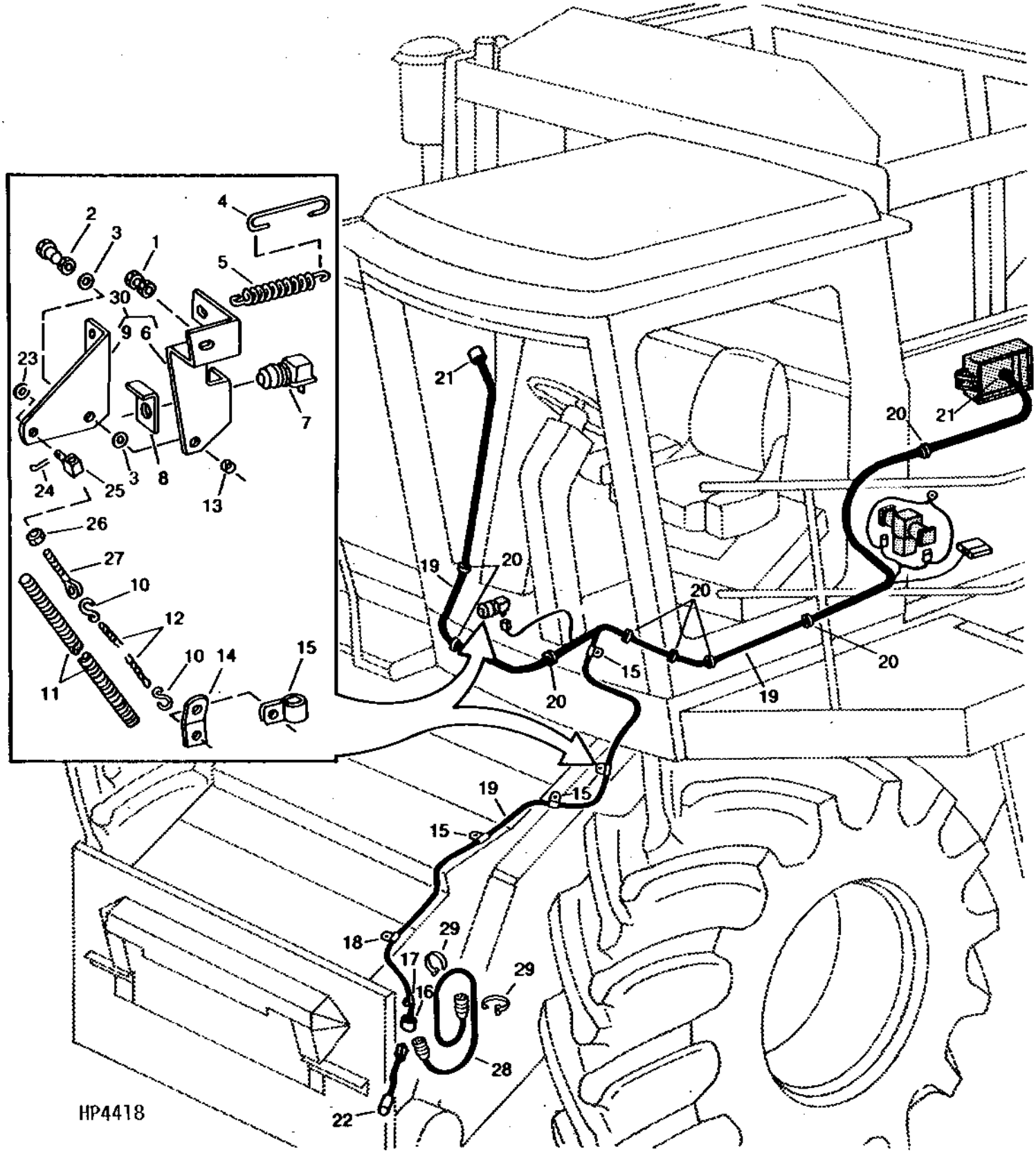


AUTOMATIC HEADER HEIGHT CONTROL ELECTRICAL HARNESS AND CONTROL LINKAGE - CONTINUED (SERIAL NO. -507350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10214	SELF-LOCKING SCREW	1		
	N10215	LOCK NUT	1		
2	H100122	BOLT	1		
	12H302	LOCK WASHER	1		1/4"
	14H850	NUT	1		1/4"
3	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
4	H89955	LINK	1		
5	17047	SPRING	1		
6	H89956	PLATE	1	-1990	
7	AH78765	BRAKE SWITCH	1		
8	H89514	STOP	1		
9	H88984	ARM	1	-1990	
10	H94623	HOOK	2		
11	.....	COVER	1		(CUT FROM H97644)
12	AH90798	LINK CHAIN	1		
13	H89515	WASHER	1		
14	H89870	STOP	1		
15	AH89486	CLIP	5		
16	AH89557	CLIP	1		
17	AH96676	WIRING HARNESS	1		
	H104855	RECEPTACLE CONNECTOR BODY	1		
18	M66044	TIE BAND	AR		
19	AH138966	KIT	1		

DIAL-A-MATIC HEADER HEIGHT CONTROL ELECTRICAL HARNESS AND CONTROL LINKAGE
(SERIAL NO. 507351-)

HP4418 -UN-01JAN94



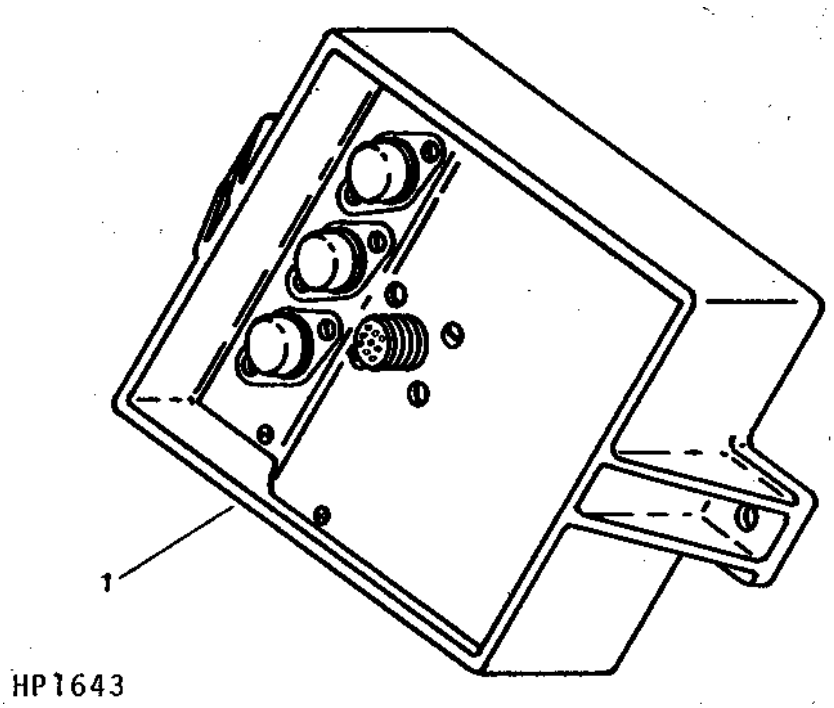
THIS PARTS LISTING IS CONTINUED

DIAL-A-MATIC HEADER HEIGHT CONTROL ELECTRICAL HARNESS AND CONTROL LINKAGE - CONTINUED
(SERIAL NO. 507351-)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	N10214	SELF-LOCKING SCREW	1		
	N10215	LOCK NUT	1		
2	H100122	BOLT	1		
	12H302	LOCK WASHER	1		1/4"
	14H850	NUT	1		1/4"
3	24H1136	WASHER	2		11/32" X 11/16" X 0.065"
4	H89955	LINK	1		
5	17047	SPRING	1		
6	H89956	PLATE	1	-1990	
7	AH78765	BRAKE SWITCH	1		
8	H89514	STOP	1		
9	H88984	ARM	1	-1990	
10	H94623	HOOK	2		
11	.....	COVER	1		(CUT FROM H97644)
12	AH90798	LINK CHAIN	1		
13	H89515	WASHER	1		
14	H89870	STOP	1		
15	AH89486	CLIP	4		
16	R76873	RECEPTACLE	1		9 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
17	R41465	CLAMP	1		
18	AH89557	CLIP	1		
19	AH108430	WIRING HARNESS	1		
20	M66044	TIE BAND	AR		
21	H118422	ELECTRICAL PLUG	2		9 HOLES
	R77465	SOCKET CONTACT	1		(PKG. OF 50)
22	AH111348	WIRING HARNESS	1		(USE WITH HEADERS (-550000)
23	24H1287	WASHER	2		9/32" X 5/8" X 0.065"
24	11H206	COTTER PIN	1		3/32" X 3/4"
25	H28108	SWIVEL	1		
26	14H860	NUT	1		1/4"
27	H122190	EYEBOLT	1		
28	AH128923	WIRING HARNESS	1		(USE WITH COMBINE (600001-625000) AND 900 SERIES HEADERS (625101-)
29	M66044	TIE BAND	2		
30	AH138966	KIT	1		

AMPLIFIER
(DIAL-A-MATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 507351-)

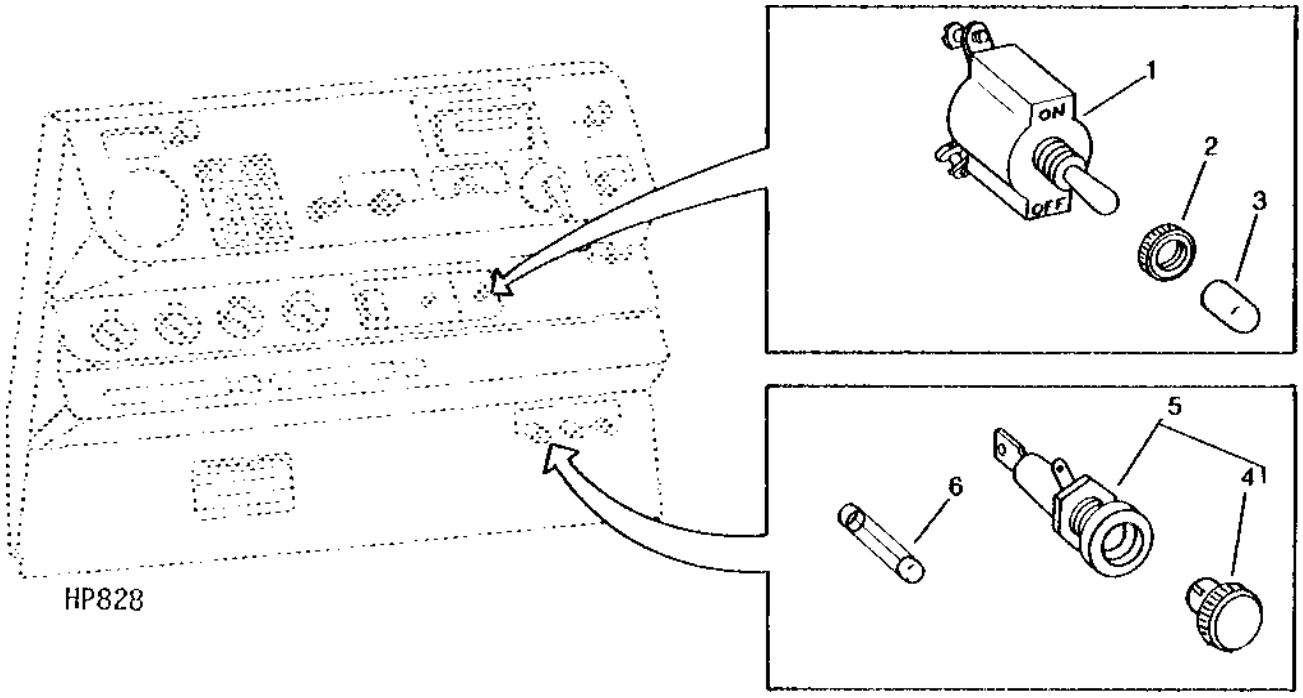
HP1643 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH108742	CONTROL	1	-512008	(SUB AH111485)
	AH111485	CONTROL	1		

AUTOMATIC HEADER HEIGHT CONTROL SWITCH
(SERIAL NO. -507350)

HP828 -UN-01JAN94

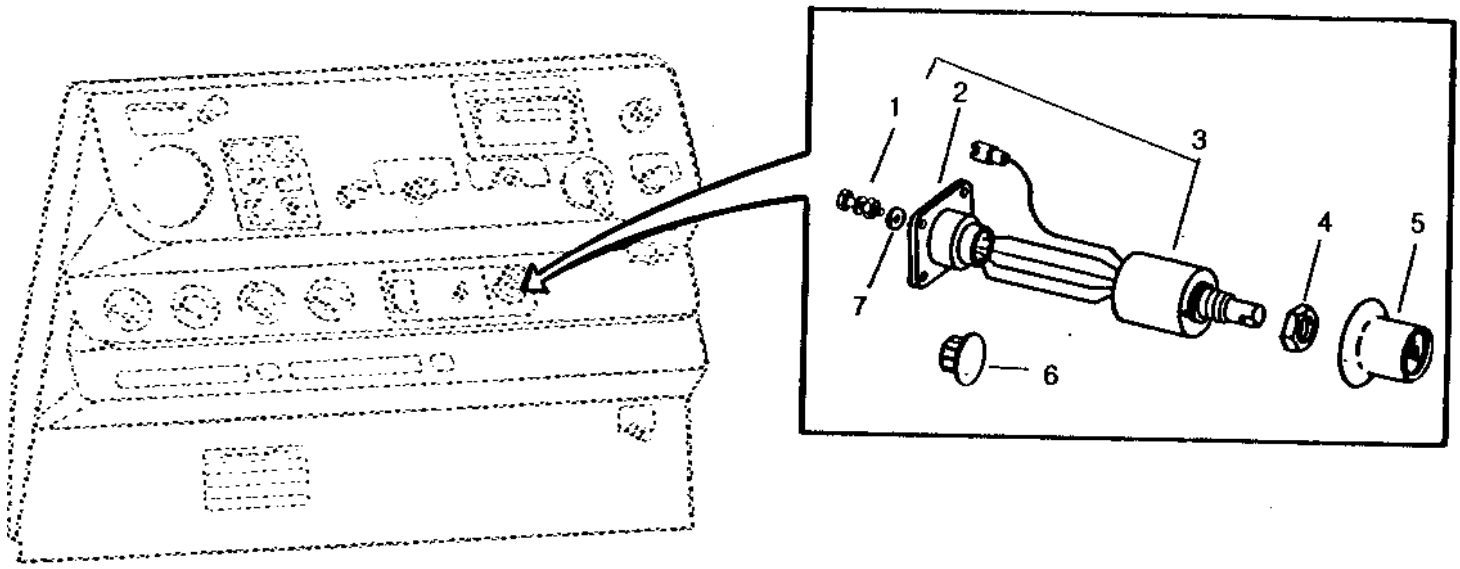


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH87806	SWITCH	1		
2	H94505	NUT	1		(SUB H140248)
	H140248	NUT	1		
3	H94664	GRIP	1		(BLACK)
4	AM3208T	FUSE HOLDER	1		
5	AE21116	FUSE HOLDER	1		
6	AM30945	FUSE	1		(6-AMP)

MEMORANDA

DIAL-A-MATIC HEADER HEIGHT CONTROL SWITCH
(SERIAL NO. 507351-)

HP2058 -UN-01JAN94

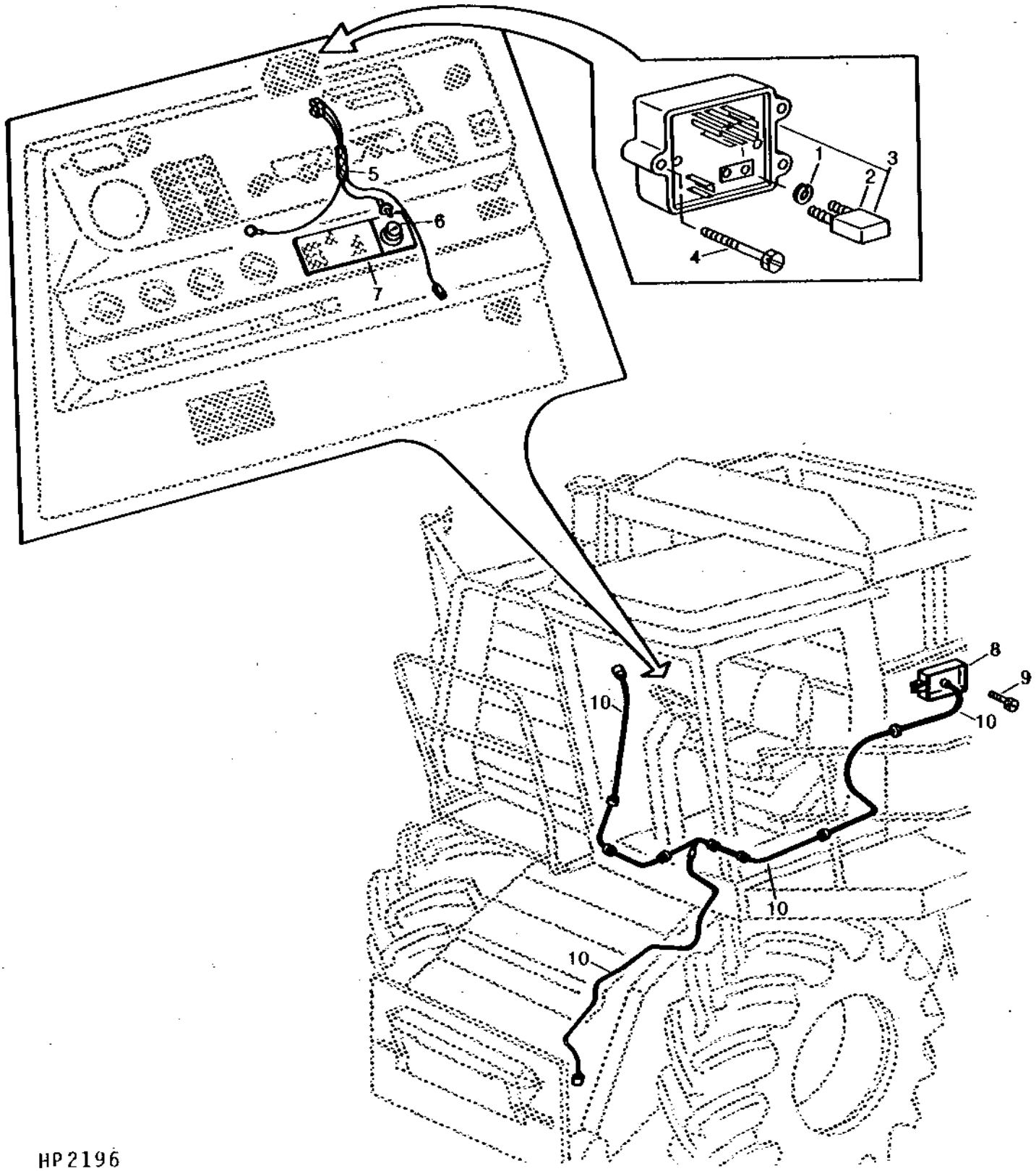


HP2058

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	21H1339	SCREW	2		0.138" X 7/8"
	12H314	LOCK WASHER	2		0.138"
	14H1026	NUT	2		0.138"
2	R76873	RECEPTACLE	1		9 HOLES
	R77464	PIN CONTACT	1		(PKG. OF 50)
3	AH108480	SWITCH	1		
4	H106246	LOCK NUT	1		
5	AH104380	KNOB	1		
6	H113924	PLUG	1		(WITHOUT DIAL-A-MATIC HEADER HEIGHT CONTROL)
7	24H1281	WASHER	2		5/32" X 3/8" X 0.049"

DIAL-A-MATIC HEADER HEIGHT CONTROL CONVERSION
(COMBINES ALREADY EQUIPPED WITH AUTOMATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 358901-507350)

HP2196 -UN-01JAN94



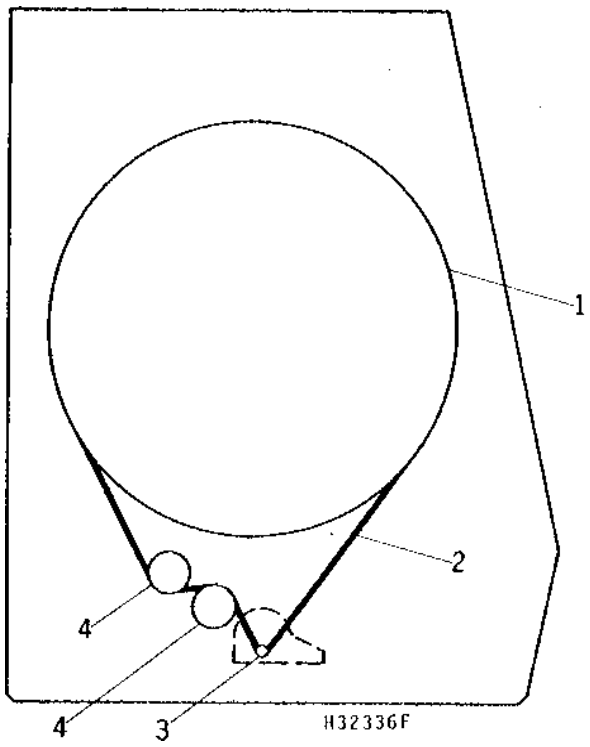
DIAL-A-MATIC HEADER HEIGHT CONTROL CONVERSION - CONTINUED
(COMBINES ALREADY EQUIPPED WITH AUTOMATIC HEADER HEIGHT CONTROL)
(SERIAL NO. 358901-507350)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	12H295	LOCK WASHER	2		0.190"
	14H861	NUT	2		0.216"
2	AR56671	CIRCUIT BREAKER	1		
3	AH108414	PRINTED CIRCUIT	1		
4	37H117	SCREW	3		NO. 10 X 1-1/4"
5	AH111380	WIRING HARNESS	1		
6	AH108480	SWITCH	1		
7	H109897	LABEL	1		
8	AH111485	CONTROL	1		
9	37H24	SCREW	3		1/4" X 3/4"
10	AH108430	WIRING HARNESS	1		

MEMORANDA

ROTARY SCREEN DISK, BELT, AND TIGHTENERS

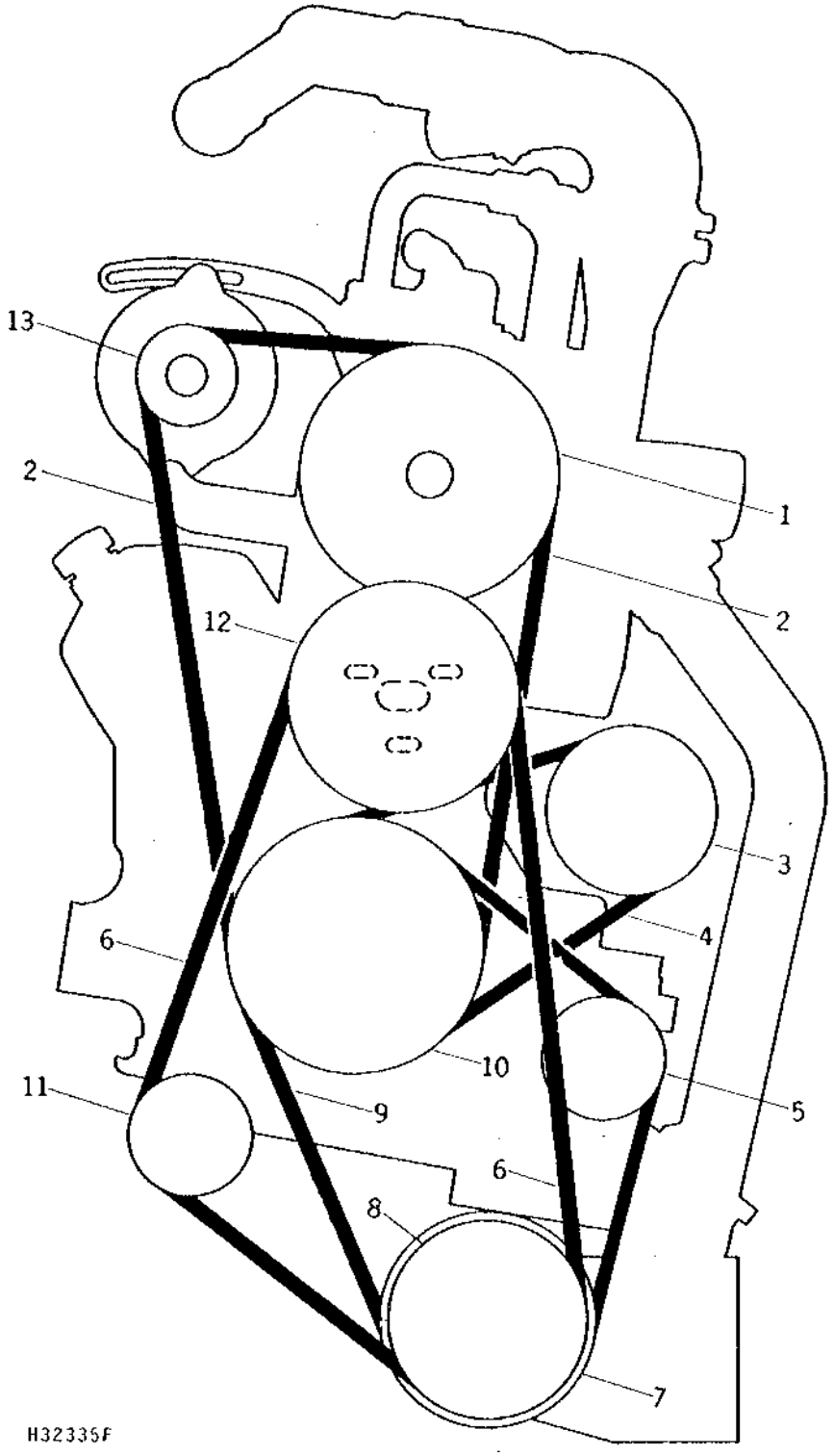
H32336F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95373	SCREEN	1	-616030	(SUB AH125581)
	AH125581	SCREEN	1		
2	H86259	BELT	1		
3	H96509	SHEAVE	1		POLY-V "H"
4	AH87929	SHEAVE	1		78 MM (3-1/16") DIA.

ENGINE RIGHT-HAND SIDE BELTS, SHEAVES, AND TIGHTENERS
(6466TH-01 AND 6466TH-02)

H32335F -UN-01JAN94



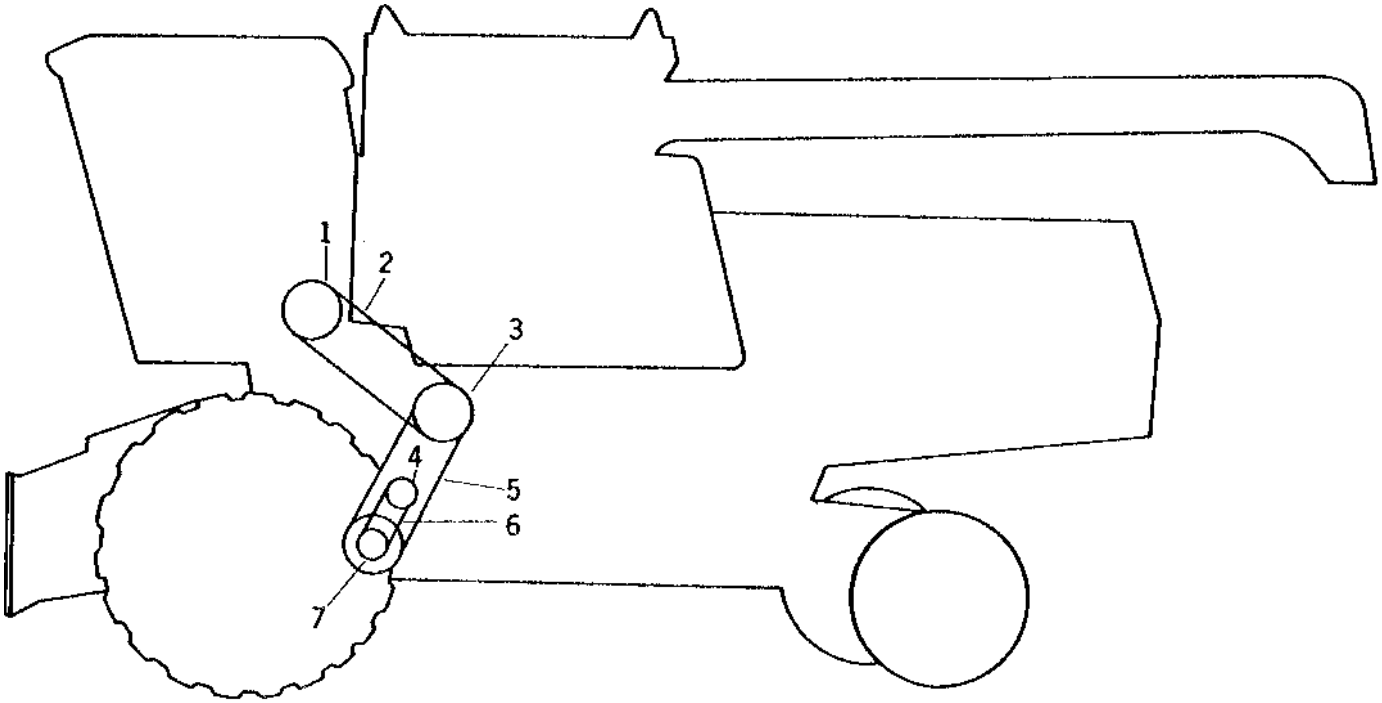
THIS PARTS LISTING IS CONTINUED

ENGINE RIGHT-HAND SIDE BELTS, SHEAVES, AND TIGHTENERS - CONTINUED
(6466TH-01 AND 6466TH-02)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R54957	PULLEY	1		WATER PUMP, 187 MM (7-3/8") DIA.
2	H79236	BELT	1		ALTERNATOR AND WATER PUMP
3	AR71287	PULLEY	1		COMPRESSOR (AIR CONDITIONER ONLY)
	AH119050	ROTOR	1		ROTOR-MAGNET CLUTCH
4	R46098	BELT	1	-409100	COMPRESSOR (AIR CONDITIONER ONLY)
	R69562	BELT	1	409101-410382	(SUB R71603)
	R71603	BELT	1	-600000	COMPRESSOR (AIR CONDITIONER ONLY)
	H113565	BELT	1	600001-	
5	AH77172	IDLER	1		102 MM (4") DIA.
6	H86271	BELT	1		FAN
7	H89969	SHEAVE	1		FAN DRIVE, 181 MM (7-3/16")
8	H89218	SHEAVE	1		ROTARY SCREEN DRIVE, 170 MM (6-11/16")
9	H86273	BELT	1		ROTARY SCREEN DRIVE SHAFT
10	AR57241	PULLEY, WITH DAMPENER	1		210 MM (8-1/4") DIA.
11	AH77172	IDLER	1		102 MM (4") DIA.
12	AH85041	SHEAVE	1		DRIVEN, RADIATOR FAN, 197 MM (7-3/4")
13	H93619	PULLEY	1		76 MM (3") DIA.

HYDROSTATIC GROUND DRIVE BELTS AND SHEAVES

H32417F -UN-01JAN94

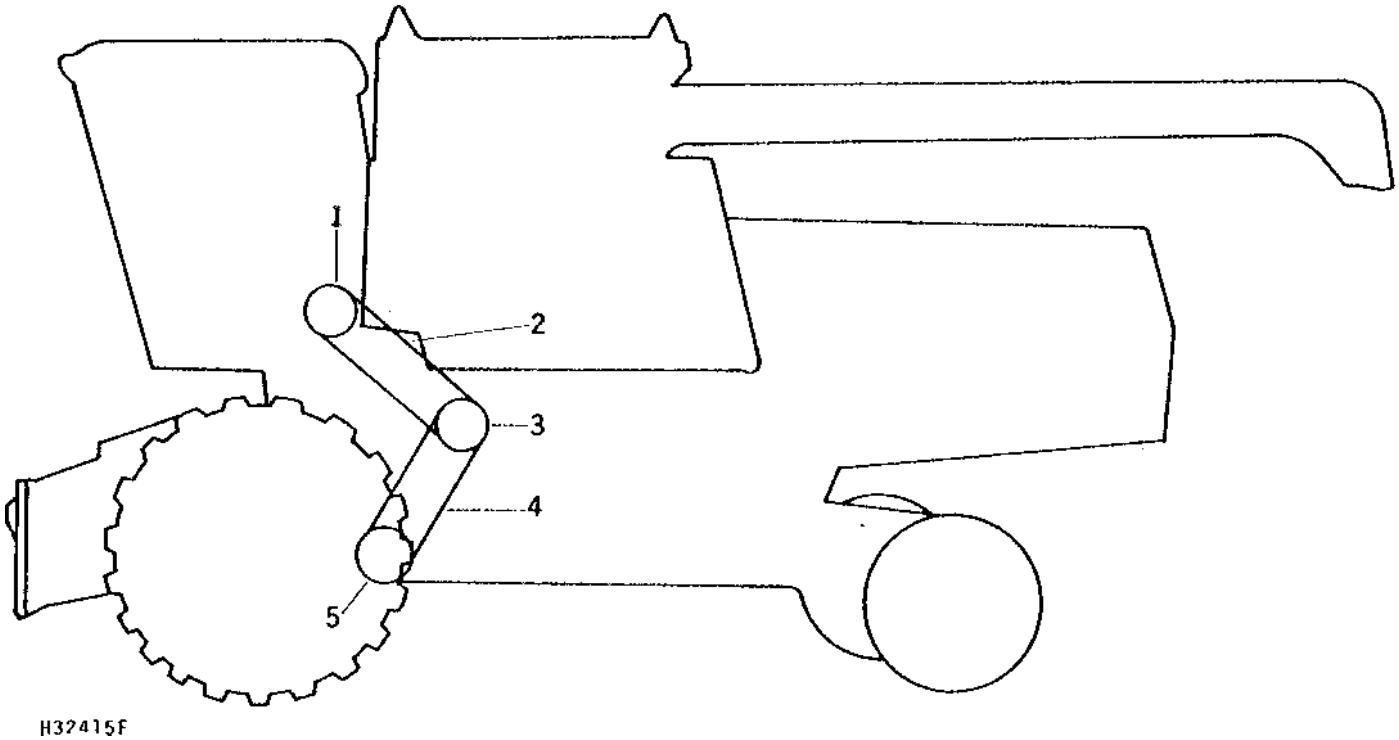


H32417F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94981	SHEAVE	1		DRIVE, ENGINE POWERSHAFT, 223 MM, 250 MM, AND 340 MM (8-25/32", 9-27/32", AND 13-13/32") DIAS.
2	AH84633	BELT SET	1		UPPER GROUND DRIVE (MATCHED SET)
3	AH90678	SHEAVE	1		PROPULSION DRIVE COUNTERSHAFT, 305 MM (12") DIA.
4	H83359	SHEAVE	1		HYDROSTATIC CHARGE PUMP, 135 MM (5-21/64") DIA.
5	AH84633	BELT SET	1		LOWER GROUND DRIVE (MATCHED SET)
6	T199T	BELT	1	-556300	DRIVE, HYDROSTATIC CHARGE PUMP
	T32517	BELT	1	556301-	DRIVE, HYDROSTATIC CHARGE PUMP
7	H91621	SHEAVE	1		DOUBLE, HYDROSTATIC DRIVE UNIT, 299 MM AND 154 MM (11-3/4" AND 6-1/16") DIAS.
	H93547	SHEAVE	1		DOUBLE, HYDROSTATIC DRIVE UNIT, 273 MM AND 152 MM (10-3/4" AND 6") (PLANETARY FINAL DRIVE)

POSI-TORQ GROUND DRIVE BELTS AND SHEAVES

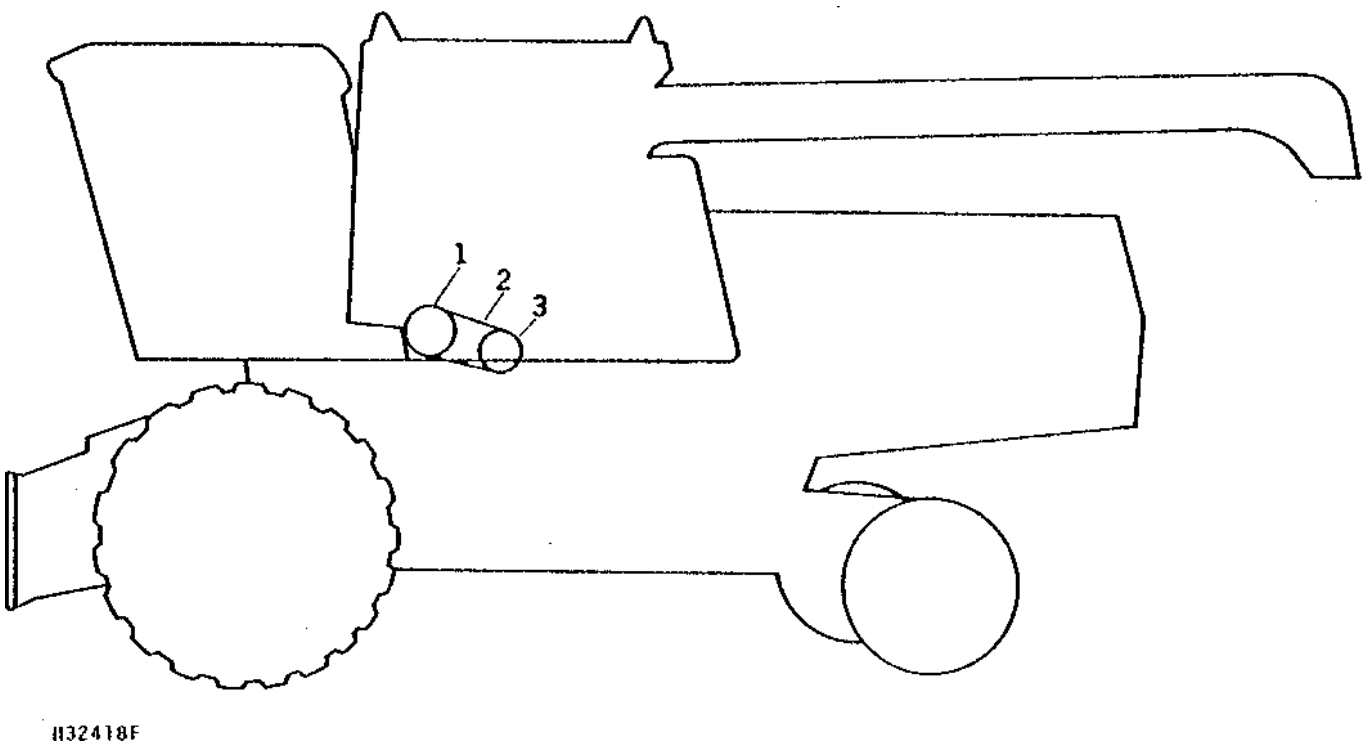
H32415F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94981	SHEAVE	1		DRIVE, ENGINE POWERSHAFT, 223 MM, 250 MM, AND 340 MM (8-25/32", 9-27/32", AND 13-13/32") DIAS.
2	AH87127	BELT SET	1		UPPER GROUND DRIVE (MATCHED SET)
3	H84668	SHEAVE	1		OUTER HALF, PROPULSION DRIVE COUNTERSHAFT, 422 MM (16-5/8") DIA.
	H84667	HALF SHEAVE	1		INNER HALF, 422 MM (16-5/8") DIA.
4	H75846	BELT	1		LOWER GROUND DRIVE
5	H84672	SHEAVE	1		OUTER HALF, TRANSMISSION CLUTCH, 425 MM (16-23/32") DIA.
	H84666	SHEAVE	1		HALF, 425 MM (16-23/32") DIA.

PRIMARY COUNTERSHAFT TO HYDRAULIC REEL DRIVE SHEAVES AND BELT

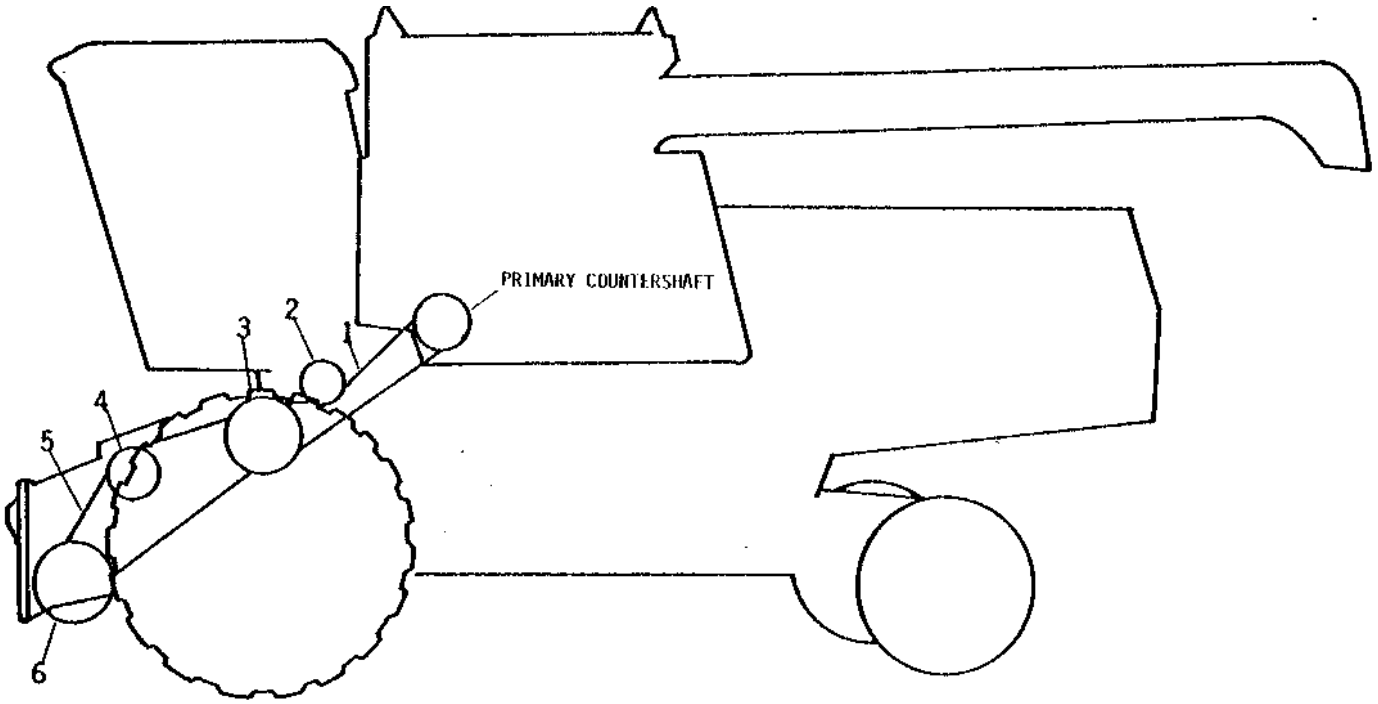
H32418F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH95961	SHEAVE	1		PRIMARY COUNTERSHAFT, VARIABLE DRIVE FEEDER HOUSE AND HYDRAULIC REEL, 370 MM (14-5/8") DIA.
	AH96107	SHEAVE	1	-507350	PRIMARY COUNTERSHAFT, REGULAR FIXED DRIVE FEEDER HOUSE AND HYDRAULIC REEL, 229 MM (9") DIA.
	AH95961	SHEAVE	1	507351-	PRIMARY COUNTERSHAFT, REGULAR FIXED DRIVE FEEDER HOUSE AND HYDRAULIC REEL, 370 MM (14-5/8") DIA.
	AH96107	SHEAVE	1	-409100	PRIMARY COUNTERSHAFT, FIXED DRIVE LONG FEEDER HOUSE AND HYDRAULIC REEL, 229 MM (9") DIA.
	AH95961	SHEAVE	1	409101-	PRIMARY COUNTERSHAFT, FIXED DRIVE LONG FEEDER HOUSE AND HYDRAULIC REEL, 370 MM (14-5/8") DIA.
2	H77683	BELT	1	-459890	(SUB H86275, THIS APPLICATION)
	H86275	BELT	1	-625200	
	H137207	BELT	1	625201-	
3	AH83518	SHEAVE	1	-625200	DRIVEN, HYDRAULIC REEL LIFT, 178 MM (7") DIA.
	AH131858	SHEAVE	1	625201-	(HYDRAULIC REEL LIFT) 203.2 MM (8") DIA.

FEEDER HOUSE DRIVE BELTS, SHEAVES, IDLERS, AND TIGHTENERS
(VARIABLE DRIVE)

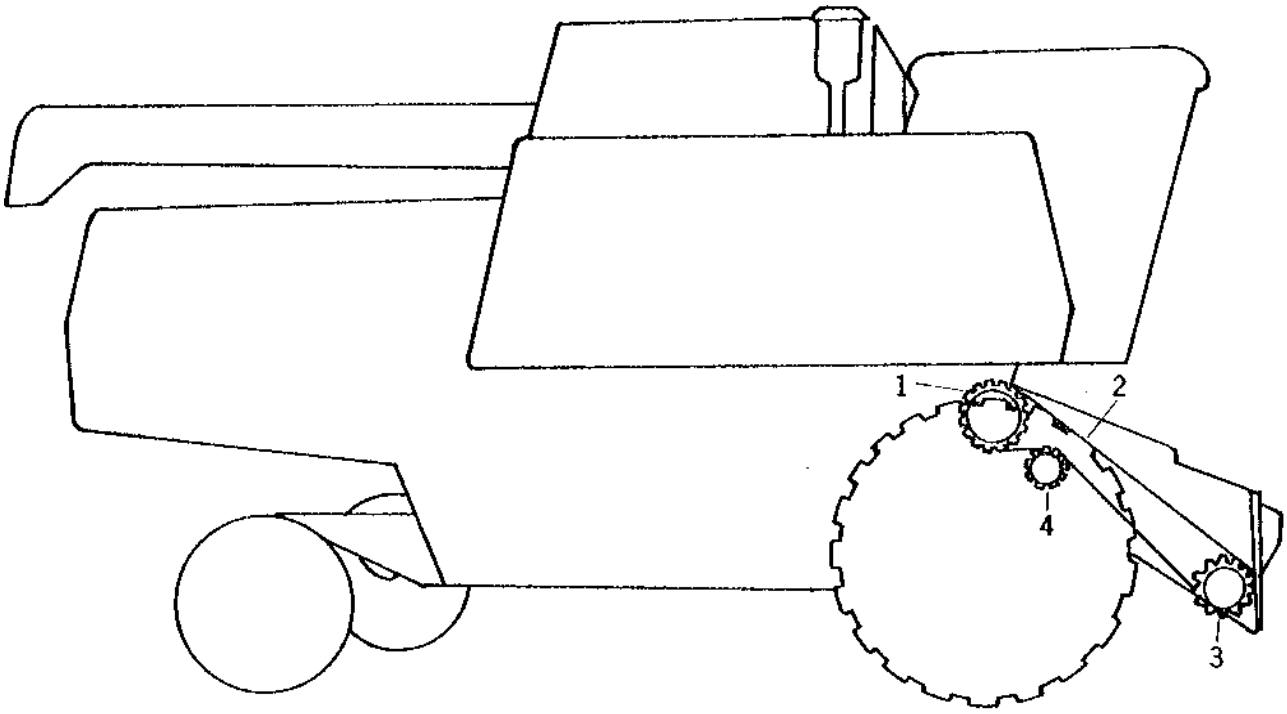
H32425F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H23927	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	1		TIGHTENER, 222 MM (8-3/4") DIA.
3	H97407	SHEAVE	1		INNER, FEEDER HOUSE UPPER DRIVEN, 360 MM (14-15/64") DIA.
	H97377	SHEAVE	1		OUTER HALF, 318 MM (12-1/2") DIA.
4	AH94450	IDLER	1		IDLER, 222 MM (8-3/4") DIA.
5	H91814	BELT	1	-459840	(SUB H110921)
	H110921	BELT	1		FEEDER HOUSE DRIVE CONVEYOR
6	H93189	HALF SHEAVE	1	-459840	(SUB H108673)
	H108673	SHEAVE	1		HALF, INNER, FEEDER HOUSE LOWER, 318 MM (12-1/2") DIA.
	H97329	SHEAVE	1	-459890	(SUB H107735)
	H107735	SHEAVE	1		HALF, OUTER, FEEDER HOUSE UPPER, 318 MM (12-1/2") DIA.

FEEDER HOUSE SPROCKETS AND CHAINS
LONG (SERIAL NO. -)
REGULAR (SERIAL NO. 507351-)

H32423F -UN-01JAN94

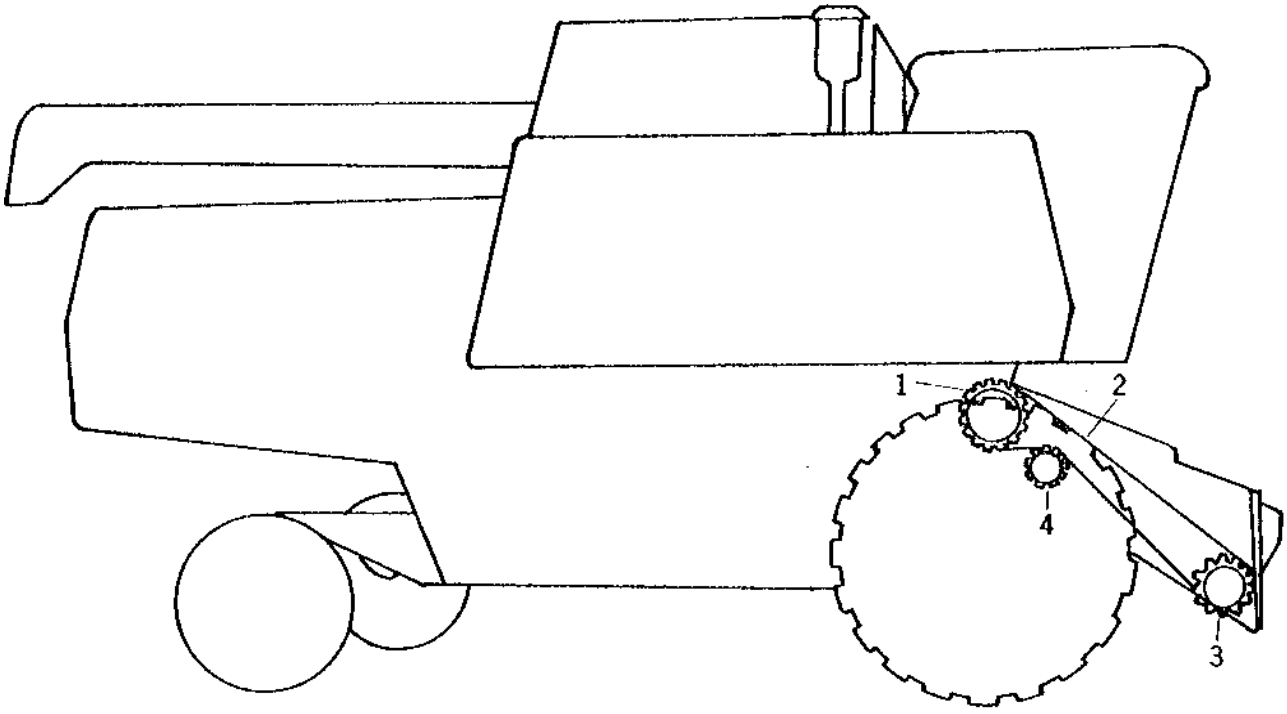


H32423F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93394	CHAIN SPROCKET	1	-556300	30 TEETH (UPPER SHAFT)
	AH104438	CHAIN SPROCKET	1	556301-	30 TEETH
2	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 225 LINKS (LONG) (ASSEMBLE FROM (4) AB1288H (1) AB1289H)
	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 189 LINKS (REGULAR) (ASSEMBLE FROM (3) AB1288H, AB1289H, AB1290H, (2) B5234H, (2) B5235H AND AN151830)
3	AH92645	CHAIN SPROCKET	1		15 AND 20 TEETH (LOWER SHAFT)
4	AN31211	CHAIN SPROCKET	1		15 TEETH

FEEDER HOUSE SPROCKETS AND CHAIN
(VARIABLE DRIVE)

H32423F -UN-01JAN94

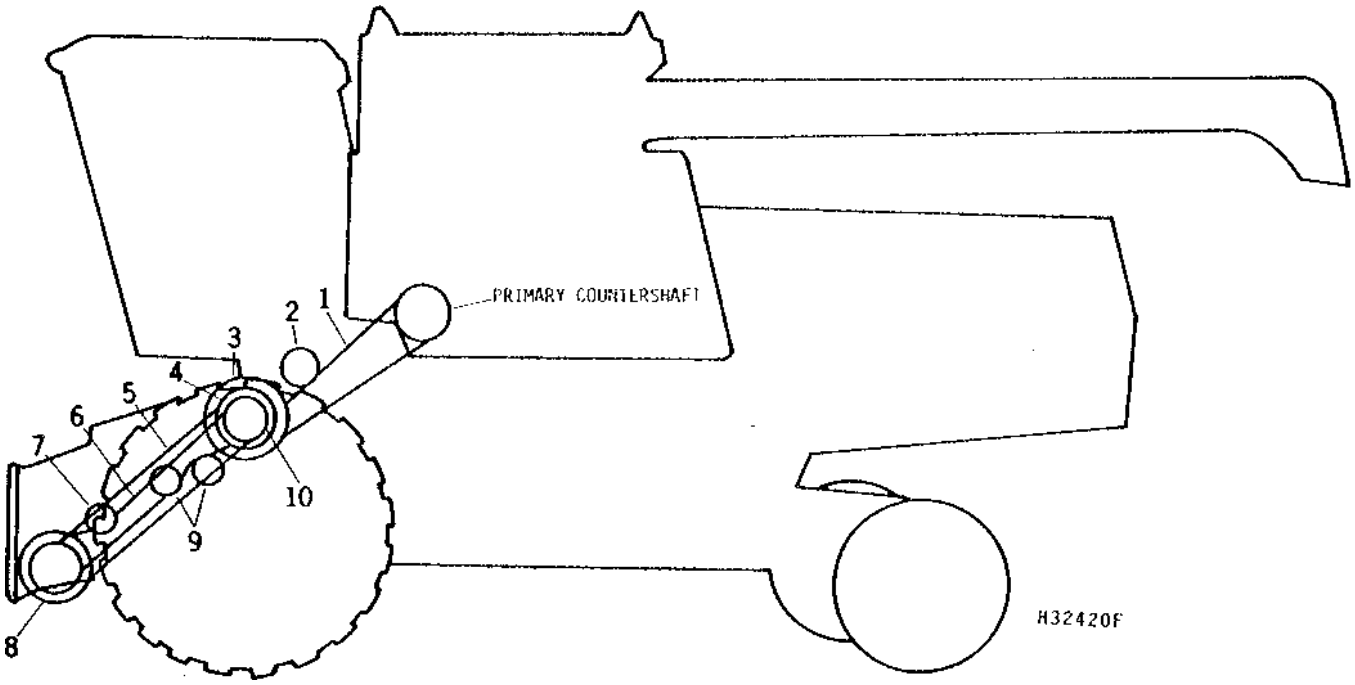


H32423F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H80845	CHAIN SPROCKET	1	-507350	35 TEETH
	H93394	CHAIN SPROCKET	1	507351-556300	30 TEETH
	AH104438	CHAIN SPROCKET	1	556301-	30 TEETH
2	.....	LINK CHAIN	1	-507350	ROLLER, TYPE 50, .625 MM (5/8") PITCH, 223 LINKS, (ASSEMBLE FROM (4) AP6093H, (2) AP6095H, P20350, P20351 AND P20352)
	.....	LINK CHAIN	1	507351-	ROLLER, TYPE 60, 19 MM (3/4") PITCH, 189 LINKS, (ASSEMBLE FROM (3) AB1288H, AB1289H, AB1290H, (2) B5234H, (2) B5235H AND AN151830)
3	AH84245	CHAIN SPROCKET	1	-507350	18 AND 23 TEETH
	AH92645	CHAIN SPROCKET	1	507351-	15 AND 20 TEETH
4	AH98176	CHAIN SPROCKET	1	-507350	17 TEETH
	AN31211	CHAIN SPROCKET	1	507351-	15 TEETH

FEEDER HOUSE DRIVE BELTS, SHEAVES, IDLERS, AND TIGHTENERS (LONG)
(SERIAL NO. -409100)

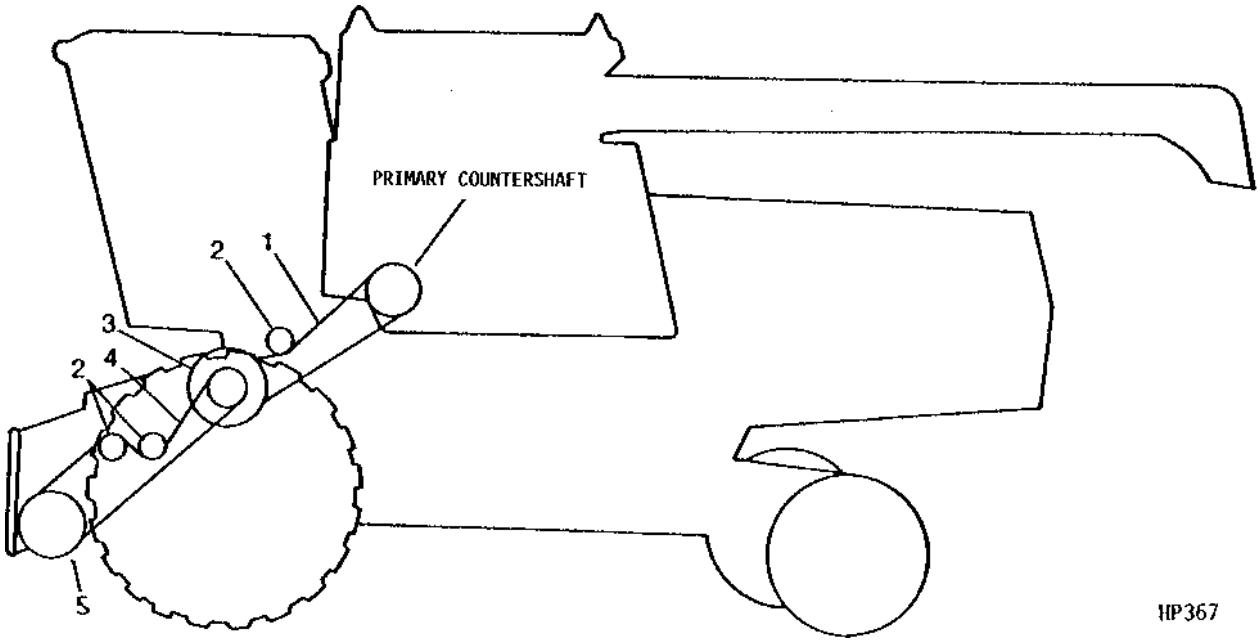
H32420F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76030	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	1		TIGHTENER, 222 MM (8-3/4") DIA.
3	AH75979	SHEAVE	1		FEEDER HOUSE DRIVE, 440 MM (17-15/16") DIA.
4	AH81273	SHEAVE	1		DRIVEN, FEEDER CONVEYOR, 327 MM (12-7/8") DIA.
5	H125380	BELT	1		FEEDER CONVEYOR DRIVE
6	H79796	BELT	1		FEEDER HOUSE LOWER DRIVE
7	AH94450	IDLER	1		TIGHTENER, UPPER DRIVE, 222 MM (8-3/4") DIA.
8	H75888	SHEAVE	1		DOUBLE DRIVEN, FEEDER CONVEYOR DRIVE, 223 MM AND 323 MM (8-49/64" AND 12-23/32") DIAS.
9	AH66202	SHEAVE	1		TIGHTENER, FEEDER CONVEYOR DRIVE, 197 MM (7-3/4") DIA.
10	H75886	SHEAVE	1		LOWER DRIVE, 188 MM (7-13/32") DIA.

FEEDER HOUSE DRIVE BELTS, SHEAVES, IDLERS, AND TIGHTENERS
LONG (SERIAL NO. 409101-)
REGULAR (SERIAL NO. 507351-)

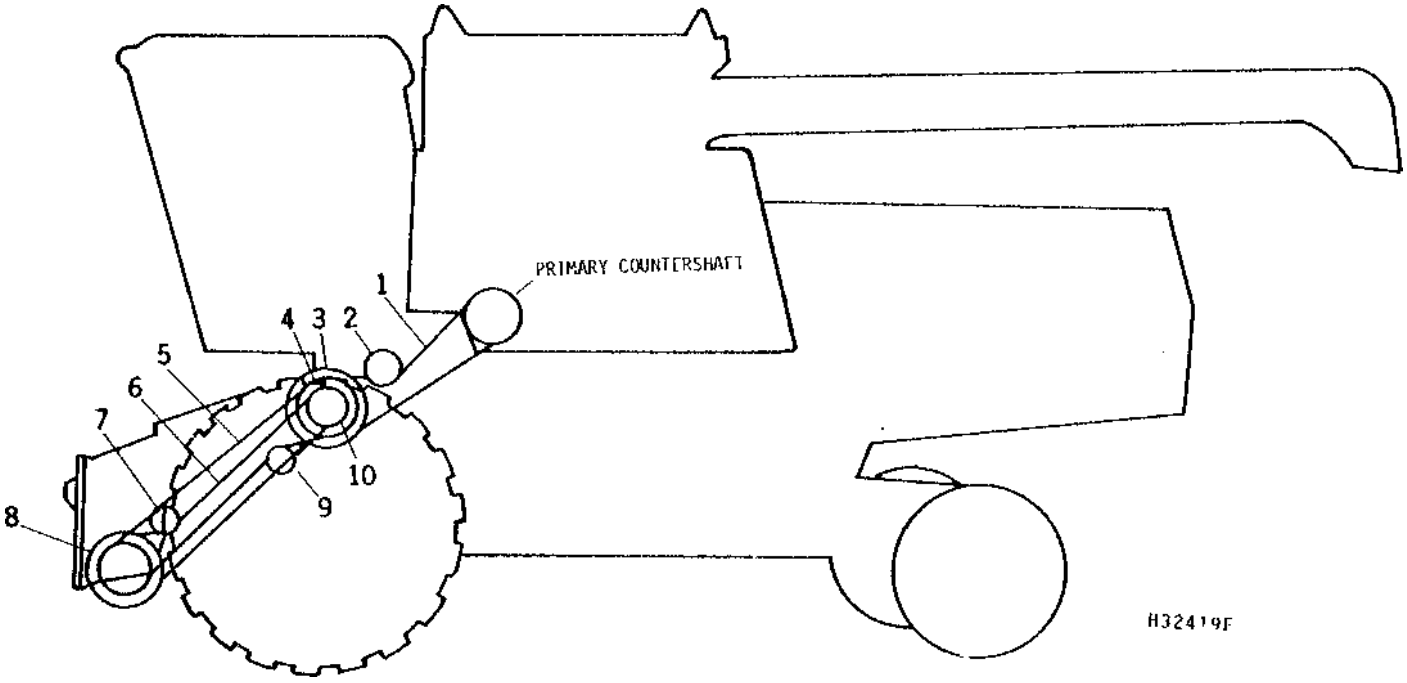
HP367 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H23927	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	3		TIGHTENER, 222 MM (8-3/4") DIA.
3	H97969	SHEAVE	1		FEEDER HOUSE DRIVE, 243 MM AND 348 MM (9-9/16" AND 13-3/4") DIAS.
4	H97929	BELT	1		FEEDER HOUSE LOWER DRIVE (LONG)
	H111519	BELT	1		(REGULAR)
5	H97970	SHEAVE	1	-459840	DOUBLE DRIVEN, FEEDER CONVEYOR DRIVE, 292 MM (11-3/32") DIA. (SUB H108889)
	H108889	SHEAVE	1		242 MM (11-3/32") DIA.

FEEDER HOUSE DRIVE BELTS, SHEAVES, IDLERS, AND TIGHTENERS
REGULAR FIXED (SERIAL NO. -507350)

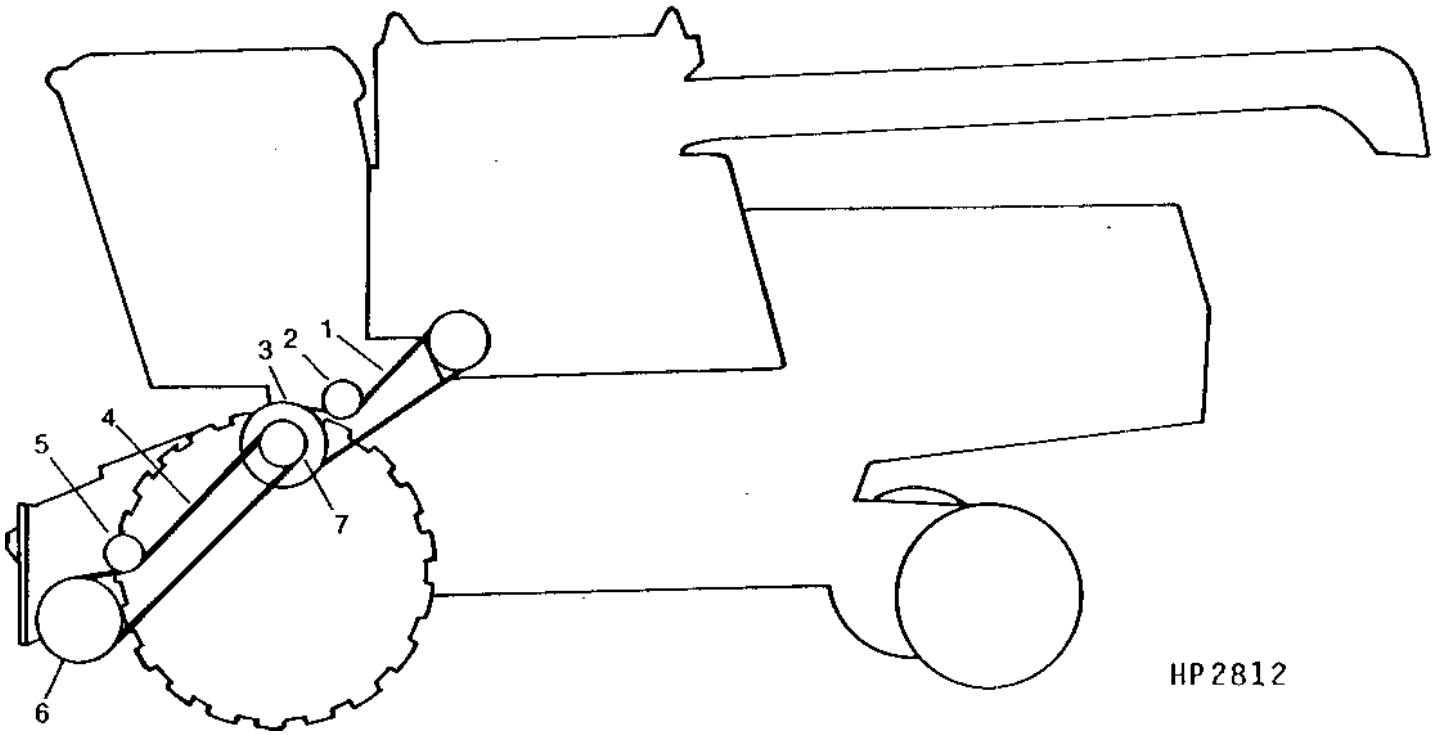
H32419F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76030	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	1		TIGHTENER, 222 MM (8-3/4") DIA.
3	AH75979	SHEAVE	1		FEEDER HOUSE DRIVE, 440 MM (17-15/16") DIA.
4	AH81273	SHEAVE	1		DRIVEN, FEEDER CONVEYOR, 327 MM (12-7/8") DIA.
5	H77766	BELT	1		FEEDER CONVEYOR DRIVE
6	H77765	BELT	1		LOWER DRIVE
7	AH66202	SHEAVE	1		TIGHTENER, LOWER, 197 MM (7-3/4") DIA.
8	H75888	SHEAVE	1		DOUBLE DRIVEN, FEEDER CONVEYOR DRIVE, 223 MM AND 323 MM (8-49/64" AND 12-23/32") DIAS.
9	AH66202	SHEAVE	1		TIGHTENER, FEEDER CONVEYOR DRIVE, 197 MM (7-3/4") DIA.
10	H75886	SHEAVE	1		LOWER DRIVE, 188 MM (7-13/32") DIA.

FEEDER HOUSE DRIVE BELT, SHEAVES, IDLERS AND TIGHTENERS
(REGULAR FIXED LESS REVERSER)(SERIAL NO. 615201-)

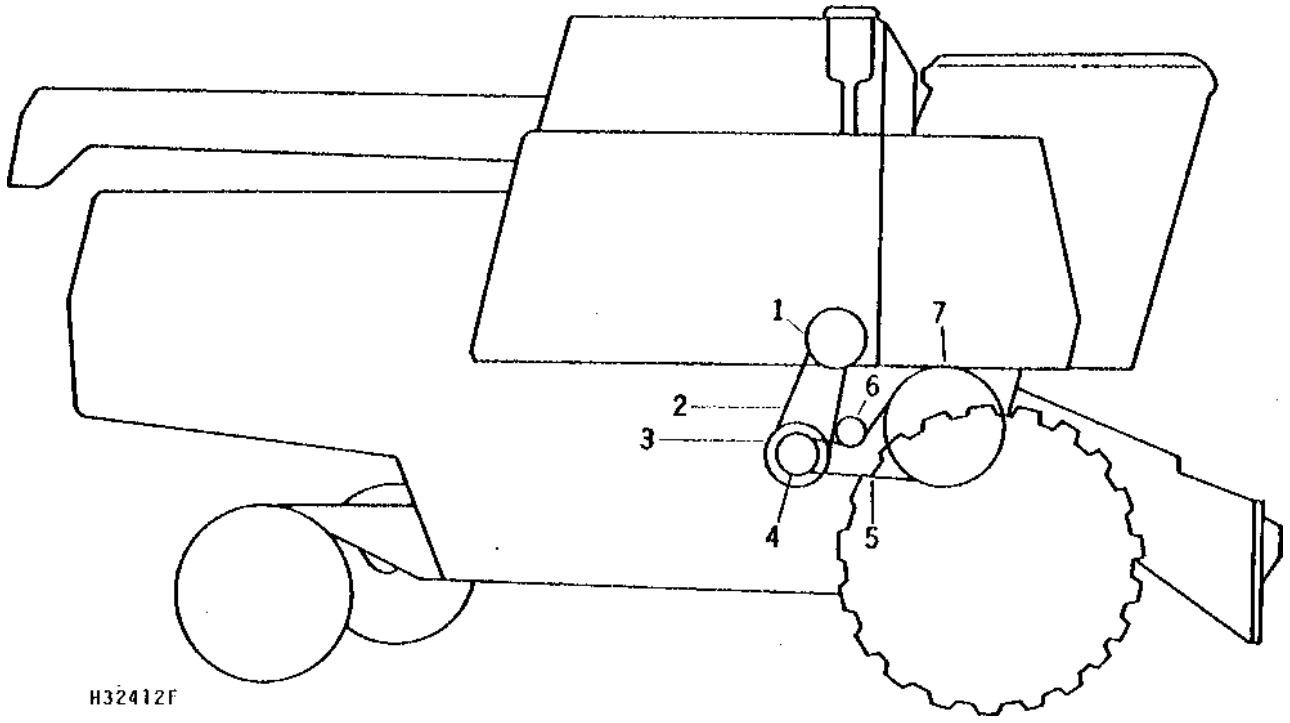
HP2812 -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H76030	BELT	1		FEEDER HOUSE DRIVE
2	AH94450	IDLER	1		222MM (8-3/4") DIA
3	AH75979	SHEAVE	1		440MM (17-15/16") DIA, FEEDER HOUSE DRIVE
4	Z30130	BELT	1		LOWER DRIVE
5	AH66202	SHEAVE	1		197MM (7-3/4) DIA
6	AH122101	SHEAVE	1		294MM (12") DIA
7	H75886	SHEAVE	1		188MM (7-13/32") DIA

PRIMARY COUNTERSHAFT TO CYLINDER DRIVE, BELTS, SHEAVES, AND TIGHTENERS

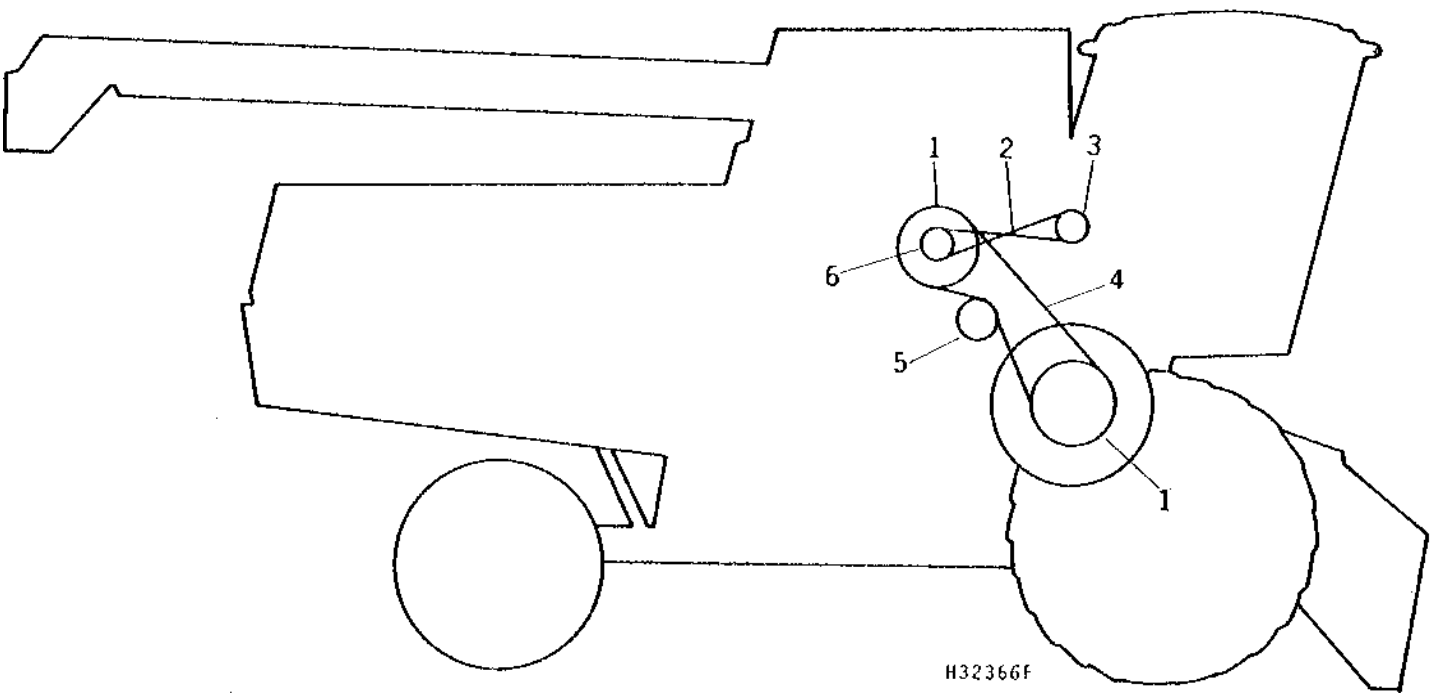
H32412F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93627	SHEAVE	1		HALF, PRIMARY COUNTERSHAFT, 413 MM (16-1/4") DIA.
	AH92908	SHEAVE	1	-511484	HALF, OUTER, PRIMARY COUNTERSHAFT, 412 MM (16-1/4") DIA.
	AH111379	SHEAVE	1	511485-	HALF, OUTER, PRIMARY COUNTERSHAFT, 412 MM (16-1/4") DIA.
2	H113749	BELT	1		DRIVE, TORQ-SENSING COUNTERSHAFT
3	H96051	SHEAVE	1		FIXED, TORQ-SENSING COUNTERSHAFT, 413 MM (16-1/4") DIA.
	H107391	SHEAVE	1	-411002	(SUB H107689)
	H107689	SHEAVE	1	-459906	SLIDING, TORQ-SENSING COUNTERSHAFT, 413 MM (16-1/4") DIA. (SUB H110112)
	H110112	SHEAVE	1		INNER, 413 MM (16-1/4") DIA.
4	H93642	SHEAVE	1	-409100	DRIVE, CYLINDER (3-GROOVE) 273 MM (10-3/4") DIA. (450 TO 1200 RPM) (SUB H93643)
	H93643	SHEAVE	1	-556300	DRIVE, CYLINDER (4-GROOVE) 273 MM (10-3/4") DIA. (450 TO 1200 RPM)
	H93641	SHEAVE	1	-556300	DRIVE, CYLINDER (4-GROOVE) 229 MM (9-19/64") DIA. (390 TO 1030 RPM)
	H93641	SHEAVE	1	556301-	DRIVE, CYLINDER (4 GROOVE) (OPTIONAL) (280 TO 560 RPM AND 500 TO 1000 RPM)
	H110253	SHEAVE	1	556301-	DRIVE, CYLINDER (4 GROOVE) (STANDARD) (350 TO 700 RPM AND 620 TO 1240 RPM)
	H93646	SHEAVE	1	-556300	DRIVE, CYLINDER (4-GROOVE) 191 MM (7-1/2") DIA. (315 TO 830 RPM)
5	H96408	BELT	1	-556300	CYLINDER, 3-BANDED (390 TO 1030 RPM OR 450 TO 1200 RPM)
	H96423	BELT	1	-556300	CYLINDER, 3-BANDED (315 TO 830 RPM)
	H96422	BELT	1	556301-	CYLINDER, 4-BANDED (OPTIONAL) (280 TO 560 RPM AND 500 TO 1000 RPM)
	H110375	BELT	1	556301-	CYLINDER, 4-BANDED (STANDARD) (350 TO 700 RPM AND 620 TO 1240 RPM)
6	AH93316	IDLER	1	-511484	(SUB AH111447)
	AH111447	IDLER	1		TIGHTENER, 165 MM (6-1/2") DIA.
7	H93644	SHEAVE	1	-556300	DRIVEN, CYLINDER (3 GROOVE) 569 MM (22-13/32") DIA.
	H110374	SHEAVE	1	556301-	DRIVEN, CYLINDER, 559 MM (22") DIA.

BEATER AND CYLINDER TACHOMETER SHEAVES AND BELTS

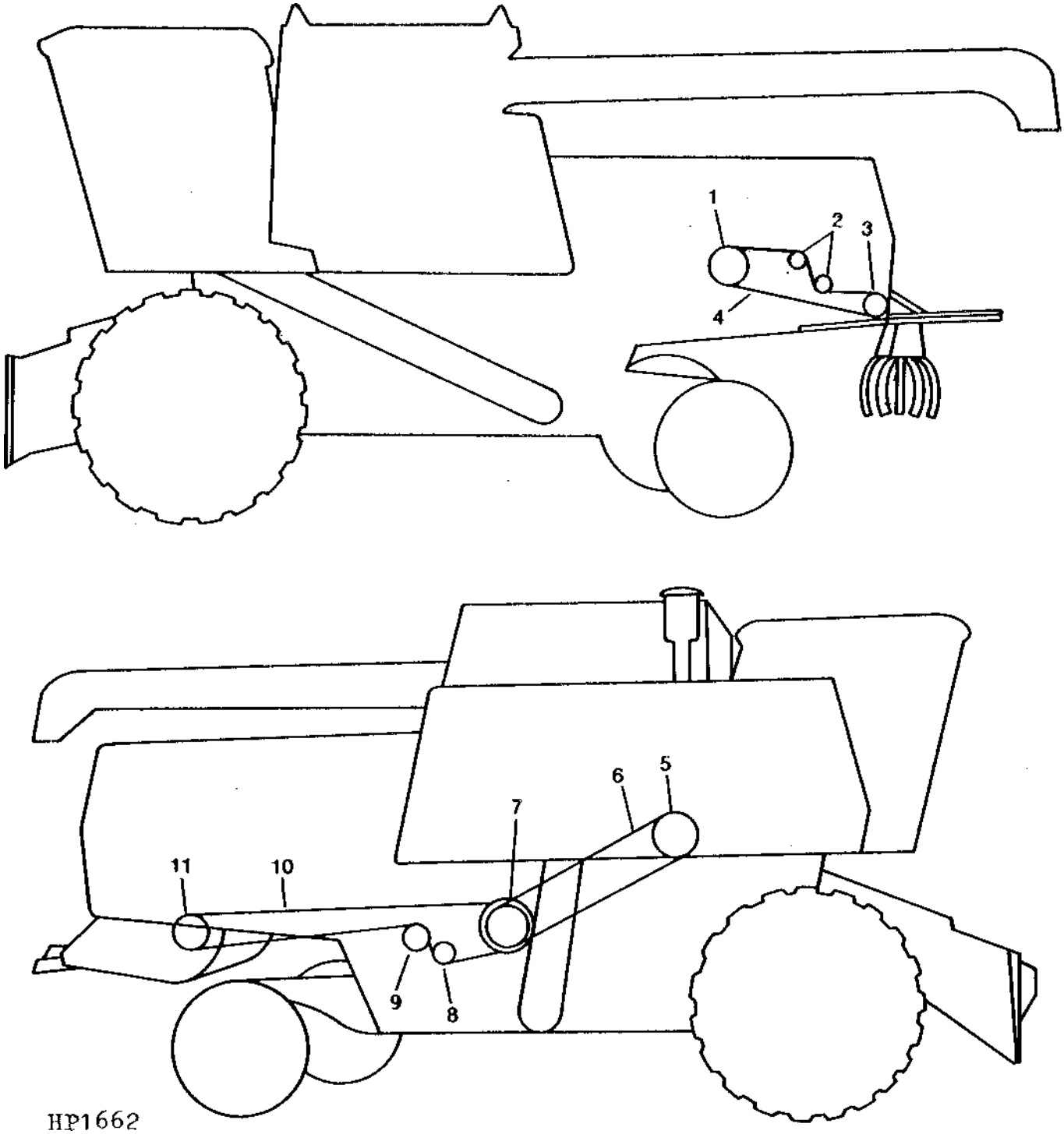
H32366F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH94959	SHEAVE	2	-556300	DRIVE AND DRIVEN, BEATER 241 MM (9-1/2") DIA. (100 PERCENT BEATER SPEED) (CORN AND BEAN)
	AH94959	SHEAVE	1	556301-	BEATER, 241 MM (9-1/2") DIA. (100 PER CENT BEATER SPEED)(CORN AND BEAN)
	H113826	SHEAVE	1	556301-	DRIVE AND DRIVEN, BEATER (100 PERCENT BEATER SPEED) (CORN AND BEAN)
	AH101245	SHEAVE	1	-556300	DRIVE, BEATER, 318 MM (12-1/2") DIA. (150 PERCENT BEATER SPEED) (GRAIN AND RICE)
	AH101244	SHEAVE	1	-556300	DRIVEN, 216 MM (8-1/2") DIA. (150 PERCENT BEATER SPEED) (GRAIN AND RICE)
	AH101244	SHEAVE	1	556301-	216 MM (8-1/2") DIA. (150 PER CENT BEATER SPEED)(GRAIN AND RICE)
	H113837	SHEAVE	1	556301-	DRIVE, BEATER (150 PERCENT BEATER SPEED) (GRAIN AND RICE)
2	H83077	O-RING	1		CYLINDER TACHOMETER
3	H100585	SHEAVE	1		TACHOMETER, DRIVEN, 83 MM (3-1/4") DIA.
4	H96414	BELT	1		BEATER (100 PERCENT BEATER SPEED) (CORN AND BEAN)
	H101469	BELT	1		BEATER (150 PERCENT BEATER SPEED) (GRAIN AND RICE)
5	AH93171	IDLER	1		TIGHTENER, 140 MM (5-3/4") DIA.
6	H97506	SHEAVE	1		TACHOMETER DRIVE, 83 MM (3-1/4") DIA. (100 PERCENT BEATER SPEED) (CORN AND BEAN)
	H101529	SHEAVE	1		TACHOMETER DRIVE, 60 MM (2-3/8") DIA. (150 PERCENT BEATER SPEED) (GRAIN AND RICE)

STRAW SPREADER AND STRAW CHOPPER DRIVE

HP1662 -UN-01JAN94



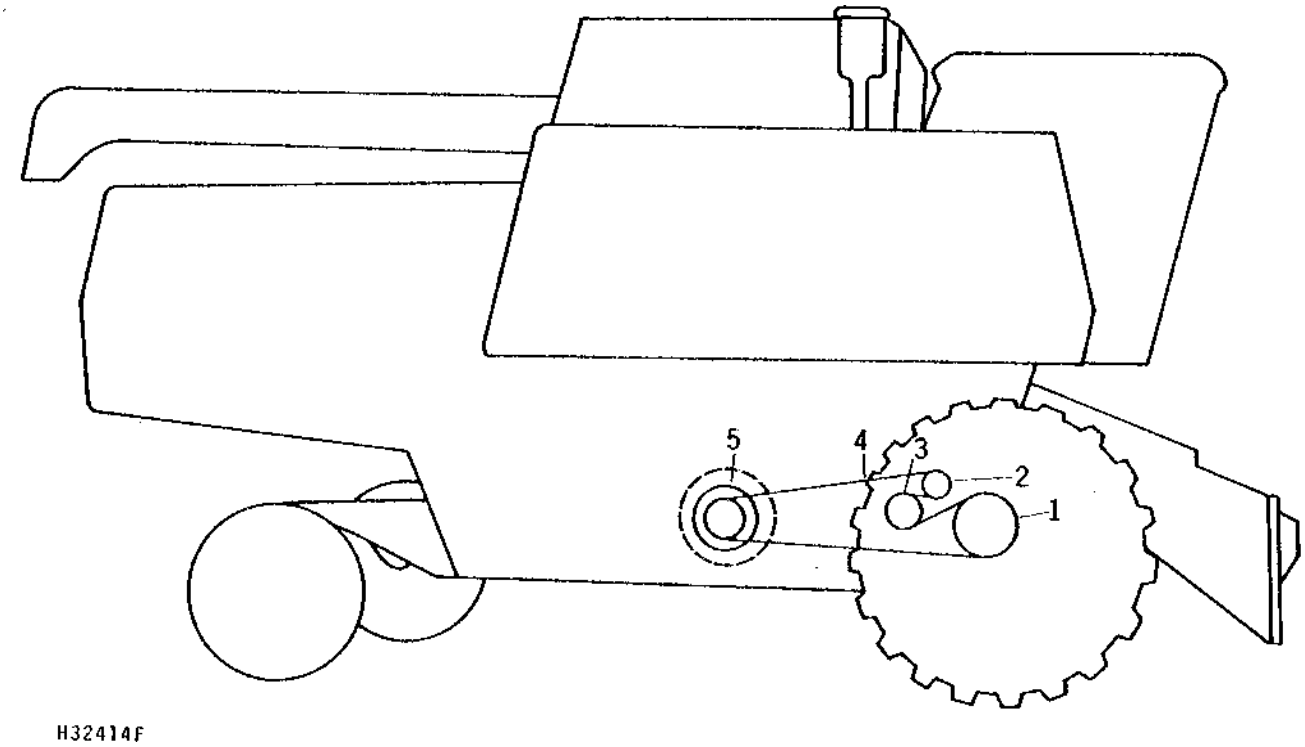
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STRAW SPREADER AND STRAW CHOPPER DRIVE - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH93058	SHEAVE	1		DRIVE, STRAW SPREADER, 229 MM (9") DIA.
2	AH110224	IDLER	2	556301-	114 MM (4-33/64") DIA.
3	AH93057	SHEAVE	1		DRIVEN, 152 MM (6") DIA.
4	H94254	BELT	1	-556300	DRIVE, FRONT, STRAW SPREADER
	H112421	BELT	1	556301-	
5	H94268	SHEAVE	1		DRIVE, STRAW CHOPPER, PRIMARY COUNTERSHAFT, 292 MM (11-1/2") DIA.
6	H101436	BELT	1		
7	H91834	SHEAVE	1		STRAW CHOPPER, 242 MM AND 308 MM (9-1/2" AND 12") DIAS.
8	AN15237	IDLER	1		202 MM (7-15/16") DIA.
9	AH97031	IDLER	1		222 MM (8-3/4") DIA.
10	H92080	BELT	1	-409100	(SUB H103344)
	H103344	BELT	1		DRIVE, REAR, STRAW CHOPPER
11	AH95486	SHEAVE	1		240 MM (9-1/2") DIA.

SHOE GRAIN SUPPLY AUGERS DRIVE SHEAVES AND BELTS

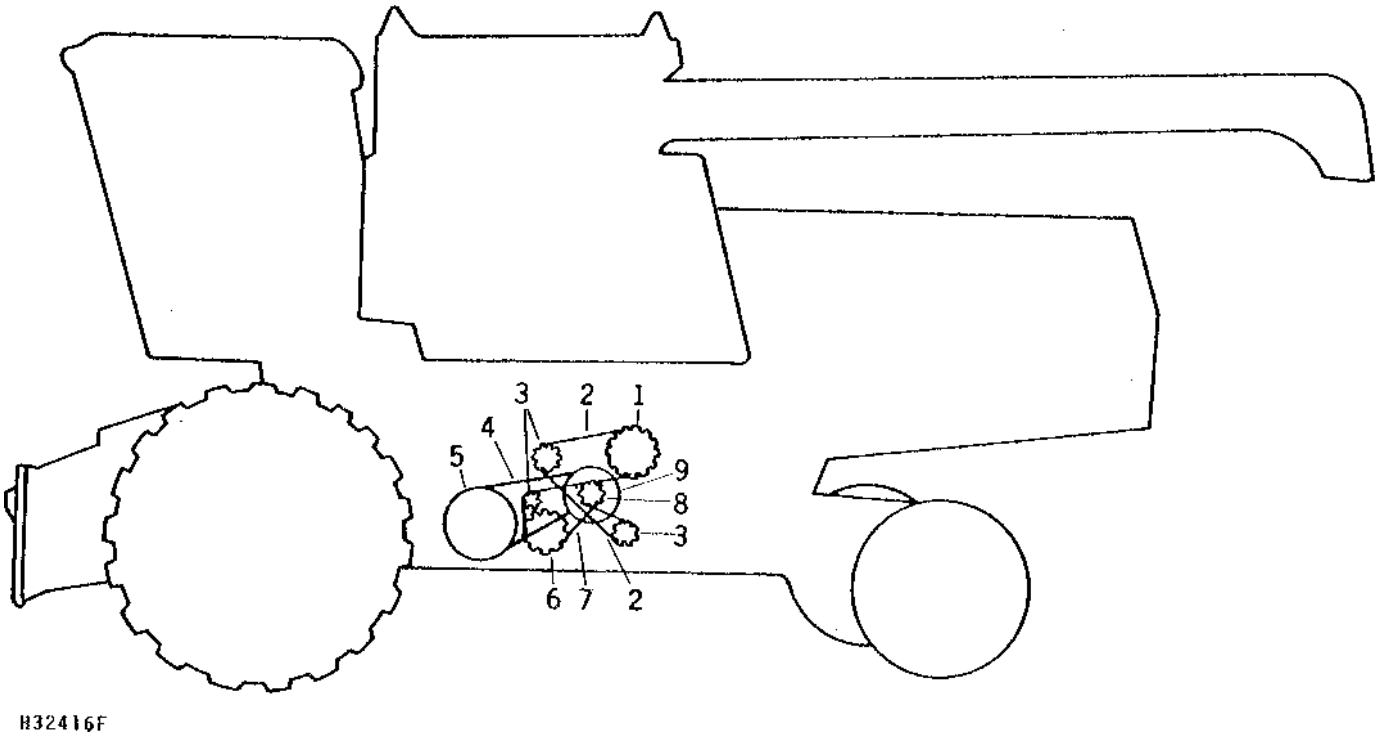
H32414F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H83084	SHEAVE	1		DRIVEN, SHOE SUPPLY AUGERS, 241 MM (9-1/2") DIA.
2	AH65015	SHEAVE	1		TIGHTENER, 133 MM (5-1/4") DIA.
3	AH14097	SHEAVE	1		IDLER, 178 MM (7") DIA.
4	H77010	BELT	1		DRIVE, SHOE SUPPLY AUGERS
5	AH97032	SHEAVE	1	-610500	DOUBLE DRIVE, SUPPLY AUGERS AND TAILINGS AUGER, SECONDARY COUNTERSHAFT, 165 MM AND 216 MM (6-1/2" AND 8-1/2") DIAS.
	AH115305	SHEAVE	1	610501-	DOUBLE DRIVE, SUPPLY AUGERS AND TAILINGS AUGER, SECONDARY COUNTERSHAFT, 165 MM AND 241 MM (6-1/2" AND 9-1/2") DIAS.

CLEANING FAN, CLEANING SHOE, AND STRAW WALKER DRIVES

H32416F -UN-01JAN94

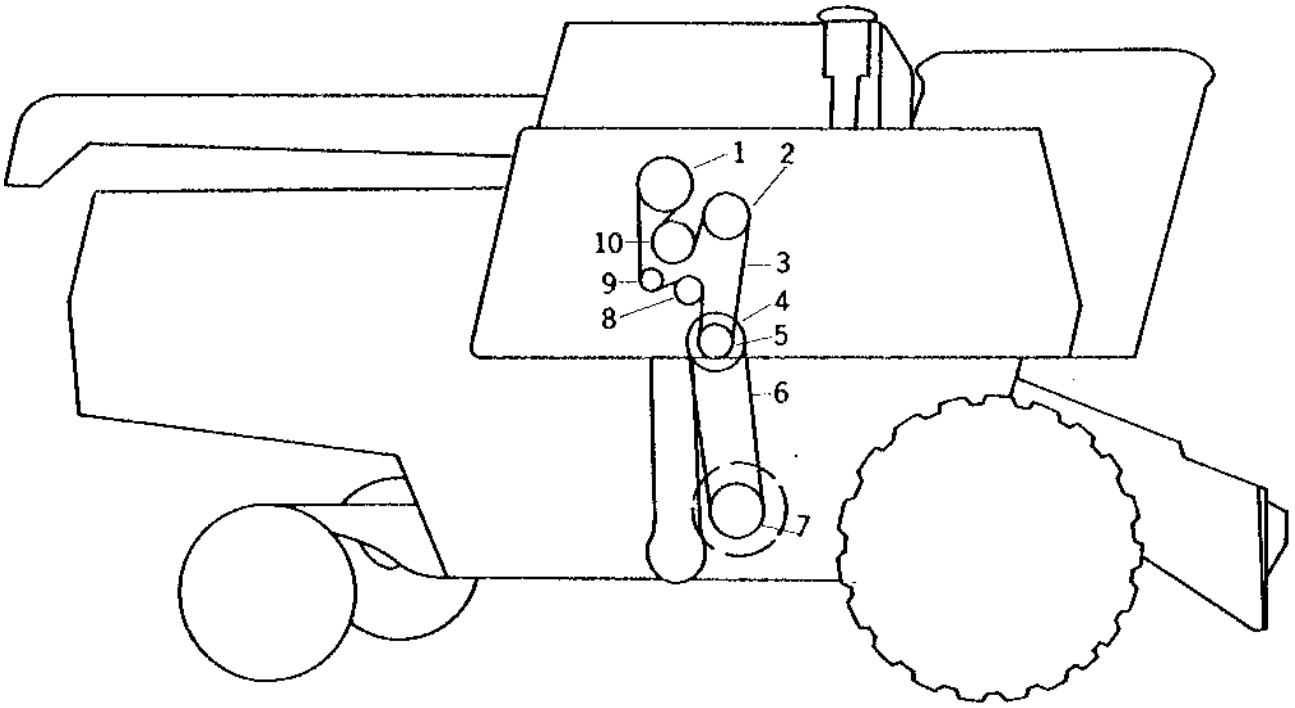


KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93463	CHAIN SPROCKET	1		CRANK, STRAW WALKER, 49 TEETH
2	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 99 LINKS, (ASSEMBLE FROM (2) AB1290H, AB1289H, AB1288H, (2) B5234H AND (2) AN151830)
3	AH89429	CHAIN SPROCKET	1		TIGHTENER, STRAW WALKER, 15 TEETH
4	H96248	BELT	1	-409550	(SUB H108669)
	H108669	BELT	1		DRIVE, CLEANING FAN DRIVE
5	H97600	SHEAVE	1		OUTER HALF, 213 MM (8-3/8") DIA. CLEANING FAN
	AH100009	SHEAVE	1		INNER HALF, 213 MM (8-3/8") DIA.
6	H93477	CHAIN SPROCKET	1		SHOE, 28 TEETH
7	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 57 LINKS, (ASSEMBLE FROM (3) AB1290H, AB1289H, B5234H, AN151830 AND B5321H)
8	AH92689	CHAIN SPROCKET	1	-610500	DOUBLE WALKER AND SHOE DRIVE, 15 AND 15 TEETH
	AH115268	CHAIN SPROCKET	1	610501-	DOUBLE WALKER AND SHOE DRIVE, 18 AND 15 TEETH
					INNER HALF, CLEANING FAN DRIVE
9	H93503	SHEAVE	1		INNER HALF, 254 MM (10") DIA. CLEANING FAN DRIVE
	AH100010	SHEAVE	1		OUTER SLIDING HALF, 254 MM (10") DIA. CLEANING FAN DRIVE

MEMORANDA

CLEAN GRAIN ELEVATOR AND LOADING AUGER DRIVE SHEAVES AND BELTS

H32426F -UN-01JAN94

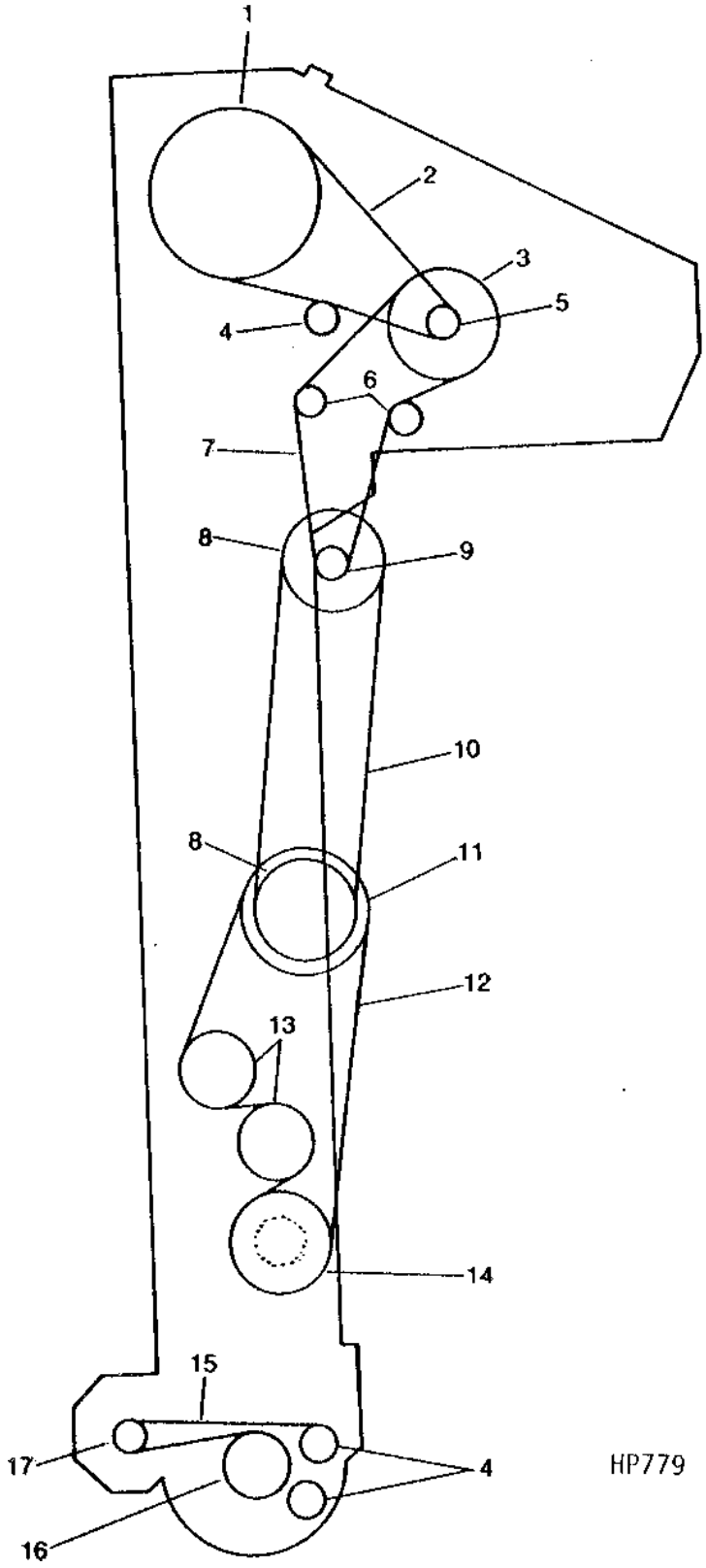


H32426F

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH75986	PULLEY	1		CLEAN GRAIN ELEVATOR DRIVE SHAFT, 270 MM (10-5/8") DIA.
2	H89084	HALF SHEAVE	1		LOADING AUGER, 267 MM (10-1/2") DIA.
3	H77766	BELT	1		DRIVE, CLEAN GRAIN ELEVATOR AND LOADING AUGER DRIVE
4	AH75987	PULLEY	1	-412421	INNER, CLEAN GRAIN ELEVATOR COUNTERSHAFT, 297 MM (11-3/4") DIA.
	AH75986	PULLEY	1	412422-	INNER, CLEAN GRAIN ELEVATOR COUNTERSHAFT, 270 MM (10-5/8") DIA.
5	AH75984	PULLEY	1		OUTER, CLEAN GRAIN ELEVATOR COUNTERSHAFT, 245 MM (9-5/8") DIA.
6	H27433	BELT	1		DRIVE, CLEAN GRAIN ELEVATOR COUNTERSHAFT
7	AH97033	SHEAVE	1	-412421	DOUBLE, CLEAN GRAIN ELEVATOR AND SECONDARY COUNTERSHAFT, 241 MM AND 610 MM (9-1/2" AND 24") DIAS. (SUB AH104783, AH104782, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH107084	SHEAVE	1	412422-459279	DOUBLE, CLEAN GRAIN ELEVATOR AND SECONDARY COUNTERSHAFT, 266 MM AND 610 MM (10-1/2" AND 24") DIAS. (SUB AH107379, AH104783, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH107379	PULLEY	1		CLEAN GRAIN ELEVATOR, 266 MM (10-1/2") DIA.
8	AH14097	SHEAVE	1		TIGHTENER, 178 MM (7") DIA.
9	AH65015	SHEAVE	1		IDLER, 133 MM (5-1/4") DIA.
10	AH94450	IDLER	1		222 MM (8-3/4") DIA.

DIP AND POUR ELEVATOR DRIVE SHEAVES, SPROCKETS, AND TIGHTENERS

HP779 -UN-01JAN94

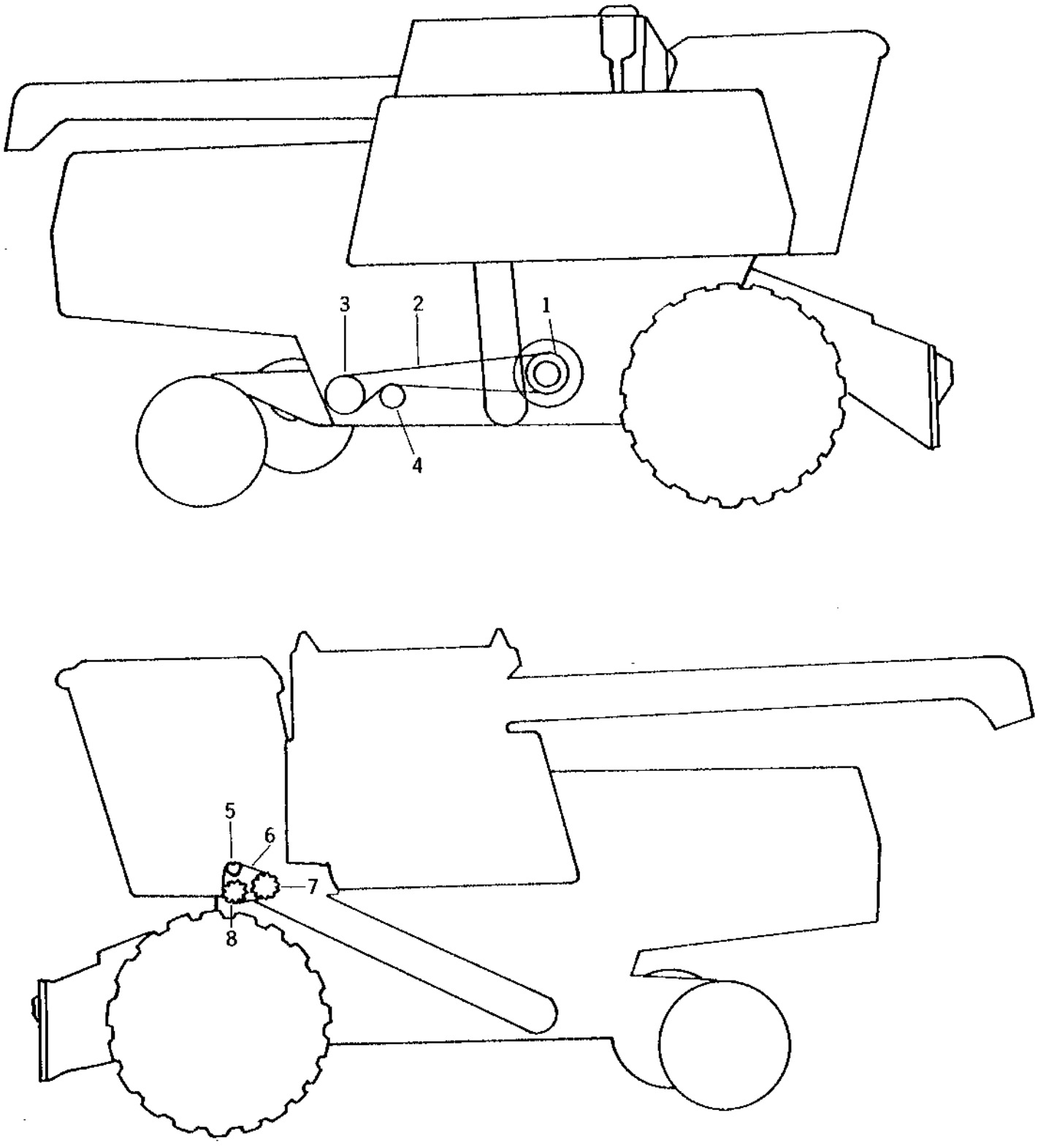


DIP AND POUR ELEVATOR DRIVE SHEAVES, SPROCKETS, AND TIGHTENERS-CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H23218	CHAIN SPROCKET	1		DRIVEN, CONVEYOR DRIVE, 70 TEETH
2	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 117 LINKS (CONVEYOR DRIVE) (ASSEMBLE FROM (2) AP6093H, AP6095H, (3) P20350, (3) P20351 AND P20352)
3	AH86822	CHAIN SPROCKET	1		DRIVEN, UPPER AUGER, 50 TEETH (EDIBLE BEAN)
	AH86816	CHAIN SPROCKET	1		DRIVEN, UPPER AUGER, 30 TEETH (CORN)
4	AH21440	CHAIN SPROCKET	3		TIGHTENER, CONVEYOR, AND LOWER AUGER, 17 TEETH
5	H35722	CHAIN SPROCKET	1		DRIVE, CONVEYOR, 16 TEETH
6	AH76970	CHAIN SPROCKET	2		TIGHTENER, UPPER AUGER DRIVE, 17 TEETH
7	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 119 LINKS (UPPER AUGER) (ASSEMBLE FROM (2) AP6093H, AP6095H, (4) P20350, (4) P20351 AND P20352)
8	AH75984	PULLEY	2		DRIVE AND DRIVEN, UPPER COUNTERSHAFT, 245 MM (9-5/8") DIA.
9	H35722	CHAIN SPROCKET	1		DRIVE, UPPER AUGER, 16 TEETH
10	P49415	BELT	1		DRIVE, UPPER COUNTERSHAFT, 2480 MM (97-3/4") LONG
11	AH75987	PULLEY	1		DRIVEN, LOWER COUNTERSHAFT, 292 MM (11-1/2") DIA.
12	E60212	BELT	1		DRIVE, LOWER COUNTERSHAFT, 2650 MM (104-13/64") LONG
13	AH14097	SHEAVE	2		TIGHTENER, LOWER COUNTERSHAFT, 179 MM (7") DIA.
14	AH97033	SHEAVE	1	-412421	(SUB AH104783, AH104782, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH107084	SHEAVE	1	412422-459279	(SUB AH104783, AH107379, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH104783	PULLEY	1		DRIVE, SECONDARY COUNTERSHAFT
15	.....	LINK CHAIN	1		ROLLER, TYPE 50, 16 MM (5/8") PITCH, 89 LINKS (LOWER AUGER) (ASSEMBLE FROM AP6093H, AP6094H, AP6095H, (2) P20350 AND (2) P20351)
16	AH86816	CHAIN SPROCKET	1		DRIVE, LOWER AUGER, 30 TEETH
17	7807C	CHAIN SPROCKET	1		DRIVEN, LOWER AUGER, 12 TEETH

TAILINGS ELEVATOR AND AUGER DRIVE SHEAVES AND SPROCKETS

H32413F -UN-01JAN94

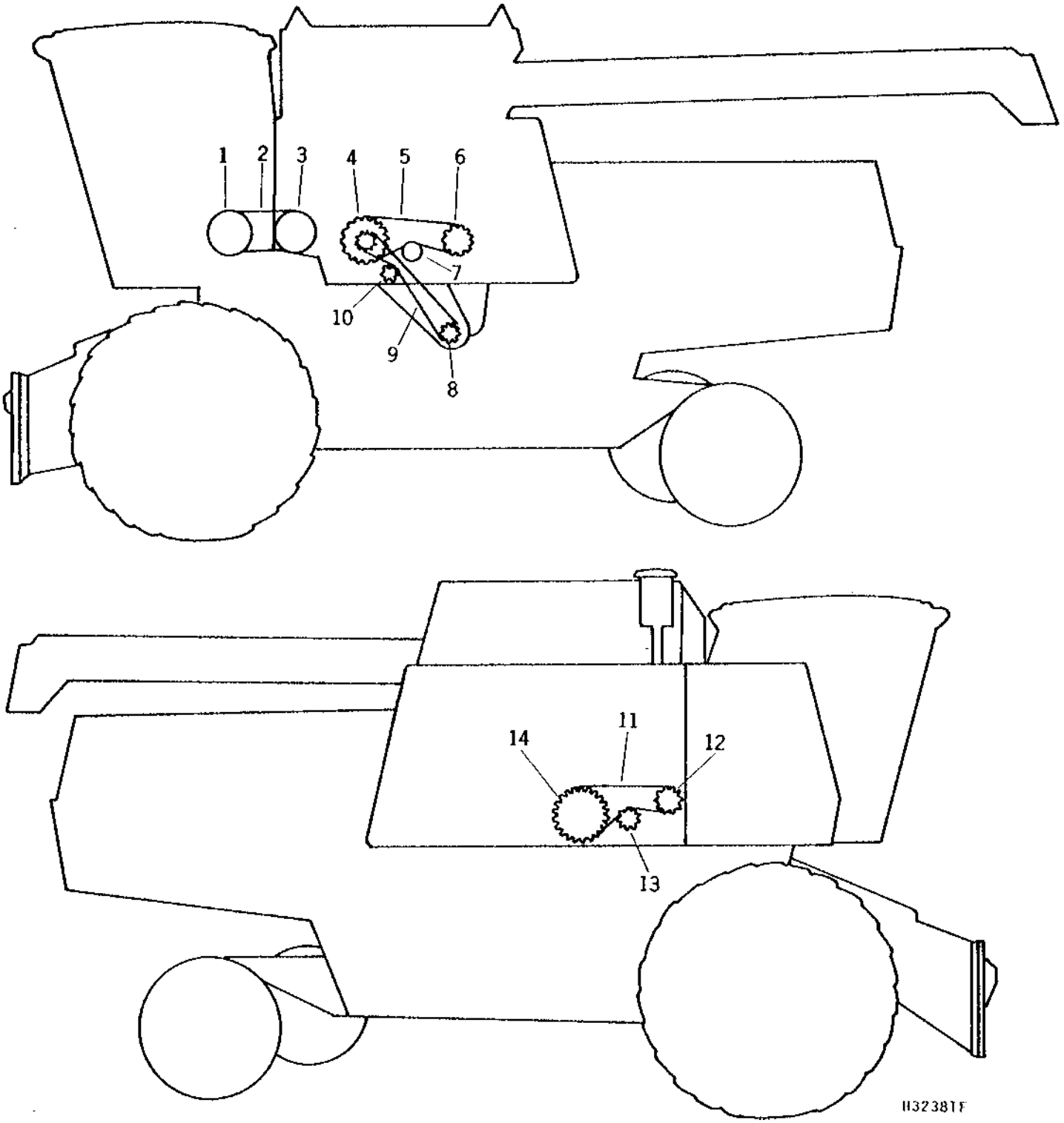


TAILINGS ELEVATOR AND AUGER DRIVE SHEAVES AND SPROCKETS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	AH97032	SHEAVE	1	-610500	DOUBLE, DRIVE, SUPPLY AUGERS AND TAILINGS AUGER SECONDARY COUNTERSHAFT, 165 MM AND 216 MM (6-1/2" AND 8-1/2") DIAS.
	AH115305	SHEAVE	1	610501-	DOUBLE DRIVE, SUPPLY AUGERS AND TAILINGS AUGER, SECONDARY COUNTERSHAFT, 165 MM AND 241 MM (6-1/2" AND 9-1/2") DIAS.
2	N110085	BELT	1	-610500	(SUB H118730, THIS APPLICATION)
	H118730	BELTING	1		DRIVE, TAILINGS AUGER
3	AH75988	SHEAVE	1	-610500	(SUB AH118447, THIS APPLICATION)
	AH118447	SHEAVE	1		DRIVEN, 279 MM (11") DIA.
4	AH14097	SHEAVE	1		TIGHTENER, 179 MM (7") DIA.
5	H98970	TIGHTENER	1	-508914	(SUB H109736)
	H109736	TIGHTENER	1		
6	.....	LINK CHAIN	1		DRIVE, TAILINGS UPPER AUGER, TYPE 50, 16 MM (5/8") PITCH, 51 LINKS, (ASSEMBLE FROM AP6093H AND P20352)
7	AH87146	CHAIN SPROCKET	1		TAILINGS ELEVATOR, 26 TEETH
8	AH93708	CHAIN SPROCKET	1	-610500	22 TEETH
	AH115317	CHAIN SPROCKET	1	610501-	18 TEETH, TAILINGS UPPER AUGER

CROSS, UNLOADING, AND VERTICAL UNLOADING AUGER DRIVES

H32381F -UN-01JAN94

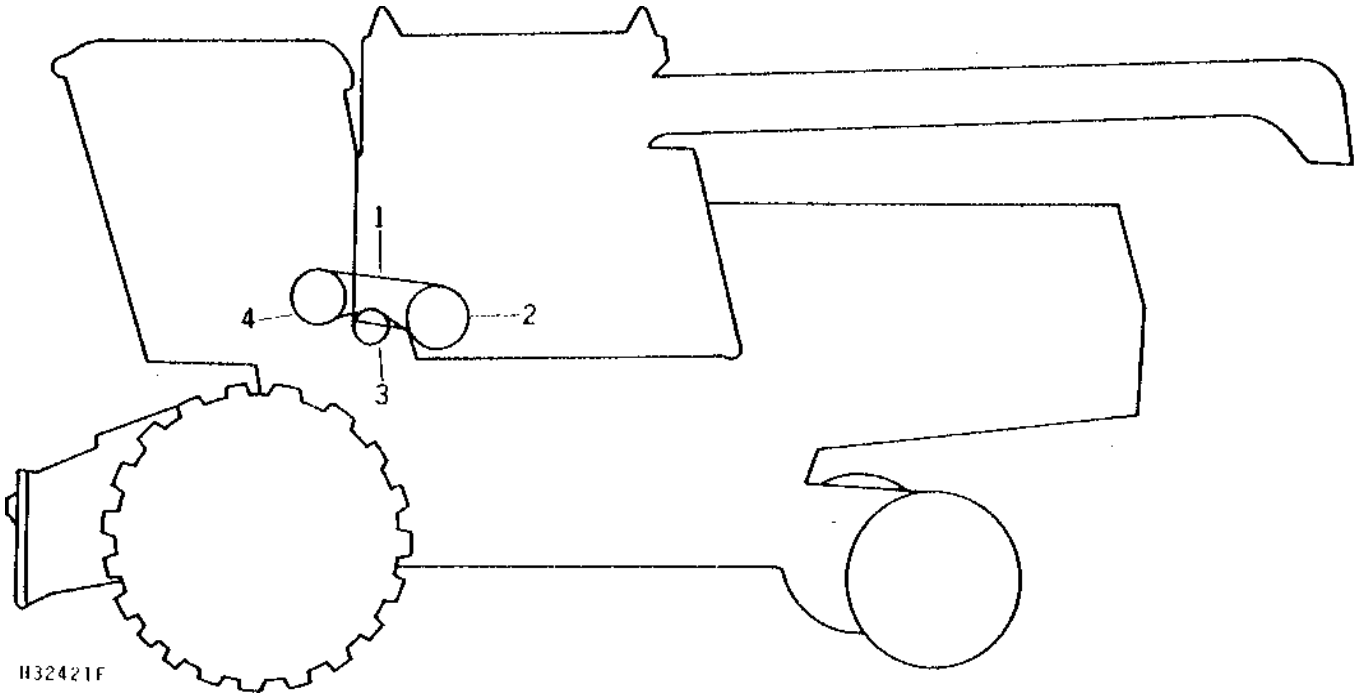


CROSS, UNLOADING, AND VERTICAL UNLOADING AUGER DRIVES - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H94981	SHEAVE	1		DRIVE, ENGINE POWERSHAFT, 223 MM, 250 MM AND 340 MM (8-25/32", 9-27/32", AND 13-13/32") DIAS.
2	AH96300	BELT SET	2		DRIVE, UNLOADING AUGER
3	H93970	SHEAVE	1		DOUBLE, DRIVEN, UNLOADING AUGER COUNTERSHAFT, 279 MM (11-3/16") DIA.
4	AH100031	CHAIN SPROCKET	1		DOUBLE, 25 AND 43 TEETH
5	.....	LINK CHAIN	1		ROLLER, TYPE 50, .63 MM (5/8") PITCH, 100 LINKS, (ASSEMBLE FROM (2) AP6093H)
6	AH100030	CHAIN SPROCKET	1	-600000	29 TEETH, (SUB AH114726)
	AH114726	CHAIN SPROCKET	1		35 TEETH
7	AH83654	IDLER	1		86 MM (3-7/16") DIA.
8	AH96592	CHAIN SPROCKET	1		18 TEETH
9	.....	LINK CHAIN	1		ROLLER, TYPE 60, .75 MM (3/4") PITCH, 133 LINKS, (ASSEMBLE FROM (2) AB1288H, (3) AP22460, B5234H, B5235H AND B5321H)
10	AH89429	CHAIN SPROCKET	1		TIGHTENER, 15 TEETH
11	.....	LINK CHAIN	1		ROLLER, TYPE 60, 19 MM (3/4") PITCH, 108 LINKS, (ASSEMBLE FROM (2) AB1288H, (4) B5234H AND B5235H)
12	AH96703	CHAIN SPROCKET	1		UNLOADING AUGER COUNTERSHAFT, 15 TEETH
13	AH89429	CHAIN SPROCKET	1		TIGHTENER, 15 TEETH
14	H100678	CHAIN SPROCKET	1		FRONT CROSS AUGER, 80 TEETH

ENGINE TO PRIMARY COUNTERSHAFT DRIVE BELTS AND IDLERS

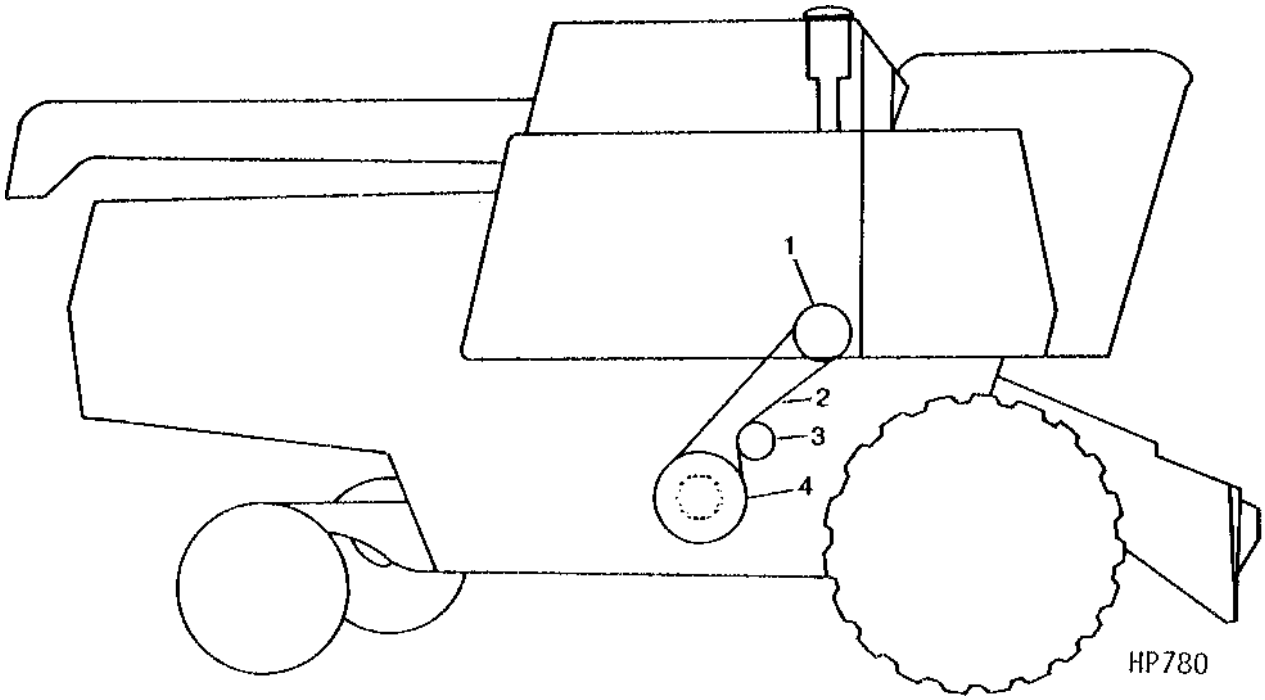
H32421F -UN-01JAN94



KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H84425	BELT	1	-409100	(SUB H108175)
	H108175	BELT	1		MULTI-GROOVE, SEPARATOR DRIVE
2	H92684	SHEAVE	1	-409100	PRIMARY COUNTERSHAFT 389 MM (15-19/64") DIA. (3-GROOVE) (SUB H107310)
	H107310	SHEAVE	1		MULTI-GROOVE, PRIMARY COUNTERSHAFT, 394 MM (15-1/2") DIA.
3	AH93318	IDLER	1		SHEAVE, 203 MM (8")
4	H94981	SHEAVE	1		DRIVE, ENGINE POWERSHAFT, 223 MM (8-25/32"), 250 MM (9-27/32") AND 340 MM (13-13/32") DIAS.

PRIMARY COUNTERSHAFT TO SECONDARY COUNTERSHAFT DRIVE BELTS, SHEAVES, AND IDLERS

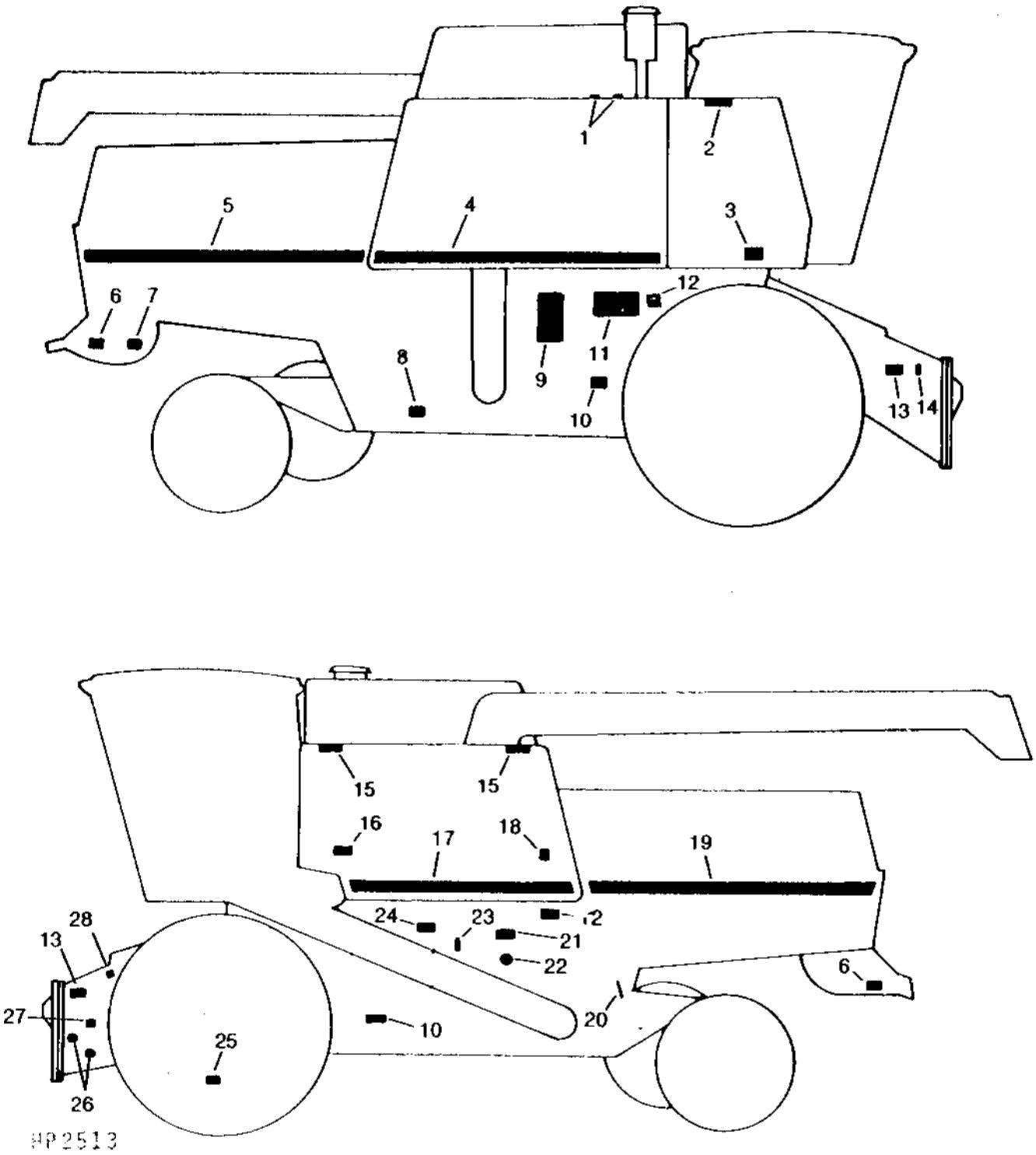
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KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93627	SHEAVE	1		PRIMARY COUNTERSHAFT, 213 MM (8-23/64) DIA.
2	H81222	BELT	1	-556300	DRIVE, SECONDARY COUNTERSHAFT
	H110300	BELT	1	556301-	DRIVE, SECONDARY COUNTERSHAFT
3	AH66202	SHEAVE	1		190 MM (7-3/4")
4	AH97033	SHEAVE	1	-412421	241 MM AND 610 MM (9-1/2" AND 24") DIAS. SECONDARY COUNTERSHAFT, (SUB AH104783, AH104782, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH107084	SHEAVE	1	412422-459279	266 MM AND 610 MM (10-1/2" AND 24") DIAS. SECONDARY COUNTERSHAFT, (SUB AH104783, AH107379, H105618, (6) 19H1801, (6) 12H304 AND (6) 14H812)
	AH104783	PULLEY	1		610 MM (24") DIA. SECONDARY COUNTERSHAFT

RIGHT-HAND AND LEFT-HAND DECALS

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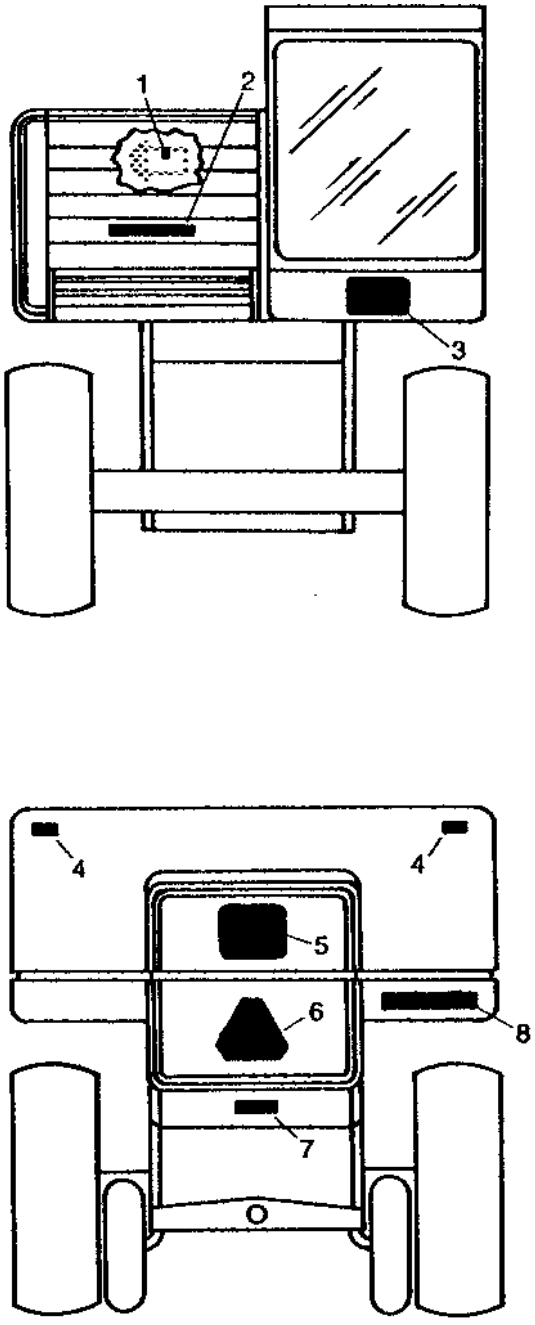


RIGHT-HAND AND LEFT-HAND DECALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H33629	MAT	6		
2	A2913R	LABEL	1	-1990	SAFETY PRESSURE COOLING SYSTEM, (KIT AH101946) (NO LONGER AVAILABLE)
3	H117776	DECAL	1		"WARNING" (FAN)
4	H99987	DECAL	1	-610500	GRAIN TANK, R.H. (KIT AH101946) (NO LONGER AVAILABLE)
	H123247	DECAL	1	610501-	GRAIN TANK, R.H. (KIT AH120142)
5	H99996	DECAL	1	-610500	"JOHN DEERE" (R.H. REAR HOOD) (KIT AH101946)
	H123256	DECAL	1	610501-	"JOHN DEERE" (R.H. REAR HOOD) (KIT AH120141)
6	H80596	DECAL	2		"WARNING" (STRAW CHOPPER)
7	H80034	DECAL	1		STRAW CHOPPER DRIVE
8	H89984	DECAL	1		"WARNING" (FUEL TANK) (KIT AH101946)
9	H97064	DECAL	1	-556300	"WARNING" (VARIABLE CYLINDER DRIVE) (KIT AH101946)
	H110438	DECAL	1	556301-	"WARNING" (CYLINDER INTERMEDIATE DRIVE) (KIT AH101946)
10	H79287	DECAL	2	-1990	FAN DUCTS, (KIT AH101946) (NO LONGER AVAILABLE)
11	.....	DECAL	1	556301-	INSTRUCTIONS, DUAL-RANGE CYLINDER DRIVE
12	JD5255	DECAL	2		"CAUTION", (KIT AH101946)
13	H100065	DECAL	2		"WARNING" (RAM SAFETY STOP) (KIT AH101946)
14	H84947	LABEL	1	-610500	(SUB H123351)
	H123351	LABEL	1		"FEEDER DRUM HEIGHT ADJUSTMENT"
15	H85398	DECAL	2		"WARNING" (GRAIN TANK) (KIT AH101946)
16	H105899	DECAL	1		HYDRAULIC RESERVOIR
	H105900	DECAL	1		HYDRAULIC RESERVOIR (CANADIAN)
17	H99994	DECAL	1	-610500	GRAIN TANK, L.H. (KIT AH101946) (NO LONGER AVAILABLE)
	H123248	DECAL	1	610501-	GRAIN TANK, L.H. (KIT AH120142)
18	H110197	LABEL	1	459891-508965	"WARNING" (LOWER VERTICAL AUGER HOUSING) (KIT AH101946) (SUB H113895)
	H113895	LABEL	1		"WARNING" (LOWER VERTICAL AUGER HOUSING) (KIT AH101946)
	H113896	LABEL	1		"WARNING" (FRENCH)(LOWER VERTICAL AUGER HOUSING) (KIT AH101607)
19	H99997	DECAL	1	-610500	"JOHN DEERE" (L.H. REAR HOOD) (KIT AH101946)
	H123257	DECAL	1	610501-	"JOHN DEERE" (L.H. REAR HOOD) (KIT AH120142)
20	H86800	SERIAL NUMBER PLATE	2		
21	H98402	DECAL	1	-1990	VARIABLE SPEED FAN INDICATOR, (KIT AH101946) (NO LONGER AVAILABLE)
22	H80796	DECAL	1		VARIABLE SPEED FAN HANDWHEEL, (KIT AH101946)
23	H99531	DECAL	1		"WARNING" (LADDER)
	H81780	DECAL	1	-1990	"WARNING" (LADDER) (TRACKS) (KIT AH101946)
24	H86381	DECAL	1	-1990	WALKER AND SHOE DRIVE CHAINS, (KIT AH101946)
25	H115673	DECAL	4		WHEEL BOLT TORQUE, 425 FT-LBS
26	H109845	DECAL	2	459280-	LUBRICATION
27	H81592	DECAL	1	-611006	FEEDER HOUSE LOWER SHAFT (VARIABLE DRIVE) (465 RPM)
	H109860	DECAL	1	611007-	FEEDER HOUSE LOWER SHAFT (VARIABLE DRIVE) (490 RPM)
28	H86563	DECAL	1	-409100	LONG FEEDER HOUSE
	H86564	DECAL	1	-507350	REGULAR FEEDER HOUSE, FIXED BELT DRIVE

FRONT AND REAR DECALS

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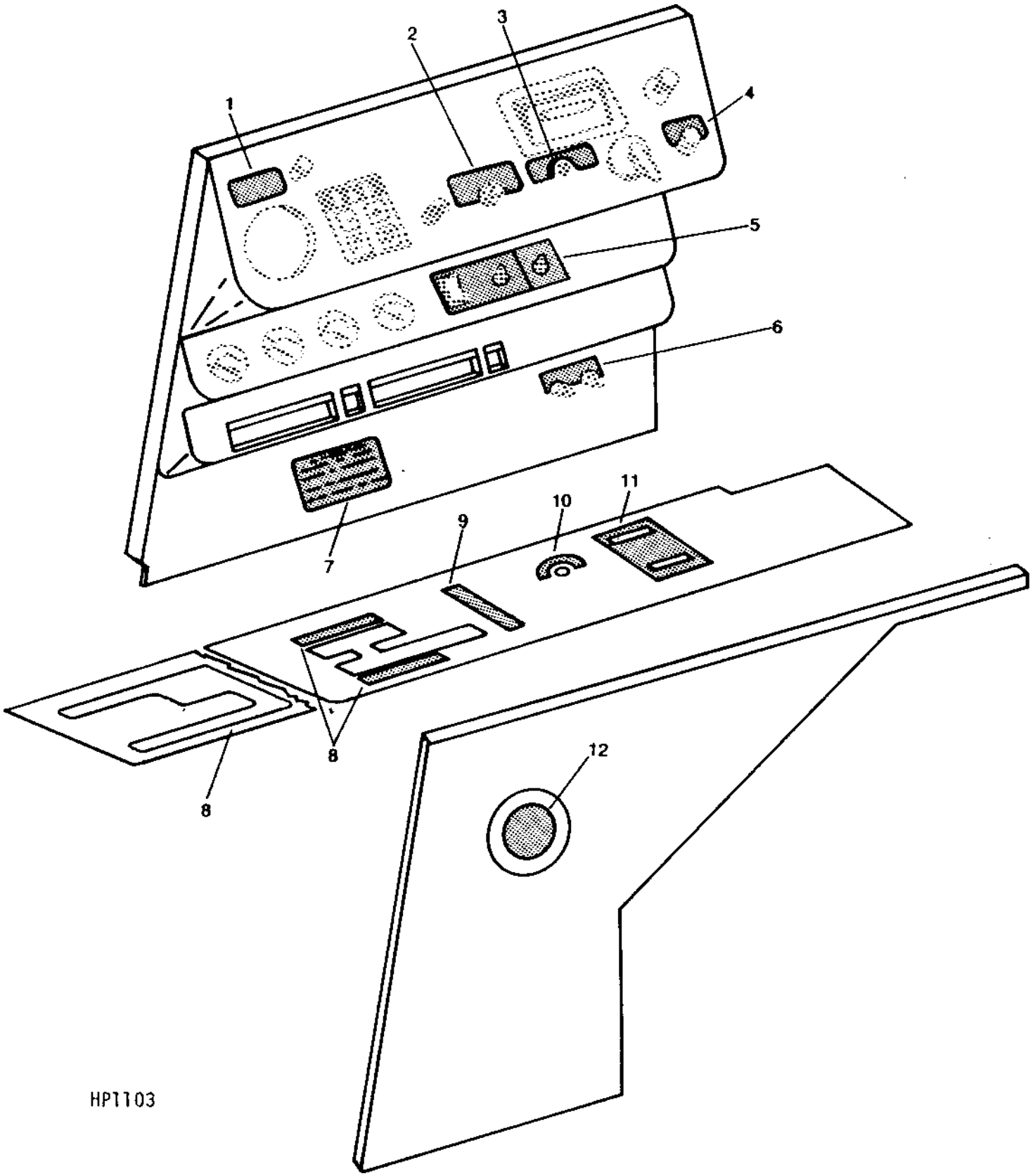
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FRONT AND REAR DECALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	R42822	LABEL	1	-409100	COMPRESSOR CHARGE
	H106299	LABEL	1		COMPRESSOR CHARGE
2	H99958	LABEL	1	-610500	"HYDROSTATIC", (KIT AH101946)
3	JD5589	DECAL	1	-630800	"LEAPING DEER", (KIT AH101946) (SUB JD5599)
	JD5599	DECAL	1		(KIT AH101946)
4	H85398	DECAL	1		"WARNING" (GRAIN TANK) (KIT AH101946)
5	JD5592	DECAL	1		"LEAPING DEER", 16-5/8", (KIT AH101946)
6	JD5401	SMV EMBLEM	1		SLOW MOVING VEHICLE, (KIT AH101946)
7	H100209	DECAL	1		"DANGER" (STRAW CHOPPER)
8	H83107	DECAL	1		DIESEL (FUEL TANK)

INSTRUMENT PANEL AND CONSOLE COVER DECALS

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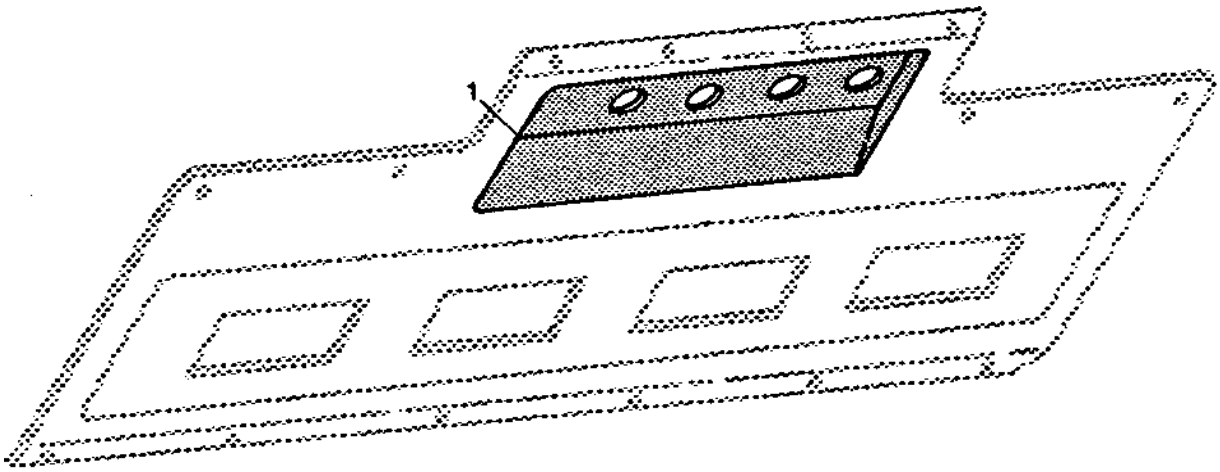


INSTRUMENT PANEL AND CONSOLE COVER DECALS - CONTINUED

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H100954	LABEL	1		CLUTCH, ELECTRIC
2	H100955	LABEL	1		IGNITION SWITCH, (KIT AH101946)
3	H100956	LABEL	1		FUEL SHUT-OFF, (KIT AH101946)
4	H100953	LABEL	1		ETHER STARTING AID SWITCH, (KIT AH101946)
5	H99173	LABEL	1	-507350	SWITCH, AUTOMATIC HEADER HEIGHT CONTROL
	H109897	LABEL	1	507351-	SWITCH, DIAL-A-MATIC HEADER HEIGHT CONTROL
	H100952	LABEL	1		SWITCH, POWER REAR WHEELS
	H100957	LABEL	1	-507350	SWITCH, POWER REAR WHEELS AND AUTOMATIC HEADER HEIGHT CONTROL
	H109898	LABEL	1	507351-	SWITCH, POWER REAR WHEELS AND AUTOMATIC HEADER HEIGHT CONTROL
6	H99745	LABEL	1	-507350	FUSE, HEADER AND MONITOR, (KIT AH101946)
7	H99045	LABEL	1		CONCAVE ADJUSTMENT
8	H99047	LABEL	1	-507350	(SUB H112551)
	H112551	LABEL	1		GEARSHIFT (POSI-TORQ)
	H99049	LABEL	1	-507350	GEARSHIFT (HYDROSTATIC) (3RD AND 4TH) (SUB H112552)
	H99048	LABEL	1	-507350	GEARSHIFT (HYDROSTATIC) (1ST AND 2ND) (SUB H112552)
	H112552	LABEL	1		GEARSHIFT (HYDROSTATIC)
9	H100227	LABEL	1	-507350	BRAKE, (KIT AH101946)
10	H98650	LABEL	1		VARIABLE SPEED REEL, (KIT AH101946)
11	H99108	LABEL	1	-458401	(KIT AH101946) (SUB H108297)
	H108297	LABEL	1		THROTTLE AND VARIABLE CYLINDER, (KIT AH101946)
12	H99046	LABEL	1		CONCAVE CRANK, (KIT AH101946)

PANEL DECAL

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HP290

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
1	H93701	LABEL	1		BLOWER AND WIPER
	H93702	LABEL	1	-600000	BLOWER, AIR CONDITIONER, AND WIPER
	H93703	LABEL	1		BLOWER, HEATER, AND WIPER
	H93704	LABEL	1	-600000	BLOWER, HEATER, AIR CONDITIONER, AND WIPER
	H113022	LABEL	1	600001-	BLOWER, HEATER, AIR CONDITIONER, AND WIPER

SEPARATOR DECALS (NOT ILLUSTRATED)

KEY	PART NO.	PART NAME	QTY	SERIAL NO.	REMARKS
..	AH101946	DECAL KIT	1	-610500	
..	AH120142	DECAL KIT	1	610501-	KIT, CONSISTS OF:
..			1		SAFETY PRESSURE COOLING SYSTEM
..			1		FAN DUCTS
..			1		VARIABLE SPEED FAN HANDWHEEL
..			1		"WARNING" (LADDER)
..			1		"DANGER" (UNLOADING AUGER SPRING)
..			1		HYDRAULIC RESERVOIR
..			1		"WARNING" (GRAIN TANK)
..			1		WALKER AND SHOE DRIVE CHAINS
..			1		DISPLACER OPERATION
..			1		INSTRUCTIONAL
..			1		"WARNING" (FUEL TANK)
..			1		"WARNING" (VARIABLE CYLINDER DRIVE)
..			1		VARIABLE SPEED FAN INDICATOR
..			1		VARIABLE SPEED REEL
..			1		CONCAVE CRANK
..			1		THROTTLE AND VARIABLE CYLINDER
..			1		FUSE, HEADER, AND MONITOR
..			1		HYDROSTATIC
..			1		GRAIN TANK, R.H.
..			1		GRAIN TANK, L.H.
..			1		"JOHN DEERE" (R.H. REAR HOOD)
..			1		"JOHN DEERE" (L.H. REAR HOOD)
..			1		"WARNING" (RAM SAFETY STOP)
..			1		CIRCUIT BREAKER
..			1		BRAKE
..			1		AIR CLEANER
..			1		SWITCH, ETHER STARTING AID
..			1		SWITCH, IGNITION
..			1		FUEL SHUT-OFF
..			1		"CAUTION"
..			1		SLOW MOVING VEHICLE
..			1		LEAPING DEER (16-5/8")
..			1		"WARNING" (LOWER VERTICAL AUGER HOUSING)
..			1		"WARNING" (FAN)
..	AH101607	DECAL KIT	1		KIT, DECAL FRENCH LANGUAGE
..	H80491	LABEL	2	556301-1990	"TIRE PRESSURE" (HIGH FLOATATION DRIVE WHEELS) 20 LBS. (30.5L X 32, 10 PR, R2) (REPLACED BY H108604)
..	H80493	LABEL	2		"TIRE PRESSURE" 24 LBS. (24.5 X 32, 10 PR, R1 AND R2)
..	H83033	DECAL	1		"DANGER" (UNLOADING AUGER SPRING) (KIT AH101946)
..	H86859	DECAL	1	-1990	DISPLACER OPERATION, (KIT AH101946)
..	H86896	DECAL	1		INSTRUCTIONAL, (KIT AH101946)
..	H94298	DECAL	1		"IMPORTANT" (SPRING ADJUSTMENT) (GROUND DRIVE)
..	H100112	LABEL	1		CIRCUIT BREAKER, (KIT AH101946)
..	H100816	DECAL	1	-1990	AIR CLEANER, (KIT AH101946) (NO LONGER AVAILABLE)
..	.....	DECAL	1		AIR CLEANER (CANADIAN)
..	H109801	TAG	1	458401-	"WARNING" (ACCUMULATOR)
..	H80495	LABEL	1	-1990	TIRE PRESSURE, 28 LBS. (14.9 X 24, 6 PR, R1 AND R2)
..	H80492	LABEL	2	-1990	TIRE PRESSURE, 22 LBS (16.9 X 26, 6 PR, R1 AND R2; 24.5 X 32, 10 PR, R1 AND R2)
..	H115673	DECAL	2		WHEEL BOLT TORQUE (18.4 X 38, 8 PR, R1 AND R2; 30.5L X 32, 10 PR, R2 AND 12 PR, R2)
..	H118030	DECAL	1		"WARNING" (FAN) (FRENCH)
..	H122573	DECAL	2		"CAUTION" REMOVING DUAL WHEELS (INSIDE HUB ON OUTER DRIVE WHEEL)
..	H80493	LABEL	2		"IMPORTANT" TIRE PRESSURE (INSIDE HUB ON OUTER DRIVE WHEEL)
..	H115673	DECAL	2		"IMPORTANT" WHEEL BOLT TORQUE (INSIDE HUB ON OUTER DRIVE WHEEL)
..	H123257	DECAL	1	610501-	"JOHN DEERE" (L.H. REAR HOOD) (KIT AH120142)
..	H123256	DECAL	1	610501-	"JOHN DEERE" (R.H. REAR HOOD) (KIT AH120142)

MEMORANDA

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JD7845	6D1	9	120 - 45
JD7845	6D2	9	120 - 47
JD7845	6D7	8	120 - 52
JD7845	6D8	8	120 - 53
JD7845	6D9	8	120 - 54
JD7847	3E25	16	55 - 93
JD7911	6C13	25	120 - 31
JD8134	2G7	4	50 - 29
JD8134	3B11	9	55 - 1
JD8147	2G11	7	50 - 33
JD8147	2G13	8	50 - 35
JD8147	3E25	13	55 - 93
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JD8274	2I15	17	50 - 93
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JD8293	3E9	19	55 - 77
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JD8296	2G22	11	50 - 45
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JD8669	7D2	7	140 - 5
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JD9202	5C15	6	110 - 34
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JD9276	7B25	9	130 - 19
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JD9301	5D5	10	110 - 51
JD9334	6D4	22	120 - 49
JD9355	1D11	11	20 - 52
JD9356	5D3	5	110 - 49
JD9356	5D5	5	110 - 51
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M2952DN	5C19	12	110 - 38
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M3827T	2H23	11	50 - 73
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M42830	2B25	15	40 - 20
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M80170	4B13	27	70 - 5
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M87403	4D19	9	70 - 65
M87511	4D11	24	70 - 57
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W13288	4E8	2	70 - 79
W15277	3G3	6	60 - 6
W30317	6C15	14	120 - 33
Y1582C	2F25	12	50 - 22
Z29304	4C6	6	70 - 24
Z29304	4C8	6	70 - 26
Z29304	4C11	6	70 - 29
Z29304	4C12	3	70 - 30
Z29304	4C17	6	70 - 36
Z29304	4C19	6	70 - 38
Z29304	4C22	9	70 - 41
Z29304	4C23	5	70 - 42
Z29304	7D21	16	160 - 3
Z29304	7D22	1	160 - 5
Z30130	5C16	18	110 - 35
Z30130	5D7	5	110 - 53
Z30130	7F1	4	170 - 13
Z40696	2B11	25	40 - 3
Z40862	2B11	24	40 - 3
Z6451H	6E11	13	120 - 82
Z699H	5C23	15	110 - 43
Z699H	5D3	28	110 - 49
Z699H	6D21	6	120 - 67
Z699H	6F4	27	120 - 101
Z699H	6H14	18	120 - 163
Z699H	6H16	28	120 - 165
Z8946H	6E11	14	120 - 82
Z9735H	4E6	17	70 - 77
1C3621H	6I5	12	120 - 179
1C3621H	7B21	11	130 - 15
124424	5B12	27	110 - 5
17047	7E4	5	160 - 13
17047	7E6	5	160 - 15
23096	7D15	22	140 - 19
32238	4D4	20	70 - 49
32238	7D7	41	140 - 11
32238	7D9	37	140 - 13
32240	4I1	4	90 - 38
32240	4I3	4	90 - 40
32243	5C12	41	110 - 31
405R	2G3	14	50 - 25
7807C	6G21	18	120 - 145
7807C	7F10	17	170 - 23